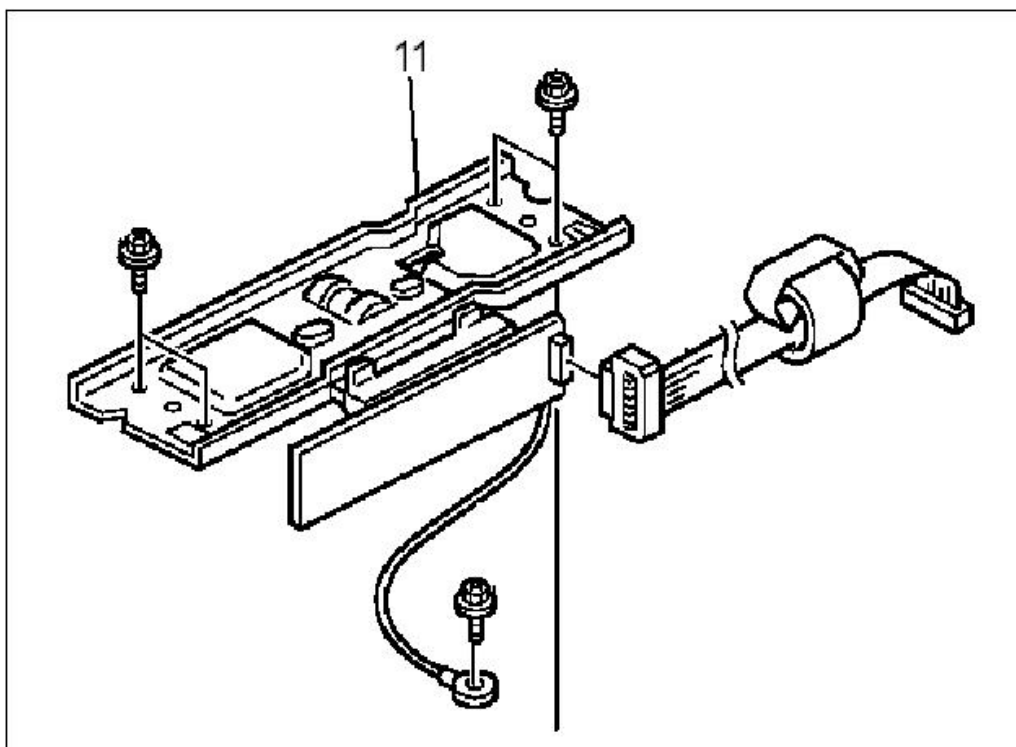


Model: PRIORT EMERALD/TOPAZ		Date: 3-Oct-06	No: M-C262-001
Modified Article: Parts catalog correction		Prepared by: M. Kumagai	
From: Priort Service Planning Section			
Classification:	☒ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☐ Part standardization ☐ Other ()		
Model Name: EMERALD: Ricoh HQ9000, Gestetner CP6346, RexRotary CP6346, nashuatec CP6346, Savin 3590DNP, Standard SD700, Lanier LDD280 TOPAZ: Ricoh HQ7000, Gestetner CP6334, RexRotary CP6334, nashuatec CP6334, Savin 3580DNP, Standard SD460, Lanier LDD250			

Part Number	Description	Qty	Int	Page	Index
C2591673	LENS HOLDER ASS'Y (C265)	1	-	59	11
C2621673	LENS HOLDER ASS'Y (C262)	1	-	59	11

Change/Reason: The parts in the table were missing from the Parts Catalog.

Note: Lens Holder Ass'y (C265) is for the Topaz, and Lens Holder Ass'y (C262) is for the Emerald.



Model: PRIPORT EMERALD/TOPAZ		Date: 16-May-07	No: M-C262-002
Modified Article: Change of the shapes of the two Plotter slide rails.		Prepared by:	
From: Priport Service Planning Section		M. Kumagai	
Classification: ☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☒ To improve reliability () ☐ Part standardization ☐ Other ()			
Model Name: EMERALD: Ricoh HQ9000, Gestetner CP6346, RexRotary CP6346, nashuatec CP6346, Savin 3590DNP, Standard SD700, Lanier LDD280 TOPAZ: Ricoh HQ7000, Gestetner CP6334, RexRotary CP6334, nashuatec CP6334, Savin 3580DNP, Standard SD460, Lanier LDD250			

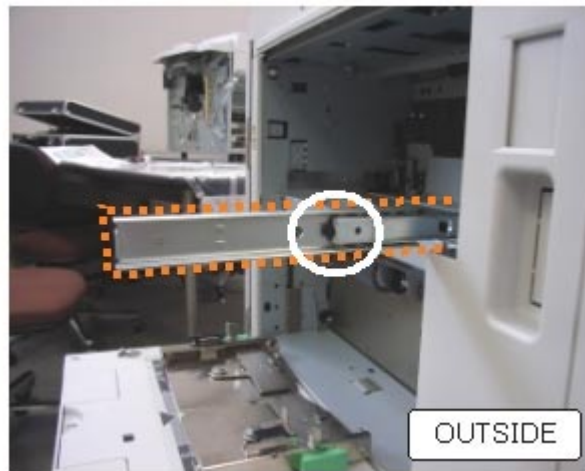
This MB applies to the EMERALD and TOPAZ.

Change: The material of the plotter side rails was changed, and the rubber dampers were removed.

Reason: Sometimes, the rubber damper came loose from the side rail.

EMERALD / TOPAZ Parts Catalog

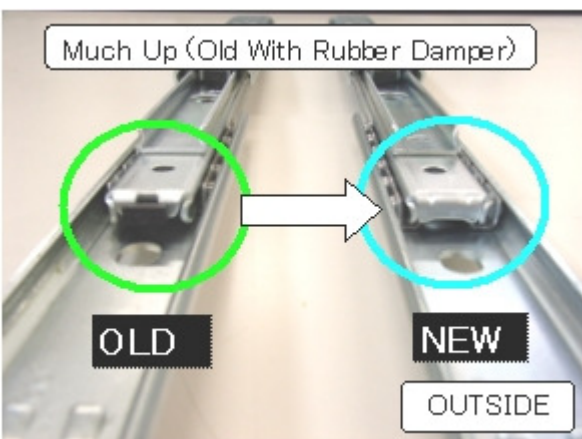
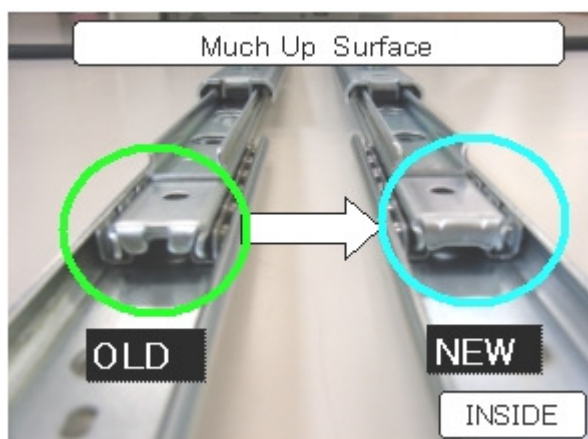
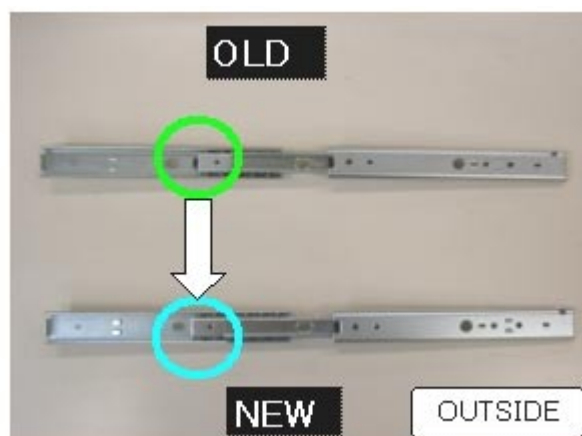
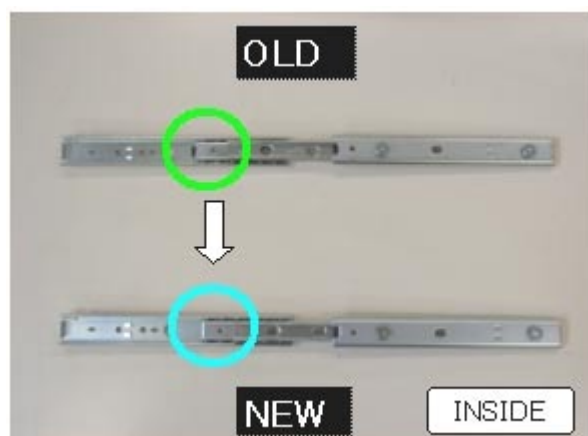
Old #	New #	Description	Qty	Int	Page	Index	Note
C2442275	C2622280	SLIDE RAIL:PLOTTER	2	X/O	9	20	



Model: PRIORT EMERALD/TOPAZ

Date: 16-May-07

No: M-C262-002



Model: PRIPORT EMERALD/TOPAZ

Date: 16-May-07

No: M-C262-002

CUT IN SERIAL NUMBERS

Model Name	V/Hz	Destination	Code	Serial Number
Standard SD700	120/60	North America	C262-11	F7360500001
Ges CP6346, Rex CP6346, Nsa CP6346	230/50	Europe, Asia	C262-22	F7460500001
Ricoh HQ9000	230/50	Europe, Asia	C262-27	F7560400001
Ricoh HQ9000, Ges CP6346, Savin 3590DNP, Lanier LDD280	120/60	North America, Latin America	C262-52	F7660400001
Standard SD460	120/60	North America	C265-11	F9960500001
Ges CP6334, Rex CP6334, Nsa CP6334	230/50	Europe, Asia	C265-22	F9760800001
Ricoh HQ7000	230/50	Europe, Asia	C265-27	F9660400001
Ricoh HQ7000, Ges CP6334, Savin 3580DNP, Lanier LDD250	120/60	North America, Latin America	C265-52	F9860400001

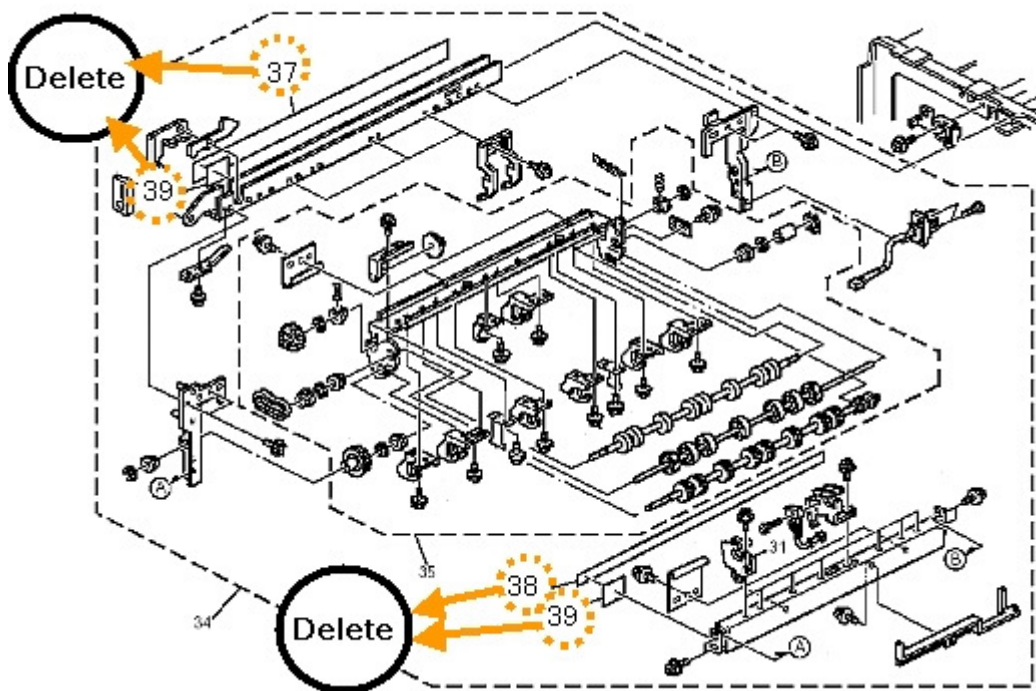
Model: PRIPORT EMERALD/TOPAZ		Date: 5-Jun-07	No: M-C262-003
Modified Article: Delete mylar on master eject roller stay		Prepared by: M. Kumagai	
From: Priport Service Planning Section			
Classification:	☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☒ To improve reliability () ☐ Part standardization ☐ Other ()		
Model Name:			
EMERALD:		Ricoh HQ9000, Gestetner CP6346, RexRotary CP6346, nashuatec CP6346, Savin 3590DNP, Standard SD700, Lanier LDD280	
TOPAZ:		Ricoh HQ7000, Gestetner CP6334, RexRotary CP6334, nashuatec CP6334, Savin 3580DNP, Standard SD460, Lanier LDD250	

Change:

- 1) The Mylar shown below was deleted.
- 2) Small projections were added to the upper and lower master eject roller stays.

Reason: To facilitate assembly.

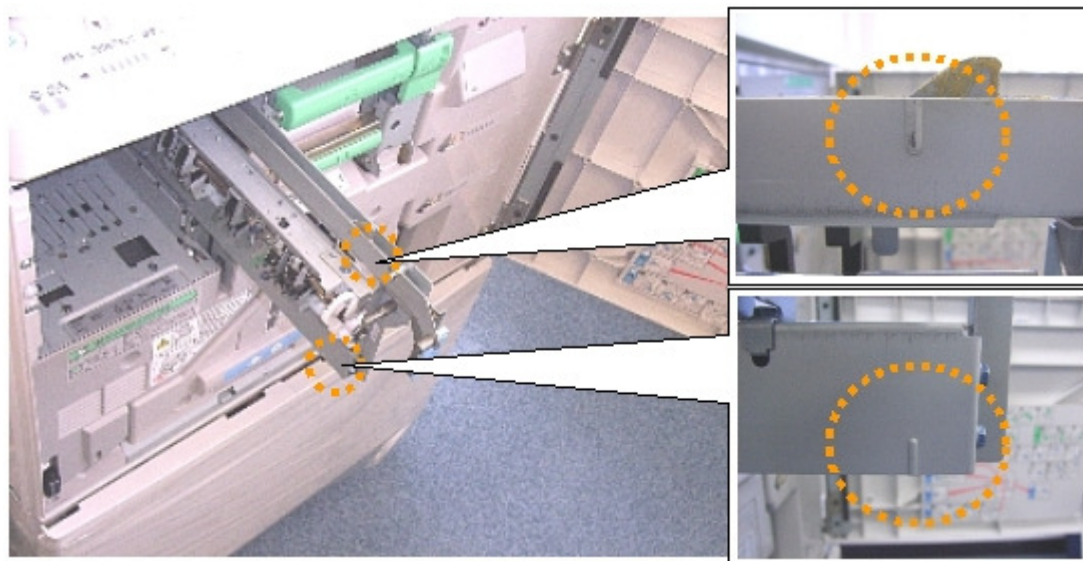
38.Master Eject 2 (C262/C265)



Model: PRIPORT EMERALD/TOPAZ

Date: 5-Jun-07

No: M-C262-003



Old #	New #	Description	Qty	Int	Page	Index
C2443485	C2593485	Side Rail:Upper:Peen	1	X/X as a set	77	12
C2443464	C2593464	Stay:Lower:Side Plate:Moveable	1	X/X as a set	77	32
C2573400	C2653400	Transport Unit	1	X/O	77	34

CUT IN SERIAL NUMBERS

Model Name	V/Hz	Destination	Code	Serial Number
Standard SD700	120/60	North America	C262-11	F7361000001~
Ges CP6346, Rex CP6346, Nsa CP6346	230/50	Europe, Asia	C262-22	F7460900001~
Ricoh HQ9000	230/50	Europe, Asia	C262-27	F7560900001~
Ricoh HQ9000, Ges CP6346, Savin 3590DNP, Lanier LDD280	120/60	North America, Latin America	C262-52	F7660900035~
Standard SD460	120/60	North America	C265-11	F9960900001~
Ges CP6334, Rex CP6334, Nsa CP6334	230/50	Europe, Asia	C265-22	F9760900001~
Ricoh HQ7000	230/50	Europe, Asia	C265-27	F9660900001~
Ricoh HQ7000, Ges CP6334, Savin 3580DNP, Lanier LDD250	120/60	North America, Latin America	C265-52	F9860900001~

Reissued: 23-Jul-08

Model: PRIPORT EMERALD/TOPAZ		Date: 6-Jul-07	No: M-C262-004a
Modified Article: New Metal Screen and mylar		Prepared by: K. Yamamoto	
From: Priport Service Planning Section			
Classification: ☒ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☒ To improve reliability () ☐ Part standardization ☐ Other ()			
Model Name: EMERALD: Ricoh HQ9000, Gestetner CP6346, RexRotary CP6346, nashuatec CP6346, Savin 3590DNP, Standard SD700, Lanier LDD280 TOPAZ: Ricoh HQ7000, Gestetner CP6334, RexRotary CP6334, nashuatec CP6334, Savin 3580DNP, Standard SD460, Lanier LDD250			

 The items in ***bold italics*** have been corrected or added.

Old #	New #	Description	Qty	Int	Page	Index
C2622474	C2622482	Drum Metal Screen:Drum:S:Sub-Ass'y <i>(A3)</i>	1	X/O	49	8
C2622654	C2622657	Drum Metal Screen:Drum:DLT:S:Sub-Ass'y	1	X/O	49	8
C6302495	C6302497	Drum Metal Screen:Drum:A4:Sub-Ass'y	1	X/O	49	8
C2572652	C2622484	Shield: Drum Metal Screen:Sub-Ass'y <i>(A3)</i>	1	X/O	49	4
C2622655	C2622658	Shield: Drum Metal Screen:DLT:Sub-Ass'y	1	X/O	49	4
<i>C2572653</i>	-	<i>Shield:Drum Metal Screen:Small (Deleted by mistake)</i>		-	<i>49</i>	<i>4</i>
-	<i>C6302496</i>	<i>Shield: Drum Metal Screen:A4:Sub-Ass'y</i>	<i>1</i>	-	<i>49</i>	<i>4</i>

Change:

- 1) The aperture ratio of the metal screen is changed from 20% to 4.5%.
- 2) The shape of the Mylar was changed.

Reason:

- 1) To increase the endurance of the metal screen.
- 2) To further ensure that ink does not leak through the Mylar.

Note: See RTB **RC262012** for details.

CUT IN SERIAL NUMBERS

Model Name	V/Hz	Destination	Code	Serial Number
Standard SD700	120/60	North America	C262-11	F7370400001~
Ges CP6346, Rex CP6346, Nsa CP6346	230/50	Europe, Asia	C262-22	F7470400001~
Ricoh HQ9000	230/50	Europe, Asia	C262-27	F7570500001~
Ricoh HQ9000, Ges CP6346, Savin 3590DNP, Lanier LDD280	120/60	North America, Latin America	C262-52	F7670400001~
Standard SD460	120/60	North America	C265-11	F9970500001~
Ges CP6334, Rex CP6334, Nsa CP6334	230/50	Europe, Asia	C265-22	F9770500001~
Ricoh HQ7000	230/50	Europe, Asia	C265-27	F9670400001~
Ricoh HQ7000, Ges CP6334, Savin 3580DNP, Lanier LDD250	120/60	North America, Latin America	C265-52	F9870500001~

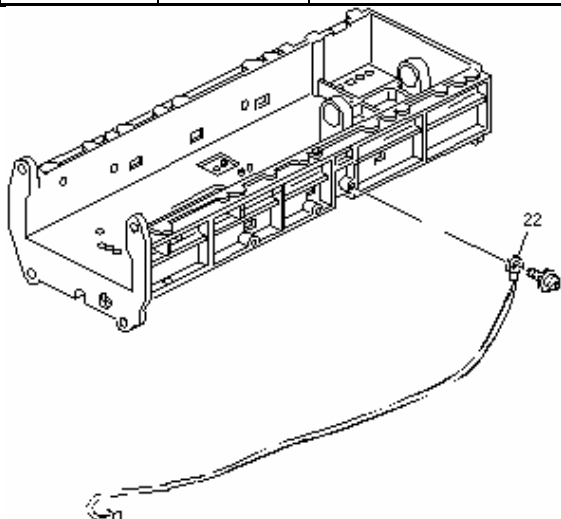
Model: PRIPORT EMERALD/TOPAZ		Date: 11-Jul-07	No: M-C262-005
Modified Article: Drum thermistor		Prepared by: M. Kumagai	
From: Priport Service Planning Section			
Classification: ☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☒ To improve reliability () ☐ Part standardization ☐ Other ()			
Model Name: EMERALD: Ricoh HQ9000, Gestetner CP6346, RexRotary CP6346, nashuatec CP6346, Savin 3590DNP, Standard SD700, Lanier LDD280 TOPAZ: Ricoh HQ7000, Gestetner CP6334, RexRotary CP6334, nashuatec CP6334, Savin 3580DNP, Standard SD460, Lanier LDD250			

Change: The length of the cover tube for the thermistor was increased from 140mm to 230mm.

Reason: To better protect the thermistor.

Note: See RTB #RC262013 for details.

Old #	New #	Description	Qty	Int	Page	Index
C2575861	C2575865	THERMISTOR:ASS'Y	1	X/O	53	22



CUT IN SERIAL NUMBERS

Model Name	V/Hz	Destination	Code	Serial Number
Standard SD700	120/60	North America	C262-11	F7361100001~
Ges CP6346, Rex CP6346, Nsa CP6346	230/50	Europe, Asia	C262-22	F7461100001~
Ricoh HQ9000	230/50	Europe, Asia	C262-27	F7561000011~
Ricoh HQ9000, Ges CP6346, Savin 3590DNP, Lanier LDD280	120/60	North America, Latin America	C262-52	F7661000049~
Standard SD460	120/60	North America	C265-11	F9961100001~
Ges CP6334, Rex CP6334, Nsa CP6334	230/50	Europe, Asia	C265-22	F9761000001~
Ricoh HQ7000	230/50	Europe, Asia	C265-27	F9661200001~
Ricoh HQ7000, Ges CP6334, Savin 3580DNP, Lanier LDD250	120/60	North America, Latin America	C265-52	F9861000034~

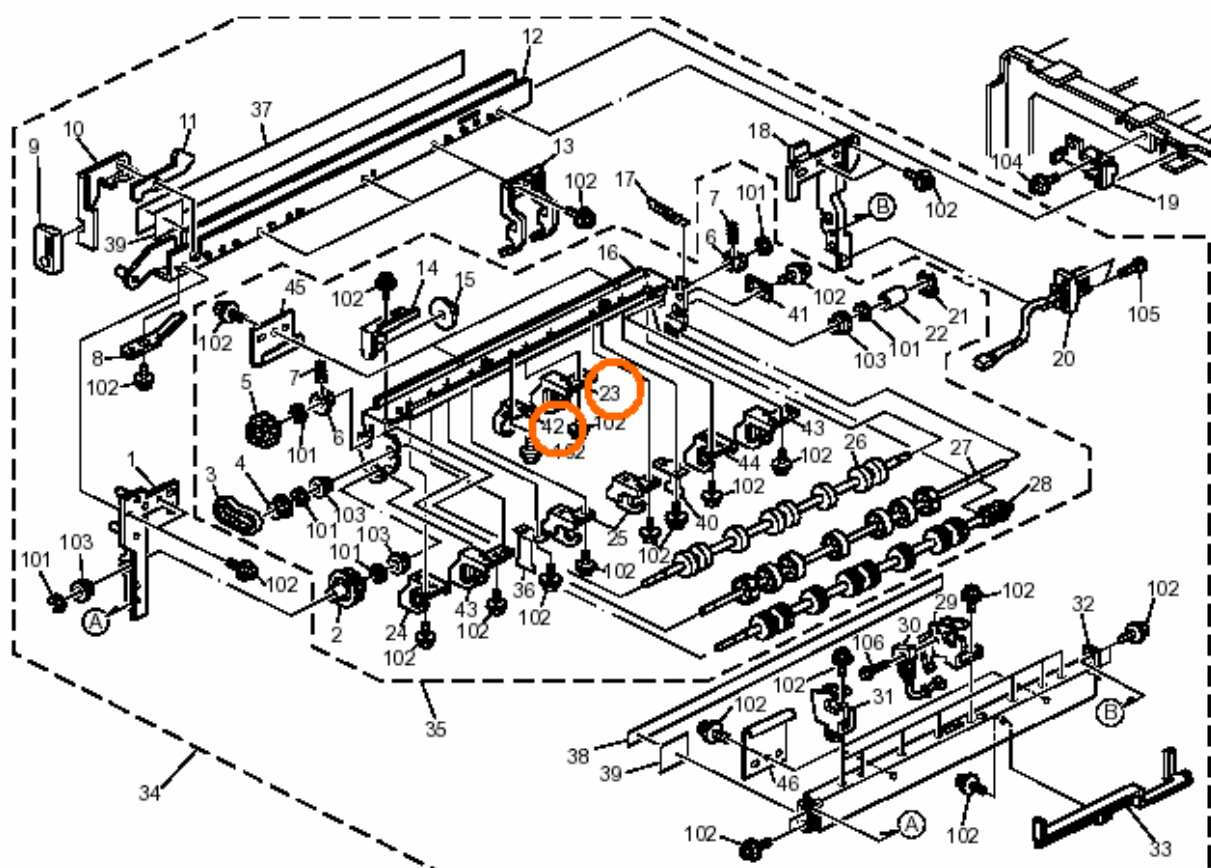
Model: PRIPORT EMERALD/TOPAZ		Date: 04-Sep-07	No: M-C262-006
Modified Article: Master eject SN bracket		Prepared by: M. Kumagai	
From: Priport Service Planning Section			
Classification:	☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☒ To improve reliability () ☒ Part standardization ☐ Other ()		
Model Name: EMERALD: Ricoh HQ9000, Gestetner CP6346, RexRotary CP6346, nashuatec CP6346, Savin 3590DNP, Standard SD700, Lanier LDD280 TOPAZ: Ricoh HQ7000, Gestetner CP6334, RexRotary CP6334, nashuatec CP6334, Savin 3580DNP, Standard SD460, Lanier LDD250			

Change: The shape of the master eject sensor bracket was changed (parts standardization with the Cat's eye (C269)).

Reason: To improve the detection accuracy of the master eject jam sensor.

Note: See RTB #RC262014 for more details.

38.Master Eject 2 (C262/C265)



Important: When you attach either part for the first time, install both parts **together as a set**.

Old #	New #	Description	Qty	Int	Page	Index
C2443455	C2653455	Guide : Upper Rear	1	X/O	77	23
C2573458	C2653458	Guide	1	As a set	77	42

Model: PRIPORT EMERALD/TOPAZ

Date: 04-Sep-07

No: M-C262-006

CUT IN SERIAL NUMBERS

Model Name	V/Hz	Destination	Code	Serial Number
Standard SD700	120/60	North America	C262-11	F7370100001~
Ges CP6346, Rex CP6346, Nsa CP6346	230/50	Europe, Asia	C262-22	F7470100003~
Ricoh HQ9000	230/50	Europe, Asia	C262-27	F7570100001~
Ricoh HQ9000, Ges CP6346, Savin 3590DNP, Lanier LDD280	120/60	North America, Latin America	C262-52	F7670100001~
Standard SD460	120/60	North America	C265-11	F9970100001~
Ges CP6334, Rex CP6334, Nsa CP6334	230/50	Europe, Asia	C265-22	F9770100001~
Ricoh HQ7000	230/50	Europe, Asia	C265-27	F9670200001~
Ricoh HQ7000, Ges CP6334, Savin 3580DNP, Lanier LDD250	120/60	North America, Latin America	C265-52	F9870100001~

Model: PRIPORT EMERALD/TOPAZ		Date: 23-Apr-08	No: M-C262-007
Modified Article: Modified to environmentally-friendly material		Prepared by: K. Yamamoto	
From: Priport Service Planning Section			
Classification:	☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☐ Part standardization ☒ Other ()		
Model Name: EMERALD: Ricoh HQ9000, Gestetner CP6346, RexRotary CP6346, nashuatec CP6346, Savin 3590DNP, Standard SD700, Lanier LDD280 TOPAZ: Ricoh HQ7000, Gestetner CP6334, RexRotary CP6334, nashuatec CP6334, Savin 3580DNP, Standard SD460, Lanier LDD250			

Change: Materials were changed to more environmentally-friendly types.

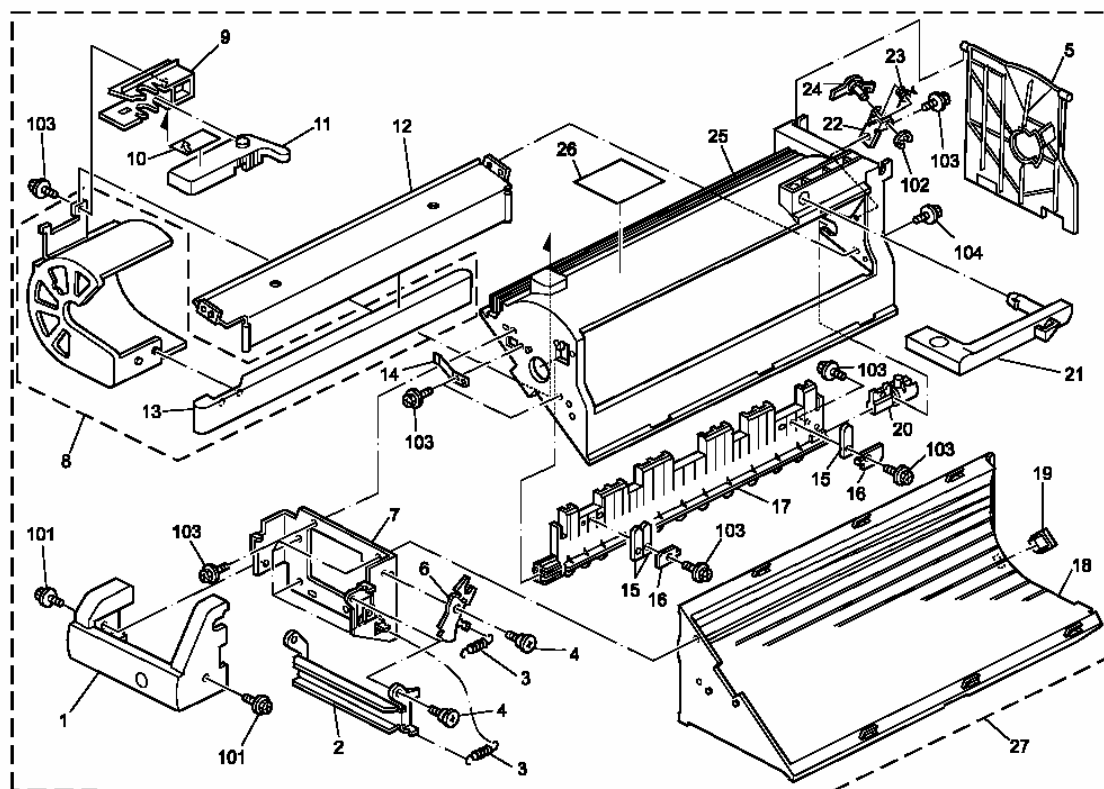
Reason: This is part of Ricoh's ongoing application of in-house environmental management standards.

Old Part Number	New Part Number	Description	Q'ty	Int	Page	Index
C2575300	C2595300	DC POWER SUPPLY:ASS'Y	1	O/O	85	8

Model: PRIPORT EMERALD/TOPAZ		Date: 29-May-08	No: M-C262-008
Modified Article: Master Eject Box Improved Reliability		Prepared by:	
From: Priport Service Planning Section		K. Yamamoto	
Classification: ☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☒ To improve reliability () ☐ Part standardization ☐ Other ()			
Model Name: EMERALD: Ricoh HQ9000, Gestetner CP6346, RexRotary CP6346, nashuatec CP6346, Savin 3590DNP, Standard SD700, Lanier LDD280 TOPAZ: Ricoh HQ7000, Gestetner CP6334, RexRotary CP6334, nashuatec CP6334, Savin 3580DNP, Standard SD460, Lanier LDD250			

Change: The shapes of the component parts of the Master Eject Box were changed (the measurement specifications were made stricter).

Reason: To ensure that the parts do not bump each other when ejected masters are ejected from the master eject box.



Old #	New #	Description	Qty	Int	Page	Index
C2443402	C2653407	Case:Master Ejection:Ass'y	1	X/O	79	27

Model: PRIPORT EMERALD/TOPAZ**Date:** 29-May-08**No:** M-C262-008**CUT IN SERIAL NUMBERS**

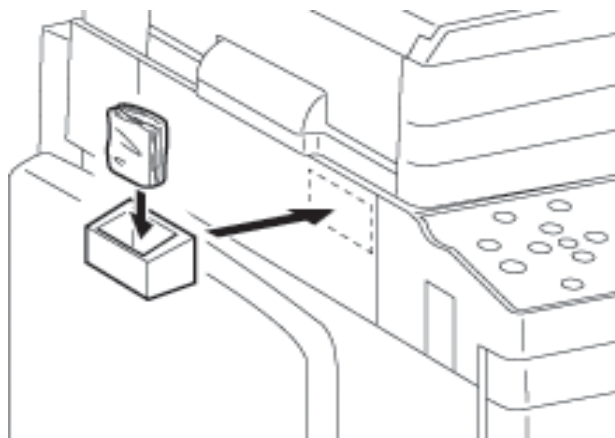
Model Name	V/Hz	Destination	Code	Serial Number
Standard SD700	120/60	North America	C262-11	F737100001~
Ges CP6346, Rex CP6346, Nsa CP6346	230/50	Europe, Asia	C262-22	F747100001~
Ricoh HQ9000	230/50	Europe, Asia	C262-27	F757100001~
Ricoh HQ9000, Ges CP6346, Savin 3590DNP, Lanier LDD280	120/60	North America, Latin America	C262-52	F767100001~
Standard SD460	120/60	North America	C265-11	F997100001~
Ges CP6334, Rex CP6334, Nsa CP6334	230/50	Europe, Asia	C265-22	F977100001~
Ricoh HQ7000	230/50	Europe, Asia	C265-27	F967100001~
Ricoh HQ7000, Ges CP6334, Savin 3580DNP, Lanier LDD250	120/60	North America, Latin America	C265-52	F987100001~

Model: PRIPORT EMERALD/TOPAZ		Date: 2-Jun-08	No: M-C262-009
Modified Article: Added Cloth for cleaning		Prepared by: K. Yamamoto	
From: Priport Service Planning Section			
Classification: ☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☐ Part standardization ☒ Other ()			
Model Name: EMERALD: Ricoh HQ9000, Gestetner CP6346, RexRotary CP6346, nashuatec CP6346, Savin 3590DNP, Standard SD700, Lanier LDD280 TOPAZ: Ricoh HQ7000, Gestetner CP6334, RexRotary CP6334, nashuatec CP6334, Savin 3580DNP, Standard SD460, Lanier LDD250			

Old #	New #	Description	Qty	Int	Page	Index	Note
-	B0651371	CLOTH HOLDER	1	-	3	*34	
-	B0651374	CLOTH - DF EXPOSURE GLASS	1	-	3	*35	

Change/Reason: The parts in the table were added as service parts (they are already contained in the Accessories Bag).

Important: Attach the cloth holder at machine installation.



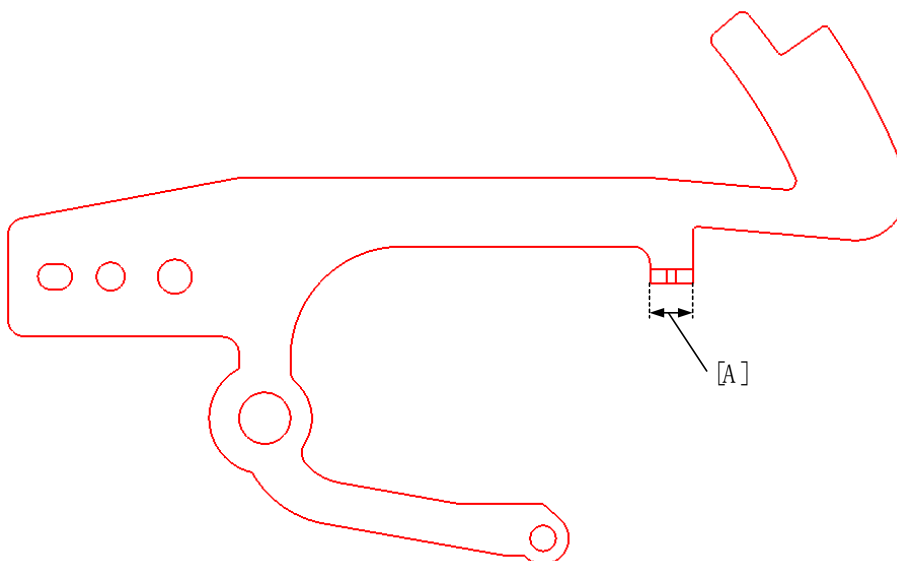
CUT IN SERIAL NUMBERS

Model Name	V/Hz	Destination	Code	Serial Number
Standard SD700	120/60	North America	C262-11	F7380500000
Ges CP6346, Rex CP6346, Nsa CP6346	230/50	Europe, Asia	C262-22	F7480500000
Ricoh HQ9000	230/50	Europe, Asia	C262-27	F7580500000
Ricoh HQ9000, Ges CP6346, Savin 3590DNP, Lanier LDD280	120/60	North America, Latin America	C262-52	F7680500000
Standard SD460	120/60	North America	C265-11	F9980500000
Ges CP6334, Rex CP6334, Nsa CP6334	230/50	Europe, Asia	C265-22	F9780500000
Ricoh HQ7000	230/50	Europe, Asia	C265-27	F9680500000
Ricoh HQ7000, Ges CP6334, Savin 3580DNP, Lanier LDD250	120/60	North America, Latin America	C265-52	F9880500000

Model: PRIORT EMERALD/TOPAZ		Date: 30-Jul-08	No: M-C262-010
Modified Article: Paper Feed Height Sensor Feeler		Prepared by: K. Yamamoto	
From: Priort Service Planning Section			
Classification:	☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☒ To improve reliability () ☐ Part standardization ☐ Other ()		
Model Name: EMERALD: Ricoh HQ9000, Gestetner CP6346, RexRotary CP6346, nashuatec CP6346, Savin 3590DNP, Standard SD700, Lanier LDD280 TOPAZ: Ricoh HQ7000, Gestetner CP6334, RexRotary CP6334, nashuatec CP6334, Savin 3580DNP, Standard SD460, Lanier LDD250			

Change: The width [A] at the feeler of the paper height sensor was decreased, from 7.0mm to 5.0mm.

Reason: SC521 (Paper table lock, paper table height sensor) occurs when the feeler gets caught and prevents the feeler from lowering (the paper table height sensor cannot de-actuate).



[A]: 7.0mm → 5.0mm

Old #	New #	Description	Qty	Int	Page	Index
C2572862	C2652862	FEELER:PAPER FEED ROLLER	1	X/O	27	23

Model: PRIPORT EMERALD/TOPAZ

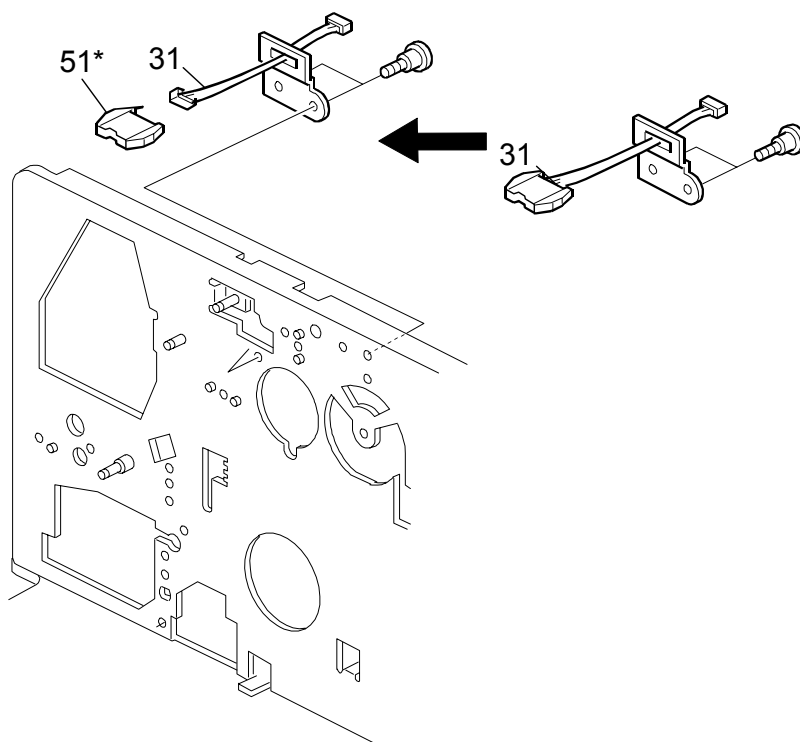
Date: 30-Jul-08

No: M-C262-010

CUT IN SERIAL NUMBERS

Model Name	V/Hz	Destination	Code	Serial Number
Standard SD700	120/60	North America	C262-11	F738070001
Ges CP6346, Rex CP6346, Nsa CP6346	230/50	Europe, Asia	C262-22	F748070001
Ricoh HQ9000	230/50	Europe, Asia	C262-27	F758070001
Ricoh HQ9000, Ges CP6346, Savin 3590DNP, Lanier LDD280	120/60	North America, Latin America	C262-52	F768070001
Standard SD460	120/60	North America	C265-11	F998070001
Ges CP6334, Rex CP6334, Nsa CP6334	230/50	Europe, Asia	C265-22	F978070001
Ricoh HQ7000	230/50	Europe, Asia	C265-27	F968070001
Ricoh HQ7000, Ges CP6334, Savin 3580DNP, Lanier LDD250	120/60	North America, Latin America	C265-52	F988070001

Model: PRIPORT EMERALD/TOPAZ		Date: 6-Aug-08	No: M-C262-011
Modified Article: Connector – parts catalog correction		Prepared by:	
From: Priport Service Planning Section		K. Yamamoto	
Classification:	☒ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☐ Part standardization ☐ Other ()		
Model Name: EMERALD: Ricoh HQ9000, Gestetner CP6346, RexRotary CP6346, nashuatec CP6346, Savin 3590DNP, Standard SD700, Lanier LDD280 TOPAZ: Ricoh HQ7000, Gestetner CP6334, RexRotary CP6334, nashuatec CP6334, Savin 3580DNP, Standard SD460, Lanier LDD250			



P/N	Description	Qty	Page	Index
11029860	CONNECTOR:DRAWER:04P-RIZ-K2GG-RL(LF)	1	39	51*

Change/Reason: This part was missing from the Parts Catalog.

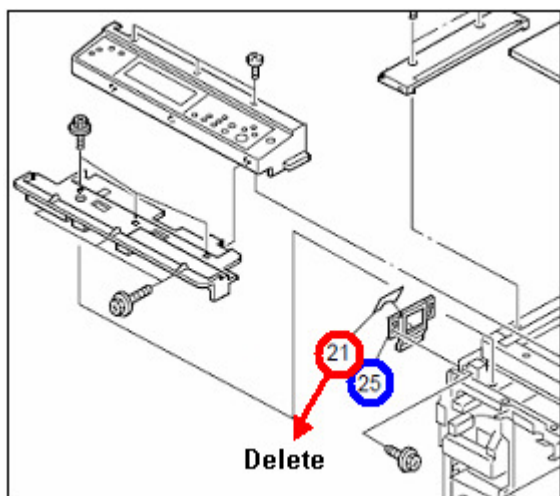
Model: PRIPORT EMERALD/TOPAZ		Date: 8-Aug-08	No: M-C262-012
Modified Article: Main Switch Cover		Prepared by: M. Kumagai	
From: Priport Service Planning Section			
Classification: ☒ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☐ Part standardization ☐ Other ()			
Model Name: EMERALD: Ricoh HQ9000, Gestetner CP6346, RexRotary CP6346, nashuatec CP6346, Savin 3590DNP, Standard SD700, Lanier LDD280 TOPAZ: Ricoh HQ7000, Gestetner CP6334, RexRotary CP6334, nashuatec CP6334, Savin 3580DNP, Standard SD460, Lanier LDD250			

Old #	New #	Description	Qty	Int	Page	Index
C2621370	C2691369	Cover: Main Switch	1	X/O	5	25
C2621373		Decal: Main Switch	0		5	21

Change: The decal on the main switch cover was deleted.

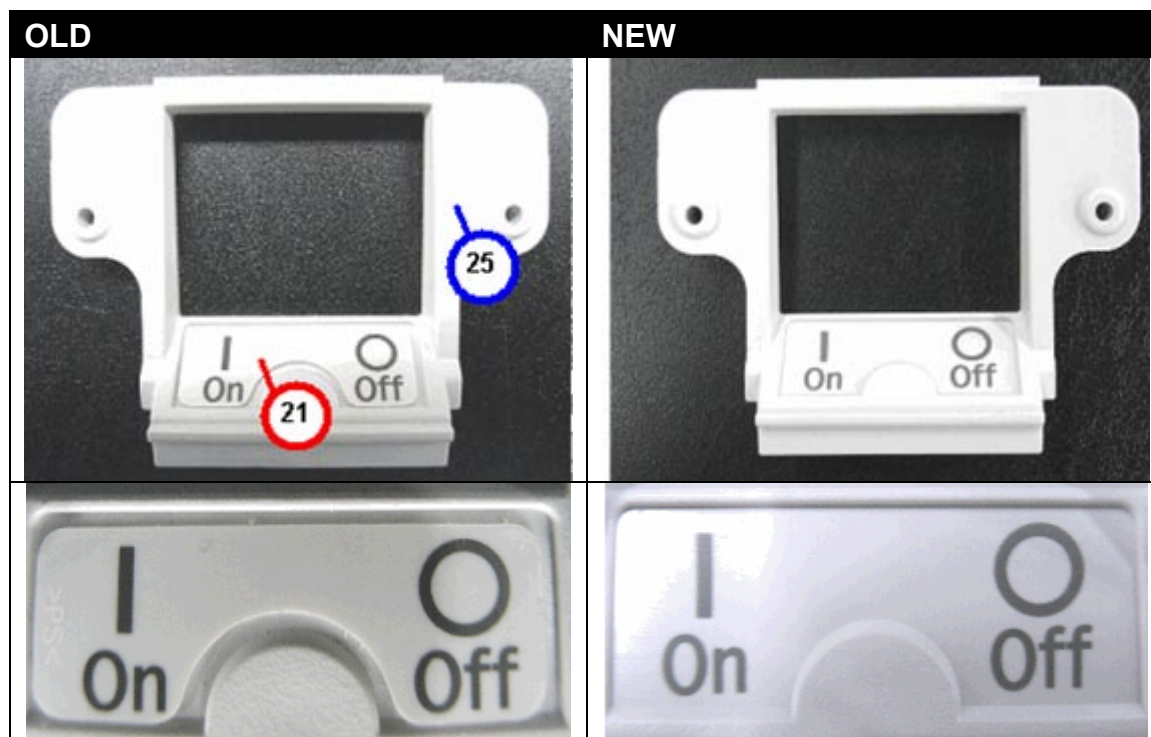
Reason: The content of the decal is now printed directly onto the main switch cover itself.

Note: This change does not apply to the **C262-22/27** or **C265-22/27**.



Model: PRIPORT EMERALD/TOPAZ

Date: 8-Aug-08

No: M-C262-012


CUT IN SERIAL NUMBERS

Model Name	V/Hz	Destination	Code	Serial Number
Standard SD700	120/60	North America	C262-11	F7380300001
Ges CP6346, Rex CP6346, Nsa CP6346	230/50	Europe, Asia	C262-22	*Not reflect at this model
Ricoh HQ9000	230/50	Europe, Asia	C262-27	*Not reflect at this model
Ricoh HQ9000, Ges CP6346, Savin 3590DNP, Lanier LDD280	120/60	North America, Latin America	C262-52	F7680300001
Standard SD460	120/60	North America	C265-11	F9980300001
Ges CP6334, Rex CP6334, Nsa CP6334	230/50	Europe, Asia	C265-22	*Not reflect at this model
Ricoh HQ7000	230/50	Europe, Asia	C265-27	*Not reflect at this model
Ricoh HQ7000, Ges CP6334, Savin 3580DNP, Lanier LDD250	120/60	North America, Latin America	C265-52	F9880400001

Model: PRIPORT EMERALD/TOPAZ		Date: 9-Sep-08	No: M-C262-013
Modified Article: Pressure Cylinder		Prepared by: K. Yamamoto	
From: Priport Service Planning Section			
Classification: ☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☒ To improve reliability () ☐ Part standardization ☐ Other ()			
Model Name: EMERALD: Ricoh HQ9000, Gestetner CP6346, RexRotary CP6346, nashuatec CP6346, Savin 3590DNP, Standard SD700, Lanier LDD280 TOPAZ: Ricoh HQ7000, Gestetner CP6334, RexRotary CP6334, nashuatec CP6334, Savin 3580DNP, Standard SD460, Lanier LDD250			

Old #	New #	Description	Qty	Int	Page	Index
C2573001	C2653001	PRESS DRAM UNIT:ASS'Y	1	O/O	35	6

Change: The material of the pressure cylinder was changed.

Reason: To improve the durability of the pressure cylinder.

Note: The P/N of the individual parts included in the press drum unit assembly were not changed.

Model: PRIPORT EMERALD/TOPAZ**Date:** 9-Sep-08**No:** M-C262-013**CUT IN SERIAL NUMBERS**

Model Name	V/Hz	Destination	Code	Serial Number
Standard SD700	120/60	North America	C262-11	F738100000
Ges CP6346, Rex CP6346, Nsa CP6346	230/50	Europe, Asia	C262-22	F748090000
Ricoh HQ9000	230/50	Europe, Asia	C262-27	F758090000
Ricoh HQ9000, Ges CP6346, Savin 3590DNP, Lanier LDD280	120/60	North America, Latin America	C262-52	F768090000
Standard SD460	120/60	North America	C265-11	F998090000
Ges CP6334, Rex CP6334, Nsa CP6334	230/50	Europe, Asia	C265-22	F978090000
Ricoh HQ7000	230/50	Europe, Asia	C265-27	F968090000
Ricoh HQ7000, Ges CP6334, Savin 3580DNP, Lanier LDD250	120/60	North America, Latin America	C265-52	F988090000

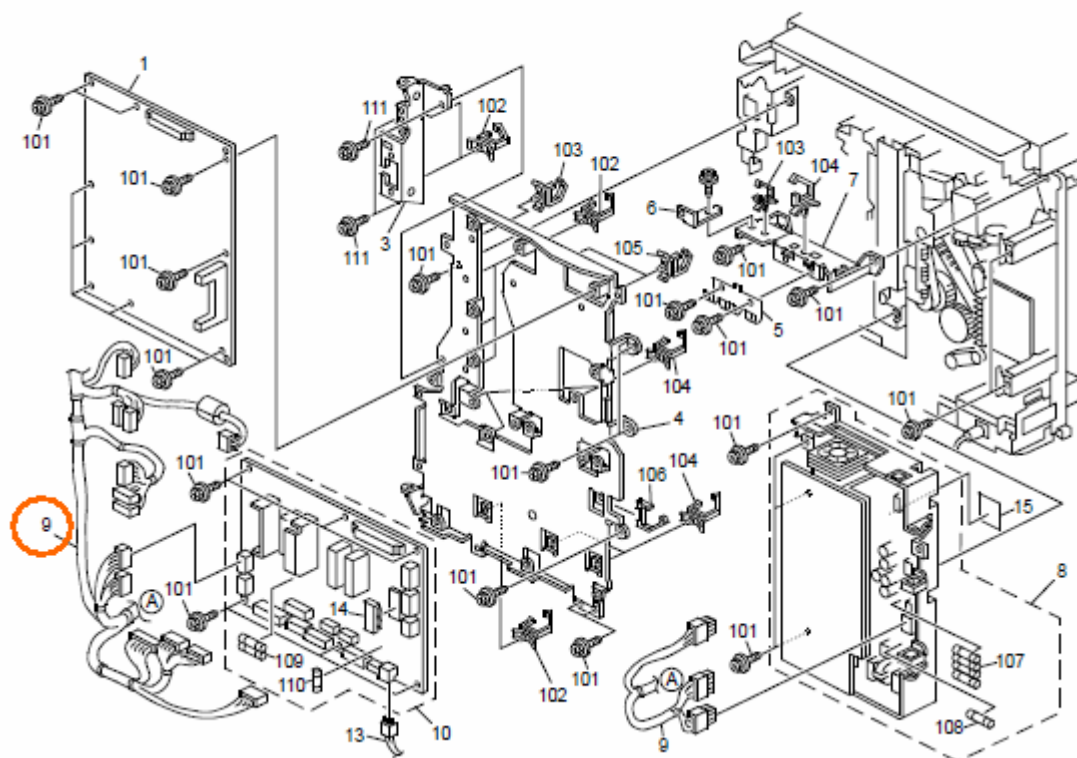
Model: PRIPORT EMERALD/TOPAZ		Date: 7-Oct-08	No: M-C262-014
Modified Article: New Main harness		Prepared by: M. Kumagai	
From: Priport Service Planning Section			
Classification:	☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☒ To improve reliability () ☐ Part standardization ☐ Other ()		
Model Name:			
EMERALD: Ricoh HQ9000, Gestetner CP6346, RexRotary CP6346, nashuatec CP6346, Savin 3590DNP, Standard SD700, Lanier LDD280			
TOPAZ: Ricoh HQ7000, Gestetner CP6334, RexRotary CP6334, nashuatec CP6334, Savin 3580DNP, Standard SD460, Lanier LDD250			

Change: The material of the main harness was changed (strengthened).

Reason: To improve the durability of the harness.

Old #	New #	Description	Qty	Int	Page	Index
C2625280	C2625270	Harness DC drive Ass'y	1	O/O	85	9

42.Electrical Section 1 (C262/C265)



Model: PRIPORT EMERALD/TOPAZ

Date: 7-Oct-08

No: M-C262-014

CUT IN SERIAL NUMBERS

Model Name	V/Hz	Destination	Code	Serial Number
Standard SD700	120/60	North America	C262-11	F7380800001
Ges CP6346, Rex CP6346, Nsa CP6346	230/50	Europe, Asia	C262-22	F7480900001
Ricoh HQ9000	230/50	Europe, Asia	C262-27	F7580900001
Ricoh HQ9000, Ges CP6346, Savin 3590DNP, Lanier LDD280	120/60	North America, Latin America	C262-52	F7680800005
Standard SD460	120/60	North America	C265-11	F9980800001
Ges CP6334, Rex CP6334, Nsa CP6334	230/50	Europe, Asia	C265-22	F9780800001
Ricoh HQ7000	230/50	Europe, Asia	C265-27	F9680900001
Ricoh HQ7000, Ges CP6334, Savin 3580DNP, Lanier LDD250	120/60	North America, Latin America	C265-52	F9880800001

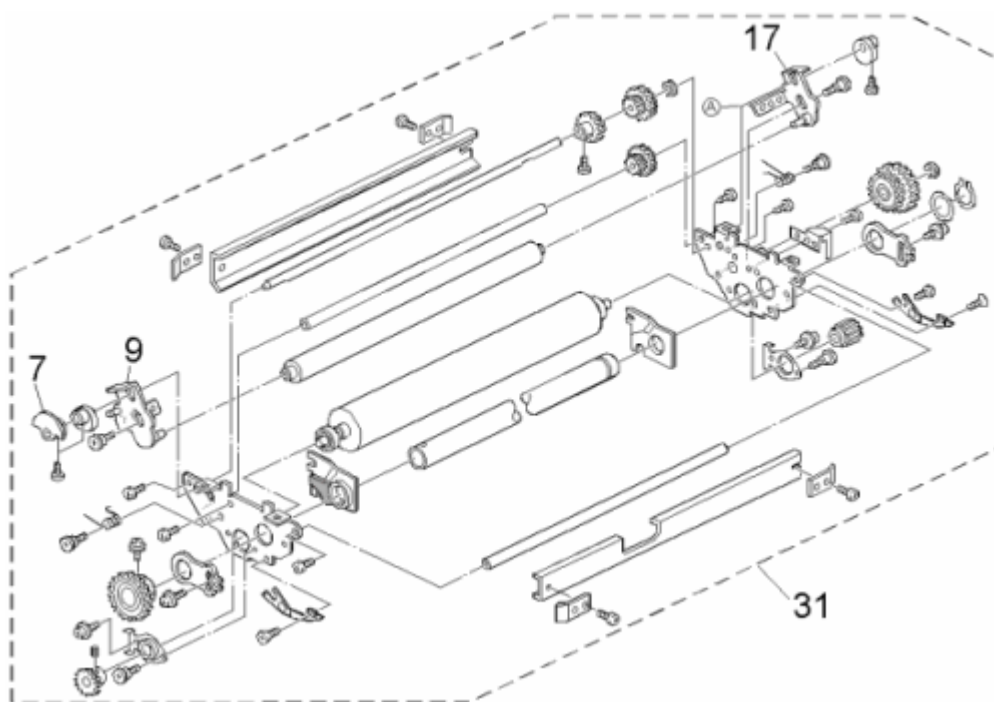
Model: PRIPORT EMERALD/TOPAZ		Date: 23-Oct-08	No: M-C262-015
Modified Article: Ink build up		Prepared by: K. Yamamoto	
From: 2nd Tech. Support Sec. Service Support Dept.			
Classification:	☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☒ To improve reliability () ☐ Part standardization ☐ Other ()		
Model Name: EMERALD: Ricoh HQ9000, Gestetner CP6346, RexRotary CP6346, nashuatec CP6346, Savin 3590DNP, Standard SD700, Lanier LDD280 TOPAZ: Ricoh HQ7000, Gestetner CP6334, RexRotary CP6334, nashuatec CP6334, Savin 3580DNP, Standard SD460, Lanier LDD250			

Change: The shape of the actuator disk for the idling HP sensor was changed.

Reason: To further ensure that ink does not leak or stick to the inside of the drum.

Note: Refer to RTB #RC262-017 for details.

Old #	New #	Description	Qty	Int	Page	Index
C2292550	C2622551	SHIELDING PLATE	1	X/O	55	7
C2362570	C2622570	SIDE PLATE – FRONT	1	X/O	55	9
C2362573	C2622573	SIDE PLATE - REAR	1	X/O	55	17
C2622305	C2622308	OIL SUPPLY ROLLER:ASS'Y	1	X/O	55	31



Model: PRIORT EMERALD/TOPAZ

Date: 23-Oct-08

No: M-C262-015

Index 7: C262551



Index 9: 2622570



Index 17: C2622573



Model: PRIPORT EMERALD/TOPAZ**Date:** 23-Oct-08**No:** M-C262-015**CUT IN SERIAL NUMBERS**

Model Name	V/Hz	Destination	Code	Serial Number
Standard SD700	120/60	North America	C262-11	F738040001
Ges CP6346, Rex CP6346, Nsa CP6346	230/50	Europe, Asia	C262-22	F748040001
Ricoh HQ9000	230/50	Europe, Asia	C262-27	F758040001
Ricoh HQ9000, Ges CP6346, Savin 3590DNP, Lanier LDD280	120/60	North America, Latin America	C262-52	F768040001
Standard SD460	120/60	North America	C265-11	F998040001
Ges CP6334, Rex CP6334, Nsa CP6334	230/50	Europe, Asia	C265-22	F978040001
Ricoh HQ7000	230/50	Europe, Asia	C265-27	F968040001
Ricoh HQ7000, Ges CP6334, Savin 3580DNP, Lanier LDD250	120/60	North America, Latin America	C265-52	F988040001

Model: PRIPORT EMERALD/TOPAZ		Date: 24-Oct-08	No: M-C262-016
Modified Article: Feeding Number 10 Envelopes		Prepared by: K. Yamamoto	
From: 2nd Tech. Support Sec. Service Support Dept.			
Classification:	☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☒ To improve reliability () ☐ Part standardization ☐ Other ()		
Model Name: EMERALD: Ricoh HQ9000, Gestetner CP6346, RexRotary CP6346, nashuatec CP6346, Savin 3590DNP, Standard SD700, Lanier LDD280 TOPAZ: Ricoh HQ7000, Gestetner CP6334, RexRotary CP6334, nashuatec CP6334, Savin 3580DNP, Standard SD460, Lanier LDD250			

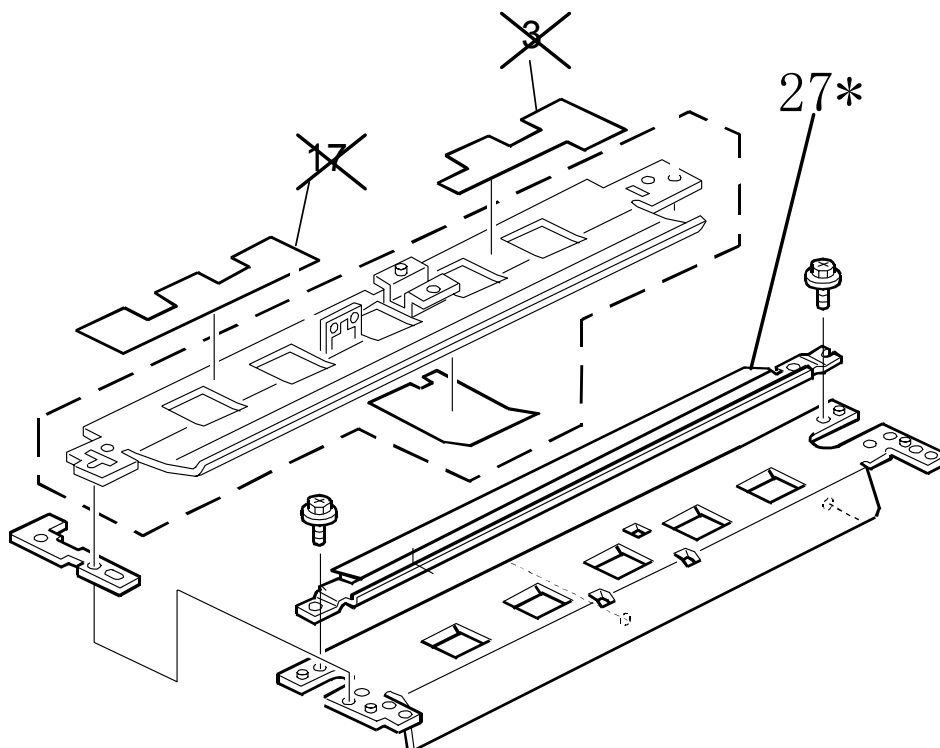
Note: This MB applies to machines produced for the RAC and RE markets only.

Change: Two Mylars were deleted and a paper feed guide plate was added.

Reason: To improve feeding of No. 10 envelopes.

Note: Refer to RTB #RC262-018 for details.

Old #	New #	Description	Qty	Int	Page	Index
C2572929	-	Plate Guide – short	1	X/O	33	3
C2572928	-	Plate Guide – long	1	as a	33	17
-	C2362927	Paper Feed Guide Plate Ass'y	1	set	33	27*



Model: PRIPORT EMERALD/TOPAZ**Date:** 24-Oct-08**No:** M-C262-016**CUT IN SERIAL NUMBERS**

Model Name	V/Hz	Destination	Code	Serial Number
Standard SD700	120/60	North America	C262-11	F738110000
Ges CP6346, Rex CP6346, Nsa CP6346	230/50	Europe, Asia	C262-22	F748110000
Ricoh HQ9000	230/50	Europe, Asia	C262-27	F758110000
Ricoh HQ9000, Ges CP6346, Savin 3590DNP, Lanier LDD280	120/60	North America, Latin America	C262-52	F768110000
Standard SD460	120/60	North America	C265-11	F998110000
Ges CP6334, Rex CP6334, Nsa CP6334	230/50	Europe, Asia	C265-22	F978110000
Ricoh HQ7000	230/50	Europe, Asia	C265-27	F968110000
Ricoh HQ7000, Ges CP6334, Savin 3580DNP, Lanier LDD250	120/60	North America, Latin America	C265-52	F988110000

Model: PRIPORT EMERALD/TOPAZ		Date: 12-Dec-08	No.: MC262017
Modified Article: Operation Panel		Prepared by: K. Yamamoto	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Change: The touch panel was changed (B2135222 => H3106173)

Reason: To improve the reliability of the touch panel.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
C2621406	C2651416	OPERATION PANEL:NA:ASS'Y	1	X/O	7	*	
C2621407	C2651417	OPERATION PANEL:EU:ASS'Y	1	X/O	7	*	
C2621409	C2621419	OPERATION PANEL:CHN:ASS'Y	1	X/O	7	*	
B2135222	H3106173	TOUCH PANEL:HVGA:FU-ACF	1	X/O	7	17	

Cut in Serial Numbers

Model Name	V/Hz	Destination	Code	Serial Number
Standard SD700	120/60	North America	C262-11	F7381200001
Ges CP6346, Rex CP6346, Nsa CP6346	230/50	Europe, Asia	C262-22	F7481200001
Ricoh HQ9000	230/50	Europe, Asia	C262-27	F7581200001
Ricoh HQ9000, Ges CP6346, Savin 3590DNP, Lanier LDD280	120/60	North America, Latin America	C262-52	F7681200001
Standard SD460	120/60	North America	C265-11	F9981200001
Ges CP6334, Rex CP6334, Nsa CP6334	230/50	Europe, Asia	C265-22	F9781200001
Ricoh HQ7000	230/50	Europe, Asia	C265-27	F9681200001
Ricoh HQ7000, Ges CP6334, Savin 3580DNP, Lanier LDD250	120/60	North America, Latin America	C265-52	F9881200001

Model: PRIPORT EMERALD/TOPAZ		Date: 12-Dec-08	No.: MC262018
Modified Article: Drive Harness		Prepared by: K. Yamamoto	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards () ☐ Part standardization ☐ Product Safety		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
C2575274	C2625274	HARNESS:CONNECTING:ADF:ASS'Y	1	X/O	87	9	
C2625280	C2625275	HARNESS:DC DRIVE:ASS'Y	1	X/O	85	9	

Change: The covers for the harnesses were strengthened.

Reason: To improve the reliability of the harnesses.

Refer to RTB # RC262019 for details

Cut in Serial Numbers

Model Name	V/Hz	Destination	Code	Serial Number
Standard SD700	120/60	North America	C262-11	F7380700001
Ges CP6346, Rex CP6346, Nsa CP6346	230/50	Europe, Asia	C262-22	F7480900001
Ricoh HQ9000	230/50	Europe, Asia	C262-27	F7580700001
Ricoh HQ9000, Ges CP6346, Savin 3590DNP, Lanier LDD280	120/60	North America, Latin America	C262-52	F7680700001
Standard SD460	120/60	North America	C265-11	F998070001
Ges CP6334, Rex CP6334, Nsa CP6334	230/50	Europe, Asia	C265-22	F9780700001
Ricoh HQ7000	230/50	Europe, Asia	C265-27	F9680900001
Ricoh HQ7000, Ges CP6334, Savin 3580DNP, Lanier LDD250	120/60	North America, Latin America	C265-52	F9880700001

Model: PRIPORT EMERALD/TOPAZ		Date: 22-Jan-09	No.: MC262019
Modified Article: Material change for Decal		Prepared by: K. Yamamoto	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☒ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
C2391354	C2691371	DECAL:FALL:PAPER FEED TRAY:ABS	1	O/O	3 123	2 7	
C2575660	C2691373	DECAL:MASTER SET INSTRUCTIONS:ABS	1	O/O	3 123	31 19	

Change: The material for the decals was changed.

Reason: Parts standardization.

Cut in Serial Numbers

Model Name	V/Hz	Destination	Code	Serial Number
Standard SD700	120/60	North America	C262-11	F7380800001
Ges CP6346, Rex CP6346, Nsa CP6346	230/50	Europe, Asia	C262-22	F7480900001
Ricoh HQ9000	230/50	Europe, Asia	C262-27	F7580800001
Ricoh HQ9000, Ges CP6346, Savin 3590DNP, Lanier LDD280	120/60	North America, Latin America	C262-52	F7680800001
Standard SD460	120/60	North America	C265-11	F9980800001
Ges CP6334, Rex CP6334, Nsa CP6334	230/50	Europe, Asia	C265-22	F9780800001
Ricoh HQ7000	230/50	Europe, Asia	C265-27	F9680900001
Ricoh HQ7000, Ges CP6334, Savin 3580DNP, Lanier LDD250	120/60	North America, Latin America	C265-52	F9880800001

Model: PRIPORT EMERALD/TOPAZ		Date: 02-Feb-09	No.: MC262020
Modified Article: Master Eject Jam		Prepared by: K. Yamamoto	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards () ☐ Part standardization ☐ Product Safety		

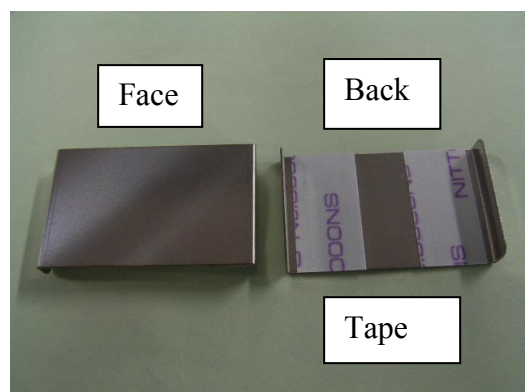
Change: Covers for the master eject rollers were added.

Reason: To ensure the ejected master moves more smoothly along the master eject roller.

Refer to RTB #RC262020 for the location of attachment.



Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
-	C2653620	Guide: Master Ejection: Adhesion	2	-	77	*47	New index



Cut in Serial Numbers

Model Name	V/Hz	Destination	Code	Serial Number
Standard SD700	120/60	North America	C262-11	F7381100001
Ges CP6346, Rex CP6346, Nsa CP6346	230/50	Europe, Asia	C262-22	F7481100001
Ricoh HQ9000	230/50	Europe, Asia	C262-27	F7581100001
Ricoh HQ9000, Ges CP6346, Savin 3590DNP, Lanier LDD280	120/60	North America, Latin America	C262-52	F7681100001
Standard SD460	120/60	North America	C265-11	F9981200001
Ges CP6334, Rex CP6334, Nsa CP6334	230/50	Europe, Asia	C265-22	F9781200001
Ricoh HQ7000	230/50	Europe, Asia	C265-27	F9681100001
Ricoh HQ7000, Ges CP6334, Savin 3580DNP, Lanier LDD250	120/60	North America, Latin America	C265-52	F9881100001

Model: PRIPORT EMERALD/TOPAZ		Date: 23-Feb-09	No.: MC262021
Modified Article: Modified to Environmentally-friendly material		Prepared by: K. Yamamoto	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☒ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Change/ Reason: Materials were changed to more environmentally friendly types.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
C2391281	C2621283	Cover: Rear	1	O/O	3	16	

Cut in Serial Numbers

Model Name	V/Hz	Destination	Code	Serial Number
Standard SD700	120/60	North America	C262-11	F7390200001
Ges CP6346, Rex CP6346, Nsa CP6346	230/50	Europe, Asia	C262-22	F7490200001
Ricoh HQ9000	230/50	China	C262-26	N4490200001
Ricoh HQ9000	230/50	Europe, Asia	C262-27	F7590200001
Ges CP6346,	230/50	China	C262-28	N4590200001
Ricoh HQ9000, Ges CP6346, Savin 3590DNP, Lanier LDD280	120/60	North America, Latin America	C262-52	F7690200001
Standard SD460	120/60	North America	C265-11	F9990200001
Ges CP6334, Rex CP6334, Nsa CP6334	230/50	Europe, Asia	C265-22	F9790200001
Ricoh HQ7000	230/50	Europe, Asia	C265-27	F9690200001
Ricoh HQ7000, Ges CP6334, Savin 3580DNP, Lanier LDD250	120/60	North America, Latin America	C265-52	F9890200001



Part Change Information List

Date: March 18, 2009

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number
Emerald/Topaz	C262	200903		C2621290	C2621255	Cover: Door	1	1	0/O		3	1					T0604128



Part Change Information List

Date: June 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P EM/TZ	C262	200906		C2442541	C2652539	FRAME:DRUM:ASS'Y	1	1	X/X		51	8	A		Y		V0901433	9050237
P EM/TZ	C262	200906			C2652547	BRACKET:HARNESS	0	1			51	31	A		Y		V0901433	9050237
P EM/TZ	C262	200906		C2292369	C2652549	PIN:BALL BEARING	1	1			53	9	A		Y			
P EM/TZ	C262	200906		C2292371	C2652550	PIN:BALL BEARING:LEFT LOWER	1	1			53	14	A		Y			
P EM/TZ	C262	200906		05740080E	C2691096	HEXAGONAL SET SCREW:M4X8	0	6	X/O		21/33	109/111					V0901149	9031234



Part Change Information List

Date: October 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P EM/TZ	C262	200910		A0774239	AA143863	SHOULDER SCREW - M3	2	2	O/O		11	23					V0901218	9040896



Part Change Information List

Date: November 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P EM/TZ	C262	200911		C2621482	C2691482	KEYTOP:START	1	1	X/O		7	12					V0902657	9100087
P EM/TZ	C262	200911		C2625168	C2695168	PCB:OPERATION SUB-UNIT:RIGHT	1	1	X/O		7	16					V0902657	9100087
P EM/TZ	C262	200911		C2651416	C2621426	OPERATION PANEL:NA:ASS'Y	1	1	X/O		7	*					V0902657	9100087
P EM/TZ	C262	200911		C2571978	C2691978	DECAL:MASTER:MISFEED REMOVAL	1	1	X/O		63	2						
P EM/TZ	C262	200911		C2492098	C2722098	DECAL:MASTER:POSITIONING DISPLAY	2	2	X/O		123	15					V0902724	9100439
P EM/TZ	C262	200911		C2571978	C2691978	DECAL:MASTER:MISFEED REMOVAL	1	1	X/O		123	18					V0902724	9100439



Part Change Information List

Date: December 29, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P EM/TZ	C262	200912		C2391366	C2691366	DECAL:POSITIONING DISPLAY:PRESSURE PLATE	1	1	X/O		79	28					V0902724	9100439
P EM/TZ	C262	200912		C2391367	C2691367	DECAL:POSITIONING DISPLAY:CASE:MASTER EJECTION	1	1	X/O		79	30					V0902724	9100439
P EM/TZ	C262	200912		C2391366	C2691366	DECAL:POSITIONING DISPLAY:PRESSURE PLATE	1	1	X/O		123	9					V0902724	9100439
P EM/TZ	C262	200912		C2391367	C2691367	DECAL:POSITIONING DISPLAY:CASE:MASTER EJECTION	1	1	X/O		123	10					V0902724	9100439



Part Change Information List

Date: January 29, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P EM/TZ	C262	201001		C2625168	C2695168	PCB:OPERATION SUB-UNIT:RIGHT	1	1	X/O		7	16					V0902657	
P EM/TZ	C262	201001		C2625169	C2695169	PCB:OPERATION SUB-UNIT:LEFT	1	1	X/O		7	19					V0902657	9100087
P EM/TZ	C262	201001		C2621419	C2621428	OPERATION PANEL:CHN:ASS'Y	1	1	X/O		7	*					V0902657	9100087
P EM/TZ	C262	201001		C2651417	C2621427	OPERATION PANEL:EU:ASS'Y	1	1	X/O		7	*					V0902657	9100087
P EM/TZ	C262	201001		C2382037	C2692030	GRIP:OPEN AND CLOSE:PLOTTER:D1:PRINTING	1	1	X/O		65	13					V0902724	9100439



Part Change Information List

Date: February 26, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P EM/TZ	C262	201002		C2572767	C2652767	PAPER TRAY:MOVEABLE:ASS'Y	1	1	X/O		23	29					V1000031	9111074
P EM/TZ	C262	201002		C2572744	C2652744	PAPER FEED UNIT:ASS'Y	1	1	X/O		23	*					V1000031	9111074
P EM/TZ	C262	201002		C2442158	C2692032	GRIP:SUPPLY:PLOTTER:D3:PRINTING	1	1	X/O		63	8					V0902724	9100439
P EM/TZ	C262	201002		C2442158	C2692031	GRIP:SUPPLY:PLOTTER:D2:PRINTING	1	1	X/O		65	4					V0902724	9100439
P EM/TZ	C262	201002		C2575802	C2655802	STEPPER MOTOR:MM50*40	1	1	O/O		69	1					V0902766	9100758



Part Change Information List

Date: April 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P EM/TZ	C262	201004		C2442784	C2652784	COVER:PAPER FEED	1	1	O/O		23	3					V1000031	9111074
P EM/TZ	C262	201004		C2452775	C2662775	PAPER TRAY:MOVEABLE:AUXILIARY	1	1	O/O		23	33					V1000031	9111074
P EM/TZ	C262	201004		C2442775	C2652775	PAPER TRAY:1000	1	1	O/O		25	1					V1000031	9111074



Part Change Information List

Date: May 31, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P EM/TZ	C262	201005		19070012	19070124	SDRAM:128M:2MX16X4:133MHZ:G9	5	5	X/O		97	214					V1000805	10031643



Part Change Information List

Date: Aug 31, 2010

Model	Code	PCIL Nr.	PCIL Correctio	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P EM/TZ	C262	201008		C2504257	C2724257	PLATE:EXIT:FRONT:ASS'Y	2	2	X/O		83	13					V1000907	10040506
P EM/TZ	C262	201008		C2504260	C2724260	PLATE:EXIT:REAR:ASS'Y	2	2	X/O		83	35					V1000907	10040506



Part Change Information List

Date: September 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P EM/TZ	C262	201009		C2575216	C2575213	HARNESS:MAIN SWITCH:ASS'Y	1	1	X/X		13	3	A	O/O	Y		V1001473	10050496
P EM/TZ	C262	201009		C2595300	C2595301	DC POWER SUPPLY:MAIN:ASS'Y	1	1	X/X		85	8	A	O/O	Y		V1001473	10050496
P EM/TZ	C262	201009		C2625275	C2625284	HARNESS.DC DRIVE:ASS'Y	1	1	X/X		85	9	A	O/O	Y		V1001473	10050496



Part Change Information List

Date: November 30, 2010

Model	Code	PCIL Nr.	PCIL Correctio	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P EM/TZ	C262	201011			C2625295	POWER SUPPLY CORD:CHN:ASS'Y	0	1			87	4					V1002263	10090023
P EM/TZ	C262	201011		G3305720	G3305750	SDRAM-DIMM- 64MB	1	1	O/O		89	9					V1002498	10090658
P EM/TZ	C262	201011		19070013	19070133	SDRAM:256M:4MX16X4:133MHZ:G15	1	1	O/O		120	217					V1002498	10090658



Part Change Information List

Date: January 31, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P EM/TZ	C262	201101		C2628671		CD-ROM:PRINTER:DRIVER:GES	1	0	X/O		3	28					V1001842	10060311
P EM/TZ	C262	201101		C2628672		CD-ROM:PRINTER:DRIVER:LAN	1	0	X/O		3	28					V1001842	10060311
P EM/TZ	C262	201101		C2574650	C2574660	ASSORTMENT:MACHINE OR COPIER:ASS'Y	1	1	X/O		45	25					V1002533	10100501



Part Change Information List

Date: February 28, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P EM/TZ	C262	201102		C2391281	C2621284	COVER:REAR	1	1	O/O		3	16					V1100123	10111118
P EM/TZ	C262	201102		C2653407	C2623408	CASE:MASTER EJECTION:ASS'Y	1	1	X/O		79	27					V1002711	10110320
P EM/TZ	C262	201102		C2575616	C2625616	BRACKET:PCB	1	1	O/O		85	4					V1100123	10111118
P EM/TZ	C262	201102		C2625619	C2625621	HINGE:PCB:LOWER	1	1	O/O		87	5					V1100123	10111118
P EM/TZ	C262	201102		C2445613	C2625615	SHADEING PLATE:POWER SUPPLY CORD	1	1	O/O		87	10					V1100123	10111118



Part Change Information List

Date: March 31, 2011

Model	Code	PCIL Nr.	PCIL Correcti on	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P EM/TZ	C262	201103		C2575213	C2625213	HARNESS:MAIN SWITCH:ASS'Y	1	1	X/O		13	3					V1100124	10111083
P EM/TZ	C262	201103		C2443494	C2623494	CASE:UPPER RIGHT	1	1	X/O		79	25					V1002711	10110320



Part Change Information List

Date: April 28, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P EM/TZ	C262	201104		C2575213	C2625213	HARNESS:MAIN SWITCH:ASS'Y	1	1	X/O		13	3					V1100130	
P EM/TZ	C262	201104		C2625284	C2625291	HARNESS:DC DRIVE:ASS'Y	1	1	X/O		85	9					V1100130	

RICOH**Part Change Information List**

Date: July 28, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P EM/TZ	C262	201107		C2575630	C2625630	CONTROL UNIT:WELDING	1	1	O/O		89	2					V1100600	11020073



Part Change Information List

Date: October 31, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P EM/TZ	C262	201108		C2622570	C2622575	SIDE PLATE:OIL SUPPLY ROLLER:INK.FRONT:ASS'Y	1	1	X/X		55	9	A		RC262027		V1101380	11040502
P EM/TZ	C262	201108		C2622573	C2622577	SIDE PLATE:OIL SUPPLY ROLLER:INK.REAR:ASS'Y	1	1	X/X		55	17	A		RC262027		V1101380	11040502



Part Change Information List

Date: November 30, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P EM/TZ	C262	201111		C5935824	C2595824	FAN:DC24V:0.5A	1	1	O/O		43	21					V1101831	11040061



Part Change Information List

Date: April 27, 2012

Model	Code	PCIL No.	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. No.	ECN No.
P EM1Z	C262	201202		C2595814	C2622308	DC MOTOR PAPER FEED TRAY 24V	1	1	O/O		25	11					V1103538	11110470
P EM1Z	C262	201202		C2622308	C2622317	OIL SUPPLY ROLLER OIL SUPPLY ROLLER ASS'Y	1	1	X/O		55	31					V1101380	11040502
P EM1Z	C262	201202		C2625170	C2625171	PCB ACU FROM EXP ASS'Y	1	1	X/X		88	6						11100740
											120	-			RC262028		V1103539	



Part Change Information List

Date: April 27, 2012

Model	Code	PCIL No.	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. No.	ECN No.
P EM/TZ	C262	201204		C2592210	C2592212	PUMP UNIT	1	1	O/O		51	23					V1103923	11110458
P EM/TZ	C262	201204		C2572137	C2592136	GUIDE THERMAL HEAD SHEET	1	1	X/O		63	19					V1103922	11110125



Part Change Information List

Date: July 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P EM/TZ	C262	201207		AA050107	C2621688	WIRE:SCANNER:DRIVE	2	2	O/O		61	17					V1200416	11121187



Part Change Information List

Date: August 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P EM/TZ	C262	201208		C2595150	C2695150	PRINTED CIRCUIT BOARD:MOTOR:DRIVE	1	1	O/O		15	1					V1200988	12010494

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P EM/TZ	C262	201210		C2621261	C2801261	BRACKET:OPERATION PANEL:PROTECT:RIGHT	1	1	O/O		5	26					V1202354	12080469
P EM/TZ	C262	201210		C2441078	C2801078	COVER:HARNESS	1	1	O/O		11	9					V1202354	12080469
P EM/TZ	C262	201210		C2443570	C2623570	STAY:UPPER:MAIN:WELDING	1	1	X/O		11	10					V1202355	12080490
P EM/TZ	C262	201210		C2441273	C2801273	SUPPORTING PLATE:SIDE PLATE:RIGHT UPPER	1	1	O/O		13	15					V1202354	12080469
P EM/TZ	C262	201210		C2445628	C2805628	BRACKET:BASE:FIX	1	1	O/O		17	15					V1202354	12080469

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P EM/TZ	C262	201211		A2505736	C2695736	STABILIZER:XENON LAMP	1	1	O/O		59	14					V1201767	12060562



Part Change Information List

Date: January 31, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P EM/TZ	C262	201301		C2621288	C2801298	CAP:KNOB:PRESS DRAM:CLEANING	1	1	O/O		5	2					V1202356	12080476
P EM/TZ	C262	201301		C2621371	C2801371	COVER:MAIN SWITCH	1	1	O/O		7	23					V1202356	12080476



Part Change Information List

Date: June 28, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P EM/TZ	C262	201306		C2575202	C2805202	HARNESS:DC FAN MOTOR:CONNECTING:ASS'Y	1	1	X/O		9	19					V1302125	13011211
P EM/TZ	C262	201306		C2575215	C2805215	HARNESS:DRUM:ID:ASS'Y	1	1	X/O		47	39					V1302084	13011635
P EM/TZ	C262	201306		C2575229	C2805229	HARNESS:DRUM:ID:CONNECTING:ASS'Y	1	1	X/O		47	41					V1302084	13011635

RICOH**Part Change Information List**

Date: July 30, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P EM/TZ	C262	201307		C2445126	C2692926	CAM FOLLOWER:PRESSURE RELEASE:ASS'Y	1	1	O/O		33	24					V1302547	13061405



Part Change Information List

Date: August 30, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P EM/TZ	C262	201308		C2575852	C2815852	OPTICS SENSOR:MASTER:DRUM:2	1	1	O/O		31	28					V1302194	13051347
P EM/TZ	C262	201308			C6302480	HOLDER:INK:SUB-ASS'Y COLOR DRUM	1	1	O/O		51	6					V1201692	
P EM/TZ	C262	201308		C2575214	C2805214	HARNESS:DRUM:ASS'Y	1	1	O/O		53	15					V1301520	
P EM/TZ	C262	201308		C2575855	C2815855	OPTICS SENSOR:MASTER:SET SENSOR	1	1	O/O		67	6					V1302194	13051347



Part Change Information List

Date: September 30, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set Int	RTB	Note	Ref Number	ECN Number
P EM/TZ	C262	201309		C2575851	C2805851	OPTICS SENSOR:MASTER	3	3	X/O		9 33 77	14 5 30				V1302125	13011211
P EM/TZ	C262	201309		C2574000	C2814000	CLAMP-OPEN AND CLOSE:MASTER FEED:ASS'Y	1	1	X/O		21	24				V1302190	13051416
P EM/TZ	C262	201309		G3305720	G3305750	SDRAM-DIMM- 64MB	1	1	O/O		89	9				V1303115	



Part Change Information List

Date: October 31, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set Int	RTB	Note	Ref Number	ECN Number
P EM/TZ	C262	201310		C2574000	C2814000	CLAMP.OPEN AND CLOSE:MASTER FEED:ASS'Y	1	1	X/O		21	24				V1302278	
P EM/TZ	C262	201310		C2572805	C2802805	PAPER TRAY:FIX:ASS'Y	1	1	O/O		25	9				V1303371	13011870
P EM/TZ	C262	201310		C2575850	C2805850	OPTICS SENSOR:MASTER:DRUM:1	1	1	O/O		31	8				V1303371	13011870



Part Change Information List

Date: November 29, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P EM/TZ	C262	201311		C2575224	C2805224	HARNESS:DRUM:HP:ASS'Y	1	1	X/O		39	32					V1302364	13011207
P EM/TZ	C262	201311		C2623008	C2803008	SEPARATION UNIT:EXIT:ASS'Y	1	1	O/O		41	19					V1301200	



Part Change Information List

Date: December 27, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P EM/TZ	C262	201312		C2655166	C2655169	PCB:LCDC:EU:ASS'Y	1	1	X/O		7	22					V1303192	13080243
P EM/TZ	C262	201312		C2655411	C2655412	PCB:LCDC:KMB:ASS'Y	1	1	X/O		7	22					V1303192	13080243
P EM/TZ	C262	201312		C2655164	C2655167	PCB:LCDC:NA:ASS'Y	1	1	X/O		7	22					V1303192	13080243
P EM/TZ	C262	201312		C2802805	C2812805	PAPER TRAY:FIX:ASS'Y	1	1	O/O		25	9					V1303394	



Part Change Information List

Date: January 31, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P EM/TZ	C262	201401		C2575241	C2805241	HARNESS:REGISTRATION ROLLER:PRESSURE RELEASE:ASS'Y	1	1	O/O		27	5					V1303371	13011870
P EM/TZ	C262	201401		C2575153	C2805153	PRINTED CIRCUIT BOARD:SEPARATION CHANGE:ASS'Y	1	1	O/O		29	9					V1301316	
P EM/TZ	C262	201401		C2592630	C2805224	HARNESS:DRUM:HP:ASS'Y	2	2	X/O		39	44					V1302364	13011207
P EM/TZ	C262	201401		C2575256	C2805256	HARNESS:OIL SUPPLY ROLLER:MOTOR:ASS'Y	1	1	O/O		53	1					V1301899	



Part Change Information List

Date: February 28, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P EM/TZ	C262	201402		C2575208	C2815208	HARNESS:DRUM:CONNECTING:ASS'Y	1	1	O/O		31	5					V1302548	13061049



Part Change Information List

Date: April 30, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P EM/TZ	C262	201404		C2572935	C2802935	BRACKET:OPTICS SENSOR:MASTER:ASS'Y	1	1	O/O		31	21					V1304262	
P EM/TZ	C262	201404		C2575284	C2805264	HARNESS:REGISTRATION:ASS'Y	1	1	O/O		33	15					V1303371	13011870
P EM/TZ	C262	201404		C2575262	C2805262	HARNESS:CHANGE:ASS'Y	1	1	O/O		39	23					V1302548	13061049
P EM/TZ	C262	201404		C2805224	C2815224	HARNESS:DRUM:HP:ASS'Y	1	1	O/O		39	44					V1302548	13061049
P EM/TZ	C262	201404		C2805855	C2815855	OPTICS SENSOR:MASTER:SET SENSOR	1	1	O/O		67	6					V1302278	



Part Change Information List

Date: June 30, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P EM/TZ	C262	201406		C2574660	C2804660	ASSORTMENT:MACHINE OR COPIER:ASS'Y	1	1	O/O		45	25					V1401278	



Part Change Information List

Date: July 31, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P EM/TZ	C262	201407		C2575246	C2815268	HARNESS:DRUM:CONNECTING:MAIN:ASS'Y	1	1	O/O		39	31					V1302548	13061049



Part Change Information List

Date: August 29, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P EM/TZ	C262	201408		C2575236	C2805236	HARNESS:PAPER:SIZE:ASS'Y	1	1	O/O		25	34					V1303371	13011870
P EM/TZ	C262	201408		C2805153	C2815153	PRINTED CIRCUIT BOARD:SEPARATION CHANGE:ASS'Y	1	1	O/O		29	9					V1302547	13061405
P EM/TZ	C262	201408		C2575857	C2805857	OPTICS SENSOR:DOUBLE FEED SENSOR:PHOTO	1	1	O/O		33	2					V1303371	13011870



Part Change Information List

Date: November 28, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P EM/TZ	C262	201411		C2801298	C2801299	CAP:KNOB:PRESS DRAM:CLEANING	1	1	O/O		5	2					V1400038	14010143



Part Change Information List

Date: April 1, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P EM/TZ	C262	201503		C2575238	C2805238	HARNESS:SEPARATION:ASS'Y	1	1	O/O	N	29	8					V1303371	13011870
P EM/TZ	C262	201503		C2575238	C2805238	HARNESS:SEPARATION:ASS'Y	1	1	O/O	N	29	8					V1303371	13011870



Part Change Information List

Date: May 8, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P EM/TZ	C262	201504		C2574005	C2804005	HALE UNIT:ASS'Y	1	1	O/O	N	43	29					V1403372	
P EM/TZ	C262	201504		C2574005	C2804005	HALE UNIT:ASS'Y	1	1	O/O	N	43	29					V1403372	



Part Change Information List

Date: July 2, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q' ty	New Q' ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P EM/TZ	C262	201506		C2625275	C2625291	HARNESS:DC DRIVE:ASS'Y	2	2	X/O	N	13	25					V1501537	
P EM/TZ	C262	201506		C2625275	C2625291	HARNESS:DC DRIVE:ASS'Y	2	2	X/O	N	13	25					V1501537	
P EM/TZ	C262	201506		C2291192	C2691192	GUIDE PIN:INSERT:DRUM	1	1	O/O	N	19	19					V0901431	09050342



Part Change Information List

Date: April 7, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P EM_TZ	C262	201603		C2652906	C2812906	FEED ROLLER:LOWER	1	1	O/O	N	33	22		0			V1502505	14100306
P EM_TZ	C262	201603		C2652906	C2812906	FEED ROLLER:LOWER	1	1	O/O	N	33	22		0			V1502505	14100306



Part Change Information List

Date: April 28, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P EM_TZ	C262	201604		C2575854	C2815854	OPTICS SENSOR:MASTER:DUCT	2	2	O/O	N	65	10					V1600859	
P EM_TZ	C262	201604		C2575854	C2815854	OPTICS SENSOR:MASTER:DUCT	2	2	O/O	N	65	10					V1600859	



Part Change Information List

Date: July 1, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P EM_TZ	C262	201606		C2575875	AX310049	TOTAL COUNTER:7FIG:24V	1	1	O/O	N	13	18					V1402116	
P EM_TZ	C262	201606		C2575875	AX310049	TOTAL COUNTER:7FIG:24V	1	1	O/O	N	13	18					V1402116	
P EM_TZ	C262	201606		C2445805	C2815805	PHOTOINTERRUPTOR	2	2	O/O	N	37	21					V1600498	
P EM_TZ	C262	201606		C2445805	C2815805	PHOTOINTERRUPTOR	2	2	O/O	N	37	21					V1600498	



Part Change Information List

Date: Octorber 4, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P EM_TZ	C262	201609		A2505725	C2825333	ROCKER SWITCH:AJ8R9013F	1	1	O/O	N	13	24					V1601166	



Part Change Information List

Date: November 2, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P EM_TZ	C262	201611		C2293495	C2813495	PAWL:RUBBER:PRESSURE PLATE	2	2	O/O	N	79	15					V1600373	
P EM_TZ	C262	201611		C2293495	C2813495	PAWL:RUBBER:PRESSURE PLATE	2	2	O/O	N	79	15					V1600373	



Part Change Information List

Date: March 3, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P EM_TZ	C262	201702		C2441090	C2801090	SHAFT:DRIVE:DRUM:ASS'Y	1	1	X/O	N	19	18					V1603735	16110645
P EM_TZ	C262	201702		C2441090	C2801090	SHAFT:DRIVE:DRUM:ASS'Y	1	1	X/O	N	19	18					V1603735	16110645



Part Change Information List

Date: Apeil 4, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Emerald	C262	201703		C2622512	C2622512	PUMP UNIT	1	1	O/O	N	51	23						



Part Change Information List

Date: May 12, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P EM_TZ	C262	201704		C2571022	C2801022	DRUM SHAFT:DRIVE:ASS'Y	1	1	X/O	N	17	28					V1603735	16110645



Part Change Information List

Date: December 27, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P EM TZ	C262	201712		C2362018	B7004327	TIMING BELT:B40S2M90	1	1	O/O	N	69	9					V1702351	16090785

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P TZ	C265	201811		C2362018	B7004327	TIMING BELT:B40S2M90	1	1	O/O	N					Y		V1702351	16090785
P TZ	C265	201811		C2805854	C2815854	OPTICS SENSOR:MASTER:DUCT	2	2	O/O	N	65	10					V1600859	