

Model: PRIPORT HP4-R2		Date: 26-Jun-06	No: M-C264-001
Modified Article: Parts Catalog Correction		Prepared by: M. Kanomata	
From: Priport Service Planning Section			
Classification: ☒ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☐ Part standardization ☐ Other ()			
Model Name: Ricoh DX4542/DX4542C, Gestetner CP6244+/CP6450C/DX4542, RexRotary DX4542, nashuatec DX4542, Savin 3270DNP, Standard SD430, Lanier LDD245			

Incorrect part number	Correct part number	Description	Qty	Page	Index
C2491456	C2641456	Panel Base - CHN (CHN)	1	11	8
C2441846	C2641846	Idler Bracket	1	17	4
C2565237	C2645237	Paper Tray Relay Harness	1	19	10
C2495236	C2645236	Paper Tray Relay Harness	1	19	17
C2362844	C2612844	Screw Separation Unit (CHN)	1	21	31
C2385212	C2645212	Paper Sensor Harness	1	23	37
C2492110	C2642110	Tension Roller - A3	1	25	23
C2495244	C2645249	Relay Harness	1	25	47
C2495248	C2645248	Plotter Input Harness	1	27	1
C2292163	C2642163	Spring	1	27	21
C2492010	C2642010	Plotter Pear Plate	1	29	32
C2495250	C2645250	Drum Harness	1	33	34
C2495253	C2645253	Motor Relay Harness	1	33	39
C2492309	C2642309	Clamper Assembly	1	37	1
C2495253	C2645253	Motor Relay Harness	1	39	55
C2385272	C2645272	Paper Delivery Harness	1	41	13
C2385275	C2645275	Motor Relay Harness	1	41	16
C2495215	C2645215	Drum Relay Harness	1	57	9
C6076500	C6076501	Printed Circuit Board Vif Pbf Ass'y	1	61	6

Change:

- 1) The part numbers in the table were corrected.
- 2) The illustration below was corrected.

Reason:

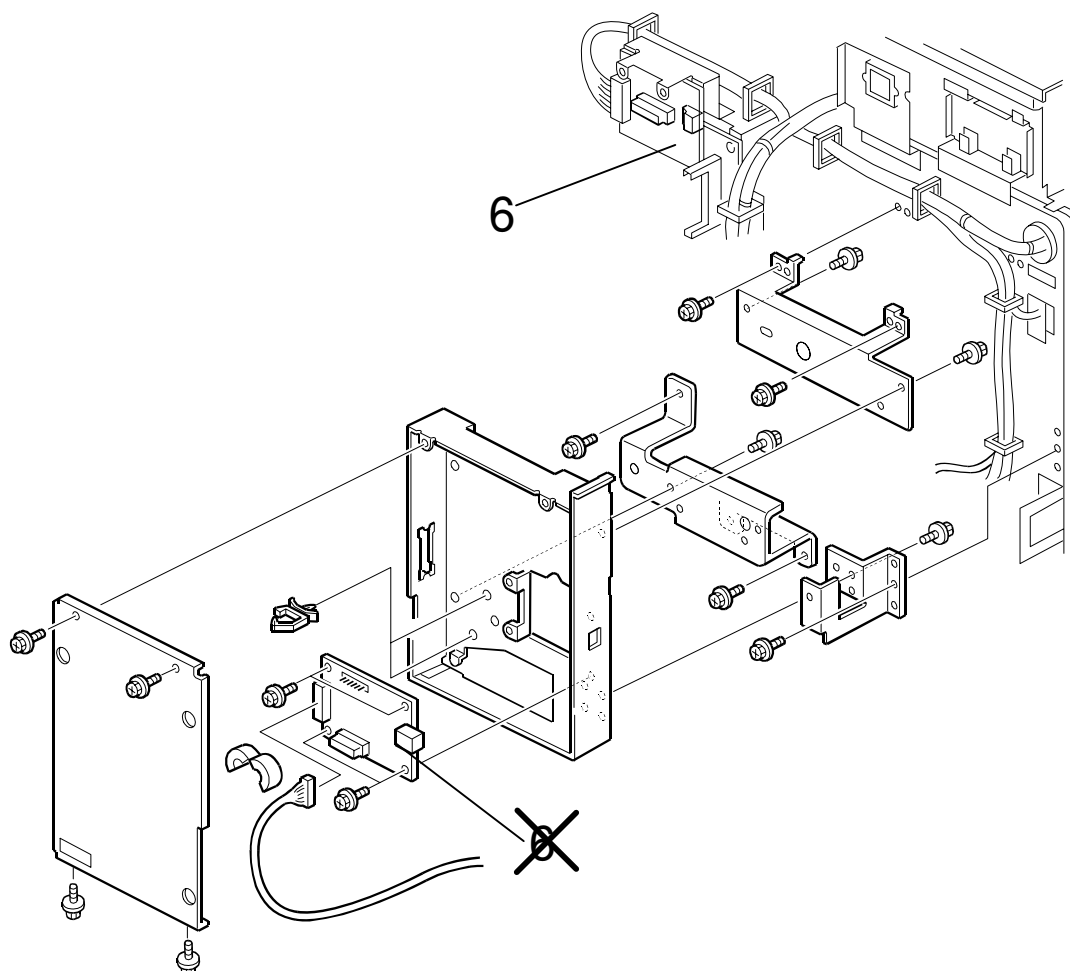
- 1) The part numbers in the Parts Catalog were incorrect
- 2) The part at the bottom of the illustration is not a service part.

Note: The VC-20 interface board does not include the interface board type 45 (option).

Model: PRIPORT HP4-R2

Date: 26-Jun-06

No: M-C264-001

27. Interface Board (C650)


Model: PRIORT HP4-R2/HP4-R2 P/HP4-R2 CD/HP4-R2 CD P		Date: 29-Jun-06	No: M-C264-002
Modified Article: NEW MODEL HP4-R2 P/CD/CD P (China only)		Prepared by: M. Kanomata	
From: Priort Service Planning Section			
Classification:	☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☐ Part standardization ☒ Other (New model information)		
Model Name: HP4-R2: Ricoh DX4542/DX4242C, Gestetner CP6244+/CP6450C/DX4542, RexRotary DX4542, nashuatec DX4542, Savin 3270DNP, Standard SD430, Lanier LDD245 HP4-R2 P (China only): Ricoh DX4542CP, Gestetner CP6450P HP4-R2 A3CD (China only): Ricoh DX4543C, Gestetner CP6451C HP4-R2 B4CD (China only): Ricoh DX4443C, Gestetner CP6401C HP4-R2 A3CD P (China only): Ricoh DX4543CP, Gestetner CP6451P HP4-R2 B4CD P (China only): Ricoh DX4443CP, Gestetner CP6401P			

Note:

- This MB lists the parts that are unique to the following HP4-R2 models, which will be released in China only:
 HP4-R2 P (A3 only)
 HP4-R2 A3 CD
 HP4-R2 B4 CD
 HP4-R2 A3 CD P
 HP4-R2 B4 CD P
- See RTB RC249021 for other service-related information on these models.

Change: The parts in this MB were added for the China-release Model HP4-R2 models.

Reason: The models listed above will be released in China.

Model: PRIORT HP4-R2/HP4-R2 P/HP4-R2 CD/HP4-R2 CD P	Date: 29-Jun-06	No: M-C264002
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1. Exterior

Index	Parts No.	Description	Q' ty	Page	Note
6	C2641350	SHEET EMBLEM RIC CHN DX4542CP	1	9	DX4542CP
6	C2641339	SHEET EMBLEM GES CHN CP6450P	1	9	CP6450P
6	C2641395	SHEET EMBLEM RIC CHN DX4543C	1	9	DX4543C
6	C2641396	SHEET EMBLEM GES CHN CP6451C	1	9	CP6451C
6	C2641397	SHEET EMBLEM RIC CHN DX4543CP	1	9	DX4543CP
6	C2641398	SHEET EMBLEM GES CHN CP6451P	1	9	CP6451P
6	C2681326	SHEET EMBLEM RIC CHN DX4443C	1	9	DX4443C
6	C2641328	SHEET EMBLEM GES CHN CP6401C	1	9	CP6401C
6	C2681339	SHEET EMBLEM GES CHN CP6401P	1	9	CP6401P
6	C2681350	SHEET EMBLEM RIC CHN DX4443CP	1	9	DX4443CP

2. Operation Panel

Index	Parts No.	Description	Q' ty	Page	Note
1	C2681464	OPERATION PANEL CHN B4 ASS'Y	1	11	B4 model
4	C2501502	SHEET OPERATION PANEL MIDDLE CHN B4	1	11	B4 model

9. Plotter Unit 1

Index	Parts No.	Description	Q' ty	Page	Note
*	C2681900	PLOTTER B4 ASS'Y	1	25	B4 model
22	C2682104	PLATEN B4	1	25	B4 model
35	C2472221	FRONT FLANGE HOLDER - B4 G	1	25	B4 model
37	C2472211	REAR FLANGE HOLDER - B4	1	25	B4 model

10. Plotter Unit 2

Index	Parts No.	Description	Q' ty	Page	Note
17	C2502076	ROLLER BRAKE PLOTTER B4	1	27	B4 model
19	C2502065	SPRING ROLLER BRAKE PLOTTER B4	1	27	B4 model
40	C2502277	BRACKET SENSOR MASTER B4	1	27	B4 model

12. Press Roller Section

Index	Parts No.	Description	Q' ty	Page	Note
14	C2683050	PRESSURE ROLLER B4 ASS' Y	1	31	B4 model

Model: PRIORT HP4-R2/HP4-R2 P/HP4-R2 CD/HP4-R2 CD P

Date: 29-Jun-06

No: M-C264-002

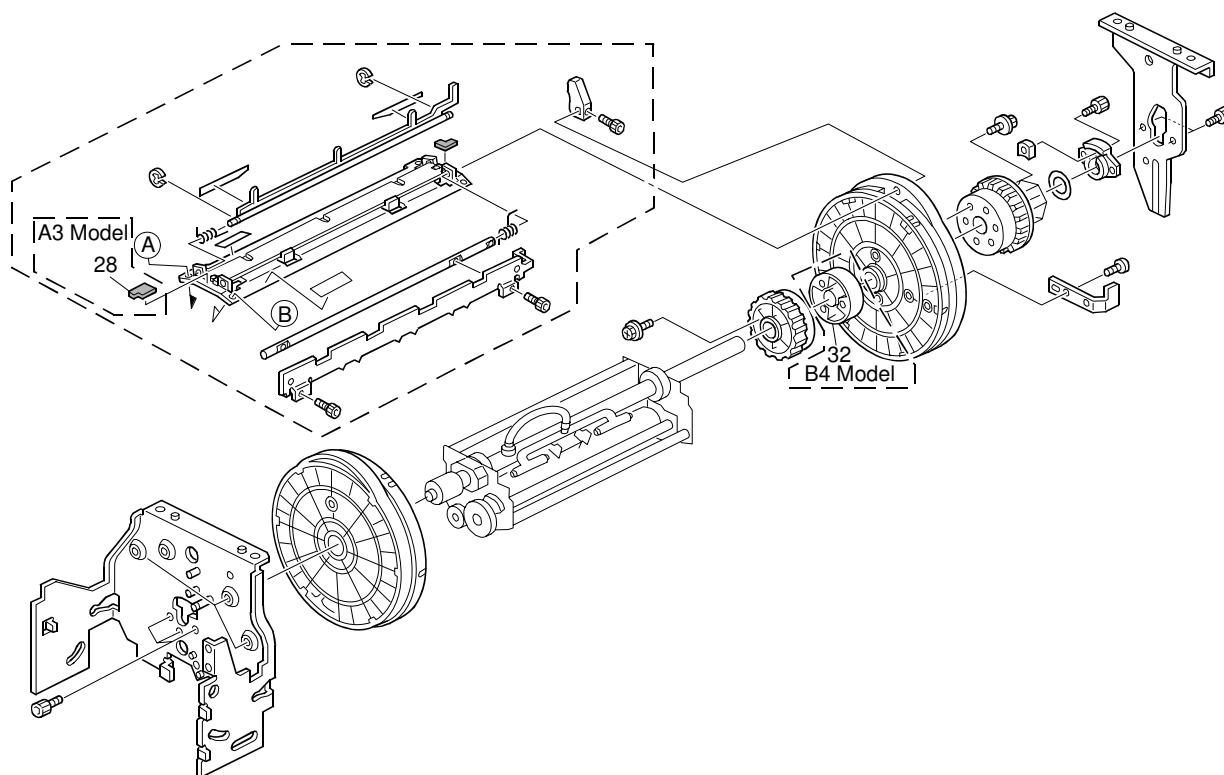
13. Drum Unit 1

Index	Parts No.	Description	Q' ty	Page	Note
33	C2502538	BRACKET HOUSING DRUM B4	1	33	B4 model

14. Drum Unit 2

Index	Parts No.	Description	Q' ty	Page	Note
1	C2682381	SCREEN B4 ADHESION	1	35	B4 model
4	C2472389	SCREEN HOLDER 2	1	35	B4 model
6	C2472388	SCREEN HOLDER 1	1	35	B4 model

15. Drum Unit 3



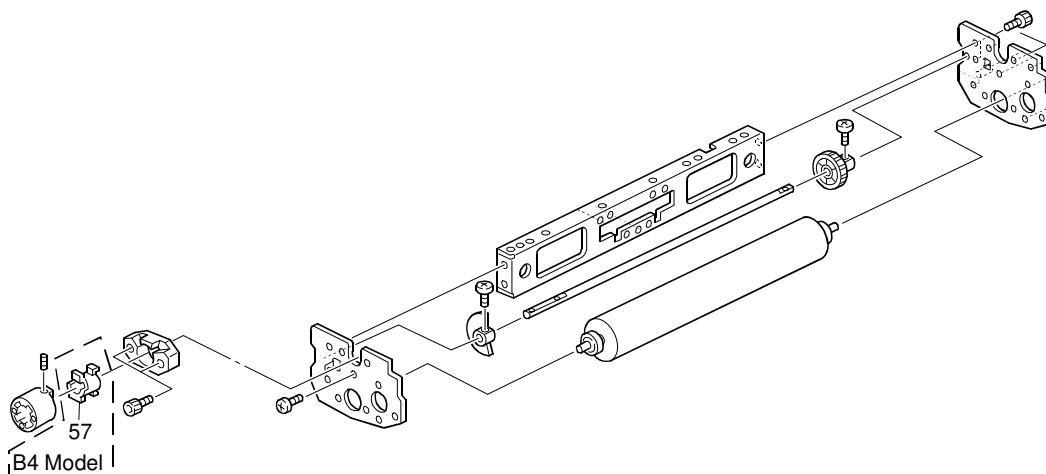
Index	Parts No.	Description	Q' ty	Page	Note
1	C2502305	CLAMP B4 ASS'Y	1	37	B4 model
8	C2472360	FRONT DRUM FLANGE - B4	1	37	B4 model
10	C2472362	REAR DRUM FLANGE - B4	1	37	B4 model
20	C2502581	DRUM METAL SCREEN DRUM B4 ASS'Y	1	37	B4 model
21	C2502586	SHIELD INK DRUM METAL SCREEN B4	1	37	B4 model
25	C2502675	GUIDE PLATE CLAMP LEFT B4	1	37	B4 model
26	C2502676	GUIDE PLATE CLAMP RIGHT B4	1	37	B4 model
32	C2472367	SPACER GEAR DRIVE DRUM	1	37	B4 model

Model: PRIPORT HP4-R2/HP4-R2 P/HP4-R2 CD/HP4-R2 CD P

Date: 29-Jun-06

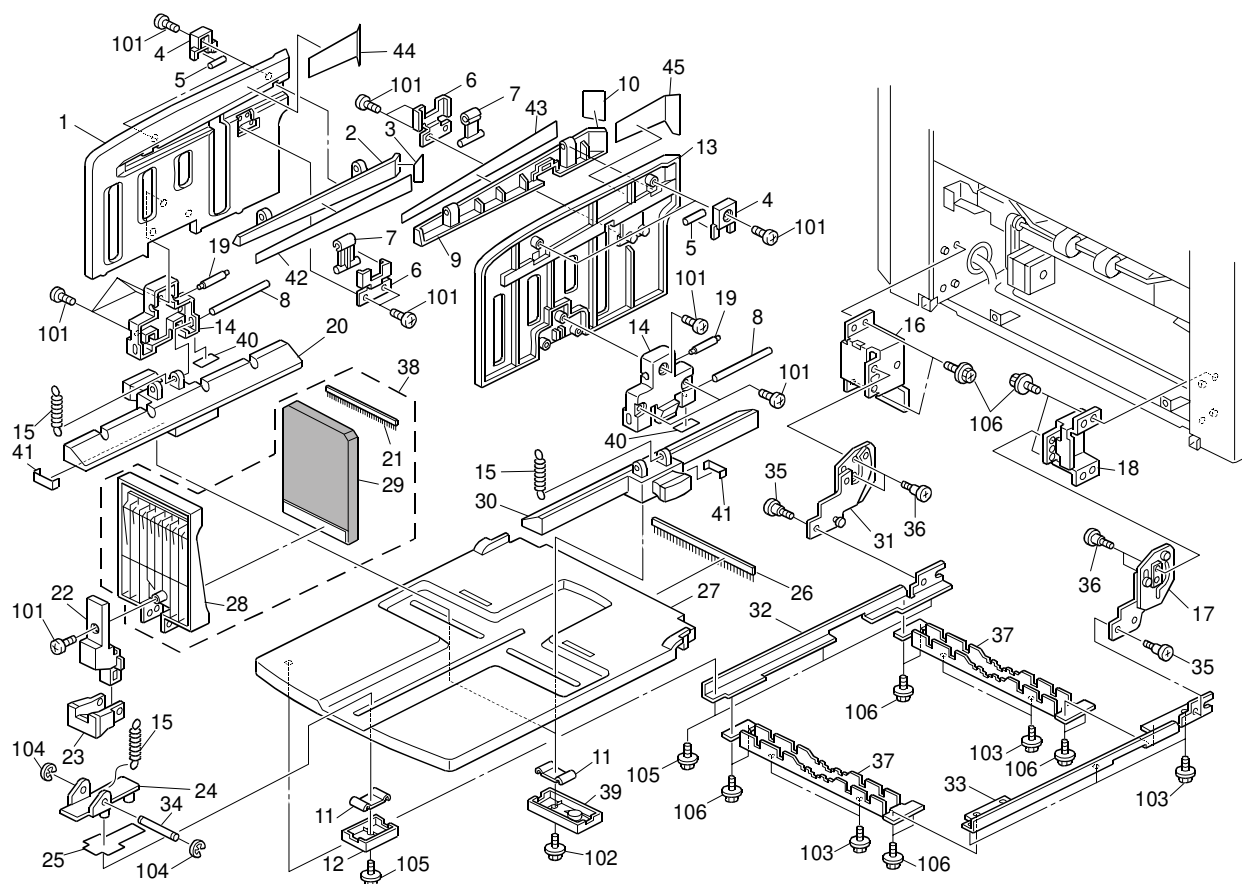
No: M-C264-002

16. Drum Unit 4



Index	Parts No.	Description	Q' ty	Page	Note
*	C2682325	ROLLER INK B4 ASS'Y	1	39	B4 model
1	C2292535	INK DISTRIBUTOR	1	39	B4 model
8	C2682475	DRUM SHAFT B4 ASS'Y	1	39	B4 model
9	C2502472	POSITIONING SENSOR INK SENSOR B4	1	39	B4 model
10	C2472470	INK SENSOR BRACKET - B4	1	39	B4 model
11	C2682463	STAY MAIN DRUM B4	1	39	B4 model
12	C2472450	INK ROLLER - B4	1	39	B4 model
13	C2472454	DOCTOR ROLLER - B4	1	39	B4 model
14	C2682465	STAY AUXILIARY DRUM B4	1	39	B4 model
39	C2682684	OIL SUPPLY ROLLER INK B4	1	39	B4 model
40	C2502558	BASE LEVER RELEASE	1	39	B4 model
49	C2682681	HAFT ARM MOVE OIL SUPPLY ROLLER B4	1	39	B4 model
57	C2472398	FRONT DRUM SPACER - B4	1	39	B4 model

18. Delivery table



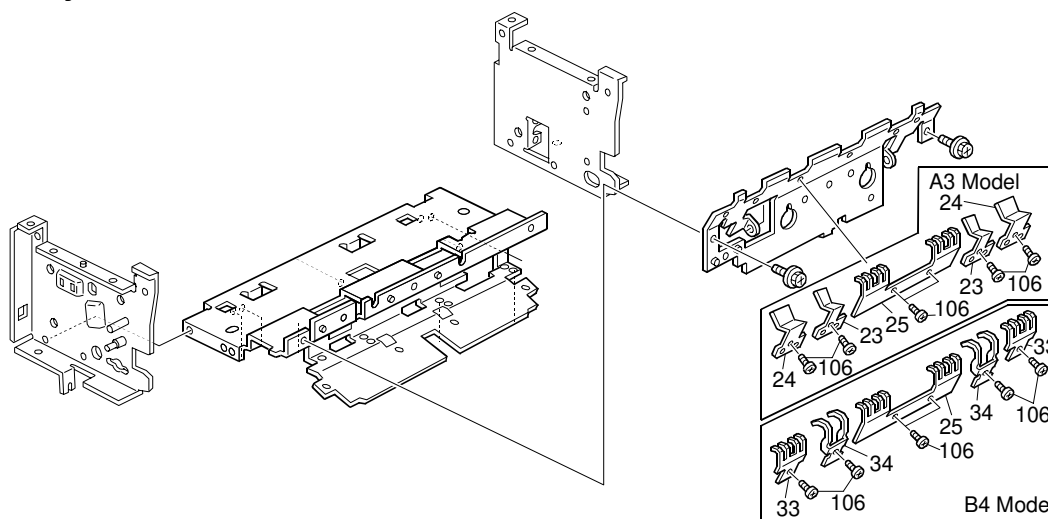
Model: PRIORT HP4-R2/HP4-R2 P/HP4-R2 CD/HP4-R2 CD P	Date: 29-Jun-06	No: M-C264-002
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Index	Parts No.	Description	Q' ty	Page	Note
1	C2384412	REAR SIDE FENCE	1	43	CD version
2	C2384416	REAR WING	1	43	CD version
3	C2334427	REAR EXIT GUIDE	1	43	CD version
4	C2384417	WING STOPPER	2	43	CD version
5	C2276156	UPPER GUIDE SHAFT	2	43	CD version
6	C2494418	LINK SPRING PLATE	2	43	CD version
7	C2384425	WING LINK	2	43	CD version
8	C2334414	PIN - LOWER SIDE FENCE	2	43	CD version
9	C2384415	FRONT WING	1	43	CD version
10	C2334426	FRONT EXIT GUIDE	1	43	CD version
11	C2314420	SLIDER SPRING PLATE	3	43	CD version
12	C2384421	SLIDER COVER	1	43	CD version
13	C2384411	FRONT SIDE FENCE	1	43	CD version
14	C2384413	SIDE FENCE BASE	2	43	CD version
15	C2314413	DELIVERY TABLE SPRING	2	43	CD version
16	C2384442	REAR TABLE BRACKET	1	43	CD version
17	C2684431	FRONT TABLE HINGE	1	43	CD version
18	C2384441	FRONT TABLE BRACKET	1	43	CD version
19	C2314415	UPPER SIDE FENCE PIN	2	43	CD version
20	C2384398	REAR LOWER GUIDE - CHN	1	43	CD version
21	C2334430	ANTISTATIC BRUSH	1	43	CD version
22	C2384422	END FENCE CASE	1	43	CD version
23	C2384406	END FENCE KNOB	1	43	CD version
24	C2674410	BRACKET END PLATE ASS'Y	1	43	CD version
25	C2314425	END PLATE SHEET	1	43	CD version
26	C2334405	ANTISTATIC BRUSH	1	43	CD version
27	C2384390	PAPER EXIT BASE	1	43	CD version
28	C2384420	END FENCE SUB-ASS' Y	1	43	CD version
29	C2294376	END FENCE CUSHION	1	43	CD version
30	C2384397	FRONT LOWER GUIDE - CHN	1	43	CD version
31	C2684432	REAR TABLE HINGE	1	43	CD version
32	C2684400	DELIVERY TABLE REAR STAY	1	43	CD version
33	C2684399	DELIVERY TABLE FRONT STAY	1	43	CD version
34	C2334424	PIN - LOWER END FENCE	1	43	CD version
35	C2384450	HINGE SCREW	4	43	CD version

Model: PRIORT HP4-R2/HP4-R2 P/HP4-R2 CD/HP4-R2 CD P	Date: 29-Jun-06	No: M-C264-002
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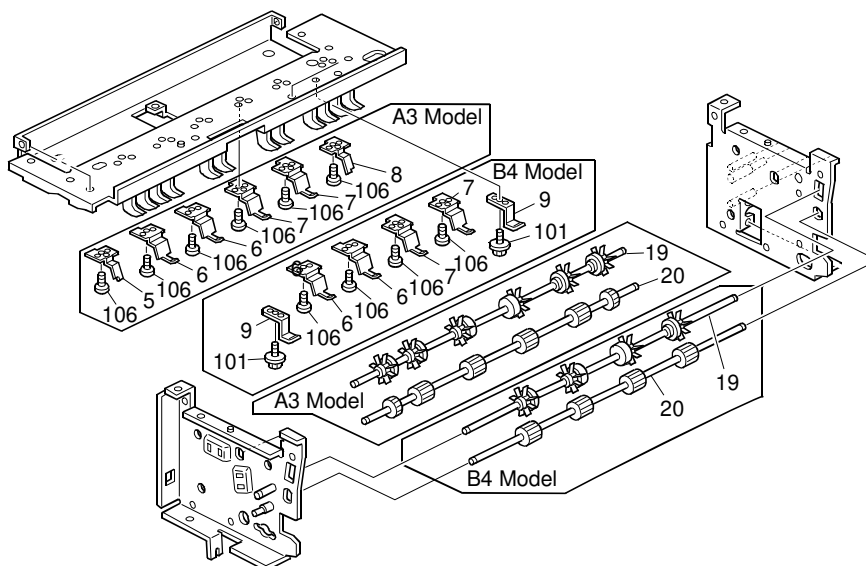
Index	Parts No.	Description	Q' ty	Page	Note
36	C2614409	SUPPORTING PLATE PAPER EXIT	2	43	CD version
37	C2384419	END FENCE ASS' Y	1	43	CD version
38	C2384456	SLIDER COVER	2	43	CD version
39	C2384440	SIDE FENCE SPACER	2	43	CD version
40	C2334409	BASE SPACER - PAPER EXIT SUB-UNIT	2	43	CD version
41	C2494461	REAR UPPER SHEET	1	43	CD version
42	C2494460	FRONT UPPERS SHEET	1	43	CD version
43	C2494463	REAR FENCE GUIDE	1	43	CD version
44	C2494462	FRONT FENCE GUIDE	1	43	CD version
				43	CD version
101	04523008N	BINDING SELF - TAPPING SCREW – 3x8		43	CD version
102	04503012N	TAPPING SCREW - 3x12		43	CD version
103	04504008N	TAPPING SCREW - 4x8		43	CD version
104	07200030E	RETAING RING - M3		43	CD version
105	04513008N	TAPPING SCREW - M3x8		43	CD version
106	04514006N	TAPPING SCREW - 4x6		43	CD version

20. Master Eject Unit 1



Index	Parts No.	Description	Q' ty	Page	Note
*	C2683401	MASTER EJECTION UNIT B4 ASS'Y	1	47	B4 model
33	C2503442	ROLLER GUIDE	1	47	B4 model
34	C2503443	SMALL ROLLER GUIDE	1	47	B4 model

21. Master Eject Unit 2

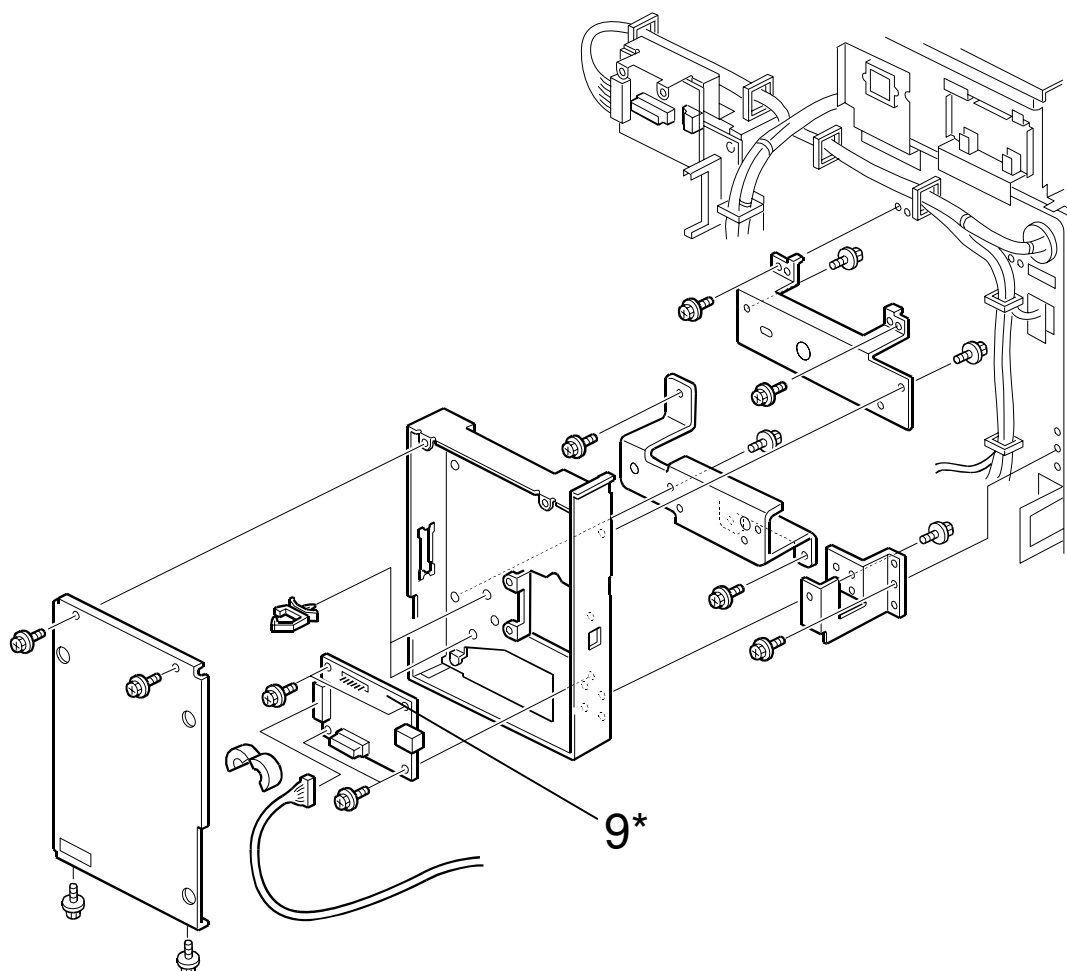


Index	Parts No.	Description	Q' ty	Page	Note
4	C2503462	SMALL ROLLER GUIDE	1	49	B4 model
9	C2503533	MASTER COVER	2	49	B4 model
19	C2503452	ROLLER UPPER MASTER EJECTION UNIT B4	1	49	B4 model
20	C2683466	LOWER EJECT ROLLER - B4	1	49	B4 model
24	C2493524	SMALL CLAW	2	49	B4 model
25	C2493523	LARGE CLAW	1	49	B4 model

24. Electrical Section

Index	Parts No.	Description	Q' ty	Page	Note
1	C2685120	PCB MPU EXP ASS' Y	1	55	B4 model
13	C2685135	PROGRAM MAIN EXP	1	55	B4 model

27. Interface Board



Index	Parts No.	Description	Q' ty	Page	Note
9*	C6465000	CONTROL BOARD UC-2 ASS' Y	1	61	P version

9*: New index

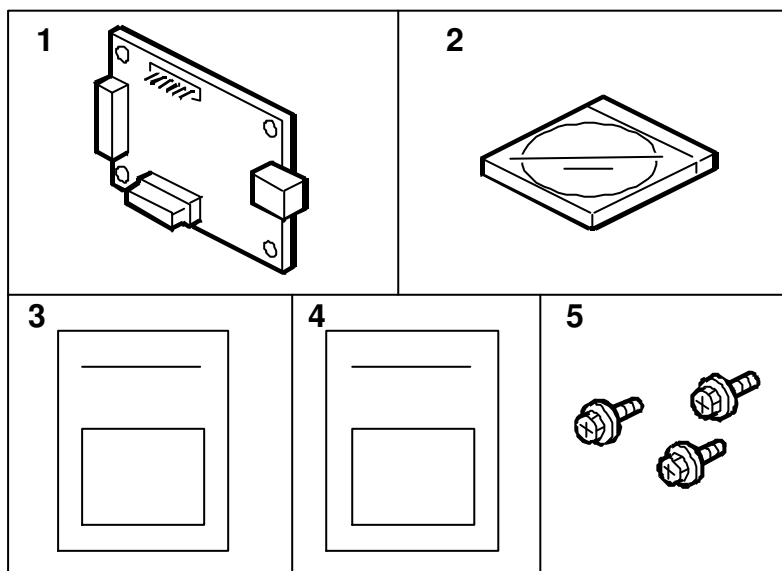
Model: PRIPORT HP4-R2		Date: 05-Jul-06	No: M-C264-003
Modified Article: VC-20 COMPONENT PARTS		Prepared by: M. Kanomata	
From: Priport Service Planning Section			
Classification: ☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☐ Part standardization ☒ Other ()			
Model Name: Ricoh DX4542/DX4542C, Gestetner CP6244+/CP6450C/DX4542, RexRotary DX4542, nashuatec DX4542, Savin 3270DNP, Standard SD430, Lanier LDD245			

Note: This MB applies to the optional **Printer Unit VC-20**.

Index	Parts No.	Description	Q'ty
1	C6465000	CONTROL BOARD UC-2 ASS'Y	1
2	C6466000	IC DRIVER EXP ASS'Y	1
3	C6468650	SHEET INSTRUCTION MANUAL EXP	1
4	C6468651	SHEET ACCESSORY SAFETY EXP	1
5	04513006N	TAPPING SCREW - 3X6	3

Change: The parts in the table were added.

Reason: The optional Printer Unit VC-20 was newly released, and these are the option's individual service parts.

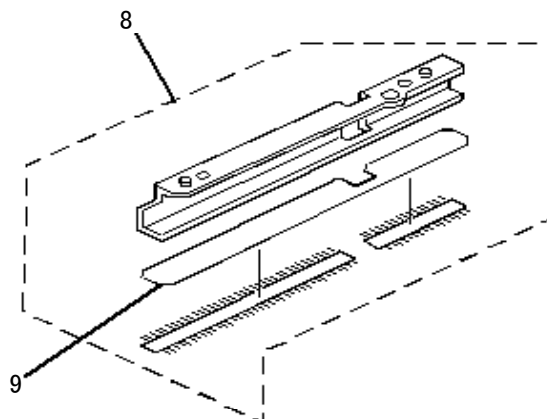


Model: PRIPORT HP4-R2/HP4-R2 P/HP4-R2 CD/HP4-R2 CD P		Date: 19-Sep-06	No: M-C264-004
Modified Article: Changes the guide plate of tension roller on plotter		Prepared by: M. Kumagai	
From: Priport Service Planning Section			
Classification:	☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☒ To improve reliability () ☐ Part standardization ☐ Other ()		
Model Name:			
HP4-R2: Ricoh DX4542/DX4242C, Gestetner CP6244+/CP6450C/DX4542, RexRotary DX4542, nashuatec DX4542, Savin 3270DNP, Standard SD430, Lanier LDD245 HP4-R2 P (China only): Ricoh DX4542CP, Gestetner CP6450P HP4-R2 A3CD (China only): Ricoh DX4543C, Gestetner CP6451C HP4-R2 B4CD (China only): Ricoh DX4443C, Gestetner CP6401C HP4-R2 A3CD P (China only): Ricoh DX4543CP, Gestetner CP6451P HP4-R2 B4CD P (China only): Ricoh DX4443CP, Gestetner CP6401P			

Change: The shape of the guide sheet for the tension roller was changed.

Reason: To ensure that an ink blotch does not occur on the rear side of the copy.

Note: This can happen if the guide sheet contacts the roller (and the master is cut too short).



Old #	New #	Description	Qty	Int	Page	Index
C2492050	C2642050	SHEET:GUIDE PLATE:ROLLER:TENSION:PL	1	×/○	25	9
C2492051	C2642051	GUIDE PLATE:ROLLER:TENSION:PLOTTER:	1	×/○	25	8

Model: PRIORT HP4-R2/HP4-R2 P/HP4-R2 CD/HP4-R2 CD P	Date: 19-Sep-06	No: M-C264-004
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CUT IN SERIAL NUMBERS

Model Name	V/Hz	Destination	Code	Serial Number
Standard SD430	120/60	USA, Canada	C264-11	N1760700001
Ricoh DX4542, Gestetner CP6244+, Savin 3270DNP Lanier LDD245	120/60	USA, Canada, Latin America	C264-52	N1660700006
Ricoh DX4542 Gestetner DX4542, RexRotary DX4542, Nashuatec DX4542	230/50	Europe, Asia, etc.	C264-53	N1560700014
Ricoh DX4542C	230/50	China	C264-26	N1860800001
Gestetner CP6450C	230/50	China	C264-28	N1960800001
Gestetner CP6450P	230/50	China	C264-49	N2160700001
Ricoh DX4542CP	230/50	China	C264-50	N2060700001
Ricoh DX4543C	230/50	China	C264-95	N2260700001
Gestetner CP6451C	230/50	China	C264-96	N2360700001
Ricoh DX4543CP	230/50	China	C264-97	N3760700001
Gestetner CP6451P	230/50	China	C264-98	N3860700001
Ricoh DX4443C	230/50	China	C268-26	N2460700001
Gestetner CP6401C	230/50	China	C268-28	N2560700001
Gestetner CP6401P	230/50	China	C268-49	N4060700001
Ricoh DX4443CP	230/50	China	C268-50	N3960700001

Note: See RTB RC249024 for more details

Model: PRIPORT HP4-R2		Date: 20-Sep-06	No: M-C264-005
Modified Article: PARTS CATALOG CORRECTION		Prepared by: M. Kanomata	
From: Priport Service Planning Section			
Classification: ☒ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☐ Part standardization ☐ Other ()			
Model Name: Ricoh DX4542/DX4542C, Gestetner CP6244+/CP6450C/DX4542, RexRotary DX4542, nashuatec DX4542, Savin 3270DNP, Standard SD430, Lanier LDD245			

Incorrect part number	Correct part number	Description	Qty	Page	Index
C2641841	B1801824	FRONT LEFT BRACKET - IDLER	1	17	5
C2641845	B1801826	REAR LEFT BRACKET - IDLER	1	17	13
C2642628	C2642631	PUMP:INK:1000:ASS'Y	1	33	8

Change: The part numbers in the table were corrected.

Reason: The part numbers in the Parts Catalog were incorrect.

Model: PRIORT HP4-R2/HP4-R2 P/HP4-R2 CD/HP4-R2 CD P		Date: 23-Apr-07	No: M-C264-006
Modified Article: Modified to environmentally-friendly material		Prepared by:	
From: Priort Service Planning Section		M. Kanomata	
Classification: ☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☐ Part standardization ☒ Other ()			
Model Name: HP4-R2: Ricoh DX4542/DX4242C, Gestetner CP6244+/CP6450C/DX4542, RexRotary DX4542, nashuatec DX4542, Savin 3270DNP, Standard SD430, Lanier LDD245 HP4-R2 P (China only): Ricoh DX4542CP, Gestetner CP6450P HP4-R2 A3CD (China only): Ricoh DX4543C, Gestetner CP6451C HP4-R2 B4CD (China only): Ricoh DX4443C, Gestetner CP6401C HP4-R2 A3CD P (China only): Ricoh DX4543CP, Gestetner CP6451P HP4-R2 B4CD P (China only): Ricoh DX4443CP, Gestetner CP6401P			

This MB applies to the optional **EGLT**.

Change: The materials of this part have changed to more environmentally-friendly types.

Reason: Ricoh's ongoing application of in-house environmental management standards.

EGLT parts catalog P.2

Old #	New #	Description	Qty	Int	Page	Index
G0385826	C6245826	COVER IC CARD	1	X/O	2	9
G0385813	C6245813	COVER CONNECTOR CONTROL BOARD	1	X/O	2	10
C6245110	C6246510	Controller Board	1	X/O	2	14
G6785856	C6246520	PCB C4000-R	1	X/O	2	15
04513006B	04543006Q	TAPPING SCREW - M3X6	-	X/O	2	101
09513010Z	03530040N	SCREW - M3X4	-	X/O	2	102

CUT IN SERIAL NUMBERS

Model Name	Destination	Code	Serial Number
Printer Unit Type 40 RCP 40	NA, LA	C624-19	F4870300001
Printer Unit Type 40 RCP 40	EU, Asia	C624-79	-

Model: PRIPORT HP4-R2/HP4-R2 P/HP4-R2 CD/HP4-R2 CD P		Date: 26-Apr-07	No: M-C264-007
Modified Article: Controller Board		Prepared by: M. Kanomata	
From: Priport Service Planning Section			
Classification:	☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☐ Part standardization ☒ Other ()		
Model Name: HP4-R2: Ricoh DX4542/DX4242C, Gestetner CP6244+/CP6450C/DX4542, RexRotary DX4542, nashuatec DX4542, Savin 3270DNP, Standard SD430, Lanier LDD245 HP4-R2 P (China only): Ricoh DX4542CP, Gestetner CP6450P HP4-R2 A3CD (China only): Ricoh DX4543C, Gestetner CP6451C HP4-R2 B4CD (China only): Ricoh DX4443C, Gestetner CP6401C HP4-R2 A3CD P (China only): Ricoh DX4543CP, Gestetner CP6451P HP4-R2 B4CD P (China only): Ricoh DX4443CP, Gestetner CP6401P			

This MB applies to the optional **EGLT**.

Change/Reason: The main board for the HP4-R2 now supports connection with the optional EGLT.

EGLT parts catalog P.2

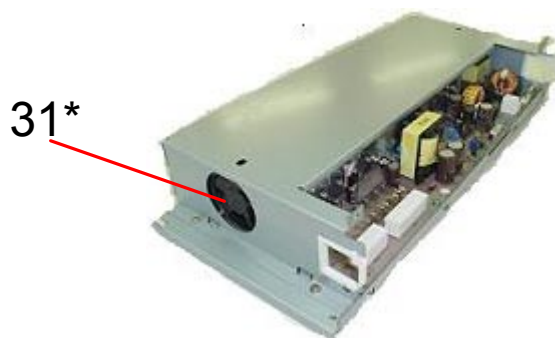
Old #	New #	Description	Qty	Int	Page	Index
C6246510	C6246511	Controller Board	1	X/O	2	14

CUT IN SERIAL NUMBERS

Model Name	Destination	Code	Serial Number
Printer Unit Type 40 RCP 40	NA, LA	C624-17	May, 2007
		C624-19	Discontinued
Printer Unit Type 40 RCP 40	EU, Asia	C624-79	May, 2007

Model: PRIPORT HP4-R2/HP4-R2 P/HP4-R2 CD/HP4-R2 CD P		Date: 25-May-07	No: M-C264-008
Modified Article: PSU Fan		Prepared by: M. Kanomata	
From: Priport Service Planning Section			
Classification:	☒ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☐ Part standardization ☐ Other ()		
Model Name: HP4-R2: Ricoh DX4542/DX4242C, Gestetner CP6244+/CP6450C/DX4542, RexRotary DX4542, nashuatec DX4542, Savin 3270DNP, Standard SD430, Lanier LDD245 HP4-R2 P (China only): Ricoh DX4542CP, Gestetner CP6450P HP4-R2 A3CD (China only): Ricoh DX4543C, Gestetner CP6451C HP4-R2 B4CD (China only): Ricoh DX4443C, Gestetner CP6401C HP4-R2 A3CD P (China only): Ricoh DX4543CP, Gestetner CP6451P HP4-R2 B4CD P (China only): Ricoh DX4443CP, Gestetner CP6401P			

Change/Reason: This part number was missing from the Parts Catalog.



Sec	Index	Parts No.	Description	Q'ty	Page
24	31*	C2645830	FAN MM50 24W	1	55

*: New index

Model: PRIPORT HP4-R2/HP4-R2 P/HP4-R2 CD/HP4-R2 CD P		Date: 16-Oct-07	No: M-C264-009
Modified Article: Two cushions added to the master eject box		Prepared by:	
From: Priport Service Planning Section		M. Kumagai	
Classification: ☒ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☒ To improve reliability () ☐ Part standardization ☐ Other ()			
Model Name: HP4-R2: Ricoh DX4542/DX4242C, Gestetner CP6244+/CP6450C/DX4542, RexRotary DX4542, nashuatec DX4542, Savin 3270DNP, Standard SD430, Lanier LDD245 HP4-R2 P (China only): Ricoh DX4542CP, Gestetner CP6450P HP4-R2 A3CD (China only): Ricoh DX4543C, Gestetner CP6451C HP4-R2 B4CD (China only): Ricoh DX4443C, Gestetner CP6401C HP4-R2 A3CD P (China only): Ricoh DX4543CP, Gestetner CP6451P HP4-R2 B4CD P (China only): Ricoh DX4443CP, Gestetner CP6401P			

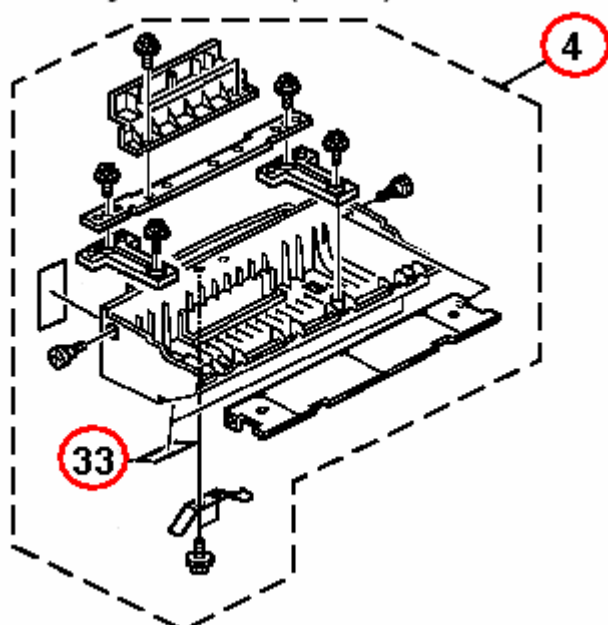
Old #	New #	Description	Qty	Int	Page	Index
C2643403	C2643404	Master Eject Unit Ass'y	1	X/O	47	*
C2643486	C2643487	Master Ejection Unit Ass'y	1	X/O	47	4
-	C2643472	Cushion Case Master Ejection	2	-	47	33

Change: Two cushions were added to the master eject box.

Reason: To ensure that the master eject box does not contact the shaft of the master eject roller.

Note: See RTB RC249-025 more details.

20.Master Eject Unit 1 (C264)



Model: PRIORT HP4-R2/HP4-R2 P/HP4-R2 CD/HP4-R2 CD P	Date: 16-Oct-07	No: M-C264-009
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CUT IN SERIAL NUMBERS

Model Name	V/Hz	Destination	Code	Serial Number
Standard SD430	120/60	USA, Canada	C264-11	N1760800001~
Ricoh DX4542, Gestetner CP6244+, Savin 3270DNP Lanier LDD245	120/60	USA, Canada, Latin America	C264-52	N1660800001~
Ricoh DX4542 Gestetner DX4542, RexRotary DX4542, Nashuatec DX4542	230/50	Europe, Asia, etc.	C264-53	N1560700072~
Ricoh DX4542C	230/50	China	C264-26	N1860800001~
Gestetner CP6450C	230/50	China	C264-28	N1960800001~
Gestetner CP6450P	230/50	China	C264-49	N2160800001~
Ricoh DX4542CP	230/50	China	C264-50	N2060800001~
Ricoh DX4543C	230/50	China	C264-95	N2260700001~
Gestetner CP6451C	230/50	China	C264-96	N2360700001~
Ricoh DX4543CP	230/50	China	C264-97	N3760700001~
Gestetner CP6451P	230/50	China	C264-98	N3860700001~
Ricoh DX4443C	230/50	China	C268-26	N2460700001~
Gestetner CP6401C	230/50	China	C268-28	N2560700001~
Gestetner CP6401P	230/50	China	C268-49	N4060700001~
Ricoh DX4443CP	230/50	China	C268-50	N3960700001~

Model: PRIPORT HP4-R2/HP4-R2 P/HP4-R2 CD/HP4-R2 CD P		Date: 18-Oct-07	No: M-C264-010
Modified Article: The shapes change of Master eject box		Prepared by:	
From: Priport Service Planning Section		M. Kumagai	
Classification: ☒ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☒ Part standardization ☐ Other ()			
Model Name: HP4-R2: Ricoh DX4542/DX4242C, Gestetner CP6244+/CP6450C/DX4542, RexRotary DX4542, nashuatec DX4542, Savin 3270DNP, Standard SD430, Lanier LDD245 HP4-R2 P (China only): Ricoh DX4542CP, Gestetner CP6450P HP4-R2 A3CD (China only): Ricoh DX4543C, Gestetner CP6451C HP4-R2 B4CD (China only): Ricoh DX4443C, Gestetner CP6401C HP4-R2 A3CD P (China only): Ricoh DX4543CP, Gestetner CP6451P HP4-R2 B4CD P (China only): Ricoh DX4443CP, Gestetner CP6401P			

Old #	New #	Description	Qty	Int	Page	Index
C2643487	C2643489	Case Master Ejection Ass'y	1	X/O	47	4
C2643472	-	Cushion Case Master Ejection	2	-	47	33
-	04514008P	Tapping Screw:4X8	2	-	49	109

Change:

- 1) The shape of the front edge of the Master eject box was changed.
- 2) The two cushions on the master were deleted.

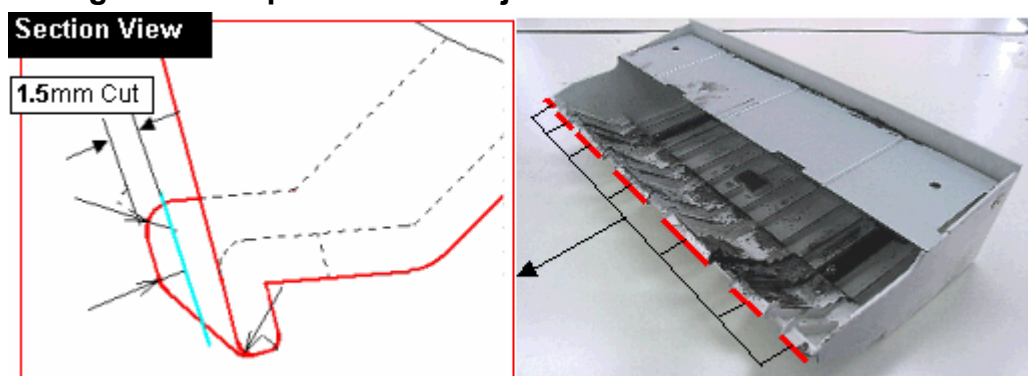
Note: See RTB RC249-026.

- 3) Two tapping screws were added.

Reason:

- 1), 2) To prevent the master eject box from touching the Mylar (which can sometimes cause a master eject jam), and to insulate against noise at the same time.
- 3) Parts standardization with the Japan (domestic) model.

Changed the shapes of master eject box



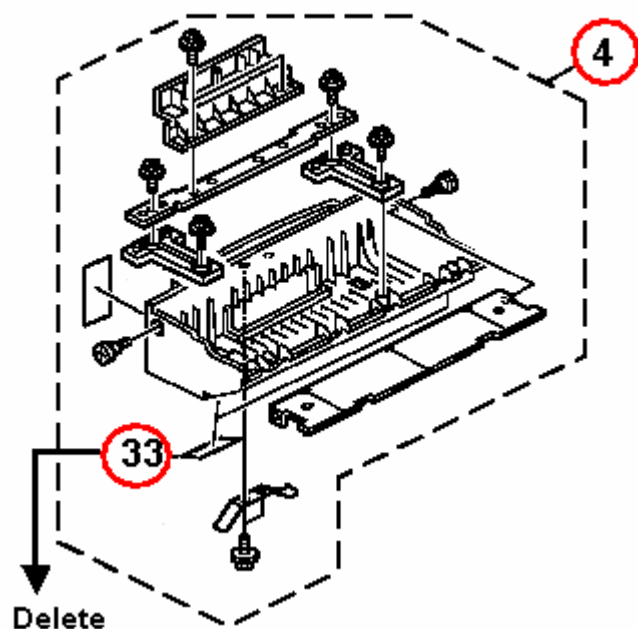
Model: PRIORT HP4-R2/HP4-R2 P/HP4-R2 CD/HP4-R2
CD P

Date: 18-Oct-07

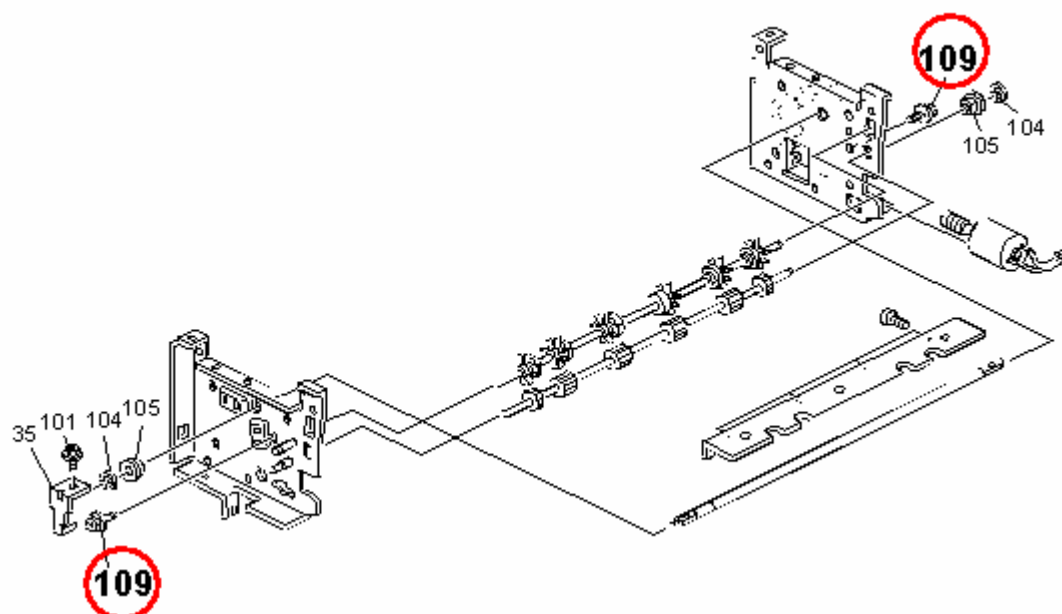
No: M-C264-010

Illustration

20.Master Eject Unit 1 (C264)



21.Master Eject Unit 2 (C264)



Model: PRIPORT HP4-R2/HP4-R2 P/HP4-R2 CD/HP4-R2 CD P	Date: 18-Oct-07	No: M-C264-010
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CUT IN SERIAL NUMBERS

Model Name	V/Hz	Destination	Code	Serial Number
Standard SD430	120/60	USA, Canada	C264-11	N1770600001~
Ricoh DX4542, Gestetner CP6244+, Savin 3270DNP Lanier LDD245	120/60	USA, Canada, Latin America	C264-52	N1670500001~
Ricoh DX4542 Gestetner DX4542, RexRotary DX4542, Nashuatec DX4542	230/50	Europe, Asia, etc.	C264-53	N1570500013~
Ricoh DX4542C	230/50	China	C264-26	N1870500001~
Gestetner CP6450C	230/50	China	C264-28	N1970500001~
Gestetner CP6450P	230/50	China	C264-49	N2170500001~
Ricoh DX4542CP	230/50	China	C264-50	N2070500001~
Ricoh DX4543C	230/50	China	C264-95	N2270700014~
Gestetner CP6451C	230/50	China	C264-96	N2370700001~
Ricoh DX4543CP	230/50	China	C264-97	N3770700001~
Gestetner CP6451P	230/50	China	C264-98	N3870700001~
Ricoh DX4443C	230/50	China	C268-26	N2470800011~
Gestetner CP6401C	230/50	China	C268-28	N2570900001~
Gestetner CP6401P	230/50	China	C268-49	N4070900001~
Ricoh DX4443CP	230/50	China	C268-50	N3970900001~

Model: PRIORT HP4-R2/HP4-R2 P/HP4-R2 CD/HP4-R2 CD P		Date: 7-Nov-07	No: M-C264-011
Modified Article: Drum thermistor		Prepared by: M. Kumagai	
From: Priort Service Planning Section			
Classification: ☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☒ Part standardization ☐ Other ()			
Model Name: HP4-R2: Ricoh DX4542/DX4242C, Gestetner CP6244+/CP6450C/DX4542, RexRotary DX4542, nashuatec DX4542, Savin 3270DNP, Standard SD430, Lanier LDD245 HP4-R2 P (China only): Ricoh DX4542CP, Gestetner CP6450P HP4-R2 A3CD (China only): Ricoh DX4543C, Gestetner CP6451C HP4-R2 B4CD (China only): Ricoh DX4443C, Gestetner CP6401C HP4-R2 A3CD P (China only): Ricoh DX4543CP, Gestetner CP6451P HP4-R2 B4CD P (China only): Ricoh DX4443CP, Gestetner CP6401P			

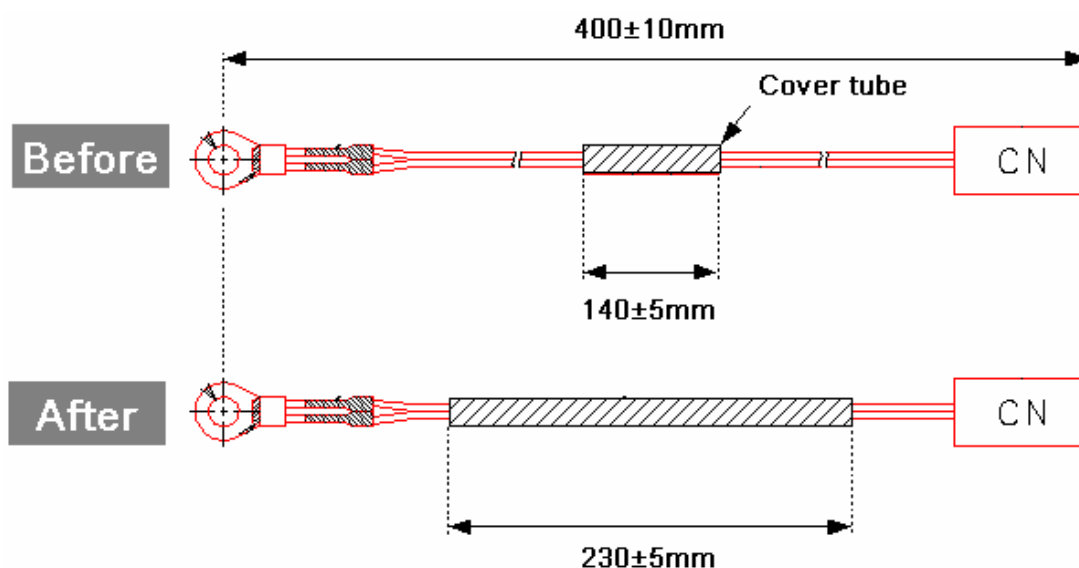
HP4R2 Series parts catalog

Old #	New #	Description	Qty	Int	Page	Index
C2575861	C2575865	Thermistor Ass'y	1	X/O	39	6

Change: The length of the cover tube for the thermistor was increased from 140 mm to 230 mm.

Reason: Parts standardization with the EMERALD/TOPAZ (C262/C265). Also, the new part protects the thermistor better.

Note: See RTB #RC262013 for more details.



Model: PRIPORT HP4-R2/HP4-R2 P/HP4-R2 CD/HP4-R2 CD P	Date: 7-Nov-07	No: M-C264-011
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CUT IN SERIAL NUMBERS

Model Name	V/Hz	Destination	Code	Serial Number
Standard SD430	120/60	USA, Canada	C264-11	N1761100001~
Ricoh DX4542, Gestetner CP6244+, Savin 3270DNP Lanier LDD245	120/60	USA, Canada, Latin America	C264-52	N1661000050~
Ricoh DX4542 Gestetner DX4542, RexRotary DX4542, Nashuatec DX4542	230/50	Europe, Asia, etc.	C264-53	N1561000050~
Ricoh DX4542C	230/50	China	C264-26	N1861100002~
Gestetner CP6450C	230/50	China	C264-28	N1961200001~
Gestetner CP6450P	230/50	China	C264-49	N2161100001~
Ricoh DX4542CP	230/50	China	C264-50	N2061100001~
Ricoh DX4543C	230/50	China	C264-95	N2261200001~
Gestetner CP6451C	230/50	China	C264-96	N2361200001~
Ricoh DX4543CP	230/50	China	C264-97	N3761200001~
Gestetner CP6451P	230/50	China	C264-98	N3861200001~
Ricoh DX4443C	230/50	China	C268-26	N2461200001~
Gestetner CP6401C	230/50	China	C268-28	N2570500001~
Gestetner CP6401P	230/50	China	C268-49	N4070500001~
Ricoh DX4443CP	230/50	China	C268-50	N3961100002~

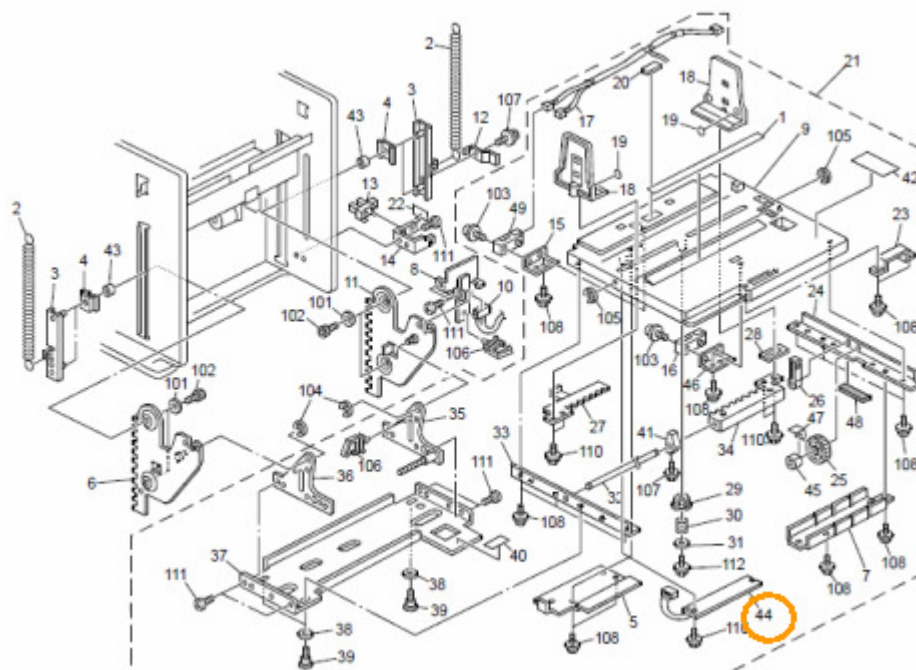
Model: PRIORT HP4-R2/HP4-R2 P/HP4-R2 CD/HP4-R2 CD P		Date: 3-Apr-08	No: M-C264-012
Modified Article: Paper width detection board		Prepared by:	
From: Priort Service Planning Section		M. Kumagai	
Classification: ☐ Parts catalog correction ☒ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☐ Part standardization ☐ Other ()			
Model Name: HP4-R2: Ricoh DX4542/DX4242C, Gestetner CP6244+/CP6450C/DX4542, RexRotary DX4542, nashuatec DX4542, Savin 3270DNP, Standard SD430, Lanier LDD245 HP4-R2 P (China only): Ricoh DX4542CP, Gestetner CP6450P HP4-R2 A3CD (China only): Ricoh DX4543C, Gestetner CP6451C HP4-R2 B4CD (China only): Ricoh DX4443C, Gestetner CP6401C HP4-R2 A3CD P (China only): Ricoh DX4543CP, Gestetner CP6451P HP4-R2 B4CD P (China only): Ricoh DX4443CP, Gestetner CP6401P			

HP4R2 Series parts catalog

Old #	New #	Description	Qty	Int	Page	Index
C2645155	C2645165	Paper Size Sensor Board	1	O/O	19	44

Change/Reason: Vendor change.

6.Paper Table Section (C264)



Model: PRIPORT HP4-R2/HP4-R2 P/HP4-R2 CD/HP4-R2 CD P	Date: 3-Apr-08	No: M-C264-012
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CUT IN SERIAL NUMBERS

Model Name	V/Hz	Destination	Code	Serial Number
Standard SD430	120/60	USA, Canada	C264-11	N1770300001~
Ricoh DX4542, Gestetner CP6244+, Savin 3270DNP Lanier LDD245	120/60	USA, Canada, Latin America	C264-52	N1670200001~
Ricoh DX4542 Gestetner DX4542, RexRotary DX4542, Nashuatec DX4542	230/50	Europe, Asia, etc.	C264-53	N1580100072~
Ricoh DX4542C	230/50	China	C264-26	N1870200001~
Gestetner CP6450C	230/50	China	C264-28	N1970300001~
Gestetner CP6450P	230/50	China	C264-49	N2171100001~
Ricoh DX4542CP	230/50	China	C264-50	N2070200001~
Ricoh DX4543C	230/50	China	C264-95	N2280100029~
Gestetner CP6451C	230/50	China	C264-96	N2370200001~
Ricoh DX4543CP	230/50	China	C264-97	N3770200001~
Gestetner CP6451P	230/50	China	C264-98	N3870200001~
Ricoh DX4443C	230/50	China	C268-26	N2470500001~
Gestetner CP6401C	230/50	China	C268-28	N2570500001~
Gestetner CP6401P	230/50	China	C268-49	N4070500001~
Ricoh DX4443CP	230/50	China	C268-50	N3970700001~

Model: PRIPORT HP4-R2/HP4-R2 P/HP4-R2 CD/HP4-R2 CD P		Date: 3-Jun-08	No: M-C264-013
Modified Article: Added Cloth for cleaning		Prepared by: K. Yamamoto	
From: Priport Service Planning Section			
Classification: ☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☐ Part standardization ☒ Other ()			
Model Name: HP4-R2: Ricoh DX4542/DX4242C, Gestetner CP6244+/CP6450C/DX4542, RexRotary DX4542, nashuatec DX4542, Savin 3270DNP, Standard SD430, Lanier LDD245 HP4-R2 P (China only): Ricoh DX4542CP, Gestetner CP6450P HP4-R2 A3CD (China only): Ricoh DX4543C, Gestetner CP6451C HP4-R2 B4CD (China only): Ricoh DX4443C, Gestetner CP6401C HP4-R2 A3CD P (China only): Ricoh DX4543CP, Gestetner CP6451P HP4-R2 B4CD P (China only): Ricoh DX4443CP, Gestetner CP6401P			

Old #	New #	Description	Qty	Int	Page	Index	Note
-	B0651371	CLOTH HOLDER	1	-	79	*6	
-	B0651374	CLOTH - DF EXPOSURE GLASS	1	-	79	*7	

Change/Reason: The parts in the table were added as service parts (they are already contained in the Accessories Bag).

Important: Attach the cloth holder at machine installation.



Model: PRIPORT HP4-R2/HP4-R2 P/HP4-R2 CD/HP4-R2 CD P	Date: 3-Jun-08	No: M-C264-013
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CUT IN SERIAL NUMBERS

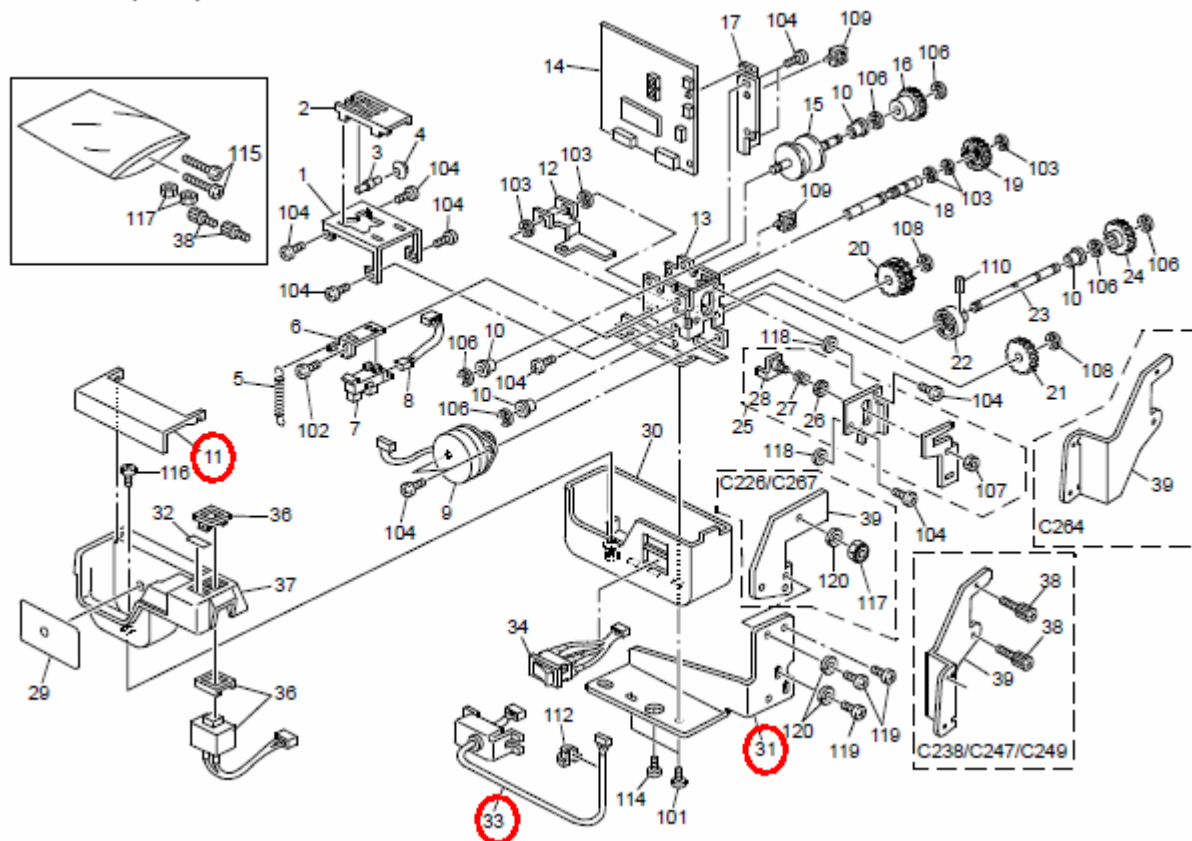
Model Name	V/Hz	Destination	Code	Serial Number
Standard SD430	120/60	USA, Canada	C264-11	N1780500000~
Ricoh DX4542, Gestetner CP6244+, Savin 3270DNP Lanier LDD245	120/60	USA, Canada, Latin America	C264-52	N1680500000~
Ricoh DX4542, Gestetner DX4542, RexRotary DX4542, Nashuatec DX4542	230/50	Europe, Asia, etc.	C264-53	N1580500000~
Ricoh DX4542C	230/50	China	C264-26	N1880500000~
Gestetner CP6450C	230/50	China	C264-28	N1980500000~
Gestetner CP6450P	230/50	China	C264-49	N2180500000~
Ricoh DX4542CP	230/50	China	C264-50	N2080500000~
Ricoh DX4543C	230/50	China	C264-95	N2280500000~
Gestetner CP6451C	230/50	China	C264-96	N2380500000~
Ricoh DX4543CP	230/50	China	C264-97	N3780500000~
Gestetner CP6451P	230/50	China	C264-98	N3880500000~
Ricoh DX4443C	230/50	China	C268-26	N2480500000~
Gestetner CP6401C	230/50	China	C268-28	N2580500000~
Gestetner CP6401P	230/50	China	C268-49	N4080500000~
Ricoh DX4443CP	230/50	China	C268-50	N3980500000~

Model: PRIPORT HP4-R2		Date: 21-Nov-08	No.: MC264014
Modified Article: Tape dispenser Type 20		Prepared by: M.Kumagai	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☒ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
C6518230	C6518231	Harness:Coupling:Main:EXP	1	X/O	3	33	*C651-59 only
C5322205	C5322205	Tape Cover	1	O/O	3	11	
C5322111	C6512111	Tape Marker Bracket	1	X/O	3	31	

Change/Reason: Vendor change.

1.EXTERIOR (C651)



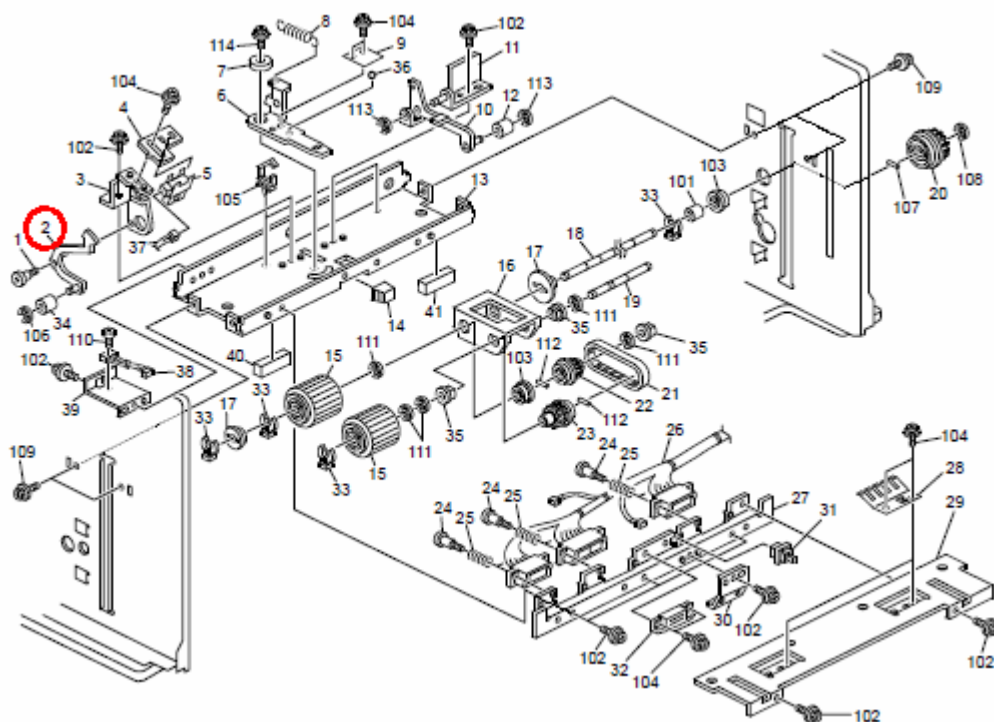
Model: P HP4-R2		Date: 15-Dec-08	No.: MC264015
Modified Article: Paper Actuator		Prepared by: M.Kumagai	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index
C2382868	C2722868	Paper Actuator	1	X/O	23	2

Change: The shape of the paper actuator was changed.

Reason: To ensure that the paper actuator does not touch the pick-up roller during paper feed (which can cause E-02, paper table drive error).

8.Paper Registration (C264)



Model: P HP4-R2

Date: 15-Dec-08

No.: MC264015

Cut in Serial Numbers

Model Name	V/Hz	Destination	Code	Serial Number
Standard SD430	120/60	USA, Canada	C264-11	N1781000001
Ricoh DX4542, Gestetner CP6244+, Savin 3270DNP Lanier LDD245	120/60	USA, Canada, Latin America	C264-52	N1681000001
Ricoh DX4542 Gestetner DX4542, RexRotary DX4542, Nashuatec DX4542	230/50	Europe, Asia, etc.	C264-53	N1581000001
Ricoh DX4542C	230/50	China	C264-26	N1881100001
Gestetner CP6450C	230/50	China	C264-28	N1981200001
Gestetner CP6450P	230/50	China	C264-49	N2181000001
Ricoh DX4542CP	230/50	China	C264-50	N2081100001
Ricoh DX4543C	230/50	China	C264-95	N2281000001
Gestetner CP6451C	230/50	China	C264-96	N2381000001
Ricoh DX4543CP	230/50	China	C264-97	N3781100001
Gestetner CP6451P	230/50	China	C264-98	N3881000001
Ricoh DX4443C	230/50	China	C268-26	N2481000001
Gestetner CP6401C	230/50	China	C268-28	N2581100001
Gestetner CP6401P	230/50	China	C268-49	N4081000001
Ricoh DX4443CP	230/50	China	C268-50	N3981000001

Model: P HP4-R2		Date: 19-Dec-08	No.: MC264016
Modified Article: Master set roller		Prepared by: M.Kumagai	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

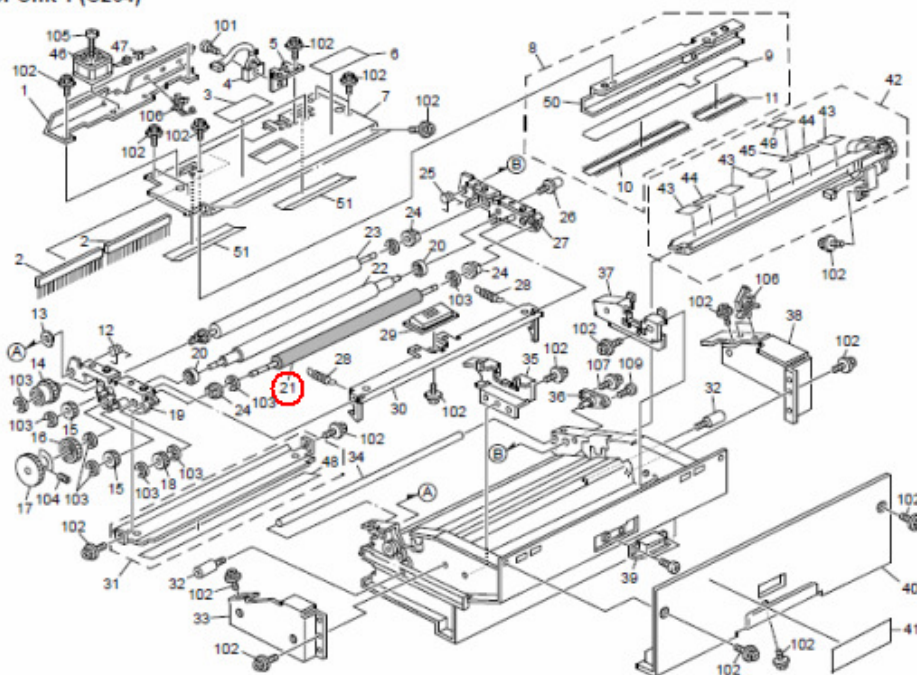
Note: This MB is for **C268** (B4 China model) only.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
C2681900	C2681901	Plotter : B4: Ass'y	1	X/O	25	*	
C2492290	C2682290	Master set roller	1	X/O	25	21	

Change: The width of the master set roller was changed.

Reason: To ensure that the master does not wrinkle during master feeding.

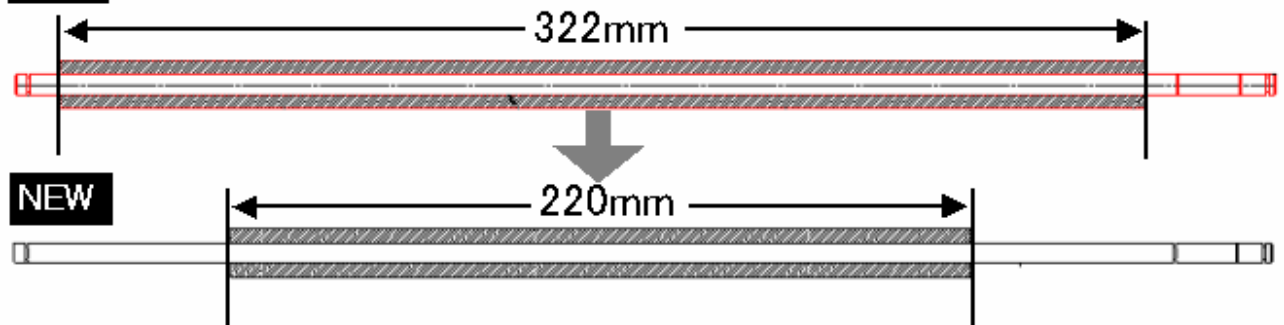
9. Plotter Unit 1 (C264)



Model: P HP4-R2

Date: 19-Dec-08

No.: MC264016

OLD


Cut in Serial Numbers

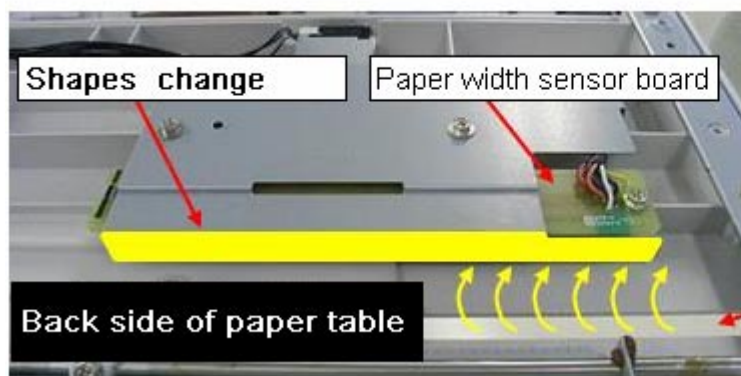
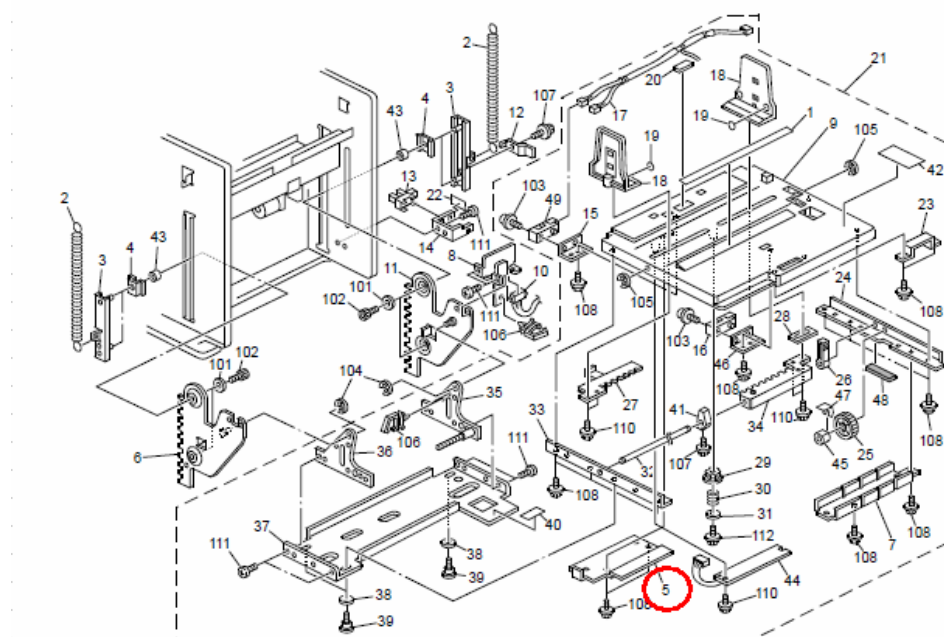
MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh DX4443C	230/50	China	C268-26	N2481100001
Gestetner CP6401C	230/50	China	C268-28	N2581100001
Gestetner CP6401P	230/50	China	C268-49	N4081100001
Ricoh DX4443CP	230/50	China	C268-50	N3981200001

Model: P HP4-R2		Date: 19-Jan-09	No.: MC264017
Modified Article: Paper Table cover		Prepared by: M.Kumagai	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
C2382956	C2642956	Tray Cover	1	X/O	19	5	

Change: The shape of the paper width sensor cover was changed.
Reason: To further protect the paper width sensor board from dust.

6.Paper Table Section (C264)



Model: P HP4-R2

Date: 19-Jan-09

No.: MC264017

Cut in Serial Numbers

Model Name	V/Hz	Destination	Code	Serial Number
Standard SD430	120/60	USA, Canada	C264-11	N1770700001~
Ricoh DX4542, Gestetner CP6244+, Savin 3270DNP Lanier LDD245	120/60	USA, Canada, Latin America	C264-52	N1670600033~
Ricoh DX4542 Gestetner DX4542, RexRotary DX4542, Nashuatec DX4542	230/50	Europe, Asia, etc.	C264-53	N1570600036~
Ricoh DX4542C	230/50	China	C264-26	N1870700001~
Gestetner CP6450C	230/50	China	C264-28	N1970700001~
Gestetner CP6450P	230/50	China	C264-49	N2171100001~
Ricoh DX4542CP	230/50	China	C264-50	N2071000001~
Ricoh DX4543C	230/50	China	C264-95	N2270600001~
Gestetner CP6451C	230/50	China	C264-96	N2370600001~
Ricoh DX4543CP	230/50	China	C264-97	N3770600001~
Gestetner CP6451P	230/50	China	C264-98	N3870600001~
Ricoh DX4443C	230/50	China	C268-26	N2470600001~
Gestetner CP6401C	230/50	China	C268-28	N2570600001~
Gestetner CP6401P	230/50	China	C268-49	N4070600001~
Ricoh DX4443CP	230/50	China	C268-50	N3970600001~

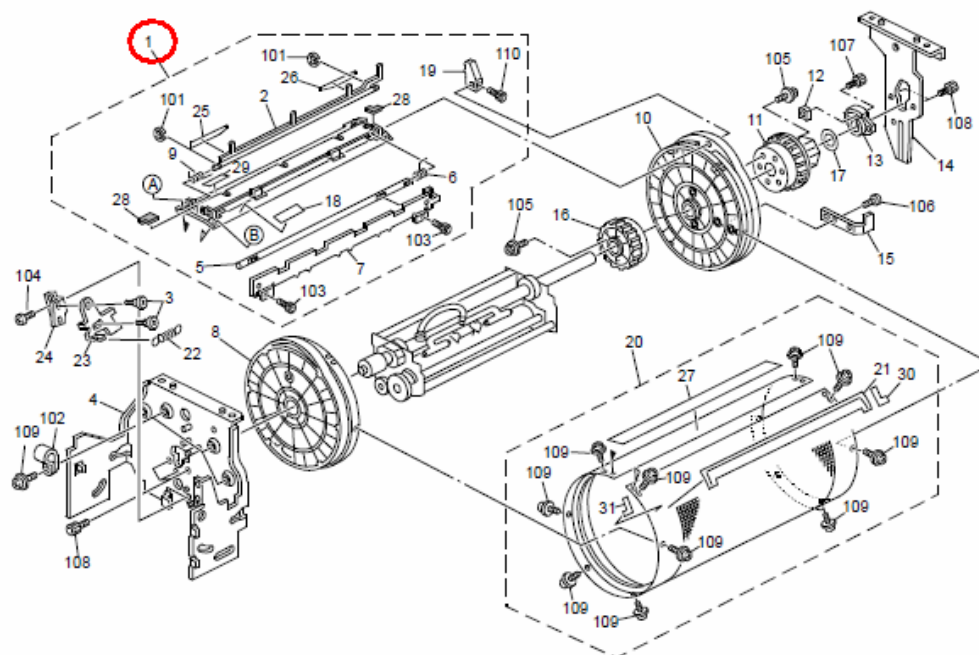
Model: P HP4-R2		Date: 13-Feb-09	No.: MC264018
Modified Article: Drum Clamper		Prepared by: M.Kumagai	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Change: The shape of the clamper base was changed.

Reason: To further ensure that no stress is placed on the clamper base when the unit is inserted/removed.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
C2642309	C2642310	Clamper Assembly (A3)	1	X/O	37	1	For A3 model
C2502305	C2502307	Clamper Assembly (B4)	1	X/O	37	1	For B4 model

15. Drum Unit 3



Model: P HP4-R2		Date: 13-Feb-09	No.: MC264019
Modified Article: Upper master eject roller		Prepared by: M.Kumagai	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

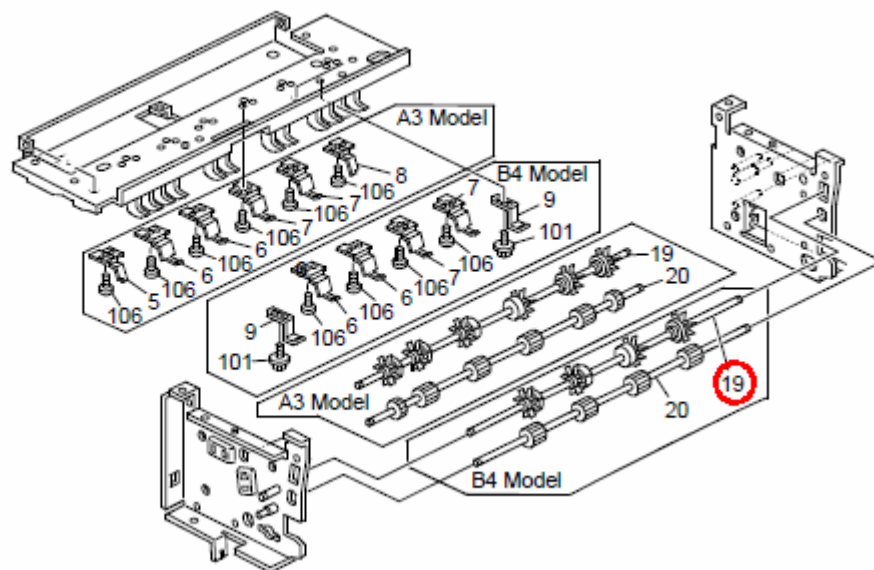
Note: This MB is for the **C268** (B4 China model) only.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
C2683401	C2683403	Master Ejection Unit B4 A'ssy	1	X/O	47	*	
C2503452	C2733446	Roller Upper Master Ejection Unit B4	1	X/O	49	19	

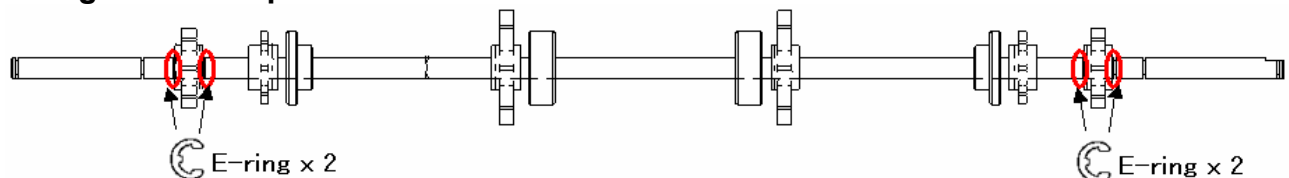
Change: Four e-rings were added to both ends of the paddle roller on the upper master eject roller.

Reason: To minimize slippage of the rollers on the shaft.

21. Master Eject Unit 2



E-ring additional point



Model: P HP4-R2		Date: 16-Feb-09	No.: MC264020
Modified Article: Paper feed motor cover		Prepared by: M.Kumagai	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☒ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
C2385731	C2725731	BRACKET:DC_STEPPER MOTOR:PAPE R FEED	1	X/O	53	3	

Change/Reason: Parts standardization with the C272 series.

Model: P HP4-R2		Date: 18-Feb-09	No.: MC264021
Modified Article: Drum clamber holder		Prepared by: M.Kumagai	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☒ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
C2492670	C2722670	PLATE:CLAMP:PEEN	1	X/O	37	7	

Change/Reason: Parts standardization with the C272 series.



Part Change Information List

Date: July 31, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P HP4-R2	C264	200907		C2492581	C2722581	DRAM METAL SCREEN:DRUM:A3:ASS'Y	1	1	X/O		37	20			Y		V0901260	9041393
P HP4-R2	C264	200907		C2492584	C2722584	SEAL:INK:DRAM METAL SCREEN:A3:FRONT REAR	1	1	X/O		37	31			Y		V0901260	9041393
P HP4-R2	C264	200907		C2492585	C2722585	SEAL:INK:DRAM METAL SCREEN:A3:INNER REAR	1	1	X/O		37	30			Y		V0901260	9041393
P HP4-R2	C264	200907		C2492586	C2722586	SEAL:INK:DRAM METAL SCREEN:A3	1	1	X/O		37	21			Y		V0901260	9041393





Part Change Information List

Date: October 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P HP4-R2	C264	200910		C2493512	C2493523	LARGE CLAW	1	1	X/O		49	25					V0902370	9090036
P HP4-R2	C264	200910		C2493513	C2493524	SMALL CLAW	2	2	X/O		49	24					V0902370	9090036



Part Change Information List

Date: November 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P HP4-R2	C264	200911		C2643401	C2643406	MASTER EJECTION UNIT:ASS'Y	1	1	X/O		47	*					V0902370	9090036



Part Change Information List

Date: December 29, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P HP4-R2(B4)	C268	200912		C2733446	C2733447	ROLLER:UPPER:MASTER EJECTION UNIT:B4:ASS'Y	1	1	X/O		49	19					V0901837	9061334



Part Change Information List

Date: February 26, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P HP4-R2(B4)	C268	201002		C2682381	C2732381	SCREEN:B4:ADHESION	1	1	X/O		35	1					V0902849	9100903



Part Change Information List

Date: March 31, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P HP4-R2	C264	201003			C2722230	PLATE:BRACKET SHOE:PLOTTER:ASS'Y	0	2			29	43			Y		V1000255	10020204
P HP4-R2	C264	201003		C2492381	C2722381	SCREEN:A3:ADHESION	1	1	X/O		35	1					V0902849	9100903
P HP4-R2	C264	201003		C2643455	C2723455	ROLLER:UPPER:MASTER EJECTION UNIT:ASS'Y	1	1	X/O		49	19					V0901837	9061334



Part Change Information List

Date: March 31, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P HP4-R2(B4)	C268	201003			C2722230	PLATE:BRACKET SHOE:PLOTTER:ASS'Y	0	2			29	43			Y		V1000255	10020204



Part Change Information List

Date: May 31, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P HP4-R2	C264	201005		C2491451	C2491452	CASE:OPERATION PANEL:PRINTING:NA	1	1	O/O		11	8					V1000030	9120195
P HP4-R2	C264	201005		C2641456	C2641459	CASE:OPERATION PANEL:PRINTING:CHN	1	1	X/O		11	8					V1000030	9120195
P HP4-R2	C264	201005		C2642070	C2722071	CUTTER UNIT:ASS'Y	1	1	X/O		24	42						
P HP4-R2	C264	201005		C2492225	C2722225	SHEET:BLOCK LIGHT:DUCT:RIGHT	1	1	O/O		29	39					V1000259	10020291
P HP4-R2	C264	201005		C2492226	C2722226	SHEET:BLOCK LIGHT:DUCT:LEFT	1	1	O/O		29	39					V1000259	10020291





Part Change Information List

Date: May 31, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P HP4-R2(B4)	C268	201005		C2641456	C2641459	CASE:OPERATION PANEL:PRINTING:CHN	1	1	X/O		11	8					V1000030	9120195
P HP4-R2(B4)	C268	201005		C2642070	C2722071	CUTTER UNIT:ASS'Y	1	1	X/O		24	42						
P HP4-R2(B4)	C268	201005		C2492225	C2722225	SHEET:BLOCK LIGHT:DUCT:RIGHT	1	1	O/O		29	39					V1000259	10020291
P HP4-R2(B4)	C268	201005		C2492226	C2722226	SHEET:BLOCK LIGHT:DUCT:LEFT	1	1	O/O		29	39					V1000259	10020291



Part Change Information List

Date: Jul 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P HP4-R2	C264	201007		11071067	11071295	FUSE:GLASS CARTRIDGE:FSL 250V 6.3A(EM)	5	5	O/O		55	109					V1001450	10050498



Part Change Information List

Date: Jul 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P HP4-R2(B4)	C268	201007		11071067	11071295	FUSE:GLASS CARTRIDGE:FSL 250V 6.3A(EM)	5	5	O/O		55	109					V1001450	10050498



Part Change Information List

Date: Aug 31, 2010

Model	Code	PCIL Nr.	PCIL Correctio	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P HP4-R2	C264	201008		C2492284	C2722284	BLADE:PRESSURE:ASS'Y	1	1	X/O		27	24					V1000907	10040506
P HP4-R2	C264	201008		C2504257	C2724257	PLATE:EXIT:FRONT:ASS'Y	2	2	X/O		45	36					V1000907	10040506
P HP4-R2	C264	201008		C2504260	C2724260	PLATE:EXIT:REAR:ASS'Y	2	2	X/O		45	36					V1000907	10040506
P HP4-R2	C264	201008		C2645310	C2725310	DC POWER SUPPLY:MAIN:220-240V:ASS'Y	1	1	X/O		55	12					V1001450	10050498



Part Change Information List

Date: Aug 31, 2010

Model	Code	PCIL Nr.	PCIL Correctio	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P HP4-R2(B4)	C268	201008		C2492284	C2722284	BLADE:PRESSURE:ASS'Y	1	1	X/O		27	24					V1000907	10040506
P HP4-R2(B4)	C268	201008		C2645310	C2725310	DC POWER SUPPLY:MAIN:220-240V:ASS'Y	1	1	X/O		55	12					V1001450	10050498



Part Change Information List

Date: September 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P HP4-R2	C264	201009		C2643406	C2643409	MASTER EJECTION UNIT:ASS'Y	1	1	X/O		47	4					V1001780	10071237
P HP4-R2	C264	201009			C2725604	GUIDE:HARNESS	0	1			55	35			Y		V1001451	10060615



Part Change Information List

Date: September 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P HP4-R2(B4)	C268	201009			C2725604	GUIDE:HARNESS	0	1			55	35			Y		V1001451	10060615

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P HP4-R2(B4)	C268	201010		C2502581	C2732582	DRAM METAL SCREEN:DRUM:B4:ASS'Y	1	1	X/O		37	20					V0901260 V1001701	10070665

Model	Code	PCIL Nr.	PCIL Correctio	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P HP4-R2	C264	201011		C2382855	C2722855	LEVER:CLEANING:REGISTRATION SENSOR	1	1	X/O		21	9					V1001839	10071238
P HP4-R2	C264	201011		C2643407	C2643410	MASTER EJECTION UNIT:ASS'Y	1	1	X/O		47	*					V1001780	10071237
P HP4-R2	C264	201011		C2643466	C2643468	ROLLER:LOWER:MASTER EJECTION:ASSY	1	1	X/O		49	20					V1001780	10071237



Part Change Information List

Date: November 30, 2010

Model	Code	PCIL Nr.	PCIL Correctio	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P HP4-R2(B4)	C268	201011		C2382855	C2722855	LEVER:CLEANING:REGISTRATION SENSOR	1	1	X/O		21	9					V1001839	10071238



Part Change Information List

Date: December 29, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P HP4-R2	C264	201012		C2385822	C2725822	POWER SUPPLY CORD:STOPPER:CHN:ASSY	1	1	X/O		55	18					V1002660	10090281



Part Change Information List

Date: December 29, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P HP4-R2(B4)	C268	201012		C2385822	C2725822	POWER SUPPLY CORD:STOPPER:CHN:ASSY	1	1	X/O		55	18					V1002660	10090281



Part Change Information List

Date: March 31, 2011

Model	Code	PCIL Nr.	PCIL Correcti on	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P HP4-R2	C264	201103		C2493151	C2723151	BRACKET-PRESSURE-ASS'Y	1	1	X/O		31	45					V1100197	10121107
P HP4-R2	C264	201103		C2382948	C2742948	TIMING BELT:PAPER FEED:140-XL-050	1	1	O/O		53	5					V1000909	10040206



Part Change Information List

Date: March 31, 2011

Model	Code	PCIL Nr.	PCIL Correcti on	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P HP4-R2(B4)	C268	201103		C2493151	C2723151	BRACKET-PRESSURE-ASS'Y	1	1	X/O		31	45					V1100197	10121107
P HP4-R2(B4)	C268	201103		C2382948	C2742948	TIMING BELT:PAPER FEED:140-XL-050	1	1	O/O		55	5					V1000909	10040206



Part Change Information List

Date: May 31, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P HP4-R2	C264	201105		C2383876	C2643874	SHAFT-DRIVE:HALE UNIT-ASS'Y	1	1	X/O		41	2					V1100198	11010552
P HP4-R2	C264	201105		C2643805	C2643806	HALE UNIT-ASS'Y	1	1	X/O		41	*					V1100198	11010552



Part Change Information List

Date: May 31, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P HP4-R2(B4)	C268	201105		C2383876	C2643874	SHAFT-DRIVE:HALE UNIT-ASS'Y	1	1	X/O		41	2					V1100198	11010552
P HP4-R2(B4)	C268	201105		C2643805	C2643806	HALE UNIT-ASS'Y	1	1	X/O		41	*					V1100198	11010552



Part Change Information List

Date: July 28, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P HP4-R2	C264	201107		C2641905	C2641906	PLOTTER:A3:ASS'Y	1	1	O/O		25	*					V1000907	10040506
P HP4-R2	C264	201107		C2641070	C2721070	STOPPER:GRIP	4	4	X/O		55	30					V1101167	11040180

RICOH**Part Change Information List**

Date: July 28, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P HP4-R2(B4)	C268	201107		C2641070	C2721070	STOPPER:GRIP	4	4	X/O		55	30					V1101167	11040180



Part Change Information List

Date: December 28, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P HP4-R2	C264	201112		C2382865	C2792865	RETAINER:ARM:PAPER FEED	1	1	O/O		23	3					V1103533	11070635
P HP4-R2	C264	201112		C2382992	C2792992	STAY:PAPER FEED	1	1	O/O		23	13					V1103532	11070433
P HP4-R2	C264	201112		C2492024	C2792024	BASE:FIX:PLOTTER:LEFT	1	1	O/O		29	17					V1103531	11070431
P HP4-R2	C264	201112		C2492025	C2792029	BASE:FIX:PLOTTER:RIGHT	1	1	O/O		29	29					V1103531	11070431
P HP4-R2	C264	201112		C2644356	C2794356	BRACKET:SENSOR:MASTER	1	1	O/O		47	31					V1103531	11070431
P HP4-R2	C264	201112		C2094711	C2442530	HOSE BAND	2	2	X/X		51	8	A		RC272010		V1103534	11071360
P HP4-R2	C264	201112		C2494369	C2724369	HOSE:PUMP:EXIT	1	1	X/X		51	9	A		RC272010		V1103534	11071360
P HP4-R2	C264	201112		C2494364	C2693135	SPRING:HOSE:PUMP:EXIT	1	1	X/X		51	27	A		RC272010		V1103534	11071360
P HP4-R2	C264	201112		C2385685	C2795685	BRACKET:ON OFF DETECTOR:DOOR	1	1	O/O		57	2					V1103532	11070433
P HP4-R2	C264	201112		C2725731	C2792731	BRACKET:DC STEPPER MOTOR:PAPER FEED	1	1	O/O		57	3					V1103532	11070433
P HP4-R2	C264	201112		C2381958	C2791958	BRACKET:STOPPER:MPU	1	1	O/O		57	5					V1103532	11070433



Part Change Information List

Date: December 28, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P HP4-R2(B4)	C268	201112		C2383451	C2793451	SIDE PLATE:FRONT:MASTER EJECTION UNIT:ASS'Y	1	1	O/O		51	36					V1103531	11070431
P HP4-R2(B4)	C268	201112		C2383454	C2793460	SIDE PLATE:REAR:MASTER EJECTION:ASS'Y	1	1	O/O		51	37					V1103531	11070431



Part Change Information List

Date: February 29, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P HP4-R2	C264	201202		C2491187	C2791187	PIN:DRIVE-PISTON	1	1	O/O		51	4					V1200158	11080669



Part Change Information List

Date: March 30, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P HP4-R2	C264	201203		C2383464	C2793464	COVER:DC MOTOR:TRANSPORT SUB-UNIT	1	1	O/O		47	17					V1103531	11070431
P HP4-R2	C264	201203		C2644352	C2793472	COVER:AIR KNIFE:LOWER	1	1	O/O		47	22					V1103531	11070431
P HP4-R2	C264	201203		C2493462	C2793462	STAY:MASTER EJECTION UNIT:PEEN	1	1	O/O		49	4					V1103531	11070431



Part Change Information List

Date: March 30, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P HP4-R2(B4)	C268	201203		C2503462	C2773462	STAY MASTER EJECTION UNIT:PEEN	1	1	O/O		51	4					V1103531	11070431



Part Change Information List

Date: September 28, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P HP4-R2	C264	201205		C2382955	C2792955	BASE:PAPER FEED TRAY	0	1	X/X		19	37	A		RC272010		V1200167	11080705
P HP4-R2	C264	201205		C2642310	C2792310	CLAMP:ASS'Y	1	1	O/O		37	1					V1103531	11070431
P HP4-R2	C264	201205		C2642362	C2792362	FLANGE:DRUM:A3:RIGHT:ASS'Y	1	1	O/O		37	10					V1103633	



Part Change Information List

Date: June 29, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P HP4-R2	C264	201206		C2595814	GX065814	DC MOTOR:PAPER FEED TRAY:24V	1	1	O/O		57	6					V1200086	



Part Change Information List

Date: June 29, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P HP4-R2(B4)	C268	201206		C2595814	GX065814	DC MOTOR:PAPER FEED TRAY:24V	1	1	O/O		57	6					V1200086	



Part Change Information List

Date: December 28, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P HP4-R2	C264	201212		C2382790	C2792790	RACK:RISE:PAPER FEED TRAY:FRONT:ASS'Y	1	1	O/O			19	11				V1103533	11070635
P HP4-R2	C268	201212		C2382790	C2792790	RACK:RISE:PAPER FEED TRAY:FRONT:ASS'Y	1	1	O/O			19	11				V1103533	11070635
P HP4-R2	C264	201212		C2382796	C2792796	RACK:RISE:PAPER FEED TRAY:REAR:ASS'Y	1	1	O/O			19	11				V1103533	11070635
P HP4-R2	C268	201212		C2382796	C2792796	RACK:RISE:PAPER FEED TRAY:REAR:ASS'Y	1	1	O/O			19	11				V1103533	11070635



Part Change Information List

Date: January 31, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P HP4-R2	C264	201401		C2644010	C2794003	CLAMP:OPEN AND CLOSE:ASS'Y	1	1	O/O		53	17					V1301900	
P HP4-R2(B4)	C268	201401		C2644010	C2794003	CLAMP:OPEN AND CLOSE:ASS'Y	1	1	O/O		53	17					V1301900	



Part Change Information List

Date: March 31, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P HP4-R2	C264	201403		C2644356	C2794356	BRACKET:SENSOR:MASTER	1	1	O/O		47	31					V1300604	
P HP4-R2(B4)	C268	201403		C2644356	C2794356	BRACKET:SENSOR:MASTER	1	1	O/O		47	31					V1300604	



Part Change Information List

Date: April 30, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P HP4-R2	C264	201404		C2645165	C2795165	PRINTED CIRCUIT BOARD:PAPER SIZE SENSOR:ASS'Y	1	1	O/O		19	44					V1301782	
P HP4-R2(B4)	C268	201404		C2645165	C2795165	PRINTED CIRCUIT BOARD:PAPER SIZE SENSOR:ASS'Y	1	1	O/O		19	44					V1301782	



Part Change Information List

Date: July 31, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P HP4-R2	C264	201407		C2645182	C2795182	PCB:PERIDOT-D1:OPERATION SUB-UNIT:MIDDLE	1	1	O/O		11	29					V1301377	
P HP4-R2(B4)	C268	201407		C2645182	C2795182	PCB:PERIDOT-D1:OPERATION SUB-UNIT:MIDDLE	1	1	O/O		11	29					V1301377	



Part Change Information List

Date: August 29, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P HP4-R2	C264	201408		C2645300	C2795300	DC POWER SUPPLY:MAIN:100-120V:ASS'Y	1	1	O/O		55	12					V1402284	

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P HP4-R2	C264	201501		C2642070	C2722070	CUTTER UNIT:ASS'Y	1	1	X/O		25	42					V1404081	
P HP4-R2(B4)	C268	201501		C2642070	C2722070	CUTTER UNIT:ASS'Y	1	1	X/O		25	42					V1404081	
P HP4-R2	C264	201501		C2641180	C2791180	DRIVE UNIT:AIR PUMP:ASS'Y	1	1	O/O		51	3					V1103533	11070635
P HP4-R2(B4)	C268	201501		C2641180	C2791180	DRIVE UNIT:AIR PUMP:ASS'Y	1	1	O/O		51	3					V1103533	11070635



Part Change Information List

Date: May 8, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P HP4-R2	C264	201504		C2722070	C2722071	CUTTER UNIT:ASS'Y	1	1	X/O	N	25	42					V1404082	
P HP4-R2(B4)	C268	201504		C2722070	C2722071	CUTTER UNIT:ASS'Y	1	1	X/O	N	25	42					V1404082	
P HP4-R2	C264	201504		C2644355	C2794355	AIR PISTON ASS'Y	1	1	O/O	N	51	2					V1500895	
P HP4-R2(B4)	C268	201504		C2644355	C2794355	AIR PISTON ASS'Y	1	1	O/O	N	51	2					V1500895	



Part Change Information List

Date: June 4, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P HP4-R2	C264	201505		C2723455	C2793455	ROLLER:UPPER:MASTER EJECTION UNIT:ASS'Y	1	1	X/O	N	49	19					V1501000	15010851



Part Change Information List

Date: Feburary 1, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P HP4-R2	C264	201601		C2492949	C2722949	PAPER FEED TRAY	1	1	O/O	N	19	9					V1000028	09111075
P HP4-R2_B4_	C268	201601		C2492949	C2722949	PAPER FEED TRAY	1	1	O/O	N	19	9					V1000028	09111075



Part Change Information List

Date: March 1, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P HP4-R2_B4_	C268	201602		C2733447	C2773455	ROLLER:UPPER:MASTER EJECTION UNIT:B4:ASS'Y	1	1	O/O	N	49	19			MB: M-C264-002	B4 model	V1502379	



Part Change Information List

Date: April 7, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P HP4-R2	C264	201603		C2643410	C2643411	MASTER EJECTION UNIT:ASS'Y	1	1	X/O	N	47	*					V1501000	15010851



Part Change Information List

Date: October 4, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P HP4-R2	C264	201609		A2505725	C2825333	ROCKER SWITCH:AJ8R9013F	1	1	O/O	N	57	21					V1601166	
P HP4-R2_B4	C268	201609		A2505725	C2825333	ROCKER SWITCH:AJ8R9013F	1	1	O/O	N	57	21					V1601166	