

Model: PRIPORT TITANIUM		Date: 27-May-03	No: M-C252-001
Modified Article: Parts catalog correction		Prepared by: M. Ohtsubo	
From: Priport Service Planning Section			
Classification:	☒ Parts catalog correction	☐ Vendor change	☐ To meet standards
	☐ To facilitate assembly	☐ To improve reliability	()
	☐ Part standardization	☐ Other ()	
Model Name: Ricoh JP730/JP750/JP780C, Gestetner 6123lcp/5410c/6123cp, Lanier LDD 730, nashuatec 6123cp, RexRotary 6123cp			

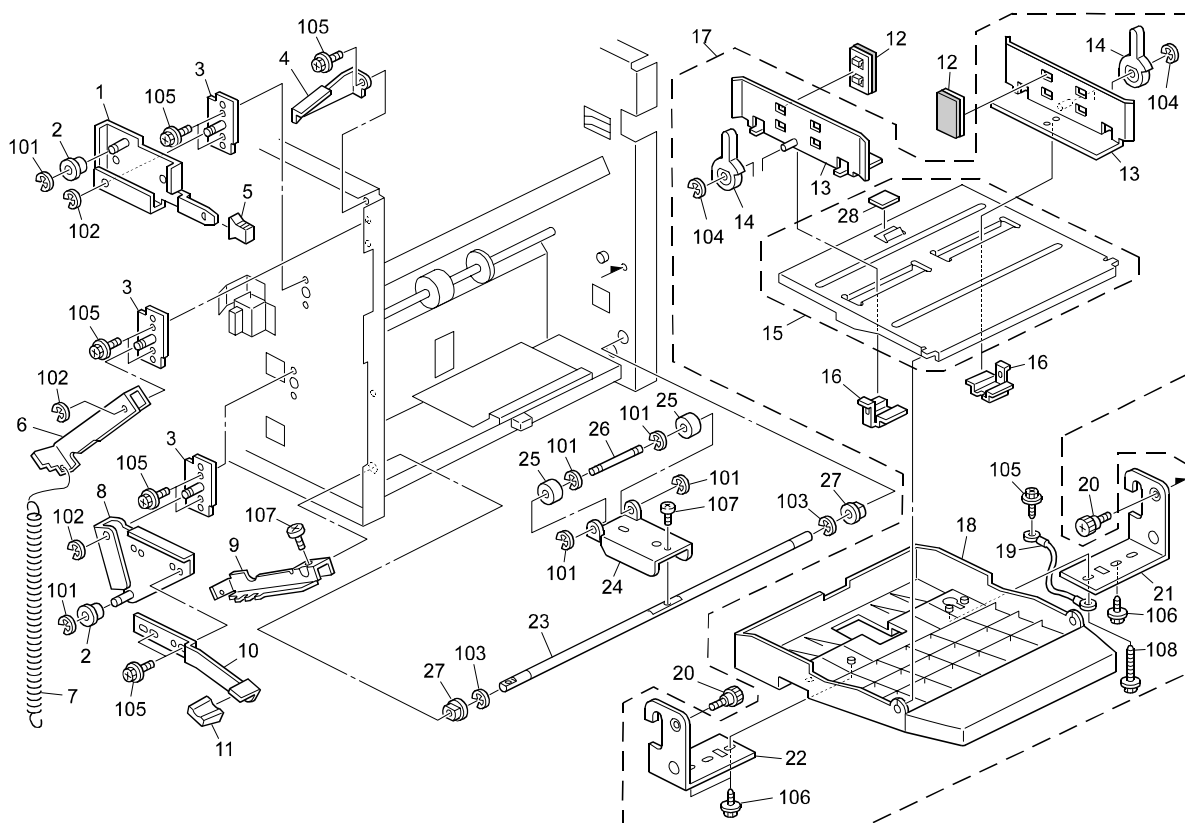
Please apply the following correction to your Parts Catalogs.

Add the 4x10 Tapping Screw (previously missing):

Incorrect #	Correct #	Description	Qty	Int	Page	Index	Note
	0450 4010B	Tapping Screw – 4x10	1	-	13	108*	

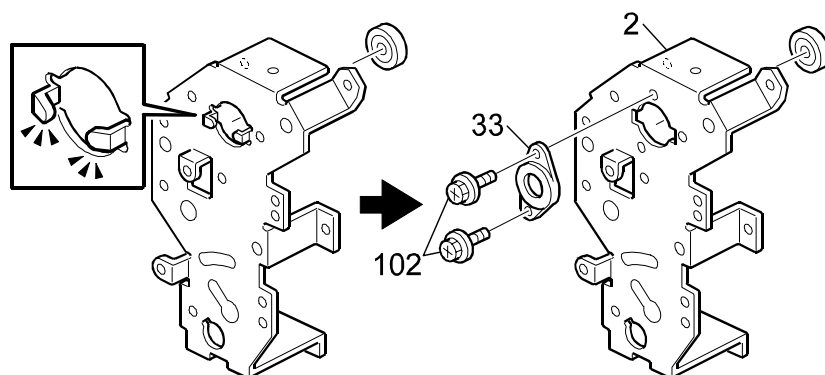
*: New index

4. Paper Table (C252)



Model: PRIPORT TITANIUM		Date: 17-Oct-03	No: M-C252-002
Modified Article: Drive Support Plate		Prepared by:	
From: Priport Service Planning Section		M. Ohtsubo	
Classification: ☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☒ To improve reliability () ☐ Part standardization ☐ Other ()			
Model Name: Ricoh JP730/JP750/JP780C, Gestetner 6123lcp/5410c/6123cp, Lanier LDD 730, nashuatec 6123cp, RexRotary 6123cp			

A bearing holder has been added to the drive support plate to ensure that the portion which secures the bearing does not deform, which can happen if the drum unit is pulled out and pushed back in repeatedly with excessive force.



Old #	New #	Description	Qty	Int	Page	Index	Note
C252 1170	C252 1172	Drive Support Plate	1	X/X	37	2	X/O as a set
	C252 1171	Bearing Holder	1	-	37	33*	
	0451 3006B	Tapping Screw – M3x6	2	-	37	102	

*: New index

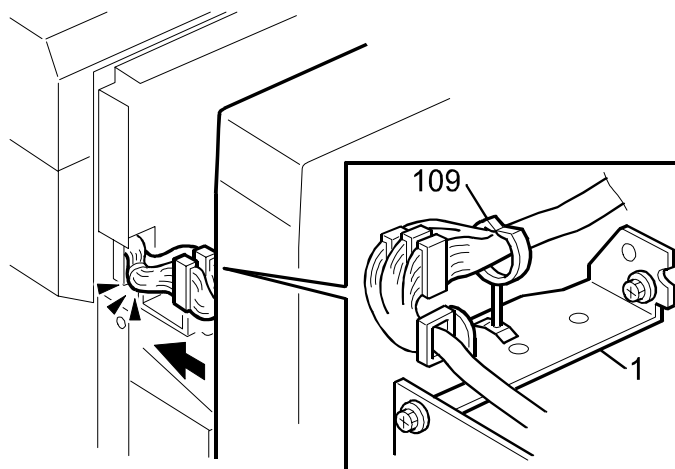
Model: PRIPORT TITANIUM**Date:** 17-Oct-03**No:** M-C252-002**CUT IN SERIAL NUMBERS**

Model Name	V/Hz	Destination	Code	Serial Number
Nsa 6123cp, Rex 6123cp, Ges 6123cp	230/50	Europe, Asia, etc	C252-72	F3130770001
Ricoh JP780C	230/50	China	C252-76	
Ricoh JP750	230/50	Europe, Asia, etc	C252-77	
Ges 5410c	230/50	China	C252-78	
Ricoh JP730, Ges 6123lcp, Lanier LDD730	120/60	Latin America	C252-92	

Model: PRIPORT TITANIUM		Date: 17-Oct-03	No: M-C252-003
Modified Article: MPU Base Bracket		Prepared by:	
From: Priport Service Planning Section		M. Ohtsubo	
Classification: ☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☒ To improve reliability () ☐ Part standardization ☐ Other ()			
Model Name: Ricoh JP730/JP750/JP780C, Gestetner 6123lcp/5410c/6123cp, Lanier LDD 730, nashuatec 6123cp, RexRotary 6123cp			

A clamp has been added to the harness for the master making unit to ensure the harness does not get caught when the rear cover is closed, and an attachment opening for this new clamp has been added to the MPU base bracket.

NOTE: Although there are a total of six MPU base brackets used on this machine, the only one physically modified to support the new clamp is the one bracket below. Interchangeability with the other five brackets remains O/O.



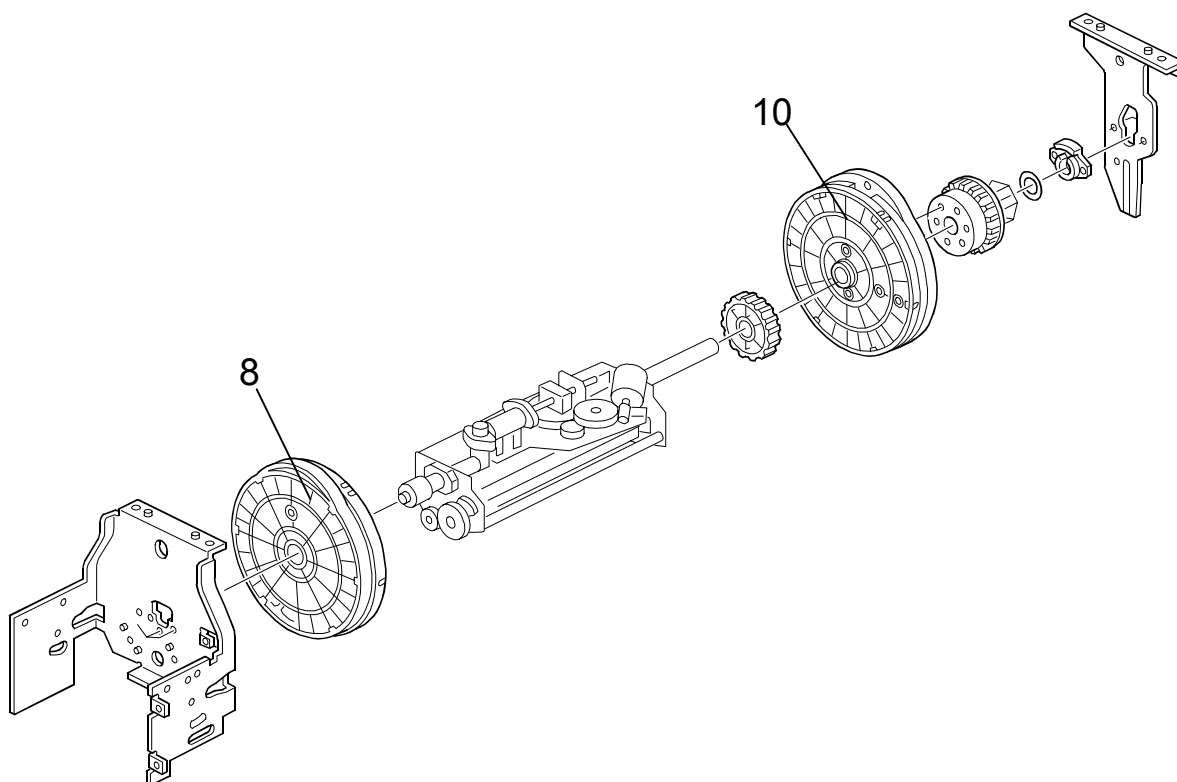
Old #	New #	Description	Qty	Int	Page	Index	Note
C252 5608	C252 5615	MPU Base Bracket	1	X/X	39	1	X/O as a set
	1105 0348	Clamp	1	-	39	109*	

*: New index

Model: PRIPORT TITANIUM**Date:** 17-Oct-03**No:** M-C252-003**CUT IN SERIAL NUMBERS**

Model Name	V/Hz	Destination	Code	Serial Number
Nsa 6123cp, Rex 6123cp, Ges 6123cp	230/50	Europe, Asia, etc	C252-72	F3130770001
Ricoh JP780C	230/50	China	C252-76	
Ricoh JP750	230/50	Europe, Asia, etc	C252-77	
Ges 5410c	230/50	China	C252-78	
Ricoh JP730, Ges 6123lcp, Lanier LDD730	120/60	Latin America	C252-92	

Model: PRIPORT TITANIUM		Date: 8-Jun-06	No: M-C252-004
Modified Article: Drum Flange		Prepared by: M. Kanomata	
From: Priport Service Planning Section			
Classification: ☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☒ Part standardization ☐ Other ()			
Model Name: Ricoh JP730/JP750/JP780C, Gestetner 6123lcp/5410c/6123cp, Lanier LDD 730, nashuatec 6123cp, RexRotary 6123cp			



Change/Reason: Parts standardization with the Titanium2 and Platinum.

Important: When you install the new parts for the first time, install them **together as a set**.

Old #	New #	Description	Qty	Int	Page	Index
C2522360	C2672360	FLANGE: DRUM: LEFT: ASS'Y	1	X/O as a set	27	8
C2522362	C2672362	FLANGE: DRUM: RIGHT: ASS'Y	1		27	10

Model: PRIPORT TITANIUM**Date:** 8-Jun-06**No:** M-C252-004**CUT IN SERIAL NUMBERS**

Model Name	V/Hz	Destination	Code	Serial Number
Nsa 6123cp, Rex 6123cp, Ges 6123cp	230/50	Europe, Asia, etc	C252-72	F3160270953
Ricoh JP780C	230/50	China	C252-76	
Ricoh JP750	230/50	Europe, Asia, etc	C252-77	
Ges 5410c	230/50	China	C252-78	
Ricoh JP730, Ges 6123lcp, Lanier LDD730	120/60	Latin America	C252-92	

Model: PRIPORT TITANIUM		Date: 3-Oct-06	No: M-C252-005
Modified Article: Modified to environmentally-friendly material		Prepared by: M. Kanomata	
From: Priport Service Planning Section			
Classification: ☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☐ Part standardization ☒ Other ()			
Model Name: Ricoh JP730/JP750/JP780C, Gestetner 6123lcp/5410c/6123cp, Lanier LDD 730, nashuatec 6123cp, RexRotary 6123cp			

Change: The materials of these parts were changed to more environmentally-friendly types.

Reason:

- Ricoh's ongoing application of in-house environmental management standards.
- Parts standardization with the TITANIUM2.

1. Exterior

Old Part Number	New Part Number	Description	Q'ty	Int	Page	Index
AG070004	AG070504	MAGNET CATCH 44.1N	1	O/O	7	16
C2521322	C2611322	GUIDE REAR COVER PLOTTER	1	O/O	7	17
C2521321	C2611321	GUIDE FRONT COVER PLOTTER	1	O/O	7	18
C2521311	C2611311	HINGE DOOR UPPER ASS'Y	1	O/O	7	22
C2521312	C2611312	HINGE DOOR LOWER ASS'Y	1	O/O	7	24
AG070014	AG070514	MAGNET CATCH	1	O/O	7	26

2. Operation Panel

Old Part Number	New Part Number	Description	Q'ty	Int	Page	Index
C2521450	C2611450	OPERATION PANEL ENGLISH MM ASS'Y	1	O/O	9	*
C2521451	C2611451	OPERATION PANEL ENGLISH INCH ASS'Y	1	O/O	9	*
C2521452	C2611452	OPERATION PANEL CHINESE ASS'Y	1	O/O	9	*
C2525160	C2615160	PCB:OPERATION SUB-UNIT ASS'Y	1	O/O	9	15

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3. Scanner Section

Old Part Number	New Part Number	Description	Q'ty	Int	Page	Index
C2521740	C2611739	CONTACT IMAGE SENSOR	1	O/O	11	4
C2521706	C2611706	EXIT ROLLER FIX IMAGE READING UNIT	1	O/O	11	5
C2521702	C2611702	TRANSPORT ROLLER FIX IMAGE READING UNIT	1	O/O	11	6
C2525280	C2615280	HARNESS CIS ASS'Y	1	O/O	11	7
C2521696	C2611696	STAY FIX IMAGE READING UNIT	1	O/O	11	8
C2521670	C2611670	SIDE PLATE FIX FRONT ASS'Y	1	O/O	11	9
C2521804	C2611804	BRACKET GRIP OPEN AND CLOSE	1	O/O	11	10
C2521805	C2611805	TENSION SPRING GRIP OPEN AND CLOSE	1	O/O	11	13
C2521803	C2611803	HOOK OPEN AND CLOSE REAR	1	O/O	11	14
C2521757	C2611757	PRESSURE PLATE SHADING ASS'Y	1	O/O	11	15
C2521660	C2611660	FRAME OPEN AND CLOSE	1	O/O	11	16
C2521792	C2611792	EXIT ROLLER:OPEN AND CLOSE	2	O/O	11	18
AW010098	AW010107	PHOTOINTERRUPTER	1	O/O	11	21
C2525281	C2615281	HARNESS:ORIGINAL SENSOR ASS'Y	1	O/O	11	22
C2521802	C261802	HOOK OPEN AND CLOSE FRONT	1	O/O	11	23
C2521680	C2611680	SIDE PLATE FIX REAR ASS'Y	1	O/O	11	28
C2525843	C2595821	STEPPER MOTOR DIA42 PLOTTER ASS'Y	1	O/O	11	29
C2521762	C2611762	COMPRESSION SPRING PRESSURE PLATE	1	O/O	11	32
C2521782	C2611782	PAPER FEED ROLLER:OPEN AND CLOSE	1	O/O	11	33

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4. Paper Table

Old Part Number	New Part Number	Description	Q'ty	Int	Page	Index
C2522786	C2612786	LEVER PAPER FEED PRESSURE PEEN	1	O/O	13	1
C2521062	C2611062	SHAFT ARM PAPER FEED ASS'Y	3	O/O	13	3
C2521551	C2611551	BRACKET PLATE PANEL	1	O/O	13	4
C2522790	C2612790	ARM CHANGE PAPER FEED PRESSURE	1	O/O	13	6
C2522791	C2612791	SPRING PRESSURE PAPER FEED TRAY	1	O/O	13	7
C2522779	C2612779	LEVER PRESSURE PAPER FEED TRAY PEEN	1	O/O	13	8
C2522775	C2612775	ARM PRESSURE PAPER FEED TRAY	1	O/O	13	9
C2522782	C2612782	LEVER PRESSURE PAPER FEED TRAY	1	O/O	13	10
C2522767	C2612767	PAD PLATE PAPER ASS'Y	2	O/O	13	12
C2522760	C2612760	SIDE FENCE PAPER FEED:ASS'Y	2	O/O	13	13
C2522757	C2612757	BASE PAPER FEED TRAY ASS'Y	1	O/O	13	15
C2522766	C2612766	GUIDE SIDE FENCE	2	O/O	13	16
C2522750	C2612750	PAPER FEED TRAY ASS'Y	1	O/O	13	17
C2525220	C2615220	GROUND WIRE PAPER FEED TRAY ASS'Y	1	O/O	13	19
AA143500	C2614350	STEPPED SCREW - M6	2	O/O	13	20
C2522753	C2612753	BRACKET PAPER FEED TRAY RIGHT	1	O/O	13	21
C2522754	C2612754	BRACKET PAPER FEED TRAY LEFT	1	O/O	13	22
C2522771	C2612771	SHAFT PRESSURE PAPER FEED TRAY	1	O/O	13	23
C2522773	C2612773	BRACKET PRESSURE PAPER FEED TRAY	1	O/O	13	24
C2522774	C2612774	SHAFT BRACKET PRESSURE PAPER FEED TRAY	1	O/O	13	26

5. Paper Registration

Old Part Number	New Part Number	Description	Q'ty	Int	Page	Index
C2522900	C2612900	STAY HARNESS SENSOR:ASS'Y	1	O/O	15	1
C2521055	C2611055	STAY MACHINE	1	O/O	15	2
C2362844	C2612844	SCREW SEPARATION UNIT	2	O/O	15	8
C2522832	C2612832	COMPRESSION SPRING SEPARATION PAD	1	O/O	15	11
C2522831	C2612831	HOLDER SPRING SEPARATION	1	O/O	15	12
C2522827	C2612827	ADJUSTING PIN SEPARATION SUB-UNIT	1	O/O	15	13
C2522835	C2612835	ADJUSTING PIN	1	O/O	15	14
C2522824	C2612824	DRUM STAY PAPER FEED ASS'Y	1	O/O	15	15
C2522838	C2612838	WASHER ADJUSTING PIN	1	O/O	15	16
54195714	AA143791	SCREW SAFETY	2	O/O	15	18

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6. Paper Feed Section

Old Part Number	New Part Number	Description	Q'ty	Int	Page	Index
C2521056	C2611056	SHAFT STAY MACHINE OR COPIER	2	O/O	17	1
C2522881	C2612881	FEED ROLLER LOWER	1	O/O	17	2
C2522875	C2612875	ARM PRESSURE FEED ROLLER:ASS'Y	1	O/O	17	5
C2382898	C2642898	SHAFT ARM FEED ROLLER UPPER	1	O/O	17	7
C2522872	C2612872	SHAFT SWIVEL FEED ROLLER UPPER	1	O/O	17	9
C2525270	C2615270	HARNESS CONNECTING SENSOR ASS'Y	1	O/O	17	12
C2295807	C2575807	PHOTO REFLECTION SENSOR GP2A25	1	O/O	17	13
C2362844	C2612844	SCREW SEPARATION UNIT	2	O/O	17	14
C2522870	C2612870	BRACKET GUIDE PLATE REAR	1	O/O	17	17
C2522891	C2612891	GUIDE PLATE FEED ROLLER ASS'Y	1	O/O	17	18
C2522869	C2612869	BRACKET GUIDE PLATE FRONT	1	O/O	17	19
C2292633	C2442633	STEPPED SCREW	1	O/O	17	21
C2522611	C2612611	BRACKET RECEPTACLE	1	O/O	17	22
C2002266	C2442266	BEARING HOLDER	2	O/O	17	23

7. Plotter Unit 1

Old Part Number	New Part Number	Description	Q'ty	Int	Page	Index
C2522045	C2612045	COVER:OPEN AND CLOSE PLOTTER	1	O/O	19	4
C2522046	C2612046	GUIDE PLATE	1	O/O	19	5
C2522112	C2612114	ROLLER TENSION B4	1	O/O	19	6
C2522113	C2612115	ROLLER TENSION LG	1	O/O	19	6
C2522030	C2612030	REAR PLATE:OPEN AND CLOSE	1	O/O	19	8
C2382039	C2612039	SPRING LEVER LOCK PLOTTER	2	O/O	19	13
C2522036	C2612036	LEVER OPEN AND CLOSE PLOTTER	1	O/O	19	15
C2522040	C2612040	FRONT PLATE:OPEN AND CLOSE	1	O/O	19	16
C2522108	C2612108	COVER:OPEN AND CLOSE LOWER	1	O/O	19	17
C2312271	C2612271	CUTTER UNIT B4 ASS'Y	1	O/O	19	18
C2522220	C2612220	HOLDER MASTER FRONT	1	O/O	19	19
C2521955	C2611955	STAY COUPLING PLOTTER	1	O/O	19	20
C2522210	C2612210	HOLDER MASTER REAR	1	O/O	19	22
C2381961	C2611961	SPRING:OPEN AND CLOSE REAR PLOTTER	1	O/O	19	26
C2522104	C2612104	PLATEN B4	1	O/O	19	28
C2522105	C2612105	PLATEN LG	1	O/O	19	28

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8. Plotter Unit 2

Old Part Number	New Part Number	Description	Q'ty	Int	Page	Index
C2522076	C2612077	ROLLER BRAKE PLOTTER	1	O/O	21	4
C2522063	C2612063	LEVER ROLLER BRAKE	2	O/O	21	5
C2523052	C2613052	PRESSURE ROLLER LEGAL ASS'Y	1	O/O	21	8
C2382065	C2612065	SPRING ROLLER BRAKE PLOTTER	2	O/O	21	9
C2382054	C2612054	SPRING POSITIONING PLATE MASTER	1	O/O	21	10
C2522151	C2612151	THERMAL HEAD ASS' Y	1	O/O	21	11
C2522156	C2612156	SPRING THERMAL HEAD MIDDLE	1	O/O	21	14
C2522026	C2612026	BASE THERMAL HEAD	1	O/O	21	15
C2522020	C2612020	SIDE PLATE FIX FRONT PLOTTER ASS'Y	1	O/O	21	16
C2522279	C2612279	BRACKET SENSOR MASTER	1	O/O	21	18
C2522095	C2612095	GUIDE PLATE MASTER	1	O/O	21	20
C2522025	C2612025	BASE FIX PLOTTER	1	O/O	21	21
C2525241	C2615241	HARNESS STEPPER MOTOR ASS'Y	1	O/O	21	22
C2525843	C2595821	STEPPER MOTOR DIA42 PLOTTER ASS'Y	1	O/O	21	23
C2522010	C2612010	SIDE PLATE FIX REAR PLOTTER ASS'Y	1	O/O	21	24
C2522273	C2612273	BRACKET ON OFF DETECTOR PLOTTER	1	O/O	21	28
AW020086	AW020141	PHOTOINTERRUPTOR	1	O/O	21	29

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9. Press Roller Section

Old Part Number	New Part Number	Description	Q'ty	Int	Page	Index
C2521551	C2611551	BRACKET PLATE PANEL	1	O/O	23	1
C2524481	C2614481	ARM DRIVE PICKOFF PAWL	1	O/O	23	2
C2524482	C2614482	SHAFT PICKOFF PAWL	1	O/O	23	4
C2524485	C2614485	BRACKET ROLLER PRESSURE RELEASE PICKOFF	1	O/O	23	6
C2522601	C2612601	STAY DRUM:MACHINE OR COPIER ASS'Y	1	O/O	23	8
AW020075	AW020141	PHOTOINTERRUPTOR	1	O/O	23	9
C2525611	C2615611	BRACKET SENSOR PAPER FEED CONTROL	1	O/O	23	10
C2523123	C2613123	ANCHOR SPRING PRESSURE RIGHT ASS'Y	1	O/O	23	11
C2523134	C2613134	DC SOLENOID PRESSURE RELEASE RIGHT ASS'Y	1	O/O	23	12
C2523141	C2613141	SPRING PRESSURE LG	2	O/O	23	14
C2523103	C2613103	SIDE PLATE PRESSURE RIGHT ASS'Y	1	O/O	23	15
C2523050	C2613050	PRESSURE ROLLER B4 ASS'Y	1	O/O	23	16
C2523052	C2613052	PRESSURE ROLLER LG ASS'Y	1	O/O	23	16
C2523113	C2613113	ARM PRESSURE ROLLER RIGHT ASS'Y	1	O/O	23	17
C2523117	C2613117	STOPPER PRESSURE ROLLER	1	O/O	23	19
C2523116	C2613116	BRACKET STOPPER PRESSURE ROLLER	1	O/O	23	20
C2523110	C2613110	ARM PRESSURE ROLLER LEFT ASS'Y	1	O/O	23	21
C2522605	C2612605	POSITIONING PIN DRUM ASS'Y	2	O/O	23	23
C2523100	C2613100	SIDE PLATE PRESSURE LEFT ASS'Y	1	O/O	23	24
C2523130	C2613130	DC SOLENOID PRESSURE RELEASE LEFT ASS'Y	1	O/O	23	25
C2383137	C2613137	SPRING PRESSURE RELEASE	1	O/O	23	26
C2523120	C2613120	ANCHOR SPRING PRESSURE LEFT ASS'Y	1	O/O	23	27
C2384349	C2614349	SPRING ARM PICKOFF PAWL	1	O/O	23	28
C2525685	C2615685	BRACKET ON OFF DETECTOR DOOR	1	O/O	23	29
C2242172	C2612172	LEVER SAFETY SWITCH	1	O/O	23	31
C2525686	C2615686	SCREW ROUND POINT SAFETY SWITCH	1	O/O	23	32

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10. Drum Unit 1

Old Part Number	New Part Number	Description	Q'ty	Int	Page	Index
C2522552	C2612552	SCREW SLIDER	2	O/O	25	1
C2525250	C2615250	HARNESS DRUM CONNECTING ASS'Y	1	O/O	25	2
C2522561	C2612561	GUIDE SLIDER LEFT	1	O/O	25	3
C2522551	C2612551	SLIDER HOLDER INK CARTRIDGE	1	O/O	25	4
C2522555	C2612555	GUIDE SLIDER RIGHT	1	O/O	25	5
C2522553	C2612553	RAIL HOLDER LEFT	1	O/O	25	7
C2522554	C2612554	RAIL HOLDER RIGHT	1	O/O	25	8
C2522861	C2612531	ARM GRIPRIGHT	1	O/O	25	10
C2522556	C2612556	LEVER RELEASE HOLDER ASS'Y	1	O/O	25	11
C2522560	C2612560	SPRING LEVER RELEASE	1	O/O	25	12
C2522530	C2612530	ARM GRIP LEFT	1	O/O	25	14
C2522543	C2612543	COVER HARNESS DRUM	1	O/O	25	18
C2522533	C2612533	SCREW ARM DRUM	1	O/O	25	19
C2522538	C2612538	BRACKET HOUSING DRUM	1	O/O	25	21
C2522537	C2612537	HOUSING ASS'Y	1	O/O	25	22
C2522567	C2612567	STAY COUPLING GRIP	1	O/O	25	27
C2522504	C2612504	FRAME UPPER DRUM ASS'Y	1	O/O	25	29

11. Drum Unit 2

Old Part Number	New Part Number	Description	Q'ty	Int	Page	Index
C2522423	C2612427	PUMP INK ASS'Y	1	O/O	29	1
C2522430	C2612430	BASE PUMP UNIT ASS'Y	1	O/O	29	6
C2292529	C2612529	DC MOTOR CAP PUMP ASS'Y	1	O/O	29	7
C2522481	C2612481	DRUM SHAFT B4 ASS'Y	1	O/O	29	8
C2522487	C2612487	DRUM SHAFT LG ASS'Y	1	O/O	29	8
C2522471	C2612471	INK SENSOR ASS'Y	1	O/O	29	9
C2522463	C2612463	STAY MAIN DRUM B4	1	O/O	29	11
C2522464	C2612464	STAYMAIN DRUM LG	1	O/O	29	11
C2522465	C2612465	STAY SUB DRUM B4	1	O/O	29	14
C2522466	C2612466	STAY SUB DRUM LG	1	O/O	29	14
C2525253	C2615253	HARNESS INK SENSOR ASS'Y	1	O/O	29	24
C2295803	C2595803	DC MOTOR 5.0W MM34	1	O/O	29	29

13. Vacuum Fan Unit

Old Part Number	New Part Number	Description	Q'ty	Int	Page	Index
C2313861	C2613861	DUCT HALE UNIT	1	O/O	31	7
AW010076	AW010109	PHOTOSENSOR	1	O/O	31	12

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14. Delivery Table

Old Part Number	New Part Number	Description	Q'ty	Int	Page	Index
C2524201	C2614201	PAPER DELIVERY TABLE	1	O/O	33	*
C2524426	C2614426	STAY SIDE FENCE PAPER EXIT SUB-UNIT	2	O/O	33	2
C2524412	C2614412	BRACKET END PLATE ASS'Y	1	O/O	33	9
C2314409	C2614409	SUPPORTING PLATE PAPER EXIT SUB-UNIT	1	O/O	33	11
C2314401	C2614401	STAY FRONT PAPER EXIT SUB-UNIT	1	O/O	33	12
C2314402	C2614402	STAY REAR PAPER EXIT SUB-UNIT	1	O/O	33	13
C2524402	C2614404	GUIDE PLATE STAY FRONT PAPER EXIT SUB-UNIT	1	O/O	33	14
C2524403	C2614403	GUIDE PLATE STAY REAR PAPER EXIT SUB-UNIT	1	O/O	33	15
C2524441	C2614441	BRACKET PAPER EXIT SUB-UNIT FIX REAR ASS'Y	1	O/O	33	16
AA143500	C2614350	STEPPED SCREW - M6	1	O/O	33	17

15. Master Eject Unit

Old Part Number	New Part Number	Description	Q'ty	Int	Page	Index
C2523510	C2613510	CASE MASTER EJECTION UNIT ASS'Y	1	O/O	35	1
C2523577	C2613577	PLATE MASTER	1	O/O	35	2
C2523567	C2613567	GUIDE PLATE PRESSURE MASTER EJECTION ASS'Y	1	O/O	35	3
AW020086	AW020156	PHOTOINTERRUPTOR	1	O/O	35	4
C2523524	C2613524	BRACKET SENSOR PRESSURE PLATE	1	O/O	35	5
C2523521	C2613521	SIDE PLATE REAR MASTER EJECTION UNIT ASS'Y	1	O/O	35	6
C2525843	C2595821	STEPPER MOTOR DIA42 PLOTTER ASS'Y	2	O/O	35	11
C2523466	C2613466	BASE MASTER EJECTION	1	O/O	35	12
C2523482	C2613482	ROLLER LOWER MASTER EJECTION UNIT ASS'Y	1	O/O	35	13
C2523481	C2613481	ROLLER UPPER MASTER EJECTION UNIT	1	O/O	35	14
C2523553	C2613553	ARM PRESSURE MASTER EJECTION	2	O/O	35	16
C2523554	C2613554	SHAFT PRESSURE MASTER EJECTION UNIT	1	O/O	35	18
C2523501	C2613501	SIDE PLATE FRONT MASTER EJECTIONASS'Y	1	O/O	35	19
C2178446	C2615050	PHOTOINTERRUPTOR	1	O/O	35	27

Model: PRIPORT TITANIUM

Date: 3-Oct-06

No: M-C252-005

16. Electrical And Drive Section

Old Part Number	New Part Number	Description	Q'ty	Int	Page	Index
C2522809	C2612817	BRACKET DRIVE PAPER FEED ROLLER	1	O/O	37	1
C2521172	C2611172	SIDE PLATE DRUM DRIVE SUB-UNIT	1	O/O	37	2
C2525200	C2615200	HARNESS DC DRIVE ASS'Y	1	O/O	37	3
C2525100	C2525101	PRINTED CIRCUIT BOARD MPU ASS'Y	1	O/O	37	4
C2525201	C2615201	HARNESS MOTOR ASS'Y	1	O/O	37	6
C2525300	C2615300	DC POWER SUPPLY BOARD - 120V	1	O/O	37	7
C2525310	C2615310	DC POWER SUPPLY BOARD - 220V	1	O/O	37	7
C2521176	C2611176	BRACKET HALE DRIVE ASS'Y	1	O/O	37	11
C2525016	C2615016	POWER SUPPLY CORD CHN ASS'Y	1	O/O	37	12
C2525017	C2615017	POWER SUPPLY CORD EU ASS'Y	1	O/O	37	12
C2525019	C2615019	POWER SUPPLY CORD NA ASS'Y	1	O/O	37	12
C2525876	C2615876	STEPPER MOTOR MM56*54	1	O/O	37	13
C2522887	C2612887	BRACKET STEPPER MOTOR FEED	1	O/O	37	14
C2522885	C2612885	TENSION SPRING BRACKET STEPPER MOTOR	1	O/O	37	16
C2525879	C2615879	MAGNETIC CLUTCH PAPER FEED ROLLER	1	O/O	37	18
C2525610	C2615610	BRACKET HOME POSITION SENSOR	1	O/O	37	19
AW020075	AW020141	PHOTOINTERRUPTOR	1	O/O	37	20
C2525843	C2595821	STEPPER MOTOR DIA42 PLOTTER ASS'Y	1	O/O	37	21
C2524064	C2614064	SIDE PLATE DRIVE SUB-UNIT CLAMP ASS'Y	1	O/O	37	22
AW020086	AW020156	PHOTOINTERRUPTOR	1	O/O	37	23
C2525686	C2615686	SCREW ROUND POINT SAFETY SWITCH	1	O/O	37	26
C2182071	C2612071	STOPPER SAFETY SWITCH SCANNER	1	O/O	37	27
C2525606	C2615606	LEVER SAFETY SWITCH	1	O/O	37	28
C2525607	C2615607	BRACKET ON OFF DETECTOR PLOTTER	1	O/O	37	29
C2525290	C2615290	HARNESS BRUSHLESS MOTOR ASS'Y	1	O/O	37	31
C2521176	C2611176	BRACKET HALE:DRIVE ASS'Y	1	O/O	37	32

17. Drive And Frame Section

Old Part Number	New Part Number	Description	Q'ty	Int	Page	Index
C2525608	C2615615	BRACKET BASE FIX	6	O/O	39	1
C2521160	C2611160	GEAR DRIVE DRUM ASS'Y	1	O/O	39	2
C2524055	C2614055	LEVER DRIVE MASTER FEED PEEN	1	O/O	39	6
C2524001	C2614001	BASE CLAMP OPEN AND CLOSE ASS'Y	1	O/O	39	7
C2524059	C2614059	LEVER DRIVE MASTER EJECTION PEEN	1	O/O	39	8
C2174426	C2444426	SCREW DRIVE CLAMP	1	O/O	39	9
C2525613	C2615613	BRACKET FIX POWER SUPPLY UNIT	3	O/O	39	13
C2525614	C2615614	BRACKET EARTH POWER SUPPLY UNIT	1	O/O	39	14
C2521156	C2611156	SHAFT BELT TENSIONER ASS'Y	1	O/O	39	16
C2525609	C2615609	BRACKET CONTROL BOARD FIX	1	O/O	39	17
C2521331	C2611331	CAP CONTROL BOARD	1	O/O	39	18

Model: PRIPORT TITANIUM

Date: 3-Oct-06

No: M-C252-005

18.Frame Section

Old Part Number	New Part Number	Description	Q'ty	Int	Page	Index
C2521691	C2611691	BASE IMAGE READING UNIT	1	O/O	41	1
C2521055	C2611055	STAY MACHINE OR COPIER	3	O/O	41	2
C2523801	C2613801	DRUM STAY PAPER EXIT SUB-UNIT ASS'Y	1	O/O	41	3
C2523881	C2613881	BRACKET DRUM STAY PAPER EXIT SUB-UNIT	2	O/O	41	4
C2523885	C2613885	DISCHARGE BRUSH LONG PAPER EXIT SUB-UNIT	2	O/O	41	5
C2523886	C2613886	DISCHARGE BRUSH SHORT PAPER EXIT SUB-UNIT	1	O/O	41	6
C2521323	C2611323	STOPPER FRONT COVER PLOTTER	1	O/O	41	7
C2522842	C2612842	LEVER SEPARATION CHANGE	1	O/O	41	9
C2525290	C2615290	HARNESS BRUSHLESS MOTOR ASS'Y	1	O/O	41	10
C2521151	C2611151	COVER BRUSHLESS MOTOR	1	O/O	41	11
C2525800	C2525800	BRUSHLESS MOTOR DC24V 64.7W	1	O/O	41	12
C2521324	C2611324	STOPPER REAR COVER PLOTTER	1	O/O	41	13

Model: PRIPORT TITANIUM		Date: 12-Mar-08	No: M-C252-006
Modified Article: Ink holder		Prepared by: M. Kumagai	
From: Priport Service Planning Section			
Classification: ☒ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☐ Part standardization ☐ Other ()			
Model Name: Ricoh JP730/JP750/JP780C, Gestetner 6123lcp/5410c/6123cp, Lanier LDD 730, nashuatec 6123cp, RexRotary 6123cp			

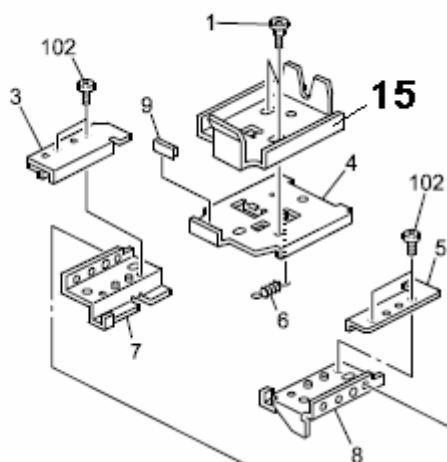
PN	Description	Qty	Page	Index
C2522550	HOLDER:INK CARTRIDGE	1	25	15
C2522549	HOLDER:INK CARTRIDGE:CHN	1	25	15

Change/Reason: This part was missing from the Parts Catalog.

Note:

- P/N C2522550 is used on the C252-72, C252-77, and C252-92.
- P/N C2522549 is used on the C252-76 and C252-78.

10.DRUM UNIT 1 (C252)





Part Change Information List

Date: April 30, 2009

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number
P Titanium	C252	200904		52152621	C2673850	END RING:DIA6	1	1	O/O		31	5					V0803211
P Titanium	C252	200904		C2182173	C2672176	SPRING PLATE:SAFETY SWITCH	2	2	O/O		23	33					V0803211
P Titanium	C252	200904		C2014604	C2673452	ROLLER:RAIL:DRUM	5	5	O/O		15	17					V0803216
P Titanium	C252	200904		C2174598	C2672598	BLADE:FRONT:DRUM	1	1	O/O		29	27					V0803216
P Titanium	C252	200904		C2174599	C2672599	BLADE:REAR:DRUM	1	1	O/O		29	28					V0803216
P Titanium	C252	200904		C2184558	C2672458	RING:FRONT:ROLLER:DRUM	1	1	O/O		29	15					V0803216
P Titanium	C252	200904		C2184559	C2672459	RING:REAR:ROLLER:DRUM	1	1	O/O		29	18					V0803216
P Titanium	C252	200904		C2292391	C2672395	BRACKET:STOPPER:DRUM	1	1	O/O		25	28					V0803216
P Titanium	C252	200904		C2292394	C2672394	SPRING PLATE:GRIP:DRUM	1	1	O/O		25	33					V0803216
P Titanium	C252	200904		C2292396	C2672396	SPRING PLATE:STOPPER	1	1	O/O		25	25					V0803216
P Titanium	C252	200904		C2382468	C2672468	GROUND PLATE:OIL SUPPLY ROLLER:INK	1	1	O/O		27	11					V0803216
P Titanium	C252	200904		C2382524	C2672524	STAY:GRIP:DRUM:LEFT	1	1	O/O		25	31					V0803216
P Titanium	C252	200904		C2382525	C2672525	STAY:GRIP:DRUM:RIGHT	1	1	O/O		25	30					V0803216
P Titanium	C252	200904		C2382570	C2672570	BRACKET:STOPPER:TURN	1	1	O/O		27	24					V0803216
P Titanium	C252	200904		C2382574	C2672574	SLIDER:HOUSING	1	1	O/O		25	17					V0803216
P Titanium	C252	200904		C2382893	C2672895	ARM:FEED ROLLER:UPPER	2	2	O/O		17	6					V0803216
P Titanium	C252	200904		C2382932	C2672934	KNOB:LEVER	2	2	O/O		41	17					V0803216
P Titanium	C252	200904		C2384479	C2674479	BUSHING:PICKOFF PAWL	1	1	O/O		23	30					V0803216
P Titanium	C252	200904		C2442266	C2672267	BEARING CASE:TRANSMISSION	2	2	O/O		17	23					V0803216
P Titanium	C252	200904		C2492571	C2672572	STOPPER:TURN	1	1	O/O		27	23					V0803216



Part Change Information List

Date: October 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P TT	C252	200910		C2521731	C2741731	COVER:FIX:IMAGE READING UNIT	1	1	O/O		7	8					V0901847	9061117



Part Change Information List

Date: November 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P TT	C252	200911		C2615685	C2755685	BRACKET:ON OFF DETECTOR:DOOR	1	1	O/O		23	29					V0902100	9070726



Part Change Information List

Date: May 31, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P TT	C252	201005		C2613520	C2743520	CASE:MASTER EJECTION UNIT:ASS'Y	1	1	O/O		34	1					V0901847	9061117



Part Change Information List

Date: Jun 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P TT	C252	201006		C2611450	C2741455	OPERATION PANEL:ENGLISH:MM:ASS'Y	1	1	O/O		9	*					V0903119	9110366



Part Change Information List

Date: October 29, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P TT	C252	201010		C2521304	C2741304	COVER:PLOTTER	1	1	O/O		7	15					10604302 V0901847	9061117



Part Change Information List

Date: December 29, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P TT	C252	201012		C2615016	C2745016	POWER SUPPLY CORD:CHN:ASSY	1	1	X/O		37	12					V1002659	10081223



Part Change Information List

Date: February 28, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P TT	C252	201102		C2613482	C2613484	ROLLER:LOWER:MASTER EJECTION UNIT:ASS'Y	1	1	X/O		35	13					V1001793	



Part Change Information List

Date: March 31, 2011

Model	Code	PCIL Nr.	PCIL Correcti on	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P TT	C252	201103		C2382948	C2742948	TIMING BELT:PAPER FEED:140-XL-050	1	1	O/O		17	24					V1000909	10040206

RICOH**Part Change Information List**

Date: April 28, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P TT	C252	201104		C2521460	C2741460	CASE:OPERATION PANEL	1	1	O/O		9	4					V0903119	09110366

RICOH**Part Change Information List**

Date: July 28, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P TT	C252	201107		C2612020	C2742020	SIDE PLATE:FIX:FRONT:PLOTTER:ASS'Y	1	1	X/O		21	16					V1100675	



Part Change Information List

Date: December 28, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P TT	C252	201112		C2525824	C2645824	FAN:DC24V:0.66A	2	2	O/O		35 31	30 11					V1101939	



Part Change Information List

Date: August 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P TT	C252	201208		C2521733	C2741733	COVER:OPEN AND CLOSE	1	1	O/O		11	1					V0901847	09061117



Part Change Information List

Date: March 29, 2013

Model	Code	PCIL		Old part number	New part number	Description	Old		New	3DPC	Page	Index	Set	RTB	Note	Ref Number	ECN
		Number	Correction				Qty	Qty	Int				Int				
P TT	C252	201303		G2362855	G2722855	LEVER CLEANING REGISTRATION SENSOR	1	1	DO			17	10			V1202980	
P TT	C255	201303		12042551	12042497	MICRO SWITCH	3	3	XO			20	174			V1305830	13010483



Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P TT	C252	201501		C2644200	C2645824	FAN:DC24V:0.66A	2	2	X/O		35	30					V1404080	



Part Change Information List

Date: July 2, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q' ty	New Q' ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P TT	C252	201506		C2521302	C2741302	COVER:FRONT	1	1	O/O	N	7	19					V0901847	09061117



Part Change Information List

Date: September 3, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P TT	C252	201508		C2675257	C2825257	HARNESS:DRUM:CONNECTING:B4:ASS'Y	1	1	O/O	N	25	2					V1403580	



Part Change Information List

Date: January 5, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P TT	C252	201512		C2613481	C2823481	ROLLER:UPPER:MASTER EJECTION UNIT	1	1	O/O	N	35	14					V1502379	



Part Change Information List

Date: April 7, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P TT	C252	201603		C2823481	C2823485	ROLLER:UPPER:MASTER EJECTION UNIT:ASS'Y	1	1	O/O	N	35	14					V1600623	
P TT	C252	201603		C2823481	C2823485	ROLLER:UPPER:MASTER EJECTION UNIT:ASS'Y	1	1	O/O	N	35	14					V1600623	



Part Change Information List

Date: April 26, 2018

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P TT2	C261	201804		C2611451	C2741456	OPERATION PANEL:ENGLISH:INCH:ASS'Y	1	1	O/O	N		9	*				V0903119	9110366
P TT2	C261	201804		C2742504	C2822504	FRAME:UPPER:DRUM:ASS'Y	1	1	O/O	N	25	29					V1403580	



201805 Part Change Information List

Date: June 5, 2018

	Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P TT		C252	201805		C2611181	C2521181	TIMING BELT:HALE:60S3M423	1	1	O/O	N	16	8					V1600121	
P TT		C252	201805		C2742504	C2822504	FRAME:UPPER:DRUM:ASS'Y	1	1	O/O	N	25	29					V1403580	