

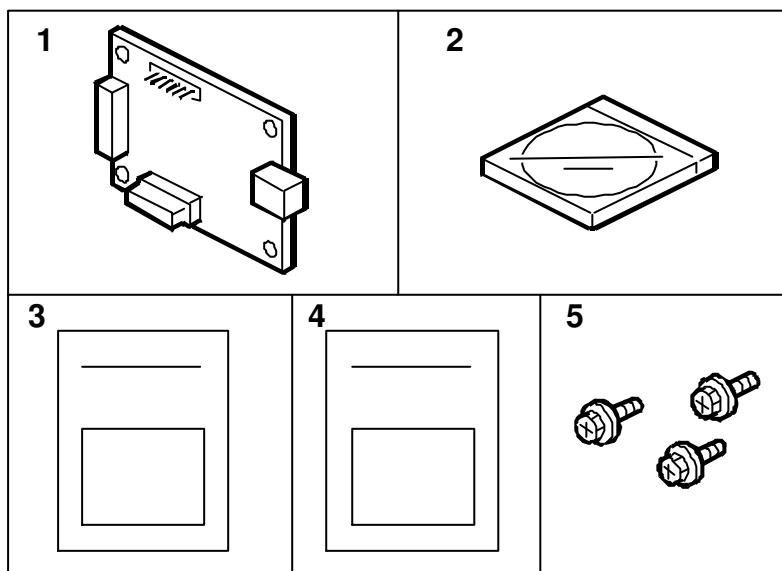
Model: PRIPORT TITANIUM2		Date: 05-Jul-06	No: M-C261-001
Modified Article: VC-20 COMPONENT PARTS		Prepared by: M. Kanomata	
From: Priport Service Planning Section			
Classification: ☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☐ Part standardization ☒ Other ()			
Model Name: Ricoh JP735/JP755/JP785C, Gestetner 6123a+/6123b+/6123L+/6200C, Lanier LDD 735, nashuatec 6123a+/6123b+, RexRotary 6123a+/6123b+			

Note: This MB applies to the optional **Printer Unit VC-20.**

Index	Parts No.	Description	Q'ty
1	C6465000	CONTROL BOARD UC-2 ASS'Y	1
2	C6466000	IC DRIVER EXP ASS'Y	1
3	C6468650	SHEET INSTRUCTION MANUAL EXP	1
4	C6468651	SHEET ACCESSORY SAFETY EXP	1
5	04513006N	TAPPING SCREW - 3X6	3

Change: The parts in the table were added.

Reason: The optional Printer Unit VC-20 was newly released, and these are the option's individual service parts.



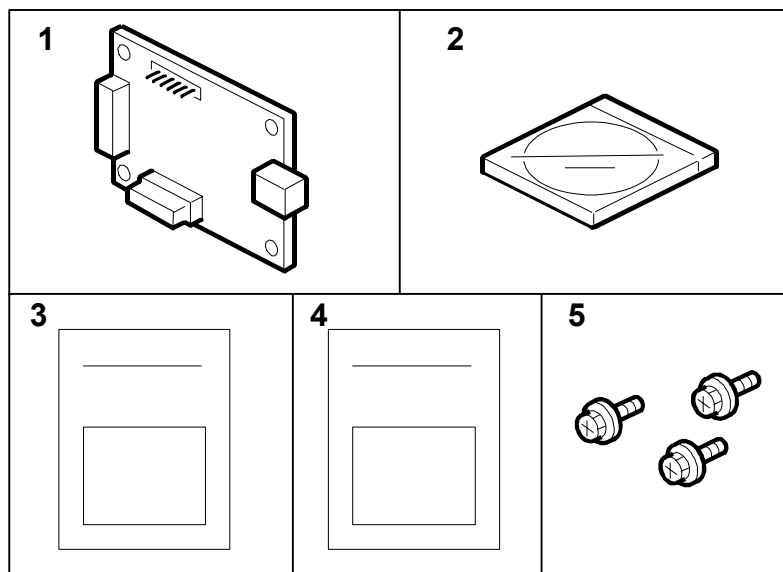
Model: PRIPORT TITANIUM2		Date: 3-Oct-06	No: M-C261-002
Modified Article: Parts catalog correction for VC-20		Prepared by: K. Yamamoto	
From: Priport Service Planning Section			
Classification: ☒ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☐ Part standardization ☐ Other ()			
Model Name: Ricoh JP735/JP755/JP785C, Gestetner 6123a+/6123b+/6123L+/6200C, Lanier LDD 735, nashuatec 6123a+/6123b+, RexRotary 6123a+/6123b+			

Note: This MB applies to the optional **Printer Unit VC-20.**

Index	Old #	New #	Description	Q'ty
1	C6465000	C6465010	CONTROL BOARD UC-2 ASS'Y	1

Change: The controller board was changed.

Reason: To support the Japanese display language.



Model: PRIPORT TITANIUM2		Date: 25-May-07	No: M-C261-003
Modified Article: PSU Fan		Prepared by: M. Kanomata	
From: Priport Service Planning Section			
Classification: ☒ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☐ Part standardization ☐ Other ()			
Model Name: Ricoh JP735/JP755/JP785C, Gestetner 6123a+/6123b+/6123L+/6200C, Lanier LDD 735, nashuatec 6123a+/6123b+, RexRotary 6123a+/6123b+			

Change/Reason: This part number was missing from the Parts Catalog.



34*

Sec	Index	Parts No.	Description	Q'ty	Page
16	34*	C2645830	FAN MM50 24W	1	37

*: New index

Model: PRIPORT TITANIUM2		Date: 12-Jun-07	No: M-C261-004
Modified Article: PSU		Prepared by: M. Kanomata	
From: Priport Service Planning Section			
Classification: ☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☐ Part standardization ☒ Other ()			
Model Name: Ricoh JP735/JP755/JP785C, Gestetner 6123a+/6123b+/6123L+/6200C, Lanier LDD 735, nashuatec 6123a+/6123b+, RexRotary 6123a+/6123b+			

Change: The material for the PSU board was changed.

Reason: Vendor change.

Old #	New #	Description	Qty	Int	Page	Index
C2615300	C2615301	DC power supply main 193W NA Ass'y	1	O/O	37	7
C2615310	C2615311	DC power supply main 193W Ass'y	1	O/O	37	7

CUT IN SERIAL NUMBERS

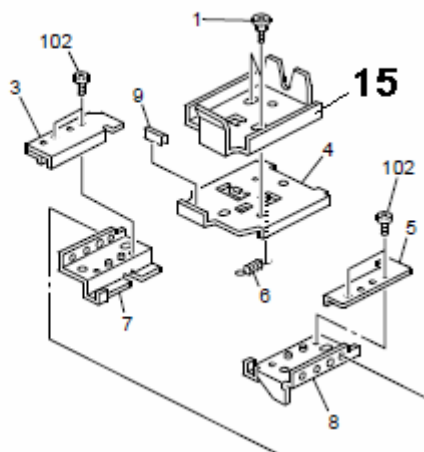
Model Name	V/Hz	Destination	Code	Serial Number
Ges 6123b+	230/50	Asia, etc	C261-72	F9170470001
Ricoh JP785C	230/50	China	C261-76	F9470370001
Ricoh JP755	230/50	Asia, etc	C261-77	F9070470001
Ges 6200C	230/50	China	C261-78	F9570370173
Ricoh JP735, Ges 6123L+, Lanier LDD735	120/60	Latin America	C261-92	F8970470076
Ricoh JP755 Gestetner CP6123b+, RexRotary CP6123b+, Nashuatec CP6123b+	230/50	Europe	C261-93	N2770370046
Ricoh JP735 Gestetner CP6123a+, RexRotary CP6123a+, Nashuatec CP6123a+,	230/50	Europe	C261-94	N2670470001

Model: PRIPORT TITANIUM2		Date: 12-Mar-08	No: M-C261-005
Modified Article: Ink holder		Prepared by: M. Kumagai	
From: Priport Service Planning Section			
Classification:	☒ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☐ Part standardization ☐ Other ()		
Model Name: Ricoh JP735/JP755/JP785C, Gestetner 6123a+/6123b+/6123L+/6200C, Lanier LDD 735, nashuatec 6123a+/6123b+, RexRotary 6123a+/6123b+			

Change/Reason: This part was missing from the Parts Catalog.

PN	Description	Qty	Page	Index
C2522550	Holder: Ink Cartridge	1	25	15

10.DRUM UNIT 1 (C261)



Model: PRIPORT Titanium2		Date: 21-Nov-08	No.: MC261006
Modified Article: Parts catalog correction		Prepared by: M.Kumagai	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☒ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index
C2521766	C2611766	Guide Plate: Open And Close: Right	1	O/O	11	19
C2521767	C2611767	Guide Plate: Open And Close: Left	1	O/O	11	20
C2382932	C2672934	Lever Knob	1	O/O	13	5
C2014604	C2673452	Drum Rail Roller	2	O/O	13	25
C2522808	C2612808	Shaft* Paper FeedRoller	1	O/O	15	7
C2014604	C2673452	Drum Rail Roller	1	O/O	15	17
C2382893	C2672895	Upper Registration Arm	2	O/O	17	6
C2442266	C2672267	Bearing Holder	2	O/O	17	23
C2384479	C2674479	Bushing	1	O/O	23	30
C2612172	C2672172	Lever: Safety Switch	1	O/O	23	31
C2182173	C2672176	Support Plate – Safety Switch - LT	1	O/O	23	33
C2382574	C2672574	Slider	1	O/O	25	17
C2014604	C2673452	Drum Rail Roller	2	O/O	25	24
C2292396	C2672396	Spring Plate	1	O/O	25	25
C2292391	C2672395	Stopper Bracket	1	O/O	25	28
C2382525	C2672525	Right Drum Grip	1	O/O	25	30
C2382524	C2672524	Left Drum Grip	1	O/O	25	31
C2292394	C2672394	Spring Plate	1	O/O	25	33
C2492571	C2672572	Drum Stopper	1	O/O	27	23
C2382570	C2672570	Stopper Bracket	1	O/O	27	24
C2184558	C2672458	Front Doctor Roller Ring	1	O/O	29	15
C2184559	C2672459	Rear Doctor Roller Ring	1	O/O	29	18
C2174598	C2672598	Front Drum Blade	1	O/O	29	27
C2174599	C2672599	Rear Drum Blade	1	O/O	29	28
C2382468	C2672468	Ground Plate	1	O/O	29	36
C2614665	C2674665	Bearing Case: Roller : Ink	2	O/O	29	40
52152621	C2673850	Snap Ring – M6	1	O/O	31	5
C2182173	C2672176	Support Plate – Safety Switch - LT	1	O/O	37	30
C2382932	C2672934	Lever Knob	1	O/O	41	17

Change/Reason: Vender change

Model: P Titanium2		Date: 30-Jan-09	No.: MC261007
Modified Article: MPU Board		Prepared by: M.Kumagai	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Change/Reason: The firmware on this board was modified.

Note: See RTB RC252-005b for more details.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
C2615101	C2615102	PCB: MPU	1	O/O	37	4	

Cut in Serial Numbers

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ges 6123b+	230/50	Asia, etc	C261-72	F9181170001
Ricoh JP785C	230/50	China	C261-76	F9481170001
Ricoh JP755	230/50	Asia, etc	C261-77	F9081170001
Ges 6200C	230/50	China	C261-78	F9581170001
Ricoh JP735, Ges 6123L+, Lanier LDD735	120/60	Latin America	C261-92	F8981070263
Ricoh JP755 Gestetner CP6123b+, RexRotary CP6123b+, Nashuatec CP6123b+	230/50	Europe	C261-93	N2781270001
Ricoh JP735 Gestetner CP6123a+, RexRotary CP6123a+, Nashuatec CP6123a+,	230/50	Europe	C261-94	N2681170001

Model: P Titanium2		Date: 21-Jan-09	No.: MC261008
Modified Article: Parts Catalog Correction		Prepared by: M.Kumagai	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Change: The shape of this part was changed.

Reason: To make it easier to install in the field.

Old part number	New part number	Description	Q'ty	Int	Page	Index
C2613510	C2613520	CASE:MASTER EJECTION UNIT:ASS'Y	1	O/O	34	1

Cut in Serial Numbers

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ges 6123b+	230/50	Asia, etc	C261-72	F9170170001
Ricoh JP785C	230/50	China	C261-76	F9470170001
Ricoh JP755	230/50	Asia, etc	C261-77	F9070270001
Ges 6200C	230/50	China	C261-78	F9570170001
Ricoh JP735, Ges 6123L+, Lanier LDD735	120/60	Latin America	C261-92	F8970170001
Ricoh JP755 Gestetner CP6123b+, RexRotary CP6123b+, Nashuatec CP6123b+	230/50	Europe	C261-93	N2770170001
Ricoh JP735 Gestetner CP6123a+, RexRotary CP6123a+, Nashuatec CP6123a+,	230/50	Europe	C261-94	N2670170001

Model: P Titanium2		Date: 22-Jan-09	No.: MC261009
Modified Article: Parts Catalog Correction		Prepared by: M.Kumagai	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☒ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

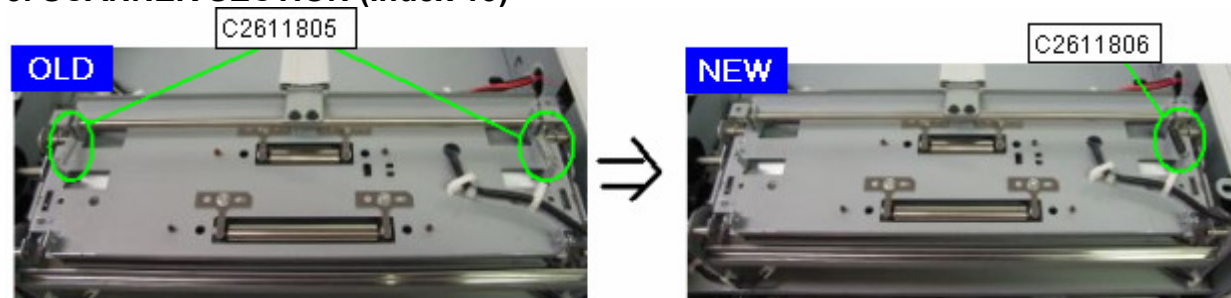
Old part number	New part number	Description	Q'ty	Int	Page	Index
C2611805	C2611806	TENSION SPRING:GRIP:OPEN AND CLOSE	2->1	X/O	11	13
C2611056	C2611995	STAY:INNER BACK:MAIN ASS'Y:PLOTTER	1	X/O	17	1*
	C2611996	STAY:FRONT:MAIN ASS'Y:PLOTTER	1	as a set	17	1*

Change:

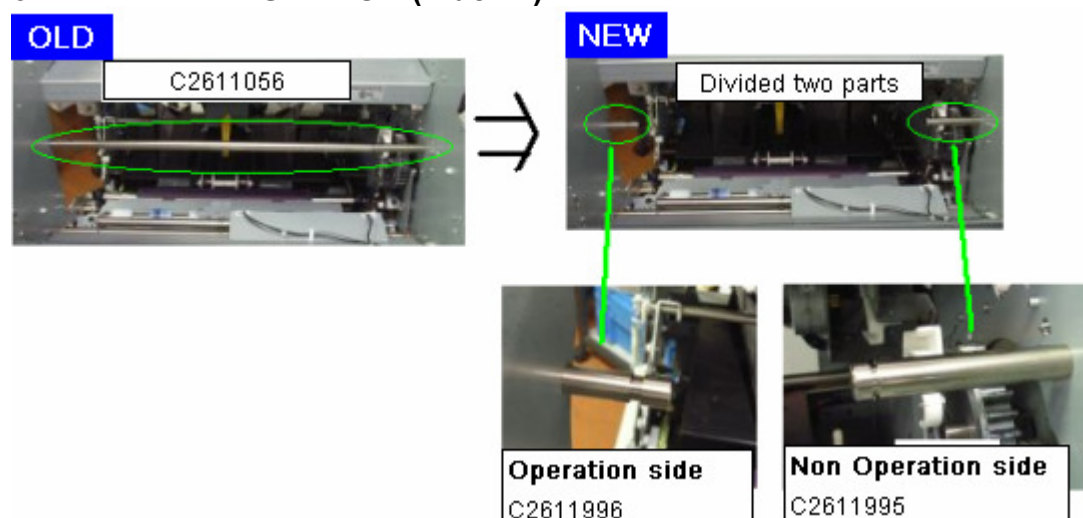
- 1) One of the two springs was deleted.
- 2) The remaining spring (C2611805) was changed to a stronger one.
- 3) The stay (**upper side only**) was separated into two pieces.

Reason: To strengthen the mechanisms which use these parts.

3. SCANNER SECTION (Index 13)



6. PAPER FEED SECTION (Index 1)

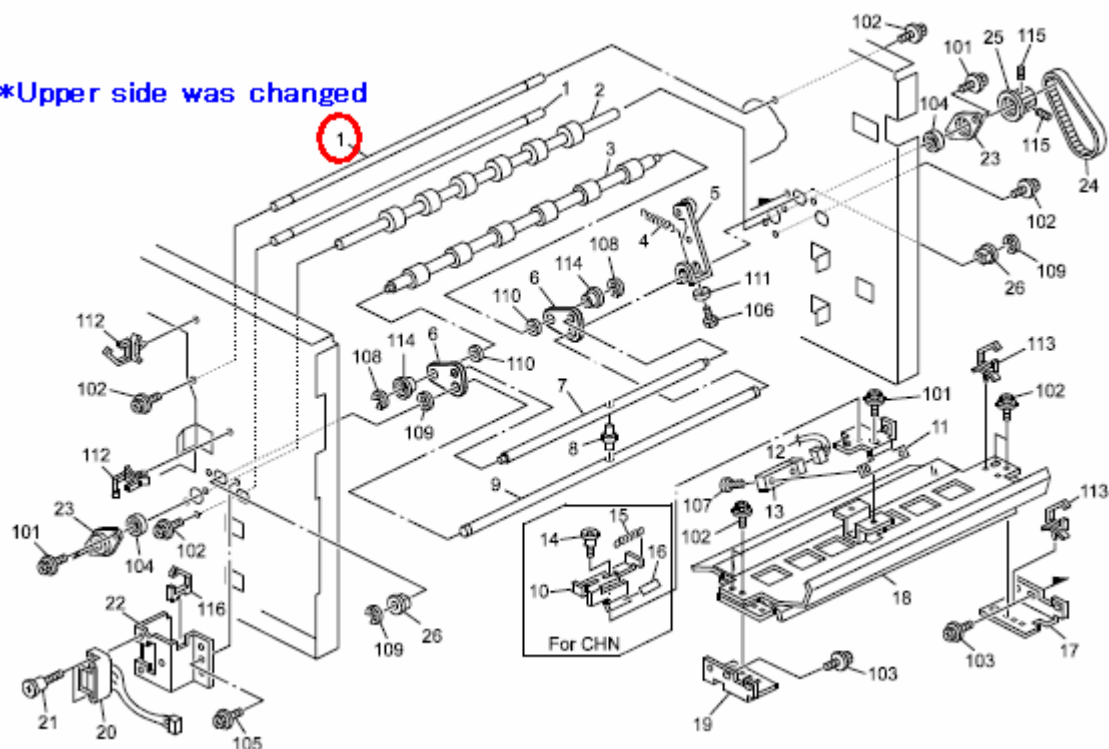


Model: P Titanium2

Date: 22-Jan-09

No.: MC261009

*Upper side was changed



Cut in Serial Numbers

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ges 6123b+	230/50	Asia, etc	C261-72	F9170270001
Ricoh JP785C	230/50	China	C261-76	F9470270001
Ricoh JP755	230/50	Asia, etc	C261-77	F9070270001
Ges 6200C	230/50	China	C261-78	F9570170194
Ricoh JP735, Ges 6123L+, Lanier LDD735	120/60	Latin America	C261-92	F8970170001
Ricoh JP755 Gestetner CP6123b+, RexRotary CP6123b+, Nashuatec CP6123b+	230/50	Europe	C261-93	N2770270001
Ricoh JP735 Gestetner CP6123a+, RexRotary CP6123a+, Nashuatec CP6123a+,	230/50	Europe	C261-94	N2670270001

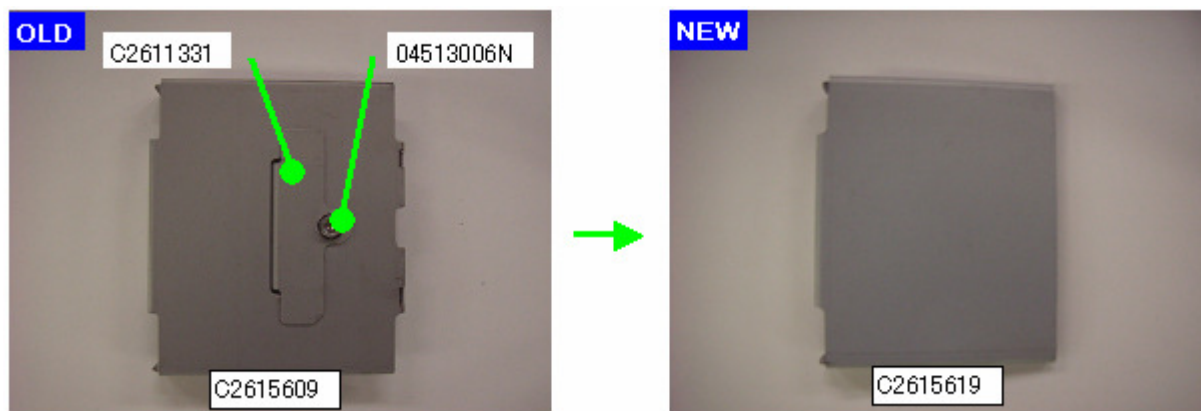
Model: PRIPORT Titanium2		Date: 22-Jan-09	No.: MC261010
Modified Article: Parts catalog correction		Prepared by: M.Kumagai	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

17. DRIVE AND FRAME SECTION

Old part number	New part number	Description	Q'ty	Int	Page	Index
C2615609	C2615619	BRACKET:COVER:FIX	1	O/O	39	17
C2611331	-	CAP:CONTROL BOARD	1	X/O	39	18
04513006N	-	TAPPING SCREW - 3X6	1	X/O	39	103

Change: The cap and screw were deleted.

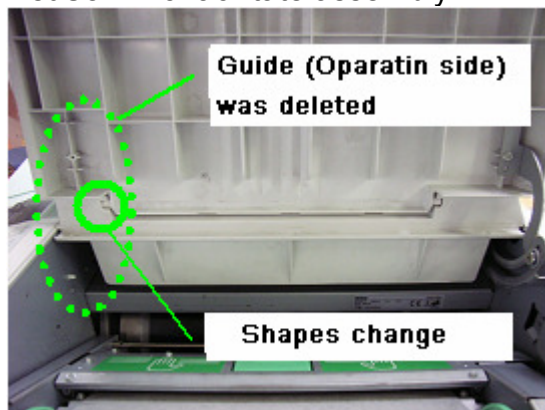
Reason: To facilitate assembly.


1. EXTERIOR

Old part number	New part number	Description	Q'ty	Int	Page	Index
C2521304	C2611304	COVER:PLOTTER	1	O/O	7	15
C2611321	-	GUIDE:FRONT:COVER:PLOTTER	1	X/O	7	18

Change: The guide was deleted.

Reason: To facilitate assembly.



Model: PRIPORT Titanium2

Date: 22-Jan-09

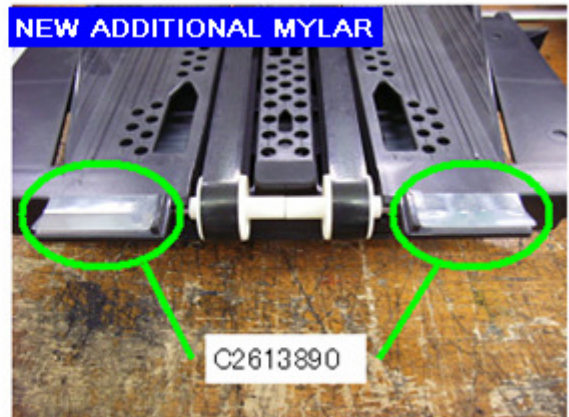
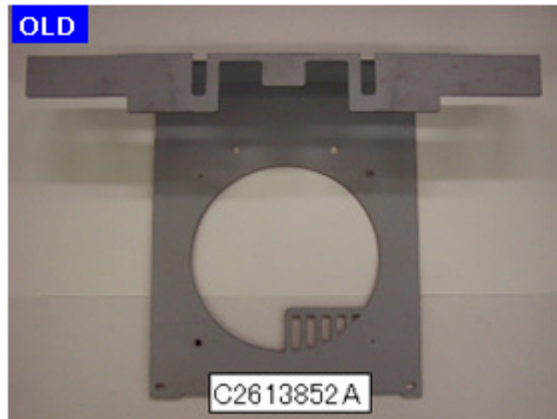
No.: MC261010

13. VACUUME FAN UNIT

Old part number	New part number	Description	Q'ty	Int	Page	Index
C2673802	C2673803	HALE UNIT:ASS'Y	1	O/O	31	*
C2613852	C2613853	BRACKET:FAN:HALE UNIT	1	X/O	31	10
	C2613890	GUIDE:HALE UNIT	2	as a set	31	new

Change: The shape of the bracket was changed and the Mylars were added.

Reason: To further improve paper transport.



Model: PRIPORT Titanium2

Date: 22-Jan-09

No.: MC261010

Cut in Serial Numbers

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ges 6123b+	230/50	Asia, etc	C261-72	F9170270001
Ricoh JP785C	230/50	China	C261-76	F9470270001
Ricoh JP755	230/50	Asia, etc	C261-77	F9070270001
Ges 6200C	230/50	China	C261-78	F9570270001
Ricoh JP735, Ges 6123L+, Lanier LDD735	120/60	Latin America	C261-92	F8970270001
Ricoh JP755 Gestetner CP6123b+, RexRotary CP6123b+, Nashuatec CP6123b+	230/50	Europe	C261-93	N2770270001
Ricoh JP735 Gestetner CP6123a+, RexRotary CP6123a+, Nashuatec CP6123a+,	230/50	Europe	C261-94	N2670270022



Part Change Information List

Date: July 31, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P TT2	C261	200907		C2492420	05920040E	HEXAGONAL SET SCREW:M2X4	1	1	O/O		27	33					V0803904	
P TT2	C261	200907		C2673803	C2673804	HALE UNIT:ASS'Y	1	1	O/O		31	*					V0803904	
P TT2	C261	200907		C2521173	C2611181	SYNCHRONOUS BELT:HALE:60S3M423	1	1	O/O		37	10					V0803904	



Part Change Information List

Date: September 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P TT2	C261	200909		C2524407	C2744407	END PLATE:PAPER EXIT SUB-UNIT	1	1	O/O		33	5					V0902216	9080445



Part Change Information List

Date: October 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P TT2	C261	200910		C2521731	C2741731	COVER:FIX:IMAGE READING UNIT	1	1	O/O		7	8					V0901847	9061117



Part Change Information List

Date: November 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P TT2	C261	200911		C2615685	C2755685	BRACKET:ON OFF DETECTOR:DOOR	1	1	O/O		23	29					V0902100	9070726



Part Change Information List

Date: January 29, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
TT2	C261	201001		C2521731	C2741731	COVER:FIX:IMAGE READING UNIT	1	1	O/O		7	8					V0901847	
TT2	C261	201001		C2611304	C2741304	COVER:PLOTTER	1	1	O/O		7	15					V0901847	
TT2	C261	201001		C2521302	C2741302	COVER:FRONT	1	1	O/O		7	19					V0901847	
TT2	C261	201001		C2741301	C2741300	COVER:DOOR	1	1	O/O		7	25					V0901847	
TT2	C261	201001		C2521733	C2741733	COVER:OPEN AND CLOSE	1	1	O/O		11	1					V0901847	
TT2	C261	201001		C2521305	C2741305	COVER:RIGHT	1	1	O/O		19	23					V0901847	
TT2	C261	201001		C2613520	C2743520	CASE:MASTER EJECTION UNIT:ASS'Y	1	1	O/O		34	1					V0901847	
TT2	C261	201001		C2613400	C2743400	MASTER EJECTION UNIT:ASS'Y	1	1	O/O		35	*					V0901847	



Part Change Information List

Date: April 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P TT2	C261	201004		C2615607	C2745607	BRACKET:ON OFF DETECTOR:PLOTTER	1	1	O/O		37	29					V0903271	9120164



Part Change Information List

Date: Jun 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P TT2	C261	201006		C2611450	C2741455	OPERATION PANEL:ENGLISH:MM:ASS'Y	1	1	O/O		9	*					V0903119	9110366



Part Change Information List

Date: September 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P TT2	C261	201009		C2743400	C2743401	MASTER EJECTION UNIT:ASSY	1	1	X/O		35	*					V1001780	10071237



Part Change Information List

Date: November 30, 2010

Model	Code	PCIL Nr.	PCIL Correctio	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P TT2	C261	201011		C2382855	C2722855	LEVER:CLEANING:REGISTRATION SENSOR	1	1	X/O		17	10					V1001839	10071238
P TT2	C261	201011		C2613482	C2613484	ROLLER:LOWER:MASTER EJECTION UNIT:ASS'Y	1	1	X/O		35	13					V1001780	10071237



Part Change Information List

Date: December 29, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P TT2	C261	201012		C2615016	C2745016	POWER SUPPLY CORD:CHN:ASSY	1	1	X/O		37	12					V1002659	10081223



Part Change Information List

Date: March 31, 2011

Model	Code	PCIL Nr.	PCIL Correcti on	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P TT2	C261	201103		C2382948	C2742948	TIMING BELT:PAPER FEED:140-XL-050	1	1	O/O		17	24					V1000909	10040206
P TT2	C261	201103		C2612020	C2742020	SIDE PLATE:FIX:FRONT:PLOTTER:ASSY	1	1	X/O		21	16					V1100307	11011062

RICOH**Part Change Information List**

Date: April 28, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P TT2	C261	201104		C2521460	C2741460	CASE:OPERATION PANEL	1	1	O/O		9	4					V0903119	09110366



Part Change Information List

Date: March 29, 2013

Model	Code	PCIL		Old part number	New part number	Description	Old		New	3DPC	Page	Index	Set	RTB	Note	Ref Number	ECN
		Number	Correction				Qty	Qty	Int								
P TT2	C261	201303		12042521	12042497	MICRO SWITCH	3	3	X/O			27	100			V1300630	13010453





Part Change Information List

Date: January 5, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P TT2	C261	201512		C2613481	C2823481	ROLLER:UPPER:MASTER EJECTION UNIT	1	1	O/O	N	35	14					V1502379	



Part Change Information List

Date: April 7, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P TT2	C261	201603		C2823481	C2823485	ROLLER:UPPER:MASTER EJECTION UNIT:ASSY	1	1	O/O	N	35	14					V1600623	



Part Change Information List

Date: April 28, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P TT2	C261	201604		C2575854	C2815854	OPTICS SENSOR:MASTER:DUCT	1	1	O/O	N	21	17					V1600859	



201805 **Part Change Information List**

Date: June 5, 2018

	Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P TT2		C261	201805		C2611181	C2521181	TIMING BELT:HALE:60S3M423	1	1	O/O	N	16	8					V1600121	