### RIGOH

Classification:

## **Technical Bulletin**

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	Date: 2	6-Dec-02	No: R-C231-013					
	Prepar	ed by:						
	A. Yoshida, Priport Service Planning Section							
☐ Part informati	on	☐ Action required						
☐ Electrical		☐ Service manual revision						
☐ Transmit/receive		□ Retrofit information						
nation)								
, Gestetner 5306(L/b)/5000/5001/5200, RexRotary 1224(B), P, Standard SD300								

**Model Name:** SILVER: Ricoh JP1010/1030/1045/1050/1055, Gestetner 53

nashuatec CP306(b), Savin 3150DNP, Standard S

○ Other (New machine information)

SILVER-V: Ricoh JP1210/1230/1250, Gestetner 5308(L/b)/5300, RexRotary 1225(B), nashuatec CP308(b),

Savin 3150eDNP, Standard SD330

☐ Troubleshooting

☐ Mechanical

☐ Paper path

Model: PRIPORT SILVER/SILVER-V/SILVER-V2 **Subject:** New model Silver-V2 information

SILVER-V2: Ricoh JP1250/1215/1235/1255, Gestetner 5300/5308(+/b+)/5309L, RexRotary 1225(+/B+),

nashuatec CP308(+/b+), Savin 3160DNP, Standard SD350, Lanier LDD020

The Silver-V2 will be released in 2003 as the successor to the Silver-V (see Silver-V2 PPLI for details on the mass-production schedule). A new model code will be assigned to the Silver-V2 (C248), as there are some parts that are not interchangeable with the Silver-V (C237).

This bulletin details all information unique to the Silver-V2 for servicing in the field. Please add the following to your Silver-V Service Manuals, and refer to MB #MC237013 for a list of the components unique to the Silver-V2.

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Model: PRIPORT SILVER/SILVER-V/SILVER-V2

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### 1. OVERALL INFORMATION

# 1.1 ESSENTIAL DIFFERENCES BETWEEN THE C248 AND C237 MODELS

Section	Item	Remarks					
1	Overall Information	Some items changed.					
2	Detailed section descriptions	Some items changed (refer to MB #MC237012).					
3	Installation	(no differences)					
4	Service tables	(no differences)					
5	Preventive maintenance	Some items changed.					
6	Replacement and adjustment	(no differences)					
7	Point to point diagram	(no differences)					

### 1.2 SPECIFICATIONS

The specifications are identical to those of the C237, except for the following on the China model only.

Print Paper Weight China model.

47.1 g/m<sup>2</sup> to 128 g/m<sup>2</sup> (12.5 lb. to 34 lb.)

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### 5. PREVENTIVE MAINTENANCE

### **5.1 MAINTENANCE TABLE**

The following items should be maintained periodically. There are two sets of intervals - one based on time and the other based on print count. For maintenance items with entries in both, use whichever comes first.

C: Clean, R: Replace, L: Lubricate, A: Adjust

Interval	Time					Prin	t Coı	ınter		EM	NOTE
Item	6M	1Y	2Y	3Y	300K	600K	1M	1.2M	2M		
Scanner/Optics			·								
Exposure Lamp	С	С	С	С							Dry Cloth
Mirror/Reflector	С	С	С	С							Soft Cloth
Platen Cover / White Plate	С	O	O	С							Damp Cloth
Exposure Glass	С	O	С	С							Dry Cloth
Master Feed											
Thermal Head										С	Alcohol
Platen Roller Expected life: 6K masters	С	С	С	R							Damp cloth and water
Master Eject Rollers	С	С	С	С							Alcohol
Drum Master Sensor										С	Dry Cloth
Paper Feed											
Paper Pick-up Roller	С	R	R	R		R		R			Damp Cloth
Paper Feed Roller	С	R	R	R		R		R			Damp Cloth
Friction Pad	O	R	R	R		R		R			Damp Cloth
Friction Pad Guide (China only)	O	R	R	R		R		R			Damp Cloth
Press Roller	С	С	R	С				R			Alcohol
Paper Feed Clutch									R		
Feed Roller and Transport Belt Roller Bushings		L	L	L							Motor Oil (SAE #20)
Feed Drive Gears		L	L	L							Grease (Alvania #2)

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Interval	Time				Print Counter					EM	NOTE
Item	6M	1Y	2Y	3Y	300K	600K	1M	1.2M	2M		
Paper Delivery Transport Belts			R					R			
Paper End Sensor	С	О	С	С							Dry Cloth
Registration/Exit Sensors	С	О	О	С							Dry Cloth
Registration Roller	С	С	С	С							Dry Cloth
Drum and Ink Supp	oly										
Cloth Screen			R					R			
Drum Drive Gears and Cam		L	L	L							Grease (Alvania #2)
Drum Flange Bushing		L	L	L							Motor Oil (SAE #20)
In/Outside of Drum	С	С	С	С							Alcohol
Ink Nozzle	С	С	С	С							Alcohol
Other											
Main Drive Timing Belt Tension			Α								
Press Roller Release Lever Position			Α								
ADF (Option)											
DF Pick-up, Reverse, Feed Rollers	С	O	O	С							Dry Cloth
DF R1, R2, R3 Rollers	С	С	С	С							Dry Cloth

NOTE: The Friction Pad Guide was added to PM Parts for China only.