

Model AL-P2 (M132)

PARTS CATALOG

First edition, September 2012

Ricoh Company, LTD.

Input Document Property ModelCode

PARTS CATALOG

This catalog gives the numbers and names of parts on this machine.

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Model AL-P2	(M132)
Bridge Unit BU3060	(D634)
Finisher SR3090	(D588)
Finisher SR3120	(D636)
Punch Unit PU3030	(D570)
Output Jogger Unit Type 9002A	(B703)
Paper Feed Unit PB3130	(D580)
LCIT PB3140	(D581)
LCIT RT3020	(D631)

Model AL-P2 (M132)

Input Document Property ModelCode

PARTS CATALOG

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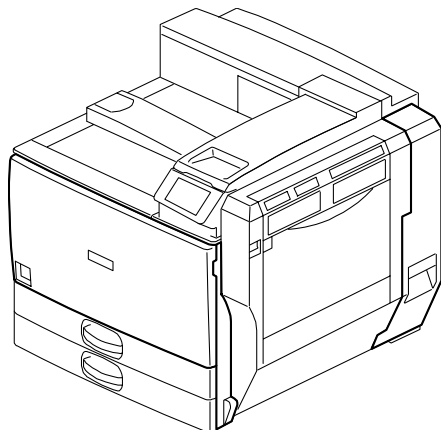
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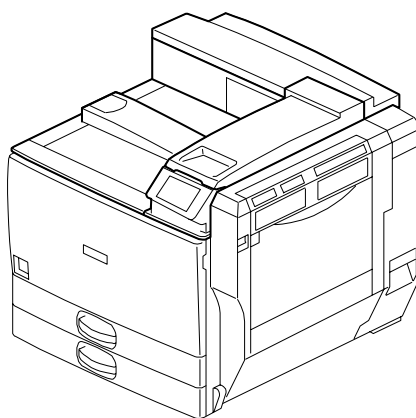
LOCATIONS OF UNITS

1. Exterior 1 (M132)



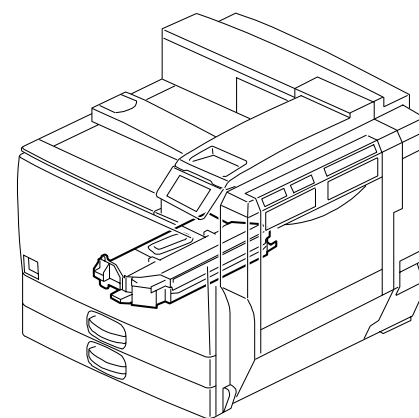
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2. Exterior 2 (M132)



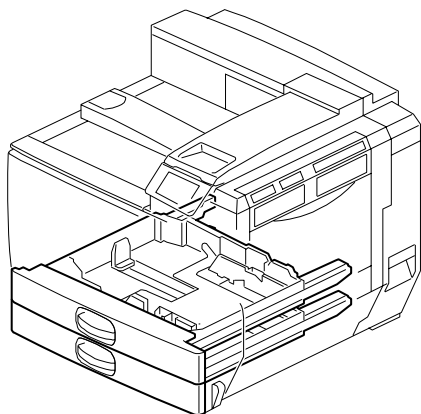
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3. LD Unit (M132)



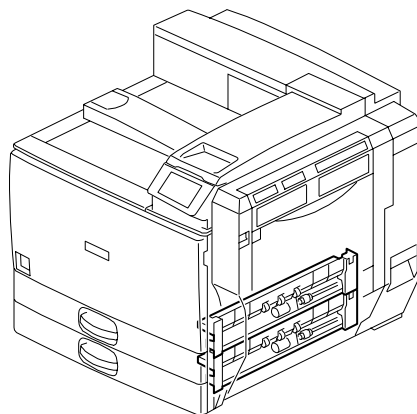
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4. Paper Tray (M132)



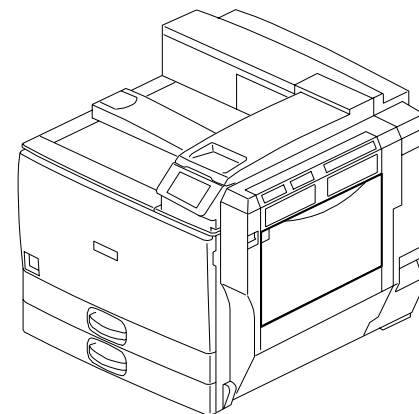
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5. Paper Feed Section (M132)



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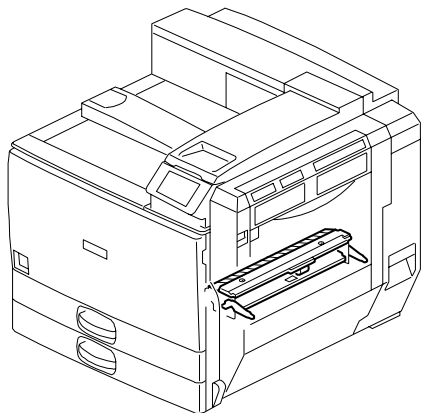
6. By-pass Feed Section 1 (M132)



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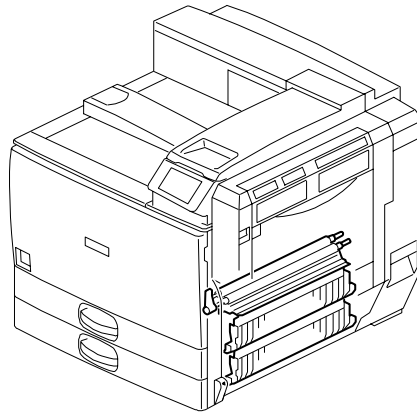
LOCATIONS OF UNITS

7. By-pass Feed Section 2 (M132)



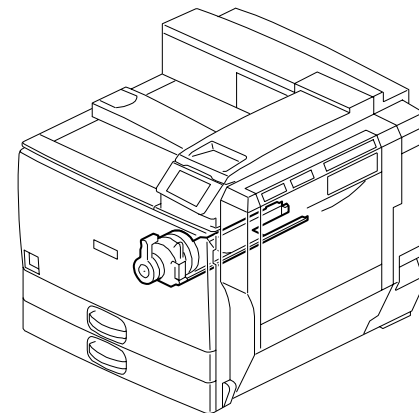
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8. Paper Registration (M132)



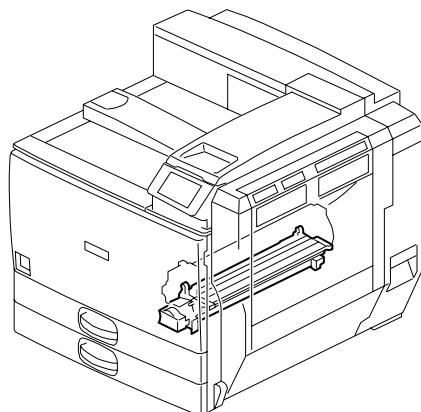
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9. Toner Supply Unit (M132)



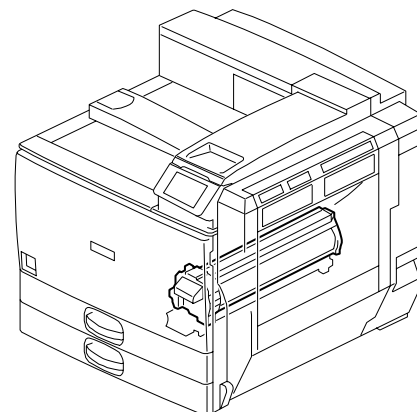
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10. PCPU 1 (M132)



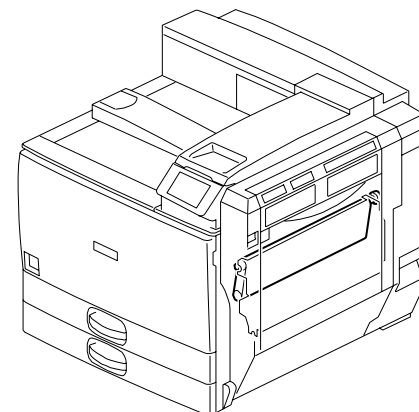
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11. PCPU 2 (M132)



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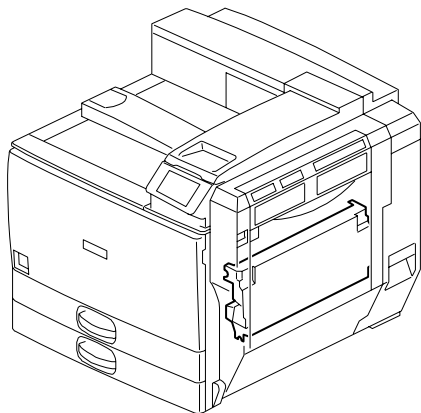
12. Transfer Belt Unit 1 (M132)



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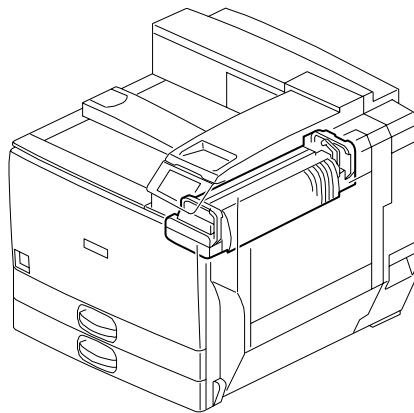
LOCATIONS OF UNITS

13. Transfer Belt Unit 2 (M132)



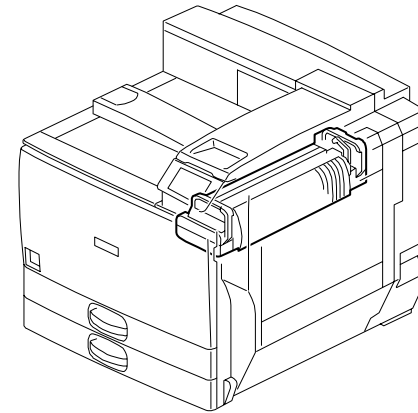
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14. Fusing Unit 1 (M132)



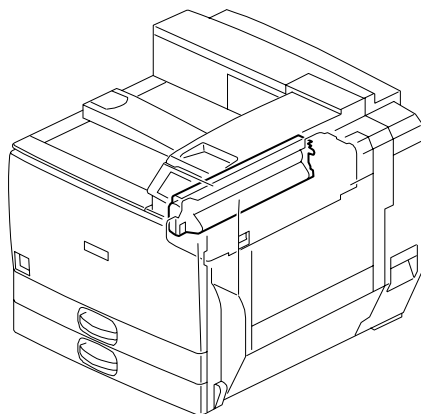
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15. Fusing Unit 2 (M132)



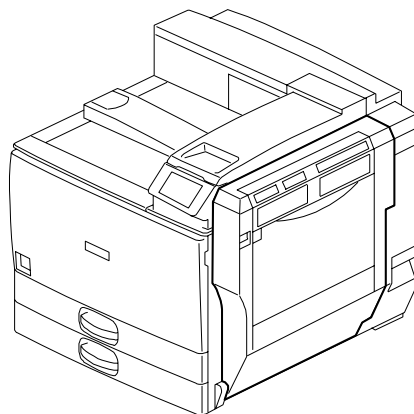
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16. Fusing Unit 3 (M132)



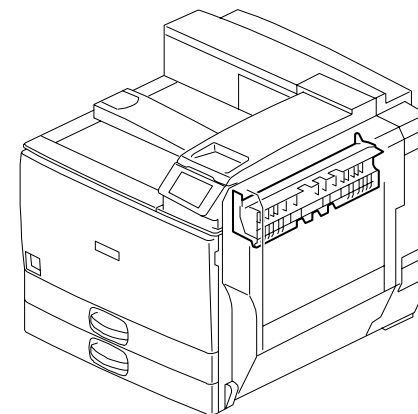
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17. Duplex Unit 1 (M132)



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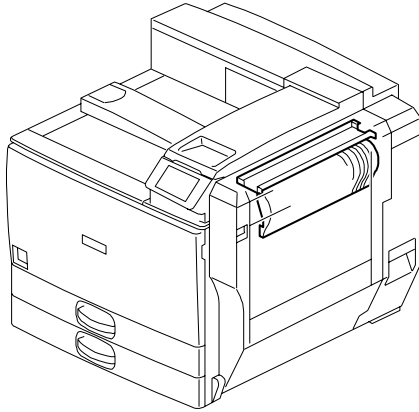
18. Duplex Unit 2 (M132)



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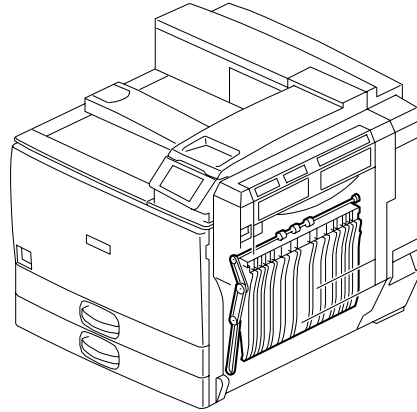
LOCATIONS OF UNITS

19. Duplex Unit 3 (M132)



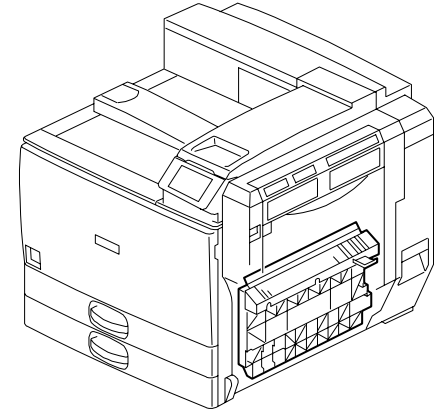
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20. Duplex Unit 4 (M132)



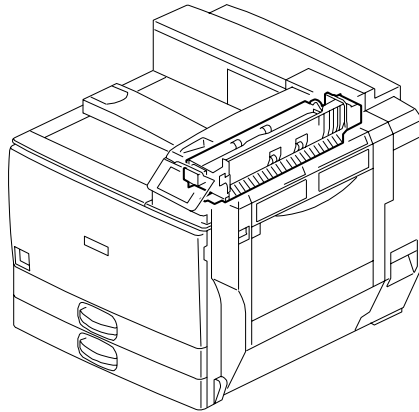
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21. Duplex Unit 5 (M132)



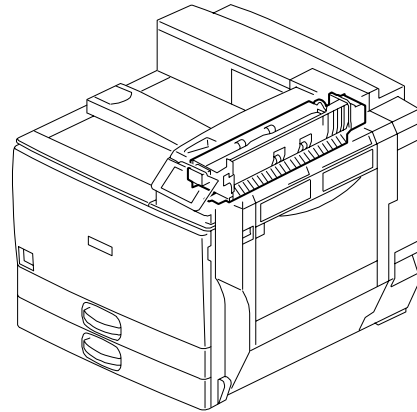
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22. Paper Exit Section 1 (M132)



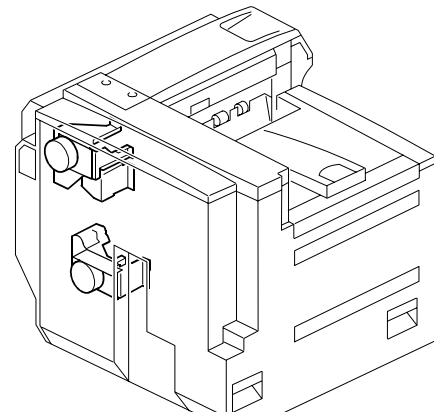
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23. Paper Exit Section 2 (M132)



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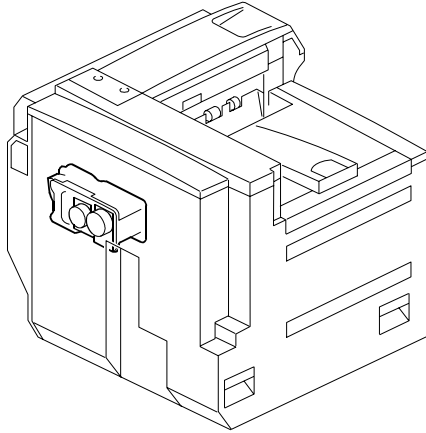
24. Drive Section 1 (M132)



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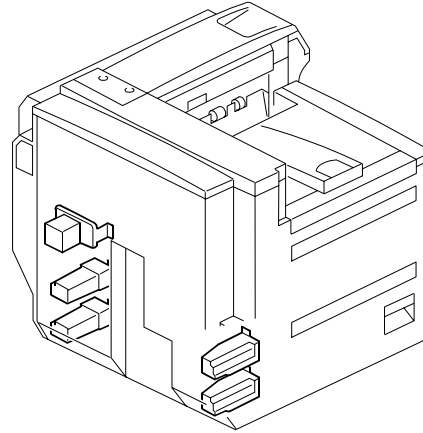
LOCATIONS OF UNITS

25. Drive Section 2 (M132)



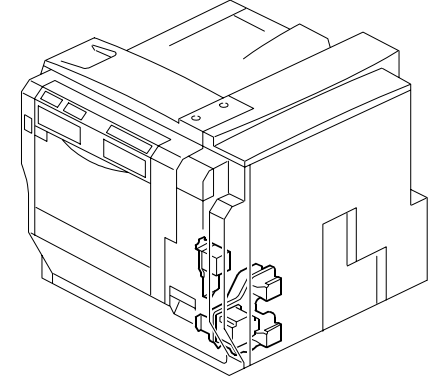
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26. Drive Section 3 (M132)



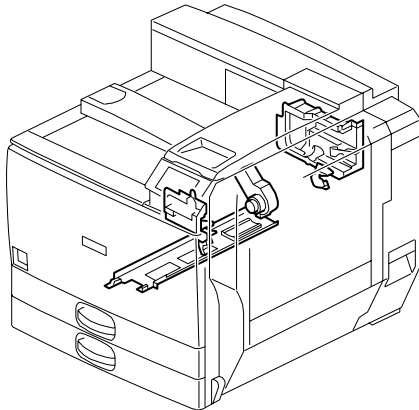
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27. Drive Section 4 (M132)



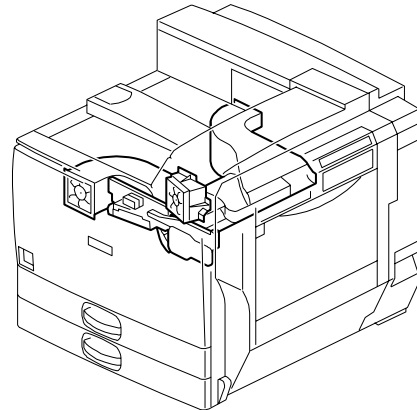
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28. Electrical Section 1 (M132)



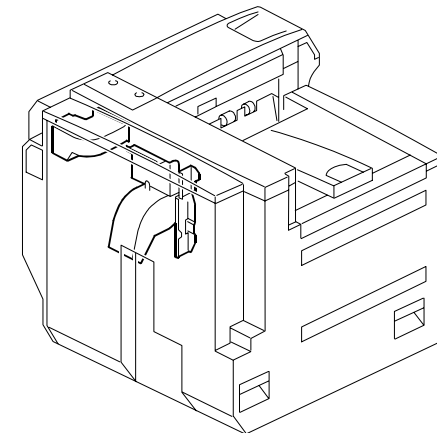
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29. Electrical Section 2 (M132)



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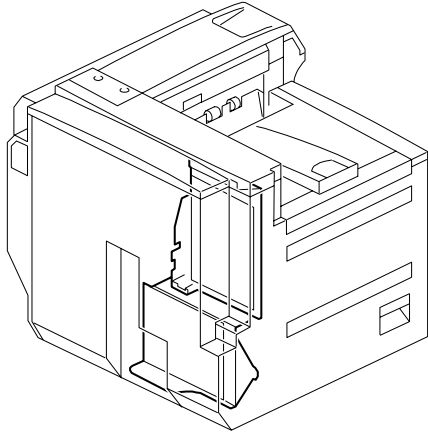
30. Electrical Section 3 (M132)



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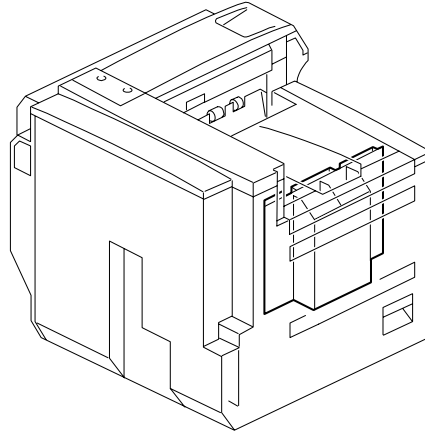
LOCATIONS OF UNITS

31. Electrical Section 4 (M132)



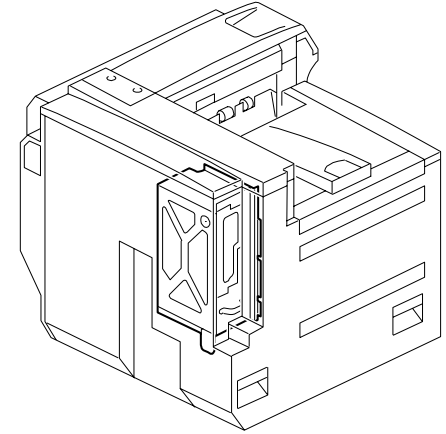
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32. Electrical Section 5 (M132)



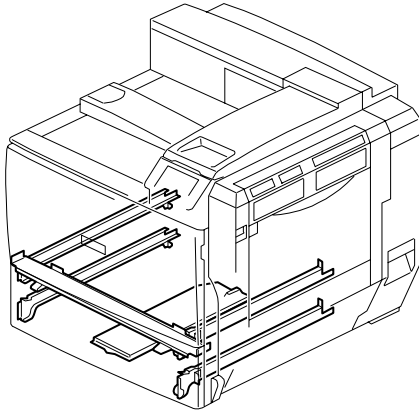
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33. Electrical Section 6 (M132)



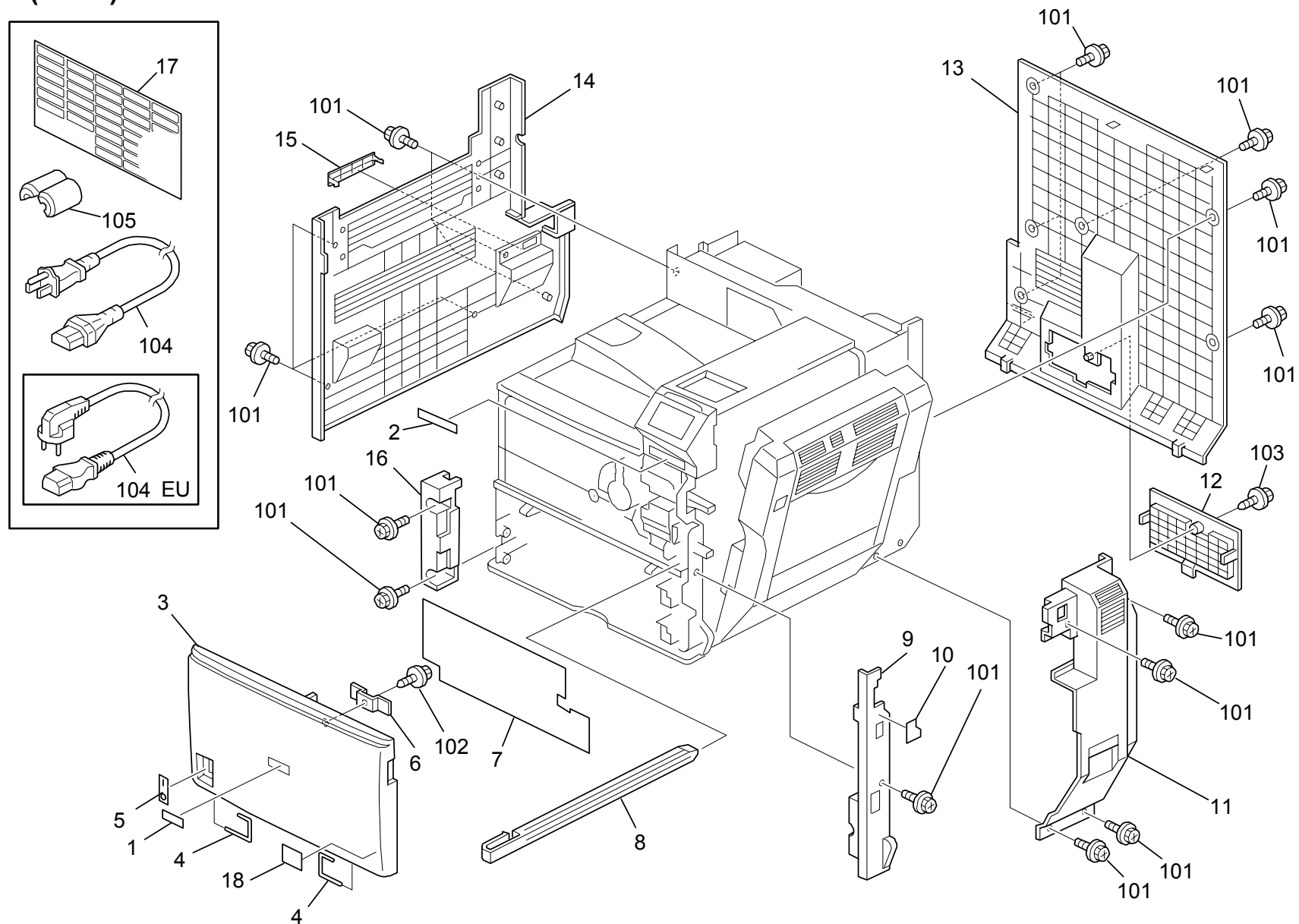
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34. Frame Section (M132)

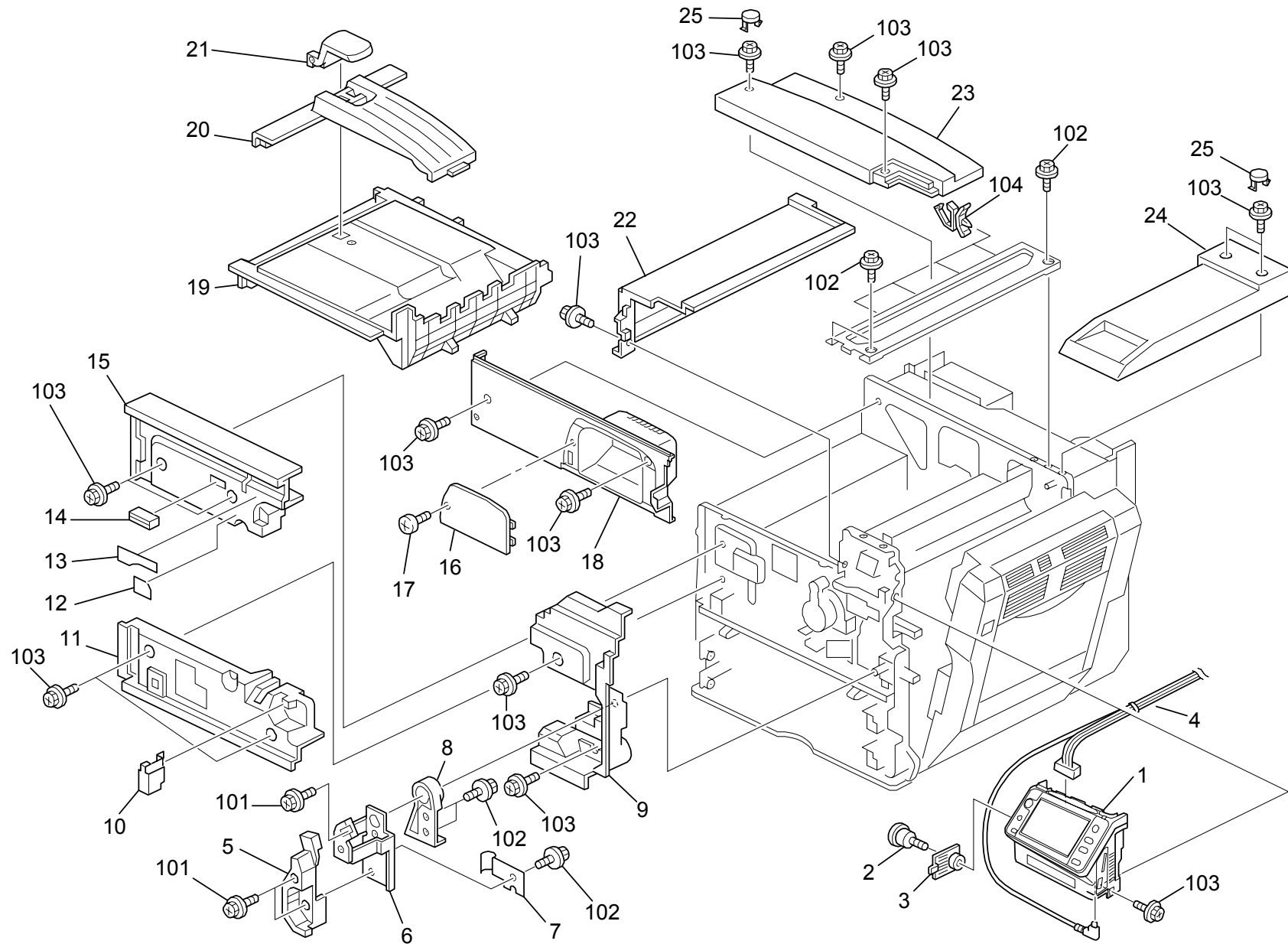


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1.Exterior 1 (M132)

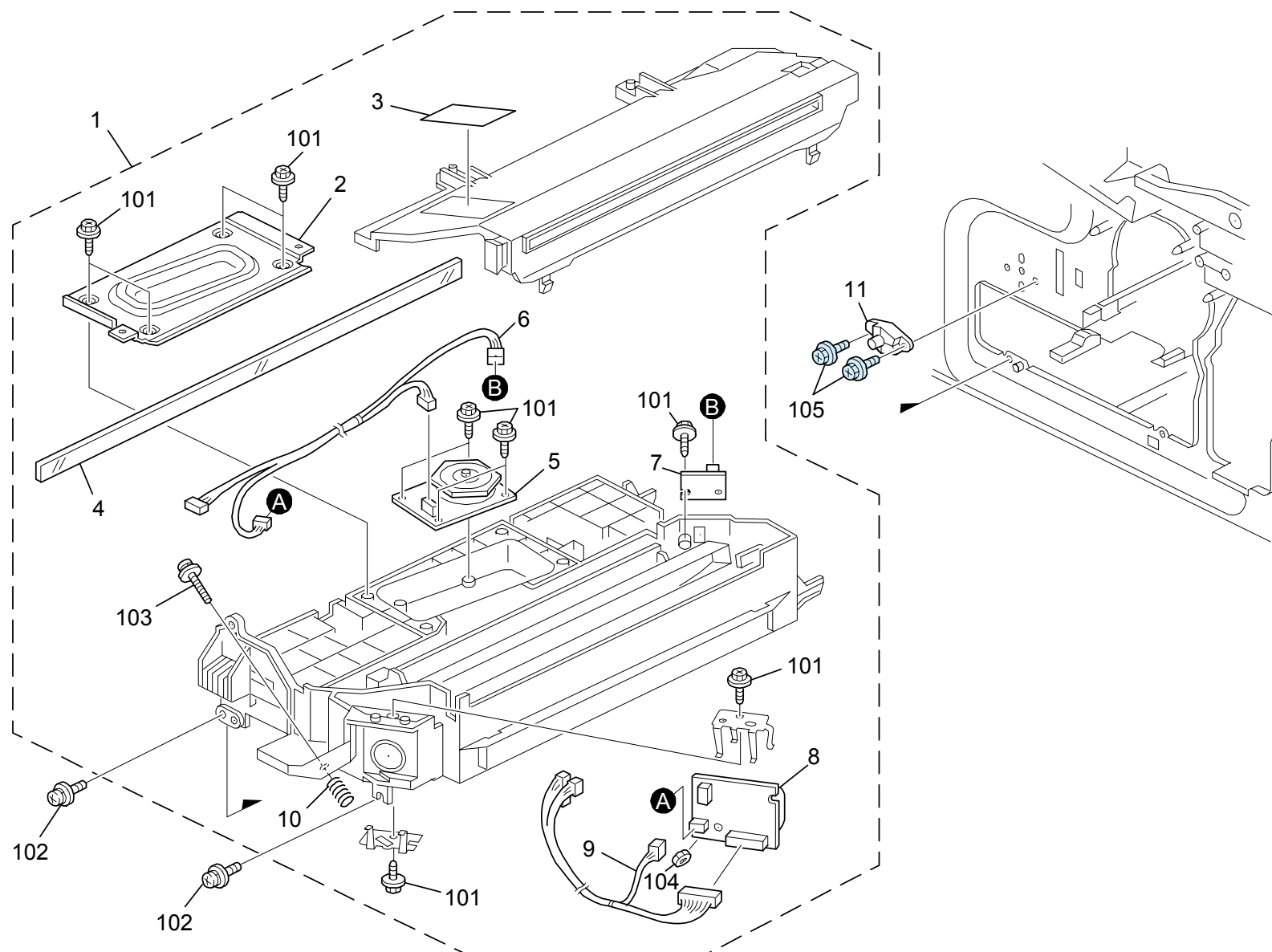


2.Exterior 2 (M132)



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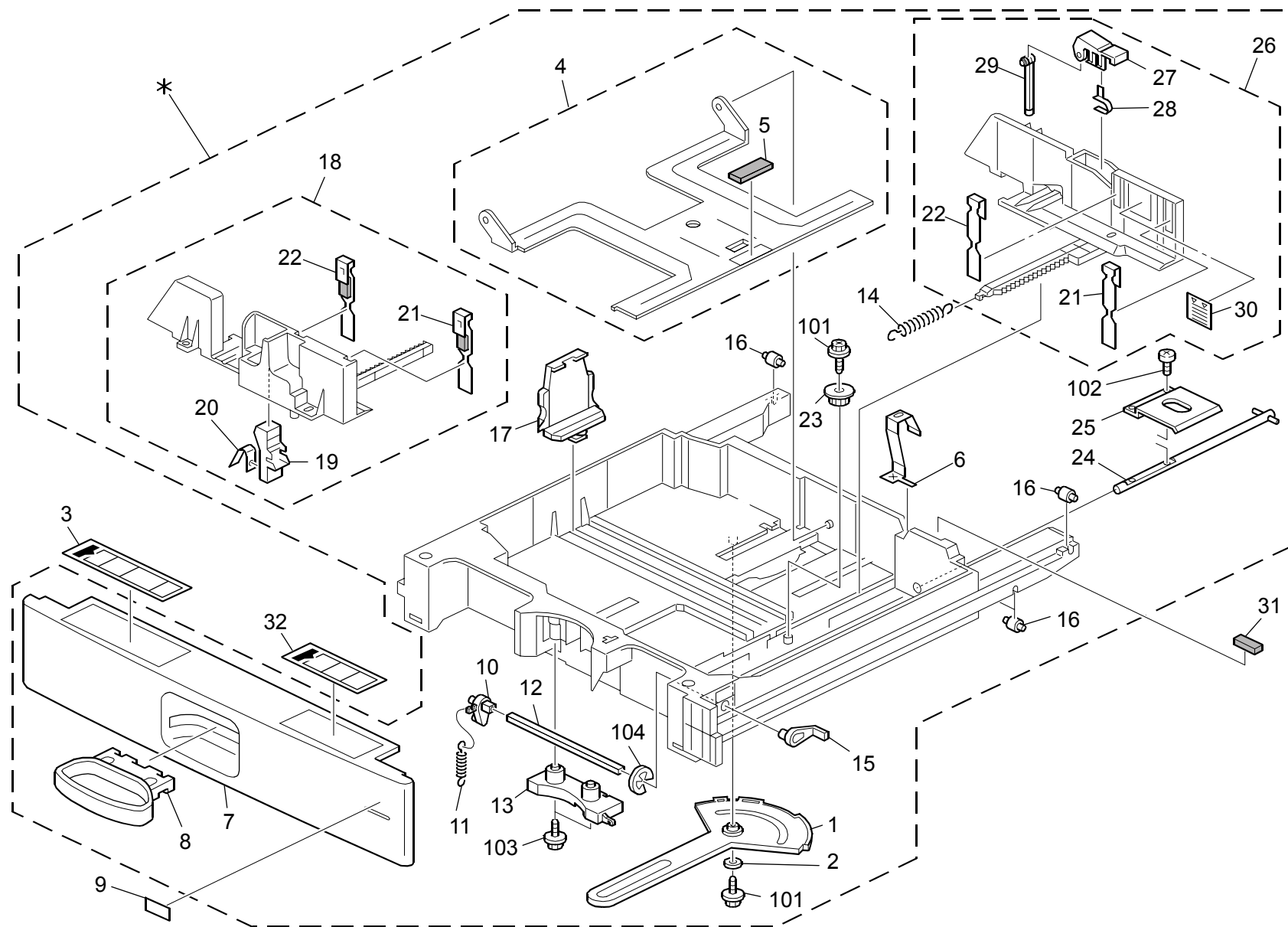
3.LD Unit (M132)



3.LD Unit (M132)

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4. Paper Tray (M132)

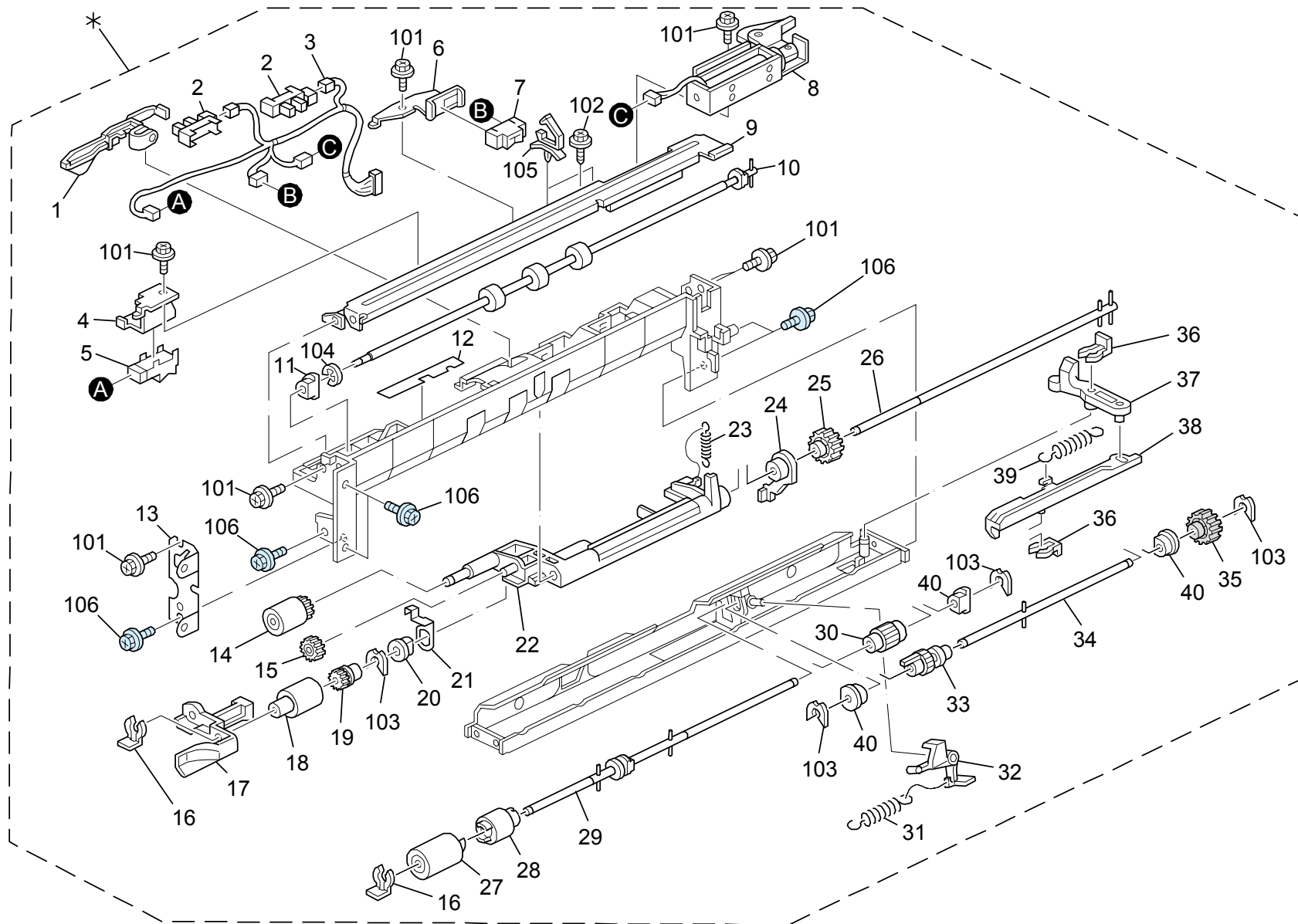


4. Paper Tray (M132)

Index No.	Part No.	Description	Q'ty Per Assembly
*	D580 2900	Paper Tray:No.2:Ass'y	1
1	B223 2910	Link - Paper Size Sensor	1
2	B223 2911	Spacer	1
3	D580 2523	Decal:Paper Set Direction:Tray:No.2	1
4	D089 2940	Tray Bottom Plate:Ass'y	1
5	AF03 3010	Pad	1
6	B223 2919	Ground Plate - Paper Tray No.2	1
7	D580 2946	Cover:Paper Tray:No.2	1
8	D580 2870	Grip:Paper Tray	1
9	D120 2872	Decal:Paper Tray:No.1	1
9	D120 2873	Decal:Paper Tray:No.2	1
10	B223 2862	Lever - Release Inner	1
11	AA06 1014	Tension Spring:Grip	1
12	D029 2863	Shaft:Release:Paper Tray	1
13	B223 2861	Grip Holder	1
14	AA06 1003	Tension Spring:Side Fence:Rear	1
15	B223 2868	Lever:Release:Paper Tray:Outer	1
16	A232 2987	Roller - Paper Tray	4
17	D120 2832	End Fence:Ass'y	1
18	D129 2920	Side Fence:Front:Ass'y	1
19	D120 2924	Lever:Stopper:Front	1
20	B004 2923	Spring Plate - Release Lever	1
21	B223 2935	Plate - Side Fence Right	2
22	B223 2934	Plate - Side Fence	2
23	B223 2936	Gear - 16z	1
24	B223 2865	Rise No.1 Shaft	1
25	B223 2918	Rise Lever	1
26	D129 2930	Side Fence:Rear:Ass'y	1
27	D120 2864	Lever:Stopper:Positioning	1
28	A267 2857	Spring Plate - Side Fence	1
29	A267 2859	Side Fence Stopper	1
30	D120 2875	Decal:Side Fence:Rear	1
31	B180 2782	Seal:Tray	1
32	D129 2747	Decal:Paper Set Direction:Tray:Right:EXP	2

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5. Paper Feed Section (M132)

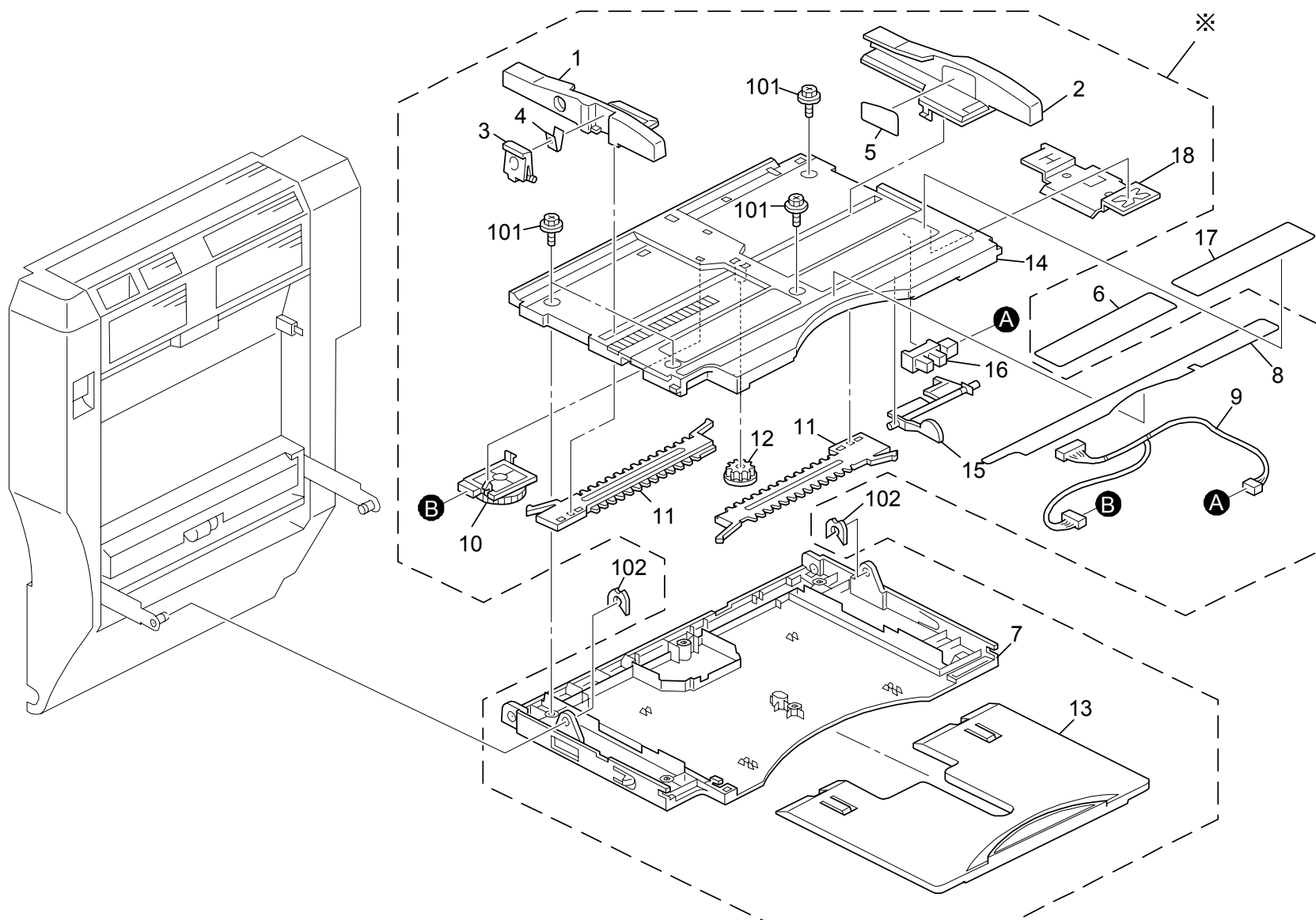


5. Paper Feed Section (M132)

Index No.	Part No.	Description	Q'ty Per Assembly
*	D129 2750	Paper Feed Unit:Ass'y	2
1	D089 2767	Feeler:Paper End	1
2	AW02 0204	Photointerruptor:LGRC102	2
3	D029 2773	Harness:Paper Feed Unit	1
4	D089 2778	Bracket:Sensor:Feed	1
5	AW01 0128	Paper Feed Sensor	1
6	D089 2781	Bracket:Sensor	1
7	AW01 0122	Paper Feed Sensor	1
8	B223 2780	Dc Solenoid 24V	1
9	B223 2776	Stay	1
10	D009 2757	Transport Roller:Drive:Ass'y	1
11	AA08 2143	Bushing - 6x10x6	1
12	B223 2772	Harness Sheet	1
13	B223 2786	Ground Plate - Front	1
14	AF03 0090	Paper Feed Roller:Pickup	1
15	AB01 1252	Gear - 20Z	1
16	AA10 0014	Retaining Ring C - Separate	2
17	D089 2829	Guide:Feed	1
18	AF03 1090	Paper Feed Roller:Feed	1
19	AB01 1218	Gear - Roller Clutch	1
20	AA08 2150	Plain Shaft Bearing:M6	1
21	B223 2765	Ground Plate - Feed	1
22	D089 2761	Arm:Pickup	1
23	AA06 0691	Tension Spring	1
24	G065 2767	Lever - Feed	1
25	B223 2764	Gear-24Z	1
26	B223 2762	Feed Shaft	1
27	AF03 2090	Paper Feed Roller:Separate	1
28	D129 2783	Torque Limiter Mechanical Clutch:40mm:Dia18	1
29	B223 2810	Separate Driven Shaft	1
30	AB01 0157	Gear:Separate:Driven	1
31	AA06 0693	Tension Spring	1
32	G065 2774	Pressure Lever	1
33	AB01 0156	Gear:Separate:Drive	1

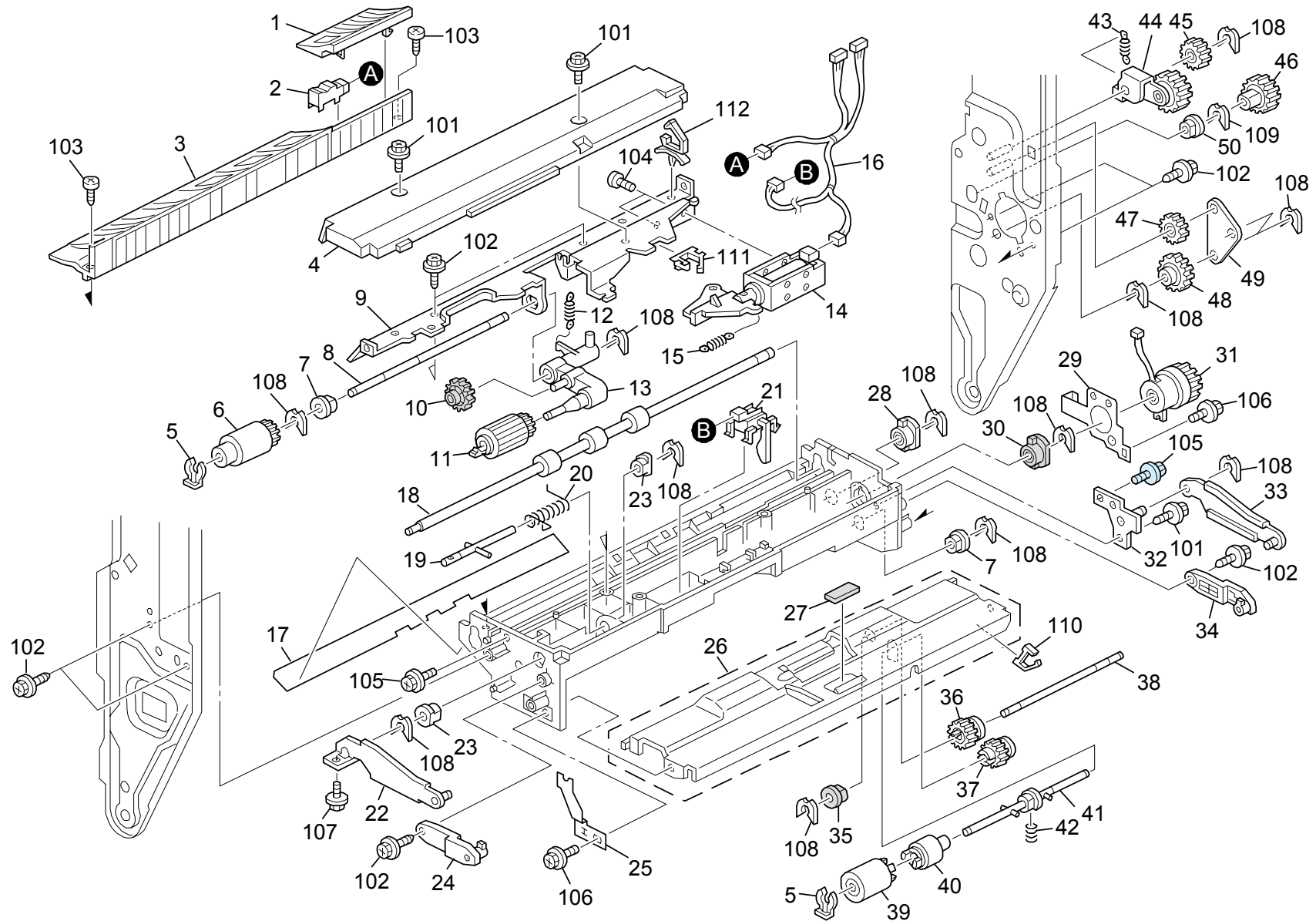
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6. By-pass Feed Section 1 (M132)



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7. By-pass Feed Section 2 (M132)

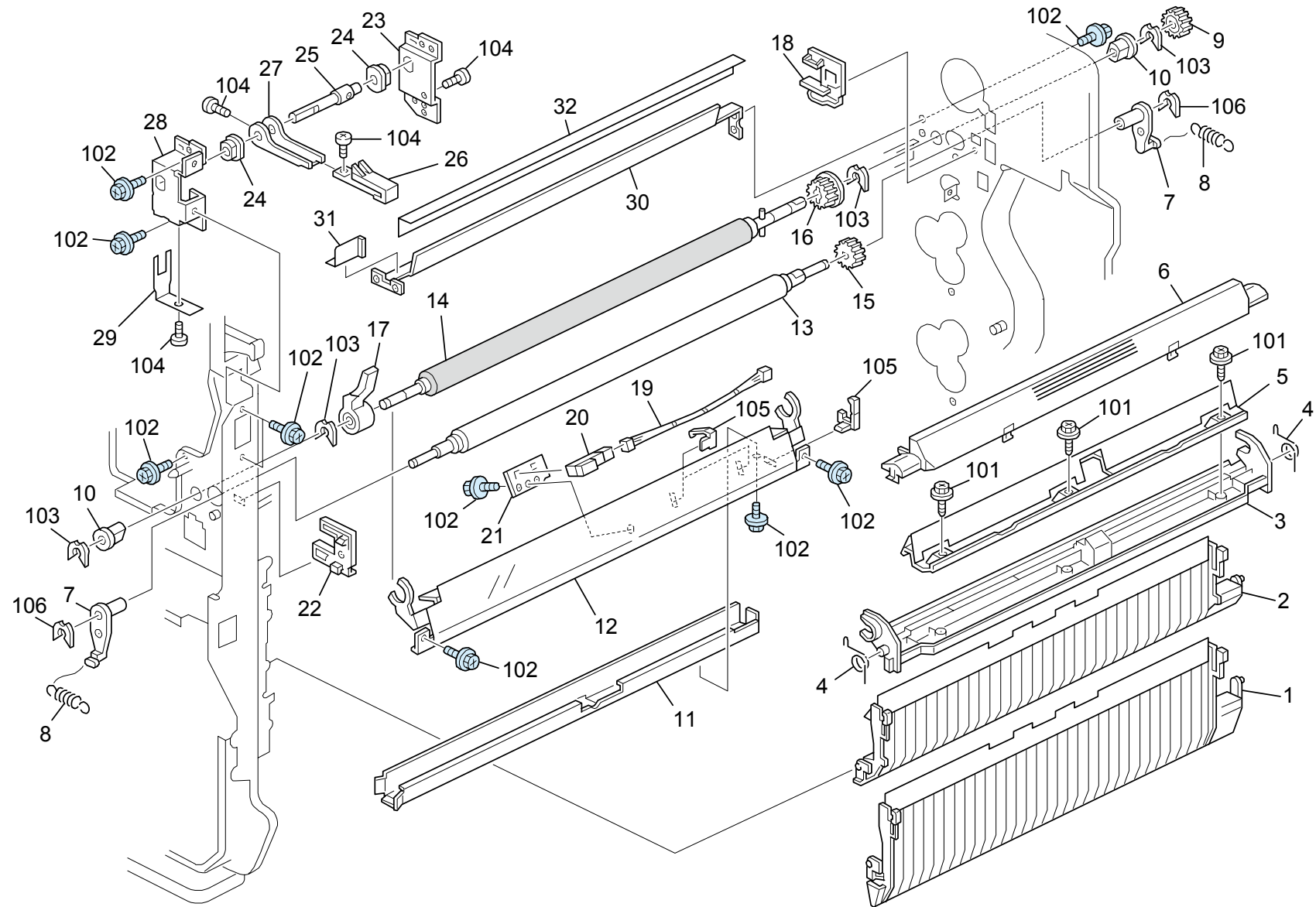


7. By-pass Feed Section 2 (M132)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B223 2623	Cover:Guide Plate:Exit	1
2	AW01 0107	Paper Feed Sensor	1
3	B223 2622	Guide Plate:Exit	1
4	D129 2621	Cover:Manual Feed Unit	1
5	AA10 0014	Retaining Ring C - Separate	2
6	AF03 1046	Feed Roller - Manual Feed	1
7	AA08 2101	Bushing - 6x10x6	4
8	AA14 0777	Shaft:Feed	1
9	B223 2629	Stay:Feed	1
10	AB01 1387	Gear - 23Z	1
11	AF03 0049	Pick-Up Roller	1
12	AA06 3568	Pressure Spring	1
13	G060 2932	Pick-Up Arm - Manual Feed	1
14	B223 2632	DC Solenoid:Pickup	1
15	B223 2633	Spring:Release:Pickup	1
16	B223 2659	Harness:Manual Feed	1
17	D009 2552	Guide Sheet - Manual Feed	1
18	D009 2555	Transport Roller - Duplex Exit	1
19	B223 2634	Support Stay:Arm	1
20	B223 2636	Torsion Spring:27n	1
21	AW50 0035	Paper End Sensor	1
22	B223 2651	Arm:Manual Feed:Front	1
23	AA08 2102	Bushing - 6x10x6	1
24	D129 2657	Arm:Manual Feed:Short:Front	1
25	D029 2612	Ground Plate:Front:Manual Feed	1
26	D029 2709	Guide Plate:Separator:Ass'y	1
27	AF01 3016	Bottom Plate Pad	1
28	AA08 3018	Roller Clutch - 6x14x10	1
29	D029 2611	Ground Plate:Rear:Manual Feed	1
30	AA08 3014	One-Way Clutch	1
31	AX20 2007	Magnetic Clutch	1
32	B223 2637	Bracket:Arm:Manual Feed:Rear	1
33	B223 2652	Arm:Manual Feed:Rear	1
34	D129 2658	Arm:Manual Feed:Short:Rear	1

Index No.	Part No.	Description	Q'ty Per Assembly
35	A259 6754	Bushing - 6 6mm	1
36	AB01 1416	Gear - 20Z	1
37	B223 2608	Gear:Z16	1
38	AA14 0778	Shaft:Separator:Drive	1
39	AF03 2046	Separation Roller - Manual Feed	1
40	D129 2783	Torque Limiter Mechanical Clutch:40mm:Dia18	1
41	B180 2871	Shaft:Separator:Driven:Ass'y	1
42	AA06 3499	Pressure Spring	1
43	AA06 0872	Spring	1
44	B223 2681	Arm:Tightener	1
45	AB01 1223	Idler Gear - 25Z	1
46	B223 2686	Gear:Z31	1
47	B223 2683	Gear:25Z	1
48	B223 2689	Gear:Z28	1
49	B223 2696	Drum Stay:Drive	1
50	AA08 2104	Bushing - 8x12x7	1
101	0451 3006N	Tapping Screw - 3x6	
102	0456 3008N	Tapping Screw - M3x8	
103	0457 3008N	Tapping Screw - M3x8	
104	0353 0040N	Screw - M3x4	
105	0454 3008Q	Tapping Screw:3x8	
106	0451 3008N	Tapping Screw - M3x8	
107	0360 3006N	Screw - M3x6	
108	0805 0089	Retaining Ring - M4	
109	0805 0088	Retaining Ring - M6	
110	1105 0522	Edge Saddle - LES0510	
111	1105 0551	Clamp:LES-0505	
112	1105 0511	Harness Clamp - LWS-0306ZC	

8. Paper Registration (M132)

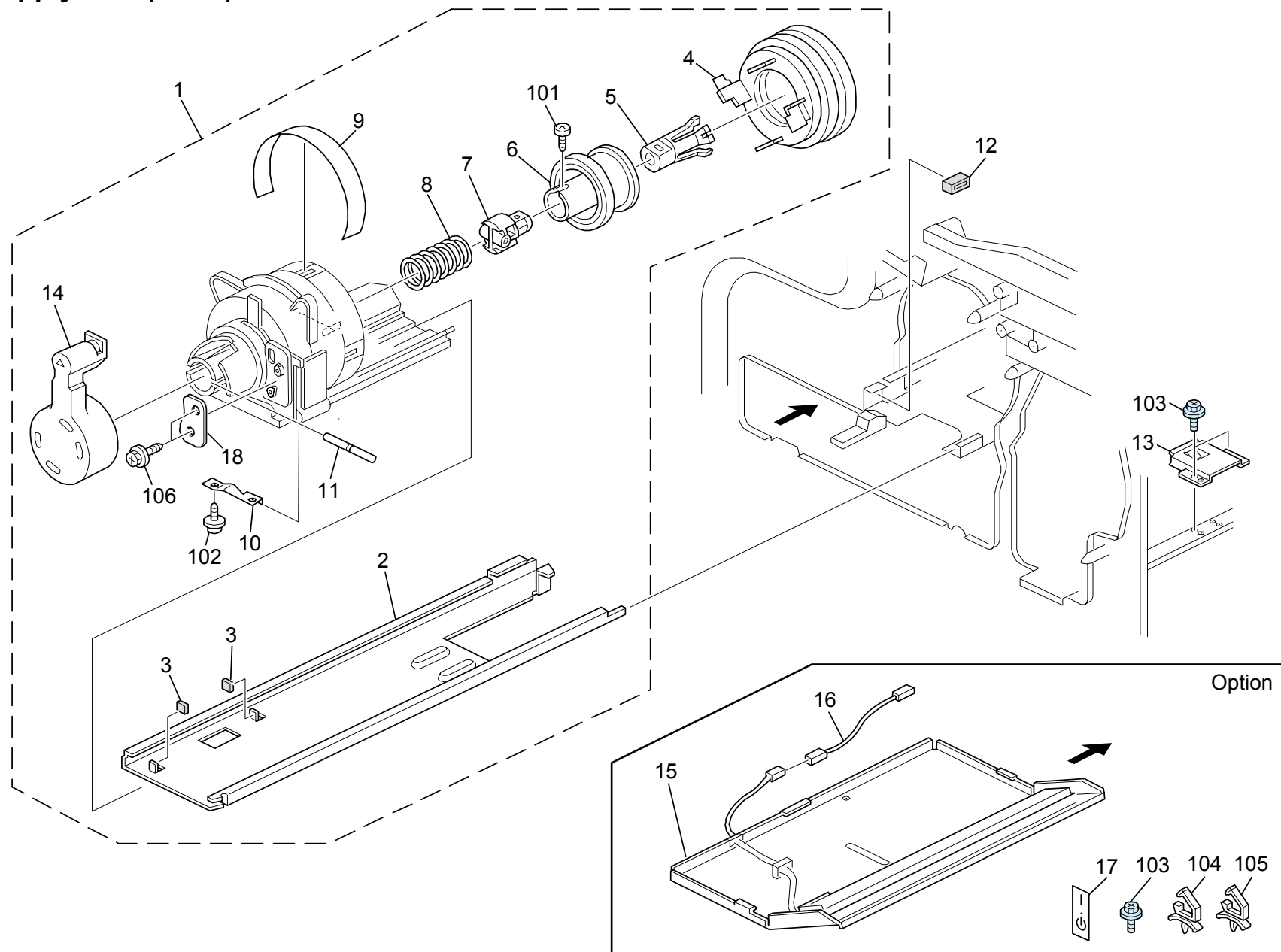


8. Paper Registration (M132)

Index No.	Part No.	Description	Q'ty Per Assembly
1	D129 2841	Guide Plate:Swivel:No.2:Ass'y	1
2	D129 2836	Guide Plate:Swivel:Ass'y	1
3	D009 2617	Upper Guide Plate - Registration	1
4	D009 2650	Torsion Spring - Registration	2
5	D009 2638	Stay:Remove Paper Dust:Adhesion	1
6	D009 2618	Cover - Paper Dust Removal	1
7	D009 2607	Bushing - Driven Registration	2
8	D009 2636	Tension Spring	2
9	D009 2603	Gear - 28Z	1
10	AA08 2074	Bushing - M8	2
11	D009 2612	Case Supporter - Remove Paper Dust	1
12	D009 2624	Lower Guide Plate - Registration	1
13	D009 2606	Registration Roller - Driven	1
14	D009 2600	Registration Roller - Drive	1
15	B238 2655	Gear - 16Z	1
16	D009 2602	Gear - 18Z	1
17	D129 2604	Knob:Registration Roller	1
18	D009 2623	Rear Positioning Guide	1
19	D009 2626	Harness - Registration Sensor	1
20	AW01 0107	Paper Feed Sensor	1
21	D009 2614	Bracket - Registration Sensor	1
22	D009 2622	Front Positioning Guide	1
23	D009 2240	Rear Flange - Lock	1
24	AA08 2158	Plain Shaft Bearing:Mm8	2
25	D009 2243	Shaft - Lock	1
26	D129 2245	Cover:Stopper:Lock:PCD	1
27	D009 2244	Stopper - Lock	1
28	D009 2241	Front Flange - Lock	1
29	D009 2242	Spring Plate - Lock	1
30	D009 3858	Entrance Guide Plate - Transfer	1
31	D009 3107	Seal:Shielding Plate:Lever:Main	1
32	D009 3108	Seal:Guide Plate	1

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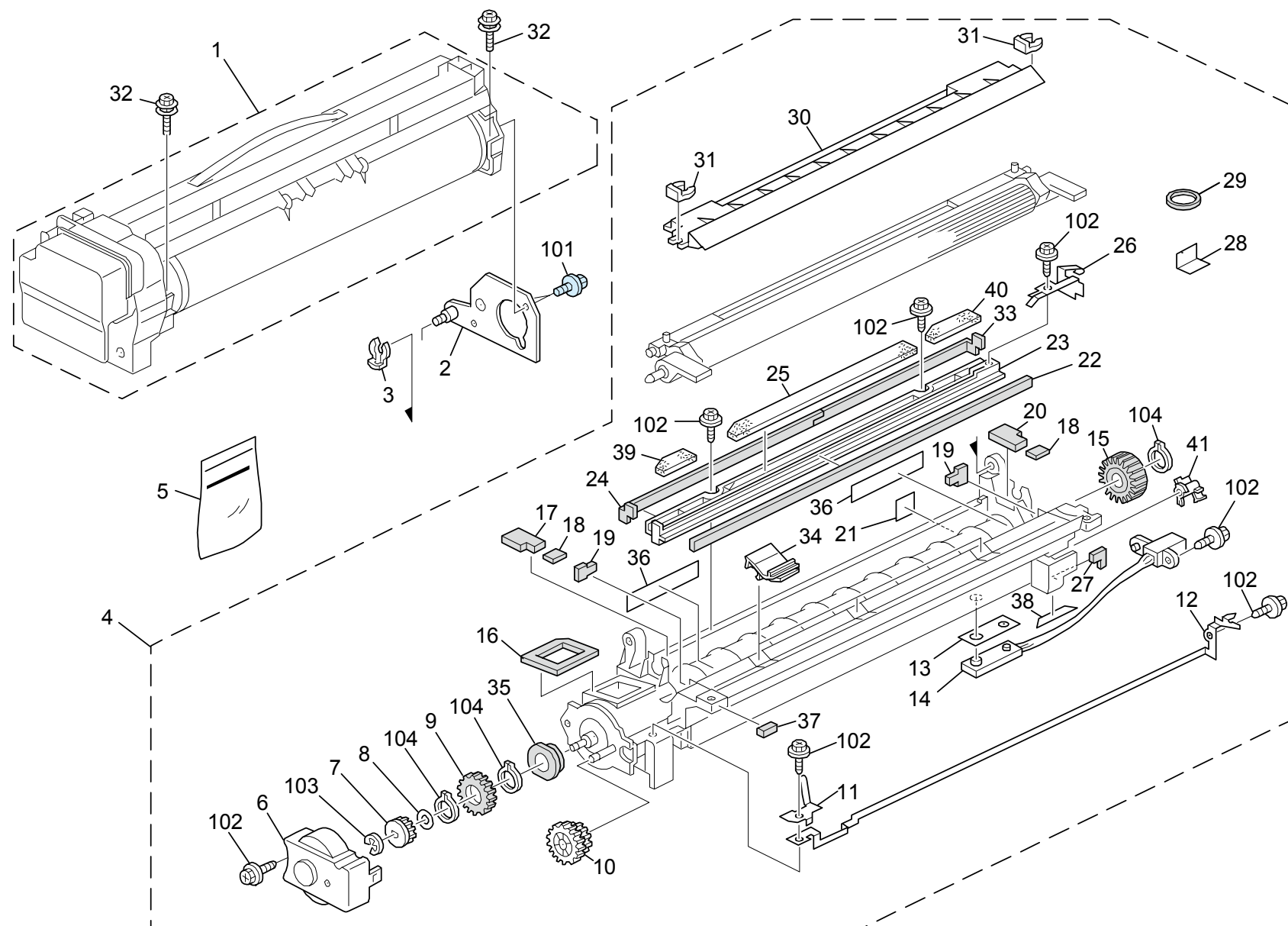
9. Toner Supply Unit (M132)



9. Toner Supply Unit (M132)

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10. PCDU 1 (M132)

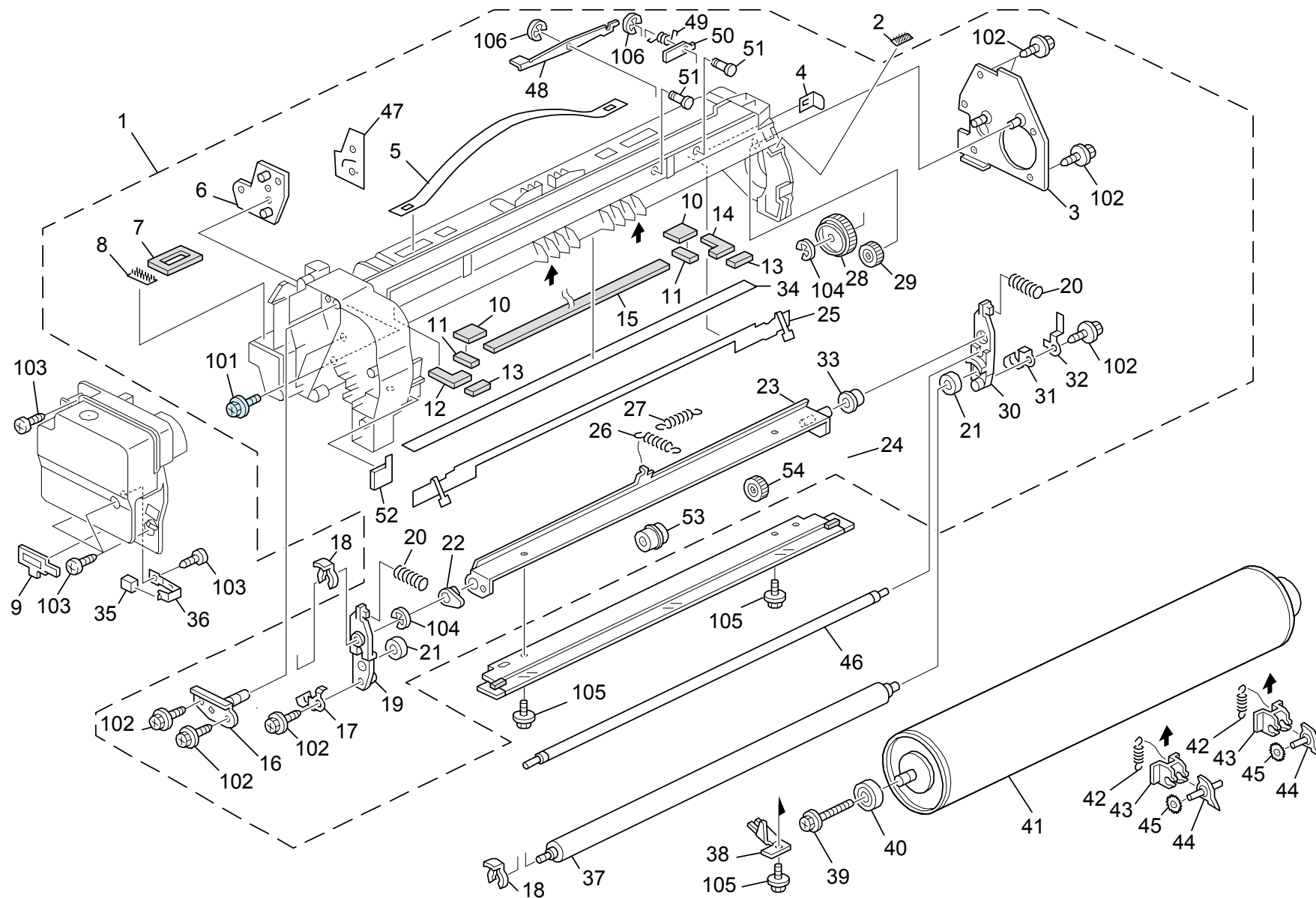


10. PCDU 1 (M132)

Index No.	Part No.	Description	Q'ty Per Assembly
1	M132 2100	PCU:Service:Ass'y	1
2	D009 2389	Rear Side Plate - Coupling	1
3	G065 2681	Snap Ring - M6	1
4	G179 2303	Development Section:Alex-P1:Ass'y	1
5	B296 9640	Developer - Black	1
6	A232 3155	Front Cover - Development Unit	1
7	AB01 4061	Gear - 13Z	1
8	A232 3077	Spacer - M5	1
9	AB01 4060	Gear - 21Z	1
10	AB01 4062	Gear - 17Z/25Z	1
11	D009 3068	Front Bias Terminal	1
12	D009 3069	Rear Bias Terminal	1
13	A232 3067	Tape - TD Sensor	1
14	B213 3065	Density Sensor:Development:C4	1
15	D009 3078	Joint- Paddle	1
16	D009 3066	Entrance Seal - Toner Supply	1
17	D009 3205	Seal:Side Plate:Front	1
18	AA15 3095	Shield - Development - Center	2
19	B082 3123	Shield:Case:Development:Front Rear:C3	2
20	D009 3206	Seal:Side Plate:Rear	1
21	D009 3072	Seal - Density Sensor Harness	1
22	D009 3053	Upper Case Seal	1
23	D009 3070	Cover:Development Unit:Upper	1
24	D009 3204	Front Seal - Upper Cover	1
25	D009 3086	Filter:Development	1
26	D009 3162	Ground Plate:Doctor Blade	1
27	G179 3071	Stopper:Feeler:New Article Sensor	1
28	D009 3130	Spacer:Guide Plate:0.05	2
29	AA15 3062	Sponge - M46	1
30	D009 3152	Entrance Seal:Ass'y	1
31	5206 2686	Snap Ring	2
32	D009 2480	Screw - M3x10	2
33	D009 3203	Rear Seal - Upper Cover	1
34	D009 3102	Upper Cap - Development Case	3

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11. PCDU 2 (M132)

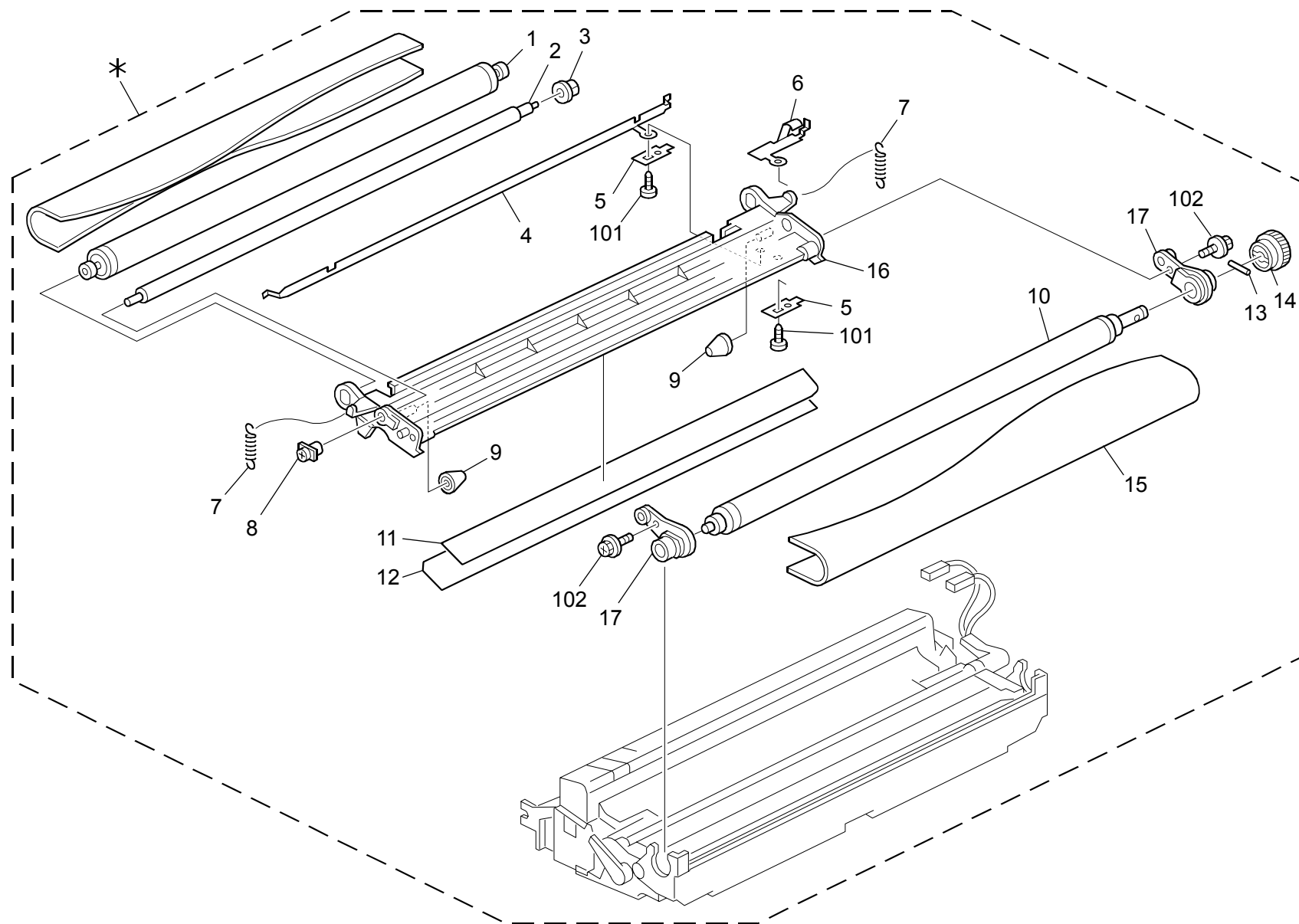


11. PCDU 2 (M132)

Index No.	Part No.	Description	Q'ty Per Assembly
1	M132 2211	Frame:PCU:Upper:Ass'y	1
2	G179 3260	Cleaner:Sensor	1
3	D129 2390	Side Plate:Idler:Ass'y	1
4	D009 2317	Electrode Plate - Charge	1
5	D009 2445	Handle - PCU	1
6	D009 2380	Front Side Plate - Coupling	1
7	D009 2279	Seal:Toner Supply:Entrance:Upper	1
8	D009 3267	Seal:Toner Supply:Entrance:Front	1
9	D009 2633	Cap - Toner Supply	1
10	A232 2399	Seal - Blade 13x9.5x3	2
11	D009 2205	Seal:Blade:Upper Rear:Small	2
12	D009 2201	Seal:Drum:Front	1
13	D009 2203	Seal:Drum:Entrance	2
14	D009 2202	Seal:Drum:Rear	1
15	D009 2204	Seal:Blade:Upper:Case	1
16	B213 2316	Stud:Contact Point:Cleaning	1
17	G065 2354	Electrode Plate:Charge:Front	1
18	G065 2681	Snap Ring - M6	3
19	D009 2331	Front Arm - Pressure/Charge	1
20	AA06 3648	Pressure Spring	2
21	A232 2421	Bushing - 6x10x3	2
22	A232 2315	Front Bushing - Cleaning Bracket	1
23	B213 2312	Bracket:Cleaning Blade	1
24	D009 2351	Cleaning Blade	1
25	D009 2318	Spring Plate - Electrode	1
26	AA06 2348	Spring:Pressure:Cleaning Blade	1
27	AA06 2300	Tension Spring	1
28	AB01 1380	Cam - Cleaning Blade	1
29	AB01 1379	Gear - 19Z	1
30	D009 2336	Rear Arm - Pressure/Charge	1
31	G065 2308	Electrode Plate:Charge:Rear	1
32	B082 2333	Terminale:Brush Roller	1
33	A232 2318	Collar - Cleaning	1
34	D009 2426	Seal - 24.5x68.5	1

Index No.	Part No.	Description	Q'ty Per Assembly
35	D129 2415	Cover:Spring Plate:Front	1
36	D009 2414	Spring Plate:Cover:PCU:Front	1
37	AD02 7012	Roller:Charge:Apply	1
38	D009 2303	Drum Hold Plate	1
39	AA14 3549	Screw:Dia10:M3x18	1
40	A232 3553	Ball Bearing - 8x16x5	1
41	D009 9510	OPC Drum	1
42	AA06 2310	Pressure Spring	2
43	A232 2340	Holder - Pick-Off Pawl	2
44	AD02 5021	Pick-Off Pawl	2
45	A232 2339	Spur	2
46	G790 2329	Brush Roller:Cleaner:Charge:Amabuki:Ass'y	1
47	D009 2433	Seal:Cover:Shutter	2
48	G179 2316	Arm:Stopper:PCD:Sub-Ass'y	1
49	G179 2314	Spring:Stopper:PCD	1
50	G179 2311	Stopper:PCD	1
51	G179 2313	Pin:Stopper:PCD	2
52	D009 3104	Seal:Shielding Plate:Lever	1
53	A232 2292	Bushing - Toner Collection Coil	1
54	AB01 1377	Gear - 14Z	1
101	0454 3006Q	Tapping Screw - M3x6	
102	0456 3008N	Tapping Screw - M3x8	
103	0457 3008N	Tapping Screw - M3x8	
104	0720 0040E	Retaining Ring - M4	
105	0360 3006N	Screw - M3x6	
106	0720 0025E	Retaining Ring - M2.5	

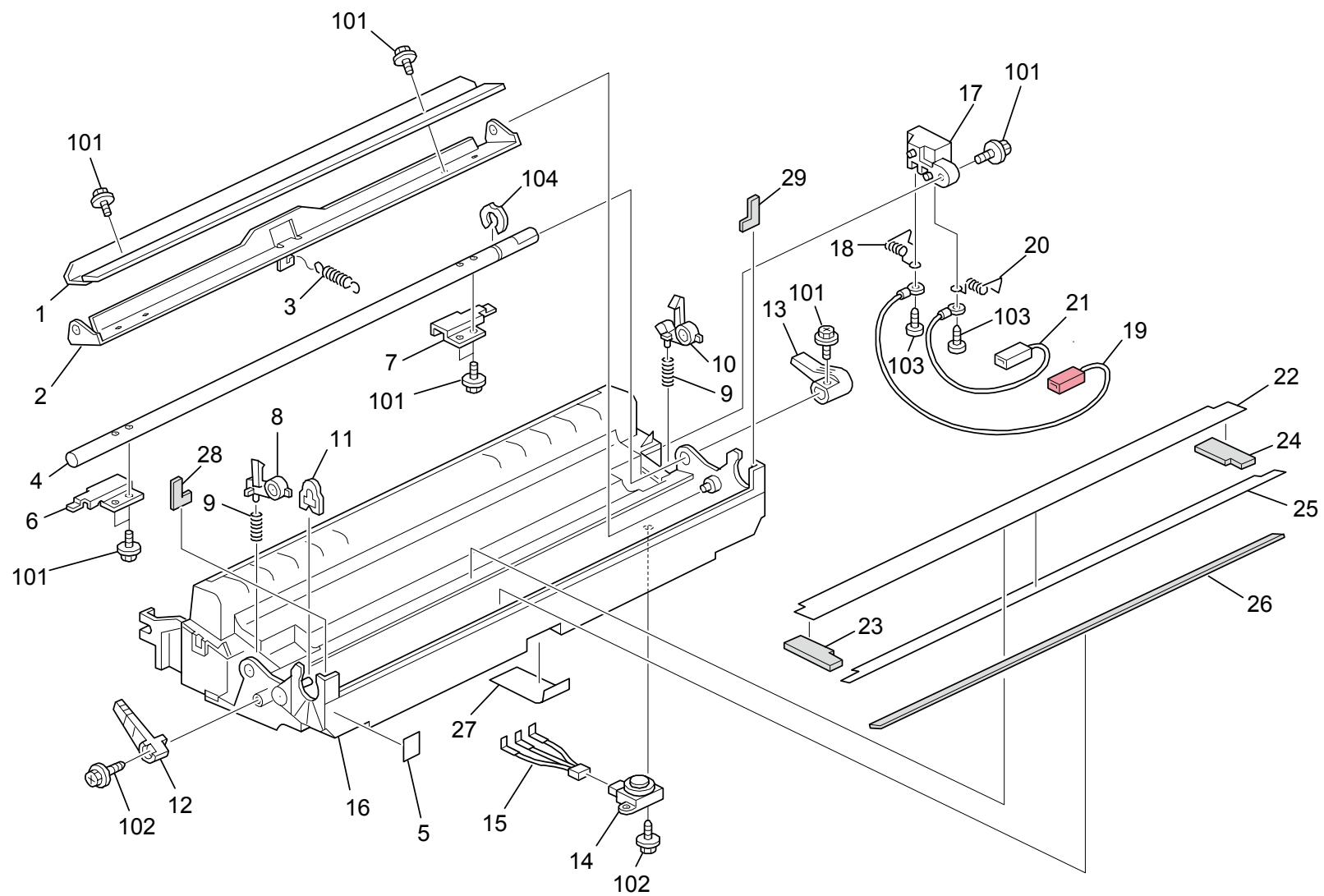
12. Transfer Belt Unit 1 (M132)



12. Transfer Belt Unit 1 (M132)

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13. Transfer Belt Unit 2 (M132)

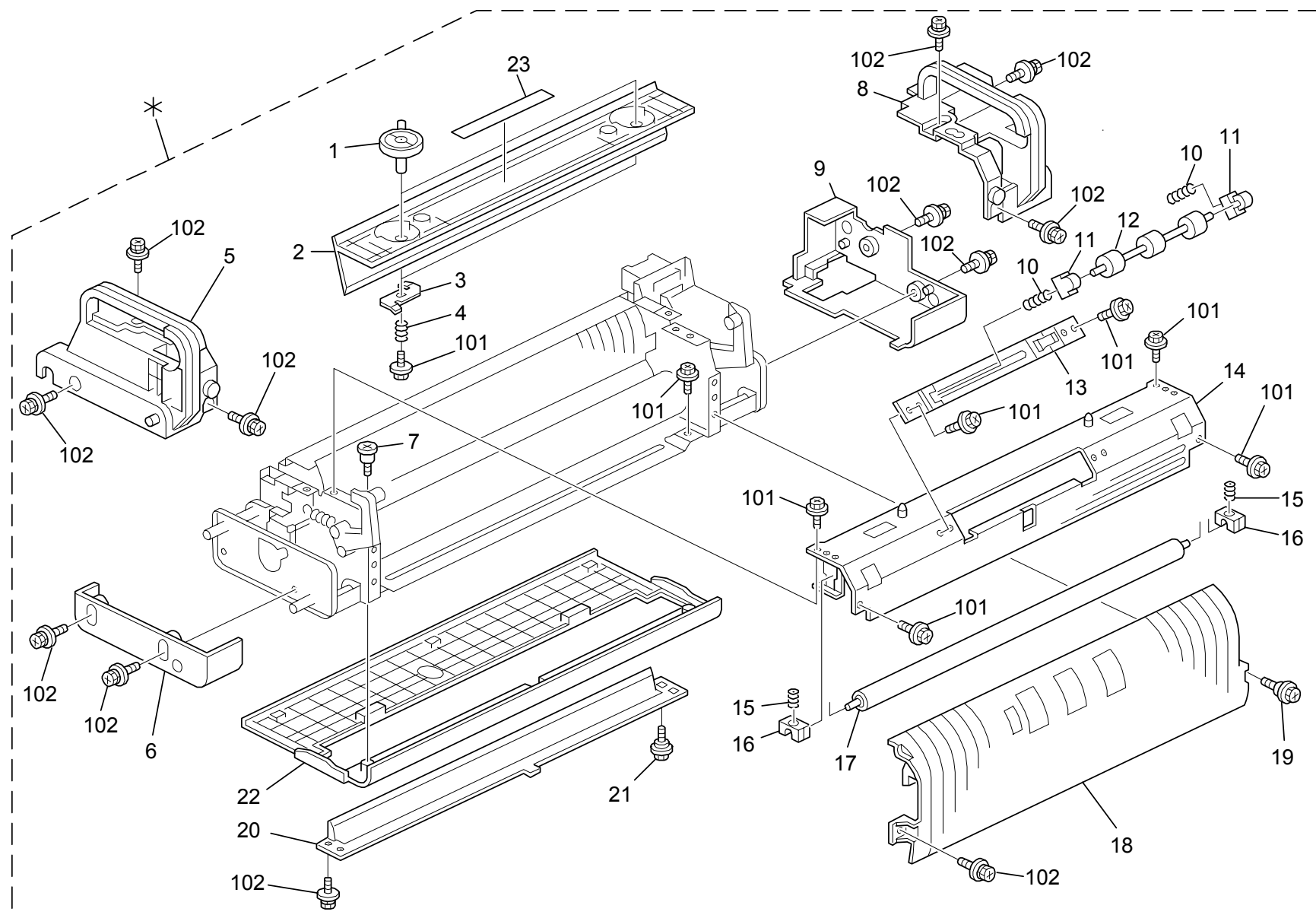


13. Transfer Belt Unit 2 (M132)

Index No.	Part No.	Description	Q'ty Per Assembly
1	AD04 1135	Cleaning Blade - Transfer Belt	1
2	D009 3943	Bracket:Cleaning Blade:Transfer	1
3	AA06 1100	Spring:Pressure:Cleaning Blade	1
4	D009 3919	Release Lever Shaft	1
5	B234 3177	Decal:Positioning Display:Development	1
6	D009 3920	Front Release Plate	1
7	D009 3921	Rear Release Plate	1
8	D009 3916	Front Lever - Transfer Belt	2
9	AA06 3447	Spring - Transfer Belt	1
10	D009 3917	Rear Lever - Transfer Belt	1
11	G102 3837	Stopper:Blade	1
12	D009 3898	Lever:Set:Transfer Unit:P	1
13	D009 3918	Release Lever	1
14	GW23 0001	Toner End Sensor	1
15	D009 3872	Harness - Used Toner Sensor	1
16	D009 3803	Case - Transfer Unit	1
17	D009 3992	Receptacle Housing - Transfer Unit	1
18	AA06 6380	Spring	1
19	D009 3876	Earth Harness - Transfer Unit	1
20	AA06 6381	Spring	1
21	D009 3875	Harness - Transfer Unit Bias	1
22	D009 3907	Seal - Transfer Belt Exit	1
23	D009 3953	Front Seal - Cleaning Blade	1
24	D009 3952	Rear Seal - Cleaning Blade	1
25	D009 3906	Seal - Rear Transfer Exit	1
26	B082 3867	Shield:Remove Paper Dust	1
27	AA15 0423	Seal - Cleaning Pressure	1
28	A232 3909	Seal - Front Case	1
29	A232 3908	Seal - Rear Case	1

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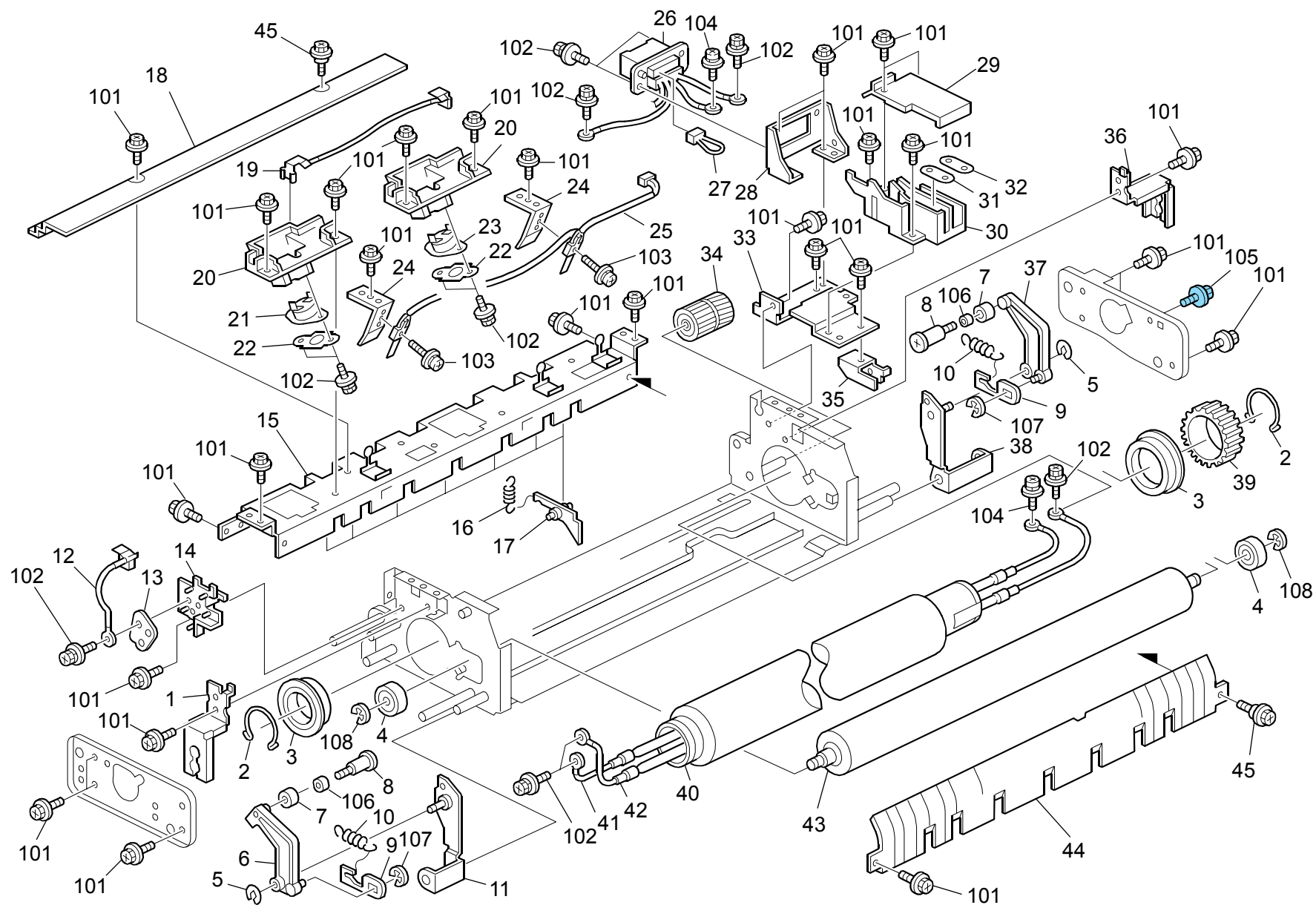
14. Fusing Unit 1 (M132)



14. Fusing Unit 1 (M132)

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15. Fusing Unit 2 (M132)

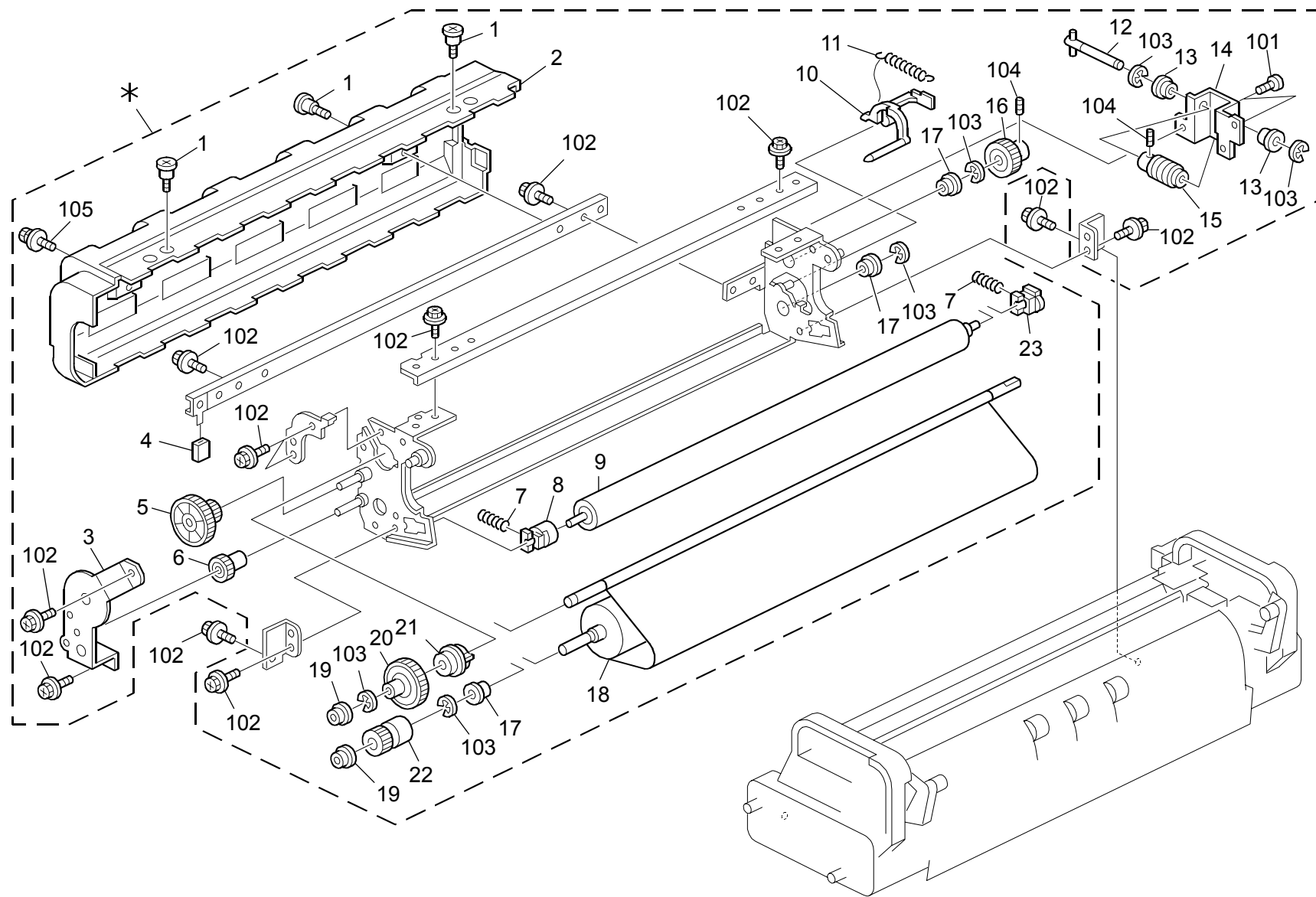


15. Fusing Unit 2 (M132)

Index No.	Part No.	Description	Q'ty Per Assembly
1	D009 4126	Front Heater Bracket	1
2	D009 4156	Retaining Rings-C - Hot Roller	2
3	AE03 0099	Ball Bearing - 30x42x7	2
4	AE03 0098	Ball Bearing - 8x22x7	2
5	B238 4166	End Ring:Spring:Dia4	2
6	D009 4271	Front Lever - Pressure Release	1
7	B238 4194	Roller:Lever:Pressure	2
8	AA14 3792	Screw:Drawer	2
9	D009 4274	Pressure Lock Lever	2
10	AA06 1024	Tension Spring - Pressure	2
11	D009 4275	Front Pressure Lever	1
12	D009 4196	Harness 1 - Thermostat	1
13	D009 4143	Electrode Plate 3	1
14	D009 4135	Terminal - AC	1
15	D009 4152	Stay:Fusing Sub-Unit:Fusing Exit:Peen	1
16	AA06 0948	Tension Spring:Stripper Pawls:50mn	7
17	AE04 4099	Stripper Pawls	7
18	D129 4165	Cover:Fusing Sub-Unit	1
19	D009 4197	Harness 2 - Thermostat	1
20	D009 4193	Housing - Thermostat	2
21	AW11 0098	Thermostat - 220C	1
22	D009 4195	Spacer - Thermostat	2
23	AW11 0099	Thermostat - 219C	1
24	D009 4178	Thermistor Bracket	2
25	D009 4177	Thermistor	1
26	D009 4099	Harness - Fusing Unit	1
27	D009 4097	Harness - Set Sensor NA	1
27	D009 4098	Set Sensor Harness - 230V	1
28	D009 4125	Connector Bracket 2	1
29	D009 4132	Terminal Cover	1
30	D009 4131	Terminal - AC/DC	1
31	D009 4142	Electrode Plate 2	1
32	D009 4141	Electrode Plate 1	1
33	D009 4124	Connector Bracket 1	1

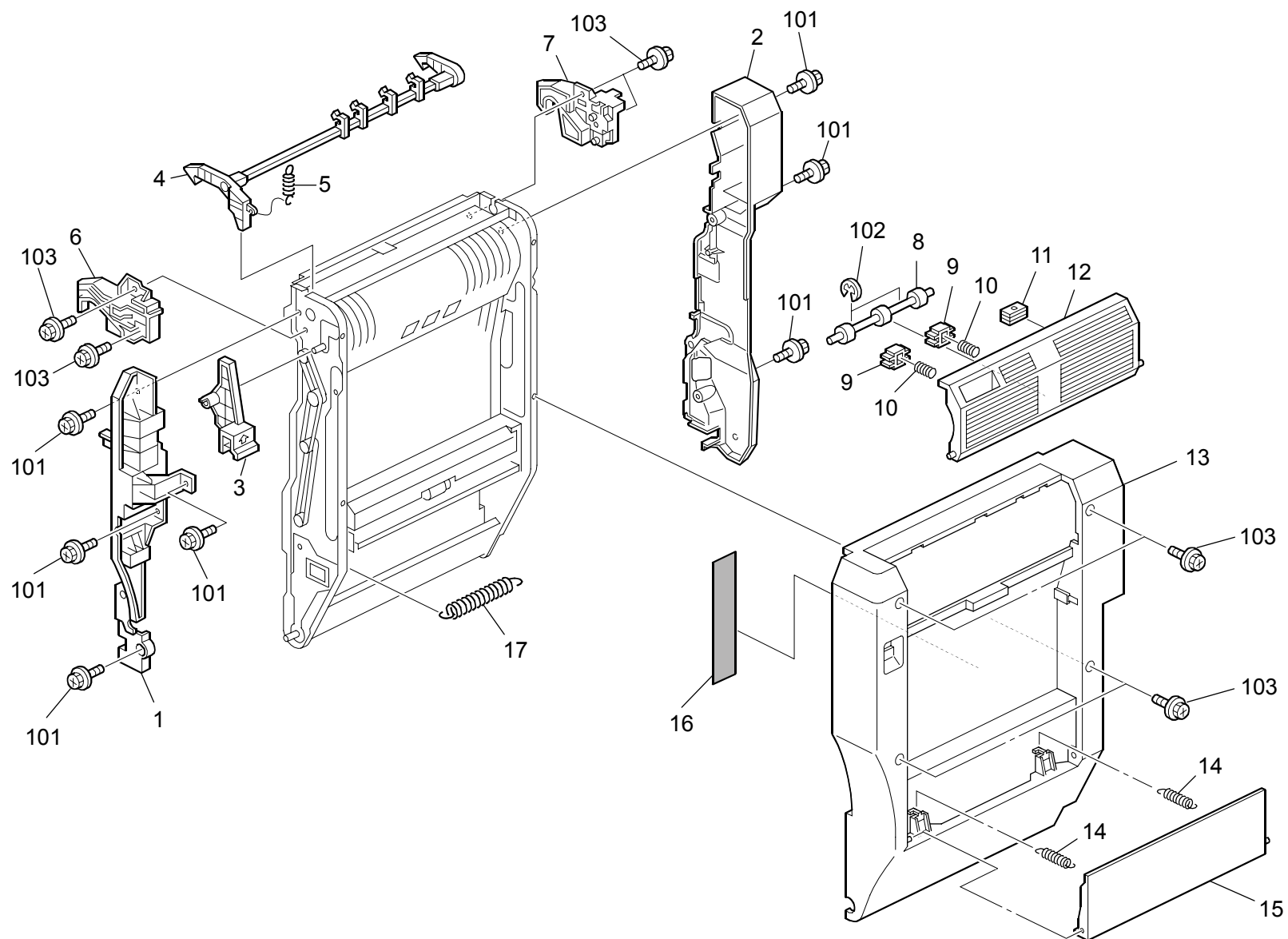
Index No.	Part No.	Description	Q'ty Per Assembly
34	AB01 0172	Gear - 24Z/25Z	1
35	D009 4123	Bracket:Side Plate:Auxiliary	1
36	D009 4127	Rear Heater Bracket	1
37	D009 4291	Rear Lever - Pressure Release	1
38	D009 4295	Front Pressure Lever	1
39	AB01 0171	Gear - 40Z	1
40	AE01 1132	Hot Roller	1
41	AX43 0112	Heater - 120V 550W	1
41	AX43 0113	Heater - 230V 550W	1
42	AX44 0252	Heater - 120V 750W	1
42	AX44 0253	Heater - 230V 750W	1
43	AE02 0199	Pressure Roller	1
44	D009 4163	Exit Guide - Hot Roller Unit	1
45	AA14 3520	Shoulder Screw - M3	2
101	0360 3006N	Screw - M3x6	
102	0804 6123	Hexagonal Bolt:W/Washer:M3x8	
103	0954 3010N	Screw:Polished Round/Spring:M3x10	
104	0957 4008N	Screw:Small Round/Spring:M4x8	
105	0454 3006Q	Tapping Screw - M3x6	
106	0733 0408	Bushing:4x8	
107	0720 0030E	Retaining Ring - M3	
108	0720 0060E	Retaining Ring - M6	

16. Fusing Unit 3 (M132)

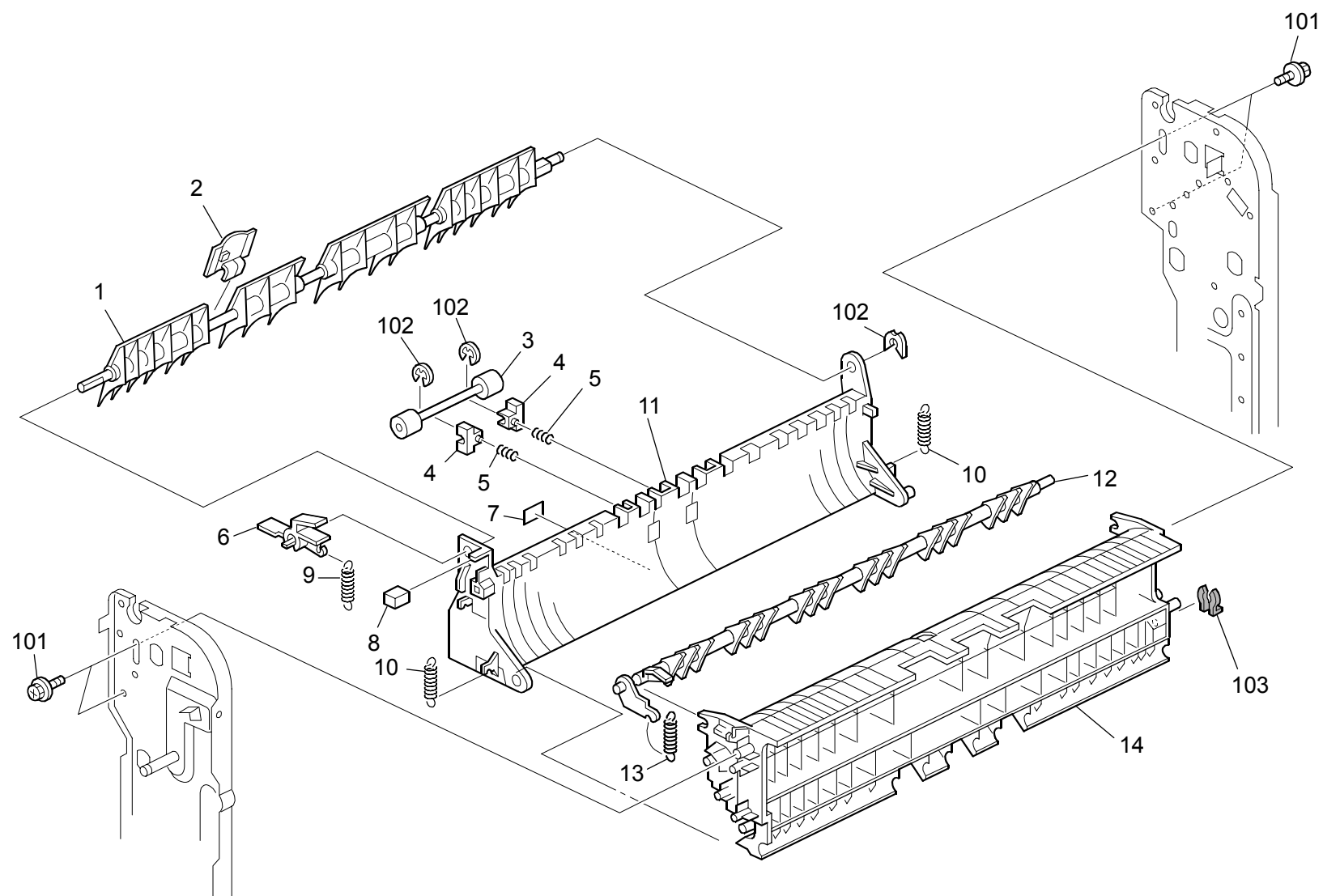


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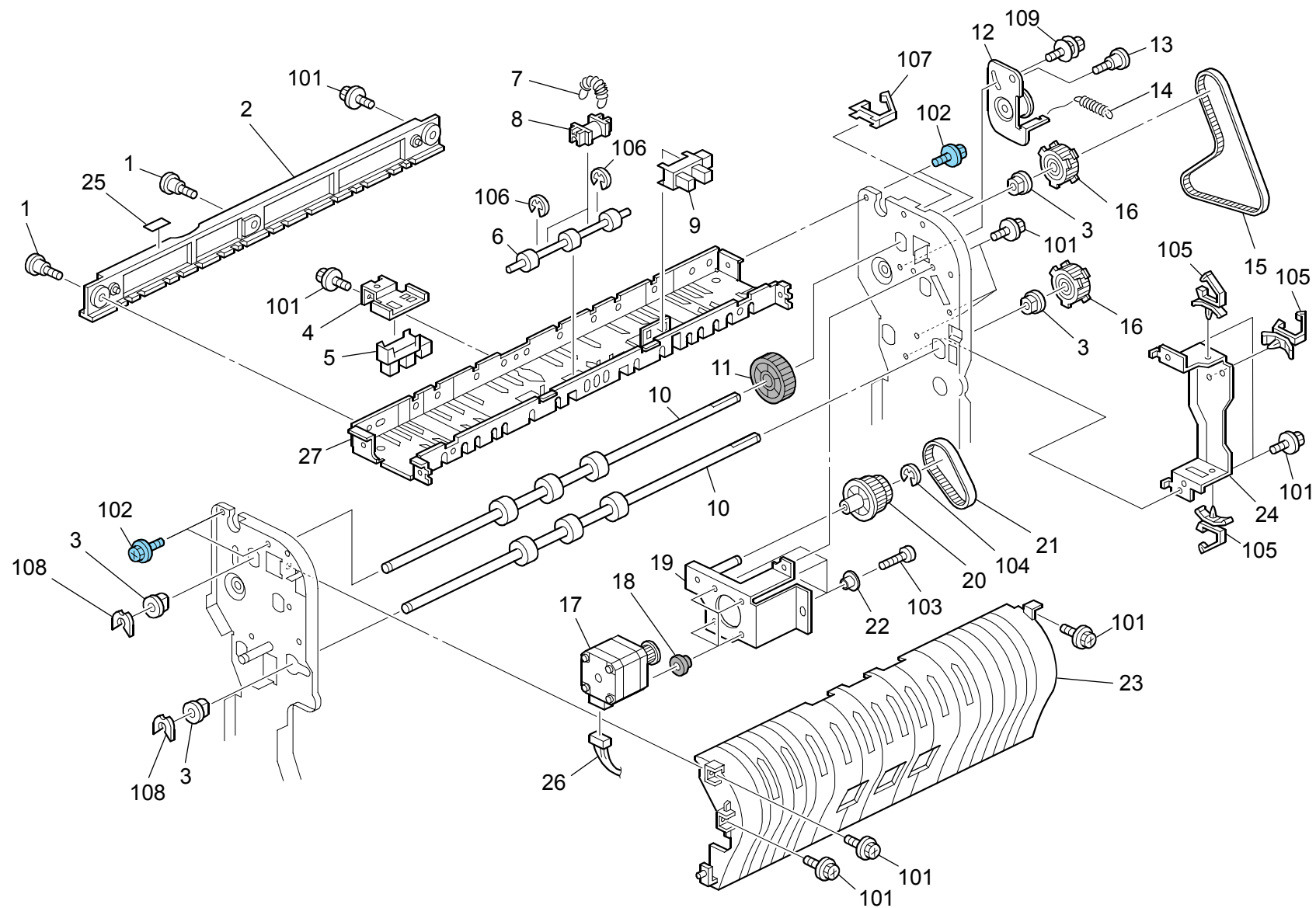
17. Duplex Unit 1 (M132)



18. Duplex Unit 2 (M132)



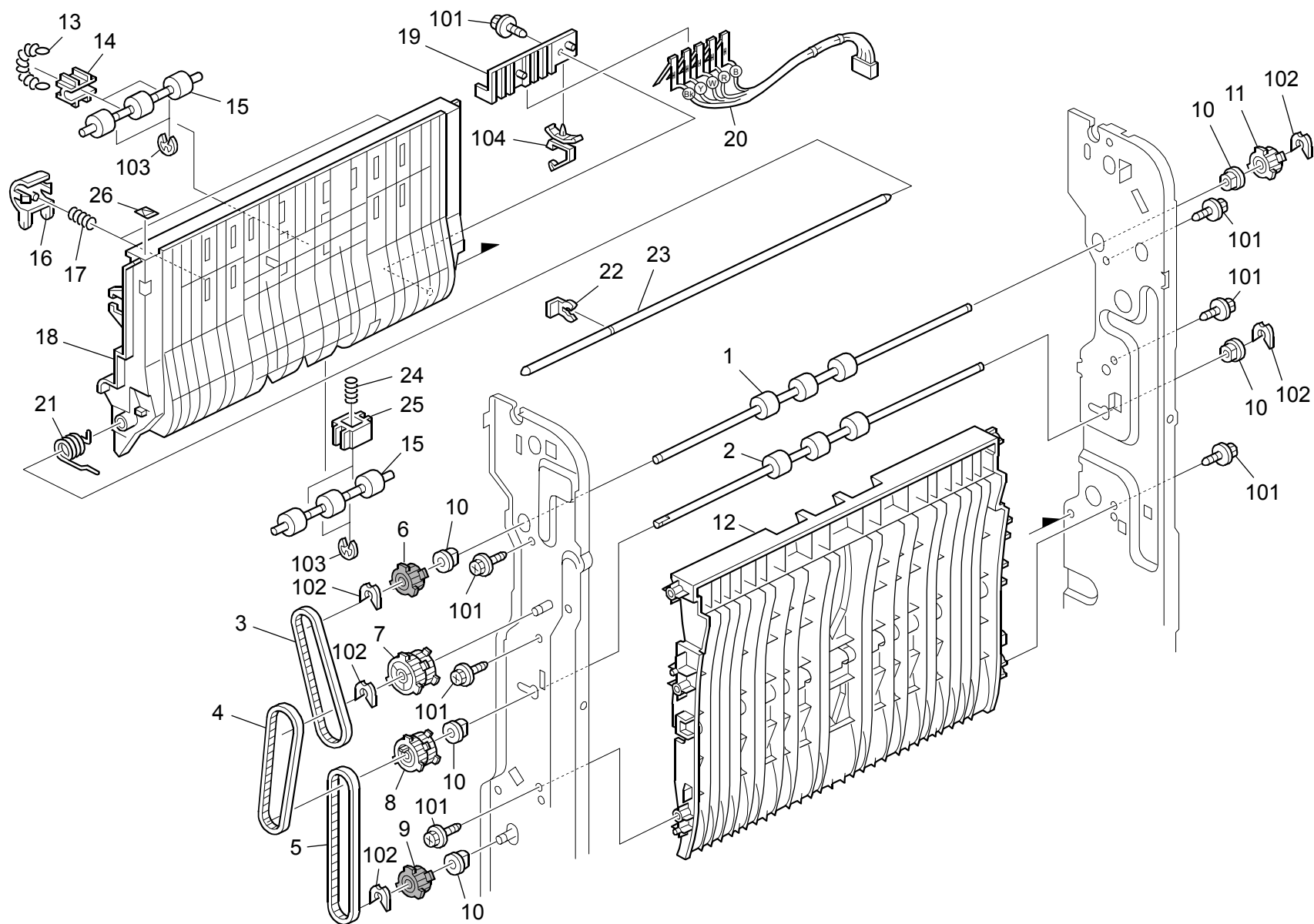
19. Duplex Unit 3 (M132)



19. Duplex Unit 3 (M132)

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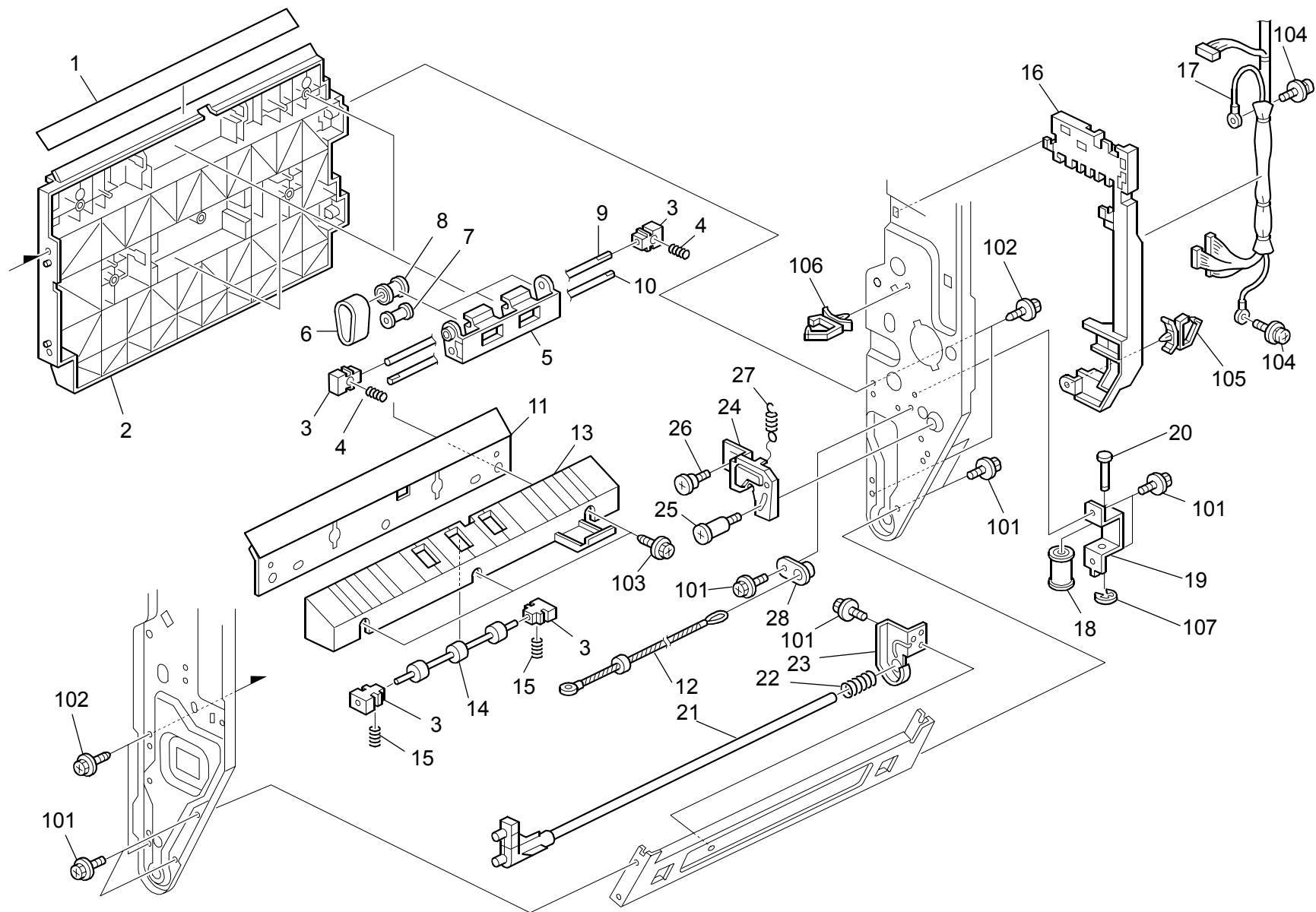
20. Duplex Unit 4 (M132)



20. Duplex Unit 4 (M132)

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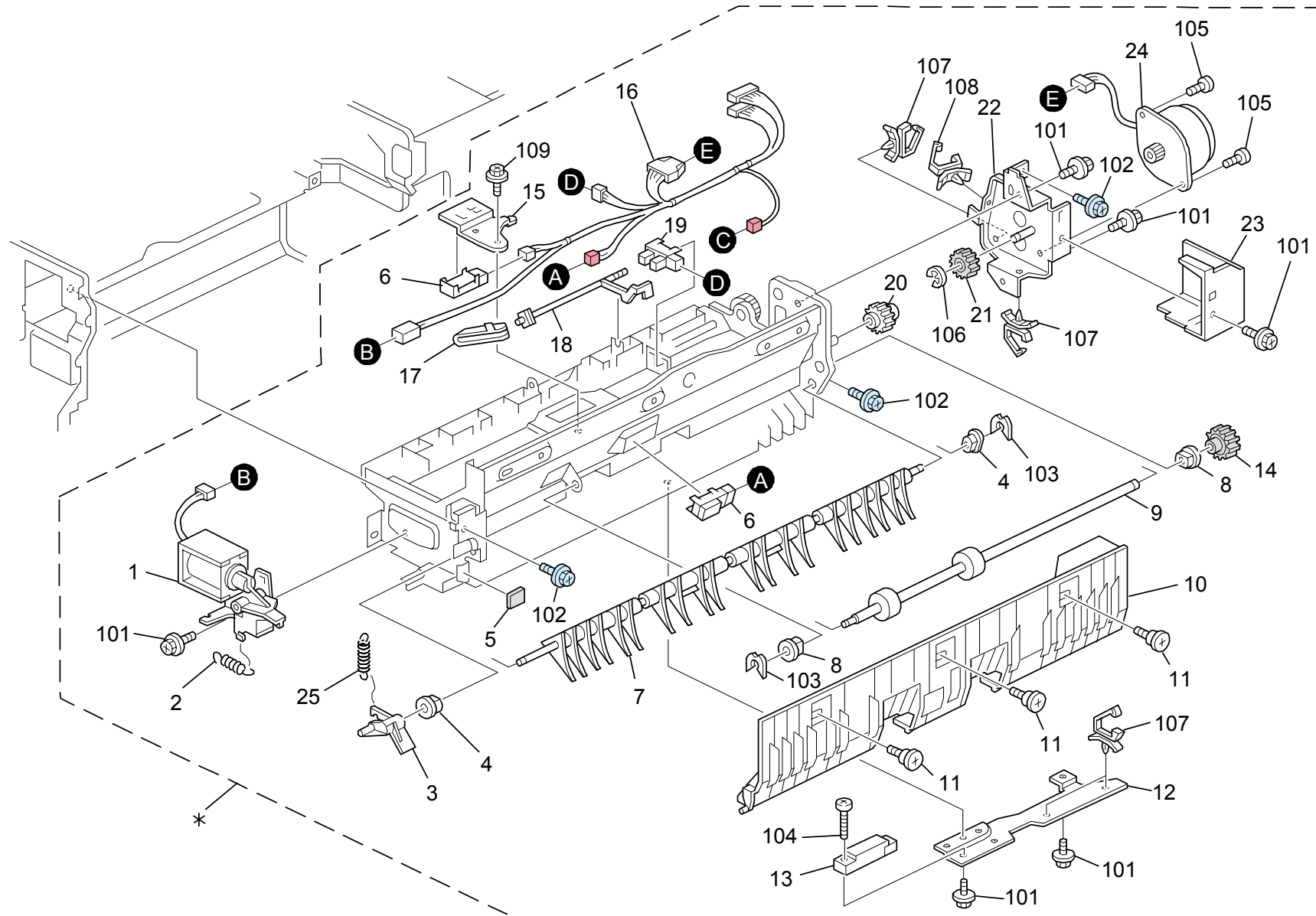
21. Duplex Unit 5 (M132)



21. Duplex Unit 5 (M132)

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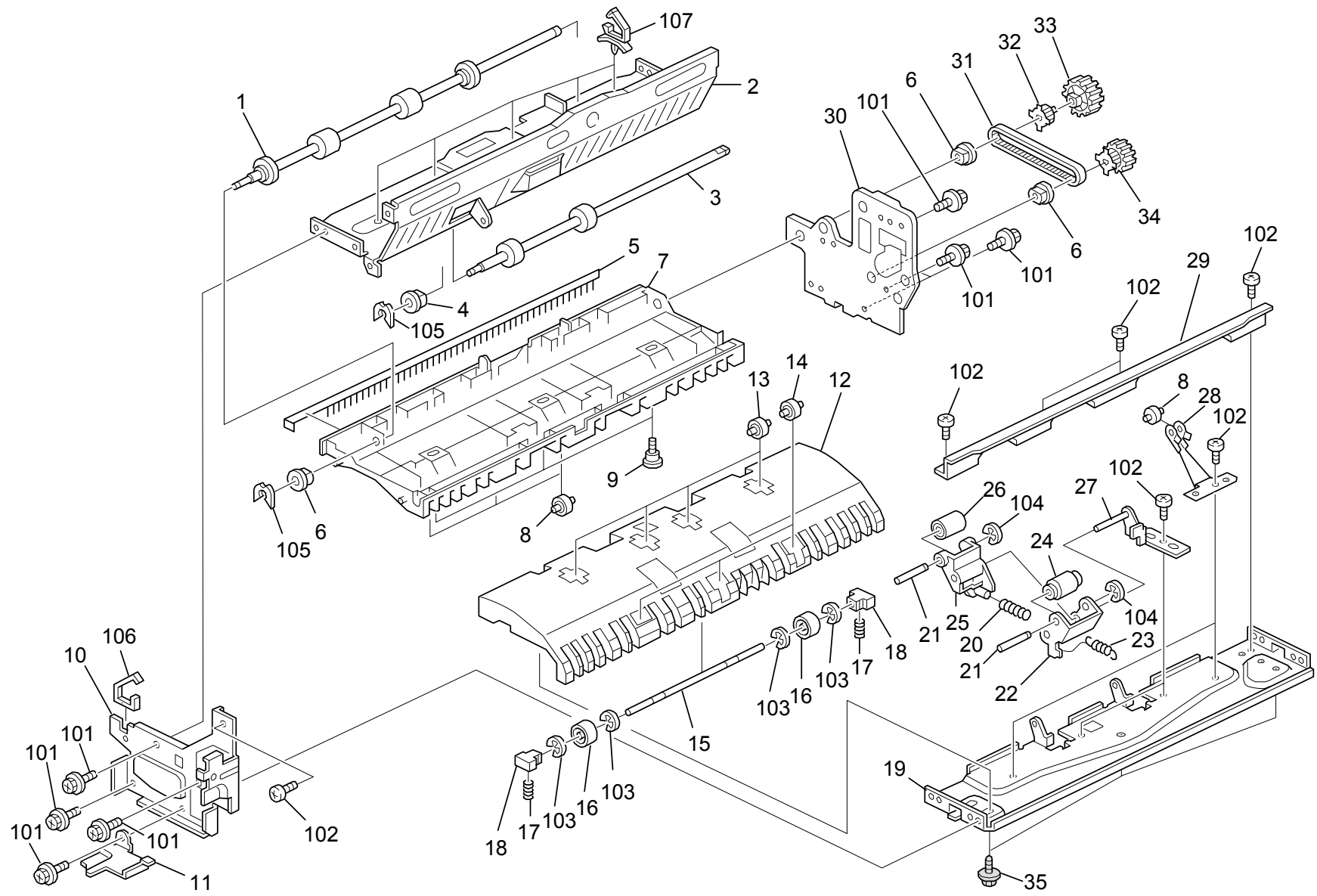
22. Paper Exit Section 1 (M132)



22. Paper Exit Section 1 (M132)

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23. Paper Exit Section 2 (M132)

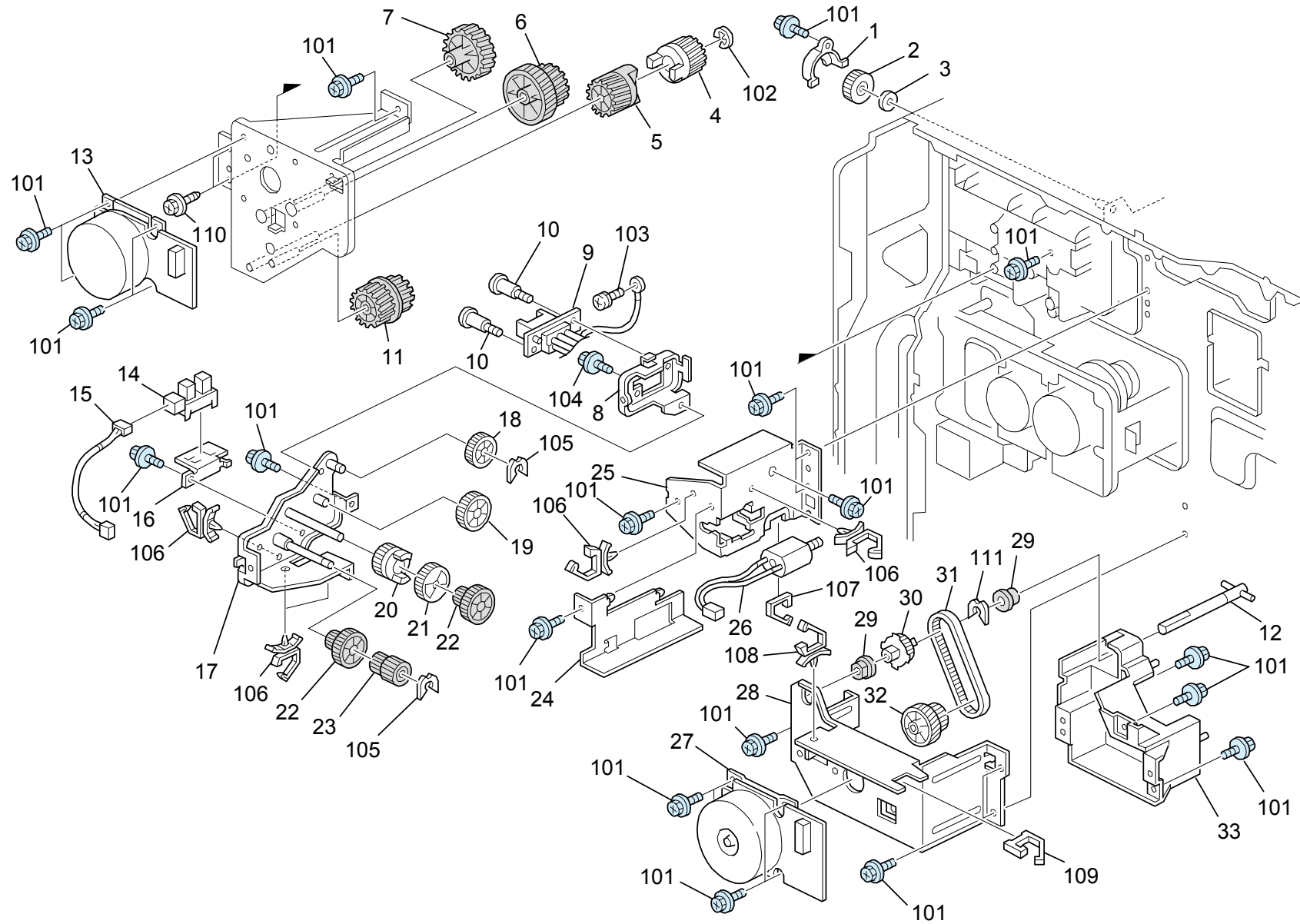


23. Paper Exit Section 2 (M132)

Index No.	Part No.	Description	Q'ty Per Assembly
1	D009 4444	Exit Roller	1
2	D009 4428	Upper Stay	1
3	D009 4445	Transport Roller	1
4	H053 2208	Bushing - M4	1
5	D009 4443	Discharge Brush - Exit	1
6	AA08 2101	Bushing - 6x10x6	3
7	D009 4442	Exit Guide Plate - Upper	1
8	AF04 0575	Driven Roller	3
9	5206 2684	Shoulder Screw - M3	3
10	D009 4434	Front Side Plate	1
11	D009 4406	Separation Plate - Paper Exit	1
12	D009 4412	Lower Guide Plate - Exit	1
13	AF04 0571	Guide Roller	4
14	B223 4428	Roller:Guide:PFA	3
15	D009 4422	Driven Roller Shaft	1
16	B223 4435	Roller:Auxiliary:Driven:Dia16:PFA	1
17	D009 4419	Spring - Lower Guide Plate	2
18	D009 4498	Bushing - Lower Guide Plate	2
19	D009 4413	Lower Stay - Exit	1
20	D009 4477	Spring - Exit Pressure	2
21	B213 4460	Shaft:Pressure Roller	4
22	D009 4491	Entrance Arm	2
23	D009 4476	Spring - Entrance Pressure	2
24	AF04 0601	Pressure Roller:Entrance	2
25	D009 4492	Exit Arm	2
26	AF04 0599	Pressure Roller:15	2
27	D009 4493	Bracket - Contact Point	2
28	D009 4496	Spring Plate - Exit Roller	2
29	D009 4478	Lower Supporting Plate	1
30	D009 4431	Rear Side Plate	1
31	D009 4466	Timing Belt - 30S2M172	1
32	D009 4465	Timing Pulley - 22T	1
33	D009 4462	Gear - 22Z	1
34	D009 4463	Gear/Pulley - 22Z/22T	1

[illegible]

24. Drive Section 1 (M132)

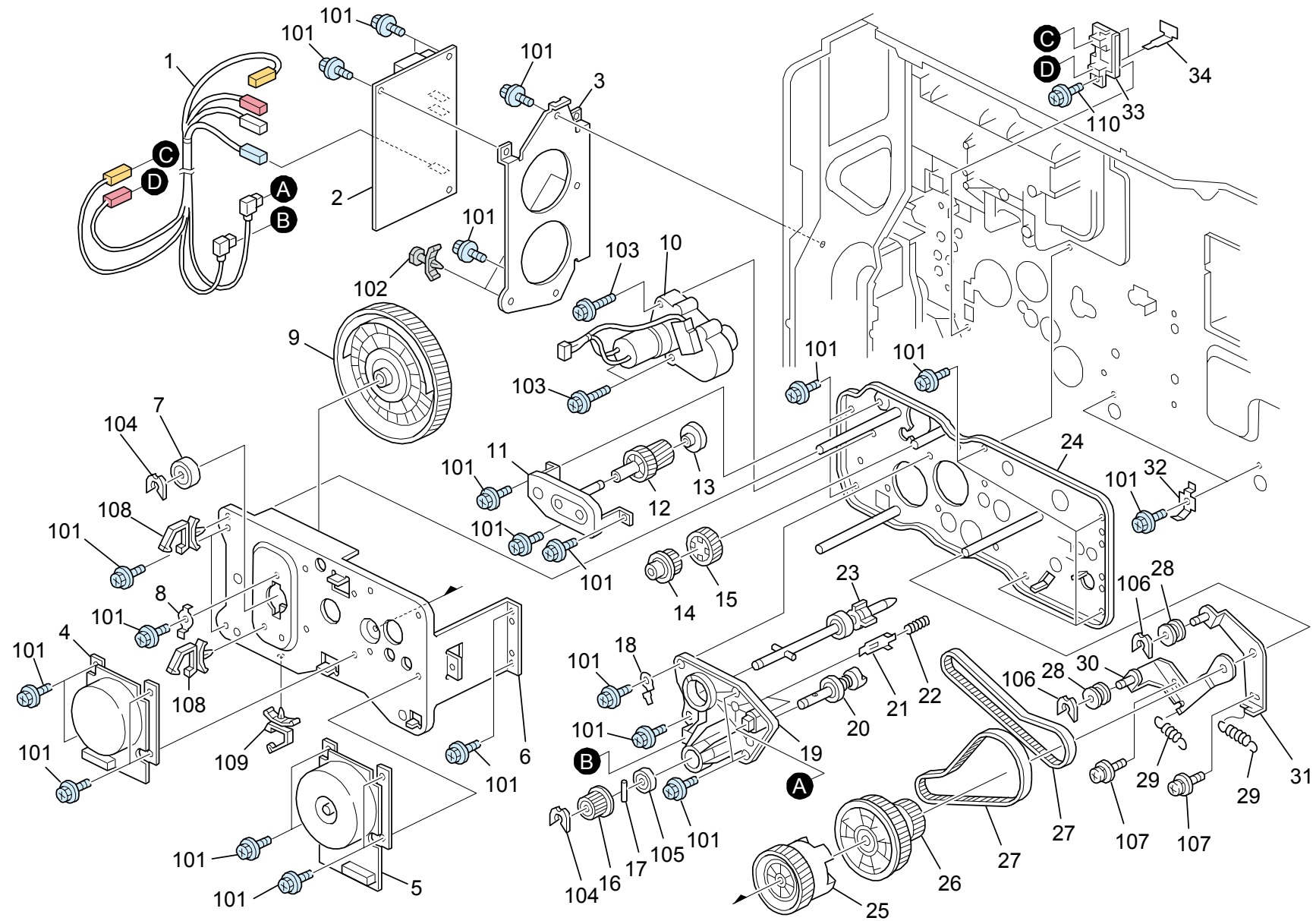


24. Drive Section 1 (M132)

Index No.	Part No.	Description	Q'ty Per Assembly
1	D009 1182	Joint Cover	1
2	D009 1183	Joint - Cleaning	1
3	AA13 2208	Spacer - M6	1
4	AB01 4284	Gear - 24Z	1
5	AB01 4283	Gear - 24Z	1
6	AB01 4280	Gear - 26Z/90Z	1
7	AB01 4281	Gear - 40Z	1
8	D009 1090	Connector Bracket - Fusing	1
9	D009 5620	AC Harness - Fusing	1
10	AA14 3744	Stepped Screw	2
11	AB01 4282	Gear - 26Z/30Z	1
12	D009 1164	Shaft - Paddle Rooler Drive	1
13	AX06 0356	Brushless Motor:DC24V 18W	1
14	AW02 0150	Photointerruptor:Flat:7mm	1
15	D009 5500	Interface Harness - Web Sensor	1
16	D009 1193	Sensor Bracket	1
17	D009 1187	Bracket - Fusing Cleaning Drive	1
18	AB01 1523	Gear - 24Z	1
19	AB01 1524	Gear - 36Z	1
20	AB01 1526	Gear - 24Z	1
21	AB01 1525	Gear - 32Z	1
22	AB01 1527	Gear - 14Z/32Z	2
23	AB01 1528	Gear - 14Z/32Z	1
24	D009 1194	Motor Holder	1
25	D009 1195	Motor Bracket	1
26	AX04 0167	Motor:DC5V 0.71w	1
27	AX06 0355	Brushless Motor - DC 11W	1
28	D009 1161	Bracket - Paddle Roller Drive	1
29	AA08 0347	Bushing - 8mm	2
30	AB03 0815	Timing Pulley - 24T	1
31	AA04 3656	Timing Belt - 60S3M177	1
32	AB01 7743	Gear - 20Z	1
33	D009 1158	Holder - Paddle Roller Drive	1

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25. Drive Section 2 (M132)

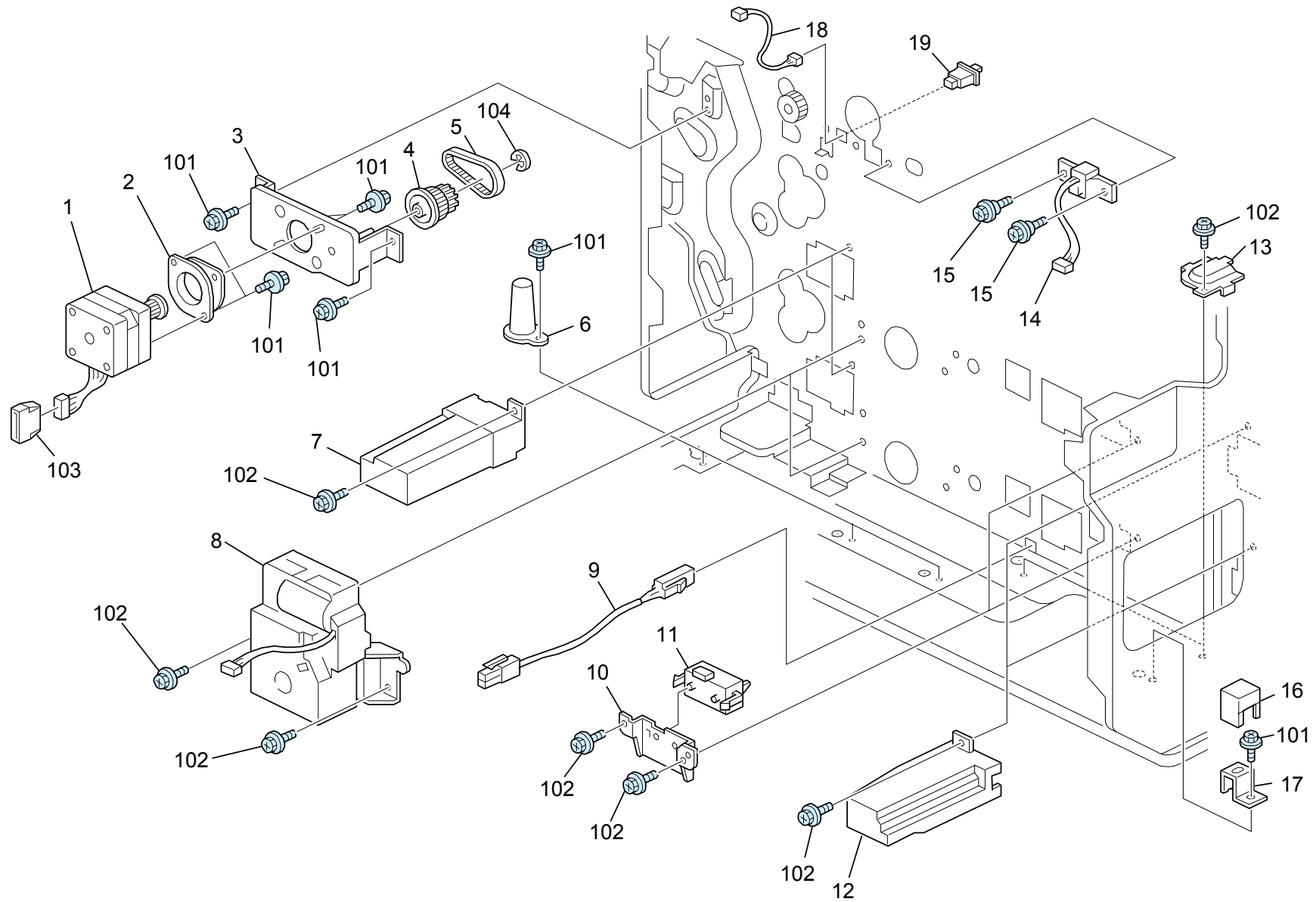


25. Drive Section 2 (M132)

Index No.	Part No.	Description	Q'ty Per Assembly
1	D009 5420	Harness -High Voltage Cable	1
2	AZ32 0177	Power Pack:CBT	1
3	D009 5854	Bracket - Power Pack	1
4	AX06 0415	Brushless Motor:Drive:Drum:DC 10W	1
5	AX06 0355	Brushless Motor - DC 11W	1
6	D009 1120	Rear Drive Bracket - Engine	1
7	B242 1161	Ball Bearing - 8x22x7	1
8	D009 1121	Ground Plate - Drum	1
9	AB01 0379	Gear:Drum	1
10	D009 1113	Drive Unit- Transfer On-Off	1
11	D009 1123	Drive Bracket - Transfer	1
12	AB01 7752	Gear - 27TZ/42Z	1
13	D009 1148	Collar - 6x18.8mm	1
14	AB03 0821	Pulley - 31T	1
15	AB01 0141	Gear - 46Z	1
16	AB03 0820	Pulley - 31t	1
17	AA14 5294	Parallel Pin - 2x12mm	1
18	D009 1141	Ground Plate - Drum	1
19	D009 1145	Drum Shaft Holder	1
20	D009 1155	Joint:Development Sleeve:Ass'y	1
21	D009 1147	Terminal - Development Roller	2
22	AA06 3432	Spring - Intermediate Drawer	2
23	D009 1111	Drum Shaft	1
24	D009 1139	Front Drive Bracket - Engine	1
25	AB01 0140	Gear - 90Z	1
26	D009 1142	Pulley - 48T/90T	1
27	AA04 3658	Timing Belt - 60s2m300	2
28	D009 1127	Roller - Tightener	2
29	D009 1128	Spring - Tightener	2
30	D009 1135	Tightener Bracket - Development	1
31	D009 1125	Tightener Bracket - Transfer	1
32	B004 1936	Plate - Optical Housing Unit	2
33	D009 3831	Receptacle Housing - Transfer	1
34	D009 3832	Receptacle Terminal - Transfer	2

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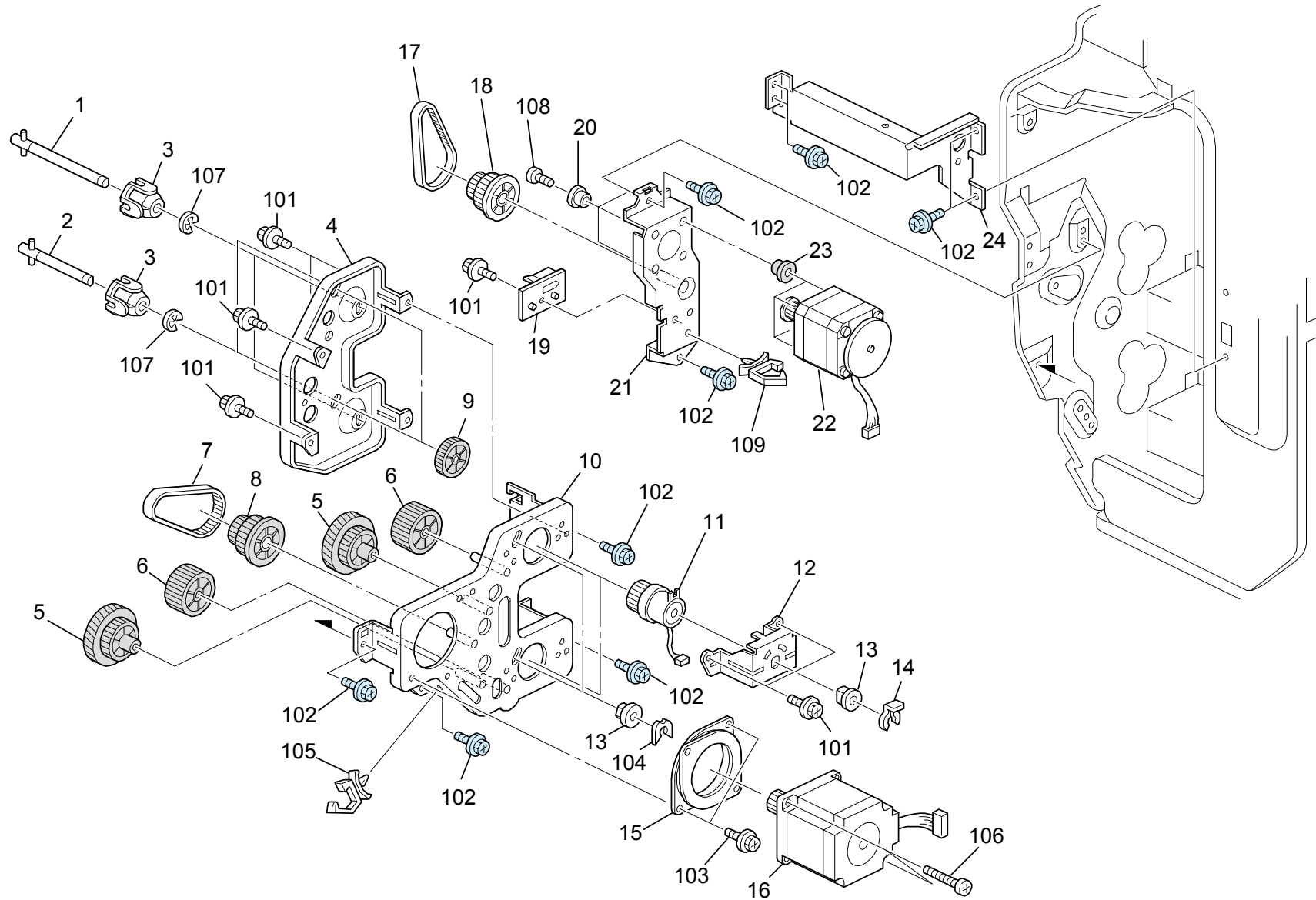
26. Drive Section 3 (M132)



26. Drive Section 3 (M132)

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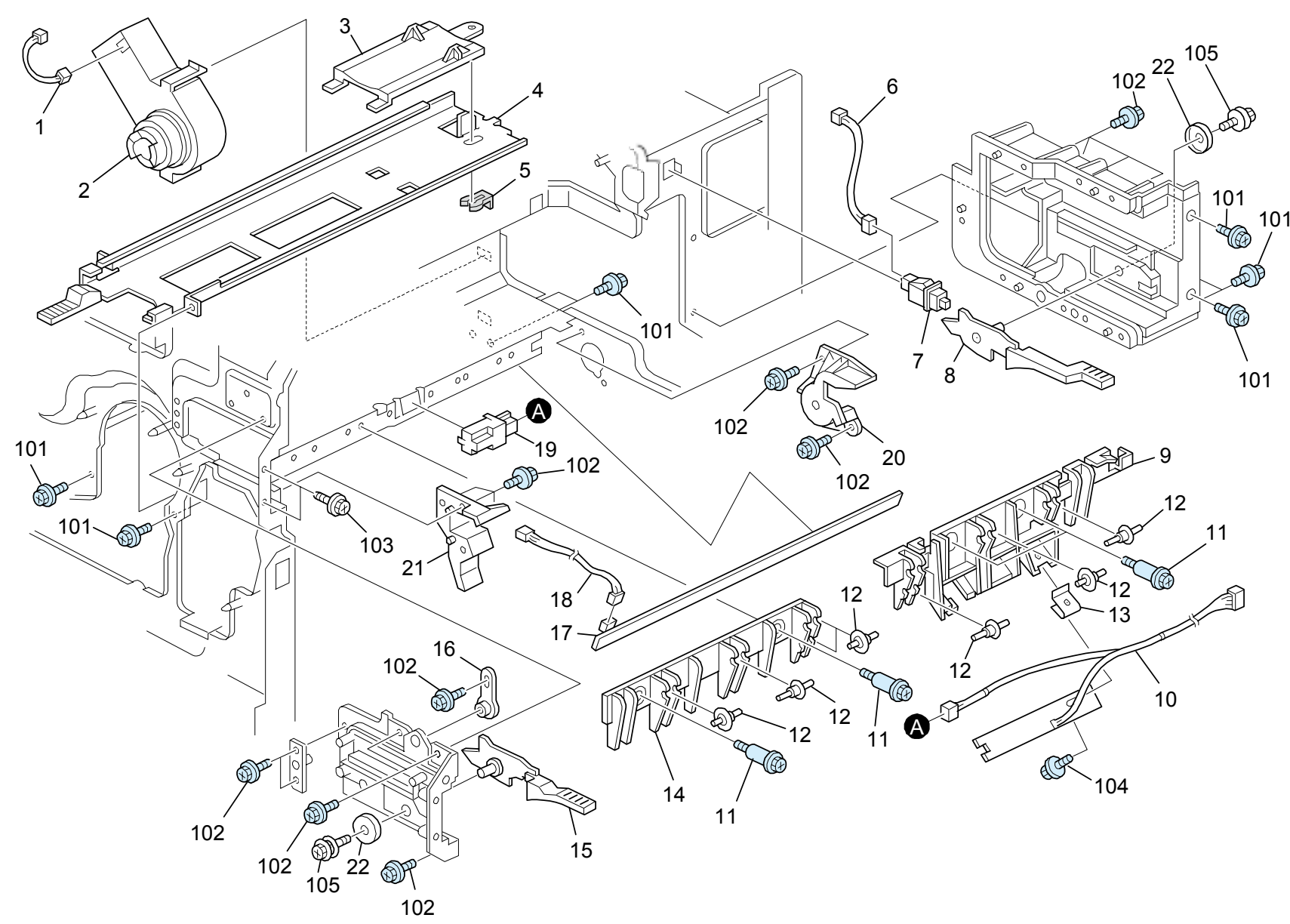
27. Drive Section 4 (M132)



27. Drive Section 4 (M132)

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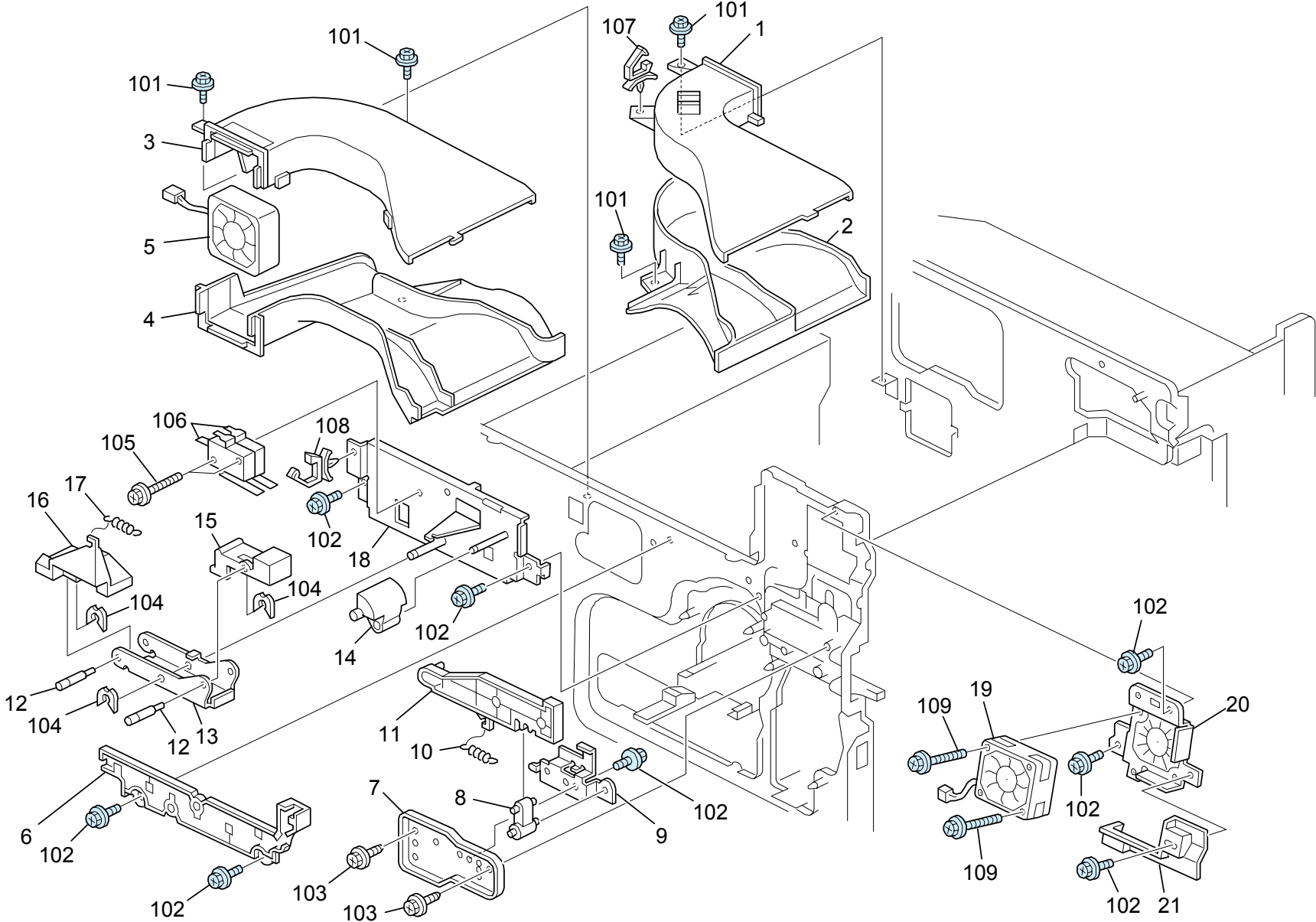
28. Electrical Section 1 (M132)



28. Electrical Section 1 (M132)

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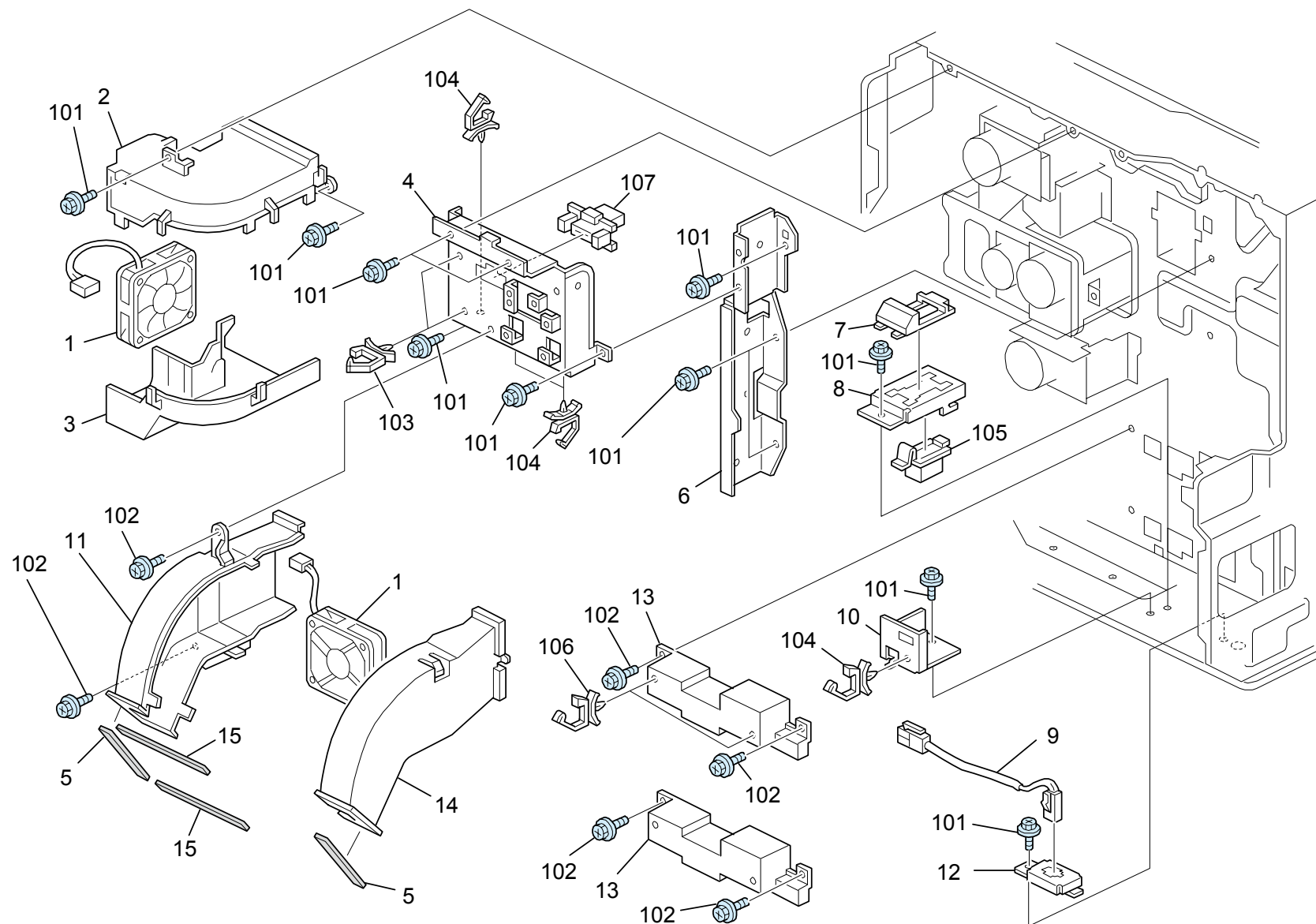
29. Electrical Section 2 (M132)



29. Electrical Section 2 (M132)

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30. Electrical Section 3 (M132)

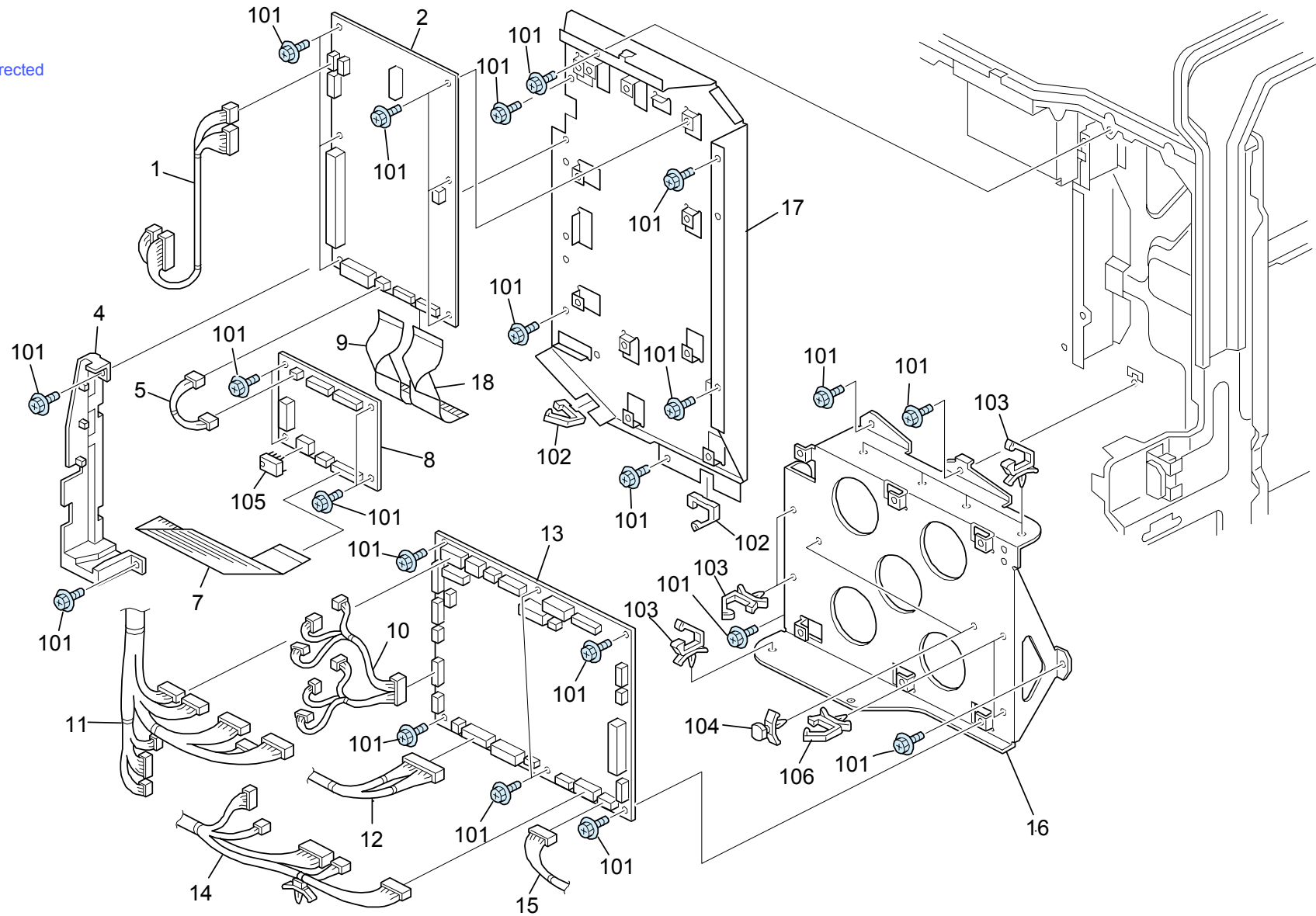


30. Electrical Section 3 (M132)

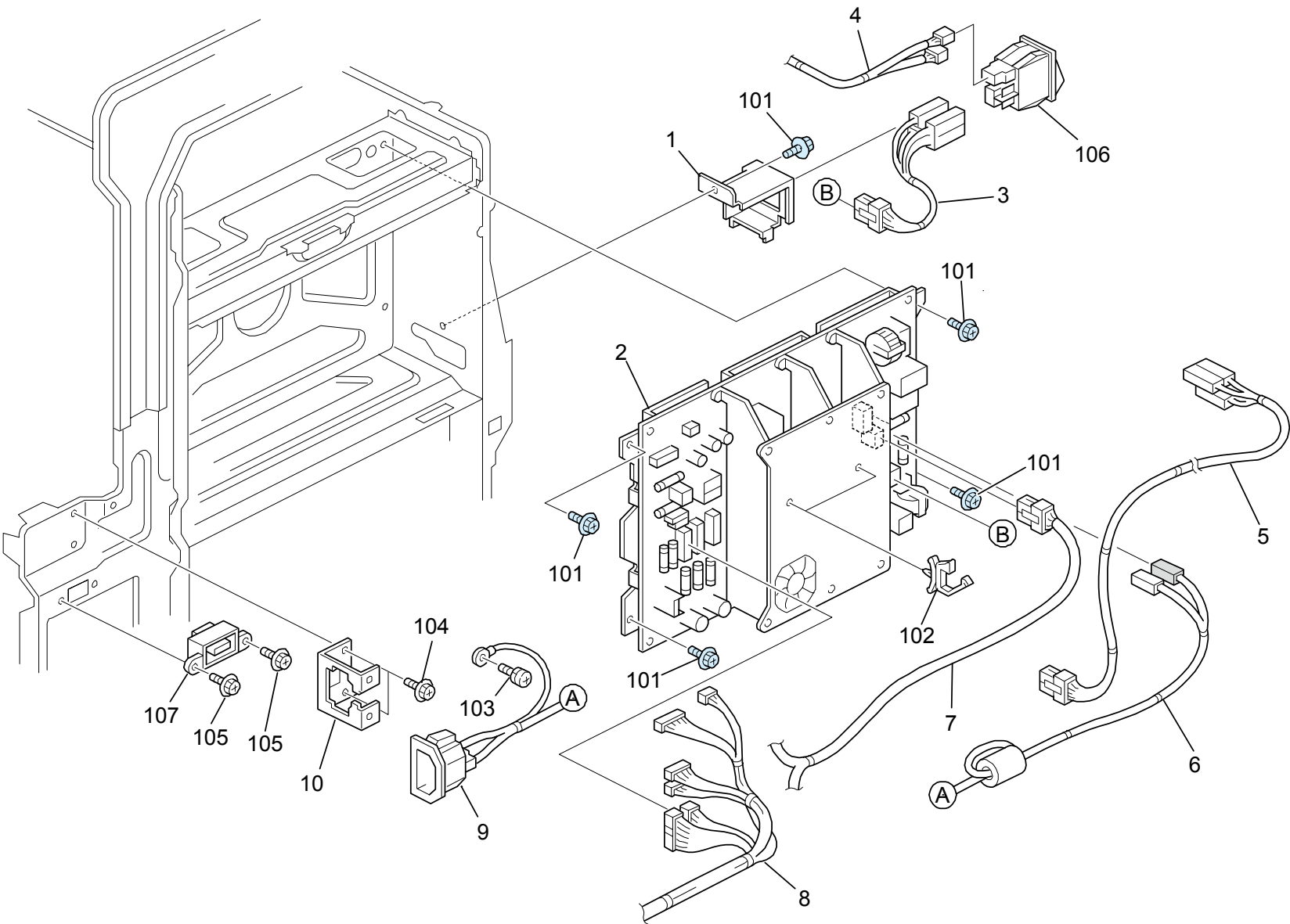
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31. Electrical Section 4 (M132)

RTB 20
Diagram corrected



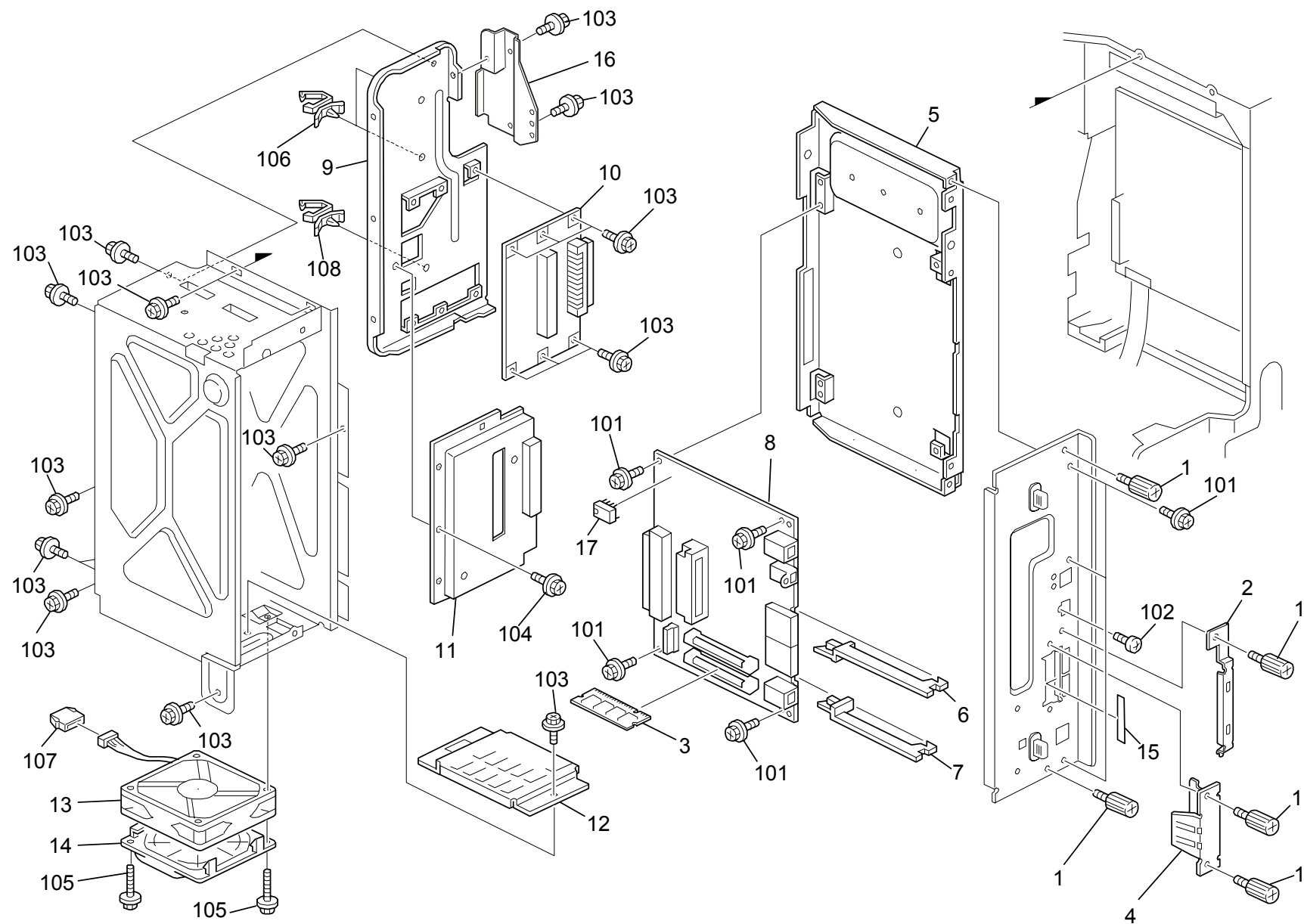
32. Electrical Section 5 (M132)



32. Electrical Section 5 (M132)

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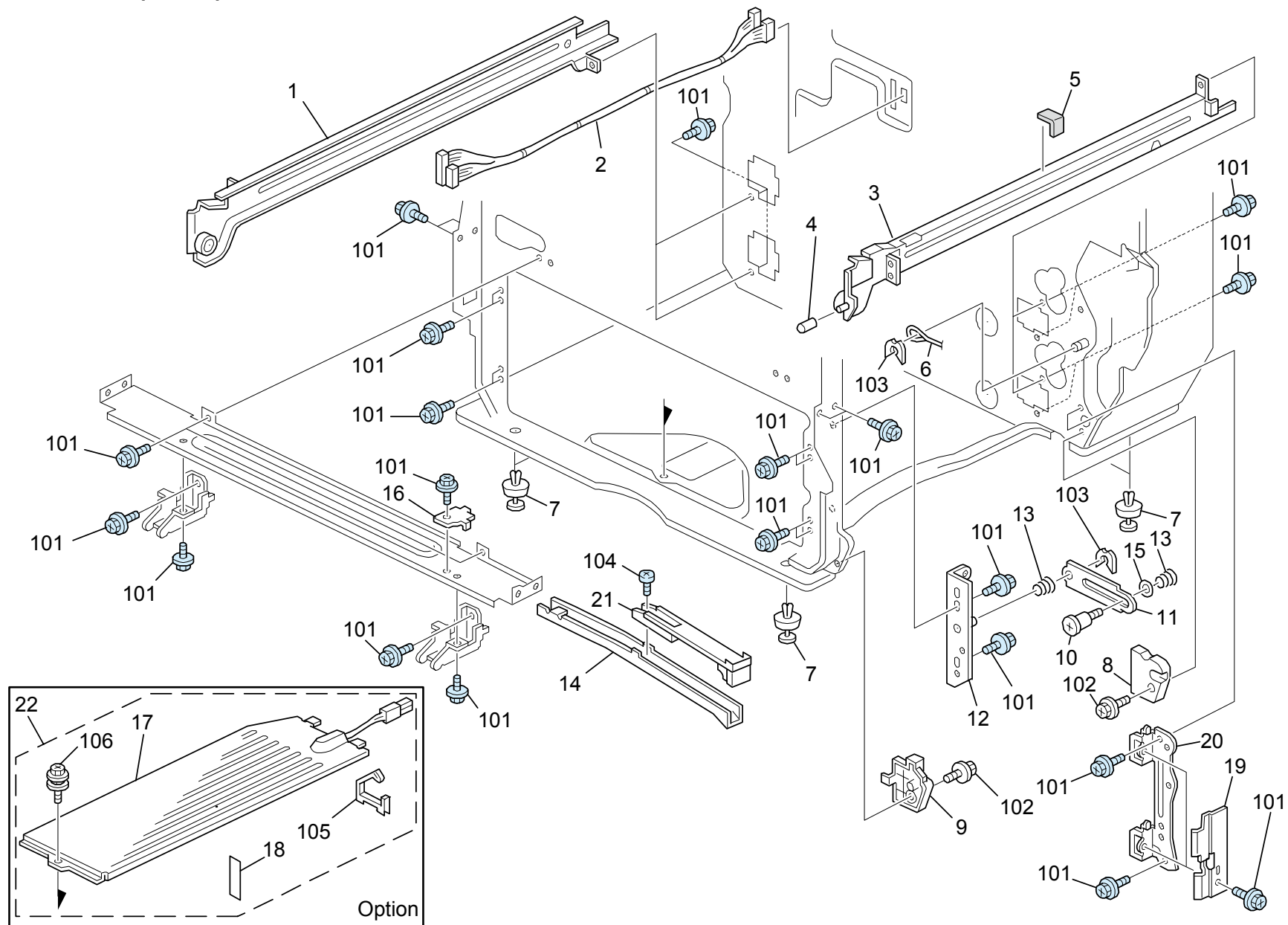
33. Electrical Section 6 (M132)



33. Electrical Section 6 (M132)

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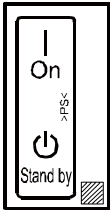
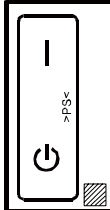
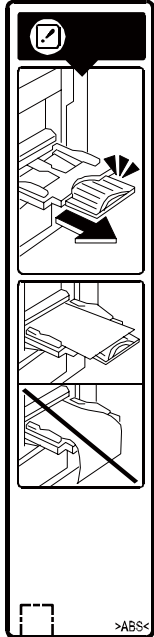
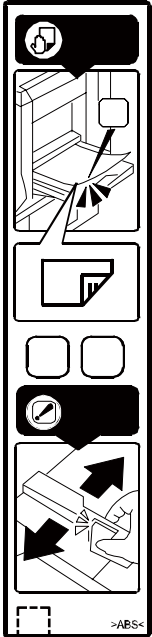
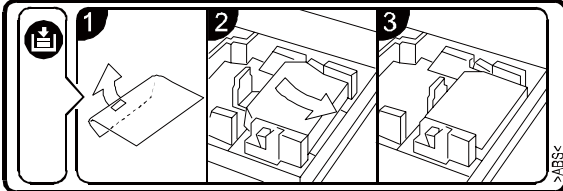
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34. Frame Section (M132)

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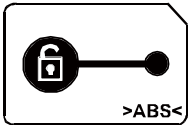
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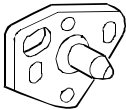
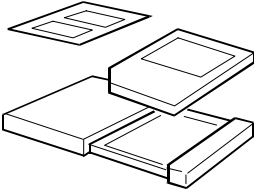
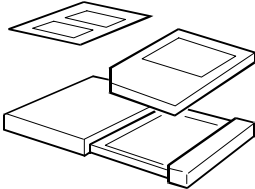
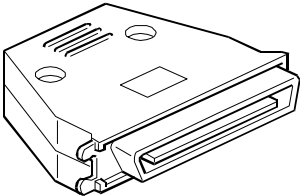
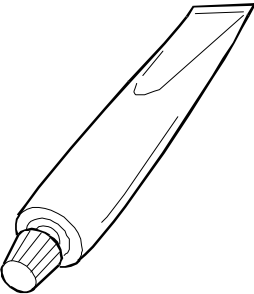
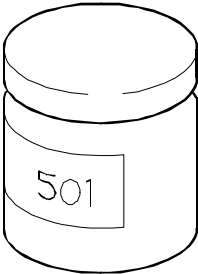
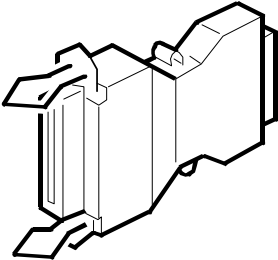
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