# Technical Bulletin

Model: TT3			Dat	e: 22-Dec	-09	No.: RC274003
Subject: Additional new model for TT3				Prepared	d by: M. I	Kumagai
From: 1st Overseas Tech Support Sec., 1st PQM Dept.						
Classification:	Troubleshooting	Part info	orma	tion	Action	n required
	🗌 Mechanical	Electric	al		Servic	ce manual revision
	Paper path	Transm	it/rec	eive	Retro	fit information
	Product Safety	Other (		)	🛛 Tier 2	

This RTB contains the service manual and parts catalog information unique to the new model TT3 (C274-70, 71)

## Service manual changes

## **Overall information**

### Essential differences from the predecessor model (TT3) service manual

**NOTE:** If there are no changes, we simply marked "None" in the corresponding remarks column.

### **Main Chapters**

Section	Item	Remarks
1	Product Information	Guidance for Those Who are Familiar with Predecessor Product was added.
2	Installation	None
3	Preventive Maintenance	None
4	Replacement and Adjustment	Cover and board was changed
5	System Maintenance Reference	None
6	Troubleshooting	None

### Appendices

Section	Item	Remarks
1	Appendix: Specifications	Auto shut-off was added
2	Appendix: Maintenance Table	None
3	Appendix: Service Call Condition	New SC was added
4	Appendix: Electrical Component Defects	New DIP switch for MPU was added
5	Appendix: SP Mode Tables	New SP was added

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## Main Chapters

## **1. Product Information**

### **Guidance for Those Who are Familiar with Predecessor Product**

### **Different Points from Predecessor Products**

Item	Predecessor Model	New Model
Auto shut-off mechanism	No	Yes
Auto shut-off timing	No	5 minutes
Main switch location	On the PSU board	Separate

Note: Auto shut-off timing is controlled by a DIP switch on the MPU board.

Refer to the replacement and adjustment section for details of the auto shut-off setting.

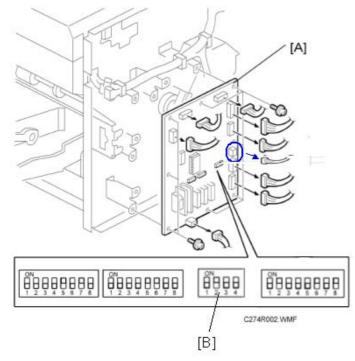
## 4. Replacement and Adjustment

### **Covers and Board**

MPU

### Changes:

- 1. One connector (circled in the diagram below) was added.
- 2. DIP SW 104 for auto shut-off setting was added.



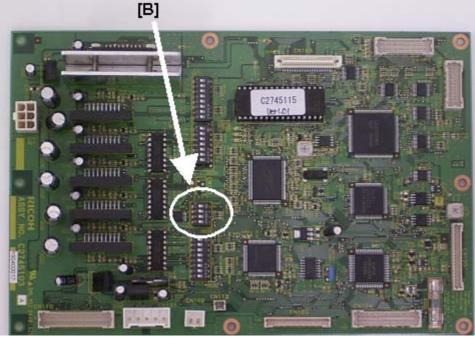
[A] MPU (Screw x 8, Connector x 9)

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Important: The default auto shut-off setting of a brand new MPU board is OFF.

So when you replace the MPU board, you must set **DIP SW 104** to the same setting as the MPU board that you removed.

If the customer wishes to change the auto shut-off timing, change the DIP SW setting (refer to the following chart).



[B]: DIP SW 104

### DIP SW 104 setting and auto shut-off timing

Auto shut-off timing	DIP SW 104 setting
OFF	ON OFF
	1 2 3 4
3 minutes	
	OFF
	1 2 3 4
5 minutes	
	OFF
	1 2 3 4
15 minutes	
	OFF
	1254



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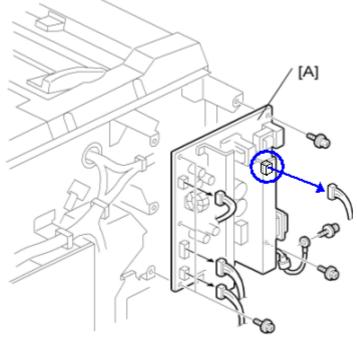
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Auto shut-off timing	DIP SW 104	4 setting	
30 minutes	ON DFF	3 4	

Default settings C274-70 / C274-71: 5 minutes

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PSU

Changed: One connector was added (circled in blue in the diagram).



[A] PSU (Screw x 6, Connector x 4)

# Appendices

## 1. Specifications

## Main Frame

Auto shut-off timing	Default : 5 minutes (C274-70 / C274-71)
	Setting change: OFF / 3 minutes / 5 minutes / 15 minutes / 30 minutes

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## 3. Service Call Condition

### **SC Tables**

No.	Symptom	Possible cause
	Auto shut-off solenoid error	Auto shut-off solenoid
E-01	Main switch does not turn off within 6.0 seconds after the auto shut-off solenoid signal turned ON.	Auto shut-off solenoid connector PCB

## 4. Electrical Component Defects

[	DIP Switches					
ſ	MPU					
	DIPSW	Bit No.	Name	Settings		
	No.	Bit No.	rtanio	octangs		

## 5. SP Mode Tables

SP Tables	

### Input Mode

No.	Name	Note
1-95		Display the auto shut-off timing on the LCD (minutes)

Output Mode

No.	Name	Function
2-16	Auto shut-off solenoid	

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# Parts catalog changes

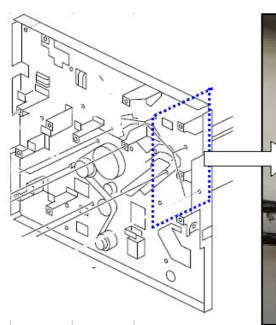
### 1. Exterior

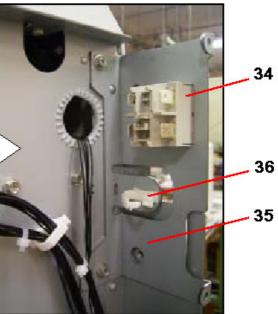
Sec	Page	Index	Parts No.	Description	Q'ty
	7	11	C2741306	COVER:REAR	1
	7	21	C2741345	SHEET:EMBLEM:RIC:CHN	1
	7	21	C2751355	SHEET:EMBLEM:GES:CHN	1

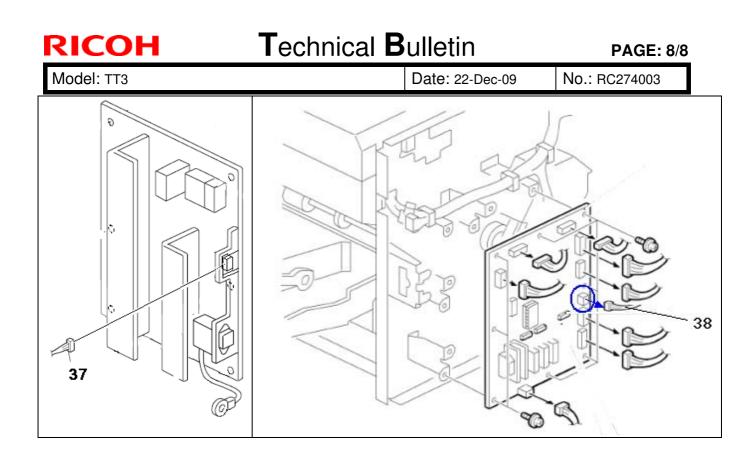
## **16. Electrical and Drive Section**

Sec	Page	Index	Parts No.	Description	Q'ty
	37	4	C2745103	PCB:MPU:ASS'Y	1
	37	5	C2745115	EPROM:PRINTED CIRCUIT BOARD:MPU	1
	37	34*	A2505725	ROCKER SWITCH	1
	37	35*	C2745613	BRACKET:MAIN SWITCH	1
	37	36*	11050487	HARNESS CLAMP	1
	37	37*	C2745202	HARNESS:MAIN SWITCH:ASS'Y	1
	37	38*	C2745201	HARNESS:MOTOR:ASS'Y	1

\* New Index







### 20. Decals And Documents

Sec	Page	Index	Parts No.	Description	Q'ty
	37	7	C2741345	SHEET:EMBLEM:RIC:CHN	1
	37	7	C2741355	SHEET:EMBLEM:GES:CHN	1