

Booklet Finisher SR3220
(D3B9)
Parts Catalog

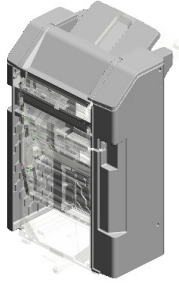
Parts change information sample

 **Add**

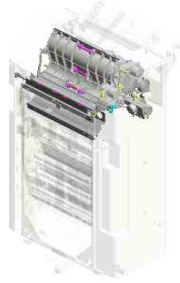
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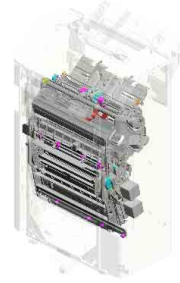
Unit All



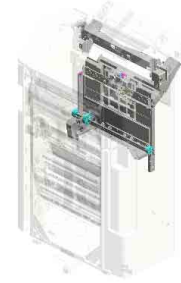
U001
EXTERIOR



U002
TRANSFER ENTRANCE



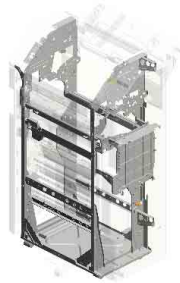
U003
STAPLE UNIT



U004
SHIFT TRSY



U005
ELECTRICAL

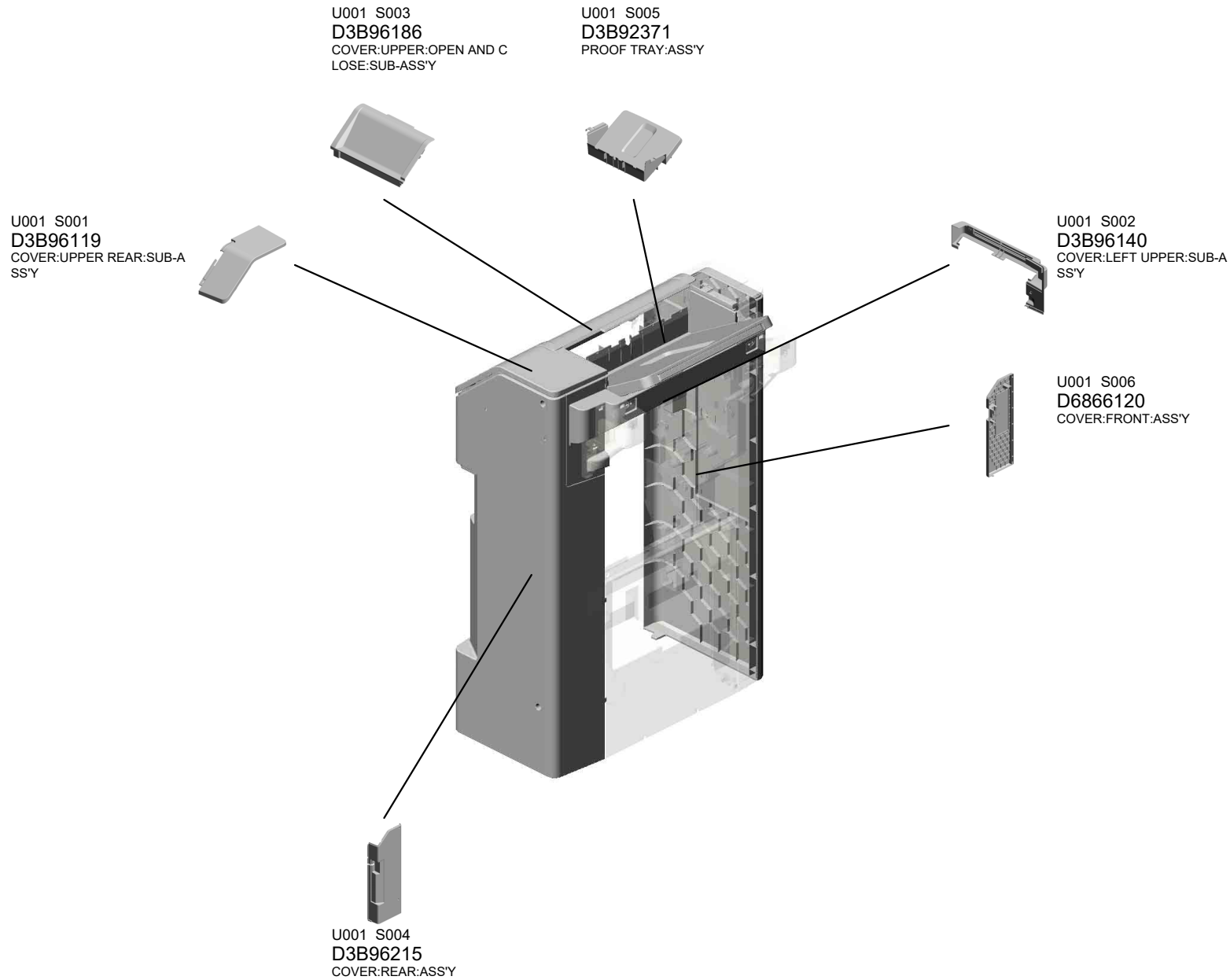


U006
MAIN FRAME



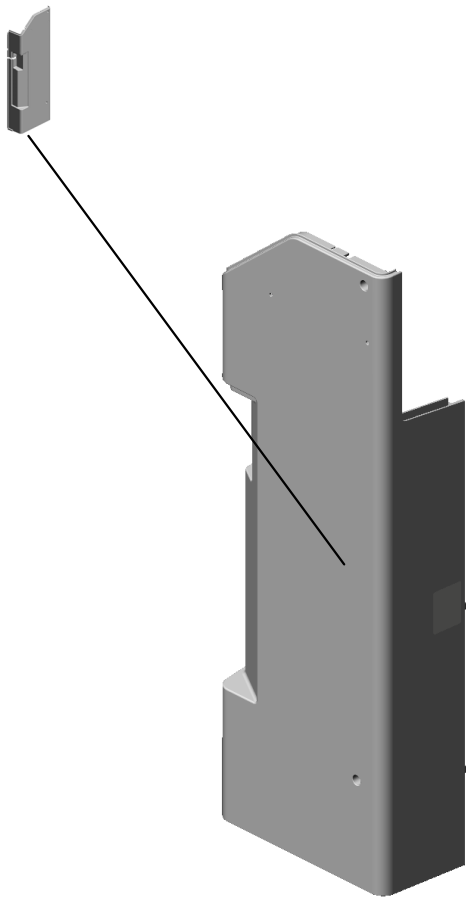
U007
ACCESSORIES

U001.EXTERIOR



U001_S004.COVER:REAR:ASS'Y

U001 S004 S001
D3B96210
COVER:REAR:SUB-ASS'Y



U001	U002	U003	U004	U005	U006	U007
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U001 EXTERIOR

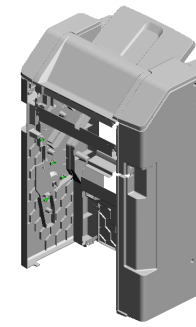
5:54472681
(x2)
SNAP RING

27:D3BB6553
(x7)
HOLDER:LED

32:D6866112
COVER:UPPER FR
ONT

28:D6367812
DECAL:TRAY:FALL

36:D6866124
HINGE:DOOR:UPP
ER:ASS'Y



8:B4082731
ARM - TOP COVER

4:04583008N
(x7)
HEXAGON HEAD T
APPING SCREW:3
X8

42:D6867802
DECAL:ENTRANCE
:TRANSPORT ROL
LER:KNOB:R2

40:D6866211
INNER COVER:UP
PER

1:04543006N
(x20)
TAPPING SCREW:
ROUND POINT:3X6

3:04543010N
(x6)
TAPPING SCREW:
ROUND POINT:3X1
0

2:04543006Q
(x9)
TAPPING SCREW -
M3X6

10:D3B93681
BRACKET:COVER:
PAPER:GUIDE

18:D3B96143
GUIDE PLATE:BAS
E:GUIDE

11:D3B95220
(x7)
PCB:LED:ASS'Y

30:D6864863
COVER:LEFT LOW
ER:BIND

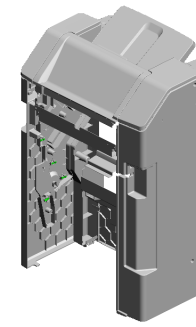
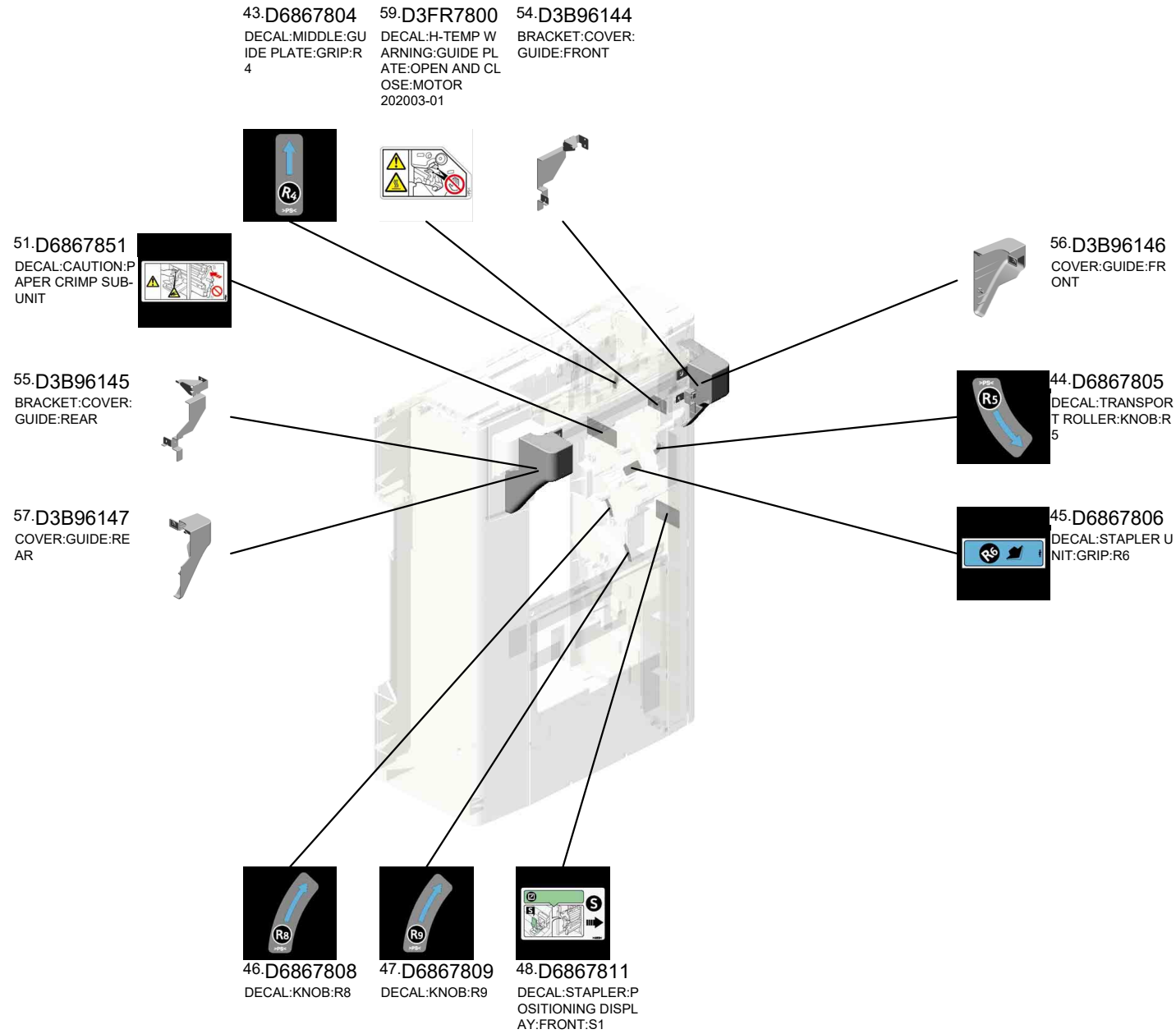
17:D3B96142
COVER:LEFT UPP
ER:LOWER

41:D6866212
INNER COVER:LO
WER:BIND

14:D3B96131
COVER:LEFT SIDE
WAYS

37:D6866126
HINGE:DOOR:LOW
ER:ASS'Y

U001 EXTERIOR



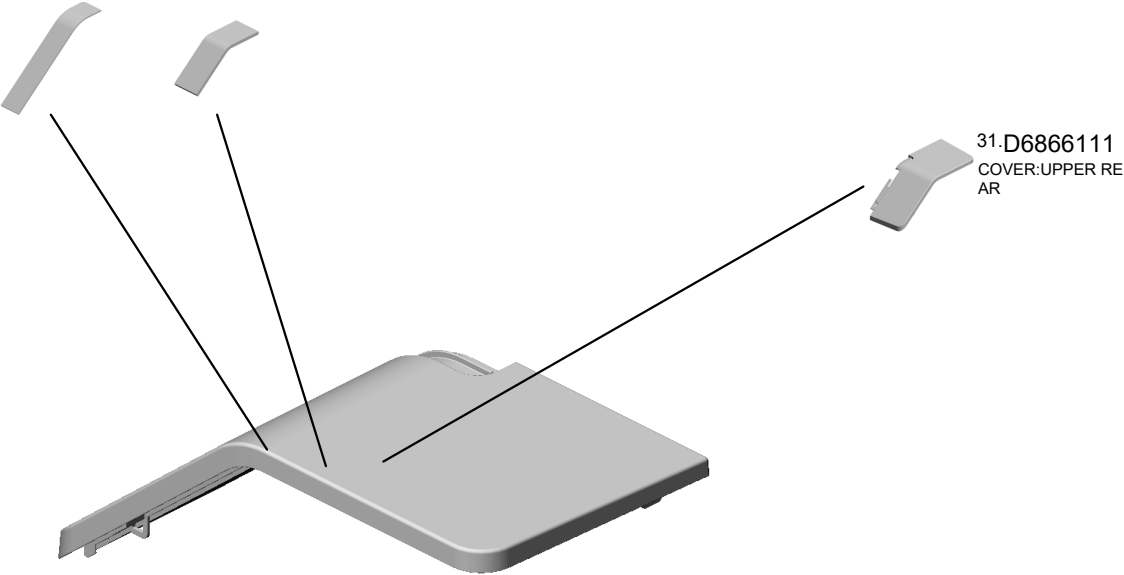
U001_S001
COVER:UPPER REAR:SUB-ASS'Y

33.D6866117 (x2)
DAMPING INSULATION:LARGE:COVER:UPPER REAR

12.D3B96114
SOUND PROOFING MATERIAL:COVER:UPPER REAR



13.D3B96119
COVER:UPPER REAR:SUB-ASS'Y



U001_S002
COVER:LEFT UPPER:SUB-ASS'Y

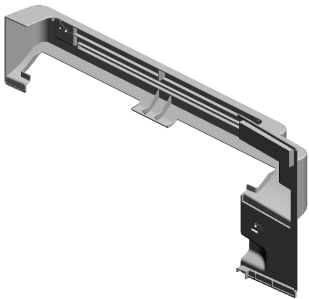
23.D3B96206
SOUND PROOFIN
G MATERIAL:COVE
R:REAR:LEFT UPP
ER



16.D3B96141
COVER:LEFT UPP
ER



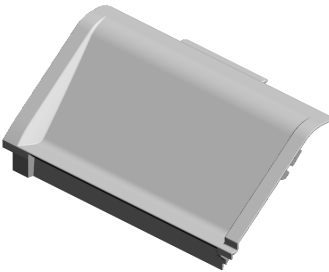
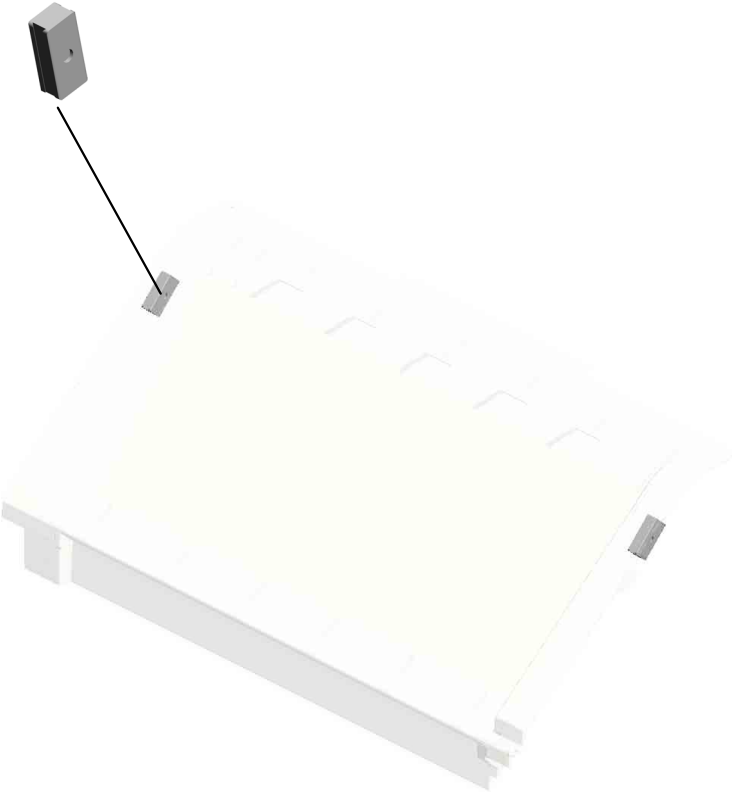
15.D3B96140
COVER:LEFT UPP
ER:SUB-ASS'Y



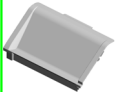
U001	U002	U003	U004	U005	U006	U007
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U001_S003
COVER:UPPER:OPEN AND CLOSE:SUB-ASS'Y

6.AG070514
(x2)
MAGNET CATCH



58.D3B96186
[A]
COVER:UPPER:OP
EN AND CLOSE:SU
B-ASS'Y
201810-02 O/O

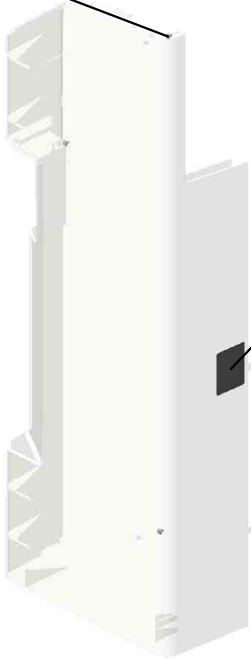


D3B96185
[A]
COVER:UPPER:OP
EN AND CLOSE:SU
B-ASS'Y
201810-02 O/O

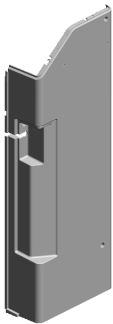
U001	U002	U003	U004	U005	U006	U007
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U001_S004
COVER:REAR:ASS'Y

1.04543006N
(x3)
TAPPING SCREW:
ROUND POINT:3X6



52.D6867852
DECAL:CAUTION:P
APER EXIT SUB-U
NIT

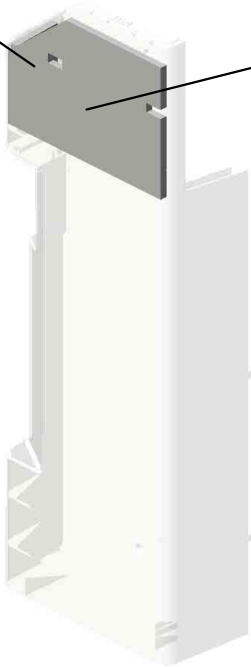


26.D3B96215
COVER:REAR:ASS'
Y

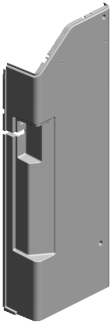
U001	U002	U003	U004	U005	U006	U007
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U001_S004_S001
COVER:REAR:SUB-ASS'Y

24.D3B96208
SOUND PROOFIN
G MATERIAL:COVE
R:REAR:RIGHT LO
WER



22.D3B96205
SOUND PROOFIN
G MATERIAL:COVE
R:REAR:MIDDLE

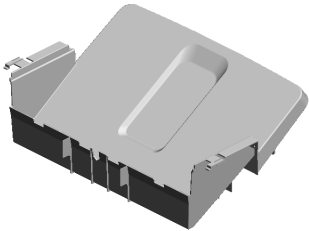


25.D3B96210
COVER:REAR:SUB
-ASS'Y

U001	U002	U003	U004	U005	U006	U007
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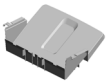
U001_S005
PROOF TRAY:ASS'Y

29.D6862372
PROOF TRAY

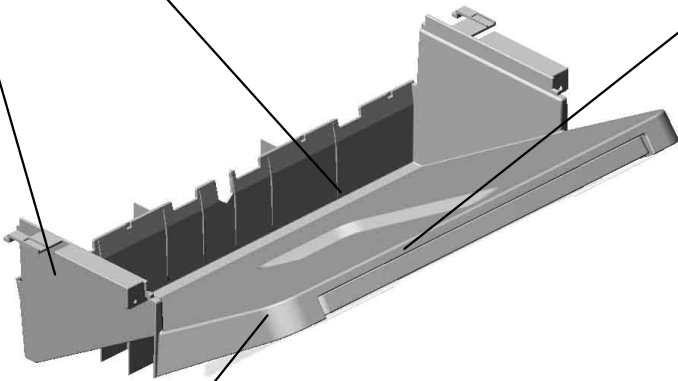


9.D3B92371
PROOF TRAY:ASS'
Y

50.D6867850
DECAL:CAUTION:P
ROOF TRAY:PAPE
R EXIT SUB-UNIT



53.D6886626
TRAY:AUXILIARY



4.04583008N
(x2)
HEXAGON HEAD T
APPING SCREW:3
X8

U001	U002	U003	U004	U005	U006	U007
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U001_S006
COVER:FRONT:ASS'Y

7.AG071012
MAGNET CATCH:ASS'Y

35.D6866122
COVER:FRONT:SMALL

38.D6866127
COVER:FRONT:UPPER

34.D6866120
COVER:FRONT:ASS'Y

5.54472681
(x2)
SNAP RING

49.D6867820
DECAL:NEEDLE:PI
CK-UP PAPER JAM
:BIND

39.D6866128
SPONGE:COVER:FRONT:SMALL

4.04583008N
(x3)
HEXAGON HEAD TAPPING SCREW:3X8

U001	U002	U003	U004	U005	U006	U007
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U002.TRANSFER ENTRANCE

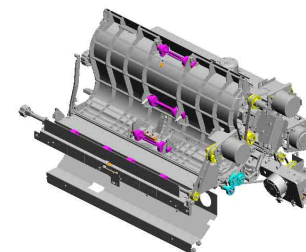
U002 S001
D3B92610
GUIDE PLATE:OPEN AND CL
OSE:ASS'Y



U001	U002	U003	U004	U005	U006	U007
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U002 TRANSFER ENTRANCE

8.07200040E (x19) RETAINING RING - M4
 4.04543006Q (x61) TAPPING SCREW - M3X6
 2.03530040N (x2) SCREW - M3X4
 9.07403706 (x2) BALL BEARING - M 6X10X3
 20.A5481317 LEVER CUSHION



17.11050723
CLAMPS:WES-050
7

14.11050516
(x2)
CLAMP

7.06230100E
SPRING PIN - 3X10
MM

1.03130050N
(x2)
PHILIPS PAN HEA
D SCREW - M3X5

12.11050489
HARNESS CLAMP -
LWS 1316

3.04533006N
(x3)
TAPPING SCREW -
M3X6

16.11050717
CLAMP:JDW-1S

13.11050511
(x16)
HARNESS CLAMP -
LWS-0306ZC

10.08050104
(x19)
RETAINING RINGS
-E:SILENCER:DIA4

11.08050106
(x3)
RETAINING RINGS
-E:SILENCER:DIA6

18.54472681
(x2)
SNAP RING

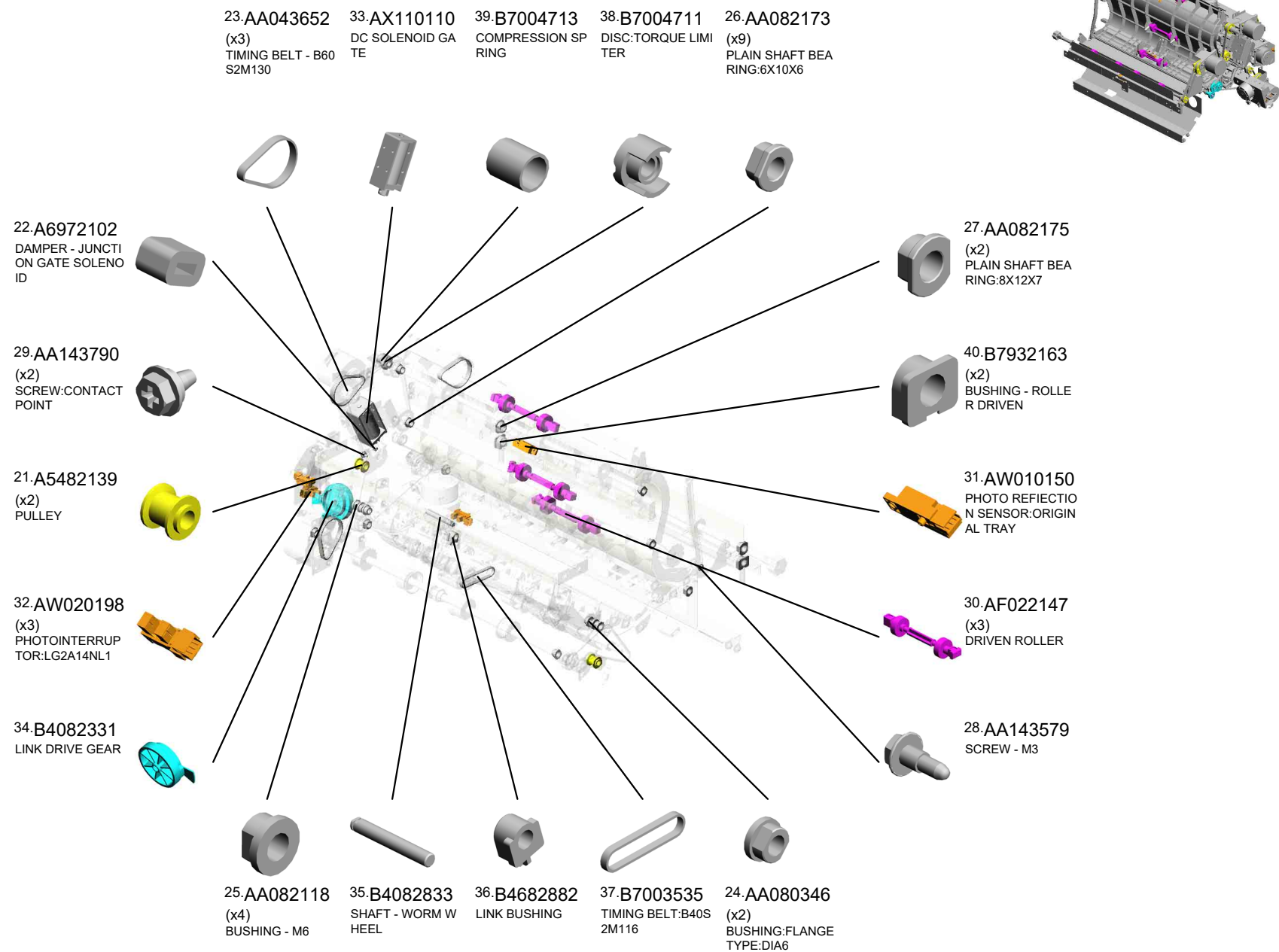
19.A4221063
SEAL - 0.7X13X20

15.11050692
(x2)
CLAMP:LES-0503

6.06220100E
SPRING PIN - 2X10
MM

5.04583008N
(x5)
HEXAGON HEAD T
APPING SCREW:3
X8

U002 TRANSFER ENTRANCE



U002 TRANSFER ENTRANCE

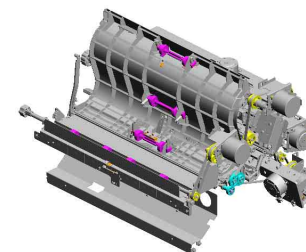
49.D3B92225 TIMING PULLEY:S3
M:18T:S2M:54T

54.D3B92231 TENSION SPRING:
TIGHTENER

51.D3B92227 PULLEY:TORQUE
LIMITER:S3M:25T

50.D3B92226 TIMING PULLEY:S3
M:25T

44.B8341645 TIMING BELT - B60
S2M220



56.D3B92498
SYNCHRONOUS B
ELT:60S3M600

41.B7932516
SPRING:DCSOL:G
ATE PAWL:STAPL
E

48.D3B92191
BRACKET:SHIFT:D
RIVE:ASS'Y

46.D0666644
SYNCHRONOUS B
ELT:B60S2M124

53.D3B92229
TIMING PULLEY:S3
M:25T

47.D3B92153
EXIT ROLLER:PRO
OF TRAY

52.D3B92228
GEAR:Z20:TIMING
PULLEY:S3M:25T

42.B7932841
WORM WHEEL - 2
0Z

45.B8722515
CUSHION:BRACK
E:T:FEED

55.D3B92415
COMPRESSION SP
RING:GATE PAWL

43.B7932842
GUIDE PLATE LINK

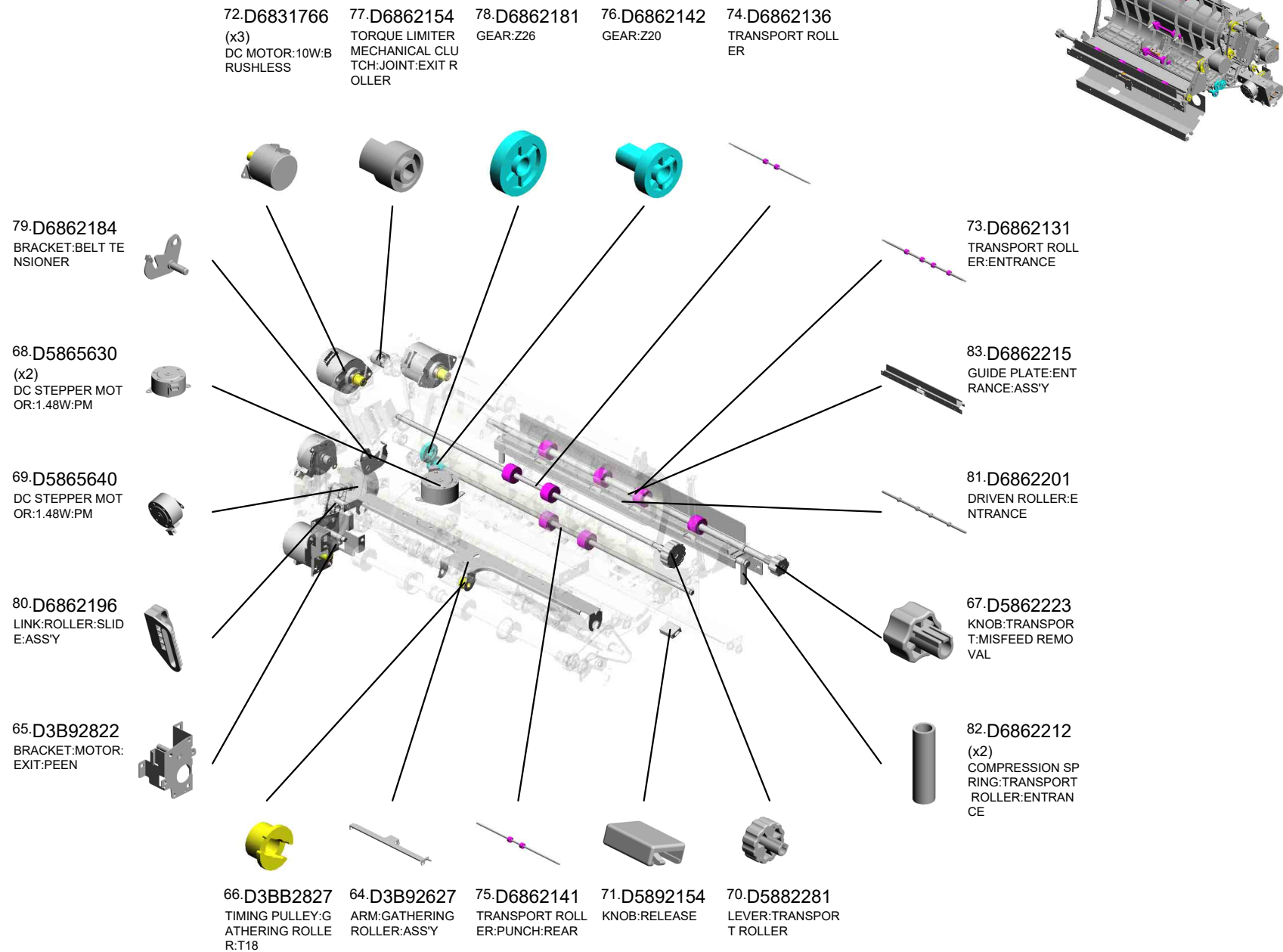
62.D3B92621
GATHERING ROLL
ER

63.D3B92622
SHAFT:GATHERIN
G ROLLER

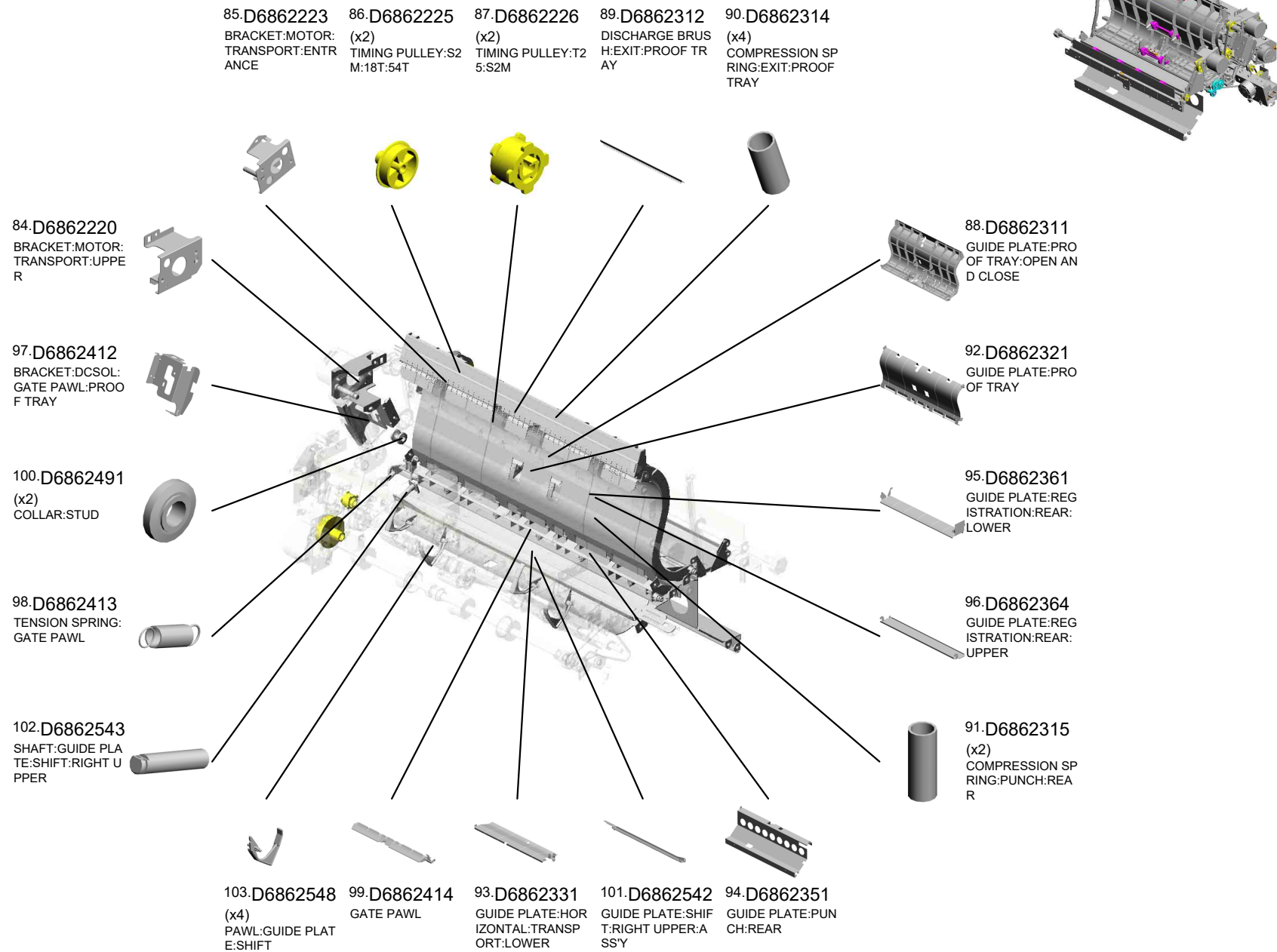
58.D3B92556
(x2)
GUIDE:ROLLER:SH
IFT

57.D3B92515
(NA/EU/AA/KOR/T
WN/):TRANSPORT
ROLLER:SLIDE:AS
SY

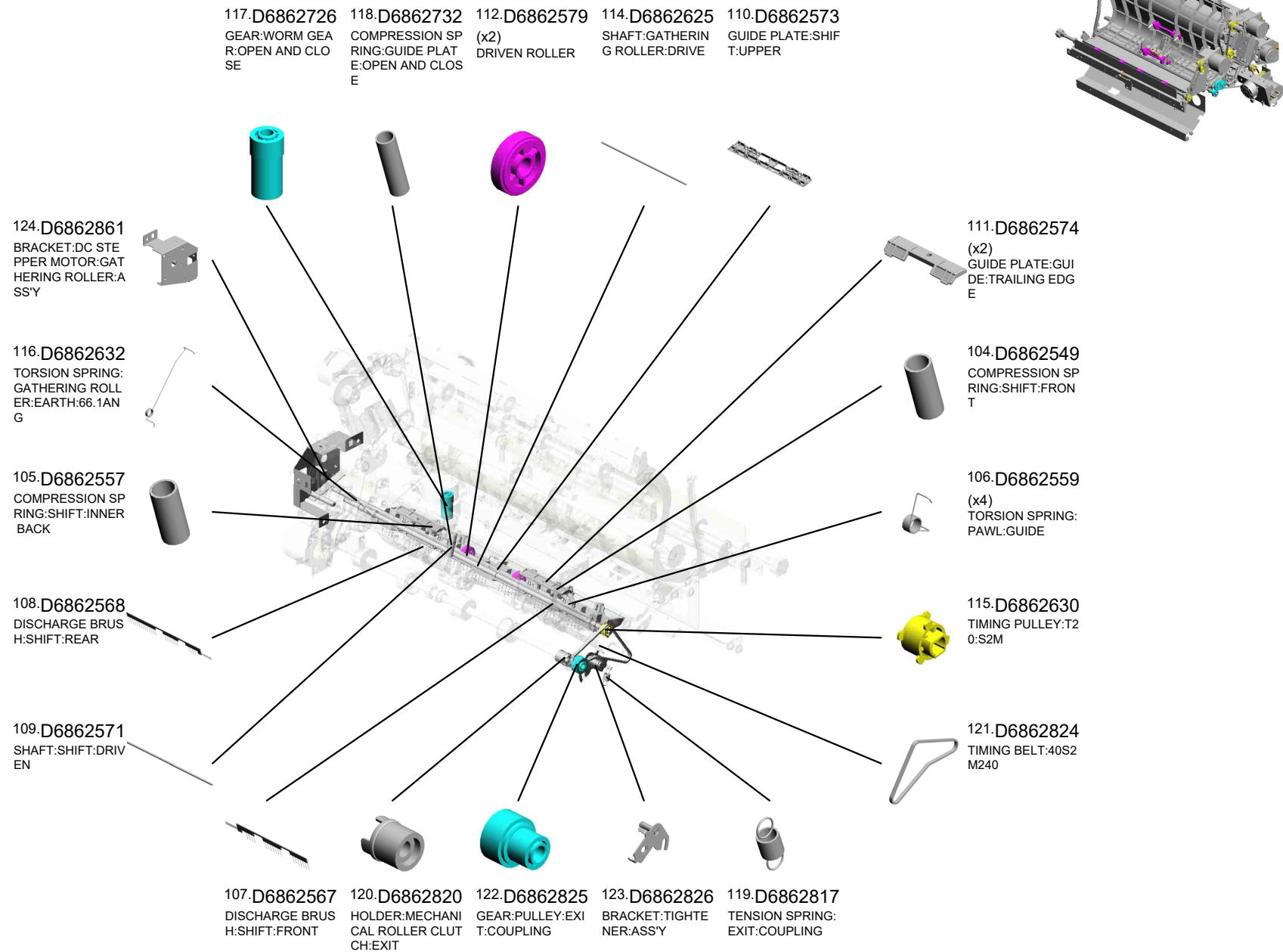
U002 TRANSFER ENTRANCE



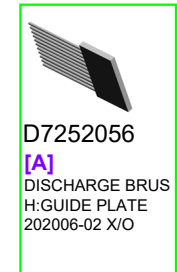
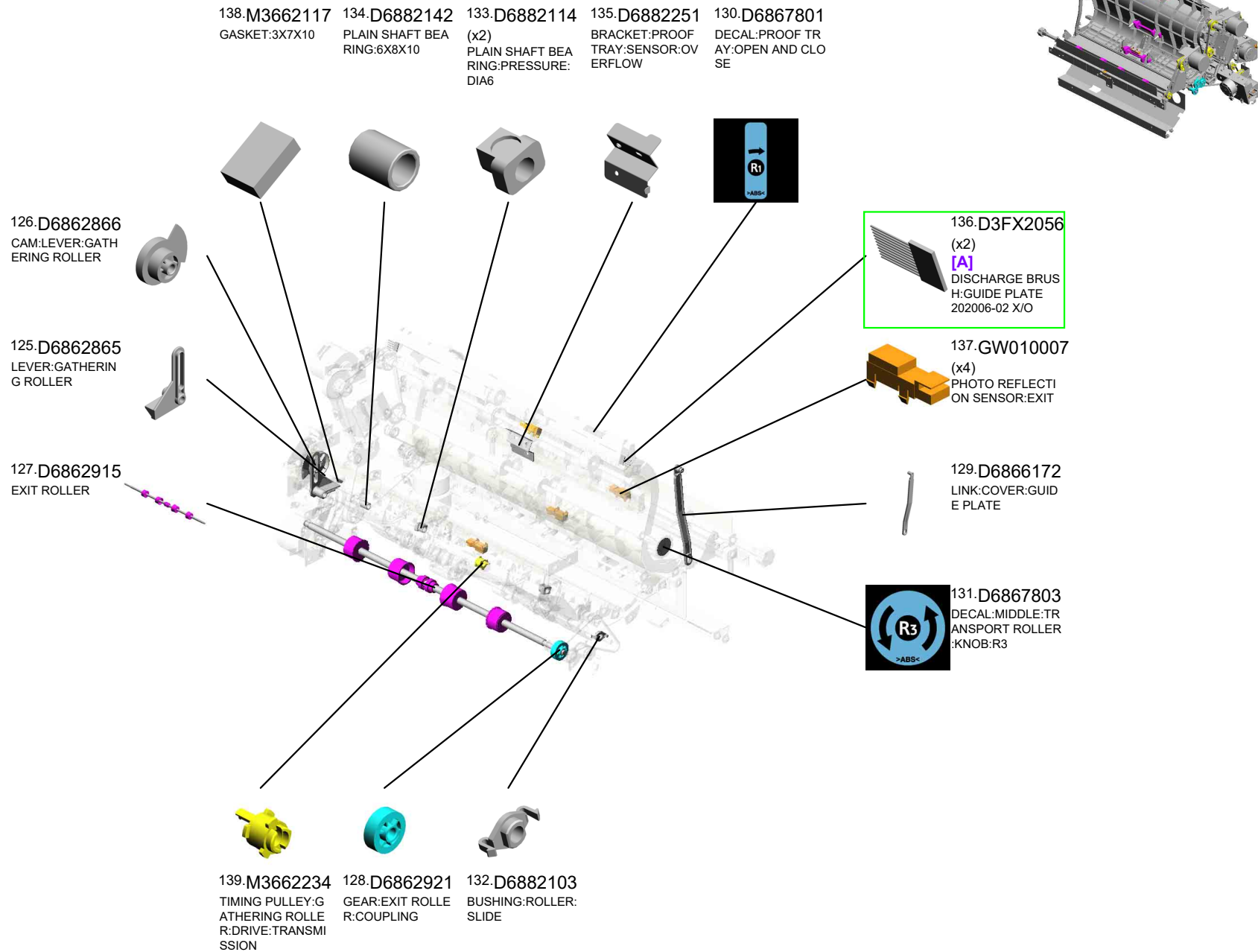
U002 TRANSFER ENTRANCE



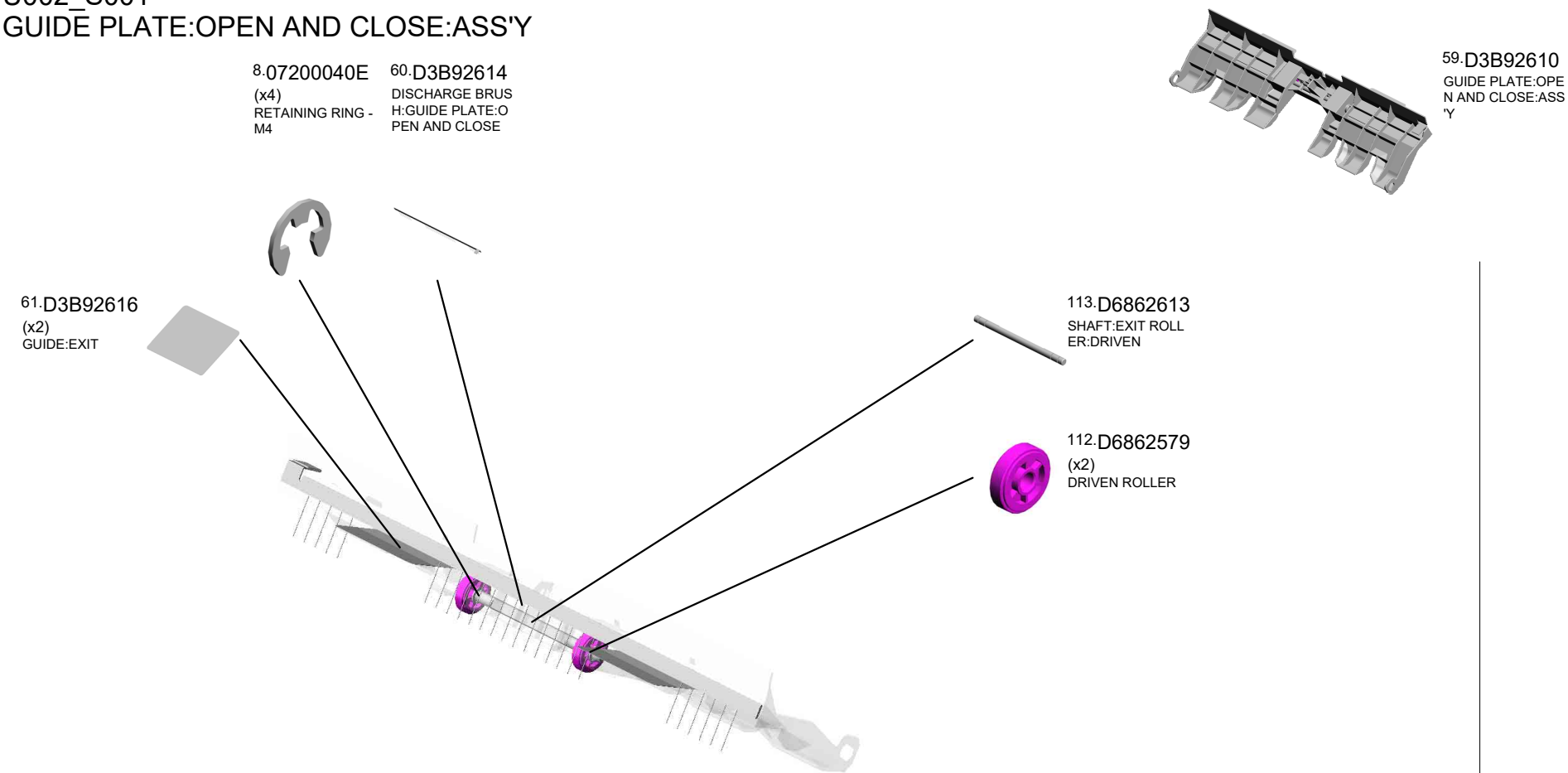
U002 TRANSFER ENTRANCE



U002 TRANSFER ENTRANCE



U002_S001
GUIDE PLATE:OPEN AND CLOSE:ASS'Y



U003.STAPLE UNIT

U003 S004
D6864865
SHAFT:IDLER:PRESSURE R
LEASE:ASS'Y

U003 S002
D6864731
SHAFT:STAPLER:DRIVE

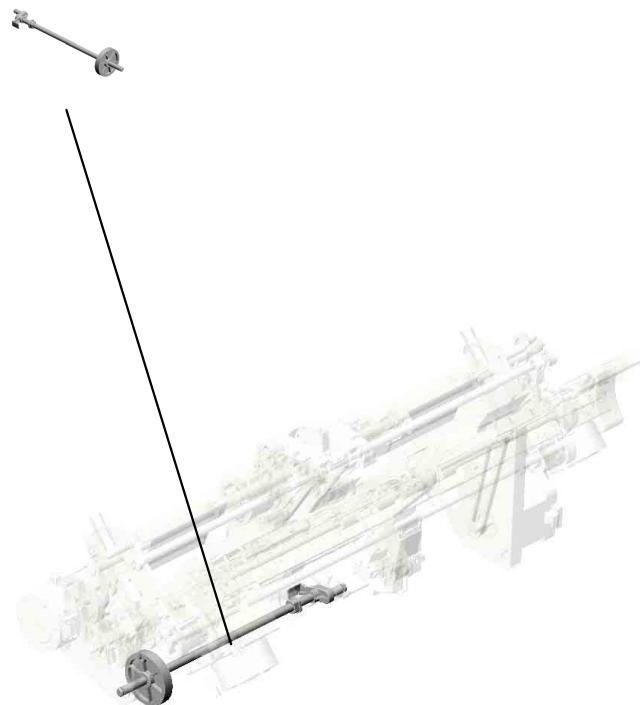
U003 S001
D3B94030
STAPLER TRAY UNIT:ASS'Y

U003 S003
D3B94801
PAPER CRIMP SUB-UNIT:AS
S'Y

U001	U002	U003	U004	U005	U006	U007
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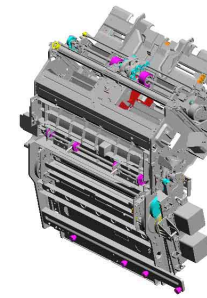
U003_S001.STAPLER TRAY UNIT:ASS'Y

U003 S001 S001
D6864356
SHAFT:DRIVE:STANDARD F
ENCE



U001	U002	U003	U004	U005	U006	U007
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U003 STAPLE UNIT



26.11050487 (x8) HARNESS CLAMP
 6.04533006N TAPPING SCREW - M3X6
 22.08050104 (x9) RETAINING RINGS -E:SILENCER:DIA4
 10.04543006Q (x50) TAPPING SCREW - M3X6
 18.07200040E (x4) RETAINING RING - M4

30.11050516 (x5) CLAMP

31.11050692 (x3) CLAMP:LES-0503

23.08050106 (x11) RETAINING RINGS -E:SILENCER:DIA6

34.54472681 SNAP RING

20.07433808 RADIAL BALL BEARING: DIA8XDIA16X5

27.11050488 HARNESS CLAMP

5.04523006N (x2) BINDING SELF-TAPPING SCREW: 3X6

21.08025305 (x2) TAPPING SCREW - M3X6 201806-02 X/O

2.04513008N (x6) TAPPING SCREW - M3X8

13.04583008N (x2) HEXAGON HEAD TAPPING SCREW: 3X8

10.04543006Q (x 1) TAPPING SCREW - M3X6

9.04543006N TAPPING SCREW: ROUND POINT: 3X6

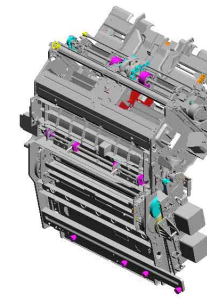
25.09544006N (x4) SCREW: POLISHED ROUND/SPRING: M4X6

29.11050511 (x10) HARNESS CLAMP - LWS-0306ZC

24.09513006N (x6) SCREW - M3X6

16.06330180G (x2) PARALLEL PIN - 3X18MM

U003 STAPLE UNIT



- 36.A5481317 LEVER CUSHION
35.A4221063 SEAL - 0.7X13X20
76.B7934226 TORSION SPRING: LEVER:STANDARD FENCE
41.AA143790 SCREW:CONTACT POINT
77.B7934227 (x2) PAD:STAPLER:RIGHT

44.AG071012
MAGNET CATCH:ASSY

65.B7004757
(x2)
COMPRESSION SPRING:TRANSPORT ROLLER

51.B4082831
GEAR - Z53

39.AA082173
(x2)
PLAIN SHAFT BEARING:6X10X6

40.AA082175
(x2)
PLAIN SHAFT BEARING:8X12X7

49.AW020198
(x5)
PHOTO INTERRUPTOR:LG2A14NL1

43.AG070514
MAGNET CATCH

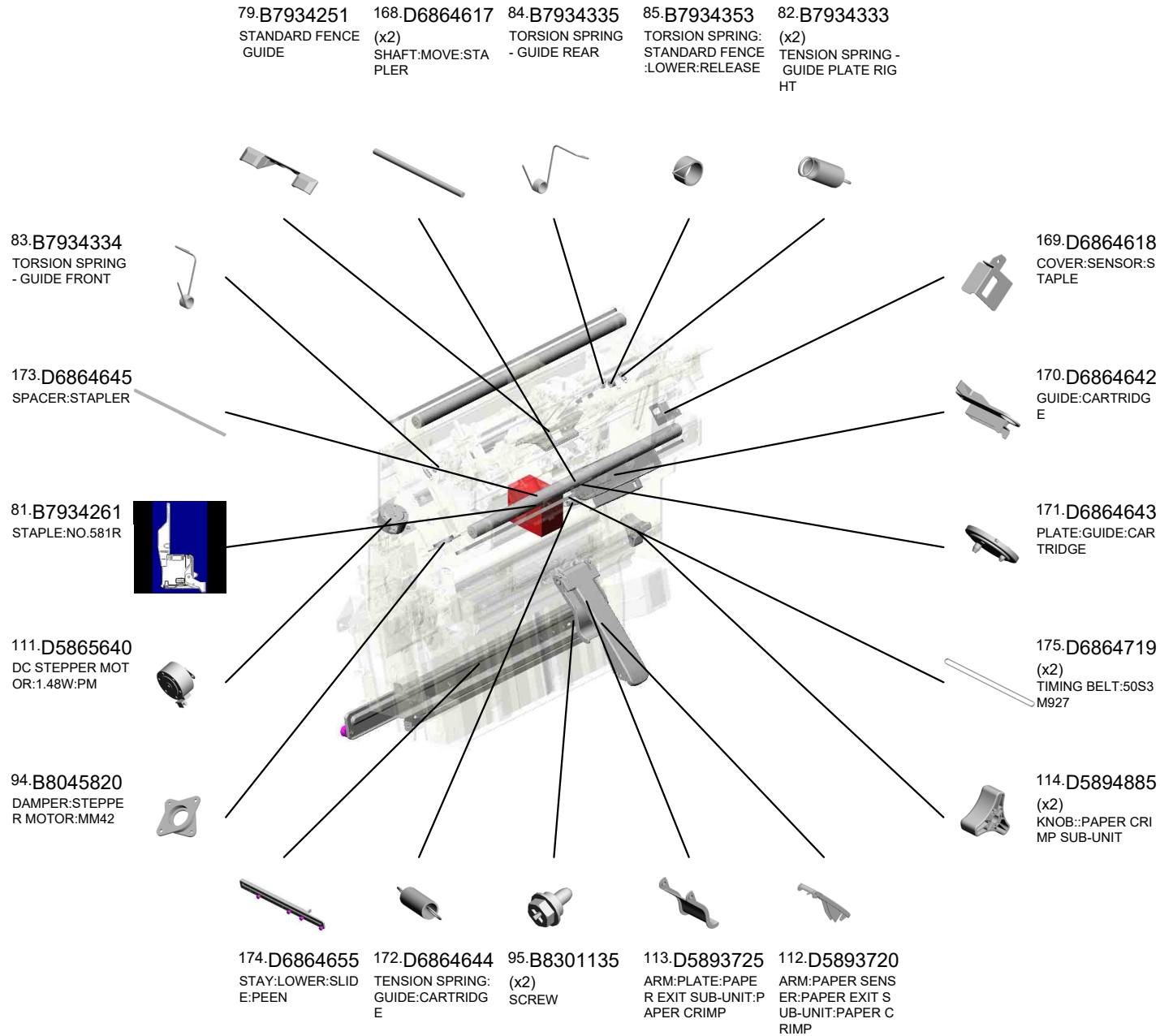
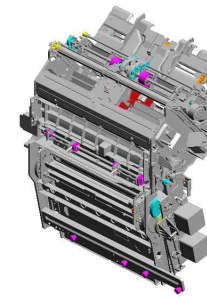
45.AJ011031
STAPLER:EH-C581 R10

75.B7934214
(x2)
PLAIN SHAFT BEARING:STAPLER

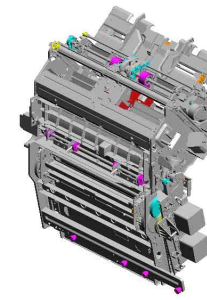
78.B7934247
(x4)
SCREW - M3X8

- 47.AW010150 PHOTO REFLECTIVE SENSOR:ORIGINAL TRAY
56.B7003740 SPRING:ARM:16M N.M
53.B7003710 BRACKET:SURFACE OF PAPER SENSOR
54.B7003715 SHAFT:ARM:PAPE R EXIT SUB-UNIT
55.B7003730 ROLLER:PLATE:PAPE R EXIT SUB-UNIT

U003 STAPLE UNIT



U003 STAPLE UNIT



177.D6864726 BRACKET:STAPLE R:RIGHT
176.D6864725 LEVER:STANDARD FENCE
183.D6864749 (x2) TENSION SPRING: TIGHTENER:STAPLER
181.D6864744 (x2) TIMING PULLEY:T20
180.D6864741 (x2) BRACKET:TIGHTENER:STAPLER:ASSY

187.D6864782 GUIDE:STANDARD FENCE:INNER BACK

186.D6864781 GUIDE PLATE:RIGHT:STAPLER

185.D6864776 STANDARD FENCE:LOWER

191.D6864822 (x2) BUSHING:ROLLER:DRIVEN

190.D6864818 BRACKET:DC STEPPER MOTOR:PRESSURE RELEASE

189.D6864784 (x2) GUIDE:AUXILIARY:STAPLER:RIGHT

188.D6864783 GUIDE:STANDARD FENCE:FRONT

195.D6864857 GUIDE PLATE:LEFT:TRANSPORT:MIDDLE:ASSY

182.D6864746 (x2) STOPPER:SYNCHRONOUS BELT

184.D6864754 COVER:STAPLER

198.D6864868 BRACKET:GEAR

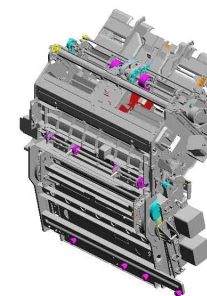
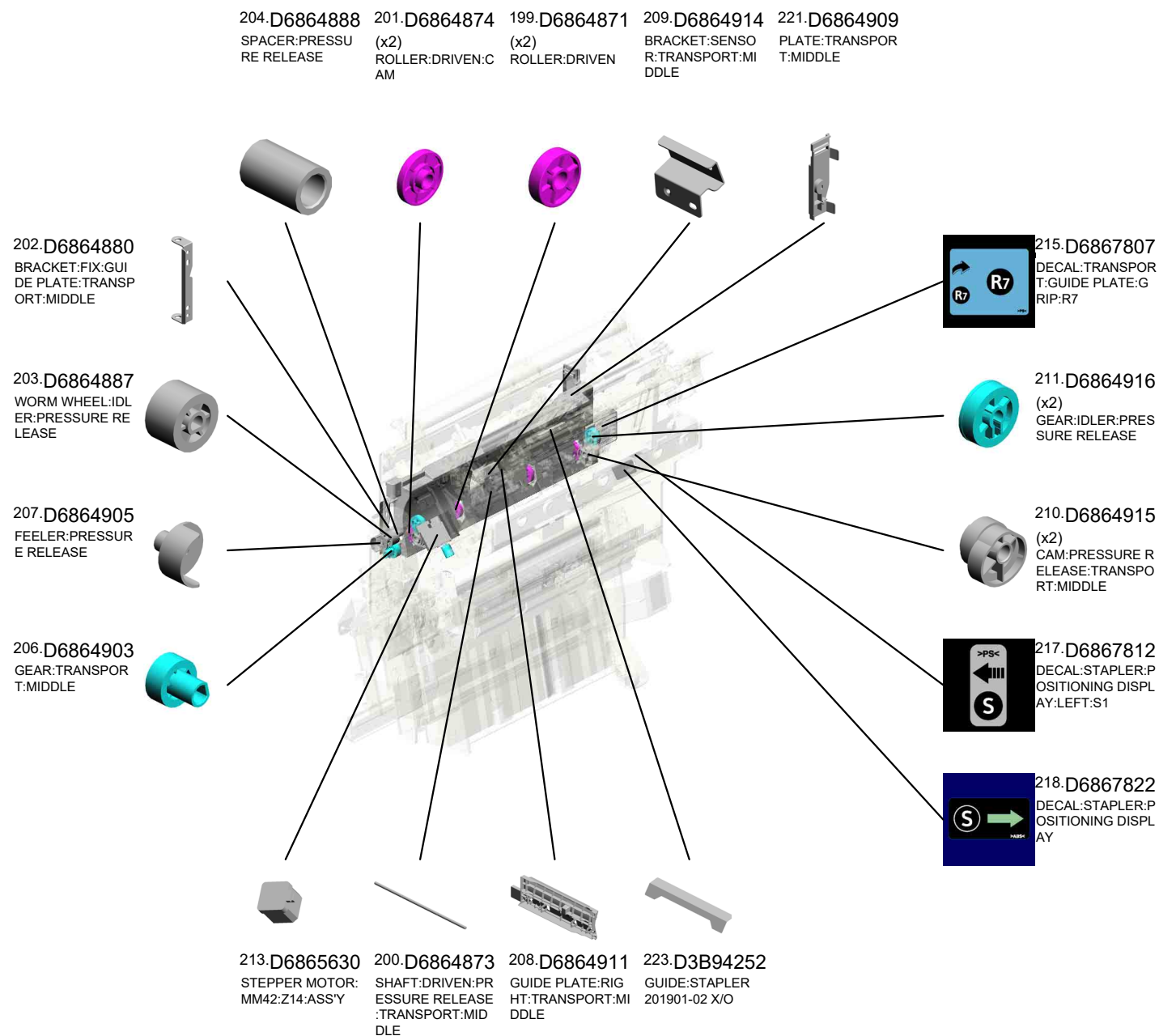
193.D6864849 GEAR:DRIVE:TRANSPORT:MIDDLE

179.D6864736 BRACKET:MOTOR:STAPLE:MOVE

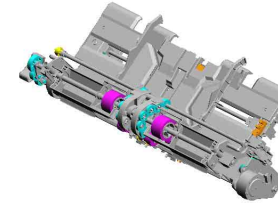
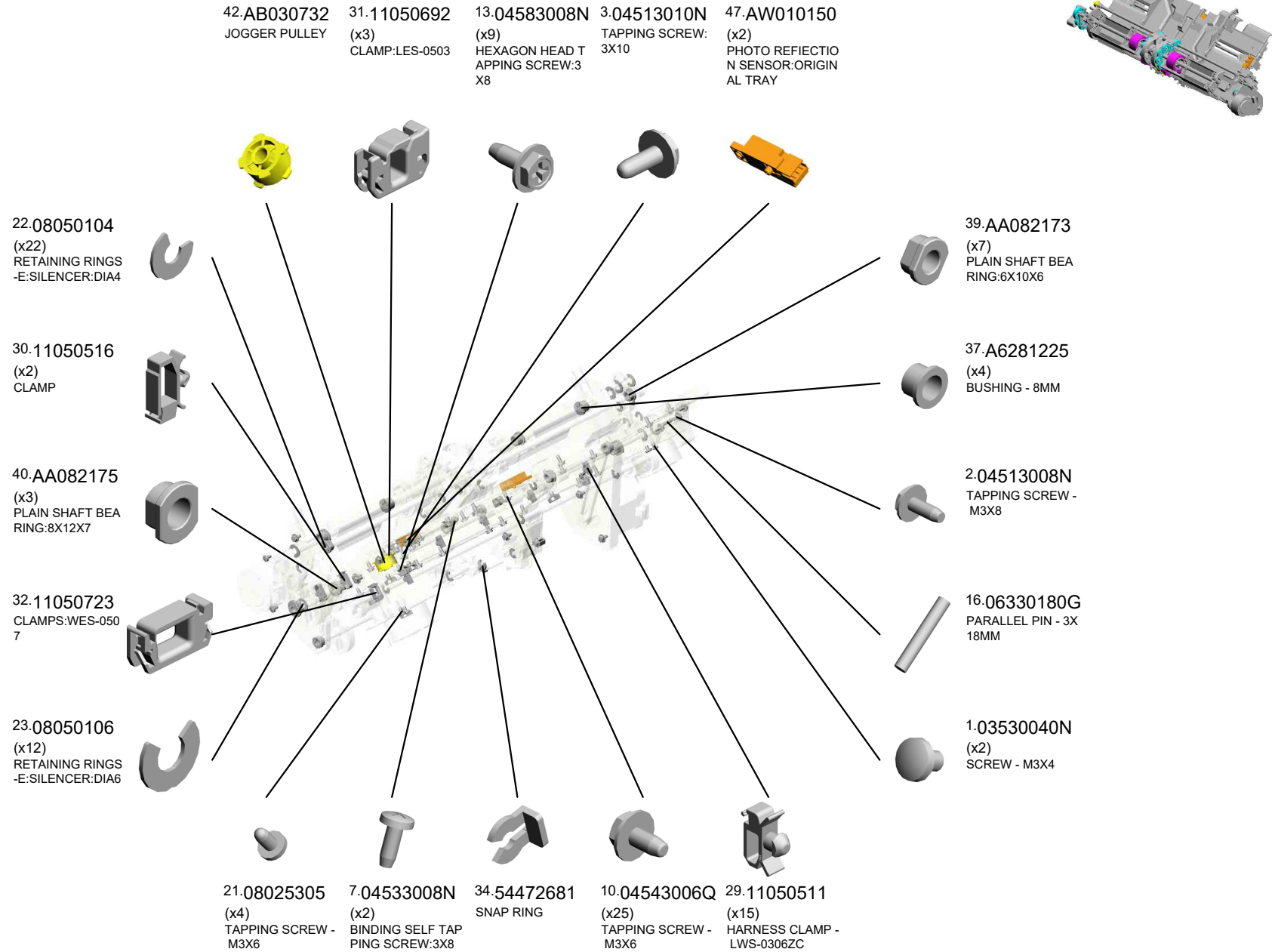
194.D6864854 BRACKET:PRESSURE RELEASE:TRANSPORT:MIDDLE

192.D6864848 TRANSPORT ROLLER:TRANSPORT:MIDDLE

U003 STAPLE UNIT



U003_S001 STAPLER TRAY UNIT:ASS'Y



225.D3B94030
STAPLER TRAY UNIT:ASS'Y

U003_S001 STAPLER TRAY UNIT:ASS'Y

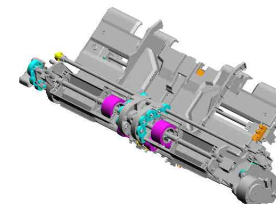
98.D3B94172 (x2)
BALANCER:RETURN:STAPLER

96.D3B94169
ARM:REVERSE ROLLER:INNER BACK

97.D3B94171
PLATE:TRAILING EDGE:STACK:INNER BACK

101.D3B94182
ARM:REVERSE ROLLER:FRONT

102.D3B94188
PLATE:TRAILING EDGE:STACK:FRONT



225.D3B94030
STAPLER TRAY UNIT:ASS'Y

100.D3B94176
(x4)
BALANCER:PLATE:TRAILING EDGE

99.D3B94173
(x2)
GUIDE:PLATE:TRAILING EDGE:STAPLER

103.D3B94192
ROLLER:REVERSE ROLLER:INNER BACK

106.D4543619
SCREW:CONTACT POINT:M3

87.B7934645
GEAR - 25Z/68Z

88.B7934656
(x2)
GEAR - 20Z

109.D5864569
SPACER:GEAR:STAPLER:MOVE

86.B7934635
WORM WHEEL SHAFT

48.AW020166
PHOTOINTERRUPTOR:PAPER FEED SENSOR

90.B7934732
LINK BUSHING

51.B4082831
GEAR - Z53

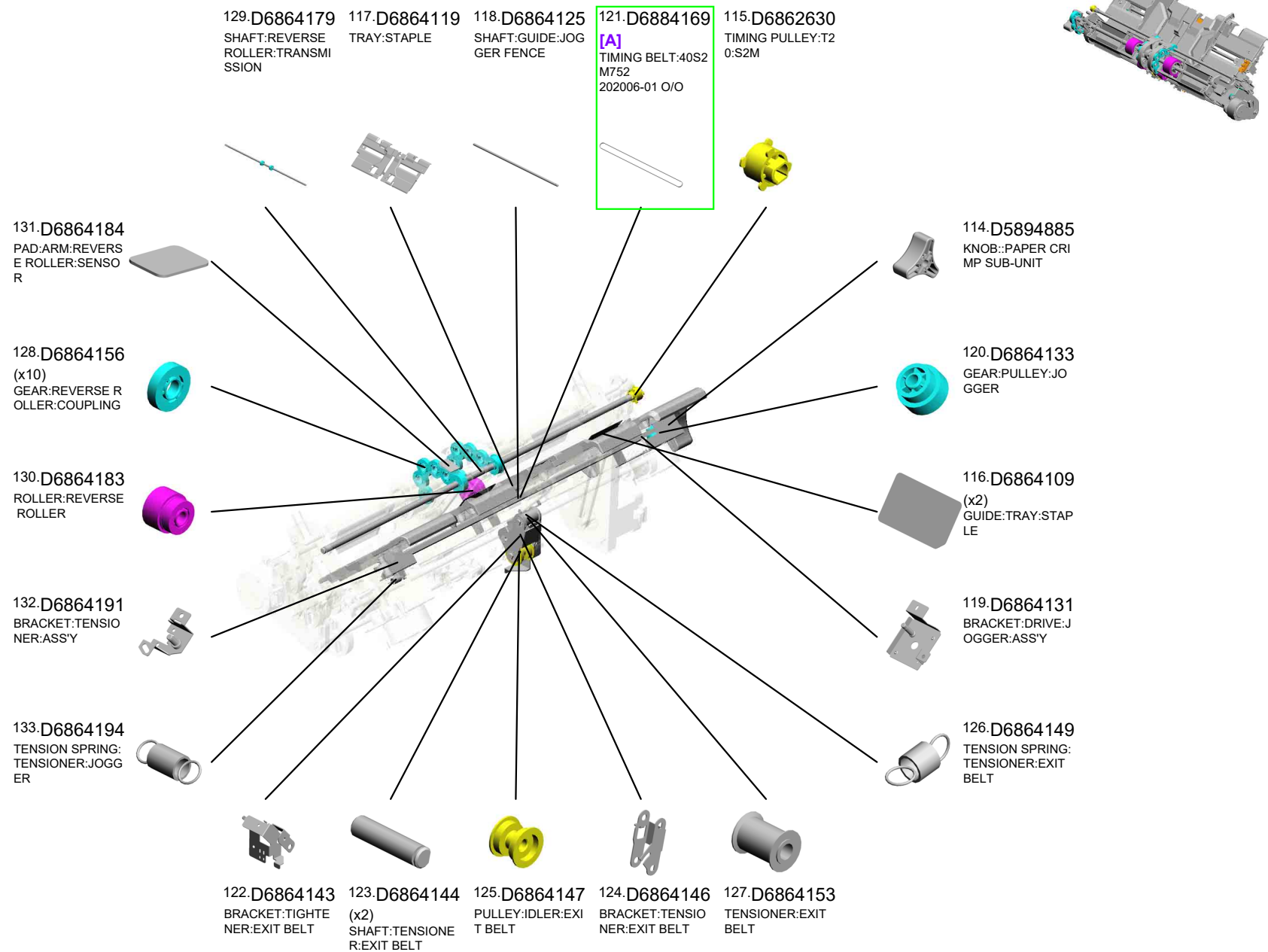
104.D3B94342
BRACKET:MOTOR:TRANSPORT:RELEASE:ASS'Y

110.D5865630
(x3)
DC STEPPER MOTOR:1.48W:PM

49.AW020198
(x2)
PHOTOINTERRUPTOR:LG2A14NL1

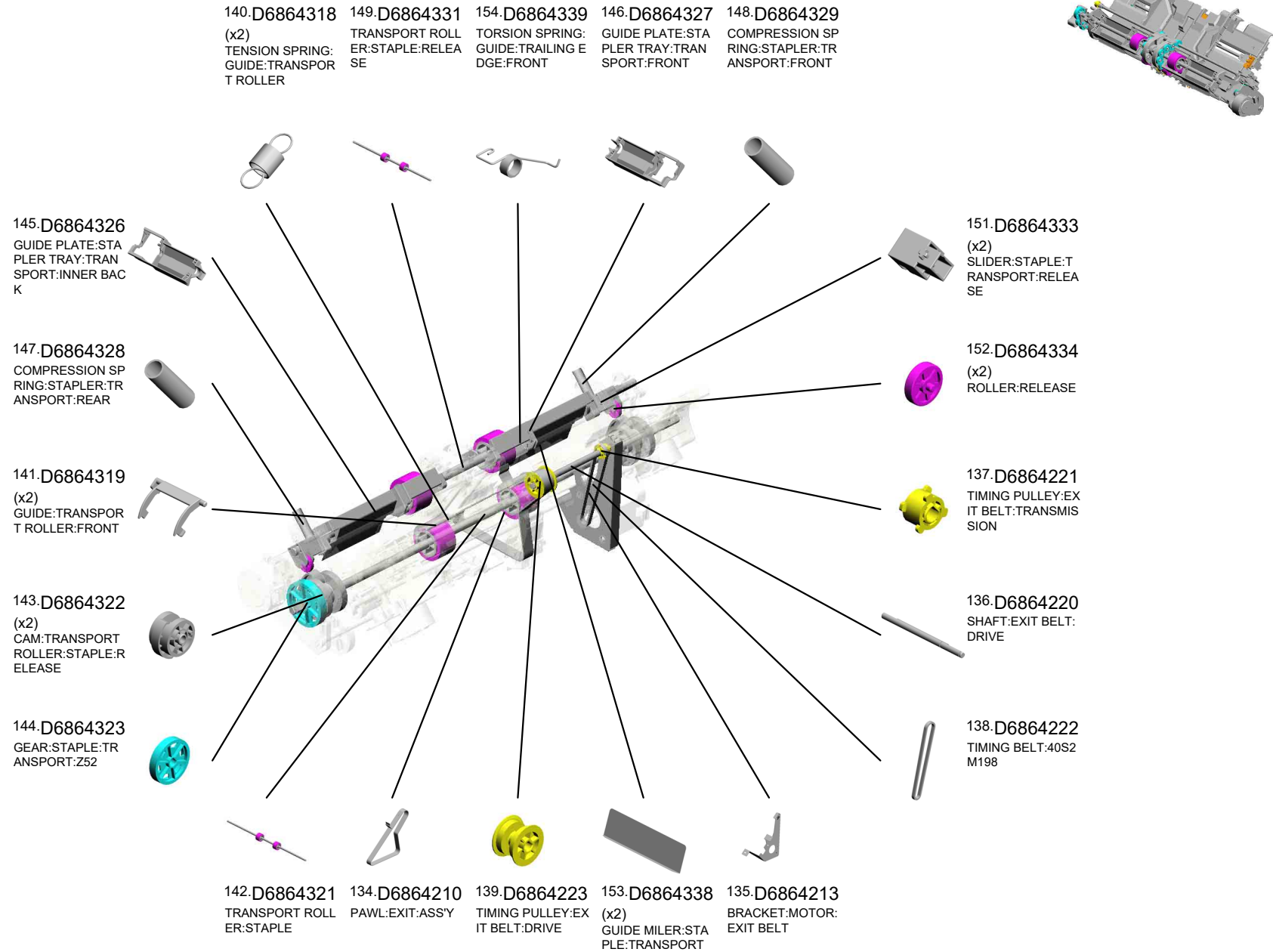
91.B7934733
COMPRESSION SPRING - LINK

U003_S001 STAPLER TRAY UNIT:ASS'Y



225.D3B94030
STAPLER TRAY U
NIT:ASS'Y

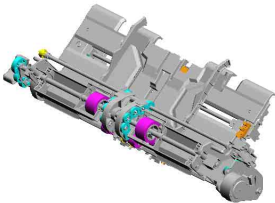
U003_S001 STAPLER TRAY UNIT:ASS'Y



225.D3B94030
STAPLER TRAY UNIT:ASS'Y

U003_S001
STAPLER TRAY UNIT:ASS'Y

- 224.D3B94713
SHAFT:STANDARD
FENCE
201901-01 X/O
- 156.D6864354
TIMING PULLEY:EX
IT BELT
- 159.D6864359
TENSION SPRING:
STANDARD FENCE
- 167.D6864397
GUIDE:TRAILING E
DGE:PLATE:FRON
T
- 222.D3B94332
(x2)
BUSHING:STAPLE:
TRANSPORT
201804-01 X/O



225.D3B94030
STAPLER TRAY U
NIT:ASS'Y

166.D6864394
GUIDE:TRAILING E
DGE:PLATE:REAR

155.D6864349
TORSION SPRING:
GUIDE:TRAILING E
DGE

162.D6864371
BRACKET:MOTOR:
STAPLE:TRANSPOR
T:ASS'Y

164.D6864375
(x2)
ARM:GEAR:TRANS
PORT:DRIVEN

163.D6864374
(x2)
ARM:GEAR:TRANS
PORT:DRIVE

165.D6864376
(x2)
GEAR:STAPLE:TR
ANSPORT:DRIVE

212.D6865620
STEPPER MOTOR:
MM42:S2M:T15:AS
S'Y

- 160.D6864361
LINK:STANDARD F
ENCE
- 161.D6864363
BRACKET:STANDA
RD FENCE:UPPER
- 158.D6864358
STANDARD FENCE
:UPPER



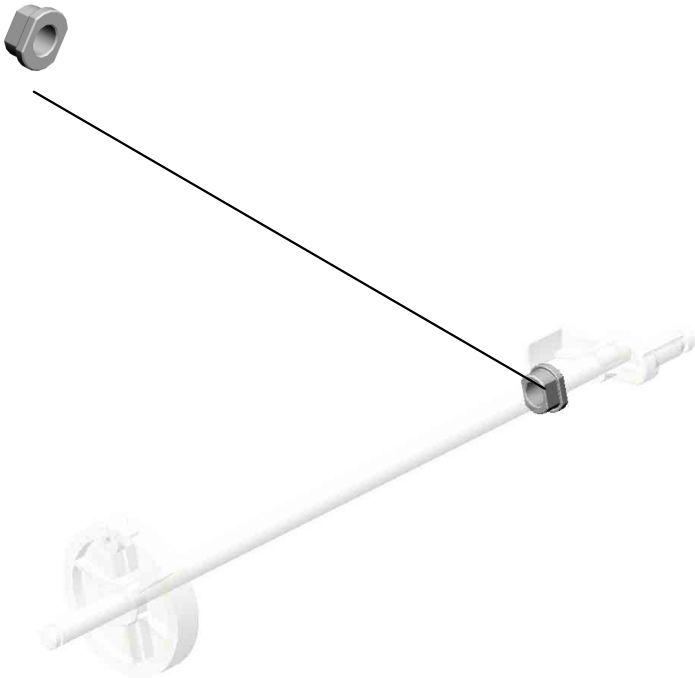
D6864137
[A]
TIMING BELT:JOG
GER
202006-01 O/O

U003_S001_S001
SHAFT:DRIVE:STANDARD FENCE

39-AA082173
PLAIN SHAFT BEA
RING:6X10X6



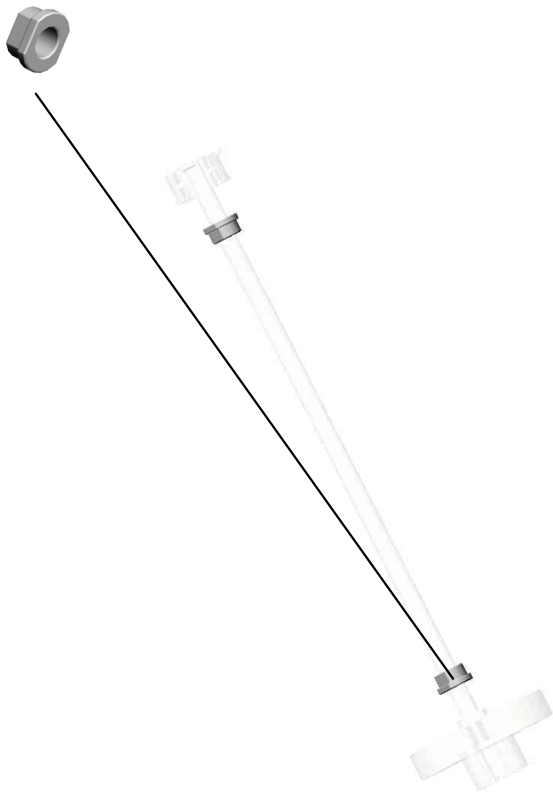
157-D6864356
SHAFT:DRIVE:STA
NDARD FENCE



U001	U002	U003	U004	U005	U006	U007
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U003_S002
SHAFT:STAPLER:DRIVE

39-AA082173
(x2)
PLAIN SHAFT BEA
RING:6X10X6



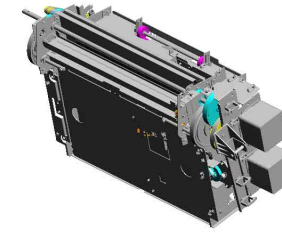
178-D6864731
SHAFT:STAPLER:D
RIVE

U001	U002	U003	U004	U005	U006	U007
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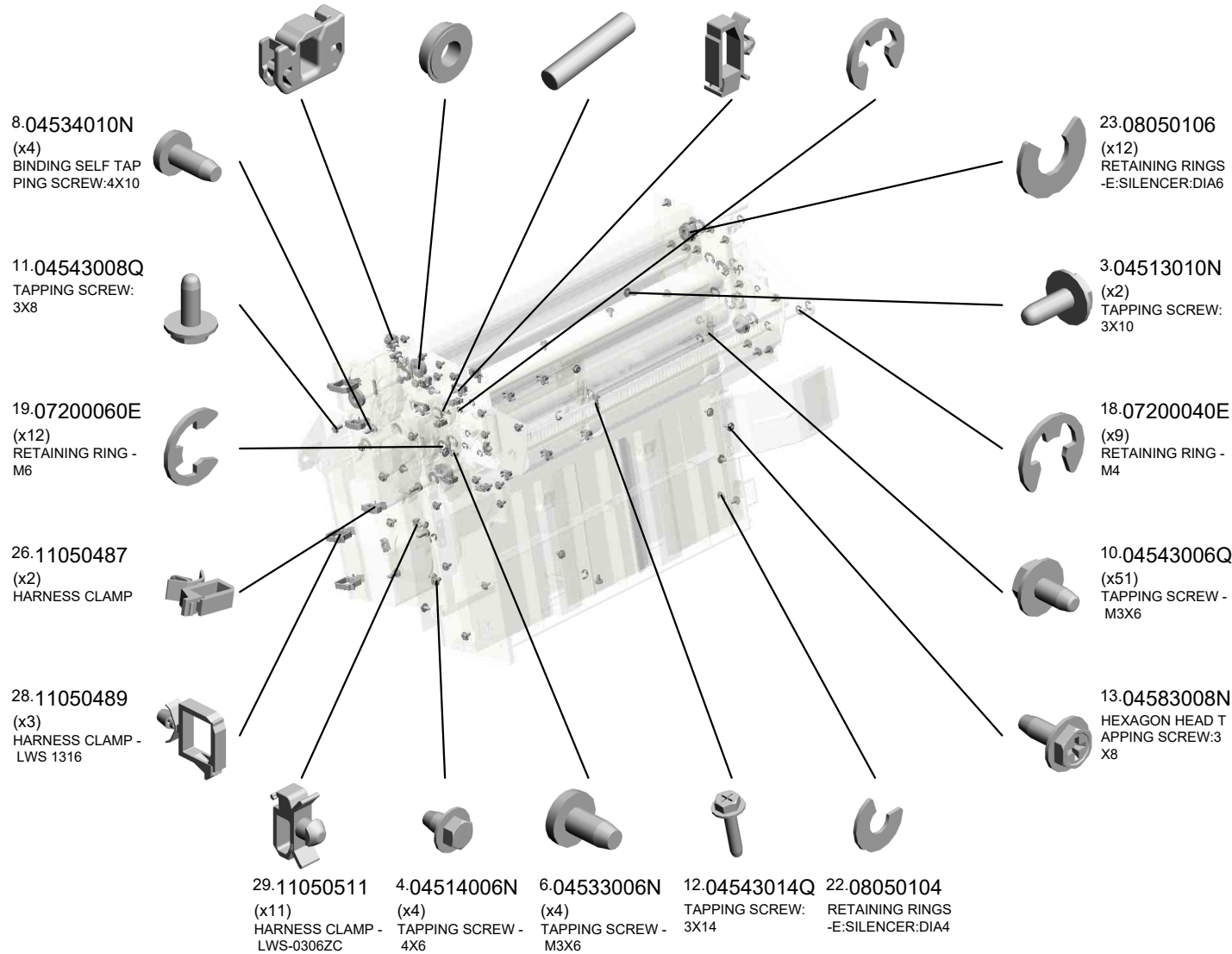
U003_S003

PAPER CRIMP SUB-UNIT:ASS'Y

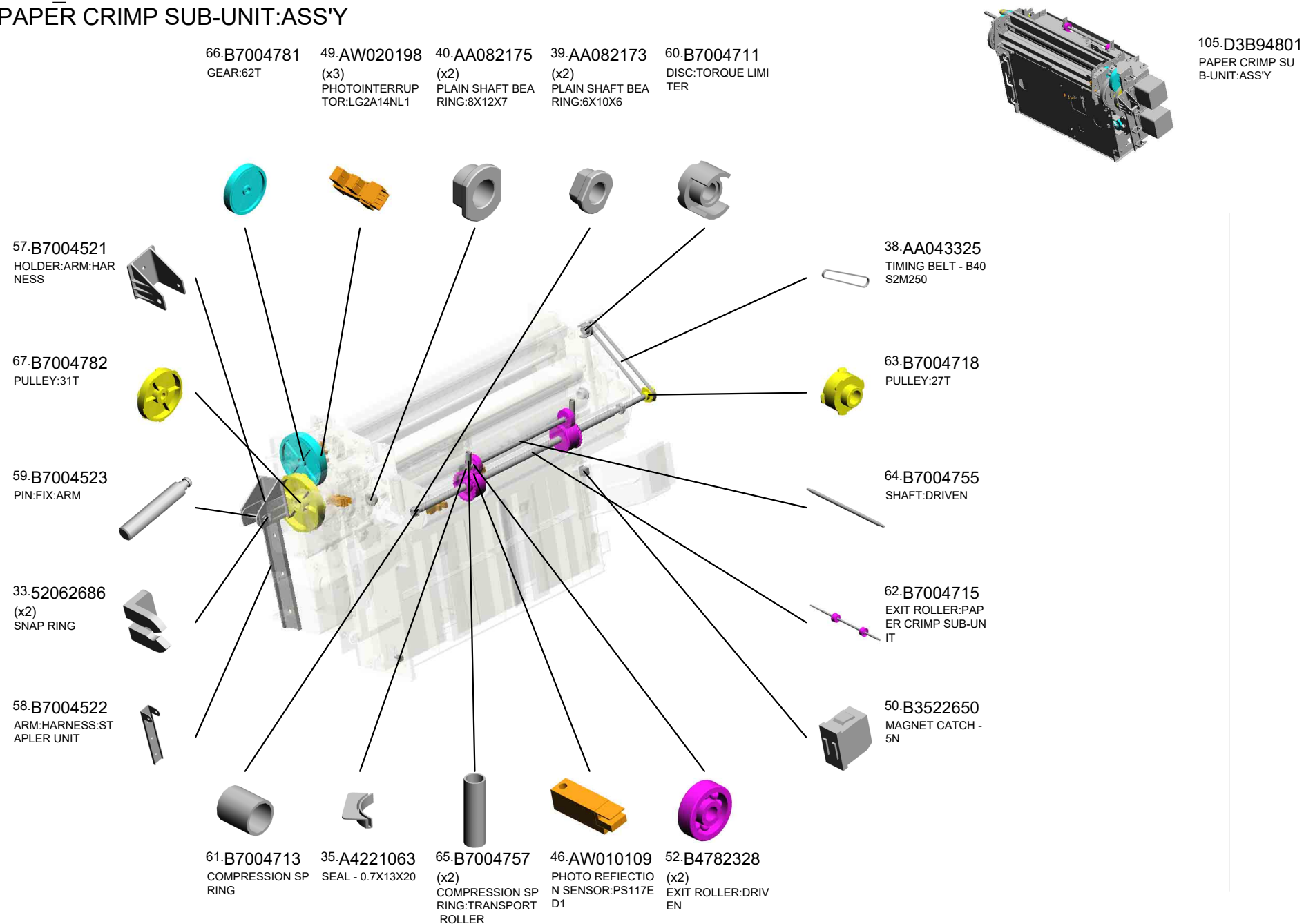
31.11050692 (x7) CLAMP:LES-0503
 20.07433808 (x5) RADIAL BALL BEARING:DIA8XDIA16X5
 15.06330140G (x10) PARALLEL PIN - 3X14
 30.11050516 (x2) CLAMP
 17.07200030E (x10) RETAINING RING - M3



105.D3B94801
 PAPER CRIMP SUB-UNIT:ASSY



U003_S003 PAPER CRIMP SUB-UNIT:ASS'Y



U003_S003

PAPER CRIMP SUB-UNIT:ASS'Y

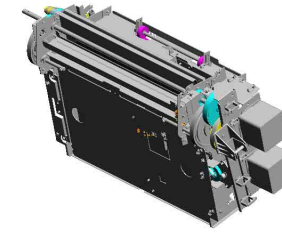
70.B7004787
TIMING BELT:B80S
3M237

74.B7005825
(x2)
DAMPER:STEPPE
R MOTOR:MM56:60
HS

107.D5224906
(x3)
STEPPED SCREW:
M3:DIA6:1.7MM:RO
UND POINT

220.GW010007
PHOTO REFLECTI
ON SENSOR:EXIT

196.D6864861
GUIDE PLATE:EXIT
:UPPER:PAPER CR
IMP SUB-UNIT:ASS
'Y



105.D3B94801
PAPER CRIMP SU
B-UNIT:ASS'Y

214.D6865685
(x2)
DC STEPPER MOT
OR:MM56:ASS'Y

68.B7004784
PULLEY:22T

69.B7004785
TIMING BELT:B80S
3M156

110.D5865630
DC STEPPER MOT
OR:1.48W:PM

108.D5862132
(x2)
PLAIN SHAFT BEA
RING:DRIVEN ROL
LER:SLIDE

219.D3FX2056
[A]
DISCHARGE BRUS
H:GUIDE PLATE
202006-02 X/O

92.D3B94808
DISCHARGE BRUS
H:EXIT
201611-01 O/O

216.D6867810
DECAL:GRIP:R10

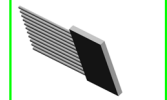
73.B7004877
GRIP:GUIDE PLAT
E

72.B7004874
GUIDE:OPEN AND
CLOSE:REAR

93.B8044875
GUIDE PLATE:OPE
N AND CLOSE:LO
WER:PAPER CRIM
P SUB-UNIT

205.D6864898
GUIDE PLATE:EXIT
:LOWER:PAPER C
RIMP SUB-UNIT

71.B7004873
GUIDE:OPEN AND
CLOSE:FRONT

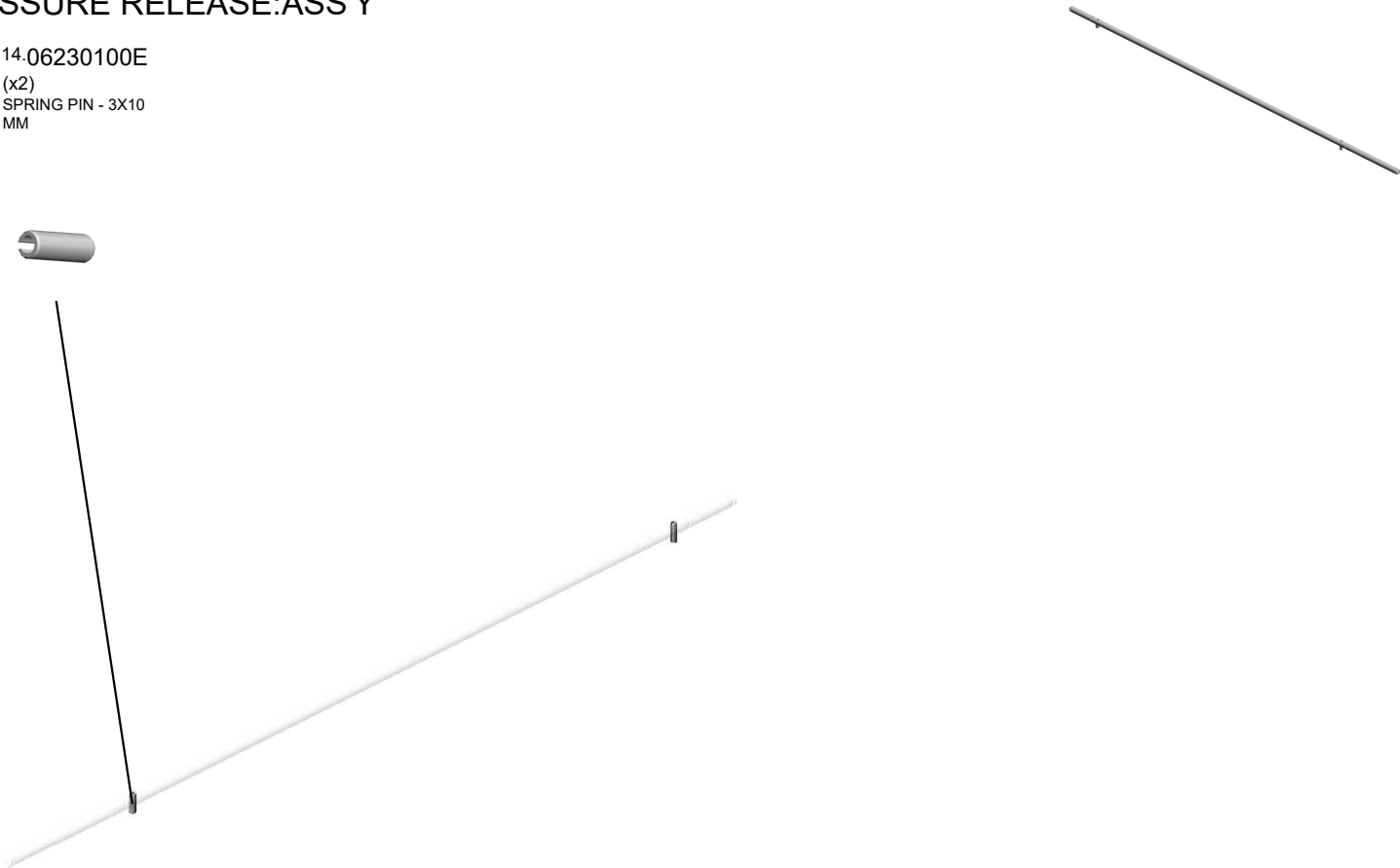


D7252056
[A]
DISCHARGE BRUS
H:GUIDE PLATE
202006-02 X/O

U003_S004
SHAFT:IDLER:PRESSURE RELEASE:ASS'Y

14.06230100E
(x2)
SPRING PIN - 3X10
MM

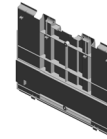
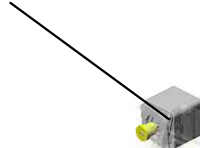
197.D6864865
SHAFT:IDLER:PRE
SSURE RELEASE:
ASS'Y



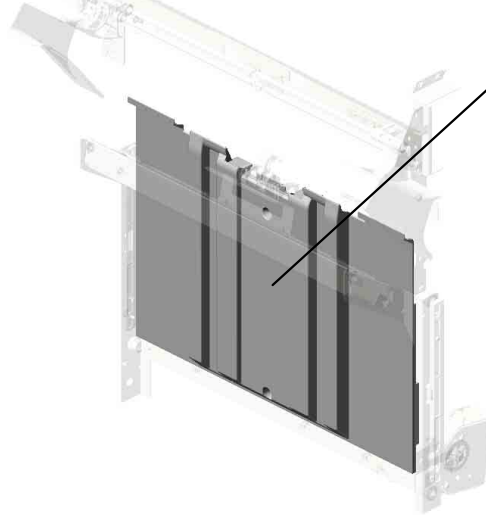
U001	U002	U003	U004	U005	U006	U007
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U004.SHIFT TRSY

U004 S001
D5865610
DC STEPPER MOTOR:3.78W
:TRANSPORT



U004 S002
D3B93115
END FENCE:SUB-ASS'Y



U001	U002	U003	U004	U005	U006	U007
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U004 SHIFT TRSY

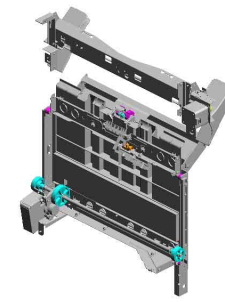
20.AA043679 SYNCHRONOUS B
ELT:40S3M114

9.07200040E RETAINING RING -
M4

13.11050511 (x8)
HARNESS CLAMP -
LWS-0306ZC

7.04543006Q (x25)
TAPPING SCREW -
M3X6

4.04513010N (x2)
TAPPING SCREW:
3X10



12.08074138
WASHER (100PCS/
SET)

19.A8592319
BASE CUSHION

14.11050692
(x2)
CLAMP:LES-0503

15.12042612
MICRO SWITCH:D3
V-16506-3C25

18.A6662345
(x2)
GEAR - Z20

16.52152621
SNAP RING - M6

2.04504012N
(x2)
TAPPING SCREW:
4X12

21.AA082175
(x2)
PLAIN SHAFT BEA
RING:8X12X7

3.04504020N
(x2)
TAPPING SCREW -
M4X20

10.07200060E
(x2)
RETAINING RING -
M6

11.08050104
(x5)
RETAINING RINGS
-E:SILENCER:DIA4

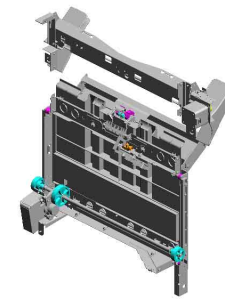
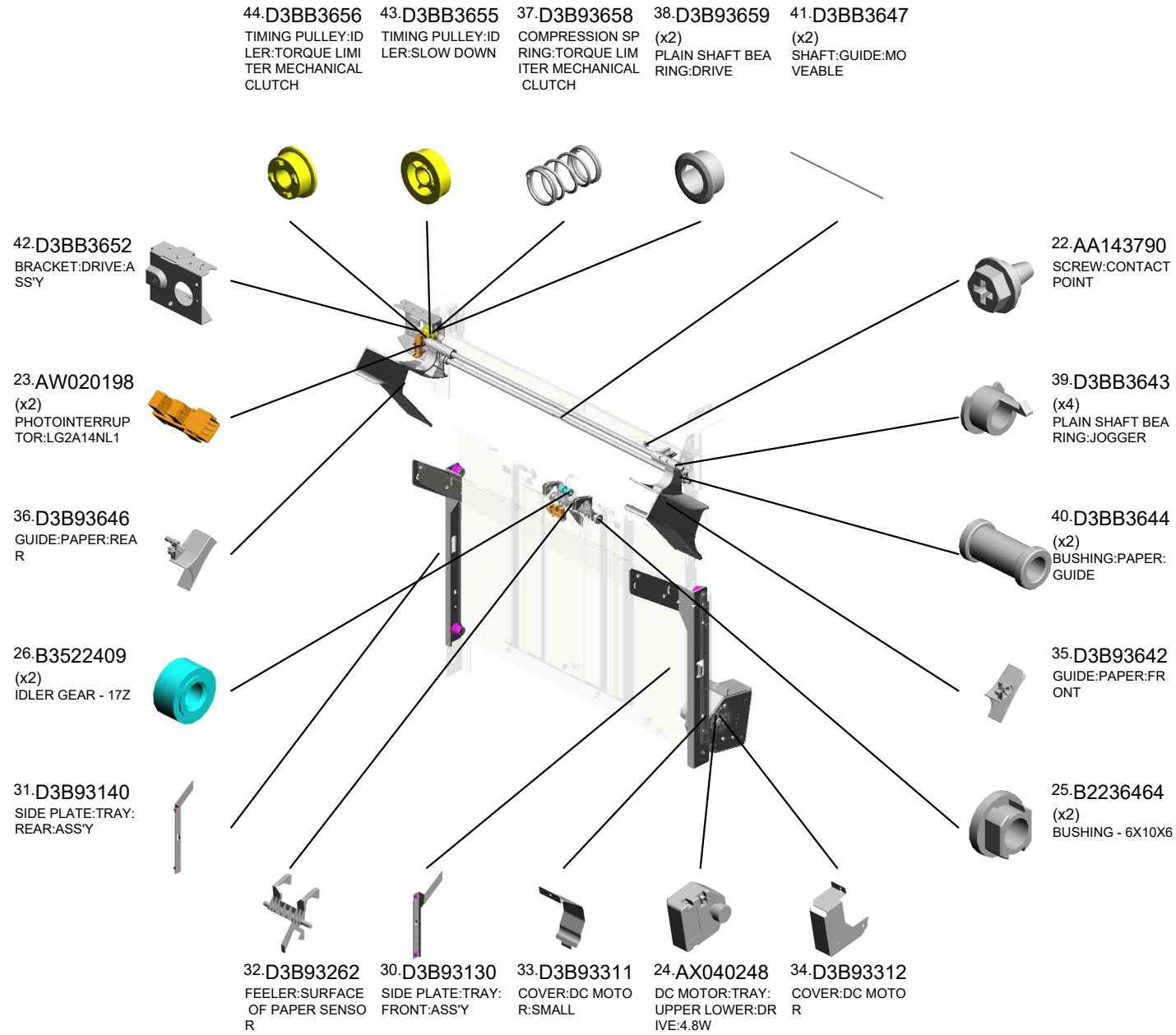
6.04543006N
(x2)
TAPPING SCREW:
ROUND POINT:3X6

5.04533006N
(x9)
TAPPING SCREW -
M3X6

8.04543012Q
(x4)
TAPPING SCREW:
3X12

17.A6662331
(x2)
RACK

U004 SHIFT TRSY



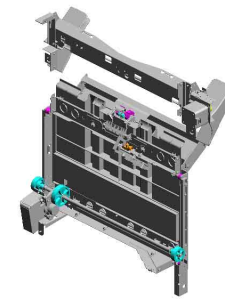
U004 SHIFT TRSY

49.D4345168 TIMING BELT:B40S
2M898

58.D6863301 ARM:REVERSE RO
LLER

53.D6863132 LEVER:SWITCH

59.D6863302 (x2)
REVERSE ROLLER



52.D6863129
BRACKET:SWITCH

54.D6863133
TENSION SPRING:
LEVER:RELEASE

61.D3B93121
BASE:SHIFT TRAY

55.D6863144
FEELER:PHOTOIN
TERRUPTOR:TRAY

45.D3BB3662
TENSIONER:FRON
T:ASSY

46.D3BB3665
TENSION SPRING:
TENSIONER:FRON
T

47.D3BB3666
TIMING PULLEY:G
UIDE:PAPER:T23

48.D3BB3667
SPACER:TIMING P
ULLEY:GUIDE:PAP
ER

51.D6863123
STAY:END FENCE:
PAPER SENSER

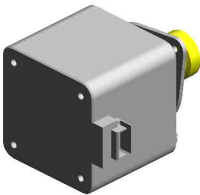
56.D6863225
SHAFT:SHIFT TRA
Y:ASSY

60.G8382347
GEAR:Z45

57.D6863226
ARM:FIX:GEAR

U004_S001
DC STEPPER MOTOR:3.78W:TRANSPORT

1-03130050N
(x2)
PHILIPS PAN HEA
D SCREW - M3X5



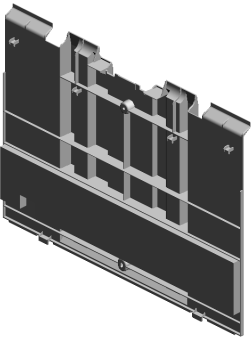
50.D5865610
DC STEPPER MOT
OR:3.78W:TRANSP
ORT



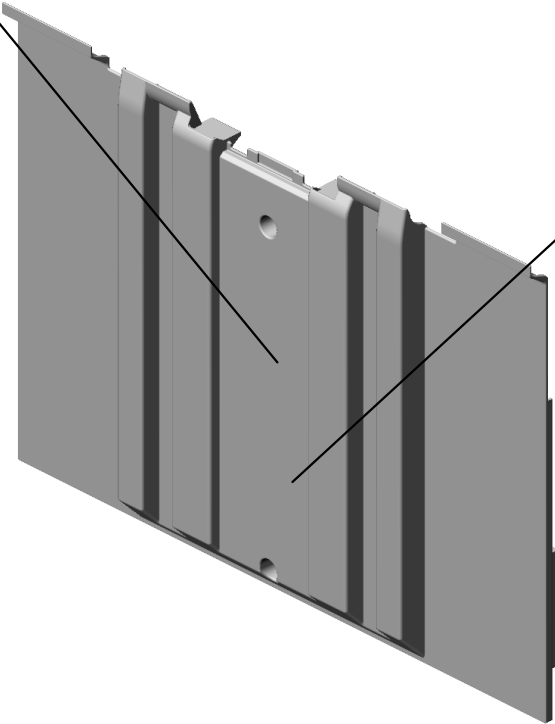
U001	U002	U003	U004	U005	U006	U007
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U004_S002
END FENCE:SUB-ASS'Y

28.D3B93122
END FENCE



27.D3B93115
END FENCE:SUB-A
SS'Y

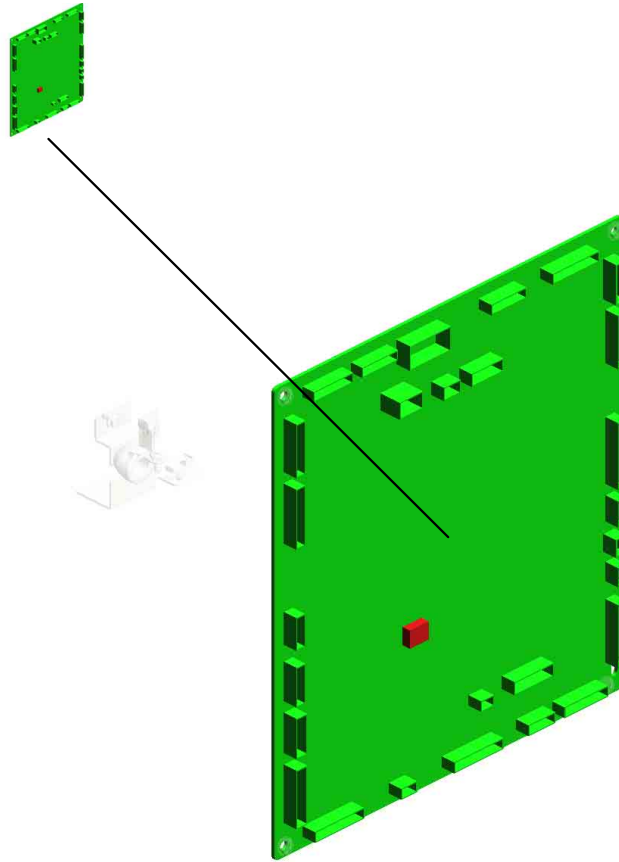


29.D3B93125
SOUND PROOFIN
G MATERIAL:END
FENCE

U001	U002	U003	U004	U005	U006	U007
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U005.ELECTRICAL

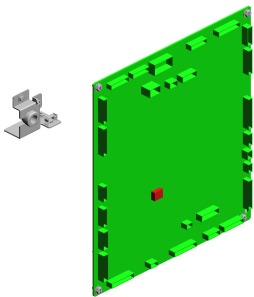
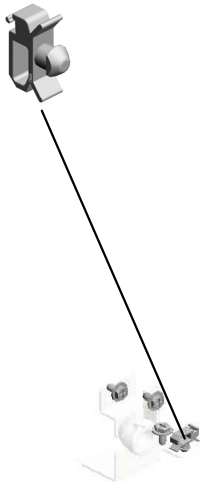
U005 S001
D3B95100
PCB:MAIN CONTROL:ASS'Y



U001	U002	U003	U004	U005	U006	U007
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U005
ELECTRICAL

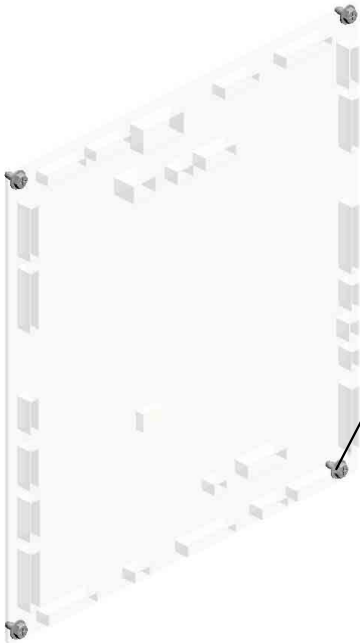
2.11050511
HARNESS CLAMP -
LWS-0306ZC



1.04543006Q
(x7)
TAPPING SCREW -
M3X6



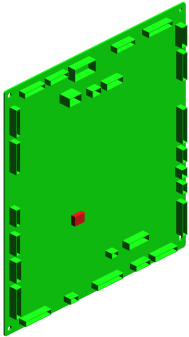
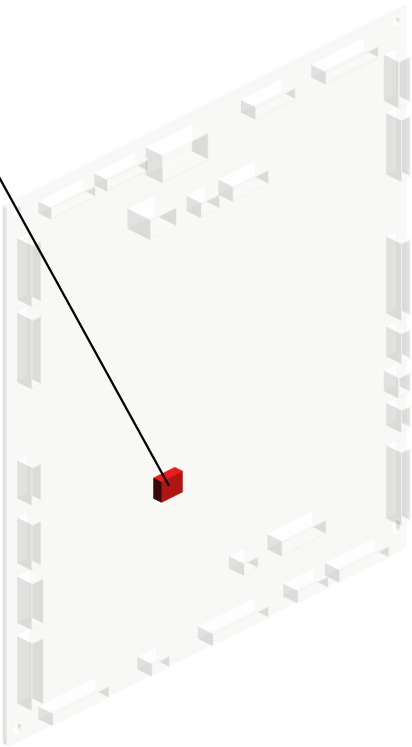
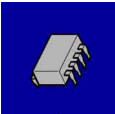
4.16072256
(x2)
FERRITE CORE:K3
NFR-08-ABK0



U001	U002	U003	U004	U005	U006	U007
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U005_S001
PCB:MAIN CONTROL:ASS'Y

3.14077677
EEPROM:BR24T64-
W

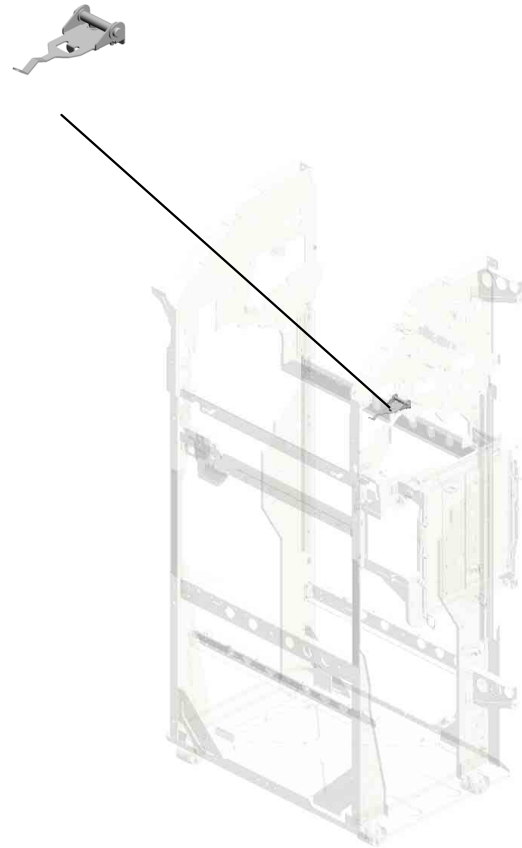


5.D3B95100
PCB:MAIN CONTR
OL:ASS'Y

U001	U002	U003	U004	U005	U006	U007
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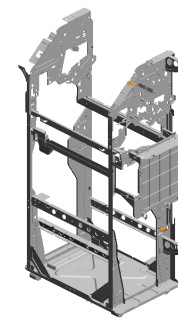
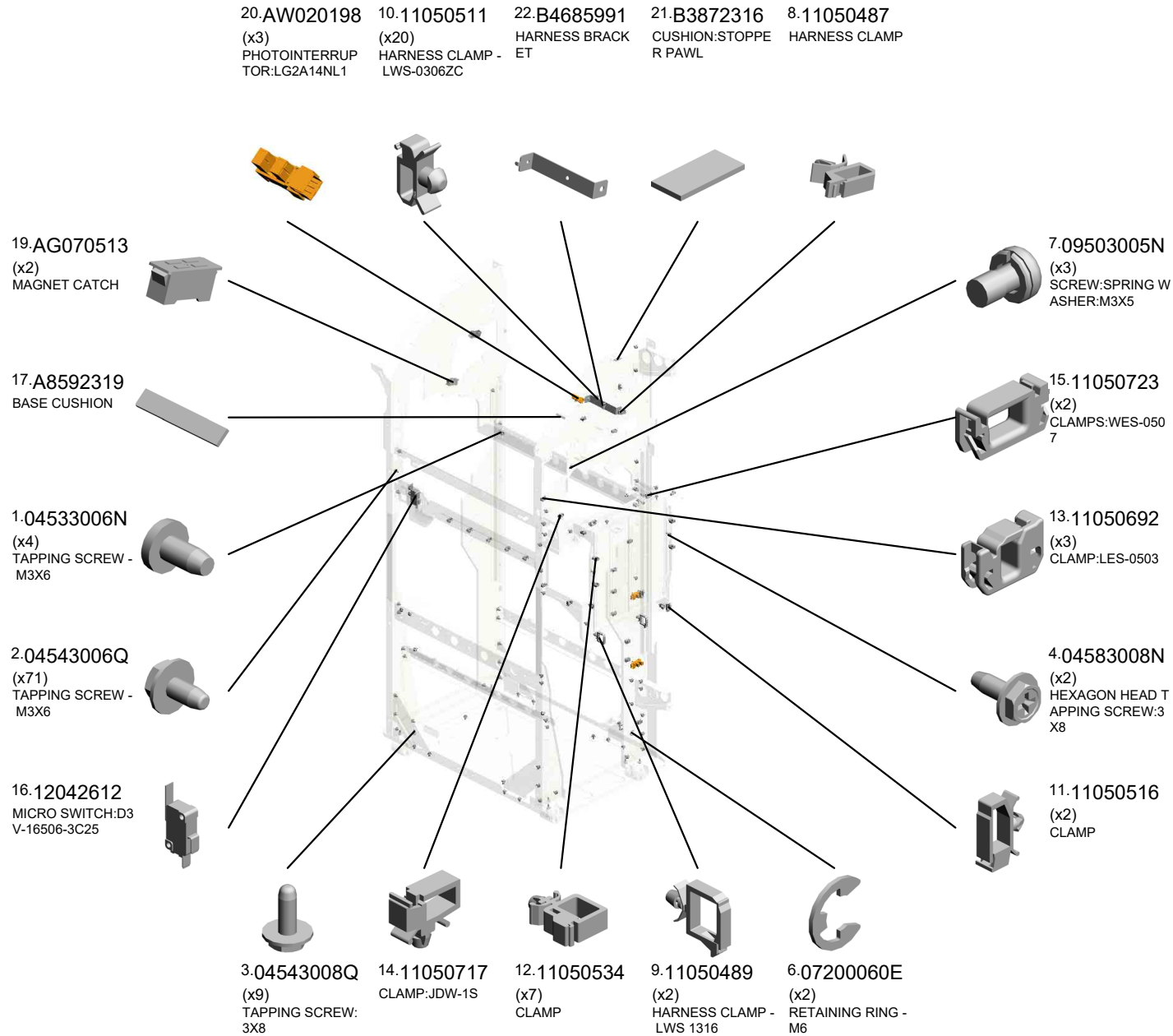
U006.MAIN FRAME

U006 S001
D6861320
BRACKET:LOCK:ASS'Y

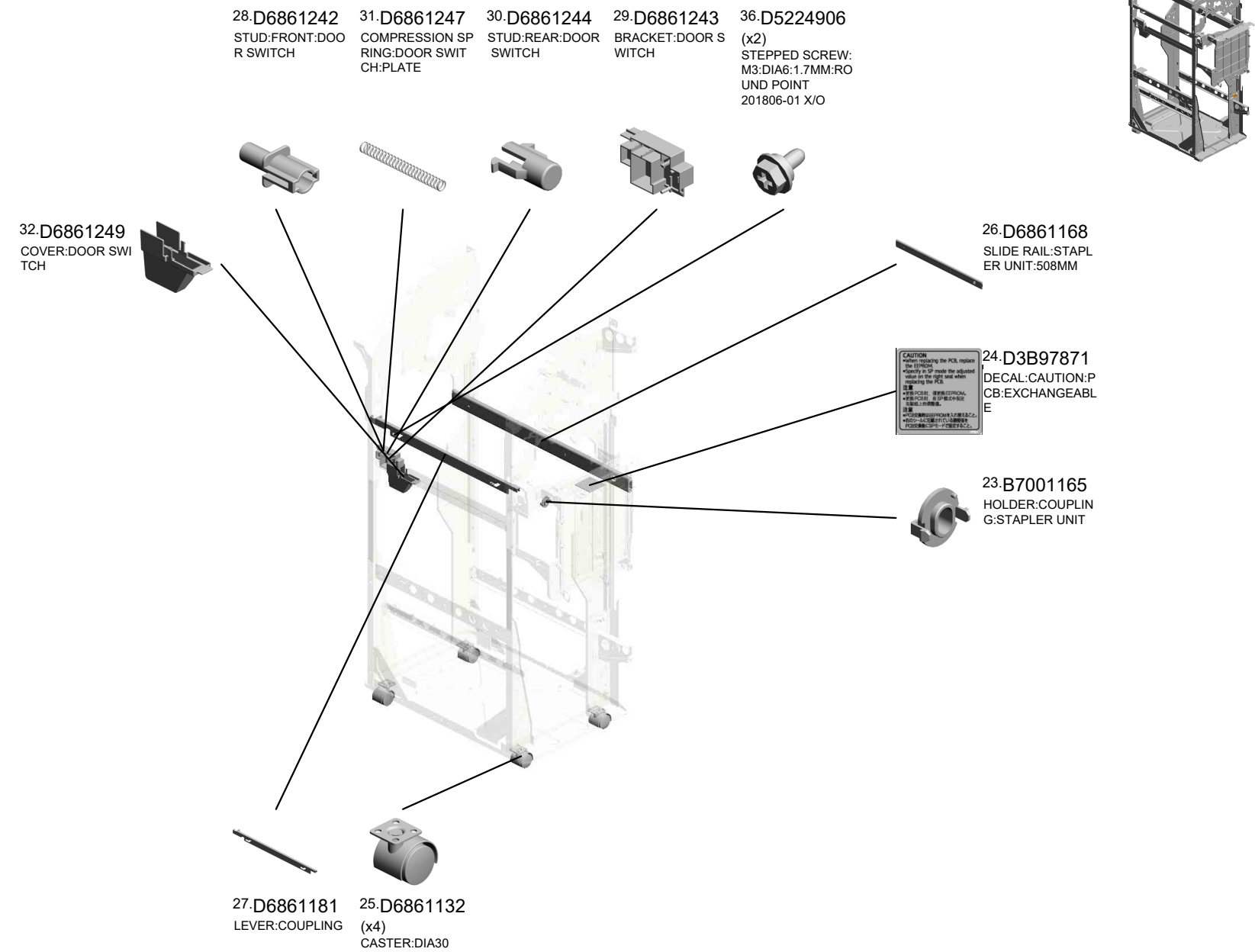


U001	U002	U003	U004	U005	U006	U007
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U006 MAIN FRAME

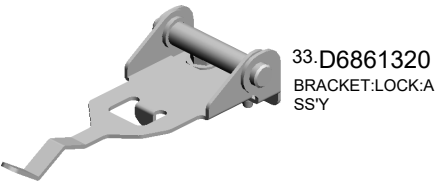


U006
MAIN FRAME

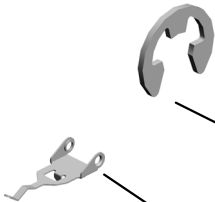


U006_S001
BRACKET:LOCK:ASS'Y

5.07200040E
RETAINING RING -
M4



34.D6861322
ARM:LOCK:PULL O
UT

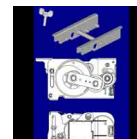
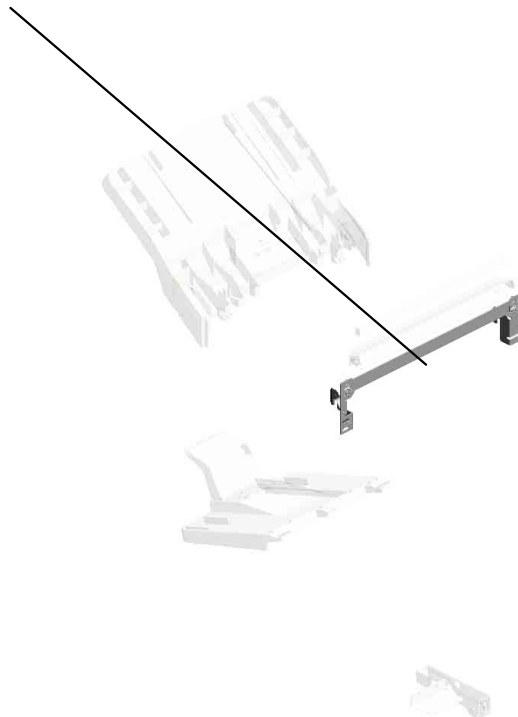


2.04543006Q
(x2)
TAPPING SCREW -
M3X6



U007.ACCESSORIES

U007 S001
D6861470
BRACKET:COUPLING:EART
H:ASSY



U007 S002
B7936400
STAPLER:SERVICE PARTS:A
SS'Y

U007 ACCESSORIES

1.03140120N
(x4)
SCREW - M4X12

26.D6887497
END FENCE:TRAY:
PAPER CRIMP SU
B-UNIT

5.04583008N
HEXAGON HEAD T
APPING SCREW:3
X8

24.D6886626
TRAY:AUXILIARY

16.D3B93511
SHIFT TRAY:EXIT

4.04544008N
TAPPING SCREW:
ROUND POINT:4X8

17.D3CH6141
PROOF TRAY:AUXI
LIARY

28.D3B96175
CUSHION:SPACER
201810-01 X/O

15.B8351188
GUIDE PLATE - UP
PER

23.D6881175
GUIDE PLATE:CON
NECTING:LOWER

25.D6887495
TRAY:PAPER CRIM
P SUB-UNIT

6.07200060E
(x2)
RETAINING RING -
M6

3.04543006Q
(x9)
TAPPING SCREW -
M3X6

18.D6861461
BRACKET:GROUN
D PLATE:COUPLIN
G

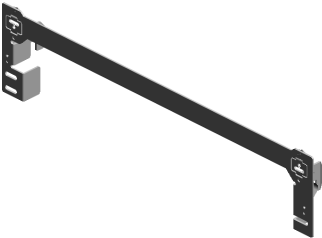
19.D6861462
GROUND PLATE:C
OUPILING



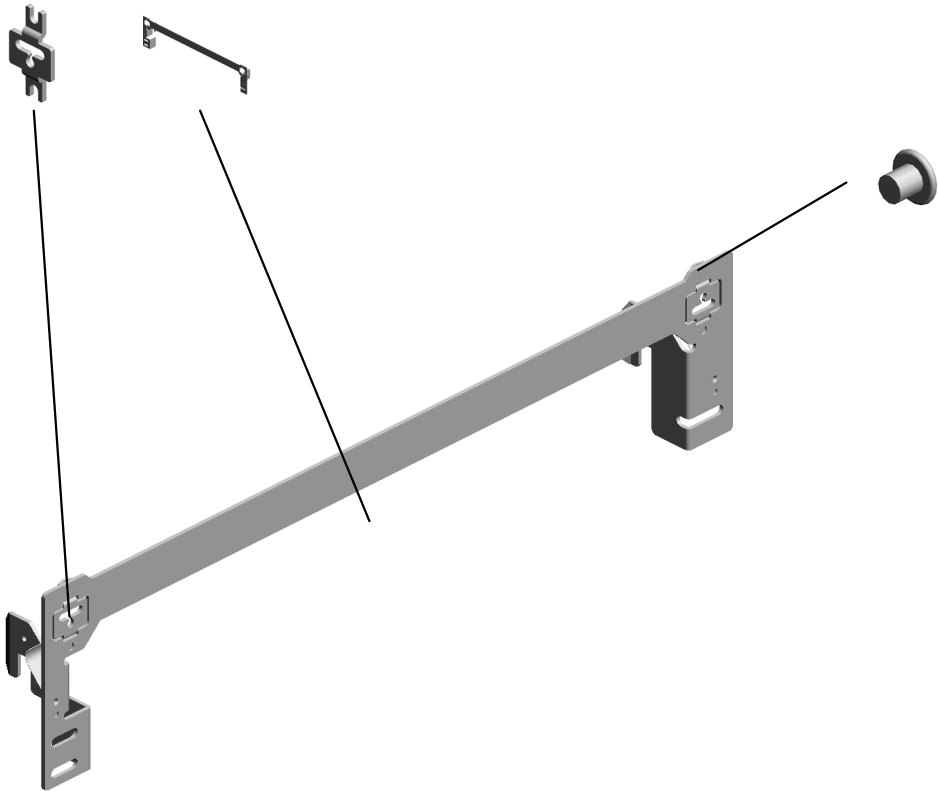
U007_S001
BRACKET:COUPLING:EARTH:ASS'Y

22.D6861473
(x2)
BRACKET:COUPLI
NG:CORRECT

21.D6861471
BRACKET:COUPLI
NG:GROUND PLAT
E:ASS'Y

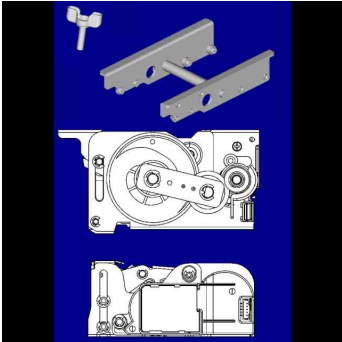


20.D6861470
BRACKET:COUPLI
NG:EARTH:ASS'Y

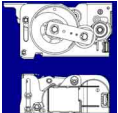


7.AA143396
(x2)
SCREW - M4X4

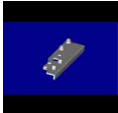
U007_S002
STAPLER:SERVICE PARTS:ASS'Y



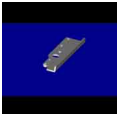
10.B7936400
STAPLER:SERVIC
E PARTS:ASS'Y



8.AJ011031
STAPLER:EH-C581
R10



11.B7936410
HOLDER:FRONT:A
SS'Y



12.B7936420
HOLDER:REAR:AS
S'Y



13.B7936431
ROD:CLAMP



14.B7936432
ADJUSTING SCRE
W:M4



29.D3B94252
GUIDE:STAPLER
201901-02 X/O

2.04513008N(x 1)
TAPPING SCREW - M3X8

Exclusive Parts

Number	Part Name	Group	ID
52062686	SNAP RING	U003_S003	33
52152621	SNAP RING - M6	U004	16
54472681	SNAP RING	U001	5
		U001_S006	5
		U002	18
		U003	34
		U003_S001	34
A4221063	SEAL - 0.7X13X20	U002	19
		U003	35
		U003_S003	35
A5481317	LEVER CUSHION	U002	20
		U003	36
A5482139	PULLEY	U002	21
A6281225	BUSHING - 8MM	U003_S001	37
A6662331	RACK	U004	17
A6662345	GEAR - Z20	U004	18
A6972102	DAMPER - JUNCTION GATE SOLENOID	U002	22
A8592319	BASE CUSHION	U004	19
		U006	17
AA043325	TIMING BELT - B40S2M250	U003_S003	38
AA043652	TIMING BELT - B60S2M130	U002	23
AA043679	SYNCHRONOUS BELT:40S3M114	U004	20
AA080346	BUSHING:FLANGE TYPE:DIA6	U002	24
AA082118	BUSHING - M6	U002	25
AA082173	PLAIN SHAFT BEARING:6X10X6	U002	26
		U003	39
		U003_S001	39
		U003_S001_S001	39
		U003_S002	39
		U003_S003	39
AA082175	PLAIN SHAFT BEARING:8X12X7	U002	27
		U003	40
		U003_S001	40
		U003_S003	40
		U004	21
AA143396	SCREW - M4X4	U007_S001	7
AA143579	SCREW - M3	U002	28

Number	Part Name	Group	ID
AA143790	SCREW:CONTACT POINT	U002	29
		U003	41
		U004	22
AB030732	JOGGER PULLEY	U003_S001	42
AF022147	DRIVEN ROLLER	U002	30
AG070513	MAGNET CATCH	U006	19
AG070514	MAGNET CATCH	U001_S003	6
		U003	43
AG071012	MAGNET CATCH:ASS'Y	U001_S006	7
		U003	44
AJ011031	STAPLER:EH-C581R10	U003	45
		U007_S002	8
AW010109	PHOTO REFLECTION SENSOR:PS17ED1	U003_S003	46
AW010150	PHOTO REFLECTION SENSOR:ORIGINAL TRAY	U002	31
		U003	47
		U003_S001	47
AW020166	PHOTOINTERRUPTOR:PAPER FEED SENSOR	U003_S001	48
AW020198	PHOTOINTERRUPTOR:LG2A14NL1	U002	32
		U003	49
		U003_S001	49
		U003_S003	49
		U004	23
		U006	20
AX040248	DC MOTOR:TRAY:UPPER LOWER:DRIVE:4.8W	U004	24
AX110110	DC SOLENOID GATE	U002	33
B2236464	BUSHING - 6X10X6	U004	25
B3522409	IDLER GEAR - 17Z	U004	26
B3522650	MAGNET CATCH - 5N	U003_S003	50
B3872316	CUSHION:STOPPER PAWL	U006	21
B4082331	LINK DRIVE GEAR	U002	34
B4082731	ARM - TOP COVER	U001	8
B4082831	GEAR - Z53	U003	51
		U003_S001	51
B4082833	SHAFT - WORM WHEEL	U002	35
B4682882	LINK BUSHING	U002	36

Exclusive Parts

Number	Part Name	Group	ID
B4685991	HARNESS BRACKET	U006	22
B4782328	EXIT ROLLER:DRIVEN	U003_S003	52
B7001165	HOLDER:COUPLING:STAPLER UNIT	U006	23
B7003535	TIMING BELT:B40S2M116	U002	37
B7003710	BRACKET:SURFACE OF PAPER SENSOR	U003	53
B7003715	SHAFT:ARM:PAPER EXIT SUB-UNIT	U003	54
B7003730	ROLLER:PLATE:PAPER EXIT SUB-UNIT	U003	55
B7003740	SPRING:ARM:16MN.M	U003	56
B7004521	HOLDER:ARM:HARNESS	U003_S003	57
B7004522	ARM:HARNESS:STAPLER UNIT	U003_S003	58
B7004523	PIN:FIX:ARM	U003_S003	59
B7004711	DISC:TORQUE LIMITER	U002	38
		U003_S003	60
B7004713	COMPRESSION SPRING	U002	39
		U003_S003	61
B7004715	EXIT ROLLER:PAPER CRIMP SUB-UNIT	U003_S003	62
B7004718	PULLEY:27T	U003_S003	63
B7004755	SHAFT:DRIVEN	U003_S003	64
B7004757	COMPRESSION SPRING:TRANSPORT ROLLER	U003	65
		U003_S003	65
B7004781	GEAR:62T	U003_S003	66
B7004782	PULLEY:31T	U003_S003	67
B7004784	PULLEY:22T	U003_S003	68
B7004785	TIMING BELT:B80S3M156	U003_S003	69
B7004787	TIMING BELT:B80S3M237	U003_S003	70
B7004873	GUIDE:OPEN AND CLOSE:FRONT	U003_S003	71
B7004874	GUIDE:OPEN AND CLOSE:REAR	U003_S003	72
B7004877	GRIP:GUIDE PLATE	U003_S003	73
B7005825	DAMPER:STEPPER MOTOR:MM56:60HS	U003_S003	74
B7932163	BUSHING - ROLLER DRIVEN	U002	40
B7932516	SPRING:DCSOL:GATE PAWL:STAPLE	U002	41

Number	Part Name	Group	ID
B7932841	WORM WHEEL - 20Z	U002	42
B7932842	GUIDE PLATE LINK	U002	43
B7934214	PLAIN SHAFT BEARING:STAPLER	U003	75
B7934226	TORSION SPRING:LEVER:STANDARD FENCE	U003	76
B7934227	PAD:STAPLER:RIGHT	U003	77
B7934247	SCREW - M3X8	U003	78
B7934251	STANDARD FENCE GUIDE	U003	79
B7934261	STAPLE:NO.581R	U003	81
B7934333	TENSION SPRING - GUIDE PLATE RIGHT	U003	82
B7934334	TORSION SPRING - GUIDE FRONT	U003	83
B7934335	TORSION SPRING - GUIDE REAR	U003	84
B7934353	TORSION SPRING:STANDARD FENCE:LOWER:RELEASE	U003	85
B7934635	WORM WHEEL SHAFT	U003_S001	86
B7934645	GEAR - 25Z/68Z	U003_S001	87
B7934656	GEAR - 20Z	U003_S001	88
B7934732	LINK BUSHING	U003_S001	90
B7934733	COMPRESSION SPRING - LINK	U003_S001	91
B7936400	STAPLER:SERVICE PARTS:ASS'Y	U007_S002	10
B7936410	HOLDER:FRONT:ASS'Y	U007_S002	11
B7936420	HOLDER:REAR:ASS'Y	U007_S002	12
B7936431	ROD:CLAMP	U007_S002	13
B7936432	ADJUSTING SCREW:M4	U007_S002	14
B8044875	GUIDE PLATE:OPEN AND CLOSE:LOWER:PAPER CRIMP SUB-UNIT	U003_S003	93
B8045820	DAMPER:STEPPER MOTOR:MM42	U003	94
B8301135	SCREW	U003	95
B8341645	TIMING BELT - B60S2M220	U002	44
B8351188	GUIDE PLATE - UPPER	U007	15
B8722515	CUSHION:BRACKET:FEED	U002	45
D0666644	SYNCHRONOUS BELT:B60S2M124	U002	46
D3B92153	EXIT ROLLER:PROOF TRAY	U002	47
D3B92191	BRACKET:SHIFT:DRIVE:ASS'Y	U002	48
D3B92225	TIMING PULLEY:S3M:18T:S2M:54T	U002	49
D3B92226	TIMING PULLEY:S3M:25T	U002	50
D3B92227	PULLEY:TORQUE LIMITER:S3M:25	U002	51

Exclusive Parts

Number	Part Name	Group	ID
	T		
D3B92228	GEAR:Z20:TIMING PULLEY:S3M:25 T	U002	52
D3B92229	TIMING PULLEY:S3M:25T	U002	53
D3B92231	TENSION SPRING:TIGHTENER	U002	54
D3B92371	PROOF TRAY:ASS'Y	U001_S005	9
D3B92415	COMPRESSION SPRING:GATE PA WL	U002	55
D3B92498	SYNCHRONOUS BELT:60S3M600	U002	56
D3B92515	(NA/EU/AA/KOR/TWN/):TRANSPOR T ROLLER:SLIDE:ASS'Y	U002	57
D3B92556	GUIDE:ROLLER:SHIFT	U002	58
D3B92610	GUIDE PLATE:OPEN AND CLOSE: ASS'Y	U002_S001	59
D3B92614	DISCHARGE BRUSH:GUIDE PLAT E:OPEN AND CLOSE	U002_S001	60
D3B92616	GUIDE:EXIT	U002_S001	61
D3B92621	GATHERING ROLLER	U002	62
D3B92622	SHAFT:GATHERING ROLLER	U002	63
D3B92627	ARM:GATHERING ROLLER:ASS'Y	U002	64
D3B92822	BRACKET:MOTOR:EXIT:PEEN	U002	65
D3B93115	END FENCE:SUB-ASS'Y	U004_S002	27
D3B93121	BASE:SHIFT TRAY	U004	61
D3B93122	END FENCE	U004_S002	28
D3B93125	SOUND PROOFING MATERIAL:EN D FENCE	U004_S002	29
D3B93130	SIDE PLATE:TRAY:FRONT:ASS'Y	U004	30
D3B93140	SIDE PLATE:TRAY:REAR:ASS'Y	U004	31
D3B93262	FEELER:SURFACE OF PAPER SE NSOR	U004	32
D3B93311	COVER:DC MOTOR:SMALL	U004	33
D3B93312	COVER:DC MOTOR	U004	34
D3B93511	SHIFT TRAY:EXIT	U007	16
D3B93642	GUIDE:PAPER:FRONT	U004	35
D3B93646	GUIDE:PAPER:REAR	U004	36
D3B93658	COMPRESSION SPRING:TORQUE LIMITER MECHANICAL CLUTCH	U004	37
D3B93659	PLAIN SHAFT BEARING:DRIVE	U004	38

Number	Part Name	Group	ID
D3B93681	BRACKET:COVER:PAPER:GUIDE	U001	10
D3B94030	STAPLER TRAY UNIT:ASS'Y	U003_S001	225
D3B94169	ARM:REVERSE ROLLER:INNER BA CK	U003_S001	96
D3B94171	PLATE:TRAILING EDGE:STACK:IN NER BACK	U003_S001	97
D3B94172	BALANCER:RETURN:STAPLER	U003_S001	98
D3B94173	GUIDE:PLATE:TRAILING EDGE:ST APLER	U003_S001	99
D3B94176	BALANCER:PLATE:TRAILING EDG E	U003_S001	100
D3B94182	ARM:REVERSE ROLLER:FRONT	U003_S001	101
D3B94188	PLATE:TRAILING EDGE:STACK:FR ONT	U003_S001	102
D3B94192	ROLLER:REVERSE ROLLER:INNE R BACK	U003_S001	103
D3B94252	GUIDE:STAPLER	U003 U007_S002	223 29
D3B94332	BUSHING:STAPLE:TRANSPORT	U003_S001	222
D3B94342	BRACKET:MOTOR:TRANSPORT:R ELEASE:ASS'Y	U003_S001	104
D3B94713	SHAFT:STANDARD FENCE	U003_S001	224
D3B94801	PAPER CRIMP SUB-UNIT:ASS'Y	U003_S003	105
D3B94808	DISCHARGE BRUSH:EXIT	U003_S003	92
D3B95100	PCB:MAIN CONTROL:ASS'Y	U005_S001	5
D3B95220	PCB:LED:ASS'Y	U001	11
D3B96114	SOUND PROOFING MATERIAL:CO VER:UPPER REAR	U001_S001	12
D3B96119	COVER:UPPER REAR:SUB-ASS'Y	U001_S001	13
D3B96131	COVER:LEFT SIDEWAYS	U001	14
D3B96140	COVER:LEFT UPPER:SUB-ASS'Y	U001_S002	15
D3B96141	COVER:LEFT UPPER	U001_S002	16
D3B96142	COVER:LEFT UPPER:LOWER	U001	17
D3B96143	GUIDE PLATE:BASE:GUIDE	U001	18
D3B96144	BRACKET:COVER:GUIDE:FRONT	U001	54
D3B96145	BRACKET:COVER:GUIDE:REAR	U001	55
D3B96146	COVER:GUIDE:FRONT	U001	56
D3B96147	COVER:GUIDE:REAR	U001	57

Exclusive Parts

Number	Part Name	Group	ID
D3B96175	CUSHION:SPACER	U007	28
D3B96186	COVER:UPPER:OPEN AND CLOSE :SUB-ASS'Y	U001_S003	58
D3B96205	SOUND PROOFING MATERIAL:CO VER:REAR:MIDDLE	U001_S004_S001	22
D3B96206	SOUND PROOFING MATERIAL:CO VER:REAR:LEFT UPPER	U001_S002	23
D3B96208	SOUND PROOFING MATERIAL:CO VER:REAR:RIGHT LOWER	U001_S004_S001	24
D3B96210	COVER:REAR:SUB-ASS'Y	U001_S004_S001	25
D3B96215	COVER:REAR:ASS'Y	U001_S004	26
D3B97871	DECAL:CAUTION:PCB:EXCHANGE ABLE	U006	24
D3BB2827	TIMING PULLEY:GATHERING ROL LER:T18	U002	66
D3BB3643	PLAIN SHAFT BEARING:JOGGER	U004	39
D3BB3644	BUSHING:PAPER:GUIDE	U004	40
D3BB3647	SHAFT:GUIDE:MOVEABLE	U004	41
D3BB3652	BRACKET:DRIVE:ASS'Y	U004	42
D3BB3655	TIMING PULLEY:IDLER:SLOW DO WN	U004	43
D3BB3656	TIMING PULLEY:IDLER:TORQUE LI MITER MECHANICAL CLUTCH	U004	44
D3BB3662	TENSIONER:FRONT:ASS'Y	U004	45
D3BB3665	TENSION SPRING:TENSIONER:FR ONT	U004	46
D3BB3666	TIMING PULLEY:GUIDE:PAPER:T2 3	U004	47
D3BB3667	SPACER:TIMING PULLEY:GUIDE:P APER	U004	48
D3BB6553	HOLDER:LED	U001	27
D3CH6141	PROOF TRAY:AUXILIARY	U007	17
D3FR7800	DECAL:H-TEMP WARNING:GUIDE PLATE:OPEN AND CLOSE:MOTOR	U001	59
D3FX2056	DISCHARGE BRUSH:GUIDE PLATE	U002	136
		U003_S003	219
D4345168	TIMING BELT:B40S2M898	U004	49
D4543619	SCREW:CONTACT POINT:M3	U003_S001	106

Number	Part Name	Group	ID
D5224906	STEPPED SCREW:M3:DIA6:1.7MM: ROUND POINT	U003_S003	107
		U006	36
D5862132	PLAIN SHAFT BEARING:DRIVEN R OLLER:SLIDE	U003_S003	108
D5862223	KNOB:TRANSPORT:MISFEED REM OVAL	U002	67
D5864569	SPACER:GEAR:STAPLER:MOVE	U003_S001	109
D5865610	DC STEPPER MOTOR:3.78W:TRAN SPORT	U004_S001	50
D5865630	DC STEPPER MOTOR:1.48W:PM	U002	68
		U003_S001	110
		U003_S003	110
D5865640	DC STEPPER MOTOR:1.48W:PM	U002	69
		U003	111
D5882281	LEVER:TRANSPORT ROLLER	U002	70
D5892154	KNOB:RELEASE	U002	71
D5893720	ARM:PAPER SENSER:PAPER EXIT SUB-UNIT:PAPER CRIMP	U003	112
D5893725	ARM:PLATE:PAPER EXIT SUB-UNI T:PAPER CRIMP	U003	113
D5894885	KNOB::PAPER CRIMP SUB-UNIT	U003	114
		U003_S001	114
D6367812	DECAL:TRAY:FALL	U001	28
D6831766	DC MOTOR:10W:BRUSHLESS	U002	72
D6861132	CASTER:DIA30	U006	25
D6861168	SLIDE RAIL:STAPLER UNIT:508MM	U006	26
D6861181	LEVER:COUPLING	U006	27
D6861242	STUD:FRONT:DOOR SWITCH	U006	28
D6861243	BRACKET:DOOR SWITCH	U006	29
D6861244	STUD:REAR:DOOR SWITCH	U006	30
D6861247	COMPRESSION SPRING:DOOR S WITCH:PLATE	U006	31
D6861249	COVER:DOOR SWITCH	U006	32
D6861320	BRACKET:LOCK:ASS'Y	U006_S001	33
D6861322	ARM:LOCK:PULL OUT	U006_S001	34
D6861323	SHAFT:LOCK:CONTACT POINT	U006_S001	35
D6861461	BRACKET:GROUND PLATE:COUP LING	U007	18

Exclusive Parts

Number	Part Name	Group	ID
D6861462	GROUND PLATE:COUPLING	U007	19
D6861470	BRACKET:COUPLING:EARTH:ASS'Y	U007_S001	20
D6861471	BRACKET:COUPLING:GROUND PLATE:ASS'Y	U007_S001	21
D6861473	BRACKET:COUPLING:CORRECT	U007_S001	22
D6862131	TRANSPORT ROLLER:ENTRANCE	U002	73
D6862136	TRANSPORT ROLLER	U002	74
D6862141	TRANSPORT ROLLER:PUNCH:REAR	U002	75
D6862142	GEAR:Z20	U002	76
D6862154	TORQUE LIMITER MECHANICAL CLUTCH:JOINT:EXIT ROLLER	U002	77
D6862181	GEAR:Z26	U002	78
D6862184	BRACKET:BELT TENSIONER	U002	79
D6862196	LINK:ROLLER:SLIDE:ASS'Y	U002	80
D6862201	DRIVEN ROLLER:ENTRANCE	U002	81
D6862212	COMPRESSION SPRING:TRANSPORT ROLLER:ENTRANCE	U002	82
D6862215	GUIDE PLATE:ENTRANCE:ASS'Y	U002	83
D6862220	BRACKET:MOTOR:TRANSPORT:UPPER	U002	84
D6862223	BRACKET:MOTOR:TRANSPORT:ENTRANCE	U002	85
D6862225	TIMING PULLEY:S2M:18T:54T	U002	86
D6862226	TIMING PULLEY:T25:S2M	U002	87
D6862311	GUIDE PLATE:PROOF TRAY:OPEN AND CLOSE	U002	88
D6862312	DISCHARGE BRUSH:EXIT:PROOF TRAY	U002	89
D6862314	COMPRESSION SPRING:EXIT:PROOF TRAY	U002	90
D6862315	COMPRESSION SPRING:PUNCH:REAR	U002	91
D6862321	GUIDE PLATE:PROOF TRAY	U002	92
D6862331	GUIDE PLATE:HORIZONTAL:TRANSPORT:LOWER	U002	93
D6862351	GUIDE PLATE:PUNCH:REAR	U002	94

Number	Part Name	Group	ID
D6862361	GUIDE PLATE:REGISTRATION:REAR:LOWER	U002	95
D6862364	GUIDE PLATE:REGISTRATION:REAR:UPPER	U002	96
D6862372	PROOF TRAY	U001_S005	29
D6862412	BRACKET:DCSOL:GATE PAWL:PROOF TRAY	U002	97
D6862413	TENSION SPRING:GATE PAWL	U002	98
D6862414	GATE PAWL	U002	99
D6862491	COLLAR:STUD	U002	100
D6862542	GUIDE PLATE:SHIFT:RIGHT UPPER:ASS'Y	U002	101
D6862543	SHAFT:GUIDE PLATE:SHIFT:RIGHT UPPER	U002	102
D6862548	PAWL:GUIDE PLATE:SHIFT	U002	103
D6862549	COMPRESSION SPRING:SHIFT:FRONT	U002	104
D6862557	COMPRESSION SPRING:SHIFT:INNER BACK	U002	105
D6862559	TORSION SPRING:PAWL:GUIDE	U002	106
D6862567	DISCHARGE BRUSH:SHIFT:FRONT	U002	107
D6862568	DISCHARGE BRUSH:SHIFT:REAR	U002	108
D6862571	SHAFT:SHIFT:DRIVEN	U002	109
D6862573	GUIDE PLATE:SHIFT:UPPER	U002	110
D6862574	GUIDE PLATE:GUIDE:TRAILING EDGE	U002	111
D6862579	DRIVEN ROLLER	U002 U002_S001	112 112
D6862613	SHAFT:EXIT ROLLER:DRIVEN	U002_S001	113
D6862625	SHAFT:GATHERING ROLLER:DRIVE	U002	114
D6862630	TIMING PULLEY:T20:S2M	U002 U003_S001	115 115
D6862632	TORSION SPRING:GATHERING ROLLER:EARTH:66.1ANG	U002	116
D6862726	GEAR:WORM GEAR:OPEN AND CLOSE	U002	117

Exclusive Parts

Number	Part Name	Group	ID
D6862732	COMPRESSION SPRING:GUIDE PLATE:OPEN AND CLOSE	U002	118
D6862817	TENSION SPRING:EXIT:COUPLING	U002	119
D6862820	HOLDER:MECHANICAL ROLLER CLUTCH:EXIT	U002	120
D6862824	TIMING BELT:40S2M240	U002	121
D6862825	GEAR:PULLEY:EXIT:COUPLING	U002	122
D6862826	BRACKET:TIGHTENER:ASS'Y	U002	123
D6862861	BRACKET:DC STEPPER MOTOR:GATHERING ROLLER:ASS'Y	U002	124
D6862865	LEVER:GATHERING ROLLER	U002	125
D6862866	CAM:LEVER:GATHERING ROLLER	U002	126
D6862915	EXIT ROLLER	U002	127
D6862921	GEAR:EXIT ROLLER:COUPLING	U002	128
D6863123	STAY:END FENCE:PAPER SENSER	U004	51
D6863129	BRACKET:SWITCH	U004	52
D6863132	LEVER:SWITCH	U004	53
D6863133	TENSION SPRING:LEVER:RELEASE	U004	54
D6863144	FEELER:PHOTOINTERRUPTOR:TRAY	U004	55
D6863225	SHAFT:SHIFT TRAY:ASS'Y	U004	56
D6863226	ARM:FIX:GEAR	U004	57
D6863301	ARM:REVERSE ROLLER	U004	58
D6863302	REVERSE ROLLER	U004	59
D6864109	GUIDE:TRAY:STAPLE	U003_S001	116
D6864119	TRAY:STAPLE	U003_S001	117
D6864125	SHAFT:GUIDE:JOGGER FENCE	U003_S001	118
D6864131	BRACKET:DRIVE:JOGGER:ASS'Y	U003_S001	119
D6864133	GEAR:PULLEY:JOGGER	U003_S001	120
D6864143	BRACKET:TIGHTENER:EXIT BELT	U003_S001	122
D6864144	SHAFT:TENSIONER:EXIT BELT	U003_S001	123
D6864146	BRACKET:TENSIONER:EXIT BELT	U003_S001	124
D6864147	PULLEY:IDLER:EXIT BELT	U003_S001	125
D6864149	TENSION SPRING:TENSIONER:EXIT BELT	U003_S001	126
D6864153	TENSIONER:EXIT BELT	U003_S001	127

Number	Part Name	Group	ID
D6864156	GEAR:REVERSE ROLLER:COUPLING	U003_S001	128
D6864179	SHAFT:REVERSE ROLLER:TRANSMISSION	U003_S001	129
D6864183	ROLLER:REVERSE ROLLER	U003_S001	130
D6864184	PAD:ARM:REVERSE ROLLER:SENSOR	U003_S001	131
D6864191	BRACKET:TENSIONER:ASS'Y	U003_S001	132
D6864194	TENSION SPRING:TENSIONER:JOGGER	U003_S001	133
D6864210	PAWL:EXIT:ASS'Y	U003_S001	134
D6864213	BRACKET:MOTOR:EXIT BELT	U003_S001	135
D6864220	SHAFT:EXIT BELT:DRIVE	U003_S001	136
D6864221	TIMING PULLEY:EXIT BELT:TRANSMISSION	U003_S001	137
D6864222	TIMING BELT:40S2M198	U003_S001	138
D6864223	TIMING PULLEY:EXIT BELT:DRIVE	U003_S001	139
D6864318	TENSION SPRING:GUIDE:TRANSPORT ROLLER	U003_S001	140
D6864319	GUIDE:TRANSPORT ROLLER:FRONT	U003_S001	141
D6864321	TRANSPORT ROLLER:STAPLE	U003_S001	142
D6864322	CAM:TRANSPORT ROLLER:STAPLER:RELEASE	U003_S001	143
D6864323	GEAR:STAPLE:TRANSPORT:Z52	U003_S001	144
D6864326	GUIDE PLATE:STAPLER TRAY:TRANSPORT:INNER BACK	U003_S001	145
D6864327	GUIDE PLATE:STAPLER TRAY:TRANSPORT:FRONT	U003_S001	146
D6864328	COMPRESSION SPRING:STAPLER:TRANSPORT:REAR	U003_S001	147
D6864329	COMPRESSION SPRING:STAPLER:TRANSPORT:FRONT	U003_S001	148
D6864331	TRANSPORT ROLLER:STAPLE:RELEASE	U003_S001	149
D6864333	SLIDER:STAPLE:TRANSPORT:RELEASE	U003_S001	151
D6864334	ROLLER:RELEASE	U003_S001	152

Exclusive Parts

Number	Part Name	Group	ID
D6864338	GUIDE MILER:STAPLE:TRANSPORT	U003_S001	153
D6864339	TORSION SPRING:GUIDE:TRAILING EDGE:FRONT	U003_S001	154
D6864349	TORSION SPRING:GUIDE:TRAILING EDGE	U003_S001	155
D6864354	TIMING PULLEY:EXIT BELT	U003_S001	156
D6864356	SHAFT:DRIVE:STANDARD FENCE	U003_S001_S001	157
D6864358	STANDARD FENCE:UPPER	U003_S001	158
D6864359	TENSION SPRING:STANDARD FENCE	U003_S001	159
D6864361	LINK:STANDARD FENCE	U003_S001	160
D6864363	BRACKET:STANDARD FENCE:UPPER	U003_S001	161
D6864371	BRACKET:MOTOR:STAPLE:TRANSPORT:ASS'Y	U003_S001	162
D6864374	ARM:GEAR:TRANSPORT:DRIVE	U003_S001	163
D6864375	ARM:GEAR:TRANSPORT:DRIVEN	U003_S001	164
D6864376	GEAR:STAPLE:TRANSPORT:DRIVE	U003_S001	165
D6864394	GUIDE:TRAILING EDGE:PLATE:REAR	U003_S001	166
D6864397	GUIDE:TRAILING EDGE:PLATE:FRONT	U003_S001	167
D6864617	SHAFT:MOVE:STAPLER	U003	168
D6864618	COVER:SENSOR:STAPLE	U003	169
D6864642	GUIDE:CARTRIDGE	U003	170
D6864643	PLATE:GUIDE:CARTRIDGE	U003	171
D6864644	TENSION SPRING:GUIDE:CARTRIDGE	U003	172
D6864645	SPACER:STAPLER	U003	173
D6864655	STAY:LOWER:SLIDE:PEEN	U003	174
D6864719	TIMING BELT:50S3M927	U003	175
D6864725	LEVER:STANDARD FENCE	U003	176
D6864726	BRACKET:STAPLER:RIGHT	U003	177
D6864731	SHAFT:STAPLER:DRIVE	U003_S002	178
D6864736	BRACKET:MOTOR:STAPLE:MOVE	U003	179
D6864741	BRACKET:TIGHTENER:STAPLER:ASS'Y	U003	180

Number	Part Name	Group	ID
	SS'Y		
D6864744	TIMING PULLEY:T20	U003	181
D6864746	STOPPER:SYNCHRONOUS BELT	U003	182
D6864749	TENSION SPRING:TIGHTENER:STAPLER	U003	183
D6864754	COVER:STAPLER	U003	184
D6864776	STANDARD FENCE:LOWER	U003	185
D6864781	GUIDE PLATE:RIGHT:STAPLER	U003	186
D6864782	GUIDE:STANDARD FENCE:INNER BACK	U003	187
D6864783	GUIDE:STANDARD FENCE:FRONT	U003	188
D6864784	GUIDE:AUXILIARY:STAPLER:RIGHT	U003	189
D6864818	BRACKET:DC STEPPER MOTOR:PRESSURE RELEASE	U003	190
D6864822	BUSHING:ROLLER:DRIVEN	U003	191
D6864848	TRANSPORT ROLLER:TRANSPORT:MIDDLE	U003	192
D6864849	GEAR:DRIVE:TRANSPORT:MIDDLE	U003	193
D6864854	BRACKET:PRESSURE RELEASE:TRANSPORT:MIDDLE	U003	194
D6864857	GUIDE PLATE:LEFT:TRANSPORT:MIDDLE:ASS'Y	U003	195
D6864861	GUIDE PLATE:EXIT:UPPER:PAPER CRIMP SUB-UNIT:ASS'Y	U003_S003	196
D6864863	COVER:LEFT LOWER:BIND	U001	30
D6864865	SHAFT:IDLER:PRESSURE RELEASE:ASS'Y	U003_S004	197
D6864868	BRACKET:GEAR	U003	198
D6864871	ROLLER:DRIVEN	U003	199
D6864873	SHAFT:DRIVEN:PRESSURE RELEASE:TRANSPORT:MIDDLE	U003	200
D6864874	ROLLER:DRIVEN:CAM	U003	201
D6864880	BRACKET:FIX:GUIDE PLATE:TRANSPORT:MIDDLE	U003	202
D6864887	WORM WHEEL:IDLER:PRESSURE RELEASE	U003	203

Exclusive Parts

Number	Part Name	Group	ID
D6864888	SPACER:PRESSURE RELEASE	U003	204
D6864898	GUIDE PLATE:EXIT:LOWER:PAPE R CRIMP SUB-UNIT	U003_S003	205
D6864903	GEAR:TRANSPORT:MIDDLE	U003	206
D6864905	FEELER:PRESSURE RELEASE	U003	207
D6864909	PLATE:TRANSPORT:MIDDLE	U003	221
D6864911	GUIDE PLATE:RIGHT:TRANSPORT :MIDDLE	U003	208
D6864914	BRACKET:SENSOR:TRANSPORT: MIDDLE	U003	209
D6864915	CAM:PRESSURE RELEASE:TRANS PORT:MIDDLE	U003	210
D6864916	GEAR:IDLER:PRESSURE RELEAS E	U003	211
D6865620	STEPPER MOTOR:MM42:S2M:T15: ASS'Y	U003_S001	212
D6865630	STEPPER MOTOR:MM42:Z14:ASS' Y	U003	213
D6865685	DC STEPPER MOTOR:MM56:ASS' Y	U003_S003	214
D6866111	COVER:UPPER REAR	U001_S001	31
D6866112	COVER:UPPER FRONT	U001	32
D6866117	DAMPING INSULATION:LARGE:CO VER:UPPER REAR	U001_S001	33
D6866120	COVER:FRONT:ASS'Y	U001_S006	34
D6866122	COVER:FRONT:SMALL	U001_S006	35
D6866124	HINGE:DOOR:UPPER:ASS'Y	U001	36
D6866126	HINGE:DOOR:LOWER:ASS'Y	U001	37
D6866127	COVER:FRONT:UPPER	U001_S006	38
D6866128	SPONGE:COVER:FRONT:SMALL	U001_S006	39
D6866172	LINK:COVER:GUIDE PLATE	U002	129
D6866211	INNER COVER:UPPER	U001	40
D6866212	INNER COVER:LOWER:BIND	U001	41
D6867801	DECAL:PROOF TRAY:OPEN AND CLOSE	U002	130
D6867802	DECAL:ENTRANCE:TRANSPORT R OLLER:KNOB:R2	U001	42
D6867803	DECAL:MIDDLE:TRANSPORT ROL	U002	131

Number	Part Name	Group	ID
	LER:KNOB:R3		
D6867804	DECAL:MIDDLE:GUIDE PLATE:GRI P:R4	U001	43
D6867805	DECAL:TRANSPORT ROLLER:KNO B:R5	U001	44
D6867806	DECAL:STAPLER UNIT:GRIP:R6	U001	45
D6867807	DECAL:TRANSPORT:GUIDE PLAT E:GRIP:R7	U003	215
D6867808	DECAL:KNOB:R8	U001	46
D6867809	DECAL:KNOB:R9	U001	47
D6867810	DECAL:GRIP:R10	U003_S003	216
D6867811	DECAL:STAPLER:POSITIONING DI SPLAY:FRONT:S1	U001	48
D6867812	DECAL:STAPLER:POSITIONING DI SPLAY:LEFT:S1	U003	217
D6867820	DECAL:NEEDLE:PICK-UP PAPER J AM:BIND	U001_S006	49
D6867822	DECAL:STAPLER:POSITIONING DI SPLAY	U003	218
D6867850	DECAL:CAUTION:PROOF TRAY:PA PER EXIT SUB-UNIT	U001_S005	50
D6867851	DECAL:CAUTION:PAPER CRIMP S UB-UNIT	U001	51
D6867852	DECAL:CAUTION:PAPER EXIT SU B-UNIT	U001_S004	52
D6881175	GUIDE PLATE:CONNECTING:LOW ER	U007	23
D6882103	BUSHING:ROLLER:SLIDE	U002	132
D6882114	PLAIN SHAFT BEARING:PRESSUR E:DIA6	U002	133
D6882142	PLAIN SHAFT BEARING:6X8X10	U002	134
D6882251	BRACKET:PROOF TRAY:SENSOR: OVERFLOW	U002	135
D6884169	TIMING BELT:40S2M752	U003_S001	121
D6886626	TRAY:AUXILIARY	U001_S005	53
		U007	24
D6887495	TRAY:PAPER CRIMP SUB-UNIT	U007	25
D6887497	END FENCE:TRAY:PAPER CRIMP	U007	26

Exclusive Parts

Number	Part Name	Group	ID
	SUB-UNIT		
G8382347	GEAR:Z45	U004	60
GW010007	PHOTO REFLECTION SENSOR:EXIT	U002	137
		U003_S003	220
M3662117	GASKET:3X7X10	U002	138
M3662234	TIMING PULLEY:GATHERING ROLLER:DRIVE:TRANSMISSION	U002	139

Standard Parts



03130050N
PHILIPS PAN HEAD SCREW -
M3X5



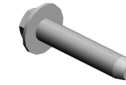
03140120N
SCREW - M4X12



03530040N
SCREW - M3X4



04504012N
TAPPING SCREW:4X12



04504020N
TAPPING SCREW - M4X20



04513008N
TAPPING SCREW - M3X8



04513010N
TAPPING SCREW:3X10



04514006N
TAPPING SCREW - 4X6



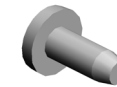
04523006N
BINDING SELF-TAPPING SC
REW:3X6



04533006N
TAPPING SCREW - M3X6



04533008N
BINDING SELF TAPPING SC
REW:3X8



04534010N
BINDING SELF TAPPING SC
REW:4X10



04543006N
TAPPING SCREW:ROUND P
OINT:3X6



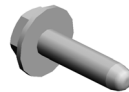
04543006Q
TAPPING SCREW - M3X6



04543008Q
TAPPING SCREW:3X8



04543010N
TAPPING SCREW:ROUND P
OINT:3X10



04543012Q
TAPPING SCREW:3X12



04543014Q
TAPPING SCREW:3X14



04544008N
TAPPING SCREW:ROUND P
OINT:4X8



04583008N
HEXAGON HEAD TAPPING S
CREW:3X8



06220100E
SPRING PIN - 2X10MM



06230100E
SPRING PIN - 3X10MM



06330140G
PARALLEL PIN - 3X14



06330180G
PARALLEL PIN - 3X18MM



07200030E
RETAINING RING - M3



07200040E
RETAINING RING - M4

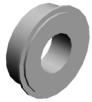


07200060E
RETAINING RING - M6



07403706
BALL BEARING - M6X10X3

Standard Parts



07433808
RADIAL BALL BEARING:DIA8
XDIA16X5



08025305
TAPPING SCREW - M3X6



08050104
RETAINING RINGS-E:SILENC
ER:DIA4



08050106
RETAINING RINGS-E:SILENC
ER:DIA6



08074138
WASHER (100PCS/SET)



09503005N
SCREW:SPRING WASHER:M
3X5



09513006N
SCREW - M3X6



09544006N
SCREW:POLISHED ROUND/
SPRING:M4X6



11050487
HARNESS CLAMP



11050488
HARNESS CLAMP



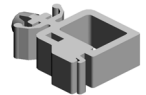
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HARNESS CLAMP - LWS 131
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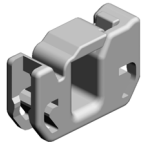
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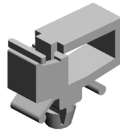
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CLAMP



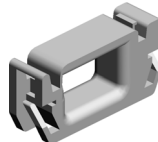
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CLAMP



11050692
CLAMP:LES-0503



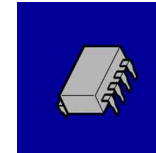
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CLAMP:JDW-1S



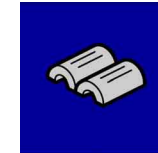
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CLAMPS:WES-0507



12042612
MICRO SWITCH:D3V-16506-3
C25



14077677
EEPROM:BR24T64-W



16072256
FERRITE CORE:K3 NFR-08-A
BK0

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
202006-01	2006 Modification	-	D6864137	TIMING BELT:JOGGER	D6884169	TIMING BELT:40S2M752	U003_S001	121	1	O/O			
202006-02	2006 Modification	-	D7252056	DISCHARGE BRUSH:GUIDE PLATE	D3FX2056	DISCHARGE BRUSH:GUIDE PLATE	U002	136	2	X/O			
							U003_S003	219	1				
202003-01	2003 Modification	-			D3FR7800	DECAL:H-TEMP WARNING:GUIDE PLATE:OPEN AND CLOSE:MOTOR	U001	59	1				
201903-01	1903 Modification	-			D3B94030	STAPLER TRAY UNIT:ASS'Y	U003_S001	225	1				
201901-01	1901 Modification	-	B7934713	STANDARD FENCE SHAFT	D3B94713	SHAFT:STANDARD FENCE	U003_S001	224	1	X/O			
201901-02	1901 Modification	-	B7934252	STAPLER GUIDE	D3B94252	GUIDE:STAPLER	U003	223	1	X/O			
							U007_S002	29	1				
201810-01	1810 Modification	-	D3B96176	CUSHION:SPACER	D3B96175	CUSHION:SPACER	U007	28	1	X/O			
201810-02	1810 Modification	-	D3B96185	COVER:UPPER:OPEN AND CLOSE:SUB-ASS'Y	D3B96186	COVER:UPPER:OPEN AND CLOSE:SUB-ASS'Y	U001_S003	58	1	O/O			
201806-01	1806 Modification	-	AA143790	SCREW:CONTACT POINT	D5224906	STEPPED SCREW:M3:DIA6:1.7MM:ROUND POINT	U006	36	1	X/O			
			AA143790	SCREW:CONTACT POINT	D5224906	STEPPED SCREW:M3:DIA6:1.7MM:ROUND POINT	U006	36	1	X/O			
201806-02	1806 Modification	-	04533006N	TAPPING SCREW - M3X6	08025305	TAPPING SCREW - M3X6	U003	21	1	X/O			
			04533006N	TAPPING SCREW	08025305	TAPPING SCREW	U003	21	1	X/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		W - M3X6		W - M3X6							
201804-01	1804 Modification	-	D6864332	BUSHING:STAPL E:TRANSPORT	D3B94332	BUSHING:STAPL E:TRANSPORT	U003_S001	222	2	X/O			
201709-01	1709 Modification	-			D3B96176	CUSHION:SPAC ER	U007	27	1				
201708-01	1708 Modification	-			D6864909	PLATE:TRANSP ORT:MIDDLE	U003	221	1				
201611-01	1611 Modification	-	B7934808	DISCHARGE BR USH:EXIT	D3B94808	DISCHARGE BR USH:EXIT	U003_S003	92	1	O/O			
201610-01	1610 Modification	-			D3B93121	BASE:SHIFT TRA Y	U004	61	1				
201605-01	1605 Modification	-	D3B96180	COVER:UPPER: OPEN AND CLOS E:SUB-ASS'Y	D3B96185	COVER:UPPER: OPEN AND CLOS E:SUB-ASS'Y	U001	21	1	X/O			

