

Model: Model AL-P1		Date: 28-Apr-08	No.: MG179001
Modified Article: FAN		Prepared by: K. Hamada	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AX64 0192	AX64 0202	Fan: DC 1.92W	1-1	X/O	65	19	

Change: The condenser was removed from the fan.

Reason: To increase the fan's ability to handle surge current when the main power is turned on.

Model: Model AL-P1		Date: 28-Apr-08	No.: MG179002
Modified Article: PSU		Prepared by: K. Hamada	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AZ24 0123	AZ24 0141	Power Supply Unit: 230V	1-1	X/O	69	19	

Change: The capacity of some of the board's resistors and capacitors was changed.

Reason: To further minimize the effect of electric noise on the PSU.

Model: Model AL-P1		Date: 26-May-08	No.: MG179003
Modified Article: Mother board		Prepared by: K. Hamada	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Page	Index	Note
G1795180	G1795182	PCB: Mother Board	1-1	71	10	

Change/Reason: The part number was corrected.

Model: Model AL-P1		Date: 2-Jun-08	No.: MG179004
Modified Article: Transfer		Prepared by: K. Hamada	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
D0093882	D0093883	Frame – Transfer Belt	1-1	X/O	31	16	
D0093936	D0093934	Bias Terminal – Transfer Belt	1-1	X/O	31	6	

Change: The shapes of these parts were changed.

Reason: To eliminate noise from the bias roller and bias terminal.

Important: If you replace either of the old parts, make sure to install all the new parts **together as a set.**

Model: Model AL-P1		Date: 6-Jun-08	No.: MG179005
Modified Article: PSU		Prepared by: K. Hamada	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AZ24 0122	AZ24 0139	Power Supply Unit: 120V	1-1	X/O	69	19	

Change: The capacity of some of the board's resistors and capacitors was changed.

Reason: To further minimize the effect of electric noise on the PSU.

Reissued: 18-Jul-08

Model: Model AL-P1	Date: 25-Jun-08	No.: MG179006a
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MB Reissue

The items in ***bold italics*** were changed (the Descriptions were corrected).

Modified Article: Heater		Prepared by: K. Hamada	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
D0098493		Heater: Paper Feed: Option: <i>EU</i> : Ass'y	1-0	-	73	22	
D0098495		Heater: Paper Feed: Option: <i>NA</i> : Ass'y	1-0	-	73	22	

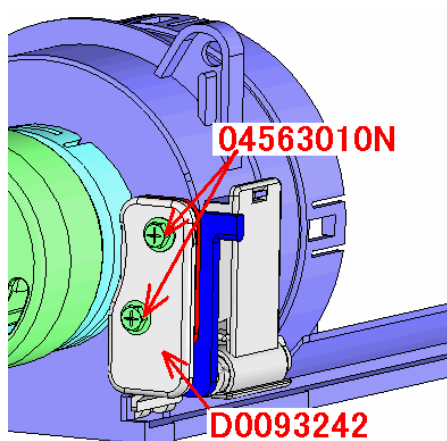
Change/Reason: These parts were deleted (Parts Catalog error).

Model: Model AL-P1		Date: 3-Dec-08	No.: MG179007
Modified Article: Toner shutter		Prepared by: K. Hamada	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
D0093240	D0093242	Spacer: Arm: Shutter: Toner Supply Unit	1-1	X/O	25	17	
04563008N	04563010N	Tapping Screw	1-2	X/O	25	102	

Change: The shape of the spacer was changed and a screw was added.

Reason: To make it easier for the toner shutter to open completely.

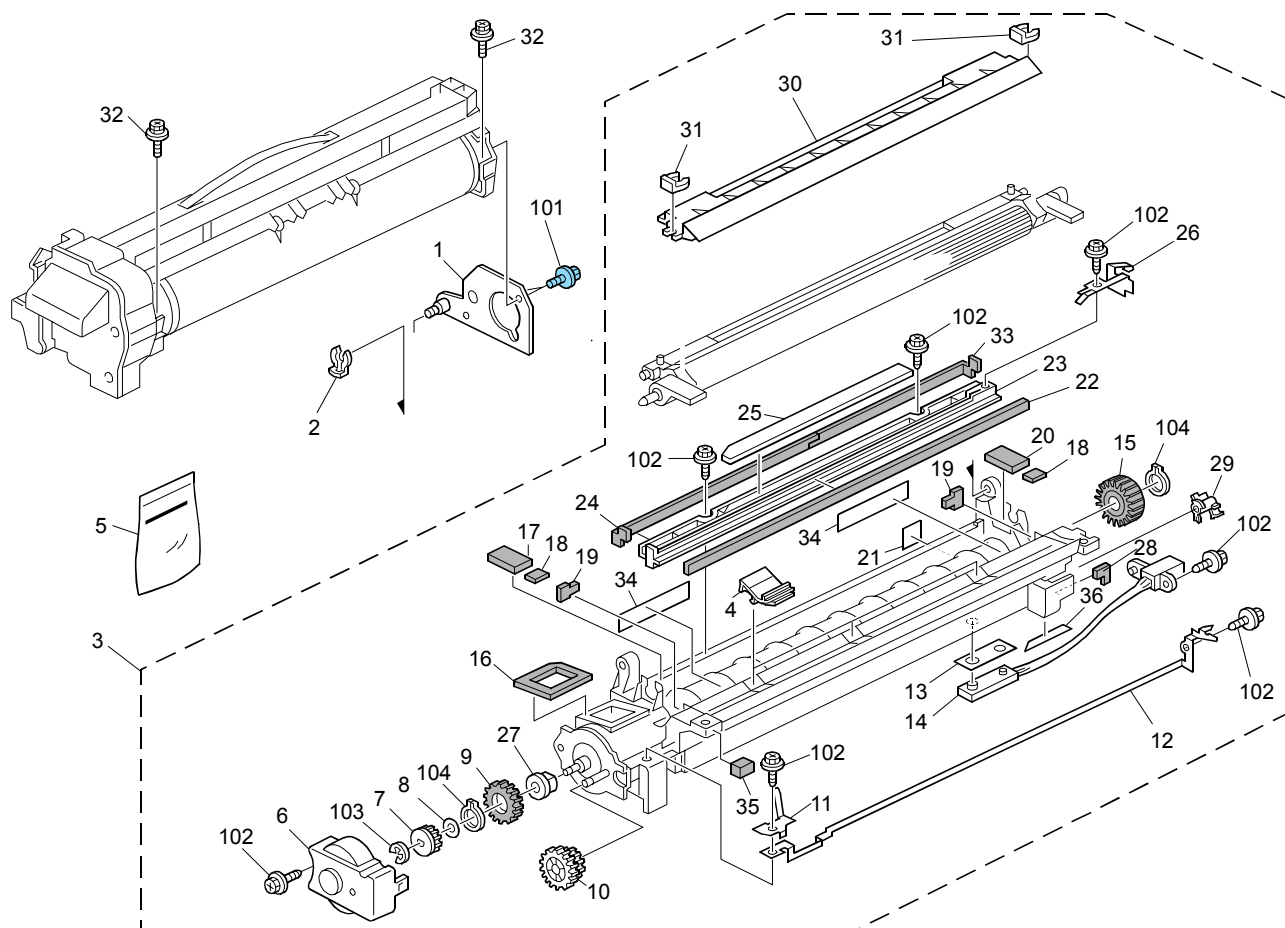


Model: Model AL-P1		Date: 8-Dec-08	No.: MG179008
Modified Article: Development unit		Prepared by: K. Hamada	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G1793010	G1792303	Development Unit	1-1	X/O	27	3	

Change: The surface treatment for the development roller was changed.

Reason: To further ensure that toner cannot stick to the development sleeve.





Part Change Information List

Date: June 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-P1	G179	200906		D0093065	D0093070	COVER:DEVELOPMENT UNIT:UPPER	1	1	X/X		27	23	A		Y		V0803922	8080184
AL-P1	G179	200906		D0093083	D0093086	FILTER:DEVELOPMENT	1	1	X/X		27	25	A		Y		V0803922	8080184
AL-P1	G179	200906		D0093150	D0093152	ENTRANCE SEAL:ASS'Y	1	1	X/O		27	30					V0804059	
AL-P1	G179	200906			D0093084	FILTER:DEVELOPMENT:FRONT	0	1					A		Y		V0803922	8080184
AL-P1	G179	200906			D0093085	FILTER:DEVELOPMENT:REAR	0	1					A		Y		V0803922	8080184



Part Change Information List

Date: August 31, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-P1	G179	200908		D0094166	D0094152	STAY:FUSING SUB-UNIT:FUSING EXIT:PEEN	1	1	X/O		73	15					V0900163	8120581
AL-P1	G179	200908		B2232685	B2232745	STEPPER MOTOR:ASS'Y	1	1	X/O		97	22					V0901817	9061159



Part Change Information List

Date: January 29, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-P1	G179	201001		AA082101	GA082010	BUSHING:DIA6:DIA10:9	2	2	X/O		17	20					V0903189	9111023
AL-P1	G179	201001		D0292750	D0092751	PAPER FEED UNIT:ASS'Y	2	2	X/O		17	*					V0903189	9111023



Part Change Information List

Date: February 26, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-P1	G179	201002			D0093264	CAM:HANDLE:UPPER	0	1			25	18			RG179016		V1000137	
AL-P1	G179	201002		D0091131	D0091155	JOINT:DEVELOPMENT SLEEVE:ASS'Y	1	1	X/O		57	20					V1000130	



Part Change Information List

Date: February 26, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-P1 Controller Options	M345	201002		B5845120	B5845130	PCB:DDR1-DIMM-32B:128MB:ASS'Y	1	1	X/O		3	3					V0902913	



Part Change Information List

Date: September 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-P1	G179	201009		G1795706	G1795716	PCB:CTL:AL-P1:EXP:ASS'Y	1	1	X/O		71	8					V1000187	10010463
AL-P1	G179	201009		G1795706	G1795716	PCB:CTL:AL-P1:EXP:ASS'Y	1	1	X/O		85	*					V1000187	10010463



Part Change Information List

Date: December 29, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-P1	G179	201012		B2232778	D0892778	BRACKET:SENSOR:FEED	1	1	X/O		17	4					V1002614	10101257
AL-P1	G179	201012		D0092510	D0092511	GUIDE PLATE:FEED PAPER AGAIN:EXIT:ADHESION	1	1	O/O		49	11					V1002848	10110847
AL-P1	G179	201012		G1795706	G1795716	PCB:CTL:AL-P1:EXP:ASS'Y	1	1	X/O		71 85	8 B			RG179017		V1000187	10010463

RICOH**Part Change Information List**

Date: January 31, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-P1	G179	201101		B2232609	D0092609	GUIDE PLATE:SEPARATOR:ADHESION	1	1	O/O		57	26					V1002848	10110847





Part Change Information List

Date: March 31, 2011

Model	Code	PCIL Nr.	PCIL Correcti on	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-P1	G179	201102		11500373	11500438	POWER SUPPLY CODE:AC125V:15A:NA	1	1	O/O		13	105					V1100218	10120922
AL-P1	G179	201102			14076362	EEPROM:BR24L64-W	0	1			69	114			RG179019		V1100242	

RICOH

Part Change Information List

Date: April 28, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-P1	G179	201103		AZ240141	AZ240191	POWER SUPPLY UNIT:EU/AA/CHN-ALEX-C1P1	1	1	O/O		105	21			RG179021		V1003087	10120633





Part Change Information List

Date: June 30, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-P1	G179	201104		G1795135	G1795136	PCB.BCU:AL-P1:ASS'Y	1	1	O/Q		69	6			RG179019		V1100816	
AL-P1	G179	201104			14076362	EEPROM:BR24L64-W	0	1			69	114			RG179019		V1100242	
AL-P1	G179	201104		G1799590	G1799593	NV-RAM	1	1	O/Q		71	16			RG179022		V1002470	
AL-P1	G179	201104			G1795726	PCB.CTL:AL-P1:EXP:ASS'Y	0	1			71	108			RG179017		V1003103	



Part Change Information List

Date: May 31, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-P1	G179	201105		B0822781	D0892781	BRACKET:SENSOR	2	2	X/O		17	6					V1002614	10101257



Part Change Information List

Date: July 28, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-P1	G179	201106			11026257	RELAY CONNECTOR - 14P	0	1			105	26			RG179025		V1101187	
AL-P1	G179	201106			11026271	CONNECTOR:53358-1442	0	1			105	27			RG179025		V1101187	



Part Change Information List

Date: November 30, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-P1	G179	201109		D0091356	D0091358	SPONGE:DUCT:EXHAUST:1	2	2	O/O		103	5	A		RD009061		V1101205	11050583
AL-P1	G179	201109			D0091359	SPONGE:DUCT:EXHAUST:2	0	2	O/O		103	15	A		RD009061		V1101205	11050583





Part Change Information List

Date: October 31, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-C1 Hard Disc Drive Option Type 5000	D362	201110		M3085130	M0805321	HDD:OPTION:160GB:MK1676GSX	1	1	X/O		5	2					V1101538	11061311



Part Change Information List

Date: November 30, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-P1	G179	201111		AX050292	AX050329	DC MOTOR:TONER BOTTLE:ASS'Y	1	1	O/O		99	2					V1002838	10110755



Part Change Information List

Date: November 30, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-P1	G179	201112	Cancel		D0115832	HEATER:PCD:OPTION:EU:ASSY	0	1			25	19			No	This information was incorrect.	V1101669	
AL-P1	G179	201112	Cancel		D0115831	HEATER:PCD:OPTION:NA:ASSY	0	1			25	19			No	This information was incorrect.	V1101669	
AL-P1	G179	201112		D0092390	D0092392	SIDE PLATE:IDLER:ASSY	1	1	O/O		65	3					V1103218	11110018
AL-P1	G179	201112	Cancel		D0098493	HEATER:PAPER FEED:OPTION:EU:ASSY	0	1			73	22			No	This information was incorrect.	V1101669	
AL-P1	G179	201112	Cancel		D0098495	HEATER:PAPER FEED:OPTION:NA:ASSY	0	1			73	22			No	This information was incorrect.	V1101669	



Part Change Information List

Date: January 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-P1	G179	201201		D0094305	D1294305	CLEANING UNIT:ASSY	1	1	O/O		77	*					V1103397	

RICOH**Part Change Information List**

Date: April 27, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-P1	G179	201203			D0911361	DUCT-RIGHT REAR SIDEWAYS-ALEX-ASSY	0	1			15	20			RD009064		V1103945	11120673
AL-P1	G179	201203			D0911362	DUCT-REAR-ALEX-ASSY	0	1			5	21			RD009064		V1103945	11120673
AL-P1	G179	201203		G1794102	M1324102	FUSING UNIT-NA-SERVICE-ASSY	1	1	O/O		3	1					V1103012	





Part Change Information List

Date: April 27, 2012

Model	Code	PCIL No.	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. No.	ECN No.
AL-P1	G179	201204		G1793801	G1793802	TRANSFER UNIT P.ASS'Y	1	1	X/O		31	1					V1163030	11101238



Part Change Information List

Date: May 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-P1	G179	201205		D0094307	D1294307	COVER:CLEANING UNIT	1	1	O/O		39	2					V1103397	



Part Change Information List

Date: July 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-P1	G179	201207		D0094059	D1294059	FUSING COVER:UPPER:FRONT	1	1	O/O		35	5					V1200464	
AL-P1	G179	201207		D0094242	D1294242	DECAL:H-TEMP WARNING	1	1	O/O		105	13					V1200464	



Part Change Information List

Date: August 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-P1	G179	201208		D0094062	D1294062	FUSING COVER:UPPER:REAR	1	1	O/O		73	8					V1200464	



Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-P1	G179	201209		B2236172	08050106	RETAINING RINGS-E:SILENCER:DIA6	1	1	O/O		33	5					V1201690	12061740
AL-P1	G179	201209		16090020	16090186	RESISTOR ARRAY:39 OHM:±5%:1/16W:8NUMBER	4	4	X/O		86	225					V1202143	12061754

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-P1	G179	201211		D0094055	D1294055	FUSING COVER:LOWER:FRONT	1	1	O/O		73	6					V1200464	



Part Change Information List

Date: December 28, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-P1	G179	201212		G1795716	G1795722	PCB:CTL-AL-P1:EXP:ASS'Y	1	1	X/O		71	8					V1202143	12061754



Part Change Information List

Date: July 30, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AL-P1	G179	201307		D0094057	D1294057	FUSING COVER:LOWER:REAR	1	1	O/O		35	9					V1200464	



Part Change Information List

Date: December 26, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AL-P1	G179	201310		D0092607	D1292607	BUSHING:REGISTRATION:DRIVEN	2	2	X/O		23	7					V1302338	13060502
AL-P1	G179	201310			D1294359	BUSHING:ROLLER:PLATE:FRONT	0	1			77	24	A		RD129049		V1303196	13090044
AL-P1	G179	201310			B1404209	BRACKET:STOPPER:ASS'Y	0	1			77	25	A		RD129049		V1303196	13090044
AL-P1	G179	201310			D1294310	BRAKE:WEB:ASS'Y	0	1			77	26			RD129049		V1303196	13090044



Part Change Information List

Date: March 31, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set Int	RTB	Note	Ref Number	ECN Number
AL-P1	G179	201311		D0092617	D1292617	GUIDE PLATE:REGISTRATION:UPPER	1	1	X/O		23	3		RD129048		V1302680	13070427
AL-P1	G179	201311		D0094053	D1294053	FUSING COVER:LOWER:MIDDLE:ASS'Y	1	1	O/O		35	22				V1200464	



Part Change Information List

Date: December 26, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AL-P1	G179	201312			D1294359	BUSHING:ROLLER:PLATE:FRONT	1	0			77	24	A		RD129049		V1303196	13090044
AL-P1	G179	201312			B1404209	BRACKET:STOPPER:ASS'Y	1	0			77	25	A		RD129049		V1303196	13090044
AL-P1	G179	201312			D1294310	BRAKE:WEB:ASS'Y	1	0			77	26			RD129049		V1303196	13090044



Part Change Information List

Date: December 27, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
VM Option TypeG	M345	201312		M3455013	M3455020	SD-CARD:VM	1	1	O/O		3	2					V1302919	



Part Change Information List

Date: December 26, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AL-P1	G179	201401		AE040099	AE040100	ROLLER:PLATE	1	1	X/X		39	9			RD129049		V1303196	13090044
AL-P1	G179	201401		D1294305	D1294304	CLEANING UNIT:ASS'Y	1	1	X/O		39	*			RD129049		V1303196	13090044



Part Change Information List

Date: January 31, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
VM Option TypeG	M345	201401		M3455019	M3455020	SD-CARD:VM	1	1	O/O		3	2					V1302919	



Part Change Information List

Date: November 28, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AL-P1	G179	201405		G1794103	M1324103	FUSING UNIT:EU:SERVICE:ASS'Y	1	1	O/O		73	*					V1103012	
AL-P1	G179	201405		D1294310	D1294309	BRAKE:WEB:ASS'Y	1	1	X/O		76	29			RD129049a		V1400974	



Part Change Information List

Date: September 30, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AL-P1	G179	201409		D0095896	D1295896	TENSION SPRING:SAFETY SWITCH:RIGHT	1	1	O/O		65	10					V1402383	14060835

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AL-P1	G179	201501		D0121241	D0091241	INNER COVER:UPPER:LEFT	1	1	X/O		13	1					V1403870	
AL-P1	G179	201501		D0121281	D0131281	COVER:LEFT:NA	1	1	X/O		13	3					V1403870	



Part Change Information List

Date: February 27, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AL-P1	G179	201502		D0121271	D0131271	COVER:RIGHT:FRONT:NA	1	1	X/O		9	9					V1403870	
AL-P1	G179	201502		D0121241	D0091241	INNER COVER:UPPER:LEFT	1	1	X/O		11	15					V1403870	



Part Change Information List

Date: April 1, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AL-P1	G179	201503		G1792303	G1793000	DEVELOPMENT SECTION:ALEX-P1:ASS'Y	1	1	O/O	N	27	3	1				V1403364	14101204



Part Change Information List

Date: May 8, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AL-C1 Hard Disc Drive Option Type 5000	D362	201504		M0805321	M4445201	HDD:320GB:AQUARIUS	1	1	O/O	N	5	2					V1402311	14060936



Part Change Information List

Date: July 2, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q' ty	New Q' ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AL-P1	G179	201506		G1795726		PCB:CTL:AL-P1:EXP:ASS'Y		---	X/O	N	71	108			Y		V1501784	



Part Change Information List

Date: August 3, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AL-P1	G179	201507		D0094165	D1294165	COVER:FUSING SUB-UNIT	1	1	O/O	N	37	18					V1200464	



Part Change Information List

Date: July 1, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AL-P1	G179	201607		B2232664	B2232741	COVER:MANUAL FEED:ENTRANCE	1	1	O/O	N	41	15					V1503537	



Part Change Information List

Date: Octorber 4, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AL-P1	G179	201609		D0094488	D1294489	TENSION SPRING:GUIDE PLATE:RIGHT	2	2	X/O	N	43	10					V1601609	



Part Change Information List

Date: July 5, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AL-P1	G179	201706			B0654211	PRESSURE ROLLER GEAR		1		N	36	-	B				V1303196	13090044



Part Change Information List

Date: September 1, 2017

[illegible]



Part Change Information List

Date: February 1, 2018

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AL-P1	G179	201801		D0094355		ROLLER CLUTCH	1	0	X/O	N	77	8			RD0009072		V1303196	13090044