

Color Drum Type20
(C643/C647/C648)

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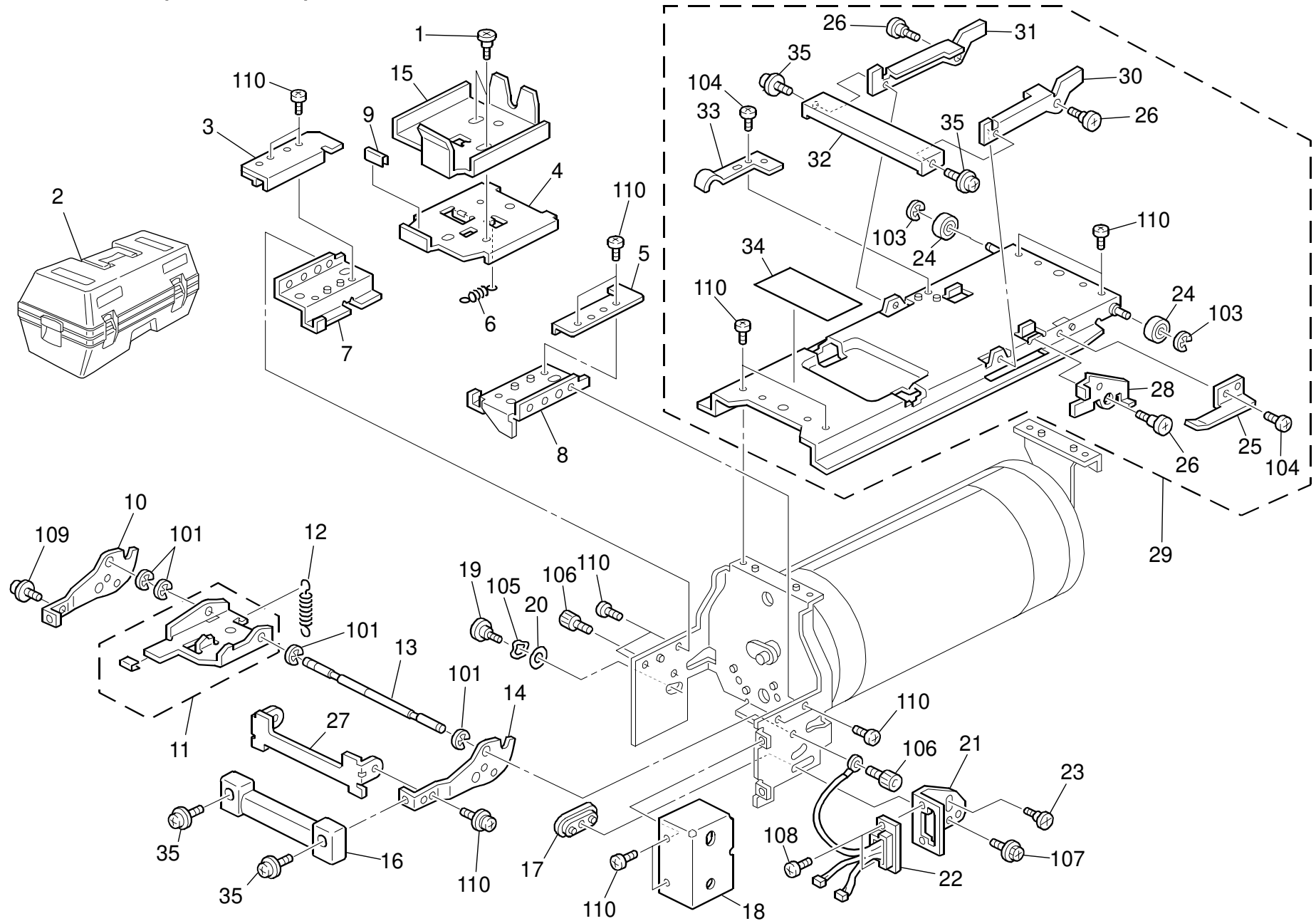
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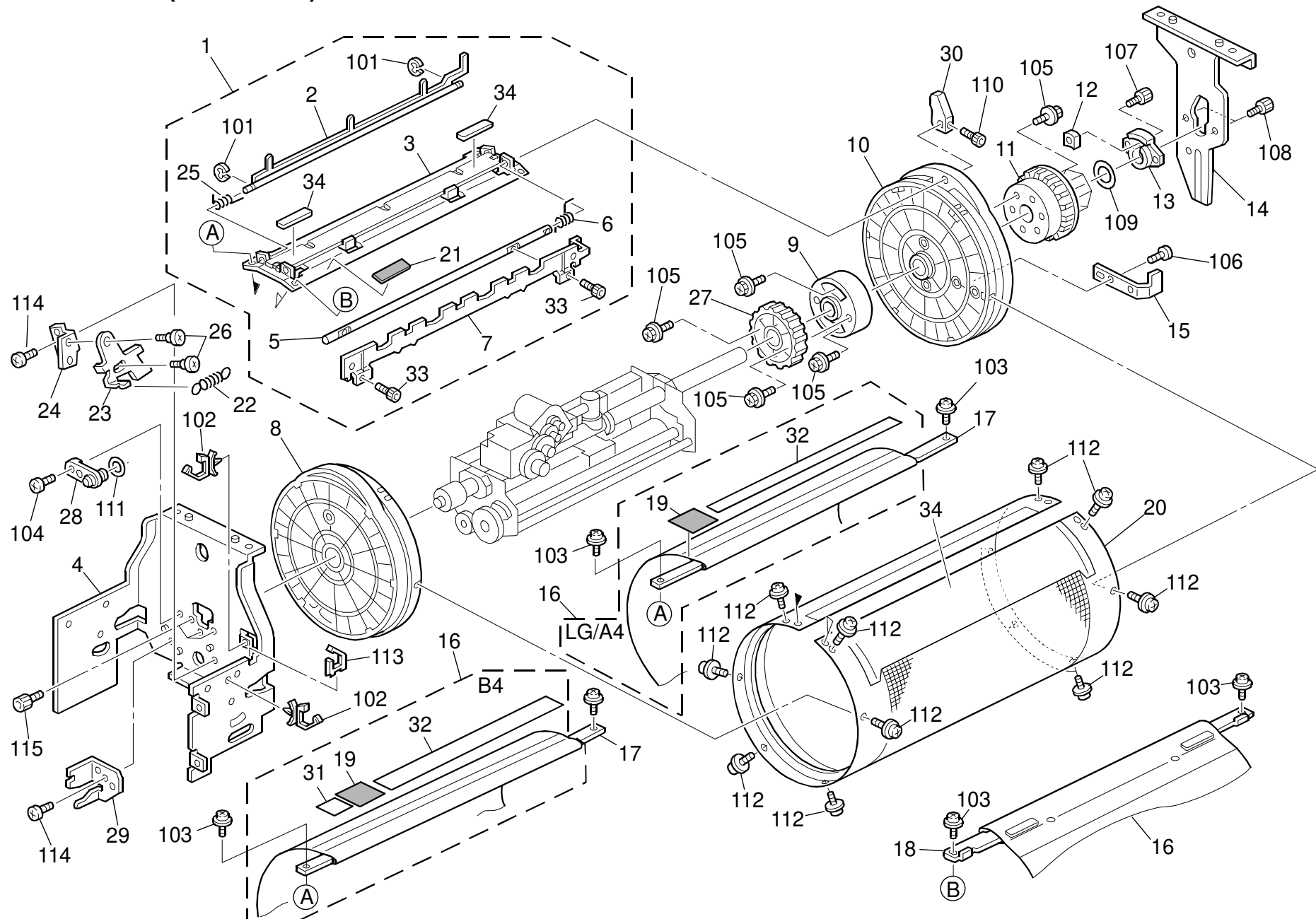
March ,24 ' 2006

1.Color Drun 1 (C647/C648)



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2. Color Drun 2 (C647/C648)

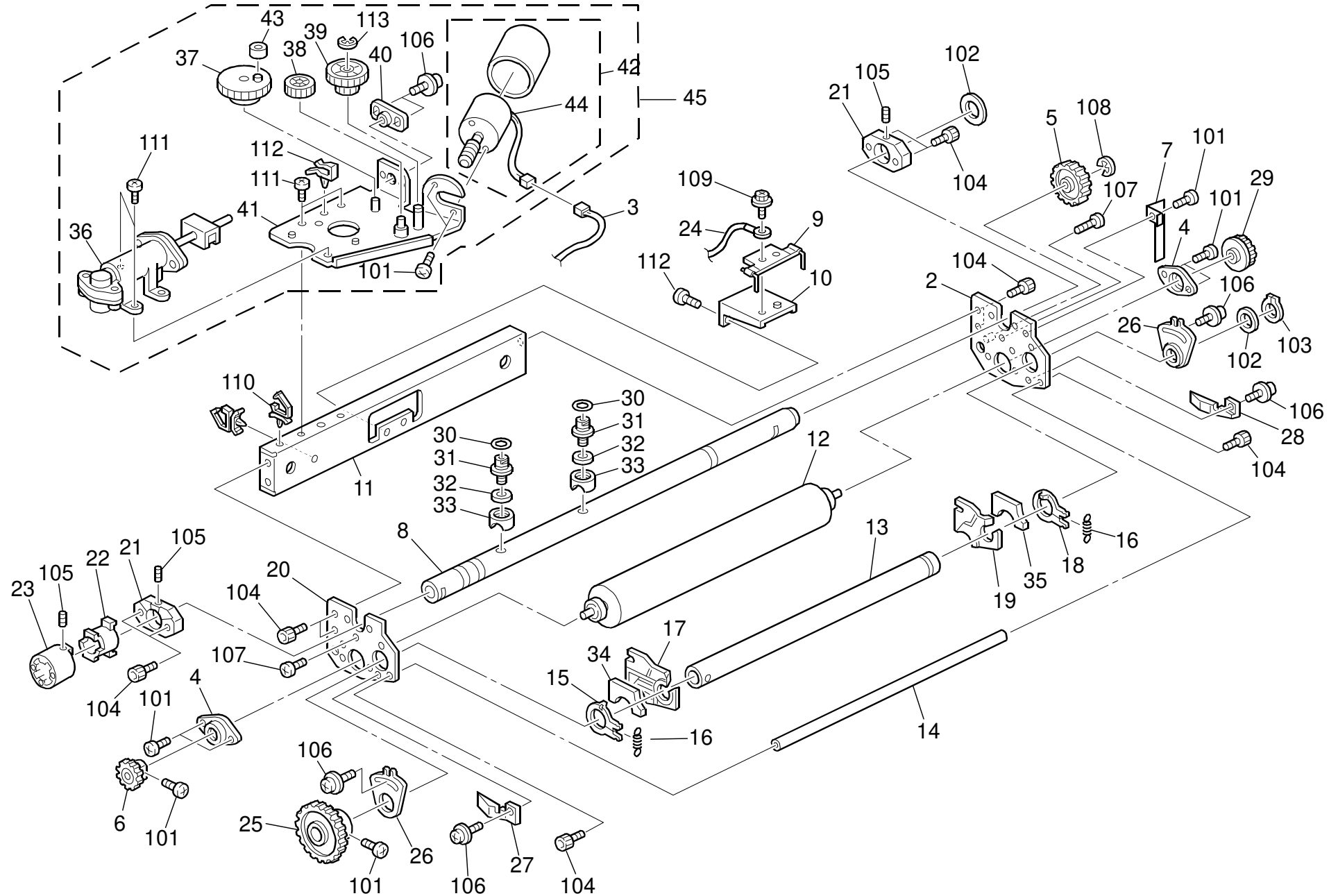


2.Color Drun 2 (C647/C648)

Index No.	Part No.	Description	Q'ty Per Assembly
1	C261 2401	Clamp:Ass'y	1
2	C231 2417	Master Exit Pawls	1
3	C261 2402	Base:Clamp:Drum:Ass'y	1
4	C261 2520	Side Plate:Drum:Left	1
5	C261 2406	Shaft:Clamp:Drum	1
6	C238 2410	Clamper Rear Spring	1
7	C261 2405	Plate:Clamp	1
8	C267 2360	Flange:Drum:B4/LG:Left:Ass'y	1
8	C267 2364	Flange:Drum:A4:Left:Ass'y	1
9	C252 2370	Spacer:Drum Shaft:Right	1
10	C267 2362	Flange:Drum:B4/LG:Right:Ass'y	1
10	C267 2366	Flange:Drum:A4:Right:Ass'y	1
11	C238 2368	Drum Drive Gear	1
12	C252 2396	Wedge:Plate:Thrust	1
13	C252 2395	Plate:Thrust:Drum	1
14	C261 2521	Side Plate:Drum:Right	1
15	C261 2368	Shielding Plate:Drum	1
16	C252 2340	Screen:B4:Ass'y	1
16	C252 2341	Screen:Legal:Ass'y	1
16	C267 2342	Screen:A4:Ass'y	1
17	C261 2388	Stay:Screen:Front:B4	1
17	C261 2390	Stay:Screen:Front:A4/LG	1
18	C261 2389	Stay:Screen:Rear:B4	1
18	C261 2391	Stay:Screen:Rear:A4/LG	1
19	C238 2390	Drum Sensor Sheet	1
20	C252 2590	Metal Screen - B4	1
20	C252 2593	Metal Screen - Legal	1
21	C238 2413	Sheet:Sensor:Trailing Edge:Screen	1
22	C238 2572	Stopper Spring	1
23	C249 2571	Drum Stopper	1
24	C238 2570	Stopper Bracket	1
25	C252 2410	Torsion Spring:Pawl:Master Ejection:Master	1
26	C238 2585	Screw Mm6x1.7	2
27	C217 4581	Ink Roller Drive Gear	1
28	C231 2565	Ink Cartridge Joint	1

Index No.	Part No.	Description	Q'ty Per Assembly
29	C261 2558	Base:Lever:Release	1
30	C238 2412	Clamper Cam	1
31	C252 2413	Friction Pad:Screen:Small	1
31	C267 2416	Friction Pad:Small:Magnetic	2
32	C252 2412	Friction Pad:Screen:Large	1
32	C252 2414	Friction Pad:Screen:LG/A4	1
33	C249 2420	Hexagonal Set Screw:M2x4	2
34	C252 2592	Seal - B4	1
34	C252 2595	Seal - LG	1
34	C267 2588	Seal:Ink:Dram Metal Screen:A4	1
101	0720 0020E	Retaining Ring - M2	
102	1105 0511	Harness Clamp - LWS-0306ZC	
103	0951 3008Z	Philips Screw With Flat Washer - M3	
104	0354 0060Z	Philips Truss Head Screw - M4x6	
105	0450 3008Z	Tapping Screw - M3x8	
106	0452 3006N	Binding Self-tapping Screw:3x6	
107	0593 0100Z	Bolt M3x10	
108	0594 0080Z	Bolt - M4x8	
109	0807 7114	Washer - 16x24x0.3mm	
110	0804 6091	Hexagonal Set Screw - M2x5	
111	0808 0021	Rubber Ring	
112	0951 3006Z	Philips Screw With Flat Washer - M3	
113	1105 0522	Edge Saddle - LES0510	
114	0354 0040Z	Screw - M4X4	
115	0593 0100Z	Bolt M3x10	

3.Color Drun 3 (C647/C648)



3.Color Drun 3 (C647/C648)

Index No.	Part No.	Description	Q'ty Per Assembly
1	C261 2424	Pump Unit:Ink:Ass'y	1
2	C252 2476	Side Plate:Roller:Ink:Right:Ass'y	1
3	C261 5251	Harness:Connecting:Ink:Pump:Ass'y	1
3	C261 5254	Harness:Connecting:Ink:Pump:Ass'y	1
4	C261 4665	Bearing Case:Roller:Ink	2
5	C207 4672	Gear - 36Z	1
6	C238 2469	Doctor Roller Drive Gear	1
7	C238 2468	Ground Plate	1
8	C252 2487	Drum Shaft:LG:Ass'y	1
8	C261 2481	Drum Shaft:B4:Ass'y	1
8	C261 2487	Drum Shaft:A4:Ass'y	1
9	C261 2471	Ink Sensor:Ass'y	1
10	C252 2470	Stay:Ink Sensor	1
11	C261 2463	Stay:Main:Drum:B4	1
11	C261 2464	Stay:Main:Drum:A4	1
12	C231 2450	Ink Roller - B4	1
12	C231 2456	Ink Roller - A4/LG	1
13	C252 2458	Oil Supply Roller:B4	1
13	C252 2459	Oil Supply Roller:LG	1
14	C252 2466	Stay:Sub:Drum:LG	1
14	C261 2465	Stay:Sub:Drum:B4	1
14	C261 2466	Stay:Sub:Drum:A4	1
15	C218 4558	Front Doctor Roller Ring	1
16	C252 2492	Tension Spring:Ring:Roller:Drum	2
17	C217 4593	Front Bank Plate	1
17	C218 4592	Front Bank Plate	1
18	C218 4559	Rear Doctor Roller Ring	1
19	C217 4595	Rear Bank Plate	1
19	C218 4594	Rear Bank Plate	1
20	C252 2475	Side Plate:Roller:Ink:Left	1
21	C252 2495	Plate:Side Plate:Roller:Ink	2
22	C252 2398	Spacer:Drum Shaft:Left	1
23	C252 2397	Collar:Drum Shaft:Left	1
24	C261 5253	Harness:Ink Sensor:Ass'y	1
25	C200 4748	Gear - 45T	1

Index No.	Part No.	Description	Q'ty Per Assembly
26	C247 2461	Adjusting Plate - Doctor Roller	2
27	C217 4598	Front Drum Blade	1
28	C217 4599	Rear Drum Blade	1
29	C237 2460	Ink Drive Gear	1
30	5316 7421	O - Ring	2
31	C252 2485	Joint:Drum Shaft	2
32	C238 2489	Rubber Bushing Plate	2
33	C238 2488	Rubber Bushing	2
34	C217 4596	Sponge - Bank Plate	1
35	C217 4597	Sponge - Rear Bank Plate	1
36	C261 2425	Pump:Ink:Ass'y	1
37	C231 2437	Pump Drive Gear	1
38	C225 6013	Idle Gear	1
39	C231 2435	Worm Wheel	1
40	C200 4814	Bushing - 6x10x55mm	1
41	C252 2430	Base:Pump Unit:Ass'y (B4/LG)	1
41	C261 2430	Base:Pump Unit:Ass'y (A4)	1
42	C261 2529	DC Motor:Cap:Pump:Ass'y	1
43	C229 2525	Bushing - Pump Drive Gear	1
44	C259 5803	DC Motor:5.0w:Mm34	1
45	C261 2424	Pump Unit:Ink:Ass'y	1
101	0353 0050Z	Philips Truss Head Screw - M3x5	
102	0807 7114	Washer - 16x24x0.3mm	
103	0725 0160E	Retaining Ring C - M16	
104	0594 0080Z	Bolt - M4x8	
105	0574 0040E	Hexagon Headless Set Screw - M4x4	
106	0951 4006Z	Philips Screw With Flat Washer - M4	
107	0314 0080Z	Philips Screw - 4x8	
108	0720 0050G	Retaining Ring - M5	
109	0450 3008Z	Tapping Screw - M3x8	
110	1105 0511	Harness Clamp - LWS-0306ZC	
111	0354 0060Z	Philips Truss Head Screw - M4x6	
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