



Priport Platinum (C267)

PARTS CATALOG

First edition, March 2006

Ricoh Company, LTD.

Priport Platinum (C267)

PARTS CATALOG

This catalog gives the numbers and names of parts on this machine.

Platinum	(C267)
DF Type20	(C642)
Color Drum Type20	(C647)
TAPE Dispenser Type20	(C651)
Platen Cover Type 1018	(B406)

Priport Platinum (C267)

Priport Platinum (C267)

PARTS CATALOG

This catalog gives the numbers and names of parts on this machine.

LOCATION OF UNIT 2

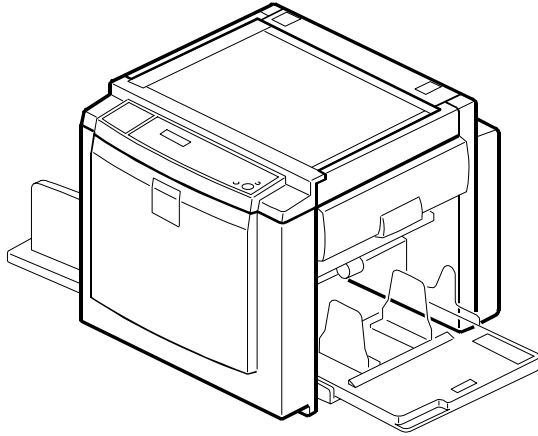
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March ,24 ' 2006

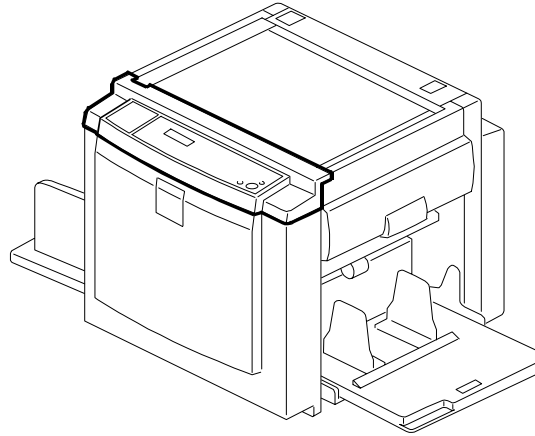
LOCATIONS OF UNITS

1. EXTERIOR (C267)



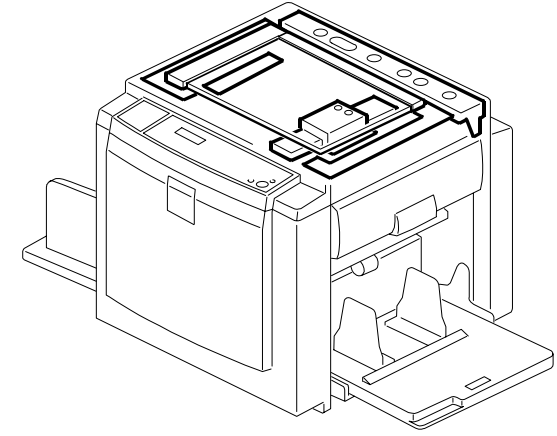
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2. OPERATION PANEL (C267)



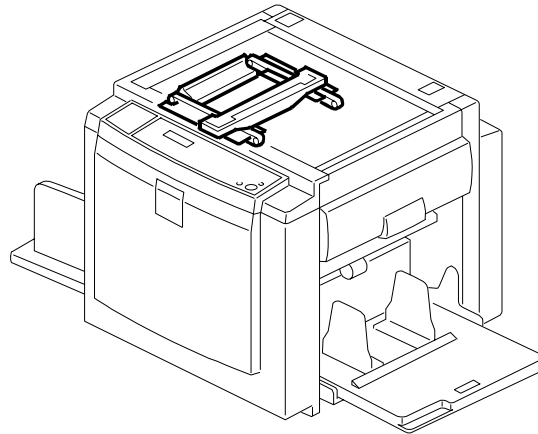
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3. SCANNER UNIT 1 (C267)



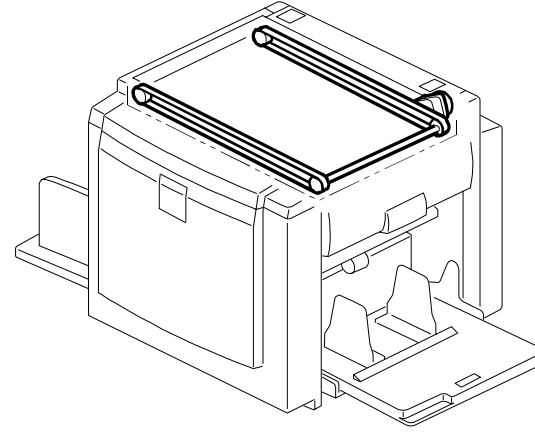
See Page 13

4. SCANNER UNIT 2 (C267)



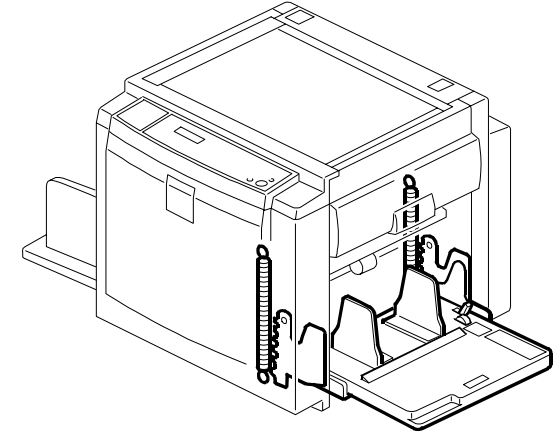
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5. SCANNER UNIT 3 (C267)



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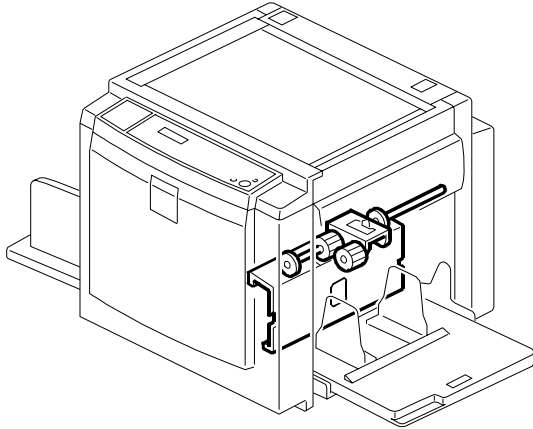
6. PAPER TABLE SECTION (C267)



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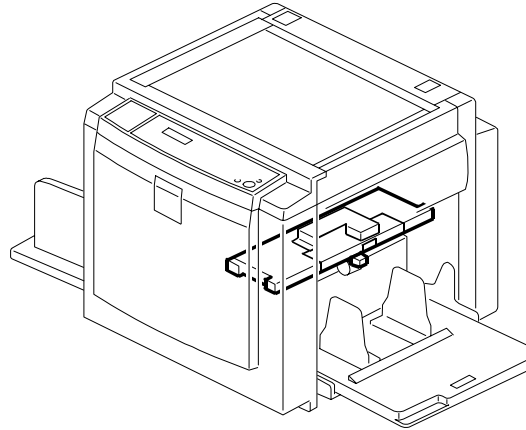
LOCATIONS OF UNITS

7. PAPER REGISTRATION 1 (C267)



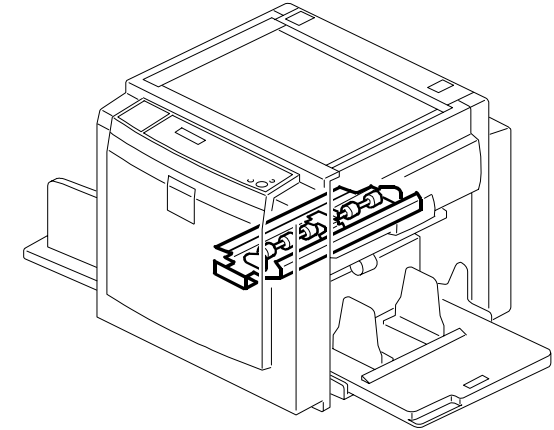
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8. PAPER REGISTRATION 2 (C267)



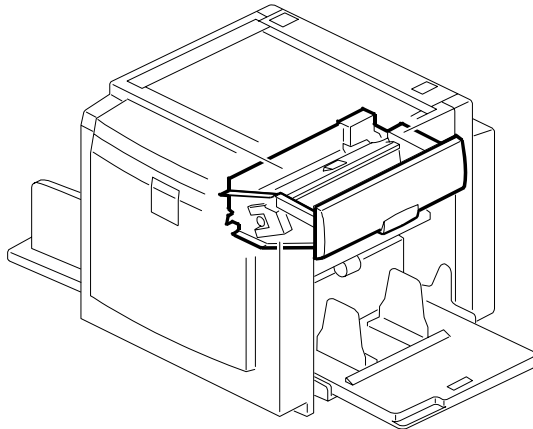
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9. PAPER FEED SECTION (C267)



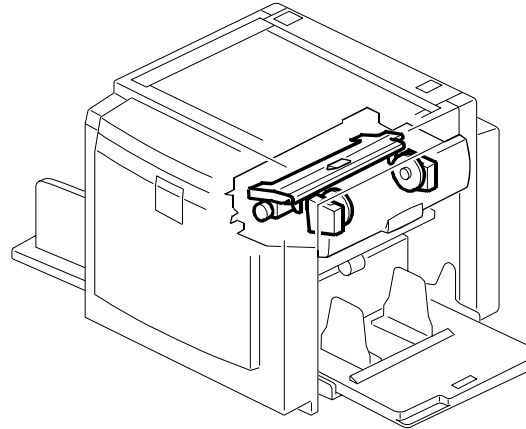
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10. PROTTER UNIT 1 (C267)



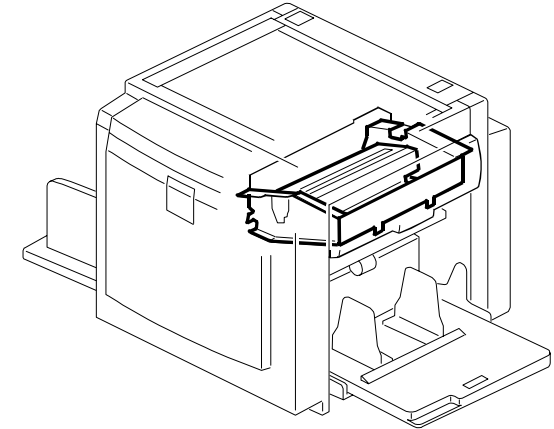
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11. PROTTER UNIT 2 (C267)



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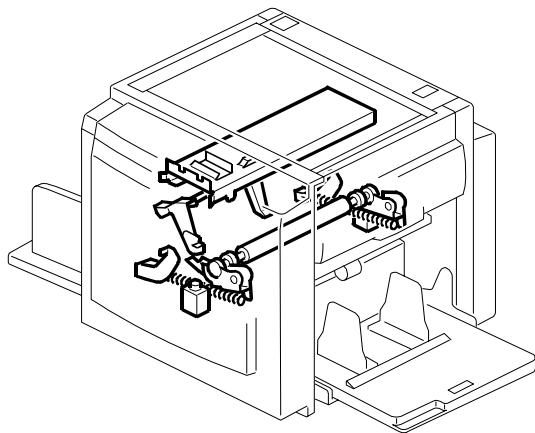
12. PROTTER UNIT 3 (C267)



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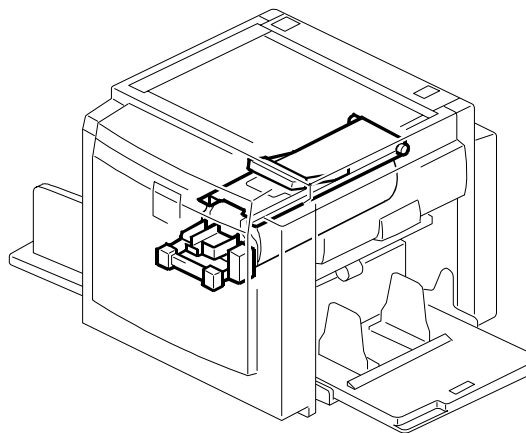
LOCATIONS OF UNITS

13. PRESS ROLLER SECTION (C267)



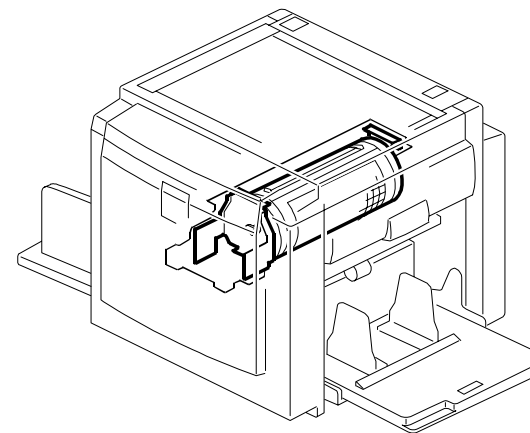
See Page 33

14. DRUM UNIT 1 (C267)



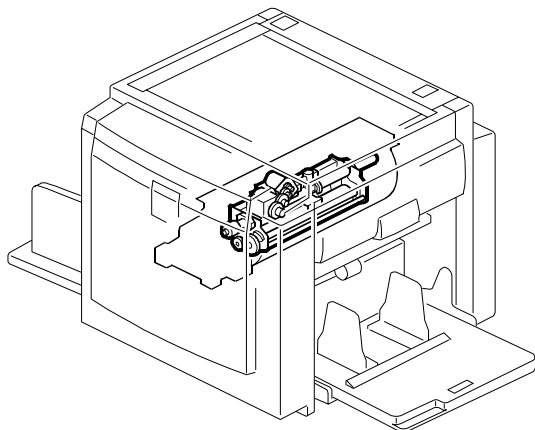
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15. DRUM UNIT 2 (C267)



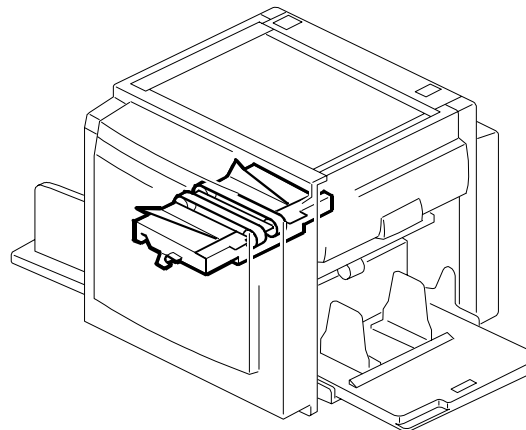
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16. DRUM UNIT 3 (C267)



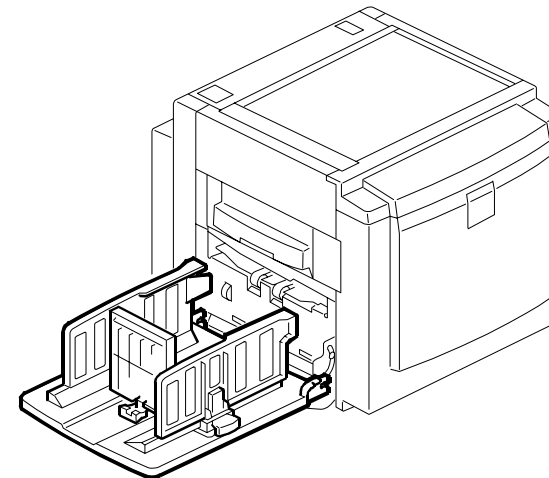
See Page 39

17. VACUUME FAN UNIT (C267)



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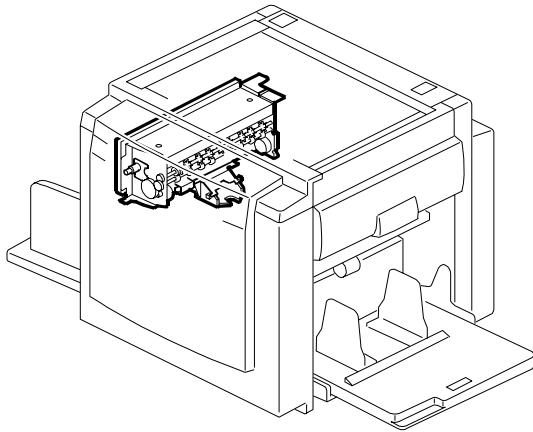
18. DELIBARY TABLE (C267)



See Page 43

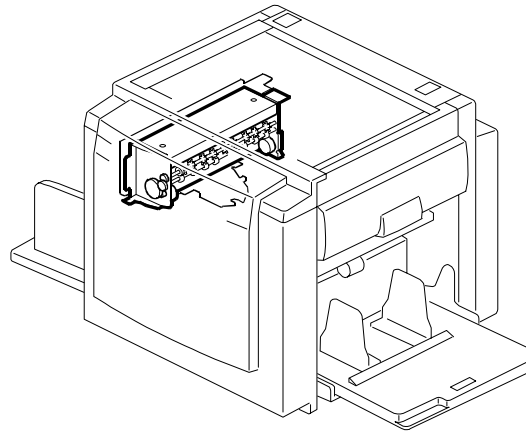
LOCATIONS OF UNITS

19. MASTER EJECT UNIT 1 (C267)



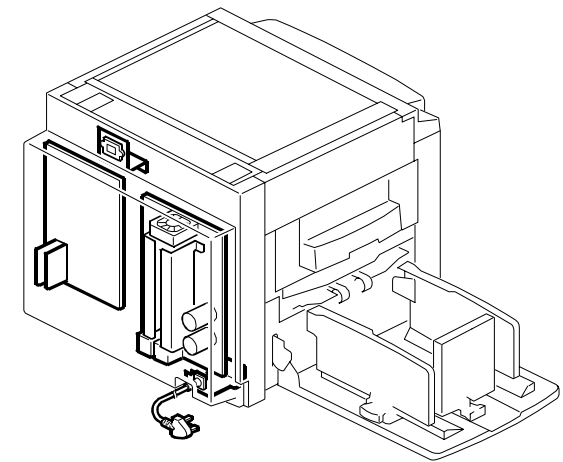
See Page 45

20. MASTER EJECT UNIT 2 (C267)



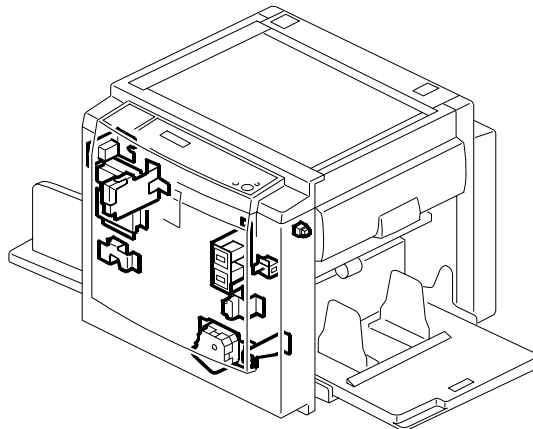
See Page 47

21. ELECTRICAL SECTION 1 (C267)



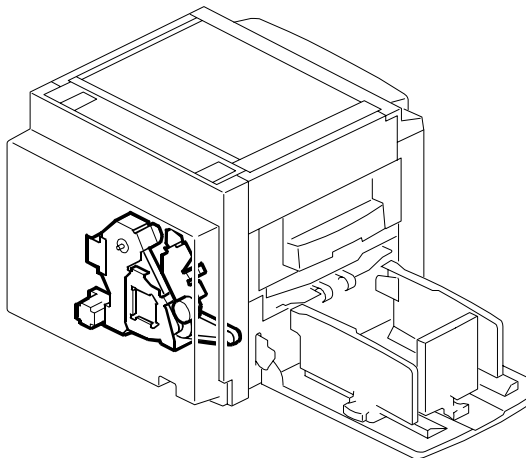
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22. ELECTRICAL SECTION 2 (C267)



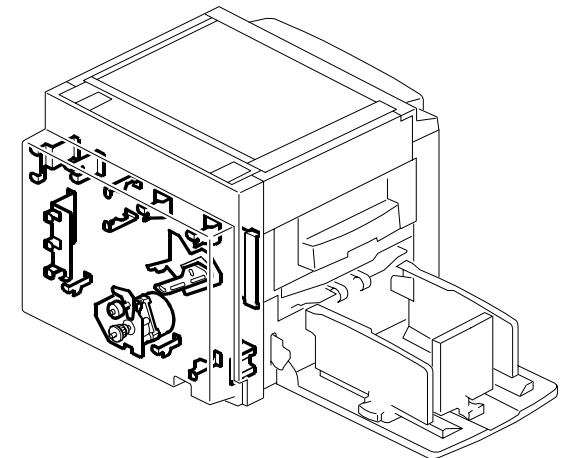
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23. DRIVE SECTION 1 (C267)



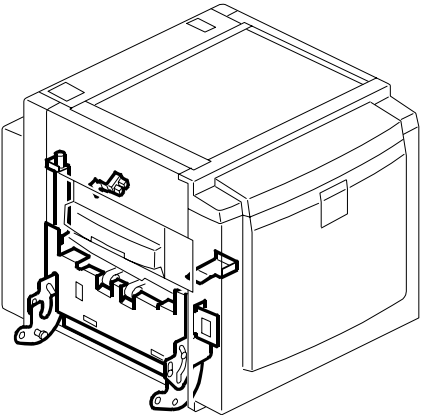
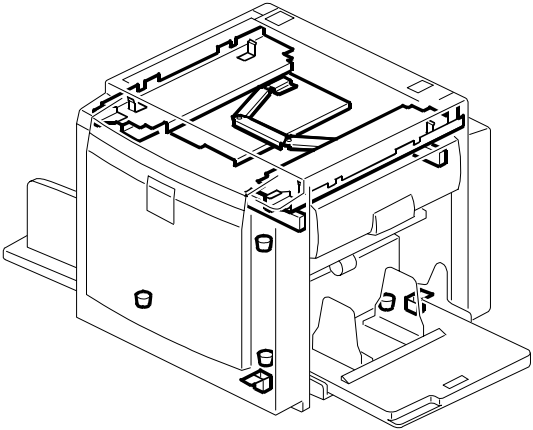
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24. DRIVE SECTION 2 (C267)

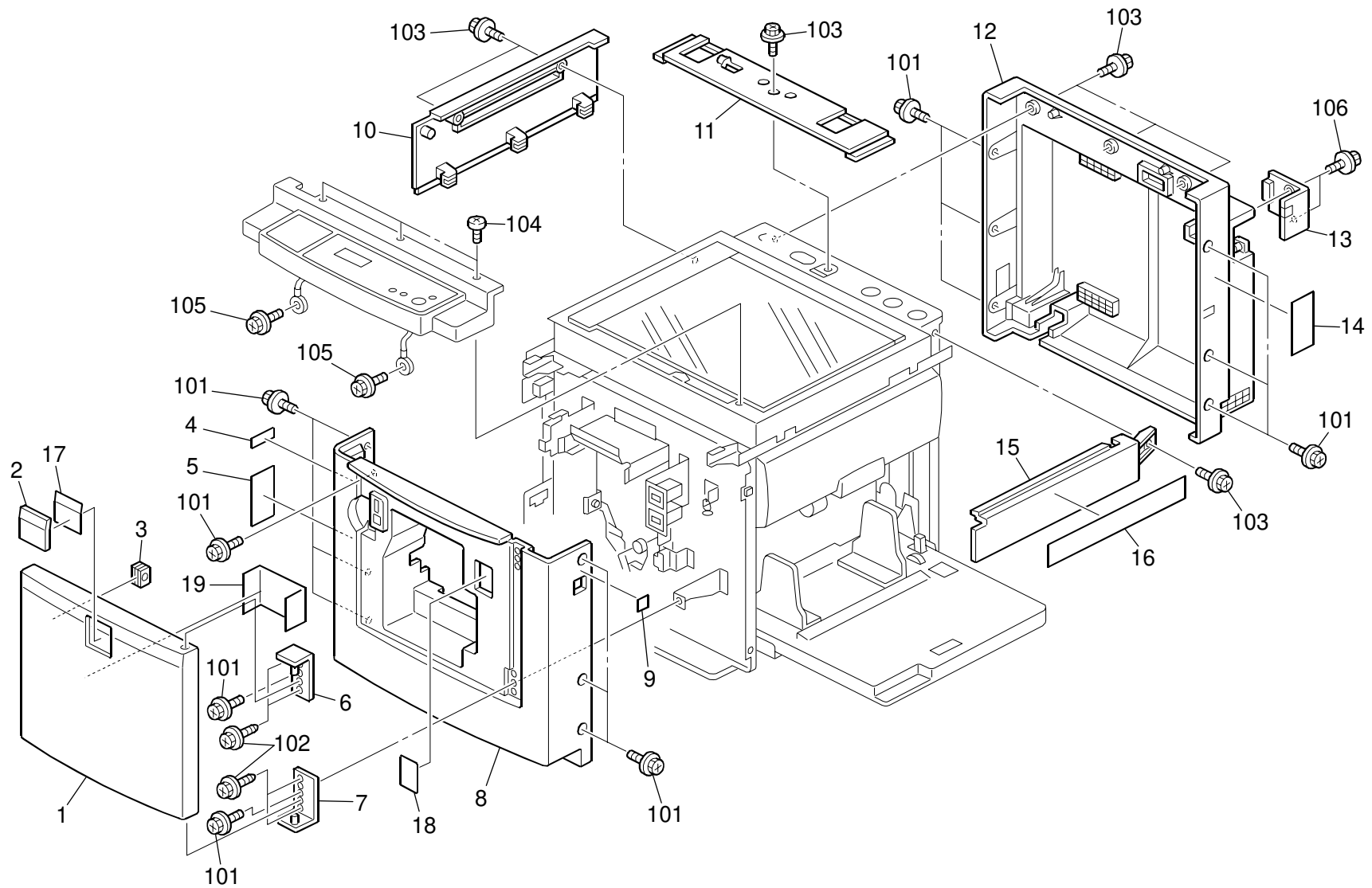


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LOCATIONS OF UNITS

25. FRAME SECTION 1 (C267)  See Page 57	26. FRAME SECTION 2 (C267)  See Page 59	

1.EXTERIOR (C267)

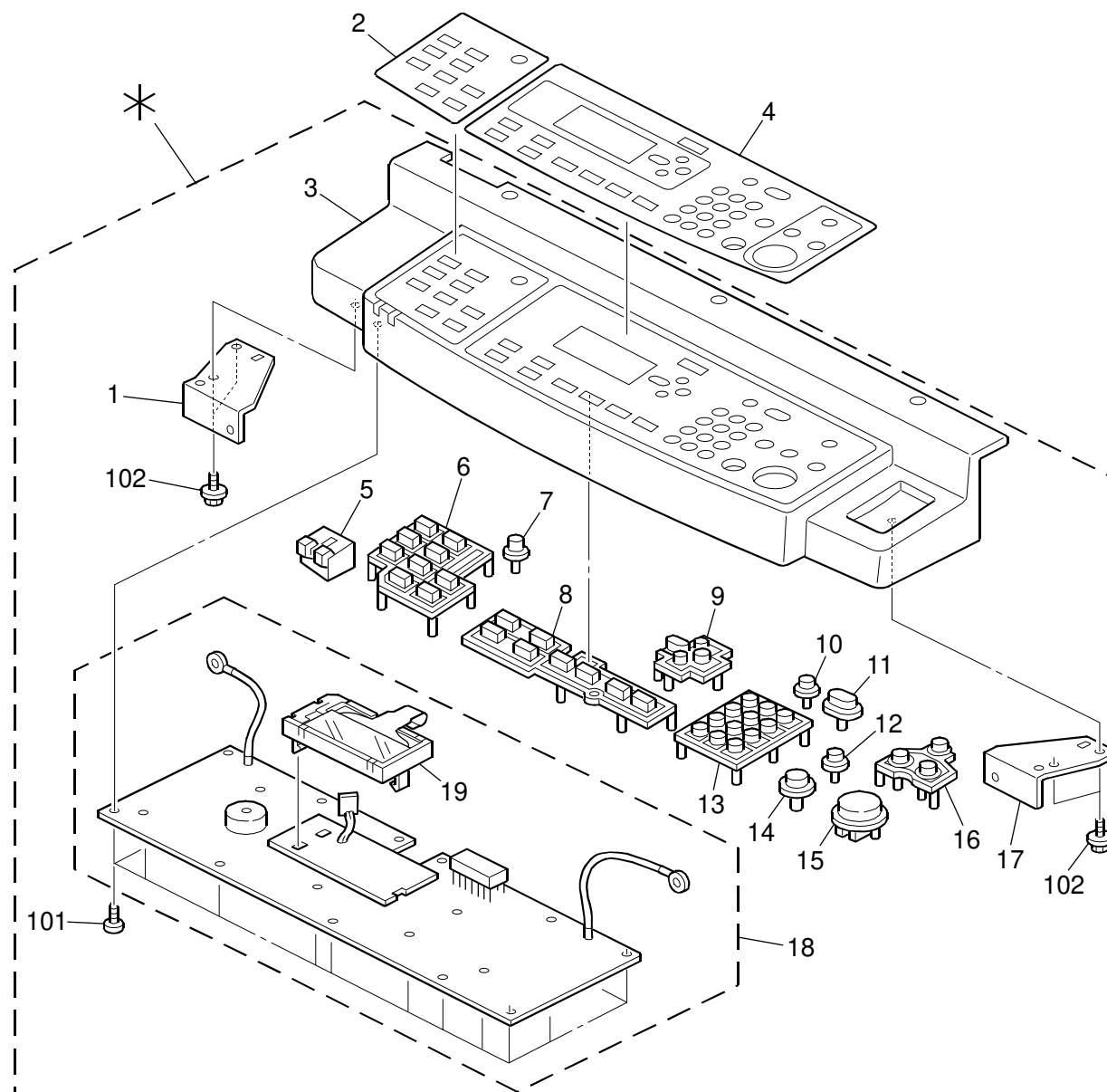


1.EXTERIOR (C267)

Index No.	Part No.	Description	Q'ty Per Assembly
1	C267 1301	Cover:Door	1
2	B132 1531	Panel:Logo	1
3	AG07 0514	Magnet Catch	1
4	C267 1341	Decal:Main Switch:CHN	1
5	C252 1341	Decal:Caution Chart	1
6	C267 1311	Hinge:Door:Upper:Ass'y	1
7	C267 1312	Hinge:Door:Lower:Ass'y	1
8	C267 1302	Cover:Front	1
9	C238 1352	Decal - Paper Table	1
10	C267 1306	Cover:Scanner:Left	1
11	B039 1303	Rear Scanner Cover	1
12	C267 1303	Cover:Rear	1
13	C267 1307	Cap:Rear	1
14	C252 1341	Decal:Caution Chart	1
15	C267 1305	Cover:Scanner:Right	1
16	C238 5660	Decal - Master Set	1
17	C267 1350	Sheet:Emblem:RIC:CHN	1
17	C267 1351	Sheet:Emblem:RIC:Asia/LA	1
17	C267 1357	Sheet:Emblem:STD	1
17	C267 1359	Sheet:Emblem:GES:CHN	1
17	C267 1360	Sheet:Emblem:GES:Asia/LA	1
18	C249 1356	Counter Sheet	1
19	C267 1331	Sheet:Receiving Sub-unit:Door:Front	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 4008N	Tapping Screw:4x8	
102	0450 4010P	Tapping Screw:4x10	
103	0451 3008N	Tapping Screw - M3x8	
104	0353 0040N	Screw - M3X4	
105	0451 3006N	Tapping Screw - 3x6	
106	0451 4010N	Tapping Screw:4x10	

2.OPERATION PANEL (C267)

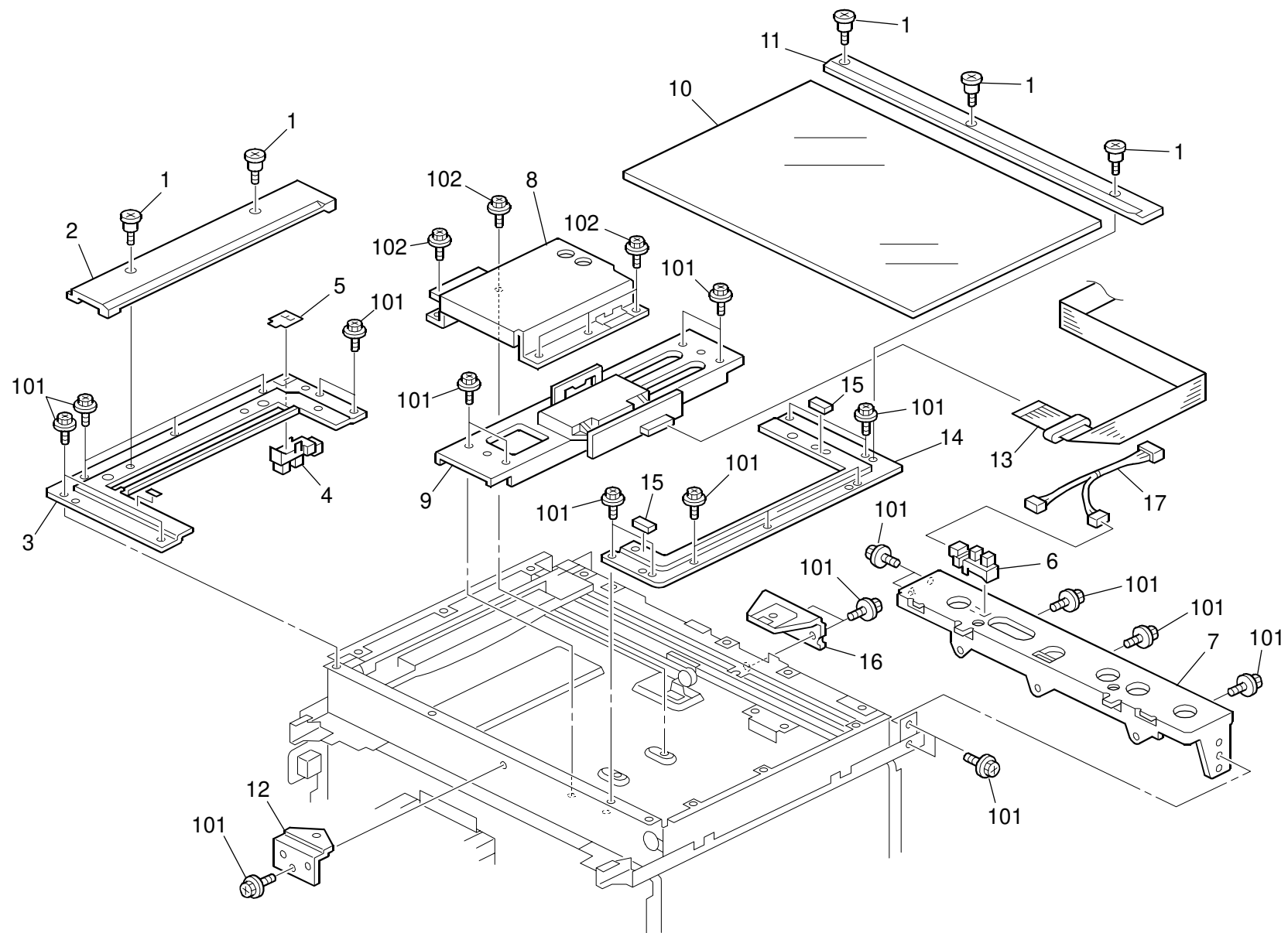


2.OPERATION PANEL (C267)

Index No.	Part No.	Description	Q'ty Per Assembly
*	C267 1450	Operation Panel:EXP:Ass'y	1
1	C267 1496	Bracket:Operation Sub-unit:Left	1
2	C267 1481	Sheet:Operation Sub-unit:Left:English	1
2	C267 1483	Sheet:Operation Sub-unit:Left:EU	1
2	C267 1485	Sheet:Operation Sub-unit:Left:Chinese	1
3	C267 1460	Case:Operation Sub-unit	1
4	C267 1480	Sheet:Operation Sub-unit:Right:English	1
4	C267 1482	Sheet:Operation Sub-unit:Right:EU	1
4	C267 1484	Sheet:Operation Sub-unit:Right:Chinese	1
5	C267 1495	Lens:LED:Operation Sub-unit	1
6	C267 1474	Keytop:Memory	1
7	C267 1479	Keytop:User Tools	1
8	C267 1475	Keytop:Magnification	1
9	C267 1477	Keytop:Return	1
10	C267 1471	Keytop:Program	1
11	C267 1492	Keytop:Reset	1
12	C267 1476	Keytop:Try Print	1
13	C267 1470	Keytop:Numeric	1
14	C267 1473	Keytop:Clear/Stop	1
15	C267 1472	Keytop:Start	1
16	C267 1478	Keytop:Contenance	1
17	C267 1497	Bracket:Operation Sub-unit:Right	1
18	C267 5160	PCB:Operation Sub-unit:Ass'y	1
19	B129 1495	LCD	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0452 3008N	Tapping Screw - M3x8	
102	0451 4006N	Tapping Screw - 4x6	

3.SCANNER UNIT 1 (C267)

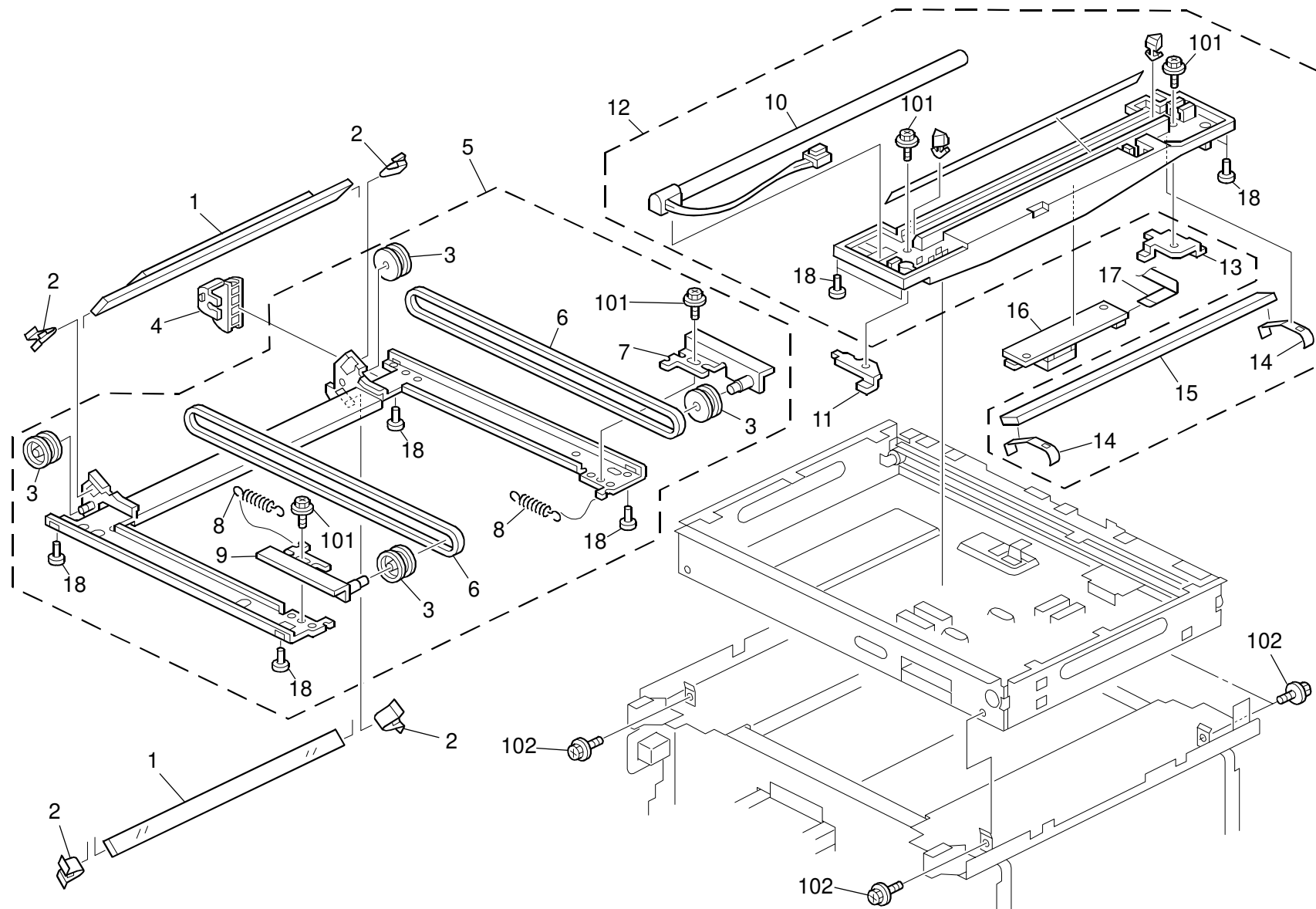


3. SCANNER UNIT 1 (C267)

Index No.	Part No.	Description	Q'ty Per Assembly
1	A193 1759	Stepped Screw	5
2	C267 1660	Scale:Left:Ass'y	1
3	B039 1710	Left Scanner Bracket	1
4	AW02 0156	Photointerruptor:EE-SX4235A-P2	1
5	A193 1793	Scanner Home Sensor Stopper	1
6	GW02 0020	Photointerruptor:LG248NI1	2
7	B039 1068	ADF Bracket	1
8	B276 1808	Inner Cover	1
9	B259 1812	Lens Unit	1
10	A250 1752	Exposure Glass	1
11	B268 1751	Scale - Inner Back	1
12	B039 1666	Bracket - Operation Panel	1
13	C267 1804	Harness:FFC:Ass'y	1
14	B039 1712	Right Scanner Bracket	1
15	5442 1924	Exposure Glass Cushion	2
16	B039 1658	Rear Scale Bracket	1
17	C267 5284	Harness:Scanner:Ass'y	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006N	Tapping Screw - 3x6	
102	0454 3006Q	Tapping Screw - M3x6	

4. SCANNER UNIT 2 (C267)

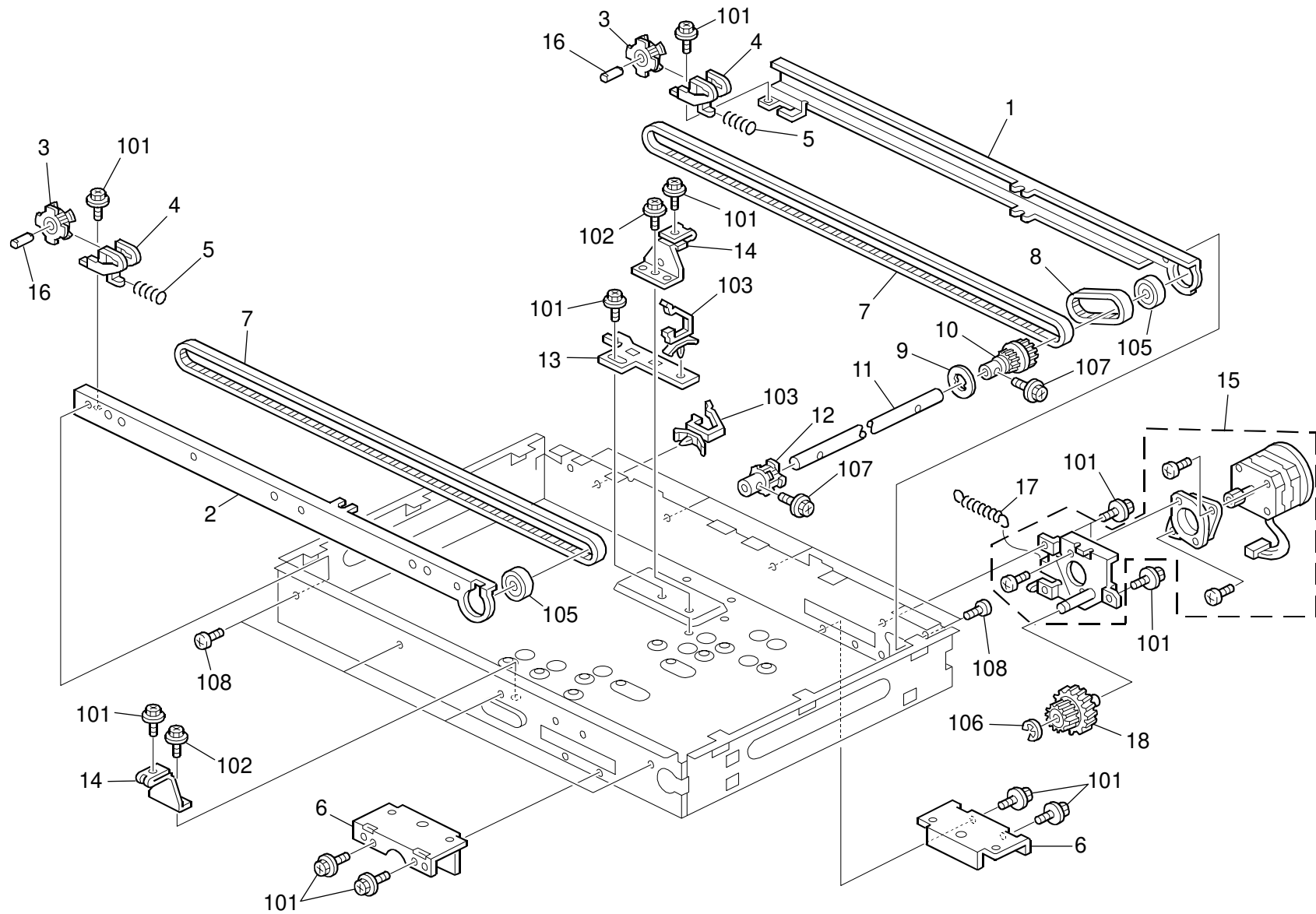


4. SCANNER UNIT 2 (C267)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B039 1787	2nd Mirror	2
2	B039 1781	2nd Mirror Holder	4
3	B039 1785	Scanner Drive Pulley	4
4	B121 1782	Flexible Board Guide	1
5	B259 1768	Carriage No.2 Ass'y	1
6	B039 1784	Scanner Drive Belt	2
7	B259 1778	Idler Belt Pulley Bracket - Rear	1
8	B039 1790	Tension Spring	2
9	B259 1776	Idler Belt Pulley Bracket - Front	1
10	B121 1757	Xenon Lamp Mm8 26000/70	1
11	B039 1758	Timing Belt Holder - Front	1
12	B121 1751	No.1 Carriage Ass'y	1
13	B039 1759	Timing Belt Holder - Rear	1
14	B121 1766	No.1 Mirror Clamp	2
15	B121 1762	No.1 Mirror	1
16	B259 1763	Xenon Lamp Stabilizer	1
17	C267 5282	Harness:Scanner:Stabilizer	1
18	G570 2730	Slider - Scanner	8

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006N	Tapping Screw - 3x6	
102	0451 3008P	Tapping Screw - 3x8	

5. SCANNER UNIT 3 (C267)

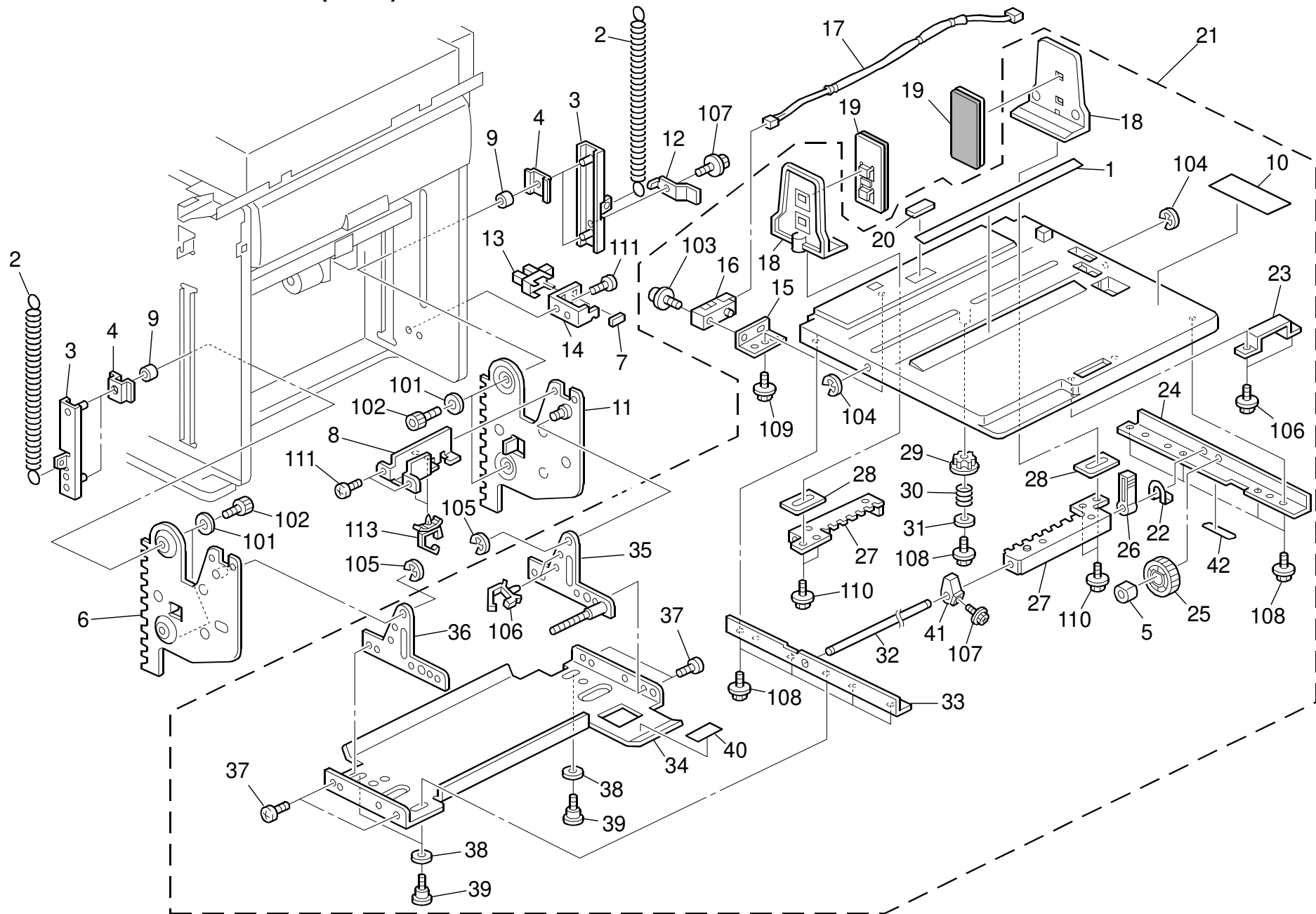


5. SCANNER UNIT 3 (C267)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B039 1663	Rear Scanner Frame	1
2	B039 1662	Front Scanner Frame	1
3	B039 1703	Pulley - 37Z	2
4	B039 1701	Bracket - Idler	2
5	B039 1704	Spring - Timing Pulley	2
6	B121 1667	Lens Stay Bracket	2
7	B039 1697	Timing Belt - 1058.25XL	2
8	B121 1696	Timing Belt L147	1
9	B039 1695	Flange - Pulley	1
10	B039 1694	Pulley - 37/41Z	1
11	B259 1691	Scanner Drive Shaft	1
12	B039 1692	Pulley - 37Z	1
13	B039 1668	Bracket - Stabilizer Harness	1
14	B121 1664	Bracket - Timing Belt	2
15	B039 1670	Scanner Drive Motor - DC3.6V 2.88W	1
16	B259 1702	Pulley Shaft	2
17	B039 1683	Tension Spring - Stepper Motor	1
18	B121 1680	Gear - 53Z/60Z	1

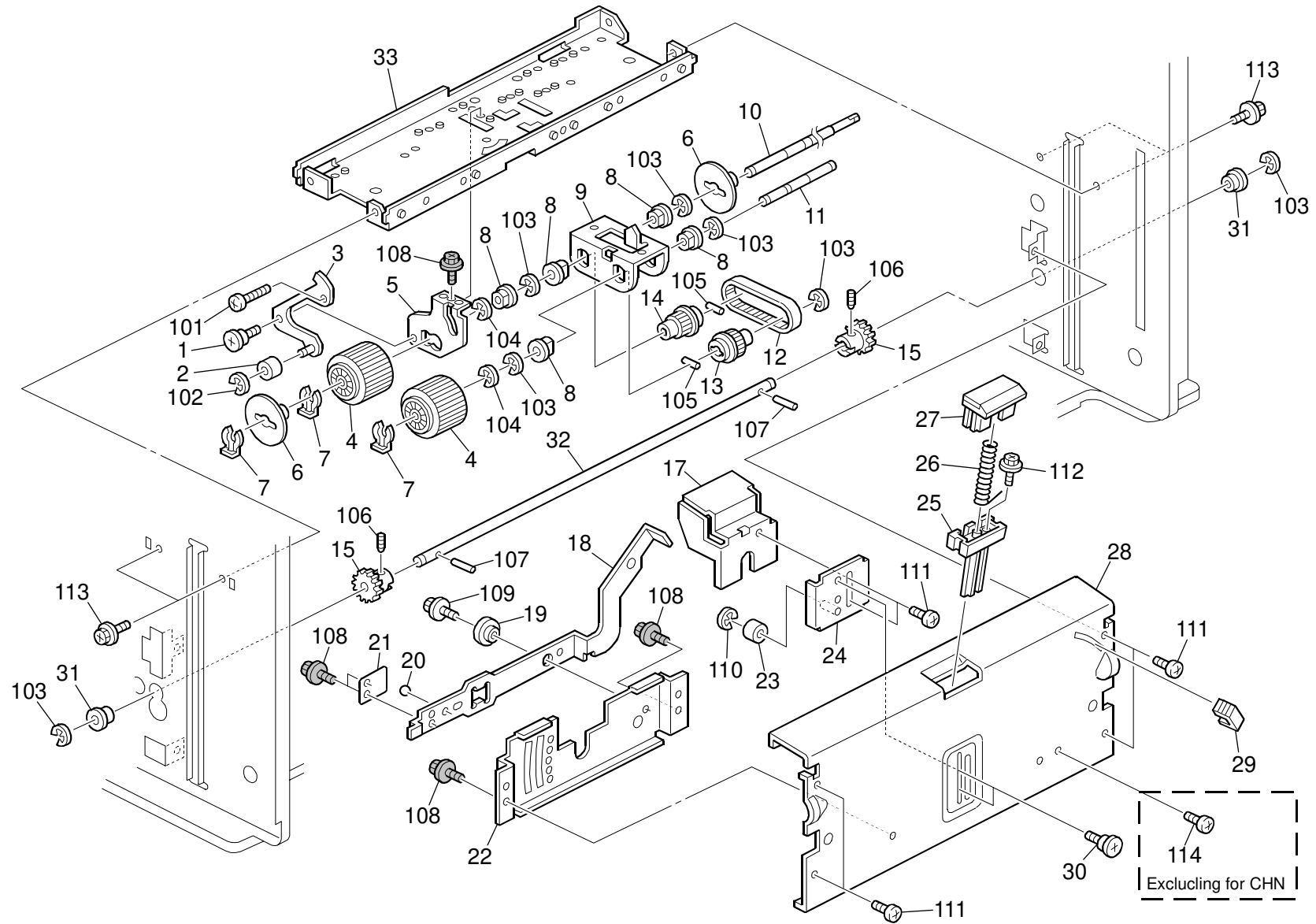
Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006N	Tapping Screw - 3x6	
102	0454 3006Q	Tapping Screw - M3x6	
103	1105 0511	Harness Clamp - LWS-0306ZC	
105	0805 3530	Bearing 8x22x7	
106	0720 0060E	Retaining Ring - M6	
107	0360 3006P	Screw - M3X6	
108	0453 3006N	Tapping Screw - M3x6	

6.PAPER TABLE SECTION (C267)





7.PAPER REGISTRATION 1 (C267)

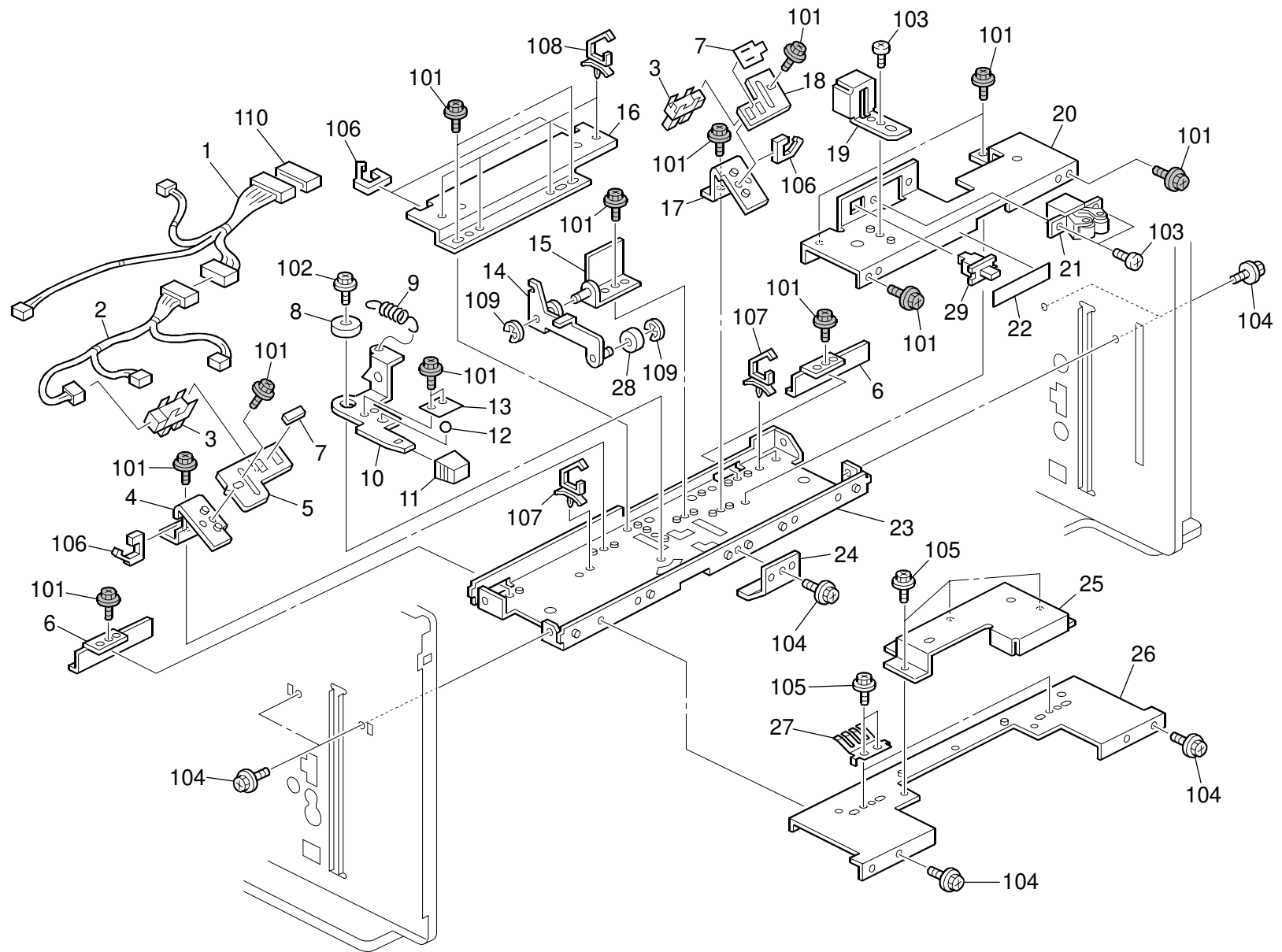


7.PAPER REGISTRATION 1 (C267)

Index No.	Part No.	Description	Q'ty Per Assembly
1	C267 2944	Screw:Actuator:Surface Of Paper Sensor	1
2	C257 2869	Feeler Roller	1
3	C267 2941	Actuator:Surface Of Paper Sensor:Peen	1
4	C267 2802	Roller:Paper Feed:Ass'y	2
5	C267 2917	Retainer:Arm:Paper Feed	1
6	5606 2066	Paper Feed Guide Disc	2
7	C252 2810	Grip Rings:Mm8	3
8	C252 1080	Bushing	5
9	C267 2806	Arm:Paper Feed	1
10	C267 2808	Shaft:Paper Feed Roller	1
11	C267 2809	Shaft:Pickup	1
12	C267 2813	Timing Belt:B82mxl6.4	1
13	C267 2812	Pulley:Pickup:Paper Feed	1
14	C267 2811	Pulley:Drive:Roller:Paper Feed	1
15	C201 5051	Pinion - 24t	2
16	C267 2781	Shaft:Rise:Paper Feed Tray	1
17	C267 2827	Adjusting Pin:Separation Sub-unit	1
18	C267 2845	Lever:Separation Change	1
19	C209 5220	Spacer - 4x20x6	1
20	5501 8195	Steel Ball 3/16,	1
21	C238 2929	Spring Plate	1
22	C267 2844	Bracket:Separation Change	1
23	C231 2922	Pressure Roller	1
24	C261 2835	Adjusting Pin	1
25	C261 2831	Holder:Spring:Separation	1
26	C261 2832	Compression Spring:Separation Pad	1
27	C267 2819	Separation Pad:Ass'y	1
27	C267 2820	Separation Pad:Chn:Ass'y	1
28	C267 2824	Drum Stay:Paper Feed:Ass'y	1
29	C238 2932	Lever Knob	1
30	C261 2844	Screw:Separation Unit	2
31	C203 5135	Bushing - 10x14x5.9	2
32	C267 2781	Shaft:Rise:Paper Feed Tray	1
33	C267 2916	Stay:Paper Feed	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0353 0120N	Screw M3x12	
102	0720 0030E	Retaining Ring - M3	
103	0720 0080E	Retaining Ring - M8	
104	0720 0070E	Retaining Ring - M7	
105	0633 0160G	Parallel Pin - 3x16mm	
106	0574 0040E	Hexagon Headless Set Screw - M4x4	
107	0624 0160E	Spring Pin - 4x16mm	
108	0454 3006Q	Tapping Screw - M3x6	
109	0451 4010N	Tapping Screw:4x10	
110	0720 0040E	Retaining Ring - M4	
111	0314 0040N	Pan Head Screw - M4x4	
112	0450 3006N	Tapping Screw - M3x6	
113	0451 4006N	Tapping Screw - 4x6	
114	0451 4008P	Tapping Screw - 4x8	

8.PAPER REGISTRATION 2 (C267)

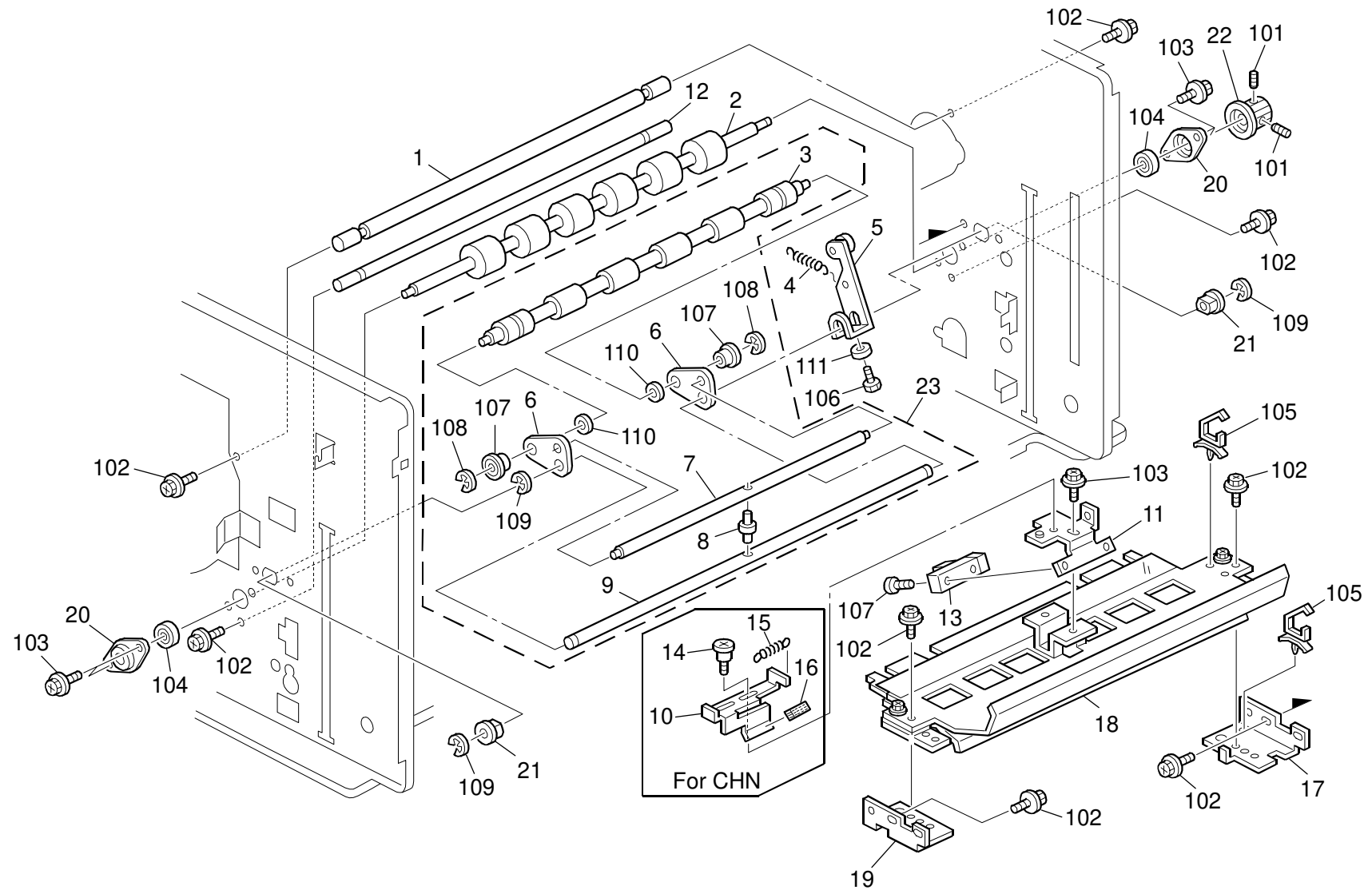


8.PAPER REGISTRATION 2 (C267)

Index No.	Part No.	Description	Q'ty Per Assembly
1	C267 5273	Harness:Connecting:Stay:Plotter:Ass'y	1
2	C267 5272	Harness:Stay:Ass'y	1
3	AW02 0141	Photointerruptor	2
4	C267 2946	Bracket:Surface Of Paper Sensor	1
5	C267 2947	Holder:Surface Of Paper Sensor	1
6	C267 2953	Cover:Inner Back:Stay:Paper Feed	2
7	A267 1820	Sheet - Photointerruptor	2
8	C209 5220	Spacer - 4x20x6	1
9	C238 2939	Spring	1
10	C267 2924	Lever:Pressure:Paper Feed Roller	1
11	C238 2932	Lever Knob	1
12	5501 8195	Steel Ball 3/16,	1
13	C238 2929	Spring Plate	1
14	C267 2931	Arm:Pressure:Paper Feed:Peen	1
15	C238 2936	Arm Bracket	1
16	C267 2918	Bracket:Stay:Paper Feed	1
17	C267 2951	Bracket:Arm:Surface Of Paper Sensor	1
18	C267 2952	Holder:Surface Of Paper Sensor	1
19	C267 2992	Cover:On Off Detector:Plotter:Lower Middle	1
20	C267 2993	Bracket:On Off Detector:Right Lower:Machine	1
21	C267 2994	Holder:Lock:Plotter	1
22	C267 2995	Decal:Paper Feed Pressure:English	1
22	C267 2996	Decal:Paper Feed Pressure:CHN	1
23	C267 2916	Stay:Paper Feed	1
24	C267 2816	Stopper:Arm	1
25	C267 2956	Cover:Auxiliary:Harness:Stay:Paper Feed	1
26	C267 2954	Cover:Harness:Stay:Paper Feed	1
27	C267 2958	Ground Plate:Cover:Stay:Paper Feed	2
28	C231 2922	Pressure Roller	1
29	G020 5626	Push Switch	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0454 3006Q	Tapping Screw - M3x6	
102	0451 4010N	Tapping Screw:4x10	
103	0353 0060N	Bind Screw - M3x6	
104	0451 4006N	Tapping Screw - 4x6	
105	0453 3006N	Tapping Screw - M3x6	
106	1105 0522	Edge Saddle - LES0510	
107	1105 0516	Clamp	
108	1105 0511	Harness Clamp - LWS-0306ZC	
109	0720 0040E	Retaining Ring - M4	
110	1102 8797	Connector:1-292215-4	

9.PAPER FEED SECTION (C267)

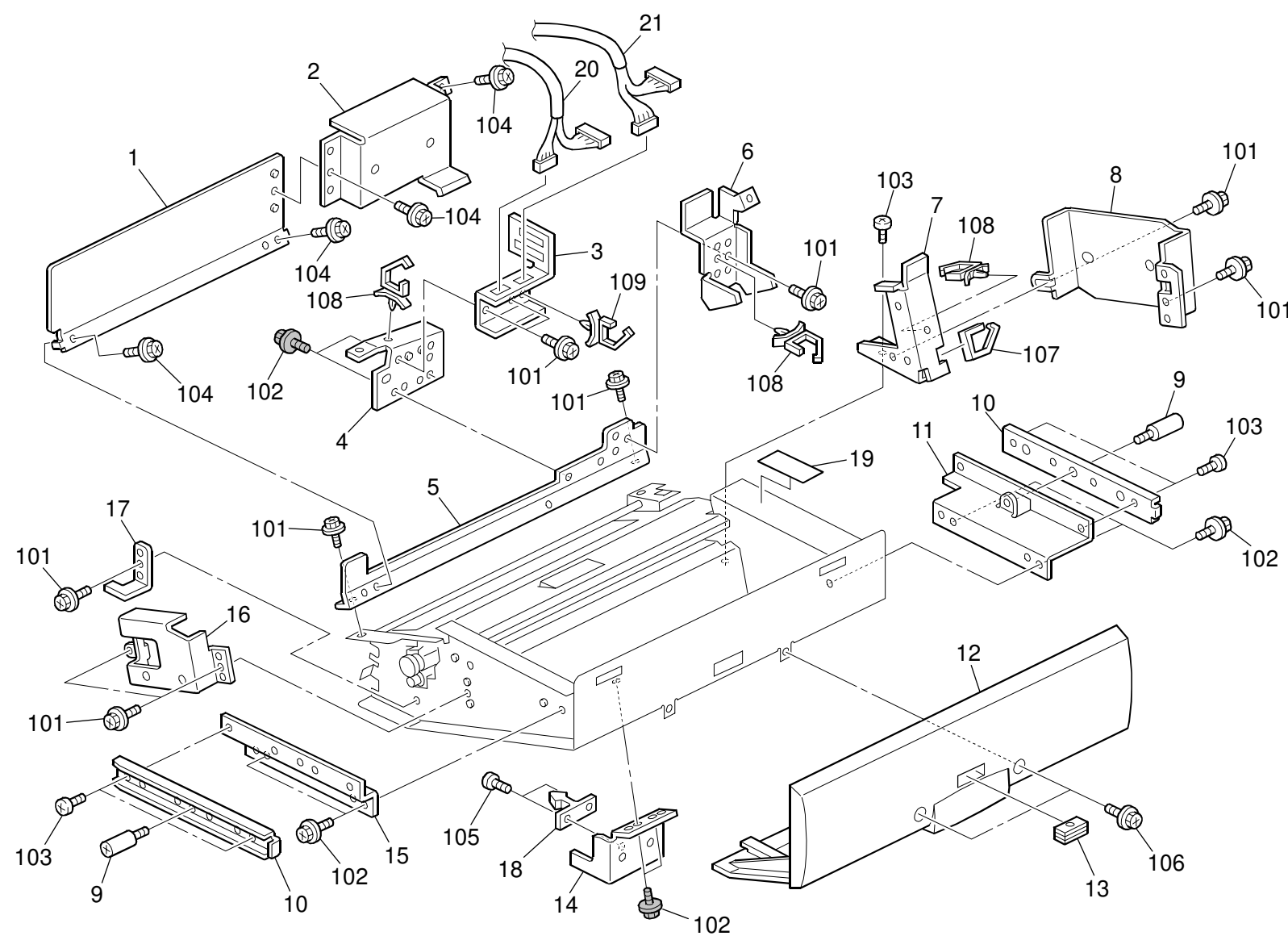


9.PAPER FEED SECTION (C267)

Index No.	Part No.	Description	Q'ty Per Assembly
1	C267 1056	Shaft:Stay:Machine Or Copier:Dia12	1
2	C261 2881	Feed Roller:Lower	1
3	C238 2894	Upper Registration Roller	1
4	C252 2878	Spring:Pressure:Feed Roller	1
5	C261 2875	Arm:Pressure:Feed Roller:Ass'y	1
6	C238 2893	Upper Registration Arm	2
7	C264 2898	Shaft:Arm:Feed Roller:Upper	1
8	C231 2766	Pressure Pin	1
9	C261 2872	Shaft:Swivel:Feed Roller:Upper	1
10	C238 2855	Sensor Cleaning Lever	1
11	C238 2921	Registration Sensor Bracket	1
12	C261 1056	Shaft:Stay:Machine Or Copier	1
13	C257 5807	Photo Refiection Sensor:GP2A25	1
14	C261 2844	Screw:Separation Unit	1
15	C238 2853	Sensor Cleaning Spring	1
16	C238 2856	Sensor Cleaning Brush	1
17	C267 2870	Bracket:Guide Plate:Rear	1
18	C267 2891	Guide Plate:Feed Roller:Ass'y	1
19	C261 2869	Bracket:Guide Plate:Front	1
20	C244 2266	Bearing Holder	2
21	C252 1080	Bushing	2
22	C229 2907	Registration Roller Pulley - 14z	1
23	C267 2871	Feed Roller:Upper:Ass'y	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0574 0050E	Hexagon Headless Set Screw - M4x5	
102	0451 4006N	Tapping Screw - 4x6	
103	0451 3006N	Tapping Screw - 3x6	
104	0740 3008	Ball Bearing - 8x22x7	
105	1105 0511	Harness Clamp - LWS-0306ZC	
106	0594 0080N	Hexagonal Set Screw - M4x8	
107	0741 3706	Ball Bearing - 6x10x3	
108	0720 0040E	Retaining Ring - M4	
109	0720 0080E	Retaining Ring - M8	
110	0701 0060N	Washer Dia6	
111	0701 0040N	Washer:Dia4	

10.PROTTER UNIT 1 (C267)

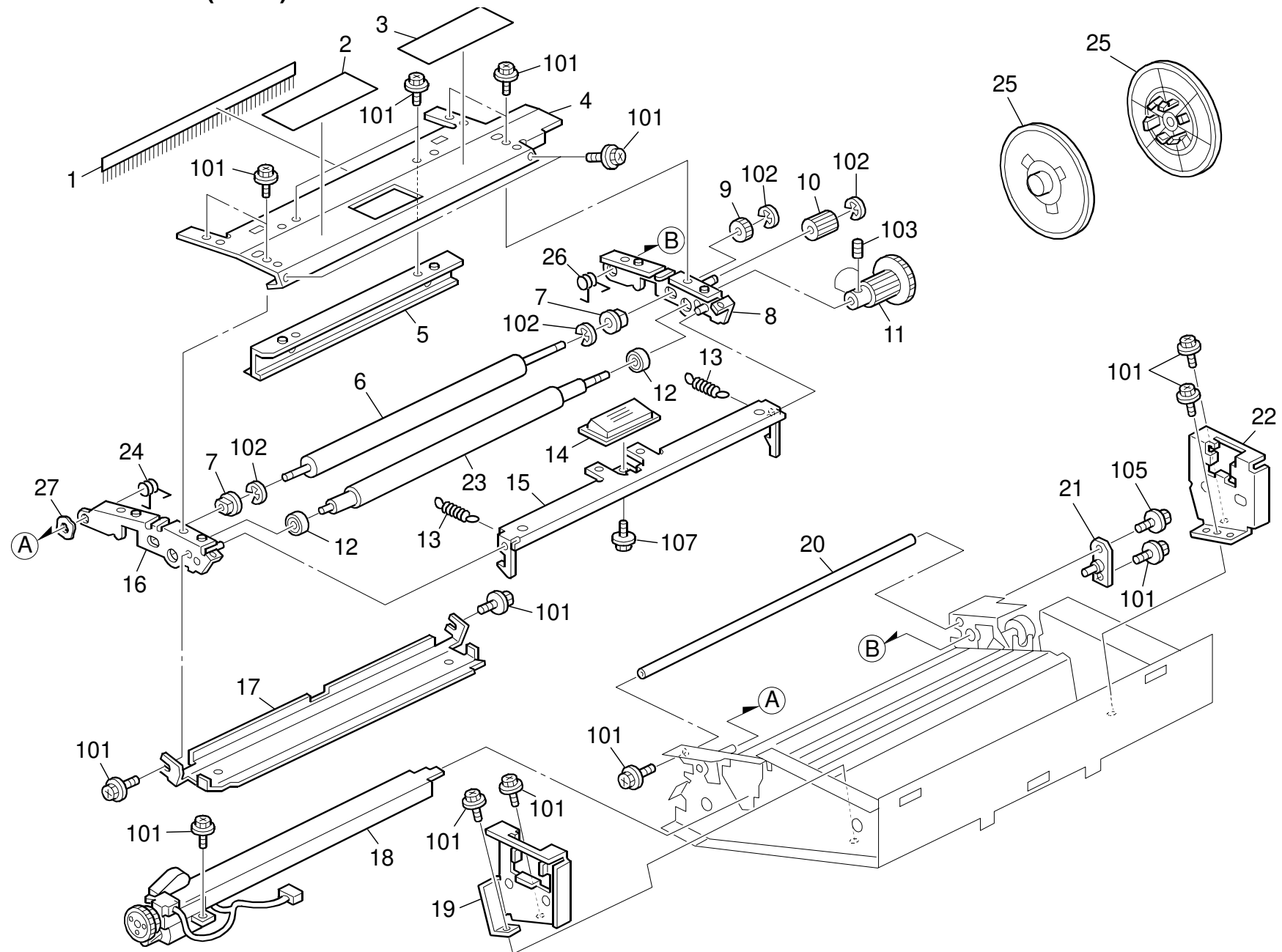


10.PROTTER UNIT 1 (C267)

Index No.	Part No.	Description	Q'ty Per Assembly
1	C267 2167	Cover:Harness:Left	1
2	C267 2164	Cover:Harness:Exit:Upper:Plotter	1
3	C267 2174	Bracket:Connector:Plotter	1
4	C267 2182	Bracket:Harness:Left Inner Rear:Plotter	1
5	C267 2173	Cover:Upper:Plotter:2	1
6	C267 2165	Cover:Harness:Exit:Lower:Plotter	1
7	C267 2161	Bracket:Harness:Rear:Plotter	1
8	C267 2177	Cover:Rear:Plotter	1
9	C267 1994	Stopper:Rail:Plotter:Middle	2
10	C267 2186	Slide Rail:Plotter:Inner	2
11	C267 2160	Bracket:Slide Rail:Plotter:Rear	1
12	C267 1304	Cover:Plotter	1
13	AG07 0514	Magnet Catch	1
14	C267 2288	Bracket:On Off Detector:Lower:Plotter:2	1
15	C267 2170	Bracket:Slide Rail:Plotter:Front	1
16	C267 2178	Cover:Front:Plotter	1
17	C267 2166	Bracket:On Off Detector Board:Upper:Plotter	1
18	A659 1272	Door Catch	1
19	C261 1973	Decal - Master Set	1
20	C267 5242	Harness:Connecting:Plotter:1:Ass'y	1
21	C267 5244	Harness:Connecting:Plotter:2:Ass'y	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006N	Tapping Screw - 3x6	
102	0454 3006Q	Tapping Screw - M3x6	
103	0353 0040N	Screw - M3X4	
104	0451 4006N	Tapping Screw - 4x6	
105	0353 0060N	Bind Screw - M3x6	
106	0451 4008N	Tapping Screw:4x8	
107	1105 0521	Clamp - LES-1017	
108	1105 0488	Harness Clamp	
109	1105 0534	Clamp	

11.PROTTER UNIT 2 (C267)

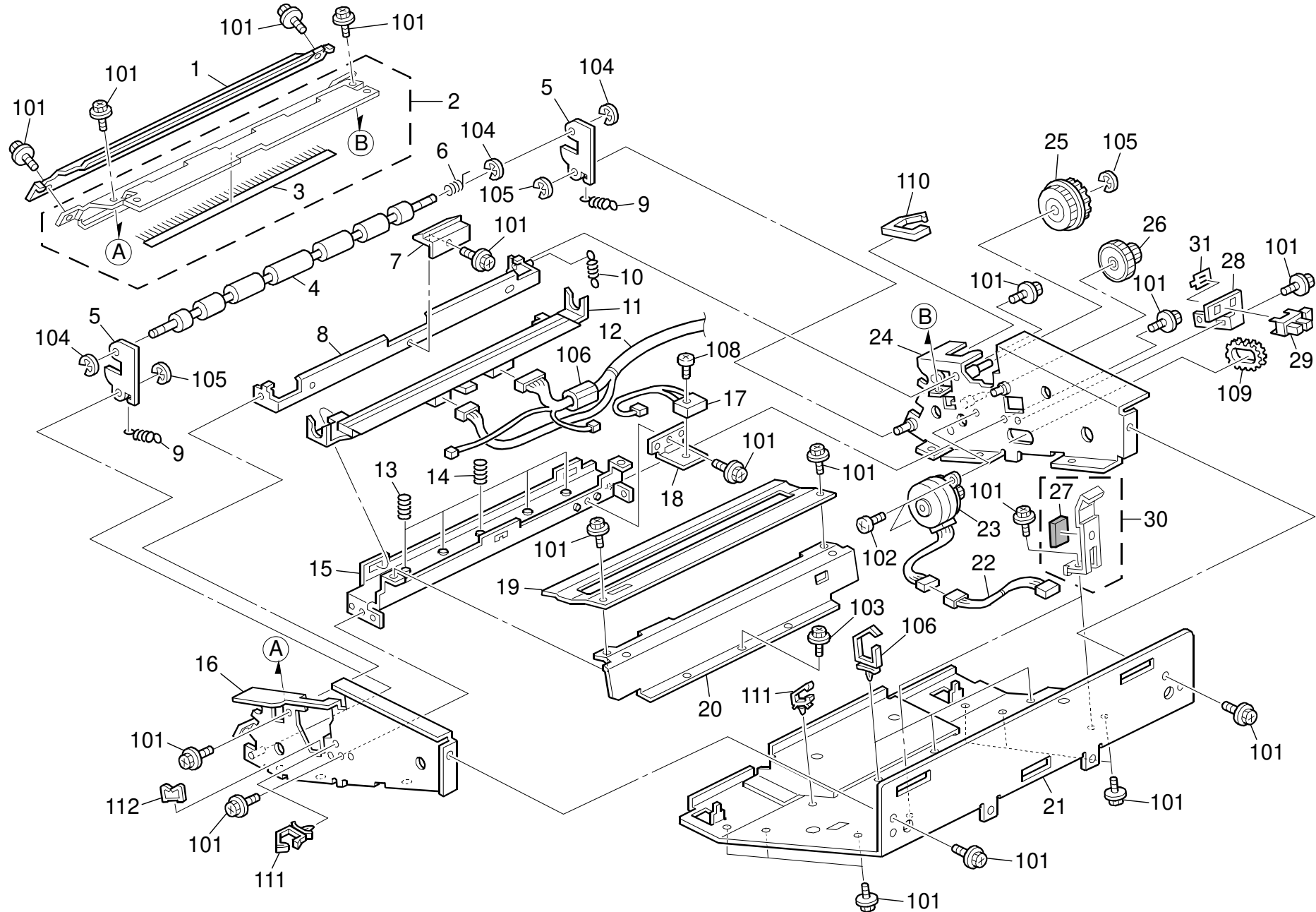


11.PROTTER UNIT 2 (C267)

Index No.	Part No.	Description	Q'ty Per Assembly
*	C267 1910	Plotter:Uni:B4	1
*	C267 1911	Plotter:Uni:LG/A4	1
1	C252 2281	Discharge Brush:Cutter	1
2	C252 1971	Decal:Open And Close:Plotter:Left	1
3	C252 1972	Decal:Open And Close:Plotter:Left	1
4	C261 2045	Cover:Open And Close:Plotter	1
5	C261 2046	Guide Plate	1
6	C261 2114	Roller:Tension:B4	1
6	C261 2115	Roller:Tension:LG	1
7	H012 1181	Bushing- 6mm	2
8	C261 2030	Rear Plate:Open And Close	1
9	C231 2148	Tension Roller Gear	1
10	C231 2147	Idler Gear	1
11	C231 2146	Platen Roller Gear	1
12	C238 2106	Ball Bearing - 6x13x5mm	2
13	C261 2039	Spring:Lever:Lock:Plotter	2
14	C238 2037	Lever Knob	1
15	C261 2036	Lever:Open And Close:Plotter	1
16	C261 2040	Side Plate:Open And Close:Front:Plotter:Ass'y	1
17	C261 2108	Cover:Open And Close:Lower	1
18	C261 2271	Cutter Unit:B4:Ass'y	1
19	C267 2220	Holder:Master:Front	1
20	C252 1955	Stay:Coupling:Plotter	1
21	C252 1950	Positioning Pin:Coupling:Plotter:Ass'y	1
22	C267 2210	Holder:Master:Rear	1
23	C261 2104	Platen:B4	1
23	C261 2105	Platen:A4/LG	1
24	C238 1962	Front Spring	1
25	C238 2243	Master Flange - Mh (-80/83/92/93)	2
25	C238 2244	Flange:Master:50.8/20 (-61/76/78)	2
26	C261 1961	Spring:Open And Close:Rear:Plotter	1
27	C217 5102	Spring Washer	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006N	Tapping Screw - 3x6	
102	0720 0040E	Retaining Ring - M4	
103	0574 0040E	Hexagon Headless Set Screw - M4x4	
104	0454 3006Q	Tapping Screw - M3x6	
105	0451 3008P	Tapping Screw - 3x8	
106	0451 3008N	Tapping Screw - M3x8	
107	0450 3008P	Tapping Screw 3x8	

12.PROTTER UNIT 3 (C267)

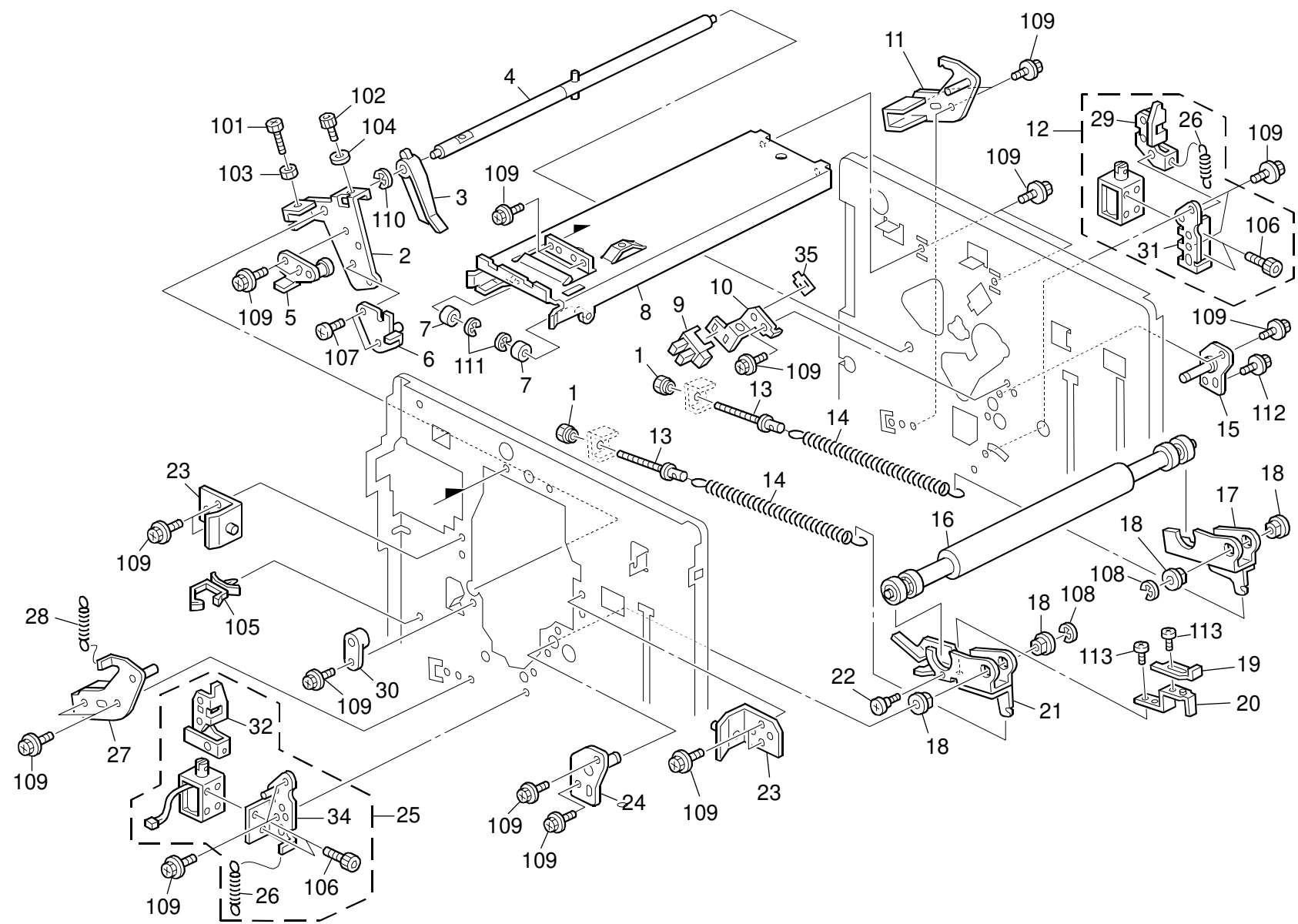


12.PROTTER UNIT 3 (C267)

Index No.	Part No.	Description	Q'ty Per Assembly
1	C252 2085	Guide Plate:Brake:Upper:Plotter	1
2	C252 2082	Guide Plate:Brake:Lower:Plotter:Sub-ass'y	1
3	C252 2281	Discharge Brush:Cutter	1
4	C252 2077	Roller:Brake:Plotter	1
5	C267 2064	Lever:Roller:Brake	2
6	C267 2078	Bracket Shoe:Roller:Brake:Plotter	1
7	C261 2055	Display Leading Edge	1
8	C261 2052	Positioning Plate:Master	1
9	C267 2066	Spring:Roller:Brake:Plotter	2
10	C261 2054	Spring:Positioning Plate:Master	1
11	C261 2151	Thermal Head:B4	1
12	C267 5240	Harness:Imaging Unit:Ass'y	1
13	C252 2157	Spring:Thermal Head:Both Ends	4
14	C261 2156	Spring:Thermal Head:Middle	1
15	C261 2026	Base:Thermal Head	1
16	C267 2020	Side Plate:Fix:Front:Plotter:Ass'y	1
17	C257 5854	Master Duct Sensor	1
18	C261 2279	Bracket:Sensor:Master	1
19	C252 2092	Guide Plate:Thermal Head:Ass'y	1
20	C267 2095	Guide Plate:Master	1
21	C267 2290	Base:Fix:Plotter:2:Peen	1
22	C267 5241	Harness:Stepper Motor:Ass'y	1
23	C267 5844	Stepper Motor:Dia42:Plotter:Ass'y	1
24	C267 2010	Side Plate:Fix:Rear:Plotter:Ass'y	1
25	C231 2135	Platen Gear - 2	1
26	C267 2133	Gear:Idler:1:Platen	1
27	C231 2234	Brake Pad	1
28	C261 2273	Bracket:On Off Detector:Plotter	1
29	AW02 0141	Photointerruptor	1
30	C249 2230	Brake Shoe	1
31	A267 1820	Sheet - Photointerrupter	1

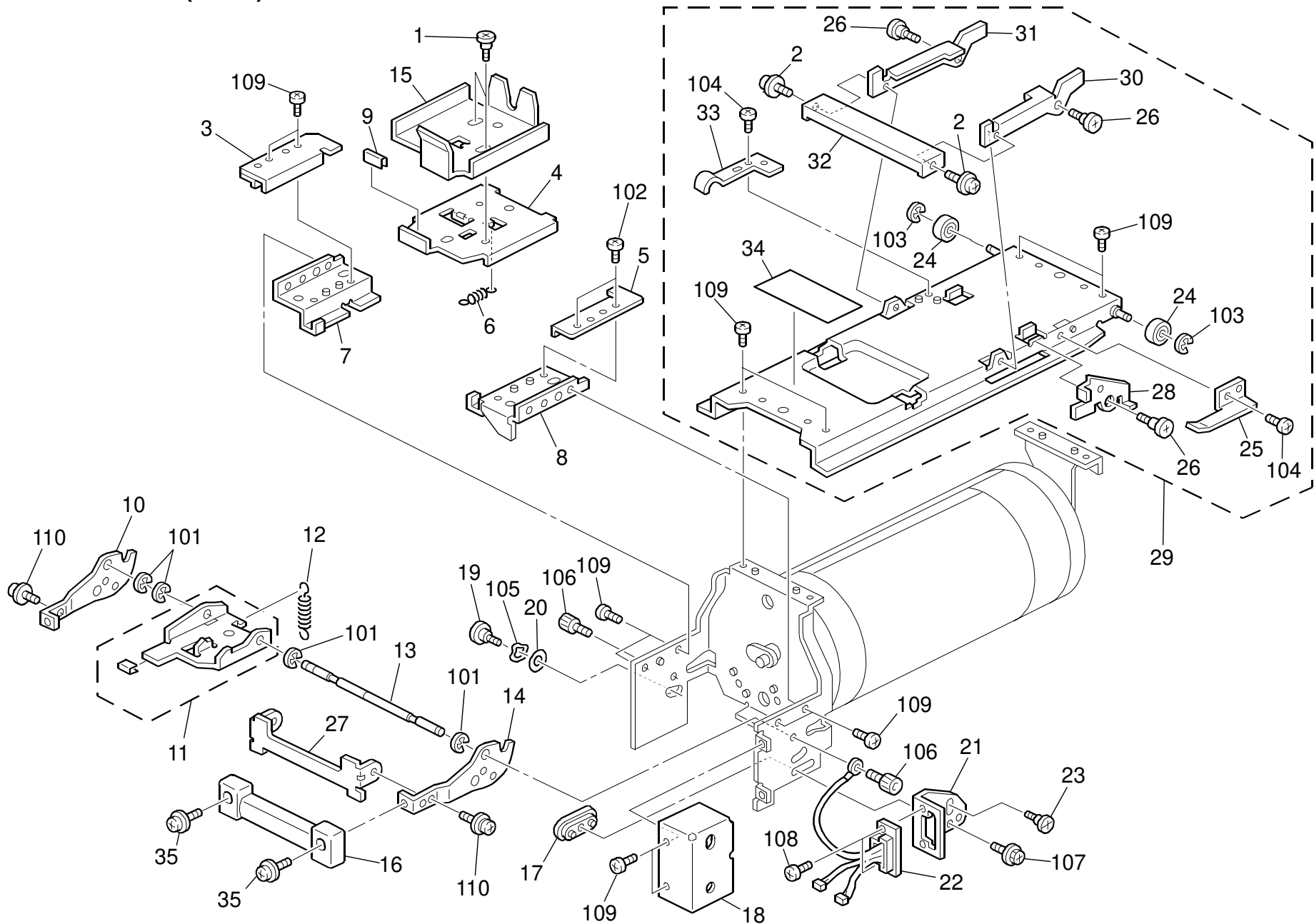
Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006N	Tapping Screw - 3x6	
102	0353 0040N	Screw - M3X4	
103	0454 3006Q	Tapping Screw - M3x6	
104	0720 0030E	Retaining Ring - M3	
105	0720 0040E	Retaining Ring - M4	
106	1105 0488	Harness Clamp	
107	1607 1461	Ferrite Core	
108	0352 0080P	Screw M2x8	
109	1106 0851	Bush:Nj-16	
110	1105 0521	Clamp - LES-1017	
111	1105 0534	Clamp	
112	1105 0328	Harness Clamp - Es-0505	

13.PRESS ROLLER SECTION (C267)





14.DRUM UNIT 1 (C267)

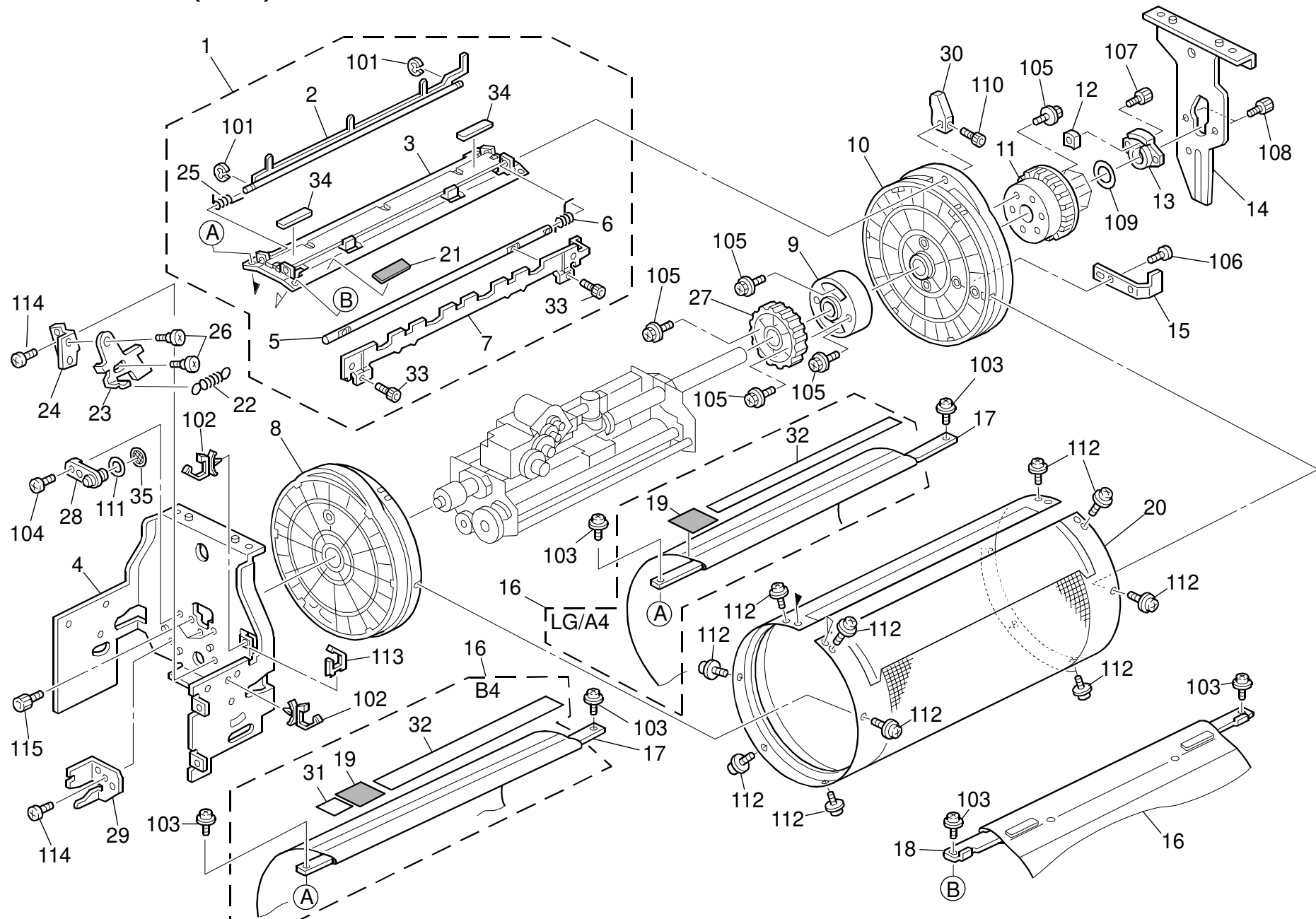


14.DRUM UNIT 1 (C267)

Index No.	Part No.	Description	Q'ty Per Assembly
1	C261 2552	Screw:Slider	2
2	C612 1801	Screw:M4x8	2
3	C261 2561	Guide:Slider:Left (-76/78)	1
3	C267 2642	Guide:Slider:Left:Wld:Ass'y (-61/80/83/92/93)	1
4	C261 2551	Slider:Holder:Ink Cartridge (-76/78)	1
4	C267 2641	Slider:Holder:Ink Cartridge:Wld (61/80/83/92/93)	1
5	C261 2555	Guide:Slider:Right	1
6	C252 2559	Spring:Pressure:Ink Cartridge	1
7	C261 2553	Rail:Holder:Left	1
8	C261 2554	Rail:Holder:Right	1
9	C252 2573	Shield:Holder:Ink Cartridge (-76/78)	1
9	C267 2571	Shield:Holder:Ink Cartridge (-61/80/83/92/93)	1
10	C261 2531	Arm:Grip:Right	1
11	C261 2556	Lever:Release:Holder:Ass'y	1
12	C261 2560	Spring:Lever:Release	1
13	C261 2535	Shaft:Contact Point:Arm:Drum	1
14	C261 2530	Arm:Grip:Left	1
15	C252 2550	Holder:Ink Cartridge (-76/78)	1
15	C267 2640	Holder:Ink Cartridge (-80/83/93)	1
15	C267 2675	Holder:Ink Cartridge:NA:STD:Ass'y (-61)	1
15	C267 2676	Holder:Ink Cartridge:NA:RIC:Ass'y (-92)	1
16	C252 2534	Grip:Drum:Lower	1
17	C238 2574	Slider	1
18	C261 2543	Cover:Harness:Drum	1
19	C261 2533	Screw:Arm:Drum	1
20	C238 2489	Rubber Bushing Plate	3
21	C261 2538	Bracket:Housing:Drum	1
22	C267 5257	Harness:Drum:Connecting:B4:Ass'y	1
22	C267 5258	Harness:Drum:Connecting:A4:Ass'y	1
22	C267 5259	Harness:Drum:Connecting:LegalL:Ass'y	1
23	C238 2573	Stepped Screw	1
24	C201 4604	Drum Rail Roller	2
25	C229 2396	Spring Plate	1
26	C238 2585	Screw Mm6x1.7	3
27	C261 2567	Stay:Coupling:Grip	1

Index No.	Part No.	Description	Q'ty Per Assembly
28	C229 2391	Stopper Bracket	1
29	C261 2504	Frame:Upper:Drum:Ass'y	1
30	C238 2525	Right Drum Grip	1
31	C238 2524	Left Drum Grip	1
32	C252 2526	Grip:Drum:Upper	1
33	C229 2394	Spring Plate	1
34	C252 2524	Decal:Pull Out:Drum	1
101	0720 0060E	Retaining Ring - M6	
102	0354 0060Z	Philips Truss Head Screw - M4x6	
103	0720 0040E	Retaining Ring - M4	
104	0353 0050Z	Philips Truss Head Screw - M3x5	
105	0807 5049	Wave Washer - 8 Mm	
106	0594 0060Z	Hexagon Socket Bolt - M4x6	
107	0450 4006N	Tapping Screw:4x6	
108	0353 0080Z	Philips Truss Head Screw - M3x8	
109	0354 0040Z	Screw - M4x4	
110	0954 4006Z	Screw - M4x6	

15.DRUM UNIT 2 (C267)

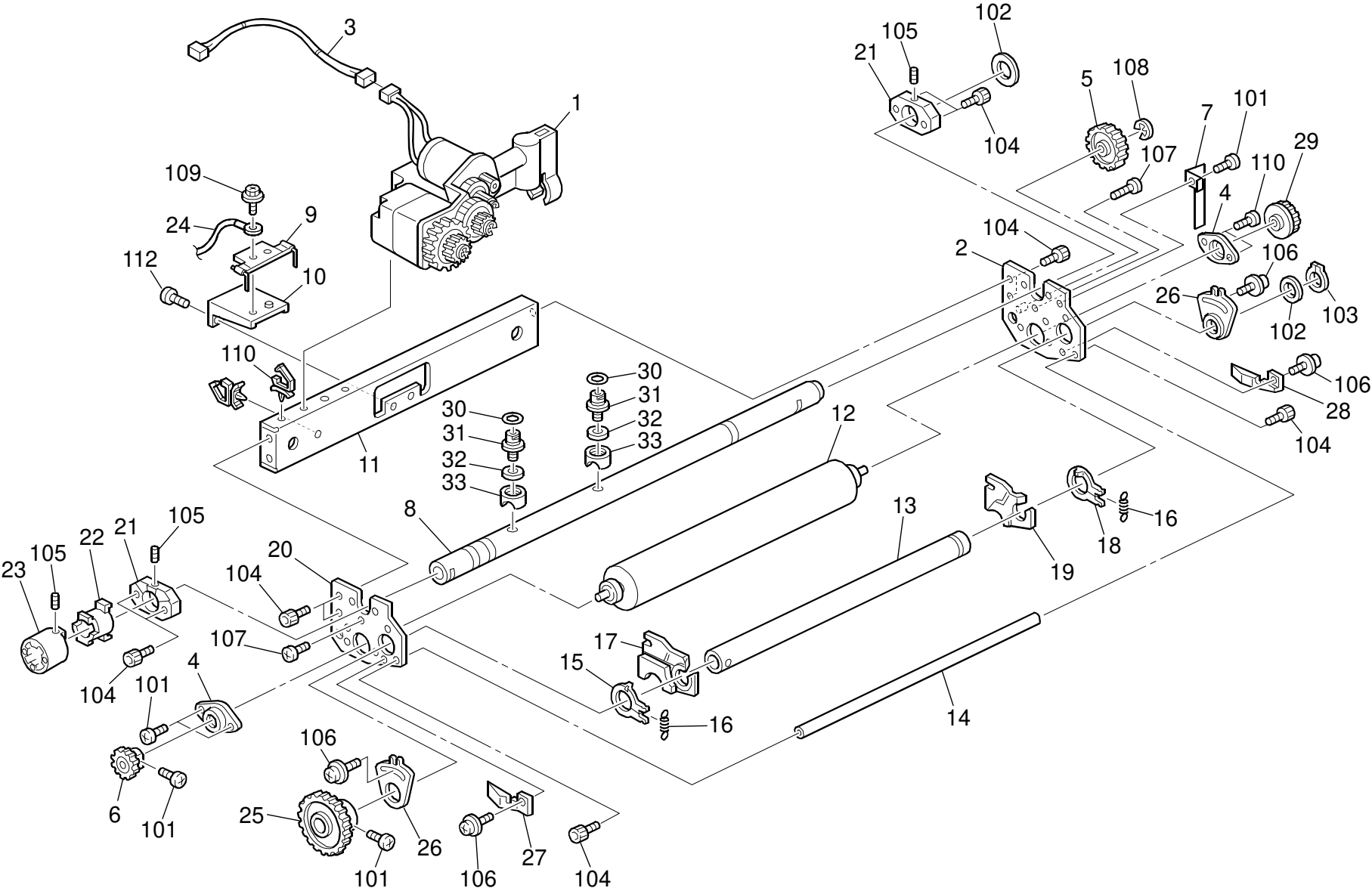


15.DRUM UNIT 2 (C267)

Index No.	Part No.	Description	Q'ty Per Assembly
1	C261 2401	Clamp:Ass'y	1
2	C231 2417	Master Exit Pawls	1
3	C261 2402	Base:Clamp:Drum:Ass'y	1
4	C261 2520	Side Plate:Drum:Left	1
5	C261 2406	Shaft:Clamp:Drum	1
6	C238 2410	Clamper Rear Spring	1
7	C261 2405	Plate:Clamp	1
8	C267 2360	Flange:Drum:B4/LG:Left:Ass'y	1
8	C267 2364	Flange:Drum:A4:Left:Ass'y	1
9	C252 2370	Spacer:Drum Shaft:Right	1
10	C267 2362	Flange:Drum:B4/LG:Right:Ass'y	1
10	C267 2366	Flange:Drum:A4:Right:Ass'y	1
11	C238 2368	Drum Drive Gear	1
12	C252 2396	Wedge:Plate:Thrust	1
13	C252 2395	Plate:Thrust:Drum	1
14	C261 2521	Side Plate:Drum:Right	1
15	C261 2368	Shielding Plate:Drum	1
16	C267 2335	Screen:B4:Ass'y	1
16	C267 2336	Screen:Legal:Ass'y	1
16	C267 2337	Screen:A4:Ass'y	1
17	C261 2388	Stay:Screen:Front:B4	1
17	C261 2390	Stay:Screen:Front:A4/LG	1
18	C261 2389	Stay:Screen:Rear:B4	1
18	C261 2391	Stay:Screen:Rear:A4/LG	1
19	C238 2390	Drum Sensor Sheet	1
20	C252 2590	Metal Screen - B4	1
20	C252 2593	Metal Screen - Legal	1
20	C267 2586	Dram Metal Screen:Drum:A4:Ass'y	1
21	C238 2413	Sheet:Sensor:Trailing Edge:Screen	1
22	C238 2572	Stopper Spring	1
23	C249 2571	Drum Stopper	1
24	C238 2570	Stopper Bracket	1
25	C252 2410	Torsion Spring:Pawl:Master Ejection:Master	1
26	C238 2585	Screw Mm6x1.7	2
27	C217 4581	Ink Roller Drive Gear	1

Index No.	Part No.	Description	Q'ty Per Assembly
28	C231 2565	Ink Cartridge Joint	1
29	C261 2558	Base:Lever:Release	1
30	C238 2412	Clamper Cam	1
31	C252 2413	Friction Pad:Screen:Small	1
32	C252 2412	Friction Pad:Screen:Large (B4)	1
32	C252 2414	Friction Pad:Screen:LG/A4	1
33	C249 2420	Hexagonal Set Screw:M2x4	2
34	C267 2416	Friction Pad:Small:Magnetic	2
35	C267 2424	Filter:Pump:Ink	1
101	0720 0020E	Retaining Ring - M2	
102	1105 0511	Harness Clamp - LWS-0306ZC	
103	0951 3008Z	Philips Screw With Flat Washer - M3	
104	0354 0060Z	Philips Truss Head Screw - M4x6	
105	0450 3008Z	Tapping Screw - M3x8	
106	0452 3006N	Binding Self-tapping Screw:3x6	
107	0593 0100Z	Bolt M3x10	
108	0594 0080Z	Bolt - M4x8	
109	0807 7114	Washer - 16x24x0.3mm	
110	0804 6091	Hexagonal Set Screw - M2x5	
111	0808 0021	Rubber Ring	
112	0951 3006Z	Philips Screw With Flat Washer - M3	
113	1105 0328	Harness Clamp - ES-0505	
114	0354 0040Z	Screw - M4x4	
115	0593 0100Z	Bolt M3x10	

16.DRUM UNIT 3 (C267)



16.DRUM UNIT 3 (C267)

Index No.	Part No.	Description	Q'ty Per Assembly
1	C267 2422	Pump Unit:Ink:B4:Ass'y	1
1	C267 2423	Pump Unit:Ink:A4/LG:Ass'y	1
2	C252 2476	Side Plate:Roller:Ink:Right:Ass'y	1
3	C267 5251	Harness:Connecting:Pump:B4:Ass'y	1
3	C267 5254	Harness:Connecting:Pump:A4/LG:Ass'y	1
4	C261 4665	Bearing Case:Roller:Ink	2
5	C207 4672	Gear - 36Z	1
6	C238 2469	Doctor Roller Drive Gear	1
7	C238 2468	Ground Plate	1
8	C267 2481	Drum Shaft:B4:Ass'y	1
8	C267 2487	Drum Shaft:A4/LG:Ass'y	1
9	C261 2471	Ink Sensor:Ass'y	1
10	C252 2470	Stay:Ink Sensor	1
11	C261 2463	Stay:Main:Drum:B4	1
11	C261 2464	Stay:Main:Drum:A4/LG	1
12	C231 2450	Ink Roller - B4	1
12	C231 2456	Ink Roller - A4/LG	1
13	C252 2458	Oil Supply Roller:B4	1
13	C252 2459	Oil Supply Roller:LG/A4	1
14	C261 2465	Stay:Sub:Drum:B4	1
14	C261 2466	Stay:Sub:Drum:A4/LG	1
15	C218 4558	Front Doctor Roller Ring	1
16	C252 2492	Tension Spring:Ring:Roller:Drum	2
17	C218 4592	Front Bank Plate	1
18	C218 4559	Rear Doctor Roller Ring	1
19	C218 4594	Rear Bank Plate	1
20	C252 2475	Side Plate:Roller:Ink:Left	1
21	C252 2495	Plate:Side Plate:Roller:Ink	2
22	C252 2398	Spacer:Drum Shaft:Left	1
23	C252 2397	Collar:Drum Shaft:Left	1
24	C261 5253	Harness:Ink Sensor:Ass'y	1
25	C200 4748	Gear - 45T	1
26	C247 2461	Adjusting Plate - Doctor Roller	2
27	C217 4598	Front Drum Blade	1
28	C217 4599	Rear Drum Blade	1

Index No.	Part No.	Description	Q'ty Per Assembly
29	C237 2460	Ink Drive Gear	1
30	5316 7421	O - Ring	2
31	C252 2485	Joint:Drum Shaft	2
32	C238 2489	Rubber Bushing Plate	2
33	C238 2488	Rubber Bushing	2
101	0353 0050Z	Philips Truss Head Screw - M3x5	
102	0807 7114	Washer - 16x24x0.3mm	
103	0725 0160E	Retaining Ring C - M16	
104	0594 0080Z	Bolt - M4x8	
105	0574 0040E	Hexagon Headless Set Screw - M4x4	
106	0951 4006Z	Philips Screw With Flat Washer - M4	
107	0314 0080Z	Philips Screw - 4x8	
108	0720 0050G	Retaining Ring - M5	
109	0450 3008Z	Tapping Screw - M3x8	
110	1105 0511	Harness Clamp - LWS-0306ZC	
111	0354 0060Z	Philips Truss Head Screw - M4x6	
112	0951 3006Z	Philips Screw With Flat Washer - M3	

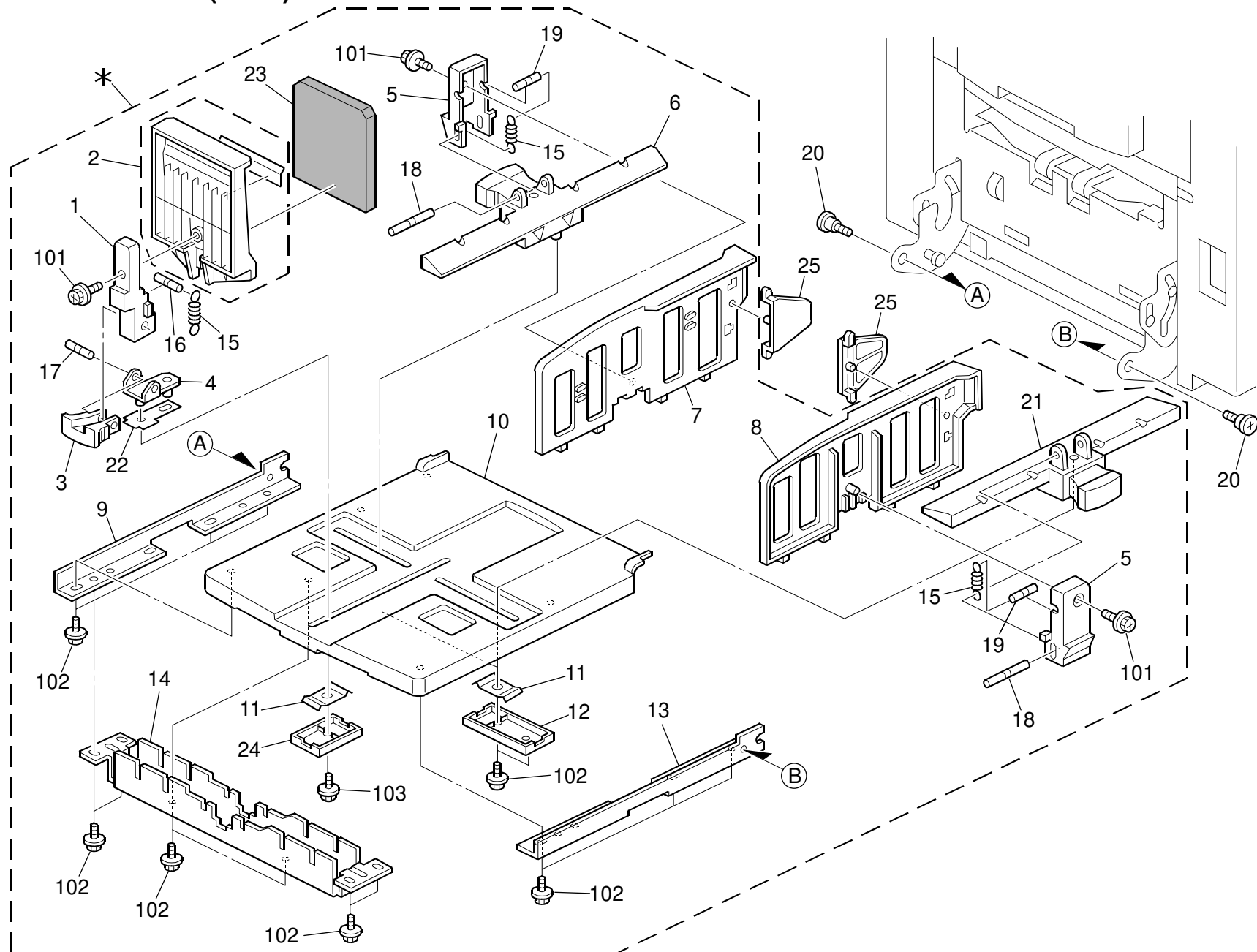


17.VACUUME FAN UNIT (C267)

Index No.	Part No.	Description	Q'ty Per Assembly
*	C267 3802	Hale Unit:Ass'y	1
1	C261 3879	Transport Belt:Hale Unit:17	2
2	C238 3889	Drive Roller	2
3	C261 3894	Shaft:Drive:Hale Unit	1
4	C252 3876	Bushing:Hale Unit:Eak-3	3
5	5215 2621	Snap Ring - M6	1
6	C252 3875	Timing Pulley:Drive:Hale Unit	1
7	C261 3861	Duct:Hale Unit	1
8	C238 3890	Drive Roller - Drum Side	2
9	C238 3877	Driven Shaft	1
10	C261 3852	Bracket:Fan:Hale Unit	1
11	C261 5880	Fan:Axial:Mm119	1
12	AW01 0109	Photo Refiection Sensor:Ps117ed1	1
13	C267 5260	Harness:Hale Unit:Ass'y	1
14	C267 5261	Harness:Connecting:Hale Unit:Ass'y	1
15	C267 5262	Harness:Connecting:Hale:Fan:Ass'y	1
16	C261 3873	Shaft:Drive:Hale Unit:Ass'y	1
101	0451 4008N	Tapping Screw:4x8	

Index No.	Part No.	Description	Q'ty Per Assembly
102	0450 4008N	Tapping Screw - M4x8	
103	0354 0350N	Screw M4x35	
104	0720 0060E	Retaining Ring - M6	
105	0633 0140G	Parallel Pin - 3x14	

18.DELIBARY TABLE (C267)



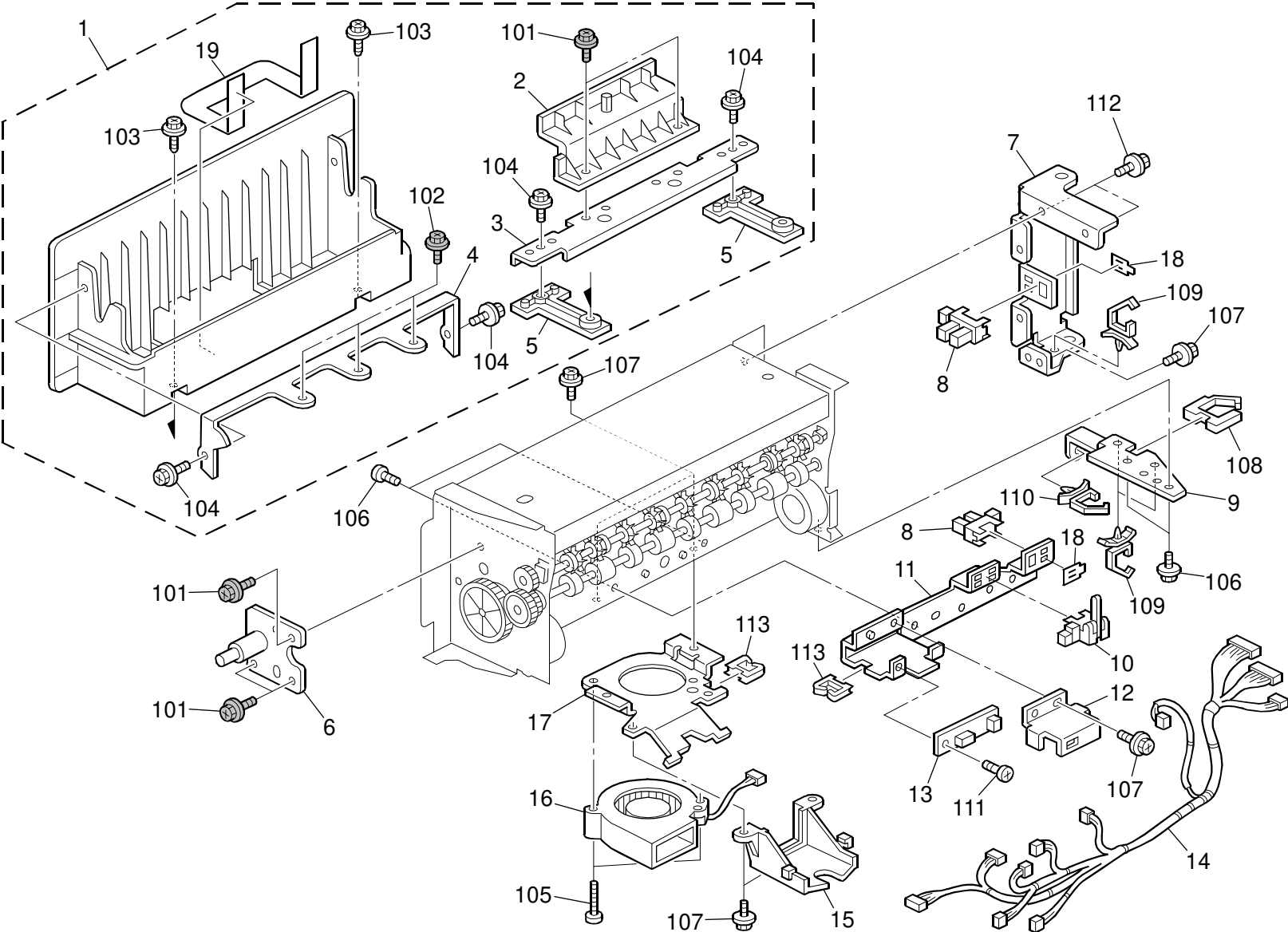
18.DELIBRARY TABLE (C267)



Index No.	Part No.	Description	Q'ty Per Assembly
*	C267 4201	Paper Exit Sub-unit:Ass'y	1
*	C267 4204	Paper Exit Sub-unit:CHN:Ass'y	1
1	C267 4416	Case:End Plate:Exit	1
2	C267 4400	End Fence:Sub-ass'y	1
3	C238 4406	End Plate Knob	1
4	C231 4410	End Plate Bracket	1
5	C248 4407	Side Fence Case	2
6	C238 4396	Rear Lower Guide	1
6	C238 4398	Rear Lower Guide - CHN	1
7	C267 4464	Side Fence:Rear:Paper Exit Sub-unit	1
8	C267 4465	Side Fence:Front:Paper Exit Sub-unit	1
9	C261 4402	Stay:Rear:Paper Exit Sub-unit	1
10	C248 4390	Bottom Plate	1
11	C231 4420	Slider Spring Plate	3
12	C238 4456	Slider Cover	2
13	C261 4401	Stay:Front:Paper Exit Sub-unit	1
14	C261 4409	Supporting Plate:Paper Exit	1
15	C231 4413	Delivery Table Spring	3
16	C225 6113	Upper Pressure Spring Pin	1
17	C231 4419	End Plate Pin	1
18	C231 4414	Lower Side Fence Pin	2
19	C231 4415	Upper Side Fence Pin	2
20	C244 4426	Shoulder Screw	2
21	C238 4395	Front Lower Guide	1
21	C238 4397	Front Lower Guide - CHN	1
22	C231 4425	End Plate Sheet	1
23	C267 4417	Cushion:End Fence	1
24	C238 4421	Slider Cover	1
25	C267 4493	Guide:Paper:Side Fence	2

Index No.	Part No.	Description	Q'ty Per Assembly
101	0450 3008N	Tapping Screw - M3x8	
102	0450 4008N	Tapping Screw - M4x8	
103	0451 3008N	Tapping Screw - M3x8	

19.MASTER EJECT UNIT 1 (C267)

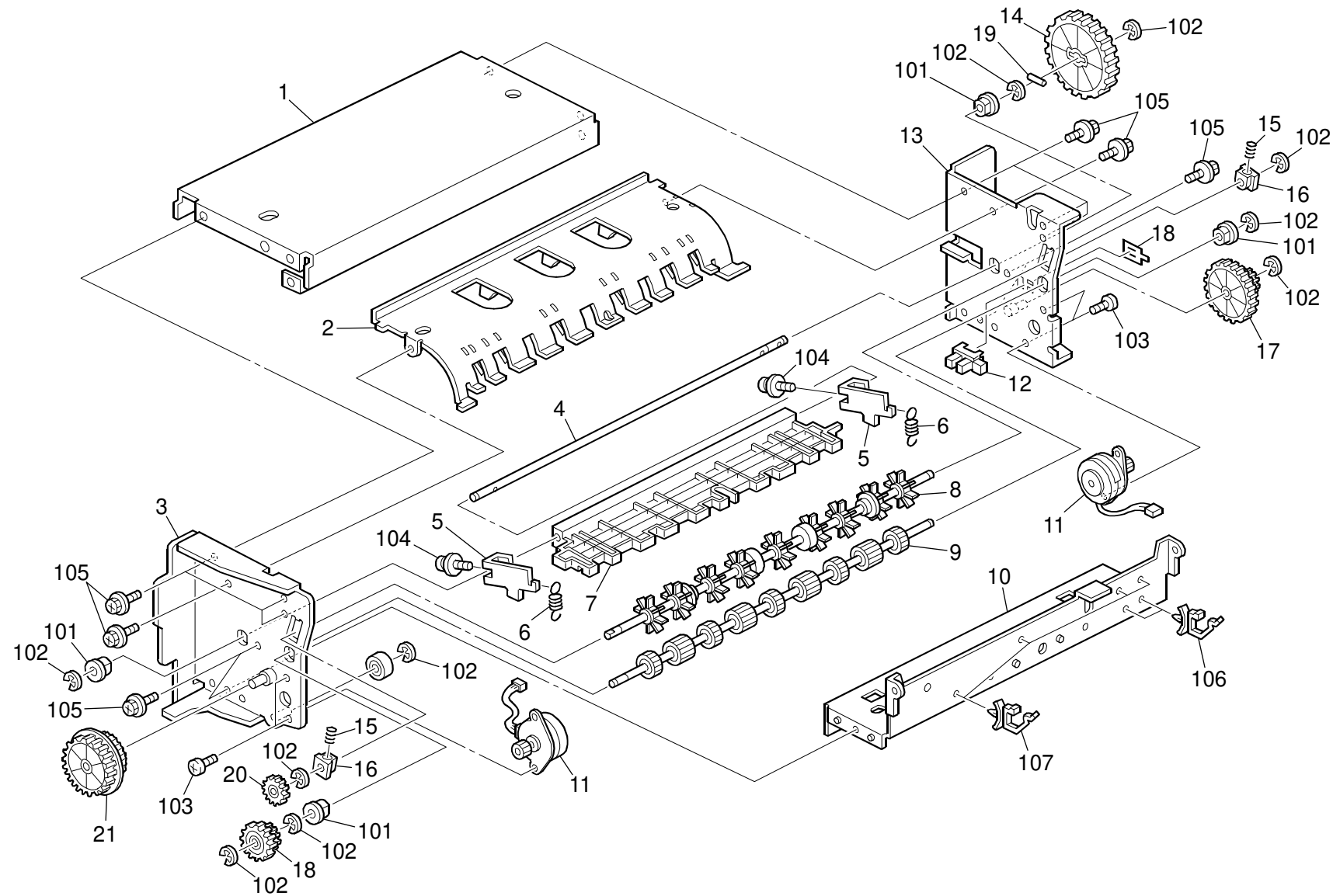


19.MASTER EJECT UNIT 1 (C267)

Index No.	Part No.	Description	Q'ty Per Assembly
*	C267 3400	Master Ejection Unit:Ass'y	1
1	C267 3510	Case:Master Ejection Unit:Ass'y	1
2	C249 3487	Box Lever	1
3	C267 3679	Bracket:Auxiliary:Master Ejection	1
4	C261 3577	Plate:Master	1
5	C267 3680	Spring Plate:Guide:Master Ejection	2
6	C267 3530	Shaft:Lock:Master Ejection Unit:Ass'y	1
7	C267 3477	Bracket:Contact Point:Turn	1
8	AW02 0141	Photointerruptor	2
9	C267 3526	Bracket:Harness:Master Ejection Unit	1
10	C261 5050	Photointerrupt:Master Ejection	1
11	C261 3467	Bracket:Sensor:Master Ejection Unit	1
12	C261 3472	Cover:Sensor:Master Ejection Unit	1
13	C261 5150	PCB:Optics Sensor	1
14	C267 5230	Harness:Master Ejection Unit:Ass'y	1
15	C261 3469	Duct:Air Knife	1
16	C261 5825	Fan:Sirocco:DC24V:B054	1
17	C261 3470	Base:Air Knife	1
18	A267 1820	Sheet - Photointerrupter	2
19	C267 3682	Sheet:Case:Master Ejection	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0454 3006Q	Tapping Screw - M3x6	
102	0454 3008Q	Tapping Screw:3x8	
103	0450 3008P	Tapping Screw 3x8	
104	0450 3006N	Tapping Screw - M3x6	
105	0354 0350N	Screw M4x35	
106	0353 0040N	Screw - M3X4	
107	0451 3006N	Tapping Screw - 3x6	
108	1105 0518	Edge Saddle - LES-1010	
109	1105 0508	Harness Clamp - LWS-0711	
110	1105 0488	Harness Clamp	
111	0353 0060N	Bind Screw - M3x6	
112	0451 3008P	Tapping Screw - 3x8	
113	1105 0328	Harness Clamp - ES-0505	

20.MASTER EJECT UNIT 2 (C267)

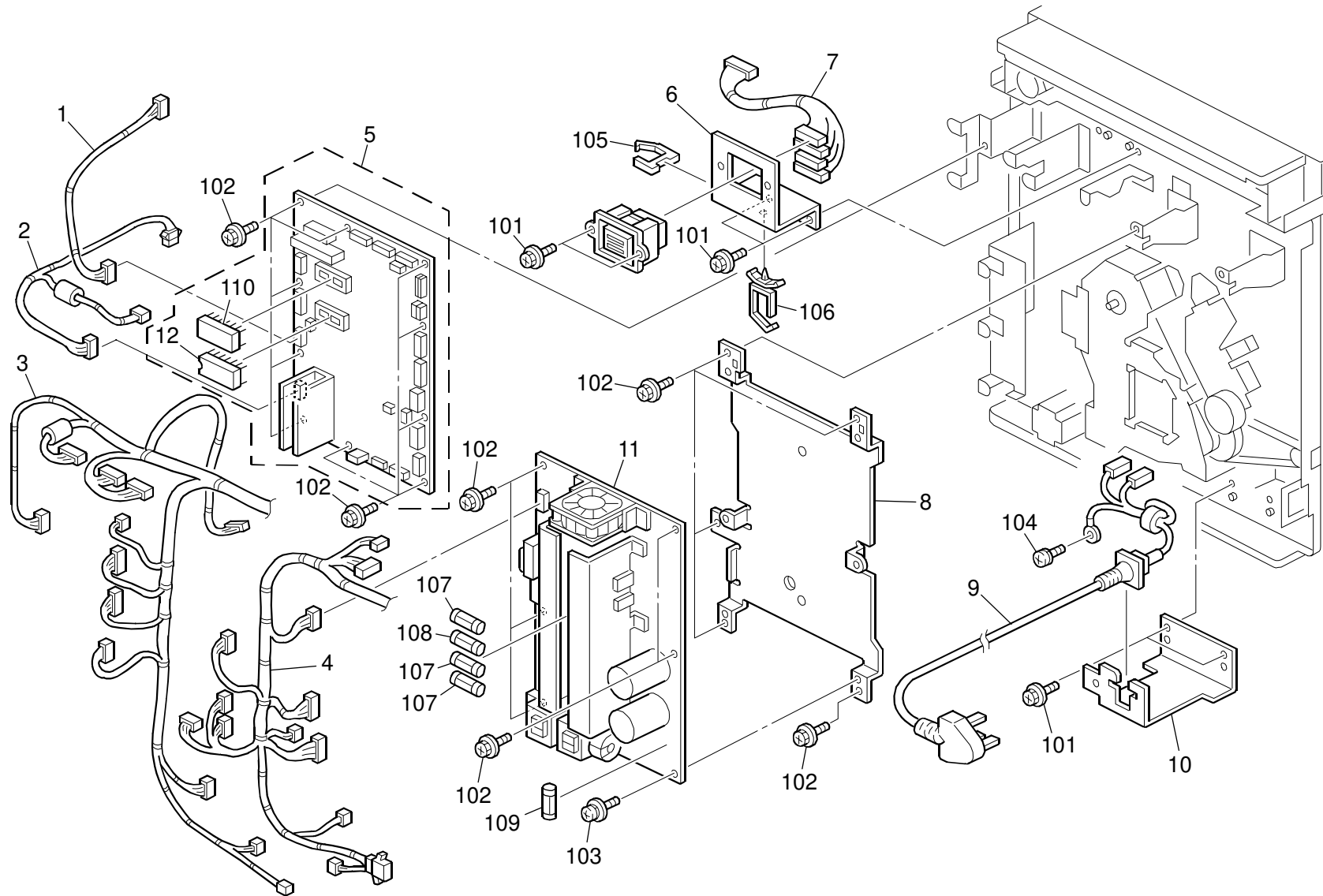


20.MASTER EJECT UNIT 2 (C267)

Index No.	Part No.	Description	Q'ty Per Assembly
1	C267 3574	Stay:Master Ejection Unit	1
2	C261 3567	Guide Plate	1
3	C267 3501	Side Plate:Front:Master Ejection:Ass'y	1
4	C261 3554	Shaft:Pressure:Master Ejection Unit	1
5	C261 3553	Arm:Pressure:Master Ejection	2
6	C252 3556	Spring:Pressure:Master Ejection:13.98n	2
7	C261 3656	Pressure Plate:Master Ejection	1
8	C267 3485	Roller:Upper:Master Ejection Unit:Ass'y	1
9	C252 3482	Roller:Lower:Master Ejection Unit:Ass'y	1
10	C261 3466	Base:Master Ejection	1
11	C259 5821	Stepper Motor:Dia42:Plotter:Ass'y	2
12	AW02 0141	Photointerruptor	1
13	C267 3521	Side Plate:Rear:Master Ejection:Ass'y	1
14	C252 3684	Gear:Pressure Plate:Master Ejection	1
15	C252 3487	Spring:Pressure:Roller:Master Ejection	2
16	C252 3486	Bushing:Pressure:Mm6	2
17	C252 3525	Gear:Pressure:15/124	1
18	A267 1820	Sheet - Photointerrupter	1
19	C237 3505	Pin 3x16	1
20	C231 3494	Gear - Lower Roller	1
21	C252 3492	Gear:Roller:50/84	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0805 3385	Bushing - 6mm	
102	0720 0040E	Retaining Ring - M4	
103	0353 0060N	Bind Screw - M3x6	
104	0954 3008N	Screw - M3X8	
105	0451 3006N	Tapping Screw - 3x6	
106	1105 0508	Harness Clamp - LWS-0711	
107	1105 0534	Clamp	

21.ELECTRICAL SECTION 1 (C267)

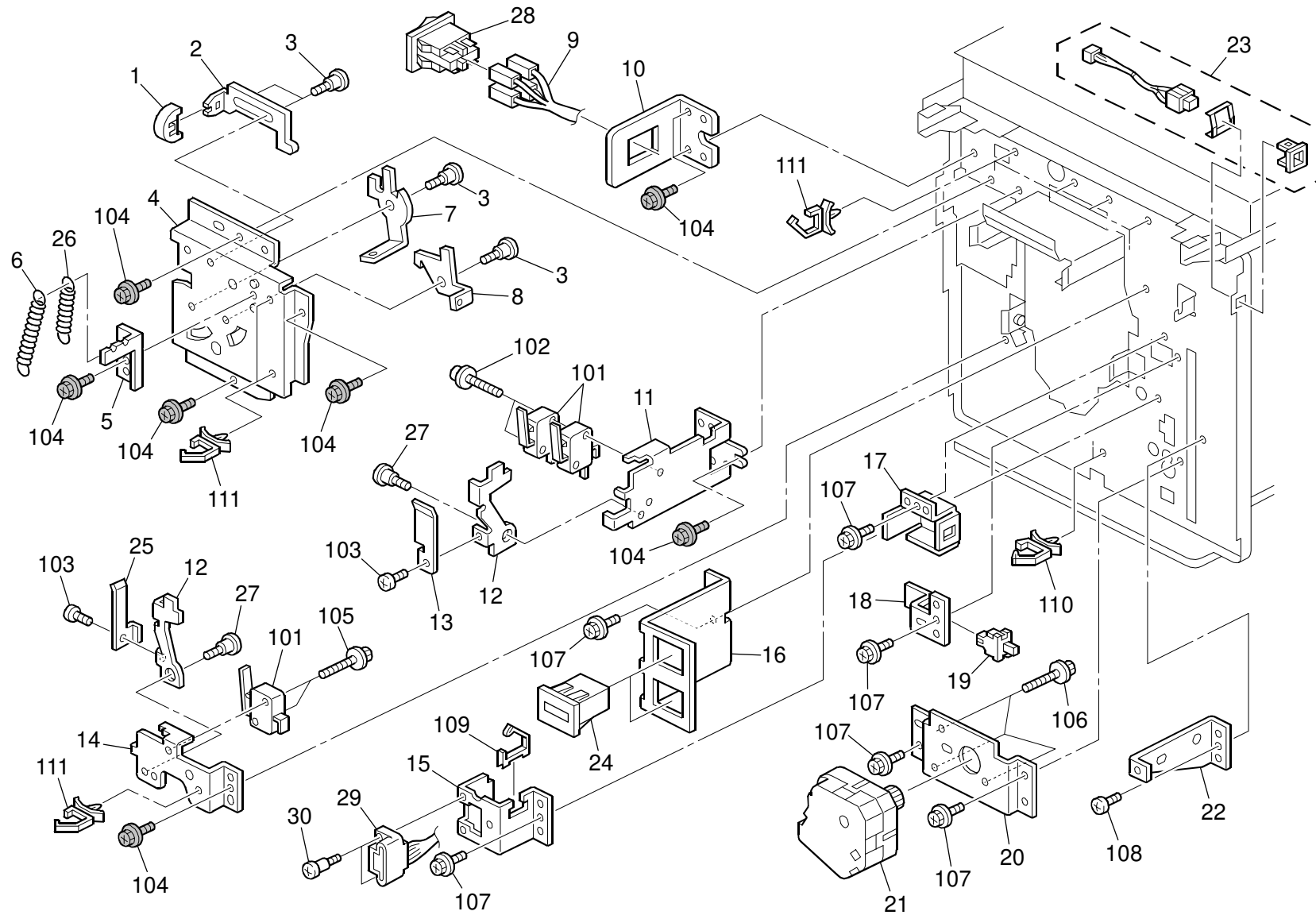


21.ELECTRICAL SECTION 1 (C267)

Index No.	Part No.	Description	Q'ty Per Assembly
1	C267 5280	Harness:Scanner:Motor:Ass'y	1
2	C267 5276	Harness:Paper Feed Tray:Sensor:Ass'y	1
3	C267 5200	Harness:DC Drive:Ass'y	1
4	C267 5201	Harness:Motor:Ass'y	1
5	C267 5100	PCB:MPU	1
6	C267 5675	Bracket:ADF:Connector	1
7	C267 5281	Harness:Connecting:ADF:Ass'y	1
8	C267 5627	Bracket:Power Supply Unit	1
9	C267 5292	Power Supply Cord:Stopper:NA:Ass'y	1
9	C267 5294	Power Supply Cord:Stopper:EU:Ass'y	1
9	C267 5299	Power Supply Cord:Stopper:CHN:Ass'y	1
10	C267 5670	Bracket:Power Supply Cord	1
11	C267 5300	DC Power Supply:Main:Ass'y -120V	1
11	C267 5310	DC Power Supply:Main:Ass'y -220V	1
12	C267 5107	EPROM:I/O Control	1
13	C267 5231	Harness:Master Ejection:Sensor:Ass'y	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 4006N	Tapping Screw - 4x6	
102	0451 3006N	Tapping Screw - 3x6	
103	0954 3006N	Screw - M3X6	
104	0954 4008N	Screw - M4X8	
105	1105 0518	EDGE SADDLE - LES-101	
106	1105 0490	HARNESS CLAMP - IWS-2218	
107	1107 0392	FUSE - 6.3A 125V	
108	1107 0393	FUSE (GLASS CASE) - 8A - 125V	
109	1107 1067	FUSE:ET-6.3A	
110	1407 5403	RAM:M48T35Y-70PC1	

22.ELECTRICAL SECTION 2 (C267)

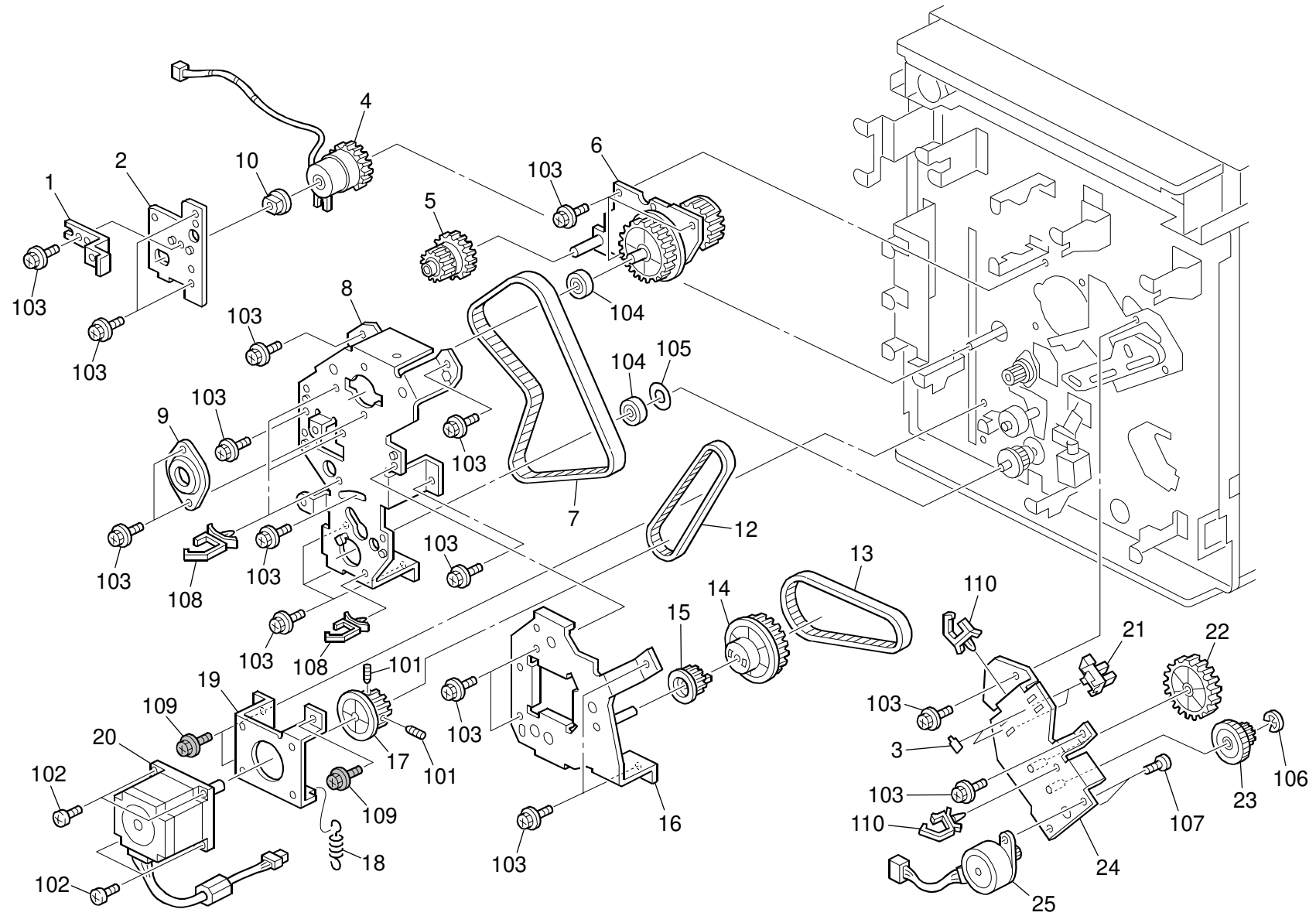


22.ELECTRICAL SECTION 2 (C267)

Index No.	Part No.	Description	Q'ty Per Assembly
1	C267 3733	Button:Master Ejection	1
2	C267 3732	Lever:Open And Close:Master Ejection Unit	1
3	C261 2552	Screw:Slider	2
4	C267 1060	Cover:Side Plate:Machine Or Copier:Front	1
5	C267 3736	Bracket:Spring:Master Ejection	1
6	C267 3738	Spring:Lever:Lower	1
7	C267 3731	Lever:Lower	1
8	C267 3730	Lever:Middle	1
9	C267 5202	Harness:Main Switch:Ass'y	1
10	C267 5650	Bracket:Main Switch	1
11	C261 5685	Bracket:On Off Detector:Door	1
12	C261 2172	Lever:Safety Switch	2
13	C267 5635	Spring Plate:Safety Switch	1
14	C267 3706	Bracket:On Off Detector:Master Ejection Unit	1
15	C261 2611	Bracket:Receptacle	1
16	C238 5651	Total Counter Bracket	1
17	C267 1085	Cover:On Off Detector:Machine Or	1
18	C267 1074	Bracket:On Off Detector:Machine Or	1
19	G020 5626	Push Switch	1
20	C238 2785	Tray Motor Bracket	1
21	C259 5814	DC Motor:Paper Feed Tray:24v	1
22	C267 1321	Bracket:Plate:Cover:Front	1
23	C257 5856	Push Switch	1
24	AX31 0049	Total Counter:7fig:24V	2
25	C218 2173	Support Plate - Safety Switch - LT	1
26	C267 3737	Spring:Lever:Middle	1
27	C261 5686	Screw:Round Point:Safety Switch	1
28	A250 5725	Rocker Switch	1
29	C267 5252	Harness:Connecting:Drum:Ass'y	1
30	C244 2633	Stepped Screw	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	1204 2497	Micro Switch	
102	0951 3025N	Screw:Polished Round:M3x25	
103	0353 0060N	Bind Screw - M3x6	
104	0454 4006Q	Tapping Screw:4x6	
105	0951 3014N	Screw Polished Round M3x14	
106	0450 4025N	Tapping Screw:4x25	
107	0451 4006N	Tapping Screw - 4x6	
108	0314 0040N	Pan Head Screw - M4x4	
109	1105 0518	Edge Saddle - Les-1010	
110	1105 0534	Clamp	
111	1105 0508	Harness Clamp - Lws-0711	

23.DRIVE SECTION 1 (C267)

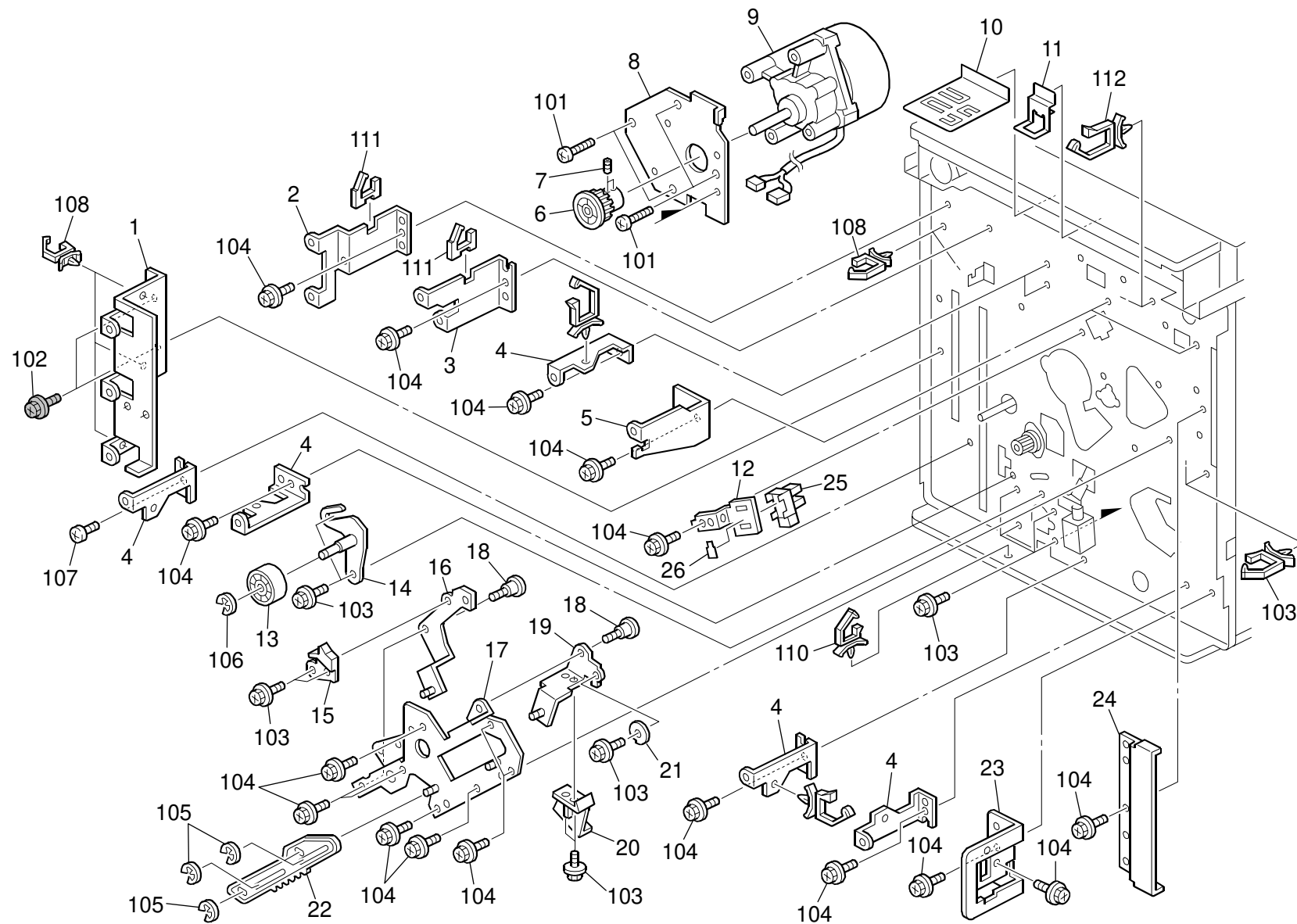


23.DRIVE SECTION 1 (C267)

Index No.	Part No.	Description	Q'ty Per Assembly
1	C267 5622	Bracket:Base:Fix	1
2	C261 2817	Bracket:Drive:Paper Feed Roller	1
3	A267 1820	Sheet - Photointerrupter	1
4	C261 5879	Magnetic Clutch:Paper Feed Roller	1
5	C252 1179	Pulley:Drive:Paper Feed	1
6	C267 1160	Gear:Drive:Drum:Ass'y	1
7	C252 1180	Timing Belt:Drive:Main	1
8	C261 1172	Side Plate:Drum Drive Sub-unit	1
9	C261 1171	Bearing Case	1
10	5053 0447	Bushing - 6mm	1
12	C238 2948	Timing Belt - 140-XL-050	1
13	C267 1181	Timing Belt:Hale:60S3M453	1
14	C267 1175	Timing Pulley:Large:Drive:Hale	1
15	C252 1173	Timing Pulley:Drive:Hale:Ass'y	1
16	C267 1176	Bracket:Hale:Drive:Ass'y	1
17	C252 2888	Pulley:Stepper Motor:Feed:23z	1
18	C267 2885	Tension Spring:Bracket:Stepper Motor	1
19	C261 2887	Bracket:Stepper Motor:Feed	1
20	C257 5817	Stepper Motor Mm56x64	1
21	AW02 0141	Photointerruptor	1
22	C252 4068	Gear:Drive:Rack	1
23	C252 4069	Gear:Slow Down	1
24	C261 4064	Side Plate:Drive Sub-unit:Clamp	1
25	C259 5821	Stepper Motor:Dia42:Plotter:Ass'y	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0574 0080E	Hexagon Headless Set Screw - M4x8	
102	0354 0080N	Screw:M4x8	
103	0451 4006N	Tapping Screw - 4x6	
104	0740 3010	Ball Bearing - 10x26x8mm	
105	0807 7046	Washer - 10.5x20x0.2mm	
106	0720 0040E	Retaining Ring - M4	
107	0353 0060N	Bind Screw - M3x6	
108	1105 0508	Harness Clamp - LWS-0711	
109	0454 4006Q	Tapping Screw:4x6	
110	1105 0534	Clamp	

24.DRIVE SECTION 2 (C267)

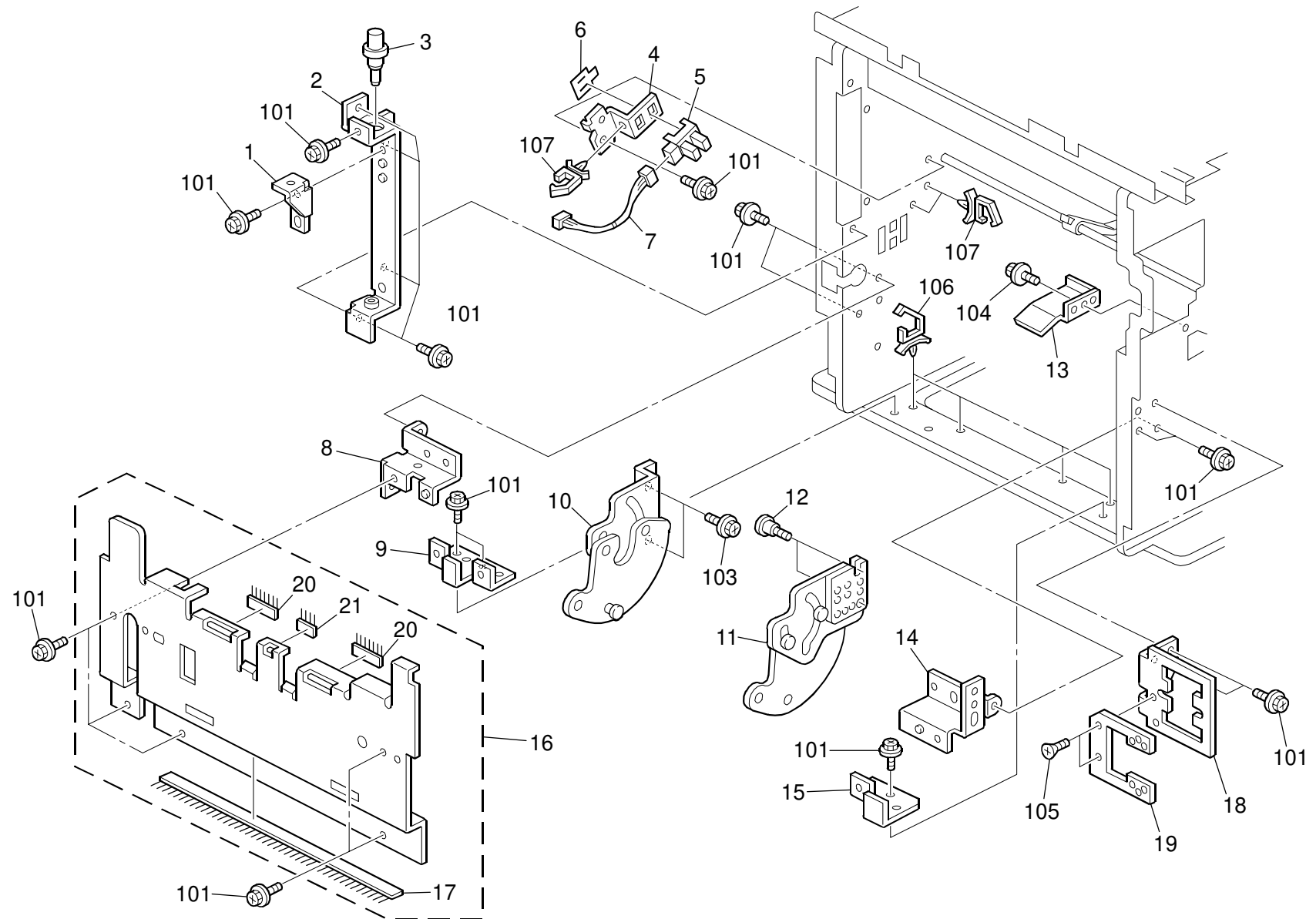


24.DRIVE SECTION 2 (C267)

Index No.	Part No.	Description	Q'ty Per Assembly
1	C267 5623	Bracket:Base:Guard	1
2	C267 5614	Bracket:UC2:Front	1
3	C267 5615	Bracket:UC2:Rear	1
4	C267 5616	Bracket:Fix:Power Supply Unit	6
5	C267 5617	Bracket:Fix:Power Supply Unit:Upper	1
6	C252 1152	Timing Pulley:Drive:Main	1
7	C252 1195	Hexagonal Set Screw:M5x8	2
8	C267 1185	Base:Brushless Motor:Main	1
9	C267 5890	Brushless Motor:Main:DC24V	1
10	C267 1802	Guide:Harness	1
11	C267 1801	Guide:Harness:Stabilizer	1
12	C261 5610	Bracket:Home Position Sensor	1
13	C252 1154	Roller:Belt Tensioner:Ass'y	1
14	C261 1156	Shaft:Belt Tensioner:Ass'y	1
15	C252 4063	Guide:Clamp:Master Feed	1
16	C261 4055	Lever:Drive:Master Feed:Peen	1
17	C261 4001	Base:Clamp:Open And Close:Ass'y	1
18	C244 4426	Shoulder Screw	2
19	C261 4059	Lever:Drive:Master Ejection:Peen	1
20	C252 4062	Guide:Positioning:Drum	1
21	C238 4070	Eject Clamp Pusher	1
22	C252 4052	Rack:Drive:Clamp	1
23	C238 5630	Tape Marker Bracket	1
24	C267 3716	Inner Cover:Open And Close	1
25	AW02 0141	Photointerruptor	1
26	A267 1820	Sheet - Photointerrupter	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0315 0200N	Pan Head Screw:M5x20	
102	0454 4006Q	Tapping Screw:4x6	
103	0451 3006N	Tapping Screw - 3x6	
104	0451 4006N	Tapping Screw - 4x6	
105	0720 0040E	Retaining Ring - M4	
106	0720 0060E	Retaining Ring - M6	
107	0314 0040N	Pan Head Screw - M4x4	
108	1105 0534	Clamp	
109	1105 0508	Harness Clamp - LWS-0711	
110	1105 0516	Clamp	
111	1105 0522	Edge Saddle - LES0510	
112	1105 0490	Harness Clamp - IWS-2218	

25.FRAME SECTION 1 (C267)

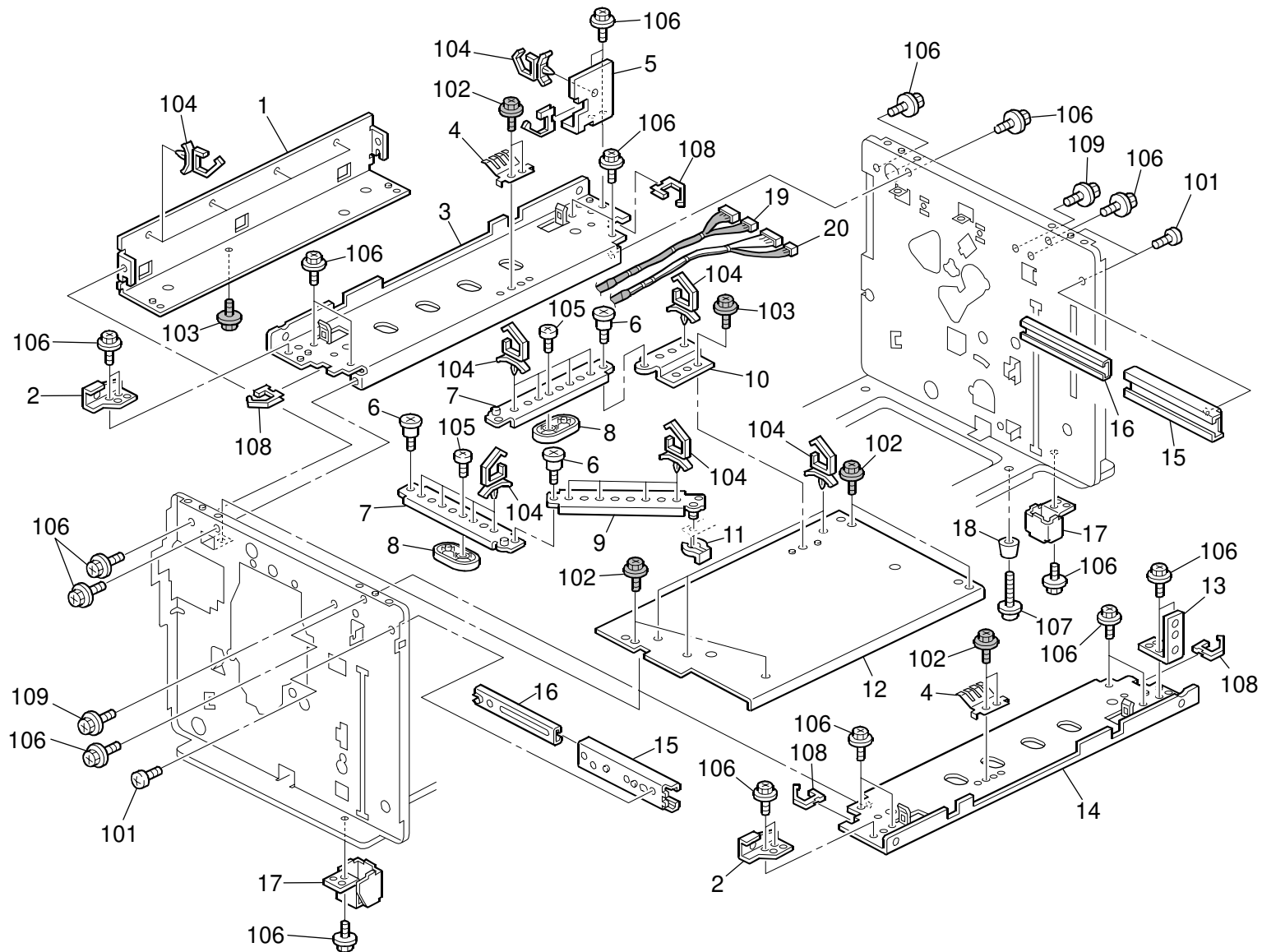


25.FRAME SECTION 1 (C267)

Index No.	Part No.	Description	Q'ty Per Assembly
1	C267 3714	Bracket:Contact Point:Fix:Master Ej	1
2	C267 3704	Bracket:Contact Point:Fix:Master Ej	1
3	C267 3713	Shaft:Contact Point:Master Ejection:Upper	1
4	C267 5612	Bracket:Sensor:Misfeed Removal	1
5	AW02 0141	Photointerruptor	1
6	C267 4071	Guide:Sensor	1
7	C267 5231	Harness:Master Ejection:Sensor:Ass'y	1
8	C267 3882	Bracket:Drum Stay:Paper Exit Sub-unit:Rear	1
9	C267 3884	Bracket:Drum Stay:Exit:Lower Rear	1
10	C267 4441	Remover/install Sub-unit:Exit:Rear:Peen	1
11	C267 4431	Remover/install Sub-unit:Exit:Front:Peen	1
12	C238 4450	Hinge Screw	2
13	C267 3717	Supporter:Master Ejection Unit	1
14	C267 3881	Bracket:Drum Stay:Paper Exit Sub-unit:Front	1
15	C267 3883	Bracket:Drum Stay:Exit:Lower Front	1
16	C267 3801	Drum Stay:Paper Exit Sub-unit:Ass'y	1
17	C267 3888	Discharge Brush:Drum Stay:Exit:Lower	1
18	C267 5652	Bracket:Key Counter	1
19	C238 1339	Key Counter Plate Nut	1
20	C261 3885	Discharge Brush:Long:Paper Exit	2
21	C261 3886	Discharge Brush:Short:Paper Exit	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 4006N	Tapping Screw - 4x6	
102	0451 3006N	Tapping Screw - 3x6	
103	0451 4008P	Tapping Screw - 4x8	
104	0454 4006Q	Tapping Screw:4x6	
105	0323 0100N	Screw M3x10	
106	1105 0508	Harness Clamp - Lws-0711	
107	1105 0534	Clamp	

26.FRAME SECTION 2 (C267)



26.FRAME SECTION 2 (C267)

Index No.	Part No.	Description	Q'ty Per Assembly
1	C267 1075	Cover:Harness:Operation Panel:Upper Left	1
2	C267 1551	Bracket:Plate:Operation Sub-unit	2
3	C267 1058	Stay:Machine Or Copier:Scanner Unit	1
4	C267 2958	Ground Plate:Cover:Stay:Paper Feed	2
5	C267 1066	Bracket:Fix:Scanner:Left	1
6	C267 1079	Screw:Dia4	3
7	C267 1077	Link:Machine Or Copier:Plotter:Front:Peen	2
8	C267 1082	Slider:Harness:Machine Or Copier:Plotter	2
9	C267 1087	Link:Machine Or Copier:Plotter:Inner	1
10	C267 1076	Bracket:Link:Lower	1
11	C267 1073	End Ring:Separate	1
12	C267 1081	Cover:Harness:Operation Panel:2	1
13	C267 1065	Bracket:Fix:Scanner:Right	1
14	C267 1058	Stay:Machine Or Copier:Scanner Unit	1
15	C267 2275	Rail:Plotter:Outer	2
16	C229 2276	Middle Plotter Rail	2
17	C267 1070	Guard:Rack:Paper Feed Tray	2
18	C238 1057	Rubber Foot	4
19	C267 5244	Harness:Connecting:Plotter:2:Ass'y	1
20	C267 5242	Harness:Connecting:Plotter:1:Ass'y	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0314 0040N	Pan Head Screw - M4x4	
102	0454 4006Q	Tapping Screw:4x6	
103	0454 3006Q	Tapping Screw - M3x6	
104	1105 0488	Harness Clamp	
105	0452 3006N	Binding Self-tapping Screw:3x6	
106	0451 4006N	Tapping Screw - 4x6	
107	0951 4020N	Screw - M4X20	
108	1105 0521	Clamp - Les-1017	
109	0451 4008P	Tapping Screw - 4x8	

27.MPU BOARD (C267)

CAPACITOR

SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.
C1	207	C11	191	C21	254	C31	185	C41	185	C51	191	C61	191
C2	207	C12	191	C22	251	C32	191	C42	185	C52	207	C62	251
C3	207	C13	191	C23	188	C33	191	C43	185	C53	253	C63	253
C4	251	C14	191	C24	188	C34	191	C44	185	C54	191	C64	251
C5	253	C15	191	C25	184	C35	187	C45	251	C55	207	C65	253
C6	254	C16	186	C26	191	C36	191	C46	188	C56	188	C66	247
C7	191	C17	254	C27	191	C37	254	C47	188	C57	207	C67	194
C8	191	C18	185	C28	191	C38	185	C48	207	C58	207	C68	251
C9	191	C19	185	C29	191	C39	185	C49	186	C59	251	C69	253
C10	185	C20	188	C30	191	C40	254	C50	185	C60	191	C70	248

CAPACITOR

SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.
C71	246	C81	187	C91	253	C101	251	C111	253	---	---	C131	253
C72	246	C82	193	C92	251	C102	251	C112	251	C122	249	C132	253
C73	253	C83	251	C93	190	C103	246	C113	253	C123	253	C133	251
C74	251	C84	253	C94	248	C104	253	C114	251	C124	251	C134	251
C75	253	C85	193	C95	253	C105	251	C115	253	C125	250	C135	253
C76	251	C86	187	C96	247	C106	253	C116	251	C126	251	C136	251
C77	251	C87	187	C97	246	C107	251	C117	253	C127	253	C137	251
C78	253	C88	190	C98	253	C108	253	C118	251	C128	253	C138	251
C79	253	C89	187	C99	251	C109	253	C119	253	C129	251	C139	253
C80	251	C90	193	C100	253	C110	251	C120	253	C130	251	C140	253

27.MPU BOARD (C267)

CAPACITOR

SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.
C141	251	C151	192	C161	253	C171	248	C181	251	C191	253	C201	253
C142	253	C152	253	---	---	C172	247	C182	253	C192	251	C202	251
C143	251	C153	246	C163	249	C173	251	C183	251	C193	253	C203	253
---	---	C154	251	C164	253	C174	253	C184	251	C194	253	C204	253
C145	247	---	---	C165	193	C175	250	C185	250	C195	253	C205	246
C146	253	C156	253	C166	253	C176	250	C186	253	C196	251	C206	251
C147	251	C157	246	C167	253	C177	251	C187	253	C197	251	C207	253
C148	253	C158	251	C168	251	C178	253	C188	251	C198	253	C208	251
C149	251	---	---	C169	253	C179	250	C189	253	C199	253	C209	251
C150	254	C160	251	C170	248	C180	253	C190	251	C200	196	C210	251

CAPACITOR

SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.
C211	251	C221	253	C231	254	C241	251	C251	254	C261	246	C271	253
C212	251	C222	253	C232	254	C242	193	C252	252	C262	251	C272	253
C213	253	C223	250	C233	254	C243	251	C253	251	C263	251	C273	251
C214	251	C224	246	C234	254	C244	193	C254	193	C264	250	C274	251
C215	250	C225	193	C235	251	C245	254	C255	193	C265	251	C275	251
C216	253	C226	252	C236	251	C246	253	C256	253	C266	251	C276	253
C217	246	C227	254	C237	191	C247	193	C257	193	C267	253	C277	251
C218	251	C228	254	C238	193	C248	254	C258	193	C268	246	C278	253
C219	253	C229	191	C239	193	C249	254	C259	253	C269	253	C279	247
C220	251	C230	191	C240	251	C250	193	C260	253	C270	253	C280	253

27.MPU BOARD (C267)

CAPACITOR

SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.
C271	253	C281	251	C291	253	C301	254	C311	247	C321	251	C331	253
C272	253	C282	246	C292	253	C302	247	C312	253	C322	248	C332	253
C273	251	C283	253	C293	253	C303	247	C313	195	C323	251	C333	251
C274	251	C284	253	C294	251	C304	251	C314	194	C324	248	C334	251
C275	251	C285	253	C295	253	C305	253	C315	253	C325	253	C335	251
C276	253	C286	251	C296	253	C306	251	C316	251	C326	253	C336	251
C277	251	C287	253	C297	253	C307	251	C317	253	C327	251	C337	253
C278	253	C288	253	C298	253	C308	253	C318	251	C328	251	C338	253
C279	247	C289	253	C299	251	---	---	C319	253	C329	253	C339	253
C280	253	C290	251	C300	250	C310	253	C320	248	C330	253	C340	253

CAPACITOR

SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.
C341	253	C351	251	C361	253	C371	251	C381	250	C391	253	C401	247
C342	251	C352	253	C362	253	C372	251	C382	251	C392	253	C402	247
C343	251	C353	250	C363	253	C373	253	C383	253	C393	247	C403	247
C344	251	C354	251	C364	253	C374	250	C384	253	C394	250	C404	247
C345	247	C355	253	C365	251	C375	253	C385	250	C395	247	C405	247
C346	250	C356	253	C366	251	C376	253	C386	251	C396	247	C406	247
C347	253	C357	251	C367	250	C377	253	C387	251	C397	251	C407	247
C348	251	C358	251	C368	253	C378	251	C388	253	C398	251	C408	247
C349	250	C359	253	C369	251	C379	253	C389	253	C399	251	C409	247
C350	251	C360	250	C370	251	C380	251	C390	250	C400	247	C410	250

27.MPU BOARD (C267)

CAPACITOR

SYMBOL NO.	INDEX NO.
C411	247
C412	247
C413	250
C414	250
C415	247
C416	250
C417	250
C418	189
C419	250
C420	253

SYMBOL NO.	INDEX NO.
C421	250
C422	250
C423	250
C424	207
C425	207
C426	207
C427	207
C428	207
C429	207
C430	207

SYMBOL NO.	INDEX NO.
C431	207
C432	251
C433	251
C434	251
C435	253
C436	253
C437	253

CONNECTOR

SYMBOL NO.	INDEX NO.
CN101	117
CN102	116
CN103	120
CN104	106
CN105	108
CN106	119
CN107	115
CN108	122
CN109	121
CN110	114

SYMBOL NO.	INDEX NO.
CN111	112
CN112	117
CN113	118
CN114	107
CN115	113
CN116	102
CN117	104
CN118	111
CN119	105
CN120	123

SYMBOL NO.	INDEX NO.
CN121	109
CN122	110
CN123	103

DIODE

SYMBOL NO.	INDEX NO.
D1	137
D2	137
D3	137
D4	138
D5	138
D6	138
D7	138
D8	137
D9	137
---	---

DIODE

SYMBOL NO.	INDEX NO.
D11	134
D12	135
D13	137
D14	137
D15	136
D16	137

FIB

SYMBOL NO.	INDEX NO.
FIB1	198
FIB1	201
FIB2	198
FIB3	199
FIB4	197
FIB5	202
FIB6	197
FIB7	197
FIB8	200
FIB9	200

SYMBOL NO.	INDEX NO.
FIB10	200
FIB11	200
FIB12	197
FIB13	197
FIB14	197
FIB15	197
FIB16	202
FIB17	197
FIB18	197

FUSE

SYMBOL NO.	INDEX NO.
FU1	126
FU1	124
FU2	127

IC

SYMBOL NO.	INDEX NO.
IC1	155
IC2	141
IC3	141
IC4	164
IC5	159
IC6	159
IC7	141
IC8	141
IC9	158
IC10	161

SYMBOL NO.	INDEX NO.
IC11	169
IC12	166
IC13	141
IC14	168
IC15	159
IC16	159
IC17	160
IC18	167
IC19	150
IC20	143

SYMBOL NO.	INDEX NO.
IC21	146
IC22	172
IC23	157
IC24	257
IC25	170
IC26	4
IC27	3
IC28	1
IC28	125
IC29	149
IC30	148

27.MPU BOARD (C267)

IC

SYMBOL NO.	INDEX NO.
IC31	145
IC32	145
IC33	144
IC34	156
IC35	149
IC36	150
IC37	147
IC38	163
IC39	165
IC40	2

SYMBOL NO.	INDEX NO.
IC41	142
IC42	157
IC43	125
IC43	153
IC44	148
IC45	256
IC46	255
IC47	255
IC48	6
IC49	148
IC50	5

SYMBOL NO.	INDEX NO.
IC51	148
IC52	144
IC53	171
IC54	148
IC55	148
IC56	148
IC57	152
IC58	143
IC59	171
IC60	148

SYMBOL NO.	INDEX NO.
IC61	156
IC62	173
IC63	148
IC64	148
IC65	156
IC66	162
IC67	154
IC68	151

LED

SYMBOL NO.	INDEX NO.
LED1	140
LED2	140
LED3	139
LED4	140

OSC

SYMBOL NO.	INDEX NO.
OSC1	174
OSC2	175

Q

SYMBOL NO.	INDEX NO.
Q1	132
Q2	130
Q3	133
Q4	131
Q5	128
Q6	132
Q7	130
Q8	133
Q9	128
Q10	132

Q

SYMBOL NO.	INDEX NO.
Q11	130
Q12	131
Q13	133
Q14	131
Q15	128
Q16	131
Q17	129
Q18	131
Q19	131
Q20	129

SYMBOL NO.	INDEX NO.
Q21	131
Q22	131
Q23	131
Q24	131
Q25	130
Q26	130
Q27	131
Q28	131
Q29	131
Q30	131

SYMBOL NO.	INDEX NO.
Q31	131
Q32	131
Q33	131
Q34	131

RESISTOR

SYMBOL NO.	INDEX NO.
R1	212
R2	216
R3	203
R4	206
R5	213
R6	213
R7	234
R8	236
R9	244
R10	244

SYMBOL NO.	INDEX NO.
R11	213
R12	212
R13	216
R14	203
R15	206
R16	204
R17	212
R18	216
R19	221
R20	203

SYMBOL NO.	INDEX NO.
R21	206
R22	176
R23	222
R24	212
R25	213
R26	213
R27	213
R28	213
R29	213
R30	221

SYMBOL NO.	INDEX NO.
R31	219
R32	224
R33	221
R34	221
R35	221
R36	221
R37	221
R38	221
R39	221
R40	221

27.MPU BOARD (C267)

RESISTOR

SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.
R41	213	R51	219	R61	213	R71	230	R81	213	R91	212	---	---
R42	213	R52	213	R62	213	R72	212	R82	230	R92	230	R102	213
R43	213	R53	219	R63	213	R73	230	---	---	R93	203	R103	222
R44	213	R54	213	R64	221	R74	224	R84	213	R94	213	R104	213
R45	213	R55	212	R65	221	R75	221	---	---	R95	243	---	---
R46	213	R56	213	R66	210	R76	221	R86	230	R96	232	R106	213
R47	212	R57	219	R67	213	R77	230	R87	213	R97	213	R107	213
R48	213	R58	214	R68	221	R78	213	R88	213	R98	213	R108	213
R49	213	R59	221	R69	221	R79	213	R89	230	R99	213	R109	213
R50	213	R60	213	R70	221	R80	230	R90	207	---	---	R110	213

RESISTOR

SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.
---	---	R121	223	R131	213	R141	221	R151	207	R161	221	R171	219
R112	221	R122	213	R132	213	R142	213	R152	207	R162	226	R172	205
R113	212	R123	228	R133	207	R143	213	R153	207	R163	213	R173	219
R114	213	R124	213	R134	207	R144	213	R154	229	R164	213	R174	205
R115	222	R125	213	R135	207	R145	213	R155	221	R165	213	R175	205
R116	211	---	---	R136	212	R146	224	R156	213	R166	221	R176	213
R117	213	R127	212	R137	213	R147	207	R157	213	R167	213	R177	213
R118	225	R128	212	R138	209	R148	207	R158	221	R168	213	R178	213
R119	214	R129	213	R139	215	R149	207	R159	213	R169	207	R179	237
R120	208	R130	213	R140	221	R150	207	R160	213	R170	205	R180	235

27.MPU BOARD (C267)

RESISTOR

SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.
R181	244	R191	213	R201	244	R211	233	R221	212	R231	212	---	---
R182	244	R192	213	R202	245	R212	213	R222	207	R232	213	R242	221
R183	244	R193	213	R203	219	R213	240	R223	213	R233	221	R243	227
R184	244	R194	213	R204	218	R214	213	R224	212	R234	213	R244	213
R185	233	R195	216	R205	244	R215	213	R225	212	R235	213	R245	213
R186	233	R196	242	R206	244	R216	213	R226	213	R236	213	R246	207
R187	224	R197	235	R207	238	R217	213	R227	212	---	---	R247	222
R188	217	R198	231	R208	239	R218	213	R228	212	R238	213	---	---
R189	213	R199	211	R209	244	R219	212	R229	212	R239	213	R249	207
R190	213	R200	235	R210	233	R220	213	R230	222	R240	221	R250	213

RESISTOR

SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.
R251	213	R261	213	R271	213	R281	213	R291	213	RAY1	180	RAY11	180
R252	213	R262	213	R272	213	R282	207	R292	213	RAY2	180	RAY12	178
R253	213	R263	213	R273	213	R283	213	R293	223	RAY3	180	RAY13	180
R254	213	R264	226	R274	213	R284	220	R294	213	RAY3	178	RAY14	180
R255	224	R265	213	R275	213	R285	207			---	---	RAY15	180
R256	213	R266	213	R276	221	R286	221			RAY5	178		
R257	213	R267	213	R277	213	R287	221			RAY6	180	RAY16	180
R258	213	R268	213	R278	221	R288	212			RAY7	178	RAY17	180
R259	213	R269	213	R279	220	R289	212			RAY8	178	RAY18	180
R260	213	R270	213	R280	241	R290	212			RAY9	180	RAY19	180
										RAY10	178	RAY20	178

RY

27.MPU BOARD (C267)

RAY

SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.
RAY21	178	RAY31	180	RAY41	177	RAY51	178	RAY61	178	RAY71	178	RAY81	178
RAY22	180	RAY32	178	RAY42	178	RAY52	180	RAY62	180	RAY72	179		
RAY23	178	RAY33	178	RAY43	178	RAY53	178	RAY63	180	RAY73	180		
RAY24	180	RAY34	178	RAY44	178	RAY54	178	RAY64	181	RAY74	178		
RAY25	178	RAY35	178	RAY45	180	RAY55	180	RAY65	178	RAY75	180		
RAY26	180	RAY36	180	RAY46	180	RAY56	180	RAY66	179	RAY76	177		
RAY27	180	RAY37	180	RAY47	180	RAY57	178	RAY67	181	RAY77	178		
RAY28	178	RAY38	180	RAY48	180	RAY58	180	RAY68	178	RAY78	178		
RAY29	180	RAY39	180	RAY49	180	RAY59	180	RAY69	179	RAY79	178		
RAY30	180	RAY40	178	RAY50	180	RAY60	178	RAY70	181	RAY80	178		

TP

SYMBOL NO.	INDEX NO.	SYMBOL NO.	INDEX NO.
TP5	101	TP25	101
---	---	---	---
---	---	---	---
---	---	TP28	101
TP10	101		
TP11	101		
---	---		
TP23	101		
---	---		

VR

SYMBOL NO.	INDEX NO.
VR1	182
VR2	183

27.MPU BOARD (C267)

Index No.	Part No.	Description	Q'ty Per Assembly
*	C267 5100	PCB:MPU	
1	C267 5107	EPROM:I/O Control	1
2	A232 5355	IC - GATEX	1
3	B004 5260	IC - VIPU_S KS5M9U1198CFP	1
4	B040 5506	IC:IMAC_K:RF5C789	1
5	C252 5145	IC:LC272C9BT-WA5	1
6	C267 5116	IC:GAKIC:LC272G7BT-00B-E	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	1100 1475	Test Pin	
102	1102 3822	Connector - 20P	
103	1102 4201	Connector - 2P	
104	1102 4205	CT Header - 6P	
105	1102 4684	Connector - 5566-06R-210	
106	1102 5305	Connector - 6P	
107	1102 7648	Connector	
108	1102 7838	Connector - B6B	
109	1102 8633	Connector:B6p-shf-1aa(lf)(sn)	
110	1102 8661	Connector - FCN-564P068-G/SC-4V	
111	1102 9110	Connector - 353297-6	
112	1102 9114	Connector - 353297-1	
113	1102 9115	Connector - 1-292207-4	
114	1102 9118	Connector:1-353297-9	
115	1102 9119	Connector:2-353297-0	
116	1102 9121	Connector:2-353308-4	
117	1102 9123	Connector 2-292208-8	
118	1102 9124	Connector:3-353308-0	
119	1102 9126	Connector:4-353308-0	
120	1102 9316	Connector:B6P-VH-FB-B(LF)(SN)	
121	1103 3178	Connector - FH12-50S-0.5SH(89)	
122	1103 3733	Connector:SLD5R-1LF	
123	1103 3770	Connector:5219-03a-201	
124	1104 0351	Fuse Holder	
125	1104 0588	DIP Socket - 28p	
126	1107 1061	Fuse:ET-1A	
127	1109 0044	Fuse:Minismdc200	
128	1400 0342	Transistor - 2SC3311A	
129	1400 0455	Transistor - 2SC2873Y	
130	1400 0909	Transistor - DTA143EUA	
131	1400 0920	Transistor - DTC143EUA	
132	1401 1067	Fet:2SK1387-MR	
133	1401 1200	Fet:2SJ533-E	
134	1402 0804	Silicon Diode - 45V - 0.3A	
135	1402 1041	Diode - DA204U	



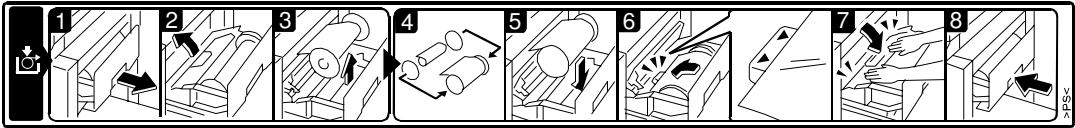
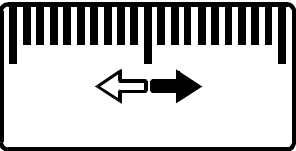
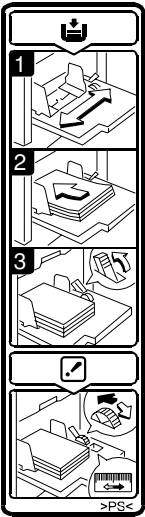
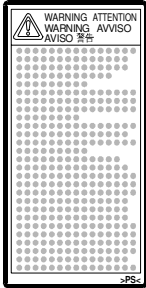
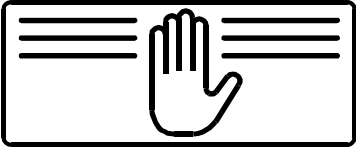
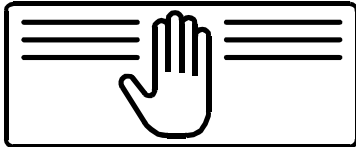
Index No.	Part No.	Description	Q'ty Per Assembly
136	1402 1265	Diode - RB411D	
137	1402 1336	Diode - 1SS355	
138	1402 1342	Diode - 1SR154-400	
139	1403 0828	Diode - SEC1901C	
140	1403 0829	Diode - SEC1201C	
141	1407 1535	IC - TD62308AP	
142	1407 4973	CMOS LOGIC SN74CBT3384APW	
143	1407 5345	IC-SN74LV04APW	
144	1407 5346	IC - SN74LS74ANS	
145	1407 5347	IC - SN74LV08APW	
146	1407 5350	IC - SN74LV00APW	
147	1407 5351	IC - SN74LV14APW	
148	1407 5353	IC - SN74LV244APW	
149	1407 5375	IC-TC74HC157AF	
150	1407 5376	IC - SN74LV32APW	
151	1407 5377	IC - SN74AHCT1G08DCK	
152	1407 5394	IC:SN74LV138APW	
153	1407 5403	RAM:M48T35Y-70PC1	
154	1407 5416	IC SN74LV373ANS	
155	1407 5454	IC - SN74LV86APW	
156	1407 5469	IC - SN74LV07APW	
157	1407 5886	CPU - HD6412390F20	
158	1407 6196	Motor Control IC:STK672-610	
159	1407 6366	Motor Control IC:STK672-600A	
160	1407 6390	IC - STK672-400	
161	1408 0182	IC - TA78L010AP	
162	1408 0398	Comparator - NJM2903M	
163	1408 0575	IC - M51957BFP	
164	1408 0827	IC - TA8429H	
165	1408 1095	IC - BA10324AF	
166	1408 1204	IC - TA8083P	
167	1408 1337	Series Regulator:TA78M18S	
168	1408 1428	Regulator - TA78M12S	
169	1408 1466	Series Regulator - TA78M05S	
170	1408 1668	IC - REGULATOR-R1170H251B	

Index No.	Part No.	Description	Q'ty Per Assembly
171	1408 1714	Timer IC:NE555D	
172	1408 1774	Series Regulator:UPC2933AT	
173	1408 1849	Operational Amplifier:NJM2716F	
174	1503 1136	Crystal Oscillator:36.864mhz	
175	1503 1254	Crystal Oscillator 14.7456mhz	
176	1600 1682	Resistor - 680 Ω $\pm$ 5% 2W	
177	1601 7751	Resistor - 4.7K Ω $\pm$ 5%	
178	1601 7752	Resistor Array - 10K Ω $\pm$ 5%	
179	1601 7814	Resistor - 3.3K Ω $\pm$ 5%	
180	1601 7867	Resistor - 33 Ω $\pm$ 5% 1/16W	
181	1601 7871	Resistor - 68 Ω $\pm$ 5% 1/16W	
182	1601 8574	Resistor:20k Ω : $\pm$ 10%:1/2w	
183	1601 8578	Resistor 200k Ω $\pm$ 10% 1/2W	
184	1604 4517	Capacitor - 330 μ F $\pm$ 20% 50V	
185	1604 4661	Capacitor - 100 μ F $\pm$ 20% 50V	
186	1604 4708	Capacitor - 10 μ F $\pm$ 20% 50V	
187	1604 4894	Capacitor:100uf: $\pm$ 20%:16V	
188	1604 5454	Capacitor:10uf: $\pm$ 20%:16V	
189	1605 0744	Capacitor - EMK212F105Z	
190	1605 0832	Capacitor - 8PF $\pm$ 0.5pF 50V	
191	1605 0987	Ceramic Capacitor-470pF/630V	
192	1605 1161	Capacitor - 0.33 μ F $\pm$ 10% 10V	
193	1605 1225	Capacitor - 0.1 μ F $\pm$ 10% 50V	
194	1605 1287	Capacitor - 0.47 μ F+80-20% 25V	
195	1605 1376	Capacitor - 0.033 μ F- $\pm$ 10%:25V	
196	1606 1875	Capacitor - 0.0022 μ F $\pm$ 5% 50V	
197	1607 0807	Filter - BK1608HS601	
198	1607 0815	BLM41P600SPB	
199	1607 0870	Filter - BK1608HS121	
200	1607 1016	Filter Array - MZA3216R301A	
201	1607 1675	Filter Bk1608lm182	
202	1607 1898	Filter:BK1608LL431	
203	1610 1203	Resistor - 100 Ω $\pm$ 5% 1W	
204	1610 1220	Resistor - 120 Ω $\pm$ 5% 1W	
205	1610 1607	Chip Resistor:0.1 Ω : $\pm$ 1%:1W:6332	

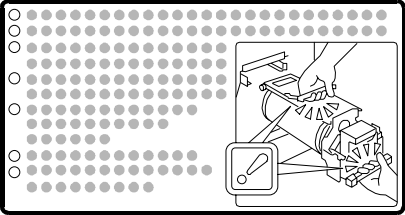
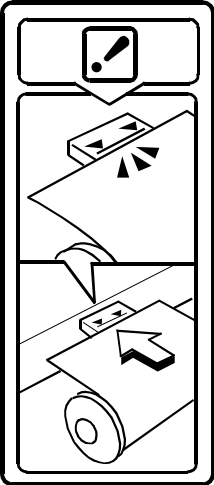
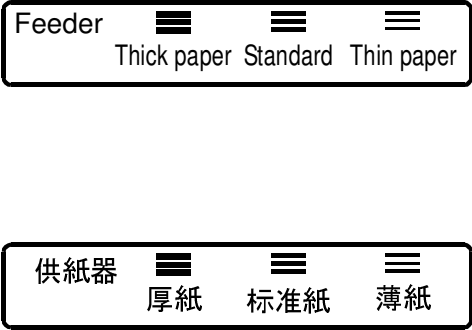
Index No.	Part No.	Description	Q'ty Per Assembly
206	1610 1848	Resistor:160 Ω : $\pm$ 5%:1W:6332	
207	1634 0000	Resistor - 0 Ω 1/16W	
208	1650 3151	Resistor - 150 Ω $\pm$ 5%1/8W	
209	1650 3202	Chip Resistor:2k Ω : $\pm$ 5%:1/8W:2125	
210	1650 3243	Resistor:24k Ω : $\pm$ 5%:1/8W:2125	
211	1650 4101	Resistor - 100 Ω $\pm$ 5%1/10W	
212	1650 4102	Resistor - 1K Ω $\pm$ 5% 1/10W	
213	1650 4103	Resistor - 10K Ω $\pm$ 5% 1/10W	
214	1650 4105	Resistor - 1M Ω $\pm$ 5% 1/10W	
215	1650 4163	Resistor 16k Ω $\pm$ 5% 1/10W 1608	
216	1650 4201	Resistor - 200 Ω $\pm$ 5%1/10W	
217	1650 4203	Resistor - 20K Ω $\pm$ 5% 1/10W	
218	1650 4204	Resistor - 200K Ω $\pm$ 5%1/10W	
219	1650 4222	Resistor - 2.2K Ω $\pm$ 5%1/10W	
220	1650 4241	Chip Resistor:240k Ω : $\pm$ 5%:1/10W	
221	1650 4330	Chip Resistor - 33 Ω $\pm$ 5% 1/10W	
222	1650 4332	Resistor - 3.3K Ω $\pm$ 5%1/10W	
223	1650 4470	Resistor - 47 Ω $\pm$ 5%1/10W	
224	1650 4472	Resistor - 4.7K Ω $\pm$ 5% 1/10W	
225	1650 4473	Resistor - 47K Ω $\pm$ 5%1/10W	
226	1650 4680	Resistor - 68 Ω $\pm$ 5%1/10W	
227	1650 4683	Resistor - 68K Ω $\pm$ 5% 1/10W	
228	1650 4824	Resistor:820k Ω : $\pm$ 5%:1/10w:1608	
229	1653 1504	Chipresistor:1.5m Ω : $\pm$ 1%:1/8W:2125	
230	1653 2200	Chip Resistor:220 Ω : $\pm$ 1%:1/8W	
231	1654 1001	Resistor - 1K Ω $\pm$ 1%1/10W	
232	1654 1002	Resistor - 10K Ω $\pm$ 5%1/10W	
233	1654 1071	Resistor:1.07k Ω : $\pm$ 1%:1/10W:1608	
234	1654 1211	Resistor:1.21k Ω : $\pm$ 1%:1/10W:1608	
235	1654 1401	Resistor - 1.4K Ω $\pm$ 1% 1/10W 1608	
236	1654 1822	Chip Resistor:18.2k Ω : $\pm$ 1%:1/10W:1608	
237	1654 2371	Resistor:2.37k Ω : $\pm$ 1%:1/10W:1608	
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240	1654 3000	Chip Resistor:300 Ω : $\pm$ 1%:1/10W	

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245	1654 5901	Resistor:5.9k Ω : $\pm$ 1%:1/10W:1608	
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247	1660 2101	Capacitor - 100pF - $\pm$ 10% - 50V	
248	1660 2220	Capacitor - 22pF $\pm$ 20% 35V	
249	1660 2330	Capacitor - 33pF - $\pm$ 5% - 50V	
250	1660 2470	Capacitor - 47pF $\pm$ 5% 50V	
251	1660 2471	Capacitor - 470pF - $\pm$ 5% - 50V	
252	1660 4102	Capacitor - 1000pF $\pm$ 10% 50V	
253	1660 4103	Capacitor - 10000pF - $\pm$ 10% - 50V	
254	1660 8104	Capacitor - 0.1 μ F+80-20% 25V	
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256	1906 0018	Flash Memory - MBM29F160BE70TN	
257	1907 0012	SDRAM - 128m 2Mx16x4 133mhz	

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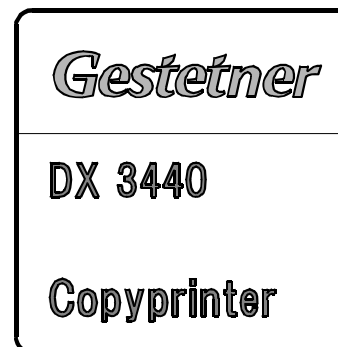
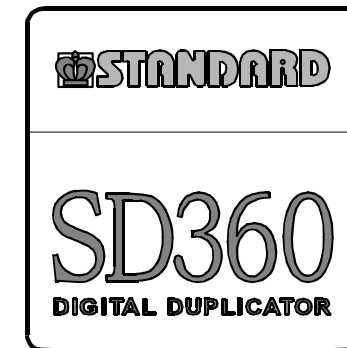
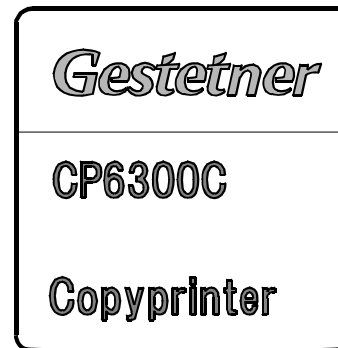
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