

Model G-P3 (G190)

PARTS CATALOG

First edition, January 2008

Ricoh Company, LTD.

Model G-P3 (G190)

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This catalog gives the numbers and names of parts on this machine.

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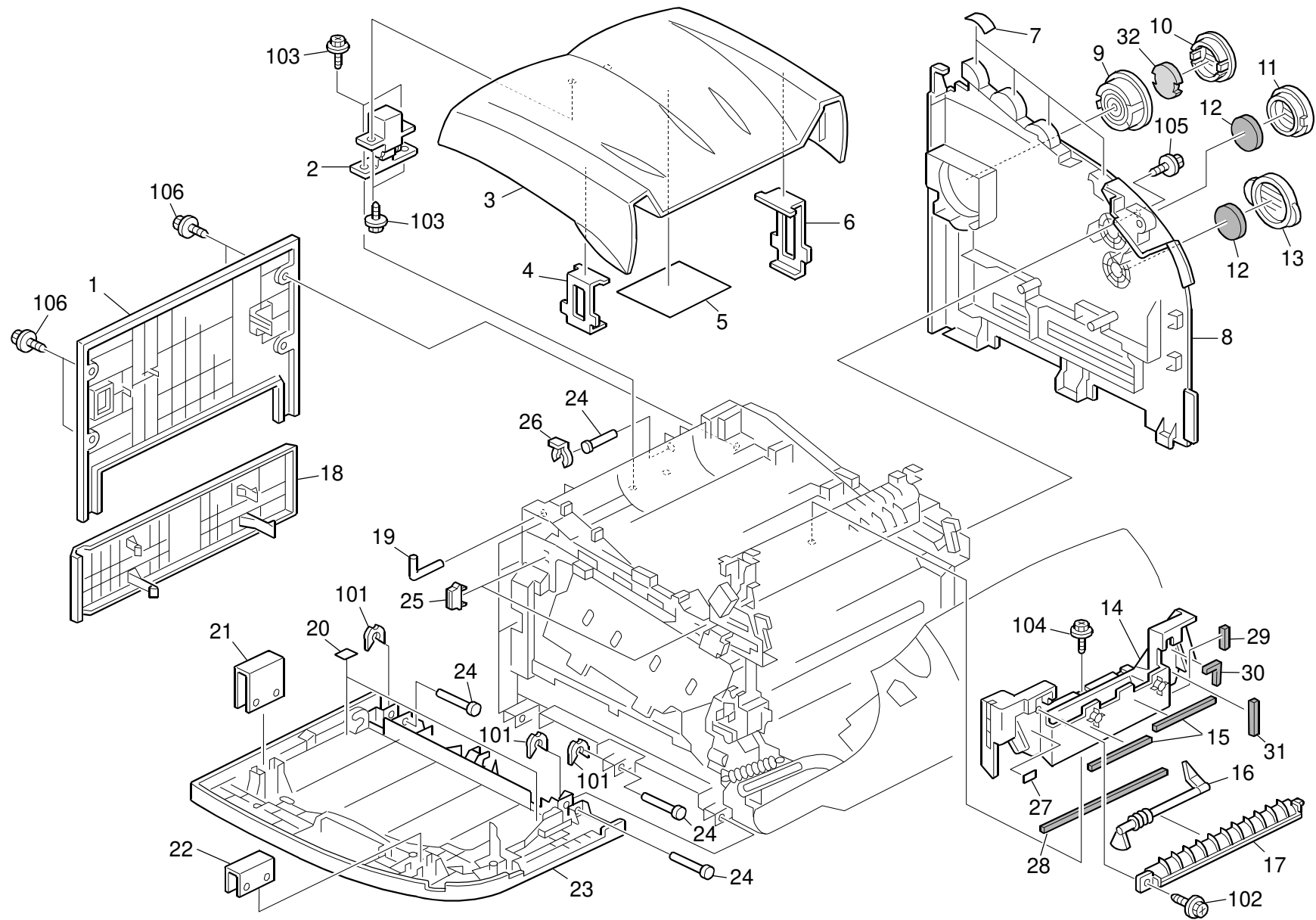
PARTS CATALOG

This catalog gives the numbers and names of parts on this machine.

1.Exterior (G190).....	2	19.Frame And Electrical Section 2 (G190).....	38
2.BY-Pass Feed Section (G190).....	4	20.Frame And Electrical Section 3 (G190).....	40
3.Paper Tray (G190)	6	21.Frame And Electrical Section 4 (G190).....	42
4.Paper Regist Section (G190)	8	22.Decals And Documents (G190).....	44
5.Paper Transfer Section 1 (G190)	10	23.Special Tools (G190)	48
6.Paper Transfer Section 2 (G190)	12	Parts Index	52
7.Paper Transfer Section 3 (G190)	14		
8.Optics Section (G190)	16		
9.Supply Unit (G190).....	18		
10.PCU Section (G190)	20		
11.Toner Supply Section (G190)	22		
12.Fusing Unit (G190).....	24		
13.Fusing Section (G190)	26		
14.Paper Exit Section (G190)	28		
15.Drive Section 1 (G190).....	30		
16.Drive Section 2 (G190).....	32		
17.Drive Section 3 (G190).....	34		
18.Frame And Electrical Section 1 (G190)	36		

January ,17 ' 2008

1.Exterior (G190)

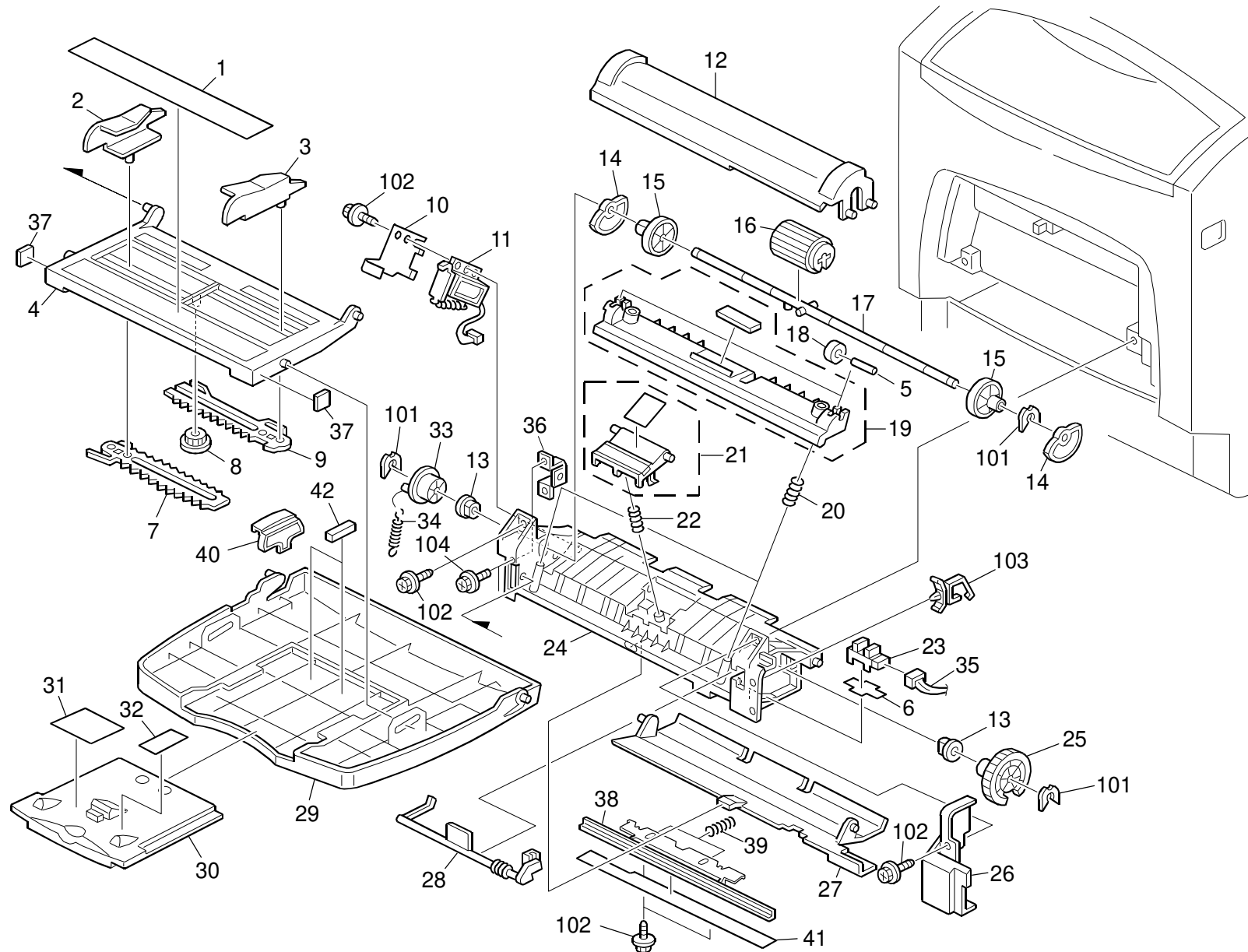


1.Exterior (G190)

Index No.	Part No.	Description	Q'ty Per Assembly
1	G102 5801	Cover:Bracket:Power Supply Unit	1
2	GG06 0000	Hinge:Exit:Ass'y	1
3	G102 1471	Cover:Exit:Rear	1
4	G102 1364	Bracket:Exit:Left	1
5	GA00 3137	Decal:Operate:Toner Supply:EXP	1
6	G102 1363	Bracket:Exit:Right	1
7	GA00 3199	Decal:Toner Supply:Cover:K	1
7	GA00 3200	Decal:Toner Supply:Cover:M	1
7	GA00 3201	Decal:Toner Supply:Cover:C	1
7	GA00 3202	Decal:Toner Supply:Cover:Y	1
8	G102 1481	Cover:Right	1
9	G159 1371	Louver:MM80:P2	1
10	G102 1376	Cap:Louver:DIA80	1
11	G102 1378	Cap:Louver:DIA60	1
12	GA01 2002	Filter:Fan:Fusing	2
13	G102 1392	Cap:Louver:Drive	1
14	G159 1461	Cover:Exit:Front:P2	1
15	GA15 1026	Seal:Paper Exit Sub-Unit:Rear	2
16	G102 1367	Shaft:Overflow	1
17	G102 1366	Stay:Overflow	1
18	G102 1491	Cover:Harness:Rear	1
19	G020 1332	Hinge - Front Cover	1
20	GA00 3132	Decal:Operate:Fusing	2
21	G102 1357	Bracket:Magnet Catch:Left Rear	1
22	G102 1356	Bracket:Magnet Catch:Left Front	1
23	G102 1451	Cover:Left	1
24	A680 1443	Arm Shaft	4
25	AG07 1012	Magnet Catch:Ass'y	2
26	5206 2686	Snap Ring	1
27	GA17 4002	Cushion Sheet:Cover:Exit:Front	1
28	G159 1250	Seal:Paper Exit Sub-Unit:Lower	1
29	G159 1269	Seal:Paper Exit Sub-Unit:Left Lower	1
30	G159 1259	Seal:Paper Exit Sub-Unit:Left Upper:Side	1
31	G159 1251	Seal:Paper Exit Sub-Unit:Side	1
32	G159 1252	Filter:Fan:Electrical Components	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0805 0092	Retaining Ring - 3M	
102	0450 3008N	Tapping Screw - M3x8	
103	0450 3012N	Tapping Screw:3x12	
104	0450 3010N	Tapping Screw - M3x10	
105	0451 3006N	Tapping Screw - 3x6	
106	0451 3010N	Tapping Screw:3x10	

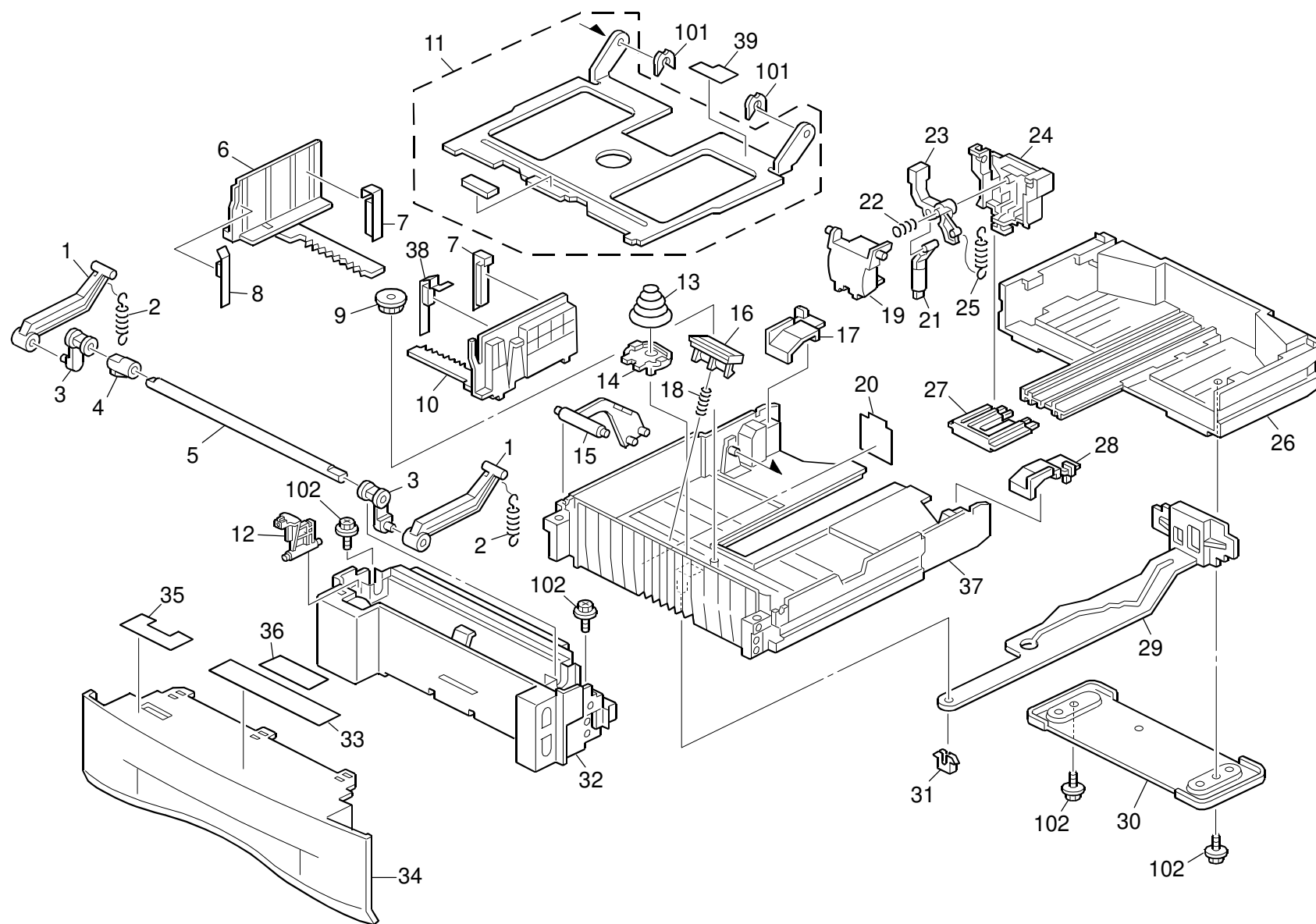
2.By-pass Feed Section (G190)



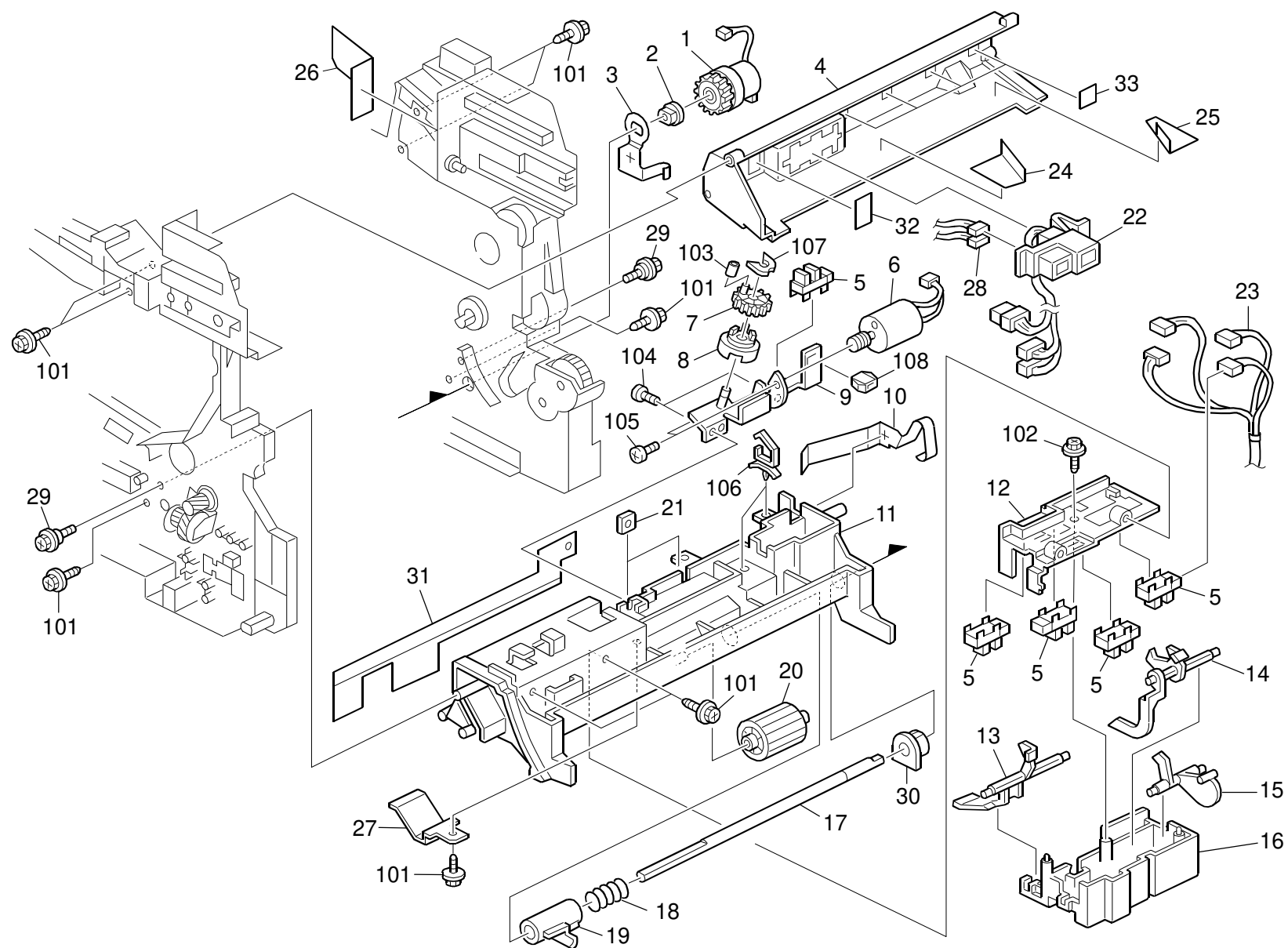


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3.Paper Tray (G190)



4. Paper Regist Section (G190)

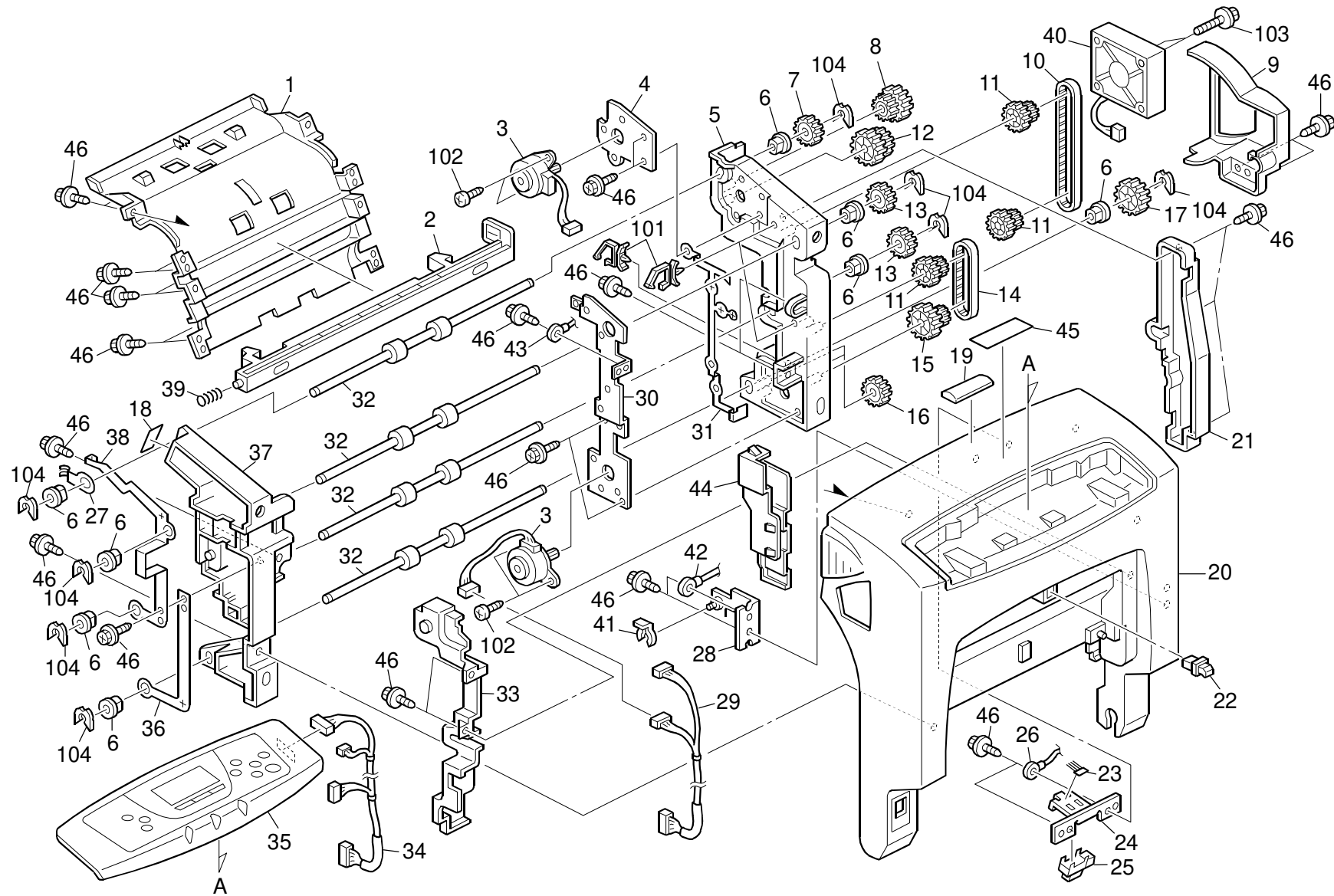


4.Paper Regist Section (G190)

Index No.	Part No.	Description	Q'ty Per Assembly
1	GX20 0014	Magnetic Clutch:Registration:Ass'y	1
2	AA08 2075	Bushing - M6	1
3	G102 2830	Ground Plate:Paper Feed Roller	1
4	G159 1062	Duct:Fusing	1
5	GW02 0020	Photointerruptor:LG248NL1	5
6	G102 2985	DC Motor:Shutter:Ass'y	1
7	G102 2989	Gear:91Z	1
8	G102 2990	Feeler:Shutter	1
9	G102 2982	Bracket:Shutter:Ass'y	1
10	G102 2828	Ground Plate:Paper Feed	1
11	G102 2821	Stay:Paper Feed	1
12	G102 2822	Bracket:Paper Feed:Sensor:Upper	1
13	G102 2827	Feeler:Paper Size Sensor:Sub	1
14	G102 2831	Feeler:Paper Volume Sensor	1
15	G102 2826	Feeler:Paper End Sensor	1
16	G102 2823	Bracket:Paper Feed:Sensor:Lower	1
17	G102 2824	Shaft:Paper Feed	1
18	G102 2846	Compression Spring:Paper Feed	1
19	G102 2825	Bushing:Paper Feed Roller	1
20	G052 3103	Paper Feed Roller	1
21	G102 2991	Plate Nut:Shutter	2
22	G102 5413	Harness:Power Supply Unit:Heater	1
22	G102 5414	Harness:Power Supply Unit:Heater	1
23	G102 5453	Harness:Paper Feed:Sensor	1
24	G102 1181	Louver:Duct:Fusing:Left	1
25	G102 1180	Louver:Duct:Fusing:Right	1
26	G102 1391	Louver:Duct:Fusing	1
27	G102 2843	Guide:Stay:Paper Feed:Rear	1
28	G102 5499	Harness:Fusing:Drawer	1
29	GA14 3003	Screw:MM5:2.5MM	2
30	G102 2819	Bushing:Paper Feed:Middle	1
31	G102 2857	Discharge Brush:Paper Feed	1
32	G159 1253	Separation Plate:Fusing:Duct:Left	1
33	G159 1257	Separation Plate:Fusing:Duct:Right	4

Index No.	Part No.	Description	Q'ty Per Assembly
101	0450 3010N	Tapping Screw - M3x10	
102	0451 3006N	Tapping Screw - 3x6	
103	0707 4060N	Bushing:DIA4x6	
104	0453 3008N	Binding Self Tapping Screw:3x8	
105	0353 0030N	Screw:M3x3	
106	1105 0487	Harness Clamp	
107	0805 0092	Retaining Ring - 3M	
108	1102 4473	CT Connector - 2P	

5.Paper Transfer Section 1 (G190)

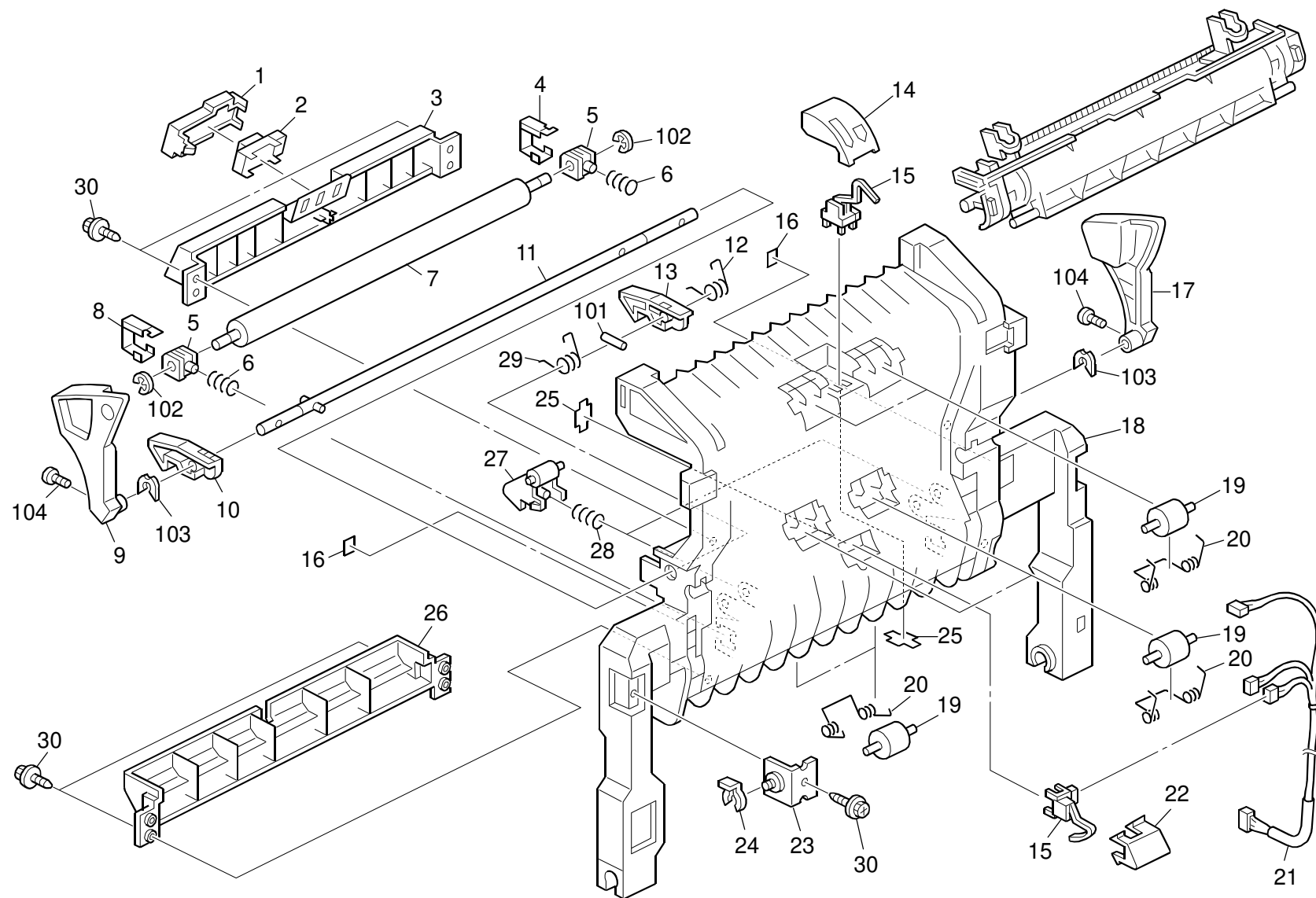


5.Paper Transfer Section 1 (G190)

Index No.	Part No.	Description	Q'ty Per Assembly
1	G102 4619	Guide Plate:Duplex:Upper	1
2	G102 4603	Lever:Cover:Outer	1
3	GX06 0019	Stepper Motor:PM42I048RBG8	2
4	G102 4610	Bracket:Stepper Motor:Reverse	1
5	G102 4602	Side Plate:Drive:Duplex:Right	1
6	AA08 2101	Bushing - 6x10x6	8
7	GB01 0018	Gear:27Z	1
8	GB01 7047	Gear:32/32Z	1
9	G102 4624	Duct:Reverse	1
10	GA04 3027	Timing Belt:60S2M296	1
11	GB01 7045	Gear:20Z:21T	3
12	GB01 7046	Gear:27/52Z	1
13	GB01 1057	Gear:20Z	2
14	GA04 3026	Timing Belt:60S2M234	1
15	GB01 7044	Gear:52Z/21T	1
16	GB01 0017	Gear:36Z	2
17	GB01 0019	Gear:52Z	1
18	G102 4628	Spacer:Earth:Reverse Roller	1
19	G190 0410	Logotype:Ricoh:P3	1
19	J007 1511	Logotype:GES	1
19	J007 1512	Logotype:NSA	1
19	J007 1513	Logotype:REX	1
20	G102 4600	Cover:Front:Outer	1
21	G102 4604	Drum Positioning Plate :Drive:Duplex	1
22	AG07 1007	Latch - By Pass Feed Table	1
23	G159 4627	Discharge Brush:Reverse Roller	1
24	G102 4621	Bracket:Reverse:Sensor	1
25	GW01 0007	Photo Refiection Sensor:Exit	1
26	G102 4620	Ground Wire:Duplex:Outer	1
27	G102 4626	Ground Plate:Reverse Roller	1
28	G102 4611	Bracket:Cover:Stopper:Outer:Peen	1
29	G102 5458	Harness:Duplex:Motor:Connecting	1
30	G102 4625	Bracket:Stepper Motor:Duplex	1
31	G102 4616	Ground Plate:Transport Roller:Lower	1
32	GF02 0036	Transport Roller:Duplex	4

Index No.	Part No.	Description	Q'ty Per Assembly
33	G102 4608	Inner Cover:Drive:Duplex	1
34	G159 5463	Harness:Duplex:Opu:Connecting	1
35	G190 1401	Operation Sub-Unit:Ass'y	1
36	G102 4606	Ground Plate:Transport Roller:Lower	1
37	G102 4601	Side Plate:Drive:Duplex:Left	1
38	G102 4605	Ground Plate:Transport Roller	1
39	GA06 0078	Compression Spring:Lever:5N	1
40	GX64 0029	Fan:MM40x15:NIDEC:L	1
41	5215 2621	Snap Ring - M6	1
42	G102 4618	Ground Wire:Duplex	1
43	G102 5539	Ground Wire - OPU	1
44	G102 4613	Cover:Outer:Harness	1
45	G190 1211	Model Name Plate:EXP	1
45	G190 1214	Decal:Name Plate:GES:C420DN	1
45	G190 1215	Decal:Name Plate:NSA:C420DN	1
45	G190 1216	Decal:Name Plate:REX:C420DN	1
46	B129 4293	Tapping Screr - M3x10	29
101	1105 0487	Harness Clamp	
102	0452 3010N	Binding Self-Tapping Screw:3x10	
103	0450 3025N	Tapping Screw:3x25	
104	0805 0089	Retaining Ring - M4	

6. Paper Transfer Section 2 (G190)

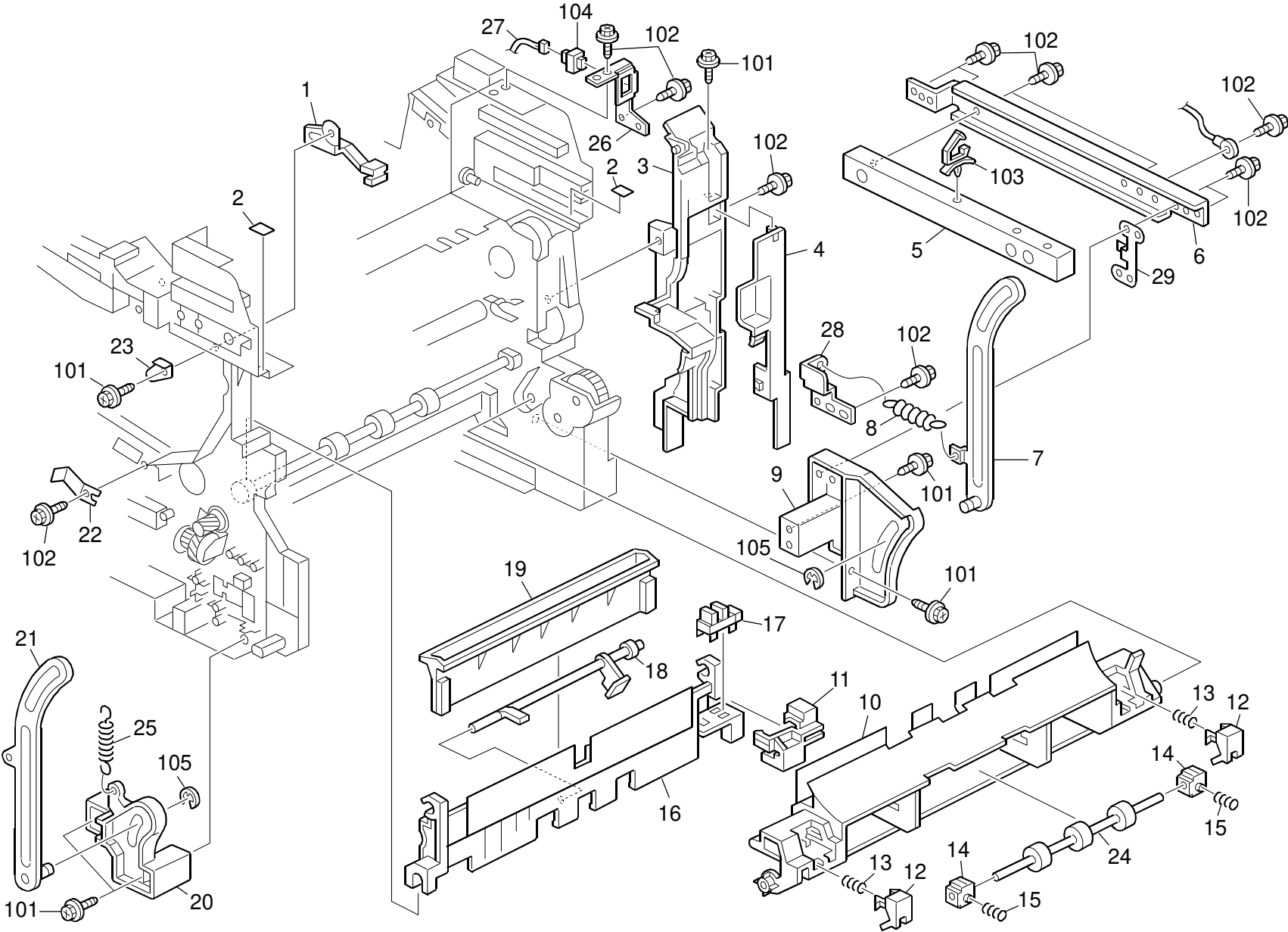


6.Paper Transfer Section 2 (G190)

Index No.	Part No.	Description	Q'ty Per Assembly
1	G102 4661	Cover:Fusing:Entrance Sensor	1
2	AW01 0118	Paper Feed Sensor	1
3	G102 4656	Guide Plate:Transfer Roller:Upper	1
4	G102 4622	Holder:Registration:Driven:Right	1
5	GA08 0025	Bushing:Registration:Driven	2
6	GA06 3062	Compression Spring:20N	2
7	GF02 1005	Registration Roller:Driven	1
8	G102 4623	Holder:Registration:Driven:Left	1
9	G102 4655	Lever:Cover:Inner:Left	1
10	G102 4652	Lever:Lock:Cover:Left	1
11	G102 4651	Shaft:Lever:Inner:Ass'y	1
12	GA06 6046	Torsion Spring:Lever:Duplex:Right	1
13	G102 4653	Lever:Lock:Cover:Right	1
14	G102 4662	Cover:Duplex:Entrance	1
15	AW50 0026	Original Sensor	2
16	GA00 3132	Decal:Operate:Fusing	2
17	G102 4654	Lever:Cover:Inner:Right	1
18	G102 4650	Cover:Front:Inner	1
19	GF02 2025	Roller:Driven:Duplex	6
20	GA06 6044	Torsion Spring:Driven:Duplex	6
21	G102 5498	Harness:Duplex:Connecting	1
22	G102 4663	Cover:Duplex:Middle	1
23	G102 4657	Bracket:Cover:Stopper:Inner:Peen	1
24	5215 2621	Snap Ring - M6	1
25	G102 4664	Sheet:Surface Of Paper Sensor	2
26	G102 2581	Guide Plate:Registration:Driven	1
27	G102 6292	Lever:Pressure:Transfer Unit	2
28	G102 6293	Spring:Transfer Unit:Left	2
29	GA06 6045	Torsion Spring:Lever:Duplex:Left	1
30	B129 4293	Tapping Screr - M3x10	5

Index No.	Part No.	Description	Q'ty Per Assembly
101	0633 0140G	Parallel Pin - 3x14	
102	0720 0040E	Retaining Ring - M4	
103	0805 0089	Retaining Ring - M4	
104	0353 0060N	Bind Screw - M3x6	

7.Paper Transfer Section 3 (G190)

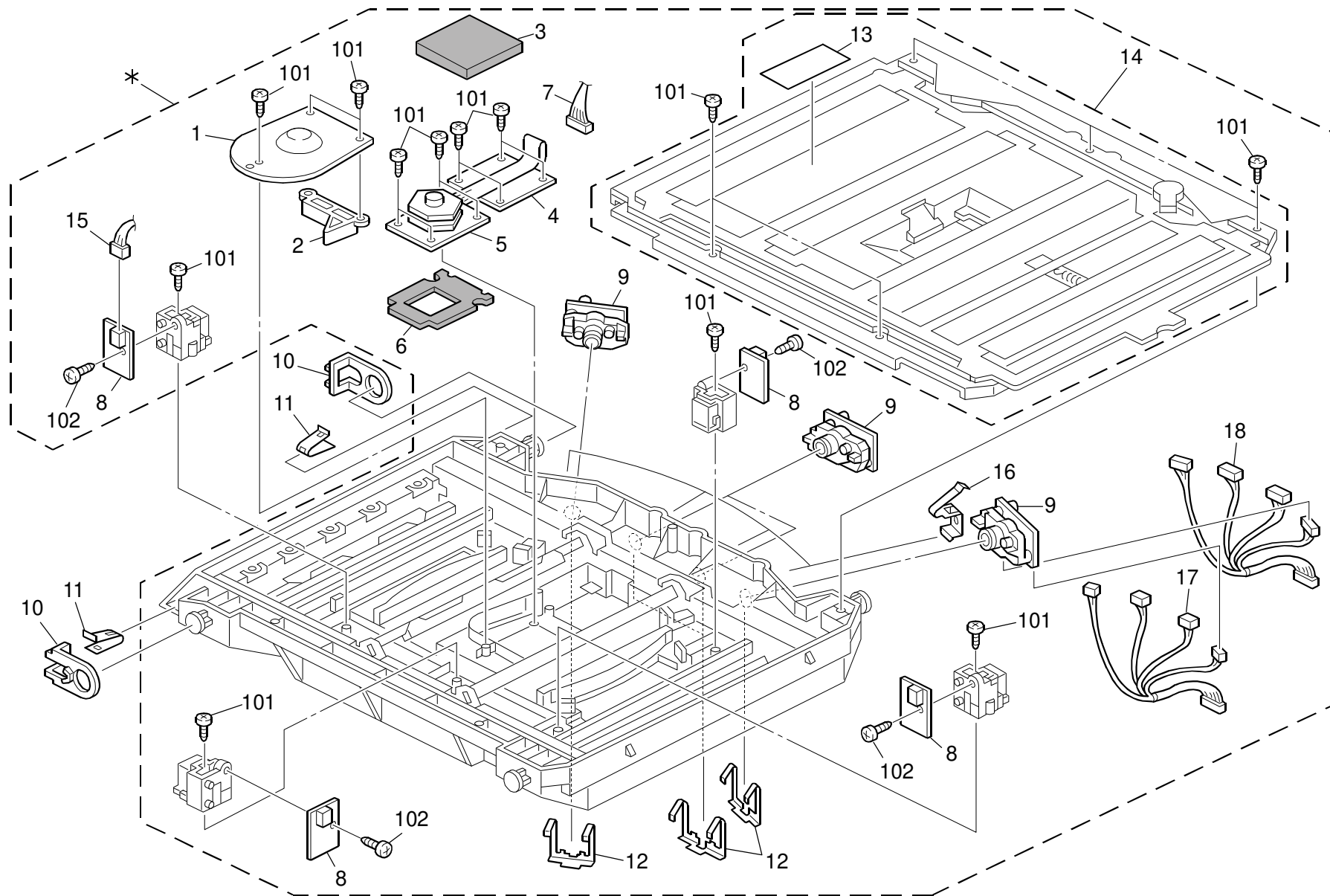


7.Paper Transfer Section 3 (G190)

Index No.	Part No.	Description	Q'ty Per Assembly
1	G102 1141	Bracket:Spring Plate:Ass'y	1
2	GA00 3132	Decal:Operate:Fusing	2
3	G102 1511	Inner Cover:Right Front	1
4	G102 1381	Cap:Inner Cover:Right Front	1
5	G102 4708	Cover:Bracket:Stay	1
6	G102 4707	Stay:Stopper:Right	1
7	G102 4702	Stopper:Cover:Outer:Peen	1
8	GA06 3050	Spring:Stopper:Right	1
9	G102 4700	Bracket:Stopper:Outer	1
10	G102 2600	Guide Plate:Connecting:Ass'y	1
11	G102 2708	Cover:Registration Sensor	1
12	G102 2609	Lever:Pressure:Connecting	2
13	GA06 3053	Compression Spring:8N	2
14	G060 2652	Bushing - M4	2
15	AA06 3607	Pressure Spring	2
16	G102 2550	Guide Plate:Registration	1
17	GW02 0020	Photointerruptor:LG248NL1	1
18	G102 2571	Feeler:Registration Sensor	1
19	G102 2561	Case:Remove Paper Dust	1
20	G102 4701	Bracket:Stopper:Inner	1
21	G102 4704	Stopper:Cover:Inner:Peen	1
22	G102 1059	Spring Plate:Pressure:Imaging Unit	1
23	G102 1144	Ground Plate:Discharge	1
24	AF02 2160	Roller:Driven:3xMM16	1
25	GA06 3068	Spring:Stopper:Left	1
26	G102 4712	Bracket:Push Switch:Cover:Outer	1
27	G102 5535	Harness:Front:Cover:Sensor	1
28	G102 4711	Bracket:Spring:Stopper	1
29	G102 4710	Ground Plate:Stay:Stopper	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006N	Tapping Screw - 3x6	
102	0450 3010N	Tapping Screw - M3x10	
103	1105 0522	Edge Saddle - LES0510	
104	1204 2736	Switch:CS1A-B2CA	
105	0720 0060E	Retaining Ring - M6	

8.Optics Section (G190)

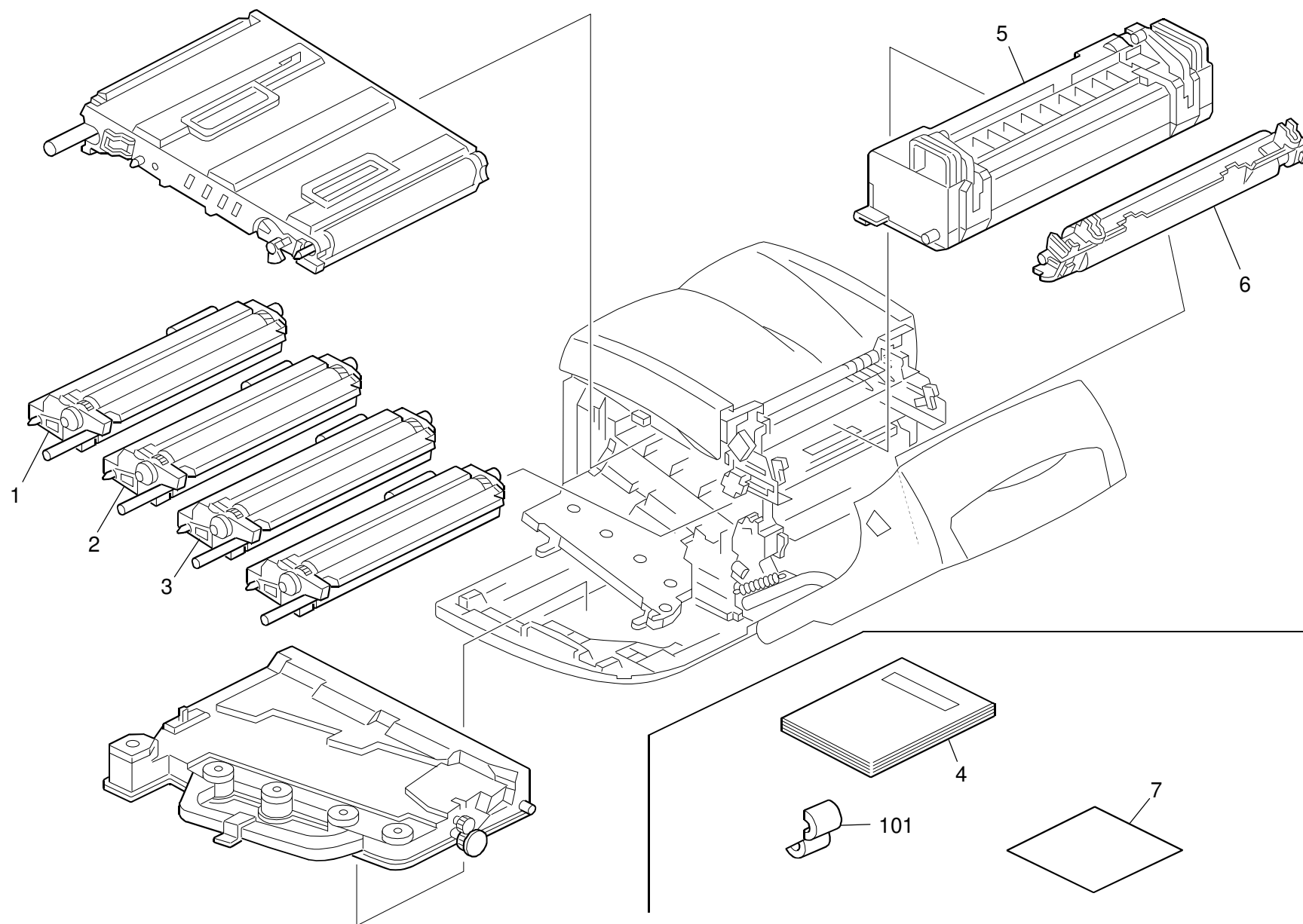


8.Optics Section (G190)

Index No.	Part No.	Description	Q'ty Per Assembly
*	G190 1851	Imaging Unit:Ass'y	1
1	G102 1940	Cover:Polygon Scanner:Ass'y	1
2	G159 1943	Shielding Plate:Polygon Scanner:Separation	1
3	G102 1945	Seal:PCB:Polygon Scanner	1
4	G159 5291	PCB:Polygon Scanner	1
5	GX06 0021	Polygon Scanner:TYPE-R	1
6	G102 1944	Shield:Polygon Scanner	1
7	G102 5450	Harness:Polygon Mirror Motor	1
8	G102 5060	PCB:Sync Detector Board:1PD	4
9	G190 1955	Laser Diode Unit:Ass'y	4
10	G102 1997	Lever:Fix:Imaging Unit	2
11	G102 1998	Spring Plate:Imaging Unit	2
12	G102 1963	Spring Plate:Laser Diode Unit	4
13	AA00 0217	Decal - LD 655	1
14	G190 1990	Cover:Optical Housing:Ass'y	1
15	G102 5451	Harness:Sync Detector	1
16	G102 1964	Spring Plate:Pressure:Laser Diode	4
17	G190 5536	Harness:LD:3P	1
18	G190 5537	Harness:Laser Diode:7P	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0452 3010N	Binding Self-Tapping Screw:3x10	
102	0452 3008N	Tapping Screw - M3x8	

9. Supply Unit (G190)

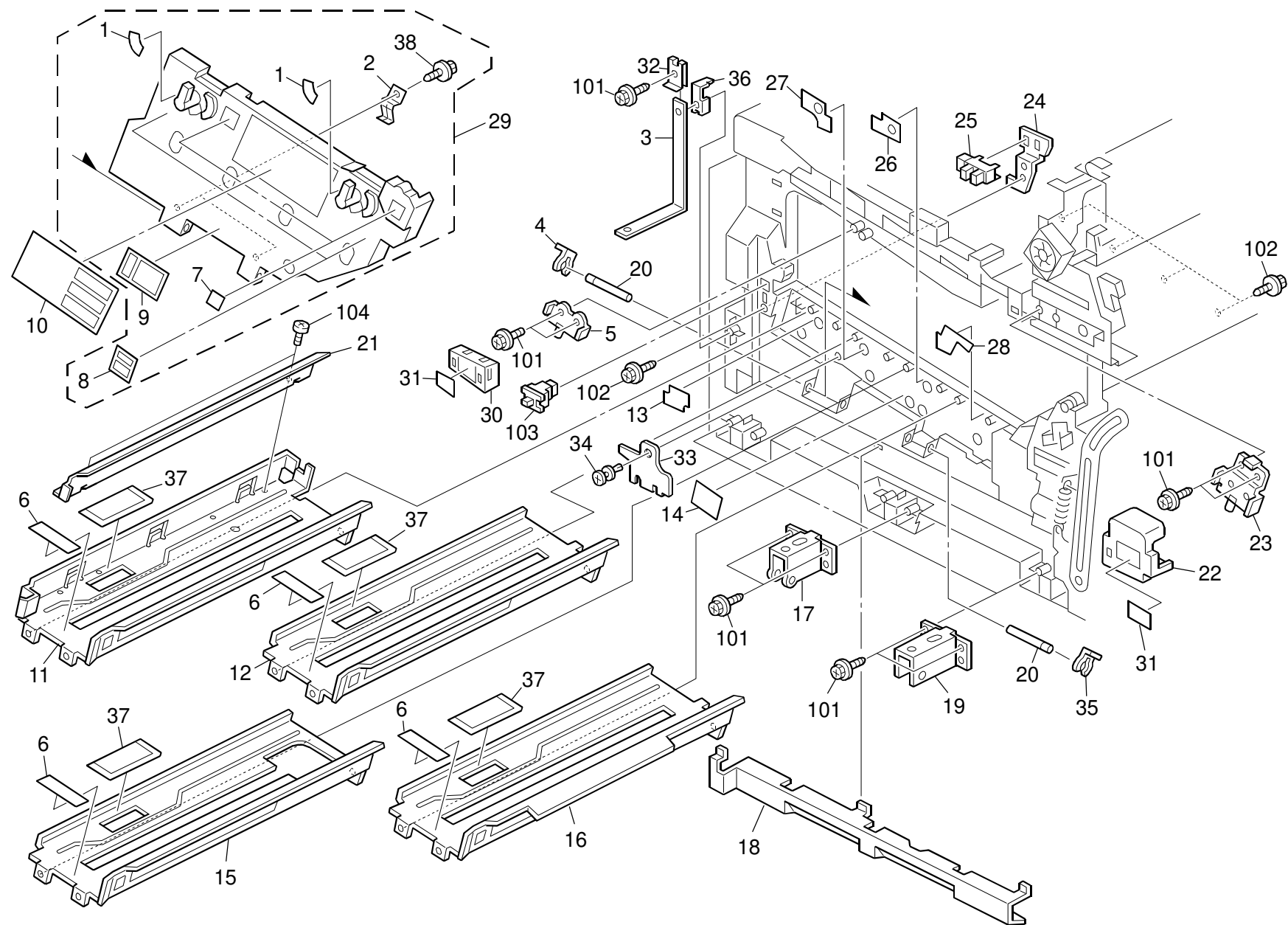


9. Supply Unit (G190)

Index No.	Part No.	Description	Q'ty Per Assembly
1	G235 2034	PCU:GAIA-P1K:M:Ass'y	1
2	G235 2035	PCU:GAIA-P1K:C:Ass'y	1
3	G235 2036	PCU:GAIA-P1K:Y:Ass'y	1
4	G190 7501	Manual:Operating Instructions: Safety:G-P3:NA	1
4	G190 7504	Manual:Quick Installation:G-P3:NA	1
5	G159 4051	Fusing Unit:GAIA-P2B:NA:Sub-Ass'y	1
5	G159 4052	Fusing Unit:GAIA-P2B:EU:Sub-Ass'y	1
6	G159 6200	Transfer Unit:Ass'y	1
7	G190 7491	Color Chart:G-P3	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	1607 1715	Ferrite Core - RFC-5	

10.PCU Section (G190)

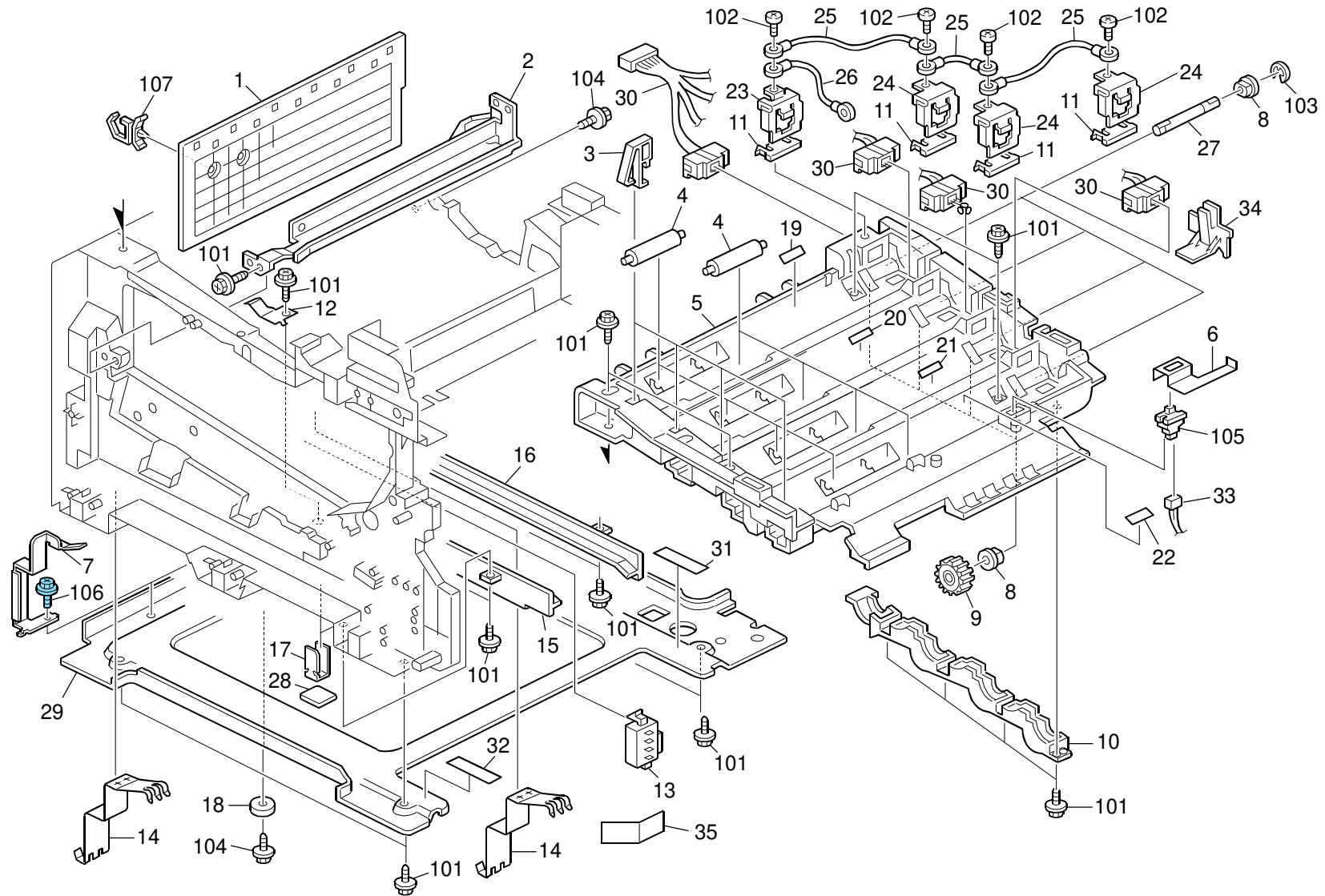


10.PCU Section (G190)

Index No.	Part No.	Description	Q'ty Per Assembly
1	GA00 1011	Decal:Release:Lever:Drum Stay	2
2	G102 1080	Ground Plate:Drum Positioning	2
3	G102 1355	Band:Stopper:Door	1
4	GA10 0002	Snap Rings:4:1.7T	1
5	G102 1113	Bracket:Left:Ass'y	1
6	GA00 3191	Decal:Slide Rail:K	1
6	GA00 3192	Decal:Slide Rail:M	1
6	GA00 3193	Decal:Slide Rail:C	1
6	GA00 3194	Decal:Slide Rail:Y	1
7	GA00 3114	Decal:Drum Stay:Lock	2
8	GA00 3127	Decal:Operate:Lock:Drum Stay	2
9	GA00 3130	Decal:Toner Recycling Section	1
10	G159 1173	Decal:Positioning Display:GAIA-P2B	1
11	G159 1066	Slide Rail:Y:P2:Ass'y	1
12	G159 1067	Slide Rail:C:P2:Ass'y	1
13	GA00 3110	Decal:Development Unit:Y	1
14	GA00 3131	Decal:Operate:PCU	1
15	G159 1068	Slide Rail:M:P2:Ass'y	1
16	G159 1048	Slide Rail:K:P2	1
17	GG06 1009	Bracket:Hinge:Left Middle	1
18	G102 5828	Guide:Harness:Main Switch	1
19	GG06 1008	Bracket:Hinge:Left	2
20	GA14 8010	Shaft:Hinge:Drum Stay	2
21	G102 1035	PCU Rail:Spacer	1
22	G102 1117	Cover:Plate:Right	1
23	G102 1116	Bracket:Right:Ass'y	1
24	G102 6595	Bracket:Waste Toner Sensor	1
25	GW02 0020	Photointerruptor:LG248NL1	1
26	GA00 3109	Decal:Development Uni:M	1
27	GA00 3108	Decal:Development Unit:C	1
28	GA00 3111	Decal:Development Unit:K	1
29	G159 1076	Drum Positioning Plate	1
30	G102 1114	Cover:Plate:Left	1
31	GA00 3115	Decal:Drum Stay:Un Lock:Left	2
32	A232 3962	Spring Plate - Band Stopper	1

Index No.	Part No.	Description	Q'ty Per Assembly
33	G102 1168	Cover:Connector:Drum Stay	1
34	G102 1169	Rivet:12A1	1
35	GA10 0003	Snap Rings:4:2.2T	1
36	G102 1173	Bracket:Belt:Drum Positioning	1
37	GA15 1038	Sheet:Slide Rail	4
38	B129 4293	Tapping Screr - M3x10	2
101	0450 3010N	Tapping Screw - M3x10	
102	0451 3006N	Tapping Screw - 3x6	
103	1204 2736	Switch:CS1A-B2CA	
104	0360 3006N	Screw - M3x6	

11.Toner Supply Section (G190)



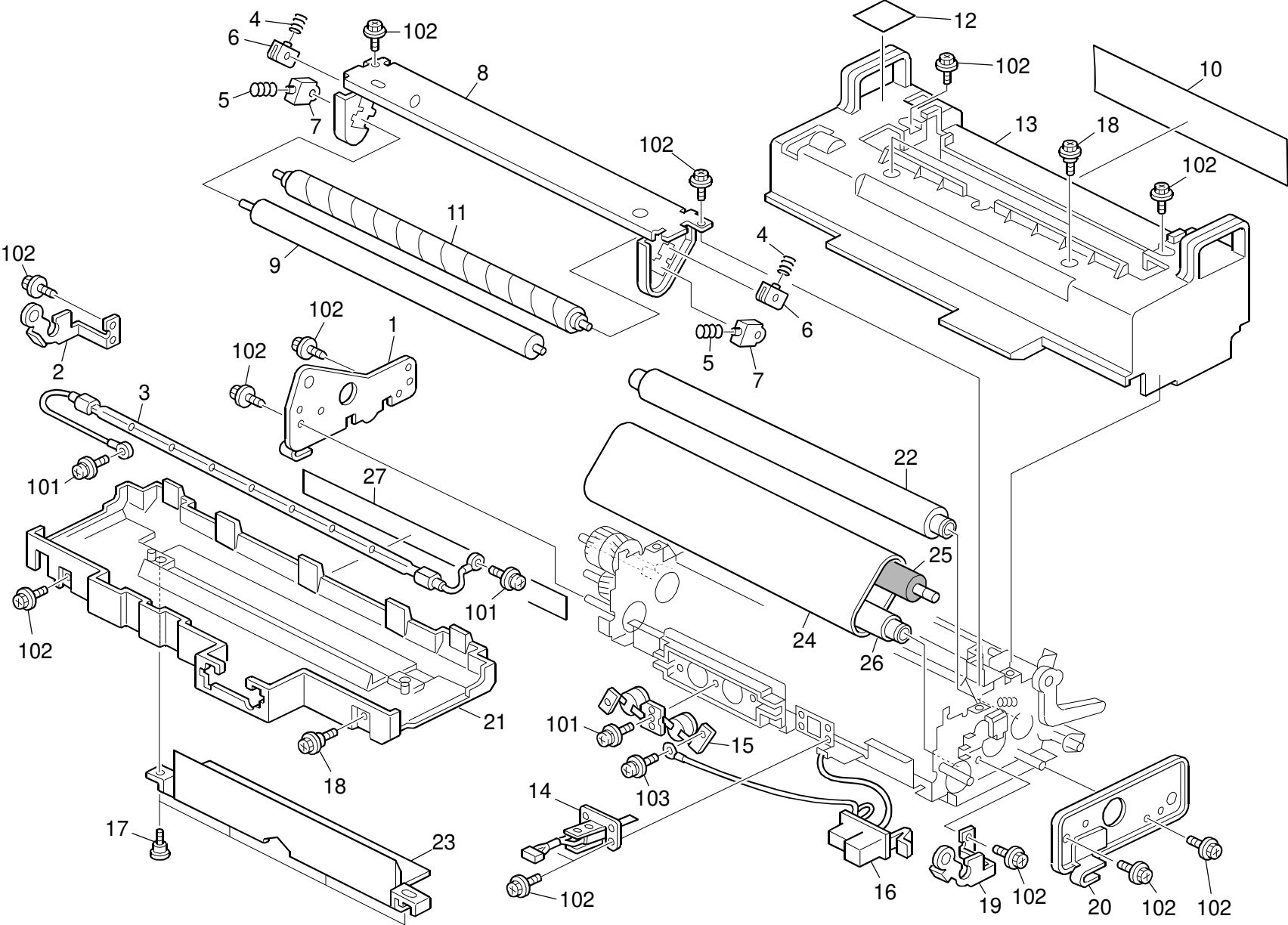
11.Toner Supply Section (G190)

Index No.	Part No.	Description	Q'ty Per Assembly
1	G102 1061	Shielding Plate:Power Supply Unit	1
2	G102 3868	Rail:Cleaning Unit:Peen	1
3	G102 1072	Plate:Toner Bottle	4
4	B039 2558	Driven Roller	8
5	G102 1070	Base:Toner Bottle:Sub-Ass'y	1
6	G102 1393	Ground Plate:Push Switch:Exit	1
7	G102 4474	Bracket:Paper Tray:Rear	2
8	AA08 2101	Bushing - 6x10x6	8
9	GB01 3060	Gear:28Z	4
10	G102 1125	Cover:Toner Supply:Lower	1
11	G102 1166	Holder:Ground Plate:Connector	4
12	G102 2845	Ground Plate:Paper Tray:Rear Lower	1
13	AW50 0024	Push Switch	1
14	G102 1052	Ground Plate:Base:Lower	2
15	G102 1053	Rail:Paper Tray:Left	1
16	G102 1054	Rail:Paper Tray:Right	1
17	G102 1041	Holder:Rubber Foot	2
18	G102 1040	Stand:Frame	1
19	GA00 1063	Decal:Base:Toner Bottle:Y	1
20	GA00 1062	Decal:Base:Toner Bottle:C	1
21	GA00 1061	Decal:Base:Toner Bottle:M	1
22	GA00 1060	Decal:Base:Toner Bottle:K	1
23	G102 1147	Ground Plate:Connector:Y	1
24	G102 1146	Ground Plate:Connector:K	3
25	G102 1148	Ground Wire:ID:Connecting	3
26	G102 1159	Ground Wire:ID:GND	1
27	GA14 8011	Shaft:Drive:Agitator	4
28	G102 1042	Rubber Foot:Frame	2
29	G102 1051	Base:Frame:Lower	1
30	G102 1120	Harness:ID Chip Connector	1
31	G102 2848	Sheet:Base:Right	1
32	G102 2849	Sheet:Base:Left	1
33	G102 5477	Harness:Exit:Cover:Sensor	1
34	G102 3331	Cap:Base:Toner Supply	4
35	G102 1182	Insulating Sheet:Paper Size Sensor	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0450 3010N	Tapping Screw - M3x10	
102	0353 0060N	Bind Screw - M3x6	
103	0720 0040E	Retaining Ring - M4	
104	0451 3006N	Tapping Screw - 3x6	
105	1204 2736	Switch:CS1A-B2CA	
106	0454 3006Q	Tapping Screw - M3x6	
107	1105 0488	Harness Clamp	



12.Fusing Unit (G190)

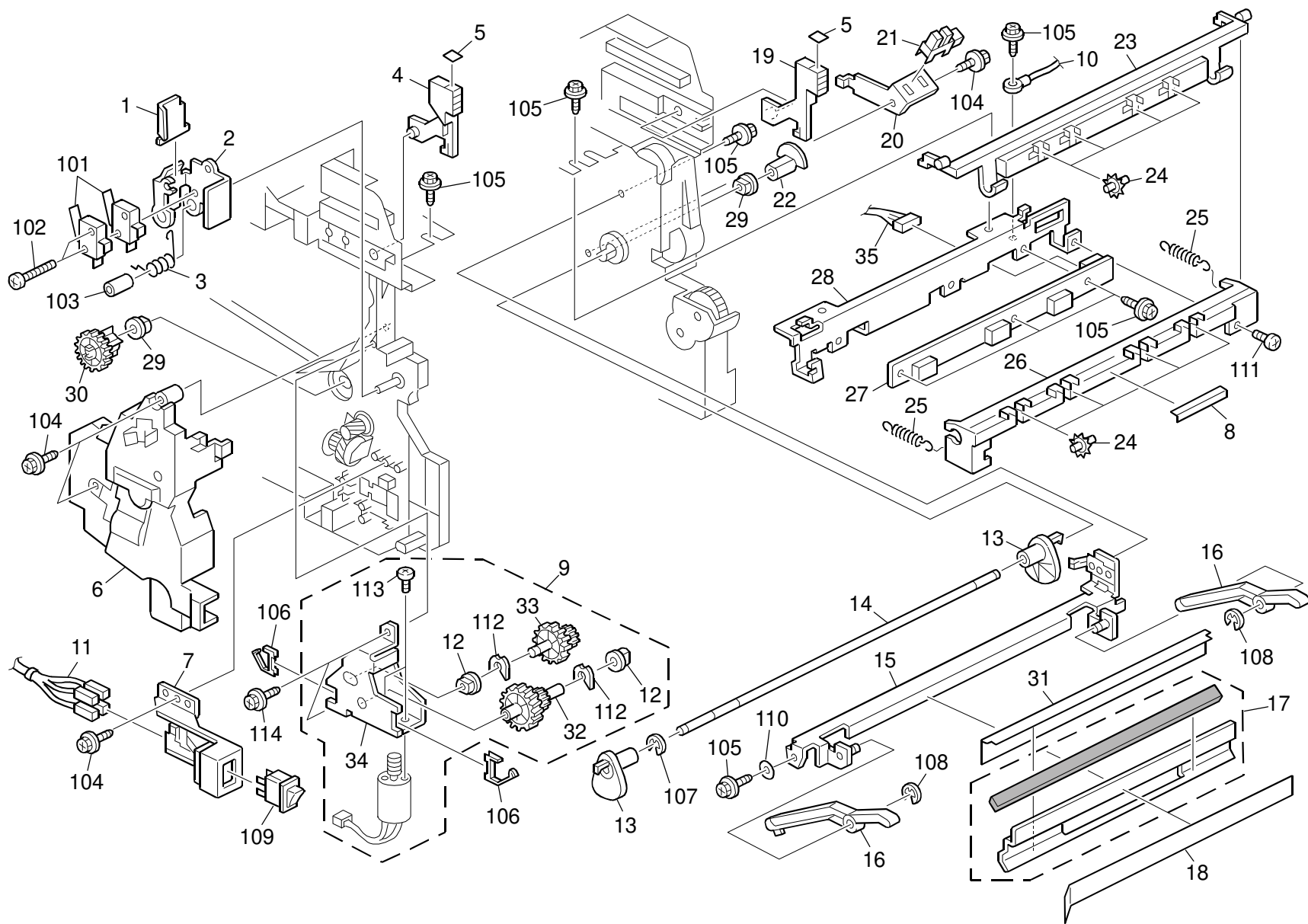


12.Fusing Unit (G190)

Index No.	Part No.	Description	Q'ty Per Assembly
1	G102 4270	Bracket:Fusingframe:Right:Ass'y	1
2	G102 4242	Bracket:Heater:Fusing:Right	1
3	GX44 0011	Heater:NA:850W:120%	1
3	GX44 0012	Heater:EU:850W:120%	1
4	A250 1388	Spring	2
5	A212 2539	Spring - Registration Roller	2
6	GE03 1010	Bushing:Cleaning Felt	2
7	GE03 0003	Bushing:Belt Tensioner	2
8	G159 4330	Bracket:Belt Tensioner:P2B:Peen	1
9	GE04 0010	Roller:Belt Tensioner:Fusing Belt	1
10	GA00 3119	Decal:Fusing	1
11	G159 4322	Cleaning Felt:Belt Tension	1
12	GA00 0042	Decal: High Temperature	1
13	G102 4375	Fusing Cover:Upper	1
14	G159 4156	Thermistor:Sub-Ass'y	1
15	G102 4170	Thermostat	1
16	G102 4352	Connector:NA:Ass'y	1
16	G102 4354	Connector:Fusing:EU	1
17	AA14 3792	Screw:Drawer	4
18	AA14 3520	Shoulder Screw - M3	3
19	G102 4241	Bracket:Heater:Fusing:Left	1
20	G102 4265	Bracket:Frame:Left:Ass'y	1
21	G102 4287	Fusing Cover:Lower	1
22	GE02 0010	Pressure Roller:pFA:DIA29.6	1
23	G102 4283	Fusing Entrance Guide Plate	1
24	G102 4106	Fusing Belt:DIA45:Ass'y	1
25	GE01 0010	Hot Roller:DIA28.65	1
26	GE01 0001	Heat Roller:DIA20	1
27	GA00 0041	Decal: High Temperature	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0954 3008N	Screw - M3x8	
102	0360 3006N	Screw - M3x6	
103	0954 3012N	Screw - M3x12	

13.Fusing Section (G190)



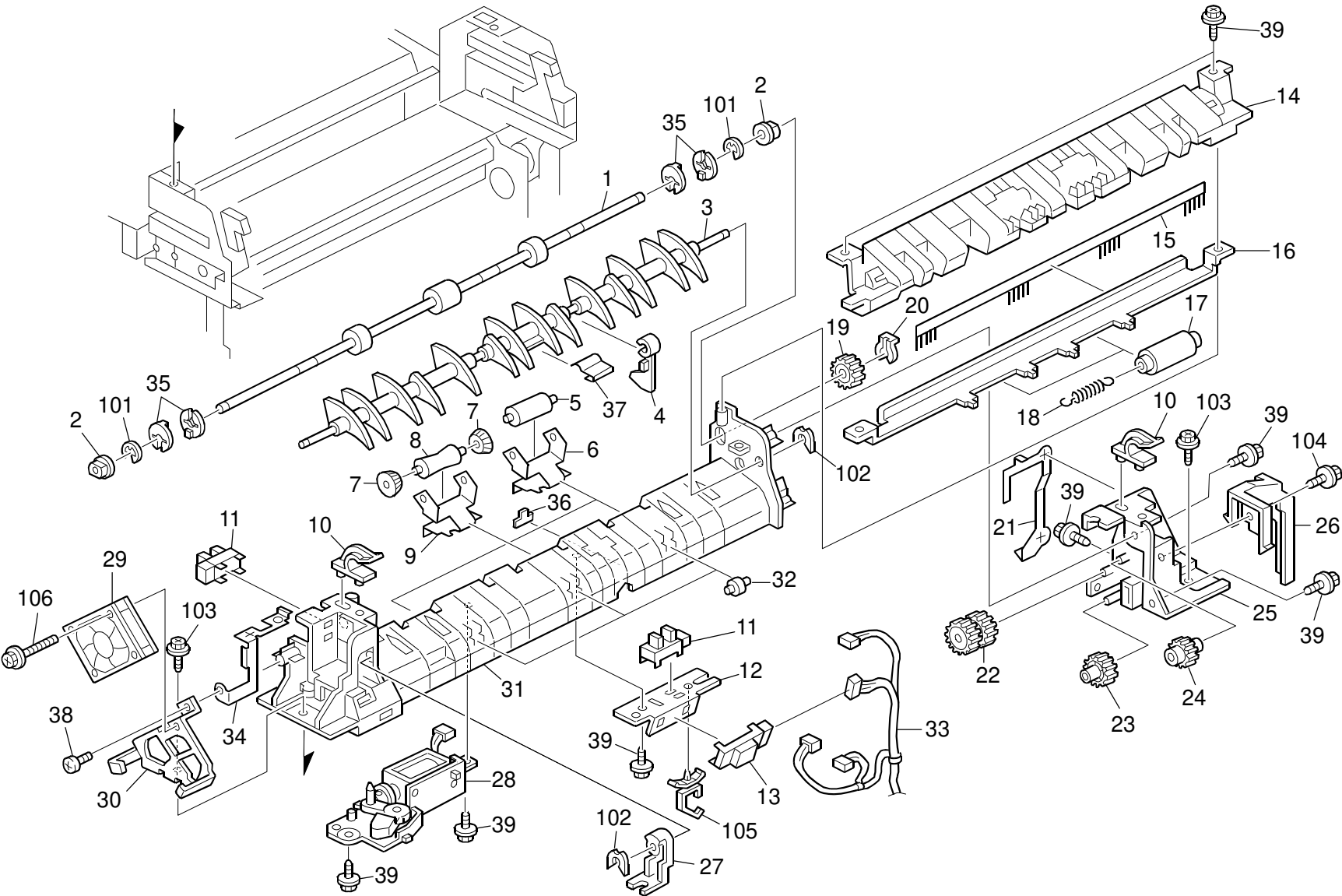
13.Fusing Section (G190)

Index No.	Part No.	Description	Q'ty Per Assembly
1	G102 5825	Guide Plate:Safety Switch	1
2	G102 5824	Bracket:Safety Switch	1
3	G102 5826	Torsion Spring:Safety Switch	1
4	G102 1064	Lever:Lock:Fusing:Left	1
5	GA00 3132	Decal:Operate:Fusing	2
6	G102 1501	Inner Cover:Left Front	1
7	G102 5827	Cover:Main Switch	1
8	G102 6341	Sheet:Sensor	1
9	G102 1350	Transfer Belt Contact Motor Ass'y	1
10	G102 5497	Ground Wire:Density Sensor	1
11	G102 5410	Harness:PSU-POWERSW	1
12	A184 1086	Bushing:MM6	2
13	G102 1337	Cam:On-Off:No.2	2
14	GA14 0000	Shaft:On-Off:No.2	1
15	G102 6302	Guide:Frame	1
16	G102 6308	Lever:On-Off:Transfer Unit	2
17	G102 2842	Remove Paper Dust:Ass'y	1
18	G102 6307	Guide:Transfer Roller:Entrance	1
19	G102 1063	Lever:Lock:Fusing:Right	1
20	G102 1320	Bracket:Sensor:On-Off:No.2	1
21	GW02 0020	Photointerruptor:LG248NL1	1
22	G102 1338	Shielding Plate:On-Off:No.2	1
23	G102 6329	Shutter:Density Sensor:Ass'y	1
24	B004 2310	Guide Paper Rail	8
25	G102 6334	Tension Spring:Cleaner:Density Sensor	2
26	G102 6335	Cover:Density Sensor	1
27	G102 6336	Density Sensor	1
28	G102 6333	Holder:Density Sensor	1
29	AA08 2101	Bushing - 6x10x6	2
30	GB01 0003	Gear:61Z	1
31	G102 2847	Cover:Remove Paper Dust:Registration	1
32	GB01 7037	Gear:18/51Z	1
33	GB01 7038	Gear:25/79Z	1
34	G102 1351	Bracket:On-Off:Transfer	1
35	G102 5499	Harness:Fusing:Drawer	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	1204 2521	Micro Switch	
102	0353 0250N	Screw:M3x25	
103	0707 6250N	Bushing:DIA6x25	
104	0450 3010N	Tapping Screw - M3x10	
105	0451 3006N	Tapping Screw - 3x6	
106	1105 0522	Edge Saddle - LES0510	
107	0720 0040E	Retaining Ring - M4	
108	0720 0060E	Retaining Ring - M6	
109	1204 2628	Switch 250V/10A	
110	0703 0030N	Spring Washer:DIA3	
111	0971 3006A	Philips Polycarbonate Screw - M3x6	
112	0805 0089	Retaining Ring - M4	
113	0353 0030N	Screw:M3x3	
114	0360 3006N	Screw - M3x6	



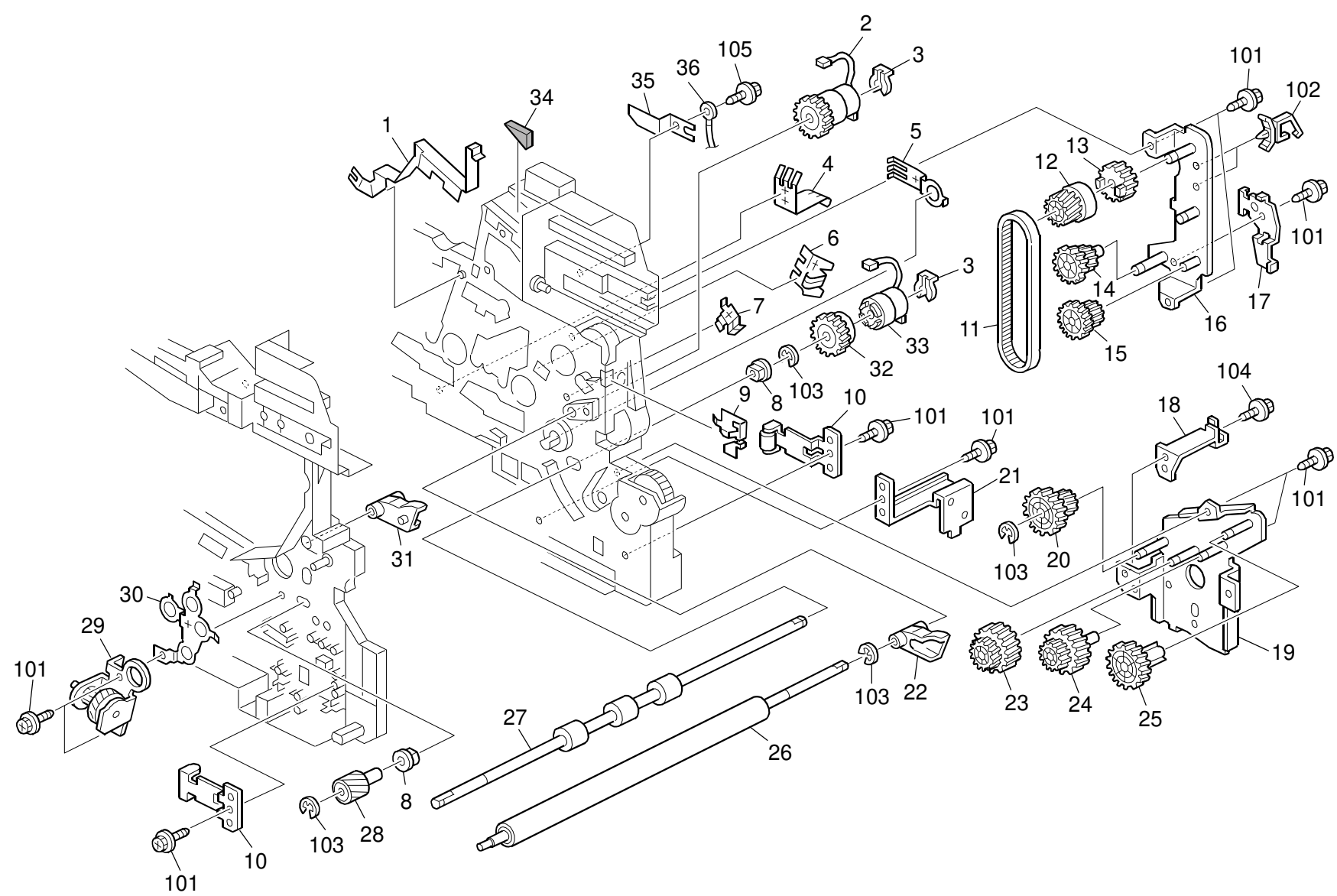
14.Paper Exit Section (G190)



Index No.	Part No.	Description	Q'ty Per Assembly
1	GF02 0035	Exit Roller	1
2	AA08 2101	Bushing - 6x10x6	2
3	GF02 5006	Junction Gate	1
4	G102 4464	Feeler:Exit:Sub-Ass'y	1
5	GF04 0011	Exit Roller:Driven:Outer	2
6	G102 4469	Holder:Exit Roller:Driven:Outer	2
7	G102 4470	Ring:Exit Roller:Driven	2
8	GF04 0012	Exit Roller:Driven	1
9	G102 4456	Holder:Exit Roller:Driven	1
10	G102 4453	Guide:Positioning:Reverse Roller	2
11	GW02 0020	Photointerruptor:LG248NL1	2
12	G102 4462	Bracket:Sensor:Exit	1
13	AW01 0118	Paper Feed Sensor	1
14	G102 4452	Guide Plate:Exit:Upper	1
15	GA12 0010	Discharge Brush:Exit	1
16	G102 4454	Stay:Exit	1
17	GF04 0010	Roller:Reverse Roller:Driven	2
18	GA06 0061	Tension Spring:Reverse:8.1N	2
19	GB01 3057	Gear:17Z	1
20	AA10 0014	Retaining Ring C - Separate	1
21	G102 4463	Ground Plate:Exit	1
22	GB01 7049	Gear:14/20Z	1
23	GB01 4001	Gear:16Z	1
24	GB01 3056	Gear:14Z	1
25	G102 4451	Guide Plate:Exit:Right	1
26	G102 4467	Cover:Harness:Exit	1
27	G102 4802	Lever:Junction Gate	1
28	G102 4505	Reverse Unit:DC Solenoid:Ass'y	1
29	GX64 0029	Fan:MM40x15:NIDEC:L	1
30	G102 5839	Bracket:Fan:Paper Exit Unit:PR	1
31	G102 4450	Guide Plate:Exit:Lower	1
32	AF04 0574	Guide Roller	3
33	G159 5456	Harness:Exit:Sensor	1
34	G102 4466	Ground Plate:Sensor:Exit	1
35	G102 4471	Ring:Exit Roller:DIA18	4

Index No.	Part No.	Description	Q'ty Per Assembly
36	GA16 2010	Buffer:Guide Plate:Exit:Lower	1
37	G102 4713	Sheet - Duplex Junction	1
38	B129 3191	Screw - M3x8	1
39	B129 4293	Tapping Screr - M3x10	8
101	0720 0040E	Retaining Ring - M4	
102	0805 0092	Retaining Ring - 3M	
103	0450 3010N	Tapping Screw - M3x10	
104	0450 3008N	Tapping Screw - M3x8	
105	1105 0511	Harness Clamp - LWS-0306ZC	
106	0451 3020N	Tapping Screw:3x20	

15. Drive Section 1 (G190)

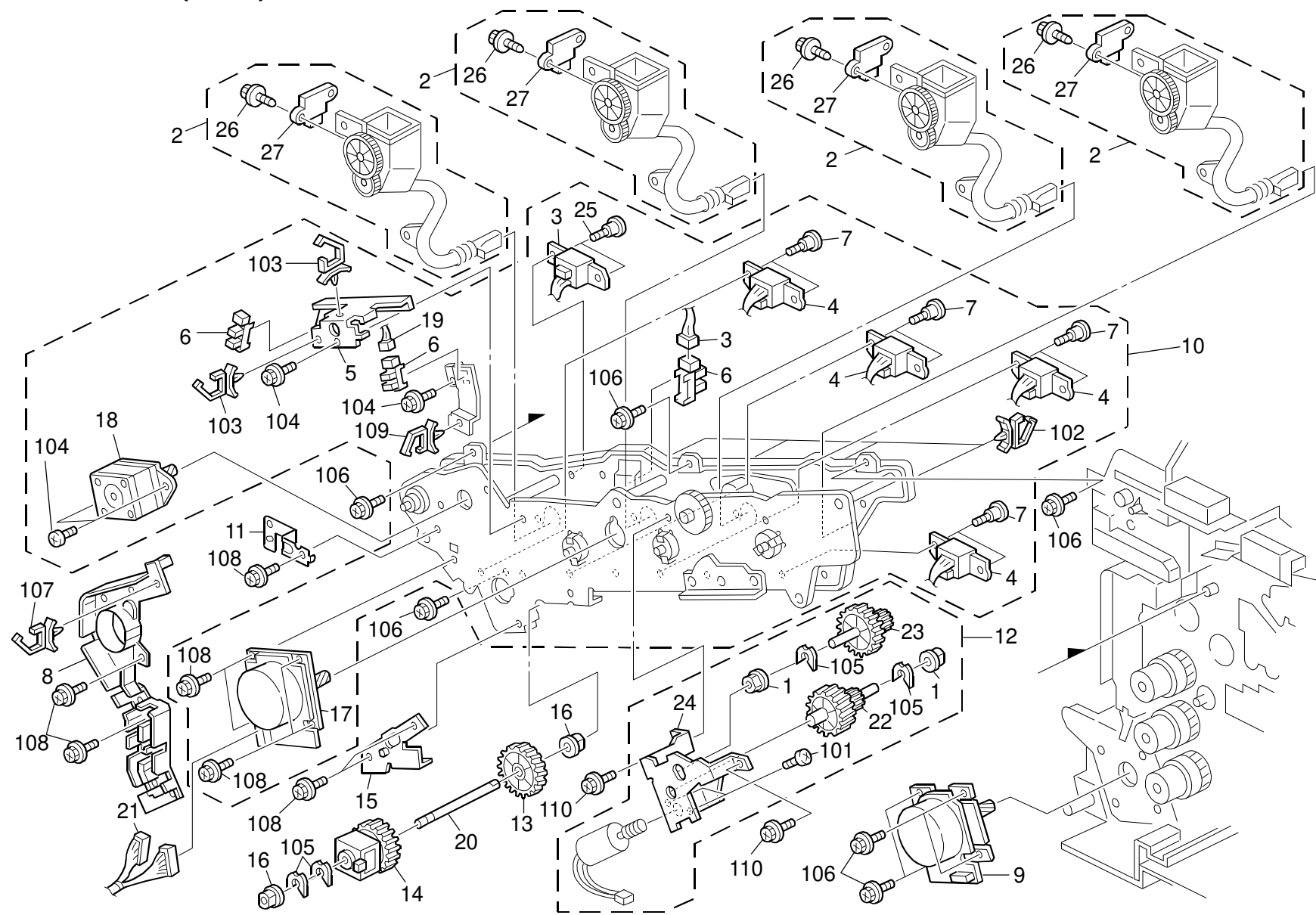


15. Drive Section 1 (G190)

Index No.	Part No.	Description	Q'ty Per Assembly
1	G102 1058	Ground Plate:Finishing Sub-Unit	1
2	GX20 0014	Magnetic Clutch:Registration:Ass'y	1
3	5447 2681	Snap Ring	2
4	G102 1264	Ground Plate:Drive Unit	1
5	G102 1327	Ground Plate:Transfer:No.2:Right	1
6	G102 1265	Ground Plate:Drive Unit	1
7	G102 1266	Ground Plate:Registration Roller:Right	1
8	AA08 2075	Bushing - M6	2
9	G102 1129	Ground Plate:Transfer:Second	1
10	G102 2855	Spring Plate:Paper Tray:Fix:Ass'y	2
11	GA04 3024	Timing Belt:S3M:318	1
12	GB01 3052	Gear:24Z	1
13	GB03 0000	Timing Pulley:Drive:Fusing	1
14	GB01 7035	Gear:24/36Z	1
15	GB01 7036	Gear:27/36Z	1
16	G102 1316	Bracket:Drive:Fusing:Ass'y	1
17	G159 1290	Bracket:Stopper:CL:Ass'y	1
18	G102 2829	Holder:Magnetic Clutch:Paper Feed	1
19	G102 1301	Bracket:Drive:Paper Feed:Ass'y	1
20	GB01 7032	Gear:20/45Z	1
21	G102 4706	Bracket:Stopper:Right	1
22	GA08 0027	Bushing:Registration:Right	1
23	GB01 7033	Gear:26/62Z	1
24	GB01 7034	Gear:24/45Z	1
25	GB01 3051	Gear:33Z	1
26	GF02 0033	Registration Roller:Drive	1
27	GF02 0034	Roller:Middle	1
28	GB01 1049	Gear:14Z	1
29	G102 1325	Bracket:Drive:Discharge Waste Toner	1
30	G102 1329	Ground Plate:Transfer:No.2:Left	1
31	GA08 0026	Bushing:Registration:Left	1
32	GB01 1061	Gear:38Z	1
33	GX20 0021	Magnetic Clutch:0.25Nm	1
34	G159 1274	Seal:Main:Right Front	1
35	G102 1174	Ground Plate:Fusing	1

Index No.	Part No.	Description	Q'ty Per Assembly
36	G102 1175	Ground Wire:Fusing:Right	1
101	0450 3010N	Tapping Screw - M3x10	
102	1105 0516	Clamp	
103	0720 0040E	Retaining Ring - M4	
104	0451 3006N	Tapping Screw - 3x6	
105	0450 3008N	Tapping Screw - M3x8	

16.Drive Section 2 (G190)

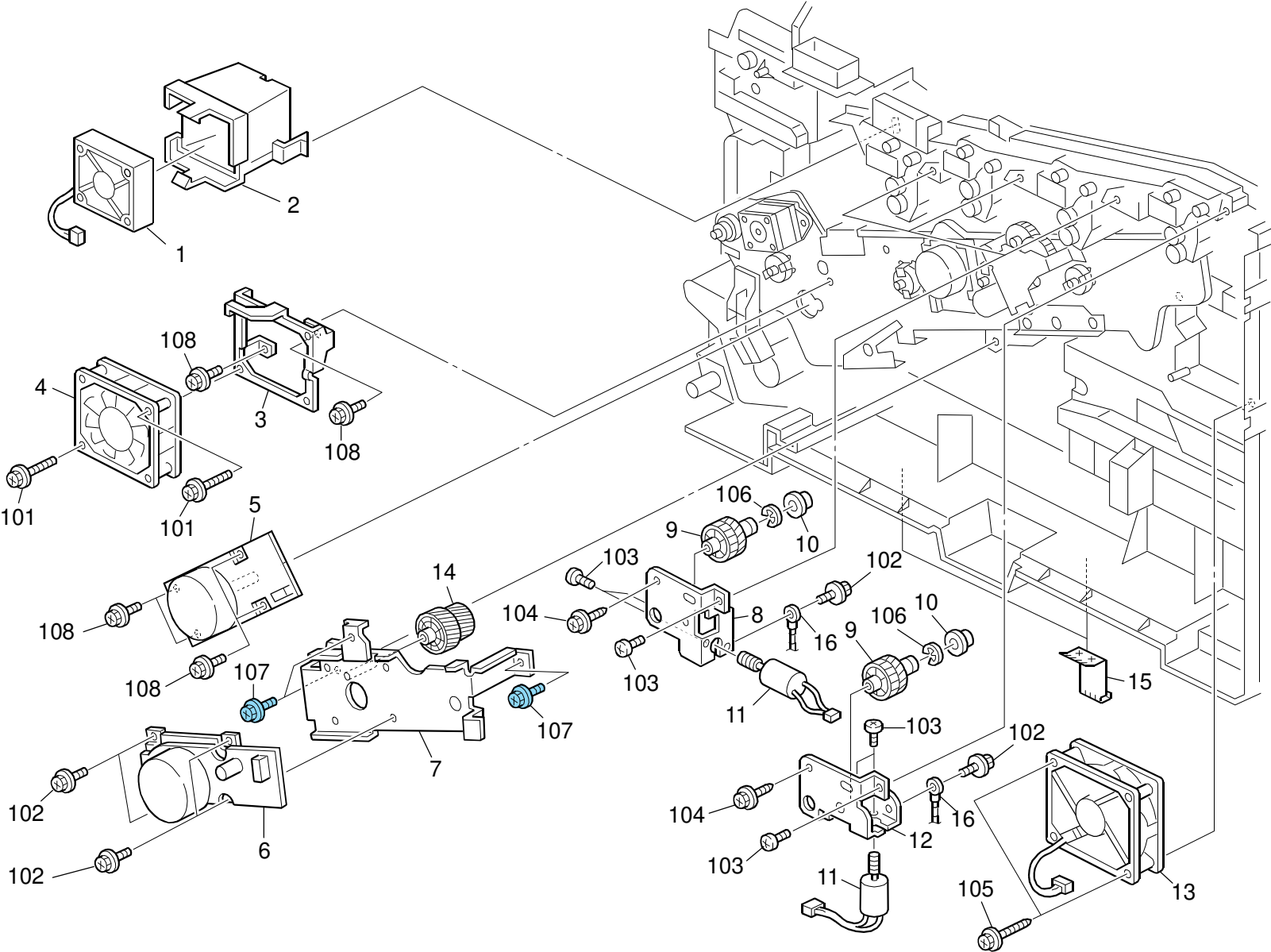


16. Drive Section 2 (G190)

Index No.	Part No.	Description	Q'ty Per Assembly
1	A184 1086	Bushing:MM6	2
2	G159 3320	Toner Supply Sub-Unit	4
3	G102 5478	Harness:Intermediate Transfer	1
4	G159 5529	Harness:Density Sensor:Connecting	4
5	G102 1263	Holder:Positioning Sensor	1
6	GW02 0020	Photointerruptor:LG248NL1	3
7	AA14 3544	Screw:M3	8
8	G102 5840	Supporter:Harness:Frame	1
9	AX06 0356	Brushless Motor:DC24V 18W	1
10	G102 1224	Drive Unit:Ass'y	1
11	G102 1328	Ground Plate:Drive:Fusing	1
12	G102 1350	Transfer Belt Contact Motor Ass'y	1
13	GB01 1082	Gear:Development:Idler:No.1	1
14	GX20 0012	Magnetic Spring Clutch	1
15	G102 1258	Bracket:Magnetic Spring Clutch	1
16	AA08 2101	Bushing - 6x10x6	2
17	GX06 0016	Brushless Motor:DC 24V 18W	1
18	G159 1345	Stepper Motor:Transfer:DC24V 16.8W	1
19	G102 5538	Harness:Drive:Unit:Sensor	1
20	GA14 5008	Shaft:Development	1
21	G159 5468	Harness:Drive:Motor:Photoconductor	1
22	GB01 7037	Gear:18/51Z	1
23	GB01 7038	Gear:25/79Z	1
24	G102 1351	Bracket:On-Off:Transfer	1
25	5216 4198	Stepped Screw - Guide Plate	2
26	B044 3191	Tapping Screw-M3x8	4
27	GW23 0006	Toner End Sensor	4

Index No.	Part No.	Description	Q'ty Per Assembly
101	0353 0030N	Screw:M3x3	
102	1105 0534	Clamp	
103	1105 0516	Clamp	
104	0353 0060N	Bind Screw - M3x6	
105	0805 0089	Retaining Ring - M4	
106	0451 3006N	Tapping Screw - 3x6	
107	1105 0508	Harness Clamp - LWS-0711	
108	0360 3006N	Screw - M3x6	
109	1105 0511	Harness Clamp - LWS-0306ZC	
110	0450 3010N	Tapping Screw - M3x10	

17.Drive Section 3 (G190)

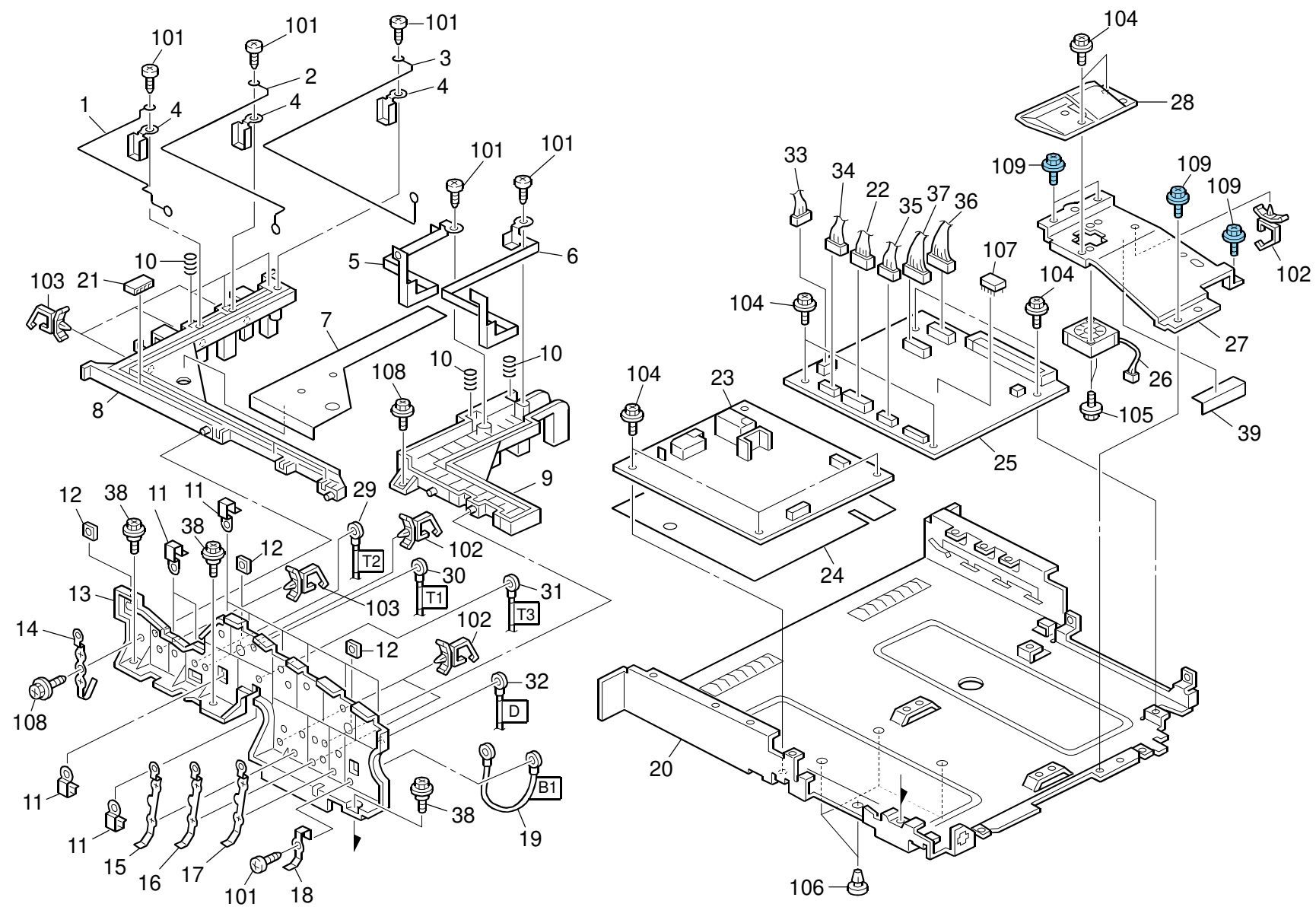


17.Drive Section 3 (G190)

Index No.	Part No.	Description	Q'ty Per Assembly
1	GX64 0021	Fan Motor DC24V 1.92W	1
2	G102 1060	Duct:Fan:Fusing	1
3	G102 5831	Bracket:Fan	1
4	GX64 0027	Fan Motor - DC24V 1.92W	1
5	GX06 0017	Brushless Motor:Photoconductor	1
6	GX06 0018	Brushless Motor:Development:Color	1
7	G102 1280	Bracket:Motor:Development:Color	1
8	G102 3311	Bracket:DC Motor	3
9	GB01 7050	Gear:26/54Z	4
10	GA13 2005	Collar:Toner Supply	4
11	G159 3312	DC Motor:Toner Supply:DC24V 5.28W	4
12	G102 3321	Bracket:DC Motor:Y	1
13	GX64 0020	Fan Motor - DC24V	1
14	GB01 7043	Gear:34/64Z	1
15	G102 1043	Ground Plate:IOB	2
16	B262 5235	Ground Wire:Cassette	4

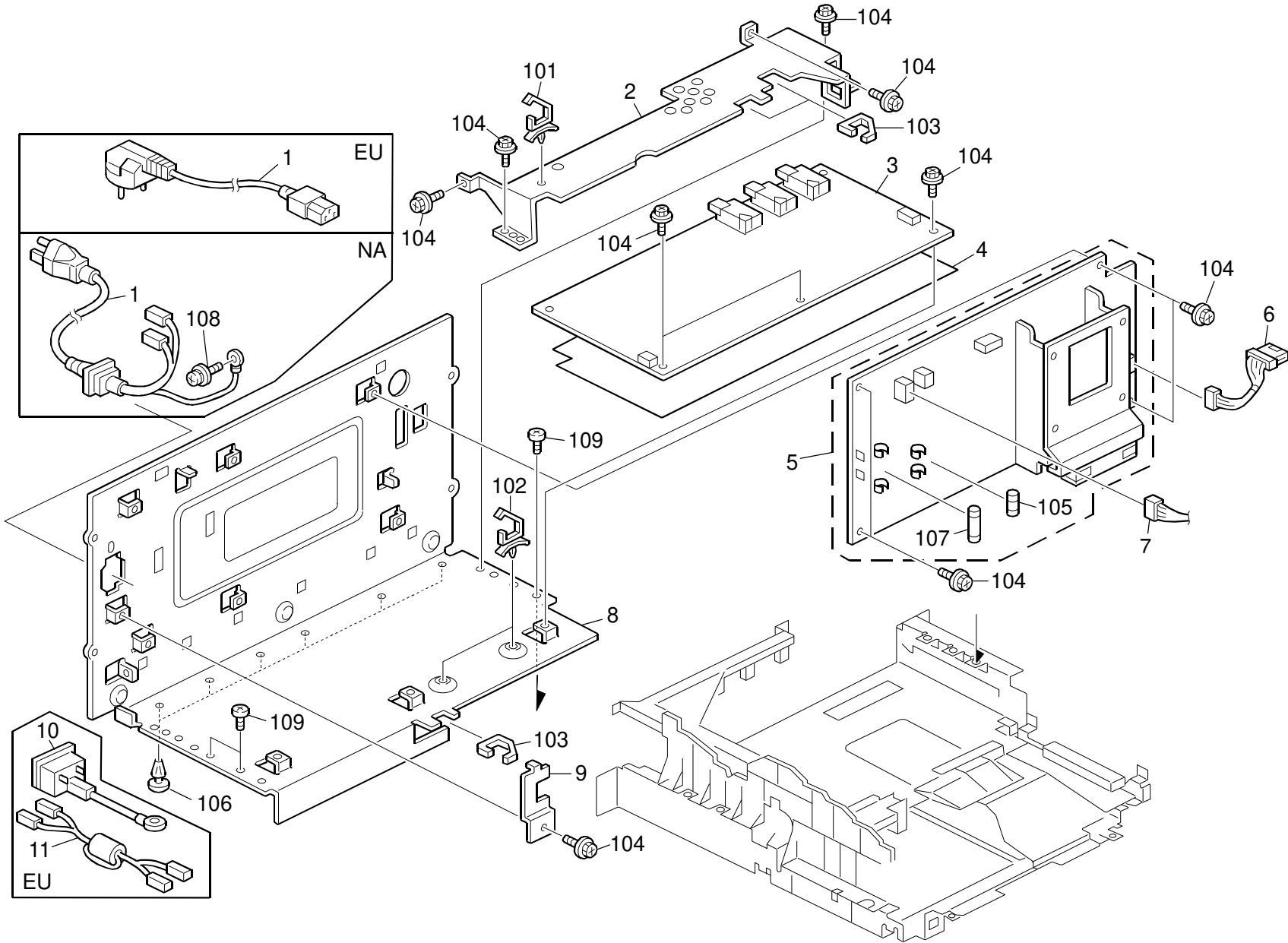
Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3020N	Tapping Screw:3x20	
102	0451 3006N	Tapping Screw - 3x6	
103	0353 0030N	Screw:M3x3	
104	0450 3010N	Tapping Screw - M3x10	
105	0450 3035N	Tapping Screw:3x35	
106	0720 0080E	Retaining Ring - M8	
107	0454 3006Q	Tapping Screw - M3x6	
108	0360 3006N	Screw - M3x6	

18.Frame And Electrical Section 1 (G190)





19.Frame And Electrical Section 2 (G190)

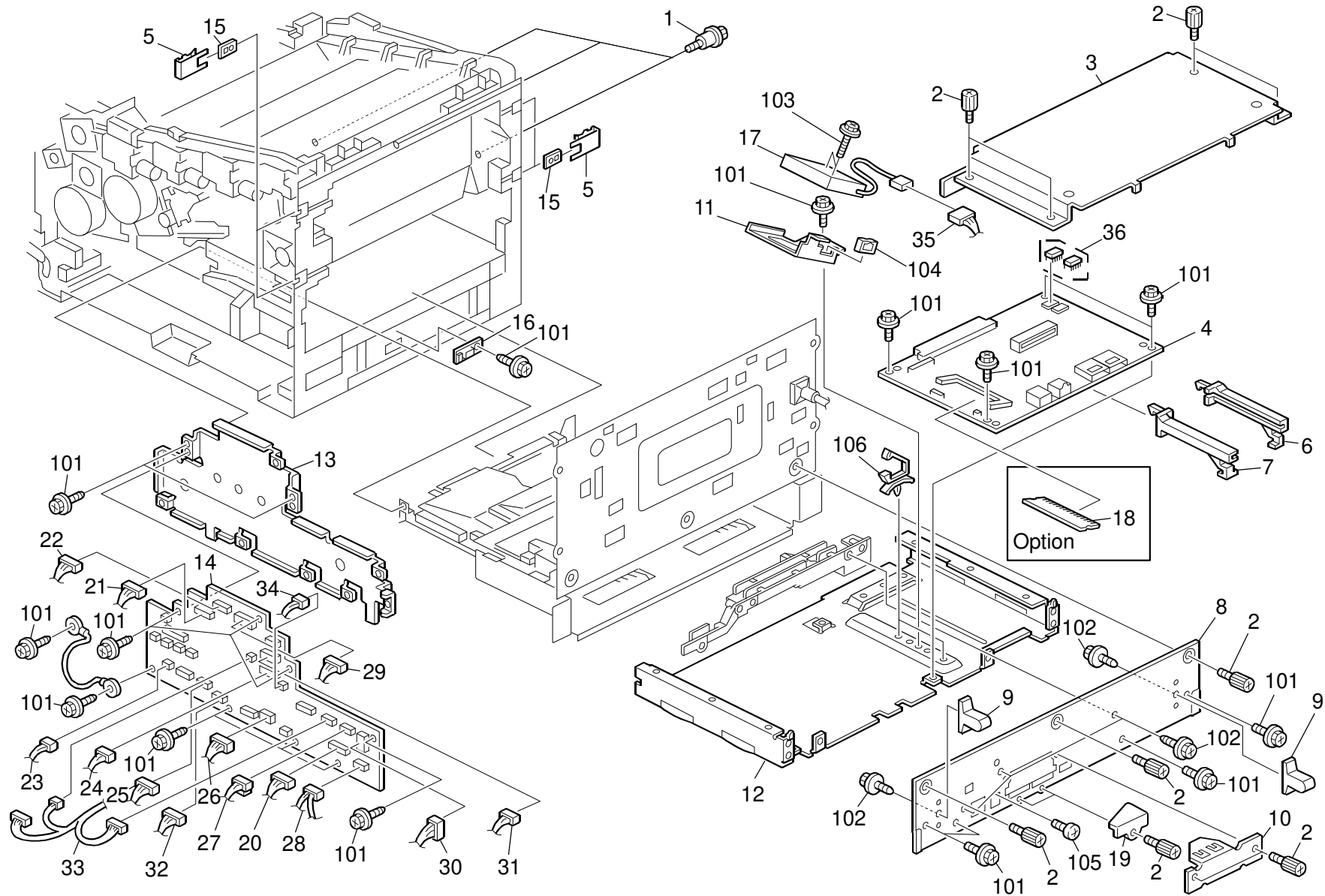


19.Frame And Electrical Section 2 (G190)

Index No.	Part No.	Description	Q'ty Per Assembly
1	G190 5501	Power Supply Cord:Stopper:NA:Ass'y	1
1	G190 5502	Power Supply Cord:EU	1
2	G102 5821	Shadeing Plate:Upper	1
3	GZ32 0012	Power Pack:CT:G-P2	1
4	G102 5802	Insulating Sheet:Power Pack:1	1
5	GZ23 0028	Power Supply Unit:DOM/NA	1
5	GZ23 0041	Power Supply Unit:G-P3:EU/AA	1
6	G102 5435	Harness:Power Supply Unit	1
7	G102 5413	Harness:Power Supply Unit:Heater	1
7	G102 5414	Harness:Power Supply Unit:Heater	1
8	G102 5800	Bracket:Power Supply Unit	1
9	G102 5843	Bracket:Power Supply Cord:Stopper:1	1
10	G102 5515	Inlet:EU:Ass'y	1
11	G102 5516	Harness:Inlet:EU	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	1105 0511	Harness Clamp - LWS-0306ZC	
102	1105 0516	Clamp	
103	1105 0518	Edge Saddle - LES-1010	
104	0451 3006N	Tapping Screw - 3x6	
105	1107 0393	Fuse (Glass Case) - 8A - 125V	
105	1107 1065	Fuse:ET-4A	
106	1105 0281	Spacer	
107	1107 0629	Fuse:Ceramic Case:15A 125V	
107	1107 1084	Fuse:CES14-8A-N1	
108	0801 0149	Philips Pan Head Screw - M4x6	
109	0453 3006N	Tapping Screw - M3x6	

20.Frame And Electrical Section 3 (G190)

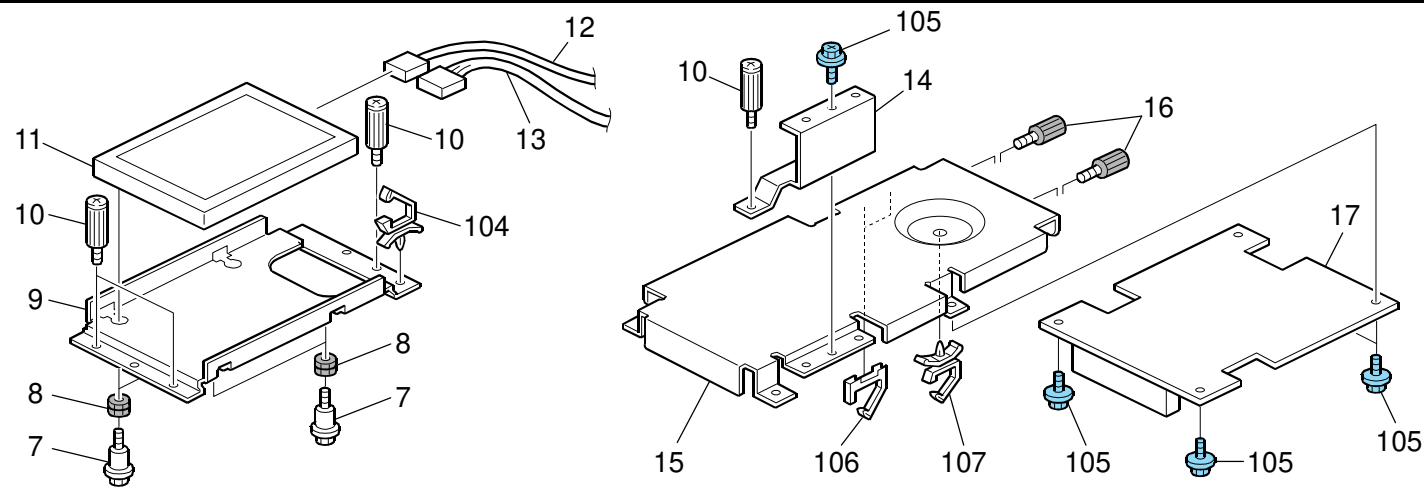
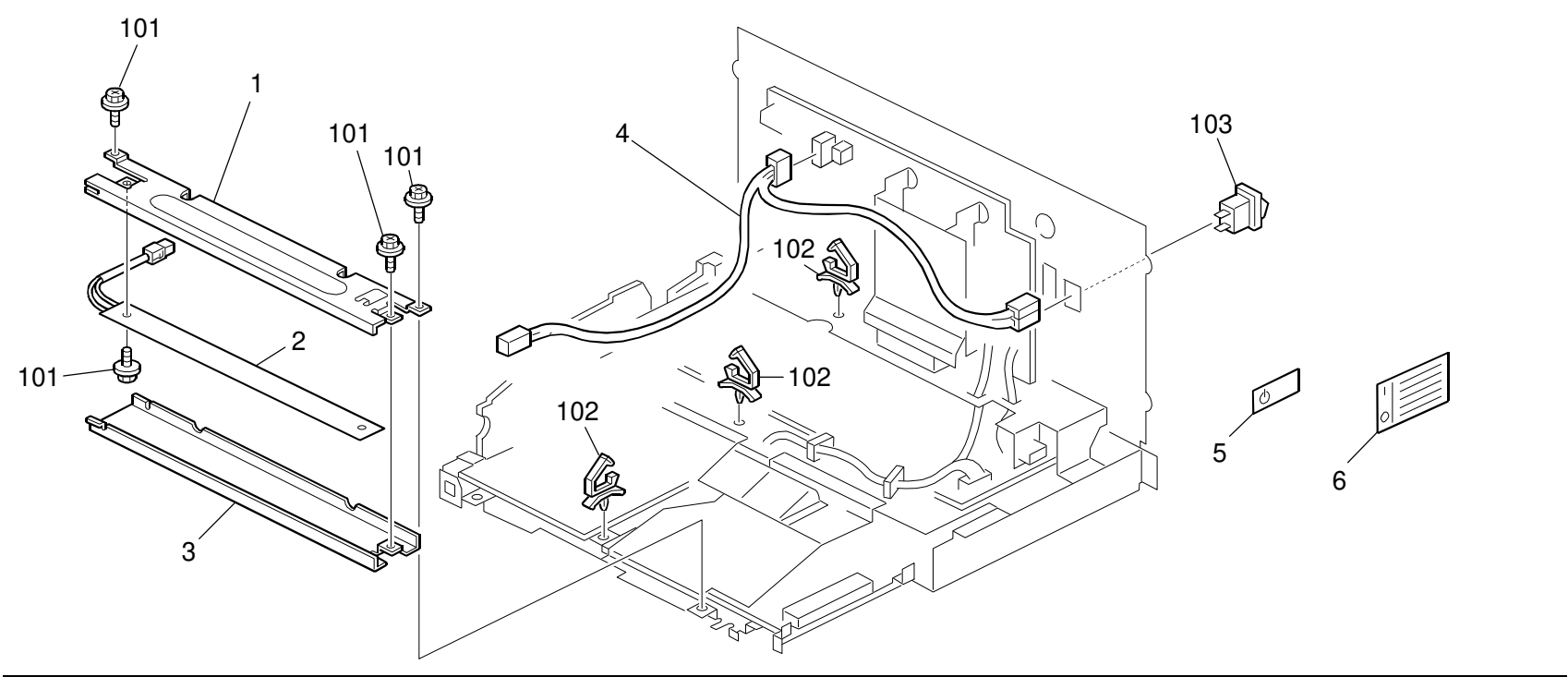


20.Frame And Electrical Section 3 (G190)

Index No.	Part No.	Description	Q'ty Per Assembly
1	G102 5837	Screw:Electrical Components	3
2	G104 5141	Knob Screw:M3	11
3	G104 5131	Cover:Control Board:Printer	1
4	G190 5710	PCB:CTL:GAIA-P3:EXP:Sub-Ass'y	1
5	G159 1199	Ground Plate:Electrical Components	4
6	G108 5108	Right Guide 1	1
7	G108 5107	Left Guide 1	1
8	G190 5152	Panel:Control Board:Printer:Ass'y	1
9	G104 5134	Grip:Control Board:Printer	2
10	G104 5140	Panel:Interface	1
11	G190 5137	Bracket:Fan:Control Board	1
12	G190 5130	Bracket:Control Board:Printer	1
13	G102 5728	Bracket:Interface Board:Ass'y	1
14	G190 5150	PCB:IOB-GP3	1
15	G102 1057	Plate Nut:Electrical Components	4
16	AW14 0012	Temperature & Humidity Sensor	1
17	B237 5721	Fan Motor - MM42x10.5 DC5V	1
18	B584 5120	PCB:DDR1-DIMM-32B:128MB:Ass'y	1
18	B585 5130	PCB:DDR1-DIMM-32B:256MB:Ass'y	1
19	G104 5137	Panel:Card	2
20	G159 5465	Harness:Option Tray:Drawer	1
21	G102 5451	Harness:Sync Detector	1
22	G102 5453	Harness:Paper Feed:Sensor	1
23	G102 5452	Harness:Paper Feed:Magnetic Clutch	1
24	G159 5468	Harness:Drive:Motor:Photoconductor	1
25	G159 5460	Harness:Duplex:Front:Door:Connecting	1
26	G190 5448	Harness:IOB:Behind:Ass'y	1
27	G102 5436	Harness:IOB-PSU:Connecting:+24V	1
28	G102 5466	Harness:Temperature/Humidity Sensor	1
29	G102 5538	Harness:Drive:Unit:Sensor	1
30	G102 5474	Harness:Motor:Toner Supply	1
31	G102 5476	Harness:Toner End Sensor	1
32	G102 5495	Harness:Duplex:Sensor:Connecting	1
33	G102 5447	Harness:IL-SW:On-Off:Ass'y	1
34	G102 5477	Harness:Exit:Cover:Sensor	1

Index No.	Part No.	Description	Q'ty Per Assembly
35	G190 5703	Harness:FAN:EXT:Ass'y	1
36	G190 9590	NVRAM	1
101	0451 3006N	Tapping Screw - 3x6	
102	0450 3010N	Tapping Screw - M3x10	
103	0451 3014N	Tapping Screw:3x14	
104	1105 0329	Clamp - ES-0510	
105	0453 3006N	Tapping Screw - M3x6	
106	1105 0511	Harness Clamp - LWS-0306ZC	

21.Frame And Electrical Section 4 (G190)

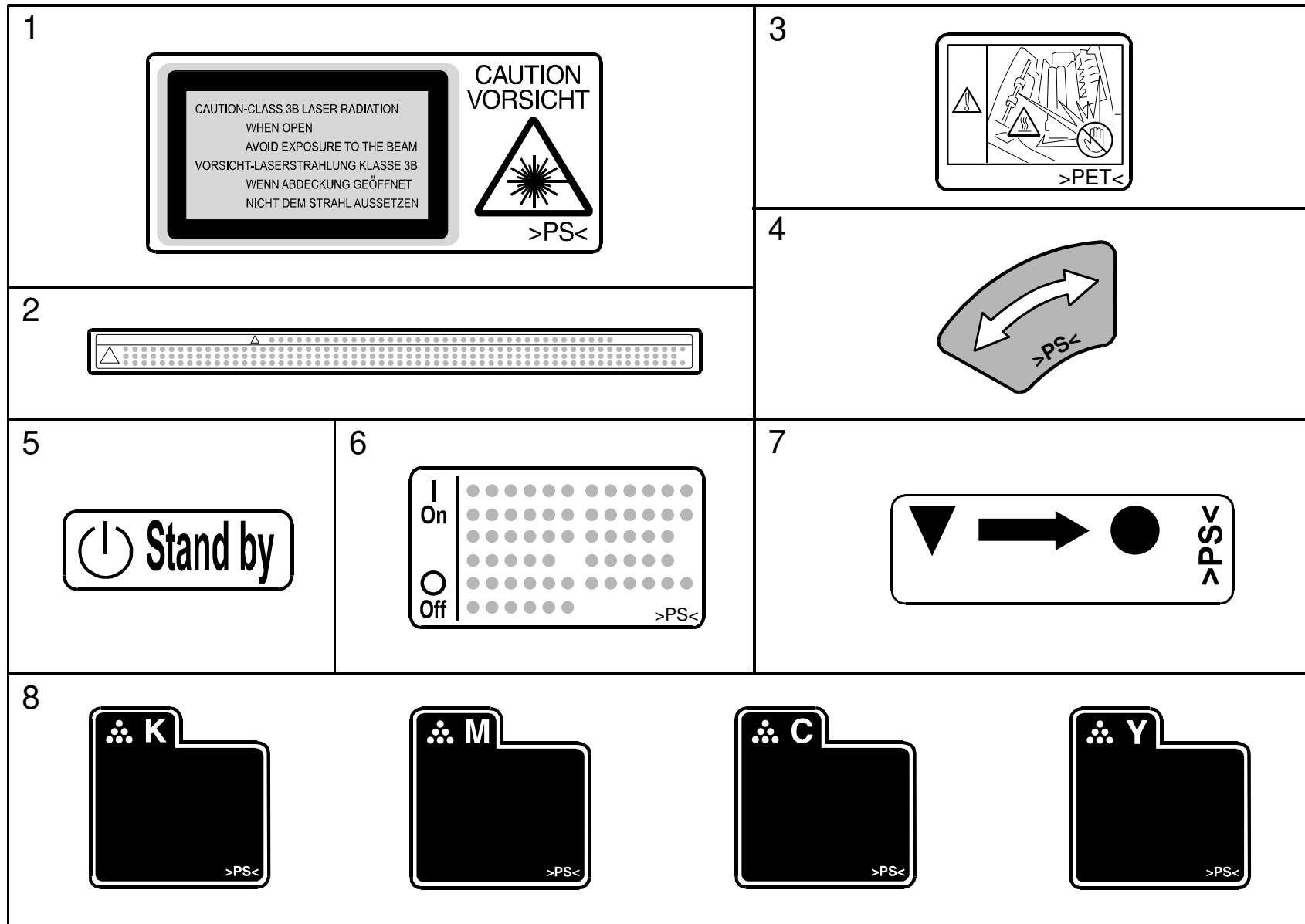


21.Frame And Electrical Section 4 (G190)

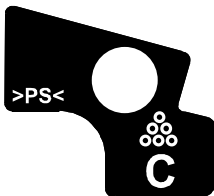
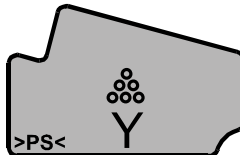
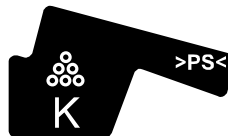
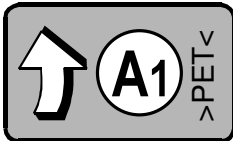
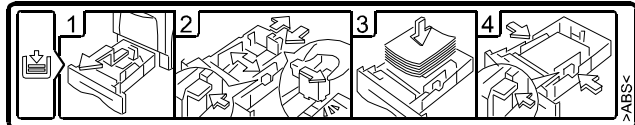
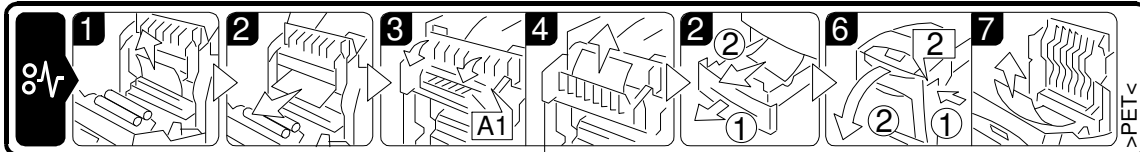
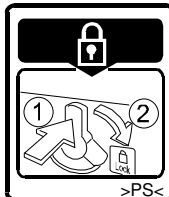
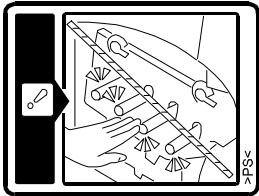
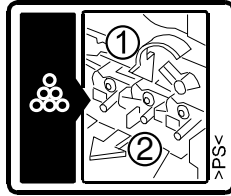
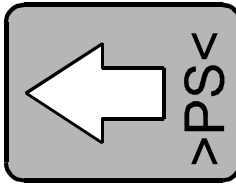
Index No.	Part No.	Description	Q'ty Per Assembly
1	G102 5845	Bracket:Heater:Dehumidifier	1
2	AX40 0186	Heater:120V:9W	1
2	AX40 0187	Heater:230V:9W	1
3	G102 5846	Bracket:Heater:Dehumidifier:Cover	1
4	G102 5411	Harness:Power Supply Unit:Dehumidifier: Machine Or Copier	1
5	GA00 1041	Decal:Switch:Standby	1
6	GA00 1042	Decal:Switch:Dehumidifier:On/Off	1
7	AA14 3848	Stepped Screw - M3	4
8	AA16 1125	Rubber Cushion	4
9	G190 5135	Bracket:HDD	1
10	AA14 9731	Knob Screw	4
11	M344 5130	HDD:60GB:MHY2060BH:FUJITSU	1
12	M344 5001	Cable:HDD:SATA:360	1
13	M344 5002	Cable:HDD:SATA:Power:3P_320	1
14	G190 5142	Bracket:HDD Board:Control Board	1
15	G190 5136	Bracket:HDD Board	1
16	G104 5141	Knob Screw:M3	2
17	D362 5170	PCB - HDD	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006N	Tapping Screw - 3x6	
102	1105 0534	Clamp	
103	1204 2570	Rocker Switch:Sddje13200	
104	1105 0511	Harness Clamp - LWS-0306ZC	
105	0454 3006Q	Tapping Screw - M3x6	
106	1105 0522	Edge Saddle - LES0510	
107	1105 0487	Harness Clamp	

22.Decals And Documents (G190)



22.Decals And Documents (G190)

9		10		11		12	
13				14			
15				16			
17						18	
19			20			21	

22.Decals And Documents (G190)

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1		A4			
2		A4		8 1/2 x 14	5 1/2 x 8 1/2
3		A4		8 1/2 x 14	5 1/2 x 8 1/2
4		B5		8 1/2 x 11	
		B5		8 1/2 x 11	
		A4		A5	8 1/2 x 11
		A4		A5	8 1/2 x 11

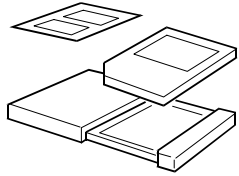
22.Decals And Documents (G190)

Index No.	Part No.	Description	Q'ty Per Assembly
1	AA00 0217	Decal - LD 655	1
2	GA00 0041	Decal: High Temperature	1
3	GA00 0042	Decal: High Temperature	1
4	GA00 1011	Decal:Release:Lever:Drum Stay	2
5	GA00 1041	Decal:Switch:Standby	1
6	GA00 1042	Decal:Switch:Dehumidifier:On/Off	1
7	GA00 3199	Decal:Toner Supply:Cover:K	1
7	GA00 3200	Decal:Toner Supply:Cover:M	1
7	GA00 3201	Decal:Toner Supply:Cover:C	1
7	GA00 3202	Decal:Toner Supply:Cover:Y	1
8	GA00 1060	Decal:Base:Toner Bottle:K	1
8	GA00 1061	Decal:Base:Toner Bottle:M	1
8	GA00 1062	Decal:Base:Toner Bottle:C	1
8	GA00 1063	Decal:Base:Toner Bottle:Y	1
9	GA00 3108	Decal:Development Unit:C	1
10	GA00 3109	Decal:Development Uni:M	1
11	GA00 3110	Decal:Development Unit:Y	1
12	GA00 3111	Decal:Development Unit:K	1
13	GA00 3112	Decal:Fusing:Open And Close	2
14	GA00 3115	Decal:Drum Stay:Un Lock:Left	2
15	GA00 3117	Decal:Size Indication:Manual Feed	1
16	GA00 3118	Decal:Paper Set Direction:Paper Tray	1
17	GA00 3119	Decal:Fusing	1
18	GA00 3127	Decal:Operate:Lock:Drum Stay	2
19	GA00 3130	Decal:Toner Recycling Section	1
20	GA00 3131	Decal:Operate:PCU	1
21	GA00 3132	Decal:Operate:Fusing	8
22	GA00 3137	Decal:Operate:Toner Supply:EXP	1
23	GA00 3219	Decal:Operate:Manual Feed	1
24	GA00 3221	Decal:Operate:Paper Tray:Switch:EXP	1
25	GA00 3151	Decal:Paper Set Direction	1
26	GA00 3167	Decal:Caution:Inkjet:NA	1
27	GA00 3191	Decal:Slide Rail:K	1
27	GA00 3192	Decal:Slide Rail:M	1
27	GA00 3193	Decal:Slide Rail:C	1

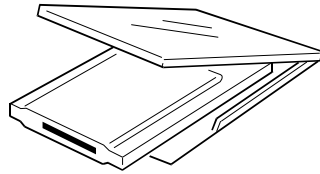
Index No.	Part No.	Description	Q'ty Per Assembly
27	GA00 3194	Decal:Slide Rail:Y	1
28	GA00 3114	Decal:Drum Stay:Lock	2
29	GA00 2023	Decal:Base:Size Indication	1
30	G159 1173	Decal:Positioning Display:GAIA-P2B	1
31	GA00 3222	Decal:Paper Size	1

23.Special Tools (G190)

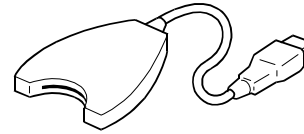
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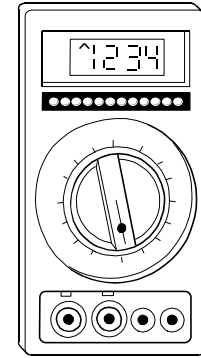
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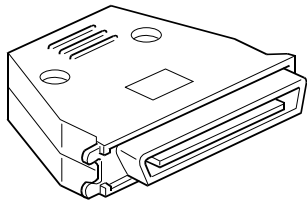
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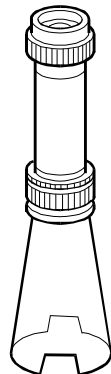
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23.Special Tools (G190)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B645 5010	SD-Card:Ass'y	1
2	B645 6700	SD-Card:Adapter:BN-SDAA2	1
3	B645 6800	SD-Card:USB:Writer:BN-SDCE2	1
4	A029 9387	Digital Multimeter - FLUKE87	1
5	G021 9350	Loopback Connector - Parallel	1
6	C401 9503	20X Magnification Scope	1

Index No.	Part No.	Description	Q'ty Per Assembly

Parts Index

Parts Index

Part No.	Description	Page and Index No.
G190 0410	Logotype:Ricoh:P3	11 - 19
G190 1211	Model Name Plate:EXP	11 - 45
G190 1214	Decal:Name Plate:GES:C420DN	11 - 45
G190 1215	Decal:Name Plate:NSA:C420DN	11 - 45
G190 1216	Decal:Name Plate:REX:C420DN	11 - 45
G190 1401	Operation Sub-Unit:Ass'y	11 - 35
G190 1851	Imaging Unit:Ass'y	17 - *
G190 1955	Laser Diode Unit:Ass'y	17 - 9
G190 1990	Cover:Optical Housing:Ass'y	17 - 14
G190 5120	PCB:EGB-GP3:Ass'y	37 - 25
G190 5130	Bracket:Control Board:Printer	41 - 12
G190 5135	Bracket:HDD	43 - 9
G190 5136	Bracket:Hdd Board	43 - 15
G190 5137	Bracket:Fan:Control Board	41 - 11
G190 5142	Bracket:Hdd Board:Control Board	43 - 14
G190 5150	PCB:IOB-GP3	41 - 14
G190 5152	Panel:Control Board:Printer:Ass'y	41 - 8
G190 5448	Harness:IOB:Behind:Ass'y	41 - 26
G190 5501	Power Supply Cord:Stopper:NA:Ass'y	39 - 1
G190 5502	Power Supply Cord:EU	39 - 1
G190 5536	Harness:LD:3P	17 - 17
G190 5536	Harness:LD:3P	37 - 37
G190 5537	Harness:Laser Diode:7P	37 - 36
G190 5537	Harness:Laser Diode:7P	17 - 18
G190 5703	Harness:Fan:EXT:Ass'y	41 - 35
G190 5710	PCB:CTL:Gaia-P3:EXP:Sub-Ass'y	41 - 4
G190 7491	Color Chart:G-P3	19 - 7
G190 7501	Manual:Operating Instructions:Safety:G-P3:NA	19 - 4
G190 7504	Manual:Quick Installation:G-P3:NA	19 - 4
G190 9590	NVRAM	41 - 36
v		

Part No.	Description	Page and Index No.
A029 9387	Digital Multimeter - FLUKE87	49 - 4
A184 1086	Bushing:MM6	33 - 1
A184 1086	Bushing:MM6	27 - 12
A212 2539	Spring - Registration Roller	25 - 5
A232 3962	Spring Plate - Band Stopper	21 - 32
A250 1388	Spring	25 - 4
A267 2869	Gear - 16Z	7 - 9
A680 1443	Arm Shaft	3 - 24
B004 2310	Guide Paper Rail	27 - 24
B039 2558	Driven Roller	23 - 4
B039 2631	Front Side Fence	5 - 3
B039 2632	Rear Side Fence	5 - 2
B044 3191	Tapping Screw-M3x8	33 - 26
B129 3191	Screw - M3x8	29 - 38
B129 4293	Tapping Screr - M3x10	11 - 46
B129 4293	Tapping Screr - M3x10	21 - 38
B129 4293	Tapping Screr - M3x10	13 - 30
B129 4293	Tapping Screr - M3x10	29 - 39
B237 5721	Fan Motor - MM42x10.5 DC5V	41 - 17
B262 5235	Ground Wire:Cassette	35 - 16
B584 5120	PCB:DRD1-DIMM-32M:128MB:Ass'y	41 - 18
B585 5130	PCB:DRD1-DIMM-32M:256MB:Ass'y	41 - 18
B645 5010	SD-Card:Ass'y	49 - 1
B645 6700	SD-Card:Adapter:BN-SDAA2	49 - 2
B645 6800	SD-Card:USB:Writer:BN-SDCE2	49 - 3
C401 9503	20X Magnification Scope	49 - 6
D362 5170	PCB - HDD	43 - 17
G012 3050	Side Fence Gear	5 - 8
G020 1332	Hinge - Front Cover	3 - 19
G021 9350	Loopback Connector - Parallel	49 - 5
G052 3103	Paper Feed Roller	9 - 20
G060 2652	Bushing - M4	15 - 14
G096 3051	Paper Tray	7 - 37
G096 3055	Left Side Fence	7 - 6
G096 3060	Rear Paper Tray	7 - 26

Part No.	Description	Page and Index No.
G096 3065	Paper Tray Supporting Plate	7 - 30
G096 3066	Friction Pad Adhesion	7 - 16
G096 3083	Spring Tension	7 - 2
G096 3084	Separation Compression Spring	7 - 18
G096 3086	End Fence Lever	7 - 23
G096 3087	End Fence Protection	7 - 21
G096 3088	End Fence Pressure	7 - 19
G096 3089	End Fence Compression Spring 3.5N	7 - 22
G096 3090	End Fence Tension Spring 12N	7 - 25
G102 1035	PCU Rail:Spacer	21 - 21
G102 1040	Stand:Frame	23 - 18
G102 1041	Holder:Rubber Foot	23 - 17
G102 1042	Rubber Foot:Frame	23 - 28
G102 1043	Ground Plate:IOB	35 - 15
G102 1051	Base:Frame:Lower	23 - 29
G102 1052	Ground Plate:Base:Lower	23 - 14
G102 1053	Rail:Paper Tray:Left	23 - 15
G102 1054	Rail:Paper Tray:Right	23 - 16
G102 1057	Plate Nut:Electrical Components	41 - 15
G102 1058	Ground Plate:Finishing Sub-Unit	31 - 1
G102 1059	Spring Plate:Pressure:Imaging Unit	15 - 22
G102 1060	Duct:Fan:Fusing	35 - 2
G102 1061	Shielding Plate:Power Supply Unit	23 - 1
G102 1063	Lever:Lock:Fusing:Right	27 - 19
G102 1064	Lever:Lock:Fusing:Left	27 - 4
G102 1070	Base:Toner Bottle:Sub-Ass'y	23 - 5
G102 1072	Plate:Toner Bottle	23 - 3
G102 1080	Ground Plate:Drum Positioning	21 - 2
G102 1113	Bracket:Left:Ass'y	21 - 5
G102 1114	Cover:Plate:Left	21 - 30
G102 1116	Bracket:Right:Ass'y	21 - 23
G102 1117	Cover:Plate:Right	21 - 22
G102 1120	Harness:ID Chip Connector	23 - 30
G102 1125	Cover:Toner Supply:Lower	23 - 10
G102 1129	Ground Plate:Transfer:Second	31 - 9

Part No.	Description	Page and Index No.
G102 1141	Bracket:Spring Plate:Ass'y	15 - 1
G102 1144	Ground Plate:Discharge	15 - 23
G102 1146	Ground Plate:Connector:K	23 - 24
G102 1147	Ground Plate:Connector:Y	23 - 23
G102 1148	Ground Wire:ID:Connecting	23 - 25
G102 1159	Ground Wire:ID:GND	23 - 26
G102 1166	Holder:Ground Plate:Connector	23 - 11
G102 1168	Cover:Connector:Drum Stay	21 - 33
G102 1169	Rivet:12A1	21 - 34
G102 1173	Bracket:Belt:Drum Positioning	21 - 36
G102 1174	Ground Plate:Fusing	31 - 35
G102 1175	Ground Wire:Fusing:Right	31 - 36
G102 1180	Louver:Duct:Fusing:Right	9 - 25
G102 1181	Louver:Duct:Fusing:Left	9 - 24
G102 1182	Insulating Sheet:Paper Size Sensor	23 - 35
G102 1224	Drive Unit:Ass'y	33 - 10
G102 1258	Bracket:Magnetic Spring Clutch	33 - 15
G102 1263	Holder:Positioning Sensor	33 - 5
G102 1264	Ground Plate:Drive Unit	31 - 4
G102 1265	Ground Plate:Drive Unit	31 - 6
G102 1266	Ground Plate:Registration Roller:Right	31 - 7
G102 1280	Bracket:Motor:Development:Color	35 - 7
G102 1301	Bracket:Drive:Paper Feed:Ass'y	31 - 19
G102 1316	Bracket:Drive:Fusing:Ass'y	31 - 16
G102 1320	Bracket:Sensor:On-Off:No.2	27 - 20
G102 1325	Bracket:Drive:Discharge Waste Toner	31 - 29
G102 1327	Ground Plate:Transfer:No.2:Right	31 - 5
G102 1328	Ground Plate:Drive:Fusing	33 - 11
G102 1329	Ground Plate:Transfer:No.2:Left	31 - 30
G102 1337	Cam:On-Off:No.2	27 - 13
G102 1338	Shielding Plate:On-Off:No.2	27 - 22
G102 1350	Transfer Belt Contact Motor Ass'y	27 - 9
G102 1350	Transfer Belt Contact Motor Ass'y	33 - 12
G102 1351	Bracket:On-Off:Transfer	27 - 34
G102 1351	Bracket:On-Off:Transfer	33 - 24

Part No.	Description	Page and Index No.
G102 1355	Band:Stopper:Door	21 - 3
G102 1356	Bracket:Magnet Catch:Left Front	3 - 22
G102 1357	Bracket:Magnet Catch:Left Rear	3 - 21
G102 1363	Bracket:Exit:Right	3 - 6
G102 1364	Bracket:Exit:Left	3 - 4
G102 1366	Stay:Overflow	3 - 17
G102 1367	Shaft:Overflow	3 - 16
G102 1376	Cap:Louver:DIA80	3 - 10
G102 1378	Cap:Louver:DIA60	3 - 11
G102 1381	Cap:Inner Cover:Right Front	15 - 4
G102 1391	Louver:Duct:Fusing	9 - 26
G102 1392	Cap:Louver:Drive	3 - 13
G102 1393	Ground Plate:Push Switch:Exit	23 - 6
G102 1451	Cover:Left	3 - 23
G102 1471	Cover:Exit:Rear	3 - 3
G102 1481	Cover:Right	3 - 8
G102 1491	Cover:Harness:Rear	3 - 18
G102 1501	Inner Cover:Left Front	27 - 6
G102 1511	Inner Cover:Right Front	15 - 3
G102 1940	Cover:Polygon Scanner:Ass'y	17 - 1
G102 1944	Shield:Polygon Scanner	17 - 6
G102 1945	Seal:PCB:Polygon Scanner	17 - 3
G102 1963	Spring Plate:Laser Diode Unit	17 - 12
G102 1964	Spring Plate:Pressure:Laser Diode	17 - 16
G102 1997	Lever:Fix:Imaging Unit	17 - 10
G102 1998	Spring Plate:Imaging Unit	17 - 11
G102 2550	Guide Plate:Registration	15 - 16
G102 2561	Case:Remove Paper Dust	15 - 19
G102 2571	Feeler:Registration Sensor	15 - 18
G102 2581	Guide Plate:Registration:Driven	13 - 26
G102 2600	Guide Plate:Connecting:Ass'y	15 - 10
G102 2609	Lever:Pressure:Connecting	15 - 12
G102 2701	Guide Plate:Manual Feed:Lower:Ass'y	5 - 24
G102 2706	Tray Bottom Plate:Manual Feed:Ass'y	5 - 19
G102 2708	Cover:Registration Sensor	15 - 11

Part No.	Description	Page and Index No.
G102 2713	Holder:Friction Pad:Manual Feed:Ass'y	5 - 21
G102 2715	Disc:Manual Feed	5 - 33
G102 2717	Cover:DC Solenoid	5 - 10
G102 2720	Guide Plate:Manual Feed:Upper:Ass'y	5 - 12
G102 2725	Feeler:Paper End	5 - 28
G102 2729	Cam:Manual Feed	5 - 14
G102 2730	Roller:Guide:Manual Feed	5 - 15
G102 2741	Cover:Paper Feed Unit	5 - 26
G102 2742	Cover:Manual Feed:Lower	5 - 27
G102 2743	Cover:Slide:Manual Feed	5 - 38
G102 2744	Spring:Slide:Manual Feed:Lower	5 - 39
G102 2752	Manual Feed Table	5 - 4
G102 2755	Rack:Side Fence:Rear	5 - 9
G102 2756	Rack:Side Fence:Front	5 - 7
G102 2781	Cover:Manual Feed Table	5 - 29
G102 2787	Stopper:Manual Feed	5 - 36
G102 2789	Stopper:Photointerruptor	5 - 6
G102 2790	Spacer:Manual Feed Table	5 - 37
G102 2792	Sheet:Slider:By-pass Feed	5 - 41
G102 2793	Stopper:Manual Feed Table	5 - 40
G102 2801	Cover:Paper Tray	7 - 34
G102 2802	Guide Plate:Paper Tray	7 - 32
G102 2803	Shaft:Pressure:Paper Tray	7 - 5
G102 2804	Cam:Pressure:Paper Tray	7 - 3
G102 2805	Lever:Pressure:Change	7 - 12
G102 2807	Arm:Pressure:Change	7 - 1
G102 2808	Feeler:Pressure:Paper Tray	7 - 4
G102 2809	Filler Paper Volume Sensor	7 - 15
G102 2812	Protection:Paper Tray:Right	7 - 28
G102 2813	Protection:Paper Tray:Left	7 - 17
G102 2814	Rail:End Fence:Auxiliary	7 - 27
G102 2815	Paper Size Sensor Plate	7 - 29
G102 2816	Holder:Compression Spring	7 - 14
G102 2817	Compression Spring:Tray Bottom Plate	7 - 13
G102 2819	Bushing:Paper Feed:Middle	9 - 30

Part No.	Description	Page and Index No.
G102 2821	Stay:Paper Feed	9 - 11
G102 2822	Bracket:Paper Feed:Sensor:Upper	9 - 12
G102 2823	Bracket:Paper Feed:Sensor:Lower	9 - 16
G102 2824	Shaft:Paper Feed	9 - 17
G102 2825	Bushing:Paper Feed Roller	9 - 19
G102 2826	Feeler:Paper End Sensor	9 - 15
G102 2827	Feeler:Paper Size Sensor:Sub	9 - 13
G102 2828	Ground Plate:Paper Feed	9 - 10
G102 2829	Holder:Magnetic Clutch:Paper Feed	31 - 18
G102 2830	Ground Plate:Paper Feed Roller	9 - 3
G102 2831	Feeler:Paper Volume Sensor	9 - 14
G102 2832	Protection:Paper Size Sensor Late	7 - 31
G102 2833	Sheet:Holder:Paper Tray	7 - 20
G102 2842	Remove Paper Dust:Ass'y	27 - 17
G102 2843	Guide:Stay:Paper Feed:Rear	9 - 27
G102 2845	Ground Plate:Paper Tray:Rear Lower	23 - 12
G102 2846	Compression Spring:Paper Feed	9 - 18
G102 2847	Cover:Remove Paper Dust:Registration	27 - 31
G102 2848	Sheet:Base:Right	23 - 31
G102 2849	Sheet:Base:Left	23 - 32
G102 2855	Spring Plate:Paper Tray:Fix:Ass'y	31 - 10
G102 2856	End Fence	7 - 24
G102 2857	Discharge Brush:Paper Feed	9 - 31
G102 2861	Seal:Side Fence:Right Front	7 - 38
G102 2862	Seal:Side Fence	7 - 8
G102 2863	Seal:Side Fence:Rear	7 - 7
G102 2982	Bracket:Shutter:Ass'y	9 - 9
G102 2985	DC Motor:Shutter:Ass'y	9 - 6
G102 2989	Gear:91Z	9 - 7
G102 2990	Feeler:Shutter	9 - 8
G102 2991	Plate Nut:Shutter	9 - 21
G102 3311	Bracket:DC Motor	35 - 8
G102 3321	Bracket:DC Motor:Y	35 - 12
G102 3331	Cap:Base:Toner Supply	23 - 34
G102 3868	Rail:Cleaning Unit:Peen	23 - 2

Part No.	Description	Page and Index No.
G102 4106	Fusing Belt:DIA45:Ass'y	25 - 24
G102 4170	Thermostat	25 - 15
G102 4241	Bracket:Heater:Fusing:Left	25 - 19
G102 4242	Bracket:Heater:Fusing:Right	25 - 2
G102 4265	Bracket:Frame:Left:Ass'y	25 - 20
G102 4270	Bracket:Fusingframe:Right:Ass'y	25 - 1
G102 4283	Fusing Entrance Guide Plate	25 - 23
G102 4287	Fusing Cover:Lower	25 - 21
G102 4352	Connector:NA:Ass'y	25 - 16
G102 4354	Connector:Fusing:EU	25 - 16
G102 4375	Fusing Cover:Upper	25 - 13
G102 4450	Guide Plate:Exit:Lower	29 - 31
G102 4451	Guide Plate:Exit:Right	29 - 25
G102 4452	Guide Plate:Exit:Upper	29 - 14
G102 4453	Guide:Positioning:Reverse Roller	29 - 10
G102 4454	Stay:Exit	29 - 16
G102 4456	Holder:Exit Roller:Driven	29 - 9
G102 4462	Bracket:Sensor:Exit	29 - 12
G102 4463	Ground Plate:Exit	29 - 21
G102 4464	Feeler:Exit:Sub-Ass'y	29 - 4
G102 4466	Ground Plate:Sensor:Exit	29 - 34
G102 4467	Cover:Harness:Exit	29 - 26
G102 4469	Holder:Exit Roller:Driven:Outer	29 - 6
G102 4470	Ring:Exit Roller:Driven	29 - 7
G102 4471	Ring:Exit Roller:DIA18	29 - 35
G102 4474	Bracket:Paper Tray:Rear	23 - 7
G102 4505	Reverse Unit:DC Solenoid:Ass'y	29 - 28
G102 4600	Cover:Front:Outer	11 - 20
G102 4601	Side Plate:Drive:Duplex:Left	11 - 37
G102 4602	Side Plate:Drive:Duplex:Right	11 - 5
G102 4603	Lever:Cover:Outer	11 - 2
G102 4604	Drum Positioning Plate :Drive:Duplex	11 - 21
G102 4605	Ground Plate:Transport Roller	11 - 38
G102 4606	Ground Plate:Transport Roller:Lower	11 - 36
G102 4608	Inner Cover:Drive:Duplex	11 - 33

Part No.	Description	Page and Index No.
G102 4610	Bracket:Stepper Motor:Reverse	11 - 4
G102 4611	Bracket:Cover:Stopper:Outer:Peen	11 - 28
G102 4613	Cover:Outer:Harness	11 - 44
G102 4616	Ground Plate:Transport Roller:Lower	11 - 31
G102 4618	Ground Wire:Duplex	11 - 42
G102 4619	Guide Plate:Duplex:Upper	11 - 1
G102 4620	Ground Wire:Duplex:Outer	11 - 26
G102 4621	Bracket:Reverse:Sensor	11 - 24
G102 4622	Holder:Registration:Driven:Right	13 - 4
G102 4623	Holder:Registration:Driven:Left	13 - 8
G102 4624	Duct:Reverse	11 - 9
G102 4625	Bracket:Stepper Motor:Duplex	11 - 30
G102 4626	Ground Plate:Reverse Roller	11 - 27
G102 4628	Spacer:Earth:Reverse Roller	11 - 18
G102 4650	Cover:Front:Inner	13 - 18
G102 4651	Shaft:Lever:Inner:Ass'y	13 - 11
G102 4652	Lever:Lock:Cover:Left	13 - 10
G102 4653	Lever:Lock:Cover:Right	13 - 13
G102 4654	Lever:Cover:Inner:Right	13 - 17
G102 4655	Lever:Cover:Inner:Left	13 - 9
G102 4656	Guide Plate:Transfer Roller:Upper	13 - 3
G102 4657	Bracket:Cover:Stopper:Inner:Peen	13 - 23
G102 4661	Cover:Fusing:Entrance Sensor	13 - 1
G102 4662	Cover:Duplex:Entrance	13 - 14
G102 4663	Cover:Duplex:Middle	13 - 22
G102 4664	Sheet:Surface of Paper Sensor	13 - 25
G102 4700	Bracket:Stopper:Outer	15 - 9
G102 4701	Bracket:Stopper:Inner	15 - 20
G102 4702	Stopper:Cover:Outer:Peen	15 - 7
G102 4704	Stopper:Cover:Inner:Peen	15 - 21
G102 4706	Bracket:Stopper:Right	31 - 21
G102 4707	Stay:Stopper:Right	15 - 6
G102 4708	Cover:Bracket:Stay	15 - 5
G102 4710	Ground Plate:Stay:Stopper	15 - 29
G102 4711	Bracket:Spring:Stopper	15 - 28

Part No.	Description	Page and Index No.
G102 4712	Bracket:Push Switch:Cover:Outer	15 - 26
G102 4713	Sheet - Duplex Junction	29 - 37
G102 4802	Lever:Junction Gate	29 - 27
G102 5060	PCB:Sync Detector Board:1PD	17 - 8
G102 5410	Harness:PSU-POWERSW	27 - 11
G102 5411	Harness:Power Supply Unit:Dehumidifier:Machin	43 - 4
G102 5413	Harness:Power Supply Unit:Heater	39 - 7
G102 5413	Harness:Power Supply Unit:Heater	9 - 22
G102 5414	Harness:Power Supply Unit:Heater	9 - 22
G102 5414	Harness:Power Supply Unit:Heater	39 - 7
G102 5420	Harness:High Voltage:TM	37 - 31
G102 5421	Harness:High Voltage:TC	37 - 29
G102 5422	Harness:High Voltage:TY	37 - 30
G102 5423	Harness:High Voltage:BY	37 - 19
G102 5425	Harness:High Voltage:D	37 - 32
G102 5435	Harness:Power Supply Unit	39 - 6
G102 5436	Harness:IOB-PSU:Connecting:+24V	41 - 27
G102 5437	Harness:PSU-EGB:+5V	37 - 33
G102 5438	Harness:EGB-PSU:Control	37 - 34
G102 5439	Harness:EGB-HVP1	37 - 22
G102 5440	Harness:EGB-HVP2	37 - 35
G102 5447	Harness:IL-SW:On-Off:Ass'y	41 - 33
G102 5450	Harness:Polygon Mirror Motor	17 - 7
G102 5451	Harness:Sync Detector	41 - 21
G102 5451	Harness:Sync Detector	17 - 15
G102 5452	Harness:Paper Feed:Magnetic Clutch	41 - 23
G102 5453	Harness:Paper Feed:Sensor	41 - 22
G102 5453	Harness:Paper Feed:Sensor	9 - 23
G102 5458	Harness:Duplex:Motor:Connecting	11 - 29
G102 5461	Harness:Duplex:Manual Feed	5 - 35
G102 5466	Harness:Temperature/Humidity Sensor	41 - 28
G102 5474	Harness:Motor:Toner Supply	41 - 30
G102 5476	Harness:Toner End Sensor	41 - 31
G102 5477	Harness:Exit:Cover:Sensor	41 - 34
G102 5477	Harness:Exit:Cover:Sensor	23 - 33

Part No.	Description	Page and Index No.
G102 5478	Harness:Intermediate Transfer	33 - 3
G102 5495	Harness:Duplex:Sensor:Connecting	41 - 32
G102 5497	Ground Wire:Density Sensor	27 - 10
G102 5498	Harness:Duplex:Connecting	13 - 21
G102 5499	Harness:Fusing:Drawer	9 - 28
G102 5499	Harness:Fusing:Drawer	27 - 35
G102 5515	Inlet:EU:Ass'y	39 - 10
G102 5516	Harness:Inlet:EU	39 - 11
G102 5535	Harness:Front:Cover:Sensor	15 - 27
G102 5538	Harness:Drive:Unit:Sensor	33 - 19
G102 5538	Harness:Drive:Unit:Sensor	41 - 29
G102 5539	Ground Wire - OPU	11 - 43
G102 5721	Bracket:Engine Board:Sub-Ass'y	37 - 20
G102 5728	Bracket:Interface Board:Ass'y	41 - 13
G102 5800	Bracket:Power Supply Unit	39 - 8
G102 5801	Cover:Bracket:Power Supply Unit	3 - 1
G102 5802	Insulating Sheet:Power Pack:1	39 - 4
G102 5804	Insulating Sheet:Power Pack:2	37 - 24
G102 5805	Supporter:High Voltage Line:1	37 - 8
G102 5807	High Voltage Line:C3	37 - 4
G102 5809	Insulating Sheet:High Voltage Line	37 - 7
G102 5810	Terminal:Power Pack	37 - 11
G102 5811	Holder:Terminal:Power Pack	37 - 13
G102 5812	Terminal:Spring Plate:Power Pack:4	37 - 17
G102 5813	Terminal:Spring Plate:Power Pack:5	37 - 16
G102 5814	Terminal:Spring Plate:Power Pack:6	37 - 15
G102 5815	Terminal:Spring Plate:Power Pack:3	37 - 14
G102 5816	Terminal:Spring Plate:Power Pack:7	37 - 18
G102 5817	Plate Nut:Terminal	37 - 12
G102 5818	Supporter:High Voltage Line:2	37 - 9
G102 5819	High Voltage Line:T4	37 - 5
G102 5820	High Voltage Line:TS	37 - 6
G102 5821	Shadeing Plate:Upper	39 - 2
G102 5824	Bracket:Safety Switch	27 - 2
G102 5825	Guide Plate:Safety Switch	27 - 1

Part No.	Description	Page and Index No.
G102 5826	Torsion Spring:Safety Switch	27 - 3
G102 5827	Cover:Main Switch	27 - 7
G102 5828	Guide:Harness:Main Switch	21 - 18
G102 5831	Bracket:Fan	35 - 3
G102 5833	Wire:High Voltage:Connecting:1	37 - 3
G102 5834	Wire:High Voltage:Connecting:2	37 - 2
G102 5835	Wire:High Voltage:Connecting:3	37 - 1
G102 5837	Screw:Electrical Components	41 - 1
G102 5838	Plate:High Voltage Line	37 - 21
G102 5839	Bracket:Fan:Paper Exit Unit:PR	29 - 30
G102 5840	Supporter:Harness:Frame	33 - 8
G102 5843	Bracket:Power Supply Cord:Stopper:1	39 - 9
G102 5845	Bracket:Heater:Dehumidifier	43 - 1
G102 5846	Bracket:Heater:Dehumidifier:Cover	43 - 3
G102 6292	Lever:Pressure:Transfer Unit	13 - 27
G102 6293	Spring:Transfer Unit:Left	13 - 28
G102 6302	Guide:Frame	27 - 15
G102 6307	Guide:Transfer Roller:Entrance	27 - 18
G102 6308	Lever:On-Off:Transfer Unit	27 - 16
G102 6329	Shutter:Density Sensor:Ass'y	27 - 23
G102 6333	Holder:Density Sensor	27 - 28
G102 6334	Tension Spring:Cleanner:Density Sensor	27 - 25
G102 6335	Cover:Density Sensor	27 - 26
G102 6336	Density Sensor	27 - 27
G102 6341	Sheet:Sensor	27 - 8
G102 6595	Bracket:Waste Toner Sensor	21 - 24
G104 5131	Cover:Control Board:Printer	41 - 3
G104 5134	Grip:Control Board:Printer	41 - 9
G104 5137	Panel:Card	41 - 19
G104 5140	Panel:Interface	41 - 10
G104 5141	Knob Screw:M3	43 - 16
G104 5141	Knob Screw:M3	41 - 2
G108 5107	Left Guide 1	41 - 7
G108 5108	Right Guide 1	41 - 6
G158 2786	Paper Guide	5 - 30

Part No.	Description	Page and Index No.
G159 1048	Slide Rail:K:P2	21 - 16
G159 1062	Duct:Fusing	9 - 4
G159 1066	Slide Rail:Y:P2:Ass'y	21 - 11
G159 1067	Slide Rail:C:P2:Ass'y	21 - 12
G159 1068	Slide Rail:M:P2:Ass'y	21 - 15
G159 1076	Drum Positioning Plate	21 - 29
G159 1173	Decal:Positioning Display:GAIA-P2B	47 - 30
G159 1173	Decal:Positioning Display:GAIA-P2B	21 - 10
G159 1199	Ground Plate:Electrical Components	41 - 5
G159 1250	Seal:Paper Exit Sub-Unit:Lower	3 - 28
G159 1251	Seal:Paper Exit Sub-Unit:Side	3 - 31
G159 1252	Filter:Fan:Electrical Components	3 - 32
G159 1253	Separation Plate:Fusing:Duct:Left	9 - 32
G159 1256	Separation Plate:Shadeing Plate:Lower:Duct	37 - 39
G159 1257	Separation Plate:Fusing:Duct:Right	9 - 33
G159 1259	Seal:Paper Exit Sub-Unit:Left Upper:Side	3 - 30
G159 1269	Seal:Paper Exit Sub-Unit:Left Lower	3 - 29
G159 1274	Seal:Main:Right Front	31 - 34
G159 1290	Bracket:Stopper:CL:Ass'y	31 - 17
G159 1345	Stepper Motor:Transfer:DC24V 16.8W	33 - 18
G159 1371	Louver:MM80:P2	3 - 9
G159 1461	Cover:Exit:Front:P2	3 - 14
G159 1943	Shielding Plate:Polygon Scanner:Separation	17 - 2
G159 2527	Paper Tray:Ass'y	7 - *
G159 2553	Side Fence:Right:Ass'y	7 - 10
G159 2555	Sponge:Feeler:Registration	15 - 30
G159 2818	Tray Bottom Plate:Adhesion	7 - 11
G159 3312	DC Motor:Toner Supply:DC24V 5.28W	35 - 11
G159 3320	Toner Supply Sub-Unit	33 - 2
G159 4051	Fusing Unit:GAIA-P2B:NA:Sub-Ass'y	19 - 5
G159 4052	Fusing Unit:GAIA-P2B:EU:Sub-Ass'y	19 - 5
G159 4156	Thermistor:Sub-Ass'y	25 - 14
G159 4322	Cleaning Felt:Belt Tension	25 - 11
G159 4330	Bracket:Belt Tensioner:P2B:Peen	25 - 8
G159 4627	Discharge Brush:Reverse Roller	11 - 23

Part No.	Description	Page and Index No.
G159 5291	PCB:Polygon Scanner	17 - 4
G159 5456	Harness:Exit:Sensor	29 - 33
G159 5460	Harness:Duplex:Front:Door:Connecting	41 - 25
G159 5463	Harness:Duplex:OPU:Connecting	11 - 34
G159 5465	Harness:Option Tray:Drawer	41 - 20
G159 5468	Harness:Drive:Motor:Photoconductor	33 - 21
G159 5468	Harness:Drive:Motor:Photoconductor	41 - 24
G159 5529	Harness:Density Sensor:Connecting	33 - 4
G159 5822	Shadeing Plate:Lower	37 - 27
G159 5836	Duct:Polygon Scanner	37 - 28
G159 6200	Transfer Unit:Ass'y	19 - 6
G235 2034	PCU:GAIA-P1K:M:ASS'Y	19 - 1
G235 2035	PCU:GAIA-P1K:C:ASS'Y	19 - 2
G235 2036	PCU:GAIA-P1K:Y:ASS'Y	19 - 3
J007 1511	Logotype:GES	11 - 19
J007 1512	Logotype:NSA	11 - 19
J007 1513	Logotype:REX	11 - 19

Part No.	Description	Page and Index No.
M344 5001	Cable:HDD:SATA:360	43 - 12
M344 5002	Cable:HDD:SATA:Power:3P_320	43 - 13
M344 5130	HDD:60GB:MHY2060BH:Fujitsu	43 - 11

Part No.	Description	Page and Index No.
AA00 0217	Decal - LD 655	17 - 13
AA00 0217	Decal - LD 655	47 - 1
AA06 3607	Pressure Spring	15 - 15
AA08 2075	Bushing - M6	9 - 2
AA08 2075	Bushing - M6	31 - 8
AA08 2101	Bushing - 6x10x6	23 - 8
AA08 2101	Bushing - 6x10x6	11 - 6
AA08 2101	Bushing - 6x10x6	27 - 29
AA08 2101	Bushing - 6x10x6	29 - 2
AA08 2101	Bushing - 6x10x6	33 - 16
AA10 0014	Retaining Ring C - Separate	29 - 20
AA14 3520	Shoulder Screw - M3	25 - 18
AA14 3544	Screw:M3	33 - 7
AA14 3790	Screw:Contact Point	37 - 38
AA14 3792	Screw:Drawer	25 - 17
AA14 3848	Stepped Screw - M3	43 - 7
AA14 9731	Knob Screw	43 - 10
AA16 1125	Rubber Cushion	43 - 8
AF02 2160	Roller:Driven:3xMM16	15 - 24
AF04 0574	Guide Roller	29 - 32
AG07 1007	Latch - By Pass Feed Table	11 - 22
AG07 1012	Magnet Catch:Ass'y	3 - 25
AW01 0118	Paper Feed Sensor	13 - 2
AW01 0118	Paper Feed Sensor	29 - 13
AW14 0012	Temperature & Humidity Sensor	41 - 16
AW50 0024	Push Switch	23 - 13
AW50 0026	Original Sensor	13 - 15
AX06 0356	Brushless Motor:DC24V 18W	33 - 9
AX40 0186	Heater:120V:9W	43 - 2
AX40 0187	Heater:230V:9W	43 - 2
GA00 0041	Decal: High Temperature	47 - 2
GA00 0041	Decal: High Temperature	25 - 27
GA00 0042	Decal: High Temperature	25 - 12
GA00 0042	Decal: High Temperature	47 - 3
GA00 1011	Decal:Release:Lever:Drum Stay	47 - 4

Part No.	Description	Page and Index No.
GA00 1011	Decal:Release:Lever:Drum Stay	21 - 1
GA00 1041	Decal:Switch:Standby	43 - 5
GA00 1041	Decal:Switch:Standby	47 - 5
GA00 1042	Decal:Switch:Dehumidifier:On/Off	47 - 6
GA00 1042	Decal:Switch:Dehumidifier:On/Off	43 - 6
GA00 1060	Decal:Base:Toner Bottle:K	23 - 22
GA00 1060	Decal:Base:Toner Bottle:K	47 - 8
GA00 1061	Decal:Base:Toner Bottle:M	47 - 8
GA00 1061	Decal:Base:Toner Bottle:M	23 - 21
GA00 1062	Decal:Base:Toner Bottle:C	47 - 8
GA00 1062	Decal:Base:Toner Bottle:C	23 - 20
GA00 1063	Decal:Base:Toner Bottle:Y	23 - 19
GA00 1063	Decal:Base:Toner Bottle:Y	47 - 8
GA00 2023	Decal:Base:Size Indication	47 - 29
GA00 2023	Decal:Base:Size Indication	7 - 39
GA00 3108	Decal:Development Unit:C	21 - 27
GA00 3108	Decal:Development Unit:C	47 - 9
GA00 3109	Decal:Development Uni:M	21 - 26
GA00 3109	Decal:Development Uni:M	47 - 10
GA00 3110	Decal:Development Unit:Y	21 - 13
GA00 3110	Decal:Development Unit:Y	47 - 11
GA00 3111	Decal:Development Unit:K	47 - 12
GA00 3111	Decal:Development Unit:K	21 - 28
GA00 3112	Decal:Fusing:Open And Close	47 - 13
GA00 3114	Decal:Drum Stay:Lock	21 - 7
GA00 3114	Decal:Drum Stay:Lock	47 - 28
GA00 3115	Decal:Drum Stay:Un Lock:Left	47 - 14
GA00 3115	Decal:Drum Stay:Un Lock:Left	21 - 31
GA00 3117	Decal:Size Indication:Manual Feed	47 - 15
GA00 3117	Decal:Size Indication:Manual Feed	5 - 1
GA00 3118	Decal:Paper Set Direction:Paper Tray	7 - 33
GA00 3118	Decal:Paper Set Direction:Paper Tray	47 - 16
GA00 3119	Decal:Fusing	47 - 17
GA00 3119	Decal:Fusing	25 - 10
GA00 3127	Decal:Operate:Lock:Drum Stay	21 - 8

Part No.	Description	Page and Index No.
GA00 3127	Decal:Operate:Lock:Drum Stay	47 - 18
GA00 3130	Decal:Toner Recycling Section	47 - 19
GA00 3130	Decal:Toner Recycling Section	21 - 9
GA00 3131	Decal:Operate:PCU	47 - 20
GA00 3131	Decal:Operate:PCU	21 - 14
GA00 3132	Decal:Operate:Fusing	27 - 5
GA00 3132	Decal:Operate:Fusing	3 - 20
GA00 3132	Decal:Operate:Fusing	15 - 2
GA00 3132	Decal:Operate:Fusing	13 - 16
GA00 3132	Decal:Operate:Fusing	47 - 21
GA00 3137	Decal:Operate:Toner Supply:EXP	47 - 22
GA00 3137	Decal:Operate:Toner Supply:EXP	3 - 5
GA00 3151	Decal:Paper Set Direction	47 - 25
GA00 3151	Decal:Paper Set Direction	7 - 36
GA00 3167	Decal:Caution:Inkjet:NA	5 - 31
GA00 3167	Decal:Caution:Inkjet:NA	47 - 26
GA00 3191	Decal:Slide Rail:K	21 - 6
GA00 3191	Decal:Slide Rail:K	47 - 27
GA00 3192	Decal:Slide Rail:M	47 - 27
GA00 3192	Decal:Slide Rail:M	21 - 6
GA00 3193	Decal:Slide Rail:C	21 - 6
GA00 3193	Decal:Slide Rail:C	47 - 27
GA00 3194	Decal:Slide Rail:Y	21 - 6
GA00 3194	Decal:Slide Rail:Y	47 - 27
GA00 3199	Decal:Toner Supply:Cover:K	3 - 7
GA00 3199	Decal:Toner Supply:Cover:K	47 - 7
GA00 3200	Decal:Toner Supply:Cover:M	47 - 7
GA00 3200	Decal:Toner Supply:Cover:M	3 - 7
GA00 3201	Decal:Toner Supply:Cover:C	47 - 7
GA00 3201	Decal:Toner Supply:Cover:C	3 - 7
GA00 3202	Decal:Toner Supply:Cover:Y	47 - 7
GA00 3202	Decal:Toner Supply:Cover:Y	3 - 7
GA00 3219	Decal:Operate:Manual Feed	5 - 32
GA00 3219	Decal:Operate:Manual Feed	47 - 23
GA00 3221	Decal:Operate:Paper Tray:Switch:EXP	7 - 35

Part No.	Description	Page and Index No.
GA00 3221	Decal:Operate:Paper Tray:Switch:EXP	47 - 24
GA00 3222	Decal:Paper Size	47 - 31
GA01 2002	Filter:Fan:Fusing	3 - 12
GA04 3024	Timing Belt:S3M:318	31 - 11
GA04 3026	Timing Belt:60S2M234	11 - 14
GA04 3027	Timing Belt:60S2M296	11 - 10
GA06 0059	Tension Spring:Manual Feed:Drive	5 - 34
GA06 0061	Tension Spring:Reverse:8.1N	29 - 18
GA06 0078	Compression Spring:Lever:5N	11 - 39
GA06 3047	Spring:Terminal:Power Pack	37 - 10
GA06 3050	Spring:Stopper:Right	15 - 8
GA06 3052	Compression Spring:Manual Feed	5 - 20
GA06 3053	Compression Spring:8N	15 - 13
GA06 3062	Compression Spring:20N	13 - 6
GA06 3063	Compression Spring:2N	5 - 22
GA06 3068	Spring:Stopper:Left	15 - 25
GA06 6044	Torsion Spring:Driven:Duplex	13 - 20
GA06 6045	Torsion Spring:Lever:Duplex:Left	13 - 29
GA06 6046	Torsion Spring:Lever:Duplex:Right	13 - 12
GA08 0025	Bushing:Registration:Driven	13 - 5
GA08 0026	Bushing:Registration:Left	31 - 31
GA08 0027	Bushing:Registration:Right	31 - 22
GA08 2010	Bushing:DIA6:DIA10:9	5 - 13
GA10 0002	Snap Rings:4:1.7T	21 - 4
GA10 0003	Snap Rings:4:2.2T	21 - 35
GA12 0010	Discharge Brush:Exit	29 - 15
GA13 2005	Collar:Toner Supply	35 - 10
GA14 0000	Shaft:On-Off:No.2	27 - 14
GA14 0036	Shaft:Manual Feed:Press Fit	5 - 17
GA14 3003	Screw:MM5:2.5mm	9 - 29
GA14 5008	Shaft:Development	33 - 20
GA14 8010	Shaft:Hinge:Drum Stay	21 - 20
GA14 8011	Shaft:Drive:Agitator	23 - 27
GA14 8015	Pin:Roller:Tray Bottom Plate:DIA2	5 - 5
GA15 1026	Seal:Paper Exit Sub-Unit:Rear	3 - 15

Part No.	Description	Page and Index No.
GA15 1038	Sheet:Slide Rail	21 - 37
GA16 2010	BuFfer:Guide Plate:Exit:Lower	29 - 36
GA16 2011	BuFfer:Cover:Manual Feed Table	5 - 42
GA17 4002	Cushion Sheet:Cover:Exit:Front	3 - 27
GB01 0003	Gear:61Z	27 - 30
GB01 0017	Gear:36Z	11 - 16
GB01 0018	Gear:27Z	11 - 7
GB01 0019	Gear:52Z	11 - 17
GB01 1049	Gear:14Z	31 - 28
GB01 1057	Gear:20Z	11 - 13
GB01 1061	Gear:38Z	31 - 32
GB01 1082	Gear:Development:Idler:No.1	33 - 13
GB01 3051	Gear:33Z	31 - 25
GB01 3052	Gear:24Z	31 - 12
GB01 3055	Gear:38Z	5 - 25
GB01 3056	Gear:14Z	29 - 24
GB01 3057	Gear:17Z	29 - 19
GB01 3060	Gear:28Z	23 - 9
GB01 4001	Gear:16Z	29 - 23
GB01 7032	Gear:20/45Z	31 - 20
GB01 7033	Gear:26/62Z	31 - 23
GB01 7034	Gear:24/45Z	31 - 24
GB01 7035	Gear:24/36Z	31 - 14
GB01 7036	Gear:27/36Z	31 - 15
GB01 7037	Gear:18/51Z	27 - 32
GB01 7037	Gear:18/51Z	33 - 22
GB01 7038	Gear:25/79Z	33 - 23
GB01 7038	Gear:25/79Z	27 - 33
GB01 7043	Gear:34/64Z	35 - 14
GB01 7044	Gear:52Z/21T	11 - 15
GB01 7045	Gear:20Z:21T	11 - 11
GB01 7046	Gear:27/52Z	11 - 12
GB01 7047	Gear:32/32Z	11 - 8
GB01 7049	Gear:14/20Z	29 - 22
GB01 7050	Gear:26/54Z	35 - 9

Part No.	Description	Page and Index No.
GB03 0000	Timing Pulley:Drive:Fusing	31 - 13
GE01 0001	Heat Roller:DIA20	25 - 26
GE01 0010	Hot Roller:DIA28.65	25 - 25
GE02 0010	Pressure Roller:PFA:DIA29.6	25 - 22
GE03 0003	Bushing:Belt Tensioner	25 - 7
GE03 1010	Bushing:Cleaning Felt	25 - 6
GE04 0010	Roller:Belt Tensioner:Fusing Belt	25 - 9
GF02 0033	Registration Roller:Drive	31 - 26
GF02 0034	Roller:Middle	31 - 27
GF02 0035	Exit Roller	29 - 1
GF02 0036	Transport Roller:Duplex	11 - 32
GF02 1005	Registration Roller:Driven	13 - 7
GF02 2006	Roller:Guide:Tray Bottom Plate	5 - 18
GF02 2025	Roller:Driven:Duplex	13 - 19
GF02 5006	Junction Gate	29 - 3
GF03 1003	Paper Feed Roller:MM30	5 - 16
GF04 0010	Roller:Reverse Roller:Driven	29 - 17
GF04 0011	Exit Roller:Driven:Outer	29 - 5
GF04 0012	Exit Roller:Driven	29 - 8
GG06 0000	Hinge:Exit:Ass'y	3 - 2
GG06 1008	Bracket:Hinge:Left	21 - 19
GG06 1009	Bracket:Hinge:Left Middle	21 - 17
GW01 0007	Photo Refiection Sensor:Exit	11 - 25
GW02 0020	Photointerruptor:LG248NL1	21 - 25
GW02 0020	Photointerruptor:LG248NL1	29 - 11
GW02 0020	Photointerruptor:LG248NL1	15 - 17
GW02 0020	Photointerruptor:LG248NL1	33 - 6
GW02 0020	Photointerruptor:LG248NL1	5 - 23
GW02 0020	Photointerruptor:LG248NL1	27 - 21
GW02 0020	Photointerruptor:LG248NL1	9 - 5
GW23 0006	Toner End Sensor	33 - 27
GX06 0016	Brushless Motor:DC 24V 18W	33 - 17
GX06 0017	Brushless Motor:Photoconductor	35 - 5
GX06 0018	Brushless Motor:Development:Color	35 - 6
GX06 0019	Stepper Motor:PM42I048RBG8	11 - 3

Part No.	Description	Page and Index No.
GX06 0021	Polygon Scanner:Type-R	17 - 5
GX11 0019	DC Solenoid:24V:9.6W	5 - 11
GX20 0012	Magnetic Spring Clutch	33 - 14
GX20 0014	Magnetic Clutch:Registration:Ass'y	31 - 2
GX20 0014	Magnetic Clutch:Registration:Ass'y	9 - 1
GX20 0021	Magnetic Clutch:0.25NM	31 - 33
GX44 0011	Heater:NA:850W:120%	25 - 3
GX44 0012	Heater:EU:850W:120%	25 - 3
GX64 0020	Fan Motor - DC24V	35 - 13
GX64 0021	Fan Motor DC24V 1.92W	35 - 1
GX64 0027	Fan Motor - DC24V 1.92W	35 - 4
GX64 0028	Fan Motor DC24V 1.92W	37 - 26
GX64 0029	Fan:MM40x15:NIDEC:L	29 - 29
GX64 0029	Fan:MM40x15:NIDEC:L	11 - 40
GZ23 0028	Power Supply Unit:DOM/NA	39 - 5
GZ23 0041	Power Supply Unit:G-P3:EU/AA	39 - 5
GZ32 0012	Power Pack:CT:G-P2	39 - 3
GZ32 0013	Power Pack:BDTTS:G-P2	37 - 23

Part No.	Description	Page and Index No.
0353 0030N	Screw:M3x3	27 - 113
0353 0030N	Screw:M3x3	33 - 101
0353 0030N	Screw:M3x3	35 - 103
0353 0030N	Screw:M3x3	9 - 105
0353 0060N	Bind Screw - M3x6	33 - 104
0353 0060N	Bind Screw - M3x6	23 - 102
0353 0060N	Bind Screw - M3x6	13 - 104
0353 0250N	Screw:M3x25	27 - 102
0360 3006N	Screw - M3x6	21 - 104
0360 3006N	Screw - M3x6	33 - 108
0360 3006N	Screw - M3x6	25 - 102
0360 3006N	Screw - M3x6	35 - 108
0360 3006N	Screw - M3x6	27 - 114
0450 3008N	Tapping Screw - M3x8	7 - 102
0450 3008N	Tapping Screw - M3x8	29 - 104
0450 3008N	Tapping Screw - M3x8	31 - 105
0450 3008N	Tapping Screw - M3x8	3 - 102
0450 3010N	Tapping Screw - M3x10	29 - 103
0450 3010N	Tapping Screw - M3x10	27 - 104
0450 3010N	Tapping Screw - M3x10	35 - 104
0450 3010N	Tapping Screw - M3x10	31 - 101
0450 3010N	Tapping Screw - M3x10	33 - 110
0450 3010N	Tapping Screw - M3x10	21 - 101
0450 3010N	Tapping Screw - M3x10	15 - 102
0450 3010N	Tapping Screw - M3x10	23 - 101
0450 3010N	Tapping Screw - M3x10	41 - 102
0450 3010N	Tapping Screw - M3x10	3 - 104
0450 3010N	Tapping Screw - M3x10	5 - 102
0450 3010N	Tapping Screw - M3x10	9 - 101
0450 3012N	Tapping Screw:3x12	3 - 103
0450 3025N	Tapping Screw:3x25	11 - 103
0450 3035N	Tapping Screw:3x35	35 - 105
0451 3006N	Tapping Screw - 3x6	5 - 104
0451 3006N	Tapping Screw - 3x6	27 - 105
0451 3006N	Tapping Screw - 3x6	43 - 101

Part No.	Description	Page and Index No.
0451 3006N	Tapping Screw - 3x6	37 - 104
0451 3006N	Tapping Screw - 3x6	31 - 104
0451 3006N	Tapping Screw - 3x6	23 - 104
0451 3006N	Tapping Screw - 3x6	9 - 102
0451 3006N	Tapping Screw - 3x6	39 - 104
0451 3006N	Tapping Screw - 3x6	21 - 102
0451 3006N	Tapping Screw - 3x6	3 - 105
0451 3006N	Tapping Screw - 3x6	33 - 106
0451 3006N	Tapping Screw - 3x6	35 - 102
0451 3006N	Tapping Screw - 3x6	15 - 101
0451 3006N	Tapping Screw - 3x6	41 - 101
0451 3008N	Tapping Screw - M3x8	37 - 108
0451 3010N	Tapping Screw:3x10	3 - 106
0451 3014N	Tapping Screw:3x14	41 - 103
0451 3020N	Tapping Screw:3x20	35 - 101
0451 3020N	Tapping Screw:3x20	37 - 105
0451 3020N	Tapping Screw:3x20	29 - 106
0452 3008N	Tapping Screw - M3x8	17 - 102
0452 3008N	Tapping Screw - M3x8	37 - 101
0452 3010N	Binding Self-tapping Screw:3x10	11 - 102
0452 3010N	Binding Self-tapping Screw:3x10	17 - 101
0453 3006N	Tapping Screw - M3x6	39 - 109
0453 3006N	Tapping Screw - M3x6	41 - 105
0453 3008N	Binding Self Tapping Screw:3x8	9 - 104
0454 3006Q	Tapping Screw - M3x6	43 - 105
0454 3006Q	Tapping Screw - M3x6	37 - 109
0454 3006Q	Tapping Screw - M3x6	35 - 107
0454 3006Q	Tapping Screw - M3x6	23 - 106
0633 0140G	Parallel Pin - 3x14	13 - 101
0703 0030N	Spring Washer:DIA3	27 - 110
0707 4060N	Bushing:DIA4x6	9 - 103
0707 6250N	Bushing:DIA6x25	27 - 103
0720 0040E	Retaining Ring - M4	31 - 103
0720 0040E	Retaining Ring - M4	23 - 103
0720 0040E	Retaining Ring - M4	27 - 107

Part No.	Description	Page and Index No.
0720 0040E	Retaining Ring - M4	13 - 102
0720 0040E	Retaining Ring - M4	29 - 101
0720 0060E	Retaining Ring - M6	27 - 108
0720 0060E	Retaining Ring - M6	15 - 105
0720 0080E	Retaining Ring - M8	35 - 106
0801 0149	Philips Pan Head Screw - M4x6	39 - 108
0805 0089	Retaining Ring - M4	5 - 101
0805 0089	Retaining Ring - M4	7 - 101
0805 0089	Retaining Ring - M4	11 - 104
0805 0089	Retaining Ring - M4	33 - 105
0805 0089	Retaining Ring - M4	13 - 103
0805 0089	Retaining Ring - M4	27 - 112
0805 0092	Retaining Ring - 3M	3 - 101
0805 0092	Retaining Ring - 3M	29 - 102
0805 0092	Retaining Ring - 3M	9 - 107
0954 3008N	Screw - M3x8	25 - 101
0954 3012N	Screw - M3x12	25 - 103
0971 3006A	Philips Polycarbonate Screw - M3x6	27 - 111
1102 4473	CT Connector - 2P	9 - 108
1105 0281	Spacer	39 - 106
1105 0281	Spacer	37 - 106
1105 0329	Clamp - ES-0510	41 - 104
1105 0487	Harness Clamp	43 - 107
1105 0487	Harness Clamp	9 - 106
1105 0487	Harness Clamp	11 - 101
1105 0488	Harness Clamp	23 - 107
1105 0508	Harness Clamp - LWS-0711	33 - 107
1105 0511	Harness Clamp - LWS-0306ZC	41 - 106
1105 0511	Harness Clamp - LWS-0306ZC	43 - 104
1105 0511	Harness Clamp - LWS-0306ZC	5 - 103
1105 0511	Harness Clamp - LWS-0306ZC	39 - 101
1105 0511	Harness Clamp - LWS-0306ZC	33 - 109
1105 0511	Harness Clamp - LWS-0306ZC	29 - 105
1105 0511	Harness Clamp - LWS-0306ZC	37 - 102
1105 0516	Clamp	39 - 102

Part No.	Description	Page and Index No.
1105 0516	Clamp	33 - 103
1105 0516	Clamp	31 - 102
1105 0516	Clamp	37 - 103
1105 0518	Edge Saddle - LES-1010	39 - 103
1105 0522	Edge Saddle - LES0510	43 - 106
1105 0522	Edge Saddle - LES0510	27 - 106
1105 0522	Edge Saddle - LES0510	15 - 103
1105 0534	Clamp	43 - 102
1105 0534	Clamp	33 - 102
1107 0393	Fuse (Glass Case) - 8A - 125V	39 - 105
1107 0629	Fuse: Ceramic Case: 15A 125V	39 - 107
1107 1065	Fuse: ET-4A	39 - 105
1107 1084	Fuse: CES14-8A-N1	39 - 107
1204 2521	Micro Switch	27 - 101
1204 2570	Rocker Switch: Sddje13200	43 - 103
1204 2628	Switch 250V/10A	27 - 109
1204 2736	Switch: CS1A-B2CA	15 - 104
1204 2736	Switch: CS1A-B2CA	21 - 103
1204 2736	Switch: CS1A-B2CA	23 - 105
1407 6362	Eeprom: BR24L64-W	37 - 107
1607 1715	Ferrite Core - RFC-5	19 - 101

Part No.	Description	Page and Index No.
5206 2686	Snap Ring	3 - 26
5215 2621	Snap Ring - M6	11 - 41
5215 2621	Snap Ring - M6	13 - 24
5216 4198	Stepped Screw - Guide Plate	33 - 25
5447 2681	Snap Ring	31 - 3

Part No.	Description	Page and Index No.