

Black Drum Type 45R (S)
Color Drum Type 45R (L/M/S)
(C618/C619/C620)

Black Drum Type 45R (S) / Color Drum Type 45R (L/M/S)(C618/C619/C620)

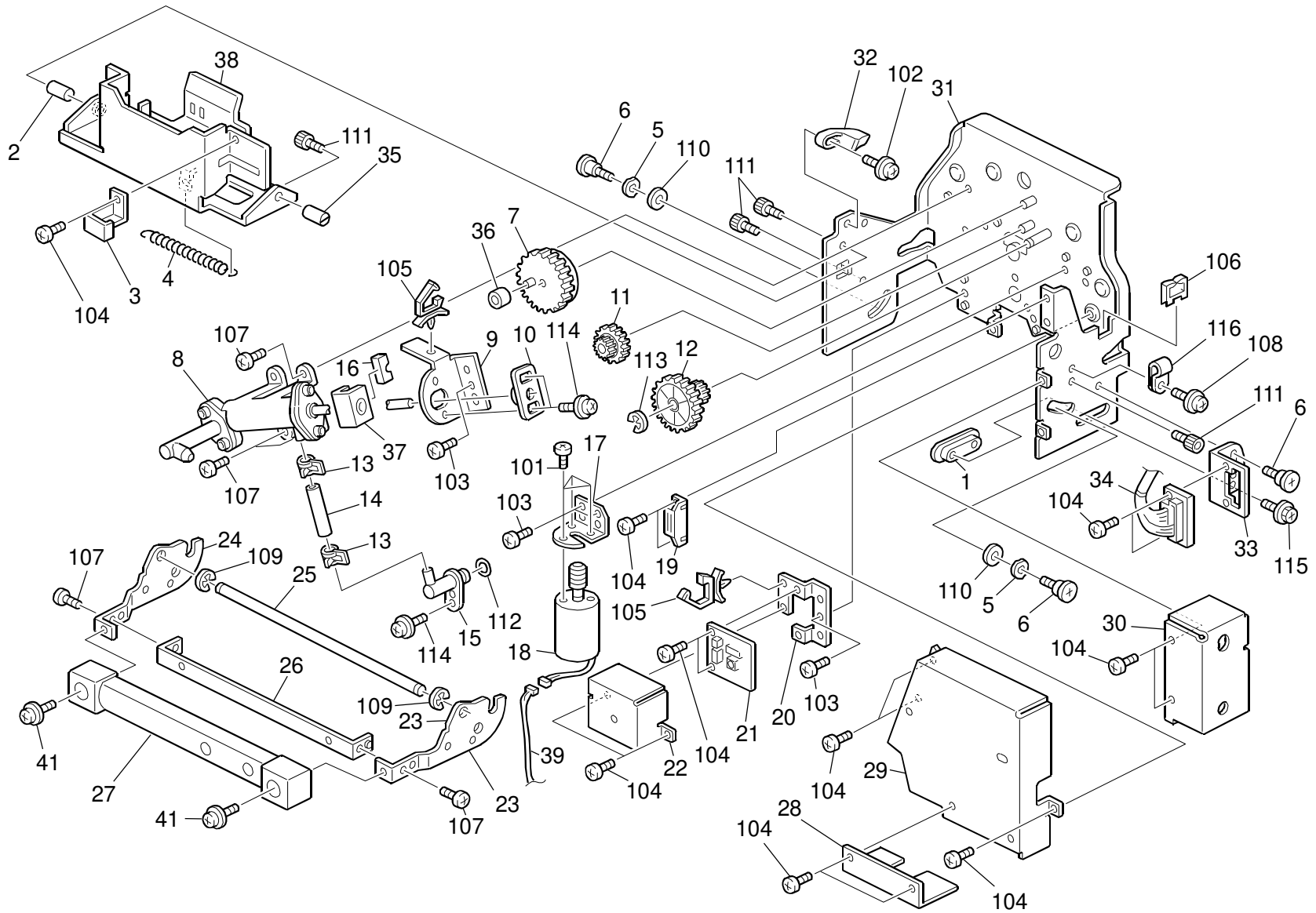
PARTS CATALOG

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January 12, 2012

1.Color Drum 1 (C618/C619)

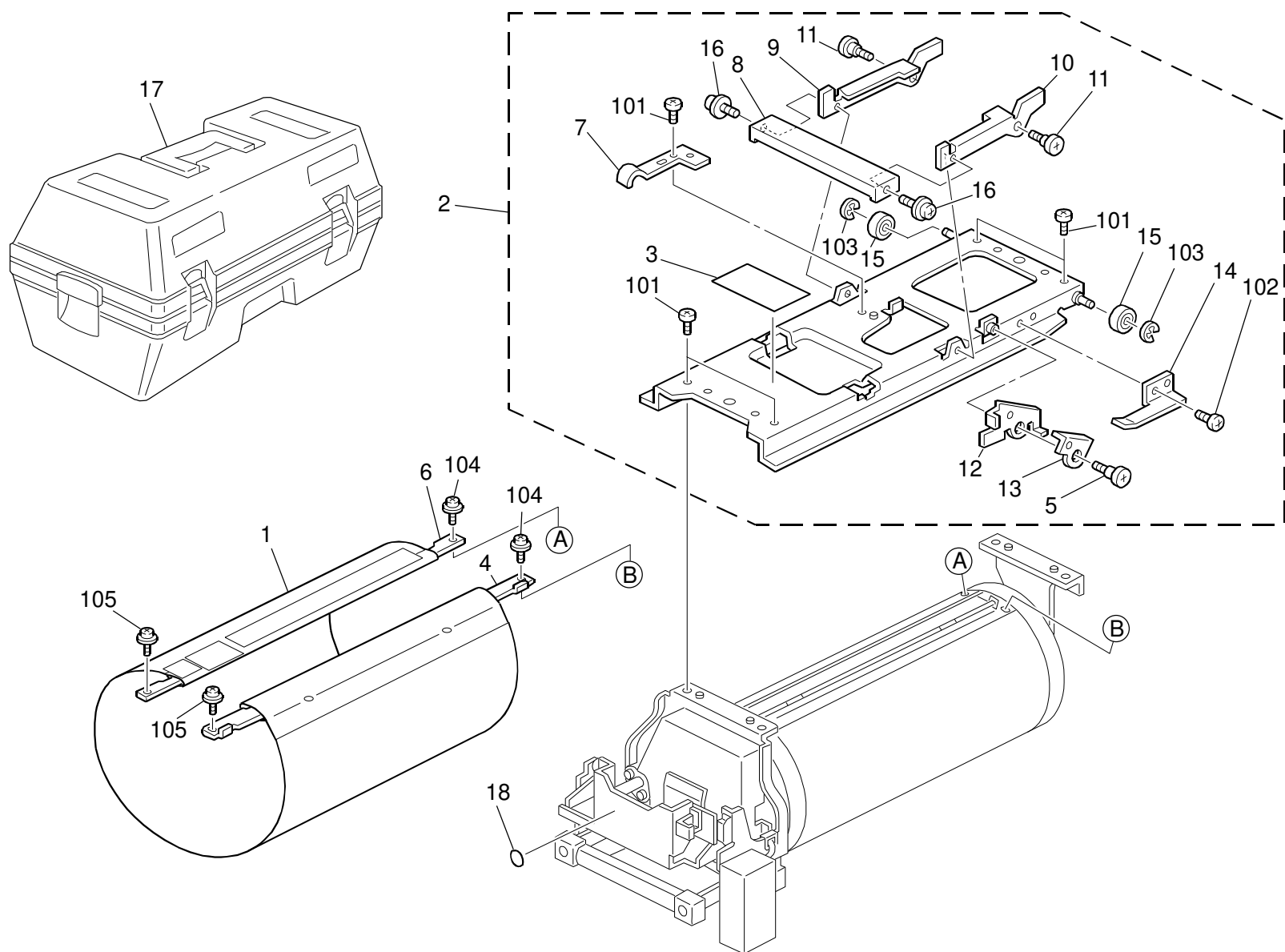


1.Color Drum 1 (C618/C619)

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1	C238 2574	Slider	1
2	C238 2556	Left Shaft - Holder	1
3	C238 2558	Grip:Ink:Ass'y	1
4	C264 2546	Tension Spring:Holder:Ink Cartridge	1
5	C217 5102	Spring Washer	2
6	C238 2573	Stepped Screw	3
7	C238 2534	Pump Drive Gear	1
8	C264 2631	Pump:Ink:1000:Ass'y	1
9	C238 2621	Pump Slider Bracket - DOM	1
10	C200 4814	Bushing - 6x10x55mm	1
11	C238 2535	Pump Drive Relay Gear	1
12	C238 2536	Pump Motor Gear	1
13	C244 2530	Hose Band	2
14	C238 2633	Ink Tube - 1000	1
15	C238 2643	Tube Joint	1
16	C238 2438	Retainer:Bushing:Auxiliary	1
17	C238 2532	Pump Motor Bracket	1
18	C259 5806	DC Motor:7.2W:MM34	1
19	AG07 0504	Magnet Catch:44.1N	1
20	C238 2549	Board Bracket	1
21	C264 5140	Printed Circuit Board:Ink Sensor:Ass'y	1
22	C238 2547	Board Cover	1
23	C238 2510	Right Arm	1
24	C238 2511	Left Arm	1
25	C264 2513	Shaft:Contact Point:Arm:Drum	1
26	C238 2514	Grip Bracket	1
27	C238 2512	Lower Drum Grip	1
28	C238 2562	Motor Cover	1
29	C272 2648	Cover:Pump Unit:Drum:DOM	1
30	C238 2541	Harness Cover	1
31	C264 2619	Side Plate:Left:1000:Peen	1
32	C238 2526	Ink Holder Cam	1
33	C249 2538	Connector Bracket	1
33	C250 2538	Connector Bracket - B4	1
34	C264 5250	Harness:Drum:1000:Ass'y	1

Index No.	Part No.	Description	Q'ty Per Assembly
35	C238 2557	Right Shaft - Holder	1
36	C229 2525	Bushing - Pump Drive Gear	1
37	C264 2427	Slider:Drive:Pump	1
38	C608 2561	Ink Holder - Color	1
39	C264 5253	Harness:Connecting:Motor:Ass'y	1
40	C264 5252	Harness:Sensor:Ink:Ass'y	1
41	C612 1801	Screw:M4X8	2
101	0353 0040N	Screw - M3X4	
102	0951 4010Z	Philips Screw With Flat Washer - M4	
103	0314 0040N	Pan Head Screw - M4x4	
104	0353 0050N	Screw-m3x5	
105	1105 0516	Clamp	
106	1105 0518	Edge Saddle - LES-1010	
107	0354 0060N	Screw-m4x6	
108	0951 3006Z	Philips Screw With Flat Washer - M3	
109	0720 0060E	Retaining Ring - M6	
110	0807 4043	Spacer	
111	0594 0080Z	Bolt - M4x8	
112	0808 0021	Rubber Ring	
113	0720 0050E	Retaining Ring - M5	
114	0951 4006Z	Philips Screw With Flat Washer - M4	
115	0450 4006N	Tapping Screw:4x6	
116	1105 0016	Nylon Clamp - 4N	

2.Color Drum 2 (C618/C619)

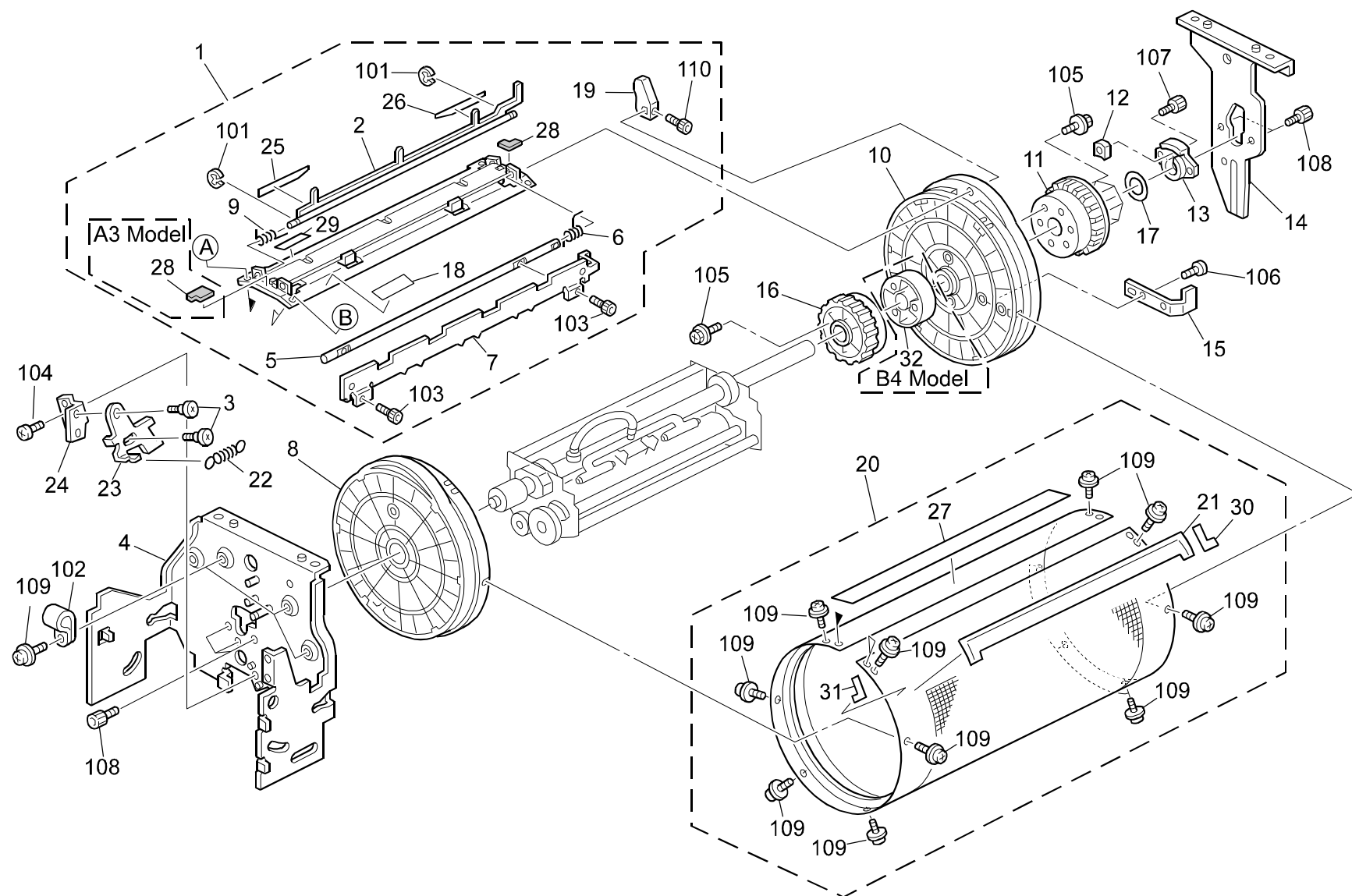


2.Color Drum 2 (C618/C619)

Index No.	Part No.	Description	Q'ty Per Assembly
1	C272 2381	Screen:A3:Adhesion	1
1	C273 2381	Screen:B4:Adhesion	1
1	C620 2382	Screen:A4:Adhesion	1
2	C264 2507	Frame:Drum:Ass'y	1
3	C238 2553	Decal - Drum	1
4	C238 2389	Screen Holder 2	1
4	C247 2389	Screen Holder 2	1
5	C244 2390	Screw:Stopper:Drum	1
6	C238 2388	Screen Holder 1	1
6	C247 2388	Screen Holder 1	1
7	C229 2394	Spring Plate	1
8	C238 2552	Drum Grip	1
9	C238 2524	Left Drum Grip	1
10	C238 2525	Right Drum Grip	1
11	C261 2552	Screw:Slider	1
12	C229 2391	Stopper Bracket	1
13	C229 2392	Stopper Guide	1
14	C229 2396	Spring Plate	1
15	C201 4604	Drum Rail Roller	2
16	C612 1801	Screw:M4x8	2
17	C608 1000	Optional Drum Case	1
18	C577 1351	Decal - Red Drum	1
18	C577 1352	Decal - Blue Drum	1
18	C577 1353	Decal - Green Drum	1
18	C577 1354	Decal - Brown Drum	1
18	C577 1359	Decal - White Drum	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0354 0060N	Screw-M4x6	
102	0353 0050N	Screw-M3x5	
103	0720 0040E	Retaining Ring - M4	
104	0951 3008Z	Philips Screw With Flat Washer - M3	

3.Color Drum 3 (C618/C619)

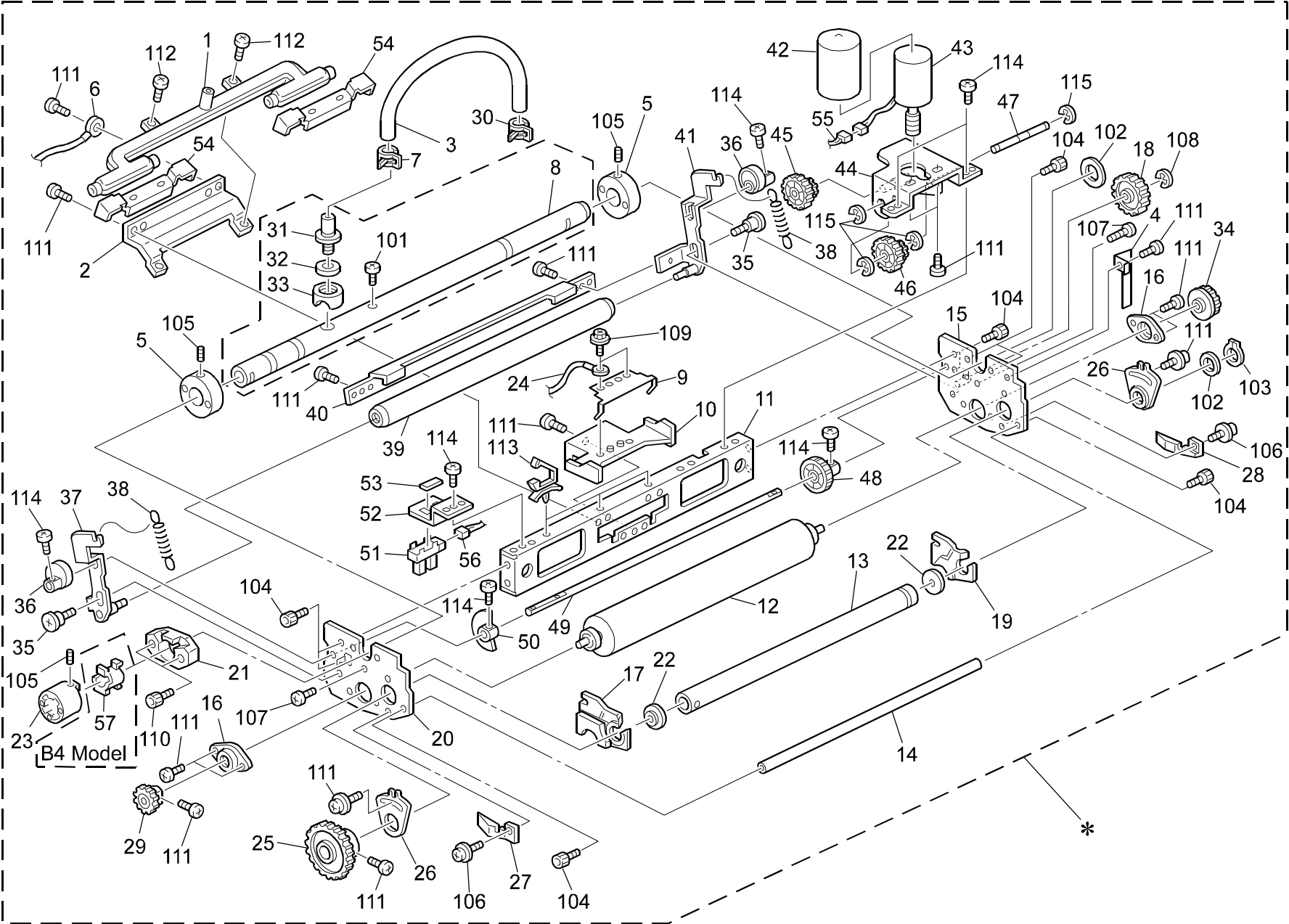


3.Color Drum 3 (C618/C619)

Index No.	Part No.	Description	Q'ty Per Assembly
1	C250 2307	Clamp:B4:Ass'y	1
1	C279 2310	Clamp:Ass'y	1
2	C264 2407	Pawl:Exhaust:Master:Ass'y	1
3	C238 2585	Screw MM6x1.7	2
4	C264 2619	Side Plate:Left:1000:Peen	1
5	C238 2406	Clamper Shaft	1
6	C238 2410	Clamper Rear Spring	1
7	C272 2670	Plate:Clamp:Peen	1
8	C264 2360	Flange:Drum:A3:Left:Ass'y	1
8	C277 2360	Flange:Drum:B4:Left:Ass'y	1
9	C238 2411	Clamper Front Spring	1
10	C277 2362	Flange:Drum:B4:Right:Ass'y	1
10	C279 2362	Flange:Drum:A3:Right:Ass'y	1
11	C264 2368	Gear:Drive:Drum	1
12	C238 2396	Stopper	1
13	C238 2395	Holder	1
14	C238 2555	Rear Drum Side Plate	1
15	C256 2375	Drum Position Plate - Large	1
16	C238 2369	Ink Roller Drive Gear	1
17	C238 2371	Spacer	1
18	C238 2413	Sheet:Sensor:Trailing Edge:Screen	1
19	C238 2412	Clamper Cam	1
20	C272 2581	Dram Metal Screen:Drum:A3:Ass'y	1
20	C620 2583	Dram Metal Screen:Drum:A4:Ass'y	1
21	C273 2586	Seal:Ink:Dram Metal Screen:B4	1
21	C272 2586	Seal:Ink:Dram Metal Screen:A3	1
22	C238 2572	Stopper Spring	1
23	C249 2571	Drum Stopper	1
24	C238 2570	Stopper Bracket	1
25	C249 2675	Front Sheet	1
25	C250 2675	Front Sheet	1
26	C249 2676	Rear Sheet	1
26	C250 2676	Rear Sheet	1
27	C249 2583	Long Sheet	1
28	C249 2416	Small Magnet	2

Index No.	Part No.	Description	Q'ty Per Assembly
29	C249 2678	Master Sensor Sheet	1
30	C272 2585	Seal:Ink:Dram Metal Screen:A3:Inner Rear	1
30	C273 2585	Seal:Ink:Dram Metal Screen:B4:Inner Rear	1
31	C272 2584	Seal:Ink:Dram Metal Screen:A3:Front Rear	1
31	C273 2584	Seal:Ink:Dram Metal Screen:B4:Front Rear	1
32	C247 2367	Rear Drum Spacer - B4	1
101	0720 0020E	Retaining Ring - M2	
102	1105 0016	Nylon Clamp - 4N	
103	0804 6091	Hexagonal Bolt - M2x5	
104	0314 0040N	Pan Head Screw - M4x4	
105	0450 3008N	Tapping Screw - M3x8	
106	0452 3006N	Binding Self-tapping Screw:3x6	
107	0593 0100Z	Bolt M3x10	
108	0594 0080Z	Bolt - M4x8	
109	0951 3006Z	Philips Screw With Flat Washer - M3	
110	0804 6091	Hexagonal Bolt - M2x5	

4.Color Drum 4 (C618/C619)



4.Color Drum 4 (C618/C619)

Index No.	Part No.	Description	Q'ty Per Assembly
*	C264 2327	Roller:Ink:A3:Ass'y	1
*	C268 2325	Roller:Ink:B4:Ass'y	1
1	C238 2467	Ink Pipe	1
1	C229 2535	Ink Distributor	1
2	C238 2466	Pipe Bracket	1
3	C238 2476	Ink Tube	1
4	C238 2468	Ground Plate	1
5	C238 2483	Side Plate	2
6	C257 5865	Thermistor:Ass'y	1
7	C244 2530	Hose Band	1
8	C264 2476	Drum Shaft:A3:Ass'y	1
8	C268 2475	Drum Shaft:B4:Ass'y	1
9	C249 2472	Ink Sensor	1
9	C250 2472	Ink Sensor - B4	1
10	C238 2470	Ink Sensor Bracket	1
10	C247 2470	Ink Sensor Bracket - B4	1
11	C264 2463	Stay:Main:Drum:A3	1
11	C268 2463	Stay:Main:Drum:B4	1
12	C238 2450	Ink Roller - A3	1
12	C247 2450	Ink Roller - B4	1
13	C238 2454	Doctor Roller - A3	1
13	C247 2454	Doctor Roller - B4	1
14	C264 2465	Stay:Auxiliary:Drum:A3	1
14	C268 2465	Stay:Auxiliary:Drum:B4	1
15	C249 2455	Rear Side Plate - Drum	1
16	C261 4665	Bearing Case:Roller:Ink	2
17	C238 2493	Front Bank Plate	1
18	C207 4672	Gear - 36Z	1
19	C238 2490	Rear Bank Plate	1
20	C249 2457	Front Side Plate - Drum	1
21	C238 2487	Front Shaft Collar	1
22	C229 2544	Ink Roller Ring	2
23	C231 2397	Left Collar	1
24	C264 5252	Harness:Sensor:Ink:Ass'y	1
25	C200 4748	Gear - 45T	1

Index No.	Part No.	Description	Q'ty Per Assembly
26	C247 2461	Adjusting Plate - Doctor Roller	2
27	C238 2448	Front Ink Blade	1
28	C238 2447	Rear Ink Blade	1
29	C238 2469	Doctor Roller Drive Gear	1
30	C209 4711	Hose Band	1
31	C238 2485	Drum Shaft Joint	1
32	C238 2489	Rubber Bushing Plate	1
33	C238 2488	Rubber Bushing	1
34	C238 2460	Ink Roller Drive Gear	1
35	C238 2585	Screw MM6x1.7	1
36	C264 2682	Arm:Move:Oil Supply Roller	2
37	C249 2336	Front Arm	1
38	C249 2680	Spring	2
39	C264 2334	Oil Supply Roller:Ink:Ass'y	1
39	C268 2334	Oil Supply Roller:Ink:B4:Ass'y	1
40	C236 2576	Blade Bracket	1
40	C250 2558	Blade Bracket - B4	1
41	C249 2335	Rear Arm	1
42	C236 2547	Shift Motor Cover	1
43	C259 5804	DC Motor:2.0W:MM32	1
44	C264 2690	Bracket:Motor:Peen	1
45	C236 2564	Worm Wheel Gear	1
46	C236 2565	Ink Middle Gear	1
47	C264 2691	Shaft:Oil Supply Roller:Motor	1
48	C236 2566	Return Gear	1
49	C264 2681	Shaft:Arm:Move:Oil Supply Roller	1
49	C268 2681	Shaft:Arm:Move:Oil Supply Roller:B4	1
50	C264 2683	Shielding Plate:Oil Supply Roller	1
51	AW02 0141	Photointerruptor	1
52	C249 2692	Sensor Bracket	1
53	H522 1100	Sensor Guide	1
54	C247 2468	Pipe Cover	2
55	C264 5253	Harness:Connecting:Motor:Ass'y	1
56	C264 5252	Harness:Sensor:Ink:Ass'y	1
57	C247 2398	Front Drum Spacer - B4	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0353 0120Z	Screw - M3x12	
102	0807 7114	Washer - 16x24x0.3mm	
103	0725 0160E	Retaining Ring C - M16	
104	0594 0080Z	Bolt - M4x8	
105	0575 0080E	Hexagon Headless Set Screw - M5x8	
106	0951 4006Z	Philips Screw With Flat Washer - M4	
107	0314 0080Z	Philips Screw - 4x8	
108	0720 0050E	Retaining Ring - M5	
109	0450 3006N	Tapping Screw - M3x6	
110	0594 0080Z	Bolt - M4x8	
111	0353 0050N	Screw-m3x5	
112	0354 0060N	Screw-m4x6	
113	1105 0534	Clamp	
114	0313 0040N	Screw:M3X4	

Index No.	Part No.	Description	Q'ty Per Assembly

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