

Paper Feed Unit PB3210
(D787)
Parts Catalog

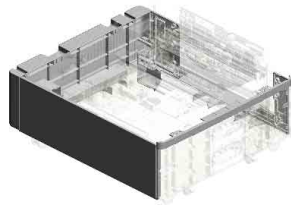
Parts change information sample

 **Add**

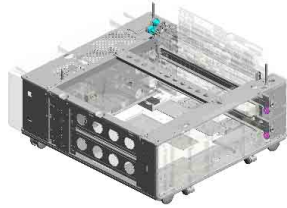
 **Update**

 **Delete**

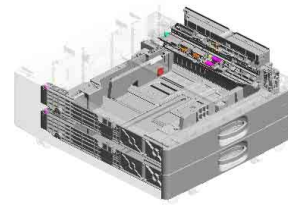
Unit All



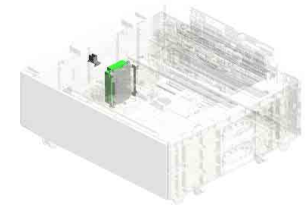
U001
EXTERIOR



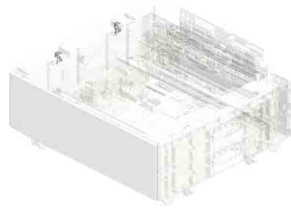
U002
MAIN FRAME



U003
PAPER FEED

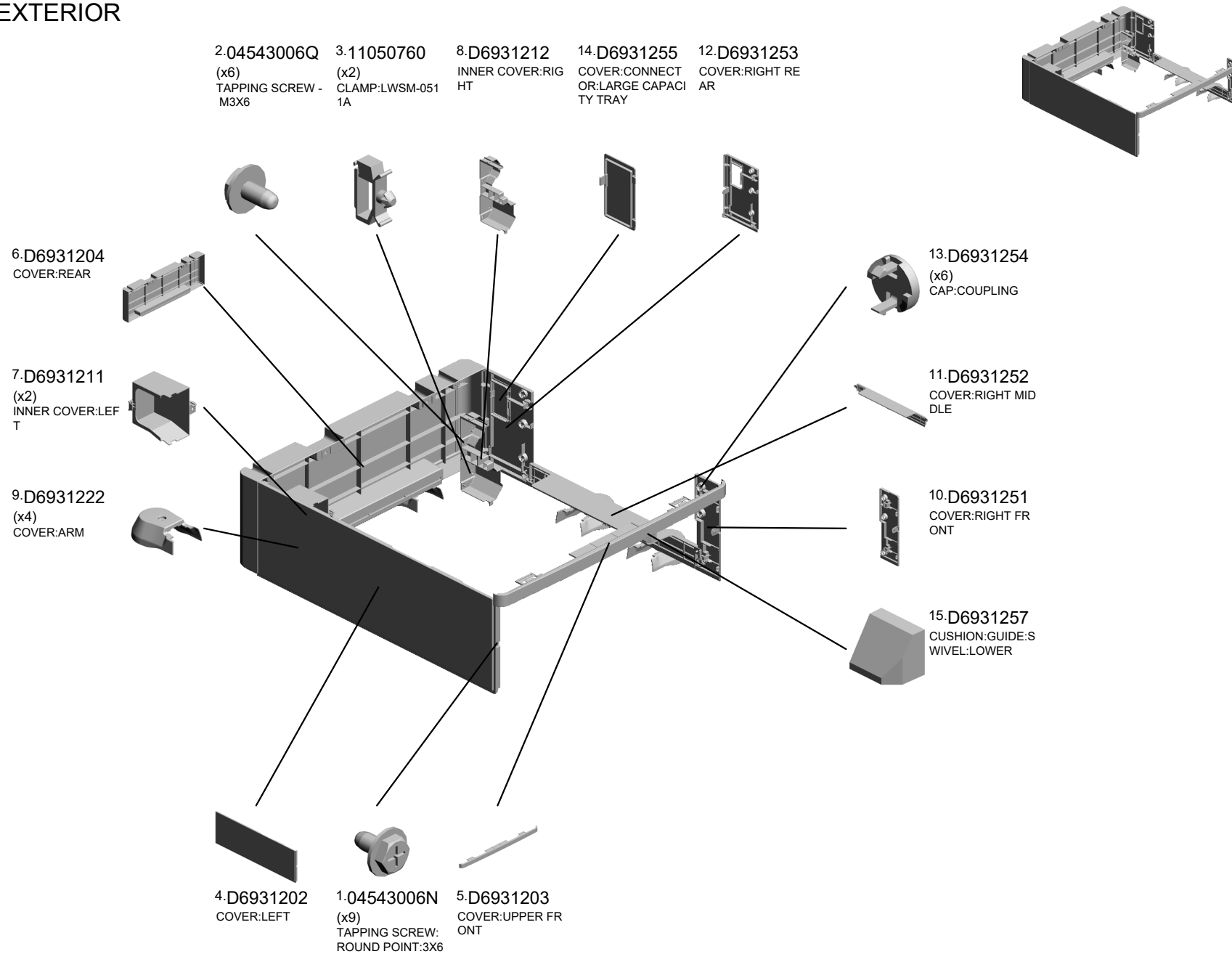


U004
ELECTRICAL

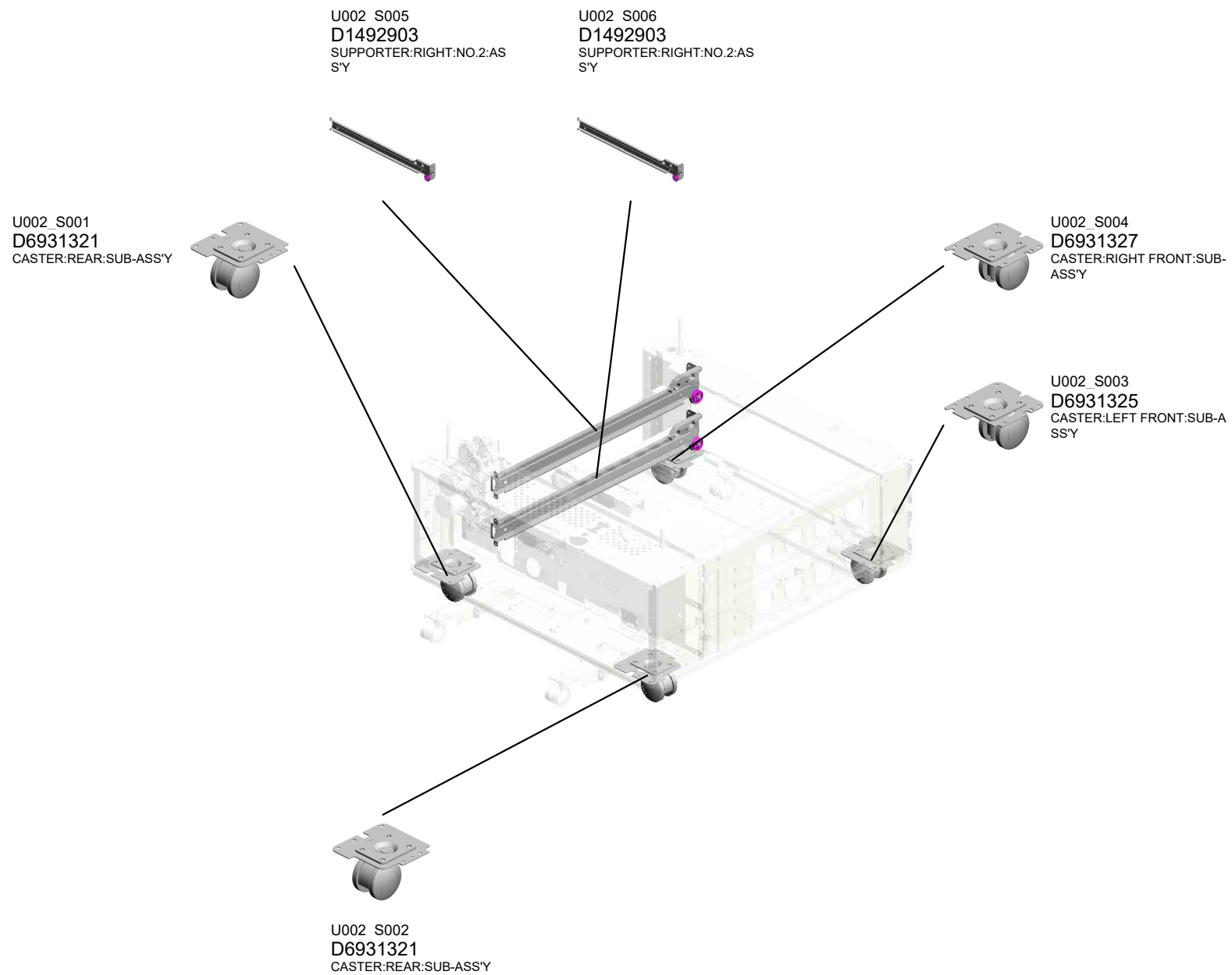


U005
ACCESSORYS

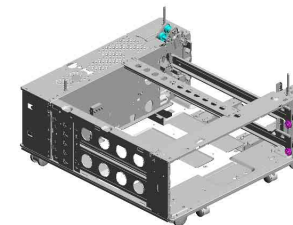
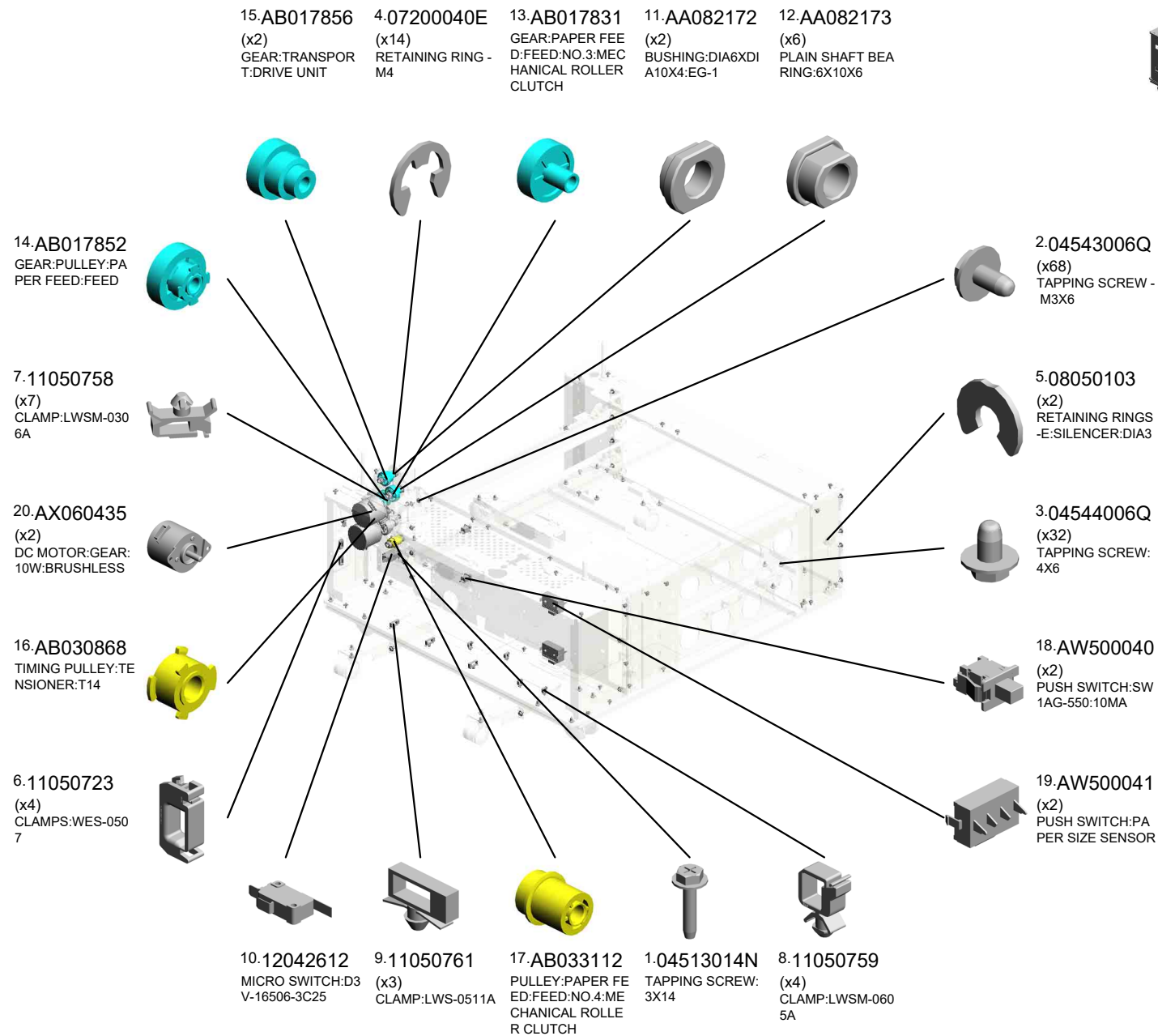
U001 EXTERIOR



U002.MAIN FRAME

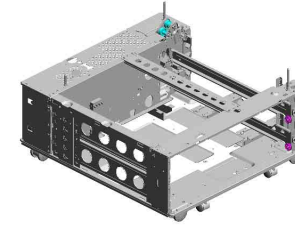


U002 MAIN FRAME



U002 MAIN FRAME

40.D6931550 SHAFT:GRIP:UPPER:ASS'Y
44.G5692819 TIMING BELT - S3 M 222
23.B4783569 (x2) SPACER
35.D6931515 (x2) SHAFT:FEED:ASS'Y
21.B2231186 (x4) DRIVE JOINT



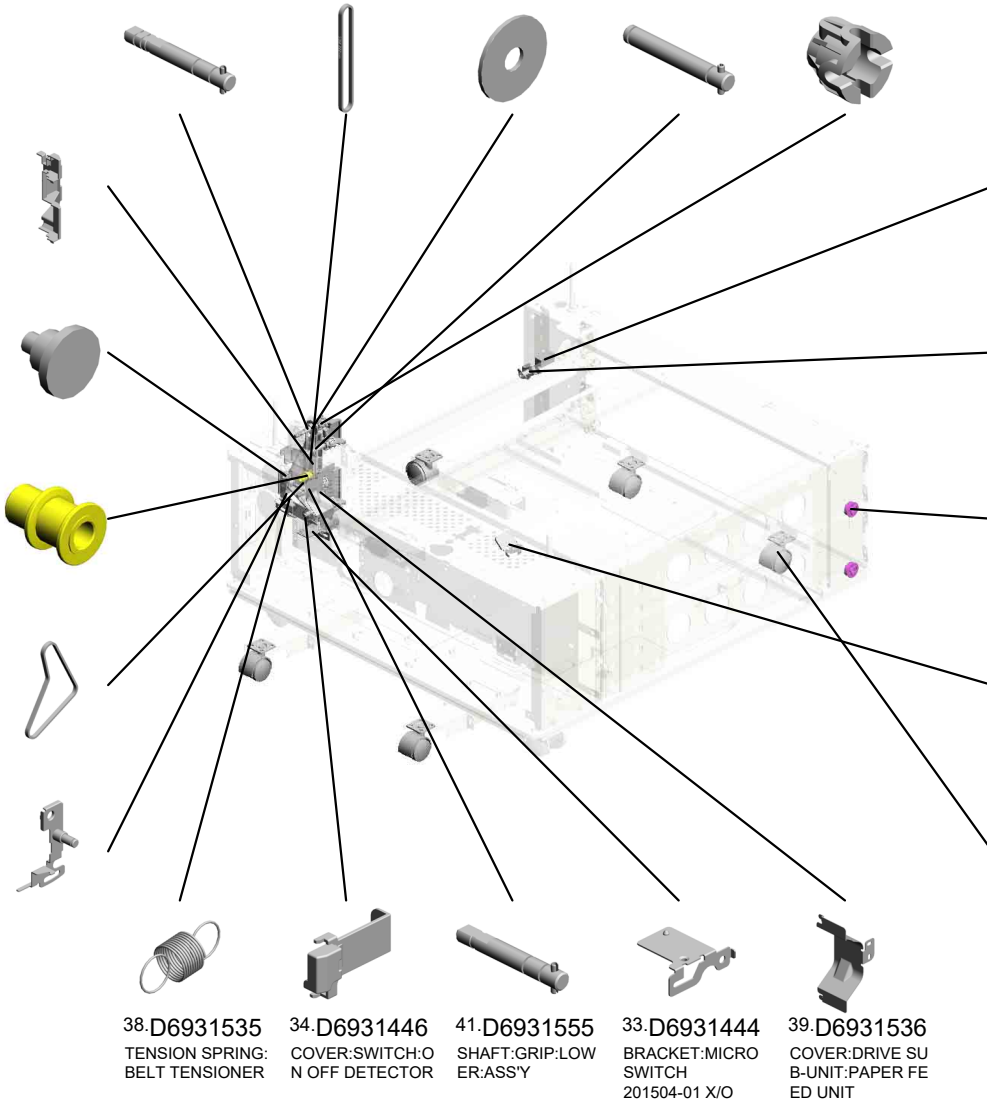
43.D6932586 COVER:HARNESS: PAPER FEED UNIT

22.B2474247 SCREW:SLIDER

37.D6931529 PULLEY:IDLER

29.D4344265 TIMING BELT:40S3 M237

36.D6931520 BELT TENSIONER: PAPER FEED:DRIVE



48.D6931157 CUSHION:GUIDE:SWIVEL:UPPER 201712-02

42.D6932523 STOPPER:SHAFT: VERTICAL TRANSPORT

28.D1492928 (x2) ROLLER:SUPPORTER:PAPER TRAY:LEFT

32.D6931146 GROUND PLATE:SAFETY

24.C4106032 (x6) CASTER:DIA30

38.D6931535 TENSION SPRING: BELT TENSIONER

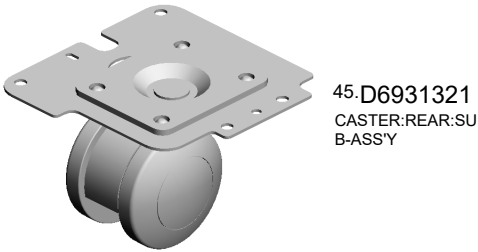
34.D6931446 COVER:SWITCH:ON OFF DETECTOR

41.D6931555 SHAFT:GRIP:LOWER:ASS'Y

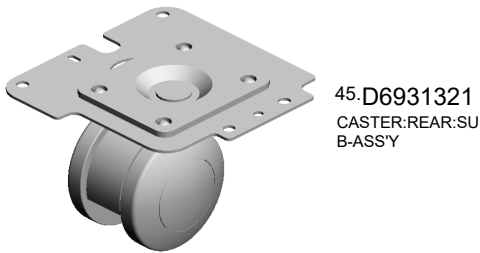
33.D6931444 BRACKET:MICRO SWITCH 201504-01 X/O

39.D6931536 COVER:DRIVE SUB-UNIT:PAPER FEED UNIT

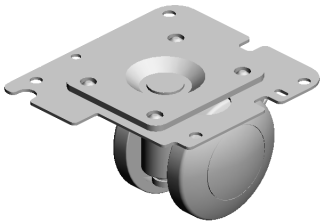
U002_S001
CASTER:REAR:SUB-ASS'Y



U002_S002
CASTER:REAR:SUB-ASS'Y



U002_S003
CASTER:LEFT FRONT:SUB-ASS'Y

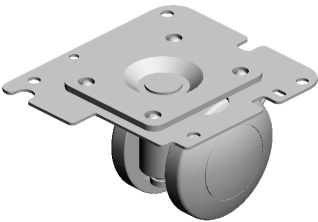


46.D6931325
CASTER:LEFT FRO
NT:SUB-ASS'Y

U002_S004
CASTER:RIGHT FRONT:SUB-ASS'Y



30.D6931119
CASTER:DIA50H59
:STOPPER:YES
201406-02 X/X



47.D6931327
CASTER:RIGHT FR
ONT:SUB-ASS'Y

U002_S005
SUPPORTER:RIGHT:NO.2:ASS'Y

27.D1492924
STOPPER:PAPER
TRAY

25.D1492903
SUPPORTER:RIGH
T:NO.2:ASS'Y

2.04543006Q
(x3)
TAPPING SCREW -
M3X6

5.08050103
RETAINING RINGS
-E:SILENCER:DIA3

26.D1492923
ROLLER:SUPPORT
ER:PAPER TRAY

U002_S006
SUPPORTER:RIGHT:NO.2:ASS'Y

27.D1492924
STOPPER:PAPER
TRAY

25.D1492903
SUPPORTER:RIGH
T:NO.2:ASS'Y

2.04543006Q
(x3)
TAPPING SCREW -
M3X6

5.08050103
RETAINING RINGS
-E:SILENCER:DIA3

26.D1492923
ROLLER:SUPPORT
ER:PAPER TRAY

U003.PAPER FEED

U003 S006
D7872906
PAPER TRAY:UNIVERSAL:AS
S'Y

U003 S002
D7872517
PAPER FEED UNIT:NO.3:ASS
'Y

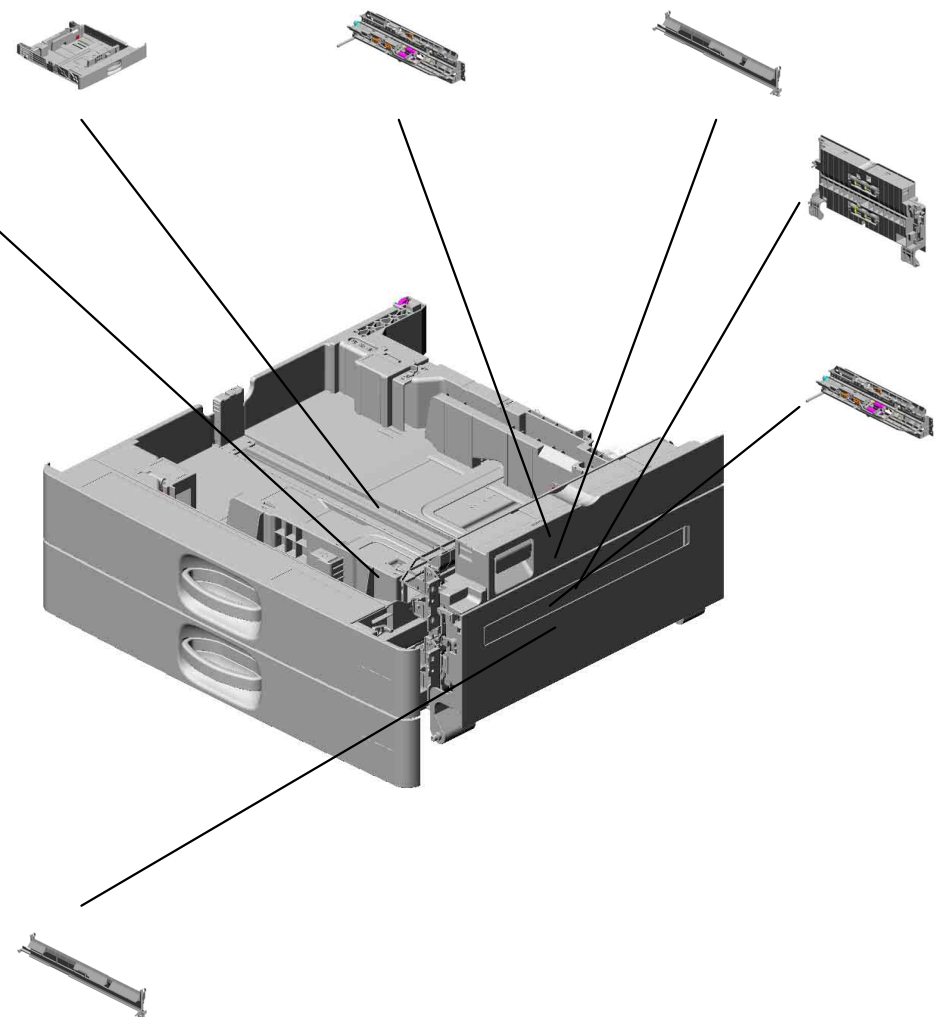
U003 S005
D6932581
GUIDE PLATE:SWIVEL:UPPE
R POSITION:ASS'Y

U003 S007
D7872906
PAPER TRAY:UNIVERSAL:AS
S'Y

U003 S001
M4942602
COVER:VERTICAL TRANSPOR
T:ASS'Y

U003 S003
D7872517
PAPER FEED UNIT:NO.3:ASS
'Y

U003 S004
D6932582
GUIDE PLATE:SWIVEL:LOW
ER POSITION:ASS'Y

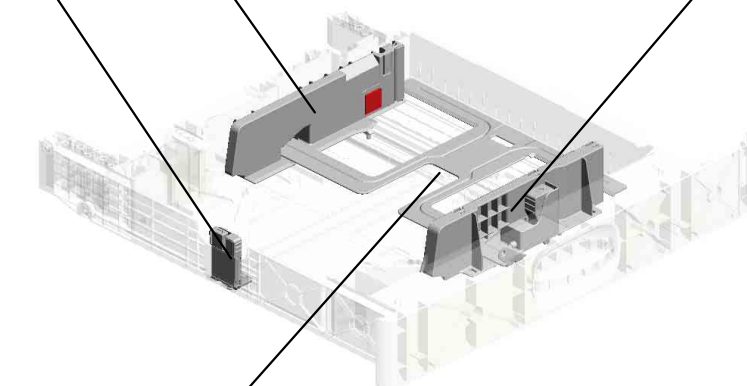


U003_S006.PAPER TRAY:UNIVERSAL:ASS'Y

U003 S006 S004
D6932885
SIDE FENCE:REAR:ASS'Y

U003 S006 S001
D1492840
END FENCE:PAPER TRAY:A
SS'Y

U003 S006 S003
D2412875
SIDE FENCE:FRONT:ASS'Y



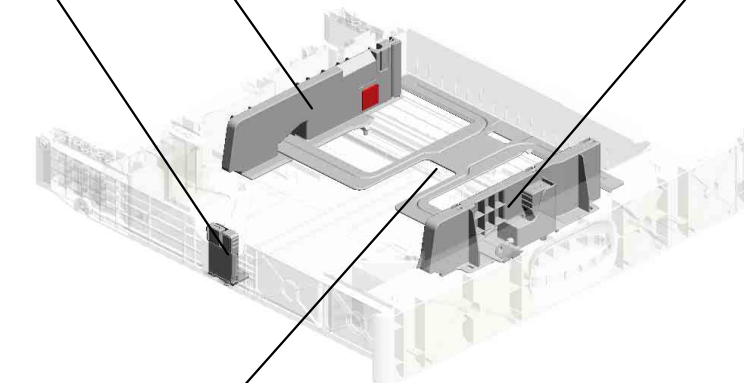
U003 S006 S002
D1492873
TRAY BOTTOM PLATE:NO.2:
ASS'Y

U003_S007.PAPER TRAY:UNIVERSAL:ASS'Y

U003 S007 S004
D6932885
SIDE FENCE:REAR:ASS'Y

U003 S007 S001
D1492840
END FENCE:PAPER TRAY:ASS'Y

U003 S007 S003
D2412875
SIDE FENCE:FRONT:ASS'Y

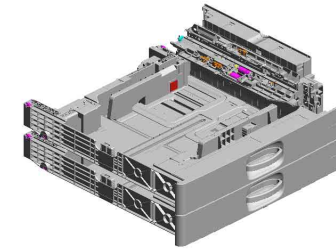


U003 S007 S002
D1492873
TRAY BOTTOM PLATE:NO.2:
ASS'Y

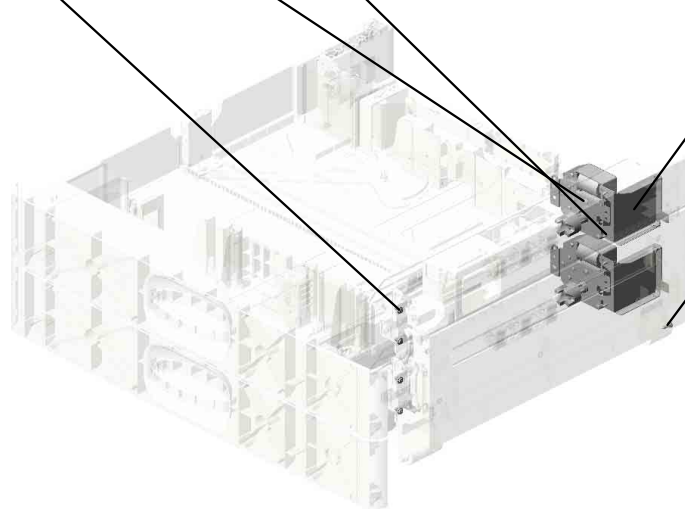
U003 PAPER FEED

19.AX040273 (x2)
DC MOTOR:RISING
TRAY:ASS'Y:1.007
W:BRUSH

2.04543006Q (x4)
TAPPING SCREW -
M3X6



3.04543008Q (x4)
TAPPING SCREW:
3X8



2.04543006Q (x 4)
TAPPING SCREW - M3X6

80.D1752931 (x2)
BASE:COVER:TRA
Y:REAR RIGHT

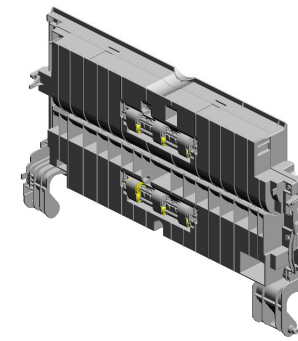


13.AA143788
PIN:GUIDE PLATE:
PAPER FEED



U003_S001 COVER:VERTICAL TRANSPORT:ASS'Y

- 5.04583010N (x10) HEXAGON HEAD TAPPING SCREW:3 X10
- 30.D1444489 (x4) STOPPER:DRIVEN ROLLER
- 39.D1492676 (x4) COMPRESSION SPRING:FLAT CONVEYER BELT:DRIVEN
- 90.D6932651 GUIDE PLATE:VERTICAL TRANSPORT:UPPER
- 83.D6932516 ARM:VERTICAL TRANSPORT:OPEN AND CLOSE



113.M4942602
[A]
COVER:VERTICAL TRANSPORT:ASS'Y
201802-01 O/O

117.M4942515
HOOK:REAR:VERTICAL TRANSPORT
201807-02 X/O

23.D0092573 (x6)
PULLEY - VERTICAL TRANSPORT

25.D0292677 (x6)
TRANSPORT BELT:DRIVEN:VERTICAL TRANSPORT

24.D0092574 (x6)
PULLEY - IDLER

84.D6932517
LEVER:VERTICAL TRANSPORT:OPEN AND CLOSE

88.D6932552
COVER:TRANSPORT:GUIDE

85.D6932519
TORSION SPRING:LEVER:VERTICAL TRANSPORT:OPEN AND CLOSE

116.M4942514
HOOK:FRONT:VERTICAL TRANSPORT
201807-01 X/O

86.D6932521
STOPPER:VERTICAL TRANSPORT:OPEN AND CLOSE

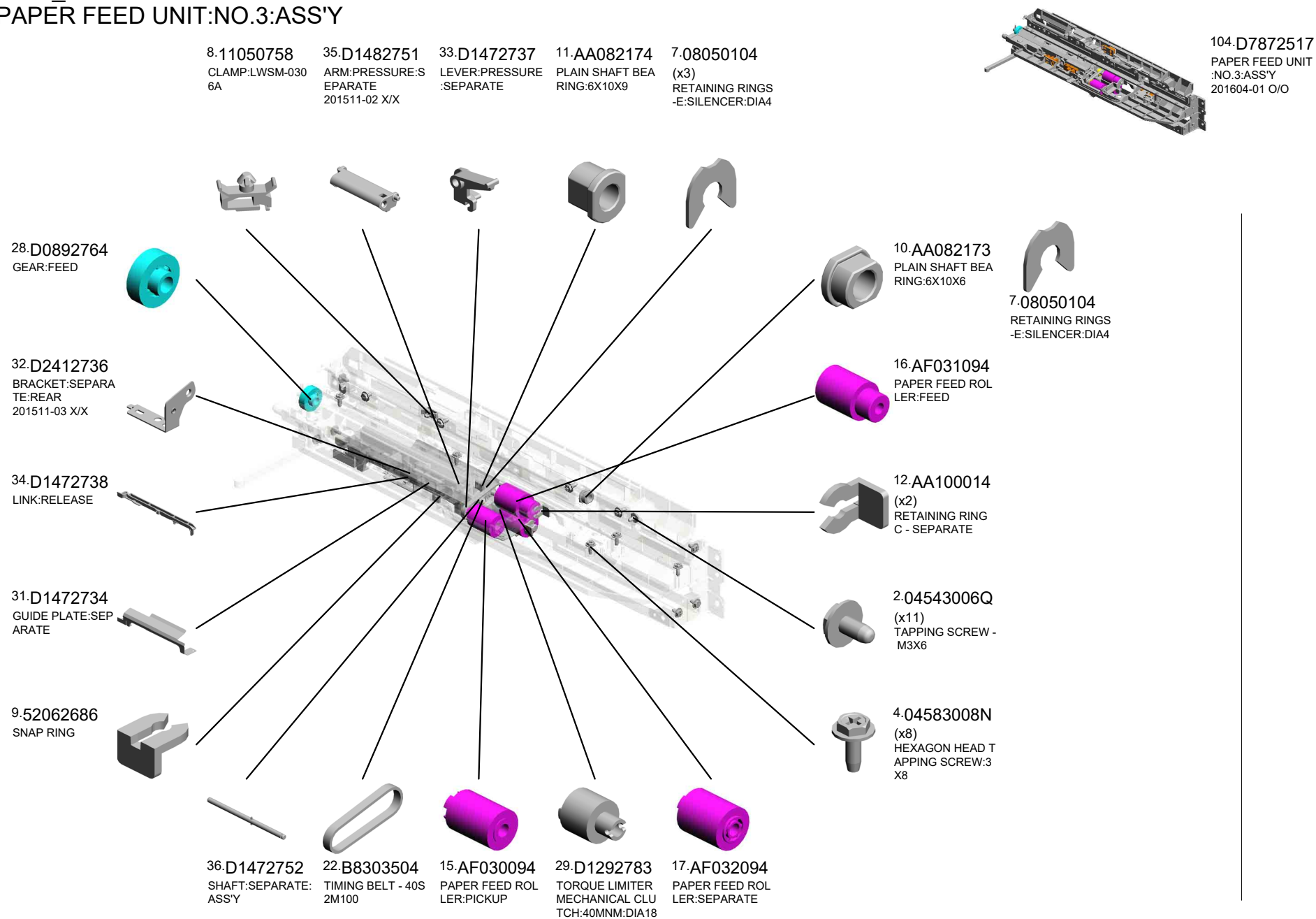


D6932602
[A]
COVER:VERTICAL TRANSPORT:ASS'Y
201802-01 O/O

- 27.D0392993 (x2) SHAFT:TRANSPORT BELT:PULLEY
- 40.D1492678 (x2) SHAFT:FLAT CONVEYER BELT:DRIVEN
- 76.D1494772 (x2) HOLDER:DRIVEN:BELT
- 91.D6932652 GUIDE PLATE:VERTICAL TRANSPORT:LOWER

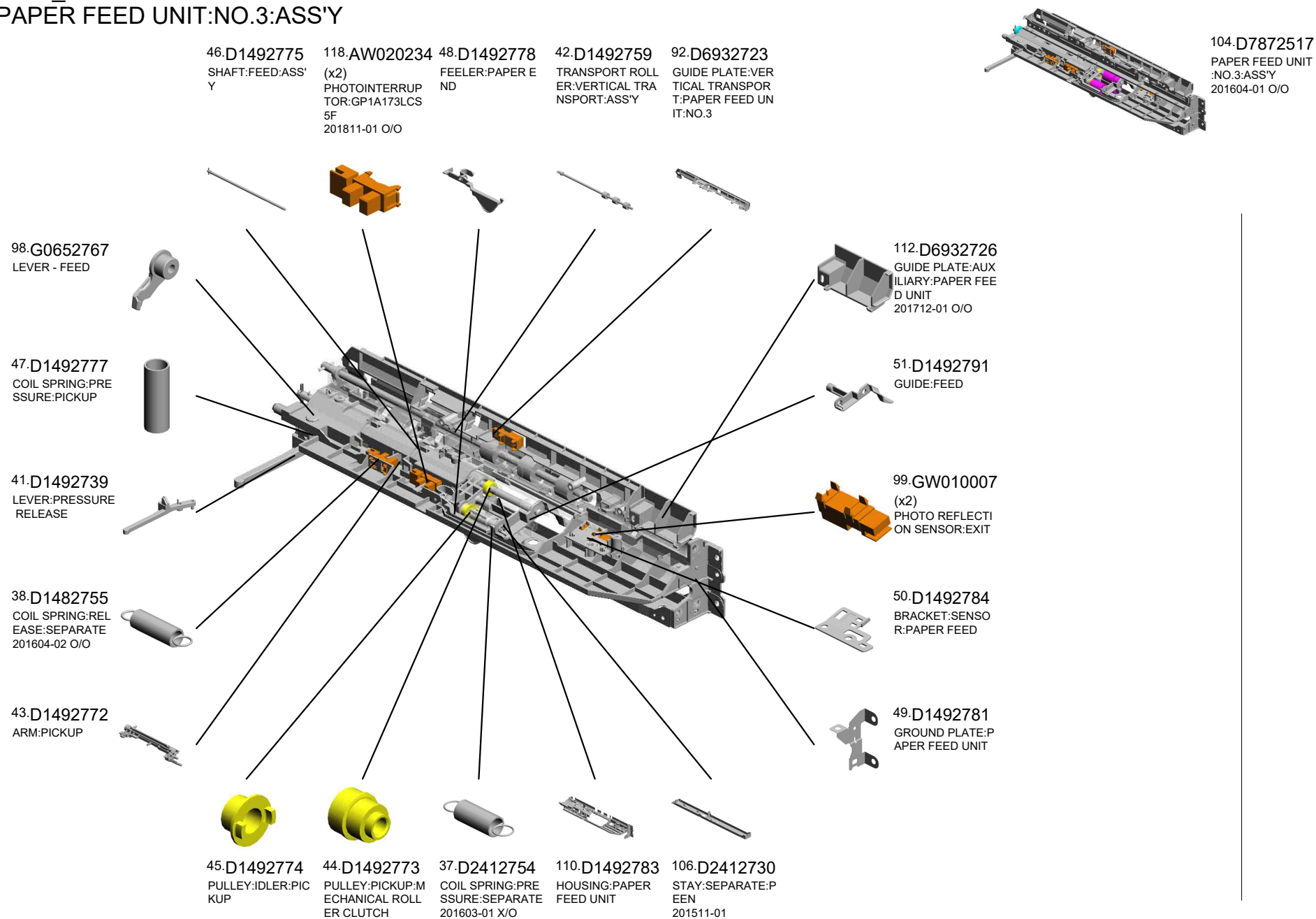
U003_S002

PAPER FEED UNIT:NO.3:ASS'Y



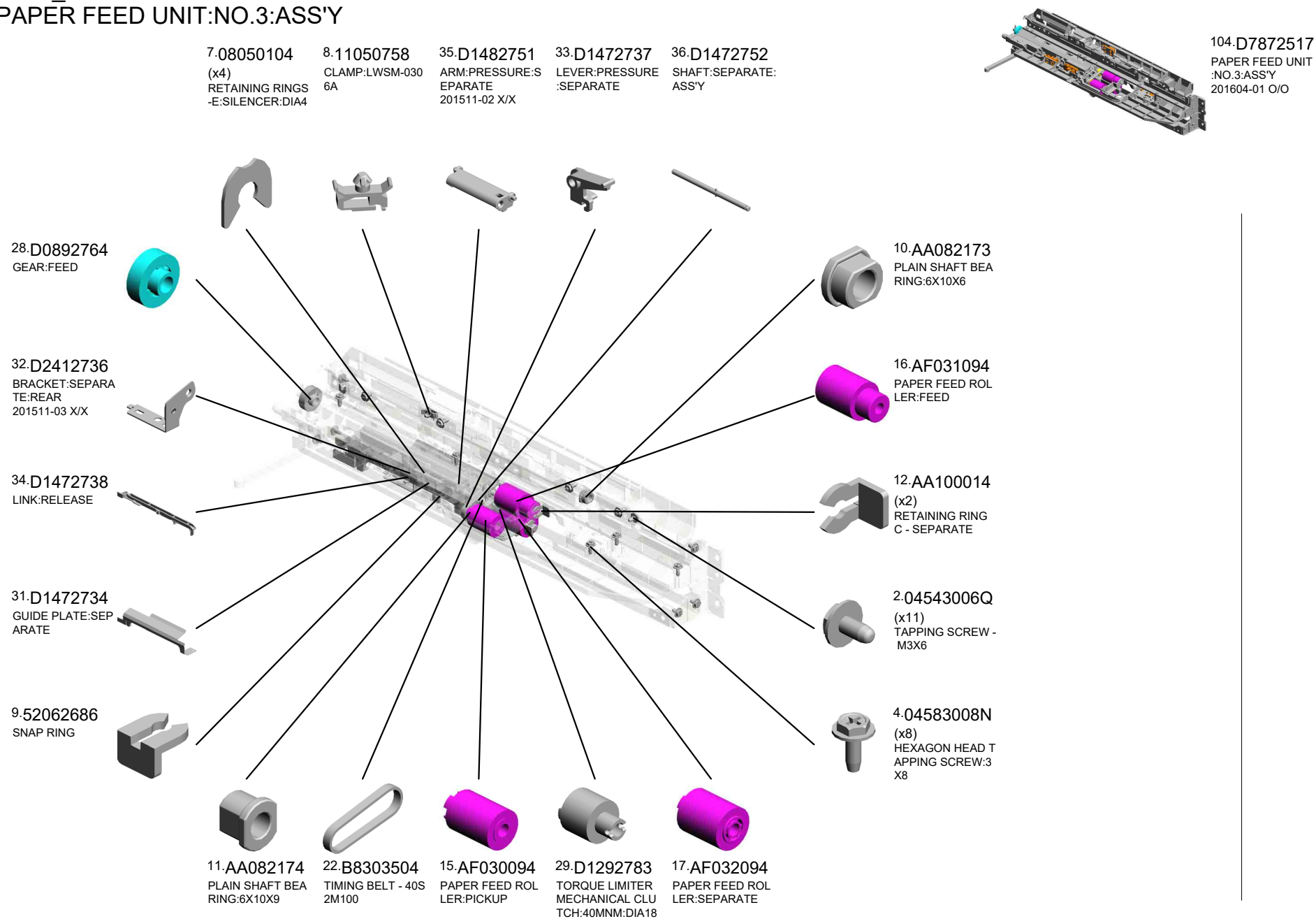
U003_S002

PAPER FEED UNIT:NO.3:ASS'Y

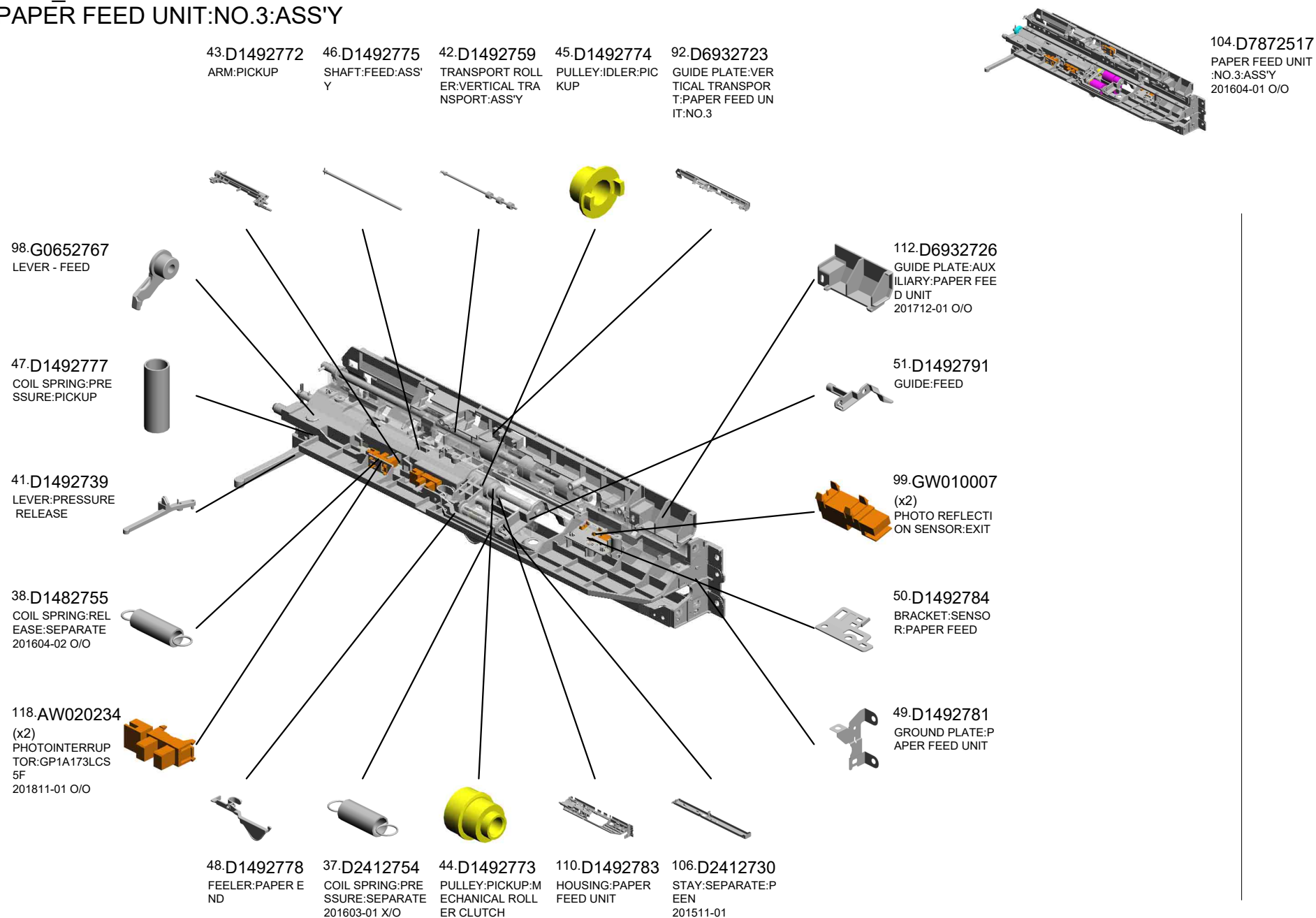


U003_S003

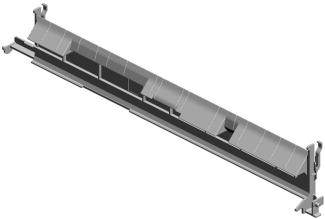
PAPER FEED UNIT:NO.3:ASS'Y



U003_S003 PAPER FEED UNIT:NO.3:ASS'Y

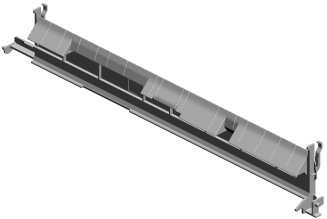


U003_S004
GUIDE PLATE:SWIVEL:LOWER POSITION:ASS'Y



115.D6932582
GUIDE PLATE:SWI
VEL:LOWER POSIT
ION:ASS'Y
201803-01 X/O

U003_S005
GUIDE PLATE:SWIVEL:UPPER POSITION:ASS'Y

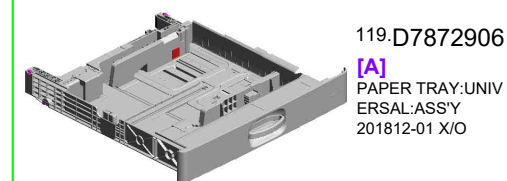


114.D6932581
GUIDE PLATE:SWI
VEL:UPPER POSITI
ON:ASS'Y
201803-03 O/O

U003_S006

PAPER TRAY:UNIVERSAL:ASS'Y

53.D1492814 COIL SPRING:EAR TH
59.D1492835 (x2) RACK:SIDE FENCE
54.D1492816 SHAFT:RISE:ASS'Y
60.D1492836 GEAR:Z20
55.D1492818 LEVER:RISE



119.D7872906
[A] PAPER TRAY:UNIVERSAL:ASS'Y
201812-01 X/O

68.D1492854
SCREW:TYPE 2-KA
I:M3X10
201512-03

52.D1492812
(x4)
ROLLER:PAPER TRAY:DIA19

67.D1492852
BRACKET:AUXILIARY:SIDE FENCE
201512-02

5.04583010N
(x10)
HEXAGON HEAD TAPPING SCREW:3 X10

79.D1752872
LINK:END FENCE: PAPER SIZE SENSOR

1.03603006N
(x2)
SCREW - M3X6

77.D1752854
TENSION SPRING: GRIP:LEFT

70.D1492861
HOLDER:GRIP:PAPER TRAY

69.D2442856
GRIP:PAPER TRAY:201702-01 X/O

72.D1472866
COVER:PAPER TRAY:NO.2
201507-01 X/O

78.D1752858
LEVER:RELEASE:PAPER TRAY:OUTER

65.D7872848
DECAL:SIZE INDICATION:END FENCE :NO.3:FRONT
201410-03 X/O

66.D7872849
DECAL:SIZE INDICATION:END FENCE :NO.3:REAR
201410-02 X/O

6.07200060E
RETAINING RING - M6

71.D1492862
SHAFT:RELEASE:PAPER TRAY:NO.2

20.B2232862
LEVER - RELEASE INNER

26.D0392566
TENSION SPRING: GRIP:RIGHT

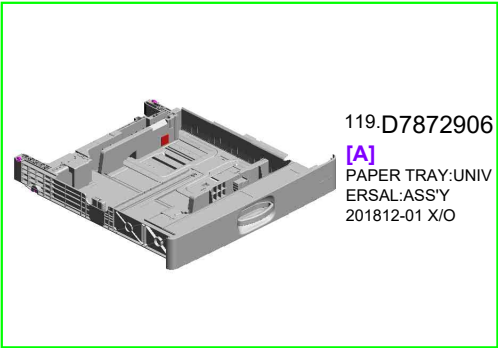
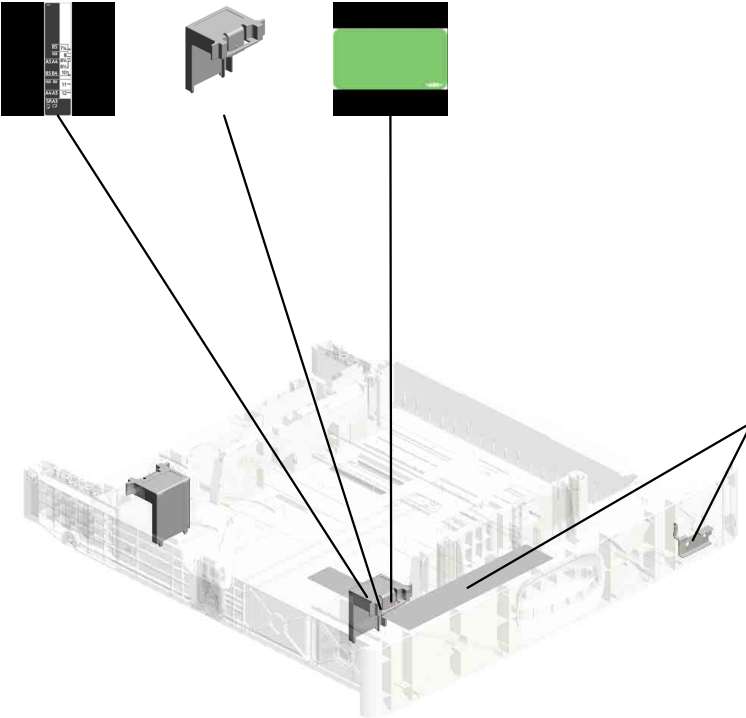
U003_S006
PAPER TRAY:UNIVERSAL:ASS'Y

- 95.D7872869

DECAL:SIZE INDICATION:SIDE FENCE:NO.3
201410-01 X/O
- 108.D2412873

(x2)
SIDE FENCE:AUXILIARY
201607-02
- 107.D2412885

(x2)
DECAL:SIDE FENCE:AUXILIARY
201605-01



119.D7872906
[A]
PAPER TRAY:UNIVERSAL:ASS'Y
201812-01 X/O

103.D6932867
SUPPORTING PLATE:COVER:FRONT:
PAPER TRAY
201507-04

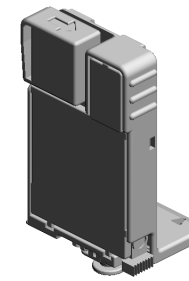
94.D6932864
DECAL:PAPER SET DIRECTION:TRAY:NO.3



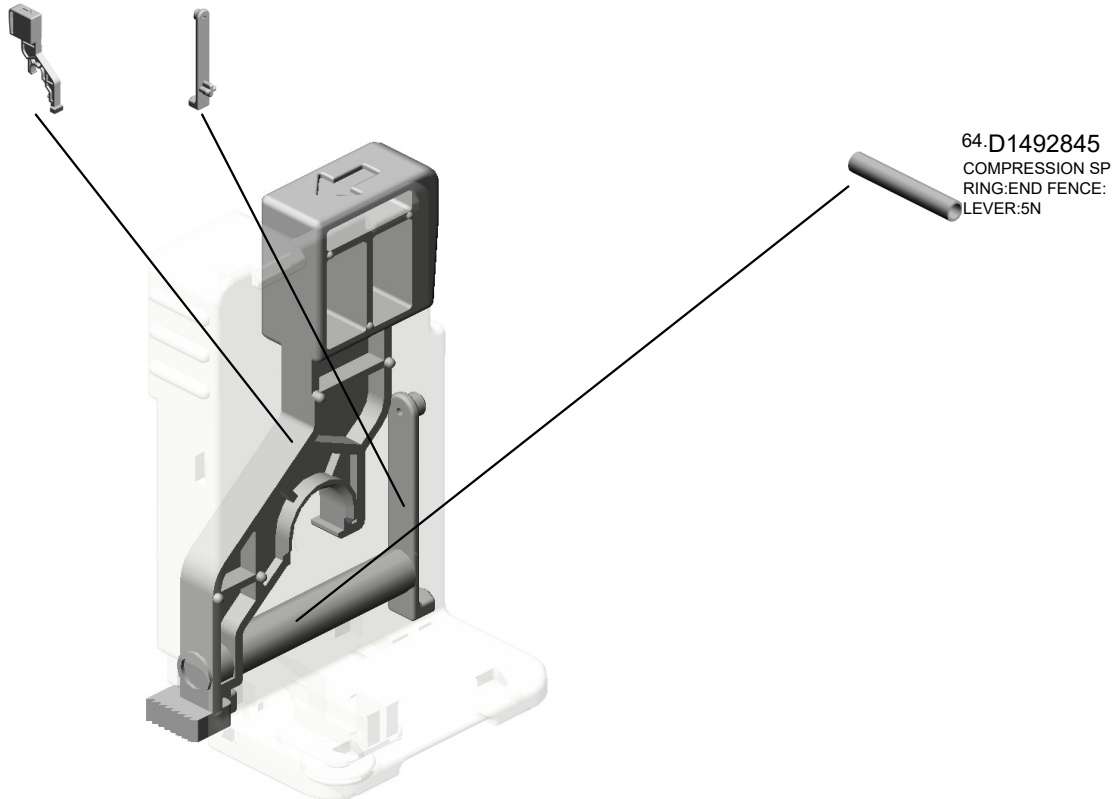
D7872806
[A]
PAPER TRAY:UNIVERSAL:ASS'Y
201812-01 X/O

U003_S006_S001
END FENCE:PAPER TRAY:ASS'Y

62.D1492842 63.D1492843
LEVER:END FENC CLICK:END FENCE
E



61.D1492840
END FENCE:PAPE
R TRAY:ASS'Y



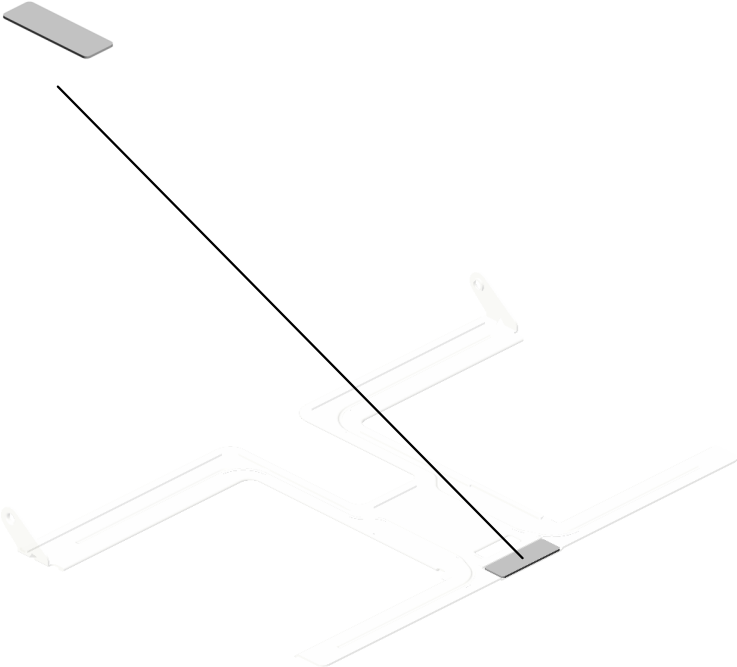
64.D1492845
COMPRESSION SP
RING:END FENCE:
LEVER:5N

U003_S006_S002
TRAY BOTTOM PLATE:NO.2:ASS'Y

14.AF013006
BOTTOM PLATE P
AD



73.D1492873
TRAY BOTTOM PL
ATE:NO.2:ASS'Y



U003_S006_S003
SIDE FENCE:FRONT:ASS'Y

57.D1492826
(x3)
COMPRESSION SP
RING:SIDE FENCE:
PLATE:FRONT

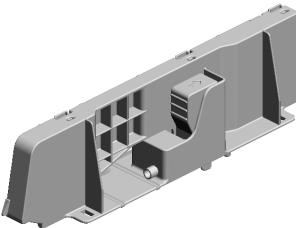
21.B2342864
PAD:CLEANER



56.D1492824
LEVER:STOPPER:
FRONT



58.D1492827
COMPRESSION SP
RING:SIDE FENCE:
POSITIONING



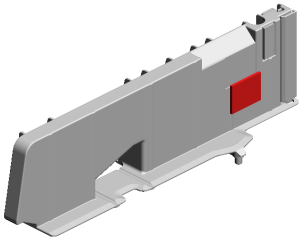
74.D2412875
[A]
SIDE FENCE:FRON
T:ASS'Y
201607-01 X/X



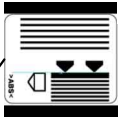
D1492878
[A]
SIDE FENCE:FRON
T:ASS'Y
201607-01 X/X

U003_S006_S004
SIDE FENCE:REAR:ASS'Y

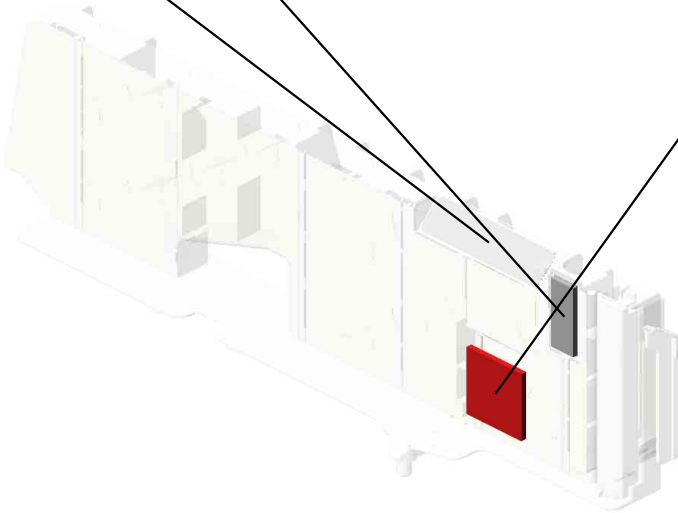
75.D1492952 21.B2342864
DECAL:SIDE FENC PAD:CLEANER
E:PAPER VOLUME



96.D6932885
SIDE FENCE:REAR
:ASS'Y

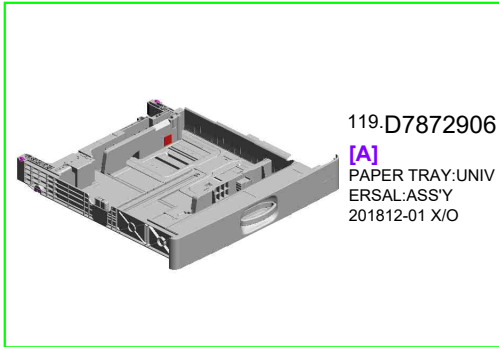


97.D6932954
DECAL:SIDE FENC
E:ENVELOPE:PAP
ER VOLUME:NO.3



U003 S007

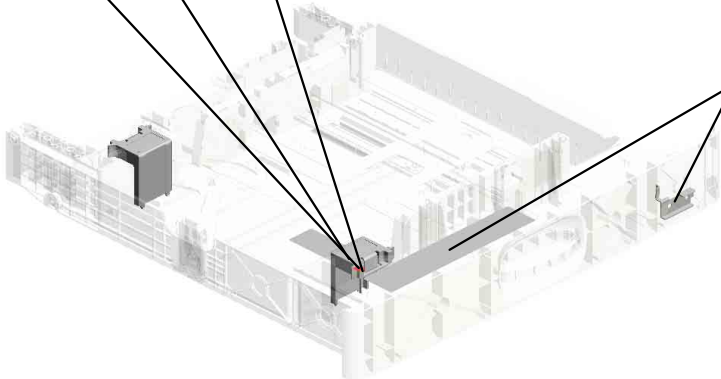
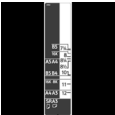
PAPER TRAY:UNIVERSAL:ASS'Y



U003_S007
PAPER TRAY:UNIVERSAL:ASS'Y

95.D7872869 108.D2412873
DECAL:SIZE INDIC (x2)
ATION:SIDE FENCE: AUXIL
E:NO.3 IARY
201410-01 X/O 201607-02

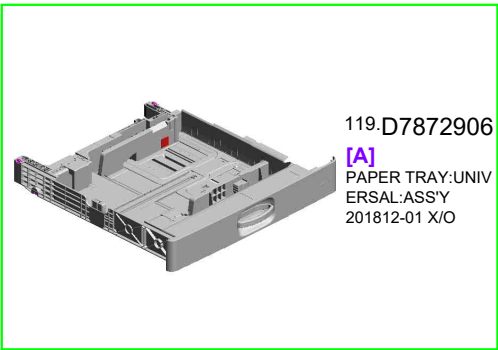
107.D2412885
(x2)
DECAL:SIDE FENCE:AUXILIARY
201605-01



103.D6932867
SUPPORTING PLATE:COVER:FRONT:
PAPER TRAY
201507-04



94.D6932864
DECAL:PAPER SE
T DIRECTION:TRA
Y:NO.3



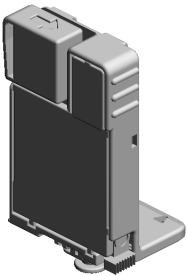
119.D7872906
[A]
PAPER TRAY:UNIV
ERSAL:ASS'Y
201812-01 X/O



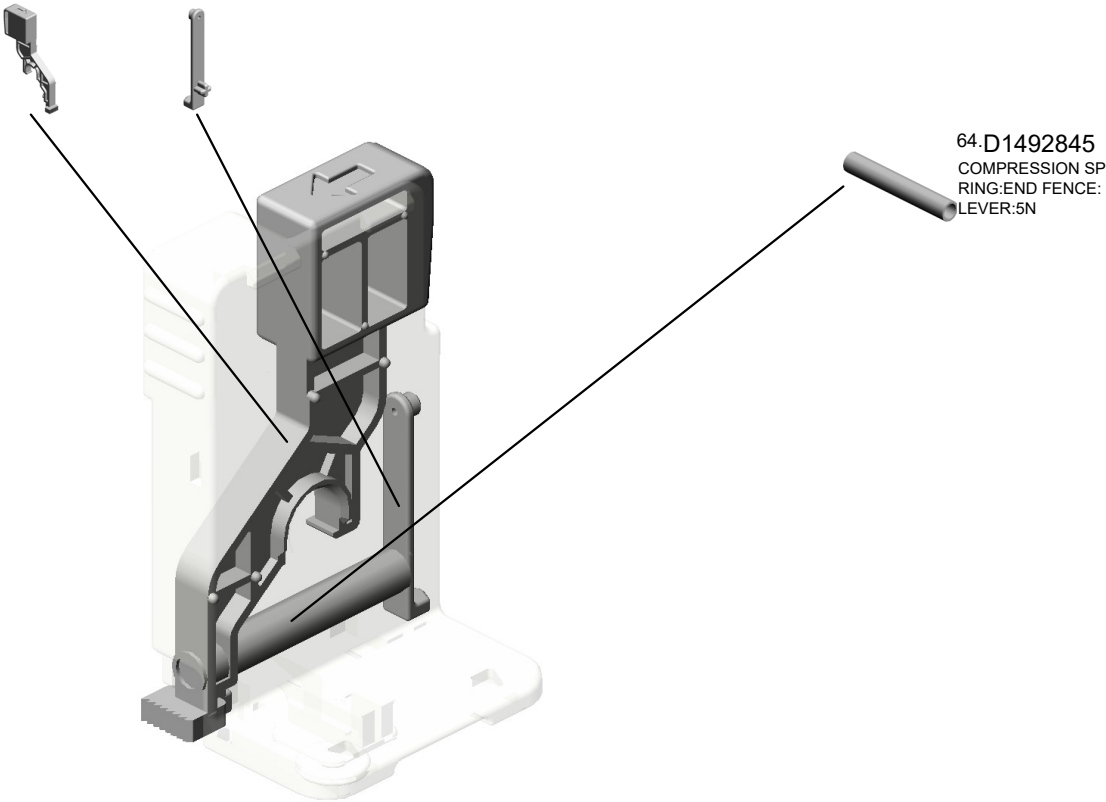
D7872806
[A]
PAPER TRAY:UNIV
ERSAL:ASS'Y
201812-01 X/O

U003_S007_S001
END FENCE:PAPER TRAY:ASS'Y

62.D1492842 63.D1492843
LEVER:END FENC CLICK:END FENCE
E



61.D1492840
END FENCE:PAPE
R TRAY:ASS'Y

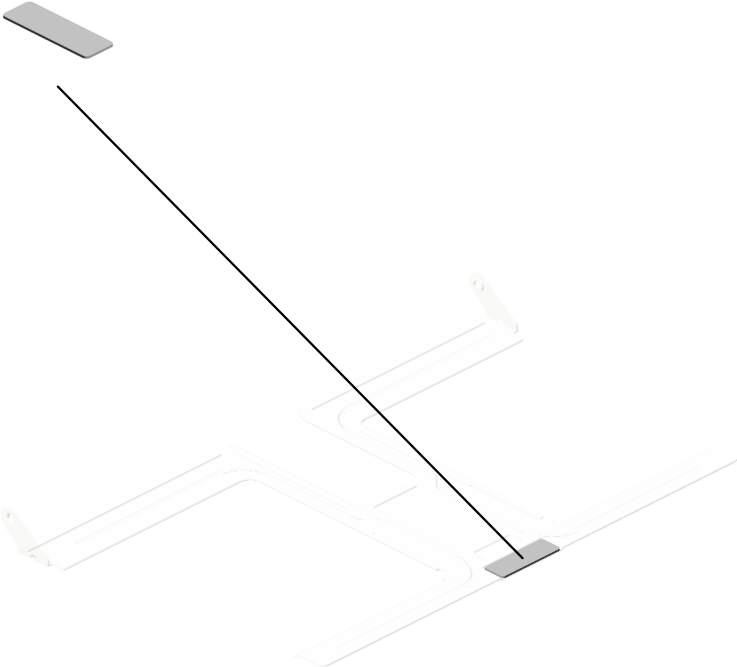


U003_S007_S002
TRAY BOTTOM PLATE:NO.2:ASS'Y

14.AF013006
BOTTOM PLATE P
AD



73.D1492873
TRAY BOTTOM PL
ATE:NO.2:ASS'Y



U003_S007_S003
SIDE FENCE:FRONT:ASS'Y

57.D1492826
(x3)
COMPRESSION SP
RING:SIDE FENCE:
PLATE:FRONT

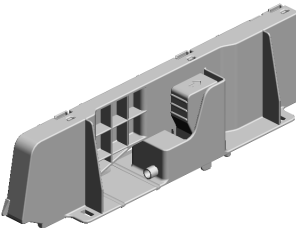
21.B2342864
PAD:CLEANER



56.D1492824
LEVER:STOPPER:
FRONT



58.D1492827
COMPRESSION SP
RING:SIDE FENCE:
POSITIONING



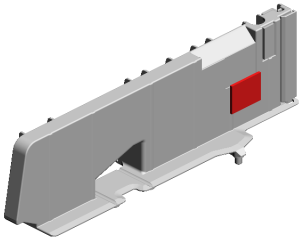
74.D2412875
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SIDE FENCE:FRON
T:ASS'Y
201607-01 X/X



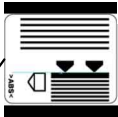
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SIDE FENCE:FRON
T:ASS'Y
201607-01 X/X

U003_S007_S004
SIDE FENCE:REAR:ASS'Y

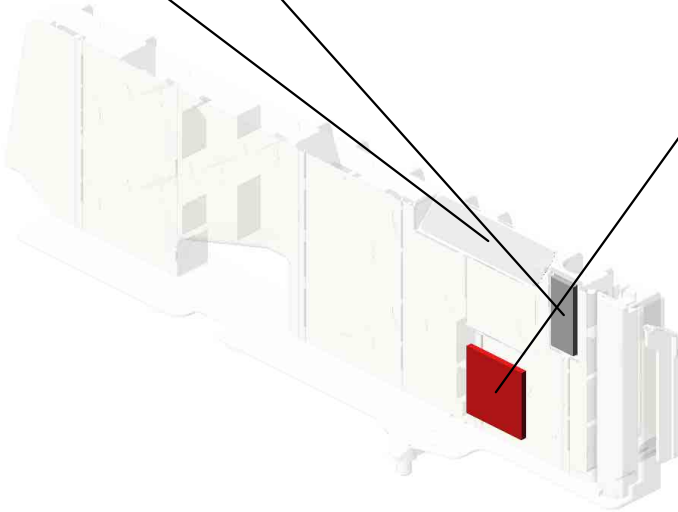
75.D1492952 21.B2342864
DECAL:SIDE FENC PAD:CLEANER
E:PAPER VOLUME



96.D6932885
SIDE FENCE:REAR
:ASS'Y

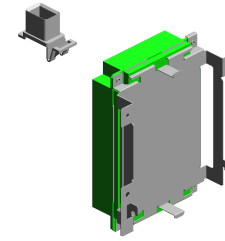
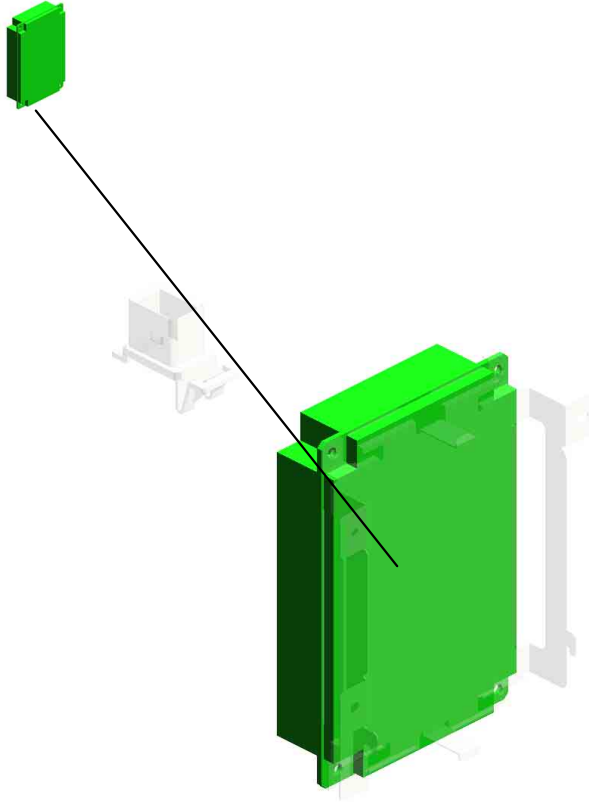


97.D6932954
DECAL:SIDE FENC
E:ENVELOPE:PAP
ER VOLUME:NO.3



U004 ELECTRICAL

2.D7875101
PCB:MAIN CONTR
OL:ASS'Y



1.04543006Q (x 7)
TAPPING SCREW - M3X6

U005
ACCESSORYS

2.D6931404
(x2)
BRACKET:COUPLI
NG



3.G8327900
SCREW:SPRING W
ASHER:ROUND PO
INT:M4X10

1.03604010N(x 2)
SCREW:M4X10



Exclusive Parts

Number	Part Name	Group	ID
52062686	SNAP RING	U003_S002	9
		U003_S003	9
AA082172	BUSHING:DIA6XDIA10X4:EG-1	U002	11
AA082173	PLAIN SHAFT BEARING:6X10X6	U002	12
		U003_S002	10
		U003_S003	10
AA082174	PLAIN SHAFT BEARING:6X10X9	U003_S002	11
		U003_S003	11
AA100014	RETAINING RING C - SEPARATE	U003_S002	12
		U003_S003	12
AA143788	PIN:GUIDE PLATE:PAPER FEED	U003	13
AB017831	GEAR:PAPER FEED:FEED:NO.3:MECHANICAL ROLLER CLUTCH	U002	13
AB017852	GEAR:PULLEY:PAPER FEED:FEED	U002	14
AB017856	GEAR:TRANSPORT:DRIVE UNIT	U002	15
AB030868	TIMING PULLEY:TENSIONER:T14	U002	16
AB033112	PULLEY:PAPER FEED:FEED:NO.4:MECHANICAL ROLLER CLUTCH	U002	17
AF013006	BOTTOM PLATE PAD	U003_S006_S002	14
		U003_S007_S002	14
AF030094	PAPER FEED ROLLER:PICKUP	U003_S002	15
		U003_S003	15
AF031094	PAPER FEED ROLLER:FEED	U003_S002	16
		U003_S003	16
AF032094	PAPER FEED ROLLER:SEPARATE	U003_S002	17
		U003_S003	17
AW020234	PHOTOINTERRUPTOR:GP1A173LCS5F	U003_S002	118
		U003_S003	118
AW500040	PUSH SWITCH:SW1AG-550:10MA	U002	18
AW500041	PUSH SWITCH:PAPER SIZE SENSOR	U002	19
AX040273	DC MOTOR:RISING TRAY:ASS'Y:1.007W:BRUSH	U003	19
AX060435	DC MOTOR:GEAR:10W:BRUSHLESS	U002	20
B2231186	DRIVE JOINT	U002	21
B2232862	LEVER - RELEASE INNER	U003_S006	20
		U003_S007	20

Number	Part Name	Group	ID
B2342864	PAD:CLEANER	U003_S006_S003	21
		U003_S006_S004	21
		U003_S007_S003	21
		U003_S007_S004	21
B2474247	SCREW:SLIDER	U002	22
B4783569	SPACER	U002	23
B8303504	TIMING BELT - 40S2M100	U003_S002	22
		U003_S003	22
C4106032	CASTER:DIA30	U002	24
D0092573	PULLEY - VERTICAL TRANSPORT	U003_S001	23
D0092574	PULLEY - IDLER	U003_S001	24
D0292677	TRANSPORT BELT:DRIVEN:VERTICAL TRANSPORT	U003_S001	25
D0392566	TENSION SPRING:GRIP:RIGHT	U003_S006	26
		U003_S007	26
D0392993	SHAFT:TRANSPORT BELT:PULLEY	U003_S001	27
D0892764	GEAR:FEED	U003_S002	28
		U003_S003	28
D1292783	TORQUE LIMITER MECHANICAL CLUTCH:40MMN:DIA18	U003_S002	29
		U003_S003	29
D1444489	STOPPER:DRIVEN ROLLER	U003_S001	30
D1472734	GUIDE PLATE:SEPARATE	U003_S002	31
		U003_S003	31
D1472737	LEVER:PRESSURE:SEPARATE	U003_S002	33
		U003_S003	33
D1472738	LINK:RELEASE	U003_S002	34
		U003_S003	34
D1472752	SHAFT:SEPARATE:ASS'Y	U003_S002	36
		U003_S003	36
D1472866	COVER:PAPER TRAY:NO.2	U003_S006	72
		U003_S007	72
D1482751	ARM:PRESSURE:SEPARATE	U003_S002	35
		U003_S003	35
D1482755	COIL SPRING:RELEASE:SEPARATE	U003_S002	38
		U003_S003	38
D1492676	COMPRESSION SPRING:FLAT CONVEYER BELT:DRIVEN	U003_S001	39

Exclusive Parts

Number	Part Name	Group	ID
D1492678	SHAFT:FLAT CONVEYER BELT:DRIVEN	U003_S001	40
D1492739	LEVER:PRESSURE RELEASE	U003_S002	41
		U003_S003	41
D1492759	TRANSPORT ROLLER:VERTICAL TRANSPORT:ASS'Y	U003_S002	42
		U003_S003	42
D1492772	ARM:PICKUP	U003_S002	43
		U003_S003	43
D1492773	PULLEY:PICKUP:MECHANICAL ROLLER CLUTCH	U003_S002	44
		U003_S003	44
D1492774	PULLEY:IDLER:PICKUP	U003_S002	45
		U003_S003	45
D1492775	SHAFT:FEED:ASS'Y	U003_S002	46
		U003_S003	46
D1492777	COIL SPRING:PRESSURE:PICKUP	U003_S002	47
		U003_S003	47
D1492778	FEELER:PAPER END	U003_S002	48
		U003_S003	48
D1492781	GROUND PLATE:PAPER FEED UNIT	U003_S002	49
		U003_S003	49
D1492783	HOUSING:PAPER FEED UNIT	U003_S002	110
		U003_S003	110
D1492784	BRACKET:SENSOR:PAPER FEED	U003_S002	50
		U003_S003	50
D1492791	GUIDE:FEED	U003_S002	51
		U003_S003	51
D1492812	ROLLER:PAPER TRAY:DIA19	U003_S006	52
		U003_S007	52
D1492814	COIL SPRING:EARTH	U003_S006	53
		U003_S007	53
D1492816	SHAFT:RISE:ASS'Y	U003_S006	54
		U003_S007	54
D1492818	LEVER:RISE	U003_S006	55
		U003_S007	55
D1492824	LEVER:STOPPER:FRONT	U003_S006_S003	56
		U003_S007_S003	56
D1492826	COMPRESSION SPRING:SIDE FENCE:PLATE:FRONT	U003_S006_S003	57
		U003_S007_S003	57

D1492827	COMPRESSION SPRING:SIDE FENCE:POSITIONING	U003_S006_S003	58
		U003_S007_S003	58
D1492835	RACK:SIDE FENCE	U003_S006	59
		U003_S007	59
D1492836	GEAR:Z20	U003_S006	60
		U003_S007	60
D1492840	END FENCE:PAPER TRAY:ASS'Y	U003_S006_S001	61
		U003_S007_S001	61
D1492842	LEVER:END FENCE	U003_S006_S001	62
		U003_S007_S001	62
D1492843	CLICK:END FENCE	U003_S006_S001	63
		U003_S007_S001	63
D1492845	COMPRESSION SPRING:END FENCE:LEVER:5N	U003_S006_S001	64
		U003_S007_S001	64
D1492861	HOLDER:GRIP:PAPER TRAY	U003_S006	70
		U003_S007	70
D1492862	SHAFT:RELEASE:PAPER TRAY:NO.2	U003_S006	71
		U003_S007	71
D1492873	TRAY BOTTOM PLATE:NO.2:ASS'Y	U003_S006_S002	73
		U003_S007_S002	73
D1492903	SUPPORTER:RIGHT:NO.2:ASS'Y	U002_S005	25
		U002_S006	25
D1492923	ROLLER:SUPPORTER:PAPER TRAY	U002_S005	26
		U002_S006	26
D1492924	STOPPER:PAPER TRAY	U002_S005	27
		U002_S006	27
D1492928	ROLLER:SUPPORTER:PAPER TRAY:LEFT	U002	28
D1492952	DECAL:SIDE FENCE:PAPER VOLUME	U003_S006_S004	75
		U003_S007_S004	75
D1494772	HOLDER:DRIVEN:BELT	U003_S001	76
D1752854	TENSION SPRING:GRIP:LEFT	U003_S006	77
		U003_S007	77
D1752858	LEVER:RELEASE:PAPER TRAY:OUTER	U003_S006	78
		U003_S007	78
D1752872	LINK:END FENCE:PAPER SIZE SENSOR	U003_S006	79
		U003_S007	79
D1752931	BASE:COVER:TRAY:REAR RIGHT	U003	80

Exclusive Parts

Number	Part Name	Group	ID
D2412730	STAY:SEPARATE:PEEN	U003_S002	106
		U003_S003	106
D2412736	BRACKET:SEPARATE:REAR	U003_S002	32
		U003_S003	32
D2412754	COIL SPRING:PRESSURE:SEPARATE	U003_S002	37
		U003_S003	37
D2412873	SIDE FENCE:AUXILIARY	U003_S006	108
		U003_S007	108
D2412875	SIDE FENCE:FRONT:ASS'Y	U003_S006_S003	74
		U003_S007_S003	74
D2412885	DECAL:SIDE FENCE:AUXILIARY	U003_S006	107
		U003_S007	107
D2442856	GRIP:PAPER TRAY	U003_S006	69
		U003_S007	69
D4344265	TIMING BELT:40S3M237	U002	29
D6931146	GROUND PLATE:SAFETY	U002	32
D6931157	CUSHION:GUIDE:SWIVEL:UPPER	U002	48
D6931202	COVER:LEFT	U001	4
D6931203	COVER:UPPER FRONT	U001	5
D6931204	COVER:REAR	U001	6
D6931211	INNER COVER:LEFT	U001	7
D6931212	INNER COVER:RIGHT	U001	8
D6931222	COVER:ARM	U001	9
D6931251	COVER:RIGHT FRONT	U001	10
D6931252	COVER:RIGHT MIDDLE	U001	11
D6931253	COVER:RIGHT REAR	U001	12
D6931254	CAP:COUPLING	U001	13
D6931255	COVER:CONNECTOR:LARGE CAPACITY TRAY	U001	14
D6931257	CUSHION:GUIDE:SWIVEL:LOWER	U001	15
D6931321	CASTER:REAR:SUB-ASS'Y	U002_S001	45
		U002_S002	45
D6931325	CASTER:LEFT FRONT:SUB-ASS'Y	U002_S003	46
D6931327	CASTER:RIGHT FRONT:SUB-ASS'Y	U002_S004	47
D6931404	BRACKET:COUPLING	U005	2
D6931444	BRACKET:MICRO SWITCH	U002	33
D6931446	COVER:SWITCH:ON OFF DETECT	U002	34

Number	Part Name	Group	ID
	OR		
D6931515	SHAFT:FEED:ASS'Y	U002	35
D6931520	BELT TENSIONER:PAPER FEED:DRIVE	U002	36
D6931529	PULLEY:IDLER	U002	37
D6931535	TENSION SPRING:BELT TENSIONER	U002	38
D6931536	COVER:DRIVE SUB-UNIT:PAPER FEED UNIT	U002	39
D6931550	SHAFT:GRIP:UPPER:ASS'Y	U002	40
D6931555	SHAFT:GRIP:LOWER:ASS'Y	U002	41
D6932516	ARM:VERTICAL TRANSPORT:OPEN AND CLOSE	U003_S001	83
D6932517	LEVER:VERTICAL TRANSPORT:OPEN AND CLOSE	U003_S001	84
D6932519	TORSION SPRING:LEVER:VERTICAL TRANSPORT:OPEN AND CLOSE	U003_S001	85
D6932521	STOPPER:VERTICAL TRANSPORT:OPEN AND CLOSE	U003_S001	86
D6932523	STOPPER:SHAFT:VERTICAL TRANSPORT	U002	42
D6932552	COVER:TRANSPORT:GUIDE	U003_S001	88
D6932581	GUIDE PLATE:SWIVEL:UPPER POSITION:ASS'Y	U003_S005	114
D6932582	GUIDE PLATE:SWIVEL:LOWER POSITION:ASS'Y	U003_S004	115
D6932586	COVER:HARNESS:PAPER FEED UNIT	U002	43
D6932651	GUIDE PLATE:VERTICAL TRANSPORT:UPPER	U003_S001	90
D6932652	GUIDE PLATE:VERTICAL TRANSPORT:LOWER	U003_S001	91
D6932723	GUIDE PLATE:VERTICAL TRANSPORT:PAPER FEED UNIT:NO.3	U003_S002	92
		U003_S003	92
D6932726	GUIDE PLATE:AUXILIARY:PAPER FEED UNIT	U003_S002	112
		U003_S003	112
D6932864	DECAL:PAPER SET DIRECTION:T	U003_S006	94

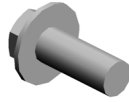
Exclusive Parts

Number	Part Name	Group	ID
	RAY:NO.3	U003_S007	94
D6932867	SUPPORTING PLATE:COVER:FRO	U003_S006	103
	NT:PAPER TRAY	U003_S007	103
D6932885	SIDE FENCE:REAR:ASS'Y	U003_S006_S004	96
		U003_S007_S004	96
D6932954	DECAL:SIDE FENCE:ENVELOPE:P	U003_S006_S004	97
	APER VOLUME:NO.3	U003_S007_S004	97
D7872517	PAPER FEED UNIT:NO.3:ASS'Y	U003_S002	104
		U003_S003	104
D7872848	DECAL:SIZE INDICATION:END FEN	U003_S006	65
	CE:NO.3:FRONT	U003_S007	65
D7872849	DECAL:SIZE INDICATION:END FEN	U003_S006	66
	CE:NO.3:REAR	U003_S007	66
D7872869	DECAL:SIZE INDICATION:SIDE FE	U003_S006	95
	NCE:NO.3	U003_S007	95
D7872906	PAPER TRAY:UNIVERSAL:ASS'Y	U003_S006	119
		U003_S007	119
D7875101	PCB:MAIN CONTROL:ASS'Y	U004	2
G0652767	LEVER - FEED	U003_S002	98
		U003_S003	98
G5692819	TIMING BELT - S3M 222	U002	44
G8327900	SCREW:SPRING WASHER:ROUND	U005	3
	POINT:M4X10		
GW010007	PHOTO REFLECTION SENSOR:EXI	U003_S002	99
	T	U003_S003	99
M4942514	HOOK:FRONT:VERTICAL TRANSP	U003_S001	116
	ORT		
M4942515	HOOK:REAR:VERTICAL TRANSP	U003_S001	117
	RT		
M4942602	COVER:VERTICAL TRANSPORT:A	U003_S001	113
	SS'Y		

Standard Parts



03603006N
SCREW - M3X6



03604010N
SCREW:M4X10



04513014N
TAPPING SCREW:3X14



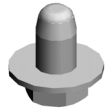
04543006N
TAPPING SCREW:ROUND P
OINT:3X6



04543006Q
TAPPING SCREW - M3X6



04543008Q
TAPPING SCREW:3X8



04544006Q
TAPPING SCREW:4X6



04583008N
HEXAGON HEAD TAPPING S
CREW:3X8



04583010N
HEXAGON HEAD TAPPING S
CREW:3X10



07200040E
RETAINING RING - M4



07200060E
RETAINING RING - M6



08050103
RETAINING RINGS-E:SILENC
ER:DIA3



08050104
RETAINING RINGS-E:SILENC
ER:DIA4



11050723
CLAMPS:WES-0507



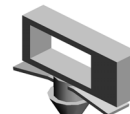
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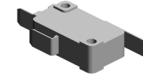
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11050760
CLAMP:LWSM-0511A



11050761
CLAMP:LWS-0511A



12042612
MICRO SWITCH:D3V-16506-3
C25

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201812-01	1812 Modification	-	D7872806	PAPER TRAY:UNIVERSAL:ASS'Y	D7872906	PAPER TRAY:UNIVERSAL:ASS'Y	U003_S006	119	1	X/O			
			D7872806	PAPER TRAY:UNIVERSAL:ASS'Y	D7872906	PAPER TRAY:UNIVERSAL:ASS'Y	U003_S007	119	1	X/O			
201811-01	1811 Modification	-	AW020224	PHOTOINTERRUPTOR:GP1A173L CSVF	AW020234	PHOTOINTERRUPTOR:GP1A173L CS5F	U003_S002	118	2	O/O			
							U003_S003	118	2				
201807-01	1807 Modification	A	D6932514	HOOK:FRONT:VERTICAL TRANSPORT	M4942514	HOOK:FRONT:VERTICAL TRANSPORT	U003_S001	116	1	X/O			
201807-02	1807 Modification	A	D6932515	HOOK:REAR:VERTICAL TRANSPORT	M4942515	HOOK:REAR:VERTICAL TRANSPORT	U003_S001	117	1	X/O			
201803-01	1803 Modification	-			D6932582	GUIDE PLATE:SWIVEL:LOWER POSITION:ASS'Y	U003_S004	115	1	X/O		Old part number D6932527,Int x/o	
201803-02	1803 Modification	-	D6932527	GUIDE PLATE:SWIVEL:NO.3			U003_S004	111	1	X/O		New part number D6932582,Int x/o	
201803-03	1803 Modification	-			D6932581	GUIDE PLATE:SWIVEL:UPPER POSITION:ASS'Y	U003_S005	114	1	O/O		Old part number D6932527,Int o/o	
201803-04	1803 Modification	-	D6932527	GUIDE PLATE:SWIVEL:NO.3			U003_S005	111	1	O/O		New part number D6932581,Int o/o	
201802-01	1802 Modification	-	D6932602	COVER:VERTICAL TRANSPORT:ASS'Y	M4942602	COVER:VERTICAL TRANSPORT:ASS'Y	U003_S001	113	1	O/O			
201712-01	1712 Modification	A	D6932725	GUIDE PLATE:AUXILIARY:PAPER FEED UNIT	D6932726	GUIDE PLATE:AUXILIARY:PAPER FEED UNIT	U003_S002	112	1	O/O			
							U003_S003	112	1				
201712-02	1712 Modification	A			D6931157	CUSHION:GUIDE	U002	48	1				

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
						:SWIVEL:UPPER							
201712-03	1712 Modification	B			D6931257	CUSHION:GUIDE :SWIVEL:LOWER	U001	15	1			Set[B],part number D6932527(PCIL 201706-01)	
201706-01	1706 Modification	-	D6932526	GUIDE PLATE:SWIVEL:NO.3			U003_S004	87	1	X/O			
							U003_S005	87	1				
201702-01	1702 Modification	-	D1492856	GRIP:PAPER TRAY	D2442856	GRIP:PAPER TRAY	U003_S006	69	1	X/O			
			D1492856	GRIP:PAPER TRAY	D2442856	GRIP:PAPER TRAY	U003_S007	69	1	X/O			
201612-01	1612 Modification	-			D1492783	HOUSING:PAPER FEED UNIT	U003_S002	110	1				
							U003_S003	110	1				
201608-01	1608 Modification	-	D7872805	PAPER TRAY:UNIVERSAL:ASS'Y	D7872806	PAPER TRAY:UNIVERSAL:ASS'Y	U003	109	1	O/O			
			D7872805	PAPER TRAY:UNIVERSAL:ASS'Y	D7872806	PAPER TRAY:UNIVERSAL:ASS'Y	U003	109	1	O/O			
201607-01	1607 Modification	A	D1492878	SIDE FENCE:FRONT:ASS'Y	D2412875	SIDE FENCE:FRONT:ASS'Y	U003_S006_S003	74	1	X/X	O/O		
			D1492878	SIDE FENCE:FRONT:ASS'Y	D2412875	SIDE FENCE:FRONT:ASS'Y	U003_S007_S003	74	1	X/X			
201607-02	1607 Modification	A			D2412873	SIDE FENCE:AUXILIARY	U003_S006	108	1		O/O		
					D2412873	SIDE FENCE:AUXILIARY	U003_S006	108	1				
					D2412873	SIDE FENCE:AUXILIARY	U003_S007	108	1				
					D2412873	SIDE FENCE:AUXILIARY	U003_S007	108	1				
201605-01	1605 Modification	-			D2412885	DECAL:SIDE FENCE:AUXILIARY	U003_S006	107	1				

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-			D2412885	DECAL:SIDE FENCE:AUXILIARY	U003_S006	107	1				
					D2412885	DECAL:SIDE FENCE:AUXILIARY	U003_S007	107	1				
					D2412885	DECAL:SIDE FENCE:AUXILIARY	U003_S007	107	1				
201605-02	1605 Modification	-	AW020203	PHOTOINTERRUPTOR:GP1A173LCS2F	AW020224	PHOTOINTERRUPTOR:GP1A173LCSVF	U003_S002	18	2	O/O			
							U003_S003	18	2				
201604-01	1604 Modification	-	D7872515	PAPER FEED UNIT:NO.3:EXP:ASS'Y	D7872517	PAPER FEED UNIT:NO.3:ASS'Y	U003_S002	104	1	O/O			
			D7872515	PAPER FEED UNIT:NO.3:EXP:ASS'Y	D7872517	PAPER FEED UNIT:NO.3:ASS'Y	U003_S003	104	1	O/O			
201604-02	1604 Modification	-	D1472755	COIL SPRING:RELEASE:SEPARATE	D1482755	COIL SPRING:RELEASE:SEPARATE	U003_S002	38	1	O/O			
							U003_S003	38	1				
201603-01	1603 Modification	-	D1472754	COIL SPRING:PRESSURE:SEPARATE	D2412754	COIL SPRING:PRESSURE:SEPARATE	U003_S002	37	1	X/O			
							U003_S003	37	1				
201512-02	1512 Modification	-	D1492852	BRACKET:AUXILIARY:SIDE FENCE			U003_S006	67	1				
							U003_S007	67	1				
201512-03	1512 Modification	-	D1492854	SCREW:TYPE 2-KAI:M3X10			U003_S006	68	1				
							U003_S007	68	1				
201507-01	1507 Modification	-	D1492866	COVER:PAPER TRAY:NO.2	D1472866	COVER:PAPER TRAY:NO.2	U003_S006	72	1	X/O			
			D1492866	COVER:PAPER TRAY:NO.2	D1472866	COVER:PAPER TRAY:NO.2	U003_S007	72	1	X/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201507-02	1507 Modification	-	D7872804	PAPER TRAY:UNIVERSAL:ASS'Y	D7872805	PAPER TRAY:UNIVERSAL:ASS'Y	U003	105	1	X/O			
			D7872804	PAPER TRAY:UNIVERSAL:ASS'Y	D7872805	PAPER TRAY:UNIVERSAL:ASS'Y	U003	105	1	X/O			
201507-03	1507 Modification	-			D7872515	PAPER FEED UNIT:NO.3:EXP:ASS'Y	U003	104	2				
201507-04	1507 Modification	-			D6932867	SUPPORTING PLATE:COVER:FRONT:PAPER TRAY	U003_S006	103	1				
					D6932867	SUPPORTING PLATE:COVER:FRONT:PAPER TRAY	U003_S007	103	1				
201504-01	1504 Modification	-	D6931445	BRACKET:MICRO SWITCH	D6931444	BRACKET:MICRO SWITCH	U002	33	1	X/O			
201506-01	1506 Modification	-	D7872803	PAPER TRAY:UNIVERSAL:ASS'Y	D7872804	PAPER TRAY:UNIVERSAL:ASS'Y	U003	102	1	O/O			
			D7872803	PAPER TRAY:UNIVERSAL:ASS'Y	D7872804	PAPER TRAY:UNIVERSAL:ASS'Y	U003	102	1	O/O			
201503-01	1503 Modification	-	D7872802	PAPER TRAY:UNIVERSAL:ASS'Y	D7872803	PAPER TRAY:UNIVERSAL:ASS'Y	U003	100	1	X/O			
			D7872802	PAPER TRAY:UNIVERSAL:ASS'Y	D7872803	PAPER TRAY:UNIVERSAL:ASS'Y	U003	100	1	X/O			
201410-01	1410 Modification	B	D6932869	DECAL:SIZE INDICATION:SIDE FENCE:NO.3	D7872869	DECAL:SIZE INDICATION:SIDE FENCE:NO.3	U003_S006	95	1	X/O			
			D6932869	DECAL:SIZE INDICATION:SIDE FENCE:NO.3	D7872869	DECAL:SIZE INDICATION:SIDE FENCE:NO.3	U003_S007	95	1	X/O			
201410-02	1410 Modification	B	D1492849	DECAL:SIZE INDICATION:SIDE FENCE:NO.3	D7872849	DECAL:SIZE INDICATION:SIDE FENCE:NO.3	U003_S006	66	1	X/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
				CATION:END FE NCE:NO.2:REAR		CATION:END FE NCE:NO.3:REAR							
			D1492849	DECAL:SIZE INDI CATION:END FE NCE:NO.2:REAR	D7872849	DECAL:SIZE INDI CATION:END FE NCE:NO.3:REAR	U003_S007	66	1	X/O			
201410-03	1410 Modification	B	D1492848	DECAL:SIZE INDI CATION:END FE NCE:NO.2:FRON T	D7872848	DECAL:SIZE INDI CATION:END FE NCE:NO.3:FRON T	U003_S006	65	1	X/O			
			D1492848	DECAL:SIZE INDI CATION:END FE NCE:NO.2:FRON T	D7872848	DECAL:SIZE INDI CATION:END FE NCE:NO.3:FRON T	U003_S007	65	1	X/O			
201406-01	1406 Modification	-	D6931119	CASTER:DIA50H 59:STOPPER:YE S			U002_S003	30	1	X/X			
					D6931325	CASTER:LEFT F RONT:SUB-ASS' Y	U002_S003	46	1	X/X			
201406-02	1406 Modification	-	D6931119	CASTER:DIA50H 59:STOPPER:YE S			U002_S004	30	1	X/X			
					D6931327	CASTER:RIGHT FRONT:SUB-ASS 'Y	U002_S004	47	1	X/X			
201406-03	1406 Modification	-	D6931121	CASTER:DIA50H 59:STOPPER:NO			U002_S001	31	1	X/X			
							U002_S002	31	1				
					D6931321	CASTER:REAR:S UB-ASS'Y	U002_S001	45	1	X/X			
							U002_S002	45	1				
201406-04	1406 Modification	-			D7872802	PAPER TRAY:UN	U003	100	2				

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-				IVERSAL:ASS'Y							
201511-01	1511 Modification	B			D2412730	STAY:SEPARATE :PEEN	U003_S003	106	1		O/O		
					D2412730	STAY:SEPARATE :PEEN	U003_S002	106	1				
201511-02	1511 Modification	B	D1472751	ARM:PRESSURE :SEPARATE	D1482751	ARM:PRESSURE :SEPARATE	U003_S002	35	1	X/X	O/O		
							U003_S003	35	1				
201511-03	1511 Modification	B	D1472736	BRACKET:SEPA RATE:REAR	D2412736	BRACKET:SEPA RATE:REAR	U003_S002	32	1	X/X	O/O		
							U003_S003	32	1				

