

Model: Da-P1d	Date: 19-Mar-15	No.: RM187004
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Subject: Firmware Release Note: NetworkDocBox		Prepared by: Y. Gaman	
From: 3rd Tech Service Sect., MFP/Printer Tech Service Dept.			
Classification:	<input type="checkbox"/> Troubleshooting <input type="checkbox"/> Mechanical <input type="checkbox"/> Paper path <input type="checkbox"/> Product Safety	<input type="checkbox"/> Part information <input type="checkbox"/> Electrical <input type="checkbox"/> Transmit/receive <input checked="" type="checkbox"/> Other (Firmware)	<input type="checkbox"/> Action required <input type="checkbox"/> Service manual revision <input type="checkbox"/> Retrofit information <input checked="" type="checkbox"/> Tier 2

This RTB has been issued to announce the firmware release information for the **NetworkDocBox**.

Version	Program No.	Effective Date	Availability of RFU
1.00	M1875754A	1st Mass production	Available

Note: Definition of Availability of RFU via @Remote

“Available”: The firmware can be updated via RFU or SD card.

“Not available”: The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected
1.00	1st Mass production

Reissued: 13-Oct-16

Model: Dai-P1d	Date: 19-Mar-15	No.: RM187006c
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RTB Reissue

The items in ***bold italics*** have been corrected or added.

Subject: Firmware Release Note: WebSupport		Prepared by: Y. Gaman	
From: 1st Tech Service Sect., MFP/Printer Tech Service Dept.			
Classification:	<input type="checkbox"/> Troubleshooting <input type="checkbox"/> Mechanical <input type="checkbox"/> Paper path <input type="checkbox"/> Product Safety	<input type="checkbox"/> Part information <input type="checkbox"/> Electrical <input type="checkbox"/> Transmit/receive <input checked="" type="checkbox"/> Other (Firmware)	<input type="checkbox"/> Action required <input type="checkbox"/> Service manual revision <input type="checkbox"/> Retrofit information <input checked="" type="checkbox"/> Tier 2

This RTB has been issued to announce the firmware release information for the **WebSupport**.

Version	Program No.	Effective Date	Availability of RFU
<i>1.09</i>	<i>M1875750E</i>	<i>October 2016 production</i>	<i>Available</i>
1.08	M1875750D	November 2015 production	Available
1.07	M1875750C	August 2015 production	Available
1.03	M1875750A	1st Mass production	Available

Note: Definition of Availability of RFU via @Remote

“Available”: The firmware can be updated via RFU or SD card.

“Not available”: The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected
<i>1.09</i>	<i>Other changes:</i> - <i>Added support for adhering to the Lot 6 regulation of the EU in European devices.</i>
1.08	Other changes: - Support for Korean in Asia-Pacific models. This firmware is dependent on the following versions of firmware modules: - System firmware: v1.05 or later (M1875770D) - Printer firmware: v1.05 or later (M1875756C)
1.07	Other changes: - Support for AirPrint. This firmware is dependent on the following firmware module. Please be sure to update it: - Printer firmware: v1.03 or later (M1875756B) - Network Support firmware: v13.29 or later (M1875753B)
1.03	1st Mass production

Reissued: 07-Feb-17

Model: Dai-P1d	Date: 19-Mar-15	No.: RM187008a
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RTB Reissue

The items in ***bold italics*** have been corrected or added.

Subject: Firmware Release Note: RPCS		Prepared by: Y. Gaman	
From: 2nd Tech Service Sect., MFP/Printer Tech Service Dept.			
Classification:	<input type="checkbox"/> Troubleshooting <input type="checkbox"/> Mechanical <input type="checkbox"/> Paper path <input type="checkbox"/> Product Safety	<input type="checkbox"/> Part information <input type="checkbox"/> Electrical <input type="checkbox"/> Transmit/receive <input checked="" type="checkbox"/> Other (Firmware)	<input type="checkbox"/> Action required <input type="checkbox"/> Service manual revision <input type="checkbox"/> Retrofit information <input checked="" type="checkbox"/> Tier 2

This RTB has been issued to announce the firmware release information for the **RPCS**.

Version	Program No.	Effective Date	Availability of RFU
3.14.12	<i>M1875758B</i>	<i>March 2017 production</i>	<i>Available</i>
3.14.11	M1875758A	1st Mass production	Available

Note: Definition of Availability of RFU via @Remote

“Available”: The firmware can be updated via RFU or SD card.

“Not available”: The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected
3.14.12	<i>Symptom corrected: When "Unauthorized Copy Prevention Printing: Printer" is enabled, an error might occur, causing the job to be cancelled.</i>
3.14.11	1st Mass production

Model: Da-P1d	Date: 19-Mar-15	No.: RM187011
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Subject: Firmware Release Note: PS3		Prepared by: Y. Gaman	
From: 3rd Tech Service Sect., MFP/Printer Tech Service Dept.			
Classification:	<input type="checkbox"/> Troubleshooting <input type="checkbox"/> Mechanical <input type="checkbox"/> Paper path <input type="checkbox"/> Product Safety	<input type="checkbox"/> Part information <input type="checkbox"/> Electrical <input type="checkbox"/> Transmit/receive <input checked="" type="checkbox"/> Other (Firmware)	<input type="checkbox"/> Action required <input type="checkbox"/> Service manual revision <input type="checkbox"/> Retrofit information <input checked="" type="checkbox"/> Tier 2

This RTB has been issued to announce the firmware release information for the **PS3**.

Version	Program No.	Effective Date	Availability of RFU
1.00	M1875760A	1st Mass production	Available

Note: Definition of Availability of RFU via @Remote

“Available”: The firmware can be updated via RFU or SD card.

“Not available”: The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected
1.00	1st Mass production

Reissued: 20-Mar-15

Model: MET-C1ab/ MET-C1cde/MET-C1yz/MET-C1yz_SOP/ Z-C2/Z-C2_SOP/ CH-C1 Office/OR-C2/Cor-C1/Cor-C1_SOP/K-C4 /Gim-MF1a/Gim-MF1b/Gim-MF1d/Gim-P1c/Gim-P1d/BR-C1/ Leo-C1/Leo-P1/Da-P1d	Date: 13-Mar-14	No.: RD147059b
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RTB Reissue

The items in ***bold italics*** have been corrected or added.

Subject: Firmware Release Note: SD card for Fonts Type D		Prepared by: N. Yoshida	
From: 1st Tech Service Sect., MFP/Printer Tech Service Dept.			
Classification:	<input type="checkbox"/> Troubleshooting <input type="checkbox"/> Mechanical <input type="checkbox"/> Paper path <input type="checkbox"/> Product Safety	<input type="checkbox"/> Part information <input type="checkbox"/> Electrical <input type="checkbox"/> Transmit/receive <input checked="" type="checkbox"/> Other (Firmware)	<input type="checkbox"/> Action required <input type="checkbox"/> Service manual revision <input type="checkbox"/> Retrofit information <input checked="" type="checkbox"/> Tier 2

Important Information about Normal/Smart Panel Firmware Updates

- When updating machine firmware, make sure **NOT** to install Smart Panel supported firmware on a machine with a normal operation panel (and vice-versa). If you do, the machine may not function as designed and product warranty may not apply.
- To avoid this, when updating the firmware, make sure that the numbers next to "NEW" and "ROM" are **the same** on the operation panel.
- If you install the wrong firmware, repeat the update procedure and check the numbers mentioned above.

This RTB has been issued to announce the firmware release information for the **SD card for Fonts Type D**.

Version	Program No.	Effective Date	Availability of RFU
0.00	M1095277	1st Mass production	Available

Note: Definition of Availability of RFU via @Remote

"Available": The firmware can be updated via RFU or SD card.

"Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected
0.00	1st Mass production

Reissued: 28-Apr-15

Model: Ti-P1/Gim-P1c/Gim-P1d/Da-P1d/Z-P2	Date: 26-Nov-12	No.: RM109009c
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RTB Reissue

The items in ***bold italics*** have been corrected or added.

Subject: Firmware Release Note: PCL Font		Prepared by: Y. Suzuki	
From: 3rd Tech Service Sect., MFP/Printer Tech Service Dept.			
Classification:	<input type="checkbox"/> Troubleshooting <input type="checkbox"/> Mechanical <input type="checkbox"/> Paper path <input type="checkbox"/> Product Safety	<input type="checkbox"/> Part information <input type="checkbox"/> Electrical <input type="checkbox"/> Transmit/receive <input checked="" type="checkbox"/> Other (Firmware)	<input type="checkbox"/> Action required <input type="checkbox"/> Service manual revision <input type="checkbox"/> Retrofit information <input checked="" type="checkbox"/> Tier 2

This RTB has been issued to announce the firmware release information for the **PCL Font**.

Version	Program No.	Effective Date	Availability of RFU
1.16	M1095286	1st Mass production	Available

Note: Definition of Availability of RFU via @Remote

“Available”: The firmware can be updated via RFU or SD card.

“Not available”: The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected
1.16	1st Mass production

Reissued: 28-Apr-15

Model: Ti-P1/Gim-P1c/Gim-P1d/Da-P1d/Z-P2	Date: 26-Nov-12	No.: RM109014c
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RTB Reissue

The items in ***bold italics*** have been corrected or added.

Subject: Firmware Release Note: Font EXP		Prepared by: Y. Suzuki	
From: 2nd Tech Service Sect., MFP/Printer Tech Service Dept.			
Classification:	<input type="checkbox"/> Troubleshooting <input type="checkbox"/> Mechanical <input type="checkbox"/> Paper path <input type="checkbox"/> Product Safety	<input type="checkbox"/> Part information <input type="checkbox"/> Electrical <input type="checkbox"/> Transmit/receive <input checked="" type="checkbox"/> Other (Firmware)	<input type="checkbox"/> Action required <input type="checkbox"/> Service manual revision <input type="checkbox"/> Retrofit information <input checked="" type="checkbox"/> Tier 2

This RTB has been issued to announce the firmware release information for the **Font EXP**.

Version	Program No.	Effective Date	Availability of RFU
1.00	M1095287	1st Mass production	Available

Note: Definition of Availability of RFU via @Remote

“Available”: The firmware can be updated via RFU or SD card.

“Not available”: The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected
1.00	1st Mass production

Reissued: 20-Mar-15

Model: Gim-P1c/Gim-P1d/ <i>Da-p1d</i>	Date: 21-Nov-14	No.: RM158019a
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RTB Reissue

The items in ***bold italics*** have been corrected or added.

Subject: Firmware Release Note: Option Netware		Prepared by: Y. Gaman	
From: 3rd Tech Service Sect., MFP/Printer Tech Service Dept.			
Classification:	<input type="checkbox"/> Troubleshooting <input type="checkbox"/> Mechanical <input type="checkbox"/> Paper path <input type="checkbox"/> Product Safety	<input type="checkbox"/> Part information <input type="checkbox"/> Electrical <input type="checkbox"/> Transmit/receive <input checked="" type="checkbox"/> Other (Firmware)	<input type="checkbox"/> Action required <input type="checkbox"/> Service manual revision <input type="checkbox"/> Retrofit information <input checked="" type="checkbox"/> Tier 2

This RTB has been issued to announce the firmware release information for the **Option Netware**.

Version	Program No.	Effective Date	Availability of RFU
13.07	M4445782	1st Mass production	Available

Note: Definition of Availability of RFU via @Remote

“Available”: The firmware can be updated via RFU or SD card.

“Not available”: The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected
13.07	1st Mass production

Model: Da-P1d		Date: 14-May-15	No.: RM187013
Subject: Squeaking Noise from Paper Exit Area		Prepared by: J. Mochizuki	
From: Field Quality Management Department			
Classification:	<input checked="" type="checkbox"/> Troubleshooting <input type="checkbox"/> Mechanical <input type="checkbox"/> Paper path <input type="checkbox"/> Product Safety	<input type="checkbox"/> Part information <input type="checkbox"/> Electrical <input type="checkbox"/> Transmit/receive <input type="checkbox"/> Other ()	<input type="checkbox"/> Action required <input type="checkbox"/> Service manual revision <input type="checkbox"/> Retrofit information <input type="checkbox"/> Tier 2

SYMPTOM

A squeaking noise is heard from the paper exit area (occurrence rate: 0.5%).

CAUSE

Variations in parts dimensions and assembly conditions can sometimes result in a small (or no) clearance between the fusing unit drive belt and exit cover (as shown in the photo).



SOLUTION

Production line:

The position of the claw was shifted to create enough gap between the belt and the cover.
Applied from: April 2015 production

In the field:

Do the following.

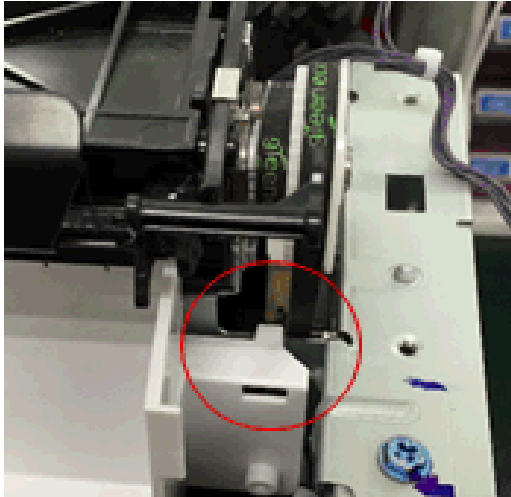
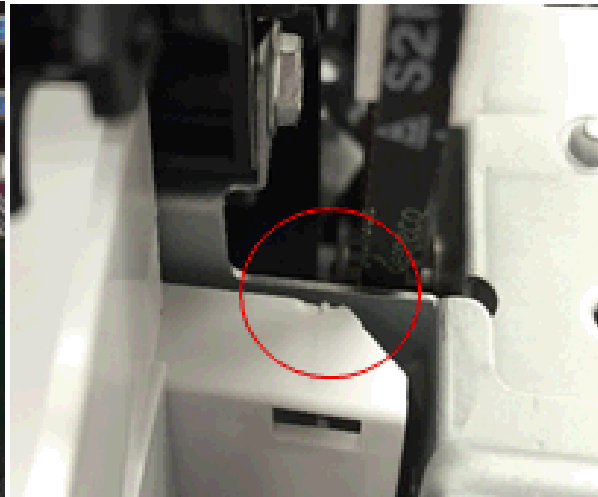
1. Remove the left and right covers (5 screws each).
2. Remove the upper cover (4 screws, 1 connector on the operation panel).

Model: Da-P1d

Date: 14-May-15

No.: RM187013

3. Cut away the section of the claw on the cover using nippers.
Important: Be careful not to drop the shavings when you cut.

Before**after**

4. Reattach all parts you removed.

Note: There is no side effect of removing the claw, because it is used only for the assembly process on the production line.

Reissued: 24-Jul-15

Model: Da-P1	Date: 23-Sep-15	No.: RM187014a
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RTB Reissue

The areas highlighted in **bold** were corrected or added.

The areas ~~crossed-out~~ were deleted.

Subject: Installation Procedure for USB Device Server Option		Prepared by: Y. Gaman	
From: 1st Tech Service Sect., MFP/P Tech Service Dept.			
Classification:	<input type="checkbox"/> Troubleshooting <input type="checkbox"/> Mechanical <input type="checkbox"/> Paper path <input type="checkbox"/> Product Safety	<input type="checkbox"/> Part information <input type="checkbox"/> Electrical <input type="checkbox"/> Transmit/receive <input type="checkbox"/> Other ()	<input type="checkbox"/> Action required <input checked="" type="checkbox"/> Service manual revision <input type="checkbox"/> Retrofit information <input checked="" type="checkbox"/> Tier 2

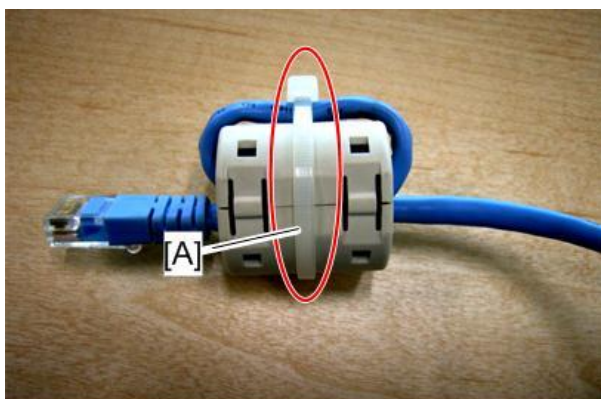
Service Manual Revision

2. INSTALLATION – USB Device Server Option Type M12

Installation Procedure (pg. 32-35)

7. NA machines only: Bind both cores with the two bands [A], as shown below.

Important: These two binds are not included with options produced before March, 2015. Use the binds registered as service parts (P/N: 11050047) or similar ones.



m257z0004

8. Insert the Ethernet cable into the Ethernet post on this option.

9. Insert the other end of the Ethernet cable to a PC for network setting.

10. Plug the power cord into the wall socket and turn on the main power switch.

Note:

Do not unplug the USB cable while the machine is recognizing this option. It may take between 30 seconds to 1 minute to finish recognizing it (the LEDs by the connector light up when finished; see below). If unplugged, connect the cable again.

11. **Make sure that the machine recognizes this option correctly by doing one of the following:**

1. Access the option's IP address from a PC browser.

2. Ping the option's IP address from a command prompt on a Windows PC connected to the same network as the Da-P1.

***If the IP address cannot be found (DHCP server), use the MAC address. This is the number printed on the seal affixed to the printed circuit board for the USB server.**

Reissued: 24-Jul-15
Model: Da-P1
Date: 23-Sep-15
No.: RM187014a


3. Use "RX" + the option's MAC address and access a PC browser.
Example: <http://RX0080926A3264>
4. Ping the "RX" + "MAC address" from the command prompt on a Windows PC connected to the same network as the Da-P1.

```
C:\Users\ >Ping RX0080926A3264

Pinging RX0080926A3264 [192.168.100.100] with 32 bytes of data:
Reply from 192.168.100.100: bytes=32 time=1ms TTL=255
Reply from 192.168.100.100: bytes=32 time<1ms TTL=255
Reply from 192.168.100.100: bytes=32 time<1ms TTL=255
Reply from 192.168.100.100: bytes=32 time<1ms TTL=255

Ping statistics for 192.168.100.100:
    Packets: Sent = 4, Received = 4, Lost = 0 (0% loss),
    Approximate round trip times in milli-seconds:
        Minimum = 0ms, Maximum = 1ms, Average = 0ms
```

Note: The installation status of the USB Device Server Option Type M12 does not appear on the Configuration Page.

Reissued: 24-Jul-15

Model: Da-P1	Date: 23-Sep-15	No.: RM187014a
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Notes for Energy Save Mode Setting (pg.36)

If the machine which has this option enters into the energy save mode, you cannot print because there will be a communication error. Follow the instructions below to prevent the machine entering into the energy save mode.

- ~~1. Press [Features Settings] on the operation panel.~~
- ~~2. Press [Administrator Tools] in [System Settings].~~
- ~~3. Press [Energy Saver Mode to Disable Print Server].~~
- ~~4. Press [Disable Mode].~~
- ~~5. Press [OK].~~
- ~~6. Press [Features Settings].~~

- 1. Set SP5-191-001 (Power Str Set) to a value of "0".**
- 2. Exit SP mode.**
- 3. Turn the machine main power OFF/ON.**

Reissued: 14-Dec-15

Model: Dai-P1	Date: 22-Oct-15	No.:RM187015a
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RTB Reissue

The items in ***bold italics*** have been corrected or added.

Subject: Manual correction - Caution note on PSU replacement		Prepared by: Y. Gaman	
From: 1st MFP Tech Service Sec., MFP Tech Service Dept.			
Classification:	<input type="checkbox"/> Troubleshooting <input type="checkbox"/> Mechanical <input type="checkbox"/> Paper path <input checked="" type="checkbox"/> Product Safety	<input type="checkbox"/> Part information <input type="checkbox"/> Electrical <input type="checkbox"/> Transmit/receive <input type="checkbox"/> Other ()	<input type="checkbox"/> Action required <input checked="" type="checkbox"/> Service manual revision <input type="checkbox"/> Retrofit information <input checked="" type="checkbox"/> Tier 2

Please add the following caution in the field service manual in this section:
 Replacement and Adjustment > Electrical Components > PSU

Parts number	Parts description	Product code
AZ230267	POWER SUPPLY UNIT:GIM-MF1:DOM/NA	M187
AZ230269	POWER SUPPLY UNIT:GIM-MF1:EU/AA/CHN	M187

Reissued: 14-Dec-15

Model: Dai-P1	Date: 22-Oct-15	No.:RM187015a
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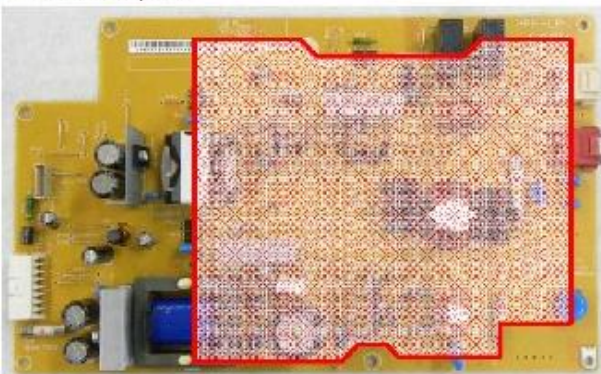
⚠ CAUTION:

NEVER touch the areas outlined in red in the photos below to prevent electric shock caused by residual charge.

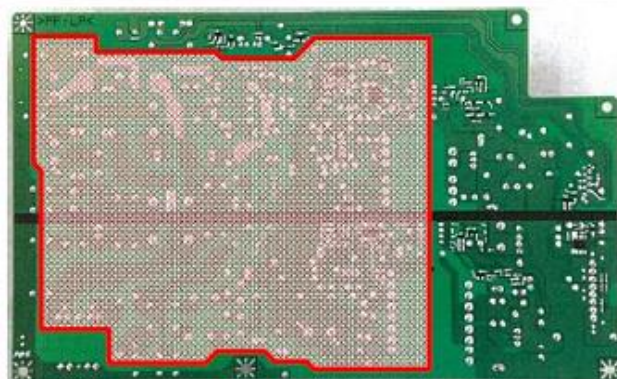
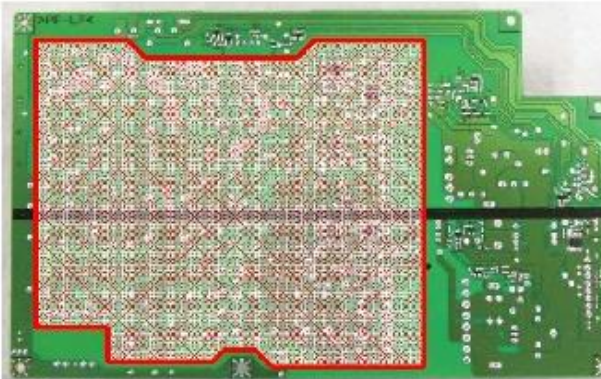
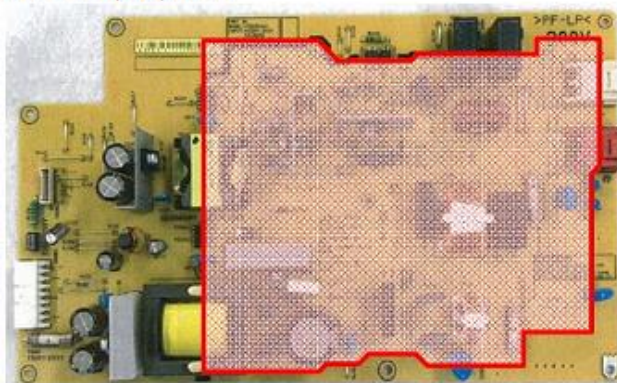
Residual charge of about 100V-400V remains in the AC circuits on the PSU board for several months even when the board has been removed from the machine after turning off the machine power and unplugging the power cord.

The procedure to discharge residual charge from the machine by unplugging the power cord from the AC wall outlet and pressing the main power switch works only for the DC circuits on this board. Residual charge remains in the AC circuits.

M187:DOM/NA



M187:EU/AA/CHN



* The areas outlined in red for M187:DOM/NA were corrected.

Model: Da-P1		Date: 24-Nov-15	No.: RM187016
Subject: PCDU Toner Transport Coil Breakage		Prepared by: Junji Mochizuki	
From: 1st Tech Service Sect., MFP/P Tech Service Dept.			
Classification:	<input checked="" type="checkbox"/> Troubleshooting <input type="checkbox"/> Mechanical <input type="checkbox"/> Paper path <input type="checkbox"/> Product Safety	<input type="checkbox"/> Part information <input type="checkbox"/> Electrical <input type="checkbox"/> Transmit/receive <input type="checkbox"/> Other ()	<input type="checkbox"/> Action required <input type="checkbox"/> Service manual revision <input type="checkbox"/> Retrofit information <input checked="" type="checkbox"/> Tier 2

SYMPTOM

One or more of the following occurs:

- Dirty background or vertical black bands
- Mechanical noise from the PCDU
- Toner transport coil breaks or is deformed

CAUSE

The operator does one of the following, which causes toner to clog along the transport path:

- Turn off the main power switch before clearing a jam
- Place the PCDU on the floor on the unit's left or right side (in a vertical orientation) while clearing a jam

SOLUTION

The firmware was modified to **v1.09.08**.

Note: With this version, the machine continues to drive the transport screw for a short while after the main power is turned off or the PCDU is reattached.

Model: Dai-P1		Date: 4-Dec-15	No.: RM187017
Subject: Seal – Toner End Sensor (SC332 prevention)		Prepared by: Junji Mochizuki	
From: 1st Tech Service Sect., MFP/P Tech Service Dept.			
Classification:	<input type="checkbox"/> Troubleshooting <input type="checkbox"/> Mechanical <input type="checkbox"/> Paper path <input type="checkbox"/> Product Safety	<input checked="" type="checkbox"/> Part information <input type="checkbox"/> Electrical <input type="checkbox"/> Transmit/receive <input type="checkbox"/> Other ()	<input type="checkbox"/> Action required <input type="checkbox"/> Service manual revision <input type="checkbox"/> Retrofit information <input checked="" type="checkbox"/> Tier 2

Change: The following seal [A] was added.

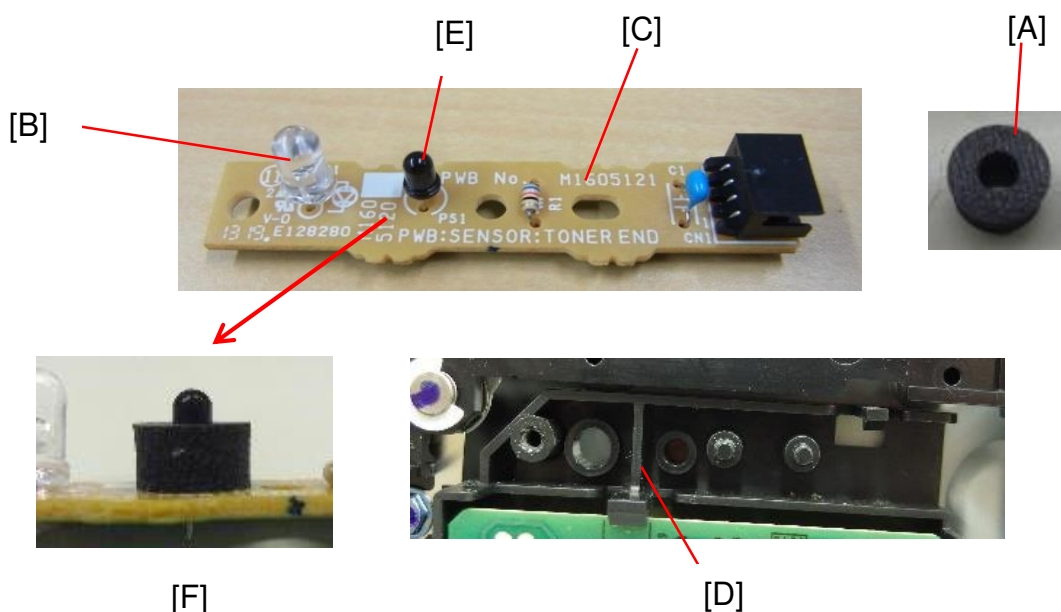
Reason: To further ensure SC332 is detected correctly.

Note: This SC can be mis-detected if light from the LED [B] is leaked between the toner end sensor board [C] (M1605120) and rib [D] on the sensor base (which is then picked up by the photo-detector [E]). The seal [A] will cover the lower part of the photo-detector.

Applied from: October 2015 production.

IMPORTANT: Attach this seal as shown [F] if SC332 occurs in the field and the cause is not a mechanical issue with the toner transportation system.

New part number	Description	Q'ty
M1875881	Seal: Block Light: Sensor: Toner End Sensor	1



Model: Dai-P1d	Date: 11-Dec-15	No.: RM187018
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Subject: Firmware Release Note: Option IPDS		Prepared by: Y. Gaman	
From: 1st Tech Service Sect., MFP/Printer Tech Service Dept.			
Classification:	<input type="checkbox"/> Troubleshooting <input type="checkbox"/> Mechanical <input type="checkbox"/> Paper path <input type="checkbox"/> Product Safety	<input type="checkbox"/> Part information <input type="checkbox"/> Electrical <input type="checkbox"/> Transmit/receive <input checked="" type="checkbox"/> Other (Firmware)	<input type="checkbox"/> Action required <input type="checkbox"/> Service manual revision <input type="checkbox"/> Retrofit information <input checked="" type="checkbox"/> Tier 2

This RTB has been issued to announce the firmware release information for the **Option IPDS**.

Version	Program No.	Effective Date	Availability of RFU
8.621	M4445797	1st Mass production	Available

Note: Definition of Availability of RFU via @Remote

“Available”: The firmware can be updated via RFU or SD card.

“Not available”: The firmware can only be updated via SD card.

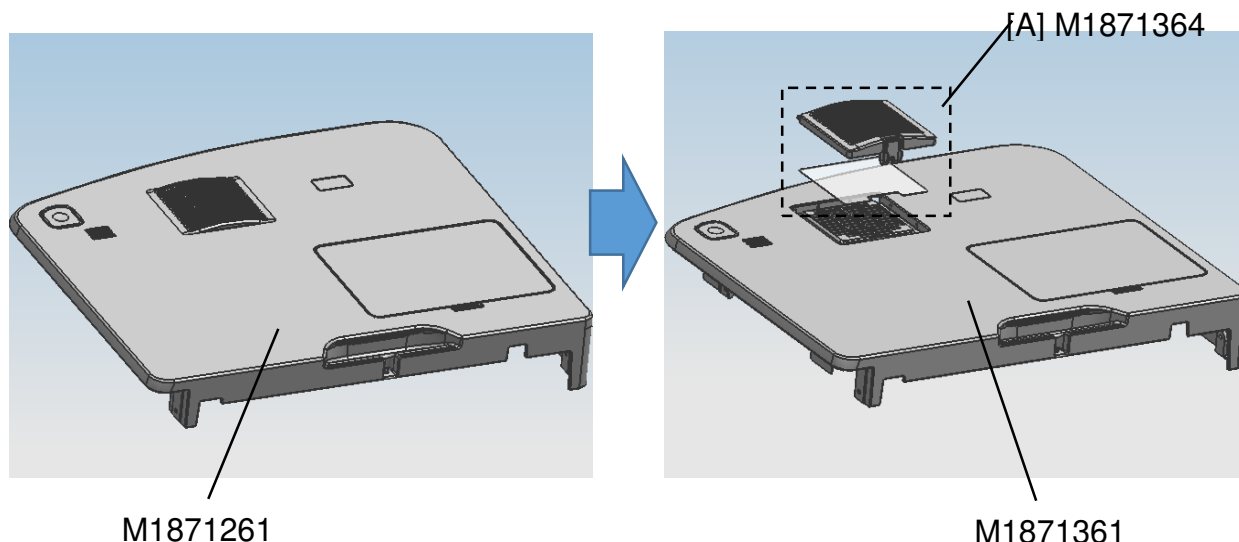
Version	Modified Points or Symptom Corrected
8.621	1st Mass production

Model: Dai-P1		Date: 29- Sep- 16	No.: RM187019
Subject: Air Filter on Right Cover (Prevention of black lines)		Prepared by: Junji Mochizuki	
From: MFP/Printer Field Quality Management Dept.			
Classification:	<input checked="" type="checkbox"/> Troubleshooting <input type="checkbox"/> Mechanical <input type="checkbox"/> Paper path <input type="checkbox"/> Product Safety	<input checked="" type="checkbox"/> Part information <input type="checkbox"/> Electrical <input type="checkbox"/> Transmit/receive <input type="checkbox"/> Other ()	<input type="checkbox"/> Action required <input type="checkbox"/> Service manual revision <input type="checkbox"/> Retrofit information <input checked="" type="checkbox"/> Tier 2

Change: The louver on the right cover was changed to a detachable air filter [A] from June 2016 production.

Reason: To prevent OPC damage caused by foreign objects entering through the air intake fan.

Note: This can cause vertical black lines on the image.



Old P/N	New P/N	Description	Q'ty	I/C	
M1871261	M1871361	Cover - Right	1 - 1	X/X	X/O as a set
	M1871364	Louver – Filter – Ass'y	0 - 1		

IMPORTANT:

- Replace the filter periodically as part of the maintenance kit. This is because if a long duplex job is run with a clogged filter, the machine internal temperature will rise and cause toner dropping and/or image problems.
- The filter is included with the maintenance kit from June 2016 mass-production.
- When you install this filter on machines produced before June 2016, replace the right cover with the modified one (P/N M1871361).

Model: Da-P1		Date: 16-Dec-16	No.: RM187020
Subject: Manual correction - SP 5931		Prepared by: Y. Gaman	
From: 3rd Tech Service Sect., MFP/P Tech Service Dept.			
Classification:	<input type="checkbox"/> Troubleshooting <input type="checkbox"/> Mechanical <input type="checkbox"/> Paper path <input type="checkbox"/> Product Safety	<input type="checkbox"/> Part information <input type="checkbox"/> Electrical <input type="checkbox"/> Transmit/receive <input type="checkbox"/> Other ()	<input type="checkbox"/> Action required <input checked="" type="checkbox"/> Service manual revision <input type="checkbox"/> Retrofit information <input type="checkbox"/> Tier 2

Service Manual Correction

Appendices > SP Mode Tables > Main SP Tables-5 > SP5-XXX (Mode)

The description of SP 5-931 was corrected.

5931	[Life Alert Disp.] This SP is activated when SP5-930-001 is “1.”		
5-931-001	Maintenance Kit	ENG*	[0 or 1 / 0 / 1/step] 0: OFF 1: ON
5-931-002	PCDU	ENG*	[0 or 1 / 0 / 1/step] 0: OFF (USA) 1: ON (Europe, Asia, China) Unchangeable in Europe, Asia and China
5-931-003	PCDU STOP	ENG*	