## Technical Bulletin

Reissued: 01-Apr-15

Date: 28-Sep-12

No.: RM125001e

#### **RTB Reissue**

Model: AP-P3

The items in bol	d italics have been correc	cted or added.	
Subject: Firmwar	e Release Note: Engine		Prepared by: Y. Urushihara
From: 1st Tech S	ervice Sect., MFP/Printer Tec	h Service Dept.	
Classification:	Troubleshooting	Part information	n Action required

Classification:	Troubleshooting	Part information	Action required
	Mechanical	Electrical	Service manual revision
	Paper path	Transmit/receive	Retrofit information
	Product Safety	🛛 Other (Firmware)	🖾 Tier 2

This RTB has been issued to announce the firmware release information for the Engine.

Version	Program No.	Effective Date	Availability of RFU
1.07:02	M1255114H	April 2015 production	Available
1.05:02	M1255114F	February 2014 production	Available
1.04:02	M1255114E	September 2013 production	Available
1.03:02	M1255114D	May 2013 production	Available
1.02:02	M1255114C	March 2013 production	Available
1.01:02	M1255114B	1st Mass production	Available

Note: Definition of Availability of RFU via @Remote "Available": The firmware can be updated via RFU or SD card.

Version	Modified Points or Symptom Corrected		
1.07:02	<ul> <li>Symptom corrected:</li> <li>1. Printing does not start up again when paper is reloaded following Paper End.</li> <li>2. The machine does not recognize a new fusing unit if the unit is replaced while the main power is ON.</li> </ul>		
1.05:02	<ul><li>Specification Change</li><li>1. Internal parameter changed to improve SC681.</li><li>2. Internal parameter changed to improve paper jam 231.</li></ul>		
1.04:02	Specification Change: Minor parameter changed to optimize the countermeasure applied in Engine Version 1.02:02.		
1.03:02	<ul> <li>Symptom corrected:</li> <li>1. Solid black images (bands or other) along the main-scan direction appear light, and black spots may appear on these images.</li> <li>2. "Toner cartridge has not been loaded" is displayed in the following situations: <ul> <li>When the machine is turned ON</li> <li>When the machine recovers from Energy Saver mode</li> <li>When the duplex unit covers are opened/closed</li> </ul> </li> <li>Other changes:</li> <li>3. Control parameters for the fusing exit motor output check were changed.</li> </ul>		



### Reissued: 01-Apr-15

Model: AP-P3	Iodel: AP-P3Date: 28-Sep-12No.: RM125		No.: RM125001e
Version	Modified Points or	Symptom Corrected	
1.02:02	<ul> <li>Symptom corrected:</li> <li>SC573 occurs or part of the surface layer of the fusing sleeve belt peels off under the following conditions:</li> <li>When printing onto paper with a width of 206mm or less, or</li> <li>When the paper size setting is different from the size of the paper loaded in the tray.</li> </ul>		
	<ul> <li>Note:</li> <li>Due to this change, the timing at which the print speed decreases and the amount of the decrease may change when printing onto paper with a width of 206mm or less.</li> <li>Due to this change, the printing speed may be reduced if the paper size mismatch described above occurs.</li> </ul>		
1.01:02	1st Mass production		

## Technical Bulletin

**PAGE: 1/1** 

Model: AP-P3

Date: 28-Sep-12

No.: RM125003

Subject: Firmware Release Note: NetworkDocBox		Prepared by: H. Tamaki	
From: 1st Tech Service Sect., MFP/Printer Tech Service Dept.			
Classification:	Troubleshooting	Part information	n Action required
	Mechanical	Electrical	Service manual revision
	Paper path	Transmit/receiv	e Retrofit information
	Product Safety	🛛 Other (Firmwar	e) 🛛 Tier 2

This RTB has been issued to announce the firmware release information for the **NetworkDocBox.** 

Version	Program No.	Effective Date	Availability of RFU
1.01	M1255567C	1st Mass production	Available

Note: Definition of Availability of RFU via @Remote "Available": The firmware can be updated via RFU or SD card. "Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected
1.01	1st Mass production

# Technical Bulletin

Reissued: 12-Sep-16 Model: AP-P3

Date: 28-Sep-12

No.: RM125004g

#### **RTB Reissue**

The items in <b>bold italics</b> have been corrected or added.				
Subject: Firmware Release Note: Web Support		Prepared by: M. Kumagai		
From: 1st Tech S	ervice Sect., MFP/Printer Tech	n Service Dept.		
Classification:	Troubleshooting	Part information	Action required	
	🗌 Mechanical	Electrical	Service manual revision	
	Paper path	Transmit/receiv	e Retrofit information	
	Product Safety	Other (Firmwar	e) 🛛 Tier 2	

This RTB has been issued to announce the firmware release information for the **Web Support.** 

Version	Program No.	Effective Date	Availability of RFU
1.07	M1255565J	October 2016 production	Available
1.06	M1255565H	September 2015 production	Available
1.05	M1255565G	November 2014 production	Available
1.04	M1255565F	July 2013 production	Available
1.03	M1255565E	March 2013 production	Available
1.02	M1255565D	November 2012 production	Available
1.01	M1255565C	October 2012 production	Available
1.00.1	M1255565B	1st Mass production	Available

Note: Definition of Availability of RFU via @Remote

"Available": The firmware can be updated via RFU or SD card.

Version	Modified Points or Symptom Corrected
1.07	Other changes: Added support for adhering to the Lot 6 regulation of the EU in European devices.
1.06	Other changes: Support for AirPrint. This firmware is dependent on the following firmware module. Please be sure to update it: - System firmware: v1.10 or later (M1255562L) - Printer firmware: v1.07 or later (M1255572H) - Network Support firmware: v12.36 or later (M1255563H) - PDF firmware: v1.03 or later (M1255559D)
1.05	Other changes: - Support for Korean in Asia-Pacific models

Reissued: 12-Sep-16

Model: AP-P3		Date: 28-Sep-12	No.: RM125004g	
Version	Modified Points or Symptom Corrected			
1.04	Symptom corrected: When using the web development tools like Firebug in Web Image Monitor, users who do not have the authority of editing might even be able to edit the administrative privileges of each.			
	Other changes: Compliance for the Blue Angel regulations. Note. Please be sure to update the following firmware in order to apply all the changes for the Blue Angel: System v1.05 (M1255562F) or later Printer v1.05 (M1255572F) or later			
1.03	<ul> <li>Symptom Corrected:</li> <li>The following problems occur in Web Internet Explorer 10:</li> <li>Cannot select, drag, delete, or more Home Management &gt; Edit Icons.</li> <li>Cannot drag selected items or disperied Address Book &gt; Maintenance &gt; Ite</li> <li>When adding icons in Device Manner Edit Icons, the column headings of When adding a user in Device Manner (Display All Items), the column head</li> </ul>	mage Monitor when us ve icons in Device Mana blay or hide items in Dev ems Displayed in Addres agement > Device Hom the table are out of alig nagement > Address Bo	agement > Device vice Management > ss List. e Management > gnment. pok > Address List	
1.02	Symptom corrected: An incorrect Media Type might be disp Thick Paper 4.			
1.01	<ul> <li>Symptom corrected:</li> <li>Even using a valid image file, error Home Screen (Device Manageme Screen Settings &gt; Insert Image).</li> <li>If the device encounters an unrecond not be displayed in WIM. WIM will</li> </ul>	nt > Device Home Mana	agement > Home coverable error will	
1.00.1	1st Mass production			

## Technical Bulletin

**PAGE: 1/1** 

Model: AP-P3

Date: 28-Sep-12

No.: RM125005

Subject: Firmware Release Note: Option Netware			Prepared by: H. Tamaki
From: 1st Tech Service Sect., MFP/Printer Tech Service Dept.			
Classification:	Troubleshooting	Part information	Action required
	🗌 Mechanical	Electrical	Service manual revision
	Paper path	Transmit/receiv	e Retrofit information
	Product Safety	🛛 Other (Firmwar	e) 🛛 Tier 2

This RTB has been issued to announce the firmware release information for the **Option Netware.** 

Version	Program No.	Effective Date	Availability of RFU
12.19	M1255549	1st Mass production	Available

Note: Definition of Availability of RFU via @Remote "Available": The firmware can be updated via RFU or SD card.

Version	Modified Points or Symptom Corrected
12.19	1st Mass production

## Technical Bulletin

**PAGE: 1/1** 

Model: AP-P3

Date: 28-Sep-12

No.: RM125006

Subject: Firmware Release Note: PowerSaving Sys			Prepared by: H. Tamaki
From: 1st Tech Service Sect., MFP/Printer Tech Service Dept.			
Classification:	Troubleshooting	Part information	n Action required
	🗌 Mechanical	Electrical	Service manual revision
	Paper path	Transmit/receiv	e Retrofit information
	Product Safety	🛛 Other (Firmwar	e) 🛛 Tier 2

This RTB has been issued to announce the firmware release information for the **PowerSaving Sys.** 

Version	Program No.	Effective Date	Availability of RFU
1.16	M1255560A	1st Mass production	Available

Note: Definition of Availability of RFU via @Remote "Available": The firmware can be updated via RFU or SD card. "Not available": The firmware can only be updated via SD card.

 Version
 Modified Points or Symptom Corrected

 1.16
 1st Mass production

# Technical Bulletin

Reissued: 04-Aug-15

Date: 28-Sep-12

No.: RM125007c

#### **RTB Reissue**

Model: AP-P3

The items in <b>bold italics</b> have been corrected or added.					
Subject: Firmware Release Note: PDF			Prepared by: Y. Taniguchi		
From: 1st Tech Service Sect., MFP/Printer Tech Service Dept.					
Classification:	Troubleshooting	Part information	Action required		
	🗌 Mechanical	Electrical	Service manual revision		
	Paper path	Transmit/receiv	e Retrofit information		
	Product Safety	Other (Firmware	e) 🛛 Tier 2		

This RTB has been issued to announce the firmware release information for the PDF.

Version	Program No.	Effective Date	Availability of RFU
1.03	M1255559D	September 2015 production	Available
1.02	M1255559C	April 2014 production	Available
1.01	M1255559B	January 2014 production	Available
1.00	M1255559A	1st Mass production	Available

Note: Definition of Availability of RFU via @Remote

"Available": The firmware can be updated via RFU or SD card.

Version	Modified Points or Symptom Corrected
1.03	Other changes: Support for AirPrint. This firmware is dependent on the following firmware modules. Please be sure to update all of them: - System: v1.10 or later (M1255562L) - Network Support firmware: v12.36 or later (M1255563H) - Web Support firmware: v1.06 or later (M1255565H) - Printer: v1.07 or later (M1255572H)
1.02	Symptoms corrected: 1. A job reset occurs under the following conditions: - PDF printing - Image mask used - Image rendered with a tiling pattern 2. An error occurs if the image is too small to render.
1.01	<ul> <li>Symptom corrected:</li> <li>Printing certain web pages from Safari or PDF created by iOS/Mac OS using AirPrint could cause the system to stall.</li> <li>PDF Direct jobs will be reset as following: <ul> <li>Jods created by specific Mac OS X application.</li> <li>Jobs specified by huge graphic images as patterns.</li> </ul> </li> <li>Device might stall if available memory is less than 900 KB for printing.</li> </ul>
1.00	1st Mass production

## Technical Bulletin

**PAGE: 1/1** 

Model: AP-P3

Date: 28-Sep-12

No.: RM125009

Subject: Firmware Release Note: PS3			Prepared by: H. Tamaki
From: 1st Tech Service Sect., MFP/Printer Tech Service Dept.			
Classification:	Troubleshooting	Part information	Action required
	🗌 Mechanical	Electrical	Service manual revision
	Paper path	Transmit/receiv	e Retrofit information
	Product Safety	🛛 Other (Firmwar	e) 🛛 Tier 2

This RTB has been issued to announce the firmware release information for the **PS3**.

Version	Program No.	Effective Date	Availability of RFU
1.00	M1255588A	1st Mass production	Available

Note: Definition of Availability of RFU via @Remote "Available": The firmware can be updated via RFU or SD card. "Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected
1.00	1st Mass production

## Technical Bulletin

**PAGE: 1/1** 

Model: AP-P3

Date: 28-Sep-12

No.: RM125010

Subject: Firmware Release Note: PS3 Font			Prepared by: H. Tamaki
From: 1st Tech Service Sect., MFP/Printer Tech Service Dept.			
Classification:	Troubleshooting	Part information	Action required
	🗌 Mechanical	Electrical	Service manual revision
	Paper path	Transmit/receiv	e Retrofit information
	Product Safety	🛛 Other (Firmwar	e) 🛛 Tier 2

This RTB has been issued to announce the firmware release information for the PS3 Font.

Version	Program No.	Effective Date	Availability of RFU
1.15	D6205683	1st Mass production	Available

Note: Definition of Availability of RFU via @Remote "Available": The firmware can be updated via RFU or SD card. "Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected
1.15	1st Mass production

# Technical Bulletin

Reissued: 22-Mar-17

Date: 28-Sep-12

No.: RM125011b

#### **RTB Reissue**

Model: AP-P3

The items in <b>bold italics</b> have been corrected or added.					
Subject: Firmware Release Note: RPCS			Prepared by: M. Kumagai		
From: 1st Tech S	ervice Sect., MFP/Printer Tech	n Service Dept.			
Classification:	Troubleshooting	Part information	Action required		
	Mechanical	Electrical	Service manual revision		
	Paper path	Transmit/receiv	e Retrofit information		
	Product Safety	🛛 Other (Firmwar	e) 🛛 Tier 2		

This RTB has been issued to announce the firmware release information for the **RPCS**.

Version	Program No.	Effective Date	Availability of RFU
3.12.28	M1255574C	April 2017 production	Available
3.12.27	M1255574B	January 2014 production	Available
3.12.26	M1255574A	1st Mass production	Available

Note: Definition of Availability of RFU via @Remote

"Available": The firmware can be updated via RFU or SD card.

Version	Modified Points or Symptom Corrected
3.12.28	Symptom corrected: When "Unauthorized Copy Prevention Printing: Printer" is enabled, an error might occur, causing the job to be cancelled. (GFPR#RA14120002)
3.12.27	Symptom corrected: When printing certain documents in Microsoft Word, an SC899 error might occur.
3.12.26	1st Mass production

## Technical Bulletin

Model: AP-P3

Date: 28-Sep-12

No.: RM125012

Subject: Firmware Release Note: Option PctBrdg			Prepared by: H. Tamaki
From: 1st Tech S	ervice Sect., MFP/Printer Tech	n Service Dept.	
Classification:	Troubleshooting	Part information	Action required
	🗌 Mechanical	Electrical	Service manual revision
	Paper path	Transmit/receiv	e Retrofit information
	Product Safety	🛛 Other (Firmwar	e) 🛛 Tier 2

This RTB has been issued to announce the firmware release information for the **Option PctBrdg.** 

Version	Program No.	Effective Date	Availability of RFU
1.12.18	M1255553	1st Mass production	Available

Note: Definition of Availability of RFU via @Remote "Available": The firmware can be updated via RFU or SD card.

Version	Modified Points or Symptom Corrected
1.12.18	1st Mass production

# Technical Bulletin

Reissued: 22-Mar-17

Date: 09-Oct-12

No.: RM125014h

#### **RTB Reissue**

Model: AP-P3

The items in <b>bold italics</b> have been corrected or added.					
Subject: Firmware Release Note: PCL			Prepared by: M. Kumagai		
From: 1st Tech S	ervice Sect., MFP/Printer Tech	n Service Dept.			
Classification:	Troubleshooting	Part information	Action required		
	🗌 Mechanical	Electrical	Service manual revision		
	Paper path	Transmit/receiv	e Retrofit information		
	Product Safety	🛛 Other (Firmwar	e) 🛛 Tier 2		

This RTB has been issued to announce the firmware release information for the PCL.

Version	Program No.	Effective Date	Availability of RFU
1.10	M1255580K	April 2017 production	Available
1.09	M1255580J	October 2016 production	Available
1.08	M1255580H	July 2016 production	Available
1.07	M1255580G	July 2015 production	Available
1.06	M1255580F	January 2015 production	Available
1.05	M1255580E	May 2014 production	Available
1.04	M1255580D	October 2013 production	Available
1.03	M1255580C	March 2013 production	Available
1.02	M1255580B	1st Mass production	Available

Note: Definition of Availability of RFU via @Remote

"Available": The firmware can be updated via RFU or SD card.

Version	Modified Points or Symptom Corrected
1.10	<ul> <li>Symptom corrected:</li> <li>The image quality output from PCL5 data might be poor if the image was created by using certain applications, such as RICOH ProcessDirector. (GFPR#RE15030034)</li> <li>Some lines of text and/or dotted lines might be missing when using the PCL overlay macro. (GFPR#RC16040013)</li> <li>When characters that contain the incorrect TrueType font data are printed, not only are incorrect characters missing but also are correct characters that follow incorrect characters. (GFPR#RE16030046)</li> <li>An SC899 error occurs when using the PCL6 driver to print a PDF from the Reader application in Windows 8.1. (GFPR#RA15050002)</li> <li>Fonts that are downloaded to an SD card might not be printed.</li> <li>When "Unauthorized Copy Prevention Printing: Printer" is enabled, an error might occur, causing the job to be cancelled. (GFPR#RA14120002)</li> <li>When printing a PCL5 job, black text might be drawn by using process black and result in a blurred or thicker-than-expected output. (GFPR#RA16010003)</li> <li>When printing PCL data that is output by a host, the background might not be printed.</li> </ul>

1.06

Reissued: 22-Mar-17

No.: RM125014h

Model: AP-P3 Date: 09-Oct-12 **Modified Points or Symptom Corrected** Version 1.09 Symptom corrected: A blank page or missing image is printed out if the PCL data created by certain applications (such as Microsoft Excel 2010) contains a significant amount of graphics and/or transparent objects. Symptom corrected: 1.08 SC899 occurs in some firmware versions when printing certain jobs. (GFPR#RE16020028) 1.07 Symptom corrected: 1. Using a bitmap font might result in jobs being cancelled. (GFPR#RE13100030) 2. When printing an N-up PCL6 job by using a printer driver that is for Windows 8 or a later Windows operating system, some characters are missing. 3. If a raster image is specified in the PCL6 driver to be reduced, be enlarged, or undergo N-up printing, unexpected white lines might appear in the printout. (GFPR#RA14080005, GFPR#RA14110005) 4. If a PCL5 job is printed under certain conditions related to the font header information when using host printing, PCL default fonts are used. (GFPR#RE14100009)

Syı	mptom corrected:
1.	When printing certain documents in Microsoft Word, an SC899 error might
	occur.
2	PCL jobs with a specified clip range might print unnecessary 1-pixel width

2.	PCL jobs with a specified clip range might print unnecessary 1-pixel width
	lines on the printout.
-	· · · · · · · · · · · · · · · · · · ·

3.	If the glyph data of TrueType fonts includes hinting information that is on the
	edge of the frame, an SC899 error might occur. (GFPR#RC14030010)
4.	If a user who has only black-and-white-printing privileges prints the stored
	color data in monochrome and if the specified paper size is not set in the

	color data in monochrome and if the specified paper size is not set in the
	input tray, the printing will be cancelled.
5.	If an image size is big and has been enlarged by using the

"Reduce/Enlarge" option in the PCL6 driver, unexpected white lines might appear in the printout.

6.	When printing a PCL5 host-printing job in which 32,000 or more of the fill patterns are specified, the device will stall.
Svr	mtom corrected:

1.05	5 Symptom corrected:	
	1.	Specific TrueType fonts that include problematic hinting data might cause an
		SC899 error to occur. (GFPR#RA13030005, GFPR#RE14020031,
		GFPR#RC14020002, GFPR#RA14030001, GFPR#RC14030010)
	2.	Text in duplex PCL jobs are shifted and therefore overlap other text when

2.	Text in duplex PGL jobs are shifted and therefore overlap other text when
	the data is subjected to both of the following conditions:
	Specify the fronteide of the page by using the East 2 of C command when

Specify the frontside of the page by using the <Esc>&a1G command when the current page is the backside.

- The offset command <ESC>&I#U or <ESC>&I#Z is used after the drawing command is specified.
- (GFPR#RC13060012, GFPR#RE14010003)
- 3. When printing PCL5 jobs that include a scalable font, an SC899 error occurs or the device automatically reboots when fonts have exceeded the 256character limit available for download. (GFPR#RE14020003)



### Reissued: 22-Mar-17

Model: AP-P3		Date: 09-Oct-12	No.: RM125014h
Version	Modified Points	or Symptom Correcte	d
1.04	<ol> <li>Symptom corrected:</li> <li>When specifying a tray other than using Shift Collate or Rotate Collat shifted.(GFPR#RE12110018,GFPI</li> <li>When a PCL5 job includes a raster placed in the wrong position, which (GFPR#RE13020014)</li> <li>Specific TrueType fonts that includ SC899 error to occur. (GFPR#RA1</li> </ol>	e, the documents are p R#RE12110039) r image, the text and im n would result in an une le problematic hinting da	rinted without being ages might be xpected printout.
1.03	Symptom corrected: 1. Error SC899 caused by PCL jobs any number of "%" characters and		
1.02	1st Mass production		

# Technical Bulletin

Reissued: 21-Dec-16

Date: 25-Oct-12

No.: RM125015f

### Model: AP-P3 RTB Reissue

The items in <b>bold italics</b> have been corrected or added.				
Subject: Firmwar	re Release Note: OpePanel		Prepared by: M. Kumagai	
From: 1st Tech S	ervice Sect., MFP/Printer Tech	n Service Dept.		
Classification:	Troubleshooting	Part information	Action required	
	🗌 Mechanical	Electrical	Service manual revision	
	Paper path	Transmit/receiv	e Retrofit information	
	Product Safety	🛛 Other (Firmwar	e) 🛛 Tier 2	

This RTB has been issued to announce the firmware release information for the **OpePanel**.

### [Generic]

Version	Program No.	Effective Date	Availability of RFU
1.08	M1251490L	September 2016 production	Available
1.07	M1251490K	October 2013 production	Available
1.06	M1251490J	July 2013 production	Available
1.05	M1251490H	April 2013 production	Available
1.04	M1251490G	January 2013 production	Available
1.03.2	M1251490F	1st Mass production	Available
[ASIA/KOR]			
Version	Program No.	Effective Date	Availability of RFU
1.02	M1251491A	September 2016 production	Available
1.01	M1251491	November 2014 production	Available

Note: Definition of Availability of RFU via @Remote

"Available": The firmware can be updated via RFU or SD card.

"Not available": The firmware can only be updated via SD card.

### [Generic]

Version	Modified Points or Symptom Corrected
1.08	Other changes: - Added support for adhering to the Lot 6 regulation of the EU in European devices.
1.07	Symptom corrected: Minor bug correction
1.06	Symptom corrected: Some text in French/Czech for some button/key is too large to fit inside the button/key.
1.05	Symptom corrected: The button for the English language in Switchable Language settings is empty when the machine is set to another language.
1.04	Suffix up for production. There is no software change among M1251490D/E/F/G.
1.03.2	1st Mass production IMPORTANT: This firmware version (v1.03.2) is not an updated version of v1.03. These two versions are exactly the same, so there is no need to update from one to the other.

# Technical Bulletin

Reissued: 21-Dec-16

Model: AP-P3	Date: 25-Oct-12	No.: RM125015f

[ASIA/KOR]	
Version	Modified Points or Symptom Corrected
1.02	Other changes: - Added support for adhering to the Lot 6 regulation of the EU in European devices.
1.01	Spec Change Supported Korean language

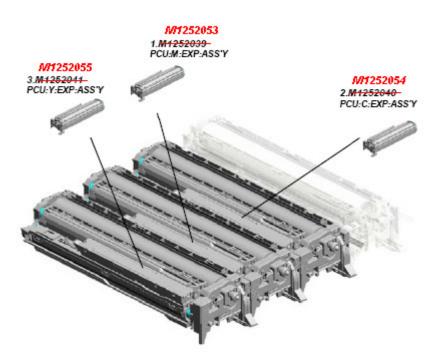
# Technical Bulletin

### **PAGE: 1/1**

Model: AP-P3			Dat	:e: 08-Nov	-12	No.: RM125017
Subject: Parts ca	talogue collection.			Prepare	d by: H. 1	Famaki
From: 1st Tech S	ervice Sect., MFP/P Tech Servi	ice Dept.				
Classification:	Troubleshooting	🛛 Part info	orma	tion	Action	n required
	Mechanical	Electric	al		Servic	ce manual revision
	Paper path	🗌 Transm	it/rec	eive	Retrof	fit information
	Product Safety	Other (		)	Tier 2	

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
M1252039	M1252053	PCU :M :EXP :Ass'y	1	-	-	-	-
M1252040	M1252054	PCU :C :EXP :Ass'y	1	-	-	-	-
M1252041	M1252055	PCU :Y :EXP :Ass'y	1	-	-	-	-

Change/Reason: Part number correction.



## Technical Bulletin

Model: AP-P3

Date: 09-Nov-12

No.: RM125016

Subject: Firmwar	e Release Note: Font EXP		Prepared by: H. Tamaki
From: 1st Tech S	ervice Sect., MFP/Printer Tech	n Service Dept.	
Classification:	Troubleshooting	Part information	Action required
	🗌 Mechanical	Electrical	Service manual revision
	Paper path	Transmit/receiv	e Retrofit information
	Product Safety	🛛 Other (Firmwar	e) 🛛 Tier 2

This RTB has been issued to announce the firmware release information for the Font EXP.

Version	Program No.	Effective Date	Availability of RFU
1.00	D1295772	1st Mass production	Available

Note: Definition of Availability of RFU via @Remote "Available": The firmware can be updated via RFU or SD card. "Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected
1.00	1st Mass production



# Technical Bulletin

### Reissued: 10-Apr-14

Model: AP-P3	Date: 19-Nov-12	No.: RM125019a
RTB Reissue		

The	items	in	bold	italics	have	been	corrected.	
THC	nomo		DUIU	nuncs	navc	DCCII	concelea.	

Subject: Firmwar	re Release Note: Option IPDS		Prepared by: Y. Urushihara
From: 1st Tech S	ervice Sect., MFP/Printer Tech	n Service Dept.	
Classification:	Troubleshooting	Part information	Action required
	🗌 Mechanical	Electrical	Service manual revision
	Paper path	Transmit/receiv	e Retrofit information
	Product Safety	🛛 Other (Firmwar	e) 🛛 Tier 2

This RTB has been issued to announce the firmware release information for the **Option IPDS.** 

Version	Program No.	Effective Date	Availability of RFU
8.598	M1255557A	May 2014 production	Available
8.564	M1255557	1st Mass production	Available

Note: Definition of Availability of RFU via @Remote "Available": The firmware can be updated via RFU or SD card. "Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected
8.598	<ol> <li>Symptom corrected:</li> <li>IPDS printing might not be able to handle data that contains specific DBCS fonts. (GFPR#RA13080001)</li> <li>An image might lose its shape when Scale to Fill mode is set. (GFPR#RC12100003)</li> <li>When performing IPDS printing without the HDD, an SC899 error might occur. (GFPR#RC13120004)</li> <li>When the printer is creating a QR code by using IPDS, it might not print correctly.(GFPR#PP14010001)</li> </ol>
8.564	1st Mass production

## Technical Bulletin

Reissued:07-Dec-12

Model: AP-P3

Date: 16-Nov-12

No.: RM125018a

### **RTB** Reissue

The items in *bold italics* were corrected or added.

Subject: FSM ma	in manual correction		Prepare	d by: H.Tamaki
From: 1st Tech Se	ervice Sect., MFP/P Tech Ser	vice Dept.		
Classification:	Troubleshooting	Part informat	tion	Action required
	Mechanical	Electrical		Service manual revision
	Paper path	Transmit/rec	eive	Retrofit information
	Product Safety	🛛 Other (	)	Tier 2

This RTB is to inform the service manual correction for AP-C3.

Service Manual Correction: Main chapters.

The areas in **bold** were corrected.

Page <i>p.</i> 273	Content Service	s SP Table > SP1-XXX(	Servic	e Mode)	> SP100 <sup>-</sup>	1-005 > bit 4		
	bit 4 Increase max number of the stored jobs. Disable (1000) (100)							
		nable: Changes the maximum r ob Type settings to 1000. The de			can be stored	I on the HDD via		
	Change: Enable (1000) Job Type settings to 1000							
	To:	(750)						
	Enable (750) Job Type settings to 750							
p. 327	Engine SP Tables-1 > SP5-XXX(Mode) > SP5045-001							
	[Accounting counter]							
	5045	Selects the counting method.						
		NOTE: The counting method can be changed only once, regardless of whether the counter value is negative or positive.						
				[0 or 1 / 1				
	00	1 Counter Method	*CTL	0: Develop 1: Prints	oments			
	Change [0 or 1 /			1				
	1: Print							

# Technical Bulletin

Reissued:07-Dec-12

Model: AP-P3	Date: 16-Nov-12	No.: RM125018a
To: [0 to 7 / 1 / step] 0: Developments 1: Prints 2: Coverage 3: Economy Color (Color count) 4: Economy Color (B&W count) 7: Coverage (YMC)		

### Service Manual Correction: Appendix.

Contents						
Service	SP Table > SP1-XXX(	Servic	e Mode)	> SP100	1-005 >bit 4	
bit 4	ncrease max number of the store	ed jobs.		Disable (100)	Enable (1000)	
	-			can be stored	d on the HDD via	
Change: Enable (1000) Job Type settings to 1000 To: Enable (750) Job Type settings to 750						
5045	5045 Selects the counting method. NOTE: The counting method can be changed only once, regardless of whether the					
00	1 Counter Method	*CTL				
	Service	Service SP Table > SP1-XXX(         bit 4       Increase max number of the store         Enable: Changes the maximum         Job Type settings to 1000. The d         Change:         Enable (1000)         Job Type settings to 1000         To:         Enable (750)         Job Type settings to 750         Engine SP Tables-1 > SP5-XX         5045         Selects the counting method.         NOTE: The counting method.         NOTE: The counting method.         NOTE: The counting method.	Service SP Table > SP1-XXX(Servic         bit 4         Increase max number of the stored jobs.         Enable: Changes the maximum number of Job Type settings to 1000. The default is 1         Change: Enable (1000) Job Type settings to 1000         To: Enable (750) Job Type settings to 750         Engine SP Tables-1 > SP5-XXX(Modential Selects the counting method. NOTE: The counting method.         NOTE: The counting method can be characterized to the counter value is negative or positive.	Service SP Table > SP1-XXX(Service Mode)         bit 4         Increase max number of the stored jobs.         Enable: Changes the maximum number of jobs that Job Type settings to 1000. The default is 100.         Change:         Enable (1000)         Job Type settings to 1000         To:         Enable (750)         Job Type settings to 750         Engine SP Tables-1 > SP5-XXX(Mode) > SP         [Accounting counter]         5045       Selects the counting method.         NOTE: The counting method can be changed only counter value is negative or positive.         [0 or 1 / 1]	Service SP Table > SP1-XXX(Service Mode) > SP100         bit 4       Increase max number of the stored jobs.       Disable (100)         Enable: Changes the maximum number of jobs that can be stored Job Type settings to 1000. The default is 100.       Enable (1000) Job Type settings to 1000         To: Enable (1000) Job Type settings to 1000       To: Enable (750) Job Type settings to 750         Engine SP Tables-1 > SP5-XXX(Mode) > SP5045-001         [Accounting counter]         5045       Selects the counting method. NOTE: The counting method. NOTE: The counting method can be changed only once, regard counter value is negative or positive.	

# Technical Bulletin

Reissued:07-Dec-12

Model: AP-P3		Date: 16-Nov-12	No.: RM125018a
	To: [0 to 7 / 1 / step] 0: Developments 1: Prints 2: Coverage 3: Economy Color (Color count) 4: Economy Color (B&W count) 7: Coverage (YMC)		

# Technical Bulletin

PAGE: 1/2

Model: AP-P3			Dat	)ate: 28-Feb-13		No.: RM125020
Subject: SC573 or the surface of fusing belt peeling off			Prepared	d by: н. т	Famaki	
From: 1st Tech S	ervice Sect., MFP/P Tech Serv	vice Dept.				
Classification:	☐ Troubleshooting	Part info	orma	tion	Action	n required
	Mechanical	Electric	al		Servic	ce manual revision
	Paper path	Transm	it/rec	eive	Retrof	fit information
	Product Safety	Other (		)	🛛 Tier 2	

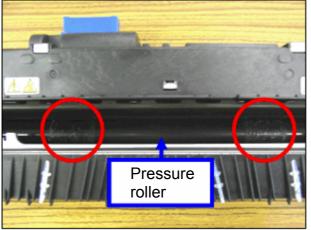
### SYMPTOM

SC573 occurs or part of the surface layer of the fusing sleeve belt peels off.

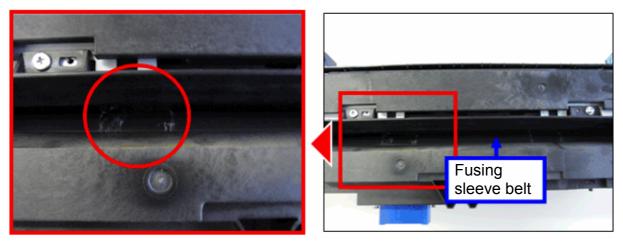
Conditions:

- The width of the paper is 206mm or less, or
- The paper size setting is different from the size of the paper loaded in the tray

View from above:



View from below:



RICOH	Technical B	Technical Bulletin	
Model: AP-P3		Date: 28-Feb-13	No.: RM125020

### CAUSE

1) When the width of the paper is 206mm or less

The print speed is not reduced at the optimal timing nor to an optimal degree for paper types with widths of 206mm or less. As a result, the fusing temperature is relatively high.

2) When the paper size setting is different from the size of the paper loaded in the tray

The locations of the sensors that monitor the paper are different for each paper width. In this case, the section of the belt with the highest temperature cannot be watched.

### SOLUTION

Update the Engine firmware to the following version or newer if the symptom occurs, or at the next service visit (EM prevention):

Engine firmware: M1255114C Ver. 1.02:02

#### Note:

- Some SP settings were adjusted to fix this symptom.
- Due to this change, the timing at which the print speed decreases and the amount of the decrease may change when printing onto paper with a width of 206mm or less.
- Due to this change, the printing speed may be reduced if the paper size mismatch described above occurs.

# Technical Bulletin

#### PAGE: 1/2

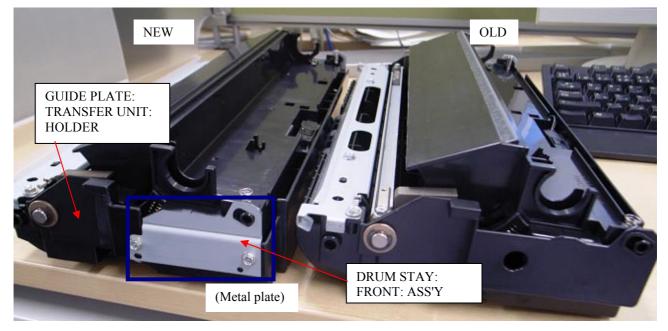
Model: AP-P3			Dat	Date: 04-Mar-13		No.: RM125021
Subject: Parts change information.				Prepared	d by: н. т	「amaki
From: 1st Tech S	ervice Sect., MFP/P Tech Serv	vice Dept.				
Classification:	Troubleshooting	Part info	ormat	tion	Action	n required
	Mechanical	Electric	al		Servic	e manual revision
	Paper path	Transm	it/rec	eive	Retrof	fit information
	Product Safety	Other (		)	Tier 2	

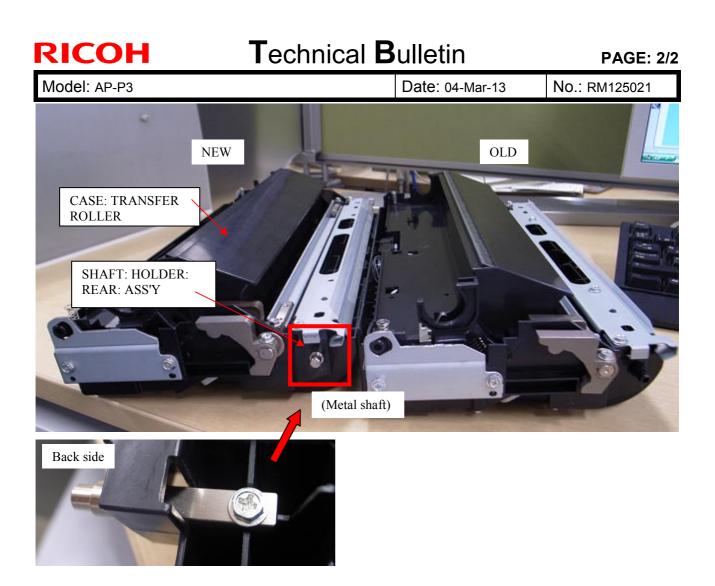
Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
M1256286	M1256287	CASE:TRANSFER ROLLER	1	X/X	-	-	
D0894663	D0894664	GUIDE PLATE:TRANSFER UNIT:HOLDER	1	X/X			
	D0894665	SHAFT:HOLDER:REAR	1	X/X	-	-	-
	04583010N	HEXAGON HEAD TAPPING SCREW:3X10	1	X/X	-	-	-
	D0894666	DRUM STAY:FRONT	1	X/X	-	-	-
	04583008N	HEXAGON HEAD TAPPING SCREW:3X8	2	X/X	-	-	-

Change: The material of the parts was changed from a resin to a metal.

**Reason:** To further increase the load-bearing strength of the parts.

### Important: Interchangeability is X/O as a set (all six parts together).





### Technical Bulletin

Reissued:14-Mar-13

Model: AP-P3

Date: 07-Mar-13

No.: RM125022a

#### **RTB Reissue**

The items in *bold italics* were corrected or added.

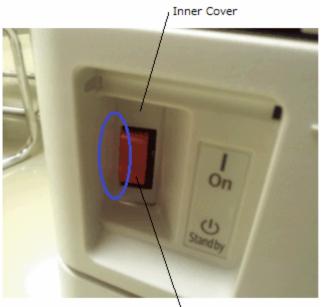
Subject: SC672-10 and SC819 caused by defective switch.			Prepared by: H. Tamaki		
From: 1st Tech Service Sect., MFP/P Tech Service Dept.					
Classification:	☐ Troubleshooting	Part informat	tion	Action required	
	Mechanical	Electrical		Service manual revision	
	Paper path	Transmit/rec	eive	Retrofit information	
	Product Safety	🗌 Other (	)	🛛 Tier 2	

### **SYMPTOM**

SC672-10 (Connection Error) is displayed, and/or SC819 is logged

### CAUSE

The gap between the inner cover and main power switch is too narrow, due to combined margins of error in the surrounding parts. As a result, when the ECO Night Sensor is enabled, the solenoid cannot turn off the main power switch and the controller logs SC819 (shut down count over). After this, SC672-10 (connection error) is displayed.



Main Power Switch

## Technical Bulletin

Reissued:14-Mar-13

Model: AP-P3	Date: 07-Mar-13	No.: RM125022a
--------------	-----------------	----------------

### SOLUTION

1. Check the gap between the inner cover and power switch by inserting a piece of paper with the thickness of a business card (0.2mm – 0.3mm).



- 2. If you cannot insert the paper into the gap, this means that the gap is too narrow. Reinstall the inner cover (screws x 2) as shown in the steps below.
- 3. Remove the second tray.



4. Remove the front door.





# Technical Bulletin

Reissued:14-Mar-13 Model: AP-P3

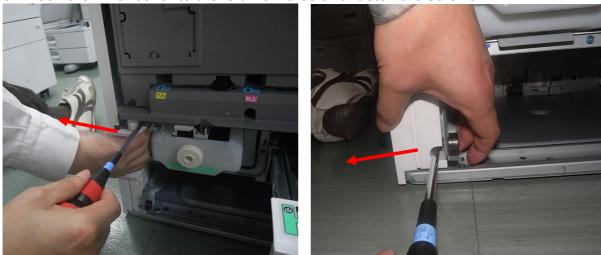
**RICOH** 

Date: 07-Mar-13 No.: RM125022a

5. Pull out the first tray and remove the left-front cover.



6. Push the inner cover to the left with force and fasten the screws.



7. Check the gap again.



8. Re-attach the parts removed in the steps above.

## Technical Bulletin

Reissued:14-Mar-13

Model: AP-P3

Date: 07-Mar-13

No.: RM125022a

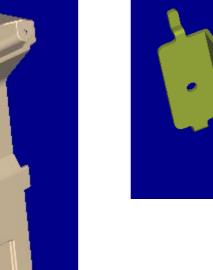
### **Production line**

The inner cover was changed to improve the combined margin.

Old part	New part	Description	Q'ty	Int	Note
number	number				
M1251230	M1251231	INNER COVER:LEFT:P3	1	X/O	-
B2385821	M1255830	BRACKET:HANDLE:MAIN	1	X/O	
		SWITCH:PEEN			

#### M1251231





### **CUT-IN SERIAL NUMBERS**

Model	Destination	Code	Serial Number
Aficio SP C830DN/C831DN	NA/LA	M12417/M12517	T363M4xxxxx / T373M4xxxxx
Aficio SP C830DN	CHN	M12421	T363M4xxxxx
Aficio SP C830DN/C831DN	EU	M12427/M12527	T363M4xxxxx / T373M4xxxxx
SP C830DN/C831DN	EU	M12422/M12522	T363M4xxxxx / T373M4xxxxx
Aficio SP C830DN/C831DN	AA	M12429/M12529	T363M4xxxxx / T373M4xxxxx

The part change will be applied to April 1<sup>st</sup>, 2013 production or later.

 $6^{th}$  digit indicates production month. (123456789ABC. April = 4)

# Technical Bulletin

Model: AP-P3 Da			Date: 15-D	No.: RM125024		
Subject: Manual correction - Caution note on PSU replacement				Prepared by: Y. Taniguchi		
From: 1st MFP Tee	ch Service Sec., MFP Tech	n Service Dept.				
Classification:	<ul> <li>Troubleshooting</li> <li>Mechanical</li> <li>Paper path</li> <li>Product Safety</li> </ul>	<ul> <li>Part inforn</li> <li>Electrical</li> <li>Transmit/r</li> <li>Other (</li> </ul>		<ul> <li>☐ Action re</li> <li>⊠ Service</li> <li>☐ Retrofit i</li> <li>☐ Tier 2</li> </ul>	manual revision	

Please add the following caution in the field service manual in this section: Replacement and Adjustment > Electrical Components > PSU > PSU board

Parts number	Parts description	Product code
AZ240237	POWER SUPPLY UNIT:618W:DOM/NA	M124, M125
AZ240239	POWER SUPPLY UNIT:450W:EU/AA/CHN	M124, M125

|--|

Technical Bulletin
--------------------

PAGE: 2/2

Model: AP-P3

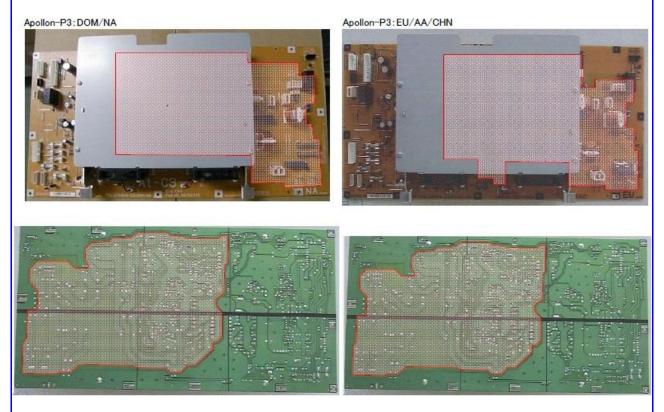
Date: 15-Dec-15

No.: RM125024

ACAUTION:

**NEVER touch** the areas outlined in red in the photos below to prevent electric shock caused by residual charge.

Residual charge of about 100V-400V remains on the PSU board for several months even when the board has been removed from the machine after turning off the machine power and unplugging the power cord.



The areas outlined in red on the bracket mean the residual charge of about 100V-400V remains on the PSU board under the bracket.



# **Technical Bulletin**

PAGE: 1/1

Model: AP-P3

Date: 21-Dec-16

No.: RM125025

Subject: Firmware Release Note: MailBOX_JACK-C			Prepared by: M. Kumagai
From: 1st Tech Service Sect., MFP/Printer Tech Service Dept.			
Classification:	<ul> <li>Troubleshooting</li> <li>Mechanical</li> <li>Paper path</li> <li>Product Safety</li> </ul>	<ul> <li>Part information</li> <li>Electrical</li> <li>Transmit/receive</li> <li>Other (Firmware)</li> </ul>	<ul> <li>Action required</li> <li>Service manual revision</li> <li>Retrofit information</li> <li>Tier 2</li> </ul>

This RTB has been issued to announce the firmware release information for the **MailBOX\_JACK-C.** 

Version	Program No.	Effective Date	Availability of RFU
01.020:01	M4135300B	July 2016 production	Not Available

Note: Definition of Availability of RFU via @Remote

"Available": The firmware can be updated via RFU or SD card.

Version	Modified Points or Symptom Corrected	
01.020:01	Symptom corrected:	
	The machine stalls when a copy is printed out to the Mail Box after recovering from	
	energy saver mode.	