

Model SH-P1a/b  
(M020/M021)  
PARTS CATALOG

First edition, July 2011

Ricoh Company, LTD.

**Model SH-P1a/b (M020/M021)**

**PARTS CATALOG**

This catalog gives the numbers and names of parts on this machine.

|                                    |                    |
|------------------------------------|--------------------|
| <b>Model SH-P1a/b</b>              | <b>(M020/M021)</b> |
| <b>Paper Feed Unit TK1120/1130</b> | <b>(M386/M389)</b> |
| <b>Controller Option</b>           | <b>(M020/M021)</b> |

Model SH-P1a/b  
(M020/M021)

## **Model SH-P1a/b (M020/M021)**

### **PARTS CATALOG**

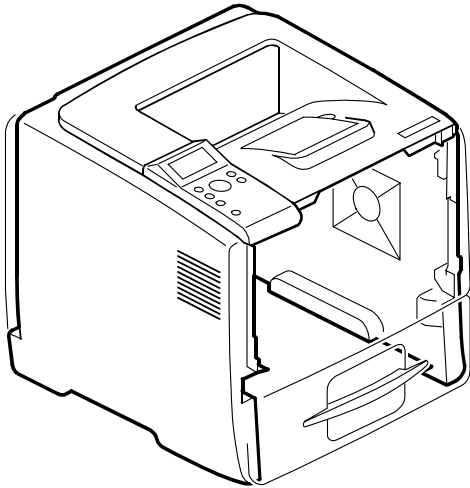
This catalog gives the numbers and names of parts on this machine.

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**July 27, 2011**

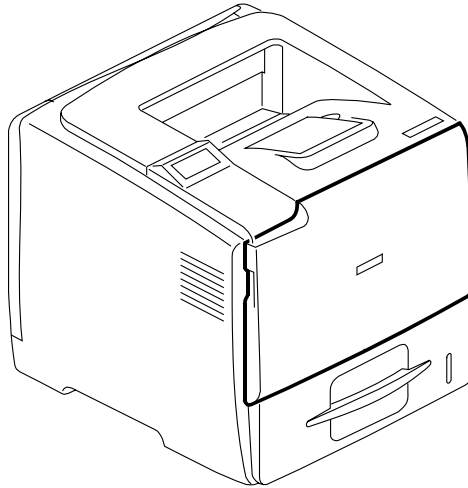
## LOCATIONS OF UNITS

1. Exterior 1 (M020/M021)



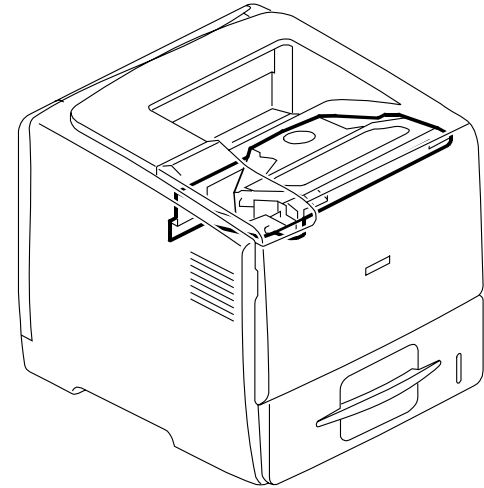
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2. Exterior 2 (M020/M021)



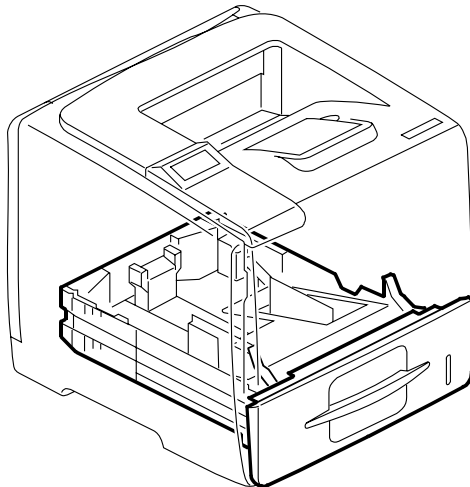
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3. Laser Unit (M020/M021)



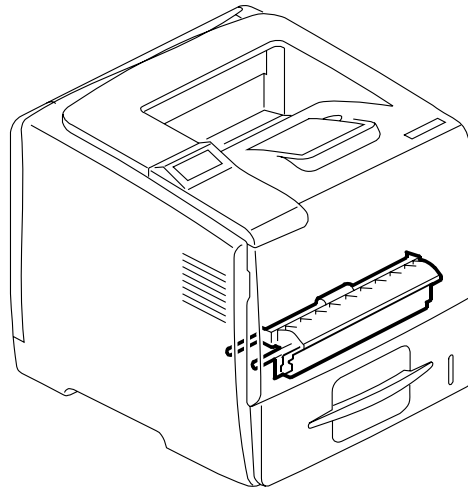
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4. Paper Tray (M020/M021)



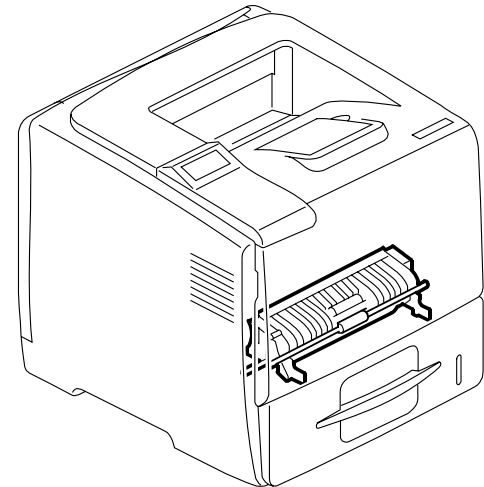
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5. Paper Feed 1 (M020/M021)



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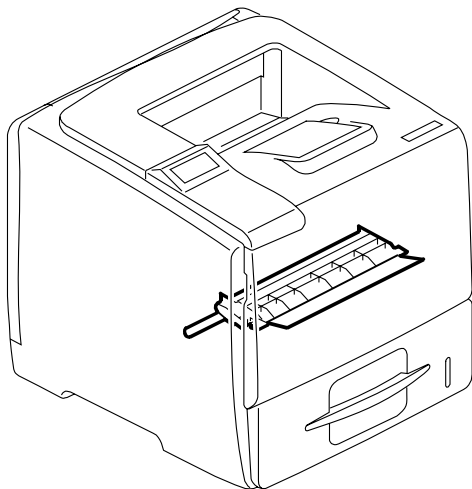
6. Paper Feed 2 (M020/M021)



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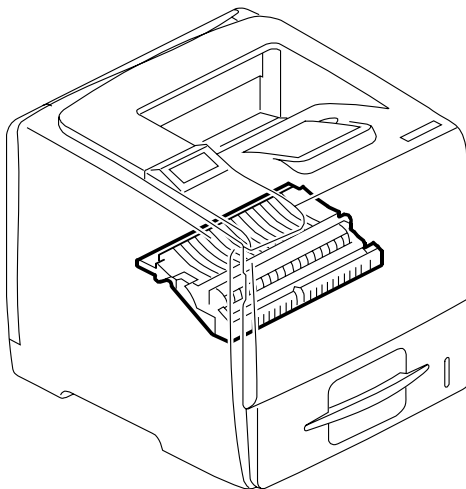
## LOCATIONS OF UNITS

7. Paper Regist (M020/M021)



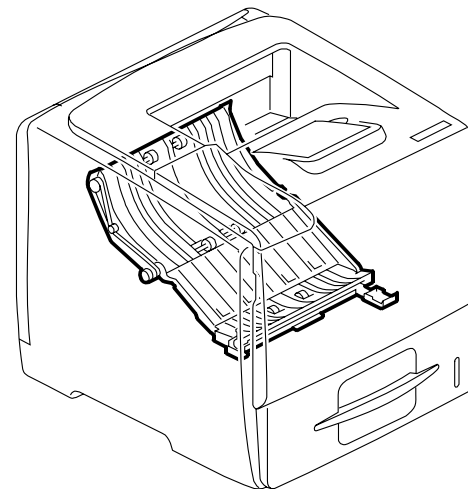
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8. Paper Transfer 1 (M020/M021)



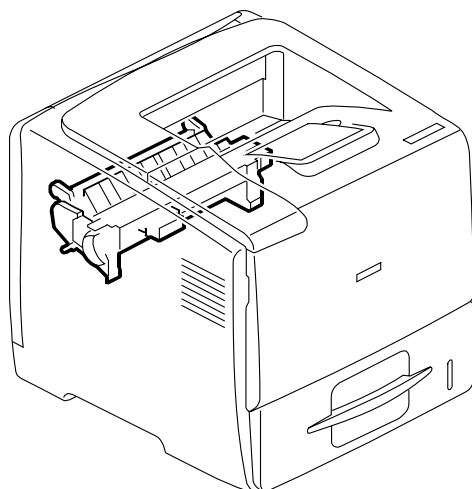
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9. Paper Transfer 2 (M020/M021)



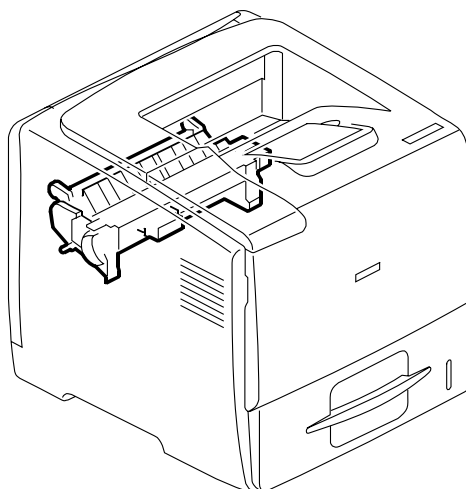
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10. Fusing Unit 1 (M020/M021)



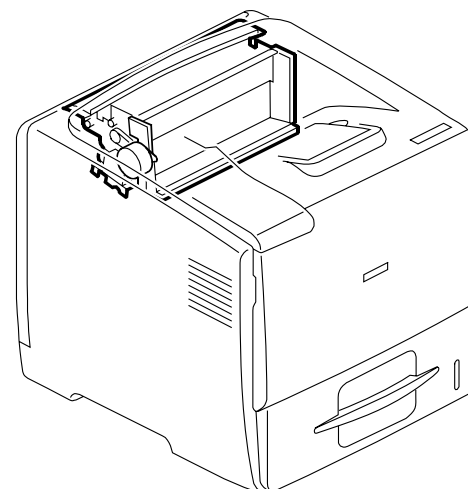
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11. Fusing Unit 2 (M020/M021)



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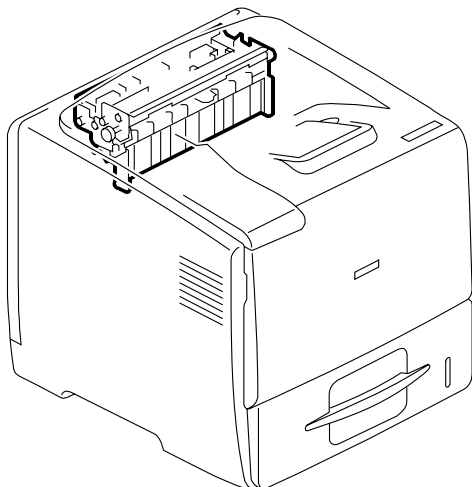
12. Paper Exit 1 (M020/M021)



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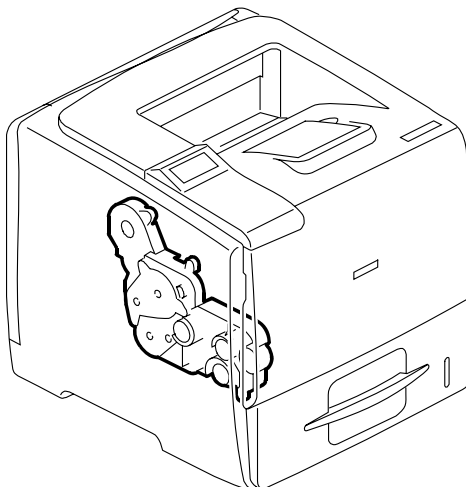
## LOCATIONS OF UNITS

13. Paper Exit 2 (M020/M021)



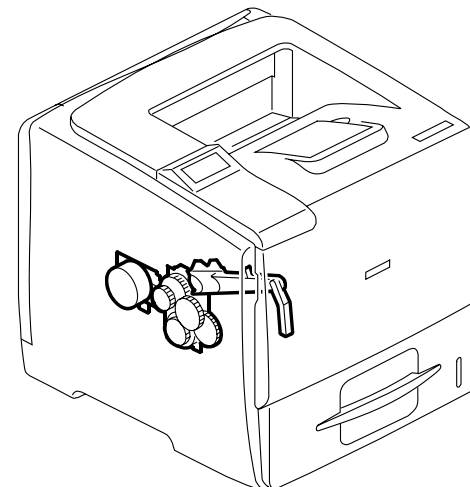
See Page 31

14. Drive Section 1 (M020/M021)



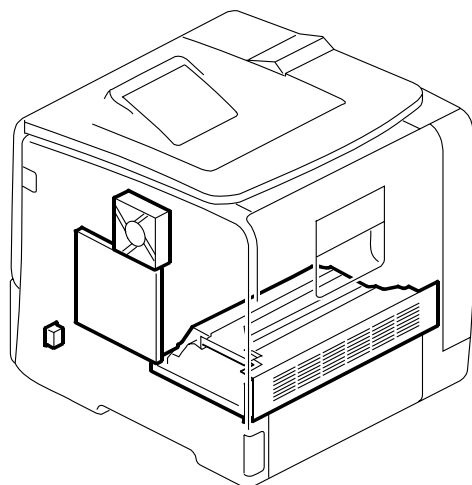
See Page 33

15. Drive Section 2 (M020/M021)



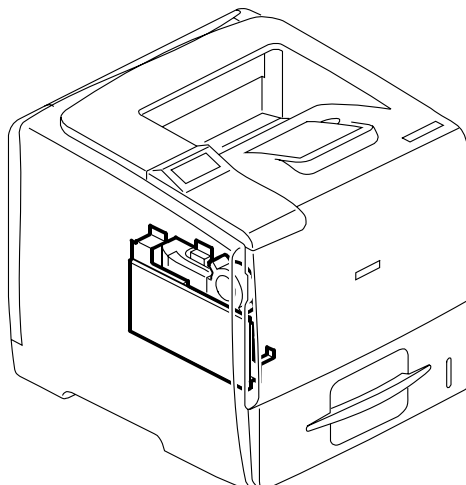
See Page 35

16. Electrical Section 1 (M020/M021)



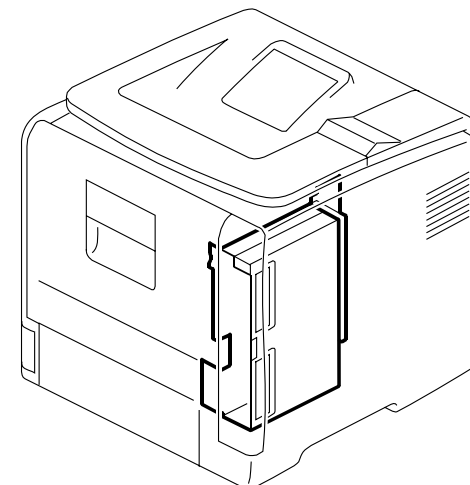
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17. Electrical Section 2 (M020/M021)



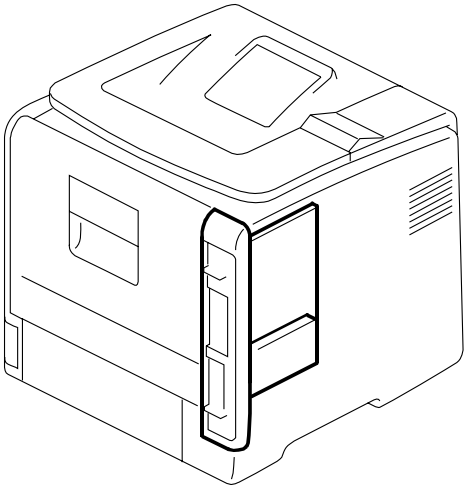
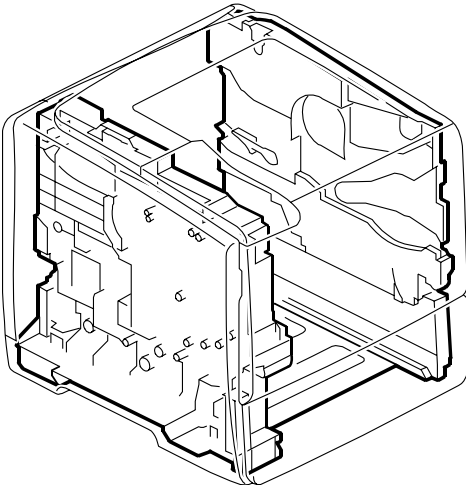
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18. Electrical Section 3 (M020/M021)

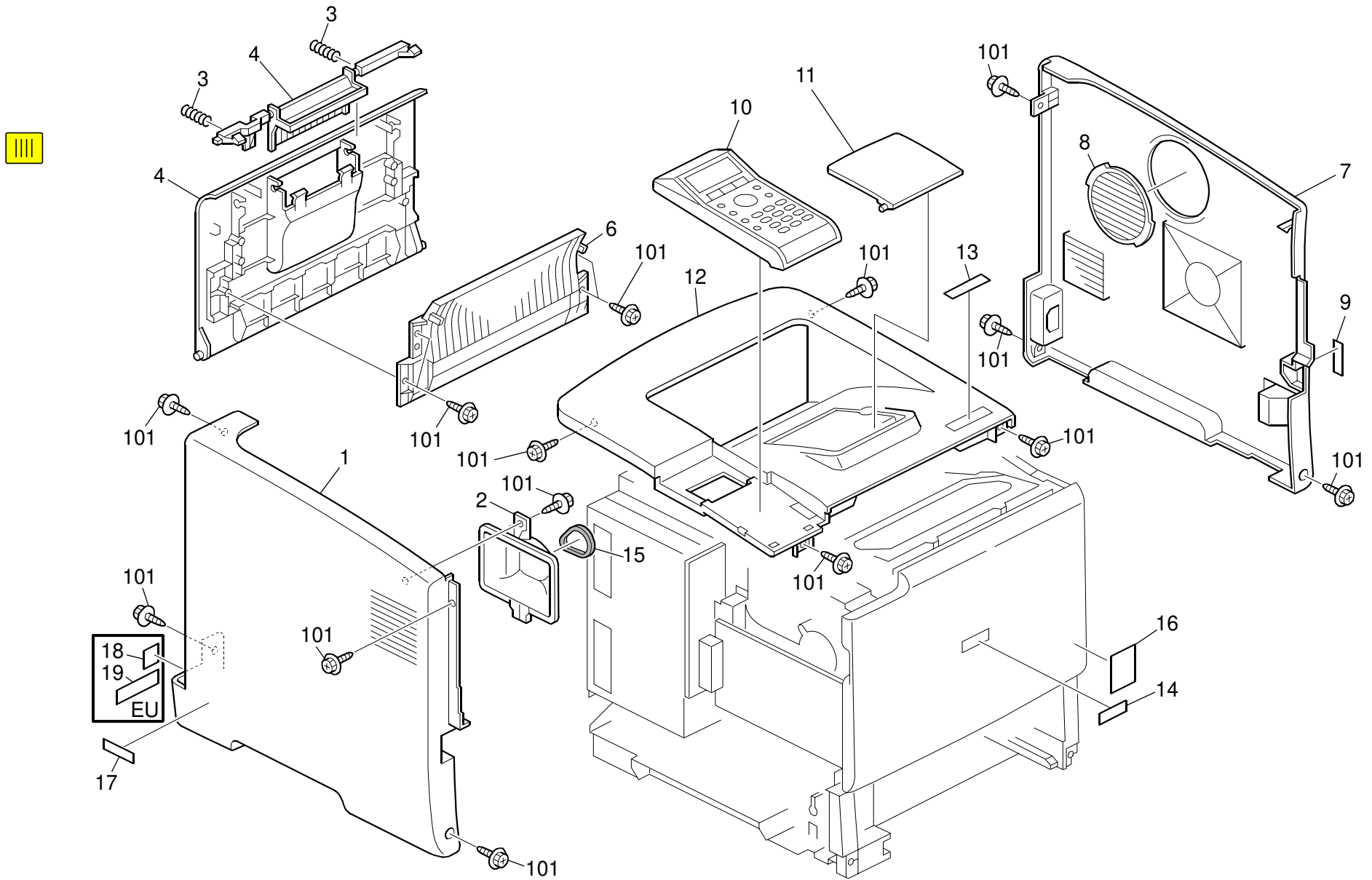


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**LOCATIONS OF UNITS**

|                                                                                                                                                                |                                                                                                                                                               |  |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------|--|
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|                                                                                                                                                                |                                                                                                                                                               |  |

## 1.Exterior 1 (M020/M021)

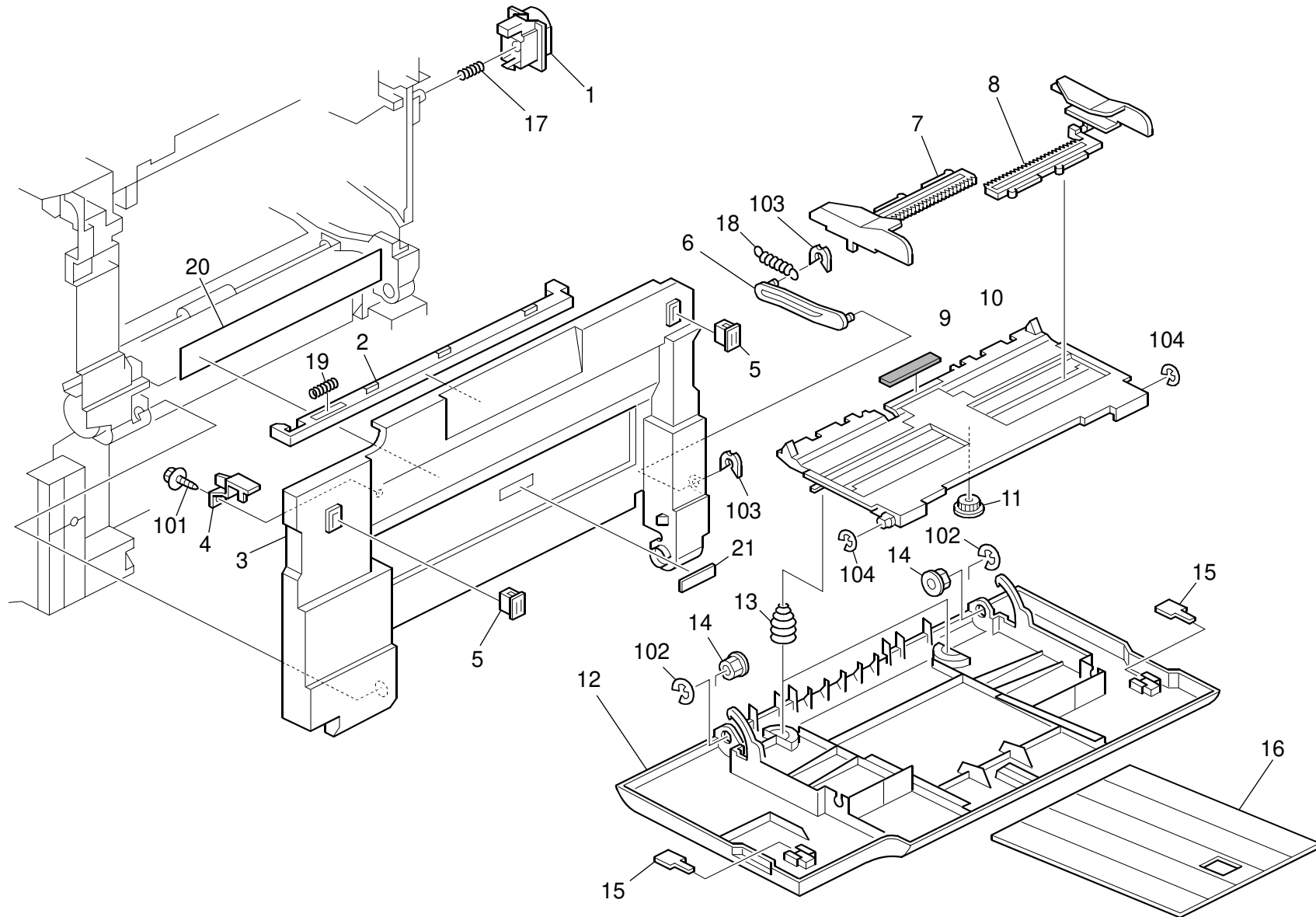


## 1.Exterior 1 (M020/M021)

| Index No. | Part No.  | Description                  | Q'ty Per Assembly |
|-----------|-----------|------------------------------|-------------------|
| 1         | M021 1214 | Cover:Left:NA                | 1                 |
| 1         | M021 1213 | Cover:Left:EU                | 1                 |
| 2         | M021 1263 | Duct:Cover:Left              | 1                 |
| 3         | A250 1388 | Spring                       | 2                 |
| 4         | M021 4473 | Lever:Exit:P                 | 1                 |
| 5         | M021 1275 | Cover:Rear                   | 1                 |
| 6         | M021 4472 | Guide:Reverse:Exit           | 1                 |
| 7         | M021 1228 | Cover:Right:NA               | 1                 |
| 7         | M021 1227 | Cover:Right:EU               | 1                 |
| 8         | M021 1282 | Louver                       | 1                 |
| 9         | M052 6936 | Decal:Main SW:NA:P           | 1                 |
| 9         | M052 6937 | Decal:Main SW:EU:P           | 1                 |
| 10        | M021 1401 | Operation Sub-unit:EXP:Ass'y | 1                 |
| 11        | M021 1236 | Guide:Slide:Exit:NA          | 1                 |
| 11        | M021 1235 | Guide:Slide:Exit:EU          | 1                 |
| 12        | M021 1219 | Cover:Upper:Middle:NA        | 1                 |
| 12        | M021 1218 | Cover:Upper:Middle:EU        | 1                 |
| 13        | M020 6641 | Model Name Plate:M020:RIC    | 1                 |
| 13        | M021 6641 | Model Name Plate:M021:RIC    | 1                 |
| 14        | M052 1210 | Plate:Logo:RIC               | 1                 |
| 15        | M021 1264 | Cushion:Duct:P               | 1                 |
| 16        | GA00 3245 | Decal:Energy Star:PS3:ABS    | 1                 |
| 17        | M052 6938 | Decal:Caution:Weight:P       | 1                 |
| 18        | B121 7450 | Decal:WEEE:EU                | 1                 |
| 19        | AA00 0267 | Decal:Earth:NE:ABS           | 1                 |

| Index No. | Part No.   | Description          | Q'ty Per Assembly |
|-----------|------------|----------------------|-------------------|
| 101       | 0450 3008N | Tapping Screw - M3x8 |                   |

## 2.Exterior 2 (M020/M021)

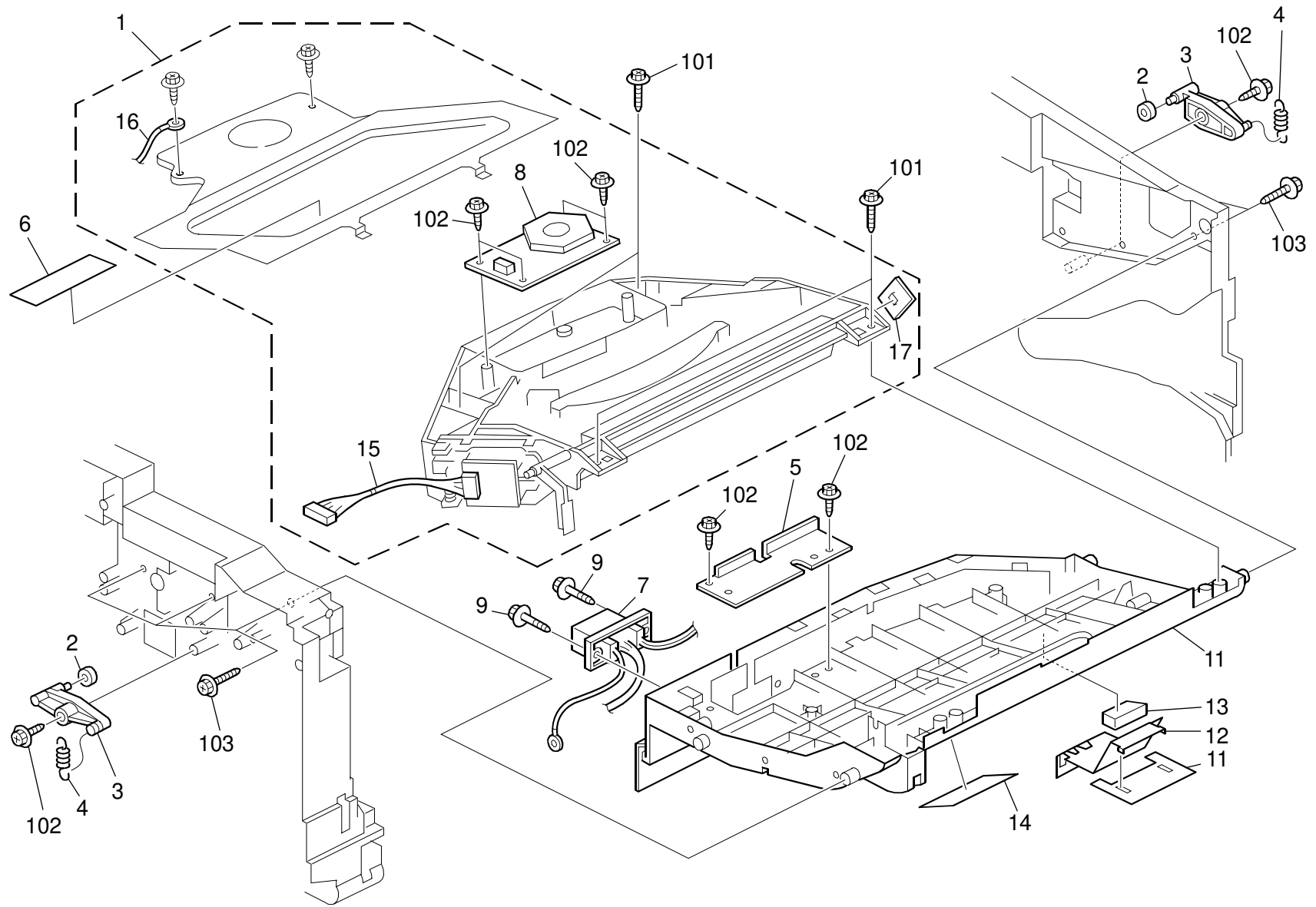


## 2.Exterior 2 (M020/M021)

| Index No. | Part No.  | Description                   | Q'ty Per Assembly |
|-----------|-----------|-------------------------------|-------------------|
| 1         | M021 1268 | Button:Door:Lever             | 1                 |
| 2         | M021 1250 | Lever:Door                    | 1                 |
| 3         | M021 1251 | Door:Front                    | 1                 |
| 3         | M021 1201 | Door:Front:EU                 | 1                 |
| 4         | M021 1254 | Feeler:Shutter                | 1                 |
| 5         | AA02 1031 | Magnetic Catch                | 2                 |
| 6         | M052 2026 | Link:Door:Front               | 1                 |
| 7         | M021 2753 | Side Fence:Manual Feed:Left   | 1                 |
| 8         | M021 2752 | Side Fence:Manual Feed:Right  | 1                 |
| 9         | G555 3069 | Pad:Base                      | 1                 |
| 10        | M021 2751 | Base:Manual Feed              | 1                 |
| 11        | M021 2758 | Gear:Side Fence               | 1                 |
| 12        | M021 2756 | Cover:Front                   | 1                 |
| 13        | G052 3278 | Spring - Bypass               | 2                 |
| 14        | M021 2771 | Hinge:Cover:Manual Feed       | 2                 |
| 15        | B039 1361 | Magnet Catch                  | 2                 |
| 16        | M021 2755 | Extension Tray:Manual Feed    | 1                 |
| 17        | M021 1256 | Coil Spring:Button:Door       | 1                 |
| 18        | M052 2028 | Coil Spring:Link              | 1                 |
| 19        | M052 2027 | Compression Spring:Door:Lever | 1                 |
| 20        | M052 6922 | DecalL:Jam:Repair             | 1                 |
| 21        | M052 1211 | Decal:Logo:RIC                | 1                 |

| Index No. | Part No.   | Description          | Q'ty Per Assembly |
|-----------|------------|----------------------|-------------------|
| 101       | 0450 3008N | Tapping Screw - M3x8 |                   |
| 102       | 0720 0080G | C-ring - M8          |                   |
| 103       | 0805 0089  | Retaining Ring - M4  |                   |
| 104       | 0720 0040E | Retaining Ring - M4  |                   |

### 3.Laser Unit (M020/M021)

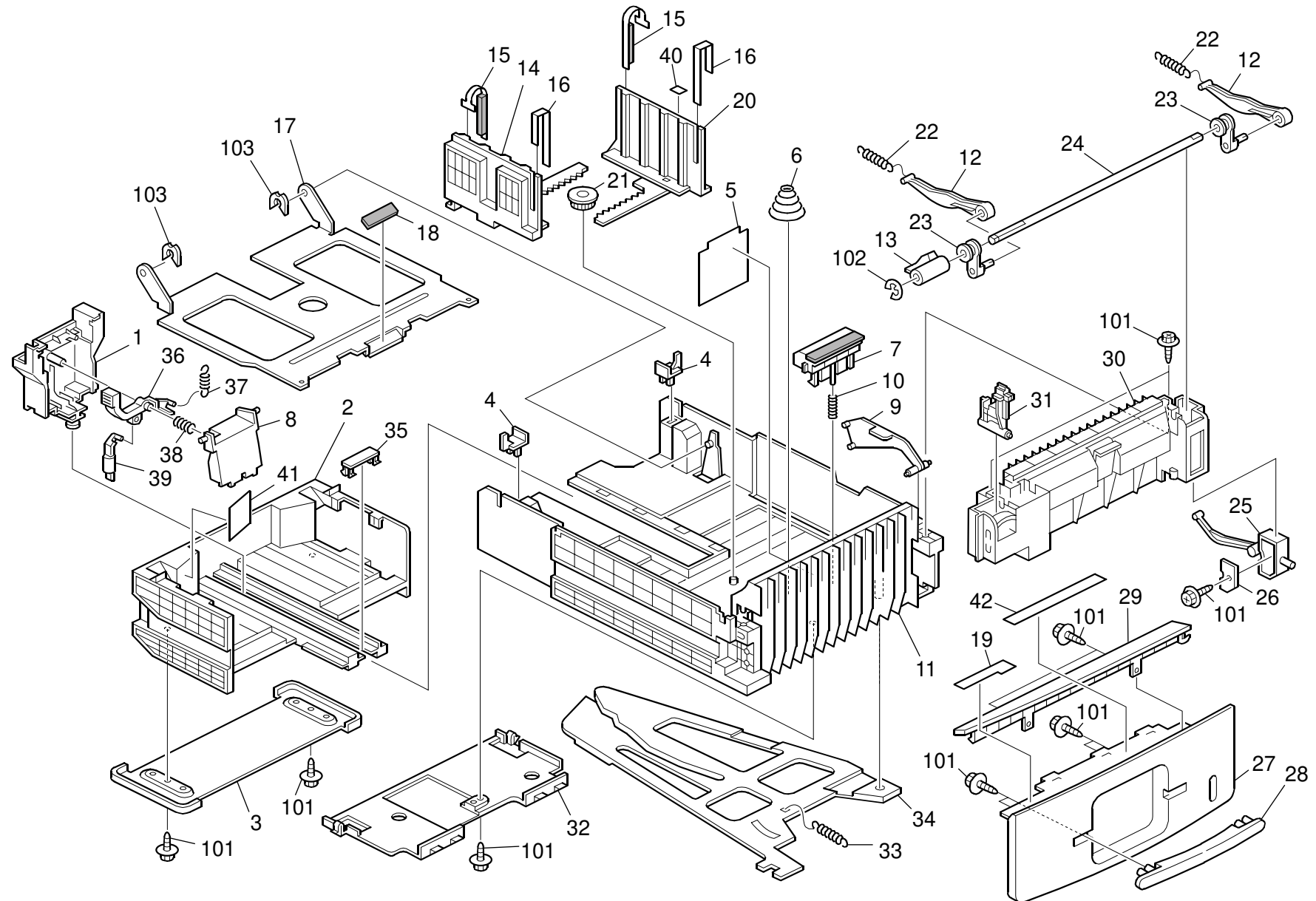


### 3.Laser Unit (M020/M021)

| Index No. | Part No.  | Description                                | Q'ty Per Assembly |
|-----------|-----------|--------------------------------------------|-------------------|
| 1         | M001 1904 | Imaging Unit                               | 1                 |
| 2         | M021 3345 | Roller:Guide                               | 2                 |
| 3         | M021 1052 | Tightener:AIO                              | 2                 |
| 4         | M021 1054 | Coil Spring:Tightener:AIO                  | 2                 |
| 5         | M052 1051 | Cover:Stay:LSU                             | 1                 |
| 6         | G111 1910 | Caution Decal - Laser                      | 1                 |
| 7         | M052 5444 | Drawer:Fusing Sub-Unit:Set Sensor:NA       | 1                 |
| 7         | M052 5445 | Drawer:Fusing Sub-Unit:Set Sensor:EU       | 1                 |
| 8         | GX06 0029 | Polygon Scanner Motor:DC24V 24W            | 1                 |
| 9         | M052 1070 | Screw:Drawer:Fusing                        | 2                 |
| 10        | M021 1070 | Stay:LSU                                   | 1                 |
| 11        | M052 1095 | Guide:Sheet:Block:Laser                    | 1                 |
| 12        | M052 1094 | Sheet:Block:Laser                          | 1                 |
| 13        | M052 1096 | Support:Sheet:Block:Laser                  | 1                 |
| 14        | M052 6923 | Decal:High Temperature:<br>Fixation Roller | 1                 |
| 15        | M021 5413 | M/H Ass'y:LDD                              | 1                 |
| 16        | G168 5403 | Harness:Polygon Mirror:Syncdetector:Board  | 1                 |
| 17        | G052 5060 | Syncronization Detector                    | 1                 |

| Index No. | Part No.   | Description           | Q'ty Per Assembly |
|-----------|------------|-----------------------|-------------------|
| 101       | 0450 3012N | Tapping Screw:3x12    |                   |
| 102       | 0450 3008N | Tapping Screw - M3x8  |                   |
| 103       | 0450 3010N | Tapping Screw - M3x10 |                   |

## 4.Paper Tray (M020/M021)

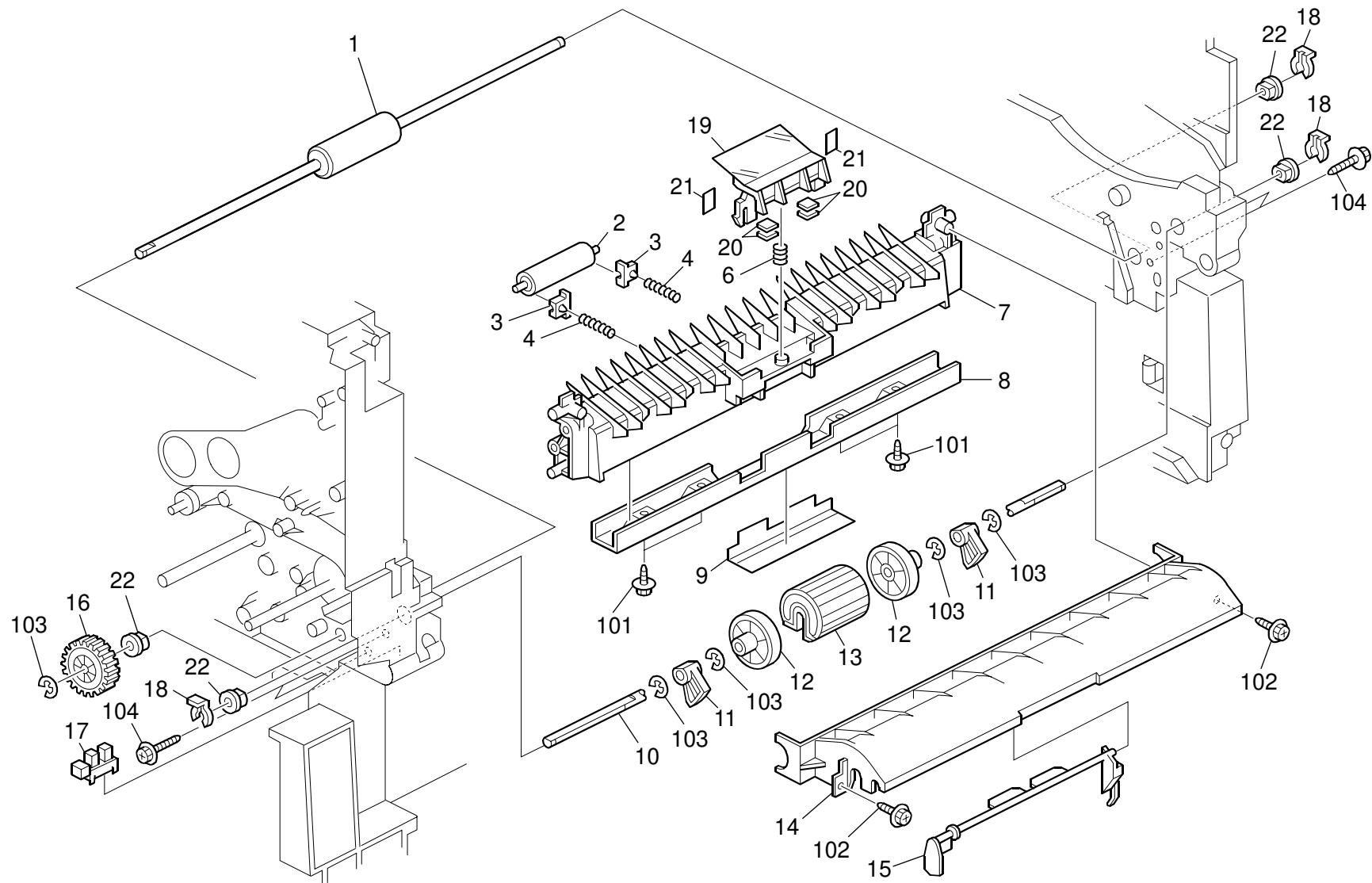


#### 4.Paper Tray (M020/M021)

| Index No. | Part No.  | Description                           | Q'ty Per Assembly |
|-----------|-----------|---------------------------------------|-------------------|
| 1         | M021 2565 | Base End Fence                        | 1                 |
| 2         | M021 2551 | Rear Tray Paper Feed                  | 1                 |
| 3         | M021 2552 | Supporting Plate:Rear Tray            | 1                 |
| 4         | M021 2609 | Stopper:Rear Tray                     | 2                 |
| 5         | M021 2603 | Sheet:Holder:Paper Tray               | 1                 |
| 6         | G102 2817 | Compression Spring:Tray Bottom Plate  | 1                 |
| 7         | G096 3066 | Friction Pad Adhesion                 | 1                 |
| 8         | M021 2568 | Pressure Plate:End Fence              | 1                 |
| 9         | M052 2605 | Feeler Paper Volume Bottom Plate Tray | 1                 |
| 10        | M021 2674 | Compression Spring Separation         | 1                 |
| 11        | M021 2601 | Front Tray:Paper Fedd                 | 1                 |
| 12        | M021 2575 | Arm Pressuer Paper Tray               | 2                 |
| 13        | M021 2576 | Change Feeler:Pressuer:Paper Tray     | 1                 |
| 14        | M021 2665 | Side Fence:Left                       | 1                 |
| 15        | M021 2613 | Seal:Side Fence:Rear                  | 2                 |
| 16        | M021 2614 | Seal:Side Fence:Front                 | 2                 |
| 17        | M021 2658 | Tray Bottom Plate                     | 1                 |
| 18        | M021 2657 | Pad:Bottom Plate:Tray                 | 1                 |
| 19        | M052 6930 | Decal:Paper Pressure:Lever            | 1                 |
| 20        | M021 2656 | Side Fence:Right                      | 1                 |
| 21        | B090 2869 | Gear - 16Z                            | 1                 |
| 22        | G096 3083 | Spring Tension                        | 2                 |
| 23        | M021 2577 | Cam:Pressure:Paper Tray               | 2                 |
| 24        | M021 2574 | Shaft:Pressure:Paper Tray             | 1                 |
| 25        | M021 2581 | Indicator:Paper Volume:Bottom Plate   | 1                 |
| 26        | M021 2582 | Weight:Indicator:Paper Volume         | 1                 |
| 27        | M021 2591 | Cover:Paper Tray:Front                | 1                 |
| 28        | M052 2592 | Handle:Paper Tray:Front               | 1                 |
| 29        | M021 2593 | Cover:Paper Tray:Front Upper          | 1                 |
| 30        | M021 2572 | Guide:Paper Pressure:Tray             | 1                 |
| 31        | M021 2573 | Change Lever:Pressure:Tray            | 1                 |
| 32        | M021 2654 | Cover:Paper Size Sensing Plate:Tray   | 1                 |
| 33        | M021 2655 | Spring:Paper Size Sensing Plate:Tray  | 1                 |
| 34        | M021 2652 | Plate:Paper Size Sensing:Tray         | 1                 |
| 35        | M021 2553 | Cap:Paper Tray                        | 1                 |

| Index No. | Part No.   | Description                       | Q'ty Per Assembly |
|-----------|------------|-----------------------------------|-------------------|
| 36        | M052 2569  | Tension Spring End Fence          | 1                 |
| 37        | G096 3090  | End Fence Tension Spring 12N      | 1                 |
| 38        | G096 3089  | End Fence Compression Spring 3.5N | 1                 |
| 39        | M021 2567  | Protection:End Fence              | 1                 |
| 40        | M052 2653  | Decal:Operating Arrow Direction   | 1                 |
| 41        | M052 6933  | Decal:Operating Explanation       | 1                 |
| 42        | M052 6932  | Decal:Paper Setting               | 1                 |
| 101       | 0450 3008N | Tapping Screw - M3x8              |                   |
| 102       | 0720 0040E | Retaining Ring - M4               |                   |
| 103       | 0805 0089  | Retaining Ring - M4               |                   |

## 5. Paper Feed 1 (M020/M021)

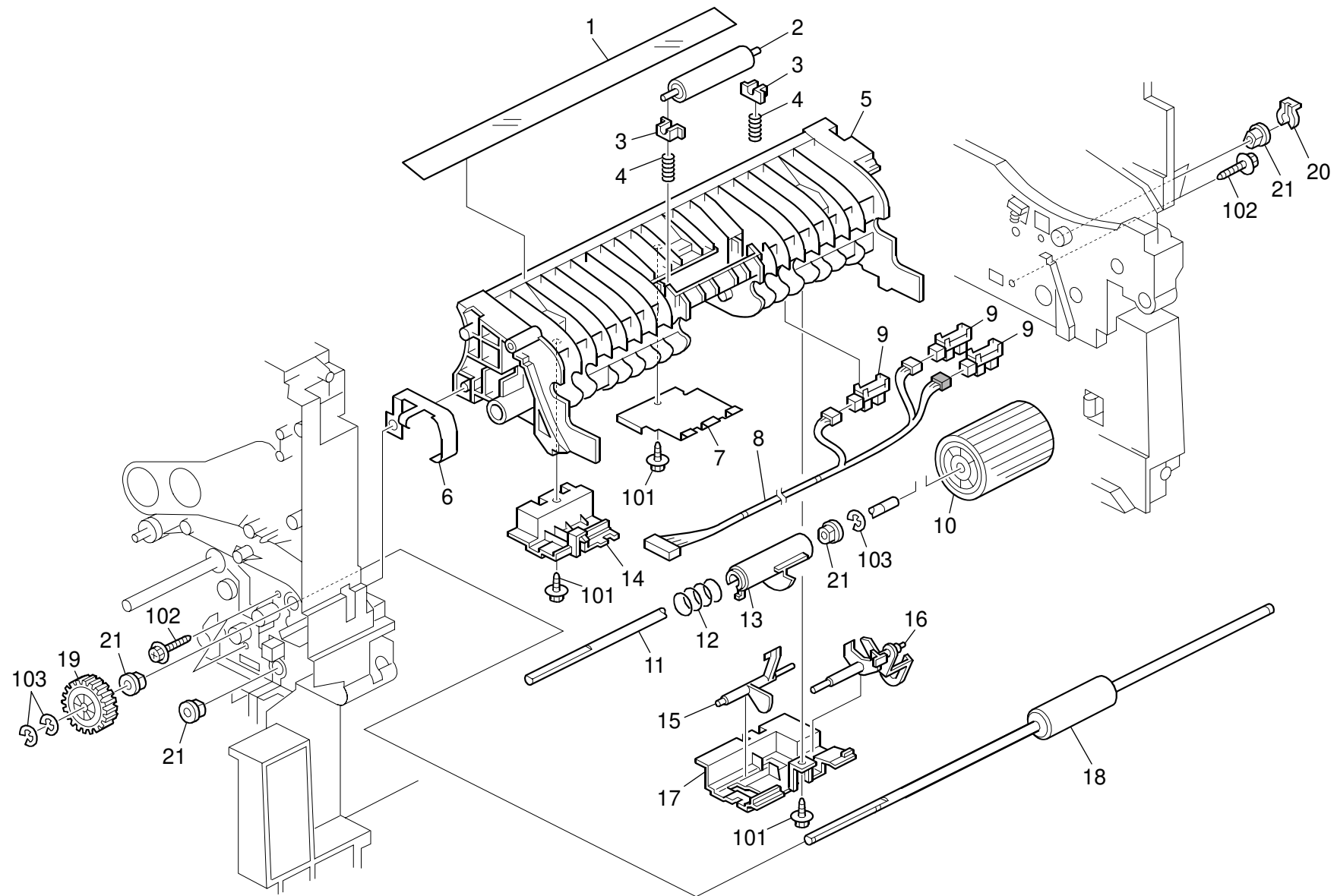


## 5.Paper Feed 1 (M020/M021)

| Index No. | Part No.  | Description                               | Q'ty Per Assembly |
|-----------|-----------|-------------------------------------------|-------------------|
| 1         | M021 2831 | Roller:Connecting:Lower                   | 1                 |
| 2         | B090 2742 | Roller:Pull Out:Option Tray               | 1                 |
| 3         | AA08 2144 | Bushing - 8x12x7                          | 2                 |
| 4         | AA06 3399 | Spring - Vertical Transport               | 2                 |
| 5         | M021 2711 | Holder:Friction Pad:Manual Feed           | 1                 |
| 6         | M021 2763 | Compression Spring:Separation:Manual Feed | 1                 |
| 7         | M021 2701 | Stay:Manual Feed                          | 1                 |
| 8         | M021 2702 | Supporting Plate:Stay:Manual Feed         | 1                 |
| 9         | M021 2717 | Mylar:Say:Manual Feed                     | 1                 |
| 10        | M021 2730 | Shaft:Roller:Manual Feed:Ass'y            | 1                 |
| 11        | M021 2722 | Cam:Shaft:Manual Feed                     | 2                 |
| 12        | M021 2724 | Roller:Guide:Manual Feed                  | 2                 |
| 13        | GF03 1003 | Paper Feed Roller:MM30                    | 1                 |
| 14        | M021 2762 | Frame:Manual Feed                         | 1                 |
| 15        | M021 2769 | Feeler:Manual Feed                        | 1                 |
| 16        | M021 2833 | Gear:Connecting:Roller                    | 1                 |
| 17        | AW02 0141 | Photointerruptor                          | 1                 |
| 18        | 5447 2681 | Snap Ring                                 | 3                 |
| 19        | M021 2712 | Mylar Holder:Friction Pad:Manual Feed     | 1                 |
| 20        | M021 2713 | Balancer:Friction Pad:Manual Feed         | 4                 |
| 21        | M052 2714 | Rear Mylar Holder:Friction Pad:           | 2                 |
| 22        | AA08 2118 | Bushing - 6mm                             | 2                 |

| Index No. | Part No.   | Description           | Q'ty Per Assembly |
|-----------|------------|-----------------------|-------------------|
| 101       | 0450 3008N | Tapping Screw - M3x8  |                   |
| 102       | 0450 3010N | Tapping Screw - M3x10 |                   |
| 103       | 0720 0040E | Retaining Ring - M4   |                   |
| 104       | 0450 3012N | Tapping Screw:3x12    |                   |

## 6.Paper Feed 2 (M020/M021)

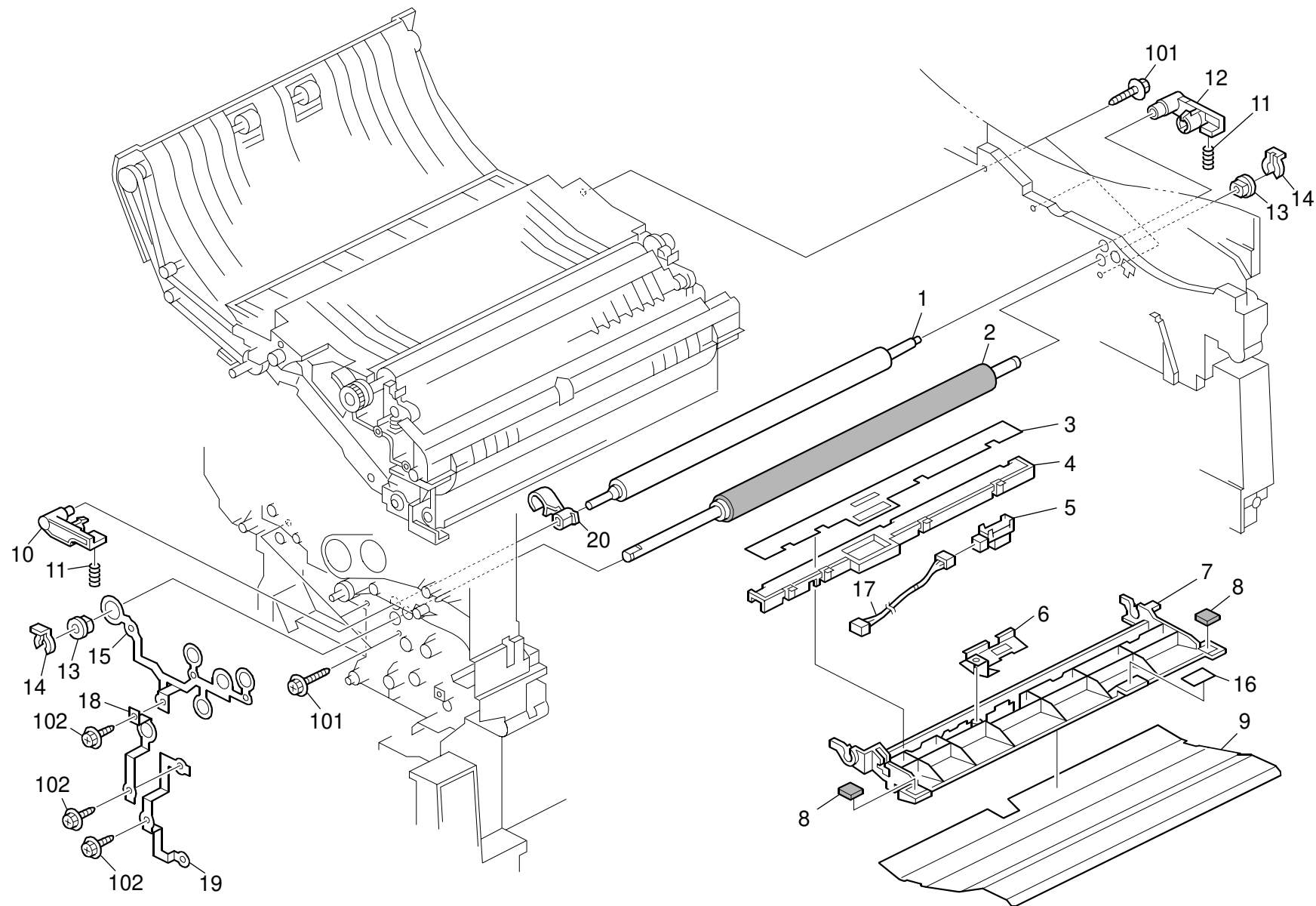


## 6.Paper Feed 2 (M020/M021)

| Index No. | Part No.  | Description                          | Q'ty Per Assembly |
|-----------|-----------|--------------------------------------|-------------------|
| 1         | M021 2804 | Guide Mylar:Feed Stay:Upper          | 1                 |
| 2         | B090 2742 | Roller:Pull Out:Option Tray          | 1                 |
| 3         | AA08 0249 | Bushing - Vertical Transport         | 2                 |
| 4         | M052 2826 | Compression Spring:                  |                   |
|           |           | Connecting Roller:Driven             | 2                 |
| 5         | M021 2801 | Stay:Paper Feed                      | 1                 |
| 6         | M021 2813 | Ground Plate:Paper Tray:Stay         | 1                 |
| 7         | M021 2815 | Shield Plate:Paper Feed              | 1                 |
| 8         | M052 5424 | M/H Ass'y:Tray                       | 1                 |
| 9         | AW02 0141 | Photointerruptor                     | 3                 |
| 10        | G052 3103 | Paper Feed Roller                    | 1                 |
| 11        | M021 2814 | Shaft:Paper Feed                     | 1                 |
| 12        | M021 2816 | Compression Spring:Lever:Feed Roller | 1                 |
| 13        | M021 2803 | Lever Release Feed Roller            | 1                 |
| 14        | M021 2810 | Cover:Stay:Left                      | 1                 |
| 15        | M021 2808 | Feeler:Paper End Sensor:Stay         | 1                 |
| 16        | M021 2809 | Feeler:Paper Volume:Stay             | 1                 |
| 17        | M021 2811 | Cover:Stay:Right                     | 1                 |
| 18        | M021 2832 | Roller:Connecting:Upper              | 1                 |
| 19        | M021 2833 | Gear:Connecting:Roller               | 1                 |
| 20        | 5447 2681 | Snap Ring                            | 1                 |
| 21        | AA08 2118 | Bushing - 6mm                        | 2                 |

| Index No. | Part No.   | Description           | Q'ty Per Assembly |
|-----------|------------|-----------------------|-------------------|
| 101       | 0450 3010N | Tapping Screw - M3x10 |                   |
| 102       | 0450 3012N | Tapping Screw:3x12    |                   |
| 103       | 0720 0040E | Retaining Ring - M4   |                   |

## 7.Paper Regist (M020/M021)

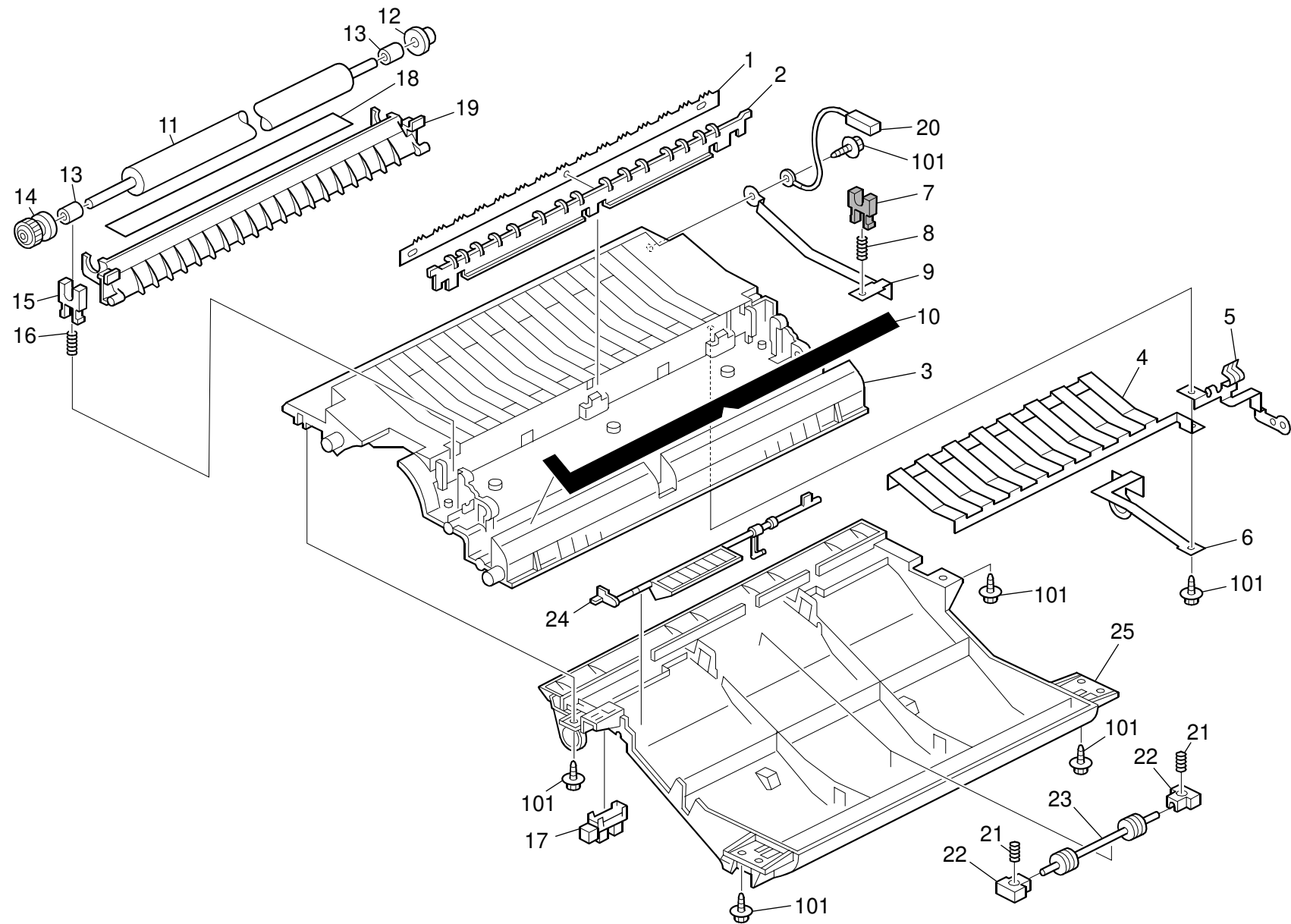


## 7.Paper Regist (M020/M021)

| Index No. | Part No.  | Description                         | Q'ty Per Assembly |
|-----------|-----------|-------------------------------------|-------------------|
| 1         | M021 2916 | Registration Roller:Drive           | 1                 |
| 2         | M021 2917 | Roller Registration Driven 14.12    | 1                 |
| 3         | M021 2967 | Sheet:Cleaner:Registration          | 1                 |
| 4         | M021 2968 | Bracket:Sensor:Registration         | 1                 |
| 5         | GW01 0007 | Photo Reflection Sensor:Exit        | 1                 |
| 6         | M021 2965 | Ground Plate:Sensor:Registration    | 1                 |
| 7         | M021 2966 | Guide Plate:Registration:Upper      | 1                 |
| 8         | M021 2964 | Seal:Registration Guide:Poron       | 2                 |
| 9         | M052 2912 | Seal:Guide Plate:Registration:Upper | 1                 |
| 10        | G052 3258 | Left Bushing - Registration         | 1                 |
| 11        | AA06 3539 | Spring - Registration Roller        | 2                 |
| 12        | G052 3257 | Right Bushing - Registration        | 1                 |
| 13        | AA08 2116 | Bushing - 8x12x7                    | 2                 |
| 14        | 5215 2621 | Snap Ring - M6                      | 2                 |
| 15        | M021 2844 | Ground Plate:Shaft:Drive Rollers    | 1                 |
| 16        | M052 6920 | Decal:Guide Plate:B                 | 1                 |
| 17        | M021 5410 | M/H Ass'y:Regist Sensor:Connecting  | 1                 |
| 18        | M021 2843 | Ground Plate:Shaft:Paper Feed       | 1                 |
| 19        | M052 2842 | Ground Plate:Sensor Board           | 1                 |
| 20        | M052 2919 | Blocking Cap:Bushing:Registration   | 1                 |

| Index No. | Part No.   | Description          | Q'ty Per Assembly |
|-----------|------------|----------------------|-------------------|
| 101       | 0450 3012N | Tapping Screw:3x12   |                   |
| 102       | 0450 3008N | Tapping Screw - M3x8 |                   |

## 8.Paper Transfer 1 (M020/M021)

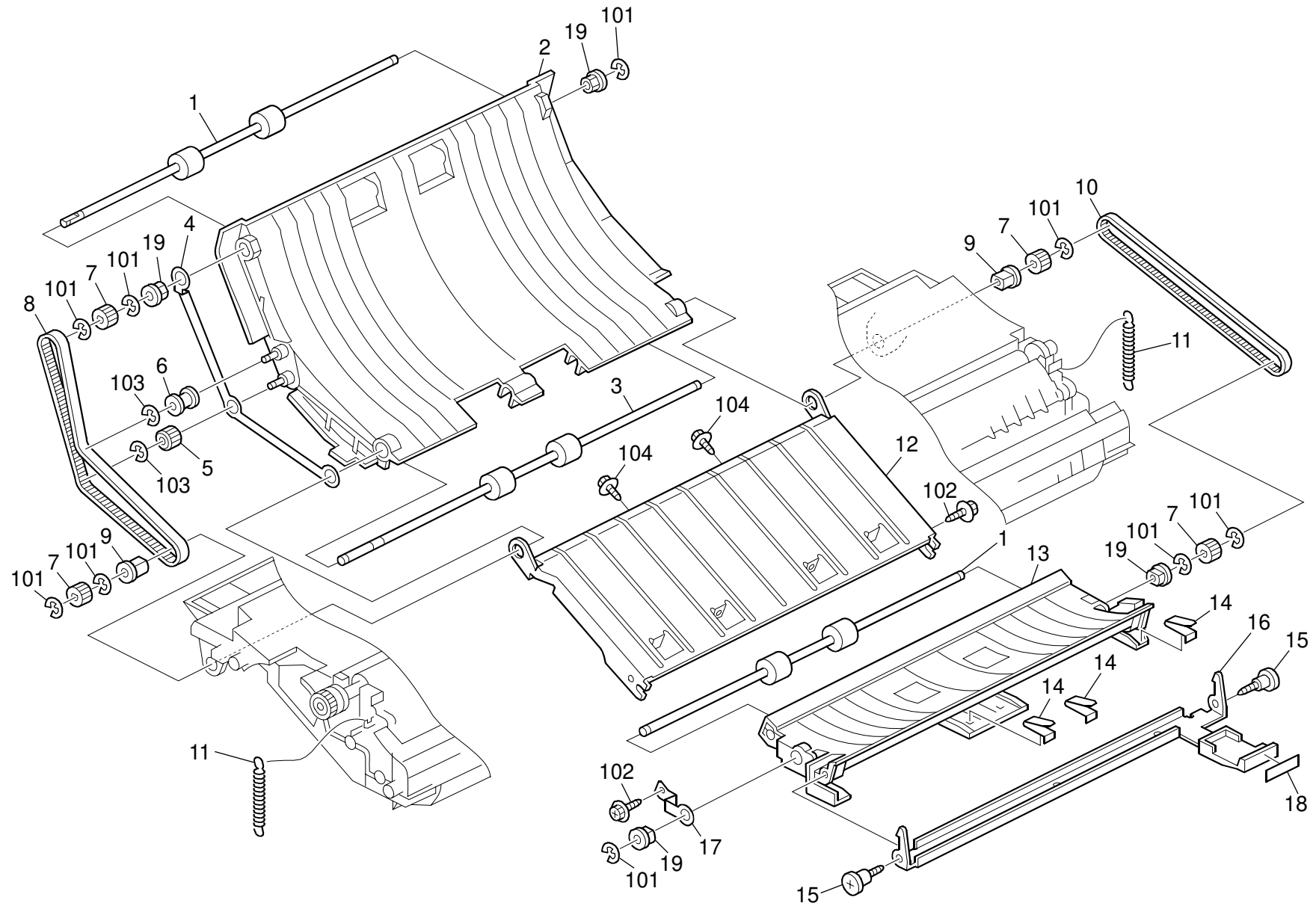


## 8.Paper Transfer 1 (M020/M021)

| Index No. | Part No.  | Description                              | Q'ty Per Assembly |
|-----------|-----------|------------------------------------------|-------------------|
| 1         | M021 3867 | Electrode Plate:Separation               | 1                 |
| 2         | M021 3868 | Cover:Electrode Plate                    | 1                 |
| 3         | M021 3861 | Guide:Transfer:Upper                     | 1                 |
| 4         | M021 3864 | Ground Plate:Guide:Transport             | 1                 |
| 5         | M021 3862 | Terminal:Transfer                        | 1                 |
| 6         | M021 3865 | Ground Plate:Guide:Duplex                | 1                 |
| 7         | G052 3625 | Right Bushing - Transfer                 | 2                 |
| 8         | M021 3879 | Compression Spring:Transfer Roller:Right | 2                 |
| 9         | M021 3863 | Terminal:Separation                      | 1                 |
| 10        | M021 3866 | Registration Guide                       | 1                 |
| 11        | M052 3871 | Transfer Roller                          | 1                 |
| 12        | M052 6251 | Roller:Positioning:Transfer Roller       | 1                 |
| 13        | G129 6255 | Bushing                                  | 2                 |
| 14        | M021 6252 | Gear:Transfer Roller                     | 1                 |
| 15        | G052 3626 | Left Bushing - Transfer                  | 1                 |
| 16        | M021 3869 | Compression Spring:Transfer Roller       | 1                 |
| 17        | GW02 0020 | Photointerruptor:LG248NL1                | 1                 |
| 18        | M052 3852 | Sheet:Guide Plate:Transfer               | 1                 |
| 19        | M052 3851 | Guide Plate:Transfer                     | 1                 |
| 20        | M021 5411 | M/H Ass'y:High Voltage Line:T            | 1                 |
| 21        | M021 4619 | Compression Spring:2N                    | 2                 |
| 22        | D010 4313 | Bushing:MM4                              | 4                 |
| 23        | M021 4618 | Driven Roller:Duplex                     | 4                 |
| 24        | M021 4621 | Feeler:Duplex:Middle                     | 2                 |
| 25        | M021 4617 | Guide:Transport:Duplex                   | 1                 |

| Index No. | Part No.   | Description          | Q'ty Per Assembly |
|-----------|------------|----------------------|-------------------|
| 101       | 0450 3008N | Tapping Screw - M3x8 |                   |

## 9.Paper Transfer 2 (M020/M021)



## 9.Paper Transfer 2 (M020/M021)

| Index No. | Part No.  | Description                         | Q'ty Per Assembly |
|-----------|-----------|-------------------------------------|-------------------|
| 1         | M021 4612 | Roller:Duplex:Front                 | 2                 |
| 2         | M021 4601 | Guide:Duplex:Rear:Ass'y             | 1                 |
| 3         | M021 4994 | Transport Roller:Duplex:Middle:P    | 1                 |
| 4         | M021 4663 | Ground Plate:Guide:Rear             | 1                 |
| 5         | M021 4605 | Pulley:Idler:15T                    | 1                 |
| 6         | M021 4606 | Pulley:Idler                        | 1                 |
| 7         | M021 4608 | Pulley:25T                          | 4                 |
| 8         | M052 4996 | Synchronous Belt:Rear               | 1                 |
| 9         | AA08 2058 | Bushing - 6x10x9mm                  | 2                 |
| 10        | M052 4997 | Synchronous Belt:Front              | 1                 |
| 11        | M021 4625 | Coil Spring:Duplex                  | 2                 |
| 12        | M021 4610 | Guide:Duplex:Front:Ass'y            | 1                 |
| 13        | M021 4633 | Guide:Duplex:Feed Paper Again       | 1                 |
| 14        | M021 4634 | Spring Plate:Feed Paper Again       | 3                 |
| 15        | B039 4480 | Stepped Screw - M5                  | 2                 |
| 16        | M021 4630 | Handle:Cover                        | 1                 |
| 17        | M021 4662 | Ground Plate:Guide:Feed Paper Again | 1                 |
| 18        | M052 6921 | Decal:Guide Plate:Z2                | 1                 |
| 19        | AA08 2118 | Bushing - 6mm                       | 2                 |

| Index No. | Part No.   | Description           | Q'ty Per Assembly |
|-----------|------------|-----------------------|-------------------|
| 101       | 0720 0040E | Retaining Ring - M4   |                   |
| 102       | 0450 3010N | Tapping Screw - M3x10 |                   |
| 103       | 0720 0030E | Retaining Ring - M3   |                   |

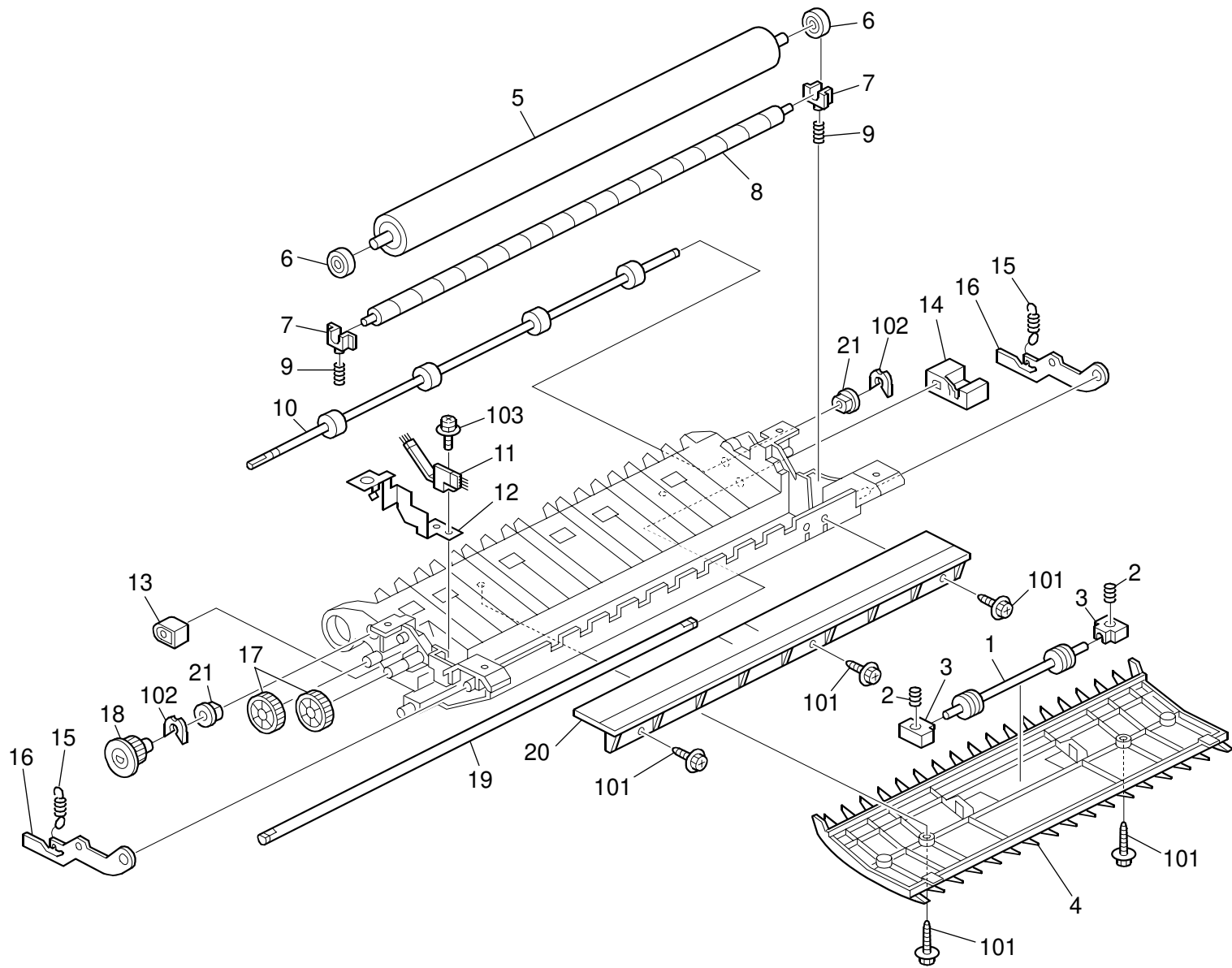
This exploded view diagram illustrates the assembly of a mechanical component, likely a pump or motor housing. The parts are numbered 1 through 32, with additional callouts 101 through 106. The assembly includes a main housing (1), a gear mechanism (12, 13, 14), a long cylindrical shaft or tube (26), and various mounting brackets and fasteners. A yellow square with three vertical lines is highlighted near the center. A dashed line with an asterisk (\*) is located at the bottom right, possibly indicating a reference or a specific assembly step.

## 10.Fusing Unit 1 (M020/M021)

| Index No. | Part No.  | Description                         | Q'ty Per Assembly |
|-----------|-----------|-------------------------------------|-------------------|
| *         | M052 0211 | Fusing Unit:NA                      | 1                 |
| *         | M052 0212 | Fusing Unit:EU/AP                   | 1                 |
| 1         | G096 4638 | Exit Roller Supporting Plate        | 4                 |
| 2         | G800 4854 | Exit Roller                         | 4                 |
| 3         | G052 4639 | Exit Roller Holder                  | 4                 |
| 4         | M052 4200 | Guide:Exit:Fusing                   | 1                 |
| 5         | M052 4235 | Spring Plate:Fusing Exit:Ass'y      | 2                 |
| 6         | M052 4227 | Plate:Harness:Upper                 | 1                 |
| 7         | M052 4082 | Ground Plate:Fusing                 | 1                 |
| 8         | M052 4063 | Spring - Fusing Stripper            | 5                 |
| 9         | G052 4624 | Hot Roller Stripper                 | 5                 |
| 10        | M052 4225 | Bracket:Heater:Left                 | 1                 |
| 11        | M052 4231 | Bracket:Bearing:Fusing:Left         | 1                 |
| 12        | M052 4310 | Cover:Fusing:Left                   | 1                 |
| 13        | M052 4239 | Electrode:Heater                    | 1                 |
| 14        | M052 4237 | Discharge Brush:Hot Roller          | 1                 |
| 15        | M042 4226 | Plate:Harness:Fusing                | 1                 |
| 16        | M052 5442 | Drawer:Fusing:120V                  | 1                 |
| 16        | M052 5443 | Drawer:Fusing:230V                  | 1                 |
| 17        | G175 4644 | Entrance Guide Plate - Upper        | 1                 |
| 18        | M052 4243 | Thermostat:Ass'y                    | 1                 |
| 19        | G175 4602 | Electrode Plate - Right             | 1                 |
| 20        | M052 4241 | Thermistor                          | 1                 |
| 21        | M052 4300 | Cover:Fusing:Right                  | 1                 |
| 22        | G096 4616 | Right Heater Bracket                | 1                 |
| 23        | M052 4232 | Bracket:Bearing:Fusing:Right        | 1                 |
| 24        | AE03 2027 | Thermal Insulating Bushing          | 2                 |
| 25        | G052 4618 | Bearing 30x42x7                     | 2                 |
| 26        | M052 4101 | Hot Roller                          | 1                 |
| 27        | M052 4102 | Gear:Hot Roller                     | 1                 |
| 28        | M052 4236 | End Ring:Hot Roller                 | 2                 |
| 29        | M052 4115 | Heater:1025W:120V:QIRF              | 1                 |
| 29        | M052 1116 | Heater:1025W:220V:QIRF              | 1                 |
| 30        | M052 4080 | Upper Frame:Fuser                   | 1                 |
| 31        | M052 4302 | Heat Shrinkable Tube:Stripper Pawls | 10                |

| Index No. | Part No.   | Description                                    | Q'ty Per Assembly |
|-----------|------------|------------------------------------------------|-------------------|
| 32        | M052 6924  | Decal:Warning High Temperature:<br>Fusing Unit | 1                 |
| 101       | 0954 3012N | Screw - M3x12                                  |                   |
| 102       | 0450 3010N | Tapping Screw - M3x10                          |                   |
| 103       | 0954 3008N | Screw - M3x8                                   |                   |
| 104       | 0954 3010N | Screw:Polished Round/Spring:M3x10              |                   |
| 105       | 0450 3008N | Tapping Screw - M3x8                           |                   |
| 106       | 0451 3012N | Screw:M3x12                                    |                   |

11.Fusing Unit 2 (M020/M021)

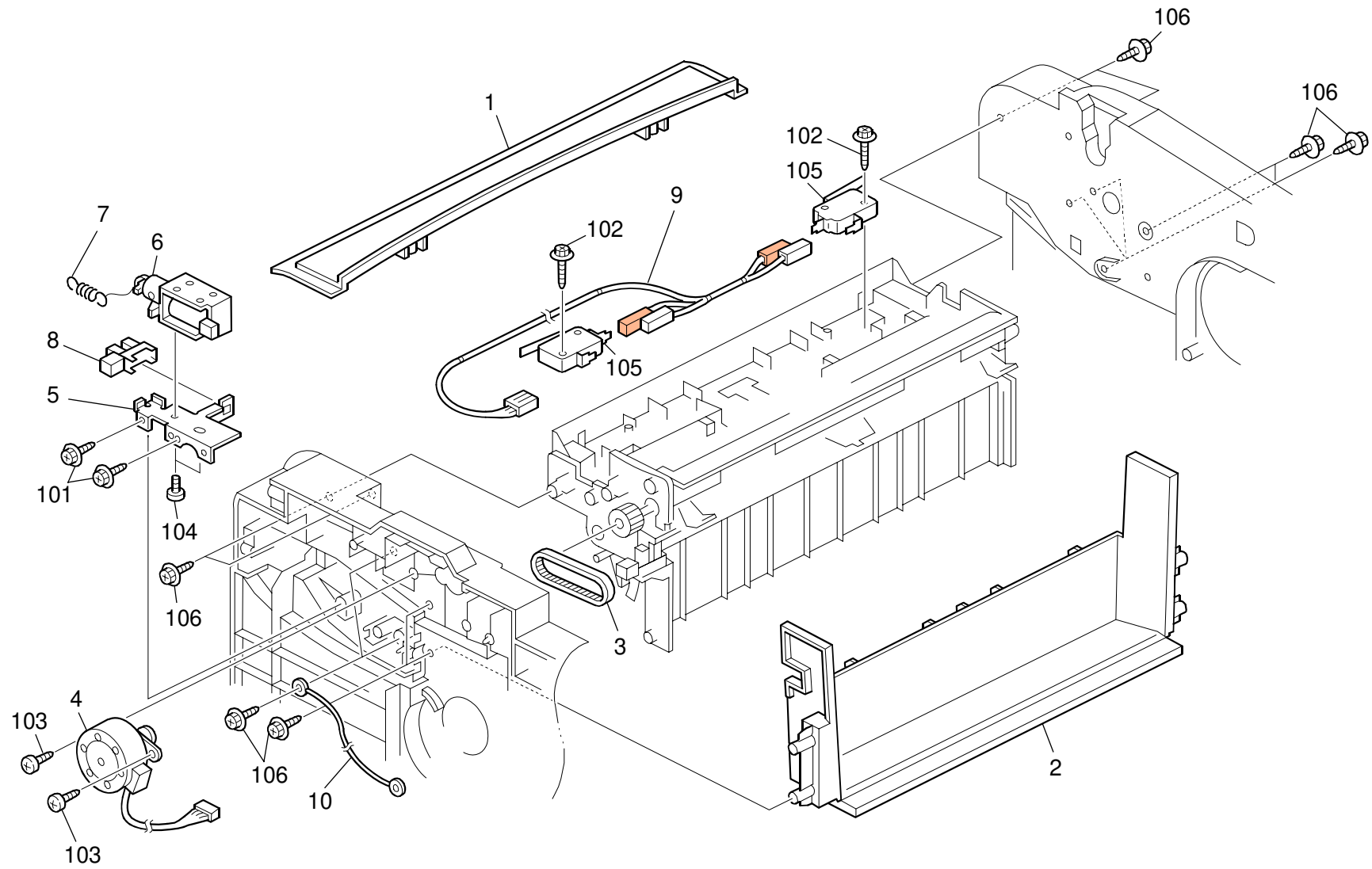


## 11.Fusing Unit 2 (M020/M021)

| Index No. | Part No.  | Description                               | Q'ty Per Assembly |
|-----------|-----------|-------------------------------------------|-------------------|
| 1         | M052 4618 | Driven Roller:Duplex:Drive                | 1                 |
| 2         | M021 4619 | Compression Spring:2N                     | 2                 |
| 3         | D010 4313 | Bushing:MM4                               | 2                 |
| 4         | M052 4071 | Frame:Pressure                            | 1                 |
| 5         | M052 4059 | Pressure Roller                           | 1                 |
| 6         | A232 3553 | Ball Bearing - 8x16x5                     | 1                 |
| 7         | AA08 2073 | Roller Busing                             | 2                 |
| 8         | M052 4202 | Cleaning Roller:Ass'y                     | 1                 |
| 9         | M052 4224 | Compression Spring:Cleaning Roller:Fusing | 2                 |
| 10        | M052 4066 | Exit Roller:Fusing                        | 1                 |
| 11        | M052 4053 | Discharge Brush:Pressure                  | 1                 |
| 12        | M052 4053 | Discharge Brush:Pressure                  | 1                 |
| 13        | M052 4052 | Ground Plate:Pressure                     | 1                 |
| 14        | M052 4182 | Left Pressure Lever                       | 1                 |
| 15        | M052 4183 | Right Pressure Lever                      | 2                 |
| 16        | M052 4062 | Pressure Spring - Fusing                  | 2                 |
| 17        | M052 4061 | Lever:Pressure                            | 2                 |
| 18        | M052 4070 | Gear:28T:Fusing:Exit                      | 1                 |
| 19        | M052 4228 | Gear:Exit Roller                          | 1                 |
| 20        | M052 4055 | Shaft:Pressure                            | 1                 |
| 21        | AA08 2118 | Bushing - 6mm                             | 2                 |

| Index No. | Part No.   | Description           | Q'ty Per Assembly |
|-----------|------------|-----------------------|-------------------|
| 101       | 0450 3010N | Tapping Screw - M3x10 |                   |
| 102       | 0805 0089  | Retaining Ring - M4   |                   |
| 103       | 0954 3008N | Screw - M3x8          |                   |

## 12. Paper Exit 1 (M020/M021)

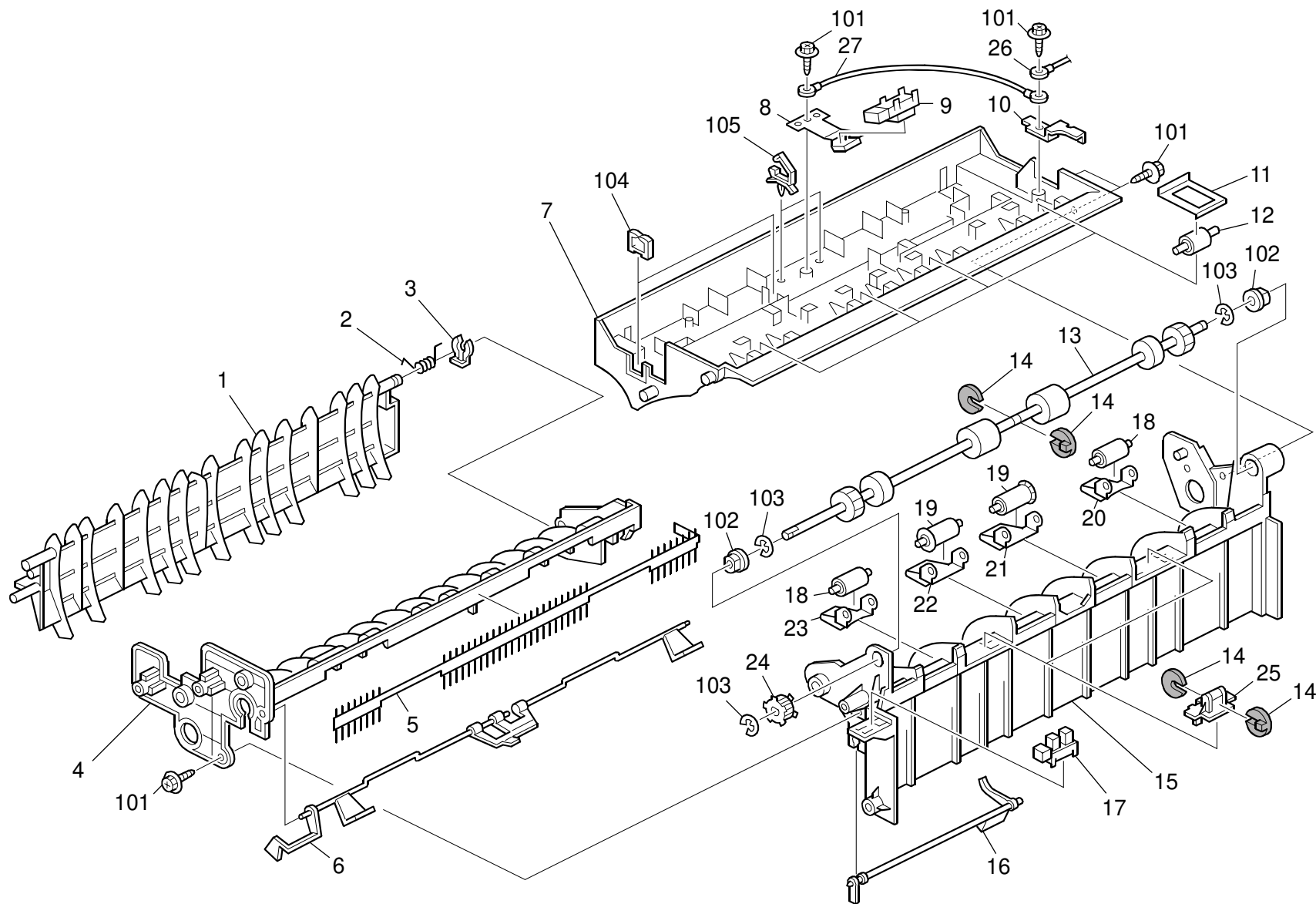


## 12.Paper Exit 1 (M020/M021)

| Index No. | Part No.  | Description                         | Q'ty Per Assembly |
|-----------|-----------|-------------------------------------|-------------------|
| 1         | M021 1224 | Cover:Upper:Rear:NA                 | 1                 |
| 1         | M021 1223 | Cover:Upper:Rear:EU                 | 1                 |
| 2         | M021 1234 | Cover:Upper:Exit:NA                 | 1                 |
| 2         | M021 1233 | Cover:Upper:Exit:EU                 | 1                 |
| 3         | M021 4471 | Synchronous Belt:Exit               | 1                 |
| 4         | M021 4404 | DC Stepper Motor:Exit:P             | 1                 |
| 5         | M052 4454 | Bracket:Solenoid                    | 1                 |
| 6         | M052 4410 | Solenoid:Ass'y:Exit                 | 1                 |
| 7         | M021 4402 | Tension Spring:Driven Roller        | 1                 |
| 8         | GW02 0020 | Photointerruptor:LG248NL1           | 1                 |
| 9         | M021 5412 | M/H Ass'y:Interlock SW:Rear         | 1                 |
| 10        | M021 5421 | M/H Ass'y:Ground Wire:Exit Motor:P1 | 1                 |

| Index No. | Part No.   | Description           | Q'ty Per Assembly |
|-----------|------------|-----------------------|-------------------|
| 101       | 0450 3008N | Tapping Screw - M3x8  |                   |
| 102       | 0450 3016N | Tapping Screw:3x16    |                   |
| 103       | 0452 3008N | Tapping Screw - M3x8  |                   |
| 104       | 0313 0040N | Screw:M3x4            |                   |
| 105       | 1204 2521  | Micro Switch          |                   |
| 106       | 0450 3010N | Tapping Screw - M3x10 |                   |

13.Paper Exit 2 (M020/M021)

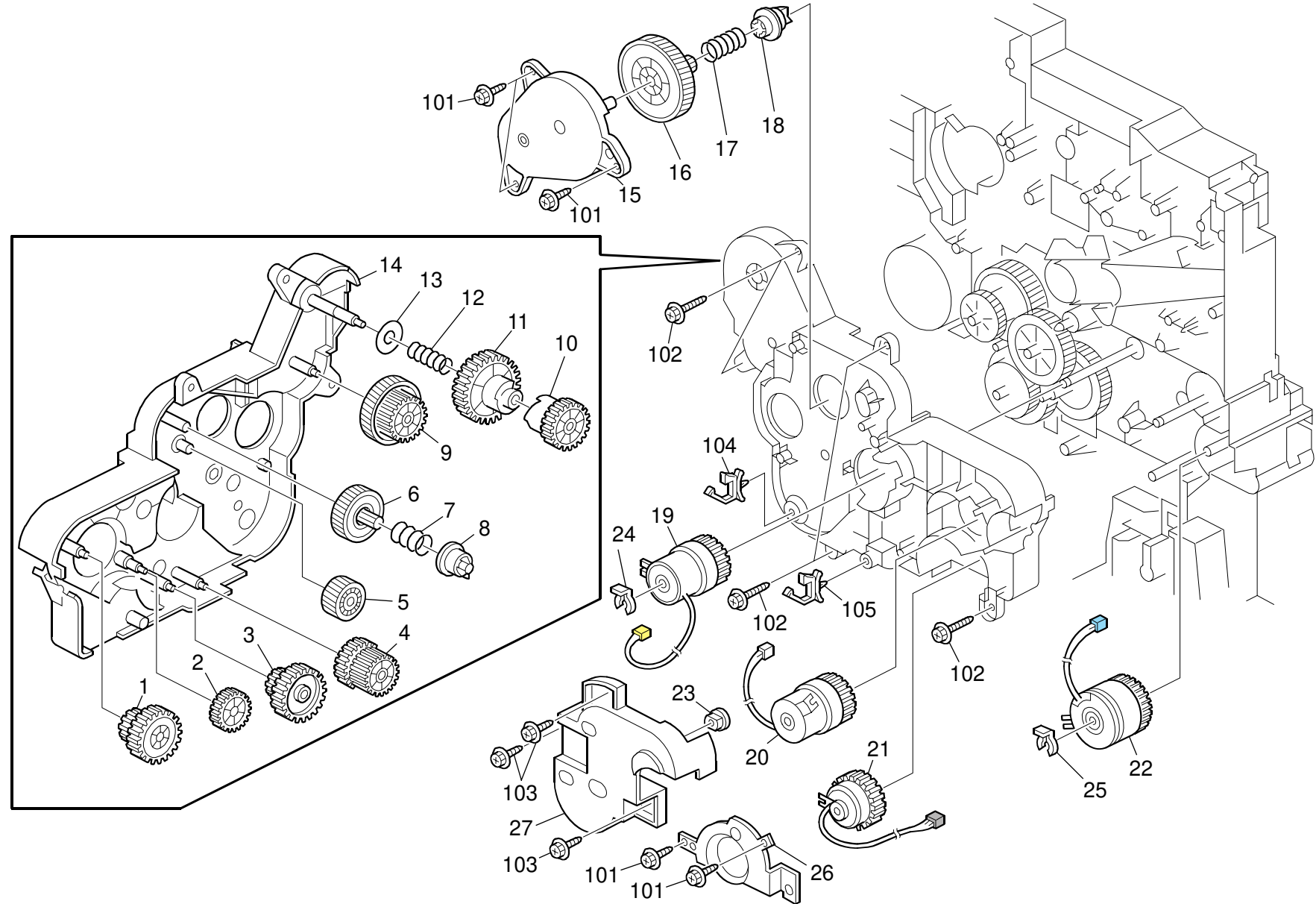


### 13.Paper Exit 2 (M020/M021)

| Index No. | Part No.  | Description                         | Q'ty Per Assembly |
|-----------|-----------|-------------------------------------|-------------------|
| 1         | M052 4495 | Pickoff Pawl:Reverse                | 1                 |
| 2         | M052 4496 | Torsion Spring:Gate Pawl:M020       | 1                 |
| 3         | 5447 2681 | Snap Ring                           | 1                 |
| 4         | M021 4459 | Guide:Reverse:Lower:MF1A            | 1                 |
| 5         | M052 4489 | Antistatic Brush:Exit               | 1                 |
| 6         | M052 4493 | Feeler:Exit:Overflow                | 1                 |
| 7         | M021 4456 | Guide:Exit:Upper                    | 1                 |
| 8         | M021 4470 | Bracket:Sensor:Reverse:P            | 1                 |
| 9         | GW02 0020 | Photointerruptor:LG248NL1           | 1                 |
| 10        | M021 4466 | Ground Plate:Exit Roller            | 1                 |
| 11        | M052 4486 | Spring Plate:Idler:Reverse          | 4                 |
| 12        | M052 4485 | Driven Roller:Reverse               | 4                 |
| 13        | M021 4468 | Roller:Exit:P                       | 1                 |
| 14        | M052 4469 | Roller:Guide                        | 6                 |
| 15        | M052 4488 | Cover:Exit                          | 1                 |
| 16        | M052 4468 | Feeler:Paper Feed Sensor            | 1                 |
| 17        | GW01 0007 | Photo Reflection Sensor:Exit        | 1                 |
| 18        | M052 4434 | Exit:Roller Driven                  | 2                 |
| 19        | M052 4875 | Roller:Paper:Exit                   | 2                 |
| 20        | G052 4877 | Right Spring Plate                  | 1                 |
| 21        | G052 4872 | Right Holder - Exit Driven Roller   | 1                 |
| 22        | G052 4871 | Left Holder - Exit Driven Roller    | 1                 |
| 23        | G052 4876 | Left Spring Plate                   | 1                 |
| 24        | M021 4463 | Gear:Exit                           | 1                 |
| 25        | M052 4438 | Base:Decurire:Exit                  | 2                 |
| 26        | M021 5419 | M/H Ass'y:Ground Wire:Exit          | 1                 |
| 27        | M021 5418 | M/H Ass'y:Ground Wire:Duplex Sensor | 1                 |

| Index No. | Part No.   | Description             | Q'ty Per Assembly |
|-----------|------------|-------------------------|-------------------|
| 101       | 0450 3008N | Tapping Screw - M3x8    |                   |
| 102       | 0805 3480  | Bushing - 6mm           |                   |
| 103       | 0720 0040E | Retaining Ring - M4     |                   |
| 104       | 1105 0328  | Harness Clamp - ES-0505 |                   |
| 105       | 1105 0516  | Clamp                   |                   |

## 14. Drive Section 1 (M020/M021)

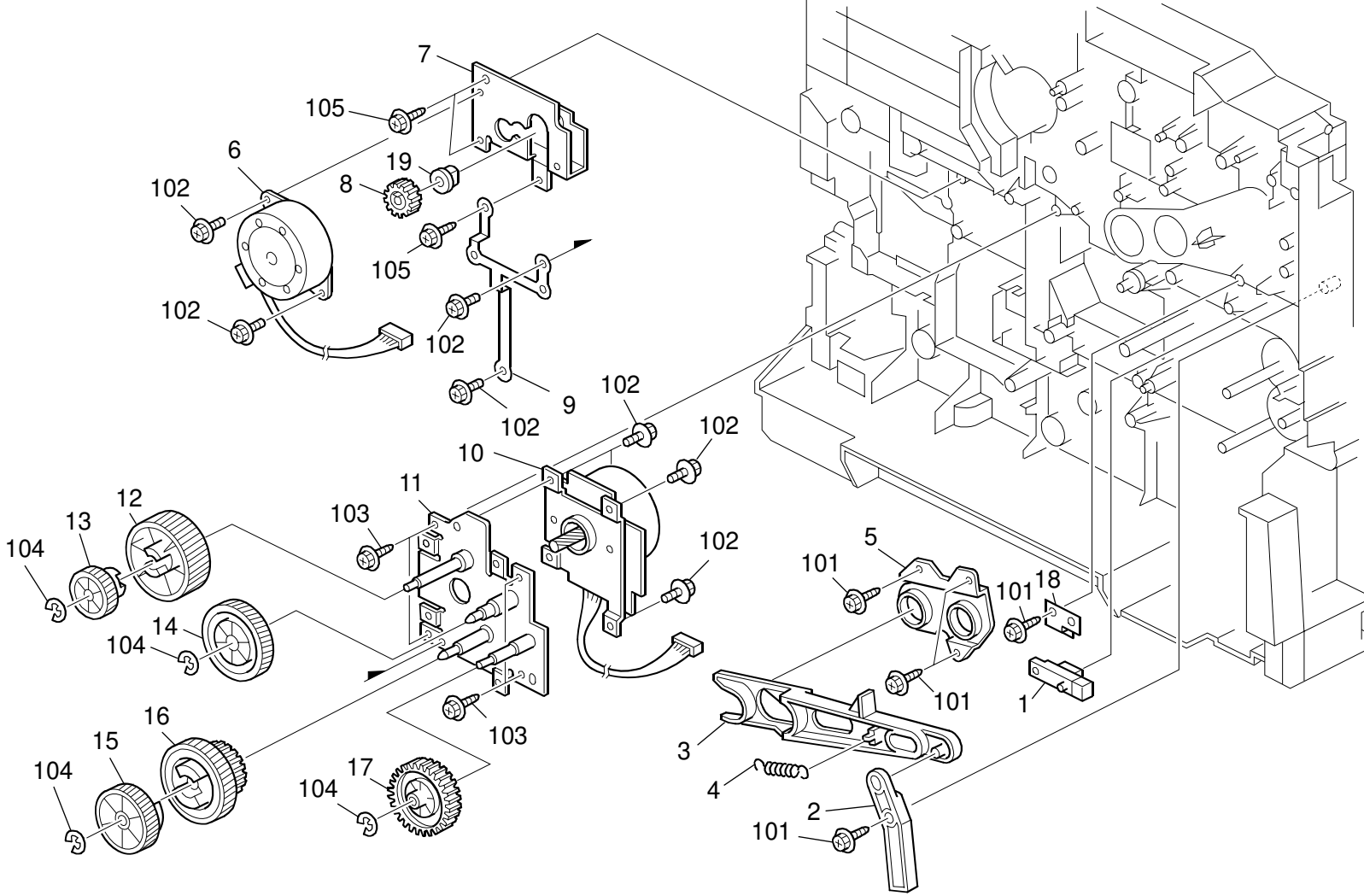


## 14. Drive Section 1 (M020/M021)

| Index No. | Part No.  | Description                                       | Q'ty Per Assembly |
|-----------|-----------|---------------------------------------------------|-------------------|
| 1         | M021 1129 | Gear:Manual Feed:No.1                             | 1                 |
| 2         | M021 1128 | Gear:Connecting:No.1                              | 1                 |
| 3         | M021 1127 | Gear:Paper Feed:No.3                              | 1                 |
| 4         | M021 1126 | Gear:Paper Feed:No.2                              | 1                 |
| 5         | M021 1134 | Gear:Development:No.4:Ass'y                       | 1                 |
| 6         | M021 1136 | Gear:Joint:Development                            | 1                 |
| 7         | M021 1138 | Coil Spring:Joint:Development                     | 1                 |
| 8         | M021 1137 | Joint:Drive:Development                           | 1                 |
| 9         | M021 1145 | Gear:Fusing:No.1                                  | 1                 |
| 10        | M021 1148 | Gear:Fusing:No.3                                  | 1                 |
| 11        | M021 1147 | Gear:Fusing:No.2                                  | 1                 |
| 12        | G052 1120 | Spring - Paper Exit Release                       | 1                 |
| 13        | G052 1123 | Spacer - Drive Unit                               | 1                 |
| 14        | M021 1125 | Housing:Main                                      | 1                 |
| 15        | M052 1141 | Housing:Drive:Sub                                 | 1                 |
| 16        | M021 1142 | Gear:Joint:Drum                                   | 1                 |
| 17        | M021 1144 | Coil Spring:Joint:Drum                            | 1                 |
| 18        | M021 1143 | Joint:Drive:Drum                                  | 1                 |
| 19        | M021 2900 | Electromagnetic Clutch:Registration:Ass'y         | 1                 |
| 20        | M021 2835 | Electromagnetic Clutch:Connecting:Ass'y           | 1                 |
| 21        | M021 2825 | Electromagnetic Clutch:Paper Feed:Ass'y           | 1                 |
| 22        | M052 2761 | Electromagnetic Clutch:1 Turn:Z41:<br>Manual Feed | 1                 |
| 23        | AA08 2118 | Bushing - 6mm                                     | 2                 |
| 24        | 5215 2621 | Snap Ring - M6                                    | 1                 |
| 25        | 5447 2681 | Snap Ring                                         | 1                 |
| 26        | M052 1168 | Bracket:Clutch:Feed                               | 1                 |
| 27        | M052 1195 | Cover:Drive:Clutch                                | 1                 |

| Index No. | Part No.   | Description            | Q'ty Per Assembly |
|-----------|------------|------------------------|-------------------|
| 101       | 0450 3010N | Tapping Screw - M3x10  |                   |
| 102       | 0450 3012N | Tapping Screw:3x12     |                   |
| 103       | 0450 3008N | Tapping Screw - M3x8   |                   |
| 104       | 1105 0516  | Clamp                  |                   |
| 105       | 1105 0291  | Harness Clamp - LWS-3S |                   |

## 15.Drive Section 2 (M020/M021)

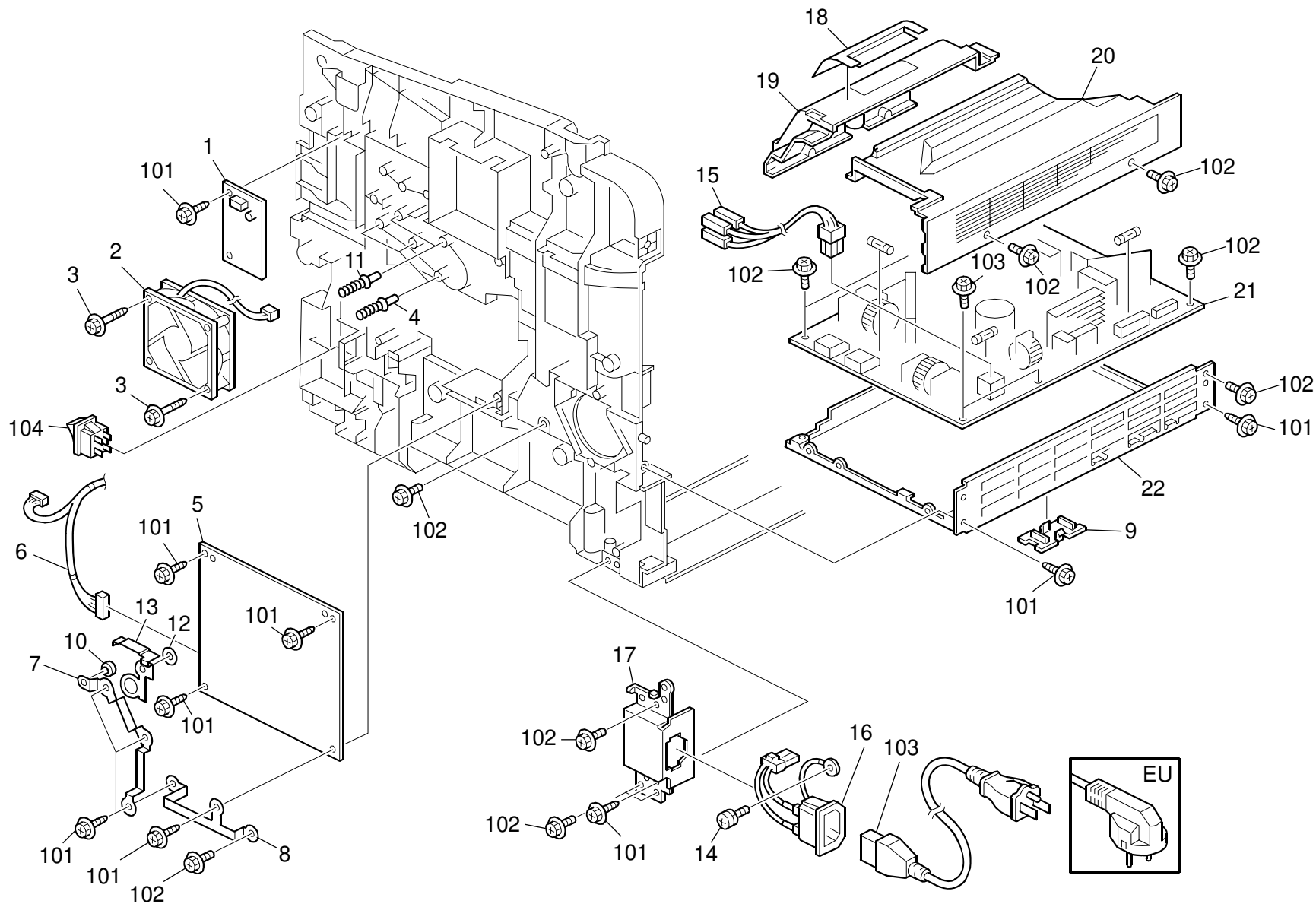


## 15. Drive Section 2 (M020/M021)

| Index No. | Part No.  | Description                    | Q'ty Per Assembly |
|-----------|-----------|--------------------------------|-------------------|
| 1         | G175 2551 | Photosensor                    | 1                 |
| 2         | M021 1122 | Lever:Opener                   | 1                 |
| 3         | M021 1121 | Joint:Drive:Release            | 1                 |
| 4         | M021 1123 | Coil Spring:Joint:Pressure     | 1                 |
| 5         | M052 1059 | Plain Shaft Bearing:Frame:Drum | 1                 |
| 6         | M021 4622 | DC Stepper Motor:Duplex:Ass'y  | 1                 |
| 7         | M021 4626 | Bracket:DC Stepper Motor:P     | 1                 |
| 8         | M021 4628 | Gear:Drive:Duplex              | 1                 |
| 9         | M021 1086 | Ground Plate:Bracket:Motor     | 1                 |
| 10        | M021 1108 | DC Brushless Motor:46W         | 1                 |
| 11        | M021 1102 | Bracket:Brushless Motor:Ass'y  | 1                 |
| 12        | M021 1113 | Gear:Drum:No.1:Ass'y           | 1                 |
| 13        | M021 1114 | Gear:Drum:No.2                 | 1                 |
| 14        | M021 1111 | Gear:Z73                       | 1                 |
| 15        | M021 1110 | Gear:Z61                       | 1                 |
| 16        | M021 1109 | Gear:Z96/Z30                   | 1                 |
| 17        | M021 1112 | Gear:Paper Feed:No.1           | 1                 |
| 18        | M052 1061 | Bracket:Toner End Sensor       | 1                 |
| 19        | AA08 2118 | Bushing - 6mm                  | 2                 |

| Index No. | Part No.   | Description          | Q'ty Per Assembly |
|-----------|------------|----------------------|-------------------|
| 101       | 0450 3008N | Tapping Screw - M3x8 |                   |
| 102       | 0451 3006N | Screw:Flange:M3.0x6  |                   |
| 103       | 0450 4010N | Tapping Screw:M4x10  |                   |
| 104       | 0720 0040E | Retaining Ring - M4  |                   |
| 105       | 0450 4008N | Tapping Screw - M4x8 |                   |

16.Electrical Section 1 (M020/M021)

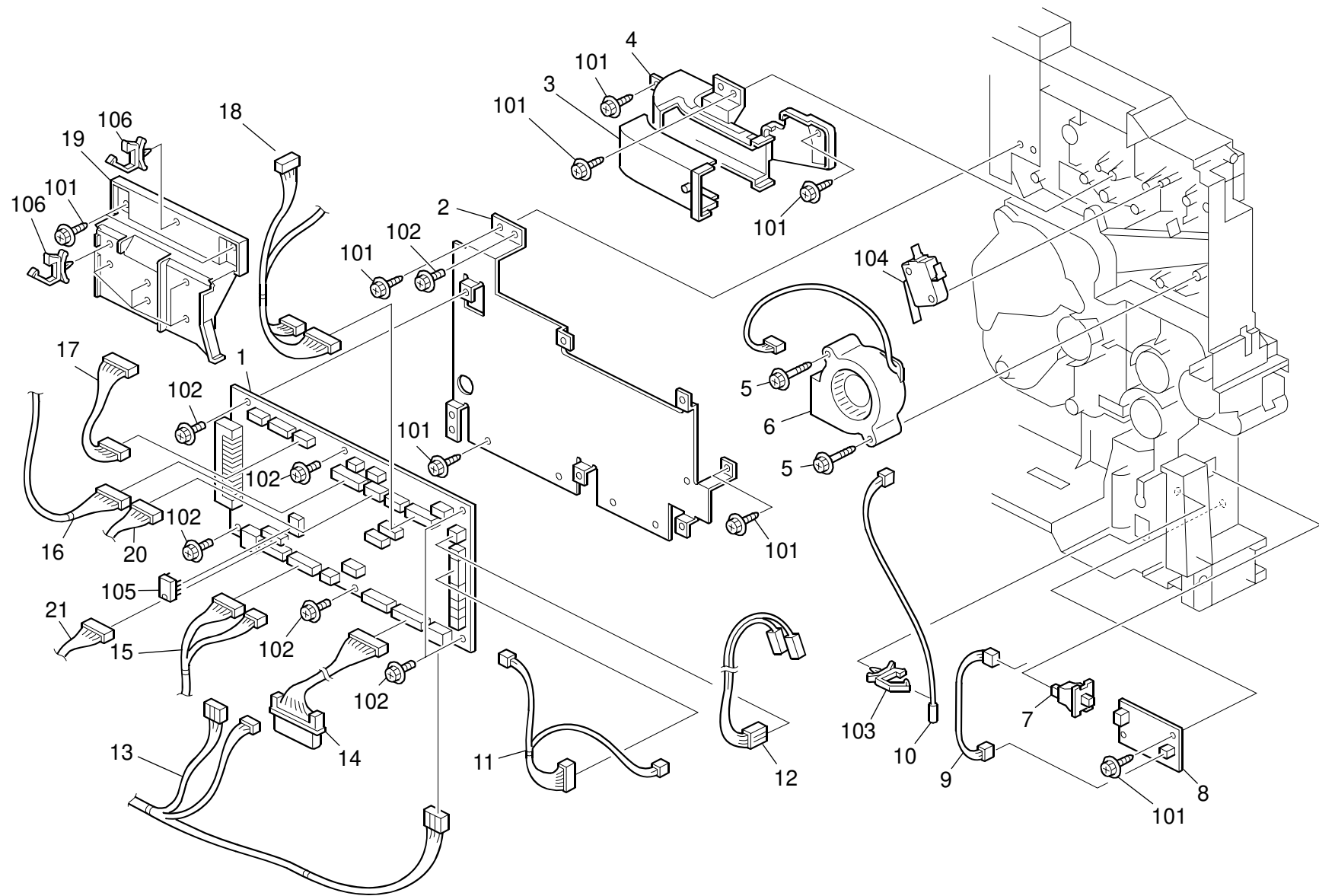


## 16.Electrical Section 1 (M020/M021)

| Index No. | Part No.  | Description                             | Q'ty Per Assembly |
|-----------|-----------|-----------------------------------------|-------------------|
| 1         | M052 5500 | PCB:RFID-R/W                            | 1                 |
| 2         | M052 1066 | DC Fan Motor:MM80:24V                   | 1                 |
| 3         | B259 1119 | Tapping Screw:M3x33                     | 2                 |
| 4         | M021 1191 | Shaft:High Voltage:Ass'y                | 3                 |
| 5         | M052 5006 | Power Pack                              | 1                 |
| 6         | M021 5415 | M/H Ass'y:HVP                           | 1                 |
| 7         | M052 2939 | Ground Plate:Roller:Registration:Driven | 1                 |
| 8         | M052 1092 | Earth Plate:PSU                         | 1                 |
| 9         | M052 5125 | Cap:Bracket:Power Supply Unit           | 1                 |
| 10        | A153 2117 | Terminal:Roller                         | 1                 |
| 11        | M052 1191 | Shaft:High Voltage:Ass'y                | 2                 |
| 12        | LA25 2536 | Spacer:Lower:Body                       | 1                 |
| 13        | M052 1047 | Earth Plate:Shutter:AIO                 | 1                 |
| 14        | AA14 3592 | Screw- M4x6                             | 1                 |
| 15        | M021 5409 | M/H Ass'y:Main SW                       | 1                 |
| 16        | M021 5417 | Inlet:Ass'y                             | 1                 |
| 17        | M021 5134 | Bracket:Inlet                           | 1                 |
| 18        | M052 5152 | Sheet:Cover:Power Supply Unit:Front     | 1                 |
| 19        | M052 1404 | Cover:Power Supply Unit:Front           | 1                 |
| 20        | M021 1162 | Cover:Power Supply Unit:Middle Rear     | 1                 |
| 21        | GZ23 0053 | Power Supply Unit:NA                    | 1                 |
| 21        | GZ23 0055 | Power Supply Unit:EU/AA:170W            | 1                 |
| 22        | M021 1101 | Bracket:Power Supply Unit               | 1                 |

| Index No. | Part No.   | Description                    | Q'ty Per Assembly |
|-----------|------------|--------------------------------|-------------------|
| 101       | 0450 3008N | Tapping Screw - M3x8           |                   |
| 102       | 0451 3006N | Screw:Flange:M3.0x6            |                   |
| 103       | 1150 0377  | Power Supply Code:250V:10A:EU  |                   |
| 103       | 1150 0415  | Power Supply Code:125V:NA      |                   |
| 104       | 1204 2537  | Rocker Switch:AC250V/10A:Black |                   |

17.Electrical Section 2 (M020/M021)

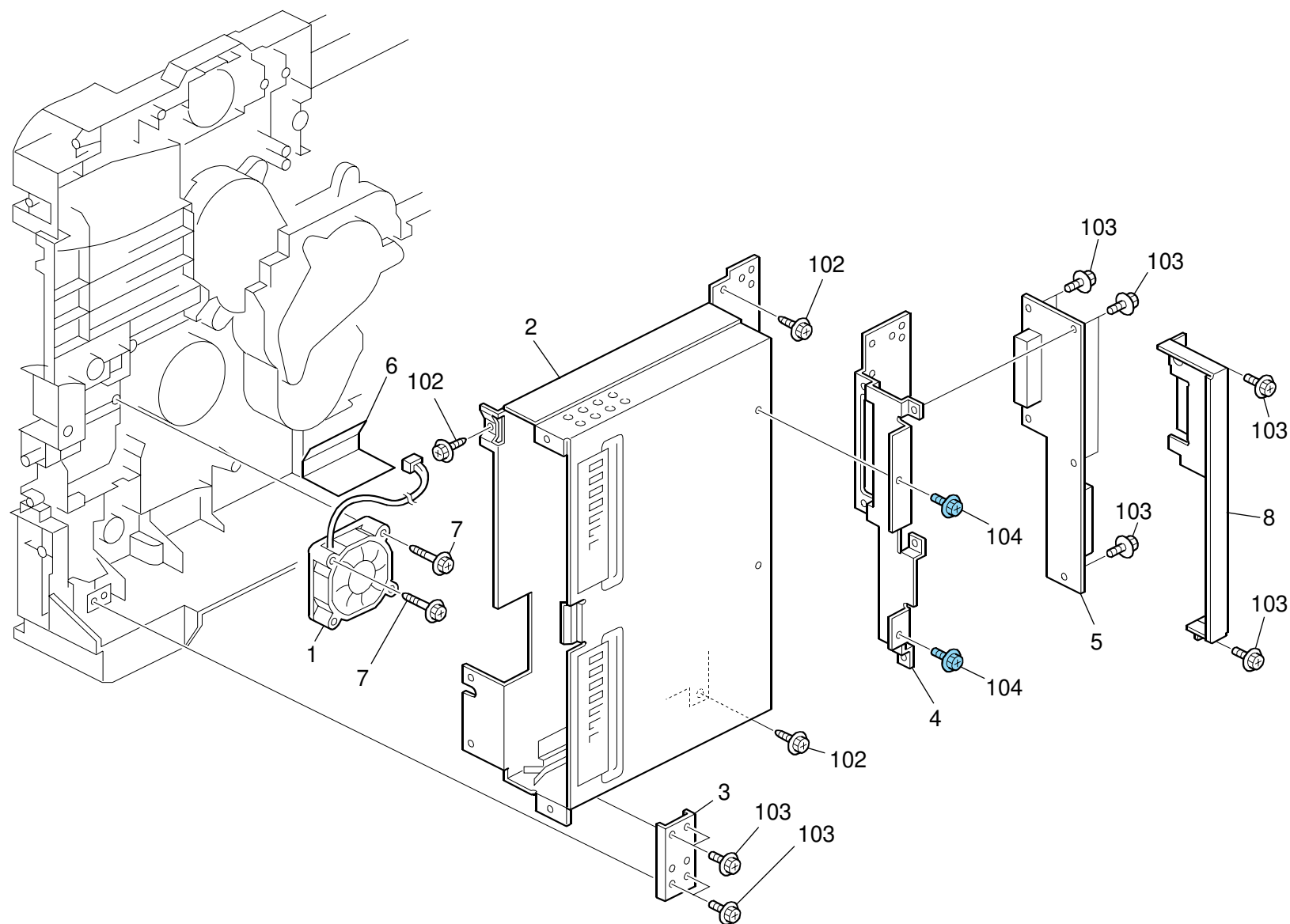


## 17.Electrical Section 2 (M020/M021)

| Index No. | Part No.  | Description                   | Q'ty Per Assembly |
|-----------|-----------|-------------------------------|-------------------|
| 1         | M021 5010 | PCB:EGB:Ass'y                 | 1                 |
| 2         | M021 1151 | Bracket:EGB                   | 1                 |
| 3         | M052 1067 | Duct:Upper:Cooling:AIO        | 1                 |
| 4         | M052 1068 | Duct:lower:Cooling:AIO        | 1                 |
| 5         | B259 1119 | Tapping Screw:M3x33           | 2                 |
| 6         | M052 1069 | Fan:Cooling:AIO               | 1                 |
| 7         | G020 5626 | Push Switch                   | 1                 |
| 8         | M052 5551 | PCB:Sensor                    | 1                 |
| 9         | M052 5428 | M/H Ass'y:Tray Set Detection  | 1                 |
| 10        | M021 1253 | Thermistor:Transfer           | 1                 |
| 11        | M021 5416 | M/H Ass'y:Toner End Detection | 1                 |
| 12        | M021 5403 | M/H Ass'y:Interlock SW:Front  | 1                 |
| 13        | M021 5400 | M/H Ass'y:Power               | 1                 |
| 14        | M021 5402 | M/H Ass'y:Feed:Option         | 1                 |
| 15        | M021 5401 | M/H Ass'y:Feed                | 1                 |
| 16        | M021 5406 | M/H Ass'y:Exit Sensor         | 1                 |
| 17        | M021 5420 | M/H Ass'y:Motor:LSU           | 1                 |
| 18        | M021 5415 | M/H Ass'y:HVP                 | 1                 |
| 19        | M052 5171 | Harness Guide:EGB             | 1                 |
| 20        | M021 5404 | M/H Ass'y:Fusing:NA           | 1                 |
| 20        | M021 5405 | M/H Ass'y:Fusing:EU           | 1                 |
| 21        | M021 5422 | M/H Ass'y:PSU Fan:Connecting  | 1                 |

| Index No. | Part No.   | Description                | Q'ty Per Assembly |
|-----------|------------|----------------------------|-------------------|
| 101       | 0450 3008N | Tapping Screw - M3x8       |                   |
| 102       | 0451 3006N | Screw:Flange:M3.0x6        |                   |
| 103       | 1105 0511  | Harness Clamp - LWS-0306ZC |                   |
| 104       | 1204 2521  | Micro Switch               |                   |
| 105       | 1407 6056  | EEPROM:M24C08-WBN6(REV.W)  |                   |
| 106       | 1105 0516  | Clamp                      |                   |

18.Electrical Section 3 (M020/M021)

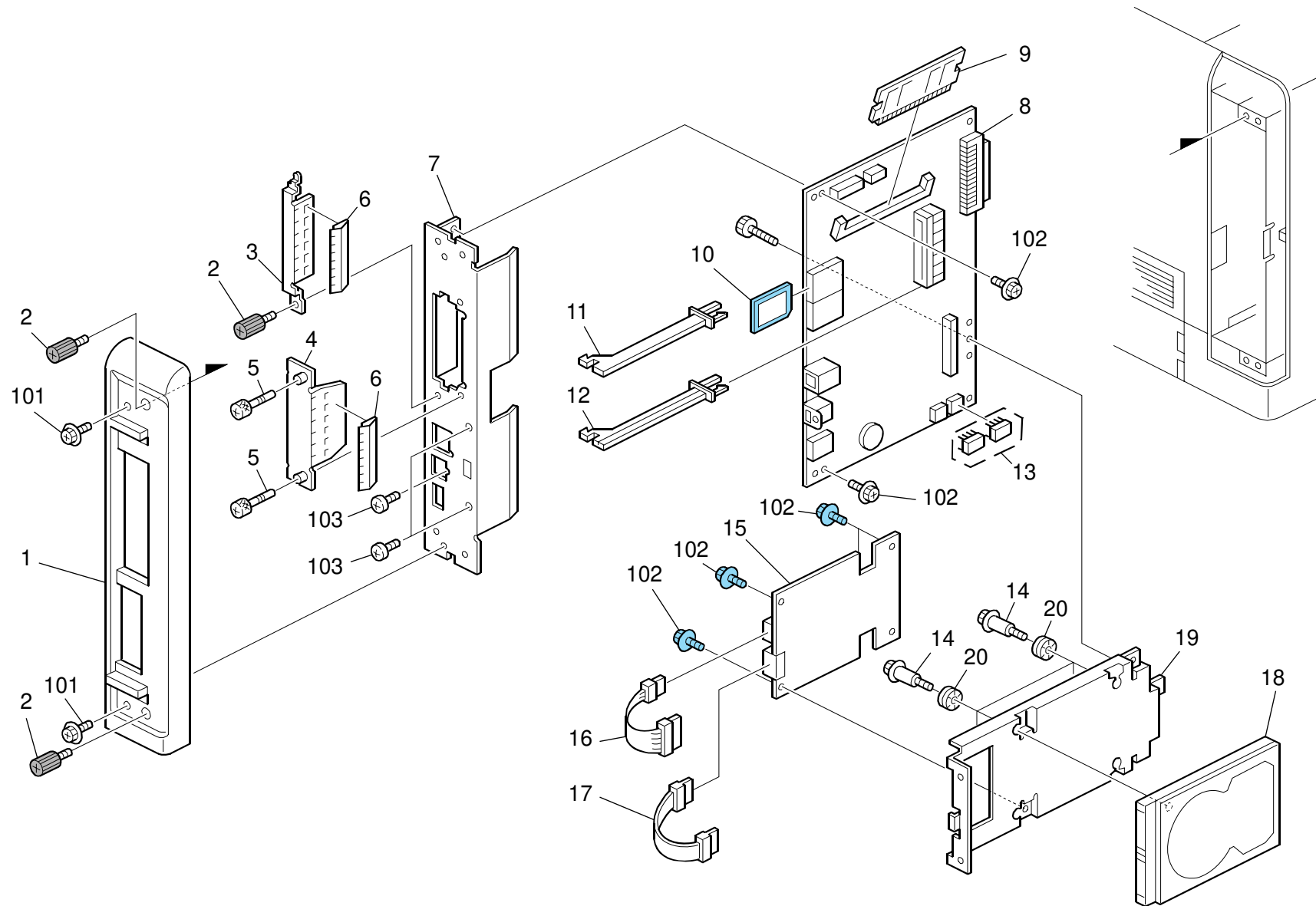


### 18.Electrical Section 3 (M020/M021)

| Index No. | Part No.  | Description                               | Q'ty Per Assembly |
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| 1         | M052 4660 | DC Fan Motor:Mm60                         | 1                 |
| 2         | M021 1171 | Bracket:Control Board:Ass'y               | 1                 |
| 3         | M021 5138 | Ground Plate:Frame:Left:Lower             | 1                 |
| 4         | M021 1154 | Bracket:Interface:EGB                     | 1                 |
| 5         | M021 5570 | PCB:EGB-Bridge                            | 1                 |
| 6         | M052 1072 | Duct:Fan:PSU                              | 1                 |
| 7         | M052 5150 | Screw:DC Fan Motor:Power Supply Unit:3x22 | 2                 |
| 8         | M021 1153 | Cover:EGB                                 | 1                 |

| Index No. | Part No.   | Description          | Q'ty Per Assembly |
|-----------|------------|----------------------|-------------------|
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| 102       | 0450 3008N | Tapping Screw - M3x8 |                   |
| 103       | 0451 3006N | Screw:Flange:M3.0x6  |                   |
| 104       | 0450 3006Q | Tapping Screw - 3x6  |                   |

## 19. Controller Unit (M020/M021)

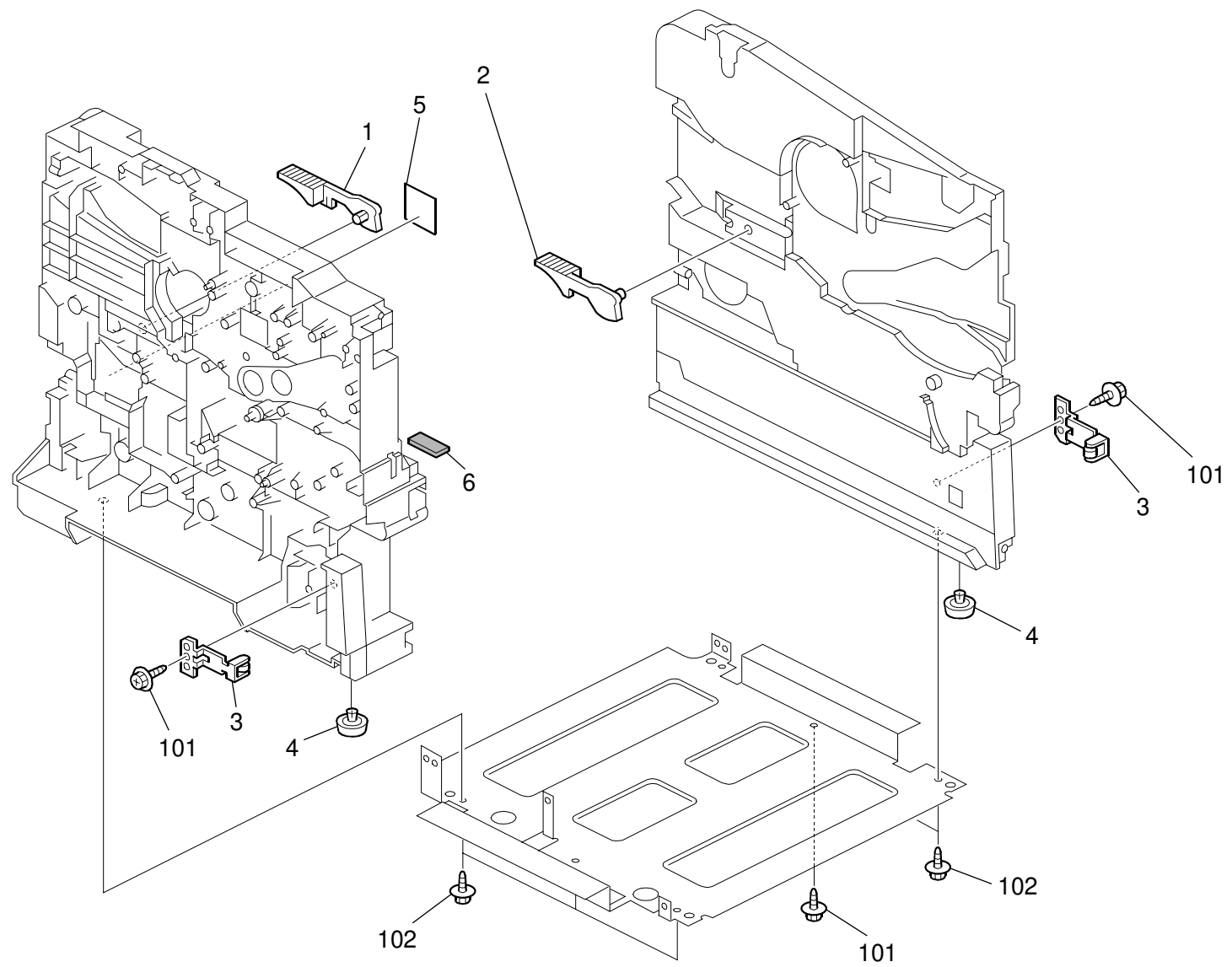


## 19.Controller Unit (M020/M021)

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| 1         | M021 1222 | Cover:Left:Terminal:NA        | 1                 |
| 1         | M021 1211 | Cover:Left:Terminal:EU        | 1                 |
| 2         | G104 5141 | Knob Screw:M3                 | 3                 |
| 3         | G168 5118 | Card Cover                    | 1                 |
| 4         | B132 5836 | Panel - Interface             | 1                 |
| 5         | B622 5825 | Panel Knob Screw              | 2                 |
| 6         | B070 6899 | Ground Plate:Panel            | 1                 |
| 7         | M021 1182 | Panel:Control Board:Ass'y     | 1                 |
| 8         | M020 5372 | PCB:CTL:M020:Ass'y            | 1                 |
| 8         | M020 5373 | PCB:CTL:M021:Ass'y            | 1                 |
| 9         | B585 5140 | PCB:DDR1-DIMM-32B:512MB:Ass'y | 1                 |
| 10        | M021 5023 | SD-Card:ENCRY_ZOFFY:EXP:Ass'y | 1                 |
| 11        | G108 5107 | Left Guide 1                  | 1                 |
| 12        | G108 5108 | Right Guide 1                 | 1                 |
| 13        | M020 9590 | NVRAM                         | 1                 |
| 14        | AA14 3848 | Stepped Screw - M3            | 4                 |
| 15        | M352 5320 | PCB:OPTHDD:SATIE-KAI:Ass'y    | 1                 |
| 16        | M352 5322 | Cable:HDD:SATA:Power:Power55  | 1                 |
| 17        | D362 5132 | Harness - HDD                 | 1                 |
| 18        | D105 5705 | HDD:160GB:MK1665GSX           | 1                 |
| 19        | M001 1108 | Bracket:HDD                   | 1                 |
| 20        | AA16 1125 | Rubber Cushion                | 4                 |

| Index No. | Part No.   | Description          | Q'ty Per Assembly |
|-----------|------------|----------------------|-------------------|
| 101       | 0451 3006N | Screw:Flange:M3.0x6  |                   |
| 102       | 0454 3006Q | Tapping Screw - M3x6 |                   |
| 103       | 0353 0040N | Screw - M3x4         |                   |

## 20.Frame Section (M020/M021)



## 20.Frame Section (M020/M021)

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|-----------|-----------|-------------------------------|-------------------|
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| 2         | M052 1052 | Lever:Fusing:Right            | 1                 |
| 3         | G096 1087 | Paper Tray Spring Plate Ass'y | 2                 |
| 4         | M021 1071 | Rubber Foot:FF005-AR79_P4050  | 2                 |
| 5         | M052 6926 | Decal:Warning:High Temperatue | 1                 |
| 6         | M052 1074 | Cushion:Shutter:AIO           | 1                 |

| Index No. | Part No.   | Description          | Q'ty Per Assembly |
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