

Model: AP-P1		Date: 10-Nov-06	No.: MG133001
Modified Article: SDRAM-DIMM		Prepared by: K. Moriizumi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☒ Vendor change ☐ To improve reliability ☐ Product Safety	☐ Other ☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G3325730	G3325750	PCB:SDRAM-DIMM:256MB	1 - 1	O/O	65	13	

Change/Reason: Vendor change

Model: AP-P1		Date: 13-Dec-06	No.: MG133002
Modified Article: NVRAM on CTL board		Prepared by: K. Moriizumi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Product Safety	☐ Other ☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
14076465	G1339590	NVRAM – Zero Counter	1 - 1	X/O	65	12	

Change/Reason: Parts Catalog correction

Model: AP-P1		Date: 12-Jan-07	No.: MG133003
Modified Article: CTL board		Prepared by: K. Moriizumi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☒ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G1335701	G1335705	PCB:Type-JBX4:Sub Ass'y	1 - 1	X/O	65	11	

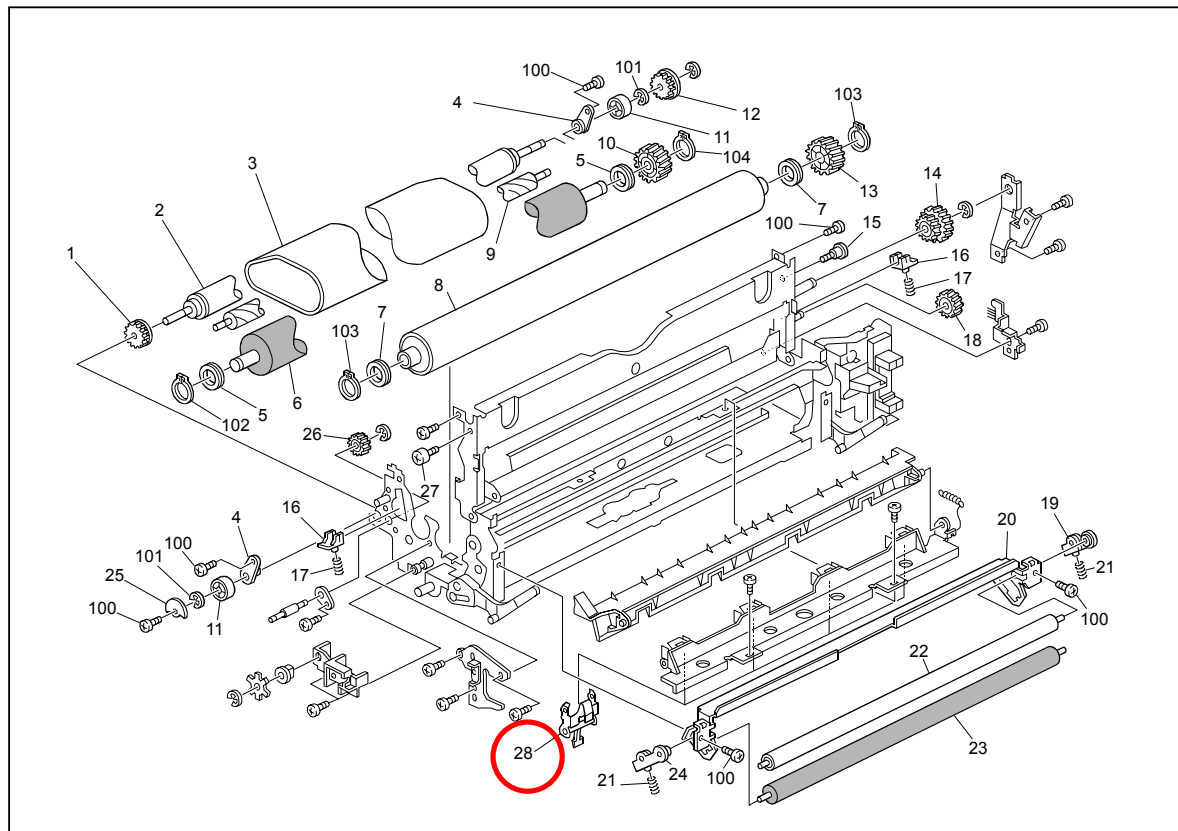
Change/Reason: To facilitate assembly in the factory line.

Model: AP-P1		Date: 18-Jan-08	No.: MG133004
Modified Article: Stripper Pawl - Fusing Unit		Prepared by: K. Moriizumi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

New part number	Description	Q'ty	Int	Page	Index	Note
B2234266	HOLDER: PICKOFF PAWL: ASS'Y	4		39	28	

Change/ Reason:

The part number and index in the table were corrected.



Model: AP-P1		Date: 18-Jan-08	No.: MG133005
Modified Article: Development Clutch		Prepared by: K. Moriizumi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☒ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AX200300	AX200299	Magnetic Clutch: 0.5n.m	1 - 1	O/O	67	12	

Change/Reason: Part standardization

Model: AP-P1		Date: 25-Jan-08	No.: MG133006
Modified Article: Collection Toner Bottle Cover		Prepared by: K. Moriizumi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☒ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2231254	B2231257	Collection Bottle Cover - Front	1 - 1	X/O	13	9	
AA021030	G1336537	Magnet Catch	1 - 1	X/O	13	8	
-	G1336536	Sheet:Plate:Collection Bottle	0 - 1		13		
-	B2236529	Collection Bottle Holder	0 - 1		13		

Change/Reason: Parts standardization with other models.

Model: AP-P1		Date: 29-Jan-08	No.: MG133007
Modified Article: Bushing - 6mm		Prepared by: K. Moriizumi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☒ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
GA080002	AA080346	Bushing - 6	1-1	O/O	73	13	

Reason: Part standardization.

Model: AP-P1		Date: 29-Jan-08	No.: MG133008
Modified Article: Manual Feed Table		Prepared by: K. Moriizumi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☒ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2232662	D0292662	Manual Feed Table	1-1	O/O	27	14	

Reason: Part standardization.

Model: AP-P1		Date: 31-Jan-08	No.: MG133009
Modified Article: HDD		Prepared by: K. Moriizumi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☒ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B1795995	B2475227	HDD:HITACHI:80GB:PATH2:PATA	1-1	O/O	65	19	

Change: The vendor has updated the HDD twice.

Reason: Production was stopped on the older versions.

Important: To use the latest HDD (P/N B2475227: 80GB), make sure that the main unit Controller firmware is **ver1.06 or later**. If you install the 80GB HDD without updating the firmware to this version or later, the machine may stall or the productivity of the Data Overwrite Security Unit may be reduced.

Model: AP-P1		Date: 8-Feb-08	No.: MG133010
Modified Article: Gear in Duplex Unit		Prepared by: K. Moriizumi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2234472	B2234499	Gear: 21Z	1-1	O/O	51	3	

Change: The shape of the gear for the Gate Pawl was changed.

Reason: To increase the strength of the gear.

Model: AP-P1		Date: 8-Feb-08	No.: MG133011
Modified Article: Screw - LD unit		Prepared by: K. Moriizumi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
04523008N	08025310	Tapping Screw – M3x8		O/O	17	102	
04523010N	08025309	Binding Self-tapping Screw:3x10		O/O	17	103	

Change: The shapes of the screw heads were changed.

Reason: To further improve the reliability of the screws.

Model: AP-P1		Date: 8-Feb-08	No.: MG133012
Modified Article: Guide Plate: Transfer unit holder		Prepared by: K. Moriizumi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2234551	D0294661	Guide Plate: Transfer Unit: Holder	1-1	X/X	35	24	
B2234554	B2234654	Bracket: Guide Plate	1-1	X/X	35	2	
B2236306	D0296306	Release Lever	1-1	X/X	35	6	
AA082145	AA082104	Bushing – 8x12x7	1-1	X/X	35	21	

Change: The shape of the Release Lever for the transfer unit was changed.

Reason: To decrease the torque of the transfer roller contact.

Note: The interchangeability of all these parts **together as a set** is O/O.

Model: AP-P1		Date: 12-Mar-08	No.: MG133013
Modified Article: Harness: Fusing Unit		Prepared by: K. Moriizumi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G1335364	G1335356	Harness: Fusing Unit: NA	1-1	O/O	75	1	
G1335365	G1335357	Harness: Fusing Unit: EU	1-1	O/O	75	1	

Reason: To strengthen the connectors, making them more resistant to breakage

Model: AP-P1		Date: 12-Mar-08	No.: MG133014
Modified Article: Sync Detector		Prepared by: K. Moriizumi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Incorrect part number	Correct part number	Description	Q'ty	Int	Page	Index	Note
B2385144	B2235146	PCB Sync Detector	1-1	O/O	17	15	

Change/Reason: The part number listed in the Parts Catalog was corrected.

Model: AP-P1		Date: 12-Mar-08	No.: MG133015
Modified Article: Drive Unit		Prepared by: K. Moriizumi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2231125	B2231126	Drive Unit	1-1	O/O	67	*	

Change: The shape of the AIT connector was changed.

Reason: To increase the strength of the AIT connector.

Model: Model AP-P1		Date: 11-Jun-08	No.: MG133016
Modified Article: IMAGE FORMING SECTION:SERVICE PARTS:2LD:ASS'Y		Prepared by: N. Yoshida	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2231851	B2231854	IMAGE FORMING SECTION:SERVICE PARTS:2LD:ASS'Y	1-1	X/O	17	*	

Model: Apollon-P1		Date: 25-Jun-08	No.: MG133017
Modified Article: BINDING SELF-TAPPING SCREW:3x10		Prepared by: N. Yoshida	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☒ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
04523010N	08025309	BINDING SELF-TAPPING SCREW:3x10	2-2	O/O	17	103	
08025309		BINDING SELF-TAPPING SCREW:3x10					A
11050662		CLIP					A
AX060286	AX060318	POLYGON MIRROR MOTOR DC24V	1-1	X/O	17	4	A
B1805445		POLYGON MIRROR MOTOR BOARD	1-0		17	1	A
B2235241	D0295237	HARNESS:IMAGE FORMING SECTION:MOTOR	1-1	X/O	17	2	A
B2235243		HARNESS:MOTOR:DRIVER	1-0		17	3	A

Important: When you install any of the parts labeled "A" in the table for the first time, make sure to install them **together as a set**.

RAI (China) Production

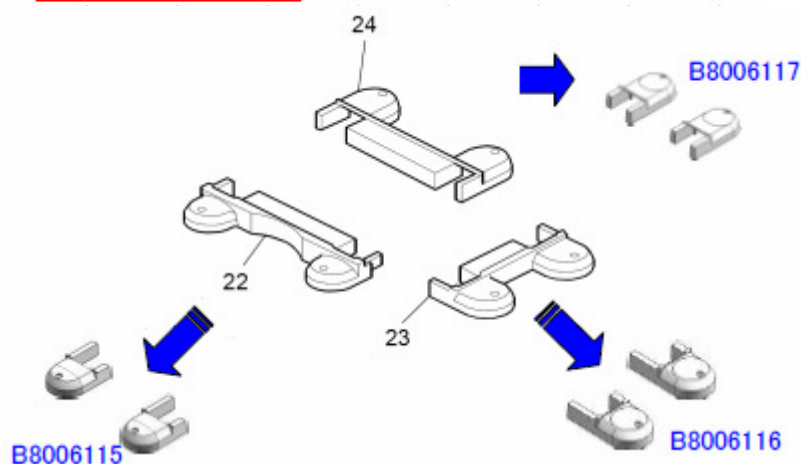
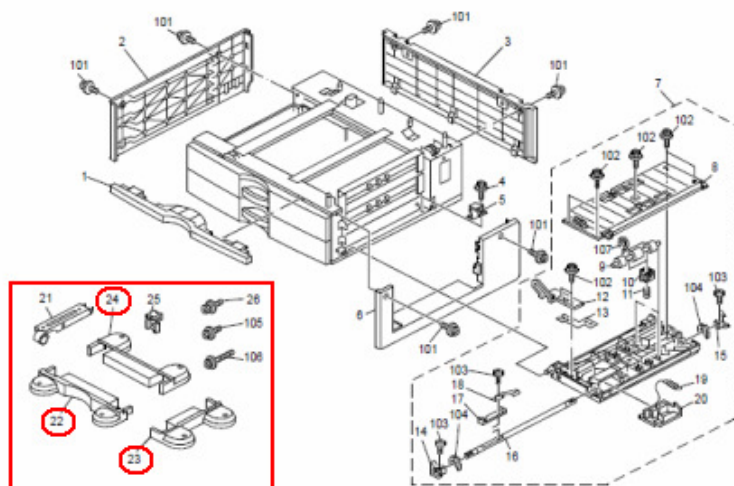
MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh: Aficio MP C3500 Savin: C3535 Ges: DSc535 Lanier: LD435c	115/60	USA	B222-17	L8986320511
Aficio MP C3500	Generic	Taiwan	B222-19	L8986400001
Ricoh: Aficio MP C3500 Lanier/Ges MP C3500 Info: ISC 3535	220/50,60	Asia	B222-29	L8986330004
Ricoh: Aficio MP C4500 Savin: C4540 Ges: DSc545 Lanier: LD445c	115/60	USA	B224-17	L9086320001
Aficio MP C4500	Generic	Taiwan	B224-19	L9086400001
Aficio MP C4500	220/50	China	B224-21	L9086400010
Ricoh: Aficio MP C4500 Lanier/Ges MP C4500 Info: ISC 4045	220/50,60	Asia	B224-29	L9086430019

Model: Model AP-P1		Date: 3-Dec-08	No.: MG133018
Modified Article: Arm Cover		Prepared by: M.Kumagai	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards () ☐ Part standardization ☐ Product Safety		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B8016115	B8006115	Arm Cover - Front	1->2	X/O As a set	3	22	
B8016116	B8006116	Arm Cover - Right	1->2		3	23	
B8016117	B8006117	Arm Cover - Rear	1->2		3	24	

Change/Reason: The shapes of the arm covers were changed to improve stability.

1.EXTERIOR (B800)





Part Change Information List

Date: March 18, 2009

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number
Model AP-P1	G133	200903		B2231291	B2221291	COVER:REAR:EU	1	1	X/O		11	6					V0803829



Part Change Information List

Date: May 30, 2009

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number
AP-P1	G133	200905			B2233223	TUBE:TONER SUPPLY:Y	0	1			64	12					V0900116
AP-P1	G133	200905			B2233224	TUBE:TONER SUPPLY:C	0	1			64	12					V0900116
AP-P1	G133	200905			B2233225	TUBE:TONER SUPPLY:M	0	1			64	12					V0900116
AP-P1	G133	200905			B2233289	TUBE:TONER SUPPLY:BK:AP	0	1			64	12					V0900116



Part Change Information List

Date: September 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AP-P1	G133	200909		B2232685	B2232745	STEPPER MOTOR:ASS'Y	1	1	X/O		71	12					V0901817	9061159



Part Change Information List

Date: January 29, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AP-P1	G133	201001		AA082101	GA082010	BUSHING:DIA6:DIA10:9	1	1	X/O		31	18					V0903189	9111023



Part Change Information List

Date: February 26, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AP-P1	G133	201002		B2232750	B2232751	PAPER FEED UNIT:ASS'Y	2	2	X/O		55	*					V0903189	9111023



Part Change Information List

Date: May 31, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AP-P1	G133	201005		B2235844	D0891096	BRACKET:FAN:POWER SOURCE:IH:ASS'Y	1	1	X/O		71	18					V1000823	10030519



Part Change Information List

Date: October 29, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AP-P1	G133	201010		B2233211	B2233255	PUMP UNIT-BK-AP-ASSY	1	1	X/O		33	5					V1001728	10070493
AP-P1	G133	201010		B2233204	B2233254	PUMP UNIT-M-ASSY	1	1	X/O		33	6					V1001728	10070493
AP-P1	G133	201010		B2233203	B2233253	PUMP UNIT-C-ASSY	1	1	X/O		33	7					V1001728	10070493
AP-P1	G133	201010		B2233202	B2233252	PUMP UNIT-Y-ASSY	1	1	X/O		33	8					V1001728	10070493



Part Change Information List

Date: November 30, 2010

Model	Code	PCIL Nr.	PCIL Correctio	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AP-P1	G133	201011		AX060318	AX060396	DC POLYGON MIRROR MOTOR:24W	1	1	X/O		17	4					V1002350	
AP-P1	G133	201011		D0891096	D0891097	BRACKET:FAN:POWER SOURCE:IH	1	1	X/O		71	18					V1001116	



Part Change Information List

Date: December 29, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AP-P1	G133	201012		B2232778	D0892778	BRACKET:SENSOR:FEED	2	2	X/O		23	4					V1002614	10101257
AP-P1	G133	201012		G1335705	G1335706	PCB:TYPE-JBX4:SUB-ASS'Y	1	1	O/O		65	11					V1000412	10030089



Part Change Information List

Date: January 31, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AP-P1	G133	201101		G1332021	G1332053	PCU:AP:M:EXP:ASS'Y	1	1	O/O		85	1					V1001332	10030816
AP-P1	G133	201101		G1332023	G1332055	PCU:AP:Y:EXP:ASS'Y	1	1	O/O		85	1					V1001332	10030816



Part Change Information List

Date: February 28, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AP-P1	G133	201102		B2231854	B2231855	IMAGE FORMING SECTION:SERVICE PARTS:2LD:ASS'Y	1	1	X/O		17	*					V1002735	
AP-P1	G133	201102		G1332022	G1332054	PCU:AP:C:EXP:ASS'Y	1	1	O/O		85	1					V1001332	10030816



Part Change Information List

Date: May 31, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AP-P1	G133	201105		B0822781	D0892781	BRACKET:SENSOR	2	2	X/O		23	6					V1002614	10101257

RICOH**Part Change Information List**

Date: August 31, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AP-P1	G133	201108		B2231199	D0891199	DRIVE UNIT:ON-OFF:TRANSFER	2	2	O/O		67	16					V1100733	10110720



Part Change Information List

Date: September 30, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AP-P1	G133	201109		B2236481	D0896481	PIPE:REAR:ASS'Y	1	1	O/O		69	11					V1002849	



Part Change Information List

Date: January 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AP-P1	G133	201201		G1335795	G1335793	RAIL:RIGHT	1	1	O/O		65	8					V1102041	11071258
AP-P1	G133	201201		G1335796	G1335794	RAIL:LEFT	1	1	O/O		65	9					V1102041	11071258



Part Change Information List

Date: March 30, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AP-P1	G133	201203		G1332053	G1332073	PCU:AP:M:EXP:ASS'Y	1	1	O/O		85	1					V1102551	11070306



Part Change Information List

Date: April 27, 2012

Model	Code	PCIL No.	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AP-P1		G133	201204	AA143643	D1442896	STEPPED SCREW-PAPER FEED	2	2	O/O		19	1					V1200583	12021491
AP-P1		G133	201204		G1332094	PCU/AP-C EXP-ASSY	1	1	O/O		85	1					V1102551	11070306
AP-P1		G133	201204		G1332093	PCU/AP-M EXP-ASSY	1	1	O/O		85	1					V1102559	



Part Change Information List

Date: May 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AP-P1	G133	201205		G1332054	G1332074	PCU:AP:C:EXP:ASSY	1	1	O/O		85	1					V1102559	



Part Change Information List

Date: November 30, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AP-P1	G133	201211		G1332055	G1332075	PCU:AP.Y:EXP:ASS'Y	1	1	O/O		85	1					V1102551	11070306



Part Change Information List

Date: December 28, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AP-P1	G133	201212		G1332055	G1332075	PCU:AP:Y:EXP:ASS'Y	1	1	O/O		85	1					V1102559	



Part Change Information List

Date: April 26, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AP-P1	G133	201304		B2385821	M1255830	BRACKET:HANDLE:MAIN SWITCH:PEEN	1	1	O/O		77	9					V1301070	13030510



Part Change Information List

Date: November 29, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AP-P1	G133	201311		B2385821	M1255830	BRACKET:HANDLE:MAIN SWITCH:PEEN	1	1	O/O		77	9					V1301121	



Part Change Information List

Date: December 27, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AP-P1	G133	201312		G1332073	G1332093	PCU:AP:M:EXP:ASS'Y	1	1	O/O		85	1					V1302762	



Part Change Information List

Date: October 31, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AP-P1	G133	201410		B2231855	B2211856	IMAGE FORMING SECTION:SERVICE PARTS:2LD:N:ASS'Y	1	1	X/O		17	*					V1401802	

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AP-P1	G133	201501		AA063999	G1896199	SPRING:LEVER:RIGHT:INTERMEDIATE TRANSFER	1	1	X/O		14	16				CHN Only	V1403057	14090887
AP-P1	G133	201501		B2231241	B2221241	INNER COVER:UPPER:LEFT	1	1	X/O		15	1				NA CHN Only	V1403859	
AP-P1	G133	201501		G1332074	G1332094	PCU:AP:C:EXP:ASS'Y	1	1	O/O		85	1					V1302762	



Part Change Information List

Date: February 27, 2015

Model	Code	PCIL	PCIL	Old part number	New part number	Description	Old Q'ty	New Q'		Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
		Number	Correction					ty	ty										
AP-P1	G133	201502		B2231241	B2221241	INNER COVER:UPPER:LEFT:EU	1	1		X/O		15	1				NA AA CHN only	V1403859	



Part Change Information List

Date: May 8, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AP-P1	G133	201504		B2231254	B2241257	COVER:FRONT:COLLECTION BOTTLE	1	1	O/O	N	13	6					V1500810	



Part Change Information List

Date: July 2, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q' ty	New Q' ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AP-P1	G133	201506		G1331303	M1251392	LEVER:DRUM STAY:PCU:AG	1	1	O/O	N	15	15					V1201647	12061892
AP-P1	G133	201506		G1332075	G1332095	PCU:AP:Y:EXP:ASS'Y	1	1	O/O	N	85	1					V1302762	



Part Change Information List

Date: April 28, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AP-P1	G133	201605		D0891199	G1461199	DRIVE UNIT:ON-OFF:TRANSFER	1	1	X/O	N	67	16					V1600220	15071339



Part Change Information List

Date: July 1, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AP-P1	G133	201607		B2232664	B2232741	COVER:MANUAL FEED:ENTRANCE	1	1	O/O	N	47	15					V1503537	



Part Change Information List

Date: February 2, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AP-P1	G133	201701		B2235170	G1465170	INVERTOR:IH	1	1	O/O	N	71	5					V1601946	16051383



Part Change Information List

Date: September 1, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AP-P1	G133	201708		11500373	11500438	POWER SUPPLY CODE:AC125V:15A:NA	1	1	O/O	N	85	101					V1701407	



Part Change Information List

Date: November 2, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AP-P1	G133	201711		B2231271	B2221271	COVER:RIGHT:FRONT:EU	1	1	O/O	N	15	27					V1501195	