

Model: Model PE-P1/MF1		Date: 25-Feb-08	No.: MG165001
Modified Article: Gears & Rollers		Prepared by: H.K.	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☒ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
GB011119	GB011133	GEAR – 15Z	1 - 1	X/X	17	14	X/O as a set
GF020039	GF020053	EXIT ROLLER	1 - 1	X/X	17	7	
	07200040E	RETAINING RING – M4	0 - 1		17	*105	
GF020049	GF020054	TRANSPORT ROLLER:DUPLEX	1 - 1	X/X	13	4	X/O as a set
GB011119 (not listed)	GB011133	GEAR – 15Z	1 - 1	X/X	13	*20	
	07200040E	RETAINING RING – M4	n – n+1		13	102	

*: New index

Change:

- 1) The shapes of the gear and rollers were changed.
- 2) The gears are attached with retaining rings (before: nylon snaps).
- 3) The illustration on page 12 was corrected (see below).

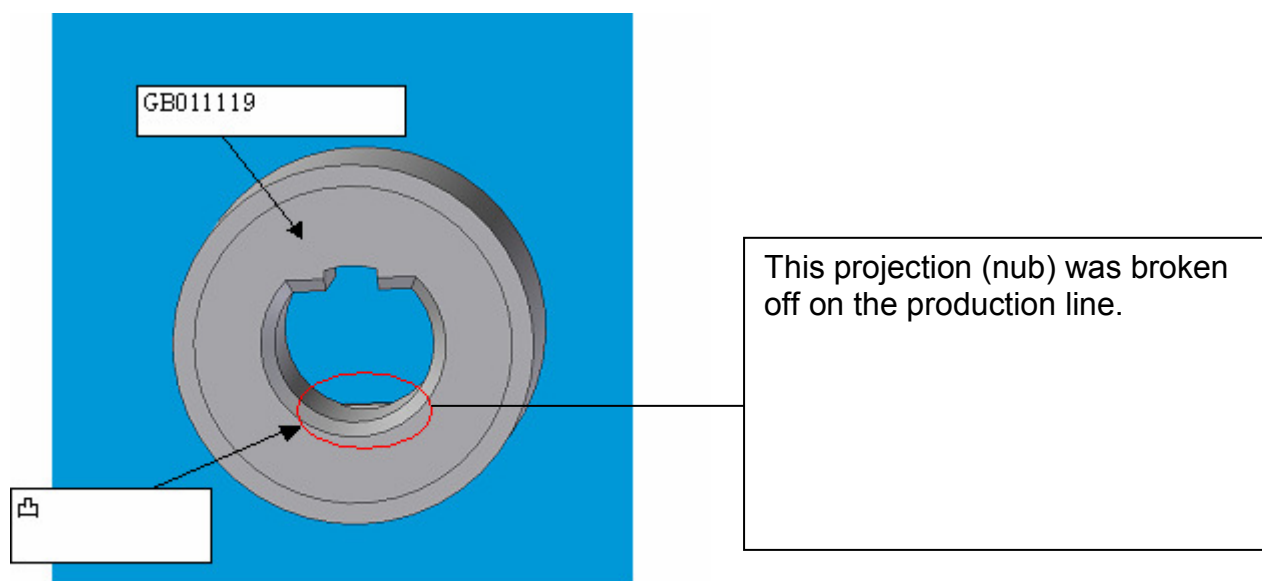
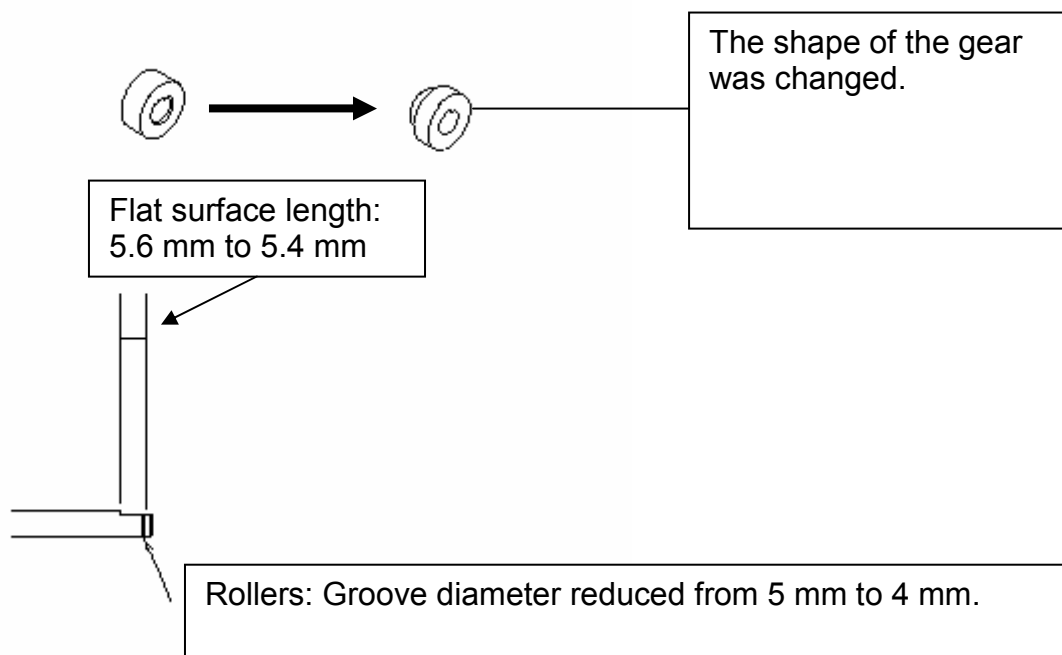
Reason: To further ensure that the gear stays fixed in place on the assembly line.

Important: If you replace the old gear or old roller in the field, make sure to install the new gear, new roller, and retaining ring **together as a set**.

Model: Model PE-P1/MF1

Date: 25-Feb-08

No.: MG165001



Model: Model PE-P1/MF1

Date: 25-Feb-08

No.: MG165001

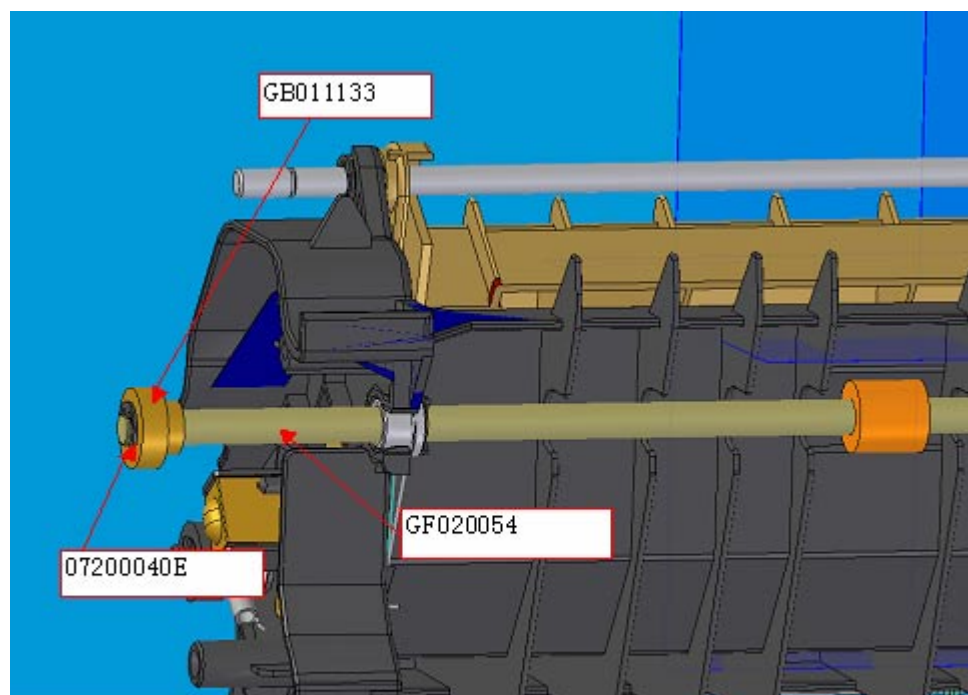
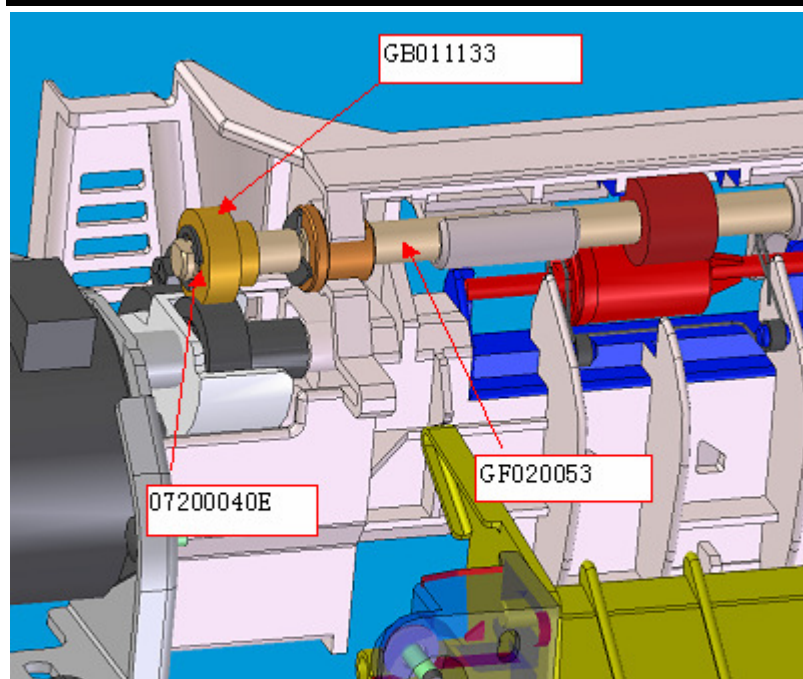
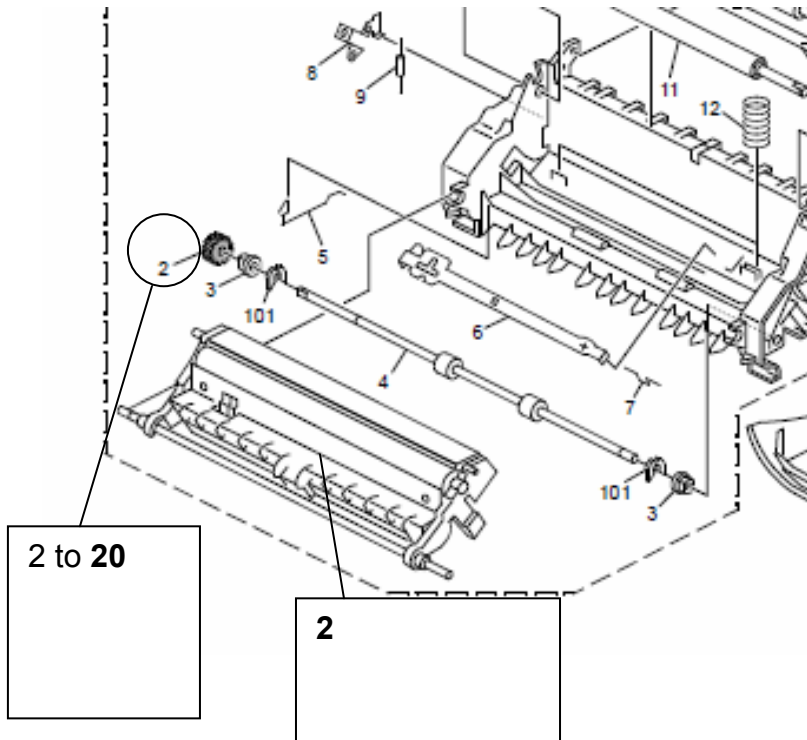


Illustration correction

Page 12

Two index numbers were corrected as shown below.



Model: Model PE-P1/MF1

Date: 25-Feb-08

No.: MG165001

**SRD (China) Production
Printer Version**

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh Aficio SP C220N	120/60	USA	G165-17	Q9588600001
Ricoh Aficio SP C220N	110/60	Taiwan	G165-19	Q9588600366
Ricoh Aficio SP C220N	220/50, 60	China	G165-21	From first production
Gestetner SP C220N Nashuatec SP C220N Rex Rotary SP C220N	220/50, 60	Europe	G165-22	Q9688500725
Ricoh Aficio SP C220N Lanier SP C 220N	220/50, 60	Europe, Asia, etc	G165-27	Q9588500877
Savin SP C 220N Gestetner SP C 220N Lanier SP C 220N	120/60	USA	G165-51	Q9588501147

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh Aficio SP C221N	120/60	USA	G166-17	Q9688500001
Gestetner SP C221N Nashuatec SP C221N Rex Rotary SP C221N	220/50, 60	Europe	G166-22	Q9688500581
Ricoh Aficio SP C221N Lanier SP C 221N	220/50, 60	Europe, Asia, etc	G166-27	Q9688500997
Savin SP C 221N Gestetner SP C 221N Lanier SP C 221N	120/60	USA	G166-51	Q9688501849

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh Aficio SP C222DN	120/60	USA	G167-17	Q9788500401
Ricoh Aficio SP C222DN	220/50, 60	China	G167-21	From first production
Gestetner SP C222DN Nashuatec SP C222DN Rex Rotary SP C222DN	220/50, 60	Europe	G167-22	Q9788500901
Ricoh Aficio SP C222DN Lanier SP C222DN	220/50, 60	Europe, Asia, etc	G167-27	Q9788501141

Model: Model PE-P1/MF1			Date: 25-Feb-08	No.: MG165001
Savin SP C222DN Gestetner SP C222DN Lanier SP C222DN	120/60	USA	G167-51	Q9788501667

MF Version

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SP C220S Gestetner SP C220S Lanier SP C220S	120/60	USA	G181-11	S278860023
Ricoh Aficio SP C220S	120/60	USA	G181-17	S2788600042
Ricoh Aficio SP C220S	220/50, 60	China	G181-21	From first production
Gestetner SP C220S Nashuatec SP C220S Rex Rotary SP C220S	220/50, 60	Europe	G181-22	S2788500431
Ricoh Aficio SP C220S Lanier SP C220S	220/50, 60	Europe, Asia, etc	G181-27	S2788500482

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SP C221SF Gestetner SP C221SF Lanier SP C221SF	120/60	USA	G183-11	S2888500001
Ricoh Aficio SP C221SF	120/60	USA	G183-17	S2888500041
Ricoh Aficio SP C221SF	220/50, 60	China	G183-21	From first production
Gestetner SP C221SF Nashuatec SP C221SF Rex Rotary SP C221SF	220/50, 60	Europe	G183-22	S2888500576
Ricoh Aficio SP C221SF Lanier SP C221SF	220/50, 60	Europe, Asia, etc	G183-27	S2888500726

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SP C222SF Gestetner SP C222SF Lanier SP C222SF	120/60	USA	G184-11	S3088500001
Ricoh Aficio SP C222SF	120/60	USA	G184-17	S3088500081
Gestetner SP C222SF	220/50,	Europe	G184-22	S3088501009

Model: Model PE-P1/MF1		Date: 25-Feb-08		No.: MG165001
Nashuatec SP C222SF Rex Rotary SP C222SF	60			
Ricoh Aficio SP C222SF Lanier SP C222SF	220/50, 60	Europe, Asia, etc	G184-27	S3088501149

Model: Model PE-P1/MF1		Date: 14-Mar-08	No.: MG165002
Modified Article: Terminal AIO		Prepared by: H.K.	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☒ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G1665739	G1665716	TERMINAL:AIO	16 - 16	O/O	25 51	21 15	

Change: The length of the terminal hook was decreased from 17.4±0.4mm to 17.2±0.5mm.
Reason: To facilitate assembly.

Reissued: 28-Mar-08

Model: Model PE-P1/MF1	Date: 14-Mar-08	No.: MG165003b
------------------------	-----------------	----------------

MB Reissue

The items in ***bold italics*** were corrected or added.

Modified Article: Chinese, Taiwanese information		Prepared by: H.K.	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other		
	☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards		
	☒ Part standardization ☐ Product Safety ()		

Change:

- 1) **Table 1:** The materials of these parts were changed (**China** version only).
- 2) **Table 2:** P/N correction (**China** version only).
- 3) **Table 3:** These parts were added (**China and Taiwan** versions only).

Reason:

- 1) **Table 1:** Parts standardization with the EU version.
- 2) **Table 2:** Correction.
- 3) **Table 3:** To support the China and Taiwan versions.

Table 1 (China version only):

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G1661273	G1661333	COVER:RIGHT:EU (China)	1 - 1	O/O	3 31	27 28	
G1661276	G1661336	COVER:LEFT:EU (China)	1 - 1	O/O	3 31	1 18	

Table 2 (China version only):

Incorrect part number	Correct part number	Description	Q'ty	Int	Page	Index	Note
G1831264	G1831274	REAR COVER – EU (China)	1 - 1		31	8	
	H4524105	MODULER CORD:6PIN-6PIN (China)	1		31	12	

Table 3 (China and Taiwan versions only):

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	G1651403	OPERATION PANEL ASS'Y - CHINESE	1		3	9	
	G1651404	OPERATION PANEL ASS'Y - TAIWANESE	1		3	9	
	<i>11500409</i>	<i>POWER SUPPLY CODE:125V:15A:TWN (TAIWAN)</i>	<i>1</i>		<i>3</i>	<i>13</i>	

Model: Model PE-P1/MF1		Date: 1-Apr-08	No.: MG165004
Modified Article: TRANSFER UNIT		Prepared by: H.K.	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☒ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G1663800	G1653805	TRANSFER UNIT	1 - 1	O/O	13	*	

Change: An instruction sheet was added for user replacement of the transfer unit.

Reason: To minimize service site visits.

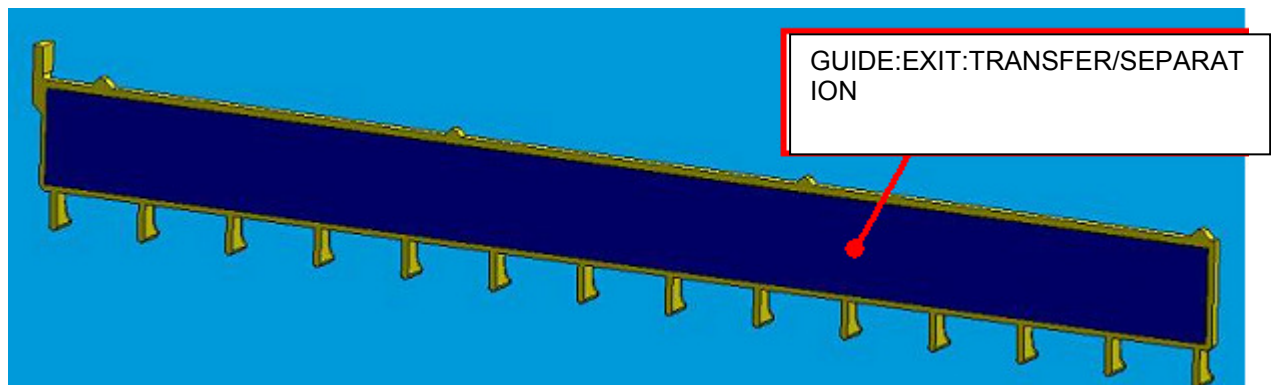
Model: Model PE-P1/MF1		Date: 3-Apr-08	No.: MG165005
Modified Article: Transfer/Separation Exit Guide		Prepared by: H.K.	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☒ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	G1663958	GUIDE:EXIT:TRANSFER/SEPARATION	0 - 1		13	*20	

*:New index

Change: The part in the table was added to the paper transfer unit.

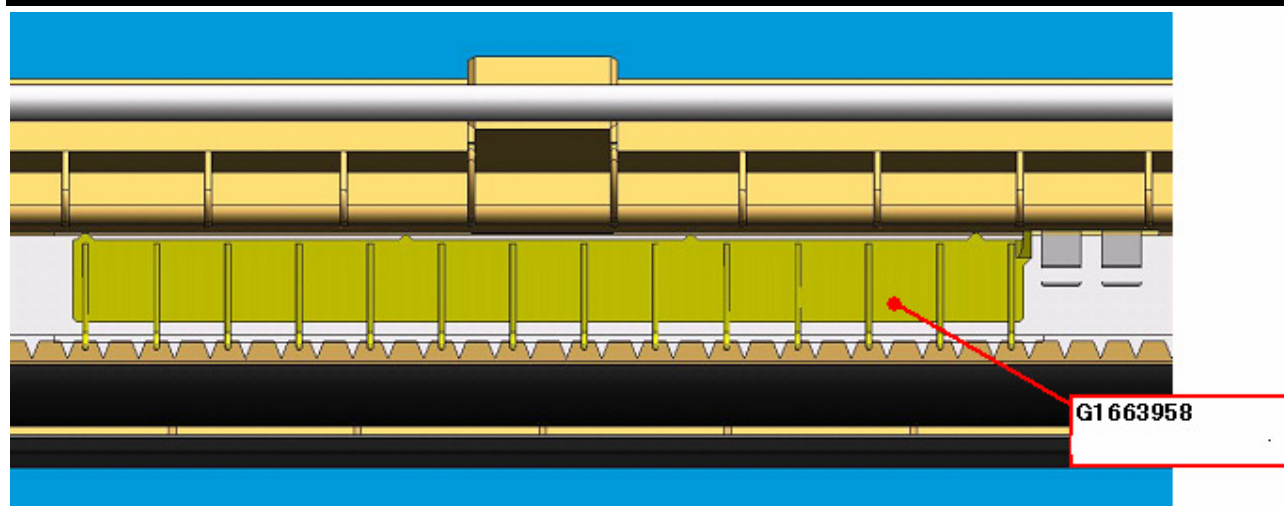
Reason: To further ensure that extra toner does not get onto postcards and other small thick paper types.



Model: Model PE-P1/MF1

Date: 3-Apr-08

No.: MG165005


**SRD (China) Production
Printer Version**

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh Aficio SP C220N	120/60	USA	G165-17	Q95886xxxxx
Ricoh Aficio SP C220N	110/60	Taiwan	G165-19	Q95886xxxxx
Ricoh Aficio SP C220N	220/50, 60	China	G165-21	From first production
Gestetner SP C220N Nashuatec SP C220N Rex Rotary SP C220N	220/50, 60	Europe	G165-22	Q96886xxxxx
Ricoh Aficio SP C220N Lanier SP C 220N	220/50, 60	Europe, Asia, etc	G165-27	Q95886xxxxx
Savin SP C 220N Gestetner SP C 220N Lanier SP C 220N	120/60	USA	G165-51	Q9588501147

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh Aficio SP C221N	120/60	USA	G166-17	Q96886xxxxx
Gestetner SP C221N Nashuatec SP C221N Rex Rotary SP C221N	220/50, 60	Europe	G166-22	Q96886xxxxx
Ricoh Aficio SP C221N Lanier SP C 221N	220/50, 60	Europe, Asia, etc	G166-27	Q96886xxxxx

Model: Model PE-P1/MF1			Date: 3-Apr-08	No.: MG165005
Savin SP C 221N Gestetner SP C 221N Lanier SP C 221N	120/60	USA	G166-51	Q96886xxxxxx

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh Aficio SP C222DN	120/60	USA	G167-17	Q97886xxxxx
Ricoh Aficio SP C222DN	220/50, 60	China	G167-21	From first production
Gestetner SP C222DN Nashuatec SP C222DN Rex Rotary SP C222DN	220/50, 60	Europe	G167-22	Q97886xxxxx
Ricoh Aficio SP C222DN Lanier SP C222DN	220/50, 60	Europe, Asia, etc	G167-27	Q97886xxxxx
Savin SP C222DN Gestetner SP C222DN Lanier SP C222DN	120/60	USA	G167-51	Q97886xxxxx

MF Version

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SP C220S Gestetner SP C220S Lanier SP C220S	120/60	USA	G181-11	S27886xxxxx
Ricoh Aficio SP C220S	120/60	USA	G181-17	S27886xxxxx
Ricoh Aficio SP C220S	220/50, 60	China	G181-21	From first production
Gestetner SP C220S Nashuatec SP C220S Rex Rotary SP C220S	220/50, 60	Europe	G181-22	S27886xxxxx
Ricoh Aficio SP C220S Lanier SP C220S	220/50, 60	Europe, Asia, etc	G181-27	S27886xxxxx

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SP C221SF Gestetner SP C221SF Lanier SP C221SF	120/60	USA	G183-11	S28886xxxxx

Model: Model PE-P1/MF1			Date: 3-Apr-08	No.: MG165005
Ricoh Aficio SP C221SF	120/60	USA	G183-17	S28886xxxxx
Ricoh Aficio SP C221SF	220/50, 60	China	G183-21	From first production
Gestetner SP C221SF Nashuatec SP C221SF Rex Rotary SP C221SF	220/50, 60	Europe	G183-22	S28886xxxxx
Ricoh Aficio SP C221SF Lanier SP C221SF	220/50, 60	Europe, Asia, etc	G183-27	S28886xxxxx

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SP C222SF Gestetner SP C222SF Lanier SP C222SF	120/60	USA	G184-11	S30886xxxxx
Ricoh Aficio SP C222SF	120/60	USA	G184-17	S30886xxxxx
Gestetner SP C222SF Nashuatec SP C222SF Rex Rotary SP C222SF	220/50, 60	Europe	G184-22	S30886xxxxx
Ricoh Aficio SP C222SF Lanier SP C222SF	220/50, 60	Europe, Asia, etc	G184-27	S30886xxxxx

Model: Model PE-P1/MF1 (MF1 only)		Date: 7-May-08	No.: MG165006
Modified Article: Main PCB		Prepared by: H.K.	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☒ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G1835650	G1835652	PCB: MAIN: ASS'Y	1 – 1	X/O	49	9	

For details, please refer to RTB No. RG165006.

SRD (China) Production MF Version

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SP C220S Gestetner SP C220S Lanier SP C220S	120/60	USA	G181-11	S27888XXXXX
Ricoh Aficio SP C220S	120/60	USA	G181-17	S27888XXXXX
Ricoh Aficio SP C220S	220/50, 60	China	G181-21	From first Production
Gestetner SP C220S Nashuatec SP C220S Rex Rotary SP C220S	220/50, 60	Europe	G181-22	S27888XXXXX
Ricoh Aficio SP C220S Lanier SP C220S	220/50, 60	Europe, Asia, etc	G181-27	S2788800396

Model: Model PE-P1/MF1 (MF1 only)

Date: 7-May-08

No.: MG165006

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SP C221SF Gestetner SP C221SF Lanier SP C221SF	120/60	USA	G183-11	S2888800003
Ricoh Aficio SP C221SF	120/60	USA	G183-17	S2888800071
Ricoh Aficio SP C221SF	220/50, 60	China	G183-21	From First Production
Gestetner SP C221SF Nashuatec SP C221SF Rex Rotary SP C221SF	220/50, 60	Europe	G183-22	S2888800354
Ricoh Aficio SP C221SF Lanier SP C221SF	220/50, 60	Europe, Asia, etc	G183-27	S28888XXXXX

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SP C222SF Gestetner SP C222SF Lanier SP C222SF	120/60	USA	G184-11	S3088800001
Ricoh Aficio SP C222SF	120/60	USA	G184-17	S3088800320
Gestetner SP C222SF Nashuatec SP C222SF Rex Rotary SP C222SF	220/50, 60	Europe	G184-22	S3088800569
Ricoh Aficio SP C222SF Lanier SP C222SF	220/50, 60	Europe, Asia, etc	G184-27	S3088801469

Model: Model PE-P1/MF1 (MF1 only)		Date: 8-May-08	No.: MG165007
Modified Article: Brake Bracket & Damper Rack		Prepared by: H.K.	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Note: This MB only applies to the MF1. The old parts in the table are still used on the printer model.

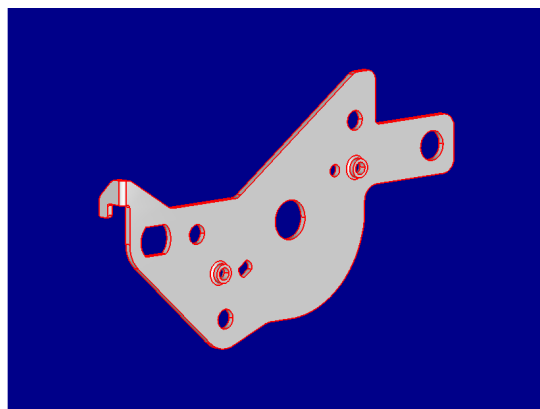
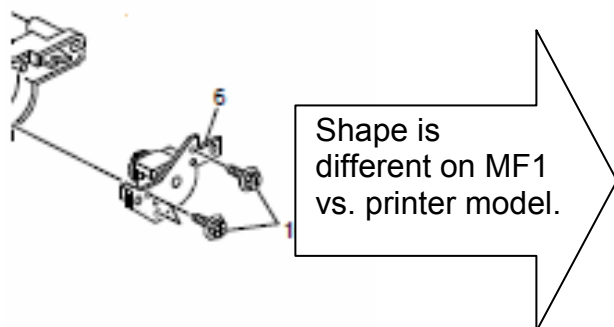
Incorrect part number	Correct part number	Description	Q'ty	Int	Page	Index	Note
G1661240	G1661382	BRACKET: BRAKE: COVER: UPPER (G181/G183/G184)	1 - 1		9	6	1
G1661342		RACK:DAMPER	1 - 0		29	11	2

Change:

- 1) The part number and illustration for the bracket were corrected (MF1 only).
- 2) The "Rack: Damper" was deleted (MF1 only).

Reason:

- 1) This part number and illustration are for the printer model.
- 2) This part is for the printer model (unnecessary for the MF1).

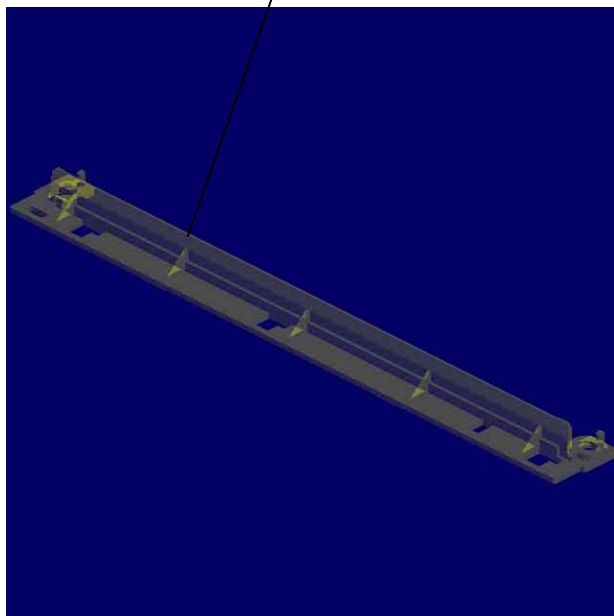
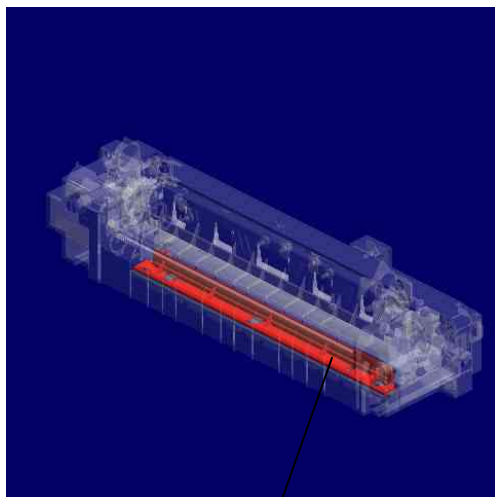


Model: Model PE-P1/MF1		Date: 18-Jun-08	No.: MG165008
Modified Article: FUSING ENTRANCE GUIDE – UPPER		Prepared by: H.K.	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	G1664071	FUSING ENTRANCE GUIDE - UPPER	0 - 1		15	*6	

*: New index

Reason/Change: The following part and illustration were missing from the Parts Catalog.

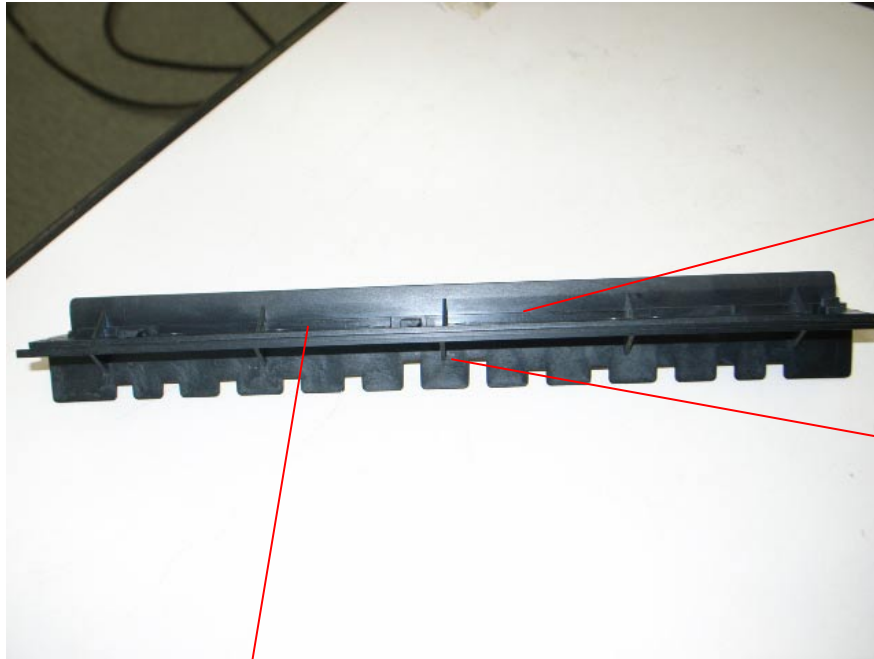
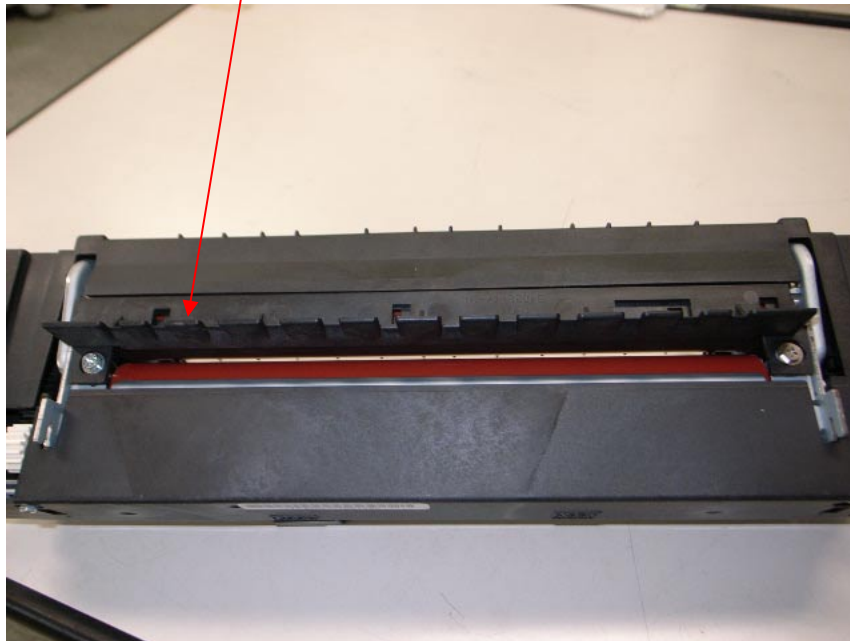


G1664071: FUSING ENTRANCE GUIDE - UPPER

Model: Model PE-P1/MF1

Date: 18-Jun-08

No.: MG165008

**G1664071**FUSING
ENTRANCE
GUIDE - UPPER**G1664072**FUSING
ENTRANCE GUIDE
- LOWER

Model: Model PE –P1/MF1		Date: 2-Jul-08	No.: MG165009
Modified Article: Power Pack		Prepared by: H.K.	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☒ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
GZ300001	GZ300003	POWER PACK	1 - 1	X/O	25 51	23 11	

Change: The power pack circuits were changed.

Reason: To eliminate occurrences of SC300 when the transport rollers are highly negatively charged (SC300 is unnecessary under these conditions).

**SRD (China) Production
Printer Version**

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh Aficio SP C220N	120/60	USA	G165-17	Q9589100301
Ricoh Aficio SP C220N	110/60	Taiwan	G165-19	Q9589000092
Ricoh Aficio SP C220N	220/50, 60	China	G165-21	Q95891xxxxx
Gestetner SP C220N Nashuatec SP C220N Rex Rotary SP C220N	220/50, 60	Europe	G165-22	Q9589000167
Ricoh Aficio SP C220N Lanier SP C 220N	220/50, 60	Europe, Asia, etc	G165-27	Q9589001253
Savin SP C 220N Gestetner SP C 220N Lanier SP C 220N	120/60	USA	G165-51	Q95891xxxxx

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh Aficio SP C221N	120/60	USA	G166-17	Q96891xxxxx
Gestetner SP C221N Nashuatec SP C221N Rex Rotary SP C221N	220/50, 60	Europe	G166-22	Q96891xxxxx
Ricoh Aficio SP C221N Lanier SP C 221N	220/50, 60	Europe, Asia, etc	G166-27	Q96891xxxxx

Model: Model PE –P1/MF1			Date: 2-Jul-08	No.: MG165009
Savin SP C 221N Gestetner SP C 221N Lanier SP C 221N	120/60	USA	G166-51	Q96891xxxxx

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh Aficio SP C222DN	120/60	USA	G167-17	Q97891xxxxx
Ricoh Aficio SP C222DN	220/50, 60	China	G167-21	Q9789000158
Gestetner SP C222DN Nashuatec SP C222DN Rex Rotary SP C222DN	220/50, 60	Europe	G167-22	Q97891xxxxx
Ricoh Aficio SP C222DN Lanier SP C222DN	220/50, 60	Europe, Asia, etc	G167-27	Q97891xxxxx
Savin SP C222DN Gestetner SP C222DN Lanier SP C222DN	120/60	USA	G167-51	Q97891xxxxx

MF Version

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SP C220S Gestetner SP C220S Lanier SP C220S	120/60	USA	G181-11	S27891xxxxx
Ricoh Aficio SP C220S	120/60	USA	G181-17	S27891xxxxx
Ricoh Aficio SP C220S	220/50, 60	China	G181-21	S2789000085
Gestetner SP C220S Nashuatec SP C220S Rex Rotary SP C220S	220/50, 60	Europe	G181-22	S27891xxxxx
Ricoh Aficio SP C220S Lanier SP C220S	220/50, 60	Europe, Asia, etc	G181-27	S27891xxxxx

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SP C221SF Gestetner SP C221SF Lanier SP C221SF	120/60	USA	G183-11	S2889000137
Ricoh Aficio SP C221SF	120/60	USA	G183-17	S2889000544

Model: Model PE –P1/MF1			Date: 2-Jul-08	No.: MG165009
Ricoh Aficio SP C221SF	220/50, 60	China	G183-21	S28891xxxxx
Gestetner SP C221SF Nashuatec SP C221SF Rex Rotary SP C221SF	220/50, 60	Europe	G183-22	S28891xxxxx
Ricoh Aficio SP C221SF Lanier SP C221SF	220/50, 60	Europe, Asia, etc	G183-27	S28891xxxxx

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SP C222SF Gestetner SP C222SF Lanier SP C222SF	120/60	USA	G184-11	S3089100361
Ricoh Aficio SP C222SF	120/60	USA	G184-17	S3089002034
Gestetner SP C222SF Nashuatec SP C222SF Rex Rotary SP C222SF	220/50, 60	Europe	G184-22	S30891xxxxx
Ricoh Aficio SP C222SF Lanier SP C222SF	220/50, 60	Europe, Asia, etc	G184-27	S3089002135

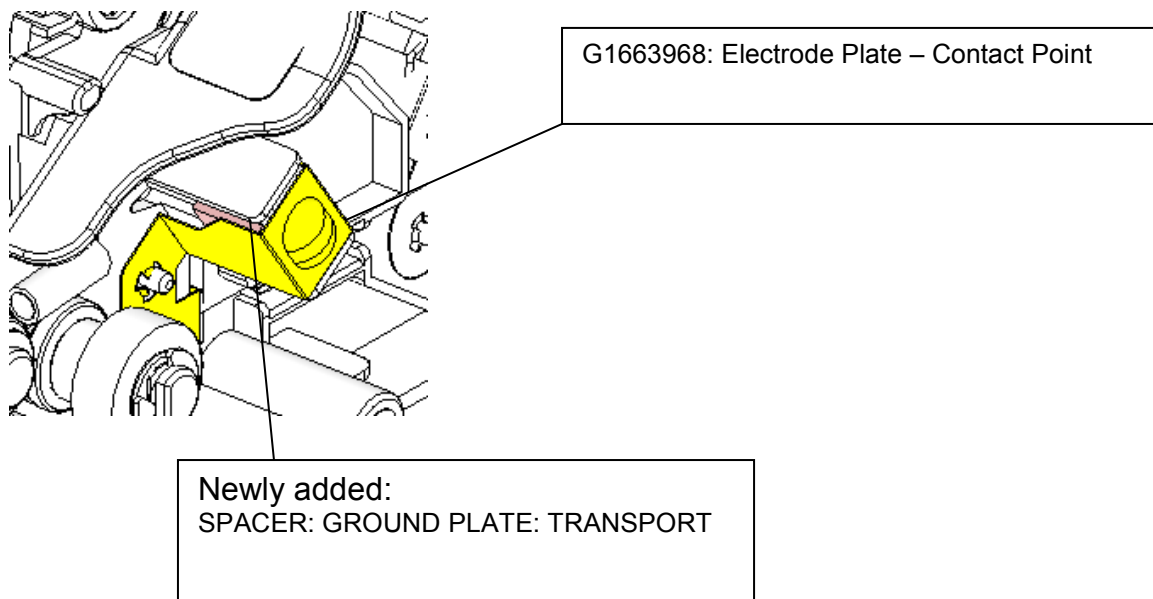
Model: Model PE-P1/MF1		Date: 8-Sep-08	No.: MG165010
Modified Article: SPACER: GROUND PLATE		Prepared by: H.K.	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☒ Other
	☐ To facilitate assembly	☐ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	G1663983	SPACER: GROUND PLATE: TRANSPORT	0 - 1		13	*22	

*: new index

Change: A transport ground plate spacer was added under the Electrode Plate.

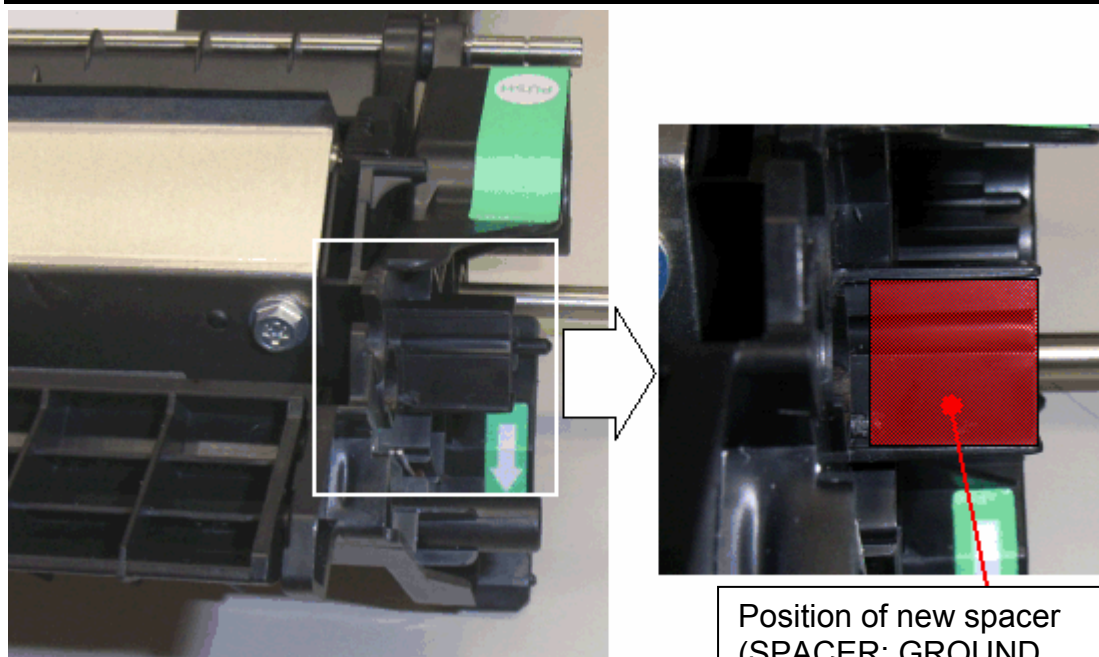
Reason: To ensure the grounding of the transfer unit.



Model: Model PE-P1/MF1

Date: 8-Sep-08

No.: MG165010



Position of new spacer
(SPACER: GROUND
PLATE: TRANSPORT)

**SRD (China) Production
Printer Version**

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh Aficio SP C220N	120/60	USA	G165-17	Q95893xxxxx
Ricoh Aficio SP C220N	110/60	Taiwan	G165-19	Q95893xxxxx
Ricoh Aficio SP C220N	220/50, 60	China	G165-21	Q95893xxxxx
Gestetner SP C220N Nashuatec SP C220N Rex Rotary SP C220N	220/50, 60	Europe	G165-22	Q9589300059
Ricoh Aficio SP C220N Lanier SP C 220N	220/50, 60	Europe, Asia, etc	G165-27	Q9589200440
Savin SP C 220N Gestetner SP C 220N Lanier SP C 220N	120/60	USA	G165-51	Q95893xxxxx

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh Aficio SP C221N	120/60	USA	G166-17	Q96893xxxxx
Gestetner SP C221N Nashuatec SP C221N Rex Rotary SP C221N	220/50, 60	Europe	G166-22	Q96893xxxxx
Ricoh Aficio SP C221N	220/50,	Europe, Asia, etc	G166-27	Q96893xxxxx

Model: Model PE-P1/MF1		Date: 8-Sep-08		No.: MG165010
Lanier SP C 221N	60			
Savin SP C 221N	120/60	USA	G166-51	Q96893xxxxx
Gestetner SP C 221N				
Lanier SP C 221N				

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh Aficio SP C222DN	120/60	USA	G167-17	Q9789300001
Ricoh Aficio SP C222DN	220/50, 60	China	G167-21	Q97893xxxxx
Gestetner SP C222DN Nashuatec SP C222DN Rex Rotary SP C222DN	220/50, 60	Europe	G167-22	Q97893xxxxx
Ricoh Aficio SP C222DN Lanier SP C222DN	220/50, 60	Europe, Asia, etc	G167-27	Q9789200065
SP C222DN	220/50, 60	Korea	G167-29	Q97893xxxxx
Savin SP C222DN Gestetner SP C222DN Lanier SP C222DN	120/60	USA	G167-51	Q97893xxxxx

MF Version

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SP C220S Gestetner SP C220S Lanier SP C220S	120/60	USA	G181-11	S2789300001
Ricoh Aficio SP C220S	120/60	USA	G181-17	S27893xxxxx
Ricoh Aficio SP C220S	220/50, 60	China	G181-21	S2789300009
Gestetner SP C220S Nashuatec SP C220S Rex Rotary SP C220S	220/50, 60	Europe	G181-22	S2789300069
Ricoh Aficio SP C220S Lanier SP C220S	220/50, 60	Europe, Asia, etc	G181-27	S27893xxxxx

Model: Model PE-P1/MF1			Date: 8-Sep-08	No.: MG165010
MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SP C221SF Gestetner SP C221SF Lanier SP C221SF	120/60	USA	G183-11	S28893xxxxx
Ricoh Aficio SP C221SF	120/60	USA	G183-17	S28893xxxxx
Ricoh Aficio SP C221SF	220/50, 60	China	G183-21	S2889300001
Gestetner SP C221SF Nashuatec SP C221SF Rex Rotary SP C221SF	220/50, 60	Europe	G183-22	S28893xxxxx
Ricoh Aficio SP C221SF Lanier SP C221SF	220/50, 60	Europe, Asia, etc	G183-27	S2889300037

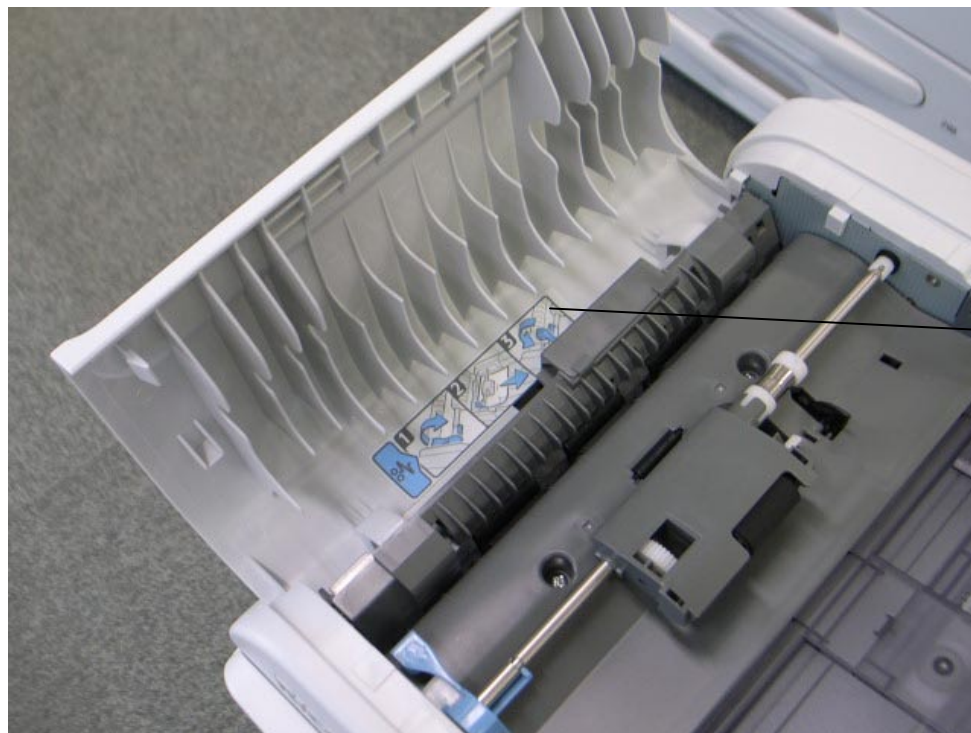
MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SP C222SF Gestetner SP C222SF Lanier SP C222SF	120/60	USA	G184-11	S30893xxxxx
Ricoh Aficio SP C222SF	120/60	USA	G184-17	S3089300253
Gestetner SP C222SF Nashuatec SP C222SF Rex Rotary SP C222SF	220/50, 60	Europe	G184-22	S3089300323
Ricoh Aficio SP C222SF Lanier SP C222SF	220/50, 60	Europe, Asia, etc	G184-27	S3089200413
SP C222SF	220/50, 60	Korea	G184-29	S30893xxxxx

Model: Model PE-P1/MF1 (MF1 only)		Date: 8-Sep-08	No.: MG165011
Modified Article: ADF Decal		Prepared by: H.K.	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	G1831822	ADF DECAL - PICK-UP PAPER JAM	0 - 1		55 39	*33 *17	

*:New index

Change/Reason: This part was not listed in the parts catalog.



ADF Decal -
PICK-UP PAPER
JAM

Model: Model PE-P1/MF1		Date: 12-Nov-08	No.: MG165012
Modified Article: TAPPING SCREW		Prepared by: H.K.	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☒ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
03603008N	04543008Q	TAPPING SCREW:3X8	3 - 3	O/O	3 31	102 102	

Reason: The shape of the bottom tip of the screw was changed (rounded).

Change: Parts standardization with future models.

Model: Model PE-P1/MF1		Date: 17-Nov-08	No.: MG165013
Modified Article: Density Sensor		Prepared by: H.K.	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☒ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G1666002	G1666003	DENSITY SENSOR:ASS'Y	1 - 1	X/O	11	18	

Change: The material of the cleaner for the density sensor was changed.

Reason: To improve the efficiency of TM sensor cleaning.

SRD (China) Production Printer Version

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh Aficio SP C220N	120/60	USA	G165-17	Q95895xxxxx
Ricoh Aficio SP C220N	110/60	Taiwan	G165-19	Q95895xxxxx
Ricoh Aficio SP C220N	220/50, 60	China	G165-21	Q95895xxxxx
Gestetner SP C220N Nashuatec SP C220N Rex Rotary SP C220N	220/50, 60	Europe	G165-22	Q9589500048
Ricoh Aficio SP C220N Lanier SP C 220N	220/50, 60	Europe, Asia, etc	G165-27	Q9589400329
Savin SP C 220N Gestetner SP C 220N Lanier SP C 220N	120/60	USA	G165-51	Q95895xxxxx

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh Aficio SP C221N	120/60	USA	G166-17	Q96895xxxxx
Gestetner SP C221N Nashuatec SP C221N Rex Rotary SP C221N	220/50, 60	Europe	G166-22	Q96895xxxxx
Ricoh Aficio SP C221N Lanier SP C 221N	220/50, 60	Europe, Asia, etc	G166-27	Q96895xxxxx

Model: Model PE-P1/MF1			Date: 17-Nov-08	No.: MG165013
Savin SP C 221N Gestetner SP C 221N Lanier SP C 221N	120/60	USA	G166-51	Q9689500012

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh Aficio SP C222DN	120/60	USA	G167-17	Q97895xxxxx
Ricoh Aficio SP C222DN	220/50, 60	China	G167-21	Q97895xxxxx
Gestetner SP C222DN Nashuatec SP C222DN Rex Rotary SP C222DN	220/50, 60	Europe	G167-22	Q97895xxxxx
Ricoh Aficio SP C222DN Lanier SP C222DN	220/50, 60	Europe, Asia, etc	G167-27	Q97895xxxxx
SP C222DN	220/50, 60	Korea	G167-29	Q97895xxxxx
Savin SP C222DN Gestetner SP C222DN Lanier SP C222DN	120/60	USA	G167-51	Q97895xxxxx

MF Version

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SP C220S Gestetner SP C220S Lanier SP C220S	120/60	USA	G181-11	S27895xxxxx
Ricoh Aficio SP C220S	120/60	USA	G181-17	S27895xxxxx
Ricoh Aficio SP C220S	220/50, 60	China	G181-21	S27895xxxxx
Gestetner SP C220S Nashuatec SP C220S Rex Rotary SP C220S	220/50, 60	Europe	G181-22	S27895xxxxx
Ricoh Aficio SP C220S Lanier SP C220S	220/50, 60	Europe, Asia, etc	G181-27	S27895xxxxx

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
------------	------	-------------	------	---------------

Model: Model PE-P1/MF1			Date: 17-Nov-08	No.: MG165013
Savin SP C221SF Gestetner SP C221SF Lanier SP C221SF	120/60	USA	G183-11	S28895xxxxx
Ricoh Aficio SP C221SF	120/60	USA	G183-17	S28895xxxxx
Ricoh Aficio SP C221SF	220/50, 60	China	G183-21	S28895xxxxx
Gestetner SP C221SF Nashuatec SP C221SF Rex Rotary SP C221SF	220/50, 60	Europe	G183-22	S28895xxxxx
Ricoh Aficio SP C221SF Lanier SP C221SF	220/50, 60	Europe, Asia, etc	G183-27	S28895xxxxx

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Savin SP C222SF Gestetner SP C222SF Lanier SP C222SF	120/60	USA	G184-11	S30895xxxxx
Ricoh Aficio SP C222SF	120/60	USA	G184-17	S30895xxxxx
Gestetner SP C222SF Nashuatec SP C222SF Rex Rotary SP C222SF	220/50, 60	Europe	G184-22	S30895xxxxx
Ricoh Aficio SP C222SF Lanier SP C222SF	220/50, 60	Europe, Asia, etc	G184-27	S3089400700
SP C222SF	220/50, 60	Korea	G184-29	S30895xxxxx

Model: Model PE-P1/MF1		Date: 16-Dec-08	No.: MG165014
Modified Article: Screw		Prepared by: H.K.	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☒ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G1665713	M0185754	SCREW	1 - 1	O/O	25 49	11 4	

Due to part standardization with other models, the screw was changed.



Part Change Information List

Date: April 30, 2009

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number
Model PE-P1/MF1	G165	200904		G1664463	M0184464	GUIDE:PLATE:EXIT:OUTER	4	2	X/X		17	29	B		Y		V0900133
Model PE-P1/MF1	G166	200904		G1664463	M0184464	GUIDE:PLATE:EXIT:OUTER	4	2	X/X		17	29	B		Y		V0900133
Model PE-P1/MF1	G167	200904		G1664463	M0184464	GUIDE:PLATE:EXIT:OUTER	4	2	X/X		17	29	B		Y		V0900133
Model PE-P1/MF1	G181	200904		G1664463	M0184464	GUIDE:PLATE:EXIT:OUTER	4	2	X/X		17	29	B		Y		V0900133
Model PE-P1/MF1	G183	200904		G1664463	M0184464	GUIDE:PLATE:EXIT:OUTER	4	2	X/X		17	29	B		Y		V0900133
Model PE-P1/MF1	G184	200904		G1664463	M0184464	GUIDE:PLATE:EXIT:OUTER	4	2	X/X		17	29	B		Y		V0900133
Model PE-P1/MF1	G165	200904			M0182608	COVER:BASE	0	1			7	28	A		Y		V0900133
Model PE-P1/MF1	G166	200904			M0182608	COVER:BASE	0	1			7	28	A		Y		V0900133
Model PE-P1/MF1	G167	200904			M0182608	COVER:BASE	0	1			7	28	A		Y		V0900133
Model PE-P1/MF1	G181	200904			M0182608	COVER:BASE	0	1			7	28	A		Y		V0900133
Model PE-P1/MF1	G183	200904			M0182608	COVER:BASE	0	1			7	28	A		Y		V0900133
Model PE-P1/MF1	G184	200904			M0182608	COVER:BASE	0	1			7	28	A		Y		V0900133
Model PE-P1/MF1	G165	200904			AA132013	SPACER	0	1			7	29			Y		V0900718
Model PE-P1/MF1	G166	200904			AA132013	SPACER	0	1			7	29			Y		V0900718
Model PE-P1/MF1	G167	200904			AA132013	SPACER	0	1			7	29			Y		V0900718
Model PE-P1/MF1	G181	200904			AA132013	SPACER	0	1			7	29			Y		V0900718
Model PE-P1/MF1	G183	200904			AA132013	SPACER	0	1			7	29			Y		V0900718
Model PE-P1/MF1	G184	200904			AA132013	SPACER	0	1			7	29			Y		V0900718
Model PE-P1/MF1	G165	200904			D0094511	SPACER:DIA8.0:1.5MM	0	1			7	29			Y		V0900718
Model PE-P1/MF1	G166	200904			D0094511	SPACER:DIA8.0:1.5MM	0	1			7	29			Y		V0900718
Model PE-P1/MF1	G167	200904			D0094511	SPACER:DIA8.0:1.5MM	0	1			7	29			Y		V0900718
Model PE-P1/MF1	G181	200904			D0094511	SPACER:DIA8.0:1.5MM	0	1			7	29			Y		V0900718
Model PE-P1/MF1	G183	200904			D0094511	SPACER:DIA8.0:1.5MM	0	1			7	29			Y		V0900718
Model PE-P1/MF1	G184	200904			D0094511	SPACER:DIA8.0:1.5MM	0	1			7	29			Y		V0900718
Model PE-P1/MF1	G165	200904		G1662562	M0182562	BASE:ADHESION	1	1	X/O		7	15	A		Y		V0900133
Model PE-P1/MF1	G166	200904		G1662562	M0182562	BASE:ADHESION	1	1	X/O		7	15	A		Y		V0900133
Model PE-P1/MF1	G167	200904		G1662562	M0182562	BASE:ADHESION	1	1	X/O		7	15	A		Y		V0900133
Model PE-P1/MF1	G181	200904		G1662562	M0182562	BASE:ADHESION	1	1	X/O		7	15	A		Y		V0900133
Model PE-P1/MF1	G183	200904		G1662562	M0182562	BASE:ADHESION	1	1	X/O		7	15	A		Y		V0900133
Model PE-P1/MF1	G184	200904		G1662562	M0182562	BASE:ADHESION	1	1	X/O		7	15	A		Y		V0900133
Model PE-P1/MF1	G165	200904		GF020053	GF020055	EXIT ROLLER	2	2	X/X		17	7	B		Y		V0900133
Model PE-P1/MF1	G166	200904		GF020053	GF020055	EXIT ROLLER	2	2	X/X		17	7	B		Y		V0900133
Model PE-P1/MF1	G167	200904		GF020053	GF020055	EXIT ROLLER	2	2	X/X		17	7	B		Y		V0900133
Model PE-P1/MF1	G181	200904		GF020053	GF020055	EXIT ROLLER	2	2	X/X		17	7	B		Y		V0900133
Model PE-P1/MF1	G183	200904		GF020053	GF020055	EXIT ROLLER	2	2	X/X		17	7	B		Y		V0900133
Model PE-P1/MF1	G184	200904		GF020053	GF020055	EXIT ROLLER	2	2	X/X		17	7	B		Y		V0900133
Model PE-P1/MF1	G165	200904		G1664459	M0184459	ROLLER:DRIVEN:EXIT:OUTER	2	2	X/X		17	11	B		Y		V0900133
Model PE-P1/MF1	G166	200904		G1664459	M0184459	ROLLER:DRIVEN:EXIT:OUTER	2	2	X/X		17	11	B		Y		V0900133
Model PE-P1/MF1	G167	200904		G1664459	M0184459	ROLLER:DRIVEN:EXIT:OUTER	2	2	X/X		17	11	B		Y		V0900133
Model PE-P1/MF1	G181	200904		G1664459	M0184459	ROLLER:DRIVEN:EXIT:OUTER	2	2	X/X		17	11	B		Y		V0900133
Model PE-P1/MF1	G183	200904		G1664459	M0184459	ROLLER:DRIVEN:EXIT:OUTER	2	2	X/X		17	11	B		Y		V0900133
Model PE-P1/MF1	G184	200904		G1664459	M0184459	ROLLER:DRIVEN:EXIT:OUTER	2	2	X/X		17	11	B		Y		V0900133
Model PE-P1/MF1	G165	200904		G1664460	M0184460	SPRING:PRESSURE:EXIT:OUTER	2	2	X/X		17	9	B		Y		V0900133
Model PE-P1/MF1	G166	200904		G1664460	M0184460	SPRING:PRESSURE:EXIT:OUTER	2	2	X/X		17	9	B		Y		V0900133
Model PE-P1/MF1	G167	200904		G1664460	M0184460	SPRING:PRESSURE:EXIT:OUTER	2	2	X/X		17	9	B		Y		V0900133
Model PE-P1/MF1	G181	200904		G1664460	M0184460	SPRING:PRESSURE:EXIT:OUTER	2	2	X/X		17	9	B		Y		V0900133
Model PE-P1/MF1	G183	200904		G1664460	M0184460	SPRING:PRESSURE:EXIT:OUTER	2	2	X/X		17	9	B		Y		V0900133
Model PE-P1/MF1	G184	200904		G1664460	M0184460	SPRING:PRESSURE:EXIT:OUTER	2	2	X/X		17	9	B		Y		V0900133
Model PE-P1/MF1	G165	200904		G1664458	M0184458	SPRING:PRESSURE:EXIT:INNER	2	2	X/X		17	10	B		Y		V0900133
Model PE-P1/MF1	G166	200904		G1664458	M0184458	SPRING:PRESSURE:EXIT:INNER	2	2	X/X		17	10	B		Y		V0900133
Model PE-P1/MF1	G167	200904		G1664458	M0184458	SPRING:PRESSURE:EXIT:INNER	2	2	X/X		17	10	B		Y		V0900133

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number
Model PE-P1/MF1	G181	200904		G1664458	M0184458	SPRING:PRESSURE:EXIT:INNER	2	2	X/X		17	10	B		Y		V0900133
Model PE-P1/MF1	G183	200904		G1664458	M0184458	SPRING:PRESSURE:EXIT:INNER	2	2	X/X		17	10	B		Y		V0900133
Model PE-P1/MF1	G184	200904		G1664458	M0184458	SPRING:PRESSURE:EXIT:INNER	2	2	X/X		17	10	B		Y		V0900133
Model PE-P1/MF1	G165	200904			M0184450	EXIT GUIDE ASS'Y	0	1			17	30	B		Y		V0900133
Model PE-P1/MF1	G166	200904			M0184450	EXIT GUIDE ASS'Y	0	1			17	30	B		Y		V0900133
Model PE-P1/MF1	G167	200904			M0184450	EXIT GUIDE ASS'Y	0	1			17	30	B		Y		V0900133
Model PE-P1/MF1	G181	200904			M0184450	EXIT GUIDE ASS'Y	0	1			17	30	B		Y		V0900133
Model PE-P1/MF1	G183	200904			M0184450	EXIT GUIDE ASS'Y	0	1			17	30	B		Y		V0900133
Model PE-P1/MF1	G184	200904			M0184450	EXIT GUIDE ASS'Y	0	1			17	30	B		Y		V0900133



Part Change Information List

Date: May 30, 2009

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number
PE-P1/MF1	G165	200905		G1663974	M0353974	COMPRESSION SPRING:HOUSING:TRANSPORT	2	2	X/O		5	19					V0901408
PE-P1/MF1	G166	200905		G1663974	M0353974	COMPRESSION SPRING:HOUSING:TRANSPORT	2	2	X/O		5	19					V0901408
PE-P1/MF1	G167	200905		G1663974	M0353974	COMPRESSION SPRING:HOUSING:TRANSPORT	2	2	X/O		5	19					V0901408
PE-P1/MF1	G181	200905		G1663974	M0353974	COMPRESSION SPRING:HOUSING:TRANSPORT	2	2	X/O		5	19					V0901408
PE-P1/MF1	G183	200905		G1663974	M0353974	COMPRESSION SPRING:HOUSING:TRANSPORT	2	2	X/O		5	19					V0901408
PE-P1/MF1	G184	200905		G1663974	M0353974	COMPRESSION SPRING:HOUSING:TRANSPORT	2	2	X/O		5	19					V0901408
PE-P1/MF1	G165	200905		G1661102	M0181102	BRACKET:MOTOR:ASSY	1	1	X/X		21	3A	X/O		RG165020		V0900721
PE-P1/MF1	G166	200905		G1661102	M0181102	BRACKET:MOTOR:ASSY	1	1	X/X		21	3A	X/O		RG165020		V0900721
PE-P1/MF1	G167	200905		G1661102	M0181102	BRACKET:MOTOR:ASSY	1	1	X/X		21	3A	X/O		RG165020		V0900721
PE-P1/MF1	G181	200905		G1661102	M0181102	BRACKET:MOTOR:ASSY	1	1	X/X		21	3A	X/O		RG165020		V0900721
PE-P1/MF1	G183	200905		G1661102	M0181102	BRACKET:MOTOR:ASSY	1	1	X/X		21	3A	X/O		RG165020		V0900721
PE-P1/MF1	G184	200905		G1661102	M0181102	BRACKET:MOTOR:ASSY	1	1	X/X		21	3A	X/O		RG165020		V0900721
PE-P1/MF1	G165	200905		GB017101	GB010121	GEAR:AIO:DRIVE:1	1	1	X/X		21	21A	X/O		RG165020		V0900721
PE-P1/MF1	G166	200905		GB017101	GB010121	GEAR:AIO:DRIVE:1	1	1	X/X		21	21A	X/O		RG165020		V0900721
PE-P1/MF1	G167	200905		GB017101	GB010121	GEAR:AIO:DRIVE:1	1	1	X/X		21	21A	X/O		RG165020		V0900721
PE-P1/MF1	G181	200905		GB017101	GB010121	GEAR:AIO:DRIVE:1	1	1	X/X		21	21A	X/O		RG165020		V0900721
PE-P1/MF1	G183	200905		GB017101	GB010121	GEAR:AIO:DRIVE:1	1	1	X/X		21	21A	X/O		RG165020		V0900721
PE-P1/MF1	G184	200905		GB017101	GB010121	GEAR:AIO:DRIVE:1	1	1	X/X		21	21A	X/O		RG165020		V0900721
PE-P1/MF1	G165	200905			GB017120	GEAR:AIO:JOINT:2	0	1			21	20A	X/O		RG165020		V0900721
PE-P1/MF1	G166	200905			GB017120	GEAR:AIO:JOINT:2	0	1			21	20A	X/O		RG165020		V0900721
PE-P1/MF1	G167	200905			GB017120	GEAR:AIO:JOINT:2	0	1			21	20A	X/O		RG165020		V0900721
PE-P1/MF1	G181	200905			GB017120	GEAR:AIO:JOINT:2	0	1			21	20A	X/O		RG165020		V0900721
PE-P1/MF1	G183	200905			GB017120	GEAR:AIO:JOINT:2	0	1			21	20A	X/O		RG165020		V0900721
PE-P1/MF1	G184	200905			GB017120	GEAR:AIO:JOINT:2	0	1			21	20A	X/O		RG165020		V0900721
PE-P1/MF1	G181	200905		G1831763	G1831765	CCD:MODULE:ASS'Y	1	1	X/O		47	4			RG165019		V0900713
PE-P1/MF1	G183	200905		G1831763	G1831765	CCD:MODULE:ASS'Y	1	1	X/O		47	4			RG165019		V0900713
PE-P1/MF1	G184	200905		G1831763	G1831765	CCD:MODULE:ASS'Y	1	1	X/O		47	4			RG165019		V0900713



Part Change Information List

Date: June 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
PE-P1/MF1	G165	200906		G1662527	M0182527	PAPER TRAY	1	1	O/O		7	*			RG165017		V0900133	8120666
PE-P1/MF1	G166	200906		G1662527	M0182527	PAPER TRAY	1	1	O/O		7	*			RG165017		V0900133	8120666
PE-P1/MF1	G167	200906		G1662527	M0182527	PAPER TRAY	1	1	O/O		7	*			RG165017		V0900133	8120666
PE-P1/MF1	G181	200906		G1662527	M0182527	PAPER TRAY	1	1	O/O		7	*			RG165017		V0900133	8120666
PE-P1/MF1	G183	200906		G1662527	M0182527	PAPER TRAY	1	1	O/O		7	*			RG165017		V0900133	8120666
PE-P1/MF1	G184	200906		G1662527	M0182527	PAPER TRAY	1	1	O/O		7	*			RG165017		V0900133	8120666
PE-P1/MF1	G165	200906		G1660601	G1650600	INTERMEDIATE TRANSFER SECTION	1	1	O/O		11	11			RG165021		V0804850	8120947
PE-P1/MF1	G166	200906		G1660601	G1650600	INTERMEDIATE TRANSFER SECTION	1	1	O/O		11	11			RG165021		V0804850	8120947
PE-P1/MF1	G167	200906		G1660601	G1650600	INTERMEDIATE TRANSFER SECTION	1	1	O/O		11	11			RG165021		V0804850	8120947
PE-P1/MF1	G181	200906		G1660601	G1650600	INTERMEDIATE TRANSFER SECTION	1	1	O/O		11	11			RG165021		V0804850	8120947
PE-P1/MF1	G183	200906		G1660601	G1650600	INTERMEDIATE TRANSFER SECTION	1	1	O/O		11	11			RG165021		V0804850	8120947
PE-P1/MF1	G184	200906		G1660601	G1650600	INTERMEDIATE TRANSFER SECTION	1	1	O/O		11	11			RG165021		V0804850	8120947
PE-P1/MF1	G183	200906		G1832596	G1832614	PCB:DIP:ON OFF DETECTOR	1	1	X/O		43	2			RG165019		V0900713	9020100
PE-P1/MF1	G184	200906		G1832596	G1832614	PCB:DIP:ON OFF DETECTOR	1	1	X/O		43	2			RG165019		V0900713	9020100
PE-P1/MF1	G181	200906		G1662571	G1831784	SHEET:SCANNER	1	1	X/O		47	14					V0900713	9020100
PE-P1/MF1	G183	200906		G1662571	G1831784	SHEET:SCANNER	1	1	X/O		47	14					V0900713	9020100
PE-P1/MF1	G184	200906		G1662571	G1831784	SHEET:SCANNER	1	1	X/O		47	14					V0900713	9020100



Part Change Information List

Date: August 31, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
PE-P1/MF1	G183	200908		G1832584	G1832613	PCB:DIP:FEED	1	1	X/O		41	14			RG165019		V0900713	9020100
PE-P1/MF1	G184	200908		G1832584	G1832613	PCB:DIP:FEED	1	1	X/O		41	14			RG165019		V0900713	9020100
PE-P1/MF1	G183	200908		G1832568	G1832612	PCB:DIP:SET SENSOR	1	1	X/O		43	22			RG165019		V0900713	9020100
PE-P1/MF1	G184	200908		G1832568	G1832612	PCB:DIP:SET SENSOR	1	1	X/O		43	22			RG165019		V0900713	9020100



Part Change Information List

Date: October 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
PE-P1/MF1	G165	200910		G1663290	G1663331	DECAL - BLACK	1	1	X/O		29	17					V0901791	9051252
PE-P1/MF1	G165	200910		G1663290	G1663331	DECAL - BLACK	1	1	X/O		55	1					V0901791	9051252
PE-P1/MF1	G165	200910		G1663292	G1663333	DECAL - CYAN	1	1	X/O		29	14					V0901791	9051252
PE-P1/MF1	G165	200910		G1663292	G1663333	DECAL - CYAN	1	1	X/O		55	3					V0901791	9051252
PE-P1/MF1	G165	200910		G1663293	G1663334	DECAL - YELLOW	1	1	X/O		29	16					V0901791	9051252
PE-P1/MF1	G165	200910		G1663293	G1663334	DECAL - YELLOW	1	1	X/O		55	2					V0901791	9051252
PE-P1/MF1	G166	200910		G1663290	G1663331	DECAL - BLACK	1	1	X/O		29	17					V0901791	9051252
PE-P1/MF1	G166	200910		G1663290	G1663331	DECAL - BLACK	1	1	X/O		55	1					V0901791	9051252
PE-P1/MF1	G166	200910		G1663292	G1663333	DECAL - CYAN	1	1	X/O		29	14					V0901791	9051252
PE-P1/MF1	G166	200910		G1663292	G1663333	DECAL - CYAN	1	1	X/O		55	3					V0901791	9051252
PE-P1/MF1	G166	200910		G1663293	G1663334	DECAL - YELLOW	1	1	X/O		29	16					V0901791	9051252
PE-P1/MF1	G166	200910		G1663293	G1663334	DECAL - YELLOW	1	1	X/O		55	2					V0901791	9051252
PE-P1/MF1	G167	200910		G1663290	G1663331	DECAL - BLACK	1	1	X/O		29	17					V0901791	9051252
PE-P1/MF1	G167	200910		G1663290	G1663331	DECAL - BLACK	1	1	X/O		55	1					V0901791	9051252
PE-P1/MF1	G167	200910		G1663292	G1663333	DECAL - CYAN	1	1	X/O		29	14					V0901791	9051252
PE-P1/MF1	G167	200910		G1663292	G1663333	DECAL - CYAN	1	1	X/O		55	3					V0901791	9051252
PE-P1/MF1	G167	200910		G1663293	G1663334	DECAL - YELLOW	1	1	X/O		29	16					V0901791	9051252
PE-P1/MF1	G167	200910		G1663293	G1663334	DECAL - YELLOW	1	1	X/O		55	2					V0901791	9051252
PE-P1/MF1	G181	200910		G1663290	G1663331	DECAL - BLACK	1	1	X/O		29	17					V0901791	9051252
PE-P1/MF1	G181	200910		G1663290	G1663331	DECAL - BLACK	1	1	X/O		55	1					V0901791	9051252
PE-P1/MF1	G181	200910		G1663292	G1663333	DECAL - CYAN	1	1	X/O		29	14					V0901791	9051252
PE-P1/MF1	G181	200910		G1663292	G1663333	DECAL - CYAN	1	1	X/O		55	3					V0901791	9051252
PE-P1/MF1	G181	200910		G1663293	G1663334	DECAL - YELLOW	1	1	X/O		29	16					V0901791	9051252
PE-P1/MF1	G181	200910		G1663293	G1663334	DECAL - YELLOW	1	1	X/O		55	2					V0901791	9051252
PE-P1/MF1	G183	200910		G1663290	G1663331	DECAL - BLACK	1	1	X/O		29	17					V0901791	9051252
PE-P1/MF1	G183	200910		G1663290	G1663331	DECAL - BLACK	1	1	X/O		55	1					V0901791	9051252
PE-P1/MF1	G183	200910		G1663292	G1663333	DECAL - CYAN	1	1	X/O		29	14					V0901791	9051252
PE-P1/MF1	G183	200910		G1663292	G1663333	DECAL - CYAN	1	1	X/O		55	3					V0901791	9051252
PE-P1/MF1	G183	200910		G1663293	G1663334	DECAL - YELLOW	1	1	X/O		29	16					V0901791	9051252
PE-P1/MF1	G183	200910		G1663293	G1663334	DECAL - YELLOW	1	1	X/O		55	2					V0901791	9051252
PE-P1/MF1	G184	200910		G1663290	G1663331	DECAL - BLACK	1	1	X/O		29	17					V0901791	9051252
PE-P1/MF1	G184	200910		G1663290	G1663331	DECAL - BLACK	1	1	X/O		55	1					V0901791	9051252
PE-P1/MF1	G184	200910		G1663292	G1663333	DECAL - CYAN	1	1	X/O		29	14					V0901791	9051252
PE-P1/MF1	G184	200910		G1663292	G1663333	DECAL - CYAN	1	1	X/O		55	3					V0901791	9051252
PE-P1/MF1	G184	200910		G1663293	G1663334	DECAL - YELLOW	1	1	X/O		29	16					V0901791	9051252
PE-P1/MF1	G184	200910		G1663293	G1663334	DECAL - YELLOW	1	1	X/O		55	2					V0901791	9051252



Part Change Information List

Date: November 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
PE-P1/MF1	G165	200911		G1662620	M0352620	FRICTION PAD	1	1	O/O		7	14					V0901023	9030575
PE-P1/MF1	G166	200911		G1662620	M0352620	FRICTION PAD	1	1	O/O		7	14					V0901023	9030575
PE-P1/MF1	G167	200911		G1662620	M0352620	FRICTION PAD	1	1	O/O		7	14					V0901023	9030575
PE-P1/MF1	G181	200911		G1662620	M0352620	FRICTION PAD	1	1	O/O		7	14					V0901023	9030575
PE-P1/MF1	G183	200911		G1662620	M0352620	FRICTION PAD	1	1	O/O		7	14					V0901023	9030575
PE-P1/MF1	G184	200911		G1662620	M0352620	FRICTION PAD	1	1	O/O		7	14					V0901023	9030575
PE-P1/MF1	G165	200911		-	G1665440	HARNESS - EGB-MOTOR(G165/G181)	1	1	-		21, 25	17, 15			RG165026		NO	NO
PE-P1/MF1	G166	200911		-	G1665431	HARNESS - MOTOR/CLUTCH(G166/G167/G183/G184)	1	1	-		21, 25	17, 15			RG165026		NO	NO
PE-P1/MF1	G167	200911		-	G1665431	HARNESS - MOTOR/CLUTCH(G166/G167/G183/G184)	1	1	-		21, 25	17, 15			RG165026		NO	NO
PE-P1/MF1	G181	200911		-	G1665440	HARNESS - EGB-MOTOR(G165/G181)	1	1	-		21, 49	17, 20			RG165026		NO	NO
PE-P1/MF1	G183	200911		-	G1665431	HARNESS - MOTOR/CLUTCH(G166/G167/G183/G184)	1	1	-		21, 49	17, 20			RG165026		NO	NO
PE-P1/MF1	G184	200911		-	G1665431	HARNESS - MOTOR/CLUTCH(G166/G167/G183/G184)	1	1	-		21, 49	17, 20			RG165026		NO	NO



Part Change Information List

Date: January 29, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
PE-P1/MF1	G165	201001		G1665747	G1665754	ARM:LINK:SAFETY SWITCH	1	1	X/O		27	5			RG165028		V0902890	9110282
PE-P1/MF1	G166	201001		G1665747	G1665754	ARM:LINK:SAFETY SWITCH	1	1	X/O		27	5			RG165028		V0902890	9110282
PE-P1/MF1	G167	201001		G1665747	G1665754	ARM:LINK:SAFETY SWITCH	1	1	X/O		27	5			RG165028		V0902890	9110282
PE-P1/MF1	G181	201001		G1665747	G1665754	ARM:LINK:SAFETY SWITCH	1	1	X/O		27	5			RG165028		V0902890	9110282
PE-P1/MF1	G183	201001		G1665747	G1665754	ARM:LINK:SAFETY SWITCH	1	1	X/O		27	5			RG165028		V0902890	9110282
PE-P1/MF1	G184	201001		G1665747	G1665754	ARM:LINK:SAFETY SWITCH	1	1	X/O		27	5			RG165028		V0902890	9110282



Part Change Information List

Date: February 26, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
PE-P1/MF1	G165	201002		M0182527	M0352527	PAPER TRAY ASS'Y	1	1	O/O		7	*					V0901023	9030575
PE-P1/MF1	G166	201002		M0182527	M0352527	PAPER TRAY ASS'Y	1	1	O/O		7	*					V0901023	9030575
PE-P1/MF1	G167	201002		M0182527	M0352527	PAPER TRAY ASS'Y	1	1	O/O		7	*					V0901023	9030575
PE-P1/MF1	G181	201002		M0182527	M0352527	PAPER TRAY ASS'Y	1	1	O/O		7	*					V0901023	9030575
PE-P1/MF1	G183	201002		M0182527	M0352527	PAPER TRAY ASS'Y	1	1	O/O		7	*					V0901023	9030575
PE-P1/MF1	G184	201002		M0182527	M0352527	PAPER TRAY ASS'Y	1	1	O/O		7	*					V0901023	9030575
PE-P1/MF1	G165	201002			G1633978	TRANSFER ROLLER	0	1			13	23			RG165030		V1000128	
PE-P1/MF1	G166	201002			G1633978	TRANSFER ROLLER	0	1			13	23			RG165030		V1000128	
PE-P1/MF1	G167	201002			G1633978	TRANSFER ROLLER	0	1			13	23			RG165030		V1000128	
PE-P1/MF1	G181	201002			G1633978	TRANSFER ROLLER	0	1			13	23			RG165030		V1000128	
PE-P1/MF1	G183	201002			G1633978	TRANSFER ROLLER	0	1			13	23			RG165030		V1000128	
PE-P1/MF1	G184	201002			G1633978	TRANSFER ROLLER	0	1			13	23			RG165030		V1000128	



Part Change Information List

Date: April 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
PE-P1/MF1	G181	201004			G1831012	SHAFT:LOCK:ASS'Y	0	1			33	28			RG165031		V1000022	
PE-P1/MF1	G183	201004			G1831012	SHAFT:LOCK:ASS'Y	0	1			33	28			RG165031		V1000022	
PE-P1/MF1	G184	201004			G1831012	SHAFT:LOCK:ASS'Y	0	1			33	28			RG165031		V1000022	



Part Change Information List

Date: April 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
PE-P1/MF1	G165	200904	Corrected	G1664463	M0184464	GUIDE:PLATE:EXIT:OUTER	4	2	X/X		17	29	B		RG165016		V0900133	8120666
PE-P1/MF1	G165	200904	Corrected	GF020053	GF020055	EXIT ROLLER	2	2	X/X		17	7	B		RG165016		V0900133	8120666
PE-P1/MF1	G165	200904	Corrected	G1664459	M0184459	ROLLER:DRIVEN:EXIT:OUTER	2	2	X/X		17	11	B		RG165016		V0900133	8120666
PE-P1/MF1	G165	200904	Corrected	G1664460	M0184460	SPRING:PRESSURE:EXIT:OUTER	2	2	X/X		17	9	B		RG165016		V0900133	8120666
PE-P1/MF1	G165	200904	Corrected	G1664458	M0184458	SPRING:PRESSURE:EXIT:INNER	2	2	X/X		17	10	B		RG165016		V0900133	8120666
PE-P1/MF1	G165	200904	Corrected		M0184450	EXIT GUIDE ASS'Y	0	1			17	30	B		RG165016		V0900133	8120666
PE-P1/MF1	G166	200904	Corrected	G1664463	M0184464	GUIDE:PLATE:EXIT:OUTER	4	2	X/X		17	29	B		RG165016		V0900133	8120666
PE-P1/MF1	G166	200904	Corrected	GF020053	GF020055	EXIT ROLLER	2	2	X/X		17	7	B		RG165016		V0900133	8120666
PE-P1/MF1	G166	200904	Corrected	G1664459	M0184459	ROLLER:DRIVEN:EXIT:OUTER	2	2	X/X		17	11	B		RG165016		V0900133	8120666
PE-P1/MF1	G166	200904	Corrected	G1664460	M0184460	SPRING:PRESSURE:EXIT:OUTER	2	2	X/X		17	9	B		RG165016		V0900133	8120666
PE-P1/MF1	G166	200904	Corrected	G1664458	M0184458	SPRING:PRESSURE:EXIT:INNER	2	2	X/X		17	10	B		RG165016		V0900133	8120666
PE-P1/MF1	G166	200904	Corrected	G1664450	M0184450	EXIT GUIDE ASS'Y	0	1			17	30	B		RG165016		V0900133	8120666
PE-P1/MF1	G167	200904	Corrected	G1664463	M0184464	GUIDE:PLATE:EXIT:OUTER	4	2	X/X		17	29	B		RG165016		V0900133	8120666
PE-P1/MF1	G167	200904	Corrected	GF020053	GF020055	EXIT ROLLER	2	2	X/X		17	7	B		RG165016		V0900133	8120666
PE-P1/MF1	G167	200904	Corrected	G1664459	M0184459	ROLLER:DRIVEN:EXIT:OUTER	2	2	X/X		17	11	B		RG165016		V0900133	8120666
PE-P1/MF1	G167	200904	Corrected	G1664460	M0184460	SPRING:PRESSURE:EXIT:OUTER	2	2	X/X		17	9	B		RG165016		V0900133	8120666
PE-P1/MF1	G167	200904	Corrected	G1664458	M0184458	SPRING:PRESSURE:EXIT:INNER	2	2	X/X		17	10	B		RG165016		V0900133	8120666
PE-P1/MF1	G167	200904	Corrected		M0184450	EXIT GUIDE ASS'Y	0	1			17	30	B		RG165016		V0900133	8120666
PE-P1/MF1	G181	200904	Corrected	G1664463	M0184464	GUIDE:PLATE:EXIT:OUTER	4	2	X/X		17	29	B		RG165016		V0900133	8120666
PE-P1/MF1	G181	200904	Corrected	GF020053	GF020055	EXIT ROLLER	2	2	X/X		17	7	B		RG165016		V0900133	8120666
PE-P1/MF1	G181	200904	Corrected	G1664459	M0184459	ROLLER:DRIVEN:EXIT:OUTER	2	2	X/X		17	11	B		RG165016		V0900133	8120666
PE-P1/MF1	G181	200904	Corrected	G1664460	M0184460	SPRING:PRESSURE:EXIT:OUTER	2	2	X/X		17	9	B		RG165016		V0900133	8120666
PE-P1/MF1	G181	200904	Corrected	G1664458	M0184458	SPRING:PRESSURE:EXIT:INNER	2	2	X/X		17	10	B		RG165016		V0900133	8120666
PE-P1/MF1	G181	200904	Corrected		M0184450	EXIT GUIDE ASS'Y	0	1			17	30	B		RG165016		V0900133	8120666
PE-P1/MF1	G183	200904	Corrected	G1664463	M0184464	GUIDE:PLATE:EXIT:OUTER	4	2	X/X		17	29	B		RG165016		V0900133	8120666
PE-P1/MF1	G183	200904	Corrected	GF020053	GF020055	EXIT ROLLER	2	2	X/X		17	7	B		RG165016		V0900133	8120666
PE-P1/MF1	G183	200904	Corrected	G1664459	M0184459	ROLLER:DRIVEN:EXIT:OUTER	2	2	X/X		17	11	B		RG165016		V0900133	8120666
PE-P1/MF1	G183	200904	Corrected	G1664460	M0184460	SPRING:PRESSURE:EXIT:OUTER	2	2	X/X		17	9	B		RG165016		V0900133	8120666
PE-P1/MF1	G183	200904	Corrected	G1664458	M0184458	SPRING:PRESSURE:EXIT:INNER	2	2	X/X		17	10	B		RG165016		V0900133	8120666
PE-P1/MF1	G183	200904	Corrected		M0184450	EXIT GUIDE ASS'Y	0	1			17	30	B		RG165016		V0900133	8120666
PE-P1/MF1	G184	200904	Corrected	G1664463	M0184464	GUIDE:PLATE:EXIT:OUTER	4	2	X/X		17	29	B		RG165016		V0900133	8120666
PE-P1/MF1	G184	200904	Corrected	GF020053	GF020055	EXIT ROLLER	2	2	X/X		17	7	B		RG165016		V0900133	8120666
PE-P1/MF1	G184	200904	Corrected	G1664459	M0184459	ROLLER:DRIVEN:EXIT:OUTER	2	2	X/X		17	11	B		RG165016		V0900133	8120666
PE-P1/MF1	G184	200904	Corrected	G1664460	M0184460	SPRING:PRESSURE:EXIT:OUTER	2	2	X/X		17	9	B		RG165016		V0900133	8120666
PE-P1/MF1	G184	200904	Corrected	G1664458	M0184458	SPRING:PRESSURE:EXIT:INNER	2	2	X/X		17	10	B		RG165016		V0900133	8120666
PE-P1/MF1	G184	200904	Corrected		M0184450	EXIT GUIDE ASS'Y	0	1			17	30	B		RG165016		V0900133	8120666



Part Change Information List

Date: Jul 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
PE-P1/MF1	G166	201007			11033902	CONNECTOR - 10P	0	1			21	22			RG165033			
PE-P1/MF1	G167	201007			11033902	CONNECTOR - 10P	0	1			21	22			RG165033			
PE-P1/MF1	G183	201007			11033902	CONNECTOR - 10P	0	1			21	22			RG165033			
PE-P1/MF1	G184	201007			11033902	CONNECTOR - 10P	0	1			21	22			RG165033			

Model	Code	PCIL Nr.	PCIL Correctio	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
PE-P1/MF1	G181	201008			M0185757	HARNESS COVER SHEET:ADF	0	1			33	28			RG165032		V1000820	10041058
PE-P1/MF1	G183	201008			M0185757	HARNESS COVER SHEET:ADF	0	1			33	28			RG165032		V1000820	10041058
PE-P1/MF1	G184	201008			M0185757	HARNESS COVER SHEET:ADF	0	1			33	28			RG165032		V1000820	10041058
PE-P1/MF1	G165	201008		G1664398	G1664310	DECAL:WARNING (HIGH TEMPERATURE):1:CUD	1	1	X/O		15	1					V1000421	10020319
PE-P1/MF1	G166	201008		G1664398	G1664310	DECAL:WARNING (HIGH TEMPERATURE):1:CUD	1	1	X/O		55	6					V1000421	10020319
PE-P1/MF1	G167	201008		G1664398	G1664310	DECAL:WARNING (HIGH TEMPERATURE):1:CUD	1	1	X/O		15	1					V1000421	10020319
PE-P1/MF1	G181	201008		G1664398	G1664310	DECAL:WARNING (HIGH TEMPERATURE):1:CUD	1	1	X/O		55	6					V1000421	10020319
PE-P1/MF1	G183	201008		G1664398	G1664310	DECAL:WARNING (HIGH TEMPERATURE):1:CUD	1	1	X/O		15	1					V1000421	10020319
PE-P1/MF1	G184	201008		G1664398	G1664310	DECAL:WARNING (HIGH TEMPERATURE):1:CUD	1	1	X/O		55	6					V1000421	10020319



Part Change Information List

Date: September 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
PE-P1/MF1	G165	201009		GA082010	GA082014	PLAIN SHAFT BEARING:DIA6:DIA10:9	2	2	O/O		17	6					V1001800	10070569
PE-P1/MF1	G166	201009		GA082010	GA082014	PLAIN SHAFT BEARING:DIA6:DIA10:9	2	2	O/O		17	6					V1001800	10070569
PE-P1/MF1	G167	201009		GA082010	GA082014	PLAIN SHAFT BEARING:DIA6:DIA10:9	2	2	O/O		17	6					V1001800	10070569
PE-P1/MF1	G181	201009		GA082010	GA082014	PLAIN SHAFT BEARING:DIA6:DIA10:9	2	2	O/O		17	6					V1001800	10070569
PE-P1/MF1	G183	201009		GA082010	GA082014	PLAIN SHAFT BEARING:DIA6:DIA10:9	2	2	O/O		17	6					V1001800	10070569
PE-P1/MF1	G184	201009		GA082010	GA082014	PLAIN SHAFT BEARING:DIA6:DIA10:9	2	2	O/O		17	6					V1001800	10070569



Part Change Information List

Date: January 31, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
PE-P1/MF1	G165	201101		G1664010	G1664014	FUSING UNIT - 110V TWN	1	1	O/O		15	*				-19 only	V1002422	10090337
PE-P1/MF1	G181	201101		G1835831	M0185711	COVER:CONTROL BOARD:MF2B:ASS'Y	1	1	X/O		49	1			RG165036		V1002965	10120612
PE-P1/MF1	G183	201101		G1835831	M0185711	COVER:CONTROL BOARD:MF2B:ASS'Y	1	1	X/O		49	1			RG165036		V1002965	10120612
PE-P1/MF1	G184	201101		G1835821	M0185701	COVER:CONTROL BOARD:MF2C:ASS'Y	1	1	X/O		49	1			RG165036		V1002965	10120612
PE-P1/MF1	G181	201101			M0185752	SPACER:GROUND PLATE:FLAT CABLE:SCANNER UNIT	0	1			49	24			RG165036		V1002965	10120612
PE-P1/MF1	G183	201101			M0185752	SPACER:GROUND PLATE:FLAT CABLE:SCANNER UNIT	0	1			49	24			RG165036		V1002965	10120612
PE-P1/MF1	G184	201101			M0185752	SPACER:GROUND PLATE:FLAT CABLE:SCANNER UNIT	0	1			49	24			RG165036		V1002965	10120612



Part Change Information List

Date: November 30, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
PE-P1/MF1	G165	201111		G1663926	M0963926	ROLLER:GUIDE.EXIT:MIDDLE	1	1	O/O		5	9					V1102749	11091193
PE-P1/MF1	G166	201111		G1663926	M0963926	ROLLER:GUIDE.EXIT:MIDDLE	1	1	O/O		5	9					V1102749	11091193
PE-P1/MF1	G167	201111		G1663926	M0963926	ROLLER:GUIDE.EXIT:MIDDLE	1	1	O/O		5	9					V1102749	11091193
PE-P1/MF1	G181	201111		G1663926	M0963926	ROLLER:GUIDE.EXIT:MIDDLE	1	1	O/O		5	9					V1102749	11091193
PE-P1/MF1	G183	201111		G1663926	M0963926	ROLLER:GUIDE.EXIT:MIDDLE	1	1	O/O		5	9					V1102749	11091193
PE-P1/MF1	G184	201111		G1663926	M0963926	ROLLER:GUIDE.EXIT:MIDDLE	1	1	O/O		5	9					V1102749	11091193
PE-P1/MF1	G165	201111		G1663993	M0963993	RESISTOR:EARTH:PAPER FEED	1	1	O/O		23	23					V1102749	11091193
PE-P1/MF1	G166	201111		G1663993	M0963993	RESISTOR:EARTH:PAPER FEED	1	1	O/O		23	23					V1102749	11091193
PE-P1/MF1	G167	201111		G1663993	M0963993	RESISTOR:EARTH:PAPER FEED	1	1	O/O		23	23					V1102749	11091193
PE-P1/MF1	G181	201111		G1663993	M0963993	RESISTOR:EARTH:PAPER FEED	1	1	O/O		23	23					V1102749	11091193
PE-P1/MF1	G183	201111		G1663993	M0963993	RESISTOR:EARTH:PAPER FEED	1	1	O/O		23	23					V1102749	11091193
PE-P1/MF1	G184	201111		G1663993	M0963993	RESISTOR:EARTH:PAPER FEED	1	1	O/O		23	23					V1102749	11091193
PE-P1/MF1	G165	201111		GW020020	AW020198	PHOTOINTERRUPTOR:LG2A14NL1	5	5	O/O		11 17 23	6 5 15					V1102749	11091193
PE-P1/MF1	G166	201111		GW020020	AW020198	PHOTOINTERRUPTOR:LG2A14NL1	5	5	O/O		11 17 23	6 5 15					V1102749	11091193
PE-P1/MF1	G167	201111		GW020020	AW020198	PHOTOINTERRUPTOR:LG2A14NL1	5	5	O/O		11 17 23	6 5 15					V1102749	11091193
PE-P1/MF1	G181	201111		GW020020	AW020198	PHOTOINTERRUPTOR:LG2A14NL1	5	5	O/O		11 17 23	6 5 15					V1102749	11091193
PE-P1/MF1	G183	201111		GW020020	AW020198	PHOTOINTERRUPTOR:LG2A14NL1	5	5	O/O		11 17 23	6 5 15					V1102749	11091193
PE-P1/MF1	G184	201111		GW020020	AW020198	PHOTOINTERRUPTOR:LG2A14NL1	5	5	O/O		11 17 23	6 5 15					V1102749	11091193



Part Change Information List

Date: February 29, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
PE-P1/MF1	G183	201202		G1832581	M0161601	GUIDE:FEED-DRIVEN	1	1	X/O		41	10			RG165038		V1200052	12010260
PE-P1/MF1	G184	201202		G1832581	M0161601	GUIDE:FEED-DRIVEN	1	1	X/O		41	10			RG165038		V1200059	



Part Change Information List

Date: March 30, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
PE-P1/MF1	G183	201203		G1832581	M0161601	GUIDE:FEED-DRIVEN	1	1	X/O		41	10			RG165038		V1200052	12010260
PE-P1/MF1	G184	201203		G1832581	M0161601	GUIDE:FEED-DRIVEN	1	1	X/O		41	10			RG165038		V1200059	



Part Change Information List

Date: May 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
PE-P1/MF1	G181	201205		G1833902	M1003902	COVER:FRONT	1	1	O/O		5	1					V1102749	11091193
PE-P1/MF1	G183	201205		G1833902	M1003902	COVER:FRONT	1	1	O/O		5	1					V1102749	11091193
PE-P1/MF1	G184	201205		G1833902	M1003902	COVER:FRONT	1	1	O/O		5	1					V1102749	11091193



Part Change Information List

Date: June 29, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
PE-P1/MF1	G165	201206		GZ300003	GZ300004	POWER PACK	1	1	O/O		25	23					V1102388	11090389
PE-P1/MF1	G166	201206		GZ300003	GZ300004	POWER PACK	1	1	O/O		25	23					V1102388	11090389
PE-P1/MF1	G167	201206		GZ300003	GZ300004	POWER PACK	1	1	O/O		25	23					V1102388	11090389
PE-P1/MF1	G181	201206		GZ300003	GZ300004	POWER PACK	1	1	O/O		50	11					V1102388	11090389
PE-P1/MF1	G183	201206		GZ300003	GZ300004	POWER PACK	1	1	O/O		50	11					V1102388	11090389
PE-P1/MF1	G184	201206		GZ300003	GZ300004	POWER PACK	1	1	O/O		50	11					V1102388	11090389



Part Change Information List

Date: August 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
PE-P1/MF1	G165	201208		M0184460	M0964460	SPRING.PRESSURE.EXIT.OUTER	2	2	O/O		17	9					V1102749	11091193
PE-P1/MF1	G166	201208		M0184460	M0964460	SPRING.PRESSURE.EXIT.OUTER	2	2	O/O		17	9					V1102749	11091193
PE-P1/MF1	G167	201208		M0184460	M0964460	SPRING.PRESSURE.EXIT.OUTER	2	2	O/O		17	9					V1102749	11091193
PE-P1/MF1	G181	201208		M0184460	M0964460	SPRING.PRESSURE.EXIT.OUTER	2	2	O/O		17	9					V1102749	11091193
PE-P1/MF1	G183	201208		M0184460	M0964460	SPRING.PRESSURE.EXIT.OUTER	2	2	O/O		17	9					V1102749	11091193
PE-P1/MF1	G184	201208		M0184460	M0964460	SPRING.PRESSURE.EXIT.OUTER	2	2	O/O		17	9					V1102749	11091193



Part Change Information List

Date: December 28, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
PE-P1/MF1	G165	201212		G1664014	G1664028	FUSING UNIT - 110V TWN	1	1	O/O		15	*					V1203051	12102145
PE-P1/MF1	G181	201212		G1831600	G1831601	SCANNER:ASS'Y	1	1	X/O		47	*					V1202514	12090774
PE-P1/MF1	G183	201212		G1831600	G1831601	SCANNER:ASS'Y	1	1	X/O		47	*					V1202514	12090774



Part Change Information List

Date: January 31, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
PE-P1/MF1	G181	201301		G1831757	M0991757	CASE:SCANNER:UPPER:ASS'Y	1	1	X/O		47	1			RG165040		V1202514	12090774
PE-P1/MF1	G183	201301		G1831757	M0991757	CASE:SCANNER:UPPER:ASS'Y	1	1	X/O		47	1			RG165040		V1202514	12090774
PE-P1/MF1	G184	201301		G1831757	M0991757	CASE:SCANNER:UPPER:ASS'Y	1	1	X/O		47	1			RG165040		V1202514	12090774



Part Change Information List

Date: February 28, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
PE-P1/MF1	G165	201302		G1664012	G1664026	FUSING UNIT - 120V	1	1	O/O		15	*					V1203051	12102145
PE-P1/MF1	G166	201302		G1664012	G1664026	FUSING UNIT - 120V	1	1	O/O		15	*					V1203051	12102145
PE-P1/MF1	G167	201302		G1664012	G1664026	FUSING UNIT - 120V	1	1	O/O		15	*					V1203051	12102145
PE-P1/MF1	G181	201302		G1664012	G1664026	FUSING UNIT - 120V	1	1	O/O		15	*					V1203051	12102145
PE-P1/MF1	G183	201302		G1664012	G1664026	FUSING UNIT - 120V	1	1	O/O		15	*					V1203051	12102145
PE-P1/MF1	G184	201302		G1664012	G1664026	FUSING UNIT - 120V	1	1	O/O		15	*					V1203051	12102145
PE-P1/MF1	G165	201302		G1664013	G1664027	FUSING UNIT - 220V	1	1	O/O		15	*					V1203051	12102145
PE-P1/MF1	G166	201302		G1664013	G1664027	FUSING UNIT - 220V	1	1	O/O		15	*					V1203051	12102145
PE-P1/MF1	G167	201302		G1664013	G1664027	FUSING UNIT - 220V	1	1	O/O		15	*					V1203051	12102145
PE-P1/MF1	G181	201302		G1664013	G1664027	FUSING UNIT - 220V	1	1	O/O		15	*					V1203051	12102145
PE-P1/MF1	G183	201302		G1664013	G1664027	FUSING UNIT - 220V	1	1	O/O		15	*					V1203051	12102145
PE-P1/MF1	G184	201302		G1664013	G1664027	FUSING UNIT - 220V	1	1	O/O		15	*					V1203051	12102145



Part Change Information List

Date: May 31, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
PE-P1/MF1	G184	201305		G1831600	G1831601	SCANNER:ASSY	1	1	X/O		47						V1202676	



Part Change Information List

Date: June 28, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
PE-P1/MF1	G165	201306		M0184458	M0964458	SPRING:PRESSURE.EXIT:INNER	2	2	O/O		17	10					V1102749	11091193
PE-P1/MF1	G166	201306		M0184458	M0964458	SPRING:PRESSURE.EXIT:INNER	2	2	O/O		17	10					V1102749	11091193
PE-P1/MF1	G167	201306		M0184458	M0964458	SPRING:PRESSURE.EXIT:INNER	2	2	O/O		17	10					V1102749	11091193
PE-P1/MF1	G181	201306		M0184458	M0964458	SPRING:PRESSURE.EXIT:INNER	2	2	O/O		17	10					V1102749	11091193
PE-P1/MF1	G183	201306		M0184458	M0964458	SPRING:PRESSURE.EXIT:INNER	2	2	O/O		17	10					V1102749	11091193
PE-P1/MF1	G184	201306		M0184458	M0964458	SPRING:PRESSURE.EXIT:INNER	2	2	O/O		17	10					V1102749	11091193



Part Change Information List

Date: July 30, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
PE-P1/MF1	G165	201307		G1663912	M0963912	HOLDER:GUIDE PLATE:REVERSE	1	1	O/O		5	4					V1102749	11091193
PE-P1/MF1	G166	201307		G1663912	M0963912	HOLDER:GUIDE PLATE:REVERSE	1	1	O/O		5	4					V1102749	11091193
PE-P1/MF1	G167	201307		G1663912	M0963912	HOLDER:GUIDE PLATE:REVERSE	1	1	O/O		5	4					V1102749	11091193
PE-P1/MF1	G181	201307		G1663912	M0963912	HOLDER:GUIDE PLATE:REVERSE	1	1	O/O		5	4					V1102749	11091193
PE-P1/MF1	G183	201307		G1663912	M0963912	HOLDER:GUIDE PLATE:REVERSE	1	1	O/O		5	4					V1102749	11091193
PE-P1/MF1	G184	201307		G1663912	M0963912	HOLDER:GUIDE PLATE:REVERSE	1	1	O/O		5	4					V1102749	11091193
PE-P1/MF1	G165	201307		G1663853	GA082015	PLAIN SHAFT BEARING:DIA6:DIA9:7	4	4	O/O		13	3					V1001800	10070569
PE-P1/MF1	G166	201307		G1663853	GA082015	PLAIN SHAFT BEARING:DIA6:DIA9:7	4	4	O/O		13	3					V1001800	10070569
PE-P1/MF1	G167	201307		G1663853	GA082015	PLAIN SHAFT BEARING:DIA6:DIA9:7	6	6	O/O		13	3					V1001800	10070569
PE-P1/MF1	G181	201307		G1663853	GA082015	PLAIN SHAFT BEARING:DIA6:DIA9:7	4	4	O/O		13	3					V1001800	10070569
PE-P1/MF1	G183	201307		G1663853	GA082015	PLAIN SHAFT BEARING:DIA6:DIA9:7	6	6	O/O		13	3					V1001800	10070569
PE-P1/MF1	G184	201307		G1663853	GA082015	PLAIN SHAFT BEARING:DIA6:DIA9:7	6	6	O/O		13	3					V1001800	10070569



Part Change Information List

Date: January 31, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
PE-P1/MF1	G165	201308		G1662580	M1982580	SHAFT:PAPER FEED ROLLER:PRESS FIT	1	1	X/X		19	19	A		RG165041		V1302616	13061942
PE-P1/MF1	G166	201308		G1662580	M1982580	SHAFT:PAPER FEED ROLLER:PRESS FIT	1	1	X/X		19	19	A		RG165041		V1302616	13061942
PE-P1/MF1	G167	201308		G1662580	M1982580	SHAFT:PAPER FEED ROLLER:PRESS FIT	1	1	X/X		19	19	A		RG165041		V1302616	13061942
PE-P1/MF1	G181	201308		G1662580	M1982580	SHAFT:PAPER FEED ROLLER:PRESS FIT	1	1	X/X		19	19	A		RG165041		V1302616	13061942
PE-P1/MF1	G183	201308		G1662580	M1982580	SHAFT:PAPER FEED ROLLER:PRESS FIT	1	1	X/X		19	19	A		RG165041		V1302616	13061942
PE-P1/MF1	G184	201308		G1662580	M1982580	SHAFT:PAPER FEED ROLLER:PRESS FIT	1	1	X/X		19	19	A		RG165041		V1302616	13061942
PE-P1/MF1	G165	201308		08050089	H5213355	C RING - PAPER FEED ROLLER	1	1	X/X		19	27	A		RG165041		V1302616	13061942
PE-P1/MF1	G166	201308		08050089	H5213355	C RING - PAPER FEED ROLLER	1	1	X/X		19	27	A		RG165041		V1302616	13061942
PE-P1/MF1	G167	201308		08050089	H5213355	C RING - PAPER FEED ROLLER	1	1	X/X		19	27	A		RG165041		V1302616	13061942
PE-P1/MF1	G181	201308		08050089	H5213355	C RING - PAPER FEED ROLLER	1	1	X/X		19	27	A		RG165041		V1302616	13061942
PE-P1/MF1	G183	201308		08050089	H5213355	C RING - PAPER FEED ROLLER	1	1	X/X		19	27	A		RG165041		V1302616	13061942
PE-P1/MF1	G184	201308		08050089	H5213355	C RING - PAPER FEED ROLLER	1	1	X/X		19	27	A		RG165041		V1302616	13061942



Part Change Information List

Date: September 30, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set Int	RTB	Note	Ref Number	ECN Number
PE-P1/MF1	G165	201309		G1661085	M1981085	SPRING PLATE:LSU:POSITIONING	1	1	X/O		29	13				V1302588	13061910
PE-P1/MF1	G166	201309		G1661085	M1981085	SPRING PLATE:LSU:POSITIONING	1	1	X/O		29	13				V1302588	13061910
PE-P1/MF1	G167	201309		G1661085	M1981085	SPRING PLATE:LSU:POSITIONING	1	1	X/O		29	13				V1302588	13061910
PE-P1/MF1	G181	201309		G1661085	M1981085	SPRING PLATE:LSU:POSITIONING	1	1	X/O		29	13				V1302588	13061910
PE-P1/MF1	G183	201309		G1661085	M1981085	SPRING PLATE:LSU:POSITIONING	1	1	X/O		29	13				V1302588	13061910
PE-P1/MF1	G184	201309		G1661085	M1981085	SPRING PLATE:LSU:POSITIONING	1	1	X/O		29	13				V1302588	13061910



Part Change Information List

Date: October 31, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
PE-P1/MF1	G181	201410		G1831761	G1831765	CCD:MODULE:ASS'Y	1	1	X/O		47	4			RG165042		V1402753	
PE-P1/MF1	G183	201410		G1831761	G1831765	CCD:MODULE:ASS'Y	1	1	X/O		47	4			RG165042		V1402753	
PE-P1/MF1	G184	201410		G1831761	G1831765	CCD:MODULE:ASS'Y	1	1	X/O		47	4			RG165042		V1402753	



Part Change Information List

Date: November 28, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Int	RTB	Note	Ref Number	ECN Number
PE-P1/MF1	G165	201411		G1665430	11500457	POWER SUPPLY CODE:250V:10A:EU	1	1	O/O		3	13				-22,-27only	V1303414	13092047
PE-P1/MF1	G166	201411		G1665430	11500457	POWER SUPPLY CODE:250V:10A:EU	1	1	O/O		3	13				-22,-27only	V1303414	13092047
PE-P1/MF1	G167	201411		G1665430	11500457	POWER SUPPLY CODE:250V:10A:EU	1	1	O/O		3	13				-22,-27only	V1303414	13092047
PE-P1/MF1	G181	201411		G1665430	11500457	POWER SUPPLY CODE:250V:10A:EU	1	1	O/O		31	11				-22,-27only	V1303414	13092047
PE-P1/MF1	G183	201411		G1665430	11500457	POWER SUPPLY CODE:250V:10A:EU	1	1	O/O		31	11				-22,-27only	V1303414	13092047
PE-P1/MF1	G184	201411		G1665430	11500457	POWER SUPPLY CODE:250V:10A:EU	1	1	O/O		31	11				-22,-27only	V1303414	13092047



Part Change Information List

Date: July 2, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q' ty	New Q' ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
PE-P1/MF1	G165	201506		G1663902	M0963902	COVER:FRONT	1	1	O/O	N	5	1					V1102749	11091193
PE-P1/MF1	G166	201506		G1663902	M0963902	COVER:FRONT	1	1	O/O	N	5	1					V1102749	11091193
PE-P1/MF1	G167	201506		G1663902	M0963902	COVER:FRONT	1	1	O/O	N	5	1					V1102749	11091193
PE-P1/MF1	G165	201506		G1661851	G1661852	IMAGING UNIT:ASS'Y	1	1	O/O	N	9	4					V1402526	14060659
PE-P1/MF1	G166	201506		G1661851	G1661852	IMAGING UNIT:ASS'Y	1	1	O/O	N	9	4					V1403600	
PE-P1/MF1	G167	201506		G1661851	G1661852	IMAGING UNIT:ASS'Y	1	1	O/O	N	9	4					V1403600	
PE-P1/MF1	G181	201506		G1661851	G1661852	IMAGING UNIT:ASS'Y	1	1	O/O	N	9	4					V1403600	
PE-P1/MF1	G183	201506		G1661851	G1661852	IMAGING UNIT:ASS'Y	1	1	O/O	N	9	4					V1402526	14060659
PE-P1/MF1	G184	201506		G1661851	G1661852	IMAGING UNIT:ASS'Y	1	1	O/O	N	9	4					V1403600	



Part Change Information List

Date: Feburary 1, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
PE-P1_MF1	G165	201601		G1664607	M0754607	SPRING:PRESSURE:DUPLEX	2	2	O/O	N	5	13					V1102749	11091193
PE-P1_MF1	G166	201601		G1664607	M0754607	SPRING:PRESSURE:DUPLEX	2	2	O/O	N	5	13					V1102749	11091193
PE-P1_MF1	G167	201601		G1664607	M0754607	SPRING:PRESSURE:DUPLEX	2	2	O/O	N	5	13					V1102749	11091193
PE-P1_MF1	G183	201601		G1664607	M0754607	SPRING:PRESSURE:DUPLEX	2	2	O/O	N	5	13					V1102749	11091193
PE-P1_MF1	G184	201601		G1664607	M0754607	SPRING:PRESSURE:DUPLEX	2	2	O/O	N	5	13					V1102749	11091193



Part Change Information List

Date: July 1, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
PE-P1_MF1	G183	201606		M1003902	M1003903	COVER:FRONT:PER-MF3	1	1	X/O	N	5	1					V1600296	16011173
PE-P1_MF1	G165	201606		M0963902	M0963903	COVER:FRONT:PER-P2	1	1	X/O	N	5	1					V1600296	16011173



Part Change Information List

Date: July 1, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
PE-P1_MF1	G181	201607		M1003902	M1003903	COVER:FRONT:PER-MF3	1	1	X/O	N	5	1					V1600312	
PE-P1_MF1	G183	201607		M1003902	M1003903	COVER:FRONT:PER-MF3	1	1	X/O	N	5	1					V1600312	
PE-P1_MF1	G184	201607		M1003902	M1003903	COVER:FRONT:PER-MF3	1	1	X/O	N	5	1					V1600312	
PE-P1_MF1	G165	201607		M0963902	M0963903	COVER:FRONT:PER-P2	1	1	X/O	N	5	1					V1600312	
PE-P1_MF1	G166	201607		M0963902	M0963903	COVER:FRONT:PER-P2	1	1	X/O	N	5	1					V1600312	
PE-P1_MF1	G167	201607		M0963902	M0963903	COVER:FRONT:PER-P2	1	1	X/O	N	5	1					V1600312	
PE-P1_MF1	G183	201607		G1831257	G1831256	COVER:PAPER EXIT SUB-UNIT	1	1	X/O	N	35	1					V1600296	16011173



Part Change Information List

Date: July 1, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
PE-P1_MF1	G181	201608		G1831765	G1831767	CCD:MODULE:ASS'Y	2	2	O/O	N	47	4					V1500333	14120425
PE-P1_MF1	G183	201608		G1831765	G1831767	CCD:MODULE:ASS'Y	2	2	O/O	N	47	4					V1500333	14120425
PE-P1_MF1	G184	201608		G1831765	G1831767	CCD:MODULE:ASS'Y	2	2	O/O	N	47	4					V1500333	14120425



Part Change Information List

Date: November 2, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
PE-P1_MF1	G165	201610		G1661277	G1661278	COVER:PAPER EXIT SUB-UNIT	1	1	X/O	N	3	11					V1600312	
PE-P1_MF1	G166	201610		G1661277	G1661278	COVER:PAPER EXIT SUB-UNIT	1	1	X/O	N	3	11					V1600312	
PE-P1_MF1	G167	201610		G1661277	G1661278	COVER:PAPER EXIT SUB-UNIT	1	1	X/O	N	3	11					V1600312	
PE-P1_MF1	G181	201610		G1831257	G1831256	COVER:PAPER EXIT SUB-UNIT	1	1	X/O	N	35	1					V1600312	
PE-P1_MF1	G183	201610		G1831257	G1831256	COVER:PAPER EXIT SUB-UNIT	1	1	X/O	N	35	1					V1600312	
PE-P1_MF1	G184	201610		G1831257	G1831256	COVER:PAPER EXIT SUB-UNIT	1	1	X/O	N	35	1					V1600312	



Part Change Information List

Date: November 2, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
PE-P1_MF1	G165	201711		G1661262	M1001262	COVER:CASSETTE:M100	1	1	O/O	N	3	25					V1701341	17040633
PE-P1_MF1	G183	201711		G1661262	M1001262	COVER:CASSETTE:M100	1	1	O/O	N	3	25					V1701341	17040633



Part Change Information List

Date: December 27, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
PE-P1 MF1	G165	201712		G1661260	M1001260	SLOPE:COVER:UPPER:M100	1	1	O/O	N	3	14					V1701341	17040633

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
PE-P1/MF1	G165	201902		G1661260	M1001260	SLOPE:COVER:UPPER:M100	1	1	O/O	N	5	14					V1701543	
PE-P1/MF1	G166	201902		G1661260	M1001260	SLOPE:COVER:UPPER:M100	1	1	O/O	N	5	14					V1701543	
PE-P1/MF1	G167	201902		G1661260	M1001260	SLOPE:COVER:UPPER:M100	1	1	O/O	N	5	14					V1701543	