

Model: PRIORT HP4-R2/HP4-R2 P/HP4-R2 CD/HP4-R2 CD P		Date: 29-Jun-06	No: M-C264-002
Modified Article: NEW MODEL HP4-R2 P/CD/CD P (China only)		Prepared by: M. Kanomata	
From: Priort Service Planning Section			
Classification:	☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☐ Part standardization ☒ Other (New model information)		
Model Name: HP4-R2: Ricoh DX4542/DX4242C, Gestetner CP6244+/CP6450C/DX4542, RexRotary DX4542, nashuatec DX4542, Savin 3270DNP, Standard SD430, Lanier LDD245 HP4-R2 P (China only): Ricoh DX4542CP, Gestetner CP6450P HP4-R2 A3CD (China only): Ricoh DX4543C, Gestetner CP6451C HP4-R2 B4CD (China only): Ricoh DX4443C, Gestetner CP6401C HP4-R2 A3CD P (China only): Ricoh DX4543CP, Gestetner CP6451P HP4-R2 B4CD P (China only): Ricoh DX4443CP, Gestetner CP6401P			

Note:

- This MB lists the parts that are unique to the following HP4-R2 models, which will be released in China only:
 HP4-R2 P (A3 only)
 HP4-R2 A3 CD
 HP4-R2 B4 CD
 HP4-R2 A3 CD P
 HP4-R2 B4 CD P
- See RTB RC249021 for other service-related information on these models.

Change: The parts in this MB were added for the China-release Model HP4-R2 models.

Reason: The models listed above will be released in China.

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1. Exterior

Index	Parts No.	Description	Q' ty	Page	Note
6	C2641350	SHEET EMBLEM RIC CHN DX4542CP	1	9	DX4542CP
6	C2641339	SHEET EMBLEM GES CHN CP6450P	1	9	CP6450P
6	C2641395	SHEET EMBLEM RIC CHN DX4543C	1	9	DX4543C
6	C2641396	SHEET EMBLEM GES CHN CP6451C	1	9	CP6451C
6	C2641397	SHEET EMBLEM RIC CHN DX4543CP	1	9	DX4543CP
6	C2641398	SHEET EMBLEM GES CHN CP6451P	1	9	CP6451P
6	C2681326	SHEET EMBLEM RIC CHN DX4443C	1	9	DX4443C
6	C2641328	SHEET EMBLEM GES CHN CP6401C	1	9	CP6401C
6	C2681339	SHEET EMBLEM GES CHN CP6401P	1	9	CP6401P
6	C2681350	SHEET EMBLEM RIC CHN DX4443CP	1	9	DX4443CP

2. Operation Panel

Index	Parts No.	Description	Q' ty	Page	Note
1	C2681464	OPERATION PANEL CHN B4 ASS'Y	1	11	B4 model
4	C2501502	SHEET OPERATION PANEL MIDDLE CHN B4	1	11	B4 model

9. Plotter Unit 1

Index	Parts No.	Description	Q' ty	Page	Note
*	C2681900	PLOTTER B4 ASS'Y	1	25	B4 model
22	C2682104	PLATEN B4	1	25	B4 model
35	C2472221	FRONT FLANGE HOLDER - B4 G	1	25	B4 model
37	C2472211	REAR FLANGE HOLDER - B4	1	25	B4 model

10. Plotter Unit 2

Index	Parts No.	Description	Q' ty	Page	Note
17	C2502076	ROLLER BRAKE PLOTTER B4	1	27	B4 model
19	C2502065	SPRING ROLLER BRAKE PLOTTER B4	1	27	B4 model
40	C2502277	BRACKET SENSOR MASTER B4	1	27	B4 model

12. Press Roller Section

Index	Parts No.	Description	Q' ty	Page	Note
14	C2683050	PRESSURE ROLLER B4 ASS' Y	1	31	B4 model

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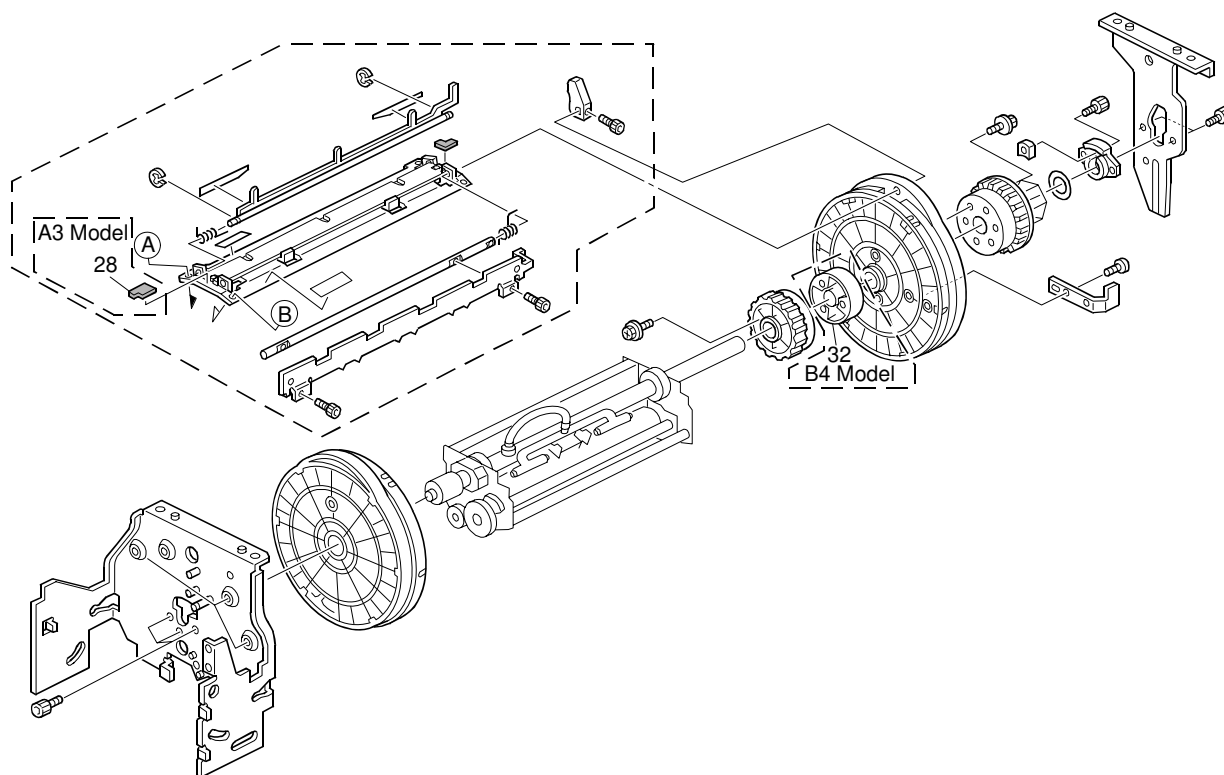
13. Drum Unit 1

Index	Parts No.	Description	Q' ty	Page	Note
33	C2502538	BRACKET HOUSING DRUM B4	1	33	B4 model

14. Drum Unit 2

Index	Parts No.	Description	Q' ty	Page	Note
1	C2682381	SCREEN B4 ADHESION	1	35	B4 model
4	C2472389	SCREEN HOLDER 2	1	35	B4 model
6	C2472388	SCREEN HOLDER 1	1	35	B4 model

15. Drum Unit 3



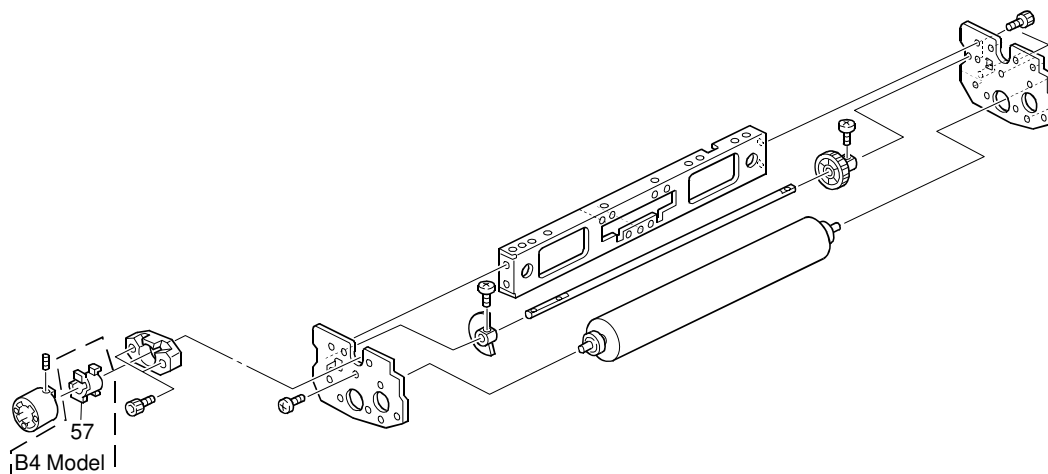
Index	Parts No.	Description	Q' ty	Page	Note
1	C2502305	CLAMP B4 ASS'Y	1	37	B4 model
8	C2472360	FRONT DRUM FLANGE - B4	1	37	B4 model
10	C2472362	REAR DRUM FLANGE - B4	1	37	B4 model
20	C2502581	DRUM METAL SCREEN DRUM B4 ASS'Y	1	37	B4 model
21	C2502586	SHIELD INK DRUM METAL SCREEN B4	1	37	B4 model
25	C2502675	GUIDE PLATE CLAMP LEFT B4	1	37	B4 model
26	C2502676	GUIDE PLATE CLAMP RIGHT B4	1	37	B4 model
32	C2472367	SPACER GEAR DRIVE DRUM	1	37	B4 model

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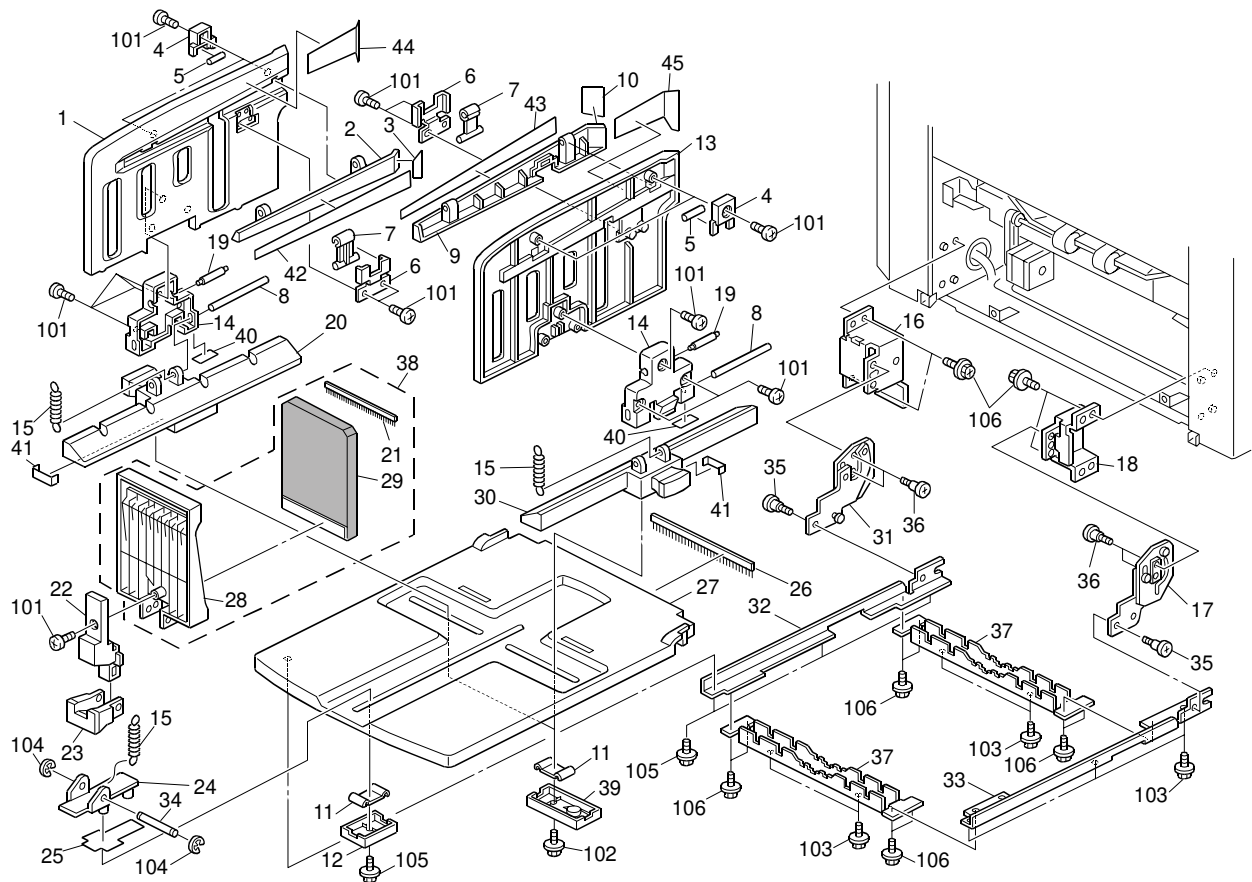
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16. Drum Unit 4



Index	Parts No.	Description	Q' ty	Page	Note
*	C2682325	ROLLER INK B4 ASS'Y	1	39	B4 model
1	C2292535	INK DISTRIBUTOR	1	39	B4 model
8	C2682475	DRUM SHAFT B4 ASS'Y	1	39	B4 model
9	C2502472	POSITIONING SENSOR INK SENSOR B4	1	39	B4 model
10	C2472470	INK SENSOR BRACKET - B4	1	39	B4 model
11	C2682463	STAY MAIN DRUM B4	1	39	B4 model
12	C2472450	INK ROLLER - B4	1	39	B4 model
13	C2472454	DOCTOR ROLLER - B4	1	39	B4 model
14	C2682465	STAY AUXILIARY DRUM B4	1	39	B4 model
39	C2682684	OIL SUPPLY ROLLER INK B4	1	39	B4 model
40	C2502558	BASE LEVER RELEASE	1	39	B4 model
49	C2682681	HAFT ARM MOVE OIL SUPPLY ROLLER B4	1	39	B4 model
57	C2472398	FRONT DRUM SPACER - B4	1	39	B4 model

18. Delivery table



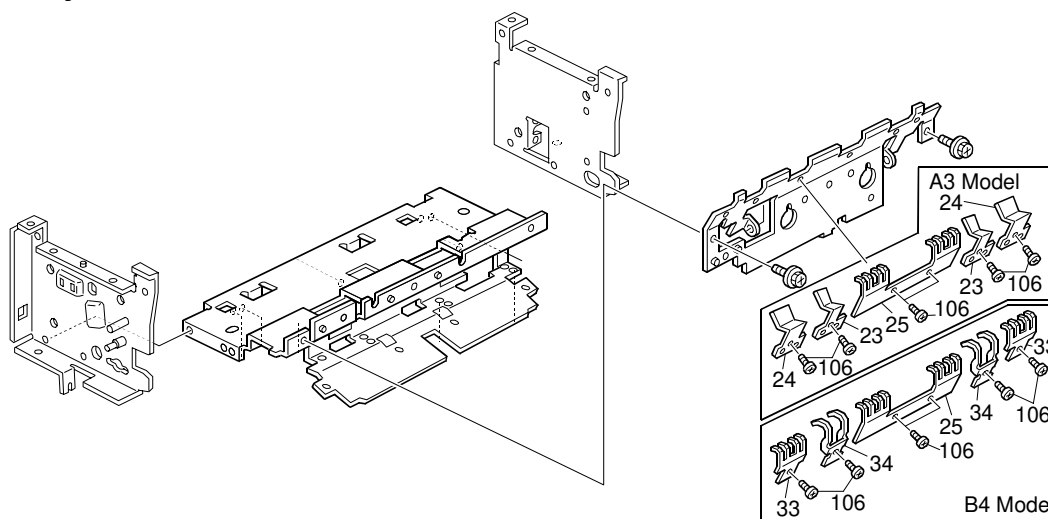
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Index	Parts No.	Description	Q' ty	Page	Note
1	C2384412	REAR SIDE FENCE	1	43	CD version
2	C2384416	REAR WING	1	43	CD version
3	C2334427	REAR EXIT GUIDE	1	43	CD version
4	C2384417	WING STOPPER	2	43	CD version
5	C2276156	UPPER GUIDE SHAFT	2	43	CD version
6	C2494418	LINK SPRING PLATE	2	43	CD version
7	C2384425	WING LINK	2	43	CD version
8	C2334414	PIN - LOWER SIDE FENCE	2	43	CD version
9	C2384415	FRONT WING	1	43	CD version
10	C2334426	FRONT EXIT GUIDE	1	43	CD version
11	C2314420	SLIDER SPRING PLATE	3	43	CD version
12	C2384421	SLIDER COVER	1	43	CD version
13	C2384411	FRONT SIDE FENCE	1	43	CD version
14	C2384413	SIDE FENCE BASE	2	43	CD version
15	C2314413	DELIVERY TABLE SPRING	2	43	CD version
16	C2384442	REAR TABLE BRACKET	1	43	CD version
17	C2684431	FRONT TABLE HINGE	1	43	CD version
18	C2384441	FRONT TABLE BRACKET	1	43	CD version
19	C2314415	UPPER SIDE FENCE PIN	2	43	CD version
20	C2384398	REAR LOWER GUIDE - CHN	1	43	CD version
21	C2334430	ANTISTATIC BRUSH	1	43	CD version
22	C2384422	END FENCE CASE	1	43	CD version
23	C2384406	END FENCE KNOB	1	43	CD version
24	C2674410	BRACKET END PLATE ASS'Y	1	43	CD version
25	C2314425	END PLATE SHEET	1	43	CD version
26	C2334405	ANTISTATIC BRUSH	1	43	CD version
27	C2384390	PAPER EXIT BASE	1	43	CD version
28	C2384420	END FENCE SUB-ASS' Y	1	43	CD version
29	C2294376	END FENCE CUSHION	1	43	CD version
30	C2384397	FRONT LOWER GUIDE - CHN	1	43	CD version
31	C2684432	REAR TABLE HINGE	1	43	CD version
32	C2684400	DELIVERY TABLE REAR STAY	1	43	CD version
33	C2684399	DELIVERY TABLE FRONT STAY	1	43	CD version
34	C2334424	PIN - LOWER END FENCE	1	43	CD version
35	C2384450	HINGE SCREW	4	43	CD version

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Index	Parts No.	Description	Q' ty	Page	Note
36	C2614409	SUPPORTING PLATE PAPER EXIT	2	43	CD version
37	C2384419	END FENCE ASS' Y	1	43	CD version
38	C2384456	SLIDER COVER	2	43	CD version
39	C2384440	SIDE FENCE SPACER	2	43	CD version
40	C2334409	BASE SPACER - PAPER EXIT SUB-UNIT	2	43	CD version
41	C2494461	REAR UPPER SHEET	1	43	CD version
42	C2494460	FRONT UPPERS SHEET	1	43	CD version
43	C2494463	REAR FENCE GUIDE	1	43	CD version
44	C2494462	FRONT FENCE GUIDE	1	43	CD version
				43	CD version
101	04523008N	BINDING SELF - TAPPING SCREW – 3x8		43	CD version
102	04503012N	TAPPING SCREW - 3x12		43	CD version
103	04504008N	TAPPING SCREW - 4x8		43	CD version
104	07200030E	RETAING RING - M3		43	CD version
105	04513008N	TAPPING SCREW - M3x8		43	CD version
106	04514006N	TAPPING SCREW - 4x6		43	CD version

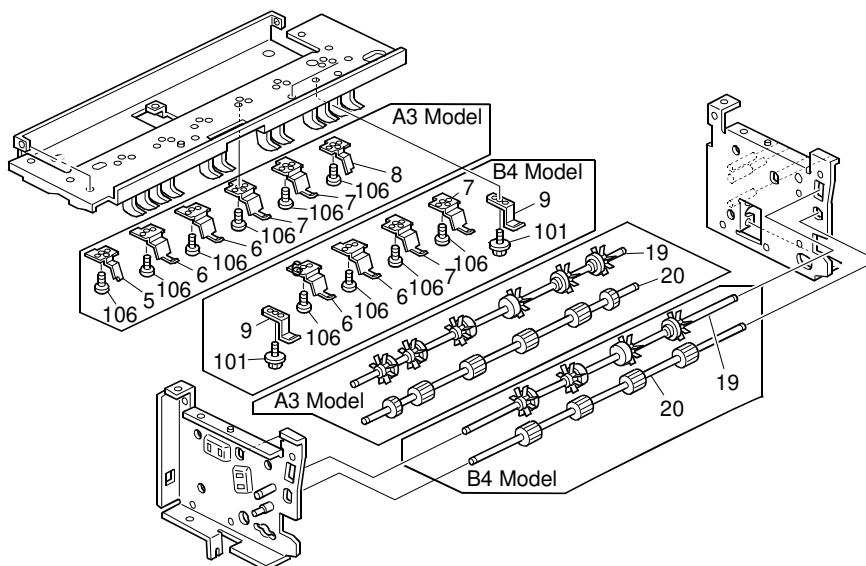
20. Master Eject Unit 1



Index	Parts No.	Description	Q' ty	Page	Note
*	C2683401	MASTER EJECTION UNIT B4 ASS'Y	1	47	B4 model
33	C2503442	ROLLER GUIDE	1	47	B4 model
34	C2503443	SMALL ROLLER GUIDE	1	47	B4 model



21. Master Eject Unit 2

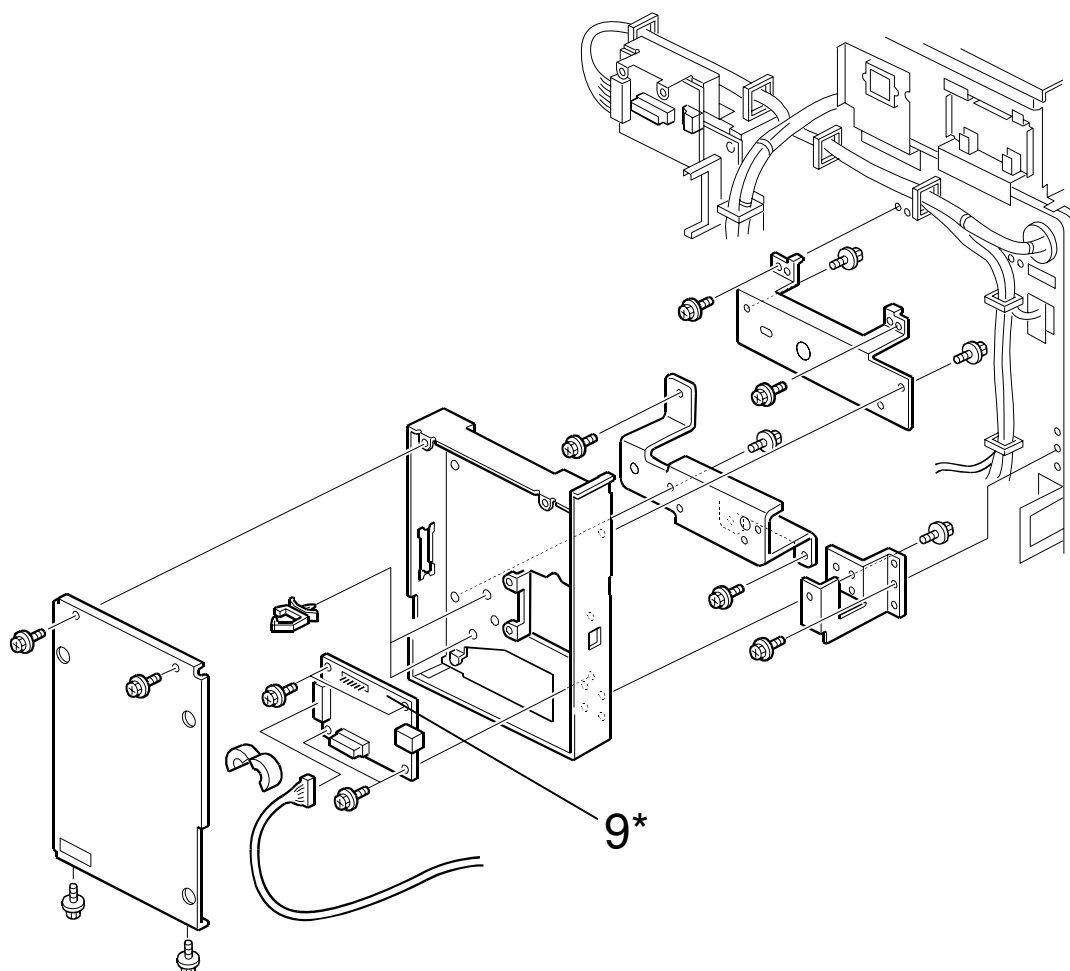


Index	Parts No.	Description	Q' ty	Page	Note
4	C2503462	SMALL ROLLER GUIDE	1	49	B4 model
9	C2503533	MASTER COVER	2	49	B4 model
19	C2503452	ROLLER UPPER MASTER EJECTION UNIT B4	1	49	B4 model
20	C2683466	LOWER EJECT ROLLER - B4	1	49	B4 model
24	C2493524	SMALL CLAW	2	49	B4 model
25	C2493523	LARGE CLAW	1	49	B4 model

24. Electrical Section

Index	Parts No.	Description	Q' ty	Page	Note
1	C2685120	PCB MPU EXP ASS' Y	1	55	B4 model
13	C2685135	PROGRAM MAIN EXP	1	55	B4 model

27. Interface Board



Index	Parts No.	Description	Q' ty	Page	Note
9*	C6465000	CONTROL BOARD UC-2 ASS' Y	1	61	P version

9*: New index