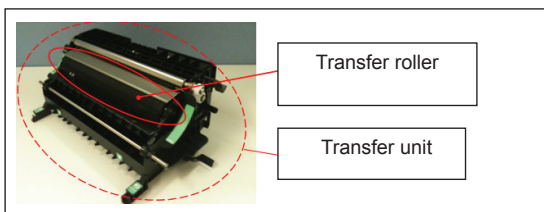


**Do the following whenever you replace the fusing unit,
transfer unit, or transfer roller**

Important: Print out the logging data using SP5-990-004 before you replace either part.

	Part replaced	Action
1	Fusing unit only	Execute SP7-805-022
2	Transfer unit or transfer roller	Execute SP7-804-022
3	Fusing unit & Transfer unit or roller	(No action necessary)



As mentioned above, action is necessary only in the following two cases:

1. If you are only replacing the fusing unit

SP7-805-022 (Unit Counter Restore)

If only the fusing unit is replaced, the counters for the paper transfer unit will be cleared by the fusing unit's new detection mechanism. After replacement, execute this SP mode. Then, check the following SP modes to make sure that the counters have been restored to the values before replacement.

SP7-803-020 (2TR DistA)

SP7-803-021 (2TR DistB)

2. If you are only replacing the transfer unit or transfer roller

SP7-804-022 (Unit Counter Reset)

Execute this SP mode in order to reset the counter values for the paper transfer unit. Then, check the following SP modes to make sure that the counters have been reset to a value of "0".

SP7-803-018 (2TR CntA)

SP7-803-019 (2TR CntB)

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Printed in China

JA (JP) EN (US) M878-8602



M8788602