

[illegible]



Part Change Information List

Date: May 8, 2015

| Model                    | Code | PCIL Number | PCIL Correction | Old part number | New part number | Description                | Old Q'ty | New Q'ty | Int | 3DPC | Page | Index | Set | Set Int | RTB | Note         | Ref Number | ECN Number |
|--------------------------|------|-------------|-----------------|-----------------|-----------------|----------------------------|----------|----------|-----|------|------|-------|-----|---------|-----|--------------|------------|------------|
| MET-C1 Punch Unit PU3050 | D717 | 201504      |                 | D7067510        | D7067511        | PUNCH UNIT:EU:CHANGE:ASS'Y | 1        | 1        | X/O | Y    |      |       |     |         |     | Only CHN, EU | V1500021   | 14120871   |
| MET-C1 Punch Unit PU3050 | D717 | 201504      |                 | D7067500        | D7067501        | PUNCH UNIT:NA:CHANGE:ASS'Y | 1        | 1        | X/O | Y    |      |       |     |         |     | Only NA      | V1500021   | 14120871   |



## Part Change Information List

Date: June 4, 2015

| Model                    | Code | PCIL<br>Number | PCIL<br>Correction | Old part<br>number | New part<br>number | Description               | Old Q'ty | New Q'ty | Int | 3DPC | Page | Index | Set | Set Int | RTB | Note | Ref Number | ECN<br>Number |
|--------------------------|------|----------------|--------------------|--------------------|--------------------|---------------------------|----------|----------|-----|------|------|-------|-----|---------|-----|------|------------|---------------|
| MET-C1 Punch Unit PU3050 | D717 | 201505         |                    | D7067510           | D7067511           | PUNCH UNIT:EU:CHANGE:ASSY | 1        | 1        | X/O | Y    |      |       |     |         |     |      | V1500021   | 14120871      |



Part Change Information List

Date: July 2, 2015

| Model                    | Code | PCIL<br>Number | PCIL<br>Correction | Old part<br>number | New part<br>number | Description                | Old Q'<br>ty | New Q'<br>ty | Int | 3DPC | Page | Index | Set | Set Int | RTB | Note         | Ref Number | ECN<br>Number |
|--------------------------|------|----------------|--------------------|--------------------|--------------------|----------------------------|--------------|--------------|-----|------|------|-------|-----|---------|-----|--------------|------------|---------------|
| MET-C1 Punch Unit PU3050 | D717 | 201506         |                    | D7067511           | D7067513           | PUNCH UNIT:EU:CHANGE:ASS'Y | 1            | 1            | O/O | Y    |      |       |     |         |     | Only CHN, EU | V1501606   | 15040068      |
| MET-C1 Punch Unit PU3050 | D717 | 201506         |                    | D7067501           | D7067503           | PUNCH UNIT:NA:CHANGE:ASS'Y | 1            | 1            | O/O | Y    |      |       |     |         |     | Only NA      | V1501606   | 15040068      |
| MET-C1 Punch Unit PU3050 | D717 | 201506         |                    | D7067531           | D7067533           | PUNCH UNIT:NE:CHANGE:ASS'Y | 1            | 1            | O/O | Y    |      |       |     |         |     | Only EU      | V1501606   | 15040068      |



Part Change Information List

Date: August 3, 2015

| Model                    | Code | PCIL Number | PCIL Correction | Old part number | New part number | Description                               | Old Q'ty | New Q'ty | Int | 3DPC | Page | Index | Set | Set Int | RTB | Note           | Ref Number | ECN Number |
|--------------------------|------|-------------|-----------------|-----------------|-----------------|-------------------------------------------|----------|----------|-----|------|------|-------|-----|---------|-----|----------------|------------|------------|
| MET-C1 Punch Unit PU3050 | D717 | 201507      |                 | D7067006        | D7067231        | BRACKET:PUNCH:MOVE:DC STEPPER MOTOR:ASS'Y | 1        | 1        | O/O | Y    |      |       |     |         |     | Only NA,EU,CHN | V1501606   | 15040068   |
| MET-C1 Punch Unit PU3050 | D717 | 201507      |                 | D7065660        | D7067190        | DC STEPPER MOTOR:MM42:L30                 | 2        | 1        | O/O | Y    |      |       |     |         |     | Only NA,EU,CHN | V1501606   | 15040068   |



## Part Change Information List

Date: October 2, 2015

| Model                    | Code | PCIL Number | PCIL Correction | Old part number | New part number | Description             | Old Q'ty | New Q'ty | Int | 3DPC | Page | Index | Set | Set Int | RTB | Note | Ref Number | ECN Number |
|--------------------------|------|-------------|-----------------|-----------------|-----------------|-------------------------|----------|----------|-----|------|------|-------|-----|---------|-----|------|------------|------------|
| MET-C1 Punch Unit PU3050 | D717 | 201509      |                 |                 | 11050623        | CLAMP - LBWS-0206S-V0   | ---      | 4        |     | Y    |      |       |     |         | Y   |      | V1502363   | 15071319   |
| MET-C1 Punch Unit PU3050 | D717 | 201509      |                 | 11050692        |                 | CLAMP:LES-0503          | 4        | 7        |     | Y    |      |       |     |         | Y   |      | V1502363   | 15071319   |
| MET-C1 Punch Unit PU3050 | D717 | 201509      |                 |                 | D3BB7144        | COVER:PUNCH:UPPER:ASS'Y | ---      | 1        |     | Y    |      |       |     |         |     |      | V1501606   | 15040068   |



## Part Change Information List

Date: November 2, 2015

| Model                    | Code | PCIL Number | PCIL Correction | Old part number | New part number | Description             | Old Q'ty | New Q'ty | Int | 3DPC | Page | Index | Set | Set Int | RTB | Note | Ref Number | ECN Number |
|--------------------------|------|-------------|-----------------|-----------------|-----------------|-------------------------|----------|----------|-----|------|------|-------|-----|---------|-----|------|------------|------------|
| MET-C1 Punch Unit PU3050 | D717 | 201510      |                 |                 | D7067139        | SHEET:BRACKET:PUNCH:PCB | ---      | 2        |     | Y    |      |       |     |         |     |      | V1502482   | 15080808   |



## Part Change Information List

Date: January 5, 2015

| Model                    | Code | PCIL<br>Number | PCIL<br>Correction | Old part<br>number | New part number | Description                     | Old Q'ty | New Q'ty | Int | 3DPC | Page | Index | Set | Set Int | RTB | Note | Ref Number | ECN Number |
|--------------------------|------|----------------|--------------------|--------------------|-----------------|---------------------------------|----------|----------|-----|------|------|-------|-----|---------|-----|------|------------|------------|
| MET-C1 Punch Unit PU3050 | D717 | 201512         |                    | D6885543           | D3BB5543        | HARNESS:PUNCH:REGISTRATION:MOVE | 1        | 1        | O/O | Y    |      |       |     |         |     |      | V1501606   | 15040068   |
| MET-C1 Punch Unit PU3050 | D717 | 201512         |                    | D7067503           | D7067506        | PUNCH UNIT:NA:CHANGE:ASS'Y      | 1        | 1        | O/O | Y    |      |       |     |         |     |      | V1502482   | 15080808   |



## Part Change Information List

Date: March 1, 2016

| Model                    | Code | PCIL Number | PCIL Correction | Old part number | New part number | Description                | Old Q'ty | New Q'ty | Int | 3DPC | Page | Index | Set | Set Int | RTB | Note | Ref Number | ECN Number |
|--------------------------|------|-------------|-----------------|-----------------|-----------------|----------------------------|----------|----------|-----|------|------|-------|-----|---------|-----|------|------------|------------|
| MET-C1 Punch Unit PU3050 | D717 | 201602      |                 | D7067513        | D7067514        | PUNCH UNIT:EU:CHANGE:ASS'Y | 1        | 1        | O/O | Y    |      |       |     |         |     |      | V1502363   | 15071319   |
| MET-C1 Punch Unit PU3050 | D717 | 201602      |                 | D7067514        | D7067516        | PUNCH UNIT:EU:CHANGE:ASS'Y | 1        | 1        | X/O | Y    |      |       |     |         |     |      | V1502482   | 15080808   |



# Part Change Information List

Date: April 28, 2016

| Model                    | Code | PCIL Number | PCIL Correction | Old part number | New part number | Description                | Old Q'ty | New Q'ty | Int | 3DPC | Page | Index | Set | Set Int | RTB | Note    | Ref Number | ECN Number |
|--------------------------|------|-------------|-----------------|-----------------|-----------------|----------------------------|----------|----------|-----|------|------|-------|-----|---------|-----|---------|------------|------------|
| MET-C1 Punch Unit PU3050 | D717 | 201604      |                 | D7067533        | D7067539        | PUNCH UNIT:NE:CHANGE:ASS'Y | 1        | 1        | O/O | Y    |      |       |     |         |     | NE only | V1502363   |            |



## Part Change Information List

Date: October 4, 2016

| Model                    | Code | PCIL Number | PCIL Correction | Old part number | New part number | Description           | Old Q'ty | New Q'ty | Int | 3DPC | Page | Index | Set | Set Int | RTB      | Note | Ref Number | ECN Number |
|--------------------------|------|-------------|-----------------|-----------------|-----------------|-----------------------|----------|----------|-----|------|------|-------|-----|---------|----------|------|------------|------------|
| MET-C1 Punch Unit PU3050 | D717 | 201609      |                 |                 | D7175579        | HARNESS:PUNCH:MAIN:HY | ---      | 1        |     | Y    |      |       |     |         | RD3B8003 |      | V1602848   |            |



## Part Change Information List

Date: November 2, 2016

| Model                    | Code | PCIL Number | PCIL Correction | Old part number | New part number | Description                  | Old Q'ty | New Q'ty | Int | 3DPC | Page | Index | Set | Set Int | RTB | Note | Ref Number | ECN Number |
|--------------------------|------|-------------|-----------------|-----------------|-----------------|------------------------------|----------|----------|-----|------|------|-------|-----|---------|-----|------|------------|------------|
| MET-C1 Punch Unit PU3050 | D717 | 201611      |                 | D6885150        | D6885151        | PUNCH:SENSOR:CONNECTING:ASSY | 1        | 1        | X/O | Y    |      |       |     |         |     |      | V1602831   | 16080413   |



## Part Change Information List

Date: February 2, 2017

| Model                    | Code | PCIL Number | PCIL Correction | Old part number | New part number | Description                  | Old Q'ty | New Q'ty | Int | 3DPC | Page | Index | Set | Set Int | RTB | Note | Ref Number | ECN Number |
|--------------------------|------|-------------|-----------------|-----------------|-----------------|------------------------------|----------|----------|-----|------|------|-------|-----|---------|-----|------|------------|------------|
| MET-C1 Punch Unit PU3050 | D717 | 201701      |                 | D7067093        | D7067097        | GUIDE PLATE:LOWER:MOVE       | 1        | 1        | X/O | Y    |      |       | G   |         | Y   |      | V1602831   | 16080413   |
| MET-C1 Punch Unit PU3050 | D717 | 201701      |                 | D6885150        | D6885151        | PUNCH:SENSOR:CONNECTING:ASSY | 1        | 1        | X/O | Y    |      |       | G   |         | Y   |      | V1602831   | 16080413   |



## Part Change Information List

Date: May 12, 2017

| Model                    | Code | PCIL Number | PCIL Correction | Old part number      | New part number      | Description                | Old Q'ty | New Q'ty | Int | 3DPC | Page | Index | Set | Set Int | RTB | Note | Ref Number | ECN Number |
|--------------------------|------|-------------|-----------------|----------------------|----------------------|----------------------------|----------|----------|-----|------|------|-------|-----|---------|-----|------|------------|------------|
| MET-C1 Punch Unit PU3050 | D717 | 201704      |                 | D7067513<br>D7067514 | D7067514<br>D7067516 | PUNCH UNIT:EU:CHANGE:ASS'Y | 1        | 1        | O/O | Y    |      |       |     |         |     |      | V1502363   | 1507131    |



## Part Change Information List

Date: June 5, 2017

| Model                    | Code | PCIL Number | PCIL Correction | Old part number | New part number | Description         | Old Q'ty | New Q'ty | Int | 3DPC | Page | Index | Set | Set Int | RTB | Note | Ref Number | ECN Number |
|--------------------------|------|-------------|-----------------|-----------------|-----------------|---------------------|----------|----------|-----|------|------|-------|-----|---------|-----|------|------------|------------|
| MET-C1 Punch Unit PU3050 | D717 | 201705      |                 | D6885542        | D3BB5542        | HARNNESS:PUNCH:MOVE | 1        | 1        | O/O | Y    |      |       |     |         |     |      | V1501606   | 15040068   |



## Part Change Information List

Date: October 2, 2017

| Model                    | Code | PCIL Number | PCIL Correction | Old part number | New part number | Description                     | Old Q'ty | New Q'ty | Int | 3DPC | Page | Index | Set | Set Int | RTB | Note | Ref Number | ECN Number |
|--------------------------|------|-------------|-----------------|-----------------|-----------------|---------------------------------|----------|----------|-----|------|------|-------|-----|---------|-----|------|------------|------------|
| MET-C1 Punch Unit PU3050 | D717 | 201709      |                 | D7175599        | D7175577        | HARNESS:SENSOR:PUNCH:CONNECTING | 1        | 1        | O/O | Y    |      |       |     |         |     |      | V1501606   | 15040068   |



## Part Change Information List

Date: November 2, 2017

| Model                    | Code | PCIL Number | PCIL Correction | Old part number | New part number | Description       | Old Q'ty | New Q'ty | Int | 3DPC | Page | Index | Set | Set Int | RTB | Note | Ref Number | ECN Number |
|--------------------------|------|-------------|-----------------|-----------------|-----------------|-------------------|----------|----------|-----|------|------|-------|-----|---------|-----|------|------------|------------|
| MET-C1 Punch Unit PU3050 | D717 | 201710      |                 | D6885210        | D6885212        | PCB:PUNCH:CONTROL | 1        | 1        | O/O | Y    |      |       |     |         |     |      | V1602031   | 16040560   |

| Model                    | Code | PCIL Number | PCIL Correction | Old part number | New part number | Description                   | Old Q'ty | New Q'ty | Int | 3DPC | Page | Index | Set | Set Int | RTB | Note | Ref Number | ECN Number |
|--------------------------|------|-------------|-----------------|-----------------|-----------------|-------------------------------|----------|----------|-----|------|------|-------|-----|---------|-----|------|------------|------------|
| MET-C1 Punch Unit PU3050 | D717 | 201811      |                 | AW020198        | GW020024        | PHOTOINTERRUPTOR:LG2A24BL1:GF | 4        | 4        | O/O | Y    |      |       |     |         |     |      | V1801492   | 18070867   |