



Part Change Information List

Date: April 1, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	New Q'										Note	Ref Number	ECN Number
							Old Q'ty	ty	Int	3DPC	Page	Index	Set	Set Int	RTB				
Andromeda-P1a	M205	201503		M2053681	M2053621	COVER:COATING BAR:ASS'Y	8	8	X/O	Y							V1500736		
Andromeda-P1b	M238	201503		M2053681	M2053621	COVER:COATING BAR:ASS'Y	8	8	X/O	Y							V1500736		
Andromeda-P1a	M205	201503			M2054555	CUSHION:GRIP	---	1		Y							V1500841	15030377	
Andromeda-P1b	M238	201503			M2054555	CUSHION:GRIP	---	1		Y							V1500841	15030377	
Andromeda-P1a	M205	201503		M2056129	M2056130	PCB:DTU	1	1	X/O	Y							V1500685	15021274	
Andromeda-P1b	M238	201503		M2056129	M2056130	PCB:DTU	1	1	X/O	Y							V1500685	15021274	



Part Change Information List

Date: May 8, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Andromeda-P1a	M205	201504		D1793653		BLADE:APPLY:ASS'Y	0	---	X/X	Y							V1500972	15030961
Andromeda-P1b	M238	201504		D1793653		BLADE:APPLY:ASS'Y	0	---	X/X	Y							V1500972	15030961
Andromeda-P1a	M205	201504		M2051568	M2051703	DOOR:LEFT FRONT:ASS'Y	1	1	X/O	Y							V1500885	15031048
Andromeda-P1b	M238	201504		M2051568	M2051703	DOOR:LEFT FRONT:ASS'Y	1	1	X/O	Y							V1500885	15031048
Andromeda-P1a	M205	201504		M2052310	M2052311	PCU:ANDROMEDA:ASS'Y	1	1	O/O	Y							V1500840	15030166
Andromeda-P1b	M238	201504		M2052310	M2052311	PCU:ANDROMEDA:ASS'Y	1	1	O/O	Y							V1500840	15030166
Andromeda-P1a	M205	201504		03604006N	03540040N	SCREW-M4X4	1	1	X/O	Y							V1500878	15030488
Andromeda-P1b	M238	201504		03604006N	03540040N	SCREW-M4X4	1	1	X/O	Y							V1500878	15030488



Part Change Information List

Date: June 4, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Andromeda-P1a	M205	201505		D1793653		BLADE:APPLY:ASS'Y	0	---	X/X	Y					Y		V1500972	15030961
Andromeda-P1b	M238	201505		D1793653		BLADE:APPLY:ASS'Y	0	---	X/X	Y					Y		V1500972	15030961
Andromeda-P1a	M205	201505		D7772505	D7772527	COVER:FRONT	1	1	X/O	Y							V1500837	15030245
Andromeda-P1b	M238	201505		D7772505	D7772527	COVER:FRONT	1	1	X/O	Y							V1500837	15030245
Andromeda-P1a	M205	201505		M1967313	M1967303	COVER:FRONT:EU:ASS'Y	1	1	X/O	Y							V1501449	
Andromeda-P1b	M238	201505		M1967313	M1967303	COVER:FRONT:EU:ASS'Y	1	1	X/O	Y							V1501449	
Andromeda-P1a	M205	201505		M2059640	M2389640	DEVELOPER BLACK	1	1	X/O	Y							V1500757	
Andromeda-P1b	M238	201505		M2059640	M2389640	DEVELOPER BLACK	1	1	X/O	Y							V1500757	
Andromeda-P1a	M205	201505		M2059660	M2389660	DEVELOPER CYAN	1	1	X/O	Y							V1500757	
Andromeda-P1b	M238	201505		M2059660	M2389660	DEVELOPER CYAN	1	1	X/O	Y							V1500757	
Andromeda-P1a	M205	201505		M2059670	M2389670	DEVELOPER MAGENTA	1	1	X/O	Y							V1500757	
Andromeda-P1b	M238	201505		M2059670	M2389670	DEVELOPER MAGENTA	1	1	X/O	Y							V1500757	
Andromeda-P1a	M205	201505		M2059680	M2389680	DEVELOPER YELLOW	1	1	X/O	Y							V1500757	
Andromeda-P1b	M238	201505		M2059680	M2389680	DEVELOPER YELLOW	1	1	X/O	Y							V1500757	
Andromeda-P1a	M205	201505			M2055100	SD-CARD:NICE:ANDROMEDA:ASS'Y	---	1	X/O	Y					Y		V1501137	



Part Change Information List

Date: July 2, 2015

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Part Change Information List

Date: August 3, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Andromeda-P1a	M205	201507			M2053652	BLADE:APPLY:ASS'Y	---	4		Y							V1500972	15030961
Andromeda-P1b	M238	201507			M2053652	BLADE:APPLY:ASS'Y	---	4		Y							V1500972	15030961
Andromeda-P1a	M205	201507			M2053627	DECAL:CLEANING UNIT:DESIGN SKETCH	---	4		Y					RM20540a		V1501565	15050560
Andromeda-P1b	M238	201507			M2053627	DECAL:CLEANING UNIT:DESIGN SKETCH	---	4		Y					RM20540a		V1501565	15050560
Andromeda-P1a	M205	201507		D7771155	D7771168	DRIVE UNIT:PAPER FEED:ASS'Y	1	1	X/O	Y							V1501541	15040918
Andromeda-P1b	M238	201507		D7771155	D7771168	DRIVE UNIT:PAPER FEED:ASS'Y	1	1	X/O	Y							V1501541	15040918
Andromeda-P1a	M205	201507		M2054246		GUIDE PLATE:FUSING EXIT:UPPER		---	X/O	Y							V1501789	15060147
Andromeda-P1b	M238	201507		M2054246		GUIDE PLATE:FUSING EXIT:UPPER		---	X/O	Y							V1501789	15060147
Andromeda-P1a	M205	201507		M2055837	M2055839	HARNES:FUSING SUB-UNIT:FUSING:LED	1	1	X/O	Y							V1500880	15030901
Andromeda-P1b	M238	201507		M2055837	M2055839	HARNES:FUSING SUB-UNIT:FUSING:LED	1	1	X/O	Y							V1500880	15030901
Andromeda-P1a	M205	201507		M2055806	M2055781	HARNES:REVERSE EXIT:MOTOR:(4)	1	1	X/O	Y							V1500879	15030489
Andromeda-P1b	M238	201507		M2055806	M2055781	HARNES:REVERSE EXIT:MOTOR:(4)	1	1	X/O	Y							V1500879	15030489
Andromeda-P1a	M205	201507			M2054121	HOLDER:SHAFT:DRIVE:SUB-ASS'Y	---	1		Y							V1500658	
Andromeda-P1b	M238	201507			M2054121	HOLDER:SHAFT:DRIVE:SUB-ASS'Y	---	1		Y							V1500658	
Andromeda-P1a	M205	201507		M2057230	M2056687	LINK:REGISTRATION:PULL OUT:MIDDLE	1	1	X/O	Y			A		Y		V1500976	15031375
Andromeda-P1b	M238	201507		M2057230	M2056687	LINK:REGISTRATION:PULL OUT:MIDDLE	1	1	X/O	Y			A		Y		V1500976	15031375
Andromeda-P1a	M205	201507		M2056130	M2056131	PCB:DTU	1	1	X/O	Y							V1500842	15030490
Andromeda-P1b	M238	201507		M2056130	M2056131	PCB:DTU	1	1	X/O	Y							V1500842	15030490
Andromeda-P1a	M205	201507		M2052311	M2052312	PCU:ANDROMEDA:ASS'Y	4	4	X/O	Y							V1501727	15051184
Andromeda-P1b	M238	201507		M2052311	M2052312	PCU:ANDROMEDA:ASS'Y	4	4	X/O	Y							V1501727	15051184
Andromeda-P1a	M205	201507		M2052312	M2052317	PCU:ANDROMEDA:CM:ASS'Y	2	2	O/O	Y					RM205070		V1501844	15060858
Andromeda-P1b	M238	201507		M2052312	M2052317	PCU:ANDROMEDA:CM:ASS'Y	2	2	O/O	Y					RM205070		V1501844	15060858
Andromeda-P1a	M205	201507		M2052312	M2052318	PCU:ANDROMEDA:Y:ASS'Y	1	1	O/O	Y					RM205070		V1501844	15060858
Andromeda-P1b	M238	201507		M2052312	M2052318	PCU:ANDROMEDA:Y:ASS'Y	1	1	O/O	Y					RM205070		V1501844	15060858
Andromeda-P1a	M205	201507		D7772553	D7772554	PICKUP BELT:VACUUM:INSPECTION	3	3	X/O	Y							V1501676	15050766
Andromeda-P1b	M238	201507		D7772553	D7772554	PICKUP BELT:VACUUM:INSPECTION	3	3	X/O	Y							V1501676	15050766
Andromeda-P1a	M205	201507		D7772553	D7772554	PICKUP BELT:VACUUM:INSPECTION	3	3	X/O	Y							V1501706	
Andromeda-P1b	M238	201507		D7772553	D7772554	PICKUP BELT:VACUUM:INSPECTION	3	3	X/O	Y							V1501706	
Andromeda-P1a	M205	201507		M2057366	M2056692	SHAFT:LOCK:REGISTRATION:MIDDLE	1	1	X/O	Y			A		Y		V1500976	15031375
Andromeda-P1b	M238	201507		M2057366	M2056692	SHAFT:LOCK:REGISTRATION:MIDDLE	1	1	X/O	Y			A		Y		V1500976	15031375
Andromeda-P1a	M205	201507			M1092305	SPONGE:SIDE:LOWER	---	4		Y							V1501583	15040876
Andromeda-P1b	M238	201507			M1092305	SPONGE:SIDE:LOWER	---	4		Y							V1501583	15040876
Andromeda-P1a	M205	201507		M2055335	M2055361	PCB:IOB2	1	1	X/O	Y							V1500519	15010429
Andromeda-P1b	M238	201507		M2055335	M2055361	PCB:IOB2	1	1	X/O	Y							V1500519	15010429



Part Change Information List

Date: September 3, 2015

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Part Change Information List

Date: October 2, 2015

[illegible]



Part Change Information List

Date: November 2, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Andromeda-P1a	M205	201510			M2051599	BASE:ROLLER:PLATE:FLAT BELT-TRANSFER:LOWER	---	1		Y							V1502107	
Andromeda-P1b	M238	201510			M2051599	BASE:ROLLER:PLATE:FLAT BELT-TRANSFER:LOWER	---	1		Y							V1502107	
Andromeda-P1a	M205	201510		AE040083	AE040090	BELT TENSIONER:ROLLER:ASS'Y	1	1	X/O	Y							V1501847	15051044
Andromeda-P1b	M238	201510		AE040083	AE040090	BELT TENSIONER:ROLLER:ASS'Y	1	1	X/O	Y							V1501847	15051044
Andromeda-P1a	M205	201510		M2054107	M2053971	BRACKET:CAM FOLLOWER:POLISH:ON-OFF:PEEN	1	1	X/O	Y			A		Y		V1501845	15060036
Andromeda-P1b	M238	201510		M2054107	M2053971	BRACKET:CAM FOLLOWER:POLISH:ON-OFF:PEEN	1	1	X/O	Y			A		Y		V1501845	15060036
Andromeda-P1a	M205	201510		M2054123	M2053972	BRACKET:GEAR:PEEN	1	1	X/O	Y			A		Y		V1501845	15060036
Andromeda-P1b	M238	201510		M2054123	M2053972	BRACKET:GEAR:PEEN	1	1	X/O	Y			A		Y		V1501845	15060036
Andromeda-P1a	M205	201510		M2053936	M2056550	BRUSH ROLLER:FLAT BELT-TRANSFER:ASS'Y	1	1	O/O	Y							V1502197	15070878
Andromeda-P1b	M238	201510		M2053936	M2056550	BRUSH ROLLER:FLAT BELT-TRANSFER:ASS'Y	1	1	O/O	Y							V1502197	15070878
Andromeda-P1a	M205	201510			M2051596	BRUSH:CLEANING	---	1		Y							V1502108	
Andromeda-P1b	M238	201510			M2051596	BRUSH:CLEANING	---	1		Y							V1502108	
Andromeda-P1a	M205	201510			M2051595	CLEANER:FLAT BELT-TRANSFER:RIGHT LOWER:ASS'Y	---	1		Y			A		Y		V1502104	15070225
Andromeda-P1b	M238	201510			M2051595	CLEANER:FLAT BELT-TRANSFER:RIGHT LOWER:ASS'Y	---	1		Y			A		Y		V1502104	15070225
Andromeda-P1a	M205	201510		AA061218	AA061221	COMPRESSION SPRING:POLISH:ROLLER:15N	1	1	X/O	Y			A		Y		V1501845	15060036
Andromeda-P1b	M238	201510		AA061218	AA061221	COMPRESSION SPRING:POLISH:ROLLER:15N	1	1	X/O	Y			A		Y		V1501845	15060036
Andromeda-P1a	M205	201510		AA061220	AA061222	COMPRESSION SPRING:POLISH:ROLLER:34N	1	1	X/O	Y			A		Y		V1501845	15060036
Andromeda-P1b	M238	201510		AA061220	AA061222	COMPRESSION SPRING:POLISH:ROLLER:34N	1	1	X/O	Y			A		Y		V1501845	15060036
Andromeda-P1a	M205	201510		M2054464	M2053975	COVER:POLISH:ROLLER:ASS'Y	1	1	X/O	Y			A		Y		V1501845	15060036
Andromeda-P1b	M238	201510		M2054464	M2053975	COVER:POLISH:ROLLER:ASS'Y	1	1	X/O	Y			A		Y		V1501845	15060036
Andromeda-P1a	M205	201510		M2056681	M2056695	FLAT BELT-TRANSFER:ASS'Y	1	1	O/O	Y							V1502507	15090215
Andromeda-P1b	M238	201510		M2056681	M2056695	FLAT BELT-TRANSFER:ASS'Y	1	1	O/O	Y							V1502507	15090215
Andromeda-P1a	M205	201510		M2054898	M2054909	GUIDE PLATE:DUPLEX MD:UPPER:PEEN	1	1	X/O	Y							V1501848	15060627
Andromeda-P1b	M238	201510		M2054898	M2054909	GUIDE PLATE:DUPLEX MD:UPPER:PEEN	1	1	X/O	Y							V1501848	15060627
Andromeda-P1a	M205	201510		M2055891	M2055895	HARNESS:IMAGING:AC:ASS'Y	1	1	X/O	Y							V1502093	15070267
Andromeda-P1b	M238	201510		M2055891	M2055895	HARNESS:IMAGING:AC:ASS'Y	1	1	X/O	Y							V1502093	15070267
Andromeda-P1a	M205	201510		M0774171	M2053956	JOINT:O/C:FUSING UNIT	1	1	X/O	Y							V1502003	15051043
Andromeda-P1b	M238	201510		M0774171	M2053956	JOINT:O/C:FUSING UNIT	1	1	X/O	Y							V1502003	15051043
Andromeda-P1a	M205	201510		D7772787	D7772758	PAWL:TRAY BOTTOM PLATE:AUXILIARY	1	1	X/O	Y							V1502897	
Andromeda-P1a	M205	201510		D7772789	D7772758	PAWL:TRAY BOTTOM PLATE:AUXILIARY	1	1	X/O	Y							V1502897	
Andromeda-P1b	M238	201510		D7772787	D7772758	PAWL:TRAY BOTTOM PLATE:AUXILIARY	1	1	X/O	Y							V1502897	
Andromeda-P1b	M238	201510		D7772789	D7772758	PAWL:TRAY BOTTOM PLATE:AUXILIARY	1	1	X/O	Y							V1502897	
Andromeda-P1a	M205	201510		M2056131	M2056132	PCB:DTU	1	1	X/O	Y							V1502317	15080145
Andromeda-P1b	M238	201510		M2056131	M2056132	PCB:DTU	1	1	X/O	Y							V1502317	15080145
Andromeda-P1a	M205	201510			M2051590	PLATE:LOWER:POSITIONING SENSOR:PROCESSING FIGURE	---	1		Y					Y		V1502104	15070225
Andromeda-P1b	M238	201510			M2051590	PLATE:LOWER:POSITIONING SENSOR:PROCESSING FIGURE	---	1		Y					Y		V1502104	15070225
Andromeda-P1b	M238	201510		AE040086	AE040091	ROLLER:OPPOSED:POLISH:FLAT BELT-FUSING	1	1	X/O	Y					Y		V1501845	15060036
Andromeda-P1a	M205	201510			M4675041	SD-CARD:MFP-BROWSER:ANDRO:EXP:ASS'Y	---	1		Y							V1501901	
Andromeda-P1b	M238	201510			M4675041	SD-CARD:MFP-BROWSER:ANDRO:EXP:ASS'Y	---	1		Y							V1501901	
Andromeda-P1a	M205	201510		D7772516	D7772520	SHAFT:DRIVE:FLAT BELT-PICKUP:ASS'Y	1	1	X/O	Y							V1502230	15070377
Andromeda-P1b	M238	201510		D7772516	D7772520	SHAFT:DRIVE:FLAT BELT-PICKUP:ASS'Y	1	1	X/O	Y							V1502230	15070377
Andromeda-P1a	M205	201510		M2054137	M2053973	SHAFT:POLISH:FLAT BELT-FUSING:LINK	1	1	X/O	Y			A		Y		V1501845	15060036
Andromeda-P1b	M238	201510		M2054137	M2053973	SHAFT:POLISH:FLAT BELT-FUSING:LINK	1	1	X/O	Y			A		Y		V1501845	15060036
Andromeda-P1a	M205	201510		M2054141	M2053974	SHAFT:POLISH:FLAT BELT-FUSING:TURN	1	1	X/O	Y			A		Y		V1501845	15060036
Andromeda-P1b	M238	201510		M2054141	M2053974	SHAFT:POLISH:FLAT BELT-FUSING:TURN	1	1	X/O	Y			A		Y		V1501845	15060036
Andromeda-P1a	M205	201510		AA143520	D1494235	STEPPED SCREW:M3	4	2	X/O	Y							V1501789	15060147
Andromeda-P1b	M238	201510		AA143520	D1494235	STEPPED SCREW:M3	4	2	X/O	Y							V1501789	15060147
Andromeda-P1a	M205	201510		AA061185	AA061223	TENSION SPRING:IDLER:DRIVE:12N	1	1	X/O	Y			A		Y		V1501845	15060036
Andromeda-P1b	M238	201510		AA061185	AA061223	TENSION SPRING:IDLER:DRIVE:12N	1	1	X/O	Y			A		Y		V1501845	15060036
Andromeda-P1a	M205	201510		AE040086	AE040091	ROLLER:OPPOSED:POLISH:FLAT BELT-FUSING	1	1	X/O	Y					Y		V1501845	15060036



Part Change Information List

Date: December 2, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Andromeda-P1a	M205	201511		M2050622	M2050637	BELT UNIT:TRANSFER/SEPARATION SECTION:ASS'Y	1	1	O/O	Y					Y		V1502811	15091328
Andromeda-P1b	M238	201511		M2050622	M2050637	BELT UNIT:TRANSFER/SEPARATION SECTION:ASS'Y	1	1	O/O	Y					Y		V1502811	15091328
Andromeda-P1a	M205	201511		M2050623	M2050638	BELT UNIT:TRANSFER/SEPARATION:ASS'Y	1	1	O/O	Y					Y		V1502811	15091328
Andromeda-P1b	M238	201511		M2050623	M2050638	BELT UNIT:TRANSFER/SEPARATION:ASS'Y	1	1	O/O	Y					Y		V1502811	15091328
Andromeda-P1a	M205	201511		M2054034	M2053970	CAM:O/C	2	2	X/O	Y							V1501843	15060102
Andromeda-P1b	M238	201511		M2054034	M2053970	CAM:O/C	2	2	X/O	Y							V1501843	15060102
Andromeda-P1a	M205	201511		M2054143	M2053954	CAM:POLISH:FLAT BELT-FUSING	2	2	X/O	Y			A		Y		V1501845	15060036
Andromeda-P1b	M238	201511		M2054143	M2053954	CAM:POLISH:FLAT BELT-FUSING	2	2	X/O	Y			A		Y		V1501845	15060036
Andromeda-P1a	M205	201511			D0747833	DECAL:CALLCENTER:C651EX	---	1		Y					RM205093		V1503169	
Andromeda-P1b	M238	201511			D0747833	DECAL:CALLCENTER:C651EX	---	1		Y					RM205093		V1503169	
Andromeda-P1a	M205	201511			D0747883	DECAL:CAUTION CHART:INKJET:PAPER:CHN	---	1		Y					RM205093		V1503170	
Andromeda-P1b	M238	201511			D0747883	DECAL:CAUTION CHART:INKJET:PAPER:CHN	---	1		Y					RM205093		V1503170	
Andromeda-P1a	M205	201511		M2052743	M2057806	GEAR:DRIVE:UPPER LOWER	2	2	O/O	Y							V1501378	15040198
Andromeda-P1b	M238	201511		M2052743	M2057806	GEAR:DRIVE:UPPER LOWER	2	2	O/O	Y							V1501378	15040198
Andromeda-P1a	M205	201511		D7772787	D7772758	PAWL:TRAY BOTTOM PLATE:AUXILIARY	1	1	X/O	Y			A		Y		V1502897	
Andromeda-P1a	M205	201511		D7772789	D7772758	PAWL:TRAY BOTTOM PLATE:AUXILIARY	1	1	X/O	Y			A		Y		V1502897	
Andromeda-P1b	M238	201511		D7772787	D7772758	PAWL:TRAY BOTTOM PLATE:AUXILIARY	1	1	X/O	Y			A		Y		V1502897	
Andromeda-P1b	M238	201511		D7772789	D7772758	PAWL:TRAY BOTTOM PLATE:AUXILIARY	1	1	X/O	Y			A		Y		V1502897	
Andromeda-P1a	M205	201511		M2051734	M2051588	PLATE:LOWER:POSITIONING SENSOR:INTERMEDIATE TRANSFER:FIBER	1	1	X/O	Y			A		RM205083		V1502104	15070225
Andromeda-P1b	M238	201511		M2051734	M2051588	PLATE:LOWER:POSITIONING SENSOR:INTERMEDIATE TRANSFER:FIBER	1	1	X/O	Y			A		RM205083		V1502104	15070225
Andromeda-P1a	M205	201511		M2051440	M2051589	PLATE:UPPER:POSITIONING SENSOR:INTERMEDIATE TRANSFER:CING	1	1	X/O	Y			A		RM205083		V1502104	15070225
Andromeda-P1b	M238	201511		M2051440	M2051589	PLATE:UPPER:POSITIONING SENSOR:INTERMEDIATE TRANSFER:CING	1	1	X/O	Y			A		RM205083		V1502104	15070225
Andromeda-P1a	M205	201511		M2051503	M2051507	POSITIONING SENSOR:SCALE:INTERMEDIATE TRANSFER:P1:ASS'Y	1	1	X/O	Y							V1502195	15070880
Andromeda-P1b	M238	201511		M2051503	M2051507	POSITIONING SENSOR:SCALE:INTERMEDIATE TRANSFER:P1:ASS'Y	1	1	X/O	Y							V1502195	15070880
Andromeda-P1a	M205	201511			06230160E	SPRING PIN - 3X16MM	---	1		Y							V1503129	15100294
Andromeda-P1b	M238	201511			06230160E	SPRING PIN - 3X16MM	---	1		Y							V1503129	15100294
Andromeda-P1a	M205	201511		M2054268	M2054024	STRIPPER PLATE:ASS'Y	1	1	X/O	Y							V1502236	15070224
Andromeda-P1b	M238	201511		M2054268	M2054024	STRIPPER PLATE:ASS'Y	1	1	X/O	Y							V1502236	15070224
Andromeda-P1a	M205	201511		M2056509	M2056500	TRANSFER ROLLER:NO.2:ASS'Y	1	1	X/O	Y					Y		V1502811	15091328
Andromeda-P1b	M238	201511		M2056509	M2056500	TRANSFER ROLLER:NO.2:ASS'Y	1	1	X/O	Y					Y		V1502811	15091328
Andromeda-P1b	M205	201511		D7772788	D7772753	TRAY BOTTOM PLATE:AUXILIARY:SMALL:PEEN	1	1	X/O	Y			A		Y			
Andromeda-P1b	M238	201511		D7772788	D7772753	TRAY BOTTOM PLATE:AUXILIARY:SMALL:PEEN	1	1	X/O	Y			A		Y			



Part Change Information List

Date: January 5, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Andromeda-P1a	M205	201512			M2637396	DECAL:KEY:MULTI-LANGUAGE:OPERATION SUB-UNIT:CHN	---	1		Y					M205093		V1503169	
Andromeda-P1b	M238	201512			M2637396	DECAL:KEY:MULTI-LANGUAGE:OPERATION SUB-UNIT:CHN	---	1		Y					M205093		V1503169	
Andromeda-P1a	M205	201512		M2051703	M2051583	DOOR:LEFT FRONT:ASS'Y	1	1	X/O	Y			A		Y		V1502212	15070877
Andromeda-P1b	M238	201512		M2051703	M2051583	DOOR:LEFT FRONT:ASS'Y	1	1	X/O	Y			A		Y		V1502212	15070877
Andromeda-P1a	M205	201512			11071344	FUSE:FIH 250V 5A(TP-CR)	---	1		Y							V1503312	
Andromeda-P1b	M238	201512			11071344	FUSE:FIH 250V 5A(TP-CR)	---	1		Y							V1503312	
Andromeda-P1a	M205	201512		M2054407	M2053984	GUIDE PLATE:FUSING UNIT:FRONT:PEEN	1	1	X/O	Y							V1502887	15080497
Andromeda-P1b	M238	201512		M2054407	M2053984	GUIDE PLATE:FUSING UNIT:FRONT:PEEN	1	1	X/O	Y							V1502887	15080497
Andromeda-P1a	M205	201512		M2051631	M2051790	HINGE:DOOR:LEFT FRONT	1	1	X/O	Y			A		Y		V1502212	15070877
Andromeda-P1b	M238	201512		M2051631	M2051790	HINGE:DOOR:LEFT FRONT	1	1	X/O	Y			A		Y		V1502212	15070877
Andromeda-P1a	M205	201512		M2051624	M2051789	HINGE:DOOR:RIGHT FRONT	1	1	X/O	Y			A		Y		V1502212	15070877
Andromeda-P1b	M238	201512		M2051624	M2051789	HINGE:DOOR:RIGHT FRONT	1	1	X/O	Y			A		Y		V1502212	15070877
Andromeda-P1a	M205	201512		D0742684	D1942945	HOLDER:CAM:SHIFT	1	1	O/O	Y							V1502895	14091541
Andromeda-P1b	M238	201512		D0742684	D1942945	HOLDER:CAM:SHIFT	1	1	O/O	Y							V1502895	14091541
Andromeda-P1a	M205	201512		M2057235	M2056688	LINK:LEVER:PULL OUT	4	4	X/O	Y							V1503122	
Andromeda-P1b	M238	201512		M2057235	M2056688	LINK:LEVER:PULL OUT	4	4	X/O	Y							V1503122	
Andromeda-P1a	M205	201512			M2052730	SHEET:PTFE:COOLING	---	2		Y			A		Y		V1502957	15091461
Andromeda-P1b	M238	201512			M2052730	SHEET:PTFE:COOLING	---	2		Y			A		Y		V1502957	15091461
Andromeda-P1a	M205	201512		AA070091	AA070096	SLIDE RAIL:PULL OUT:FUSING UNIT	2	2	X/O	Y					Y		V1502887	15080497
Andromeda-P1b	M238	201512		AA070091	AA070096	SLIDE RAIL:PULL OUT:FUSING UNIT	2	2	X/O	Y					Y		V1502887	15080497
Andromeda-P1a	M205	201512			M2056698	SLIDER:PRESSURE:BELT TENSIONER	---	1		Y					Y		V1502812	
Andromeda-P1b	M238	201512			M2056698	SLIDER:PRESSURE:BELT TENSIONER	---	1		Y					Y		V1502812	
Andromeda-P1a	M205	201512		M2051628	M2051742	SUPPORTING PLATE:LEFT FRONT:DOOR:PEEN	1	1	X/O	Y			A		Y		V1502212	15070877
Andromeda-P1b	M238	201512		M2051628	M2051742	SUPPORTING PLATE:LEFT FRONT:DOOR:PEEN	1	1	X/O	Y			A		Y		V1502212	15070877
Andromeda-P1a	M205	201512		M2051640	M2051778	SUPPORTING PLATE:LEFT FRONT:DOOR:PEEN	1	1	X/O	Y			A		Y		V1502212	15070877
Andromeda-P1b	M238	201512		M2051640	M2051778	SUPPORTING PLATE:LEFT FRONT:DOOR:PEEN	1	1	X/O	Y			A		Y		V1502212	15070877
Andromeda-P1a	M205	201512		M2051621	M2051739	SUPPORTING PLATE:RIGHT FRONT:DOOR:PEEN	1	1	X/O	Y			A		Y		V1502212	15070877
Andromeda-P1b	M238	201512		M2051621	M2051739	SUPPORTING PLATE:RIGHT FRONT:DOOR:PEEN	1	1	X/O	Y			A		Y		V1502212	15070877
Andromeda-P1a	M205	201512		M2051637	M2051774	SUPPORTING PLATE:RIGHT FRONT:DOOR:PEEN	1	1	X/O	Y			A		Y		V1502212	15070877
Andromeda-P1b	M238	201512		M2051637	M2051774	SUPPORTING PLATE:RIGHT FRONT:DOOR:PEEN	1	1	X/O	Y			A		Y		V1502212	15070877



Part Change Information List

Date: Feburary 1, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Andromeda-P1a	M205	201601		D1792773	D1792793	ARM:TIMING ROLLER:FRONT	1	1	X/X	Y			A		Y		V1503337	15101356
Andromeda-P1b	M238	201601		D1792773	D1792793	ARM:TIMING ROLLER:FRONT	1	1	X/X	Y			A		Y		V1503337	15101356
Andromeda-P1a	M205	201601		D1792775	D1792795	ARM:TIMING ROLLER:INNER BACK	1	1	X/X	Y			A		Y		V1503337	15101356
Andromeda-P1b	M238	201601		D1792775	D1792795	ARM:TIMING ROLLER:INNER BACK	1	1	X/X	Y			A		Y		V1503337	15101356
Andromeda-P1a	M205	201601			M2055195	DECAL:POWER SOURCE:OFF:CN	---	1		Y					RM205093		V1503169	
Andromeda-P1b	M238	201601			M2055195	DECAL:POWER SOURCE:OFF:CN	---	1		Y					RM205093		V1503169	
Andromeda-P1a	M205	201601		M2055811	M2055818	HARNESS:COOLING UNIT:MOTOR:UPPER	1	1	X/O	Y			A		Y		V1502957	15091461
Andromeda-P1b	M238	201601		M2055811	M2055818	HARNESS:COOLING UNIT:MOTOR:UPPER	1	1	X/O	Y			A		Y		V1502957	15091461
Andromeda-P1a	M205	201601		M2055812	M2055819	HARNESS:COOLING UNIT:SENSOR:UPPER	1	1	X/O	Y			A		Y		V1502957	15091461
Andromeda-P1b	M238	201601		M2055812	M2055819	HARNESS:COOLING UNIT:SENSOR:UPPER	1	1	X/O	Y			A		Y		V1502957	15091461
Andromeda-P1a	M205	201601		M2056965	M2056968	OZONE FILTER:FUSING SUB-UNIT	1	1	O/O	Y							V1500796	15030020
Andromeda-P1b	M238	201601		M2056965	M2056968	OZONE FILTER:FUSING SUB-UNIT	1	1	O/O	Y							V1500796	15030020
Andromeda-P1a	M205	201601		M2054102	M2053977	ROLLER:POLISH:FLAT BELT-FUSING:ASS'Y	1	1	X/O	Y			A		Y		V1501845	15060036
Andromeda-P1b	M238	201601		M2054102	M2053977	ROLLER:POLISH:FLAT BELT-FUSING:ASS'Y	1	1	X/O	Y			A		Y		V1501845	15060036
Andromeda-P1a	M205	201601		D1792772	D1792792	SHAFT:ARM:REGISTRATION:TIMING	1	1	X/X	Y			A		Y		V1503337	15101356
Andromeda-P1b	M238	201601		D1792772	D1792792	SHAFT:ARM:REGISTRATION:TIMING	1	1	X/X	Y			A		Y		V1503337	15101356
Andromeda-P1a	M205	201601		M2056518	M2056697	SHAFT:ROLLER:BELT TENSIONER:TRANSFER/SEPARATION	1	1	X/O	Y			A		Y		V1502811	15091328
Andromeda-P1b	M238	201601		M2056518	M2056697	SHAFT:ROLLER:BELT TENSIONER:TRANSFER/SEPARATION	1	1	X/O	Y			A		Y		V1502811	15091328



Part Change Information List

Date: March 1, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Andromeda-P1a	M205	201602		M2053938	M2056549	BRUSH:APPLY:BELT CLEANING:ASS'Y	1	1	O/O	Y							V1502197	15070878
Andromeda-P1b	M238	201602		M2053938	M2056549	BRUSH:APPLY:BELT CLEANING:ASS'Y	1	1	O/O	Y							V1502197	15070878
Andromeda-P1a	M205	201602		M0774240		GRIP:FUSING UNIT:ASS'Y	2	1	O/O	Y							V1600413	
Andromeda-P1a	M205	201602		M2057388	M2057464	GUIDE PLATE:REGISTRATION:LEFT UPPER:ASS'Y	1	1	X/O	Y			A		Y		V1501583	15040876
Andromeda-P1b	M238	201602		M2057388	M2057464	GUIDE PLATE:REGISTRATION:LEFT UPPER:ASS'Y	1	1	X/O	Y			A		Y		V1501583	15040876
Andromeda-P1a	M205	201602		M2054101	M2053976	ROLLER:POLISH:FLAT BELT-FUSING:ASS'Y	1	1	X/O	Y			A		Y		V1501845	15060036
Andromeda-P1b	M238	201602		M2054101	M2053976	ROLLER:POLISH:FLAT BELT-FUSING:ASS'Y	1	1	X/O	Y			A		Y		V1501845	15060036



Part Change Information List

Date: April 7, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Andromeda-P1a	M205	201603		D1792792	D1792771	ARM:REGISTRATION:TIMING:ASS'Y	1	1	X/O	Y							V1600493	
Andromeda-P1b	M238	201603		D1792792	D1792771	ARM:REGISTRATION:TIMING:ASS'Y	1	1	X/O	Y							V1600493	
Andromeda-P1a	M205	201603		D1792793	D1792771	ARM:REGISTRATION:TIMING:ASS'Y	1	1	X/O	Y							V1600493	
Andromeda-P1b	M238	201603		D1792793	D1792771	ARM:REGISTRATION:TIMING:ASS'Y	1	1	X/O	Y							V1600493	
Andromeda-P1a	M205	201603		D1792795	D1792771	ARM:REGISTRATION:TIMING:ASS'Y	1	1	X/O	Y							V1600493	
Andromeda-P1b	M238	201603		D1792795	D1792771	ARM:REGISTRATION:TIMING:ASS'Y	1	1	X/O	Y							V1600493	
Andromeda-P1a	M205	201603			D1365978	BRACKET:HDD	---	1		Y							V1600135	
Andromeda-P1b	M238	201603			D1365978	BRACKET:HDD	---	1		Y							V1600135	
Andromeda-P1a	M205	201603			M2053083	ENTRANCE SEAL:FRONT:DEVELOPMENT	---	1		Y					Y		V1503702	
Andromeda-P1b	M238	201603			M2053083	ENTRANCE SEAL:FRONT:DEVELOPMENT	---	1		Y					Y		V1503702	
Andromeda-P1a	M205	201603			M2053083	ENTRANCE SEAL:FRONT:DEVELOPMENT	---	1		Y					Y		V1600054	
Andromeda-P1b	M238	201603			M2053083	ENTRANCE SEAL:FRONT:DEVELOPMENT	---	1		Y					Y		V1600054	
Andromeda-P1a	M205	201603			M2053084	ENTRANCE SEAL:REAR:DEVELOPMENT	---	1		Y					Y		V1503702	
Andromeda-P1b	M238	201603			M2053084	ENTRANCE SEAL:REAR:DEVELOPMENT	---	1		Y					Y		V1503702	
Andromeda-P1a	M205	201603			M2053084	ENTRANCE SEAL:REAR:DEVELOPMENT	---	1		Y					Y		V1600054	
Andromeda-P1b	M238	201603			M2053084	ENTRANCE SEAL:REAR:DEVELOPMENT	---	1		Y					Y		V1600054	
Andromeda-P1a	M205	201603		M2055768	M2055777	HARNESS:IOB2:MOTOR:(3)	1	1	X/O	Y							V1500880	15030901
Andromeda-P1b	M238	201603		M2055768	M2055777	HARNESS:IOB2:MOTOR:(3)	1	1	X/O	Y							V1500880	15030901
Andromeda-P1b	M238	201603		D1245298	D2235308	HDD:320GB:MN500S-2:WD3200LUCT	1	1	O/O	Y							V1600080	16010186
Andromeda-P1a	M205	201603		D1245298	D2235308	HDD:320GB:MN500S-2:WD3200LUCT	1	1	O/O	Y							V1600080	16010186
Andromeda-P1a	M205	201603			M2051353	HOLDER:ENCODER:ASS'Y	---	1		Y							V1600123	
Andromeda-P1b	M238	201603			M2051353	HOLDER:ENCODER:ASS'Y	---	1		Y							V1600123	
Andromeda-P1a	M205	201603		D7772696	D7772659	PLATE:PAPER:GUIDE:SIDE FENCE	1	1	O/O	Y							V1503230	15110363
Andromeda-P1b	M238	201603		D7772696	D7772659	PLATE:PAPER:GUIDE:SIDE FENCE	1	1	O/O	Y							V1503230	15110363



Part Change Information List

Date: April 28, 2016

[illegible]



Part Change Information List

Date: April 28, 2016

[illegible]



Part Change Information List

Date: July 1, 2016

[illegible]



Part Change Information List

Date: July 1, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Andromeda-P1a	M205	201607			7403206	BALL BEARING - 6X19X6	---	4		Y			A	X/O	Y		V1602352	16060412
Andromeda-P1b	M238	201607			7403206	BALL BEARING - 6X19X6	---	4		Y			A	X/O	Y		V1602352	16060412
Andromeda-P1a	M205	201607		AX660013	AX660017	FAN:BLOWER:DC24V	3	3	X/O	Y							V1602230	16061114
Andromeda-P1b	M238	201607		AX660013	AX660017	FAN:BLOWER:DC24V	3	3	X/O	Y							V1602230	16061114
Andromeda-P1a	M205	201607		AX660013	AX660017	FAN:BLOWER:DC24V	3	3	X/O	Y							V1602231	
Andromeda-P1b	M238	201607		AX660013	AX660017	FAN:BLOWER:DC24V	3	3	X/O	Y							V1602231	
Andromeda-P1a	M205	201607		M2052480	M2052495	PAPER TRAY:ASS'Y	1	1	O/O	Y							V1600428	16011150
Andromeda-P1b	M238	201607		M2052480	M2052495	PAPER TRAY:ASS'Y	1	1	O/O	Y							V1600428	16011150
Andromeda-P1a	M205	201607		D1795730	D2445730	PCB:DCSW	1	1	O/O	Y							V1600604	16021276
Andromeda-P1b	M238	201607		D1795730	D2445730	PCB:DCSW	1	1	O/O	Y							V1600604	16021276



Part Change Information List

Date: July 1, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Andromeda-P1a	M205	201608			G1781268	ANTISTATIC BRUSH:DRUM	1	4		Y							V1602813	
Andromeda-P1b	M238	201608			G1781268	ANTISTATIC BRUSH:DRUM	1	4		Y							V1602813	
Andromeda-P1b	M238	201608		M2056150	M2056151	CABLE:DFE_DTU_CABLE	1	2	O/O	Y							V1600437	16010717
Andromeda-P1a	M205	201608			D0747261	LIQUID COOLING:PT:ASS'Y	1	1	O/O	Y							V1602559	
Andromeda-P1b	M238	201608			D0747261	LIQUID COOLING:PT:ASS'Y	1	1	O/O	Y							V1602559	
Andromeda-P1a	M205	201608		AZ240263	AZ240305	POWER SUPPLY UNIT:AN-P1:ECO:200V	1	1	X/O	Y							V1600274	16010968
Andromeda-P1b	M238	201608		AZ240263	AZ240305	POWER SUPPLY UNIT:AN-P1:ECO:200V	1	1	X/O	Y							V1600274	16010968



Part Change Information List

Date: November 2, 2016

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Part Change Information List

Date: November 2, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Andromeda-P1a	M205	201611			M2053910		---	2	O/O	Y							V1602909	
Andromeda-P1b	M238	201611			M2053910		---	2	O/O	Y							V1602909	
Andromeda-P1a	M205	201611		D7771170	D7771194	BLOWER:SEAL:ADHESION	2	2	X/O	Y							V1602635	16071059
Andromeda-P1b	M238	201611		D7771170	D7771194	BLOWER:SEAL:ADHESION	1	1	X/O	Y							V1602635	16071059
Andromeda-P1a	M205	201611		M2054457	M2054196	BRACKET:CAM:SHAFT:ASS'Y	1	1	X/O	Y							V1603030	16090152
Andromeda-P1b	M238	201611		M2054457	M2054196	BRACKET:CAM:SHAFT:ASS'Y	1	1	X/O	Y							V1603030	16090152
Andromeda-P1a	M205	201611		M2056132	M2056133	PCB:DTU	1	1	O/O	Y							V1603031	16090153
Andromeda-P1b	M238	201611		M2056132	M2056133	PCB:DTU	1	1	O/O	Y							V1603031	16090153



Part Change Information List

Date: January 6, 2017

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Part Change Information List

Date: February 2, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Andromeda-P1a	M205	201701		M2053500	M2053501	CLEANING UNIT:ANDROMEDA:ASS'Y	4	4	O/O	Y							V1601662	16041739
Andromeda-P1b	M238	201701		M2053500	M2053501	CLEANING UNIT:ANDROMEDA:ASS'Y	4	4	O/O	Y							V1601662	16041739
Andromeda-P1b	M205	201701		M2051902	M2051922	OPERATION PANEL:ASS'Y	1	1	O/O	Y							V1500563	15020827
Andromeda-P1a	M205	201701		M2056133	M2056134	PCB:DTU	1	1	X/O	Y					Y		V1603996	16120596
Andromeda-P1b	M238	201701		M2056133	M2056134	PCB:DTU	1	1	X/O	Y					Y		V1603996	16120596
Andromeda-P1a	M205	201701			03603035N	SCREW:M3X35	---	2		Y							V1604000	
Andromeda-P1b	M238	201701			03603035N	SCREW:M3X35	---	2		Y							V1604000	
Andromeda-P1a	M205	201701			D0745101	SD-CARD-NICE:REGI2:ASS'Y	---	1	O/O	Y							V1603921	16111170
Andromeda-P1b	M238	201701			D0745101	SD-CARD-NICE:REGI2:ASS'Y	---	1	O/O	Y							V1603921	16111170
Andromeda-P1b	M238	201701		M2051902	M2051922	OPERATION PANEL:ASS'Y	1	1	O/O	Y							V1500563	15020827



Part Change Information List

Date: March 3, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Andromeda-P1a	M205	201702			M2053702		---	1	O/O	Y					Y		V1602970	
Andromeda-P1b	M238	201702			M2053702		---	1	O/O	Y					Y		V1602970	
Andromeda-P1b	M238	201702			M2051315		---	4	O/O	Y							V1700137	
Andromeda-P1a	M205	201702			M2051525		---	4	O/O	Y							V1700137	
Andromeda-P1b	M238	201702			M2051525		---	4	O/O	Y							V1700137	
Andromeda-P1a	M205	201702			M2051315		---	4	O/O	Y							V1700137	
Andromeda-P1a	M205	201702		D7772919		COLLAR:BASE	2	---	X/O	Y							V1602352	16060412
Andromeda-P1b	M238	201702		D7772919		COLLAR:BASE	2	---	X/O	Y							V1602352	16060412
Andromeda-P1a	M205	201702		D7772986	D7772576	DUCT:SIDE:BLOWER:REAR:ASS'Y	1	1	X/O	Y							V1602635	16071059
Andromeda-P1b	M238	201702		D7772986	D7772576	DUCT:SIDE:BLOWER:REAR:ASS'Y	1	1	X/O	Y							V1602635	16071059
Andromeda-P1a	M205	201702		D7772981	D7772571	DUCT:SIDE:BLOWER:SUB-ASS'Y	1	1	X/O	Y							V1602635	16071059
Andromeda-P1b	M238	201702		D7772981	D7772571	DUCT:SIDE:BLOWER:SUB-ASS'Y	1	1	X/O	Y							V1602635	16071059
Andromeda-P1a	M205	201702		M2053085		FILTER:DEVELOPMENT	1	4	O/O	Y							V1700202	
Andromeda-P1b	M238	201702		M2053085		FILTER:DEVELOPMENT	1	4	O/O	Y							V1700202	
Andromeda-P1a	M205	201702			M2057850	LIQUID COOLING:ASS'Y	---	1	O/O	Y					Y		V1602558	16060828
Andromeda-P1b	M238	201702			M2057850	LIQUID COOLING:ASS'Y	---	1	O/O	Y					Y		V1602558	16060828

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Andromeda-P1a	M205	201703			D7773020	BRACKET-DAMPER:GEAR:PLATE	---	1		Y			A		RM205186		V1603984	16120652
Andromeda-P1b	M238	201703			D7773020	BRACKET-DAMPER:GEAR:PLATE	---	1		Y			A		RM205186		V1603984	16120652
Andromeda-P1a	M205	201703		D7772943	D7773013	BRACKET-DAMPER:PEEN	1	1	X/O	Y			A		RM205186		V1603984	16120652
Andromeda-P1b	M238	201703		D7772943	D7773013	BRACKET-DAMPER:PEEN	1	1	X/O	Y			A		RM205186		V1603984	16120652
Andromeda-P1a	M205	201703		D7772943	D7773013	BRACKET-DAMPER:PEEN	1	1	X/O	Y			A		RM205186		V1603987	
Andromeda-P1b	M238	201703		D7772943	D7773013	BRACKET-DAMPER:PEEN	1	1	X/O	Y			A		RM205186		V1603987	
Andromeda-P1a	M205	201703		D7772947	D7773018	BRACKET:GEAR:PEEN	1	1	X/O	Y			A		RM205186		V1603984	16120652
Andromeda-P1b	M238	201703		D7772947	D7773018	BRACKET:GEAR:PEEN	1	1	X/O	Y			A		RM205186		V1603984	16120652
Andromeda-P1a	M205	201703		D7772947	D7773018	BRACKET:GEAR:PEEN	1	1	X/O	Y			A		RM205186		V1603987	
Andromeda-P1b	M238	201703		D7772947	D7773018	BRACKET:GEAR:PEEN	1	1	X/O	Y			A		RM205186		V1603987	
Andromeda-P1a	M205	201703		M2054419	M2053966	BRACKET:GEAR:SWIVEL	1	1	X/O	Y			A		RM205190		V1603463	16100923
Andromeda-P1b	M238	201703		M2054419	M2053966	BRACKET:GEAR:SWIVEL	1	1	X/O	Y			A		RM205190		V1603463	16100923
Andromeda-P1a	M205	201703		M2054419	M2053966	BRACKET:GEAR:SWIVEL	1	1	X/O	Y			A		RM205190		V1603474	
Andromeda-P1b	M238	201703		M2054419	M2053966	BRACKET:GEAR:SWIVEL	1	1	X/O	Y			A		RM205190		V1603474	
Andromeda-P1a	M205	201703		M2054248	M2053987	COVER:PAPER EXIT SUB-UNIT:UPPER:ASSY	1	1	O/O	Y							V1603462	16100920
Andromeda-P1b	M238	201703		M2054248	M2053987	COVER:PAPER EXIT SUB-UNIT:UPPER:ASSY	1	1	O/O	Y							V1603462	16100920
Andromeda-P1a	M205	201703		M2051583	M2051703	DOOR:LEFT FRONT:ASSY	1	1	O/O	Y							V1603427	
Andromeda-P1b	M238	201703		M2051583	M2051703	DOOR:LEFT FRONT:ASSY	1	1	O/O	Y							V1603427	
Andromeda-P1a	M205	201703			M2052739	HOLDER:TENSION:LIQUID COOLING:PEEN	---	2	O/O	Y							V1700014	
Andromeda-P1b	M238	201703			M2052739	HOLDER:TENSION:LIQUID COOLING:PEEN	---	2	O/O	Y							V1700014	
Andromeda-P1a	M205	201703			D1792467	LEVER:POSITIONING:CLEANING	---	4	O/O	Y							V1700207	
Andromeda-P1b	M238	201703			D1792467	LEVER:POSITIONING:CLEANING	---	4	O/O	Y							V1700207	
Andromeda-P1a	M205	201703		M2056133	M2056134	PCB:DTU	1	1	X/O	Y							V1603997	
Andromeda-P1b	M238	201703		M2056133	M2056134	PCB:DTU	1	1	X/O	Y							V1603997	
Andromeda-P1a	M205	201703			M2053968	SCREW:COUPLING:GEAR	---	1		Y			A		RM205190		V1603463	16100923
Andromeda-P1b	M238	201703			M2053968	SCREW:COUPLING:GEAR	---	1		Y			A		RM205190		V1603463	16100923
Andromeda-P1a	M205	201703		M2054296	M2053967	SHAFT:IDLER:SWIVEL	1	1	X/O	Y			A		RM205190		V1603463	16100923
Andromeda-P1b	M238	201703		M2054296	M2053967	SHAFT:IDLER:SWIVEL	1	1	X/O	Y			A		RM205190		V1603463	16100923
Andromeda-P1a	M205	201703		M2054296	M2053967	SHAFT:IDLER:SWIVEL	1	1	X/O	Y			A		RM205190		V1603474	
Andromeda-P1b	M238	201703		M2054296	M2053967	SHAFT:IDLER:SWIVEL	1	1	X/O	Y			A		RM205190		V1603474	
Andromeda-P1a	M205	201703			M2053965	SUPPORTING PLATE:GEAR:IDLER	---	1		Y			A		RM205190		V1603463	16100923
Andromeda-P1b	M238	201703			M2053965	SUPPORTING PLATE:GEAR:IDLER	---	1		Y			A		RM205190		V1603463	16100923
Andromeda-P1a	M205	201703		M2057312	M2057400	TRANSPORT UNIT:REGISTRATION:PULL OUT:ASSY	1	1	O/O	Y							V1602894	15111174
Andromeda-P1b	M238	201703		M2057312	M2057400	TRANSPORT UNIT:REGISTRATION:PULL OUT:ASSY	1	1	O/O	Y							V1602894	15111174
Andromeda-P1a	M205	201703		M2057310	M2057312	TRANSPORT UNIT:REGISTRATION:PULL OUT:ASSY	1	1	O/O	Y							V1602882	15110033
Andromeda-P1b	M238	201703		M2057310	M2057312	TRANSPORT UNIT:REGISTRATION:PULL OUT:ASSY	1	1	O/O	Y							V1602882	15110033



Part Change Information List

Date: May 12, 2017

[illegible]



Part Change Information List

Date: June 5, 2017

[illegible]



Part Change Information List

Date: July 5, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Andromeda-P1a	M205	201706			D7772634	HOOK:WIRE:FRONT		2		Y							V1700690	
Andromeda-P1b	M238	201706			D7772634	HOOK:WIRE:FRONT		2		Y							V1700690	
Andromeda-P1a	M205	201706		M2057850	M2057791	LIQUID COOLING:ASS'Y	1	1	O/O	Y							V1700133	17010498
Andromeda-P1b	M238	201706		M2057850	M2057791	LIQUID COOLING:ASS'Y	1	1	O/O	Y							V1700133	17010498
Andromeda-P1a	M205	201706		M2052705	M2057796	ROLLER:TENSION:BELT:MAIN:ASS'Y	2	2	O/O	Y							V1700133	17010498
Andromeda-P1b	M238	201706		M2052705	M2057796	ROLLER:TENSION:BELT:MAIN:ASS'Y	2	2	O/O	Y							V1700133	17010498
Andromeda-P1a	M205	201706		M2053968	M2053969	SCREW:COUPLING:GEAR	1	1	X/O	Y							V1700671	17031261
Andromeda-P1b	M238	201706		M2053968	M2053969	SCREW:COUPLING:GEAR	1	1	X/O	Y							V1700671	17031261



Part Change Information List

Date: September 1, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Andromeda-P1a	M205	201707			M2057466	DUCT:SHIFT:CIS	0	1		Y			A	X/O		Set with D2702636	V1700892	
Andromeda-P1b	M238	201707			M2057466	DUCT:SHIFT:CIS	0	1		Y			A	X/O		Set with D2702636	V1700892	
Andromeda-P1a	M205	201707		M2056695	M2056790	FLAT BELT-TRANSFER:ASS'Y	1	1	O/O	Y							V1700698	17040329
Andromeda-P1b	M238	201707		M2056695	M2056790	FLAT BELT-TRANSFER:ASS'Y	1	1	O/O	Y							V1700698	17040329
Andromeda-P1b	M238	201707		D1792636	D2702636	GUIDE PLATE:SHIFT:REGISTRATION:LOWER	1	1	X/O	Y			A	X/O		Set with M2057466	V1602661	16070652
Andromeda-P1a	M205	201707		B2346191	M2056191	HEAT SINK:HEATER:LOWER:ASS'Y	1	1	O/O	Y							V1603638	16110224
Andromeda-P1b	M238	201707		B2346191	M2056191	HEAT SINK:HEATER:LOWER:ASS'Y	1	1	O/O	Y							V1603638	16110224
Andromeda-P1a	M205	201707		M2053648	M2053647	HOLDER:BEARING:APPLY:ASS'Y	4	4	X/O	Y							V1701164	
Andromeda-P1b	M238	201707		M2053648	M2053647	HOLDER:BEARING:APPLY:ASS'Y	4	4	X/O	Y							V1701164	
Andromeda-P1a	M205	201707			M2053662	SEAL:APPLY:FRONT	0	4		Y					RM205194		V1700780	
Andromeda-P1b	M238	201707			M2053662	SEAL:APPLY:FRONT	0	4		Y					RM205194		V1700780	
Andromeda-P1a	M205	201707			M2053663	SEAL:APPLY:REAR	0	4		Y					RM205194		V1700780	
Andromeda-P1b	M238	201707			M2053663	SEAL:APPLY:REAR	0	4		Y					RM205194		V1700780	
Andromeda-P1a	M205	201707			M2053585	SEAL:CLEANING BLADE:FRONT	0	4		Y					RM205194		V1700760	
Andromeda-P1b	M238	201707			M2053585	SEAL:CLEANING BLADE:FRONT	0	4		Y					RM205194		V1700760	
Andromeda-P1a	M205	201707			M2053586	SEAL:CLEANING BLADE:REAR	0	4		Y					RM205194		V1700760	
Andromeda-P1b	M238	201707			M2053586	SEAL:CLEANING BLADE:REAR	0	4		Y					RM205194		V1700760	



Part Change Information List

Date: September 1, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Andromeda-P1a	M205	201708		M2054245	M2053960	GUIDE PLATE:FUSING EXIT:UPPER:ASS'Y	1	1	O/O	Y							V1501789	15060147
Andromeda-P1b	M238	201708		M2054245	M2053960	GUIDE PLATE:FUSING EXIT:UPPER:ASS'Y	1	1	O/O	Y							V1501789	15060147
Andromeda-P1a	M205	201708			M2052406	HOLDER:ELECTRIC POTENTIAL SENSOR	0	4		Y							V1701093	
Andromeda-P1b	M238	201708			M2052406	HOLDER:ELECTRIC POTENTIAL SENSOR	0	4		Y							V1701093	
Andromeda-P1a	M205	201708		AW020198	GW020022	PHOTOINTERRUPTOR:LG2A24BL1	21	2	O/O	Y							V1701427	17080017
Andromeda-P1b	M238	201708		AW020198	GW020022	PHOTOINTERRUPTOR:LG2A24BL1	21	2	O/O	Y							V1701427	17080017
Andromeda-P1a	M205	201708			M2056936	TANK:LIQUID COOLING-SUB-ASS'Y	0	1		Y							V1701094	
Andromeda-P1b	M238	201708			M2056936	TANK:LIQUID COOLING-SUB-ASS'Y	0	1		Y							V1701094	
Andromeda-P1a	M205	201708		04514008N	04544008N	TAPPING SCREW:ROUND POINT:4X8	706	55	X/O	Y							V1701269	17070460
Andromeda-P1b	M238	201708		04514008N		TAPPING SCREW:ROUND POINT:4X8	706	55	X/O	Y							V1701269	17070460



Part Change Information List

Date: October 2, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Andromeda-P1a	M205	201709		M2052821	AX060476	DC BRUSHLESS MOTOR:33W	1	1	O/O	Y							V1701230	15110333
Andromeda-P1b	M238	201709		M2052821	AX060476	DC BRUSHLESS MOTOR:33W	1	1	O/O	Y							V1701230	15110333
Andromeda-P1a	M205	201709			D1793055	SEAL:CASE:FRONT:DEVELOPMENT	0	4		Y					RM205198		V1700807	
Andromeda-P1b	M238	201709			D1793055	SEAL:CASE:FRONT:DEVELOPMENT	0	4		Y					RM205198		V1700807	
Andromeda-P1a	M205	201709			M0773480	SEAL:CASE:REAR:DEVELOPMENT UNIT	0	4		Y					RM205198		V1700807	
Andromeda-P1b	M238	201709			M0773480	SEAL:CASE:REAR:DEVELOPMENT UNIT	0	4		Y					RM205198		V1700807	
Andromeda-P1a	M205	201709			M0773390	SEAL:DRUM:FRONT	0	4		Y					RM205198		V1700807	
Andromeda-P1b	M238	201709			M0773390	SEAL:DRUM:FRONT	0	4		Y					RM205198		V1700807	
Andromeda-P1a	M205	201709			M2053379	SEAL:DRUM:REAR	0	4		Y					RM205198		V1700807	
Andromeda-P1b	M238	201709			M2053379	SEAL:DRUM:REAR	0	4		Y					RM205198		V1700807	
Andromeda-P1a	M205	201709		M2057328	D1792727	SHAFT:TIMING ROLLER-REGISTRATION-DRIVEN	1	1	O/O	Y							V1503337	15101356
Andromeda-P1b	M238	201709		M2057328	D1792727	SHAFT:TIMING ROLLER-REGISTRATION-DRIVEN	1	1	O/O	Y							V1503337	15101356



Part Change Information List

Date: November 2, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Andromeda-P1a	M205	201710		D0396137	D1941496	ENCODER:ASS'Y	1	1	O/O	Y							V1701802	17081307
Andromeda-P1b	M238	201710		D0396137	D1941496	ENCODER:ASS'Y	1	1	O/O	Y							V1701802	17081307
Andromeda-P1a	M205	201710		M2054247		GUIDE:FUSING EXIT-UPPER	11	0	X/O	Y							V1501873	
Andromeda-P1b	M238	201710		M2054247		GUIDE:FUSING EXIT-UPPER	11	0	X/O	Y							V1501873	
Andromeda-P1a	M205	201710		M2053168	M0813168	INNER COVER:TONER BANK	4	4	O/O	Y							V1701083	17060887
Andromeda-P1b	M238	201710		M2053168	M0813168	INNER COVER:TONER BANK	4	4	O/O	Y							V1701083	17060887
Andromeda-P1a	M205	201710		M2052702	M0817710	ROLLER:DRIVE-BELT:P2:PRESS FIT	2	2	O/O	Y							V1701426	17071834
Andromeda-P1b	M238	201710		M2052702	M0817710	ROLLER:DRIVE-BELT:P2:PRESS FIT	2	2	O/O	Y							V1701426	17071834
Andromeda-P1a	M205	201710			M2053999	STRIPPER PAWLS:SERVICE PARTS	0	1		Y					RM205197		V1701158	17061561



Part Change Information List

Date: November 2, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Andromeda-P1a	M205	201711		G1786973	M0816573	COLLECTION BOTTLE:TONER RECYCLING-ASSY	-	1	1	O/O	Y						V1700935	17051040
Andromeda-P1b	M238	201711		G1786973	M0816573	COLLECTION BOTTLE:TONER RECYCLING-ASSY	-	1	1	O/O	Y						V1700935	17051040
Andromeda-P1a	M238	201711		0	M2056291	FRAME:TENSION/INTERMEDIATE TRANSFER-WELDING	-		1	Y							V1701632	
Andromeda-P1b	M238	201711			M2056291	FRAME:TENSION/INTERMEDIATE TRANSFER-WELDING	-		1	Y							V1701632	
Andromeda-P1a	M205	201711		D1055899	D1055898	HOLDER:TEMPERATURE & HUMIDITY SENSOR	-	1	1	X/O	Y						V1700400	17021381
Andromeda-P1b	M238	201711		D1055899	D1055898	HOLDER:TEMPERATURE & HUMIDITY SENSOR	-	1	1	X/O	Y						V1700400	17021381
Andromeda-P1a	M205	201711			M2051358	HOUSING:DRIVE:INTERMEDIATE TRANSFER-ASSY	-		1	Y							V1700372	
Andromeda-P1b	M238	201711			M2051358	HOUSING:DRIVE:INTERMEDIATE TRANSFER-ASSY	-		1	Y							V1700372	
Andromeda-P1a	M205	201711		0	D1792627	SIDE PLATE:SHIFT-REGISTRATION REAR-PEEN	-		1	Y							V1701656	
Andromeda-P1b	M238	201711		0	D1792627	SIDE PLATE:SHIFT-REGISTRATION REAR-PEEN	-		1	Y							V1701656	
Andromeda-P1a	M205	201711		0	M2054085	STOPPER-STRIPPER PLATE:FRONT	-		1	Y							V1701633	
Andromeda-P1b	M238	201711		0	M2054085	STOPPER-STRIPPER PLATE:FRONT	-		1	Y							V1701633	
Andromeda-P1a	M205	201711			M2056708	TONER RECYCLING SUB-UNIT:HORIZONTAL TRANSPORT-LOWER-ASSY	-	1	1	O/O	Y						V1700697	17040276
Andromeda-P1b	M238	201711			M2056708	TONER RECYCLING SUB-UNIT:HORIZONTAL TRANSPORT-LOWER-ASSY	-	1	1	O/O	Y						V1700697	17040276



Part Change Information List

Date: December 27, 2017

[illegible]



Part Change Information List

Date: February 1, 2018

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Andromeda-P1a	M205	201801		D0743898	D0A53898	BRACKET:POSITIONING SENSOR:SLACK PREVENTION	2	2	O/O	Y							V1701885	17091851
Andromeda-P1b	M238	201801		D0743898	D0A53898	BRACKET:POSITIONING SENSOR:SLACK PREVENTION	2	2	O/O	Y							V1701885	17091851
Andromeda-P1a	M205	201801		D0746390	D0746390	LEVER:TENSION:ROLLER:FRONT	0	1	Y	Y							V1701990	
Andromeda-P1b	M238	201801		D0746390	D0746390	LEVER:TENSION:ROLLER:FRONT	0	1	Y	Y							V1701990	
Andromeda-P1a	M205	201801		D0746394	D0746394	LEVER:TENSION:ROLLER:REAR	0	1	Y	Y							V1701990	
Andromeda-P1b	M238	201801		D0746394	D0746394	LEVER:TENSION:ROLLER:REAR	0	1	Y	Y							V1701990	
Andromeda-P1a	M205	201801		M2053790	M2053790	MECHANICAL DRIVE SECTION:CLEANING UNIT:FRONT:ASS'Y	0	1	Y	Y							V1701593	
Andromeda-P1b	M238	201801		M2053790	M2053790	MECHANICAL DRIVE SECTION:CLEANING UNIT:FRONT:ASS'Y	0	1	Y	Y							V1701593	
Andromeda-P1a	M205	201801		M2054060	M2053990	PAD:SEPARATION SUB-UNIT:AUXILIARY:ASS'Y	1	1	O/O	Y							V1604044	16121058
Andromeda-P1b	M238	201801		M2054060	M2053990	PAD:SEPARATION SUB-UNIT:AUXILIARY:ASS'Y	1	1	O/O	Y							V1604044	16121058
Andromeda-P1a	M205	201801		M2053990	M2053993	PAD:SEPARATION SUB-UNIT:AUXILIARY:ASS'Y	1	1	O/O	Y							V1700699	17040209
Andromeda-P1b	M238	201801		M2053990	M2053993	PAD:SEPARATION SUB-UNIT:AUXILIARY:ASS'Y	1	1	O/O	Y							V1700699	17040209
Andromeda-P1a	M205	201801		C5922233	GA043018	SYNCHRONOUS BELT:B100S2M190	2	1	X/O	Y							V1702057	17100857
Andromeda-P1b	M238	201801		C5922233	GA043018	SYNCHRONOUS BELT:B100S2M190	2	1	X/O	Y							V1702057	17100857



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Date: March 1, 2018

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Andromeda-P1a	M205	201802		M2051586	M2051572	DOOR:FRONT RIGHT-FUSING SECTION:ASS'Y	1	1	O/O	Y							V1603509	0
Andromeda-P1b	M238	201802		M2051586	M2051572	DOOR:FRONT RIGHT-FUSING SECTION:ASS'Y	1	1	O/O	Y							V1603509	0
Andromeda-P1a	M205	201802		M2054258	M0B14250	FRAME:SIDE PLATE:UPPER REAR:PEEN	1	1	X/O	Y							V1702133	17101490
Andromeda-P1b	M238	201802		M2054258	M0B14250	FRAME:SIDE PLATE:UPPER REAR:PEEN	1	1	X/O	Y							V1702133	17101490
Andromeda-P1a	M205	201802		M2054021	M2054009	FUSING UNIT:EU:ASS'Y	1	1	O/O	Y							V1700671	17031261
Andromeda-P1b	M238	201802		M2054021	M2054009	FUSING UNIT:EU:ASS'Y	1	1	O/O	Y							V1700671	17031261
Andromeda-P1a	M205	201802		AG070515	AG070513	MAGNET CATCH	2	2	O/O	Y							V1800086	18010749
Andromeda-P1b	M238	201802		AG070515	AG070513	MAGNET CATCH	2	2	O/O	Y							V1800086	18010749
Andromeda-P1a	M205	201802		M2053109	M2053119	TONER BANK:KANAN:ASS'Y	4	4	X/O	Y							V1701808	17081616
Andromeda-P1b	M238	201802		M2053109	M2053119	TONER BANK:KANAN:ASS'Y	4	4	X/O	Y							V1701808	17081616
Andromeda-P1a	M205	201802		M2053108	M2053109	TONER BANK:KANAN:ASS'Y	4	4	O/O	Y							V1701083	17060887
Andromeda-P1b	M238	201802		M2053108	M2053109	TONER BANK:KANAN:ASS'Y	4	4	O/O	Y							V1701083	17060887



Part Change Information List

Date: April 2, 2018

[illegible]

201805 **Part Change Information List**

Date: June 5, 2018

	Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
	Andromeda-P1a	M205	201805		M2053652	M0813652	BLADE:APPLY:ASS'Y	4	4	X/O	Y							V1702152	17101520
	Andromeda-P1b	M238	201805		M2053652	M0813652	BLADE:APPLY:ASS'Y	4	4	X/O	Y							V1702152	17101520
	Andromeda-P1a	M205	201805			M2054077	BRACKET:BELT TENSION:FRONT	1	1		Y							V1702436	
	Andromeda-P1b	M238	201805			M2054077	BRACKET:BELT TENSION:FRONT	1	1		Y							V1702436	
	Andromeda-P1a	M205	201805			M2054084	BRACKET:BELT TENSION:REAR	1	1		Y							V1702436	
	Andromeda-P1b	M238	201805			M2054084	BRACKET:BELT TENSION:REAR	1	1		Y							V1702436	
	Andromeda-P1a	M205	201805		D7771458	D7771440	BRACKET:DAMPER	2	2	X/O	Y							V1701568	17081194
	Andromeda-P1a	M205	201805		D7771459	D7771445	BRACKET:DAMPER	2	2	X/O	Y							V1701568	17081194
	Andromeda-P1b	M238	201805		D7771458	D7771440	BRACKET:DAMPER	2	2	X/O	Y							V1701568	17081194
	Andromeda-P1b	M238	201805		D7771459	D7771445	BRACKET:DAMPER	2	2	X/O	Y							V1701568	17081194
	Andromeda-P1a	M205	201805		D7771465	D7771445	BRACKET:DAMPER:SUPPORT	2	2	X/O	Y							V1701568	17081194
	Andromeda-P1a	M205	201805		D7771465	D7771440	BRACKET:DAMPER:SUPPORT	2	2	X/O	Y							V1701568	17081194
	Andromeda-P1b	M238	201805		D7771465	D7771445	BRACKET:DAMPER:SUPPORT	2	2	X/O	Y							V1701568	17081194
	Andromeda-P1b	M238	201805		D7771465	D7771440	BRACKET:DAMPER:SUPPORT	2	2	X/O	Y							V1701568	17081194
	Andromeda-P1a	M205	201805		D7771462	D7771445	BRACKET:DAMPER:SUPPORT:LARGE	2	2	X/O	Y							V1701568	17081194
	Andromeda-P1a	M205	201805		D7771462	D7771440	BRACKET:DAMPER:SUPPORT:LARGE	2	2	X/O	Y							V1701568	17081194
	Andromeda-P1b	M238	201805		D7771462	D7771445	BRACKET:DAMPER:SUPPORT:LARGE	2	2	X/O	Y							V1701568	17081194
	Andromeda-P1b	M238	201805		D7771462	D7771440	BRACKET:DAMPER:SUPPORT:LARGE	2	2	X/O	Y							V1701568	17081194
	Andromeda-P1a	M205	201805			M0814110	DECAL:H-TEMP WARNING:GRIP:WEB	1	1		Y							V1701876	17091845
	Andromeda-P1b	M238	201805			M0814110	DECAL:H-TEMP WARNING:GRIP:WEB	1	1		Y							V1701876	17091845
	Andromeda-P1a	M205	201805			M0814120	DECAL:PULL OUT:FIBER:H-TEMP WARNING	1	1		Y							V1701884	17091848
	Andromeda-P1b	M238	201805			M0814120	DECAL:PULL OUT:FIBER:H-TEMP WARNING	1	1		Y							V1701884	17091848
	Andromeda-P1	M205	201805		M2055861	M2055796	HARNESSES:DB:REVERSE EXIT:CONNECTING:(2)	0	1	X/O	Y							V1403944	
	Andromeda-P1	M238	201805		M2055861	M2055796	HARNESSES:DB:REVERSE EXIT:CONNECTING:(2)	0	1	X/O	Y							V1403944	
	Andromeda-P1	M205	201805		M2051901	M2051921	OPERATION PANEL:NA:ASS'Y	0	1	O/O	Y							V1500563	
	Andromeda-P1	M238	201805		M2051901	M2051921	OPERATION PANEL:NA:ASS'Y	0	1	O/O	Y							V1500563	
	Andromeda-P1	M205	201805		M2051970	M2051973	PCB:IOKEY:AND:ASS'Y	0	1	O/O	Y							V1500563	
	Andromeda-P1	M238	201805		M2051970	M2051973	PCB:IOKEY:AND:ASS'Y	0	1	O/O	Y							V1500563	
	Andromeda-P1a	M205	201805			M2054377	PULL OUT:FUSING UNIT:SIDE PLATE:FRONT:PEEN	1	1		Y							V1800239	
	Andromeda-P1b	M238	201805			M2054377	PULL OUT:FUSING UNIT:SIDE PLATE:FRONT:PEEN	1	1		Y							V1800239	
	Andromeda-P1a	M205	201805			M2056346	SLIDER:ON-OFF:COLOR:FRONT:PEEN	1	1		Y							V1800241	
	Andromeda-P1b	M238	201805			M2056346	SLIDER:ON-OFF:COLOR:FRONT:PEEN	1	1		Y							V1800241	
	Andromeda-P1a	M205	201805			M2054086	STOPPER:STRIPPER PLATE:REAR	1	1		Y							V1702316	
	Andromeda-P1b	M238	201805			M2054086	STOPPER:STRIPPER PLATE:REAR	1	1		Y							V1702316	
	Andromeda-P1a	M205	201805			M2057485	SUPPORTING PLATE:REGISTRATION:PULL OUT:P1	1	1		Y							V1800523	18040201
	Andromeda-P1b	M238	201805			M2057485	SUPPORTING PLATE:REGISTRATION:PULL OUT:P1	1	1		Y							V1800523	18040201
	Andromeda-P1a	M205	201805		AW100138	AW100183	THERMOPILE	3	3	O/O	Y							V1800548	18040658
	Andromeda-P1b	M238	201805		AW100138	AW100183	THERMOPILE	3	3	O/O	Y							V1800548	18040658
	Andromeda-P1a	M205	201805		M2056501	M0816362	TRANSFER/TRANSPORT BELT:NO.2:ASS'Y	1	1	O/O	Y							V1701769	17090746
	Andromeda-P1b	M238	201805		M2056501	M0816362	TRANSFER/TRANSPORT BELT:NO.2:ASS'Y	1	1	O/O	Y							V1701769	17090746
	Andromeda-P1a	M205	201805		M2054297	M0814297	WEB:CLEANING UNIT:ASS'Y	1	1	O/O	Y							V1701876	17091845
	Andromeda-P1b	M238	201805		M2054297	M0814297	WEB:CLEANING UNIT:ASS'Y	1	1	O/O	Y							V1701876	17091845



Part Change Information List

Date: June 29, 2018

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Part Change Information List

Date: August 3, 2018

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Andromeda-P1a	M205	201807		M2054763	M0B12410	BRACKET:GUARD:HEATER	1	1	X/X	Y					Y		V1800702	17110795
Andromeda-P1b	M238	201807		M2054763	M0B12410	BRACKET:GUARD:HEATER	1	1	X/X	Y					Y		V1800702	17110795
Andromeda-P1a	M205	201807		M2051523	M2051527	GEAR:CLEANER:IDLER:35Z/28Z	4	4	X/O	Y							V1800671	18050133
Andromeda-P1b	M238	201807		M2051523	M2051527	GEAR:CLEANER:IDLER:35Z/28Z	4	4	X/O	Y							V1800671	18050133
Andromeda-P1a	M205	201807		M2051522	M2051526	GEAR:DRIVE:CLEANER:26Z	4	4	X/O	Y							V1800671	18050133
Andromeda-P1b	M238	201807		M2051522	M2051526	GEAR:DRIVE:CLEANER:26Z	4	4	X/O	Y							V1800671	18050133
Andromeda-P1a	M205	201807		G1787894	M0B14240	GEAR:Z38:JOINT:ASSY	1	1	O/O	Y							V1800069	17121089
Andromeda-P1b	M238	201807		G1787894	M0B14240	GEAR:Z38:JOINT:ASSY	1	1	O/O	Y							V1800069	17121089
Andromeda-P1a	M205	201807		M2054498	M0B14682	GUIDE PLATE:PAPER FEED SUB-UNIT:EXIT:LOWER:PEEN	1	1	X/O	Y							V1800112	18010912
Andromeda-P1b	M238	201807		M2054498	M0B14682	GUIDE PLATE:PAPER FEED SUB-UNIT:EXIT:LOWER:PEEN	1	1	X/O	Y							V1800112	18010912
Andromeda-P1a	M205	201807		D3AK1000	D3AK1006	MAIN:ASSY	1	1	O/O	Y							V1800064	18010453
Andromeda-P1b	M238	201807		D3AK1000	D3AK1006	MAIN:ASSY	1	1	O/O	Y							V1800064	18010453
Andromeda-P1a	M205	201807		M2056135	M2056136	PCB:DTU	1	1	X/O	Y							V1800216	18020193
Andromeda-P1b	M238	201807		M2056135	M2056136	PCB:DTU	1	1	X/O	Y							V1800216	18020193
Andromeda-P1a	M205	201807		D1792647	D2702647	SHAFT:SHIFT	1	1	O/O	Y							V1801145	18060500
Andromeda-P1b	M238	201807		D1792647	D2702647	SHAFT:SHIFT	1	1	O/O	Y							V1801145	18060500

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Andromeda-P1a	M205	201808		M2051608	M0B11607	BRACKET:MICRO SWITCH:TONER SUPPLY SUB-UNIT:COVER	1	1	X/O	Y							V1702062	17100963
Andromeda-P1a	M205	201808		M2051608	M0B11607	BRACKET:MICRO SWITCH:TONER SUPPLY SUB-UNIT:COVER	1	1	X/O	Y							V1702062	17100963
Andromeda-P1a	M205	201808		M2051668	M0B11668	BRACKET:SAFETY SWITCH:TONER SUPPLY UNIT:PEEN	1	1	O/O	Y							V1701778	17091173
Andromeda-P1a	M205	201808		M2051668	M0B11668	BRACKET:SAFETY SWITCH:TONER SUPPLY UNIT:PEEN	1	1	O/O	Y							V1701778	17091173
Andromeda-P1a	M205	201809		D1792786	D2702786	DUCT:FAN:CONTACT IMAGE SENSOR	1	1	O/O	Y							V1800669	16050311
Andromeda-P1a	M205	201809		D1792786	D2702786	DUCT:FAN:CONTACT IMAGE SENSOR	1	1	O/O	Y							V1800669	16050311
Andromeda-P1a	M205	201809		D7771188	D7773009	GEAR:RISE:DRIVEN:ASS'Y	4	1	X/O	Y							V1800996	18050502
Andromeda-P1a	M205	201809		D7771188	D7773009	GEAR:RISE:DRIVEN:ASS'Y	4	1	X/O	Y							V1800996	18050502
Andromeda-P1a	M205	201809		D7772500	D7772509	PAPER FEED UNIT:ASS'Y	1	1	X/O	Y							V1801099	18040266
Andromeda-P1a	M205	201809		D7772500	D7772509	PAPER FEED UNIT:ASS'Y	1	1	X/O	Y							V1801099	18040266
Andromeda-P1a	M205	201809		M2051624	M0B11624	HINGE:DOOR:RIGHT FRONT	1	1	X/O	Y							V1801662	18071676
Andromeda-P1a	M205	201809		M2051625	M0B11626	BRACKET:COUPLING:DOOR	2	2	X/O	Y							V1801662	18071676
Andromeda-P1a	M205	201809		M2051631	M0B11631	HINGE:DOOR:LEFT FRONT	1	1	X/O	Y							V1801662	18071676
Andromeda-P1a	M205	201809		M2051635	M0B11634	BRACKET:COUPLING:DOOR:LEFT LENGTHWISE	1	1	X/O	Y							V1801662	18071676
Andromeda-P1a	M205	201809		M2054110	M0B14218	HOLDER:RADIAL BALL BEARING:POLISH:ROLLER	2	2	O/O	Y							V1800297	17110981
Andromeda-P1a	M205	201809		M2057774	M0B17774	GUIDE:EXIT:UPPER:ASS'Y	1	1	O/O	Y							V1801142	18060567
Andromeda-P1a	M205	201809			D7772546	CHAMBER:FLAT BELT-PICKUP:CONCAVE:2MM	0	2		Y							V1801099	18040266
Andromeda-P1a	M205	201809			D7772546	CHAMBER:FLAT BELT-PICKUP:CONCAVE:2MM	0	2		Y							V1801099	18040266
Andromeda-P1a	M205	201809			M0B14189	STOPPER:PRESSURE ROLLER:FRONT	0	1		Y							V1801398	0
Andromeda-P1a	M205	201809			M2053461	BRACKET:BIAS	0	4		Y							V1801271	0
Andromeda-P1a	M205	201809			M2054598	STOPPER:PRESSURE ROLLER:REAR	0	1		Y							V1801398	0
Andromeda-P1a	M205	201809			M2056548	SEAL:BELT CLEANING:TRANSFER/SEPARATION:LOWER	0	2		Y							V1801049	0
Andromeda-P1a	M205	201810		D2605100	D0AK5100	SD-CARD:NICE:APPLICATION:ASS'Y	1	1	X/O	Y							V1801559	18070661
Andromeda-P1a	M205	201810		H5194238	G0603293	SPACER:6.1X8.5X0.5	12	12	X/O	Y							V1802136	18090349
Andromeda-P1a	M205	201810		M2051326	M2051333	DRIVE UNIT:IMAGING:ASS'Y	4	4	O/O	Y					Y		V1800671	18050133
Andromeda-P1a	M205	201810		M2053338	M0B13333	DECAL:DESIGN SKETCH:TONER BOTTLE:LED	1	1	O/O	Y							V1800365	18030594
Andromeda-P1a	M205	201810		M2053339	M0B13333	DECAL:DESIGN SKETCH:TONER BOTTLE:LED	1	1	O/O	Y							V1800365	18030594
Andromeda-P1a	M205	201810			M2056398	SLIDE RAIL:BELT CLEANING:UPPER	0	1		Y					Y	M205		
Andromeda-P1a	M205	201810			M2056399	SLIDE RAIL:APPLY:INTERMEDIATE TRANSFER	0	1		Y					Y	M205		
Andromeda-P1a	M205	201810			M2057053	DUCT:DEVELOPMENT:EXHAUST:BLOWER	0	1	O/O	Y							V1802052	
Andromeda-P1a	M205	201811		D0747261	D0748515	LIQUID COOLING:PT:TAURUS-C1:ASS'Y	1	1	O/O	Y							V1802162	
Andromeda-P1a	M205	201812		D1792771	D2702771	ARM:REGISTRATION:TIMING:ASS'Y	1	1	O/O	Y							V1801145	18060500
Andromeda-P1a	M205	201812		M2051627	M2051664	BRACKET:SAFETY SWITCH:DOOR	3	3	O/O	Y							V1701019	17060258
Andromeda-P1a	M205	201812		M2053336	M0B13333	DECAL:TONER BOTTLE:LED:C1	1	1	O/O	Y							V1800365	18030594
Andromeda-P1a	M205	201812		M2053337	M0B13333	DECAL:TONER BOTTLE:LED:C2	1	1	O/O	Y							V1800365	18030594
Andromeda-P1a	M205	201812		M2053340	M0B13333	DECAL:TONER BOTTLE:LED:Y1	1	1	O/O	Y							V1800365	18030594
Andromeda-P1a	M205	201812		M2053341	M0B13333	DECAL:TONER BOTTLE:LED:Y2	1	1	O/O	Y							V1800365	18030594
Andromeda-P1a	M205	201812			D0A53588	BRACKET:RACK:STOPPER	0	8		Y							V1801533	
Andromeda-P1a	M205	201812			D1943707	SLIDER:TONER BANK	0	8		Y							V1801533	
Andromeda-P1a	M205	201812			D1943708	SEAL:INNER:SLIDER:TONER BANK	0	8		Y							V1801533	
Andromeda-P1a	M205	201812			D1943709	SEAL:OUTER:SLIDER:TONER BANK	0	8		Y							V1801533	
Andromeda-P1a	M205	201901		M2053721	M2050182	CLEANING UNIT:INTERMEDIATE TRANSFER:ASS'Y	1	1	O/O	Y							V1701192	17061684
Andromeda-P1a	M205	201901		M2054069	M2054068	BRACKET:POSITIONING:BELT TENSION:FRONT:PEEN	1	1	X/O	Y							V1802639	
Andromeda-P1a	M205	201901		M2054071	M2054070	BRACKET:POSITIONING:BELT TENSION:REAR:PEEN	1	1	X/O	Y							V1802639	
Andromeda-P1a	M205	201901		M2057400	M2057478	TRANSPORT UNIT:REGISTRATION:PULL OUT:ASS'Y	1	1	O/O	Y							V1802136	18090349
Andromeda-P1a	M205	201901			D0A53710	SEAL:REAR:SLIDER:TONER BANK:T6	0	8		Y							V1801533	
Andromeda-P1a	M205	201902		D0746716	D0BX1594	HOLDER:HINGE:OPERATION SUB-UNIT:LOWER	1	1	O/O	Y							V1802493	18110610
Andromeda-P1a	M205	201902		M2053334	M0B13333	DECAL:TONER BOTTLE:LED:K1	1	1	O/O	Y							V1800365	18030594
Andromeda-P1a	M205	201902		M2053335	M0B13333	DECAL:TONER BOTTLE:LED:K2	1	1	O/O	Y							V1800365	18030594
Andromeda-P1a	M205	201902			AA132169	SPACER - 5.7X16X1.5	0	1		Y							V1900191	
Andromeda-P1b	M238	201808		M2051608	M0B11607	BRACKET:MICRO SWITCH:TONER SUPPLY SUB-UNIT:COVER	1	1	X/O	Y							V1702062	17100963
Andromeda-P1b	M238	201808		M2051608	M0B11607	BRACKET:MICRO SWITCH:TONER SUPPLY SUB-UNIT:COVER	1	1	X/O	Y							V1702062	17100963
Andromeda-P1b	M238	201808		M2051668	M0B11668	BRACKET:SAFETY SWITCH:TONER SUPPLY UNIT:PEEN	1	1	O/O	Y							V1701778	17091173
Andromeda-P1b	M238	201808		M2051668	M0B11668	BRACKET:SAFETY SWITCH:TONER SUPPLY UNIT:PEEN	1	1	O/O	Y							V1701778	17091173
Andromeda-P1b	M238	201809		D1792786	D2702786	DUCT:FAN:CONTACT IMAGE SENSOR	1	1	O/O	Y							V1800669	16050311
Andromeda-P1b	M238	201809		D1792786	D2702786	DUCT:FAN:CONTACT IMAGE SENSOR	1	1	O/O	Y							V1800669	16050311
Andromeda-P1b	M238	201809		D7771188	D7773009	GEAR:RISE:DRIVEN:ASS'Y	4	1	X/O	Y							V1701719	18050502
Andromeda-P1b	M238	201809		D7771188	D7773009	GEAR:RISE:DRIVEN:ASS'Y	4	1	X/O	Y							V1701719	18050502
Andromeda-P1b	M238	201809		D7772500	D7772509	PAPER FEED UNIT:ASS'Y	1	1	X/O	Y							V1801099	18040266
Andromeda-P1b	M238	201809		D7772500	D7772509	PAPER FEED UNIT:ASS'Y	1	1	X/O	Y							V1801099	18040266
Andromeda-P1b	M238	201809		M2051624	M0B11624	HINGE:DOOR:RIGHT FRONT	1	1	X/O	Y							V1801662	18071676
Andromeda-P1b	M238	201809		M2051625	M0B11626	BRACKET:COUPLING:DOOR	2	2	X/O	Y							V1801662	18071676
Andromeda-P1b	M238	201809		M2051631	M0B11631	HINGE:DOOR:LEFT FRONT	1	1	X/O	Y							V1801662	18071676
Andromeda-P1b	M238	201809		M2051635	M0B11634	BRACKET:COUPLING:DOOR:LEFT LENGTHWISE	1	1	X/O	Y							V1801221	18071676
Andromeda-P1b	M238	201809		M2054110	M0B14218	HOLDER:RADIAL BALL BEARING:POLISH:ROLLER	2	2	O/O	Y							V1502105	17110981
Andromeda-P1b	M238	201809		M2057774	M0B17774	GUIDE:EXIT:UPPER:ASS'Y	1	1	O/O	Y							V1800965	18060567
Andromeda-P1b	M238	201809			D7772546	CHAMBER:FLAT BELT-PICKUP:CONCAVE:2MM	0	2		Y							V1800996	18040266

Andromeda-P1b	M238	201809		D7772546	CHAMBER:FLAT BELT-PICKUP:CONCAVE:2MM	0	2		Y		V1800996	18040266
Andromeda-P1b	M238	201809		M0B14189	STOPPER:PRESSURE ROLLER:FRONT	0	1		Y		V1801398	0
Andromeda-P1b	M238	201809		M2053461	BRACKET:BIAS	0	4		Y		V1801392	0
Andromeda-P1b	M238	201809		M2054598	STOPPER:PRESSURE ROLLER:REAR	0	1		Y		V1801452	0
Andromeda-P1b	M238	201809		M2056548	SEAL:BELT CLEANING:TRANSFER/SEPARATION:LOWER	0	2		Y		V1801122	0
Andromeda-P1b	M238	201810	D2605100	D0AK5100	SD-CARD:NICE:APPLICATION:ASS'Y	1	1	X/O	Y		V1801559	18070661
Andromeda-P1b	M238	201810	H5194238	G0603293	SPACER:6.1X8.5X0.5	12	12	X/O	Y		V1802136	18090349
Andromeda-P1b	M238	201810	M2051326	M2051333	DRIVE UNIT:IMAGING:ASS'Y	4	4	O/O	Y	Y	V1800671	18050133
Andromeda-P1b	M238	201810	M2053338	M0B13333	DECAL:DESIGN SKETCH:TONER BOTTLE:LED	1	1	O/O	Y		V1800365	18030594
Andromeda-P1b	M238	201810	M2053339	M0B13333	DECAL:DESIGN SKETCH:TONER BOTTLE:LED	1	1	O/O	Y		V1800365	18030594
Andromeda-P1b	M238	201810		M2056398	SLIDE RAIL:BELT CLEANING:UPPER	0	1		Y	Y	M238	
Andromeda-P1b	M238	201810		M2056399	SLIDE RAIL:APPLY:INTERMEDIATE TRANSFER	0	1		Y	Y	M238	
Andromeda-P1b	M238	201811	D0747261	D0748515	LIQUID COOLING:PT:TAURUS-C1:ASS'Y	1	1	O/O	Y		V1802162	
Andromeda-P1b	M238	201812	D1792771	D2702771	ARM:REGISTRATION:TIMING:ASS'Y	1	1	O/O	Y		V1801145	18060500
Andromeda-P1b	M238	201812	M2051627	M2051664	BRACKET:SAFETY SWITCH:DOOR	3	3	O/O	Y		V1701019	17060258
Andromeda-P1b	M238	201812	M2053336	M0B13333	DECAL:TONER BOTTLE:LED:C1	1	1	O/O	Y		V1800365	18030594
Andromeda-P1b	M238	201812	M2053337	M0B13333	DECAL:TONER BOTTLE:LED:C2	1	1	O/O	Y		V1800365	18030594
Andromeda-P1b	M238	201812	M2053340	M0B13333	DECAL:TONER BOTTLE:LED:Y1	1	1	O/O	Y		V1800365	18030594
Andromeda-P1b	M238	201812	M2053341	M0B13333	DECAL:TONER BOTTLE:LED:Y2	1	1	O/O	Y		V1800365	18030594
Andromeda-P1b	M238	201812		D0A53588	BRACKET:RACK:STOPPER	0	8		Y		V1801533	
Andromeda-P1b	M238	201812		D1943707	SLIDER:TONER BANK	0	8		Y		V1801533	
Andromeda-P1b	M238	201812		D1943708	SEAL:INNER:SLIDER:TONER BANK	0	8		Y		V1801533	
Andromeda-P1b	M238	201812		D1943709	SEAL:OUTER:SLIDER:TONER BANK	0	8		Y		V1801533	
Andromeda-P1b	M238	201901	M2053721	M2050182	CLEANING UNIT:INTERMEDIATE TRANSFER:ASS'Y	1	1	O/O	Y		V1701192	17061684
Andromeda-P1b	M238	201901	M2057400	M2057478	TRANSPORT UNIT:REGISTRATION:PULL OUT:ASS'Y	1	1	O/O	Y		V1802136	18090349
Andromeda-P1b	M238	201901		D0A53710	SEAL:REAR:SLIDER:TONER BANK:T6	0	8		Y		V1801533	
Andromeda-P1b	M238	201902	D0746716	D0BX1594	HOLDER:HINGE:OPERATION SUB-UNIT:LOWER	1	1	O/O	Y		V1802493	18110610
Andromeda-P1b	M238	201902	M2053334	M0B13333	DECAL:TONER BOTTLE:LED:K1	1	1	O/O	Y		V1800365	18030594
Andromeda-P1b	M238	201902	M2053335	M0B13333	DECAL:TONER BOTTLE:LED:K2	1	1	O/O	Y		V1800365	18030594
Andromeda-P1b	M238	201902		AA132169	SPACER - 5.7X16X1.5	0	1		Y		V1900191	
Cor-C1 service board	D221	201810	D2005652	D2005667	PCB:JL2:CRN-C1_AR_BS:EXP:E	1	1	O/O	N		V1701901	