



Part Change Information List

Date: October 31, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Bridge Unit BU3070	D685	21405			D6851068	CUSHION:GROUND PLATE	0	2		201405-01							V1400687	14020909



Part Change Information List

Date: October 31, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Bridge Unit BU3070	D685	201406		D7252056	D6852047	GASKET	3	1	X/O	201406-01							V1400683	14020908



Part Change Information List

Date: December 26, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Bridge Unit BU3070	D685	201407		D6852055		COVER:LEFT:OPEN AND CLOSE:UPPER	1	1	X/X	201407-07					RD147125		V1400166	
Bridge Unit BU3070	D685	201407		D6852041		COVER:RIGHT:OPEN AND CLOSE	1	1	X/X	201407-05					RD147125		V1400166	
Bridge Unit BU3070	D685	201407		D6851053	D6851058	GEAR:Z21	1	1	X/O	201407-03					RD147125		V1400166	
Bridge Unit BU3070	D685	201407		D6852024	D6852023	GEAR:Z21:PULLEY:T21	1	1	X/O	201407-04					RD147125		V1400166	
Bridge Unit BU3070	D685	201407		D6852056		GUIDE PLATE:LEFT:LOWER	1	1	X/X	201407-08					RD147125		V1400166	
Bridge Unit BU3070	D685	201407		AF040621	D6852061	ROLLER:DRIVEN:DIA14	1	1	X/X	201407-01					RD147125		V1400166	
Bridge Unit BU3070	D685	201407		D6851017	D6851023	ROLLER:DRIVEN:DIA18	1	1	X/X	201407-02					RD147125		V1400166	
Bridge Unit BU3070	D685	201407		D6852043	D6852045	ROLLER:DRIVEN:EXIT	1	1	X/X	201407-06					RD147125		V1400166	



Part Change Information List

Date: October 31, 2014

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Part Change Information List

Date: February 27, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Bridge Unit BU3070	D685	201502		D6852063	D6852046	BUSHING:EXIT:DIA4	4	12	O/O	Y					Y		V1500375	14110874



Part Change Information List

Date: May 8, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Bridge Unit BU3070	D685	201504			B3022216	EXIT GUIDE - UPPER EXIT GUIDE	---	1		Y					Y		V1501072	15031551



Part Change Information List

Date: August 3, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Bridge Unit BU3070	D685	201507		D6852030	D6852034	SHAFT:EXIT ROLLER	1	1	O/O	Y							V1501788	15041416



Part Change Information List

Date: September 3, 2015

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Part Change Information List

Date: November 2, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Bridge Unit BU3070	D685	201510		D6852036	D6852038	END FENCE:UPPER	1	1	X/O	Y							V1501072	15031551



Part Change Information List

Date: December 2, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Bridge Unit BU3070	D685	201511		D6852049		GUIDE:EXIT		---		Y					Y		V1502252	15070203

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Part Change Information List

Date: January 5, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Bridge Unit BU3070	D685	201512		D6851058	D6851069	GEAR:Z40	1	1	X/O	Y			B	X/O			V1500948	15030479
Bridge Unit BU3070	D685	201512		D6852023	D6852031	GEAR:Z40:PULLEY:T21	1	1	X/O	Y			B	X/O			V1500948	15030479



Part Change Information List

Date: Feburary 1, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Bridge Unit BU3070	D685	201601		D6854011	D6854012	BRACKET:DC STEPPER MOTOR	1	1	X/O	Y			A	X/O	Y		V1600126	15121331
Bridge Unit BU3070	D685	201601		D6854021	D6854022	BRACKET:DRAWER	1	1	X/O	Y			A	X/O	Y		V1600126	15121331
Bridge Unit BU3070	D685	201601		D7252056		DISCHARGE BRUSH:GUIDE PLATE	3	2		Y			A	X/O	Y		V1600126	15121331
Bridge Unit BU3070	D685	201601		D6851021	D6851022	TRANSPORT ROLLER:CONNECTING:RIGHT	1	1	X/O	Y			A	X/O	Y		V1600126	15121331
Bridge Unit BU3070	D685	201601		D6851013	D6851071	TRANSPORT ROLLER:CONNECTING:RIGHT	1	1	X/O	Y			A	X/O	Y		V1600126	15121331



Part Change Information List

Date: November 2, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Bridge Unit BU3070	D685	201610		8050104		RETAINING RINGS E:SILENCER:DIA4	8	7	O/O	Y							V1603261	16071128
Bridge Unit BU3070	D685	201610		D6852049	D6852064	GUIDE:EXIT	2	2	O/O	Y							V1603339	16080149



Part Change Information List

Date: November 2, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Bridge Unit BU3070	D685	201611		D6850200	D6850201	COVER:RIGHT:ASS'Y	1	1	X/O	Y							V1602711	16051102



Part Change Information List

Date: January 6, 2017

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Part Change Information List

Date: February 2, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Bridge Unit BU3070	D685	201701		D6851071	D6851075	HOLDER:ROLLER:REAR:ASS'Y	1	1	X/X	Y			A		Y		V1603261	16071128
Bridge Unit BU3070	D685	201701			D6851078	SPACER:DIA12	---	1	O/O	Y			A		Y		V1603261	16071128
Bridge Unit BU3070	D685	201701			D6851077	SPACER:DIA31.5	---	1	O/O	Y			A		Y		V1603261	16071128



Part Change Information List

Date: June 5, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Bridge Unit BU3070	D685	201705		D6851052	D6851062	GEAR:Z52	1	1	X/O	Y			A		Y		V1500948	15030479
Bridge Unit BU3070	D685	201705		D6851051	D6851061	TIMING PULLEY	1	1	X/O	Y			A		Y		V1500948	15030479



Part Change Information List

Date: November 2, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	New Q'		Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
							Old Q'tv	tv										
Bridge Unit BU3070	D685	201705	201710	D6851052	D6851062	GEAR:Z52	1	1	O/O	Y			A		Y		V1500948	15030479
Bridge Unit BU3070	D685	201705	201710	D6851051	D6851061	TIMING PULLEY	1	1	O/O	Y			A		Y		V1500948	15030479



Part Change Information List

Date: December 27, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Bridge Unit BU3070	D685	201712		D6850100	D6850101	FRAME SECTION	1	1	O/O	Y							V1603261	16071128

