



Part Change Information List

Date: February 28, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P EM-D2	C280	201302		C2572140	C2692140	ROLLER:PULL OUT:MASTER	1	1	O/O		65	17					V1300332	12120131

RICOH**Part Change Information List**

Date: July 30, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P EM-D2	C280	201307		C2445126	C2692926	CAM FOLLOWER:PRESSURE RELEASE:ASS'Y	1	1	O/O		33	24					V1302547	13061405

RICOH**Part Change Information List**

Date: August 30, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P EM-D2	C280	201308		C2805852	C2815852	OPTICS SENSOR:MASTER:DRUM:2	1	1	O/O		31	26					V1302194	13051347



Part Change Information List

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P EM-D2	C280	201309		C2804000	C2814000	CLAMP-OPEN AND CLOSE:MASTER FEED:ASS'Y	1	1	X/O		21	24				V1302190	13051416
P EM-D2	C280	201309		C2802805	C2812805	PAPER TRAY:FIX:ASS'Y	1	1	X/O		25	9				V1302390	13060149



Part Change Information List

Date: November 29, 2013

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P EM-D2	C280	201311		C2805283	C2815284	HARNESS.CONNECTING:PLOTTER:ASS'Y	1	1	X/O		31	12					V1303030	13071610



Part Change Information List

Date: April 30, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P EM-D2	C280	201404		C2805224	C2815224	HARNESS:DRUM:HP:ASS'Y	1	1	O/O		39	32					V1302548	13061049
P EM-D2	C280	201404		C2805854	C2815854	OPTICS SENSOR:MASTER:DUCT	1	1	O/O		65	10					V1302194	13051347
P EM-D2	C280	201404		C2805855	C2815855	OPTICS SENSOR:MASTER:SET SENSOR	1	1	O/O		67	6					V1302278	



Part Change Information List

Date: July 31, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P EM-D2	C280	201407		C2805166	C2805176	PCB:LCDC:EU:ASS'Y	1	1	X/O		7	19					V1303192	13080243
P EM-D2	C280	201407		C2805164	C2805174	PCB:LCDC:NA:ASS'Y	1	1	X/O		7	19					V1303192	13080243



Part Change Information List

Date: August 29, 2014

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P EM-D2	C280	201408		C2805153	C2815153	PRINTED CIRCUIT BOARD:SEPARATION CHANGE:ASS'Y	1	1	O/O		29	9					V1302547	13061405



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P EM-D2	C280	201411		C2801298	C2801299	CAP:KNOB:PRESS DRAM:CLEANING	1	1	O/O		5	2					V1400038	14010143



Part Change Information List

Date: June 4, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P EM-D2	C280	201505		C2805176	C2805186	PCB:LCDC:EU:ASS'Y	1	1	X/O	N	7	19					V1500686	15021198



Part Change Information List

Date: November 2, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P EM-D2	C280	201510		C2805170	C2805180	PCB:LCDC:DOM:ASS'Y	1	1	X/O	N							V1500686	15021198



Part Change Information List

Date: Feburary 1, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P EM-D2	C280	201601		07200040E		RETAINING RING - M4	58	59		N	9	108					V1600056	15120674
P EM-D2	C280	201601		A2505725	C2825333	ROCKER SWITCH:AJ8R9013F	1	1	O/O	N	13	24					V1600085	15061469
P EM-D2	C280	201601			C2804201	PAPER EXIT SUB-UNIT:PLATE:EXP:ASS'Y	---	1		N	81	36					V1502889	



Part Change Information List

Date: April 7, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P EM-D2	C280	201603		C2652906	C2812906	FEED ROLLER:LOWER	1	1	O/O	N	33	22		0			V1502505	14100306
P EM-D2	C280	201603		C2445805	C2815805	PHOTOINTERRUPTOR:OJ-RC19-A5	2	2	O/O	N	37	21					V1600464	16020430



Part Change Information List

Date: April 28, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P EM-D2	C280	201604		12042723	12042497	MICRO SWITCH	3	3	O/X	N	13	107					V1600997	



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Date: April 28, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P EM-D2	C280	201605		AW020203	AW020224	PHOTOINTERRUPTOR:GP1A173LCSVF	2	2	O/O	N	17	11					V1600690	16030153
P EM-D2	C280	201605		AW020203	AW020224	PHOTOINTERRUPTOR:GP1A173LCSVF	5	5	O/O	N	25	26					V1600690	16030153
P EM-D2	C280	201605		AW020203	AW020224	PHOTOINTERRUPTOR:GP1A173LCSVF	1	1	O/O	N	27	44					V1600690	16030153
P EM-D2	C280	201605		AW020203	AW020224	PHOTOINTERRUPTOR:GP1A173LCSVF	5	5	O/O	N	39	17					V1600690	16030153
P EM-D2	C280	201605		AW020203	AW020224	PHOTOINTERRUPTOR:GP1A173LCSVF	2	2	O/O	N	43	18					V1600690	16030153
P EM-D2	C280	201605		AW020203	AW020224	PHOTOINTERRUPTOR:GP1A173LCSVF	1	1	O/O	N	45	6					V1600690	16030153
P EM-D2	C280	201605		AW020203	AW020224	PHOTOINTERRUPTOR:GP1A173LCSVF	3	3	O/O	N	51	22					V1600690	16030153
P EM-D2	C280	201605		AW020203	AW020224	PHOTOINTERRUPTOR:GP1A173LCSVF	1	1	O/O	N	53	13					V1600690	16030153
P EM-D2	C280	201605		AW020203	AW020224	PHOTOINTERRUPTOR:GP1A173LCSVF	1	1	O/O	N	69	3					V1600690	16030153
P EM-D2	C280	201605		AW020203	AW020224	PHOTOINTERRUPTOR:GP1A173LCSVF	2	2	O/O	N	75	9					V1600690	16030153



Part Change Information List

Date: July 1, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P EM-D2	C280	201606		C2805174	C2805184	PCB:LCDC:NA:ASS'Y	1	1	X/O	N	7	19					V1500686	15021198
P EM-D2	C280	201606		C2575875	AX310049	TOTAL COUNTER:7FIG:24V	1	1	O/O	N	13	18					V1402116	



Part Change Information List

Date: March 3, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P EM-D2	C280	201702		C2441090	C2801090	SHAFT:DRIVE:DRUM:ASSY	1	1	X/O	N	19	18					V1603735	16110645



Part Change Information List

Date: September 3, 2018

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
P EM-D2	C280	201808		C2803406	C2813406	TRANSPORT UNIT:MASTER EJE	1	1	O/O	N	77	1					V1800647	13051346