

# Maintenance Kit SP 8200 A/B REPLACEMENT GUIDE



The maintenance kit contains the parts required to maintain the printer. When "Replace Maintenance Kit A." or "Replace Maintenance Kit B." appears on the panel display, replace the parts included in the maintenance kit. Read this guide carefully before you use the maintenance kit. For safety purposes, carefully follow the instructions in this guide.

## Replacing Maintenance Kit A

### Warning

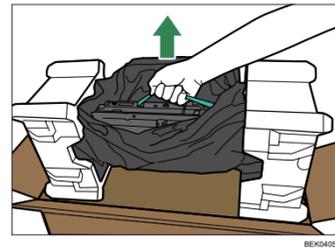
- Do not incinerate the development unit. Toner dust might ignite when exposed to an open flame. Dispose of the used development unit in accordance with local regulations.

### Caution

- Wait at least one hour after power off before replacing parts. Not allowing the printer to cool may result in burns.
- The inside of this printer becomes very hot. Do not touch parts labeled "A" (indicating a hot surface). Touching these parts will result in burns.

### Important

- When taking the development unit out of the box, be sure to hold the unit by the handle on the top of the unit. Do not touch any parts of the development unit.



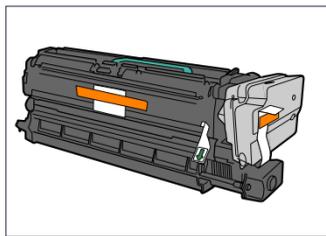
- Exposure to light reduces development unit performance. Replace the unit as quickly as possible.
- Do not pull out the development unit quickly or with force as it may fall.
- Take care that nothing comes into contact with the photo conductor area of the development unit.
- Place no objects on the front or inner cover.

## 1 Checking the Contents of the Box

The box contains the following parts. Confirm that the contents of the box match the following lists. Check the contents of the box before replacing Maintenance Kit A.

### Maintenance Kit SP 8200 A

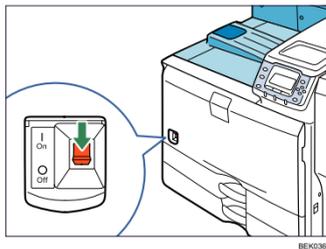
- Replacement Guide (this sheet)
- Leaflet about Unpacking the Development Unit
- Development Unit



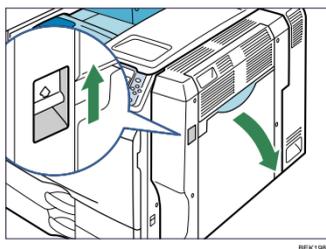
- Disposal Bag  
For packing the used development unit

## 2 Replacing the Development Unit

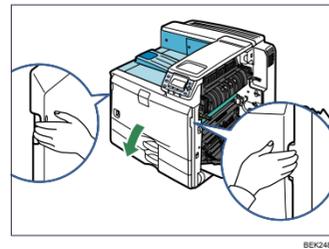
### 1 Turn off the printer and unplug the power cord.



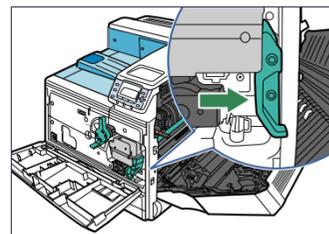
### 2 Push up the lever on the right side, and open the printer's right cover carefully.



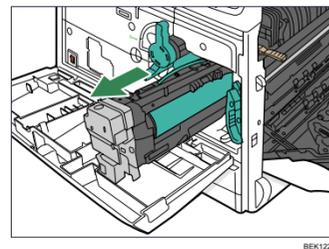
### 3 Holding the left and right side grips, carefully open the front cover.



### 4 Unlock the right green lever.

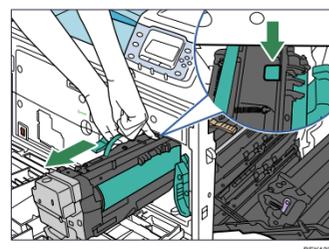


### 5 Slide the used development unit out slowly until it stops.



### 6 Holding the green handle, push the lock down, and then remove the development unit completely.

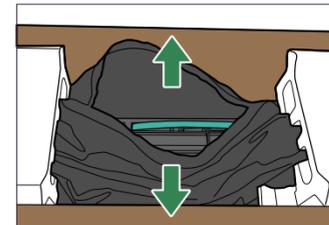
Put the used development unit on paper or similar material to avoid dirtying your workspace.



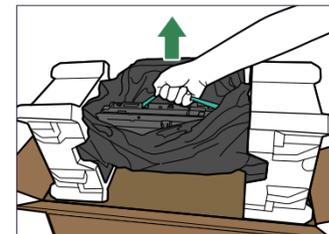
### Important

- Be careful not to tilt or shake the unit. Otherwise, toner might scatter.

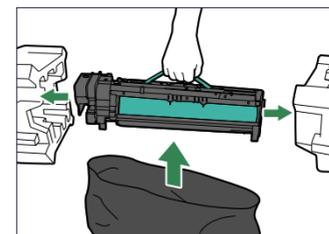
### 7 Open the box of the new development unit, and then open the plastic bag from the center.



### 8 Holding the green handle, lift the development unit out of the box, without removing its protective materials.



### 9 Holding the green handle, remove the protective materials from both ends, and then take the development unit out of the plastic bag.

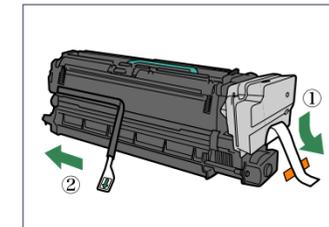


### Important

- After taking the new development unit from the box, do not shake or jar the unit.

### 10 Remove the desiccant from the development unit.

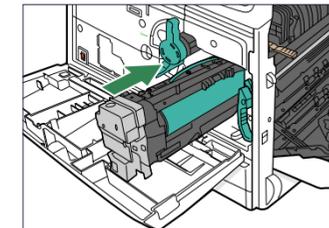
### 11 Remove the tape from the side of the development unit (1), and then take out the transparent tape (2).



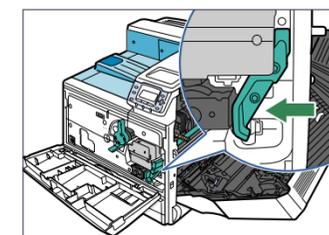
### Important

- While pulling out the tape, keep the development unit horizontal. Tilting or shaking the unit might cause the toner to scatter.
- Do not remove the black sheet until you finish installing the unit. The black sheet is used to protect the photo conductor area of the development unit.

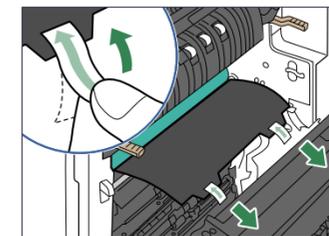
### 12 Slide the development unit into the printer completely.



### 13 Lock the right green lever back in place.



### 14 At the right side of the printer, remove the tape on the left and right sides of the black sheet, and then pull out the sheet using both hands.



### Important

- Do not touch the photo conductor area protected by the black sheet.

### 15 Carefully close the front cover.

### 16 Carefully close the right cover.

### 17 Put the old development unit into the disposal bag.

### 18 Turn on the printer.

[Please wait.] appears on the display, and the printer starts calibration. Wait until it stops. Calibration takes four to five minutes. Do not turn off the power during calibration. Doing so results in a malfunction.

### Note

- Confirm that the "Replace Maintenance Kit A." message on the display has cleared. Replacing the Maintenance Kit A is finished.



## Replacing Maintenance Kit B

### ⚠ Caution

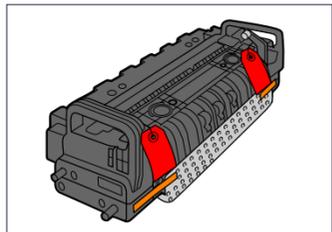
- Wait at least one hour after power off before replacing parts. Not allowing the printer to cool may result in burns.
- The inside of this printer becomes very hot. Do not touch parts labeled "⚠" (indicating a hot surface). Touching these parts will result in burns.

## 1 Checking the Contents of the Box

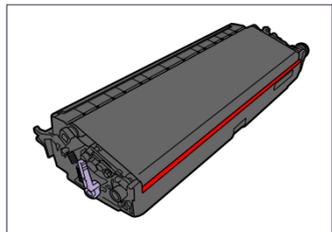
The box contains the following parts. Confirm that the contents of the box match the following lists. Check the contents of the box before replacing Maintenance Kit B.

### Maintenance Kit SP 8200 B

- Replacement Guide (this sheet)
- Fusing Unit



Transfer Unit



## 2 Replacing the Transfer Unit

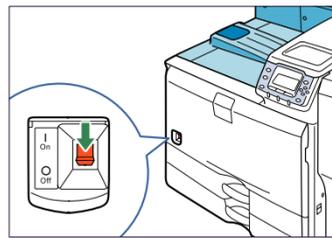
### ⚠ Warning

- Do not incinerate the transfer unit. Toner dust might ignite when exposed to an open flame. Dispose of the used transfer unit in accordance with local regulations.

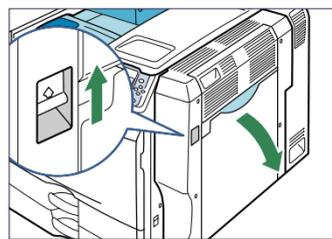
### ★ Important

- If you attempt to start printing when the transfer unit is not installed correctly, the message "SC440" may appear on the display. If this happens, contact your sales or service representative.

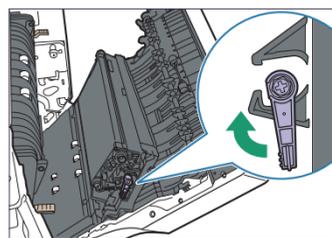
### 1 Turn off the printer and unplug the power cord.



### 2 Push up the lever on the right side, and open the printer's right cover carefully.

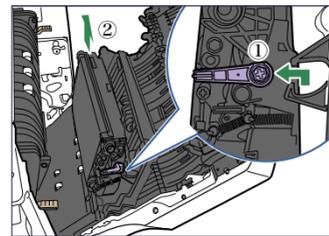


### 3 Raise the purple lever inside the right cover.



### 4 Holding both sides of the unit, lift the unit slightly and bring it towards the printer to unhook it from the right cover (1), and then take it out completely (2).

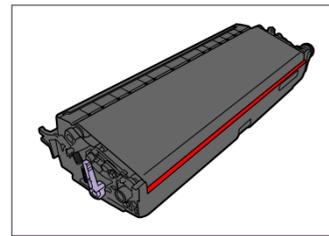
Put the used transfer unit on paper or similar material to avoid dirtying your workspace.



### ★ Important

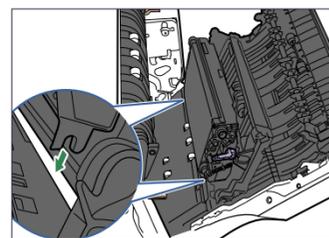
- Be careful not to tilt or shake the unit. Otherwise, toner might scatter.

### 5 Take the new transfer unit out of the box, and remove the plastic bag.

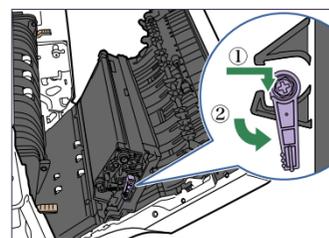


### 6 Remove the desiccant from the transfer unit.

### 7 Align the new transfer unit with the shaft.



### 8 Return the purple lever back in place (1), and then lock the transfer unit (2).



### 9 Put the old transfer unit into the bag that the new transfer unit was in.

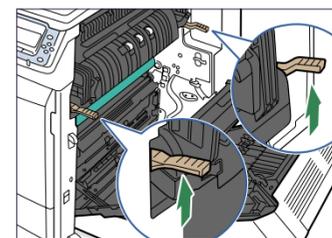
This completes transfer unit replacement. Leave the right cover open, and replace the fusing unit as shown below.

### ⚠ Note

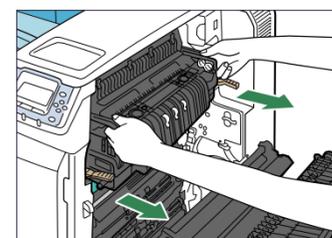
- If you cannot return the green lever to its original position, raise the green lever and remove the transfer unit. After that, try to install the transfer unit again.

## 3 Replacing the Fusing Unit

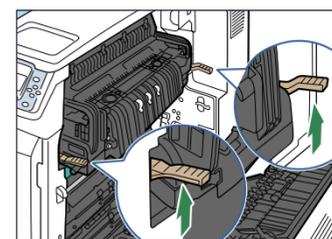
### 1 Raise the brown levers on both sides.



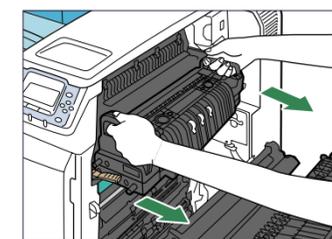
### 2 Holding the fusing unit by the handles, slowly pull out the fusing unit until it stops.



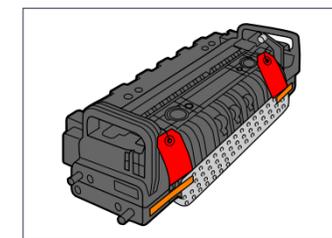
### 3 Raise the brown levers on both sides again.



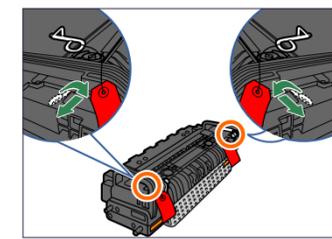
### 4 Holding the fusing unit firmly by the handles, pull out the fusing unit completely.



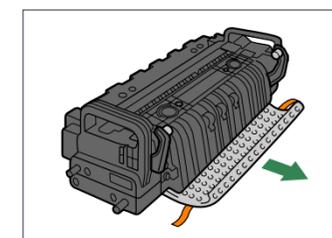
### 5 Take the new fusing unit out of the bag.



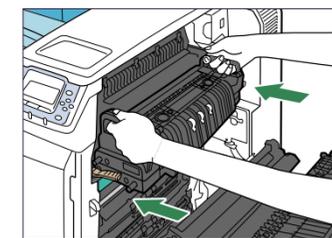
### 6 Turn toward you the pins that have a red tag, and then pull those pins out.



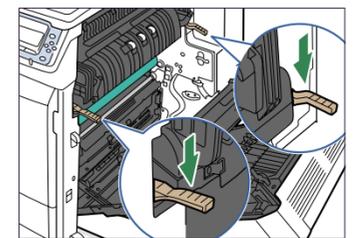
### 7 Remove the tapes from both sides and take out the protective material.



### 8 Holding the fusing unit by the handles, carefully push the fusing unit into the printer completely.



### 9 Lower the brown levers back in place.



### 10 Carefully close the right cover.

### 11 Turn on the printer.

### ⚠ Note

- The first time you turn the printer on after installation or after replacing the fusing unit, it will make several noises. This is due to the fusing unit initializing and is perfectly normal.
- Confirm that the "Replace Maintenance Kit B." message on the display has cleared. Replacing the Maintenance Kit B is finished.