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Part Change Information List

Date: November 29, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Ti-P1	M109	201304		M8920122	M8920136	PCU:C_EXP:ASS'Y	1	1	X/O	201305-05						Parts Catalog Correction	V1300163	13010733
Ti-P1	M109	201304		M8920123	M8920137	PCU:M_EXP:ASS'Y	1	1	X/O	201305-06						Parts Catalog Correction	V1300163	13010733
Ti-P1	M109	201304		M8920124	M8920138	PCU:Y_EXP:ASS'Y	1	1	X/O	201305-07						Parts Catalog Correction	V1300163	13010733
Ti-P1	M109	201304		D0392799		RETAINING RINGS-C:DIA4	1	0		201305-02						Parts Catalog Correction	V1300834	13021064
Ti-P1	M109	201304			M1091151	SUPPORTING PLATE:FRAME:1	0	1		201305-10						Parts Catalog Correction	V1300966	13011864
Ti-P1	M109	201304			M1091152	SUPPORTING PLATE:FRAME:2	0	1		201305-11						Parts Catalog Correction	V1300966	13011864
Ti-P1	M109	201304			M1091184	GROUND PLATE:FUSING DRIVE SUB-UNIT	0	1		201305-04						Parts Catalog Correction	V1300983	13021521
Ti-P1	M109	201304			M1091268	SHEET:COVER:UPPER	0	2		201305-01						Parts Catalog Correction	V1300994	13010030
Ti-P1	M109	201304			M1095883	SPONGE SEAL - 10X185X2	0	1		201305-08						Parts Catalog Correction	V1301479	13030330
Ti-P1	M109	201304			M1095884	SPONGE SEAL - 10X118X2	0	1		201305-09						Parts Catalog Correction	V1301479	13030330
Ti-P1	M109	201304			M1091153	SPACER:MOTOR	0	2		201305-12						Parts Catalog Correction	V1301482	13020361
Ti-P1	M109	201304			M1091186	SPACER:BASE:CONNECTING	0	1		201305-13						Parts Catalog Correction	V1301484	13031513
Ti-P1	M109	201304		M1092857	M1092875	SHAFT:BRAKE:CAM	1	1	X/O	201305-03						Parts Catalog Correction		13021064
Ti-P1	M109	201304		M1095434	M1095456	FLAT CABLE:EGB:LED HEAD:ASS'Y	1	1	X/O	201305-14						POINT TO POINT		
Ti-P1	M109	201304		M1095435	M1095456	FLAT CABLE:EGB:LED HEAD:ASS'Y	1	1	X/O	201305-14						POINT TO POINT		
Ti-P1	M109	201304		M1095436	M1095456	FLAT CABLE:EGB:LED HEAD:ASS'Y	1	1	X/O	201305-14						POINT TO POINT		
Ti-P1	M109	201304		M1095437	M1095456	FLAT CABLE:EGB:LED HEAD:ASS'Y	1	1	X/O	201305-14						POINT TO POINT		

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Ti-P1	M109	201305			M1091948	CLEANER:LENS:LED HEAD	0	1		201306-01						Parts Catalog Correction	V1300684	

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Ti-P1	M109	201306			H0722236	SPACER - M12X6.2	0	4		201307-01						Parts Catalog Correction	V1300739	13020640

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Part Change Information List

Date: August 29, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Ti-P1	M109	201307		M1091395	M1091218	COVER:UPPER:M109/M129	1	1	X/O	201308-01						Parts Catalog correction	V1300984	13021655
Ti-P1	M109	201307			16072626	FERRITE CORE:GSSC-33.5-8	0	4		201308-09						Parts Catalog correction	V1302322	13041034
Ti-P1	M109	201307			M1093865	GUIDE PLATE:TRANSPORT:LOWER	0	1		201308-03					RM109020		V1302294	13050017
Ti-P1	M109	201307		M1092586	M1092595	KNOB:COIL SPRING:PAPER TRAY:UD	2	2	X/O	201308-08					RM109021		V1302456	
Ti-P1	M109	201307		M8920136	M8920148	PCU:C_EXP:ASS'Y	1	1	X/O	201308-06					RM109028		V1302492	13061529
Ti-P1	M109	201307		M8920137	M8920149	PCU:M_EXP:ASS'Y	1	1	X/O	201308-05					RM109028		V1302492	13061529
Ti-P1	M109	201307		M8920138	M8920150	PCU:Y_EXP:ASS'Y	1	1	X/O	201308-04					RM109028		V1302492	13061529
Ti-P1	M109	201307			M1095886	SEAL:USED TONER:A	0	1		201308-11							V1301485	13040129
Ti-P1	M109	201307			M1095887	SEAL:USED TONER:B	0	1		201308-10							V1301485	13040129
Ti-P1	M109	201307		H0722236		SPACER - M12X6.2	4	0		201307-01					RM109024		V1302315	13051202
Ti-P1	M109	201307		M1091186		SPACER:BASE:CONNECTING	1	0		201308-02					RM109023		V1302332	13041438

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Part Change Information List

Date: August 29, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Ti-P1	M109	201308			M1091181	SPACER:DIA12:0.13MM	1	3		201308-12					RM109022		V1302619	13070169

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Part Change Information List

Date: August 29, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Ti-P1	M109	201309			M1097490	COLOR CALIBRATION SHEET:TI-P1	0	1		201306-06					RM109037		V1303120	13071316
Ti-P1	M109	201309		M1091335	M1095751	COVER:FLAT CABLE:LED	1	1	X/O	201309-02							V1302322	13041034
Ti-P1	M109	201309		M1091147	M1091149	GROUND PLATE:TERMINAL:TONER CARTRIDGE	1	1	X/O	201309-01							V1300614	13020641
Ti-P1	M109	201309		M1095454	M1095468	HARNESS:EGB:DRIVE:LOWER WITH CORE	1	1	X/O	201309-05						-27 version only	V1302318	13051265
Ti-P1	M109	201309		GZ300005	GZ300007	POWER PACK - C & B	1	1	X/O	201309-04					RM109036		V1302645	13070509
Ti-P1	M109	201309		M8910620	M8910621	SECOND TRANSFER ROLLER UNIT	1	1	X/O	201309-03					RM109035		V1302426	13060827

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Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Ti-P1	M109	201310			M1115888	CUSHION:FLAT BELT-TRANSFER	0	2		201310-04					RM109031		V1303409	13092048
Ti-P1	M109	201310		M8920148	M8920162	PCU:C_EXP:ASS'Y	1	1	X/O	201310-03					RM109028		V1303109	13071314
Ti-P1	M109	201310		M8920149	M8920163	PCU:M_EXP:ASS'Y	1	1	X/O	201310-02					RM109028		V1303109	13071314
Ti-P1	M109	201310		M8920150	M8920164	PCU:Y_EXP:ASS'Y	1	1	X/O	201310-01					RM109028		V1303109	13071314

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Date: July 31, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Ti-P1	M109	201311		M1095456	M1095463	FLAT CABLE:EGB:LED HEAD:ASS'Y	1	1	X/O	201312-03							V1302322	13041034

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Date: September 30, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Ti-P1	M109	201312			M1095872	HEAT INSULATION:COVER:UPPER:MIDDLE	0	1		201312-08						Parts Catalog Correction	V1303089	
Ti-P1	M109	201312		M1095784	M1115891	HOLDER:CLEANER:DENSITY SENSOR:RIGHT	0	2	X/X	201310-05					RM109031		V1303409	13092048
Ti-P1	M109	201312			M1093988	SHEET:GUIDE PLATE:TRANSPORT ROLLER:CONNECTING	0	2		201312-07							V1303909	13101274
Ti-P1	M109	201312			M1093879	SHEET:GUIDE PLATE:TRANSPORT:LOWER:LEFT	0	1		201312-06							V1303909	13101274
Ti-P1	M109	201312			M1093878	SHEET:GUIDE PLATE:TRANSPORT:LOWER:RIGHT	0	1		201312-05							V1303909	13101274
Ti-P1	M109	201312			M1091012	UPPER COVER ASS'Y	0	1		201312-04					RM109032		V1303179	

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Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Ti-P1	M109	201401		M1094473	M1094462	FEELER:SENSOR:OVERFLOW	1	1	X/O	201401-02					RM109034		V1303124	13071736
Ti-P1	M109	201401		M1095102	M1095106	PCB:EGB:ASS'Y	1	1	X/O	201401-01							V1302622	13070259
Ti-P1	M109	201401		M8920162	M8920177	PCU:EXCHANGEABLE:C_EXP:ASS'Y	1	1	X/O	201401-03					RM109033		V1303631	13101900
Ti-P1	M109	201401		M8920163	M8920178	PCU:EXCHANGEABLE:M_EXP:ASS'Y	1	1	X/O	201401-04					RM109033		V1303631	13101900
Ti-P1	M109	201401		M8920164	M8920179	PCU:EXCHANGEABLE:Y_EXP:ASS'Y	1	1	X/O	201401-05					RM109033		V1303631	13101900

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Date: February 28, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Ti-P1	M109	201402		M1094466	M1114466	EXIT ROLLER:DRIVEN	2	2	X/O	Y							V1303124	13071736

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Date: September 30, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Ti-P1	M109	201403			M1094646	GUIDE:DUPLEX:ENTRANCE	0	4		201404-02			A		RM109044		V1303909	13101274
Ti-P1	M109	201403			B0042310	SPUR	0	6		201404-01					RM109038		V1400538	14020156

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Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Ti-P1	M109	201404		M1095820	M1095890	DUCT:FUSING SUB-UNIT	1	1	X/O	201404-01							V1303223	13090270
Ti-P1	M109	201404		M1095846	M1095882	HEAT INSULATION:COVER:UPPER	2	2	X/O	201404-02						Parts Catalog Correction	V1300984	13021655
Ti-P1	M109	201404		M1091225	M1091217	LOUVER:INNER:ASS'Y	1	1	X/O	201404-06							V1301944	13050280
Ti-P1	M109	201404		M1096165	M1116165	PLAIN SHAFT BEARING:ROLLER:FLAT BELT-TRANSFER:FACE FRONT:L2	1	1	X/X	201404-04			A		RM109043		V1400758	14020259
Ti-P1	M109	201404		M1096164	M1116164	PLAIN SHAFT BEARING:ROLLER:FLAT BELT-TRANSFER:FACE FRONT:R2	1	1	X/X	201404-03			A		RM109043		V1400758	14020259
Ti-P1	M109	201404		M1091314	M1091216	PULLEY:SHUTTER:INNER COVER	1	1	X/O	201404-05							V1303859	13110937

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Ti-P1 Controller Option	M417	201405			M1095834	HDD BRACKET	0	1			3	16			RM417001		V1303873	
Ti-P1	M109	201405			11029431	CONNECTOR:1-1612256-2	0	1		201405-03					RM109039		V1201572	
Ti-P1	M109	201405		M1094475	M1094449	GATE PAWL:REVERSE EXIT	1	1	X/O	201405-01							V1400024	14010074
Ti-P1	M109	201405		M8910600	M8910601	INTERMEDIATE TRANSFER SECTION:MAINTENANCE:ASS'Y	1	1	X/O	201405-02					RM109038		V1400538	14020156
Ti-P1	M109	201405		M8920177	M8920192	PCU:EXCHANGEABLE:C_EXP:ASS'Y	1	1	X/O	201405-04							V1400511	14020155
Ti-P1	M109	201405		M8920178	M8920193	PCU:EXCHANGEABLE:M_EXP:ASS'Y	1	1	X/O	201405-05							V1400511	14020155
Ti-P1	M109	201405		M8920179	M8920194	PCU:EXCHANGEABLE:Y_EXP:ASS'Y	1	1	X/O	201405-06							V1400511	14020155

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Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Ti-P1 Controller Option	M417	201406			M4175212	SD-CARD:IPDS:EXP:ASS'Y	0	1			3	17			RM417002		V1302056	
Ti-P1	M109	201406			M1093941	DISCHARGE BRUSH:TRANSPORT:PEEN	0	1		201406-03			A		RM109042		V1401593	14051158
Ti-P1	M109	201406		M1093931	M1093944	GROUND PLATE:REGISTRATION ROLLER:HOUSING:TRANSPORT	1	1	X/X	201406-04			A		RM109042		V1401593	14051158
Ti-P1	M109	201406			M1094638	GUIDE:HARNESS:LEFT	0	1		201406-07						Parts catalog correction	V1400616	
Ti-P1	M109	201406			M1094635	GUIDE:HARNESS:RIGHT	0	1		201406-06						Parts catalog correction	V1400616	
Ti-P1	M109	201406			M1096186	HOLDER:GUIDE:PAPER:RAIL:2	0	6		201406-08			A		RM109038		V1400538	14020156
Ti-P1	M109	201406		M1096011	M1096021	ITB CLEANING SUB-UNIT	1	1	X/X	201406-02					RM109043		V1400758	14020259
Ti-P1	M109	201406		M1092552	M1092555	PAPER FEED:PAPER TRAY:250TYPE:EXP:ASS'Y	1	1	X/O	201406-05					RM109041		V1401587	14051165
Ti-P1	M109	201406		M1091257	M1091265	SUPPORTING PLATE:COVER:UPPER	1	1	X/X	201406-01			B		RM109032		V1303223	13090270

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Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Ti-P1	M109	201407		M8920192	M8920208	PCU:EXCHANGEABLE:C_EXP:ASS'Y	1	1	O/O	201407-02							V1401154	14040791
Ti-P1	M109	201407		M8920193	M8920209	PCU:EXCHANGEABLE:M_EXP:ASS'Y	1	1	O/O	201407-01							V1401154	14040791

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Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Ti-P1	M109	201408		M1093981	M1093987	GUIDE PLATE:TRANSPORT ROLLER:CONNECTING:ADHESION	1	1	X/O	201408-01					RM109044		V1303909	13101274

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Part Change Information List

Date: November 28, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Ti-P1	M109	201409		M1092850	M1092883	BASE:MANUAL FEED TABLE:ADHESION	1	1	X/X	201409-05			A		RM109045		V1401528	14050063
Ti-P1	M109	201409		M1092865	M1092876	COMPRESSION SPRING:SEPARATION:MANUAL FEED	1	1	X/X	201409-06			B		RM109045		V1401528	14050063
Ti-P1	M109	201409		M1092834	M1092881	COVER:MANUAL FEED TABLE	1	1	X/X	201409-04			A		RM109045		V1401528	14050063
Ti-P1	M109	201409		M1093865	M1093869	GUIDE PLATE:TRANSPORT:LOWER:ADHESION	1	1	X/O	201409-02					RM109044		V1303909	13101274
Ti-P1	M109	201409		M1092868	M1092880	HOLDER:FRICTION PAD:MANUAL FEED:ADHESION	1	1	X/X	201409-07			B		RM109045		V1401528	14050063
Ti-P1	M109	201409		M8910601	M8910602	INTERMEDIATE TRANSFER BELT UNIT ASS'Y	1	1	X/O	201409-01					RM109043		V1400758	14020259
Ti-P1	M109	201409		M8910602	M8910603	INTERMEDIATE TRANSFER SECTION:MAINTENANCE ASS'Y	1	1	X/O	201409-01					RM109047		V1402057	14070065
Ti-P1	M109	201409		M8910603	M8910604	INTERMEDIATE TRANSFER SECTION:MAINTENANCE:ASS'Y	1	1	X/O	201409-01					RM109047		V1402354	14071533
Ti-P1	M109	201409		AW100138	M1095822	THERMOPILE:FUSING:ASS'Y	1	1	O/O	201409-08					RM109046		V1401657	
Ti-P1	M109	201409		M1094604	M1094647	TRANSPORT ROLLER:DUPLEX:ENTRANCE	1	1	X/X	201409-03			A		RM109044		V1303909	13101274

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Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Ti-P1	M109	201410			M1091185	SHEET:GUIDE:HARNESS:SUPPLY	0	1		Y							V1401775	14060644

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Date: November 28, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Ti-P1	M109	201411		M1096010	M1096011	CLEANING SUB-UNIT:INTERMEDIATE TRANSFER:ASS'Y	1	1	X/X	See Note.					RM109038	Latest part number was applied to 3DPC.	V1400538	14020156
Ti-P1	M109	201411		M8920194	M8920210	PCU:EXCHANGEABLE:Y_EXP:ASS'Y	1	1	O/O	Y							V1401154	14040791
Ti-P1	M109	201411		G1665430	11500457	POWER SUPPLY CODE:250V:10A:EU	1	1	O/O	Y						-27only	V1303414	13092047

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Date: December 26, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Ti-P1	M109	201412		M1092553	M1092558	PAPER FEED:PAPER TRAY:250TYPE:CHN:ASS'Y	1	1	X/O	Y					RM109041a	For China only (-21)	V1401587	14051165

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Ti-P1	M109	201501			08050109	END RING:CS TYPE - 3.5MM	0	1		Y					Y		V1402998	14091665
Ti-P1	M109	201501		M1091198	M1091175	PULLEY:FUSING:COUPLING - 30Z	1	1	X/X	Y			A		Y		V1402672	14081586
Ti-P1	M109	201501			M1095888	SEAL - 15X15X3MM	0	2		Y					Y		V1403804	14120185
Ti-P1	M109	201501		M1092627	M1092660	TENSION SPRING:TRAY BOTTOM PLATE	2	2	X/O	Y							V1403677	14111317

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Part Change Information List

Date: February 27, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Ti-P1	M109	201502		M1092801	M1092803	MANUAL FEED TABLE:ASS'Y	1	1	X/O	Y					RM109045A		V1401528	14050063

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Part Change Information List

Date: April 1, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Ti-P1	M109	201503		M1092648	M1092657	EXTENSION TRAY SLIDE STOPPER	2	2	O/O	Y							V1401583	14051146
Ti-P1	M109	201503		GB013131	GB013093	GEAR:FUSING:COUPLING - 30Z	1	1	X/X	Y			A		Y		V1402672	14081586
Ti-P1	M109	201503		M8910604	M8910605	INTERMEDIATE TRANSFER SECTION:MAINTENANCE:TITAN-P1:ASS'Y	1	1	X/O	Y							V1402866	14090957
Ti-P1	M109	201503		M0185754	M1115755	SCREW:M111	1	1	O/O	Y							V1500710	15021406

RICOH

Part Change Information List

Date: May 8, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Ti-P1	M109	201504		M1094497	M1094440	BASE:END FENCE:EXIT	1	1	X/O	Y							V1402935	14090960
Ti-P1	M109	201504		M1095865	M1095895	COMPRESSION SPRING:TRANSFER:HVP:2	4	4	X/X	Y			A		Y		V1403285	14100538
Ti-P1	M109	201504		M1095774	M1095894	HOLDER:TERMINAL:POWER PACK:TRANSFER	2	2	X/X	Y			A		Y		V1403285	14100538
Ti-P1	M109	201504		M1091224	M1091206	LOUVER:MM60:OUTER	1	1	X/O	Y							V1402663	14081591

RICOH

Part Change Information List

Date: June 4, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Ti-P1	M109	201505		M1091135	M1091155	BRACKET:DRIVE:TONER SUPPLY:ASS'Y	1	1	O/O	Y							V1402743	14090487
Ti-P1	M109	201505		M1091911	M1091917	LED HEAD:1200DPI:292.6MM	4	4	X/O	Y							V1401999	14060112

RICOH

Part Change Information List

Date: August 3, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Ti-P1	M109	201507		M1091284	M1091209	COVER:REAR:PREVENTFENCE	1	1	X/O	Y							V1403857	14120630
Ti-P1	M109	201507		M1094470	M1094448	EXIT ROLLER BRACKET	4	4	X/O	Y							V1401251	14041132
Ti-P1	M109	201507		M1091217	M1091207	LOUVER:INNER:ASS'Y	1	1	X/O	Y							V1402663	14081591

RICOH

Part Change Information List

Date: September 3, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Ti-P1	M109	201508		M1093820		CASE:REMOVE PAPER DUST:SUB-ASS'Y	1	0		Y					RM109052		V1502232	
Ti-P1	M109	201508		M1091192	M1091166	PULLEY:TONER SUPPLY:DRIVE - 19Z	1	1	X/X	Y			A		Y		V1500046	14121417

RICOH

Part Change Information List

Date: October 2, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Ti-P1	M109	201509		M1091136	M1091158	DRIVE UNIT:PHOTOCONDUCTOR:ASS'Y	1	1	X/X	Y			A		RM109053		V1500046	14121417
Ti-P1	M109	201509		M8910605	M8910610	INTERMEDIATE TRANSFER SECTION:MAINTENANCE:TITAN-P1K:ASS'Y	1	1	O/O	Y							V1502370	

RICOH

Part Change Information List

Date: December 2, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Ti-P1	M109	201511		M1095106	M1095115	ENGINE BOARD ASS'Y	1	1	X/O	Y							V1403371	14101701

RICOH

Part Change Information List

Date: March 1, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Ti-P1	M109	201602		M1095750	M1095892	TENSION SPRING:DENSITY SENSOR	1	1	X/O	Y							V1503721	15120774

RICOH

Part Change Information List

Date: July 1, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Ti-P1	M109	201607		GB010142	GB010242	GEAR:FUSING:MOTOR:COUPLING	1	1	X/O	Y							V1503072	15100926

RICOH

Part Change Information List

Date: Octorber 4, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Ti-P1	M109	201609		GX202123	GX202101	ELECTROMAGNETIC CLUTCH:SUPPLY:0.25NM	4	4	X/X	Y			A		Y		V1600117	16010475
Ti-P1	M109	201609		GB013123	GB013135	GEAR:SUPPLY:ELECTROMAGNETIC CLUTCH:YELLOW	1	1	O/O	Y			A		Y		V1600117	16010475

RICOH

Part Change Information List

Date: November 2, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Ti-P1	M109	201610		M1091158	M1091159	DRIVE UNIT:PHOTOCONDUCTOR:ASS'Y	1	1	X/O	Y							V1500732	15021344
Ti-P1	M109	201610		M1095793	M1095893	LEVER:DENSITY SENSOR	1	1	X/O	Y							V1600120	16010477

RICOH

Part Change Information List

Date: February 2, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Ti-P1	M109	201701		GA146122	GA146138	SHAFT:TRANSPORT:CONNECTING	1	1	X/X	Y			A		RM109056		V1501038	15040045
Ti-P1	M109	201701		M1091176	M1091173	BRACKET:TRANSPORT:2	1	1	X/X	Y			A		RM109056		V1403024	14090959
Ti-P1	M109	201701		GB017138	GB017148	GEAR:TRANSPORT:SLOW DOWN:OUTER	1	1	X/X	Y			A		RM109056		V1403024	14090959

RICOH

Part Change Information List

Date: March 3, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Ti-P1	M109	201702		GB013126	GB013136	GEAR:SUPPLY:ELECTROMAGNETIC CLUTCH	3	3	O/O	Y			A		RM109055		V1600117	16010475

RICOH

Part Change Information List

Date: Apeil 4, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Ti-P1	M109	201703		GB013133	GB013134	GEAR:IDLER:Y:SUPPLY	1	1	X/O	Y							V1501037	15040044

RICOH

Part Change Information List

Date: May 12, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Ti-P1	M109	201704		GB011088	GB011098	GEAR:TRANSPORT:REGISTRATION:COUPLING	1	1	X/O	Y							V1501037	15040044

RICOH

Part Change Information List

Date: June 5, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Ti-P1	M109	201705		M1091218	M1091214	COVER:UPPER	1	1	X/X	Y			B		RM109032		V1303223	13090270
Ti-P1	M109	201705		GB010141	GB010241	GEAR:TRANSPORT:IDLER:MOTOR:OUTER	1	1	X/O	Y							V1502985	15100718
Ti-P1	M109	201705		M1091311	M1091542	PLATE:SAFETY SWITCH:COVER:UPPER	1	1	X/O	Y							V1303223	13090270

RICOH

Part Change Information List

Date: September 1, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Ti-P1	M109	201707		M1095895	M1095896	COMPRESSION SPRING:TRANSFER:HVP:2	4	4	X/O	Y							V1700234	17010588
Ti-P1	M109	201707			M1091585	DECAL:CAUTION:COVER:PREVENTFENCE	0	1		Y					Y		V1700812	17040613

RICOH

Part Change Information List

Date: November 2, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Ti-P1	M109	201711		GX202125	GX202131	ELECTROMAGNETIC CLUTCH:0.45N:M	2	2	X/O	Y							V1700576	17030013

RICOH

Part Change Information List

Date: December 27, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Ti-P1	M109	201712		M1095807	M1095891	DUCT:FAN:FUSING	1	1	O/O	Y							V1403804	14120185

RICOH

Part Change Information List

Date: February 1, 2018

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Ti-P1	M109	201801		GB013119	GB013139	GEAR:DRIVE:21Z	1	1	X/X	Y			A		Y		V1601297	16040997
Ti-P1	M109	201801		GB013120	GB013140	GEAR:IDLER:PRESSURE:20Z	1	1	X/X	Y			A		Y		V1601297	16040997
Ti-P1	M109	201801		GB013118	GB013138	GEAR:PRESSURE ROLLER:31Z	1	1	X/X	Y			A		Y		V1601297	16040997

RICOH

ange Information List

Date: March 1, 2018

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Ti-P1 Drum Unit SP C730	M109	201802		M8920209	M8920251	PCU:TITAN:EXCHANGEABLE:M_EXP:ASS'Y	1	1	O/O	Y							V1500832	15030636

RICOH

Part Change Information List

Date: April 26, 2018

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Ti-P1	M109	201804		8050104	8050089	RETAINING RING - M4	2	1	X/O	Y							V1800406	18030662

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Ti-P1	M109	201808		M1095838	M1115838	COMPRESSION SPRING:TRANSFORMER	1	1	X/O	Y							V1800388	18030072
Ti-P1	M109	201808		M1095838	M1115838	COMPRESSION SPRING:TRANSFORMER	1	1	X/O	Y							V1800388	18030072
Ti-P1	M109	201902			M1091098	HINGE:LEFT REAR:CONTACT POINT	0	1		Y							V1802578	