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Reissued: 10-Jan-17

Model: VE-P1d	Date: 16-Nov-16	No.: RM136002a

RTB Reissue

The items in **bold italics** have been corrected or added

Subject: Firmware Release Note: Network Support		Prepared by: J. Kitagawa		
From: 2nd Tech	Service Sect., MFP/Printe	r Tech Service Dept.		
Classification:	Troubleshooting	☐ Part information	☐ Action required	
	☐ Mechanical	☐ Electrical	☐ Service manual revision	
	☐ Paper path	☐ Transmit/receive	☐ Retrofit information	
	☐ Product Safety	Other (Firmware)	☐ Tier 2	

This RTB has been issued to announce the firmware release information for the **Network** Support.

Version	Program No.	Effective Date	Availability of RFU
15.67	M1115254E	January 2017 production	Available
15.66	M1115254D	1st Mass production	Available

[&]quot;Available" The firmware can be updated via RFU or SD card. "Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected
15.67	Other changes: Minor bug correction.
15.66	1st Mass production

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Model: VE-P1d	Date: 16-Nov-16	No.: RM136003

Subject: Firmware Release Note: NetworkDocBox			Prepared by: J. Kitagawa
From: 2nd Tech Service Sect., MFP/Printer Tech Service Dept.			
Classification:	Troubleshooting	☐ Part information	Action required
	☐ Mechanical	☐ Electrical	☐ Service manual revision
	☐ Paper path	☐ Transmit/receive	☐ Retrofit information
	☐ Product Safety	Other (Firmware)	☐ Tier 2

This RTB has been issued to announce the firmware release information for the NetworkDocBox.

Version	Program No.	Effective Date	Availability of RFU
1.01	M1115245D	1st Mass production	Available

[&]quot;Available" The firmware can be updated via RFU or SD card. "Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected
1.01	1st Mass production

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Model: VE-P1d	Date: 16-Nov-16	No.: RM136004

Subject: Firmware Release Note: XPS			Prepared by: J. Kitagawa
From: 2nd Tech Service Sect., MFP/Printer Tech Service Dept.			
Classification:	☐ Troubleshooting	☐ Part information	☐ Action required
	☐ Mechanical	☐ Electrical	☐ Service manual revision
	☐ Paper path	☐ Transmit/receive	☐ Retrofit information
	☐ Product Safety	Other (Firmware)	☐ Tier 2

This RTB has been issued to announce the firmware release information for the XPS.

Version	Program No.	Effective Date	Availability of RFU
1.39	M5005654	1st Mass production	Available

Version	Modified Points or Symptom Corrected
1.39	1st Mass production

[&]quot;Available" The firmware can be updated via RFU or SD card. "Not available": The firmware can only be updated via SD card.

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Model: VE-P1d Date: 16-Nov-16 No.: RM136005

Subject: Firmware Release Note: OpeFont		Prepared by: J. Kitagawa	
From: 2nd Tech Service Sect., MFP/Printer Tech Service Dept.			
Classification:	Troubleshooting	☐ Part information	☐ Action required
	☐ Mechanical	☐ Electrical	☐ Service manual revision
	☐ Paper path	☐ Transmit/receive	☐ Retrofit information
	☐ Product Safety	Other (Firmware)	☐ Tier 2

This RTB has been issued to announce the firmware release information for the **OpeFont**.

Version	Program No.	Effective Date	Availability of RFU
1.00	M1365278A	1st Mass production	Available

Note: Definition of Availability of RFU via @Remote "Available" The firmware can be updated via RFU or SD card. "Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected
1.00	1st Mass production

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Reissued: 25-Jan-17

Model: VE-P1d	Date: 16-Nov-16	No.: RM136006a
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RTB Reissue

The items in **bold italics** have been changed or added.

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Subject: Firmware Release Note: OpePanel			Prepared by: J. Kitagawa	
From: 2nd Tech Service Sect., MFP/Printer Tech Service Dept.				
Classification:	☐ Troubleshooting ☐ Mechanical ☐ Paper path ☐ Product Safety	☐ Part information ☐ Electrical ☐ Transmit/receive ☐ Other (Firmware)	☐ Action required ☐ Service manual revision ☐ Retrofit information ☐ Tier 2	

This RTB has been issued to announce the firmware release information for the **OpePanel**.

Version	Program No.	Effective Date	Availability of RFU	
1.03	M1365283C	January 2017 production	Available	
1.02	M1365283B	1st Mass production	Available	

[&]quot;Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected	
1.03	Symptom corrected: - The machine might stall displaying "Please Wait" when the main power turns ON.	
1.02	1st Mass production	

[&]quot;Available" The firmware can be updated via RFU or SD card.

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Model: VE-P1d	Date: 16-Nov-16	No.: RM136008

Subject: Firmware Release Note: Web Support			Prepared by: J. Kitagawa
From: 2nd Tech S	Service Sect., MFP/Printer Tec		
Classification:	☐ Troubleshooting	☐ Part information	Action required
	☐ Mechanical	☐ Electrical	☐ Service manual revision
	☐ Paper path	☐ Transmit/receive	☐ Retrofit information
	☐ Product Safety	Other (Firmware)	☐ Tier 2

This RTB has been issued to announce the firmware release information for the Web Support.

Version	Program No.	Effective Date	Availability of RFU
1.02	M1365248C	1st Mass production	Available

[&]quot;Available" The firmware can be updated via RFU or SD card. "Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected	
1.02	1st Mass production	

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Reissued: 16-Jan-17

Model: VE-P1d	Date: 16-Nov-16	No.: RM136011a

RTB Reissue

The items in **bold italics** have been corrected or added.

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Subject: Firmware Release Note: PDF		Prepared by: J. Kitagawa		
From: 2nd Tech	Service Sect., MFP/Printer Te	ch Service Dept.		
Classification:	Troubleshooting	☐ Part information	☐ Action required	
	☐ Mechanical	☐ Electrical	☐ Service manual revision	
	☐ Paper path	☐ Transmit/receive	☐ Retrofit information	
	☐ Product Safety	Other (Firmware)	⊠ Tier 2	

This RTB has been issued to announce the firmware release information for the PDF.

Version	Program No.	Effective Date	Availability of RFU
1.02	M5005659A	M5005659A January 2017 production	
1.01	M5005659	1st Mass production	Available

[&]quot;Not available": The firmware can only be updated via SD card.

Version	Symptom corrected: - An SC899 error might occur when printing a document that has fewer than four colors for CMYK specified When printing PDF data that includes overprinting via PDF Direct Print, after taking a significant amount of time to print the first few pages in a job, the job might be cancelled. 1st Mass production	
1.02		
1.01		

[&]quot;Available" The firmware can be updated via RFU or SD card.

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Model: VE-P1d	Date: 16-Nov-16	No.: RM136012

Subject: Firmware Release Note: PS3			Prepared by: J. Kitagawa
From: 2nd Tech S	Service Sect., MFP/Printer Tec	h Service Dept.	
Classification:	☐ Troubleshooting	☐ Part information	☐ Action required
	☐ Mechanical	☐ Electrical	☐ Service manual revision
	☐ Paper path	☐ Transmit/receive	☐ Retrofit information
	☐ Product Safety	Other (Firmware)	⊠ Tier 2

This RTB has been issued to announce the firmware release information for the PS3.

Version	ersion Program No. Effective Date		Availability of RFU
1.00	M5005657	1st Mass production	Available

[&]quot;Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected
1.00	1st Mass production

[&]quot;Available" The firmware can be updated via RFU or SD card.

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Reissued: 20-Jan-17

Model: VE-P1d	Date: 16-Nov-16	No.: RM136013a

RTB Reissue

The items in **bold italics** have been corrected or added.

Subject: Firmware Release Note: IRIPS Font			Prepared by: J. Kitagawa
From: 2nd Tech S	ervice Sect., MFP/Printer Tec	h Service Dept.	
Classification:	☐ Troubleshooting ☐ Mechanical ☐ Paper path ☐ Product Safety	☐ Part information ☐ Electrical ☐ Transmit/receive ☐ Other (Firmware)	☐ Action required ☐ Service manual revision ☐ Retrofit information ☐ Tier 2

This RTB has been issued to announce the firmware release information for the IRIPS Font.

Note:

IRIPS Font, which is used in the IRIPS PS3 firmware.

Version	Program No.	Effective Date	Availability of RFU
1.14	M1365277C	February 2017 production	Available
1.08	M1365277B	1st Mass production	Available

[&]quot;Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected
1.14	Symptom corrected: - When conducting host printing, if a resident font is specified in the data, cedillas will not print as expected.
1.08	1st Mass production

[&]quot;Available" The firmware can be updated via RFU or SD card.

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Model: VE-P1d	Date: 16-Nov-16	No.: RM136015
	Date: 10 Her 10	110

Subject: Firmware Release Note: IRIPS PS3			Prepared by: J. Kitagawa
From: 2nd Tech S	Service Sect., MFP/Printer Tec	h Service Dept.	
Classification:	☐ Troubleshooting	☐ Part information	☐ Action required
	☐ Mechanical	☐ Electrical	☐ Service manual revision
	☐ Paper path	☐ Transmit/receive	☐ Retrofit information
	☐ Product Safety	Other (Firmware)	☐ Tier 2

This RTB has been issued to announce the firmware release information for the **IRIPS PS3**.

Version	Program No.	Effective Date	Availability of RFU
1.00	M1365273B	1st Mass production	Available

[&]quot;Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected
1.00	1st Mass production

[&]quot;Available" The firmware can be updated via RFU or SD card.

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Model: VE-P1d	Date: 16-Nov-16	No.: RM136016
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Subject: Firmwar	e Release Note: PCL Font	Prepared by: J. Kitagawa	
From: 2nd Tech S	Service Sect., MFP/Printer Tec		
Classification:	☐ Troubleshooting	☐ Part information	☐ Action required
	☐ Mechanical	☐ Electrical	☐ Service manual revision
	☐ Paper path	☐ Transmit/receive	☐ Retrofit information
	☐ Product Safety	Other (Firmware)	☐ Tier 2

This RTB has been issued to announce the firmware release information for the PCL Font.

Version	Program No.	Effective Date	Availability of RFU
1.11	M0AJ5567	1st Mass production	Available

[&]quot;Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected
1.11	1st Mass production

[&]quot;Available" The firmware can be updated via RFU or SD card.



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Reissued: 02-Mar-17

Model: Brz-P1, Brz-MF1, BR-C2, BR-P2, CH-C1 Office/ <i>Pro</i> ,	Date: 23-May-16	No.: RD255020b
Cor-C1.5, Gim-MF1.5dM, GR-C3, MT-C6, MET-C2ab, MET-C2cde,		
MET-C2yz, MET-P2, Midas-P3, Vesta-P1d_15S		

RTB Reissue

The items in **bold italics** have been corrected or added.

Subject: Firmware	Prepared by: T. Tachibana		
From: 2nd Tech So			
Classification:	☐ Troubleshooting☐ Mechanical☐ Paper path☐ Product Safety	☐ Part information☐ Electrical☐ Transmit/receive☒ Other (Firmware)	☐ Action required☐ Service manual revision☐ Retrofit information☑ Tier 2

This RTB has been issued to announce the firmware release information for the OptionSD FONT.

Version	Program No.	Effective Date	Availability of RFU
0.00	D3BC5277	1st Mass production	Available

[&]quot;Not available": The firmware can only be updated via SD card.

Version		Modified Points or Symptom Corrected
0.00	1st Mass production	

[&]quot;Available": The firmware can be updated via RFU or SD card.

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Model: VE-P1d			Date: 25-Dec-18		:-18	No.: RM136017
Subject: Grainy Image Troubleshooting				Prepared by: Takahiro Tada		
From: 1st Tech. Support Sec. Service Support Dept.						
Classification:	⊠Troubleshooting	☐ Part info	rma	tion	Action	required
	☐ Mechanical	☐ Electrical		☐ Service ma		e manual revision
☐ Paper path ☐ Transmit/re		t/rec	eive	⊠Retrofit	t information	
	☐ Product Safety	Other ()	☐ Tier 2	

SYMPTOM:

Printing on unsupported media (not recommended) with rough surface results in a grainy looking image with white speckles.



SOLUTION:

Change the SP value of the transfer current while confirming the image with the following procedure.

*This solution is part of Limitation List, item No.1 though it has been corrected on this RTB because there was a problem with the item No.1 of the Limitation List.

Note.

- SP C342 These SPs adjust the electrical currents applied to the 2nd transfer, the lower the current for the 2nd transfer, the easier to occur this symptom.
- The SP number of the transfer current is different by Humidity.

PROCEDURE:

- 1. Set the paper type to plain paper 1.
 - < Paper type change method >

 $([Menu] \Rightarrow [Paper Input] \Rightarrow [Paper Type] : (tray name) \Rightarrow Select the paper type)$

- The SP of the following table set the SP value of plain paper 1 in the paper type. And, the default value has been set to plain paper 2. If there is no sign for this symptom, it is recommended to set the paper setting to plain paper 2
- ➤ When using driver command priority setting, change the paper type on the printer driver side.
- 2. Check the value of SP5-801-118(Absolute Humidity).
- 3. Use the following table to change the SP value, depending on the conditions (the value of SP5-801-118, front/back) under which the symptom occurs.
 - Increase the SP value corresponding to the conditions each 3 up until this symptom disappears.
 - Please set the SP value within the range of the following table.

	SP5-801-118≦ 4	4 < SP5-801-118 ≦ 17.5	17.5 < SP5-801-118
Front	SP2-410-003	SP2-408-003	SP2-409-003
FIOIIL	Range from 21 to 33	Range from 21 to 33	Range from 21 to 33
Back	SP2-410-004	SP2-408-004	SP2-409-004
Dack	Range from 14 to 26	Range from 19 to 31	Range from 17 to 29

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Model: VE-P1d Date: 25-Dec-18 No.: RM136017

Limitation List Revision

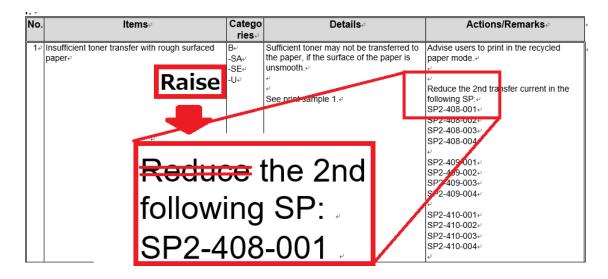
We did correction because there was an error in the following items of the Limitation List.

The following item of Limitation List refers to the same action like this RTB's symptom. Therefore, for the procedure of the following item please refer this RTB.

(Details)

No. : 1

Items: "Insufficient toner transfer with rough surfaced paper"



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Model: VE-P1, MF1, P2, MF2			Da	Date: 23-Jan-18		No.: RD0AB001
Subject: RTB <rm136017: grainy="" image<br="">Troubleshooting> Revision</rm136017:>			Prepared by: Takahiro Tada			
From: 1st Tech. Support Sec. Service Support Dept.						
Classification:	⊠Troubleshooting	☐ Part info	rma	tion	☐ Action	required
	☐ Mechanical ☐ Electrical		ıl		☐ Servic	e manual revision
	☐ Paper path ☐ Transmit/red		t/rec	eive	⊠Retrofit	t information
	☐ Product Safety	Other ()	☐ Tier 2	

RTB<RM136017> Revision:

1. Target model

Troubleshooting procedure of RTB: RM136017 can be used for the whole VE series.

2. The SP number correction

The SP number to check the humidity described in RTB was incorrect.

The correct SP number is SP5-803-118, not SP5-801-118.

To learn about where the mistake was, please refer to the following:

PROCEDURE : .

- Set the paper type to plain paper 1.
 - < Paper type change method > ₽

([Menu] ⇒ [Paper Input] ⇒ [Paper Type] : (tray name) ⇒ Select the paper type) →

- > When using driver command priority setting, change the paper type on the printer driver side. ↩
- 2. Check the value of SP5-801-118 → SP5-803-118(Absolute Humidity) .
- Use the following table to change the SP value, depending on the conditions (the value of SP5-801-118 ⇒ SP5-803-118, front/back) under which the symptom occurs.
 - Increase the SP value corresponding to the conditions each 3 up until this symptom disappears.+
 - > Please set the SP value within the range of the following table.

	SP5-803-118	SP5-803-118	SP5-803-118	
	3P5-801-118 ≤ 4	4 < 3P5-801-118 ≤ 17.5	17.5< SP5-801-118	
Front	SP2-410-003	SP2 - 408 - 003	SP2 - 409 - 003	
	Range from 21 to 33	Range from 21 to 33	Range from 21 to 33	
Back	SP2 - 410 - 004	SP2 - 408 - 004	SP2 - 409 - 004	
	Range from 14 to 26	Range from 19 to 31	Range from 17 to 29	

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Model: Vesta-P1			Date: 23-Apr-19		No.: RM136019	
Subject: Revised laser safety regulation				Prepared by:		
From: Tech Support Sect.,Product Marketing Dept.]			
Classification:	Troubleshooting	☐ Part inform	nation	Action re	equired	
	☐ Mechanical	☐ Electrical			Service manual revision	
	☐ Paper path	☐ Transmit/r			information	
	□ Product Safety	Other ()	☐ Tier 2			

To meet revised laser safety regulation, please apply the following corrections to your field service manual.

Important Safety Notices → General Safety Instructions

Addition:

For Norway

This product is also designed for an IT power distribution system with phase-to-phase voltage 230V.

Important Safety Notices → General Safety Instructions → Safety Labels of the Machine

Addition:

For the machines with the following symbol:



CAUTION

DOUBLE POLE/NEUTRAL FUSING

Turn off the main power switch and disconnect the power cord before disassembling or assembling the parts of the machine.



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Model: Vesta-P1 Date: 23-Apr-19 No.: RM136019

Important Safety Notices → Safety → Prevention of Physical Injury

Correction:

19. For machines installed with the anti-tip components:

Old Description:

The anti-tip components are necessary for meeting the requirements of IEC60950-1, the international standard for safety. The aim of these components is to prevent the products, which are heavy in weight, from toppling as a result of people running into or leaning onto the products, which can lead to serious accidents such as persons becoming trapped under the product. (U.S.: UL60950-1, Europe: EN60950-1) Therefore, removal of such components must always be with the consent of the customer. Do not remove them at your own judgment.

New Description:

The anti-tip components are necessary to prevent the products, which are heavy in weight, from toppling a result of people running into or leaning onto the products, which can lead to serious accidents such persons becoming trapped under the products. Therefore, removal of such components must always be with the consent of the customer. Do not remove them at your own judgment.

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Model: Vesta-P1 Date: 23-Apr-19 No.: RM136019

Important Safety Notices → Laser Safety

WARNING FOR LASER UNIT

WARNING:

Turn off the main switch before attempting any of the procedures in the Laser Unit section. Laser beams can seriously damage your eyes.







_safe006

_safe007



_safe008

Addition:



Addition:

