



201805 Part Change Information List

Date: June 5, 2018

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Andromeda-P2a	M0B1	201805		M0BJ5722	M0BJ5723	OPERATION SUB-UNIT:KEY_BOX:CHN:ASS'Y	1	1	X/O	Y						V1800692	18031263	
Andromeda-P2b	M0B2	201805		M0BJ5722	M0BJ5723	OPERATION SUB-UNIT:KEY_BOX:CHN:ASS'Y	1	1	X/O	Y						V1800692	18031263	
Andromeda-P2a	M0B1	201805		AW100138	AW100183	THERMOPILE	1	3	O/O	Y						V1800548	18040658	
Andromeda-P2b	M0B2	201805		AW100138	AW100183	THERMOPILE	1	3	O/O	Y						V1800548	18040658	



Part Change Information List

Date: August 3, 2018

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Andromeda-P2a	M0B1	201807		M0B15216	M0B15216	BRACKET:POWER SUPPLY UNIT:FDR:ASS'Y	0	1	Y								V1800423	18031534
Andromeda-P2b	M0B2	201807		M0B15216	M0B15216	BRACKET:POWER SUPPLY UNIT:FDR:ASS'Y	0	1	Y							V1800423	18031534	
Andromeda-P2a	M0B1	201807		M2051523	M2051527	GEAR:CLEANER:IDLER:35Z/28Z	4	4	X/O	Y						V1800671	18050133	
Andromeda-P2b	M0B2	201807		M2051523	M2051527	GEAR:CLEANER:IDLER:35Z/28Z	4	4	X/O	Y						V1800671	18050133	
Andromeda-P2a	M0B1	201807		M2051522	M2051528	GEAR:DRIVE:CLEANER:26Z	4	4	X/O	Y						V1800671	18050133	
Andromeda-P2b	M0B2	201807		M2051522	M2051526	GEAR:DRIVE:CLEANER:26Z	4	4	X/O	Y						V1800671	18050133	
Andromeda-P2a	M0B1	201807		M0B16159	M0B16192	ROLLER:INTERMEDIATE TRANSFER:ASS'Y	3	3	X/O	Y						V1800415	18031414	
Andromeda-P2b	M0B2	201807		M0B16159	M0B16192	ROLLER:INTERMEDIATE TRANSFER:ASS'Y	3	3	X/O	Y						V1800415	18031414	

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number/ECN Number	
Andromeda-P2a	M0B1	201808		M5185231	PCB:DIMM:4GB		0	1	Y								V1801534	
Andromeda-P2a	M0B1	201808		M5185231	PCB:DIMM:4GB		0	1	Y								V1801534	
Andromeda-P2a	M0B1	201808		M5185470	HARNESS:PSU-DC:WH3567-01		0	1	Y								V1801534	
Andromeda-P2a	M0B1	201808		M5185470	HARNESS:PSU-DC:WH3567-01		0	1	Y								V1801534	
Andromeda-P2a	M0B1	201808		M5185471	HARNESS:PSU-DC:WH3567-02		0	1	Y								V1801534	
Andromeda-P2a	M0B1	201808		M5185471	HARNESS:PSU-DC:WH3567-02		0	1	Y								V1801534	
Andromeda-P2a	M0B1	201808		M5185472	HARNESS:PSU-DC:WH3567-03		0	1	Y								V1801534	
Andromeda-P2a	M0B1	201808		M5185472	HARNESS:PSU-DC:WH3567-03		0	1	Y								V1801534	
Andromeda-P2a	M0B1	201808		M5185487	HARNESS:VMCU:DCSW		0	1	Y								V1801534	
Andromeda-P2a	M0B1	201808		M5185487	HARNESS:VMCU:DCSW		0	1	Y								V1801534	
Andromeda-P2a	M0B1	201808		M5185488	HARNESS:VPU:IOB1		0	1	Y								V1801534	
Andromeda-P2a	M0B1	201808		M5185488	HARNESS:VPU:IOB1		0	1	Y								V1801534	
Andromeda-P2a	M0B1	201808		M5186761	HDD:ASS'Y		0	1	Y								V1801534	
Andromeda-P2a	M0B1	201808		M5186761	HDD:ASS'Y		0	1	Y								V1801534	
Andromeda-P2a	M0B1	201808		M5186773	PCB: MOTHER BOARD:ASS'Y		0	1	Y								V1801534	
Andromeda-P2a	M0B1	201808		M5186773	PCB: MOTHER BOARD:ASS'Y		0	1	Y								V1801534	
Andromeda-P2a	M0B1	201808		M5186775	PCB:VMCU:ASS'Y		0	1	Y								V1801534	
Andromeda-P2a	M0B1	201808		M5186775	PCB:VMCU:ASS'Y		0	1	Y								V1801534	
Andromeda-P2a	M0B1	201808		M5186778	PCB:VICU:ASS'Y		0	1	Y								V1801534	
Andromeda-P2a	M0B1	201808		M5186778	PCB:VICU:ASS'Y		0	1	Y								V1801534	
Andromeda-P2a	M0B1	201809	8010238 03604014N	SCREW - M4X14			4	2	X/O	Y			A				V1800961 18051312	
Andromeda-P2a	M0B1	201809	D7771188	D7773009	GEAR:RISE:DRIVEN:ASS'Y		2	1	X/O	Y							V1800996 18050502	
Andromeda-P2a	M0B1	201809	D7771188	D7773009	GEAR:RISE:DRIVEN:ASS'Y		2	1	X/O	Y							V1800996 18050502	
Andromeda-P2a	M0B1	201809	M0BJ5722	M0BJ5727	OPERATION SUB-UNIT:KEY_BOX:EU:ASS'Y		1	1	O/O	Y							V1801587 18061120	
Andromeda-P2a	M0B1	201809	M0BJ5722	M0BJ5727	OPERATION SUB-UNIT:KEY_BOX:EU:ASS'Y		1	1	O/O	Y							V1801587 18061120	
Andromeda-P2a	M0B1	201809	M2057774	M0B17774	GUIDE:EXIT:UPPER:ASS'Y		1	1	X/O	Y							V1801142 18060567	
Andromeda-P2a	M0B1	201809	M5185212	M5185245	PCB:VIF		1	1	O/O	Y							V1800965 18051138	
Andromeda-P2a	M0B1	201809	M0B14189	STOPPER:PRESSURE ROLLER:FRONT			0	1	Y								V1801398 0	
Andromeda-P2a	M0B1	201809	M2051714	WASHER:INTERMEDIATE TRANSFER:POSITIONING PIN:D9			0	2	Y				A				V1800961 18051312	
Andromeda-P2a	M0B1	201810	H5194238 G0603293	G0603293	SPACER:6.1X8.5X0.5		6	6	X/O	Y							V1802135 18090425	
Andromeda-P2a	M0B1	201810	M0B11306	M0B11308	DRIVE UNIT:IMAGING:ASS'Y		4	4	O/O	Y			Y				V1800671 18050133	
Andromeda-P2a	M0B1	201810	M2053338	M0B13333	DECAL:DESIGN SKETCH:TONER BOTTLE:LED		1	1	O/O	Y							V1800365 18030594	
Andromeda-P2a	M0B1	201810	M2053339	M0B13333	DECAL:DESIGN SKETCH:TONER BOTTLE:LED		1	1	O/O	Y							V1800365 18030594	
Andromeda-P2a	M0B1	201810	G0603293	SPACER:6.1X8.5X0.5			0	8	Y								V1802135 18090425	
Andromeda-P2a	M0B1	201810	M0B14199	STOPPER:PRESSURE ROLLER:REAR			0	1	Y								V1801398	
Andromeda-P2a	M0B1	201811	14078476	ROM STORAGE:SDXC8GB			4	3	Y								V1802405 18091142	
Andromeda-P2a	M0B1	201811	D3EW1206	D7771206	COVER:PAPER TRAY:LOWER:ASS'Y		1	1	O/O	Y							V1802198	
Andromeda-P2a	M0B1	201811	GW020022	GW020024	PHOTOINTERRUPTOR:LG2A24BL1:GF		11	6	O/O	Y							V1802292 18091401	
Andromeda-P2a	M0B1	201811	M0B14435	M0B14547	BRACKET:GATE PAWL:P2:2		1	1	X/O	Y							V1801571 18080098	
Andromeda-P2a	M0B1	201811	AG050101	D0A55390	HARNESS:BLASTER:CRB:CONNECTING		1	1	Y								RM0B1007b	V1800531
Andromeda-P2a	M0B1	201812	M0B14674	AG050101	KNOB:MISFEED REMOVAL		2	2	X/O	Y								V1801600 18060871
Andromeda-P2a	M0B1	201812	D1792685	D1792685	CASE:REMOVE PAPER DUST:ASS'Y		1	1	X/O	Y			A				RM0B1020a	V1801661 18080128
Andromeda-P2a	M0B1	201812	D3EW2599	D3EW2598	TENSION SPRING:OPEN AND CLOSE:VACUUM:SHUTTER:DIA0.29		1	1	X/O	Y								V1802240 18080737
Andromeda-P2a	M0B1	201812	M0B14435	M0B14547	BRACKET:GATE PAWL:P2:2		1	1	X/O	Y								V1801571 18080098
Andromeda-P2a	M0B1	201812	M0B14518	M0B14500	GATE PAWL:REVERSE EXIT:ASS'Y		1	1	X/O	Y							RM0B1066	V1801571 18080098
Andromeda-P2a	M0B1	201812	M0B16305	M0B16249	TRANSFER ROLLER:NO.2:SUB-ASS'Y		1	1	X/O	Y								V1801644
Andromeda-P2a	M0B1	201812	M0BJ5721	M0BJ5726	OPERATION SUB-UNIT:KEY_BOX:NA:ASS'Y		1	1	O/O	Y								V1801587 18061120
Andromeda-P2a	M0B1	201812	M0BJ5723	M0BJ5728	OPERATION SUB-UNIT:KEY_BOX:CHN:ASS'Y		1	1	O/O	Y								V1801581 18060609
Andromeda-P2a	M0B1	201812	M2053336	M0B13333	DECAL:TONER BOTTLE:LED:C1		1	1	O/O	Y								V1800365 18030594
Andromeda-P2a	M0B1	201812	M2053337	M0B13333	DECAL:TONER BOTTLE:LED:C2		1	1	O/O	Y								V1800365 18030594
Andromeda-P2a	M0B1	201812	M2053340	M0B13333	DECAL:TONER BOTTLE:LED:Y1		1	1	O/O	Y								V1800365 18030594
Andromeda-P2a	M0B1	201812	M2053341	M0B13333	DECAL:TONER BOTTLE:LED:Y2		1	1	O/O	Y								V1800365 18030594
Andromeda-P2a																		

Andromeda-P2b	M0B2	201808	M5185231	PCB:DIMM:4GB	0	1	Y	V1801534	
Andromeda-P2b	M0B2	201808	M5185231	PCB:DIMM:4GB	0	1	Y	V1801534	
Andromeda-P2b	M0B2	201808	M5185470	HARNESS:PSU-DC:WH3567-01	0	1	Y	V1801534	
Andromeda-P2b	M0B2	201808	M5185470	HARNESS:PSU-DC:WH3567-01	0	1	Y	V1801534	
Andromeda-P2b	M0B2	201808	M5185471	HARNESS:PSU-DC:WH3567-02	0	1	Y	V1801534	
Andromeda-P2b	M0B2	201808	M5185471	HARNESS:PSU-DC:WH3567-02	0	1	Y	V1801534	
Andromeda-P2b	M0B2	201808	M5185472	HARNESS:PSU-DC:WH3567-03	0	1	Y	V1801534	
Andromeda-P2b	M0B2	201808	M5185472	HARNESS:PSU-DC:WH3567-03	0	1	Y	V1801534	
Andromeda-P2b	M0B2	201808	M5185487	HARNESS:VMCU:DCSW	0	1	Y	V1801534	
Andromeda-P2b	M0B2	201808	M5185487	HARNESS:VMCU:DCSW	0	1	Y	V1801534	
Andromeda-P2b	M0B2	201808	M5185488	HARNESS:VPU:IOB1	0	1	Y	V1801534	
Andromeda-P2b	M0B2	201808	M5185488	HARNESS:VPU:IOB1	0	1	Y	V1801534	
Andromeda-P2b	M0B2	201808	M5186761	HDD:ASS'Y	0	1	Y	V1801534	
Andromeda-P2b	M0B2	201808	M5186761	HDD:ASS'Y	0	1	Y	V1801534	
Andromeda-P2b	M0B2	201808	M5186773	PCB:MOTHER BOARD:ASS'Y	0	1	Y	V1801534	
Andromeda-P2b	M0B2	201808	M5186773	PCB:MOTHER BOARD:ASS'Y	0	1	Y	V1801534	
Andromeda-P2b	M0B2	201808	M5186775	PCB:VMCU:ASS'Y	0	1	Y	V1801534	
Andromeda-P2b	M0B2	201808	M5186775	PCB:VMCU:ASS'Y	0	1	Y	V1801534	
Andromeda-P2b	M0B2	201808	M5186778	PCB:VICU:ASS'Y	0	1	Y	V1801534	
Andromeda-P2b	M0B2	201808	M5186778	PCB:VICU:ASS'Y	0	1	Y	V1801534	
Andromeda-P2b	M0B2	201809	8010238 03604014N	SCREW - M4X14	4	2	X/O	A	V1800961 18051312
Andromeda-P2b	M0B2	201809	D7771188	D7773009 GEAR:RISE:DRIVEN:ASS'Y	2	1	X/O		V1800996 18050502
Andromeda-P2b	M0B2	201809	D7771188	D7773009 GEAR:RISE:DRIVEN:ASS'Y	2	1	X/O		V1800996 18050502
Andromeda-P2b	M0B2	201809	M0BJ5722	M0BJ5727 OPERATION SUB-UNIT:KEY_BOX:EU:ASS'Y	1	1	O/O		V1801587 18061120
Andromeda-P2b	M0B2	201809	M0BJ5722	M0BJ5727 OPERATION SUB-UNIT:KEY_BOX:EU:ASS'Y	1	1	O/O		V1801587 18061120
Andromeda-P2b	M0B2	201809	M2057774	M0B17774 GUIDE:EXIT:UPPER:ASS'Y	1	1	X/O		V1801142 18060567
Andromeda-P2b	M0B2	201809	M5185212	M5185245 PCB:VIF	1	1	O/O		V1801662 18051138
Andromeda-P2b	M0B2	201809	M0B14189	MOB14189 STOPPER:PRESSURE ROLLER:FRONT	0	1	Y		V1801398 0
Andromeda-P2b	M0B2	201809	M2051714	M2051714 WASHER:INTERMEDIATE TRANSFER:POSITIONING PIN:D9	0	2	Y	A	V1800671 18051312
Andromeda-P2b	M0B2	201810	H5194238	G0603293 SPACER:6.1X8.5X0.5	6	6	X/O		V1802135 18090425
Andromeda-P2b	M0B2	201810	M0B11306	M0B11308 DRIVE UNIT:IMAGING:ASS'Y	4	4	O/O		V1800671 18050133
Andromeda-P2b	M0B2	201810	M2053338	M0B13333 DECAL:DESIGN SKETCH:TONER BOTTLE:LED	1	1	O/O		V1800365 18030594
Andromeda-P2b	M0B2	201810	M2053339	M0B13333 DECAL:DESIGN SKETCH:TONER BOTTLE:LED	1	1	O/O		V1800365 18030594
Andromeda-P2b	M0B2	201810	G0603293	G0603293 SPACER:6.1X8.5X0.5	0	8	Y		V1802135 18090425
Andromeda-P2b	M0B2	201810	M0B14199	M0B14199 STOPPER:PRESSURE ROLLER:REAR	0	1	Y		V1801398
Andromeda-P2b	M0B2	201811	14078476	ROM STORAGE:SDXC8GB	4	3	Y		V1802405 18091142
Andromeda-P2b	M0B2	201811	D3EW1206	D7771206 COVER:PAPER TRAY:LOWER:ASS'Y	1	1	O/O		V1802198
Andromeda-P2b	M0B2	201811	GW020022	GW020024 PHOTointERRUPTOR:LG2A24BL1:GF	12	6	O/O		V1802292 18091401
Andromeda-P2b	M0B2	201811	M0B14435	M0B14547 BRACKET:GATE PAWL:P2:2	1	1	X/O		V1801571 18080098
Andromeda-P2b	M0B2	201812	AG050101	M0B14674 KNOB:MISFEED REMOVAL	2	2	X/O		V1801600 18060871
Andromeda-P2b	M0B2	201812	D1792685	M0B17365 CASE:REMOVE PAPER DUST:ASS'Y	1	1	X/O	A	RM0B1020a V1801661 18080128
Andromeda-P2b	M0B2	201812	D3EW2599	D3EW2598 TENSION SPRING:OPEN AND CLOSE:VACUUM:SHUTTER:DIA0.29	1	1	X/O		V1802240 18080737
Andromeda-P2b	M0B2	201812	M0B14435	M0B14547 BRACKET:GATE PAWL:P2:2	1	1	X/O		V1801571 18080098
Andromeda-P2b	M0B2	201812	M0B14518	M0B14500 GATE PAWL:REVERSE EXIT:ASS'Y	1	1	X/O		RM0B1066 V1801571 18080098
Andromeda-P2b	M0B2	201812	M0B16305	M0B16249 TRANSFER ROLLER:NO.2:SUB-ASS'Y	1	1	X/O		V1801644
Andromeda-P2b	M0B2	201812	M0BJ5721	M0BJ5726 OPERATION SUB-UNIT:KEY_BOX:NA:ASS'Y	1	1	O/O		V1801587 18061120
Andromeda-P2b	M0B2	201812	M0BJ5723	M0BJ5728 OPERATION SUB-UNIT:KEY_BOX:CHN:ASS'Y	1	1	O/O		V1801581 18060609
Andromeda-P2b	M0B2	201812	M2053336	M0B13333 DECAL:TONER BOTTLE:LED:C1	1	1	O/O		V1800365 18030594
Andromeda-P2b	M0B2	201812	M2053337	M0B13333 DECAL:TONER BOTTLE:LED:C2	1	1	O/O		V1800365 18030594
Andromeda-P2b	M0B2	201812	M2053340	M0B13333 DECAL:TONER BOTTLE:LED:Y1	1	1	O/O		V1800365 18030594
Andromeda-P2b	M0B2	201812	M2053341	M0B13333 DECAL:TONER BOTTLE:LED:Y2	1	1	O/O		V1800365 18030594
Andromeda-P2b	M0B2	201812	D0A53588	BRACKET:RACK:STOPPER	0	1	Y		V1801533
Andromeda-P2b	M0B2	201812	D1943707	D1943707 SLIDER:TONER BANK	0	8	Y		V1801533
Andromeda-P2b	M0B2	201812	D1943708	D1943708 SEAL:INNER:SLIDER:TONER BANK	0	8	Y		V1801533
Andromeda-P2b	M0B2	201812	D1943709	D1943709 SEAL:OUTER:SLIDER:TONER BANK	0	8	Y		V1801533
Andromeda-P2b	M0B2	201812	M0B17264	COVER:POSITIONING SENSOR:CAM:PRESSURE	0	1	Y	A	RM0B1020a V1801661 18080128
Andromeda-P2b	M0B2	201901	D0A53710	SEAL:REAR:SLIDER:TONER BANK:T6	0	8	Y		V1801533
Andromeda-P2b	M0B2	201902	B7143823	CUSHION - JUNCTION GATE	1	0	X/O		V1900138 19010220
Andromeda-P2b	M0B2	201902	D3EW2500	D3EW2501 PAPER FEED UNIT:ASS'Y	1	1	X/O		Y V1802240 18080737
Andromeda-P2b	M0B2	201902	M0B10683	M0B10684 TRANSPORT UNIT:REGISTRATION:PULL OUT:ASS'Y	1	1	O/O		V1801013 18030418
Andromeda-P2b	M0B2	201902	M0B10684	M0B10685 TRANSPORT UNIT:REGISTRATION:PULL OUT:ASS'Y	1	1	O/O		V1801661 18080128
Andromeda-P2b	M0B2	201902	M0B17381	M0B17380 ENCODER:150LPI:350CT	1	1	O/O		V1801012 18030412
Andromeda-P2b	M0B2	201902	M2053334	M0B13333 DECAL:TONER BOTTLE:LED:K1	1	1	O/O		V1800365 18030594
Andromeda-P2b	M0B2	201902	M2053335	M0B13333 DECAL:TONER BOTTLE:LED:K2	1	1	O/O		V1800365 18030594
Andromeda-P2b	M0B2	201902	AA132169	SPACER - 5.7X16X1.5	0	1	Y		V1900191
Andromeda-P2b	M0B2	201902	M0B11623	M0B11623 DOOR:RIGHT FRONT	0	1	Y		V1802489