

**Pro C9100/C9110 Imaging Section
(M205/M238)
Parts Catalog**

Parts change information sample

 **Add**

 **Update**

 **Delete**

Model	Product Code	PC Style
Pro C9100/C9110 Imaging Section	M205/M238	3D
Pro C9100/C9110 Fusing Section	M205/M238	3D
Vacuum Feed LCIT RT5100	D777	3D
Bridge Unit BU5010	D778	3D
Vacuum Feed Banner Sheet Tray Type S3	D777	3D
Cover Interposer Tray CI5030	D738	3D
Multi Bypass Tray BY5010	D517	3D
Multi Bypass Banner Sheet Tray Type S3	D517	3D
Multi-Folding Unit FD5020	D740	3D
Finisher SR5050	D735	3D
Booklet Finisher SR5060	D734	3D
High Capacity Stacker SK5030	D776	3D
Multi Bypass Attachment Kit for Vacuum Feed LCIT Type S3	D777	3D
Punch Unit PU5020	D449	Traditional
Trimmer Unit TR5040	D520	Traditional
Ring Binder RB5020	D737	Traditional
Ring Opener Type A	D419	Traditional
Perfect Binder GB5010	D736	Traditional
Transit Pass Unit for Perfect Binder Type S1	D736	Traditional
Cover Interposer Tray for Perfect Binder Type S1	D736	Traditional
RPIP Interface Box Type S3	M462	Traditional

Unit All



U001
EXTERIOR:RIGHT



U002
CHARGE/DISCHARGE



U003
LASER UNIT



U004
TONER SUPPLY



U005
PCDU



U006
ITB UNIT



U007
ITB CLEANING



U008
TRANSFER/SEPARATION



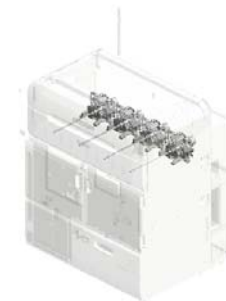
U009
SEPARATION/PAPER TRANSPORT:RIGHT



U010
USED TONER



U011
PAPER TRANSPORT:RIGHT



U012
MAIN DRIVE:RIGHT

Unit All



U013
ELECTRICAL:RIGHT



U014
AIR COOLING:RIGHT



U015
MAIN FRAME:RIGHT



U016
Options



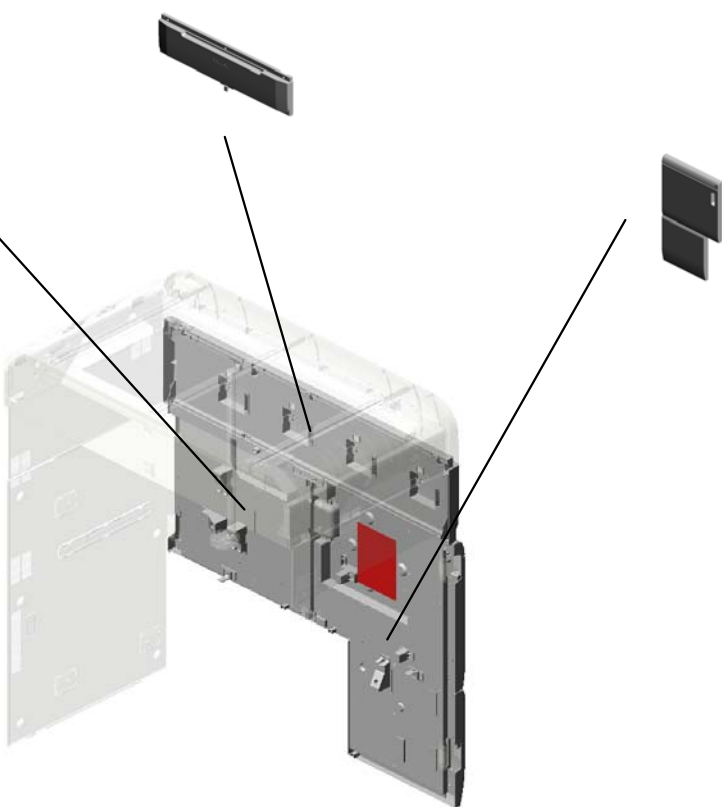
U017
ACCESSORIES

U001.EXTERIOR:RIGHT

U001 S001
M2051567
DOOR:FRONT RIGHT:ASS'Y

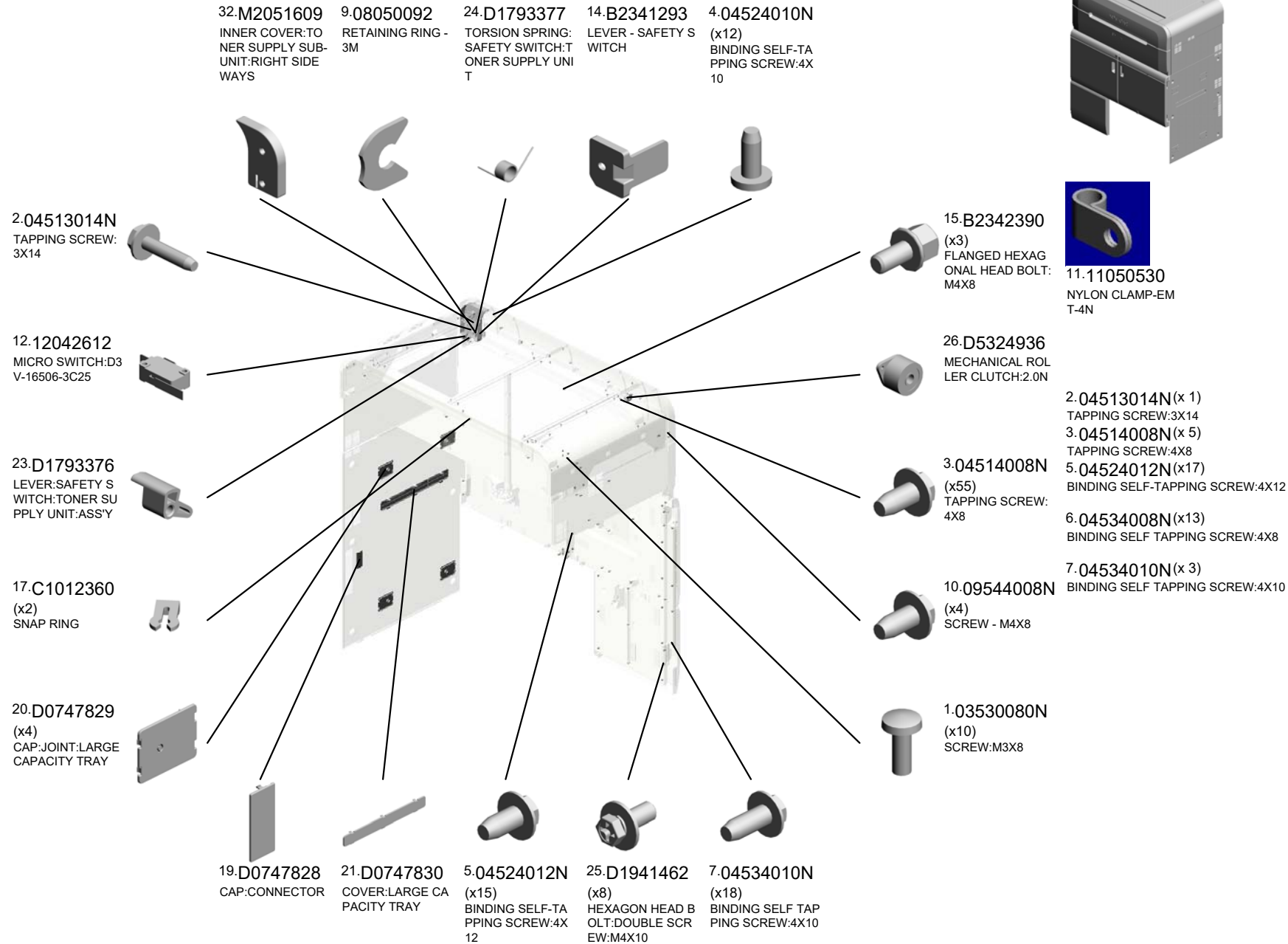
U001 S003
M2051646
COVER:UPPER FRONT:SUB-
ASS'Y

U001 S002
M2051703
DOOR:LEFT FRONT:ASS'Y



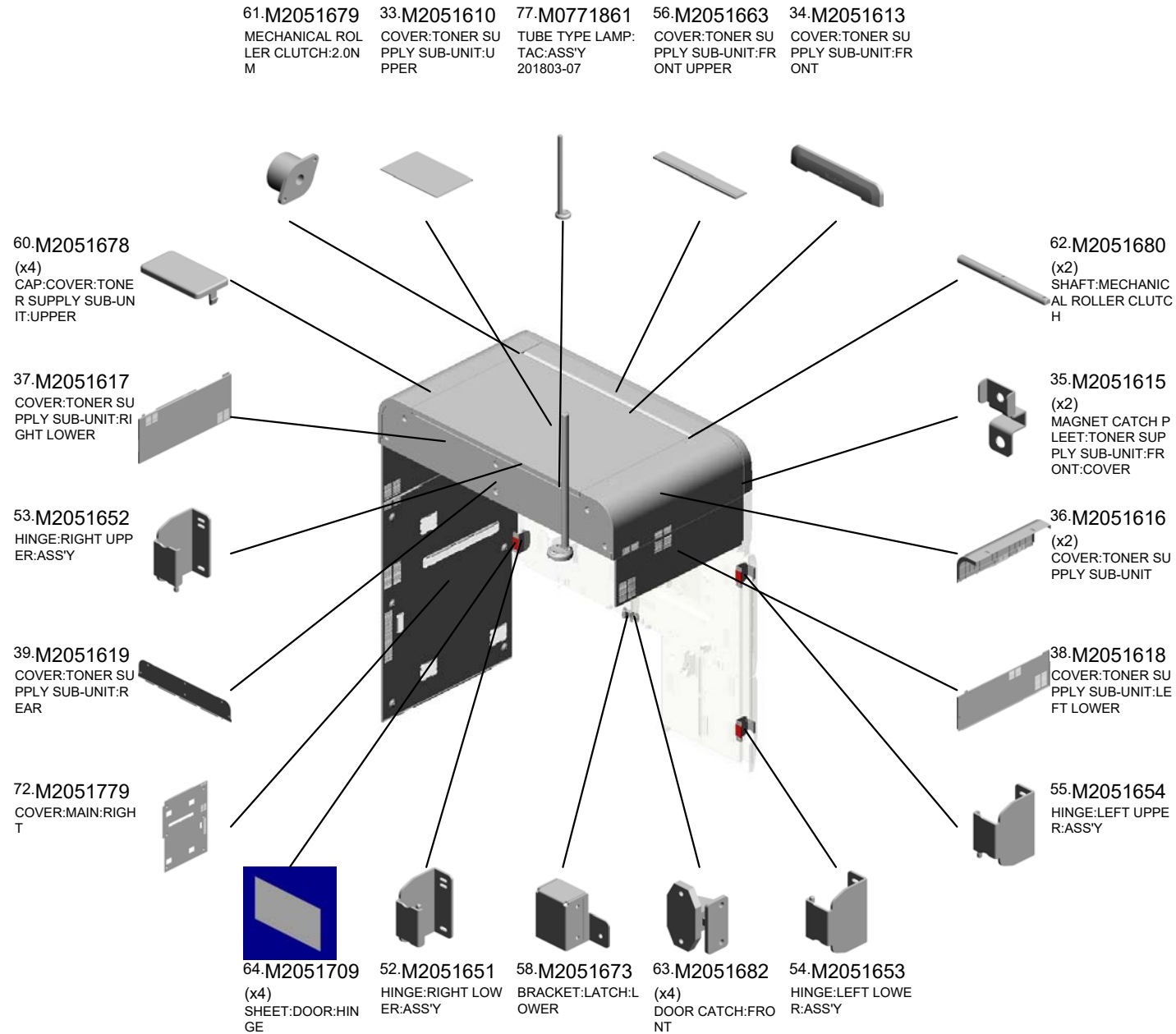
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U001 EXTERIOR:RIGHT



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U001 EXTERIOR:RIGHT

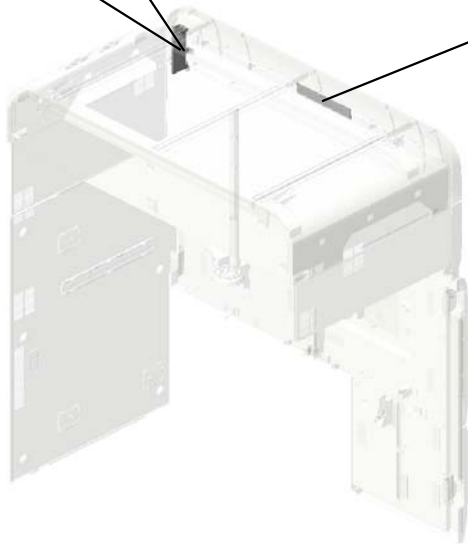


U001
EXTERIOR:RIGHT

80.M0B11607 81.M0B11668
[A] [B]
BRACKET:MICRO BRACKET:SAFETY
SWITCH:TONER S SWITCH:TONER S
UPPLY SUB-UNIT: UPPLY UNIT:PEEN
COVER 201808-01 O/O
201808-02 X/O



79.M2051671
PLATE:LOGO:RICO
H
201803-01

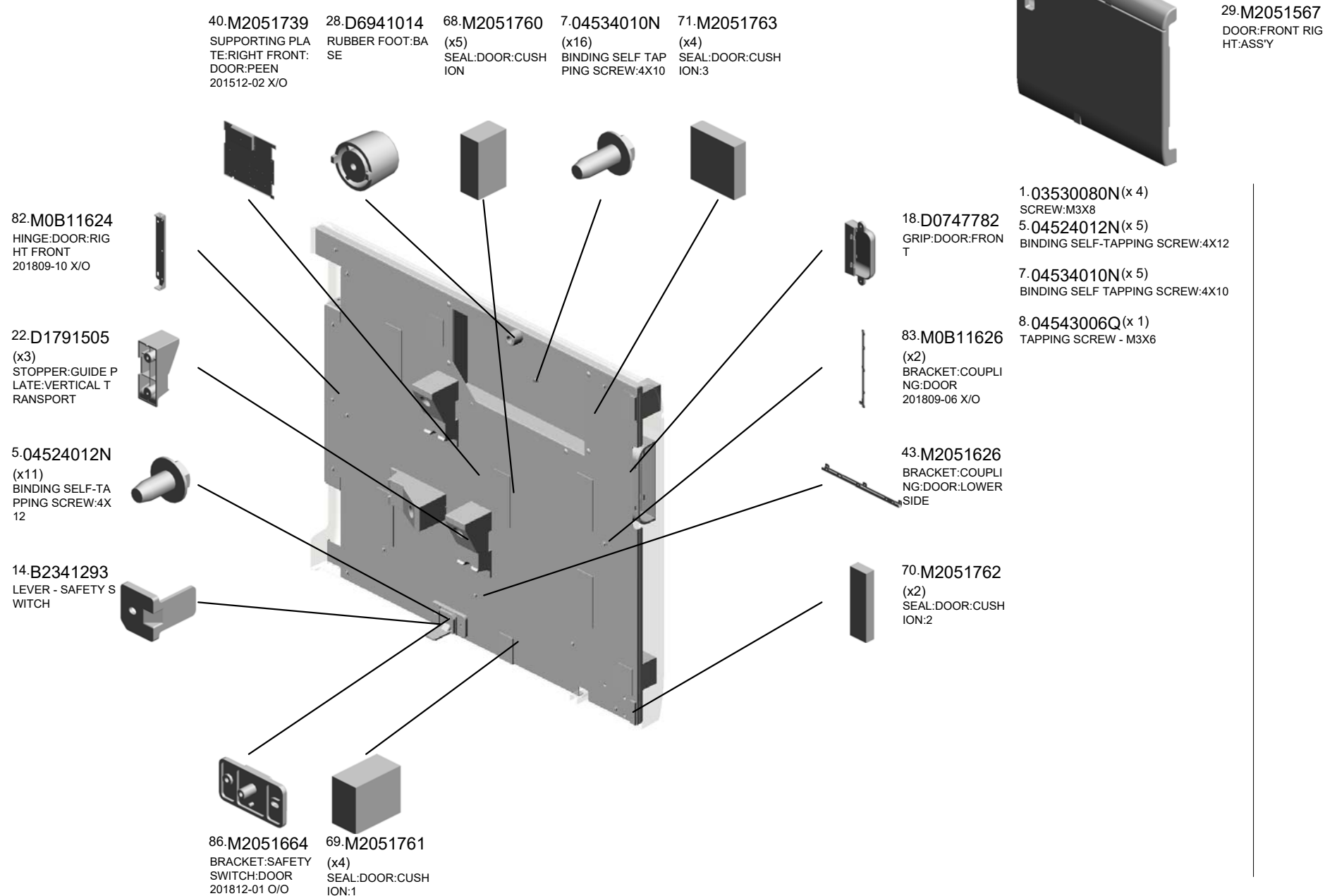


M2051608
[A]
BRACKET:MICRO
SWITCH:TONER S
UPPLY SUB-UNIT:
COVER
201808-02 X/O



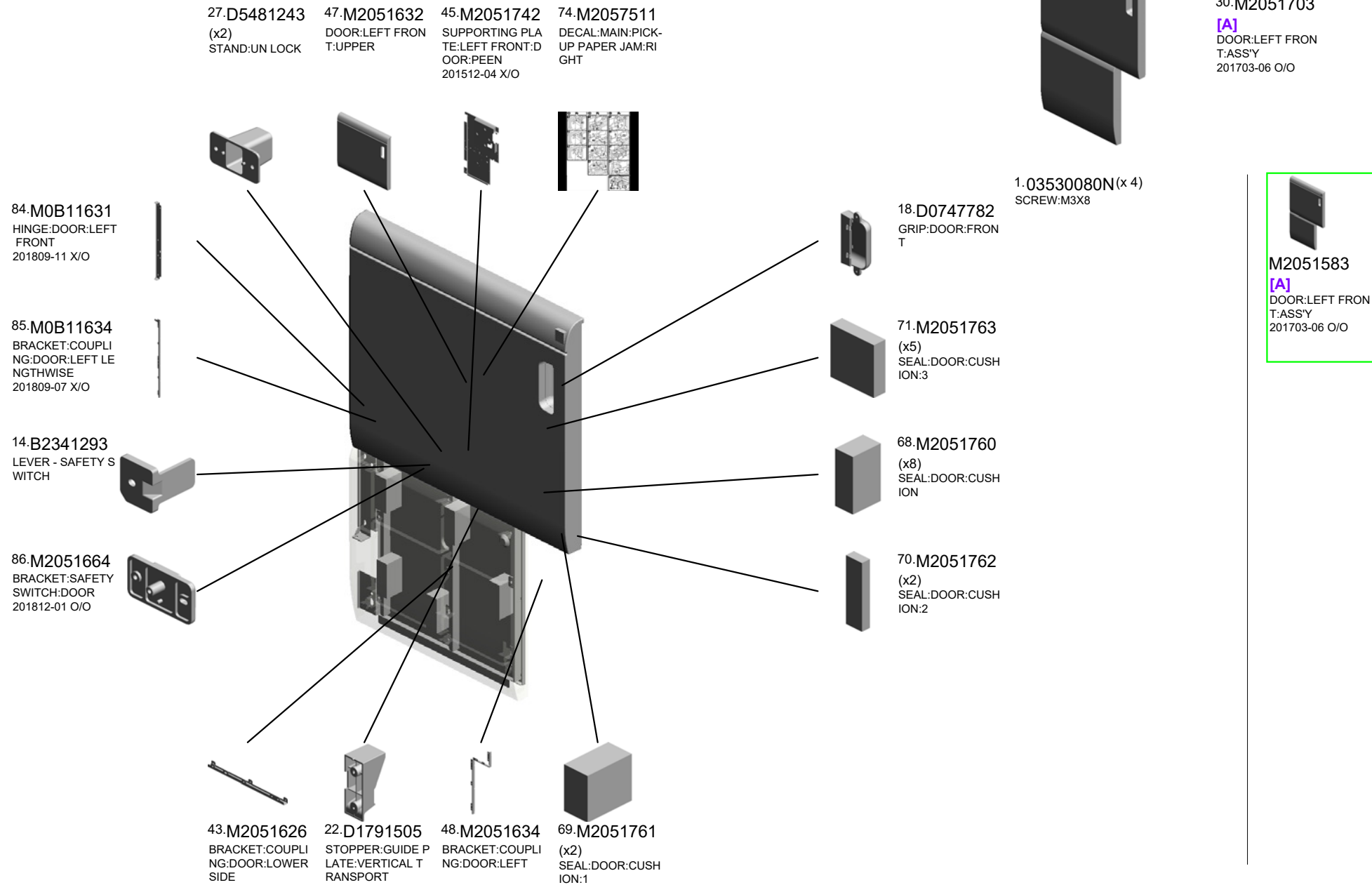
M2051668
[B]
BRACKET:SAFETY
SWITCH:TONER S
UPPLY UNIT
201808-01 O/O

U001_S001 DOOR:FRONT RIGHT:ASS'Y



U001_S002

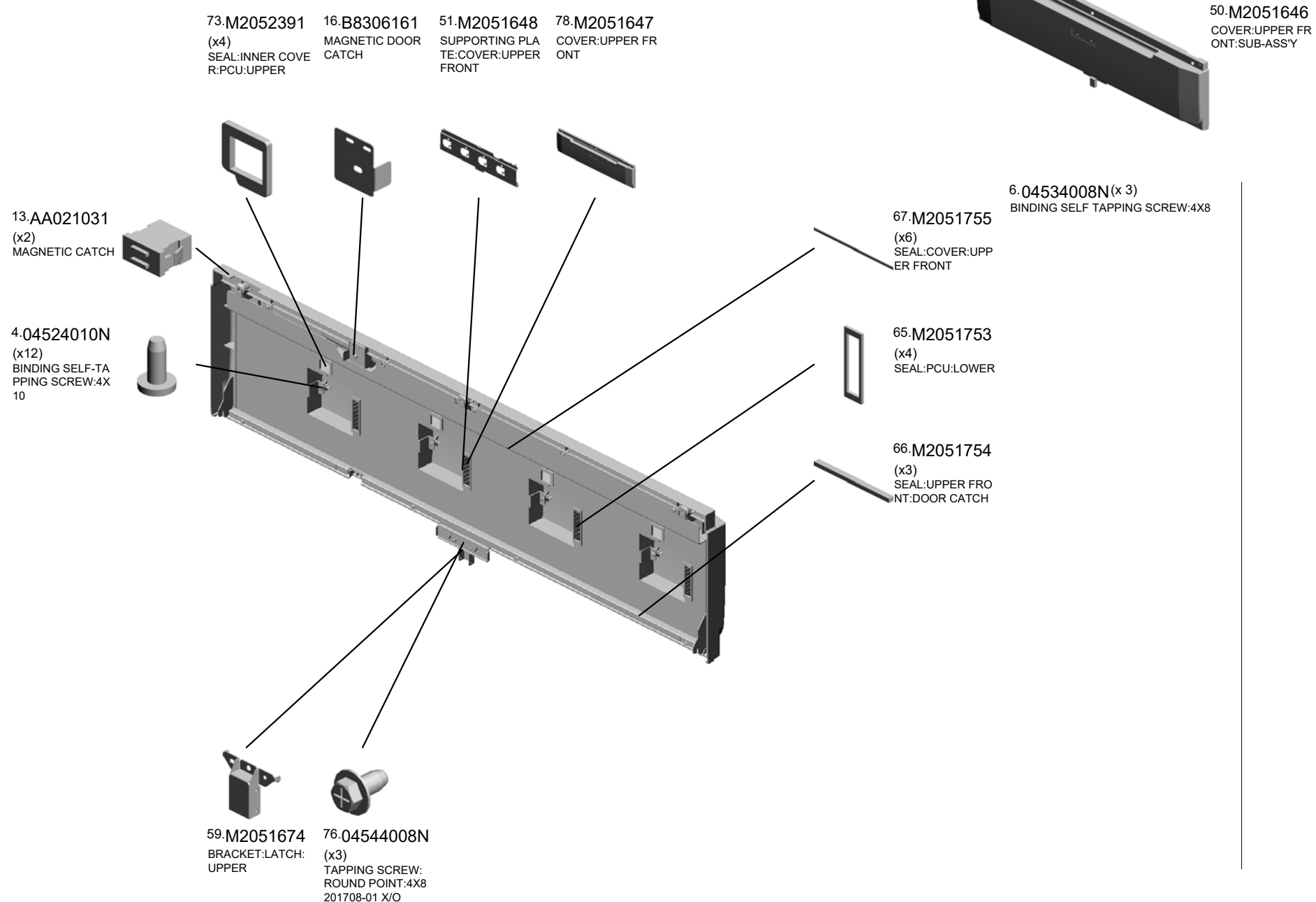
DOOR:LEFT FRONT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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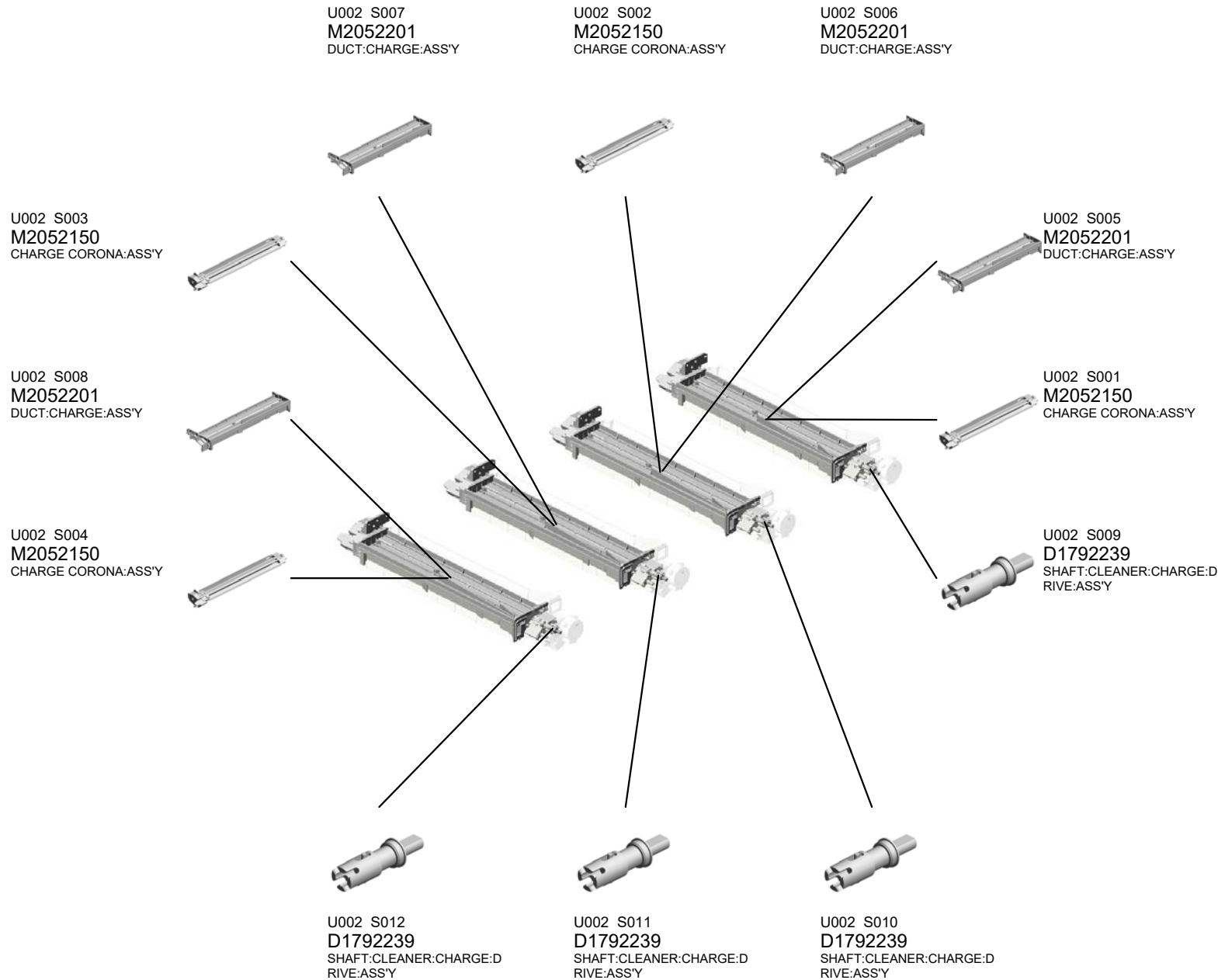
U001_S003

COVER:UPPER FRONT:SUB-ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U002.CHARGE/DISCHARGE



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U002_S001.CHARGE CORONA:ASS'Y

U002 S001 S002
M2052246
COVER:CHARGE CORONA:A
SS'Y



U002 S001 S001
G1782570
SCREW SHAFT:CHARGE CO
RONA:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U002_S002.CHARGE CORONA:ASS'Y

U002 S002 S002
M2052246
COVER:CHARGE CORONA:A
SS'Y



U002 S002 S001
G1782570
SCREW SHAFT:CHARGE CO
RONA:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U002_S003.CHARGE CORONA:ASS'Y

U002 S003 S002
M2052246
COVER:CHARGE CORONA:A
SS'Y



U002 S003 S001
G1782570
SCREW SHAFT:CHARGE CO
RONA:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U002_S004.CHARGE CORONA:ASS'Y

U002 S004 S002
M2052246
COVER:CHARGE CORONA:A
SS'Y

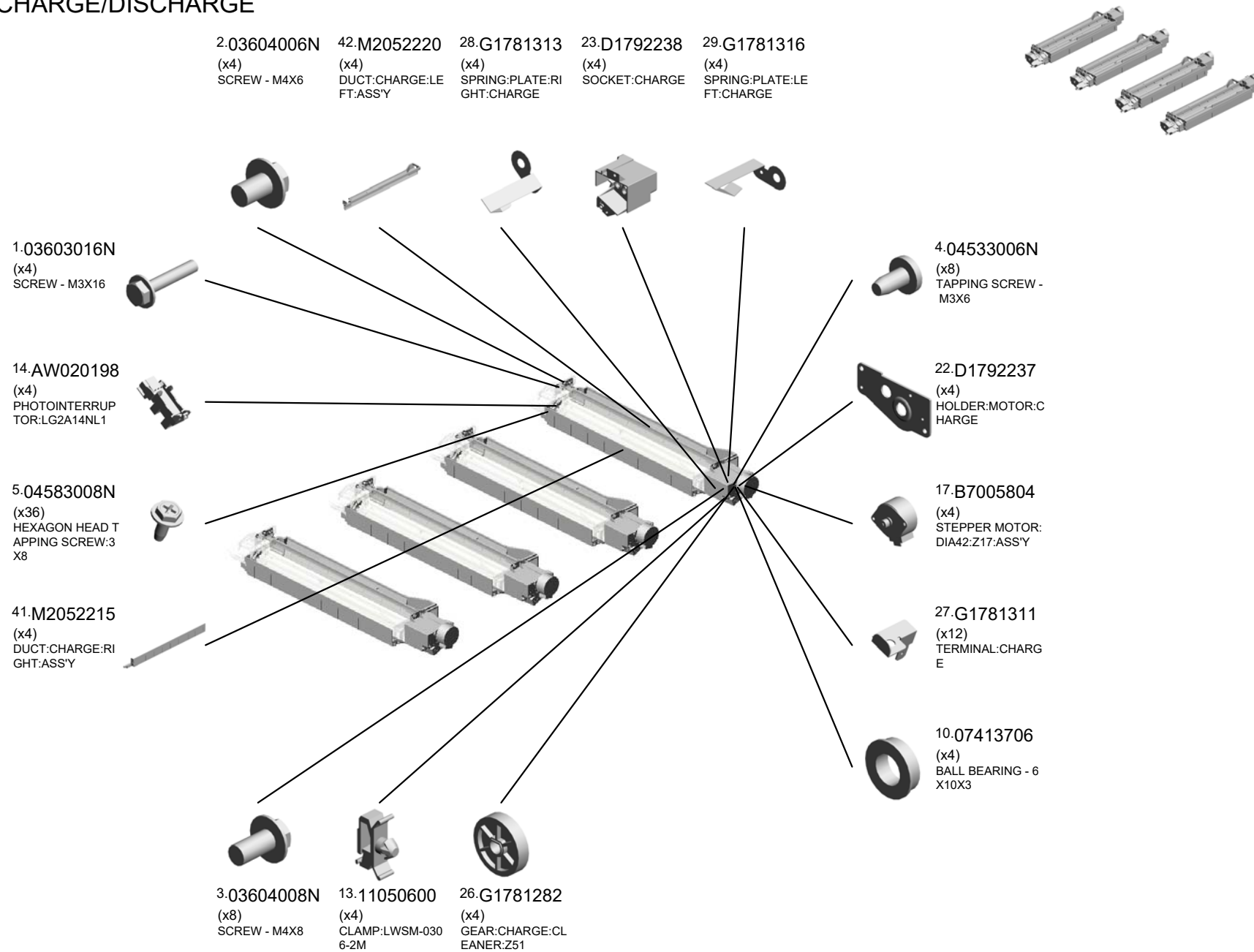


U002 S004 S001
G1782570
SCREW SHAFT:CHARGE CO
RONA:ASS'Y

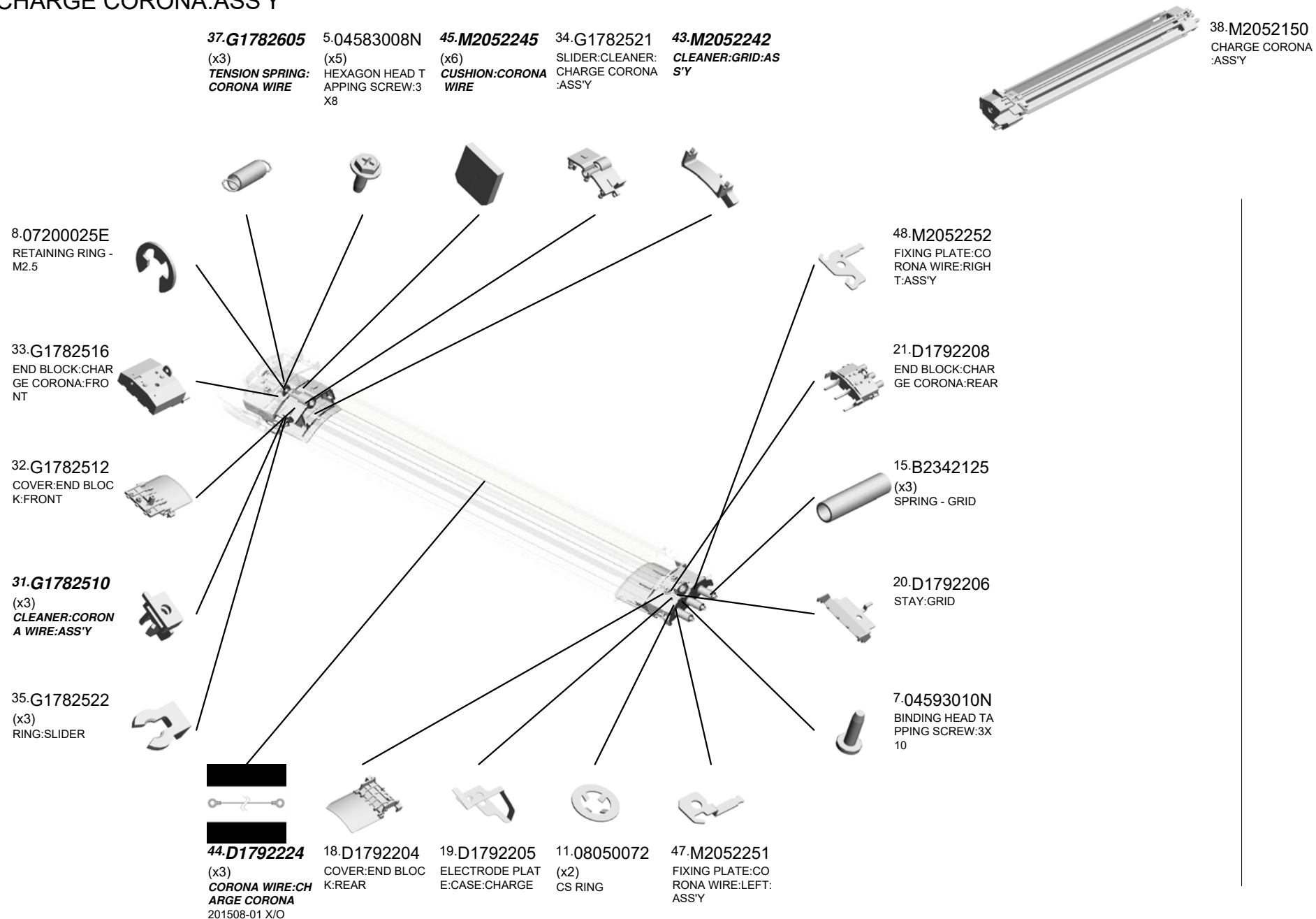
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U002

CHARGE/DISCHARGE



U002_S001
CHARGE CORONA:ASS'Y



U002_S001
CHARGE CORONA:ASS'Y

49.D0BX2500
GRID:CHARGE CO
RONA
201903-01 O/O



38.M2052150
CHARGE CORONA
:ASS'Y

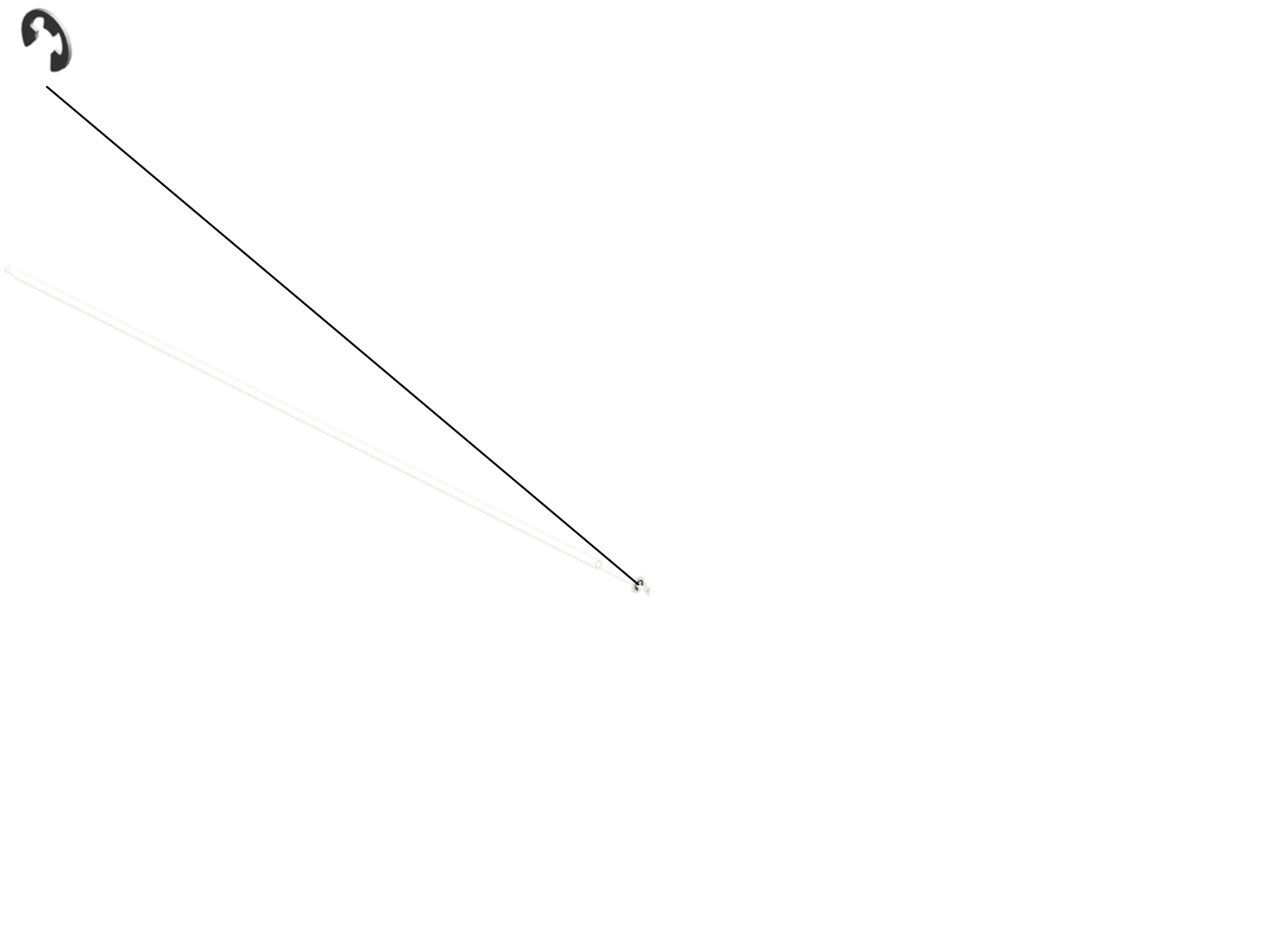


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U002_S001_S001
SCREW SHAFT:CHARGE CORONA:ASS'Y

8-07200025E
RETAINING RING -
M2.5

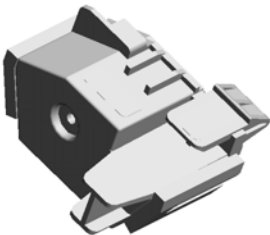
36.G1782570
SCREW SHAFT:CH
ARGE CORONA:AS
S'Y



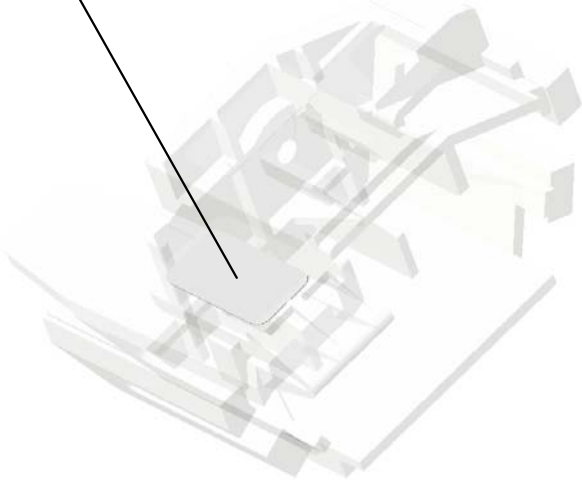
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U002_S001_S002
COVER:CHARGE CORONA:ASS'Y

25.D1792254
DECAL:CHARGE:G
RIP



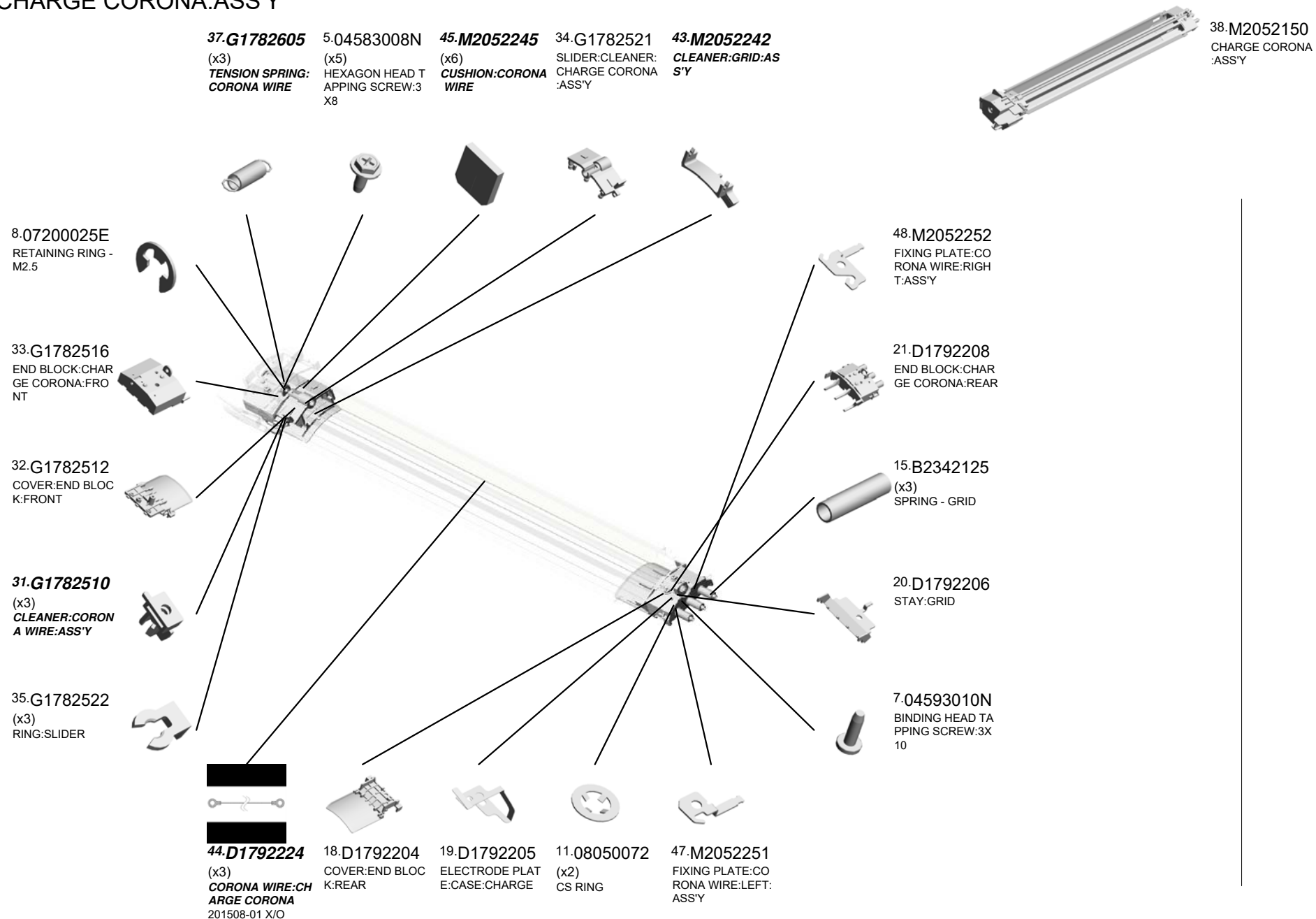
46.M2052246
COVER:CHARGE C
ORONA:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U002_S002

CHARGE CORONA:ASS'Y



U002_S002
CHARGE CORONA:ASS'Y

49.D0BX2500
GRID:CHARGE CO
RONA
201903-01 O/O



38.M2052150
CHARGE CORONA
:ASS'Y

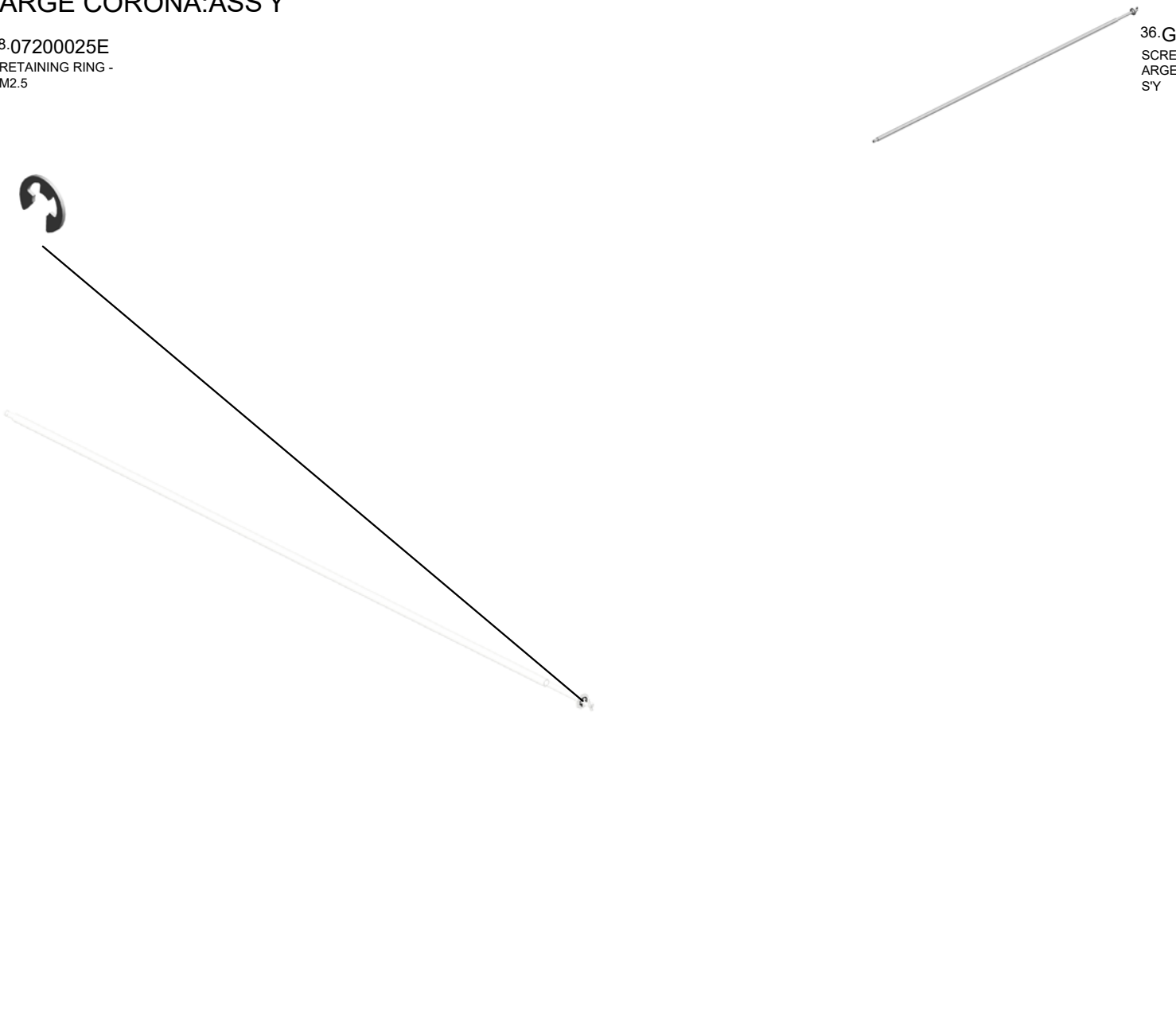


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U002_S002_S001
SCREW SHAFT:CHARGE CORONA:ASS'Y

8-07200025E
RETAINING RING -
M2.5

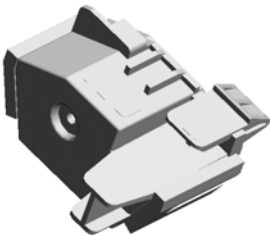
36.G1782570
SCREW SHAFT:CH
ARGE CORONA:AS
S'Y



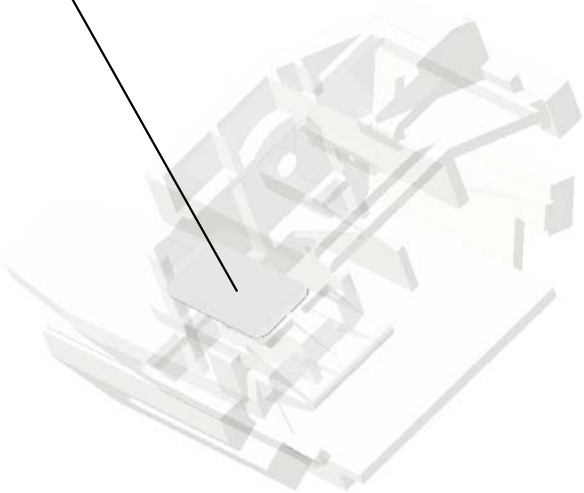
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U002_S002_S002
COVER:CHARGE CORONA:ASS'Y

25.D1792254
DECAL:CHARGE:G
RIP



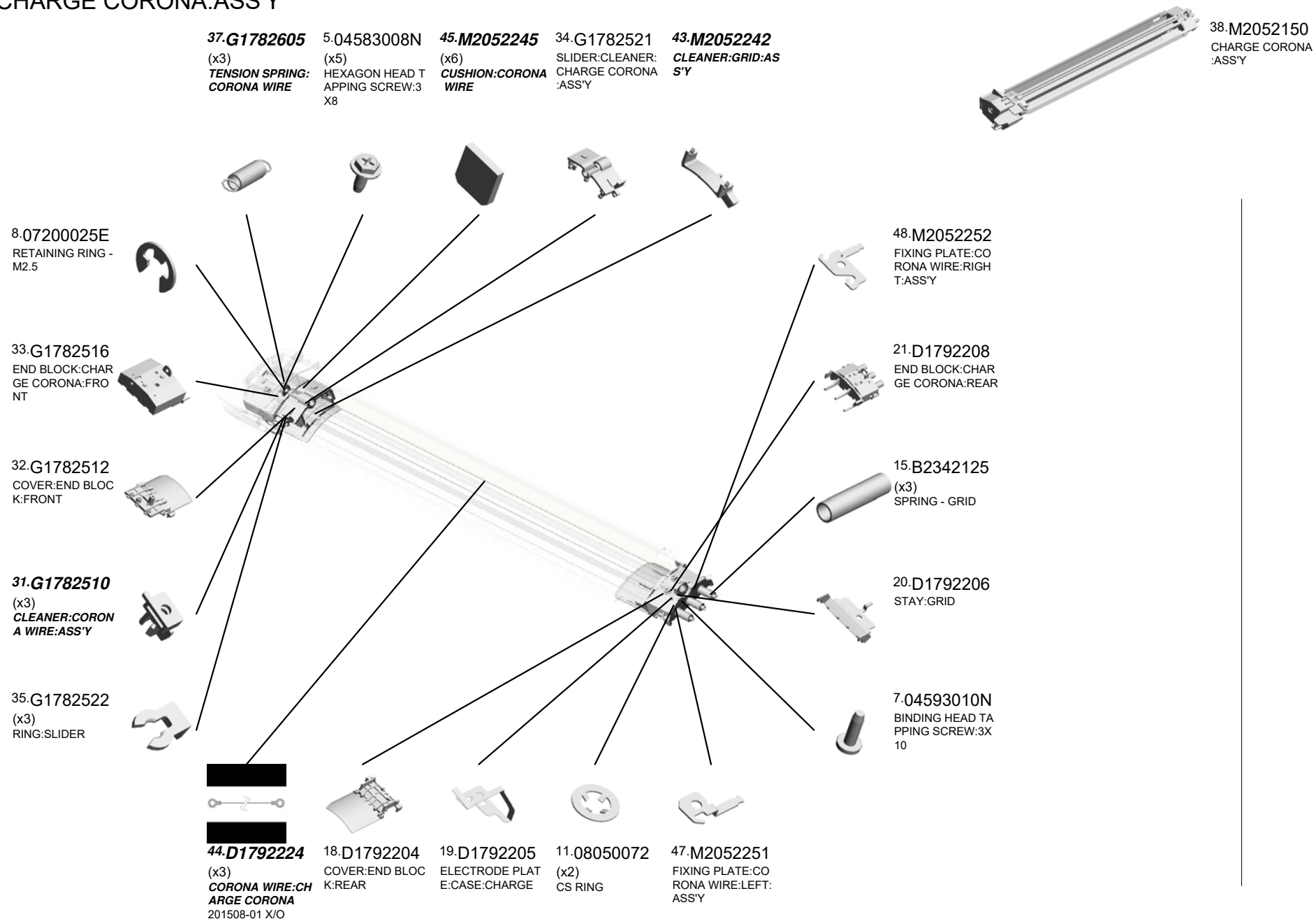
46.M2052246
COVER:CHARGE C
ORONA:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U002_S003

CHARGE CORONA:ASS'Y



U002_S003
CHARGE CORONA:ASS'Y

49.D0BX2500
GRID:CHARGE CO
RONA
201903-01 O/O



38.M2052150
CHARGE CORONA
:ASS'Y

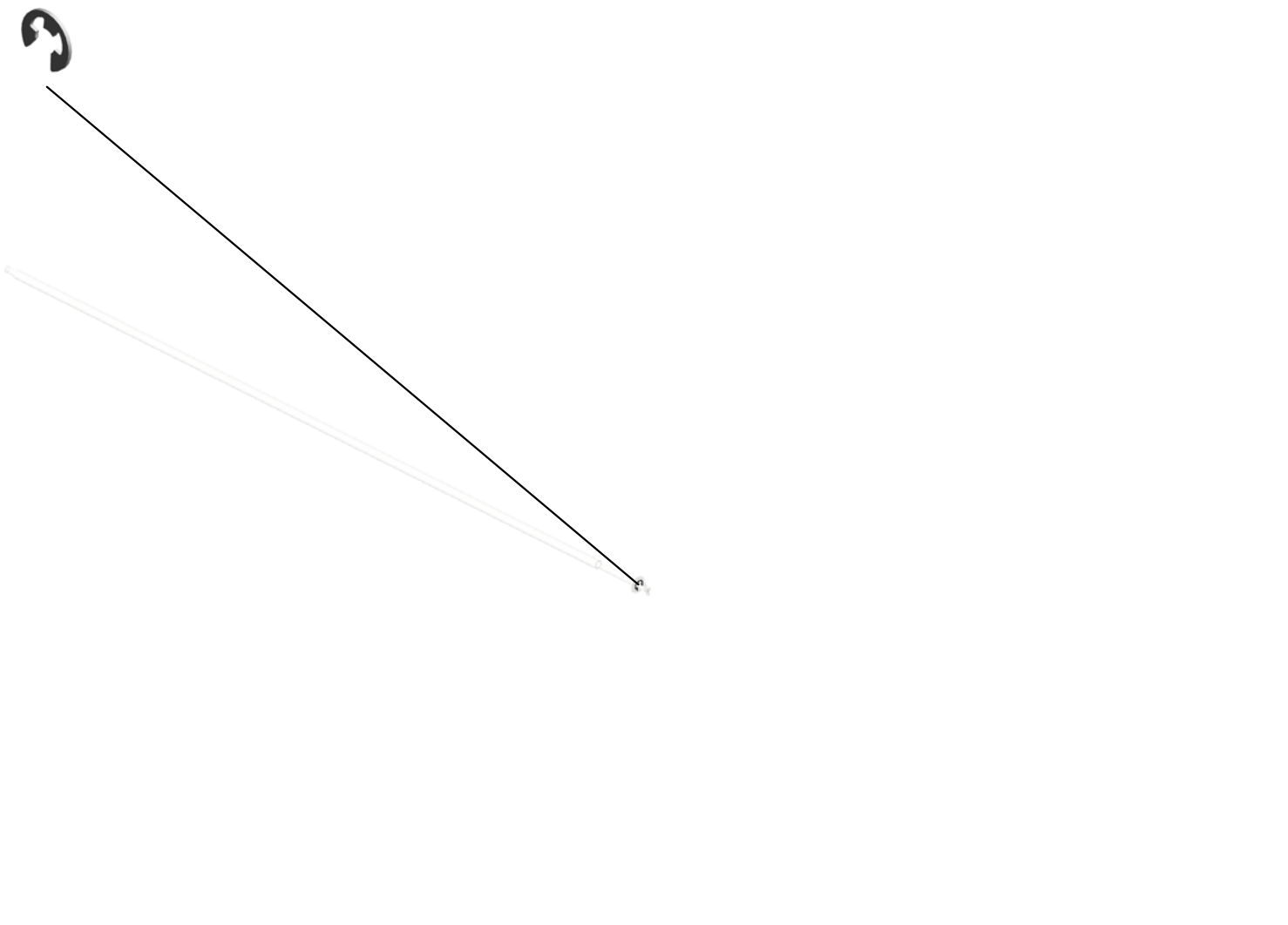


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U002_S003_S001
SCREW SHAFT:CHARGE CORONA:ASS'Y

8-07200025E
RETAINING RING -
M2.5

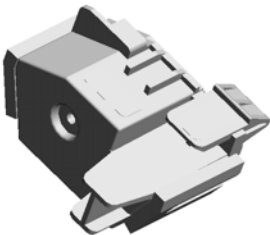
36.G1782570
SCREW SHAFT:CH
ARGE CORONA:AS
S'Y



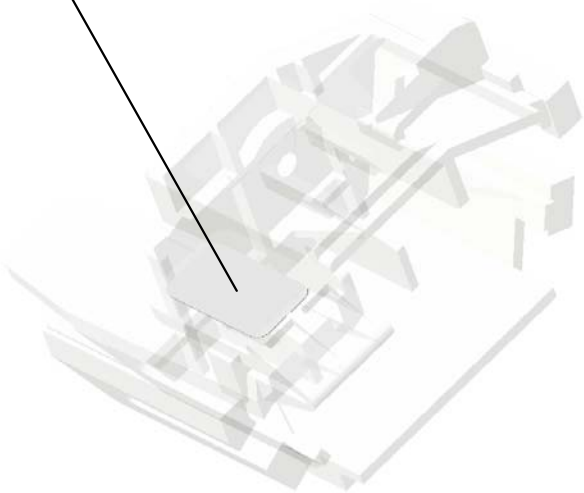
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U002_S003_S002
COVER:CHARGE CORONA:ASS'Y

25.D1792254
DECAL:CHARGE:G
RIP

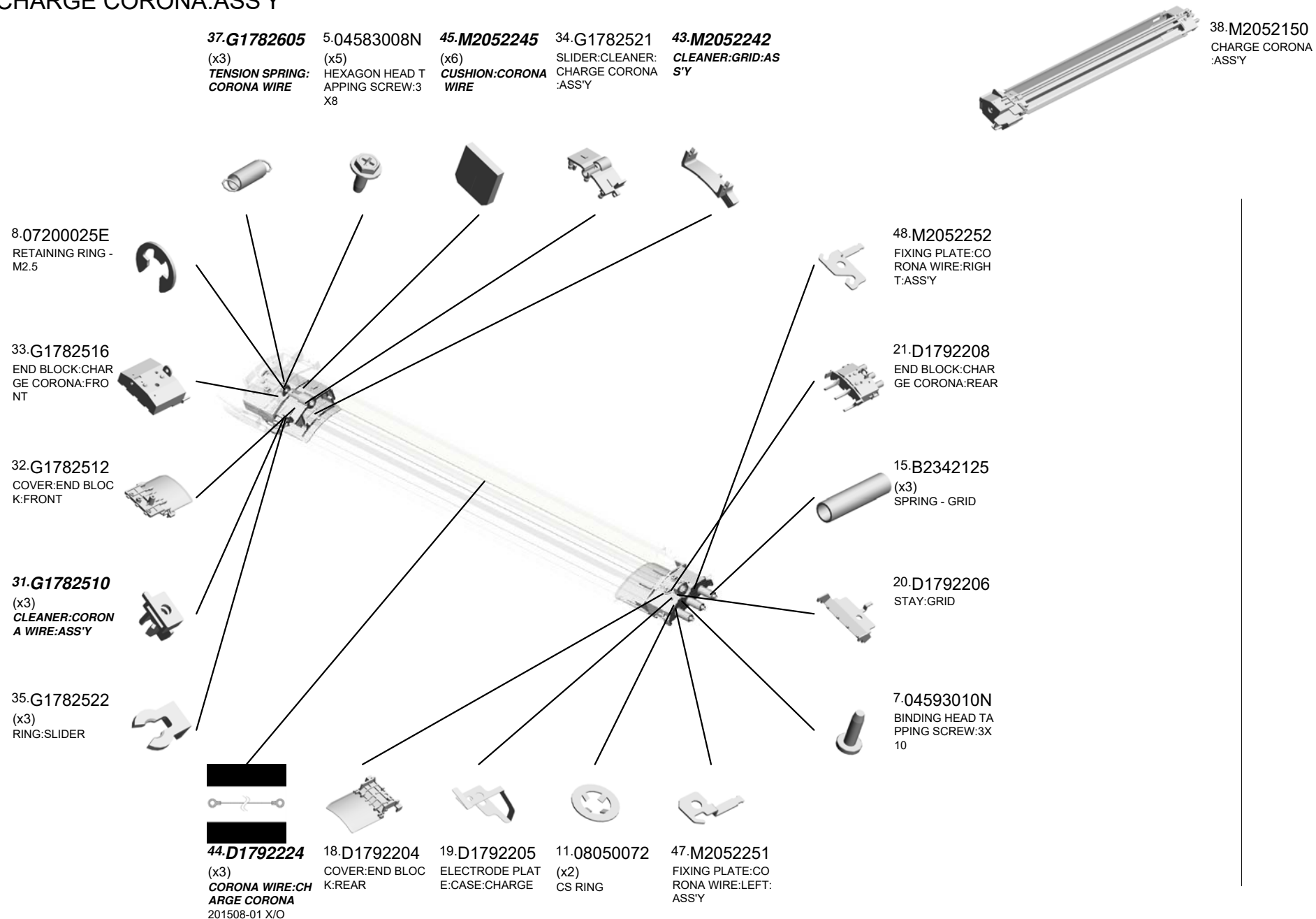


46.M2052246
COVER:CHARGE C
ORONA:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U002_S004
CHARGE CORONA:ASS'Y



U002_S004
CHARGE CORONA:ASS'Y

49.D0BX2500
GRID:CHARGE CO
RONA
201903-01 O/O



38.M2052150
CHARGE CORONA
:ASS'Y

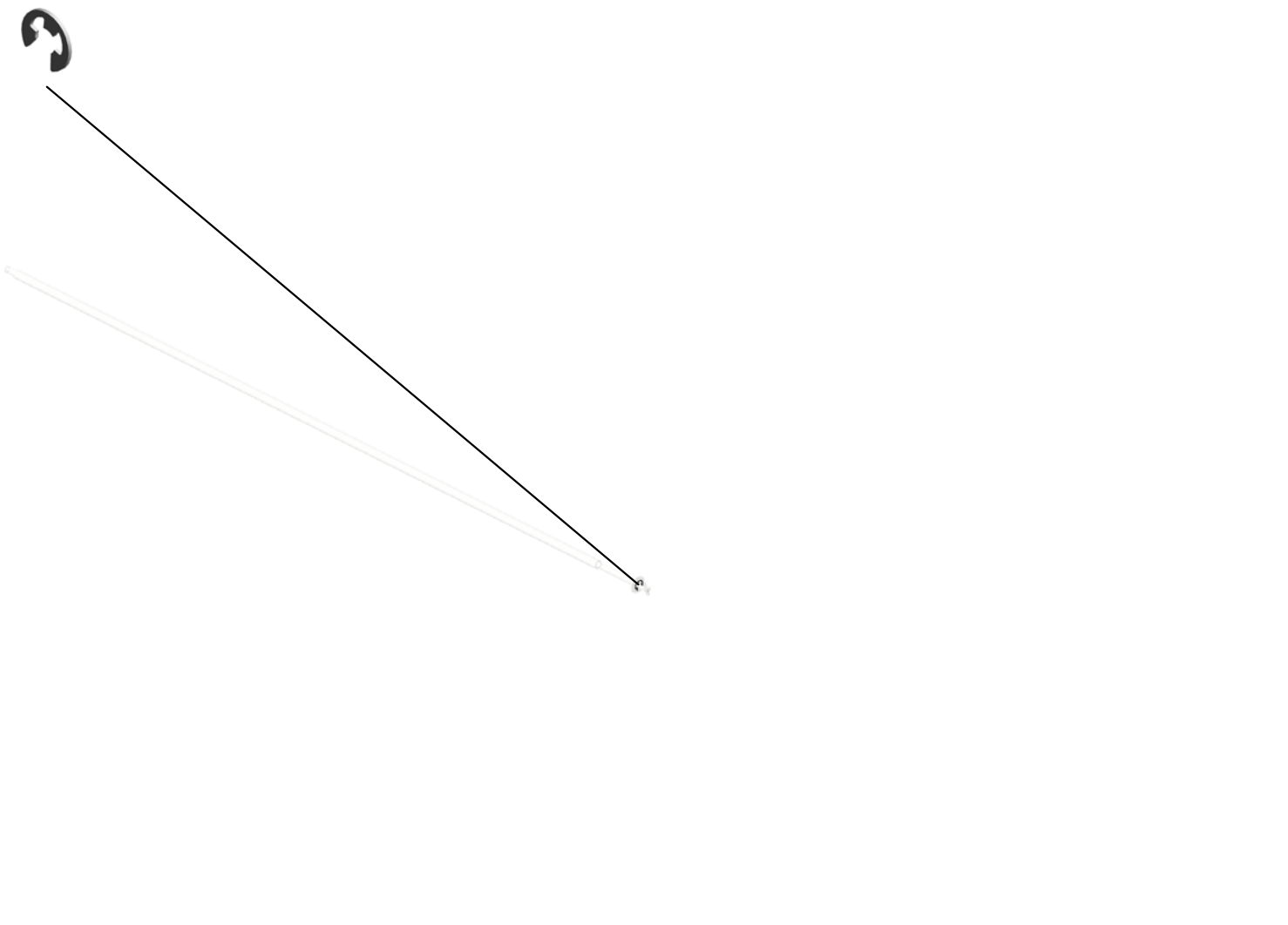


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U002_S004_S001
SCREW SHAFT:CHARGE CORONA:ASS'Y

8-07200025E
RETAINING RING -
M2.5

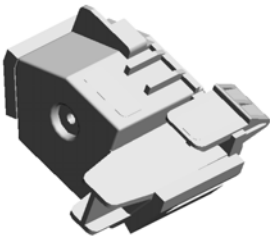
36.G1782570
SCREW SHAFT:CH
ARGE CORONA:AS
S'Y



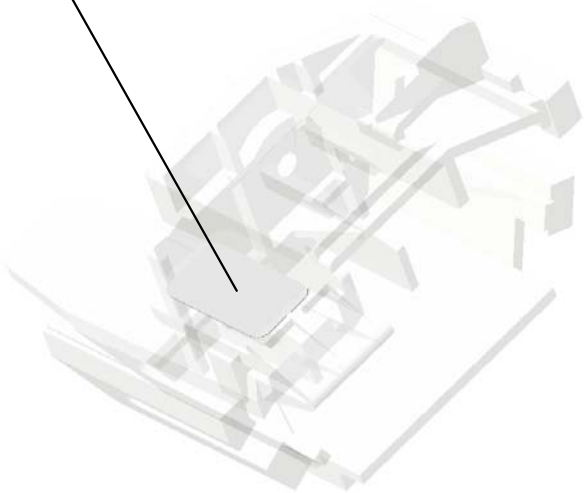
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U002_S004_S002
COVER:CHARGE CORONA:ASS'Y

25.D1792254
DECAL:CHARGE:G
RIP



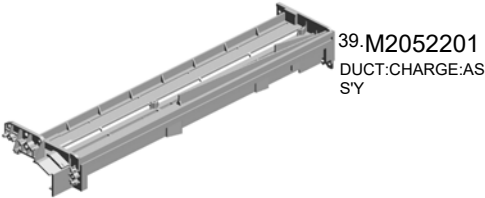
46.M2052246
COVER:CHARGE C
ORONA:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U002_S005
DUCT:CHARGE:ASS'Y

50.M0B12211
DISCHARGE LAMP
:LED ARRAY
201911-01 O/O



13.11050600
(x3)
CLAMP:LWSM-030
6-2M



12.11026283(x 1)
CONNECTOR - 2P

6.04593008N
(x3)
BINDING HEAD TA
PPING SCREW:3X
8

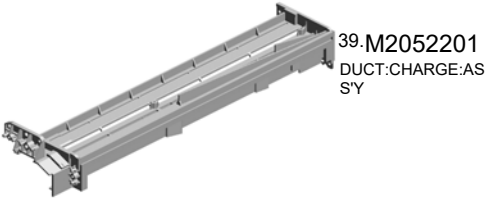


40.M2052209
LIGHT SHIELDING
PLATE:DISCHARG
E LAMP

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U002_S006
DUCT:CHARGE:ASS'Y

50.M0B12211
DISCHARGE LAMP
:LED ARRAY
201911-01 O/O



39.M2052201
DUCT:CHARGE:AS
SY

13.11050600
(x3)
CLAMP:LWSM-030
6-2M



12.11026283(x 1)
CONNECTOR - 2P

6.04593008N
(x3)
BINDING HEAD TA
PPING SCREW:3X
8

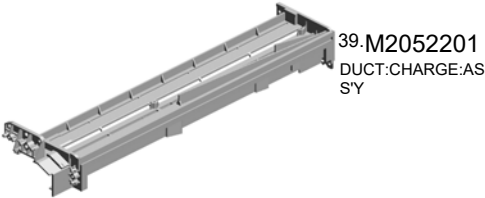


40.M2052209
LIGHT SHIELDING
PLATE:DISCHARG
E LAMP

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U002_S007
DUCT:CHARGE:ASS'Y

50.M0B12211
DISCHARGE LAMP
:LED ARRAY
201911-01 O/O



39.M2052201
DUCT:CHARGE:AS
SY

13.11050600
(x3)
CLAMP:LWSM-030
6-2M



12.11026283(x 1)
CONNECTOR - 2P

6.04593008N
(x3)
BINDING HEAD TA
PPING SCREW:3X
8

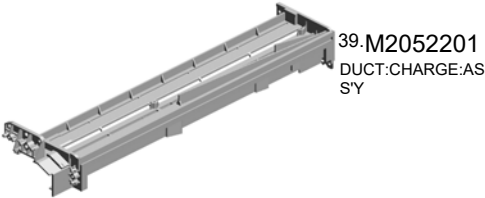


40.M2052209
LIGHT SHIELDING
PLATE:DISCHARG
E LAMP

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U002_S008
DUCT:CHARGE:ASS'Y

50.M0B12211
DISCHARGE LAMP
:LED ARRAY
201911-01 O/O



13.11050600
(x3)
CLAMP:LWSM-030
6-2M



12.11026283(x 1)
CONNECTOR - 2P

6.04593008N
(x3)
BINDING HEAD TA
PPING SCREW:3X
8

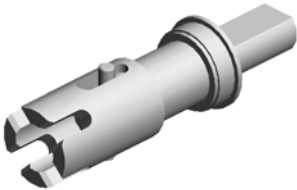


40.M2052209
LIGHT SHIELDING
PLATE:DISCHARG
E LAMP

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U002_S009
SHAFT:CLEANER:CHARGE:DRIVE:ASS'Y

10.07413706
BALL BEARING - 6
X10X3



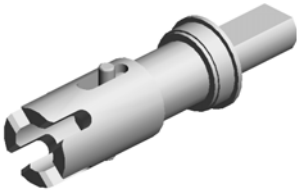
24.D1792239
SHAFT:CLEANER:
CHARGE:DRIVE:A
SS'Y

9.07200040E (x 1)
RETAINING RING - M4

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U002_S010
SHAFT:CLEANER:CHARGE:DRIVE:ASS'Y

10.07413706
BALL BEARING - 6
X10X3



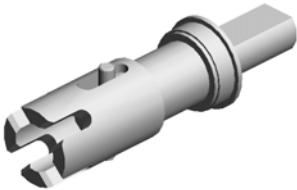
24.D1792239
SHAFT:CLEANER:
CHARGE:DRIVE:A
SS'Y

9.07200040E (x 1)
RETAINING RING - M4

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U002_S011
SHAFT:CLEANER:CHARGE:DRIVE:ASS'Y

10.07413706
BALL BEARING - 6
X10X3



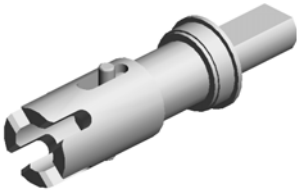
24.D1792239
SHAFT:CLEANER:
CHARGE:DRIVE:A
SS'Y

9.07200040E (x 1)
RETAINING RING - M4

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U002_S012
SHAFT:CLEANER:CHARGE:DRIVE:ASS'Y

10.07413706
BALL BEARING - 6
X10X3



24.D1792239
SHAFT:CLEANER:
CHARGE:DRIVE:A
SS'Y

9.07200040E (x 1)
RETAINING RING - M4

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U003.LASER UNIT

U003 S002
M2052003
OPTICAL WRITING UNIT:ASS
Y

U003 S001
M2052003
OPTICAL WRITING UNIT:ASS
Y

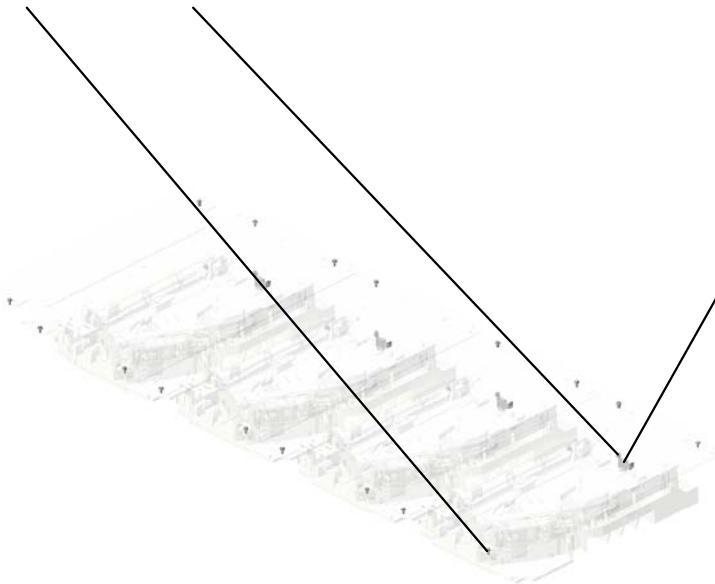
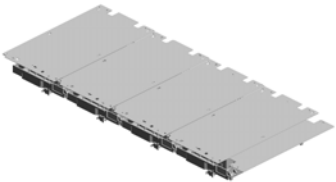
U003 S004
M2052003
OPTICAL WRITING UNIT:ASS
Y

U003 S003
M2052003
OPTICAL WRITING UNIT:ASS
Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U003
LASER UNIT

3-03604008N 2-03603006N
(x17) (x4)
SCREW - M4X8 SCREW - M3X6

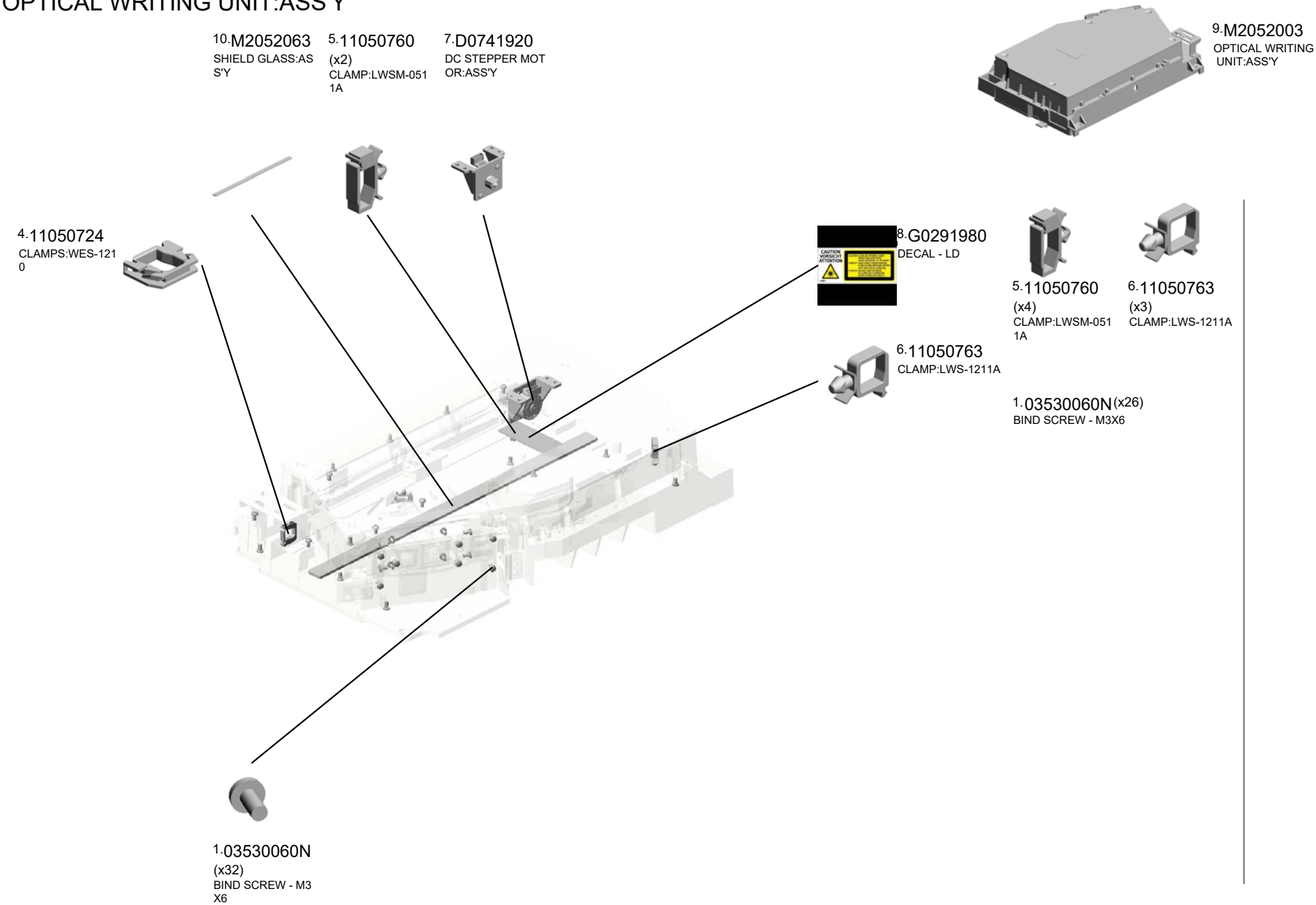


11-M2052070
(x4)
COVER:SHIELD GL
ASS

2-03603006N(x16)
SCREW - M3X6

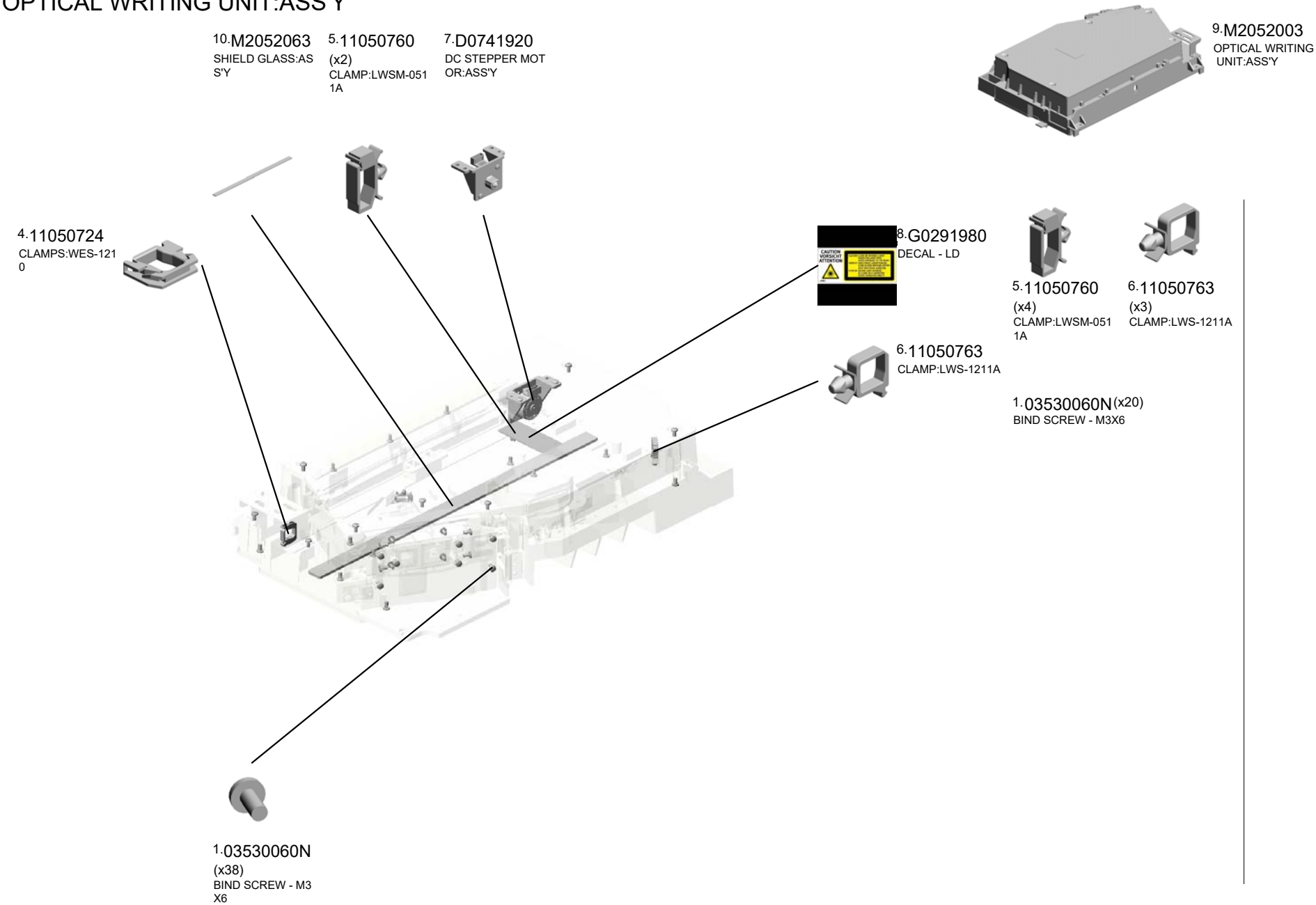
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U003_S001
OPTICAL WRITING UNIT:ASS'Y



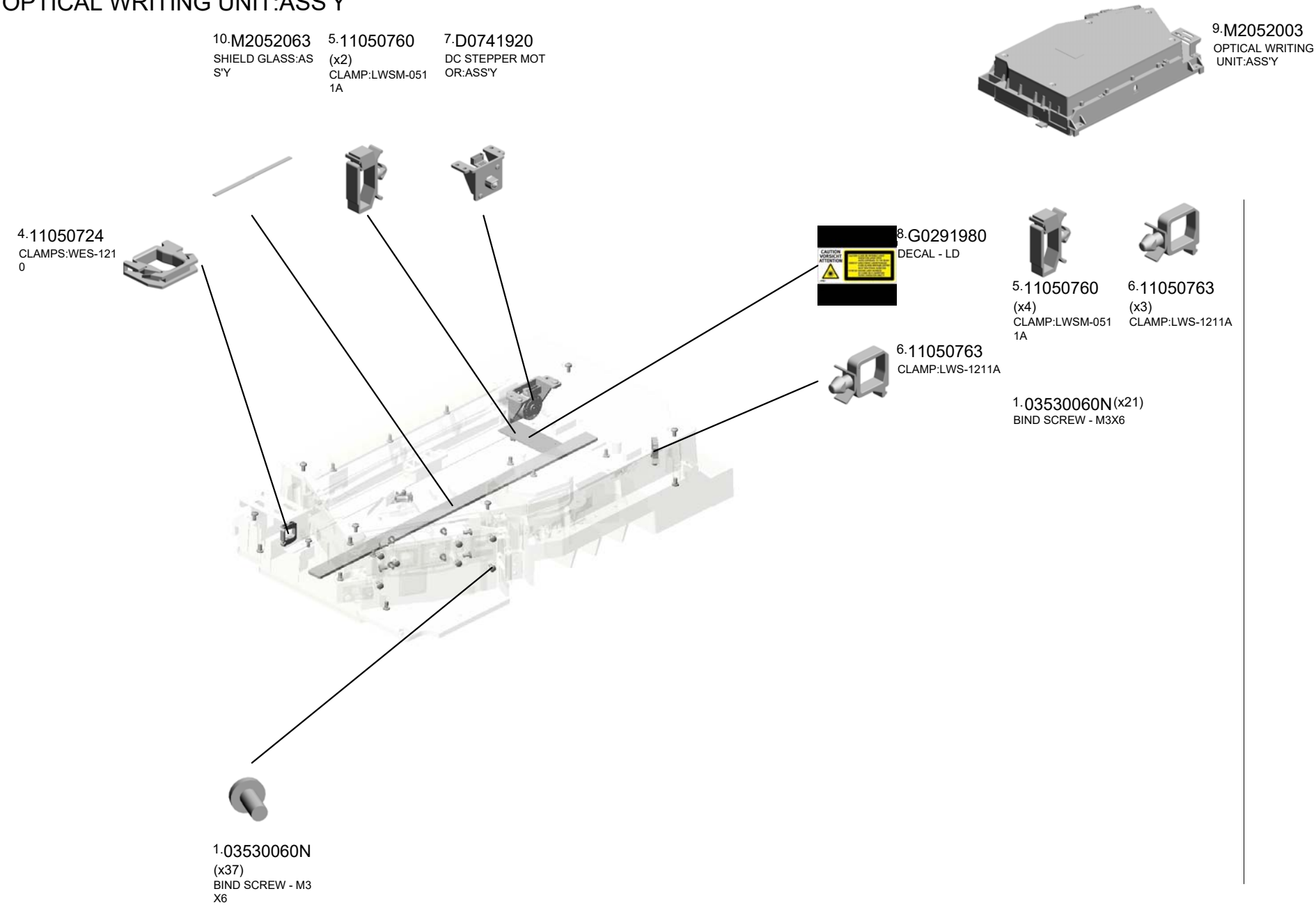
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U003_S002
OPTICAL WRITING UNIT:ASS'Y



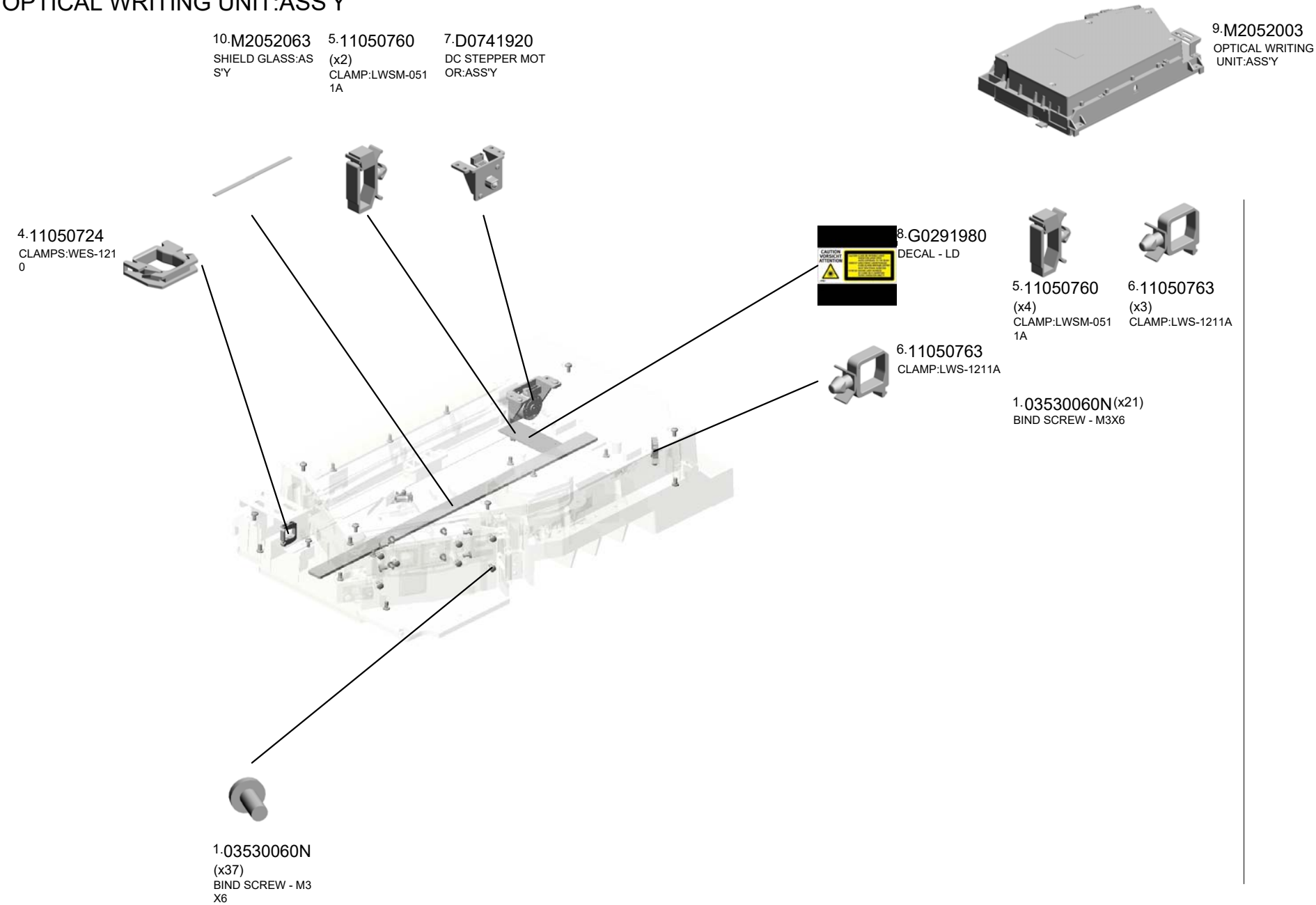
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U003_S003
OPTICAL WRITING UNIT:ASS'Y



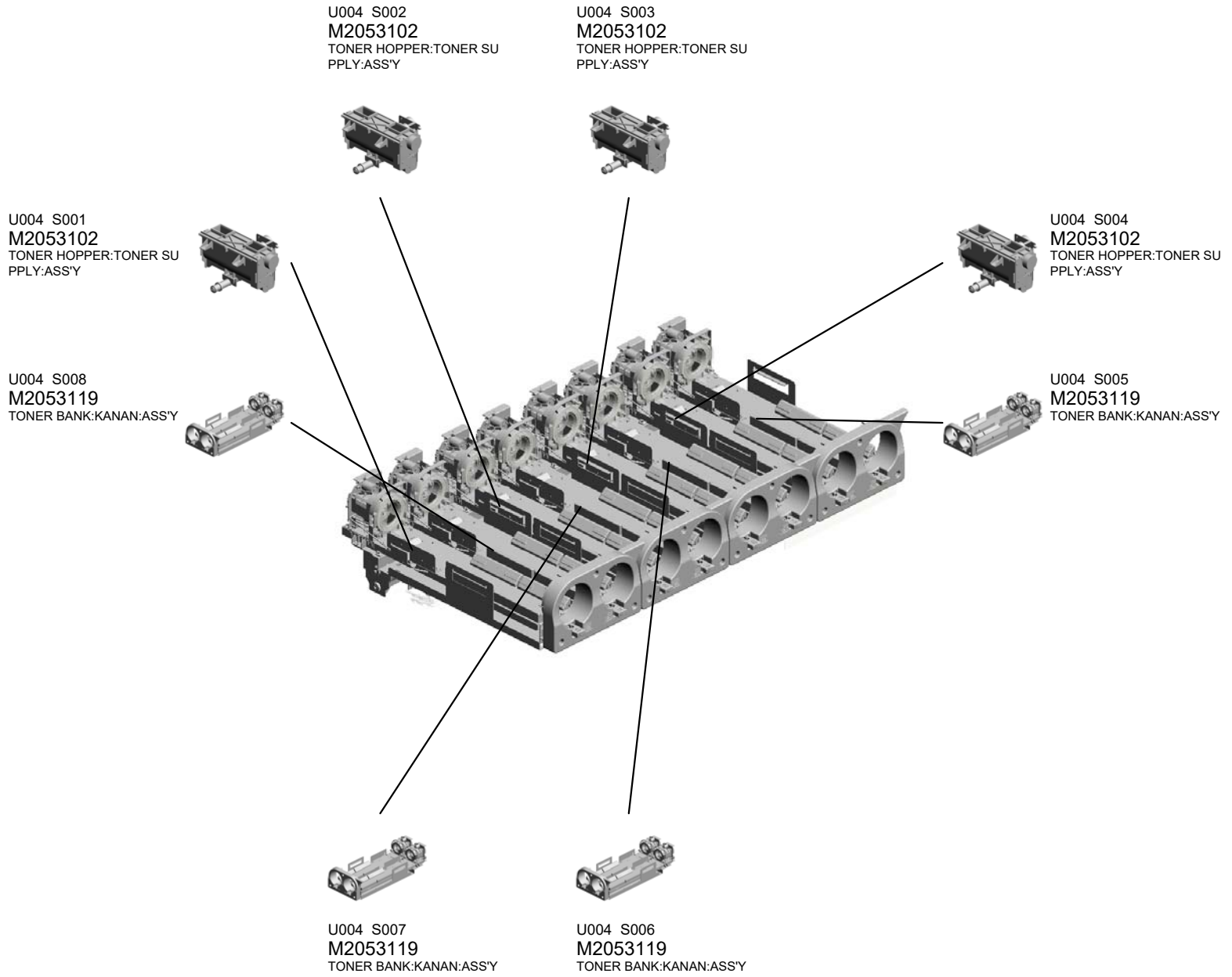
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U003_S004
OPTICAL WRITING UNIT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004.TONER SUPPLY



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004 TONER SUPPLY

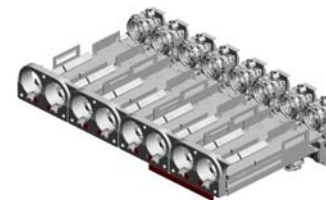
72.M2053182 (x2) GEAR:TONER BAN
K:RIC:M:ASS'Y

21.11050763 (x8) CLAMP:LWS-1211A

71.M2053181 (x2) GEAR:TONER BAN
K:RIC:C:ASS'Y

66.M2053167 (x8) SUPPORTER:TON
ER BANK:REAR

33.AB012005 (x8) GEAR - 13Z



18.11050723 (x8) CLAMPS:WES-050
7

82.M2053183 (x2) GEAR:TONER BAN
K:RIC:Y:ASS'Y

4.03604008N (x24) SCREW - M4X8

49.D1793276 (x4) TONER CATCHPA
N:TONER SUPPLY

48.D1793275 (x8) COIL SPRING:SHU
TTER:TONER SUP
PLY

47.D1793272 (x4) SHUTTER:TONER
SUPPLY:ASS'Y

46.D1793271 (x4) CASE:SHUTTER:T
ONER SUPPLY

9.04514008N (x16) TAPPING SCREW:
4X8

86.M0B13333 (x8) DECAL:DESIGN SK
ETCH:TONER BOT
TLE:LED
201812-02 O/O

57.D1943726 (x8) SEAL:GEAR:DRIVE
:TONER BOTTLE

70.M2053180 (x2) GEAR:TONER BAN
K:RIC:K:ASS'Y

54.D1943603 (x8) GEAR:DRIVE:TON
ER BOTTLE:Z14

86.M0B13333 (x8) DECAL:DESIGN SK
ETCH:TONER BOT
TLE:LED
201902-02 O/O

86.M0B13333 (x8) DECAL:DESIGN SK
ETCH:TONER BOT
TLE:LED
201902-01 O/O

81.M2053342 (x8) DECAL:EXCHANG
E:TONER BOTTLE

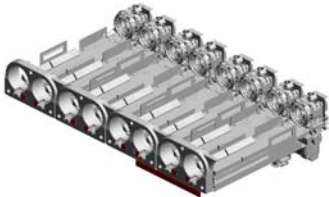
4.03604008N (x 4) SCREW - M4X8
14.07200040E (x16) RETAINING RING - M4

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

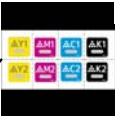
U004
TONER SUPPLY

86.M0B13333
DECAL:DESIGN SK
ETCH:TONER BOT
TLE:LED
201810-02 O/O

86.M0B13333
DECAL:DESIGN SK
ETCH:TONER BOT
TLE:LED
201810-03 O/O



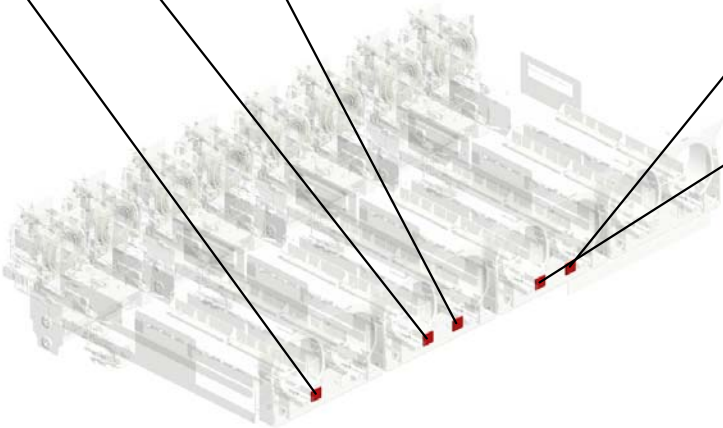
86.M0B13333
DECAL:DESIGN SK
ETCH:TONER BOT
TLE:LED
201812-03 O/O



86.M0B13333
DECAL:DESIGN SK
ETCH:TONER BOT
TLE:LED
201812-04 O/O



86.M0B13333
DECAL:DESIGN SK
ETCH:TONER BOT
TLE:LED
201812-05 O/O



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U004_S001

TONER HOPPER:TONER SUPPLY:ASS'Y

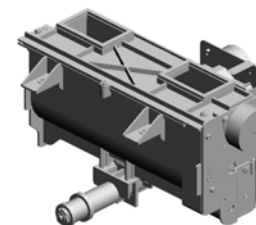
43.D1793253
GEAR:IDLER:FEED
:TONER SUPPLY:1

40.D1496553
GEAR:IDLER:Z61

63.M2053127
GROUND PLATE:T
ONER HOPPER

17.11050551
(x2)
CLAMP:LES-0505

60.GX060019
(x2)
STEPPER MOTOR:
PM42L048RBG8



61.M2053102
TONER HOPPER:T
ONER SUPPLY:AS
S'Y

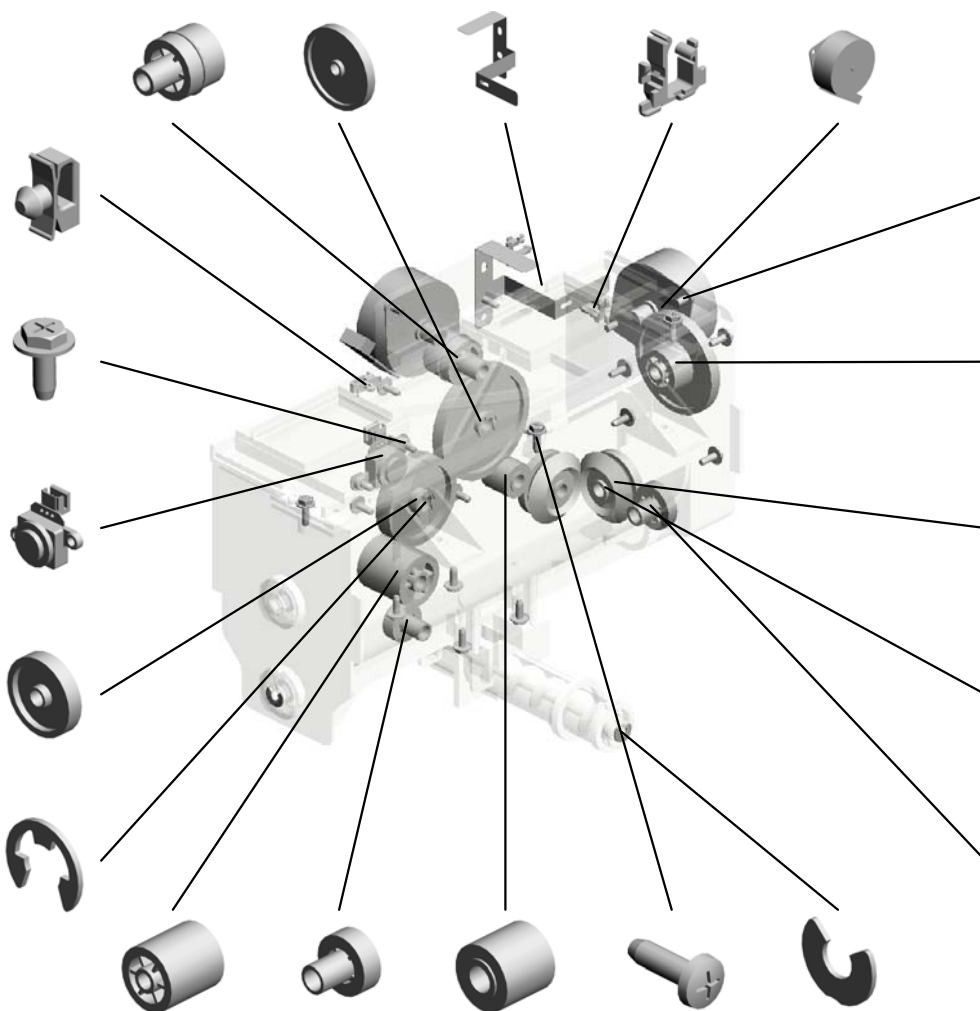
19.11050758
CLAMP:LWSM-030
6A

5.04503008N
(x15)
TAPPING SCREW -
M3X8

59.GW230008
TONER END SENS
OR

32.AB011211
GEAR:CONNECTIN
G:VERTICAL TRAN
SPORT

15.07200060E
(x2)
RETAINING RING -
M6



14.07200040E (x 4)
RETAINING RING - M4

2.03530060N
(x4)
BIND SCREW - M3
X6

45.D1793259
GEAR:IDLER:AGIT
ATOR:TONER SUP
PLY

44.D1793254
(x2)
GEAR:IDLER:FEED
:TONER SUPPLY:2

22.A2941163
(x2)
GEAR - 30Z

41.D1793234
GEAR:TRANSPOR
T SCREW:LONG:T
ONER SUPPLY

64.M2053133
GEAR:IDLER:Z27

42.D1793237
GEAR:TRANSPOR
T SCREW:SHORT:
TONER SUPPLY

39.D0666498
GEAR:IDLER:PAPE
R FEED UNIT:17Z

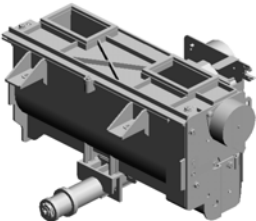
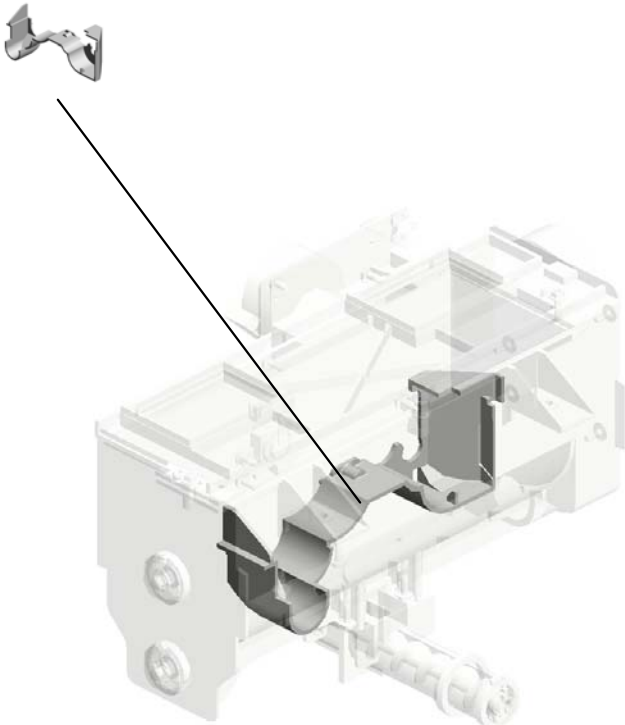
6.04503010N
(x3)
TAPPING SCREW -
M3X10

16.08050104
(x2)
RETAINING RINGS
-E:SILENCER:DIA4

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S001
TONER HOPPER:TONER SUPPLY:ASS'Y

65.M2053140
COVER:GEAR:TON
ER SUPPLY



61.M2053102
TONER HOPPER:T
ONER SUPPLY:AS
SY

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S002

TONER HOPPER:TONER SUPPLY:ASS'Y

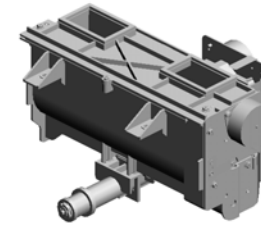
43.D1793253
GEAR:IDLER:FEED
:TONER SUPPLY:1

40.D1496553
GEAR:IDLER:Z61

63.M2053127
GROUND PLATE:T
ONER HOPPER

17.11050551
(x2)
CLAMP:LES-0505

60.GX060019
(x2)
STEPPER MOTOR:
PM42L048RBG8



61.M2053102
TONER HOPPER:T
ONER SUPPLY:AS
S'Y

19.11050758
CLAMP:LWSM-030
6A

5.04503008N
(x15)
TAPPING SCREW -
M3X8

59.GW230008
TONER END SENS
OR

32.AB011211
GEAR:CONNECTIN
G:VERTICAL TRAN
SPORT

64.M2053133
GEAR:IDLER:Z27

14.07200040E (x 4)
RETAINING RING - M4
15.07200060E (x 2)
RETAINING RING - M6
2.03530060N
(x4)
BIND SCREW - M3
X6

45.D1793259
GEAR:IDLER:AGIT
ATOR:TONER SUP
PLY

44.D1793254
(x2)
GEAR:IDLER:FEED
:TONER SUPPLY:2

22.A2941163
(x2)
GEAR - 30Z

41.D1793234
GEAR:TRANSPOR
T SCREW:LONG:T
ONER SUPPLY

42.D1793237
GEAR:TRANSPOR
T SCREW:SHORT:
TONER SUPPLY

65.M2053140
COVER:GEAR:TON
ER SUPPLY

39.D0666498
GEAR:IDLER:PAPE
R FEED UNIT:17Z

6.04503010N
(x3)
TAPPING SCREW -
M3X10

16.08050104
(x2)
RETAINING RINGS
-E:SILENCER:DIA4

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U004_S003

TONER HOPPER:TONER SUPPLY:ASS'Y

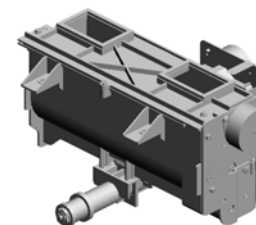
43.D1793253
GEAR:IDLER:FEED
:TONER SUPPLY:1

40.D1496553
GEAR:IDLER:Z61

63.M2053127
GROUND PLATE:T
ONER HOPPER

17.11050551
(x2)
CLAMP:LES-0505

60.GX060019
(x2)
STEPPER MOTOR:
PM42L048RBG8



61.M2053102
TONER HOPPER:T
ONER SUPPLY:AS
S'Y

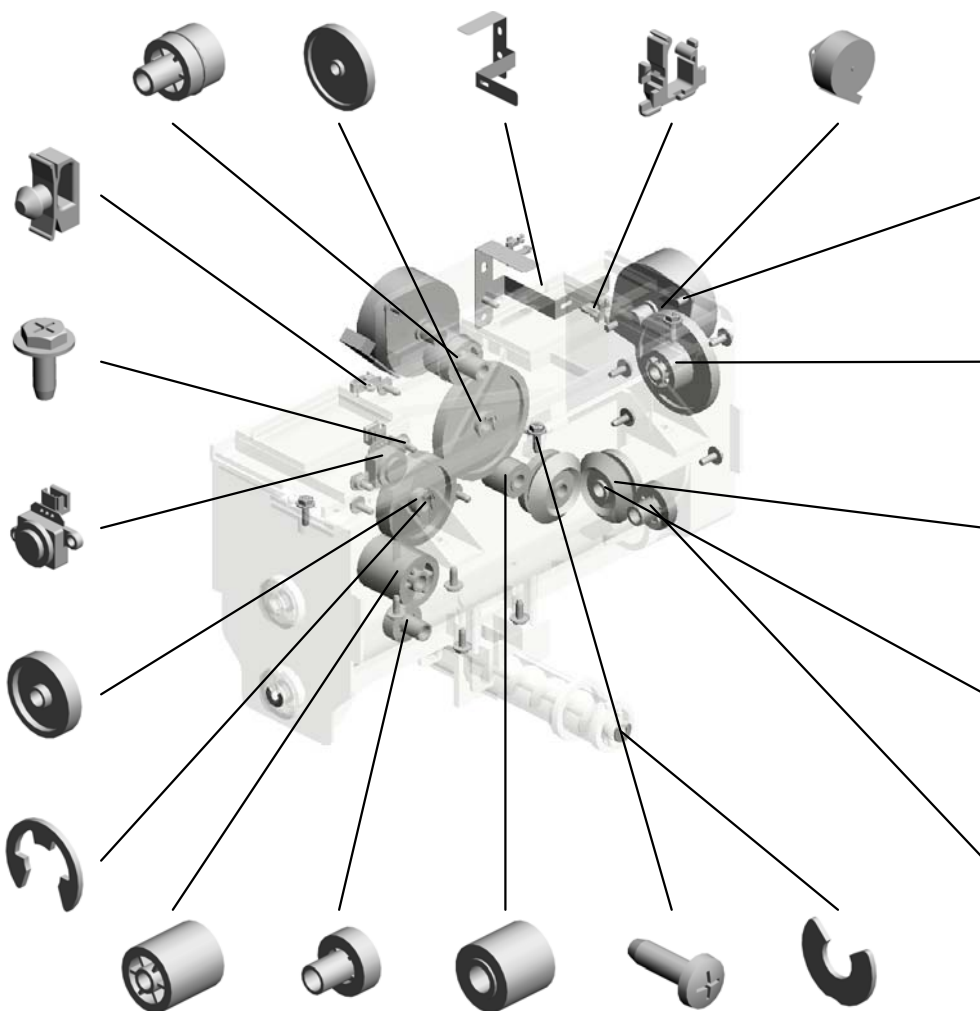
19.11050758
CLAMP:LWSM-030
6A

5.04503008N
(x15)
TAPPING SCREW -
M3X8

59.GW230008
TONER END SENS
OR

32.AB011211
GEAR:CONNECTIN
G:VERTICAL TRAN
SPORT

15.07200060E
(x2)
RETAINING RING -
M6



14.07200040E (x 4)
RETAINING RING - M4

2.03530060N
(x4)
BIND SCREW - M3
X6

45.D1793259
GEAR:IDLER:AGIT
ATOR:TONER SUP
PLY

44.D1793254
(x2)
GEAR:IDLER:FEED
:TONER SUPPLY:2

22.A2941163
(x2)
GEAR - 30Z

41.D1793234
GEAR:TRANSPOR
T SCREW:LONG:T
ONER SUPPLY

64.M2053133
GEAR:IDLER:Z27

42.D1793237
GEAR:TRANSPOR
T SCREW:SHORT:
TONER SUPPLY

39.D0666498
GEAR:IDLER:PAPE
R FEED UNIT:17Z

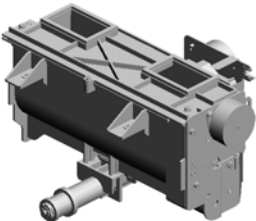
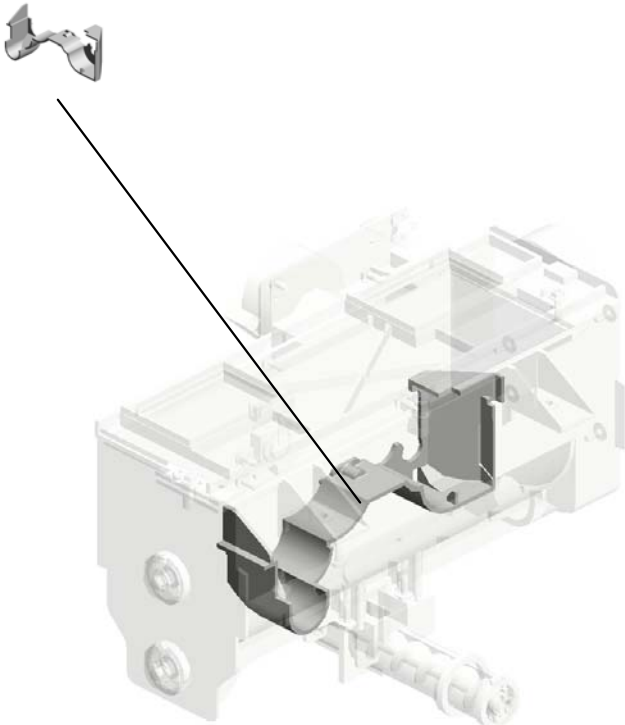
6.04503010N
(x3)
TAPPING SCREW -
M3X10

16.08050104
(x2)
RETAINING RINGS
-E:SILENCER:DIA4

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S003
TONER HOPPER:TONER SUPPLY:ASS'Y

65.M2053140
COVER:GEAR:TON
ER SUPPLY



61.M2053102
TONER HOPPER:T
ONER SUPPLY:AS
SY

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S004

TONER HOPPER:TONER SUPPLY:ASS'Y

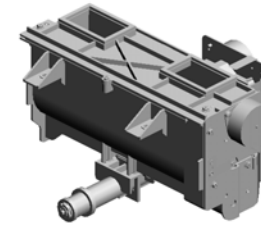
43.D1793253
GEAR:IDLER:FEED
:TONER SUPPLY:1

40.D1496553
GEAR:IDLER:Z61

63.M2053127
GROUND PLATE:T
ONER HOPPER

17.11050551
(x2)
CLAMP:LES-0505

60.GX060019
(x2)
STEPPER MOTOR:
PM42L048RBG8



61.M2053102
TONER HOPPER:T
ONER SUPPLY:AS
S'Y

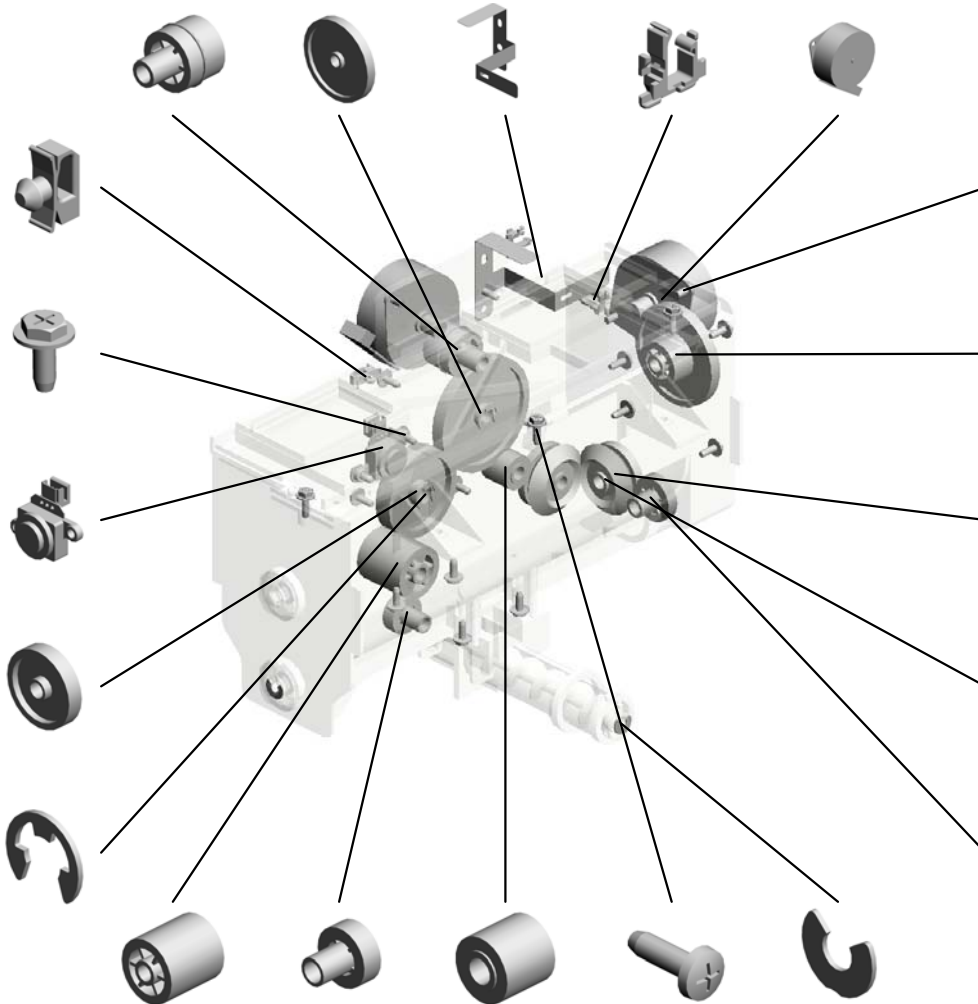
19.11050758
CLAMP:LWSM-030
6A

5.04503008N
(x15)
TAPPING SCREW -
M3X8

59.GW230008
TONER END SENS
OR

32.AB011211
GEAR:CONNECTIN
G:VERTICAL TRAN
SPORT

15.07200060E
(x2)
RETAINING RING -
M6



14.07200040E (x 4)
RETAINING RING - M4

2.03530060N
(x4)
BIND SCREW - M3
X6

45.D1793259
GEAR:IDLER:AGIT
ATOR:TONER SUP
PLY

44.D1793254
(x2)
GEAR:IDLER:FEED
:TONER SUPPLY:2

22.A2941163
(x2)
GEAR - 30Z

41.D1793234
GEAR:TRANSPOR
T SCREW:LONG:T
ONER SUPPLY

64.M2053133
GEAR:IDLER:Z27

42.D1793237
GEAR:TRANSPOR
T SCREW:SHORT:
TONER SUPPLY

39.D0666498
GEAR:IDLER:PAPE
R FEED UNIT:17Z

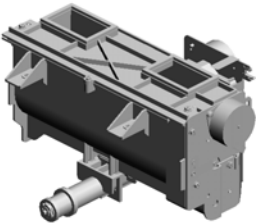
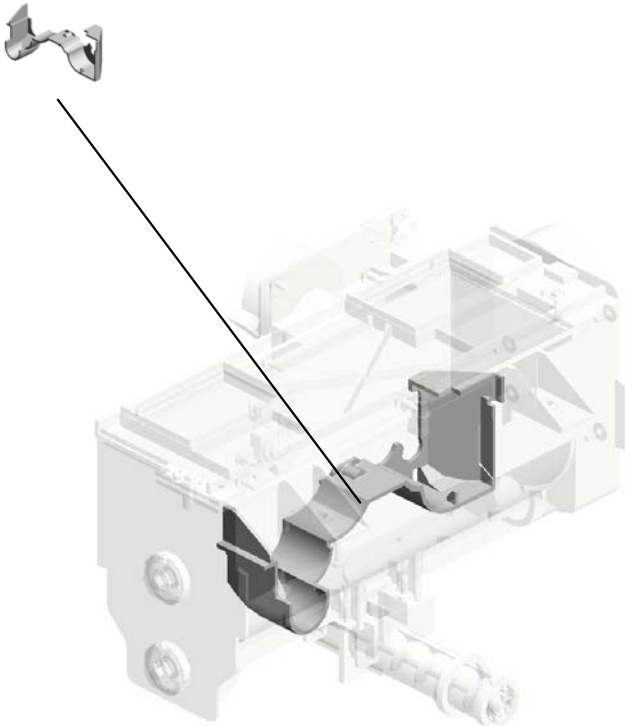
6.04503010N
(x3)
TAPPING SCREW -
M3X10

16.08050104
(x2)
RETAINING RINGS
-E:SILENCER:DIA4

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S004
TONER HOPPER:TONER SUPPLY:ASS'Y

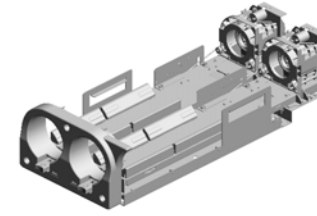
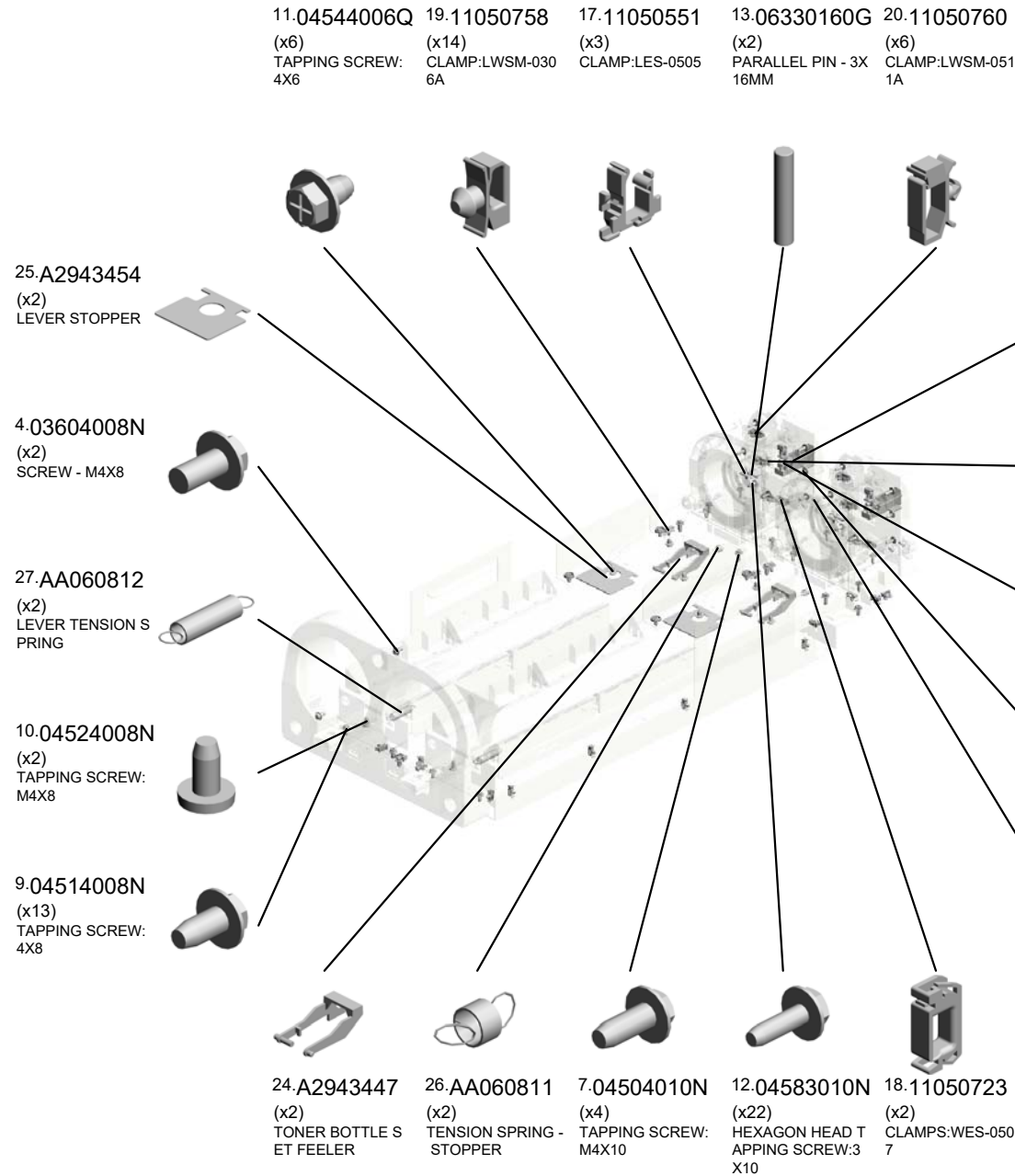
65.M2053140
COVER:GEAR:TON
ER SUPPLY



61.M2053102
TONER HOPPER:T
ONER SUPPLY:AS
SY

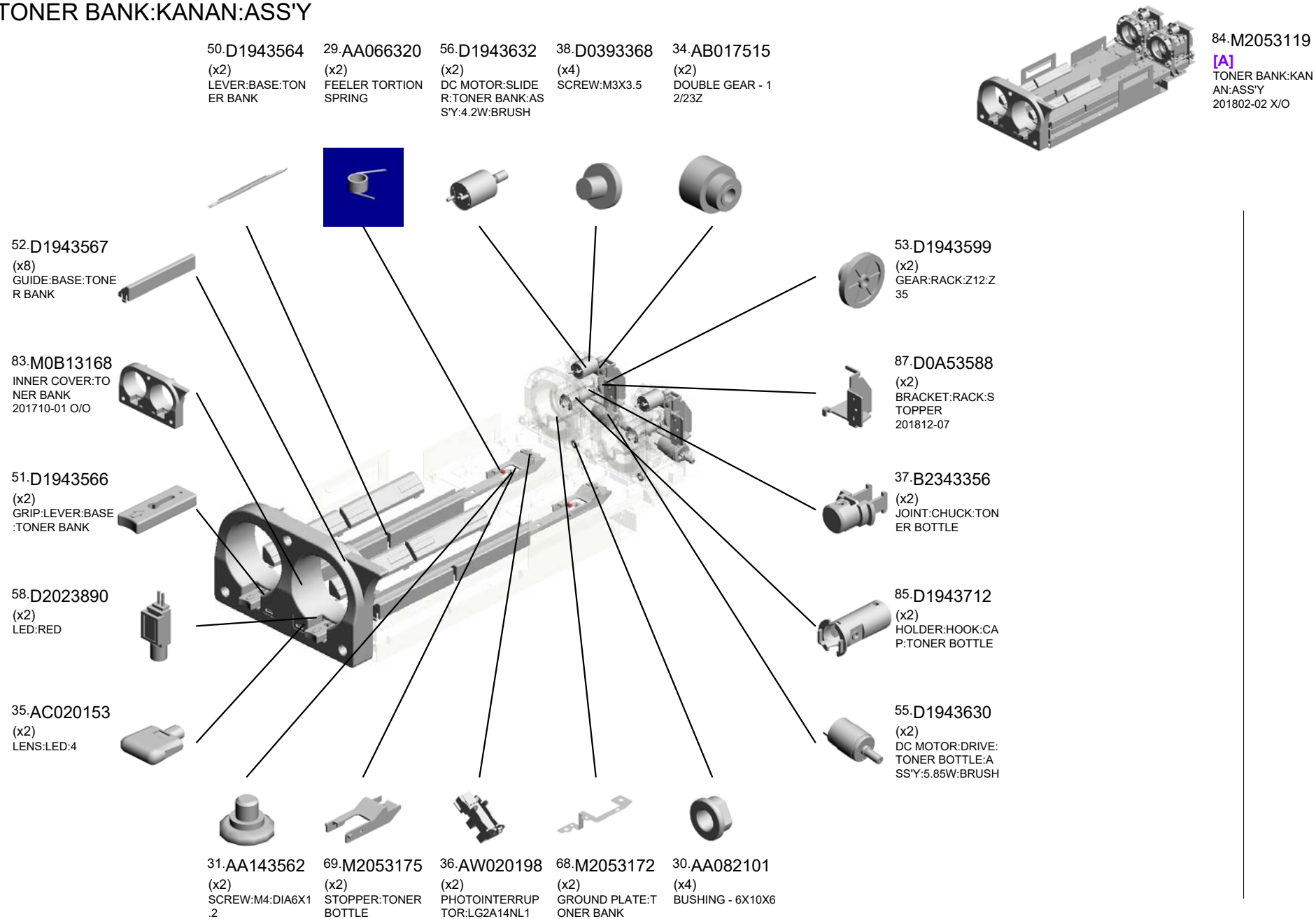
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U004_S005
TONER BANK:KANAN:ASS'Y

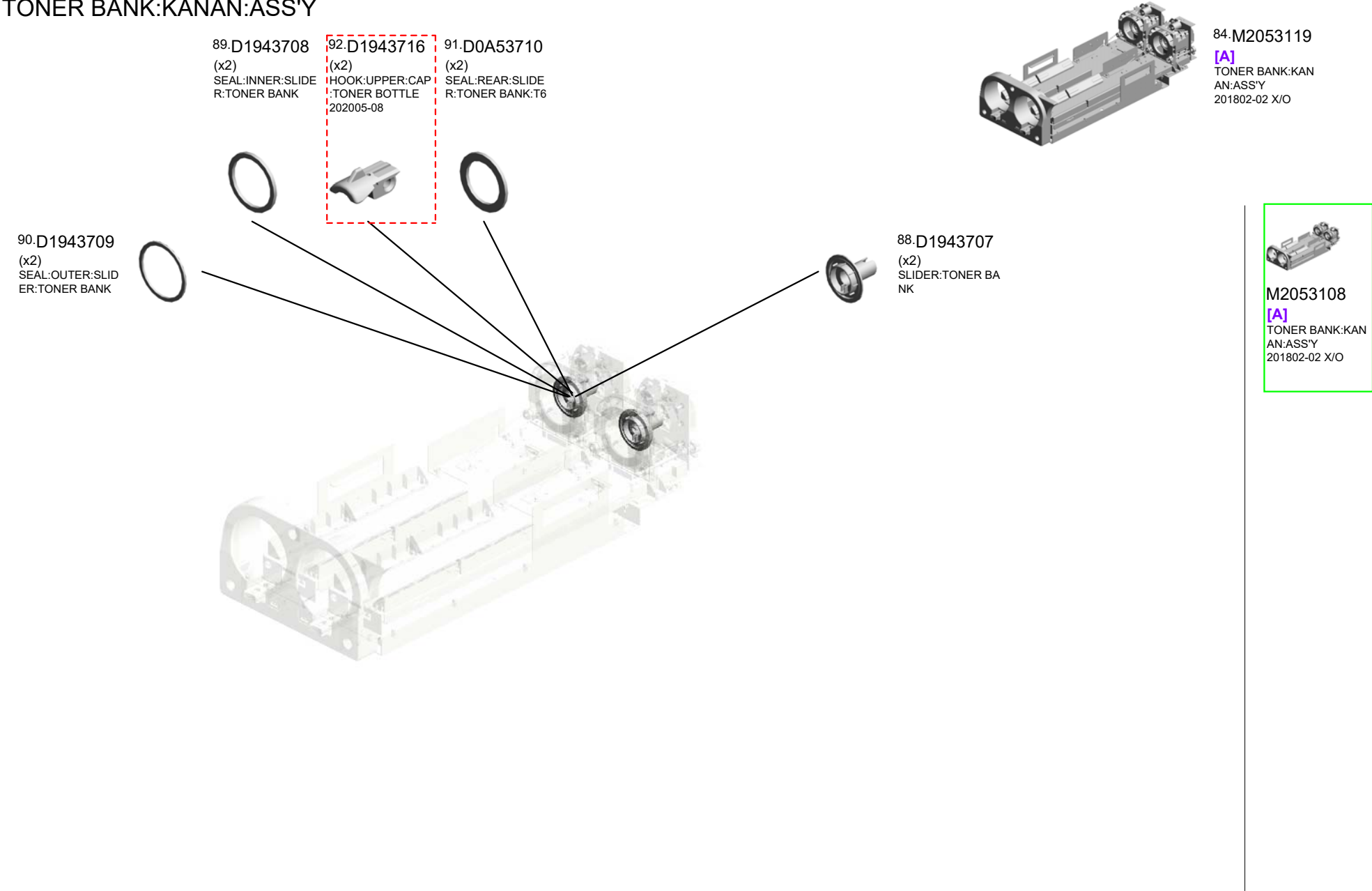


84.M2053119
[A]
TONER BANK:KANAN:ASS'Y
201802-02 X/O

U004_S005
TONER BANK:KANAN:ASS'Y

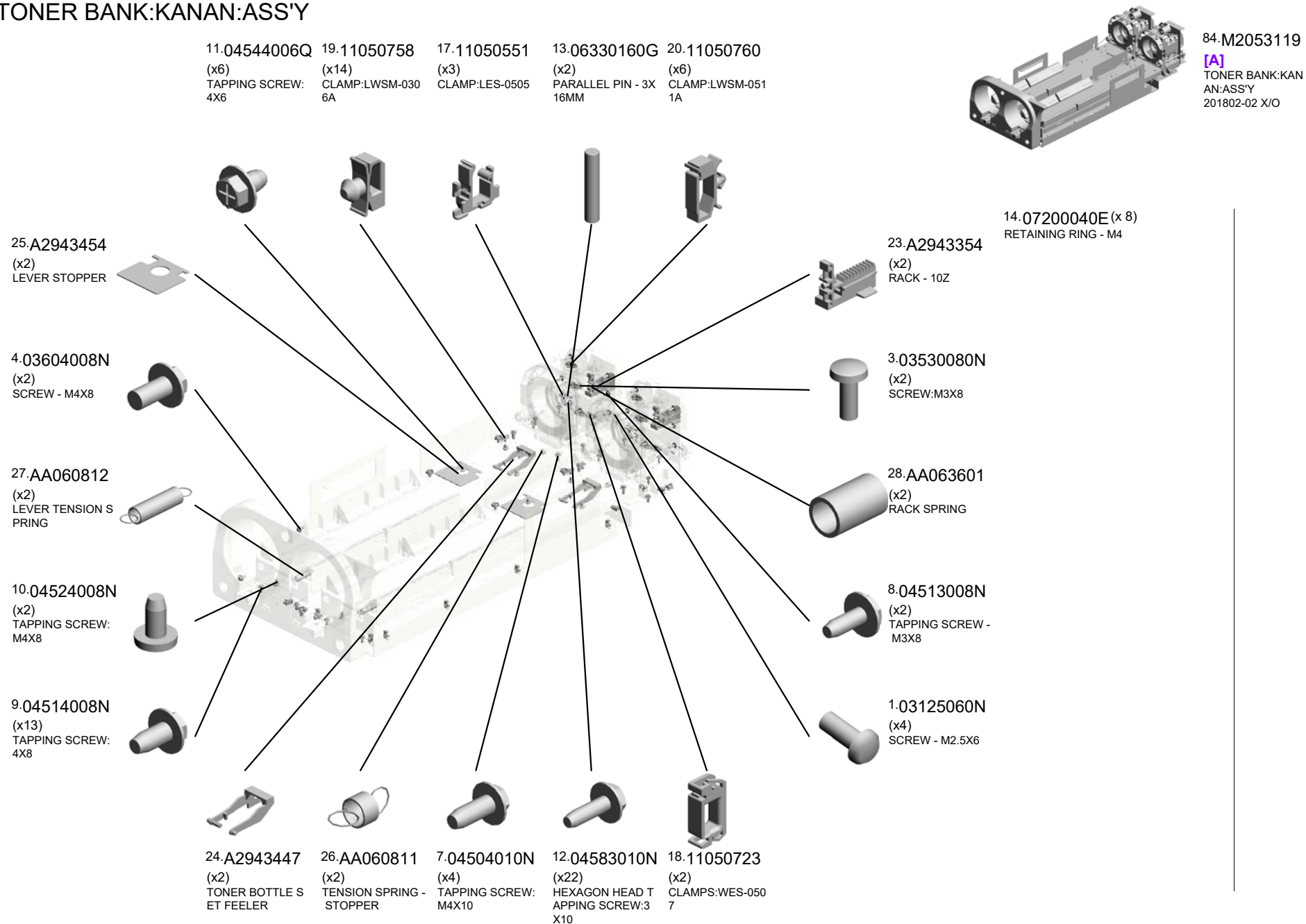


U004_S005
TONER BANK:KANAN:ASS'Y



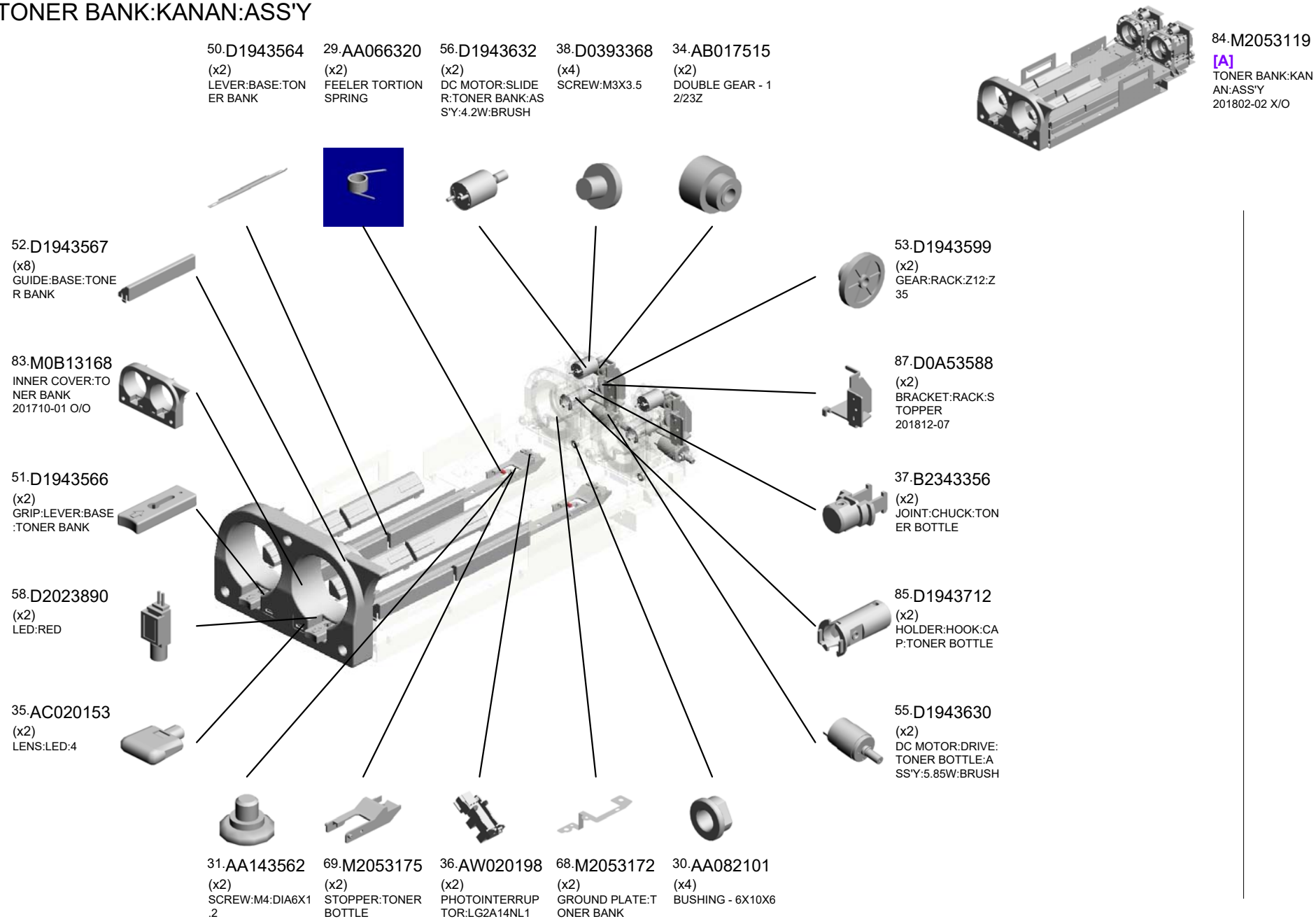
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U004_S006
TONER BANK:KANAN:ASS'Y

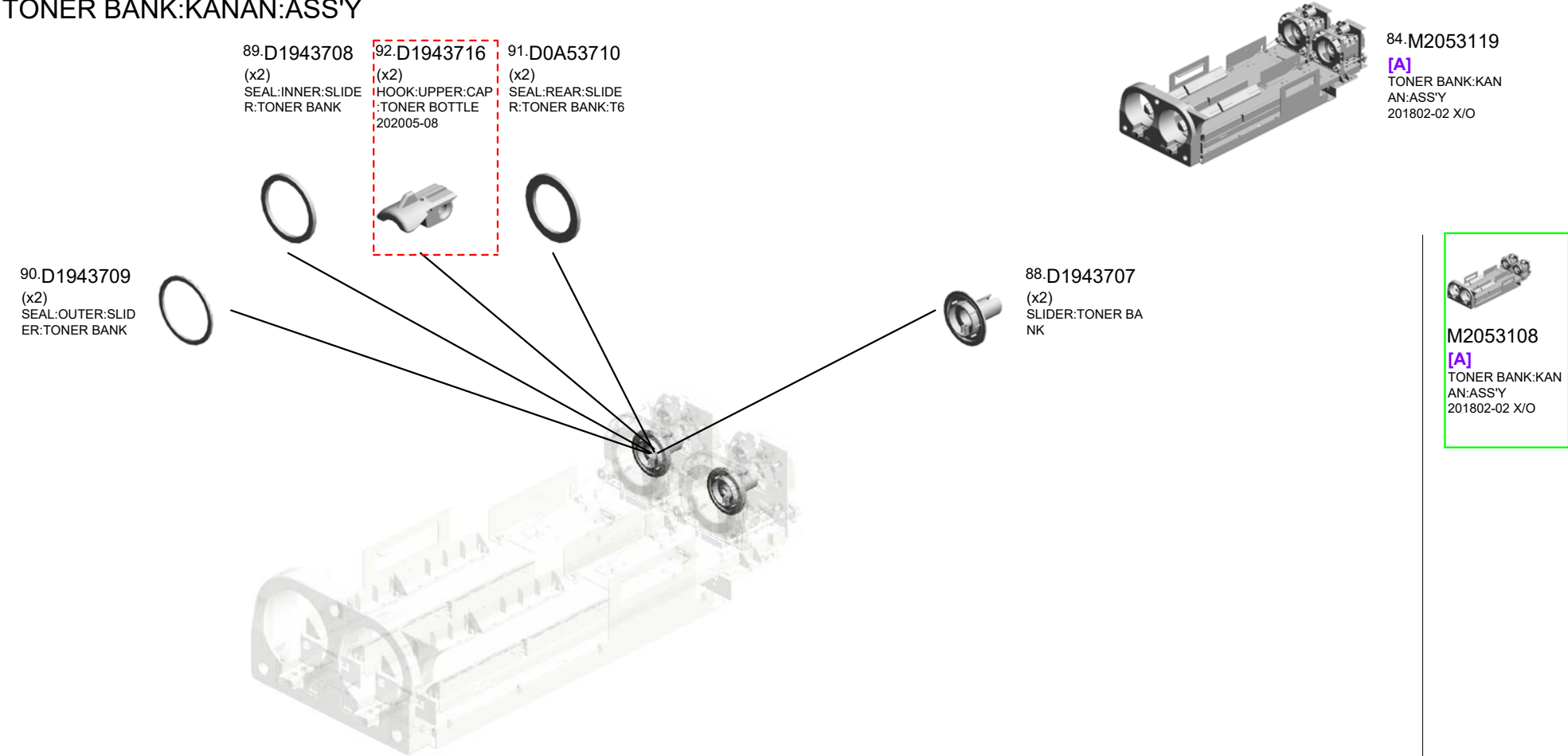


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U004_S006
TONER BANK:KANAN:ASS'Y

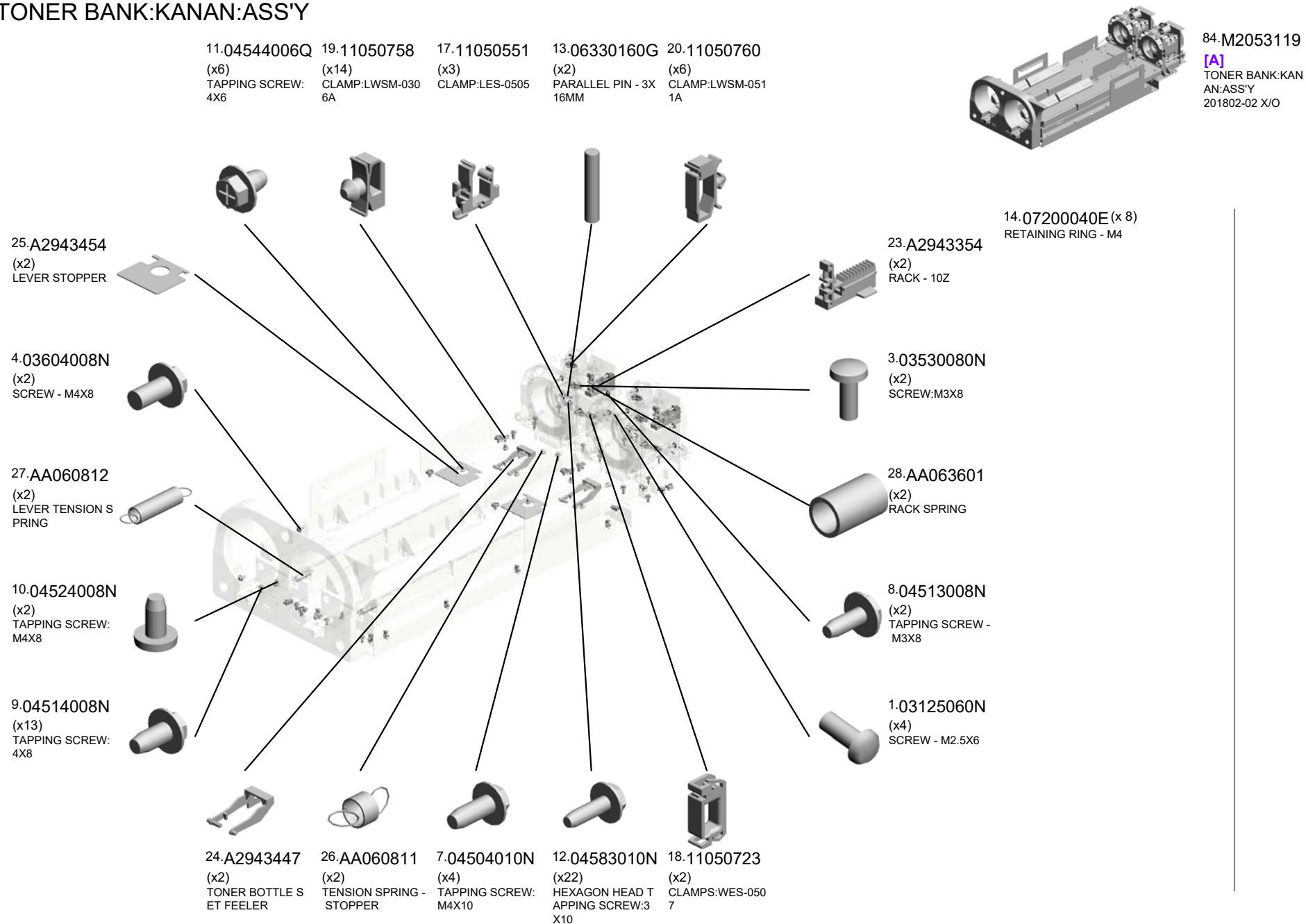


U004_S006
TONER BANK:KANAN:ASS'Y



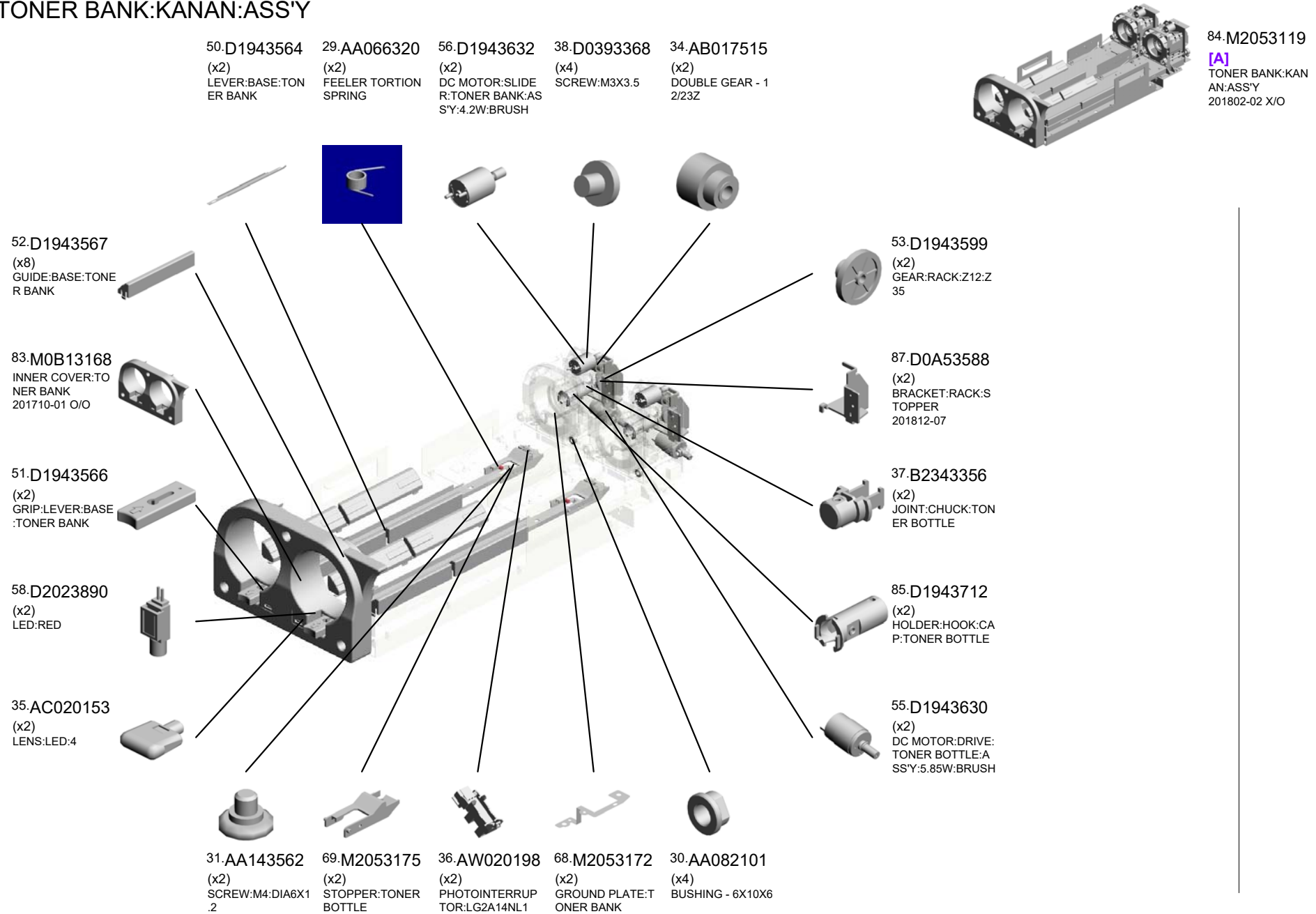
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U004_S007
TONER BANK:KANAN:ASS'Y



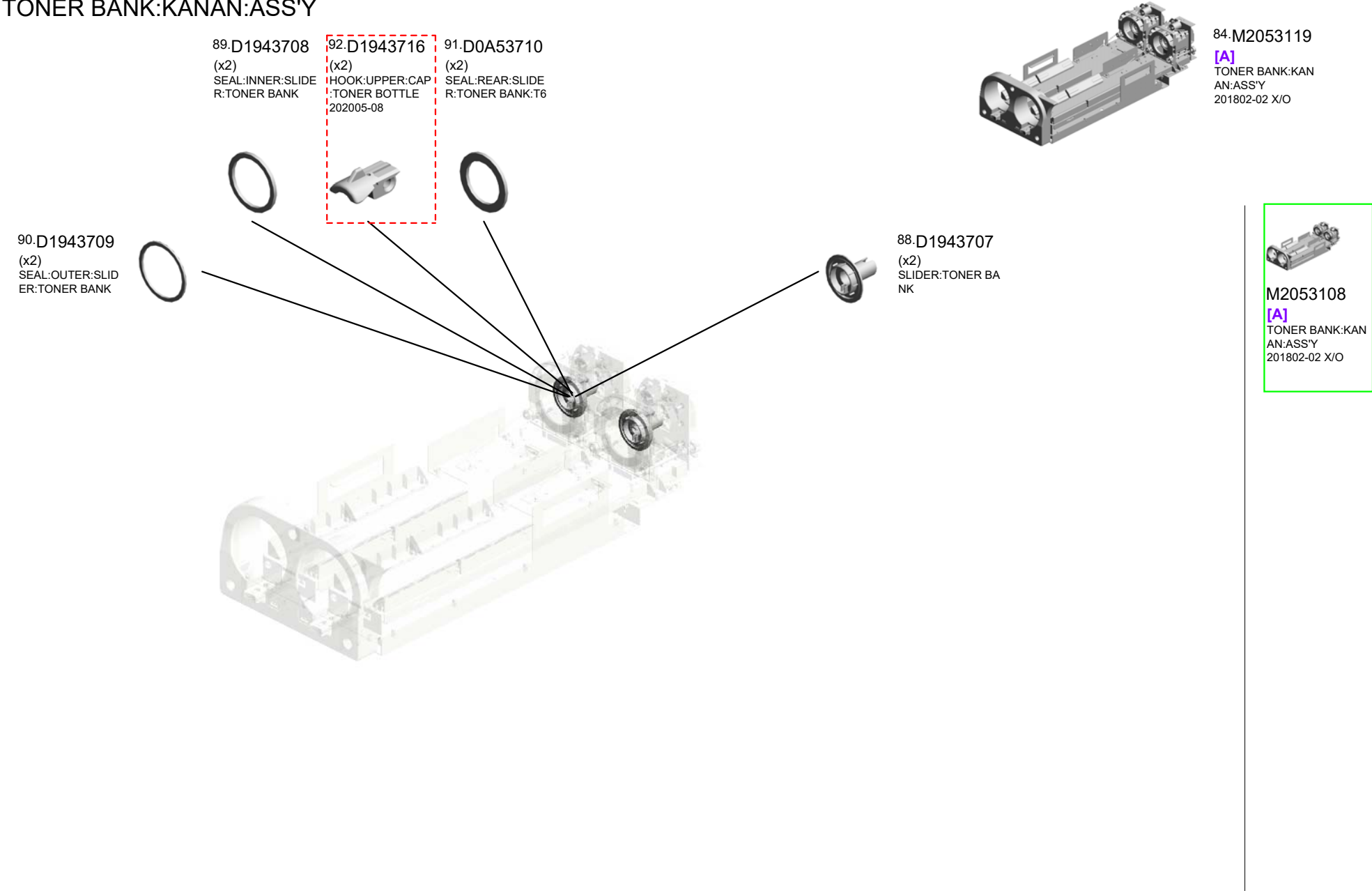
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U004_S007
TONER BANK:KANAN:ASS'Y



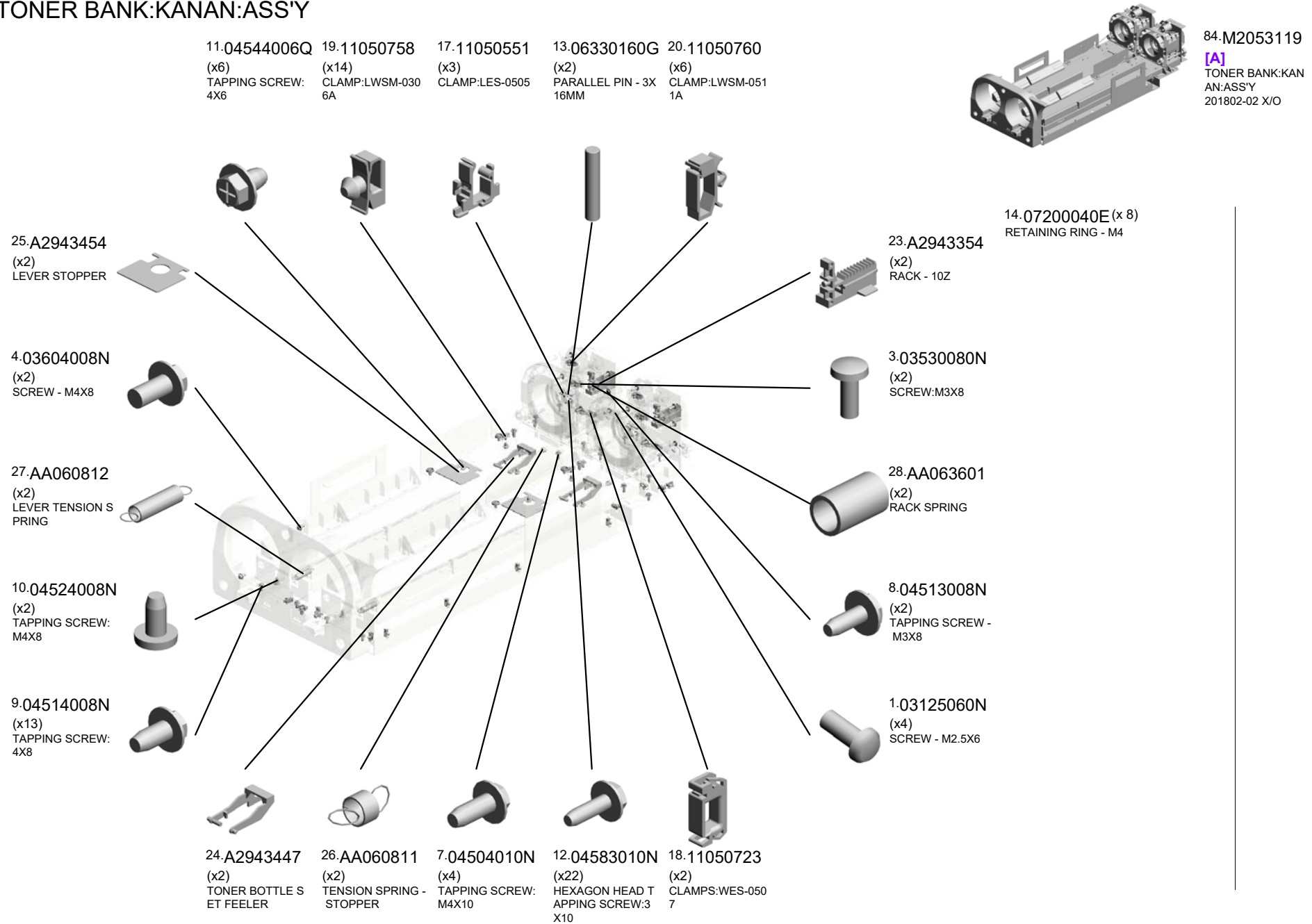
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U004_S007
TONER BANK:KANAN:ASS'Y



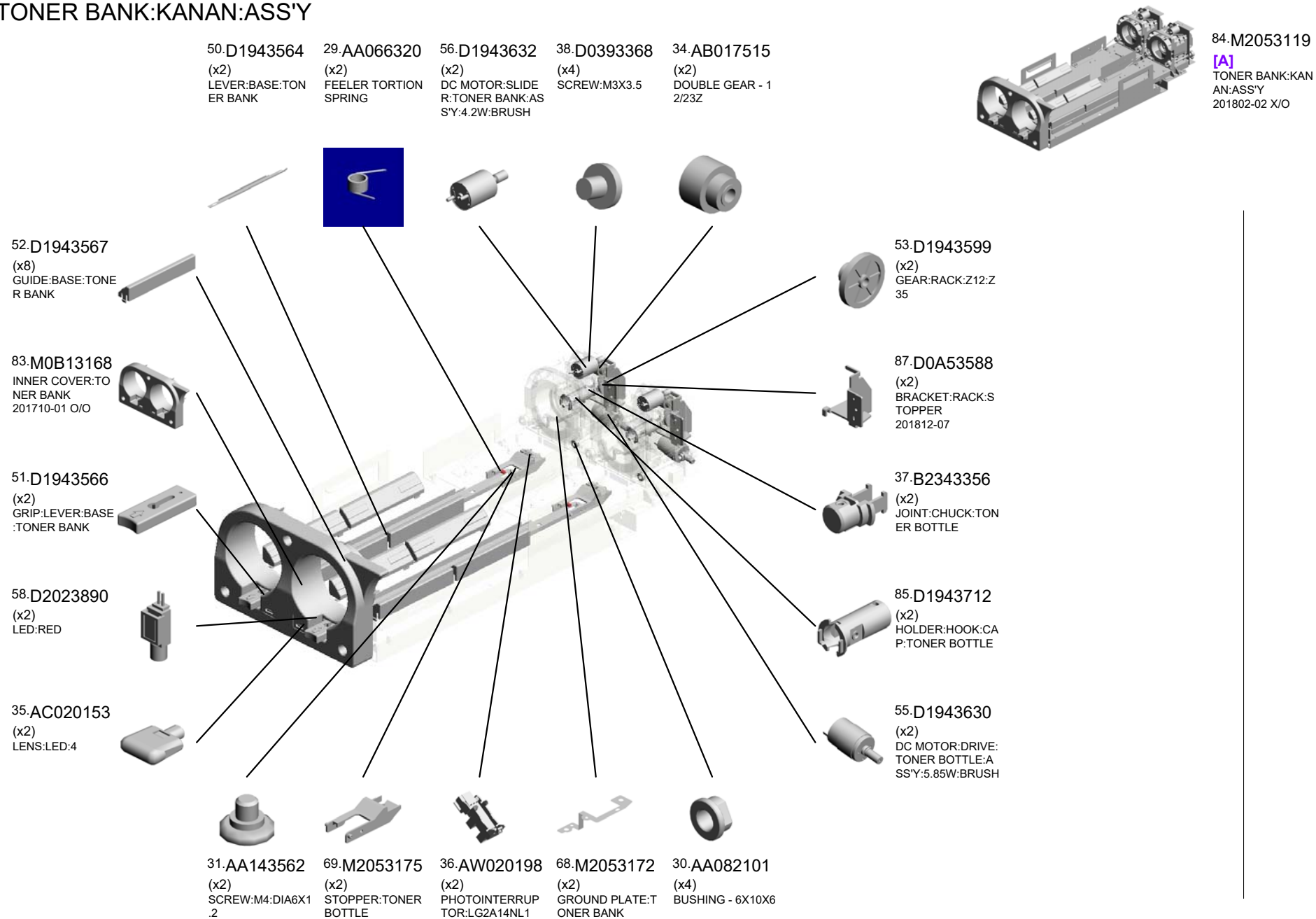
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S008
TONER BANK:KANAN:ASS'Y

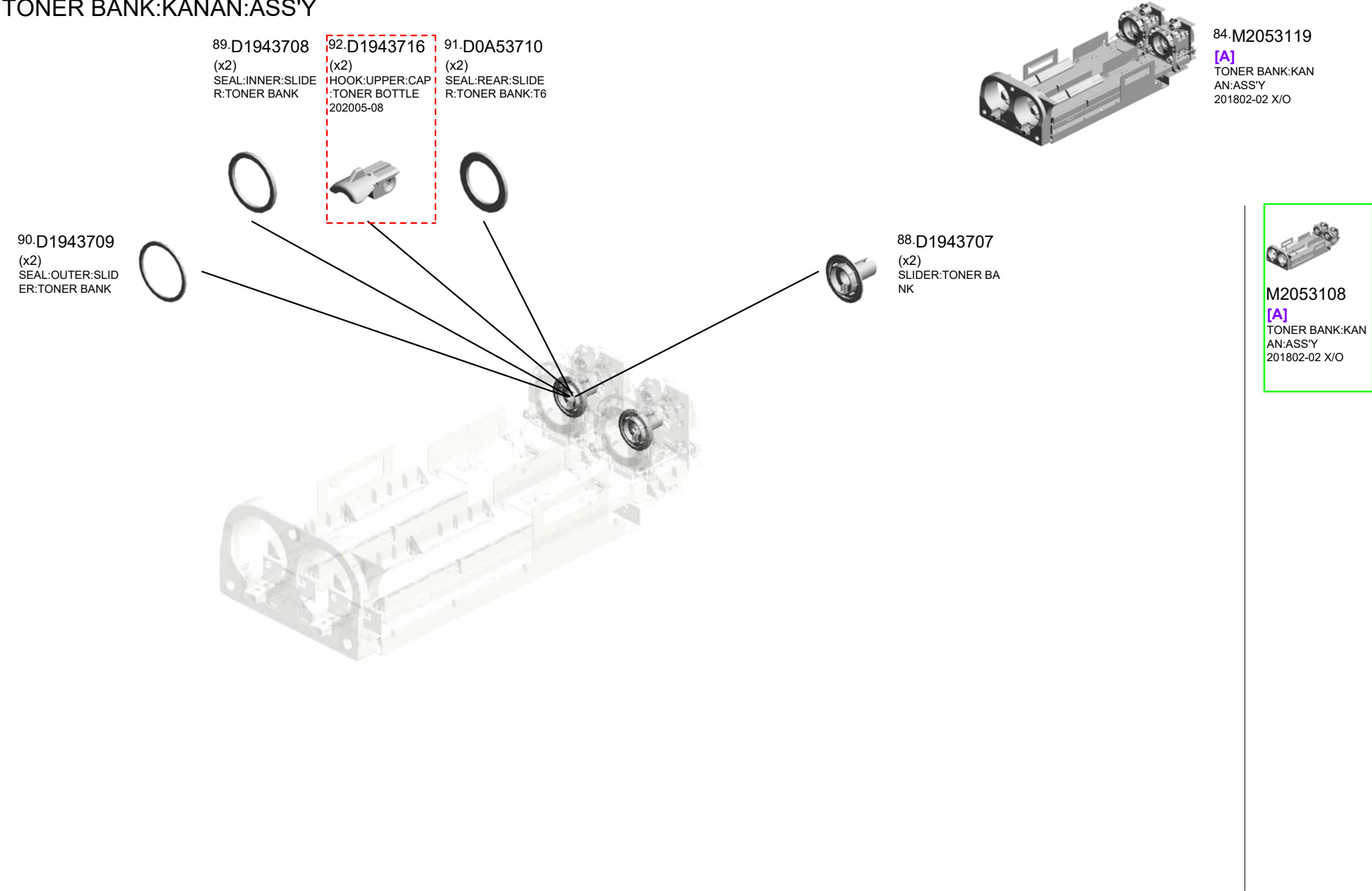


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U004_S008
TONER BANK:KANAN:ASS'Y

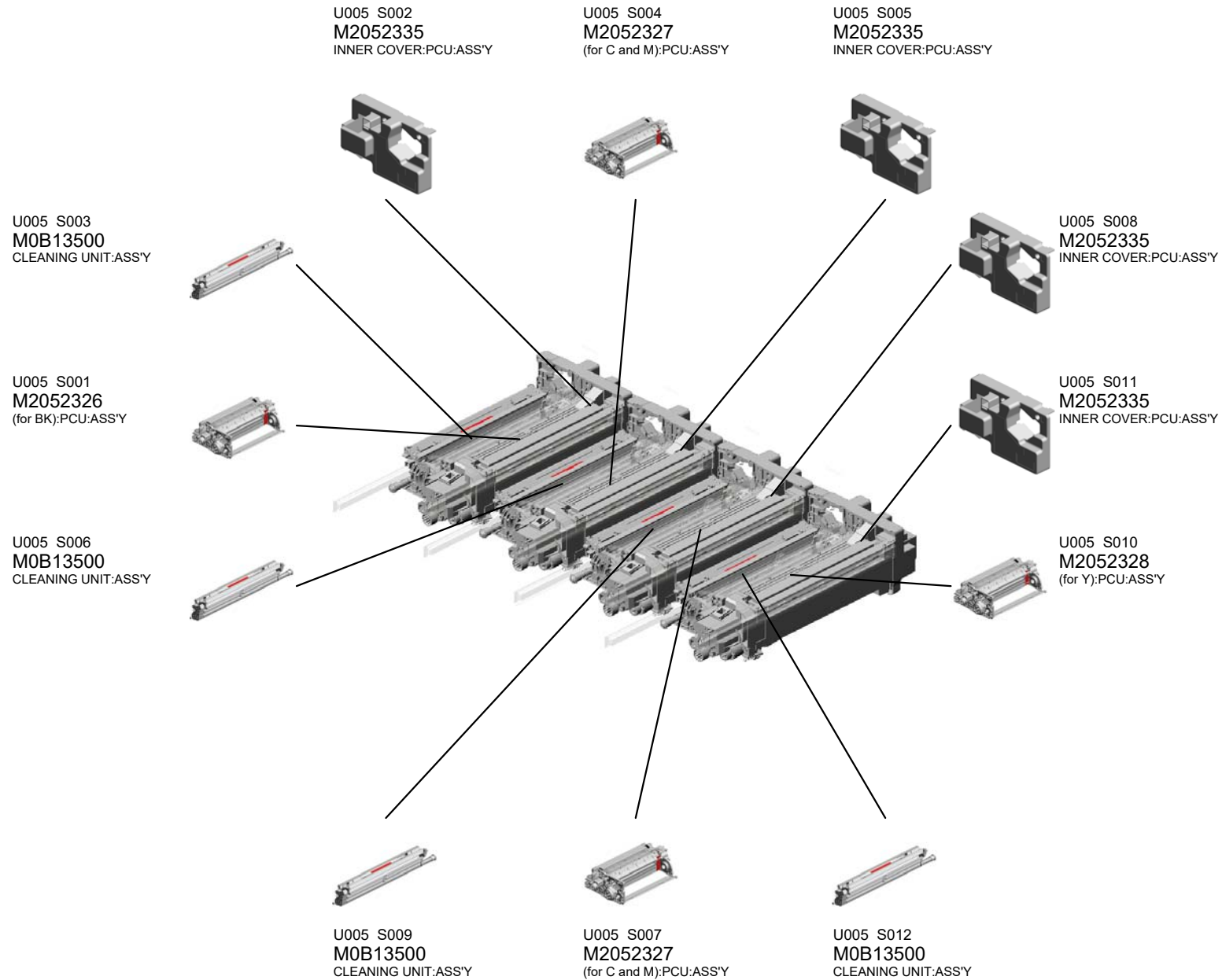


U004_S008
TONER BANK:KANAN:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U005.PCDU



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U005.PCDU

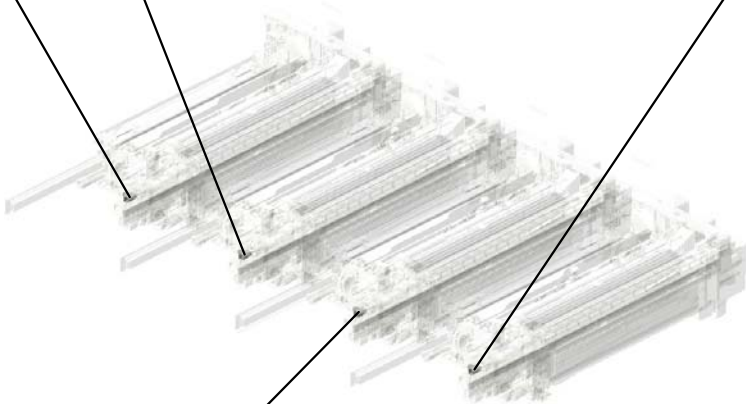
U005 S014
D1793131
RECEPTACLE:DEVELOPMEN
T VIAS:ASS'Y



U005 S016
D1793131
RECEPTACLE:DEVELOPMEN
T VIAS:ASS'Y



U005 S013
D1793131
RECEPTACLE:DEVELOPMEN
T VIAS:ASS'Y



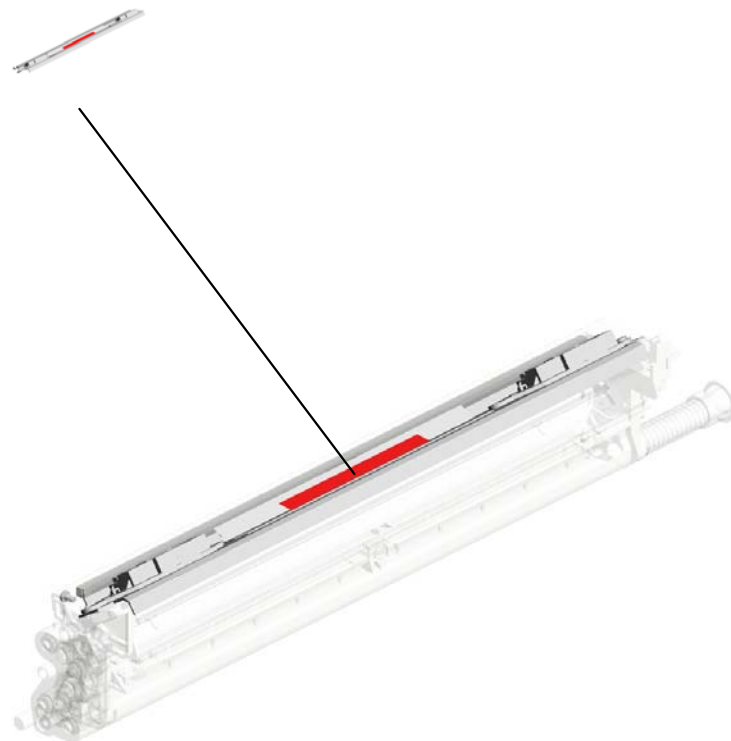
U005 S015
D1793131
RECEPTACLE:DEVELOPMEN
T VIAS:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U005_S003.CLEANING UNIT:ASS'Y

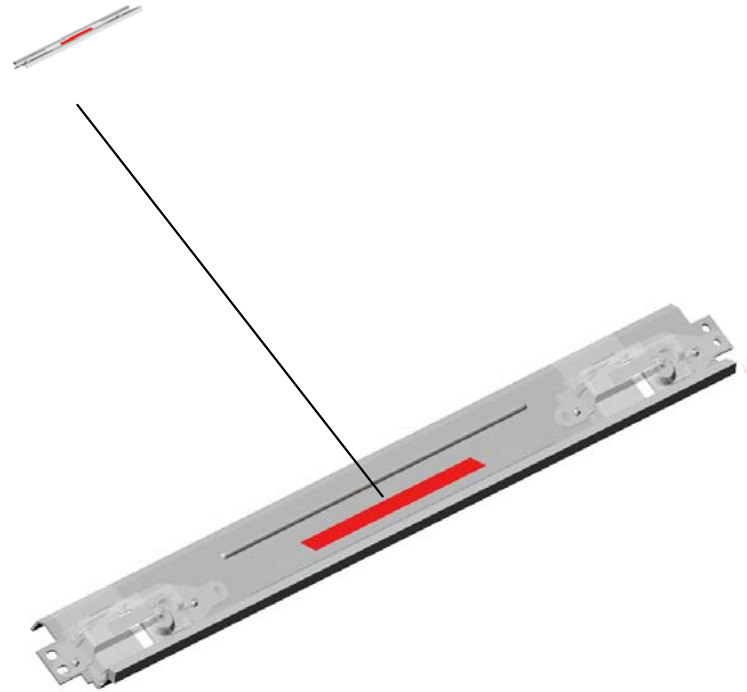
U005 S003 S001
M2053621
COVER:COATING BAR:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U005_S003_S001.COVER:COATING BAR:ASS'Y

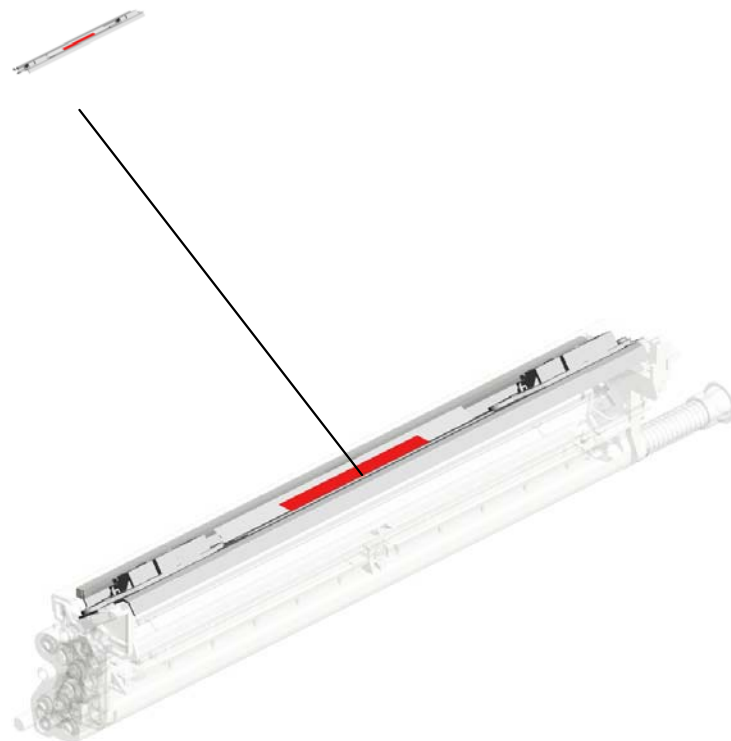
U005 S003 S001 S001
M2053622
COVER:COATING BAR:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U005_S006.CLEANING UNIT:ASS'Y

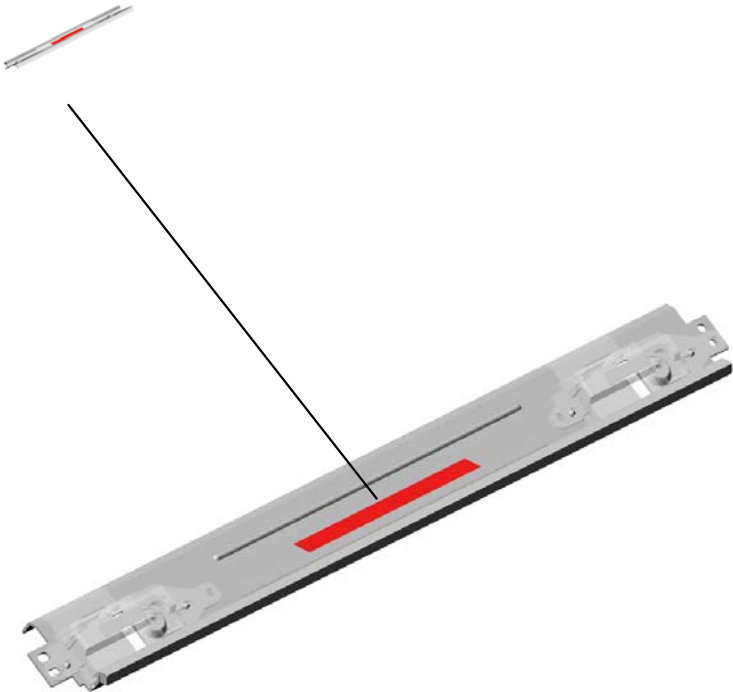
U005 S006 S001
M2053621
COVER:COATING BAR:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U005_S006_S001.COVER:COATING BAR:ASS'Y

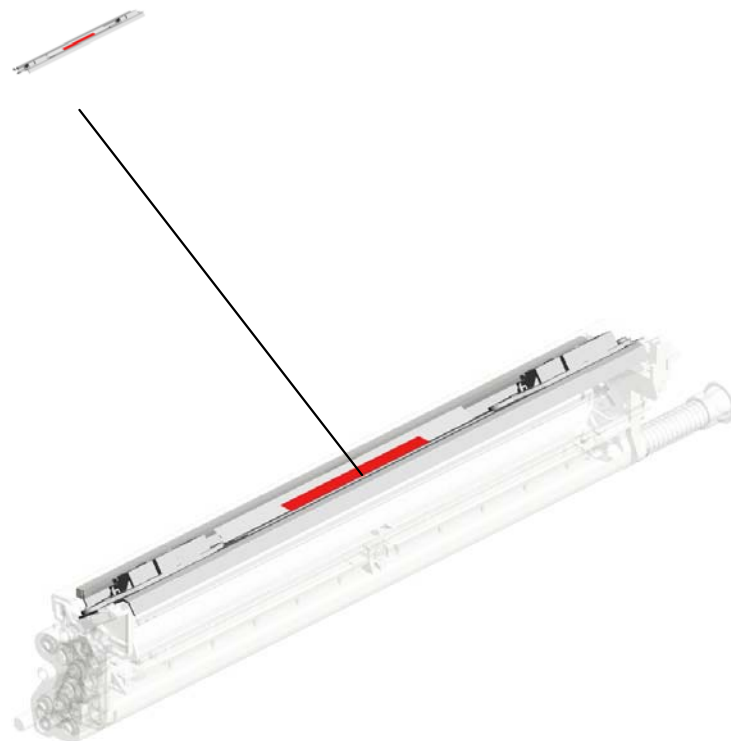
U005 S006 S001 S001
M2053622
COVER:COATING BAR:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U005_S009.CLEANING UNIT:ASS'Y

U005 S009 S001
M2053621
COVER:COATING BAR:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U005_S009_S001.COVER:COATING BAR:ASS'Y

U005 S009 S001 S001
M2053622
COVER:COATING BAR:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U005_S012.CLEANING UNIT:ASS'Y

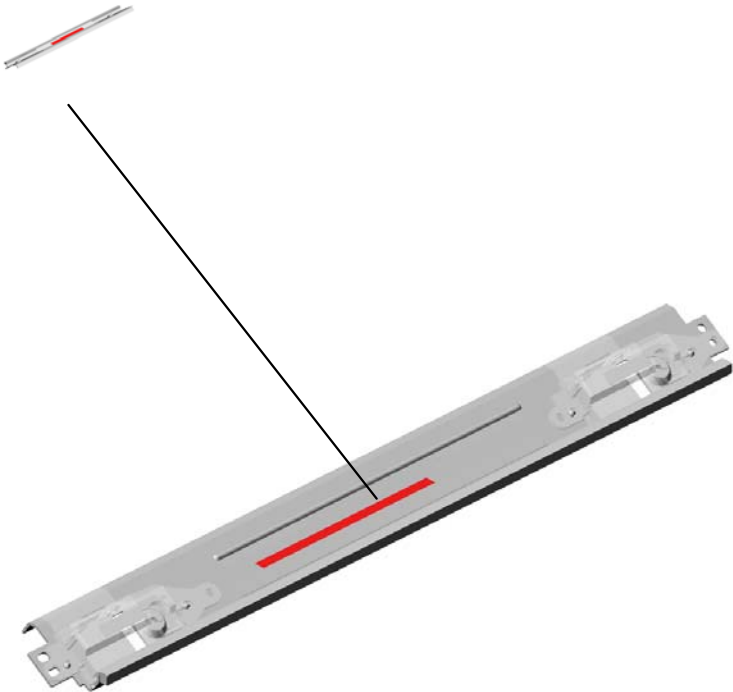
U005 S012 S001
M2053621
COVER:COATING BAR:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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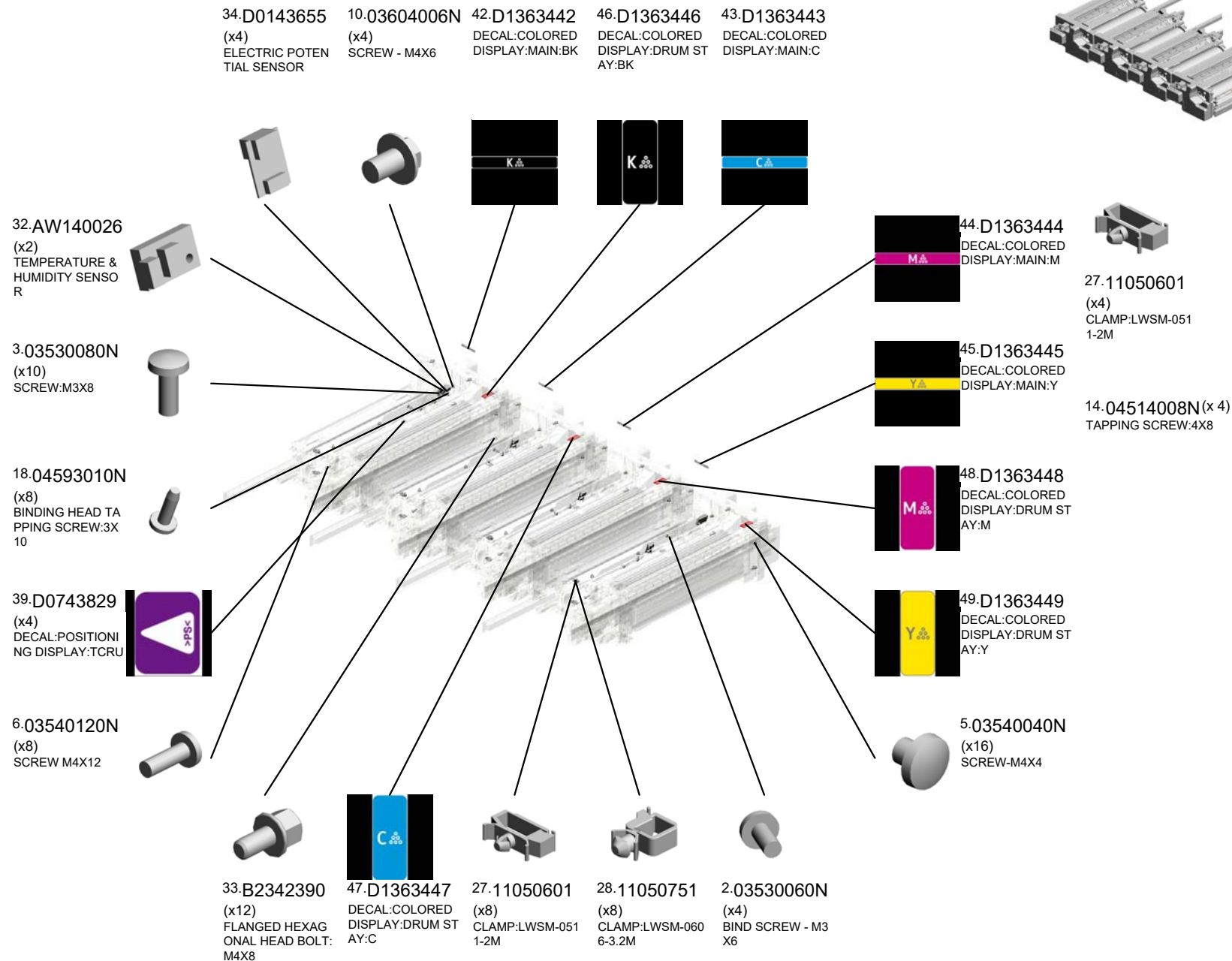
U005_S012_S001.COVER:COATING BAR:ASS'Y

U005 S012 S001 S001
M2053622
COVER:COATING BAR:ASS'Y



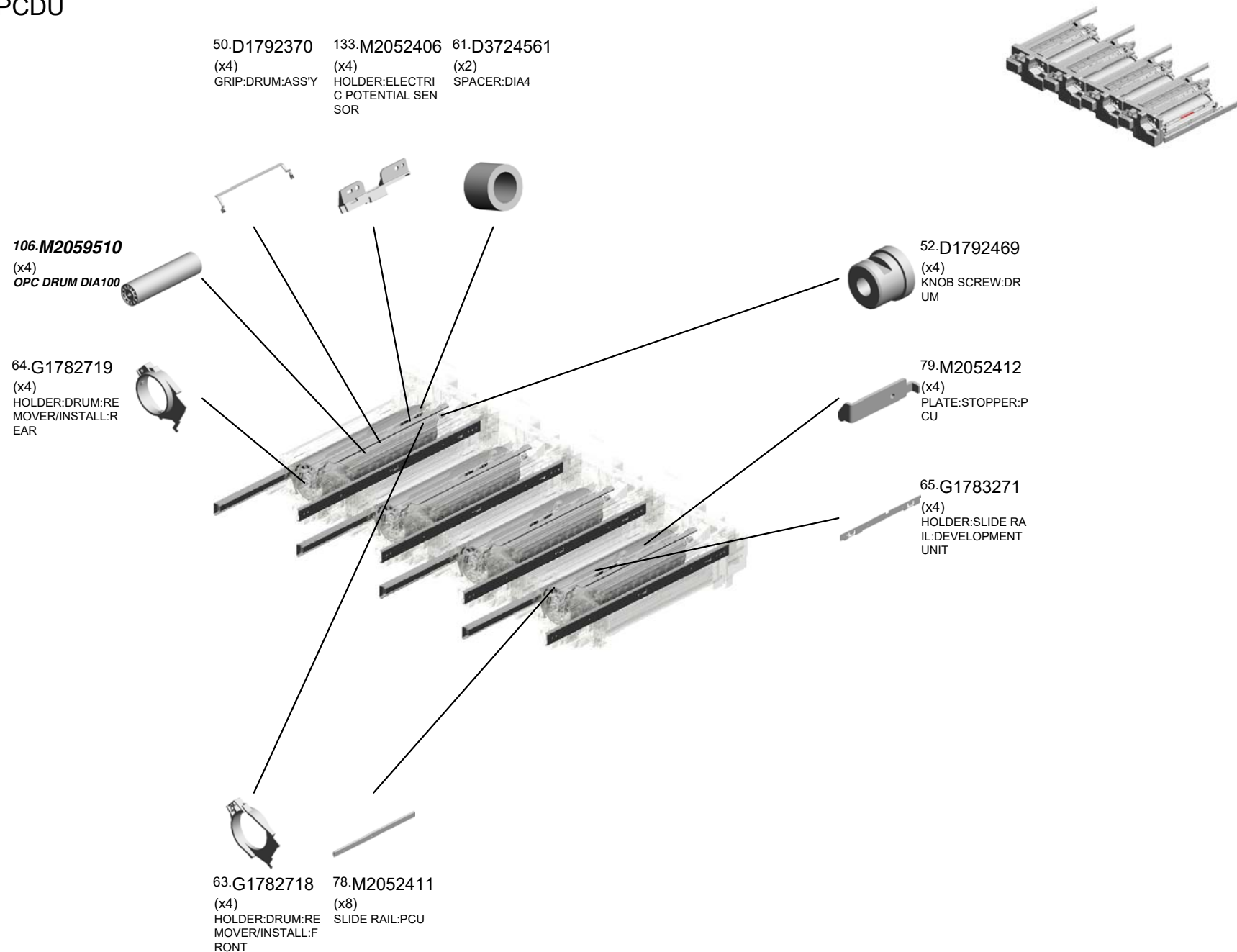
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U005 PCDU



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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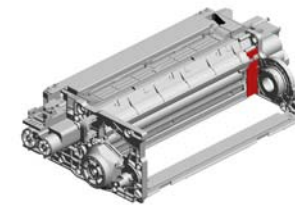
U005 PCDU



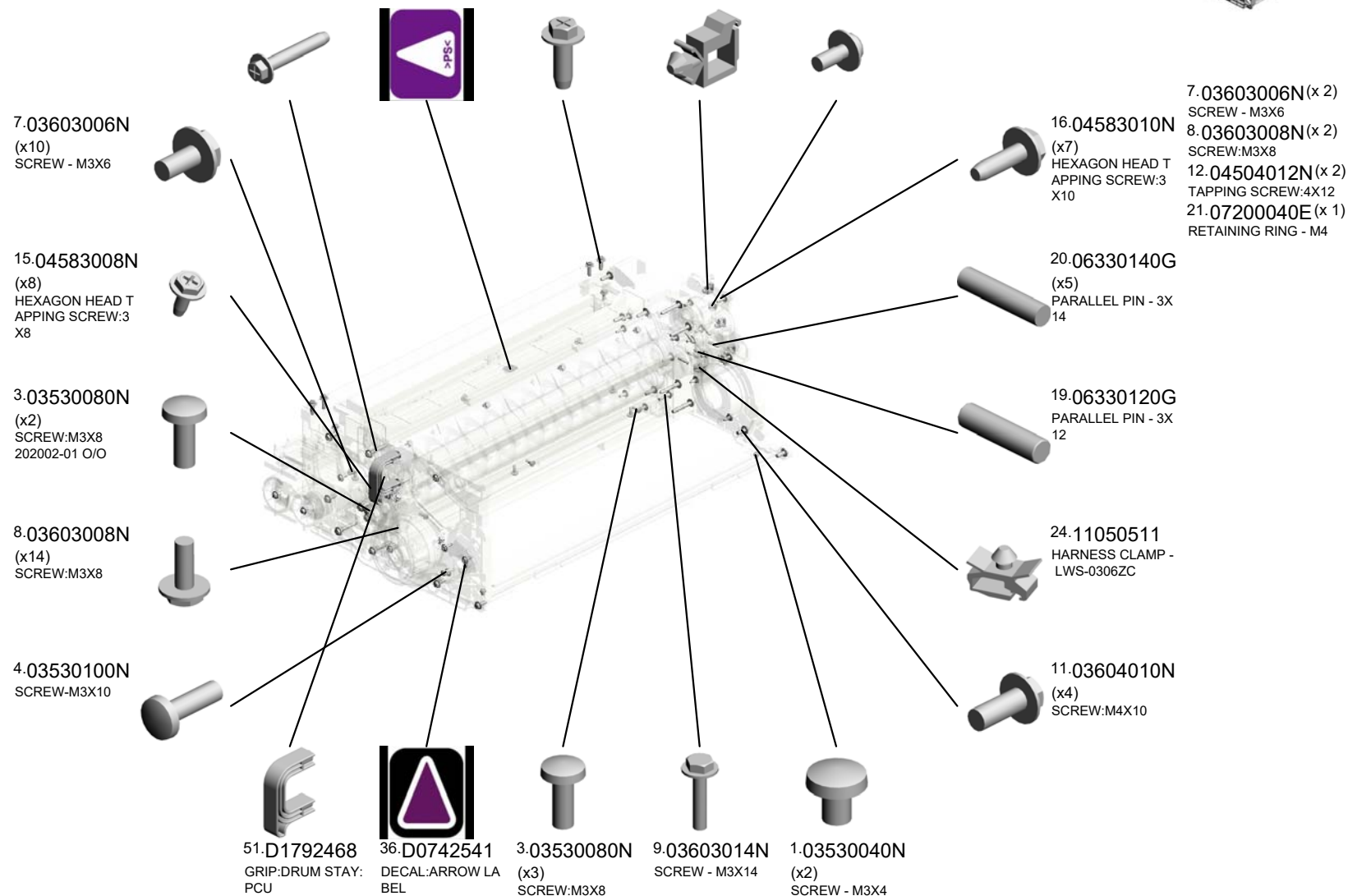
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U005_S001
(for BK):PCU:ASS'Y

13.04504025N (x8) TAPPING SCREW: 4X25
39.D0743829 DECAL:POSITIONING DISPLAY:TCRU
12.04504012N (x13) TAPPING SCREW: 4X12
25.11050534 (x4) CLAMP
23.09543008N (x5) SCREW - M3X8

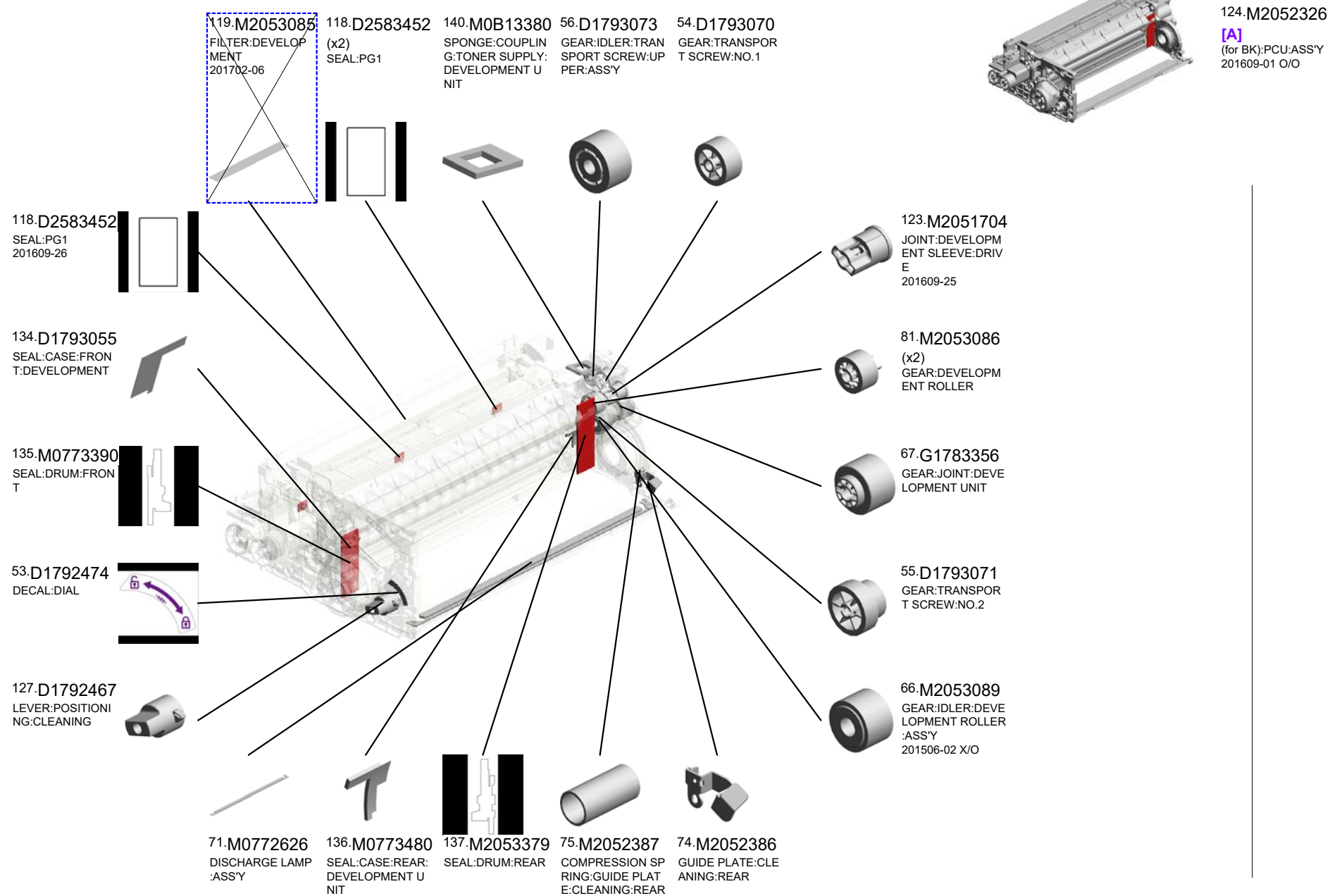


124.M2052326
[A]
(for BK):PCU:ASS'Y
201609-01 O/O



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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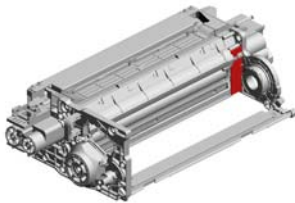
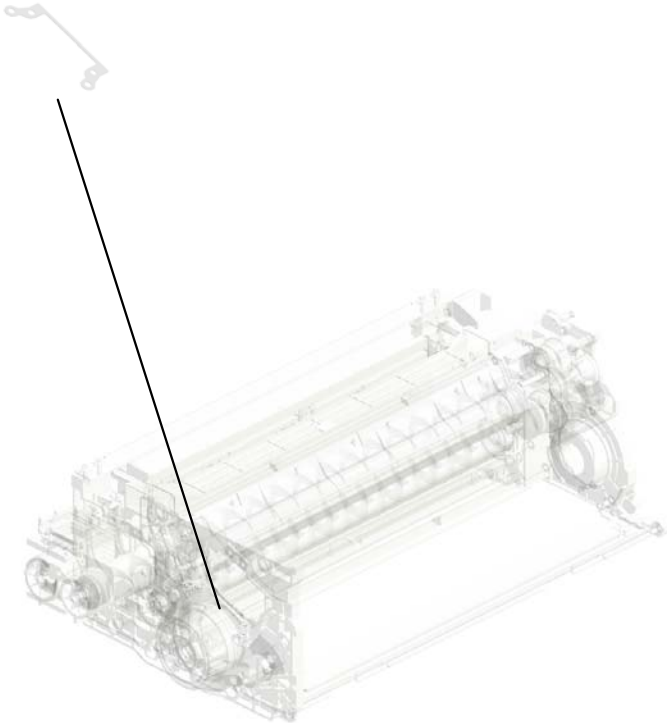
U005_S001
(for BK):PCU:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U005_S001
(for BK):PCU:ASS'Y

143.M2052365
(x3)
SPACER:HOLDER:
CHARGE CORONA
:FRONT



124.M2052326
[A]
(for BK):PCU:ASS'Y
201609-01 O/O

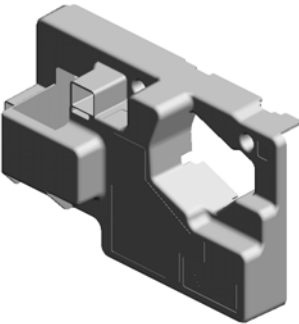


M2052316
[A]
(for BK):PCU:ASS'Y
201609-01 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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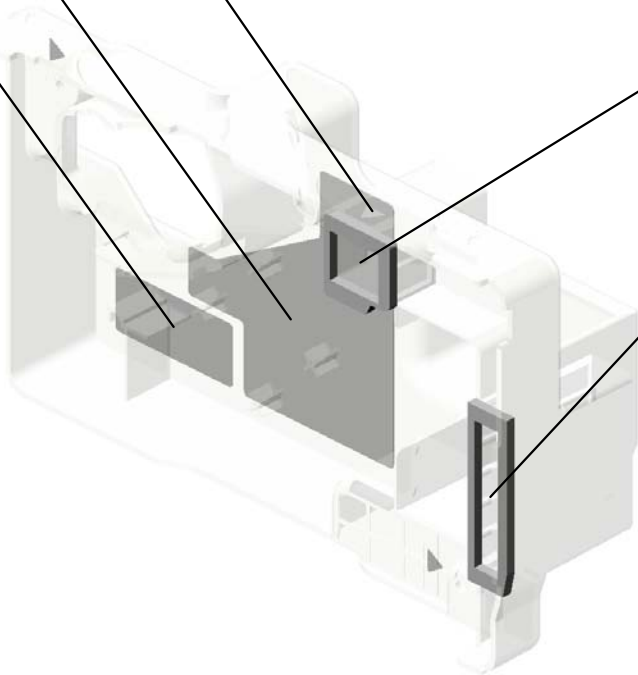
U005_S002
INNER COVER:PCU:ASS'Y

80.M2053044 39.D0743829
DECAL:WARNING: (x3)
PHOTOCONDUCT DECAL:POSITIONI
OR NG DISPLAY:TCRU



73.M2052335
INNER COVER:PC
U:ASS'Y

62.G0291980
DECAL - LD



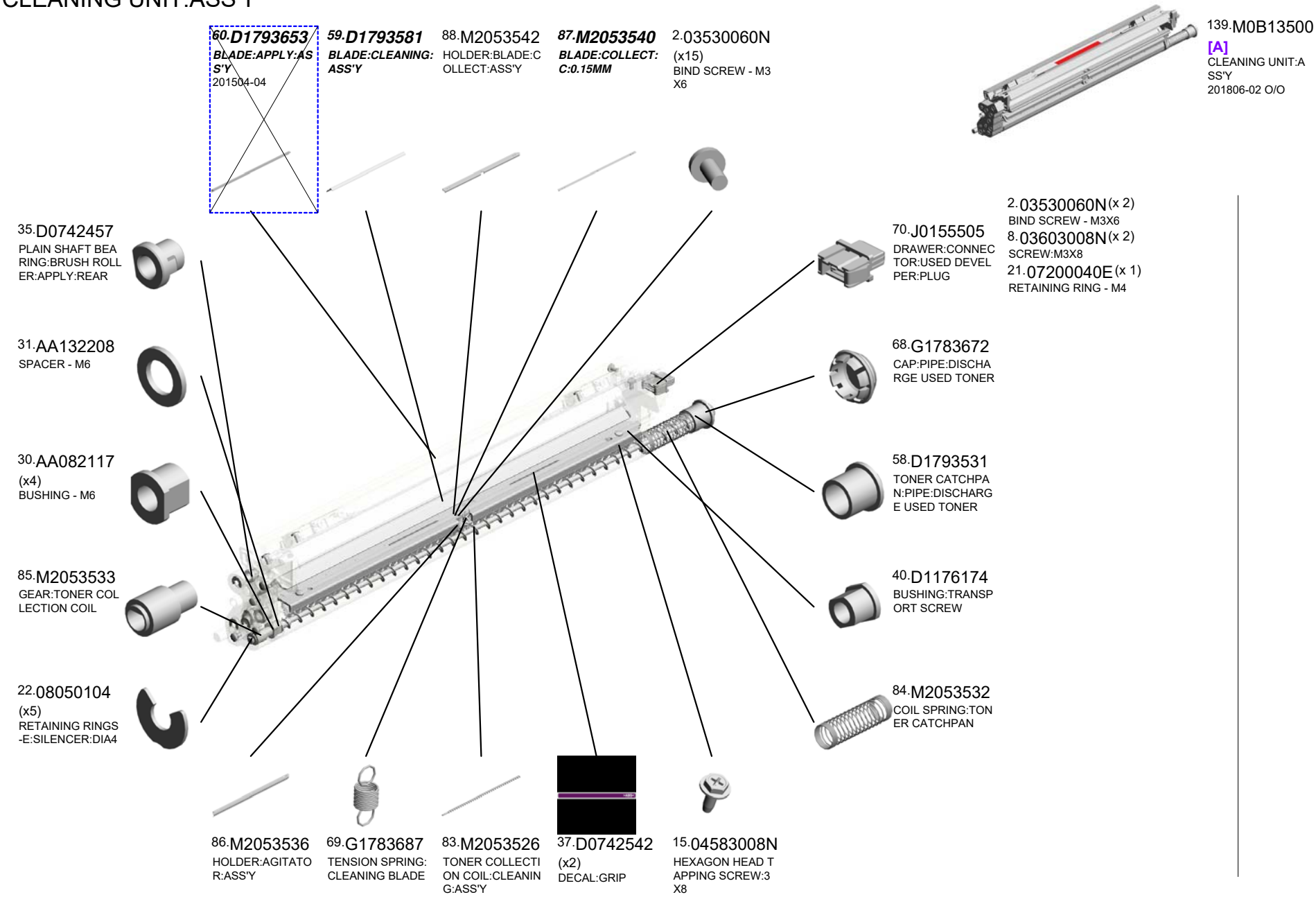
76.M2052391
SEAL:INNER COVE
R:PCU:UPPER



77.M2052392
SEAL:INNER COVE
R:PCU:LOWER

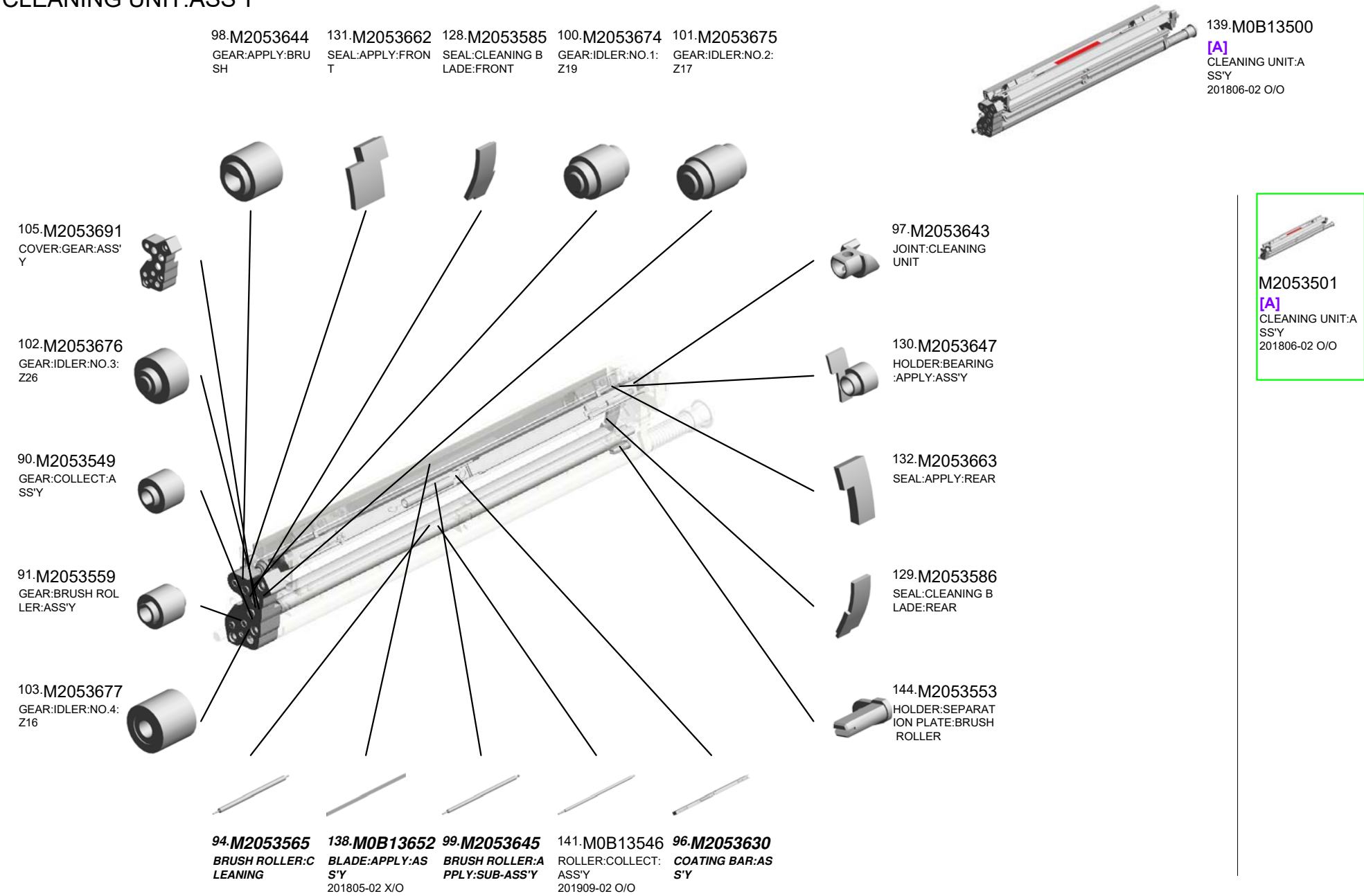
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U005_S003
CLEANING UNIT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U005_S003
CLEANING UNIT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U005_S003_S001
COVER:COATING BAR:ASS'Y

17.04593008N
(x4)
BINDING HEAD TA
PPING SCREW:3X
8

104.M2053681
(x2)
HOLDER:COVER:C
OATING BAR:ASS'
Y
201503-03

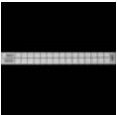
111.M2053621
COVER:COATING
BAR:ASS'Y

2.03530060N
(x2)
BIND SCREW - M3
X6

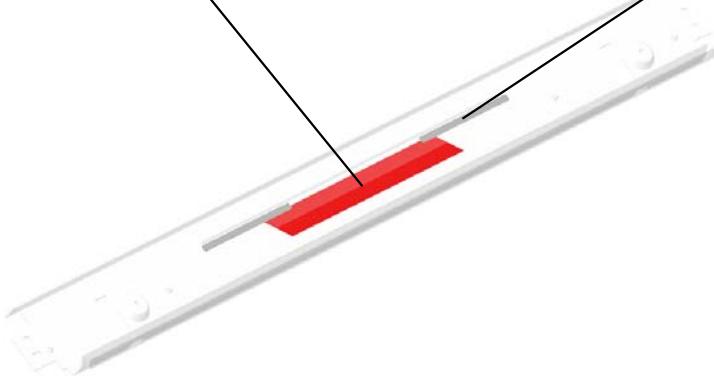
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U005_S003_S001_S001
COVER:COATING BAR:ASS'Y

113.M2053627
DECAL:CLEANING
UNIT:DESIGN SKE
TCH
201507-08



95.M2053622
COVER:COATING
BAR:ASS'Y

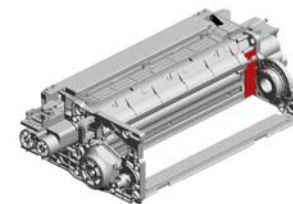


37.D0742542
(x2)
DECAL:GRIP

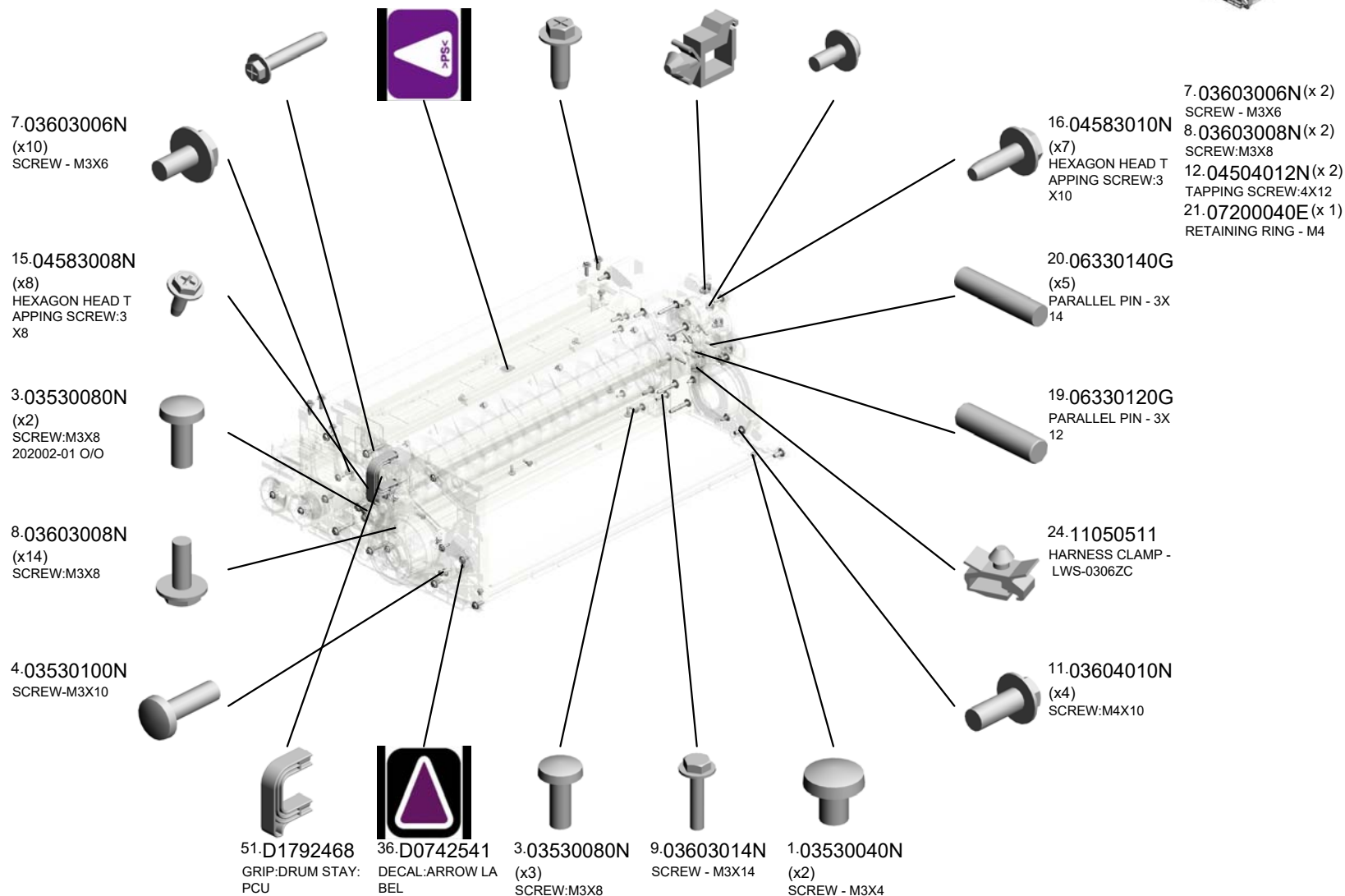
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U005_S004 (for C and M):PCU:ASS'Y

13.04504025N (x8) TAPPING SCREW: 4X25
 39.D0743829 DECAL:POSITIONING DISPLAY:TCRU
 12.04504012N (x13) TAPPING SCREW: 4X12
 25.11050534 (x4) CLAMP
 23.09543008N (x5) SCREW - M3X8

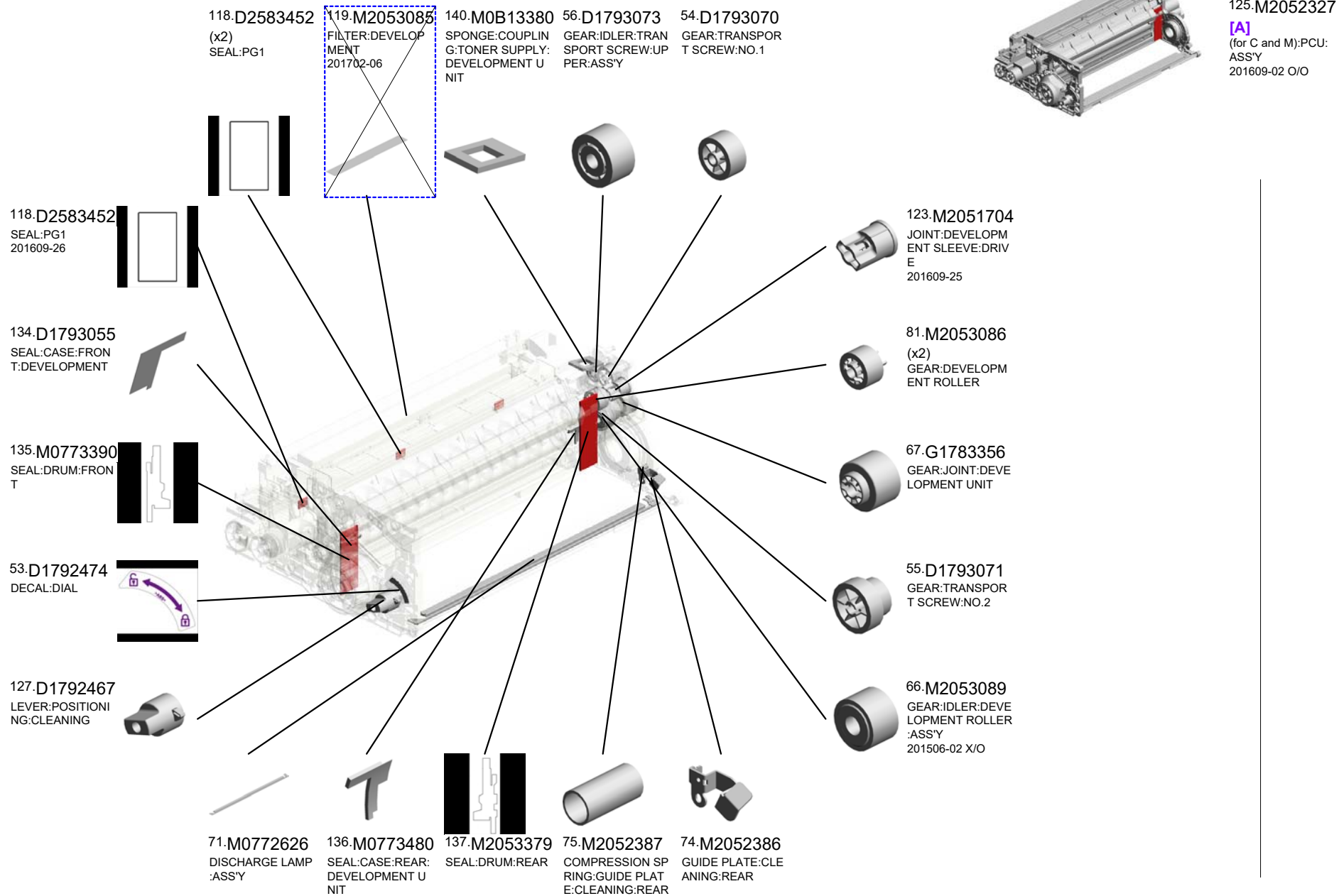


125.M2052327
 [A]
 (for C and M):PCU:
 ASS'Y
 201609-02 O/O



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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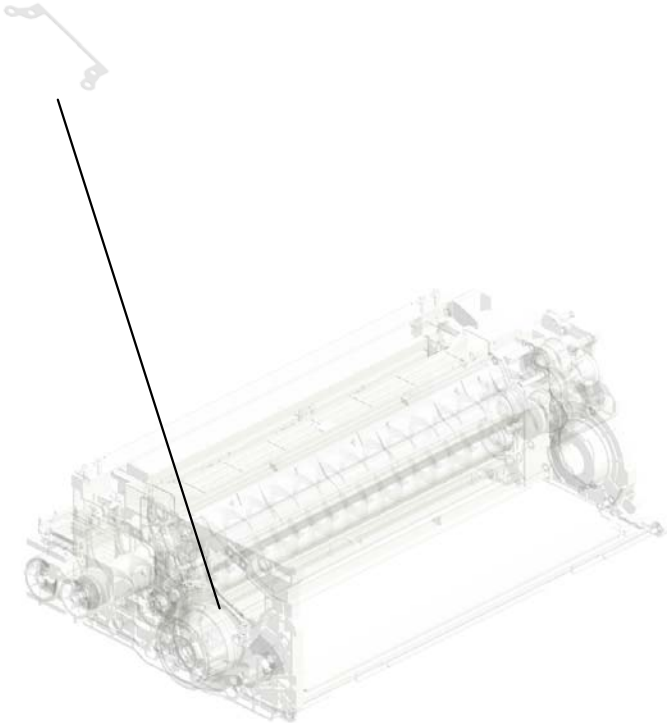
U005_S004
(for C and M):PCU:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U005_S004
(for C and M):PCU:ASS'Y

143.M2052365
(x3)
SPACER:HOLDER:
CHARGE CORONA
:FRONT



125.M2052327
[A]
(for C and M):PCU:
ASS'Y
201609-02 O/O

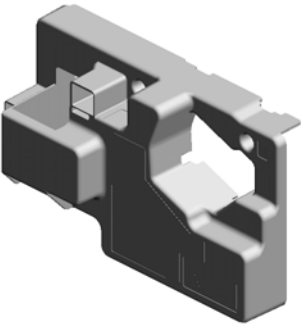


M2052317
[A]
(for C and M):PCU:
ASS'Y
201609-02 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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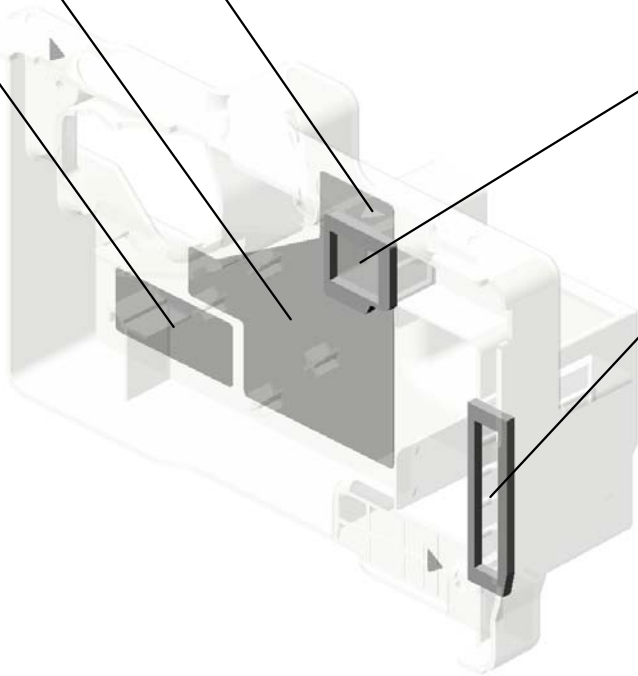
U005_S005
INNER COVER:PCU:ASS'Y

80.M2053044 39.D0743829
DECAL:WARNING: (x3)
PHOTOCONDUCT DECAL:POSITIONI
OR NG DISPLAY:TCRU



73.M2052335
INNER COVER:PC
U:ASS'Y

62.G0291980
DECAL - LD



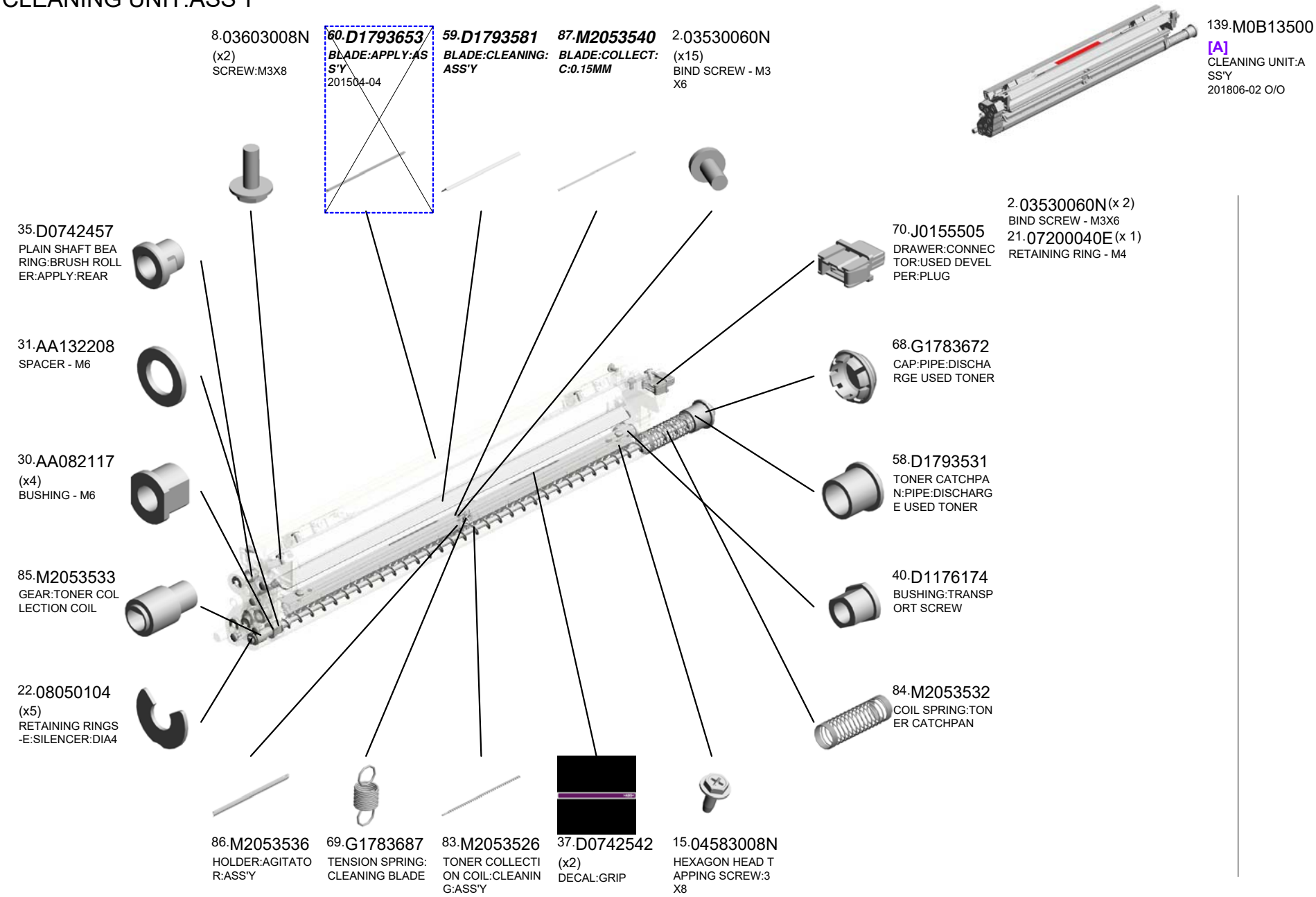
76.M2052391
SEAL:INNER COVE
R:PCU:UPPER



77.M2052392
SEAL:INNER COVE
R:PCU:LOWER

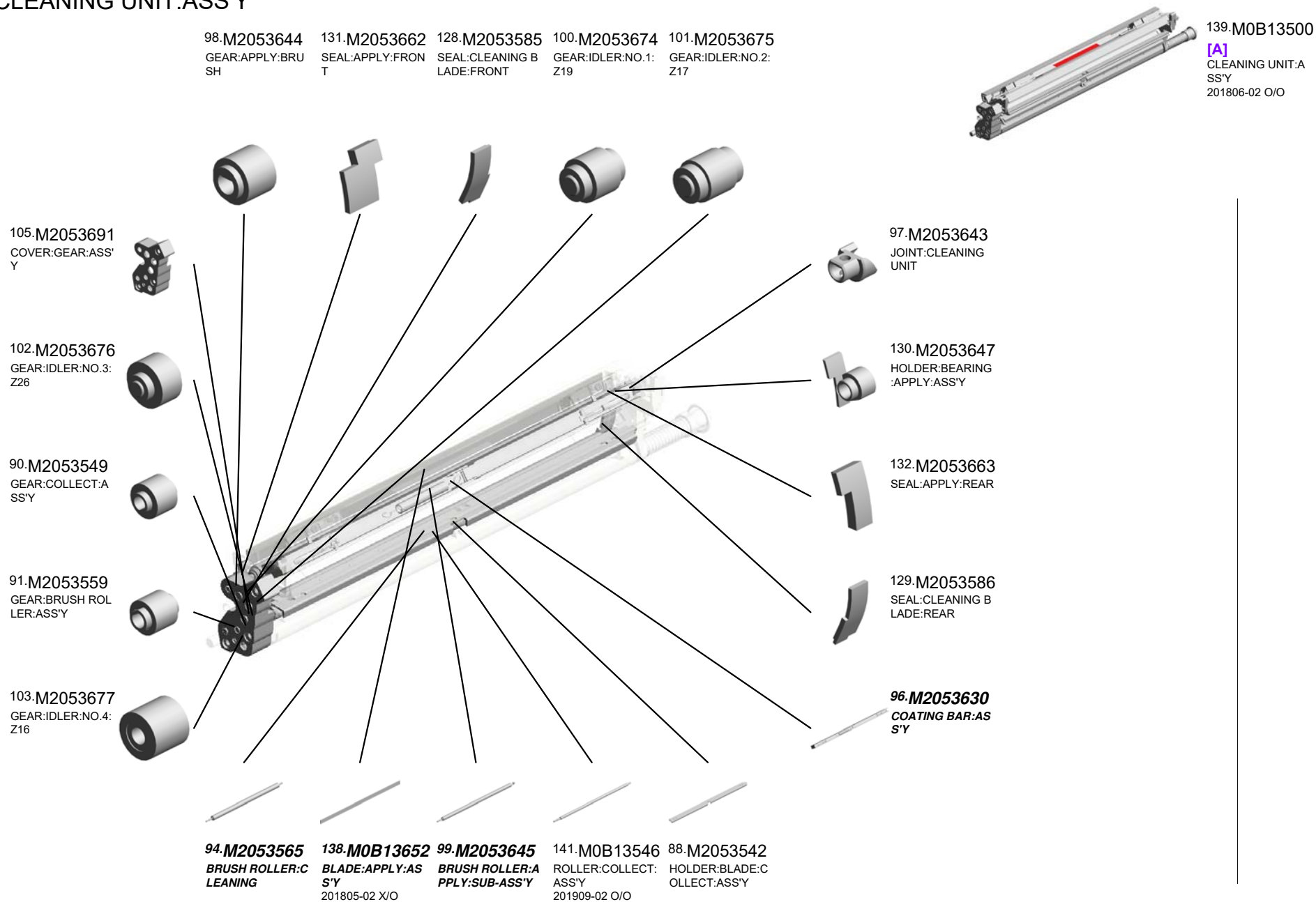
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U005_S006
CLEANING UNIT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U005_S006 CLEANING UNIT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U005_S006
CLEANING UNIT:ASS'Y

144.M2053553
HOLDER:SEPARAT
ION PLATE:BRUSH
ROLLER



139.M0B13500
[A]
CLEANING UNIT:A
SS'Y
201806-02 O/O



M2053501
[A]
CLEANING UNIT:A
SS'Y
201806-02 O/O

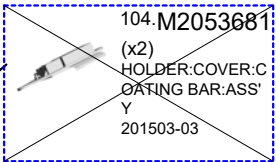
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U005_S006_S001
COVER:COATING BAR:ASS'Y

2.03530060N 17.04593008N
BIND SCREW - M3 (x4)
X6 BINDING HEAD TA
PPING SCREW:3X
8



111.M2053621
COVER:COATING
BAR:ASS'Y



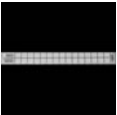
2.03530060N(x 1)
BIND SCREW - M3X6



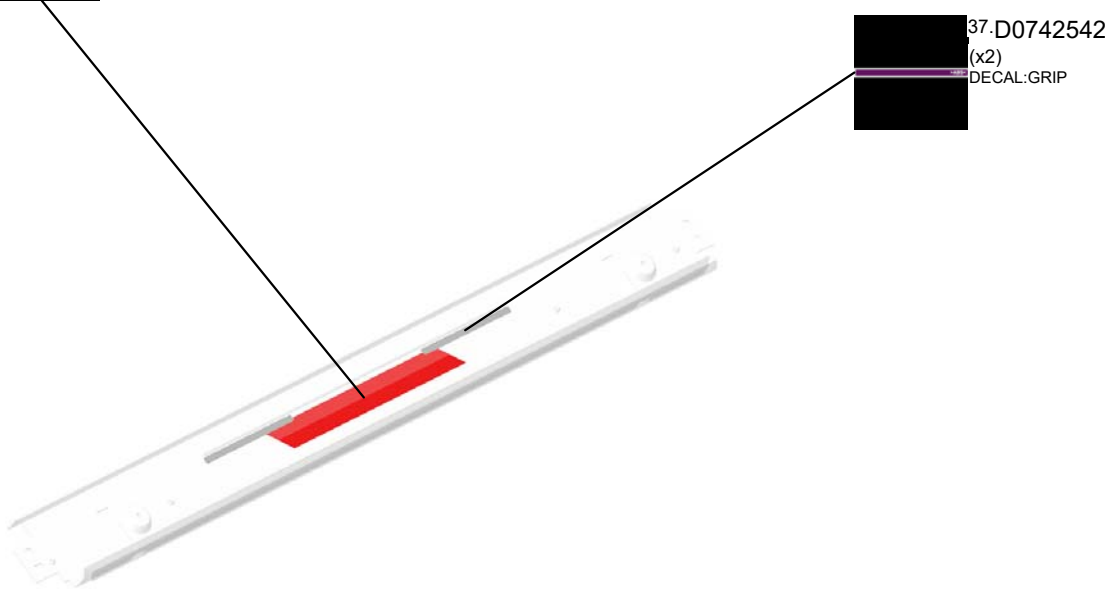
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U005_S006_S001_S001
COVER:COATING BAR:ASS'Y

113.M2053627
DECAL:CLEANING
UNIT:DESIGN SKE
TCH
201507-08



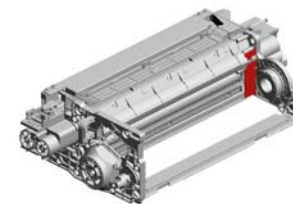
95.M2053622
COVER:COATING
BAR:ASS'Y



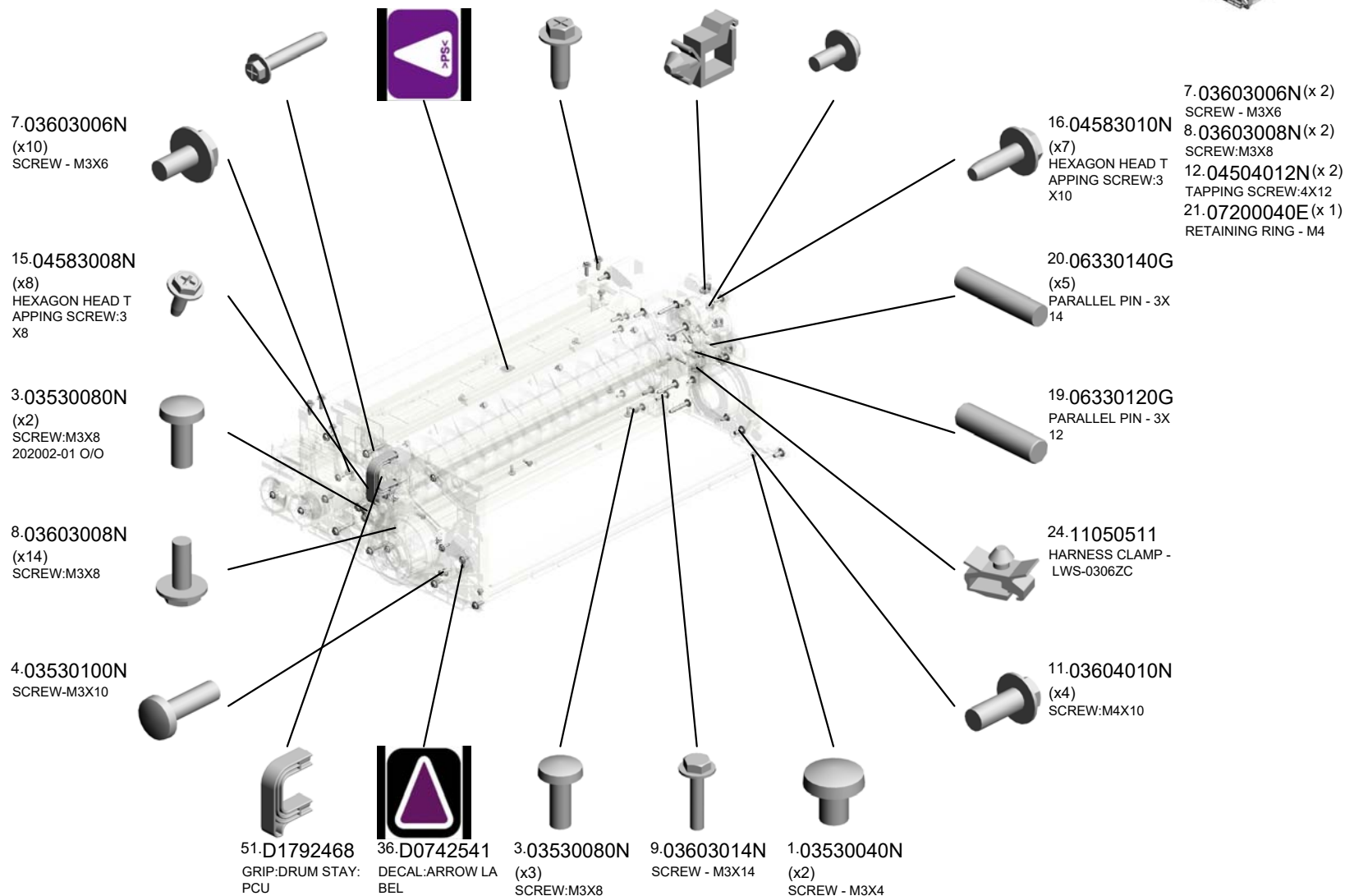
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U005_S007 (for C and M):PCU:ASS'Y

13.04504025N (x8) TAPPING SCREW: 4X25
 39.D0743829 DECAL:POSITIONING DISPLAY:TCRU
 12.04504012N (x13) TAPPING SCREW: 4X12
 25.11050534 (x4) CLAMP
 23.09543008N (x5) SCREW - M3X8

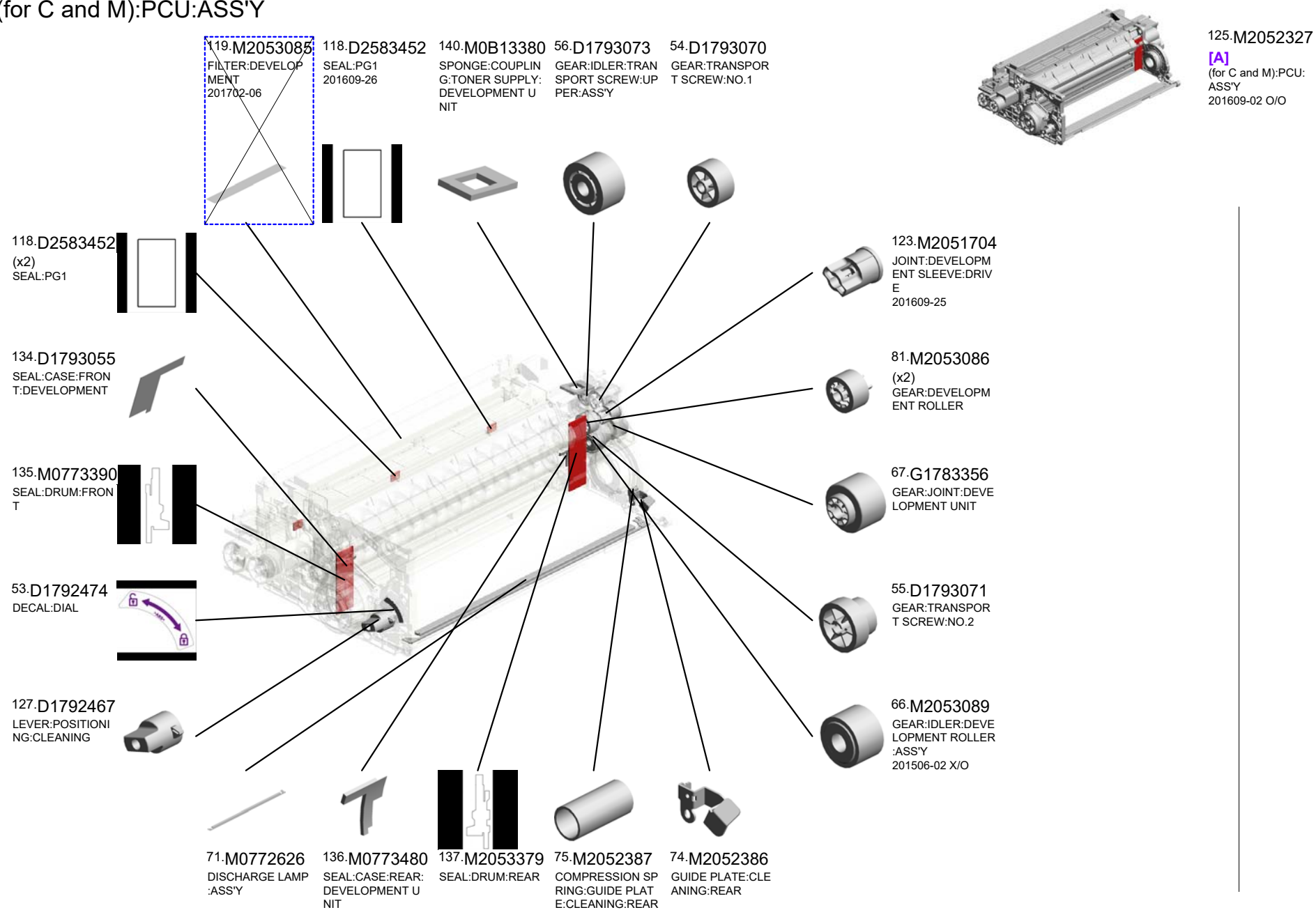


125.M2052327
 [A]
 (for C and M):PCU:
 ASS'Y
 201609-02 O/O



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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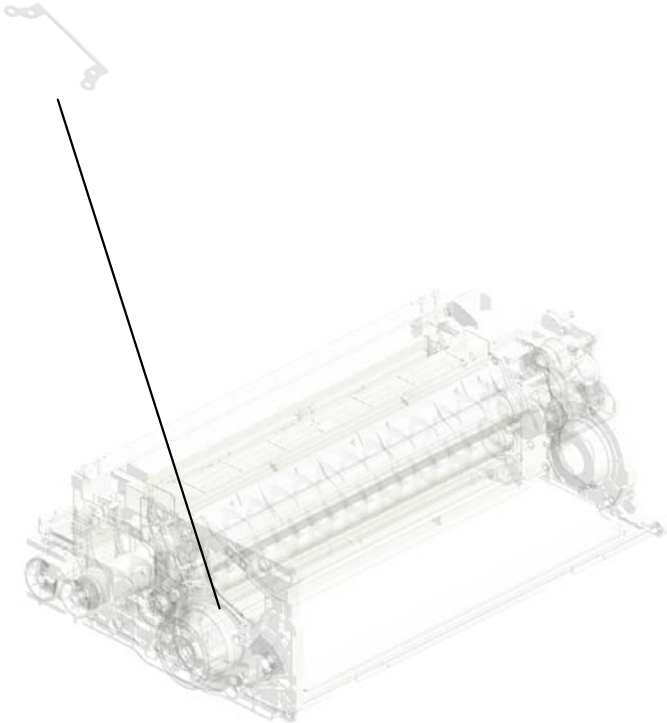
U005_S007
(for C and M):PCU:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U005_S007
(for C and M):PCU:ASS'Y

143.M2052365
(x3)
SPACER:HOLDER:
CHARGE CORONA
:FRONT



125.M2052327
[A]
(for C and M):PCU:
ASS'Y
201609-02 O/O

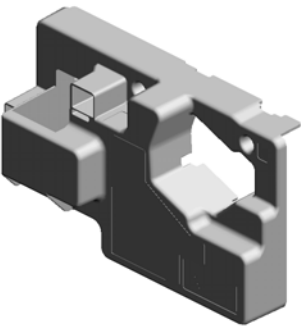


M2052317
[A]
(for C and M):PCU:
ASS'Y
201609-02 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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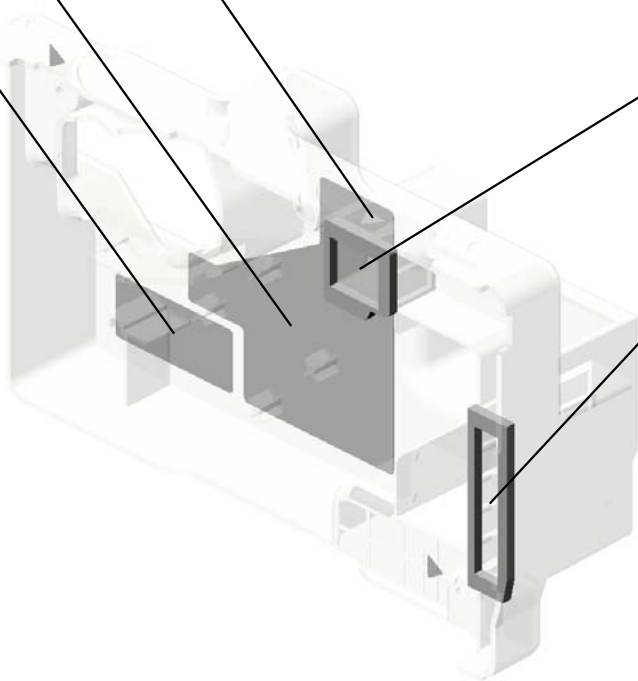
U005_S008
INNER COVER:PCU:ASS'Y

80.M2053044 39.D0743829
DECAL:WARNING: (x3)
PHOTOCONDUCT DECAL:POSITIONI
OR NG DISPLAY:TCRU



73.M2052335
INNER COVER:PC
U:ASS'Y

62.G0291980
DECAL - LD



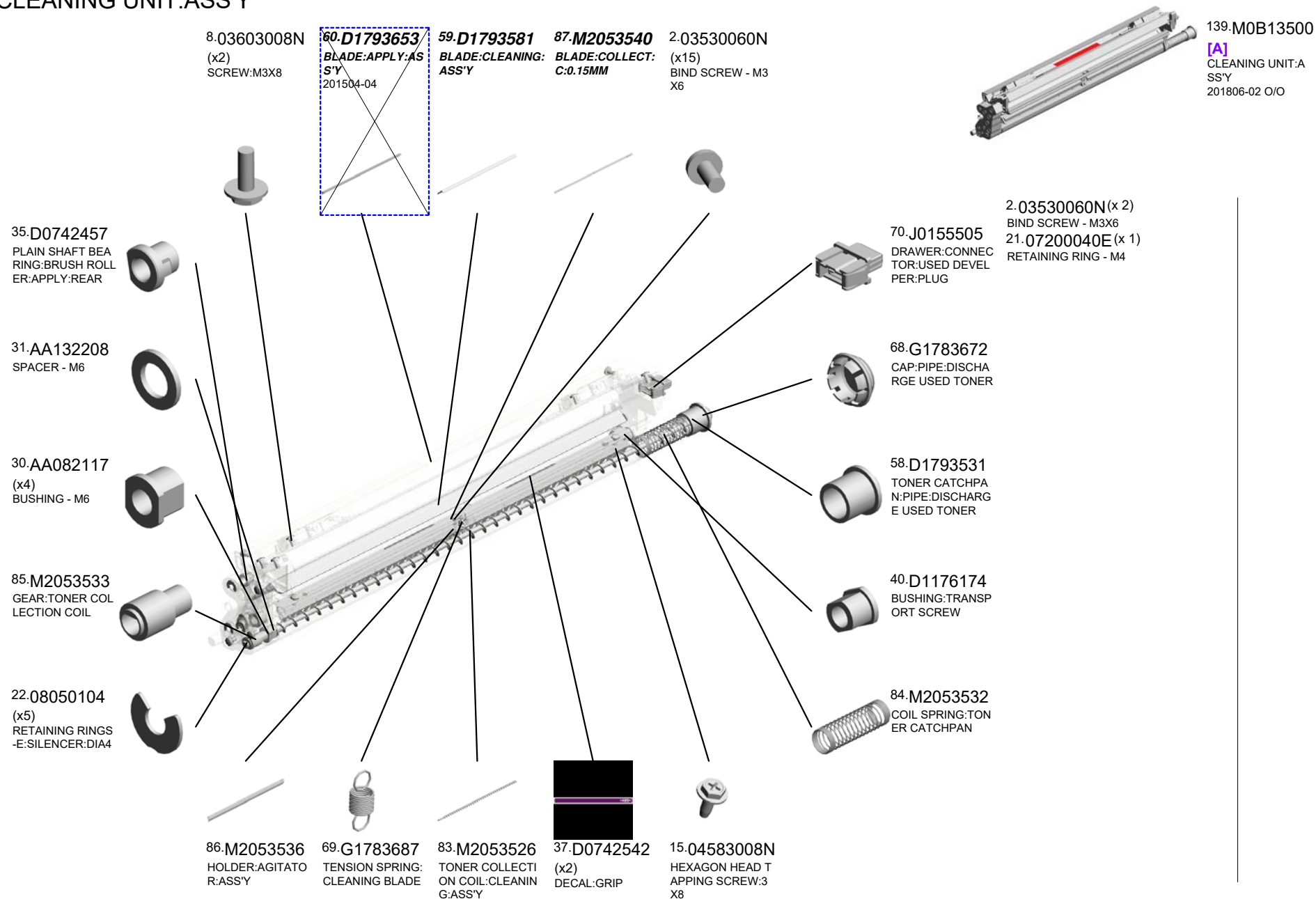
76.M2052391
SEAL:INNER COVE
R:PCU:UPPER



77.M2052392
SEAL:INNER COVE
R:PCU:LOWER

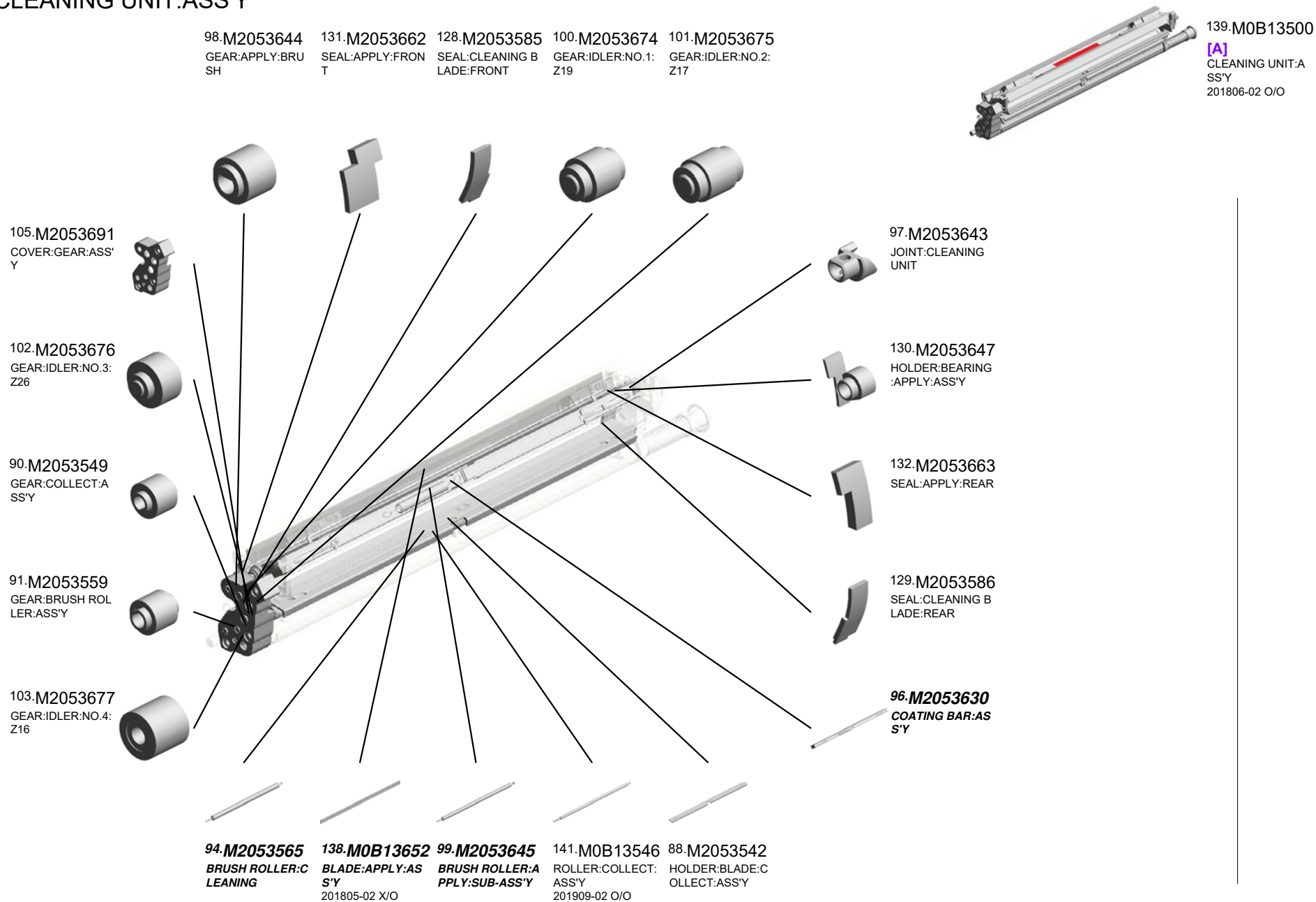
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U005_S009 CLEANING UNIT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U005_S009 CLEANING UNIT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U005_S009
CLEANING UNIT:ASS'Y

144.M2053553
HOLDER:SEPARAT
ION PLATE:BRUSH
ROLLER



139.M0B13500
[A]
CLEANING UNIT:A
SS'Y
201806-02 O/O



M2053501
[A]
CLEANING UNIT:A
SS'Y
201806-02 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

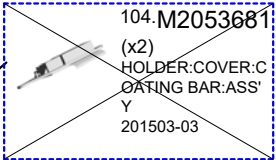
U005_S009_S001
COVER:COATING BAR:ASS'Y

2.03530060N
(x2)
BIND SCREW - M3
X6

17.04593008N
(x4)
BINDING HEAD TA
PPING SCREW:3X
8



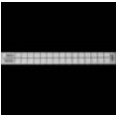
111.M2053621
COVER:COATING
BAR:ASS'Y



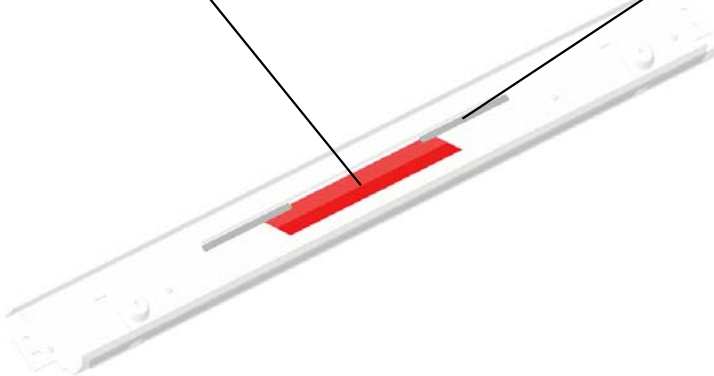
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U005_S009_S001_S001
COVER:COATING BAR:ASS'Y

113.M2053627
DECAL:CLEANING
UNIT:DESIGN SKE
TCH
201507-08



95.M2053622
COVER:COATING
BAR:ASS'Y

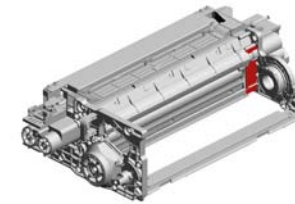


37.D0742542
(x2)
DECAL:GRIP

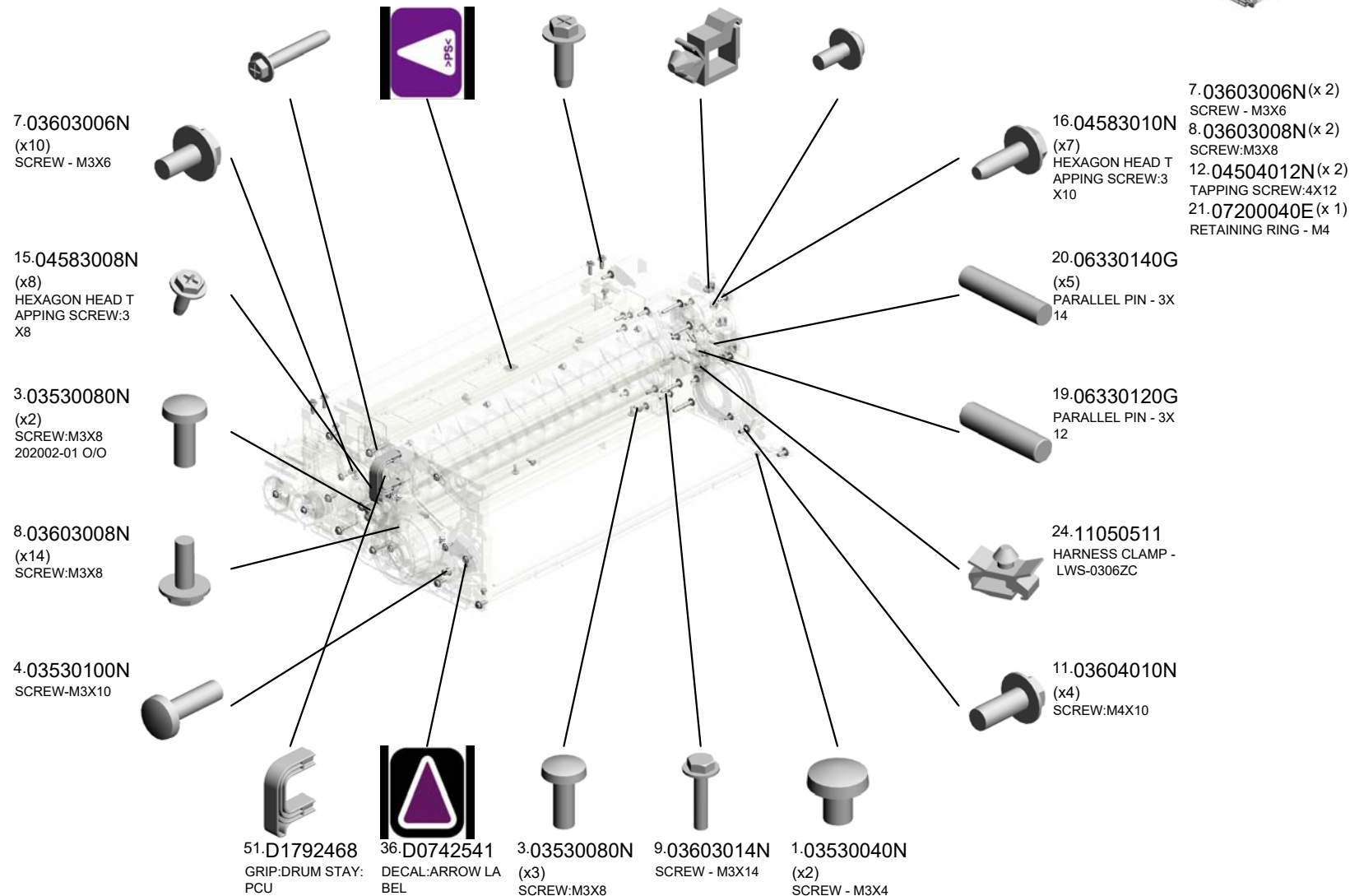
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U005_S010
(for Y):PCU:ASS'Y

13.04504025N (x8) TAPPING SCREW: 4X25
39.D0743829 DECAL:POSITIONING DISPLAY:TCRU
12.04504012N (x13) TAPPING SCREW: 4X12
25.11050534 (x4) CLAMP
23.09543008N (x5) SCREW - M3X8

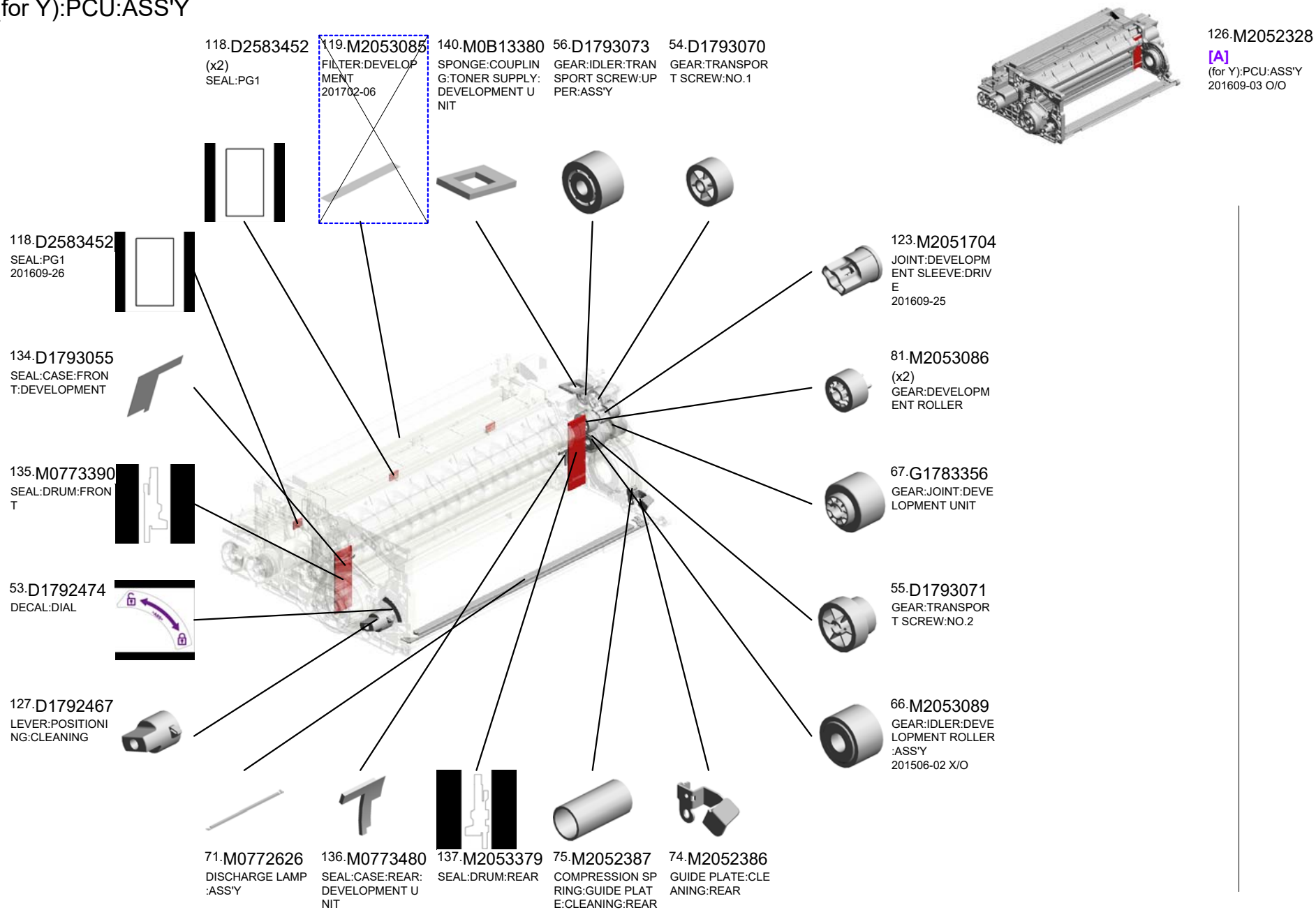


126.M2052328
[A]
(for Y):PCU:ASS'Y
201609-03 O/O



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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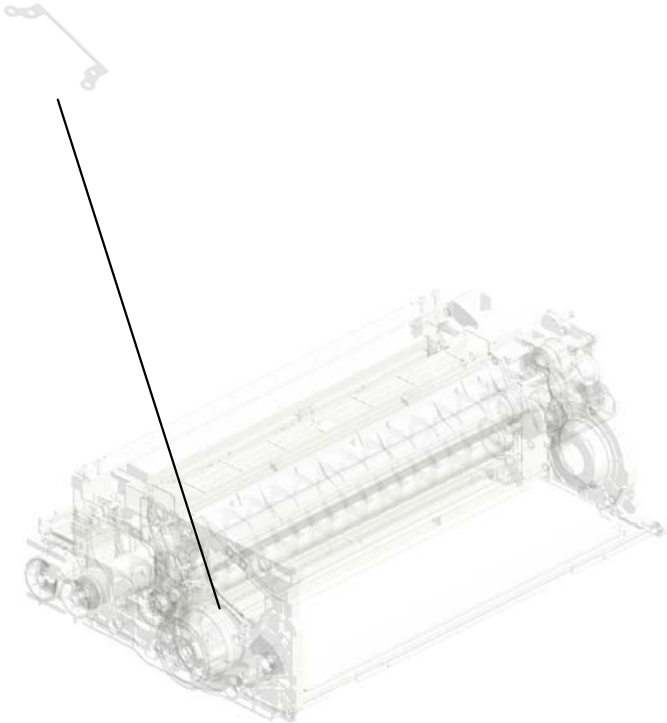
U005_S010
(for Y):PCU:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U005_S010
(for Y):PCU:ASS'Y

143.M2052365
(x3)
SPACER:HOLDER:
CHARGE CORONA
:FRONT



126.M2052328
[A]
(for Y):PCU:ASS'Y
201609-03 O/O

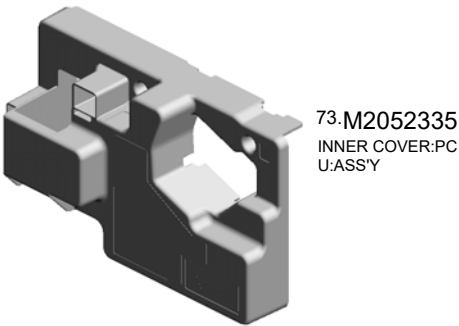


M2052318
[A]
(for Y):PCU:ASS'Y
201609-03 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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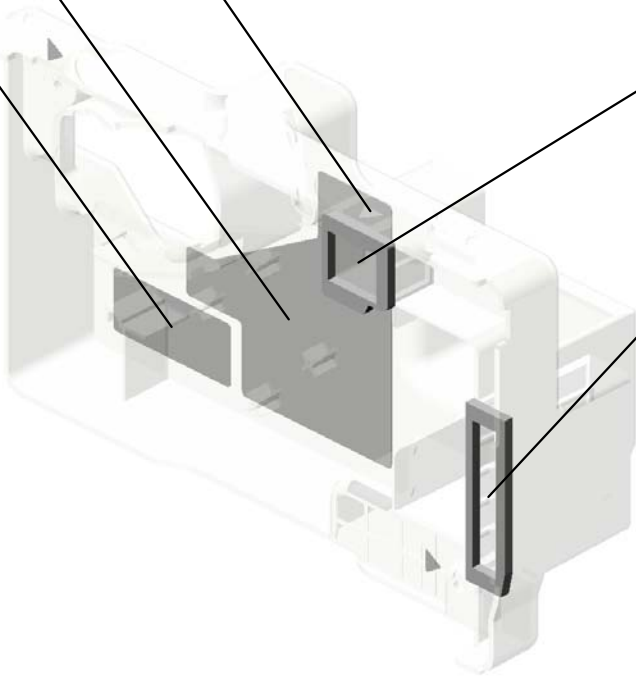
U005_S011
INNER COVER:PCU:ASS'Y

80.M2053044 39.D0743829
DECAL:WARNING: (x3)
PHOTOCONDUCT DECAL:POSITIONI
OR NG DISPLAY:TCRU



73.M2052335
INNER COVER:PC
U:ASS'Y

62.G0291980
DECAL - LD



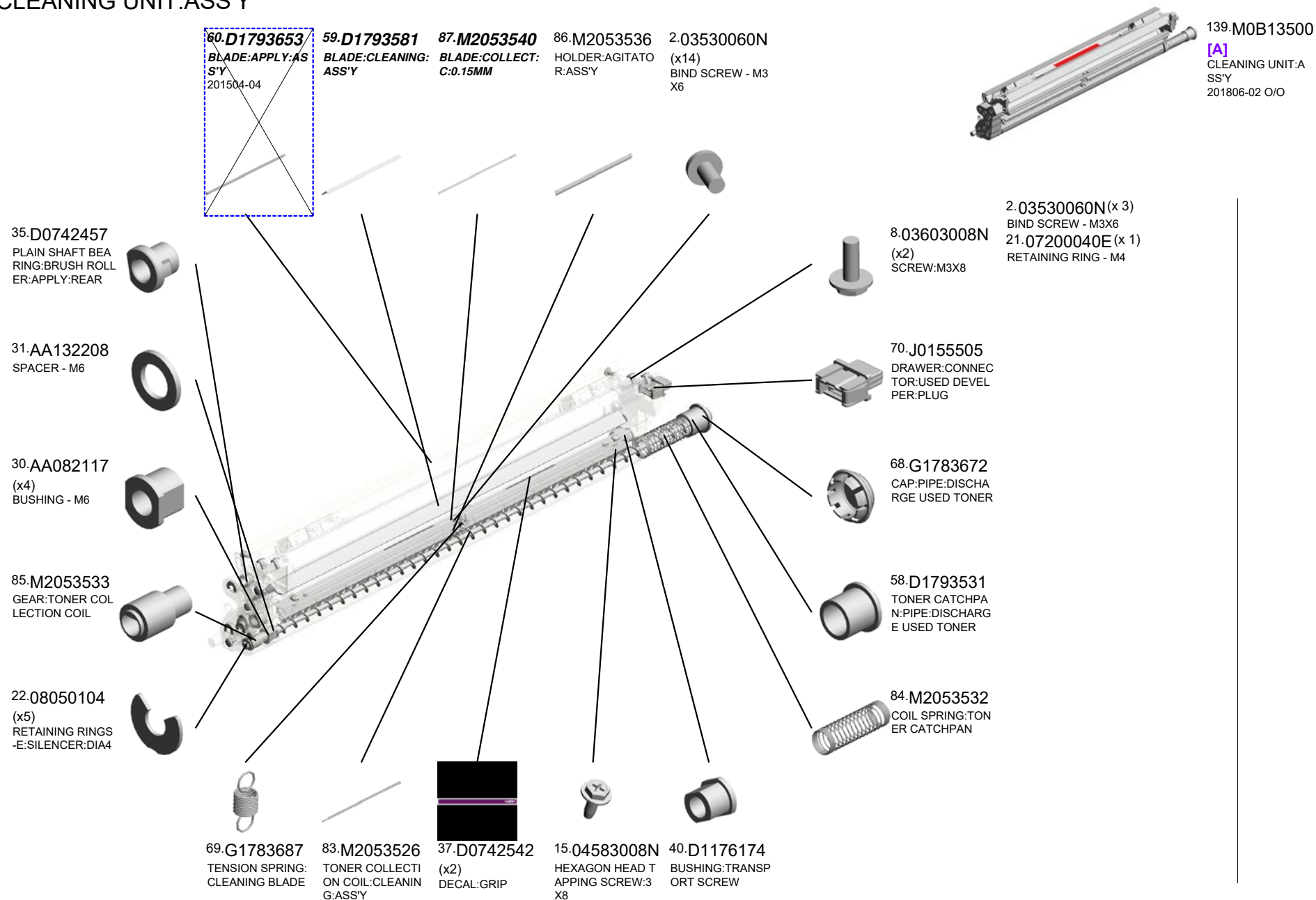
76.M2052391
SEAL:INNER COVE
R:PCU:UPPER



77.M2052392
SEAL:INNER COVE
R:PCU:LOWER

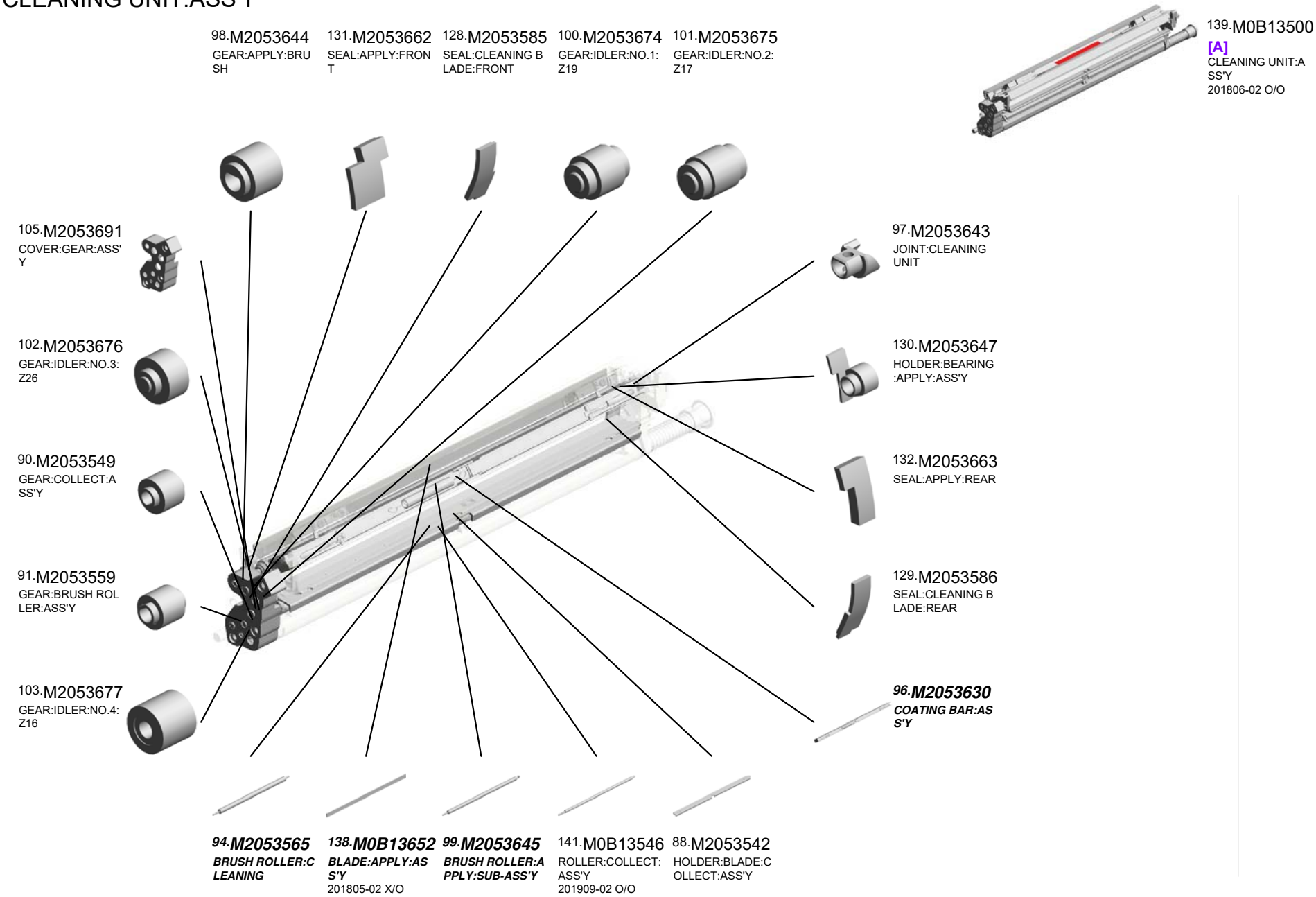
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U005_S012 CLEANING UNIT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U005_S012
CLEANING UNIT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U005_S012
CLEANING UNIT:ASS'Y

144.M2053553
HOLDER:SEPARAT
ION PLATE:BRUSH
ROLLER



139.M0B13500
[A]
CLEANING UNIT:A
SS'Y
201806-02 O/O



M2053501
[A]
CLEANING UNIT:A
SS'Y
201806-02 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U005_S012_S001
COVER:COATING BAR:ASS'Y

17.04593008N
(x4)
BINDING HEAD TA
PPING SCREW:3X
8

104.M2053681
(x2)
HOLDER:COVER:C
OATING BAR:ASS'
Y
201503-03

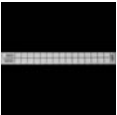
111.M2053621
COVER:COATING
BAR:ASS'Y

2.03530060N
(x2)
BIND SCREW - M3
X6

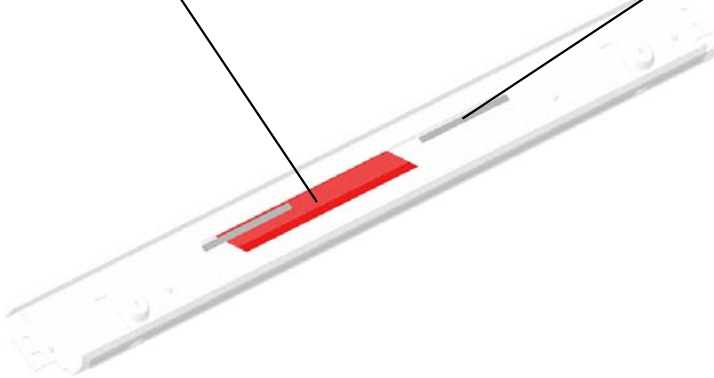
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U005_S012_S001_S001
COVER:COATING BAR:ASS'Y

113.M2053627
DECAL:CLEANING
UNIT:DESIGN SKE
TCH
201507-08



95.M2053622
COVER:COATING
BAR:ASS'Y



37.D0742542
(x2)
DECAL:GRIP

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U005_S013
RECEPTACLE:DEVELOPMENT VIAS:ASS'Y

29-AA063371
SPRING



57-D1793131
RECEPTACLE:DEV
ELOPMENT VIAS:A
SS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U005_S014
RECEPTACLE:DEVELOPMENT VIAS:ASS'Y

29-AA063371
SPRING



57-D1793131
RECEPTACLE:DEV
ELOPMENT VIAS:A
SS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U005_S015
RECEPTACLE:DEVELOPMENT VIAS:ASS'Y

29-AA063371
SPRING



57-D1793131
RECEPTACLE:DEV
ELOPMENT VIAS:A
SS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U005_S016
RECEPTACLE:DEVELOPMENT VIAS:ASS'Y

29-AA063371
SPRING



57-D1793131
RECEPTACLE:DEV
ELOPMENT VIAS:A
SS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U006.ITB UNIT

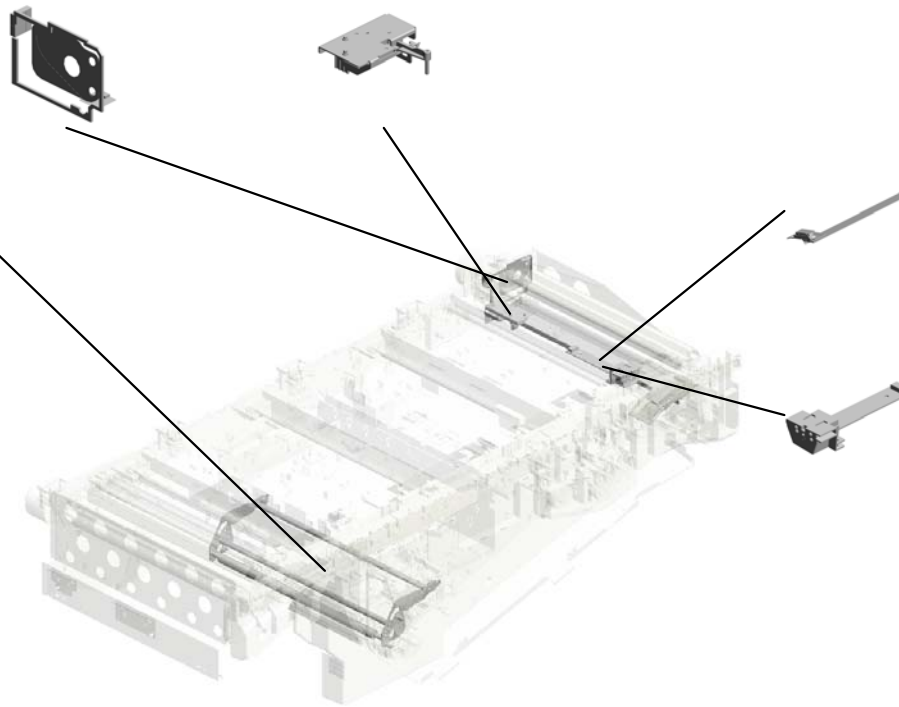
U006 S005
M0B11360
SERVICE PARTS:SEAL:HOU
SING:DRIVE:MIDDLE

U006 S001
M0B11368
POSITIONING SENSOR:FLAT
BELT-TRANSFER:ASS'Y

U006 S003
M2056490
BRACKET:ROLLER:ENTRAN
CE:INTERMEDIATE TRANSF
ER:SUB-ASS'Y

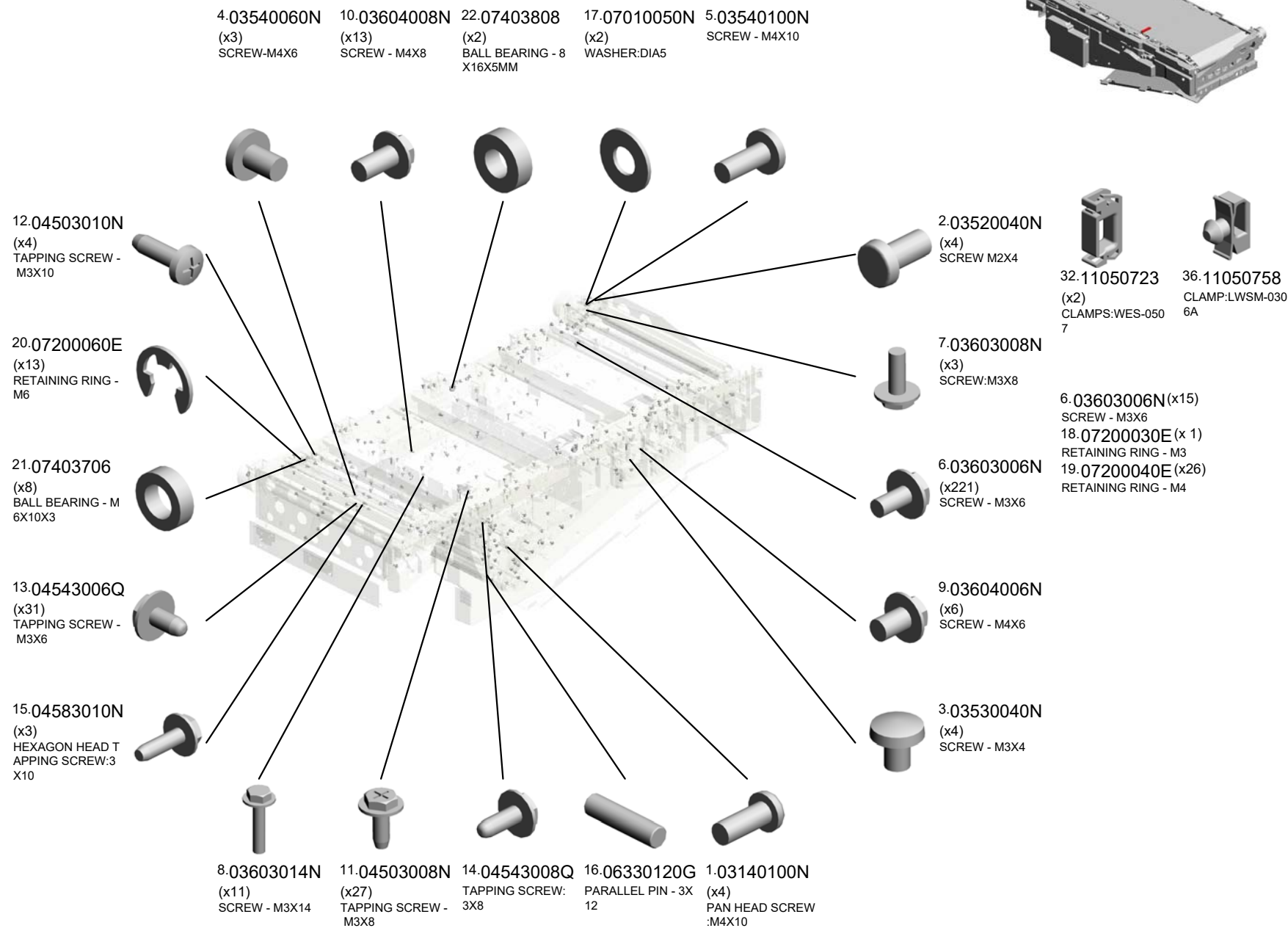
U006 S004
M2051595
CLEANER:FLAT BELT-TRAN
SFER:RIGHT LOWER:ASS'Y

U006 S002
M2052100
POSITIONING SENSOR:SCA
LE:INTERMEDIATE TRANSFE
R:ASS'Y



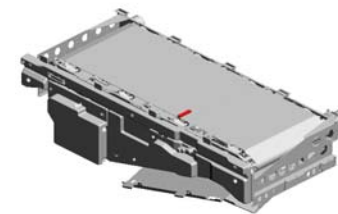
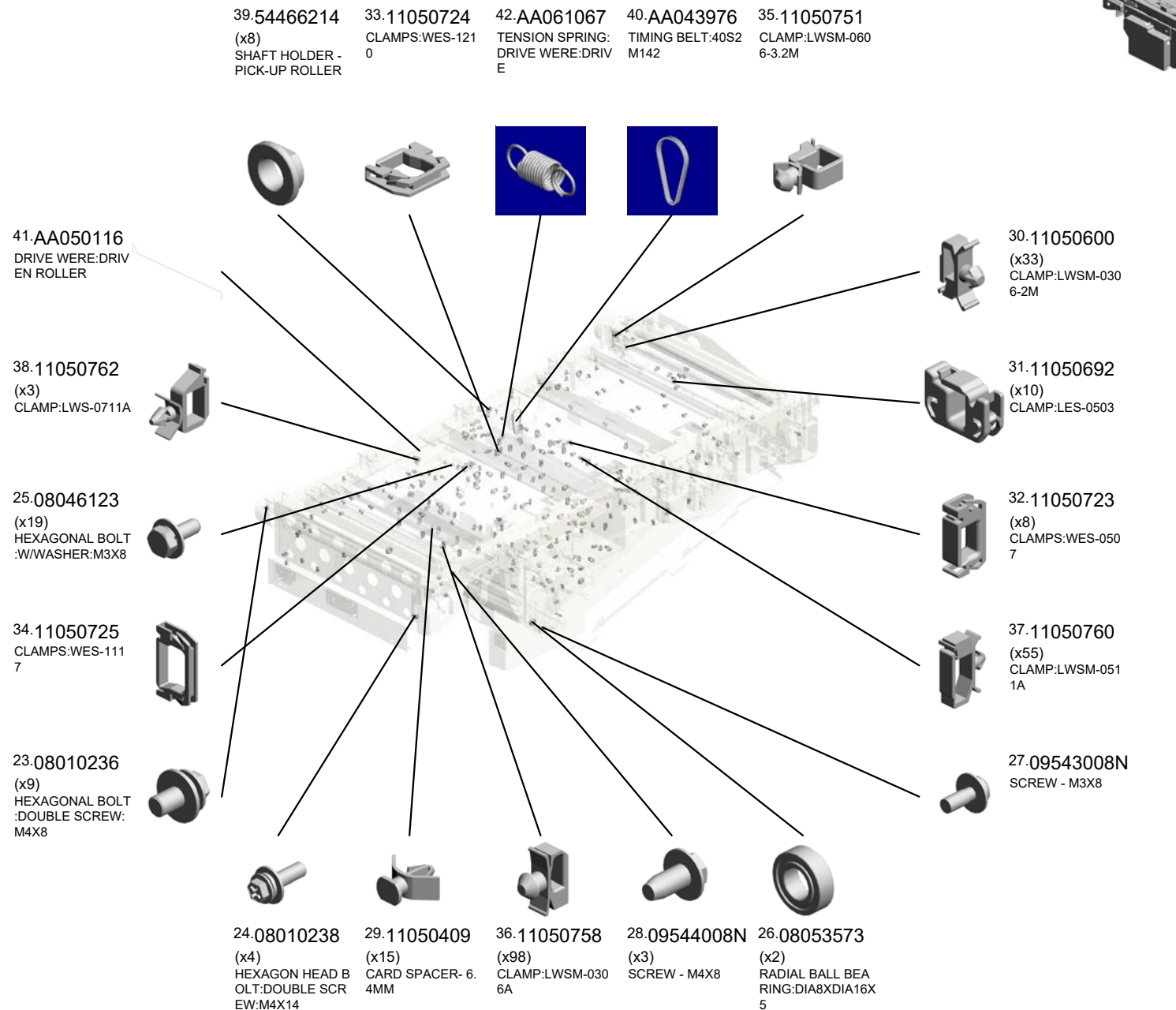
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U006 ITB UNIT



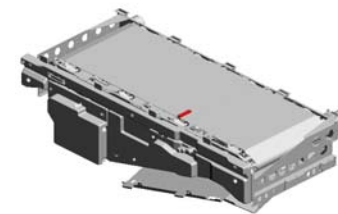
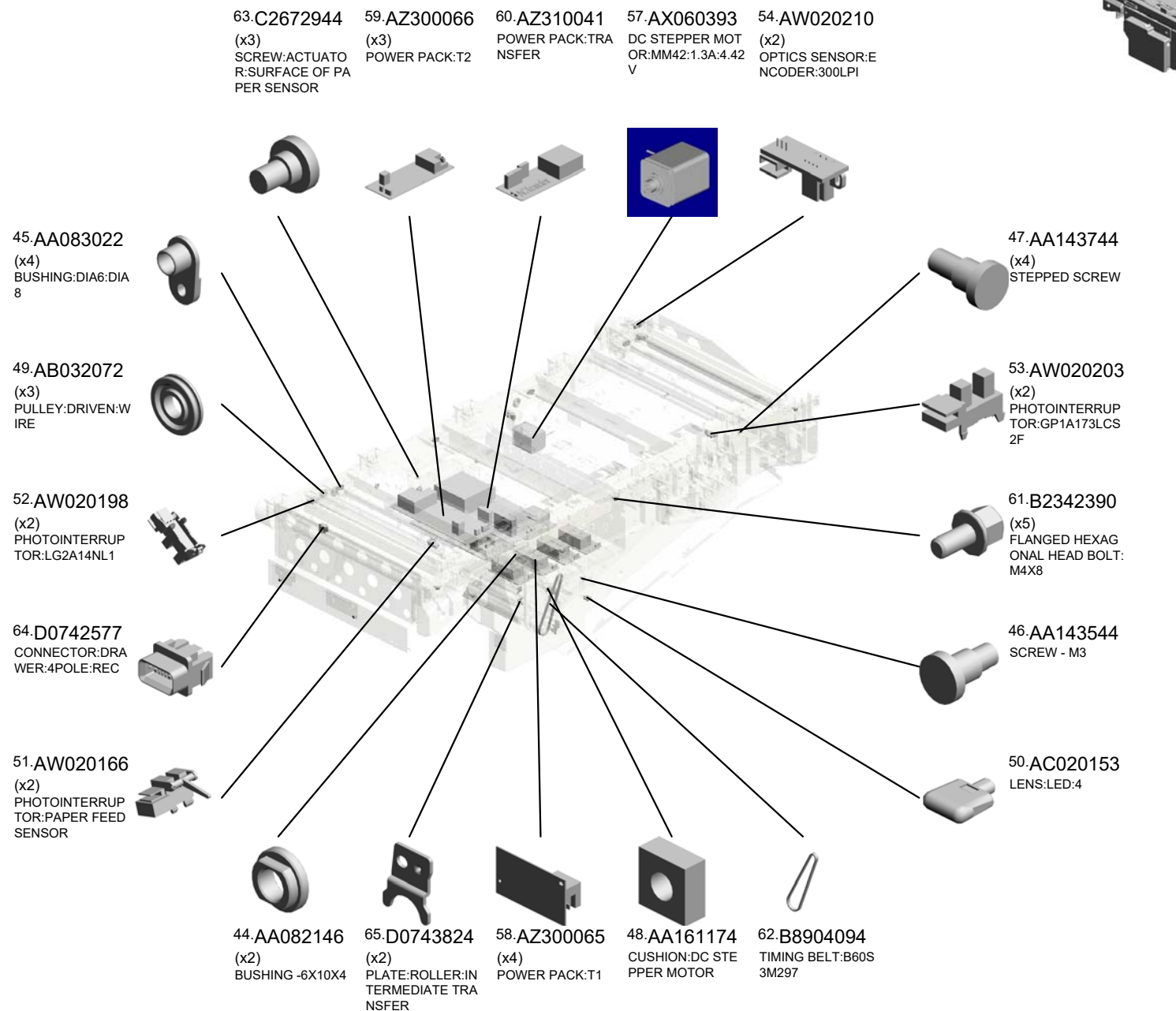
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U006 ITB UNIT



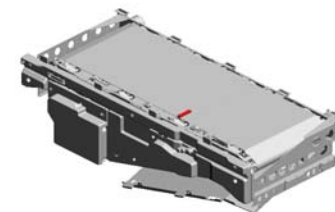
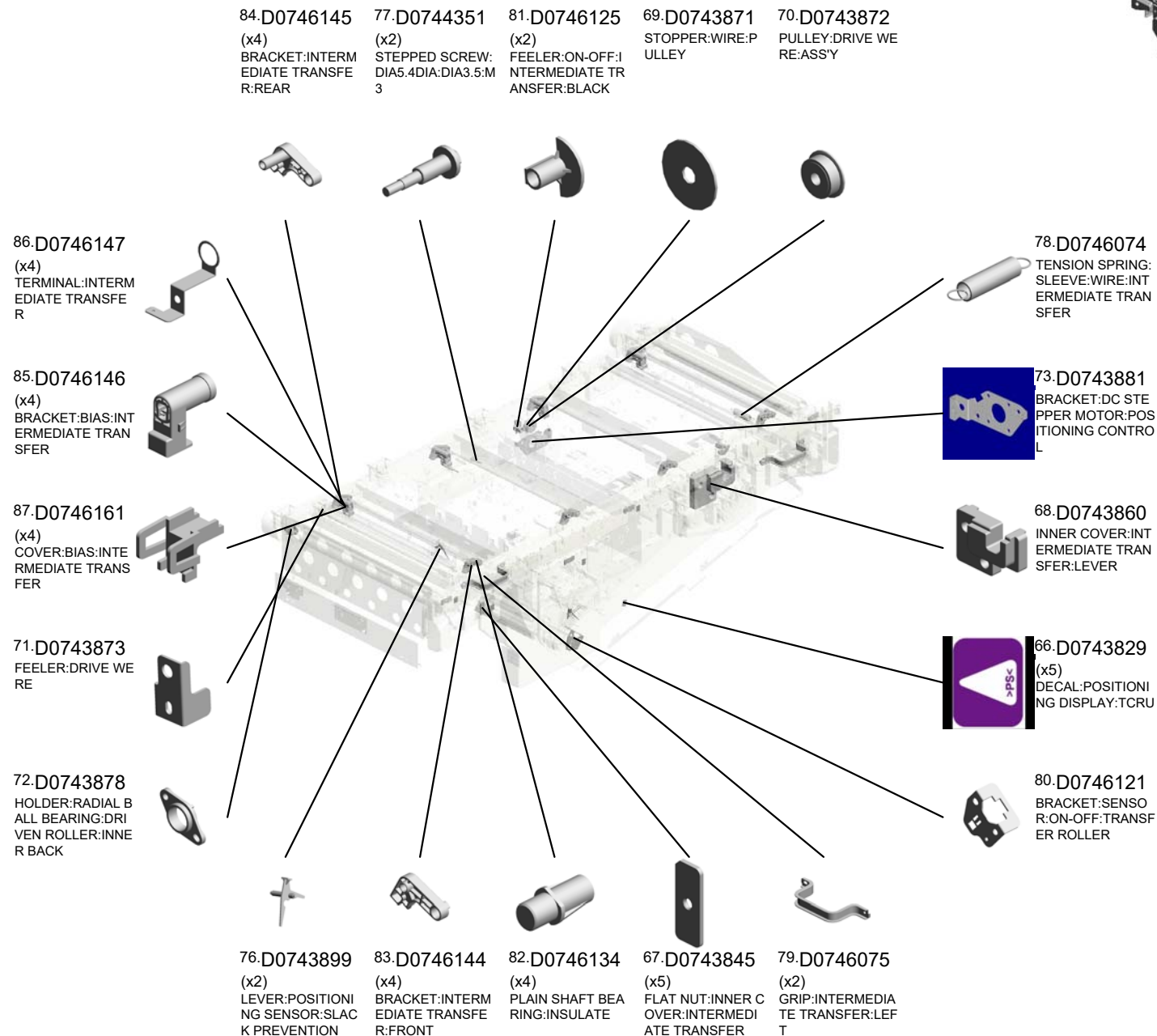
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U006 ITB UNIT



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U006 ITB UNIT



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U006 ITB UNIT

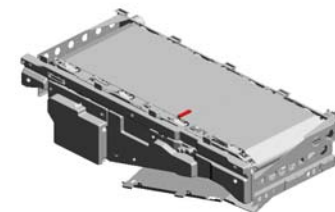
97.D0746241
(x2)
DECAL:GRIP:TRAN
SFER/SEPARATIO
N UNIT

104.D1946062
LEVER:ON-OFF:BL
ACK:LEFT:REAR

105.D1946065
(x2)
PLATE:ROLLER:DR
IVEN:BLACK

90.D0746165
(x2)
PULLEY:ON-OFF:B
ELT TENSIONER

100.M2056684
(BLACK):ROLLER:I
NTERMEDIATE TR
ANSFER:ASS'Y
201603-11 X/O



96.D0746197
(x4)
TERMINAL:CONNE
CTING:BIAS:INTER
MEDIATE TRANSF
ER

95.D0746180
(x4)
COMPRESSION SP
RING:BIAS:INTER
MEDIATE TRANSFE
R

102.D1941483
BRACKET:DRIVE
WERE:TENSION S
PRING

100.D1796051
(x3)
(C/M/Y):ROLLER:IN
TERMEDIATE TRA
NSFER:ASS'Y
201911-02 X/O

101.D1941481
STOPPER:DRIVEN
ROLLER:FRONT L
EFT



106.D1946066
LEVER:ON-OFF:BL
ACK:RIGHT:FRONT



103.D1946061
LEVER:ON-OFF:BL
ACK:LEFT:FRONT



93.D0746171
GUIDE PLATE:COI
L SPRING:PRESSU
RE:TIGHTENER



92.D0746170
(x2)
COIL SPRING:PRE
SSURE:TIGHTENE
R



88.D0746163
(x2)
GEAR:TIMING PUL
LEY:IDLER:INTER
MEDIATE TRANSF
ER



99.D1366128
CASE:OPPOSED:T
RANSFER ROLLER
:FRONT



98.D1362852
BRACKET:LED:MA
NUAL FEED



89.D0746164
(x2)
SYNCHRONOUS B
ELT:ON-OFF:INTE
RMEDIATE TRANS
FER



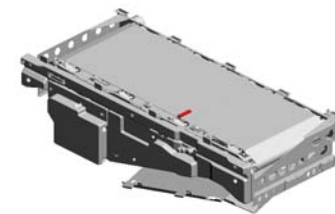
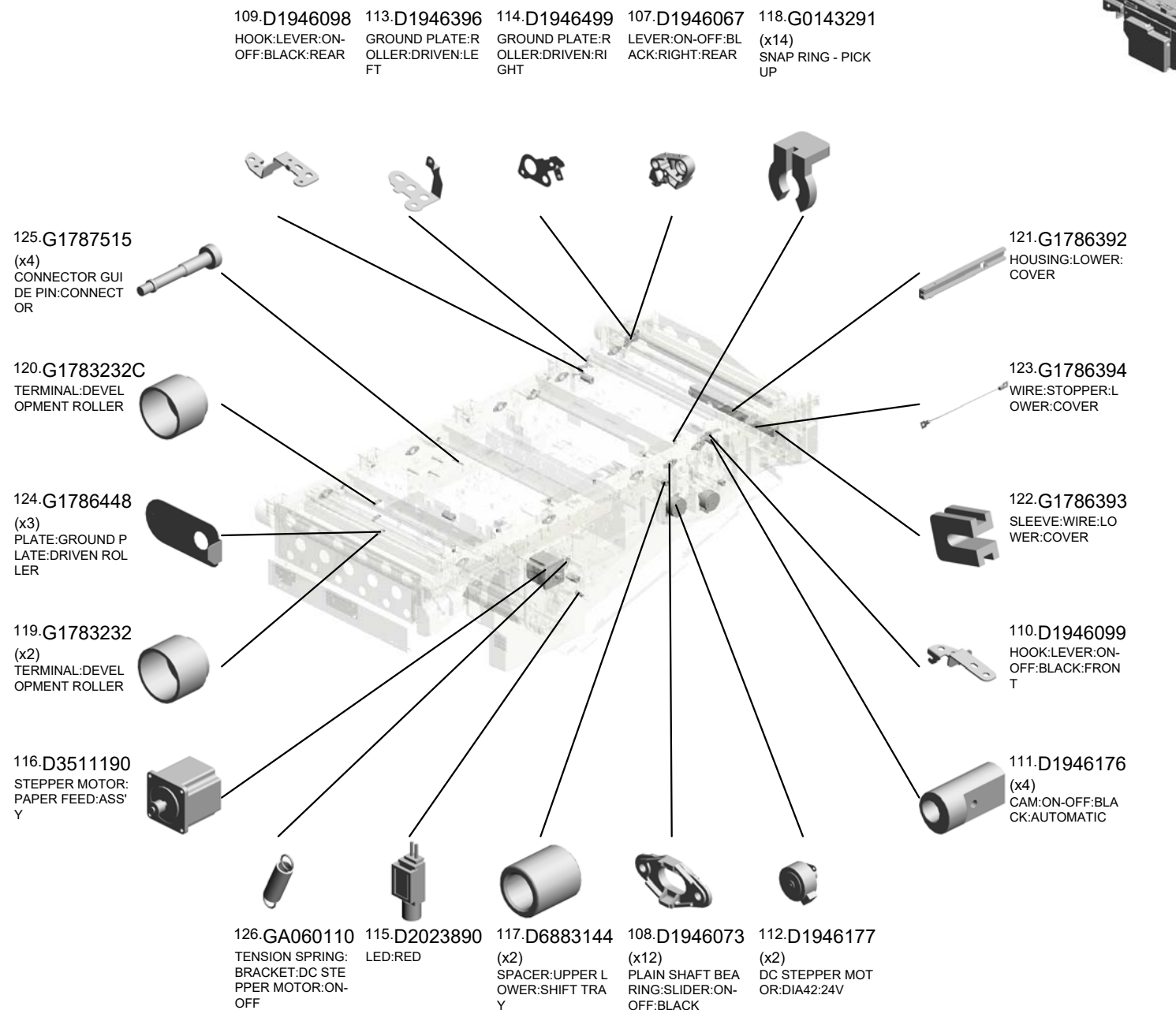
91.D0746168
(x2)
TIGHTENER:INTER
MEDIATE TRANSF
ER:ASS'Y



94.D0746179
(x2)
GEAR:IDLER:INTE
RMEDIATE TRANS
FER:Z17:Z53

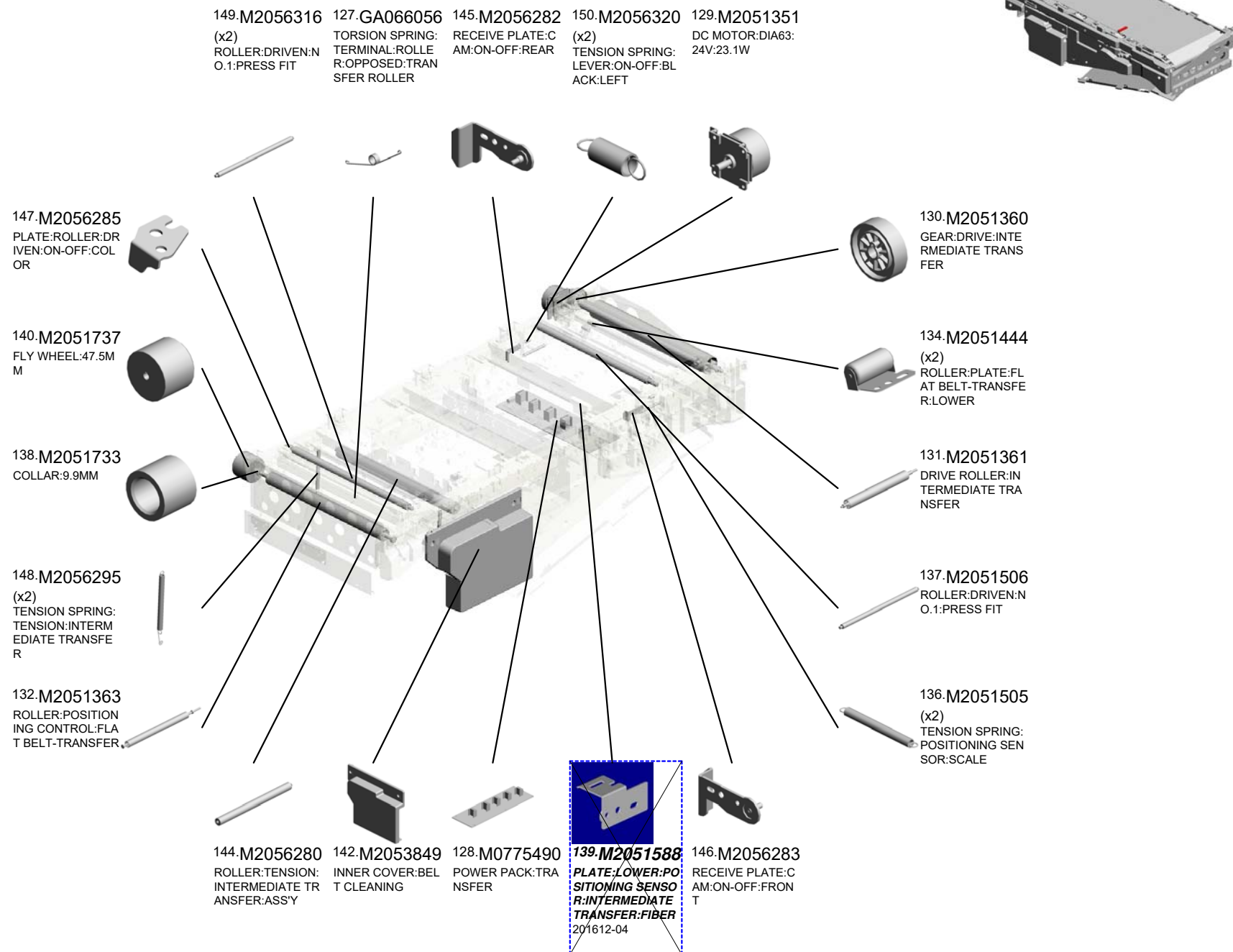
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U006 ITB UNIT



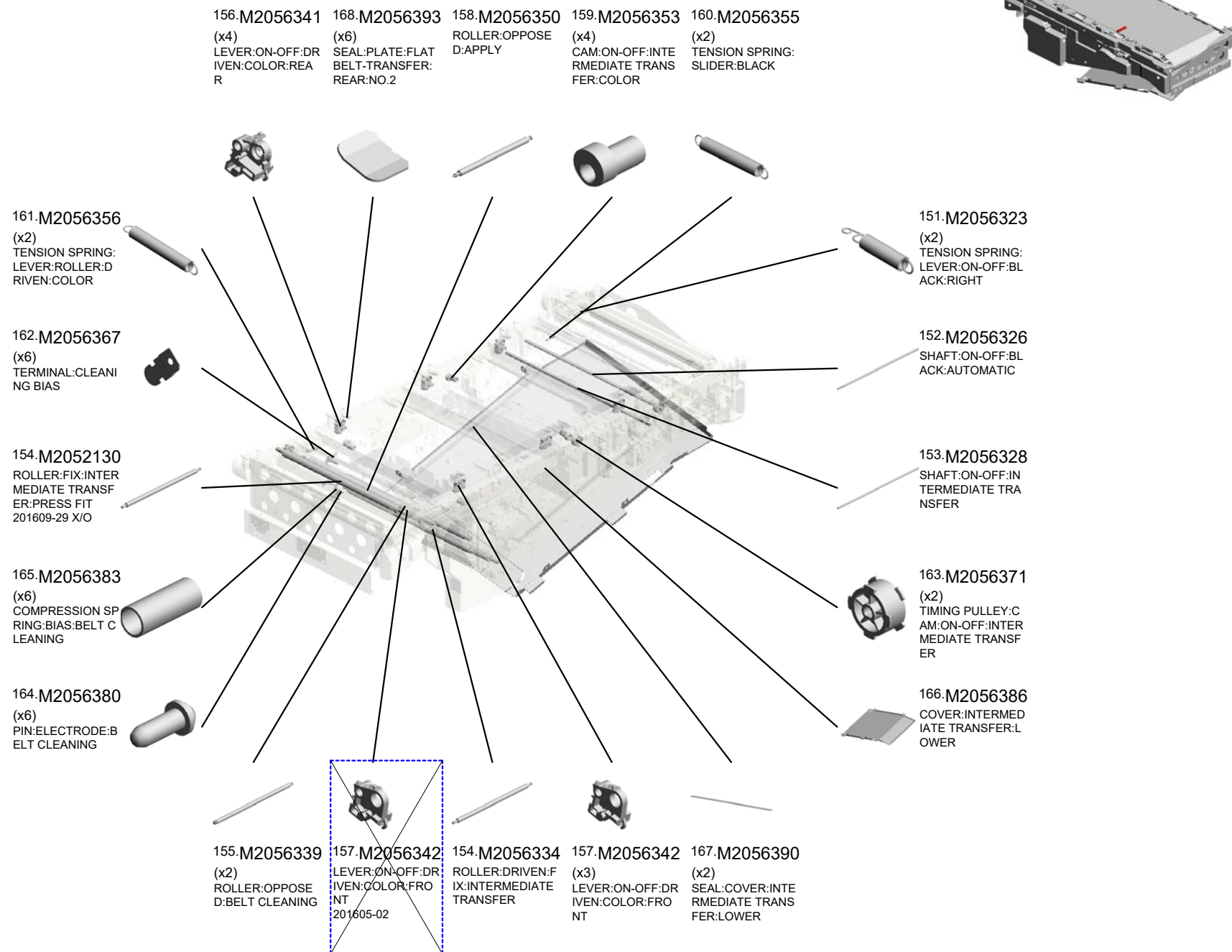
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U006 ITB UNIT



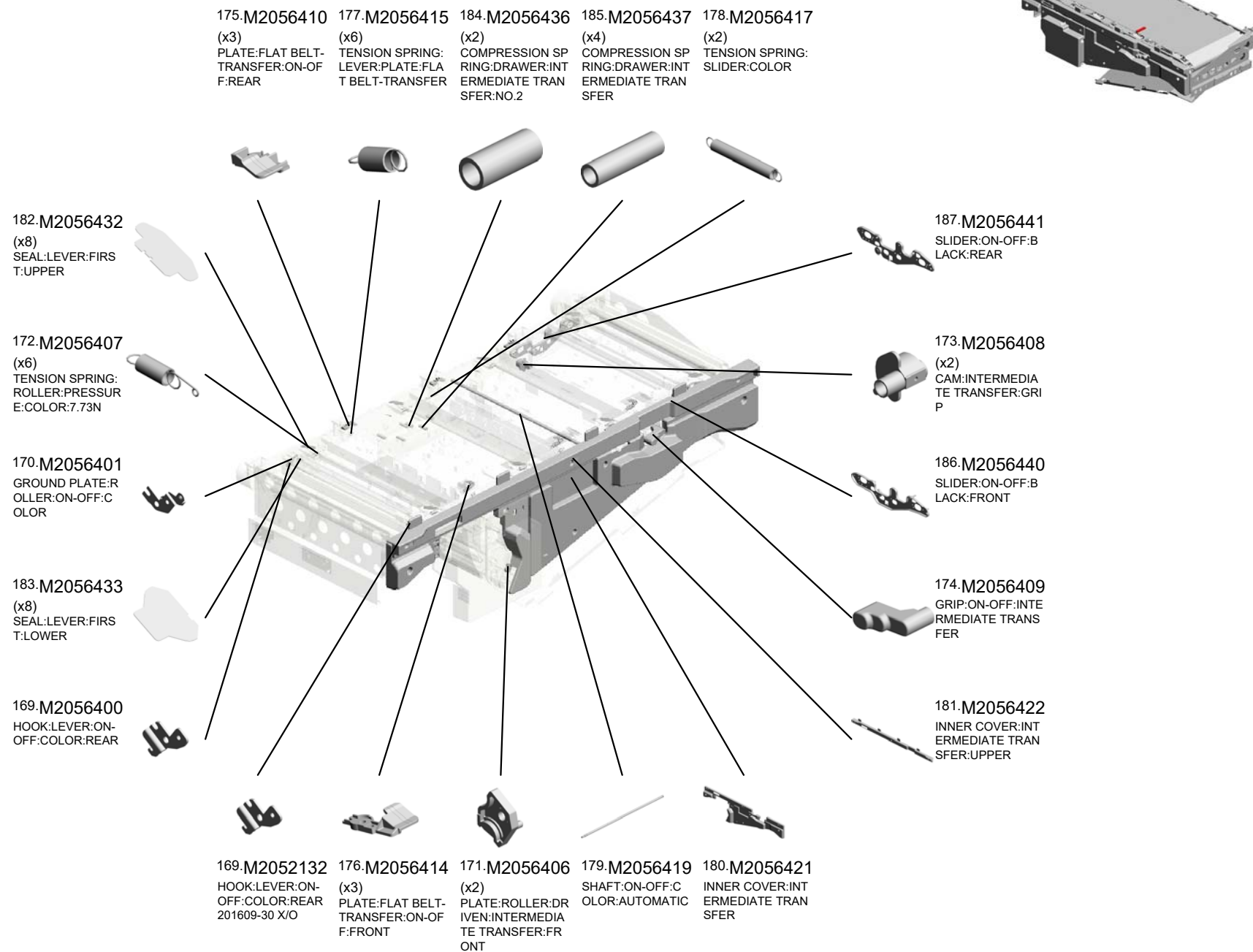
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U006 ITB UNIT



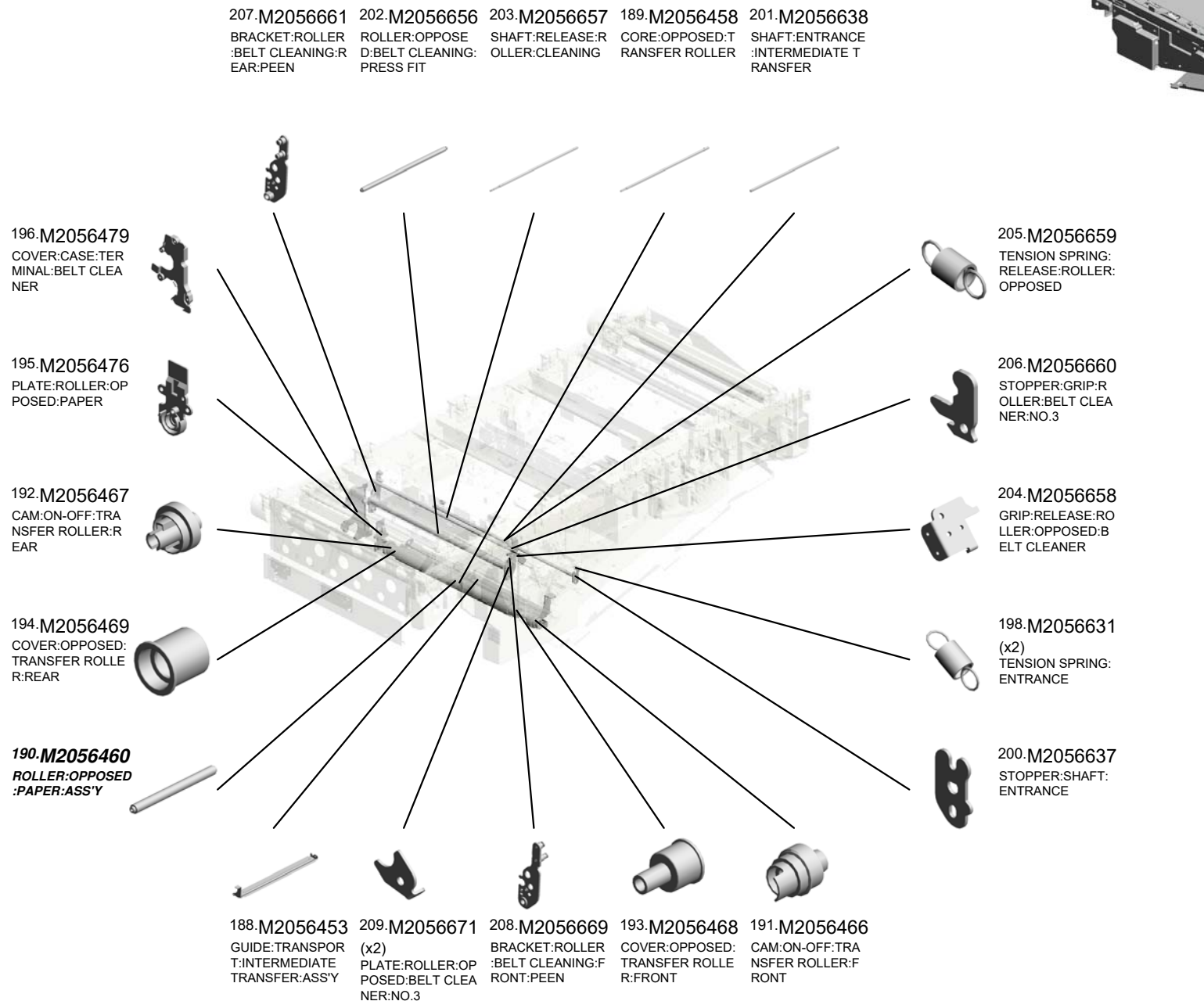
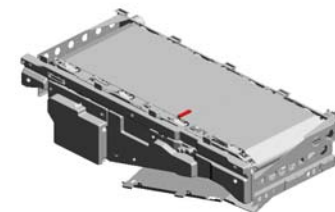
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U006 ITB UNIT



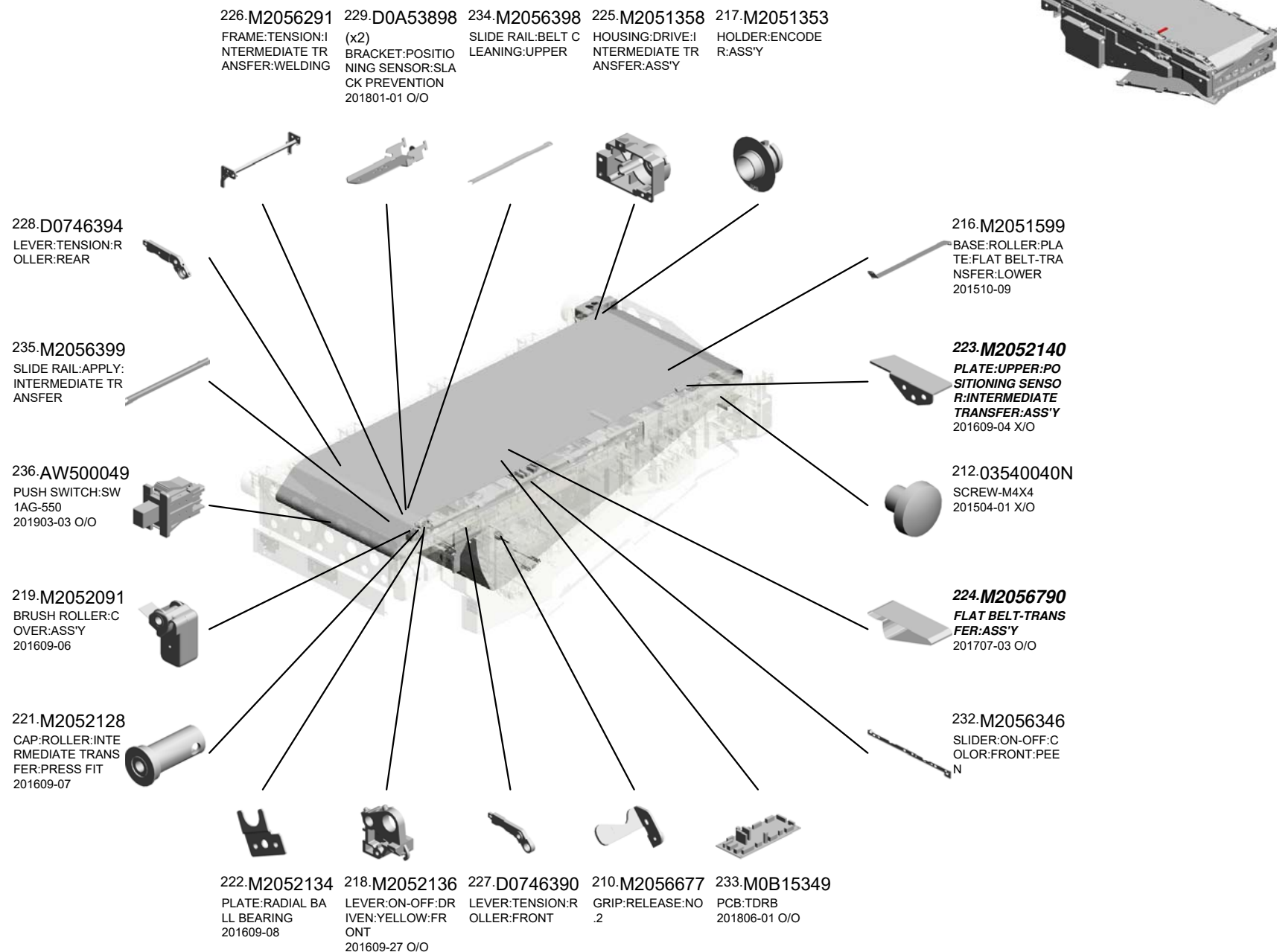
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U006 ITB UNIT



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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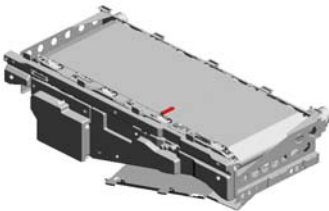
U006 ITB UNIT



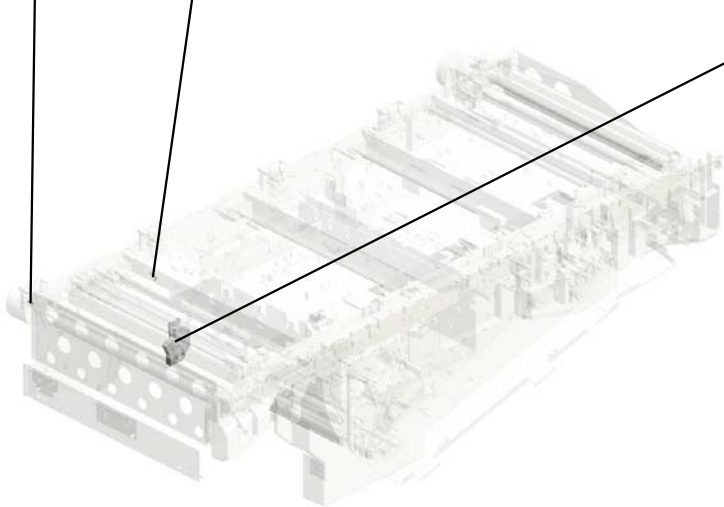
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U006
ITB UNIT

248.M2051720 238.D0743819
PARALLEL KEY:3X PLATE:ROLLER:TE
3X15 NSION



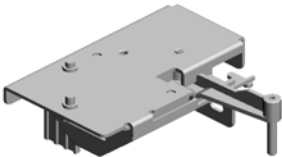
239.M2056465
CASE:OPPOSED:T
RANSFER ROLLER
:REAR



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U006_S001
POSITIONING SENSOR:FLAT BELT-TRANSFER:ASS'Y

18.07200030E 74.D0743896
RETAINING RING -
M3 COVER:POSITIONI
NG SENSOR:FLAT
BELT-TRANSFER



230.M0B11368
POSITIONING SEN
SOR:FLAT BELT-T
RANSFER:ASS'Y

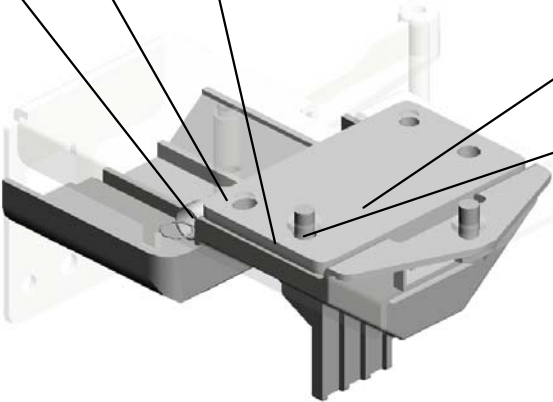
43.AA061114
TENSION SPRING:
POSITIONING SEN
SOR



55.AW020218
POSITIONING SEN
SOR:FLAT BELT-T
RANSFER



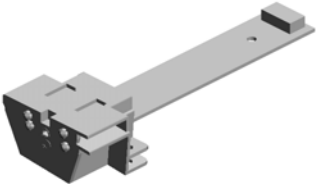
6.03603006N
(x2)
SCREW - M3X6



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U006_S002
POSITIONING SENSOR:SCALE:INTERMEDIATE TRANSFER:ASS'Y

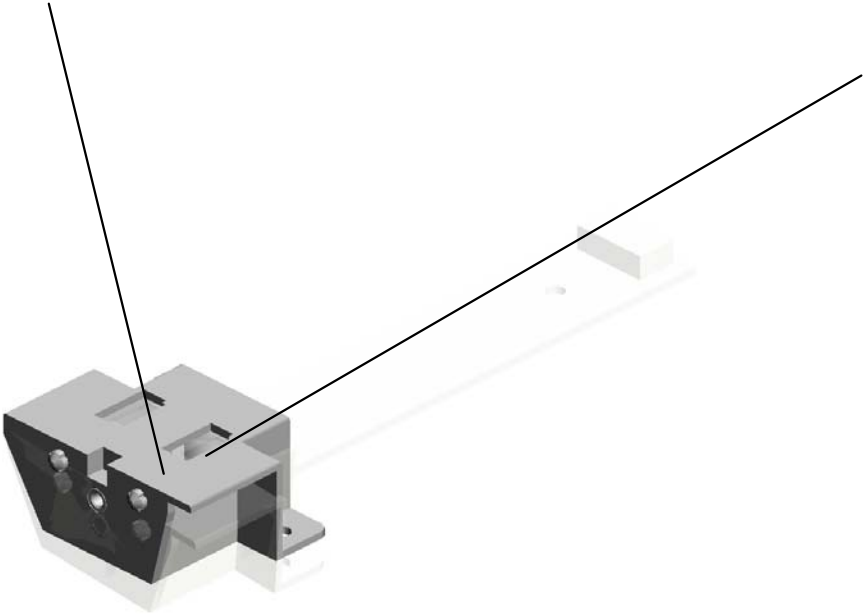
213.M2052109
PLATE:LOWER:PO
SITIONING SENSO
R:INTERMEDIATE
TRANSFER:ASS'Y
201609-05 X/O



231.M2052100
[A]
POSITIONING SEN
SOR:SCALE:INTER
MEDIATE TRANSF
ER:ASS'Y
201803-02 O/O



11.04503008N
(x2)
TAPPING SCREW -
M3X8



M2052099
[A]
POSITIONING SEN
SOR:SCALE:INTER
MEDIATE TRANSF
ER:ASS'Y
201803-02 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U006_S003
BRACKET:ROLLER:ENTRANCE:INTERMEDIATE TRANSFER:SUB-ASS'Y

25.08046123
(x2)
HEXAGONAL BOLT
:W/WASHER:M3X8



197.M2056490
BRACKET:ROLLER
:ENTRANCE:INTER
MEDIATE TRANSF
ER:SUB-ASS'Y

199.M2056634
ROLLER:ENTRANC
E:INTERMEDIATE
TRANSFER:PRESS
FIT

6.03603006N
SCREW - M3X6



65.D0743824
PLATE:ROLLER:IN
TERMEDIATE TRA
NSFER

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U006_S004
CLEANER:FLAT BELT-TRANSFER:RIGHT LOWER:ASS'Y

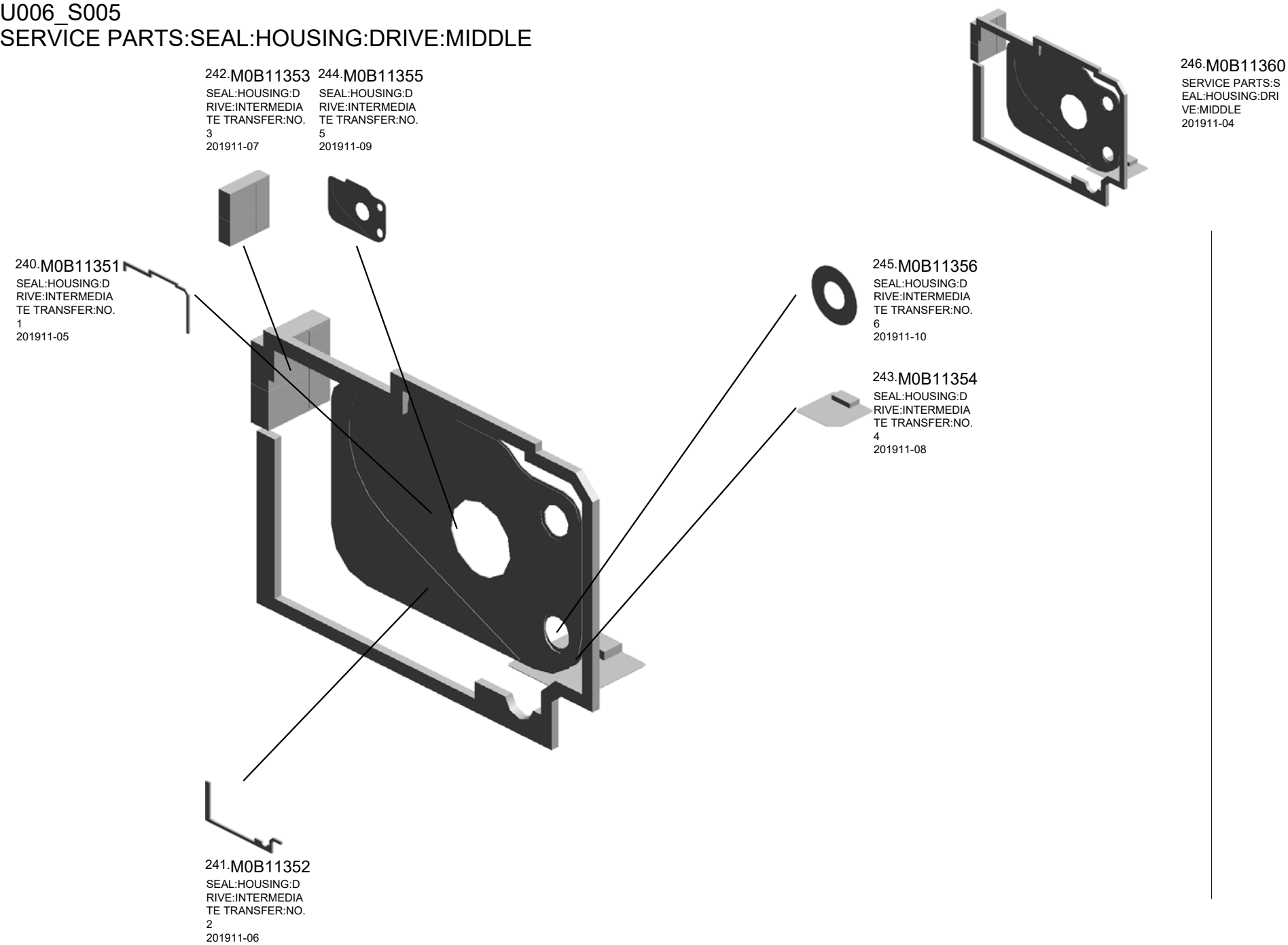
215.M2051596
BRUSH:CLEANING
201510-08



214.M2051595
CLEANER:FLAT BE
LT-TRANSFER:RIG
HT LOWER:ASS'Y
201510-07

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U006_S005
SERVICE PARTS:SEAL:HOUSING:DRIVE:MIDDLE



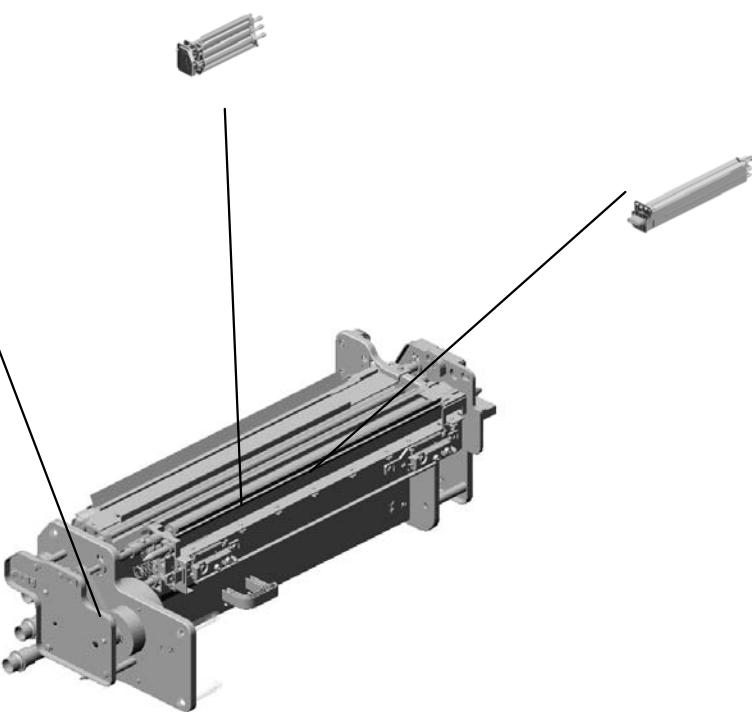
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U007.ITB CLEANING

U007 S001
M2053702
DRIVE UNIT:BELT CLEANING
:INTERMEDIATE TRANSFER:
ASS'Y

U007 S002
M2050182
CLEANING UNIT:INTERMEDI
ATE TRANSFER:ASS'Y

U007 S003
M2053811
COATING BAR:BELT CLEANI
NG:ASS'Y



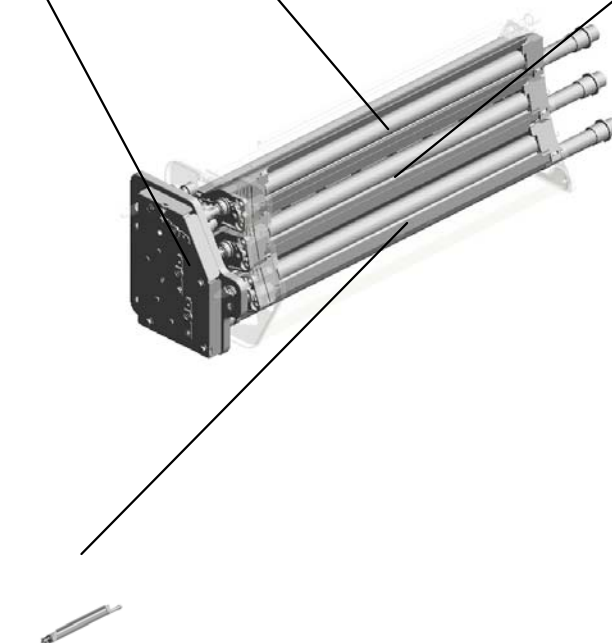
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U007_S002.CLEANING UNIT:INTERMEDIATE TRANSFER:ASS'Y

U007 S002 S003
M2053775
CLEANING UNIT:INTERMEDI
ATE TRANSFER:NO.3:SUB-A
SS'Y

U007 S002 S004
M2053790
MECHANICAL DRIVE SECTIO
N:CLEANING UNIT:FRONT:A
SS'Y

U007 S002 S002
M2053789
CLEANING UNIT:INTERMEDI
ATE TRANSFER:NO.2:SUB-A
SS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U007_S002_S003.CLEANING UNIT:INTERMEDIATE TRANSFER:NO.3:SUB-ASS'Y

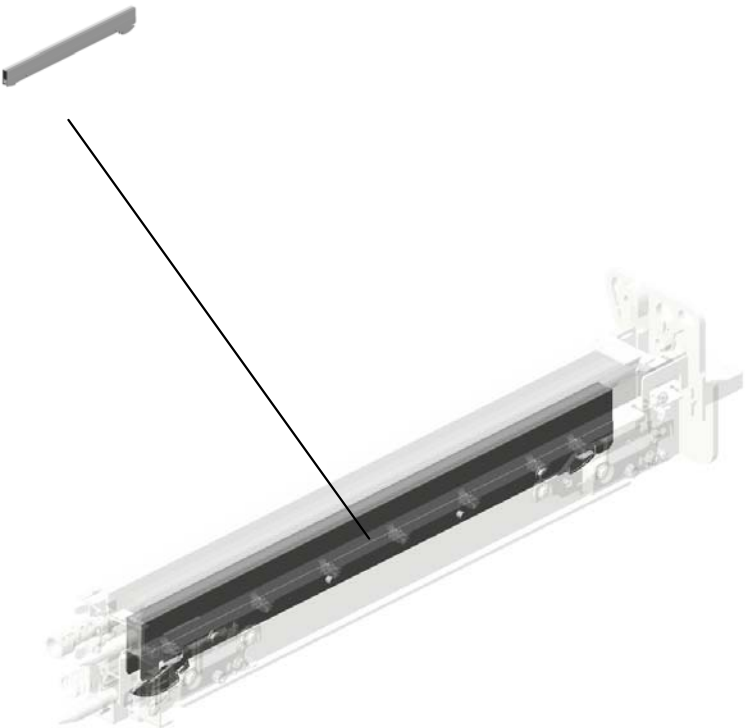
U007 S002 S003 S001
M2053781
CASE:BELT CLEANING:LOW
ER:NO.3:SUB-ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U007_S003.COATING BAR:BELT CLEANING:ASS'Y

U007 S003 S001
M2053487
COATING BAR:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U007
ITB CLEANING

14.08010238

(x8)

HEXAGON HEAD B

OLT:DOUBLE SCR

EW:M4X14

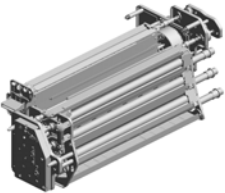
25.B2342390

(x2)

FLANGED HEXAG

ONAL HEAD BOLT:

M4X8



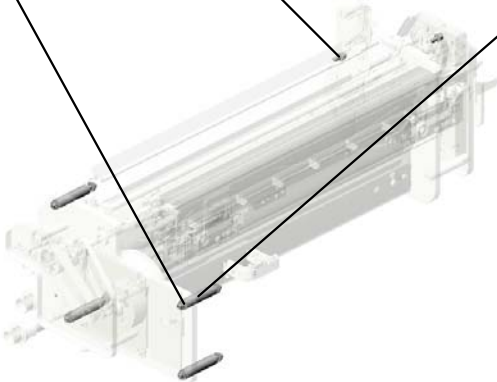
58.M2053711

(x4)

STUD:MECHANICA

L DRIVE SECTION:

BELT CLEANING



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U007_S001

DRIVE UNIT:BELT CLEANING:INTERMEDIATE TRANSFER:ASS'Y

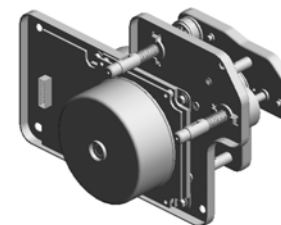
38.GB011170
GEAR:DRIVE:CLEA
NING

57.M2053708
SHAFT:DRIVE:ASS'
Y

39.GB017060
GEAR:PULLEY:DRI
VE

3.03604006N
(x9)
SCREW - M4X6

59.M2053712
(x2)
PLATE:SHAFT:DRI
VE



90.M2053702
DRIVE UNIT:BELT
CLEANING:INTER
MEDIATE TRANSF
ER:ASS'Y

12.07403804
(x2)
BALL BEARING:DIA
4XDIA9X4

81.M2053803
FLANGE:GEAR:PU
LLEY:DRIVE

47.H0722220
SPACER - M6X10

56.M2053703
SHAFT:DRIVE:ASS'
Y

44.GB030060
PULLEY:BRUSH:A
PPLY:Z30

30.D1791252
DC MOTOR:DIA82.
2:63.7W:BRUSHLE
SS

16.11050409
CARD SPACER- 6.
4MM

9.07200040E (x 2)
RETAINING RING - M4

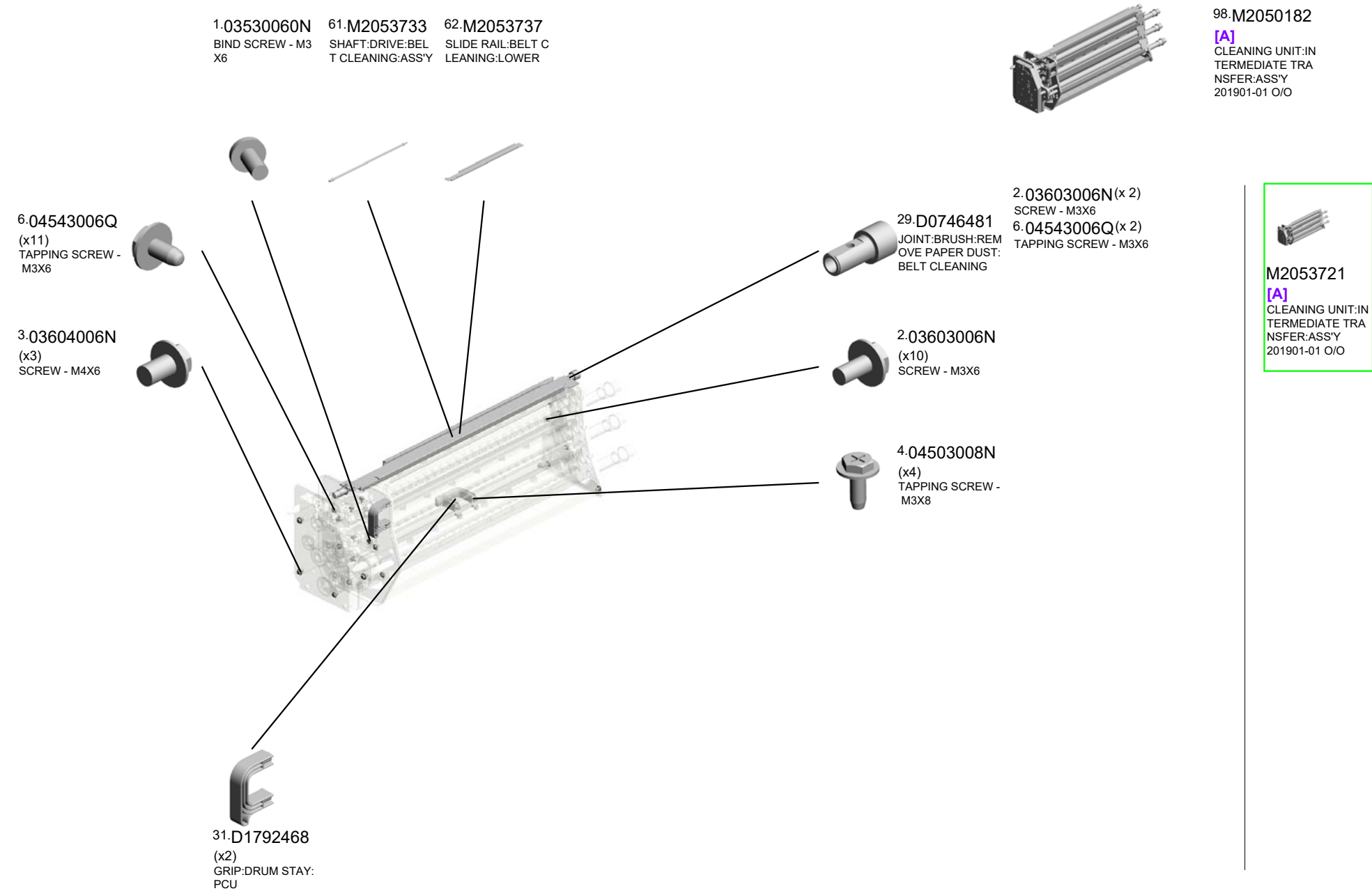
96.GA043018
SYNCHRONOUS B
ELT:B100S2M190
201801-02 X/O

26.C5922233
TIMING BELT - 2M1
90

40.GB017061
GEAR:PULLEY:AP
PLY

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U007_S002
CLEANING UNIT:INTERMEDIATE TRANSFER:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U007_S002_S001

CLEANING UNIT:INTERMEDIATE TRANSFER:NO.1:SUB-ASS'Y

49.M2053479 53.M2053489 65.M2053760 46.GB030062 2.03603006N
VIBRATING PLATE: SEAL:CLEANING:L **ROLLER:COLLECT** PULLEY:BRUSH R (x3)
BELT CLEANING:ASS'Y OWER **:ASS'Y** OLLER SCREW - M3X6



74.M2053780
 CLEANING UNIT:IN
 TERMEDIATE TRA
 NSFER:NO.1:SUB-
 ASS'Y

66.M2053763
CLEANING BLADE:
ROLLER:ASS'Y

67.M2053767
 TRANSPORT SCR
 EW:USED TONER:
 ASS'Y

64.M2053753
 (x2)
 COVER:ELECTRO
 DE PLATE:BELT CL
 EANING:ASS'Y

32.D1793531
 TONER CATCHPA
 N:PIPE:DISCHARG
 E USED TONER

34.G1783672
 CAP:PIPE:DISCHA
 RGE USED TONER

20.AA043181
 TIMING BELT - B40
 S2M80

63.M2053752
 BEARING CASE:BR
 USH ROLLER

42.GB017063
 PULLEY:GEAR:RO
 LLER:COLLECT

23.AA100014
 (x2)
 RETAINING RING
 C - SEPARATE

43.GB017064
 GEAR:IDLER:TRAN
 SPORT SCREW

55.M2053499
 COIL SPRING:VIBR
 ATING PLATE:BEL
 T CLEANING

10.07403706
 (x2)
 BALL BEARING - M
 6X10X3

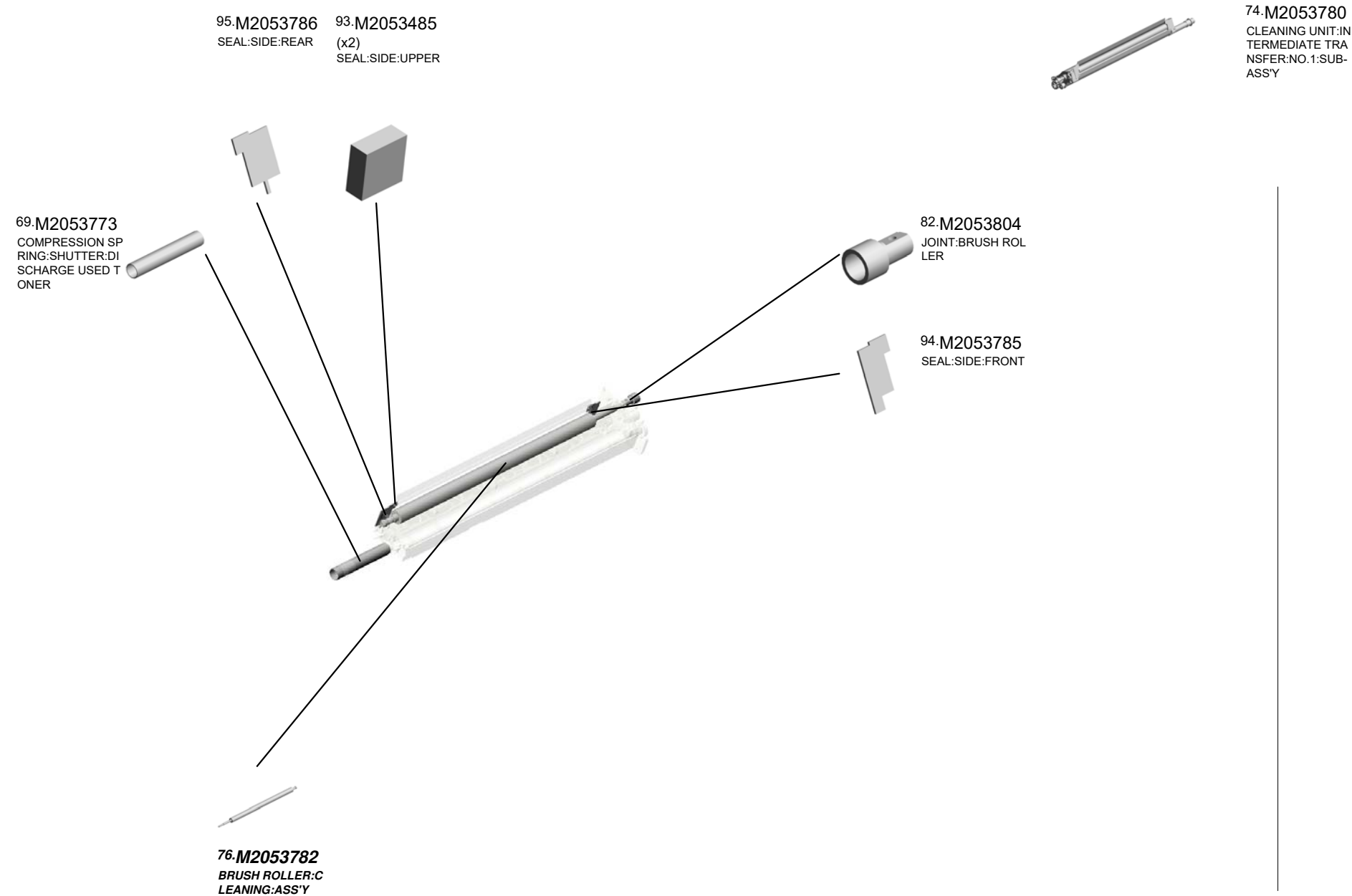
21.AA080346
 BUSHING:FLANGE
 TYPE:DIA6

68.M2053770
 GEAR:TRANSPOR
 T SCREW

15.08050089
 RETAINING RING -
 M4

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U007_S002_S001
CLEANING UNIT:INTERMEDIATE TRANSFER:NO.1:SUB-ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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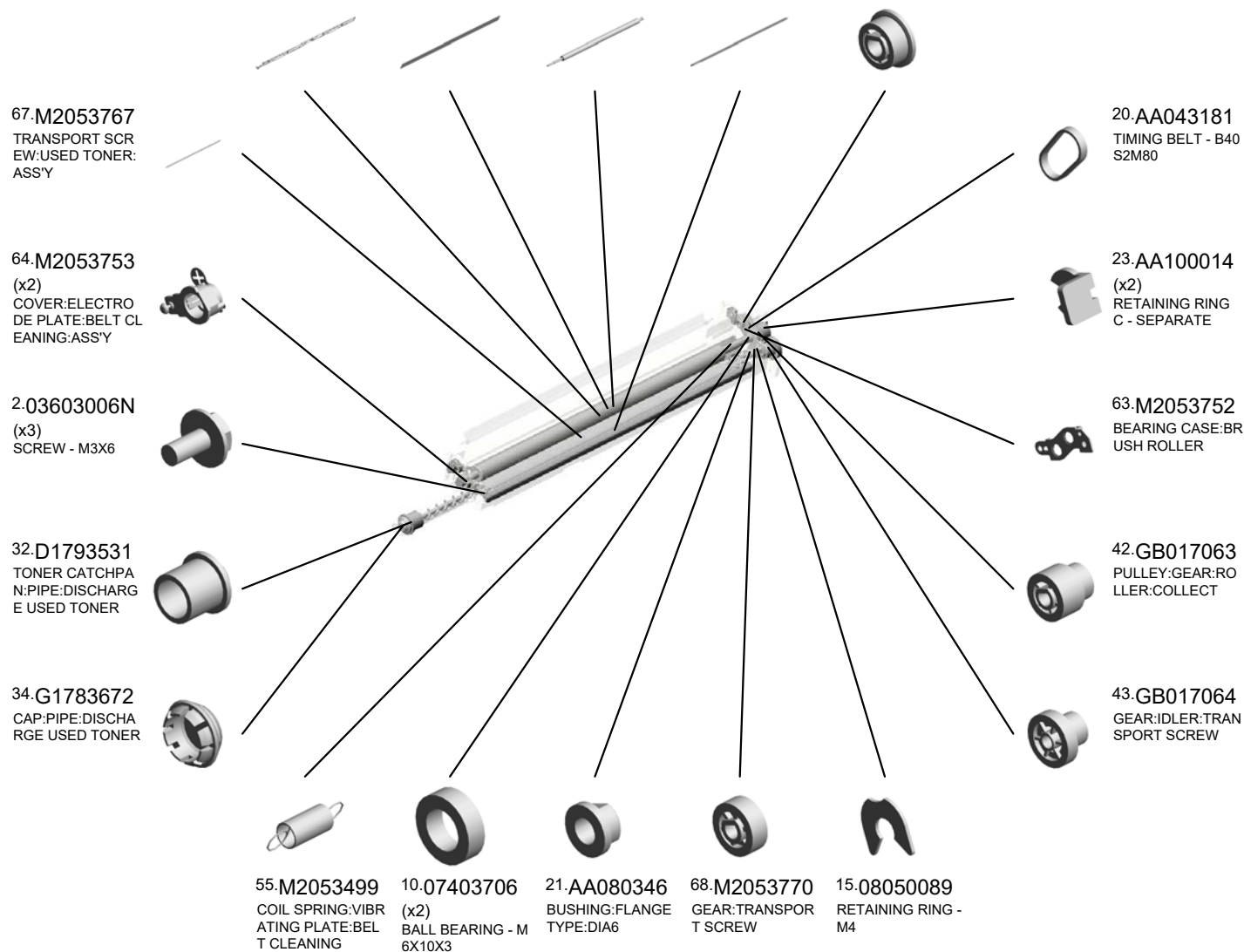
U007_S002_S002

CLEANING UNIT:INTERMEDIATE TRANSFER:NO.2:SUB-ASS'Y

49.M2053479 53.M2053489 65.M2053760 66.M2053763 46.GB030062
VIBRATING PLATE: SEAL:CLEANING:L **ROLLER:COLLECT** **CLEANING BLADE:** PULLEY:BRUSH R
BELT CLEANING:ASS'Y **OWER** **:ASS'Y** **ROLLER:ASS'Y** **OLLER**

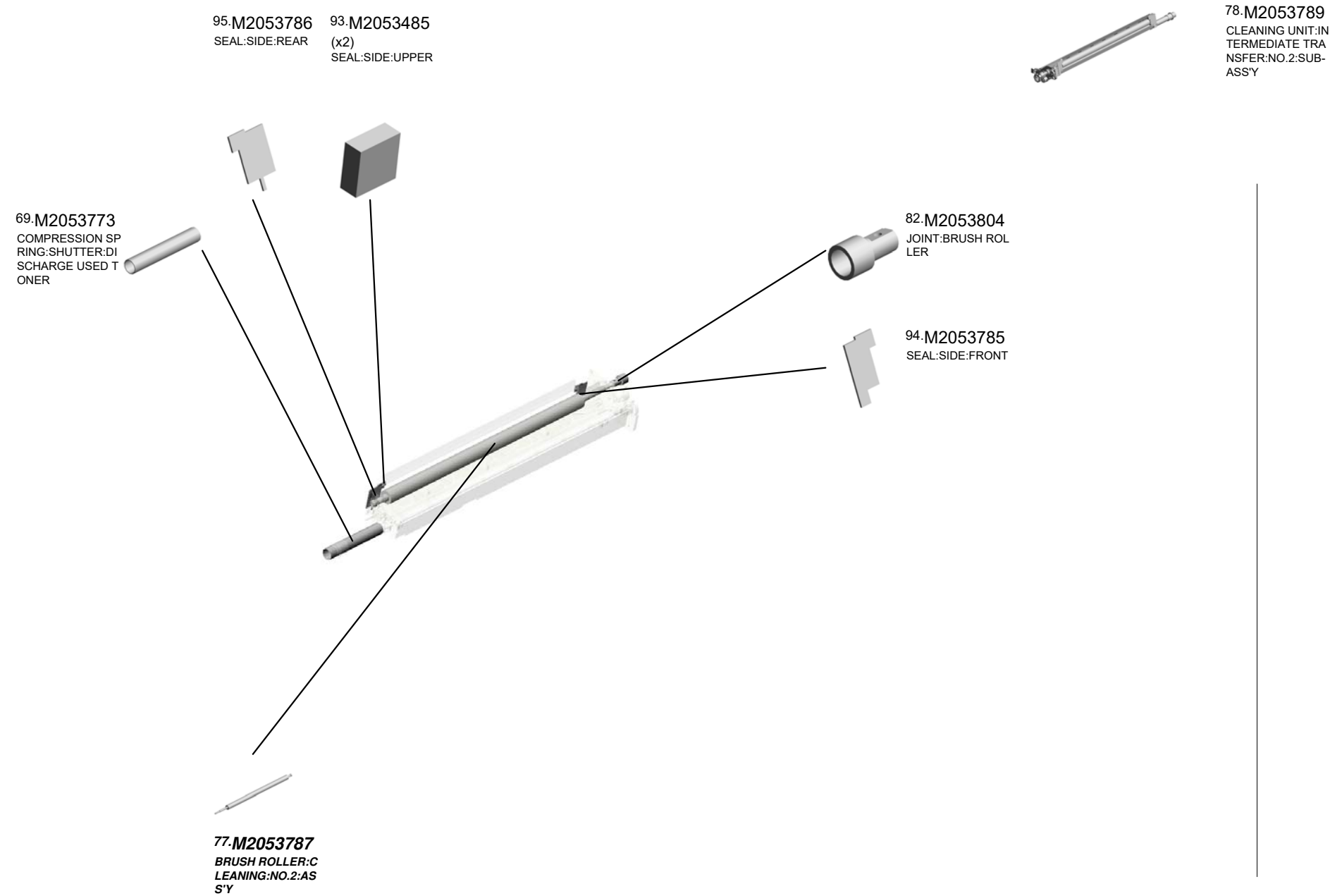


78.M2053789
 CLEANING UNIT:IN
 TERMEDIATE TRA
 NSFER:NO.2:SUB-
 ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U007_S002_S002
CLEANING UNIT:INTERMEDIATE TRANSFER:NO.2:SUB-ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U007_S002_S003

CLEANING UNIT:INTERMEDIATE TRANSFER:NO.3:SUB-ASS'Y

49.M2053479
VIBRATING PLATE:
BELT CLEANING:ASS'Y

50.M2053481
ROLLER:CLEANIN
G:ASS'Y

53.M2053489
SEAL:CLEANING:LOWER

71.M2053776
ROLLER:COLLECT
:NO.3:ASS'Y

66.M2053763
CLEANING BLADE:
ROLLER:ASS'Y

70.M2053775
CLEANING UNIT:IN
TERMEDIATE TRA
NSFER:NO.3:SUB-
ASS'Y

67.M2053767
TRANSPORT SCR
EW:USED TONER:
ASS'Y

64.M2053753
(x2)
COVER:ELECTRO
DE PLATE:BELT CL
EANING:ASS'Y

69.M2053773
COMPRESSION SP
RING:SHUTTER:DI
SCHARGE USED T
ONER

32.D1793531
TONER CATCHPA
N:PIPE:DISCHARG
E USED TONER

34.G1783672
CAP:PIPE:DISCHA
RGE USED TONER

46.GB030062
PULLEY:BRUSH R
OLLER

23.AA100014
(x2)
RETAINING RING
C - SEPARATE

20.AA043181
TIMING BELT - B40
S2M80

42.GB017063
PULLEY:GEAR:RO
LLER:COLLECT

43.GB017064
GEAR:IDLER:TRAN
SPORT SCREW

55.M2053499
COIL SPRING:VIBR
ATING PLATE:BEL
T CLEANING

11.07403708
(x2)
BALL BEARING:DIA
8XDIA12X3.5

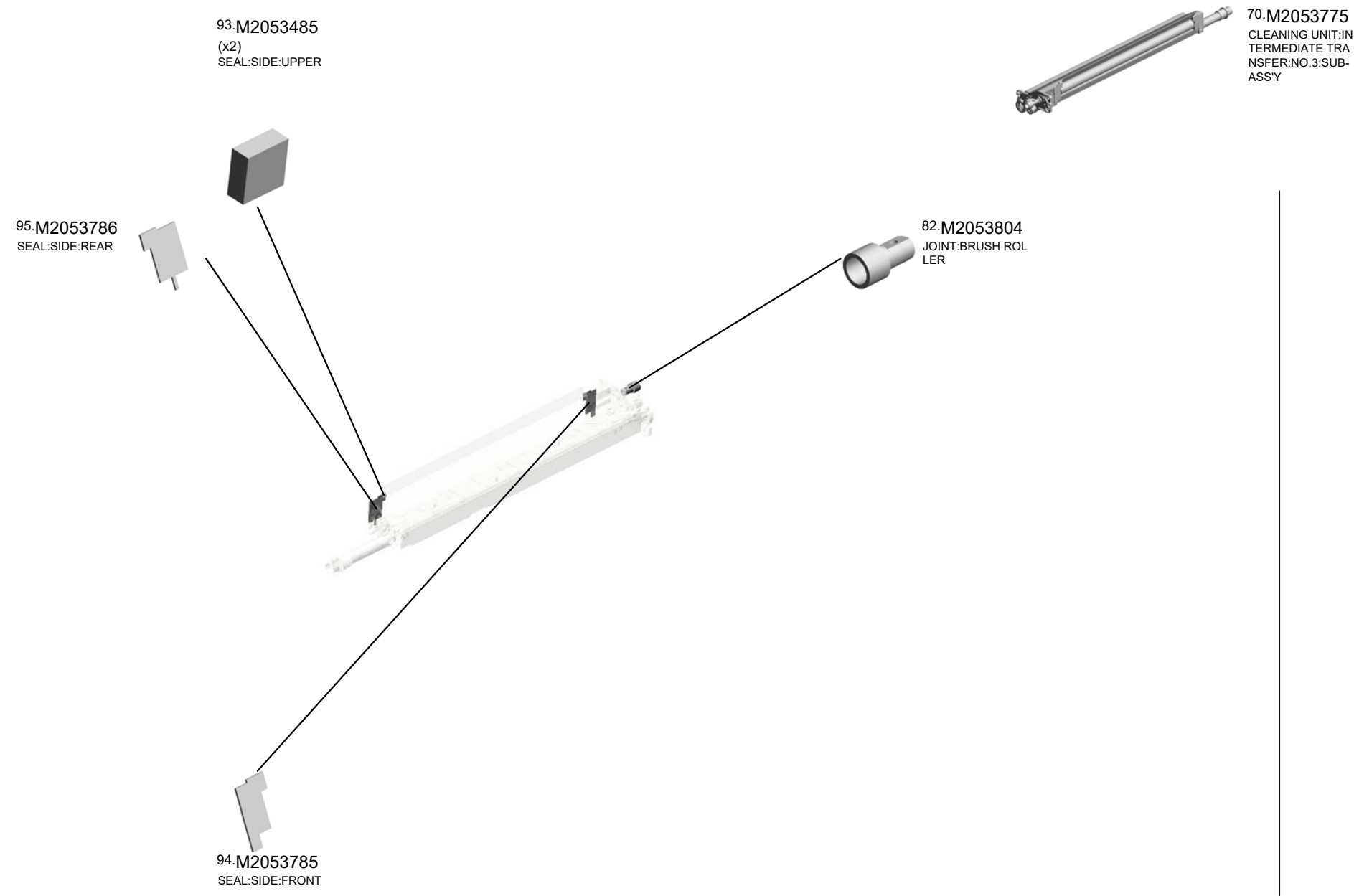
68.M2053770
GEAR:TRANSPOR
T SCREW

15.08050089
RETAINING RING -
M4

2.03603006N
(x3)
SCREW - M3X6

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U007_S002_S003
CLEANING UNIT:INTERMEDIATE TRANSFER:NO.3:SUB-ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U007_S002_S003_S001
CASE:BELT CLEANING:LOWER:NO.3:SUB-ASS'Y

21.AA080346
BUSHING:FLANGE
TYPE:DIA6



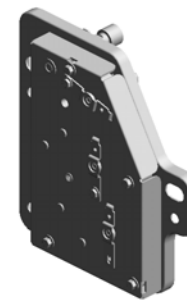
75.M2053781
CASE:BELT CLEAN
ING:LOWER:NO.3:
SUB-ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U007_S002_S004 MECHANICAL DRIVE SECTION:CLEANING UNIT:FRONT:ASS'Y

73.M2053779 GEAR:OUTPUT:3RD:51Z
45.GB030061 PULLEY:DRIVE:INPUT
83.M2053805 SHAFT:INPUT:MECHANICAL DRIVE SECTION:TAKE OFF:ASS'Y
13.07413706 BALL BEARING - 6X10X3



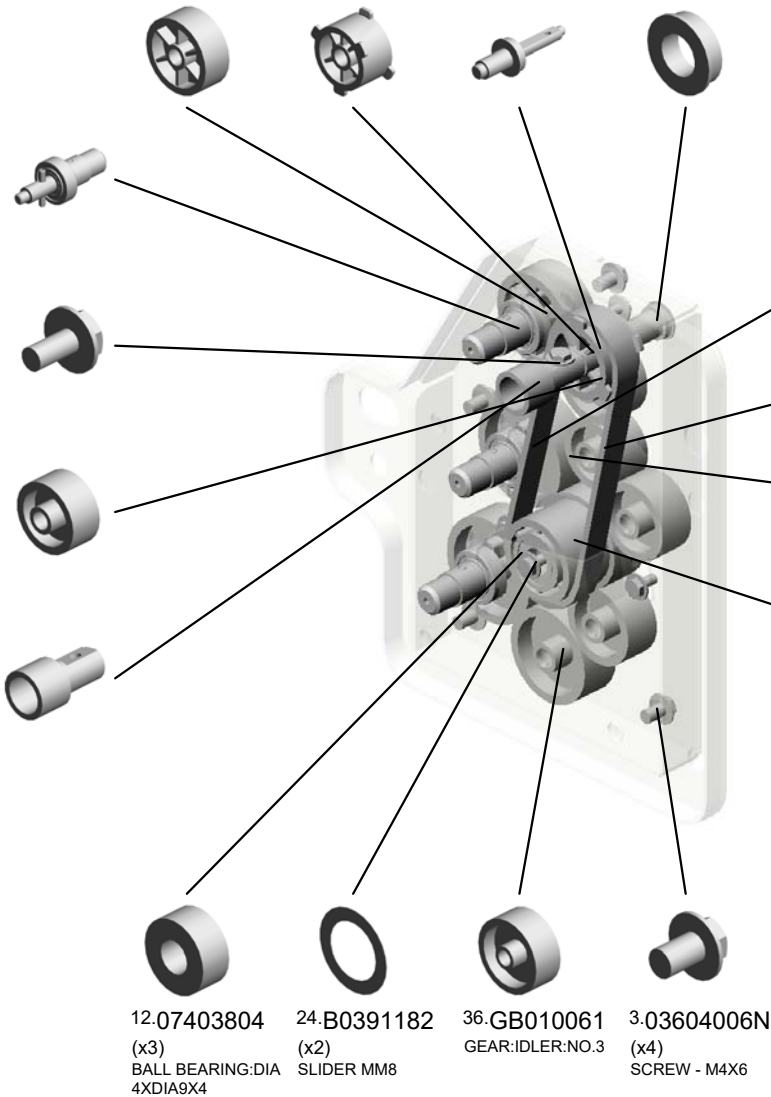
97.M2053790
MECHANICAL DRIVE SECTION:CLEANING UNIT:FRONT:ASS'Y

80.M2053801
(x3)
SHAFT:OUTPUT:MECHANICAL DRIVE SECTION:TAKE OFF:ASS'Y

2.03603006N
(x7)
SCREW - M3X6

35.GB010060
(x3)
GEAR:IDLER:NO.2

82.M2053804
JOINT:BRUSH ROLLER



37.GB010062
(x2)
GEAR:OUTPUT

72.M2053778
GEAR:IDLER:Z39

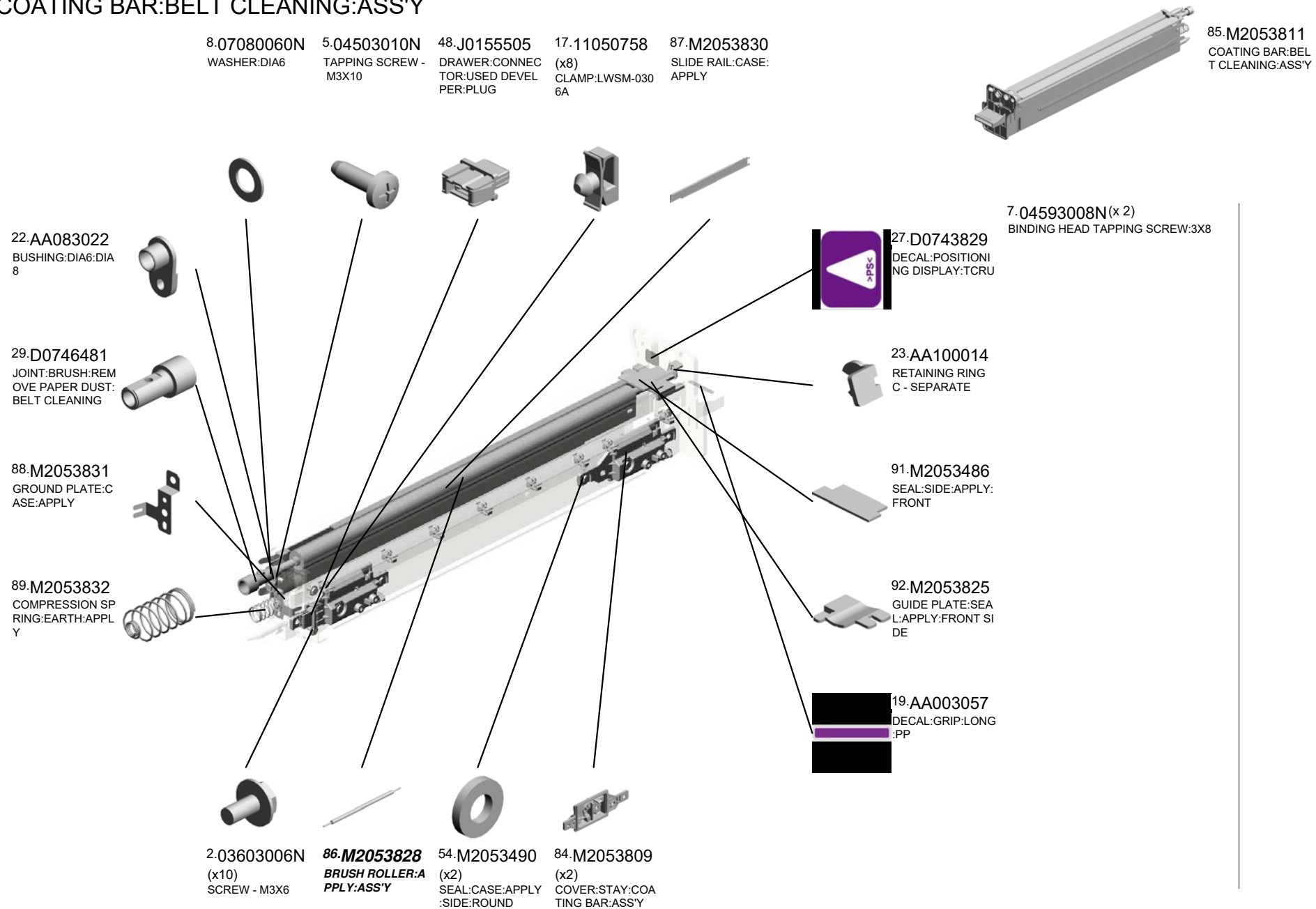
79.M2053791
SYNCHRONOUS BELT:B80S2M220

41.GB017062
PULLEY:GEAR:40Z/53Z

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U007_S003

COATING BAR:BELT CLEANING:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U007_S003_S001
COATING BAR:ASS'Y

18.52062687
(x2)
STUD SCREW - M3

51.M2053487
COATING BAR:AS
S'Y

52.M2053488
COIL SPRING:COA
TING BAR

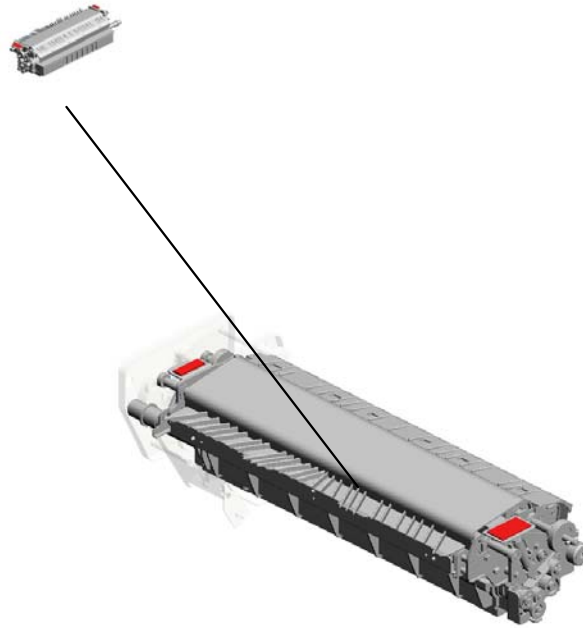
28.D0746454
(x2)
ARM:COATING BA
R:BELT CLEANING

33.G0801169
(x2)
SCREW:M3

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U008.TRANSFER/SEPARATION

U008 S001
M2050635
BELT UNIT:TRANSFER/SEPA
RATION SECTION:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U008_S001.BELT UNIT:TRANSFER/SEPARATION SECTION:ASS'Y

U008 S001 S001
M2050638
BELT UNIT:TRANSFER/SEPA
RATION:ASS'Y



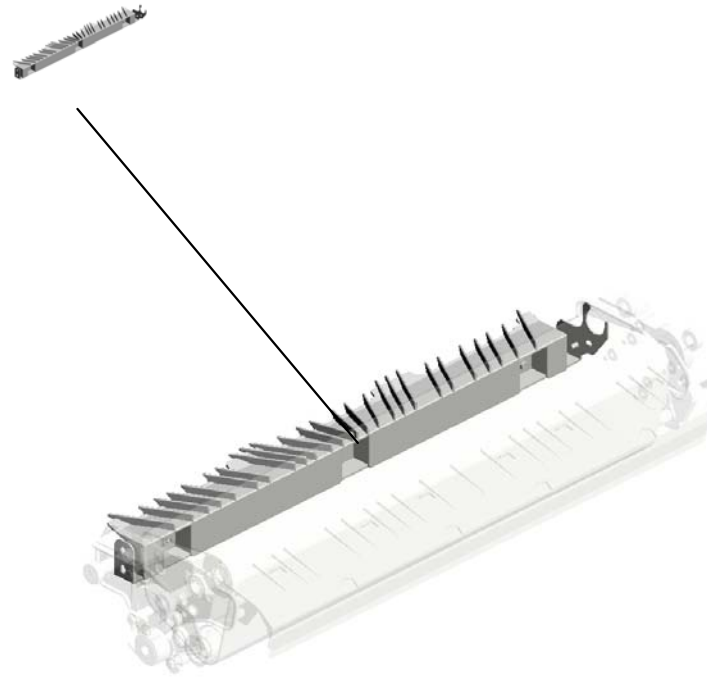
U008 S001 S002
M2050636
BELT CLEANING:TRANSFER/
SEPARATION:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U008_S001_S001.BELT UNIT:TRANSFER/SEPARATION:ASS'Y

U008 S001 S001 S001
M2056532
GUIDE PLATE:EXIT:ASS'Y



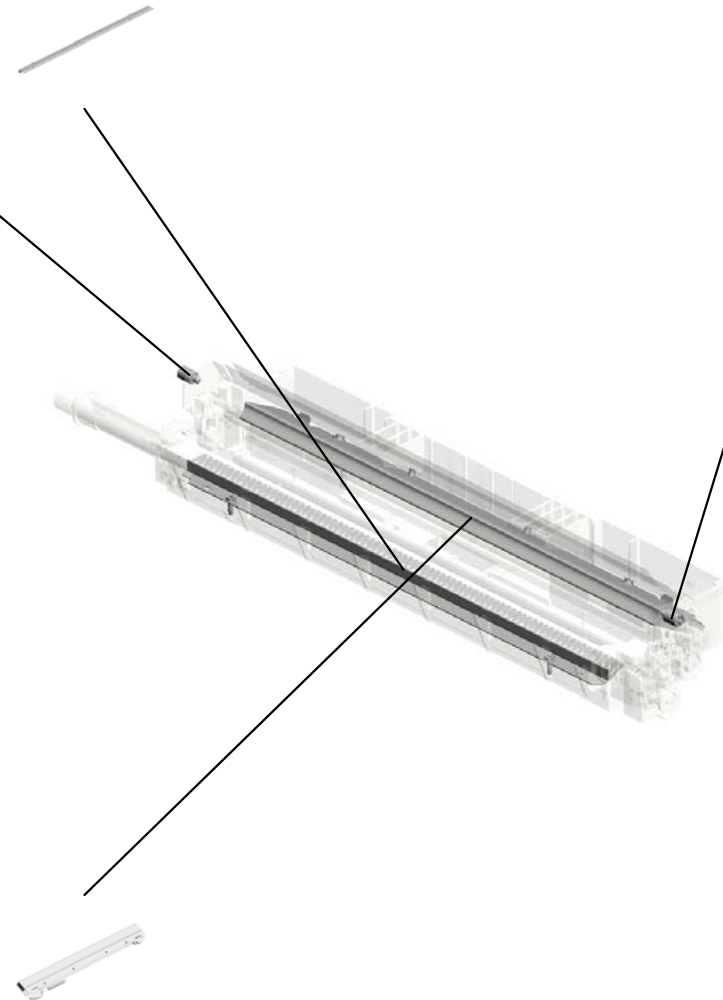
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U008_S001_S002.BELT CLEANING:TRANSFER/SEPARATION:ASS'Y

U008 S001 S002 S001
M2053901
SCRAPER:BRUSH:REMOVE
PAPER DUST:ASS'Y

U008 S001 S002 S003
M2053910
SHAFT:FIX:BELT CLEANING:
ASS'Y

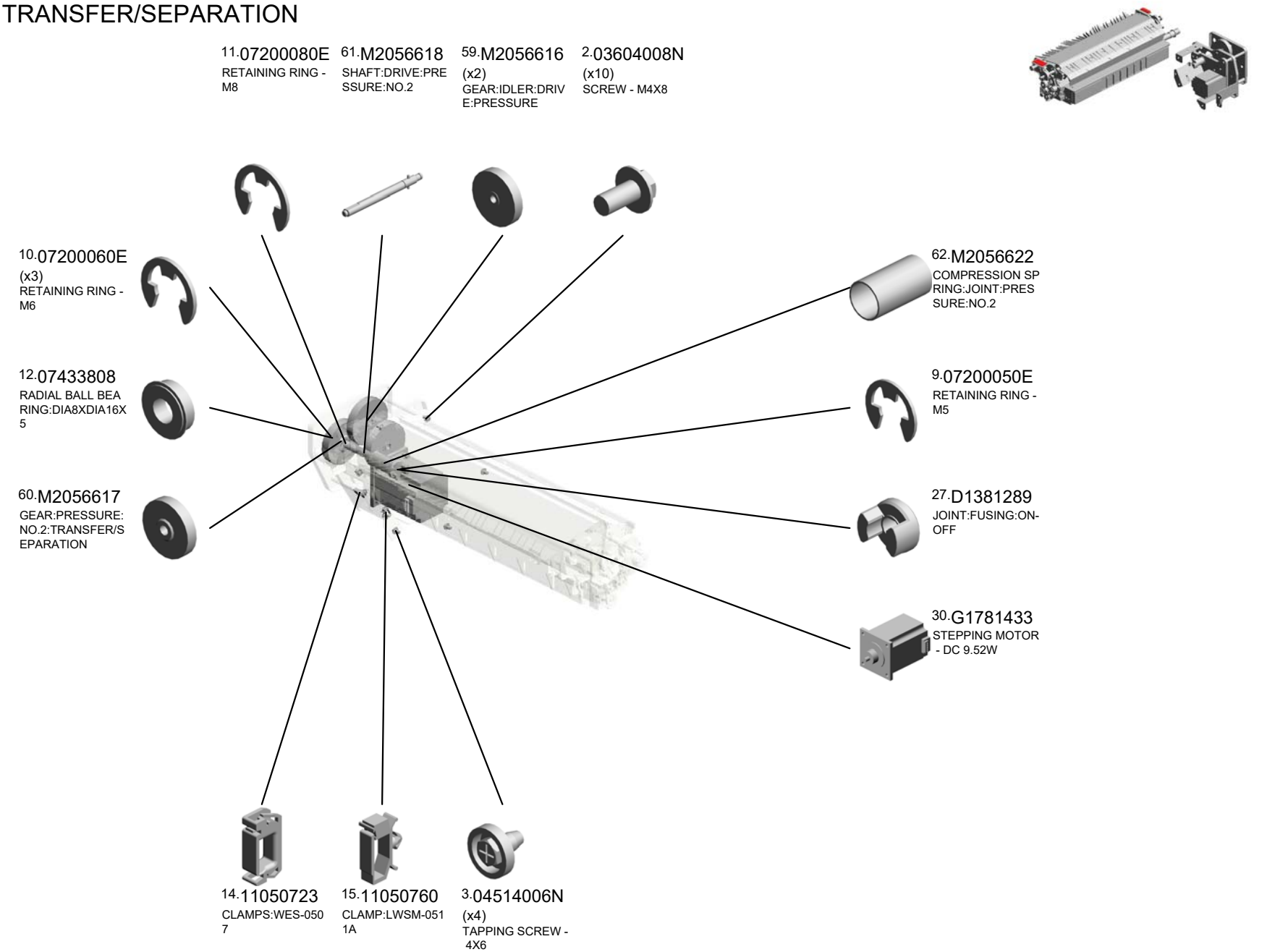
U008 S001 S002 S004
M2053910
SHAFT:FIX:BELT CLEANING:
ASS'Y



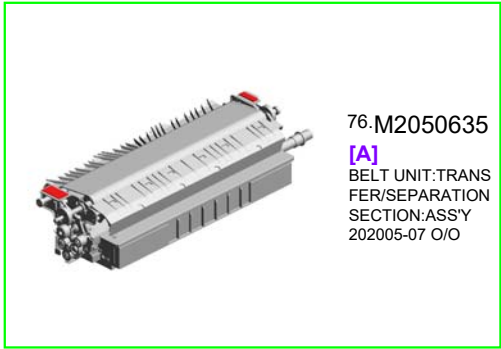
U008 S001 S002 S002
M2053945
COATING BAR:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U008
TRANSFER/SEPARATION

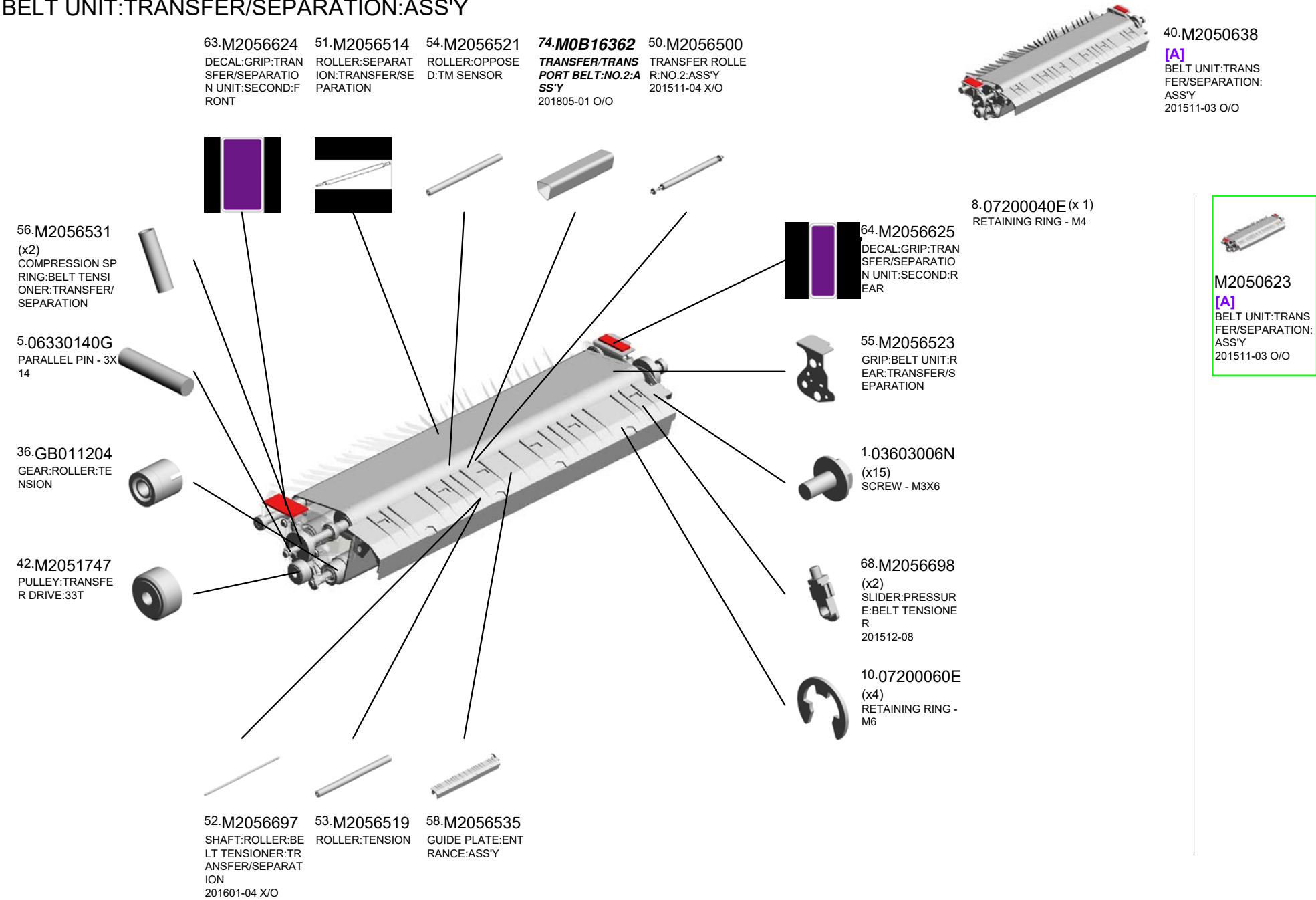


U008_S001
BELT UNIT:TRANSFER/SEPARATION SECTION:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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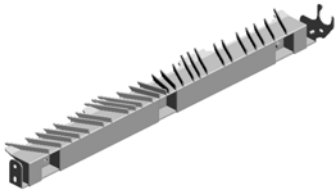
U008_S001_S001
BELT UNIT:TRANSFER/SEPARATION:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U008_S001_S001_S001
GUIDE PLATE:EXIT:ASS'Y

1-03603006N
(x3)
SCREW - M3X6

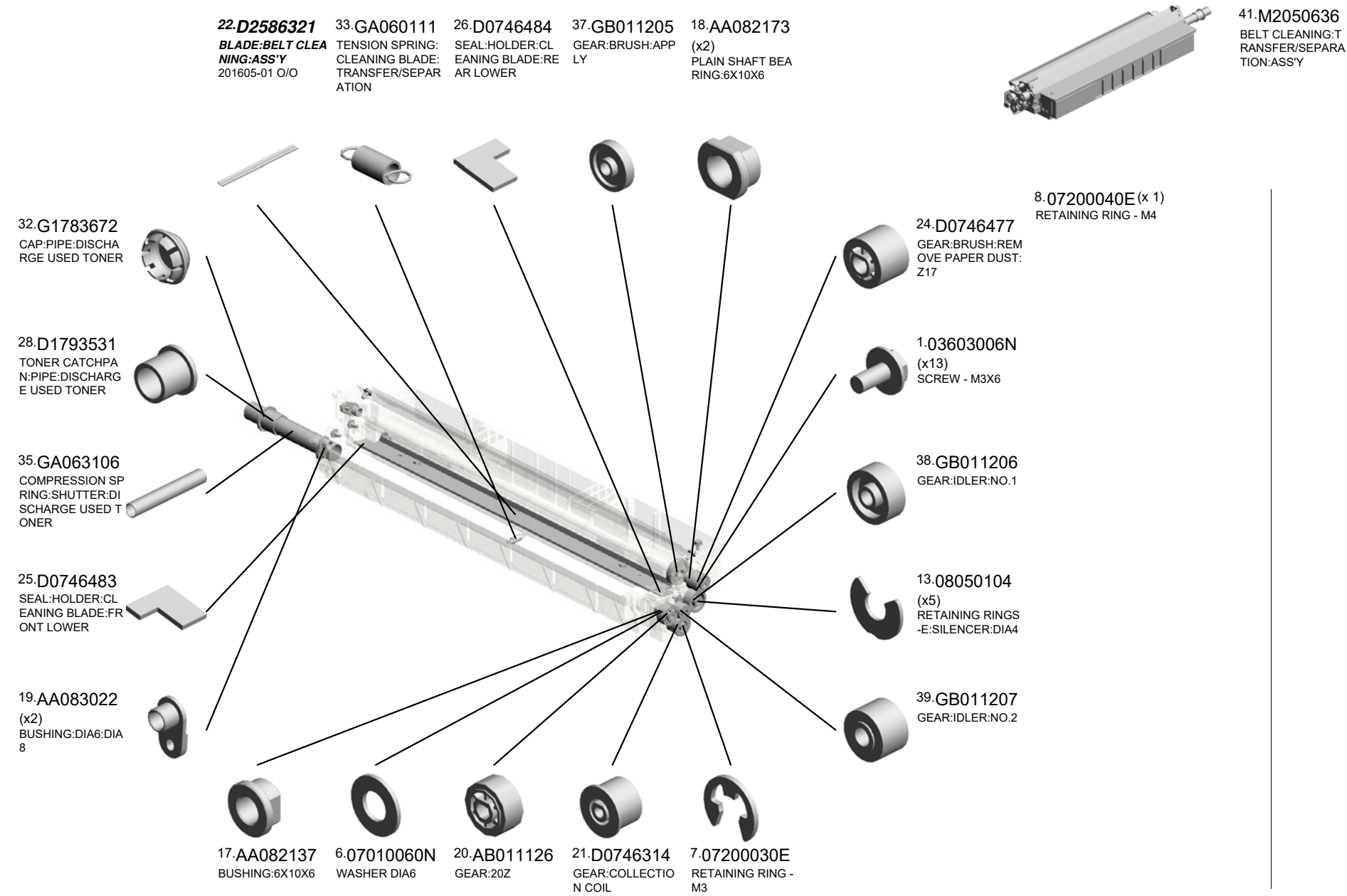


57-M2056532
GUIDE PLATE:EXIT
:ASS'Y



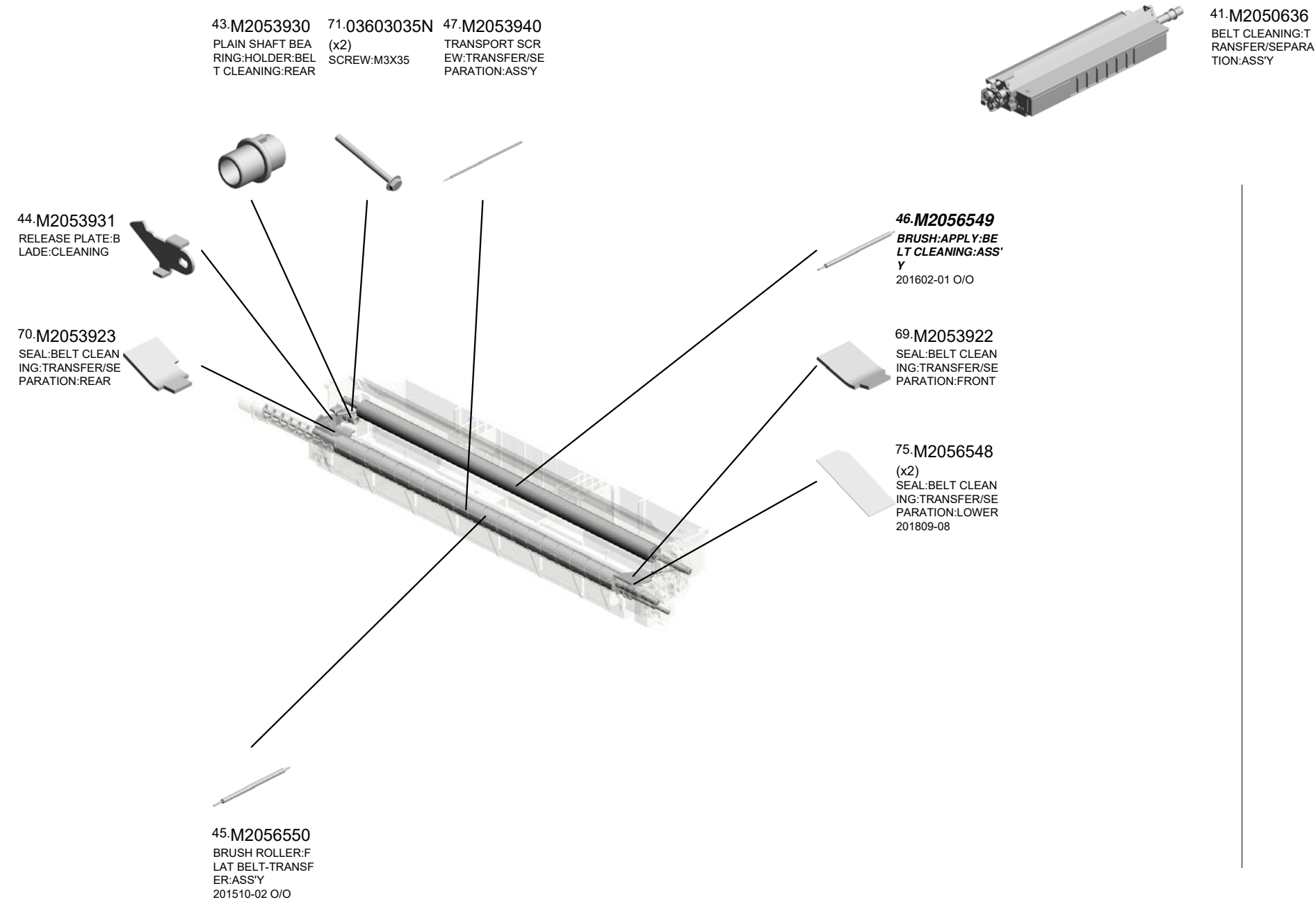
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U008_S001_S002
BELT CLEANING:TRANSFER/SEPARATION:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U008_S001_S002
BELT CLEANING:TRANSFER/SEPARATION:ASS'Y



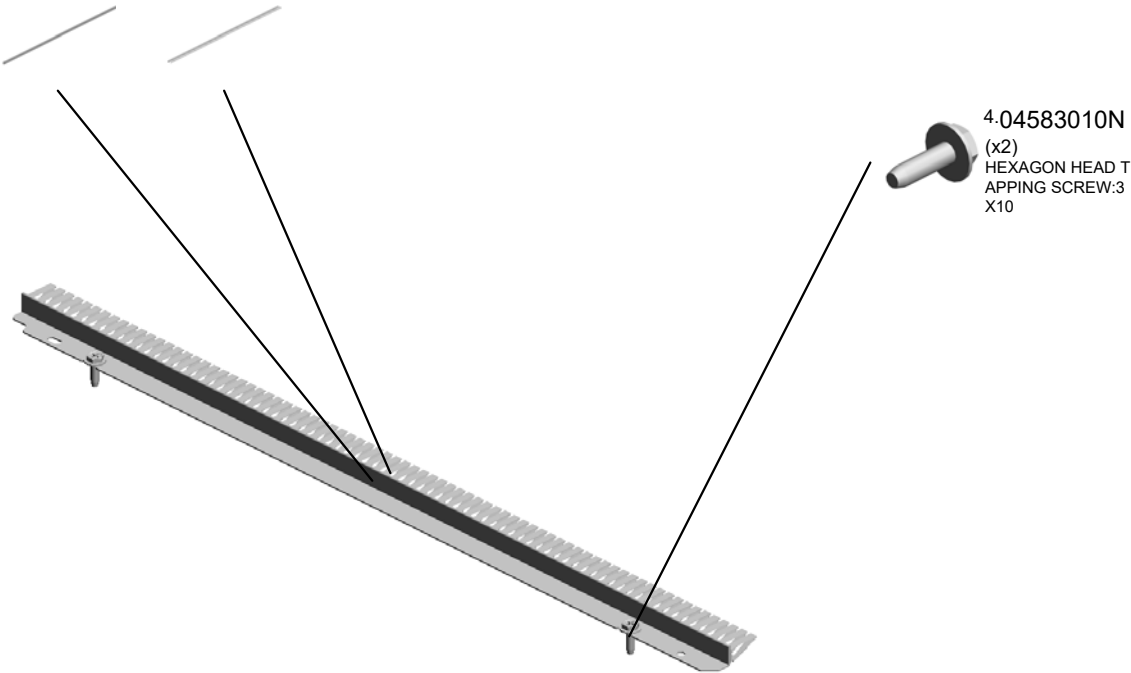
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U008_S001_S002_S001
SCRAPER:BRUSH:REMOVE PAPER DUST:ASS'Y

65.M2056667
SCRAPER:BRUSH
ROLLER:TRANSFE
R/SEPARATION UN
IT

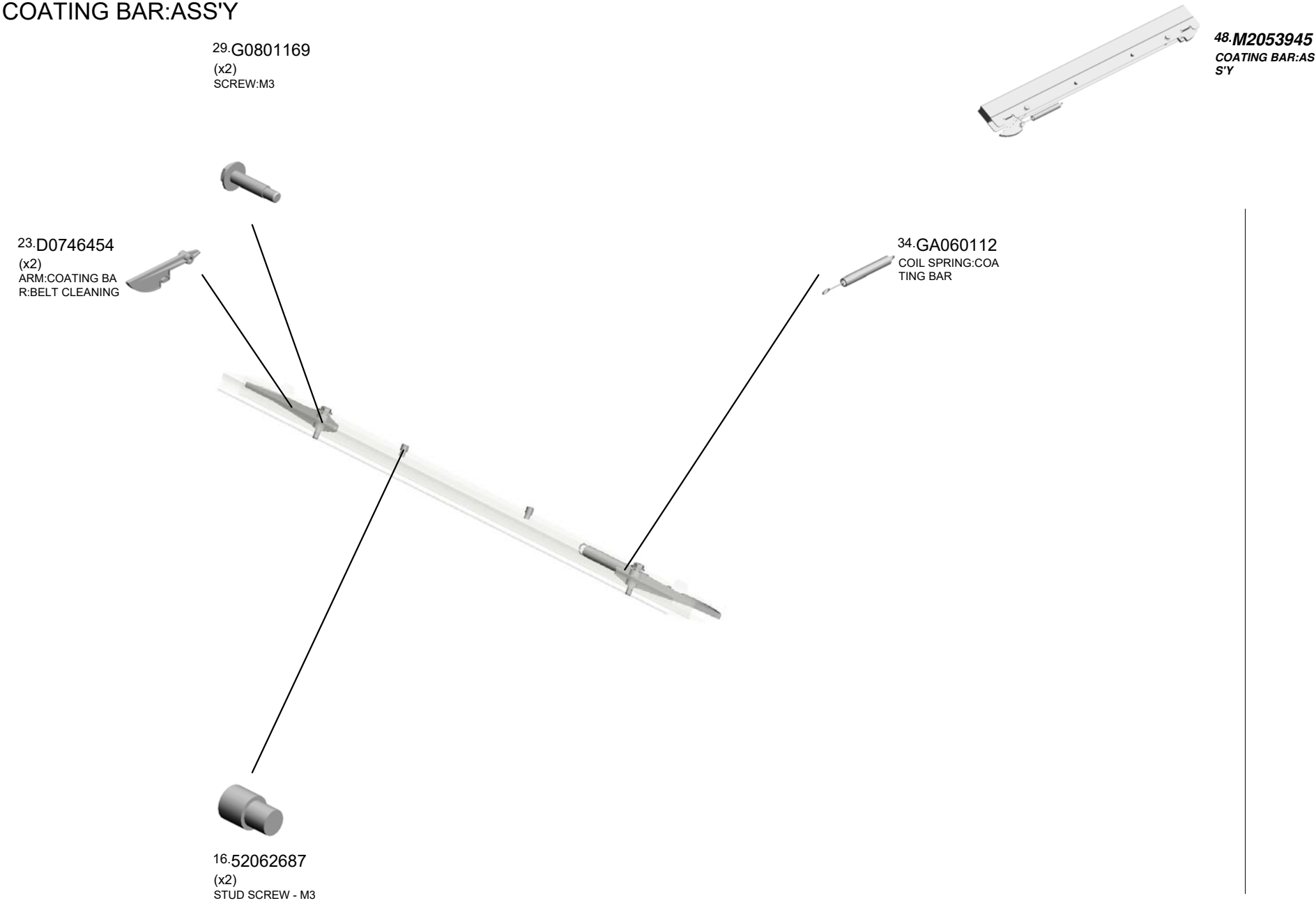
66.M2056668
VIBRATING PLATE:
TRANSPORT SCR
EW:BELT CLEANIN
G

73.M2053901
SCRAPER:BRUSH:
REMOVE PAPER D
UST:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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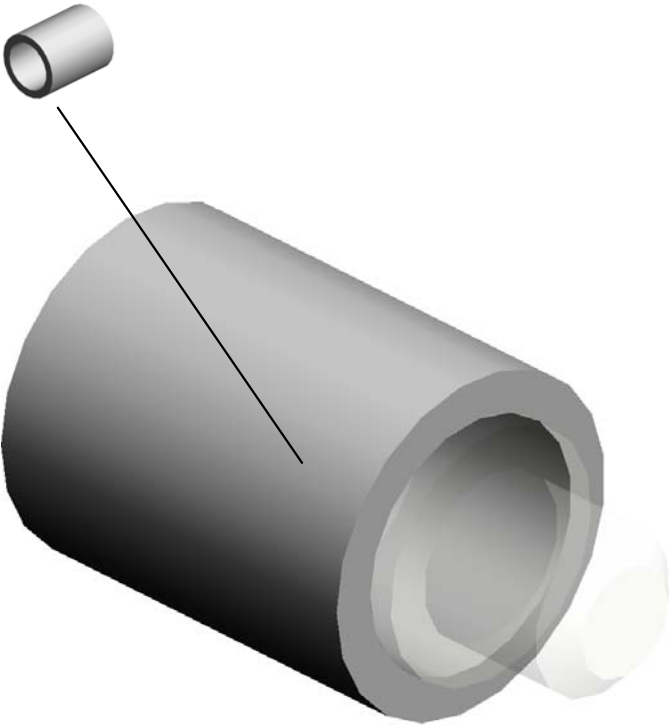
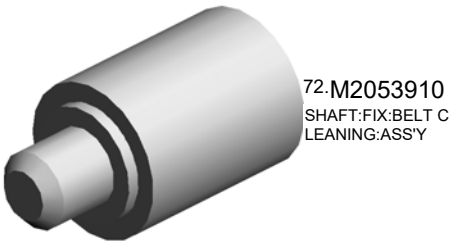
U008_S001_S002_S002
COATING BAR:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U008_S001_S002_S003
SHAFT:FIX:BELT CLEANING:ASS'Y

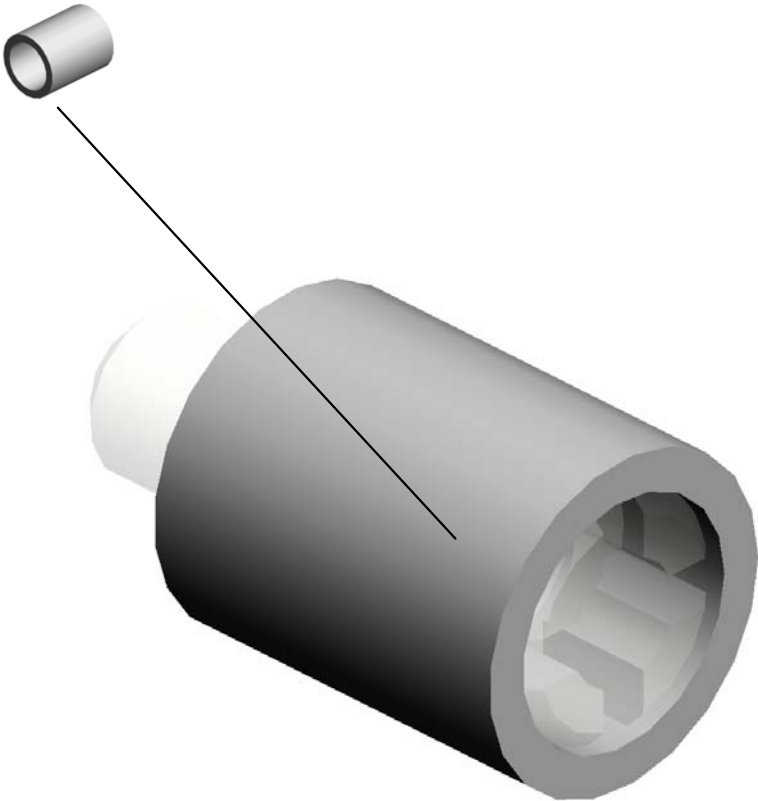
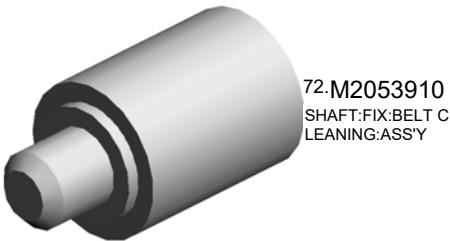
31.G1783517
ROLLER:RELEASE



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U008_S001_S002_S004
SHAFT:FIX:BELT CLEANING:ASS'Y

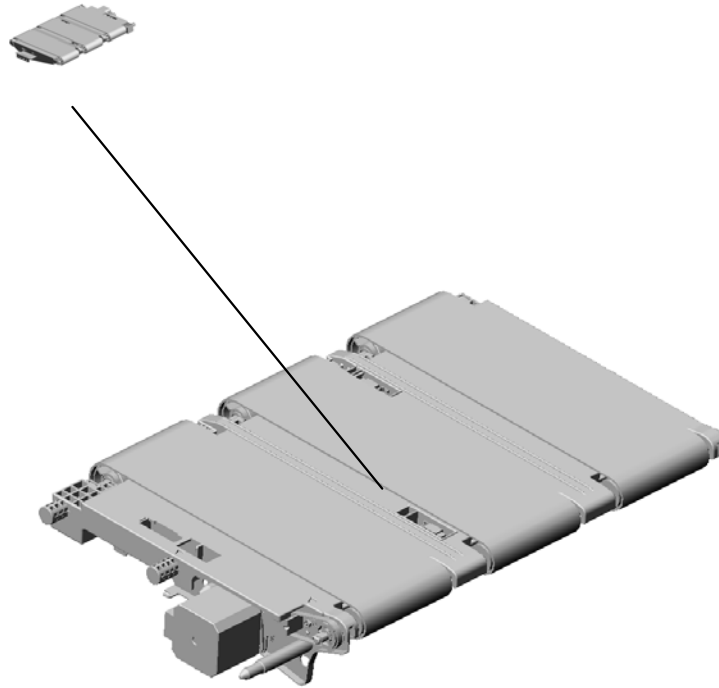
31.G1783517
ROLLER:RELEASE



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U009.SEPARATION/PAPER TRANSPORT:RIGHT

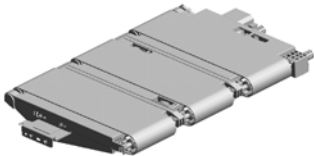
U009 S001
M2053896
TRANSPORT BELT UNIT:NO.
1:ASSY



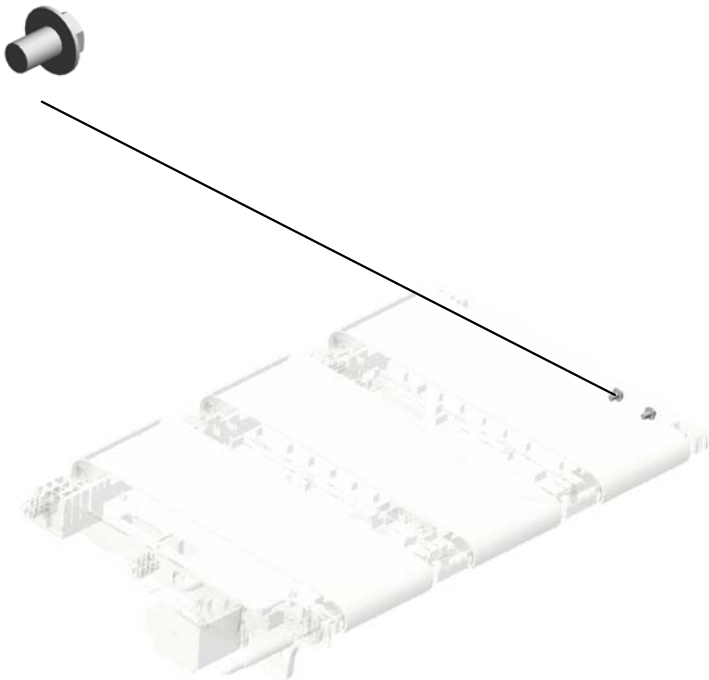
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U009
SEPARATION/PAPER TRANSPORT:RIGHT

3.03604006N
(x2)
SCREW - M4X6



3.03604006N(x 2)
SCREW - M4X6



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U009_S001

TRANSPORT BELT UNIT:NO.1:ASS'Y

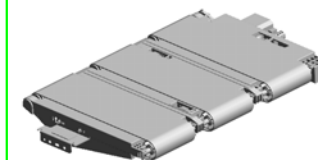
5.07200050E
(x2)
RETAINING RING -
M5

7.07413506
BALL BEARING - 6
X12X4 MM

21.J0254116
TIMING PULLEY:P
UMP

14.AA043486
TIMING BELST - B4
0S2M194

12.A2324666
CUSHION - STEPP
ER MOTOR



33.M2053896
[A]
TRANSPORT BELT
UNIT:NO.1:ASS'Y
202005-04 X/O

16.D0743855
(x2)
BRACKET:SENSO
R:VACUUM

15.AW010151
(x2)
PHOTO REFLECTIO
N SENSOR:PS122T
L1-A

4.04583010N
(x4)
HEXAGON HEAD T
APPING SCREW:3
X10

13.AA040036
(x3)
FLAT CONVEYER
BELT

20.GX640031
(x6)
FAN MOTOR:DC:2.
64W

10.11050758
(x2)
CLAMP:LWSM-030
6A

1.03603006N
(x12)
SCREW - M3X6

17.GA060107
TENSION SPRING:
DC STEPPER MOT
OR:SEPARATION/T
RANSPORT

9.11050723
CLAMPS:WES-050
7

11.11050760
(x14)
CLAMP:LWSM-051
1A

19.GA066058
(x2)
TORSION SPRING:
EARTH:DRIVEN R
OLLER:FRONT MID
DLE

2.03603020N
(x12)
SCREW:M3X20

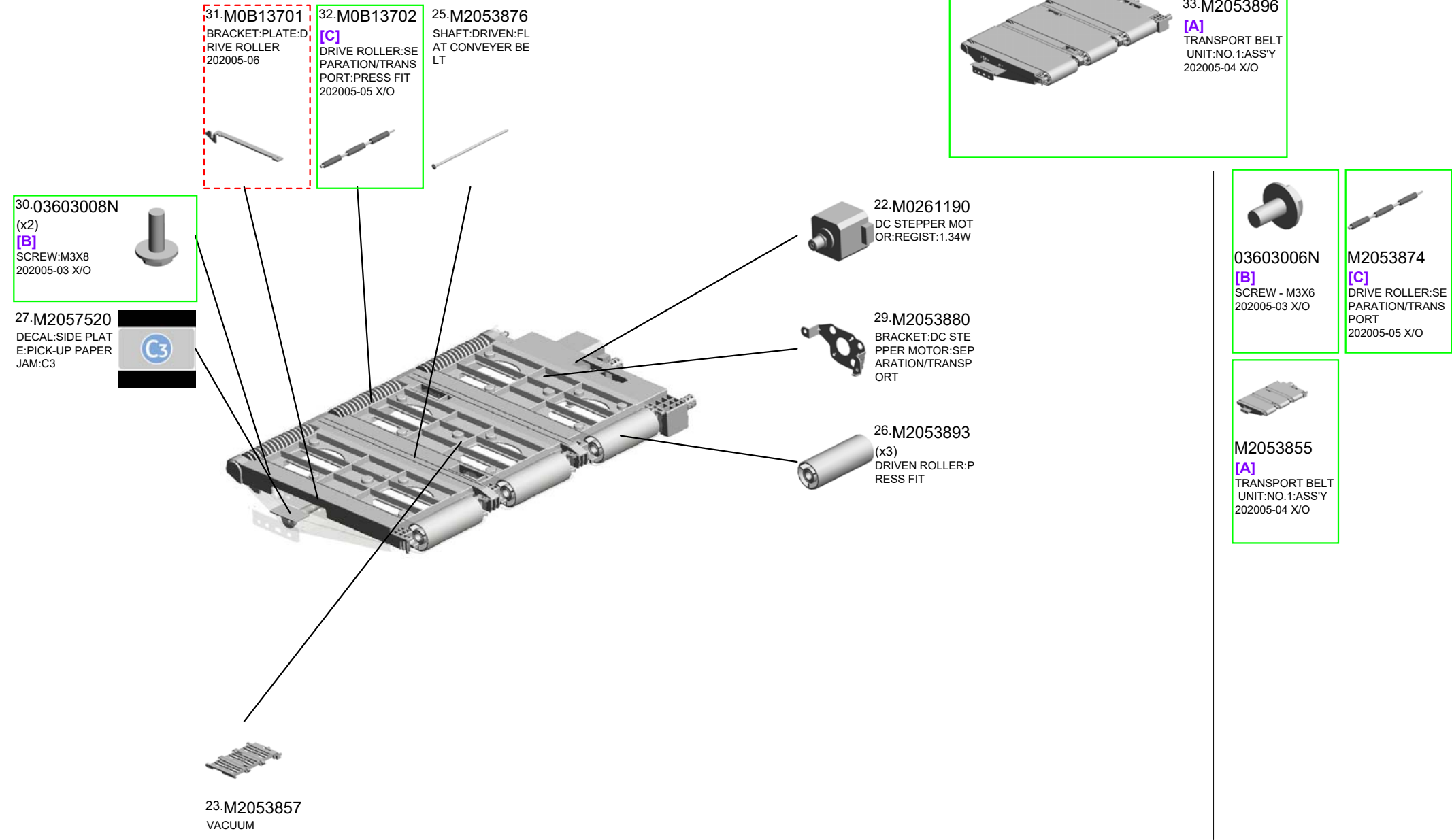
8.07433808
RADIAL BALL BEA
RING:DIA8XDIA16X
5

18.GA066057
TORSION SPRING:
EARTH:DRIVEN R
OLLER:INNER BAC
K

6.07200060E
(x6)
RETAINING RING -
M6

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U009_S001
TRANSPORT BELT UNIT:NO.1:ASS'Y

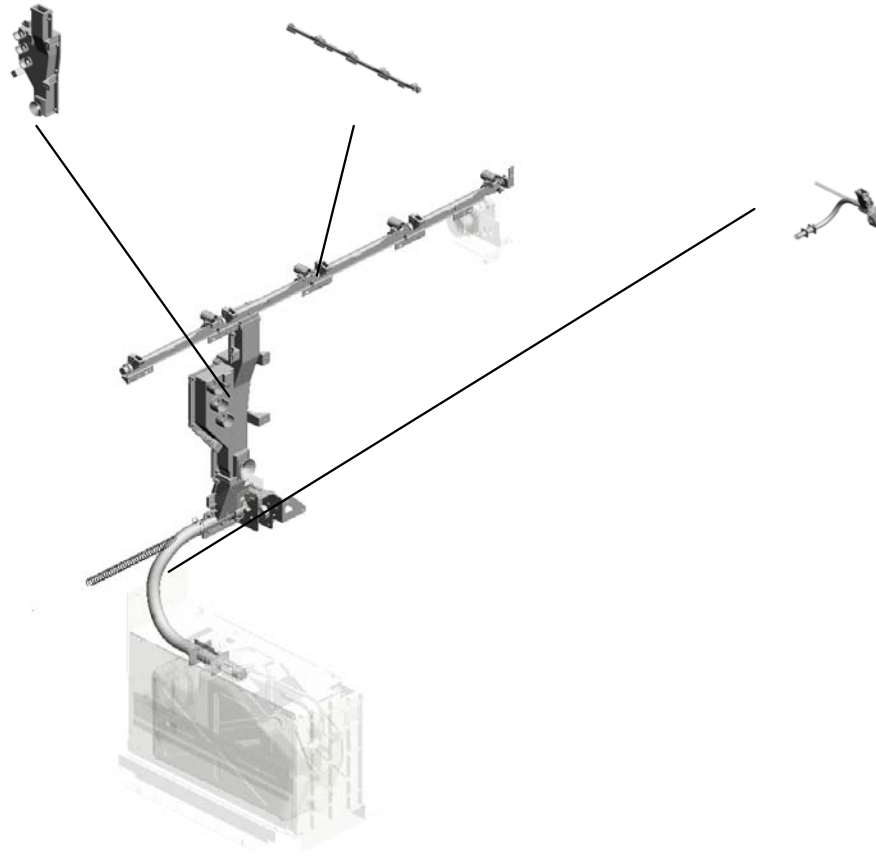


U010.USED TONER

U010 S002
M2056707
TONER RECYCLING SUB-UN
IT:VERTICAL TRANSPORT:A
SS'Y

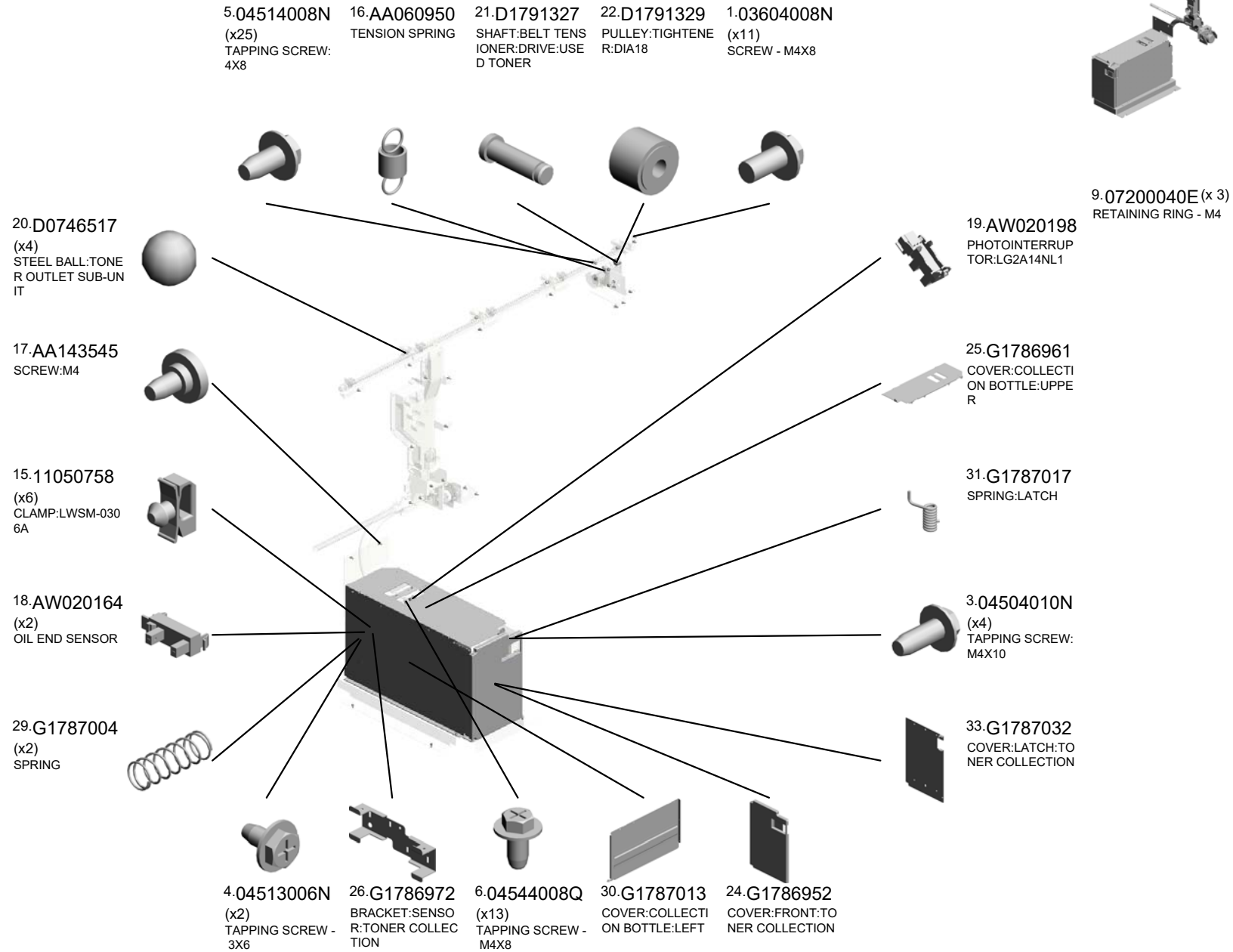
U010 S001
M2056711
TONER RECYCLING SUB-UN
IT:TRANSPORT SUB-UNIT:U
PPER:ASS'Y

U010 S003
M2056710
TONER RECYCLING SUB-UN
IT:HORIZONTAL TRANSPOR
T:LOWER:ASS'Y



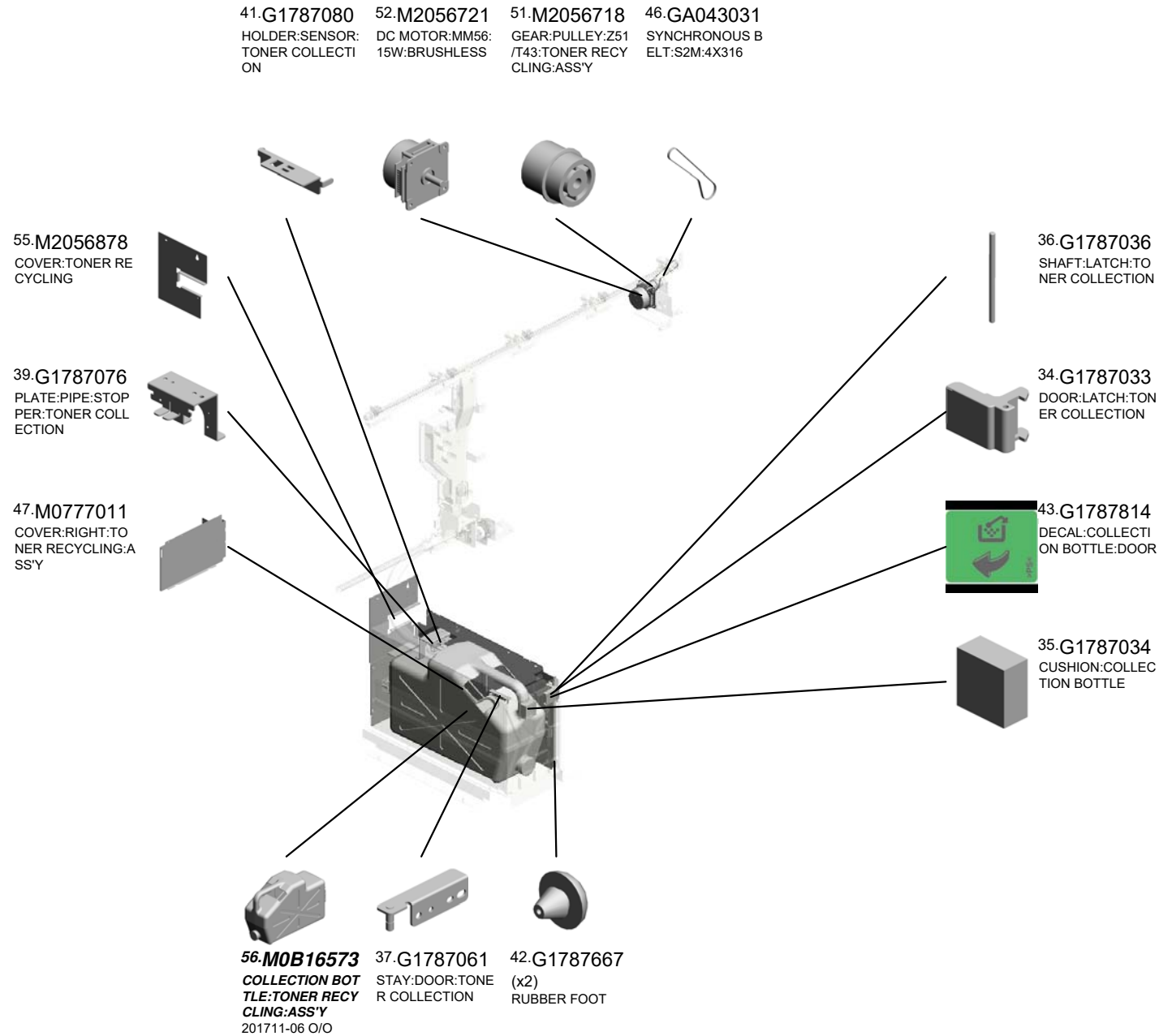
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U010 USED TONER

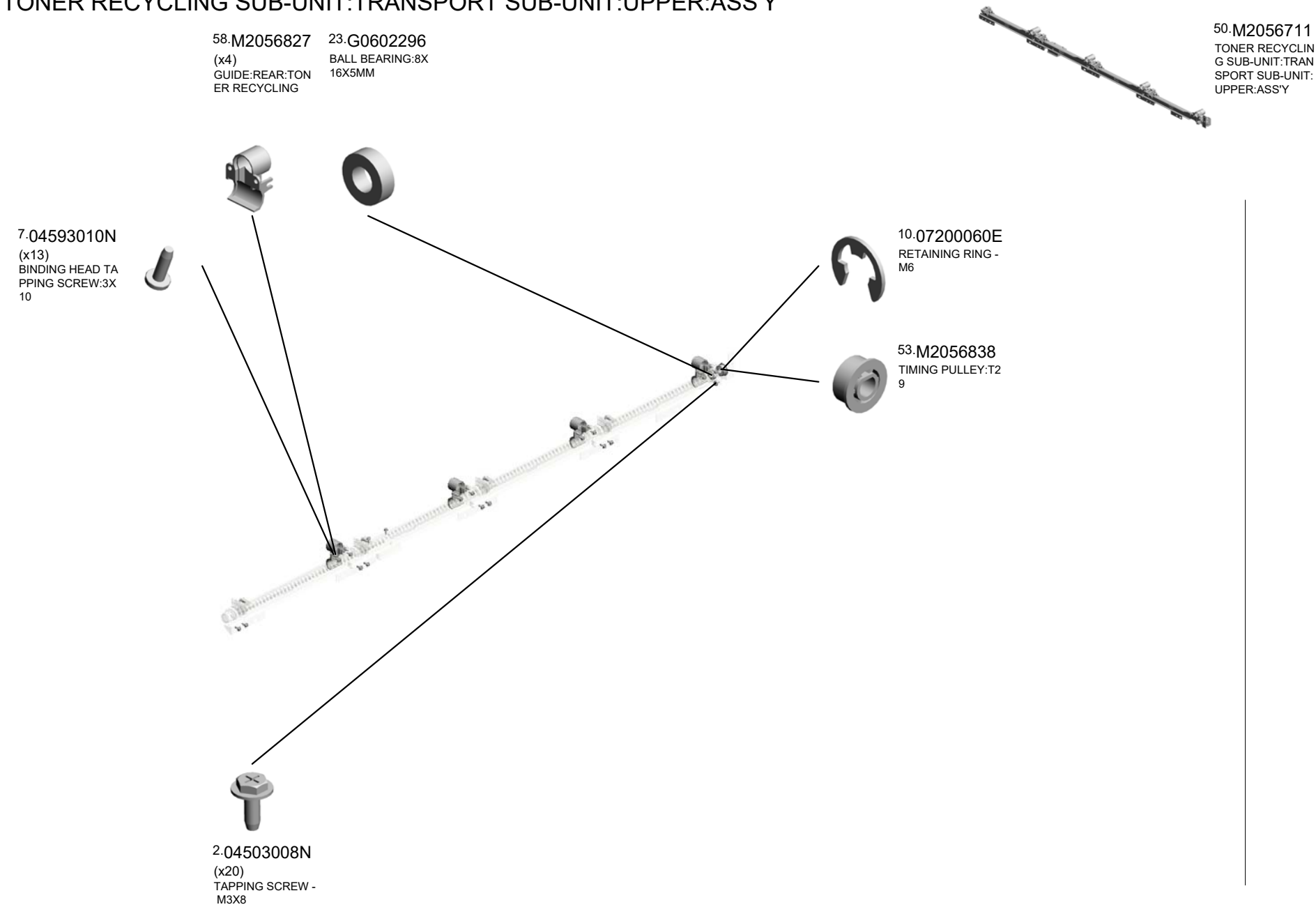


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U010 USED TONER



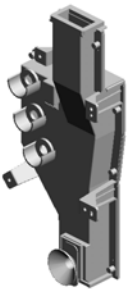
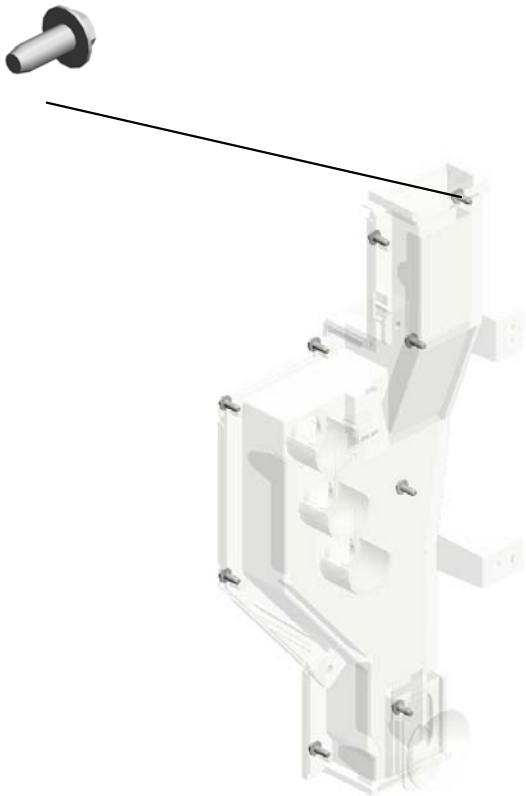
U010_S001
TONER RECYCLING SUB-UNIT:TRANSPORT SUB-UNIT:UPPER:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U010_S002
TONER RECYCLING SUB-UNIT:VERTICAL TRANSPORT:ASS'Y

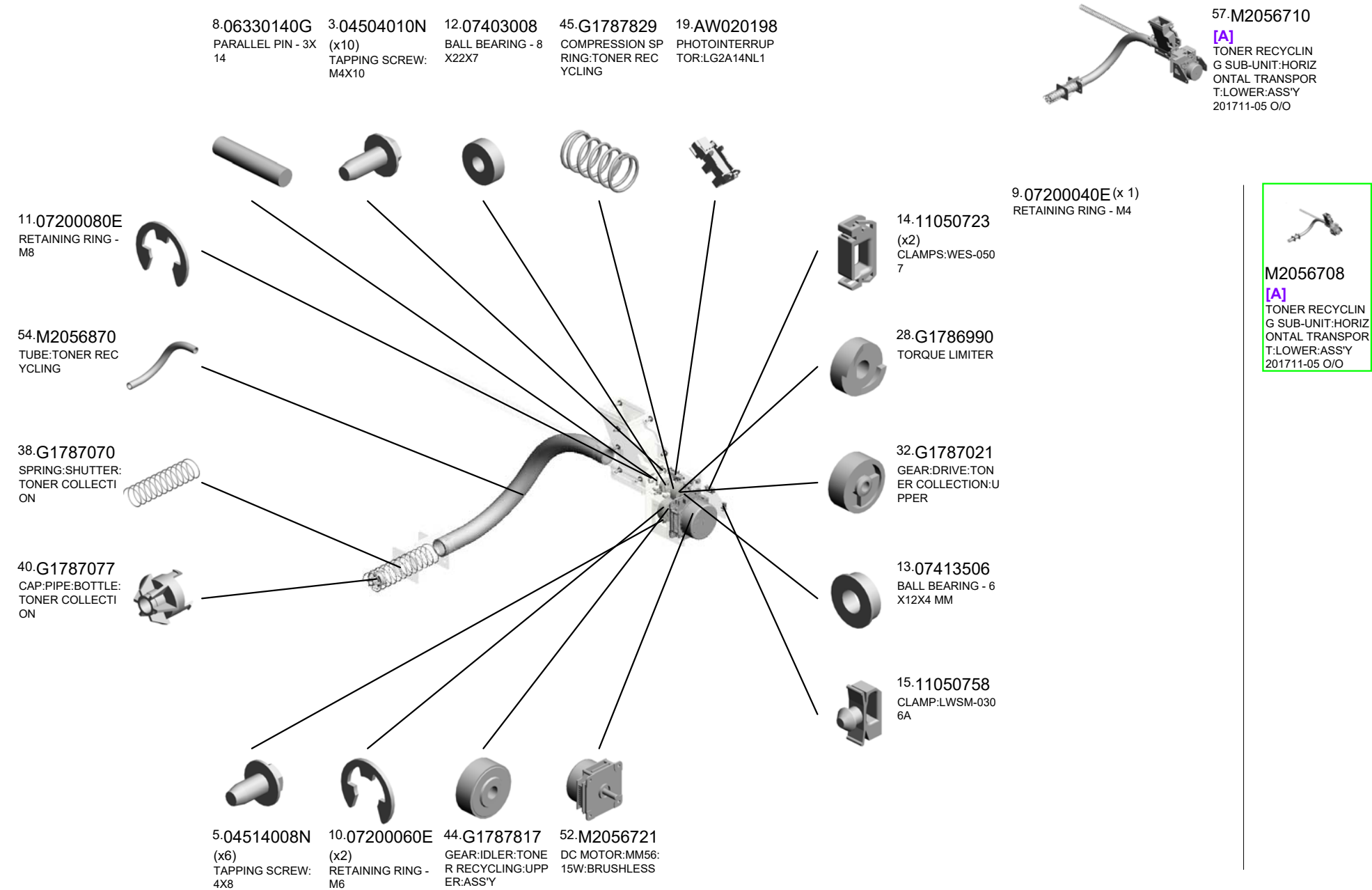
3.04504010N
(x9)
TAPPING SCREW:
M4X10



48.M2056707
TONER RECYCLIN
G SUB-UNIT:VERTI
CAL TRANSPORT:
ASS'Y

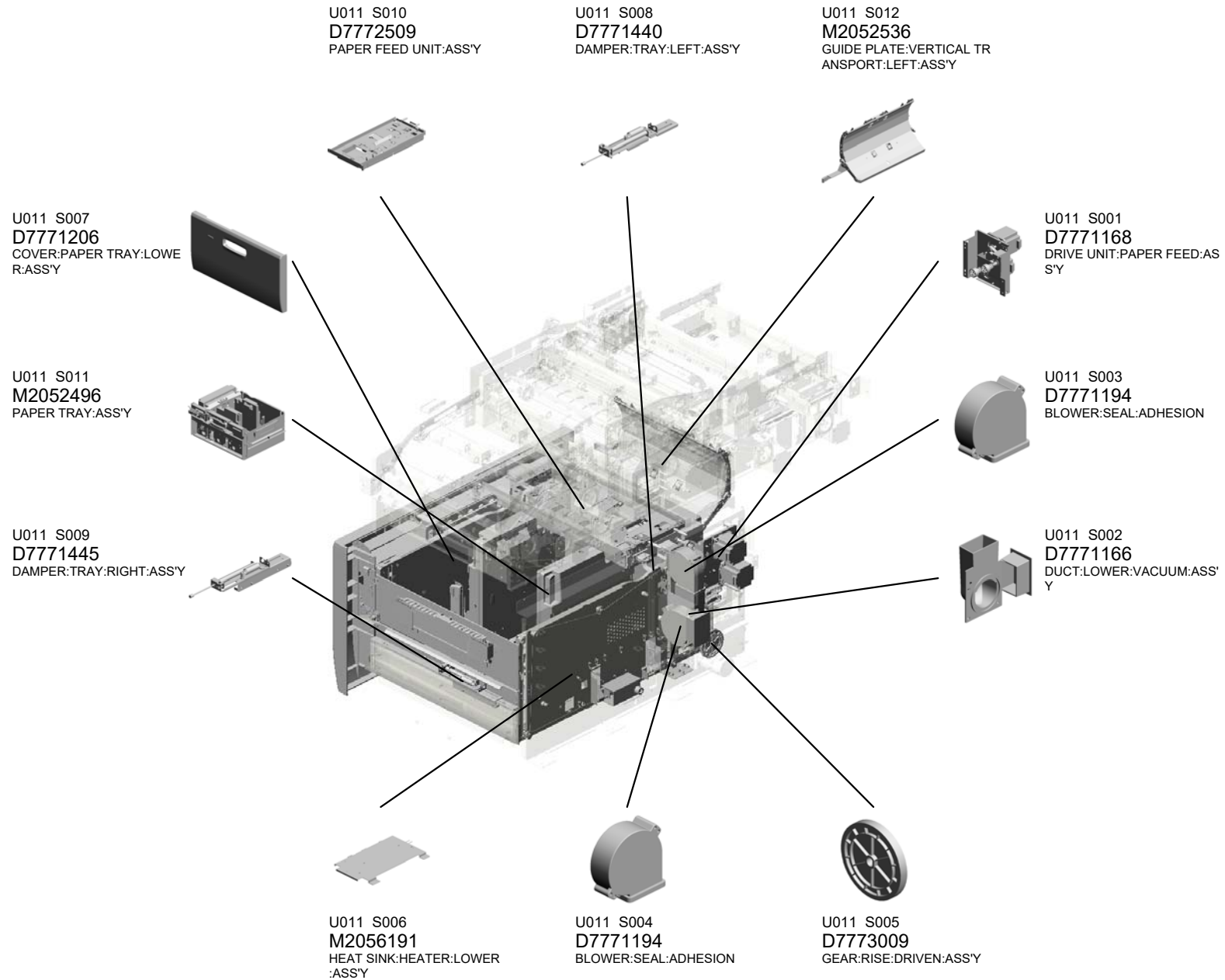
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U010_S003
TONER RECYCLING SUB-UNIT:HORIZONTAL TRANSPORT:LOWER:ASS'Y



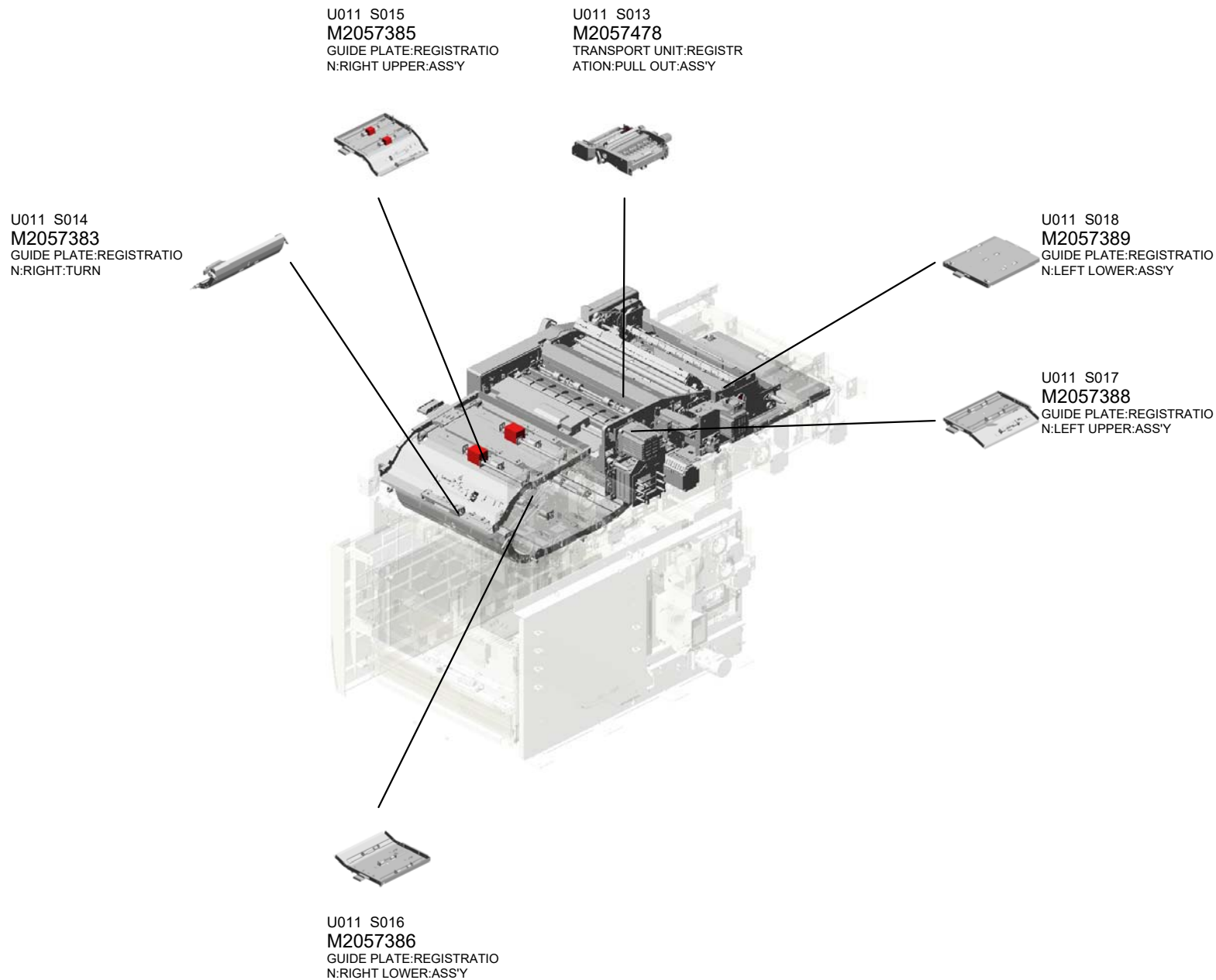
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U011.PAPER TRANSPORT:RIGHT



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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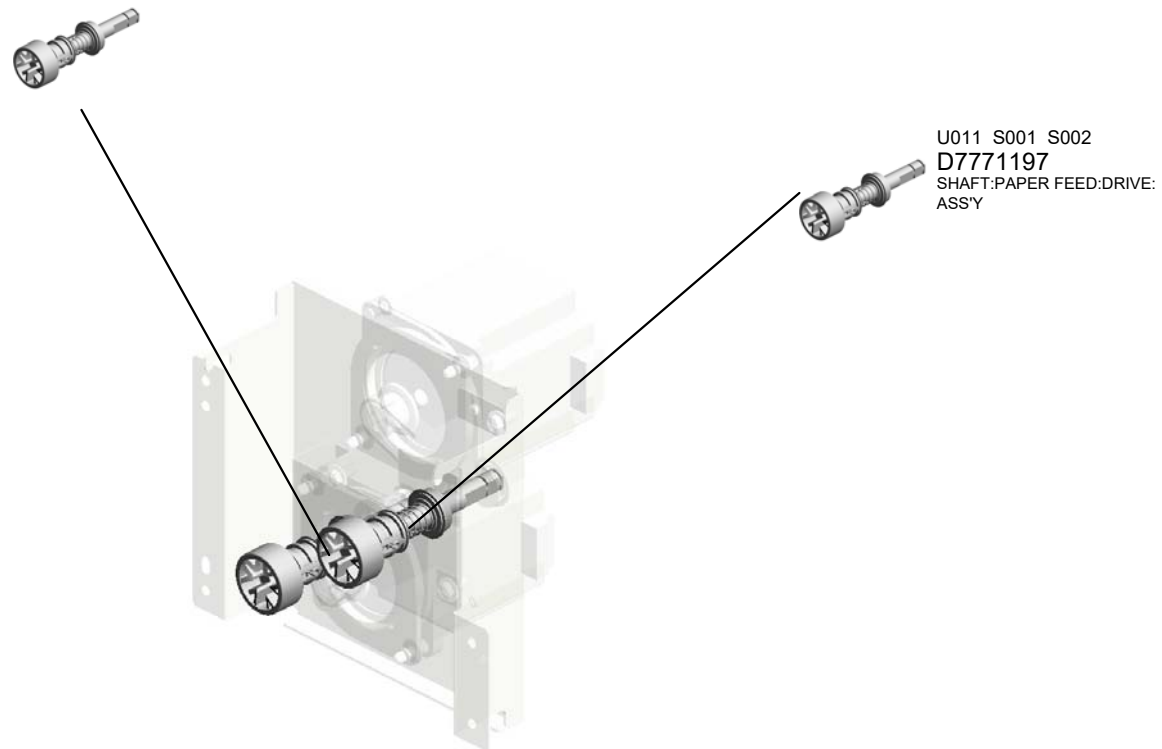
U011.PAPER TRANSPORT:RIGHT



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U011_S001.DRIVE UNIT:PAPER FEED:ASS'Y

U011 S001 S001
D7771197
SHAFT:PAPER FEED:DRIVE:
ASS'Y

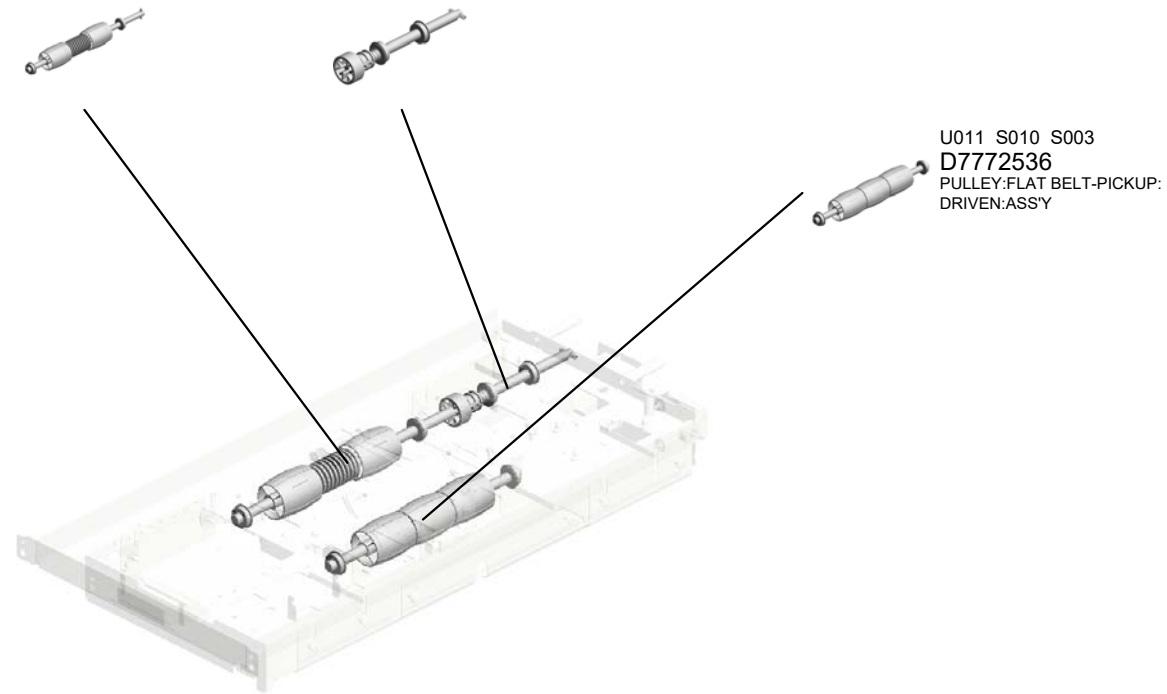


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U011_S010.PAPER FEED UNIT:ASS'Y

U011 S010 S002
D7772531
PULLEY:FLAT BELT-PICKUP:
DRIVE:ASS'Y

U011 S010 S001
D7772520
SHAFT:DRIVE:FLAT BELT-PI
CKUP:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U011_S011.PAPER TRAY:ASS'Y

U011 S011 S007
D7771170
BLOWER:SEAL

U011 S011 S008
D7772865
DUCT:FRONT:BLOWER:ASS'
Y

U011 S011 S006
D7771170
BLOWER:SEAL

U011 S011 S002
D7772576
DUCT:SIDE:BLOWER:REAR:
ASS'Y

U011 S011 S005
D7772825
SHAFT:MISFEED REMOVAL:
NO.3:ASS'Y

U011 S011 S003
D7772730
PLATE:END FENCE:ASS'Y

U011 S011 S001
D7772571
DUCT:SIDE:BLOWER:SUB-A
SS'Y

U011 S011 S004
D7772750
TRAY BOTTOM PLATE:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U011_S011_S001.DUCT:SIDE:BLOWER:SUB-ASS'Y

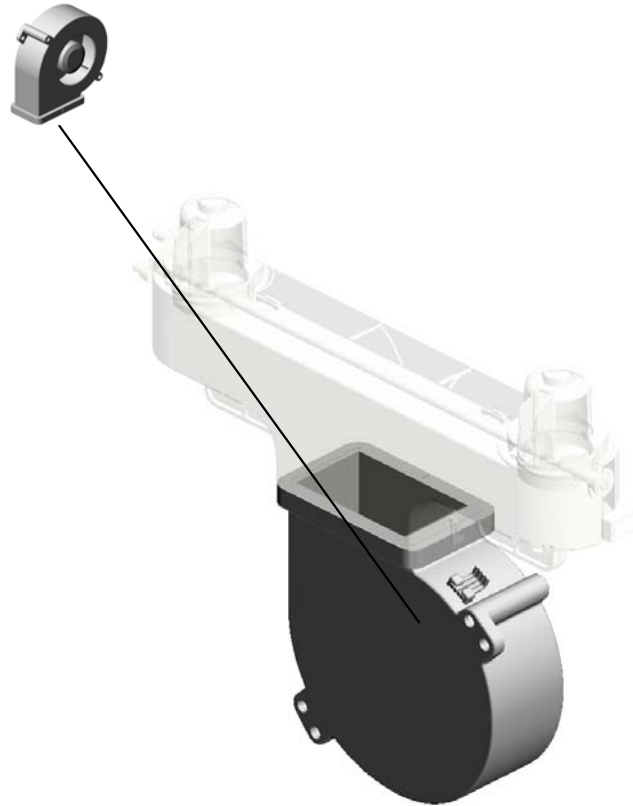
U011 S011 S001 S001
D7771170
BLOWER:SEAL



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U011_S011_S002.DUCT:SIDE:BLOWER:REAR:ASS'Y

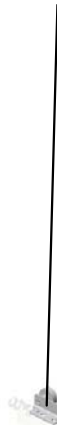
U011 S011 S002 S001
D7771170
BLOWER:SEAL



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U011_S011_S004.TRAY BOTTOM PLATE:ASS'Y

U011 S011 S004 S002
D7772746
ROLLER:TRAY BOTTOM PLA
TE:FRONT RIGHT:SUB-ASS'
Y



U011 S011 S004 S001
D7772745
ROLLER:TRAY BOTTOM PLA
TE:REAR RIGHT:SUB-ASS'Y



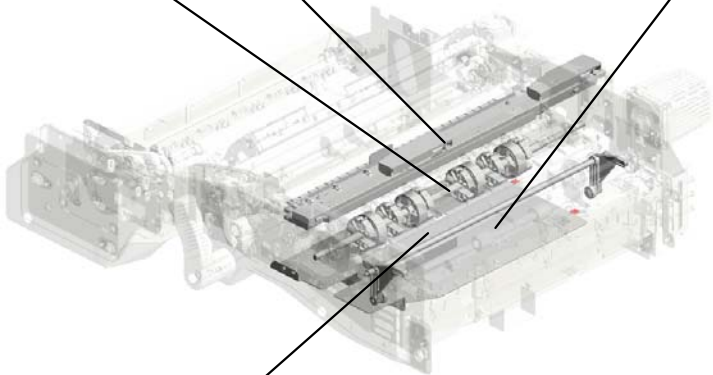
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U011_S013.TRANSPORT UNIT:REGISTRATION:PULL OUT:ASS'Y

U011 S013 S003
M2057309
CONTACT IMAGE SENSOR:A
SS'Y

U011 S013 S002
M2057305
REGISTRATION ROLLER:GA
TE:ASS'Y

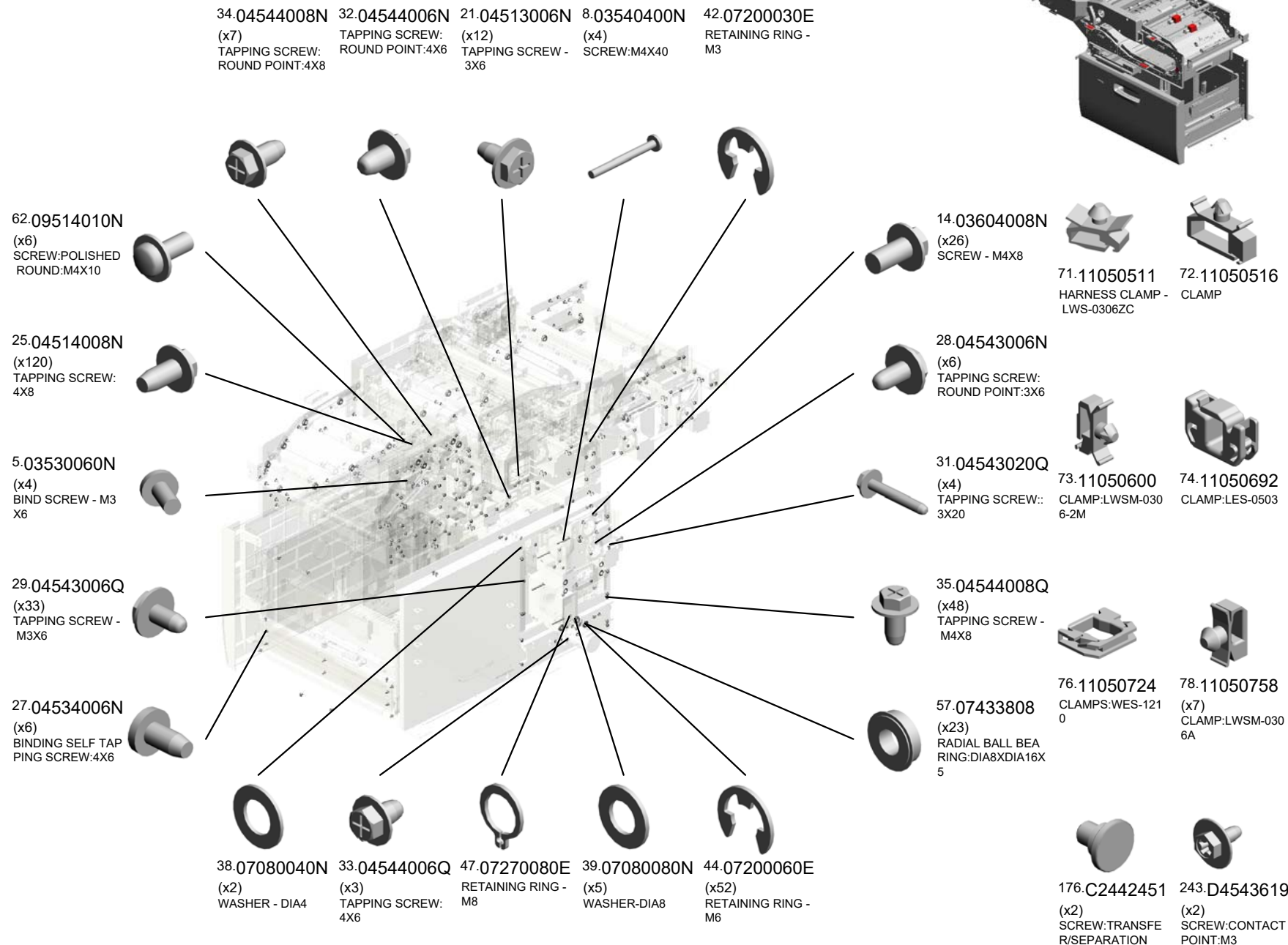
U011 S013 S001
D2702771
ARM:REGISTRATION:TIMING
:ASS'Y



U011 S013 S004
M2057379
COVER:REGISTRATION:LO
WER:ASS'Y

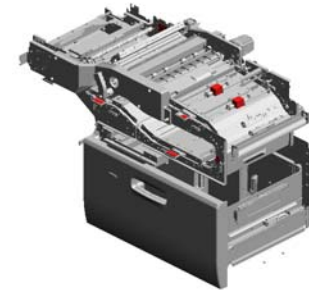
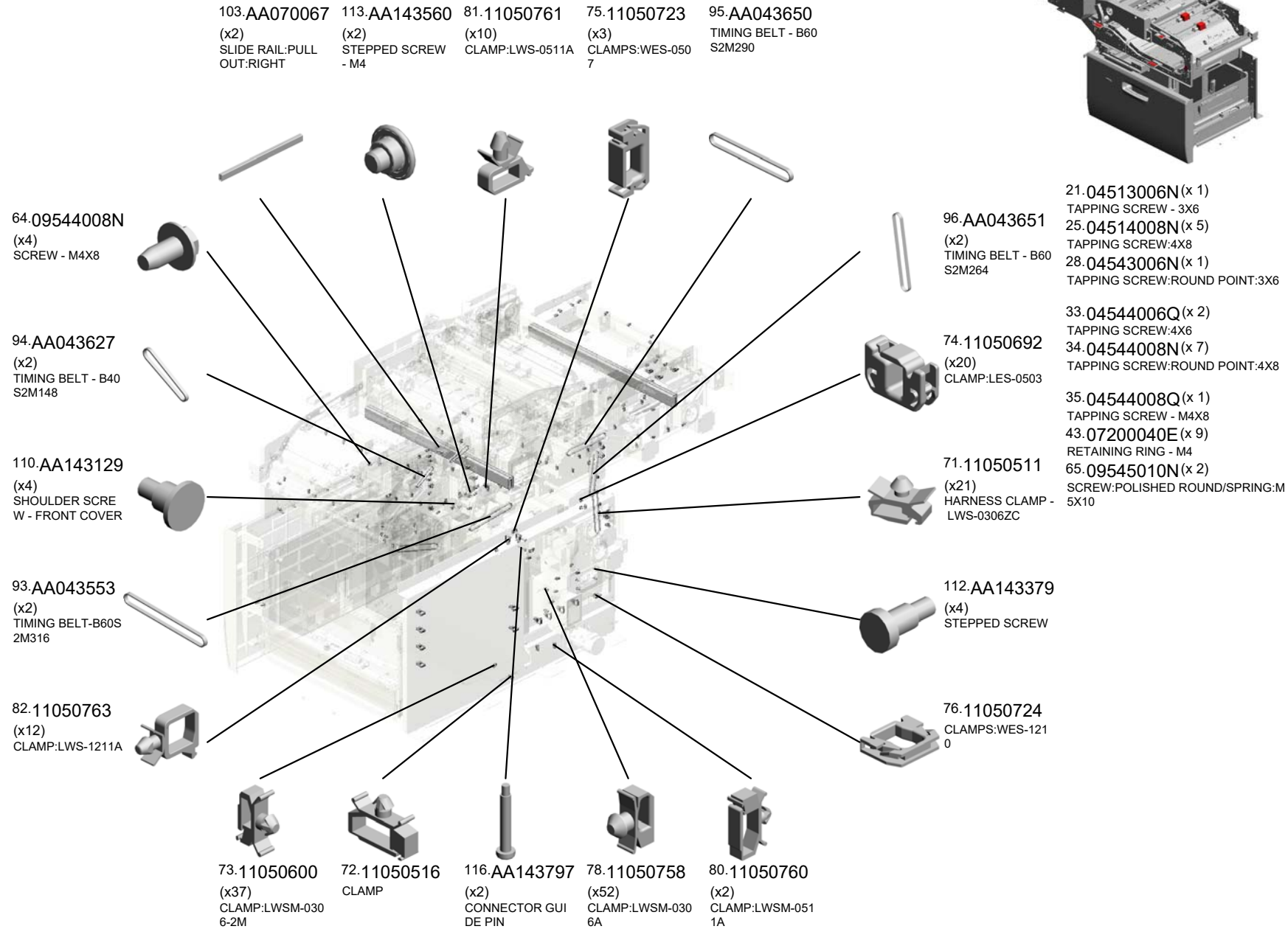
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U011 PAPER TRANSPORT:RIGHT



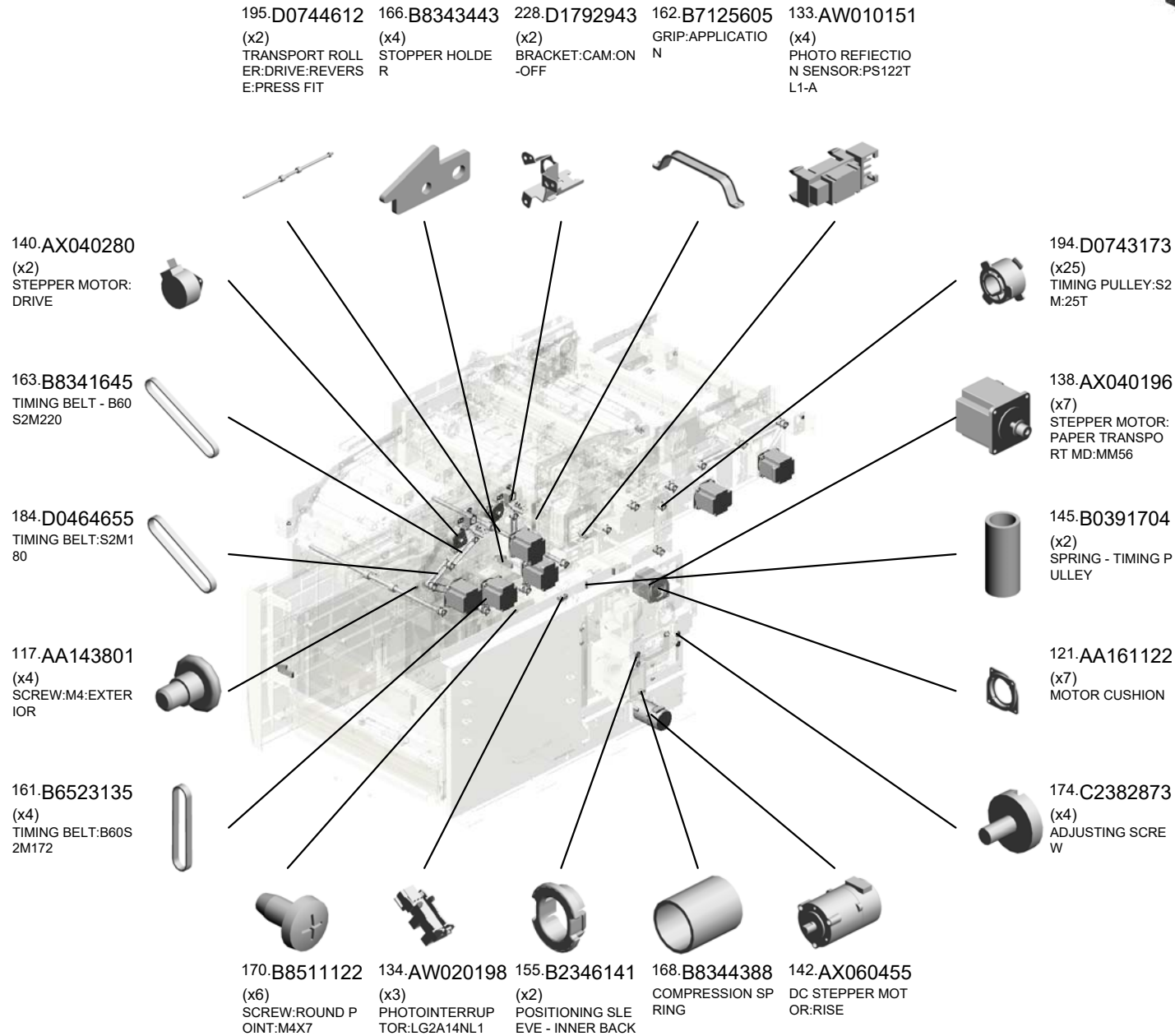
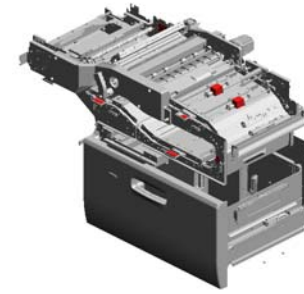
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U011 PAPER TRANSPORT:RIGHT



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

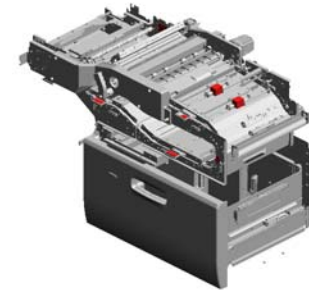
U011 PAPER TRANSPORT:RIGHT



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U011 PAPER TRANSPORT:RIGHT

235.D2023890 (x7) LED:RED
229.D1792944 (x2) DISC:ON-OFF:SEN
SOR
266.D7771094 PLATE:TRAY:LOCK
265.D7771093 STOPPER:TRAY:LOCK
233.D1944804 (x11) RUBBER FOOT:TM
-96-1



230.D1792948
(x4)
CAM:TRANSPORT
ROLLER:ON-OFF

341.D7772782
(x2)
PAWL:TRAY BOT
TOM PLATE:AUXILIA
RY:LARGE
201508-04

231.D1792952
(x2)
BRACKET:DC STE
PPER MOTOR:DRI
VEN:ON-OFF

242.D4521094
TENSION SPRING:
LOCK:TRAY

264.D7771092
SLIDE RAIL:RIGHT:
ASSY

263.D7771082
SLIDE RAIL:LEFT:A
SSY

274.D7771181
GEAR:RISE:DRIVE

277.D7771191
CLUTCH/BRAKE:T
URN

253.D5321185
JOINT:MOTOR:RIS
E

275.D7771187
SHAFT:RISE:DRIV
EN

269.D7771161
DUCT:UPPER:VAC
UUM:ASSY

404.G0205835
(x4)
RELEASE SPRING
- FUSING DRIVE

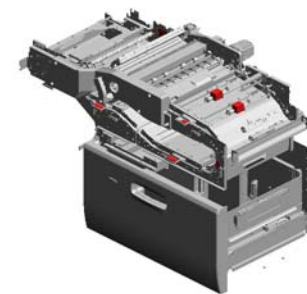
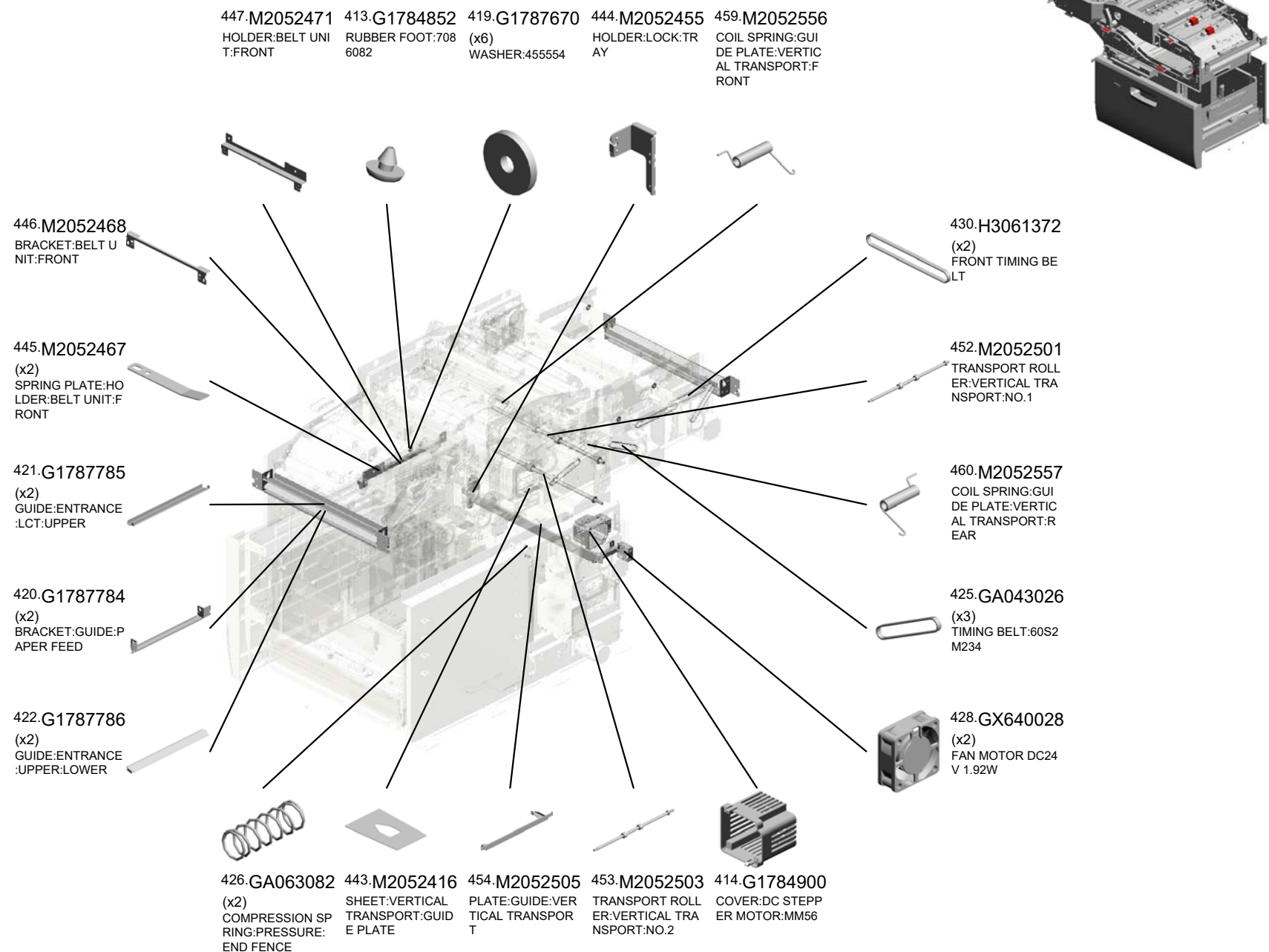
262.D7771047
BRACKET:SLIDE R
AIL

273.D7771179
BRACKET:DRAWE
R:CORE

272.D7771178
BRACKET:DRAWE
R:TRAY:CORE:TEN
SION

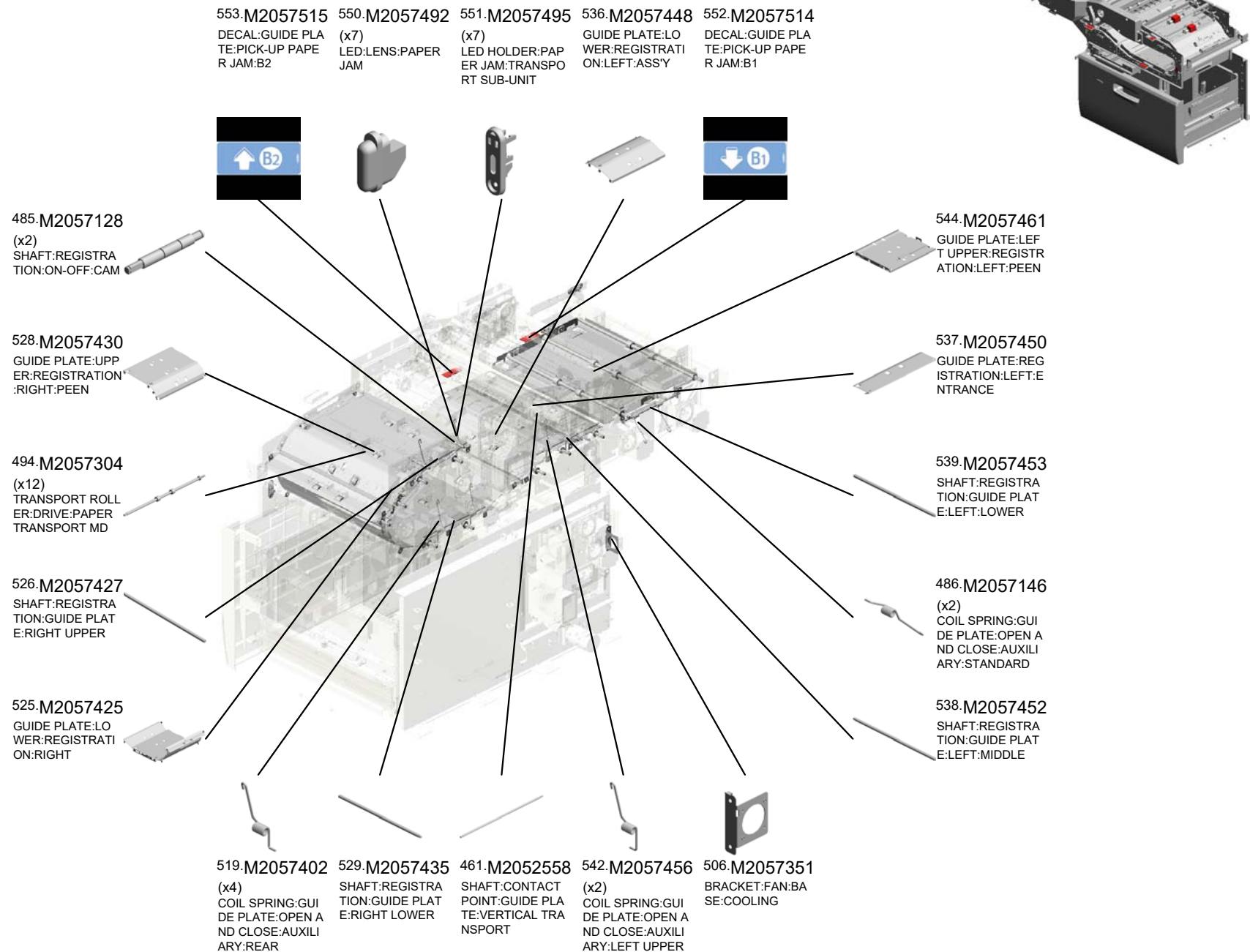
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U011 PAPER TRANSPORT:RIGHT



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

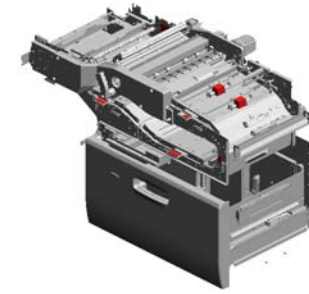
U011 PAPER TRANSPORT:RIGHT



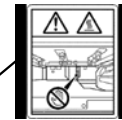
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U011 PAPER TRANSPORT:RIGHT

555.M2057517 556.M2057518 554.M2057516
DECAL:GUIDE PLATE:PICK-UP PAPER JAM:B4
DECAL:GUIDE PLATE:PICK-UP PAPER JAM:C1
DECAL:GUIDE PLATE:PICK-UP PAPER JAM:B3

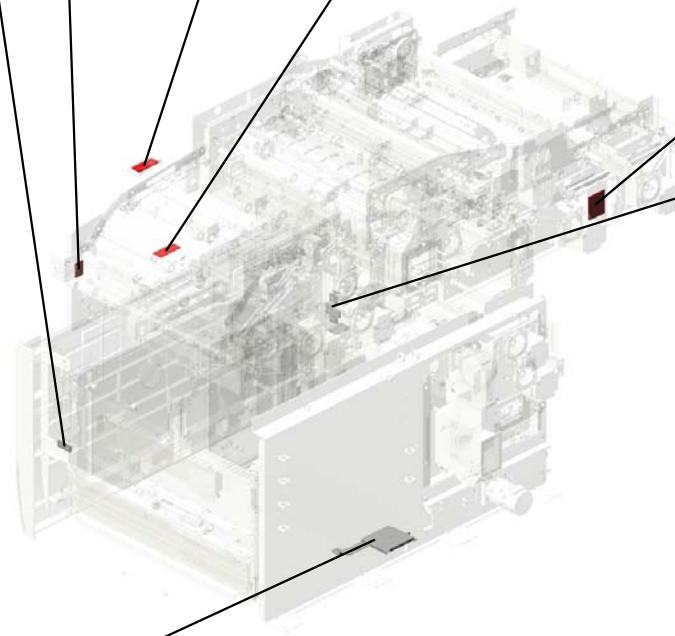


559.M2057735
PLATE:LATCH:TRAY:RIGHT



557.M2057599
DECAL:H-TEMP WARNING:REGISTRATION:LEFT

558.M2057734
PLATE:LATCH:TRAY:LEFT

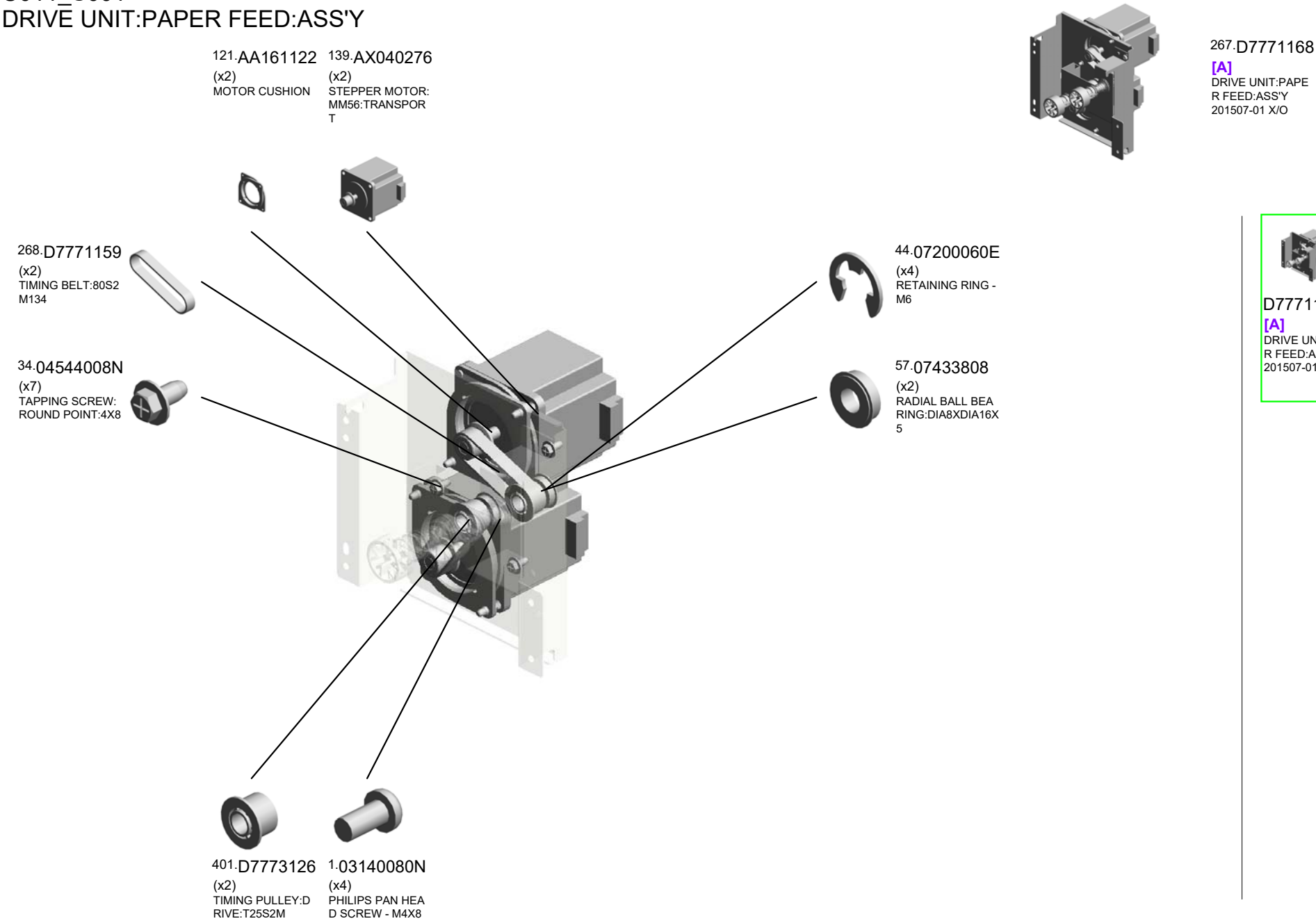


595.M0B12410
BRACKET:GUARD:HEATER
201807-03 X/X



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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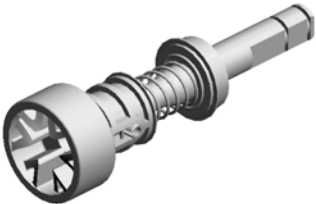
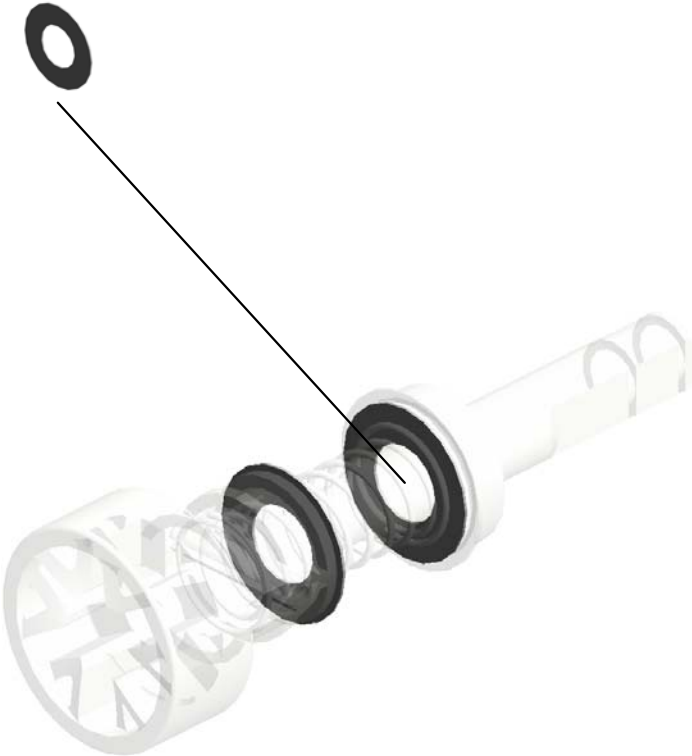
U011_S001
DRIVE UNIT:PAPER FEED:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U011_S001_S001
SHAFT:PAPER FEED:DRIVE:ASS'Y

146.B1253230
(x2)
SPACER - 0.3



278.D7771197
[A]
SHAFT:PAPER FEE
D:DRIVE:ASS'Y
201509-02 X/O

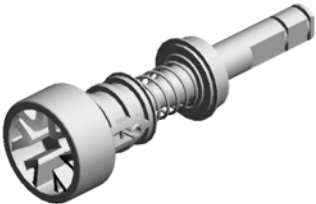
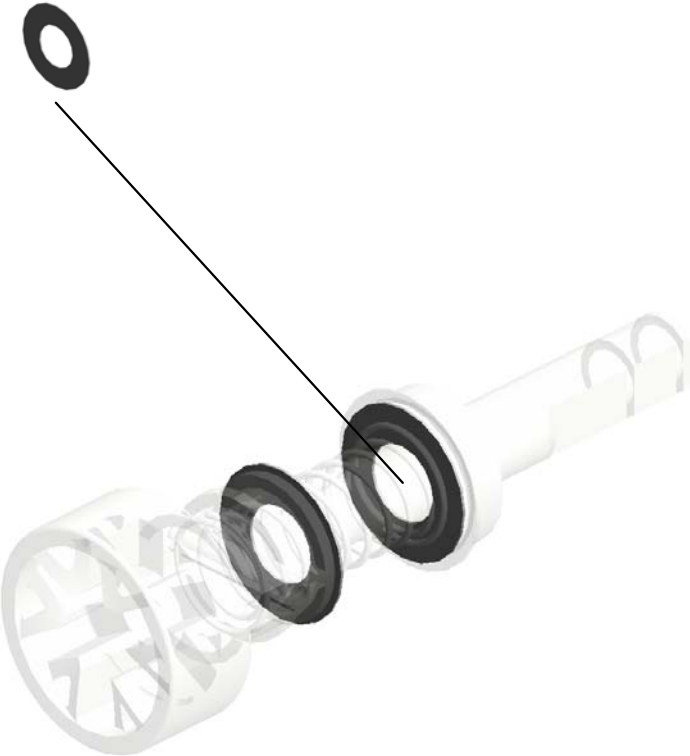


D7771196
[A]
SHAFT:PAPER FEE
D:DRIVE:ASS'Y
201509-02 X/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U011_S001_S002
SHAFT:PAPER FEED:DRIVE:ASS'Y

146.B1253230
(x2)
SPACER - 0.3



278.D7771197
[A]
SHAFT:PAPER FEE
D:DRIVE:ASS'Y
201509-02 X/O

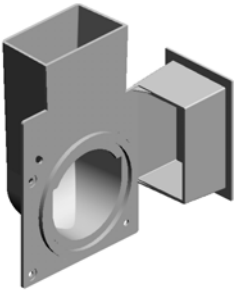
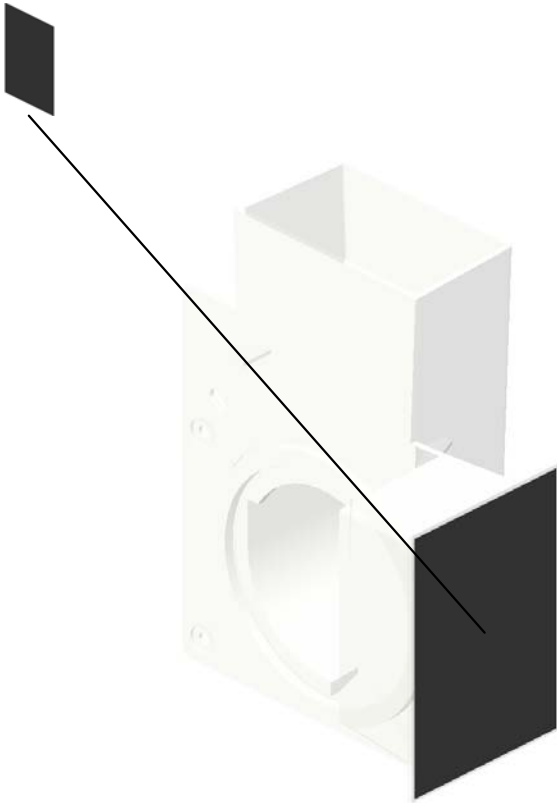


D7771196
[A]
SHAFT:PAPER FEE
D:DRIVE:ASS'Y
201509-02 X/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U011_S002
DUCT:LOWER:VACUUM:ASS'Y

567.D7771172
FILTER:VACUUM:E
XHAUST

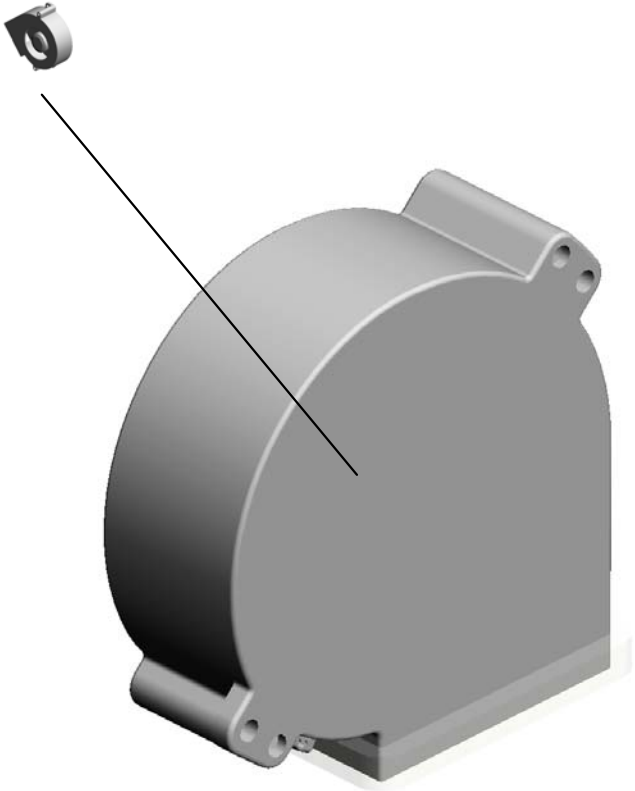


270.D7771166
DUCT:LOWER:VAC
UUM:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U011_S003
BLOWER:SEAL:ADHESION

144.AX660017
FAN:BLOWER:DC2
4V
201606-04 X/O



271.D7771194
[A]
BLOWER:SEAL:AD
HESION
201611-01 X/O

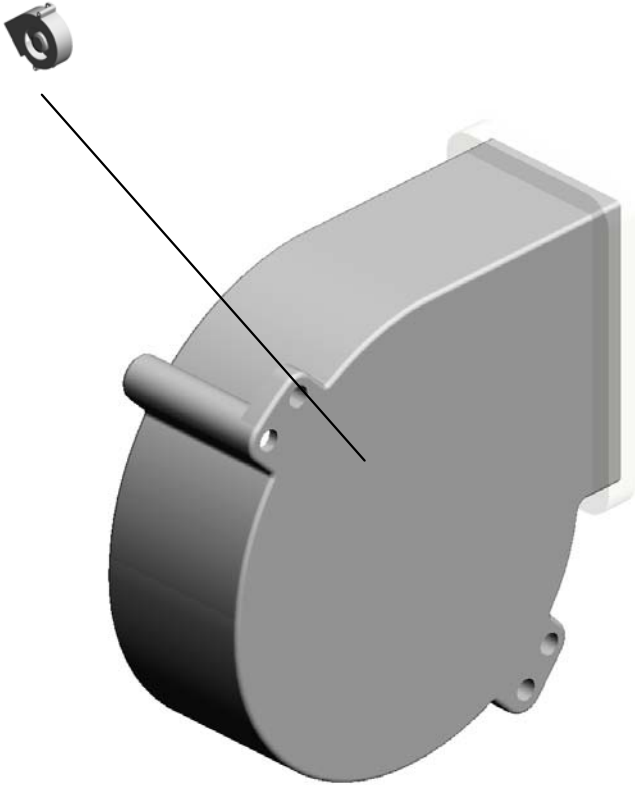


D7771170
[A]
BLOWER:SEAL
201611-01 X/O

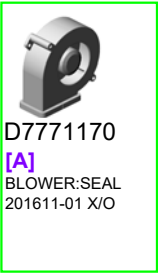
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U011_S004
BLOWER:SEAL:ADHESION

144.AX660017
FAN:BLOWER:DC2
4V
201606-04 X/O



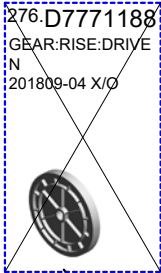
271.D7771194
[A]
BLOWER:SEAL:AD
HESION
201611-01 X/O



D7771170
[A]
BLOWER:SEAL
201611-01 X/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U011_S005
GEAR:RISE:DRIVEN:ASS'Y

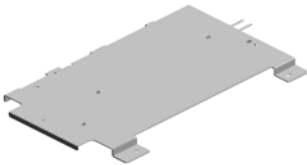


599.D7773009
GEAR:RISE:DRIVE
N:ASS'Y

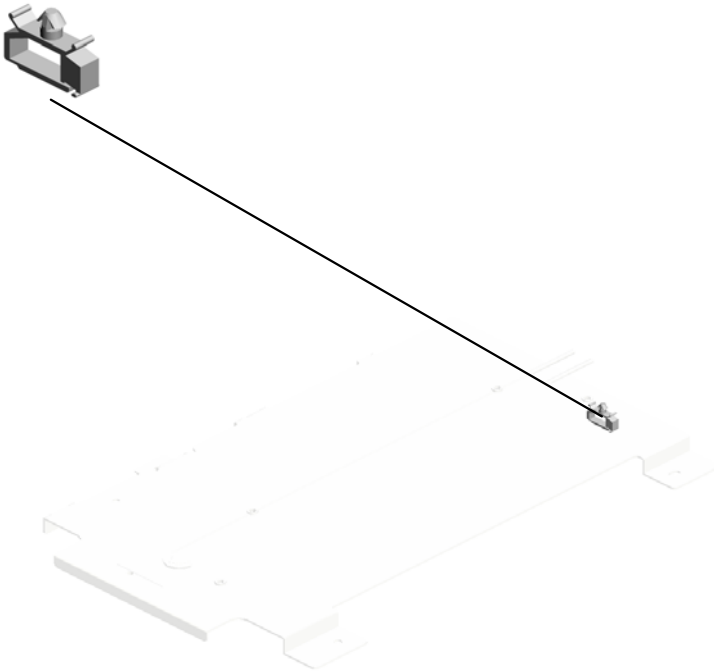
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U011_S006
HEAT SINK:HEATER:LOWER:ASS'Y

72.11050516
CLAMP



583.M2056191
[A]
HEAT SINK:HEATE
R:LOWER:ASS'Y
201707-02 O/O



B2346191
[A]
HEATER UNIT - LO
WER
201707-02 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U011_S007
COVER:PAPER TRAY:LOWER:ASS'Y

591.M2057598
DECAL:PAPER TR
AY:DESIGN SKETC
H:1
201803-06



19.04504010N
(x4)
TAPPING SCREW:
M4X10



244.D5161261
COVER:LED



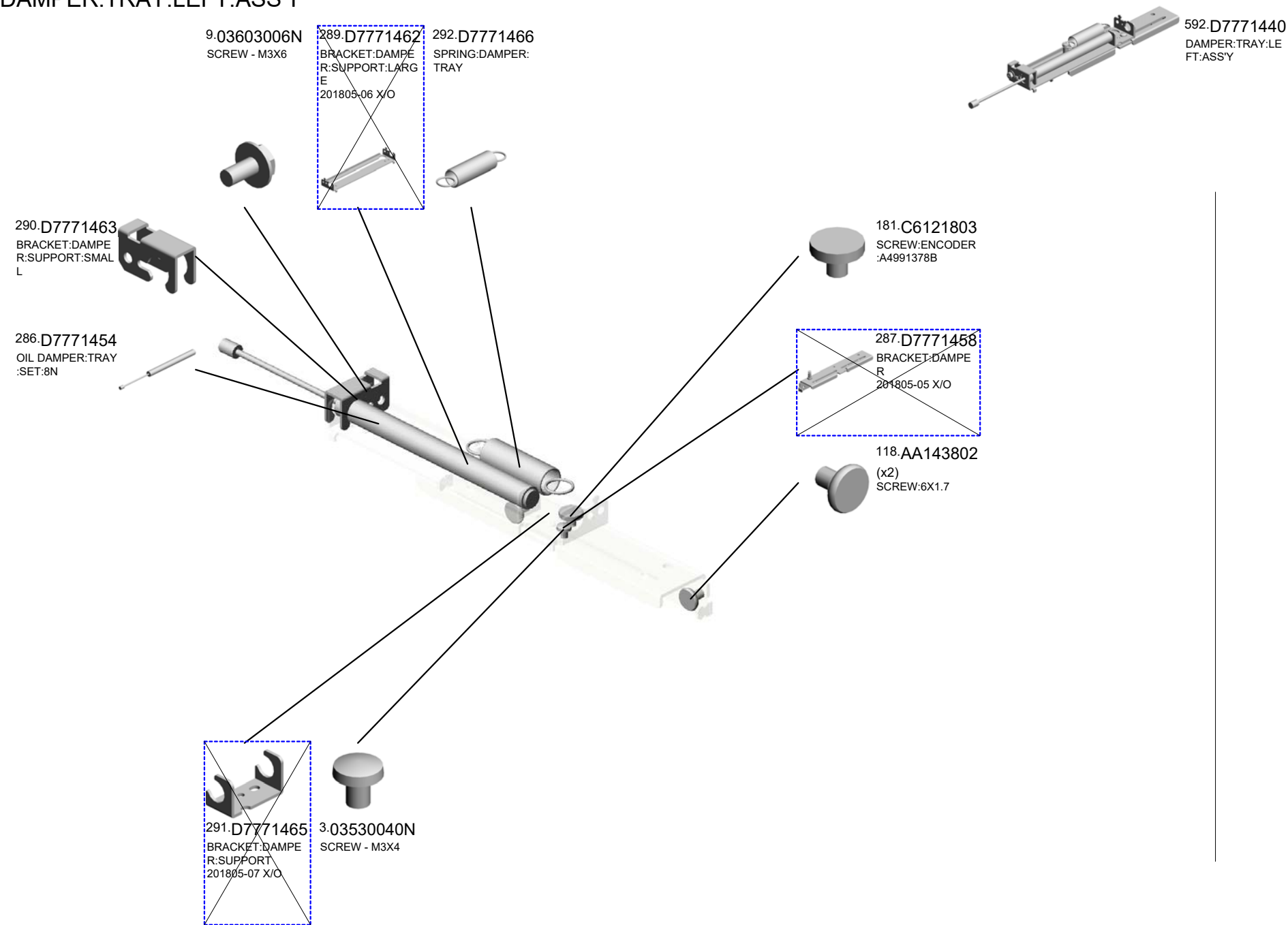
245.D5161453
DIFFUSION PLATE:
LED



279.D7771206
COVER:PAPER TR
AY:LOWER:ASS'Y

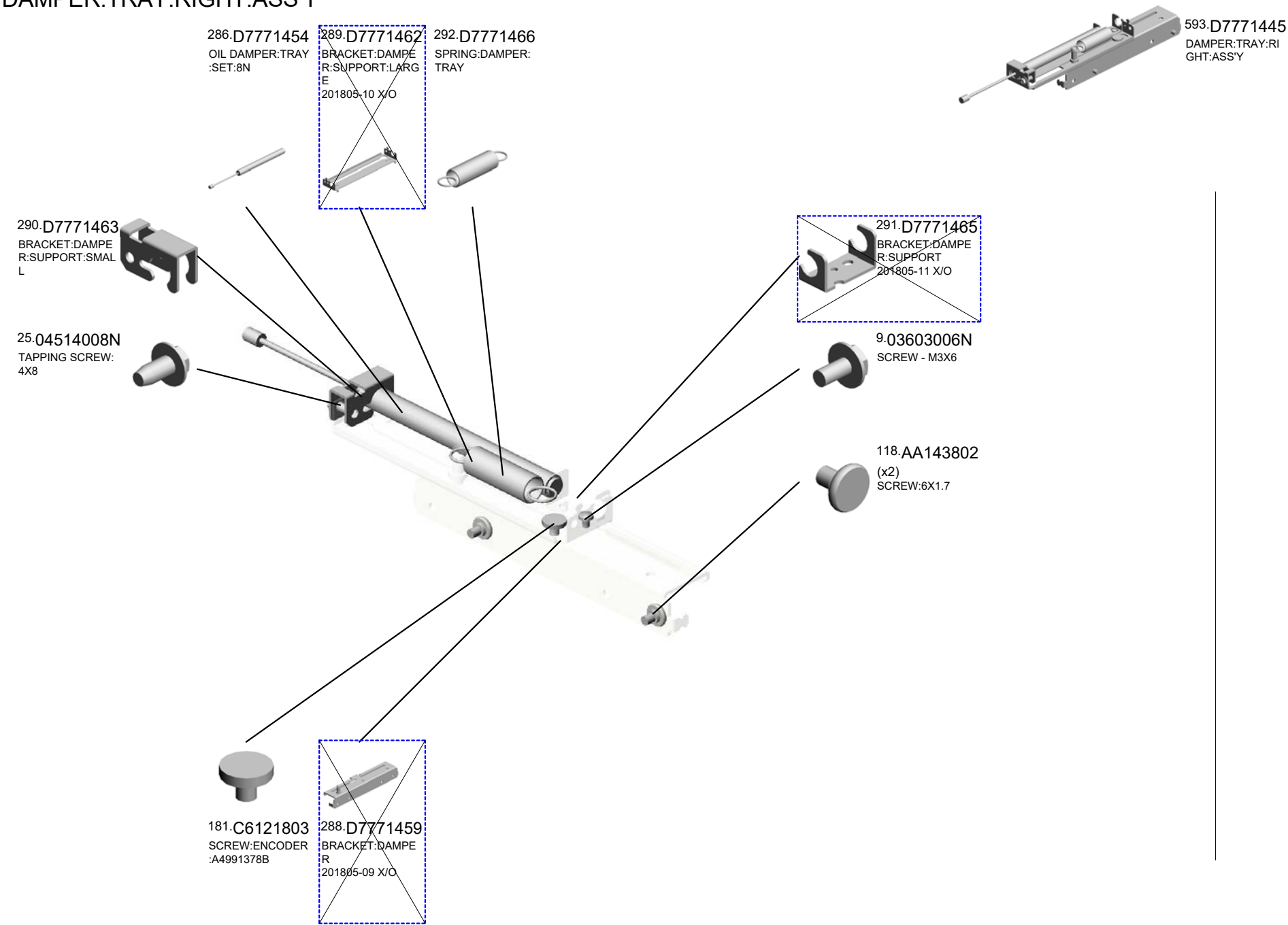
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U011_S008
DAMPER:TRAY:LEFT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U011_S009
DAMPER:TRAY:RIGHT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U011_S010

PAPER FEED UNIT:ASS'Y

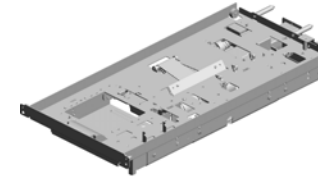
74.11050692
CLAMP:LES-0503

79.11050759
(x3)
CLAMP:LWSM-060
5A

44.07200060E
(x2)
RETAINING RING -
M6

300.D7772551
(x2)
DUCT:BELT UNIT

18.04504008N
(x4)
TAPPING SCREW -
M4X8



597.D7772509
[A]
PAPER FEED UNIT
:ASS'Y
201809-03 X/O

303.D7772565
SHAFT:BELT TENS
IONER

297.D7772521
DISCHARGE BRUS
H:BELT UNIT

301.D7772554
(x3)
PICKUP BELT:VAC
UUM:INSPECTION
201507-02 X/O

295.D7772508
GRIP:BELT UNIT

294.D7772527
COVER:FRONT
201505-02 X/O

6.03530100N
SCREW-M3X10

132.AW010143
PHOTO REFLECTIO
N SENSOR:PSR11
TL1R-C

78.11050758
CLAMP:LWSM-030
6A

28.04543006N
(x27)
TAPPING SCREW:
ROUND POINT:3X6

75.11050723
CLAMPS:WES-050
7

201.D1492777
COIL SPRING:PRE
SSURE:PICKUP

79.11050759
CLAMP:LWSM-060
5A

67.11029431
CONNECTOR:1-16
12256-2

43.07200040E (x 4)
RETAINING RING - M4

302.D7772561
BRACKET:DRAWE
R:CONNECTOR

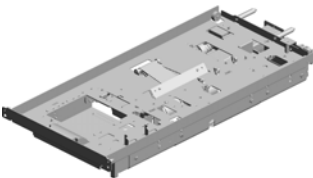
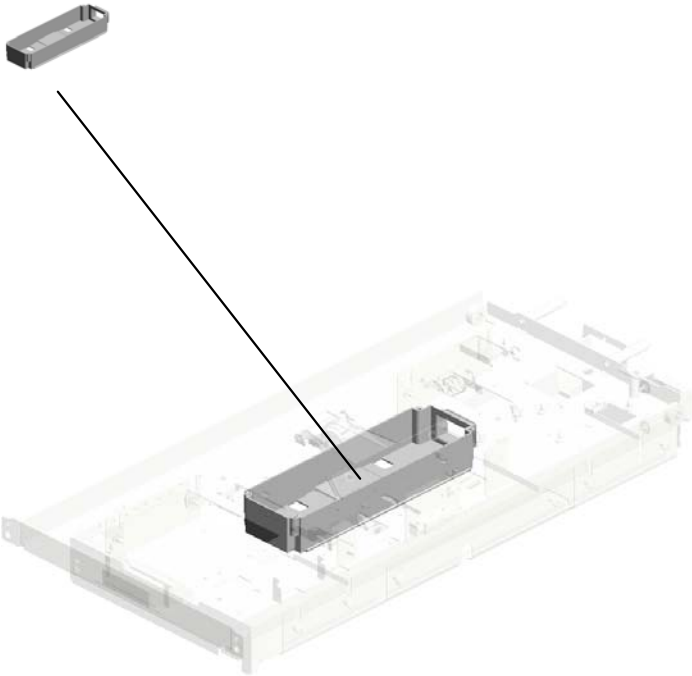
89.67542866
(x2)
ROLLER - POSITIO
NING GUIDE

115.AA143790
(x2)
SCREW:CONTACT
POINT

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U011_S010
PAPER FEED UNIT:ASS'Y

598.D7772546
CHAMBER:FLAT B
ELT-PICKUP:CONC
AVE:2MM



597.D7772509
[A]
PAPER FEED UNIT
:ASS'Y
201809-03 X/O

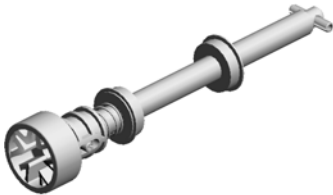
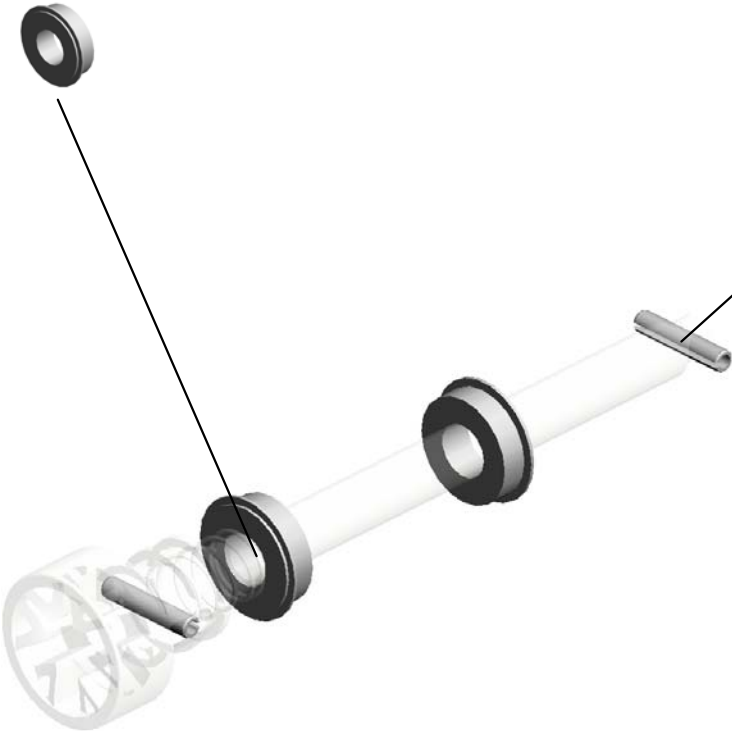


D7772500
[A]
PAPER FEED UNIT
:ASS'Y
201809-03 X/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U011_S010_S001
SHAFT:DRIVE:FLAT BELT-PICKUP:ASS'Y

57.07433808
(x2)
RADIAL BALL BEA
RING:DIA8XDIA16X
5



296.D7772520
[A]
SHAFT:DRIVE:FLA
T BELT-PICKUP:AS
S'Y
201510-04 X/O

562.06230160E
(x2)
SPRING PIN:3X16



D7772516
[A]
SHAFT:DRIVE:FLA
T BELT-PICKUP:AS
S'Y
201510-04 X/O

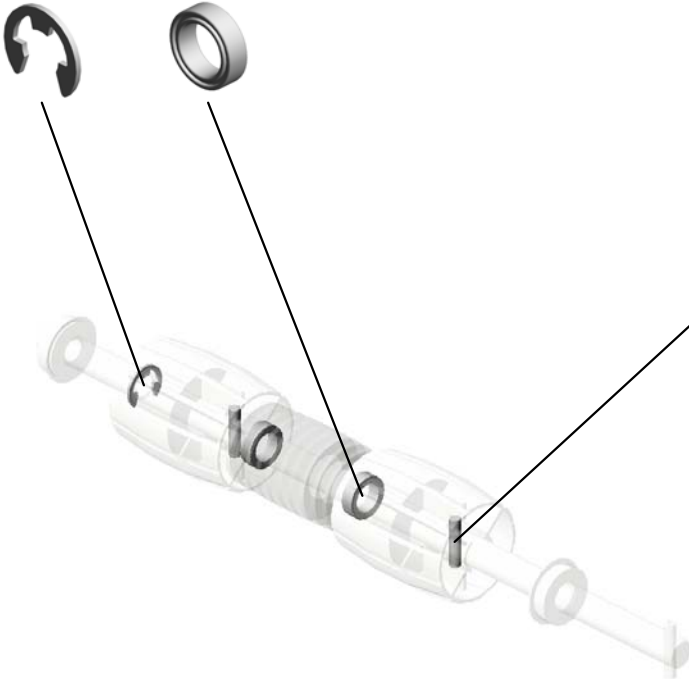
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U011_S010_S002
PULLEY:FLAT BELT-PICKUP:DRIVE:ASS'Y

44.07200060E 51.07403708
RETAINING RING - (x2)
M6 BALL BEARING:DIA
8XDIA12X3.5



298.D7772531
PULLEY:FLAT BEL
T-PICKUP:DRIVE:A
SS'Y

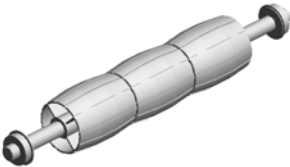


44.07200060E (x 2)
RETAINING RING - M6
36.06330140G
(x2)
PARALLEL PIN - 3X
14

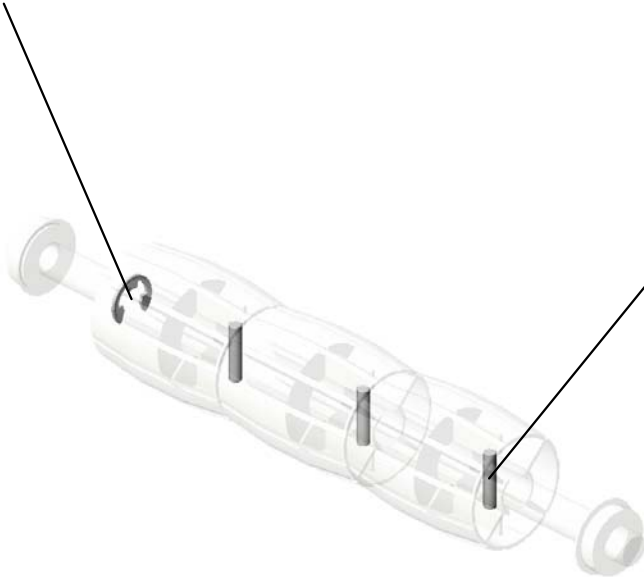
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U011_S010_S003
PULLEY:FLAT BELT-PICKUP:DRIVEN:ASS'Y

44.07200060E
RETAINING RING -
M6



299.D7772536
PULLEY:FLAT BEL
T-PICKUP:DRIVEN:
ASS'Y

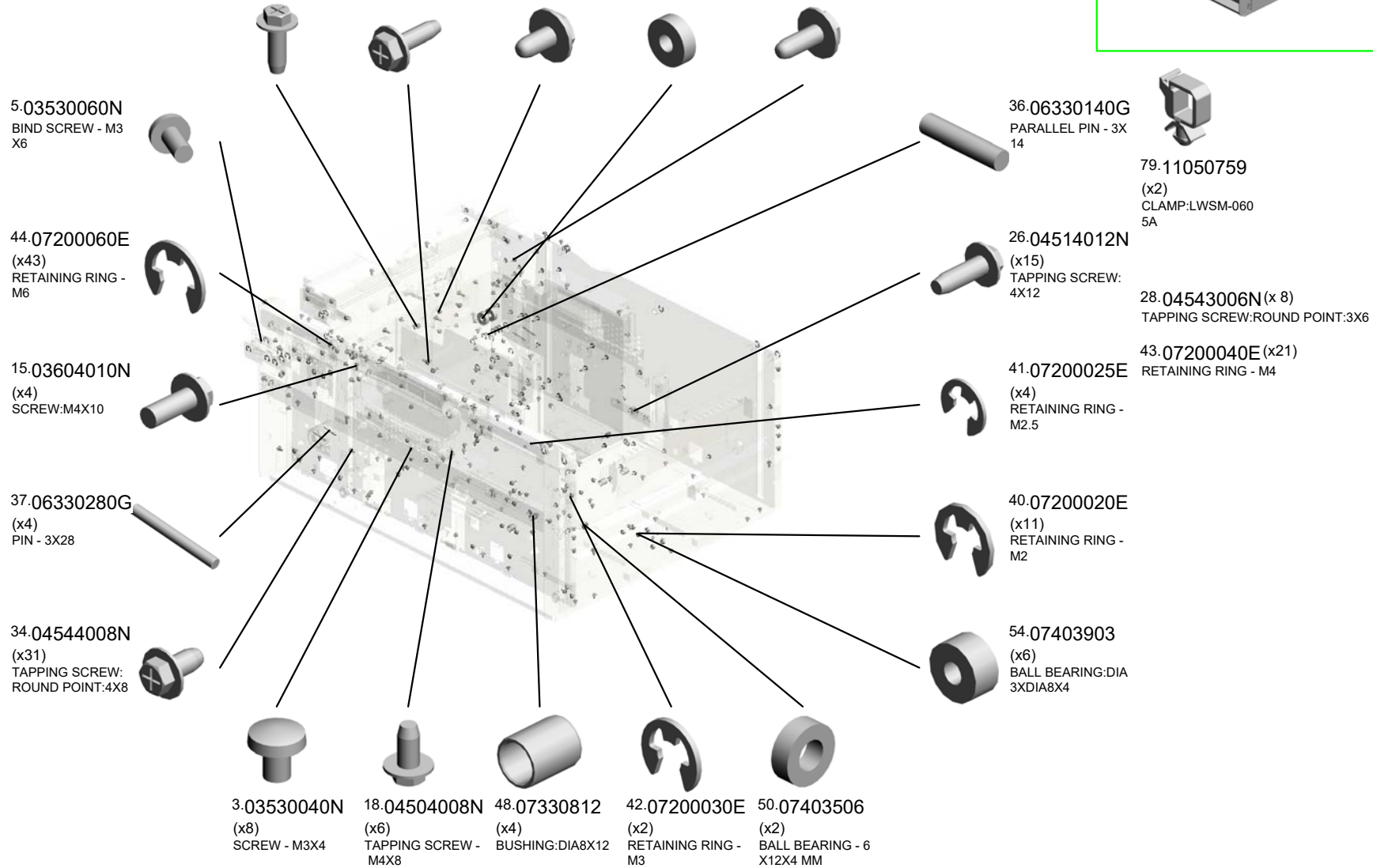
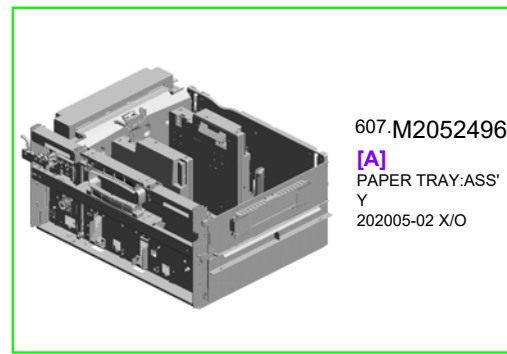


44.07200060E (x 2)
RETAINING RING - M6
36.06330140G
(x3)
PARALLEL PIN - 3X
14

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U011_S011 PAPER TRAY:ASS'Y

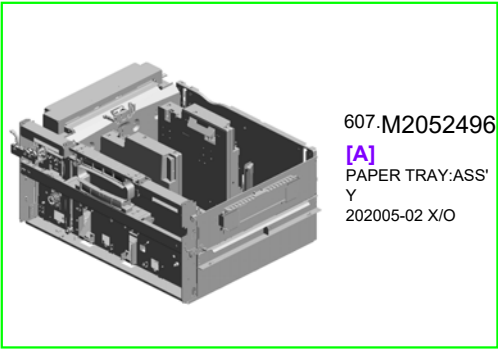
20.04504012N (x2) TAPPING SCREW: 4X12
 22.04513010N (x8) TAPPING SCREW: 3X10
 28.04543006N (x204) TAPPING SCREW: ROUND POINT:3X6
 49.07403008 (x2) BALL BEARING - 8 X22X7
 30.04543008Q (x4) TAPPING SCREW: 3X8



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U011_S011
PAPER TRAY:ASS'Y

- 122.AB011478
GEAR - 18Z
- 107.AA084059
(x2)
BALL BEARING HO
LDER
- 74.11050692
CLAMP:LES-0503
- 85.52062686
(x3)
SNAP RING
- 77.11050725
(x2)
CLAMPS:WES-111
7



99.AA063204
COMPRESSION SP
RING

111.AA143139
SHOULDER SCRE
W - PRESSURE AR
M

92.AA043318
TIMING BELT - 40S
3M144

123.AB013421
(x2)
GEAR - 18Z

66.11029145
CONNECTOR:0-29
2215-2

69.11035448
CONNECTOR:23P-
RWZV-K4GG-P6(LF
) (SN)

68.11034749
CONNECTOR:39P-
RWZV-K4GG-P2(LF
) (SN)

58.07433912
(x2)
RADIAL BALL BEA
RING:DIA12XDIA24
X6

75.11050723
(x22)
CLAMPS:WES-050
7

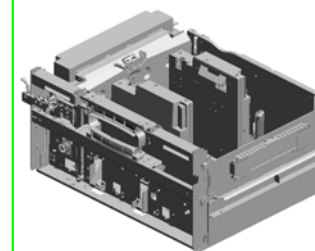
87.54462560
CUSHION - PAPER
TRAY

- 78.11050758
(x23)
CLAMP:LWSM-030
6A
- 82.11050763
(x5)
CLAMP:LWS-1211A
- 114.AA143718
(x8)
STEPPED SCREW
- M4
- 57.07433808
(x4)
RADIAL BALL BEA
RING:DIA8XDIA16X
5
- 80.11050760
(x58)
CLAMP:LWSM-051
1A

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U011_S011 PAPER TRAY:ASS'Y

146.B1253230 SPACER - 0.3
129.AF022167 TRANSPORT ROLLER - DRIVEN
247.D5161540 COVER:GRIP:INNER BACK
133.AW010151 (x3) PHOTO REFLECTIVE SENSOR:PS122T L1-A
134.AW020198 PHOTOINTERRUPTOR:LG2A14NL1



607.M2052496
[A]
PAPER TRAY:ASS'Y
202005-02 X/O

183.D0461165
(x4)
SPACER:DIA8XDIA14X2.2

236.D3502563
KNOB:MISFEED REMOVAL

237.D3504837
TORSION SPRING:
KNOB:MISFEED REMOVAL

179.C2693566
(x8)
BUSHING:MM8:PRESSURE:DRIVE

169.B8352727
(x2)
PAPER FEED SENSOR BRACKET

126.AB014312
GEAR:MOTOR:DRIVE:15Z

124.AB014136
GEAR - 31Z

238.D3553214
GEAR - 30Z

154.B2343067
(x2)
SPRING

167.B8344032
(x4)
CUSHION:TRAY:NONO.1

246.D5161537
(x6)
PLAIN SHAFT BEARING RING:DIA8

172.C1051866
(x4)
PIN

178.C2652315
(x2)
SCREW:DRUM

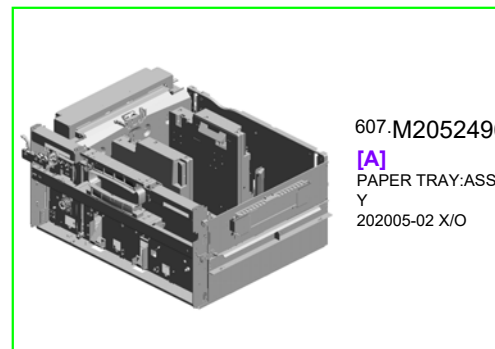
164.B8343312
(x2)
COLLAR

165.B8343315
GEAR - 13Z

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U011_S011 PAPER TRAY:ASS'Y

280.D7771331 DECAL:PAPER:SUPPLY
258.D7321023 PLATE:HANDLE:UPPER:NO.1
254.D5323214 GEAR:SMALL:NO.1
256.D5324547 GEAR:NO.4:MIDDLE
305.D7772645 BRACKET:DRAWER:TRAY:CAVITY



607.M2052496
[A]
PAPER TRAY:ASS'Y
202005-02 X/O

276.D7771188
GEAR:RISE:DRIVE
N

261.D7321550
(x4)
GRIP:SHAFT:LINK

252.D5165200
(x2)
PCB:LED:ASS'Y

251.D5161562
GRIP:PAPER TRAY
:UPPER

260.D7321533
STAY:CONTACT P
OINT:INNER BACK

250.D5161561
GRIP:PAPER TRAY
:LOWER

259.D7321025
PLATE:HANDLE:LO
WER:NO.1

307.D7772652
(x2)
COMPRESSION SP
RING:SIDE FENCE:
LOCK:10N

306.D7772651
(x2)
STAY:SIDE FENCE:
LOWER:DIA8.2

248.D5161554
(x2)
TORSION SPRING:
DETENT:7N

285.D7771338
DECAL:DESIGN SK
ETCH:PAPER VOL
UME

255.D5323217
GEAR:NO.2:DRIVE:
MIDDLE

304.D7772784
(x2)
COVER:WIRE:PUL
LEY
201609-16 X/O

308.D7772653
(x2)
STAY:SIDE FENCE:
SUPPORTING PLA
TE

249.D5161560
(x4)
SPACER:SHAFT:LI
NK

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U011_S011 PAPER TRAY:ASS'Y

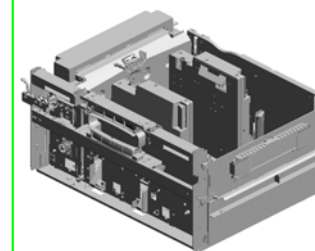
322.D7772698 (x4)
COIL SPRING:PLATE:PAPER:SIDE FENCE:0.8N

310.D7772663 COVER:SIDE FENCE:FRONT

321.D7772659 (x2)
PLATE:PAPER:GUIDE:SIDE FENCE 201603-01 O/O

320.D7772693 SIDE FENCE:REAR

312.D7772673 COVER:SIDE FENCE:REAR



607.M2052496
[A]
PAPER TRAY:ASS'Y
202005-02 X/O

317.D7772686 (x2)
DC SOLENOID:LINK:SIDE:ASS'Y

319.D7772691 SIDE FENCE:FRONT

318.D7772688 (x2)
BRACKET:SOLENOID:SHUTTER

314.D7772681 (x4)
SHAFT:BASE:SIDE FENCE

311.D7772665 FIX STAND:SIDE FENCE:FRONT

326.D7772715 COVER:END FENCE:LEVER

315.D7772682 (x2)
HOLDER:SHAFT:SIDE FENCE:OUTER

325.D7772714 PLATE:RATCHET

323.D7772712 SHAFT:LINK

324.D7772713 BRACKET:LEVER:RATCHET:END FENCE

316.D7772683 (x2)
HOLDER:SHAFT:SIDE FENCE:INNER

309.D7772654 (x2)
LEVER:SIDE FENCE:SIDE:RELEASE PLATE:LOCK

313.D7772675 FIX STAND:SIDE FENCE:REAR

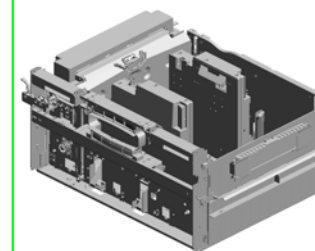
327.D7772716 FEELER:PAPER SIZE SENSOR

328.D7772717 SHAFT:END FENCE:UPPER

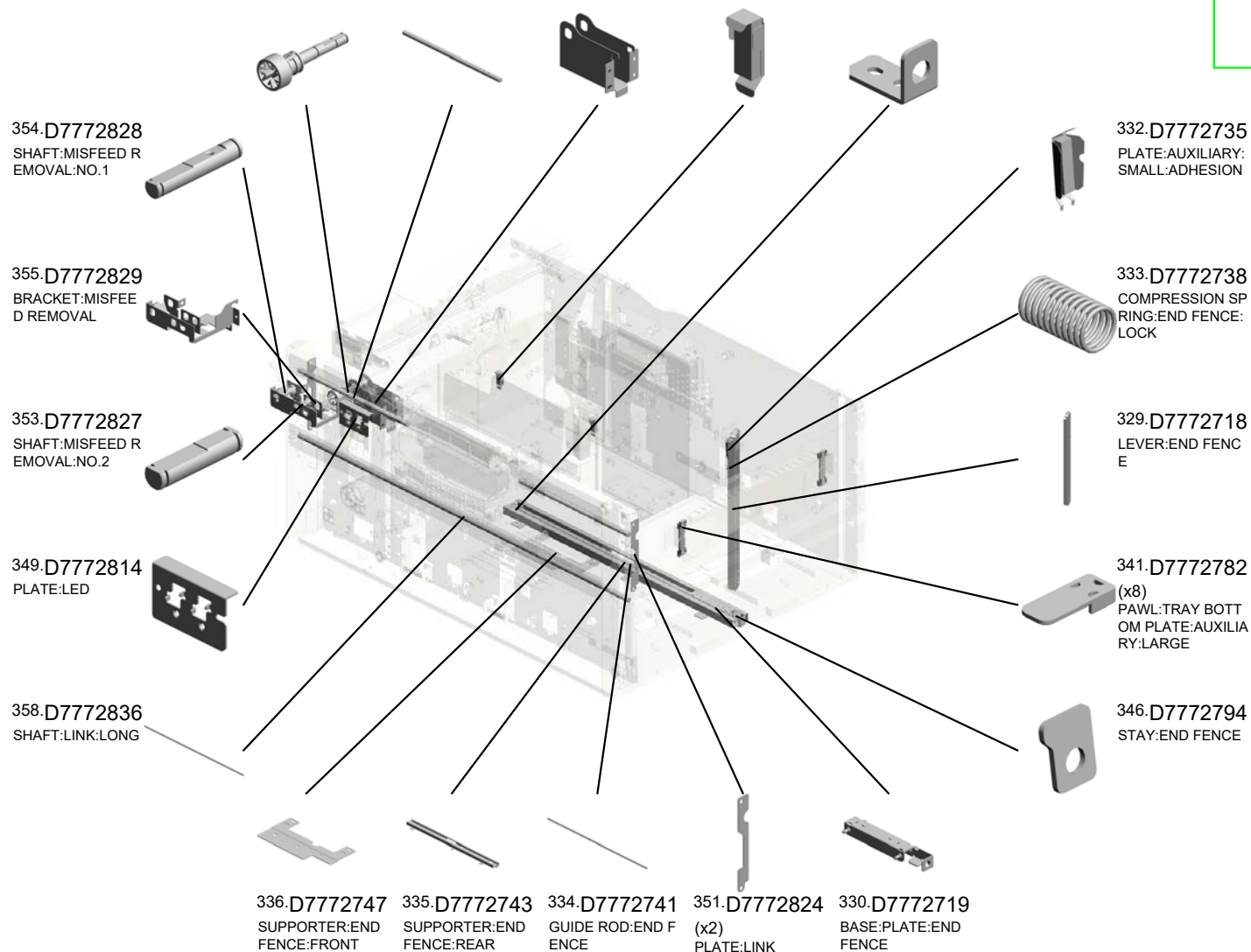
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U011_S011 PAPER TRAY:ASS'Y

357.D7772834 SHAFT:GEAR:COUPLING
350.D7772817 (x2) SHAFT:LINK:SHORT
356.D7772832 BRACKET:GEAR:COUPLING
345.D7772790 (x2) PLATE:AUXILIARY:SMALL
337.D7772749 FIX STAND:END FENCE



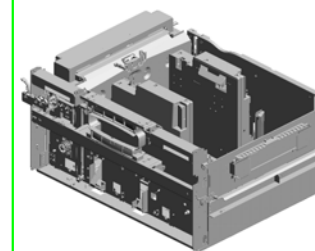
607.M2052496
[A]
PAPER TRAY:ASS'Y
202005-02 X/O



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U011_S011 PAPER TRAY:ASS'Y

374.D7772914 GUIDE PLATE:TRANSPORT SUB-UNIT:TRAY:UPPER
375.D7772918 GUIDE PLATE:TRANSPORT SUB-UNIT:TRAY:LOWER
377.D7772923 COVER:TRANSPORT SUB-UNIT:TRAY
373.D7772913 TRANSPORT ROLLER:GRIP
366.D7772875 DC SOLENOID:FRONT



607.M2052496
[A]
PAPER TRAY:ASS'Y
202005-02 X/O

360.D7772843
(x10)
COVER:WIRE:TRAY BOTTOM PLATE

359.D7772842
(x14)
PULLEY:RISE

367.D7772876
(x3)
TENSION SPRING: AIR VALVE

361.D7772844
SHAFT:RISE

363.D7772854
(x4)
END RING:COIL SPRING:DIA12

364.D7772855
(x4)
COVER:WIRE:TRAY BOTTOM PLATE

379.D7773013
BRACKET:DAMPENER:PEEN
201703-01 X/O

380.D7773018
BRACKET:GEAR:PEEN
201703-02 X/O

378.D7772924
OIL DAMPER:0.06N

362.D7772847
GEAR:RISE

368.D7772905
(x4)
STAY:SIDE FENCE:SIDE

371.D7772908
(x2)
COMPRESSION SPRING:FIX:10N

372.D7772909
(x2)
SLIDER:SIDE FENCE:FRONT LENGTHWISE

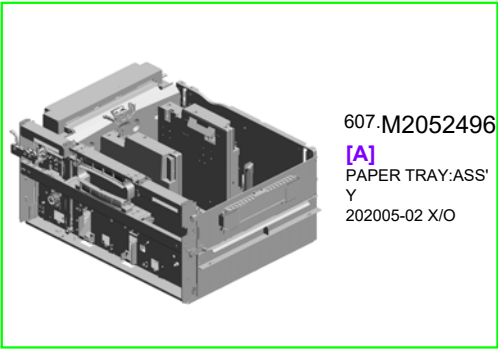
369.D7772906
(x2)
TRIGGER:SIDE FENCE:FIX

370.D7772907
(x2)
SHAFT:SIDE FENCE:ROLLER

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U011_S011
PAPER TRAY:ASS'Y

- 402.D7773529
(x2)
COMPRESSION SPRING:TRANSPORT:15N
- 397.D7772987
(x4)
SHAFT:SIDE FENCE:LENGTHWISE
- 383.D7772955
FEELER:PAPER VOLUME SENSOR
- 382.D7772954
SHAFT:GEAR:OUTPUT
- 381.D7772951
SHAFT:GEAR:INPUT



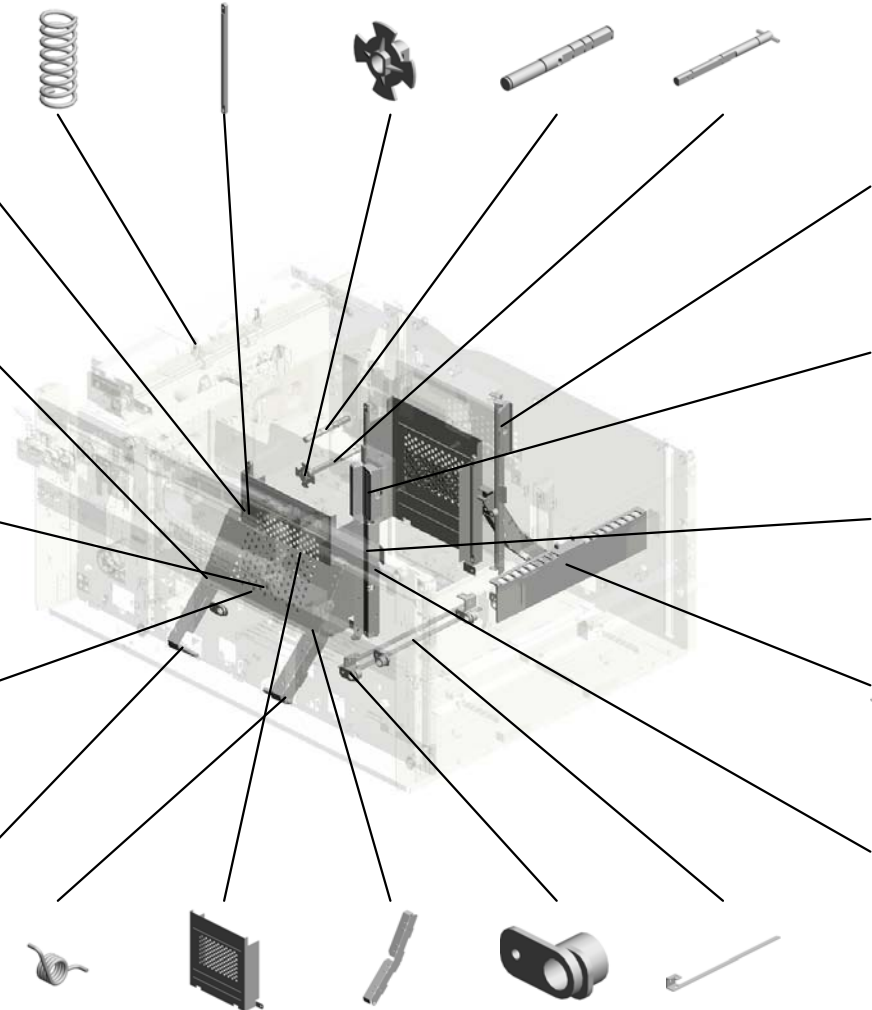
391.D7772976
(x2)
SLIDER:SIDE FENCE:DRIVEN:LENGTHWISE

390.D7772973
(x2)
LINK:SIDE FENCE:MAIN

388.D7772971
(x2)
PLATE:LINK:SIDE:LOCK

384.D7772966
(x4)
SLIDER:SIDE FENCE:SUB

399.D7772989
(x4)
SHAFT:SIDE FENCE:CONTACT POINT



394.D7772979
COVER:SIDE FENCE:LOCK:REAR

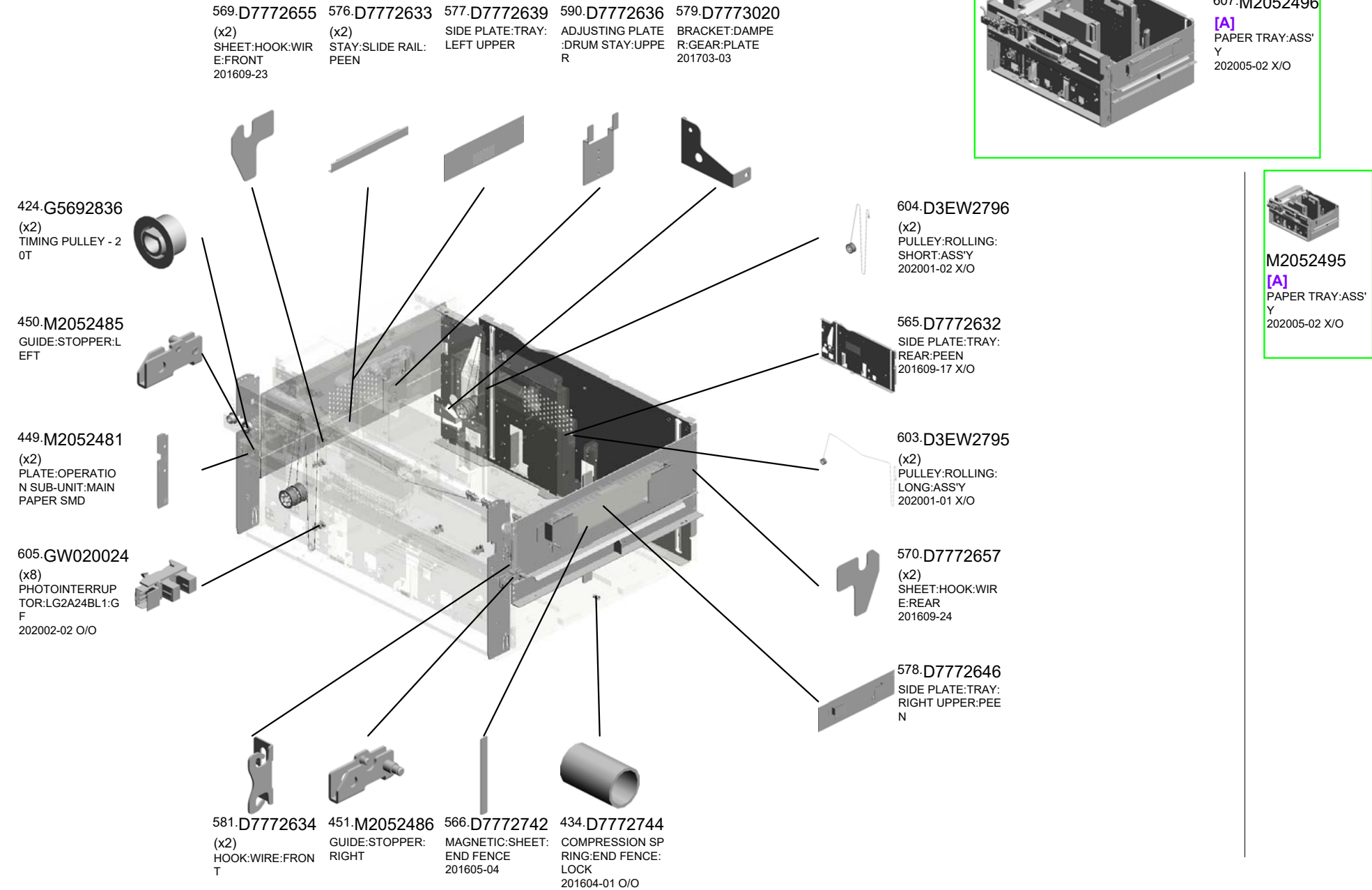
392.D7772977
COVER:SIDE FENCE:LOCK:FRONT

393.D7772978
(x2)
LEVER:SIDE FENCE:SIDE

400.D7772996
END FENCE:TAB

406.G0606035
(x2)
DETENT ROLLER

U011_S011
PAPER TRAY:ASS'Y



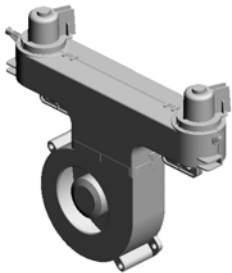
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U011_S011_S001
DUCT:SIDE:BLOWER:SUB-ASS'Y

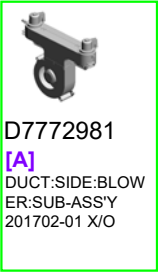
59.08050100
(x2)
RETAINING RING -
M2.5



86.53241658
(x2)
BUSHING- 4X8X4.5
MM



395.D7772571
[A]
DUCT:SIDE:BLOW
ER:SUB-ASS'Y
201702-01 X/O

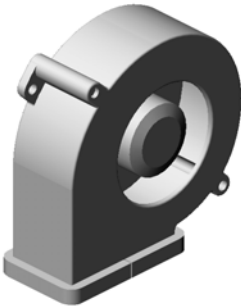
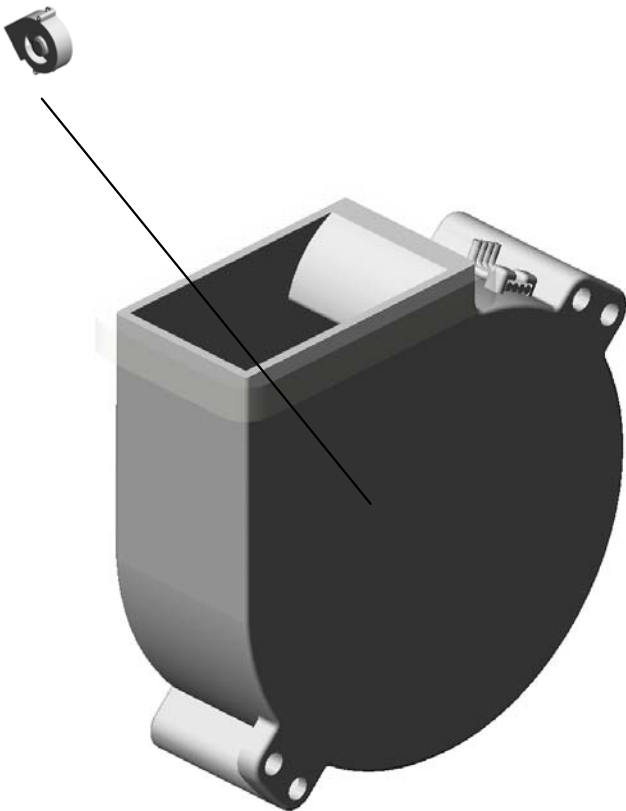


D7772981
[A]
DUCT:SIDE:BLOW
ER:SUB-ASS'Y
201702-01 X/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U011_S011_S001_S001
BLOWER:SEAL

144.AX660017
FAN:BLOWER:DC2
4V
201606-04 X/O

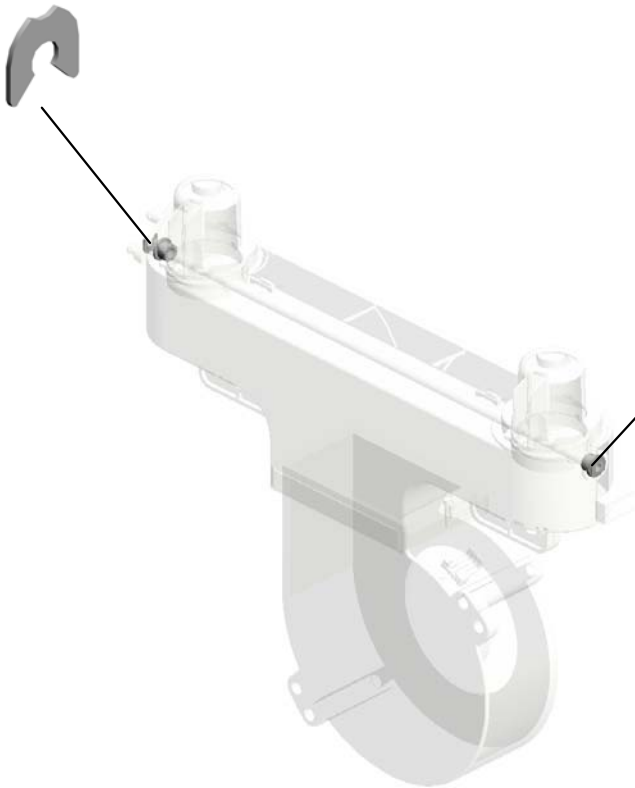


271.D7771170
BLOWER:SEAL

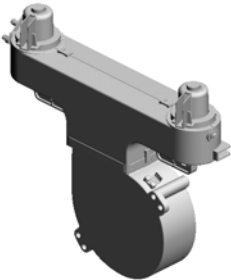
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U011_S011_S002
DUCT:SIDE:BLOWER:REAR:ASS'Y

59.08050100
(x2)
RETAINING RING -
M2.5



86.53241658
(x2)
BUSHING- 4X8X4.5
MM



396.D7772576
[A]
DUCT:SIDE:BLOW
ER:REAR:ASS'Y
201702-02 X/O

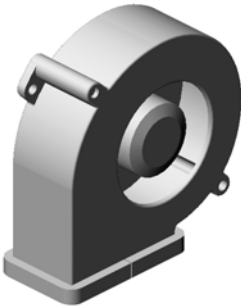
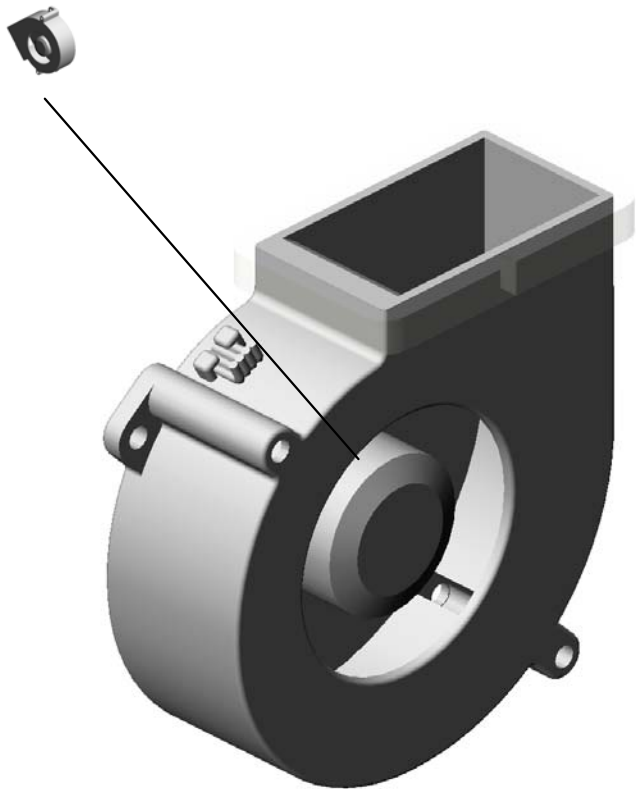


D7772986
[A]
DUCT:SIDE:BLOW
ER:REAR:ASS'Y
201702-02 X/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U011_S011_S002_S001
BLOWER:SEAL

144.AX660017
FAN:BLOWER:DC2
4V
201606-04 X/O

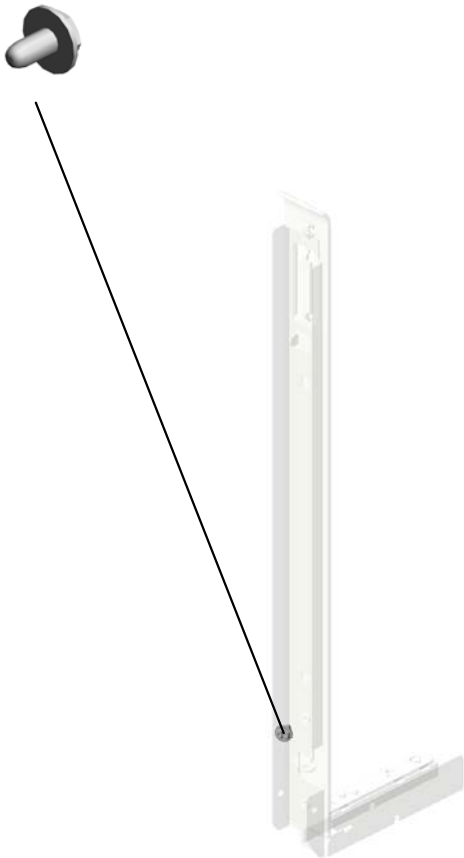


271.D7771170
BLOWER:SEAL

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U011_S011_S003
PLATE:END FENCE:ASS'Y

28.04543006N
TAPPING SCREW:
ROUND POINT:3X6



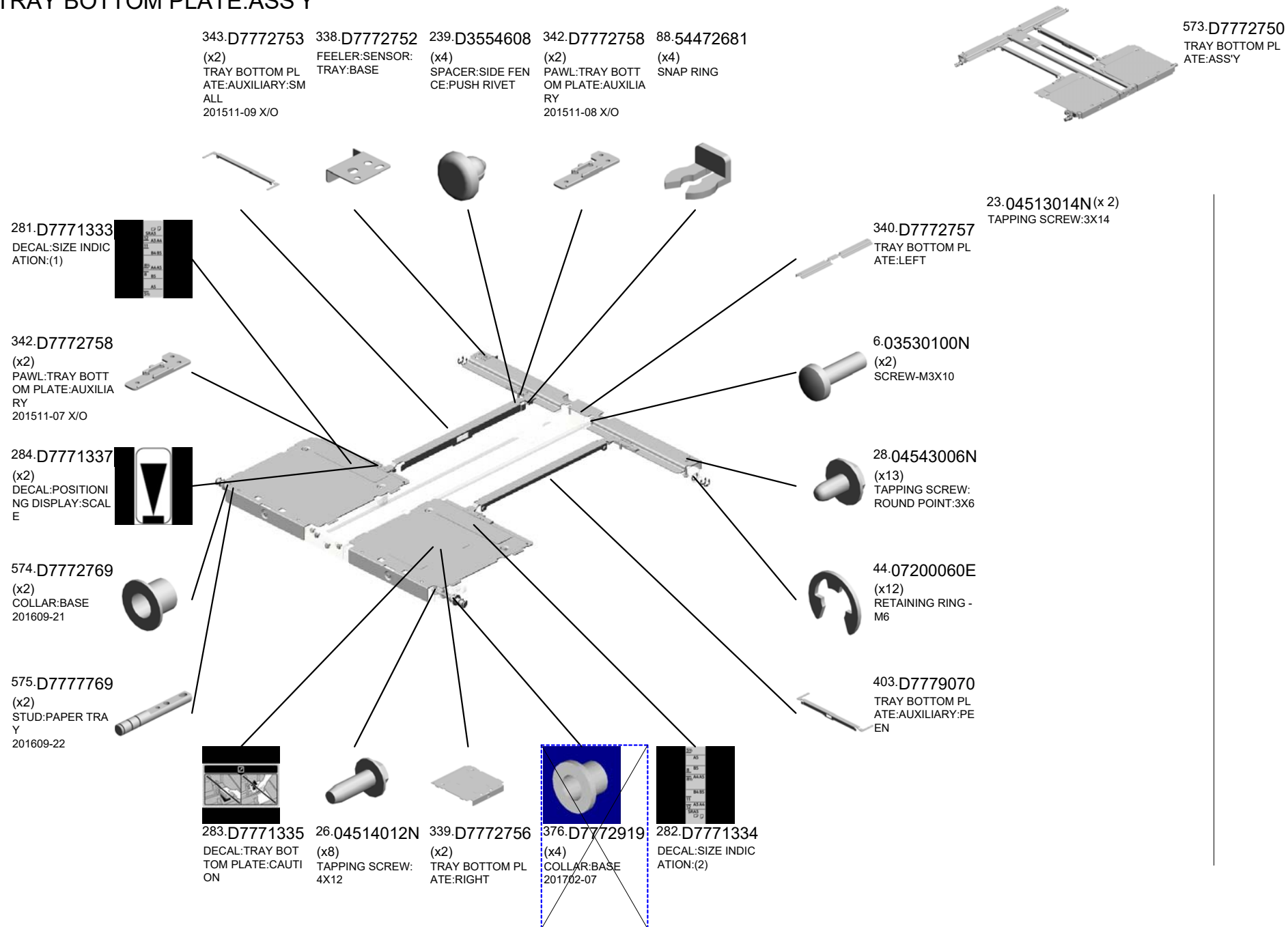
331.D7772730
PLATE:END FENC
E:ASS'Y

28.04543006N(x 1)
TAPPING SCREW:ROUND POINT:3X6

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U011_S011_S004

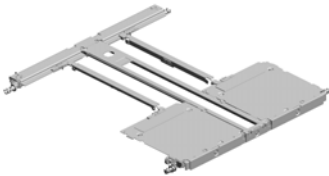
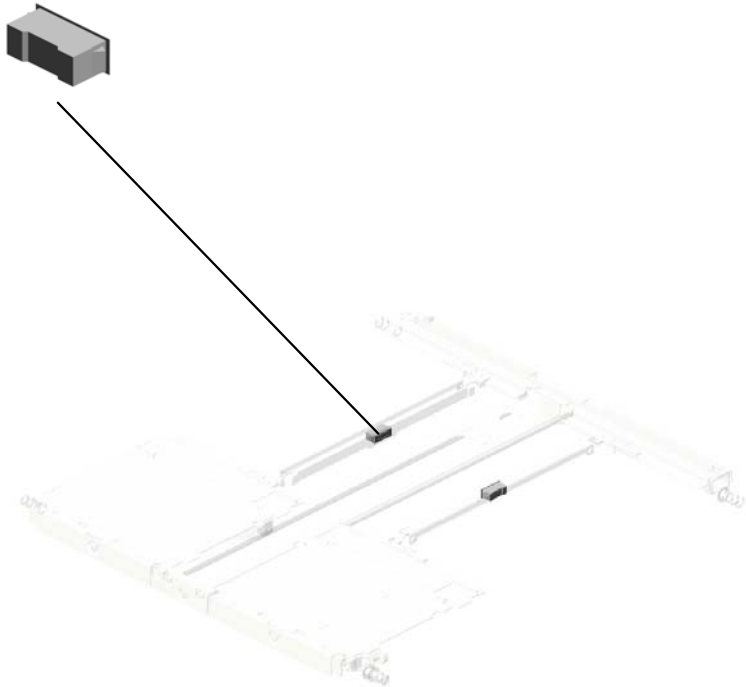
TRAY BOTTOM PLATE:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U011_S011_S004
TRAY BOTTOM PLATE:ASS'Y

589.AG070513
(x2)
MAGNET CATCH
201802-01 O/O

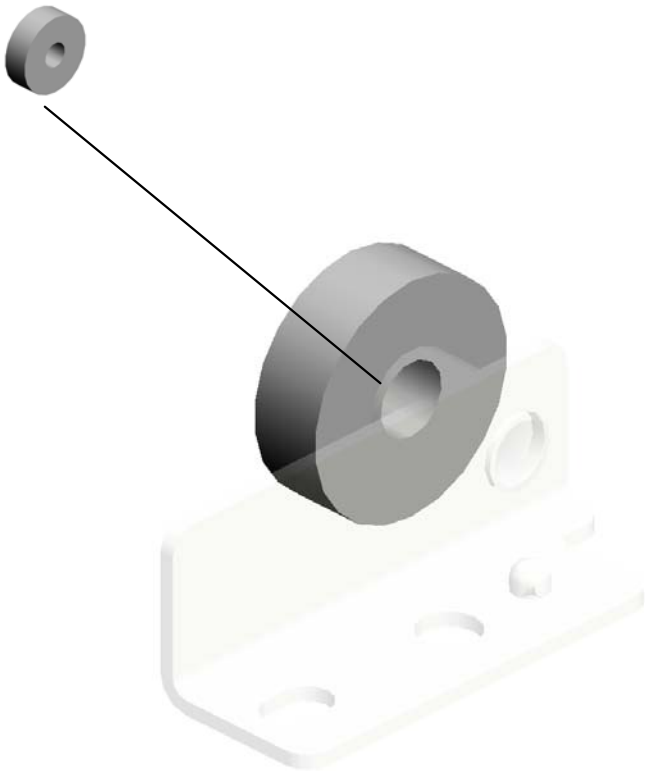


573.D7772750
TRAY BOTTOM PL
ATE:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U011_S011_S004_S001
ROLLER:TRAY BOTTOM PLATE:REAR RIGHT:SUB-ASS'Y

568.07403206
BALL BEARING - 6
X19X6
201609-28

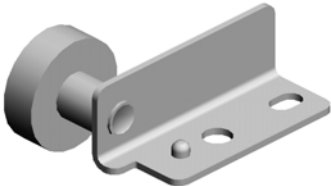
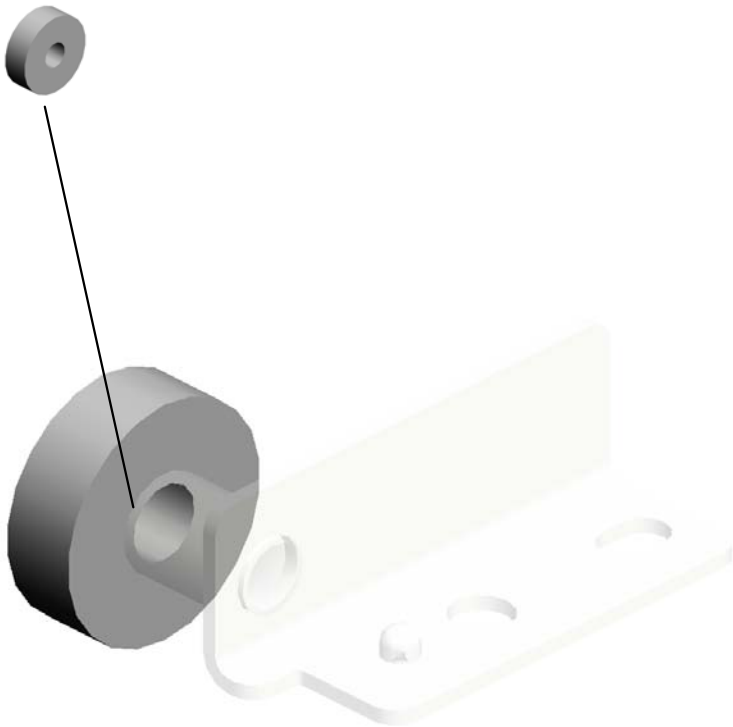


571.D7772745
ROLLER:TRAY BO
TTOM PLATE:REA
R RIGHT:SUB-ASS'
Y
201609-19

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U011_S011_S004_S002
ROLLER:TRAY BOTTOM PLATE:FRONT RIGHT:SUB-ASS'Y

568.07403206
BALL BEARING - 6
X19X6
201609-28



572.D7772746
ROLLER:TRAY BO
TTOM PLATE:FRO
NT RIGHT:SUB-AS
S'Y
201609-20

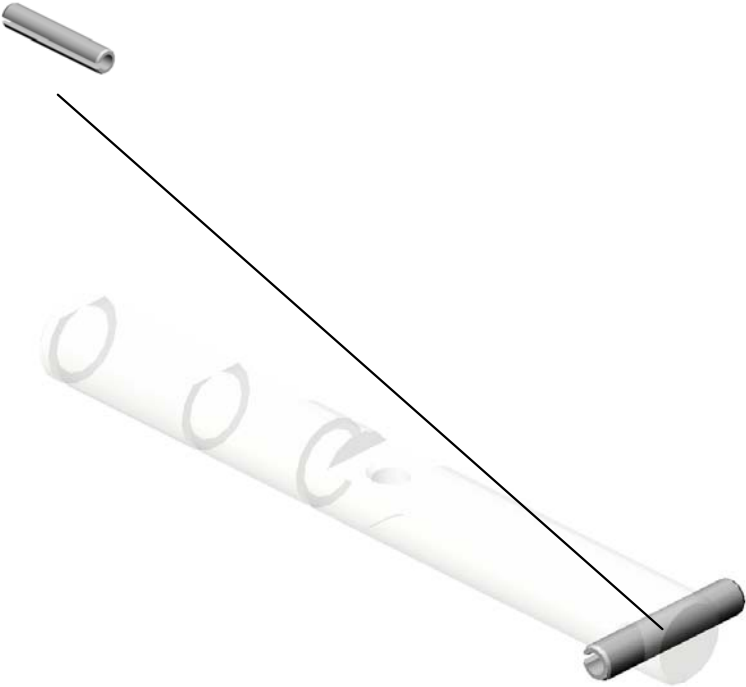
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U011_S011_S005
SHAFT:MISFEED REMOVAL:NO.3:ASS'Y

562.06230160E
SPRING PIN:3X16



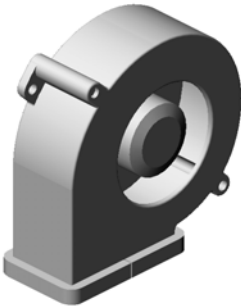
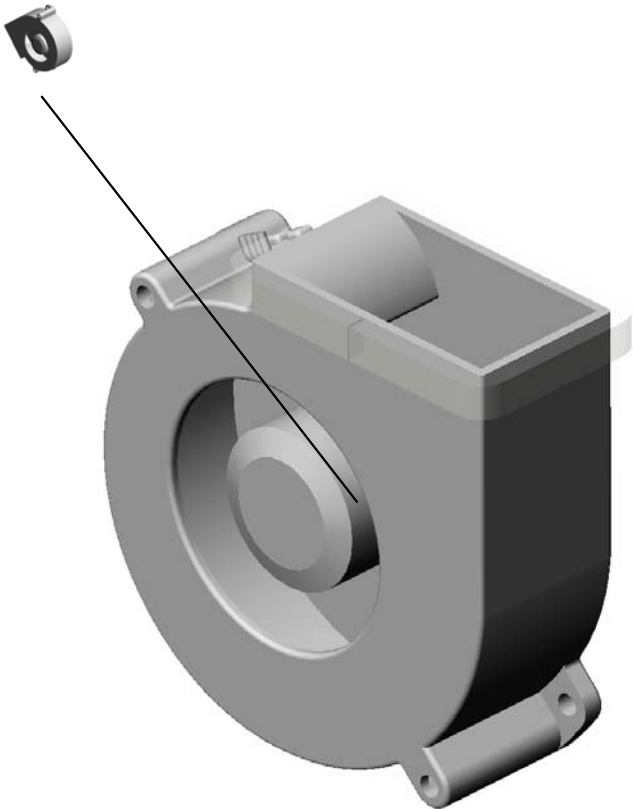
352.D7772825
SHAFT:MISFEED R
EMOVAL:NO.3:ASS
'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U011_S011_S006
BLOWER:SEAL

144.AX660017
FAN:BLOWER:DC2
4V
201606-04 X/O

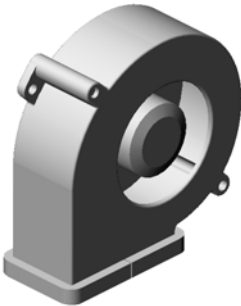
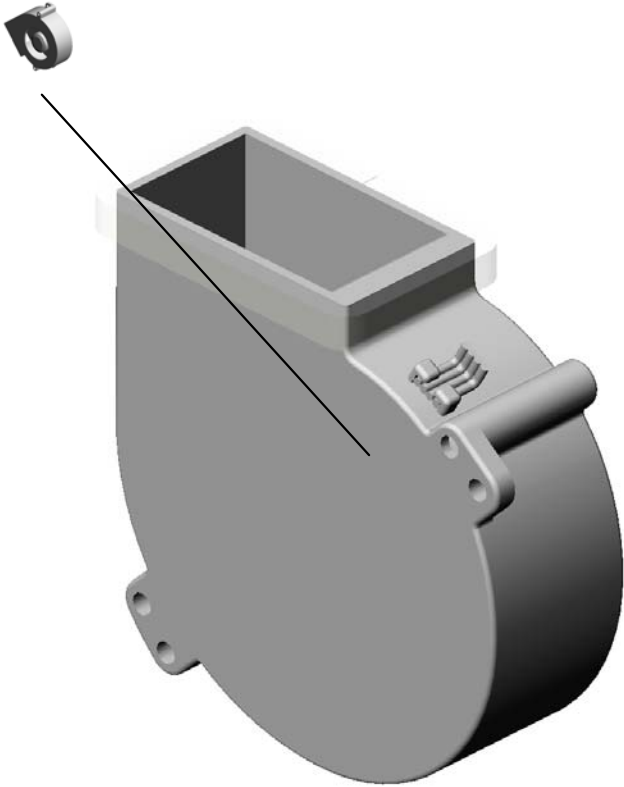


271.D7771170
BLOWER:SEAL

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U011_S011_S007
BLOWER:SEAL

144.AX660017
FAN:BLOWER:DC2
4V
201606-04 X/O

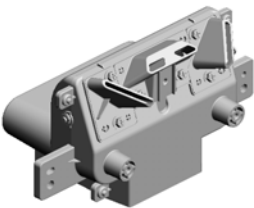


271.D7771170
BLOWER:SEAL

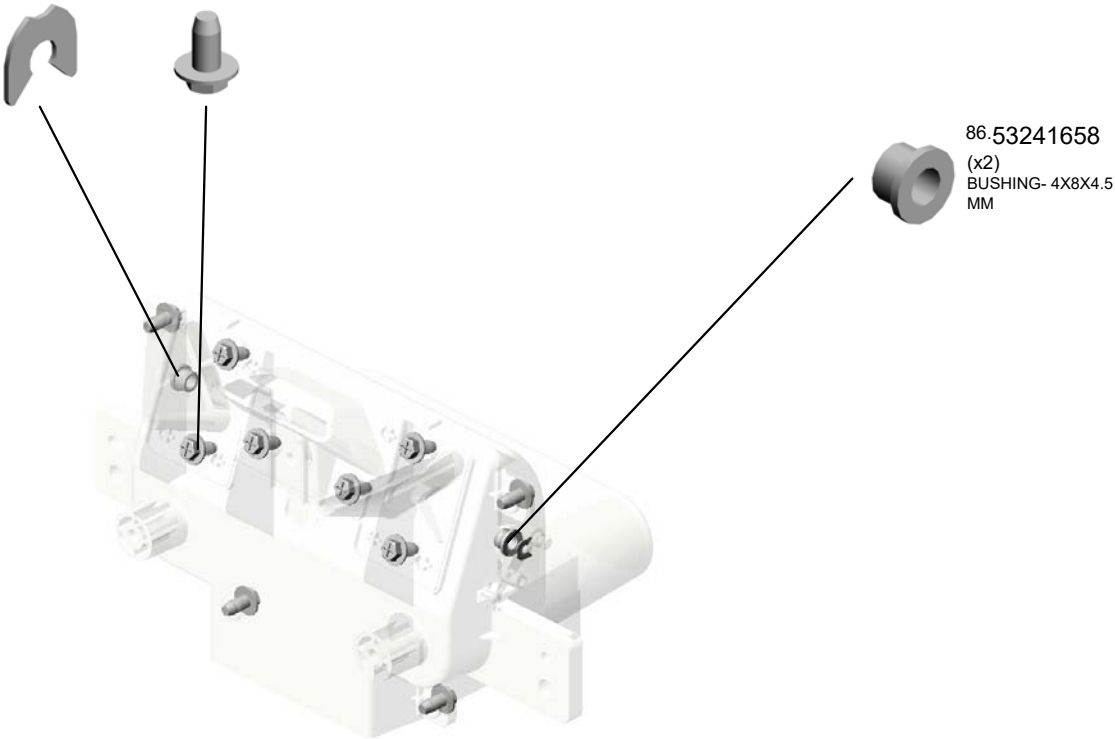
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U011_S011_S008
DUCT:FRONT:BLOWER:ASS'Y

59.08050100 18.04504008N
(x2) (x10)
RETAINING RING - TAPPING SCREW -
M2.5 M4X8



365.D7772865
DUCT:FRONT:BLO
WER:ASS'Y

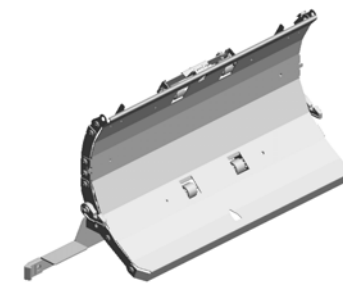


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U011_S012

GUIDE PLATE:VERTICAL TRANSPORT:LEFT:ASS'Y

9.03603006N (x2) SCREW - M3X6
 462.M2052559 COIL SPRING:GRIP :OPEN AND CLOSE
 521.M2057404 LINK:GUIDE PLATE :OPEN AND CLOSE :UN LOCK
 133.AW010151 PHOTO REFLECTIO N SENSOR:PS122T L1-A
 21.04513006N TAPPING SCREW - 3X6



456.M2052536 GUIDE PLATE:VER TICAL TRANSPOR T:LEFT:ASS'Y

104.AA082101 (x2) BUSHING - 6X10X6

130.AG051141 RELEASE LEVER

3.03530040N SCREW - M3X4

457.M2052549 BRACKET:LEVER: VERTICAL TRANS PORT

129.AF022167 (x2) TRANSPORT ROLL ER - DRIVEN

107.AA084059 (x4) BALL BEARING HO LDER

100.AA063674 (x4) SPRING - 8N

74.11050692 CLAMP:LES-0503

71.11050511 (x3) HARNESS CLAMP - LWS-0306ZC

455.M2052521 TORSION SPRING: GUIDE PLATE:VER TICAL TRANSPOR T

458.M2052550 SHAFT:LATCH:GUI DE PLATE:VERTIC AL TRANSPORT

548.M2057489 (x2) LATCH:GUIDE PLA TE:LOCK:RELEASE :SIDE

43.07200040E (x 2) RETAINING RING - M4

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U011_S013

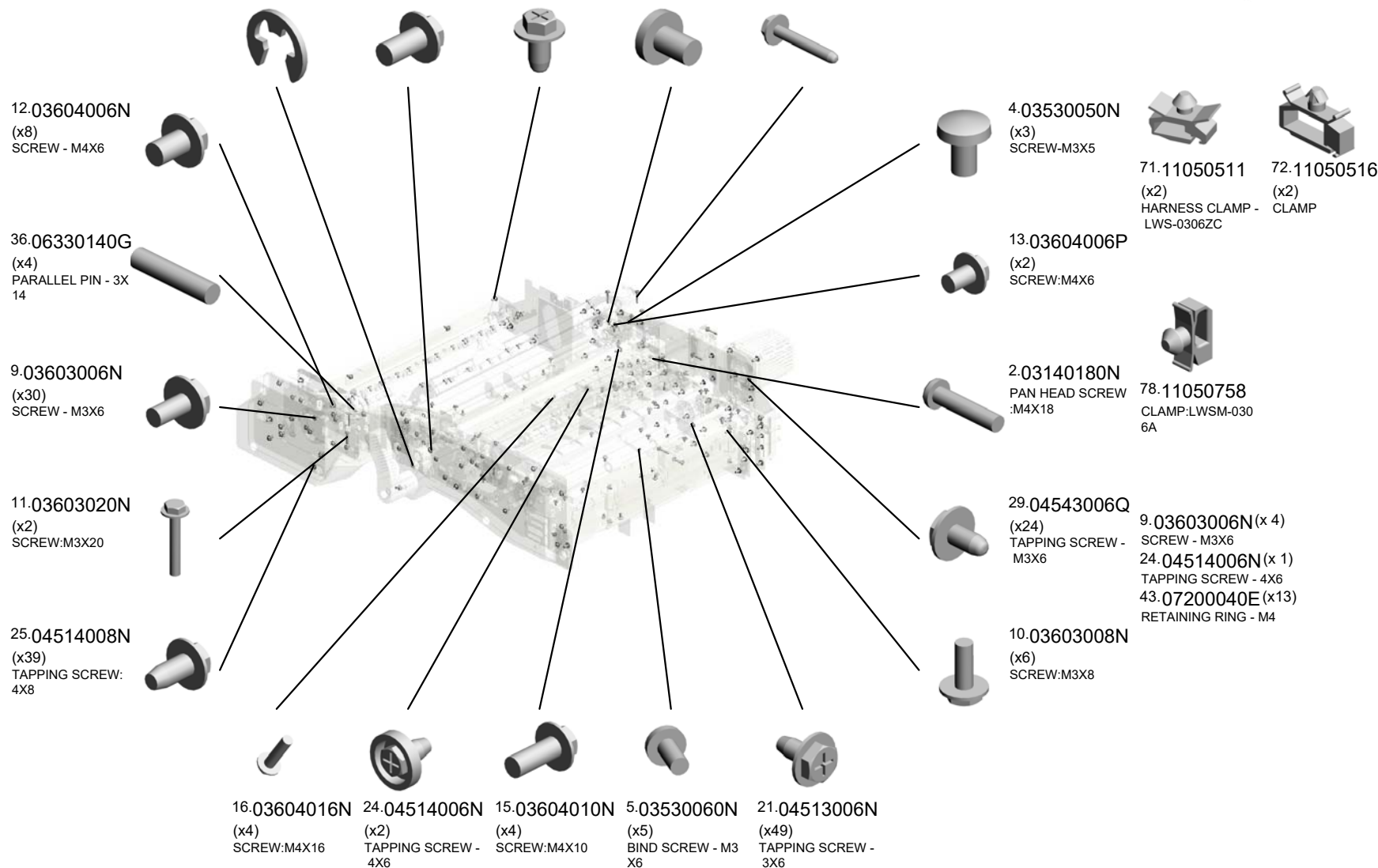
TRANSPORT UNIT:REGISTRATION:PULL OUT:ASS'Y

42.07200030E (x5) RETAINING RING - M3
 14.03604008N (x14) SCREW - M4X8
 35.04544008Q (x15) TAPPING SCREW - M4X8
 7.03540060N (x2) SCREW-M4X6
 31.04543020Q (x6) TAPPING SCREW:: 3X20



602.M2057478

[A]
 TRANSPORT UNIT:
 REGISTRATION:PU
 LL OUT:ASS'Y
 201901-02 O/O



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U011_S013

TRANSPORT UNIT:REGISTRATION:PULL OUT:ASS'Y

52.07403804 BALL BEARING:DIA 4XDIA9X4
74.11050692 (x6) CLAMP:LES-0503
44.07200060E (x30) RETAINING RING - M6
57.07433808 (x7) RADIAL BALL BEARING:DIA8XDIA16X5
45.07200080E (x18) RETAINING RING - M8



602.M2057478

[A] TRANSPORT UNIT:
REGISTRATION:PU
LL OUT:ASS'Y
201901-02 O/O

55.07413506
BALL BEARING - 6
X12X4 MM

75.11050723
(x2)
CLAMPS:WES-050
7

78.11050758
(x2)
CLAMP:LWSM-030
6A

76.11050724
(x2)
CLAMPS:WES-121
0

80.11050760
(x8)
CLAMP:LWSM-051
1A

81.11050761
CLAMP:LWS-0511A

60.08053263
(x2)
BEARING - 6X10X6
MM

56.07413708
(x2)
BALL BEARING - 8
X12X3.5MM

72.11050516
(x22)
CLAMP

61.09514008N
(x3)
SCREW:POLISHED
ROUND:M4X8

71.11050511 (x72) HARNESS CLAMP - LWS-0306ZC
53.07403808 (x8) BALL BEARING - 8 X16X5MM
46.07270060E RETAINING RING - M6
63.09543008N (x2) SCREW - M3X8
70.11050489 (x2) HARNESS CLAMP - LWS 1316

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U011_S013

TRANSPORT UNIT:REGISTRATION:PULL OUT:ASS'Y

133.AW010151 (x3) PHOTO REFLECTIVE SENSOR:PS122T L1-A
128.AF021091 TIMING ROLLER:TRANSFER-DRIVEN
121.AA161122 (x3) MOTOR CUSHION
108.AA120127 (x2) DISCHARGE BRUSH:FUSING
127.AB030803 (x3) TIMING PULLEY - 25T



602.M2057478

[A]
TRANSPORT UNIT:
REGISTRATION:PU
LL OUT:ASS'Y
201901-02 O/O

102.AA066403
TORSION SPRING:
GUIDE PLATE:FRONT

136.AW020213
(x2)
OPTICS SENSOR:ENCODER:300LPI

97.AA061191
(x4)
TENSION SPRING:
REGISTRATION

119.AA143812
SCREW - SCALE

105.AA082104
(x2)
BUSHING - 8X12X7

90.A2941838
GROUND PLATE -
LENS STAY

109.AA132300
(x2)
ROLLER:LOCK:PU
LL OUT

91.A6973175
SPACER - 10X14X1
3.5MM

98.AA061192
(x2)
TENSION SPRING:
TIMING ROLLER

125.AB014243
GEAR:IDLER:Z30

82.11050763
(x2)
CLAMP:LWS-1211A

84.50530419
(x8)
BUSHING - 10MM

83.11050764
(x4)
CLAMP:LWS-1316A

135.AW020203
PHOTOINTERRUPTOR:GP1A173LCS
2F

134.AW020198
(x2)
PHOTOINTERRUPTOR:LG2A14NL1

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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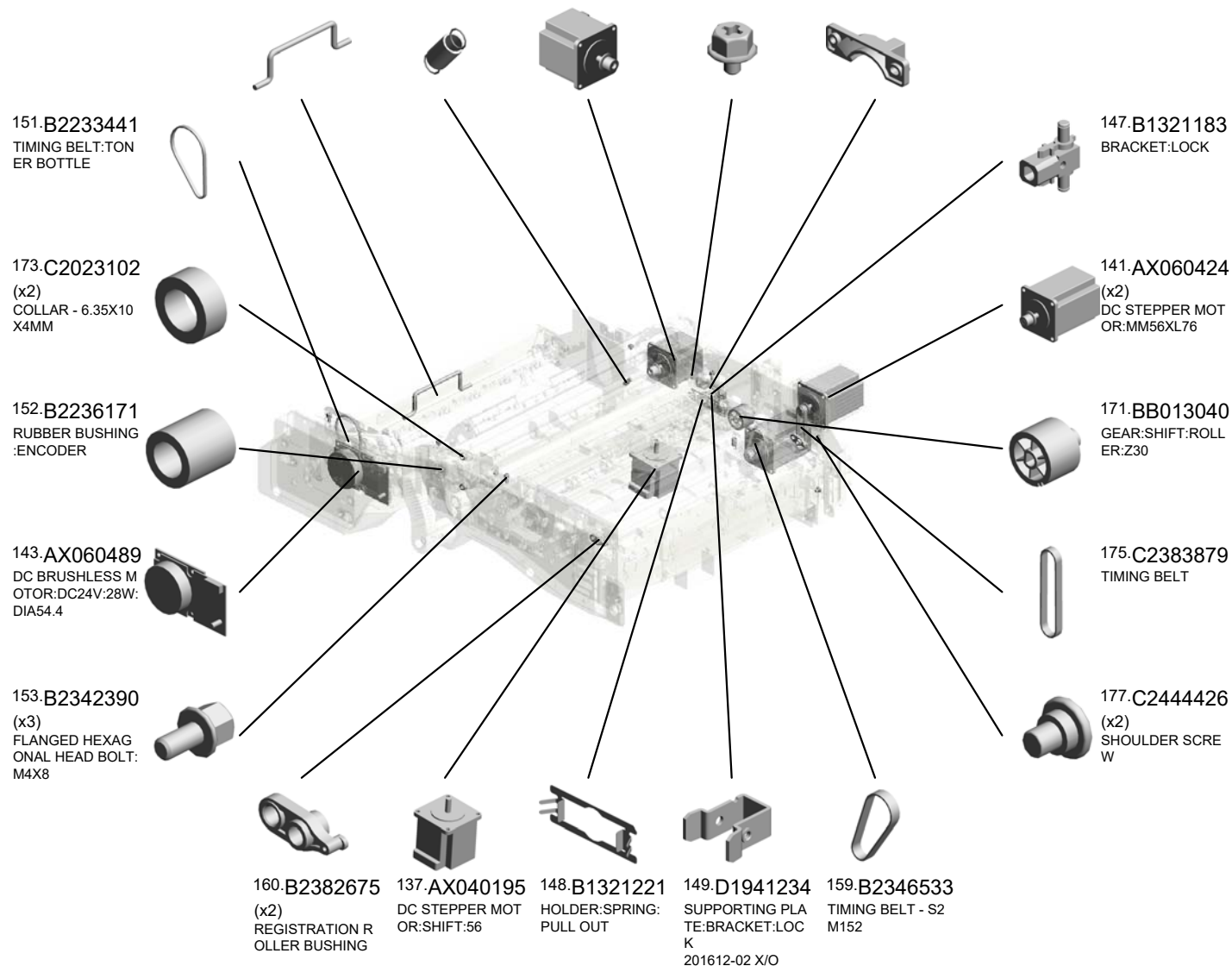
U011_S013

TRANSPORT UNIT:REGISTRATION:PULL OUT:ASS'Y

150.B1322366 LEVER:DRUM STAY:LEFT
 158.B2346508 (x2) TENSION SPRING
 138.AX040196 STEPPER MOTOR: PAPER TRANSPONER MD:MM56
 185.D0592399 (x4) FLANGED HEXAGONAL HEAD BOLT: M3*4
 186.D0741195 (x2) GUIDE:LOCK:TRANSPORT UNIT



602.M2057478
 [A]
 TRANSPORT UNIT:
 REGISTRATION:PU
 LL OUT:ASS'Y
 201901-02 O/O



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U011_S013

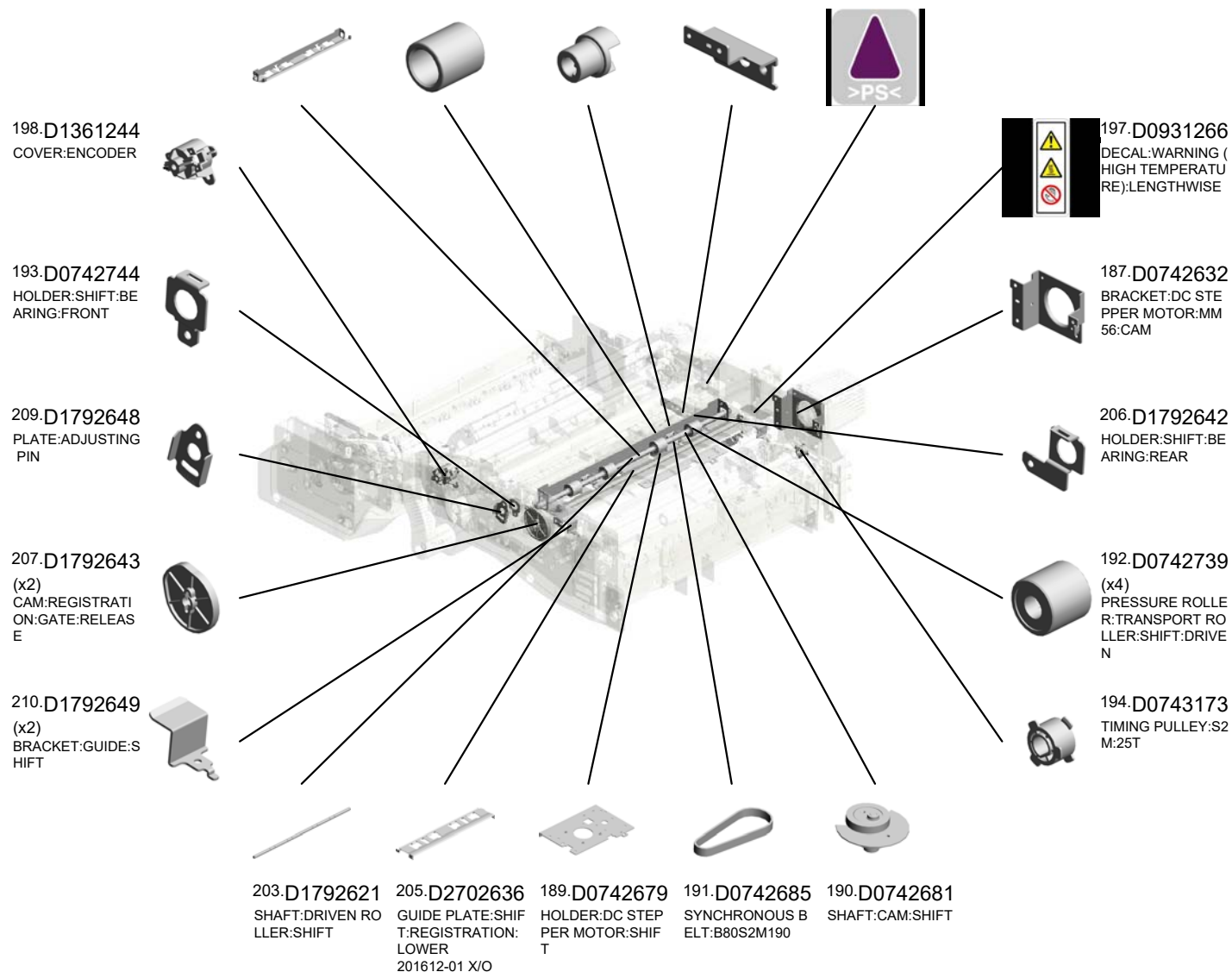
TRANSPORT UNIT:REGISTRATION:PULL OUT:ASS'Y

204.D1792631 GUIDE PLATE:SHIFT:REGISTRATION:UPPER
199.D1364070 COLLAR:DIA10X:DIA14X:15.8
200.D1364073 JOINT:CAM:PRESSURE:B
202.D1791221 HOLDER:COIL SPRING:LOCK:PULL OUT
196.D0746497 (x5) DECAL:POSITIONING DISPLAY:TCRU



602.M2057478

[A]
TRANSPORT UNIT:
REGISTRATION:PU
LL OUT:ASS'Y
201901-02 O/O



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U011_S013

TRANSPORT UNIT:REGISTRATION:PULL OUT:ASS'Y

214.D1792685 CASE:REMOVE PA
PER DUST:ASS'Y

222.D1792764 SHAFT:CAM:REGIS
TRATION:TIMING

215.D1792691 (x2)
TENSION SPRING:
PRESSURE ROLLE
R

216.D1792698 COMPRESSION SP
RING:SHIFT

407.G0703088 (x2)
SPACER:DEVELOP
MENT ROLLER



602.M2057478
[A]
TRANSPORT UNIT:
REGISTRATION:PU
LL OUT:ASS'Y
201901-02 O/O

241.D4472564
KNOB:TURN

408.G1073834
(x4)
RIVET - 2.0

240.D4342635
TENSION SPRING:
POLARIZATION PO
WL:PRESSURE

249.D5161560
(x2)
SPACER:SHAFT:LI
NK

221.D1792763
(x2)
CAM:REGISTRATI
ON:TIMING

220.D1792760
COVER:MOTOR

219.D1792758
GEAR:Z41:TIMING
PULLEY:T41

217.D1792754
BRACKET:DC STE
PPER MOTOR:PAP
ER FEED

218.D1792757
TIGHTENER:BRAC
KET:DC STEPPER
MOTOR

405.G0602296
(x4)
BALL BEARING:8X
16X5MM

213.D1792675
COVER:REGISTRA
TION:DOUBLE FEE
D SENSOR

212.D1792670
GUIDE PLATE:REG
ISTRATION:TIMING
:LOWER

211.D1792666
GUIDE PLATE:REG
ISTRATION:TIMING
:UPPER

257.D7315310
PCB:URTB:DOCUM
ENT FEEDER:ASS'
Y

232.D1795435
PCB:URRB

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U011_S013

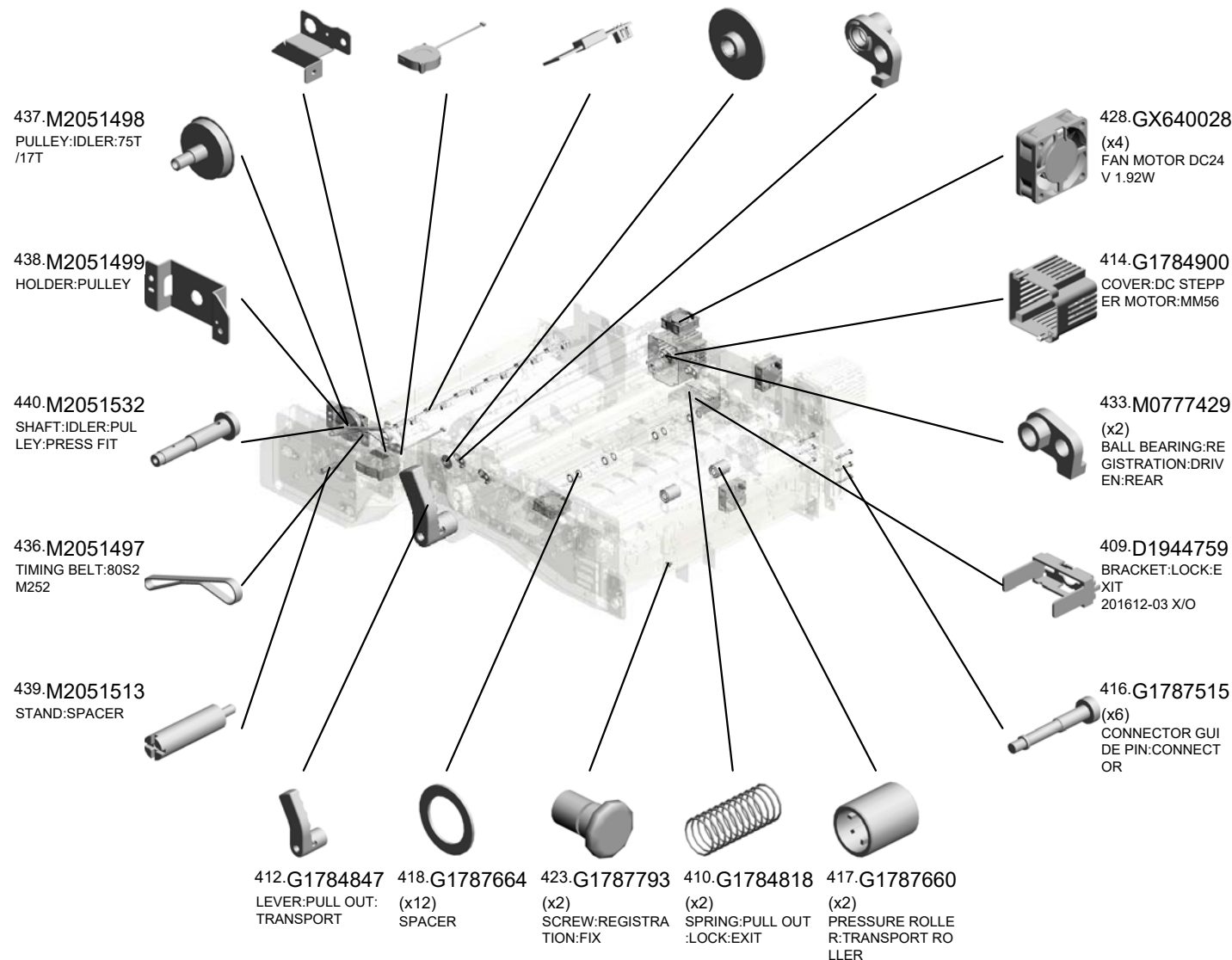
TRANSPORT UNIT:REGISTRATION:PULL OUT:ASS'Y

435.M2051430 429.GX640030 427.GW010009 415.G1786352 432.M0777428
 HOLDER:GUIDE:H FAN MOTOR:SIRO (x6) GUIDE PLATE:ENC (x2)
 ARNESS CCO:DC 1.92W DENSITY SENSOR ODER BALL BEARING:RE
 GISTRATION:DRIV
 EN:FRONT



602.M2057478

[A]
 TRANSPORT UNIT:
 REGISTRATION:PU
 LL OUT:ASS'Y
 201901-02 O/O



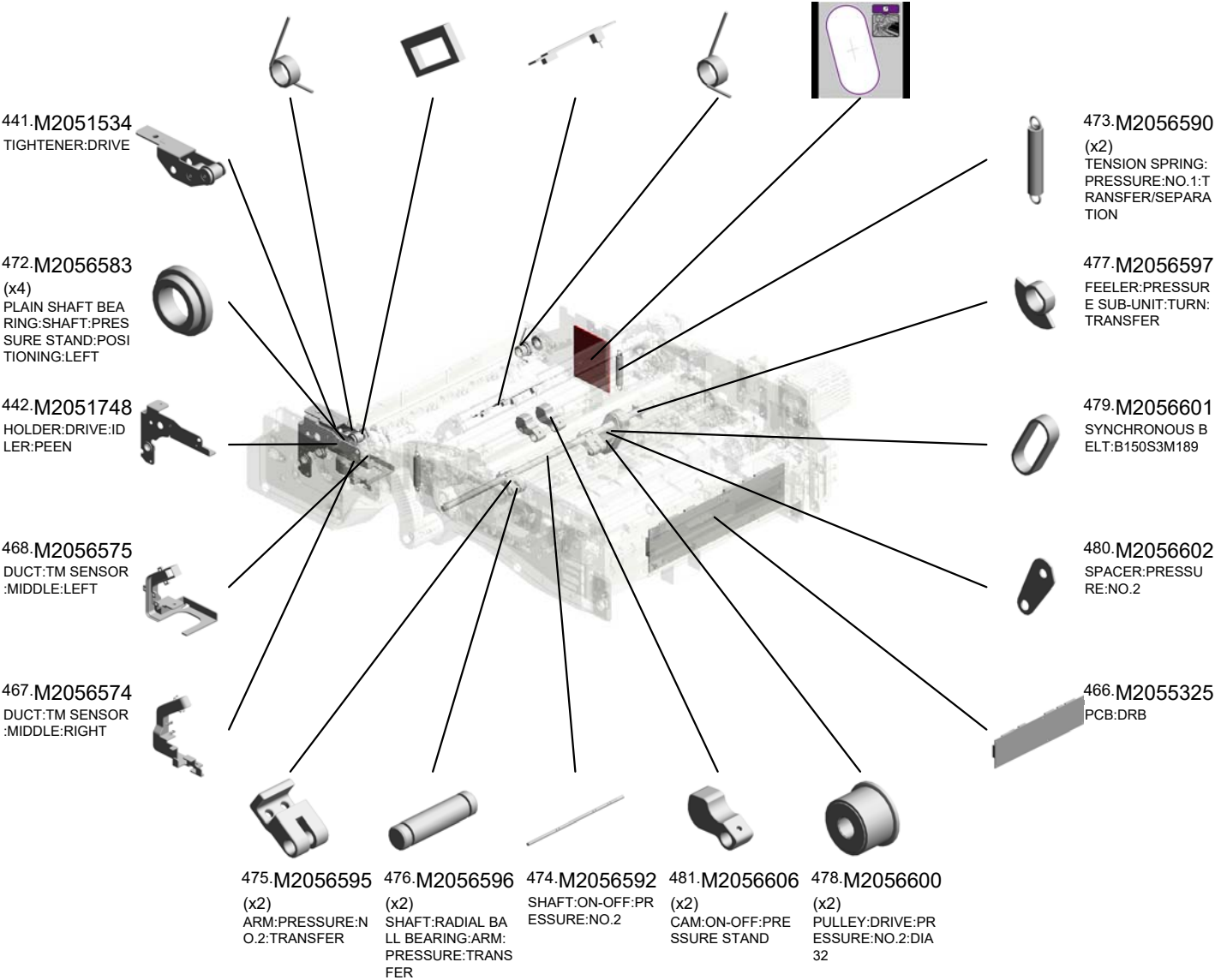
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U011_S013
TRANSPORT UNIT:REGISTRATION:PULL OUT:ASS'Y

- 470.M2056581
TORSION SPRING:
TM SENSOR:LEFT
FRONT
- 469.M2056580
SEAL:DUCT:TM SE
NSOR:UPPER
- 465.M2055291
(x2)
PCB:T-ACT:SENSO
R
- 471.M2056582
TORSION SPRING:
TM SENSOR:LEFT
INNER REAR
- 482.M2056623
DECAL:EXCHANG
EABLE:TRANSFER
UNIT:SECOND

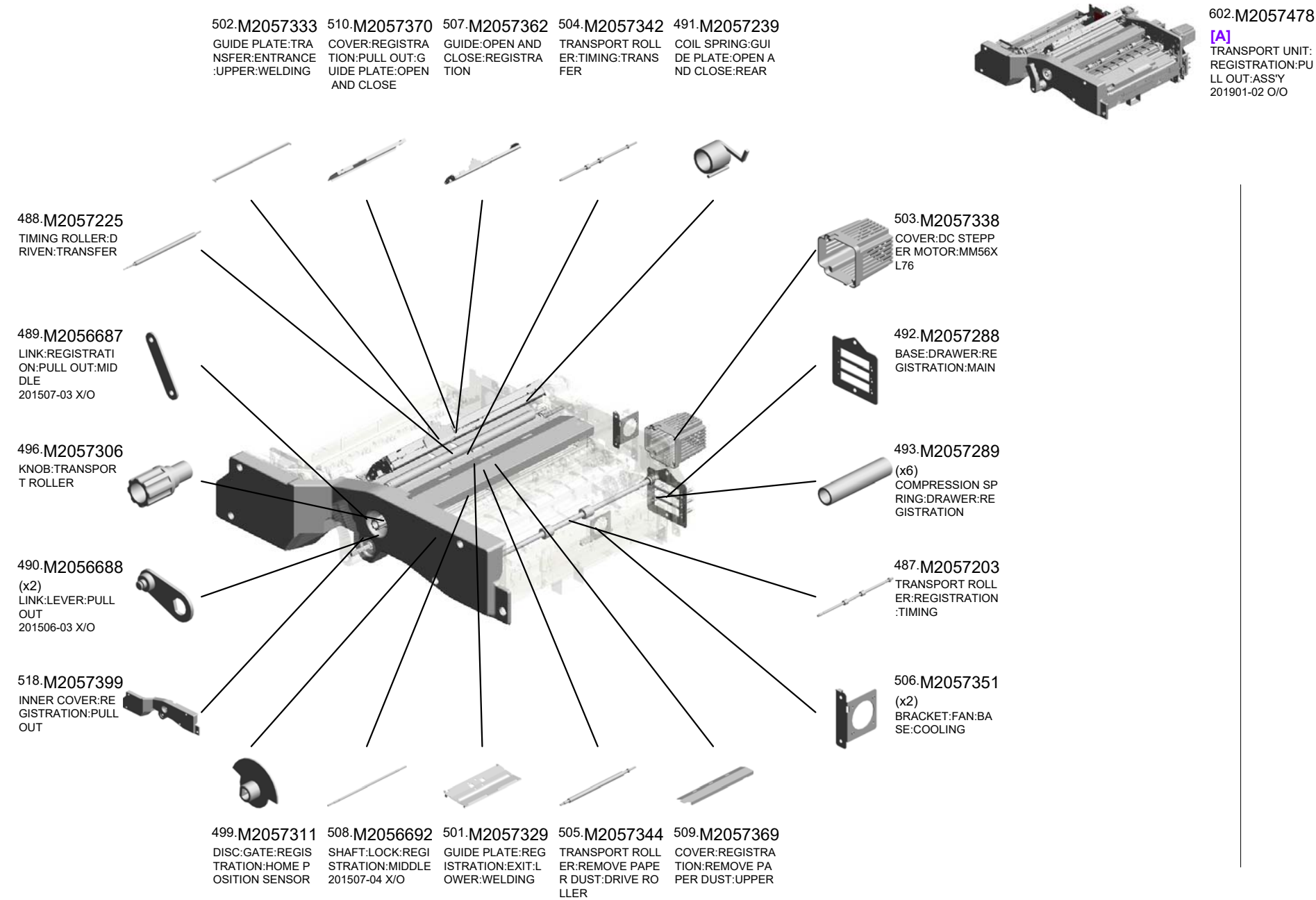


602.M2057478
[A]
TRANSPORT UNIT:
REGISTRATION:PU
LL OUT:ASS'Y
201901-02 O/O



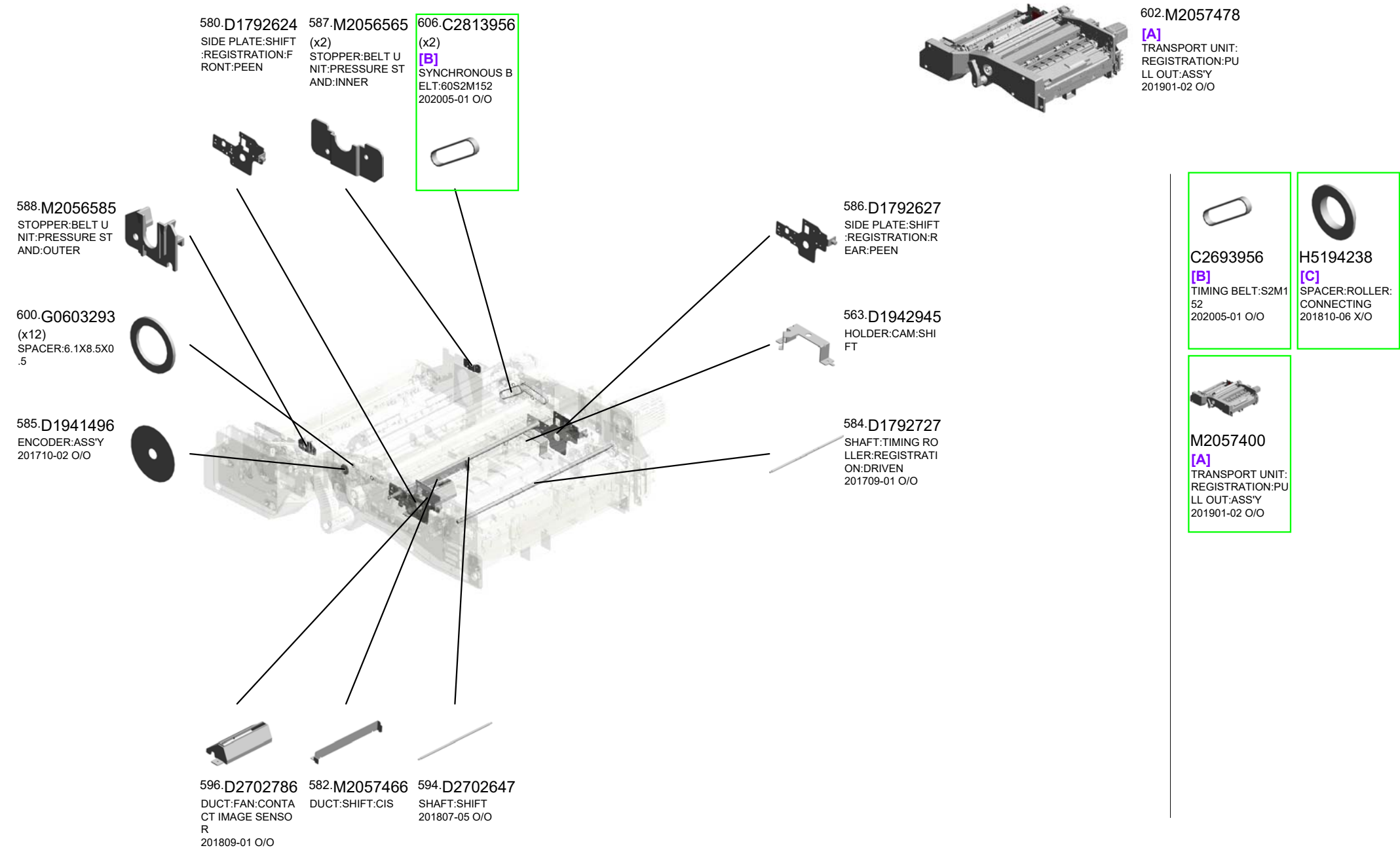
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U011_S013
TRANSPORT UNIT:REGISTRATION:PULL OUT:ASS'Y



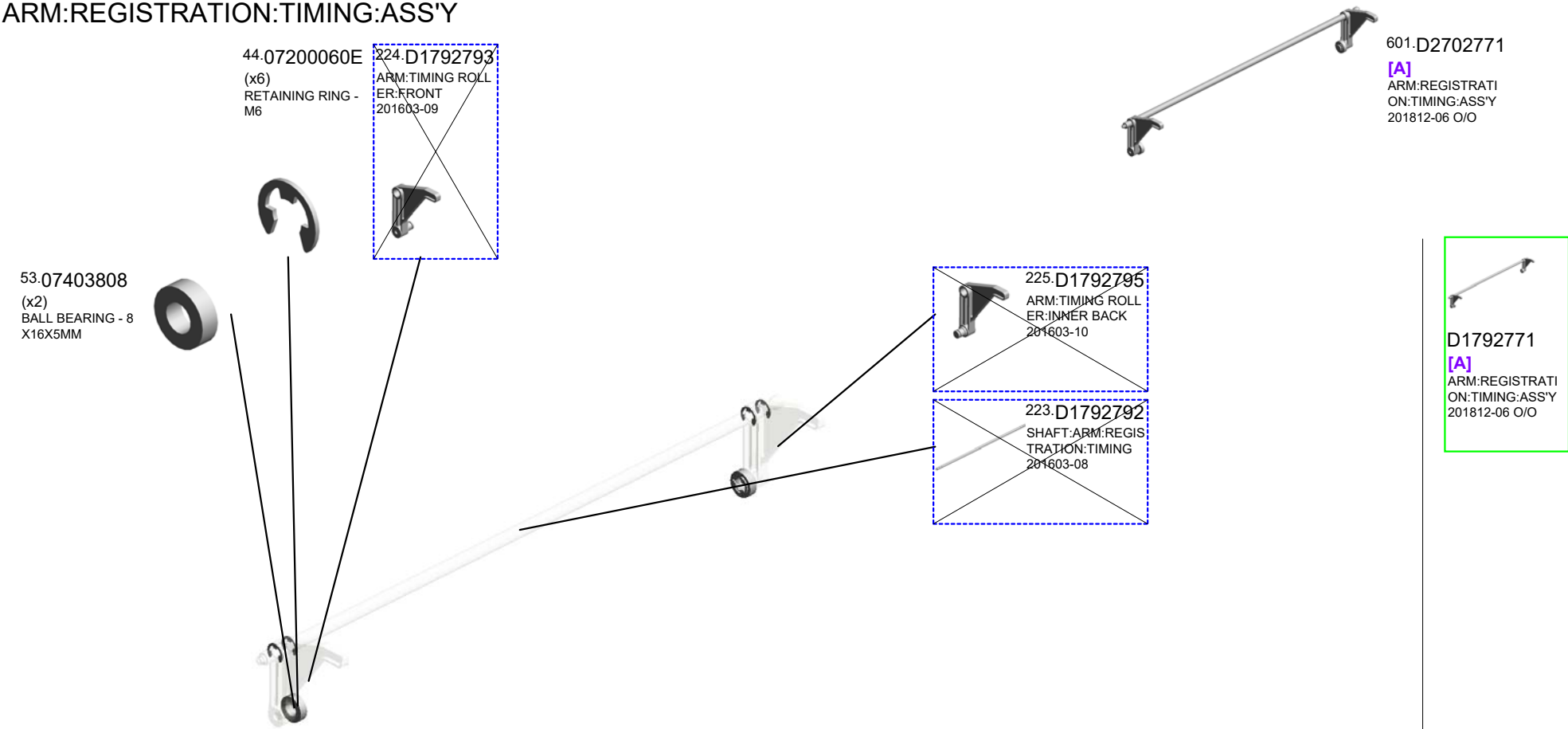
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U011_S013
TRANSPORT UNIT:REGISTRATION:PULL OUT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U011_S013_S001
ARM:REGISTRATION:TIMING:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U011_S013_S002
REGISTRATION ROLLER:GATE:ASS'Y

45.07200080E
(x4)
RETAINING RING -
M8

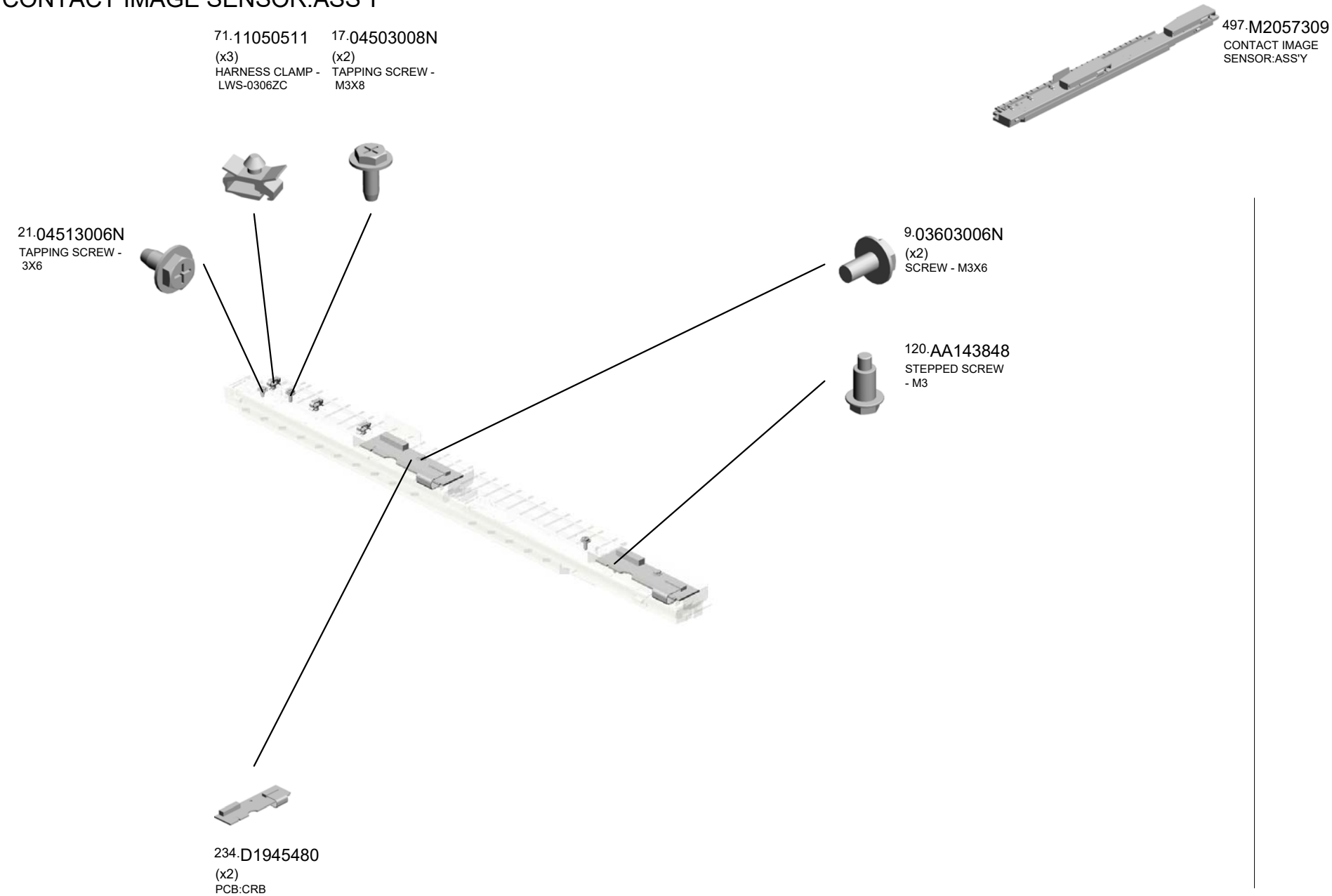


495.M2057305
REGISTRATION R
OLLER:GATE:ASS'
Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U011_S013_S003
CONTACT IMAGE SENSOR:ASS'Y



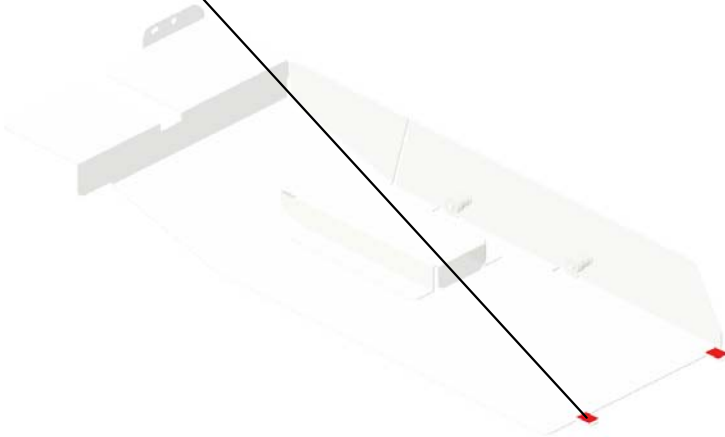
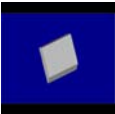
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U011_S013_S004
COVER:REGISTRATION:LOWER:ASS'Y

561.M1092305
(x4)
SPONGE:SIDE:LO
WER
201507-07



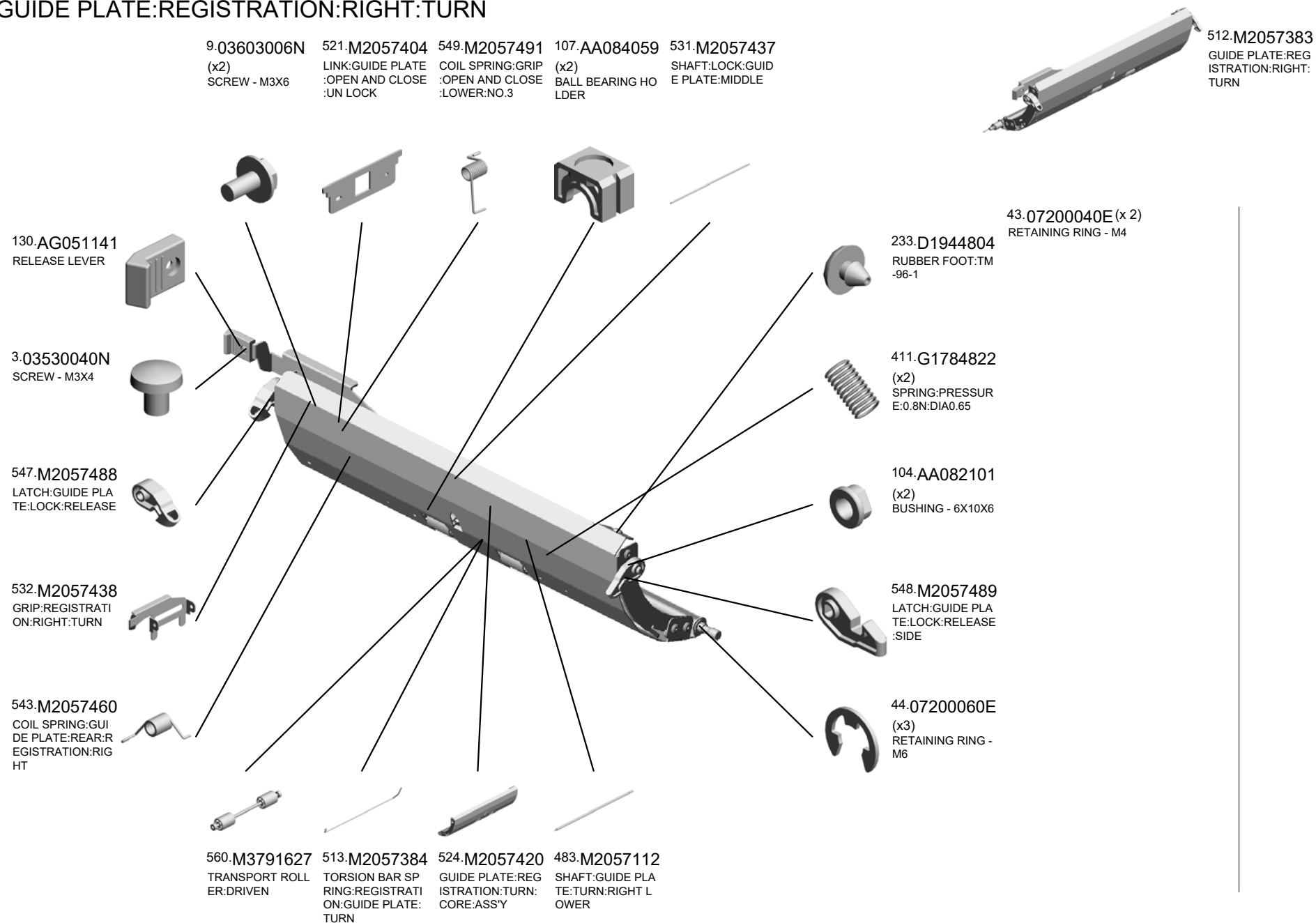
511.M2057379
COVER:REGISTRA
TION:LOWER:ASS'
Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U011_S014

GUIDE PLATE:REGISTRATION:RIGHT:TURN



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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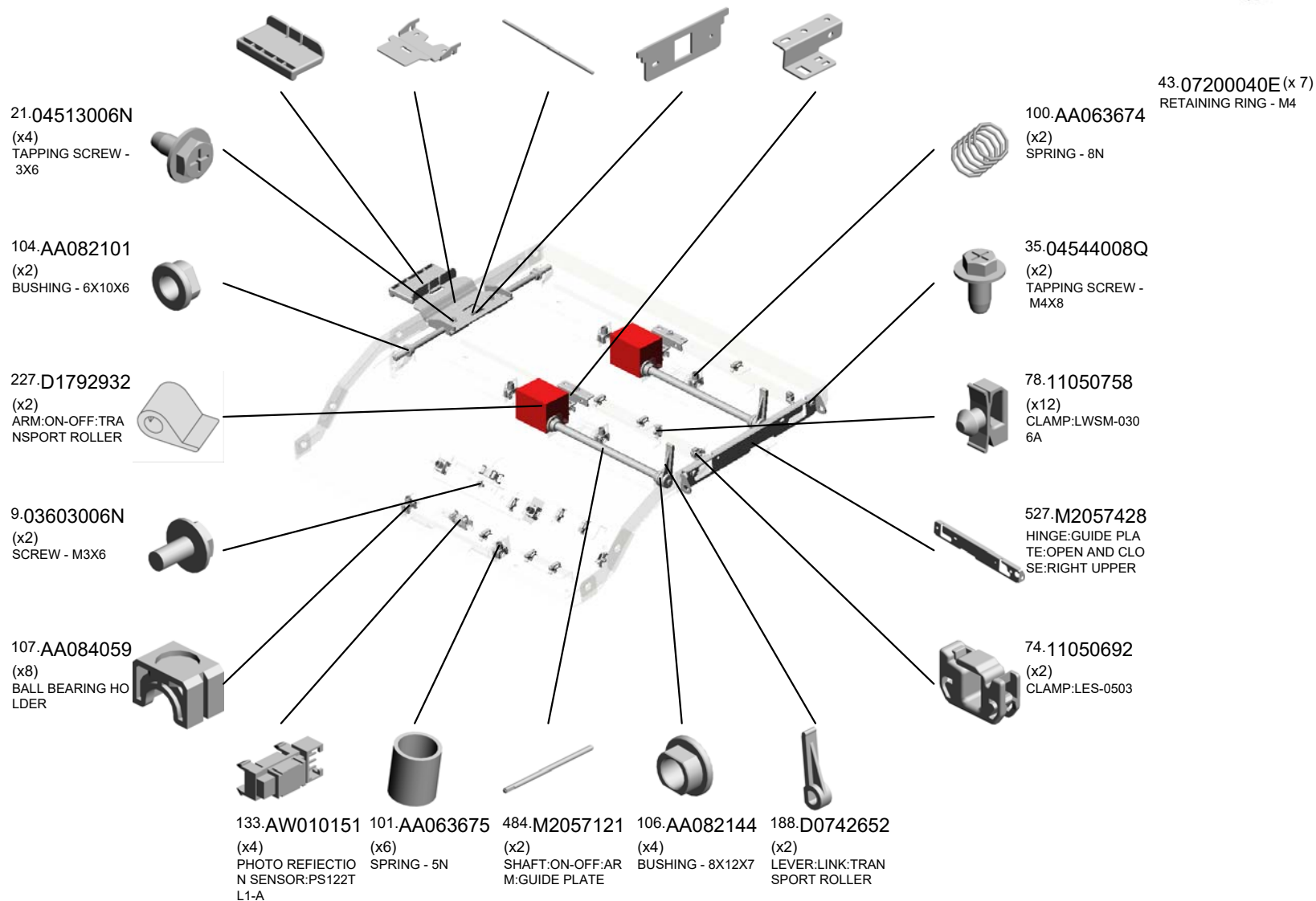
U011_S015

GUIDE PLATE:REGISTRATION:RIGHT UPPER:ASS'Y

520.M2057403 GRIP:PICK-UP PAPER JAM:TRANSPORT SUB-UNIT:OPEN AND CLOSE
 535.M2057441 GRIP:GUIDE PLATE:TRANSPORT SUB-UNIT:OPEN AND CLOSE
 534.M2057440 SHAFT:GRIP:GUIDE PLATE:RIGHT UPPER
 521.M2057404 LINK:GUIDE PLATE:OPEN AND CLOSE:UN LOCK
 463.M2054681 (x2) HOLDER:SENSOR:DUPLEX:ENTRANCE:NO.2



514.M2057385 GUIDE PLATE:REGISTRATION:RIGHT UPPER:ASS'Y



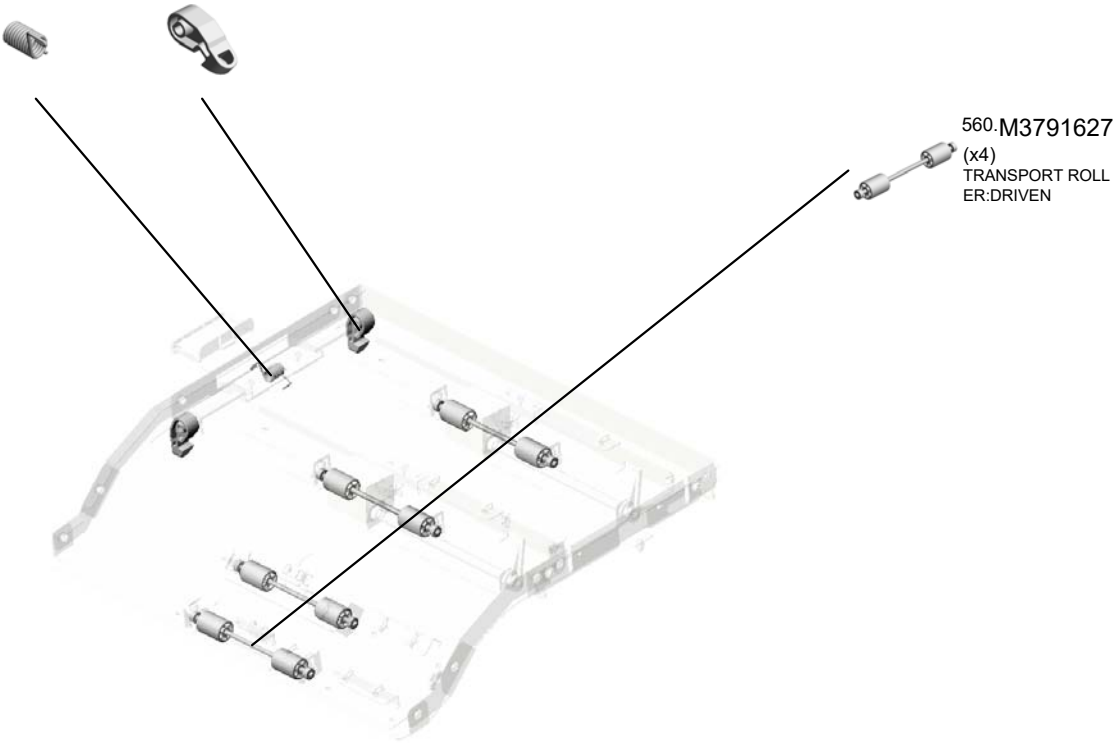
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U011_S015
GUIDE PLATE:REGISTRATION:RIGHT UPPER:ASS'Y

545.M2057484 547.M2057488
COIL SPRING:GRIP (x2)
:OPEN AND CLOSE LATCH:GUIDE PLA
:UPPER TE:LOCK:RELEASE



514.M2057385
GUIDE PLATE:REG
ISTRATION:RIGHT
UPPER:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U011_S016

GUIDE PLATE:REGISTRATION:RIGHT LOWER:ASS'Y

233.D1944804 (x2)
RUBBER FOOT:TM-96-1

545.M2057484
COIL SPRING:GRIP:OPEN AND CLOSE:UPPER

533.M2057439
SHAFT:GRIP:GUIDE PLATE:RIGHT LOWER

521.M2057404
LINK:GUIDE PLATE:OPEN AND CLOSE:UN LOCK

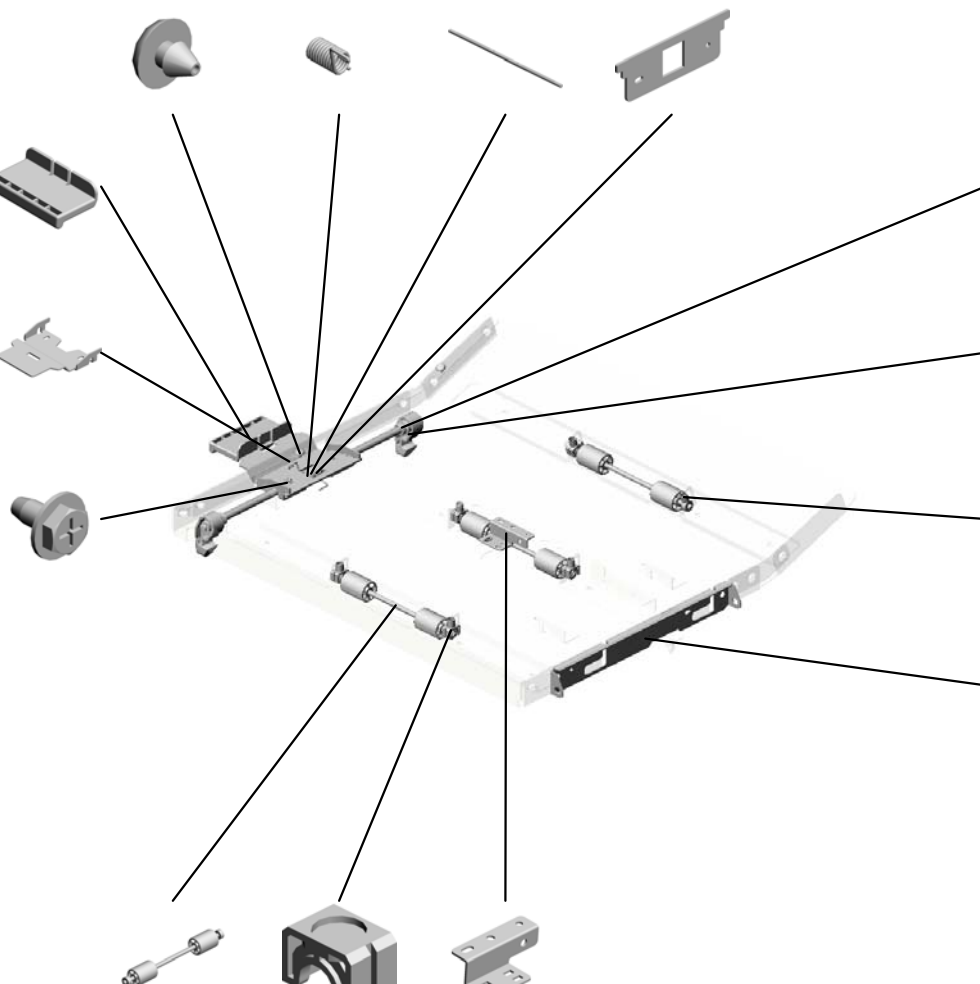


515.M2057386
GUIDE PLATE:REGISTRATION:RIGHT LOWER:ASS'Y

520.M2057403
GRIP:PICK-UP PAPER JAM:TRANSPORT SUB-UNIT:OPEN AND CLOSE

535.M2057441
GRIP:GUIDE PLATE:TRANSPORT SUB-UNIT:OPEN AND CLOSE

21.04513006N
TAPPING SCREW - 3X6



9.03603006N (x 2)
SCREW - M3X6

104.AA082101 (x2)
BUSHING - 6X10X6

35.04544008Q (x 4)
TAPPING SCREW - M4X8

43.07200040E (x 2)
RETAINING RING - M4

547.M2057488 (x2)
LATCH:GUIDE PLATE:LOCK:RELEASE

101.AA063675 (x6)
SPRING - 5N

530.M2057436
HINGE:GUIDE PLATE:OPEN AND CLOSE:RIGHT LOWER

560.M3791627 (x3)
TRANSPORT ROLLER:DRIVEN

107.AA084059 (x6)
BALL BEARING HOLDER

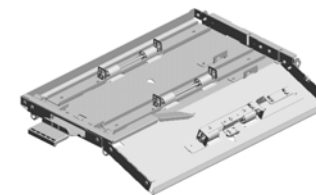
463.M2054681
HOLDER:SENSOR:DUPLX:ENTRANCE:NO.2

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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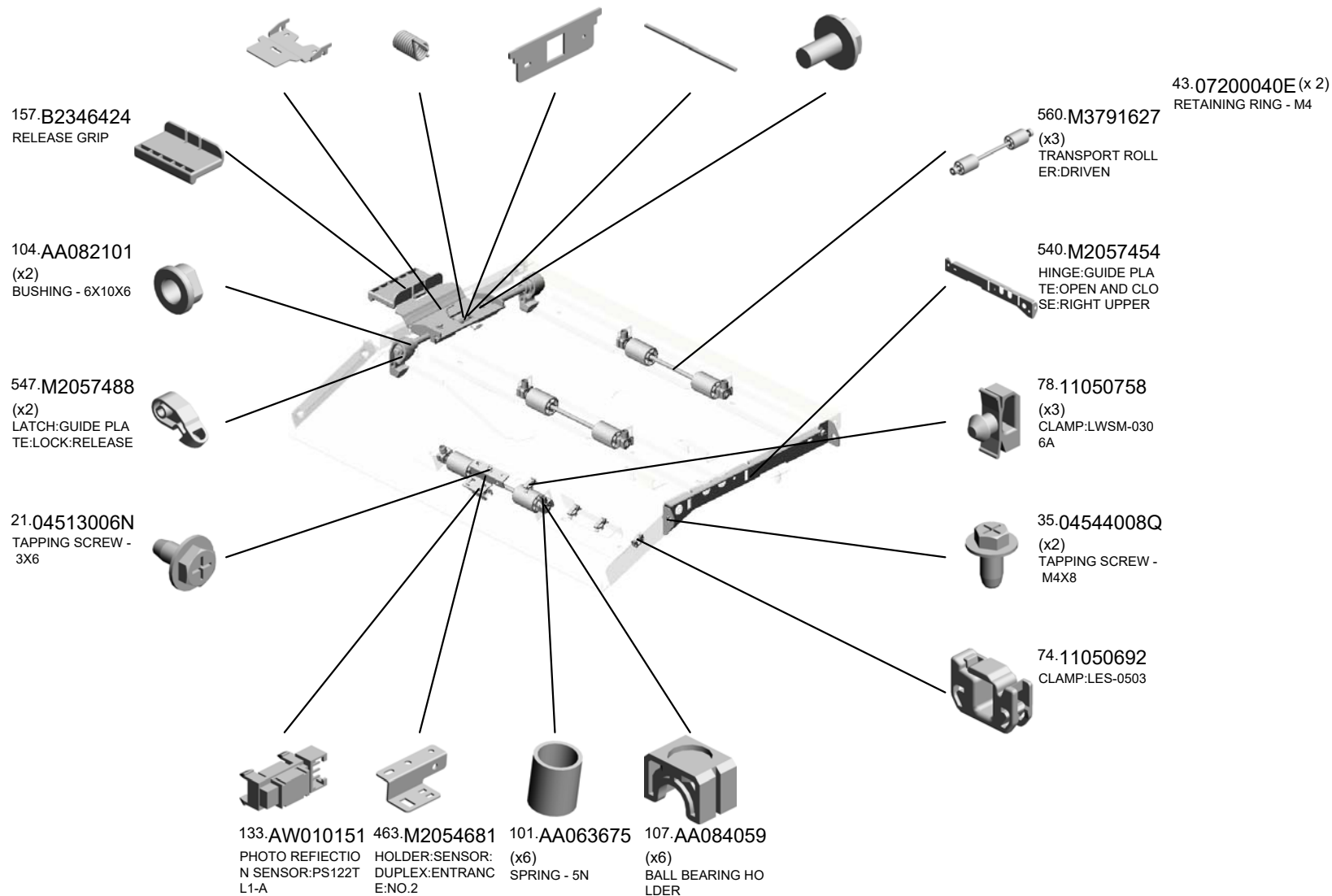
U011_S017

GUIDE PLATE:REGISTRATION:LEFT UPPER:ASS'Y

535.M2057441 GRIP:GUIDE PLATE:TRANSPORT SUB-UNIT:OPEN AND CLOSE
 545.M2057484 COIL SPRING:GRIP:OPEN AND CLOSE:UPPER
 521.M2057404 LINK:GUIDE PLATE:OPEN AND CLOSE:UN LOCK
 541.M2057455 SHAFT:GRIP:GUIDE PLATE:LEFT:MIDDLE
 9.03603006N (x2) SCREW - M3X6



516.M2057388 GUIDE PLATE:REGISTRATION:LEFT UPPER:ASS'Y

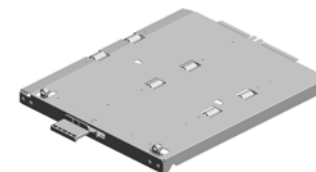


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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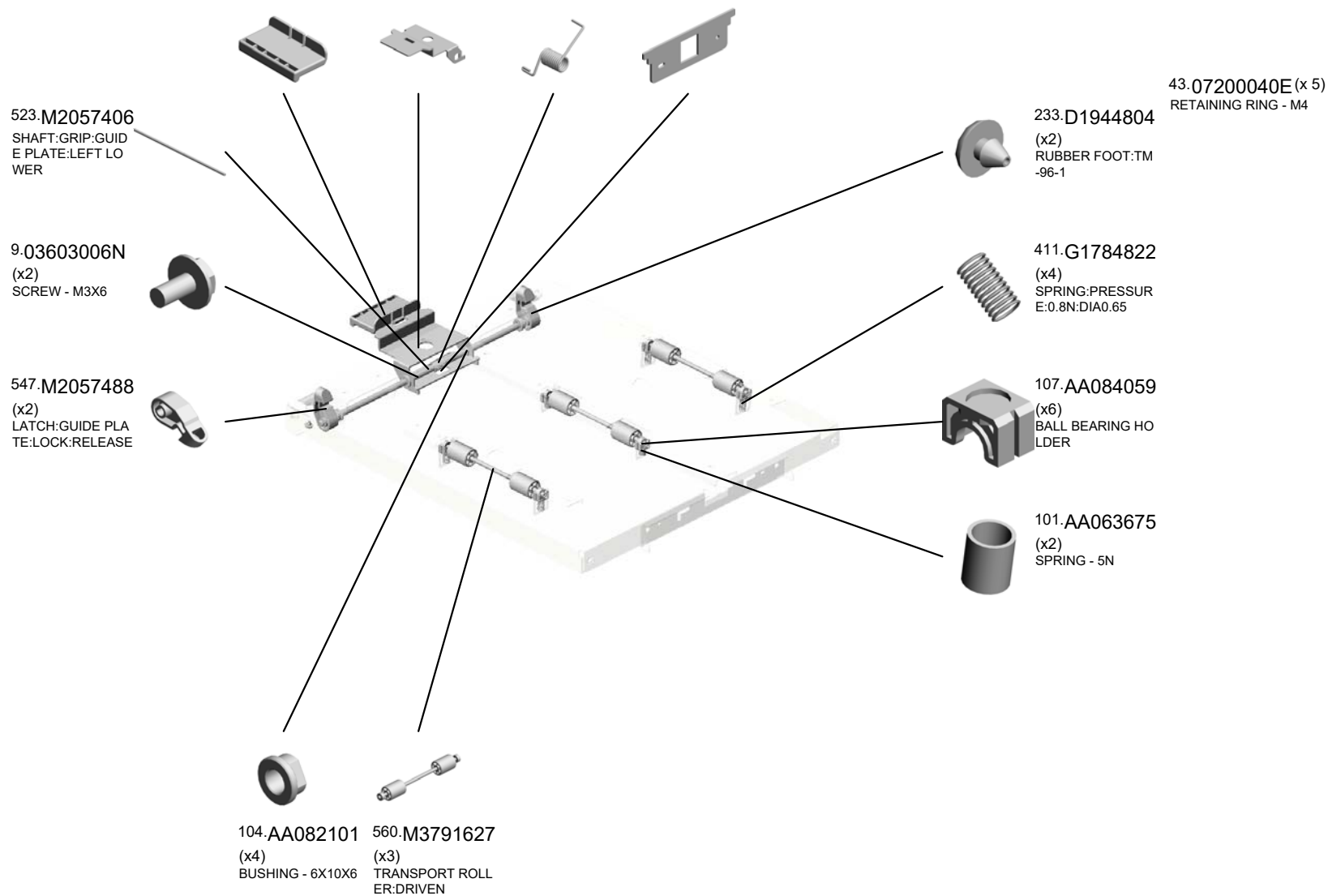
U011_S018

GUIDE PLATE:REGISTRATION:LEFT LOWER:ASS'Y

520.M2057403 GRIP:PICK-UP PAPER JAM:TRANSPORT SUB-UNIT:OPEN AND CLOSE
 522.M2057405 GRIP:GUIDE PLATE:REGISTRATION:LEFT LOWER
 546.M2057486 COIL SPRING:GRIP:OPEN AND CLOSE:LOWER
 521.M2057404 LINK:GUIDE PLATE:OPEN AND CLOSE:UN LOCK



517.M2057389
GUIDE PLATE:REGISTRATION:LEFT LOWER:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U012.MAIN DRIVE:RIGHT

U012 S002
M2051333
DRIVE UNIT:IMAGING:ASS'Y

U012 S001
M2051333
DRIVE UNIT:IMAGING:ASS'Y

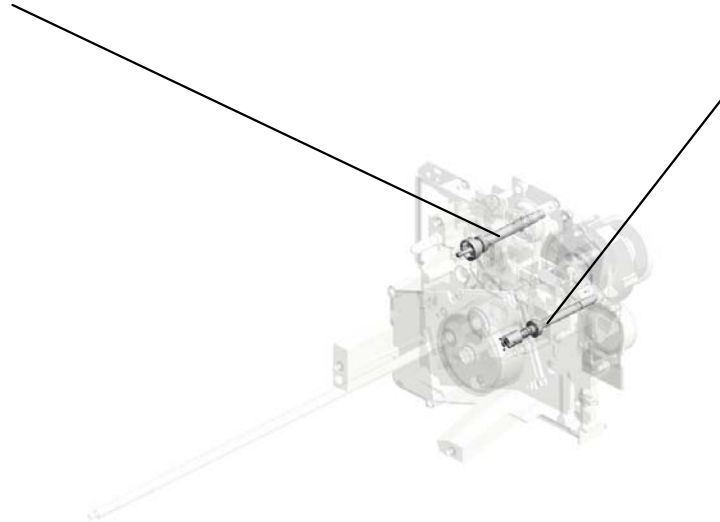
U012 S004
M2051333
DRIVE UNIT:IMAGING:ASS'Y

U012 S003
M2051333
DRIVE UNIT:IMAGING:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U012_S001.DRIVE UNIT:IMAGING:ASS'Y

U012 S001 S002
M2051347
SHAFT:DRIVE:DEVELOPMEN
T SLEEVE:ASS'Y

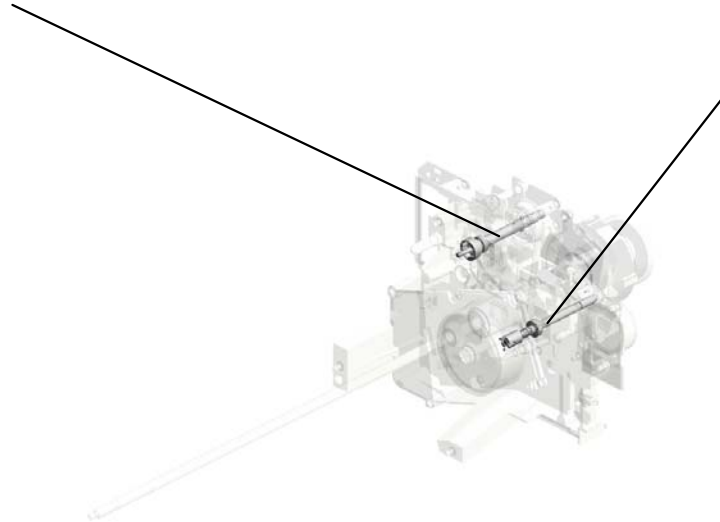


U012 S001 S001
M2051308
SHAFT:DRIVE:CLEANER:ASS
'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U012_S002.DRIVE UNIT:IMAGING:ASS'Y

U012 S002 S002
M2051347
SHAFT:DRIVE:DEVELOPMEN
T SLEEVE:ASS'Y

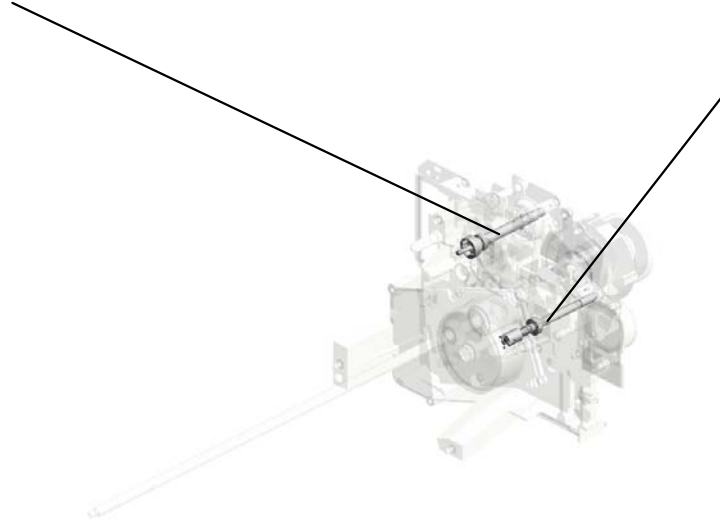


U012 S002 S001
M2051308
SHAFT:DRIVE:CLEANER:ASS
'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U012_S003.DRIVE UNIT:IMAGING:ASS'Y

U012 S003 S002
M2051347
SHAFT:DRIVE:DEVELOPMEN
T SLEEVE:ASS'Y

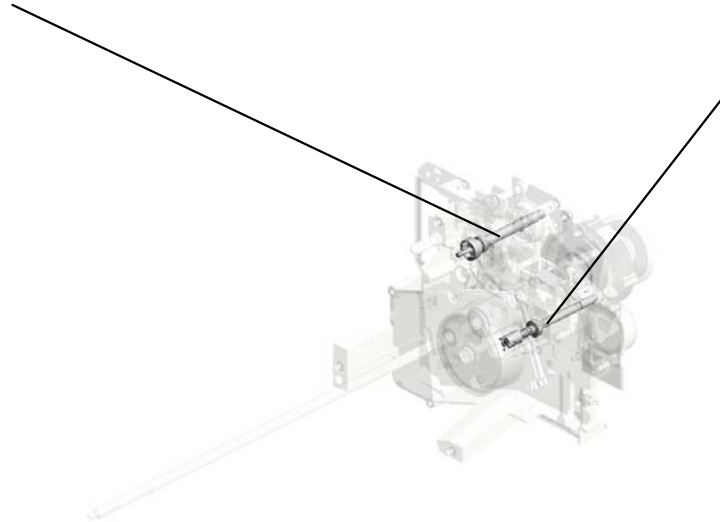


U012 S003 S001
M2051308
SHAFT:DRIVE:CLEANER:ASS
'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U012_S004.DRIVE UNIT:IMAGING:ASS'Y

U012 S004 S002
M2051347
SHAFT:DRIVE:DEVELOPMEN
T SLEEVE:ASS'Y

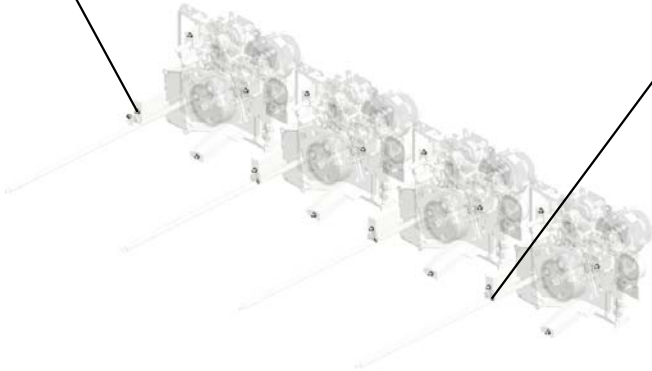
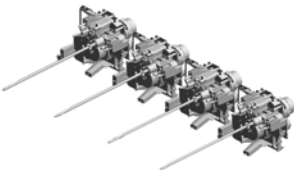


U012 S004 S001
M2051308
SHAFT:DRIVE:CLEANER:ASS
'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U012
MAIN DRIVE:RIGHT

3-03604006N
(x16)
SCREW - M4X6

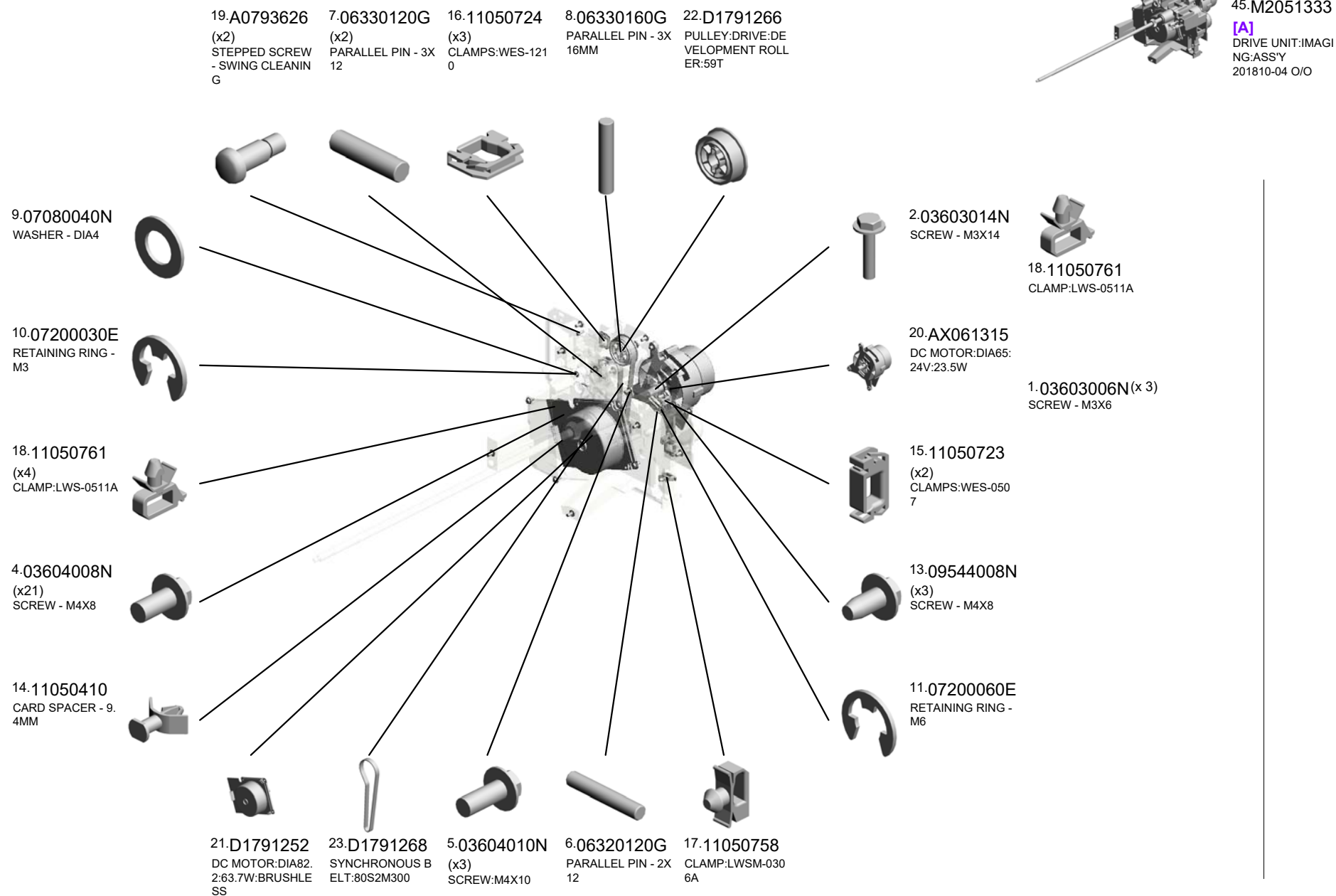


1-03603006N
(x4)
SCREW - M3X6

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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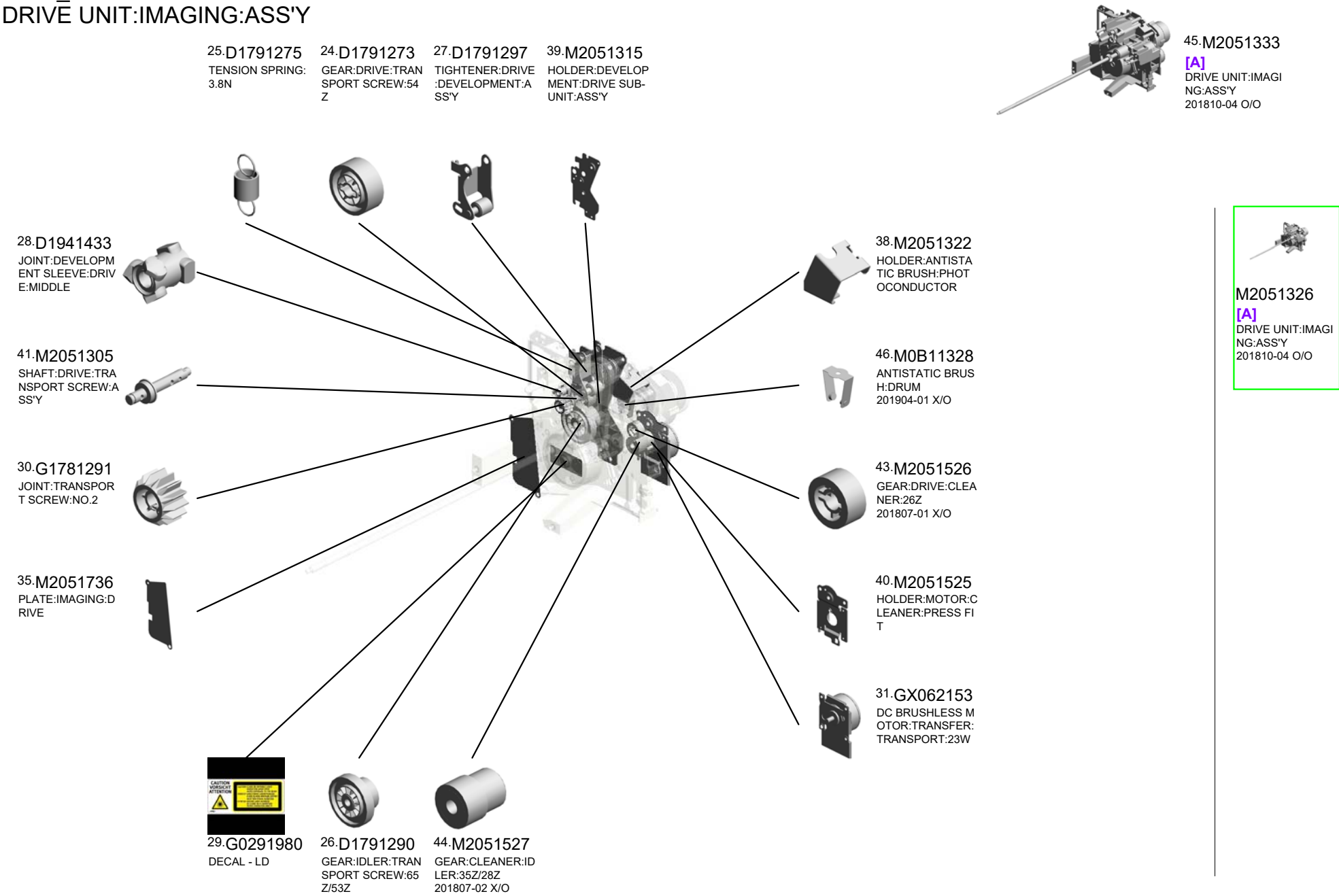
U012_S001

DRIVE UNIT:IMAGING:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U012_S001
DRIVE UNIT:IMAGING:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U012_S001_S001
SHAFT:DRIVE:CLEANER:ASS'Y



36.M2051308
SHAFT:DRIVE:CLE
ANER:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U012_S001_S002
SHAFT:DRIVE:DEVELOPMENT SLEEVE:ASS'Y

12.07403808
BALL BEARING - 8
X16X5MM



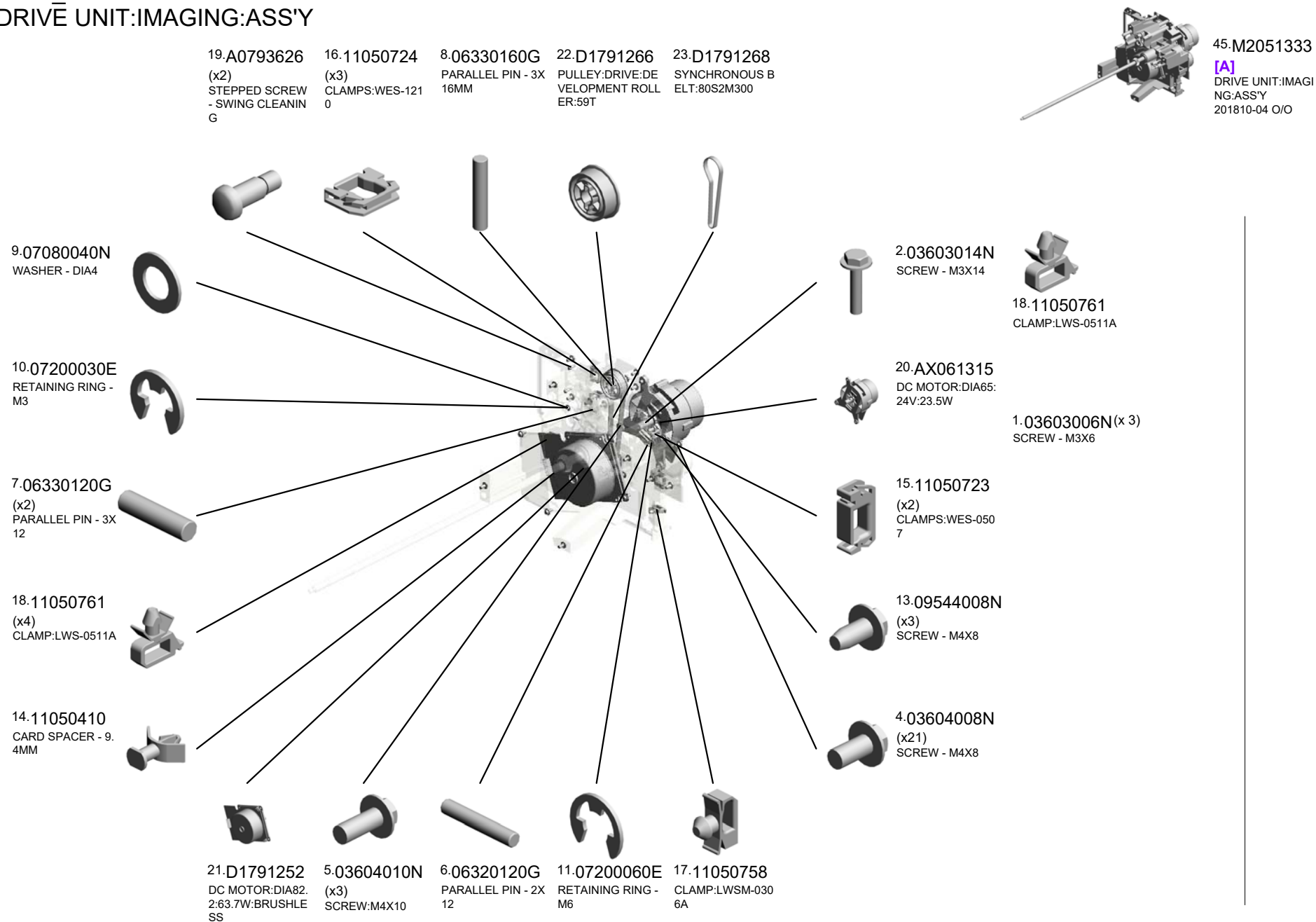
42.M2051347
SHAFT:DRIVE:DEV
ELOPMENT SLEEV
E:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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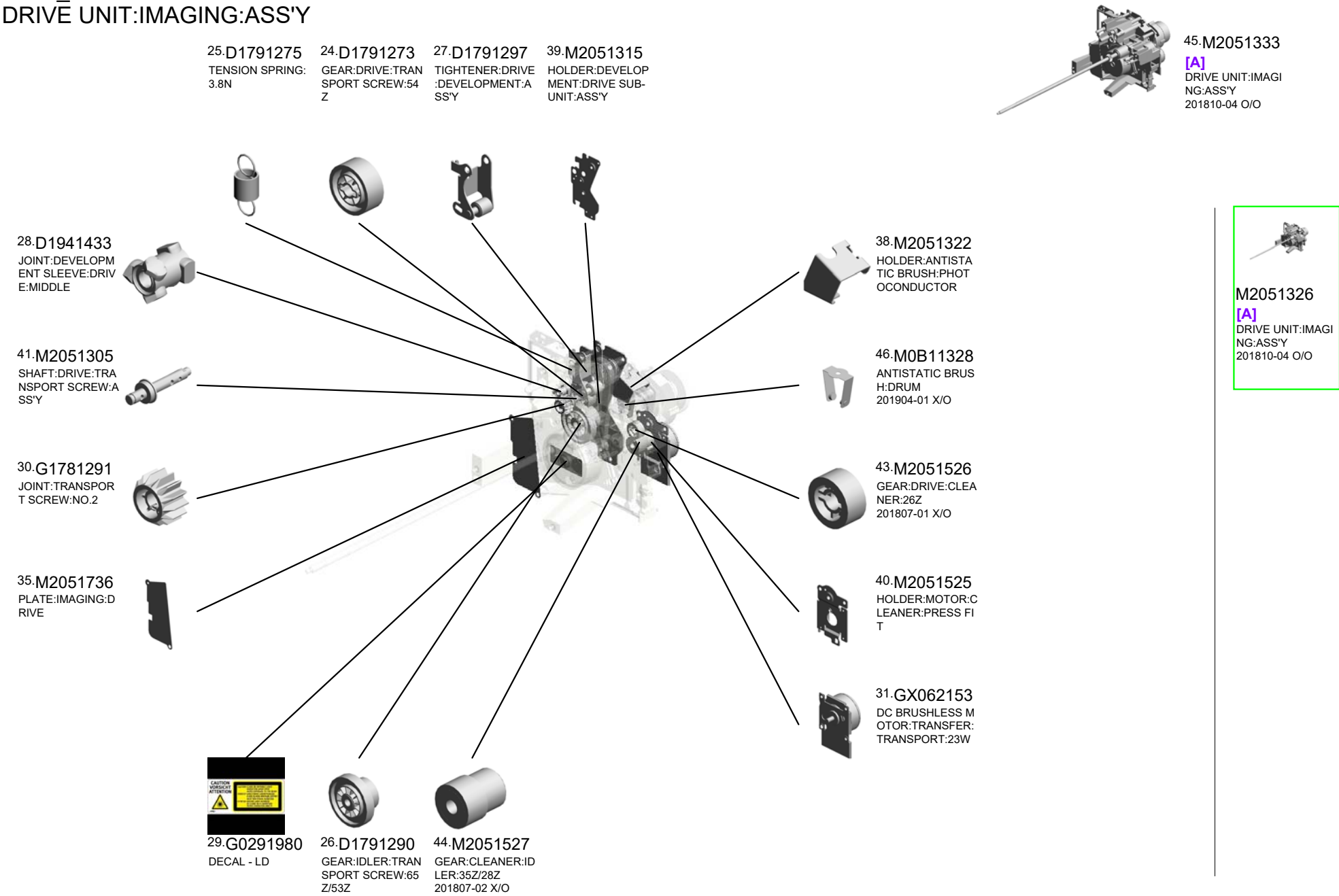
U012_S002

DRIVE UNIT:IMAGING:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U012_S002
DRIVE UNIT:IMAGING:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U012_S002_S001
SHAFT:DRIVE:CLEANER:ASS'Y



36.M2051308
SHAFT:DRIVE:CLE
ANER:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U012_S002_S002
SHAFT:DRIVE:DEVELOPMENT SLEEVE:ASS'Y

12.07403808
BALL BEARING - 8
X16X5MM



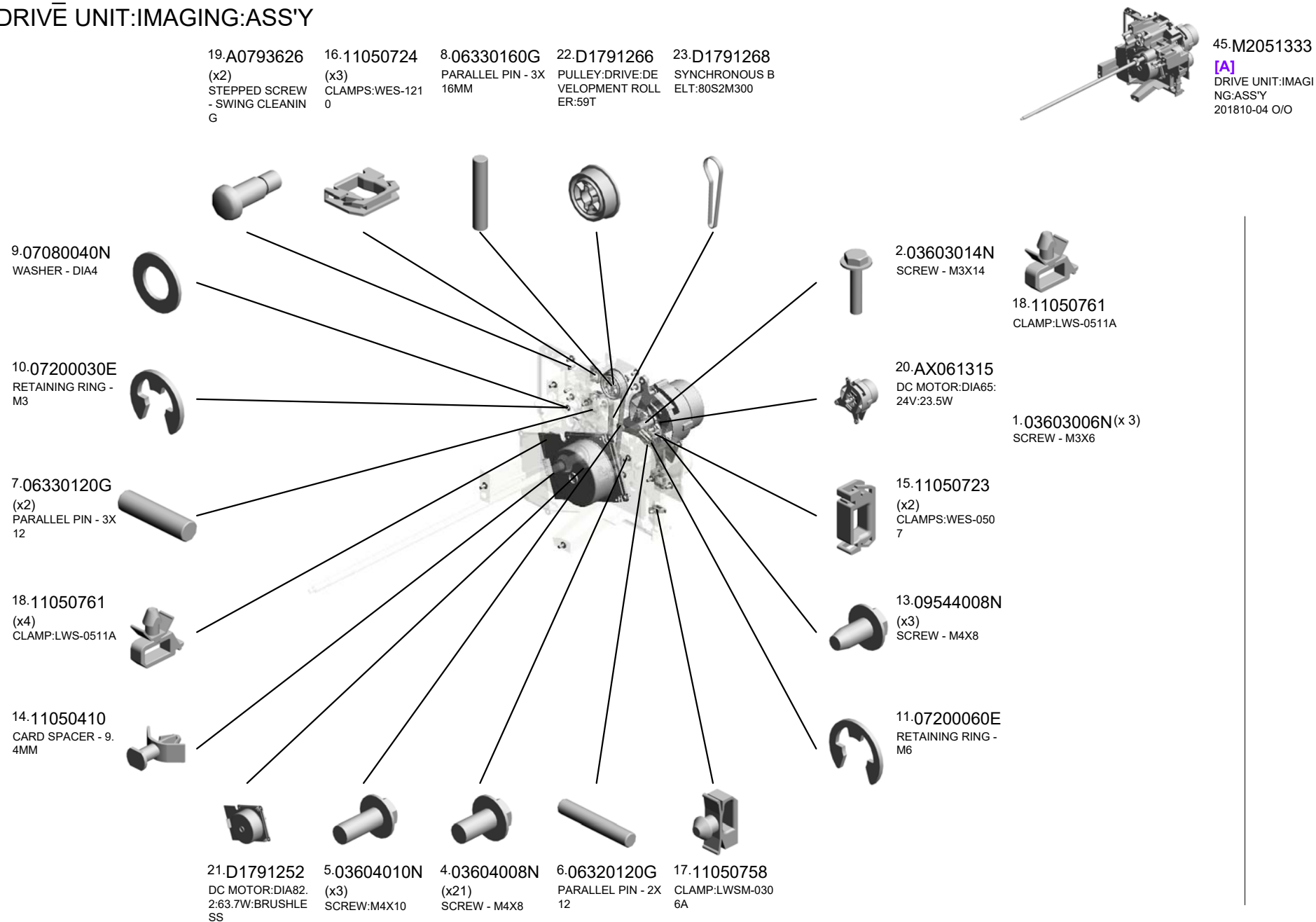
42.M2051347
SHAFT:DRIVE:DEV
ELOPMENT SLEEV
E:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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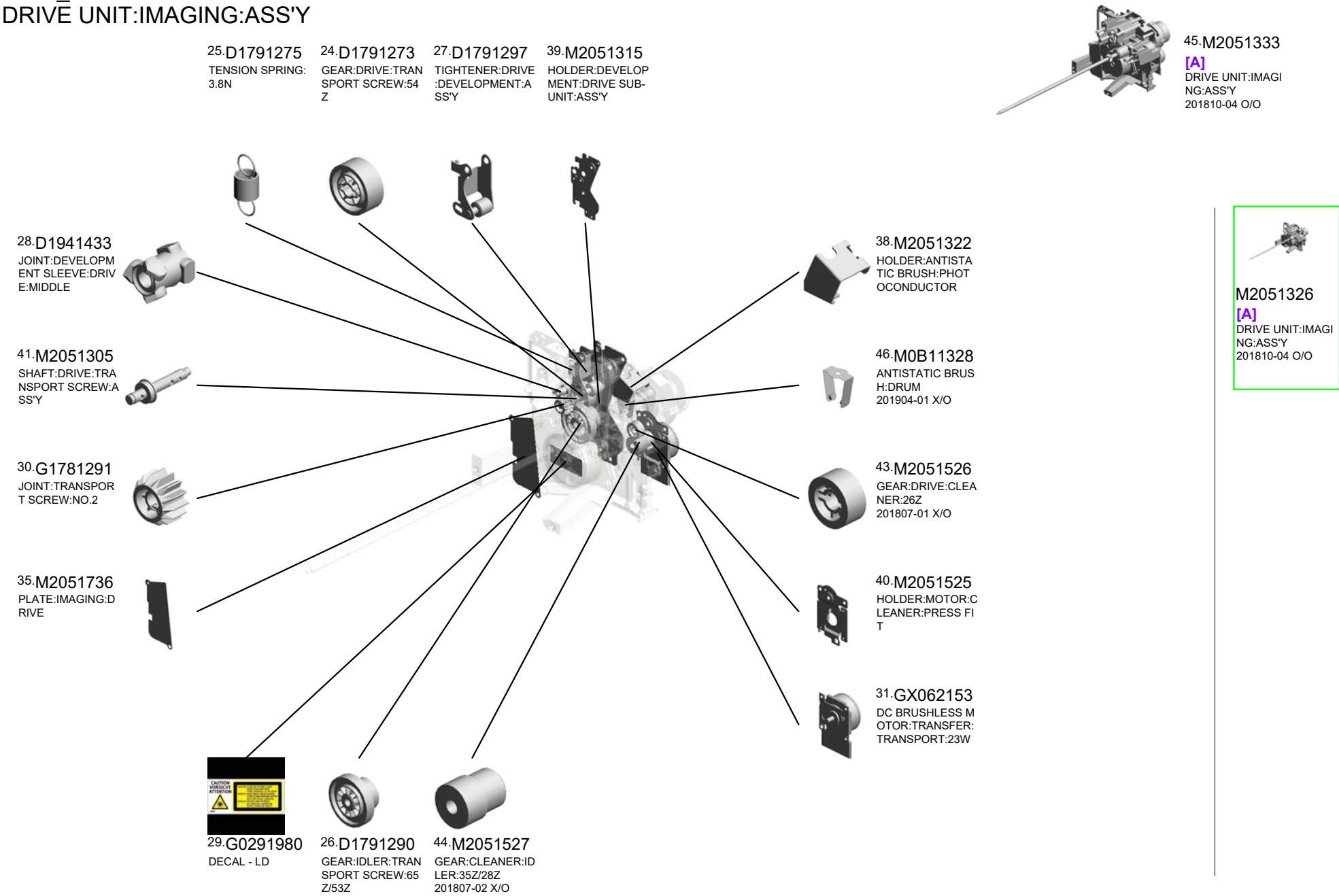
U012_S003

DRIVE UNIT:IMAGING:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U012_S003
DRIVE UNIT:IMAGING:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U012_S003_S001
SHAFT:DRIVE:CLEANER:ASS'Y



36.M2051308
SHAFT:DRIVE:CLE
ANER:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U012_S003_S002
SHAFT:DRIVE:DEVELOPMENT SLEEVE:ASS'Y

12.07403808
BALL BEARING - 8
X16X5MM



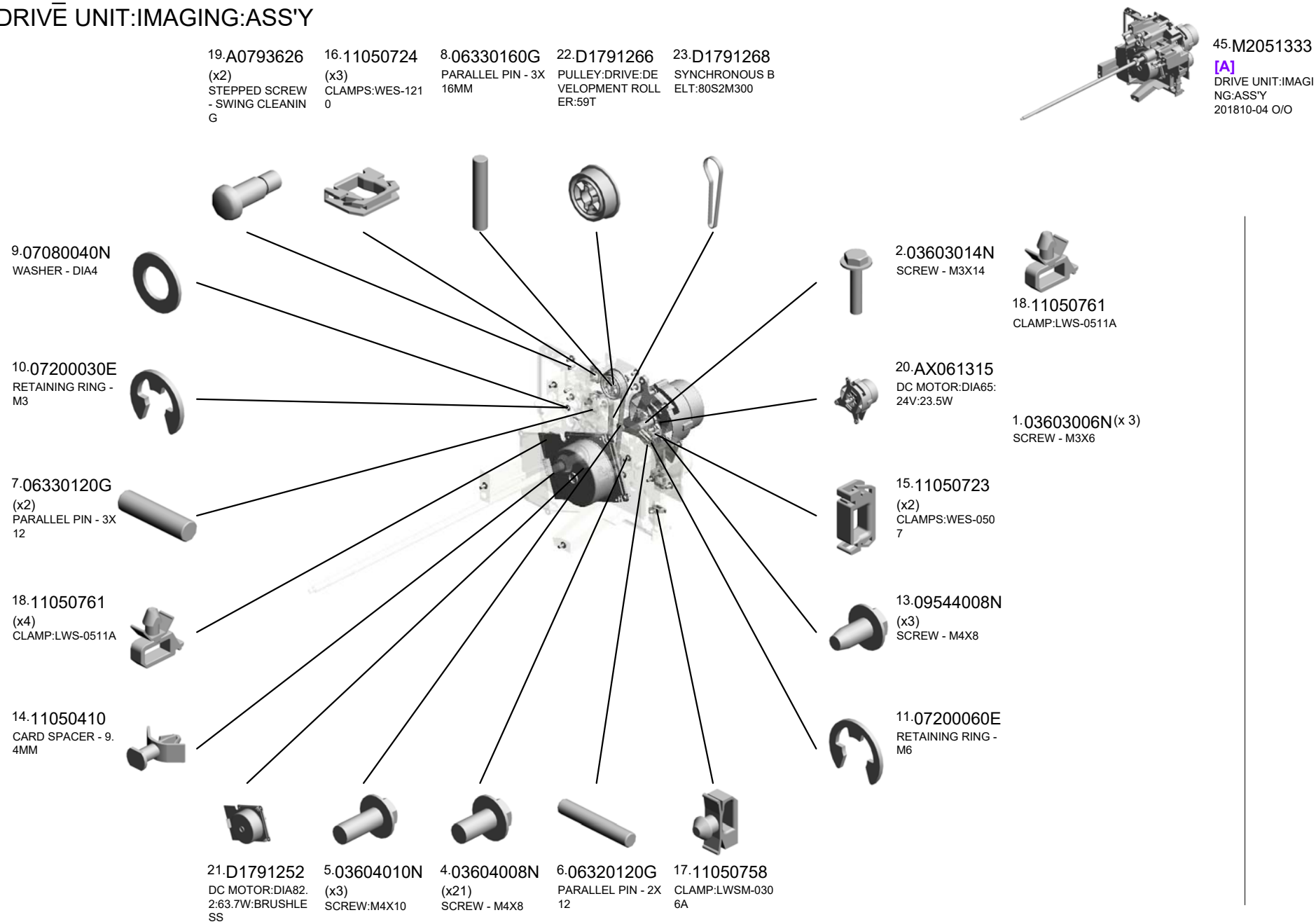
42.M2051347
SHAFT:DRIVE:DEV
ELOPMENT SLEEV
E:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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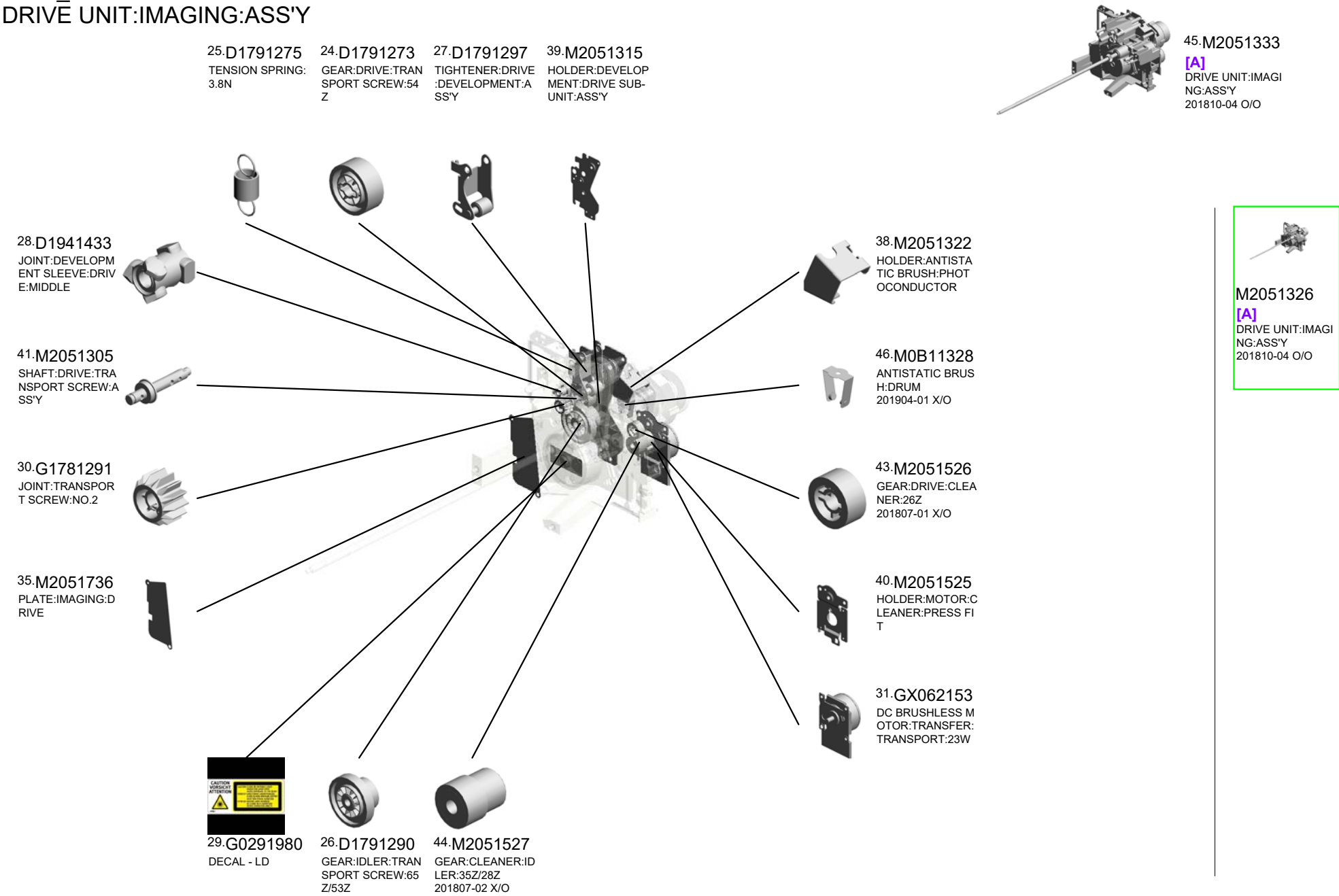
U012_S004

DRIVE UNIT:IMAGING:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U012_S004
DRIVE UNIT:IMAGING:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U012_S004_S001
SHAFT:DRIVE:CLEANER:ASS'Y



36.M2051308
SHAFT:DRIVE:CLE
ANER:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U012_S004_S002
SHAFT:DRIVE:DEVELOPMENT SLEEVE:ASS'Y

12.07403808
BALL BEARING - 8
X16X5MM



42.M2051347
SHAFT:DRIVE:DEV
ELOPMENT SLEEV
E:ASS'Y



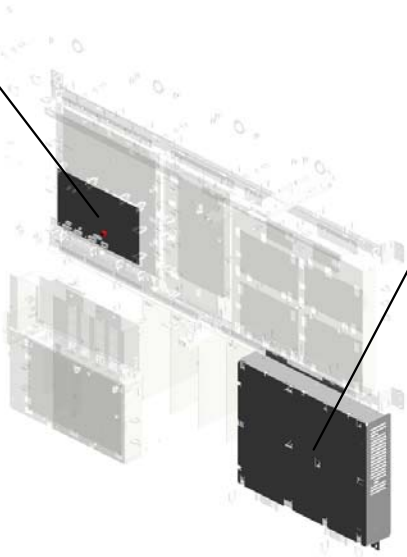
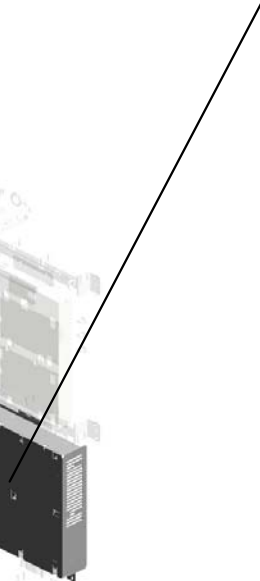
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U013.ELECTRICAL:RIGHT

U013 S002
M2055347
PCB:BCU:ASS'Y

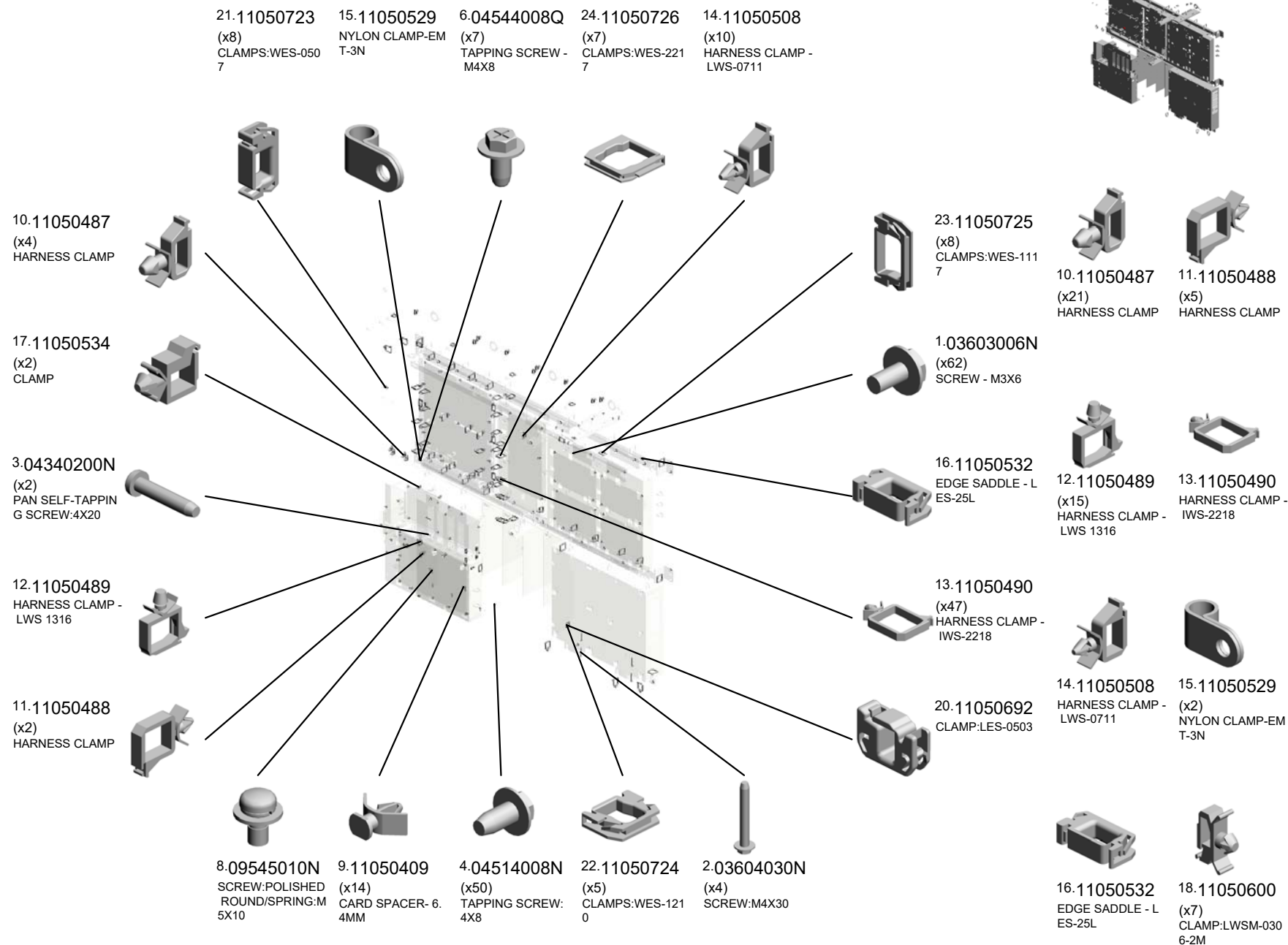


U013 S001
AZ250063
POWER SUPPLY UNIT:200V



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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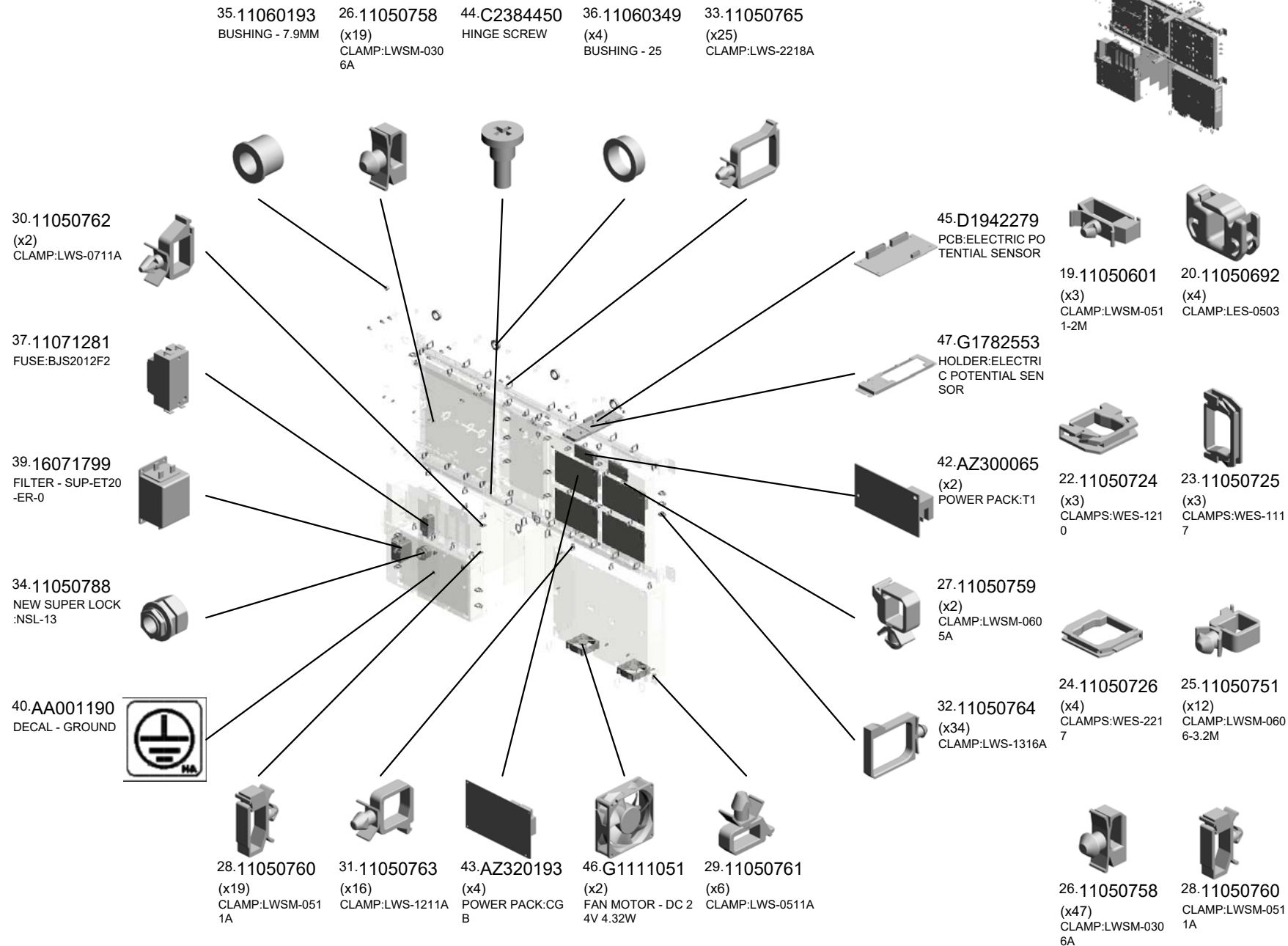
U013 ELECTRICAL:RIGHT



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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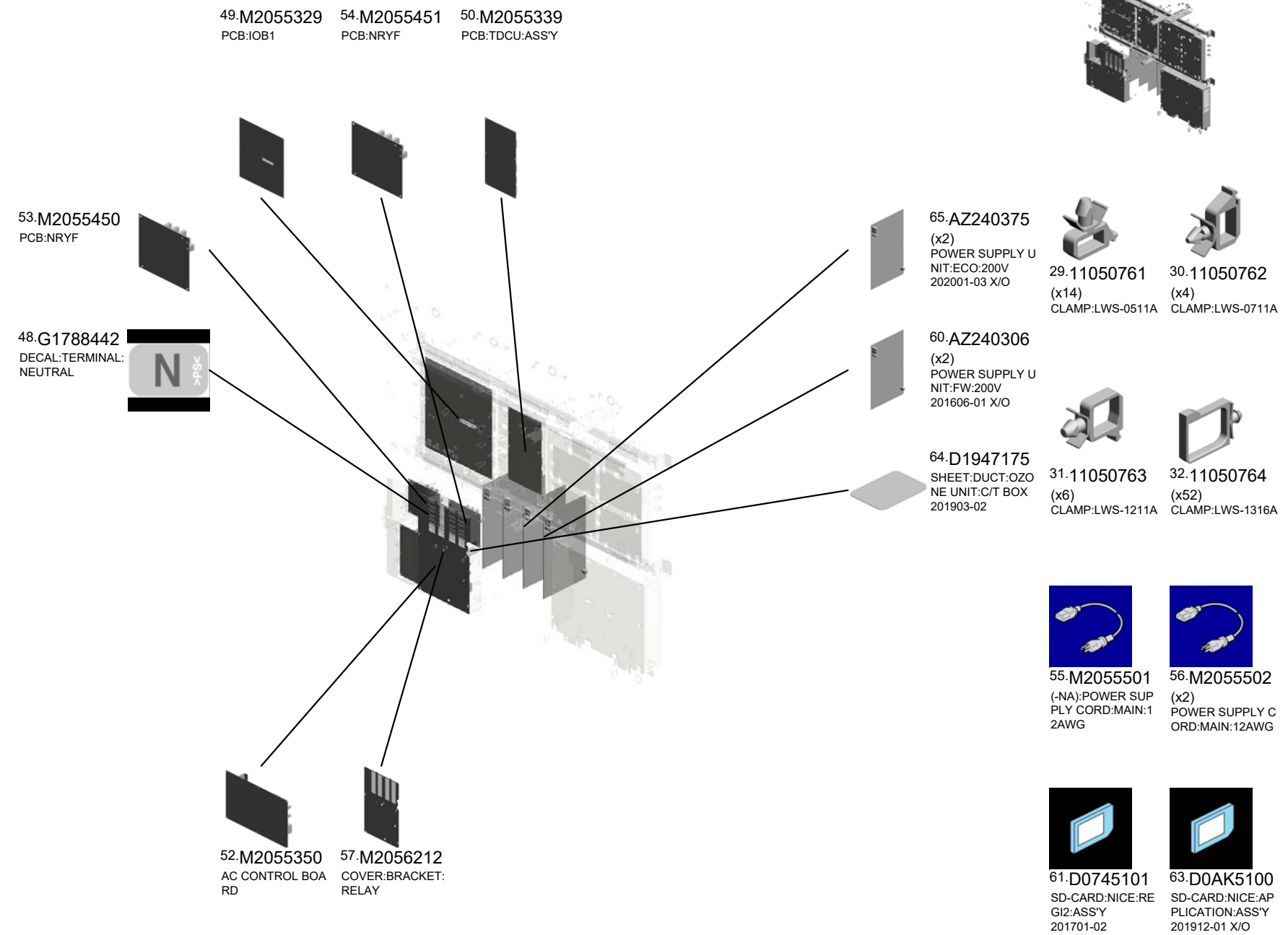
U013

ELECTRICAL:RIGHT



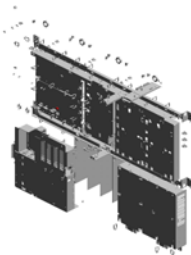
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U013
ELECTRICAL:RIGHT



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U013
ELECTRICAL:RIGHT



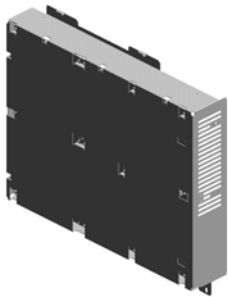
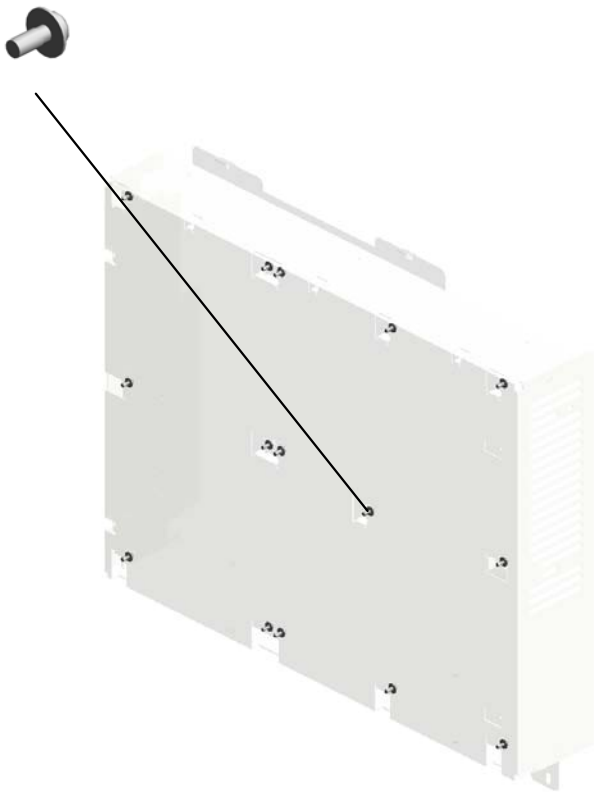
63.D0AK5100
SD-CARD:NICE:AP
PLICATION:ASS'Y
201810-01 X/O

4.04514008N(x18)
TAPPING SCREW:4X8
5.04543008Q(x 1)
TAPPING SCREW:3X8

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U013_S001
POWER SUPPLY UNIT:200V

7-09543008N
(x15)
SCREW - M3X8



41.AZ250063
[A]
POWER SUPPLY U
NIT:200V
201604-02 X/O

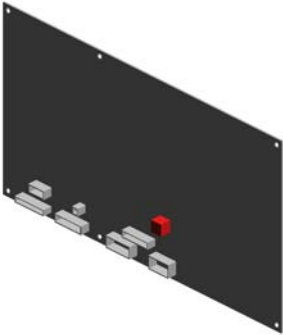
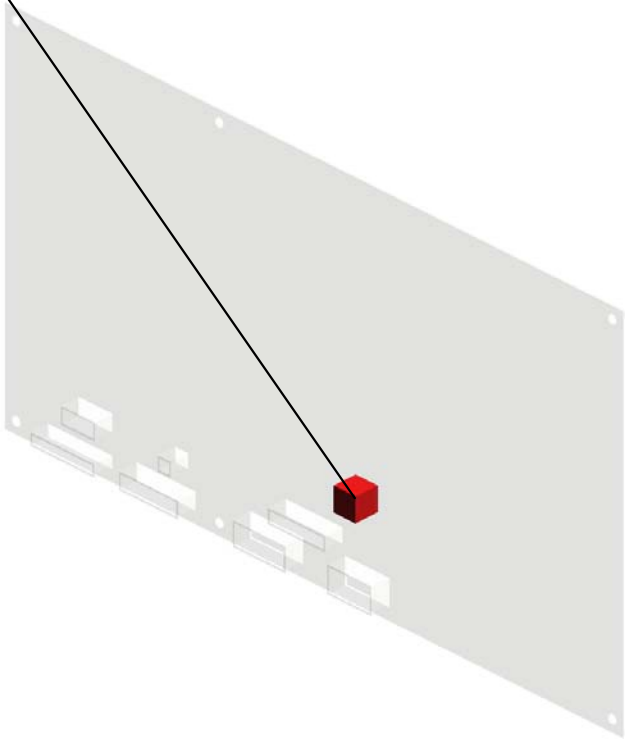
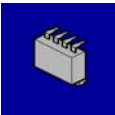


AZ250061
[A]
POWER SUPPLY U
NIT:200V
201604-02 X/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U013_S002
PCB:BCU:ASS'Y

38.14077899
EEPROM:BR24T25
6-W

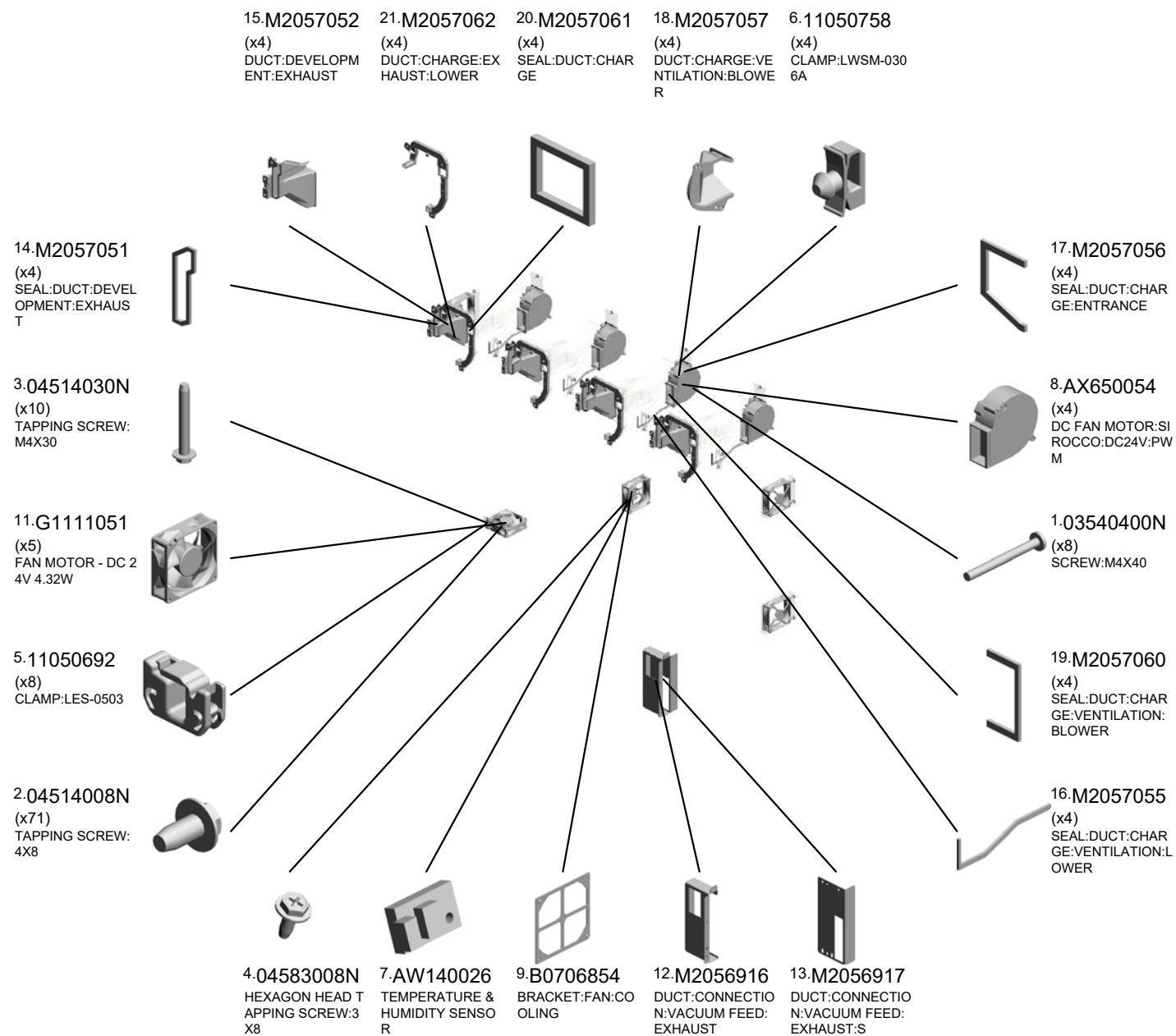


51.M2055347
PCB:BCU:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U014

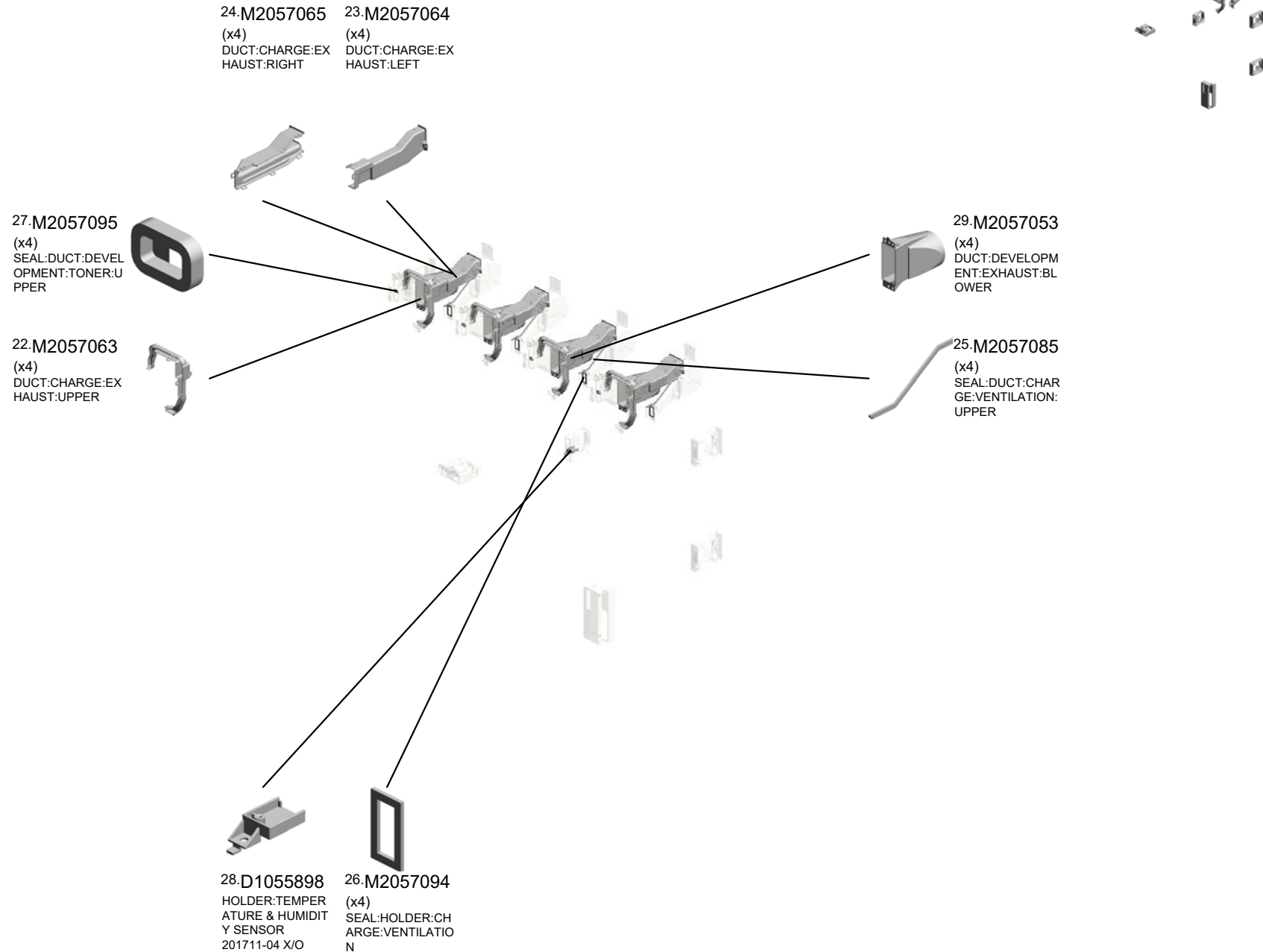
AIR COOLING:RIGHT



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U014

AIR COOLING:RIGHT



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U015.MAIN FRAME:RIGHT

U015 S004
M2056997
DUCT:EXHAUST:COMMON:LOW
OWER:SUB-ASS'Y

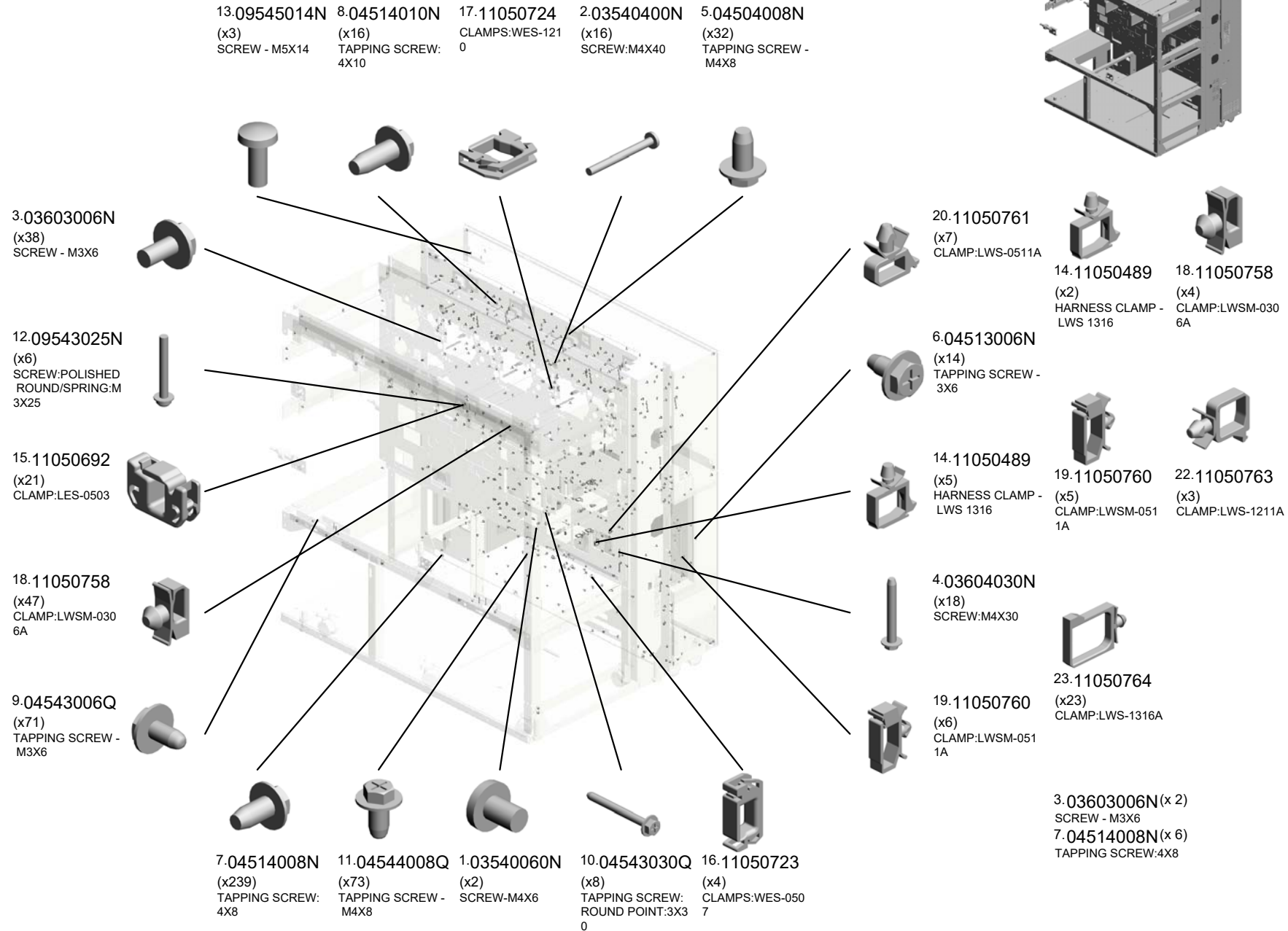
U015 S002
M2056016
(M205):PCB:GWCTL:SERVICE
PARTS:ASS'Y

U015 S001
D7306036
PCB:GIGAETHERNET:CDE:ASS'Y

U015 S003
M2056017
(M238):PCB:GWCTL:SERVICE
PARTS:ASS'Y

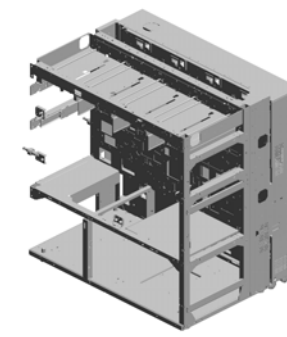
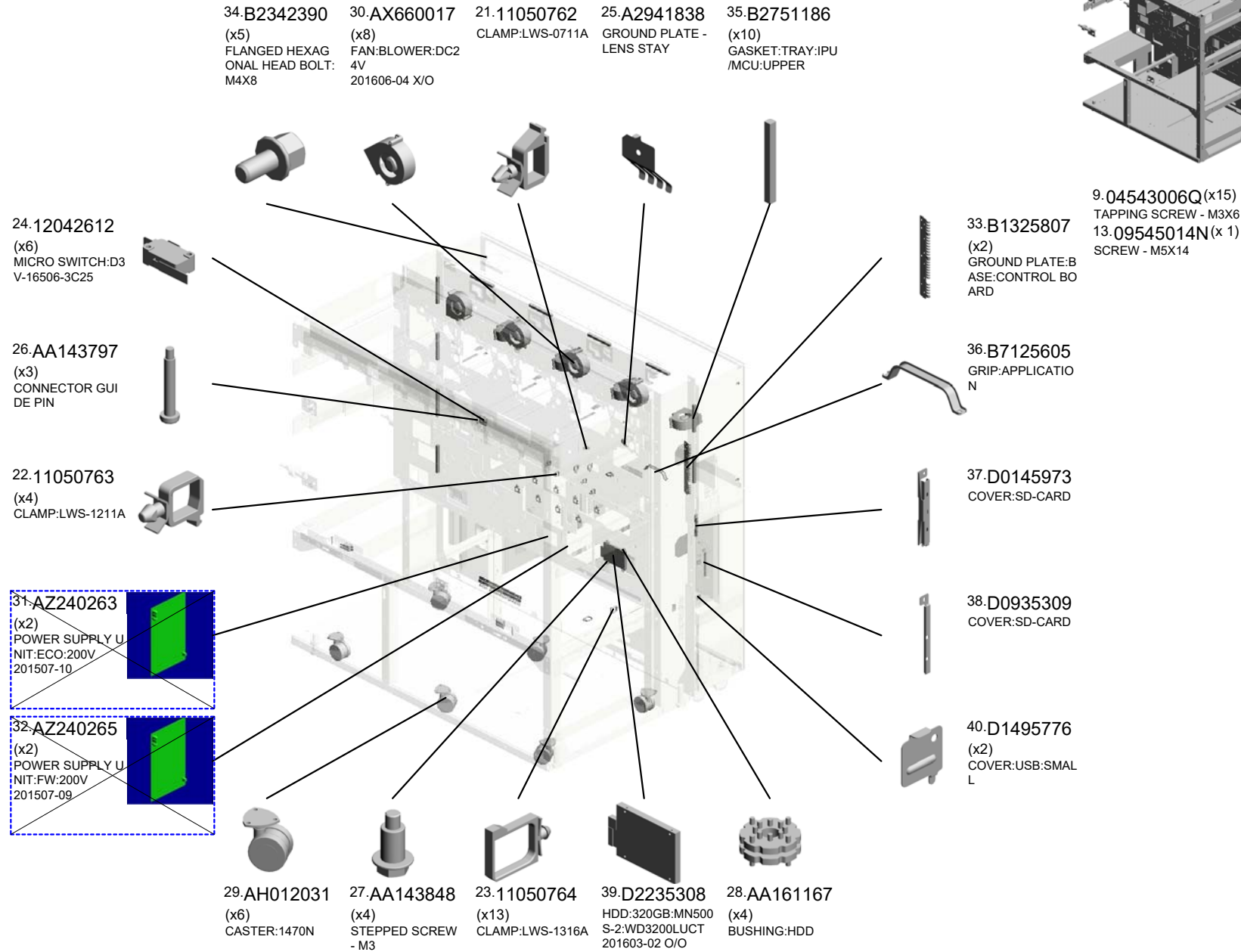
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U015 MAIN FRAME:RIGHT



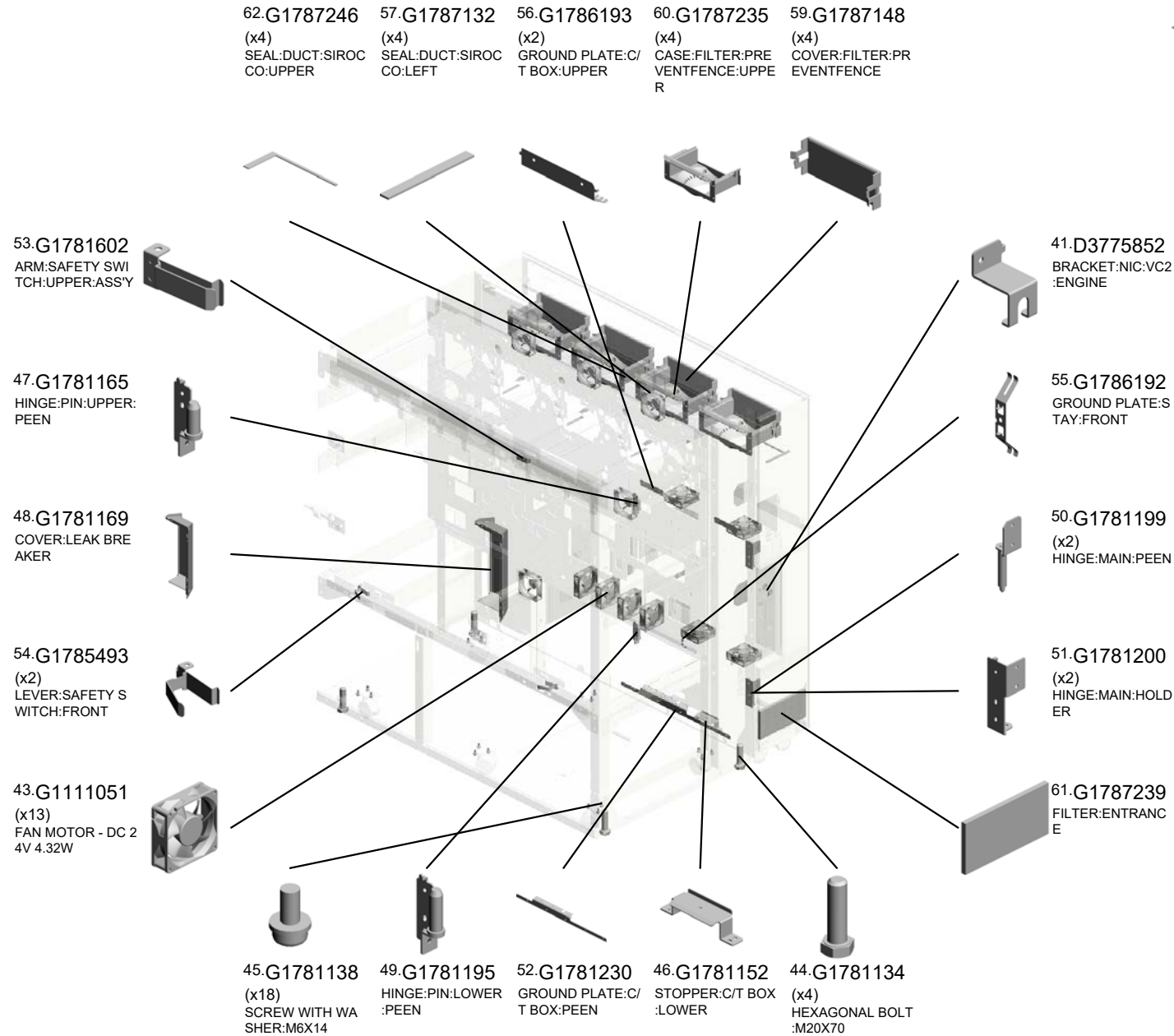
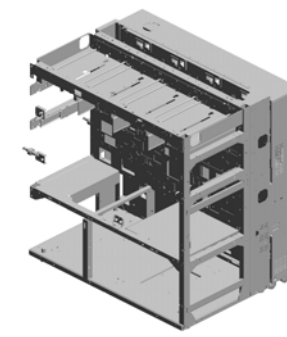
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U015 MAIN FRAME:RIGHT



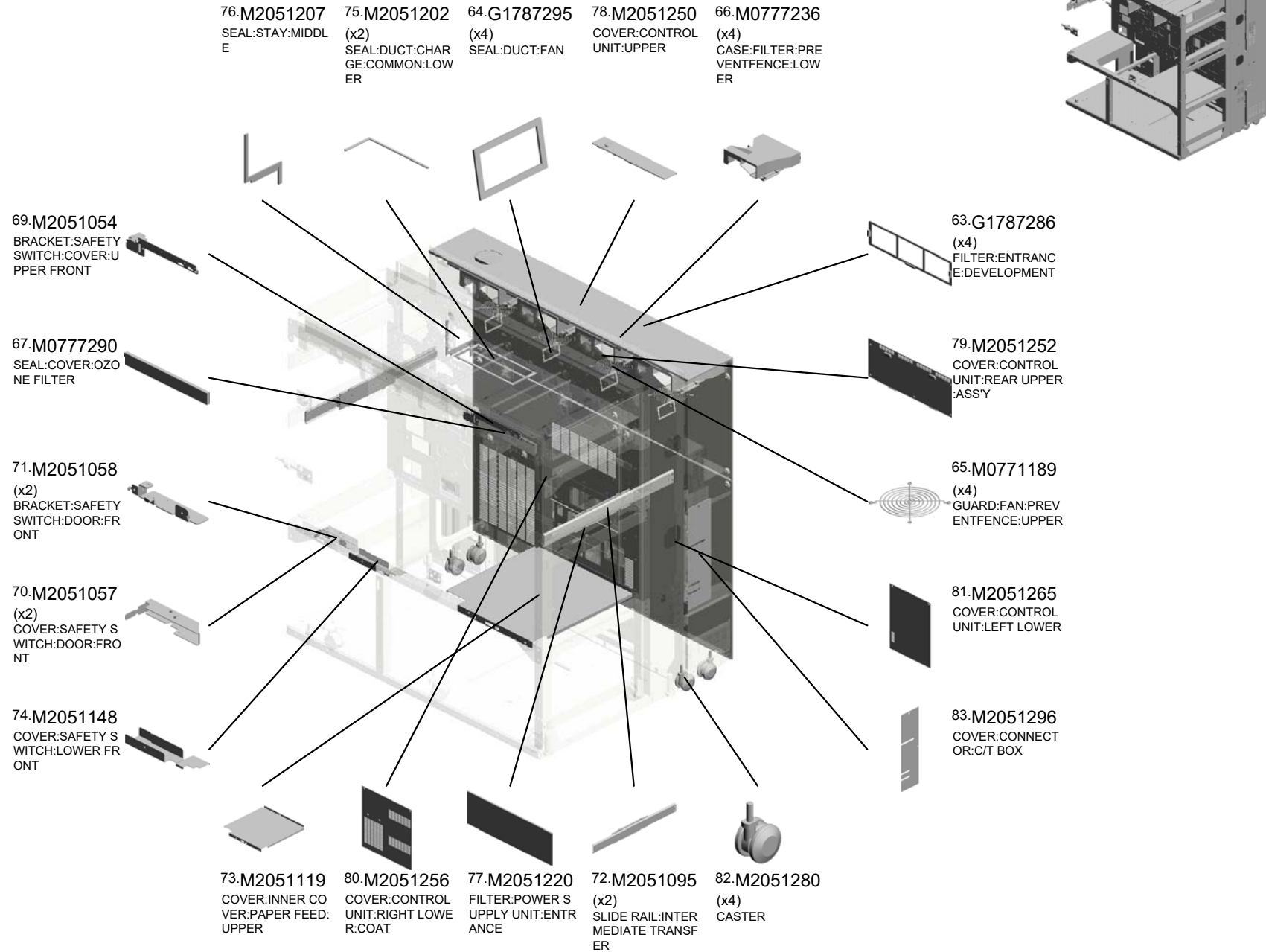
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U015 MAIN FRAME:RIGHT



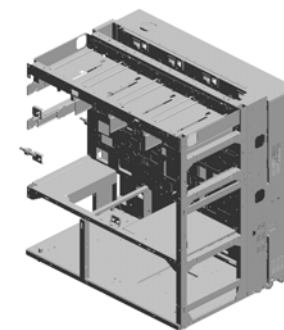
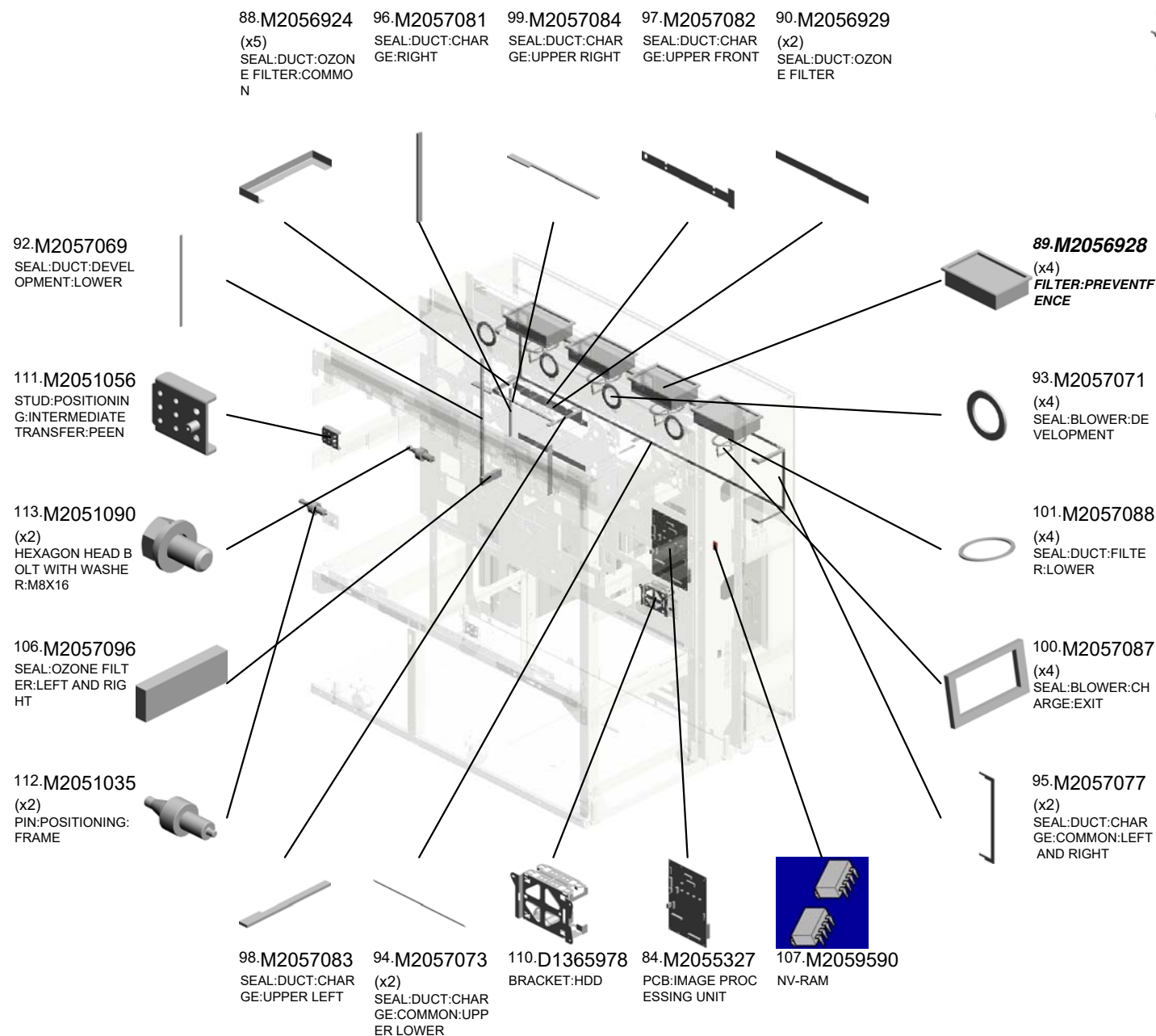
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U015 MAIN FRAME:RIGHT



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

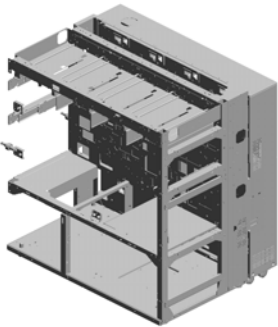
U015 MAIN FRAME:RIGHT



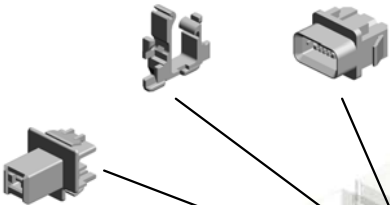
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U015
MAIN FRAME:RIGHT

116.11050551 117.D0742577
(x8) (x4)
CLAMP:LES-0505 CONNECTOR:DRA
WER:4POLE:REC



118.D1362276
(x4)
CONNECTOR:1PO
LE



121.M2053461
(x4)
BRACKET:BIAS



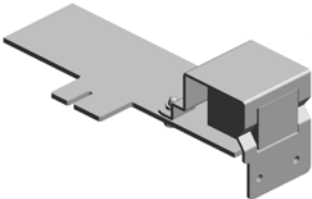
120.M2056136
PCB:DTU
201807-04 X/O



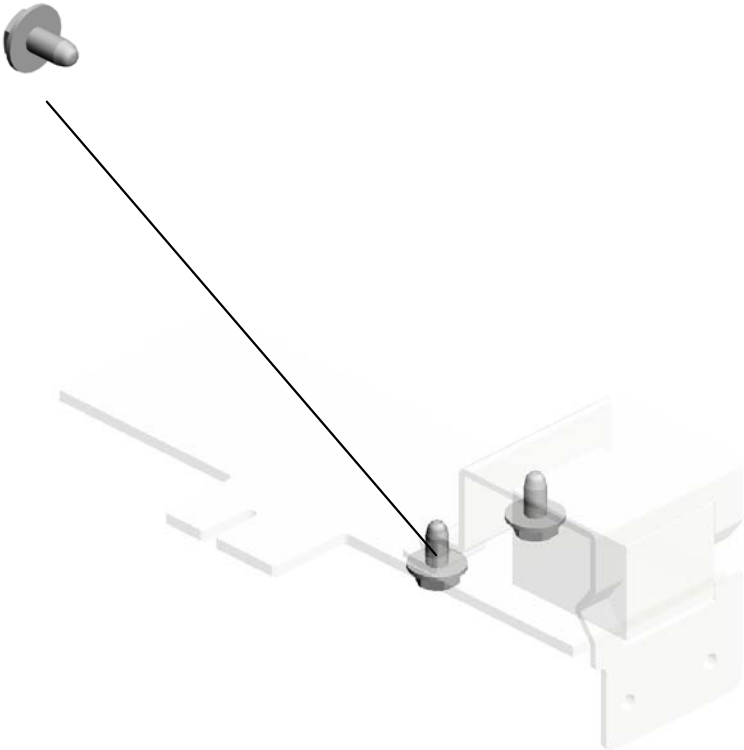
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U015_S001
PCB:GIGAETHERNET:CDE:ASS'Y

9.04543006Q
(x2)
TAPPING SCREW -
M3X6



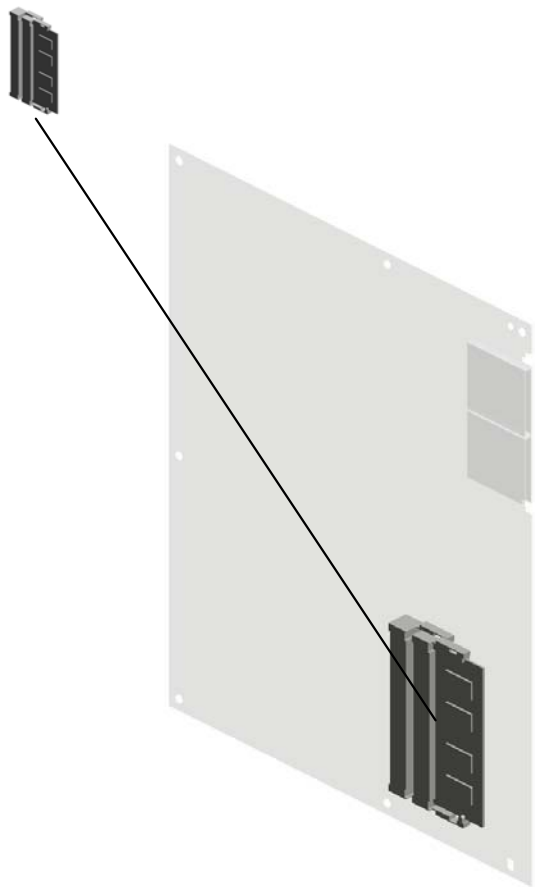
42.D7306036
PCB:GIGAETHERN
ET:CDE:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U015_S002
(M205):PCB:GWCTL:SERVICE PARTS:ASS'Y

68.M1305245
PCB:DDR3-DIMM:R
C-C:1GB:ASS'Y

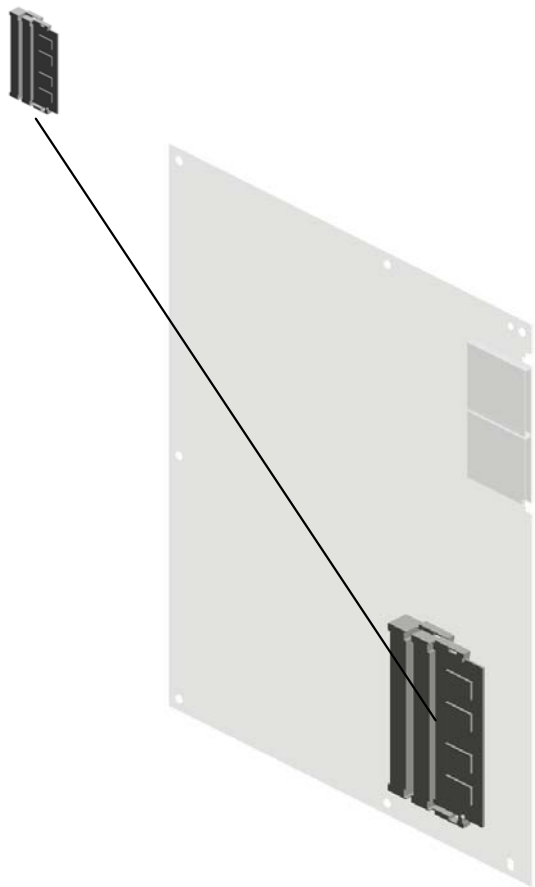


85.M2056016
(M205):PCB:GWCT
L:SERVICE PARTS:
ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U015_S003
(M238):PCB:GWCTL:SERVICE PARTS:ASS'Y

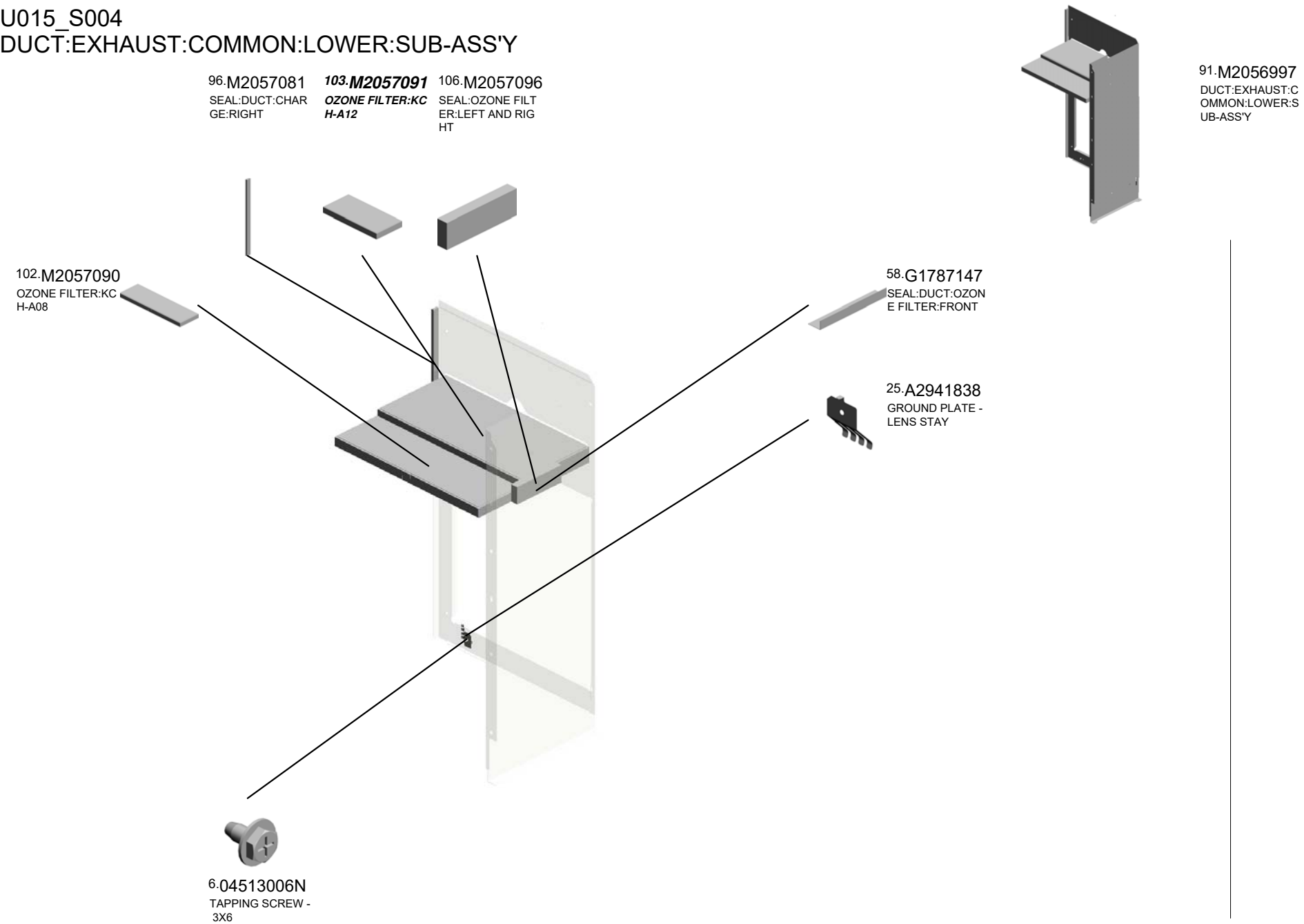
68.M1305245
PCB:DDR3-DIMM:R
C-C:1GB:ASS'Y



86.M2056017
(M238):PCB:GWCT
L:SERVICE PARTS:
ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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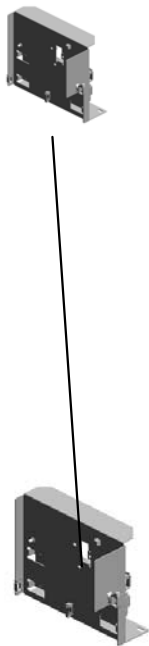
U015_S004
DUCT:EXHAUST:COMMON:LOWER:SUB-ASS'Y



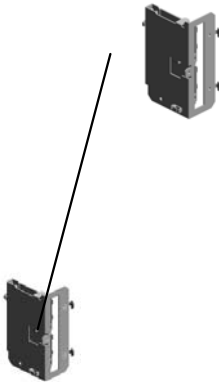
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U016.Options

U016 S001
M2056216
POWER SUPPLY UNIT:FDR:
ASS'Y



U016 S002
M2051269
SD-CARD:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U016
Options

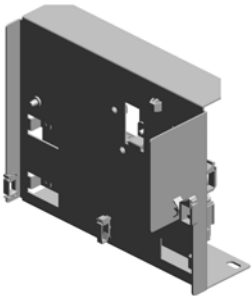
1-03603006N
(x3)
SCREW - M3X6



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

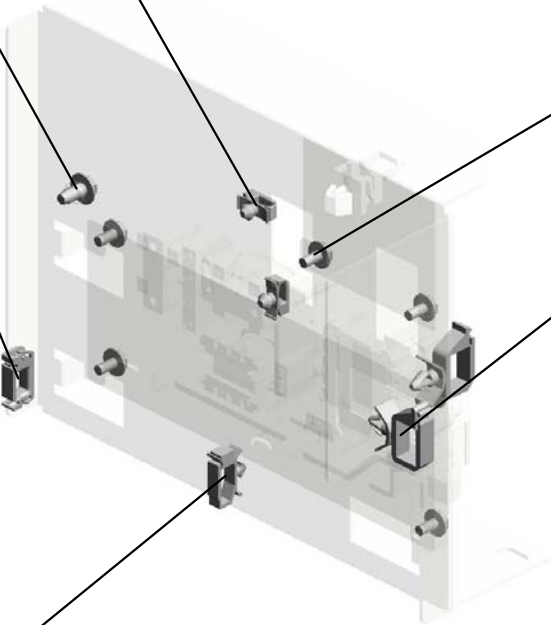
U016_S001
POWER SUPPLY UNIT:FDR:ASS'Y

2.09544008N 4.11050758
SCREW - M4X8 (x2)
CLAMP:LWSM-030 6A



8.M2056216
POWER SUPPLY U
NIT:FDR:ASS'Y

3.11050723
CLAMPS:WES-050 7



1.03603006N
(x6)
SCREW - M3X6



6.11050762
(x2)
CLAMP:LWS-0711A



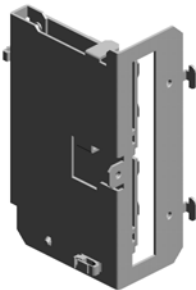
5.11050760
CLAMP:LWSM-051 1A



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
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U016_S002
SD-CARD:ASS'Y

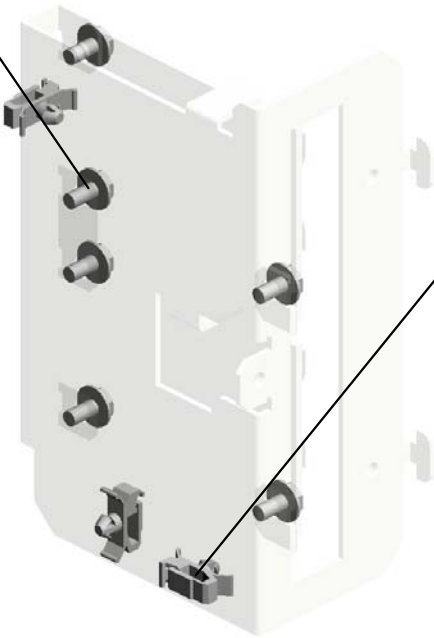
1-03603006N
(x6)
SCREW - M3X6



7-M2051269
SD-CARD:ASS'Y

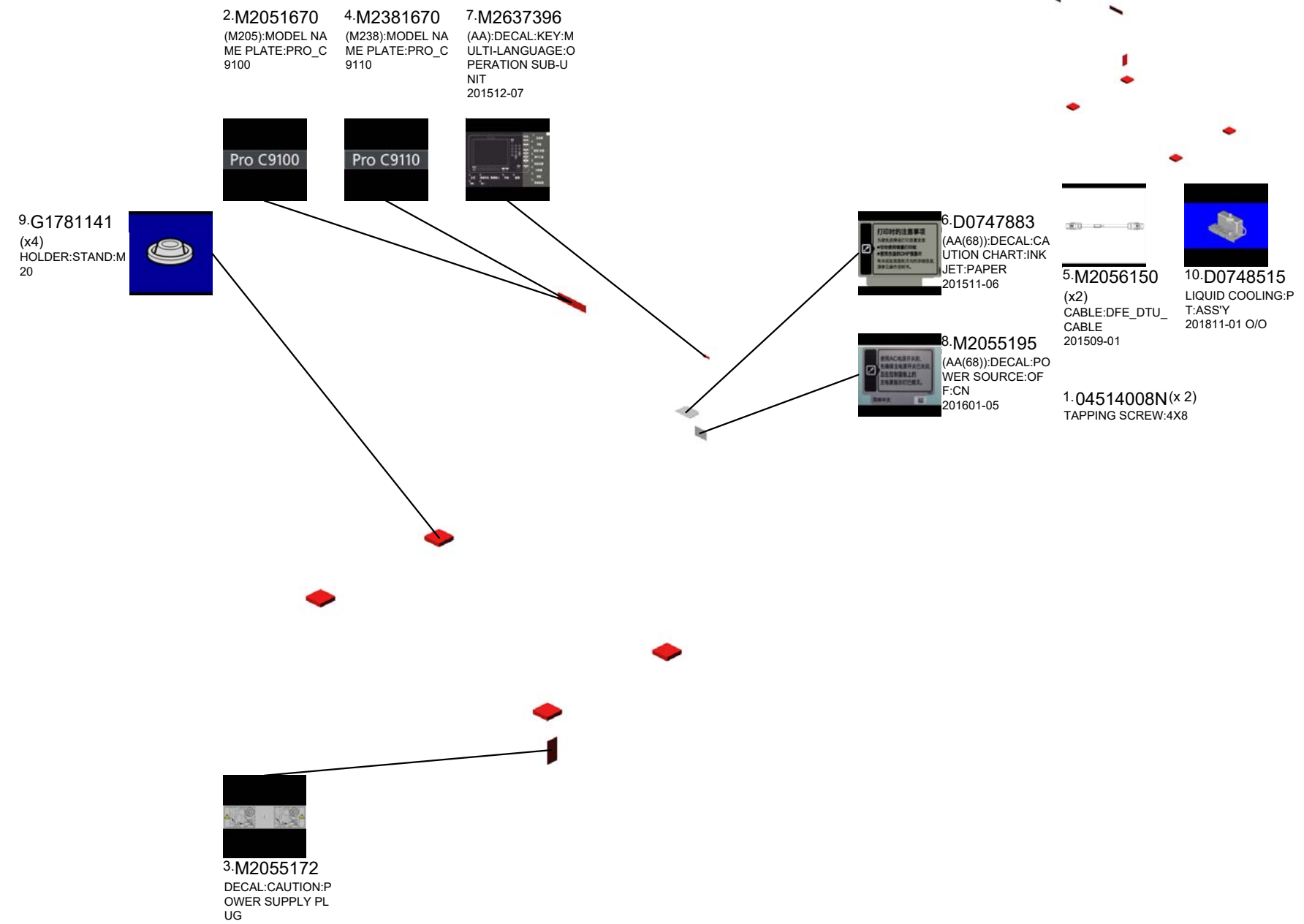


4-11050758
(x3)
CLAMP:LWSM-030
6A



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U017
ACCESSORIES

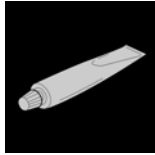


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

Special Tools



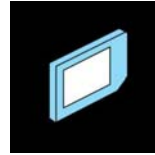
1.52039502
GREASE 501



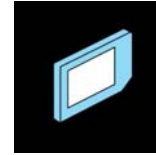
2.A2579300
GREASE - BARRIERTA S552R



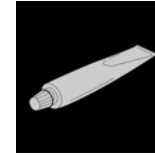
3.B1329700
LUBRICANT POWDER



4.B6455010
SD-CARD:ASS'Y



5.B6455040
SD-CARD:SERVICE PARTS:8GB:ASS'Y



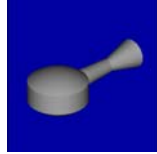
6.D0149800
GREASE-KS660B



7.D0159500
G104 YELLOW TONER



8.D0159501
ZINC STEARATE



9.D0747690
BRUSH:BLOWER



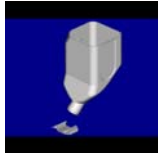
10.D1792445
KNOB:TORQUE LIMITER MECHANICAL CLUTCH:ASS'Y



11.D1793420
JIG:SHEET:DOCTOR BLADE



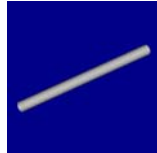
12.M0774240
GRIP:FUSING UNIT:ASS'Y



13.M2052860
BOTTLE:FILL:DEVELOPER:ASS'Y



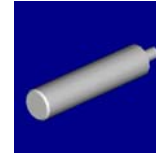
14.M2053355
KNOB:DRIVE:DEVELOPMENT UNIT:A



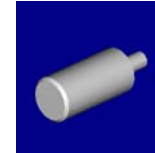
15.M2054433
CYLINDER:GUIDE:HEATER



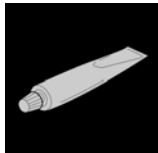
16.M2056434
SHEET:FLAT BELT-TRANSFER:PROTECT



17.M2056543
JIG:SERVICE:TRANSFER/SEPARATION:A



18.M2056544
JIG:SERVICE:TRANSFER/SEPARATION:B



19.VSSG9002
FLUOTRIBO MG GREASE : 100G



20.M4675041
SD-CARD:MFP-BROWSER:ASS'Y 201510-03



22.G1785397
PCB:SIFB:CROSS



23.M0B15888
HARNESS:DEBUG:MONITOR:SERVICE 201911-03 O/O

Exclusive Parts

Number	Part Name	Group	ID
50530419	BUSHING - 10MM	U011_S013	84
52039502	GREASE 501	Special Tools	1
52062686	SNAP RING	U011_S011	85
52062687	STUD SCREW - M3	U007_S003_S001	18
		U008_S001_S002_S002	16
53241658	BUSHING- 4X8X4.5MM	U011_S011_S001	86
		U011_S011_S002	86
		U011_S011_S008	86
54462560	CUSHION - PAPER TRAY	U011_S011	87
54466214	SHAFT HOLDER - PICK-UP ROLLER	U006	39
54472681	SNAP RING	U011_S011_S004	88
67542866	ROLLER - POSITIONING GUIDE	U011_S010	89
A0793626	STEPPED SCREW - SWING CLEANING	U012_S001	19
		U012_S002	19
		U012_S003	19
		U012_S004	19
A2324666	CUSHION - STEPPER MOTOR	U009_S001	12
A2579300	GREASE - BARRIERTA S552R	Special Tools	2
A2941163	GEAR - 30Z	U004_S001	22
		U004_S002	22
		U004_S003	22
		U004_S004	22
A2941838	GROUND PLATE - LENS STAY	U011_S013	90
		U015	25
		U015_S004	25
A2943354	RACK - 10Z	U004_S005	23
		U004_S006	23
		U004_S007	23
		U004_S008	23
A2943447	TONER BOTTLE SET FEELER	U004_S005	24
		U004_S006	24
		U004_S007	24
		U004_S008	24
A2943454	LEVER STOPPER	U004_S005	25
		U004_S006	25
		U004_S007	25

Number	Part Name	Group	ID
		U004_S008	25
A6973175	SPACER - 10X14X13.5MM	U011_S013	91
AA001190	DECAL - GROUND	U013	40
AA003057	DECAL:GRIP:LONG:PP	U007_S003	19
AA021031	MAGNETIC CATCH	U001_S003	13
AA040036	FLAT CONVEYER BELT	U009_S001	13
AA043181	TIMING BELT - B40S2M80	U007_S002_S001	20
		U007_S002_S002	20
		U007_S002_S003	20
AA043318	TIMING BELT - 40S3M144	U011_S011	92
AA043486	TIMING BELT - B40S2M194	U009_S001	14
AA043553	TIMING BELT-B60S2M316	U011	93
AA043627	TIMING BELT - B40S2M148	U011	94
AA043650	TIMING BELT - B60S2M290	U011	95
AA043651	TIMING BELT - B60S2M264	U011	96
AA043976	TIMING BELT:40S2M142	U006	40
AA050116	DRIVE WERE:DRIVEN ROLLER	U006	41
AA060811	TENSION SPRING - STOPPER	U004_S005	26
		U004_S006	26
		U004_S007	26
		U004_S008	26
AA060812	LEVER TENSION SPRING	U004_S005	27
		U004_S006	27
		U004_S007	27
		U004_S008	27
AA060950	TENSION SPRING	U010	16
AA061067	TENSION SPRING:DRIVE WERE:DRIVE	U006	42
AA061114	TENSION SPRING:POSITIONING SENSOR	U006_S001	43
AA061191	TENSION SPRING:REGISTRATION	U011_S013	97
AA061192	TENSION SPRING:TIMING ROLLER	U011_S013	98
AA063204	COMPRESSION SPRING	U011_S011	99
AA063371	SPRING	U005_S013	29
		U005_S014	29
		U005_S015	29
		U005_S016	29

Exclusive Parts

Number	Part Name	Group	ID
AA063601	RACK SPRING	U004_S005	28
		U004_S006	28
		U004_S007	28
		U004_S008	28
AA063674	SPRING - 8N	U011_S012	100
		U011_S015	100
AA063675	SPRING - 5N	U011_S015	101
		U011_S016	101
		U011_S017	101
		U011_S018	101
AA066320	FEELER TORTION SPRING	U004_S005	29
		U004_S006	29
		U004_S007	29
		U004_S008	29
AA066403	TORSION SPRING:GUIDE PLATE:FRONT	U011_S013	102
AA070067	SLIDE RAIL:PULL OUT:RIGHT	U011	103
AA080346	BUSHING:FLANGE TYPE:DIA6	U007_S002_S001	21
		U007_S002_S002	21
		U007_S002_S003	21
		S001	
AA082101	BUSHING - 6X10X6	U004_S005	30
		U004_S006	30
		U004_S007	30
		U004_S008	30
		U011_S012	104
		U011_S014	104
		U011_S015	104
		U011_S016	104
		U011_S017	104
AA082104	BUSHING - 8X12X7	U011_S018	104
		U011_S013	105
AA082117	BUSHING - M6	U005_S003	30
		U005_S006	30
		U005_S009	30
		U005_S012	30
AA082137	BUSHING:6X10X6	U008_S001_S002	17
AA082144	BUSHING - 8X12X7	U011_S015	106

Number	Part Name	Group	ID
AA082146	BUSHING -6X10X4	U006	44
AA082173	PLAIN SHAFT BEARING:6X10X6	U008_S001_S002	18
AA083022	BUSHING:DIA6:DIA8	U006	45
		U007_S003	22
		U008_S001_S002	19
AA084059	BALL BEARING HOLDER	U011_S011	107
		U011_S012	107
		U011_S014	107
		U011_S015	107
		U011_S016	107
		U011_S017	107
		U011_S018	107
AA100014	RETAINING RING C - SEPARATE	U007_S002_S001	23
		U007_S002_S002	23
		U007_S002_S003	23
		U007_S003	23
AA120127	DISCHARGE BRUSH:FUSING	U011_S013	108
AA132208	SPACER - M6	U005_S003	31
		U005_S006	31
		U005_S009	31
		U005_S012	31
AA132300	ROLLER:LOCK:PULL OUT	U011_S013	109
AA143129	SHOULDER SCREW - FRONT COVER	U011	110
AA143139	SHOULDER SCREW - PRESSURE ARM	U011_S011	111
AA143379	STEPPED SCREW	U011	112
AA143544	SCREW - M3	U006	46
AA143545	SCREW:M4	U010	17
AA143560	STEPPED SCREW - M4	U011	113
AA143562	SCREW:M4:DIA6X1.2	U004_S005	31
		U004_S006	31
		U004_S007	31
		U004_S008	31
AA143718	STEPPED SCREW - M4	U011_S011	114
AA143744	STEPPED SCREW	U006	47
AA143790	SCREW:CONTACT POINT	U011_S010	115
AA143797	CONNECTOR GUIDE PIN	U011	116

Exclusive Parts

Number	Part Name	Group	ID
		U015	26
AA143801	SCREW:M4:EXTERIOR	U011	117
AA143802	SCREW:6X1.7	U011_S008	118
		U011_S009	118
AA143812	SCREW - SCALE	U011_S013	119
AA143848	STEPPED SCREW - M3	U011_S013_S003	120
		U015	27
AA161122	MOTOR CUSHION	U011	121
		U011_S001	121
		U011_S013	121
AA161167	BUSHING:HDD	U015	28
AA161174	CUSHION:DC STEPPER MOTOR	U006	48
AB011126	GEAR:20Z	U008_S001_S002	20
AB011211	GEAR:CONNECTING:VERTICAL T RANSPORT	U004_S001	32
		U004_S002	32
		U004_S003	32
		U004_S004	32
AB011478	GEAR - 18Z	U011_S011	122
AB012005	GEAR - 13Z	U004	33
AB013421	GEAR - 18Z	U011_S011	123
AB014136	GEAR - 31Z	U011_S011	124
AB014243	GEAR:IDLER:Z30	U011_S013	125
AB014312	GEAR:MOTOR:DRIVE:15Z	U011_S011	126
AB017515	DOUBLE GEAR - 12/23Z	U004_S005	34
		U004_S006	34
		U004_S007	34
		U004_S008	34
AB030803	TIMING PULLEY - 25T	U011_S013	127
AB032072	PULLEY:DRIVEN:WIRE	U006	49
AC020153	LENS:LED:4	U004_S005	35
		U004_S006	35
		U004_S007	35
		U004_S008	35
		U006	50
AF021091	TIMING ROLLER:TRANSFER:DRIV EN	U011_S013	128
AF022167	TRANSPORT ROLLER - DRIVEN	U011_S011	129
		U011_S012	129

Number	Part Name	Group	ID
AG051141	RELEASE LEVER	U011_S012	130
		U011_S014	130
AG070513	MAGNET CATCH	U011_S011_S004	589
AH012031	CASTER:1470N	U015	29
AW010143	PHOTO REFIECTION SENSOR:PS R11TL1R-C	U011_S010	132
AW010151	PHOTO REFIECTION SENSOR:PS1 22TL1-A	U009_S001	15
		U011	133
		U011_S011	133
		U011_S012	133
		U011_S013	133
		U011_S015	133
		U011_S017	133
AW020164	OIL END SENSOR	U010	18
AW020166	PHOTOINTERRUPTOR:PAPER FE ED SENSOR	U006	51
AW020198	PHOTOINTERRUPTOR:LG2A14NL 1	U002	14
		U004_S005	36
		U004_S006	36
		U004_S007	36
		U004_S008	36
		U006	52
		U010	19
		U010_S003	19
		U011	134
		U011_S011	134
		U011_S013	134
AW020203	PHOTOINTERRUPTOR:GP1A173L CS2F	U006	53
		U011_S013	135
AW020210	OPTICS SENSOR:ENCODER:300L PI	U006	54
AW020213	OPTICS SENSOR:ENCODER:300L PI	U011_S013	136
AW020218	POSITIONING SENSOR:FLAT BELT -TRANSFER	U006_S001	55
AW140026	TEMPERATURE & HUMIDITY SEN SOR	U005	32
		U014	7
AW500049	PUSH SWITCH:SW1AG-550	U006	236

Exclusive Parts

Number	Part Name	Group	ID
AX040195	DC STEPPER MOTOR:SHIFT:56	U011_S013	137
AX040196	STEPPER MOTOR:PAPER TRANS PORT MD:MM56	U011	138
		U011_S013	138
AX040276	STEPPER MOTOR:MM56:TRANSP ORT	U011_S001	139
AX040280	STEPPER MOTOR:DRIVE	U011	140
AX060393	DC STEPPER MOTOR:MM42:1.3A: 4.42V	U006	57
AX060424	DC STEPPER MOTOR:MM56XL76	U011_S013	141
AX060455	DC STEPPER MOTOR:RISE	U011	142
AX060489	DC BRUSHLESS MOTOR:DC24V:2 8W:DIA54.4	U011_S013	143
AX061315	DC MOTOR:DIA65:24V:23.5W	U012_S001	20
		U012_S002	20
		U012_S003	20
		U012_S004	20
AX650054	DC FAN MOTOR:SIROCCO:DC24V: PWM	U014	8
AX660017	FAN:BLOWER:DC24V	U011_S003	144
		U011_S004	144
		U011_S011_S001	144
		U011_S011_S002	144
		U011_S011_S006	144
		U011_S011_S007	144
		U015	30
AZ240306	POWER SUPPLY UNIT:FW:200V	U013	60
AZ240375	POWER SUPPLY UNIT:ECO:200V	U013	65
AZ250063	POWER SUPPLY UNIT:200V	U013_S001	41
AZ300065	POWER PACK:T1	U006	58
		U013	42
AZ300066	POWER PACK:T2	U006	59
AZ310041	POWER PACK:TRANSFER	U006	60
AZ320193	POWER PACK:CGB	U013	43
B0391182	SLIDER MM8	U007_S002_S004	24
B0391704	SPRING - TIMING PULLEY	U011	145
B0706854	BRACKET:FAN:COOLING	U014	9

Number	Part Name	Group	ID
B1253230	SPACER - 0.3	U011_S001_S001	146
		U011_S001_S002	146
		U011_S011	146
B1321183	BRACKET:LOCK	U011_S013	147
B1321221	HOLDER:SPRING:PULL OUT	U011_S013	148
B1322366	LEVER:DRUM STAY:LEFT	U011_S013	150
B1325807	GROUND PLATE:BASE:CONTROL BOARD	U015	33
B1329700	LUBRICANT POWDER	Special Tools	3
B2233441	TIMING BELT:TONER BOTTLE	U011_S013	151
B2236171	RUBBER BUSHING:ENCODER	U011_S013	152
B2341293	LEVER - SAFETY SWITCH	U001	14
		U001_S001	14
		U001_S002	14
B2342125	SPRING - GRID	U002_S001	15
		U002_S002	15
		U002_S003	15
		U002_S004	15
B2342390	FLANGED HEXAGONAL HEAD BOL T:M4X8	U001	15
		U005	33
		U006	61
		U007	25
		U011_S013	153
		U015	34
B2343067	SPRING	U011_S011	154
B2343356	JOINT:CHUCK:TONER BOTTLE	U004_S005	37
		U004_S006	37
		U004_S007	37
		U004_S008	37
B2346141	POSITIONING SLEEVE - INNER BA CK	U011	155
B2346424	RELEASE GRIP	U011_S017	157
B2346508	TENSION SPRING	U011_S013	158
B2346533	TIMING BELT - S2M152	U011_S013	159
B2382675	REGISTRATION ROLLER BUSHIN G	U011_S013	160
B2751186	GASKET:TRAY:IPU/MCU:UPPER	U015	35
B6455010	SD-CARD:ASS'Y	Special Tools	4

Exclusive Parts

Number	Part Name	Group	ID
B6455040	SD-CARD:SERVICE PARTS:8GB:A SS'Y	Special Tools	5
B6523135	TIMING BELT:B60S2M172	U011	161
B7005804	STEPPER MOTOR:DIA42:Z17:ASS' Y	U002	17
B7125605	GRIP:APPLICATION	U011	162
		U015	36
B8306161	MAGNETIC DOOR CATCH	U001_S003	16
B8341645	TIMING BELT - B60S2M220	U011	163
B8343312	COLLAR	U011_S011	164
B8343315	GEAR - 13Z	U011_S011	165
B8343443	STOPPER HOLDER	U011	166
B8344032	CUSHION:TRAY:NO.1	U011_S011	167
B8344388	COMPRESSION SPRING	U011	168
B8352727	PAPER FEED SENSOR BRACKET	U011_S011	169
B8511122	SCREW:ROUND POINT:M4X7	U011	170
B8904094	TIMING BELT:B60S3M297	U006	62
BB013040	GEAR:SHIFT:ROLLER:Z30	U011_S013	171
C1012360	SNAP RING	U001	17
C1051866	PIN	U011_S011	172
C2023102	COLLAR - 6.35X10X4MM	U011_S013	173
C2382873	ADJUSTING SCREW	U011	174
C2383879	TIMING BELT	U011_S013	175
C2384450	HINGE SCREW	U013	44
C2442451	SCREW:TRANSFER/SEPARATION	U011	176
C2444426	SHOULDER SCREW	U011_S013	177
C2652315	SCREW:DRUM	U011_S011	178
C2672944	SCREW:ACTUATOR:SURFACE OF PAPER SENSOR	U006	63
C2693566	BUSHING:MM8:PRESSURE:DRIVE	U011_S011	179
C2813956	SYNCHRONOUS BELT:60S2M152	U011_S013	606
C5922233	TIMING BELT - 2M190	U007_S001	26
C6121803	SCREW:ENCODER:A4991378B	U011_S008	181
		U011_S009	181
D0143655	ELECTRIC POTENTIAL SENSOR	U005	34
D0145973	COVER:SD-CARD	U015	37
D0149800	GREASE-KS660B	Special Tools	6
D0159500	G104 YELLOW TONER	Special Tools	7

Number	Part Name	Group	ID
D0159501	ZINC STEARATE	Special Tools	8
D0393368	SCREW:M3X3.5	U004_S005	38
		U004_S006	38
		U004_S007	38
		U004_S008	38
D0461165	SPACER:DIA8XDIA14X2.2	U011_S011	183
D0464655	TIMING BELT:S2M180	U011	184
D0592399	FLANGED HEXAGONAL HEAD BOL T:M3*4	U011_S013	185
D0666498	GEAR:IDLER:PAPER FEED UNIT:1 7Z	U004_S001	39
		U004_S002	39
		U004_S003	39
		U004_S004	39
D0741195	GUIDE:LOCK:TRANSPORT UNIT	U011_S013	186
D0741920	DC STEPPER MOTOR:ASS'Y	U003_S001	7
		U003_S002	7
		U003_S003	7
		U003_S004	7
D0742457	PLAIN SHAFT BEARING:BRUSH R OLLER:APPLY:REAR	U005_S003	35
		U005_S006	35
		U005_S009	35
		U005_S012	35
D0742541	DECAL:ARROW LABEL	U005_S001	36
		U005_S004	36
		U005_S007	36
		U005_S010	36
D0742542	DECAL:GRIP	U005_S003	37
		U005_S003_S001	37
		S001	
		U005_S006	37
		U005_S006_S001	37
		S001	
		U005_S009	37
		U005_S009_S001	37
		S001	
		U005_S012	37
		U005_S012_S001	37
		S001	

Exclusive Parts

Number	Part Name	Group	ID
D0742577	CONNECTOR:DRAWER:4POLE:RE C	U006	64
		U015	117
D0742632	BRACKET:DC STEPPER MOTOR:M M56:CAM	U011_S013	187
D0742652	LEVER:LINK:TRANSPORT ROLLER	U011_S015	188
D0742679	HOLDER:DC STEPPER MOTOR:SH IFT	U011_S013	189
D0742681	SHAFT:CAM:SHIFT	U011_S013	190
D0742685	SYNCHRONOUS BELT:B80S2M190	U011_S013	191
D0742739	PRESSURE ROLLER:TRANSPORT ROLLER:SHIFT:DRIVEN	U011_S013	192
D0742744	HOLDER:SHIFT:BEARING:FRONT	U011_S013	193
D0743173	TIMING PULLEY:S2M:25T	U011	194
		U011_S013	194
D0743819	PLATE:ROLLER:TENSION	U006	238
D0743824	PLATE:ROLLER:INTERMEDIATE T RANSFER	U006	65
		U006_S003	65
D0743829	DECAL:POSITIONING DISPLAY:TC RU	U005	39
		U005_S001	39
		U005_S002	39
		U005_S004	39
		U005_S005	39
		U005_S007	39
		U005_S008	39
		U005_S010	39
		U005_S011	39
		U006	66
		U007_S003	27
D0743845	FLAT NUT:INNER COVER:INTERM EDIATE TRANSFER	U006	67
D0743855	BRACKET:SENSOR:VACUUM	U009_S001	16
D0743860	INNER COVER:INTERMEDIATE TR ANSFER:LEVER	U006	68
D0743871	STOPPER:WIRE:PULLEY	U006	69
D0743872	PULLEY:DRIVE WERE:ASS'Y	U006	70
D0743873	FEELER:DRIVE WERE	U006	71
D0743878	HOLDER:RADIAL BALL BEARING:D RIVEN ROLLER:INNER BACK	U006	72

Number	Part Name	Group	ID
D0743881	BRACKET:DC STEPPER MOTOR:P OSITIONING CONTROL	U006	73
D0743896	COVER:POSITIONING SENSOR:FL AT BELT-TRANSFER	U006_S001	74
D0743899	LEVER:POSITIONING SENSOR:SL ACK PREVENTION	U006	76
D0744351	STEPPED SCREW:DIA5.4DIA:DIA3. 5:M3	U006	77
D0744612	TRANSPORT ROLLER:DRIVE:REV ERSE:PRESS FIT	U011	195
D0745101	SD-CARD:NICE:REGI2:ASS'Y	U013	61
D0746074	TENSION SPRING:SLEEVE:WIRE:I NTERMEDIATE TRANSFER	U006	78
D0746075	GRIP:INTERMEDIATE TRANSFER: LEFT	U006	79
D0746121	BRACKET:SENSOR:ON-OFF:TRAN SFER ROLLER	U006	80
D0746125	FEELER:ON-OFF:INTERMEDIATE TRANSFER:BLACK	U006	81
D0746134	PLAIN SHAFT BEARING:INSULATE	U006	82
D0746144	BRACKET:INTERMEDIATE TRANS FER:FRONT	U006	83
D0746145	BRACKET:INTERMEDIATE TRANS FER:REAR	U006	84
D0746146	BRACKET:BIAS:INTERMEDIATE T RANSFER	U006	85
D0746147	TERMINAL:INTERMEDIATE TRANS FER	U006	86
D0746161	COVER:BIAS:INTERMEDIATE TRA NSFER	U006	87
D0746163	GEAR:TIMING PULLEY:IDLER:INTE RMEDIATE TRANSFER	U006	88
D0746164	SYNCHRONOUS BELT:ON-OFF:IN TERMEDIATE TRANSFER	U006	89
D0746165	PULLEY:ON-OFF:BELT TENSIONE R	U006	90
D0746168	TIGHTENER:INTERMEDIATE TRAN SFER:ASS'Y	U006	91

Exclusive Parts

Number	Part Name	Group	ID
D0746170	COIL SPRING:PRESSURE:TIGHTENER	U006	92
D0746171	GUIDE PLATE:COIL SPRING:PRESSURE:TIGHTENER	U006	93
D0746179	GEAR:IDLER:INTERMEDIATE TRANSFER:Z17:Z53	U006	94
D0746180	COMPRESSION SPRING:BIAS:INTERMEDIATE TRANSFER	U006	95
D0746197	TERMINAL:CONNECTING:BIAS:INTERMEDIATE TRANSFER	U006	96
D0746241	DECAL:GRIP:TRANSFER/SEPARATION UNIT	U006	97
D0746314	GEAR:COLLECTION COIL	U008_S001_S002	21
D0746390	LEVER:TENSION:ROLLER:FRONT	U006	227
D0746394	LEVER:TENSION:ROLLER:REAR	U006	228
D0746454	ARM:COATING BAR:BELT CLEANING	U007_S003_S001	28
		U008_S001_S002_S002	23
D0746477	GEAR:BRUSH:REMOVE PAPER DUST:Z17	U008_S001_S002	24
D0746481	JOINT:BRUSH:REMOVE PAPER DUST:BELT CLEANING	U007_S002	29
		U007_S003	29
D0746483	SEAL:HOLDER:CLEANING BLADE:FRONT LOWER	U008_S001_S002	25
D0746484	SEAL:HOLDER:CLEANING BLADE:REAR LOWER	U008_S001_S002	26
D0746497	DECAL:POSITIONING DISPLAY:TCRU	U011_S013	196
D0746517	STEEL BALL:TONER OUTLET SUB-UNIT	U010	20
D0747690	BRUSH:BLOWER	Special Tools	9
D0747782	GRIP:DOOR:FRONT	U001_S001	18
		U001_S002	18
D0747828	CAP:CONNECTOR	U001	19
D0747829	CAP:JOINT:LARGE CAPACITY TRAY	U001	20
D0747830	COVER:LARGE CAPACITY TRAY	U001	21
D0747883	(AA(68)):DECAL:CAUTION CHART:I	U017	6

Number	Part Name	Group	ID
	NKJET:PAPER		
D0748515	LIQUID COOLING:PT:ASS'Y	U017	10
D0931266	DECAL:WARNING (HIGH TEMPERATURE):LENGTHWISE	U011_S013	197
D0935309	COVER:SD-CARD	U015	38
D0A53588	BRACKET:RACK:STOPPER	U004_S005	87
		U004_S006	87
		U004_S007	87
		U004_S008	87
D0A53710	SEAL:REAR:SLIDER:TONER BANK:T6	U004_S005	91
		U004_S006	91
		U004_S007	91
		U004_S008	91
D0A53898	BRACKET:POSITIONING SENSOR:SLACK PREVENTION	U006	229
D0AK5100	SD-CARD:NICE:APPLICATION:ASS'Y	U013	63
D0BX2500	GRID:CHARGE CORONA	U002_S001	49
		U002_S002	49
		U002_S003	49
		U002_S004	49
D1055898	HOLDER:TEMPERATURE & HUMIDITY SENSOR	U014	28
D1176174	BUSHING:TRANSPORT SCREW	U005_S003	40
		U005_S006	40
		U005_S009	40
		U005_S012	40
D1361244	COVER:ENCODER	U011_S013	198
D1362276	CONNECTOR:1POLE	U015	118
D1362852	BRACKET:LED:MANUAL FEED	U006	98
D1363442	DECAL:COLORED DISPLAY:MAIN:BK	U005	42
D1363443	DECAL:COLORED DISPLAY:MAIN:C	U005	43
D1363444	DECAL:COLORED DISPLAY:MAIN:M	U005	44
D1363445	DECAL:COLORED DISPLAY:MAIN:Y	U005	45

Exclusive Parts

Number	Part Name	Group	ID
D1363446	DECAL:COLORED DISPLAY:DRUM STAY:BK	U005	46
D1363447	DECAL:COLORED DISPLAY:DRUM STAY:C	U005	47
D1363448	DECAL:COLORED DISPLAY:DRUM STAY:M	U005	48
D1363449	DECAL:COLORED DISPLAY:DRUM STAY:Y	U005	49
D1364070	COLLAR:DIA10X:DIA14X:15.8	U011_S013	199
D1364073	JOINT:CAM:PRESSURE:B	U011_S013	200
D1365978	BRACKET:HDD	U015	110
D1366128	CASE:OPPOSED:TRANSFER ROLLER:FRONT	U006	99
D1381289	JOINT:FUSING:ON-OFF	U008	27
D1492777	COIL SPRING:PRESSURE:PICKUP	U011_S010	201
D1495776	COVER:USB:SMALL	U015	40
D1496553	GEAR:IDLER:Z61	U004_S001	40
		U004_S002	40
		U004_S003	40
		U004_S004	40
D1791221	HOLDER:COIL SPRING:LOCK:PULL OUT	U011_S013	202
D1791252	DC MOTOR:DIA82.2:63.7W:BRUSHLESS	U007_S001	30
		U012_S001	21
		U012_S002	21
		U012_S003	21
		U012_S004	21
D1791266	PULLEY:DRIVE:DEVELOPMENT ROLLER:59T	U012_S001	22
		U012_S002	22
		U012_S003	22
		U012_S004	22
D1791268	SYNCHRONOUS BELT:80S2M300	U012_S001	23
		U012_S002	23
		U012_S003	23
		U012_S004	23
D1791273	GEAR:DRIVE:TRANSPORT SCREW:54Z	U012_S001	24
		U012_S002	24
		U012_S003	24

Number	Part Name	Group	ID
		U012_S004	24
D1791275	TENSION SPRING:3.8N	U012_S001	25
		U012_S002	25
		U012_S003	25
		U012_S004	25
D1791290	GEAR:IDLER:TRANSPORT SCREW:65Z/53Z	U012_S001	26
		U012_S002	26
		U012_S003	26
		U012_S004	26
D1791297	TIGHTENER:DRIVE:DEVELOPMENT:ASS'Y	U012_S001	27
		U012_S002	27
		U012_S003	27
		U012_S004	27
D1791327	SHAFT:BELT TENSIONER:DRIVE:USED TONER	U010	21
D1791329	PULLEY:TIGHTENER:DIA18	U010	22
D1791505	STOPPER:GUIDE PLATE:VERTICAL TRANSPORT	U001_S001	22
		U001_S002	22
D1792204	COVER:END BLOCK:REAR	U002_S001	18
		U002_S002	18
		U002_S003	18
		U002_S004	18
D1792205	ELECTRODE PLATE:CASE:CHARGE	U002_S001	19
		U002_S002	19
		U002_S003	19
		U002_S004	19
D1792206	STAY:GRID	U002_S001	20
		U002_S002	20
		U002_S003	20
		U002_S004	20
D1792208	END BLOCK:CHARGE CORONA:REAR	U002_S001	21
		U002_S002	21
		U002_S003	21
		U002_S004	21
D1792224	CORONA WIRE:CHARGE CORONA	U002_S001	44
		U002_S002	44
		U002_S003	44
		U002_S004	44

Exclusive Parts

Number	Part Name	Group	ID
D1792237	HOLDER:MOTOR:CHARGE	U002	22
D1792238	SOCKET:CHARGE	U002	23
D1792239	SHAFT:CLEANER:CHARGE:DRIVE:ASS'Y	U002_S009	24
		U002_S010	24
		U002_S011	24
		U002_S012	24
D1792254	DECAL:CHARGE:GRIP	U002_S001_S002	25
		U002_S002_S002	25
		U002_S003_S002	25
		U002_S004_S002	25
D1792370	GRIP:DRUM:ASS'Y	U005	50
D1792445	KNOB:TORQUE LIMITER MECHANICAL CLUTCH:ASS'Y	Special Tools	10
D1792467	LEVER:POSITIONING:CLEANING	U005_S001	127
		U005_S004	127
		U005_S007	127
		U005_S010	127
D1792468	GRIP:DRUM STAY:PCU	U005_S001	51
		U005_S004	51
		U005_S007	51
		U005_S010	51
D1792469	KNOB SCREW:DRUM	U005	52
D1792474	DECAL:DIAL	U005_S001	53
		U005_S004	53
		U005_S007	53
		U005_S010	53
D1792621	SHAFT:DRIVEN ROLLER:SHIFT	U011_S013	203
D1792624	SIDE PLATE:SHIFT:REGISTRATION:FRONT:PEEN	U011_S013	580
D1792627	SIDE PLATE:SHIFT:REGISTRATION:REAR:PEEN	U011_S013	586
D1792631	GUIDE PLATE:SHIFT:REGISTRATION:UPPER	U011_S013	204
D1792642	HOLDER:SHIFT:BEARING:REAR	U011_S013	206
D1792643	CAM:REGISTRATION:GATE:RELEASE	U011_S013	207
D1792648	PLATE:ADJUSTING PIN	U011_S013	209

Number	Part Name	Group	ID
D1792649	BRACKET:GUIDE:SHIFT	U011_S013	210
D1792666	GUIDE PLATE:REGISTRATION:TIMING:UPPER	U011_S013	211
D1792670	GUIDE PLATE:REGISTRATION:TIMING:LOWER	U011_S013	212
D1792675	COVER:REGISTRATION:DOUBLE FEED SENSOR	U011_S013	213
D1792685	CASE:REMOVE PAPER DUST:ASS'Y	U011_S013	214
D1792691	TENSION SPRING:PRESSURE ROLLER	U011_S013	215
D1792698	COMPRESSION SPRING:SHIFT	U011_S013	216
D1792727	SHAFT:TIMING ROLLER:REGISTRATION:DRIVEN	U011_S013	584
D1792754	BRACKET:DC STEPPER MOTOR:PAPER FEED	U011_S013	217
D1792757	TIGHTENER:BRACKET:DC STEPPER MOTOR	U011_S013	218
D1792758	GEAR:Z41:TIMING PULLEY:T41	U011_S013	219
D1792760	COVER:MOTOR	U011_S013	220
D1792763	CAM:REGISTRATION:TIMING	U011_S013	221
D1792764	SHAFT:CAM:REGISTRATION:TIMING	U011_S013	222
D1792932	ARM:ON-OFF:TRANSPORT ROLLER	U011_S015	227
D1792943	BRACKET:CAM:ON-OFF	U011	228
D1792944	DISC:ON-OFF:SENSOR	U011	229
D1792948	CAM:TRANSPORT ROLLER:ON-OFF	U011	230
D1792952	BRACKET:DC STEPPER MOTOR:DRIVEN:ON-OFF	U011	231
D1793055	SEAL:CASE:FRONT:DEVELOPMENT	U005_S001	134
		U005_S004	134
		U005_S007	134
		U005_S010	134
D1793070	GEAR:TRANSPORT SCREW:NO.1	U005_S001	54
		U005_S004	54
		U005_S007	54

Exclusive Parts

Number	Part Name	Group	ID
		U005_S010	54
D1793071	GEAR:TRANSPORT SCREW:NO.2	U005_S001	55
		U005_S004	55
		U005_S007	55
		U005_S010	55
D1793073	GEAR:IDLER:TRANSPORT SCREW:UPPER:ASS'Y	U005_S001	56
		U005_S004	56
		U005_S007	56
		U005_S010	56
D1793131	RECEPTACLE:DEVELOPMENT VIAS:ASS'Y	U005_S013	57
		U005_S014	57
		U005_S015	57
		U005_S016	57
D1793234	GEAR:TRANSPORT SCREW:LONG:TONER SUPPLY	U004_S001	41
		U004_S002	41
		U004_S003	41
		U004_S004	41
D1793237	GEAR:TRANSPORT SCREW:SHORT:TONER SUPPLY	U004_S001	42
		U004_S002	42
		U004_S003	42
		U004_S004	42
D1793253	GEAR:IDLER:FEED:TONER SUPPLY:1	U004_S001	43
		U004_S002	43
		U004_S003	43
		U004_S004	43
D1793254	GEAR:IDLER:FEED:TONER SUPPLY:2	U004_S001	44
		U004_S002	44
		U004_S003	44
		U004_S004	44
D1793259	GEAR:IDLER:AGITATOR:TONER SUPPLY	U004_S001	45
		U004_S002	45
		U004_S003	45
		U004_S004	45
D1793271	CASE:SHUTTER:TONER SUPPLY	U004	46
D1793272	SHUTTER:TONER SUPPLY:ASS'Y	U004	47
D1793275	COIL SPRING:SHUTTER:TONER SUPPLY	U004	48
D1793276	TONER CATCHPAN:TONER SUPPLY	U004	49

Number	Part Name	Group	ID
	LY		
D1793376	LEVER:SAFETY SWITCH:TONER SUPPLY UNIT:ASS'Y	U001	23
D1793377	TORSION SPRING:SAFETY SWITCH:TONER SUPPLY UNIT	U001	24
D1793420	JIG:SHEET:DOCTOR BLADE	Special Tools	11
D1793531	TONER CATCHPAN:PIPE:DISCHARGE USED TONER	U005_S003	58
		U005_S006	58
		U005_S009	58
		U005_S012	58
		U007_S002_S001	32
		U007_S002_S002	32
		U007_S002_S003	32
		U008_S001_S002	28
D1793581	BLADE:CLEANING:ASS'Y	U005_S003	59
		U005_S006	59
		U005_S009	59
		U005_S012	59
D1795435	PCB:URRB	U011_S013	232
D1796051	(C/M/Y):ROLLER:INTERMEDIATE TRANSFER:ASS'Y	U006	100
D1941234	SUPPORTING PLATE:BRACKET:LOCK	U011_S013	149
D1941433	JOINT:DEVELOPMENT SLEEVE:DRIVE:MIDDLE	U012_S001	28
		U012_S002	28
		U012_S003	28
		U012_S004	28
D1941462	HEXAGON HEAD BOLT:DOUBLE SCREW:M4X10	U001	25
D1941481	STOPPER:DRIVEN ROLLER:FRONT LEFT	U006	101
D1941483	BRACKET:DRIVE WERE:TENSION SPRING	U006	102
D1941496	ENCODER:ASS'Y	U011_S013	585
D1942279	PCB:ELECTRIC POTENTIAL SENSOR	U013	45
D1942945	HOLDER:CAM:SHIFT	U011_S013	563
D1943564	LEVER:BASE:TONER BANK	U004_S005	50

Exclusive Parts

Number	Part Name	Group	ID
		U004_S006	50
		U004_S007	50
		U004_S008	50
D1943566	GRIP:LEVER:BASE:TONER BANK	U004_S005	51
		U004_S006	51
		U004_S007	51
		U004_S008	51
D1943567	GUIDE:BASE:TONER BANK	U004_S005	52
		U004_S006	52
		U004_S007	52
		U004_S008	52
D1943599	GEAR:RACK:Z12:Z35	U004_S005	53
		U004_S006	53
		U004_S007	53
		U004_S008	53
D1943603	GEAR:DRIVE:TONER BOTTLE:Z14	U004	54
D1943630	DC MOTOR:DRIVE:TONER BOTTLE:ASS'Y:5.85W:BRUSH	U004_S005	55
		U004_S006	55
		U004_S007	55
		U004_S008	55
D1943632	DC MOTOR:SLIDER:TONER BANK:ASS'Y:4.2W:BRUSH	U004_S005	56
		U004_S006	56
		U004_S007	56
		U004_S008	56
D1943707	SLIDER:TONER BANK	U004_S005	88
		U004_S006	88
		U004_S007	88
		U004_S008	88
D1943708	SEAL:INNER:SLIDER:TONER BANK	U004_S005	89
		U004_S006	89
		U004_S007	89
		U004_S008	89
D1943709	SEAL:OUTER:SLIDER:TONER BANK	U004_S005	90
		U004_S006	90
		U004_S007	90
		U004_S008	90
D1943712	HOLDER:HOOK:CAP:TONER BOTTLE	U004_S005	85
		U004_S006	85

Number	Part Name	Group	ID
		U004_S007	85
		U004_S008	85
D1943716	HOOK:UPPER:CAP:TONER BOTTLE	U004_S005	92
		U004_S006	92
		U004_S007	92
		U004_S008	92
D1943726	SEAL:GEAR:DRIVE:TONER BOTTLE	U004	57
D1944759	BRACKET:LOCK:EXIT	U011_S013	409
D1944804	RUBBER FOOT:TM-96-1	U011	233
		U011_S014	233
		U011_S016	233
		U011_S018	233
D1945480	PCB:CRB	U011_S013_S003	234
D1946061	LEVER:ON-OFF:BLACK:LEFT:FRONT	U006	103
D1946062	LEVER:ON-OFF:BLACK:LEFT:REAR	U006	104
D1946065	PLATE:ROLLER:DRIVEN:BLACK	U006	105
D1946066	LEVER:ON-OFF:BLACK:RIGHT:FRONT	U006	106
D1946067	LEVER:ON-OFF:BLACK:RIGHT:REAR	U006	107
D1946073	PLAIN SHAFT BEARING:SLIDER:ON-OFF:BLACK	U006	108
D1946098	HOOK:LEVER:ON-OFF:BLACK:REAR	U006	109
D1946099	HOOK:LEVER:ON-OFF:BLACK:FRONT	U006	110
D1946176	CAM:ON-OFF:BLACK:AUTOMATIC	U006	111
D1946177	DC STEPPER MOTOR:DIA42:24V	U006	112
D1946396	GROUND PLATE:ROLLER:DRIVEN:LEFT	U006	113
D1946499	GROUND PLATE:ROLLER:DRIVEN:RIGHT	U006	114
D1947175	SHEET:DUCT:OZONE UNIT:C/T BOX	U013	64
D2023890	LED:RED	U004_S005	58

Exclusive Parts

Number	Part Name	Group	ID
		U004_S006	58
		U004_S007	58
		U004_S008	58
		U006	115
		U011	235
D2235308	HDD:320GB:MN500S-2:WD3200LUCT	U015	39
D2583452	SEAL:PG1	U005_S001	118
		U005_S004	118
		U005_S007	118
		U005_S010	118
D2586321	BLADE:BELT CLEANING:ASS'Y	U008_S001_S002	22
D2702636	GUIDE PLATE:SHIFT:REGISTRATION:LOWER	U011_S013	205
D2702647	SHAFT:SHIFT	U011_S013	594
D2702771	ARM:REGISTRATION:TIMING:ASS'Y	U011_S013_S001	601
D2702786	DUCT:FAN:CONTACT IMAGE SENSOR	U011_S013	596
D3502563	KNOB:MISFEED REMOVAL	U011_S011	236
D3504837	TORSION SPRING:KNOB:MISFEED REMOVAL	U011_S011	237
D3511190	STEPPER MOTOR:PAPER FEED:ASS'Y	U006	116
D3553214	GEAR - 30Z	U011_S011	238
D3554608	SPACER:SIDE FENCE:PUSH RIVET	U011_S011_S004	239
D3724561	SPACER:DIA4	U005	61
D3775852	BRACKET:NIC:VC2:ENGINE	U015	41
D3EW2795	PULLEY:ROLLING:LONG:ASS'Y	U011_S011	603
D3EW2796	PULLEY:ROLLING:SHORT:ASS'Y	U011_S011	604
D4342635	TENSION SPRING:POLARIZATION POWL:PRESSURE	U011_S013	240
D4472564	KNOB:TURN	U011_S013	241
D4521094	TENSION SPRING:LOCK:TRAY	U011	242
D4543619	SCREW:CONTACT POINT:M3	U011	243
D5161261	COVER:LED	U011_S007	244
D5161453	DIFFUSION PLATE:LED	U011_S007	245

Number	Part Name	Group	ID
D5161537	PLAIN SHAFT BEARING:DIA8	U011_S011	246
D5161540	COVER:GRIP:INNER BACK	U011_S011	247
D5161554	TORSION SPRING:DETENT:7N	U011_S011	248
D5161560	SPACER:SHAFT:LINK	U011_S011	249
		U011_S013	249
D5161561	GRIP:PAPER TRAY:LOWER	U011_S011	250
D5161562	GRIP:PAPER TRAY:UPPER	U011_S011	251
D5165200	PCB:LED:ASS'Y	U011_S011	252
D5321185	JOINT:MOTOR:RISE	U011	253
D5323214	GEAR:SMALL:NO.1	U011_S011	254
D5323217	GEAR:NO.2:DRIVE:MIDDLE	U011_S011	255
D5324547	GEAR:NO.4:MIDDLE	U011_S011	256
D5324936	MECHANICAL ROLLER CLUTCH:2.ON	U001	26
D5481243	STAND:UN LOCK	U001_S002	27
D6883144	SPACER:UPPER LOWER:SHIFT TRAY	U006	117
D6941014	RUBBER FOOT:BASE	U001_S001	28
D7306036	PCB:GIGAETHERNET:CDE:ASS'Y	U015_S001	42
D7315310	PCB:URTB:DOCUMENT FEEDER:ASS'Y	U011_S013	257
D7321023	PLATE:HANDLE:UPPER:NO.1	U011_S011	258
D7321025	PLATE:HANDLE:LOWER:NO.1	U011_S011	259
D7321533	STAY:CONTACT POINT:INNER BACK	U011_S011	260
D7321550	GRIP:SHAFT:LINK	U011_S011	261
D7771047	BRACKET:SLIDE RAIL	U011	262
D7771082	SLIDE RAIL:LEFT:ASS'Y	U011	263
D7771092	SLIDE RAIL:RIGHT:ASS'Y	U011	264
D7771093	STOPPER:TRAY:LOCK	U011	265
D7771094	PLATE:TRAY:LOCK	U011	266
D7771159	TIMING BELT:80S2M134	U011_S001	268
D7771161	DUCT:UPPER:VACUUM:ASS'Y	U011	269
D7771166	DUCT:LOWER:VACUUM:ASS'Y	U011_S002	270
D7771168	DRIVE UNIT:PAPER FEED:ASS'Y	U011_S001	267
D7771170	BLOWER:SEAL	U011_S011_S001_S001	271
		U011_S011_S002	271

Exclusive Parts

Number	Part Name	Group	ID
		S001	
		U011_S011_S006	271
		U011_S011_S007	271
D7771172	FILTER:VACUUM:EXHAUST	U011_S002	567
D7771178	BRACKET:DRAWER:TRAY:CORE:TENSION	U011	272
D7771179	BRACKET:DRAWER:CORE	U011	273
D7771181	GEAR:RISE:DRIVE	U011	274
D7771187	SHAFT:RISE:DRIVEN	U011	275
D7771188	GEAR:RISE:DRIVEN	U011_S011	276
D7771191	CLUTCH/BRAKE:TURN	U011	277
D7771194	BLOWER:SEAL:ADHESION	U011_S003	271
		U011_S004	271
D7771197	SHAFT:PAPER FEED:DRIVE:ASS'Y	U011_S001_S001	278
		U011_S001_S002	278
D7771206	COVER:PAPER TRAY:LOWER:ASS'Y	U011_S007	279
D7771331	DECAL:PAPER:SUPPLY	U011_S011	280
D7771333	DECAL:SIZE INDICATION:(1)	U011_S011_S004	281
D7771334	DECAL:SIZE INDICATION:(2)	U011_S011_S004	282
D7771335	DECAL:TRAY BOTTOM PLATE:CAUTION	U011_S011_S004	283
D7771337	DECAL:POSITIONING DISPLAY:SCALE	U011_S011_S004	284
D7771338	DECAL:DESIGN SKETCH:PAPER VOLUME	U011_S011	285
D7771440	DAMPER:TRAY:LEFT:ASS'Y	U011_S008	592
D7771445	DAMPER:TRAY:RIGHT:ASS'Y	U011_S009	593
D7771454	OIL DAMPER:TRAY:SET:8N	U011_S008	286
		U011_S009	286
D7771463	BRACKET:DAMPER:SUPPORT:SMALL	U011_S008	290
		U011_S009	290
D7771466	SPRING:DAMPER:TRAY	U011_S008	292
		U011_S009	292
D7772508	GRIP:BELT UNIT	U011_S010	295
D7772509	PAPER FEED UNIT:ASS'Y	U011_S010	597
D7772520	SHAFT:DRIVE:FLAT BELT-PICKUP:ASS'Y	U011_S010_S001	296

Number	Part Name	Group	ID
D7772521	DISCHARGE BRUSH:BELT UNIT	U011_S010	297
D7772527	COVER:FRONT	U011_S010	294
D7772531	PULLEY:FLAT BELT-PICKUP:DRIVE:ASS'Y	U011_S010_S002	298
D7772536	PULLEY:FLAT BELT-PICKUP:DRIVEN:ASS'Y	U011_S010_S003	299
D7772546	CHAMBER:FLAT BELT-PICKUP:CONCAVE:2MM	U011_S010	598
D7772551	DUCT:BELT UNIT	U011_S010	300
D7772554	PICKUP BELT:VACUUM:INSPECTION	U011_S010	301
D7772561	BRACKET:DRAWER:CONNECTOR	U011_S010	302
D7772565	SHAFT:BELT TENSIONER	U011_S010	303
D7772571	DUCT:SIDE:BLOWER:SUB-ASS'Y	U011_S011_S001	395
D7772576	DUCT:SIDE:BLOWER:REAR:ASS'Y	U011_S011_S002	396
D7772632	SIDE PLATE:TRAY:REAR:PEEN	U011_S011	565
D7772633	STAY:SLIDE RAIL:PEEN	U011_S011	576
D7772634	HOOK:WIRE:FRONT	U011_S011	581
D7772636	ADJUSTING PLATE:DRUM STAY:UPPER	U011_S011	590
D7772639	SIDE PLATE:TRAY:LEFT UPPER	U011_S011	577
D7772645	BRACKET:DRAWER:TRAY:CAVITY	U011_S011	305
D7772646	SIDE PLATE:TRAY:RIGHT UPPER:PEEN	U011_S011	578
D7772651	STAY:SIDE FENCE:LOWER:DIA8.2	U011_S011	306
D7772652	COMPRESSION SPRING:SIDE FENCE:LOCK:10N	U011_S011	307
D7772653	STAY:SIDE FENCE:SUPPORTING PLATE	U011_S011	308
D7772654	LEVER:SIDE FENCE:SIDE:RELEASE PLATE:LOCK	U011_S011	309
D7772655	SHEET:HOOK:WIRE:FRONT	U011_S011	569
D7772657	SHEET:HOOK:WIRE:REAR	U011_S011	570
D7772659	PLATE:PAPER:GUIDE:SIDE FENCE	U011_S011	321
D7772663	COVER:SIDE FENCE:FRONT	U011_S011	310
D7772665	FIX STAND:SIDE FENCE:FRONT	U011_S011	311
D7772673	COVER:SIDE FENCE:REAR	U011_S011	312
D7772675	FIX STAND:SIDE FENCE:REAR	U011_S011	313

Exclusive Parts

Number	Part Name	Group	ID
D7772681	SHAFT:BASE:SIDE FENCE	U011_S011	314
D7772682	HOLDER:SHAFT:SIDE FENCE:OUTER	U011_S011	315
D7772683	HOLDER:SHAFT:SIDE FENCE:INNER	U011_S011	316
D7772686	DC SOLENOID:LINK:SIDE:ASS'Y	U011_S011	317
D7772688	BRACKET:SOLENOID:SHUTTER	U011_S011	318
D7772691	SIDE FENCE:FRONT	U011_S011	319
D7772693	SIDE FENCE:REAR	U011_S011	320
D7772698	COIL SPRING:PLATE:PAPER:SIDE FENCE:0.8N	U011_S011	322
D7772712	SHAFT:LINK	U011_S011	323
D7772713	BRACKET:LEVER:RATCHET:END FENCE	U011_S011	324
D7772714	PLATE:RATCHET	U011_S011	325
D7772715	COVER:END FENCE:LEVER	U011_S011	326
D7772716	FEELER:PAPER SIZE SENSOR	U011_S011	327
D7772717	SHAFT:END FENCE:UPPER	U011_S011	328
D7772718	LEVER:END FENCE	U011_S011	329
D7772719	BASE:PLATE:END FENCE	U011_S011	330
D7772730	PLATE:END FENCE:ASS'Y	U011_S011_S003	331
D7772735	PLATE:AUXILIARY:SMALL:ADHESION	U011_S011	332
D7772738	COMPRESSION SPRING:END FENCE:LOCK	U011_S011	333
D7772741	GUIDE ROD:END FENCE	U011_S011	334
D7772742	MAGNETIC:SHEET:END FENCE	U011_S011	566
D7772743	SUPPORTER:END FENCE:REAR	U011_S011	335
D7772744	COMPRESSION SPRING:END FENCE:LOCK	U011_S011	434
D7772745	ROLLER:TRAY BOTTOM PLATE:REAR RIGHT:SUB-ASS'Y	U011_S011_S004_S001	571
D7772746	ROLLER:TRAY BOTTOM PLATE:FRONT RIGHT:SUB-ASS'Y	U011_S011_S004_S002	572
D7772747	SUPPORTER:END FENCE:FRONT	U011_S011	336
D7772749	FIX STAND:END FENCE	U011_S011	337
D7772750	TRAY BOTTOM PLATE:ASS'Y	U011_S011_S004	573
D7772752	FEELER:SENSOR:TRAY:BASE	U011_S011_S004	338

Number	Part Name	Group	ID
D7772753	TRAY BOTTOM PLATE:AUXILIARY:SMALL	U011_S011_S004	343
D7772756	TRAY BOTTOM PLATE:RIGHT	U011_S011_S004	339
D7772757	TRAY BOTTOM PLATE:LEFT	U011_S011_S004	340
D7772758	PAWL:TRAY BOTTOM PLATE:AUXILIARY	U011_S011_S004	342
D7772769	COLLAR:BASE	U011_S011_S004	574
D7772782	PAWL:TRAY BOTTOM PLATE:AUXILIARY:LARGE	U011_S011	341
D7772784	COVER:WIRE:PULLEY	U011_S011	304
D7772790	PLATE:AUXILIARY:SMALL	U011_S011	345
D7772794	STAY:END FENCE	U011_S011	346
D7772814	PLATE:LED	U011_S011	349
D7772817	SHAFT:LINK:SHORT	U011_S011	350
D7772824	PLATE:LINK	U011_S011	351
D7772825	SHAFT:MISFEED REMOVAL:NO.3:ASS'Y	U011_S011_S005	352
D7772827	SHAFT:MISFEED REMOVAL:NO.2	U011_S011	353
D7772828	SHAFT:MISFEED REMOVAL:NO.1	U011_S011	354
D7772829	BRACKET:MISFEED REMOVAL	U011_S011	355
D7772832	BRACKET:GEAR:COUPLING	U011_S011	356
D7772834	SHAFT:GEAR:COUPLING	U011_S011	357
D7772836	SHAFT:LINK:LONG	U011_S011	358
D7772842	PULLEY:RISE	U011_S011	359
D7772843	COVER:WIRE:TRAY BOTTOM PLATE	U011_S011	360
D7772844	SHAFT:RISE	U011_S011	361
D7772847	GEAR:RISE	U011_S011	362
D7772854	END RING:COIL SPRING:DIA12	U011_S011	363
D7772855	COVER:WIRE:TRAY BOTTOM PLATE	U011_S011	364
D7772865	DUCT:FRONT:BLOWER:ASS'Y	U011_S011_S008	365
D7772875	DC SOLENOID:FRONT	U011_S011	366
D7772876	TENSION SPRING:AIR VALVE	U011_S011	367
D7772905	STAY:SIDE FENCE:SIDE	U011_S011	368
D7772906	TRIGGER:SIDE FENCE:FIX	U011_S011	369
D7772907	SHAFT:SIDE FENCE:ROLLER	U011_S011	370
D7772908	COMPRESSION SPRING:FIX:10N	U011_S011	371

Exclusive Parts

Number	Part Name	Group	ID
D7772909	SLIDER:SIDE FENCE:FRONT LENGTHWISE	U011_S011	372
D7772913	TRANSPORT ROLLER:GRIP	U011_S011	373
D7772914	GUIDE PLATE:TRANSPORT SUB-UNIT:TRAY:UPPER	U011_S011	374
D7772918	GUIDE PLATE:TRANSPORT SUB-UNIT:TRAY:LOWER	U011_S011	375
D7772923	COVER:TRANSPORT SUB-UNIT:TRAY	U011_S011	377
D7772924	OIL DAMPER:0.06N	U011_S011	378
D7772951	SHAFT:GEAR:INPUT	U011_S011	381
D7772954	SHAFT:GEAR:OUTPUT	U011_S011	382
D7772955	FEELER:PAPER VOLUME SENSOR	U011_S011	383
D7772966	SLIDER:SIDE FENCE:SUB	U011_S011	384
D7772967	SLIDER:SIDE FENCE:MAIN	U011_S011	385
D7772968	RACK:SIDE FENCE	U011_S011	386
D7772969	TORSION SPRING:SIDE FENCE	U011_S011	387
D7772971	PLATE:LINK:SIDE:LOCK	U011_S011	388
D7772972	LINK:SIDE FENCE:SUB	U011_S011	389
D7772973	LINK:SIDE FENCE:MAIN	U011_S011	390
D7772976	SLIDER:SIDE FENCE:DRIVEN:LENGTHWISE	U011_S011	391
D7772977	COVER:SIDE FENCE:LOCK:FRONT	U011_S011	392
D7772978	LEVER:SIDE FENCE:SIDE	U011_S011	393
D7772979	COVER:SIDE FENCE:LOCK:REAR	U011_S011	394
D7772987	SHAFT:SIDE FENCE:LENGTHWISE	U011_S011	397
D7772988	GUARD:BLOWER	U011_S011	398
D7772989	SHAFT:SIDE FENCE:CONTACT POINT	U011_S011	399
D7772996	END FENCE:TAB	U011_S011	400
D7773009	GEAR:RISE:DRIVEN:ASS'Y	U011_S005	599
D7773013	BRACKET:DAMPER:PEEN	U011_S011	379
D7773018	BRACKET:GEAR:PEEN	U011_S011	380
D7773020	BRACKET:DAMPER:GEAR:PLATE	U011_S011	579
D7773126	TIMING PULLEY:DRIVE:T25S2M	U011_S001	401
D7773529	COMPRESSION SPRING:TRANSPORT:15N	U011_S011	402
D7777769	STUD:PAPER TRAY	U011_S011_S004	575

Number	Part Name	Group	ID
D7779070	TRAY BOTTOM PLATE:AUXILIARY:PEEN	U011_S011_S004	403
G0143291	SNAP RING - PICK UP	U006	118
G0205835	RELEASE SPRING - FUSING DRIVE	U011	404
G0291980	DECAL - LD	U003_S001	8
		U003_S002	8
		U003_S003	8
		U003_S004	8
		U005_S002	62
		U005_S005	62
		U005_S008	62
		U005_S011	62
		U012_S001	29
		U012_S002	29
		U012_S003	29
		U012_S004	29
G0602296	BALL BEARING:8X16X5MM	U010_S001	23
		U011_S013	405
G0603293	SPACER:6.1X8.5X0.5	U011_S013	600
G0606035	DETENT ROLLER	U011_S011	406
G0703088	SPACER:DEVELOPMENT ROLLER	U011_S013	407
G0801169	SCREW:M3	U007_S003_S001	33
		U008_S001_S002	29
		S002	
G1073834	RIVET - 2.0	U011_S013	408
G1111051	FAN MOTOR - DC 24V 4.32W	U013	46
		U014	11
		U015	43
G1781134	HEXAGONAL BOLT:M20X70	U015	44
G1781138	SCREW WITH WASHER:M6X14	U015	45
G1781141	HOLDER:STAND:M20	U017	9
G1781152	STOPPER:C/T BOX:LOWER	U015	46
G1781165	HINGE:PIN:UPPER:PEEN	U015	47
G1781169	COVER:LEAK BREAKER	U015	48
G1781195	HINGE:PIN:LOWER:PEEN	U015	49
G1781199	HINGE:MAIN:PEEN	U015	50
G1781200	HINGE:MAIN:HOLDER	U015	51

Exclusive Parts

Number	Part Name	Group	ID
G1781230	GROUND PLATE:C/T BOX:PEEN	U015	52
G1781282	GEAR:CHARGE:CLEANER:Z51	U002	26
G1781291	JOINT:TRANSPORT SCREW:NO.2	U012_S001	30
		U012_S002	30
		U012_S003	30
		U012_S004	30
G1781311	TERMINAL:CHARGE	U002	27
G1781313	SPRING:PLATE:RIGHT:CHARGE	U002	28
G1781316	SPRING:PLATE:LEFT:CHARGE	U002	29
G1781433	STEPPING MOTOR - DC 9.52W	U008	30
G1781602	ARM:SAFETY SWITCH:UPPER:ASSY	U015	53
G1782510	CLEANER:CORONA WIRE:ASSY	U002_S001	31
		U002_S002	31
		U002_S003	31
		U002_S004	31
G1782512	COVER:END BLOCK:FRONT	U002_S001	32
		U002_S002	32
		U002_S003	32
		U002_S004	32
G1782516	END BLOCK:CHARGE CORONA:FRONT	U002_S001	33
		U002_S002	33
		U002_S003	33
		U002_S004	33
G1782521	SLIDER:CLEANER:CHARGE CORONA:ASSY	U002_S001	34
		U002_S002	34
		U002_S003	34
		U002_S004	34
G1782522	RING:SLIDER	U002_S001	35
		U002_S002	35
		U002_S003	35
		U002_S004	35
G1782553	HOLDER:ELECTRIC POTENTIAL SENSOR	U013	47
G1782570	SCREW SHAFT:CHARGE CORONA:ASSY	U002_S001_S001	36
		U002_S002_S001	36
		U002_S003_S001	36
		U002_S004_S001	36

Number	Part Name	Group	ID
G1782605	TENSION SPRING:CORONA WIRE	U002_S001	37
		U002_S002	37
		U002_S003	37
		U002_S004	37
G1782718	HOLDER:DRUM:REMOVER/INSTALL:FRONT	U005	63
G1782719	HOLDER:DRUM:REMOVER/INSTALL:REAR	U005	64
G1783232	TERMINAL:DEVELOPMENT ROLLER	U006	119
G1783232C	TERMINAL:DEVELOPMENT ROLLER	U006	120
G1783271	HOLDER:SLIDE RAIL:DEVELOPMENT UNIT	U005	65
G1783356	GEAR:JOINT:DEVELOPMENT UNIT	U005_S001	67
		U005_S004	67
		U005_S007	67
		U005_S010	67
G1783517	ROLLER:RELEASE	U008_S001_S002_S003	31
		U008_S001_S002_S004	31
G1783672	CAP:PIPE:DISCHARGE USED TONER	U005_S003	68
		U005_S006	68
		U005_S009	68
		U005_S012	68
		U007_S002_S001	34
		U007_S002_S002	34
		U007_S002_S003	34
G1783687	TENSION SPRING:CLEANING BLADE	U008_S001_S002	32
		U005_S003	69
		U005_S006	69
		U005_S009	69
		U005_S012	69
G1784818	SPRING:PULL OUT:LOCK:EXIT	U011_S013	410
G1784822	SPRING:PRESSURE:0.8N:DIA0.65	U011_S014	411
		U011_S018	411
G1784847	LEVER:PULL OUT:TRANSPORT	U011_S013	412

Exclusive Parts

Number	Part Name	Group	ID
G1784852	RUBBER FOOT:7086082	U011	413
G1784900	COVER:DC STEPPER MOTOR:MM56	U011	414
		U011_S013	414
G1785397	PCB:SIFB:CROSS	Special Tools	22
G1785493	LEVER:SAFETY SWITCH:FRONT	U015	54
G1786192	GROUND PLATE:STAY:FRONT	U015	55
G1786193	GROUND PLATE:C/T BOX:UPPER	U015	56
G1786352	GUIDE PLATE:ENCODER	U011_S013	415
G1786392	HOUSING:LOWER:COVER	U006	121
G1786393	SLEEVE:WIRE:LOWER:COVER	U006	122
G1786394	WIRE:STOPPER:LOWER:COVER	U006	123
G1786448	PLATE:GROUND PLATE:DRIVEN ROLLER	U006	124
G1786952	COVER:FRONT:TONER COLLECTION	U010	24
G1786961	COVER:COLLECTION BOTTLE:UPPER	U010	25
G1786972	BRACKET:SENSOR:TONER COLLECTION	U010	26
G1786990	TORQUE LIMITER	U010_S003	28
G1787004	SPRING	U010	29
G1787013	COVER:COLLECTION BOTTLE:LEFT	U010	30
G1787017	SPRING:LATCH	U010	31
G1787021	GEAR:DRIVE:TONER COLLECTION:UPPER	U010_S003	32
G1787032	COVER:LATCH:TONER COLLECTION	U010	33
G1787033	DOOR:LATCH:TONER COLLECTION	U010	34
G1787034	CUSHION:COLLECTION BOTTLE	U010	35
G1787036	SHAFT:LATCH:TONER COLLECTION	U010	36
G1787061	STAY:DOOR:TONER COLLECTION	U010	37
G1787070	SPRING:SHUTTER:TONER COLLECTION	U010_S003	38
G1787076	PLATE:PIPE:STOPPER:TONER COLLECTION	U010	39

Number	Part Name	Group	ID
G1787077	CAP:PIPE:BOTTLE:TONER COLLECTION	U010_S003	40
G1787080	HOLDER:SENSOR:TONER COLLECTION	U010	41
G1787132	SEAL:DUCT:SIROCCO:LEFT	U015	57
G1787147	SEAL:DUCT:OZONE FILTER:FRONT	U015_S004	58
G1787148	COVER:FILTER:PREVENTFENCE	U015	59
G1787235	CASE:FILTER:PREVENTFENCE:UPPER	U015	60
G1787239	FILTER:ENTRANCE	U015	61
G1787246	SEAL:DUCT:SIROCCO:UPPER	U015	62
G1787286	FILTER:ENTRANCE:DEVELOPMENT	U015	63
G1787295	SEAL:DUCT:FAN	U015	64
G1787515	CONNECTOR GUIDE PIN:CONNECTOR	U006	125
		U011_S013	416
G1787660	PRESSURE ROLLER:TRANSPORT ROLLER	U011_S013	417
G1787664	SPACER	U011_S013	418
G1787667	RUBBER FOOT	U010	42
G1787670	WASHER:455554	U011	419
G1787784	BRACKET:GUIDE:PAPER FEED	U011	420
G1787785	GUIDE:ENTRANCE:LCT:UPPER	U011	421
G1787786	GUIDE:ENTRANCE:UPPER:LOWER	U011	422
G1787793	SCREW:REGISTRATION:FIX	U011_S013	423
G1787814	DECAL:COLLECTION BOTTLE:DOOR	U010	43
G1787817	GEAR:IDLER:TONER RECYCLING:UPPER:ASSY	U010_S003	44
G1787829	COMPRESSION SPRING:TONER RECYCLING	U010_S003	45
G1788442	DECAL:TERMINAL:NEUTRAL	U013	48
G5692836	TIMING PULLEY - 20T	U011_S011	424
GA043018	SYNCHRONOUS BELT:B100S2M190	U007_S001	96
GA043026	TIMING BELT:60S2M234	U011	425

Exclusive Parts

Number	Part Name	Group	ID
GA043031	SYNCHRONOUS BELT:S2M:4X316	U010	46
GA060107	TENSION SPRING:DC STEPPER MOTOR:SEPARATION/TRANSPORT	U009_S001	17
GA060110	TENSION SPRING:BRACKET:DC STEPPER MOTOR:ON-OFF	U006	126
GA060111	TENSION SPRING:CLEANING BLADE:TRANSFER/SEPARATION	U008_S001_S002	33
GA060112	COIL SPRING:COATING BAR	U008_S001_S002_S002	34
GA063082	COMPRESSION SPRING:PRESSURE:END FENCE	U011	426
GA063106	COMPRESSION SPRING:SHUTTER:DISCHARGE USED TONER	U008_S001_S002	35
GA066056	TORSION SPRING:TERMINAL:ROLLER:OPPOSED:TRANSFER ROLLER	U006	127
GA066057	TORSION SPRING:EARTH:DRIVEN ROLLER:INNER BACK	U009_S001	18
GA066058	TORSION SPRING:EARTH:DRIVEN ROLLER:FRONT MIDDLE	U009_S001	19
GB010060	GEAR:IDLER:NO.2	U007_S002_S004	35
GB010061	GEAR:IDLER:NO.3	U007_S002_S004	36
GB010062	GEAR:OUTPUT	U007_S002_S004	37
GB011170	GEAR:DRIVE:CLEANING	U007_S001	38
GB011204	GEAR:ROLLER:TENSION	U008_S001_S001	36
GB011205	GEAR:BRUSH:APPLY	U008_S001_S002	37
GB011206	GEAR:IDLER:NO.1	U008_S001_S002	38
GB011207	GEAR:IDLER:NO.2	U008_S001_S002	39
GB017060	GEAR:PULLEY:DRIVE	U007_S001	39
GB017061	GEAR:PULLEY:APPLY	U007_S001	40
GB017062	PULLEY:GEAR:40Z/53Z	U007_S002_S004	41
GB017063	PULLEY:GEAR:ROLLER:COLLECT	U007_S002_S001	42
		U007_S002_S002	42
		U007_S002_S003	42
		U007_S002_S001	43
GB017064	GEAR:IDLER:TRANSPORT SCREW	U007_S002_S002	43
		U007_S002_S003	43
		U007_S002_S003	43
GB030060	PULLEY:BRUSH:APPLY:Z30	U007_S001	44

Number	Part Name	Group	ID
GB030061	PULLEY:DRIVE:INPUT	U007_S002_S004	45
GB030062	PULLEY:BRUSH ROLLER	U007_S002_S001	46
		U007_S002_S002	46
		U007_S002_S003	46
GW010009	DENSITY SENSOR	U011_S013	427
GW020024	PHOTOINTERRUPTOR:LG2A24BL1:GF	U011_S011	605
GW230008	TONER END SENSOR	U004_S001	59
		U004_S002	59
		U004_S003	59
		U004_S004	59
GX060019	STEPPER MOTOR:PM42L048RBG8	U004_S001	60
		U004_S002	60
		U004_S003	60
		U004_S004	60
GX062153	DC BRUSHLESS MOTOR:TRANSFER:TRANSPORT:23W	U012_S001	31
		U012_S002	31
		U012_S003	31
		U012_S004	31
GX640028	FAN MOTOR DC24V 1.92W	U011	428
		U011_S013	428
GX640030	FAN MOTOR:SIROCCO:DC 1.92W	U011_S013	429
GX640031	FAN MOTOR:DC:2.64W	U009_S001	20
H0722220	SPACER - M6X10	U007_S001	47
H3061372	FRONT TIMING BELT	U011	430
J0155505	DRAWER:CONNECTOR:USED DEVELOPER:PLUG	U005_S003	70
		U005_S006	70
		U005_S009	70
		U005_S012	70
		U007_S003	48
J0254116	TIMING PULLEY:PUMP	U009_S001	21
M0261190	DC STEPPER MOTOR:REGIST:1.34W	U009_S001	22
M0771189	GUARD:FAN:PREVENTFENCE:UPPER	U015	65
M0771861	TUBE TYPE LAMP:TAC:ASS'Y	U001	77
M0772626	DISCHARGE LAMP:ASS'Y	U005_S001	71
		U005_S004	71

Exclusive Parts

Number	Part Name	Group	ID
		U005_S007	71
		U005_S010	71
M0773390	SEAL:DRUM:FRONT	U005_S001	135
		U005_S004	135
		U005_S007	135
		U005_S010	135
M0773480	SEAL:CASE:REAR:DEVELOPMENT UNIT	U005_S001	136
		U005_S004	136
		U005_S007	136
		U005_S010	136
M0774240	GRIP:FUSING UNIT:ASS'Y	Special Tools	12
M0775490	POWER PACK:TRANSFER	U006	128
M0777011	COVER:RIGHT:TONER RECYCLING:ASS'Y	U010	47
M0777236	CASE:FILTER:PREVENTFENCE:LOWER	U015	66
M0777290	SEAL:COVER:OZONE FILTER	U015	67
M0777428	BALL BEARING:REGISTRATION:DRIVEN:FRONT	U011_S013	432
M0777429	BALL BEARING:REGISTRATION:DRIVEN:REAR	U011_S013	433
M0B11328	ANTISTATIC BRUSH:DRUM	U012_S001	46
		U012_S002	46
		U012_S003	46
		U012_S004	46
M0B11351	SEAL:HOUSING:DRIVE:INTERMEDIATE TRANSFER:NO.1	U006_S005	240
M0B11352	SEAL:HOUSING:DRIVE:INTERMEDIATE TRANSFER:NO.2	U006_S005	241
M0B11353	SEAL:HOUSING:DRIVE:INTERMEDIATE TRANSFER:NO.3	U006_S005	242
M0B11354	SEAL:HOUSING:DRIVE:INTERMEDIATE TRANSFER:NO.4	U006_S005	243
M0B11355	SEAL:HOUSING:DRIVE:INTERMEDIATE TRANSFER:NO.5	U006_S005	244
M0B11356	SEAL:HOUSING:DRIVE:INTERMEDIATE TRANSFER:NO.6	U006_S005	245
M0B11360	SERVICE PARTS:SEAL:HOUSING:	U006_S005	246

Number	Part Name	Group	ID
	DRIVE:MIDDLE		
M0B11368	POSITIONING SENSOR:FLAT BELT-TRANSFER:ASS'Y	U006_S001	230
M0B11607	BRACKET:MICRO SWITCH:TONER SUPPLY SUB-UNIT:COVER	U001	80
M0B11624	HINGE:DOOR:RIGHT FRONT	U001_S001	82
M0B11626	BRACKET:COUPLING:DOOR	U001_S001	83
M0B11631	HINGE:DOOR:LEFT FRONT	U001_S002	84
M0B11634	BRACKET:COUPLING:DOOR:LEFT LENGTHWISE	U001_S002	85
M0B11668	BRACKET:SAFETY SWITCH:TONE R SUPPLY UNIT:PEEN	U001	81
M0B12211	DISCHARGE LAMP:LED ARRAY	U002_S005	50
		U002_S006	50
		U002_S007	50
		U002_S008	50
M0B12410	BRACKET:GUARD:HEATER	U011	595
M0B13168	INNER COVER:TONER BANK	U004_S005	83
		U004_S006	83
		U004_S007	83
		U004_S008	83
M0B13333	DECAL:DESIGN SKETCH:TONER BOTTLE:LED	U004	86
M0B13380	SPONGE:COUPLING:TONER SUPPLY:DEVELOPMENT UNIT	U005_S001	140
		U005_S004	140
		U005_S007	140
		U005_S010	140
M0B13500	CLEANING UNIT:ASS'Y	U005_S003	139
		U005_S006	139
		U005_S009	139
		U005_S012	139
M0B13546	ROLLER:COLLECT:ASS'Y	U005_S003	141
		U005_S006	141
		U005_S009	141
		U005_S012	141
M0B13652	BLADE:APPLY:ASS'Y	U005_S003	138
		U005_S006	138
		U005_S009	138

Exclusive Parts

Number	Part Name	Group	ID
		U005_S012	138
M0B13701	BRACKET:PLATE:DRIVE ROLLER	U009_S001	31
M0B13702	DRIVE ROLLER:SEPARATION/TRANSPORT:PRESS FIT	U009_S001	32
M0B15349	PCB:TDRB	U006	233
M0B15888	HARNESS:DEBUG:MONITOR:SERVICE	Special Tools	23
M0B16362	TRANSFER/TRANSPORT BELT:NO.2:ASS'Y	U008_S001_S001	74
M0B16573	COLLECTION BOTTLE:TONER RECYCLING:ASS'Y	U010	56
M1092305	SPONGE:SIDE:LOWER	U011_S013_S004	561
M1305245	PCB:DDR3-DIMM:RC-C:1GB:ASS'Y	U015_S002	68
		U015_S003	68
M2050182	CLEANING UNIT:INTERMEDIATE TRANSFER:ASS'Y	U007_S002	98
M2050635	BELT UNIT:TRANSFER/SEPARATION SECTION:ASS'Y	U008_S001	76
M2050636	BELT CLEANING:TRANSFER/SEPARATION:ASS'Y	U008_S001_S002	41
M2050638	BELT UNIT:TRANSFER/SEPARATION:ASS'Y	U008_S001_S001	40
M2051035	PIN:POSITIONING:FRAME	U015	112
M2051054	BRACKET:SAFETY SWITCH:COVER:UPPER FRONT	U015	69
M2051056	STUD:POSITIONING:INTERMEDIATE TRANSFER:PEEN	U015	111
M2051057	COVER:SAFETY SWITCH:DOOR:FRONT	U015	70
M2051058	BRACKET:SAFETY SWITCH:DOOR:FRONT	U015	71
M2051090	HEXAGON HEAD BOLT WITH WASHER:M8X16	U015	113
M2051095	SLIDE RAIL:INTERMEDIATE TRANSFER	U015	72
M2051119	COVER:INNER COVER:PAPER FEED:UPPER	U015	73
M2051148	COVER:SAFETY SWITCH:LOWER	U015	74

Number	Part Name	Group	ID
	FRONT		
M2051202	SEAL:DUCT:CHARGE:COMMON:LOWER	U015	75
M2051207	SEAL:STAY:MIDDLE	U015	76
M2051220	FILTER:POWER SUPPLY UNIT:ENTRANCE	U015	77
M2051250	COVER:CONTROL UNIT:UPPER	U015	78
M2051252	COVER:CONTROL UNIT:REAR UPPER:ASS'Y	U015	79
M2051256	COVER:CONTROL UNIT:RIGHT LOWER:COAT	U015	80
M2051265	COVER:CONTROL UNIT:LEFT LOWER	U015	81
M2051269	SD-CARD:ASS'Y	U016_S002	7
M2051280	CASTER	U015	82
M2051296	COVER:CONNECTOR:C/T BOX	U015	83
M2051305	SHAFT:DRIVE:TRANSPORT SCREW:ASS'Y	U012_S001	41
		U012_S002	41
		U012_S003	41
		U012_S004	41
M2051308	SHAFT:DRIVE:CLEANER:ASS'Y	U012_S001_S001	36
		U012_S002_S001	36
		U012_S003_S001	36
		U012_S004_S001	36
M2051315	HOLDER:DEVELOPMENT:DRIVE SUB-UNIT:ASS'Y	U012_S001	39
		U012_S002	39
		U012_S003	39
		U012_S004	39
M2051322	HOLDER:ANTISTATIC BRUSH:PHOTOCONDUCTOR	U012_S001	38
		U012_S002	38
		U012_S003	38
		U012_S004	38
M2051333	DRIVE UNIT:IMAGING:ASS'Y	U012_S001	45
		U012_S002	45
		U012_S003	45
		U012_S004	45
M2051347	SHAFT:DRIVE:DEVELOPMENT SLIDEEVE:ASS'Y	U012_S001_S002	42
		U012_S002_S002	42

Exclusive Parts

Number	Part Name	Group	ID
		U012_S003_S002	42
		U012_S004_S002	42
M2051351	DC MOTOR:DIA63:24V:23.1W	U006	129
M2051353	HOLDER:ENCODER:ASS'Y	U006	217
M2051358	HOUSING:DRIVE:INTERMEDIATE TRANSFER:ASS'Y	U006	225
M2051360	GEAR:DRIVE:INTERMEDIATE TRANSFER	U006	130
M2051361	DRIVE ROLLER:INTERMEDIATE TRANSFER	U006	131
M2051363	ROLLER:POSITIONING CONTROL: FLAT BELT-TRANSFER	U006	132
M2051430	HOLDER:GUIDE:HARNESS	U011_S013	435
M2051444	ROLLER:PLATE:FLAT BELT-TRANSFER:LOWER	U006	134
M2051497	TIMING BELT:80S2M252	U011_S013	436
M2051498	PULLEY:IDLER:75T/17T	U011_S013	437
M2051499	HOLDER:PULLEY	U011_S013	438
M2051505	TENSION SPRING:POSITIONING SENSOR:SCALE	U006	136
M2051506	ROLLER:DRIVEN:NO.1:PRESS FIT	U006	137
M2051513	STAND:SPACER	U011_S013	439
M2051525	HOLDER:MOTOR:CLEANER:PRESS FIT	U012_S001	40
		U012_S002	40
		U012_S003	40
		U012_S004	40
M2051526	GEAR:DRIVE:CLEANER:26Z	U012_S001	43
		U012_S002	43
		U012_S003	43
		U012_S004	43
M2051527	GEAR:CLEANER:IDLER:35Z/28Z	U012_S001	44
		U012_S002	44
		U012_S003	44
		U012_S004	44
M2051532	SHAFT:IDLER:PULLEY:PRESS FIT	U011_S013	440
M2051534	TIGHTENER:DRIVE	U011_S013	441
M2051567	DOOR:FRONT RIGHT:ASS'Y	U001_S001	29
M2051595	CLEANER:FLAT BELT-TRANSFER:	U006_S004	214

Number	Part Name	Group	ID
	RIGHT LOWER:ASS'Y		
M2051596	BRUSH:CLEANING	U006_S004	215
M2051599	BASE:ROLLER:PLATE:FLAT BELT-TRANSFER:LOWER	U006	216
M2051609	INNER COVER:TONER SUPPLY SUB-UNIT:RIGHT SIDEWAYS	U001	32
M2051610	COVER:TONER SUPPLY SUB-UNIT:UPPER	U001	33
M2051613	COVER:TONER SUPPLY SUB-UNIT:FRONT	U001	34
M2051615	MAGNET CATCH PLEET:TONER SUPPLY SUB-UNIT:FRONT:COVER	U001	35
M2051616	COVER:TONER SUPPLY SUB-UNIT	U001	36
M2051617	COVER:TONER SUPPLY SUB-UNIT:RIGHT LOWER	U001	37
M2051618	COVER:TONER SUPPLY SUB-UNIT:LEFT LOWER	U001	38
M2051619	COVER:TONER SUPPLY SUB-UNIT:REAR	U001	39
M2051626	BRACKET:COUPLING:DOOR:LOWER SIDE	U001_S001	43
		U001_S002	43
M2051632	DOOR:LEFT FRONT:UPPER	U001_S002	47
M2051634	BRACKET:COUPLING:DOOR:LEFT	U001_S002	48
M2051646	COVER:UPPER FRONT:SUB-ASS'Y	U001_S003	50
M2051647	COVER:UPPER FRONT	U001_S003	78
M2051648	SUPPORTING PLATE:COVER:UPPER FRONT	U001_S003	51
M2051651	HINGE:RIGHT LOWER:ASS'Y	U001	52
M2051652	HINGE:RIGHT UPPER:ASS'Y	U001	53
M2051653	HINGE:LEFT LOWER:ASS'Y	U001	54
M2051654	HINGE:LEFT UPPER:ASS'Y	U001	55
M2051663	COVER:TONER SUPPLY SUB-UNIT:FRONT UPPER	U001	56
M2051664	BRACKET:SAFETY SWITCH:DOOR	U001_S001	86
		U001_S002	86
M2051670	(M205):MODEL NAME PLATE:PRO C9100	U017	2
M2051671	PLATE:LOGO:RICOH	U001	79

Exclusive Parts

Number	Part Name	Group	ID
M2051673	BRACKET:LATCH:LOWER	U001	58
M2051674	BRACKET:LATCH:UPPER	U001_S003	59
M2051678	CAP:COVER:TONER SUPPLY SUB-UNIT:UPPER	U001	60
M2051679	MECHANICAL ROLLER CLUTCH:2.0NM	U001	61
M2051680	SHAFT:MECHANICAL ROLLER CLUTCH	U001	62
M2051682	DOOR CATCH:FRONT	U001	63
M2051703	DOOR:LEFT FRONT:ASS'Y	U001_S002	30
M2051704	JOINT:DEVELOPMENT SLEEVE:DRIVE	U005_S001	123
		U005_S004	123
		U005_S007	123
		U005_S010	123
M2051709	SHEET:DOOR:HINGE	U001	64
M2051720	PARALLEL KEY:3X3X15	U006	248
M2051733	COLLAR:9.9MM	U006	138
M2051736	PLATE:IMAGING:DRIVE	U012_S001	35
		U012_S002	35
		U012_S003	35
		U012_S004	35
M2051737	FLY WHEEL:47.5MM	U006	140
M2051739	SUPPORTING PLATE:RIGHT FRONT:DOOR:PEEN	U001_S001	40
M2051742	SUPPORTING PLATE:LEFT FRONT:DOOR:PEEN	U001_S002	45
M2051747	PULLEY:TRANSFER DRIVE:33T	U008_S001_S001	42
M2051748	HOLDER:DRIVE:IDLER:PEEN	U011_S013	442
M2051753	SEAL:PCU:LOWER	U001_S003	65
M2051754	SEAL:UPPER FRONT:DOOR CATCH	U001_S003	66
M2051755	SEAL:COVER:UPPER FRONT	U001_S003	67
M2051760	SEAL:DOOR:CUSHION	U001_S001	68
		U001_S002	68
M2051761	SEAL:DOOR:CUSHION:1	U001_S001	69
		U001_S002	69
M2051762	SEAL:DOOR:CUSHION:2	U001_S001	70
		U001_S002	70

Number	Part Name	Group	ID
M2051763	SEAL:DOOR:CUSHION:3	U001_S001	71
		U001_S002	71
M2051779	COVER:MAIN:RIGHT	U001	72
M2052003	OPTICAL WRITING UNIT:ASS'Y	U003_S001	9
		U003_S002	9
		U003_S003	9
		U003_S004	9
M2052063	SHIELD GLASS:ASS'Y	U003_S001	10
		U003_S002	10
		U003_S003	10
		U003_S004	10
M2052070	COVER:SHIELD GLASS	U003	11
M2052091	BRUSH ROLLER:COVER:ASS'Y	U006	219
M2052100	POSITIONING SENSOR:SCALE:INTERMEDIATE TRANSFER:ASS'Y	U006_S002	231
M2052109	PLATE:LOWER:POSITIONING SENSOR:INTERMEDIATE TRANSFER:ASS'Y	U006_S002	213
M2052128	CAP:ROLLER:INTERMEDIATE TRANSFER:PRESS FIT	U006	221
M2052130	ROLLER:FIX:INTERMEDIATE TRANSFER:PRESS FIT	U006	154
M2052132	HOOK:LEVER:ON-OFF:COLOR:REAR	U006	169
M2052134	PLATE:RADIAL BALL BEARING	U006	222
M2052136	LEVER:ON-OFF:DRIVEN:YELLOW:FRONT	U006	218
M2052140	PLATE:UPPER:POSITIONING SENSOR:INTERMEDIATE TRANSFER:ASS'Y	U006	223
M2052150	CHARGE CORONA:ASS'Y	U002_S001	38
		U002_S002	38
		U002_S003	38
		U002_S004	38
M2052201	DUCT:CHARGE:ASS'Y	U002_S005	39
		U002_S006	39
		U002_S007	39
		U002_S008	39

Exclusive Parts

Number	Part Name	Group	ID
M2052209	LIGHT SHIELDING PLATE:DISCHARGE LAMP	U002_S005	40
		U002_S006	40
		U002_S007	40
		U002_S008	40
M2052215	DUCT:CHARGE:RIGHT:ASS'Y	U002	41
M2052220	DUCT:CHARGE:LEFT:ASS'Y	U002	42
M2052242	CLEANER:GRID:ASS'Y	U002_S001	43
		U002_S002	43
		U002_S003	43
		U002_S004	43
M2052245	CUSHION:CORONA WIRE	U002_S001	45
		U002_S002	45
		U002_S003	45
		U002_S004	45
M2052246	COVER:CHARGE CORONA:ASS'Y	U002_S001_S002	46
		U002_S002_S002	46
		U002_S003_S002	46
		U002_S004_S002	46
M2052251	FIXING PLATE:CORONA WIRE:LEFT:ASS'Y	U002_S001	47
		U002_S002	47
		U002_S003	47
		U002_S004	47
M2052252	FIXING PLATE:CORONA WIRE:RIGHT:ASS'Y	U002_S001	48
		U002_S002	48
		U002_S003	48
		U002_S004	48
M2052326	(for BK):PCU:ASS'Y	U005_S001	124
M2052327	(for C and M):PCU:ASS'Y	U005_S004	125
		U005_S007	125
M2052328	(for Y):PCU:ASS'Y	U005_S010	126
M2052335	INNER COVER:PCU:ASS'Y	U005_S002	73
		U005_S005	73
		U005_S008	73
		U005_S011	73
M2052365	SPACER:HOLDER:CHARGE CORONA:FRONT	U005_S001	143
		U005_S004	143
		U005_S007	143
		U005_S010	143

Number	Part Name	Group	ID
M2052386	GUIDE PLATE:CLEANING:REAR	U005_S001	74
		U005_S004	74
		U005_S007	74
		U005_S010	74
M2052387	COMPRESSION SPRING:GUIDE PLATE:CLEANING:REAR	U005_S001	75
		U005_S004	75
		U005_S007	75
		U005_S010	75
M2052391	SEAL:INNER COVER:PCU:UPPER	U001_S003	73
		U005_S002	76
		U005_S005	76
		U005_S008	76
M2052392	SEAL:INNER COVER:PCU:LOWER	U005_S011	76
		U005_S002	77
		U005_S005	77
		U005_S008	77
M2052406	HOLDER:ELECTRIC POTENTIAL SENSOR	U005_S011	77
		U005	133
M2052411	SLIDE RAIL:PCU	U005	78
M2052412	PLATE:STOPPER:PCU	U005	79
M2052416	SHEET:VERTICAL TRANSPORT:GUIDE PLATE	U011	443
M2052455	HOLDER:LOCK:TRAY	U011	444
M2052467	SPRING PLATE:HOLDER:BELT UNIT:FRONT	U011	445
M2052468	BRACKET:BELT UNIT:FRONT	U011	446
M2052471	HOLDER:BELT UNIT:FRONT	U011	447
M2052481	PLATE:OPERATION SUB-UNIT:MAIN PAPER SMD	U011_S011	449
M2052485	GUIDE:STOPPER:LEFT	U011_S011	450
M2052486	GUIDE:STOPPER:RIGHT	U011_S011	451
M2052496	PAPER TRAY:ASS'Y	U011_S011	607
M2052501	TRANSPORT ROLLER:VERTICAL TRANSPORT:NO.1	U011	452
M2052503	TRANSPORT ROLLER:VERTICAL TRANSPORT:NO.2	U011	453
M2052505	PLATE:GUIDE:VERTICAL TRANSPORT	U011	454

Exclusive Parts

Number	Part Name	Group	ID
	ORT		
M2052521	TORSION SPRING:GUIDE PLATE:VERTICAL TRANSPORT	U011_S012	455
M2052536	GUIDE PLATE:VERTICAL TRANSPORT:LEFT:ASS'Y	U011_S012	456
M2052549	BRACKET:LEVER:VERTICAL TRANSPORT	U011_S012	457
M2052550	SHAFT:LATCH:GUIDE PLATE:VERTICAL TRANSPORT	U011_S012	458
M2052556	COIL SPRING:GUIDE PLATE:VERTICAL TRANSPORT:FRONT	U011	459
M2052557	COIL SPRING:GUIDE PLATE:VERTICAL TRANSPORT:REAR	U011	460
M2052558	SHAFT:CONTACT POINT:GUIDE PLATE:VERTICAL TRANSPORT	U011	461
M2052559	COIL SPRING:GRIP:OPEN AND CLOSE	U011_S012	462
M2052860	BOTTLE:FILL:DEVELOPER:ASS'Y	Special Tools	13
M2053044	DECAL:WARNING:PHOTOCONDUCTOR	U005_S002	80
		U005_S005	80
		U005_S008	80
		U005_S011	80
M2053086	GEAR:DEVELOPMENT ROLLER	U005_S001	81
		U005_S004	81
		U005_S007	81
		U005_S010	81
M2053089	GEAR:IDLER:DEVELOPMENT ROLLER:ASS'Y	U005_S001	66
		U005_S004	66
		U005_S007	66
		U005_S010	66
M2053102	TONER HOPPER:TONER SUPPLY:ASS'Y	U004_S001	61
		U004_S002	61
		U004_S003	61
		U004_S004	61
M2053119	TONER BANK:KANAN:ASS'Y	U004_S005	84
		U004_S006	84
		U004_S007	84
		U004_S008	84

Number	Part Name	Group	ID
M2053127	GROUND PLATE:TONER HOPPER	U004_S001	63
		U004_S002	63
		U004_S003	63
		U004_S004	63
M2053133	GEAR:IDLER:Z27	U004_S001	64
		U004_S002	64
		U004_S003	64
		U004_S004	64
M2053140	COVER:GEAR:TONER SUPPLY	U004_S001	65
		U004_S002	65
		U004_S003	65
		U004_S004	65
M2053167	SUPPORTER:TONER BANK:REAR	U004	66
M2053172	GROUND PLATE:TONER BANK	U004_S005	68
		U004_S006	68
		U004_S007	68
		U004_S008	68
M2053175	STOPPER:TONER BOTTLE	U004_S005	69
		U004_S006	69
		U004_S007	69
		U004_S008	69
M2053180	GEAR:TONER BANK:RIC:K:ASS'Y	U004	70
M2053181	GEAR:TONER BANK:RIC:C:ASS'Y	U004	71
M2053182	GEAR:TONER BANK:RIC:M:ASS'Y	U004	72
M2053183	GEAR:TONER BANK:RIC:Y:ASS'Y	U004	82
M2053342	DECAL:EXCHANGE:TONER BOTTLE	U004	81
M2053355	KNOB:DRIVE:DEVELOPMENT UNIT:ASS'Y	Special Tools	14
M2053379	SEAL:DRUM:REAR	U005_S001	137
		U005_S004	137
		U005_S007	137
		U005_S010	137
M2053461	BRACKET:BIAS	U015	121
M2053479	VIBRATING PLATE:BELT CLEANING:ASS'Y	U007_S002_S001	49
		U007_S002_S002	49
		U007_S002_S003	49
M2053481	ROLLER:CLEANING:ASS'Y	U007_S002_S003	50

Exclusive Parts

Number	Part Name	Group	ID
M2053485	SEAL:SIDE:UPPER	U007_S002_S001	93
		U007_S002_S002	93
		U007_S002_S003	93
M2053486	SEAL:SIDE:APPLY:FRONT	U007_S003	91
M2053487	COATING BAR:ASS'Y	U007_S003_S001	51
M2053488	COIL SPRING:COATING BAR	U007_S003_S001	52
M2053489	SEAL:CLEANING:LOWER	U007_S002_S001	53
		U007_S002_S002	53
		U007_S002_S003	53
M2053490	SEAL:CASE:APPLY:SIDE:ROUND	U007_S003	54
M2053499	COIL SPRING:VIBRATING PLATE:BELT CLEANING	U007_S002_S001	55
		U007_S002_S002	55
		U007_S002_S003	55
M2053526	TONER COLLECTION COIL:CLEANING:ASS'Y	U005_S003	83
		U005_S006	83
		U005_S009	83
		U005_S012	83
M2053532	COIL SPRING:TONER CATCHPAN	U005_S003	84
		U005_S006	84
		U005_S009	84
		U005_S012	84
M2053533	GEAR:TONER COLLECTION COIL	U005_S003	85
		U005_S006	85
		U005_S009	85
		U005_S012	85
M2053536	HOLDER:AGITATOR:ASS'Y	U005_S003	86
		U005_S006	86
		U005_S009	86
		U005_S012	86
M2053540	BLADE:COLLECT:C:0.15MM	U005_S003	87
		U005_S006	87
		U005_S009	87
		U005_S012	87
M2053542	HOLDER:BLADE:COLLECT:ASS'Y	U005_S003	88
		U005_S006	88
		U005_S009	88
		U005_S012	88
M2053549	GEAR:COLLECT:ASS'Y	U005_S003	90

		U005_S006	90
		U005_S009	90
		U005_S012	90
M2053553	HOLDER:SEPARATION PLATE:BRUSH ROLLER	U005_S003	144
		U005_S006	144
		U005_S009	144
		U005_S012	144
M2053559	GEAR:BRUSH ROLLER:ASS'Y	U005_S003	91
		U005_S006	91
		U005_S009	91
		U005_S012	91
M2053565	BRUSH ROLLER:CLEANING	U005_S003	94
		U005_S006	94
		U005_S009	94
		U005_S012	94
M2053585	SEAL:CLEANING BLADE:FRONT	U005_S003	128
		U005_S006	128
		U005_S009	128
		U005_S012	128
M2053586	SEAL:CLEANING BLADE:REAR	U005_S003	129
		U005_S006	129
		U005_S009	129
		U005_S012	129
M2053621	COVER:COATING BAR:ASS'Y	U005_S003_S001	111
		U005_S006_S001	111
		U005_S009_S001	111
		U005_S012_S001	111
M2053622	COVER:COATING BAR:ASS'Y	U005_S003_S001	95
		U005_S006_S001	95
		U005_S009_S001	95
		U005_S012_S001	95
		U005_S012_S001	95
M2053627	DECAL:CLEANING UNIT:DESIGN SKETCH	U005_S003_S001	113
		U005_S006_S001	113

Exclusive Parts

Number	Part Name	Group	ID
		S001	
		U005_S009_S001	113
		U005_S012_S001	113
M2053630	COATING BAR:ASS'Y	U005_S003	96
		U005_S006	96
		U005_S009	96
		U005_S012	96
M2053643	JOINT:CLEANING UNIT	U005_S003	97
		U005_S006	97
		U005_S009	97
		U005_S012	97
M2053644	GEAR:APPLY:BRUSH	U005_S003	98
		U005_S006	98
		U005_S009	98
		U005_S012	98
M2053645	BRUSH ROLLER:APPLY:SUB-ASS'Y	U005_S003	99
		U005_S006	99
		U005_S009	99
		U005_S012	99
M2053647	HOLDER:BEARING:APPLY:ASS'Y	U005_S003	130
		U005_S006	130
		U005_S009	130
		U005_S012	130
M2053662	SEAL:APPLY:FRONT	U005_S003	131
		U005_S006	131
		U005_S009	131
		U005_S012	131
M2053663	SEAL:APPLY:REAR	U005_S003	132
		U005_S006	132
		U005_S009	132
		U005_S012	132
M2053674	GEAR:IDLER:NO.1:Z19	U005_S003	100
		U005_S006	100
		U005_S009	100
		U005_S012	100
M2053675	GEAR:IDLER:NO.2:Z17	U005_S003	101

Number	Part Name	Group	ID
		U005_S006	101
		U005_S009	101
		U005_S012	101
M2053676	GEAR:IDLER:NO.3:Z26	U005_S003	102
		U005_S006	102
		U005_S009	102
		U005_S012	102
M2053677	GEAR:IDLER:NO.4:Z16	U005_S003	103
		U005_S006	103
		U005_S009	103
		U005_S012	103
M2053691	COVER:GEAR:ASS'Y	U005_S003	105
		U005_S006	105
		U005_S009	105
		U005_S012	105
M2053702	DRIVE UNIT:BELT CLEANING:INTERMEDIATE TRANSFER:ASS'Y	U007_S001	90
M2053703	SHAFT:DRIVE:ASS'Y	U007_S001	56
M2053708	SHAFT:DRIVE:ASS'Y	U007_S001	57
M2053711	STUD:MECHANICAL DRIVE SECTION:BELT CLEANING	U007	58
M2053712	PLATE:SHAFT:DRIVE	U007_S001	59
M2053733	SHAFT:DRIVE:BELT CLEANING:ASS'Y	U007_S002	61
M2053737	SLIDE RAIL:BELT CLEANING:LOWER	U007_S002	62
M2053752	BEARING CASE:BRUSH ROLLER	U007_S002_S001	63
		U007_S002_S002	63
M2053753	COVER:ELECTRODE PLATE:BELT CLEANING:ASS'Y	U007_S002_S001	64
		U007_S002_S002	64
		U007_S002_S003	64
M2053760	ROLLER:COLLECT:ASS'Y	U007_S002_S001	65
		U007_S002_S002	65
M2053763	CLEANING BLADE:ROLLER:ASS'Y	U007_S002_S001	66
		U007_S002_S002	66
		U007_S002_S003	66
M2053767	TRANSPORT SCREW:USED TONER:ASS'Y	U007_S002_S001	67
		U007_S002_S002	67

Exclusive Parts

Number	Part Name	Group	ID
		U007_S002_S003	67
M2053770	GEAR:TRANSPORT SCREW	U007_S002_S001	68
		U007_S002_S002	68
		U007_S002_S003	68
M2053773	COMPRESSION SPRING:SHUTTER:DISCHARGE USED TONER	U007_S002_S001	69
		U007_S002_S002	69
		U007_S002_S003	69
M2053775	CLEANING UNIT:INTERMEDIATE TRANSFER:NO.3:SUB-ASS'Y	U007_S002_S003	70
M2053776	ROLLER:COLLECT:NO.3:ASS'Y	U007_S002_S003	71
M2053778	GEAR:IDLER:Z39	U007_S002_S004	72
M2053779	GEAR:OUTPUT:3RD:51Z	U007_S002_S004	73
M2053780	CLEANING UNIT:INTERMEDIATE TRANSFER:NO.1:SUB-ASS'Y	U007_S002_S001	74
M2053781	CASE:BELT CLEANING:LOWER:NO.3:SUB-ASS'Y	U007_S002_S003_S001	75
M2053782	BRUSH ROLLER:CLEANING:ASS'Y	U007_S002_S001	76
M2053785	SEAL:SIDE:FRONT	U007_S002_S001	94
		U007_S002_S002	94
		U007_S002_S003	94
M2053786	SEAL:SIDE:REAR	U007_S002_S001	95
		U007_S002_S002	95
		U007_S002_S003	95
M2053787	BRUSH ROLLER:CLEANING:NO.2:ASS'Y	U007_S002_S002	77
M2053789	CLEANING UNIT:INTERMEDIATE TRANSFER:NO.2:SUB-ASS'Y	U007_S002_S002	78
M2053790	MECHANICAL DRIVE SECTION:CLEANING UNIT:FRONT:ASS'Y	U007_S002_S004	97
M2053791	SYNCHRONOUS BELT:B80S2M220	U007_S002_S004	79
M2053801	SHAFT:OUTPUT:MECHANICAL DRIVE SECTION:TAKE OFF:ASS'Y	U007_S002_S004	80
M2053803	FLANGE:GEAR:PULLEY:DRIVE	U007_S001	81
M2053804	JOINT:BRUSH ROLLER	U007_S002_S001	82
		U007_S002_S002	82
		U007_S002_S003	82
		U007_S002_S004	82
M2053805	SHAFT:INPUT:MECHANICAL DRIVE	U007_S002_S004	83

Number	Part Name	Group	ID
	E SECTION:TAKE OFF:ASS'Y		
M2053809	COVER:STAY:COATING BAR:ASS'Y	U007_S003	84
M2053811	COATING BAR:BELT CLEANING:ASS'Y	U007_S003	85
M2053825	GUIDE PLATE:SEAL:APPLY:FRONT SIDE	U007_S003	92
M2053828	BRUSH ROLLER:APPLY:ASS'Y	U007_S003	86
M2053830	SLIDE RAIL:CASE:APPLY	U007_S003	87
M2053831	GROUND PLATE:CASE:APPLY	U007_S003	88
M2053832	COMPRESSION SPRING:EARTH:APPLY	U007_S003	89
M2053849	INNER COVER:BELT CLEANING	U006	142
M2053857	VACUUM	U009_S001	23
M2053876	SHAFT:DRIVEN:FLAT CONVEYER BELT	U009_S001	25
M2053880	BRACKET:DC STEPPER MOTOR:SEPARATION/TRANSPORT	U009_S001	29
M2053893	DRIVEN ROLLER:PRESS FIT	U009_S001	26
M2053896	TRANSPORT BELT UNIT:NO.1:ASS'Y	U009_S001	33
M2053901	SCRAPER:BRUSH:REMOVE PAPER DUST:ASS'Y	U008_S001_S002_S001	73
M2053910	SHAFT:FIX:BELT CLEANING:ASS'Y	U008_S001_S002_S003	72
		U008_S001_S002_S004	72
M2053922	SEAL:BELT CLEANING:TRANSFER/SEPARATION:FRONT	U008_S001_S002	69
M2053923	SEAL:BELT CLEANING:TRANSFER/SEPARATION:REAR	U008_S001_S002	70
M2053930	PLAIN SHAFT BEARING:HOLDER:BELT CLEANING:REAR	U008_S001_S002	43
M2053931	RELEASE PLATE:BLADE:CLEANING	U008_S001_S002	44
M2053940	TRANSPORT SCREW:TRANSFER/SEPARATION:ASS'Y	U008_S001_S002	47
M2053945	COATING BAR:ASS'Y	U008_S001_S002	48

Exclusive Parts

Number	Part Name	Group	ID
		_S002	
M2054433	CYLINDER:GUIDE:HEATER	Special Tools	15
M2054681	HOLDER:SENSOR:DUPLEX:ENTRANCE:NO.2	U011_S015	463
		U011_S016	463
		U011_S017	463
M2055172	DECAL:CAUTION:POWER SUPPLY PLUG	U017	3
M2055195	(AA(68)):DECAL:POWER SOURCE:OFF:CN	U017	8
M2055291	PCB:T-ACT:SENSOR	U011_S013	465
M2055325	PCB:DRB	U011_S013	466
M2055327	PCB:IMAGE PROCESSING UNIT	U015	84
M2055329	PCB:IOB1	U013	49
M2055339	PCB:TDCU:ASS'Y	U013	50
M2055347	PCB:BCU:ASS'Y	U013_S002	51
M2055350	AC CONTROL BOARD	U013	52
M2055450	PCB:NRYF	U013	53
M2055451	PCB:NRYF	U013	54
M2055501	(-NA):POWER SUPPLY CORD:MAIN:12AWG	U013	55
M2055502	POWER SUPPLY CORD:MAIN:12AWG	U013	56
M2056016	(M205):PCB:GWCTL:SERVICE PARTS:ASS'Y	U015_S002	85
M2056017	(M238):PCB:GWCTL:SERVICE PARTS:ASS'Y	U015_S003	86
M2056136	PCB:DTU	U015	120
M2056150	CABLE:DFE_DTU_CABLE	U017	5
M2056191	HEAT SINK:HEATER:LOWER:ASS'Y	U011_S006	583
M2056212	COVER:BRACKET:RELAY	U013	57
M2056216	POWER SUPPLY UNIT:FDR:ASS'Y	U016_S001	8
M2056280	ROLLER:TENSION:INTERMEDIATE TRANSFER:ASS'Y	U006	144
M2056282	RECEIVE PLATE:CAM:ON-OFF:REAR	U006	145
M2056283	RECEIVE PLATE:CAM:ON-OFF:FRONT	U006	146

Number	Part Name	Group	ID
M2056285	PLATE:ROLLER:DRIVEN:ON-OFF:COLOR	U006	147
M2056291	FRAME:TENSION:INTERMEDIATE TRANSFER:WELDING	U006	226
M2056295	TENSION SPRING:TENSION:INTERMEDIATE TRANSFER	U006	148
M2056316	ROLLER:DRIVEN:NO.1:PRESS FIT	U006	149
M2056320	TENSION SPRING:LEVER:ON-OFF:BLACK:LEFT	U006	150
M2056323	TENSION SPRING:LEVER:ON-OFF:BLACK:RIGHT	U006	151
M2056326	SHAFT:ON-OFF:BLACK:AUTOMATIC	U006	152
M2056328	SHAFT:ON-OFF:INTERMEDIATE TRANSFER	U006	153
M2056334	ROLLER:DRIVEN:FIX:INTERMEDIATE TRANSFER	U006	154
M2056339	ROLLER:OPPOSED:BELT CLEANING	U006	155
M2056341	LEVER:ON-OFF:DRIVEN:COLOR:REAR	U006	156
M2056342	LEVER:ON-OFF:DRIVEN:COLOR:FRONT	U006	157
M2056346	SLIDER:ON-OFF:COLOR:FRONT:PEEN	U006	232
M2056350	ROLLER:OPPOSED:APPLY	U006	158
M2056353	CAM:ON-OFF:INTERMEDIATE TRANSFER:COLOR	U006	159
M2056355	TENSION SPRING:SLIDER:BLACK	U006	160
M2056356	TENSION SPRING:LEVER:ROLLER:DRIVEN:COLOR	U006	161
M2056367	TERMINAL:CLEANING BIAS	U006	162
M2056371	TIMING PULLEY:CAM:ON-OFF:INTERMEDIATE TRANSFER	U006	163
M2056380	PIN:ELECTRODE:BELT CLEANING	U006	164
M2056383	COMPRESSION SPRING:BIAS:BELT CLEANING	U006	165
M2056386	COVER:INTERMEDIATE TRANSFER	U006	166

Exclusive Parts

Number	Part Name	Group	ID
	R:LOWER		
M2056390	SEAL:COVER:INTERMEDIATE TRANSFER:LOWER	U006	167
M2056393	SEAL:PLATE:FLAT BELT-TRANSFER:REAR:NO.2	U006	168
M2056398	SLIDE RAIL:BELT CLEANING:UPPER	U006	234
M2056399	SLIDE RAIL:APPLY:INTERMEDIATE TRANSFER	U006	235
M2056400	HOOK:LEVER:ON-OFF:COLOR:REAR	U006	169
M2056401	GROUND PLATE:ROLLER:ON-OFF:COLOR	U006	170
M2056406	PLATE:ROLLER:DRIVEN:INTERMEDIATE TRANSFER:FRONT	U006	171
M2056407	TENSION SPRING:ROLLER:PRESSURE:COLOR:7.73N	U006	172
M2056408	CAM:INTERMEDIATE TRANSFER:GRIP	U006	173
M2056409	GRIP:ON-OFF:INTERMEDIATE TRANSFER	U006	174
M2056410	PLATE:FLAT BELT-TRANSFER:ON-OFF:REAR	U006	175
M2056414	PLATE:FLAT BELT-TRANSFER:ON-OFF:FRONT	U006	176
M2056415	TENSION SPRING:LEVER:PLATE:FLAT BELT-TRANSFER	U006	177
M2056417	TENSION SPRING:SLIDER:COLOR	U006	178
M2056419	SHAFT:ON-OFF:COLOR:AUTOMATIC	U006	179
M2056421	INNER COVER:INTERMEDIATE TRANSFER	U006	180
M2056422	INNER COVER:INTERMEDIATE TRANSFER:UPPER	U006	181
M2056432	SEAL:LEVER:FIRST:UPPER	U006	182
M2056433	SEAL:LEVER:FIRST:LOWER	U006	183
M2056434	SHEET:FLAT BELT-TRANSFER:PROJECT	Special Tools	16

Number	Part Name	Group	ID
M2056436	COMPRESSION SPRING:DRAWER:INTERMEDIATE TRANSFER:NO.2	U006	184
M2056437	COMPRESSION SPRING:DRAWER:INTERMEDIATE TRANSFER	U006	185
M2056440	SLIDER:ON-OFF:BLACK:FRONT	U006	186
M2056441	SLIDER:ON-OFF:BLACK:REAR	U006	187
M2056453	GUIDE:TRANSPORT:INTERMEDIATE TRANSFER:ASS'Y	U006	188
M2056458	CORE:OPPOSED:TRANSFER ROLLER	U006	189
M2056460	ROLLER:OPPOSED:PAPER:ASS'Y	U006	190
M2056465	CASE:OPPOSED:TRANSFER ROLLER:REAR	U006	239
M2056466	CAM:ON-OFF:TRANSFER ROLLER:FRONT	U006	191
M2056467	CAM:ON-OFF:TRANSFER ROLLER:REAR	U006	192
M2056468	COVER:OPPOSED:TRANSFER ROLLER:FRONT	U006	193
M2056469	COVER:OPPOSED:TRANSFER ROLLER:REAR	U006	194
M2056476	PLATE:ROLLER:OPPOSED:PAPER	U006	195
M2056479	COVER:CASE:TERMINAL:BELT CLEANER	U006	196
M2056490	BRACKET:ROLLER:ENTRANCE:INTERMEDIATE TRANSFER:SUB-ASS'Y	U006_S003	197
M2056500	TRANSFER ROLLER:NO.2:ASS'Y	U008_S001_S001	50
M2056514	ROLLER:SEPARATION:TRANSFER/SEPARATION	U008_S001_S001	51
M2056519	ROLLER:TENSION	U008_S001_S001	53
M2056521	ROLLER:OPPOSED:TM SENSOR	U008_S001_S001	54
M2056523	GRIP:BELT UNIT:REAR:TRANSFER/SEPARATION	U008_S001_S001	55
M2056531	COMPRESSION SPRING:BELT TENSIONER:TRANSFER/SEPARATION	U008_S001_S001	56
M2056532	GUIDE PLATE:EXIT:ASS'Y	U008_S001_S001	57

Exclusive Parts

Number	Part Name	Group	ID
		S001	
M2056535	GUIDE PLATE:ENTRANCE:ASS'Y	U008_S001_S001	58
M2056543	JIG:SERVICE:TRANSFER/SEPARATION:A	Special Tools	17
M2056544	JIG:SERVICE:TRANSFER/SEPARATION:B	Special Tools	18
M2056548	SEAL:BELT CLEANING:TRANSFER/SEPARATION:LOWER	U008_S001_S002	75
M2056549	BRUSH:APPLY:BELT CLEANING:ASS'Y	U008_S001_S002	46
M2056550	BRUSH ROLLER:FLAT BELT-TRANSFER:ASS'Y	U008_S001_S002	45
M2056565	STOPPER:BELT UNIT:PRESSURE STAND:INNER	U011_S013	587
M2056574	DUCT:TM SENSOR:MIDDLE:RIGHT	U011_S013	467
M2056575	DUCT:TM SENSOR:MIDDLE:LEFT	U011_S013	468
M2056580	SEAL:DUCT:TM SENSOR:UPPER	U011_S013	469
M2056581	TORSION SPRING:TM SENSOR:LEFT FRONT	U011_S013	470
M2056582	TORSION SPRING:TM SENSOR:LEFT INNER REAR	U011_S013	471
M2056583	PLAIN SHAFT BEARING:SHAFT:PRESSURE STAND:POSITIONING:LEFT	U011_S013	472
M2056585	STOPPER:BELT UNIT:PRESSURE STAND:OUTER	U011_S013	588
M2056590	TENSION SPRING:PRESSURE:NO.1:TRANSFER/SEPARATION	U011_S013	473
M2056592	SHAFT:ON-OFF:PRESSURE:NO.2	U011_S013	474
M2056595	ARM:PRESSURE:NO.2:TRANSFER	U011_S013	475
M2056596	SHAFT:RADIAL BALL BEARING:ARM:PRESSURE:TRANSFER	U011_S013	476
M2056597	FEELEER:PRESSURE SUB-UNIT:TURN:TRANSFER	U011_S013	477
M2056600	PULLEY:DRIVE:PRESSURE:NO.2:DIA32	U011_S013	478
M2056601	SYNCHRONOUS BELT:B150S3M189	U011_S013	479

Number	Part Name	Group	ID
M2056602	SPACER:PRESSURE:NO.2	U011_S013	480
M2056606	CAM:ON-OFF:PRESSURE STAND	U011_S013	481
M2056616	GEAR:IDLER:DRIVE:PRESSURE	U008	59
M2056617	GEAR:PRESSURE:NO.2:TRANSFER/SEPARATION	U008	60
M2056618	SHAFT:DRIVE:PRESSURE:NO.2	U008	61
M2056622	COMPRESSION SPRING:JOINT:PRESSURE:NO.2	U008	62
M2056623	DECAL:EXCHANGEABLE:TRANSFER UNIT:SECOND	U011_S013	482
M2056624	DECAL:GRIP:TRANSFER/SEPARATION UNIT:SECOND:FRONT	U008_S001_S001	63
M2056625	DECAL:GRIP:TRANSFER/SEPARATION UNIT:SECOND:REAR	U008_S001_S001	64
M2056631	TENSION SPRING:ENTRANCE	U006	198
M2056634	ROLLER:ENTRANCE:INTERMEDIATE TRANSFER:PRESS FIT	U006_S003	199
M2056637	STOPPER:SHAFT:ENTRANCE	U006	200
M2056638	SHAFT:ENTRANCE:INTERMEDIATE TRANSFER	U006	201
M2056656	ROLLER:OPPOSED:BELT CLEANING:PRESS FIT	U006	202
M2056657	SHAFT:RELEASE:ROLLER:CLEANING	U006	203
M2056658	GRIP:RELEASE:ROLLER:OPPOSED:BELT CLEANER	U006	204
M2056659	TENSION SPRING:RELEASE:ROLLER:OPPOSED	U006	205
M2056660	STOPPER:GRIP:ROLLER:BELT CLEANER:NO.3	U006	206
M2056661	BRACKET:ROLLER:BELT CLEANING:REAR:PEEN	U006	207
M2056667	SCRAPER:BRUSH ROLLER:TRANSFER/SEPARATION UNIT	U008_S001_S002_S001	65
M2056668	VIBRATING PLATE:TRANSPORT SCREW:BELT CLEANING	U008_S001_S002_S001	66
M2056669	BRACKET:ROLLER:BELT CLEANING:FRONT:PEEN	U006	208

Exclusive Parts

Number	Part Name	Group	ID
M2056671	PLATE:ROLLER:OPPOSED:BELT CLEANER:NO.3	U006	209
M2056677	GRIP:RELEASE:NO.2	U006	210
M2056684	(BLACK):ROLLER:INTERMEDIATE TRANSFER:ASS'Y	U006	100
M2056687	LINK:REGISTRATION:PULL OUT:MIDDLE	U011_S013	489
M2056688	LINK:LEVER:PULL OUT	U011_S013	490
M2056692	SHAFT:LOCK:REGISTRATION:MIDDLE	U011_S013	508
M2056697	SHAFT:ROLLER:BELT TENSIONER:TRANSFER/SEPARATION	U008_S001_S001	52
M2056698	SLIDER:PRESSURE:BELT TENSIONER	U008_S001_S001	68
M2056707	TONER RECYCLING SUB-UNIT:VERTICAL TRANSPORT:ASS'Y	U010_S002	48
M2056710	TONER RECYCLING SUB-UNIT:HORIZONTAL TRANSPORT:LOWER:ASS'Y	U010_S003	57
M2056711	TONER RECYCLING SUB-UNIT:TRANSPORT SUB-UNIT:UPPER:ASS'Y	U010_S001	50
M2056718	GEAR:PULLEY:Z51/T43:TONER RECYCLING:ASS'Y	U010	51
M2056721	DC MOTOR:MM56:15W:BRUSHLESS	U010	52
		U010_S003	52
M2056790	FLAT BELT-TRANSFER:ASS'Y	U006	224
M2056827	GUIDE:REAR:TONER RECYCLING	U010_S001	58
M2056838	TIMING PULLEY:T29	U010_S001	53
M2056870	TUBE:TONER RECYCLING	U010_S003	54
M2056878	COVER:TONER RECYCLING	U010	55
M2056916	DUCT:CONNECTION:VACUUM FEED:EXHAUST	U014	12
M2056917	DUCT:CONNECTION:VACUUM FEED:EXHAUST:S	U014	13
M2056924	SEAL:DUCT:OZONE FILTER:COMMON	U015	88
M2056928	FILTER:PREVENTFENCE	U015	89

Number	Part Name	Group	ID
M2056929	SEAL:DUCT:OZONE FILTER	U015	90
M2056997	DUCT:EXHAUST:COMMON:LOWER:SUB-ASS'Y	U015_S004	91
M2057051	SEAL:DUCT:DEVELOPMENT:EXHAUST	U014	14
M2057052	DUCT:DEVELOPMENT:EXHAUST	U014	15
M2057053	DUCT:DEVELOPMENT:EXHAUST:BLower	U014	29
M2057055	SEAL:DUCT:CHARGE:VENTILATION:LOWER	U014	16
M2057056	SEAL:DUCT:CHARGE:ENTRANCE	U014	17
M2057057	DUCT:CHARGE:VENTILATION:BLower	U014	18
M2057060	SEAL:DUCT:CHARGE:VENTILATION:BLower	U014	19
M2057061	SEAL:DUCT:CHARGE	U014	20
M2057062	DUCT:CHARGE:EXHAUST:LOWER	U014	21
M2057063	DUCT:CHARGE:EXHAUST:UPPER	U014	22
M2057064	DUCT:CHARGE:EXHAUST:LEFT	U014	23
M2057065	DUCT:CHARGE:EXHAUST:RIGHT	U014	24
M2057069	SEAL:DUCT:DEVELOPMENT:LOWER	U015	92
M2057071	SEAL:BLower:DEVELOPMENT	U015	93
M2057073	SEAL:DUCT:CHARGE:COMMON:UPPER LOWER	U015	94
M2057077	SEAL:DUCT:CHARGE:COMMON:LEFT AND RIGHT	U015	95
M2057081	SEAL:DUCT:CHARGE:RIGHT	U015	96
		U015_S004	96
M2057082	SEAL:DUCT:CHARGE:UPPER FRONT	U015	97
M2057083	SEAL:DUCT:CHARGE:UPPER LEFT	U015	98
M2057084	SEAL:DUCT:CHARGE:UPPER RIGHT	U015	99
M2057085	SEAL:DUCT:CHARGE:VENTILATION:UPPER	U014	25
M2057087	SEAL:BLower:CHARGE:EXIT	U015	100

Exclusive Parts

Number	Part Name	Group	ID
M2057088	SEAL:DUCT:FILTER:LOWER	U015	101
M2057090	OZONE FILTER:KCH-A08	U015_S004	102
M2057091	OZONE FILTER:KCH-A12	U015_S004	103
M2057094	SEAL:HOLDER:CHARGE:VENTILATION	U014	26
M2057095	SEAL:DUCT:DEVELOPMENT:TONE R:UPPER	U014	27
M2057096	SEAL:OZONE FILTER:LEFT AND RIGHT	U015	106
		U015_S004	106
M2057112	SHAFT:GUIDE PLATE:TURN:RIGHT LOWER	U011_S014	483
M2057121	SHAFT:ON-OFF:ARM:GUIDE PLATE	U011_S015	484
M2057128	SHAFT:REGISTRATION:ON-OFF:CAM	U011	485
M2057146	COIL SPRING:GUIDE PLATE:OPEN AND CLOSE:AUXILIARY:STANDARD	U011	486
M2057203	TRANSPORT ROLLER:REGISTRATION:TIMING	U011_S013	487
M2057225	TIMING ROLLER:DRIVEN:TRANSFER	U011_S013	488
M2057239	COIL SPRING:GUIDE PLATE:OPEN AND CLOSE:REAR	U011_S013	491
M2057288	BASE:DRAWER:REGISTRATION:MAIN	U011_S013	492
M2057289	COMPRESSION SPRING:DRAWER:REGISTRATION	U011_S013	493
M2057304	TRANSPORT ROLLER:DRIVE:PAPER TRANSPORT MD	U011	494
M2057305	REGISTRATION ROLLER:GATE:ASSY	U011_S013_S002	495
M2057306	KNOB:TRANSPORT ROLLER	U011_S013	496
M2057309	CONTACT IMAGE SENSOR:ASSY	U011_S013_S003	497
M2057311	DISC:GATE:REGISTRATION:HOME POSITION SENSOR	U011_S013	499
M2057329	GUIDE PLATE:REGISTRATION:EXIT:LOWER:WELDING	U011_S013	501

Number	Part Name	Group	ID
M2057333	GUIDE PLATE:TRANSFER:ENTRANCE:UPPER:WELDING	U011_S013	502
M2057338	COVER:DC STEPPER MOTOR:MM56XL76	U011_S013	503
M2057342	TRANSPORT ROLLER:TIMING:TRANSFER	U011_S013	504
M2057344	TRANSPORT ROLLER:REMOVE PAPER DUST:DRIVE ROLLER	U011_S013	505
M2057351	BRACKET:FAN:BASE:COOLING	U011	506
		U011_S013	506
M2057362	GUIDE:OPEN AND CLOSE:REGISTRATION	U011_S013	507
M2057369	COVER:REGISTRATION:REMOVE PAPER DUST:UPPER	U011_S013	509
M2057370	COVER:REGISTRATION:PULL OUT:GUIDE PLATE:OPEN AND CLOSE	U011_S013	510
M2057379	COVER:REGISTRATION:LOWER:ASSY	U011_S013_S004	511
M2057383	GUIDE PLATE:REGISTRATION:RIGHT:TURN	U011_S014	512
M2057384	TORSION BAR SPRING:REGISTRATION:GUIDE PLATE:TURN	U011_S014	513
M2057385	GUIDE PLATE:REGISTRATION:RIGHT UPPER:ASSY	U011_S015	514
M2057386	GUIDE PLATE:REGISTRATION:RIGHT LOWER:ASSY	U011_S016	515
M2057388	GUIDE PLATE:REGISTRATION:LEFT UPPER:ASSY	U011_S017	516
M2057389	GUIDE PLATE:REGISTRATION:LEFT LOWER:ASSY	U011_S018	517
M2057399	INNER COVER:REGISTRATION:PULL OUT	U011_S013	518
M2057402	COIL SPRING:GUIDE PLATE:OPEN AND CLOSE:AUXILIARY:REAR	U011	519
M2057403	GRIP:PICK-UP PAPER JAM:TRANSPORT SUB-UNIT:OPEN AND CLOSE	U011_S015	520
		U011_S016	520
		U011_S018	520
M2057404	LINK:GUIDE PLATE:OPEN AND CLOSE	U011_S012	521

Exclusive Parts

Number	Part Name	Group	ID
	OSE:UN LOCK	U011_S014	521
		U011_S015	521
		U011_S016	521
		U011_S017	521
		U011_S018	521
M2057405	GRIP:GUIDE PLATE:REGISTRATION:LEFT LOWER	U011_S018	522
M2057406	SHAFT:GRIP:GUIDE PLATE:LEFT LOWER	U011_S018	523
M2057420	GUIDE PLATE:REGISTRATION:TURN:CORE:ASS'Y	U011_S014	524
M2057425	GUIDE PLATE:LOWER:REGISTRATION:RIGHT	U011	525
M2057427	SHAFT:REGISTRATION:GUIDE PLATE:RIGHT UPPER	U011	526
M2057428	HINGE:GUIDE PLATE:OPEN AND CLOSE:RIGHT UPPER	U011_S015	527
M2057430	GUIDE PLATE:UPPER:REGISTRATION:RIGHT:PEEN	U011	528
M2057435	SHAFT:REGISTRATION:GUIDE PLATE:RIGHT LOWER	U011	529
M2057436	HINGE:GUIDE PLATE:OPEN AND CLOSE:RIGHT LOWER	U011_S016	530
M2057437	SHAFT:LOCK:GUIDE PLATE:MIDDLE	U011_S014	531
M2057438	GRIP:REGISTRATION:RIGHT:TURN	U011_S014	532
M2057439	SHAFT:GRIP:GUIDE PLATE:RIGHT LOWER	U011_S016	533
M2057440	SHAFT:GRIP:GUIDE PLATE:RIGHT UPPER	U011_S015	534
M2057441	GRIP:GUIDE PLATE:TRANSPORT SUB-UNIT:OPEN AND CLOSE	U011_S015	535
		U011_S016	535
		U011_S017	535
M2057448	GUIDE PLATE:LOWER:REGISTRATION:LEFT:ASS'Y	U011	536
M2057450	GUIDE PLATE:REGISTRATION:LEFT:ENTRANCE	U011	537

Number	Part Name	Group	ID
M2057452	SHAFT:REGISTRATION:GUIDE PLATE:LEFT:MIDDLE	U011	538
M2057453	SHAFT:REGISTRATION:GUIDE PLATE:LEFT:LOWER	U011	539
M2057454	HINGE:GUIDE PLATE:OPEN AND CLOSE:RIGHT UPPER	U011_S017	540
M2057455	SHAFT:GRIP:GUIDE PLATE:LEFT:MIDDLE	U011_S017	541
M2057456	COIL SPRING:GUIDE PLATE:OPEN AND CLOSE:AUXILIARY:LEFT UPPER	U011	542
M2057460	COIL SPRING:GUIDE PLATE:REAR:REGISTRATION:RIGHT	U011_S014	543
M2057461	GUIDE PLATE:LEFT UPPER:REGISTRATION:LEFT:PEEN	U011	544
M2057466	DUCT:SHIFT:CIS	U011_S013	582
M2057478	TRANSPORT UNIT:REGISTRATION:PULL OUT:ASS'Y	U011_S013	602
M2057484	COIL SPRING:GRIP:OPEN AND CLOSE:UPPER	U011_S015	545
		U011_S016	545
		U011_S017	545
M2057486	COIL SPRING:GRIP:OPEN AND CLOSE:LOWER	U011_S018	546
M2057488	LATCH:GUIDE PLATE:LOCK:RELEASE	U011_S014	547
		U011_S015	547
		U011_S016	547
		U011_S017	547
		U011_S018	547
M2057489	LATCH:GUIDE PLATE:LOCK:RELEASE:SIDE	U011_S012	548
		U011_S014	548
M2057491	COIL SPRING:GRIP:OPEN AND CLOSE:LOWER:NO.3	U011_S014	549
M2057492	LED:LENS:PAPER JAM	U011	550
M2057495	LED HOLDER:PAPER JAM:TRANSPORT SUB-UNIT	U011	551
M2057511	DECAL:MAIN:PICK-UP PAPER JAM:RIGHT	U001_S002	74
M2057514	DECAL:GUIDE PLATE:PICK-UP PA	U011	552

Exclusive Parts

Number	Part Name	Group	ID
	PER JAM:B1		
M2057515	DECAL:GUIDE PLATE:PICK-UP PA PER JAM:B2	U011	553
M2057516	DECAL:GUIDE PLATE:PICK-UP PA PER JAM:B3	U011	554
M2057517	DECAL:GUIDE PLATE:PICK-UP PA PER JAM:B4	U011	555
M2057518	DECAL:GUIDE PLATE:PICK-UP PA PER JAM:C1	U011	556
M2057520	DECAL:SIDE PLATE:PICK-UP PAP ER JAM:C3	U009_S001	27
M2057598	DECAL:PAPER TRAY:DESIGN SKE TCH:1	U011_S007	591
M2057599	DECAL:H-TEMP WARNING:REGIST RATION:LEFT	U011	557
M2057734	PLATE:LATCH:TRAY:LEFT	U011	558
M2057735	PLATE:LATCH:TRAY:RIGHT	U011	559
M2059510	OPC DRUM DIA100	U005	106
M2059590	NV-RAM	U015	107
M2381670	(M238):MODEL NAME PLATE:PRO _C9110	U017	4
M2637396	(AA):DECAL:KEY:MULTI-LANGUAG E:OPERATION SUB-UNIT	U017	7
M3791627	TRANSPORT ROLLER:DRIVEN	U011_S014	560
		U011_S015	560
		U011_S016	560
		U011_S017	560
		U011_S018	560
M4675041	SD-CARD:MFP-BROWSER:ASS'Y	Special Tools	20
VSSG9002	FLUOTRIBO MG GREASE : 100G	Special Tools	19

Standard Parts



03125060N
SCREW - M2.5X6



03140080N
PHILIPS PAN HEAD SCREW - M4X8



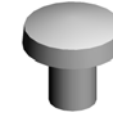
03140100N
PAN HEAD SCREW:M4X10



03140180N
PAN HEAD SCREW:M4X18



03520040N
SCREW M2X4



03530040N
SCREW - M3X4



03530050N
SCREW-M3X5



03530060N
BIND SCREW - M3X6



03530080N
SCREW:M3X8



03530100N
SCREW-M3X10



03540040N
SCREW-M4X4



03540060N
SCREW-M4X6



03540100N
SCREW - M4X10



03540120N
SCREW M4X12



03540400N
SCREW:M4X40



03603006N
SCREW - M3X6



03603008N
SCREW:M3X8



03603014N
SCREW - M3X14



03603016N
SCREW - M3X16



03603020N
SCREW:M3X20



03603035N
SCREW:M3X35



03604006N
SCREW - M4X6



03604006P
SCREW:M4X6



03604008N
SCREW - M4X8



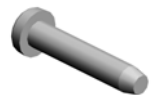
03604010N
SCREW:M4X10



03604016N
SCREW:M4X16



03604030N
SCREW:M4X30



04340200N
PAN SELF-TAPPING SCREW:
4X20

Standard Parts



04503008N
TAPPING SCREW - M3X8



04503010N
TAPPING SCREW - M3X10



04504008N
TAPPING SCREW - M4X8



04504010N
TAPPING SCREW:M4X10



04504012N
TAPPING SCREW:4X12



04504025N
TAPPING SCREW:4X25



04513006N
TAPPING SCREW - 3X6



04513008N
TAPPING SCREW - M3X8



04513010N
TAPPING SCREW:3X10



04513014N
TAPPING SCREW:3X14



04514006N
TAPPING SCREW - 4X6



04514008N
TAPPING SCREW:4X8



04514010N
TAPPING SCREW:4X10



04514012N
TAPPING SCREW:4X12



04514030N
TAPPING SCREW:M4X30



04524008N
TAPPING SCREW:M4X8



04524010N
BINDING SELF-TAPPING SCREW:4X10



04524012N
BINDING SELF-TAPPING SCREW:4X12



04533006N
TAPPING SCREW - M3X6



04534006N
BINDING SELF TAPPING SCREW:4X6



04534008N
BINDING SELF TAPPING SCREW:4X8



04534010N
BINDING SELF TAPPING SCREW:4X10



04543006N
TAPPING SCREW:ROUND POINT:3X6



04543006Q
TAPPING SCREW - M3X6



04543008Q
TAPPING SCREW:3X8



04543020Q
TAPPING SCREW::3X20



04543030Q
TAPPING SCREW:ROUND POINT:3X30



04544006N
TAPPING SCREW:ROUND POINT:4X6

Standard Parts



04544006Q
TAPPING SCREW:4X6



04544008N
TAPPING SCREW:ROUND P
OINT:4X8



04544008Q
TAPPING SCREW - M4X8



04583008N
HEXAGON HEAD TAPPING S
CREW:3X8



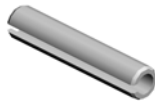
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HEXAGON HEAD TAPPING S
CREW:3X10



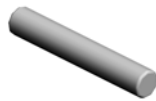
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BINDING HEAD TAPPING SC
REW:3X8



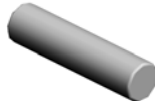
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REW:3X10



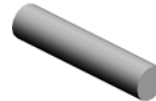
06230160E
SPRING PIN:3X16



06320120G
PARALLEL PIN - 2X12



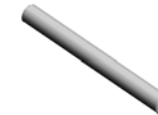
06330120G
PARALLEL PIN - 3X12



06330140G
PARALLEL PIN - 3X14



06330160G
PARALLEL PIN - 3X16MM



06330280G
PIN - 3X28



07010050N
WASHER:DIA5



07010060N
WASHER DIA6



07080040N
WASHER - DIA4



07080060N
WASHER:DIA6



07080080N
WASHER-DIA8



07200020E
RETAINING RING - M2



07200025E
RETAINING RING - M2.5



07200030E
RETAINING RING - M3



07200040E
RETAINING RING - M4



07200050E
RETAINING RING - M5



07200060E
RETAINING RING - M6



07200080E
RETAINING RING - M8



07270060E
RETAINING RING - M6



07270080E
RETAINING RING - M8



07330812
BUSHING:DIA8X12

Standard Parts



07403008
BALL BEARING - 8X22X7



07403206
BALL BEARING - 6X19X6



07403506
BALL BEARING - 6X12X4 MM



07403706
BALL BEARING - M6X10X3



07403708
BALL BEARING:DIA8XDIA12X
3.5



07403804
BALL BEARING:DIA4XDIA9X4



07403808
BALL BEARING - 8X16X5MM



07403903
BALL BEARING:DIA3XDIA8X4



07413506
BALL BEARING - 6X12X4 MM



07413706
BALL BEARING - 6X10X3



07413708
BALL BEARING - 8X12X3.5M
M



07433808
RADIAL BALL BEARING:DIA8
XDIA16X5



07433912
RADIAL BALL BEARING:DIA1
2XDIA24X6



08010236
HEXAGONAL BOLT:DOUBLE
SCREW:M4X8



08010238
HEXAGON HEAD BOLT:DOU
BLE SCREW:M4X14



08046123
HEXAGONAL BOLT:W/WASH
ER:M3X8



08050072
CS RING



08050089
RETAINING RING - M4



08050092
RETAINING RING - 3M



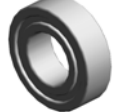
08050100
RETAINING RING - M2.5



08050104
RETAINING RINGS-E:SILENC
ER:DIA4



08053263
BEARING - 6X10X6MM



08053573
RADIAL BALL BEARING:DIA8
XDIA16X5



09514008N
SCREW:POLISHED ROUND:
M4X8



09514010N
SCREW:POLISHED ROUND:
M4X10



09543008N
SCREW - M3X8



09543025N
SCREW:POLISHED ROUND/
SPRING:M3X25



09544008N
SCREW - M4X8

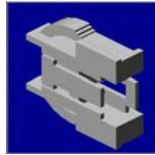
Standard Parts



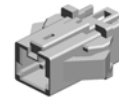
09545010N
SCREW:POLISHED ROUND/
SPRING:M5X10



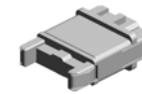
09545014N
SCREW - M5X14



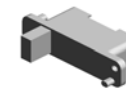
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CONNECTOR - 2P



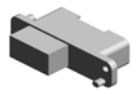
11029145
CONNECTOR:0-292215-2



11029431
CONNECTOR:1-1612256-2



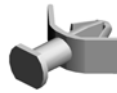
11034749
CONNECTOR:39P-RWZV-K4
GG-P2(LF)(SN)



11035448
CONNECTOR:23P-RWZV-K4
GG-P6(LF)(SN)



11050409
CARD SPACER- 6.4MM



11050410
CARD SPACER - 9.4MM



11050487
HARNESS CLAMP



11050488
HARNESS CLAMP



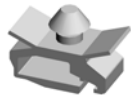
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HARNESS CLAMP - LWS 131
6



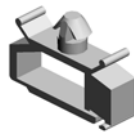
11050490
HARNESS CLAMP - IWS-2218



11050508
HARNESS CLAMP - LWS-071
1



11050511
HARNESS CLAMP - LWS-030
6ZC



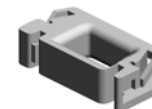
11050516
CLAMP



11050529
NYLON CLAMP-EMT-3N



11050530
NYLON CLAMP-EMT-4N



11050532
EDGE SADDLE - LES-25L



11050534
CLAMP



11050551
CLAMP:LES-0505



11050600
CLAMP:LWSM-0306-2M



11050601
CLAMP:LWSM-0511-2M



11050692
CLAMP:LES-0503



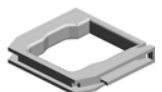
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CLAMPS:WES-0507



11050724
CLAMPS:WES-1210

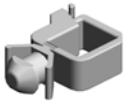


11050725
CLAMPS:WES-1117



11050726
CLAMPS:WES-2217

Standard Parts



11050751
CLAMP:LWSM-0606-3.2M



11050758
CLAMP:LWSM-0306A



11050759
CLAMP:LWSM-0605A



11050760
CLAMP:LWSM-0511A



11050761
CLAMP:LWS-0511A



11050762
CLAMP:LWS-0711A



11050763
CLAMP:LWS-1211A



11050764
CLAMP:LWS-1316A



11050765
CLAMP:LWS-2218A



11050788
NEW SUPER LOCK:NSL-13



11060193
BUSHING - 7.9MM



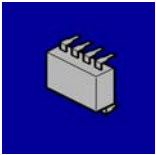
11060349
BUSHING - 25



11071281
FUSE:BJS2012F2



12042612
MICRO SWITCH:D3V-16506-3
C25



14077899
EEPROM:BR24T256-W



16071799
FILTER - SUP-ET20-ER-0

PM Part List

Number	Part Name	Num	Group	ID
D0BX2500	GRID:CHARGE CORONA	4	U002_S001	49
			U002_S002	49
			U002_S003	49
			U002_S004	49
D1792224	CORONA WIRE:CHARGE CORONA	12	U002_S001	44
			U002_S002	44
			U002_S003	44
			U002_S004	44
D1793581	BLADE:CLEANING:ASS'Y	4	U005_S003	59
			U005_S006	59
			U005_S009	59
			U005_S012	59
D1796051	(C/M/Y):ROLLER:INTERMEDIATE TRANSFER:ASS'Y	3	U006	100
D2586321	BLADE:BELT CLEANING:ASS'Y	1	U008_S001_S002	22
G1782510	CLEANER:CORONA WIRE:ASS'Y	12	U002_S001	31
			U002_S002	31
			U002_S003	31
			U002_S004	31
G1782605	TENSION SPRING:CORONA WIRE	12	U002_S001	37
			U002_S002	37
			U002_S003	37
			U002_S004	37
M0B13652	BLADE:APPLY:ASS'Y	4	U005_S003	138
			U005_S006	138
			U005_S009	138
			U005_S012	138
M0B16362	TRANSFER/TRANSPORT BELT:NO.2:ASS'Y	1	U008_S001_S001	74
M0B16573	COLLECTION BOTTLE:TONE R RECYCLING:ASS'Y	1	U010	56
M2052140	PLATE:UPPER:POSITIONING SENSOR:INTERMEDIATE TRANSFER:ASS'Y	1	U006	223
M2052242	CLEANER:GRID:ASS'Y	4	U002_S001	43
			U002_S002	43
			U002_S003	43

			U002_S004	43
M2052245	CUSHION:CORONA WIRE	24	U002_S001	45
			U002_S002	45
			U002_S003	45
			U002_S004	45
M2053479	VIBRATING PLATE:BELT CLEANING:ASS'Y	3	U007_S002_S001	49
			U007_S002_S002	49
			U007_S002_S003	49
M2053481	ROLLER:CLEANING:ASS'Y	1	U007_S002_S003	50
M2053487	COATING BAR:ASS'Y	1	U007_S003_S001	51
M2053540	BLADE:COLLECT:C:0.15MM	4	U005_S003	87
			U005_S006	87
			U005_S009	87
			U005_S012	87
M2053565	BRUSH ROLLER:CLEANING	4	U005_S003	94
			U005_S006	94
			U005_S009	94
			U005_S012	94
M2053630	COATING BAR:ASS'Y	4	U005_S003	96
			U005_S006	96
			U005_S009	96
			U005_S012	96
M2053645	BRUSH ROLLER:APPLY:SUB-ASS'Y	4	U005_S003	99
			U005_S006	99
			U005_S009	99
			U005_S012	99
M2053760	ROLLER:COLLECT:ASS'Y	2	U007_S002_S001	65
			U007_S002_S002	65
M2053763	CLEANING BLADE:ROLLER:ASS'Y	3	U007_S002_S001	66
			U007_S002_S002	66
			U007_S002_S003	66
M2053776	ROLLER:COLLECT:NO.3:ASS'Y	1	U007_S002_S003	71
M2053782	BRUSH ROLLER:CLEANING:ASS'Y	1	U007_S002_S001	76
M2053787	BRUSH ROLLER:CLEANING:NO.2:ASS'Y	1	U007_S002_S002	77
M2053828	BRUSH ROLLER:APPLY:ASS'Y	1	U007_S003	86

PM Part List

Number	Part Name	Num	Group	ID
	Y			
M2053945	COATING BAR:ASS'Y	1	U008_S001_S002_S002	48
M2056460	ROLLER:OPPOSED:PAPER:ASS'Y	1	U006	190
M2056549	BRUSH:APPLY:BELT CLEANING:ASS'Y	1	U008_S001_S002	46
M2056684	(BLACK):ROLLER:INTERMEDIATE TRANSFER:ASS'Y	1	U006	100
M2056790	FLAT BELT-TRANSFER:ASS'Y	1	U006	224
M2056928	FILTER:PREVENTFENCE	4	U015	89
M2057091	OZONE FILTER:KCH-A12	1	U015_S004	103
M2059510	OPC DRUM DIA100	4	U005	106

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
202005-01	2005 Modification	-	C2693956	TIMING BELT:S2 M152	C2813956	SYNCHRONOUS BELT:60S2M152	U011_S013	606	2	O/O			
202005-02	2005 Modification	-	M2052495	PAPER TRAY:AS S'Y	M2052496	PAPER TRAY:AS S'Y	U011_S011	607	1	X/O			
202005-03	2005 Modification	A	03603006N	SCREW - M3X6	03603008N	SCREW:M3X8	U009_S001	30	1	X/O			
			03603006N	SCREW - M3X6	03603008N	SCREW:M3X8	U009_S001	30	1	X/O			
202005-04	2005 Modification	A	M2053855	TRANSPORT BE LT UNIT:NO.1:AS S'Y	M2053896	TRANSPORT BE LT UNIT:NO.1:AS S'Y	U009_S001	33	1	X/O			
202005-05	2005 Modification	A	M2053874	DRIVE ROLLER: SEPARATION/TR ANSPORT	M0B13702	DRIVE ROLLER: SEPARATION/TR ANSPORT:PRES S FIT	U009_S001	32	1	X/O			
202005-06	2005 Modification	A			M0B13701	BRACKET:PLATE :DRIVE ROLLER	U009_S001	31	1				
202005-07	2005 Modification	-	M2050637	BELT UNIT:TRAN SFER/SEPARATI ON SECTION:AS S'Y	M2050635	BELT UNIT:TRAN SFER/SEPARATI ON SECTION:AS S'Y	U008_S001	76	1	O/O			
202005-08	2005 Modification	A			D1943716	HOOK:UPPER:C AP:TONER BOTT LE	U004_S005	92	2				
							U004_S006	92	2				
							U004_S007	92	2				
							U004_S008	92	2				
202002-01	2002 Modification	-	03530100N	SCREW-M3X10	03530080N	SCREW:M3X8	U005_S010	3	1	O/O			
			03530100N	SCREW-M3X10	03530080N	SCREW:M3X8	U005_S010	3	1	O/O			
			03530100N	SCREW-M3X10	03530080N	SCREW:M3X8	U005_S007	3	1	O/O			
			03530100N	SCREW-M3X10	03530080N	SCREW:M3X8	U005_S007	3	1	O/O			
			03530100N	SCREW-M3X10	03530080N	SCREW:M3X8	U005_S001	3	1	O/O			
			03530100N	SCREW-M3X10	03530080N	SCREW:M3X8	U005_S001	3	1	O/O			
			03530100N	SCREW-M3X10	03530080N	SCREW:M3X8	U005_S004	3	1	O/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-	03530100N	SCREW-M3X10	03530080N	SCREW:M3X8	U005_S004	3	1	O/O			
202002-02	2002 Modification	-	AW020198	PHOTOINTERRU PTOR:LG2A14NL 1	GW020024	PHOTOINTERRU PTOR:LG2A24BL 1:GF	U011_S011	605	1	O/O			
			AW020198	PHOTOINTERRU PTOR:LG2A14NL 1	GW020024	PHOTOINTERRU PTOR:LG2A24BL 1:GF	U011_S011	605	1	O/O			
			AW020198	PHOTOINTERRU PTOR:LG2A14NL 1	GW020024	PHOTOINTERRU PTOR:LG2A24BL 1:GF	U011_S011	605	1	O/O			
			AW020198	PHOTOINTERRU PTOR:LG2A14NL 1	GW020024	PHOTOINTERRU PTOR:LG2A24BL 1:GF	U011_S011	605	1	O/O			
			AW020198	PHOTOINTERRU PTOR:LG2A14NL 1	GW020024	PHOTOINTERRU PTOR:LG2A24BL 1:GF	U011_S011	605	1	O/O			
			AW020198	PHOTOINTERRU PTOR:LG2A14NL 1	GW020024	PHOTOINTERRU PTOR:LG2A24BL 1:GF	U011_S011	605	1	O/O			
			AW020198	PHOTOINTERRU PTOR:LG2A14NL 1	GW020024	PHOTOINTERRU PTOR:LG2A24BL 1:GF	U011_S011	605	1	O/O			
			AW020198	PHOTOINTERRU PTOR:LG2A14NL 1	GW020024	PHOTOINTERRU PTOR:LG2A24BL 1:GF	U011_S011	605	1	O/O			
202002-03	2002 Modification	-			M2053553	HOLDER:SEPAR ATION PLATE:BR USH ROLLER	U005_S003	144	1				
							U005_S006	144	1				
							U005_S009	144	1				
							U005_S012	144	1				
202002-04	2002 Modification	-			M2052365	SPACER:HOLDE	U005_S001	143	3				

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-				R:CHARGE COR ONA:FRONT	U005_S004	143	3				
							U005_S007	143	3				
							U005_S010	143	3				
202002-05	2002 Modification	-			M2056827	GUIDE:REAR:TO NER RECYCLING	U010_S001	58	4				
202001-01	2001 Modification	B	D7772795	PULLEY:ROLLIN G:LONG:ASS'Y	D3EW2795	PULLEY:ROLLIN G:LONG:ASS'Y	U011_S011	603	1	X/O			
			D7772795	PULLEY:ROLLIN G:LONG:ASS'Y	D3EW2795	PULLEY:ROLLIN G:LONG:ASS'Y	U011_S011	603	1	X/O			
202001-02	2001 Modification	B	D7772796	PULLEY:ROLLIN G:SHORT:ASS'Y	D3EW2796	PULLEY:ROLLIN G:SHORT:ASS'Y	U011_S011	604	1	X/O			
			D7772796	PULLEY:ROLLIN G:SHORT:ASS'Y	D3EW2796	PULLEY:ROLLIN G:SHORT:ASS'Y	U011_S011	604	1	X/O			
202001-03	2001 Modification	-	AZ240305	POWER SUPPLY UNIT:ECO:200V	AZ240375	POWER SUPPLY UNIT:ECO:200V	U013	65	2	X/O			
201912-01	1912 Modification	-	M2055100	(C9100):SD-CAR D:NICE:ANDROM EDA:ASS'Y	D0AK5100	SD-CARD:NICE:A PPLICATION:ASS 'Y	U013	63	1	X/O			
201912-02	1912 Modification	-			M2051720	PARALLEL KEY:3 X3X15	U006	248	1				
201911-01	1911 Modification	-	B2342440	LED ARRAY - QL	M0B12211	DISCHARGE LA MP:LED ARRAY	U002_S005	50	1	O/O			
							U002_S006	50	1				
							U002_S007	50	1				
							U002_S008	50	1				
201911-02	1911 Modification	-	D0BX6051	(C/M/Y):ROLLER: INTERMEDIATE TRANSFER:ASS' Y	D1796051	(C/M/Y):ROLLER: INTERMEDIATE TRANSFER:ASS' Y	U006	100	1	X/O			
			D0BX6051	(C/M/Y):ROLLER: INTERMEDIATE	D1796051	(C/M/Y):ROLLER: INTERMEDIATE	U006	100	1	X/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		TRANSFER:ASS'Y		TRANSFER:ASS'Y							
			D0BX6051	(C/M/Y):ROLLER:INTERMEDIATE TRANSFER:ASS'Y	D1796051	(C/M/Y):ROLLER:INTERMEDIATE TRANSFER:ASS'Y	U006	100	1	X/O			
201911-03	1911 Modification	-	D1945398	HARNESS:DEBUG:MONITOR:SERVICE:CONNECTING	M0B15888	HARNESS:DEBUG:MONITOR:SERVICE	Special Tools	23	1	O/O			
201911-04	1911 Modification	-			M0B11360	SERVICE PARTS:SEAL:HOUSING:DRIVE:MIDDLE	U006_S005	246	1				
201911-05	1911 Modification	-			M0B11351	SEAL:HOUSING:DRIVE:INTERMEDIATE TRANSFER:NO.1	U006_S005	240	1				
201911-06	1911 Modification	-			M0B11352	SEAL:HOUSING:DRIVE:INTERMEDIATE TRANSFER:NO.2	U006_S005	241	1				
201911-07	1911 Modification	-			M0B11353	SEAL:HOUSING:DRIVE:INTERMEDIATE TRANSFER:NO.3	U006_S005	242	1				
201911-08	1911 Modification	-			M0B11354	SEAL:HOUSING:DRIVE:INTERMEDIATE TRANSFER:NO.4	U006_S005	243	1				
201911-09	1911 Modification	-			M0B11355	SEAL:HOUSING:	U006_S005	244	1				

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Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-				DRIVE:INTERME DIATE TRANSFE R:NO.5							
201911-10	1911 Modification	-			M0B11356	SEAL:HOUSING: DRIVE:INTERME DIATE TRANSFE R:NO.6	U006_S005	245	1				
201909-01	1909 Modification	-			M0B13380	SPONGE:COUPL ING:TONER SUP PLY:DEVELOPM ENT UNIT	U005_S001	140	1				
							U005_S004	140	1				
							U005_S007	140	1				
							U005_S010	140	1				
201909-02	1909 Modification	-	M2053548	ROLLER:COLLE CT	M0B13546	ROLLER:COLLE CT:ASS'Y	U005_S003	141	1	O/O			
							U005_S006	141	1				
							U005_S009	141	1				
							U005_S012	141	1				
201907-01	1907 Modification	-			M2056465	CASE:OPPOSED: TRANSFER ROL LER:REAR	U006	239	1				
201907-04	1907 Modification	-			D0743819	PLATE:ROLLER: TENSION	U006	238	1				
201905-01	1905 Modification	-	D1796051	(C/M/Y):ROLLER: INTERMEDIATE TRANSFER:ASS' Y	D0BX6051	(C/M/Y):ROLLER: INTERMEDIATE TRANSFER:ASS' Y	U006	237	1	O/O			
			D1796051	(C/M/Y):ROLLER: INTERMEDIATE TRANSFER:ASS' Y	D0BX6051	(C/M/Y):ROLLER: INTERMEDIATE TRANSFER:ASS' Y	U006	237	1	O/O			
			D1796051	(C/M/Y):ROLLER: INTERMEDIATE	D0BX6051	(C/M/Y):ROLLER: INTERMEDIATE	U006	237	1	O/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		TRANSFER:ASS'Y		TRANSFER:ASS'Y							
201904-01	1904 Modification	-	G1781268	ANTISTATIC BRUSH:DRUM	M0B11328	ANTISTATIC BRUSH:DRUM	U012_S001	46	1	X/O			
							U012_S002	46	1				
							U012_S003	46	1				
							U012_S004	46	1				
201903-01	1903 Modification	-	G1782500	GRID:CHARGE C ORONA	D0BX2500	GRID:CHARGE C ORONA	U002_S001	49	1	O/O			
							U002_S002	49	1				
							U002_S003	49	1				
							U002_S004	49	1				
201903-02	1903 Modification	-			D1947175	SHEET:DUCT:OZONE UNIT:C/T BOX	U013	64	1				
201903-03	1903 Modification	-	AW500040	PUSH SWITCH:SW1AG-550:10MA	AW500049	PUSH SWITCH:SW1AG-550	U006	236	1	O/O			
201902-01	1902 Modification	-	M2053334	DECAL:TONER BOTTLE:LED:K1	M0B13333	DECAL:DESIGN SKETCH:TONER BOTTLE:LED	U004	86	1	O/O			
201902-02	1902 Modification	-	M2053335	DECAL:TONER BOTTLE:LED:K2	M0B13333	DECAL:DESIGN SKETCH:TONER BOTTLE:LED	U004	86	1	O/O			
201901-01	1901 Modification	-	M2053721	CLEANING UNIT: INTERMEDIATE TRANSFER:ASS'Y	M2050182	CLEANING UNIT: INTERMEDIATE TRANSFER:ASS'Y	U007_S002	98	1	O/O			
201901-02	1901 Modification	-	M2057400	TRANSPORT UNIT:REGISTRATION:PULL OUT:ASS'Y	M2057478	TRANSPORT UNIT:REGISTRATION:PULL OUT:ASS'Y	U011_S013	602	1	O/O			
201901-03	1901 Modification	-			D0A53710	SEAL:REAR:SLID	U004_S005	91	2				

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-				ER:TONER BANK :T6	U004_S006	91	2				
							U004_S007	91	2				
							U004_S008	91	2				
201812-01	1812 Modification	-	M2051627	BRACKET:SAFETY SWITCH:DOOR	M2051664	BRACKET:SAFETY SWITCH:DOOR	U001_S001	86	1	O/O			
							U001_S002	86	1				
201812-02	1812 Modification	-	M2053336	DECAL:TONER BOTTLE:LED:C1	M0B13333	DECAL:DESIGN SKETCH:TONER BOTTLE:LED	U004	86	1	O/O			
201812-03	1812 Modification	-	M2053337	DECAL:TONER BOTTLE:LED:C2	M0B13333	DECAL:DESIGN SKETCH:TONER BOTTLE:LED	U004	86	1	O/O			
201812-04	1812 Modification	-	M2053340	DECAL:TONER BOTTLE:LED:Y1	M0B13333	DECAL:DESIGN SKETCH:TONER BOTTLE:LED	U004	86	1	O/O			
201812-05	1812 Modification	-	M2053341	DECAL:TONER BOTTLE:LED:Y2	M0B13333	DECAL:DESIGN SKETCH:TONER BOTTLE:LED	U004	86	1	O/O			
201812-06	1812 Modification	-	D1792771	ARM:REGISTRATION:TIMING:ASS'Y	D2702771	ARM:REGISTRATION:TIMING:ASS'Y	U011_S013_S001	601	1	O/O			
201812-07	1812 Modification	-			D0A53588	BRACKET:RACK:STOPPER	U004_S005	87	1				
					D0A53588	BRACKET:RACK:STOPPER	U004_S005	87	1				
					D0A53588	BRACKET:RACK:STOPPER	U004_S006	87	1				
					D0A53588	BRACKET:RACK:STOPPER	U004_S006	87	1				
					D0A53588	BRACKET:RACK:STOPPER	U004_S007	87	1				

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Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-			D0A53588	BRACKET:RACK:STOPPER	U004_S007	87	1				
					D0A53588	BRACKET:RACK:STOPPER	U004_S008	87	1				
					D0A53588	BRACKET:RACK:STOPPER	U004_S008	87	1				
201812-08	1812 Modification	-			D1943707	SLIDER:TONER BANK	U004_S005	88	2				
							U004_S006	88	2				
							U004_S007	88	2				
							U004_S008	88	2				
201812-09	1812 Modification	-			D1943708	SEAL:INNER:SLIDER:TONER BANK	U004_S005	89	2				
							U004_S006	89	2				
							U004_S007	89	2				
							U004_S008	89	2				
201812-10	1812 Modification	-			D1943709	SEAL:OUTER:SLIDER:TONER BANK	U004_S005	90	2				
							U004_S006	90	2				
							U004_S007	90	2				
							U004_S008	90	2				
201811-01	1811 Modification	-	D0747261	LIQUID COOLING:PT:ASS'Y	D0748515	LIQUID COOLING:PT:ASS'Y	U017	10	1	O/O			
201811-02	1811 Modification	-			G1785397	PCB:SIFB:CROSS	Special Tools	22	1				
201811-03	1811 Modification	-			D1945398	HARNESS:DEBUG:MONITOR:SERVICE:CONNECTING							
201810-01	1810 Modification	-	D2605100	SD-CARD:NICE:APPLICATION:ASS'Y	D0AK5100	SD-CARD:NICE:APPLICATION:ASS'Y	U013	63	1	X/O			
201810-02	1810 Modification	-	M2053338	DECAL:TONER B	M0B13333	DECAL:DESIGN	U004	86	1	O/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		OTTLE:LED:M1		SKETCH:TONER BOTTLE:LED							
201810-03	1810 Modification	-	M2053339	DECAL:TONER BOTTLE:LED:M2	M0B13333	DECAL:DESIGN SKETCH:TONER BOTTLE:LED	U004	86	1	O/O			
201810-04	1810 Modification	-	M2051326	DRIVE UNIT:IMAGING:ASS'Y	M2051333	DRIVE UNIT:IMAGING:ASS'Y	U012_S001	45	1	O/O			
			M2051326	DRIVE UNIT:IMAGING:ASS'Y	M2051333	DRIVE UNIT:IMAGING:ASS'Y	U012_S002	45	1	O/O			
			M2051326	DRIVE UNIT:IMAGING:ASS'Y	M2051333	DRIVE UNIT:IMAGING:ASS'Y	U012_S003	45	1	O/O			
			M2051326	DRIVE UNIT:IMAGING:ASS'Y	M2051333	DRIVE UNIT:IMAGING:ASS'Y	U012_S004	45	1	O/O			
201810-05	1810 Modification	-			M2057053	DUCT:DEVELOPMENT:EXHAUST: BLOWER	U014	29	4				
201810-06	1810 Modification	-	H5194238	SPACER:ROLLER:CONNECTING			U011_S013	431	1	X/O		New part number G0603293,Int X/O	
			H5194238	SPACER:ROLLER:CONNECTING			U011_S013	431	1	X/O			
			H5194238	SPACER:ROLLER:CONNECTING			U011_S013	431	1	X/O			
			H5194238	SPACER:ROLLER:CONNECTING			U011_S013	431	1	X/O			
201810-07	1810 Modification	-			G0603293	SPACER:6.1X8.5 X0.5	U011_S013	600	12	X/O		Old part number H5194238,Int X/O	
201809-01	1809 Modification	-	D1792786	DUCT:FAN:CONTACT IMAGE SENSOR	D2702786	DUCT:FAN:CONTACT IMAGE SENSOR	U011_S013	596	1	O/O			
201809-02	1809 Modification	-			D7772546	CHAMBER:FLAT	U011_S010	598	1				

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-				BELT-PICKUP:C ONCAVE:2MM							
201809-03	1809 Modification	-	D7772500	PAPER FEED UN IT:ASS'Y	D7772509	PAPER FEED UN IT:ASS'Y	U011_S010	597	1	X/O			
201809-04	1809 Modification	-	D7771188	GEAR:RISE:DRIV EN			U011_S005	276	1	X/O		New part number D7773009,Int X/O	
201809-05	1809 Modification	-			D7773009	GEAR:RISE:DRIV EN:ASS'Y	U011_S005	599	1	X/O		Old part number D7771188,Int X/O	
201809-06	1809 Modification	-	M2051625	BRACKET:COUP LING:DOOR	M0B11626	BRACKET:COUP LING:DOOR	U001_S001	83	2	X/O			
201809-07	1809 Modification	-	M2051635	BRACKET:COUP LING:DOOR:LEF T LENGTHWISE	M0B11634	BRACKET:COUP LING:DOOR:LEF T LENGTHWISE	U001_S002	85	1	X/O			
201809-08	1809 Modification	-			M2056548	SEAL:BELT CLEA NING:TRANSFER /SEPARATION:L OWER	U008_S001 _S002	75	1				
					M2056548	SEAL:BELT CLEA NING:TRANSFER /SEPARATION:L OWER	U008_S001 _S002	75	1				
201809-09	1809 Modification	-			M2053461	BRACKET:BIAS	U015	121	4				
201809-10	1809 Modification	-	M2051789	HINGE:DOOR:RI GHT FRONT	M0B11624	HINGE:DOOR:RI GHT FRONT	U001_S001	82	1	X/O			
201809-11	1809 Modification	-	M2051790	HINGE:DOOR:LE FT FRONT	M0B11631	HINGE:DOOR:LE FT FRONT	U001_S002	84	1	X/O			
201808-01	1808 Modification	-	M2051668	BRACKET:SAFET Y SWITCH:TONE R SUPPLY UNIT	M0B11668	BRACKET:SAFET Y SWITCH:TONE R SUPPLY UNIT: PEEN	U001	81	1	O/O			

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Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201808-02	1808 Modification	-	M2051608	BRACKET:MICRO SWITCH:TONE R SUPPLY SUB-UNIT:COVER	M0B11607	BRACKET:MICRO SWITCH:TONE R SUPPLY SUB-UNIT:COVER	U001	80	1	X/O			
201807-01	1807 Modification	-	M2051522	GEAR:DRIVE:CLEANER:26Z	M2051526	GEAR:DRIVE:CLEANER:26Z	U012_S001	43	1	X/O			
							U012_S002	43	1				
							U012_S003	43	1				
							U012_S004	43	1				
201807-02	1807 Modification	-	M2051523	GEAR:CLEANER:IDLER:35Z/28Z	M2051527	GEAR:CLEANER:IDLER:35Z/28Z	U012_S001	44	1	X/O			
			M2051523	GEAR:CLEANER:IDLER:35Z/28Z	M2051527	GEAR:CLEANER:IDLER:35Z/28Z	U012_S002	44	1				
			M2051523	GEAR:CLEANER:IDLER:35Z/28Z	M2051527	GEAR:CLEANER:IDLER:35Z/28Z	U012_S003	44	1				
			M2051523	GEAR:CLEANER:IDLER:35Z/28Z	M2051527	GEAR:CLEANER:IDLER:35Z/28Z	U012_S004	44	1				
201807-03	1807 Modification	-	M2054763	BRACKET:GUARD:HEATER	M0B12410	BRACKET:GUARD:HEATER	U011	595	1	X/X			
201807-04	1807 Modification	-	M2056135	PCB:DTU	M2056136	PCB:DTU	U015	120	1	X/O			
201807-05	1807 Modification	-	D1792647	SHAFT:SHIFT	D2702647	SHAFT:SHIFT	U011_S013	594	1	O/O			
201807-06	1807 Modification	-			M2056398	SLIDE RAIL:BELT CLEANING:UPPER	U006	234	1				
201807-07	1807 Modification	-			M2056399	SLIDE RAIL:APPLY:INTERMEDIATE TRANSFER	U006	235	1				
201807-08	1807 Modification	-			M2053880	BRACKET:DC STEPPER MOTOR:SEPARATION/TRANSPORT	U009_S001	29	1				

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201807-09	1807 Modification	A	M2055686	HARNESS:REGISTRATION:DRB:SENSOR	M2055694	HARNESS:REGISTRATION:DRB:SENSOR	C7(5/11),D7(5/11)		2	X/O			
201807-10	1807 Modification	A	M2055686	HARNESS:REGISTRATION:DRB:SENSOR	M2055664	CABLE:SECOND:TRANSFER:SENSOR:SHIELD WIRE	G7(5/11)		1	X/O			
201807-11	1807 Modification	-	M2055861	HARNESS:SDB:TRAY:CONNECTING			D12(7/11)		0				
201806-01	1806 Modification	-	M2055349	PCB:TDRB	M0B15349	PCB:TDRB	U006	233	1	O/O			
201806-02	1806 Modification	-	M2053501	CLEANING UNIT:ASS'Y	M0B13500	CLEANING UNIT:ASS'Y	U005_S003	139	1	O/O			
			M2053501	CLEANING UNIT:ASS'Y	M0B13500	CLEANING UNIT:ASS'Y	U005_S006	139	1	O/O			
			M2053501	CLEANING UNIT:ASS'Y	M0B13500	CLEANING UNIT:ASS'Y	U005_S009	139	1	O/O			
			M2053501	CLEANING UNIT:ASS'Y	M0B13500	CLEANING UNIT:ASS'Y	U005_S012	139	1	O/O			
201806-03	1806 Modification	-			M2051305	SHAFT:DRIVE:TRANSPORT SCREW:ASS'Y	U012_S001	41	1				
							U012_S002	41	1				
							U012_S003	41	1				
							U012_S004	41	1				
201806-04	1806 Modification	-			M2051347	SHAFT:DRIVE:DEVELOPMENT SLEEVE:ASS'Y	U012_S001_S002	42	1				
							U012_S002_S002	42	1				
							U012_S003_S002	42	1				
							U012_S004	42	1				

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-					_S002						
201806-05	1806 Modification	-			M2052070	COVER:SHIELD GLASS	U003	11	4				
201805-01	1805 Modification	-	M2056501	TRANSFER/TRANSPORT BELT:N O.2:ASS'Y	M0B16362	TRANSFER/TRANSPORT BELT:N O.2:ASS'Y	U008_S001_S001	74	1	O/O			
201805-02	1805 Modification	-	M2053652	BLADE:APPLY:ASS'Y	M0B13652	BLADE:APPLY:ASS'Y	U005_S003	138	1	X/O			
							U005_S006	138	1				
							U005_S009	138	1				
							U005_S012	138	1				
201805-03	1805 Modification	-			M2056346	SLIDER:ON-OFF:COLOR:FRONT:PEEN	U006	232	1				
201805-04	1805 Modification	-			D7771445	DAMPER:TRAY:RIGHT:ASS'Y	U011_S009	593	1	X/O		Old part number D7771459/D7771462/D7771465,Int x/o	
201805-05	1805 Modification	-	D7771458	BRACKET:DAMPER			U011_S008	287	1	X/O		New part number D7771440,Int x/o	
201805-06	1805 Modification	-	D7771462	BRACKET:DAMPER:SUPPORT:LARGE			U011_S008	289	1	X/O		New part number D7771440,Int x/o	
201805-07	1805 Modification	-	D7771465	BRACKET:DAMPER:SUPPORT			U011_S008	291	1	X/O		New part number D7771440,Int x/o	
201805-08	1805 Modification	-			D7771440	DAMPER:TRAY:LEFT:ASS'Y	U011_S008	592	1	X/O		Old part number D7771458/D7771462/D7771465,Int x/o	

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201805-09	1805 Modification	-	D7771459	BRACKET:DAMP ER			U011_S009	288	1	X/O		New part number D7771445,Int x/o	
201805-10	1805 Modification	-	D7771462	BRACKET:DAMP ER:SUPPORT:LA RGE			U011_S009	289	1	X/O		New part number D7771445,Int x/o	
201805-11	1805 Modification	-	D7771465	BRACKET:DAMP ER:SUPPORT			U011_S009	291	1	X/O		New part number D7771445,Int x/o	
201804-01	1804 Modification	-			D1943712	HOLDER:HOOK: CAP:TONER BOT TLE	U004_S005	85	2				
							U004_S006	85	2				
							U004_S007	85	2				
							U004_S008	85	2				
201803-01	1803 Modification	-			M2051671	PLATE:LOGO:RI COH	U001	79	1				
201803-02	1803 Modification	-	M2052099	POSITIONING SE NSOR:SCALE:IN TERMEDIATE TR ANSFER:ASS'Y	M2052100	POSITIONING SE NSOR:SCALE:IN TERMEDIATE TR ANSFER:ASS'Y	U006_S002	231	1	O/O			
201803-03	1803 Modification	-			M0B11368	POSITIONING SE NSOR:FLAT BEL T-TRANSFER:AS S'Y	U006_S001	230	1				
201803-04	1803 Modification	-			M2051647	COVER:UPPER F RONT	U001_S003	78	1				
201803-05	1803 Modification	-			D7772636	ADJUSTING PLA TE:DRUM STAY: UPPER	U011_S011	590	1				
201803-06	1803 Modification	-			M2057598	DECAL:PAPER T RAY:DESIGN SK	U011_S007	591	1				

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-				ETCH:1							
201803-07	1803 Modification	-			M0771861	TUBE TYPE LAMP:TAC:ASS'Y	U001	77	1				
201802-01	1802 Modification	-	AG070515	MAGNET CATCH:13N	AG070513	MAGNET CATCH	U011_S011_S004	589	2	O/O			
201802-02	1802 Modification	-	M2053108	TONER BANK:KANAN:ASS'Y	M2053119	TONER BANK:KANAN:ASS'Y	U004_S005	84	1	X/O			
			M2053108	TONER BANK:KANAN:ASS'Y	M2053119	TONER BANK:KANAN:ASS'Y	U004_S006	84	1	X/O			
			M2053108	TONER BANK:KANAN:ASS'Y	M2053119	TONER BANK:KANAN:ASS'Y	U004_S007	84	1	X/O			
			M2053108	TONER BANK:KANAN:ASS'Y	M2053119	TONER BANK:KANAN:ASS'Y	U004_S008	84	1	X/O			
201801-01	1801 Modification	-	D0743898	BRACKET:POSITIONING SENSOR:SLACK PREVENTION	D0A53898	BRACKET:POSITIONING SENSOR:SLACK PREVENTION	U006	229	2	O/O			
201801-02	1801 Modification	-	C5922233	TIMING BELT - 2M190	GA043018	SYNCHRONOUS BELT:B100S2M190	U007_S001	96	1	X/O			
201801-03	1801 Modification	-			M2053790	MECHANICAL DRIVE SECTION:CLEANING UNIT:FRONT:ASS'Y	U007_S002_S004	97	1				
201801-04	1801 Modification	-			D0746390	LEVER:TENSION:ROLLER:FRONT	U006	227	1				
201801-05	1801 Modification	-			D0746394	LEVER:TENSION:ROLLER:REAR	U006	228	1				
201712-01	1712 Modification	-			M2053785	SEAL:SIDE:FRONT	U007_S002_S001	94	1				

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-					U007_S002_S002	94	1				
							U007_S002_S003	94	1				
201712-02	1712 Modification	-			M2053786	SEAL:SIDE:REAR	U007_S002_S001	95	1				
							U007_S002_S002	95	1				
							U007_S002_S003	95	1				
201712-03	1712 Modification	-			M2056565	STOPPER:BELT UNIT:PRESSURE STAND:INNER	U011_S013	587	2				
201712-04	1712 Modification	-			M2056585	STOPPER:BELT UNIT:PRESSURE STAND:OUTER	U011_S013	588	1				
201712-05	1712 Modification	-	M2056134	PCB:DTU	M2056135	PCB:DTU	U015	119	1	O/O			
201712-06	1712 Modification	-			M2053485	SEAL:SIDE:UPPER	U007_S002_S001	93	2				
							U007_S002_S002	93	2				
							U007_S002_S003	93	2				
201712-07	1712 Modification	-			M2055728	HARNESS:OPERATION SUB-UNIT	C4(2/11),J13(6/11)		2				
201712-08	1712 Modification	-			M2055660	HARNESS:TRANSFER:SEPARATION:DRAWER:SENSOR	G3(2/11)		1				
201712-09	1712 Modification	-			M2055564	HARNESS:BELT	G4(2/11)		1				

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-				CLEANING:DRA WER:CONNECTI NG							
201711-01	1711 Modification	-			M2051358	HOUSING:DRIVE :INTERMEDIATE TRANSFER:ASS' Y	U006	225	1				
201711-02	1711 Modification	-			M2056291	FRAME:TENSION :INTERMEDIATE TRANSFER:WEL DING	U006	226	1				
201711-03	1711 Modification	-			D1792627	SIDE PLATE:SHI FT:REGISTRATI ON:REAR:PEEN	U011_S013	586	1				
201711-04	1711 Modification	-	D1055899	HOLDER:TEMPE RATURE & HUMI DITY SENSOR	D1055898	HOLDER:TEMPE RATURE & HUMI DITY SENSOR	U014	28	1	X/O			
201711-05	1711 Modification	-	M2056708	TONER RECYCLI NG SUB-UNIT:H ORIZONTAL TRA NSPORT:LOWER :ASS'Y	M2056710	TONER RECYCLI NG SUB-UNIT:H ORIZONTAL TRA NSPORT:LOWER :ASS'Y	U010_S003	57	1	O/O			
201711-06	1711 Modification	-	G1786973	COLLECTION BO TTLE:ASS'Y	M0B16573	COLLECTION BO TTLE:TONER RE CYCLING:ASS'Y	U010	56	1	O/O			
201710-01	1710 Modification	-	M2053168	INNER COVER:T ONER BANK	M0B13168	INNER COVER:T ONER BANK	U004_S005	83	1	O/O			
							U004_S006	83	1				
							U004_S007	83	1				
							U004_S008	83	1				
201710-02	1710 Modification	-	D0396137	ENCODER:ASS'Y	D1941496	ENCODER:ASS'Y	U011_S013	585	1	O/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201709-01	1709 Modification	-	M2057328	SHAFT:REGISTRATION:TIMING ROLLER	D1792727	SHAFT:TIMING ROLLER:REGISTRATION:DRIVEN	U011_S013	584	1	O/O			
201709-02	1709 Modification	-			D1793055	SEAL:CASE:FRONT:DEVELOPMENT	U005_S001	134	1				
							U005_S004	134	1				
							U005_S007	134	1				
							U005_S010	134	1				
201709-03	1709 Modification	-			M0773390	SEAL:DRUM:FRONT	U005_S001	135	1				
							U005_S004	135	1				
							U005_S007	135	1				
							U005_S010	135	1				
201709-04	1709 Modification	-			M0773480	SEAL:CASE:REAR:DEVELOPMENT UNIT	U005_S001	136	1				
							U005_S004	136	1				
							U005_S007	136	1				
							U005_S010	136	1				
201709-05	1709 Modification	-			M2053379	SEAL:DRUM:REAR	U005_S001	137	1				
							U005_S004	137	1				
							U005_S007	137	1				
							U005_S010	137	1				
201708-01	1708 Modification	-	04514008N	TAPPING SCREW:4X8	04544008N	TAPPING SCREW:ROUND POINT:4X8	U001_S003	76	1	X/O			
			04514008N	TAPPING SCREW:4X8	04544008N	TAPPING SCREW:ROUND POINT:4X8	U001_S003	76	1	X/O			
			04514008N	TAPPING SCREW:4X8	04544008N	TAPPING SCREW:ROUND POINT:4X8	U001_S003	76	1	X/O			
201708-02	1708 Modification	-			M2052406	HOLDER:ELECTRIC POTENTIAL	U005	133	4				

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-				SENSOR							
201707-01	1707 Modification	A			M2057466	DUCT:SHIFT:CIS	U011_S013	582	1		X/O	Set[A] D2702636: GUIDE PLATE:SHIFT:REGISTRATION:LOWER(PCI L201612-01) Set Int x/o	
201707-02	1707 Modification	-	B2346191	HEATER UNIT - LOWER	M2056191	HEAT SINK:HEATER:LOWER:ASS'Y	U011_S006	583	1	O/O			
201707-03	1707 Modification	-	M2056695	FLAT BELT-TRANSFER:ASS'Y	M2056790	FLAT BELT-TRANSFER:ASS'Y	U006	224	1	O/O			
201707-04	1707 Modification	-			M2053585	SEAL:CLEANING BLADE:FRONT	U005_S003	128	1				
							U005_S006	128	1				
							U005_S009	128	1				
							U005_S012	128	1				
201707-05	1707 Modification	-			M2053586	SEAL:CLEANING BLADE:REAR	U005_S003	129	1				
							U005_S006	129	1				
							U005_S009	129	1				
							U005_S012	129	1				
201707-06	1707 Modification	-			M2053662	SEAL:APPLY:FRONT	U005_S003	131	1				
							U005_S006	131	1				
							U005_S009	131	1				
							U005_S012	131	1				
201707-07	1707 Modification	-			M2053663	SEAL:APPLY:REAR	U005_S003	132	1				
							U005_S006	132	1				
							U005_S009	132	1				
							U005_S012	132	1				
201707-08	1707 Modification	-			M2053647	HOLDER:BEARING:APPLY:ASS'Y	U005_S003	130	1	X/O		Old part number M2053648 Int x/o	
							U005_S006	130	1				

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-					U005_S009	130	1				
							U005_S012	130	1				
201706-01	1706 Modification	-			D7772634	HOOK:WIRE:FRO NT	U011_S011	581	2				
201705-01	1705 Modification	-			M2053855	TRANSPORT BE LT UNIT:NO.1:AS S'Y	U009	28	1				
201705-02	1705 Modification	-			D2605100	SD-CARD:NICE:A PPLICATION:ASS 'Y	U013	62	1				
201705-03	1705 Modification	-			D1792624	SIDE PLATE:SHI FT:REGISTRATI ON:FRONT:PEEN	U011_S013	580	1				
201704-01	1704 Modification	-			M2053486	SEAL:SIDE:APPL Y:FRONT	U007_S003	91	1				
201704-02	1704 Modification	-			M2053825	GUIDE PLATE:SE AL:APPLY:FRON T SIDE	U007_S003	92	1				
201704-03	1704 Modification	-			M2053901	SCRAPER:BRUS H:REMOVE PAP ER DUST:ASS'Y	U008_S001 _S002_S00 1	73	1				
201703-01	1703 Modification	A	D7772943	BRACKET:DAMP ER	D7773013	BRACKET:DAMP ER:PEEN	U011_S011	379	1	X/O			
201703-02	1703 Modification	A	D7772947	BRACKET:GEAR	D7773018	BRACKET:GEAR: PEEN	U011_S011	380	1	X/O			
201703-03	1703 Modification	A			D7773020	BRACKET:DAMP ER:GEAR:PLATE	U011_S011	579	1				
201703-05	1703 Modification	-			D1792467	LEVER:POSITIO NING:CLEANING	U005_S001	127	1				
							U005_S004	127	1				
							U005_S007	127	1				

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-					U005_S010	127	1				
201703-06	1703 Modification	-	M2051583	DOOR:LEFT FRONT:ASS'Y	M2051703	DOOR:LEFT FRONT:ASS'Y	U001_S002	30	1	O/O			
201703-07	1703 Modification	-	M2057310	TRANSPORT UNIT:REGISTRATION:PULL OUT:ASS'Y	M2057400	TRANSPORT UNIT:REGISTRATION:PULL OUT:ASS'Y	U011	498	1	O/O			
201702-01	1702 Modification	-	D7772981	DUCT:SIDE:BLOWER:SUB-ASS'Y	D7772571	DUCT:SIDE:BLOWER:SUB-ASS'Y	U011_S011_S001	395	1	X/O			
201702-02	1702 Modification	-	D7772986	DUCT:SIDE:BLOWER:REAR:ASS'Y	D7772576	DUCT:SIDE:BLOWER:REAR:ASS'Y	U011_S011_S002	396	1	X/O			
201702-03	1702 Modification	-			M2053702	DRIVE UNIT:BELT CLEANING:INTERMEDIATE TRANSFER:ASS'Y	U007_S001	90	1				
201702-04	1702 Modification	-			M2051315	HOLDER:DEVELOPMENT:DRIVE SUB-UNIT:ASS'Y	U012_S001	39	1				
							U012_S002	39	1				
							U012_S003	39	1				
							U012_S004	39	1				
201702-05	1702 Modification	-			M2051525	HOLDER:MOTOR:CLEANER:PRESS FIT	U012_S001	40	1				
							U012_S002	40	1				
							U012_S003	40	1				
							U012_S004	40	1				
201702-06	1702 Modification	-	M2053085	FILTER:DEVELOPMENT			U005_S001	119	1				
							U005_S004	119	1				
							U005_S007	119	1				
							U005_S010	119	1				
201702-07	1702 Modification	-	D7772919	COLLAR:BASE			U011_S011_S004	376	4				

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201701-02	1701 Modification	-			D0745101	SD-CARD:NICE:REGI2:ASS'Y	U013	61	1				
201701-03	1701 Modification	-	M2053500	CLEANING UNIT: ASS'Y	M2053501	CLEANING UNIT: ASS'Y	U005	82	1	O/O			
			M2053500	CLEANING UNIT: ASS'Y	M2053501	CLEANING UNIT: ASS'Y	U005	82	1	O/O			
			M2053500	CLEANING UNIT: ASS'Y	M2053501	CLEANING UNIT: ASS'Y	U005	82	1	O/O			
			M2053500	CLEANING UNIT: ASS'Y	M2053501	CLEANING UNIT: ASS'Y	U005	82	1	O/O			
201701-04	1701 Modification	-	M2056133	PCB:DTU	M2056134	PCB:DTU	U015	115	1	X/O			
201612-01	1612 Modification	A	D1792636	GUIDE PLATE:SHIFT:REGISTRATION:LOWER	D2702636	GUIDE PLATE:SHIFT:REGISTRATION:LOWER	U011_S013	205	1	X/O	X/O	Set[A] M2057466: DUCT:SHIFT:CIS(PCIL201707-01) Set Int x/o	
201612-02	1612 Modification	B	B1321224	SUPPORTING PLATE:BRACKET:LOCK	D1941234	SUPPORTING PLATE:BRACKET:LOCK	U011_S013	149	1	X/O	O/O		
201612-03	1612 Modification	B	G1784759	BRACKET:LOCK:EXIT	D1944759	BRACKET:LOCK:EXIT	U011_S013	409	1	X/O	O/O		
201612-04	1612 Modification	-	M2051588	PLATE:LOWER:POSITIONING SENSOR:INTERMEDIATE TRANSFER: FIBER			U006	139	1				
201612-05	1612 Modification	-			D7772639	SIDE PLATE:TRAY:LEFT UPPER	U011_S011	577	1				
201612-06	1612 Modification	-			D7772646	SIDE PLATE:TRAY:RIGHT UPPER: PEEN	U011_S011	578	1				

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201612-07	1612 Modification	-			D7772633	STAY:SLIDE RAIL:PEEN	U011_S011	576	2				
201611-01	1611 Modification	-	D7771170	BLOWER:SEAL	D7771194	BLOWER:SEAL:ADHESION	U011_S003	271	1	X/O			
			D7771170	BLOWER:SEAL	D7771194	BLOWER:SEAL:ADHESION	U011_S004	271	1	X/O			
201611-02	1611 Modification	-	M2056132	PCB:DTU	M2056133	PCB:DTU	U015	114	1	O/O			
201611-03	1611 Modification	-			M2053910	SHAFT:FIX:BELT CLEANING:ASS'Y	U008_S001_S002_S003	72	1				
							U008_S001_S002_S004	72	1				
201611-04	1611 Modification	-			03603035N	SCREW:M3X35	U008_S001_S002	71	2				
201610-01	1610 Modification	-			M2051322	HOLDER:ANTISTATIC BRUSH:PHOTOCONDUCTOR	U012_S001	38	1				
							U012_S002	38	1				
							U012_S003	38	1				
							U012_S004	38	1				
201610-02	1610 Modification	-			M2053183	GEAR:TONER BANK:RIC:Y:ASS'Y	U004	82	2				
201609-01	1609 Modification	-	M2052316	(for BK):PCU:ASS'Y	M2052326	(for BK):PCU:ASS'Y	U005_S001	124	1	O/O		Old Part(P/No. M2052316)also can be used. However, the Expected Yield [Pages] for old part is 5000K.On the other hand,the old part price is lower than new part	

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
												instead. Contact your regional head quarter for the price.	
201609-02	1609 Modification	-	M2052317	(for C and M):PCU:ASS'Y	M2052327	(for C and M):PCU:ASS'Y	U005_S004	125	1	O/O		Old Part(P/No. M2052317)also can be used. However , the Expected Yield [Pages] for old part is 5000K.On the other hand,the old part price is lower than new part instead. Contact your regional head quarter for the price.	
			M2052317	(for C and M):PCU:ASS'Y	M2052327	(for C and M):PCU:ASS'Y	U005_S007	125	1	O/O			
201609-03	1609 Modification	-	M2052318	(for Y):PCU:ASS'Y	M2052328	(for Y):PCU:ASS'Y	U005_S010	126	1	O/O		Old Part(P/No. M2052318)also can be used. However , the Expected Yield [Pages] for old part is 5000K.On the other hand,the old part price is lower than new part instead. Contact your regional head quarter for the price.	

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201609-04	1609 Modification	-	M2051589	PLATE:UPPER:POSITIONING SENSOR:INTERMEDIATE TRANSFER: CING	M2052140	PLATE:UPPER:POSITIONING SENSOR:INTERMEDIATE TRANSFER: ASS'Y	U006	223	1	X/O			
201609-05	1609 Modification	-	M2051590	PLATE:LOWER:POSITIONING SENSOR:PROCESSING FIGURE	M2052109	PLATE:LOWER:POSITIONING SENSOR:INTERMEDIATE TRANSFER: ASS'Y	U006_S002	213	1	X/O			
201609-06	1609 Modification	-			M2052091	BRUSH ROLLER: COVER:ASS'Y	U006	219	1				
201609-07	1609 Modification	-			M2052128	CAP:ROLLER:INTERMEDIATE TRANSFER:PRESS FIT	U006	221	1				
201609-08	1609 Modification	-			M2052134	PLATE:RADIAL BALL BEARING	U006	222	1				
201609-09	1609 Modification	-			M2052063	SHIELD GLASS:ASS'Y	U003_S001	10	1				
							U003_S002	10	1				
							U003_S003	10	1				
							U003_S004	10	1				
201609-10	1609 Modification	-	M2051507	POSITIONING SENSOR:SCALE:INTERMEDIATE TRANSFER:ASS'Y	M2052099	POSITIONING SENSOR:SCALE:INTERMEDIATE TRANSFER:ASS'Y	U006	220	1	X/O			
201609-11	1609 Modification	-			M2053085	FILTER:DEVELOPMENT	U005_S001	119	1				
							U005_S004	119	1				
							U005_S007	119	1				
							U005_S010	119	1				

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201609-12	1609 Modification	-			M2051035	PIN:POSITIONIN G:FRAME	U015	112	2				
201609-13	1609 Modification	-			M2051090	HEXAGON HEAD BOLT WITH WA SHER:M8X16	U015	113	2				
201609-14	1609 Modification	-			M2053922	SEAL:BELT CLEA NING:TRANSFER /SEPARATION:F RONT	U008_S001 _S002	69	1				
201609-15	1609 Modification	-			M2053923	SEAL:BELT CLEA NING:TRANSFER /SEPARATION:R EAR	U008_S001 _S002	70	1				
201609-16	1609 Modification	A	D7772619	COVER:WIRE:PU LLEY:1TYPE:SH ORT	D7772784	COVER:WIRE:PU LLEY	U011_S011	304	2	X/O		Refer to RTB No. RM205174a	
201609-17	1609 Modification	-	D7772620	SIDE PLATE:TRA Y:REAR:PEEN	D7772632	SIDE PLATE:TRA Y:REAR:PEEN	U011_S011	565	1	X/O			
201609-18	1609 Modification	-			D7772750	TRAY BOTTOM P LATE:ASS'Y	U011_S011 _S004	573	1				
201609-19	1609 Modification	A			D7772745	ROLLER:TRAY B OTTOM PLATE:R EAR RIGHT:SUB- ASS'Y	U011_S011 _S004_S00 1	571	1			Refer to RTB No. RM205174a	
201609-20	1609 Modification	A			D7772746	ROLLER:TRAY B OTTOM PLATE:F RONT RIGHT:SU B-ASS'Y	U011_S011 _S004_S00 2	572	1			Refer to RTB No. RM205174a	
201609-21	1609 Modification	A			D7772769	COLLAR:BASE	U011_S011 _S004	574	1			Refer to RTB No. RM205174a	

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
					D7772769	COLLAR:BASE	U011_S011_S004	574	1				
201609-22	1609 Modification	A			D7777769	STUD:PAPER TRAY	U011_S011_S004	575	1			Refer to RTB No. RM205174a	
					D7777769	STUD:PAPER TRAY	U011_S011_S004	575	1				
201609-23	1609 Modification	-			D7772655	SHEET:HOOK:WI RE:FRONT	U011_S011	569	1			Refer to RTB No. RM205174a	
					D7772655	SHEET:HOOK:WI RE:FRONT	U011_S011	569	1				
201609-24	1609 Modification	-			D7772657	SHEET:HOOK:WI RE:REAR	U011_S011	570	1			Refer to RTB No. RM205174a	
					D7772657	SHEET:HOOK:WI RE:REAR	U011_S011	570	1				
201609-25	1609 Modification	-			M2051704	JOINT:DEVELOPMENT SLEEVE:DRIVE	U005_S001	123	1				
					M2051704	JOINT:DEVELOPMENT SLEEVE:DRIVE	U005_S004	123	1				
					M2051704	JOINT:DEVELOPMENT SLEEVE:DRIVE	U005_S007	123	1				
					M2051704	JOINT:DEVELOPMENT SLEEVE:DRIVE	U005_S010	123	1				
201609-26	1609 Modification	-			D2583452	SEAL:PG1	U005_S001	118	1			Refer to RTB No. RM205173	
					D2583452	SEAL:PG1	U005_S004	118	1				
					D2583452	SEAL:PG1	U005_S007	118	1				
					D2583452	SEAL:PG1	U005_S010	118	1				

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201609-27	1609 Modification	-	M2052127	LEVER:ON-OFF: DRIVEN:YELLOW :FRONT	M2052136	LEVER:ON-OFF: DRIVEN:YELLOW :FRONT	U006	218	1	O/O			
201609-28	1609 Modification	A			07403206	BALL BEARING - 6X19X6	U011_S011 _S004_S00 1	568	1			Refer to RTB No. RM205174a	
					07403206	BALL BEARING - 6X19X6	U011_S011 _S004_S00 2	568	1				
201609-29	1609 Modification	-	M2056334	ROLLER:DRIVEN :FIX:INTERMEDI ATE TRANSFER	M2052130	ROLLER:FIX:INT ERMEDATE TRA NSFER:PRESS FI T	U006	154	1	X/O		Refer to RTB No. RM205163	
201609-30	1609 Modification	-	M2056400	HOOK:LEVER:O N-OFF:COLOR:R EAR	M2052132	HOOK:LEVER:O N-OFF:COLOR:R EAR	U006	169	1	X/O		Refer to RTB No. RM205163	
201608-01	1608 Modification	-	AZ240263	POWER SUPPLY UNIT:ECO:200V	AZ240305	POWER SUPPLY UNIT:ECO:200V	U013	59	1	X/O			
			AZ240263	POWER SUPPLY UNIT:ECO:200V	AZ240305	POWER SUPPLY UNIT:ECO:200V	U013	59	1	X/O			
201608-02	1608 Modification	-			G1781268	ANTISTATIC BRU SH:DRUM	U012_S001	37	1				
							U012_S002	37	1				
							U012_S003	37	1				
							U012_S004	37	1				
201607-01	1607 Modification	-	M2052480	PAPER TRAY:AS S'Y	M2052495	PAPER TRAY:AS S'Y	U011	448	1	O/O			
201606-01	1606 Modification	-	AZ240265	POWER SUPPLY UNIT:FW:200V	AZ240306	POWER SUPPLY UNIT:FW:200V	U013	60	1	X/O			
			AZ240265	POWER SUPPLY UNIT:FW:200V	AZ240306	POWER SUPPLY UNIT:FW:200V	U013	60	1	X/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201606-02	1606 Modification	-			M2051308	SHAFT:DRIVE:CLEANER:ASS'Y	U012_S001_S001	36	1				
							U012_S002_S001	36	1				
							U012_S003_S001	36	1				
							U012_S004_S001	36	1				
201606-03	1606 Modification	-			D7771172	FILTER:VACUUM:EXHAUST	U011_S002	567	1				
201606-04	1606 Modification	-	AX660013	FAN:BLOWER:DC24V	AX660017	FAN:BLOWER:DC24V	U011_S003	144	1	X/O			
							U011_S004	144	1				
							U011_S011_S001_S001	144	1				
							U011_S011_S002_S001	144	1				
							U011_S011_S006	144	1				
							U011_S011_S007	144	1				
							U015	30	8				
201605-01	1605 Modification	-	D0746424	BLADE:CLEANING:BELT CLEANING:ASS'Y	D2586321	BLADE:BELT CLEANING:ASS'Y	U008_S001_S002	22	1	O/O			
201605-02	1605 Modification	-	M2056342	LEVER:ON-OFF:DRIVEN:COLOR:FRONT			U006	157	1				
201605-04	1605 Modification	-			D7772742	MAGNETIC:SHE	U011_S011	566	1				

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Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-				ET:END FENCE							
201605-05	1605 Modification	-			D7772620	SIDE PLATE:TRAY:REAR:PEEN	U011_S011	565	1				
201604-01	1604 Modification	-	M1095805	COIL SPRING:GUIDE PIN	D7772744	COMPRESSION SPRING:END FENCE:LOCK	U011_S011	434	1	O/O			
201604-02	1604 Modification	-	AZ250061	POWER SUPPLY UNIT:200V	AZ250063	POWER SUPPLY UNIT:200V	U013_S001	41	1	X/O			
201604-03	1604 Modification	-			M2051056	STUD:POSITIONING:INTERMEDIATE TRANSFER:PEEN	U015	111	1				
201603-01	1603 Modification	-	D7772696	PLATE:PAPER:GUIDE:SIDE FENCE	D7772659	PLATE:PAPER:GUIDE:SIDE FENCE	U011_S011	321	2	O/O			
201603-02	1603 Modification	-	D1245298	HDD:WD:320GB:WD3200BUCT	D2235308	HDD:320GB:MN500S-2:WD3200LUCT	U015	39	1	O/O			
201603-03	1603 Modification	-			D1365978	BRACKET:HDD	U015	110	1				
201603-06	1603 Modification	-			M2051353	HOLDER:ENCODER:ASS'Y	U006	217	1				
201603-07	1603 Modification	-			D1792771	ARM:REGISTRATION:TIMING:ASS'Y	U011_S013	564	1				
201603-08	1603 Modification	-	D1792792	SHAFT:ARM:REGISTRATION:TIMING			U011_S013_S001	223	1				
201603-09	1603 Modification	-	D1792793	ARM:TIMING ROLLER:FRONT			U011_S013_S001	224	1				
201603-10	1603 Modification	-	D1792795	ARM:TIMING RO			U011_S013	225	1				

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Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		LLER:INNER BACK			_S001						
201603-11	1603 Modification	-	D1796051	ROLLER:INTERMEDIATE TRANSFER:ASS'Y	M2056684	(BLACK):ROLLER:INTERMEDIATE TRANSFER:ASS'Y	U006	100	1	X/O			
201602-01	1602 Modification	-	M2053938	BRUSH:APPLY:BELT CLEANING	M2056549	BRUSH:APPLY:BELT CLEANING:ASS'Y	U008_S001_S002	46	1	O/O			
201601-01	1601 Modification	A	D1792772	SHAFT:ARM:REGISTRATION:TIMING			U011_S013_S001	223	1	X/X			
201601-02	1601 Modification	A	D1792773	ARM:TIMING ROLLER:FRONT			U011_S013_S001	224	1	X/X			
201601-03	1601 Modification	A	D1792775	ARM:TIMING ROLLER:INNER BACK			U011_S013_S001	225	1	X/X			
201601-04	1601 Modification	A	M2056518	SHAFT:ROLLER:BELT TENSIONER:TRANSFER/SEPARATION	M2056697	SHAFT:ROLLER:BELT TENSIONER:TRANSFER/SEPARATION	U008_S001_S001	52	1	X/O			
201601-05	1601 Modification	-			M2055195	(AA(68)):DECAL:POWER SOURCE:OFF:CN	U017	8	1				
201512-01	1512 Modification	-			D1942945	HOLDER:CAM:SHIFT	U011_S013	563	1	O/O			
201512-02	1512 Modification	A	M2051621	SUPPORTING PLATE:RIGHT FRONT:DOOR	M2051739	SUPPORTING PLATE:RIGHT FRONT:DOOR:PEEN	U001_S001	40	1	X/O			
201512-03	1512 Modification	A	M2051624	HINGE:DOOR:RI	M2051789	HINGE:DOOR:RI	U001_S001	41	1	X/O			

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Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
				GHT FRONT		GHT FRONT							
201512-04	1512 Modification	A	M2051628	SUPPORTING PLATE:LEFT FRONT:DOOR	M2051742	SUPPORTING PLATE:LEFT FRONT:DOOR:PEEN	U001_S002	45	1	X/O			
201512-05	1512 Modification	A	M2051631	HINGE:DOOR:LEFT FRONT	M2051790	HINGE:DOOR:LEFT FRONT	U001_S002	46	1	X/O			
201512-06	1512 Modification	A	M2051703	DOOR:LEFT FRONT:ASS'Y	M2051583	DOOR:LEFT FRONT:ASS'Y	U001	75	1	X/O			
201512-07	1512 Modification	-			M2637396	(AA):DECAL:KEY: MULTI-LANGUAGE:OPERATION SUB-UNIT	U017	7	1				
201512-08	1512 Modification	-			M2056698	SLIDER:PRESSURE:BELT TENSIONER	U008_S001	68	1				
					M2056698	SLIDER:PRESSURE:BELT TENSIONER	U008_S001	68	1				
201509-01	1509 Modification	-			M2056150	CABLE:DFE_DTU_CABLE	U017	5	1				
					M2056150	CABLE:DFE_DTU_CABLE	U017	5	1				
201509-02	1509 Modification	-	D7771196	SHAFT:PAPER FEED:DRIVE:ASS'Y	D7771197	SHAFT:PAPER FEED:DRIVE:ASS'Y	U011_S001	278	1	X/O			
			D7771196	SHAFT:PAPER FEED:DRIVE:ASS'Y	D7771197	SHAFT:PAPER FEED:DRIVE:ASS'Y	U011_S001_S002	278	1	X/O			
201509-03	1509 Modification	-	M2055343	PCB:TDRB	M2055349	PCB:TDRB	U006	143	1	X/O			
201508-01	1508 Modification	-	M2052244	CORONA WIRE:	D1792224	CORONA WIRE:	U002_S001	44	3	X/O			

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Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		CHARGE CORONA		CHARGE CORONA	U002_S002	44	3				
							U002_S003	44	3				
							U002_S004	44	3				
201507-01	1507 Modification	-	D7771155	DRIVE UNIT:PAPER FEED:ASS'Y	D7771168	DRIVE UNIT:PAPER FEED:ASS'Y	U011_S001	267	1	X/O			
201507-02	1507 Modification	-	D7772553	PICKUP BELT:VACUUM	D7772554	PICKUP BELT:VACUUM:INSPECTION	U011_S010	301	3	X/O			
201507-03	1507 Modification	A	M2057230	LINK:REGISTRATION:PULL OUT:MIDDLE	M2056687	LINK:REGISTRATION:PULL OUT:MIDDLE	U011_S013	489	1	X/O			
201507-04	1507 Modification	A	M2057366	SHAFT:LOCK:REGISTRATION:MIDDLE	M2056692	SHAFT:LOCK:REGISTRATION:MIDDLE	U011_S013	508	1	X/O			
201507-05	1507 Modification	-			M2053652	BLADE:APPLY:ASS'Y	U005_S003	114	1				
					M2053652	BLADE:APPLY:ASS'Y	U005_S006	114	1				
					M2053652	BLADE:APPLY:ASS'Y	U005_S009	114	1				
					M2053652	BLADE:APPLY:ASS'Y	U005_S012	114	1				
201507-06	1507 Modification	-	M2056130	PCB:DTU	M2056131	PCB:DTU				X/O			
201507-07	1507 Modification	-			M1092305	SPONGE:SIDE:LOWER	U011_S013_S004	561	1				
					M1092305	SPONGE:SIDE:LOWER	U011_S013_S004	561	1				
					M1092305	SPONGE:SIDE:LOWER	U011_S013_S004	561	1				
					M1092305	SPONGE:SIDE:LOWER	U011_S013_S004	561	1				

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-				OWER	_S004						
201507-08	1507 Modification	-			M2053627	DECAL:CLEANIN G UNIT:DESIGN SKETCH	U005_S003 _S001_S00 1	113	1				
					M2053627	DECAL:CLEANIN G UNIT:DESIGN SKETCH	U005_S006 _S001_S00 1	113	1				
					M2053627	DECAL:CLEANIN G UNIT:DESIGN SKETCH	U005_S009 _S001_S00 1	113	1				
					M2053627	DECAL:CLEANIN G UNIT:DESIGN SKETCH	U005_S012 _S001_S00 1	113	1				
201507-09	1507 Modification	-	AZ240265	POWER SUPPLY UNIT:FW:200V			U015	32	1				
			AZ240265	POWER SUPPLY UNIT:FW:200V			U015	32	1				
201507-10	1507 Modification	-	AZ240263	POWER SUPPLY UNIT:ECO:200V			U015	31	1				
			AZ240263	POWER SUPPLY UNIT:ECO:200V			U015	31	1				
201507-11	1507 Modification	-			AZ240265	POWER SUPPLY UNIT:FW:200V	U013	60	1				
					AZ240265	POWER SUPPLY UNIT:FW:200V	U013	60	1				
201507-12	1507 Modification	-			AZ240263	POWER SUPPLY UNIT:ECO:200V	U013	59	1				
					AZ240263	POWER SUPPLY UNIT:ECO:200V	U013	59	1				
201506-01	1506 Modification	-			M2050622	BELT UNIT:TRAN							

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Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-				SFER/SEPARATION SECTION:ASS'Y							
201506-02	1506 Modification	-	G1783330	GEAR:IDLER:DEVELOPMENT ROLLER:ASS'Y	M2053089	GEAR:IDLER:DEVELOPMENT ROLLER:ASS'Y	U005_S001	66	1	X/O			
			G1783330	GEAR:IDLER:DEVELOPMENT ROLLER:ASS'Y	M2053089	GEAR:IDLER:DEVELOPMENT ROLLER:ASS'Y	U005_S004	66	1	X/O			
			G1783330	GEAR:IDLER:DEVELOPMENT ROLLER:ASS'Y	M2053089	GEAR:IDLER:DEVELOPMENT ROLLER:ASS'Y	U005_S007	66	1	X/O			
			G1783330	GEAR:IDLER:DEVELOPMENT ROLLER:ASS'Y	M2053089	GEAR:IDLER:DEVELOPMENT ROLLER:ASS'Y	U005_S010	66	1	X/O			
201506-03	1506 Modification	-	M2057235	LINK:LEVER:PULL OUT	M2056688	LINK:LEVER:PULL OUT	U011_S013	490	1	X/O			
			M2057235	LINK:LEVER:PULL OUT	M2056688	LINK:LEVER:PULL OUT	U011_S013	490	1	X/O			
201506-04	1506 Modification	-	D7772782	PAWL:TRAY BOTTOM PLATE:AUXILIARY:LARGE			U011	341	1				
			D7772782	PAWL:TRAY BOTTOM PLATE:AUXILIARY:LARGE			U011	341	1				
201506-05	1506 Modification	-	M2052311	PCU:ASS'Y	M2052316	(for BK):PCU:ASS'Y	U005	112	1	X/O			
201506-06	1506 Modification	-	M2052311	PCU:ASS'Y	M2052317	(for C and M):PCU:ASS'Y	U005	112	1	X/O			
			M2052311	PCU:ASS'Y	M2052317	(for C and M):PCU:ASS'Y	U005	112	1	X/O			

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Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-				U:ASS'Y							
201506-07	1506 Modification	-	M2052311	PCU:ASS'Y	M2052318	(for Y):PCU:ASS'Y	U005	112	1	X/O			
201505-01	1505 Modification	-			M2055100	(C9100):SD-CAR D:NICE:ANDROM EDA:ASS'Y	U013	58	1				
201505-02	1505 Modification	-	D7772505	COVER:FRONT	D7772527	COVER:FRONT	U011_S010	294	1	X/O			
201503-01	1503 Modification	-	M2056129	PCB:DTU	M2056130	PCB:DTU	U015	87	1	X/O			
201503-02	1503 Modification	-			M2053621	COVER:COATING BAR:ASS'Y	U005_S003_S001	111	1	X/O			
							U005_S006_S001	111	1				
							U005_S009_S001	111	1				
							U005_S012_S001	111	1				
201503-03	1503 Modification	-	M2053681	HOLDER:COVER :COATING BAR:ASS'Y			U005_S003_S001	104	1				
			M2053681	HOLDER:COVER :COATING BAR:ASS'Y			U005_S003_S001	104	1				
			M2053681	HOLDER:COVER :COATING BAR:ASS'Y			U005_S006_S001	104	1				
			M2053681	HOLDER:COVER :COATING BAR:ASS'Y			U005_S006_S001	104	1				
			M2053681	HOLDER:COVER :COATING BAR:ASS'Y			U005_S009_S001	104	1				

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Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		SS'Y									
			M2053681	HOLDER:COVER :COATING BAR:A SS'Y			U005_S009 _S001	104	1				
			M2053681	HOLDER:COVER :COATING BAR:A SS'Y			U005_S012 _S001	104	1				
			M2053681	HOLDER:COVER :COATING BAR:A SS'Y			U005_S012 _S001	104	1				
201504-01	1504 Modification	-	03604006N	SCREW - M4X6	03540040N	SCREW-M4X4	U006	212	1	X/O			
201504-02	1504 Modification	-	M2052310	PCU:ASS'Y	M2052311	PCU:ASS'Y	U005	72	1	O/O			
			M2052310	PCU:ASS'Y	M2052311	PCU:ASS'Y	U005	72	1	O/O			
			M2052310	PCU:ASS'Y	M2052311	PCU:ASS'Y	U005	72	1	O/O			
			M2052310	PCU:ASS'Y	M2052311	PCU:ASS'Y	U005	72	1	O/O			
201504-03	1504 Modification	-	M2051568	DOOR:LEFT FRO NT:ASS'Y	M2051703	DOOR:LEFT FRO NT:ASS'Y	U001	30	1	X/O			
201504-04	1504 Modification	-	D1793653	BLADE:APPLY:A SS'Y			U005_S003	60	1				
			D1793653	BLADE:APPLY:A SS'Y			U005_S006	60	1				
			D1793653	BLADE:APPLY:A SS'Y			U005_S009	60	1				
			D1793653	BLADE:APPLY:A SS'Y			U005_S012	60	1				
201510-01	1510 Modification	-	M2056681	FLAT BELT-TRA NSFER:ASS'Y	M2056695	FLAT BELT-TRA NSFER:ASS'Y	U006	211	1	O/O			
201510-02	1510 Modification	-	M2053936	BRUSH ROLLER: FLAT BELT-TRA NSFER	M2056550	BRUSH ROLLER: FLAT BELT-TRA NSFER:ASS'Y	U008_S001 _S002	45	1	O/O			

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Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201510-03	1510 Modification	-			M4675041	SD-CARD:MFP-BROWSER:ASS'Y	Special Tools	20	1				
201510-04	1510 Modification	-	D7772516	SHAFT:DRIVE:FLAT BELT-PICKUP:ASS'Y	D7772520	SHAFT:DRIVE:FLAT BELT-PICKUP:ASS'Y	U011_S010_S001	296	1	X/O			
201510-05	1510 Modification	A			M2051590	PLATE:LOWER:POSITIONING SENSOR:PROCESSING FIGURE	U006_S002	213	1				
201510-06	1510 Modification	-	M2056131	PCB:DTU	M2056132	PCB:DTU	U015	109	1	X/O			
201510-07	1510 Modification	A			M2051595	CLEANER:FLAT BELT-TRANSFER:RIGHT LOWER:ASS'Y	U006_S004	214	1				
201510-08	1510 Modification	-			M2051596	BRUSH:CLEANING	U006_S004	215	1				
201510-09	1510 Modification	A			M2051599	BASE:ROLLER:PLATE:FLAT BELT-TRANSFER:LOWER	U006	216	1				
201510-10	1510 Modification	A	M2051440	PLATE:UPPER:POSITIONING SENSOR:INTERMEDIATE TRANSFER:PING	M2051589	PLATE:UPPER:POSITIONING SENSOR:INTERMEDIATE TRANSFER:PING	U006	133	1	X/O			
201510-11	1510 Modification	A	M2051734	PLATE:LOWER:POSITIONING SENSOR:INTERMEDIATE TRANSFER:FIBER			U006	139	1	X/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201510-12	1510 Modification	-	M2055891	HARNESS:IMAGI NG:AC:ASS'Y	M2055895	HARNESS:IMAGI NG:AC:ASS'Y	C1,D3(1/8)		1	X/O			
201511-01	1511 Modification	-			06230160E	SPRING PIN:3X1 6	U011_S010 _S001	562	2				
							U011_S011 _S005	562	1				
201511-02	1511 Modification	-	M2050622	BELT UNIT:TRAN SFER/SEPARATI ON SECTION:AS S'Y	M2050637	BELT UNIT:TRAN SFER/SEPARATI ON SECTION:AS S'Y	U008	67	1	O/O			
201511-03	1511 Modification	-	M2050623	BELT UNIT:TRAN SFER/SEPARATI ON:ASS'Y	M2050638	BELT UNIT:TRAN SFER/SEPARATI ON:ASS'Y	U008_S001 _S001	40	1	O/O			
201511-04	1511 Modification	-	M2056509	TRANSFER ROL LER:NO.2	M2056500	TRANSFER ROL LER:NO.2:ASS'Y	U008_S001 _S001	50	1	X/O			
201511-05	1511 Modification	-	M2051503	POSITIONING SE NSOR:SCALE:IN TERMEDIATE TR ANSFER:ASS'Y	M2051507	POSITIONING SE NSOR:SCALE:IN TERMEDIATE TR ANSFER:ASS'Y	U006	135	1	X/O			
201511-06	1511 Modification	-			D0747883	(AA(68)):DECAL: CAUTION CHART :INKJET:PAPER	U017	6	1				
201511-07	1511 Modification	A	D7772787	PAWL:TRAY BOT TOM PLATE:AUX ILIARY:1	D7772758	PAWL:TRAY BOT TOM PLATE:AUX ILIARY	U011_S011 _S004	342	2	X/O			
201511-08	1511 Modification	A	D7772789	PAWL:TRAY BOT TOM PLATE:AUX ILIARY:2	D7772758	PAWL:TRAY BOT TOM PLATE:AUX ILIARY	U011_S011 _S004	342	2	X/O			
201511-09	1511 Modification	A	D7772788	TRAY BOTTOM P LATE:AUXILIARY	D7772753	TRAY BOTTOM P LATE:AUXILIARY	U011_S011 _S004	343	2	X/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
				:SMALL		:SMALL							

