

Tray Unit TK3000/Paper Feed Unit PB3000/LCIT PB3010

(Code: G832, B800, B801)

For Machine Code: G133

INSTALLATION GUIDE

⚠ **CAUTION:**

For service personnel only (B222, B224, B230, B237, D042)

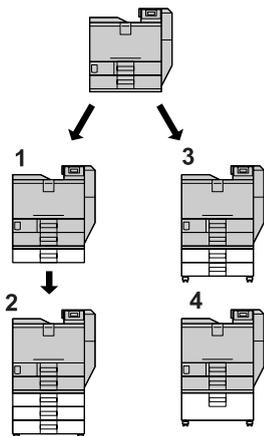
When installing the Paper Feed Unit, follow the installation procedure in the service manual.

🔧 **Important**

- Check the printer nameplate to confirm the machine code.
- When attaching multiple options, attach the paper feed unit first.
- Four people are required to attach the paper feed unit. Make sure that the necessary number of people is available before beginning.

❖ **Option configurations**

The table below shows the possible configurations of printer and options.



1. Printer + 500-sheet paper feed unit

See "Attaching the Paper Feed Unit" for attachment instructions.

2. Printer + 500-sheet paper feed unit + 1000-sheet paper feed unit

To install options in this configuration, first see "Attaching the 500-sheet Paper Feed Unit to the 1000-sheet Paper Feed Unit" for instructions about attaching the 500-sheet paper feed unit to the 1000-sheet paper feed unit. Then, see "Attaching the Paper Feed Unit" for instructions about attaching this to the printer.

3. Printer + 1000-sheet paper feed unit

See "Attaching the Paper Feed Unit" for attachment instructions.

4. Printer + 2000-sheet paper feed unit

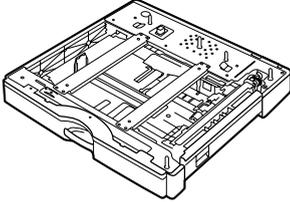
See "Attaching the Paper Feed Unit" for attachment instructions.

❖ **Package contents**

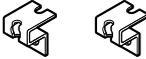
The contents of the package for each option are shown below.

- Package contents for 500-sheet paper feed unit

- 500-sheet paper feed unit



- Two brackets



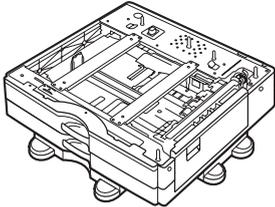
- Three screws



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- Package contents for 1000-sheet paper feed unit

- 1000-sheet paper feed unit



- Two brackets



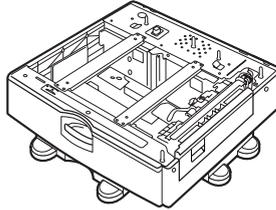
- Three screws



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- Package contents for 2000-sheet paper feed unit

- 2000-sheet paper feed unit



- Two brackets



- Three screws



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Attaching the 500-sheet Paper Feed Unit to the 1000-sheet Paper Feed Unit

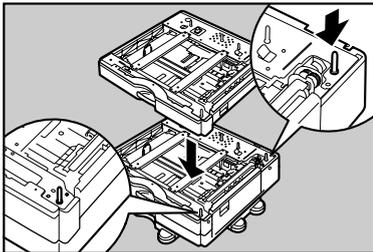
The 500-sheet paper feed unit can be used in combination with the 1000-sheet paper feed unit. In this case, attach the 500-sheet paper feed unit to the 1000-sheet paper feed unit before attaching to the printer. This section explains how to attach the 500-sheet paper feed unit to the 1000-sheet paper feed unit.

⚠ CAUTION:

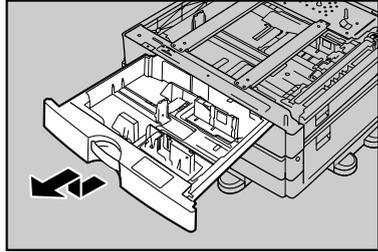
- *The 500-sheet paper feed unit weighs approximately 13.5 kg (29.8 lb.).*
- *When moving the optional paper feed unit, pull both stays, and then lift the optional paper feed unit slowly. Lifting it carelessly or dropping it may cause an injury.*

- 1** Check the contents of the package.
- 2** Remove the packaging from the paper feed unit.
- 3** Lift the 500-sheet paper feed unit, align it with the top of the 1000-sheet paper feed unit, and slowly lower it straight down.

Place it so that it is held firmly in place by the vertical pins.



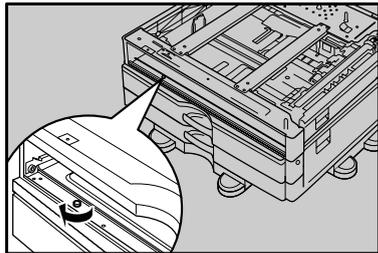
- 4** Pull the tray of the 500-sheet paper feed unit out slowly until it stops, then lift the front of the tray slightly, and pull it out completely.



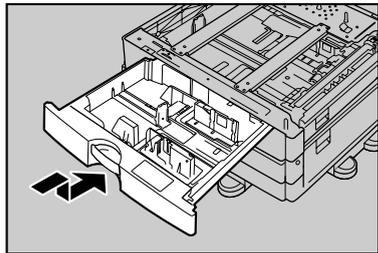
Place the tray on a flat surface.

- 5** Attach a screw in the hole on the left side of the tray opening to secure it to the paper feed unit.

Tighten the screw firmly using a coin.

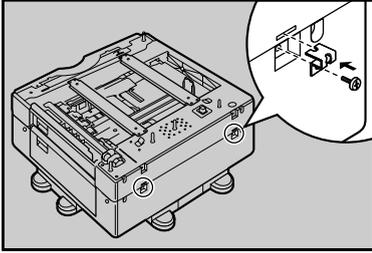


- 6** Lift the front of the tray, and slide it carefully into the paper feed unit until it stops.



- 7** On the rear of the unit, attach two brackets using the remaining screws.

Tighten the screws firmly using a coin.



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Attaching the Paper Feed Unit

This section describes how to attach the 500-sheet paper feed unit, 1000-sheet paper feed unit, and 2000-sheet paper feed unit. The procedure is the same for all three units. The 1000-sheet paper feed unit is used as an example.

⚠ CAUTION:

- The printer weights approximately 95 kg (209.5 lb)
- Four or more people are required to move the printer. Hold the handles located on both sides, and then lift it slowly. Lifting it carelessly or dropping it may cause an injury.

⚠ Important

- ❑ When using the 1000-sheet paper feed unit with the 500-sheet paper feed unit, attach the 500-sheet paper feed unit to the 1000-sheet paper feed unit before attaching to the printer.
- ❑ When the 1000-sheet paper feed unit is attached, the 2000-sheet paper feed unit cannot be attached.

- ❑ When the 2000-sheet paper feed unit is attached, neither the 500-sheet paper feed unit nor the 1000-sheet paper feed unit can be attached.
- ❑ Before using the new paper feed unit, you must configure settings in the printer driver.
- ❑ Four or more people are required for installation.

1 Check the contents of the package.

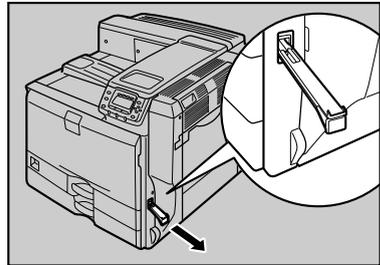
2 Turn the printer off and unplug the power cable.

3 Remove the packaging from the paper feed unit.

4 When using the 1000-sheet paper feed unit with the 500-sheet paper feed unit, attach the units to each other first, and then attach them to the printer.

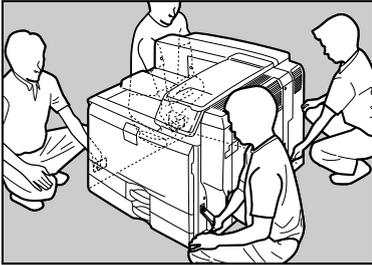
For instructions, see "Attaching the 500-sheet Paper Feed Unit to the 1000-sheet Paper Feed Unit".

5 Pull out the handle from the right side of the printer.



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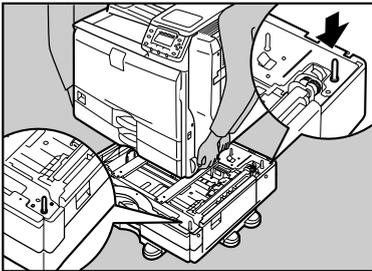
- 6** Lift the printer using the handles on both sides of it.



The printer should always be lifted by at least four people.

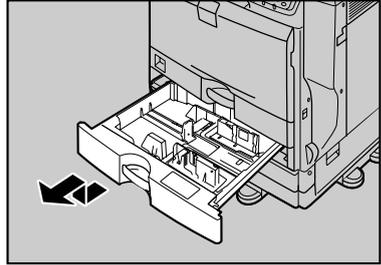
- 7** Align the front of the printer with the front of the paper feed unit, and slowly lower it.

Place it so that it is held firmly in place by the vertical pins.



Return the handle you pulled out from the printer to its original position.

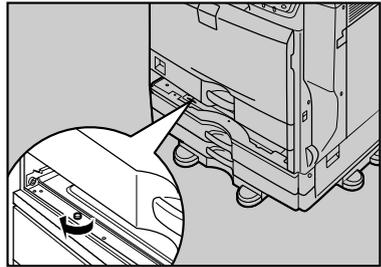
- 8** Pull tray 2 of the printer out slowly until it stops, then lift the front of the tray slightly, and pull it out completely.



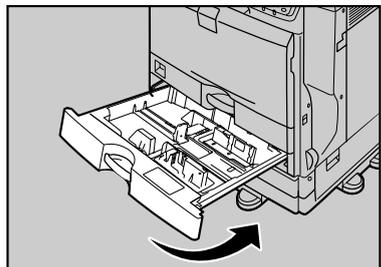
Place the tray on a flat surface.

- 9** Attach a screw in the hole on the left side of the tray opening to secure the printer to the paper feed unit.

Tighten the screw firmly using a coin.

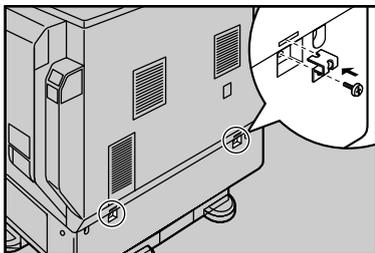


- 10** Lift the front of the tray, and slide it carefully into the printer until it stops.



- 11** On the rear of the unit, attach two brackets using the remaining screws.

Tighten the screws firmly using a coin.



- 12** Plug in the power cable, and then turn on the printer.

- 13** Print the configuration page to confirm that the unit was attached correctly.

Note

- To confirm whether the optional paper feed unit was correctly attached, print the configuration page, and check "Connection Equipment" on the configuration page. If the unit was attached correctly, the following will be displayed:
 - 500-sheet paper feed unit: Single Tray
 - 1000-sheet paper feed unit: Twin Trays
 - 2000-sheet paper feed unit: LCT
- If the tray was not installed properly, repeat the procedure from step 2. If it cannot be installed correctly even after reattempting installation, contact your sales or service representative.
- If the print area is not centered correctly, see "Adjusting Printing Position", Hardware Guide.

- For information about printing the configuration page, see "Test Printing", Quick Installation Guide.

Reference

"Test Printing", Quick Installation Guide

"Adjusting Printing Position", Hardware Guide

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