

Model: Symphony-P1		Date: 25-Jun-08	No.: MG186001
Modified Article: MEA Unit-Holder Pad		Prepared by: Y.Mimura	
From: 2nd Tech. Support sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

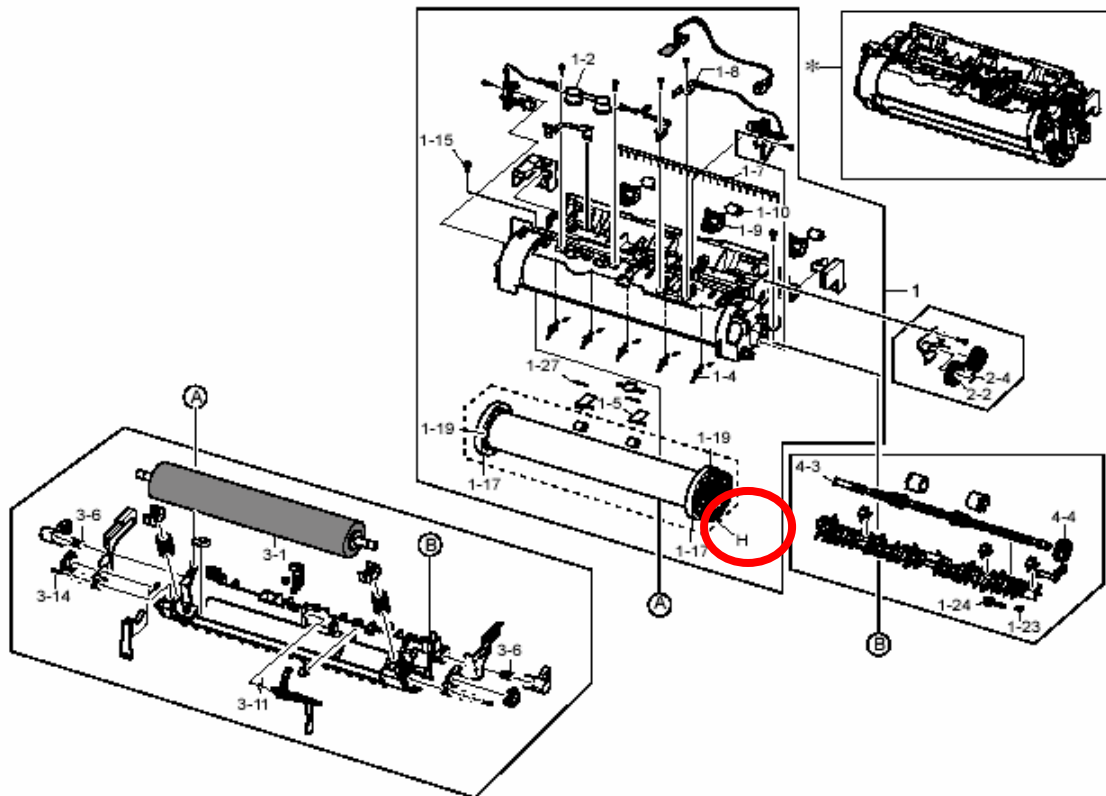
Change/Reason: The Parts Catalog was corrected as follows.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G1861305	G1861378	MEA Unit-Holder Pad	1	X/O	20	19	

Model: Symphony-P1		Date: 26-Nov-08	No.: MG186002
Modified Article: Parts catalog correction		Prepared by: K. Hamada	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ Other
	☐ To facilitate assembly	☐ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

Part number	Old description	<i>New description</i>	Page	Old Index	<i>New Index</i>	Note
G1861319	ELA Unit-Heat_110V	ELA Unit-Heat_220V	11	1	H	
G1861225	ELA Unit-Heat_220V	ELA Unit-Heat_110V	11	1	H	

Change/Reason: Description and index were changed.





Part Change Information List

Date: June 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
SY-P1	G186	200906		G1861211	G1861273	RZL:1PR-P-GND-OPC:JC63-01757A	1	1	O/O		9	94					V0900396	8121163



Part Change Information List

Date: July 31, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
SY-P1	G186	200907			G1868755	DECAL:SYMPHONY-P1:RICOH	0	1			5	1-19			Y	New Index	V0804091	



Part Change Information List

Date: October 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
SY-P1	G186	200910			G1861306	RZL:MEA UNIT-EXIT:JC97-02662A	0	1			7	41			Y		V0901868	9070334
SY-P1	G186	200910			G1861360	RZL:GEAR-FEED:JC66-01262A	0	1			9	98			Y		V0901868	9070334
SY-P1	G186	200910			G1861362	RZL:SPRING_ETC-SEP:JC61-01774A	0	5			11	1-28			Y		V0901868	9070334



Part Change Information List

Date: November 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
SY-P1	G186	200911		G1861219	G1861419	RZL:PMO-GUIDE_CLAW:JC61-02302A	5	5	O/O		11	1-4					V0902079	9060390
SY-P1	G186	200911			G1861363	RZL:THERMISTOR-NTC:1404-001360	0	1			11	1-8			RG186004		V0902454	9090279



Part Change Information List

Date: January 29, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
SY-P1	G186	201001			G1861364	RZL:ELA_UNIT-ELECT.JC96-04060A	0	1			10	1-6			RG186004		V0902454	9090279



Part Change Information List

Date: March 31, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
SY-P1	G186	201002		G1861022	G1861369	RZL:EXIT-SOLENOID:JC90-00983A	1	1	O/O		3 19	16 *					V0902576	09091823



Part Change Information List

Date: May 31, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
SY-P1	G186	201006			G1861382	RZL:HVPS:JC44-00112A		1			3	40			RG186006		V1001321	10060370
SY-P1	G186	201006			G1861228	RZL:COVERMREARGUIDE:JC6300726A		1			11	4-5					T0604562	
SY-P1	G186	201006			G1861380	RZL:GROUNDCASSETTE:JC63-01206A	0	1			21	27			RG186008		V1000358	10020953

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
SY-P1	G186	201007		G1861008	G1861353	RZL:MEAUNIT-COVERMP:JC9702231C	1	1	X/O		3	4					T0700790	7030869
SY-P1	G186	201007		G1861012	G1861354	RZL:ROLLER-TRANSFER:JC6600540B	1	1	X/O		3	7					T0700790	7030869
SY-P1	G186	201007		G1861014	G1861355	RZL:ELAUNITHOLDER-L:JC9601730B	1	1	X/O		3	9					T0700790	7030869
SY-P1	G186	201007		G1861023	G1861365	RZL:DRIVE-DEVE:JC93-00170A	1	1	O/O		3	17					V0902576	9091823
SY-P1	G186	201007		G1861024	G1861372	RZL:DRIVE_MAIN:JC93-00172A	1	1	O/O		3	18					V0902576	9091823
SY-P1	G186	201007		G1861026	G1861356	MAIN CONTROL BOARD:JC9201823C	1	1	X/O		3	19					T0700790	7030869
SY-P1	G186	201007		G1861066	G1861366	LEFT COVER:JC6300684D	1	1	X/O		5	2					T0700790	7030869
SY-P1	G186	201007		G1861067	G1861367	RIGHT COVER:JC9702388D	1	1	X/O		5	3					T0700790	7030869
SY-P1	G186	201007		G1861070	G1861370	REAR COVER UNIT:JC9702232D	1	1	X/O		5	6					T0700790	7030869
SY-P1	G186	201007		G1861053	G1861361	OPERATION PANEL COVER:JC6301100U	1	1	X/O		5	1-2					T0700790	7030869
SY-P1	G186	201007			G1861381	RZL:COVER-M_TOP:JC63-00699B	0	1			5	1-19			RG186009		V1000808	10040944
SY-P1	G186	201007		G1861071	G1861371	REAR COVER:JC6300703D	1	1	X/O		5	6-1					T0700790	7030869
SY-P1	G186	201007		G1861089	G1861373	GEAR UNIT:JC9702238A	1	1	X/O		7	3					T0700790	7030869
SY-P1	G186	201007			G1861383	RZL:GEAR-FUSER:JC66-1266A	0	1			11	1-20			RG186010		V1001537	10070106
SY-P1	G186	201007		G1861259	G1861374	SPRING UPPERROLLER:6107001155	1	1	X/O		13	14					T0700790	7030869
SY-P1	G186	201007		G1861024	G1861372	RZL:DRIVE_MAIN:JC93-00172A	1	1	O/O		15	*					V0902576	9091823
SY-P1	G186	201007			G1861320	DEV MOTOR HARNESS:JC3900438A	0	1			17	9			RG186011		T0700343	7020281
SY-P1	G186	201007		G1861023	G1861365	RZL:DRIVE-DEVE:JC93-00170A	1	1	O/O		17	*					V0902576	9091823
SY-P1	M307	201007		M3071004	M3071035	REAR COVER:JC6300693D	1	1	X/O		23	3					T0700790	7030869



Part Change Information List

Date: December 29, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
SY-P1	G186	201012			G1861384	RZL:GUIDE M:JC61-01226C	0	1			21	28			RG186012		V1002775	10110648



Part Change Information List

Date: April 28, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
SY-P1	G186	201104			G1861385	RZL:ELAUNITCHECK:JC96-04120A	0	1			9	41			RG186013		V1003070	10120825



Part Change Information List

Date: August 3, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
SY-P1	G186	201507			G1861307	HOLDER-M-PAD	---	1		N	21	21					V0802956	