

Model: PRIPORT Cats-eye		Date: 20-Apr-07	No: M-C269-001
Modified Article: Options change for Cat's-eye		Prepared by: K. Yamamoto	
From: Priport Service Planning Section			
Classification:	☒ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☒ To improve reliability () ☐ Part standardization ☐ Other ()		
Model Name: Cat's-eye: Ricoh DX4640PD, Gestetner CP6340D, Savin 3585DNP2, Standard SD462, Lanier LDD350d			

Change/Reason: The parts below were added or changed to support use with the Cat's Eye.

1. Tape Dispenser

A bracket was added to connect the dispenser to the Cat's Eye.

Part number: C6516503 (AUXILIARY BRACKET)

Serial Number: From N2970200001

From: February 2007.

Important: Order this bracket if you install a tape dispenser produced before Feb 2007 on the Cat's Eye.

2. PostScript 3 Module

The part number and version number of the firmware were changed.

Note: See RTB #RC262005b.

Serial Number: From F8161200001

Part Number: C6405111C

Version: 4.0

Important: Update the firmware to this version if you install a PS3 module produced before Dec 2006 on the Cat's Eye.

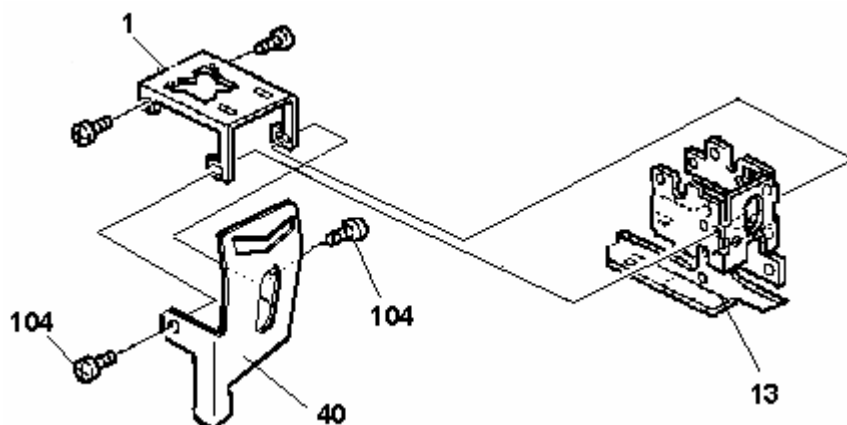
Model: PRIPORT Cats-eye		Date: 06-Sep-07	No: M-C269-002
Modified Article: Protection cover for tapedisprnser type 20		Prepared by:	
From: Priport Service Planning Section		M. Kumagai	
Classification: ☒ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☐ Part standardization ☐ Other ()			
Model Name: Cat's-eye: Ricoh DX4640PD, Gestetner CP6340D, Savin 3585DNP2, Standard SD462, Lanier LDD350d			

New #	Description	Qty	Int	Page	Index
C6512236	Cover:cleaning blade:cutter	1	-	2	40

Change: A protective cover was added to the tape dispenser type 20.

Reason:

Note: See RTB #RC269005 for more details.



CUT-IN SERIAL NUMBERS

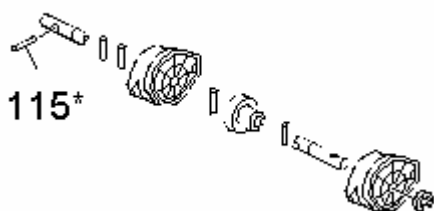
Model Name	Destination	Code	Serial Number
Tape dispenser type 20	North America, Europe	C651-59	N2970700001~
	Asia, China	C651-89	N5970300001~

Model: PRIPORT Cats-eye		Date: 14-Sep-07	No: M-C269-003
Modified Article: Parts catalog correction		Prepared by: M. Kumagai	
From: Priport Service Planning Section			
Classification: ☒ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☐ Part standardization ☐ Other ()			
Model Name: Cat's-eye: Ricoh DX4640PD, Gestetner CP6340D, Savin 3585DNP2, Standard SD462, Lanier LDD350d			

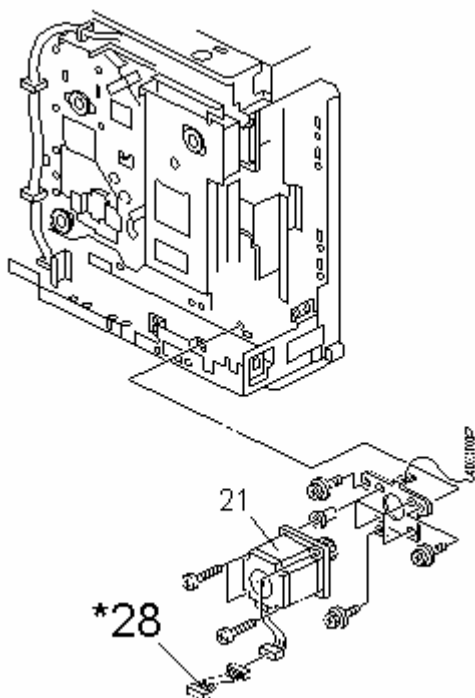
Old #	New #	Description	Qty	Page	Index
C2694919	C2694926	Tapping Screw M3x40	4	45	11
08044060	C2694749	Parallel Pin:Plate Lock Pull Out	1	49	115*
C2575861	C2575865	Thermistor Ass'y	1	67	22
C2653450	C2653400	Transport Unit: Master Ejection: Ass'y	1	91	34
C2653400	C2653450	Transport Roller :Master Ejection :AS	1	91	35
-	C2695265	Harness: Connecting: STM: Ass'y	1	113	28**

Change/Reason: The part numbers in the Parts Catalog were corrected.

*20. Duplex Unit 4



**52. Electrical Section 2



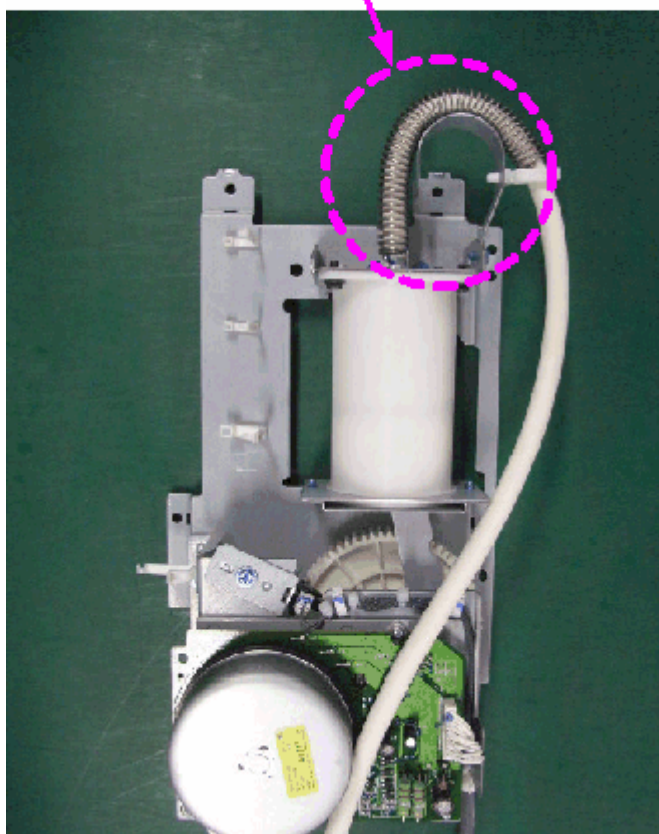
Model: PRIPORT Cats-eye		Date: 14-Sep-07	No: M-C269-004
Modified Article: Exit pump spring		Prepared by: M. Ohtsubo	
From: Priport Service Planning Section			
Classification:	☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☒ To improve reliability () ☐ Part standardization ☐ Other ()		
Model Name: Cat's-eye: Ricoh DX4640PD, Gestetner CP6340D, Savin 3585DNP2, Standard SD462, Lanier LDD350d			

New #	Description	Qty	Int	Page	Index
C2693135	Spring:Hose:Pump:Exit	1	O/X	101	39

Change: The spring is added to the hose of the exit pump unit.

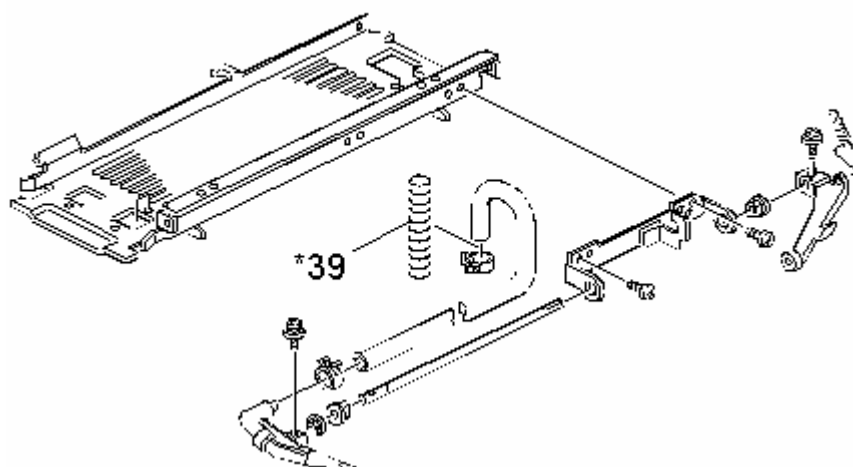
Reason: To ensure that the hose is not bent too sharply (since this can block the airflow).

Exit pump spring



Model: PRIPORT Cats-eye

Date: 14-Sep-07

No: M-C269-004


CUT IN SERIAL NUMBERS

Model Name	V/Hz	Destination	Code	Serial Number
Ricoh DX4640PD Gestetner CP6340D Lanier LDD350d Savin 3585DNP2	120/60	North America, Latin America	C269-52	N4770600001~
Ricoh DX4640PD	230/50	Europe, Asia	C269-53	N4670600001~
Standard SD462	120/60	North America	C269-11	N4870700001~

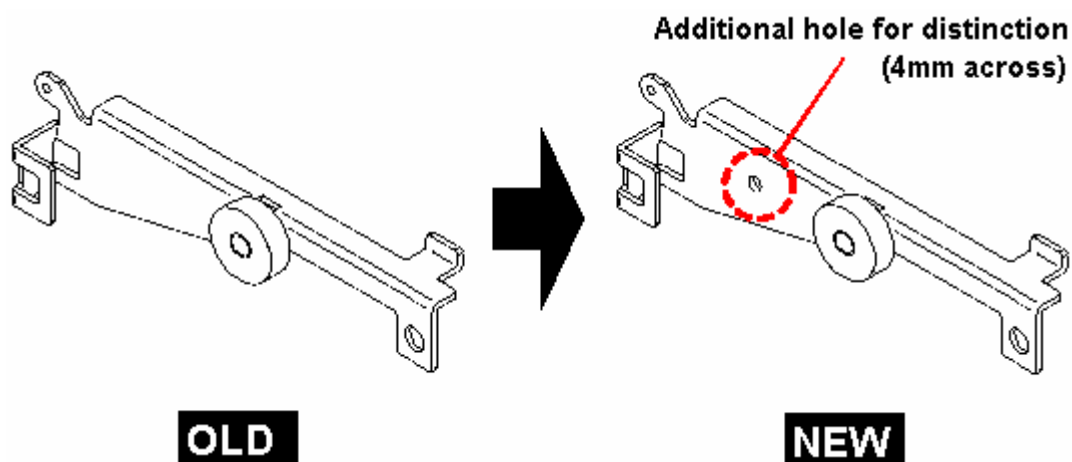
Model: PRIPORT Cats-eye		Date: 14-Sep-07	No: M-C269-005
Modified Article: Exit pawl arm		Prepared by: M. Kumagai	
From: Priport Service Planning Section			
Classification:	☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☒ To improve reliability () ☐ Part standardization ☐ Other ()		
Model Name: Cat's-eye: Ricoh DX4640PD, Gestetner CP6340D, Savin 3585DNP2, Standard SD462, Lanier LDD350d			

Old #	New #	Description	Qty	Int	Page	Index
C2693360	C2693359	Lever:Pawl:Exit:Moveable:Ass'y	1	O/X	101	6

Change: The shape of the exit pawl arm was changed, and a hole was added as shown.

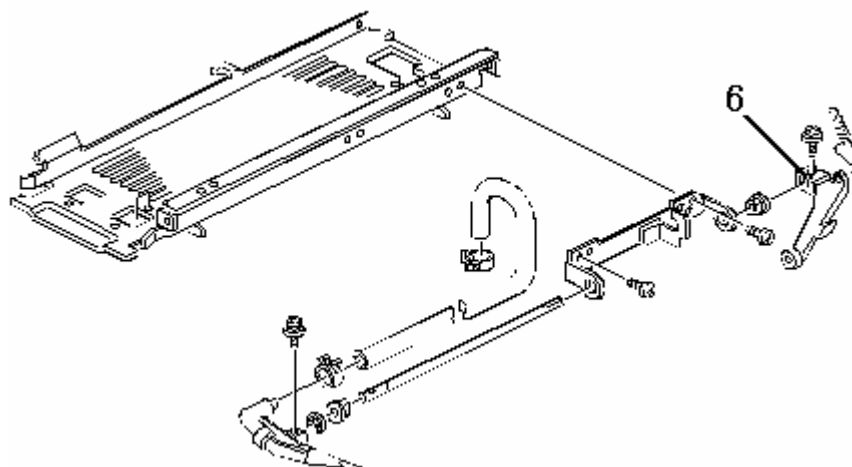
Reason: To ensure that the exit pawl does not touch the leading edge of the master.

Note: See RTB #RC269006 for more details.



Model: PRIPORT Cats-eye

Date: 14-Sep-07

No: M-C269-005


CUT IN SERIAL NUMBERS

Model Name	V/Hz	Destination	Code	Serial Number
Ricoh DX4640PD Gestetner CP6340D Lanier LDD350d Savin 3585DNP2	120/60	North America, Latin America	C269-52	N4770600001~
Ricoh DX4640PD	230/50	Europe, Asia	C269-53	N4670600001~
Standard SD462	120/60	North America	C26911	N4870700001~

Model: PRIPORT Cats-eye		Date: 14-Sep-07	No: M-C269-006
Modified Article: Master buffer fans		Prepared by: M. Kumagai	
From: Priport Service Planning Section			
Classification: ☒ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☒ To improve reliability () ☐ Part standardization ☐ Other ()			
Model Name: Cat's-eye: Ricoh DX4640PD, Gestetner CP6340D, Savin 3585DNP2, Standard SD462, Lanier LDD350d			

Old #	New #	Description	Qty	Int	Page	Index
C2655826	C2575826	Air Knife DC Motor: 24V 5.3W	2	O/X	99	18
03530200N	03530350N	Screw M3x35	4	As a set	99	111

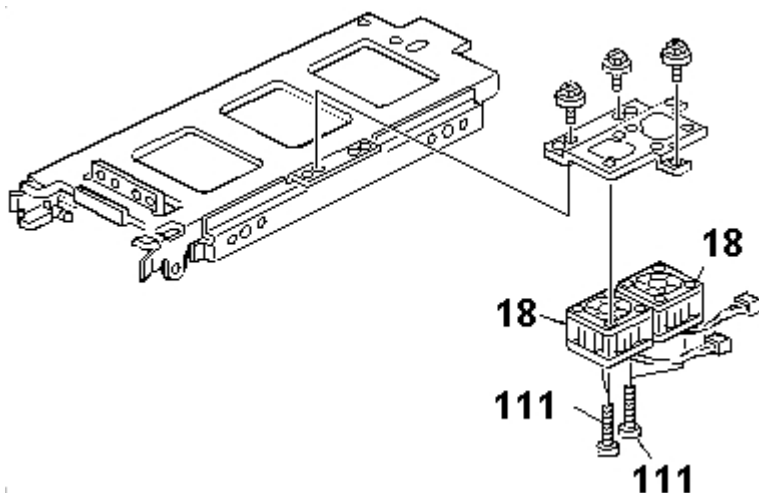
Change:

- 1) The force of the master buffer fan airflow was increased (doubled).
- 2) The length of the screws was changed.

Reason: To improve the performance of the master feed mechanism in the master duct unit.

Important: Install the motor and screws together as a set.

See RTB #RC269007 for more details.



CUT IN SERIAL NUMBERS

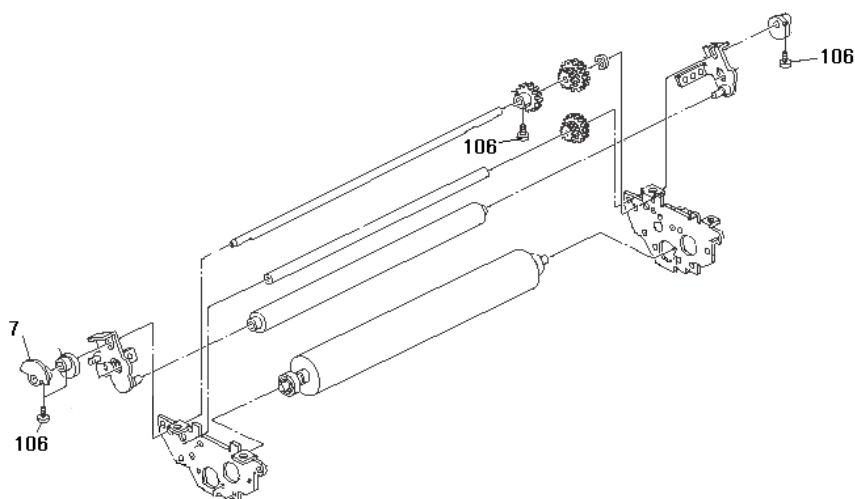
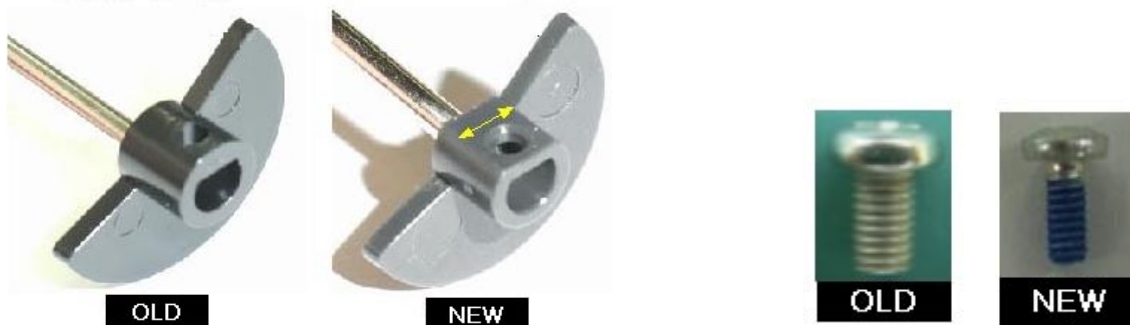
Model Name	V/Hz	Destination	Code	Serial Number
Ricoh DX4640PD Gestetner CP6340D Lanier LDD350d Savin 3585DNP2	120/60	North America, Latin America	C269-52	N4770600001~
Ricoh DX4640PD	230/50	Europe, Asia	C269-53	N4670600001~
Standard SD462	120/60	North America	C269-11	N4870700001~

Model: PRIPORT Cats-eye		Date: 21-Sep-07	No: M-C269-007
Modified Article: Loosening of screw at the drum		Prepared by:	
From: Priport Service Planning Section		K. Yamamoto	
Classification: ☒ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☒ To improve reliability () ☐ Part standardization ☐ Other ()			
Model Name: Cat's-eye: Ricoh DX4640PD, Gestetner CP6340D, Savin 3585DNP2, Standard SD462, Lanier LDD350d			

Change: The shapes of the sensor actuator and drum screw were changed.

Reason: To further ensure the screw stays in place.

Note: If the screw comes loose, SC315 (idling roller motor lock) may occur.



Old #	New #	Description	Qty	Int	Page	Index
C2292550	C2622550	SHIELDING PLATE:OIL SUPPLY ROLLER	1	X/O	69	7
03525050	C2622549	SCREW:LOCK:M2.5X5	4	X/O	69	106

Model: PRIPORT Cats-eye**Date:** 21-Sep-07**No:** M-C269-007**CUT IN SERIAL NUMBERS**

Model Name	V/Hz	Destination	Code	Serial Number
Standard SD462	120/60	North America	C269-11	N487050001~
Ricoh DX4640PD, Ges CP6340D, Savin 3585DNP2, Lanier LDD350d	120/60	North America, Latin America	C269-52	F477050001~
Ricoh DX4640PD	230/50	Europe, Asia	C269-53	F467050001~

Model: PRIPORT Cats-eye		Date: 6-Nov-07	No: M-C269-008
Modified Article: Timing pully		Prepared by: M. Kumagai	
From: Priport Service Planning Section			
Classification: ☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☒ To improve reliability () ☐ Part standardization ☐ Other ()			
Model Name: Cat's-eye: Ricoh DX4640PD, Gestetner CP6340D, Savin 3585DNP2, Standard SD462, Lanier LDD350d			

Old #	New #	Description	Qty	Int	Page	Index
C2691022	C2691023	Drum Shaft: Drive: Ass'y	1	X/O	21	3

Change: The shape of the main drive unit was changed.

Reason: To further improve the main drive unit, which improves printing position accuracy.

CUT IN SERIAL NUMBERS

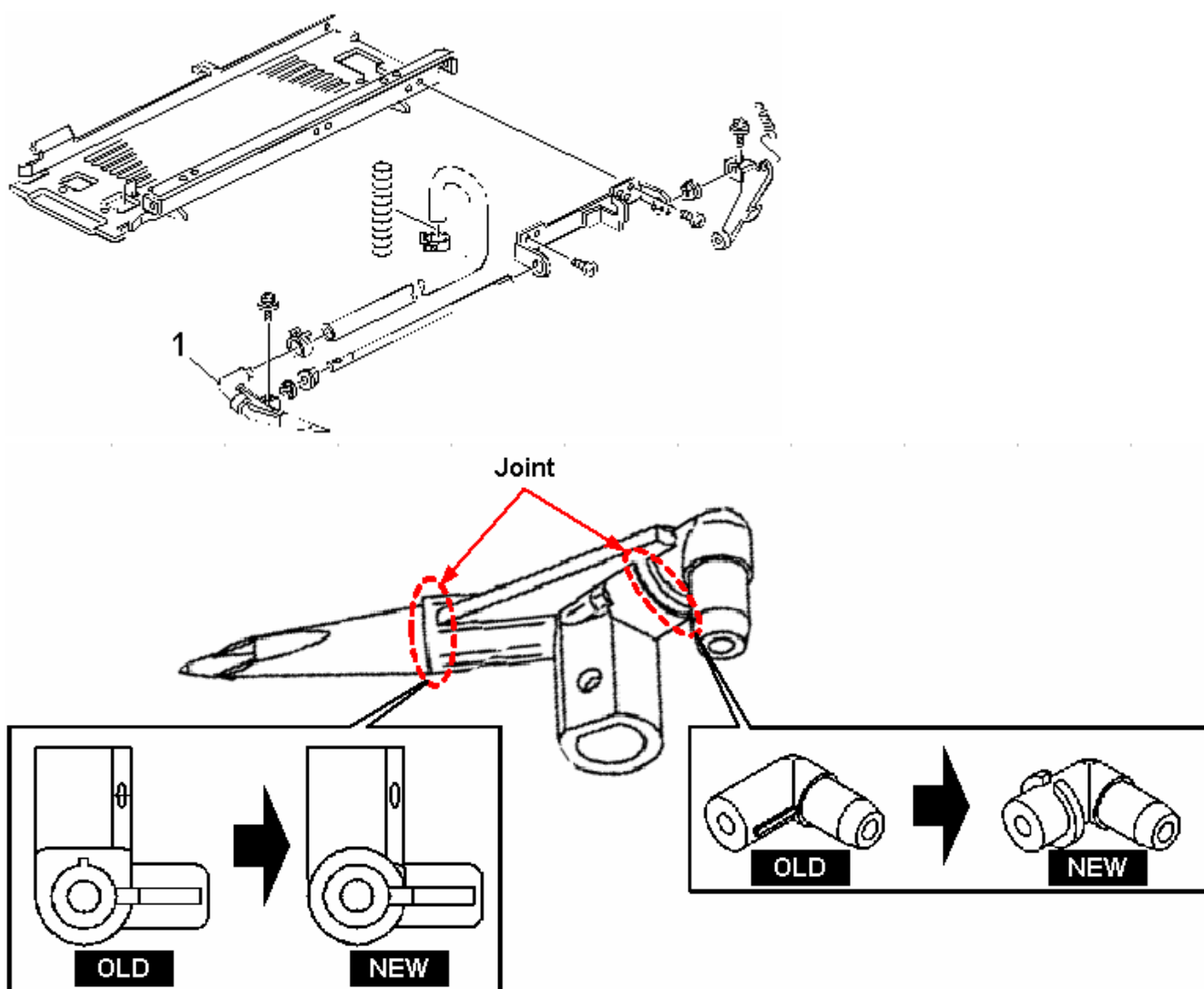
Model Name	V/Hz	Destination	Code	Serial Number
Ricoh DX4640PD Gestetner CP6340D Lanier LDD350d Savin 3585DNP2	120/60	North America, Latin America	C269-52	N4770800001~
Ricoh DX4640PD	230/50	Europe, Asia	C269-53	N4670800001~
Standard SD462	120/60	North America	C269-11	N4870800001~

Model: PRIPORT Cats-eye		Date: 6-Nov-07	No: M-C269-009
Modified Article: Paper exit pawl		Prepared by: M. Kumagai	
From: Priport Service Planning Section			
Classification:	☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☒ To improve reliability () ☐ Part standardization ☐ Other ()		
Model Name: Cat's-eye: Ricoh DX4640PD, Gestetner CP6340D, Savin 3585DNP2, Standard SD462, Lanier LDD350d			

Old #	New #	Description	Qty	Int	Page	Index
C2693350	C2693349	Pickoff Pawl: Exit : Adhesion	1	X/O	101	1

Change: The shape of the paper exit pawl joint was changed.

Reason: To ensure that a paper upper-wrapping jam does not occur (which can cause an air leak).



Model: PRIPORT Cats-eye**Date:** 6-Nov-07**No:** M-C269-009**CUT IN SERIAL NUMBERS**

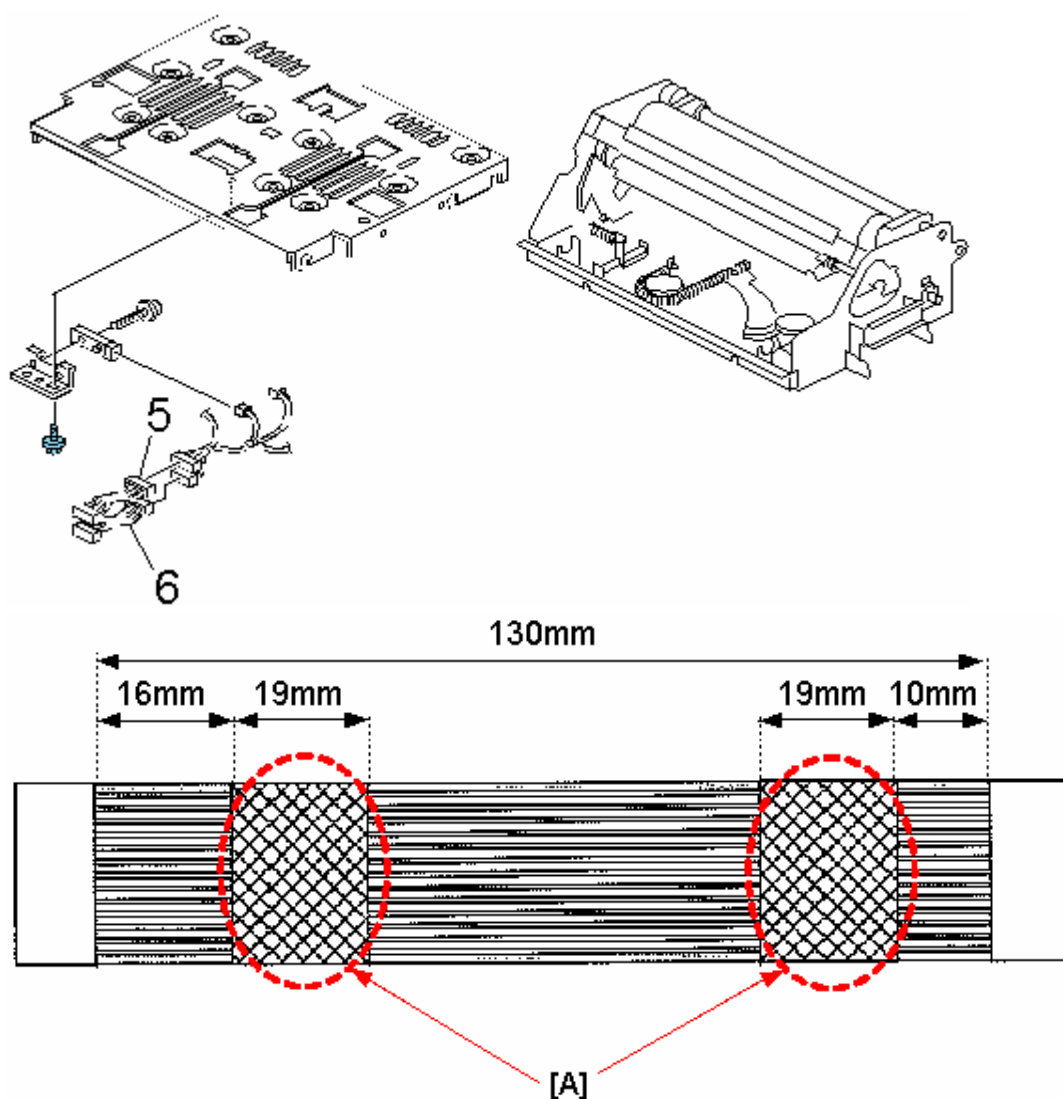
Model Name	V/Hz	Destination	Code	Serial Number
Ricoh DX4640PD Gestetner CP6340D Lanier LDD350d Savin 3585DNP2	120/60	North America, Latin America	C269-52	N4770700001~
Ricoh DX4640PD	230/50	Europe, Asia	C269-53	N4670700001~
Standard SD462	120/60	North America	C269-11	N4870700001~

Model: PRIPORT Cats-eye		Date: 6-Nov-07	No: M-C269-010
Modified Article: Harness protection tapes		Prepared by: M. Kumagai	
From: Priport Service Planning Section			
Classification: ☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☒ To improve reliability () ☐ Part standardization ☐ Other ()			
Model Name: Cat's-eye: Ricoh DX4640PD, Gestetner CP6340D, Savin 3585DNP2, Standard SD462, Lanier LDD350d			

Old #	New #	Description	Qty	Int	Page	Index
C2695245	C2695275	Flat Cable: Connecting: Duplex: Ass'y	1	X/O	43	5
C2695246	C2695276	Harness: Connecting: Duplex: Ass'y	1	X/O	43	6

Change: Protective tape [A] was added to the harness and flat cable of the duplex unit.

Reason: To further improve the durability of the harnesses.



Model: PRIPORT Cats-eye**Date:** 6-Nov-07**No:** M-C269-010**CUT IN SERIAL NUMBERS**

Model Name	V/Hz	Destination	Code	Serial Number
Ricoh DX4640PD Gestetner CP6340D Lanier LDD350d Savin 3585DNP2	120/60	North America, Latin America	C269-52	N4770700001~
Ricoh DX4640PD	230/50	Europe, Asia	C269-53	N4670700001~
Standard SD462	120/60	North America	C269-11	N4870700001~

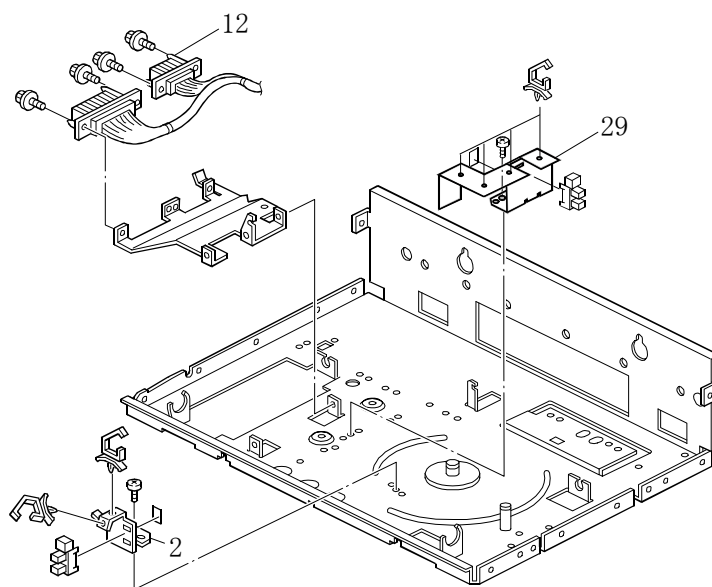
Model: PRIPORT Cats-eye		Date: 5-Mar-08	No: M-C269-011
Modified Article: Harness Layout Change at the Duplex unit		Prepared by:	
From: Priport Service Planning Section		K. Yamamoto	
Classification:	☒ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☐ Part standardization ☐ Other ()		
Model Name: Cat's-eye: Ricoh DX4640PD, Gestetner CP6340D, Savin 3585DNP2, Standard SD462, Lanier LDD350d			

Change: The layout of the harness is changed.

Reason: The edge of the duplex unit suction fan hits the harness and damages it.

See RTB #RC269012 for details.

Note: Replace the harness [12] and sensor bracket [29] **together as a set**

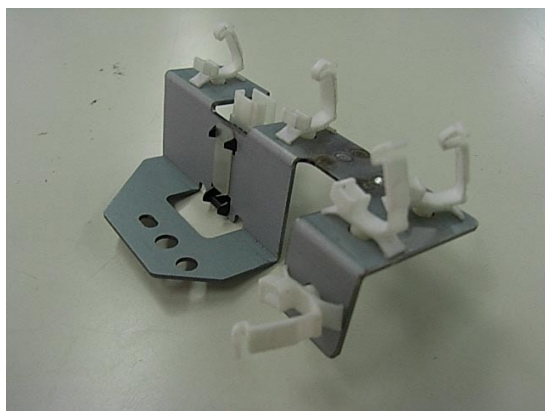
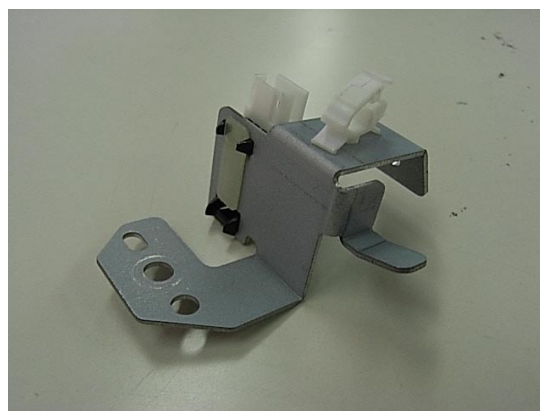


Old #	New #	Description	Qty	Int	Page	Index	Note
C2695241	C2695271	HARNESS:DUPLEX UNIT:ASS'Y	1	X/0 as	53	12	
C2694775	C2694822	BRACKET:POSITIONING SENSOR:SECTOR	1	a set	53	*29	
C2694775	-	BRACKET:POSITIONING SENSOR:SECTOR	1	-	53	2	No change

* New index number

Model: PRIPORT Cats-eye

Date: 5-Mar-08

No: M-C269-011

New Bracket (C2694822)

Old Bracket (C2694775)

CUT IN SERIAL NUMBERS

Model Name	V/Hz	Destination	Code	Serial Number
Standard SD462	120/60	North America	C269-11	N4880100001~
Ricoh DX4640PD, Ges CP6340D, Savin 3585DNP2, Lanier LDD350d	120/60	North America, Latin America	C269-52	N4780200001~
Ricoh DX4640PD	230/50	Europe, Asia	C269-53	N4671100001~

Model: PRIPORT Cats-eye		Date: 6-Mar-08	No: M-C269-012
Modified Article: Duplex Clamper		Prepared by: K. Yamamoto	
From: Priport Service Planning Section			
Classification: ☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☒ To improve reliability () ☐ Part standardization ☐ Other ()			
Model Name: Cat's-eye: Ricoh DX4640PD, Gestetner CP6340D, Savin 3585DNP2, Standard SD462, Lanier LDD350d			

SYMPTOM

B-jam or BZ-jam occurs (paper does not reach the duplex unit).

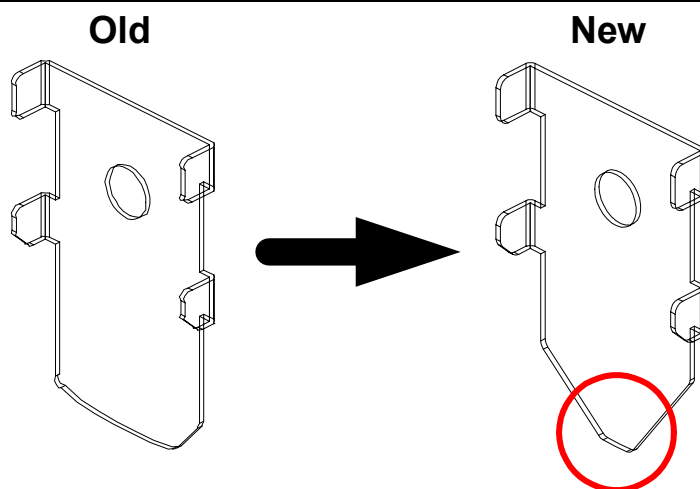
CAUSE

The tip of the duplex clamper is worn out, and the paper slips away from the duplex clamper.

SOLUTION

Replace the duplex clamper.

Old #	New #	Description	Qty	Int	Page	Index	Note
C2694611	C2694612-	PAWL:CLAMP:PAPER:DUPLEX	1	X/O	56	3	



Note: The shape of the area shown was changed, so that the clamper can grip the paper more securely.

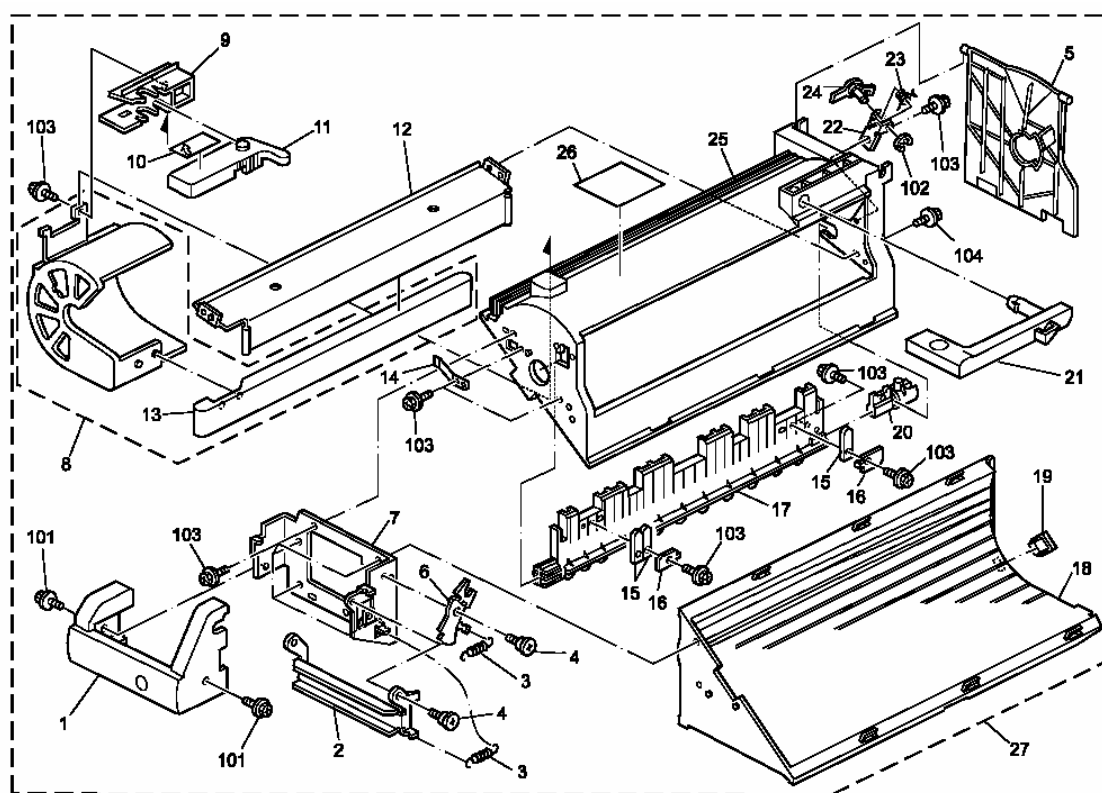
CUT IN SERIAL NUMBERS

Model Name	V/Hz	Destination	Code	Serial Number
Standard SD462	120/60	North America	C269-11	N4880200001~
Ricoh DX4640PD, Ges CP6340D, Savin 3585DNP2, Lanier LDD350d	120/60	North America, Latin America	C269-52	N4780200001~
Ricoh DX4640PD	230/50	Europe, Asia	C269-53	N4680100001~

Model: PRIPORT Cats-eye		Date: 29-May-08	No: M-C269-013
Modified Article: Master Eject Box Improve Reliability		Prepared by:	
From: Priport Service Planning Section		K. Yamamoto	
Classification: ☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☒ To improve reliability () ☐ Part standardization ☐ Other ()			
Model Name: Cat's-eye: Ricoh DX4640PD, Gestetner CP6340D, Savin 3585DNP2, Standard SD462, Lanier LDD350d			

Change: The shapes of the component parts of the Master Eject Box were changed (the measurement specifications were made stricter).

Reason: To ensure that the parts do not bump each other when ejected masters are ejected from the master eject box.



Old #	New #	Description	Qty	Int	Page	Index
C2443402	C2653407	Case:Master Ejection:Ass'y	1	X/O	93	27

CUT IN SERIAL NUMBERS

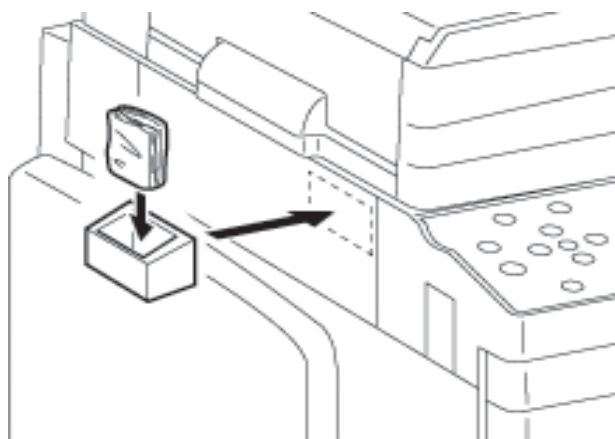
Model Name	V/Hz	Destination	Code	Serial Number
Standard SD462	120/60	North America	C269-11	N487100001~
Ricoh DX4640PD, Ges CP6340D, Savin 3585DNP2, Lanier LDD350d	120/60	North America, Latin America	C269-52	N477100001~
Ricoh DX4640PD	230/50	Europe, Asia	C269-53	N467100001~

Model: PRIPORT Cats-eye		Date: 2-Jun-08	No: M-C269-014
Modified Article: Added Cloth for cleaning		Prepared by: K. Yamamoto	
From: Priport Service Planning Section			
Classification: ☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☐ Part standardization ☒ Other ()			
Model Name: Cat's-eye: Ricoh DX4640PD, Gestetner CP6340D, Savin 3585DNP2, Standard SD462, Lanier LDD350d			

Old #	New #	Description	Qty	Int	Page	Index	Note
-	B0651371	CLOTH HOLDER	1	-	11	*40	
-	B0651374	CLOTH - DF EXPOSURE GLASS	1	-	11	*41	

Change/Reason: The parts in the table were added as service parts (they are already contained in the Accessories Bag).

Important: Attach the cloth holder at machine installation.



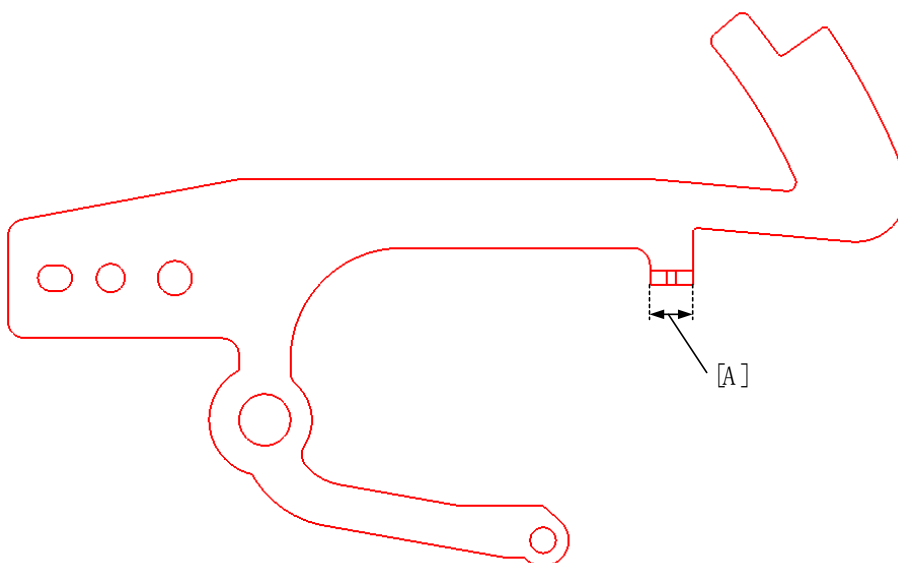
CUT IN SERIAL NUMBERS

Model Name	V/Hz	Destination	Code	Serial Number
Standard SD462	120/60	North America	C269-11	N4880500000
Ricoh DX4640PD, Ges CP6340D, Savin 3585DNP2, Lanier LDD350d	120/60	North America, Latin America	C269-52	N4780500000
Ricoh DX4640PD	230/50	Europe, Asia	C269-53	N4680500000

Model: PRIPORT Cats-eye		Date: 30-Jul-08	No: M-C269-015
Modified Article: Paper Feed Height Sensor Feeler		Prepared by: K. Yamamoto	
From: Priport Service Planning Section			
Classification:	☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☒ To improve reliability () ☐ Part standardization ☐ Other ()		
Model Name: Cat's-eye: Ricoh DX4640PD, Gestetner CP6340D, Savin 3585DNP2, Standard SD462, Lanier LDD350d			

Change: The width [A] at the feeler of the paper height sensor was decreased, from 7.0mm to 5.0mm.

Reason: SC521 (Paper table lock, paper table height sensor) occurs when the feeler gets caught and prevents the feeler from lowering (the paper table height sensor cannot de-actuate).



[A]: 7.0mm => 5.0

Old #	New #	Description	Qty	Int	Page	Index
C2572862	C2652862	FEELER:PAPER FEED ROLLER	1	X/O	29	23

Model: PRIPORT Cats-eye**Date:** 30-Jul-08**No:** M-C269-015**CUT IN SERIAL NUMBERS**

Model Name	V/Hz	Destination	Code	Serial Number
Standard SD462	120/60	North America	C269-11	N48Y8070001
Ricoh DX4640PD, Ges CP6340D, Savin 3585DNP2, Lanier LDD350d	120/60	North America, Latin America	C269-52	N47Y8070001
Ricoh DX4640PD	230/50	Europe, Asia	C269-53	N468070001

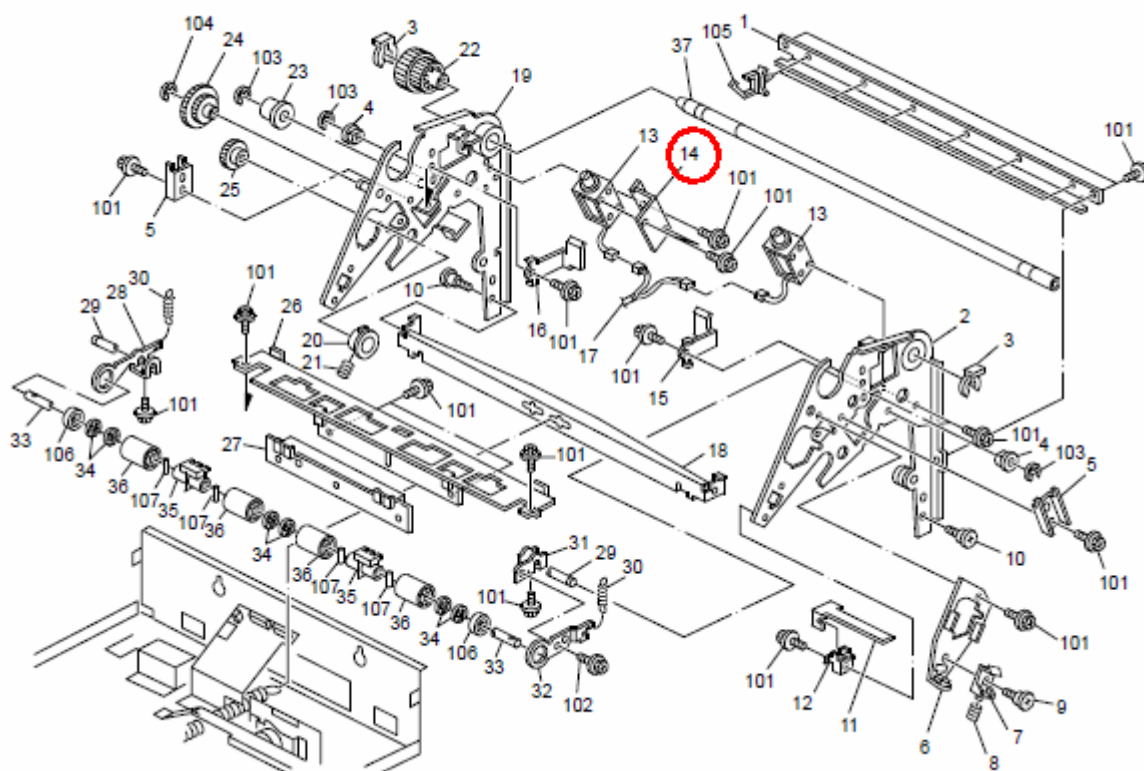
Model: PRIPORT Cats-eye		Date: 1-Aug-08	No: M-C269-016
Modified Article: Duplex solenoid bracket		Prepared by: M. Kumagai	
From: Priport Service Planning Section			
Classification: ☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☒ To improve reliability () ☐ Part standardization ☐ Other ()			
Model Name: Cat's-eye: Ricoh DX4640PD, Gestetner CP6340D, Savin 3585DNP2, Standard SD462, Lanier LDD350d			

Old #	New #	Description	Qty	Int	Page	Index
C2694964	C2694994	Bracket DC Solenoid	1	X/O	51	14

Change: The shapes of these parts were changed

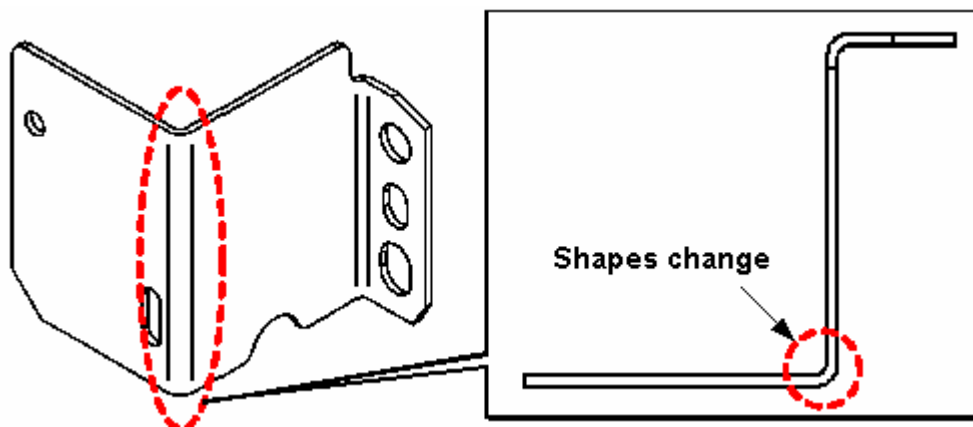
Reason: To improve the durability of these parts.

21.Duplex Unit 5 (C269)



Model: PRIPORT Cats-eye

Date: 1-Aug-08

No: M-C269-016


CUT IN SERIAL NUMBERS

Model Name	V/Hz	Destination	Code	Serial Number
Ricoh DX4640PD Gestetner CP6340D Lanier LDD350d Savin 3585DNP2	120/60	North America, Latin America	C269-52	N4770700001~
Ricoh DX4640PD	230/50	Europe, Asia	C269-53	N4670700001~
Standard SD462	120/60	North America	C269-11	N4870700001~

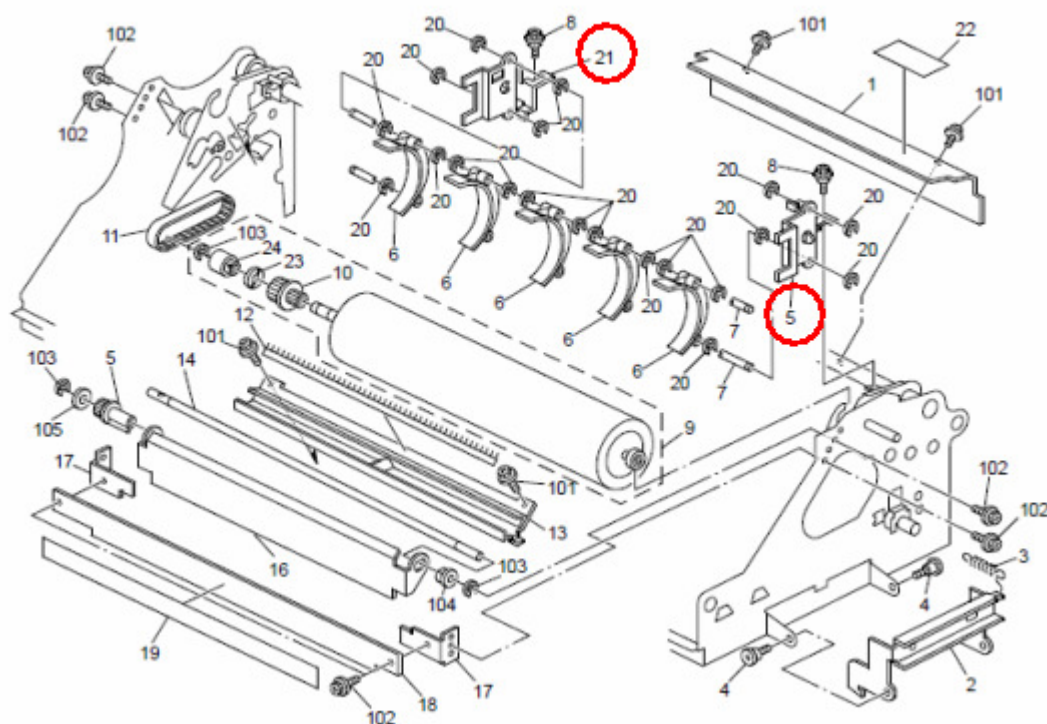
Model: PRIPORT Cats-eye		Date: 1-Aug-08	No: M-C269-017
Modified Article: Press roller guides		Prepared by: M. Kumagai	
From: Priport Service Planning Section			
Classification: ☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☒ To improve reliability () ☐ Part standardization ☐ Other ()			
Model Name: Cat's-eye: Ricoh DX4640PD, Gestetner CP6340D, Savin 3585DNP2, Standard SD462, Lanier LDD350d			

Old #	New #	Description	Qty	Int	Page	Index
C2694981	C2694987	Side Plate Guide :Paper :Pressure Roller :Front	1	X/O	47	5
C2694985	C2694988	Side Plate :Guide :Rear	1	X/O	47	21

Change: The shapes of these parts were changed.

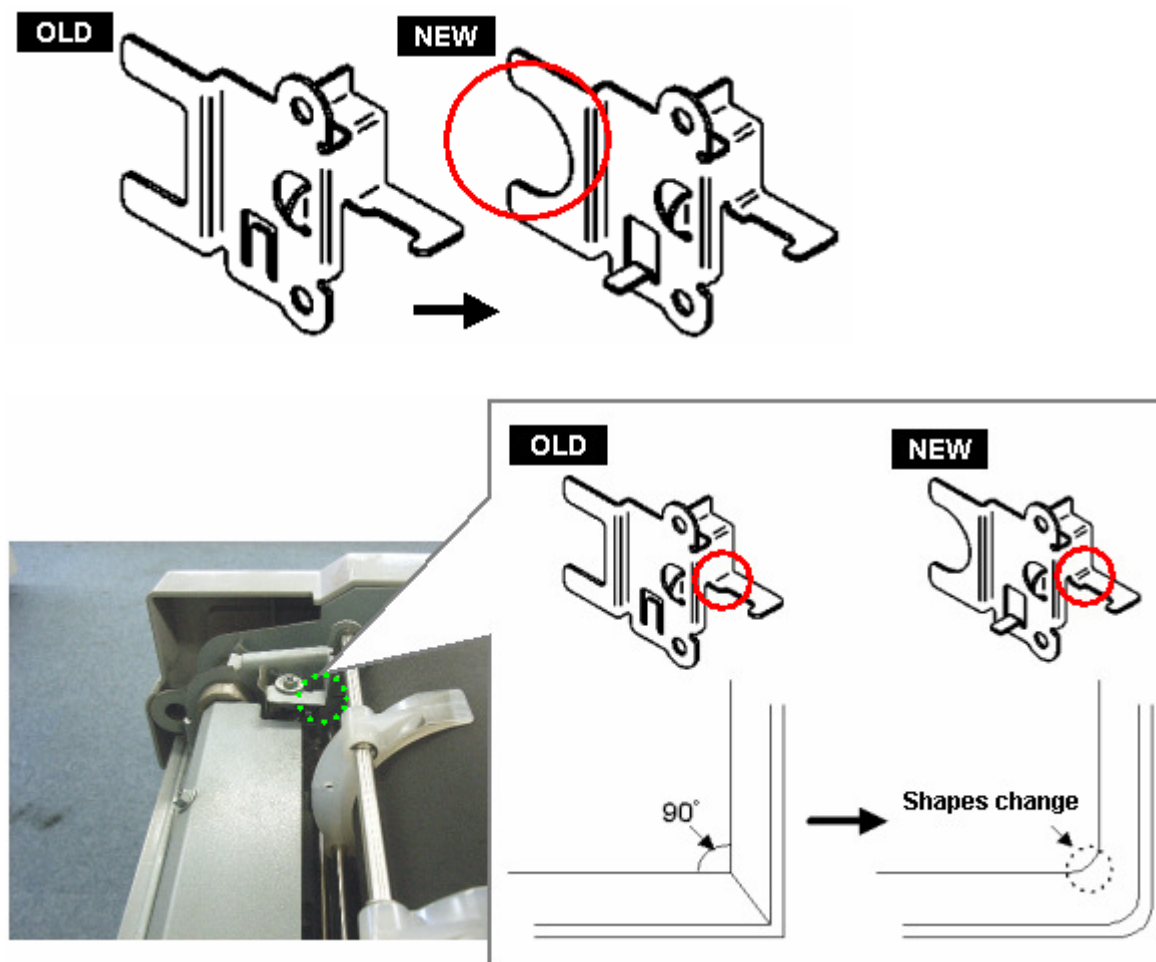
Reason: To improve the durability of these parts.

19.Duplex Unit 3 (C269)



Model: PRIPORT Cats-eye

Date: 1-Aug-08

No: M-C269-017


CUT IN SERIAL NUMBERS

Model Name	V/Hz	Destination	Code	Serial Number
Ricoh DX4640PD Gestetner CP6340D Lanier LDD350d Savin 3585DNP2	120/60	North America, Latin America	C269-52	N4770900001~
Ricoh DX4640PD	230/50	Europe, Asia	C269-53	N4671000001~
Standard SD462	120/60	North America	C269-11	N4871000001~

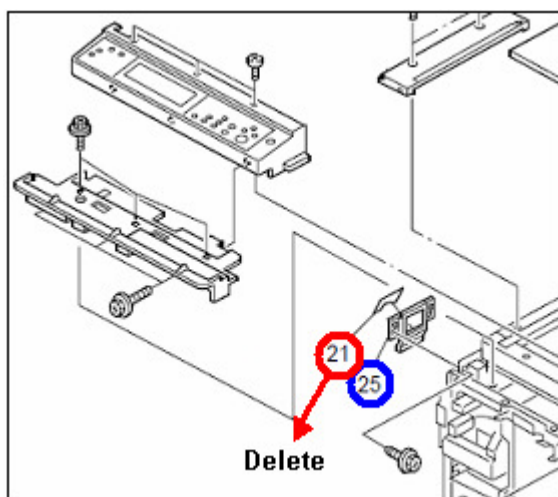
Model: PRIPORT Cats-eye		Date: 8-Aug-08	No: M-C269-018
Modified Article: Main Switch Cover		Prepared by: M. Kumagai	
From: Priport Service Planning Section			
Classification: ☒ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☐ Part standardization ☐ Other ()			
Model Name: Cat's-eye: Ricoh DX4640PD, Gestetner CP6340D, Savin 3585DNP2, Standard SD462, Lanier LDD350d			

Old #	New #	Description	Qty	Int	Page	Index
C2621370	C2691369	Cover: Main Switch	1	X/O	13	25
C2621373	delete	Decal: Main Switch	0		13	21

Change: The decal on the main switch cover was deleted.

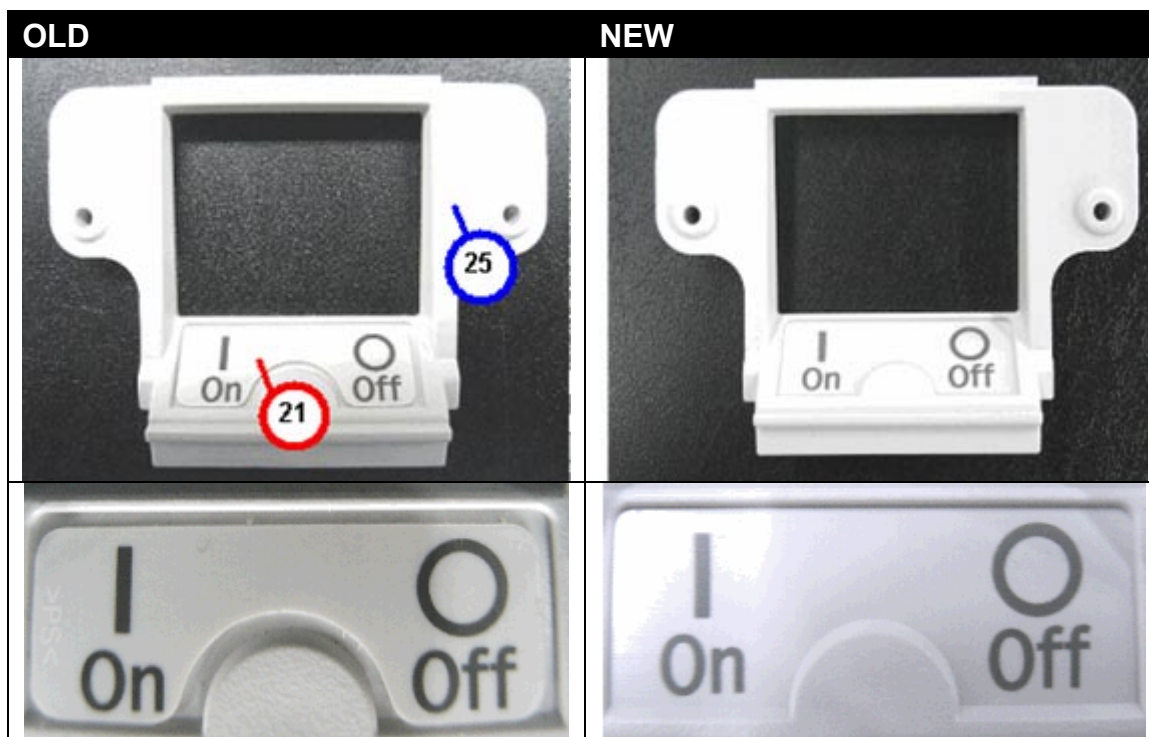
Reason: The content of the decal is print directly on the main switch cover.

Note: This change does not apply to the **C269-53**.



Model: PRIPORT Cats-eye

Date: 8-Aug-08

No: M-C269-018


CUT IN SERIAL NUMBERS

Model Name	V/Hz	Destination	Code	Serial Number
Ricoh DX4640PD Gestetner CP6340D Lanier LDD350d Savin 3585DNP2	120/60	North America, Latin America	C269-52	N4780300001
Ricoh DX4640PD	230/50	Europe, Asia	C269-53	Not reflect at this model
Standard SD462	120/60	North America	C269-11	N4880500001

Model: PRIPORT Cats-eye		Date: 28-Oct-08	No: M-C269-019
Modified Article: To improve reliability of the Main drive unit		Prepared by: K. Yamamoto	
From: 2nd Tech. Support Sec. Service Support Dept.			
Classification:	☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☒ To improve reliability () ☐ Part standardization ☐ Other ()		
Model Name: Cat's-eye: Ricoh DX4640PD, Gestetner CP6340D, Savin 3585DNP2, Standard SD462, Lanier LDD350d			

Change: The material of the main drive shaft holder was changed.

Reason: To improve the reliability of the main drive unit.

Old #	New #	Description	Qty	Int	Page	Index
C2691022	C2691024	DRUM SHAFT:DRIVE:ASS'Y	1	X/O	21	3

Model: PRIPORT Cats-eye

Date: 28-Oct-08

No: M-C269-019

CUT IN SERIAL NUMBERS

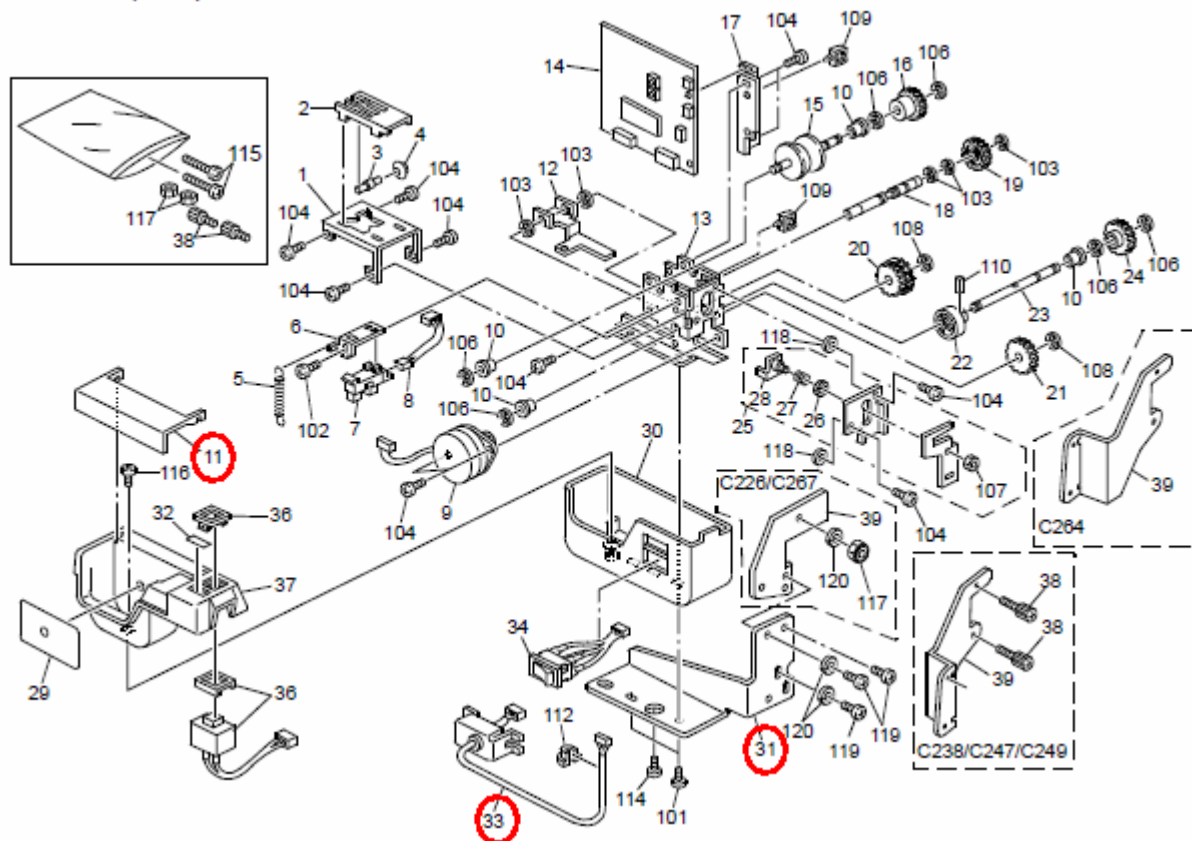
Model Name	V/Hz	Destination	Code	Serial Number
Standard SD462	120/60	North America	C269-11	N4881000000
Ricoh DX4640PD, Ges CP6340D, Savin 3585DNP2, Lanier LDD350d	120/60	North America, Latin America	C269-52	N4781000000
Ricoh DX4640PD	230/50	Europe, Asia	C269-53	N4681000000

Model: PRIPORT Cat's Eye		Date: 21-Nov-08	No.: MC269020
Modified Article: Tape dispenser Type 20		Prepared by: M.Kumagai	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☒ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
C6518230	C6518231	Harness: Coupling: Main: EXP	1	X/O	3	33	*C651-59 only
C5322205	C5322205	Tape Cover	1	O/O	3	11	
C5322111	C6512111	Tape Marker Bracket	1	X/O	3	31	

Change/Reason: Vendor change.

1.EXTERIOR (C651)



Model: PRIPORT CAT'S-EYE		Date: 08-Dec-08	No.: MC269021
Modified Article: Part's catalog correction for MPU board		Prepared by: K. Yamamoto	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
C2695110	C2695101	PCB:MPU:CAT'S-EYE:FROM: ASS'Y	1	O/O	139	*	

Change/Reason: The part number in the parts catalog is corrected.

Model: PRIPORT CAT'S-EYE		Date: 12-Dec-08	No.: MC269022
Modified Article: Operation Panel		Prepared by: K. Yamamoto	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Change: The touch panel was changed (B2135222 => H3106173)

Reason: To improve the reliability of the touch panel.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
C2691406	C2691416	OPERATION PANEL:NA:ASS'Y	1	X/O	7	*	
C2691407	C2691417	OPERATION PANEL:EU:ASS'Y	1	X/O	7	*	
B2135222	H3106173	TOUCH PANEL:HVGA:FU-ACF	1	X/O	7	17	

Cut in Serial Numbers

Model Name	V/Hz	Destination	Code	Serial Number
Standard SD462	120/60	North America	C269-11	N4881200001
Ricoh DX4640PD, Ges CP6340D, Savin 3585DNP2, Lanier LDD350d	120/60	North America, Latin America	C269-52	N4781200001
Ricoh DX4640PD	230/50	Europe, Asia	C269-53	N4681200001

Model: PRIPORT CAT'S-EYE		Date: 12-Dec-08	No.: MC269023
Modified Article: Drive Harness		Prepared by: K. Yamamoto	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
C2695201	C2695210	HARNESS:DCDRIVE:INPUT:ASS'Y	1	X/O	111	11	
C2695203	C2695204	HARNESS:STM:OUTPUT:ASS'Y	1	X/O	111	16	
C2695262	C2695211	HARNESS:DCDRIVE:OUTPUT:ASS'Y	1	X/O	111	10	
C2695274	C2695273	HARNESS:CONNECTING:ADF:ASS'Y	1	X/O	107	14	

Change: The covers for the harnesses were strengthened.

Reason: To improve the reliability of the harnesses.

Refer to RTB #RC269015 for details.

Cut in Serial Numbers

Model Name	V/Hz	Destination	Code	Serial Number
Standard SD462	120/60	North America	C269-11	N4880800001
Ricoh DX4640PD, Ges CP6340D, Savin 3585DNP2, Lanier LDD350d	120/60	North America, Latin America	C269-52	N4780800001
Ricoh DX4640PD	230/50	Europe, Asia	C269-53	N4680700001

|

Model: PRIPORT CAT'S-EYE		Date: 22-Jan-09	No.: MC269024
Modified Article: Material change for Decal		Prepared by: K. Yamamoto	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☒ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
C2391354	C2691371	DECAL:FALL:PAPER FEED TRAY:ABS	1	O/O	11 157	2 1	
C2575660	C2691373	DECAL:MASTER SET INSTRUCTIONS:ABS	1	O/O	11 157	31 7	

Change: The material for the decals was changed.

Reason: Parts standardization.

Cut in Serial Numbers

Model Name	V/Hz	Destination	Code	Serial Number
Standard SD462	120/60	North America	C269-11	N4880800001
Ricoh DX4640PD, Ges CP6340D, Savin 3585DNP2, Lanier LDD350d	120/60	North America, Latin America	C269-52	N4780800001
Ricoh DX4640PD	230/50	Europe, Asia	C269-53	N4681000001

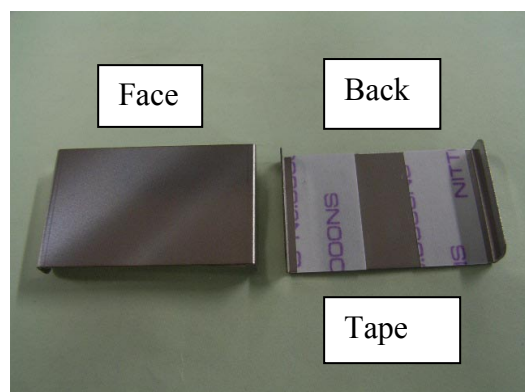
Model: PRIPORT CAT'S-EYE		Date: 02-Feb-09	No.: MC269025
Modified Article: Master Eject Jam		Prepared by: K. Yamamoto	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Change: Covers for the master eject rollers were added.

Reason: To ensure the ejected master moves more smoothly along the master eject roller.

Refer to RTB #RC269016 for the location of attachment.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
-	C2653620	Guide: Master Ejection: Adhesion	2	-	91	*47	New index



Cut in Serial Numbers

Model Name	V/Hz	Destination	Code	Serial Number
Standard SD462	120/60	North America	C269-11	N4881100001
Ricoh DX4640PD, Ges CP6340D, Savin 3585DNP2, Lanier LDD350d	120/60	North America, Latin America	C269-52	N4781100001
Ricoh DX4640PD	230/50	Europe, Asia	C269-53	N4681100001



Part Change Information List

Date: May 30, 2009

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number
P CE4	C269	200905		H5152182		STEPPED SCREW	1	0	X/O		51	9					V0901213
P CE4	C269	200905		C2694993		BUSHING:CLEANING ROLLER	1	0	X/O		51	20					
P CE4	C269	200905		C2694992		GEAR:CLEANING ROLLER	1	0	X/O		51	25					
P CE4	C269	200905		C2694991		GEAR:CONNECTING:CLEANING ROLLER	1	0	X/O		51	24					
P CE4	C269	200905		C2694969		COMPRESSION SPRING:CLEANING ROLLER:	1	0	X/O		51	8					
P CE4	C269	200905		C2694968		PLATE:HOLDER:CLEANING ROLLER	1	0	X/O		51	7					
P CE4	C269	200905		C2694967		LEVER:TAKE OFF:CLEANING ROLLER:PRES	1	0	X/O		51	11					
P CE4	C269	200905		C2694966		BRACKET:LEVER:TAKE OFF:CLEANING ROL	1	0	X/O		51	12					
P CE4	C269	200905		C2694965		GUIDE:HOLDER:CLEANING ROLLER:PRESSU	1	0	X/O		51	6					



Part Change Information List

Date: June 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P CE4	C269	200906		C2442541	C2652539	FRAME:DRUM:ASS'Y	1	1	X/X		51	8	A		Y		V0901433	9050237
P CE4	C269	200906			C2652547	BRACKET:HARNESS	0	1			51	31	A		Y		V0901433	9050237
P CE4	C269	200906		C2292369	C2652549	PIN:BALL BEARING	1	1			53	9	A		Y			
P CE4	C269	200906		C2292371	C2652550	PIN:BALL BEARING:LEFT LOWER	1	1			53	14	A		Y			
P CE4	C269	200906		05740080E	C2691096	HEXAGONAL SET SCREW:M4X8			X/O		23/35	109/111						



Part Change Information List

Date: September 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P CE4	C269	200909		C2035135	C2693922	BUSHING:DIA10XDIA14X8.5	1	1	O/O		39	2					V0901834	9070171



Part Change Information List

Date: November 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P CE4	C269	200911		C2621482	C2691482	KEYTOP:START	1	1	X/O		15	12					V0902657	9100087
P CE4	C269	200911		C2690272	C2690273	PULL OUT	1	1	O/O		43	*					V0902720	9100494
P CE4	C269	200911		C2571978	C2691978	DECAL:MASTER:MISFEED REMOVAL	1	1	X/O		77	2						
P CE4	C269	200911		C2571978	C2691978	DECAL:MASTER:MISFEED REMOVAL	1	1	X/O		157	18					V0902724	9100439



Part Change Information List

Date: December 29, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P CE4	C269	200912		C2391366	C2691366	DECAL:POSITIONING DISPLAY:PRESSURE PLATE	1	1	X/O		93	28					V0902724	9100439
P CE4	C269	200912		C2391367	C2691367	DECAL:POSITIONING DISPLAY:CASE:MASTER EJECTION	1	1	X/O		93	30					V0902724	9100439
P CE4	C269	200912		C2391366	C2691366	DECAL:POSITIONING DISPLAY:PRESSURE PLATE	1	1	X/O		157	23					V0902724	9100439
P CE4	C269	200912		C2391367	C2691367	DECAL:POSITIONING DISPLAY:CASE:MASTER EJECTION	1	1	X/O		157	24					V0902724	9100439



Part Change Information List

Date: January 29, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P CE4	C269	201001		C2625168	C2695168	PCB:OPERATION SUB-UNIT:RIGHT	1	1	X/O		15	16					V0902657	9100087
P CE4	C269	201001		C2625169	C2695169	PCB:OPERATION SUB-UNIT:LEFT	1	1	X/O		15	19					V0902657	9100087
P CE4	C269	201001		C2691406	C2691426	OPERATION PANEL:CAT'S-EYE:NA:ASS'Y	1	1	X/O		15	*					V0902657	9100087
P CE4	C269	201001		C2691407	C2691427	OPERATION PANEL:CAT'S-EYE:EU:ASS'Y	1	1	X/O		15	*					V0902657	9100087
P CE4	C269	201001			C2691428	OPERATION PANEL:CAT'S-EYE:CHN:ASS'Y		1	X/O		15	*					V0902657	9100087
P CE4	C269	201001		C2694706	C2694729	SIDE PLATE:DUPLEX UNIT:REAR:ASS'Y	1	1	O/O		49	26					V0902720	9100494
P CE4	C269	201001		C2382037	C2692030	GRIP:OPEN AND CLOSE:PLOTTER:D1:PRINTING	1	1	X/O		79	13					V0902724	9100439



Part Change Information List

Date: February 26, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P CE4	C269	201002		C2691314	C2691378	DECAL:CAUTION:PICKOFF PAWL	1	1	X/O		13	28					V0902724	9100439
P CE4	C269	201002		C2572767	C2652767	PAPER TRAY:MOVEABLE:ASS'Y	1	1	X/O		25	29					V1000031	9111074
P CE4	C269	201002		C2572744	C2652744	PAPER FEED UNIT:ASS'Y	1	1	X/O		25	*					V1000031	9111074
P CE4	C269	201002		C2694706	C2694729	SIDE PLATE:DUPLEX UNIT:REAR:ASS'Y	1	1	X/O		49	25					V0903113	
P CE4	C269	201002		C2442158	C2692032	GRIP:SUPPLY:PLOTTER:D3:PRINTING	1	1	X/O		77	8					V0902724	9100439
P CE4	C269	201002		C2442158	C2692031	GRIP:SUPPLY:PLOTTER:D2:PRINTING	1	1	X/O		79	4					V0902724	9100439
P CE4	C269	201002		C2575802	C2655802	STEPPER MOTOR:MM50*40	1	1	O/O		83	1					V0902766	9100758



Part Change Information List

Date: April 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P CE4	C269	201004		C2442784	C2652784	COVER:PAPER FEED	1	1	O/O		25	3					V1000031	9111074
P CE4	C269	201004		C2452775	C2662775	PAPER TRAY:MOVEABLE:AUXILIARY	1	1	O/O		25	33					V1000031	9111074
P CE4	C269	201004		C2442775	C2652775	PAPER TRAY:1000	1	1	O/O		27	1					V1000031	9111074



Part Change Information List

Date: May 31, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P CE4	C269	201005		19070012	19070124	SDRAM:128M:2MX16X4:133MHZ:G9	5	5	X/O		140	154					V1000805	10031643



Part Change Information List

Date: Aug 31, 2010

Model	Code	PCIL Nr.	PCIL Correctio	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P CE4	C269	201008		C2504257	C2724257	PLATE:EXIT:FRONT:ASS'Y	2	2	X/O		95	13					V1000907	10040506
P CE4	C269	201008		C2504260	C2724260	PLATE:EXIT:REAR:ASS'Y	2	2	X/O		95	35					V1000907	10040506
P CE4	C269	201008		C2695124	C2695126	EPROM:I/O CONTROL	1	1	X/O		111	6					V1000795	10040316
P CE4	C269	201008		C2695262	C2695212	Harness: DC Drive: Output Ass'y	1	1	X/X		111	10	A		Y			
P CE4	C269	201008		C2695134	C2695140	EPROM:DUPLEX	1	1	X/O		111	15					V1000795	10040316
P CE4	C269	201008		C2695300	C2695320	DC POWER SUPPLY:MAIN:ASS'Y	1	1	X/X		113	12	A		Y		V1001486	10050497
P CE4	C269	201008		C2695216	C2695217	Harness: Main Switch: Ass'y	1	1	X/X		113	13	A		Y			

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P CE4	C269	201010		C2693126	C2693138	Bracket Pump Sensor	1	1	X/X		19	5	A		Y		V1000792	10030317
P CE4	C269	201010		C2693128	C2693139	SHIELDING PLATE-PISTON:PUMP-DUPLEX.EXCHANGE POWL	1	1	X/X		19	10	A		Y		V1000792	10030317
P CE4	C269	201010		C2693124	C2693137	PIN-DRIVE-PISTON:DUPLEX.EXCHANGE POWL	1	1	X/X		19	15	A		Y		V1000792	10030317
P CE4	C269	201010		C2693130	C2693140	Guide Plate: Piston Pump	1	1	X/X		19	18	A		Y			
P CE4	C269	201010		C2693056	C2693057	PISTON:PUMP-EXCHANGE POWL-ASS'Y	1	1	X/X		19	20	A		Y		V1000792	10030317
P CE4	C269	201010		C2693119	C2693118	GEAR:Z66-PISTON:EXCHANGE POWL-PRESS FIT	2	2	X/X		19	14						
											17	10	A		Y		V1000792	10030317



Part Change Information List

Date: November 30, 2010

Model	Code	PCIL Nr.	PCIL Correctio	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P CE4	C269	201011			C2625295	POWER SUPPLY CORD:CHN:ASS'Y	0	1			113	20					V1002263	10090023
P CE4	C269	201011		G3305720	G3305750	SDRAM-DIMM- 64MB	1	1	O/O		115	21					V1002498	10090658
P CE4	C269	201011		19070013	19070133	SDRAM:256M:4MX16X4:133MHZ:G15	1	1	O/O		129	217					V1002498	10090658



Part Change Information List

Date: February 28, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P CE4	C269	201102		C2653407	C2623408	CASE:MASTER EJECTION-ASS'Y	1	1	X/O		93	27					V1002711	10110320



Part Change Information List

Date: March 31, 2011

Model	Code	PCIL Nr.	PCIL Correcti on	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P CE4	C269	201103		C2690272	C2690273	PULL OUT	1	1	O/O		43	*					V1002669	
P CE4	C269	201103		C2443494	C2623494	CASE:UPPER RIGHT	1	1	X/O		93	25					V1002711	10110320

RICOH**Part Change Information List**

Date: July 28, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P CE4	C269	201107		C2575630	C2625630	CONTROL UNIT:WELDING	1	1	O/O		115	2					V1100600	11020073



Part Change Information List

Date: October 31, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P CE4	C269	201108		C2622570	C2622575	SIDE PLATE:OIL SUPPLY ROLLER:INK.FRONT:ASS'Y	1	1	X/X		69	9	A		RC269027		V1101380	11040502
P CE4	C269	201108		C2622573	C2622577	SIDE PLATE:OIL SUPPLY ROLLER:INK.REAR:ASS'Y	1	1	X/X		69	17	A		RC269027		V1101380	11040502



Part Change Information List

Date: April 27, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	EGN Nr.
P CE4	C269	201202		C2695814	C2695814	DC MOTOR PAPER FEED TRAY 24V	1	1	LOC		72	11					V1103638	11110420
P CE4	C269	201202		C2692306	C2692317	OIL SUPPLY ROLLER OIL SUPPLY ROLLER ASS'Y	1	1	X/O		85	31					V1101380	11104090
P CE4	C269	201202		C2695170	C2695171	PCB ACU FROM EXP ASS'Y	1	1	X/X		89 120	6 4			RC269028		V1103437	11100742



Part Change Information List

Date: April 27, 2012

Model	Code	PCIL No.	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. No.	ECN No.
P CE4	C269	201204		C2592210	C2592212	PUMP UNIT	1	1	O/O		65	23					V1103923	11110458
P CE4	C269	201204		C2572137	C2592136	GUIDE THERMAL HEAD SHEET	1	1	X/O		77	19					V1103922	11110125



Part Change Information List

Date: May 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P CE4	C269	201205		C2621482	C2691482	KEYTOP:START	1	1	O/O		15	12					V1200070	



Part Change Information List

Date: July 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P CE4	C269	201207		AA050107	C2621688	WIRE:SCANNER:DRIVE	2	2	O/O		75	17					V1200416	11121187

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P CE4	C269	201210		C2621261	C2801261	BRACKET:OPERATION PANEL:PROTECT:RIGHT	1	1	O/O		13	24					V1202354	12080469
P CE4	C269	201210		C2695632	C2805635	SHADEING PLATE:OPERATION PANEL:CAT'S	1	1	O/O		15	30					V1202354	12080469
P CE4	C269	201210		C2441078	C2801078	COVER:HARNESS	1	1	O/O		101	9					V1202354	12080469
P CE4	C269	201210		C2443570	C2623570	STAY:UPPER:MAIN:WELDING	1	1	X/O		101	10					V1202355	12080490
P CE4	C269	201210		C2441273	C2801273	SUPPORTING PLATE:SIDE PLATE:RIGHT UPPER	1	1	O/O		103	15					V1202354	12080469

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
P CE4	C269	201211		C2442775	C2652775	PAPER TRAY:1000	1	1	O/O		25	18					V1200645	
P CE4	C269	201211		A2505736	C2695736	STABILIZER:XENON LAMP	1	1	O/O		73	14					V1201767	12060562



Part Change Information List

Date: January 31, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P CE4	C269	201301		C2621371	C2801371	COVER:MAIN SWITCH	1	1	O/O		15	23					V1202356	12080476

RICOH**Part Change Information List**

Date: February 28, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P CE4	C269	201302		C2691068	C2811068	BRACKET:BASE:FIX:DUPLEX	1	1	O/O		113	2					V1300337	12122327



Part Change Information List

Date: May 31, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P CE4	C269	201305		C2695620	C2805616	BRACKET:PCB:ASS'Y	1	1	O/O		111	19					V1300009	12080824
P CE4	C269	201305		09544008N	AA143592	SCREW- M4X6	1	1	O/O		111	19					V1301541	13031524



Part Change Information List

Date: June 28, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P CE4	C269	201306		C2575215	C2805215	HARNESS:DRUM:ID:ASS'Y	1	1	X/O		61	39					V1302084	13011635
P CE4	C269	201306		C2575229	C2805229	HARNESS:DRUM:ID:CONNECTING:ASS'Y	1	1	X/O		61	41					V1302084	13011635
P CE4	C269	201306		C2691937	C2811937	UPPER BASE:TRANSPORT:ASS'Y	1	1	O/O		77	28					V1302194	13051347
P CE4	C269	201306		C2575202	C2805202	HARNESS:DC FAN MOTOR:CONNECTING:ASS'Y	1	1	X/O		99	19					V1302125	13011211



Part Change Information List

Date: August 30, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set Int	RTB	Note	Ref Number	ECN Number
P CE4	C269	201308		C2575852	C2815852	OPTICS SENSOR:MASTER:DRUM:2	1	1	O/O		33	28				V1302194	13051347
P CE4	C269	201308		C2695221	C2815221	HARNESS:GROUND WIRE:HALE:ASS'Y	1	1	O/O		37	5				V1302191	13051415
P CE4	C269	201308		C2695256	C2815256	HARNESS:CONNECTING:EXIT:SENSOR:ASS'Y	1	1	O/O		39	17				V1302191	13051415
P CE4	C269	201308		C2695242	C2815242	HARNESS:TRAY:FEED PAPER AGAIN:ASS'Y	1	1	O/O		43	4				V1302195	13051345
P CE4	C269	201308		C2695249	C2815249	HARNESS:GROUND WIRE:FEED PAPER AGAIN:ASS'Y	1	1	O/O		43	14				V1302195	13051345
P CE4	C269	201308		C2693003	C2813003	SEPARATION UNIT:EXIT:ASS'Y	1	1	X/O		59	1				V1302281	
P CE4	C269	201308		C2575214	C2805214	HARNESS:DRUM:ASS'Y	1	1	O/O		67	15				V1301520	
P CE4	C269	201308		C2575855	C2815855	OPTICS SENSOR:MASTER:SET SENSOR	1	1	X/O		81	6				V1302125	13011211



Part Change Information List

Date: September 30, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set Int	RTB	Note	Ref Number	ECN Number
P CE4	C269	201309		C2574000	C2804000	CLAMP:OPEN AND CLOSE:MASTER FEED:ASS'Y	1	1	O/O		23	24				V1301549	
P CE4	C269	201309		C2575851	C2805851	OPTICS SENSOR:MASTER	3	3	X/O		35 91 99	5 30 14				V1302125	13011211
P CE4	C269	201309		C2693003	C2813003	SEPARATION UNIT:EXIT:ASS'Y	1	1	X/O		59	21				V1302191	13051415
P CE4	C269	201309		C2691937	C2811937	UPPER BASE:TRANSPORT:ASS'Y	1	1	O/O		77	28				V1302281	
P CE4	C269	201309		G3305720	G3305750	SDRAM-DIMM- 64MB	1	1	O/O		115	21				V1303115	



Part Change Information List

Date: October 31, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P CE4	C269	201310		C2572805	C2802805	PAPER TRAY:FIX:ASS'Y	1	1	O/O		27	9					V1303371	13011870
P CE4	C269	201310		C2575850	C2805850	OPTICS SENSOR:MASTER:DRUM:1	1	1	O/O		33	8					V1303371	13011870



Part Change Information List

Date: November 29, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P CE4	C269	201311		C2575224	C2805224	HARNESS:DRUM:HP:ASS'Y	1	1	X/O		109	15					V1302364	13011207



Part Change Information List

Date: December 27, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number	
P CE4	C269	201312		C2695164	C2695178	PCB:LCDC:CAT'S EYE:NA:ASS'Y	1	1	X/O		15	22						V1303192	13080243
P CE4	C269	201312		C2802805	C2812805	PAPER TRAY:FIX:ASS'Y	1	1	O/O		27	9						V1303394	
P CE4	C269	201312		C2691905	C2691906	PLOTTER:EXP:ASS'Y	1	1	X/O		77	*						V1303030	13071610



Part Change Information List

Date: January 31, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P CE4	C269	201401		C2575241	C2805241	HARNESS:REGISTRATION ROLLER:PRESSURE RELEASE:ASS'Y	1	1	O/O		29	5					V1303371	13011870
P CE4	C269	201401		C2575153	C2805153	PRINTED CIRCUIT BOARD:SEPARATION CHANGE:ASS'Y	1	1	O/O		31	9					V1301316	
P CE4	C269	201401		C2575256	C2805256	HARNESS:OIL SUPPLY ROLLER:MOTOR:ASS'Y	1	1	O/O		67	1					V1301899	
P CE4	C269	201401		C2592630	C2805224	HARNESS:DRUM:HP:ASS'Y	2	2	X/O		109	14					V1302364	13011207
P CE4	C269	201401		C2695320	C2815300	DC POWER SUPPLY:MAIN:ASS'Y	1	1	O/O		113	12					V1300736	13020821



Part Change Information List

Date: February 28, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P CE4	C269	201402		C2695166	C2695179	PCB:LCDC:CAT'S-EYE:EU:ASS'Y	1	1	X/O		15	22					V1303192	13080243
P CE4	C269	201402		C2575208	C2815208	HARNESS:DRUM:CONNECTING:ASS'Y	1	1	O/O		33	5					V1302548	13061049



Part Change Information List

Date: April 30, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P CE4	C269	201404		C2575284	C2805264	HARNESS:REGISTRATION:ASS'Y	1	1	O/O		35	15					V1303371	13011870
P CE4	C269	201404		C2805855	C2815855	OPTICS SENSOR:MASTER:SET SENSOR	1	1	O/O		81	6					V1302278	
P CE4	C269	201404		C2805224	C2815224	HARNESS:DRUM:HP:ASS'Y	1	1	O/O		109	14					V1302548	13061049
P CE4	C269	201404		G3305750	G3305752	PCB:SDRAM-DIMM:64MB:PBF:ASS'Y	1	1	O/O		115	21					V1302336	13051805



Part Change Information List

Date: August 29, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P CE4	C269	201408		C2625236	C2805236	HARNESS:PAPER:SIZE:ASS'Y	1	1	O/O		27	34					V1303371	13011870
P CE4	C269	201408		C2805153	C2815153	PRINTED CIRCUIT BOARD:SEPARATION CHANGE:ASS'Y	1	1	O/O		31	9					V1302547	13061405
P CE4	C269	201408		C2575857	C2805857	OPTICS SENSOR:DOUBLE FEED SENSOR:PHOTO	1	1	O/O		35	2					V1303371	13011870



Part Change Information List

Date: October 31, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P CE4	C269	201410		C2695240	C2815240	HARNESS:DUPLX UNIT:CONNECTING:ASS'Y	1	1	O/O		109	2					V1302548	13061049



Part Change Information List

Date: February 27, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P CE4	C269	201502		C2815300	C2815301	DC POWER SUPPLY:MAIN:ASS'Y	1	1	O/O		113	12					V1403964	14100915



Part Change Information List

Date: April 1, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P CE4	C269	201503		C2575238	C2805238	HARNESS:SEPARATION:ASS'Y	1	1	O/O	N	31	8					V1303371	13011870
P CE4	C269	201503		C2575238	C2805238	HARNESS:SEPARATION:ASS'Y	1	1	O/O	N	31	8					V1303371	13011870



Part Change Information List

Date: May 8, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P CE4	C269	201504		C2695244	C2815244	HARNESS:CONNECTING:HP:ENCODER:ASS'Y	1	1	O/O	N	21	6					V1302548	13061049
P CE4	C269	201504		C2695244	C2815244	HARNESS:CONNECTING:HP:ENCODER:ASS'Y	1	1	O/O	N	21	6					V1302548	13061049
P CE4	C269	201504		C2815300	C2815301	DC POWER SUPPLY:MAIN:ASS'Y	1	1	O/O	N	113	12					V1404038	
P CE4	C269	201504		C2815300	C2815301	DC POWER SUPPLY:MAIN:ASS'Y	1	1	O/O	N	113	12					V1404038	



Part Change Information List

Date: Feburary 1, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P CE4	C269	201601		C2695179	C2695182	PCB:LCDC:CAT'S-EYE:EU:ASS'Y	1	1	X/O	N	15	22					V1500686	15021198
P CE4	C269	201601		C2695179	C2695182	PCB:LCDC:CAT'S-EYE:EU:ASS'Y	1	1	X/O	N	15	22					V1500686	15021198
P CE4	C269	201601		A2505725	C2825333	ROCKER SWITCH:AJ8R9013F	1	1	O/O	N	105	1					V1600085	15061469
P CE4	C269	201601		A2505725	C2825333	ROCKER SWITCH:AJ8R9013F	1	1	O/O	N	105	1					V1600085	15061469



Part Change Information List

Date: April 7, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P CE4	C269	201603		C2445805	C2815805	PHOTOINTERRUPTOR:OJ-RC19-A5	3	3	O/O	N	21	1					V1600464	16020430
P CE4	C269	201603		C2445805	C2815805	PHOTOINTERRUPTOR:OJ-RC19-A5	3	3	O/O	N	21	1					V1600464	16020430
P CE4	C269	201603		C2652906	C2812906	FEED ROLLER:LOWER	1	1	O/O	N	35	22		0			V1502505	14100306
P CE4	C269	201603		C2652906	C2812906	FEED ROLLER:LOWER	1	1	O/O	N	35	22		0			V1502505	14100306



Part Change Information List

Date: April 28, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P CE4	C269	201604		C2575854	C2815854	OPTICS SENSOR:MASTER:DUCT	1	1	O/O	N	79	10					V1600859	
P CE4	C269	201604		C2575854	C2815854	OPTICS SENSOR:MASTER:DUCT	1	1	O/O	N	79	10					V1600859	



Part Change Information List

Date: April 28, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P CE4	C269	201605		AW020141	AW020224	PHOTOINTERRUPTOR:GP1A173LCSVF	1	1	O/O	N	17	1					V1600690	16030153
P CE4	C269	201605		AW020141	AW020224	PHOTOINTERRUPTOR:GP1A173LCSVF	1	1	O/O	N	17	1					V1600690	16030153
P CE4	C269	201605		AW020141	AW020224	PHOTOINTERRUPTOR:GP1A173LCSVF	1	1	O/O	N	19	4					V1600690	16030153
P CE4	C269	201605		AW020141	AW020224	PHOTOINTERRUPTOR:GP1A173LCSVF	2	2	O/O	N	23	9					V1600690	16030153
P CE4	C269	201605		AW020141	AW020224	PHOTOINTERRUPTOR:GP1A173LCSVF	5	5	O/O	N	27	26					V1600690	16030153
P CE4	C269	201605		AW020141	AW020224	PHOTOINTERRUPTOR:GP1A173LCSVF	3	3	O/O	N	29	4					V1600690	16030153
P CE4	C269	201605		AW020141	AW020224	PHOTOINTERRUPTOR:GP1A173LCSVF	2	2	O/O	N	31	7					V1600690	16030153
P CE4	C269	201605		AW020141	AW020224	PHOTOINTERRUPTOR:GP1A173LCSVF	1	1	O/O	N	41	21					V1600690	16030153
P CE4	C269	201605		AW020141	AW020224	PHOTOINTERRUPTOR:GP1A173LCSVF	1	1	O/O	N	45	9					V1600690	16030153
P CE4	C269	201605		AW020141	AW020224	PHOTOINTERRUPTOR:GP1A173LCSVF	3	3	O/O	N	53	3					V1600690	16030153
P CE4	C269	201605		AW020141	AW020224	PHOTOINTERRUPTOR:GP1A173LCSVF	1	1	O/O	N	57	26					V1600690	16030153
P CE4	C269	201605		AW020141	AW020224	PHOTOINTERRUPTOR:GP1A173LCSVF	1	1	O/O	N	65	22					V1600690	16030153
P CE4	C269	201605		AW020141	AW020224	PHOTOINTERRUPTOR:GP1A173LCSVF	1	1	O/O	N	67	13					V1600690	16030153
P CE4	C269	201605		AW020141	AW020224	PHOTOINTERRUPTOR:GP1A173LCSVF	2	2	O/O	N	83	3					V1600690	16030153
P CE4	C269	201605		AW020141	AW020224	PHOTOINTERRUPTOR:GP1A173LCSVF	2	2	O/O	N	89	9					V1600690	16030153
P CE4	C269	201605		AW020141	AW020224	PHOTOINTERRUPTOR:GP1A173LCSVF	2	2	O/O	N	105	14					V1600690	16030153
P CE4	C269	201605		AW020141	AW020224	PHOTOINTERRUPTOR:GP1A173LCSVF	1	1	O/O	N	107	5					V1600690	16030153
P CE4	C269	201605		AW020141	AW020224	PHOTOINTERRUPTOR:GP1A173LCSVF	2	2	O/O	N	109	11					V1600690	16030153



Part Change Information List

Date: July 1, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P CE4	C269	201606		C2694900	C2694928	TRAY:FEED PAPER AGAIN:ASS'Y	1	1	O/O	N	43	15					V1600701	
P CE4	C269	201606		C2694900	C2694928	TRAY:FEED PAPER AGAIN:ASS'Y	1	1	O/O	N	43	15					V1600701	



Part Change Information List

Date: July 1, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P CE4	C269	201607		C2694900	C2694928	TRAY:FEED PAPER AGAIN:ASS'Y	1	1	O/O	N	43	15					V1600690	16030153
P CE4	C269	201607		C2694900	C2694928	TRAY:FEED PAPER AGAIN:ASS'Y	1	1	O/O	N	43	15					V1600690	16030153



Part Change Information List

Date: November 2, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P CE4	C269	201611		C2293495	C2813495	PAWL:RUBBER:PRESSURE PLATE	2	2	O/O	N	93	15					V1600373	
P CE4	C269	201611		C2293495	C2813495	PAWL:RUBBER:PRESSURE PLATE	2	2	O/O	N	93	15					V1600373	



Part Change Information List

Date: Apeil 4, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P CE4	C269	201703		C2452775	C2662775	PAPER TRAY:MOVEABLE:AUXILIARY	1	1	O/O	N	25	18					V1700318	
P CE4	C269	201703		C2452775	C2662775	PAPER TRAY:MOVEABLE:AUXILIARY	1	1	O/O	N	25	18					V1700318	
Cal's Eye	C269	201703		C2622512	C2802512	PUMP UNIT	1	1	O/O	N	65	23						



Part Change Information List

Date: December 27, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P CE4	C269	201712		C2362018	B7004327	TIMING BELT:B40S2M90	1	1	O/O	N	83	9					V1702351	16090785