

**RICOH Ri 100 without the fan
(J089)
Parts Catalog**

Parts change information sample

 **Add**

 **Update**

 **Delete**

Model	Product Code	PC Style
RICOH Ri 100	J089	3D
RICOH Rh 100	J361	Traditional

Unit All



U001
EXTERIOR



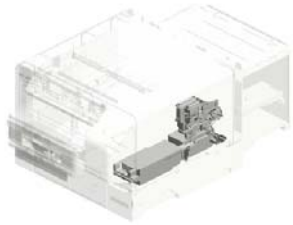
U002
OPERATION



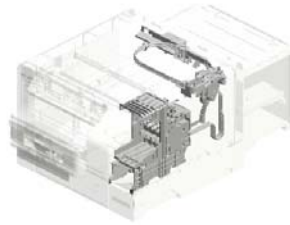
U003
CARRIAGE



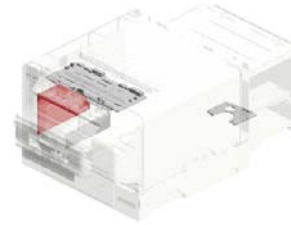
U004
CARRIAGE SUB SCANNING



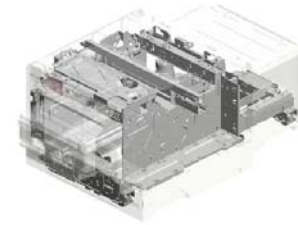
U005
MAINTENANCE RECOVERY



U006
DEVELOPER SUPPLY



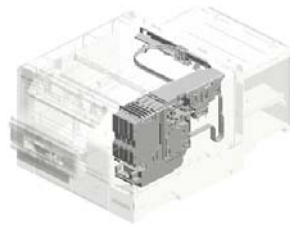
U007
ELECTRICAL



U008
MAIN FRAME



U009
CASSETTE

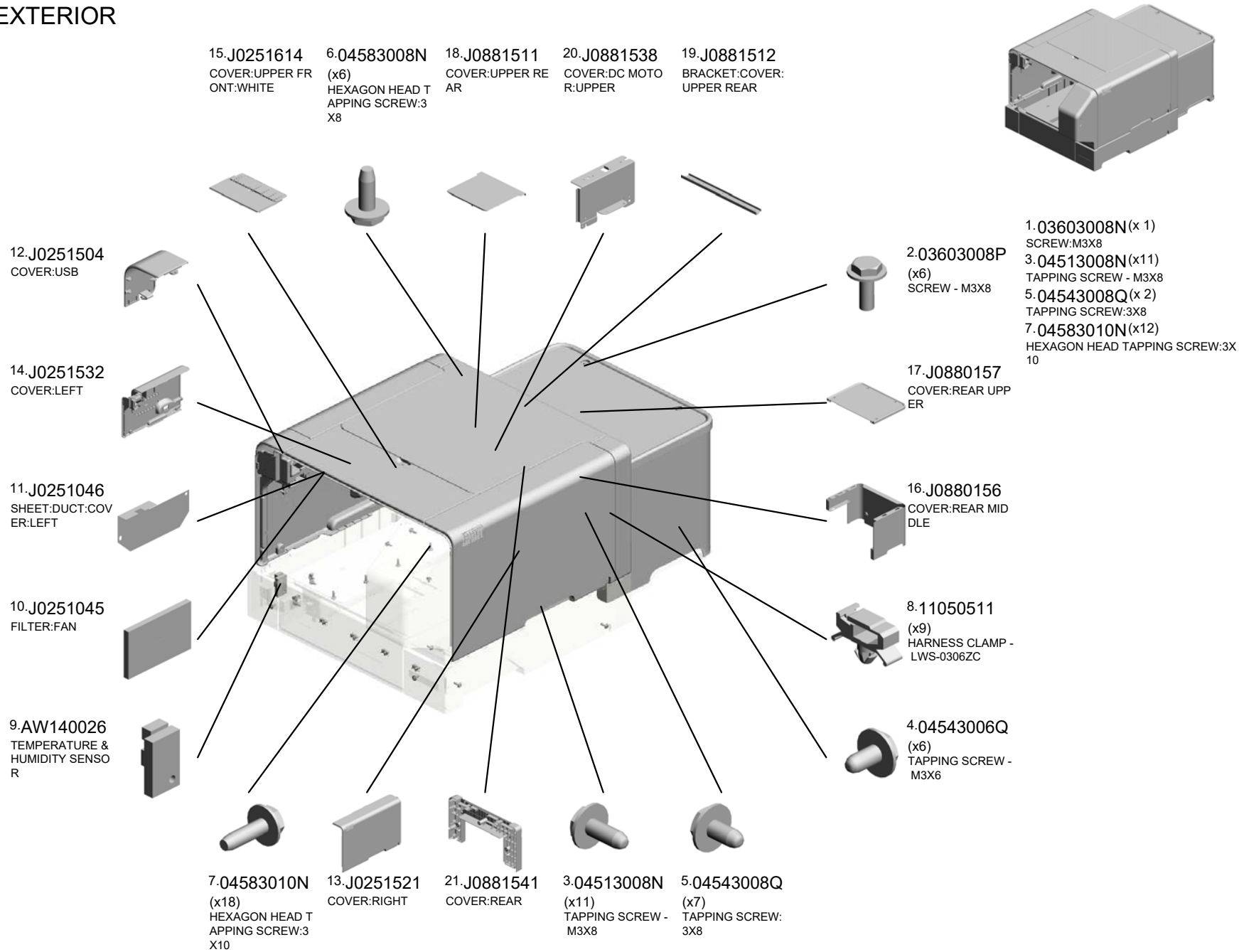


U010
HEAD:UNIT

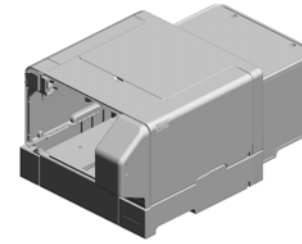
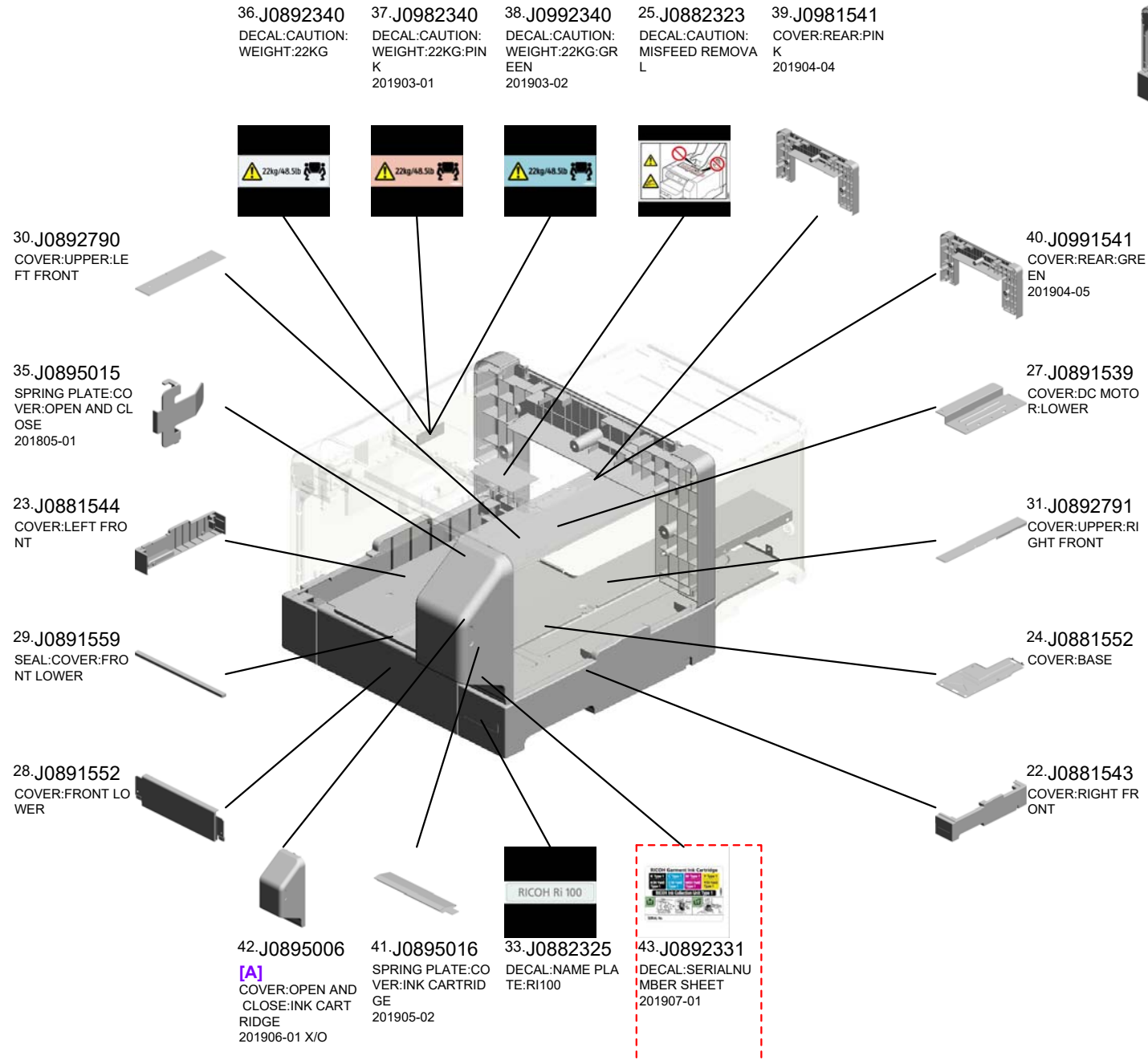


U011
ACCESSORIES

U001 EXTERIOR



U001 EXTERIOR



J0895005
[A]
COVER:OPEN AND
CLOSE:INK CART
RIDGE
201906-01 X/O

U002 OPERATION

5.J0881957 COVER:OPERATION SUB-UNIT
7.J0881959 PCB:OPU:ASSY
3.J0881955 COVER:FRONT
4.J0881956 CASE:FIX STAND



11.M1011301
PLATE:LOGO:RIC

2.04583010N
(x14)
HEXAGON HEAD TAPPING SCREW:3 X10

9.J0881961
SHEET:PREVENTFENCE

8.J0881960
LENS:POWER SOURCE

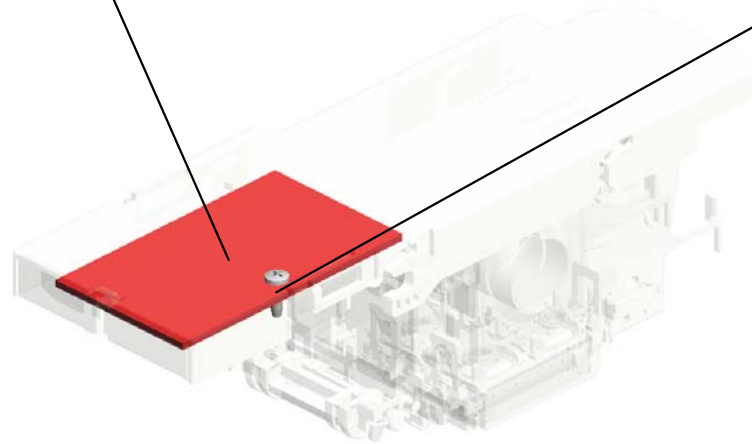
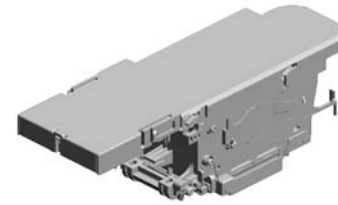
1.03603008N
(x3)
SCREW:M3X8

10.J0881962
KEYTOP:COUPLING

6.J0881958
KEYTOP:START

U003 CARRIAGE

3-J0885256
PCB:HRB
201805-02 X/O

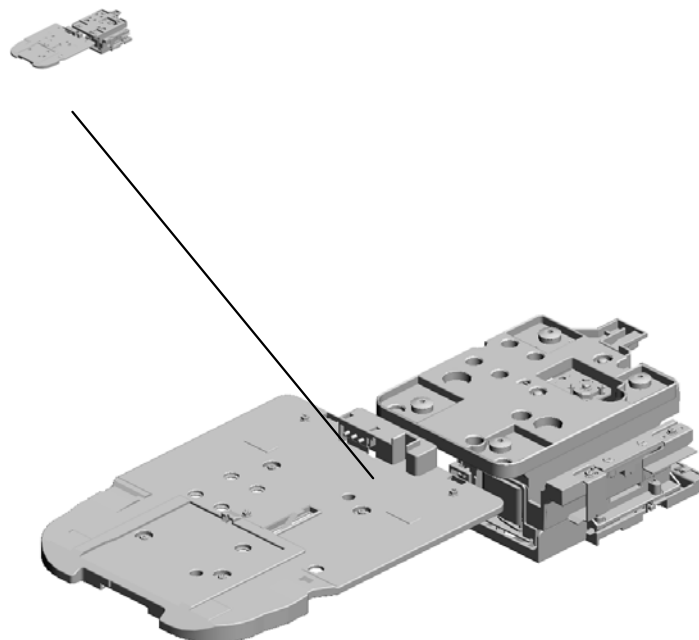


1-04593010N
BINDING HEAD TA
PPING SCREW:3X
10

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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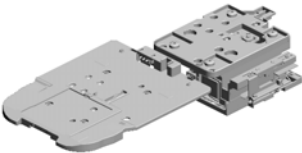
U004.CARRIAGE SUB SCANNING

U004 S001
J0890336
CARRIAGE SECTION:SUB S
CANNING:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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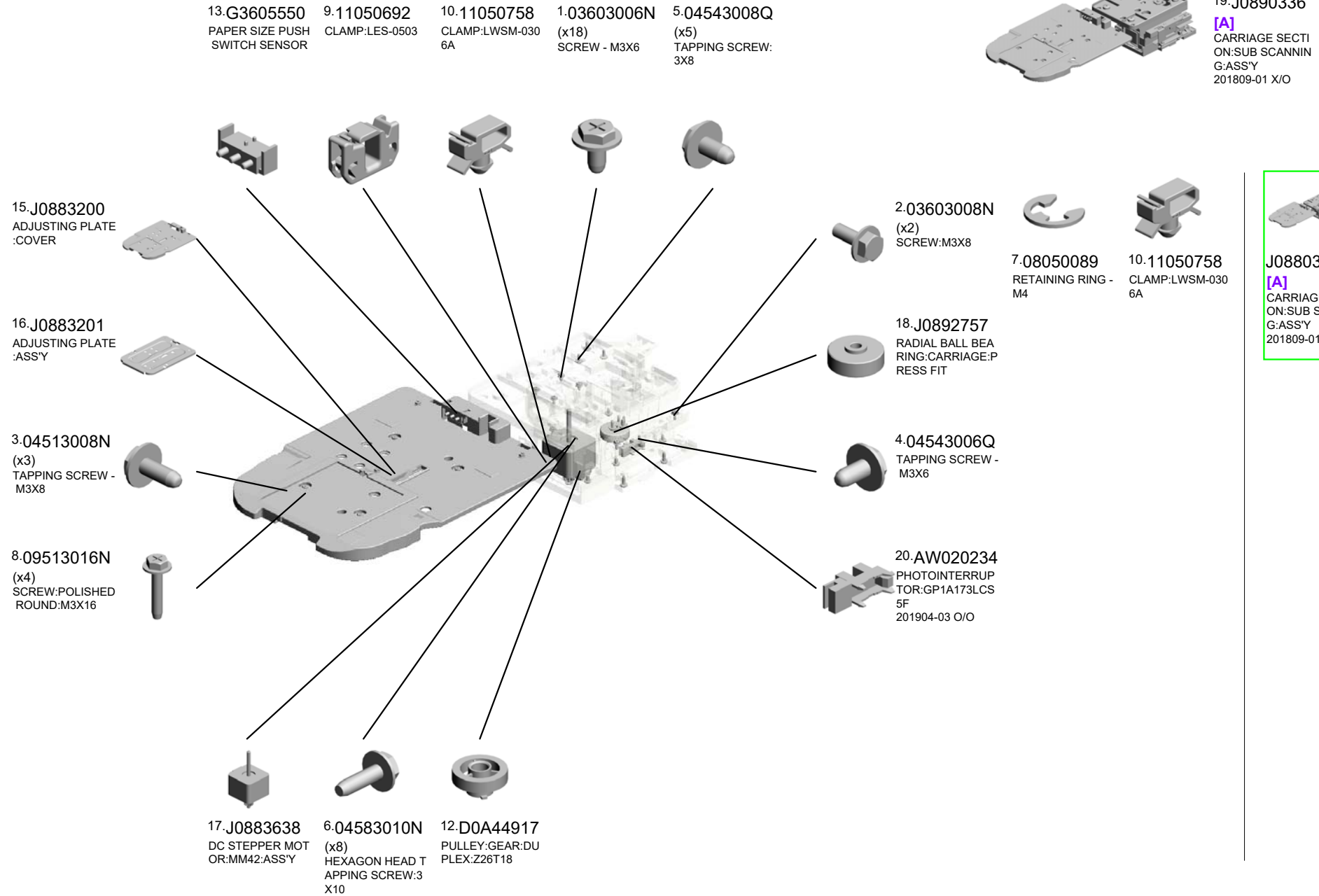
U004
CARRIAGE SUB SCANNING



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004_S001

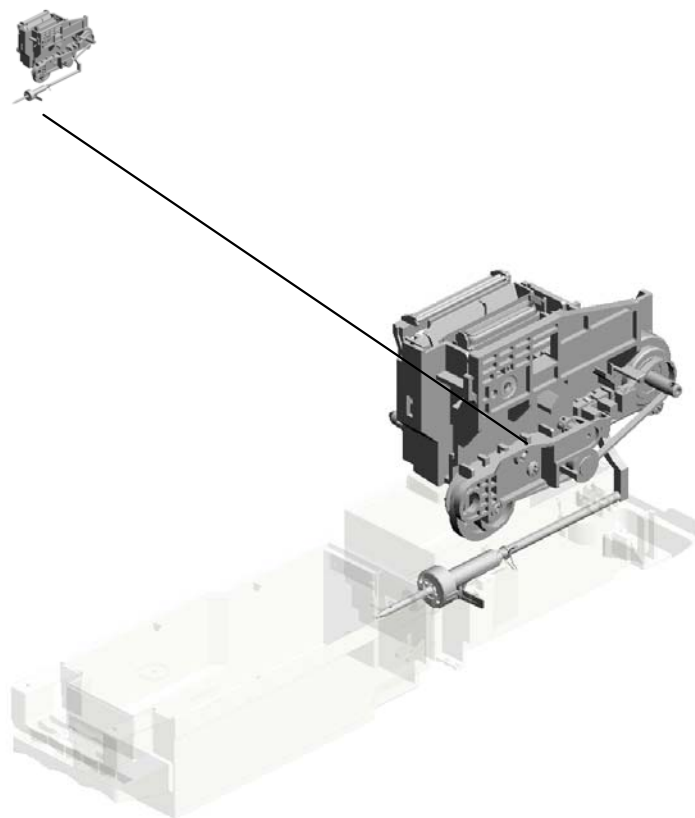
CARRIAGE SECTION:SUB SCANNING:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U005.MAINTENANCE RECOVERY

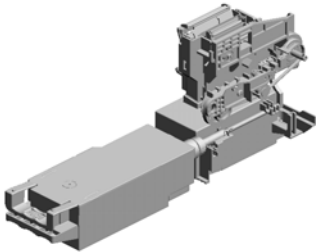
U005 S001
J0250416
MAINTENANCE RECOVERY



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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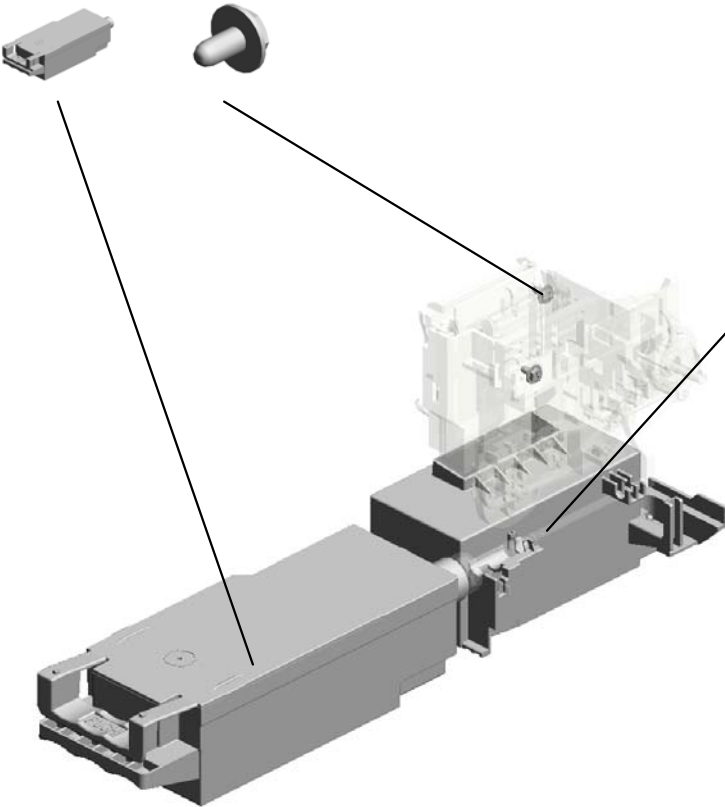
U005
MAINTENANCE RECOVERY

6.J0894300 1.04543006Q
TANK:USED DEVE (x2)
LPER:EXCHANGEA TAPPING SCREW -
BLE:ASS'Y M3X6



1.04543006Q (x 1)
TAPPING SCREW - M3X6

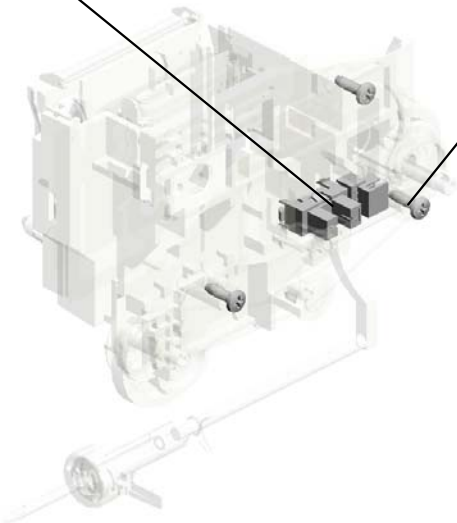
5.J0344400
TANK:USED DEVE
LPER:FIX:ASS'Y



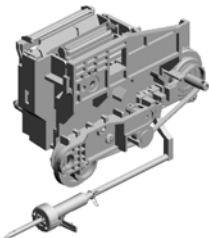
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U005_S001
MAINTENANCE RECOVERY

7.AW020234
PHOTOINTERRUP
TOR:GP1A173LCS
5F
201904-03 O/O



2.04593010N
(x3)
BINDING HEAD TA
PPING SCREW:3X
10

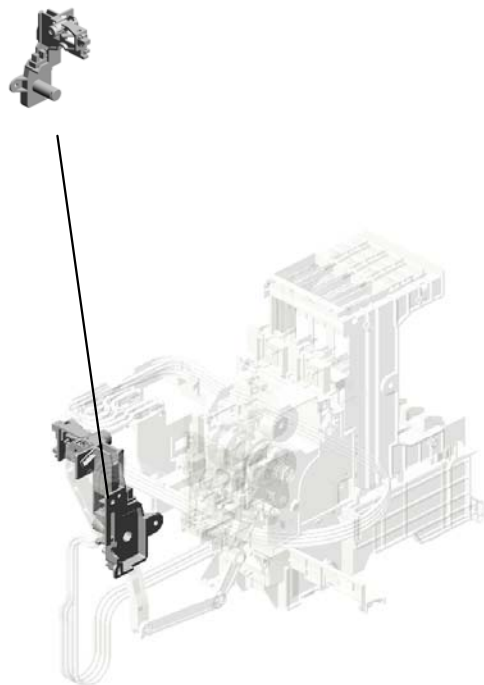


4.J0250416
MAINTENANCE RE
COVERY

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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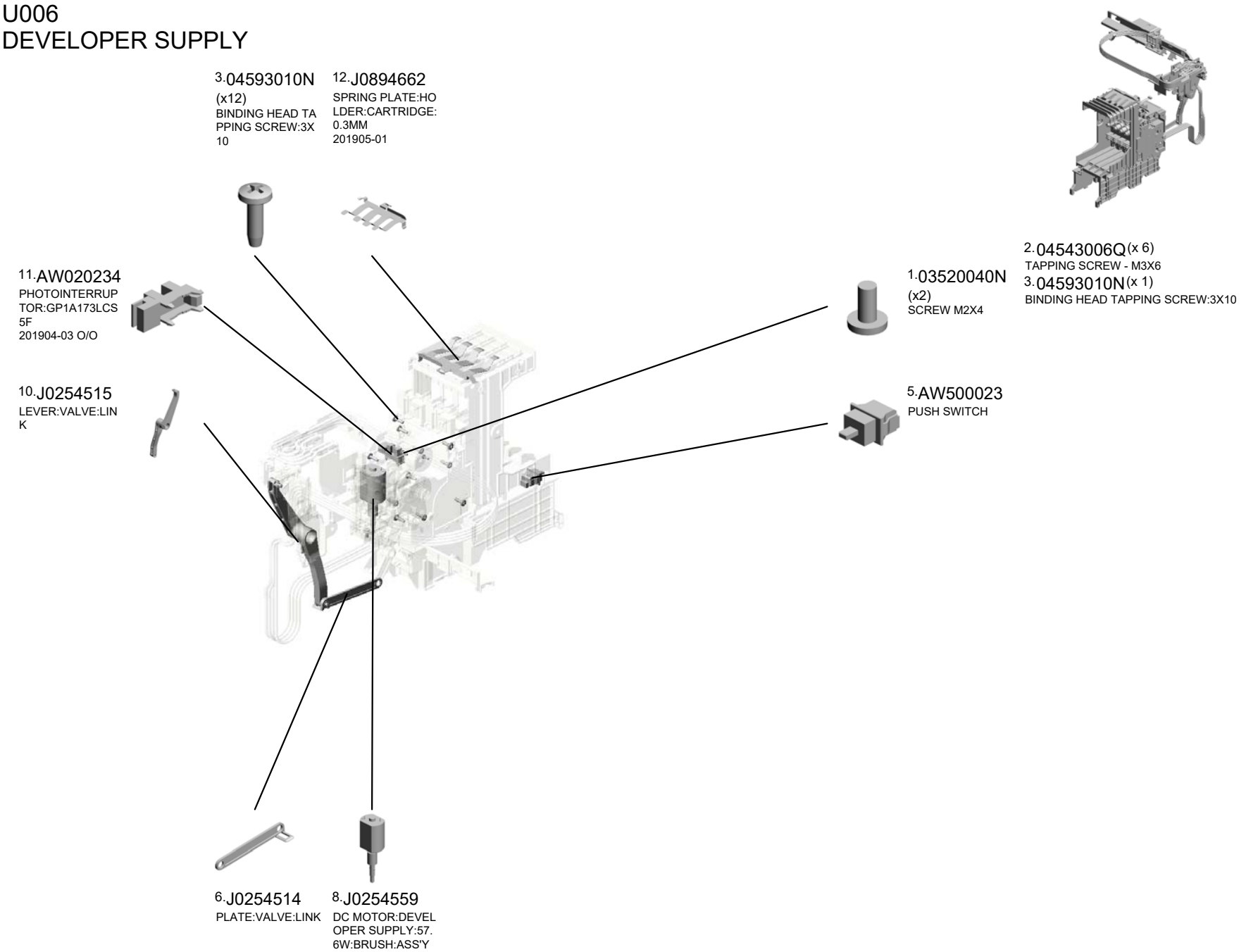
U006.DEVELOPER SUPPLY

U006 S001
J0340461
VALVE:LATCH:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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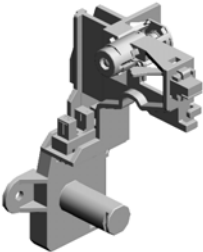
U006
DEVELOPER SUPPLY



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006_S001
VALVE:LATCH:ASS'Y

7.J0254525
LEVER SWITCH:VA
LVE

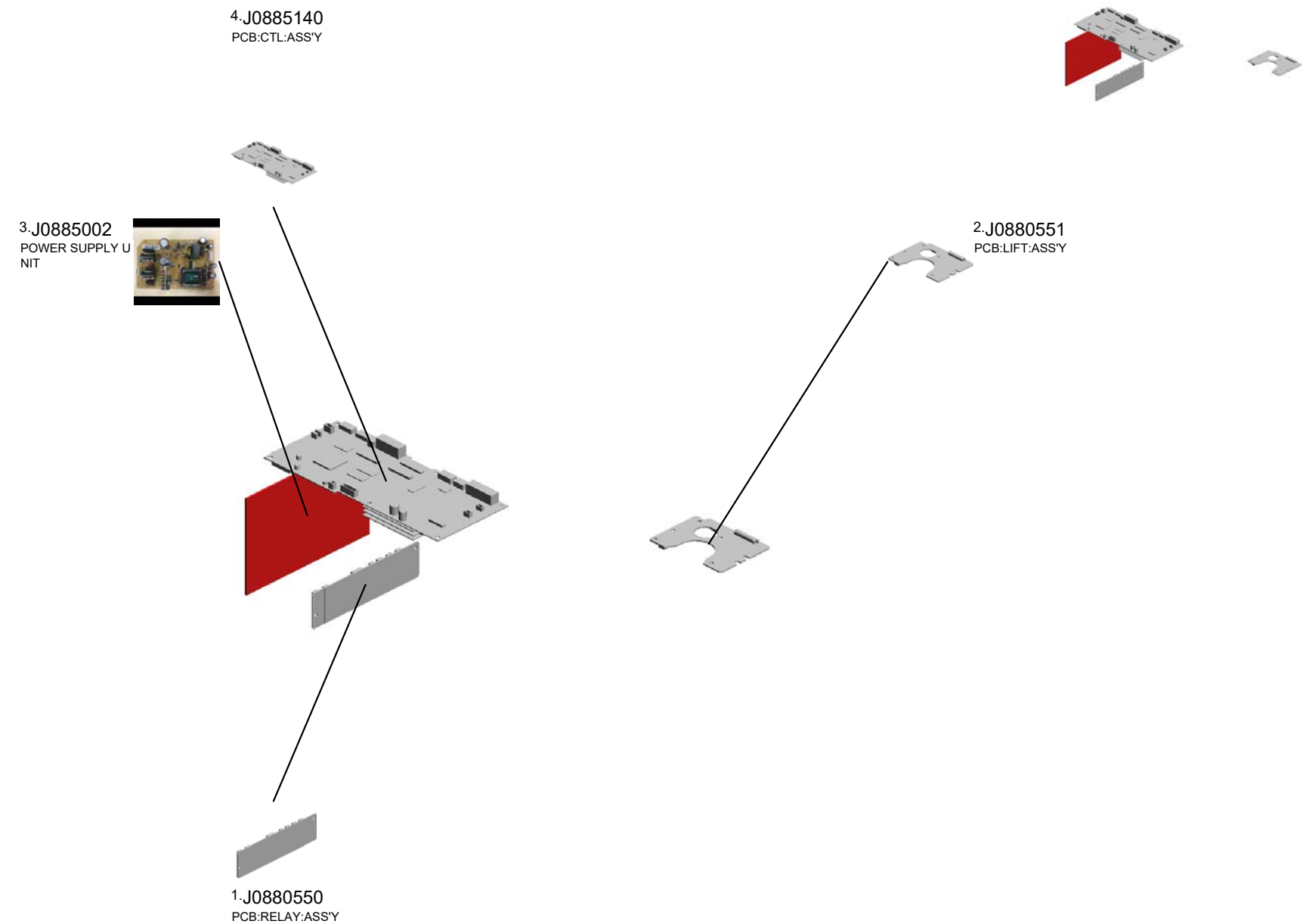


9.J0340461
VALVE:LATCH:ASS
'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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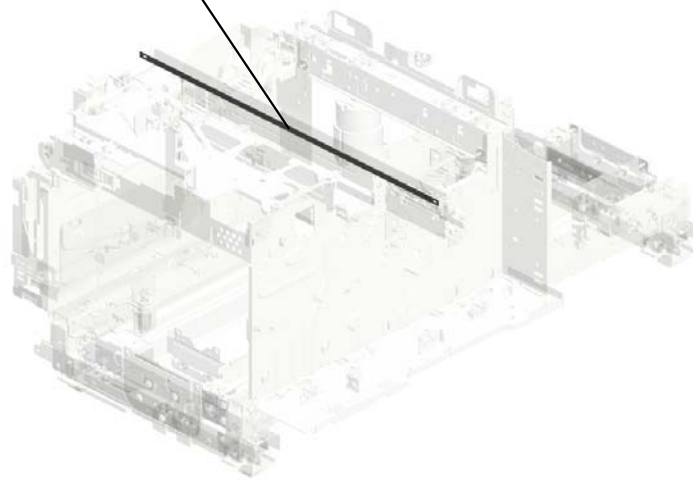
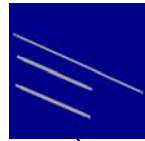
U007
ELECTRICAL



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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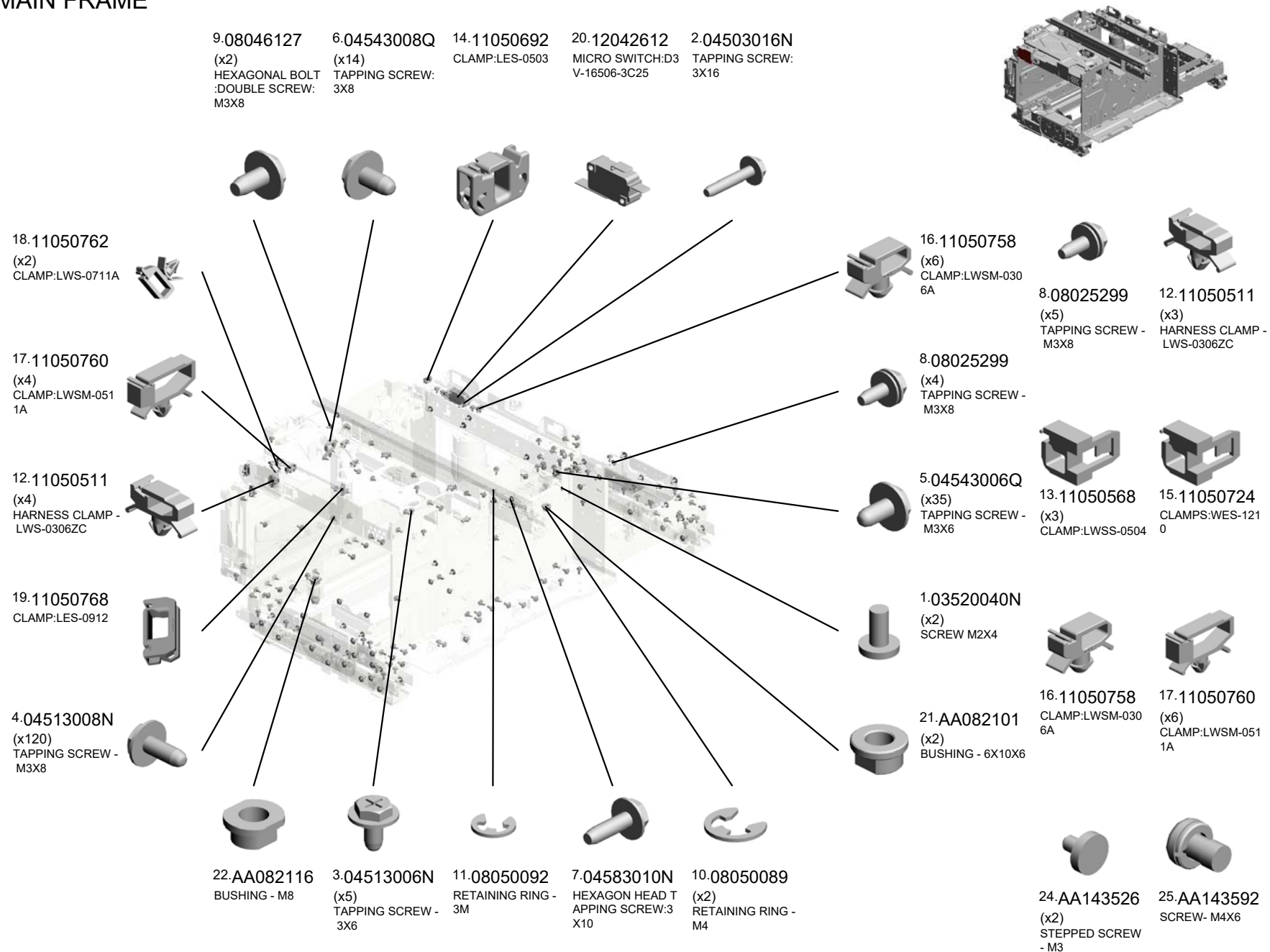
U008.MAIN FRAME

U008 S001
J0253531
CLEANER:KIT:ENCODER:A4



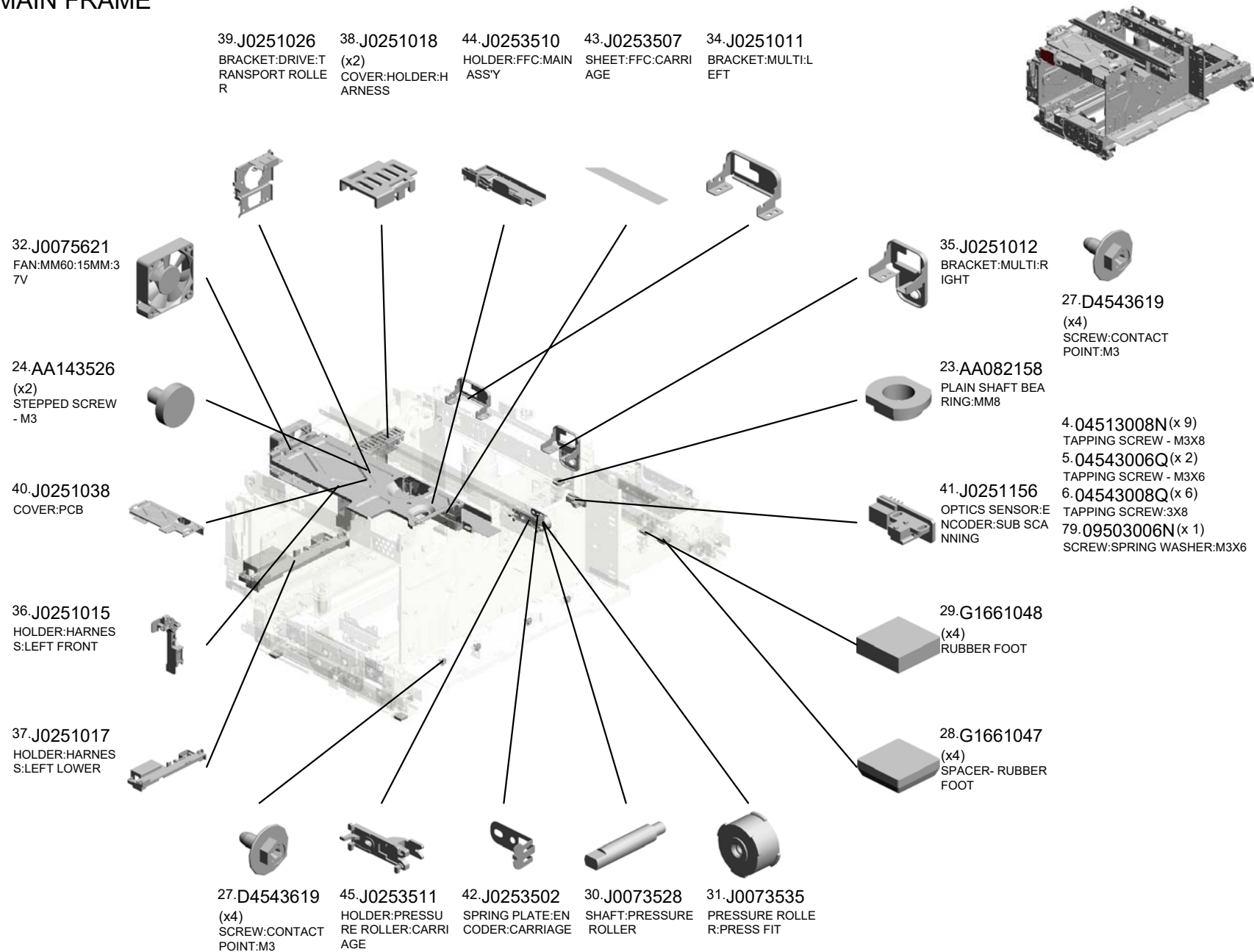
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U008 MAIN FRAME



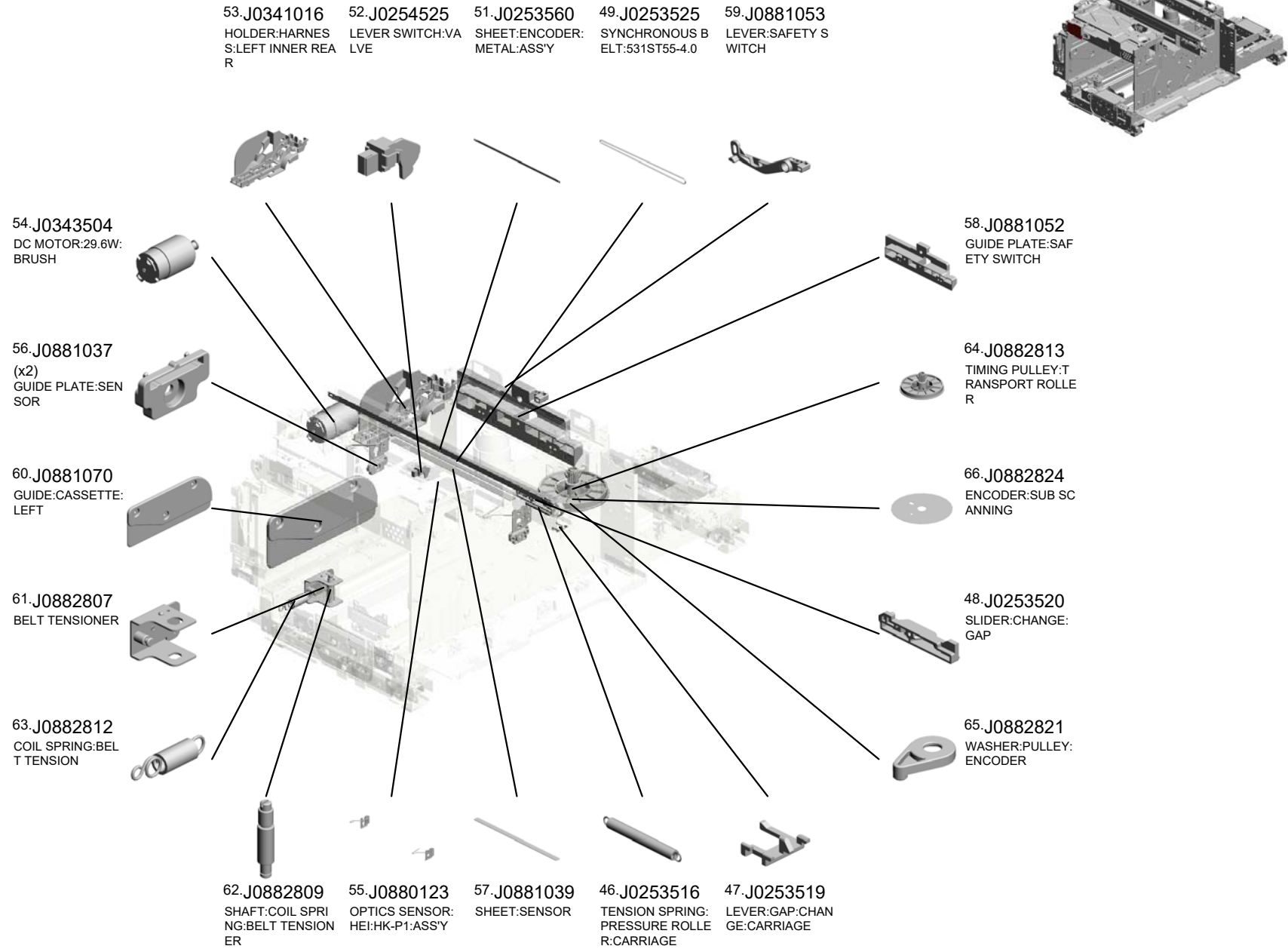
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
------	------	------	------	------	------	------	------	------	------	------

U008 MAIN FRAME



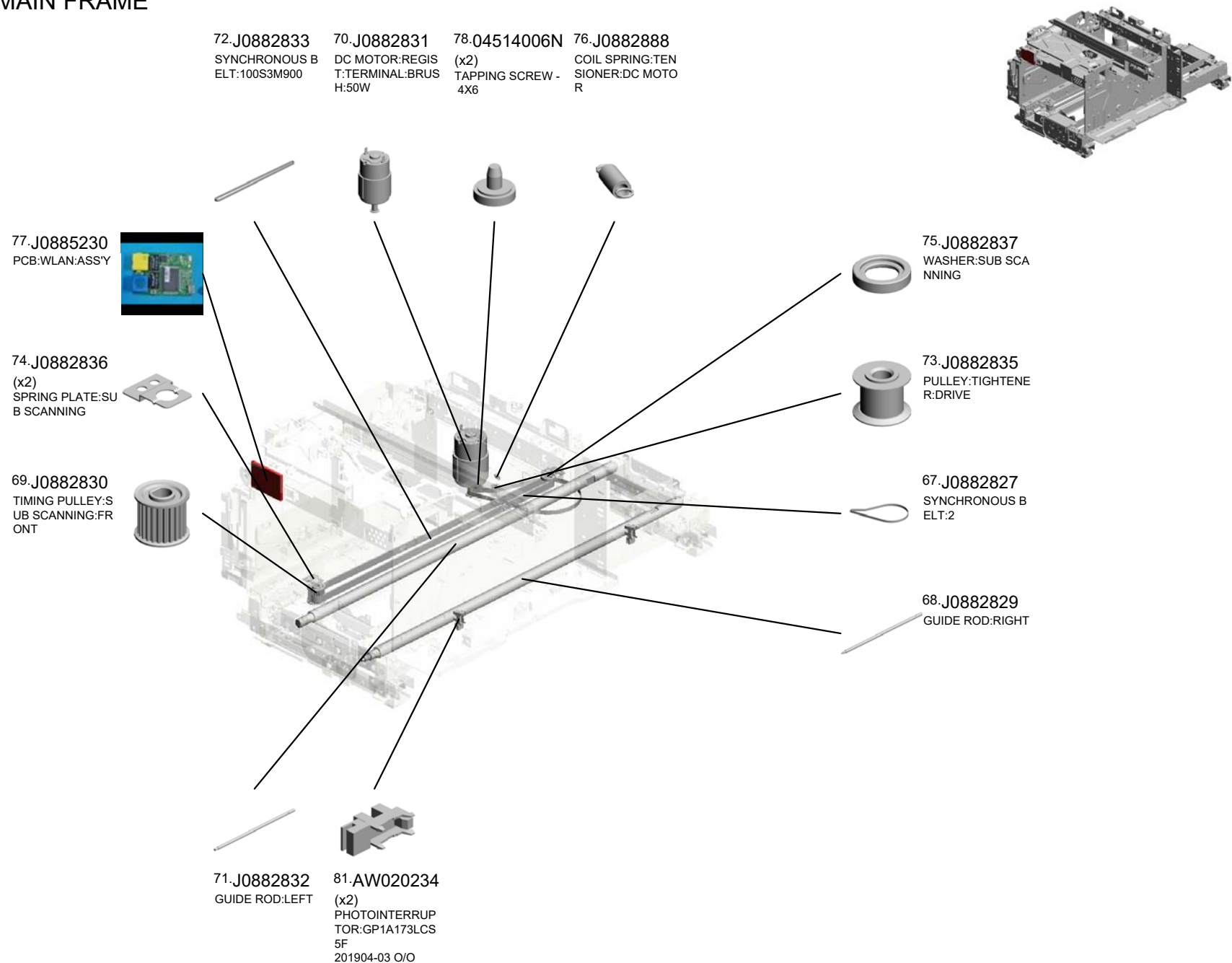
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U008 MAIN FRAME



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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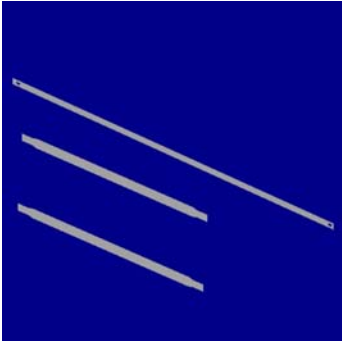
U008 MAIN FRAME



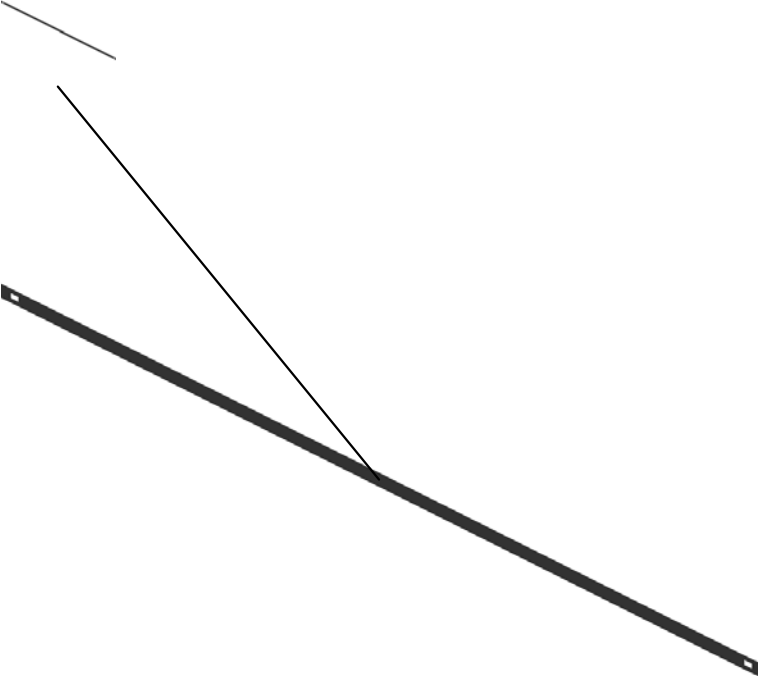
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U008_S001
CLEANER:KIT:ENCODER:A4

80.J0253508
SHEET:ENCODER:
MOS:MELTEC
201807-01 X/O



50.J0253531
CLEANER:KIT:ENC
ODER:A4



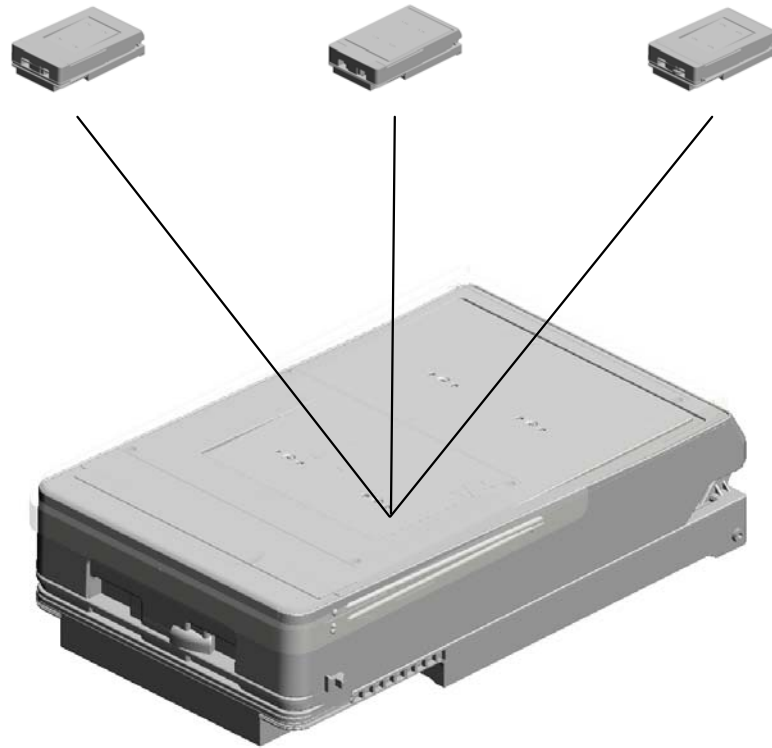
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U009.CASSETTE

U009 S003
J3730300
CASSETTE:A5 LENGTHWISE
:SLEEVE & SOCKS:MASTER

U009 S001
J3620323
CASSETTE:A4 LENGTHWISE
:ASS'Y

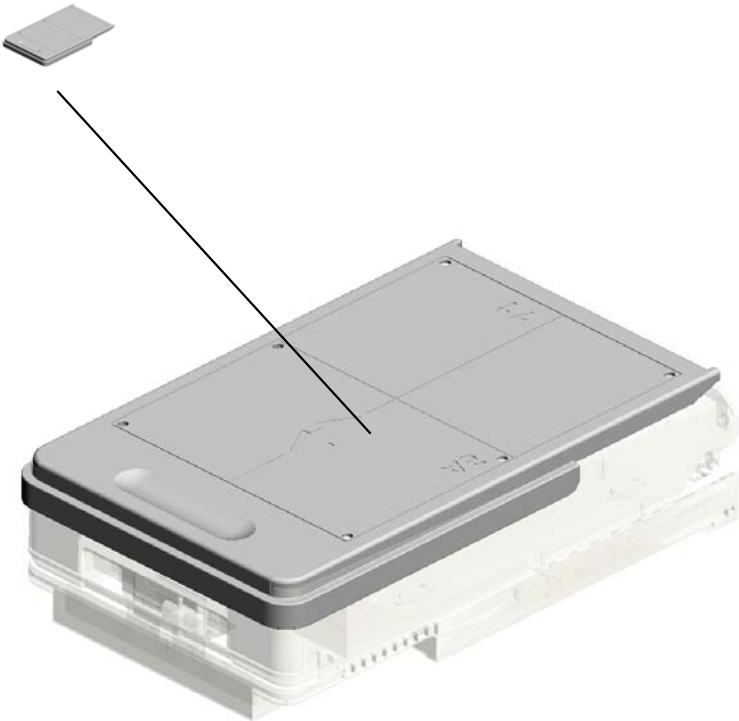
U009 S002
J3630300
CASSETTE:A5 LENGTHWISE
:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U009
CASSETTE

4-J3623100
COVER: CASSETTE



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U009_S001
CASSETTE:A4 LENGTHWISE:ASS'Y

9.J3623047 2.04583010N
DECAL:CASSETTE
COVER (x21)
HEXAGON HEAD T
APPING SCREW:3
X10



6.J3620323
[A]
CASSETTE:A4 LEN
GTHWISE:ASS'Y
201811-01 O/O

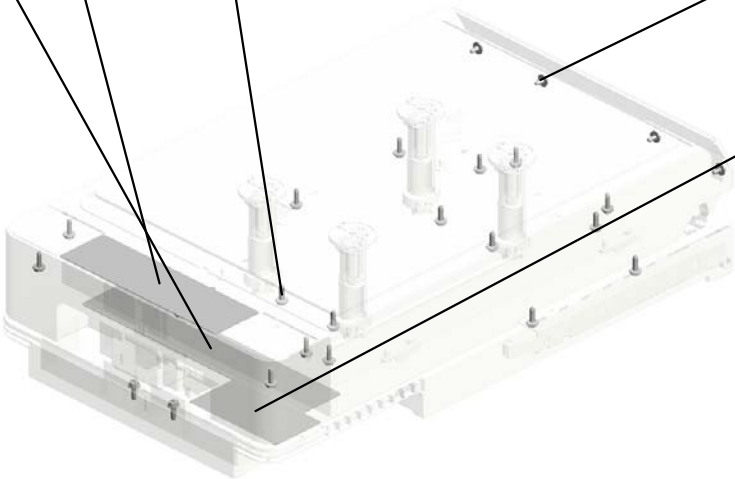
10.J3622342
DECAL:CASSETTE:
INNER:A4 LENGTH
WISE



1.04543006Q
(x4)
TAPPING SCREW -
M3X6



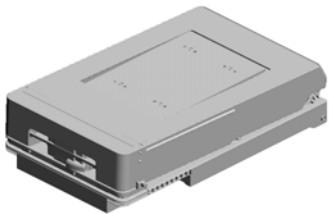
11.J3623062
DECAL:CAUTION:C
OVER:SET
201906-06



J3620322
[A]
CASSETTE:A4 LEN
GTHWISE:ASS'Y
201811-01 O/O

U009_S002
CASSETTE:A5 LENGTHWISE:ASS'Y

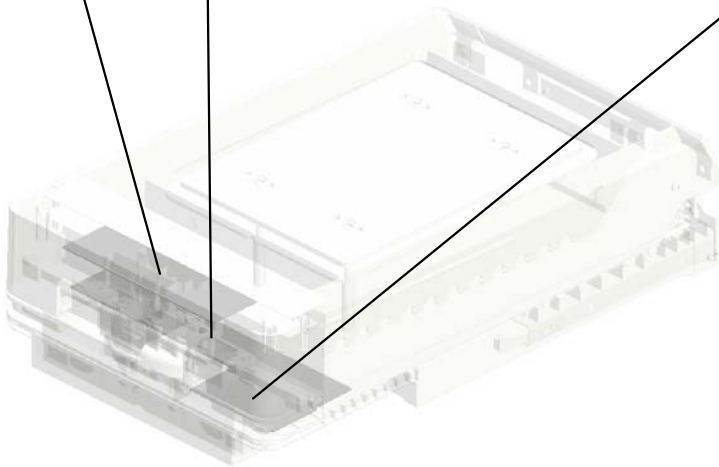
9.J3623047 10.J3622342
DECAL:CASSETTE DECAL:CASSETTE:
COVER INNER:A4 LENGTH
WISE



7.J3630300
CASSETTE:A5 LEN
GTHWISE:ASS'Y



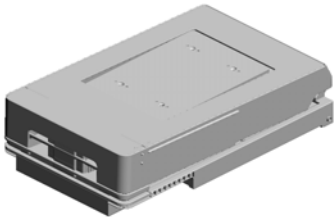
11.J3623062
DECAL:CAUTION:C
OVER:SET
201906-06



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U009_S003
CASSETTE:A5 LENGTHWISE:SLEEVE & SOCKS:MASTER

9.J3623047
DECAL:CASSETTE
COVER

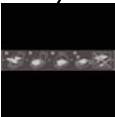
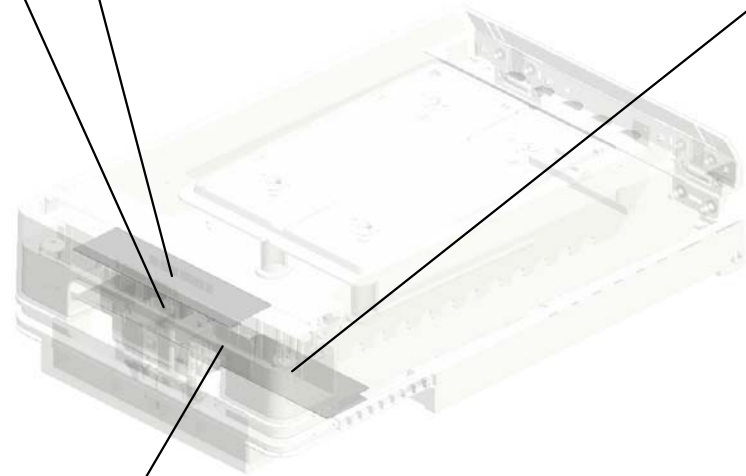


8.J3730300
CASSETTE:A5 LEN
GTHWISE:SLEEVE
& SOCKS:MASTER

12.J3732341
DECAL:SLEEVE &
SOCKS:INNER:LEF
T
201906-07



13.J3732342
DECAL:SLEEVE &
SOCKS:INNER:RIG
HT
201906-08

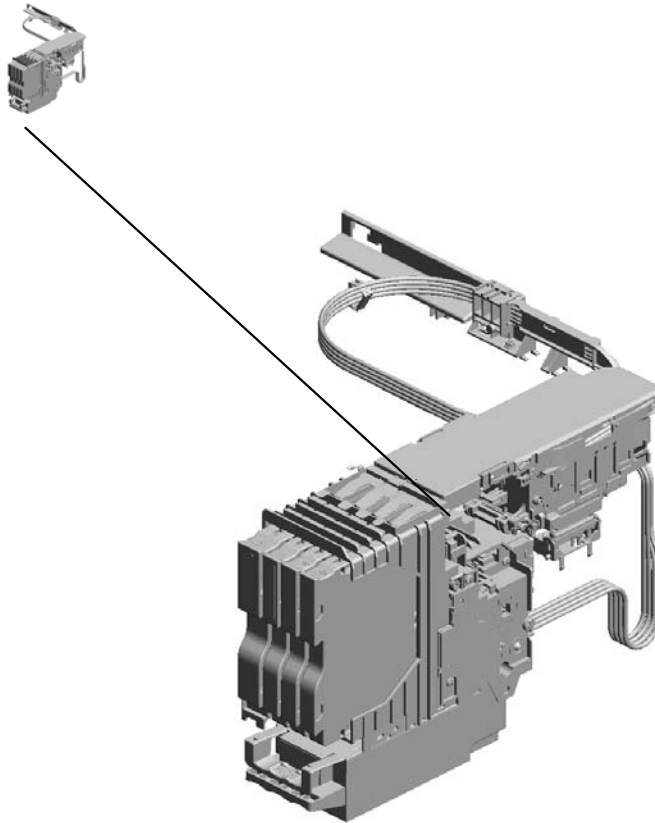


10.J3622342
DECAL:CASSETTE:
INNER:A4 LENGTH
WISE

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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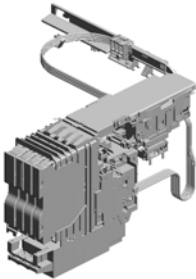
U010.HEAD:UNIT

U010 S001
J0893985
INSTALLATION COMPONENT
T SECTION:HEAD:UNIT



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U010
HEAD:UNIT



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U010_S001
INSTALLATION COMPONENT SECTION:HEAD:UNIT

- 1.03520040N

(x2)

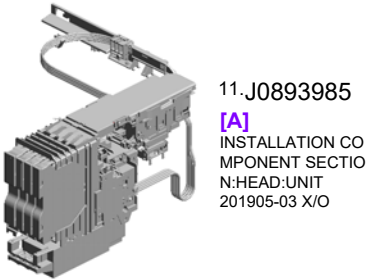
SCREW M2X4
- 5.J0885256

PCB:HRB

201805-02 X/O
- 2.04593010N

(x13)

BINDING HEAD TAPPING SCREW:3X10



11.J0893985
[A]
INSTALLATION COMPONENT SECTION:HEAD:UNIT
201905-03 X/O

12.J0894662
SPRING PLATE:HOLDER:CARTRIDGE:
0.3MM
201905-01

10.AW020234
PHOTOINTERRUPTOR:GP1A173LCS
5F
201904-03 O/O

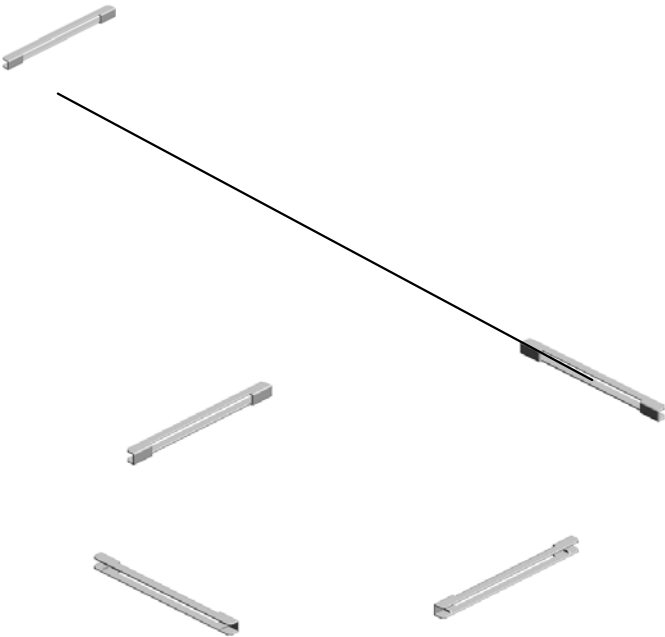
4.J0254559
DC MOTOR:DEVELOPER SUPPLY:57.6W:BRUSH:ASSY

J0893984
[A]
INSTALLATION COMPONENT SECTION:HEAD:UNIT
201905-03 X/O

7.J0894300
TANK:USED DEVELOPER:EXCHANGEABLE:ASSY

U011
ACCESSORIES

3.J3623048
(x4)
SPACER:FLAME



2.J0155512
(AA):POWER SUPPLY CORD

1.11500485(x 1)
(CHN):POWER SUPPLY CODE:250V:10A

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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Exclusive Parts

Number	Part Name	Group	ID
AA082101	BUSHING - 6X10X6	U008	21
AA082116	BUSHING - M8	U008	22
AA082158	PLAIN SHAFT BEARING:MM8	U008	23
AA143526	STEPPED SCREW - M3	U008	24
AA143592	SCREW- M4X6	U008	25
AW020234	PHOTOINTERRUPTOR:GP1A173L CS5F	U004_S001	20
		U005_S001	7
		U006	11
		U008	81
		U010_S001	10
AW140026	TEMPERATURE & HUMIDITY SENSOR	U001	9
AW500023	PUSH SWITCH	U006	5
D0A44917	PULLEY:GEAR:DUPLX:Z26T18	U004_S001	12
D4543619	SCREW:CONTACT POINT:M3	U008	27
G1661047	SPACER- RUBBER FOOT	U008	28
G1661048	RUBBER FOOT	U008	29
G3605550	PAPER SIZE PUSH SWITCH SENSOR	U004_S001	13
J0073528	SHAFT:PRESSURE ROLLER	U008	30
J0073535	PRESSURE ROLLER:PRESS FIT	U008	31
J0075621	FAN:MM60:15MM:37V	U008	32
J0155512	(AA):POWER SUPPLY CORD	U011	2
J0250416	MAINTENANCE RECOVERY	U005_S001	4
J0251011	BRACKET:MULTI:LEFT	U008	34
J0251012	BRACKET:MULTI:RIGHT	U008	35
J0251015	HOLDER:HARNESS:LEFT FRONT	U008	36
J0251017	HOLDER:HARNESS:LEFT LOWER	U008	37
J0251018	COVER:HOLDER:HARNESS	U008	38
J0251026	BRACKET:DRIVE:TRANSPORT ROLLER	U008	39
J0251038	COVER:PCB	U008	40
J0251045	FILTER:FAN	U001	10
J0251046	SHEET:DUCT:COVER:LEFT	U001	11
J0251156	OPTICS SENSOR:ENCODER:SUB SCANNING	U008	41
J0251504	COVER:USB	U001	12
J0251521	COVER:RIGHT	U001	13

Number	Part Name	Group	ID
J0251532	COVER:LEFT	U001	14
J0251614	COVER:UPPER FRONT:WHITE	U001	15
J0253502	SPRING PLATE:ENCODER:CARRIAGE	U008	42
J0253507	SHEET:FFC:CARRIAGE	U008	43
J0253508	SHEET:ENCODER:MOS:MELTEC	U008_S001	80
J0253510	HOLDER:FFC:MAIN ASS'Y	U008	44
J0253511	HOLDER:PRESSURE ROLLER:CARRIAGE	U008	45
J0253516	TENSION SPRING:PRESSURE ROLLER:CARRIAGE	U008	46
J0253519	LEVER:GAP:CHANGE:CARRIAGE	U008	47
J0253520	SLIDER:CHANGE:GAP	U008	48
J0253525	SYNCHRONOUS BELT:531ST55-4.0	U008	49
J0253531	CLEANER:KIT:ENCODER:A4	U008_S001	50
J0253560	SHEET:ENCODER:METAL:ASS'Y	U008	51
J0254514	PLATE:VALVE:LINK	U006	6
J0254515	LEVER:VALVE:LINK	U006	10
J0254525	LEVER SWITCH:VALVE	U006_S001	7
		U008	52
J0254559	DC MOTOR:DEVELOPER SUPPLY:57.6W:BRUSH:ASS'Y	U006	8
		U010_S001	4
J0340461	VALVE:LATCH:ASS'Y	U006_S001	9
J0341016	HOLDER:HARNESS:LEFT INNER REAR	U008	53
J0343504	DC MOTOR:29.6W:BRUSH	U008	54
J0344400	TANK:USED DEVELOPER:FIX:ASS'Y	U005	5
J0880123	OPTICS SENSOR:HEI:HK-P1:ASS'Y	U008	55
J0880156	COVER:REAR MIDDLE	U001	16
J0880157	COVER:REAR UPPER	U001	17
J0880550	PCB:RELAY:ASS'Y	U007	1
J0880551	PCB:LIFT:ASS'Y	U007	2
J0881037	GUIDE PLATE:SENSOR	U008	56
J0881039	SHEET:SENSOR	U008	57
J0881052	GUIDE PLATE:SAFETY SWITCH	U008	58
J0881053	LEVER:SAFETY SWITCH	U008	59
J0881070	GUIDE:CASSETTE:LEFT	U008	60

Exclusive Parts

Number	Part Name	Group	ID
J0881511	COVER:UPPER REAR	U001	18
J0881512	BRACKET:COVER:UPPER REAR	U001	19
J0881538	COVER:DC MOTOR:UPPER	U001	20
J0881541	COVER:REAR	U001	21
J0881543	COVER:RIGHT FRONT	U001	22
J0881544	COVER:LEFT FRONT	U001	23
J0881552	COVER:BASE	U001	24
J0881955	COVER:FRONT	U002	3
J0881956	CASE:FIX STAND	U002	4
J0881957	COVER:OPERATION SUB-UNIT	U002	5
J0881958	KEYTOP:START	U002	6
J0881959	PCB:OPU:ASS'Y	U002	7
J0881960	LENS:POWER SOURCE	U002	8
J0881961	SHEET:PREVENTFENCE	U002	9
J0881962	KEYTOP:COUPLING	U002	10
J0882323	DECAL:CAUTION:MISFEED REMOVAL	U001	25
J0882325	DECAL:NAME PLATE:RI100	U001	33
J0882807	BELT TENSIONER	U008	61
J0882809	SHAFT:COIL SPRING:BELT TENSIONER	U008	62
J0882812	COIL SPRING:BELT TENSION	U008	63
J0882813	TIMING PULLEY:TRANSPORT ROLLER	U008	64
J0882821	WASHER:PULLEY:ENCODER	U008	65
J0882824	ENCODER:SUB SCANNING	U008	66
J0882827	SYNCHRONOUS BELT:2	U008	67
J0882829	GUIDE ROD:RIGHT	U008	68
J0882830	TIMING PULLEY:SUB SCANNING:FRONT	U008	69
J0882831	DC MOTOR:REGIST:TERMINAL:BRUSH:50W	U008	70
J0882832	GUIDE ROD:LEFT	U008	71
J0882833	SYNCHRONOUS BELT:100S3M900	U008	72
J0882835	PULLEY:TIGHTENER:DRIVE	U008	73
J0882836	SPRING PLATE:SUB SCANNING	U008	74
J0882837	WASHER:SUB SCANNING	U008	75
J0882888	COIL SPRING:TENSIONER:DC MOTOR	U008	76

Number	Part Name	Group	ID
	TOR		
J0883200	ADJUSTING PLATE:COVER	U004_S001	15
J0883201	ADJUSTING PLATE:ASS'Y	U004_S001	16
J0883638	DC STEPPER MOTOR:MM42:ASS'Y	U004_S001	17
J0885002	POWER SUPPLY UNIT	U007	3
J0885140	PCB:CTL:ASS'Y	U007	4
J0885230	PCB:WLAN:ASS'Y	U008	77
J0885256	PCB:HRB	U003	3
		U010_S001	5
J0890336	CARRIAGE SECTION:SUB SCANNING:ASS'Y	U004_S001	19
J0891539	COVER:DC MOTOR:LOWER	U001	27
J0891552	COVER:FRONT LOWER	U001	28
J0891559	SEAL:COVER:FRONT LOWER	U001	29
J0892331	DECAL:SERIALNUMBER SHEET	U001	43
J0892340	DECAL:CAUTION:WEIGHT:22KG	U001	36
J0892757	RADIAL BALL BEARING:CARRIAGE:PRESS FIT	U004_S001	18
J0892790	COVER:UPPER:LEFT FRONT	U001	30
J0892791	COVER:UPPER:RIGHT FRONT	U001	31
J0893985	INSTALLATION COMPONENT SECTION:HEAD:UNIT	U010_S001	11
J0894300	TANK:USED DEVELOPER:EXCHANGEABLE:ASS'Y	U005	6
		U010_S001	7
J0894662	SPRING PLATE:HOLDER:CARTRIDGE:0.3MM	U006	12
		U010_S001	12
J0895006	COVER:OPEN AND CLOSE:INK CARTRIDGE	U001	42
J0895015	SPRING PLATE:COVER:OPEN AND CLOSE	U001	35
J0895016	SPRING PLATE:COVER:INK CARTRIDGE	U001	41
J0981541	COVER:REAR:PINK	U001	39
J0982340	DECAL:CAUTION:WEIGHT:22KG:PINK	U001	37
J0991541	COVER:REAR:GREEN	U001	40
J0992340	DECAL:CAUTION:WEIGHT:22KG:GREEN	U001	38

Exclusive Parts

Number	Part Name	Group	ID
	REEN		
J3620323	CASSETTE:A4 LENGTHWISE:ASS' Y	U009_S001	6
J3622342	DECAL:CASSETTE:INNER:A4 LEN GTHWISE	U009_S001	10
		U009_S002	10
		U009_S003	10
J3623047	DECAL:CASSETTE COVER	U009_S001	9
		U009_S002	9
		U009_S003	9
J3623048	SPACER:FLAME	U011	3
J3623062	DECAL:CAUTION:COVER:SET	U009_S001	11
		U009_S002	11
J3623100	COVER:CASSETTE	U009	4
J3630300	CASSETTE:A5 LENGTHWISE:ASS' Y	U009_S002	7
J3730300	CASSETTE:A5 LENGTHWISE:SLEE VE & SOCKS:MASTER	U009_S003	8
J3732341	DECAL:SLEEVE & SOCKS:INNER:L EFT	U009_S003	12
J3732342	DECAL:SLEEVE & SOCKS:INNER: RIGHT	U009_S003	13
M1011301	PLATE:LOGO:RIC	U002	11

Standard Parts



03520040N
SCREW M2X4



03603006N
SCREW - M3X6



03603008N
SCREW:M3X8



03603008P
SCREW - M3X8



04503016N
TAPPING SCREW:3X16



04513006N
TAPPING SCREW - 3X6



04513008N
TAPPING SCREW - M3X8



04514006N
TAPPING SCREW - 4X6



04543006Q
TAPPING SCREW - M3X6



04543008Q
TAPPING SCREW:3X8



04583008N
HEXAGON HEAD TAPPING S
CREW:3X8



04583010N
HEXAGON HEAD TAPPING S
CREW:3X10



04593010N
BINDING HEAD TAPPING SC
REW:3X10



08025299
TAPPING SCREW - M3X8



08046127
HEXAGONAL BOLT:DOUBLE
SCREW:M3X8



08050089
RETAINING RING - M4



08050092
RETAINING RING - 3M



09503006N
SCREW:SPRING WASHER:M
3X6



09513016N
SCREW:POLISHED ROUND:
M3X16



11050511
HARNESS CLAMP - LWS-030
6ZC



11050568
CLAMP:LWSS-0504



11050692
CLAMP:LES-0503



11050724
CLAMPS:WES-1210



11050758
CLAMP:LWSM-0306A



11050760
CLAMP:LWSM-0511A



11050762
CLAMP:LWS-0711A

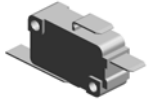


11050768
CLAMP:LES-0912



11500485
(CHN):POWER SUPPLY COD
E:250V:10A

Standard Parts



12042612
MICRO SWITCH:D3V-16506-3
C25

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201907-01	1907 Modification	-			J0892331	DECAL:SERIALNUMBER SHEET	U001	43	1				
201906-01	1906 Modification	-	J0895005	COVER:OPEN AND CLOSE:INK CARTRIDGE	J0895006	COVER:OPEN AND CLOSE:INK CARTRIDGE	U001	42	1	X/O			
201906-04	1906 Modification	-			J3622342	DECAL:CASSETTE:INNER:A4 LENGTHWISE	U009_S001	10	1				
							U009_S002	10	1				
							U009_S003	10	1				
201906-05	1906 Modification	-			J3623047	DECAL:CASSETTE COVER	U009_S001	9	1				
							U009_S002	9	1				
							U009_S003	9	1				
201906-06	1906 Modification	-			J3623062	DECAL:CAUTION:COVER:SET	U009_S001	11	1				
					J3623062	DECAL:CAUTION:COVER:SET	U009_S002	11	1				
201906-07	1906 Modification	-			J3732341	DECAL:SLEEVE & SOCKS:INNER:LEFT	U009_S003	12	1				
201906-08	1906 Modification	-			J3732342	DECAL:SLEEVE & SOCKS:INNER:RIGHT	U009_S003	13	1				
201905-01	1905 Modification	A			J0894662	SPRING PLATE: HOLDER:CARTRIDGE:0.3MM	U006	12	1				
					J0894662	SPRING PLATE: HOLDER:CARTRIDGE:0.3MM	U010_S001	12	1				
201905-02	1905 Modification	A			J0895016	SPRING PLATE: COVER:INK CARTRIDGE	U001	41	1				

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201905-03	1905 Modification	-	J0893984	INSTALLATION C OMPONENT SEC TION:HEAD:UNIT	J0893985	INSTALLATION C OMPONENT SEC TION:HEAD:UNIT	U010_S001	11	1	X/O			
201904-03	1904 Modification	-	AW020224	PHOTOINTERRU PTOR:GP1A173L CSVF	AW020234	PHOTOINTERRU PTOR:GP1A173L CS5F	U004_S001	20	1	O/O			
							U005_S001	7	1				
							U006	11	1				
							U008	81	2				
							U010_S001	10	1				
201904-04	1904 Modification	-			J0981541	COVER:REAR:PI NK	U001	39	1				
201904-05	1904 Modification	-			J0991541	COVER:REAR:G REEN	U001	40	1				
201903-01	1903 Modification	-			J0982340	DECAL:CAUTION :WEIGHT:22KG:P INK	U001	37	1				
201903-02	1903 Modification	-			J0992340	DECAL:CAUTION :WEIGHT:22KG:G REEN	U001	38	1				
201812-01	1812 Modification	-			J3630300	CASSETTE:A5 L ENGTHWISE:AS S'Y	U009_S002	7	1				
201812-02	1812 Modification	-			J3730300	CASSETTE:A5 L ENGTHWISE:SLE EVE & SOCKS:M ASTER	U009_S003	8	1				
201811-01	1811 Modification	-	J3620322	CASSETTE:A4 L ENGTHWISE:AS S'Y	J3620323	CASSETTE:A4 L ENGTHWISE:AS S'Y	U009_S001	6	1	O/O			
201809-01	1809 Modification	-	J0880336	CARRIAGE SECT ION:SUB SCANNI	J0890336	CARRIAGE SECT ION:SUB SCANNI	U004_S001	19	1	X/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		NG:ASS'Y		NG:ASS'Y							
201808-02	1808 Modification	-			J0892340	DECAL:CAUTION :WEIGHT:22KG	U001	36	1				
201807-01	1807 Modification	-	J0173508	SHEET:ENCODER:MOS:MELTEC	J0253508	SHEET:ENCODER:MOS:MELTEC	U008_S001	80	1	X/O			
201807-02	1807 Modification	-	J3620320	CASSETTE:A4 LENGTHWISE:ASS'Y	J3620322	CASSETTE:A4 LENGTHWISE:ASS'Y	U009	5	1	X/O			
201806-04	1806 Modification	-	J0880554	HARNESS:OPU:RELAY	J0885540	HARNESS:OPU:RELAY	F1(1/1)		1	X/O			
201806-05	1806 Modification	-	J0893983	HEAD:UNIT	J0893984	INSTALLATION COMPONENT SECTION:HEAD:UNIT	U010	6	1	X/O			
201806-06	1806 Modification	-			J0892757	RADIAL BALL BEARING:CARRIAGE:PRESS FIT	U004_S001	18	1				
201806-07	1806 Modification	-			J3623100	COVER:CASSETTE	U009	4	1				
201805-01	1805 Modification	-			J0895015	SPRING PLATE:COVER:OPEN AND CLOSE	U001	35	1				
201805-02	1805 Modification	-	J0255256	PCB:HRB	J0885256	PCB:HRB	U003	3	1	X/O			
			J0255256	PCB:HRB	J0885256	PCB:HRB	U010_S001	5	1	X/O			
201804-01	1804 Modification	-			J0254515	LEVER:VALVE:LINK	U006	10	1				
201803-01	1803 Modification	-			04514006N	TAPPING SCREW - 4X6	U008	78	2				
201803-02	1803 Modification	-			09503006N	SCREW:SPRING WASHER:M3X6	U008	79	1				

