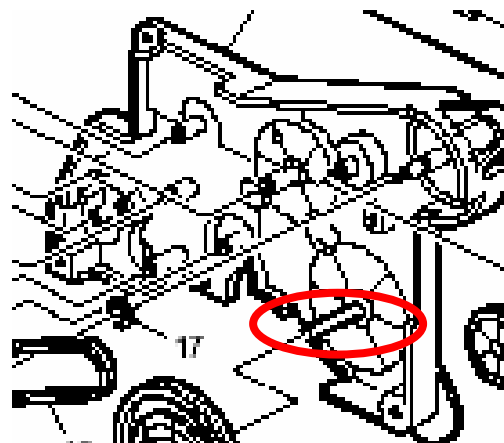


Model: Model S-P2		Date: 24-Oct-08	No.: MM001001
Modified Article: Drive Unit Bracket		Prepared by: Y.Yoshida	
From: 1st Technical Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()
Modification Schedule:			

Old Part Number	New Part Number	Description	Q'ty	Int	Page	Index	Note
G0521102	M0011122	Drive Unit Bracket	1→1		23	2	

Change: The material of the shaft was changed.

Reason: To further improve the performance of the drum drive mechanism.



Model: S-P2		Date: 13-Jan-09	No.: MM001002
Modified Article: PCB:CTL		Prepared by: Y.Gaman	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☒ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

13.Electrical Section 2 (M001)

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
M0015362	M0015365	PCB:CTL:S-P2:EXP:Ass'y	1	O/O	27	6	

Change/Reason: To facilitate assembly

Model: S-P2		Date: 23-Feb-09	No.: MM001003
Modified Article: Laser Diode Unit		Prepared by: Y.Gaman	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

13.Electrical Section 2 (M001)

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
M0011915	M0011916	Laser Diode Unit	1	O/O	7	12	

Change/Reason: The part number in the Parts Catalog was corrected.



Part Change Information List

Date: June 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
S-P2	M001	200906			G1754629	FRAME:FUSING:UPPER:ASSY	0	1			17	29			Y		V0901314	



Part Change Information List

Date: August 31, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
S-P2	M001	200908		G0524875	G0934875	EXIT ROLLER:MACHINE OR COPIER	2	2	X/O		3	8					V0901559	9030107



Part Change Information List

Date: January 29, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
S-P2	M001	201001			G1751566	DOOR:FRONT:EU	0	1			5	24			Y		V0902847	



Part Change Information List

Date: February 26, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
S-P2	M001	201002		M0015365	M0015384	PCB:CTL:SINCERE-P2:EXP:ASS'Y	1	1	X/O		27	6					V0900799	9021264



Part Change Information List

Date: April 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
S-P2	M001	201004			M0015007	PCB:EGB:EU:ASS'Y	0	1	X/O		27	10			Y		V0903315	



Part Change Information List

Date: May 31, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
S-P2	M001	201005		G0963094		TAPE - SHEET : TRAY	5	7			9	2					V1000646	10030512

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
S-P2	M001	201010		M0015384	M0015386	PCB:CTL.SINCERE-P2.EXP-ASS'Y	1	1	O/O		27	6					V1000191	10010848



Part Change Information List

Date: November 30, 2010

Model	Code	PCIL Nr.	PCIL Correctio	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
S-P2	M001	201011		G0521518	G0521525	COMPRESSION SPRING:LEVER	1	1	X/O		5	19					V1001674	10050174

RICOH**Part Change Information List**

Date: January 31, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
S-P2	M001	201101		M0019590	M0019591	NVRAM - ZERO COUNTER	1	1	O/O		27	7					V1002573	



Part Change Information List

Date: March 31, 2011

Model	Code	PCIL Nr.	PCIL Correcti on	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
S-P2	M001	201103		AA000301	GA000058	DECAL:H-TEMP WARNING:115:CUD	1	1	O/O		79	1					V1002478	10090261





Part Change Information List

Date: July 28, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
S-P2	M001	201107		G0963111	M0803111	CASSETTE COVER	1	1	X/O		3	18					V1100810	11030607
S-P2	M001	201107		G0521274	M0791274	LEVER:MICRO SWITCH:REAR	1	1	O/O		21	8					V1101334	11050672



Part Change Information List

Date: December 28, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
S-P2	M001	201111		M0015007	M0015008	PCB:EGB:EU:ASS'Y	1	1	O/O		27	10			RM001019	Overwrite engine F/W will damage the new type EGB	V1101746	
S-P2	M001	201111			M0015016	PCB:EGB:SIIN-P2:EXP:ASS'Y	0	1			27	10			RM001019	New No. for Old type EGB:NA	V1101747	
S-P2	M001	201111			M0015009	PCB:EGB:EU:ASS'Y	0	1			27	10			RM001019	New No. for Old type EGB:EU	V1101747	

RICOH**Part Change Information List**

Date: December 28, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
S-P2	M001	201112		G1751255	M0791255	SEAL:LOWER COVER:REAR	1	1	O/O		3	20					V1103461	11100587



Part Change Information List

Date: January 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
S-P2	M001	201201		G1751229	M0791303	COVER:REAR:ASS'Y	1	1	X/O		3	14					V1103919	
S-P2	M001	201201		G1754127	G1764127	FUSING UNIT:EU:ASS'Y	1	1	O/O		17	1					V1100563	09110256



Part Change Information List

Date: March 30, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
S-P2	M001	201203		M0015011	M0015013	PCB:EGB:SIN-P2:EXP:ASS'Y	1	1	O/C		27	10			HM001019		V1101746	



Part Change Information List

Date: June 29, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
S-P2	M001	201206		G1753277	M0793277	SIDE FENCE:MANUAL FEED:LEFT	1	1	O/O		5	2					V1201227	11040075
S-P2	M001	201206		G1753276	M0793276	SIDE FENCE:MANUAL FEED:RIGHT	1	1	O/O		5	3					V1201227	11040075



Part Change Information List

Date: July 30, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
S-P2	M001	201307		G0525060	M0015250	PCB:SYNC DETECTOR BOARD	1	1	O/O		7	2					V1301110	13021099



Part Change Information List

Date: April 30, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
S-P2	M001	201404		11500415	11500438	POWER SUPPLY CODE:AC125V:15A:NA	1	1	O/O		25	106					V1303355	



Part Change Information List

Date: May 8, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
S-P2	M001	201504		M0015386	M0015378	PCB:CTL:SINCERE-P2:EXP:ASS'Y	1	1	X/O	N	27	6					V1402653	



Part Change Information List

Date: September 3, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
S-P2	M001	201508			G1681110	GEAR:OPC:ASS'Y	---	1		N					Y		V1502214	



Part Change Information List

Date: Feburary 1, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
VM Option TypeH	M344	201601		M3445722	M3445522	PCB:W-LAN1S:LP:EU:ASS'Y	1	1	O/O	N			G				V1000908	10041233
VM Option TypeH	M344	201601		M3445701	M3445521	PCB:W-LAN1S:LP:NA:ASS'Y	1	1	O/O	N			J				V1001013	10050136