Pro C9200/C9210

Operating Instructions

Adjustment Item Menu Guide: TCRU/ORU
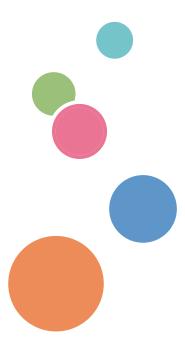
TABLE OF CONTENTS

3. Custom Paper Settings for Administrators

4. Details of Menu Items in Advanced Settings

Introduction

This manual contains detailed instructions and notes on the operation and use of this machine. For your safety and benefit, read this manual carefully before using the machine. Keep this manual in a handy place for quick reference.

How to Read This Manual

Symbols

This manual uses the following symbols:

⭐ **Important**

Indicates points to pay attention to when using the machine, and explanations of likely causes of paper misfeeds, damage to originals, or loss of data. Be sure to read these explanations.

🔽 **Note**

Indicates supplementary explanations of the machine's functions, and instructions on resolving user errors.

📄 **Reference**

This symbol is located at the end of sections. It indicates where you can find further relevant information.

[ ]

Indicates the names of keys on the machine's display or control panels.

Disclaimer

Contents of this manual are subject to change without prior notice.

In no event will the company be liable for direct, indirect, special, incidental, or consequential damages as a result of handling or operating the machine.

Notes

The manufacturer shall not be responsible for any damage or expense that might result from the use of parts other than genuine parts from the manufacturer with your office products.

For good output quality, the manufacturer recommends that you use genuine toner from the manufacturer.

Some illustrations in this manual might be slightly different from the machine.

Certain options might not be available in some countries. For details, please contact your local dealer.

Depending on which country you are in, certain units may be optional. For details, please contact your local dealer.

Manuals for This Machine

The following manuals are for skilled operators only.

Adjustment Item Menu Guide

This manual explains the items in [Adjustment Settings for Operators] and the advanced settings for custom paper adjustment in "Advanced Settings".

Replacement Guide

This manual explains how to replace the machine's components.

Troubleshooting

This manual explains how to troubleshoot problems related to image quality, paper delivery, and other aspects of machine operation.
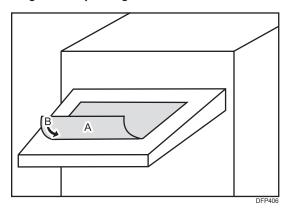
Paper Feed Direction of Printed Copies (Side 1/Side 2)

Depending on the setting, printed copies are fed as follows:

Side 1 is the surface of the paper printed during one-sided printing, or the surface of the first print during duplex printing.

Side 2 is the surface of the paper printed on the back side of Side 1 during duplex printing.
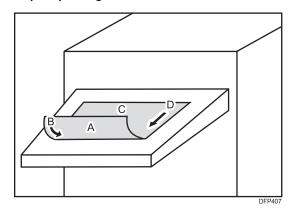
Single-sided printing: Printed side face down

DFP406

A. Side 1

B. Paper feed direction of Side 1

Duplex printing: Printed side face down

DFP407

A. Side 1

B. Paper feed direction of Side 1

C. Side 2
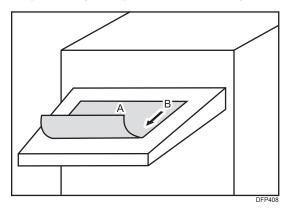
D. Paper feed direction of Side 2

Single-sided printing: Printed side face up

A. Side 1

B. Paper feed direction of Side 1

Duplex printing: Printed side face up

A. Side 1

B. Paper feed direction of Side 1

C. Side 2
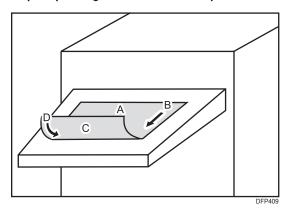
D. Paper feed direction of Side 2

1. Adjustment Settings for Operators
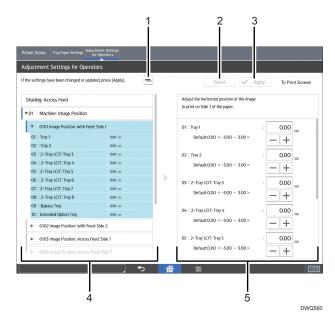
Accessing Adjustment Settings for Operators

1. **Press "Login/Logout" (👤) on the top right of the screen.**

   The name that appears lower the "Login/Logout" icon (👤) depends on the type of administrator logging in.

2. **Enter your login user name and password, and then press [Login].**

   If you are logging on as the administrator for the first time, enter "admin" in User Name.

3. **Press [Adjustment Settings for Operators] at the upper left of the screen.**

Layout of Adjustment Settings for Operators

This section explains how to use Adjustment Settings for Operators.

DWQ560

1. **[⊟]**

   Press this key to collapse the hierarchical display of the adjustment items, and display only the group names of those items.

2. **[Reset]**

   Press this key to reset the settings/modifications being currently configured. The settings/modifications cannot be reset after you press [Apply].

3. **[Apply]**

   Press this key to apply the settings/modifications.

4. **Adjustment items**

   Adjustment items are displayed in this area. When you select an item, its configuration screen will then open.

5. **Configuration screen**

   Configure or modify the settings of the adjustment item that you have selected.
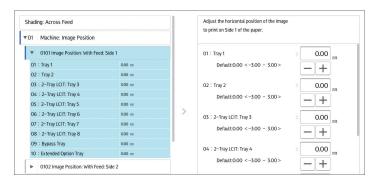
Features of the Displayed Items and Setting Operations

The following operations are available for each adjustment item:
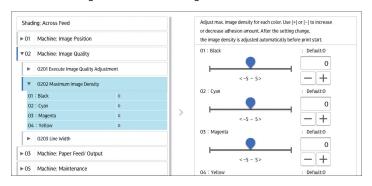
- Value setting

- Item setting

- Executing

- Display only

Value setting
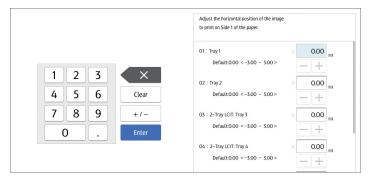
Press [+] or [-] to increase or decrease the value respectively, or use the numeric keypad to enter the value.

For some settings, move the slider right or left to increase or decrease the setting value.

A numeric keypad appears to the left when you press the input box. Use the keypad to enter a value.
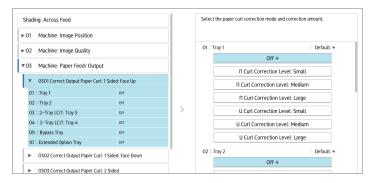
- [✕]: Press to delete the entered value character by character.

- [Clear]: Clear the entered value.

- [+/−]: Change the sign of the entered value from + (positive) to − (negative) and vice versa.

- [Enter]: Confirm the entered value.

For some items, you can select a value from the pull-down list that appears when you press the input box. Select a value from the list.
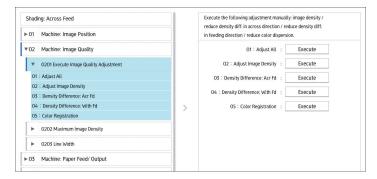
Item setting

Select the item you require.

Executing
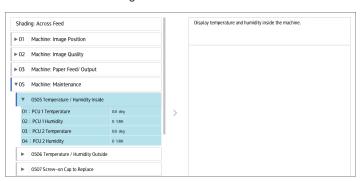
Press [Execute] to perform a selected function.

Display only

You can check the setting of the selected item.

Notes on How Adjustment Settings Are Applied to Printed Copies

The adjustment settings are applied to printed copies according to the settings specified for each paper tray and paper weight.
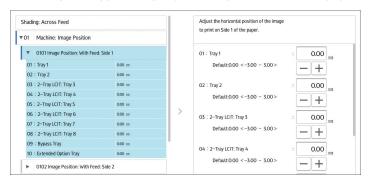
Depending on the adjustment setting, the same settings specified under different categories may be applied to printed copies concurrently.

- Settings for each paper tray
- Settings for each paper size

Settings for each paper tray

These adjustment settings can be specified for each paper tray.
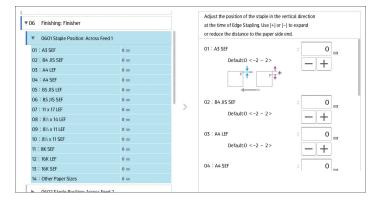
The settings are applied only to printed copies fed from each paper tray.

Settings for each paper size

These adjustment settings can be specified for each paper size.

The settings are applied only to printed copies of each paper size.

Note
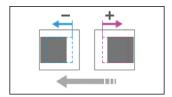
- For information about the paper tray and tray paper size settings that can be specified for a particular function, see the manual for the relevant function.

- In "Advanced Settings" for custom paper, there are settings identical to those in Adjustment Settings for Operators. When printing is performed from a tray to which the custom paper setting is allocated, the setting in "Advanced Settings" for the custom paper is applied instead of the setting in Adjustment Settings for Operators.

1
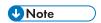
2. Details of Menu Items in Adjustment Settings for Operators

[Machine: Image Position]
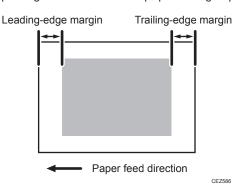
0101 [Image Position: With Feed: Side 1]/0102 [Image Position: With Feed: Side 2]

Adjust the horizontal position of the image to print on Side 1/2 of the paper.

🔽 Note

- Depending on the setup, the print side (Side 1/Side 2) with respect to the delivery and paper feed directions may vary. For details, see page 9 "Paper Feed Direction of Printed Copies (Side 1/Side 2)"

- If the leading-edge margin on Side 1 of the paper is too narrow, paper jams may occur.

- If the trailing-edge margin on Side 1 of the paper is too narrow, paper jams may occur when printing on the back side of paper during duplex printing.
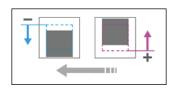
- This setting is not effective for paper fed from paper trays with custom paper presets. For such paper, the value specified in [With Feed] in [Image Position: Side 1]/[Image Position: Side 2] in 1101 [Image Position] in "Advanced Settings" takes precedence.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[Tray 1]	0.00	3.00	-3.00	0.01	mm
[Tray 2]					
[2-Tray LCIT: Tray 3]					
[2-Tray LCIT: Tray 4]					
[2-Tray LCIT: Tray 5]					
[2-Tray LCIT: Tray 6]					
[2-Tray LCIT: Tray 7]					
[2-Tray LCIT: Tray 8]					
[Bypass Tray]					
[Extended Option Tray]					

0103 [Image Position: Across Feed: Side 1]/0104 [Image Position: Across Feed: Side 2]

Adjust the vertical position of the image to print on Side 1/2 of the paper.
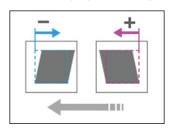
Note

- Depending on the setup, the print side (Side 1/Side 2) with respect to the delivery and paper feed directions may vary. For details, see page 9 "Paper Feed Direction of Printed Copies (Side 1/Side 2)"

- This setting is not effective for paper fed from paper trays with custom paper presets. For such paper, the value specified in [Across Feed] in [Image Position: Side 1]/[Image Position: Side 2] in 1101 [Image Position] in "Advanced Settings" takes precedence.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[Tray 1]	0.00	3.00	-3.00	0.01	mm
[Tray 2]					
[2-Tray LCIT: Tray 4]					
[2-Tray LCIT: Tray 5]					
[2-Tray LCIT: Tray 6]					
[2-Tray LCIT: Tray 7]					
[2-Tray LCIT: Tray 8]					
[Bypass Tray]					
[Extended Option Tray]					

0105 [Perpendicularity Adjustment]

Correct the perpendicularity of image.

Setting Item	Default Value	Max. Value	Min. Value	Step	Unit
[Perpendicularity Adjustment]	0	20	-20	1	None

0106 [Switch Paper Edge Detection Sensor]

Select accuracy of paper edge detection sensor to correct image position in feeding direction. [High Accuracy] makes max. accuracy. Select [Normal] if paper jam occurs due to registration gap.

Setting Items	Values	Default Vaule
[Tray 1]	[Normal]	[Normal]
[Tray 2]	[High Accuracy]	
[2-Tray LCIT: Tray 4]		
[2-Tray LCIT: Tray 5]		
[2-Tray LCIT: Tray 6]		
[2-Tray LCIT: Tray 7]		
[2-Tray LCIT: Tray 8]		
[Bypass Tray]		
[Extended Option Tray]		

[Machine: Image Quality]

0201 [Execute Image Quality Adjustment]

Execute the following adjustment manually: image density /reduce density diff. in across direction / reduce density diff. in feeding direction / reduce color dispersion.

Setting Items	Remarks
[Adjust All]	Press [Execute].
[Adjust Image Density]	
[Density Difference: Acr Fd]	
[Density Difference: With Fd]	
[Color Registration]	

0202 [Maximum Image Density]

Adjust max. image density for each color. Use [+] or [-] to increase or decrease adhesion amount. After the setting change, the image density is adjusted automatically before print start.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[Black]	0	5	-5	1	None
[Cyan]					
[Magenta]					
[Yellow]					

0203 [Line Width]

Adjust laser beam for image data writing. Halftone dot and fine line becomes thicker when laser beam increases. After setting change, image density is adjusted automatically before print start.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[Black]	0	5	-5	1	None
[Cyan]					
[Magenta]					
[Yellow]					

0204 [Fusing Temperature on Standby]

Adjust the fusing conditions in the standby status.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[Heat Rlr: On Standby]	163	200	100	1	deg
[Press Rlr: On Panel Off]	50		30		
[Heat Rlr: On Low Power]	80		0		

[Machine: Paper Feed/ Output]

0301 [Correct Output Paper Curl: 1 Sided: Face Up]/0302 [Correct Output Paper Curl: 1 Sided: Face Down]/0303 [Correct Output Paper Curl: 2 Sided]

Select the paper curl correction mode and correction amount.

Setting Items	Values	Default Value
[Tray 1]	[Off]	[Off]
[Tray 2]	[Π Curl Correction Level: Small]	
[2-Tray LCIT: Tray 3]	[Π Curl Correction Level: Medium]	
[2-Tray LCIT: Tray 4]	[Π Curl Correction Level: Large]	
[2-Tray LCIT: Tray 5]	[U Curl Correction Level: Small]	
[2-Tray LCIT: Tray 6]	[U Curl Correction Level: Medium]	
[2-Tray LCIT: Tray 7]	[U Curl Correction Level: Large]	
[2-Tray LCIT: Tray 8]		
[Bypass Tray]		
[Extended Option Tray]		

0304 [Detect JAM099]

Set ON / OFF for JAM099 (detection of multi feed).

Setting Items	Values	Default Value
[Tray 1]	[Off]	[On]
[Tray 2]	[On]	
[2-Tray LCIT: Tray 3]		
[2-Tray LCIT: Tray 4]		
[2-Tray LCIT: Tray 5]		
[2-Tray LCIT: Tray 6]		
[2-Tray LCIT: Tray 7]		
[2-Tray LCIT: Tray 8]		
[Bypass Tray]		
[Extended Option Tray]		

0305 [Detect JAM080]

Set ON/OFF for JAM080 (detect paper jam by deviation in feeding direction). and it makes paper feeding easier.

Setting Items	Values	Default Value
[Tray 1]	[Off]	[On]
[Tray 2]	[On]	
[2-Tray LCIT: Tray 3]		
[2-Tray LCIT: Tray 4]		
[2-Tray LCIT: Tray 5]		
[2-Tray LCIT: Tray 6]		
[2-Tray LCIT: Tray 7]		
[2-Tray LCIT: Tray 8]		
[Bypass Tray]		
[Extended Option Tray]		

0306 [Detect J097/098]

Set ON/OFF for the function to make paper jam deliberately when skew or perpendicularity-error is detected.

Setting Items	Values	Default Value
[Tray 1]	[Off]	[On]
[Tray 2]	[On]	
[2-Tray LCIT: Tray 3]		
[2-Tray LCIT: Tray 4]		
[2-Tray LCIT: Tray 5]		
[2-Tray LCIT: Tray 6]		
[2-Tray LCIT: Tray 7]		
[2-Tray LCIT: Tray 8]		
[Bypass Tray]		
[Extended Option Tray]		

0307 [Control J097/098]

Set ON/OFF for the function to correct skew or perpendicularity of image.

Setting Items	Values	Default Value
[Tray 1]	[Off]	[On]
[Tray 2]	[On]	
[2-Tray LCIT: Tray 3]		
[2-Tray LCIT: Tray 4]		
[2-Tray LCIT: Tray 5]		
[2-Tray LCIT: Tray 6]		
[2-Tray LCIT: Tray 7]		
[2-Tray LCIT: Tray 8]		
[Bypass Tray]		
[Extended Option Tray]		

0308 [Detect JAM048]

Set ON/OFF for JAM048 (detect paper jam by detection error of image position correction mark).

Setting Item	Values	Default Value
[Setting]	[Off]	[Off]
	[On]	

[Machine: Productivity]

0401 [No. of Sheets for Auto Color Selection]

Set number of sheets to switch color mode. When large number is set, switching frequency will be low and productivity can be kept, but life of units and parts may be shorter.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[FC to BW]	0	10	0	1	sheet(s)

0402 [Print Mode When Switching Paper Type]

Adjust the waiting time by selecting the operation between the consolidated jobs.

Setting Item	Values	Default Value
[Set]	[Fusing Priority Mode] [Normal Mode (Default)] [Productivity Mode]	[Normal Mode (Default)]

0403 [Paper Feed Interrupt Setting]

Set the maximum waiting time to stop the fusing operation when the print interval is long.

Setting Item	Default Value	Max. Value	Min. Value	Step	Unit
[Maximum Wait Time]	3.0	300.0	0.0	0.1	sec

[Machine: Maintenance]

0501 [Execute Cleaning Initial Setting for PCU]

Execute after replacement of photoconductor cleaning unit and drum. Do not open the left and right front covers during the operation. The control panel shows information during the operation.

Setting Items	Remarks
[KCMY]	Press [Execute].
[CMY]	
[Black]	
[Cyan]	
[Magenta]	
[Yellow]	

Setting Item	Default Value	Max. Value	Min. Value	Step	Unit
[No. of Pattern Repeats]	6	16	0	1	times

0502 [Wind Fuser Cleaning Unit at Replacement]

Wind Fusing Cleaning Web

Setting Item	Remarks
[Execute]	Press [Execute].

0503 [Reset Parts Counter]

Reset the counter value of replacement part after the replacement. Refer to "Replacement Manual" for the procedure of part replacement.

Setting Items	Remarks
[PCU Cleaning Unit (K)]	Press [Execute].
[Charger Unit (K)]	
[Photoconductor Unit (K)]	
[PCU Cleaning Unit (C)]	
[Charger Unit (C)]	
[Photoconductor Unit (C)]	
[PCU Cleaning Unit (M)]	
[Charger Unit (M)]	
[Photoconductor Unit (M)]	
[PCU Cleaning Unit (Y)]	
[Charger Unit (Y)]	
[Photoconductor Unit (Y)]	
[ITB Cleaning Unit]	
[ITB Lubrication Unit]	
[Linear Scale Cleaner]	
[Paper Transfer Unit]	
[Fuser Unit]	
[Fusing Belt Smoothing Rlr]	
[Fuser Cleaning Unit]	

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Setting Items	Remarks
[Dust Filter (K)]	Press [Execute].
[Dust Filter (C)]	
[Dust Filter (M)]	
[Dust Filter (Y)]	
[Ozone Filter]	
[Tray 1: Feed Belt]	
[Tray 2: Feed Belt]	
[Bypass Tray]	
[Interposer Upper Tray]	
[Interposer Lower Tray]	
[2-Tray LCIT:Tray3:Fd Blt]	
[2-Tray LCIT:Tray4:Fd Blt]	
[2-Tray LCIT:Tray5:Fd Blt]	
[2-Tray LCIT:Tray6:Fd Blt]	
[2-Tray LCIT:Tray7:Fd Blt]	
[2-Tray LCIT:Tray8:Fd Blt]	

0504 [Display Parts Life Counter]

Display the counter value of replacement part. When it reaches the time to replace, a message will be shown to recommend the replacement.

Setting Items	Remarks
[PCU Cleaning Unit (K)]	Value display only.
[Charger Unit (K)]	
[Photoconductor Unit (K)]	
[PCU Cleaning Unit (C)]	
[Charger Unit (C)]	
[Photoconductor Unit (C)]	
[PCU Cleaning Unit (M)]	
[Charger Unit (M)]	
[Photoconductor Unit (M)]	
[PCU Cleaning Unit (Y)]	
[Charger Unit (Y)]	
[Photoconductor Unit (Y)]	
[ITB Cleaning Unit]	
[ITB Lubrication Unit]	
[Linear Scale Cleaner]	
[Paper Transfer Unit]	
[Fuser Unit]	
[Fusing Belt Smoothing Rlr]	
[Fuser Cleaning Unit]	

Setting Items	Remarks
[Dust Filter (K)]	Value display only.
[Dust Filter (C)]	
[Dust Filter (M)]	
[Dust Filter (Y)]	
[Ozone Filter]	
[Tray 1: Feed Belt]	
[Tray 2: Feed Belt]	
[Bypass Tray]	
[Intpsr. Upper]	
[Intpsr. Lower]	
[2-Tray LCIT:Tray3:Fd Blt]	
[2-Tray LCIT:Tray4:Fd Blt]	
[2-Tray LCIT:Tray5:Fd Blt]	
[2-Tray LCIT:Tray6:Fd Blt]	
[2-Tray LCIT:Tray7:Fd Blt]	
[2-Tray LCIT:Tray8:Fd Blt]	

0505 [Temperature / Humidity Inside]

Display temperature and humidity inside the machine.

Setting Items	Remarks
[PCU 1 Temperature]	Value display only.
[PCU 1 Humidity]	
[PCU 2 Temperature]	
[PCU 2 Humidity]	

0506 [Temperature / Humidity Outside]

Display temperature and humidity around the machine.

Setting Items	Remarks
[Temperature]	Value display only.
[Humidity]	

0507 [Screw-on Cap to Replace]

The Toner Bottle Cap closes. The Toner Bottle in use can be pulled out when the Cap is closed. Use it when you want to replace the Toner Bottle.

Setting Items	Remarks
[Black 1]	Press [Execute].
[Black 2]	
[Cyan 1]	
[Cyan 2]	
[Magenta 1]	
[Magenta 2]	
[Yellow 1]	
[Yellow 2]	

0508 [Execute Developer Refreshing]

Replace some part of developer inside the Development Unit.

Setting Items	Remarks
[All Colors]	Press [Execute].
[Black]	

0509 [Execute Photoconductor Refreshing]

Remove the dirt on the Drum surface. It takes about 4 minutes. Do not open the Front Cover during the operation.

Setting Item	Remarks
[Execute]	Press [Execute].

0510 [Execute Charger Unit Cleaning]

It is used to clean the Charge Roller.

Setting Items	Remarks
[All Colors]	Press [Execute].
[Black]	
[Cyan]	
[Magenta]	
[Yellow]	

0511 [Execute Cleaning Initial Setting: Ppr Trns Unit]

Execute after replacing the Paper Transfer Unit.

Setting Item	Remarks
[Execute]	Press [Execute].

0512 [Fusing Belt Smoothing Setting]

Set the conditions for Fusing Belt smoothing.

Setting Items	Values	Default Value
[Auto Exe: Belt Scratches]	[Off] [Automatic Execution] [Most Frequently] [Automatic Execution: Set by User]	[Automatic Execution]
[Feed Speed]	[High] [Middle] [Low 1] [Low 2] [Low 3]	[Low 3]

0513 [Smooth Fusing Belt]

Smoothe the Fusing Belt

Setting Items	Remarks
[Belt Scratches]	Press [Execute].
[Uneven Gloss: Short Time]	

0514 [Fusing Belt Smoothing Execution Time]

Set the duration for Fusing Belt smoothing.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[Belt Scratches]	150	3600	0	5	sec
[Uneven Gloss: Short Time]	3	60		1	

0515 [Fusing Belt Smoothing Setting (Set by User)]

Set interval and duration when [Auto Execute: Set by User] is selected at [Auto Exe: Belt Scratches] in [Fusing Belt Smoothing Setting] for Custom Paper.

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Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[No. of Sheets per Interval]	500.00	600000.00	0	0.01	page
[Execution Time]	150	360		10	sec

0516 [Manage Multiple Fusing Units by Counter]

Display the counter of Fusing Unit parts

Setting Item	Values	Default Value
[Fuser Unit No.]	[Unit 1] [Unit 2] [Unit 3] [Unit 4]	[Unit 1]

Setting Items	Remarks
[Curt:Dist:Fuser Unit]	Counter display only.
[Curt:Dist:Fusing Belt]	
[Curt:Dist:Fusing Rllr]	
[Curt:Dist:Press Rllr]	
[Curt:Dist:Thermistor]	
[Curt:Dist:Separation Pad]	
[Curt:Dist:Fusing Heater]	
[Curt:Dist:Gear Set]	
[Curt:Page:Fuser Unit]	
[Curt:Page:Fusing Belt]	
[Curt:Page:Fusing Rllr]	
[Curt:Page:Press Rllr]	
[Curt:Page:Thermistor]	
[Curt:Page:Separation Pad]	
[Curt:Page:Fusing Heater]	
[Curt:Page:Gear Set]	
[Curt:Paper Feed :Clng Web]	
[Curt:Rot:Clng Web]	
[Curt:Smooting Time]	

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Setting Items	Remarks
[Unit1:Save:Dist:Fuser Unit]	Counter display only.
[Unit1:Save:Dist:Fusing Belt]	
[Unit1:Save:Dist:Fusing Rllr]	
[Unit1:Save:Dist:Press Rllr]	
[Unit1:Save:Dist:Thermistor]	
[Unit1:Save:Dist:Separ Pad]	
[Unit1:Save:Dist:Fusing Htr]	
[Unit1:Save:Dist:Gear Set]	
[Unit1:Save:Page:Fuser Unit]	
[Unit1:Save:Page:Fusing Belt]	
[Unit1:Save:Page:Fusing Rllr]	
[Unit1:Save:Page:Press Rllr]	
[Unit1:Save:Page:Therm]	
[Unit1:Save:Page:Separ Pad]	
[Unit1:Save:Page:Fusing Htr]	
[Unit1:Save:Page:Gear Set]	
[Unit1:Save:Feed:Clng Web]	
[Unit1:Save:Rot:Clng Web]	
[Unit1:Save:Smoothing Time]	
[Unit2:Save:Dist:Fuser Unit]	

Setting Items	Remarks
[Unit2:Save:Dist:Fusing Belt]	Counter display only.
[Unit2:Save:Dist:Fusing Rllr]	
[Unit2:Save:Dist:Press Rllr]	
[Unit2:Save:Dist:Therm]	
[Unit2:Save:Dist:Separ Pad]	
[Unit2:Save:Dist:Fusing Htr]	
[Unit2:Save:Dist:Gear Set]	
[Unit2:Save:Page:Fuser Unit]	
[Unit2:Save:Page:Fusing Belt]	
[Unit2:Save:Page:Fusing Rllr]	
[Unit2:Save:Page:Press Rllr]	
[Unit2:Save:Page:Therm]	
[Unit2:Save:Page:Separ Pad]	
[Unit2:Save:Page:Fusing Htr]	
[Unit2:Save:Page:Gear Set]	
[Unit2:Save:Feed:Clng Web]	
[Unit2:Save:Rot:Clng Web]	
[Unit2:Save:Smoothing Time]	
[Unit3:Save:Dist:Fuser Unit]	
[Unit3:Save:Dist:Fusing Belt]	
[Unit3:Save:Dist:Fusing Rllr]	
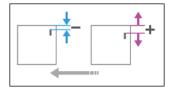
Setting Items	Remarks
[Unit3:Save:Dist:Press Rllr]	Counter display only.
[Unit3:Save:Dist:Therm]	
[Unit3:Save:Dist:Separ Pad]	
[Unit3:Save:Dist:Fusing Htr]	
[Unit3:Save:Dist:Gear Set]	
[Unit3:Save:Page:Fuser Unit]	
[Unit3:Save:Page:Fusing Belt]	
[Unit3:Save:Page:Fusing Rllr]	
[Unit3:Save:Page:Press Rllr]	
[Unit3:Save:Page:Therm]	
[Unit3:Save:Page:Separ Pad]	
[Unit3:Save:Page:Fusing Htr]	
[Unit3:Save:Page:Gear Set]	
[Unit3:Save:Feed:Clng Web]	
[Unit3:Save:Rot:Clng Web]	
[Unit3:Save:Smoothing Time]	
[Unit4:Save:Dist:Fuser Unit]	
[Unit4:Save:Dist:Fusing Belt]	
[Unit4:Save:Dist:Fusing Rllr]	
[Unit4:Save:Dist:Press Rllr]	

Setting Items	Remarks
[Unit4:Save:Dist:Therm]	Counter display only.
[Unit4:Save:Dist:Separ Pad]	
[Unit4:Save:Dist:Fusing Htr]	
[Unit4:Save:Dist:Gear Set]	
[Unit4:Save:Page:Fuser Unit]	
[Unit4:Save:Page:Fusing Belt]	
[Unit4:Save:Page:Fusing Rllr]	
[Unit4:Save:Page:Press Rllr]	
[Unit4:Save:Page:Therm]	
[Unit4:Save:Page:Separ Pad]	
[Unit4:Save:Page:Fusing Htr]	
[Unit4:Save:Page:Gear Set]	
[Unit4:Save:Feed:Clng Web]	
[Unit4:Save:Rot:Clng Web]	
[Unit4:Save:Smoothing Time]	

[Finishing: Finisher]

0601 [Staple Position: Across Feed 1]

Adjust the position of the staple in the vertical direction at the time of Edge Stapling. Use [+] or [-] to expand or reduce the distance to the paper side end.
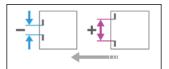
Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A3 SEF]	0	2	-2	1	mm
[B4 JIS SEF]					
[A4 LEF]					
[A4 SEF]					
[B5 JIS LEF]					
[B5 JIS SEF]					
[11 × 17 SEF]					
[$8^1/_2$ × 14 SEF]					
[$8^1/_2$ × 11 LEF]					
[$8^1/_2$ × 11 SEF]					
[8K SEF]					
[16K LEF]					
[16K SEF]					
[Other Paper Sizes]					

0602 [Staple Position: Across Feed 2]
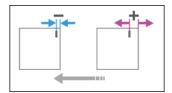
Adjust the space of the two staples in the vertical direction. Use [+] or [-] to expand or shrink the space.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A3 SEF]	0	115	-16	1	mm
[B4 JIS SEF]		75			
[A4 LEF]		115			
[A4 SEF]		28			
[B5 JIS LEF]		75			
[B5 JIS SEF]		0			
[11 × 17 SEF]		98			
[$8^1/_2$ × 14 SEF]		34			
[$8^1/_2$ × 11 LEF]		98			
[$8^1/_2$ × 11 SEF]		34			
[8K SEF]		85			
[16K LEF]		85			
[16K SEF]		12			
[Other Paper Sizes]		115			

0603 [Staple Position: With Feed]
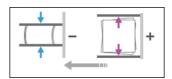
Adjust the position of the staple in the horizontal direction. Use [+] or [-] to expand or reduce the distance to the back end of paper.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A3 SEF]	0	2	-2	1	mm
[B4 JIS SEF]					
[A4 LEF]					
[A4 SEF]					
[B5 JIS LEF]					
[B5 JIS SEF]					
[11 × 17 SEF]					
[$8^1/_2$ × 14 SEF]					
[$8^1/_2$ × 11 LEF]					
[$8^1/_2$ × 11 SEF]					
[8K SEF]					
[16K LEF]					
[16K SEF]					
[Other Paper Sizes]					

0604 [Paper Alignment for Stapling: Across Feed]
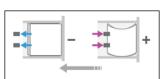
Adjust the width of the Staple Jogger to reduce the dispersion of paper orientation in right angle due to paper size, thickness, curl and so on. Use [+] or [-] to expand or reduce the width.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A3 SEF]	0.0	1.0	-1.0	0.1	mm
[B4 JIS SEF]					
[A4 LEF]					
[A4 SEF]					
[B5 JIS LEF]					
[B5 JIS SEF]					
[11 × 17 SEF]					
[$8^1/_2$ × 14 SEF]					
[$8^1/_2$ × 11 LEF]					
[$8^1/_2$ × 11 SEF]					
[8K SEF]					
[16K LEF]					
[16K SEF]					
[Other Paper Sizes]					

0605 [Paper Alignment for Stapling: With Feed]
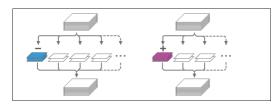
Adjust Tip Stopper movement when using Edge Stapling. It reduces diversion of paper alignment in horizontal direction due to paper size, thickness, curl, etc. Use [+] or [-] to increase or decrease movement.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A3 SEF]	0.0	2.5	-2.5	0.1	mm
[B4 JIS SEF]					
[A4 LEF]					
[A4 SEF]					
[B5 JIS LEF]					
[B5 JIS SEF]					
[11 × 17 SEF]					
[$8^1/_2$ × 14 SEF]					
[$8^1/_2$ × 11 LEF]					
[$8^1/_2$ × 11 SEF]					
[8K SEF]					
[16K LEF]					
[16K SEF]					
[Other Paper Sizes]					

0606 [Number of Sheets Align for Stapling]
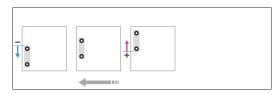
Set no. of sheets to align for Stapling at one time. Adjust it when sheets are not aligned due to type, condition or no. of sheets. When no. is less, it takes more time and productivity is low.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A3 SEF]	4	4	0	1	sheet(s)
[B4 JIS SEF]					
[A4 LEF]	6	6			
[A4 SEF]	4	4			
[B5 JIS LEF]	6	6			
[B5 JIS SEF]	4	4			
[11 × 17 SEF]					
[$8^1/_2$ × 14 SEF]					
[$8^1/_2$ × 11 LEF]	6	6			
[$8^1/_2$ × 11 SEF]	4	4			
[8K SEF]					
[16K LEF]	6	6			
[16K SEF]	4	4			
[Other Paper Sizes]	0	9			

0607 [Punch Position: Across Feed]
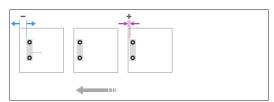
Adjust the position (top and bottom) of punch holes in the across direction. Use [+] or [-] to move punch hole up (far side) or down (front side).

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[2 Holes JP/ EU]	0.0	2.0	-2.0	0.5	mm
[3 Holes US]					
[4 Holes EU]					
[4 Holes NE]					
[2 Holes US]					

0608 [Punch Position: With Feed]

Adjust the position (left and right) of the punch holes in the feeding direction. Use [+] to move away from the back end, and [-] to move toward the back end.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[2 Holes JP/ EU]	0.0	4.0	-4.0	0.5	mm
[3 Holes US]					
[4 Holes EU]					
[4 Holes NE]					
[2 Holes US]					
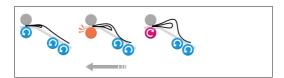
0609 [Punch Skew Correction]

Set whether or not to correct the punch skew. If jam or ear-fold occurs at the punch section especially when thin paper is used, set it to [Off].

Setting Item	Values	Default Value
[Setting]	[Off] [On (Default)]	[On (Default)]

0610 [Amount of Punch Skew Correction]

Adjust the punch skew level. It reduces the punch skew due to paper size, thickness and curl. Set [+] to increase the correction amount.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A4 LEF]	0.0	1.0	-1.0	0.5	mm
[B5 JIS LEF]					
[A5 LEF]					
[A5 SEF]					
[$8^1/_2$ × 11 LEF]					
[$5^1/_2$ × $8^1/_2$ LEF]					
[$5^1/_2$ × $8^1/_2$ SEF]					
[Other Paper Sizes]					
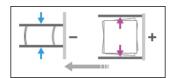
0611 [Paper Alignment in Shift Tray Setting]

Set the alignment precision of output sheets during Shift Sorting. If the top sheet skews, select [Accuracy Priority] to reduce the skew.

Setting Item	Values	Default Value
[Setting]	[Speed Priority (Normal)] [Accuracy Priority]	[Speed Priority (Normal)]

0612 [Paper Alignment in Shift Tray: Across Feed]

Adjust the width of Paper Alignment Jogger on Shift Tray. It reduces diversion of paper in vertical direction due to paper size, thickness and curl. Use [+] or [-] to expand or reduce the width.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A3 SEF]	0.0	1.0	-1.0	0.1	mm
[B4 JIS SEF]					
[A4 LEF]					
[A4 SEF]					
[B5 JIS LEF]					
[B5 JIS SEF]					
[A5 LEF]					
[A5 SEF]					
[11 × 17 SEF]					
[$8^1/_2$ × 14 SEF]					
[$8^1/_2$ × 11 LEF]					
[$8^1/_2$ × 11 SEF]					
[$5^1/_2$ × $8^1/_2$ LEF]					
[$5^1/_2$ × $8^1/_2$ SEF]					
[Other Paper Sizes]					

0613 [Output Tray Descending Position]

Set the tray descent range proper to paper weight. Setting proper descent range makes right output and prevents diversion of sheets on the tray.

Setting Item	Selection	Default Value
[Setting]	[Default (Paper Weight 2)] [Thin Paper (Paper Weight 1)] [Thick Paper (Paper Weight 3-8)]	[Default (Paper Weight 2)]

0614 [Exit Guide Close Timing]

Set the timing to close the Paper Exit Guide. The proper timing for the paper in use prevents the deflection of the staple bundle at the time of ejection.

Setting Item	Selection	Default Value
[Setting]	[Default] [Thin Paper]	[Default]

0615 [Output Trail Edge Press Setting]

Set whether or not to hold the trailing edge of sheets when ejected on the Shift Tray. Setting it [ON] reduces the diversion of sheets due to the paper type and paper condition.

Setting Item	Selection	Default Value
[Setting]	[Auto] [On] [Off]	[Auto]

0616 [Output Fan Setting]

Set the fan operation to the sheets on the shift tray. Air blowing peels off the sheets in close contact.

Setting Item	Selection	Default Value
[Setting]	[Auto] [On] [Off]	[Auto]
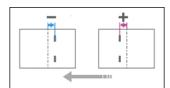
0617 [Output Fan Level]

Adjust the fan volume to the sheets on the shift tray. Increase the air level if the sheets are in close contact.

Setting Item	Selection	Default Value
[Setting]	[Auto]	[Auto]
	[Increase Air Volume]	

0618 [Staple Position for Booklet]
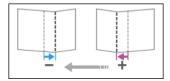
Adjust the position of the Saddle Stitch Staple. In left and right spread status, move to right with [+] and to left with [-].

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A3 SEF]	0.0	1.0	-1.0	0.1	mm
[B4 JIS SEF]					
[A4 SEF]					
[B5 JIS SEF]					
[SRA3 SEF]					
[SRA4 SEF]					
[13 ×19$^1/_5$ SEF]					
[13 × 19 SEF]					
[13 × 18 SEF]					
[12$^3/_5$ × 19$^1/_5$ SEF]					
[12$^3/_5$ × 18$^1/_2$ SEF]					
[12 × 18 SEF]					
[11 × 17 SEF]					
[8$^1/_2$ × 14 SEF]					
[8$^1/_2$ × 11 SEF]					
[226 × 310mm SEF]					
[310 × 432mm SEF]					
[Other Paper Sizes]					

0619 [Folding Position for Booklet]
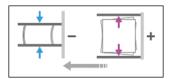
Adjust the folding position. In left and right spread state, move to right with [+] and left with [-].

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A3 SEF]	0.0	1.0	-1.0	0.1	mm
[B4 JIS SEF]					
[A4 SEF]					
[B5 JIS SEF]					
[SRA3 SEF]					
[SRA4 SEF]					
[13 × 19^1/$_5$ SEF]					
[13 × 19 SEF]					
[13 × 18 SEF]					
[12^3/$_5$ × 19^1/$_5$ SEF]					
[12^3/$_5$ × 18^1/$_2$ SEF]					
[12 × 18 SEF]					
[11 × 17 SEF]					
[8^1/$_2$ × 14 SEF]					
[8^1/$_2$ × 11 SEF]					
[226 × 310mm SEF]					
[310 × 432mm SEF]					
[Other Paper Sizes]					

0620 [Paper Alignment for Booklet: Across Feed]

Adjust the width of the Staple Jogger to reduce dispersion of paper in vertical orientation due to paper size, thickness, curl and so on. Use [+] or [-] to expand or reduce the width.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A3 SEF]	0.0	0.5	-0.5	0.1	mm
[B4 JIS SEF]					
[A4 SEF]					
[B5 JIS SEF]					
[SRA3 SEF]					
[SRA4 SEF]					
[13 × 19$^1/_5$ SEF]					
[13 × 19 SEF]					
[13 × 18 SEF]					
[12$^3/_5$ × 19$^1/_5$ SEF]					
[12$^3/_5$ × 18$^1/_2$ SEF]					
[12 × 18 SEF]					
[11 × 17 SEF]					
[8$^1/_2$ × 14 SEF]					
[8$^1/_2$ × 11 SEF]					
[226 × 310mm SEF]					
[310 × 432mm SEF]					
[Other Paper Sizes]					
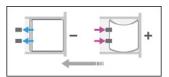
0621 [Set Number of Folds for Booklet]

Set no. of additional folding when using Saddle Stitching. Initial: 0, 1 - 13: 1 time, 14 - 15: 2 times, 16 - 25: 3 times. It does additional folding as per above no. plus setting value.

Setting Item	Default Value	Max. Value	Min. Value	Step	Unit
[Setting]	0	9	-3	1	time(s)

0622 [Paper Alignment for Booklet: With Feed]
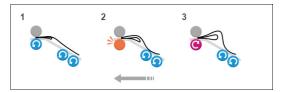
Adjust movement range of Tip Stopper. It reduces dispersion of paper in horizontal orientation due to paper size, thickness, curl and so on. Use [+] or [-] to expand or reduce the width.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A3 SEF]	0.0	2.0	-2.0	0.2	mm
[B4 JIS SEF]					
[A4 SEF]					
[B5 JIS SEF]					
[SRA3 SEF]					
[SRA4 SEF]					
[13 × 19$^1/_5$ SEF]					
[13 × 19 SEF]					
[13 × 18 SEF]					
[12$^3/_5$ × 19$^1/_5$ SEF]					
[12$^3/_5$ × 18$^1/_2$ SEF]					
[12 × 18 SEF]					
[11 × 17 SEF]					
[8$^1/_2$ × 14 SEF]					
[8$^1/_2$ × 11 SEF]					
[226 × 310mm SEF]					
[310 × 432mm SEF]					
[Other Paper Sizes]					

2

0623 [Z-fold Skew Correction]
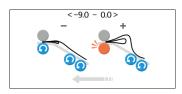
Select way to correct skew during Z-folding. [No] makes no correction. [Yes] corrects by striking. [On: Reverse (Default)] corrects by both striking and reverse rotation of Regist. Roller.

Setting Item	Values	Default Value
[Setting]	[Off] [On] [On: Reverse (Default)]	[On: Reverse (Default)]

0624 [Amount of Z-fold Skew Correction]
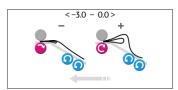
Adjust striking amount of paper during Z-folding skew correction. It is used when side effects occur. The initial setting of paper striking is 9mm and becomes 0mm by setting [-9].

Setting Item	Default Value	Max. Value	Min. Value	Step	Unit
[Setting]	0.0	0.0	-9.0	0.5	mm

0625 [Amount of Z-fold Skew Correction: Reverse]

Adjust the reverse rotation amount of Registration Roller during Z-folding Skew Correction. It is used against side effects. The initial setting is 3mm and becomes 0mm by setting [-3].

Setting Item	Default Value	Max. Value	Min. Value	Step	Unit
[Setting]	0.0	0.0	-3.0	0.5	mm

0626 [Maximum No. Stacked Sheets in Output Tray]

Set the number of sheets to stack on the shift tray at the time of shift sorting. To avoid paper jams, set the number proper to each paper size.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[Paper Length≦216]	0	2	0	1	None
[216<Paper Length≦432]					
[432<Paper Length]		1			

[Finishing: Fold]

0701 [Z-fold Position 1]
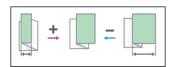
Adjust the edge of Z-folding when Z-folding is done by the Paper Folding Unit.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A3 SEF]	0.0	4.0	-4.0	0.2	mm
[B4 JIS SEF]					
[A4 SEF]					
[12 × 18 SEF]					
[11 × 17 SEF]					
[$8^1/_2$ × 14 SEF]					
[$8^1/_2$ × 11 SEF]					
[8K SEF]					
[Other Paper Sizes]					

0702 [Z-fold Position 2]

Adjust the outer frame size of Z-folding when Z-folding is done by the Paper Folding Unit.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A3 SEF]	0.0	4.0	-4.0	0.2	mm
[B4 JIS SEF]					
[A4 SEF]					
[12 × 18 SEF]					
[11 × 17 SEF]					
[$8^1/_2$ × 14 SEF]					
[$8^1/_2$ × 11 SEF]					
[8K SEF]					
[Other Paper Sizes]					

0703 [Half Fold Position: 1 sheet Fold]
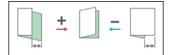
Adjust the edge of folding when Folding in Two is done by the Paper Folding Unit. It applies when Single Folding is selected.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A3 SEF]	0.0	4.0	-4.0	0.2	mm
[B4 JIS SEF]					
[A4 SEF]					
[B5 JIS SEF]					
[SRA3 SEF]					
[SRA4 SEF]					
[310 × 432mm SEF]					
[226 × 310mm SEF]					
[13 × 19$^1/_5$ SEF]					
[13 × 19 SEF]					
[13 × 18 SEF]					
[12$^3/_5$ × 19$^1/_5$ SEF]					
[12$^3/_5$ × 18$^1/_2$ SEF]					
[12 × 18 SEF]					
[11 × 17 SEF]					
[8$^1/_2$ × 14 SEF]					
[8$^1/_2$ × 11 SEF]					
[8K SEF]					
[Other Paper Sizes]					

0704 [Half Fold Position: Multi-sheet Fold]

Adjust the edge of folding when Folding in Two is done by the Paper Folding Unit. It applies when Overlap Folding is selected.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A3 SEF]	0.0	4.0	-4.0	0.2	mm
[B4 JIS SEF]					
[A4 SEF]					
[B5 JIS SEF]					
[SRA3 SEF]					
[SRA4 SEF]					
[310 × 432mm SEF]					
[226 × 310mm SEF]					
[13 × 19$^1/_5$ SEF]					
[13 × 19 SEF]					
[13 × 18 SEF]					
[12$^3/_5$ × 19$^1/_5$ SEF]					
[12$^3/_5$ × 18$^1/_2$ SEF]					
[12 × 18 SEF]					
[11 × 17 SEF]					
[8$^1/_2$ × 14 SEF]					
[8$^1/_2$ × 11 SEF]					
[8K SEF]					
[Other Paper Sizes]					

0705 [Letter Fold-out Position 1: 1 sheet Fold]

Adjust the edge of folding when Outside 3 Folding is done by the Paper Folding Unit. It is applied when Single Folding is selected.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A3 SEF]	0.0	4.0	-4.0	0.2	mm
[B4 JIS SEF]					
[A4 SEF]					
[B5 JIS SEF]		3.0	-3.0		
[12 × 18 SEF]		4.0	-4.0		
[11 × 17 SEF]					
[$8^1/_2$ × 14 SEF]					
[$8^1/_2$ × 11 SEF]					
[8K SEF]					
[Other Paper Sizes]					

0706 [Letter Fold-out Position 1: Multi-sheet Fold]

Adjust the edge of folding when Outside 3 Folding is done by the Paper Folding Unit. It is applied when Overlap Folding is selected.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[B4 JIS SEF]	0.0	4.0	-4.0	0.2	mm
[A4 SEF]					
[B5 JIS SEF]		3.0	-3.0		
[8^1/$_2$ × 14 SEF]		4.0	-4.0		
[8^1/$_2$ × 11 SEF]					
[Other Paper Sizes]					

0707 [Letter Fold-out Position 2: 1 sheet Fold]

Adjust the outer frame size when Outside 3 Folding is done by the Paper Folding Unit. It is applied when Single Folding is selected.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A3 SEF]	0.0	4.0	-4.0	0.2	mm
[B4 JIS SEF]					
[A4 SEF]					
[B5 JIS SEF]		3.0	-3.0		
[12 × 18 SEF]		4.0	-4.0		
[11 × 17 SEF]					
[8^1/$_2$ × 14 SEF]					
[8^1/$_2$ × 11 SEF]					
[8K SEF]					
[Other Paper Sizes]					

0708 [Letter Fold-out Position 2: Multi-sheet Fold]

Adjust the outer frame size when Outside 3 Folding is done by the Paper Folding Unit. It is applied when Overlap Folding is selected.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[B4 JIS SEF]	0.0	4.0	-4.0	0.2	mm
[A4 SEF]					
[B5 JIS SEF]		3.0	-3.0		
[8$^1/_2$ × 14 SEF]		4.0	-4.0		
[8$^1/_2$ × 11 SEF]					
[Other Paper Sizes]					

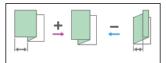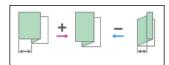## 0709 [Letter Fold-in Position 1: 1 sheet Fold]

Adjust the edge of folding when Inside 3 Folding is done by the Paper Folding Unit. It applies when Single Folding is selected.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A3 SEF]	0.0	4.0	-4.0	0.2	mm
[B4 JIS SEF]					
[A4 SEF]					
[B5 JIS SEF]					
[12 × 18 SEF]					
[11 × 17 SEF]					
[8$^1/_2$ × 14 SEF]					
[8$^1/_2$ × 11 SEF]					
[8K SEF]					
[Other Paper Sizes]					

0710 [Letter Fold-in Position 1: Multi-sheet Fold]

Adjust the edge of folding when Inside 3 Folding is done by the Paper Folding Unit. It applies when Overlap Folding is selected.

2

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A3 SEF]	0.0	4.0	-4.0	0.2	mm
[B4 JIS SEF]					
[A4 SEF]					
[B5 JIS SEF]					
[12 × 18 SEF]					
[11 × 17 SEF]					
[$8^1/_2$ × 14 SEF]					
[$8^1/_2$ × 11 SEF]					
[8K SEF]					
[Other Paper Sizes]					

0711 [Letter Fold-in Position 2: 1 sheet Fold]

Adjust the fold size when Inside 3 Folding is done by the Paper Folding Unit. It applies when Single Folding is selected.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A3 SEF]	0.0	4.0	-4.0	0.2	mm
[B4 JIS SEF]					
[A4 SEF]					
[B5 JIS SEF]					
[12 × 18 SEF]					
[11 × 17 SEF]					
[$8^1/_2$ × 14 SEF]					
[$8^1/_2$ × 11 SEF]					
[8K SEF]					
[Other Paper Sizes]					

0712 [Letter Fold-in Position 2: Multi-sheet Fold]

Adjust the fold size when Inside 3 Folding is done by the Paper Folding Unit. It applies when Overlap Folding is selected.

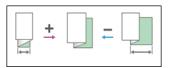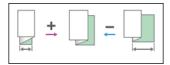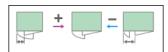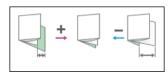| Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A3 SEF]	0.0	4.0	-4.0	0.2	mm
[B4 JIS SEF]					
[A4 SEF]					
[B5 JIS SEF]					
[12 × 18 SEF]					
[11 × 17 SEF]					
[8$^1/_2$ × 14 SEF]					
[8$^1/_2$ × 11 SEF]			0.0^{*1}		
[8K SEF]			-4.0		
[Other Paper Sizes]					

*1 If the machine in use allows -0.1 mm or less to be selected, this will be interpreted as 0.0 mm.

0713 [Double Parallel Fold Position 1]/0714 [Double Parallel Fold Position 2]

Adjust the position of the edge 1/2 when Parallel Folding is done by the Paper Folding Unit.
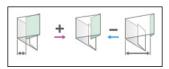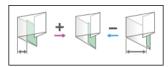
Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A3 SEF]	0.0	4.0	-4.0	0.2	mm
[B4 JIS SEF]					
[A4 SEF]					
[B5 JIS SEF]					
[12 × 18 SEF]					
[11 × 17 SEF]					
[8$^1/_2$ × 14 SEF]					
[8$^1/_2$ × 11 SEF]					
[8K SEF]					
[Other Paper Sizes]					

0715 [Gate Fold Position 1]/0716 [Gate Fold Position 2]/0717 [Gate Fold Position 3]

Adjust the position of the edge 1/2/3 when Gate Folding is done by the Paper Folding Unit.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A3 SEF]	0.0	4.0	-4.0	0.2	mm
[B4 JIS SEF]					
[A4 SEF]					
[B5 JIS SEF]					
[12 × 18 SEF][*1]					
[11 × 17 SEF]					
[$8^1/_2$ × 14 SEF]					
[$8^1/_2$ × 11 SEF]					
[8K SEF]					
[Other Paper Sizes]					

*1 This function is available for 0717 [Gate Fold Position 3].

0718 [Folding Unit Tray Full Detection]

Set whether to detect if Folder Tray is full of output sheets. By setting to [On], it continues printing up to [Number of Sheets Folded after Full Detection], then shows a message.

Setting Item	Values	Default Value
[Setting]	[On] [Off]	[On]

0719 [Number of Sheets Folded after Full Detection]

Set number of sheets which activates message Folding Tray is full. Setting a large number delays message and raises productivity, but may cause disarrayed stack of output sheets and paper jam.

↓Note
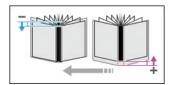
- If the display of the warning message is delayed, the paper delivered to the folding unit tray may not be stacked properly or the delivered paper may block the paper exit and cause subsequent paper to be misfed.

Setting Item	Default Value	Max. Value	Min. Value	Step	Unit
[Setting]	0	250	0	1	sheet(s)

2

[Finishing: Perfect Binder]

0801 [Perf Bind Cvr Sht Posit: Across Feed]
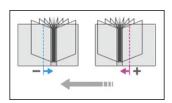
For Perfect Binding, correct the positional deviation in the vertical direction (top and bottom) of the front cover and middle paper bundle.

Setting Item	Default Value	Max. Value	Min. Value	Step	Unit
[Setting]	0.0	5.0	-5.0	0.1	mm

0802 [Perf Bind Cvr Sht Posit: With Feed]
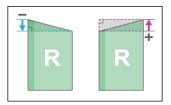
Perfect Binding, correct the positional deviation in the horizontal direction (left and right) of the front cover and middle paper bundle.
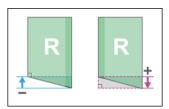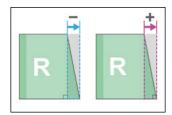
Setting Item	Default Value	Max. Value	Min. Value	Step	Unit
[Setting]	0.0	5.0	-5.0	0.1	mm

0803 [Perfect Binding Finishing Angle]

Adjust the right angle of the three sides when cutting a bundle of paper.
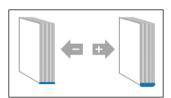
Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[Head Edge]	0.0	10.0	-10.0	0.1	mm
[Tail Edge]					
[Fore Edge]					

0804 [Applying Binding Glue]

Adjust the amount of glue for Perfect Binding.
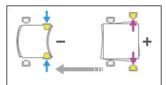
Setting Item	Default Value	Max. Value	Min. Value	Step	Unit
[Setting]	0.00	0.30	-0.30	0.05	mm

[Finishing: Stacker]

0901 [Ppr Align in Stack Tray: Acr Feed 1]
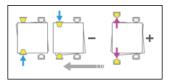
Adjust the alignment width in Main Jogger at the Stacker to reduce dispersion of sheets at right angles due to paper size, thickness, curl, etc.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A3 SEF]	0.0	1.0	-1.0	0.1	mm
[B4 JIS SEF]					
[A4 LEF]					
[A4 SEF]					
[B5 JIS LEF]					
[B5 JIS SEF]					
[A5 LEF]					
[A5 SEF]					
[11 × 17 SEF]					
[$8^1/_2$ × 14 SEF]					
[$8^1/_2$ × 11 LEF]					
[$8^1/_2$ × 11 SEF]					
[$5^1/_2$ × $8^1/_2$ LEF]					
[$5^1/_2$ × $8^1/_2$ SEF]					
[Other Paper Sizes]					

0902 [Ppr Align in Stack Tray: Acr Feed 2]
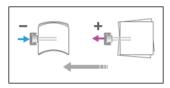
Adjust the alignment width in Sub Jogger at the Stacker to reduce dispersion of sheets at right angles due to paper size, thickness, curl, etc.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A3 SEF]	0.0	1.0	-1.0	0.1	mm
[B4 JIS SEF]					
[11 × 17 SEF]					
[$8^1/_2$ × 14 SEF]					
[Other Paper Sizes]					

0903 [Paper Alignment in Stacker Tray: With Feed]
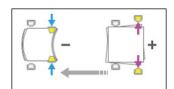
Adjust the alignment position of the Tip Stopper at the Stacker to reduce variations of paper orientation in the feeding direction due to paper size, thickness, curl, etc.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A3 SEF]	0.0	1.0	-1.0	0.1	mm
[B4 JIS SEF]					
[A4 LEF]					
[A4 SEF]					
[B5 JIS LEF]					
[B5 JIS SEF]					
[A5 LEF]					
[A5 SEF]					
[11 × 17 SEF]					
[8$^1/_2$ × 14 SEF]					
[8$^1/_2$ × 11 LEF]					
[8$^1/_2$ × 11 SEF]					
[5$^1/_2$ × 8$^1/_2$ LEF]					
[5$^1/_2$ × 8$^1/_2$ SEF]					
[Other Paper Sizes]					

0904 [Ppr Align in 2nd Stack Tray: Acr Feed 1]
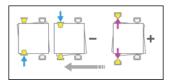
Adjust the alignment width of the Main Jogger of the Second Stacker. It reduces variations in paper orientation at right angle due to paper size, thickness, curl, etc.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A3 SEF]	0.0	1.0	-1.0	0.1	mm
[B4 JIS SEF]					
[A4 LEF]					
[A4 SEF]					
[B5 JIS LEF]					
[B5 JIS SEF]					
[A5 LEF]					
[A5 SEF]					
[11 × 17 SEF]					
[$8^1/_2$ × 14 SEF]					
[$8^1/_2$ × 11 LEF]					
[$8^1/_2$ × 11 SEF]					
[$5^1/_2$ × $8^1/_2$ LEF]					
[$5^1/_2$ × $8^1/_2$ SEF]					
[Other Paper Sizes]					

0905 [Ppr Align in 2nd Stack Tray: Acr Feed 2]
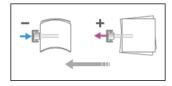
Adjust the alignment width of the Sub Jogger of the Second Stacker. It reduces variations in paper orientation at right angle due to paper size, thickness, curl, etc.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A3 SEF]	0.0	1.0	-1.0	0.1	mm
[B4 JIS SEF]					
[11 × 17 SEF]					
[8$^1/_2$ × 14 SEF]					
[Other Paper Sizes]					

0906 [Ppr Align in 2nd Stack Tray: With Feed]

Adjust the alignment position of the Tip Stopper of the Second Stacker. It reduces variations in paper alignment in the feeding direction due to paper size, thickness, curl, etc.

| Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A3 SEF]	0.0	1.0	-1.0	0.1	mm
[B4 JIS SEF]					
[A4 LEF]					
[A4 SEF]					
[B5 JIS LEF]					
[B5 JIS SEF]					
[A5 LEF]					
[A5 SEF]					
[11 × 17 SEF]					
[$8^1/_2$ × 14 SEF]					
[$8^1/_2$ × 11 LEF]					
[$8^1/_2$ × 11 SEF]					
[$5^1/_2$ × $8^1/_2$ LEF]					
[$5^1/_2$ × $8^1/_2$ SEF]					
[Other Paper Sizes]					

0907 [Maximum Stack Quantity in Stacker Tray]

Set the upper limit of the stacking capacity of the stacker tray common to the First and Second Stackers. It gives a warning message when it detects the tray is full.

Setting Items	Selections	Default Value
[Large Size]	[100%] [75%] [50%] [25%]	[100%]

Setting Items	Selections	Default Value
[Small Size]	[100%] [75%] [50%] [25%]	[50%]
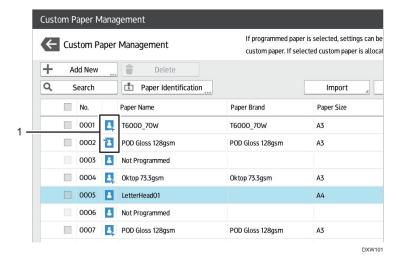
3. Custom Paper Settings for Administrators

Accessing Advanced Settings
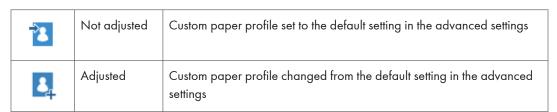
1. **Press "Login/Logout" (** **) on the top right of the screen.**

   The name that appears lower the "Login/Logout" icon depends on the type of administrator logging in.

2. **Enter your login user name and password, and then press [Login].**

   If you are logging on as the administrator for the first time, enter "admin".

3. **Press [Tray Paper Settings] at the upper left of the screen.**

4. **Press [CustomPaper Management].**

5. **Select the program number of the custom paper profile you wish to adjust.**

6. **Press edit** **icon.**

7. **Press [Advanced Settings].**

   The advanced settings for custom paper adjustment appear.

Description of Paper Icons

You can check the custom paper status by checking the paper icon in the [CustomPaper Management] screen. If you change the custom paper profile in the advanced settings, the paper icon changes as follows:

DXW101

1. Paper icon

	Not adjusted	Custom paper profile set to the default setting in the advanced settings
	Adjusted	Custom paper profile changed from the default setting in the advanced settings

Note

- If you specify a custom paper profile in the [CustomPaper Management] screen without registering it from the paper library, the paper icon will not appear for that custom paper profile.
- If you change the custom paper profile from the default setting in the advanced settings, and then change the setting back to the default again, the paper icon will remain as "Adjusted".

Deleting Saved Custom Paper Profiles

Only the machine administrator can delete the custom paper profile saved in the paper library.

1. **Press "Login/Logout" (** **) on the top right of the screen.**

   The name that appears lower the "Login/Logout" icon depends on the type of administrator logging in.

2. **Enter your login user name and password, and then press [Login].**

   If you are logging on as the administrator for the first time, enter "admin".

3. **Press [Tray Paper Settings] at the upper left of the screen.**

4. **Press [CustomPaper Management].**

5. **Select the program number of the custom paper profile you wish to delete.**

   If the custom paper you want to select is not displayed, scroll through the screen until the desired item is displayed.

6. **Press [Delete].**

7. **Press [OK].**

   The custom paper profile is deleted.

8. **Press** .

9. **Press the [Home] (** **) icon at the center bottom of the screen.**

Backing up and Restoring Custom Paper Profiles

Backing up Custom Paper Profiles Registered Under the [CustomPaper Management] Setting

The machine administrator can save all types of registered custom paper to the paper library in an SD card at one time.

Backing up the Data

1. **Press [Tray Paper Settings] in the upper left corner of the screen.**
2. **Press [CustomPaper Management].**
3. **Insert an SD card into the media slot.**

   For details about using an SD card, see "Inserting an SD Card", Preparation.
4. **Press [Export].**
5. **Press [OK].**
6. **Press [Exit].**
7. **Press** ⬅.
8. **Press the [Home] (⌂) icon at the center bottom of the screen.**

Restoring the Data

1. **Press [Tray Paper Settings] in the upper left corner of the screen.**
2. **Press [CustomPaper Management].**
3. **Insert the SD card containing the backup custom paper profiles into the SD card slot on the side of the control panel.**
4. **Press [Import] and select [From SD Card] from the dropdown menu.**
5. **Select the name of the paper that you want to register.**

   Select an item by selecting its check box.

   If the paper you want to select is not displayed, use [Jump to Row], or scroll through the screen until the desired item is displayed.

   You can select two or more types of paper.
6. **Press [Import].**
7. **Press [OK].**
8. **Press [Exit].**

9. **Press ⬅.**

10. **Press the [Home] (🏠) icon at the center bottom of the screen.**

⬇ Note

- Up to 1,000 custom papers can be saved in the library.

- Each saved custom paper is assigned a sequential number from 0001. New data overwrites existing data if both the paper names and paper size settings are the same.

Backing up and Restoring Custom Paper Profiles Using the External Controller's Control Panel

Using the external controller's control panel, you can back up and restore custom paper profiles associated with the external controller's paper catalog data. For details, see the external controller's instruction manual.
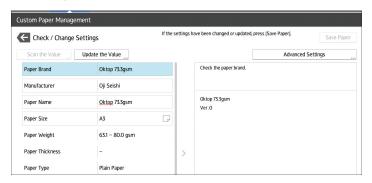
Paper Presets in "Advanced Settings"

In "Advanced Settings", there are paper presets for various types of commercially-available paper. Even if you select a paper preset corresponding to a commercially-available paper from the Paper Library and register it in the [CustomPaper Management] screen, the preset, depending on the custom paper profile version, may not be an exact match for the actual paper.

Displaying the Paper Profile Version

This section explains how to display the version of the custom paper profiles registered in the [CustomPaper Management] screen. For details about updating paper profiles, contact your service representative.

1. **Press "Login/Logout" (👤) on the top right of the screen.**

   The name that appears lower the "Login/Logout" icon depends on the type of administrator logging in.

2. **Enter your login user name and password, and then press [Login].**

   If you are logging on as the administrator for the first time, enter "admin".

3. **Press [Tray Paper Settings] at the upper left of the screen.**

4. **Press [CustomPaper Management].**

5. **Select the program number of a custom paper profile to display the product name of the supported paper type and the paper profile version.**

6. **Press ✏ edit icon.**

7. **Press [Paper Brand].**

The product name of the supported paper type and the paper profile version appear.
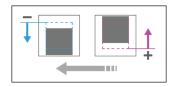
4. Details of Menu Items in Advanced Settings
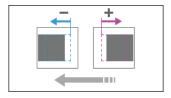
[Machine: Image Position]

1101 [Image Position]

[Image Position: Side 1]/[Image Position: Side 2]

Adjust the vertical/horizontal position of the image to be printed on side 1/2 of the paper.
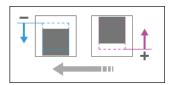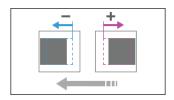
Setting Item	Max. Value	Min. Value	Step	Unit
01: Across Feed/02: With Feed/03: Across Feed/04: With Feed	3.00	-3.00	0.01	mm

[Image Position: Adjust Front & Back]

Adjust the registration to align the back side image to the front side image. The value set here is added to the value of [Image Position: Side 2].
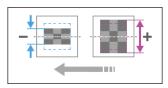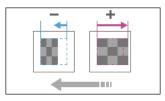
Setting Item	Max. Value	Min. Value	Step	Unit
05: Across Feed/06: With Feed	3.00	-3.00	0.01	mm

[Image Magnification: Side 1]/[Image Magnification: Side 2]

Adjust the vertical/horizontal image scaling on the side 1/2 of the paper according to the paper expansion or shrinkage.
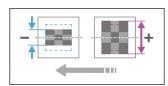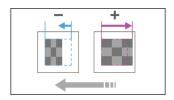
Setting Item	Max. Value	Min. Value	Step	Unit
07: Across Feed/09: Across Feed	0.500	-0.500	0.001	%
08: With Feed/10: With Feed			0.025	

[Image Magnification: Adjust Front & Back]

Adjust the vertical/horizontal image scaling to align the back side image to the front side image. The value set here is added to the value of [Image Magnification: Side 2].
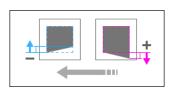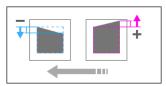
Setting Item	Max. Value	Min. Value	Step	Unit
11: Across Feed	0.500	-0.500	0.001	%
12: With Feed			0.025	

[Trapezoidal Distortion: Side 1]/[Trapezoidal Distortion: Side 1]

Adjust the perpendicularity (image position/magnification with across feed direction of trailing edge) of side 1/2.
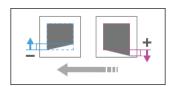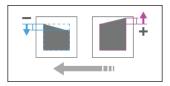
Setting Item	Max. Value	Min. Value	Step	Unit
13: Operator Side/14: Opposite Side of Operator/15: Operator Side/16: Opposite Side of Operator	0.250	-0.250	0.001	%

[Trapezoidal Distortion: Adjust Front & Back]

Adjust the trapezoidal deviation to align the back side image to the front side image. The value set here is added to the value of [Trapezoidal Distortion: Side 2].

Setting Item	Max. Value	Min. Value	Step	Unit
17: Operator Side/18: Opposite Side of Operator	0.250	-0.250	0.001	%

[Switch Paper Edge Detection Sensor]

Select the accuracy of the paper edge detection sensor to correct the image position in the feeding direction. Select [High Accuracy] only when blank paper is fed to avoid a paper jam.

Setting Item	Values
19: Setting	[0:Normal] [1:High Accuracy]

1102 [Auto Adjust Image Position]

[No. of Test Print Sheets]

Set the number of test print sheets when Auto Adjust Image Position is executed.

Setting Item	Max. Value	Min. Value	Step	Unit
01: Front Side/02: Front & Back Sides	100	1	1	None

[Adjustment Mode]

Set the accuracy when Auto Adjust Image Position is executed.

Setting Item	Values
03: Setting	[0:Normal] [1:High Accuracy]

1103 [Image Position Feedback Correction]

[Correction Mode]

Select the mode for Image Position Feedback Correction. If [Detection Mark] is selected, a mark will be printed on each corner of the page. Select [No Detection Mark] if marks are not required.

Setting Item	Values
01: Setting	[1: Correction Off]
	[2: No Detection Mark: Back]
	[3: Detection Mark: Back]
	[4: Detection Mark: Front & Back]

1104 [Image Position Feedback Correction: Gap]

[Image Position: Side 1]/[Image Position: Side 2]

Adjust the offset value to the image position for Image Position Feedback Correction (Side 1/2).

Setting Item	Max. Value	Min. Value	Step	Unit
01: Across Feed/02: With Feed/03: Across Feed/04: With Feed	3.00	-3.00	0.01	mm

[Image Magnification: Side 1]/[Image Magnification: Side 2]

Adjust the offset value to the magnification for Image Position Feedback Correction (Side 1/2).

Setting Item	Max. Value	Min. Value	Step	Unit
05: Across Feed/07: Across Feed	0.500	-0.500	0.001	%
06: With Feed/08: With Feed			0.025	

[Trapezoidal Distortion: Side 1]/[Trapezoidal Distortion: Side 2]

Adjust the offset value to the skew for Image Position Feedback Correction (Side 1/2).

Setting Item	Max. Value	Min. Value	Step	Unit
09: Left Edge/10: Right Edge/11: Left Edge/12: Right Edge	0.250	-0.250	0.001	%

[Machine: Image Quality]

1201 [Max Image Density]

Adjust the maximum image density for each color.

Setting Item	Max. Value	Min. Value	Step	Unit
01: Black/02: Cyan/03: Magenta/04: Yellow	5	-5	1	None

1212 [Image Transfer Output]

[BW]

Adjust the output of the image transfer roller.

Black & White Printing

Setting Item	Max. Value	Min. Value	Step	Unit
01: Black	10	-10	1	None

[FC]

Adjust the output of the image transfer roller for each color.

Full Color Printing

Setting Item	Max. Value	Min. Value	Step	Unit
02: Black/03: Cyan/04: Magenta/05: Yellow	10	-10	1	None

1214 [Paper Transfer Output]

[BW]

Adjust the paper transfer output.

Black & White Printing: Current Value

Black & White Printing: Superimposed AC Bias

Setting Item	Max. Value	Min. Value	Step	Unit
01: Side 1/02: Side 2/03: Side 1: AC/04: Side 2: AC	10	-10	1	None

[FC]

Adjust the paper transfer output.

Full Color Printing: Current Value

Full Color Printing: Superimposed AC Bias

Setting Item	Max. Value	Min. Value	Step	Unit
05: Side 1/06: Side 2/07: Side 1: AC/08: Side 2: AC	10	-10	1	None

1215 [Image Transfer Output Correction]

[BW/FC]

Adjust the correction amount of image transfer output for leading edge.

Black

Setting Item	Max. Value	Min. Value	Step	Unit
01: Leading Edge: Black	10	-10	1	None

[BW/FC]

Adjust the correction range of image transfer output for leading edge.

Black

Setting Item	Max. Value	Min. Value	Step	Unit
02: Leading Edge Len.: Black	30	0	1	mm

[FC]

Adjust the correction amount of image transfer output for leading edge.

Cyan/Magenta/Yellow

Setting Item	Max. Value	Min. Value	Step	Unit
03: Leading Edge: Color	10	-10	1	None

[FC]

Adjust the correction range of image transfer output for leading edge.

Cyan/Magenta/Yellow

Setting Item	Max. Value	Min. Value	Step	Unit
04: Leading Edge Len.: Color	30	0	1	mm

1217 [Paper Transfer Output Correction: Paper Edge]

[BW]

Adjust the correction amount and range of paper transfer output for leading and trailing edge.

Black & White Printing

Setting Item	Max. Value	Min. Value	Step	Unit
01: Leading Edge/03: Trailing Edge/04: Trailing Edge: AC	10	-10	1	None
02: Leading Edge Length	30	0	1	mm
05: Trailing Edge Length	100	0	1	mm

[FC]

Adjust the correction amount and range of paper transfer output for leading and trailing edge.

Full Color Printing

Setting Item	Max. Value	Min. Value	Step	Unit
06: Leading Edge/08: Trailing Edge/09: Trailing Edge: AC	10	-10	1	None
07: Leading Edge Length	30	0	1	mm
10: Trailing Edge Length	100	0	1	mm

1227 [Paper Transfer Nip Operation Mode]

Adjust shock for when paper is fed through paper transfer roller. Selecting a higher value (1->4) for mode reduces shock.

* Productivity will be lowered if a mode other than Off is set.

Setting Item	Values
01: Setting	[0:Off] [1:Mode 1] [2:Mode 2] [3:Mode 3] [4:Mode 4] [5:Low Pressure Mode]

1228 [Paper Transfer Nip]

[Nip Setting]

Adjust the timing of contact / disengage operation.

Setting Item	Max. Value	Min. Value	Step	Unit
02: On Timing/03: Off Timing	50	-50	1	step

1229 [Paper Transfer Pressure]

Adjust the transfer pressure at the paper transfer section. Select a higher value (1 -> 4) for the pressurization for paper that is more uneven.

Setting Item	Values
01: Pressure Mode	[1:Pressure 1]
	[2:Pressure 2]
	[3:Pressure 3]
	[4:Pressure 4]
	[5:Pressure 5]

1241 [Fusing Temperature]

[BW]

Adjust the temperature of heat roller and pressure roller.

Black & White Printing

Setting Item	Max. Value	Min. Value	Step	Unit
01: Heat Roller Temp	200	100	1	deg
02: Pressure Roller Temp		30		

[FC]

Adjust the temperature of heat roller and pressure roller.

Full Color Printing

Setting Item	Max. Value	Min. Value	Step	Unit
03: Heat Roller Temp	200	100	1	deg
04: Pressure Roller Temp		30		

[BW/FC]

Adjust the temperature to be added at the beginning of the paper feed.

Setting Item	Max. Value	Min. Value	Step	Unit
05: Corct Temp: Initial Feed	30	0	1	deg
06: Corct Temp: Pre-Feed	50			

[Initial Sheet Interval]

Adjust the sheet interval by reducing the print speed.

Setting Item	Max. Value	Min. Value	Step	Unit
07: Low Temperature: 1 Sided/08: 1 Sided/09: Low Temperature: 2 Sided/10: 2 Sided	3	0	1	None

1242 [Fusing Pressure Roller On Before Fusing]

Set whether make pressure roller contact with the fusing belt or not before printing starts (before feed).

Setting Item	Values
01: Setting	[0:Off]
	[1:On]

1243 [Fusing Pressure Roller On After Fusing]

Set whether make pressure roller contact with the fusing belt or not after printing finishes (after feed).

Setting Item	Values
01: Setting	[0:Off]
	[1:On]

1244 [Fusing Cleaning Web]

Adjust the rotation interval, and contact and disengage movement of the web for pressure roller cleaning.

Setting Item	Values
01: Rotation Interval	[1:Normal]
	[2:Frequently]
	[3:More Frequently]
	[4:Most Frequently]
02: Contact and Disengage	[0:Off]
	[1:On]

1245 [Erase Margin]

Adjust the mask width of the image (margin width) of the leading/trailing edge.

Setting Item	Max. Value	Min. Value	Step	Unit
01: Leading Edge/02: Trailing Edge	6.0	-6.0	0.1	mm

1246 [Fusing Nip Width]

Adjust the contact width (nip width) between fusing belt and pressure roller.

Setting Item	Max. Value	Min. Value	Step	Unit
01: Nip Width	4	1	1	None
02: Nip Width: Envelope	2900	400		msec

1247 [Fusing Temperature Range]

[BW/FC]

Set fusing temp conditions which permit paper feed. The lager value becomes, the earlier print starts. However, fusing quality may become lower.

Setting Item	Max. Value	Min. Value	Step	Unit
01: Heat/02: Pressure	16	1	1	None

1248 [Pressure Roller Cooling Fan]

[Fan Level]

Set the cooling fan level of pressure roller.

Setting Item	Max. Value	Min. Value	Step	Unit
01: 1 Sided/02: 2 Sided	100	0	1	%

1249 [Fusing Belt Smoothing]

[Interval]

Adjust the interval to execute the auto smoothing fusing belt. Select a higher frequency for greater smoothness, this may reduce the life of the smoothing roller.

Setting Item	Values
01: For Belt Scratches	[0:Off (Do not Execute)]
	[1:Normal]
	[2:Frequently]
	[3:More Frequently]
	[4:Most Frequently]

1250 [Print Mode When Switching Paper Type]

Adjust the waiting time of switching the paper by selecting the print mode of a job with mixed paper. Productive mode raises the productivity, however the fusing quality may be reduced.

Setting Item	Values
01: Setting	[0:Use Operator Adjustment Settings]
	[1:Fusing Priority Mode]
	[2:Normal Mode (Default)]
	[3:Productivity Mode]

[Machine: Paper Feed/ Output]

1301 [Main/2-Tray LCIT: Paper Feed Mode]

Adjust the fan operation if double feed or nonfeed occurs in Main Tray and 2-Tray LCIT.

Setting Item	Values
01: Paper Feed Mode:Fan Level	[0:Prevent Double Feed (Weakest Blow)] [1:Prevent Double Feed (Weaker Blow)] [2:Standard (Default)] [3:Prevent Non Feed (Stronger Blow)] [4:Prevent Non Feed (Strongest Blow)]

1302 [Main/2-Tray LCIT: Fan/Shutter]

Only items matching the setting conditions are displayed.

[Updraft Fan Level]

Adjust the updraft fan operation in Main Tray and 2-Tray LCIT. Increase the air volume with [+], and decrease it with [−]. [S: - 150/L: 150.1mm -] [s: - 148/m: 148.1 - 487.7/l: 487.8mm -]

Setting Item	Max. Value	Min. Value	Step	Unit
02: Size: Across: S/ Feed: s/03: Size: Across: S/ Feed: m/04: Size: Across: S/ Feed: l/05: Size: Across: L/ Feed: s/06: Size: Across: L/ Feed: m/07: Size: Across: L/ Feed: l	100	0	10	%

[Blower Fan Level]

Adjust the blower fan operation in Main Tray and 2-Tray LCIT. Increase the air volume with [+], and decrease it with [−].

[S: - 150/L: 150.1mm -] [s: - 148/m: 148.1 - 487.7/l: 487.8mm -]

Setting Item	Max. Value	Min. Value	Step	Unit
08: Size: Across: S/ Feed: s/09: Size: Across: S/ Feed: m/10: Size: Across: S/ Feed: l/11: Size: Across: L/ Feed: s/12: Size: Across: L/ Feed: m/13: Size: Across: L/ Feed: l	100	0	10	%

[Side Fan Level]

Adjust the side fan operation in Main Tray and 2-Tray LCIT. Increase the air volume with [+], and decrease it with [−].

[S: - 150/L: 150.1mm -] [s: - 148/m: 148.1 - 487.7/l: 487.8mm -]

Setting Item	Max. Value	Min. Value	Step	Unit
14: Size: Across: S/ Feed: s/15: Size: Across: S/ Feed: m/16: Size: Across: S/ Feed: l/17: Size: Across: L/ Feed: s/18: Size: Across: L/ Feed: m/19: Size: Across: L/ Feed: l	100	0	10	%

[Vacuum Fan Level]

Adjust the vacuum fan operation in Main Tray and 2-Tray LCIT. Increase the air volume with [+], and decrease it with [−].

[S: - 150/L: 150.1mm -] [s: - 148/m: 148.1 - 487.7/l: 487.8mm -]

Setting Item	Max. Value	Min. Value	Step	Unit
20: Size: Across: S/ Feed: s/21: Size: Across: S/ Feed: m/22: Size: Across: S/ Feed: l/23: Size: Across: L/ Feed: s/24: Size: Across: L/ Feed: m/25: Size: Across: L/ Feed: l	100	0	10	%

[Return Fan Level]

Adjust the return fan operation in Main Tray and 2-Tray LCIT. Increase the air volume with [+], and decrease it with [−].

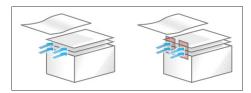[S: - 150/L: 150.1mm -] [s: - 148/m: 148.1 - 487.7/l: 487.8mm -]

Setting Item	Max. Value	Min. Value	Step	Unit
26: Size: Across: S/ Feed: s/27: Size: Across: S/ Feed: m/28: Size: Across: S/ Feed: l/29: Size: Across: L/ Feed: s/30: Size: Across: L/ Feed: m/31: Size: Across: L/ Feed: l	100	0	10	%

1302 [Main/2-Tray LCIT: Fan/Shutter]

[Updraft Fan Shutter]
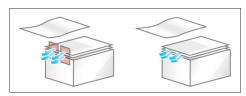
Turn on or off the updraft fan shutter in Main Tray and 2-Tray LCIT. If [On] is set, the shutter operates according to the paper fed timing. [Off] enables constant operation of the fan.

Setting Item	Values
32: Setting	[0:Off] [1:On]

[Return Fan Shutter]

Turn on or off the return fan shutter in Main Tray and 2-Tray LCIT. If [On] is set, the fan operates according to the paper fed timing. [Off] disables the fan operation.

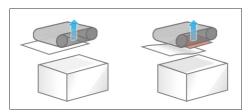| Setting Item	Values
34: Setting	[0:Off] [1:On]

[Vacuum Fan Shutter]

Turn on or off the vacuum fan shutter in Main Tray and 2-Tray LCIT. If [On] is set, the fan operates according to the paper fed timing. [Off] enables constant operation of the fan.

Setting Item	Values
35: Setting	[0:Off]
	[1:On]

1303 [Main/2-Tray LCIT: Other Setting]

Adjust feed timing by setting wait time of blowing to float paper in Main Tray and 2-Tray LCIT. Double feed is likely to occur if waiting time is short.

Setting Item	Max. Value	Min. Value	Step	Unit
36: Paper Floating Wait Time	5.0	3.0	0.1	sec

1311 [Correct Paper Curl]

Select the mode and amount of curl correction for output paper.

Setting Item	Values
01: Correction Mode	[1: Off]
	[2: Π Curl Correction Level: Small]
	[3: Π Curl Correction Level: Medium]
	[4: Π Curl Correction Level: Large]
	[5: U Curl Correction Level: Small]
	[6: U Curl Correction Level: Medium]
	[7: U Curl Correction Level: Large]

1321 [Jam Detection]

[JAM080/097/098/099]

Turn on/off detect function for the following jam. J080(gap: feed)/J097(skew)/J098(gap: across)/ J099(double feed) Correction for image position gap with across & skew are also turned on/off.

Setting Item	Values
01: Detect JAM099/02: Detect/Ctrl JAM097/098/03: Detect JAM080	[0:Off] [1:On]

[JAM097/098 Detect Threshold]

Set the threshold value which determines whether a jam has occurred for JAM097 (skew) and JAM098 (image position gap with across feed).

Setting Item	Max. Value	Min. Value	Step	Unit
04: JAM098	10.0	0.1	0.1	mm
05: JAM097	7.5			

[Paper Edge Detection]

Set the illumination level of the image sensor for Image Position Feedback Correction: Gap with Across Feed and Skew Correction.

Setting Item	Max. Value	Min. Value	Step	Unit
06: Setting	5	1	1	None

1331 [Motor Speed]

[Speed Adjustment]

Adjust the speed of each motor.

Setting Item	Max. Value	Min. Value	Step	Unit
01: Transfer Timing Roller/02: Paper Transfer Roller	3.00	-3.00	0.05	%
03: Trans-Fusing Transf Belt 1 /04: Trans-Fusing Transf Belt 2	6.0	-6.0	0.1	
05: Fuser	10.0	-10.0		

[Speed Adjustment]

Adjust the speed of each motor.

Setting Item	Values
06: Process Speed Setting	[0:Standard Speed] [1:Low Speed]

[Speed Adjustment]

Adjust the speed of each motor.

Setting Item	Max. Value	Min. Value	Step	Unit
07: Paper Feed Interval Setting	100	1	1	%
08: Paper Output: Entrance/09: Decurler Switchback/10: Cooling Transport	5.0	-5.0	0.1	

1341 [Adjust Paper Curl (Fusing)]

[Speed Adjustment]

Set whether to adjust the warp (curl) of paper in fusing.

Setting Item	Values
01: Curl Adjustment Setting	[0:Off] [1:On]

[Speed Adjustment]

Set whether to adjust the warp (curl) of paper in fusing.

Setting Item	Max. Value	Min. Value	Step	Unit
02: Paper Feed Interval 1/03: Paper Feed Interval 2/04: Paper Feed Interval 3	100	10	5	%

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