

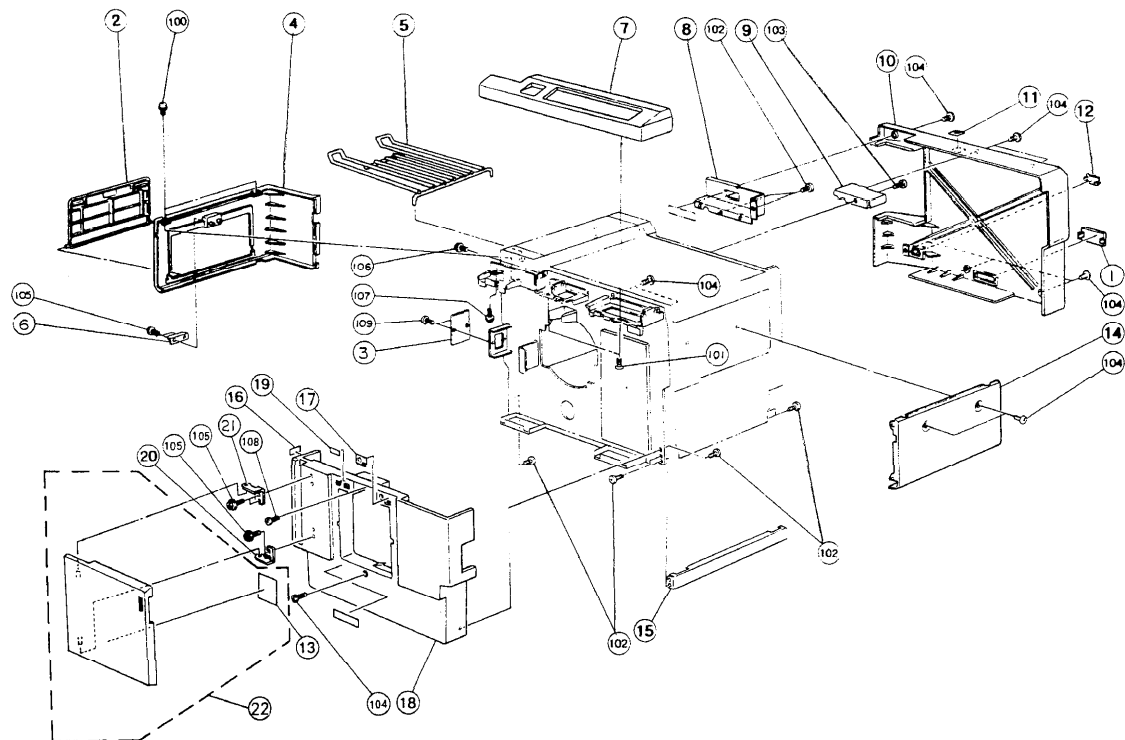


RICOH PRIPORT VT2200 PARTS CATALOG

First Edition July 1995

RICOH COMPANY, LTD.

1. EXTERIOR (C224)



1. EXTERIOR (C224)



Index No.	Part No.	Description	Q'ty Per Assembly
1	C217 2454	Rear Cover Cap- Large	1
2	C218 2455	Master Eject Door	1
3	C217 2455	Key Counter Cover	1
4	C2032130	Master Eject Cover	1
5	C224 3077	Original Tray	1
6	AG07 0004	Magnetic Catch	1
7	C224 2720	Operation Panel Ass'y - LT	1
7	C224 2725	Operation Panel Ass'y - A4	1
8	C203 2431	Rear Bracket	1
9	C203 2430	Rear Cover Bracket	1
10	C224 2415	Rear Cover	1
11	C224 2462	Decal - Original Table	1
12	C217 2453	Rear Cover Cap- Small	1
13	C224 2771	Decal - Drum Replacement	1
14	C224 2436	Plotter Cover	1
15	C224 2431	Paper Feed Support Cover	1
16	C218 2825	Decal - Master Eject Open	1
17	C224 2742	Decal - Drum Operation	1
18	C224 2701	Front Cover - LT	1
18	C224 2711	Front Cover - A4	1
19	C224 2766	Decal - Counter	1
20	C213 2406	Lower Hinge - Front Door	1
21	C216 2405	Upper Hinge - Front Door	1
22	C224 2705	Front Door Ass'y	1

Index No.	Part No.	Description	Q'ty Per Assembly
100	0433 0080Z	Tapping Screw - M3x8	
101	0323 0100Z	Philips Sunken Head Screw - M3x10	
102	03140080Z	Philips Screw - 4x8	
103	08011004	Screw - M4X4	
104	0344 0080D	Philips Truss Head Screw - M4x8	
105	0434 0082Z	Tapping Screw - M4x8	
106	0951 3006Z	Philips Screw With Flat Washer - M3	
107	09653010Z	Tapping Screw W/t Flat Washer-m3x10	
108	0354 0050D	Screw - M4X5	
109	0343 0060D	Philips Truss Head Screw - M3x6	

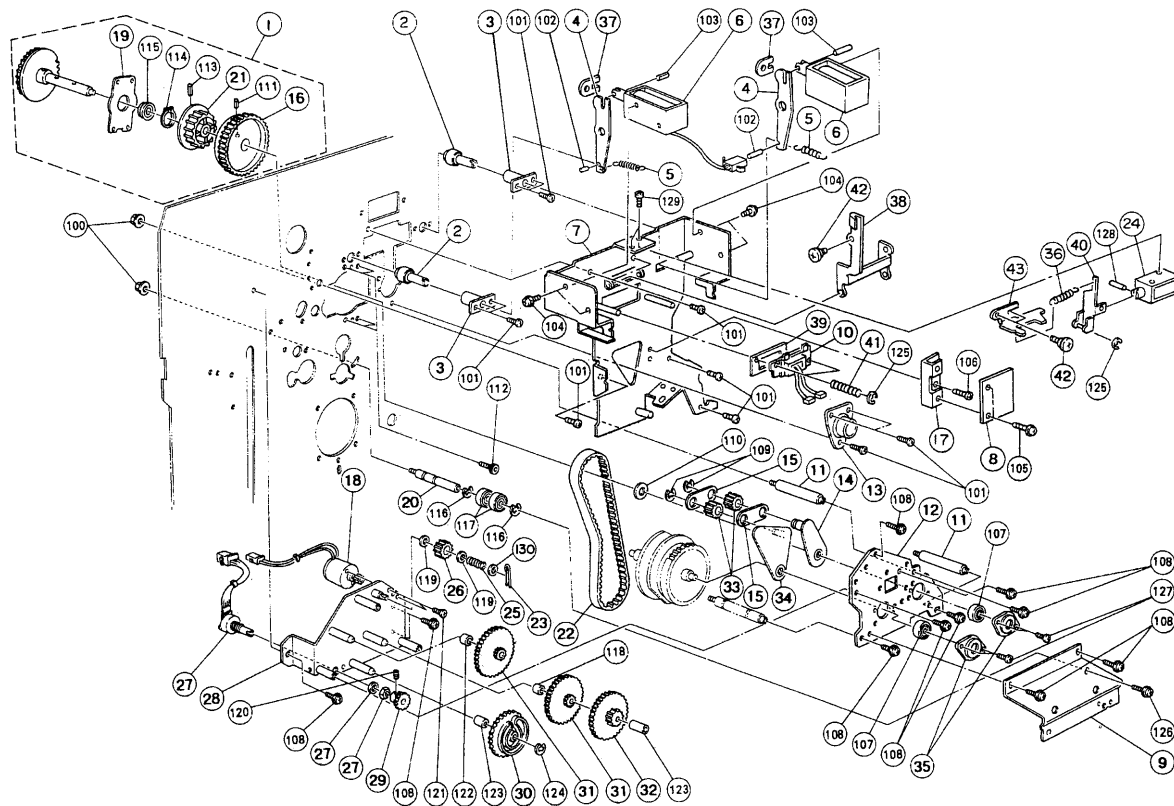
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2. FRAME (C224)

Index No.	Pari No.	Description	Q'ty Per Assembly
1	C203 3037	Slide Rail	1
2	C203 2090	Front Stay	1
3	C203 2759	Master Cutter Decal	1
4	C201 3004	Stopper Stud	1
5	C2242117	Right Grip - Paper Delivery	1
6	C219 2057	Right Fixing Plate	1
7	C215 4510	Drum Release Knob Ass'y	1
8	C203 2120	Right Grip - Paper Feed	1
9	C2242107	Bottom Cover	1
10	C203 2096	Bottom Stay Nut	4
11	C222 2072	Bottom Stay	2
12	C215 4514	Drum Lock Knob	1
13	C224 2015	Image Processing Board Bracket	1
14	C2242112	Left Grip - Paper Feed	1
15	C224 4520	Drum Lock Pin	2
16	C200 3716	Cushion Shaft	1
17	C219 2053	Left Fixing Plate	1
18	C224 2052	Left Grip - Paper Delivery	1
19	C200 3956	Middle Lever Spring	1
20	C200 3953	Middle Lever	1
21	C219 3950	Stepped Screw	4
22	50540536	Magnet Catch Ass'y	1
23	C200 3957	Lower Lever Spring	1
24	C200 3954	Lower Lever	1
25	C224 3509	Upper Lever	1
26	C213 2048	Left Side Plate	1
27	C215 4505	Drum Stopper Ass'y	1
28	C215 4528	Plate Spring - Drum Rail	1
29	C211 2023	Left Bracket - Operation Panel	1
30	C219 2050	Front Stay	1
31	C215 4533	Spring Plate	1
32	C215 4502	Drum Rail Stay	1
33	C201 2404	Operation Panel Bracket	2
34	C215 4511	Drum Lock Lever	1
35	C200 2232	Drive Shaft	1

Index No.	Part No.	Description	Q'ty Per Assembly
36	C213 2030	Magnet Catch Bracket	1
37	C219 2112	Harness Stay	1
38	55014719	Rubber Ring - Stopper	1
39	C201 4604	Drum Rail Roller	2
40	C215 4506	Stopper Base	1
41	C201 4532	Drum Stopper Roller	1
42	C201 4531	Drum Stopper Pawl	1
43	C201 4533	Drum Stopper Spring	1
44	C203 2020	Right Bracket - Operation Panel	1
45	C203 4511	Spring Plate Supporter	1
46	C203 4512	Grounding Spring Plate	1
47	A030 1339	Plate Nut - Key Counter	1
48	C215 4532	Locking Arm	1
49	C207 2005	Seal -30	1
50	C2154515	Drum Lock Link	1
51	C224 3019	Grounding Plate	1
100	03140080Z	Philips Screw - 4x8	
101	07130050B	Hexagon Nut - M5	
102	04340100Z	Pan Head Self-tapping Screw - M4x10	
103	0704 0030W	Toothed Washer - M3	
104	0315 0120Z	Philips Screw - 5x12	
105	0801 1004	Screw - M4X4	
106	0951 5030Z	Philips Screw With Flat Washer - M5	
107	08056009	Rubber Foot	
108	0434 0080Z	Tapping Screw - M4x8	
109	03140060Z	Philips Pan Head Screw - M4x6	
110	11060554	Locking Support	
111	0434 0080Z	Tapping Screw - M4x8	
112	0951 3006Z	Philips Screw With Flat Washer - M3	
113	0801 1135	Philips Pan Head Screw - M3x3	
114	0720 0050Z	Retaining Ring - M5	
115	0622 0250E	Spring Pin M2x250	

3. DRIVE SECTION 1 (C224)



3. DRIVE SECTION 1 (C224)

Index No.	Part No.	Description	Q'ty Per Assembly
1	C213 2218	Stud & Gear - 30T	1
2	C203 4515	Drum Clamper Roller	2
3	C200 4551	Slide Guide	2
4	C207 4554	Solenoid Lever	2
5	C200 4561	Clamper Spring	2
6	C209 8234	Drum Lock Solenoid	2
7	C224 2080	Solenoid Bracket	1
8	C215 8116	Ink Detecting Board	1
9	C213 6030	Reinforcement Plate	1
10	C219 8119	Drum Relay Harness	1
11	C201 2211	Stud	2
12	C203 2304	Support Side Plate	1
13	C209 4516	Slide Guide - Drive Shaft	1
14	C200 2308	Image Shifting Arm - Small	1
15	C200 2311	Image Shifting Link	2
16	C223 2217	Gear Shaft	1
17	C215 4536	Ink Detecting Board Bracket	1
18	C224 8061	Motor - Dc25.8w	1
19	C200 2248	Fixing Plate	1
20	C219 2315	Tension Shaft	1
21	C203 2317	Pulley -26Z	1
22	C203 2316	Timing Belt	1
23	C203 2303	Snap Bushing	1
24	C209 8234	Drum Lock Solenoid	1
25	C200 2339	Blake Spring	1
26	C200 2338	Gear - 20T	1
27	C209 8280	Image Position Sensor	1
28	C224 2321	Bracket - Image Shifting Unit	1
29	C201 2221	Gear - 40T	1
30	C201 2222	Coupled Gear - 20T & 60T	1
31	C200 2331	Gear - 20T	2
32	C200 2332	Gear - 16T	1
33	C219 2226	Gear -22Z	2
34	C224 2302	Image Shifting Arm - Large	2
35	C200 2266	Bearing Holder	2

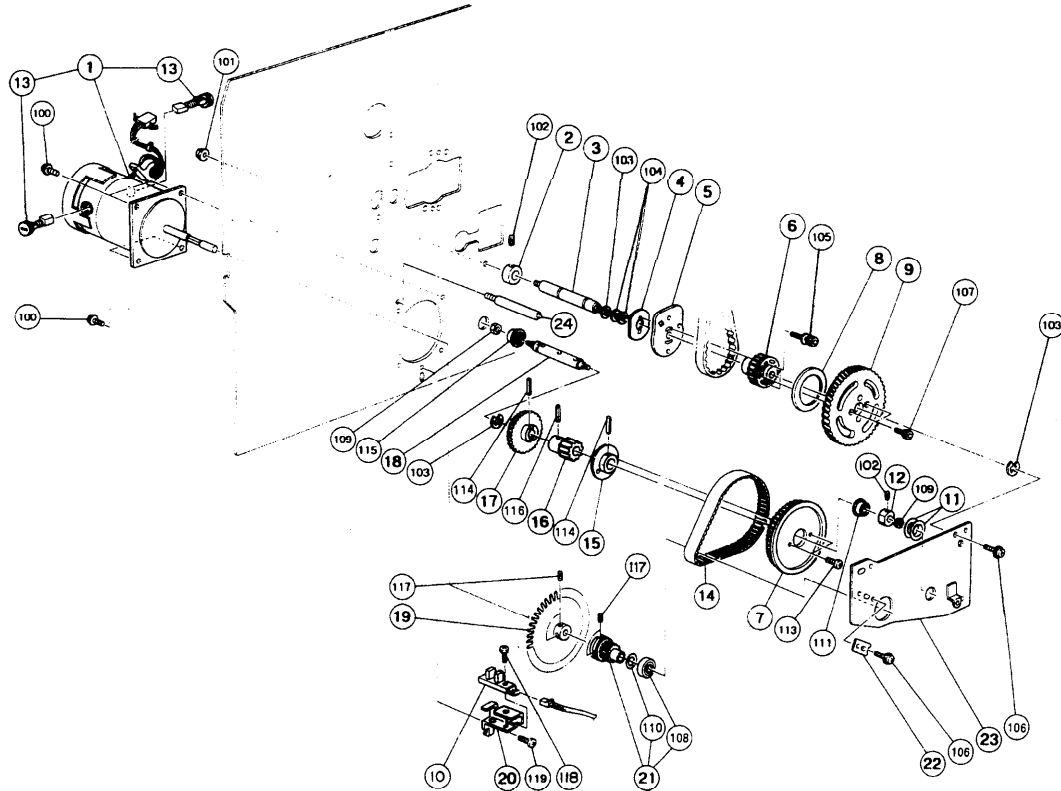
Index No.	Part No.	Description	Q'ty Per Assembly
36	C201 5080	Separation Roller Pressure Spring	1
37	C207 4555	Rubber Seal - 8x14x2	1
38	C215 4517	Connector Lock Arm	1
39	C215 4535	Connector Bracket	1
40	C215 4537	Connector Lock Lever	1
41	C215 4539	Connector Spring	2
42	54032075	Stepped Screw	2
43	C215 4538	Slid Lock Arm	1



Index No.	Part No.	Description	Qty Per Assembly
100	0713 0050B	Hexagon Nut - M5	
101	0314 0080Z	Philips Screw - 4x8	
102	0622 0060E	Spring Pin - 2x6mm	
103	0623 0120E	Spring Pin - M3x12	
104	0951 3005Z	Philips Pan Head Screw - M3 X 5	
105	0951 3006Z	Philips Screw With Flat Washer - M3	
106	0314 0100Z	Philips Screw - 4x10	
107	08053104	Ball Bearing - 8x22x7mm	
108	0960 4008Z	Flange Head Screw -4 X 8	
109	0720 0080Z	Retaining Ring - M8	
110	08077013	Spacer -10.2 X 14X 0.2 Mm	
111	08044046	Spring Pin - 4x16	
112	0594 0080E	Bolt - M4x8	
113	08044048	Spring Pin - 4x20	
114	07250100Z	Retaining Ring - M1	
115	08053134	Ball Bearing - 10x26x8mm	
116	0720 0120Z	Retaining Ring - M12	
117	07403012	Ball Bearing - 12x28x8	
118	0707 6040B	Bushing - 6x4mm	
119	08072071	Washer -3.1 x7x0.2mm	
120	0573 0050E	Hexagon Headless Set Screw - M3x5	
121	0313 0040Z	Philips Pan Head Screw - M3x4	
122	0707 6080B	Bushing - 6x8mm	
123	0707 6120B	Bushing - 6x12mm	
124	0720 0040Z	Retaining Ring - M4	
125	0720 0050Z	Retaining Ring - M5	
126	0951 5008Z	Philips Screw With Flat Washer-m5x8	
127	08011135	Philips Pan Head Screw - M3x3	
128	0623 0140E	Spring Pin - 3x14mm	
129	0313 0050Z	Philips Screw - 3x5	
130	0701 0030Z	Flat Washer - M3	

Index No.	Part No.	Description	Qty Per Assembly

4. DRIVE SECTION 2 (C224)

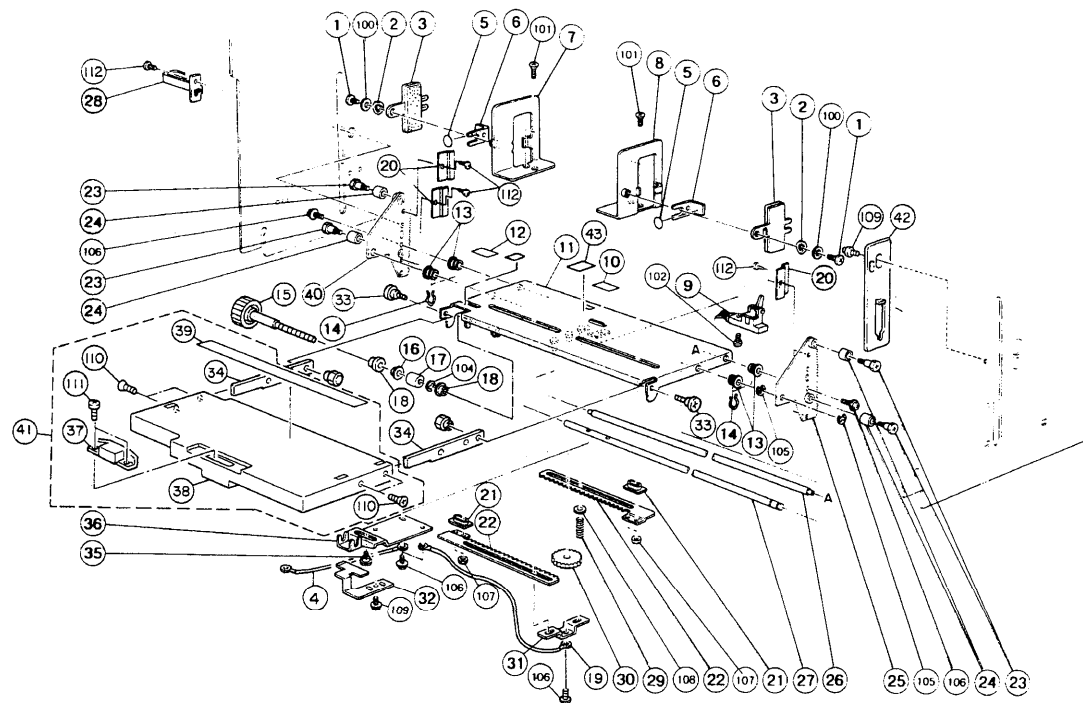


4. DRIVE SECTION 2 (C224)

Index No.	Part No.	Description	Q'ty Per Assembly
1	C207 8451	Main Motor - DC80W	1
2	C200 2221	Collar - Pressure Cam Shaft	1
3	C224 2225	Joint Cam Shaft	1
4	C200 2224	Plate Nut - Print Pressure Cam	1
5	C213 5560	Print Pressure Cam	1
6	C203 2312	Pulley	1
7	C207 2209	Pulley -602	1
8	C203 2327	Pulley Flange	1
9	C224 2326	Gear -902	1
10	AW02 0041	Photointerruptor	1
11	C200 2267	Spacer	2
12	C219 2217	Collar	1
13	C203 8453	Rectification Brush	2
14	C207 2210	Timing Belt - 100S4.5M297	1
15	C203 2311	Gear Flange	1
16	C203 2215	Gear - 18T	1
17	C219 2214	Gear - 40Z	1
18	C209 2216	Driver Shaft	1
19	C203 2309	Pulse Disk	1
20	C219 2205	Bracket - Drum Rotation Sensor	1
21	C207 2207	Pulley -122	1
22	C207 2211	Bearing Stopper	1
23	C203 2306	Support Side Plate - Aid'	1
24	C200 2232	Drive Shaft	1

Index No.	Part No.	Description	Q'ty Per Assembly
100	09604008Z	Flange Head Screw -4 X 8	
101	0713 0050B	Hexagon Nut - M5	
102	0574 0040E	Hexagon Headless Set Screw - M4x4	
103	07200080Z	Retaining Ring - M8	
104	08077013	Spacer -10.2 X 14X 0.2 Mm	
105	08046092	Hexagonal Set Screw	
106	09604008Z	Flange Head Screw -4 X 8	
107	0595 0120E	Socket Screw - M5X12	
108	07403012	Ball Bearing - 12x28x8	
109	07120060Z	Hexagon Nut - M6	
110	08077040	Spacer12.5mm X 22mm X 0.5	
111	0741 3908S	Ball Bearing - 8x19x6	
112	03140060Z	Philips Pan Head Screw - M4x6	
113	03150060Z	Philips Screw - 5x6	
114	0623 0200E	Spring Pin - 3x20mm	
115	0741 3807S	Ball Bearing - 7x14x5	
116	08044046	Spring Pin - 4x16	
117	0574 0050E	Hexagon Headless Set Screw - M4x5	
118	0314 0120Z	Philips Screw - 4x12	
119	03140080Z	Philips Screw - 4x8	

5. PAPER TABLE (C224)

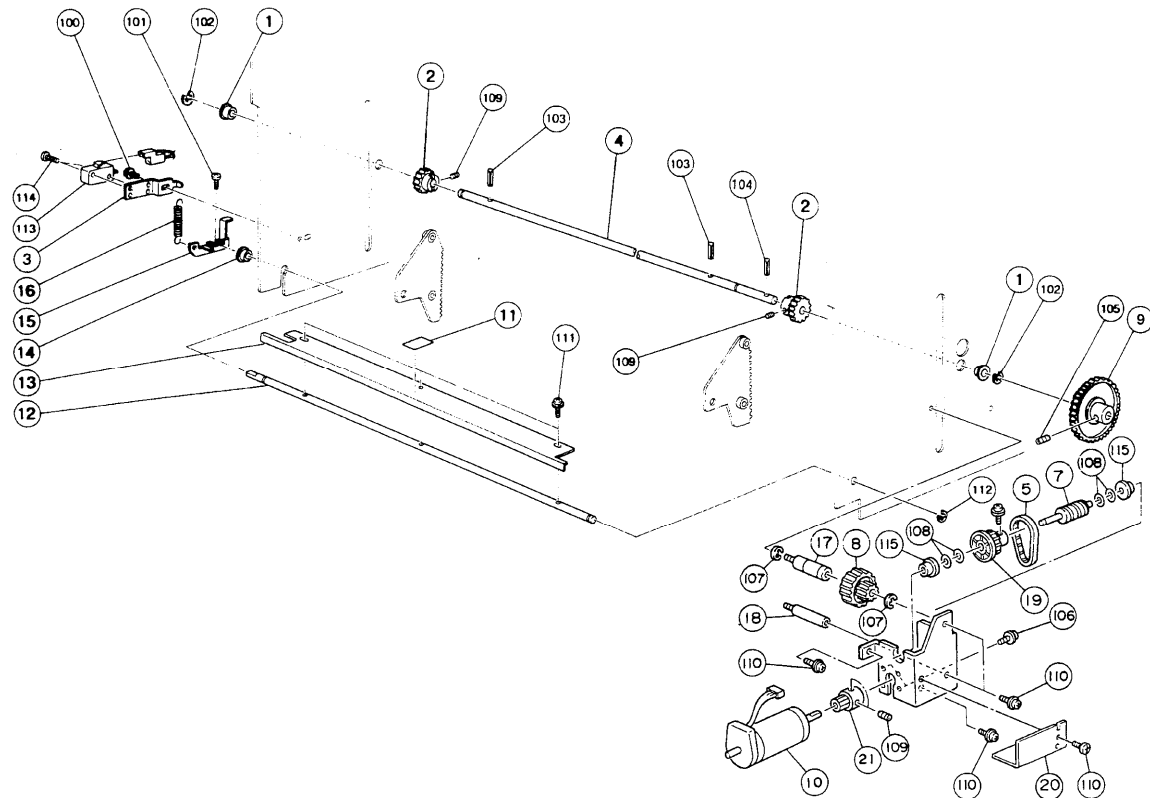


5. PAPER TABLE (C224)

ndex No.	Part No.	Description	Q'ty Per Assembly
1	55061536	Screw - M4X6	2
2	50700923	Spring Washer - Rotating Table	1
3	C200 5285	Side Pad	1
4	C203 8204	Grounding Wire	1
5	C201 5015	Seal - M10	2
6	55061535	Right Side Pad	2
7	C207 5279	Left Side Plate - Paper Feed	1
8	C200 5274	Right Side Plate - Paper Feed	1
9	52145235	Paper Feed Sensor	1
10	C203 5087	Rubber Plate - Feed Table	1
11	C215 5089	Paper Feed Table	1
12	C213 2453	Decal - Paper Feed Table	1
13	C203 5121	Bushing - 8x12x9mm	4
14	56001107	Snap Retainer -12	4
15	C218 5054	Table Position Knob	1
16	C203 5114	Bushing - 3x6x3mm	1
17	C218 5116	Washer - 6x13x12mm	1
18	C2035113	Bushing - 6x9x3mm	1
19	C203 8365	Grounding Wire	1
20	C203 5131	Gear Cover	4
21	C200 5335	Side Plate Slider	2
22	C207 5028	Paper Feed Rack	2
23	C2035142	Rack Shaft	4
24	56062310	Roller	4
25	C2245126	Right Rack - Paper Feed	1
26	C200 5042	Rear Shaft - Paper Feed	1
27	C2035122	Front Shaft - Paper Feed	1
28	C224 5094	Shielding Sheet	1
29	55057197	Spring - Hinge - Inking	1
30	53091023	Pinion Paper Feed Table	1
31	C219 5079	Supporter	1
32	C222 5121	Position Indicator	1
33	C219 5073	Stepped Screw	2
34	C224 5056	Hinge	2
35	C201 5125	Shoulder Screw - M4	1

Index No.	Part No.	Description	Q'ty Per Assembly
36	C203 5119	Arm - Paper Feed Table	1
37	AG07 0004	Magnetic Catch	1
38	C224 2422	Paper Feed Table Cover (LT)	1
38	C224 2426	Paper Feed Table Cover (A4)	1
39	C2242716	Decal - Paper Size - LT	1
39	C224 2718	Decal - Paper Size - A4	1
40	C2245128	Left Rack - Paper Feed	1
41	C224 2421	Paper Feed Table Cove(LT)	1
41	C224 2426	Paper Feed Table Cover (A4)	1
42	C209 5235	Paper Table Holder	1
43	C215 5095	Seal	1
100	0701 0080Z	Flat Washer - M8	
101	0323 0100Z	Philips Sunken Head Screw - M3x10	
102	0313 0100Z	Philips Pan Head Screw - M3x10	
103	09514010Z	Philips Screw With Flat Washer M4 X	
104	0720 0040Z	Retaining Ring - M4	
105	0720 0060Z	Retaining Ring - M6	
106	0951 4008Z	Philips Screw With Flat Washer M4x8	
107	0710 0030Z	Hex Nut 3	
108	0701 0040Z	Flat Washer - M4	
109	0951 3006Z	Philips Screw With Flat Washer - M3	
110	0324 0060Z	Philips Sunken Head Screw - M4x6	
111	0433 0062W	Hexagon Head Tapping Screw - M3x6	
112	03140080Z	Philips Screw - 4x8	

6. PAPER TABLE DRIVE (C224)

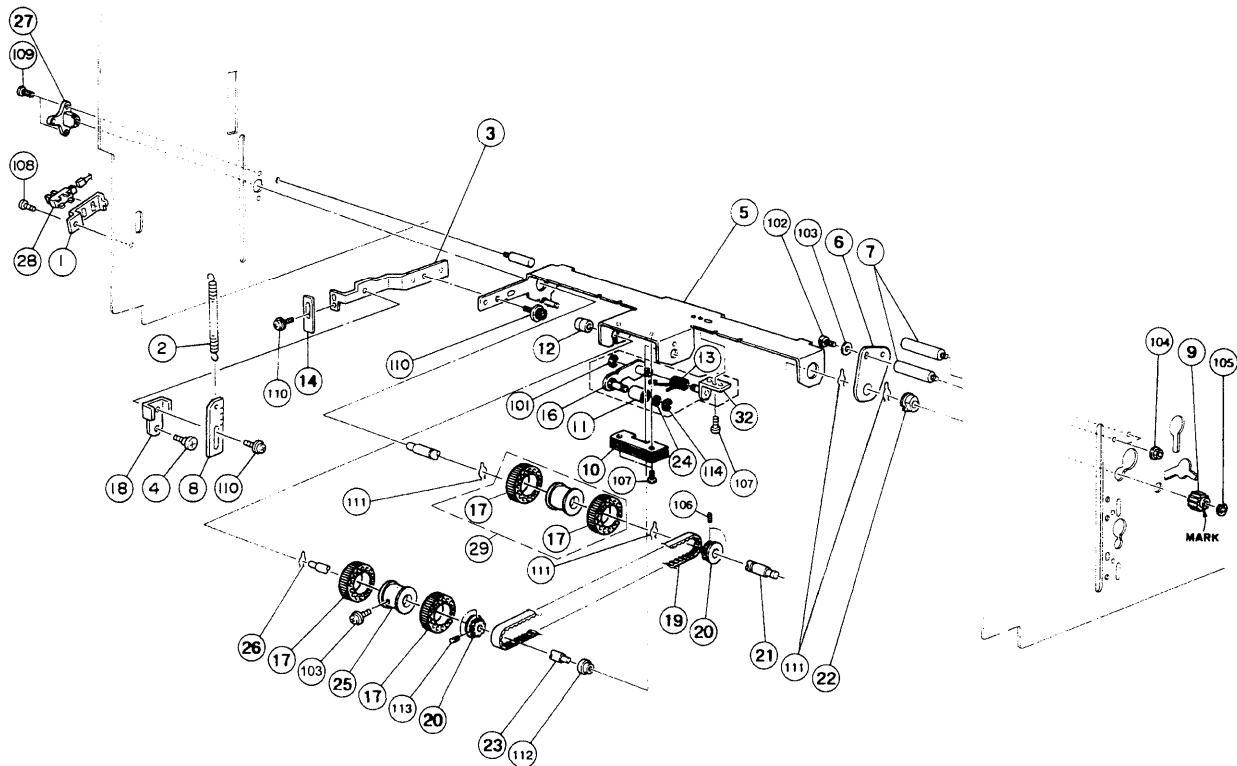


6. PAPER TABLE DRIVE (C224)

Index No.	Part No.	Description	Qty Per Assembly
1	C2035135	Bushing - 10x14x5.9	2
2	C201 5051	Pinion - 24T	2
3	C224 5162	Switch Bracket	1
4	C2235133	Paper Lift Shaft	1
5	C218 3073	Timing Belt - B60S2M126	1
6	C223 5093	Lift Motor Bracket	1
7	C223 5097	Worm Wheel	1
8	C223 5095	Worm Wheel	1
9	C223 5096	Lift Gear	1
10	C223 8213	DC Motor	1
11	55066314	Mylar - Master Feed Table	1
12	C2035152	Safety Switch Shaft	1
13	C2245158	Safety Switch Plate	1
14	55064608	Bushing - Paper Hold/down Roller -	1
15	C203 5153	Safety Switch Actuator	1
16	56073906	Safety Switch Spring	1
17	C223 5099	Worm Gear Shaft	1
18	C223 5091	Gear Shaft	1
19	C223 5126	Timing Pulley	1
20	C224 5090	Motor Cover	1
21	AB03 0216	Pulley - 15Z	1

Index No.	Part No.	Description	Qty Per Assembly
100	0951 4005Z	Philips Screw With Flat Washer-m4x5	
101	0313 0060Z	Philips Pan Head Screw - M3x6	
102	0720 0080Z	Retaining Ring - M8	
103	0624 0160E	Spring Pin - 4x16mm	
104	0624 0220E	Spring Pin - 4x20mm	
105	0574 0040E	Hexagon Headless Set Screw - M4x4	
106	03140080Z	Philips Screw - 4x8	
107	0720 0120Z	Retaining Ring - M12	
108	08074076	Washer - 8.2x6.1 x0.3mm	
109	0574 0040E	Hexagon Headless Set Screw - M4x4	
110	0960 4006Z	Philips Frang Screw - M4x6	
111	0951 3006Z	Philips Screw With Flat Washer - M3	
112	0720 0050Z	Retaining Ring - M5	
113	12042424	Micro Switch	
114	0313 0140Z	Philips Pan Head Screw - M3x14	
115	07413706	Ball Bearing - 6x10x3	

7. PAPER FEED AND SEPARATION ROLLER (C224)

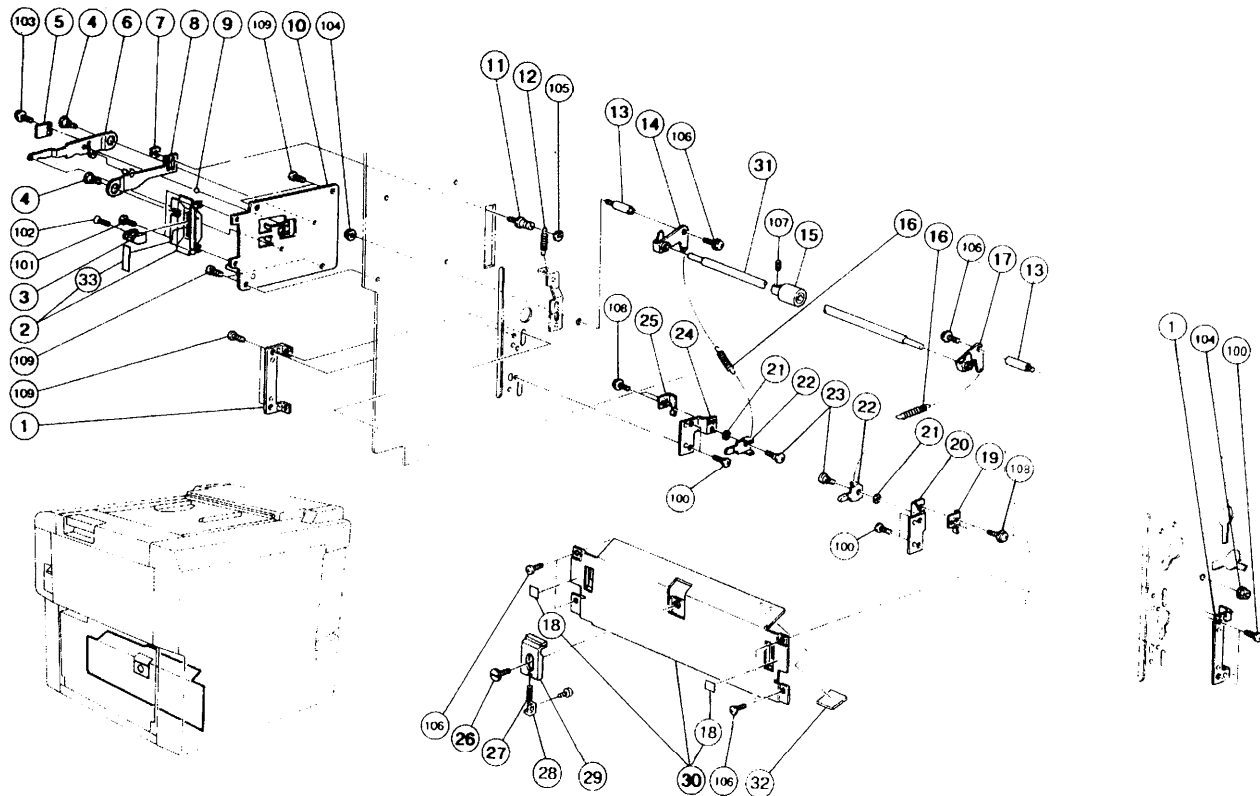


7. PAPER FEED AND SEPARATION ROLLER (C224)

Index No.	Part No.	Description	Qty Per Assembly
1	C219 2306	Drum Sensor Bracket	1
2	C224 5031	Spring - Feed Roller Pressure	1
3	C224 5034	Spring Link	1
4	54032075	Stepped Screw	1
5	C224 5037	Feed Roller Holder	1
6	C219 5030	Bushing	1
7	C219 5029	Rear Bushing Shaft	2
8	C219 5157	Adjusting Plate	1
9	C203 5220	Gear - 18T	1
10	C224 5073	Arm Balancer - Feed Roller	1
11	C203 5200	Tension Roller	1
12	56001081	Right Bushing - Paper Feed Roller	1
13	C203 5215	Tension Spring	1
14	C203 5055	Actuator - Paper Feed Table	1
15	C203 5208	Tension Bracket	1
16	C203 5201	Tension Arm	1
17	55064169	Rubber Roller - Paper Feed	2
18	C219 5158	Spring Link	1
19	55076035	Timing Belt - 162XL	1
20	55076032	Timing Belt Pulley - 30T	2
21	C219 5025	Upper Roller Shaft	1
22	50530419	Bushing - 10mm	1
23	C219 5026	Pick-up Roller Shaft	1
24	C203 5225	Spacer - Tension - Paper Feed	1
25	C219 5033	Paper Feed Roller	1
26	56001107	Snap Retainer -12	1
27	C203 5045	Bushing - 18x24x28mm	1
28	AW02 0021	Photointerruptor -175487-3	1
29	C224 5041	Reverse Roller	1

Index No.	Part No.	Description	Qty Per Assembly
101	0720 0040Z	Retaining Ring - M4	
102	0594 0080E	Bolt - M4x8	
103	0701 0040Z	Flat Washer - M4	
104	07130040B	Hexagon Nut - M4	
105	0720 0050Z	Retaining Ring - M5	
106	0574 0040E	Hexagon Headless Set Screw - M4x4	
107	0314 0080Z	Philips Screw - 4x8	
108	03140060Z	Philips Pan Head Screw - M4x6	
109	0434 0080Z	Tapping Screw - M4x8	
110	0951 3006Z	Philips Screw With Flat Washer - M3	
111	08044055	Pin	
112	08053263	Bearing -6 X 10X 6mm	
113	0554 0040E	Allen Screw - M4x4	
114	0720 0060Z	Retaining Ring - M6	

8. PAPER SEPARATION ROLLER (C224)

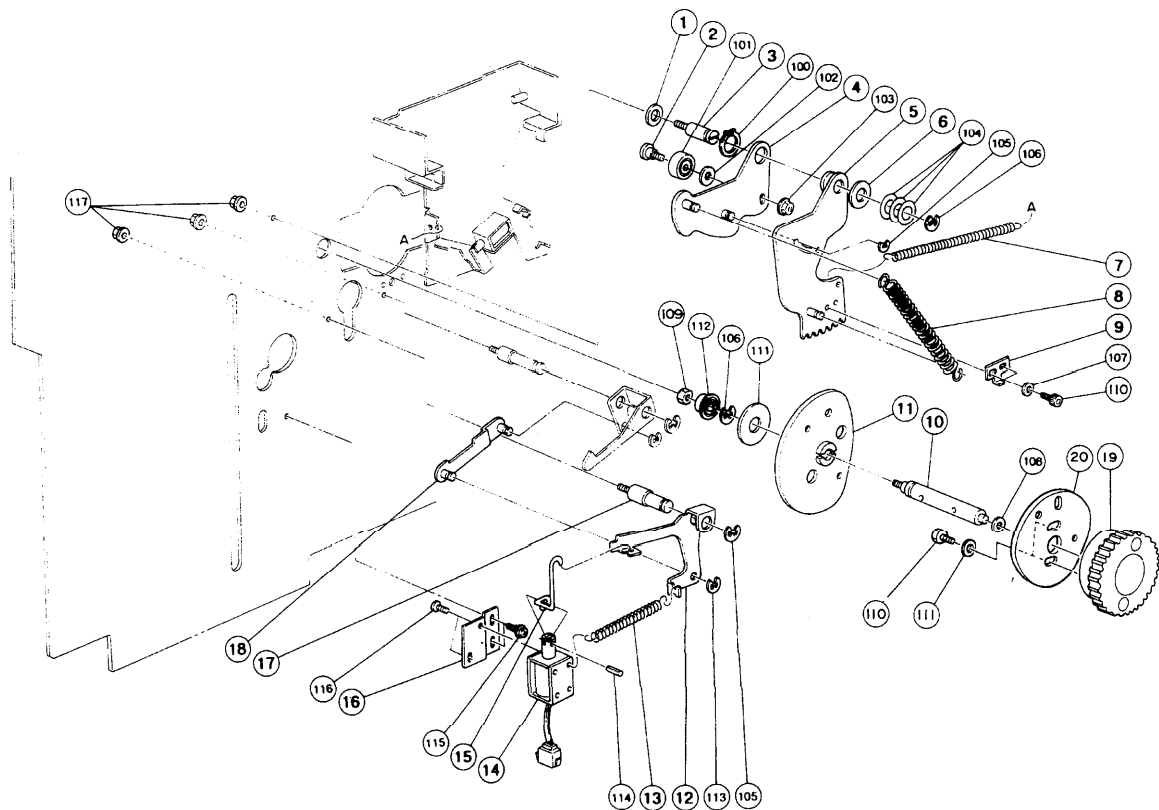


8. PAPER SEPARATION ROLLER (C224)

Index No.	Part No.	Description	Q'ty Per Assembly
1	C201 5075	Guide Plate Bracket	2
2	C224 2743	Cover - Paper Feed Lever	1
3	C201 2425	Adjusting Lever	1
4	C209 5220	Spacer-4x20x6	1
5	55018180	Plate Spring - Feed Roller Pressure	1
6	C2195152	Paper Feed Lever	1
7	C2242737	Decal- Paper Feed	1
8	55076828	Rubber Plate -Feed Table	1
9	55018195	Steel Ball 3/1 6,	1
10	C2192027	Lever Bracket-Paper Feed	1
11	C2242026	Pressure Lever Bracket	1
12	C201 5077	Lower Separation Roller Ass'y	1
13	C201 5090	Separation Roller Pressure Stud	2
14	C2035062	Left Arm-Separation	1
15	C2035086	Guide Plate	1
16	C201 5080	SeparationRoller Pressure Spring	2
17	C2035066	Right Arm-Separation	1
18	C2032728	Decal -Paper Separator	2
19	C2015086	Spring Plate - Right	1
20	C201 5084	Right Bracket - Separation pressure	1
21	C201 5089	Washer - M6	2
22	C201 5088	Separation Pressure Lever	2
23	54032075	Stepped Screw	2
24	C201 5083	Left Bracket - Separation Pressure	1
25	C201 5082	Spring Plate - Left	1
26	55076060	Guide Screw - Front Plate	1
27	C2005106	Paper Feed Pressure Spring	1
28	55076058	Spring Hook - Separator Pressure	1
29	55076055	Front Guide Plate	1

Index No.	Part No.	Description	Q'ty Per Assembly
100	0314 0080Z	Philips Screw - 4x8	
101	0801 1004	Screw - M4X4	
102	0323 0100Z	Philips Sunken Head Screw - M3x10	
103	0951 3006Z	Philips Screw With Flat Washer - M3	
104	0713 0040B	Hexagon Nut - M4	
105	0314 0120Z	Philips Screw - 4x12	
106	0951 4008Z	Philips Screw With Flat Washer M4x8	
107	0434 0080Z	Tapping Screw - M4x8	
108	0951 3005Z	Philips Pan Head Screw - M3 X 5	
109	0434 0080Z	Tapping Screw - M4x8	

9. PAPER FEED DRIVE (C224)

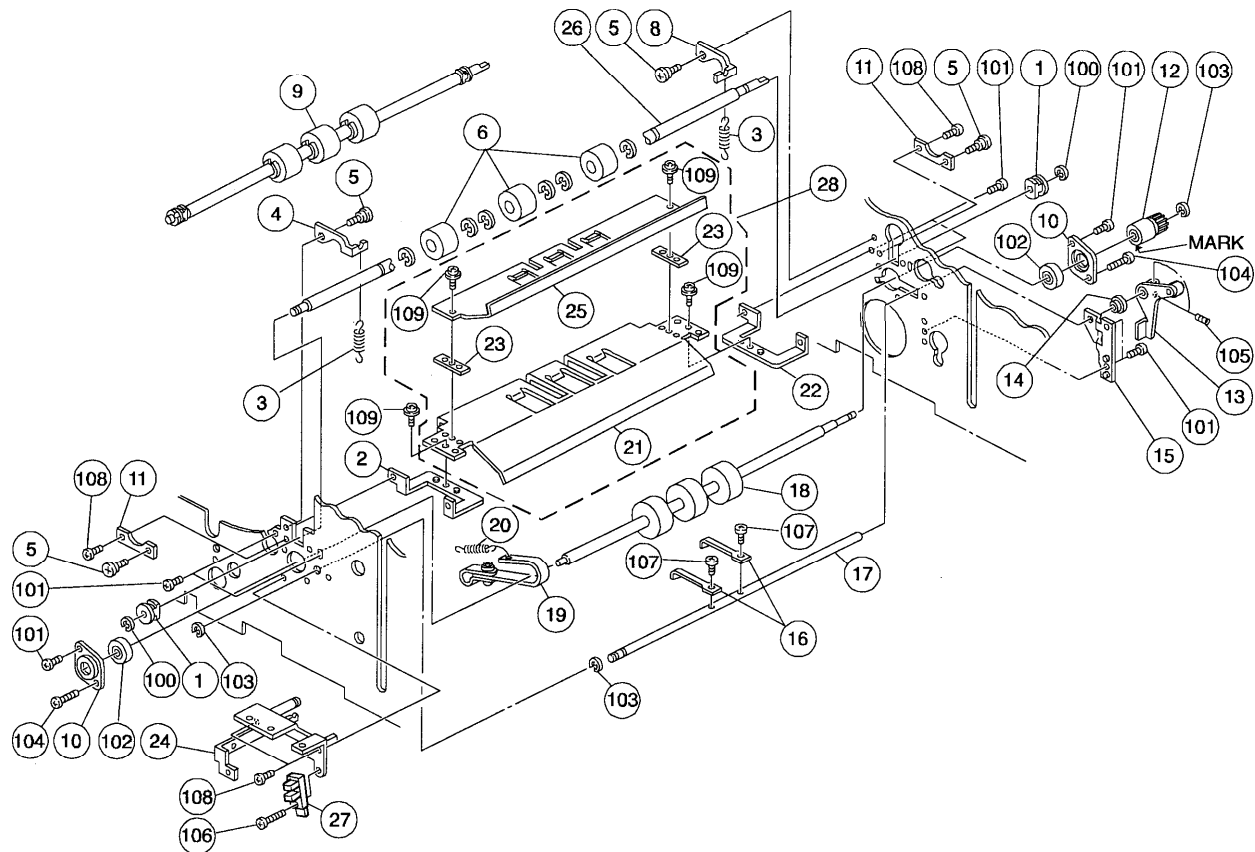


9. PAPER FEED DRIVE (C224)

Index No.	Part No.	Description	Qty Per Assembly
1	55015929	Spacer -5.2 Mm X 16 Mm X 1	1
2	C2035194	Shoulder Screw - M4	1
3	C219 5127	Sector Gear Shaft	1
4	C219 5122	Paper Feed Sector Cam	1
5	C224 5101	Sector Gear	1
6	56001086	Spacer -10.2 X 20	1
7	C200 5222	Sector Spring	1
8	C200 5205	Paper Feed Spring	1
9	C219 5105	Sector Gear Stopper	1
10	C2035170	Feed Cam Shaft	1
11	C2135110	Paper Feed Cam	1
12	C219 5108	Sector Stopper - Feed Roller	1
13	C200 5235	Paper Feed Solenoid Spring	1
14	C209 8262	Release Solenoid	1
15	C200 5226	Link - Paper Feed Solenoid	1
16	C200 5225	Bracket - Paper Feed Solenoid	1
17	C219 2073	Stopper Stud - Paper Feed	1
18	C201 5101	Link	1
19	C223 2229	Feed Cam Gear	1
20	C213 5120	Second Feed Roller Cam	1

Index No.	Part No.	Description	Qty Per Assembly
100	0725 0220Z	Retaining Ring - M22	
101	07403007	Ball Bearing - 7x19x6mm	
102	08075004	Washer	
103	07130040B	Hexagon Nut - M4	
104	08077018	Washer - M10	
105	0720 0060Z	Retaining Ring - M6	
106	0720 0080Z	Retaining Ring - M8	
107	0701 0040Z	Flat Washer - M4	
108	08077013	Spacer -10.2 X 14X 0.2 Mm	
109	0712 0060Z	Hexagon Nut - M6	
110	0594 0060E	Socket Screw - 4X6	
111	08077055	Holder - Main Shaft	
112	0741 3807S	Ball Bearing - 7x1 4x5	
113	0720 0040Z	Retaining Ring - M4	
114	06230100E	Spring Pin - 3x10mm	
115	0951 4006Z	Philips Screw With Flat Washer - M4	
116	0313 0040Z	Philips Pan Head Screw - M3x4	
117	0713 0050B	Hexagon Nut - M5	

10. 2ND FEED ROLLER (C224)

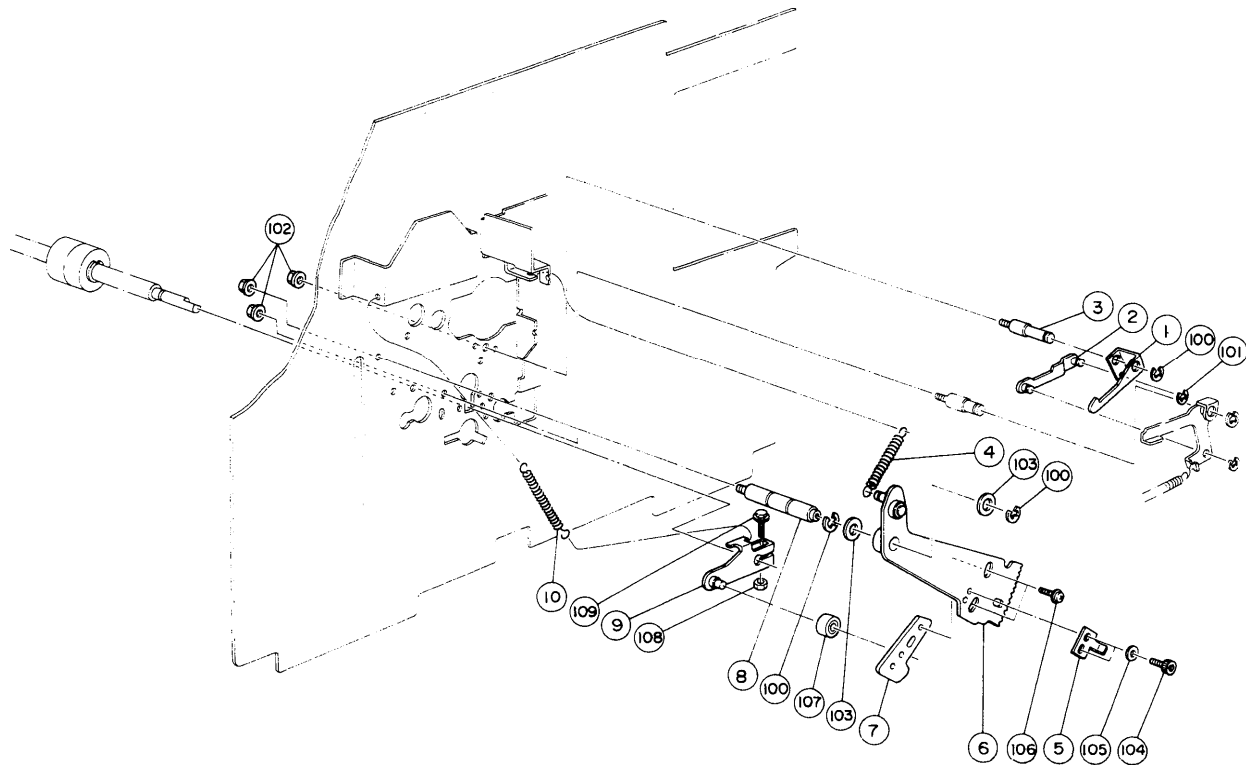


10. 2ND FEED ROLLER (C224)

Index No.	Part No.	Description	Q'ty Per Assembly
1	C2005150	Busing - 7x18x9mm	1
2	C200 5137	Left Bracket - Guide Plate	1
3	55056528	Spring - Press Roller	1
4	C2005154	Left Spring Arm	1
5	C201 5125	Shoulder Screw - M4	1
6	C219 5008	Upper Feed Roller	1
8	C2005155	Right Spring Arm	1
9	C219 5006	Upper Feed Roller	1
10	C201 5134	Bearing Holder	2
11	C2005153	Bushing Supporter	2
12	C207 5231	Gear - 2nd Feed Roller	1
13	C224 5515	Pressure On/off Lever	1
14	56001080	Bush - Paper Feed Roller - Left	1
15	C201 5505	Height Sensor Bracket	1
16	C200 5504	Paper Detecting Pin	2
17	C200 5503	Paper Detecting Shaft	1
18	C224 5230	Lower Feed Roller	1
19	C2035198	Feed Roller Brake Ass'y	1
20	55018328	Spring - Feed Roller Brake	1
21	C2245124	Lower Guide Plate	1
22	C2005138	Right Bracket - Guide Plate	1
23	C2075125	Guide Plate Spacer	2
24	C213 2034	Counter Sensor Shaft	1
25	C219 5003	Upper Guide Plate	1
26	C201 5139	Lower Shaft - Feed Roller	1
27	AW02 0021	Photointerruptor -175487-3	1
28	C224 5122	Lower Guide Plate	1

Index No.	Part No.	Description	Qty Per Assembly
100	07200060Z	Retaining Ring - M6	
101	03140080Z	Philips Screw - 4x8	
102	07403010	Ball Bearing - 10x26x8mm	
103	07200050Z	Retaining Ring - M5	
104	03140200Z	Philips Screw - 4x20	
105	0573 0050E	Hexagon Headless Set Screw - M3x5	
106	03140100Z	Philips Screw - 4x10	
107	03130050Z	Philips Screw - 3x5	
108	08011004	Screw - M4X4	
109	09514006Z	Philips Screw With Flat Washer - M4	

11. 2ND FEED DRIVE (C224)

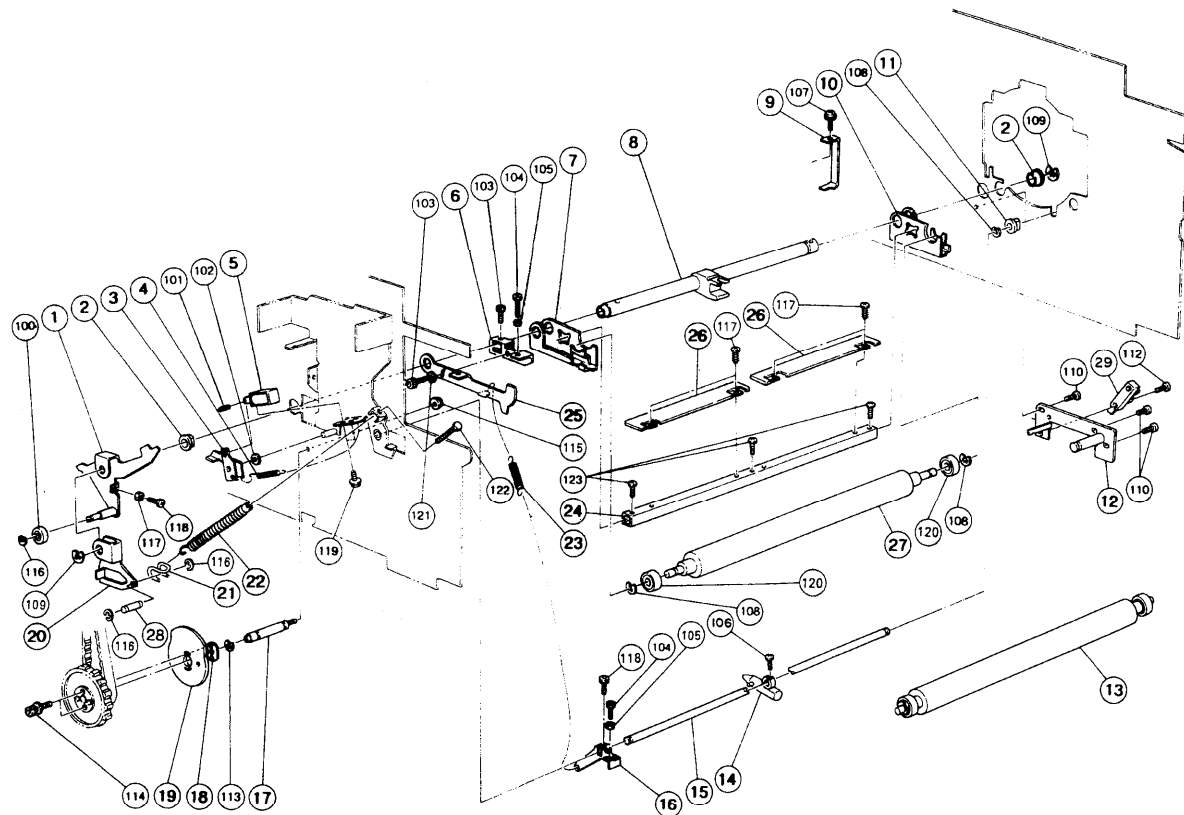


11. 2ND FEED DRIVE (C224)

Index No.	Part No.	Description	Q'ty Per Assembly
1	C2195109	Feed Sector Stopper	1
2	C201 5101	Link	1
3	C219 2075	Feed Gear Stopper Shaft	1
4	C200 5222	Sector Spring	1
5	C219 5106	Sector Gear Stopper	1
6	C203 5184	Sector Gear	1
7	C200 5223	Lift Cam	1
8	C219 5120	Feed Cam Shaft	1
9	C2245142	Feed Roller Arm	1
10	C201 5145	Lift Arm Spring	1

Index No.	Part No.	Description	Q'ty Per Assembly
100	0720 0080Z	Retaining Ring - M8	
101	0720 0040Z	Retaining Ring - M4	
102	0713 0050B	Hexagon Nut - M5	
103	08077018	Washer - M10	
104	0594 0060E	Socket Screw - 4X6	
105	0701 0040Z	Flat Washer - M4	
106	09514010Z	Philips Screw With Flat Washer M4 X	
107	07403808	Ball Bearing - 8x16x5mm	
108	07130040B	Hexagon Nut - M4	
109	08046090	Hexagon Bolt - M4	
110	05850100Z	Bolt - M5x10	
111	0701 0050Z	Flat Washer - M5	

12. PRESS ROLLER (C224)

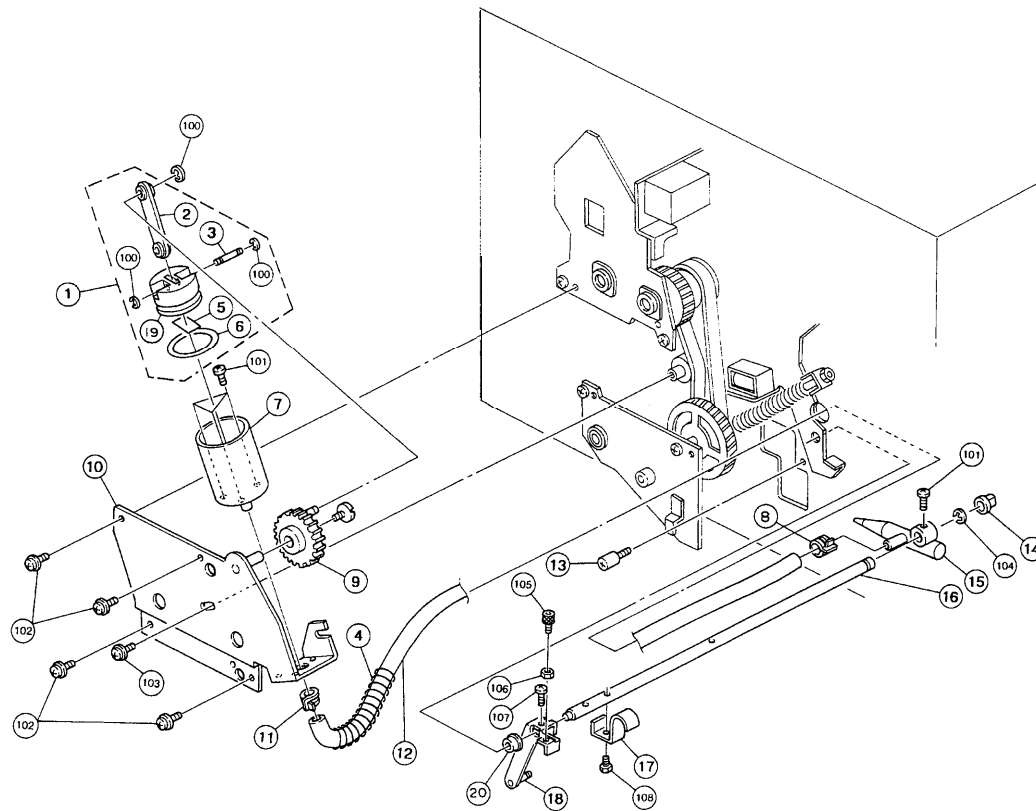


12. PRESS ROLLER (C224)

Index No.	Part No.	Description	Qty Per Assembly
1	C200 5566	Pressure On/off Lever	1
2	C200 5526	Print Pressure Bushing	2
3	C200 5565	Print Pressure Stopper	1
4	55017559	Spring - Master Feed	1
5	C219 8262	Release Solenoid	1
6	C200 6002	Adjusting Arm	1
7	C224 5553	Right Arm - Print Pressure	1
8	C203 5505	Print Pressure Shaft	1
9	C203 5507	Shielding Plate	1
10	C224 5552	Left Arm - Print Pressure	1
11	50530223	Bushing - 8mm	1
12	C224 2034	Sensor Bracket	1
13	C224 5554	Press Roller Ass'y	1
14	C213 6050	Exit Pawl	1
15	C213 6003	Pawl Shaft	1
16	C200 6004	Exit Pawl Lever	1
17	C224 2225	Joint Cam Shaft	1
18	C200 2224	Plate Nut - Print Pressure Cam	1
19	C213 5560	Print Pressure Cam	1
20	C200 5541	Print Pressure Arm	1
21	C209 5543	Press Roller Spring Link	1
22	56073261	Print Pressure Spring	1
23	56072814	Roller Spring	1
24	C201 5550	Printing Pressure Stay	1
25	C224 6004	Pawl Cam	1
26	C219 5557	Rear Guide Plate	2
27	C224 5555	Press Roller	1
28	C209 5521	Joint Shaft	1
29	AW02 0021	Photointerruptor -175487-3	1

Index No.	Part No.	Description	Qty Per Assembly
100	07403206	Ball Bearing - 6x19x6	
101	0623 0100E	Spring Pin - 3x10mm	
102	0700 0060G	Flat Washer - M6	
103	0594 0060E	Socket Screw - 4X6	
104	0584 0121Z	Hexagon Bolt - M4x12	
105	0710 0040Z	Hex Nut 4	
106	0313 0060Z	Philips Pan Head Screw - M3x6	
107	0951 4008Z	Philips Screw With Flat Washer M4x8	
108	0720 0060Z	Retaining Ring - M6	
109	0720 0120Z	Retaining Ring - M12	
110	0314 0080Z	Philips Screw - 4x8	
112	03140100Z	Philips Screw - 4x10	
113	0720 0080Z	Retaining Ring - M8	
114	08046092	Hexagonal Set Screw	
115	0713 0050B	Hexagon Nut - M5	
116	0720 0040Z	Retaining Ring - M4	
117	0433 0080Z	Tapping Screw - M3x8	
118	0593 0080E	Bolt - M3x8	
119	08046101	Hexagon Bolt - M3	
120	07403007	Ball Bearing - 7x19x6mm	
121	0701 0040Z	Flat Washer - M4	
122	05860451Z	Hexagon Bolt - M6x45	

13. AIR KNIFE SECTION (C224)

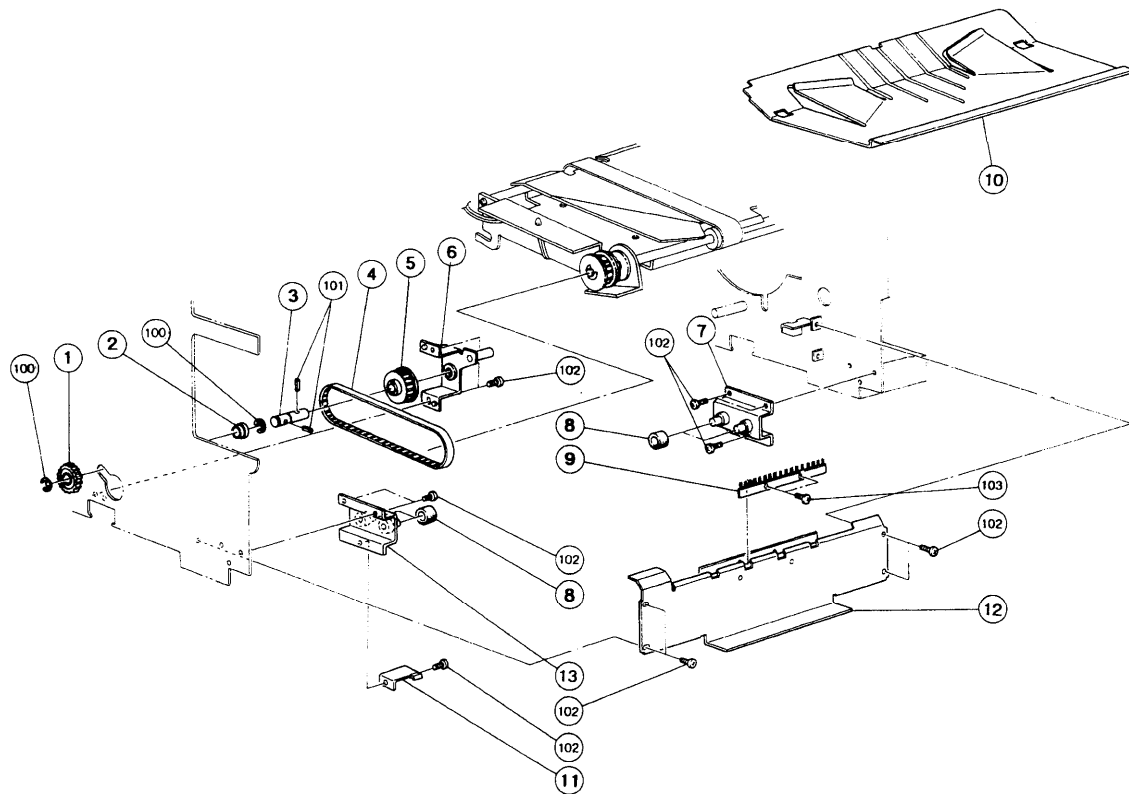


13. AIR KNIFE SECTION (C224)

Index No.	Pari No.	Description	Q'ty Per Assembly
1	C213 6037	Air Piston Ass'y	1
2	C213 6038	Piston Link	1
3	C209 6213	Piston Pin - Air Pump	1
4	AA06 3014	Spring - Supply Tube	1
5	C213 6042	Piston Valve	1
6	C213 6041	O-ring -33.7	1
7	C213 6043	Air Pump Cylinder	1
8	C209 4713	Hose Band	1
9	C224 6033	Pump Drive Gear	1
10	C213 6030	Reinforcement Plate	1
11	C209 4711	Hose Band	1
12	C219 6219	Air Hose	1
13	55066073	Stopper - Holder - Master Hold/down	1
14	C200 5526	Print Pressure Bushing	1
15	C213 6050	Exit Pawl	1
16	C213 6003	Pawl Shaft	1
17	C209 6225	Hose Clamp	1
18	C200 6004	Exit Pawl Lever	1
19	C213 6040	Piston	1
20	50530223	Bushing - 8mm	1

Index No.	Part No.	Description	Q'ty Per Assembly
100	0720 0030Z	Retaining Ring - M3	
101	0313 0060Z	Philips Pan Head Screw - M3x6	
102	0960 4008Z	Flange Head Screw -4 X 8	
103	0960 5008Z	Philips Flange Screw - M5x8	
104	0720 0060Z	Retaining Ring - M6	
105	0584 0121Z	Hexagon Bolt -M4x12	
106	0710 0040Z	Hex Nut 4	
107	0584 0121Z	Hexagon Bolt - M4x12	
108	0593 0080E	Bolt - M3x8	

14. PAPER DELIVERY 1 (C224)

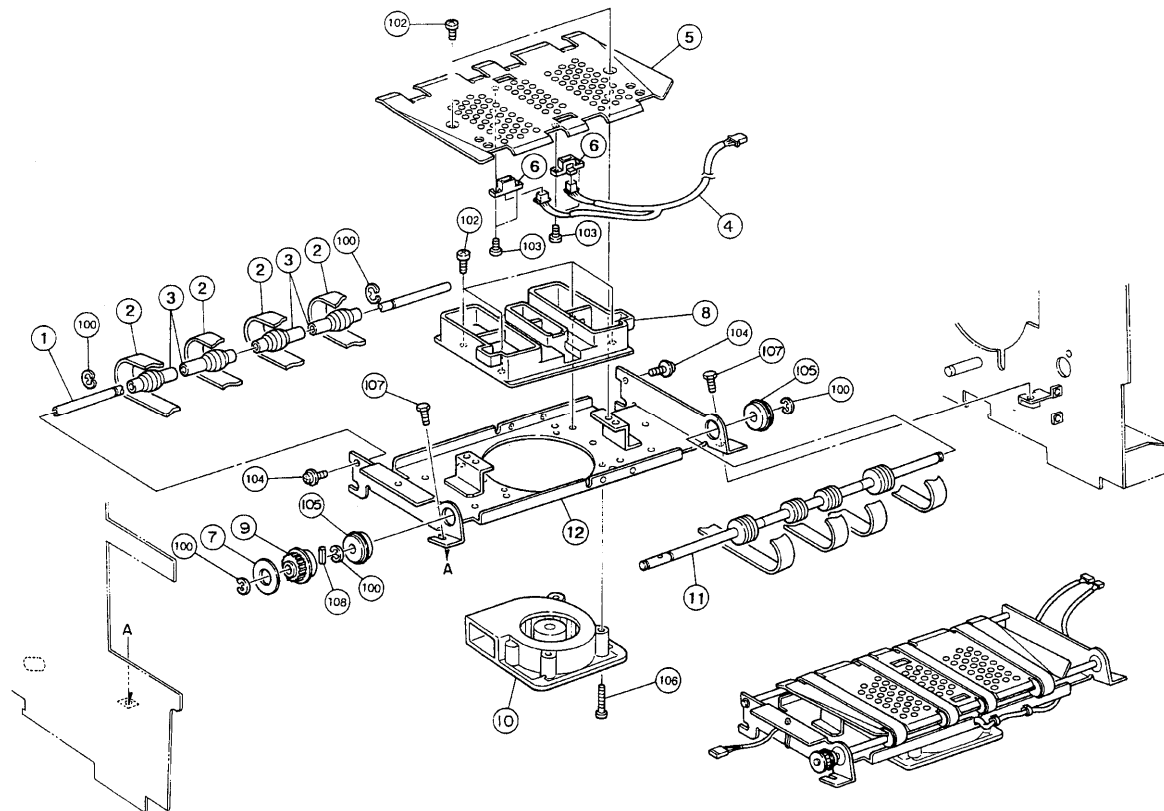


14. PAPER DELIVERY 1 (C224)

Index No.	Part No.	Description	Qty Per Assembly
1	C200 6058	Gear - 28T	1
2	50700719	Bushing -10 Mm	1
3	C203 6064	Idle Shaft	1
4	C200 6060	Timing Belt - 170XL	1
5	C200 6059	Pulley - 25T	1
6	C224 6060	Vacuum Drive Bracket	1
7	C203 6070	Left Bracket	1
8	C203 6076	Slider Roller	2
9	C219 6084	Antistatic Brush	1
10	C213 6201	Shelter Plate	1
11	C203 6077	Leaf Spring	1
12	C213 6081	Paper Delivery Plate	1
13	C203 6073	Right Bracket	1

Index No.	Part No.	Description	Qty Per Assembly
100	0720 0080Z	Retaining Ring - M8	
101	0623 0180E	Spring Pin - 3x18mm	
102	0314 0080Z	Philips Screw - 4x8	
103	03130040Z	Philips Pan Head Screw - M3x4	

15. PAPER DELIVERY 2 (C224)

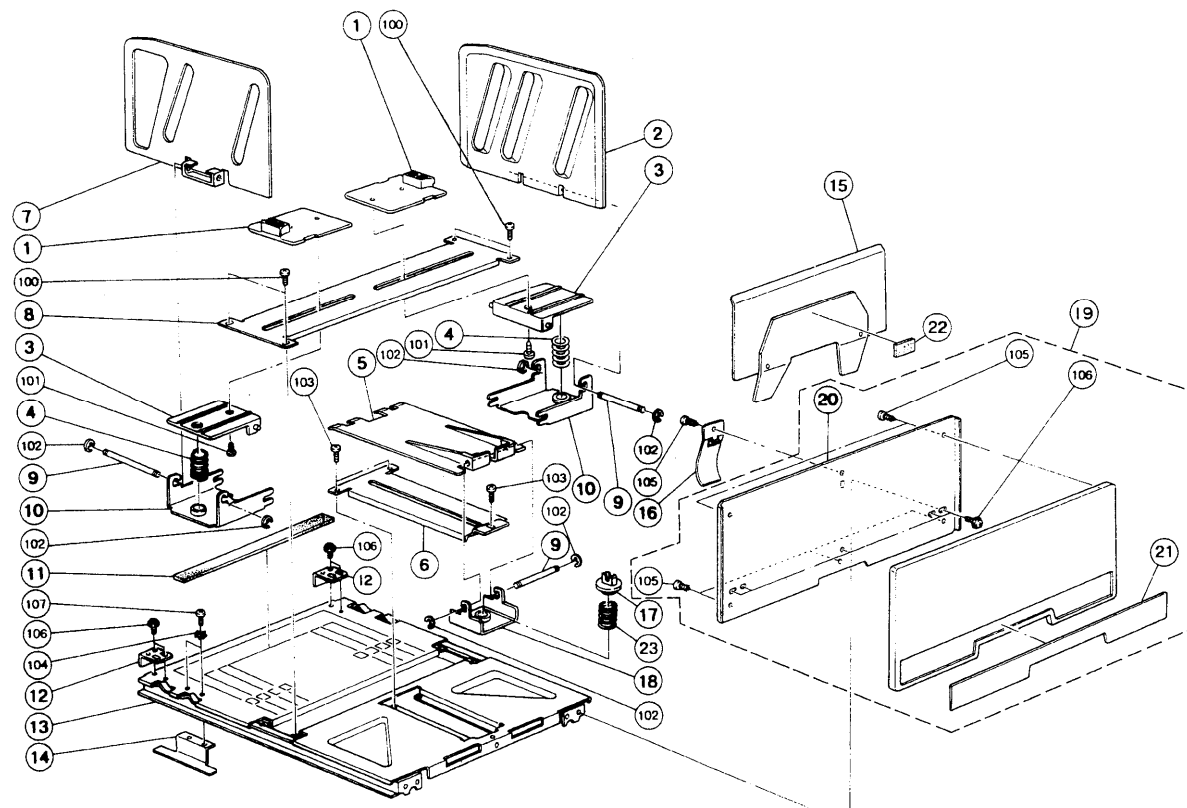


15. PAPER DELIVERY 2 (C224)

Index No.	Part No.	Description	Qty Per Assembly
1	C224 6019	Idler Roller Shaft	1
2	C207 6011	Transport Belt	4
3	C219 6008	Driven Roller- Transport Belt	4
4	C224 8106	Paper Exit Unit Harness	1
5	C213 6005	Vacuum Plate	1
6	14030456	Photosensor - Ee-sb5-c3	2
7	C203 6065	Pulley Flange	1
8	C213 6017	Vacuum Duct	1
9	C219 6080	Adjusting Lever Shaft	1
10	C219 8204	Vacuum Fan Motor - Dc24V 0.3A	1
11	C2246009	Drive Roller - Transport Belt	1
12	C2246001	Vacuum Plate Base	1

Index No.	Part No.	Description	Qty Per Assembly
100	0720 0080Z	Retaining Ring - M8	
101	08077013	Spacer - 10.2 X 14X 0.2 Mm	
102	0434 0060Z	Tapping Screw - M4x6	
103	0313 0100Z	Philips Pan Head Screw - M3x10	
104	0960 4008Z	Flange Head Screw - 4 X 8	
105	08053452	Ball Bearing - 10x22x6mm	
106	0594 0080E	Bolt - M4x8	
107	0554 0040E	Allen Screw - M4x4	
108	0623 0160E	Spring Pin - 3x16mm	

16. DELIVERY TABLE (C224)

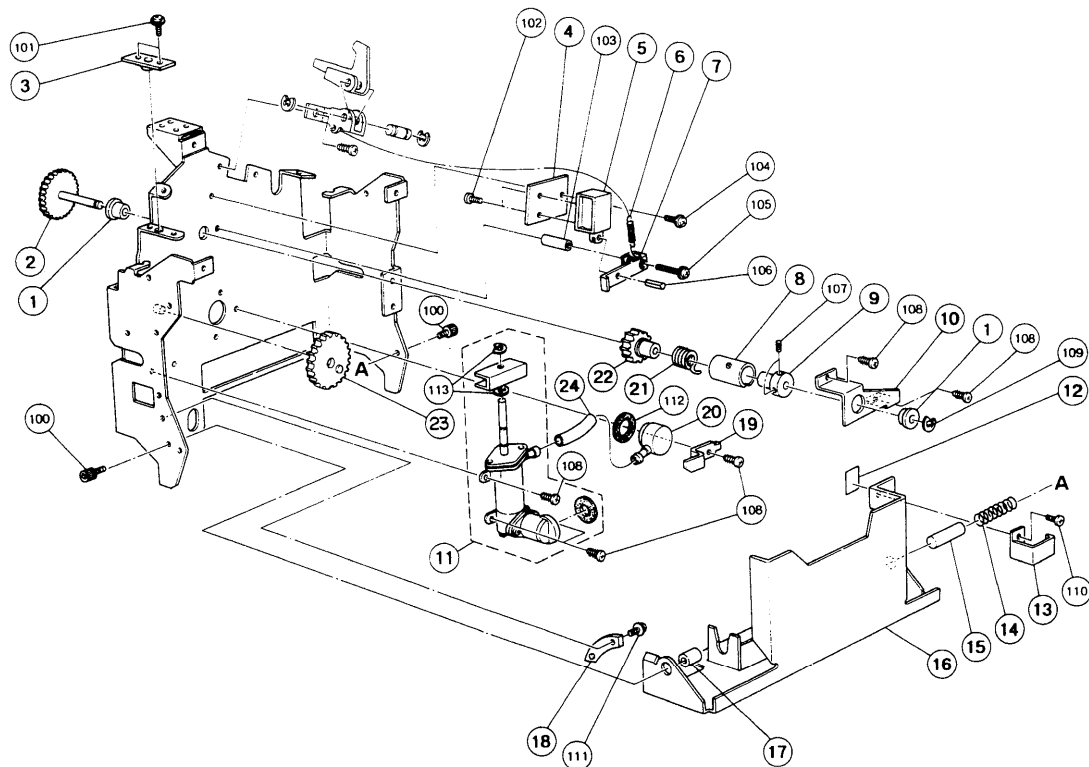


16. DELIVERY TABLE (C224)

Index No.	Part No.	Description	Q'ty Per Assembly
1	C203 6123	Guide Slider	2
2	C213 6118	Left Guide Plate	1
3	C203 6122	Guide Plate Slider	2
4	C207 6125	Guide Plate Spring	2
5	C207 6132	Support End Fence	1
6	C203 6129	End Fence Support Rail	1
7	C213 6119	Right Guide Plate	1
8	C203 6115	Guide Plate Rail	1
9	C2036132	End Fence Support Shaft	3
10	C2036124	Guide Plate Bracket	2
11	C2036139	Sponge Seal -4x12x200	1
12	C2036078	Delivery Table Stopper	2
13	C2076104	DeliveryTable-A4	1
13	C2076220	DeliveryTable-LT	1
14	C203 6138	Antistatic Bracket	1
15	C2246150	End Fence	1
16	C203 6147	Leaf Spring	1
17	C2036134	End Fence Support Slider	1
18	C203 6135	Support Bracket	1
19	C2242445	Paper Delivery Cover	1
20	C203 6143	Delivery Table Fence	1
21	C2242447	Paper Delivery Cover Sheet	1
22	C201 6115	Fence Sponge	1
23	C2036125	Guide Plate Spring	1

Index No.	Part No.	Description	Q'ty Per Assembly
100	0314 0080Z	Philips Screw-4x8	
101	0433 0082Z	Tapping Screw-M3x8	
102	07200030Z	Retaining Ring - M3	
103	0313 0060Z	Philips Pan HeadScrew- M3x6	
104	0704 0030W	Toothed Washer- M3	
105	04330062W	Hexagon Head Tapping Screw- M3x6	
106	0951 4008Z	Philips Screw With Flat Washer M4x8	
107	0313 0060W	Philips Pan Head Screw - M3x6	

17. DRUM SECTION 1 (C224)

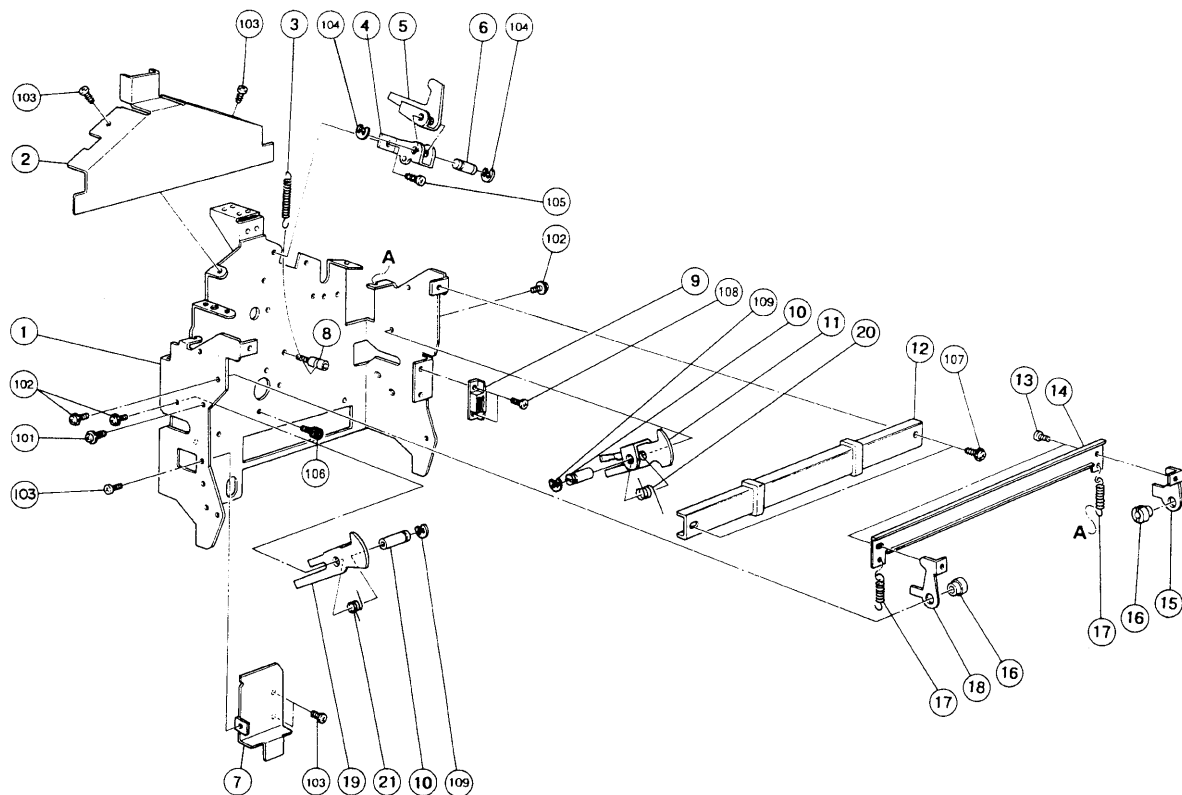


17. DRUM SECTION 1 (C224)

Index No.	Part No.	Description	Qty Per Assembly
1	55076624	Bushing - 8x16x45mm	2
2	C200 4852	Gear - 50T	1
3	C200 4814	Bushing - 6x10x55mm	1
4	C200 4864	Bracket - Ink Supply Solenoid	1
5	C201 8062	Ink Supply Solenoid	1
6	56073705	Drive Spring	1
7	C200 4862	Ink Stopper	1
8	C200 4861	Pump Clutch Sleeve	1
9	C201 4067	Pump Clutch Collar	1
10	C201 4677	Clutch Bracket	1
11	C224 4670	Ink Pump Assy	1
12	C200 4928	Seal - 0.5x 14x9	1
13	C201 4639	Ink Holder Handle	1
14	C201 4682	Ink Cartridge Spring	1
15	C200 4924	Right Shaft - Ink Holder	1
16	C203 4553	Ink Holder	1
17	C200 4923	Left Shaft - Ink Holder	1
18	C200 4926	Ink Holder Cam	1
19	C200 4813	Support Plate - Ink Antechamber	1
20	C213 4810	Ink Antechamber	1
21	C201 4676	Clutch Spring	1
22	C209 4674	Gear - 25Z	1
23	C200 4867	Gear - 50T	1
24	C557 4817	Ink Tube	1

Index No.	Part No.	Description	Qty Per Assembly
100	0595 0080Z	Bolt - M5x8	
101	0951 4006Z	Philips Screw With Flat Washer - M4	
102	0313 0040Z	Philips Pan Head Screw - M3x4	
103	0707 4160B	Bushing - 4x16mm	
104	0960 4006Z	Philips Flange Screw - M4x6	
105	0951 4020Z	Philips Screw With Flat Washer - M4	
106	0623 0080E	Spring Pin - 3x8mm	
107	0574 0050E	Hexagon Headless Set Screw - M4x5	
108	0434 0080Z	Tapping Screw - M4x8	
109	0720 0060Z	Retaining Ring - M6	
110	0314 0060Z	Philips Pan Head Screw - M4x6	
111	09514010Z	Philips Screw With Flat Washer M4 X	
112	08080021	Rubber Ring	
113	0720 0050Z	Retaining Ring - M5	

18. DRUM SECTION 2 (C224)

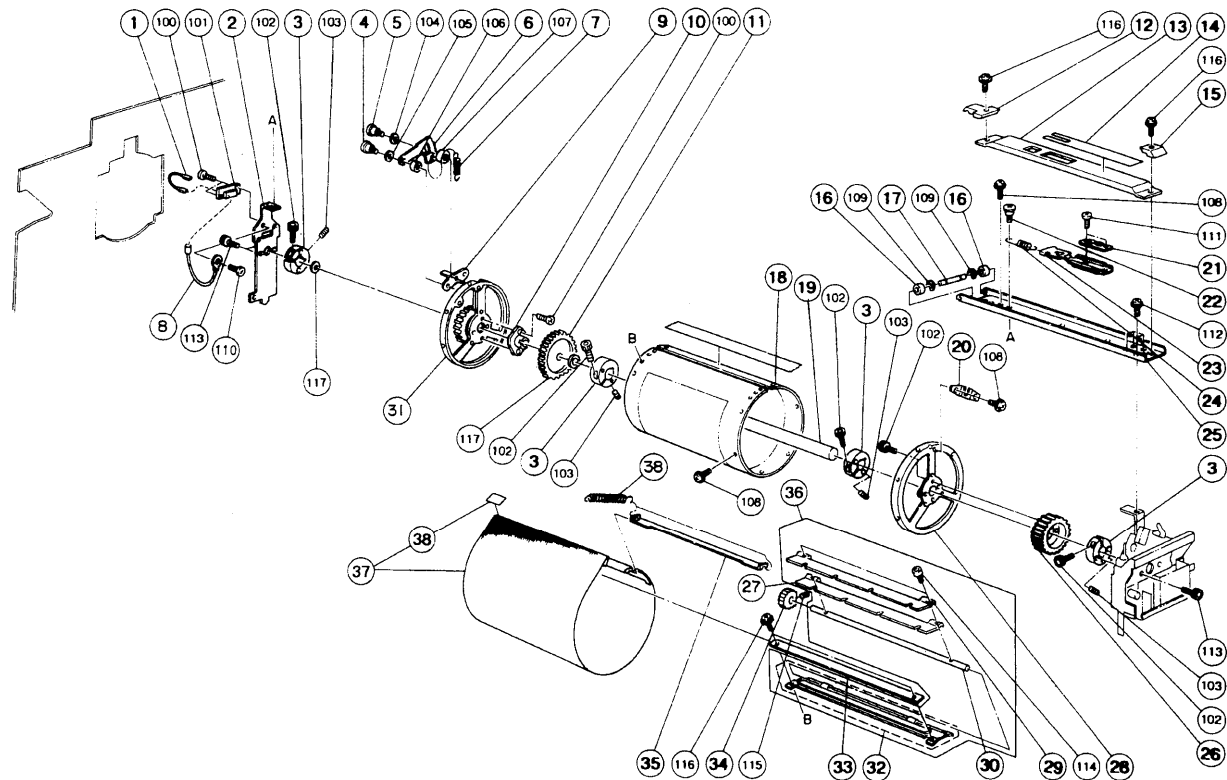


18. DRUM SECTION 2 (C224)

Index No.	Part No.	Description	Qty Per Assembly
1	C201 4621	Drum Side Plate	1
2	C200 4622	Side Plate Cover - Drum	1
3	C200 4914	Drum Stopper Spring	1
4	C200 4912	Drum Stopper Bracket	1
5	C203 4532	Drum Stopper	1
6	C200 4913	Drum Stopper Shaft	1
7	C200 4623	Rear Cover - Drum Side Plate	1
8	54132266	Spring Anchor	1
9	50540536	Magnet Catch Ass'y	1
10	C200 4633	Drum Lock Shaft - Long	2
11	C200 4632	Right Arm - Drum Lock	1
12	C201 4636	Drum Unit Handle	1
13	54003404	Stepped Screw	1
14	C200 4639	Release Lever - Drum Lock	1
15	C200 4637	Right Stopper - Drum Lock	1
16	C200 4638	Drum Lock Shaft - Small	2
17	C200 4640	Stopper Spring - Drum Lock	2
18	C200 4636	Left Stopper - Drum Lock	1
19	C200 4631	Left Arm - Drum Lock	1
20	C200 4635	Drum Lock Spring - Right	1
21	C200 4634	Drum Lock Spring - Left	1

Index No.	Part No.	Description	Qty Per Assembly
101	04340100Z	Pan Head Self-tapping Screw - M4x10	
102	0951 4006Z	Philips Screw With Flat Washer - M4	
103	0434 0060Z	Tapping Screw - M4x6	
104	0720 0050Z	Retaining Ring - M5	
105	0434 0080Z	Tapping Screw - M4x8	
106	0594 0080E	Bolt - M4x8	
107	0964 4008Z	Tapping Screw W/washer - M4x8	
108	03140060Z	Philips Pan Head Screw - M4x6	
109	0720 0060Z	Retaining Ring - M6	

19. DRUM SECTION 3 (C224)

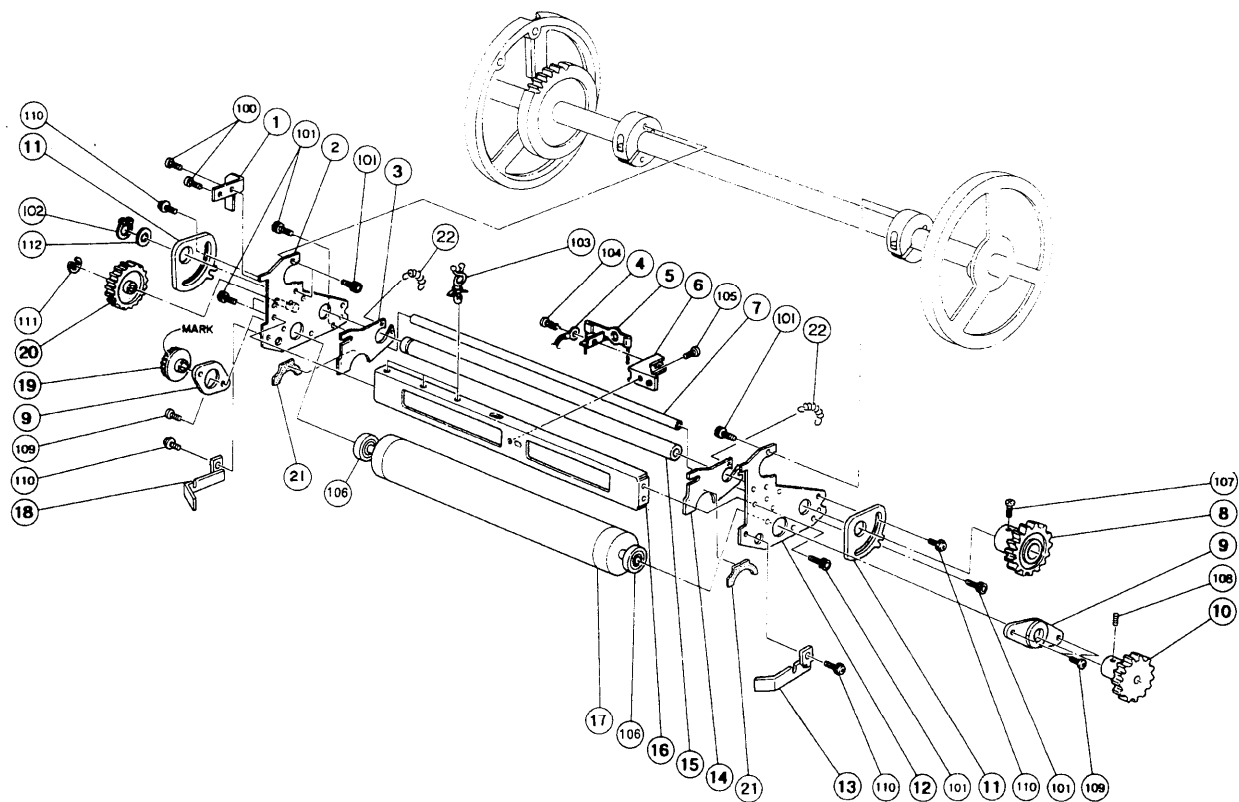


19. DRUM SECTION 3 (C224)

Index No.	Part No.	Description	Qty Per Assembly
1	C200 8524	Color Drum Harness	1
2	C200 4613	Rear Side Plate - Drum	1
3	C200 4653	Drum Shaft Bracket	4
4	55066069	Step Screw - Etching Middle Roller	1
5	C200 4946	Clamper Setter Shaft	1
6	C200 4944	Sector Gear - 9T	1
7	C200 4945	Sector Gear Spring	1
8	C200 8522	Ground Wire	1
9	C219 4686	Drum H.p Sensor Actuator	1
10	C200 4674	Drive Flange - Ink Roller	1
11	C200 4672	Gear - 48T	1
12	C207 4612	Rear Roller Guide	1
13	C201 4613	Drum Rail Cover	1
14	C201 2543	Decal - Drum Caution	1
15	C207 4611	Front Stopper Guide	1
16	C2014604	Drum Rail Roller	2
17	C200 4627	Drum Rail Shaft	1
18	C215 4690	Metal Screen	1
19	C200 4650	Drum Shaft	1
20	C201 4681	Stopper Plate	1
21	C201 4609	Stopper Releasing Lever	1
22	55066111	Stepped Screw - M4	1
23	C201 4606	Stopper Releasing Plate	1
24	C201 4610	Drum Slider Spring	1
25	C200 4625	Drum Rail	1
26	C200 4673	Gear - 50T	1
27	C207 4938	Clamper Plate	1
28	C557 4648	Front Drum Flange	1
29	C207 4938	Clamper Plate	1
30	C219 4941	Clamper Shaft	1
31	C219 4560	Rear Drum Flange	1
32	C215 4950	Drum Clamper Base Ass'y	1
33	C200 4682	Screen Front Plate	1
34	C200 4942	Pinion - 9T	1
35	C200 4683	Screen Rear Plate	1

Index No.	Part No.	Description	Qty Per Assembly
36	C219 4948	Drum Clamper Ass'y	1
37	C219 4583	Tetron Screen - B4	1
38	C203 4524	Screen Plate Spring	1
100	03140080Z	Philips Screw - 4x8	
101	11021341	Connector - 8p	
102	0595 0140E	Hexagon Bolt - M5x14	
103	0575 0080E	Hexagon Headless Set Screw - M5x8	
104	08074126	Flat Washer - 6.2x12x0.2mm	
105	08075044	Spacer - 8.1 mm X 11.5mm X 0.2	
106	08075076	Washer - 8x13x2.2mm	
107	08073103	Washer - 4x13x2.3mm	
108	0951 4006Z	Philips Screw With Flat Washer - M4	
109	0720 0050Z	Retaining Ring - M5	
110	03140060Z	Philips Pan Head Screw - M4x6	
111	0323 0050Z	Philips Sunken Head Screw - M3x5	
112	0960 4006Z	Philips Flange Screw - M4x6	
113	0594 0080Z	Bolt - M4x8	
114	08046091	Hexagonal Set Screw - M2x5	
115	0574 0050E	Hexagon Headless Set Screw - M4x5	
116	0951 4008Z	Philips Screw With Flat Washer M4x8	
117	08077114	Washer - 16x24x0.3mm	

20. DRUM SECTION 4 (C224)

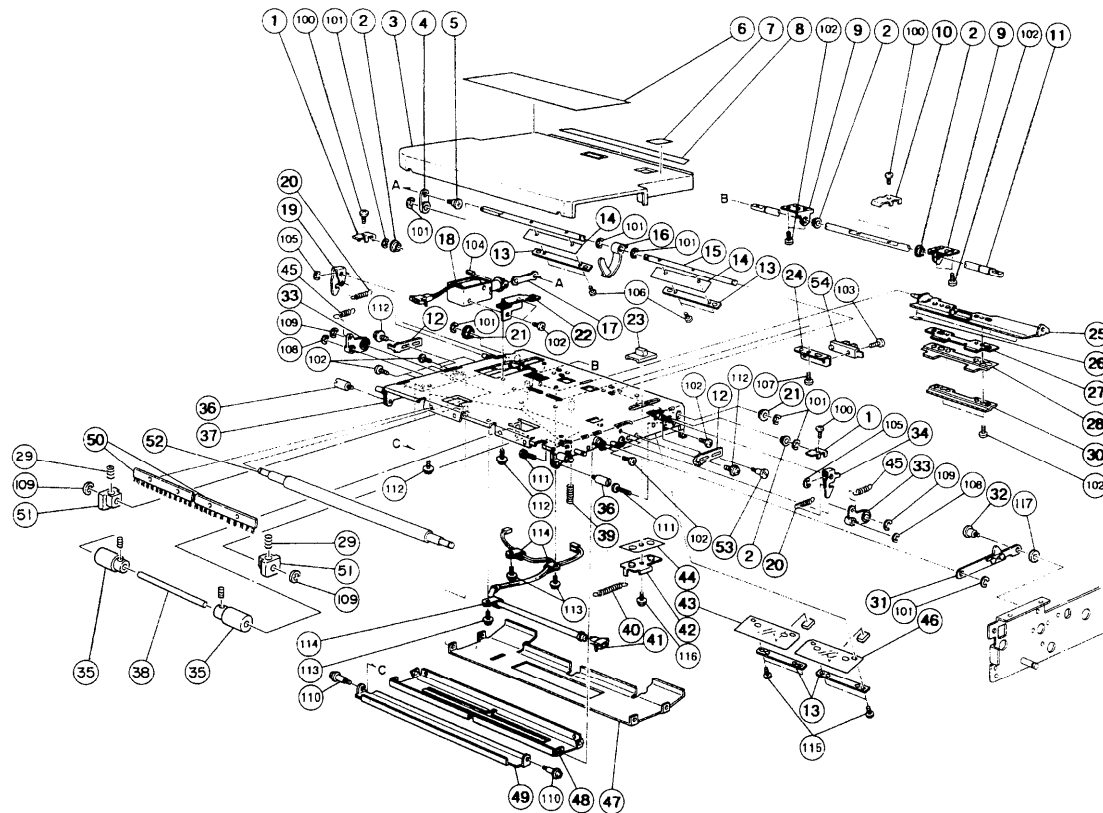


20. DRUM SECTION 4 (C224)

Index No.	Part No.	Description	Q'ty Per Assembly
1	C200 4749	Ground Plate	1
2	C207 4665	Rear Side Plate - Ink Roller	1
3	C217 4593	Front Bank Plate	1
4	C200 8520	Ink Detector Harness	1
5	C203 4543	Ink Detector	1
6	C200 4733	Ink Detector Bracket	1
7	C200 4715	Shaft Stay - Ink Roller	1
8	C200 4748	Gear - 45T	1
9	C201 4665	Bearing Holder	2
10	C200 3629	Gear - 20T	1
11	C200 4723	Adjusting Plate - Doctor Roller	2
12	C207 4664	Front Side Plate - Ink Roller	1
13	C217 4598	Front Drum Blade	1
14	C217 4595	Rear Bank Plate	1
15	C200 4722	Drum Doctor Roller	1
16	C201 4664	Ink Roller Stay	1
17	C201 4666	Drum Ink Roller	1
18	C217 4599	Rear Drum Blade	1
19	C207 4670	Gear - 24Z	1
20	C207 4672	Gear - 36Z	1
21	C217 4596	Sponge - Bank Plate	2
22	C2154557	Spring	2

Index No.	Part No.	Description	Q'ty Per Assembly
100	03140080Z	Philips Screw - 4x8	
101	0594 0060E	Socket Screw - 4X6	
102	0725 0160E	Retaining Ring C - M16	
103	11050209	Clamp	
104	0434 0082Z	Tapping Screw - M4x8	
105	0314 0060Z	Philips Pan Head Screw - M4x6	
106	07403206	Ball Bearing - 6x19x6	
107	0313 0050Z	Philips Screw - 3x5	
108	0573 0040E	Hexagon Headless Set Screw - M3x4	
109	0313 0040Z	Philips Pan Head Screw - M3x4	
110	0951 4006Z	Philips Screw With Flat Washer - M4	
111	0720 0050Z	Retaining Ring - M5	
112	08077114	Washer - 16x24x0.3mm	

21. SCANNER SECTION 1 (C224)



21. SCANNER SECTION 1 (C224)

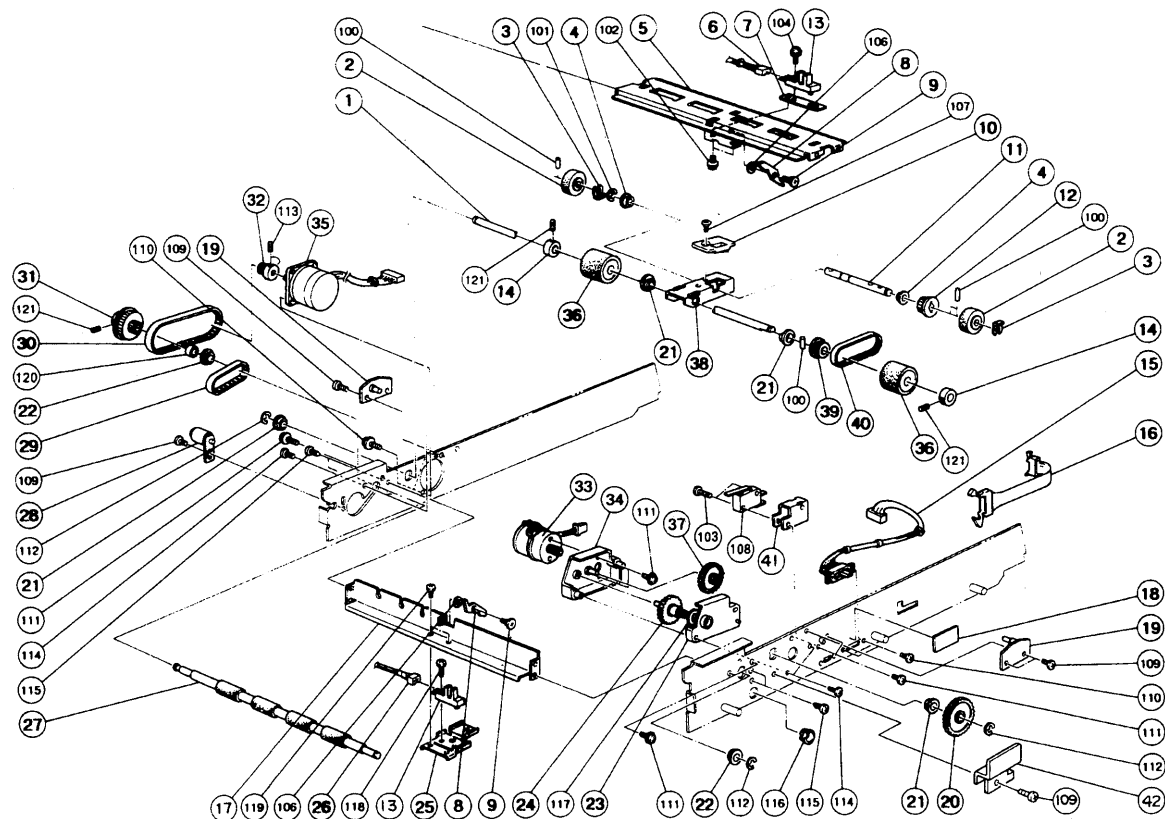


Index No.	Part No.	Description	Q'ty Per Assembly
1	C202 3057	ADF Pawl	2
2	C202 3054	Bushing - 5x7x3mm	4
3	C224 3206	ADF Cover	1
4	C202 3076	Pressure Arm	1
5	C2003115	Shoulder Screw - Sensor Actuator	1
6	C224 2732	Decal - How To Operation - LT	1
6	C224 2740	Decal - How To Operation - A4	1
7	C224 2734	Decal - ADF On/off	1
8	C224 2733	Decal - Original Size - LT	1
8	C224 2717	Decal - Original Size - A4	1
9	C202 3051	Shaft Bracket	2
10	C202 3055	Release Arm	1
11	C202 3058	Arm Shaft	1
12	C207 3095	Adjusting Plate	2
13	C202 3121	Mylar Supporter	4
14	C202 3122	Pressure Mylar	2
15	C202 3074	Pressure Shaft	1
16	C202 3075	Sensor Feeler	1
17	C202 3071	Solenoid Link	1
18	C224 8090	Original Pressure Roller	1
19	C202 3062	Right Hook	1
20	C202 3059	Hook Spring	2
21	50530447	Bushing - 6mm	2
22	C202 3072	Solenoid Bracket	1
23	C224 3209	Cam Knob	1
24	C202 3067	Sensor Bracket	1
25	C224 3085	Bracket	1
26	C202 3098	Spacer - ADF	1
27	C2243118	Guide Plate Holder	1
28	C202 3115	Separation Blade	1
29	C224 3094	Pressure Spring	1
30	C224 3082	Blade Holder	1
31	C2093141	Stopper - Scanner Unit	1
32	C203 3027	Shoulder Screw - M4	1
33	C200 3048	Pressure Arm	2



Index No.	Part No.	Description	Q'ty Per Assembly
34	C202 3061	Left Hook	1
35	C224 3060	Pressure Roller	2
36	C200 3045	Shoulder Screw - Inner Cover	2
37	C224 3101	ADF Base	1
38	C224 3061	Pressure Roller Shaft	1
39	C202 3064	Blade Pressure Spring	2
40	56062180	Sector Gear Spring	1
41	C202 8085	ADF Harness	1
42	C2243144	ADF Cam	1
43	C2023123	Right Mylar	1
44	C2023147	Spacer - ADF Cam	1
45	C207 3094	Press Roller Spring	2
46	C202 3124	Left Mylar	1
47	C224 3112	Separation Guide Plate	1
48	C224 3066	Original Guide	1
49	C201 3067	Platen Plate	1
50	C2163110	Antistatic Brush	2
51	AA08 0034	Bushing - 4x5x7	1
52	C200 3065	Original Press Roller	1
53	C202 3066	Shoulder Screw - M3	1
54	AW02 0021	Photointerruptor -175487-3	1

22. SCANNER SECTION 2 (C224)

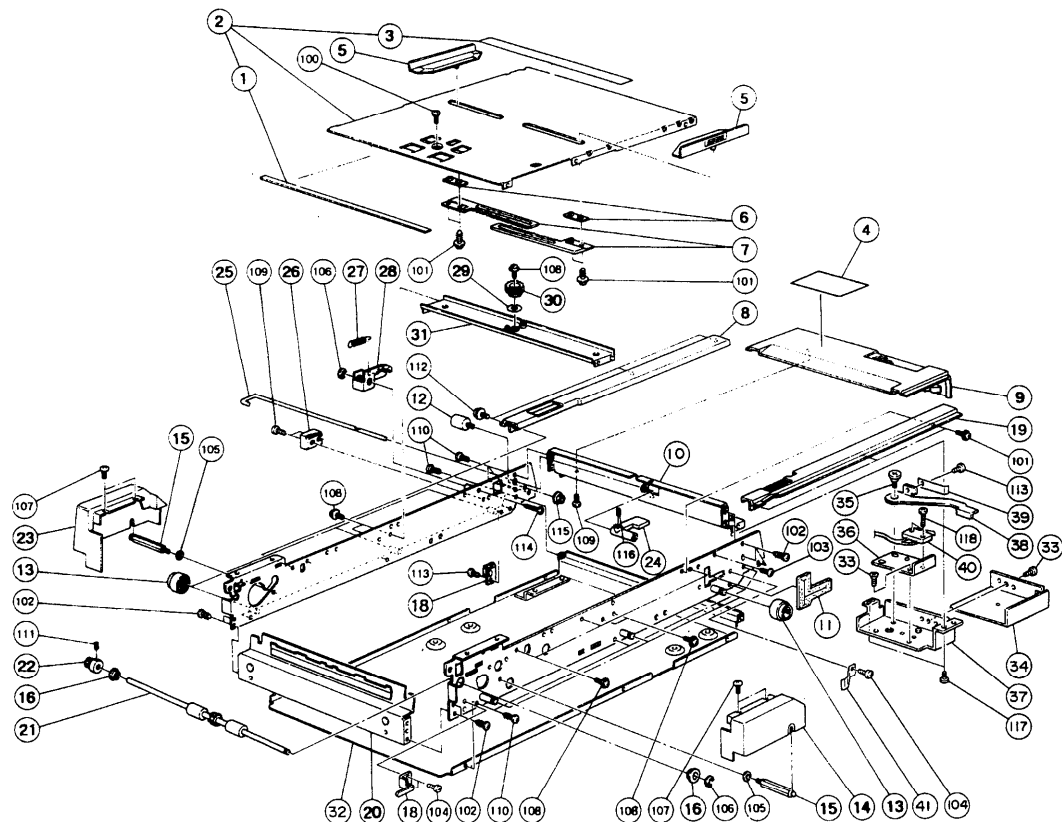


22. SCANNER SECTION 2 (C224)

Index No.	Part No.	Description	Q'ty Per Assembly
1	C202 3011	Separation Roller Shaft	1
2	C2243171	Paper Feed Roller	2
3	54472681	Snap Ring	2
4	50530447	Bushing - 6mm	2
5	C224 3035	Sensor Holder Plate	1
6	C203 8085	Original Sensor Harness	1
7	C201 3074	Sensor Holder - Rear	1
8	C2003114	Sensor Actuator	2
9	C2003115	Shoulder Screw - Sensor Actuator	2
10	C202 3020	Pick-up Roller Spacer	1
11	C202 3017	Pick-up Roller Shaft	1
12	59182223	Pulley - 24T	1
13	AW02 0041	Photointerruptor	3
14	C201 3077	Fixing Ring - 8x16x7mm	2
15	C203 8015	Printing Density Switch	1
16	C203 8086	ADF Relay Harness	1
17	C224 3037	Sensor Stay	1
18	C203 2730	Decal - Printing Density	1
19	C202 3022	ADF Stopper	2
20	C202 3019	Gear - 66T	1
21	50530223	Bushing - 8mm	4
22	55076624	Bushing - 8x16x45mm	2
23	C202 3031	Gear Cover	1
24	C202 3034	Coupled Gear - 16/60T	1
25	C202 3021	Sensor Stay	1
26	C203 8084	Scanner Harness	1
27	C201 3068	First Original Feed Roller	1
28	C203 3044	Tension Roller	1
29	C200 3036	Timing Belt - 100XL	1
30	C200 3035	Timing Belt - 123XL	1
31	C200 3031	Coupled Pulley - 20T & 48T	1
32	C2023103	Pulley	1
33	C202 3036	Motor - DC 1.69W	1
34	C202 3032	Gear Casing	1
35	C215 8125	Original Motor - Dc24V/45.6W	1

Index No.	Part No.	Description	Q'ty Per Assembly
36	C224 3014	Reverse Roller	2
37	C202 3035	Coupled Gear - 15t/60T	1
38	C202 3018	Pick-up Roller Bracket	1
39	58942186	Separation Roller Pulley	1
40	58942174	Timing Belt	1
41	C202 3026	Sensor Bracket	1
42	C203 3085	Gear Cover	1
100	0632 0100G	Pin - 2x10mm	
101	0720 0050Z	Retaining Ring - M5	
102	0951 3005Z	Philips Pan Head Screw - M3 X 5	
103	0313 0140Z	Philips Pan Head Screw - M3x14	
104	03130100Z	Philips Pan Head Screw - M3x10	
106	0701 0030Z	Flat Washer - M3	
107	0323 0050Z	Philips Sunken Head Screw - M3x5	
108	12041320	Switch	
109	0801 1004	Screw - M4X4	
110	0951 4008Z	Philips Screw With Flat Washer M4x8	
111	0951 3006Z	Philips Screw With Flat Washer - M3	
112	0720 0060Z	Retaining Ring - M6	
113	0573 0040E	Hexagon Headless Set Screw - M3x4	
114	03130060Z	Philips Pan Head Screw - M3x6	
115	0434 0080Z	Tapping Screw - M4x8	
116	11060411	Bushing -11.5mm	
117	08075071	Spacer -10x0.5mm	
118	0314 0100W	Philips Pan Head Screw - M4x10	
119	03130060W	Philips Pan Head Screw - M3x6	
120	0707 8080B	Bushing - 8x8mm	
121	0554 0040E	Allen Screw - M4x4	

23. SCANNER SECTION 3 (C224)

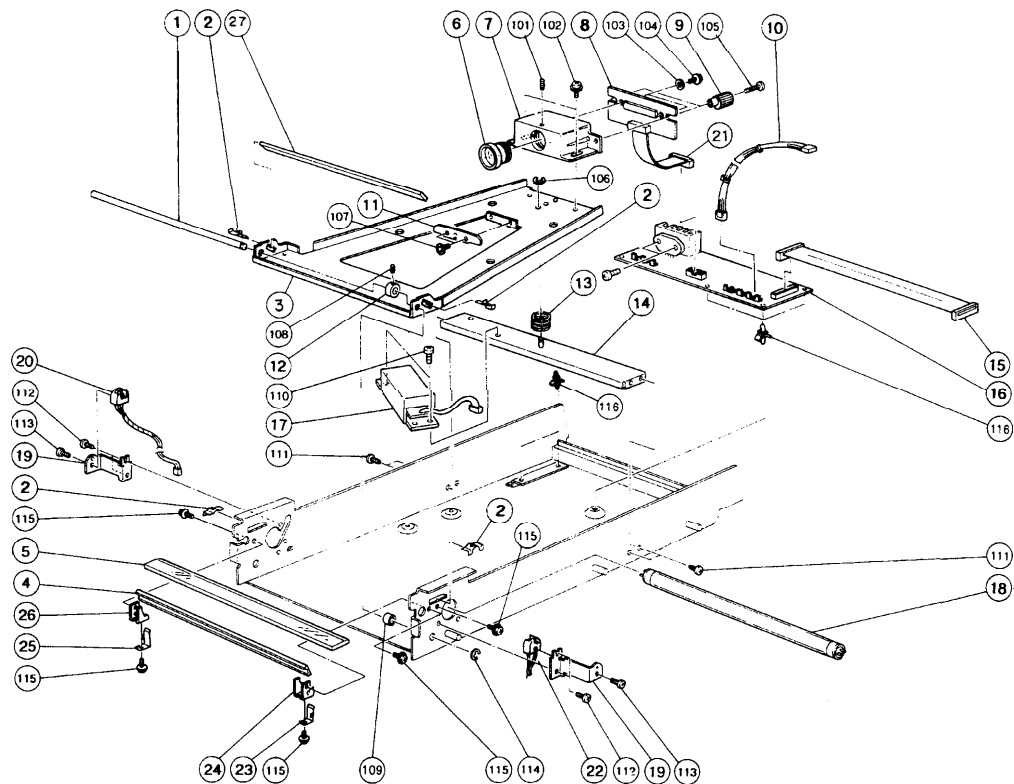


23. SCANNER SECTION 3 (C224)

Index No.	Part No.	Description	Q'ty Per Assembly
1	C200 3015	Seal -1x7x346mm	1
2	C224 3024	Original Table	1
3	C224 2733	Decal - Original Size - LT	1
3	C224 2717	Decal - Original Size - A4	1
4	C224 2736	Decal - Original Table	1
5	C224 3016	Original Feed Guide	2
6	C203 3018	Original Guide Holder	2
7	C203 3019	Side Fence Gear	2
8	C224 3044	Original Table Cover - Right	1
9	C2243136	Right Cover - Scanner	1
10	C2243124	Grip Bracket	1
11	C2073126	Mylar Seal	1
12	C203 3047	Stopper Stud	1
13	C203 3014	Guide Rail Roller	2
14	C224 3041	Left Fluorescent Lamp Cover	1
15	C203 3010	Cover Stud	2
16	55076624	Bushing - 8x16x45mm	2
18	C224 3045	Switch Actuator	2
19	C224 3043	Original Table Cover - Left	1
20	C224 3071	Stay - Original Exit Tray	1
21	C2243111	Feed Roller - Left	1
22	C200 3032	Pulley - 20T	1
23	C224 3042	Right Fluorescent Lamp Cover	1
24	C213 3032	Lock Lever	1
25	C213 3033	Lock Lever - Transmission	1
26	C224 3007	Stopper	1
27	C2003106	Lock Spring	1
28	C204 3038	Spring Arm	1
29	54432713	Wave Washer	1
30	C201 3011	Gear - 16T	1
31	C224 3020	Original Guide Holder	1
32	C203 3011	Dust Shielding	1
33	58752088	Shoulder Screw - M4	1
34	C224 3030	Sensor Cover	1
35	C218 2185	Stepped Screw	1

Index No.	Part No.	Description	Q'ty Per Assembly
36	C224 3028	Switch Bracket	1
37	C224 3029	Scanner Sensor Bracket	1
38	C224 3031	Sensor Arm	1
39	C224 3032	Spring Plate	1
40	C224 8205	Scanner SensorAss'y	1
41	C224 3009	Grounding Plate	1
100	0353 0080D	Philips Truss Head Screw - M3x8	
101	0965 3005B	Tapping Screw W/t Flat Washer-m3x5	
102	0434 0080Z	Tapping Screw - M4x8	
103	0343 0060D	Philips Truss Head Screw - M3x6	
104	03140060Z	Philips Pan Head Screw - M4x6	
105	0701 0040Z	Flat Washer - M4	
106	0720 0060Z	Retaining Ring - M6	
107	0344 0080D	Philips Truss Head Screw - M4x8	
108	0951 3006Z	Philips Screw With Flat Washer - M3	
109	0314 0080Z	Philips Screw - 4x8	
110	0433 0080Z	Tapping Screw - M3x8	
111	0554 0040E	Allen Screw - M4x4	
112	0951 3005Z	Philips Pan Head Screw - M3 X 5	
113	0313 0050Z	Philips Screw - 3x5	
114	03130200Z	Philips Screw - 3x20	
115	0713 0050B	Hexagon Nut - M5	
116	0553 0060E	Allen Screw - M3x6	
117	0951 3004Z	Philips Screw With Flat Washer-M3x4	
118	0252 0080Z	Philips Pan Head Screw - M2x8	

24. SCANNER SECTION 4 (C224)

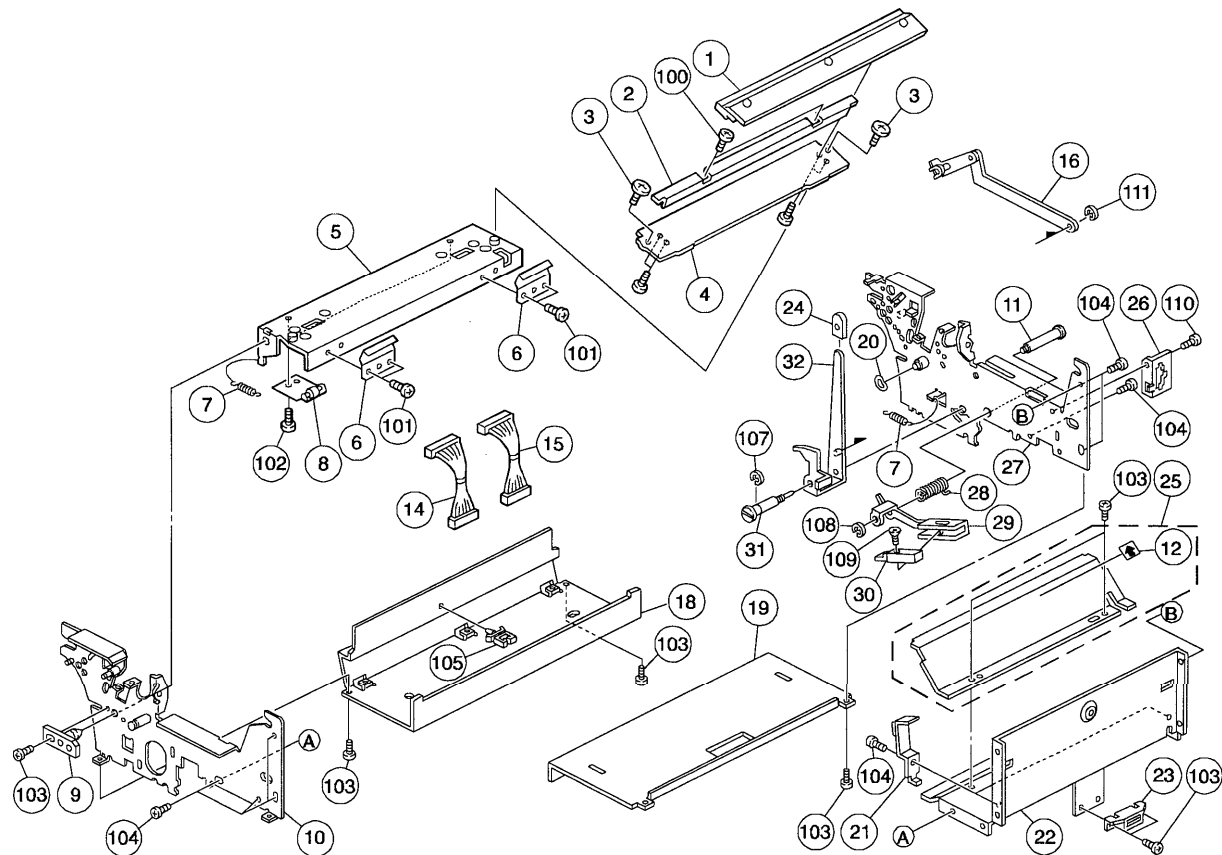


24. SCANNER SECTION 4 (C224)

Index No.	Part No.	Description	Qty Per Assembly
1	C200 3082	Scanner Unit Shaft	1
2	C200 3072	Leaf Spring	4
3	C224 3051	Lens Base Plate	1
4	C200 3086	Scanner Unit Mirror	1
5	C201 3069	Exposure Glass	1
6	C224 3091	Lens	1
7	C224 3040	Lens Block	1
8	C224 8023	Image Processing Board	1
9	54663147	Adjusting Knob	1
10	C203 8084	Scanner Harness	1
11	C215 3057	Shading Plate	1
12	C201 3077	Fixing Ring - 8x16x7mm	1
13	C201 3070	Scanner Frame Spring	1
14	C201 3075	Scanner Stay	1
15	C2158102	Flat Cable - A/D Conversion	1
16	C224 8012	A/D Converter Board	1
17	C224 8006	Fluorescent Lamp Stabilizer	1
18	C200 8464	Fluorescent Lamp - 550V/15W	1
19	C224 3078	Bracket - Fluorescent Lamp Socket	2
20	C224 8504	Right Socket - Fluorescent Lamp	1
21	C215 8025	Harness - Ccd Board	1
22	C224 8502	Left Socket - Fluorescent Lamp	1
23	C203 3058	Left Mirror Supporter	1
24	C203 3060	Left Mirror Holder	1
25	C203 3059	Right Mirror Supporter	1
26	C203 3061	Right Mirror Holder	1
27	C224 3062	Scanner Upper Mirror	1

Index No.	Part No.	Description	Qty Per Assembly
101	0553 0060E	Allen Screw - M3x6	
102	0951 4008W	Philips Screw With Flat Washer-m4x8	
103	0701 0040Z	Flat Washer - M4	
104	0951 3006Z	Philips Screw With Flat Washer - M3	
105	0313 0140Z	Philips Pan Head Screw - M3x14	
106	0720 0040Z	Retaining Ring - M4	
107	0951 3006Z	Philips Screw With Flat Washer - M3	
108	0554 0040E	Allen Screw - M4x4	
109	0707 8080B	Bushing - 8x8mm	
110	0313 0050Z	Philips Screw - 3x5	
111	0434 0080Z	Tapping Screw - M4x8	
112	03140050Z	Philips Pan Head Screw - M4x5	
113	03130060Z	Philips Pan Head Screw - M3x6	
114	0720 0060Z	Retaining Ring - M6	
115	0951 3006Z	Philips Screw With Flat Washer - M3	
116	11050160	Clamp	

25. PLOTTERMASTER FEED SECTION 1 (C224)



25. PLOTTER/MASTER FEED SECTION 1 (C224)

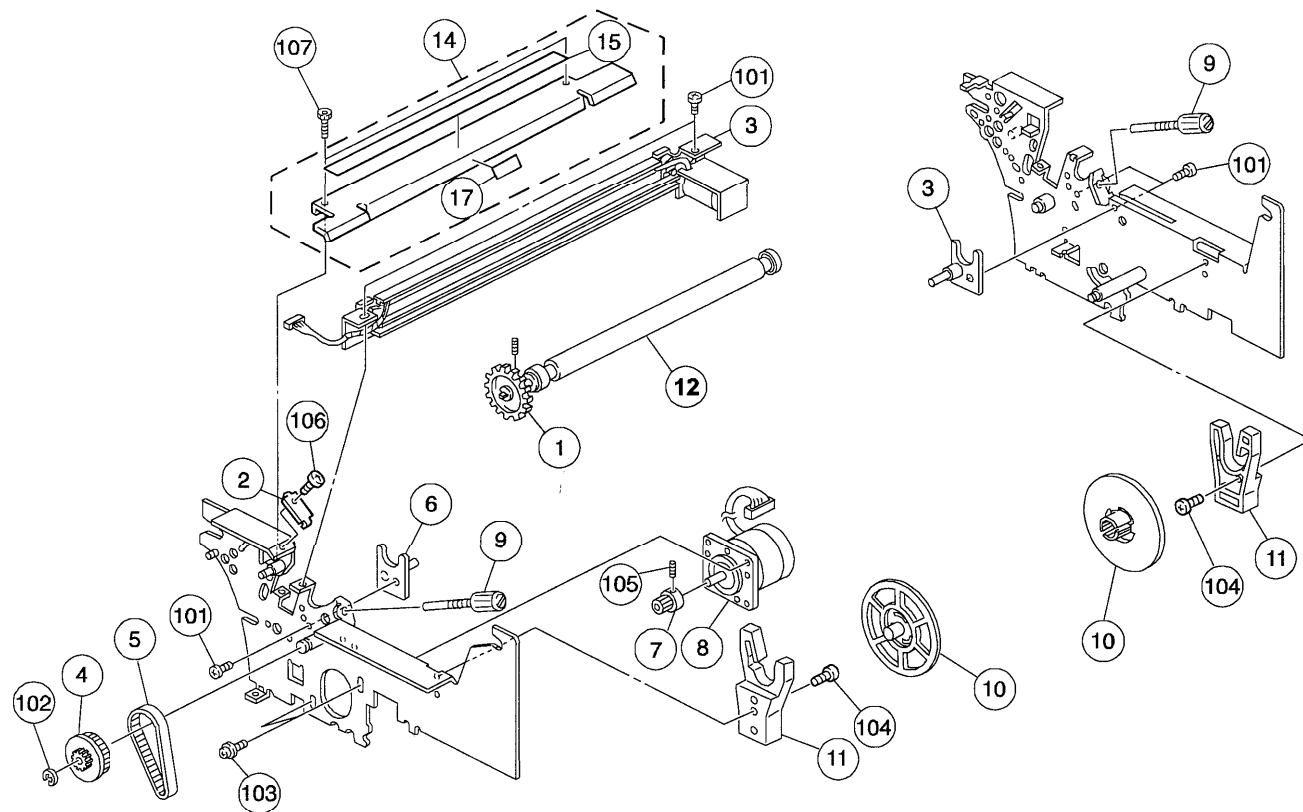


Index No.	Part No.	Description	Qty Per Assembly
1	C224 8031	Thermal Head - B4	1
2	C222 4001	Guide Plate - Thermal Head	1
3	C2094180	Thermal Head Spacer	2
4	C222 4002	Thermal Head Spacer	1
5	C222 4003	Thermal Head Base	1
6	C2094139	Spring Plate	2
7	C219 4007	Spring - B4	2
8	C2224136	Pressure Spring	2
9	C209 4040	Left Adjusting Plate	1
10	C2224111	Left Side Plate	1
11	C219 4026	Sensor Shaft	1
12	C218 2827	Decal - Master Feed	1
14	C2248164	Relay Harness - Power Supply	1
15	C2248163	Relay Harness - Plotter	1
16	C209 4076	Tension Release Arm	1
17	C2248128	Plotter Unit Harness	1
18	C219 4015	Plotter Base	1
19	C219 4012	Plotter Lower Cover	1
20	C218 4038	Bushing Washer - M8	1
21	C203 4013	Brake Plate	1
22	C224 4016	Master Roller Catcher	1
23	AG07 0004	Magnetic Catch	1
24	C209 4059	Lever Knob	1
25	C219 4019	Thermal Head Cover	1
26	C219 4250	Right Connector Bracket	1
27	C2194101	Right Side Plate	1
28	C219 4028	Sensor Spring	1
29	C209 4027	Master End Sensor Bracket	1
30	52035230	Master Sensor	1
31	C219 4029	Lever Shaft	1
32	C219 4031	Platen Release Lever	1



Index No.	Part No.	Description	Qty Per Assembly
100	03130040Z	Philips Pan Head Screw - M3x4	
101	03130060Z	Philips Pan Head Screw - M3x6	
102	03130050Z	Philips Screw - 3x5	
103	03140060Z	Philips Pan Head Screw - M4x6	
104	0434 0080Z	Tapping Screw - M4x8	
105	11050144	Harness Clamp	
106	0951 3006Z	Philips Screw With Flat Washer - M3	
107	0720 0070Z	Retaining Ring - M7	
108	0720 0050Z	Retaining Ring - M5	
109	0323 0100Z	Philips Sunken Head Screw - M3x10	
110	0434 0060Z	Tapping Screw - M4x6	
111	0720 0040Z	Retaining Ring - M4	

26. PLOTTER/MASTER FEED SECTION 2 (C224)

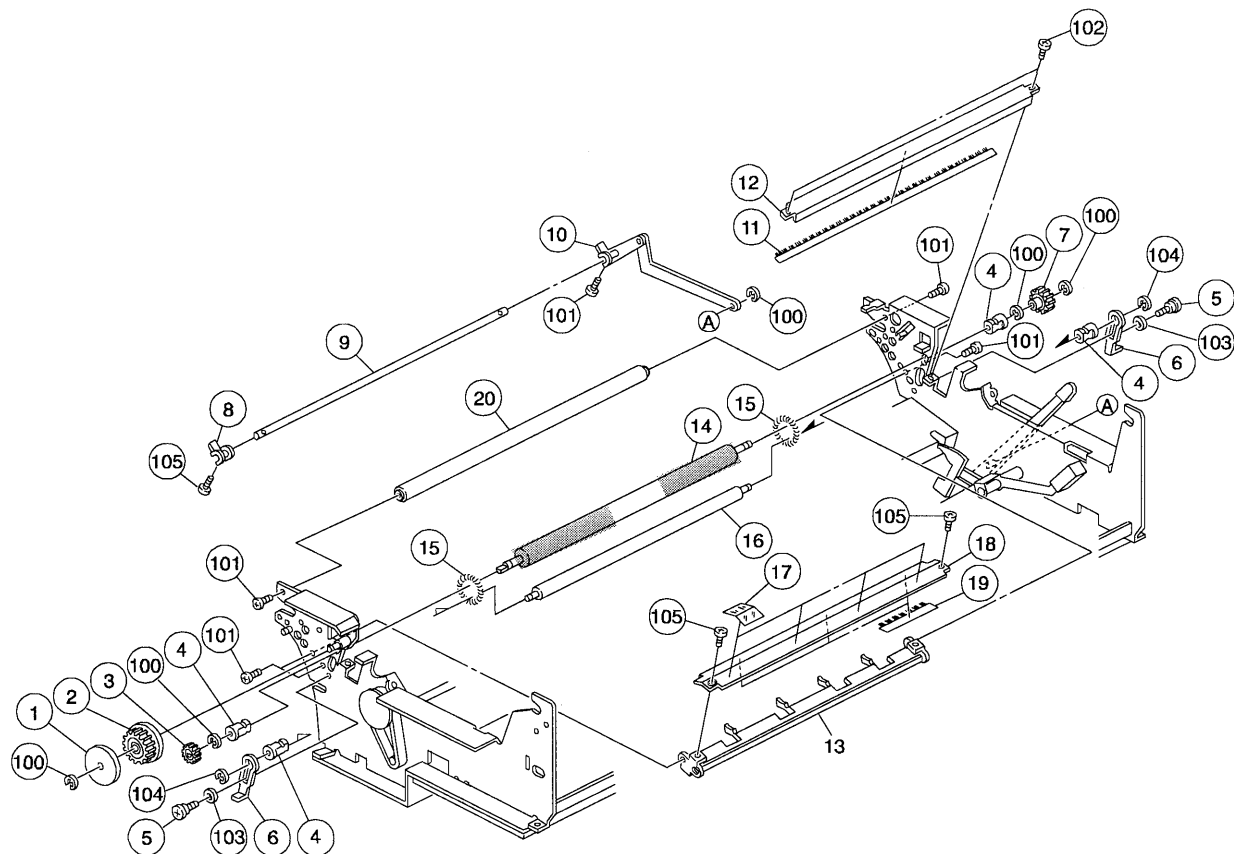


26. PLOTTER/MASTER FEED SECTION 2 (C224)

Index No.	Part No.	Description	Q'ty Per Assembly
1	C209 4049	Gear-48Z	1
2	C219 4130	Left Gear Cover	1
3	C224 4065	Cutter Unit	1
4	C222 4070	Gear-42Z	1
5	C222 4072	Timing Belt	1
6	C222 4037	Left Holder	1
7	C219 4071	Gear - 17Z	
8	C215 8121	Stepper Motor - Plotter	
9	C2074150	Fixing Screw	
10	C213 4042	Master Roll Flange	
11	C213 4040	Master Holder	
12	C222 4044	Platen Roller	
13	C222 4036	Right Holder	
14	C219 4232	Cutter Unit Cover - A4	
15	C2182842	Decal - Master Setting - A4	
16	C2182827	Decal - Master Feed	

Index No.	Part No.	Description	Q'ty Per Assembly
101	0314 0060Z	Philips Pan Head Screw - M4x6	
102	0720 0070Z	Retaining Ring - M7	
103	09514010Z	Philips Screw With Flat Washer M4 X	
104	0434 0080Z	Tapping Screw - M4x8	
105	0574 0040E	Hexagon Headless Set Screw - M4x4	
106	0314 0060Z	Philips Pan Head Screw - M4x6	

27. PLOTTER/MASTER FEED SECTION 3 (C224)

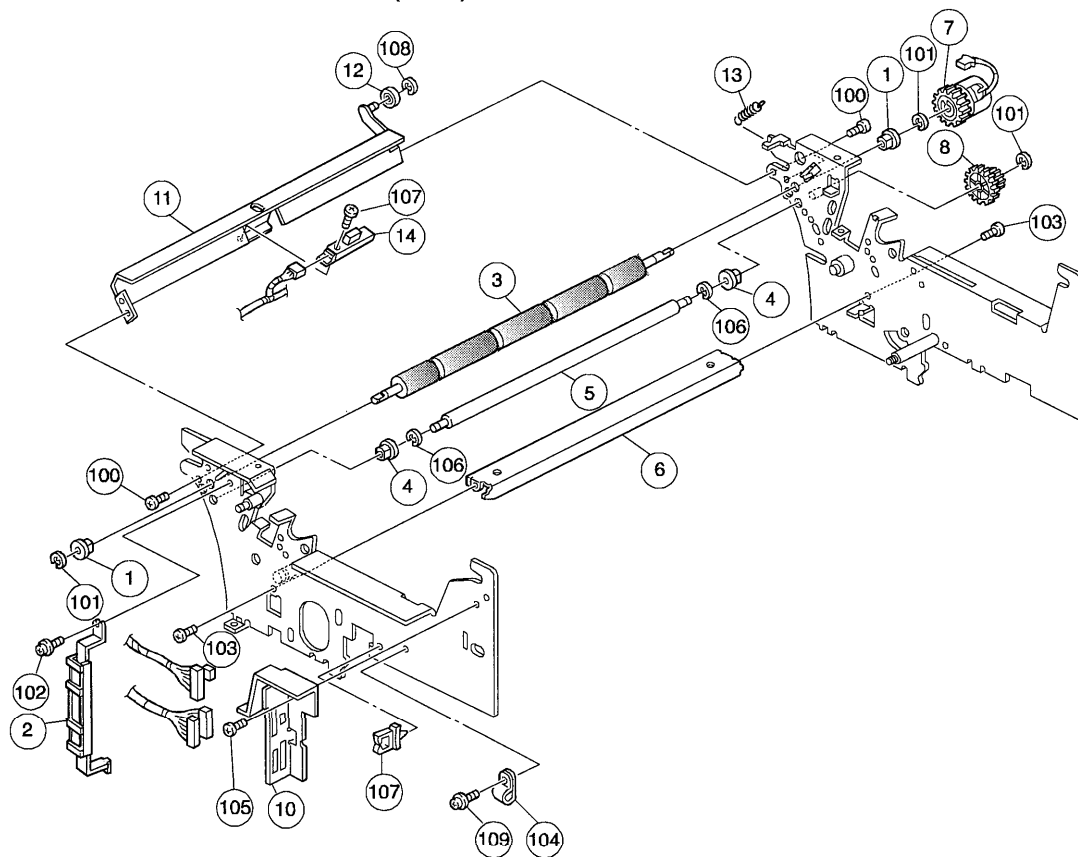


27. PLOTTER/MASTER FEED SECTION 3 (C224)

Index No.	Part No.	Description	Qty Per Assembly
1	C2094116	Spacer - 6x36x0.3	1
2	C2094115	Gear - 30Z	1
3	C222 4071	Gear - 30Z	1
4	50560188	Bushing - 6mm - Long	4
5	54032075	Stepped Screw	2
6	C203 4060	Tension Release Slider	2
7	C209 4072	Gear - 24Z	1
8	C209 4075	Left Arm - Tension Release	1
9	C219 4048	Tension Release Shaft	1
10	C209 4076	Tension Release Arm	1
11	C219 4054	Antistatic Brush	1
12	C219 4056	Master Guide Plate	1
13	C219 4055	Reverse Guide	1
14	C224 4052	Upper Tension Roller	1
15	C200 4184	Tension Spring	2
16	C219 4052	Lower Master Feed Roller	1
17	C203 4038	Master Guide - Large	4
18	C219 4053	Lower Master Guide Plate	1
19	C209 4321	Antistatic Brush	1
20	C219 4120	Plotter Stay	1
			

Index No.	Part No.	Description	Qty Per Assembly
100	0720 0040Z	Retaining Ring - M4	
101	0313 0060Z	Philips Pan Head Screw - M3x6	
102	03125050Z	Philips Pan Head Screw - M2.5x5	
103	0701 0060Z	Flat Washer - M6	
104	0720 0050Z	Retaining Ring - M5	
105	0313 0050Z	Philips Screw - 3x5	

28. PLOTTER/MASTER FEED SECTION 3 (C224)

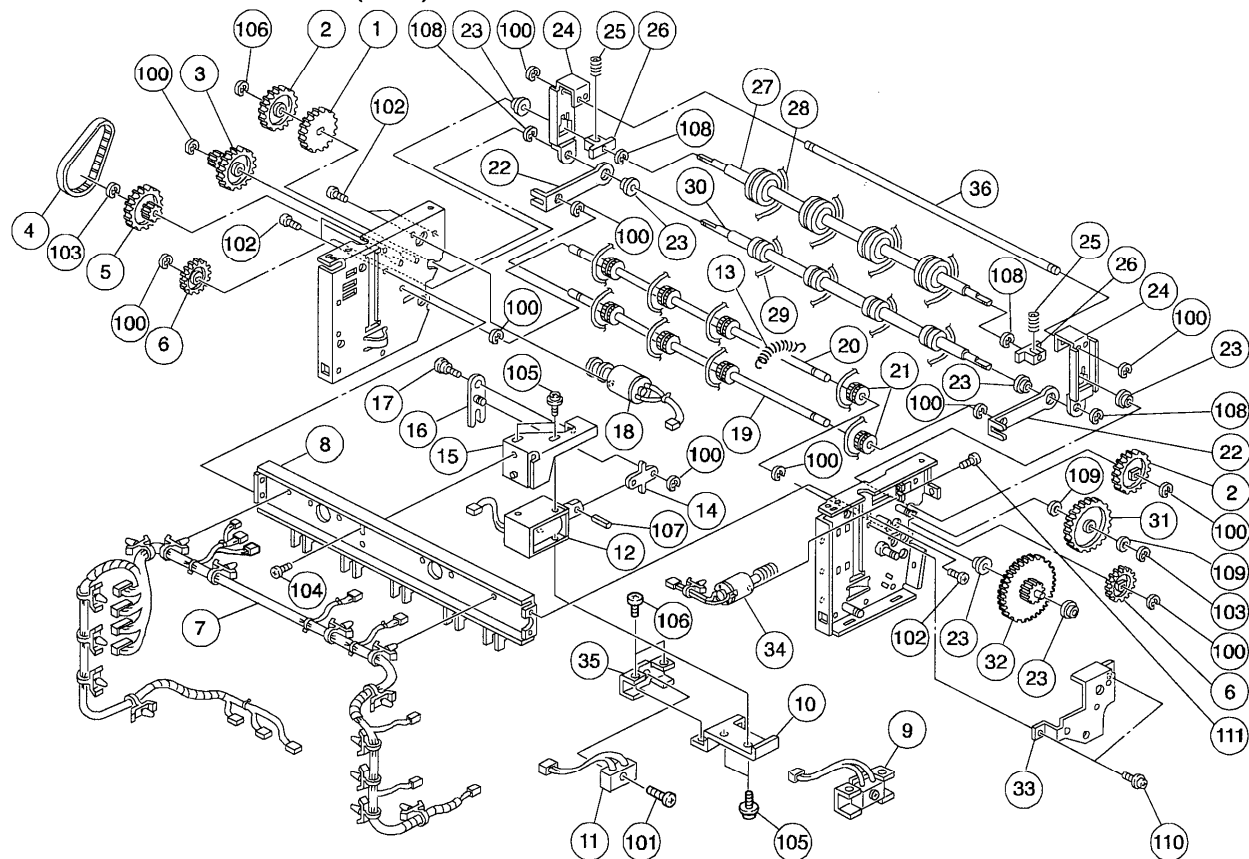


28. PLOTTER/MASTER FEEED SECTION 3 (C224)

Index No.	Part No.	Description	Qty Per Assembly
1	H012 1181	Bushing- 6mm	2
2	C2094128	Harness Bracket	1
3	C224 4063	Upper Inverter Roller	1
4	08053263	Bearing -6 X 10X 6mm	2
5	C213 4045	Lower Reverse Roller	1
6	C219 4065	Plotter Middle Stay	1
7	C219 8239	Reverse Roller - Magnetic Clutch	1
8	C2094114	Gear - 20/27Z	1
9	C219 4061	Master Guide	1
10	C224 4061	Connector Bracket - Left	1
11	C219 4081	Upper Master Guide Plate	1
12	C2094087	Guide Plate Roller	1
13	C219 4058	Spring	1
14	C203 8137	Master Sensor	1

Index No.	Part No.	Description	Qty Per Assembly
100	0313 0060Z	Philips Pan Head Screw - M3x6	
101	0720 0040Z	Retaining Ring - M4	
102	0964 4008Z	Tapping Screw W/washer - M4x8	
103	0313 0060Z	Philips Pan Head Screw - M3x6	
104	11050016	Nylon Clip - 4n	
105	0434 0060Z	Tapping Screw - M4x6	
106	0720 0050Z	Retaining Ring - M5	
107	11050144	Harness Clamp	
108	0720 0030Z	Retaining Ring - M3	

29. MASTER EJECT SECTION 1 (C224)

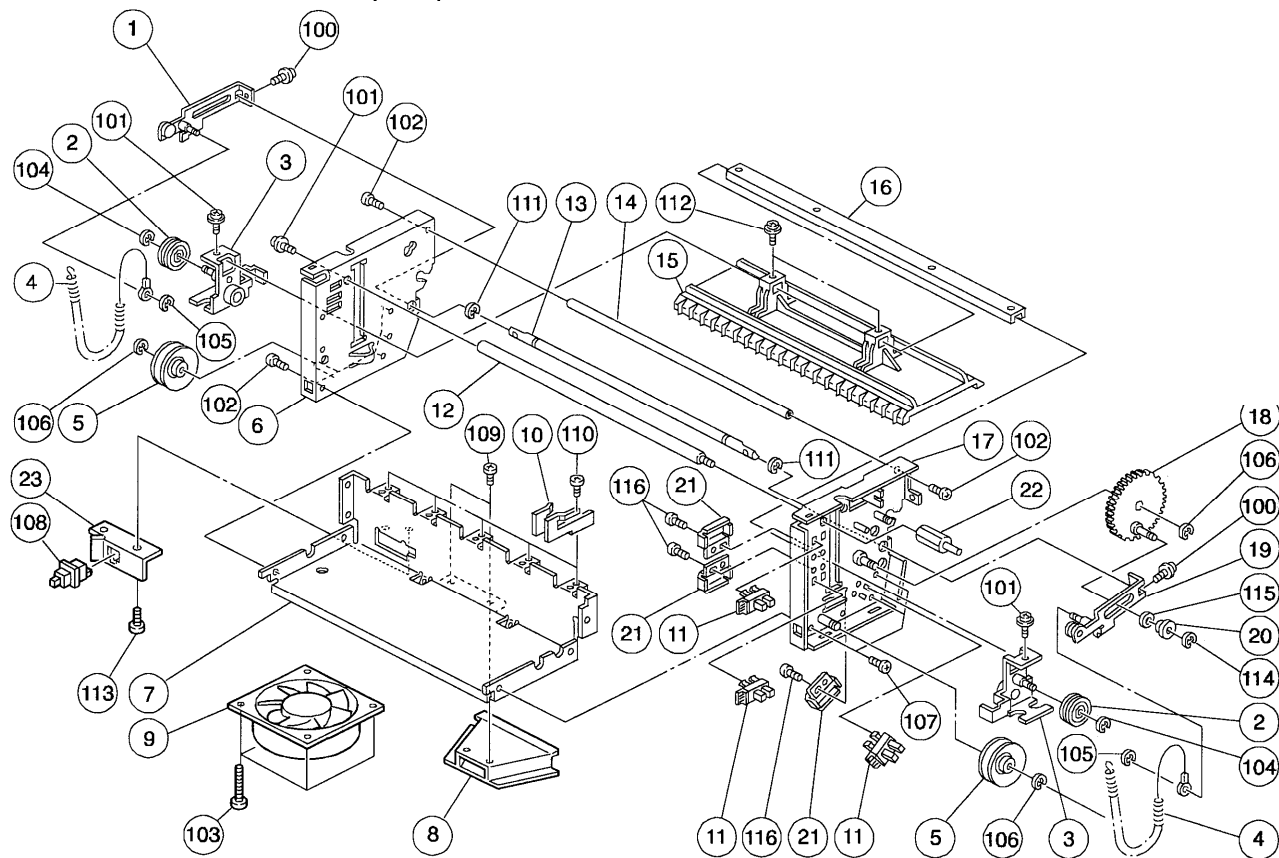


29. MASTER EJECT SECTION 1 (C224)

Index No.	Part No.	Description	Q'ty Per Assembly
1	C209 3545	Gear -622	1
2	C200 3627	Gear - 30T	2
3	C200 3606	Coupled Gear - 62T& 20T	1
4	C207 3612	Timing Belt - B30S2M126	1
5	C207 3604	Pulley -402	1
6	C200 3628	Gear - 20T	2
7	C2248122	Master Eject Harness	1
8	C219 3517	Master Eject Stay	1
9	C209 3561	Master Eject Sensor	1
10	C207 3559	Sensor Bracket	1
11	C2098117	Drum Master Detection Sensor	1
12	C209 8269	Master Eject Solenoid	1
13	C203 3501	Tension Spring	1
14	C209 3661	Solenoid Plate	1
15	C200 3553	Solenoid Bracket	1
16	C200 3554	Solenoid Arm	1
17	54032075	Stepped Screw	1
18	C209 8260	Micro Motor - Master Eject	1
19	C201 3529	Lower Pulley Shaft	1
20	C219 3526	Upper Pulley Shaft - B4	1
21	C200 3547	Pulley	8
22	C200 3529	Pulley Plate	2
23	55064608	Bushing - Paper Hold/down Roller -	6
24	C200 3535	Supporter	2
25	C201 3527	Pressure Spring	2
26	C200 3536	Separation Arm Bushing	2
27	C224 3541	Upper Eject Roller	1
28	C219 3545	Upper Belt	4
29	C219 3546	Lower Belt	4
30	C224 3545	Lower Eject Roller	1
31	C209 3550	Worm Gear - 16/502	1
32	C209 3551	Gear - 16/1 162	1
33	C209 3557	Bracket	1
34	C217 8447	DC Motor - 24V/7.2W	1
35	C213 3561	Master Eject Sensor Bracket	1

Index No.	Part No.	Description	Q'ty Per Assembly
36	C200 3537	Arm Connect Shaft	1
100	07200040Z	Retaining Ring - M4	
101	02520080Z	Philips Pan Head Screw - M2x8	
102	04340060Z	Tapping Screw - M4x6	
103	07200030Z	Retaining Ring - M3	
104	03140050Z	Philips Pan Head Screw - M4x5	
105	09513006Z	Philips Screw With Flat Washer - M3	
106	03130050Z	Philips Screw - 3x5	
107	0623 0120E	Spring Pin - M3x12	
108	07200050Z	Retaining Ring - M5	
109	08073041	Spring Washer	
110	09644008Z	Tapping Screw W/washer - M4x8	
111	03130030Z	Philips Pan Head Screw - M3x3	

30. MASTER EJECT SECTION 2 (C224)

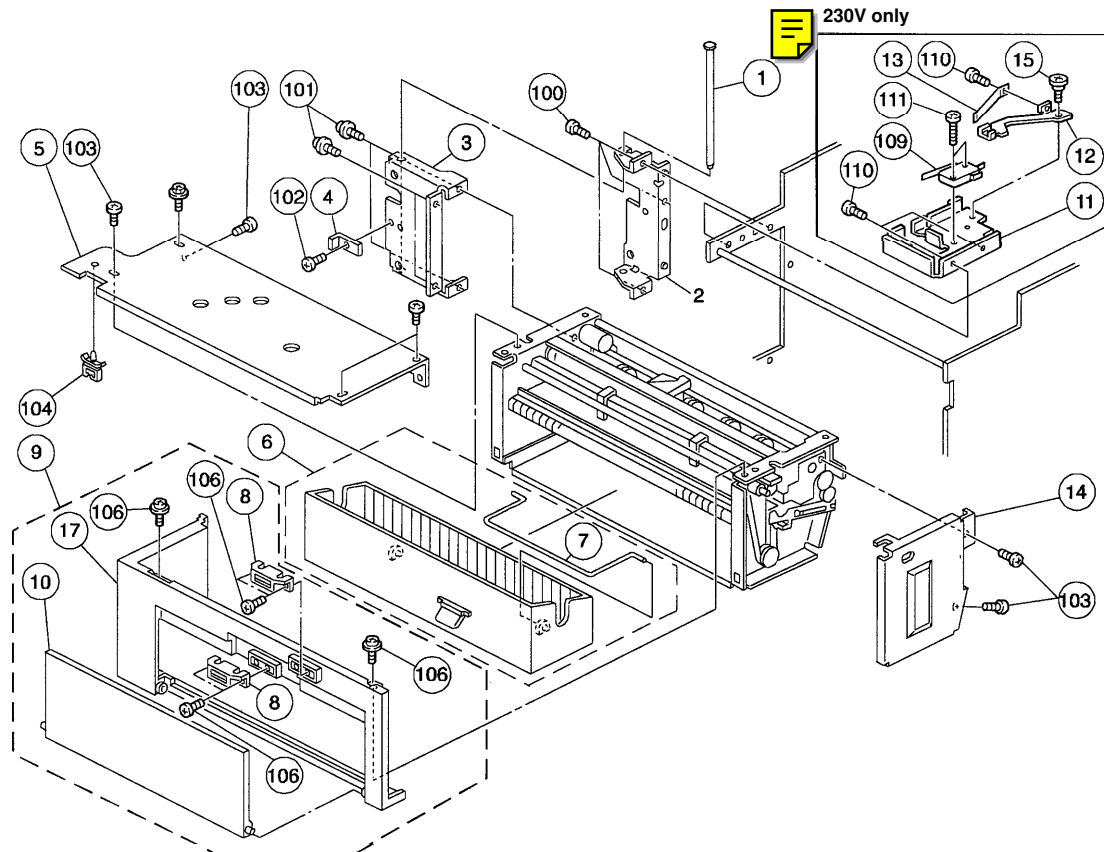


30. MASTER EJECT SECTION 2 (C224)

Index No.	Part No.	Description	Q'ty Per Assembly
1	C209 3543	Rear Pressure Arm	1
2	C209 3536	Pulley	2
3	C209 3533	Pressure Plate Arm	2
4	C221 3537	Pressure Spring	2
5	C200 3712	Pulley	2
6	C209 3512	Rear Side Plate	1
7	C224 3727	Bottom Plate - Master Eject	1
8	C201 6015	Air Knife Nozzle	1
9	C219 8204	Vacuum Fan Motor -Dc24V 0.3A	1
10	C218 3532	Pulley Guide	2
11	AW02 0075	Photointerruptor	3
12	C209 3642	Master Eject Stay - Large	1
13	C209 3539	Pressure Arm Shaft	1
14	C200 3508	Master Eject Stay - Small	1
15	C219 3531	Pressure Plate -B4/lg	1
16	C209 3532	Pressure Plate Shaft	1
17	C209 3501	Front Side Plate	1
18	C209 3554	Gear - 60Z	1
19	C209 3540	Front Pressure Arm	1
20	C209 3615	Spacer - 6x12x3	1
21	C209 3507	Master Eject Sensor Cover	3
22	C209 3643	Lock Stay	1
23	C222 3526	Sensor Bracket - Master Eject Box	1

Index No.	Part No.	Description	Q'ty Per Assembly
100	09604010Z	Philips Flange Screw - M4x10	
101	0960 4005Z	Philips Flange Screw - M4x5	
102	03140080Z	Philips Screw - 4x8	
103	0314 0350Z	Screw - M4X35	
104	0720 0040Z	Retaining Ring - M4	
105	0720 0030Z	Retaining Ring - M3	
106	0720 0060Z	Retaining Ring - M6	
107	0434 0060Z	Tapping Screw - M4x6	
108	AW50 0012	Push Switch	
109	0964 3008Z	Tapping Screw W/flat Washer - M3x8	
110	03140060Z	Philips Pan Head Screw - M4x6	
111	0720 0080Z	Retaining Ring - M8	
112	0801 1135	Philips Pan Head Screw - M3x3	
113	03130050Z	Philips Screw - 3x5	
114	0720 0050Z	Retaining Ring - M5	
115	08074118	Flat Washer	
116	0433 0060W	Tapping Screw - M3x6	

31. MASTER EJECT SECTION 3 (C224)



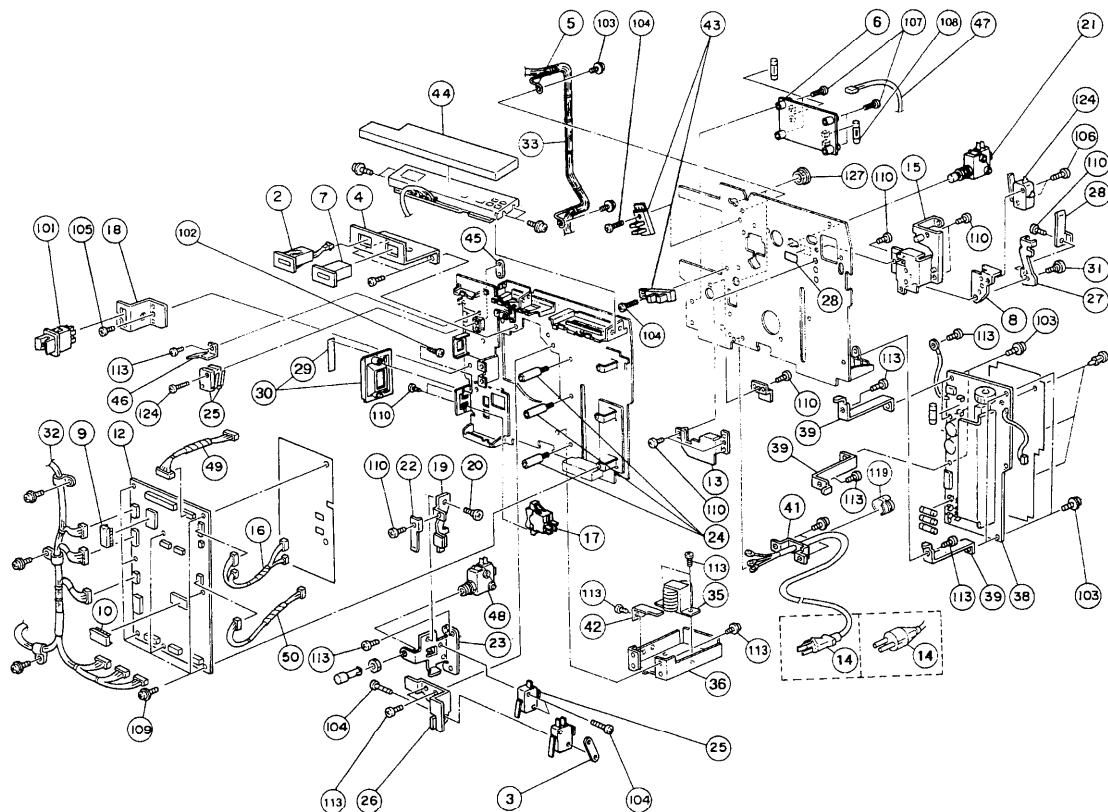
31. MASTER EJECT SECTION 3 (C224)

ride> No.	Part No.	Description	Per ambly
1	C203 3504	Hinge Shaft	1
2	C209 3671	Master Eject Hinge	1
3	C219 3680	Master Eject Hinge -Small	1
4	C209 3675	Cover Bracket	1
5	C224 3768	Upper Inner Cover	1
6	C209 3558	Master Eject Box	1
7	C203 3511	Arm - Master Eject Box	1
8	AG07 0004	Magnetic Catch	1
9	C224 2460	Master Eject Cover Ass'y	1
10	C218 2455	Master Eject Door	1
11	C224 2171	Safety Switch Bracket	1
12	C218 2172	Safety Switch Lever - Lt	1
13	C218 2173	Support Plate - Safety Switch - Lt	1
14	C219 3673	Inner Cover - Master Eject	1
15	C218 2185	Stepped Screw	1
17	C2242461	Master Eject Cover	1



Index No.	Part No.	Description	Per ambly
100	0434 0080Z	Tapping Screw - M4x8	
101	09644010Z	Tapping Screw W/washer - M4x10	
102	0314 0080Z	Philips Screw - 4x8	
103	0434 0060Z	Tapping Screw - M4x6	
104	11050108	Nylon Clip	
106	0434 0062W	Pan Head Tapping Screw - M4x6	
108	03140060Z	Philips Pan Head Screw - M4x6	
109	12042267	Micro Switch - V-162-3c25	
110	03130050Z	Philips Screw - 3x5	
111	0313 0140Z	Philips Pan Head Screw - M3x14	

32. ELECTRICAL SECTION (C224)

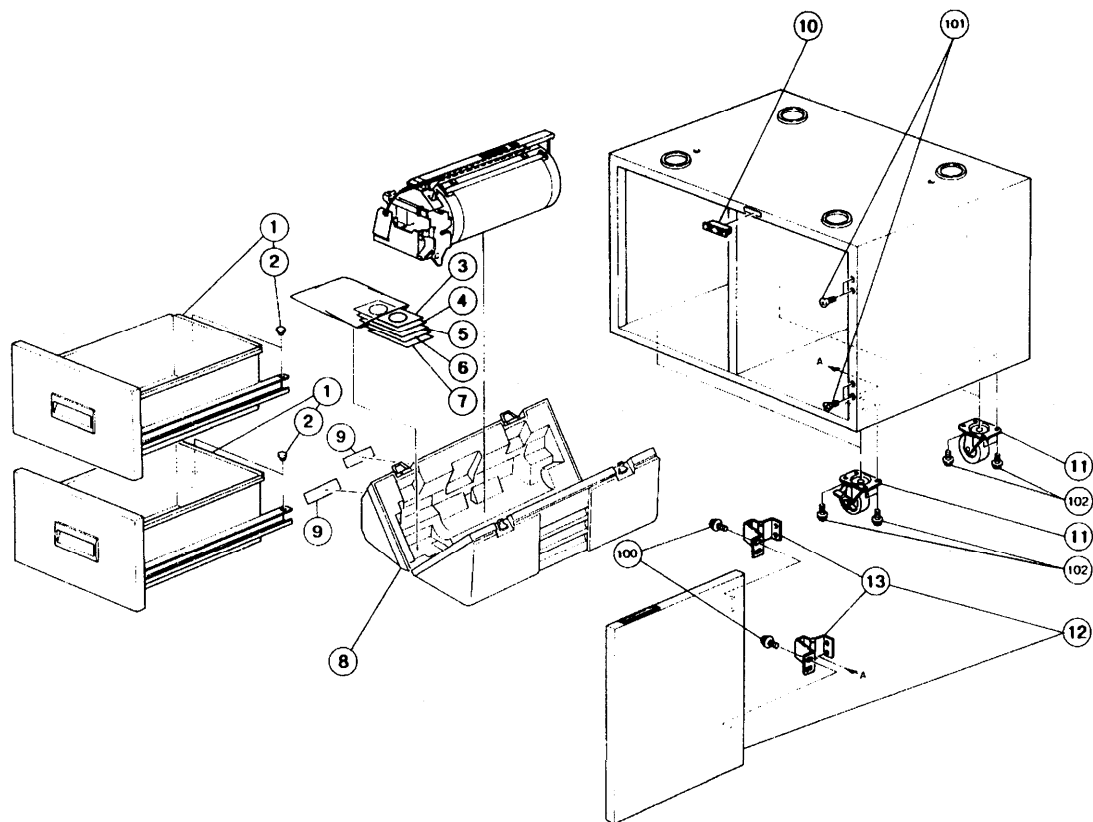


32. ELECTRICAL SECTION (C224)

Index No.	Part No.	Description	Q'ty Per Assembly
2	C222 8461	Master Counter	1
3	50560509	Nut Plate - Microswitch	1
4	C2242160	Total Counter Bracket	1
5	C203 8095	Upper Harness Supporter	1
6	C224 8058	AC Drive Board - 115V	1
6	C224 8063	AC Drive Board - 220V	1
7	C222 8462	Total Counter	1
8	C218 2071	Safety Switch Stopper - Lt	1
9	C224 8007	IC - IPU	1
10	C224 8008	IC-THD	1
11	C2158116	Ink Detecting Board	1
12	C224 8042	Mpu Board	1
13	C224 2072	Bracket - Safety Switch Cover	1
14	C224 8242	Power Supply Cord - 115V	1
14	C224 8252	Power Supply Cord - 220V	1
15	C224 2065	Safety Switch Bracket	1
16	C2228127	Plotter Unit Harness	1
17	C209 8276	Main Switch	1
18	C224 2057	Switch Bracket	1
19	C2242172	Safety Switch Lever	1
20	AA143005	Stepped Screw - M4x2.5	1
21	C219 8174	Microswitch	1
22	C2182173	Support Plate - Safety Switch - LT	1
23	C224 2551	Switch Bracket	1
24	C200 2596	Main Board Stud - Long	1
25	C219 8296	Safety Switch	1
26	C2014541	Bracket - Drum Detecting Switch	1
29	C217 2514	Decal - Main Switch	1
30	C224 2433	Main Switch Cover	1
32	C224 8101	DC Drive Harness	1
35	C224 8151	Transformer - 115V	1
35	C2248156	Transformer - 220v	1
36	C224 2018	Transformer Bracket	1
38	C224 8301	Power Supply Board - 115V	1
38	C224 8341	Power Supply Board - 220V	1

Index No.	Part No.	Description	Q'ty Per Assembly
39	C224 2050	Power Supply Bracket	4
40	C203 2128	AC Drive Board Cover	1
41	C203 2119	Bracket - Power Supply Cord	1
42	C203 2131	Transformer Cover	1
43	AW02 0041	Photointerruptor	2
44	C224 2440	Operation Panel Cover	1
45	50560509	Nut Plate - Microswitch	1
46	C224 2051	Switch cover	1
47	C2248110	AC Drive Harness	1
48	C219 8171	Microswitch	1
49	C2248162	Relay Harness - MAIN	1
50	C215 8130	Harness - Master Motor	1

33. TABLE/DRUM BOX (C224)



33. TABLE/DRUM BOX (C224)

Index No.	Part No.	Description	Qty Per Assembly
1	C200 9101	Drawer	2
2	C200 9102	Table Stud	2
3	C526 2150	Drum Decal - Black	1
4	C526 2151	Drum Decal - Red	1
5	C5262152	Drum Decal - Blue	1
6	C5262153	Drum Decal - Green	1
7	C5262154	Drum Decal - Brown	1
8	C5262100	Option Drum Case	1
9	C5262110	Decal - Drum Case	1
10	C2009105	Magnet Catch	1
11	C2009107	Caster	4
12	C2009103	Table Door	1
13	C2009104	Hinge	2

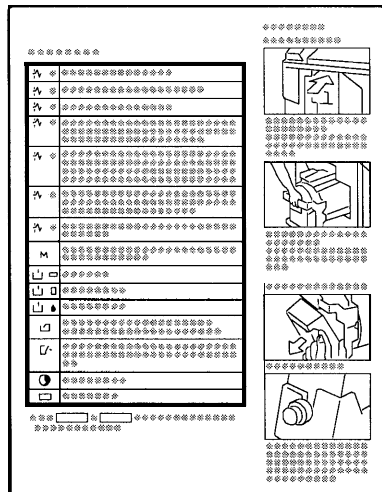
Index No.	Part No.	Description	Qty Per Assembly
100	05840100Z	Hexagon Bolt - M4x10	
101	03240100Z	Sunk Screw - 4x10	
102	0588 0120Z	Hexagon Bolt - M8x12	

34. DECALS AND DOCUMENTS (C224)

1	2		
Master Cut Button	A B *****		
3	4	5	6
ON OFF		ADF On Off	M
7	8	9	10
*****	Push to open the master eject unit	Feeder ***** *****	Printing density Standard Lighter Darker

34. DECALS AND DOCUMENTS (C224)

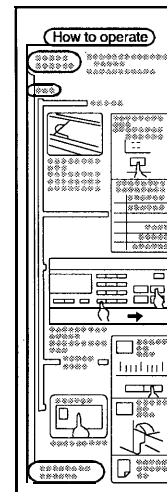
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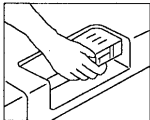
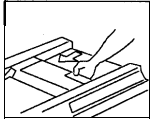
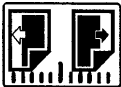
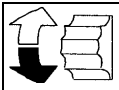
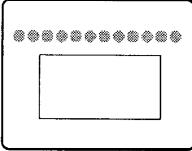
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34. DECALS AND DOCUMENTS (C224)

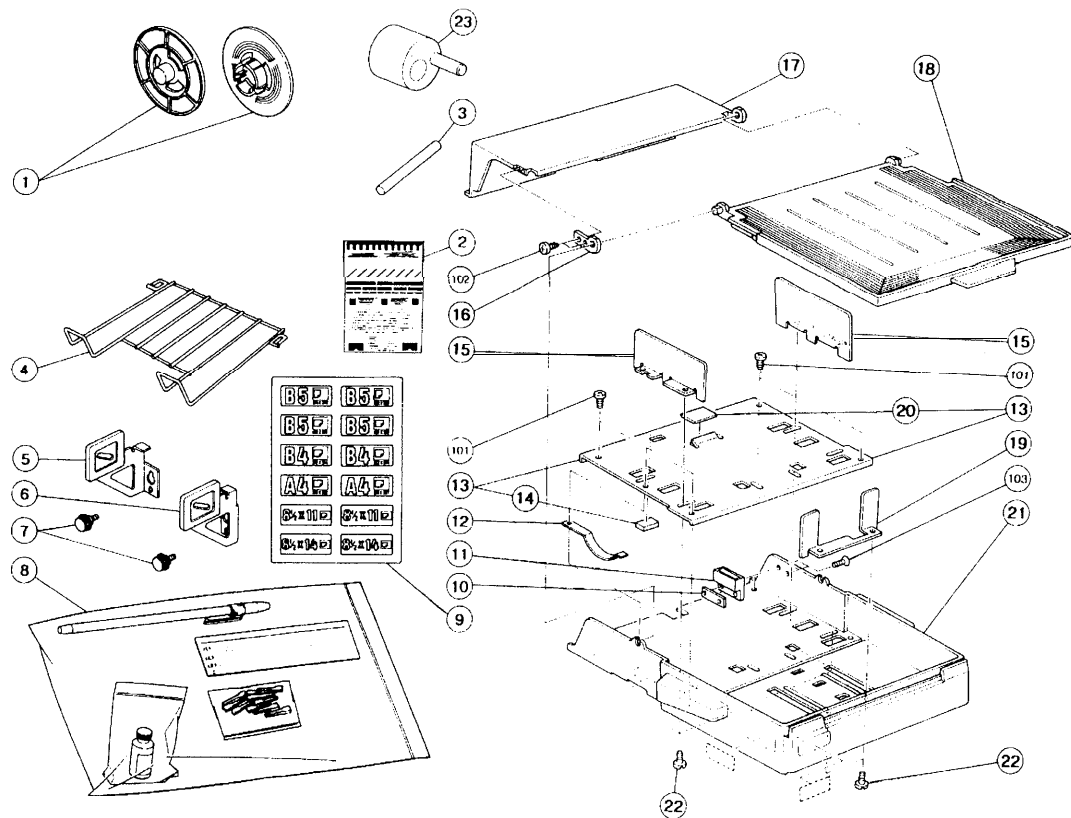
15 ***** *****  ***** *****  ***** ***** ***** ***** *****	16 	17 	19 	20 Paper Separator Thick paper Set both levers to same position Standard
21 WARNING - For continued protection against possible fire use only PARAFFIN OIL base liquids classified 0-10 or lower with respect to fire hazard				
22 	23 			

34. DECAL AND DOCUMENT (C224)

Index No.	Part No.	Description	Q'ty Per Assembly
1	C203 2759	Master Cutter Decal	1
2	C201 2543	Decal - Drum Caution	1
3	C217 2514	Decal - Main Switch	1
4	C224 2462	Decal - Original Table	1
5	C224 2734	Decal - ADF On/off	1
6	C224 2766	Decal - Counter	1
7	C224 2742	Decal - Drum Operation	1
8	C218 2825	Decal - Master Eject Open	1
9	C224 2737	Decal - Paper Feed	1
10	C203 2730	Decal - Printing Density	1
11	C224 2771	Decal - Drum Replacement	1
12	C224 2716	Decal - Paper Size - LT	1
12	C224 2718	Decal - Paper Size - A4	1
13	C224 2732	Decal - How To Operation - LT	1
13	C224 2740	Decal - How To Operation - A4	1
14	C224 2717	Decal - Original Size - A4	1
14	C224 2733	Decal - Original Size - LT	1
15	C224 2736	Decal - Original Table	1
16	C213 2453	Decal - Paper Feed Table	1
17	C213 2454	Decal - Paper Feed Knob	1
18	C218 2842	Decal - Master Setting - A4	1
19	C218 2827	Decal - Master Feed	1
20	C203 2728	Decal - Paper Separator	1
21	C217 2529	Decal - Ink Supply	1
22	C224 8607	Operating Instructions - English	1
22	C224 8608	Operating Instructions - English (ASIA)	1
23	AA00 1190	Decal - Ground	1

Index No.	Part No.	Description	Q'ty Per Assembly

35. ACCESSORIES AND SPECIAL TOOLS (C224)



35. ACCESSORIES AND SPECIAL TOOLS (C224)




Index No.	Pari No.	Description	Q'ty Per Assembly
1	C213 4041	Master Flange	1
2	99992131	Test Chart	1
3	C200 9001	Drum Gauge	1
4	C203 3075	Original Exit Tray	1
5	C201 3023	Right Bracket-Original Tray	1
6	C2013020	Left Bracket-Original Tray	1
7	08030017	KnobScrew-M4x6.5	1
8	C203 8723	Thermal Head Cleaner -English	1
8	C204 8721	Thermal Head Cleaner -Europe	1
9	C522 22450	Decal Sheet	1
10	C522 2433	Plate Nut	1
11	C200 3053	Magnet Catch	1
12	C522 2434	Grounding Plate	1
13	C522 2421	Bottom Plate	1
14	C522 2423	Cushion Seal - 10x19	1
15	C522 2431	Side Fence	1
16	C522 2417	Cover Stopper Supporter	1
17	C522 2413	Cover Stopper	1
18	C522 2418	Cassette Cover	1
19	C522 2432	Rear Fence	1
20	55076828	Rubber Plate - Feed Table	1
21	C5222441	Cassette Body	1
22	C5222435	Screw - M3	1
23	C2009002	Image Shifting Gauge	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0413 0052Z	Tapping Screw - M3x5	
102	0433 0082Z	Tapping Screw - M3x8	
103	0323 0060Z	Philips Sunk Screw - M3x6	