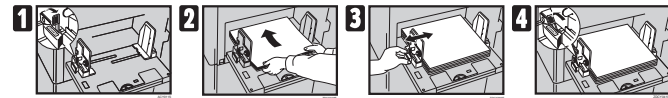


Easy Operation Guide

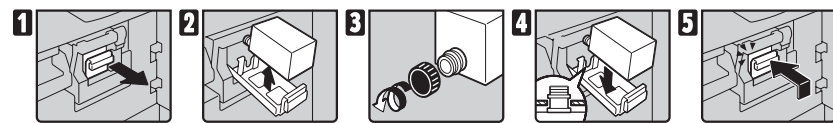
Standard Printing



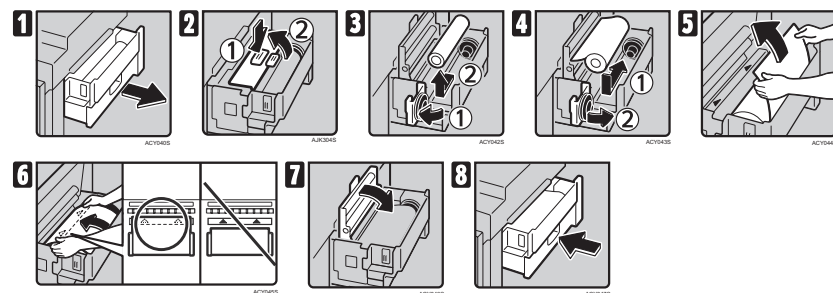
Loading Paper



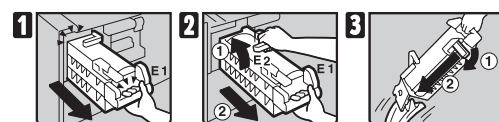
Adding Ink



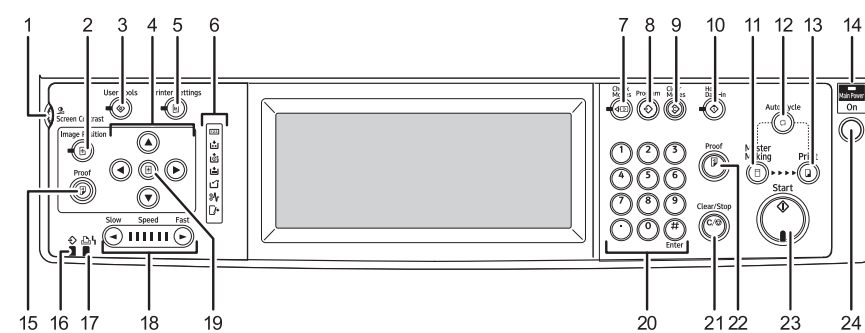
Replacing the Master Roll



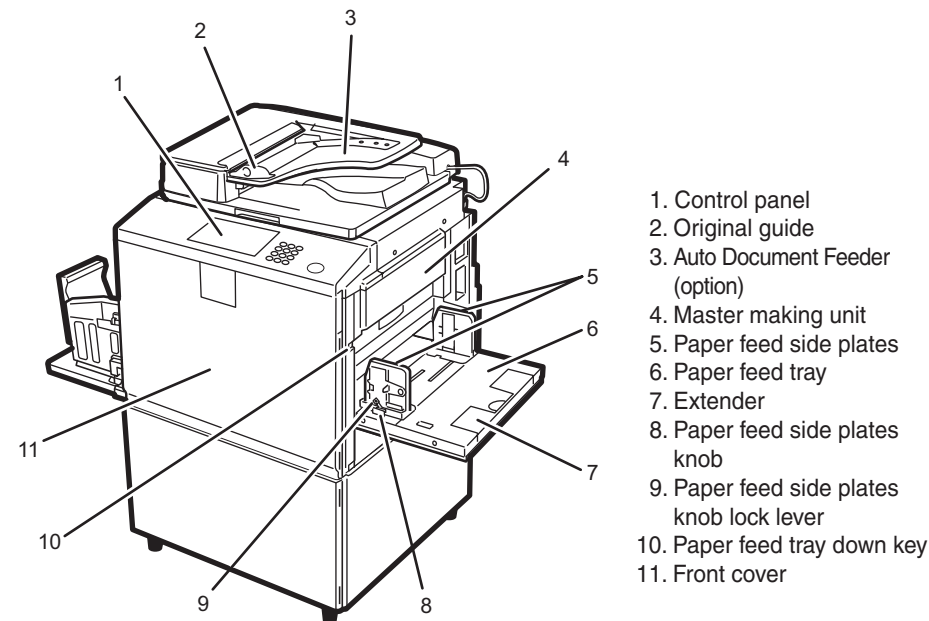
Removing the Used Master



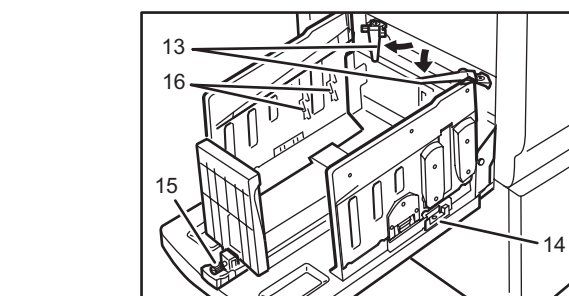
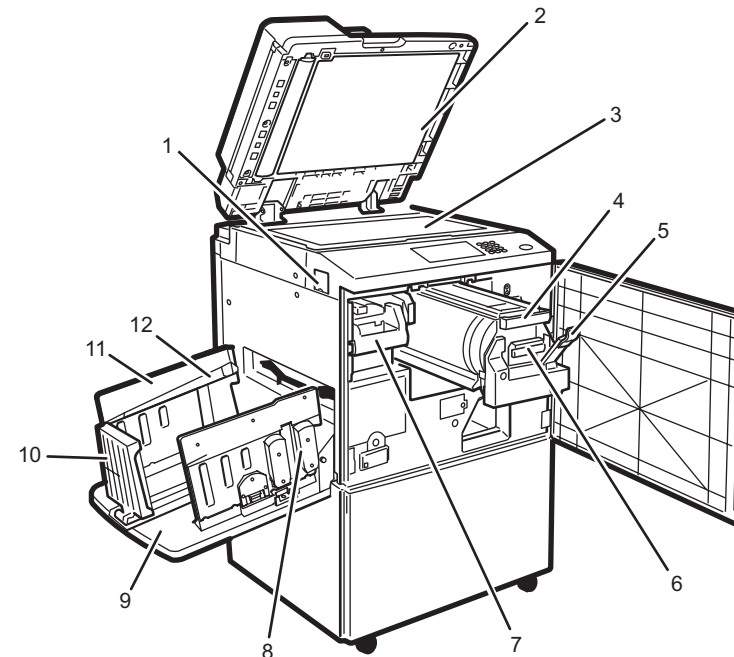
Control Panel



- | | | |
|---------------------------|-------------------------------------|----------------------------|
| 1. Screen contrast knob | 9. [Clear Modes] key | 17. Error indicator |
| 2. [Image Position] key | 10. [Hold Data-in] key | 18. Speed Setting keys |
| 3. [User Tools] key | 11. [Master Making] mode select key | 19. [Initial Position] key |
| 4. Position Setting keys | 12. [Auto Cycle] key | 20. Number keys |
| 5. [Printer Settings] key | 13. [Print] mode select key | 21. [Clear/Stop] key |
| 6. Indicators | 14. Main power indicator | 22. [Proof] key |
| 7. [Check Modes] key | 15. [Proof] key | 23. [Start] key |
| 8. [Program] key | 16. Data In indicator | 24. Operation switch |



1. Control panel
2. Original guide
3. Auto Document Feeder (option)
4. Master making unit
5. Paper feed side plates
6. Paper feed tray
7. Extender
8. Paper feed side plates knob
9. Paper feed side plates knob lock lever
10. Paper feed tray down key
11. Front cover



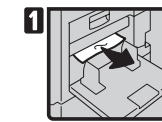
- | | |
|----------------------------------|-------------------------------------|
| 1. Main switch | 9. Paper delivery tray |
| 2. Auto Document Feeder (option) | 10. Paper delivery end plate |
| 3. Exposure glass | 11. Paper delivery side plates |
| 4. Drum unit | 12. Paper alignment wings |
| 5. Drum unit lock lever B1 | 13. Trailing edge guides |
| 6. Ink holder | 14. Paper delivery side plate knobs |
| 7. Master eject unit handle E1 | 15. Paper delivery end plate knob |
| 8. Chocks | 16. Buffer fins |

For details, see *Operating Instructions*.

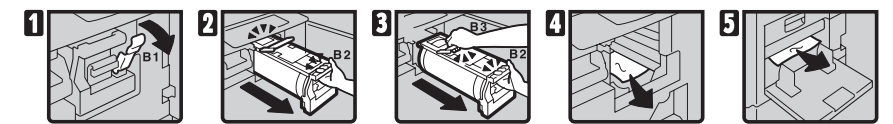
Clearing Misfeeds

Paper Misfeeds in the Paper Feed Section

"%A + A"

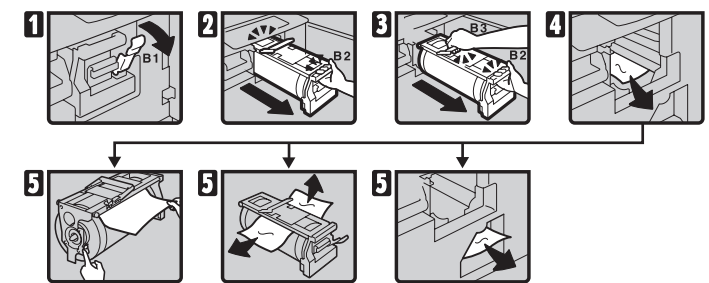


"%A + A + B"



Paper or Master Wrapped Around the Drum

"%A + B"



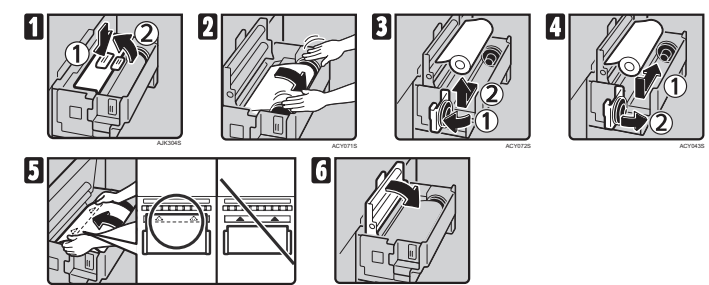
Paper Misfeeds in the Paper Exit Section

"%A + C"

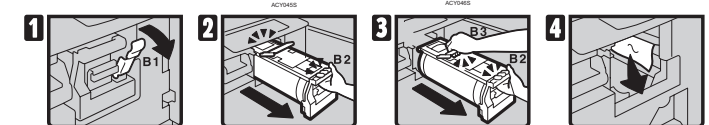


Master Misfeeds in the Master Feed Section

"%A + D"

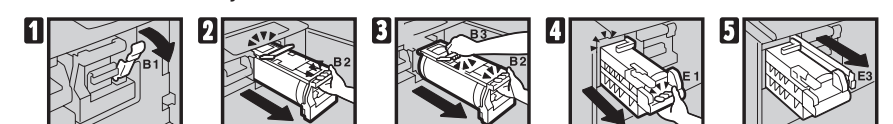


"%A + B + D"

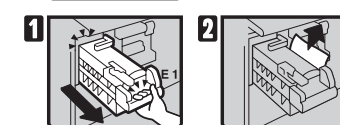


Master Misfeeds in the Master Eject Section

"%A + B + E"



"%A + E"



Original Misfeeds in the ADF

"%A + P"

