

Aficio SG 7100DN/SG 7100DN
(J034-27)
Parts Catalog

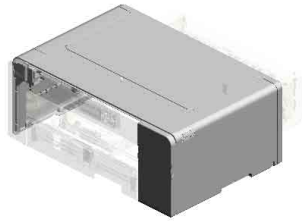
Parts change information sample

 **Add**

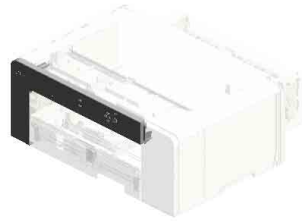
 **Update**

 **Delete**

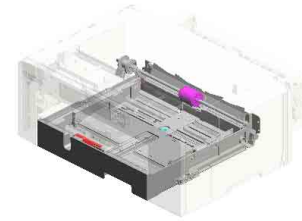
Unit All



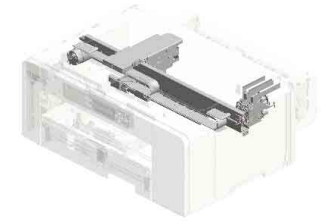
U001
EXTERIOR



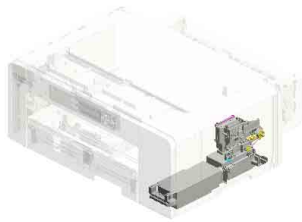
U002
OPERATION



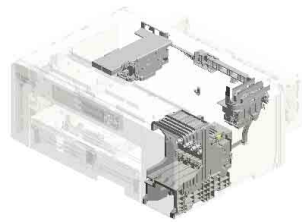
U003
PAPER FEED



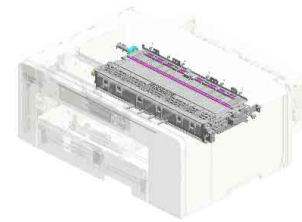
U004
CARRIAGE



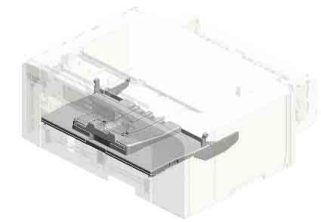
U005
MAINTENANCE RECOVERY SECTION



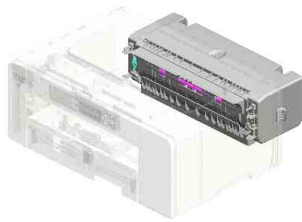
U006
DEVELOPER SUPPLY SECTION



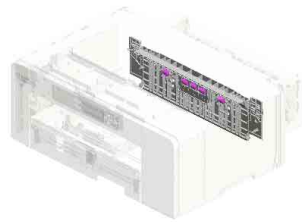
U007
PAPER TRANSPORT



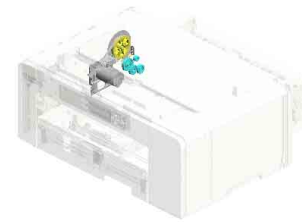
U008
PAPER EXIT



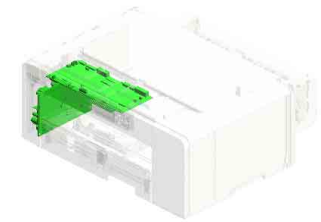
U009
DUPLEX



U010
DUPLEX

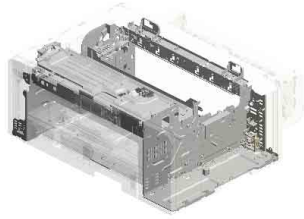


U011
MAIN DRIVE



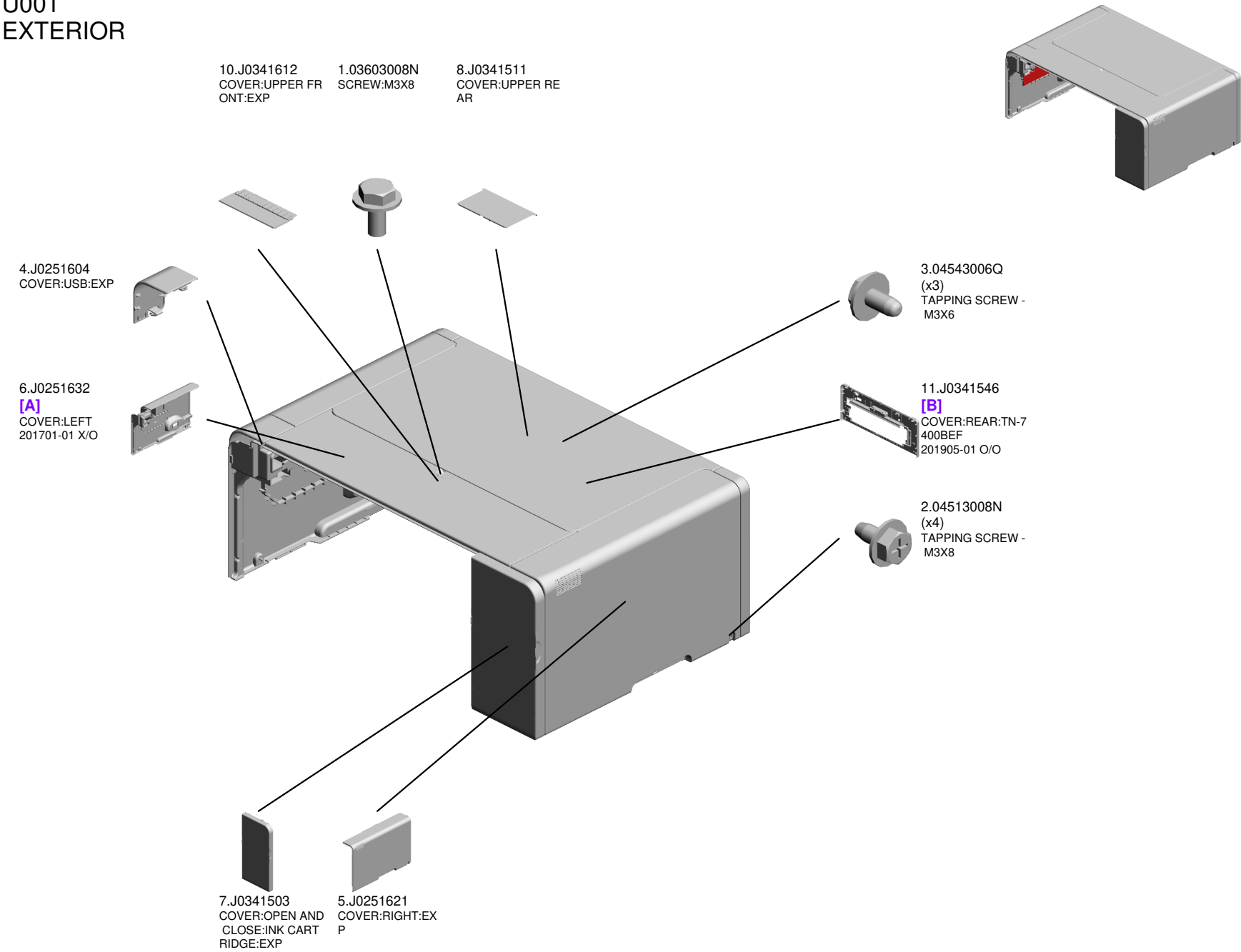
U012
ELECTRICAL

Unit All



U013
MAIN FRAME

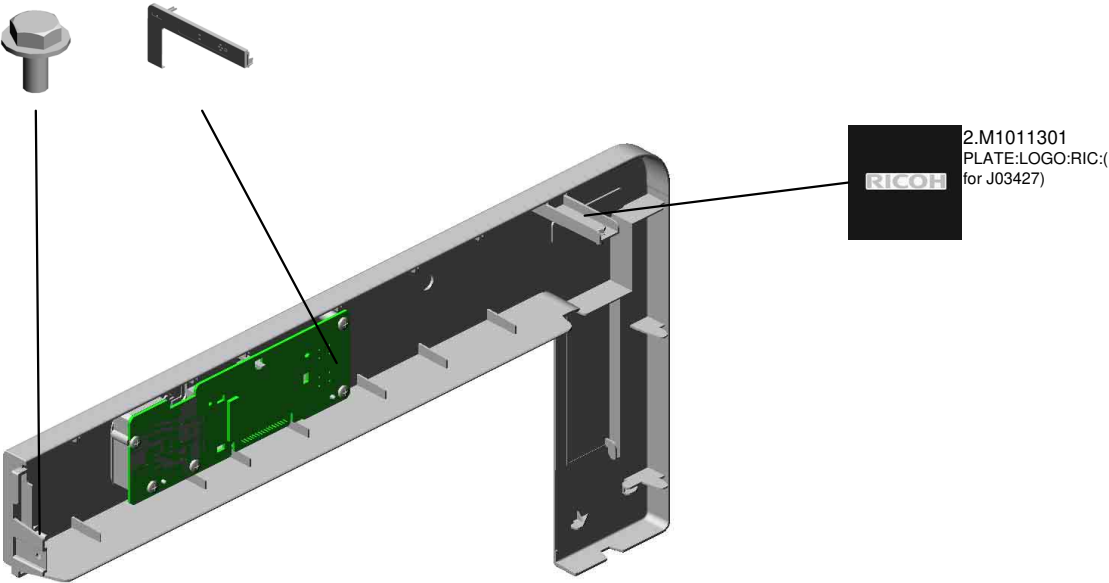
U001
EXTERIOR



U002
OPERATION

1.03603008N
(x2)
SCREW:M3X8

3.J0341902
OPERATION SUB-
UNIT:BRG-P1W:EU
:ASS'Y

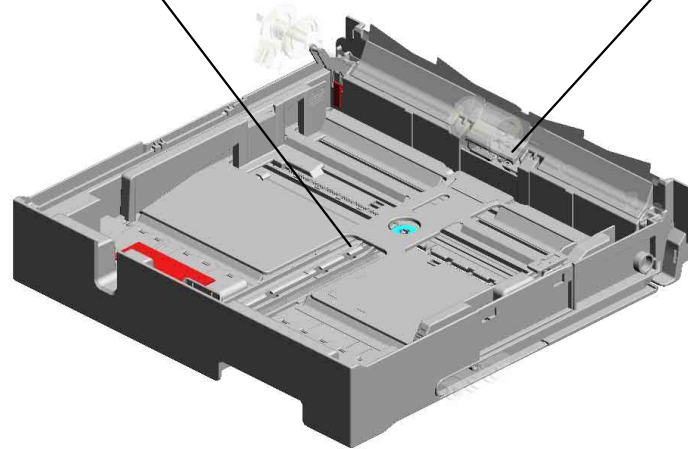


U003.PAPER FEED

U003 S001
J0340311
CASSETTE:EXP:ASS'Y



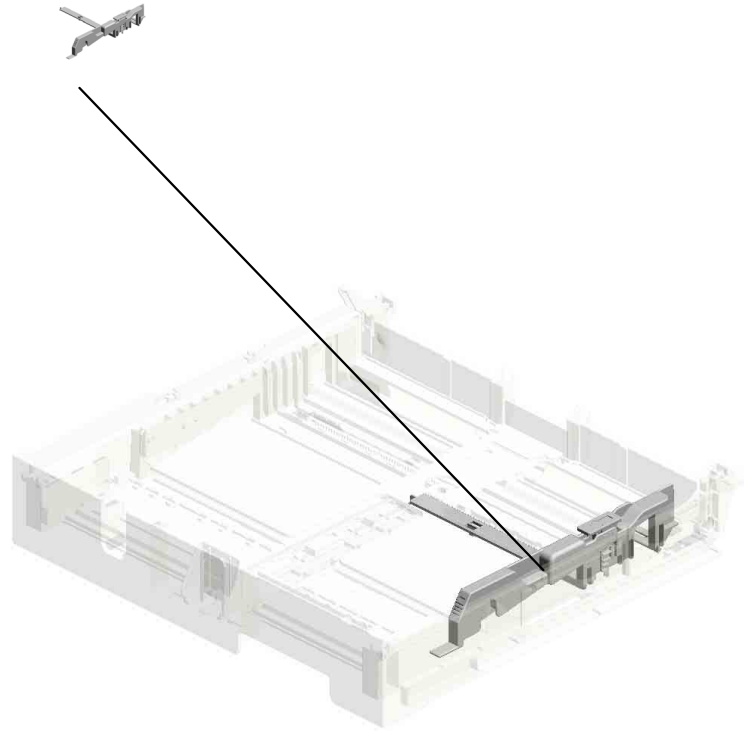
U003 S002
J0340312
SEPARATION SUB-UNIT:BR
G-P1W:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
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U003_S001.CASSETTE:EXP:ASS'Y

U003 S001 S001
J0340302
SIDE FENCE:RIGHT:ASS'Y



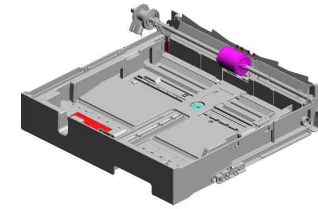
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U003 PAPER FEED

3.AA100011 (x5)
RETAINING RING:SI
LENCER:MM7

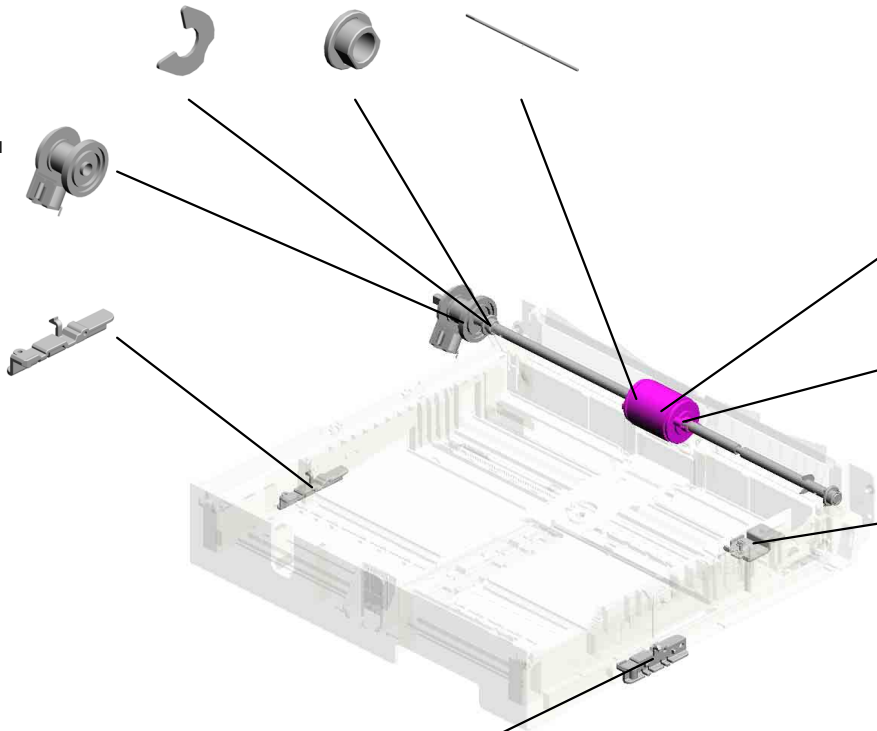
2.AA082144 (x2)
BUSHING - 8X12X7

18.J0343050
SHAFT:PAPER FEE
D:ASS'Y



10.J0253047
MECHANICAL SPRI
NG CLUTCH:FEED

9.J0253023
RAIL:CASSETTE:L
EFT



4.J0013001
PAPER FEED ROL
LER

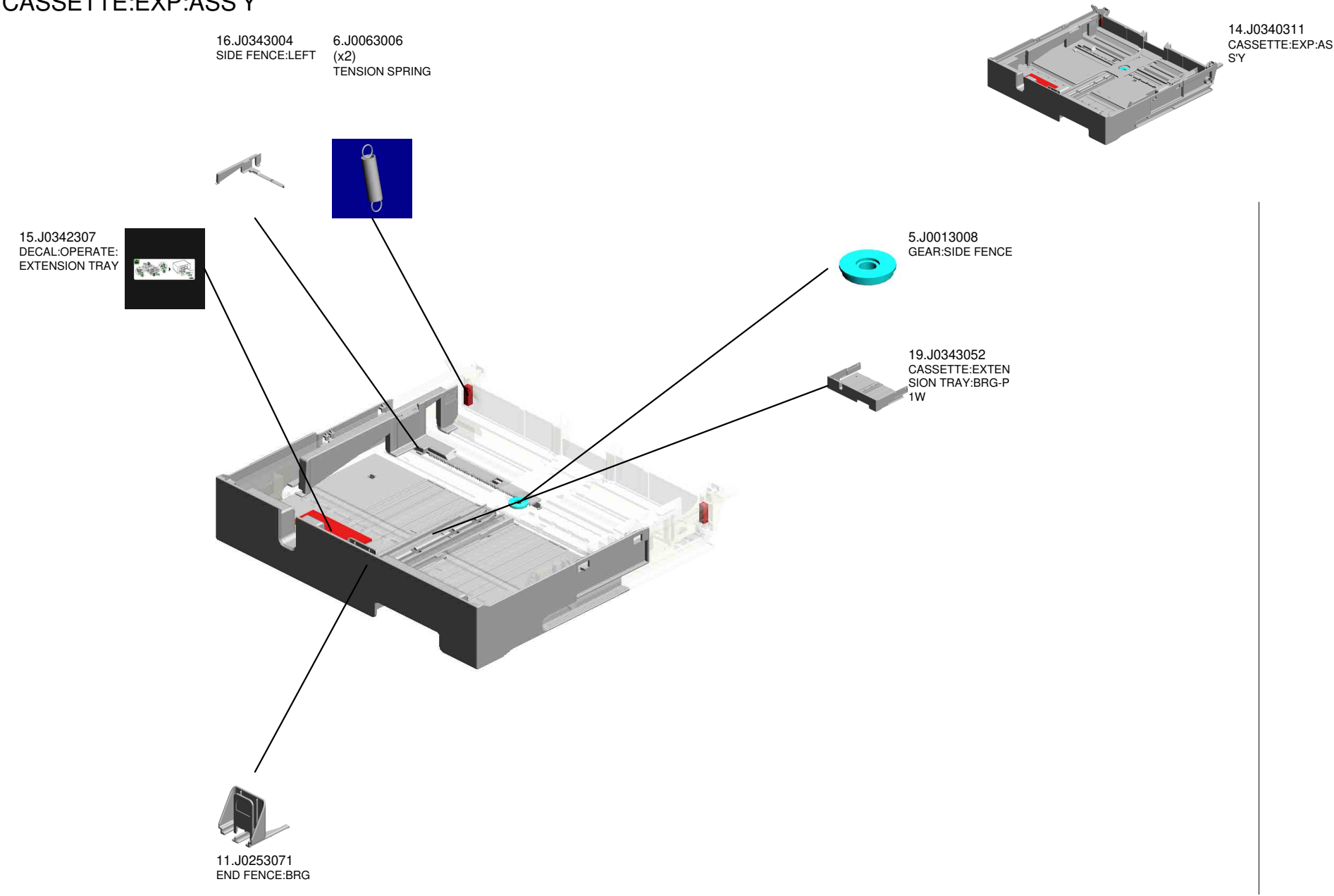
17.J0343014
(x2)
COLLAR:PAPER F
EED ROLLER

22.J0253200
PAPER FEED:SER
VICE PARTS
201611-01

8.J0253022
RAIL:CASSETTE:RI
GHT

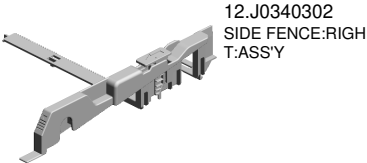
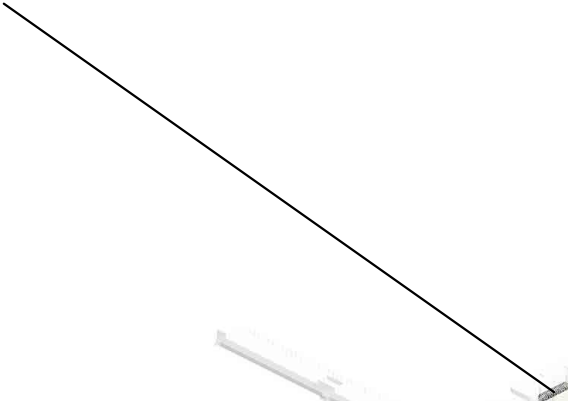
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
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U003_S001
CASSETTE:EXP:ASS'Y



U003_S001_S001
SIDE FENCE:RIGHT:ASS'Y

7.J0253007
COIL SPRING:LEV
ER:SIDE FENCE



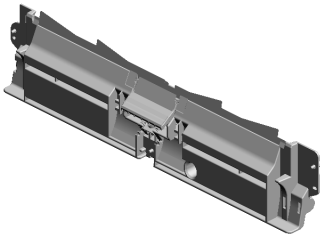
12.J0340302
SIDE FENCE:RIGHT
T:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
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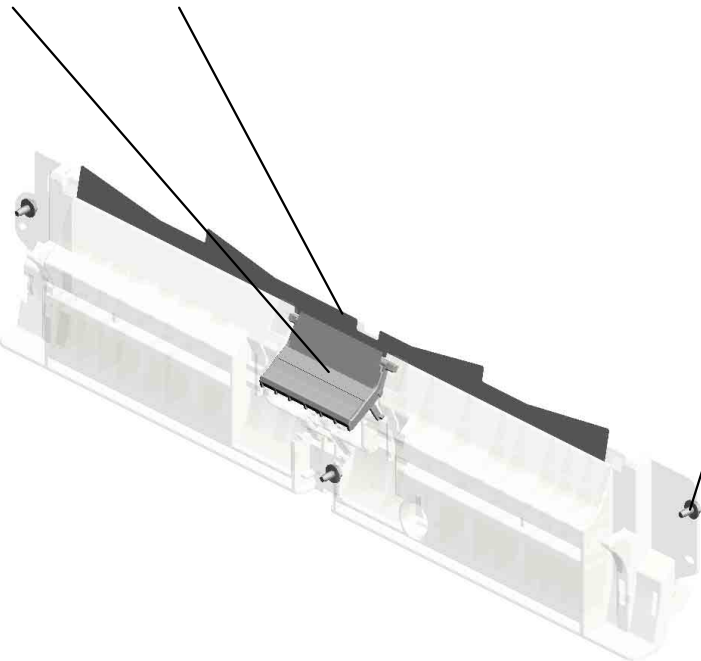
U003_S002
SEPARATION SUB-UNIT:BRG-P1W:ASS'Y

13.J0340309
FRICTION PAD:AS
S'Y

20.J0343034
FILM:GUIDE PLATE
:BRG-P1W
201506-04 X/O



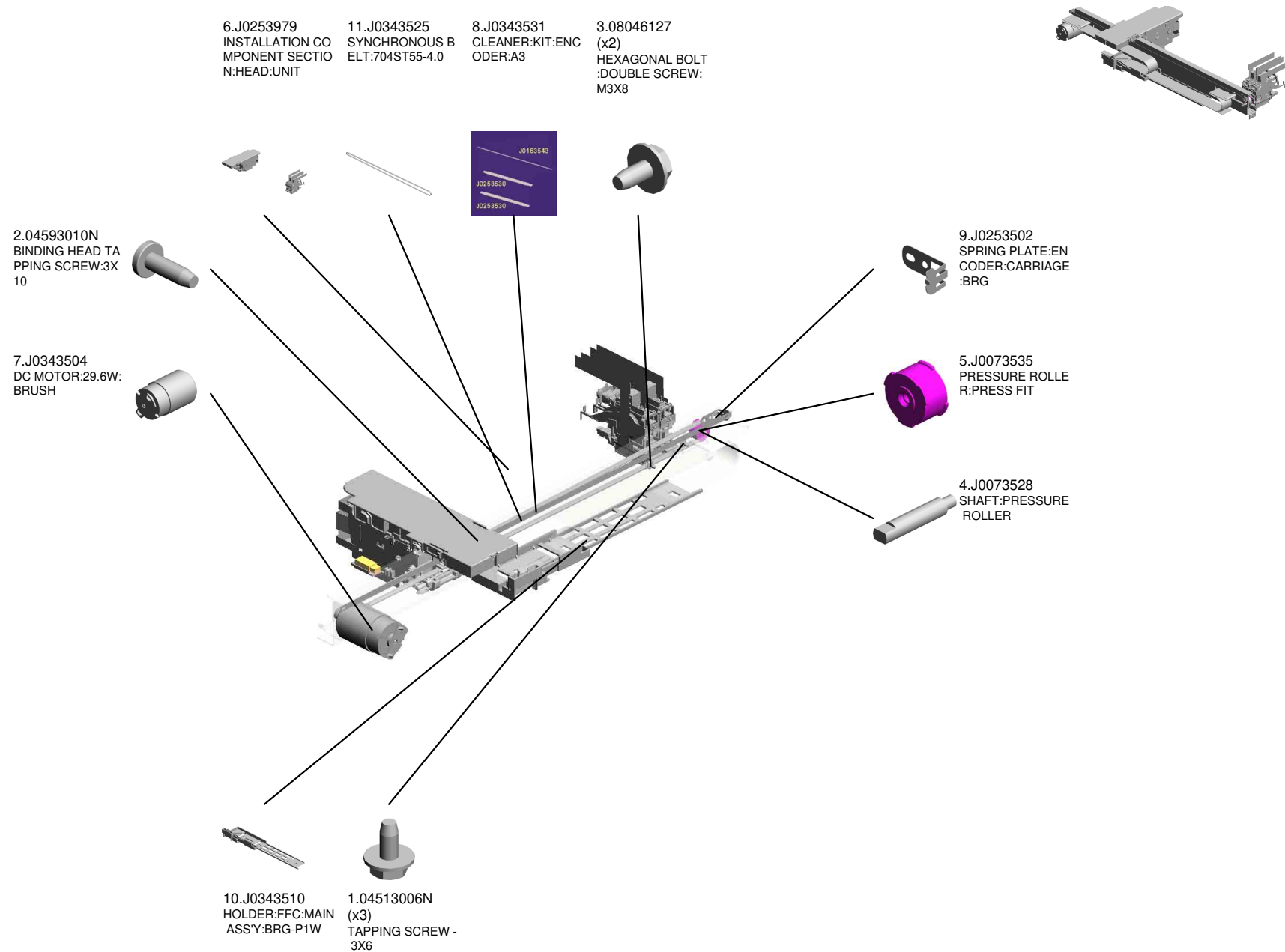
21.J0340312
SEPARATION SUB-
UNIT:BRG-P1W:AS
S'Y
201506-02 X/O



1.04513006N
(x3)
TAPPING SCREW -
3X6

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
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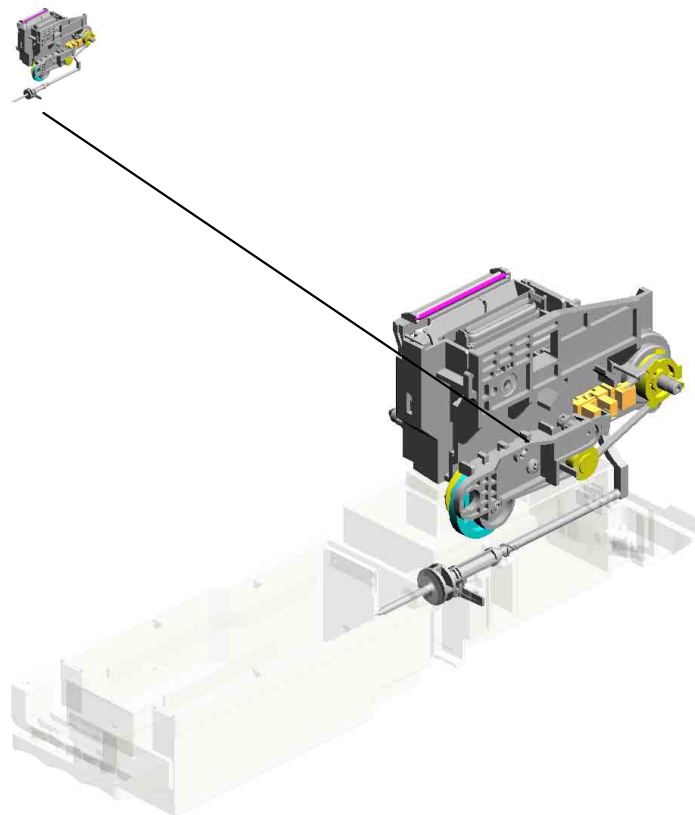
U004 CARRIAGE



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
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U005.MAINTENANCE RECOVERY SECTION

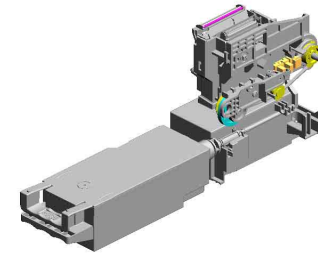
U005 S001
J0250416
MAINTENANCE RECOVERY:
BRG-P1



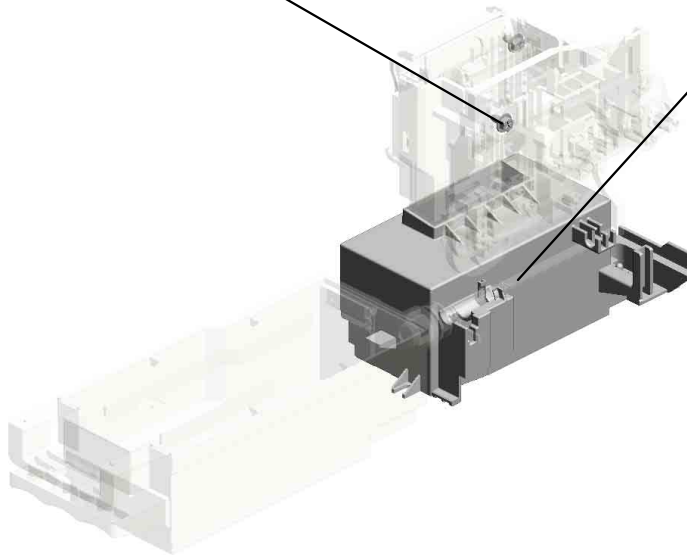
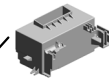
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
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U005 MAINTENANCE RECOVERY SECTION

1.04543006Q
(x2)
TAPPING SCREW -
M3X6



5.J0344400
TANK:USED DEVE
LPER:FIX:BRG-P1
W:ASS'Y



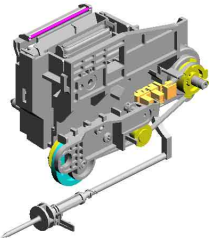
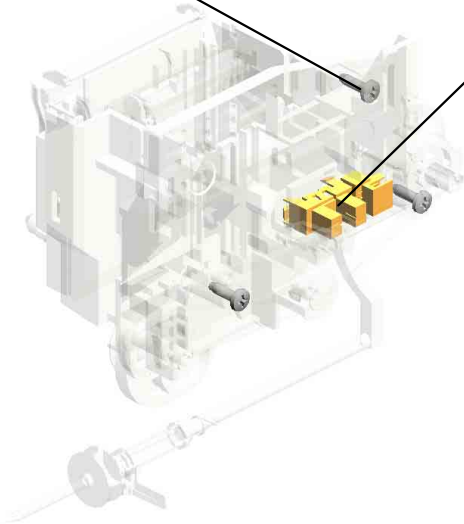
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
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U005_S001
MAINTENANCE RECOVERY:BRG-P1

2.04593010N
(x3)
BINDING HEAD TA
PPING SCREW:3X
10



6.AW020234
PHOTOINTERRUP
TOR:GP1A173LCS
5F
201904-01 O/O



4.J0250416
MAINTENANCE RE
COVERY:BRG-P1

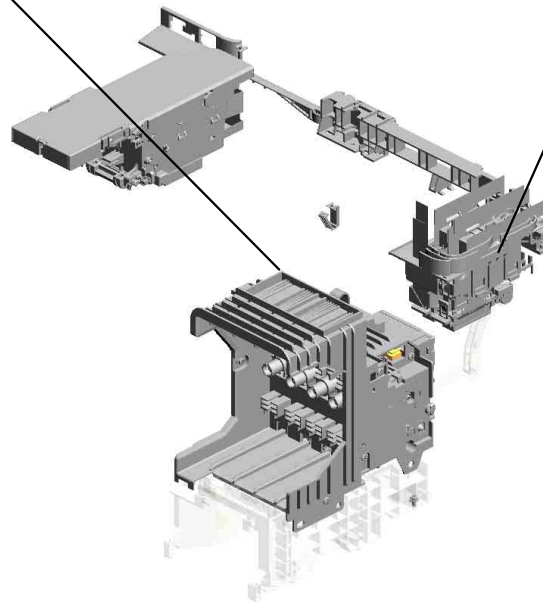
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
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U006.DEVELOPER SUPPLY SECTION

U006 S001
J0343981
INSTALLATION COMPONENT
T SECTION:DEVELOPER SUPPLY
PPLY SECTION:P1W



U006 S002
J0340461
VALVE:LATCH:ASSY

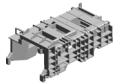
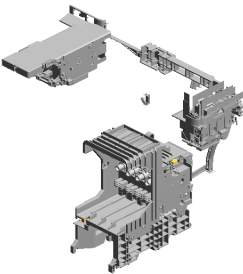


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
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U006
DEVELOPER SUPPLY SECTION

5.AW500023
PUSH SWITCH

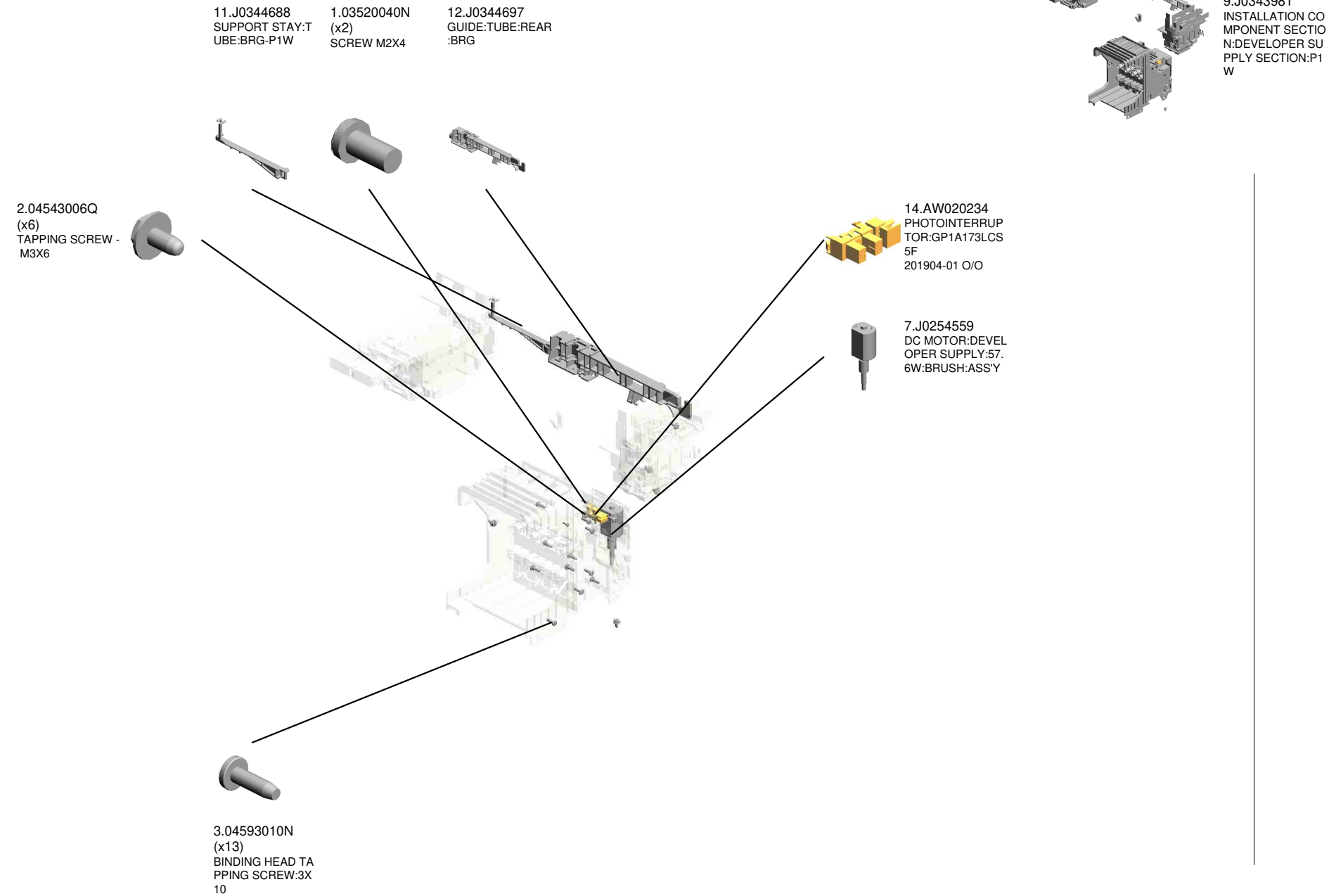
10.J0344672
BRACKET:TANK:U
SED DEVELOPER:L-
SIZE



13.J0254514
PLATE:VALVE:LINK

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
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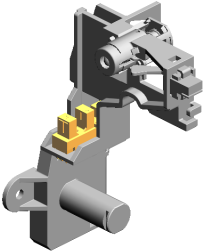
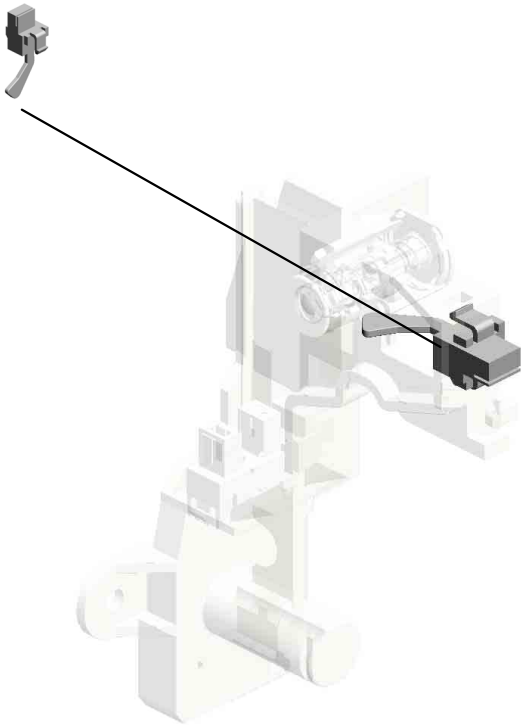
U006_S001
INSTALLATION COMPONENT SECTION:DEVELOPER SUPPLY SECTION:P1W



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
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U006_S002
VALVE:LATCH:ASS'Y

6.J0254525
LEVER SWITCH:VA
LVE

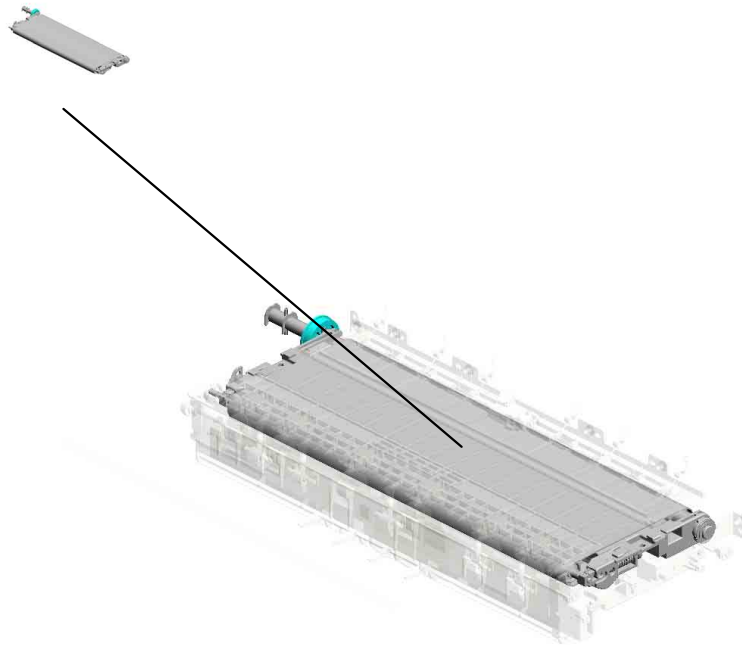


8.J0340461
VALVE:LATCH:ASS
'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
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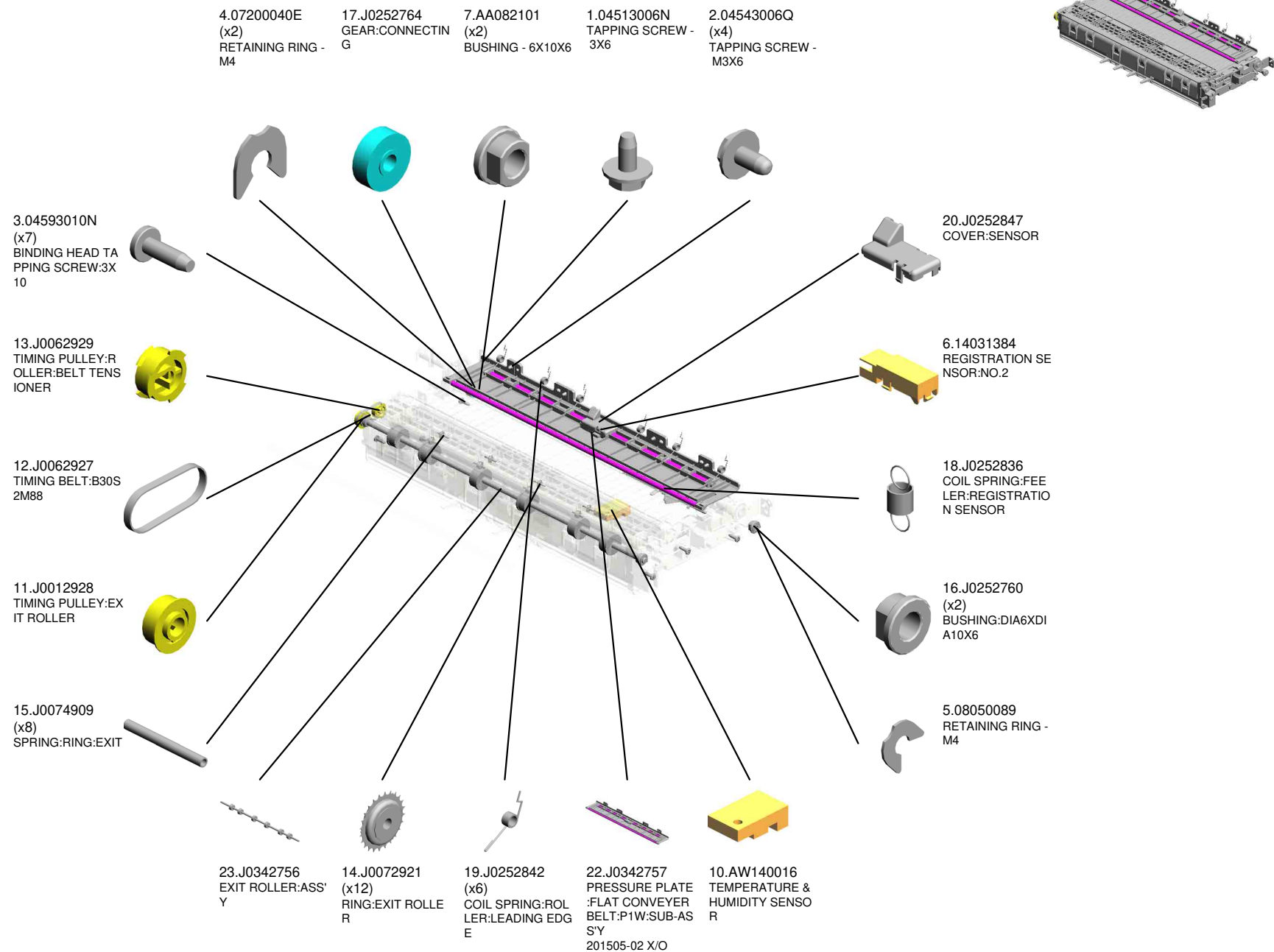
U007.PAPER TRANSPORT

U007 S001
J0342750
GUIDE:FLAT CONVEYER BE
LT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
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U007 PAPER TRANSPORT

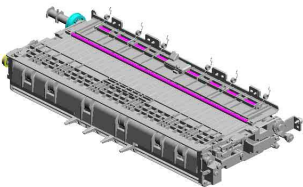


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
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U007
PAPER TRANSPORT

26.J0073014
FEELER:PAPER E
ND SENSOR

27.J0342831
COVER:CHARGE R
OLLER:BRG-P1W



25.J0342852
DISCHARGE BRUS
H:EXIT

24.J0342761
ROLLER:CONNEC
TING:ASS'Y

28.AW020234
(x2)
PHOTOINTERRUP
TOR:GP1A173LCS
5F
201904-01 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
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U007_S001
GUIDE:FLAT CONVEYER BELT:ASS'Y

8.AA100011
(x2)
RETAINING RING:S
ILENCER:MM7

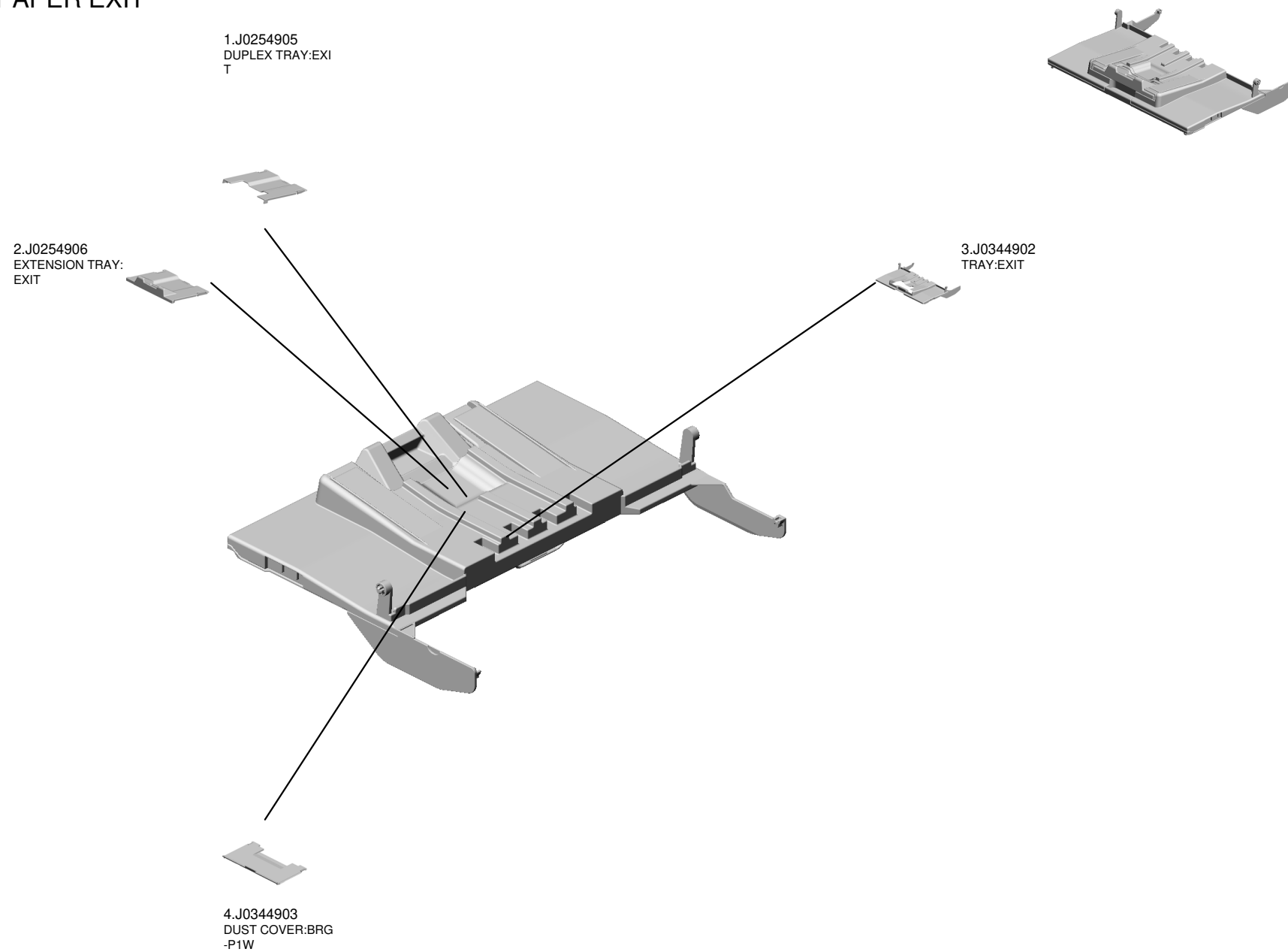


21.J0342750
GUIDE:FLAT CONV
EYER BELT:ASS'Y



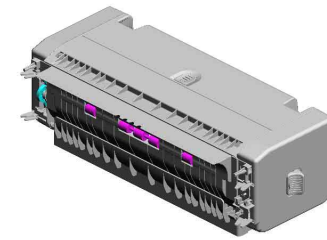
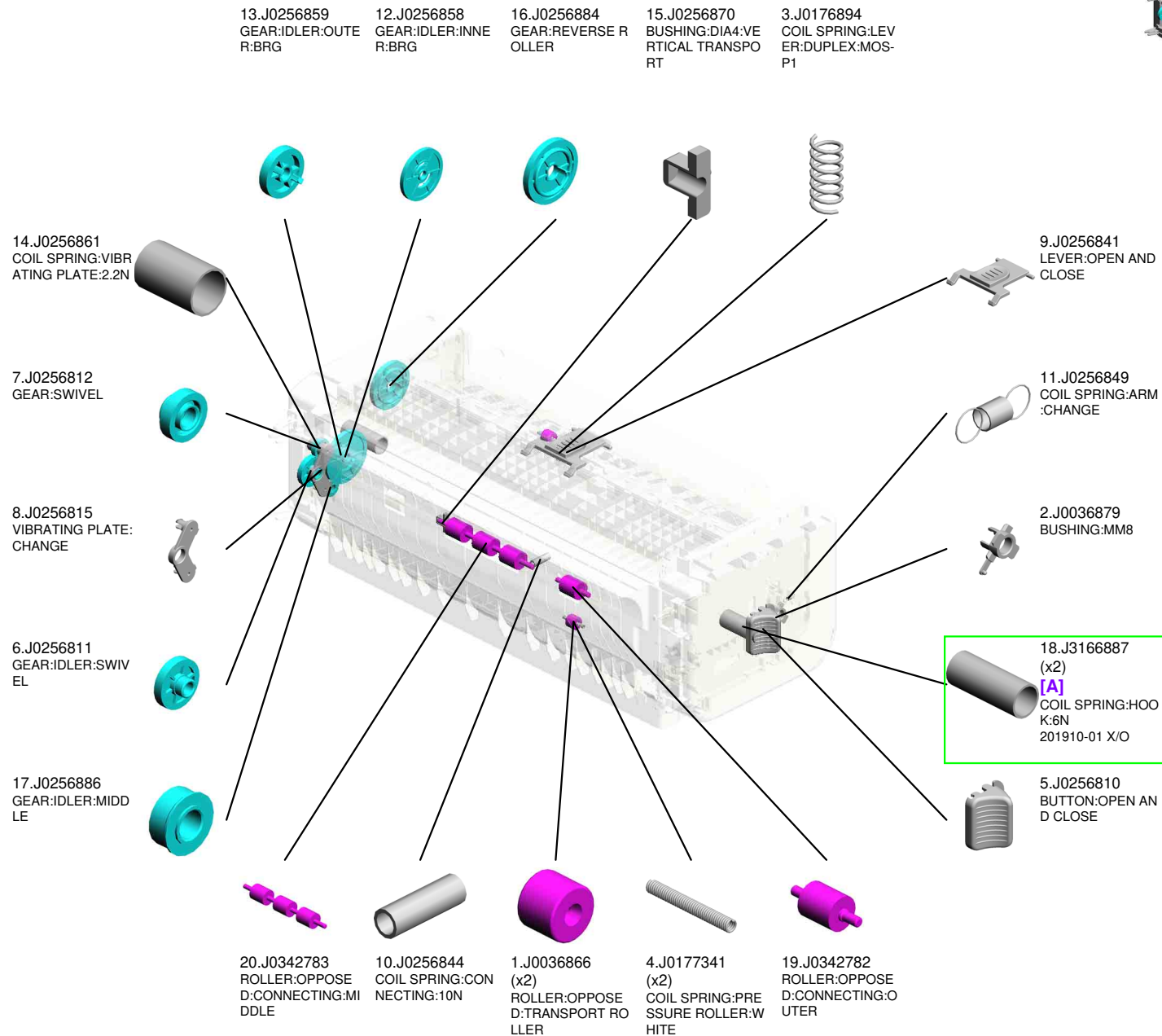
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
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U008 PAPER EXIT



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
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U009 DUPLEX



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
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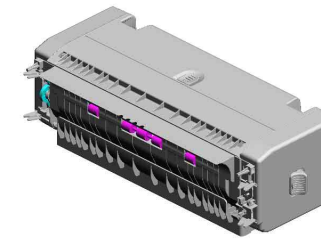
U009 DUPLEX

24.J3166804
GEAR:REVERSE R
OLLER:IDLER:LAR
GE

35.J1006815
SHEET:GATE:TYP
E3
201811-01 X/O

33.J3166843
HOLDER:ROLLER:
OPPOSED

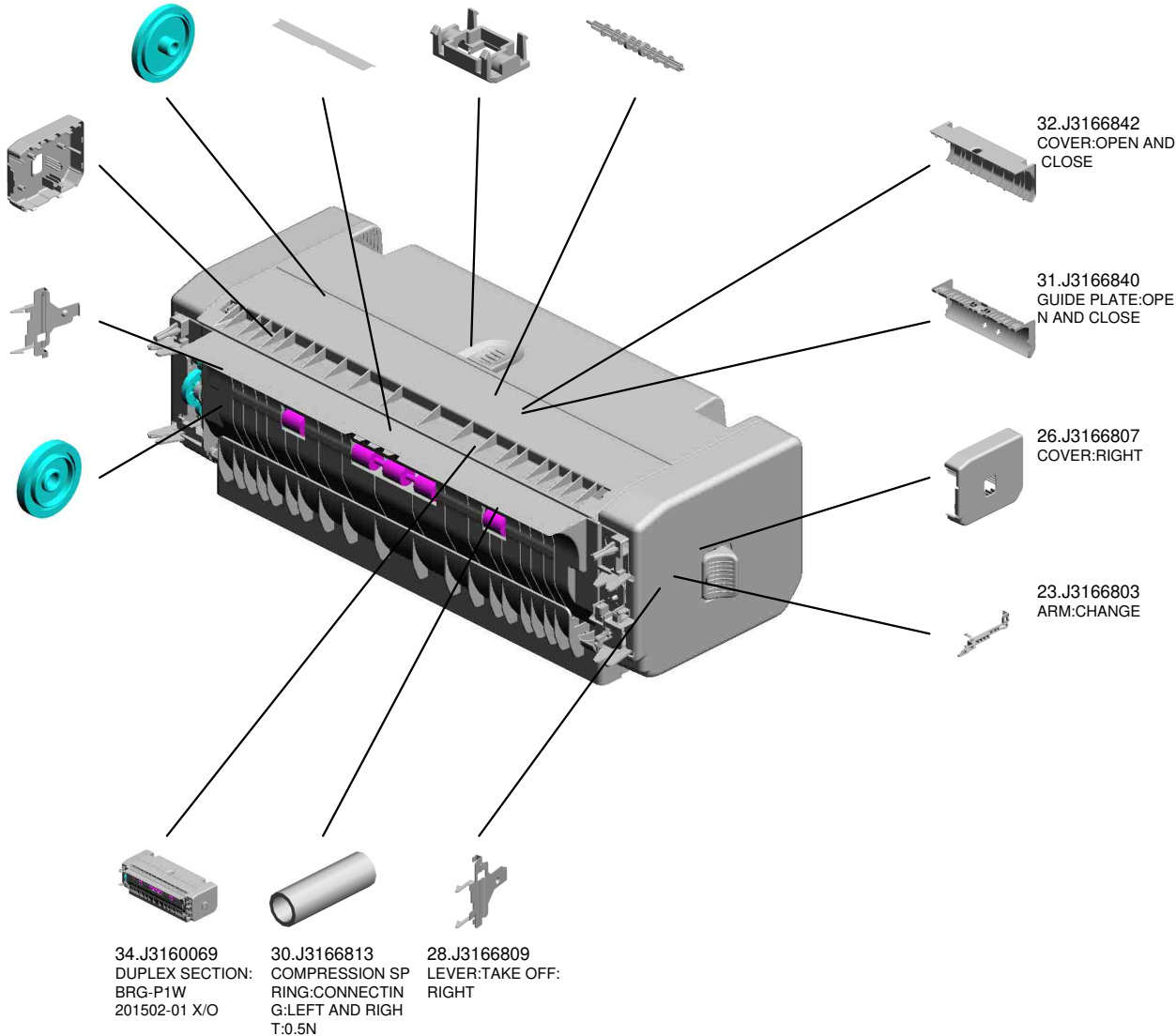
21.J3166801
REVERSE ROLLER



25.J3166806
COVER:LEFT

27.J3166808
LEVER:TAKE OFF:
LEFT

29.J3166810
GEAR:REVERSE R
OLLER:IDLER:SM
ALL



34.J3160069
DUPLEX SECTION:
BRG-P1W
201502-01 X/O

30.J3166813
COMPRESSION SP
RING:CONNECTIN
G:LEFT AND RIGH
T:0.5N

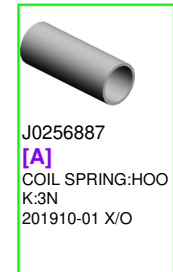
28.J3166809
LEVER:TAKE OFF:
RIGHT

32.J3166842
COVER:OPEN AND
CLOSE

31.J3166840
GUIDE PLATE:OPE
N AND CLOSE

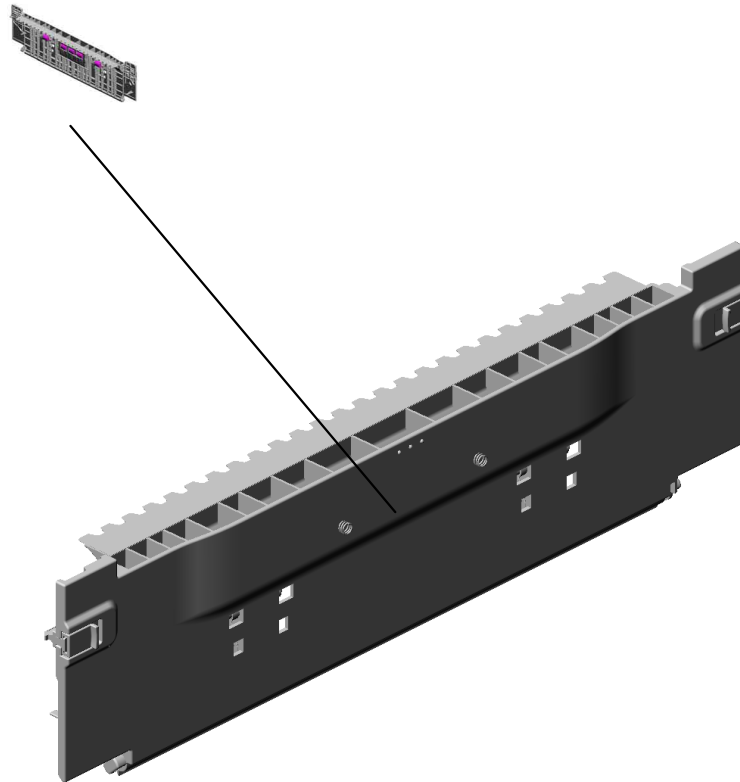
26.J3166807
COVER:RIGHT

23.J3166803
ARM:CHANGE



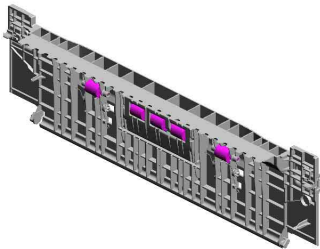
U010.DUPLEX

U010 S001
J0342760
COVER:REVERSE:BRG-P1W
:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
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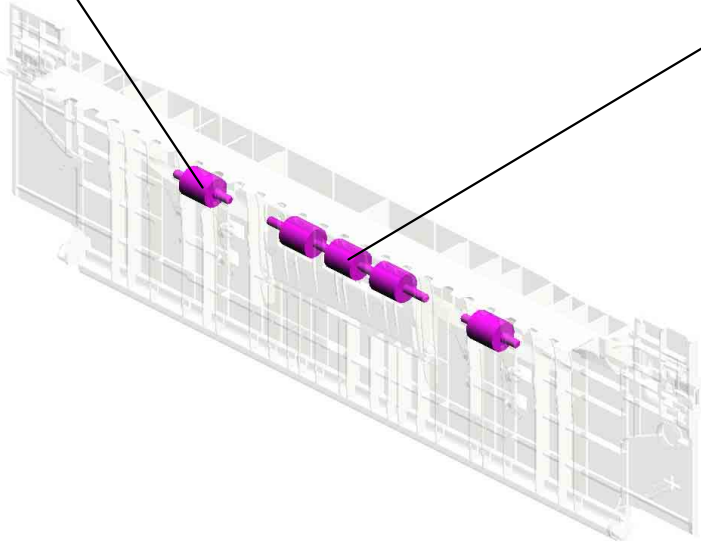
U010
DUPLEX



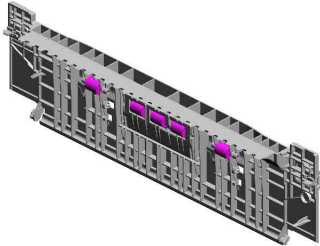
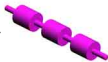
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
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U010_S001
COVER:REVERSE:BRG-P1W:ASS'Y

2.J0342782
(x2)
ROLLER:OPPOSE
D:CONNECTING:O
UTER



3.J0342783
ROLLER:OPPOSE
D:CONNECTING:MI
DDLE



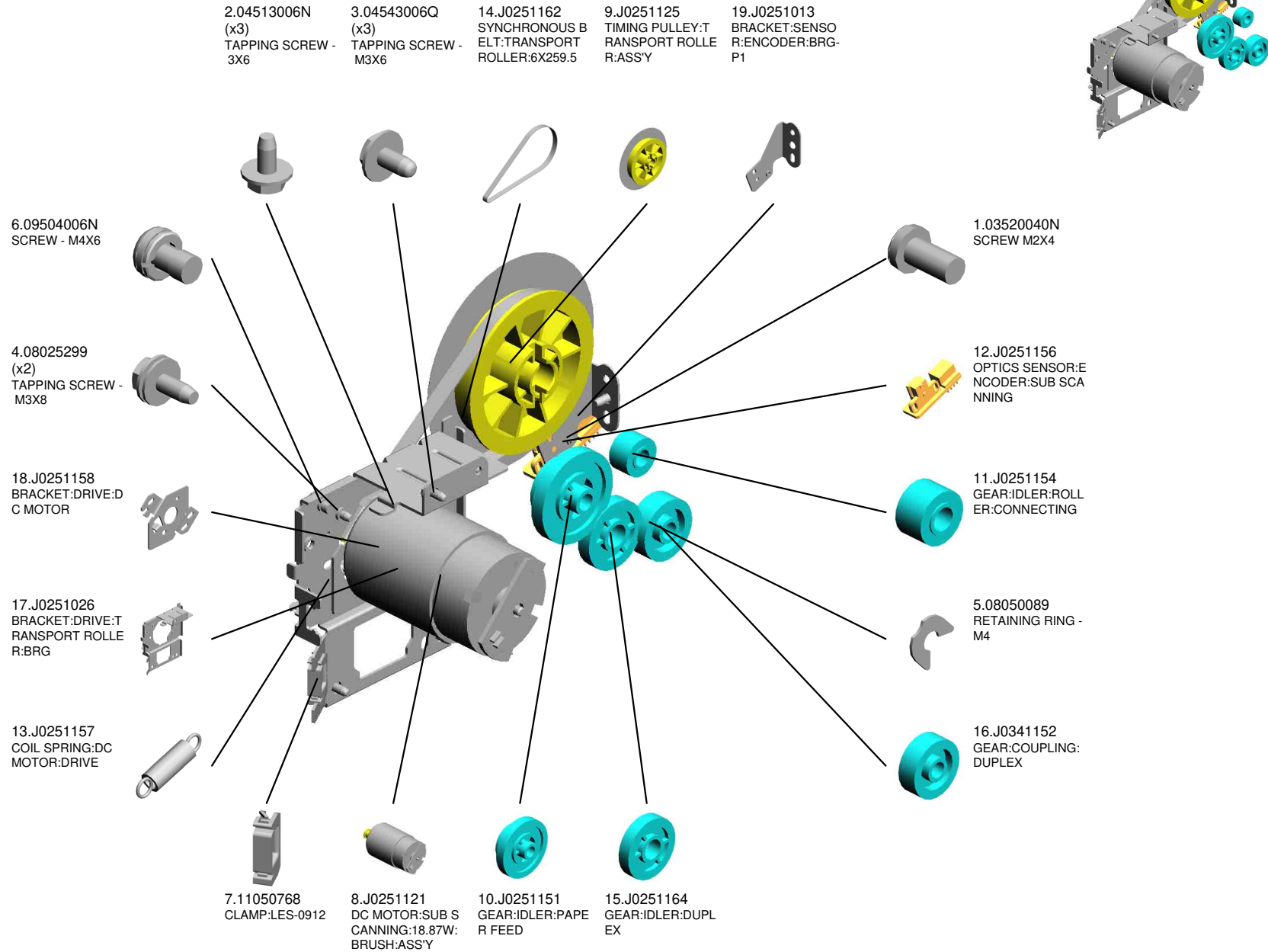
1.J0342760
[A]
COVER:REVERSE:
BRG-P1W:ASS'Y
201506-01 X/O



J0342758
[A]
COVER:REVERSE:
BRG-P1W:ASS'Y
201506-01 X/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
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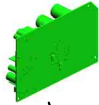
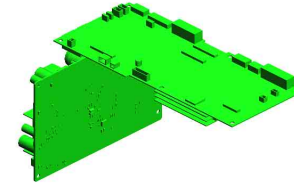
U011 MAIN DRIVE



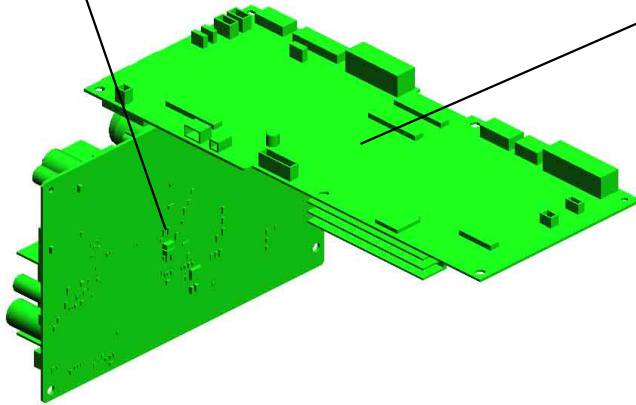
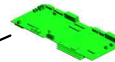
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
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U012 ELECTRICAL

1.J0255201
POWER SUPPLY U
NIT:163.9W:220-24
0V

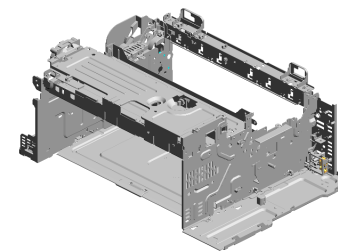
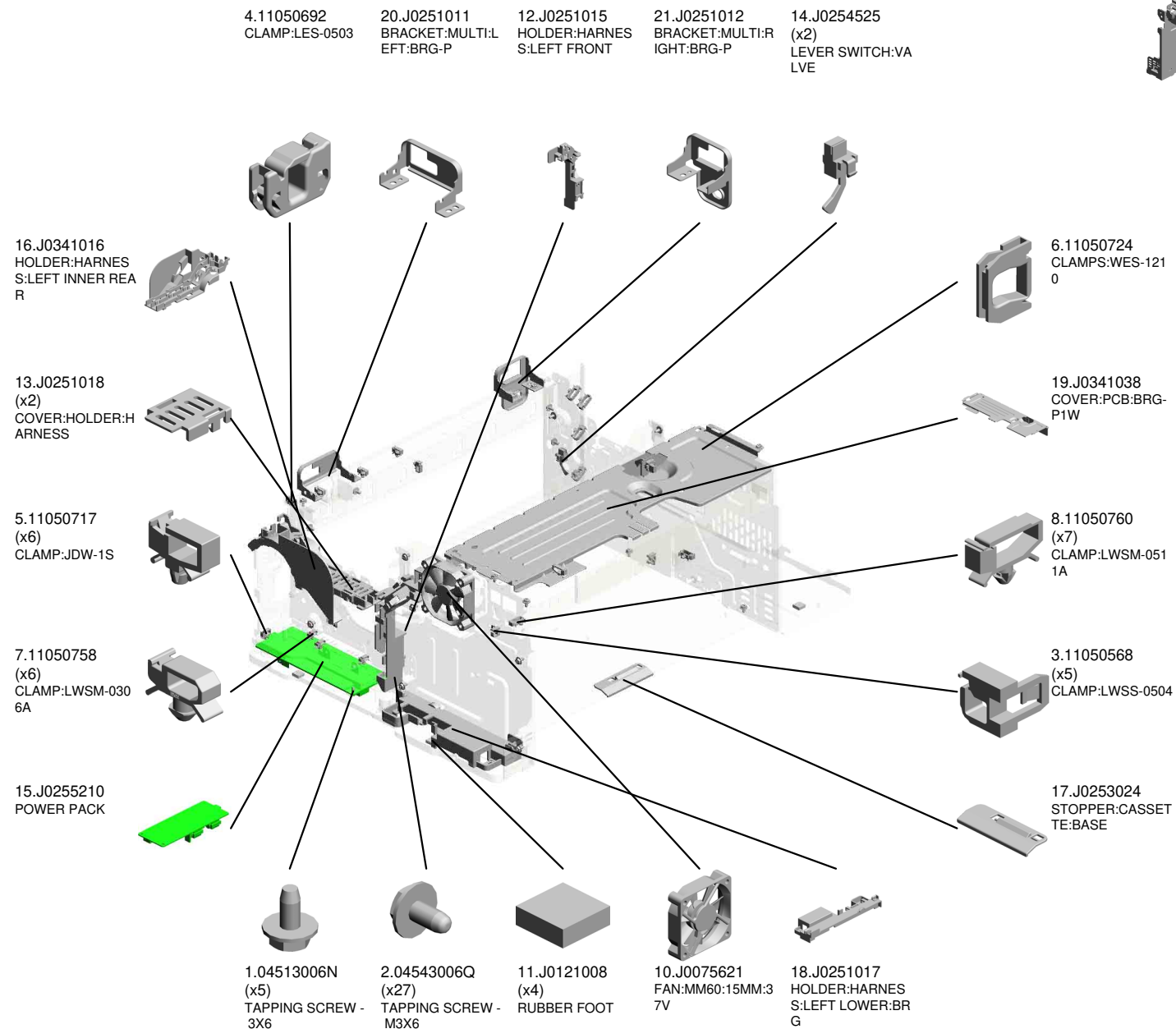


3.J0345150
PCB:CTL:ASS'Y
201612-01 O/O



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
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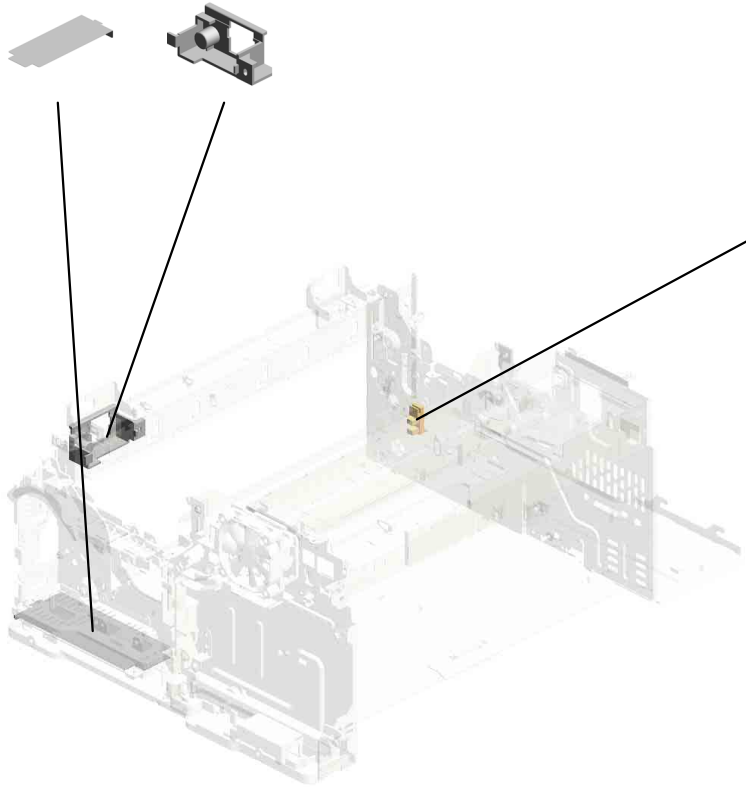
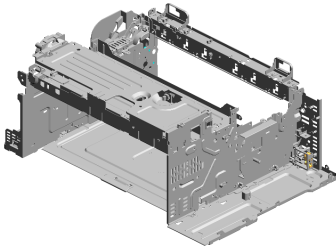
U013 MAIN FRAME



U013
MAIN FRAME

23.J0251058
SHEET:COVER:PO
WER PACK
201704-01

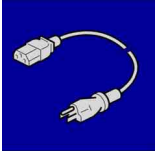
22.J0251014
BRACKET:MULTI:L
OWER:BRG



24.AW020234
PHOTOINTERRUP
TOR:GP1A173LCS
5F
201904-01 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
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ACCESSORIES



1.J0155512
POWER SUPPLY CORD - EU

Exclusive Parts

Number	Part Name	Group	ID
AA082101	BUSHING - 6X10X6	U007	7
AA082144	BUSHING - 8X12X7	U003	2
AA100011	RETAINING RING:SILENCER:MM7	U003	3
		U007_S001	8
AW020234	PHOTOINTERRUPTOR:GP1A173L CS5F	U005_S001	6
		U006_S001	14
		U007	28
		U013	24
AW140016	TEMPERATURE & HUMIDITY SENSOR	U007	10
AW500023	PUSH SWITCH	U006	5
J0012928	TIMING PULLEY:EXIT ROLLER	U007	11
J0013001	PAPER FEED ROLLER	U003	4
J0013008	GEAR:SIDE FENCE	U003_S001	5
J0036866	ROLLER:OPPOSED:TRANSPORT ROLLER	U009	1
J0036879	BUSHING:MM8	U009	2
J0062927	TIMING BELT:B30S2M88	U007	12
J0062929	TIMING PULLEY:ROLLER:BELT TENSIONER	U007	13
J0063006	TENSION SPRING	U003_S001	6
J0072921	RING:EXIT ROLLER	U007	14
J0073014	FEELER:PAPER END SENSOR	U007	26
J0073528	SHAFT:PRESSURE ROLLER	U004	4
J0073535	PRESSURE ROLLER:PRESS FIT	U004	5
J0074909	SPRING:RING:EXIT	U007	15
J0075621	FAN:MM60:15MM:37V	U013	10
J0121008	RUBBER FOOT	U013	11
J0155512	POWER SUPPLY CORD - EU	ACCESSORIES	1
J0176894	COIL SPRING:LEVER:DUPLEX:MO S-P1	U009	3
J0177341	COIL SPRING:PRESSURE ROLLER :WHITE	U009	4
J0250416	MAINTENANCE RECOVERY:BRG- P1	U005_S001	4
J0251011	BRACKET:MULTI:LEFT:BRG-P	U013	20
J0251012	BRACKET:MULTI:RIGHT:BRG-P	U013	21
J0251013	BRACKET:SENSOR:ENCODER:BR	U011	19

Number	Part Name	Group	ID
	G-P1		
J0251014	BRACKET:MULTI:LOWER:BRG	U013	22
J0251015	HOLDER:HARNESS:LEFT FRONT	U013	12
J0251017	HOLDER:HARNESS:LEFT LOWER: BRG	U013	18
J0251018	COVER:HOLDER:HARNESS	U013	13
J0251026	BRACKET:DRIVE:TRANSPORT RO LLER:BRG	U011	17
J0251058	SHEET:COVER:POWER PACK	U013	23
J0251121	DC MOTOR:SUB SCANNING:18.87 W:BRUSH:ASS'Y	U011	8
J0251125	TIMING PULLEY:TRANSPORT ROL LER:ASS'Y	U011	9
J0251151	GEAR:IDLER:PAPER FEED	U011	10
J0251154	GEAR:IDLER:ROLLER:CONNECTIN G	U011	11
J0251156	OPTICS SENSOR:ENCODER:SUB SCANNING	U011	12
J0251157	COIL SPRING:DC MOTOR:DRIVE	U011	13
J0251158	BRACKET:DRIVE:DC MOTOR	U011	18
J0251162	SYNCHRONOUS BELT:TRANSPOR T ROLLER:6X259.5	U011	14
J0251164	GEAR:IDLER:DUPLEX	U011	15
J0251604	COVER:USB:EXP	U001	4
J0251621	COVER:RIGHT:EXP	U001	5
J0251632	COVER:LEFT	U001	6
J0252760	BUSHING:DIA6XDIA10X6	U007	16
J0252764	GEAR:CONNECTING	U007	17
J0252836	COIL SPRING:FEELER:REGISTRA TION SENSOR	U007	18
J0252842	COIL SPRING:ROLLER:LEADING E DGE	U007	19
J0252847	COVER:SENSOR	U007	20
J0253007	COIL SPRING:LEVER:SIDE FENCE	U003_S001_S001	7
J0253022	RAIL:CASSETTE:RIGHT	U003	8
J0253023	RAIL:CASSETTE:LEFT	U003	9
J0253024	STOPPER:CASSETTE:BASE	U013	17
J0253047	MECHANICAL SPRING CLUTCH:FE	U003	10

Exclusive Parts

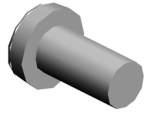
Number	Part Name	Group	ID
	ED		
J0253071	END FENCE:BRG	U003_S001	11
J0253200	PAPER FEED:SERVICE PARTS	U003	22
J0253502	SPRING PLATE:ENCODER:CARRIAGE:BRG	U004	9
J0253979	INSTALLATION COMPONENT SECTION:HEAD:UNIT	U004	6
J0254514	PLATE:VALVE:LINK	U006	13
J0254525	LEVER SWITCH:VALVE	U006_S002	6
		U013	14
J0254559	DC MOTOR:DEVELOPER SUPPLY:57.6W:BRUSH:ASS'Y	U006_S001	7
J0254905	DUPLEX TRAY:EXIT	U008	1
J0254906	EXTENSION TRAY:EXIT	U008	2
J0255201	POWER SUPPLY UNIT:163.9W:220-240V	U012	1
J0255210	POWER PACK	U013	15
J0256810	BUTTON:OPEN AND CLOSE	U009	5
J0256811	GEAR:IDLER:SWIVEL	U009	6
J0256812	GEAR:SWIVEL	U009	7
J0256815	VIBRATING PLATE:CHANGE	U009	8
J0256841	LEVER:OPEN AND CLOSE	U009	9
J0256844	COIL SPRING:CONNECTING:10N	U009	10
J0256849	COIL SPRING:ARM:CHANGE	U009	11
J0256858	GEAR:IDLER:INNER:BRG	U009	12
J0256859	GEAR:IDLER:OUTER:BRG	U009	13
J0256861	COIL SPRING:VIBRATING PLATE:2.2N	U009	14
J0256870	BUSHING:DIA4:VERTICAL TRANSPORT	U009	15
J0256884	GEAR:REVERSE ROLLER	U009	16
J0256886	GEAR:IDLER:MIDDLE	U009	17
J0340302	SIDE FENCE:RIGHT:ASS'Y	U003_S001_S001	12
J0340309	FRICTION PAD:ASS'Y	U003_S002	13
J0340311	CASSETTE:EXP:ASS'Y	U003_S001	14
J0340312	SEPARATION SUB-UNIT:BRG-P1W:ASS'Y	U003_S002	21
J0340461	VALVE:LATCH:ASS'Y	U006_S002	8

Number	Part Name	Group	ID
J0341016	HOLDER:HARNESS:LEFT INNER REAR	U013	16
J0341038	COVER:PCB:BRG-P1W	U013	19
J0341152	GEAR:COUPLING:DUPLEX	U011	16
J0341503	COVER:OPEN AND CLOSE:INK CARTRIDGE:EXP	U001	7
J0341511	COVER:UPPER REAR	U001	8
J0341546	COVER:REAR:TN-7400BEF	U001	11
J0341612	COVER:UPPER FRONT:EXP	U001	10
J0341902	OPERATION SUB-UNIT:BRG-P1W:EU:ASS'Y	U002	3
J0342307	DECAL:OPERATE:EXTENSION TRAY	U003_S001	15
J0342750	GUIDE:FLAT CONVEYER BELT:ASS'Y	U007_S001	21
J0342756	EXIT ROLLER:ASS'Y	U007	23
J0342757	PRESSURE PLATE:FLAT CONVEYER BELT:P1W:SUB-ASS'Y	U007	22
J0342760	COVER:REVERSE:BRG-P1W:ASS'Y	U010_S001	1
J0342761	ROLLER:CONNECTING:ASS'Y	U007	24
J0342782	ROLLER:OPPOSED:CONNECTING:OUTER	U009	19
		U010_S001	2
J0342783	ROLLER:OPPOSED:CONNECTING:MIDDLE	U009	20
		U010_S001	3
J0342831	COVER:CHARGE ROLLER:BRG-P1W	U007	27
J0342852	DISCHARGE BRUSH:EXIT	U007	25
J0343004	SIDE FENCE:LEFT	U003_S001	16
J0343014	COLLAR:PAPER FEED ROLLER	U003	17
J0343034	FILM:GUIDE PLATE:BRG-P1W	U003_S002	20
J0343050	SHAFT:PAPER FEED:ASS'Y	U003	18
J0343052	CASSETTE:EXTENSION TRAY:BRG-P1W	U003_S001	19
J0343504	DC MOTOR:29.6W:BRUSH	U004	7
J0343510	HOLDER:FFC:MAIN ASS'Y:BRG-P1W	U004	10
J0343525	SYNCHRONOUS BELT:704ST55-4.	U004	11

Exclusive Parts

Number	Part Name	Group	ID
	0		
J0343531	CLEANER:KIT:ENCODER:A3	U004	8
J0343981	INSTALLATION COMPONENT SECTION:DEVELOPER SUPPLY SECTION:P1W	U006_S001	9
J0344400	TANK:USED DEVELOPER:FIX:BRG-P1W:ASS'Y	U005	5
J0344672	BRACKET:TANK:USED DEVELOPER:L-SIZE	U006	10
J0344688	SUPPORT STAY:TUBE:BRG-P1W	U006_S001	11
J0344697	GUIDE:TUBE:REAR:BRG	U006_S001	12
J0344902	TRAY:EXIT	U008	3
J0344903	DUST COVER:BRG-P1W	U008	4
J0345150	PCB:CTL:ASS'Y	U012	3
J1006815	SHEET:GATE:TYPE3	U009	35
J3160069	DUPLEX SECTION:BRG-P1W	U009	34
J3166801	REVERSE ROLLER	U009	21
J3166803	ARM:CHANGE	U009	23
J3166804	GEAR:REVERSE ROLLER:IDLER:LARGE	U009	24
J3166806	COVER:LEFT	U009	25
J3166807	COVER:RIGHT	U009	26
J3166808	LEVER:TAKE OFF:LEFT	U009	27
J3166809	LEVER:TAKE OFF:RIGHT	U009	28
J3166810	GEAR:REVERSE ROLLER:IDLER:SMALL	U009	29
J3166813	COMPRESSION SPRING:CONNECTING:LEFT AND RIGHT:0.5N	U009	30
J3166840	GUIDE PLATE:OPEN AND CLOSE	U009	31
J3166842	COVER:OPEN AND CLOSE	U009	32
J3166843	HOLDER:ROLLER:OPPOSED	U009	33
J3166887	COIL SPRING:HOOK:6N	U009	18
M1011301	PLATE:LOGO:RIC:(for J03427)	U002	2

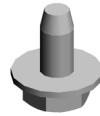
Standard Parts



03520040N
SCREW M2X4



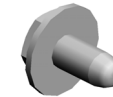
03603008N
SCREW:M3X8



04513006N
TAPPING SCREW - 3X6



04513008N
TAPPING SCREW - M3X8



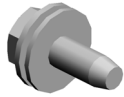
04543006Q
TAPPING SCREW - M3X6



04593010N
BINDING HEAD TAPPING SC
REW:3X10



07200040E
RETAINING RING - M4



08025299
TAPPING SCREW - M3X8



08046127
HEXAGONAL BOLT:DOUBLE
SCREW:M3X8



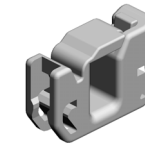
08050089
RETAINING RING - M4



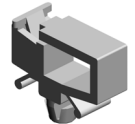
09504006N
SCREW - M4X6



11050568
CLAMP:LWSS-0504



11050692
CLAMP:LES-0503



11050717
CLAMP:JDW-1S



11050724
CLAMPS:WES-1210



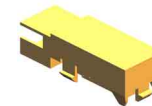
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CLAMP:LWSM-0306A



11050760
CLAMP:LWSM-0511A



11050768
CLAMP:LES-0912



14031384
REGISTRATION SENSOR:NO
.2

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201910-01	1910 Modification	-	J0256887	COIL SPRING:HO OK:3N	J3166887	COIL SPRING:HO OK:6N	U009	18	2	X/O			J03427:
201905-01	1905 Modification	-	J0341541	COVER:REAR	J0341546	COVER:REAR:TN -7400BEF	U001	11	1	O/O			J03427:
201904-01	1904 Modification	-	AW020224	PHOTOINTERRU PTOR:GP1A173L CSVF	AW020234	PHOTOINTERRU PTOR:GP1A173L CS5F	U005_S001	6	1	O/O			J03427:
							U006_S001	14	1				
							U007	28	2				
							U013	24	1				
201811-01	1811 Modification	-	J3166815	SHEET:GATE:TY PE3:BRG-P1W	J1006815	SHEET:GATE:TY PE3	U009	35	1	X/O			J03427:
201704-01	1704 Modification	-			J0251058	SHEET:COVER:P OWER PACK	U013	23	1				J03427:
201701-01	1701 Modification	-	J0251631	COVER:LEFT:EX P	J0251632	COVER:LEFT	U001	6	1	X/O			J03427:
201612-01	1612 Modification	-	J0345104	PCB:CTL:BRG-P1 W:ASS'Y	J0345150	PCB:CTL:ASS'Y	U012	3	1	O/O			J03427:
201611-01	1611 Modification	-			J0253200	PAPER FEED:SE RVICE PARTS	U003	22	1				J03427:
201605-01	1605 Modification	-	AW020203	PHOTOINTERRU PTOR:GP1A173L CS2F	AW020224	PHOTOINTERRU PTOR:GP1A173L CSVF	U005_S001	3	1	O/O			J03427:
							U006_S001	4	1				
							U007	9	2				
							U013	9	1				
201508-01	1508 Modification	-			J0251011	BRACKET:MULTI :LEFT:BRG-P	U013	20	1				J03427:
201508-02	1508 Modification	-			J0251012	BRACKET:MULTI :RIGHT:BRG-P	U013	21	1				J03427:
201508-03	1508 Modification	-			J0251014	BRACKET:MULTI :LOWER:BRG	U013	22	1				J03427:
201506-01	1506 Modification	-	J0342758	COVER:REVERS E:BRG-P1W:ASS'	J0342760	COVER:REVERS E:BRG-P1W:ASS'	U010_S001	1	1	X/O			J03427:

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		Y		Y							
201506-02	1506 Modification	-			J0340312	SEPARATION SU B-UNIT:BRG-P1 W:ASS'Y	U003_S002	21	1	X/O			J03427:
201506-03	1506 Modification	-	J3166802	SHEET:GATE	J3166815	SHEET:GATE:TY PE3:BRG-P1W	U009	22	1	X/O			J03427:
201506-04	1506 Modification	-	J0343031	FILM:GUIDE PLA TE:BRG-P1W	J0343034	FILM:GUIDE PLA TE:BRG-P1W	U003_S002	20	1	X/O			J03427:
201505-01	1505 Modification	-	J0255481	HARNESS:INLET: BRG-P1	J0255485	HARNESS:INLET: BRG-P1:VH	G4(1/1)		1	X/O			J03427:
201505-02	1505 Modification	-	J0342754	PRESSURE PLA TE:FLAT CONVE YER BELT:SUB-A SS'Y	J0342757	PRESSURE PLA TE:FLAT CONVE YER BELT:P1W:S UB-ASS'Y	U007	22	1	X/O			J03427:
201503-01	1503 Modification	-	J0345100	PCB:CTL:ASS'Y	J0345104	PCB:CTL:BRG-P1 W:ASS'Y	U012	2	1	X/O			J03427:
201503-02	1503 Modification	-			J0254514	PLATE:VALVE:LI NK	U006	13	1				J03427:
201502-01	1502 Modification	-			J3160069	DUPLEX SECTIO N:BRG-P1W	U009	34	1	X/O			J03427:
201409-01	1409 Modification	-			J0343525	SYNCHRONOUS BELT:704ST55-4. 0	U004	11	1				J03427:
201409-02	1409 Modification	-			J0342831	COVER:CHARGE ROLLER:BRG-P 1W	U007	27	1				J03427:
201408-01	1408 Modification	-			J0251013	BRACKET:SENS OR:ENCODER:B RG-P1	U011	19	1				J03427:
201408-02	1408 Modification	-			J0251017	HOLDER:HARNE	U013	18	1				J03427:

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-				SS:LEFT LOWER :BRG							
201408-03	1408 Modification	-			J0251026	BRACKET:DRIVE :TRANSPORT RO LLER:BRG	U011	17	1				J03427:
201408-04	1408 Modification	-			J0251158	BRACKET:DRIVE :DC MOTOR	U011	18	1				J03427:
201408-05	1408 Modification	-			J0253502	SPRING PLATE:E NCODER:CARRI AGE:BRG	U004	9	1				J03427:
201408-06	1408 Modification	-			J0341038	COVER:PCB:BR G-P1W	U013	19	1				J03427:
201408-07	1408 Modification	-			J0343510	HOLDER:FFC:MA IN ASS'Y:BRG-P1 W	U004	10	1				J03427:
201408-08	1408 Modification	-			J0344903	DUST COVER:BR G-P1W	U008	4	1				J03427:
201308-01	1308 Modification	-			J0341902	OPERATION SUB -UNIT:BRG-P1W: EU:ASS'Y	U002	3	1				J03427:
201309-01	1309 Modification	-			J0253024	STOPPER:CASS ETTE:BASE	U013	17	1				J03427:
201406-01	1406 Modification	-			J0073014	FEELER:PAPER END SENSOR	U007	26	1				J03427:
201501-01	1501 Modification	-			J0255450	HARNESS:CCB:B RG-P1	F8(1/2)		1				J03427:

