

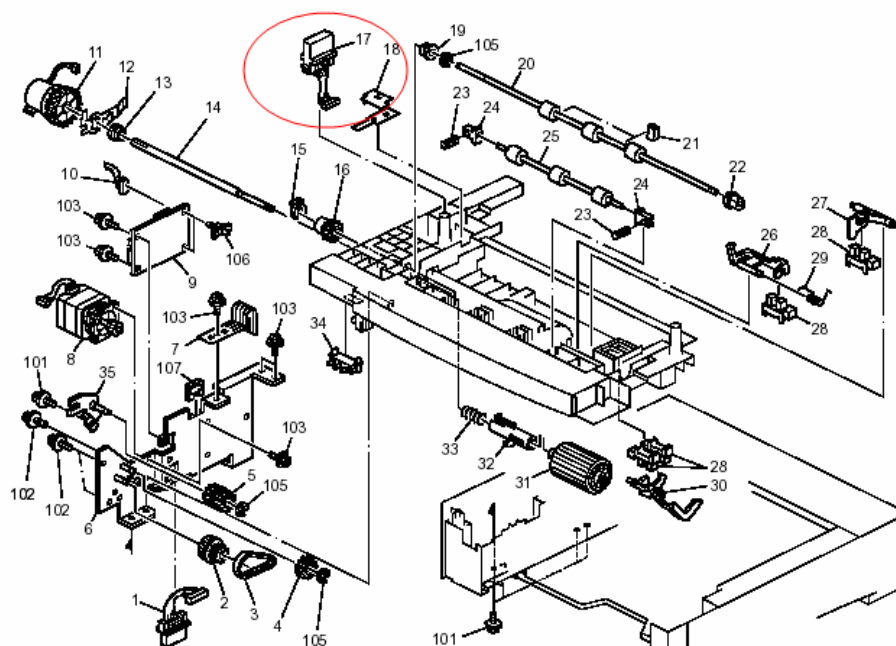
Model: S-P1		Date: 31-Jul-08	No.: MG176001
Modified Article: Interface Harness for Paper Feed Option		Prepared by: Y.Yoshida	
From: 1st Technical Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()
Modification Schedule:			

Old Part Number	New Part Number	Description	Q'ty	Int	Page	Index	Note
G8945300	G8945210	Interface Harness1	1→1	X/O	5	17	

Change: A ferrite core was added to the harness.

Reason: To minimize the effect of static electricity.

2.PAPER FEED DRIVE (G894)



Model: CARIB-B (Duplex Unit1000) for S-P1		Date: 9-Jul-08	No.: MG176002
Modified Article: Interface Harness for Paper Feed Option		Prepared by: Y.Yoshida	
From: 1st Technical Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()
Modification Schedule:			

Old Part Number	New Part Number	Description	Q'ty	Int	Page	Index	Note
G3612800	G8932777	TIMING BELT:30S2M286	1→1	X/O	9	5	
G5527217	G8932775	PULLEY:HORIZONTAL TRANSPORT (outside)	3→3	X/O	9	4	
	G8932778	PULLEY:HORIZONTAL TRANSPORT:RIGHT (inside)	3→3	X/O	9	4	

Change:

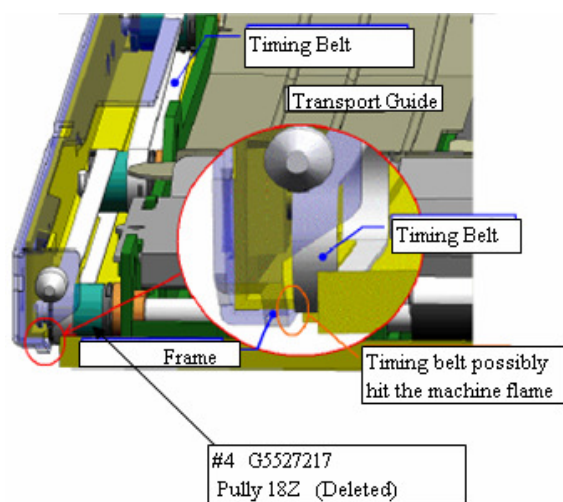
- The width of the timing belts was reduced from 4mm to 3mm.
Note: The attachment position of the belts was reversed (see the photo below).
- Due to this change, the pulley was separated into two service parts.

Reason: To ensure that the timing belt does not touch the machine frame.

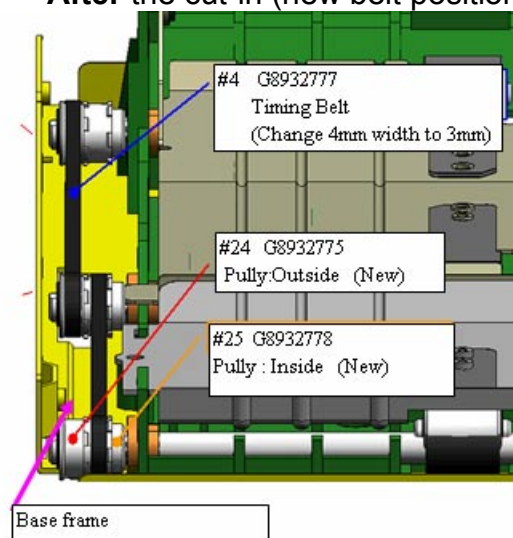
Important: If you install the **new** parts on machines produced before the cut-in serial number, attach the belt in its **original position** (left illustration). Do not reverse the positions of the belts. This is because the frame was modified to accommodate the new parts.

Cut-in Serial number: **S0989200734**

Before the cut-in (original belt position):



After the cut-in (new belt position):

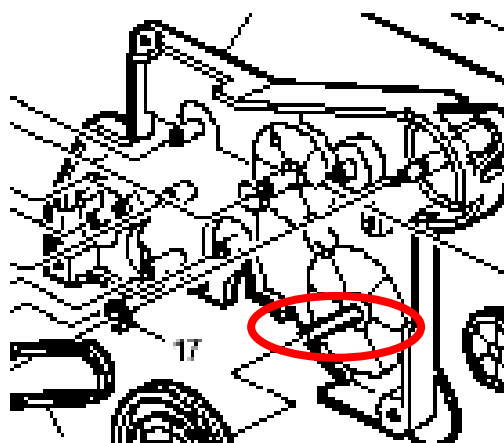


Model: Model S-P1		Date: 24-Oct-08	No.: MG176003
Modified Article: Drive Unit Bracket		Prepared by: Y.Yoshida	
From: 1st Technical Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()
Modification Schedule:			

Old Part Number	New Part Number	Description	Q'ty	Int	Page	Index	Note
G0521102	M0011122	Drive Unit Bracket	1→1		23	2	

Change: The material of the shaft was changed.

Reason: To further improve the performance of the drum drive mechanism.





Part Change Information List

Date: June 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
S-P1	G176	200906			G1754629	FRAME:FUSING:UPPER:ASS'Y	0	1			17	29			Y		V0901314	
S-P1	G177	200906			G1754629	FRAME:FUSING:UPPER:ASS'Y	0	1			17	29			Y		V0901314	



Part Change Information List

Date: August 31, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
S-P1	G176	200908		G0524875	G0934875	EXIT ROLLER:MACHINE OR COPIER	2	2	X/O		3	8					V0901559	9030107
S-P1	G177	200908		G0524875	G0934875	EXIT ROLLER:MACHINE OR COPIER	2	2	X/O		3	8					V0901559	9030107



Part Change Information List

Date: May 31, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
S-P1	G176	201005		G0963094		TAPE - SHEET : TRAY	5	7			9	2					V1000646	10030512
S-P1	G177	201005		G0963094		TAPE - SHEET : TRAY	5	7			9	2					V1000646	10030512

Model	Code	PCIL Nr.	PCIL Correctio	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
S-P1	G176	201011		G1751250	G1751253	Left Cover - NA	1	1	O/O		3	2					V1001682	9120005
S-P1	G177	201011		G1751250	G1751253	Left Cover - NA	1	1	O/O		3	2					V1001682	9120005
S-P1	G176	201011		G1751450	G1751650	Right Cover - NA	1	1	O/O		3	16					V1001682	9120005
S-P1	G177	201011		G1751450	G1751650	Right Cover - NA	1	1	O/O		3	16					V1001682	9120005
S-P1	G176	201011		G0521518	G0521525	Spring - Lock Lever	1	1	X/O		5	19					V1001674	10050174
S-P1	G177	201011		G0521518	G0521525	Spring - Lock Lever	1	1	X/O		5	19					V1001674	10050174



Part Change Information List

Date: January 31, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
S-P1	G176	201101		G1751466	G1751566	DOOR:FRONT:NA	1	1	O/O		5	15					V1001682	09120005
S-P1	G177	201101		G1751466	G1751566	DOOR:FRONT:NA	1	1	O/O		5	15					V1001682	09120005
S-P1	G176	201101		G1769590	G1769591	NVRAM - Zero Counter	1	1	O/O		27	7					V1002573	
S-P1	G177	201101		G1769590	G1769591	NVRAM - Zero Counter	1	1	O/O		27	7					V1002573	



Part Change Information List

Date: March 31, 2011

Model	Code	PCIL Nr.	PCIL Correcti on	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
S-P1	G176	201103		AA000301	GA000058	DECAL:H-TEMP WARNING:115:CUD	1	1	O/O		17	18					V1002478	10090261
S-P1	G177	201103		AA000301	GA000058	DECAL:H-TEMP WARNING:115:CUD	1	1	O/O		17	18					V1002478	10090261
S-P1	G176	201103		G1765318	G1765328	PCB:CTL:SINCERE-P1L:SUB-ASS'Y	1	1	O/O		27	6					V1000432	10010844
S-P1	M808	201103		AA000301	GA000058	DECAL:H-TEMP WARNING:115:CUD	1	1	O/O		79	1					V1002478	10090261





Part Change Information List

Date: July 28, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
S-P1	G176	201107		G0963111	M0803111	CASSETTE COVER	1	1	X/O		3	18					V1100810	11030607
S-P1	G177	201107		G0963111	M0803111	CASSETTE COVER	1	1	X/O		3	18					V1100810	11030607
S-P1	G176	201107		G0521274	M0791274	LEVER:MICRO SWITCH:REAR	1	1	O/O		21	8					V1101334	11050672
S-P1	G177	201107		G0521274	M0791274	LEVER:MICRO SWITCH:REAR	1	1	O/O		21	8					V1101334	11050672



Part Change Information List

Date: December 28, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
S-P1	G176	201112		G1751255	M0791255	SEAL:LOWER COVER:REAR	1	1	O/O		3	20					V1103461	11100587
S-P1	G177	201112		G1751255	M0791255	SEAL:LOWER COVER:REAR	1	1	O/O		3	20					V1103461	11100587



Part Change Information List

Date: January 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
S-P1	G176	201201		G1751229	M0791303	COVER:REAR:ASS'Y	1	1	X/O		3	14					V1103919	
S-P1	G177	201201		G1751229	M0791303	COVER:REAR:ASS'Y	1	1	X/O		3	14					V1103919	
S-P1	G176	201201		G1754127	G1764127	FUSING UNIT:EU:ASS'Y	1	1	O/O		17	1					V1100563	09110256
S-P1	G177	201201		G1754127	G1764127	FUSING UNIT:EU:ASS'Y	1	1	O/O		17	1					V1100563	09110256



Part Change Information List

Date: April 27, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
S-P1	G178	201204		G1751219	M0791303	COVER REAR ASSY	1	1	X/O		3	14					V1103919	
S-P1	G177	201204		G1751219	M0791303	COVER REAR ASSY	1	1	X/O		3	14					V1103919	

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
S-P1	G176	201205		03525080N	08010213	SCREW - M2.6X8	2	2	X/O		27	106			RG176028		V1201099	12021671
S-P1	G177	201205		03525080N	08010213	SCREW - M2.6X8	2	2	X/O		27	106			RG176028		V1201099	12021671
S-P1	G176	201205		11029650	11035455	CONNECTOR:10236-59A3MB	1	1	X/O		39	109					V1201099	12021671
S-P1	G177	201205		11029650	11035455	CONNECTOR:10236-59A3MB	1	1	X/O		39	109					V1201099	12021671



Part Change Information List

Date: June 29, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
S-P1	G176	201206		G1753277	M0793277	SIDE FENCE:MANUAL FEED:LEFT	1	1	O/O		5	2					V1201227	11040075
S-P1	G177	201206		G1753277	M0793277	SIDE FENCE:MANUAL FEED:LEFT	1	1	O/O		5	2					V1201227	11040075
S-P1	G176	201206		G1753276	M0793276	SIDE FENCE:MANUAL FEED:RIGHT	1	1	O/O		5	3					V1201227	11040075
S-P1	G177	201206		G1753276	M0793276	SIDE FENCE:MANUAL FEED:RIGHT	1	1	O/O		5	3					V1201227	11040075



Part Change Information List

Date: September 28, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
S-P1	G176	201209		G1751452	G1751652	UPPER COVER - EU	1	1	O/O		3	5					V1001682	09120005
S-P1	G177	201209		G1751452	G1751652	UPPER COVER - EU	1	1	O/O		3	5					V1001682	09120005

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
S-P1	G176	201211		04513006N	03130060N	SCREW - M3X6	2	2	X/O		27	101					V1202737	
S-P1	G177	201211		04513006N	03130060N	SCREW - M3X6	2	2	X/O		27	101					V1202737	



Part Change Information List

Date: December 28, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
S-P1	G176	201212		G1751255	M0791255	SEAL:LOWER:COVER:REAR	1	1	X/O		3	20					V1103598	



Part Change Information List

Date: July 30, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
S-P1	G176	201307		G0525060	M0015250	PCB:SYNC DETECTOR BOARD	1	1	O/O		7	27					V1301110	13021099
S-P1	G177	201307		G0525060	M0015250	PCB:SYNC DETECTOR BOARD	1	1	O/O		7	27					V1301110	13021099



Part Change Information List

Date: September 30, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set Int	RTB	Note	Ref Number	ECN Number
S-P1	G176	201309		G3305750	G3305752	PCB:SDRAM-DIMM:64MB:PBF:ASS'Y	1	1	O/O		27	19				V1301977	13050622
S-P1	G177	201309		G3305750	G3305752	PCB:SDRAM-DIMM:64MB:PBF:ASS'Y	1	1	O/O		27	19				V1301977	13050622



Part Change Information List

Date: April 30, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
S-P1	G176	201404		G3305750	G3305752	PCB:SDRAM-DIMM:64MB:PBF:ASS'Y	1	1	O/O		27	19					V1302336	13051805
S-P1	G177	201404		G3305750	G3305752	PCB:SDRAM-DIMM:64MB:PBF:ASS'Y	1	1	O/O		27	19					V1302336	13051805



Part Change Information List

Date: May 30, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
S-P1	G176	201405		G0525060	M0015250	PCB:SYNC DETECTOR BOARD	1	1	O/O		7	27					V1301122	



Part Change Information List

Date: October 31, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
S-P1	G176	201410		G0521274	M0791274	LEVER:MICRO SWITCH:REAR	1	1	X/O		21	8					V1402928	
S-P1	G176	201410		11500373	11500438	POWER SUPPLY CODE:AC125V:15A:NA	1	1	O/O								V1402665	14080274
S-P1	G177	201410		11500373	11500438	POWER SUPPLY CODE:AC125V:15A:NA	1	1	O/O								V1402665	14080274



Part Change Information List

Date: December 26, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
S-P1	G176	201412		G0963066	M0803066	FRICTION PAD:ADHESION	1	1	X/O		9	17					V1402730	14081596
S-P1	G177	201412		G0963066	M0803066	FRICTION PAD:ADHESION	1	1	X/O		9	17					V1402730	14081596



Part Change Information List

Date: September 3, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
S-P1	G176	201508			G1681110	GEAR:OPC:ASS'Y	---	1		N					Y		V1303387	
S-P1	G177	201508			G1681110	GEAR:OPC:ASS'Y	---	1		N					Y		V1303387	



Part Change Information List

Date: May 12, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
S-P1	G176	201704		G1753341	G1753342	EXTENSION TRAY:MANUAL FEED:L	1	1	O/O	N	5	9					V1700609	
S-P1	G177	201704		G1753341	G1753342	EXTENSION TRAY:MANUAL FEED:L	1	1	O/O	N	5	9					V1700609	



Part Change Information List

Date: September 1, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
S-P1	G176	201708		11500373	11500438	POWER SUPPLY CODE:AC125V:15A:NA	1	1	O/O	N	25	106					V1701407	
S-P1	G177	201708		11500373	11500438	POWER SUPPLY CODE:AC125V:15A:NA	1	1	O/O	N	25	106					V1701407	