

Model Da-P1
(M187)
Parts Catalog

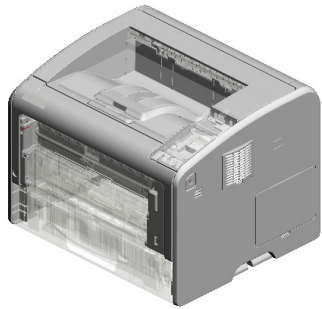
Parts change information sample

 **Add**

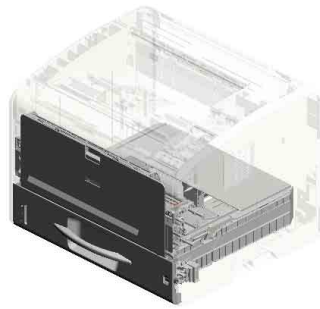
 **Update**

 **Delete**

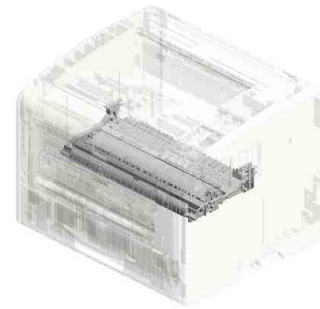
Unit All



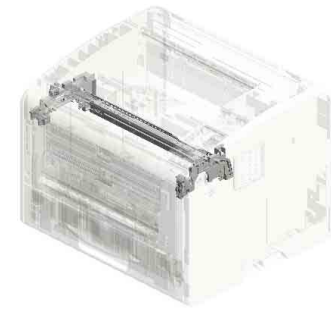
U001
EXTERIOR



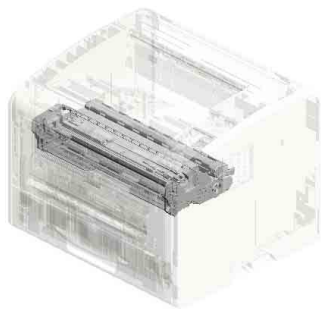
U002
PAPER FEED



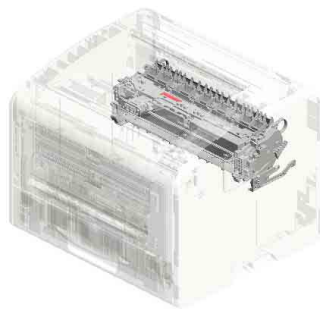
U003
TRANSFER/SEPARATION



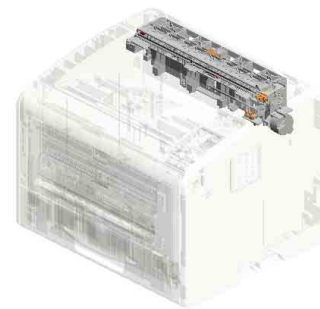
U004
OPTICAL WRITING



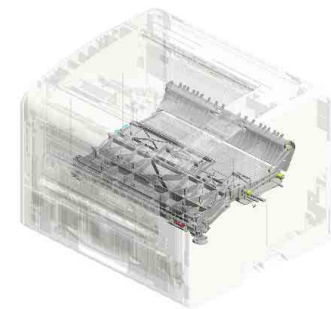
U005
PROCESSES AROUND PHOTOCONDUCTOR



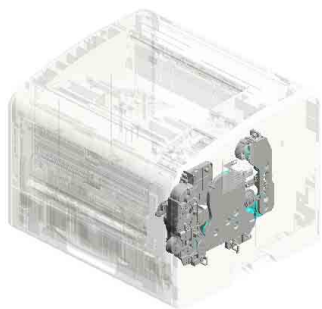
U006
FUSING



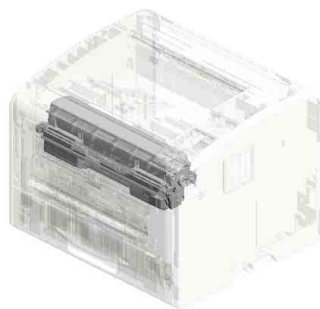
U007
PAPER EXIT



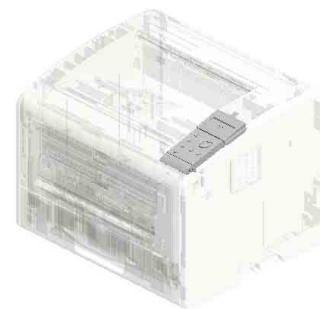
U008
DUPLEX



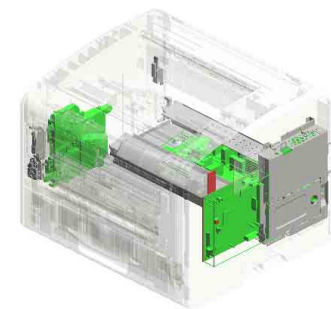
U009
MAIN DRIVE



U010
TONER SUPPLY

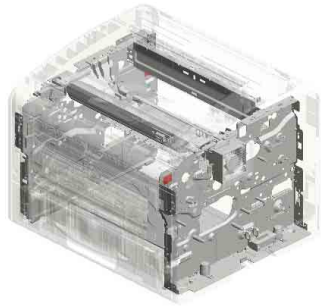


U011
OPERATION

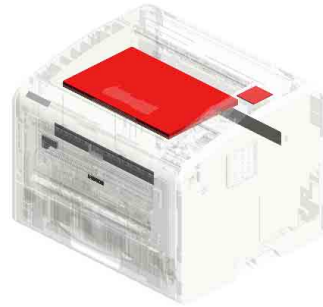


U012
ELECTRICAL

Unit All



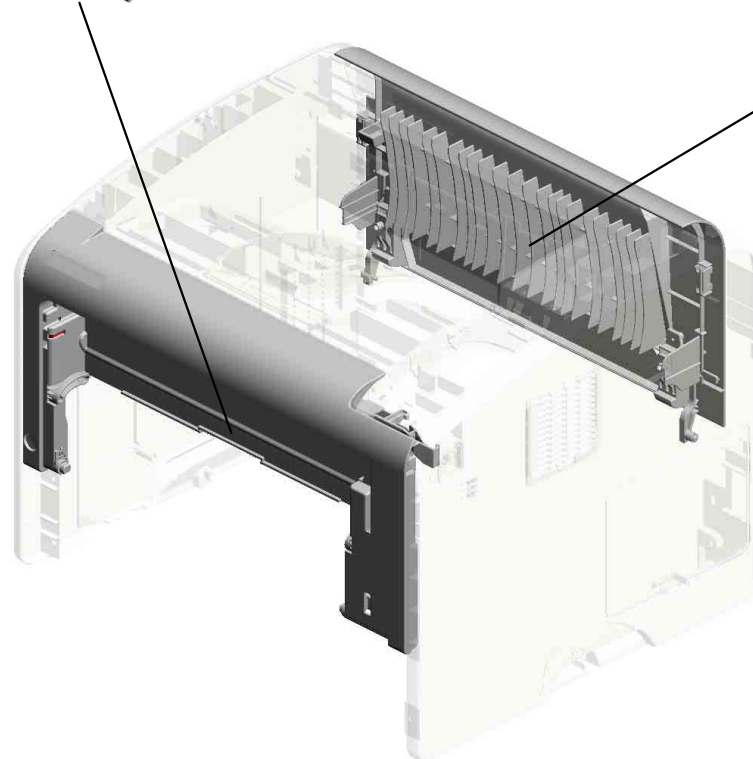
U013
MAIN FRAME



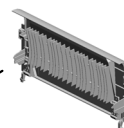
U014
ACCESSORIES

U001.EXTERIOR

U001_S001
M1871280
COVER:FRONT:DAI-P1D:ASS
Y

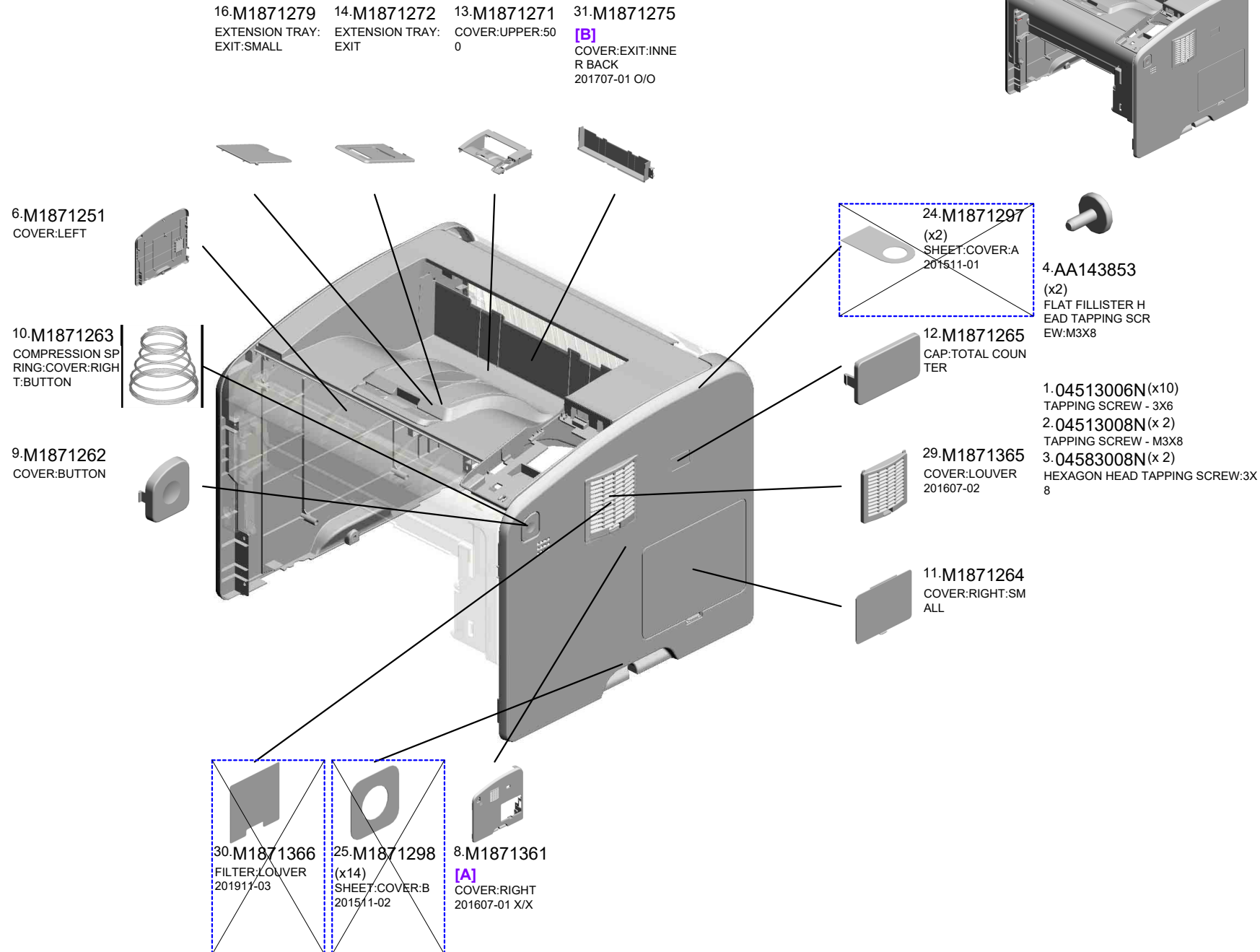


U001_S002
M1871290
COVER:REAR:DAI-P1D:ASS'
Y



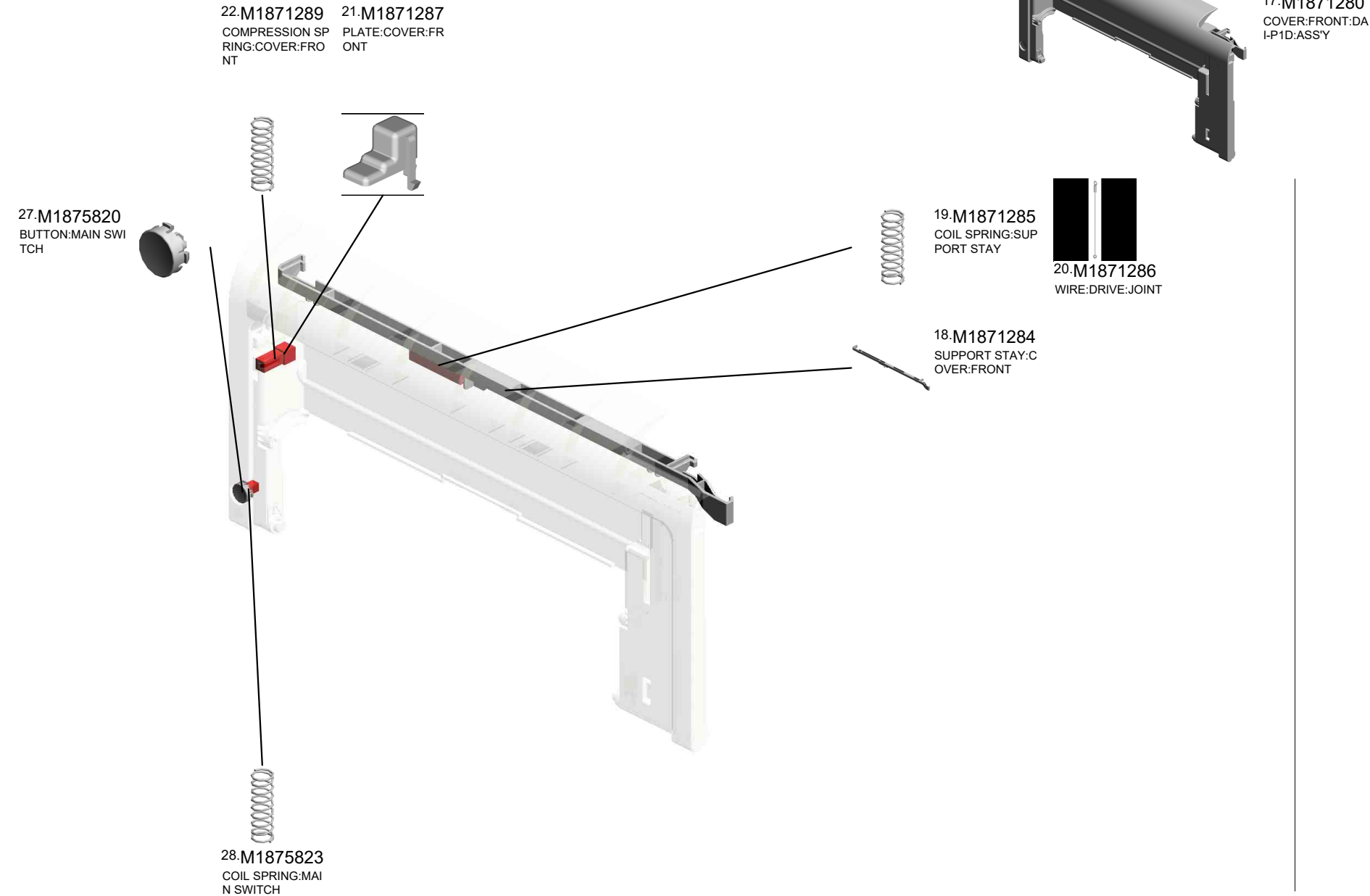
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U001 EXTERIOR



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U001_S001
COVER:FRONT:DAI-P1D:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U001_S002
COVER:REAR:DAI-P1D:ASS'Y

26.M1874492
(x2)
COIL SPRING:GUI
DE PLATE:EXIT:RE
AR

7.M1871258
(x2)
PLATE:GUIDE PLA
TE:REAR

5.AG070517
(x2)
MAGNET CATCH:3
4N:ASS'Y

4.AA143853
FLAT FILLISTER H
EAD TAPPING SCR
EW:M3X8

23.M1871290
COVER:REAR:DAI-
P1D:ASS'Y

3.04583008N
(x2)
HEXAGON HEAD T
APPING SCREW:3
X8

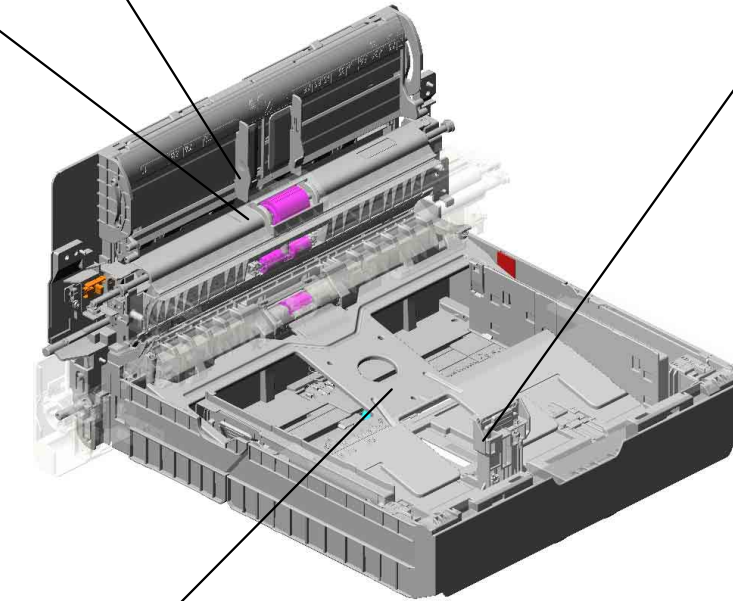
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U002.PAPER FEED

U002_S004
M1872702
TRAY:MANUAL FEED:ASS'Y

U002_S003
M1872794
MANUAL FEED UNIT:ASS'Y

U002_S001
M1872550
PAPER TRAY:REAR:500TYPE:ASS'Y

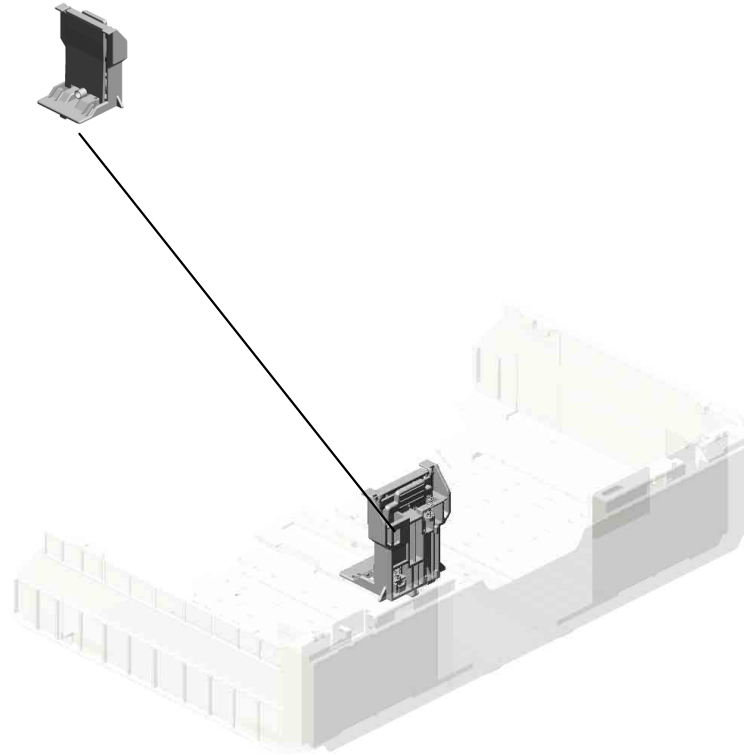


U002_S002
M1872607
PAPER TRAY:FRONT:500TYPE:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U002_S001.PAPER TRAY:REAR:500TYPE:ASS'Y

U002 S001 S001
M1872646
END FENCE:500TYPE:ASS'Y



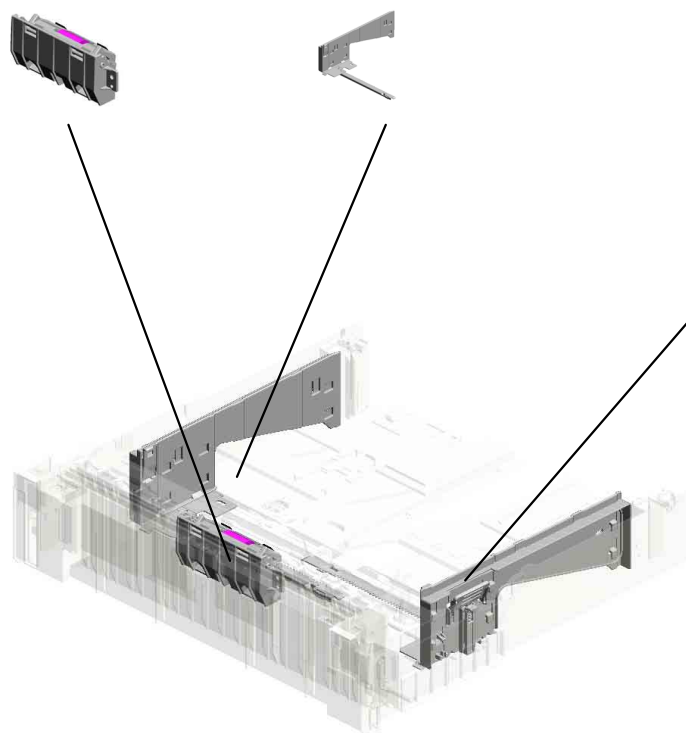
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U002_S002.PAPER TRAY:FRONT:500TYPE:ASS'Y

U002_S002_S001
M1872610
SEPARATOR:ASS'Y

U002_S002_S003
M1872627
SIDE FENCE:LEFT:500TYPE:
ASS'Y

U002_S002_S002
M1872626
SIDE FENCE:RIGHT:500TYP
E:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U002 PAPER FEED

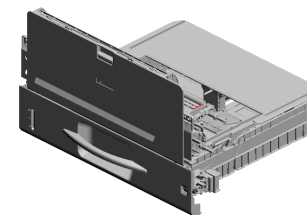
5.04583010N (x20)
HEXAGON HEAD TAPPING SCREW:3X10

9.11050758 CLAMP:LWSM-030 6A

1.04543006N (x2)
TAPPING SCREW: ROUND POINT:3X6

7.08050104 (x4)
RETAINING RINGS -E:SILENCER:DIA4

6.07200040E (x2)
RETAINING RING -M4



56.M1872651 (-NA):DECAL:DIAL:PAPER SIZE SENSOR

57.M1872652 (x3)
(-EU/-CHN/-TWN):DECAL:DIAL:PAPER SIZE SENSOR

34.M1112604 DIAL:PAPER SIZE SENSOR BOARD

31.M1092635 (x2)
SPACER:PAPER SIZE SENSOR BOARD:OUTER

36.M1112636 SPACER:PAPER SIZE SENSOR BOARD:MIDDLE

24.GW500004 PUSH SWITCH:CASETTE:TYCO

30.M1092631 GRIP:PAPER TRAY

17.AW020198 PHOTOINTERRUPTOR:LG2A14NL1

22.GF031009 PAPER FEED ROLLER:BALANCER

23.GW010007 PHOTO REFLECTION SENSOR:EXIT

8.08050106 RETAINING RINGS -E:SILENCER:DIA6

7.08050104 RETAINING RINGS -E:SILENCER:DIA4

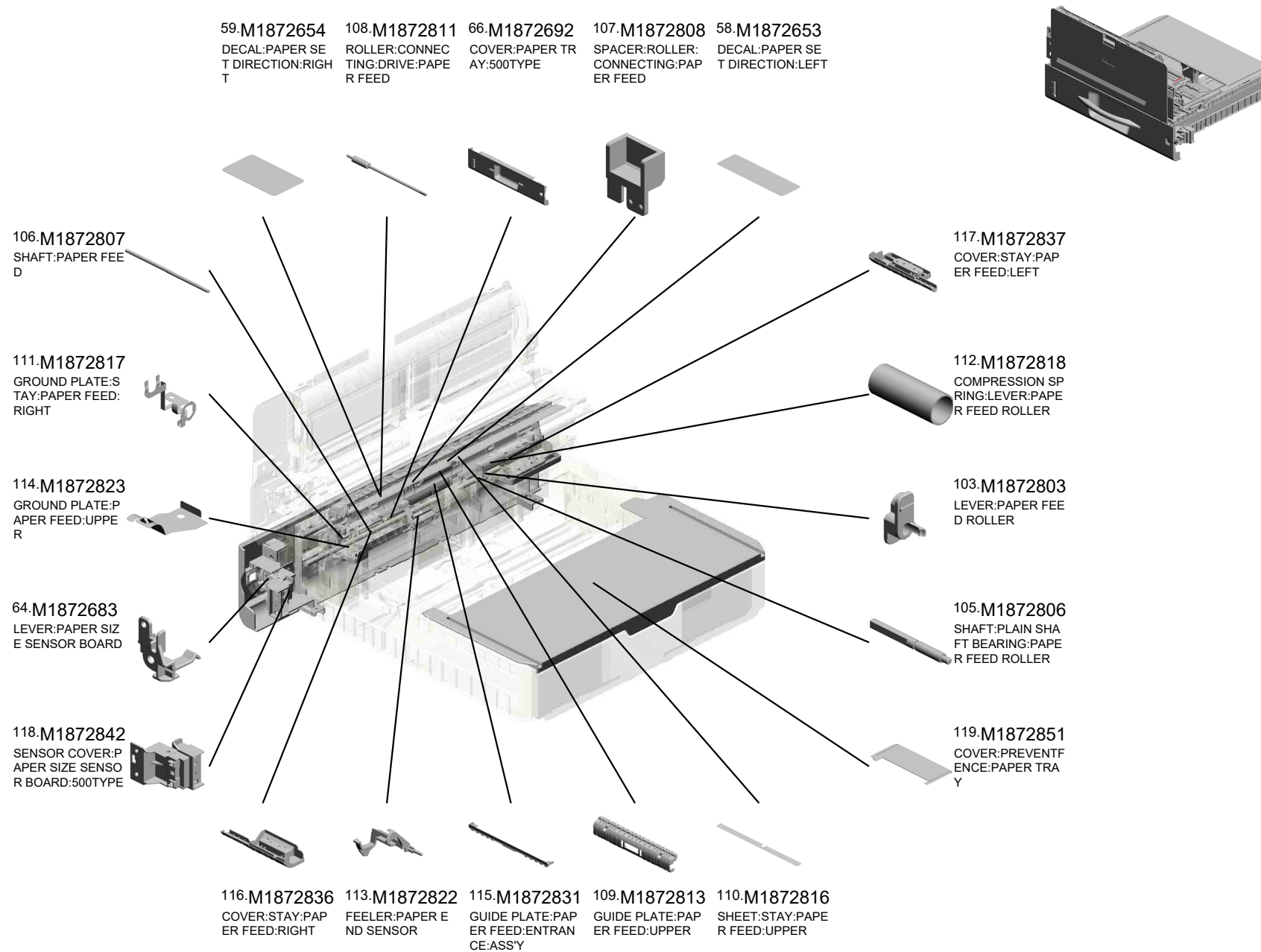
13.AA082175 (x2)
PLAIN SHAFT BEARING:8X12X7

12.AA082173 (x4)
PLAIN SHAFT BEARING:6X10X6

39.M1872590 (x2)
SPRING PLATE:PAPER TRAY:ASSY

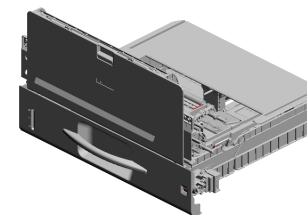
2.04543006Q (x2)
TAPPING SCREW -M3X6

U002 PAPER FEED



U002 PAPER FEED

124.M1873822 COVER:GUIDE:REGISTRATION:UPPER
128.M1873826 DECAL:REGISTRATION GUIDE:GRIP
125.M1873823 STOPPER:SENSOR:PLATE
123.M1873821 GUIDE PLATE:REGISTRATION:UPPER



137.M1873817 SHEET:GUIDE:REGISTRATION ROLLER:UPPER RIGHT 201708-02 X/O

132.M1873891 SHEET:GUIDE:REGISTRATION SENSOR:HARNESS

129.M1873831 LEVER:PRESSURE:REGISTRATION:RIGHT

130.M1873832 LEVER:PRESSURE:REGISTRATION:LEFT

131.M1873833 (x2) COMPRESSION SPRING:LEVER:PRESSURE:REGISTRATION

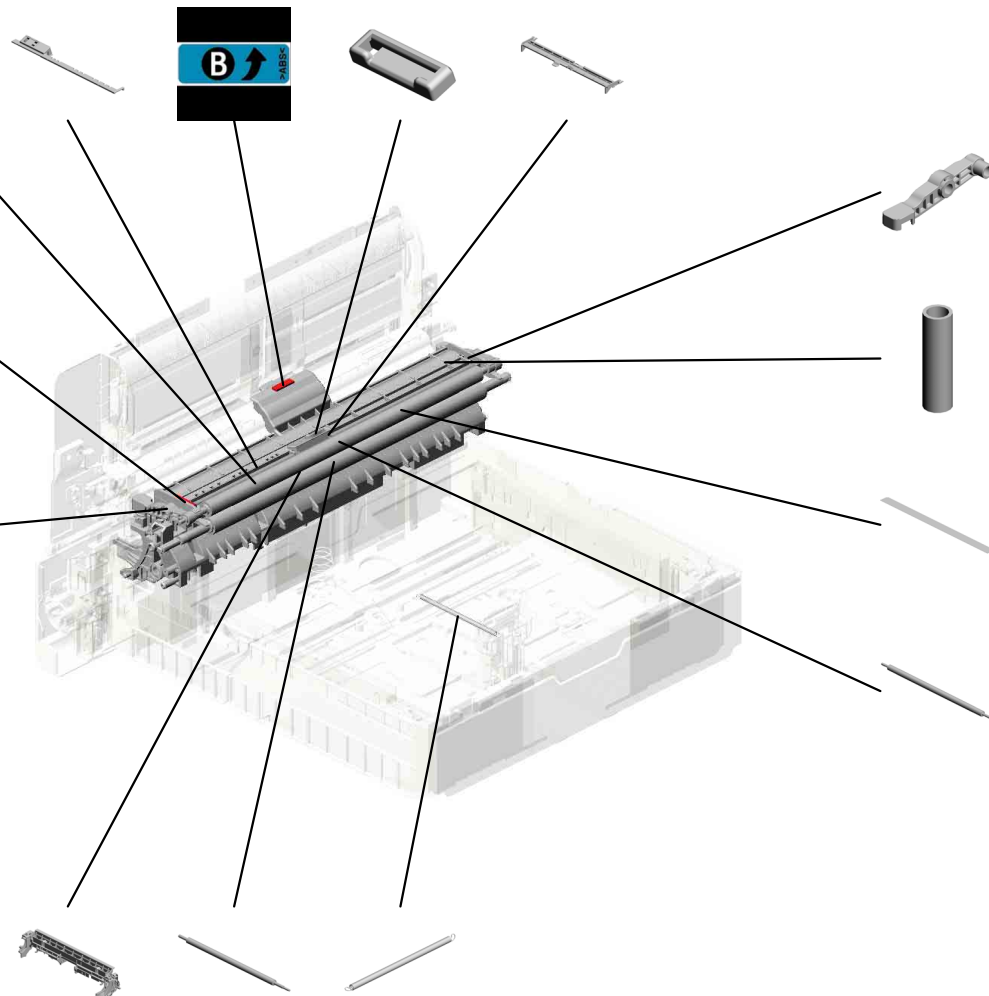
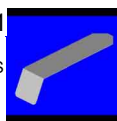
138.M1873818 SHEET:GUIDE:REGISTRATION ROLLER:UPPER LEFT 201708-01 X/O

122.M1873812 REGISTRATION ROLLER:DRIVEN

139.M1872804 STAY:PAPER FEED 201709-01 O/O

121.M1873811 REGISTRATION ROLLER:DRIVE

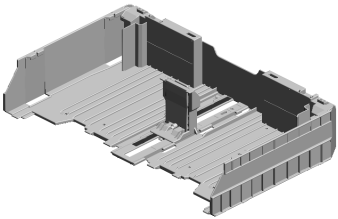
120.M1872856 TENSION SPRING:COVER:PREVENTANCE



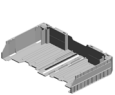
U002_S001
PAPER TRAY:REAR:500TYPE:ASS'Y

38.M1872554
PAPER TRAY:REA
R:500TYPE

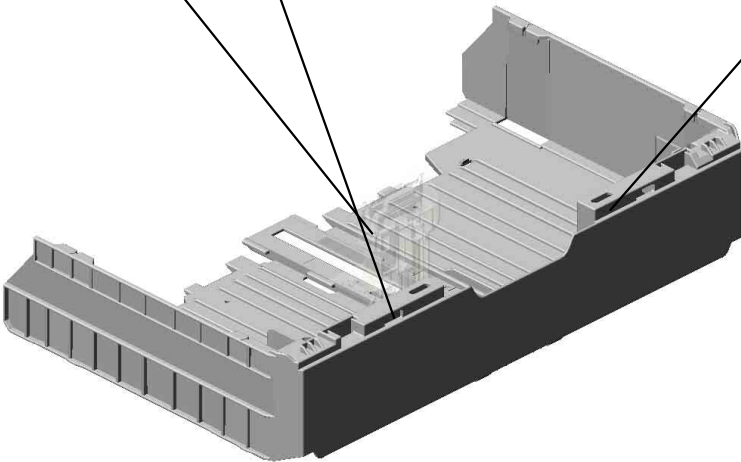
60.M1872655
DECAL:PAPER FE
ED PRESSURE:OP
ERATE



37.M1872550
PAPER TRAY:REA
R:500TYPE:ASS'Y

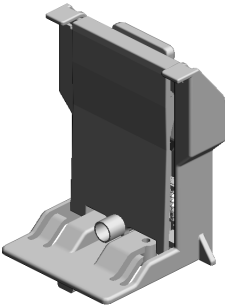
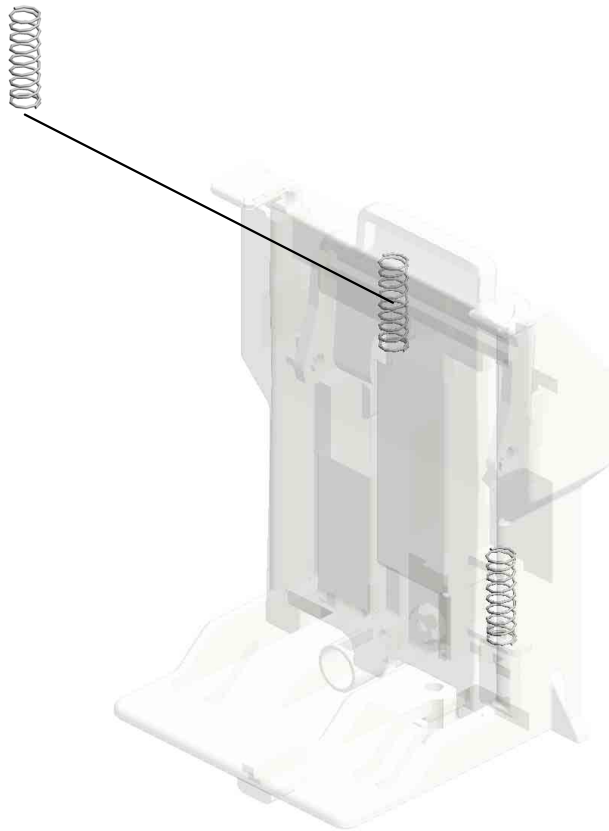


35.M1112633
DECAL:EXTENSIO
N TRAY:OPERATE



U002_S001_S001
END FENCE:500TYPE:ASS'Y

25.M0752610
(x2)
COMPRESSION SP
RING:LOCK:SIDE F
ENCE



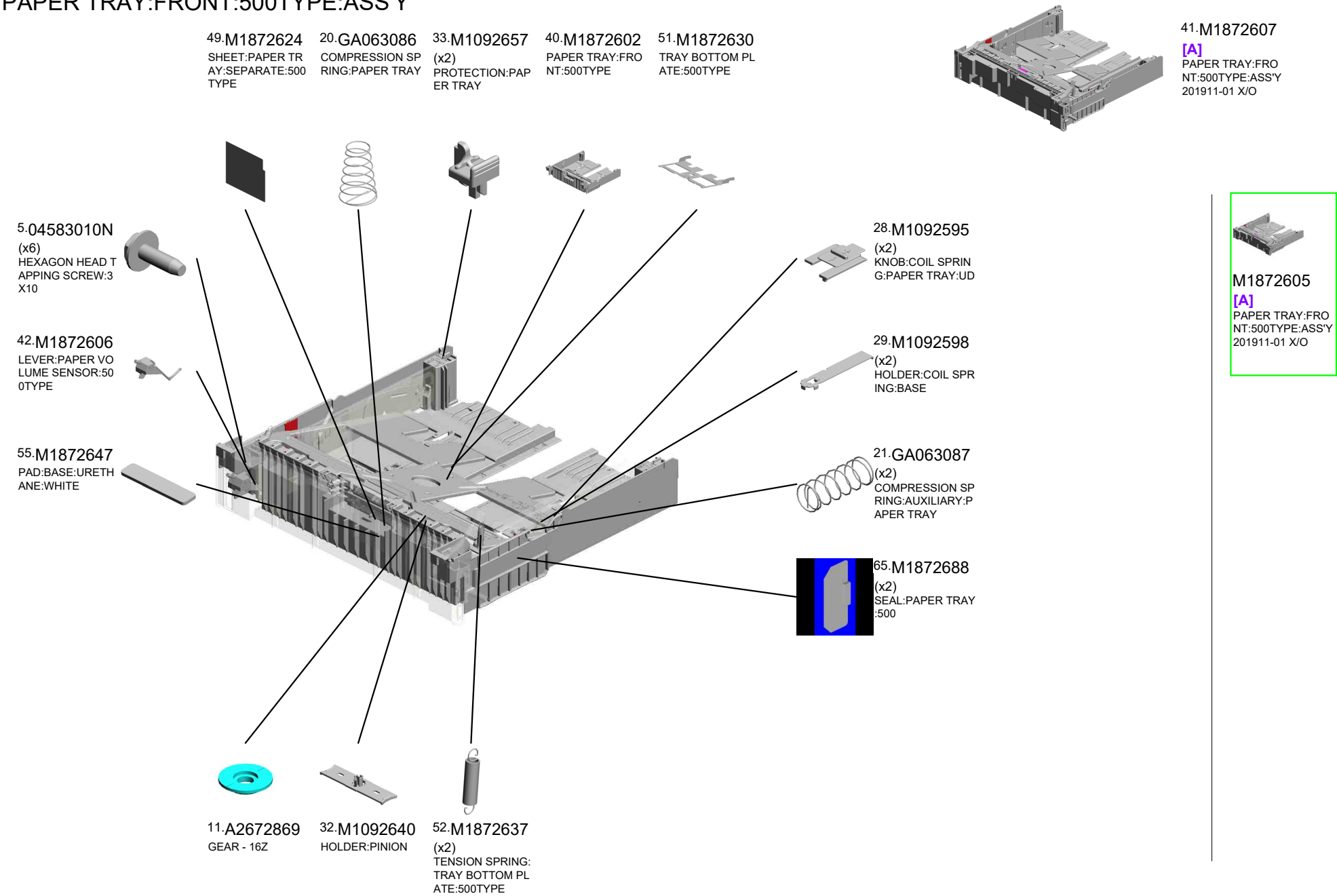
141.M1872646
[A]
END FENCE:500TY
PE:ASS'Y
201809-01 O/O



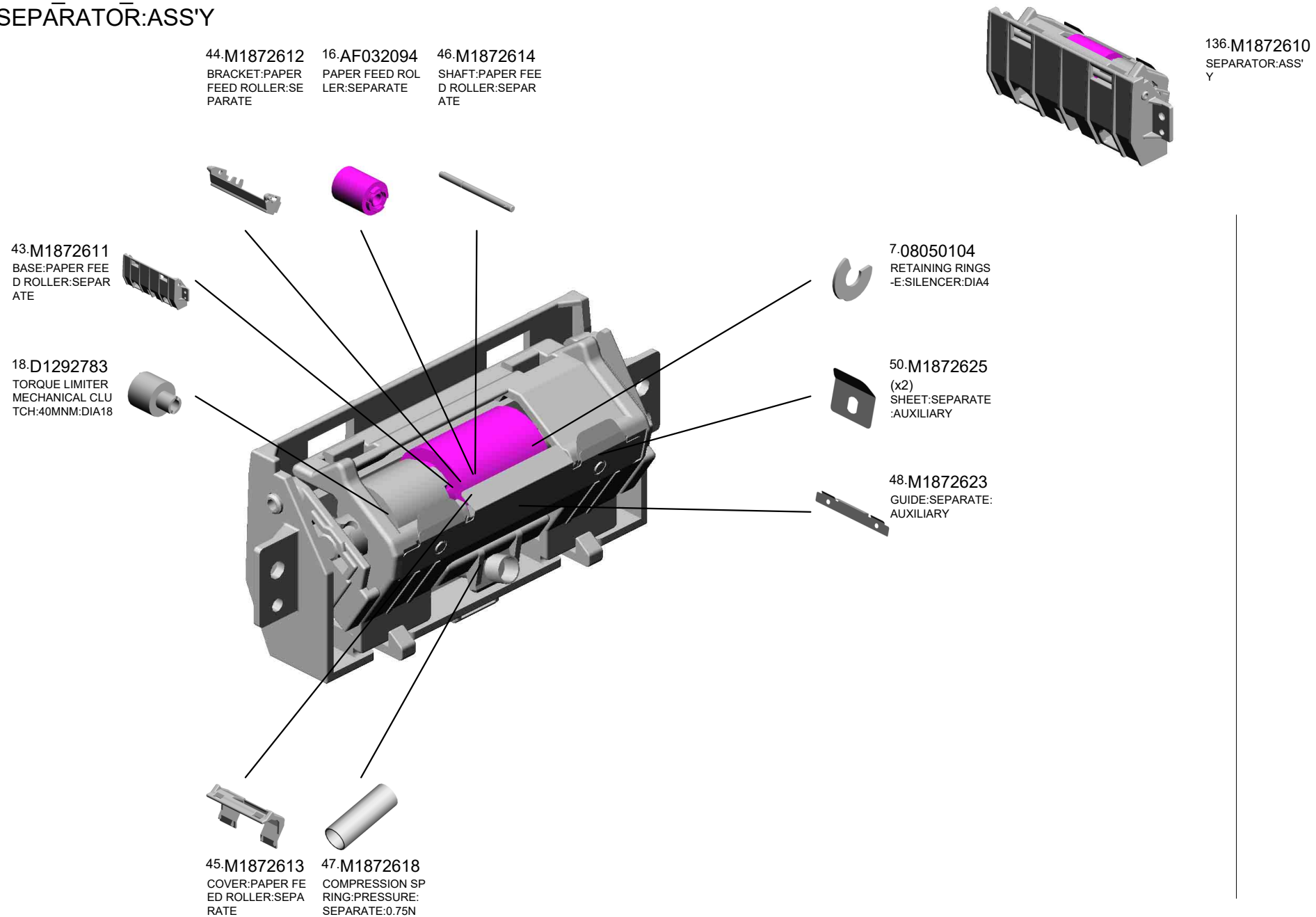
M1872656
[A]
END FENCE:500TY
PE:ASS'Y
201809-01 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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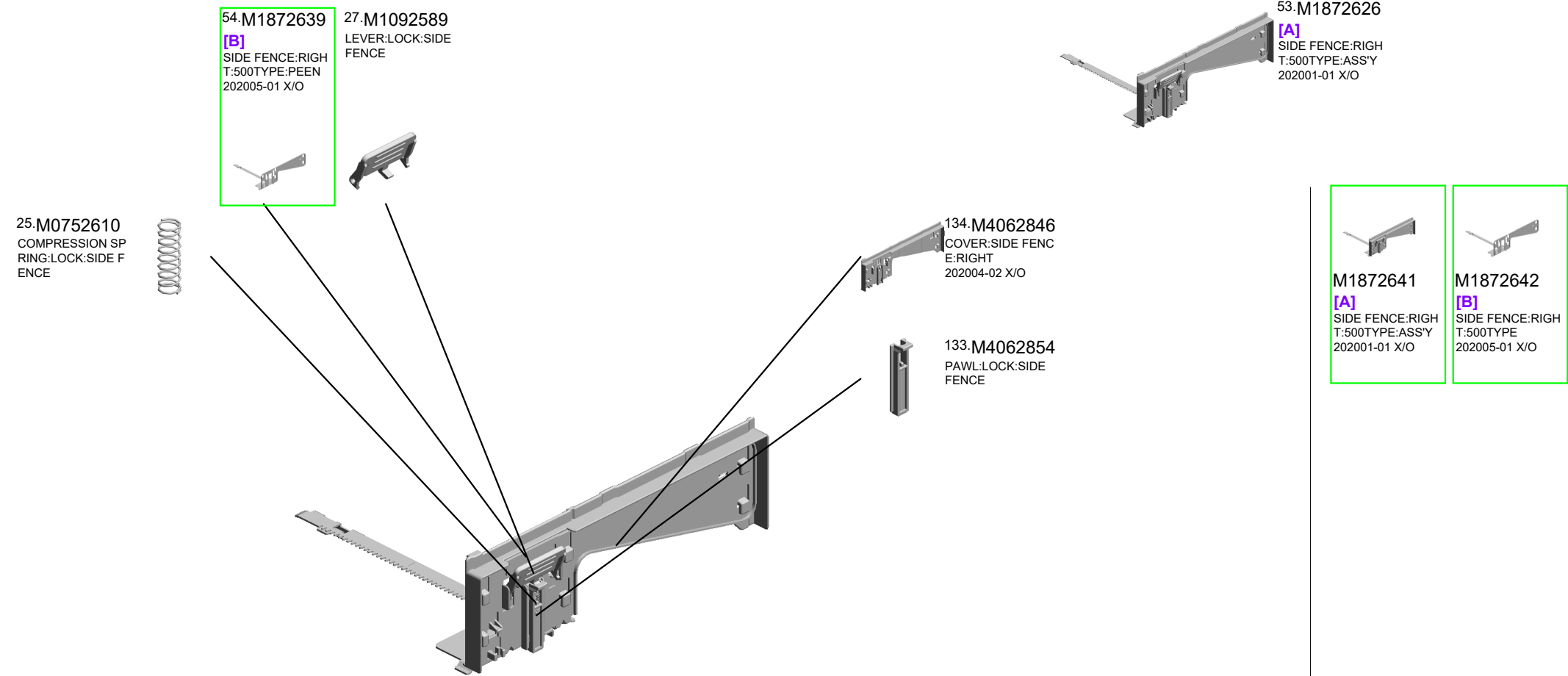
U002_S002
PAPER TRAY:FRONT:500TYPE:ASS'Y



U002_S002_S001 SEPARATOR:ASS'Y



U002_S002_S002
SIDE FENCE:RIGHT:500TYPE:ASS'Y



U002_S002_S003
SIDE FENCE:LEFT:500TYPE:ASS'Y

26.M1092584
PRESSURE PLATE
:SIDE FENCE:LEFT

19.GA063084
COMPRESSION SP
RING:AUXILIARY:S
IDE FENCE

135.M4062866
COVER:SIDE FENC
E:LEFT
201908-01 O/O

63.M1872684
SIDE FENCE:LEFT:
500TYPE
202004-01 X/O

62.M1872627
[A]
SIDE FENCE:LEFT:
500TYPE:ASS'Y
202001-02 X/O



M1872661
[A]
SIDE FENCE:LEFT:
500TYPE:ASS'Y
202001-02 X/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U002_S003 MANUAL FEED UNIT:ASS'Y

3.04543008Q (x4)
TAPPING SCREW: 3X8

5.04583010N (x6)
HEXAGON HEAD TAPPING SCREW: 3X10

79.M1872737
HOLDER:FRICTION PAD:MANUAL FEED

73.M1872728
COVER:PAPER FEED ROLLER:MANUAL FEED

70.M1872723
PAPER FEED ROLLER:MANUAL FEED

143.M1872794
[A]
MANUAL FEED UNIT:ASS'Y
201911-02 X/O

10.54472681
(x2)
SNAP RING

12.AA082173
(x4)
PLAIN SHAFT BEARING:6X10X6

4.04583008N
(x3)
HEXAGON HEAD TAPPING SCREW: 3X8

77.M1872735
(x2)
HOLDER:CAM:BASE:MANUAL FEED

71.M1872726
CAM:MANUAL FEED:LEFT

69.M1872721
SHAFT:PAPER FEED ROLLER:MANUAL FEED:PRESS FIT

75.M1872730
FEELER:PAPER END SENSOR:MANUAL FEED

78.M1872736
(x2)
COMPRESSION SPRING:BASE:MANUAL FEED

17.AW020198
(x2)
PHOTO INTERRUPTOR:LG2A14NL1

9.11050758
(x2)
CLAMP:LWSM-030 6A

74.M1872729
DAMPING INSULATOR:MANUAL FEED

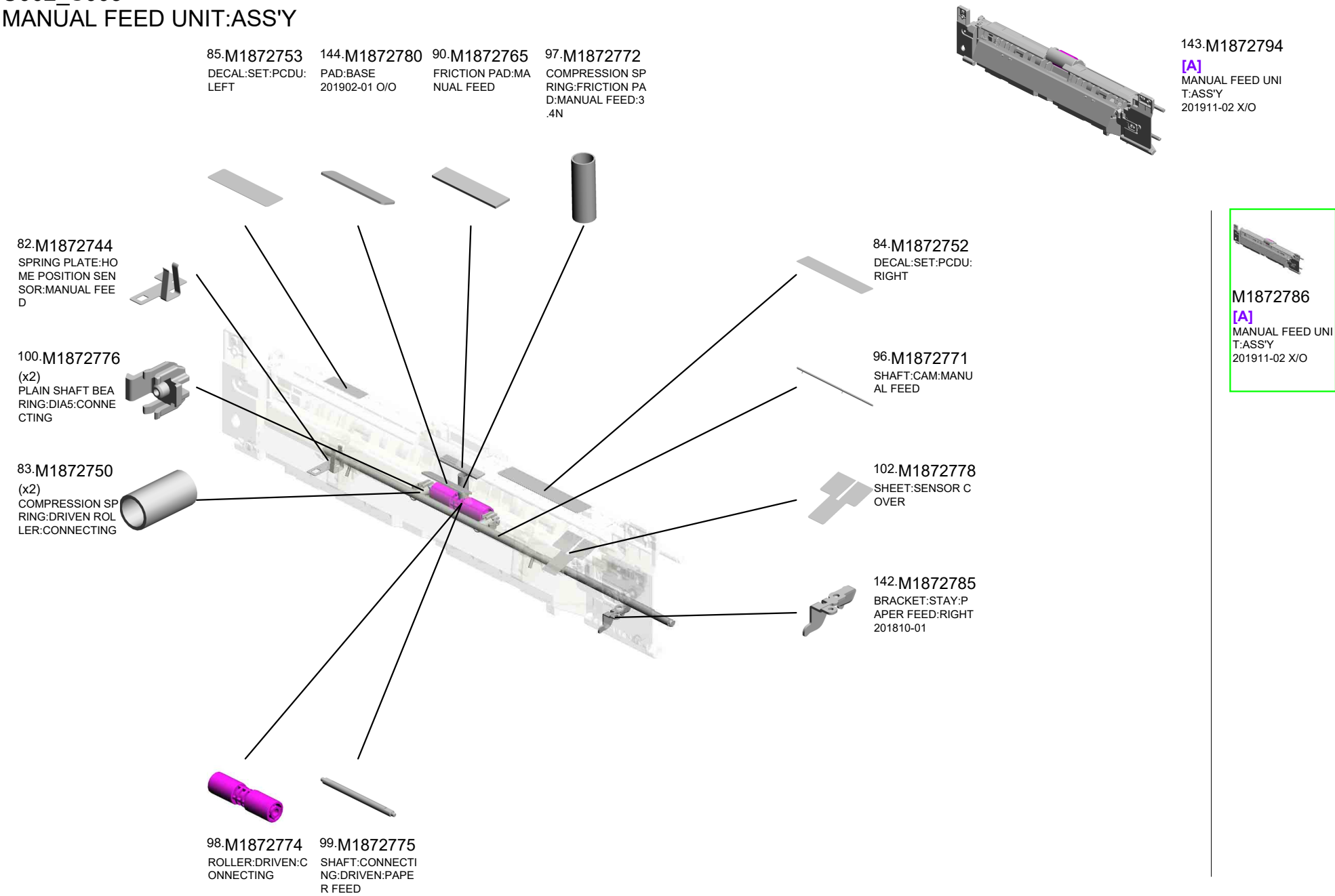
72.M1872727
CAM:MANUAL FEED:RIGHT

81.M1872741
COIL SPRING:FEELER:CAM:MANUAL FEED

80.M1872740
FEELER:CAM:MANUAL FEED

7.08050104
(x3)
RETAINING RINGS:-SILENCER:DIA4

U002_S003
MANUAL FEED UNIT:ASS'Y



U002_S004

TRAY:MANUAL FEED:ASS'Y

93.M1872768 EXTENSION TRAY:
NO.2:MANUAL FEED

92.M1872767 EXTENSION TRAY:
NO.1:MANUAL FEED

91.M1872766 COVER:EXTENSION TRAY

68.M1872702
TRAY:MANUAL FEED:ASS'Y

14.AA143846
TAPPING SCREW:
M3X6

87.M1872761
SIDE FENCE:MANUAL
FEED:RIGHT

15.AA143853
(x2)
FLAT FILLISTER HEAD
TAPPING SCREW:M3X8

94.M1872769
(x2)
HOLDER:COMPRESSION
SPRING:EXTENSION
TRAY

95.M1872770
(x2)
COMPRESSION SPRING:
EXTENSION TRAY:7N

89.M1872763
(x2)
RACK:SIDE FENCE

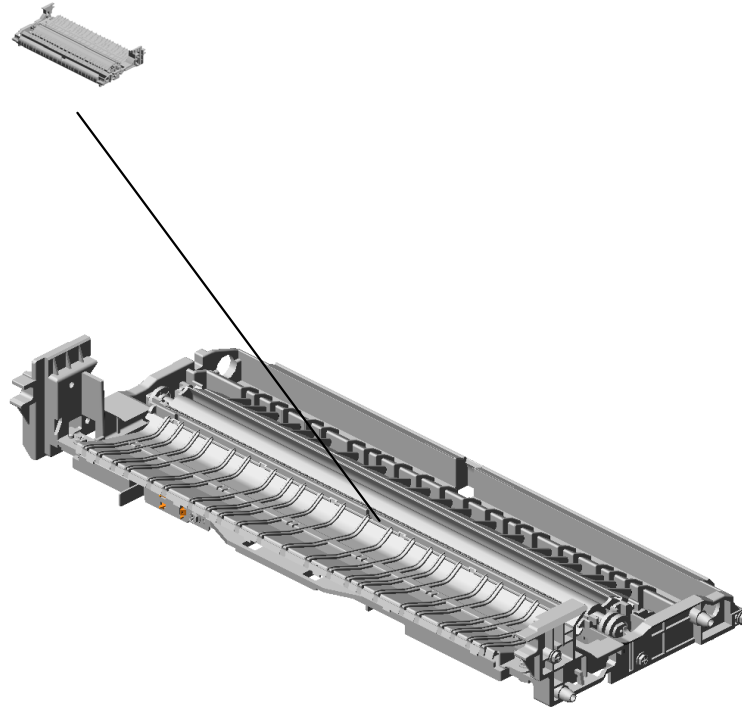
101.M1872777
(x2)
SPRING PLATE:SIDE
FENCE:MANUAL FEED

88.M1872762
GEAR:SIDE FENCE

86.M1872760
SIDE FENCE:MANUAL
FEED:LEFT

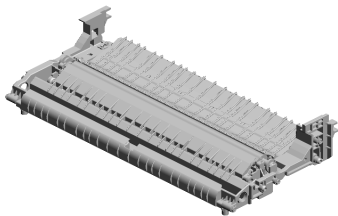
U003.TRANSFER/SEPARATION

U003 S001
M1876200
TRANSFER/SEPARATION UN
IT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U003
TRANSFER/SEPARATION

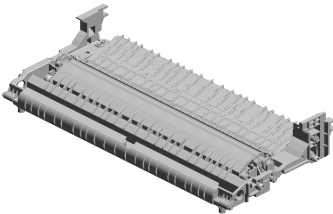


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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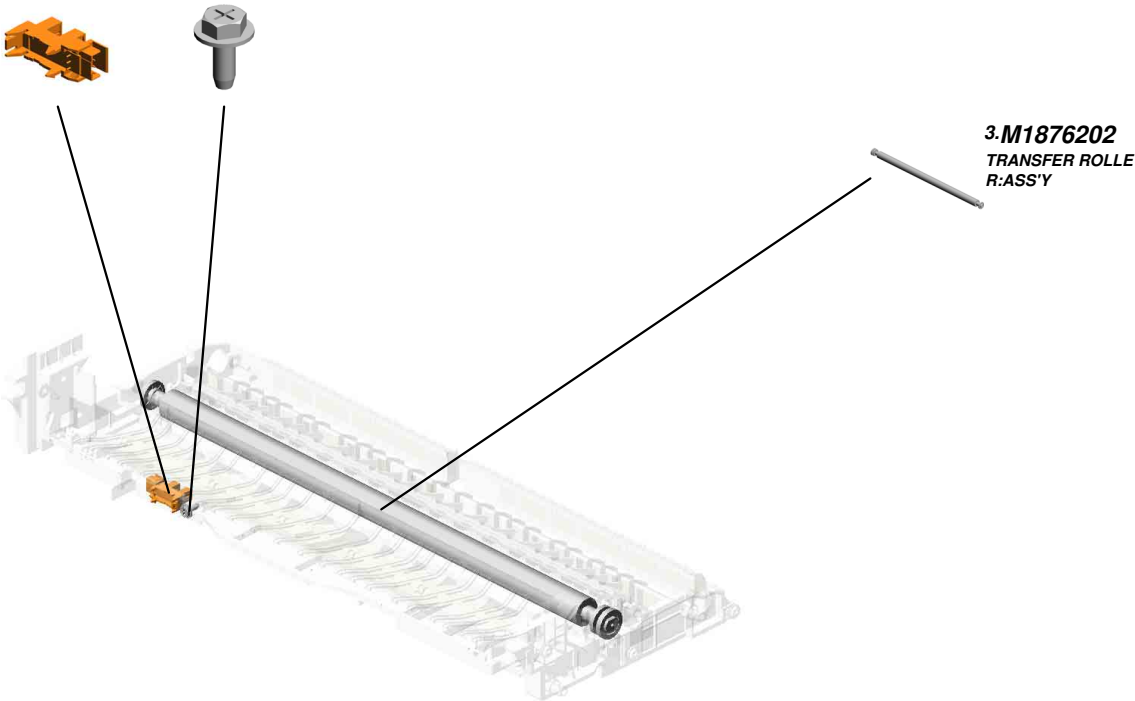
U003_S001
TRANSFER/SEPARATION UNIT:ASS'Y

2.AW020198
PHOTOINTERRUP
TOR:LG2A14NL1

1.04583008N
HEXAGON HEAD T
APPING SCREW:3
X8



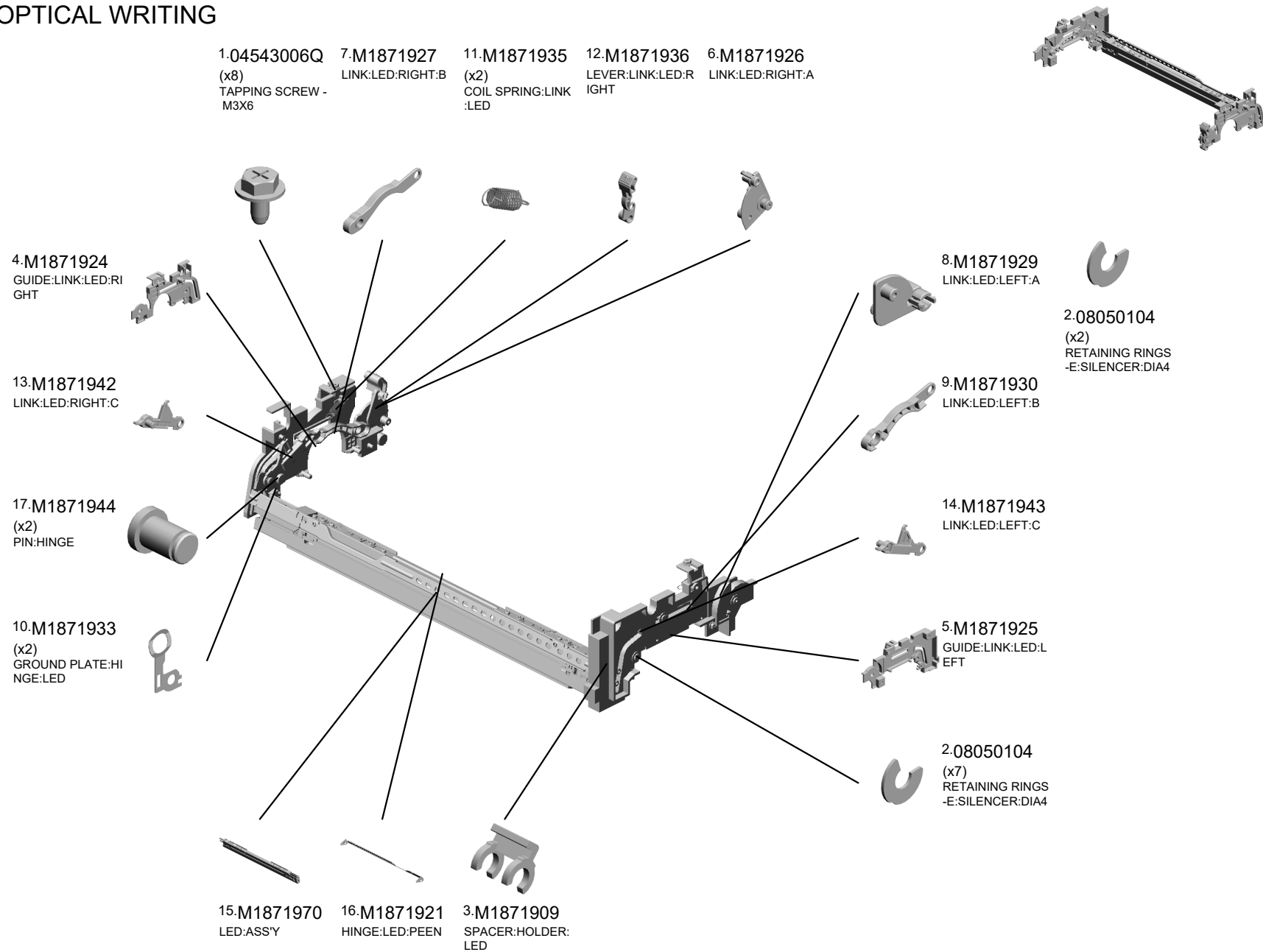
4.M1876200
TRANSFER/SEPAR
ATION UNIT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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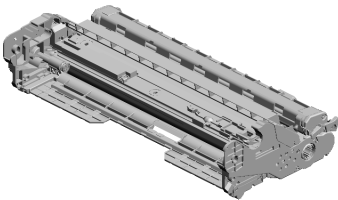
U004

OPTICAL WRITING



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U005
PROCESSES AROUND PHOTOCONDUCTOR



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U006.FUSING

U006_S001
M1874027
(-EU/-CHN):FUSING UNIT

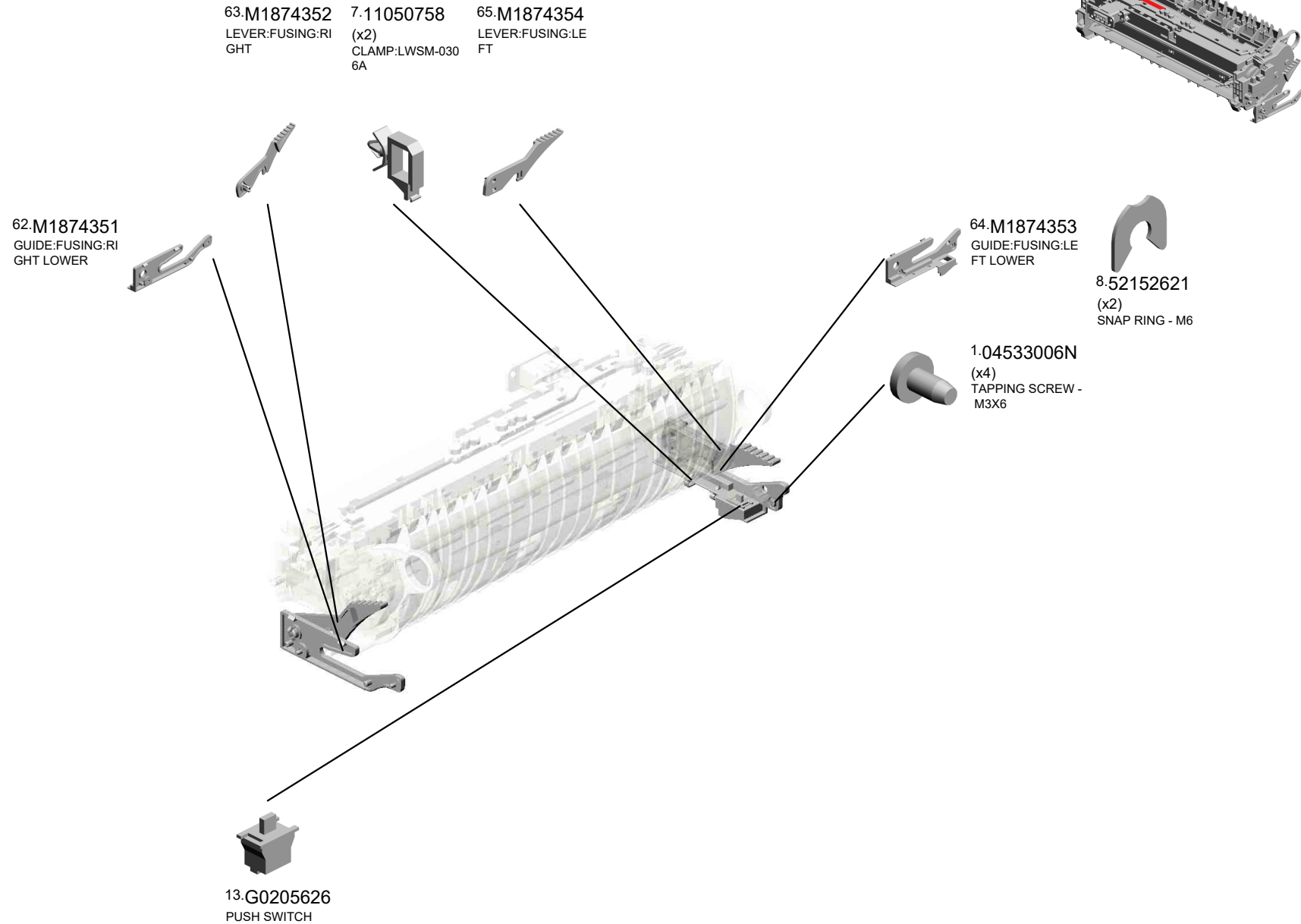
U006_S002
M1874027
(-EU/-CHN):FUSING UNIT

U006_S003
M1874017
(-NA):FUSING UNIT

U006_S004
M1874019
(-TWN):FUSING UNIT

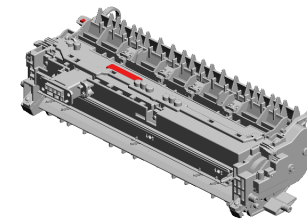
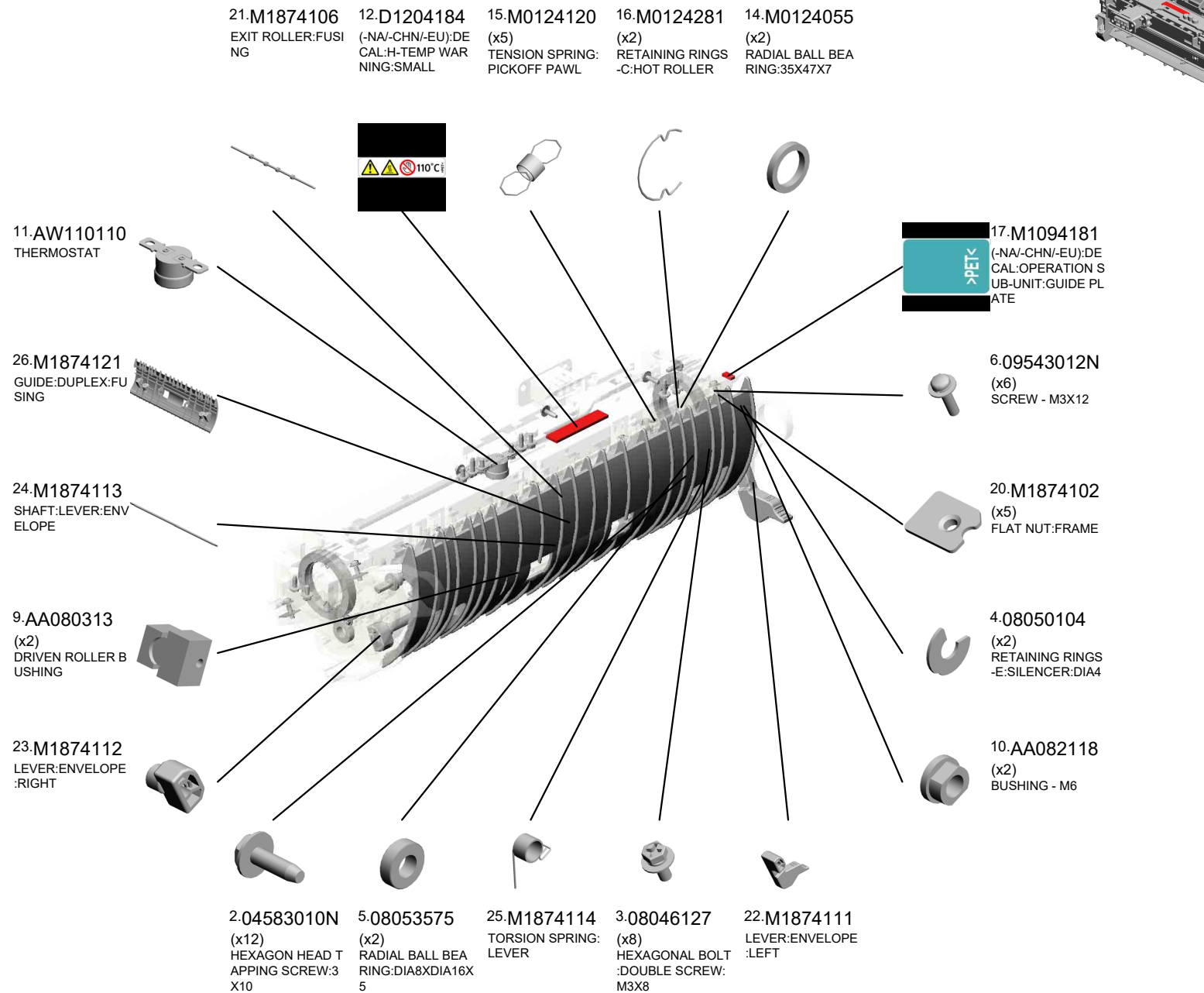
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U006 FUSING



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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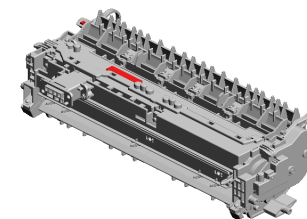
U006_S001 (-EU/-CHN):FUSING UNIT



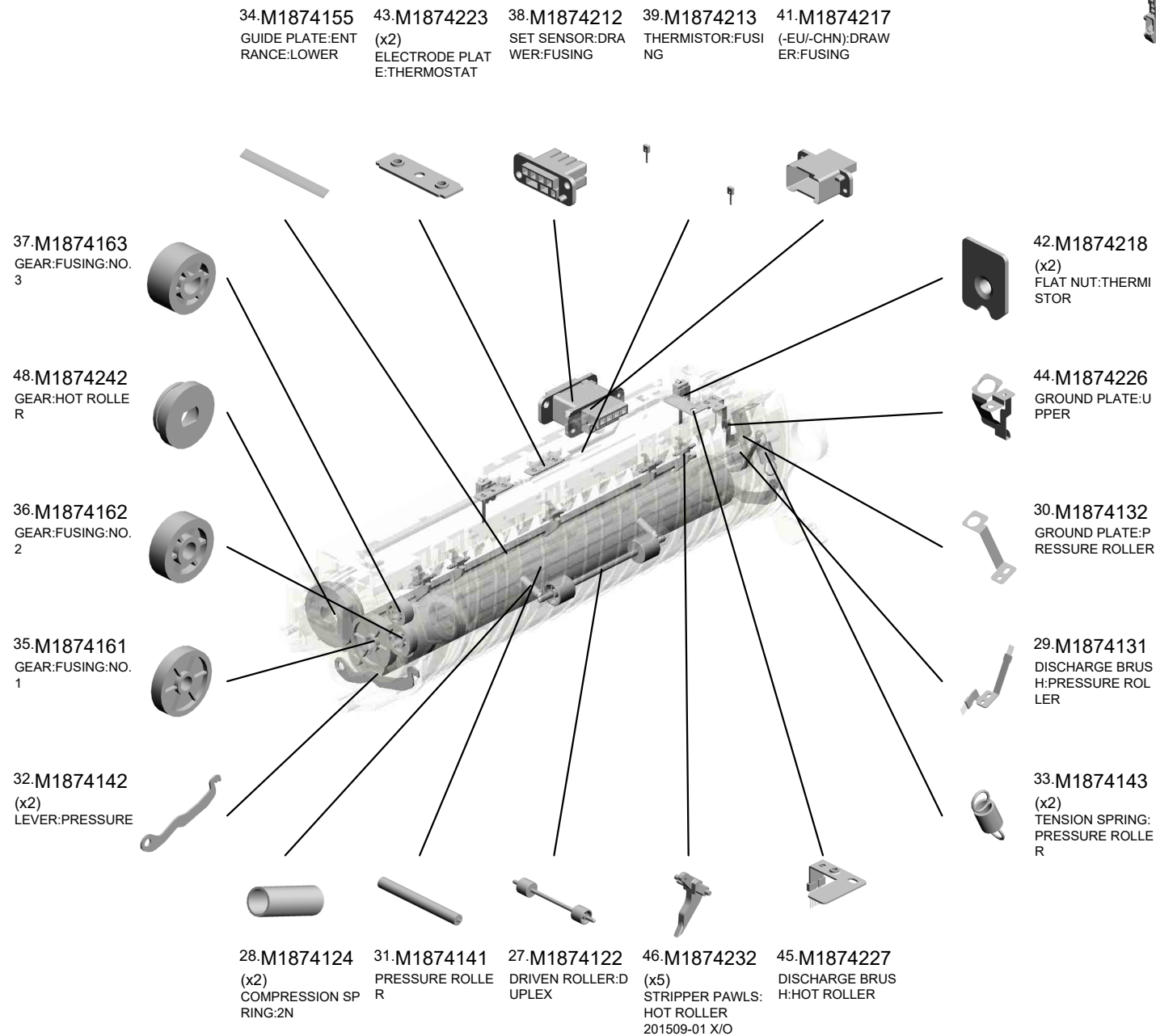
19.M1874027
(-EU/-CHN):FUSING
UNIT

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U006_S001 (-EU/-CHN):FUSING UNIT



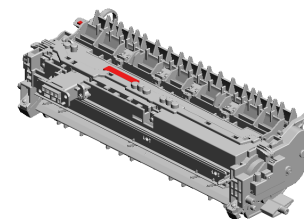
19.M1874027
(-EU/-CHN):FUSING
UNIT



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U006_S001
(-EU/-CHN):FUSING UNIT

59.M1874314 (x4) SUPPORTING PLATE:EXIT ROLLER
56.M1874311 (x4) EXIT ROLLER
57.M1874312 (x4) SHAFT:EXIT ROLLER
54.M1874261 GUIDE PLATE:ENTRANCE:UPPER
72.M1874247 HOT ROLLER 201802-01 O/O



19.M1874027
(-EU/-CHN):FUSING UNIT

58.M1874313 (x4) HOLDER:EXIT ROLLER

51.M1874253 BRACKET:HEATER:RIGHT

61.M1874331 COVER:FUSING UNIT:RIGHT

73.M1874302 TORSION SPRING:EXIT:FUSING 201809-02

60.M1874321 COVER:FUSING UNIT:LEFT

71.M1874262 BRACKET:HEATER:LEFT 201707-02 X/O

49.M1874243 THERMAL INSULATING BUSHING:HOT ROLLER

53.M1874257 (-EU/-CHN):HEATER:844W:227V:INFRARED
67.M1874145 CLEANING ROLLER:ASS'Y 201601-13
55.M1874301 GUIDE:EXIT:FUSING

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U006_S002 (-EU/-CHN):FUSING UNIT

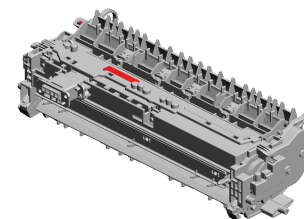
4.08050104 (x2) RETAINING RINGS
-E:SILENCER:DIA4

2.04583010N (x12) HEXAGON HEAD TAPPING SCREW:3 X10

11.AW110110 THERMOSTAT

21.M1874106 EXIT ROLLER:FUSING

12.D1204184 (-NA/-CHN/-EU):DE
CAL:H-TEMP WARNING:SMALL



19.M1874027
(-EU/-CHN):FUSING UNIT

14.M0124055 (x2) RADIAL BALL BEARING:35X47X7

16.M0124281 (x2) RETAINING RINGS
-C:HOT ROLLER

6.09543012N (x6) SCREW - M3X12

20.M1874102 (x7) FLAT NUT:FRAME

23.M1874112 LEVER:ENVELOPE:RIGHT

9.AA080313 (x2) DRIVEN ROLLER BUSHING

24.M1874113 SHAFT:LEVER:ENVELOPE

26.M1874121 GUIDE:DUPLX:FUSING

15.M0124120 (x5) TENSION SPRING:PICKOFF PAWL

25.M1874114 TORSION SPRING:LEVER

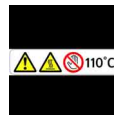
17.M1094181 (-NA/-CHN/-EU):DE
CAL:OPERATION SUB-UNIT:GUIDE PLATE

10.AA082118 (x2) BUSHING - M6

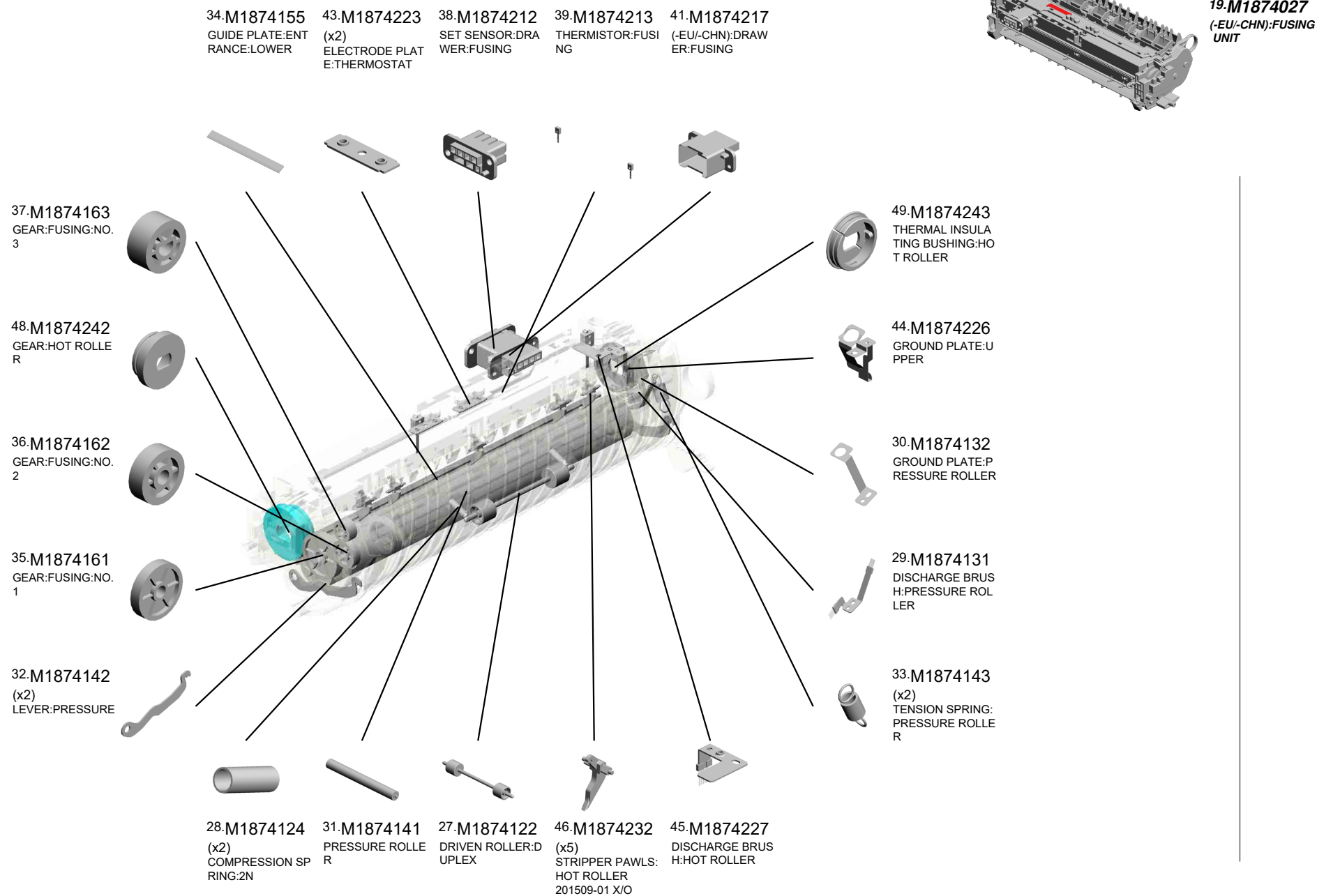
3.08046127 (x8) HEXAGONAL BOLT:DOUBLE SCREW:M3X8

5.08053575 (x2) RADIAL BALL BEARING:DIA8XDIA16X5

22.M1874111 LEVER:ENVELOPE:LEFT



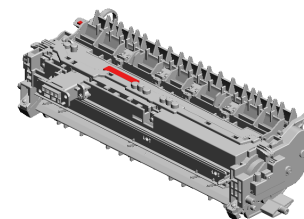
U006_S002 (-EU/-CHN):FUSING UNIT



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U006_S002 (-EU/-CHN):FUSING UNIT

59.M1874314 (x4) SUPPORTING PLATE:EXIT ROLLER
56.M1874311 (x4) EXIT ROLLER
57.M1874312 (x4) SHAFT:EXIT ROLLER
54.M1874261 GUIDE PLATE:ENTRANCE:UPPER



19.M1874027
(-EU/-CHN):FUSING UNIT

58.M1874313 (x4) HOLDER:EXIT ROLLER

51.M1874253 BRACKET:HEATER:RIGHT

61.M1874331 COVER:FUSING UNIT:RIGHT

73.M1874302 TORSION SPRING:EXIT:FUSING 201809-02

60.M1874321 COVER:FUSING UNIT:LEFT

71.M1874262 BRACKET:HEATER:LEFT 201707-02 X/O

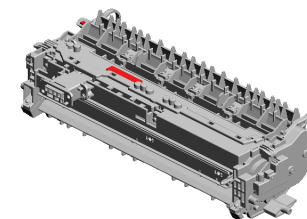
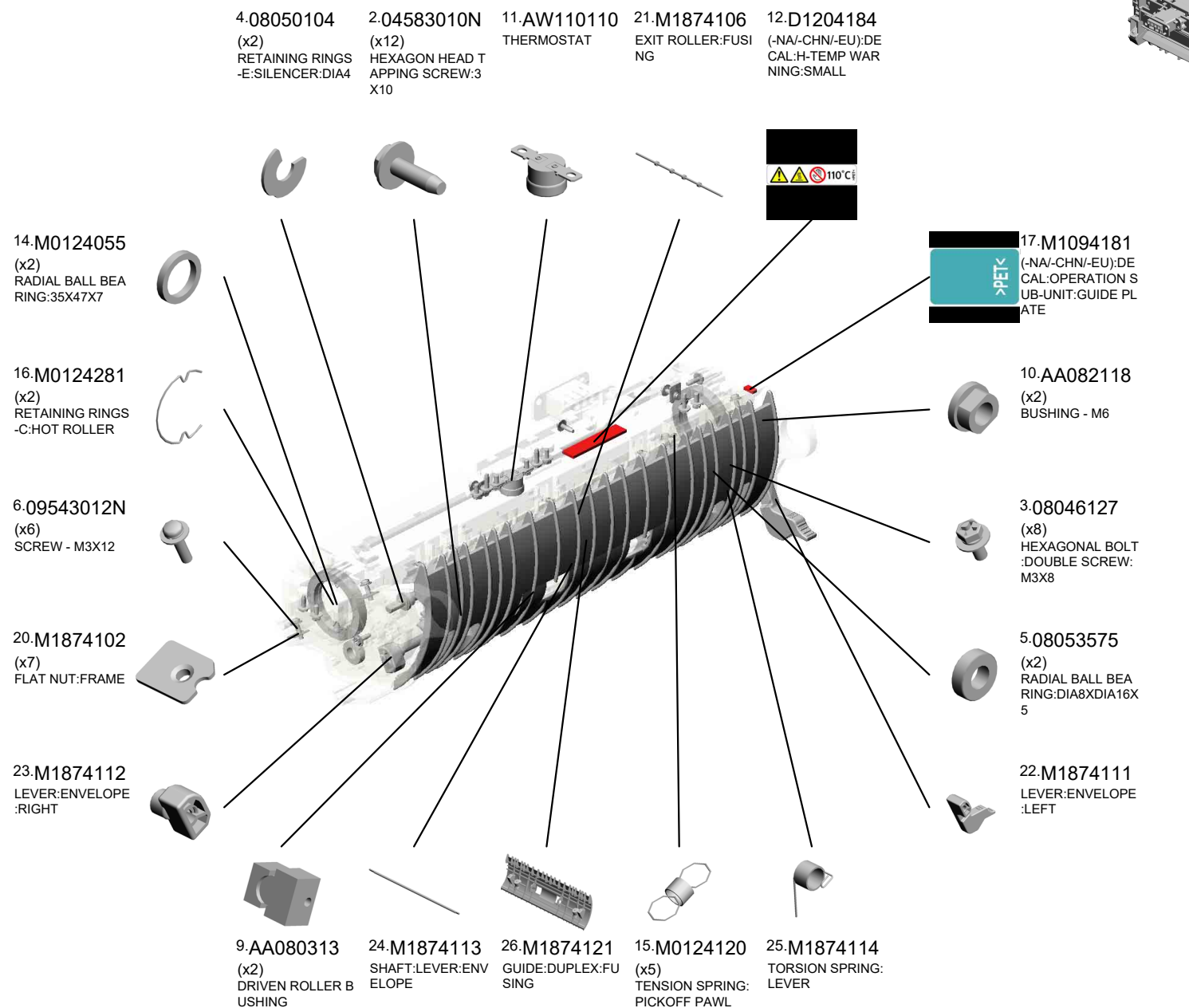
55.M1874301 GUIDE:EXIT:FUSING

72.M1874247 HOT ROLLER 201802-01 O/O

53.M1874257 (-EU/-CHN):HEATER:844W:227V:INFRARED

67.M1874145 CLEANING ROLLER:ASS'Y 201601-13

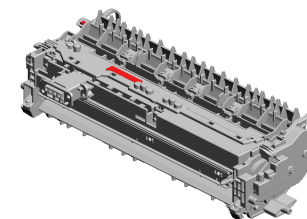
U006_S003 (-NA):FUSING UNIT



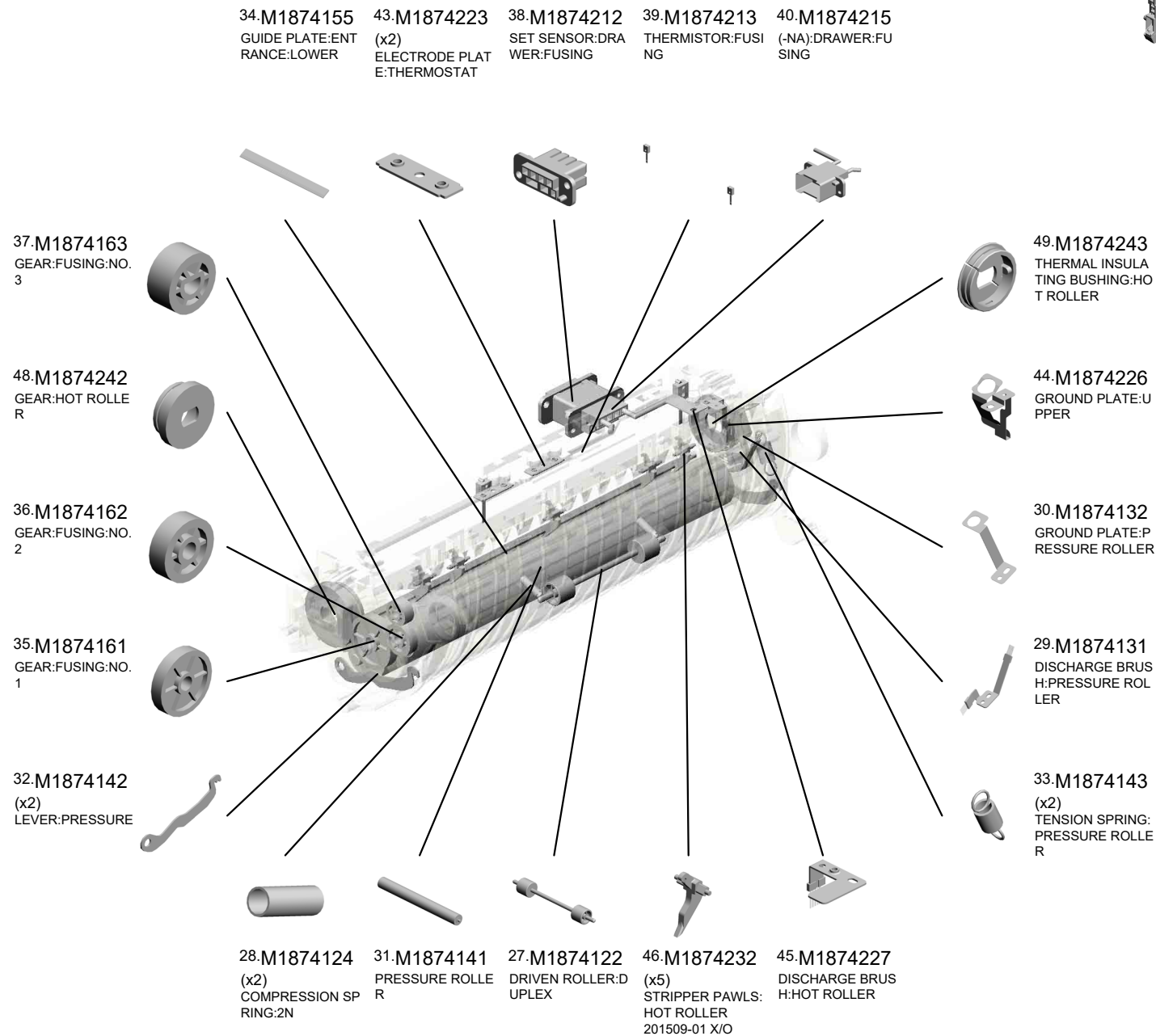
18.M1874017
(-NA):FUSING UNIT

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U006_S003 (-NA):FUSING UNIT



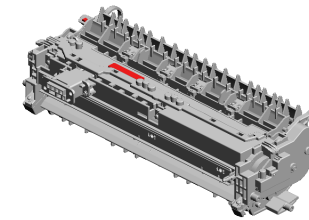
18.M1874017
(-NA):FUSING UNIT



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U006_S003 (-NA):FUSING UNIT

59.M1874314 (x4) SUPPORTING PLATE:EXIT ROLLER
56.M1874311 (x4) EXIT ROLLER
57.M1874312 (x4) SHAFT:EXIT ROLLER
54.M1874261 GUIDE PLATE:ENTRANCE:UPPER



18.M1874017
(-NA):FUSING UNIT

58.M1874313 (x4) HOLDER:EXIT ROLLER

51.M1874253 BRACKET:HEATER:RIGHT

61.M1874331 COVER:FUSING UNIT:RIGHT

73.M1874302 TORSION SPRING:EXIT:FUSING 201809-02

60.M1874321 COVER:FUSING UNIT:LEFT

71.M1874262 BRACKET:HEATER:LEFT 201707-02 X/O

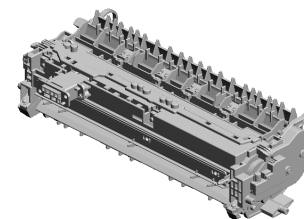
55.M1874301 GUIDE:EXIT:FUSING

72.M1874247 HOT ROLLER 201802-01 O/O

52.M1874255 (-NA):HEATER:844 W:117V:INFRARED

67.M1874145 CLEANING ROLLER:ASS'Y 201601-13

U006_S004 (-TWN):FUSING UNIT



66.M1874019
(-TWN):FUSING UNIT

- 4.08050104 (x2) RETAINING RINGS
-E:SILENCER:DIA4
- 2.04583010N (x12) HEXAGON HEAD TAPPING SCREW:3 X10
- 11.AW110110 THERMOSTAT
- 28.M1874124 (x2) COMPRESSION SPRING:2N
- 21.M1874106 EXIT ROLLER:FUSING

14.M0124055 (x2) RADIAL BALL BEARING:35X47X7

16.M0124281 (x2) RETAINING RINGS
-C:HOT ROLLER

6.09543012N (x6) SCREW - M3X12

20.M1874102 (x7) FLAT NUT:FRAME

23.M1874112 LEVER:ENVELOPE
:RIGHT

9.AA080313 (x2) DRIVEN ROLLER BUSHING

24.M1874113 SHAFT:LEVER:ENVELOPE

26.M1874121 GUIDE:DUPLIX:FUSING

27.M1874122 DRIVEN ROLLER:DUPLIX

25.M1874114 TORSION SPRING:LEVER

10.AA082118 (x2) BUSHING - M6

15.M0124120 (x5) TENSION SPRING: PICKOFF PAWL

3.08046127 (x8) HEXAGONAL BOLT :DOUBLE SCREW: M3X8

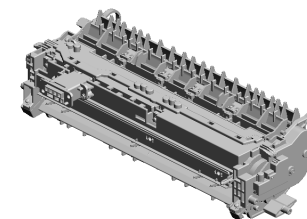
5.08053575 (x2) RADIAL BALL BEARING:DIA8XDIA16X5

22.M1874111 LEVER:ENVELOPE
:LEFT

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U006_S004 (-TWN):FUSING UNIT

54.M1874261 GUIDE PLATE:ENT
RANCE:UPPER
34.M1874155 GUIDE PLATE:ENT
RANCE:LOWER
43.M1874223 (x2)
ELECTRODE PLAT
E:THERMOSTAT
38.M1874212 SET SENSOR:DRA
WER:FUSING
39.M1874213 THERMISTOR:FUSI
NG



66.M1874019
(-TWN):FUSING UNI
T

37.M1874163
GEAR:FUSING:NO.
3

48.M1874242
GEAR:HOT ROLLE
R

51.M1874253
BRACKET:HEATER
:RIGHT

36.M1874162
GEAR:FUSING:NO.
2

35.M1874161
GEAR:FUSING:NO.
1

49.M1874243
THERMAL INSULA
TING BUSHING:HO
T ROLLER

44.M1874226
GROUND PLATE:U
PPER

30.M1874132
GROUND PLATE:P
RESSURE ROLLER

29.M1874131
DISCHARGE BRUS
H:PRESSURE ROL
LER

33.M1874143
(x2)
TENSION SPRING:
PRESSURE ROLLE
R

31.M1874141
PRESSURE ROLLE
R

55.M1874301
GUIDE:EXIT:FUSIN
G

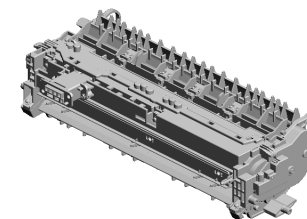
46.M1874232
(x5)
STRIPPER PAWLS:
HOT ROLLER
201509-01 X/O

45.M1874227
DISCHARGE BRUS
H:HOT ROLLER

32.M1874142
(x2)
LEVER:PRESSURE

U006_S004 (-TWN):FUSING UNIT

59.M1874314 (x4) SUPPORTING PLATE:EXIT ROLLER
56.M1874311 (x4) EXIT ROLLER
57.M1874312 (x4) SHAFT:EXIT ROLLER
68.M1874209 (-TWN):DRAWER:FUSING



66.M1874019 (-TWN):FUSING UNIT

58.M1874313 (x4) HOLDER:EXIT ROLLER

61.M1874331 COVER:FUSING UNIT:RIGHT

73.M1874302 TORSION SPRING:EXIT:FUSING 201809-02

60.M1874321 COVER:FUSING UNIT:LEFT

71.M1874262 BRACKET:HEATER:LEFT 201707-02 X/O

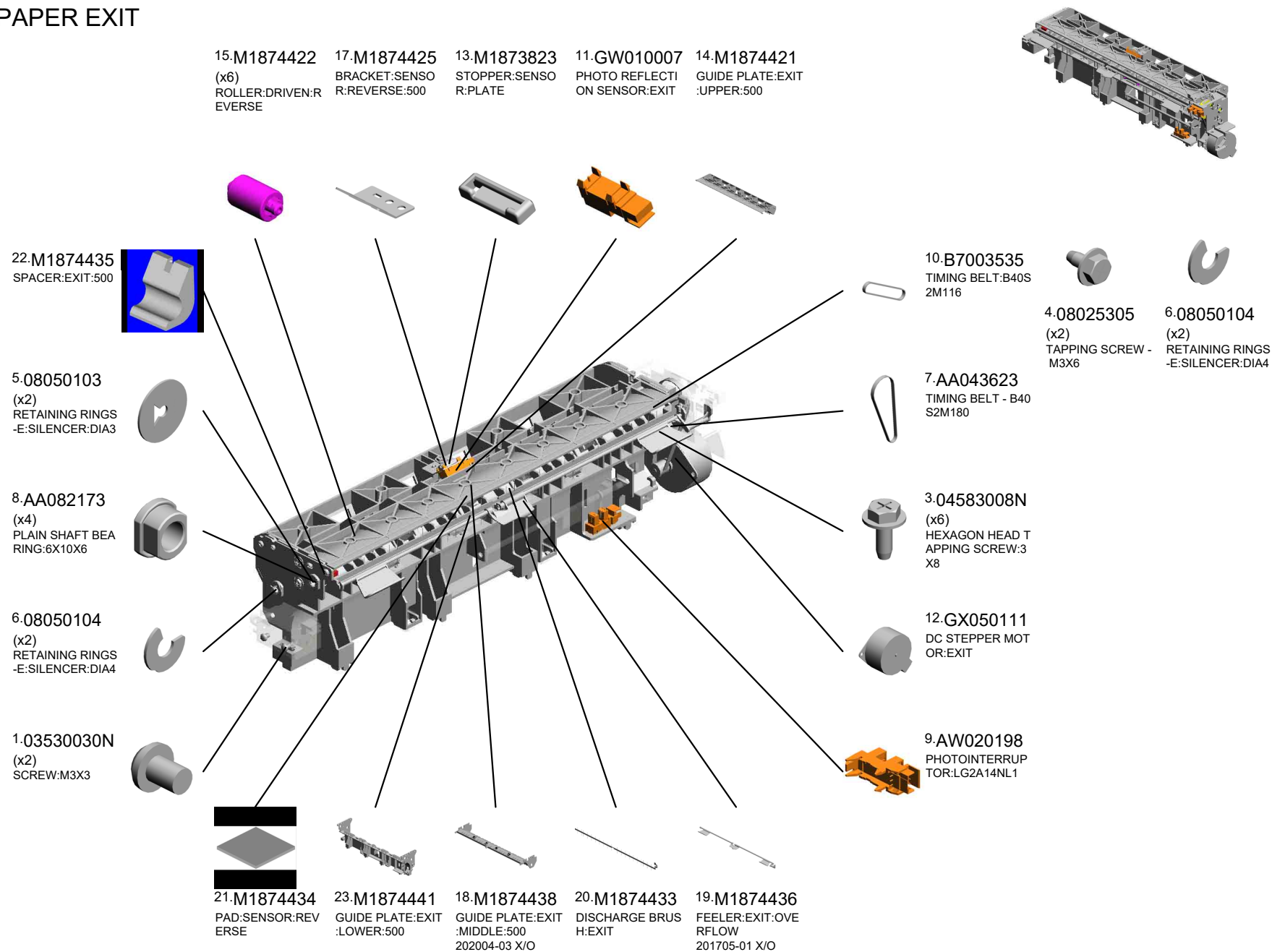
72.M1874247 HOT ROLLER 201802-01 O/O

69.M1874259 (-TWN):HEATER:84 4W:107V

67.M1874145 CLEANING ROLLER:ASS'Y 201601-13

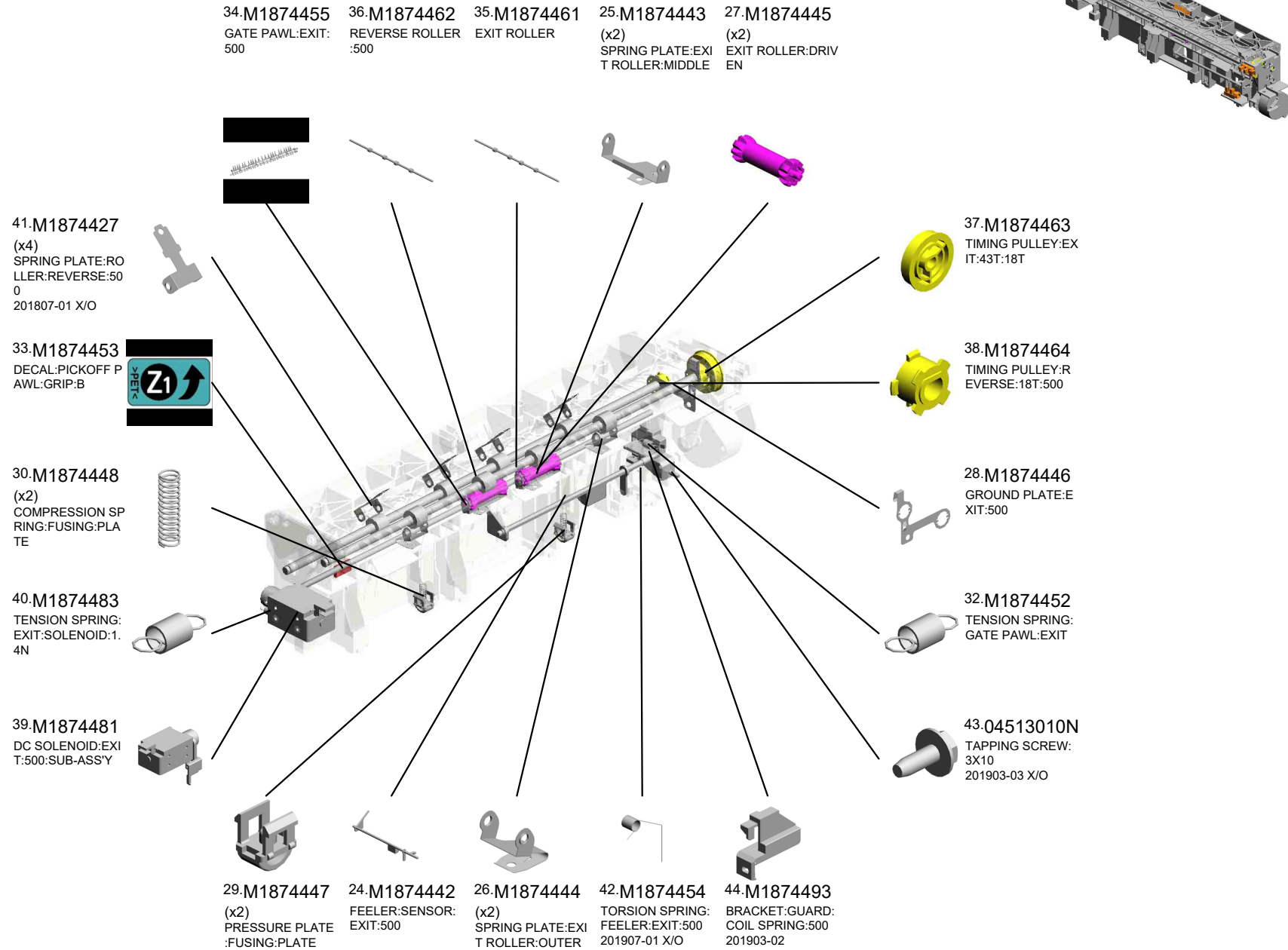
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U007 PAPER EXIT



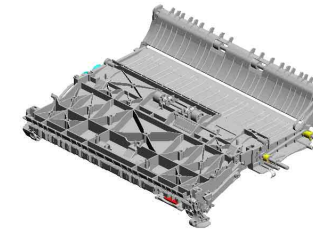
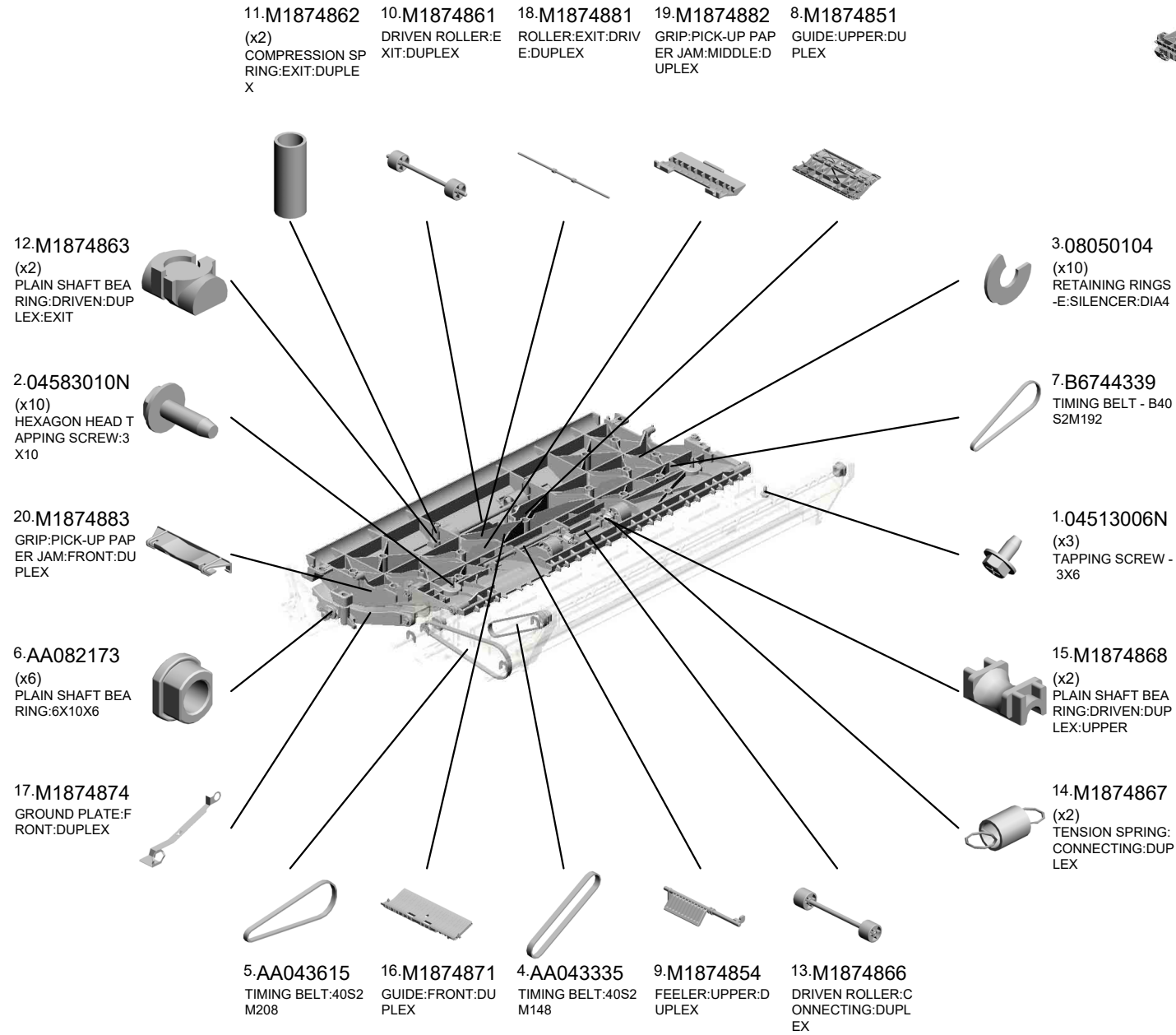
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U007 PAPER EXIT



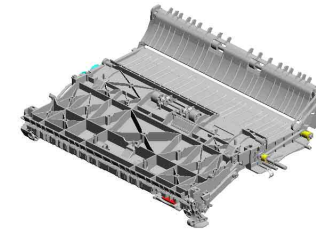
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U008 DUPLEX



U008 DUPLEX

29.M1874913 GROUND PLATE:CONNECTING:DUPLEX
 25.M1874891 HOOK:PICK-UP PAPER JAM:FRONT:DUPLEX
 21.M1874886 COMPRESSION SPRING:HOOK:DUPLEX
 27.M1874897 PLATE:HOOK:DUPLEX:LEFT
 34.M1874924 (x3) PULLEY:DRIVE:DUPLEX:T18



24.M1874889 DECAL:DESIGN SKETCH:DUPLEX:Z2



23.M1874888 LINK:PICK-UP PAPER JAM:FRONT:DUPLEX



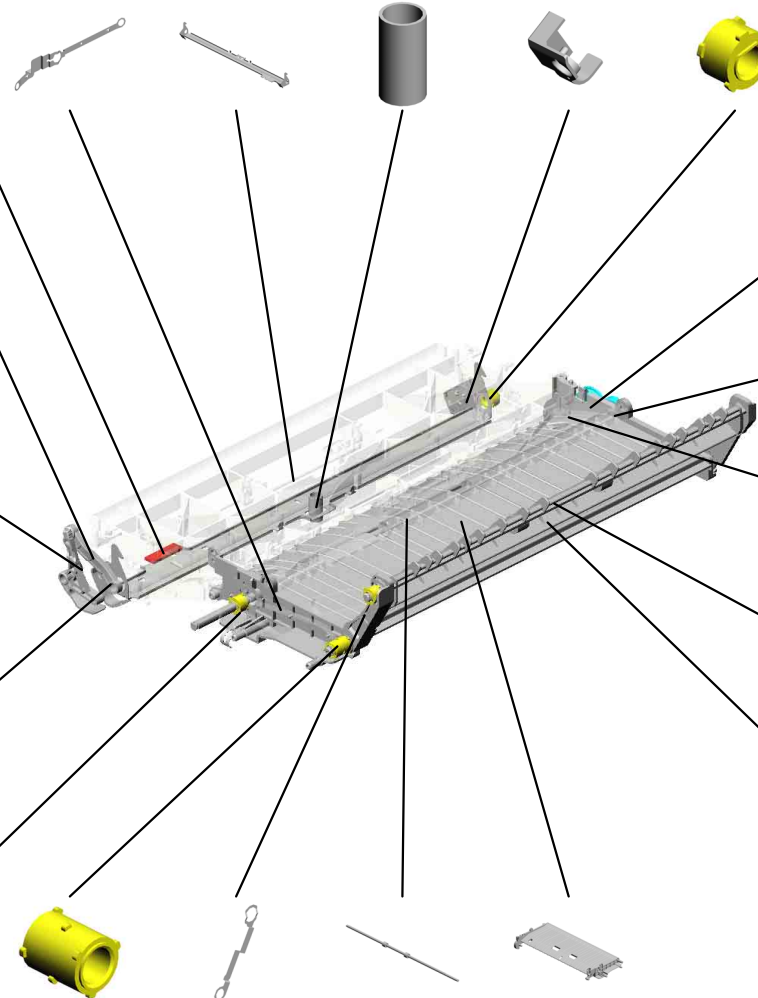
22.M1874887 LINK:PICK-UP PAPER JAM:FRAME:DUPLEX



26.M1874894 PLATE:HOOK:DUPLEX:RIGHT



30.M1874914 GROUND PLATE:CONNECTING:DUPLEX:SMALL



35.M1874931 GEAR:IDLER:DUPLEX:Z29



33.M1874922 GEAR:DRIVE:DUPLEX:Z29



31.M1874917 PULLEY:GEAR:DUPLEX:Z29T18



38.M1874961 ROLLER:ENTRANCE:DRIVE:DUPLEX



36.M1874951 GUIDE:REAR:DUPLEX



39.M1874976 PULLEY:CONNECTING:DUPLEX:T18



37.M1874953 GROUND PLATE:REAR:DUPLEX



32.M1874921 ROLLER:CONNECTING:DRIVE:DUPLEX

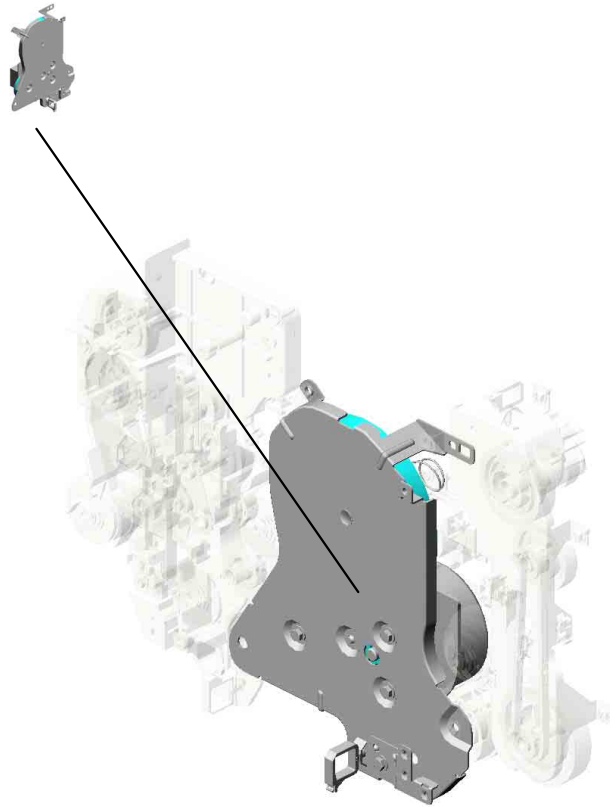


28.M1874911 GUIDE:CONNECTING:DUPLEX



U009.MAIN DRIVE

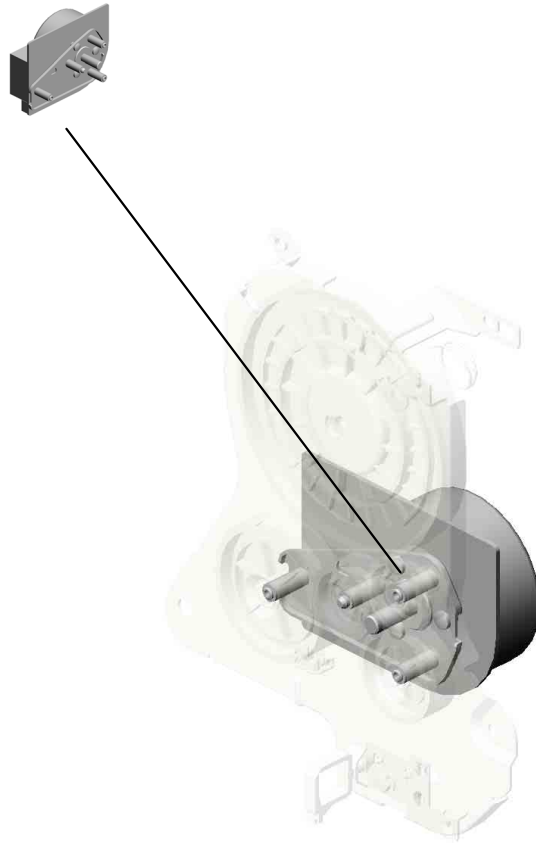
U009 S001
M1871190
DRIVE UNIT:DRUM:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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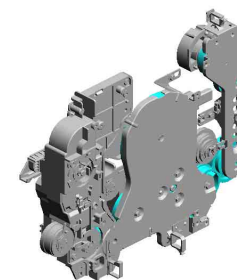
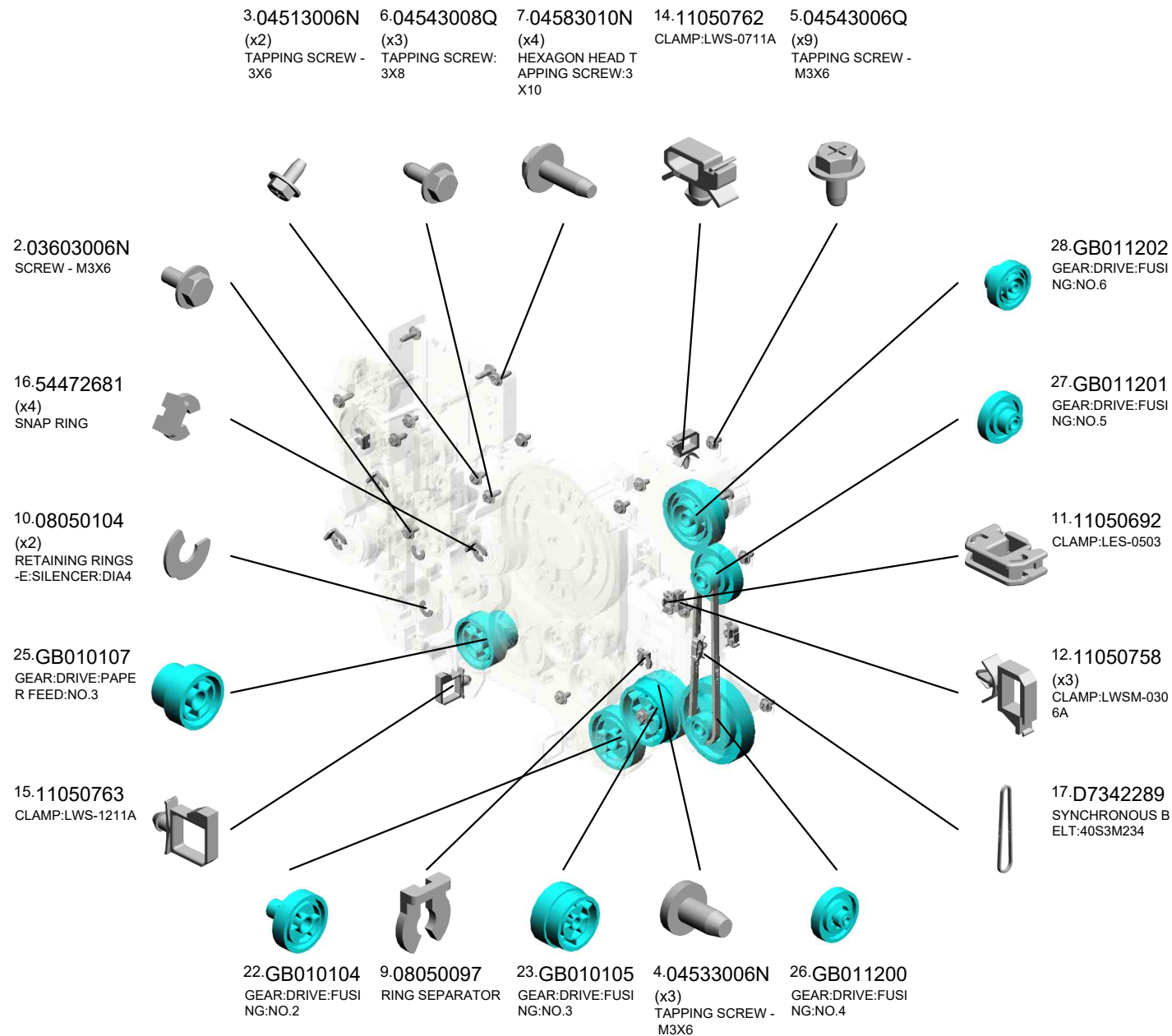
U009_S001.DRIVE UNIT:DRUM:ASS'Y

U009 S001 S001
M1871197
DC BRUSHLESS MOTOR:MAI
N:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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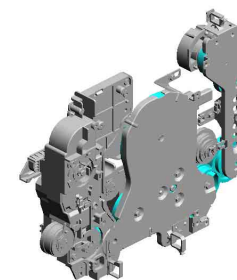
U009 MAIN DRIVE



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U009 MAIN DRIVE

36.GB011217 GEAR:DRIVE:TON
ER SUPPLY:NO.4
37.GB011218 GEAR:DRIVE:TON
ER SUPPLY:NO.5
47.M1871154 HOLDER:DRIVE:TO
NER SUPPLY
48.M1871155 LINK:DRIVE:TONE
R SUPPLY
49.M1871156 JOINT:DRIVE:TON
ER SUPPLY



39.GX200031
ELECTROMAGNET
IC CLUTCH:0.45NM
:PAPER FEED

35.GB011216
GEAR:DRIVE:TON
ER SUPPLY:NO.3

34.GB011215
GEAR:DRIVE:TON
ER SUPPLY:NO.2

43.GX200035
ELECTROMAGNET
IC CLUTCH:0.35NM
:MANUAL FEED

44.GX200036
ELECTROMAGNET
IC CLUTCH:0.35NM
:BASE

33.GB011214
GEAR:DRIVE:TON
ER SUPPLY:NO.1

29.GB011203
GEAR:DRIVE:FUSI
NG:NO.7

31.GB011211
GEAR:DRIVE:CON
NECTING:NO.1

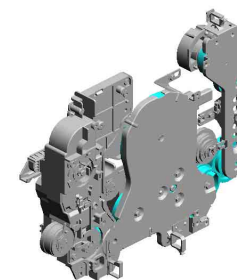
41.GX200033
ELECTROMAGNET
IC CLUTCH:0.45NM
:REGISTRATION

42.GX200034
ELECTROMAGNET
IC CLUTCH:0.35NM
:DUPLEX

46.M1871151 HOUSING:DRIVE:P
APER FEED
32.GB011212 GEAR:DRIVE:CON
NECTING:NO.2
40.GX200032 ELECTROMAGNET
IC CLUTCH:0.35NM
:CONNECTING
45.GX200038 ELECTROMAGNET
IC CLUTCH:0.45NM
:PAPER FEED:39
30.GB011210 GEAR:DRIVE:PAPE
R FEED:NO.4

U009 MAIN DRIVE

71.M1871229 PLAIN SHAFT BEARING: ELECTROMAGNETIC CLUTCH: TONER SUPPLY
 52.M1871164 SHAFT: ELECTROMAGNETIC CLUTCH: TONER SUPPLY
 50.M1871157 COMPRESSION SPRING: DRIVE: TONER SUPPLY
 66.M1871221 ARM: JOINT



53.M1871167 COVER: DRIVE: TONER SUPPLY

55.M1871173 GROUND PLATE: BCU: NO.2

54.M1871170 BRACKET: DRIVE: CONNECTING

70.M1871227 BRACKET: DRIVE: FUSING: NO.2

58.M1871184 COMPRESSION SPRING: DRIVE: FUSING

68.M1871223 COMPRESSION SPRING: ARM

57.M1871181 BRACKET: DRIVE: FUSING: NO.1

51.M1871161 GROUND PLATE: BCU: NO.1

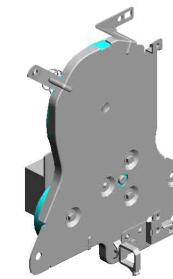
67.M1871222 HOLDER: ARM: JOINT

69.M1871225 COVER: MOTOR

U009_S001

DRIVE UNIT:DRUM:ASS'Y

64.M1871211 JOINT:DRIVE:DRUM
63.M1871210 COMPRESSION SPRING:DRIVE:DRUM
18.GA132000 SPACER:DIA4.2XDI
8.07200025E RETAINING RING - M2.5



59.M1871190
DRIVE UNIT:DRUM
:ASS'Y

62.M1871209
BOSS:DRIVE:DRUM

20.GB010101
GEAR:DRIVE:DRUM

2.03603006N
(x4)
SCREW - M3X6

61.M1871206
BRACKET:DRIVE:DRUM

24.GB010106
GEAR:DRIVE:PAPER FEED:NO.2

19.GB010100
(x2)
GEAR:DRIVE:DRUM:IDLER

21.GB010103
GEAR:DRIVE:FUSION:NO.1

11.11050692
CLAMP:LES-0503

15.11050763
CLAMP:LWS-1211A

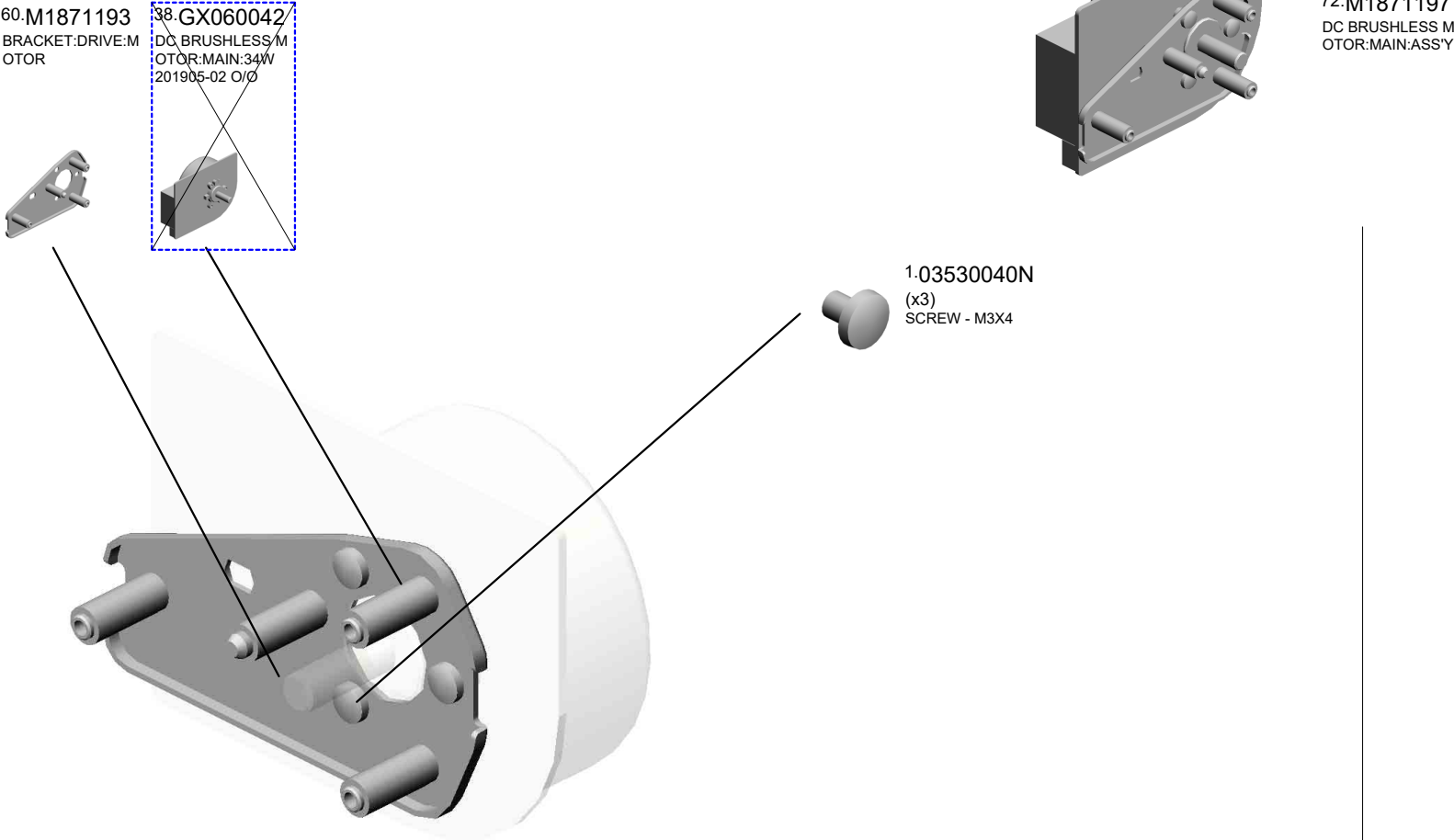
65.M1871216
BRACKET:BCU

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U009_S001_S001
DC BRUSHLESS MOTOR:MAIN:ASS'Y

60.M1871193
BRACKET:DRIVE:M
OTOR

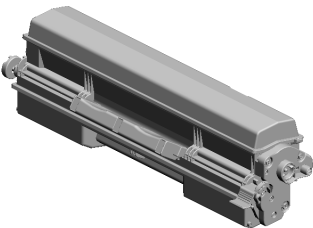
38.GX060042
DC BRUSHLESS M
OTOR:MAIN:34W
201905-02 O/O



72.M1871197
DC BRUSHLESS M
OTOR:MAIN:ASS'Y

1.03530040N
(x3)
SCREW - M3X4

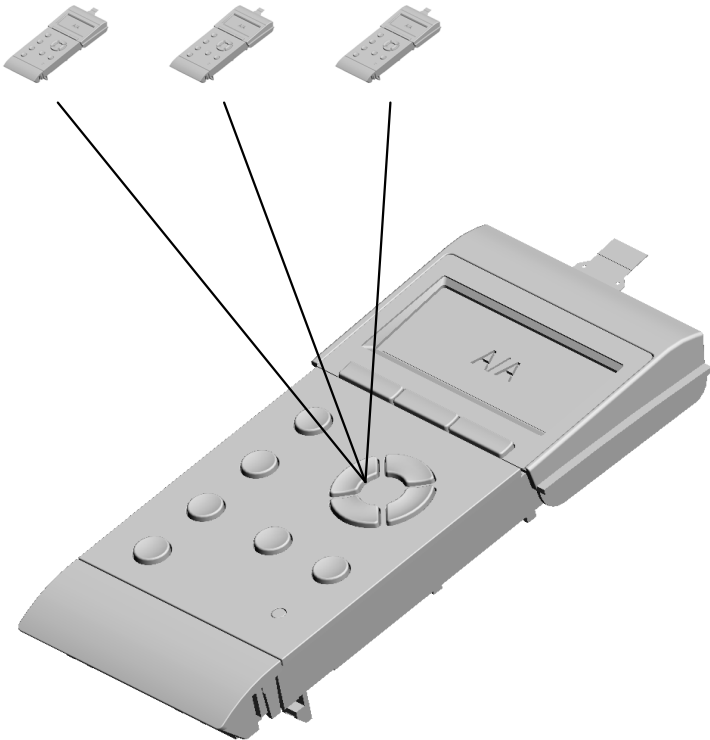
U010
TONER SUPPLY



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
------	------	------	------	------	------	------	------	------	------	------	------	------	------

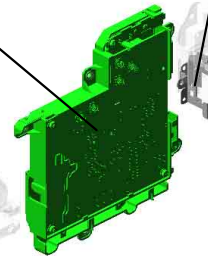
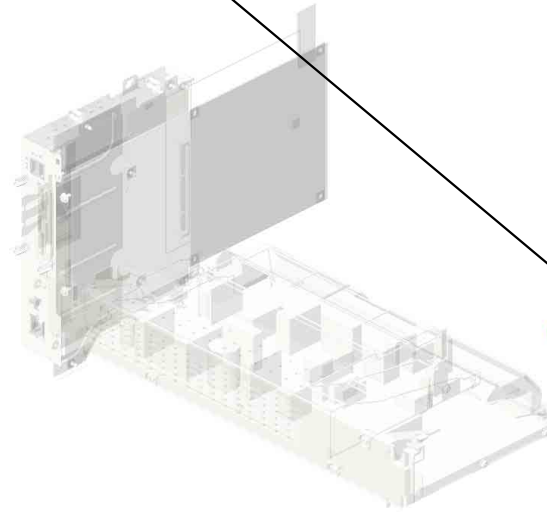
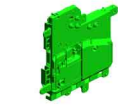
U011
OPERATION

- 1:M1871401
(x2)
(-NA/-EU):OPERATION
PANEL:ASS'Y
- 2:M1871403
(-CHN):OPERATION
PANEL:ASS'Y
- 3:M1871415
(-TWN):OPERATION
PANEL:ASS'Y



U012.ELECTRICAL

U012_S001
M1875631
POWER PACK:CDVT:ASS'Y

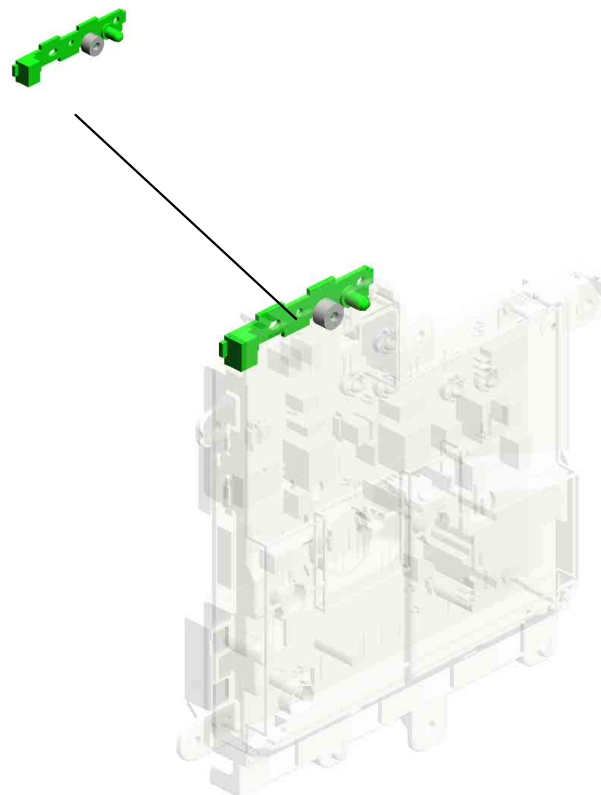


U012_S002
M1875664
BRACKET:MAIN SWITCH:PE
EN

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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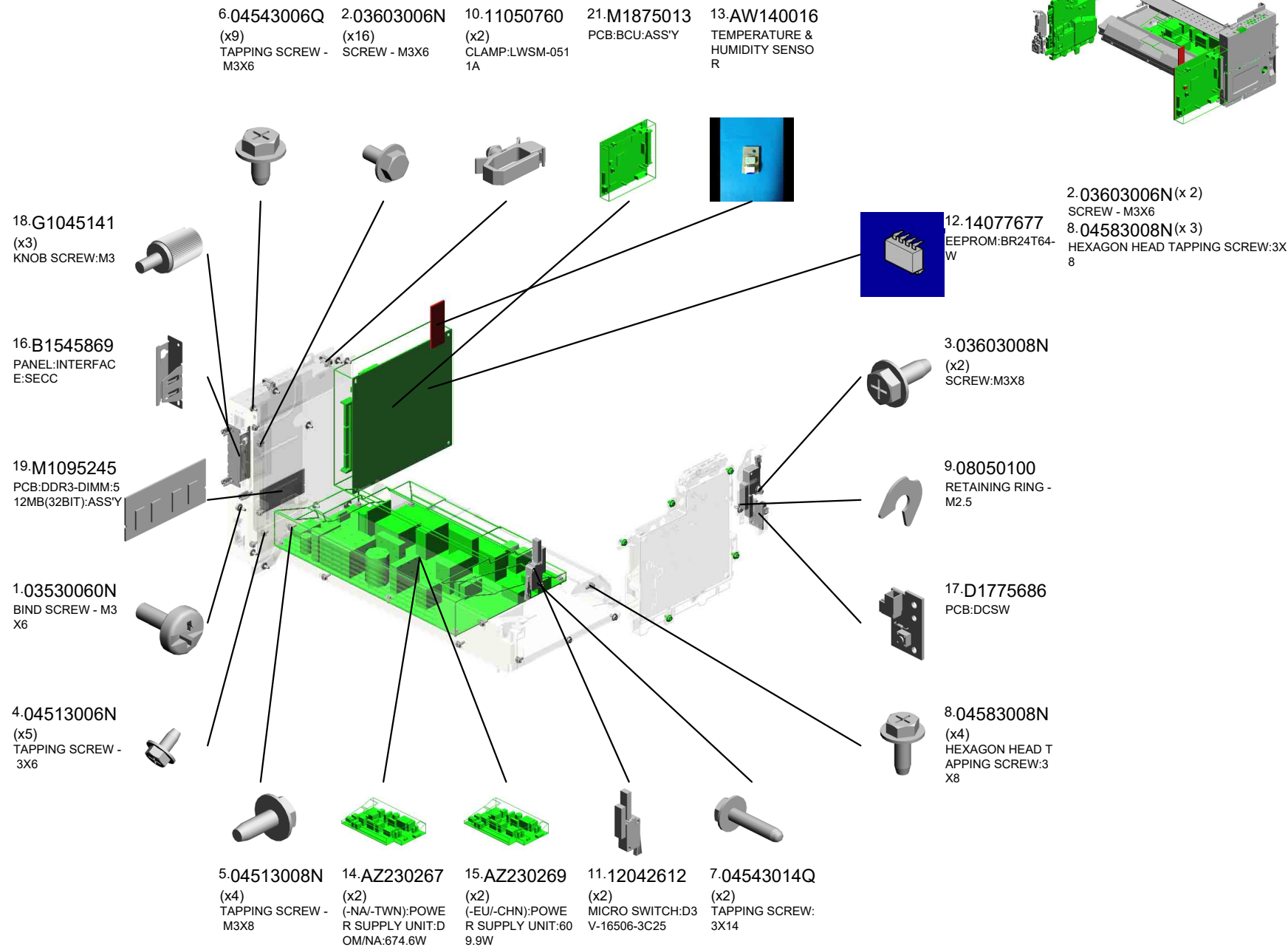
U012_S001.POWER PACK:CDVT:ASS'Y

U012 S001 S001
M1605120
PCB:SENSOR:TONER END S
ENSOR



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
------	------	------	------	------	------	------	------	------	------	------	------	------	------

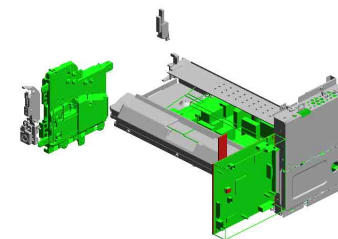
U012 ELECTRICAL



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U012 ELECTRICAL

41.G1085108 RIGHT GUIDE 1
40.G1085107 LEFT GUIDE 1
24.M1875792 PCB:CTL:DAI-P1D_ EXP:38CPM
33.M1875861 COVER:C/T BOX
39.M1879590 NV-RAM

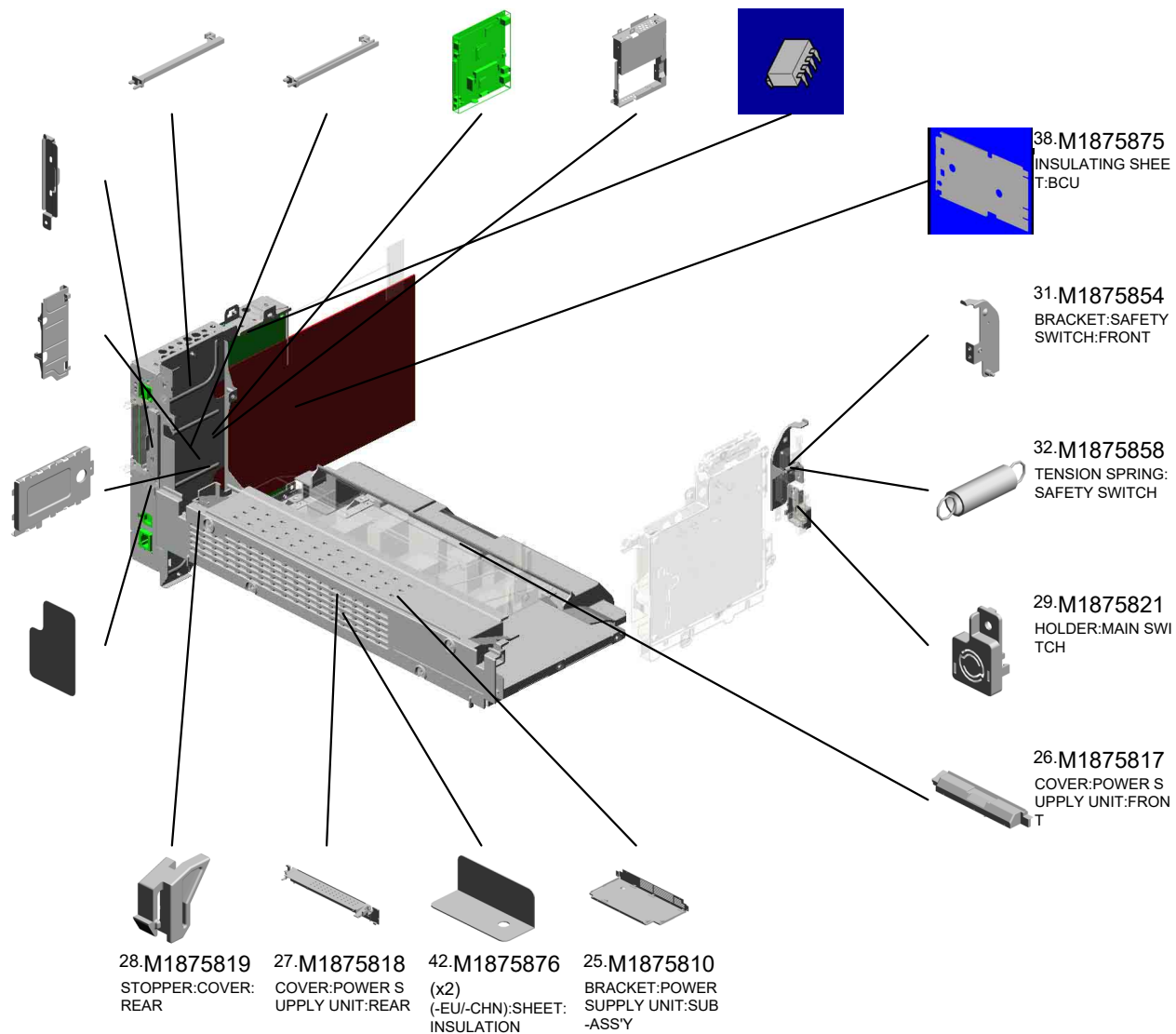


36.M1875868
COVER:SD-CARD

35.M1875866
BASE:C/T BOX

34.M1875863
COVER:C/T BOX:S
MALL

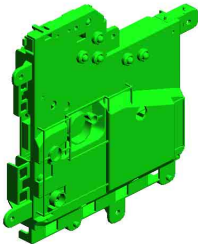
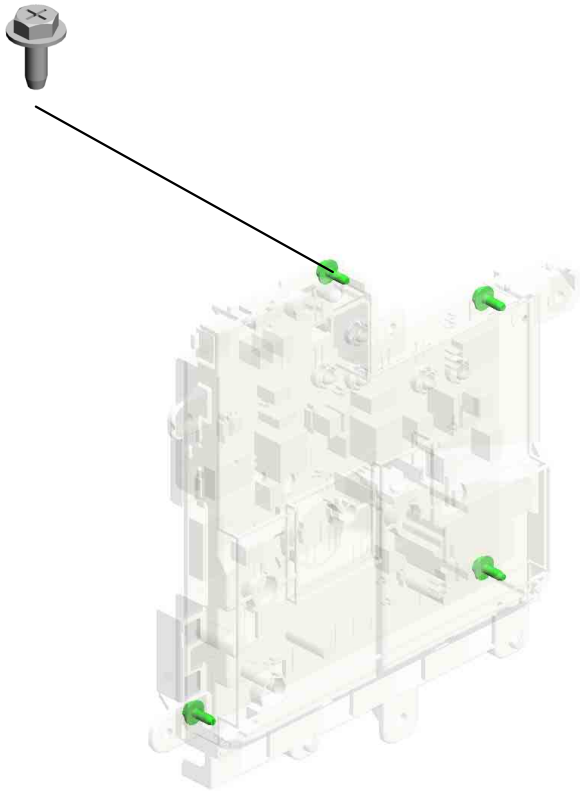
37.M1875869
DECAL:INTERFAC
E



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U012_S001
POWER PACK:CDVT:ASS'Y

8.04583008N
(x4)
HEXAGON HEAD T
APPING SCREW:3
X8



44.M1875631
[A]
POWER PACK:CD
VT:ASS'Y
201904-01 O/O

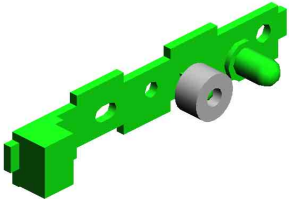
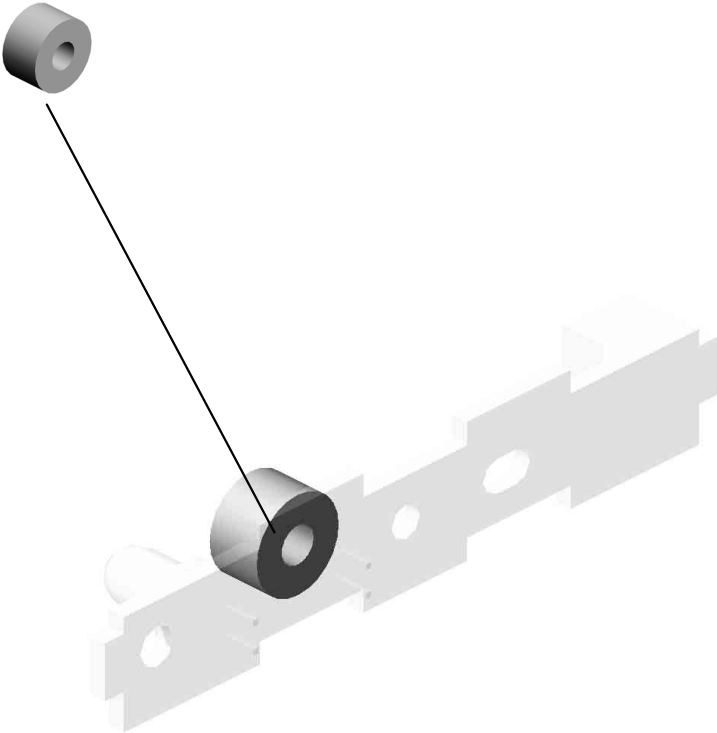


M1875630
[A]
POWER PACK:CD
VT:ASS'Y
201904-01 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U012_S001_S001
PCB:SENSOR:TONER END SENSOR

43.M1875881
SEAL:BLOCK LIGH
T:SENSOR:TONER
END SENSOR

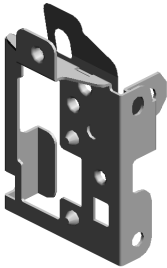
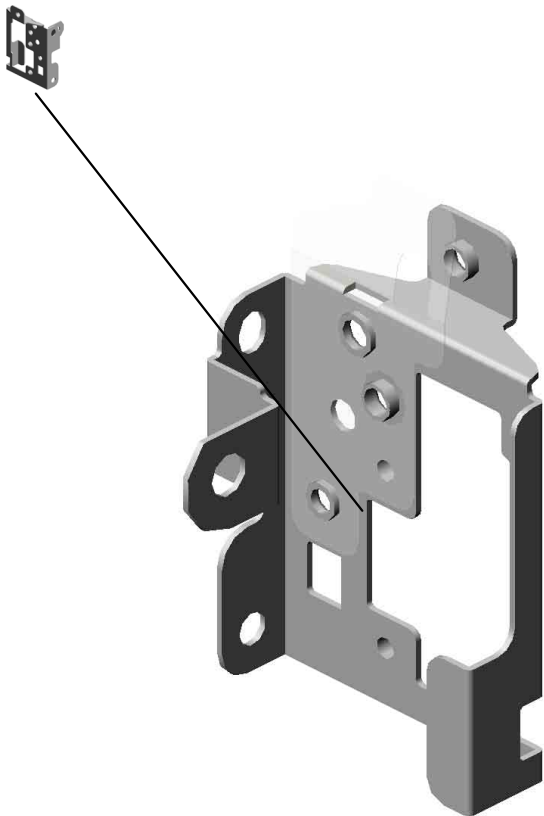


20.M1605120
PCB:SENSOR:TON
ER END SENSOR

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U012_S002
BRACKET:MAIN SWITCH:PEEN

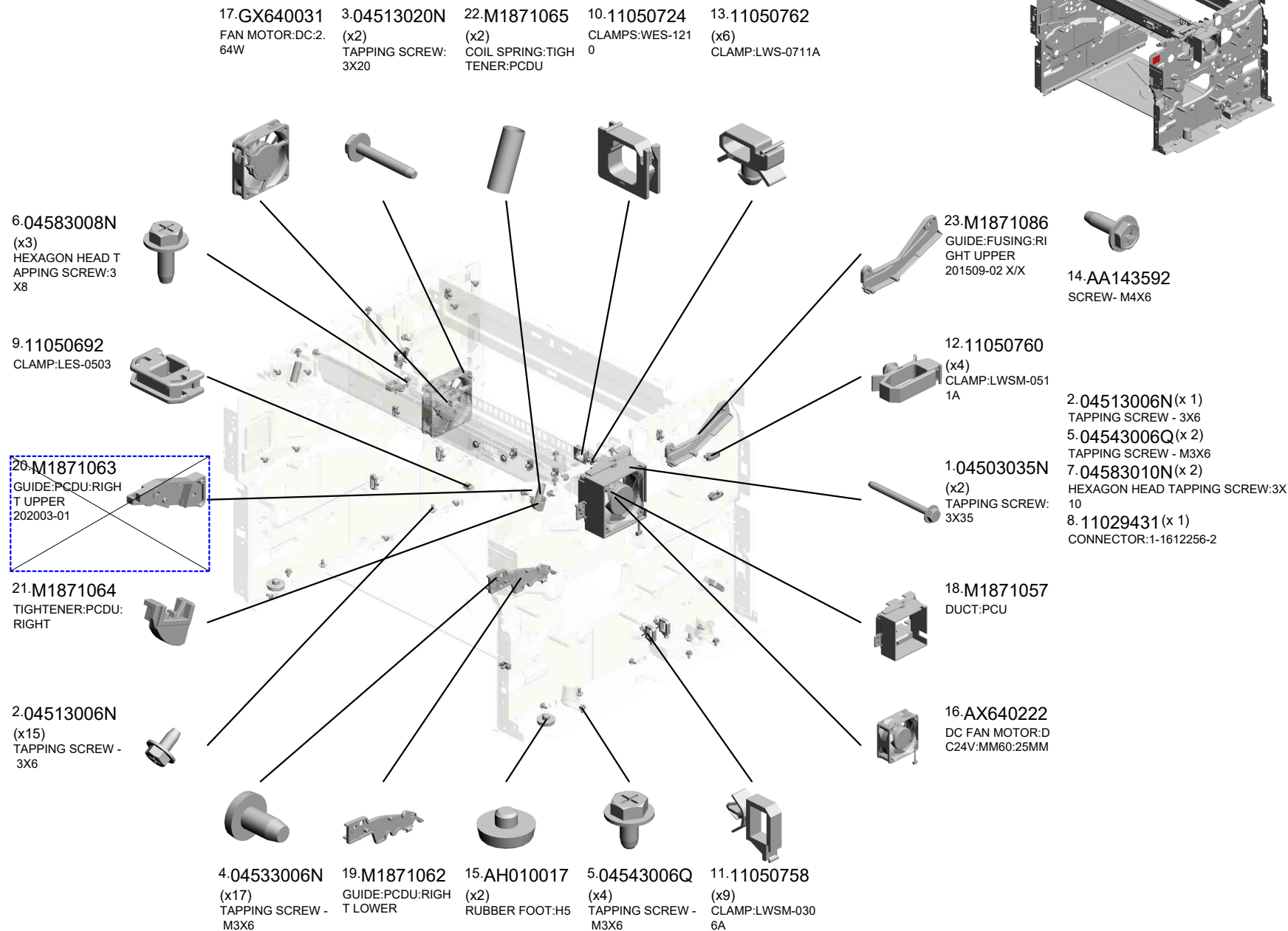
30.M1875822
BRACKET:SWITCH
:MAIN



23.M1875664
BRACKET:MAIN S
WITCH:PEEN

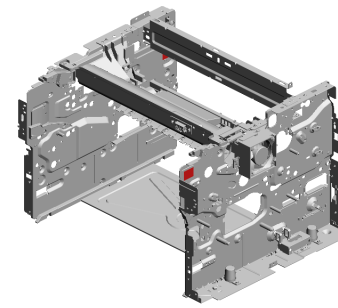
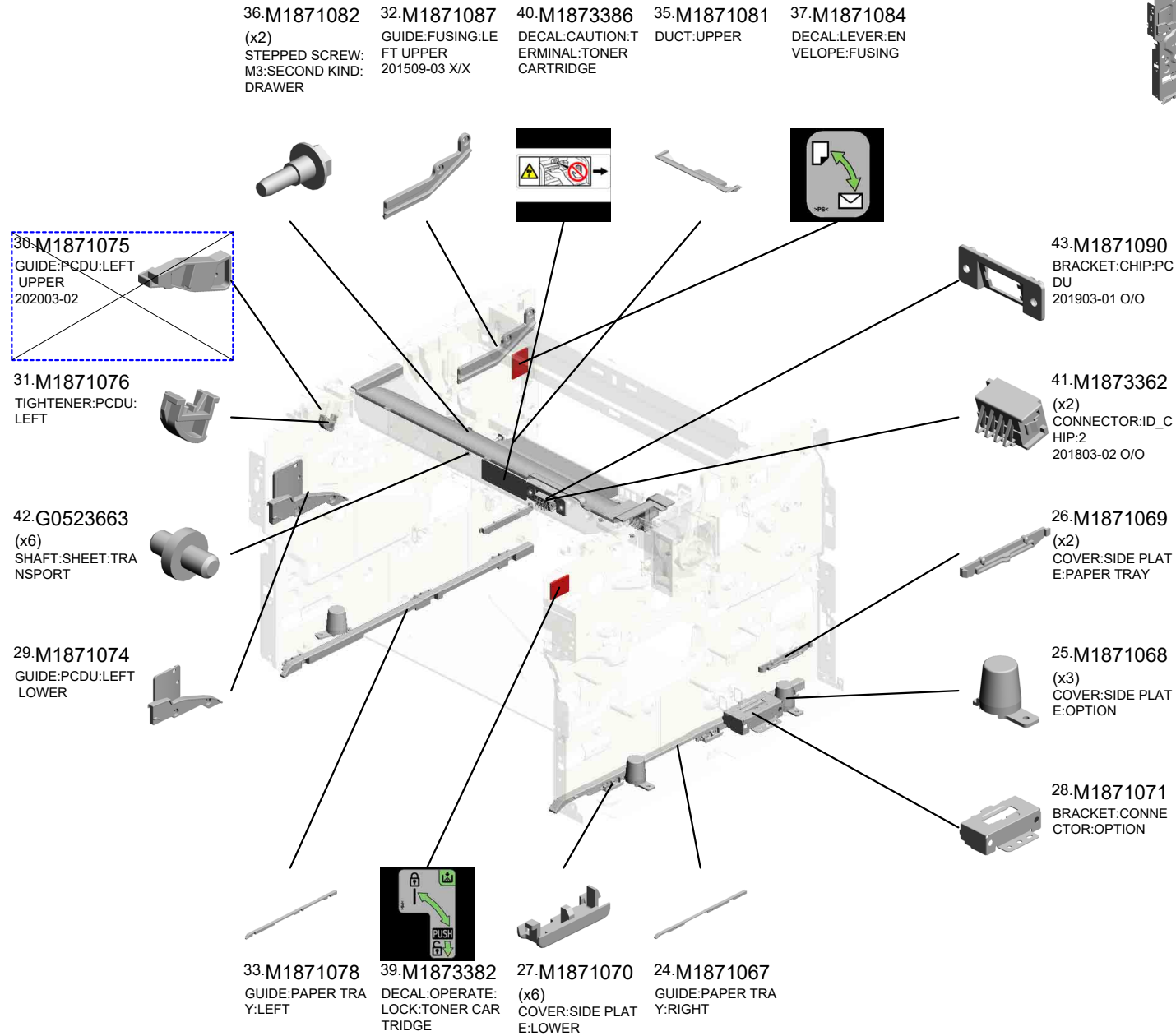
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
------	------	------	------	------	------	------	------	------	------	------	------	------	------

U013 MAIN FRAME

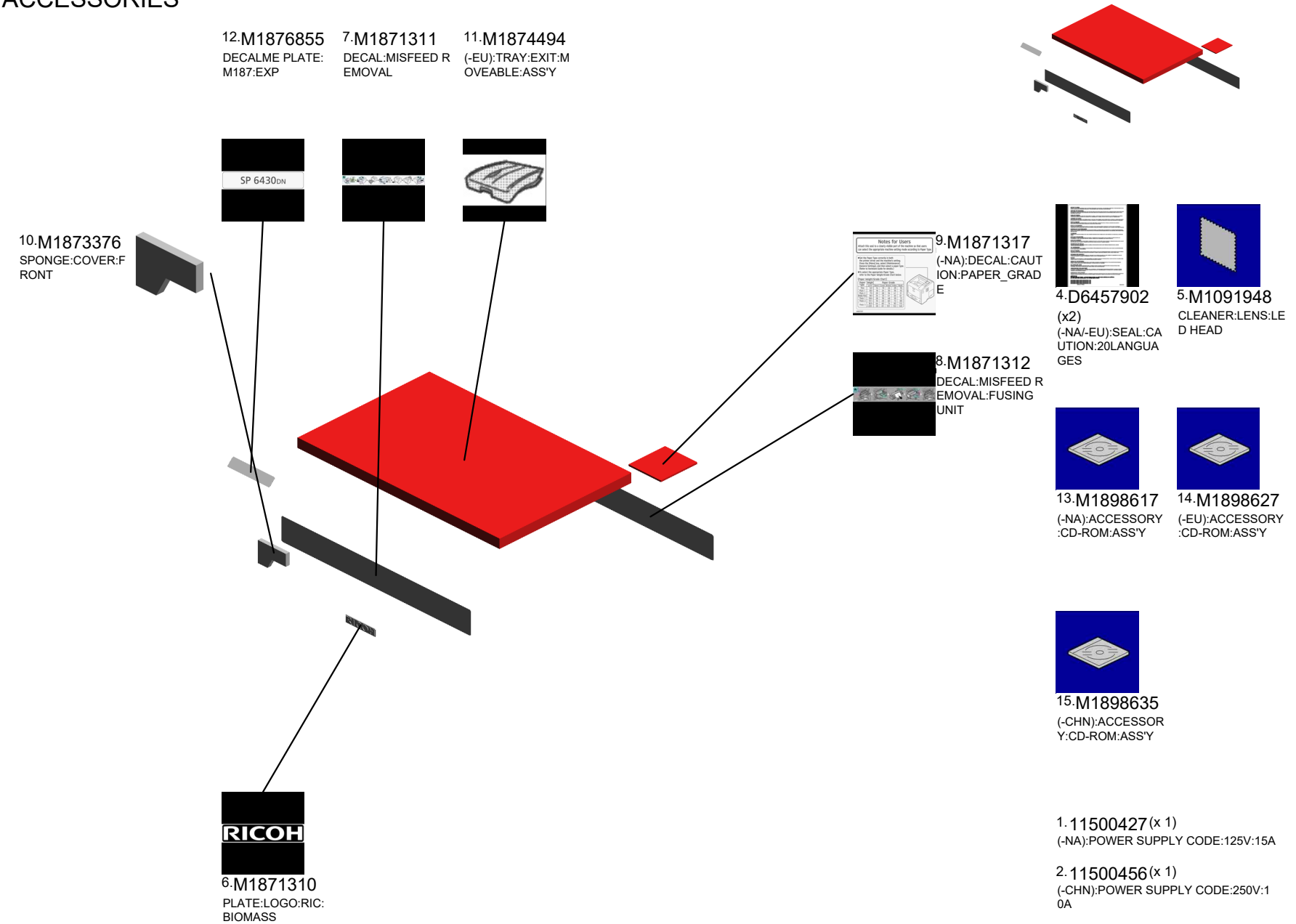


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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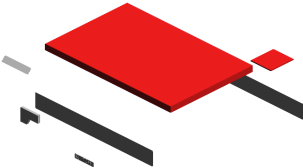
U013 MAIN FRAME



U014
ACCESSORIES



U014
ACCESSORIES



3. 11500458(x 1)
(-EU):POWER SUPPLY CODE:250V:10A

16. 11500478(x 1)
(-TWN):POWER SUPPLY CODE:125V:1
5A

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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Exclusive Parts

Number	Part Name	Group	ID
52152621	SNAP RING - M6	U006	8
54472681	SNAP RING	U002_S003	10
		U009	16
A2672869	GEAR - 16Z	U002_S002	11
AA043335	TIMING BELT:40S2M148	U008	4
AA043615	TIMING BELT:40S2M208	U008	5
AA043623	TIMING BELT - B40S2M180	U007	7
AA080313	DRIVEN ROLLER BUSHING	U006_S001	9
		U006_S002	9
		U006_S003	9
		U006_S004	9
AA082118	BUSHING - M6	U006_S001	10
		U006_S002	10
		U006_S003	10
		U006_S004	10
AA082173	PLAIN SHAFT BEARING:6X10X6	U002	12
		U002_S003	12
		U007	8
		U008	6
AA082175	PLAIN SHAFT BEARING:8X12X7	U002	13
AA143592	SCREW- M4X6	U013	14
AA143846	TAPPING SCREW:M3X6	U002_S004	14
AA143853	FLAT FILLISTER HEAD TAPPING SCREW:M3X8	U001	4
		U001_S002	4
		U002_S004	15
AF032094	PAPER FEED ROLLER:SEPARATE	U002_S002_S001	16
AG070517	MAGNET CATCH:34N:ASS'Y	U001_S002	5
AH010017	RUBBER FOOT:H5	U013	15
AW020198	PHOTOINTERRUPTOR:LG2A14NL1	U002	17
		U002_S003	17
		U003_S001	2
		U007	9
AW110110	THERMOSTAT	U006_S001	11
		U006_S002	11
		U006_S003	11
		U006_S004	11
AW140016	TEMPERATURE & HUMIDITY SENSOR	U012	13

Number	Part Name	Group	ID
AX640222	DC FAN MOTOR:DC24V:MM60:25MM	U013	16
AZ230267	(-NA/-TWN):POWER SUPPLY UNIT:DOM/NA:674.6W	U012	14
AZ230269	(-EU/-CHN):POWER SUPPLY UNIT:609.9W	U012	15
B1545869	PANEL:INTERFACE:SECC	U012	16
B6744339	TIMING BELT - B40S2M192	U008	7
B7003535	TIMING BELT:B40S2M116	U007	10
D1204184	(-NA/-CHN/-EU):DECAL:H-TEMP WARNING:SMALL	U006_S001	12
		U006_S002	12
		U006_S003	12
D1292783	TORQUE LIMITER MECHANICAL CLUTCH:40MMN:DIA18	U002_S002_S001	18
D1775686	PCB:DCSW	U012	17
D6457902	(-NA/-EU):SEAL:CAUTION:20LANGUAGES	U014	4
D7342289	SYNCHRONOUS BELT:40S3M234	U009	17
G0205626	PUSH SWITCH	U006	13
G0523663	SHAFT:SHEET:TRANSPORT	U013	42
G1045141	KNOB SCREW:M3	U012	18
G1085107	LEFT GUIDE 1	U012	40
G1085108	RIGHT GUIDE 1	U012	41
GA063084	COMPRESSION SPRING:AUXILIARY:SIDE FENCE	U002_S002_S003	19
GA063086	COMPRESSION SPRING:PAPER TRAY	U002_S002	20
GA063087	COMPRESSION SPRING:AUXILIARY:PAPER TRAY	U002_S002	21
GA132000	SPACER:DIA4.2XDIA10X1	U009_S001	18
GB010100	GEAR:DRIVE:DRUM:IDLER	U009_S001	19
GB010101	GEAR:DRIVE:DRUM	U009_S001	20
GB010103	GEAR:DRIVE:FUSING:NO.1	U009_S001	21
GB010104	GEAR:DRIVE:FUSING:NO.2	U009	22
GB010105	GEAR:DRIVE:FUSING:NO.3	U009	23
GB010106	GEAR:DRIVE:PAPER FEED:NO.2	U009_S001	24
GB010107	GEAR:DRIVE:PAPER FEED:NO.3	U009	25
GB011200	GEAR:DRIVE:FUSING:NO.4	U009	26

Exclusive Parts

Number	Part Name	Group	ID
GB011201	GEAR:DRIVE:FUSING:NO.5	U009	27
GB011202	GEAR:DRIVE:FUSING:NO.6	U009	28
GB011203	GEAR:DRIVE:FUSING:NO.7	U009	29
GB011210	GEAR:DRIVE:PAPER FEED:NO.4	U009	30
GB011211	GEAR:DRIVE:CONNECTING:NO.1	U009	31
GB011212	GEAR:DRIVE:CONNECTING:NO.2	U009	32
GB011214	GEAR:DRIVE:TONER SUPPLY:NO.1	U009	33
GB011215	GEAR:DRIVE:TONER SUPPLY:NO.2	U009	34
GB011216	GEAR:DRIVE:TONER SUPPLY:NO.3	U009	35
GB011217	GEAR:DRIVE:TONER SUPPLY:NO.4	U009	36
GB011218	GEAR:DRIVE:TONER SUPPLY:NO.5	U009	37
GF031009	PAPER FEED ROLLER:BALANCER	U002	22
GW010007	PHOTO REFLECTION SENSOR:EXIT	U002	23
		U007	11
GW500004	PUSH SWITCH:CASSETTE:TYCO	U002	24
GX050111	DC STEPPER MOTOR:EXIT	U007	12
GX200031	ELECTROMAGNETIC CLUTCH:0.45NM:PAPER FEED	U009	39
GX200032	ELECTROMAGNETIC CLUTCH:0.35NM:CONNECTING	U009	40
GX200033	ELECTROMAGNETIC CLUTCH:0.45NM:REGISTRATION	U009	41
GX200034	ELECTROMAGNETIC CLUTCH:0.35NM:DUPLEX	U009	42
GX200035	ELECTROMAGNETIC CLUTCH:0.35NM:MANUAL FEED	U009	43
GX200036	ELECTROMAGNETIC CLUTCH:0.35NM:BASE	U009	44
GX200038	ELECTROMAGNETIC CLUTCH:0.45NM:PAPER FEED:39	U009	45
GX640031	FAN MOTOR:DC:2.64W	U013	17
M0124055	RADIAL BALL BEARING:35X47X7	U006_S001	14
		U006_S002	14

Number	Part Name	Group	ID
		U006_S003	14
		U006_S004	14
M0124120	TENSION SPRING:PICKOFF PAWL	U006_S001	15
		U006_S002	15
		U006_S003	15
		U006_S004	15
M0124281	RETAINING RINGS-C:HOT ROLLER	U006_S001	16
		U006_S002	16
		U006_S003	16
		U006_S004	16
M0752610	COMPRESSION SPRING:LOCK:SIDE FENCE	U002_S001_S001	25
		U002_S002_S002	25
M1091948	CLEANER:LENS:LED HEAD	U014	5
M1092584	PRESSURE PLATE:SIDE FENCE:LEFT	U002_S002_S003	26
M1092589	LEVER:LOCK:SIDE FENCE	U002_S002_S002	27
M1092595	KNOB:COIL SPRING:PAPER TRAY:UD	U002_S002	28
M1092598	HOLDER:COIL SPRING:BASE	U002_S002	29
M1092631	GRIP:PAPER TRAY	U002	30
M1092635	SPACER:PAPER SIZE SENSOR BOARD:OUTER	U002	31
M1092640	HOLDER:PINION	U002_S002	32
M1092657	PROTECTION:PAPER TRAY	U002_S002	33
M1094181	(-NA/-CHN/-EU):DECAL:OPERATION SUB-UNIT:GUIDE PLATE	U006_S001	17
		U006_S002	17
		U006_S003	17
M1095245	PCB:DDR3-DIMM:512MB(32BIT):ASSY	U012	19
M1112604	DIAL:PAPER SIZE SENSOR BOARD	U002	34
M1112633	DECAL:EXTENSION TRAY:OPERATE	U002_S001	35
M1112636	SPACER:PAPER SIZE SENSOR BOARD:MIDDLE	U002	36
M1605120	PCB:SENSOR:TONER END SENSOR	U012_S001_S001	20
M1871057	DUCT:PCU	U013	18

Exclusive Parts

Number	Part Name	Group	ID
M1871062	GUIDE:PCDU:RIGHT LOWER	U013	19
M1871064	TIGHTENER:PCDU:RIGHT	U013	21
M1871065	COIL SPRING:TIGHTENER:PCDU	U013	22
M1871067	GUIDE:PAPER TRAY:RIGHT	U013	24
M1871068	COVER:SIDE PLATE:OPTION	U013	25
M1871069	COVER:SIDE PLATE:PAPER TRAY	U013	26
M1871070	COVER:SIDE PLATE:LOWER	U013	27
M1871071	BRACKET:CONNECTOR:OPTION	U013	28
M1871074	GUIDE:PCDU:LEFT LOWER	U013	29
M1871076	TIGHTENER:PCDU:LEFT	U013	31
M1871078	GUIDE:PAPER TRAY:LEFT	U013	33
M1871081	DUCT:UPPER	U013	35
M1871082	STEPPED SCREW:M3:SECOND KIND:DRAWER	U013	36
M1871084	DECAL:LEVER:ENVELOPE:FUSING	U013	37
M1871086	GUIDE:FUSING:RIGHT UPPER	U013	23
M1871087	GUIDE:FUSING:LEFT UPPER	U013	32
M1871090	BRACKET:CHIP:PCDU	U013	43
M1871151	HOUSING:DRIVE:PAPER FEED	U009	46
M1871154	HOLDER:DRIVE:TONER SUPPLY	U009	47
M1871155	LINK:DRIVE:TONER SUPPLY	U009	48
M1871156	JOINT:DRIVE:TONER SUPPLY	U009	49
M1871157	COMPRESSION SPRING:DRIVE:TONER SUPPLY	U009	50
M1871161	GROUND PLATE:BCU:NO.1	U009	51
M1871164	SHAFT:ELECTROMAGNETIC CLUTCH:TONER SUPPLY	U009	52
M1871167	COVER:DRIVE:TONER SUPPLY	U009	53
M1871170	BRACKET:DRIVE:CONNECTING	U009	54
M1871173	GROUND PLATE:BCU:NO.2	U009	55
M1871181	BRACKET:DRIVE:FUSING:NO.1	U009	57
M1871184	COMPRESSION SPRING:DRIVE:FUSING	U009	58
M1871190	DRIVE UNIT:DRUM:ASS'Y	U009_S001	59
M1871193	BRACKET:DRIVE:MOTOR	U009_S001_S001	60
M1871197	DC BRUSHLESS MOTOR:MAIN:ASS'Y	U009_S001_S001	72

Number	Part Name	Group	ID
M1871206	BRACKET:DRIVE:DRUM	U009_S001	61
M1871209	BOSS:DRIVE:DRUM	U009_S001	62
M1871210	COMPRESSION SPRING:DRIVE:DRUM	U009_S001	63
M1871211	JOINT:DRIVE:DRUM	U009_S001	64
M1871216	BRACKET:BCU	U009_S001	65
M1871221	ARM:JOINT	U009	66
M1871222	HOLDER:ARM:JOINT	U009	67
M1871223	COMPRESSION SPRING:ARM	U009	68
M1871225	COVER:MOTOR	U009	69
M1871227	BRACKET:DRIVE:FUSING:NO.2	U009	70
M1871229	PLAIN SHAFT BEARING:ELECTROMAGNETIC CLUTCH:TONER SUPPLY	U009	71
M1871251	COVER:LEFT	U001	6
M1871258	PLATE:GUIDE PLATE:REAR	U001_S002	7
M1871262	COVER:BUTTON	U001	9
M1871263	COMPRESSION SPRING:COVER:RIGHT:BUTTON	U001	10
M1871264	COVER:RIGHT:SMALL	U001	11
M1871265	CAP:TOTAL COUNTER	U001	12
M1871271	COVER:UPPER:500	U001	13
M1871272	EXTENSION TRAY:EXIT	U001	14
M1871275	COVER:EXIT:INNER BACK	U001	31
M1871279	EXTENSION TRAY:EXIT:SMALL	U001	16
M1871280	COVER:FRONT:DAI-P1D:ASS'Y	U001_S001	17
M1871284	SUPPORT STAY:COVER:FRONT	U001_S001	18
M1871285	COIL SPRING:SUPPORT STAY	U001_S001	19
M1871286	WIRE:DRIVE:JOINT	U001_S001	20
M1871287	PLATE:COVER:FRONT	U001_S001	21
M1871289	COMPRESSION SPRING:COVER:FRONT	U001_S001	22
M1871290	COVER:REAR:DAI-P1D:ASS'Y	U001_S002	23
M1871310	PLATE:LOGO:RIC:BIOMASS	U014	6
M1871311	DECAL:MISFEED REMOVAL	U014	7
M1871312	DECAL:MISFEED REMOVAL:FUSING UNIT	U014	8
M1871317	(-NA):DECAL:CAUTION:PAPER_GR	U014	9

Exclusive Parts

Number	Part Name	Group	ID
	ADE		
M1871361	COVER:RIGHT	U001	8
M1871365	COVER:LOUVER	U001	29
M1871401	(-NA/-EU):OPERATION PANEL:ASS'Y	U011	1
M1871403	(-CHN):OPERATION PANEL:ASS'Y	U011	2
M1871415	(-TWN):OPERATION PANEL:ASS'Y	U011	3
M1871909	SPACER:HOLDER:LED	U004	3
M1871921	HINGE:LED:PEEN	U004	16
M1871924	GUIDE:LINK:LED:RIGHT	U004	4
M1871925	GUIDE:LINK:LED:LEFT	U004	5
M1871926	LINK:LED:RIGHT:A	U004	6
M1871927	LINK:LED:RIGHT:B	U004	7
M1871929	LINK:LED:LEFT:A	U004	8
M1871930	LINK:LED:LEFT:B	U004	9
M1871933	GROUND PLATE:HINGE:LED	U004	10
M1871935	COIL SPRING:LINK:LED	U004	11
M1871936	LEVER:LINK:LED:RIGHT	U004	12
M1871942	LINK:LED:RIGHT:C	U004	13
M1871943	LINK:LED:LEFT:C	U004	14
M1871944	PIN:HINGE	U004	17
M1871970	LED:ASS'Y	U004	15
M1872550	PAPER TRAY:REAR:500TYPE:ASS'Y	U002_S001	37
M1872554	PAPER TRAY:REAR:500TYPE	U002_S001	38
M1872590	SPRING PLATE:PAPER TRAY:ASS'Y	U002	39
M1872602	PAPER TRAY:FRONT:500TYPE	U002_S002	40
M1872606	LEVER:PAPER VOLUME SENSOR:500TYPE	U002_S002	42
M1872607	PAPER TRAY:FRONT:500TYPE:ASS'Y	U002_S002	41
M1872610	SEPARATOR:ASS'Y	U002_S002_S001	136
M1872611	BASE:PAPER FEED ROLLER:SEPARATE	U002_S002_S001	43
M1872612	BRACKET:PAPER FEED ROLLER:SEPARATE	U002_S002_S001	44
M1872613	COVER:PAPER FEED ROLLER:SEPARATE	U002_S002_S001	45

Number	Part Name	Group	ID
	PARATE		
M1872614	SHAFT:PAPER FEED ROLLER:SEPARATE	U002_S002_S001	46
M1872618	COMPRESSION SPRING:PRESSURE:SEPARATE:0.75N	U002_S002_S001	47
M1872623	GUIDE:SEPARATE:AUXILIARY	U002_S002_S001	48
M1872624	SHEET:PAPER TRAY:SEPARATE:500TYPE	U002_S002	49
M1872625	SHEET:SEPARATE:AUXILIARY	U002_S002_S001	50
M1872626	SIDE FENCE:RIGHT:500TYPE:ASS'Y	U002_S002_S002	53
M1872627	SIDE FENCE:LEFT:500TYPE:ASS'Y	U002_S002_S003	62
M1872630	TRAY BOTTOM PLATE:500TYPE	U002_S002	51
M1872637	TENSION SPRING:TRAY BOTTOM PLATE:500TYPE	U002_S002	52
M1872639	SIDE FENCE:RIGHT:500TYPE:PEEN	U002_S002_S002	54
M1872646	END FENCE:500TYPE:ASS'Y	U002_S001_S001	141
M1872647	PAD:BASE:URETHANE:WHITE	U002_S002	55
M1872651	(-NA):DECAL:DIAL:PAPER SIZE SENSOR	U002	56
M1872652	(-EU/-CHN/-TWN):DECAL:DIAL:PAPER SIZE SENSOR	U002	57
M1872653	DECAL:PAPER SET DIRECTION:LEFT	U002	58
M1872654	DECAL:PAPER SET DIRECTION:RIGHT	U002	59
M1872655	DECAL:PAPER FEED PRESSURE:OPERATE	U002_S001	60
M1872683	LEVER:PAPER SIZE SENSOR BOARD	U002	64
M1872684	SIDE FENCE:LEFT:500TYPE	U002_S002_S003	63
M1872688	SEAL:PAPER TRAY:500	U002_S002	65
M1872692	COVER:PAPER TRAY:500TYPE	U002	66
M1872702	TRAY:MANUAL FEED:ASS'Y	U002_S004	68
M1872721	SHAFT:PAPER FEED ROLLER:MANUAL FEED:PRESS FIT	U002_S003	69
M1872723	PAPER FEED ROLLER:MANUAL FEED	U002_S003	70

Exclusive Parts

Number	Part Name	Group	ID
	EED		
M1872726	CAM:MANUAL FEED:LEFT	U002_S003	71
M1872727	CAM:MANUAL FEED:RIGHT	U002_S003	72
M1872728	COVER:PAPER FEED ROLLER:MANUAL FEED	U002_S003	73
M1872729	DAMPING INSULATION:MANUAL FEED	U002_S003	74
M1872730	FEELER:PAPER END SENSOR:MANUAL FEED	U002_S003	75
M1872735	HOLDER:CAM:BASE:MANUAL FEED	U002_S003	77
M1872736	COMPRESSION SPRING:BASE:MANUAL FEED	U002_S003	78
M1872737	HOLDER:FRICTION PAD:MANUAL FEED	U002_S003	79
M1872740	FEELER:CAM:MANUAL FEED	U002_S003	80
M1872741	COIL SPRING:FEELER:CAM:MANUAL FEED	U002_S003	81
M1872744	SPRING PLATE:HOME POSITION SENSOR:MANUAL FEED	U002_S003	82
M1872750	COMPRESSION SPRING:DRIVEN ROLLER:CONNECTING	U002_S003	83
M1872752	DECAL:SET:PCDU:RIGHT	U002_S003	84
M1872753	DECAL:SET:PCDU:LEFT	U002_S003	85
M1872760	SIDE FENCE:MANUAL FEED:LEFT	U002_S004	86
M1872761	SIDE FENCE:MANUAL FEED:RIGHT	U002_S004	87
M1872762	GEAR:SIDE FENCE	U002_S004	88
M1872763	RACK:SIDE FENCE	U002_S004	89
M1872765	FRICTION PAD:MANUAL FEED	U002_S003	90
M1872766	COVER:EXTENSION TRAY	U002_S004	91
M1872767	EXTENSION TRAY:NO.1:MANUAL FEED	U002_S004	92
M1872768	EXTENSION TRAY:NO.2:MANUAL FEED	U002_S004	93
M1872769	HOLDER:COMPRESSION SPRING:EXTENSION TRAY	U002_S004	94
M1872770	COMPRESSION SPRING:EXTENSION TRAY	U002_S004	95

Number	Part Name	Group	ID
	ON TRAY:7N		
M1872771	SHAFT:CAM:MANUAL FEED	U002_S003	96
M1872772	COMPRESSION SPRING:FRICTION PAD:MANUAL FEED:3.4N	U002_S003	97
M1872774	ROLLER:DRIVEN:CONNECTING	U002_S003	98
M1872775	SHAFT:CONNECTING:DRIVEN:PAPER FEED	U002_S003	99
M1872776	PLAIN SHAFT BEARING:DIA5:CONNECTING	U002_S003	100
M1872777	SPRING PLATE:SIDE FENCE:MANUAL FEED	U002_S004	101
M1872778	SHEET:SENSOR COVER	U002_S003	102
M1872780	PAD:BASE	U002_S003	144
M1872785	BRACKET:STAY:PAPER FEED:RIGHT	U002_S003	142
M1872794	MANUAL FEED UNIT:ASS'Y	U002_S003	143
M1872803	LEVER:PAPER FEED ROLLER	U002	103
M1872804	STAY:PAPER FEED	U002	139
M1872806	SHAFT:PLAIN SHAFT BEARING:PAPER FEED ROLLER	U002	105
M1872807	SHAFT:PAPER FEED	U002	106
M1872808	SPACER:ROLLER:CONNECTING:PAPER FEED	U002	107
M1872811	ROLLER:CONNECTING:DRIVE:PAPER FEED	U002	108
M1872813	GUIDE PLATE:PAPER FEED:UPPER	U002	109
M1872816	SHEET:STAY:PAPER FEED:UPPER	U002	110
M1872817	GROUND PLATE:STAY:PAPER FEED:RIGHT	U002	111
M1872818	COMPRESSION SPRING:LEVER:PAPER FEED ROLLER	U002	112
M1872822	FEELER:PAPER END SENSOR	U002	113
M1872823	GROUND PLATE:PAPER FEED:UPPER	U002	114
M1872831	GUIDE PLATE:PAPER FEED:ENTRANCE:ASS'Y	U002	115
M1872836	COVER:STAY:PAPER FEED:RIGHT	U002	116

Exclusive Parts

Number	Part Name	Group	ID
M1872837	COVER:STAY:PAPER FEED:LEFT	U002	117
M1872842	SENSOR COVER:PAPER SIZE SENSOR BOARD:500TYPE	U002	118
M1872851	COVER:PREVENTFENCE:PAPER TRAY	U002	119
M1872856	TENSION SPRING:COVER:PREVENTFENCE	U002	120
M1873362	CONNECTOR:ID_CHIP:2	U013	41
M1873376	SPONGE:COVER:FRONT	U014	10
M1873382	DECAL:OPERATE:LOCK:TONER CARTRIDGE	U013	39
M1873386	DECAL:CAUTION:TERMINAL:TONER CARTRIDGE	U013	40
M1873811	REGISTRATION ROLLER:DRIVE	U002	121
M1873812	REGISTRATION ROLLER:DRIVEN	U002	122
M1873817	SHEET:GUIDE:REGISTRATION ROLLER:UPPER RIGHT	U002	137
M1873818	SHEET:GUIDE:REGISTRATION ROLLER:UPPER LEFT	U002	138
M1873821	GUIDE PLATE:REGISTRATION:UPPER	U002	123
M1873822	COVER:GUIDE:REGISTRATION:UPPER	U002	124
M1873823	STOPPER:SENSOR:PLATE	U002 U007	125 13
M1873826	DECAL:REGISTRATION GUIDE:GRIP	U002	128
M1873831	LEVER:PRESSURE:REGISTRATION:RIGHT	U002	129
M1873832	LEVER:PRESSURE:REGISTRATION:LEFT	U002	130
M1873833	COMPRESSION SPRING:LEVER:PRESSURE:REGISTRATION	U002	131
M1873891	SHEET:GUIDE:REGISTRATION SENSOR:HARNESS	U002	132
M1874017	(-NA):FUSING UNIT	U006_S003	18
M1874019	(-TWN):FUSING UNIT	U006_S004	66
M1874027	(-EU/-CHN):FUSING UNIT	U006_S001	19

Number	Part Name	Group	ID
		U006_S002	19
M1874102	FLAT NUT:FRAME	U006_S001 U006_S002 U006_S003 U006_S004	20 20 20 20
M1874106	EXIT ROLLER:FUSING	U006_S001 U006_S002 U006_S003 U006_S004	21 21 21 21
M1874111	LEVER:ENVELOPE:LEFT	U006_S001 U006_S002 U006_S003 U006_S004	22 22 22 22
M1874112	LEVER:ENVELOPE:RIGHT	U006_S001 U006_S002 U006_S003 U006_S004	23 23 23 23
M1874113	SHAFT:LEVER:ENVELOPE	U006_S001 U006_S002 U006_S003 U006_S004	24 24 24 24
M1874114	TORSION SPRING:LEVER	U006_S001 U006_S002 U006_S003 U006_S004	25 25 25 25
M1874121	GUIDE:DUPLEX:FUSING	U006_S001 U006_S002 U006_S003 U006_S004	26 26 26 26
M1874122	DRIVEN ROLLER:DUPLEX	U006_S001 U006_S002 U006_S003 U006_S004	27 27 27 27
M1874124	COMPRESSION SPRING:2N	U006_S001 U006_S002 U006_S003 U006_S004	28 28 28 28
M1874131	DISCHARGE BRUSH:PRESSURE R	U006_S001	29

Exclusive Parts

Number	Part Name	Group	ID
	OLLER	U006_S002	29
		U006_S003	29
		U006_S004	29
M1874132	GROUND PLATE:PRESSURE ROLLER	U006_S001	30
		U006_S002	30
		U006_S003	30
		U006_S004	30
M1874141	PRESSURE ROLLER	U006_S001	31
		U006_S002	31
		U006_S003	31
		U006_S004	31
M1874142	LEVER:PRESSURE	U006_S001	32
		U006_S002	32
		U006_S003	32
		U006_S004	32
M1874143	TENSION SPRING:PRESSURE ROLLER	U006_S001	33
		U006_S002	33
		U006_S003	33
		U006_S004	33
M1874145	CLEANING ROLLER:ASS'Y	U006_S001	67
		U006_S002	67
		U006_S003	67
		U006_S004	67
M1874155	GUIDE PLATE:ENTRANCE:LOWER	U006_S001	34
		U006_S002	34
		U006_S003	34
		U006_S004	34
M1874161	GEAR:FUSING:NO.1	U006_S001	35
		U006_S002	35
		U006_S003	35
		U006_S004	35
M1874162	GEAR:FUSING:NO.2	U006_S001	36
		U006_S002	36
		U006_S003	36
		U006_S004	36
M1874163	GEAR:FUSING:NO.3	U006_S001	37
		U006_S002	37
		U006_S003	37

Number	Part Name	Group	ID
		U006_S004	37
M1874209	(-TWN):DRAWER:FUSING	U006_S004	68
M1874212	SET SENSOR:DRAWER:FUSING	U006_S001	38
		U006_S002	38
		U006_S003	38
		U006_S004	38
M1874213	THERMISTOR:FUSING	U006_S001	39
		U006_S002	39
		U006_S003	39
		U006_S004	39
M1874215	(-NA):DRAWER:FUSING	U006_S003	40
M1874217	(-EU/-CHN):DRAWER:FUSING	U006_S001	41
		U006_S002	41
M1874218	FLAT NUT:THERMISTOR	U006_S001	42
M1874223	ELECTRODE PLATE:THERMOSTAT	U006_S001	43
		U006_S002	43
		U006_S003	43
		U006_S004	43
M1874226	GROUND PLATE:UPPER	U006_S001	44
		U006_S002	44
		U006_S003	44
		U006_S004	44
M1874227	DISCHARGE BRUSH:HOT ROLLER	U006_S001	45
		U006_S002	45
		U006_S003	45
		U006_S004	45
M1874232	STRIPPER PAWLS:HOT ROLLER	U006_S001	46
		U006_S002	46
		U006_S003	46
		U006_S004	46
M1874242	GEAR:HOT ROLLER	U006_S001	48
		U006_S002	48
		U006_S003	48
		U006_S004	48
M1874243	THERMAL INSULATING BUSHING:HOT ROLLER	U006_S001	49
		U006_S002	49
		U006_S003	49
		U006_S004	49

Exclusive Parts

Number	Part Name	Group	ID
M1874247	HOT ROLLER	U006_S001	72
		U006_S002	72
		U006_S003	72
		U006_S004	72
M1874253	BRACKET:HEATER:RIGHT	U006_S001	51
		U006_S002	51
		U006_S003	51
		U006_S004	51
M1874255	(-NA):HEATER:844W:117V:INFRARED	U006_S003	52
M1874257	(-EU/-CHN):HEATER:844W:227V:INFRARED	U006_S001	53
		U006_S002	53
M1874259	(-TWN):HEATER:844W:107V	U006_S004	69
M1874261	GUIDE PLATE:ENTRANCE:UPPER	U006_S001	54
		U006_S002	54
		U006_S003	54
		U006_S004	54
M1874262	BRACKET:HEATER:LEFT	U006_S001	71
		U006_S002	71
		U006_S003	71
		U006_S004	71
M1874301	GUIDE:EXIT:FUSING	U006_S001	55
		U006_S002	55
		U006_S003	55
		U006_S004	55
M1874302	TORSION SPRING:EXIT:FUSING	U006_S001	73
		U006_S002	73
		U006_S003	73
		U006_S004	73
M1874311	EXIT ROLLER	U006_S001	56
		U006_S002	56
		U006_S003	56
		U006_S004	56
M1874312	SHAFT:EXIT ROLLER	U006_S001	57
		U006_S002	57
		U006_S003	57
		U006_S004	57
M1874313	HOLDER:EXIT ROLLER	U006_S001	58

		U006_S002	58
		U006_S003	58
		U006_S004	58
M1874314	SUPPORTING PLATE:EXIT ROLLER	U006_S001	59
		U006_S002	59
		U006_S003	59
		U006_S004	59
M1874321	COVER:FUSING UNIT:LEFT	U006_S001	60
		U006_S002	60
		U006_S003	60
		U006_S004	60
M1874331	COVER:FUSING UNIT:RIGHT	U006_S001	61
		U006_S002	61
		U006_S003	61
		U006_S004	61
M1874351	GUIDE:FUSING:RIGHT LOWER	U006	62
M1874352	LEVER:FUSING:RIGHT	U006	63
M1874353	GUIDE:FUSING:LEFT LOWER	U006	64
M1874354	LEVER:FUSING:LEFT	U006	65
M1874421	GUIDE PLATE:EXIT:UPPER:500	U007	14
M1874422	ROLLER:DRIVEN:REVERSE	U007	15
M1874425	BRACKET:SENSOR:REVERSE:500	U007	17
M1874427	SPRING PLATE:ROLLER:REVERSE:500	U007	41
M1874433	DISCHARGE BRUSH:EXIT	U007	20
M1874434	PAD:SENSOR:REVERSE	U007	21
M1874435	SPACER:EXIT:500	U007	22
M1874436	FEELER:EXIT:OVERFLOW	U007	19
M1874438	GUIDE PLATE:EXIT:MIDDLE:500	U007	18
M1874441	GUIDE PLATE:EXIT:LOWER:500	U007	23
M1874442	FEELER:SENSOR:EXIT:500	U007	24
M1874443	SPRING PLATE:EXIT ROLLER:MIDDLE	U007	25
M1874444	SPRING PLATE:EXIT ROLLER:OUTER	U007	26
M1874445	EXIT ROLLER:DRIVEN	U007	27
M1874446	GROUND PLATE:EXIT:500	U007	28
M1874447	PRESSURE PLATE:FUSING:PLATE	U007	29

Exclusive Parts

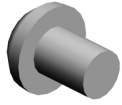
Number	Part Name	Group	ID
M1874448	COMPRESSION SPRING:FUSING:PLATE	U007	30
M1874452	TENSION SPRING:GATE PAWL:EXIT	U007	32
M1874453	DECAL:PICKOFF PAWL:GRIP:B	U007	33
M1874454	TORSION SPRING:FEELER:EXIT:500	U007	42
M1874455	GATE PAWL:EXIT:500	U007	34
M1874461	EXIT ROLLER	U007	35
M1874462	REVERSE ROLLER:500	U007	36
M1874463	TIMING PULLEY:EXIT:43T:18T	U007	37
M1874464	TIMING PULLEY:REVERSE:18T:500	U007	38
M1874481	DC SOLENOID:EXIT:500:SUB-ASS'Y	U007	39
M1874483	TENSION SPRING:EXIT:SOLENOID:1.4N	U007	40
M1874492	COIL SPRING:GUIDE PLATE:EXIT:REAR	U001_S002	26
M1874493	BRACKET:GUARD:COIL SPRING:500	U007	44
M1874494	(-EU):TRAY:EXIT:MOVEABLE:ASS'Y	U014	11
M1874851	GUIDE:UPPER:DUPLEX	U008	8
M1874854	FEELER:UPPER:DUPLEX	U008	9
M1874861	DRIVEN ROLLER:EXIT:DUPLEX	U008	10
M1874862	COMPRESSION SPRING:EXIT:DUPLEX	U008	11
M1874863	PLAIN SHAFT BEARING:DRIVEN:DUPLEX:EXIT	U008	12
M1874866	DRIVEN ROLLER:CONNECTING:DUPLEX	U008	13
M1874867	TENSION SPRING:CONNECTING:DUPLEX	U008	14
M1874868	PLAIN SHAFT BEARING:DRIVEN:DUPLEX:UPPER	U008	15
M1874871	GUIDE:FRONT:DUPLEX	U008	16
M1874874	GROUND PLATE:FRONT:DUPLEX	U008	17

Number	Part Name	Group	ID
M1874881	ROLLER:EXIT:DRIVE:DUPLEX	U008	18
M1874882	GRIP:PICK-UP PAPER JAM:MIDDLE:DUPLEX	U008	19
M1874883	GRIP:PICK-UP PAPER JAM:FRONT:DUPLEX	U008	20
M1874886	COMPRESSION SPRING:HOOK:DUPLEX	U008	21
M1874887	LINK:PICK-UP PAPER JAM:FRAME:DUPLEX	U008	22
M1874888	LINK:PICK-UP PAPER JAM:FRONT:DUPLEX	U008	23
M1874889	DECAL:DESIGN SKETCH:DUPLEX:Z2	U008	24
M1874891	HOOK:PICK-UP PAPER JAM:FRONT:DUPLEX	U008	25
M1874894	PLATE:HOOK:DUPLEX:RIGHT	U008	26
M1874897	PLATE:HOOK:DUPLEX:LEFT	U008	27
M1874911	GUIDE:CONNECTING:DUPLEX	U008	28
M1874913	GROUND PLATE:CONNECTING:DUPLEX	U008	29
M1874914	GROUND PLATE:CONNECTING:DUPLEX:SMALL	U008	30
M1874917	PULLEY:GEAR:DUPLEX:Z29T18	U008	31
M1874921	ROLLER:CONNECTING:DRIVE:DUPLEX	U008	32
M1874922	GEAR:DRIVE:DUPLEX:Z29	U008	33
M1874924	PULLEY:DRIVE:DUPLEX:T18	U008	34
M1874931	GEAR:IDLER:DUPLEX:Z29	U008	35
M1874951	GUIDE:REAR:DUPLEX	U008	36
M1874953	GROUND PLATE:REAR:DUPLEX	U008	37
M1874961	ROLLER:ENTRANCE:DRIVE:DUPLEX	U008	38
M1874976	PULLEY:CONNECTING:DUPLEX:T18	U008	39
M1875013	PCB:BCU:ASS'Y	U012	21
M1875631	POWER PACK:CDVT:ASS'Y	U012_S001	44
M1875664	BRACKET:MAIN SWITCH:PEEN	U012_S002	23
M1875792	PCB:CTL:DAI-P1D_EXP:38CPM	U012	24

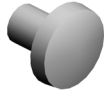
Exclusive Parts

Number	Part Name	Group	ID
M1875810	BRACKET:POWER SUPPLY UNIT:SUB-ASS'Y	U012	25
M1875817	COVER:POWER SUPPLY UNIT:FRONT	U012	26
M1875818	COVER:POWER SUPPLY UNIT:REAR	U012	27
M1875819	STOPPER:COVER:REAR	U012	28
M1875820	BUTTON:MAIN SWITCH	U001_S001	27
M1875821	HOLDER:MAIN SWITCH	U012	29
M1875822	BRACKET:SWITCH:MAIN	U012_S002	30
M1875823	COIL SPRING:MAIN SWITCH	U001_S001	28
M1875854	BRACKET:SAFETY SWITCH:FRONT	U012	31
M1875858	TENSION SPRING:SAFETY SWITCH	U012	32
M1875861	COVER:C/T BOX	U012	33
M1875863	COVER:C/T BOX:SMALL	U012	34
M1875866	BASE:C/T BOX	U012	35
M1875868	COVER:SD-CARD	U012	36
M1875869	DECAL:INTERFACE	U012	37
M1875875	INSULATING SHEET:BCU	U012	38
M1875876	(-EU/-CHN):SHEET:INSULATION	U012	42
M1875881	SEAL:BLOCK LIGHT:SENSOR:TONER END SENSOR	U012_S001_S001	43
M1876200	TRANSFER/SEPARATION UNIT:ASS'Y	U003_S001	4
M1876202	TRANSFER ROLLER:ASS'Y	U003_S001	3
M1876855	DECALME PLATE:M187:EXP	U014	12
M1879590	NV-RAM	U012	39
M1898617	(-NA):ACCESSORY:CD-ROM:ASS'Y	U014	13
M1898627	(-EU):ACCESSORY:CD-ROM:ASS'Y	U014	14
M1898635	(-CHN):ACCESSORY:CD-ROM:ASS'Y	U014	15
M4062846	COVER:SIDE FENCE:RIGHT	U002_S002_S002	134
M4062854	PAWL:LOCK:SIDE FENCE	U002_S002_S002	133
M4062866	COVER:SIDE FENCE:LEFT	U002_S002_S003	135

Standard Parts



03530030N
SCREW:M3X3



03530040N
SCREW - M3X4



03530060N
BIND SCREW - M3X6



03603006N
SCREW - M3X6



03603008N
SCREW:M3X8



04503035N
TAPPING SCREW:3X35



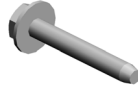
04513006N
TAPPING SCREW - 3X6



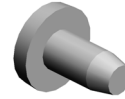
04513008N
TAPPING SCREW - M3X8



04513010N
TAPPING SCREW:3X10



04513020N
TAPPING SCREW:3X20



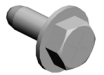
04533006N
TAPPING SCREW - M3X6



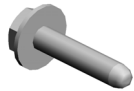
04543006N
TAPPING SCREW:ROUND P
OINT:3X6



04543006Q
TAPPING SCREW - M3X6



04543008Q
TAPPING SCREW:3X8



04543014Q
TAPPING SCREW:3X14



04583008N
HEXAGON HEAD TAPPING S
CREW:3X8



04583010N
HEXAGON HEAD TAPPING S
CREW:3X10



07200025E
RETAINING RING - M2.5



07200040E
RETAINING RING - M4



08025305
TAPPING SCREW - M3X6



08046127
HEXAGONAL BOLT:DOUBLE
SCREW:M3X8



08050097
RING SEPARATOR



08050100
RETAINING RING - M2.5



08050103
RETAINING RINGS-E:SILENC
ER:DIA3



08050104
RETAINING RINGS-E:SILENC
ER:DIA4



08050106
RETAINING RINGS-E:SILENC
ER:DIA6

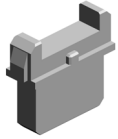


08053575
RADIAL BALL BEARING:DIA8
XDIA16X5



09543012N
SCREW - M3X12

Standard Parts



11029431
CONNECTOR:1-1612256-2



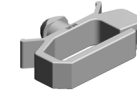
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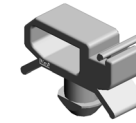
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CLAMPS:WES-1210



11050758
CLAMP:LWSM-0306A



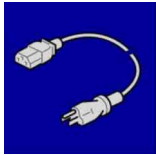
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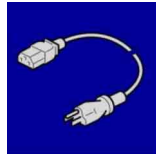
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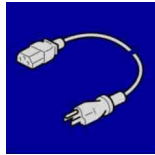
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CLAMP:LWS-1211A



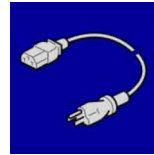
11500427
(-NA):POWER SUPPLY CODE
:125V:15A



11500456
(-CHN):POWER SUPPLY COD
E:250V:10A



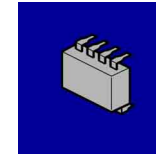
11500458
(-EU):POWER SUPPLY CODE
:250V:10A



11500478
(-TWN):POWER SUPPLY CO
DE:125V:15A



12042612
MICRO SWITCH:D3V-16506-3
C25



14077677
EEPROM:BR24T64-W

PM Part List

Number	Part Name	Num	Group	ID
M1874017	(-NA):FUSING UNIT	1	U006_S003	18
M1874019	(-TWN):FUSING UNIT	1	U006_S004	66
M1874027	(-EU/-CHN):FUSING UNIT	2	U006_S001	19
			U006_S002	19
M1876202	TRANSFER ROLLER:ASS'Y	1	U003_S001	3

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
202005-01	2005 Modification	-	M1872642	SIDE FENCE:RIG HT:500TYPE	M1872639	SIDE FENCE:RIG HT:500TYPE:PEE N	U002_S002 _S002	54	1	X/O			
202004-01	2004 Modification	-	M1872662	SIDE FENCE:LEF T:500TYPE	M1872684	SIDE FENCE:LEF T:500TYPE	U002_S002 _S003	63	1	X/O			
202004-02	2004 Modification	-	M4062855	COVER:SIDE FE NCE:RIGHT	M4062846	COVER:SIDE FE NCE:RIGHT	U002_S002 _S002	134	1	X/O			
202004-03	2004 Modification	-	M1874431	GUIDE PLATE:EX IT:MIDDLE:500	M1874438	GUIDE PLATE:EX IT:MIDDLE:500	U007	18	1	X/O			
202003-01	2003 Modification	-	M1871063	GUIDE:PCDU:RI GHT UPPER			U013	20	1				
202003-02	2003 Modification	-	M1871075	GUIDE:PCDU:LE FT UPPER			U013	30	1				
202001-01	2001 Modification	-	M1872641	SIDE FENCE:RIG HT:500TYPE:ASS 'Y	M1872626	SIDE FENCE:RIG HT:500TYPE:ASS 'Y	U002_S002 _S002	53	1	X/O			
202001-02	2001 Modification	-	M1872661	SIDE FENCE:LEF T:500TYPE:ASS' Y	M1872627	SIDE FENCE:LEF T:500TYPE:ASS' Y	U002_S002 _S003	62	1	X/O			
201911-01	1911 Modification	-	M1872605	PAPER TRAY:FR ONT:500TYPE:A SS'Y	M1872607	PAPER TRAY:FR ONT:500TYPE:A SS'Y	U002_S002	41	1	X/O			
201911-02	1911 Modification	-	M1872786	MANUAL FEED U NIT:ASS'Y	M1872794	MANUAL FEED U NIT:ASS'Y	U002_S003	143	1	X/O			
201911-03	1911 Modification	-	M1871366	FILTER:LOUVER			U001	30	1				
201908-01	1908 Modification	-	M4062865	COVER:SIDE FE NCE:LEFT	M4062866	COVER:SIDE FE NCE:LEFT	U002_S002 _S003	135	1	O/O			
201907-01	1907 Modification	-	M1874450	TORSION SPRIN G:FEELER:EXIT: 500	M1874454	TORSION SPRIN G:FEELER:EXIT: 500	U007	42	1	X/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201905-01	1905 Modification	-			M1871197	DC BRUSHLESS MOTOR:MAIN:ASS'Y	U009_S001_S001	72	1	O/O		Old part number GX060042,Int O/O	
201905-02	1905 Modification	-	GX060042	DC BRUSHLESS MOTOR:MAIN:34 W			U009_S001_S001	38	1	O/O		New part number M1871197,Int O/O	
201904-01	1904 Modification	-	M1875630	POWER PACK:C DVT:ASS'Y	M1875631	POWER PACK:C DVT:ASS'Y	U012_S001	44	1	O/O			
201903-01	1903 Modification	-	M1871080	BRACKET:CHIP:PCDU	M1871090	BRACKET:CHIP:PCDU	U013	43	1	O/O			
201903-02	1903 Modification	A			M1874493	BRACKET:GUARD:COIL SPRING:500	U007	44	1		X/O		
201903-03	1903 Modification	A	04513008N	TAPPING SCREW - M3X8	04513010N	TAPPING SCREW:3X10	U007	43	1	X/O	X/O		
201902-01	1902 Modification	-	M1872732	PAD:BASE	M1872780	PAD:BASE	U002_S003	144	1	O/O			
201901-01	1901 Modification	-	M1874449	TORSION SPRING:FEELER:EXIT:500	M1874450	TORSION SPRING:FEELER:EXIT:500	U007	42	1	X/O			
201901-02	1901 Modification	-			M1876200	TRANSFER/SEPARATION UNIT:ASS'Y	U003_S001	4	1				
201811-01	1811 Modification	-	M1875341	HARNESS:MAIN:FUSING	M1875330	HARNESS:MAIN:FUSING	E4(1/1)		1	X/O			
201811-02	1811 Modification	-	M1875323	HARNESS:MAIN:FUSING	M1875331	HARNESS:MAIN:FUSING	E4(1/1)		1	X/O			
201811-03	1811 Modification	-	M1872784	MANUAL FEED UNIT:ASS'Y	M1872786	MANUAL FEED UNIT:ASS'Y	U002	143	1	O/O			
201810-01	1810 Modification	-			M1872785	BRACKET:STAY:PAPER FEED:RI	U002_S003	142	1				

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-				GHT							
201810-02	1810 Modification	-			G0523663	SHAFT:SHEET:TRANSPORT	U013	42	6				
201809-01	1809 Modification	-	M1872656	END FENCE:500 TYPE:ASS'Y	M1872646	END FENCE:500 TYPE:ASS'Y	U002_S001_S001	141	1	O/O			
201809-02	1809 Modification	-			M1874302	TORSION SPRING:EXIT:FUSING	U006_S001	73	1				
					M1874302	TORSION SPRING:EXIT:FUSING	U006_S002	73	1				
					M1874302	TORSION SPRING:EXIT:FUSING	U006_S003	73	1				
					M1874302	TORSION SPRING:EXIT:FUSING	U006_S004	73	1				
201807-01	1807 Modification	-	M1874426	SPRING PLATE:ROLLER:REVERSE	M1874427	SPRING PLATE:ROLLER:REVERSE:500	U007	41	4	X/O			
201803-01	1803 Modification	-	M1872701	MANUAL FEED UNIT:ASS'Y	M1872784	MANUAL FEED UNIT:ASS'Y	U002	140	1	O/O			
201803-02	1803 Modification	-	M1873360	CONNECTOR:ID_CHIP	M1873362	CONNECTOR:ID_CHIP:2	U013	41	2	O/O			
201802-01	1802 Modification	-	M1874246	HOT ROLLER	M1874247	HOT ROLLER	U006_S001	72	1	O/O			
			M1874246	HOT ROLLER	M1874247	HOT ROLLER	U006_S002	72	1	O/O			
			M1874246	HOT ROLLER	M1874247	HOT ROLLER	U006_S003	72	1	O/O			
			M1874246	HOT ROLLER	M1874247	HOT ROLLER	U006_S004	72	1	O/O			
201711-01	1711 Modification	-	M1875433	HARNESS:4LINE:OPERATION SUB-UNIT	M1875435	HARNESS:4LINE:OPERATION SUB-UNIT	C10(1/1)		1	O/O			
201709-01	1709 Modification	-	M1872805	STAY:PAPER FEED	M1872804	STAY:PAPER FEED	U002	139	1	O/O			
201708-01	1708 Modification	A	M1873824	SHEET:GUIDE:R	M1873818	SHEET:GUIDE:R	U002	138	1	X/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
				EGISTRATION R OLLER:UPPER L EFT		EGISTRATION R OLLER:UPPER L EFT							
201708-02	1708 Modification	A	M1873825	SHEET:GUIDE:R EGISTRATION R OLLER:UPPER R IGHT	M1873817	SHEET:GUIDE:R EGISTRATION R OLLER:UPPER R IGHT	U002	137	1	X/O			
201707-01	1707 Modification	-	M1871273	COVER:EXIT:INN ER BACK	M1871275	COVER:EXIT:INN ER BACK	U001	31	1	O/O			
201707-02	1707 Modification	-	M1874252	BRACKET:HEAT ER:LEFT	M1874262	BRACKET:HEAT ER:LEFT	U006_S001	71	1	X/O			
							U006_S002	71	1				
							U006_S003	71	1				
							U006_S004	71	1				
201707-03	1707 Modification	-	M1874241	HOT ROLLER	M1874246	HOT ROLLER	U006_S001	70	1	O/O			
			M1874241	HOT ROLLER	M1874246	HOT ROLLER	U006_S002	70	1	O/O			
			M1874241	HOT ROLLER	M1874246	HOT ROLLER	U006_S003	70	1	O/O			
			M1874241	HOT ROLLER	M1874246	HOT ROLLER	U006_S004		1	O/O			
201705-01	1705 Modification	-	M1874432	FEELER:EXIT:OV ERFLOW	M1874436	FEELER:EXIT:OV ERFLOW	U007	19	1	X/O			
201705-02	1705 Modification	-			M1871944	PIN:HINGE	U004	17	2				
201702-01	1702 Modification	-			M1871921	HINGE:LED:PEE N	U004	16	1				
201607-01	1607 Modification	A	M1871261	COVER:RIGHT	M1871361	COVER:RIGHT	U001	8	1	X/X	X/O		
201607-02	1607 Modification	A			M1871365	COVER:LOUVER	U001	29	1		X/O		
201601-01	1601 Modification	-			11500478	(-TWN):POWER SUPPLY CODE:1 25V:15A	U014	16	1				
201601-02	1601 Modification	-			AZ230267	(-NA-TWN):POW ER SUPPLY UNIT :DOM/NA:674.6W	U012	14	1				

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201601-03	1601 Modification	-			G1085107	LEFT GUIDE 1	U012	40	1				
201601-04	1601 Modification	-			G1085108	RIGHT GUIDE 1	U012	41	1				
201601-05	1601 Modification	-			M1871415	(-TWN):OPERATION PANEL:ASS'Y	U011	3	1				
201601-06	1601 Modification	-			M1872652	(-EU/-CHN/-TWN):DECAL:DIAL:PAPER SIZE SENSOR	U002	57	1				
201601-07	1601 Modification	-			M1873386	DECAL:CAUTION:TERMINAL:TONER CARTRIDGE	U013	40	1				
201601-08	1601 Modification	-			M1874019	(-TWN):FUSING UNIT	U006_S004	66	1				
201601-09	1601 Modification	-			M1874209	(-TWN):DRAWER:FUSING	U006_S004	68	1				
201601-10	1601 Modification	-			M1874259	(-TWN):HEATER:844W:107V	U006_S004	69	1				
201601-11	1601 Modification	-			M1875876	(-EU/-CHN):SHEET:INSULATION	U012	42	2				
201601-12	1601 Modification	-			M1875881	SEAL:BLOCK LIGHT:SENSOR:TONER END SENSOR	U012_S001_S001	43	1				
201601-13	1601 Modification	-			M1874145	CLEANING ROLLER:ASS'Y	U006_S001	67	1				
					M1874145	CLEANING ROLLER:ASS'Y	U006_S002	67	1				
					M1874145	CLEANING ROLLER:ASS'Y	U006_S003	67	1				
					M1874145	CLEANING ROLL	U006_S004	67	1				

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-				ER:ASS'Y							
201509-01	1509 Modification	-	M1874231	STRIPPER PAWL S:HOT ROLLER	M1874232	STRIPPER PAWL S:HOT ROLLER	U006_S001	46	5	X/O			
							U006_S002	46	5				
							U006_S003	46	5				
							U006_S004	46	5				
201509-02	1509 Modification	A	M1871066	GUIDE:FUSING:R IGHT UPPER	M1871086	GUIDE:FUSING:R IGHT UPPER	U013	23	1	X/X			
201509-03	1509 Modification	A	M1871077	GUIDE:FUSING:L EFT UPPER	M1871087	GUIDE:FUSING:L EFT UPPER	U013	32	1	X/X			
201510-01	1510 Modification	-	M1874423	SPRING PLATE: ROLLER:REVER SE	M1874426	SPRING PLATE: ROLLER:REVER SE	U007	16	4	X/O			
201511-01	1511 Modification	-	M1871297	SHEET:COVER:A			U001	24	2				
201511-02	1511 Modification	-	M1871298	SHEET:COVER:B			U001	25	14				
201511-03	1511 Modification	-			M1872610	SEPARATOR:AS S'Y	U002_S002 _S001	136	1				

