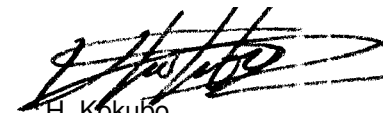


**MODIFICATION BULLETIN NO. 1****Page 1 OF 4****ISSUED ON: July 15th, '96**

| Model                   |               | NA33 (VT3800/ Ges 5385/ Rex 1290/ ABD 6790/ SVN 3300DNP) |               |                          |                      |                      |               | Code | Model Name                         | Serial Number |
|-------------------------|---------------|----------------------------------------------------------|---------------|--------------------------|----------------------|----------------------|---------------|------|------------------------------------|---------------|
| Modified Article        |               | Component parts of the paper delivery table              |               |                          |                      |                      |               |      |                                    |               |
| Reason for Modification |               | To stack copies more evenly on the paper delivery table  |               |                          |                      |                      |               |      |                                    |               |
|                         |               |                                                          |               |                          |                      |                      |               |      |                                    |               |
|                         |               |                                                          |               |                          |                      |                      |               |      |                                    |               |
| Draw No.                | Old Parts No. |                                                          | New Parts No. | Description              | Q'ty Used<br>Old→New | Inter-change-ability | Parts Catalog |      | Note                               |               |
|                         |               |                                                          |               |                          |                      |                      | NO.           | Page |                                    |               |
|                         | C222 6101     |                                                          |               | Delivery Table Unit (LT) | 1 → 0                |                      |               |      | The old description was incorrect. |               |
|                         |               |                                                          | C227 6101     | Delivery Table Unit (A4) | 0 → 1                | X / O                | *             | 45   |                                    |               |
|                         | C222 6265     |                                                          |               | Delivery Table Unit (A4) | 1 → 0                |                      |               |      | The old description was incorrect. |               |
|                         |               |                                                          | C222 6271     | Delivery Table Unit (LT) | 0 → 1                | X / O                | *             | 45   |                                    |               |
|                         | C209 6159     |                                                          | C227 6159     | End Fence Spring - Large | 2 → 2                | X / O                | 5             | 45   |                                    |               |
|                         | C209 6181     |                                                          |               | Front Guide Plate        | 1 → 0                |                      |               |      | The old description was incorrect. |               |
|                         |               |                                                          | C227 6146     | Rear Guide Fence         | 0 → 1                | X / X                | 22            | 45   |                                    |               |
|                         | C209 6182     |                                                          |               | Rear Guide Fence         | 1 → 0                |                      |               |      | The old description was incorrect. |               |
|                         |               |                                                          | C227 6147     | Front Guide Fence        | 0 → 1                | X / X                | 23            | 45   |                                    |               |
|                         | C209 6142     |                                                          | C227 6142     | Guide Fence Slider       | 2 → 2                | X / O                | 27            | 45   |                                    |               |
|                         | C209 6149     |                                                          | C227 6157     | Guide Fence Spring       | 2 → 2                | X / O                | 28            | 45   |                                    |               |

**Interchangeability:**

The mark to the left of the slash indicates whether the old part can be used in the new machine, and the mark to the right indicates whether the new part can be used in the old machine.  
x = Not interchangeable    o = Interchangeable



H. Kokubo,  
Priport Service Planning Section

# MODIFICATION BULLETIN NO. 1

Page 2 OF 4

**ISSUED ON: July 15th, '96**

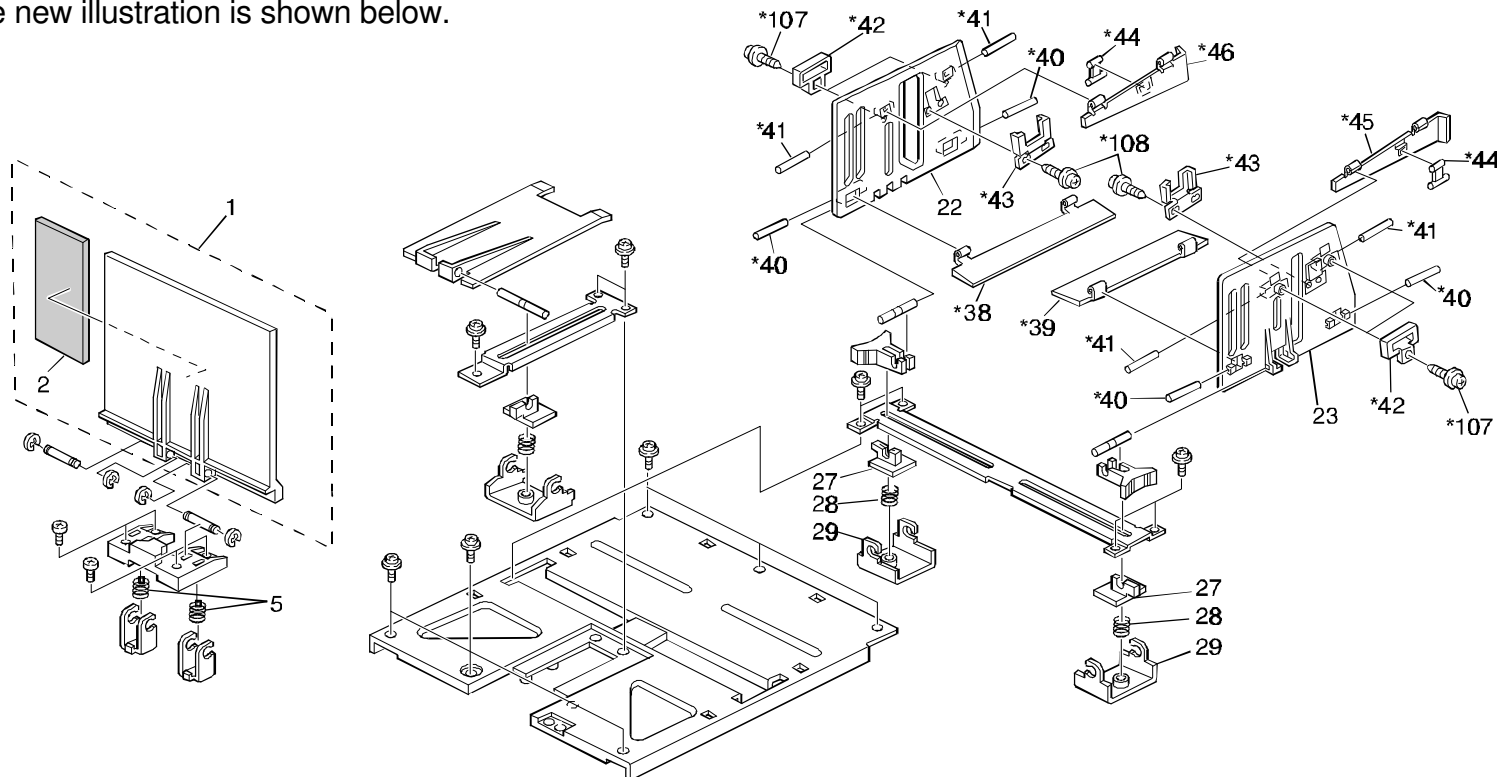
| Draw No. | Old Parts No. |                                                                                   | New Parts No. | Description                    | Q'ty Used<br>Old→New | Inter-change-ability | Parts Catalog |      | Note |
|----------|---------------|-----------------------------------------------------------------------------------|---------------|--------------------------------|----------------------|----------------------|---------------|------|------|
|          |               |                                                                                   |               |                                |                      |                      | NO.           | Page |      |
|          | C2096145      |                                                                                   | C227 6145     | Guide Fence Bracket            | 2 → 2                | X / O                | 29            | 45   |      |
|          | C209 6184     |                                                                                   | C227 6184     | End Fence                      | 1 → 1                | X / O                | 1             | 45   |      |
|          | C209 6156     |  |               | Sponge Seal - 4.5 x 65 x 175   | 2 → 0                |                      |               |      |      |
|          |               |                                                                                   | C227 6196     | End Fence Cushion              | 0 → 1                | X / X                | 2             | 45   |      |
|          |               |                                                                                   | C227 6166     | Lower Guide - Rear Fence (A4)  | 0 → 1                |                      | *38           | 45   |      |
|          |               |                                                                                   | C222 6166     | Lower Guide - Rear Fence (LT)  | 0 → 1                |                      | *38           | 45   |      |
|          |               |                                                                                   | C227 6167     | Lower Guide - Front Fence (A4) | 0 → 1                |                      | *39           | 45   |      |
|          |               |                                                                                   | C222 6167     | Lower Guide - Rear Fence (LT)  | 0 → 1                |                      | *39           | 45   |      |
|          |               |                                                                                   | C227 6155     | Lower Guide Shaft              | 0 → 4                |                      | *40           | 45   |      |
|          |               |                                                                                   | C227 6156     | Upper Guide Shaft              | 0 → 4                |                      | *41           | 45   |      |
|          |               |                                                                                   | C227 6158     | Guide Stopper                  | 0 → 4                |                      | *42           | 45   |      |
|          |               |                                                                                   | C227 6160     | Upper Guide Spring Plate       | 0 → 2                |                      | *43           | 45   |      |
|          |               |                                                                                   | C227 6162     | Upper Guide Link               | 0 → 2                |                      | *44           | 45   |      |
|          |               |                                                                                   | C227 6172     | Upper Guide - Front Fence      | 0 → 1                |                      | *45           | 45   |      |
|          |               |                                                                                   | C227 6173     | Upper Guide - Rear Fence       | 0 → 1                |                      | *46           | 45   |      |
|          |               |                                                                                   | 04504008W     | Philips Tapping Screw - M4x8   | 0 → 4                |                      | *107          | 45   |      |
|          |               |                                                                                   | 04503008W     | Philips Tapping Screw - M3x8   | 0 → 4                |                      | *108          | 45   |      |

\*: New Index

**ISSUED ON: July 15th, '96**

### DETAILS OF MODIFICATION

To stack the copies more evenly on the paper delivery table, some component parts of the table have been changed as described on the previous pages. (For details, refer to RTB-012.) The new illustration is shown below.



\* : New Index

**MODIFICATION BULLETIN NO. 1**

**Page 4 OF 4**

**ISSUED ON: July 15th, '96**

| MODEL NAME                         | V/Hz        | DESTINATION  | CODE    | SERIAL NUMBER |
|------------------------------------|-------------|--------------|---------|---------------|
| Ges 5385 / Rex 1290 /<br>NSA CP385 | 120/60      | USA, Canada  | C223-12 | A146060001    |
| Ricoh VT3800                       | 120/60      | USA, Canada  | C223-17 | C3436060001   |
| A.B.Dick 6790                      | 120/60      | USA, Canada  | C223-18 | A2236060001   |
| Ges 5385 / Rex 1290 /<br>NSA CP385 | 220, 240/50 | Europe, Asia | C223-22 | A136060001    |
| Ricoh VT3800                       | 220, 240/50 | Europe       | C223-27 | C3436060001   |
| Ricoh VT3800                       | 220, 240/50 | Asia         | C223-29 | C3436060001   |
| SAVIN 3300DNP                      | 120/60      | USA, Canada  | C223-15 | S2236060001   |

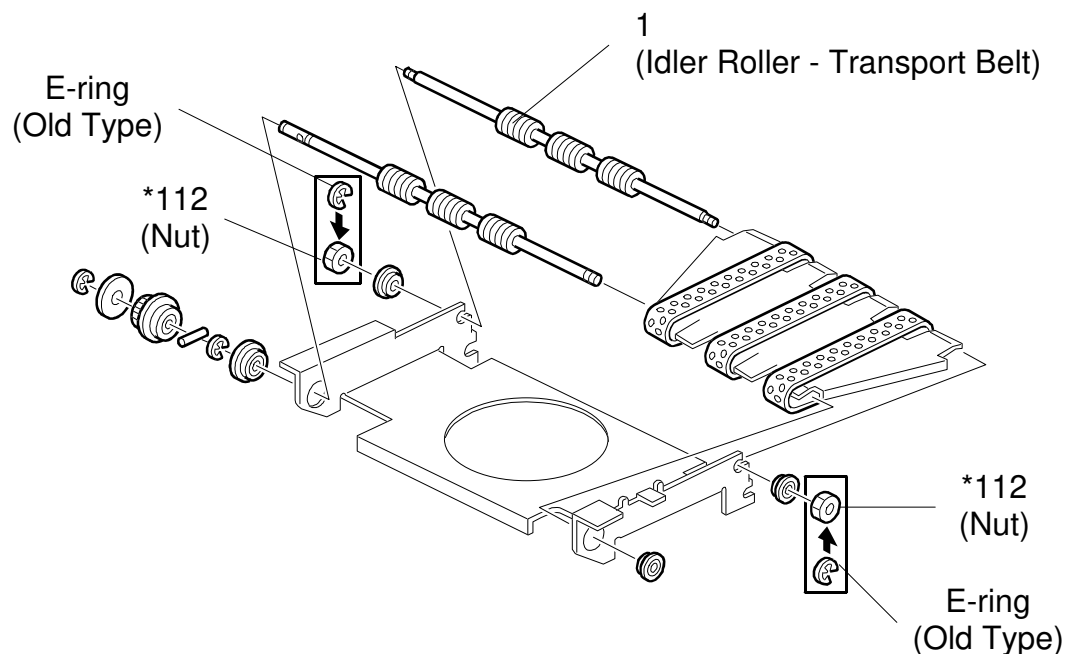
|                                                                                                               |                                                                                                                                                                                                                                                                                                                                                               |                                                                                                         |               |
|---------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------|---------------|
| <b>Model:</b> PRIPORT NA33                                                                                    |                                                                                                                                                                                                                                                                                                                                                               | <b>Date:</b> 15-Apr-98                                                                                  | <b>No: 02</b> |
| <b>Modified Article:</b> Paper Delivery Roller                                                                |                                                                                                                                                                                                                                                                                                                                                               | <b>Prepared by:</b>  |               |
| <b>From:</b> Priport Service Planning Section                                                                 |                                                                                                                                                                                                                                                                                                                                                               | H. Kokubo                                                                                               |               |
| <b>Classification:</b>                                                                                        | <input checked="" type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> To meet standards<br><input type="checkbox"/> To facilitate assembly <input checked="" type="checkbox"/> To improve reliability    (    )<br><input type="checkbox"/> Part standardization <input type="checkbox"/> Other (    ) |                                                                                                         |               |
| <b>Model Name:</b><br>Ricoh VT3800, Gestetner 5385, RexRotary 1290, nashuatec CP385, ABDICK 6790, SVN 3300DNP |                                                                                                                                                                                                                                                                                                                                                               |                                                                                                         |               |

Due to part standardization, the idler roller used in the paper delivery vacuum unit (Idler Roller - Transport Belt) has been modified. Both ends of the roller shaft have been threaded to fit with nuts instead of E-rings (Retaining Ring - M4), as shown below.

The new type removes any thrust play between the roller shaft and bearings, and will improve durability (shaft wear will be reduced).

**NOTE:** The new part can only be used in combination with two nuts (#07120060Z).

| Old #      |  | New #      | Description                   | Qty   | Int | Page | Index | Note         |
|------------|--|------------|-------------------------------|-------|-----|------|-------|--------------|
| C209 6019  |  | C223 6019  | Idler Roller - Transport Belt | 1 - 1 | X/X | 39   | 1     |              |
| 0720 0040Z |  |            | Retaining Ring - M4           | 2 - 0 |     |      | 101   |              |
|            |  | 0712 0060Z | Hexagon Nut - M6              | 0 - 2 | X/X | 39   | *112  | *: New Index |



**Model:** PRIPORT NA33**Date:** 15-Apr-98**No: 02**

| <b>Model Name</b>                | <b>V/Hz</b> | <b>Destination</b> | <b>Code</b> | <b>Serial Number</b> |
|----------------------------------|-------------|--------------------|-------------|----------------------|
| Ges 5385, Rex 1290,<br>Nsa CP385 | 120/60      | USA, Canada        | C223-12     | A147070001           |
| Savin 3300DNP                    | 120/60      | USA, Canada        | C223-15     | S2238010001          |
| Ricoh VT3800                     | 120/60      | USA, Canada        | C223-17     | C3437070001          |
| ABDICK 6790                      | 120/60      | USA                | C223-18     | –                    |
| Ges 5385, Rex 1290,<br>Nsa CP385 | 230/50      | Europe, etc.       | C223-22     | A137070001           |
| Ricoh VT3800                     | 230/50      | Europe             | C223-27     | C3437070075          |
| Ricoh VT3800                     | 230/50      | Asia, etc.         | C223-29     | C3437070149          |

|                                                                                                                                                                                                                                                                                                                                                                                    |  |                                                                                                         |                     |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------------------------|---------------------|
| <b>Model:</b> PRIPORT NA33                                                                                                                                                                                                                                                                                                                                                         |  | <b>Date:</b> 15-Jun-99                                                                                  | <b>No:</b> MC223003 |
| <b>Modified Article:</b> Upper and Lower Master Eject Belts                                                                                                                                                                                                                                                                                                                        |  | <b>Prepared by:</b>  |                     |
| <b>From:</b> Priport Service Planning Section                                                                                                                                                                                                                                                                                                                                      |  | H. Kokubo                                                                                               |                     |
| <b>Classification:</b> <input type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> To meet standards<br><input type="checkbox"/> To facilitate assembly <input checked="" type="checkbox"/> To improve reliability         (      )<br><input type="checkbox"/> Part standardization <input type="checkbox"/> Other (      ) |  |                                                                                                         |                     |
| <b>Model Name:</b><br>Ricoh VT3800, Gestetner 5385, RexRotary 1290, nashuatec CP385, ABDICK 6790, SVN 3300DNP                                                                                                                                                                                                                                                                      |  |                                                                                                         |                     |

The upper and lower master eject belts have been changed as follows. The new parts have more tolerance against stretching when used over a long period of time.

| Old #     | New #     | Description | Qty   | Int | Page | Index |
|-----------|-----------|-------------|-------|-----|------|-------|
| C219 3605 | C219 3611 | Upper Belt  | 5 → 5 | X/O | 75   | 28    |
| C219 3606 | C219 3612 | Lower Belt  | 5 → 5 | X/O | 75   | 29    |



**Model:** PRIPORT NA33**Date:** 15-Jun-99**No:** MC223003**CUT IN SERIAL NUMBERS**

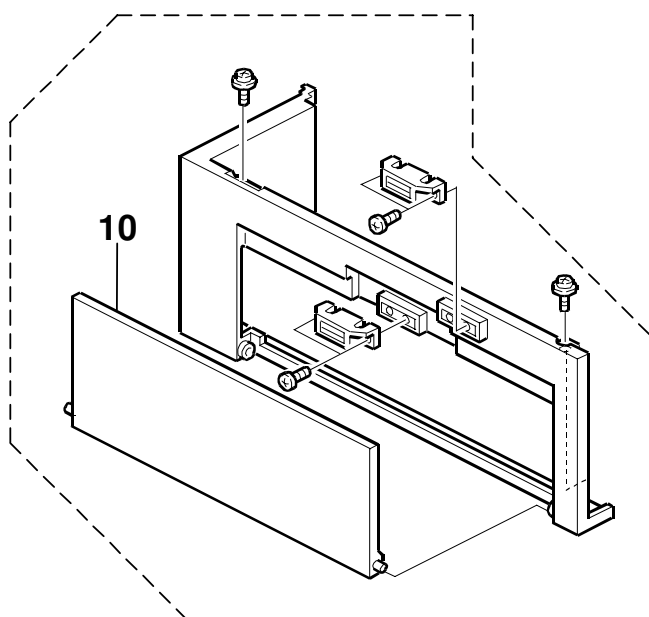
| <b>Model Name</b>                | <b>V/Hz</b> | <b>Destination</b> | <b>Code</b> | <b>Serial Number</b> |
|----------------------------------|-------------|--------------------|-------------|----------------------|
| Ges 5385, Rex 1290,<br>Nsa CP385 | 120/60      | USA, Canada        | C223-12     | A14 9040001          |
| Savin 3300DNP                    | 120/60      | USA, Canada        | C223-15     | S223 9040001         |
| Ricoh VT3800                     | 120/60      | USA, Canada        | C223-17     | C343 9040001         |
| ABDICK 6790                      | 120/60      | USA                | C223-18     | -                    |
| Ges 5385, Rex 1290,<br>Nsa CP385 | 230/50      | Europe, etc.       | C223-22     | A13 9040001          |
| Ricoh VT3800                     | 230/50      | Europe             | C223-27     | C343 9040001         |
| Ges 5385                         | 230/50      | China              | C223-28     | -                    |
| Ricoh VT3800                     | 230/50      | Asia, etc.         | C223-29     | C343 9040001         |

|                                                                                                                                                                                                                                                                                                                                                                            |  |                        |                       |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|------------------------|-----------------------|
| <b>Model:</b> PRIPORT NA33                                                                                                                                                                                                                                                                                                                                                 |  | <b>Date:</b> 10-Jun-04 | <b>No:</b> M-C223-004 |
| <b>Modified Article:</b> Parts catalog correction                                                                                                                                                                                                                                                                                                                          |  | <b>Prepared by:</b>    |                       |
| <b>From:</b> Priport Service Planning Section                                                                                                                                                                                                                                                                                                                              |  | M. Kanomata            |                       |
| <b>Classification:</b> <input checked="" type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> To meet standards<br><input type="checkbox"/> To facilitate assembly <input type="checkbox"/> To improve reliability (      )<br><input type="checkbox"/> Part standardization <input type="checkbox"/> Other (      ) |  |                        |                       |
| <b>Model Name:</b><br>Ricoh VT3800, Gestetner 5385, RexRotary 1290, nashuatec CP385, ABDICK 6790, Savin 3300DNP                                                                                                                                                                                                                                                            |  |                        |                       |

Please apply the following P/N correction to your Parts Catalogues (parts registration revision).

| Old #    | New #    | Description       | Qty | Int | Page | Index |
|----------|----------|-------------------|-----|-----|------|-------|
| C2182456 | C2182455 | Master Eject Door | 1   | -   | 79   | 10    |

**NOTE:** The C2182455 door contains a magnet catch plate.



**Model:** PRIPORT NA33**Date:** 10-Jun-04**No:** M-C223-004**CUT IN SERIAL NUMBERS**

| <b>Model Name</b>                | <b>V/Hz</b> | <b>Destination</b> | <b>Code</b> | <b>Serial Number</b> |
|----------------------------------|-------------|--------------------|-------------|----------------------|
| Ges 5385, Rex 1290,<br>Nsa CP385 | 120/60      | USA, Canada        | C223-12     | -                    |
| Savin 3300DNP                    | 120/60      | USA, Canada        | C223-15     | -                    |
| Ricoh VT3800                     | 120/60      | USA, Canada        | C223-17     | -                    |
| ABDICK 6790                      | 120/60      | USA                | C223-18     | -                    |
| Ges 5385, Rex 1290,<br>Nsa CP385 | 230/50      | Europe, etc.       | C223-22     | -                    |
| Ricoh VT3800                     | 230/50      | Europe             | C223-27     | -                    |
| Ges 5385                         | 230/50      | China              | C223-28     | -                    |
| Ricoh VT3800                     | 230/50      | Asia, etc.         | C223-29     | -                    |