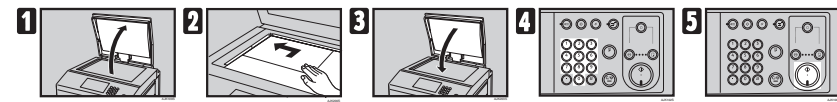
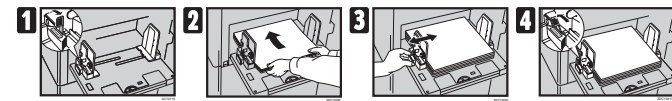


Easy Operation Guide

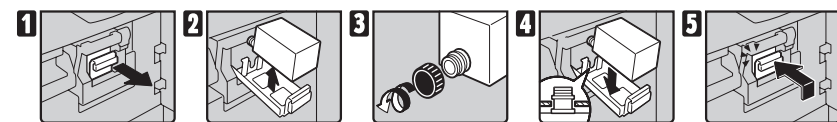
Standard Printing



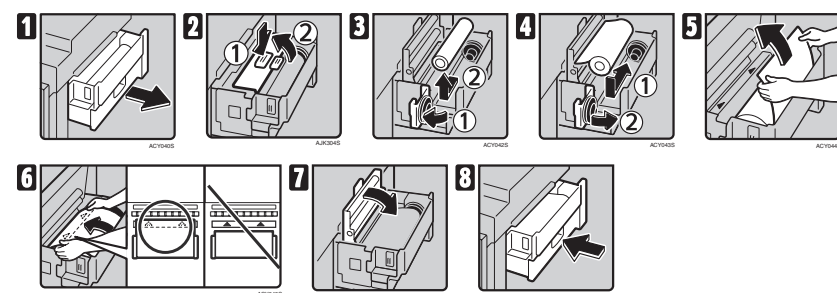
Loading Paper



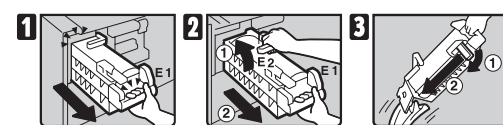
Adding Ink



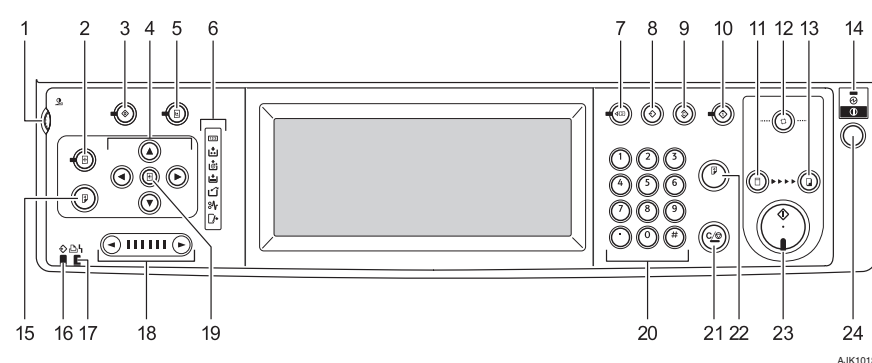
Replacing the Master Roll



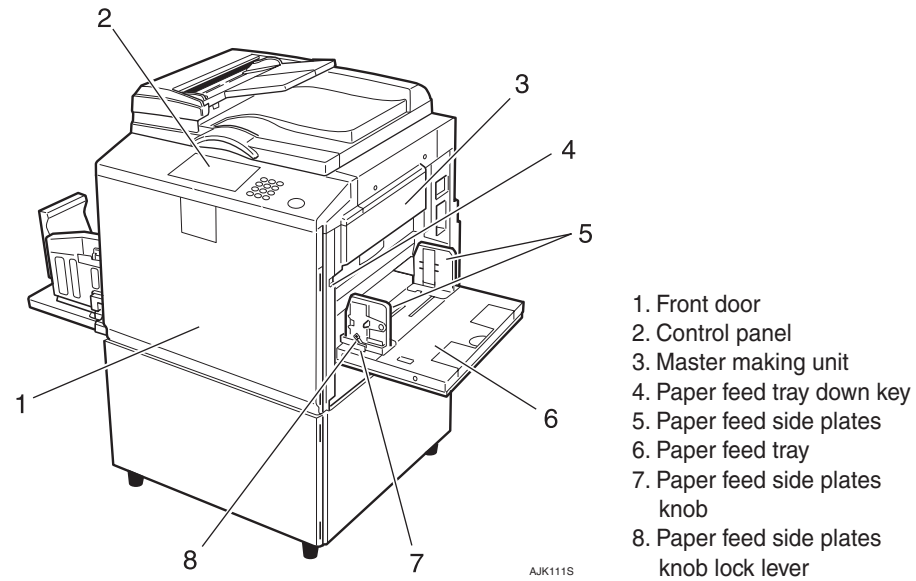
Removing the Used Master



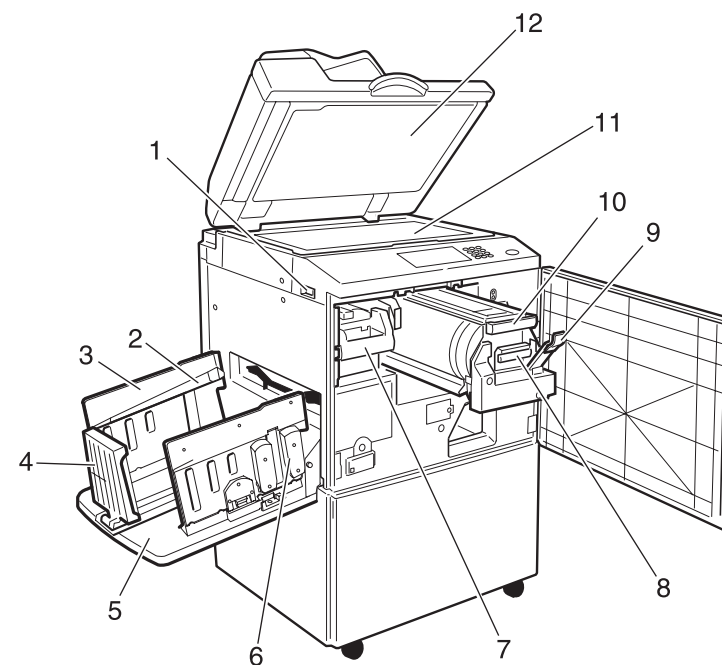
Control Panel



- | | | |
|---------------------------|-------------------------------------|----------------------------|
| 1. Screen contrast knob | 9. [Clear Modes] key | 17. Error indicator |
| 2. [Image Position] key | 10. [Hold Data-in] key | 18. Speed Setting keys |
| 3. [User Tools] key | 11. [Master Making] mode select key | 19. [Initial Position] key |
| 4. Position Setting keys | 12. [Auto Cycle] key | 20. Number keys |
| 5. [Printer Settings] key | 13. [Print] mode select key | 21. [Clear/Stop] key |
| 6. Indicators | 14. Main power indicator | 22. [Proof] key |
| 7. [Check Modes] key | 15. [Proof] key | 23. [Start] key |
| 8. [Program] key | 16. Data In indicator | 24. Operation switch |



1. Front door
2. Control panel
3. Master making unit
4. Paper feed tray down key
5. Paper feed side plates
6. Paper feed tray
7. Paper feed side plates knob
8. Paper feed side plates knob lock lever



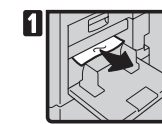
- | | |
|--------------------------------|-------------------------------------|
| 1. Main switch | 9. Drum unit lock lever B1 |
| 2. Paper alignment wings | 10. Drum unit |
| 3. Paper delivery side plates | 11. Exposure glass |
| 4. Paper delivery end plate | 12. Auto Document Feeder (option) |
| 5. Paper delivery tray | 13. Trailing edge guides |
| 6. Chocks | 14. Buffer fins |
| 7. Master eject unit handle E1 | 15. Paper delivery end plate knob |
| 8. Ink holder | 16. Paper delivery side plate knobs |

For details, see *Operating Instructions* on the CD.

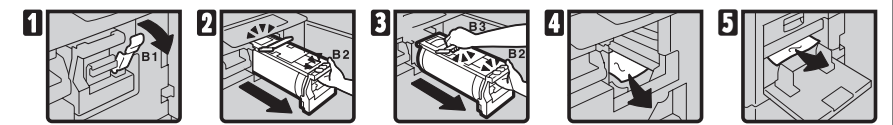
Clearing Misfeeds

Paper Misfeeds in the Paper Feed Section

"8" + A"

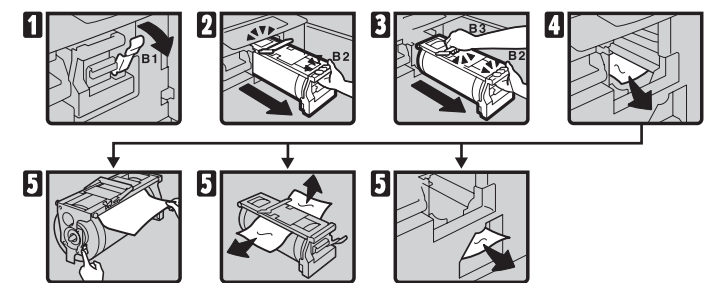


"8" + A + B"



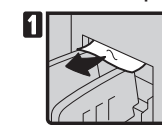
Paper or Master Wrapped Around the Drum

"8" + B"



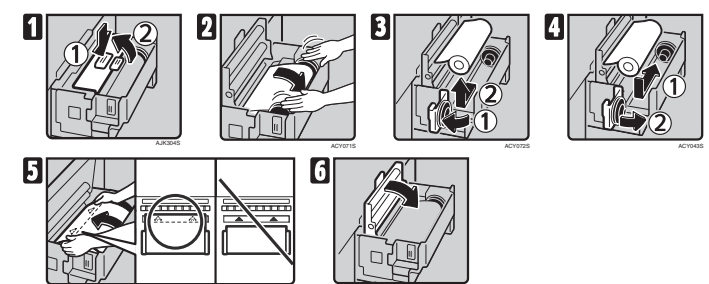
Paper Misfeeds in the Paper Exit Section

"8" + C"

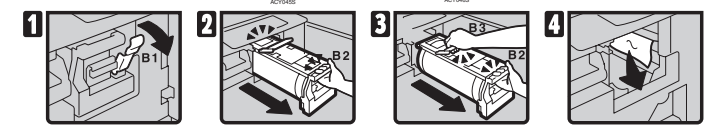


Master Misfeeds in the Master Feed Section

"8" + D"

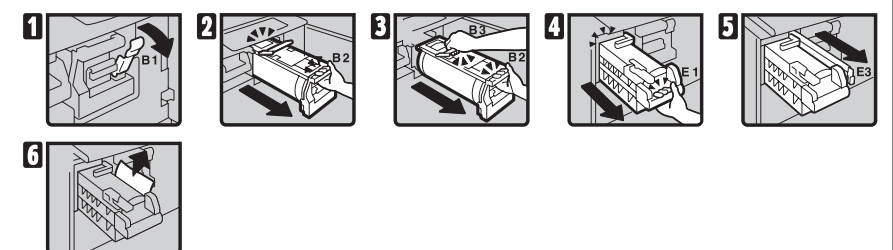


"8" + B + D"

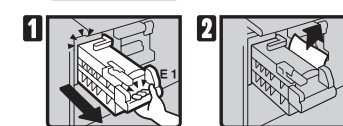


Master Misfeeds in the Master Eject Section

"8" + B + E"



"8" + E"



Original Misfeeds in the ADF

"8" + P"

