

Pro C9100/C9110 Fusing Section
(M205/M238)
Parts Catalog

Parts change information sample

 **Add**

 **Update**

 **Delete**

Model	Product Code	PC Style
Pro C9100/C9110 Imaging Section	M205/M238	3D
Pro C9100/C9110 Fusing Section	M205/M238	3D
Vacuum Feed LCIT RT5100	D777	3D
Bridge Unit BU5010	D778	3D
Vacuum Feed Banner Sheet Tray Type S3	D777	3D
Cover Interposer Tray CI5030	D738	3D
Multi Bypass Tray BY5010	D517	3D
Multi Bypass Banner Sheet Tray Type S3	D517	3D
Multi-Folding Unit FD5020	D740	3D
Finisher SR5050	D735	3D
Booklet Finisher SR5060	D734	3D
High Capacity Stacker SK5030	D776	3D
Multi Bypass Attachment Kit for Vacuum Feed LCIT Type S3	D777	3D
Punch Unit PU5020	D449	Traditional
Trimmer Unit TR5040	D520	Traditional
Ring Binder RB5020	D737	Traditional
Ring Opener Type A	D419	Traditional
Perfect Binder GB5010	D736	Traditional
Transit Pass Unit for Perfect Binder Type S1	D736	Traditional
Cover Interposer Tray for Perfect Binder Type S1	D736	Traditional
RPIP Interface Box Type S3	M462	Traditional

Unit All



U001
EXTERIOR:LEFT



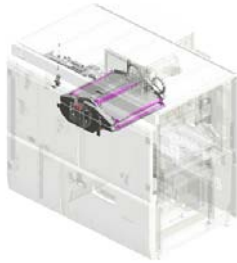
U002
OPERATION



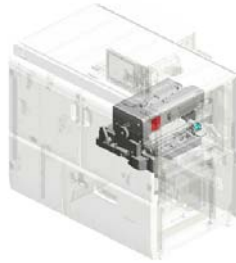
U003
SEPARATION/TRANSPORT:LEFT



U004
TRANSPORT:LEFT



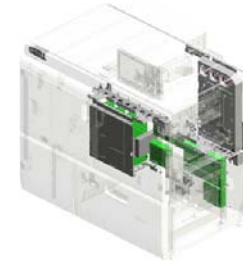
U005
TRANSPORT:LIQUID COOLING



U006
FUSING



U007
MAIN DRIVE:LEFT



U008
ELECTRICAL:LEFT



U009
AIR COOLING:LEFT

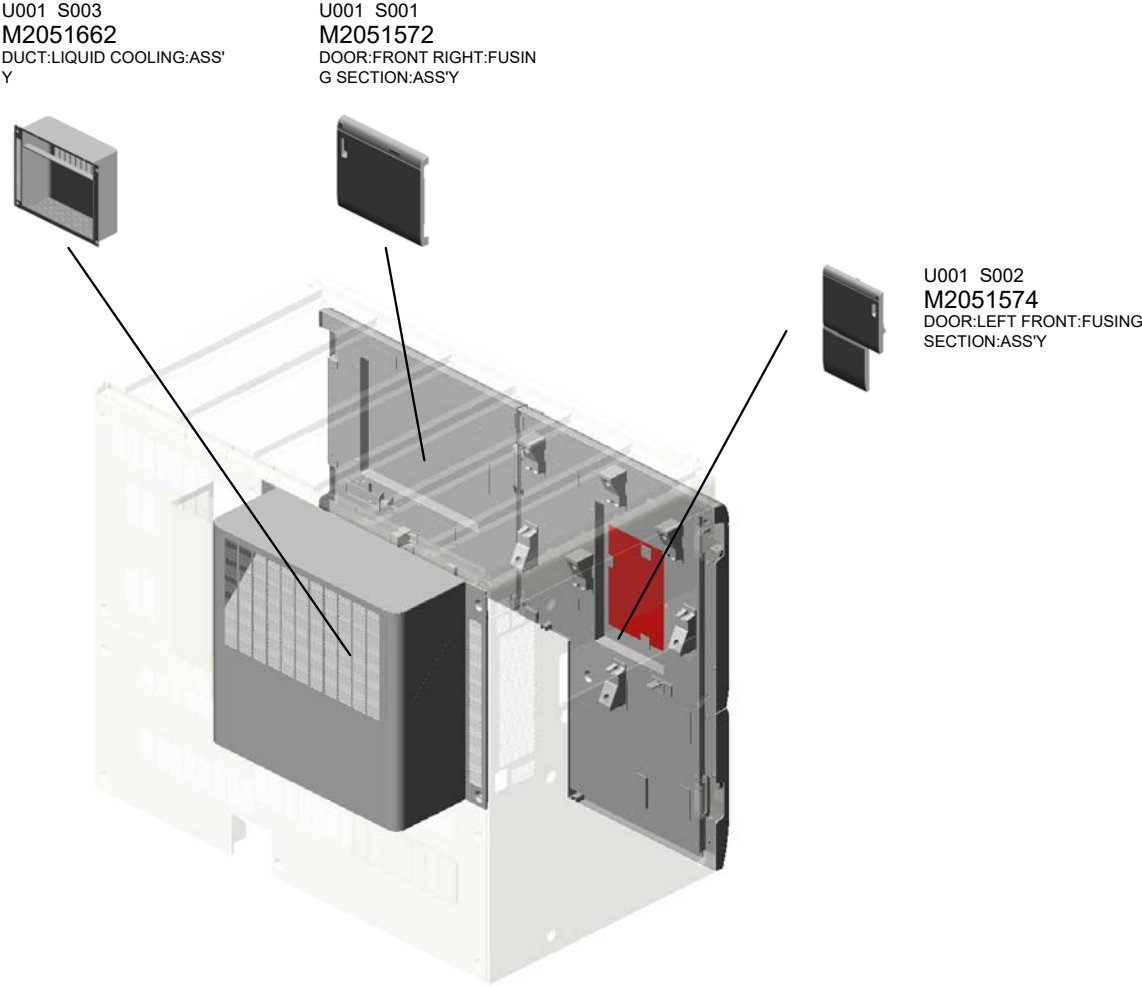


U010
MAIN FRAME:LEFT



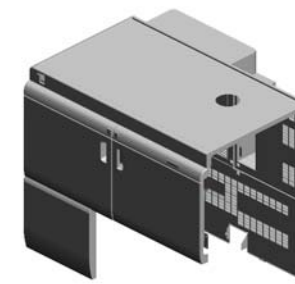
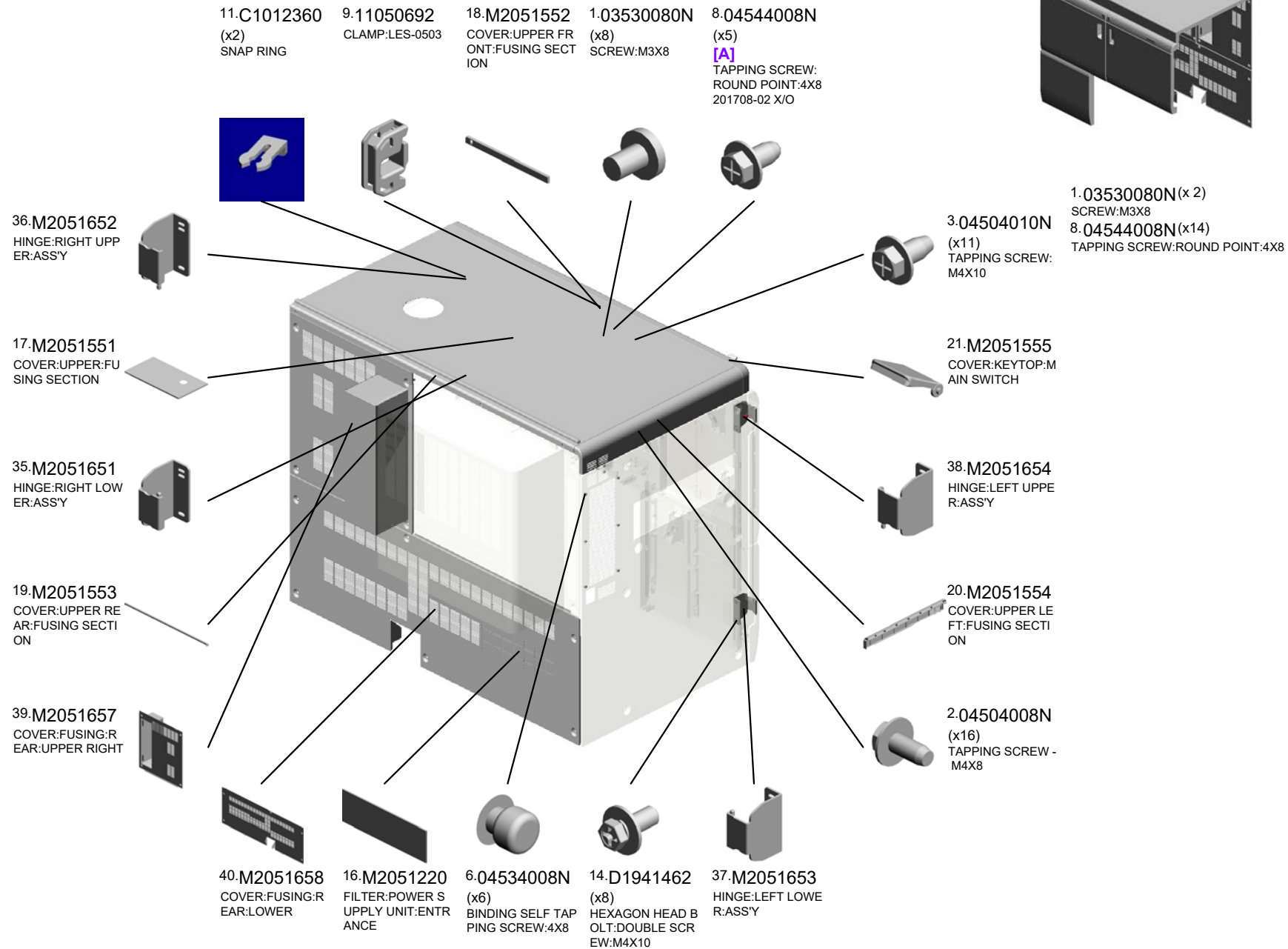
U011
ACCESSORIES

U001.EXTERIOR:LEFT



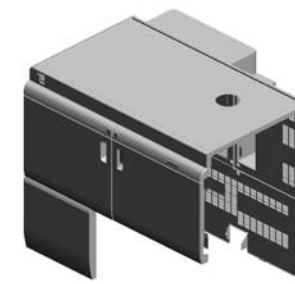
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U001 EXTERIOR:LEFT

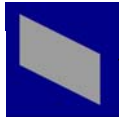


U001 EXTERIOR:LEFT

44.M2051708 42.M2051674
SEAL:DOOR:FRONT LEFT BRACKET:LATCH:UPPER



45.M2051709
(x4)
SHEET:DOOR:HINGE



41.M2051673
BRACKET:LATCH:LOWER



43.M2051682
(x4)
DOOR CATCH:FRONT

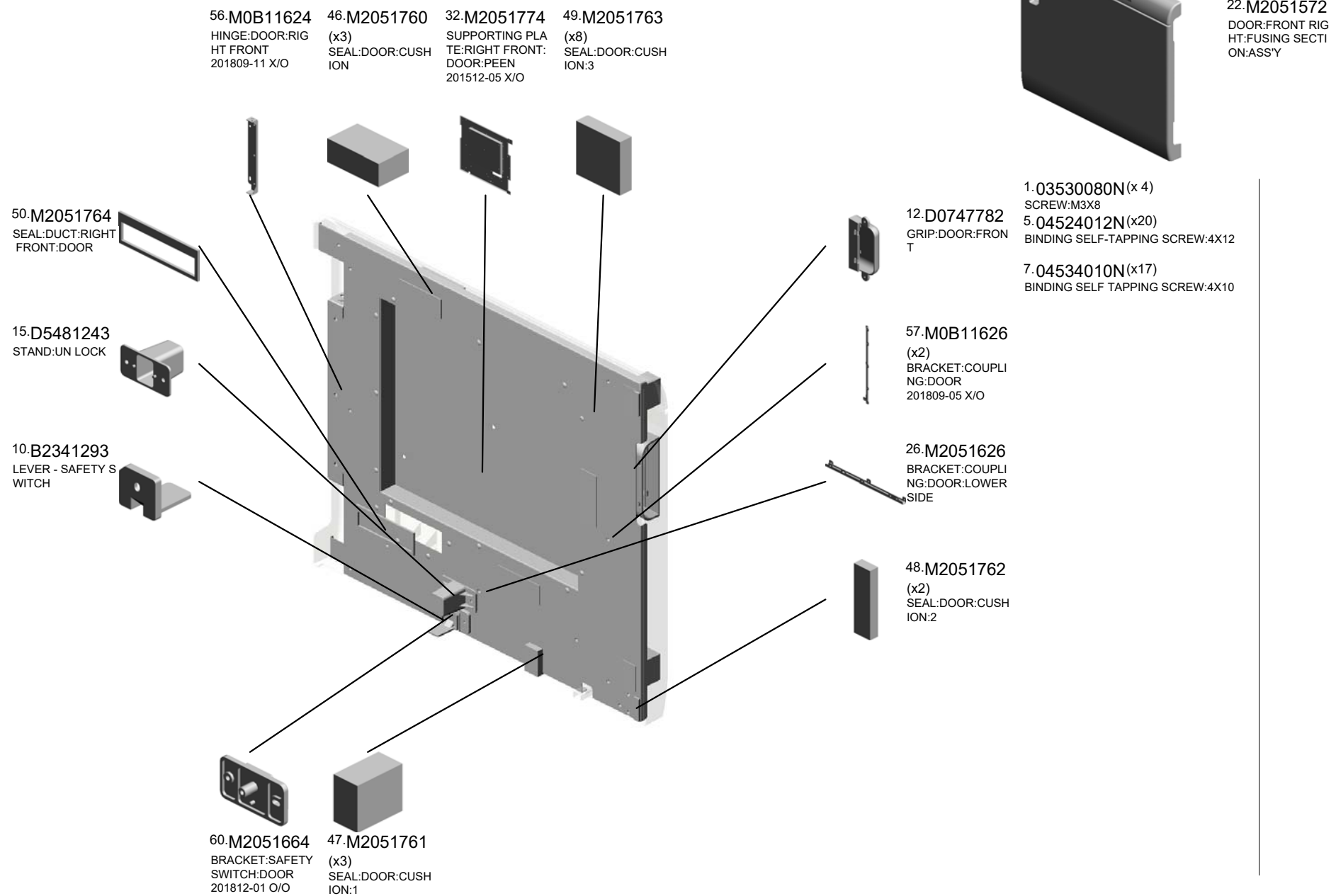


51.M2051784
COVER:MAIN:LEFT
:PEEN



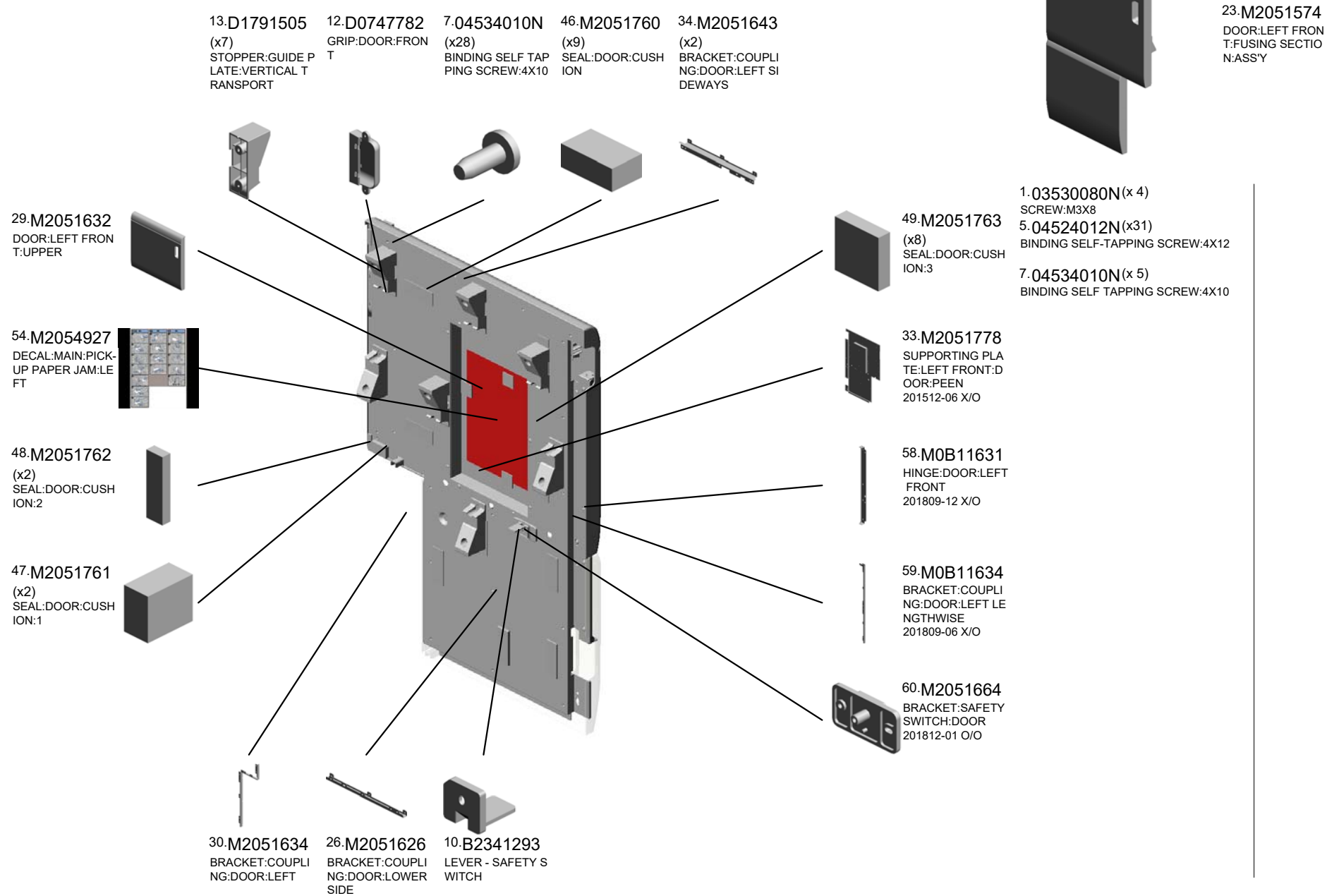
04514008N
[A]
TAPPING SCREW:
4X8
201708-02 X/O

U001_S001 DOOR:FRONT RIGHT:FUSING SECTION:ASS'Y



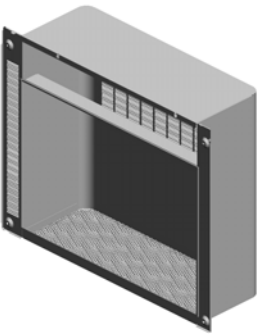
U001_S002

DOOR:LEFT FRONT:FUSING SECTION:ASS'Y

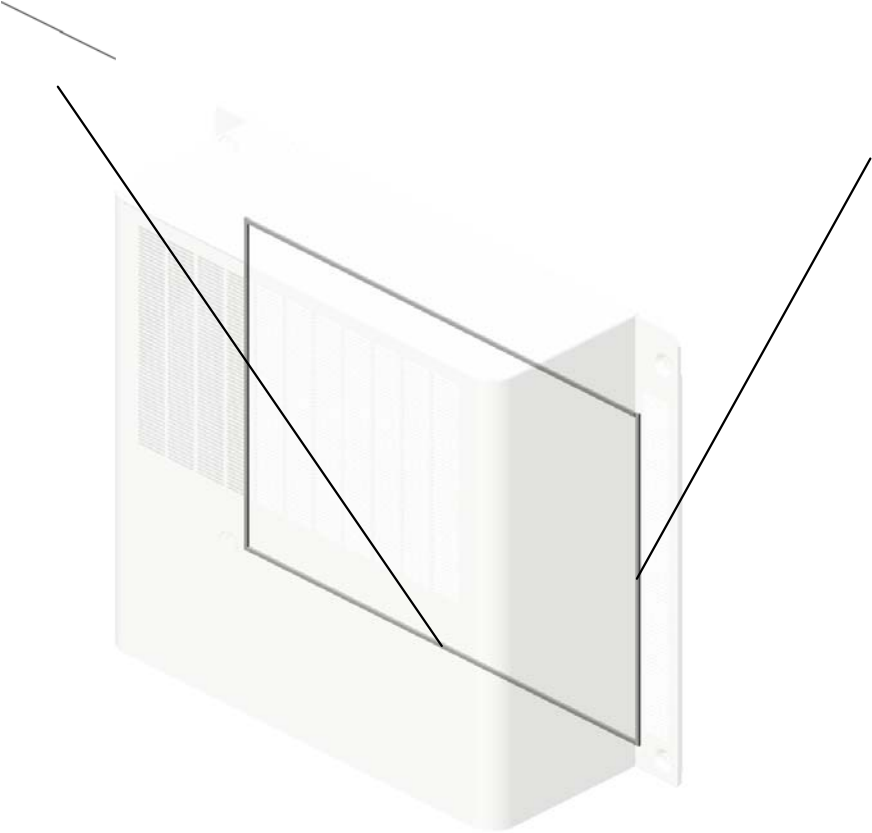


U001_S003
DUCT:LIQUID COOLING:ASS'Y

52.M2051862
(x2)
SEAL:DUCT:LIQUI
D COOLING:SIDE



55.M2051662
DUCT:LIQUID COO
LING:ASS'Y



53.M2051863
(x2)
SEAL:DUCT:LIQUI
D COOLING:RIGHT
LENGTHWISE

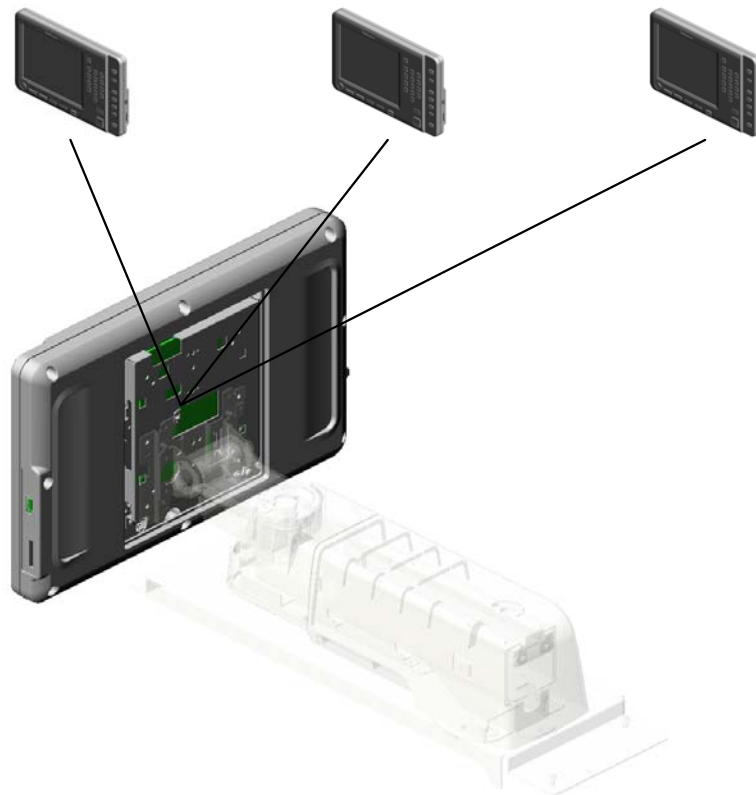
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U002.OPERATION

U002 S001
M2051921
(-NA):OPERATION PANEL:AS
S'Y

U002 S002
M2051922
(-EU/-AA):OPERATION PANE
L:ASS'Y

U002 S003
M2051922
(-EU/-AA):OPERATION PANE
L:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U002_S001.(-NA):OPERATION PANEL:ASS'Y

U002 S001 S001
M1967302
COVER:FRONT:ASS'Y



U002 S001 S002
M0771773
SPACER:START:P

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
------	------	------	------	------	------	------	------	------	------	------

U002_S002.(-EU/-AA):OPERATION PANEL:ASS'Y

U002 S002 S001
M1967302
COVER:FRONT:ASS'Y



U002 S002 S002
M0771773
SPACER:START:P



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
------	------	------	------	------	------	------	------	------	------	------

U002_S003.(-EU/-AA):OPERATION PANEL:ASS'Y

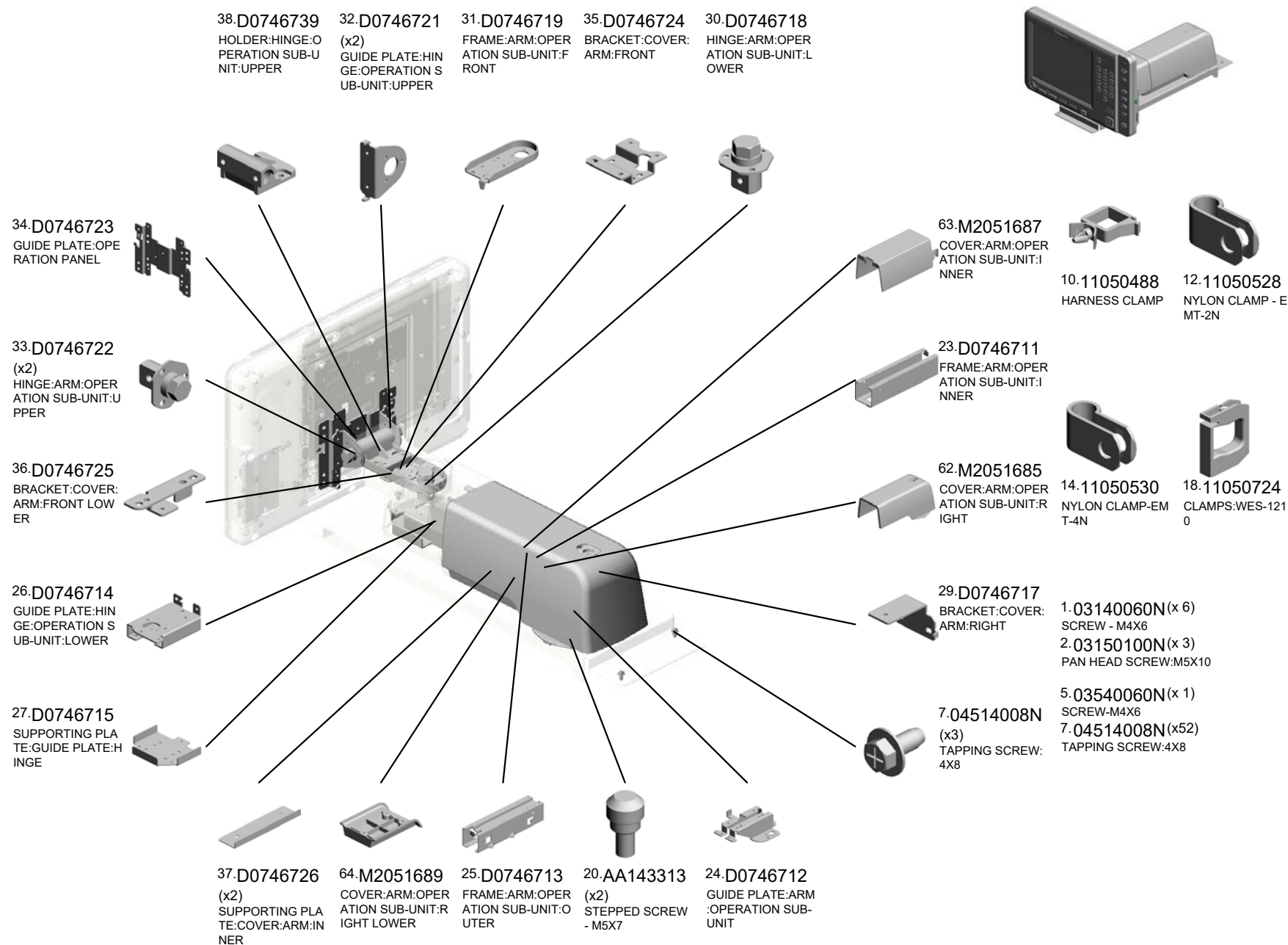
U002 S003 S001
M1967302
COVER:FRONT:ASS'Y



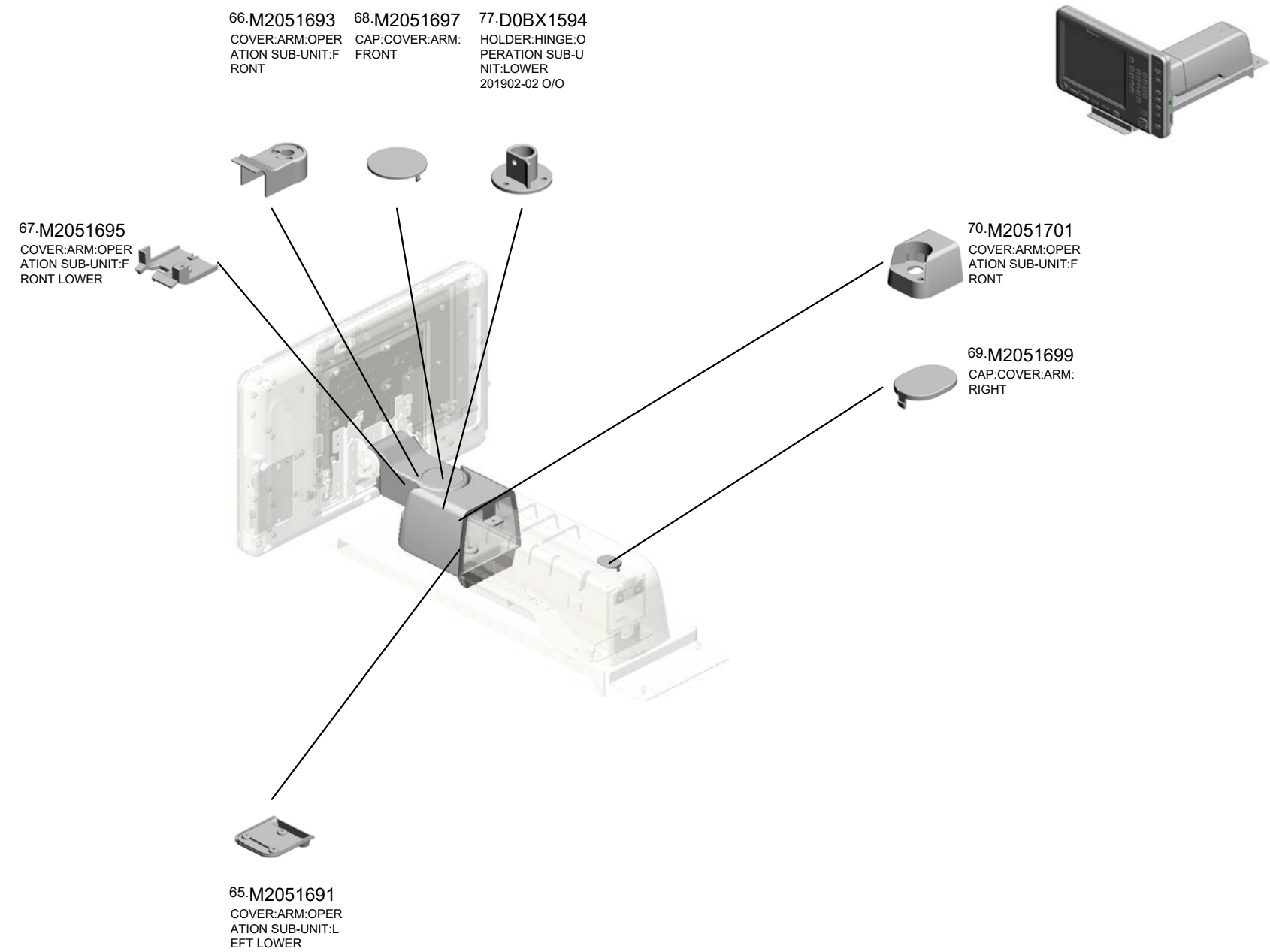
U002 S003 S002
M0771773
SPACER:START:P

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
------	------	------	------	------	------	------	------	------	------	------

U002 OPERATION



U002
OPERATION



U002_S001 (-NA):OPERATION PANEL:ASS'Y

21.B2341542 (x2) SPACER - TOUCH PANEL L
41.D1797299 LCD:10.4SVGA_SH
16.11050621 CLAMP - SB-2712
19.11060911 BUSHING:SB-1909
4.03530040N (x18) SCREW - M3X4



75.M2051921
[A]
(-NA):OPERATION
PANEL:ASS'Y
201805-04 O/O

22.B2341543
(x2)
SPACER - TOUCH
PANEL S

11.11050511
(x10)
HARNESS CLAMP -
LWS-0306ZC

13.11050529
NYLON CLAMP-EM
T-3N

3.03520040N
(x9)
SCREW M2X4

45.D1797332
KEYTOP:HOME

6.04503010N
(x36)
TAPPING SCREW -
M3X10

8.04523010P
(x4)
BINDING SELF-TA
PPING SCREW:3X
10

47.D1797334
LENS:POWER SOU
RCE

17.11050692
CLAMP:LES-0503

40.D1797254
PCB:SVGA:SDUSB:
ASS'Y

44.D1797331
KEYTOP:FUNCTION

43.D1797330
COVER:REAR

46.D1797333
LENS:STATUS DIS
PLAY

9.09544008N
(x3)
SCREW - M4X8

15.11050603
CLAMP:FFC-20

U002_S001 (-NA):OPERATION PANEL:ASS'Y

73.M2051950 PCB:LCD CAR2FT:A
SS'Y
59.M0771800 TOUCH PANEL:10.
4INCH
76.M2051973 PCB:IOKEY:ASS'Y
201805-03 O/O
57.M0771769 KEYTOP:RESET S
WITCH

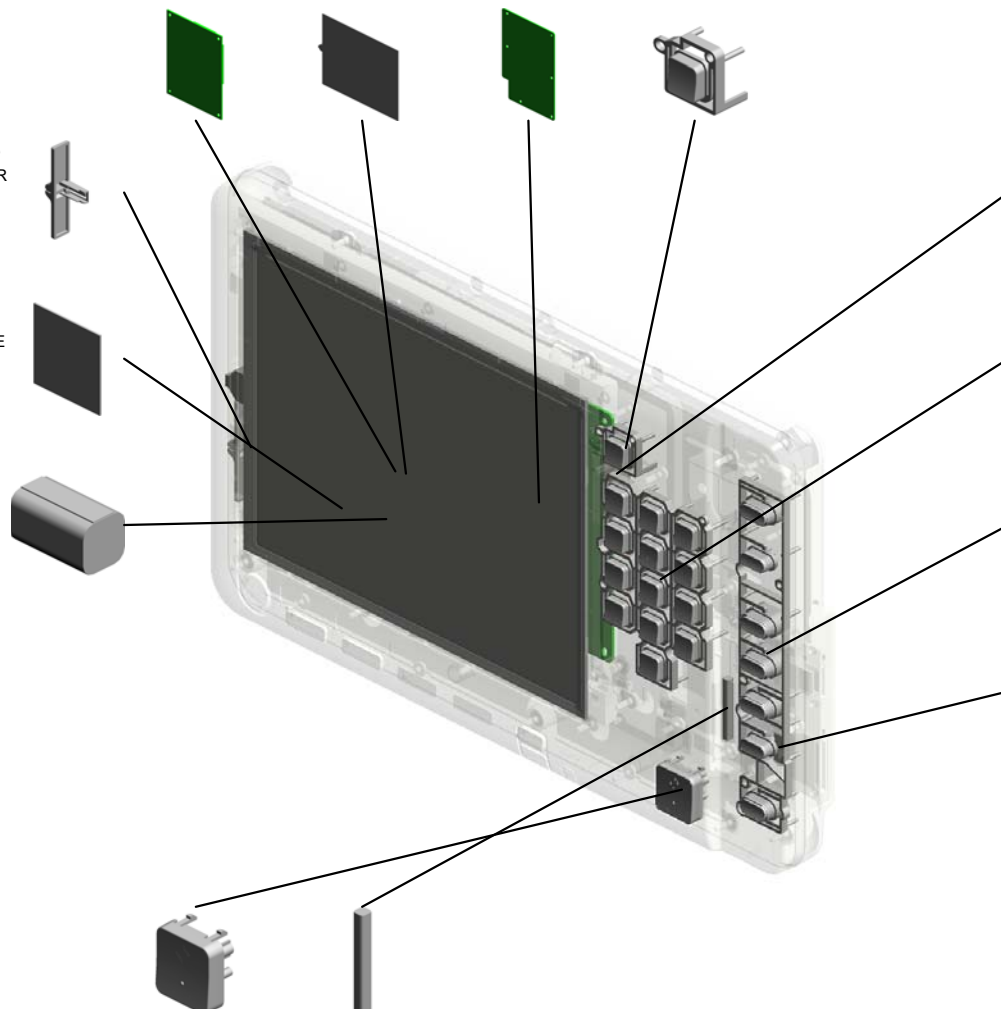


75.M2051921
[A]
(-NA):OPERATION
PANEL:ASS'Y
201805-04 O/O

54.M0771766
KNOB:VARIABLE R
ESISTOR

53.D1957245
ABSORPTION SHE
ET:LCD

49.D1797387
GASKET:4X4:L7



52.D1797390
(x2)
GASKET:10X10:L38

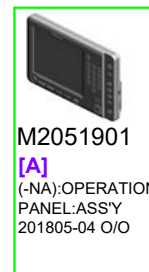
56.M0771768
KEYTOP:10KEY

48.D1797335
KEYTOP:OPTION:C

51.D1797389
GASKET:7X2:L15

55.M0771767
KEYTOP:START

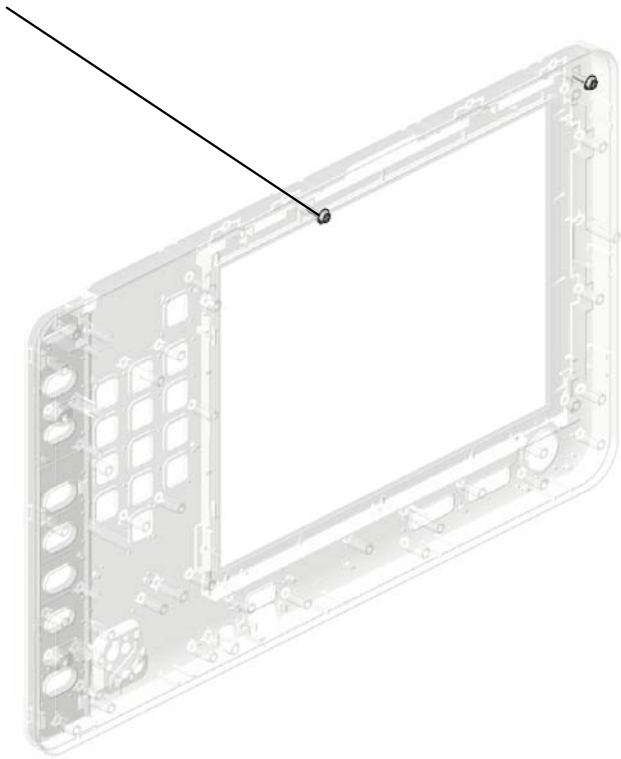
50.D1797388
GASKET:4X4:L33



M2051901
[A]
(-NA):OPERATION
PANEL:ASS'Y
201805-04 O/O

U002_S001_S001
COVER:FRONT:ASS'Y

6.04503010N
(x2)
TAPPING SCREW -
M3X10

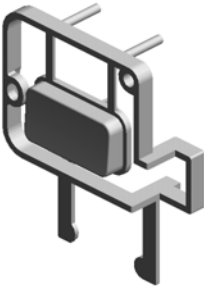
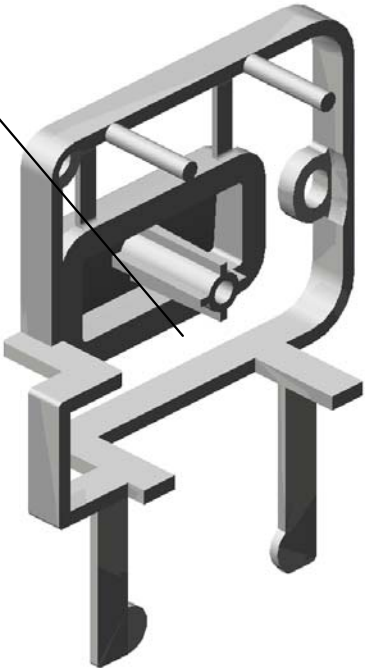


60.M1967302
COVER:FRONT:AS
SY

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U002_S001_S002
SPACER:START:P

39.D0951788
KEYTOP:TRY PRIN
T



58.M0771773
SPACER:START:P

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
------	------	------	------	------	------	------	------	------	------	------

U002_S002 (-EU/-AA):OPERATION PANEL:ASS'Y

21.B2341542 (x2) SPACER - TOUCH PANEL L
41.D1797299 LCD:10.4SVGA_SH
16.11050621 CLAMP - SB-2712
19.11060911 BUSHING:SB-1909
4.03530040N (x18) SCREW - M3X4



72.M2051922
[A]
(-EU/-AA):OPERATI
ON PANEL:ASS'Y
201701-02 O/O

22.B2341543
(x2)
SPACER - TOUCH
PANEL S

11.11050511
(x10)
HARNESS CLAMP -
LWS-0306ZC

13.11050529
NYLON CLAMP-EM
T-3N

3.03520040N
(x9)
SCREW M2X4

45.D1797332
KEYTOP:HOME

6.04503010N
(x36)
TAPPING SCREW -
M3X10

8.04523010P
(x4)
BINDING SELF-TA
PPING SCREW:3X
10

47.D1797334
LENS:POWER SOU
RCE

17.11050692
CLAMP:LES-0503

40.D1797254
PCB:SVGA:SDUSB:
ASS'Y

44.D1797331
KEYTOP:FUNCTION

43.D1797330
COVER:REAR

46.D1797333
LENS:STATUS DIS
PLAY

9.09544008N
(x3)
SCREW - M4X8

15.11050603
CLAMP:FFC-20

U002_S002 (-EU/-AA):OPERATION PANEL:ASS'Y

73.M2051950 PCB:LCD CAR2FT:A
SS'Y
59.M0771800 TOUCH PANEL:10.
4INCH
76.M2051973 PCB:IOKEY:ASS'Y
201805-03 O/O
57.M0771769 KEYTOP:RESET S
WITCH

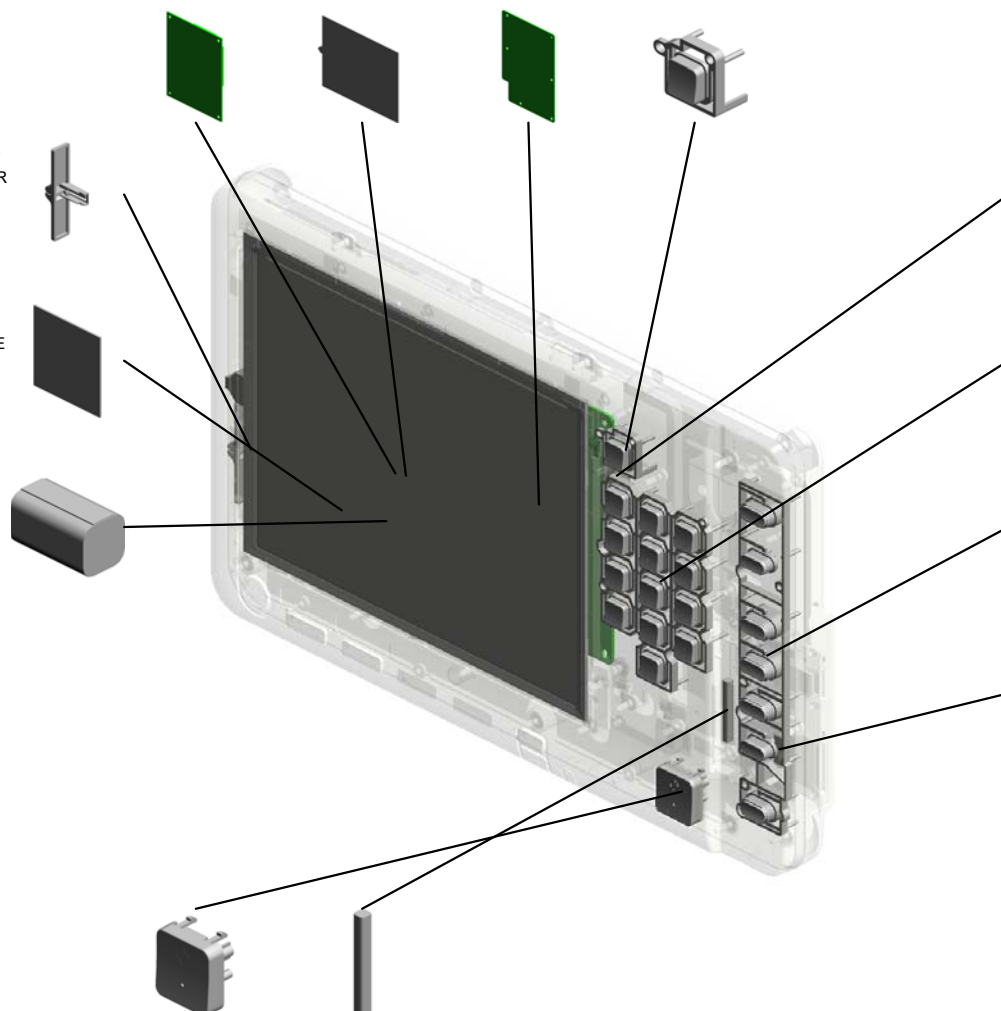


72.M2051922
[A]
(-EU/-AA):OPERATI
ON PANEL:ASS'Y
201701-02 O/O

54.M0771766
KNOB:VARIABLE R
ESISTOR

53.D1957245
ABSORPTION SHE
ET:LCD

49.D1797387
GASKET:4X4:L7



52.D1797390
(x2)
GASKET:10X10:L38

56.M0771768
KEYTOP:10KEY

48.D1797335
KEYTOP:OPTION:C

51.D1797389
GASKET:7X2:L15

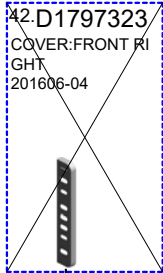
55.M0771767
KEYTOP:START

50.D1797388
GASKET:4X4:L33



M2051902
[A]
OPERATION PANE
L:ASS'Y
201701-02 O/O

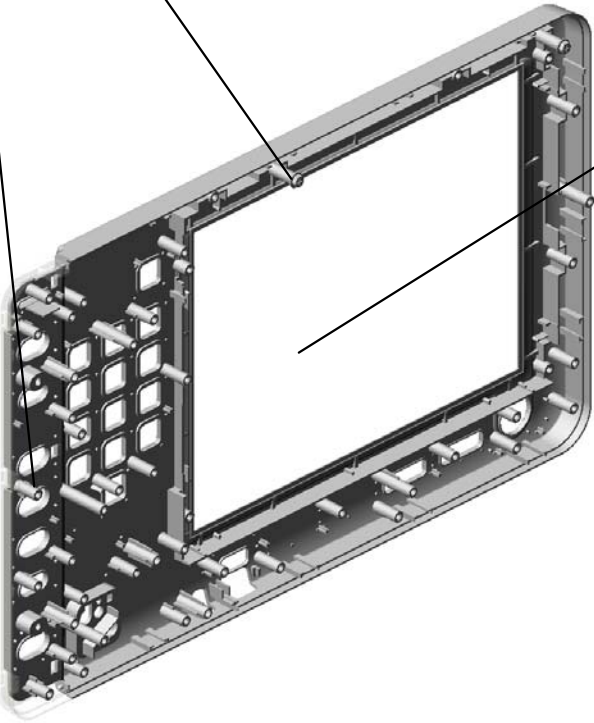
U002_S002_S001
COVER:FRONT:ASS'Y



6.04503010N
(x2)
TAPPING SCREW -
M3X10



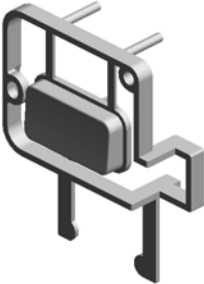
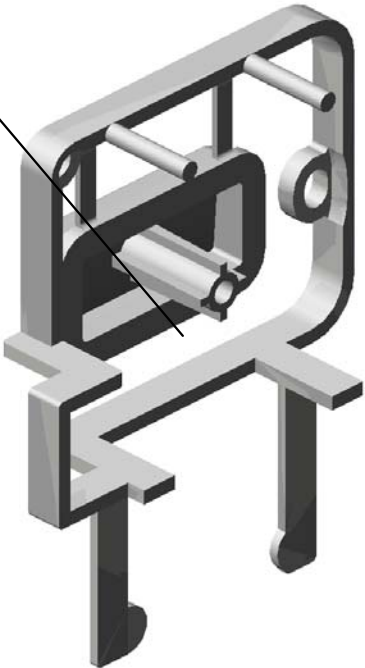
60.M1967302
COVER:FRONT:AS
SY



61.M1967303
(-EU-AA):COVER:F
RONT:EU:ASS'Y
201505-03 X/O

U002_S002_S002
SPACER:START:P

39.D0951788
KEYTOP:TRY PRIN
T



58.M0771773
SPACER:START:P

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U002_S003 (-EU/-AA):OPERATION PANEL:ASS'Y

21.B2341542 (x2) SPACER - TOUCH PANEL L
41.D1797299 LCD:10.4SVGA_SH
16.11050621 CLAMP - SB-2712
19.11060911 BUSHING:SB-1909
4.03530040N (x18) SCREW - M3X4



72.M2051922
[A]
(-EU/-AA):OPERATI
ON PANEL:ASS'Y
201701-02 O/O

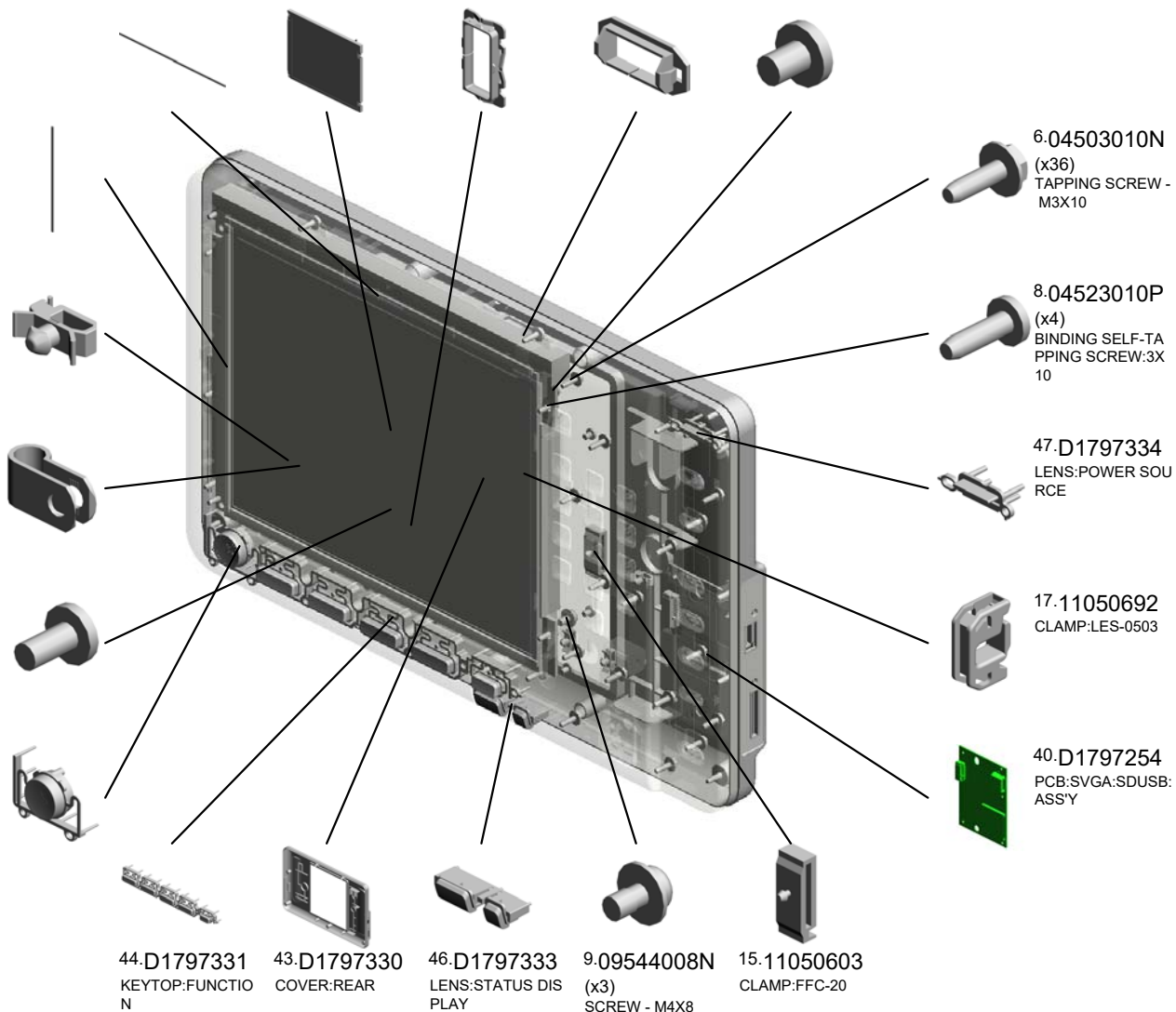
22.B2341543
(x2)
SPACER - TOUCH
PANEL S

11.11050511
(x10)
HARNESS CLAMP -
LWS-0306ZC

13.11050529
NYLON CLAMP-EM
T-3N

3.03520040N
(x9)
SCREW M2X4

45.D1797332
KEYTOP:HOME



6.04503010N
(x36)
TAPPING SCREW -
M3X10

8.04523010P
(x4)
BINDING SELF-TA
PPING SCREW:3X
10

47.D1797334
LENS:POWER SOU
RCE

17.11050692
CLAMP:LES-0503

40.D1797254
PCB:SVGA:SDUSB:
ASS'Y

44.D1797331
KEYTOP:FUNCTION

43.D1797330
COVER:REAR

46.D1797333
LENS:STATUS DIS
PLAY

9.09544008N
(x3)
SCREW - M4X8

15.11050603
CLAMP:FFC-20

U002_S003 (-EU/-AA):OPERATION PANEL:ASS'Y

73.M2051950 PCB:LCD CAR2FT:A
SS'Y
59.M0771800 TOUCH PANEL:10.
4INCH
76.M2051973 PCB:IOKEY:ASS'Y
201805-03 O/O
57.M0771769 KEYTOP:RESET S
WITCH

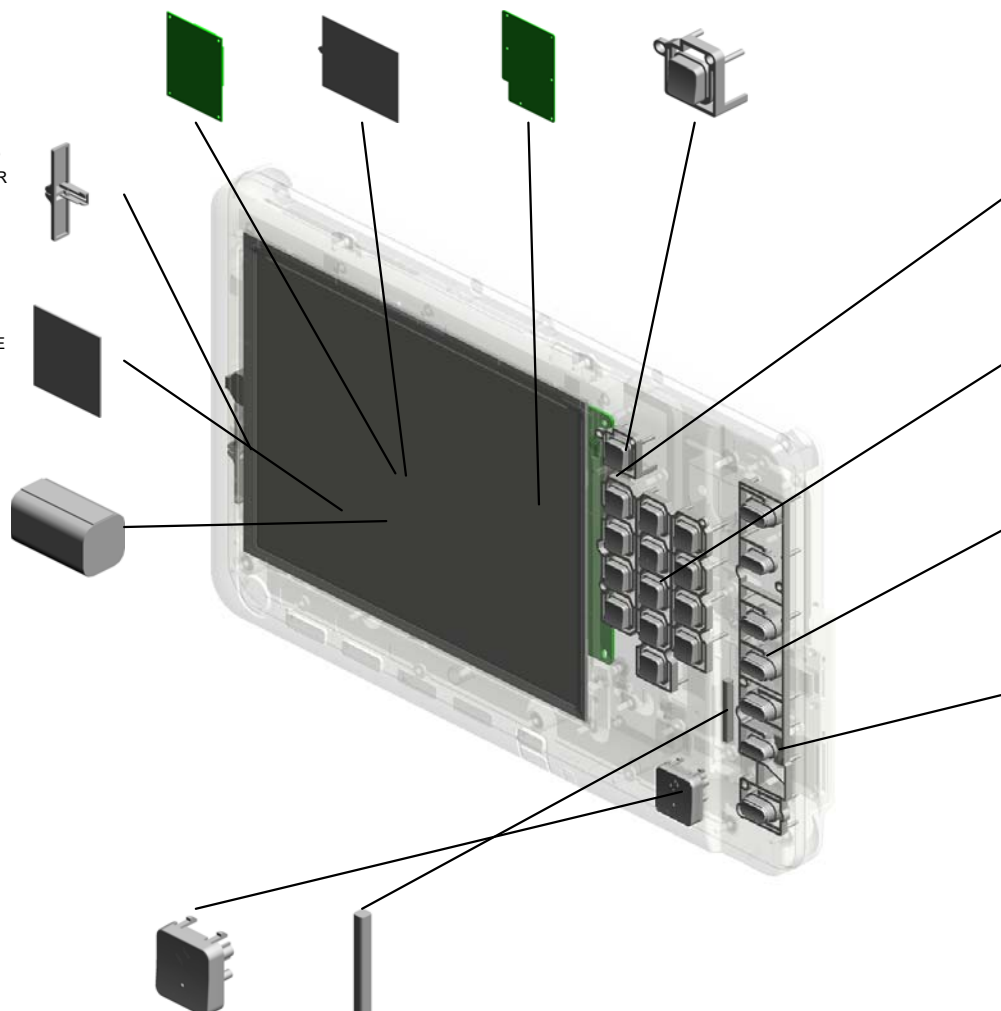


72.M2051922
[A]
(-EU/-AA):OPERATI
ON PANEL:ASS'Y
201701-02 O/O

54.M0771766
KNOB:VARIABLE R
ESISTOR

53.D1957245
ABSORPTION SHE
ET:LCD

49.D1797387
GASKET:4X4:L7



52.D1797390
(x2)
GASKET:10X10:L38

56.M0771768
KEYTOP:10KEY

48.D1797335
KEYTOP:OPTION:C

51.D1797389
GASKET:7X2:L15

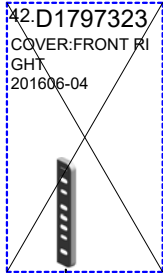
55.M0771767
KEYTOP:START

50.D1797388
GASKET:4X4:L33



M2051902
[A]
OPERATION PANE
L:ASS'Y
201701-02 O/O

U002_S003_S001
COVER:FRONT:ASS'Y



6.04503010N
(x2)
TAPPING SCREW -
M3X10



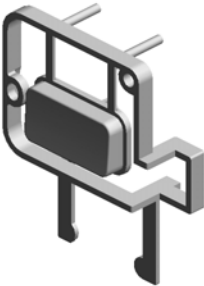
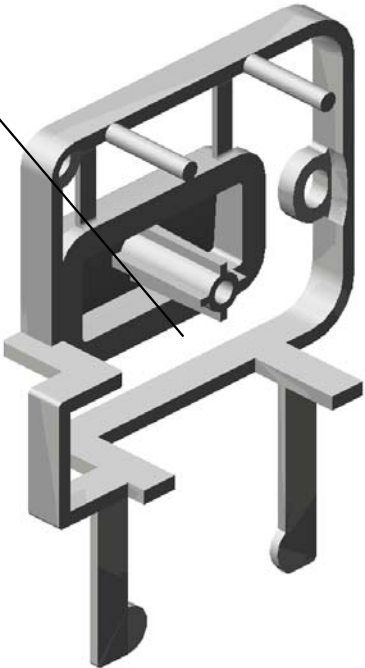
60.M1967302
COVER:FRONT:AS
SY



61.M1967303
(-EU-AA):COVER:F
RONT:EU:ASS'Y
201505-03 X/O

U002_S003_S002
SPACER:START:P

39.D0951788
KEYTOP:TRY PRIN
T

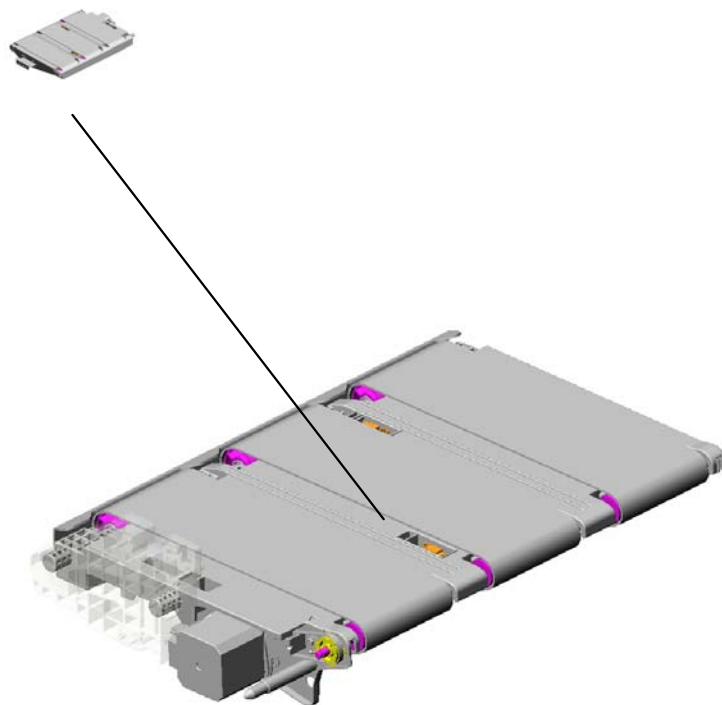


58.M0771773
SPACER:START:P

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U003.SEPARATION/TRANSPORT:LEFT

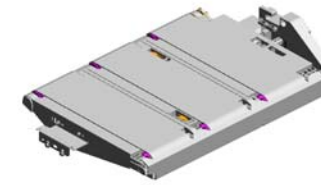
U003 S001
M2053897
TRANSPORT BELT UNIT:NO.
2:ASSY



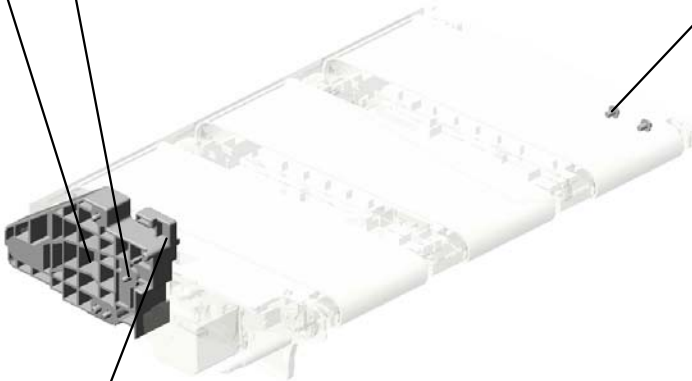
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
------	------	------	------	------	------	------	------	------	------	------

U003 SEPARATION/TRANSPORT:LEFT

4.04544008Q
(x3)
TAPPING SCREW -
M4X8



29.M2053885
GUIDE:DRIVEN:SE
PARATION/TRANS
PORT



3.03604006N
(x2)
SCREW - M4X6

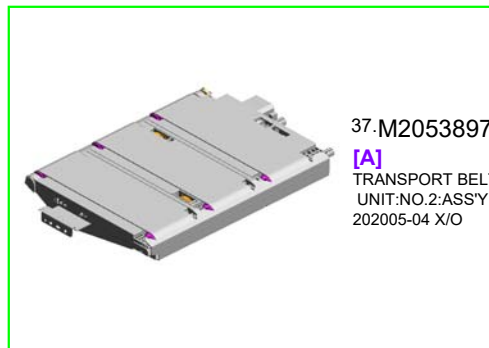


12.11050760
(x2)
CLAMP:LWSM-051
1A

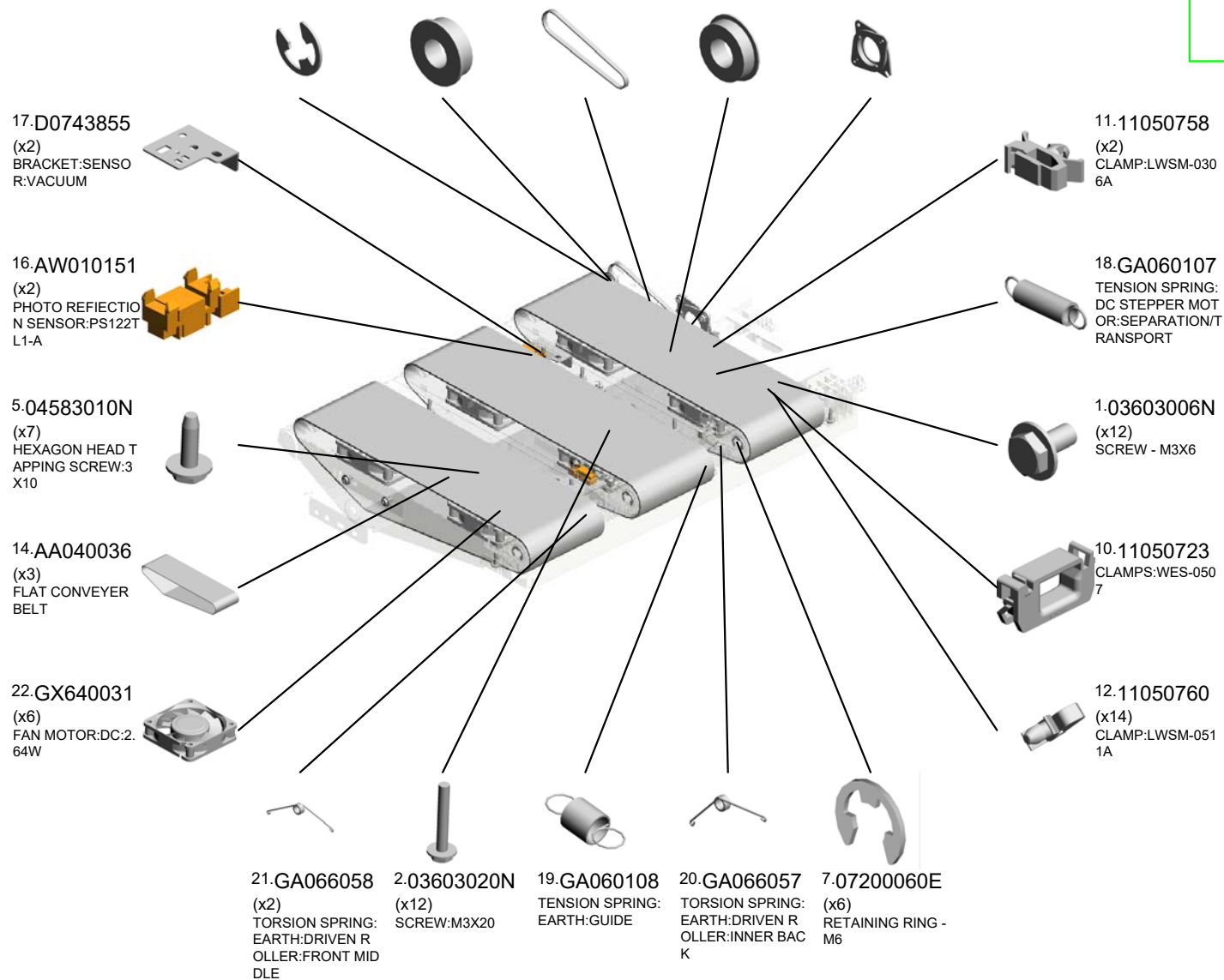
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U003_S001 TRANSPORT BELT UNIT:NO.2:ASS'Y

6.07200050E (x2) RETAINING RING - M5
8.07413506 BALL BEARING - 6 X12X4 MM
15.AA043486 TIMING BELST - B4 0S2M194
9.07433808 RADIAL BALL BEARING:DIA8XDIA16X5
13.A2324666 CUSHION - STEPPER MOTOR

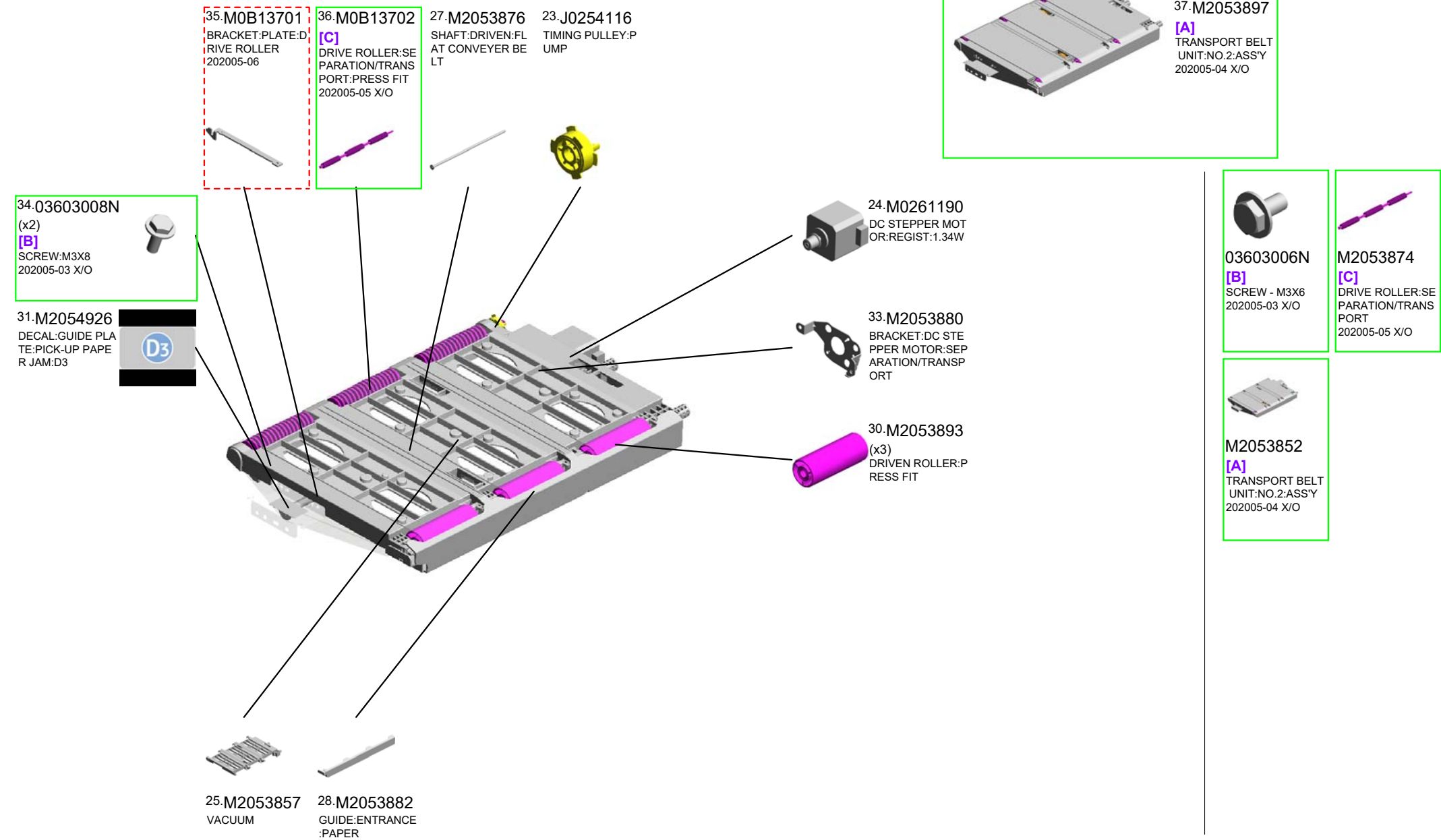


37.M2053897
[A]
TRANSPORT BELT
UNIT:NO.2:ASS'Y
202005-04 X/O

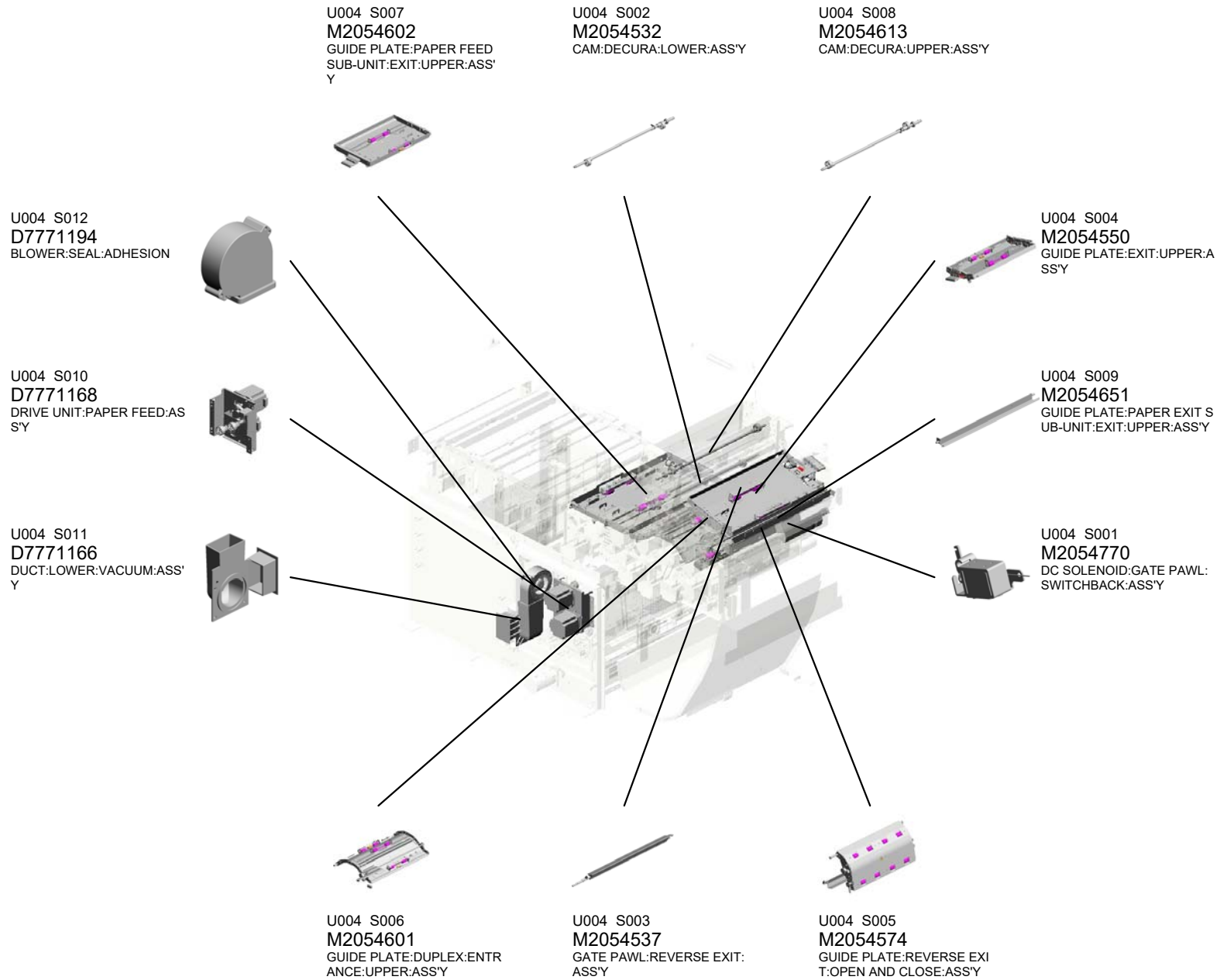


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U003_S001
TRANSPORT BELT UNIT:NO.2:ASS'Y

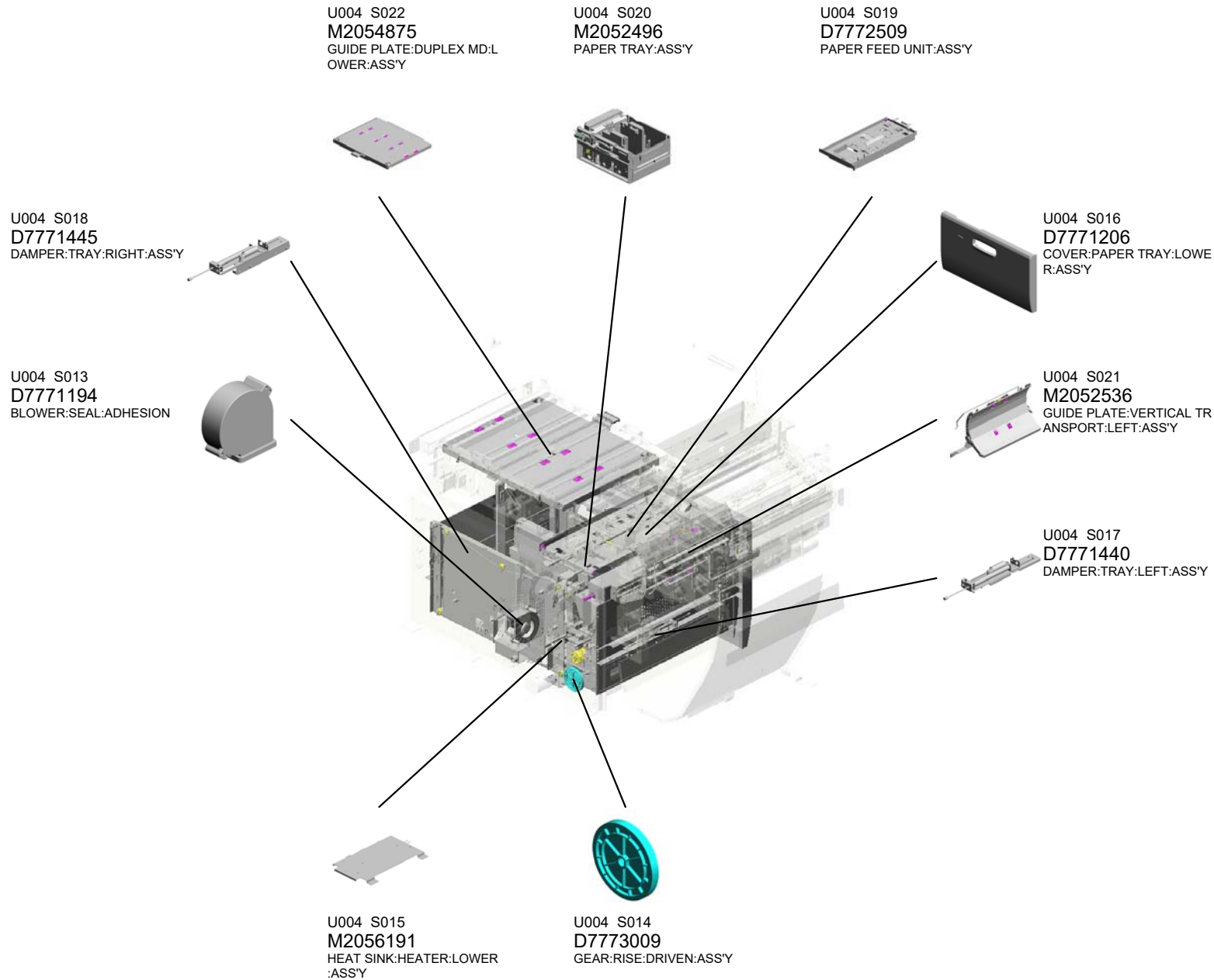


U004.TRANSPORT:LEFT



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004.TRANSPORT:LEFT



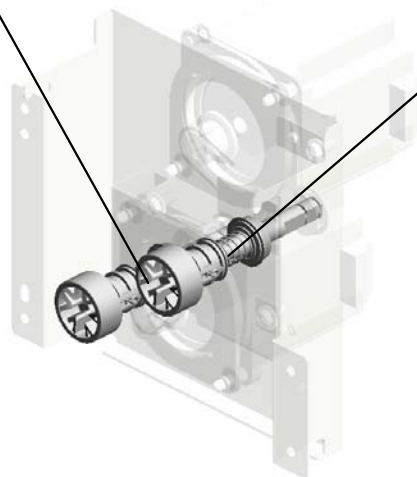
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
------	------	------	------	------	------	------	------	------	------	------

U004_S010.DRIVE UNIT:PAPER FEED:ASS'Y

U004 S010 S001
D7771197
SHAFT:PAPER FEED:DRIVE:
ASS'Y



U004 S010 S002
D7771197
SHAFT:PAPER FEED:DRIVE:
ASS'Y



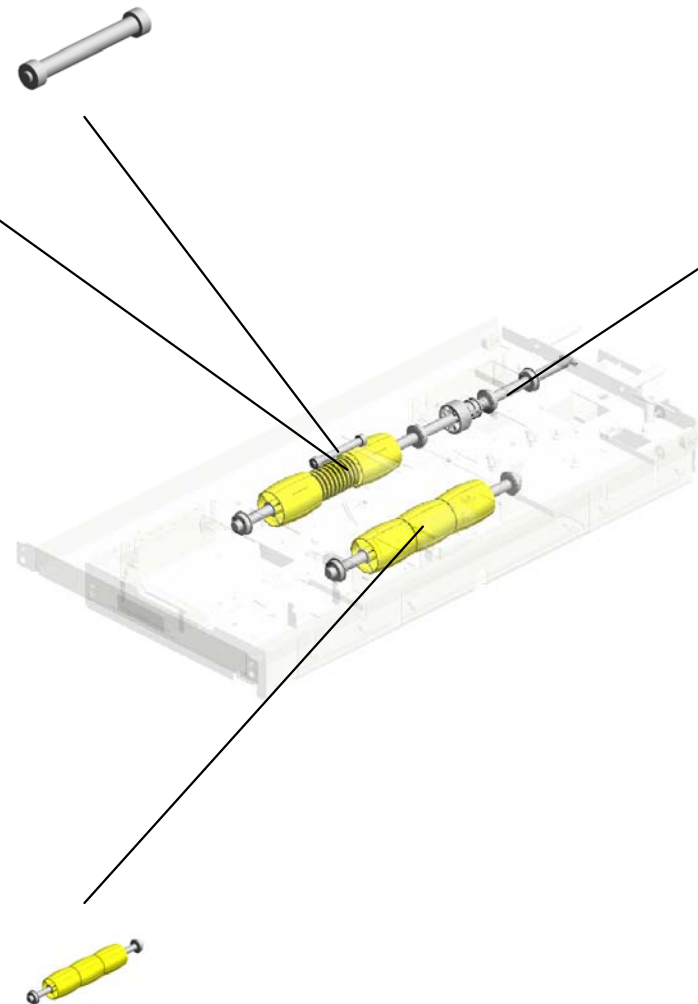
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
------	------	------	------	------	------	------	------	------	------	------

U004_S019.PAPER FEED UNIT:ASS'Y

U004 S019 S004
D7772565
SHAFT:BELT TENSIONER

U004 S019 S002
D7772531
PULLEY:FLAT BELT-PICKUP:
DRIVE:ASS'Y

U004 S019 S001
D7772520
SHAFT:DRIVE:FLAT BELT-PICKUP:ASS'Y



U004 S019 S003
D7772536
PULLEY:FLAT BELT-PICKUP:
DRIVEN:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
------	------	------	------	------	------	------	------	------	------	------

U004_S020.PAPER TRAY:ASS'Y

U004 S020 S007
D7771170
BLOWER:SEAL

U004 S020 S008
D7772865
DUCT:FRONT:BLOWER:ASS'
Y

U004 S020 S006
D7771170
BLOWER:SEAL

U004 S020 S002
D7772576
DUCT:SIDE:BLOWER:REAR:
ASS'Y

U004 S020 S005
D7772825
SHAFT:MISFEED REMOVAL:
NO.3:ASS'Y

U004 S020 S003
D7772730
PLATE:END FENCE:ASS'Y

U004 S020 S001
D7772571
DUCT:SIDE:BLOWER:SUB-A
SS'Y

U004 S020 S004
D7772750
TRAY BOTTOM PLATE:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004_S020_S001.DUCT:SIDE:BLOWER:SUB-ASS'Y

U004 S020 S001 S001
D7771170
BLOWER:SEAL



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
------	------	------	------	------	------	------	------	------	------	------

U004_S020_S002.DUCT:SIDE:BLOWER:REAR:ASS'Y

U004 S020 S002 S001
D7771170
BLOWER:SEAL



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
------	------	------	------	------	------	------	------	------	------	------

U004_S020_S004.TRAY BOTTOM PLATE:ASS'Y

U004 S020 S004 S001
D7772745
ROLLER:TRAY BOTTOM PLA
TE:REAR RIGHT:SUB-ASS'Y

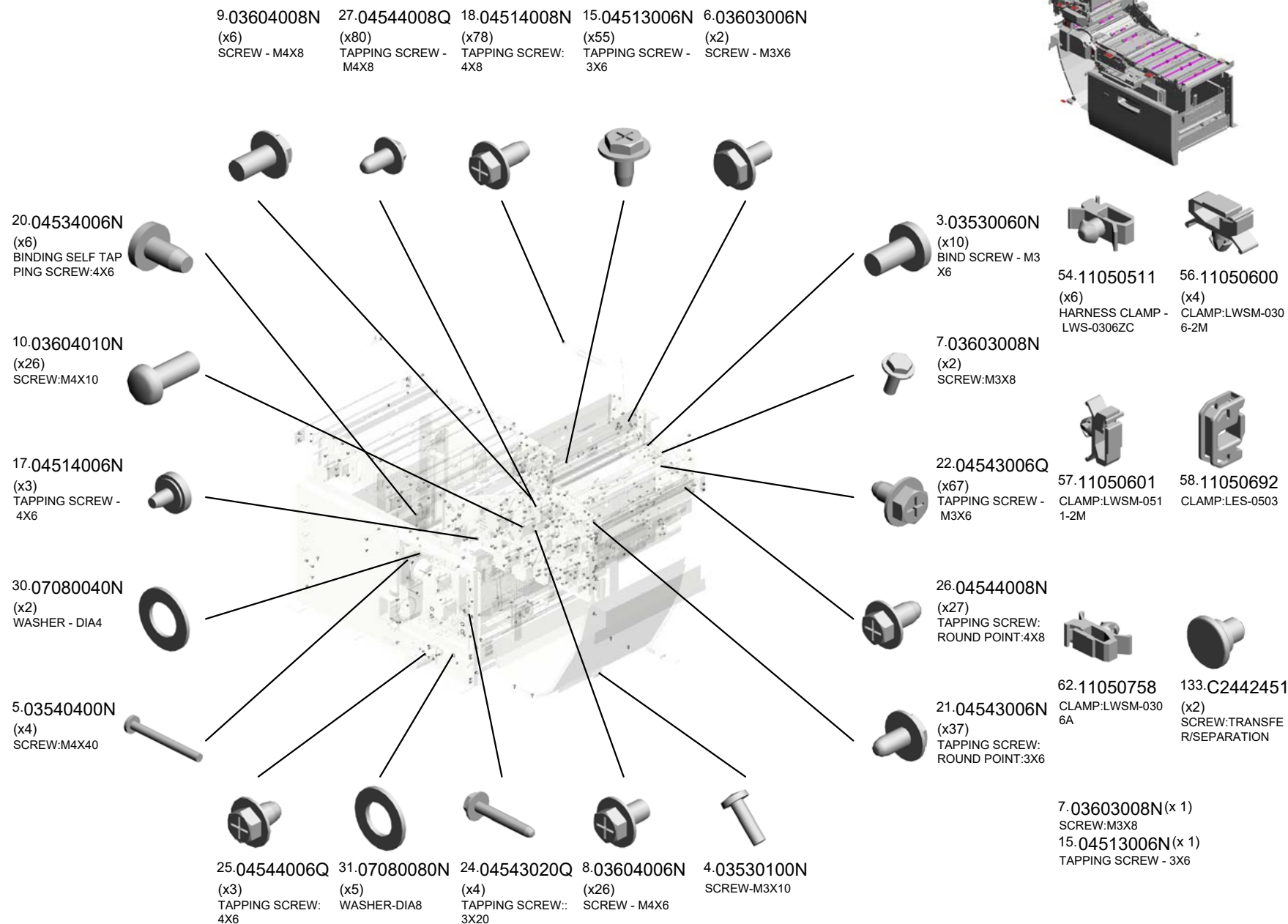


U004 S020 S004 S002
D7772746
ROLLER:TRAY BOTTOM PLA
TE:FRONT RIGHT:SUB-ASS'
Y

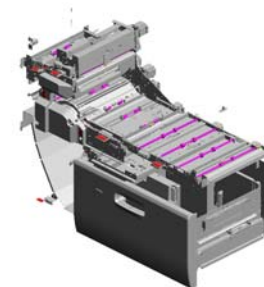
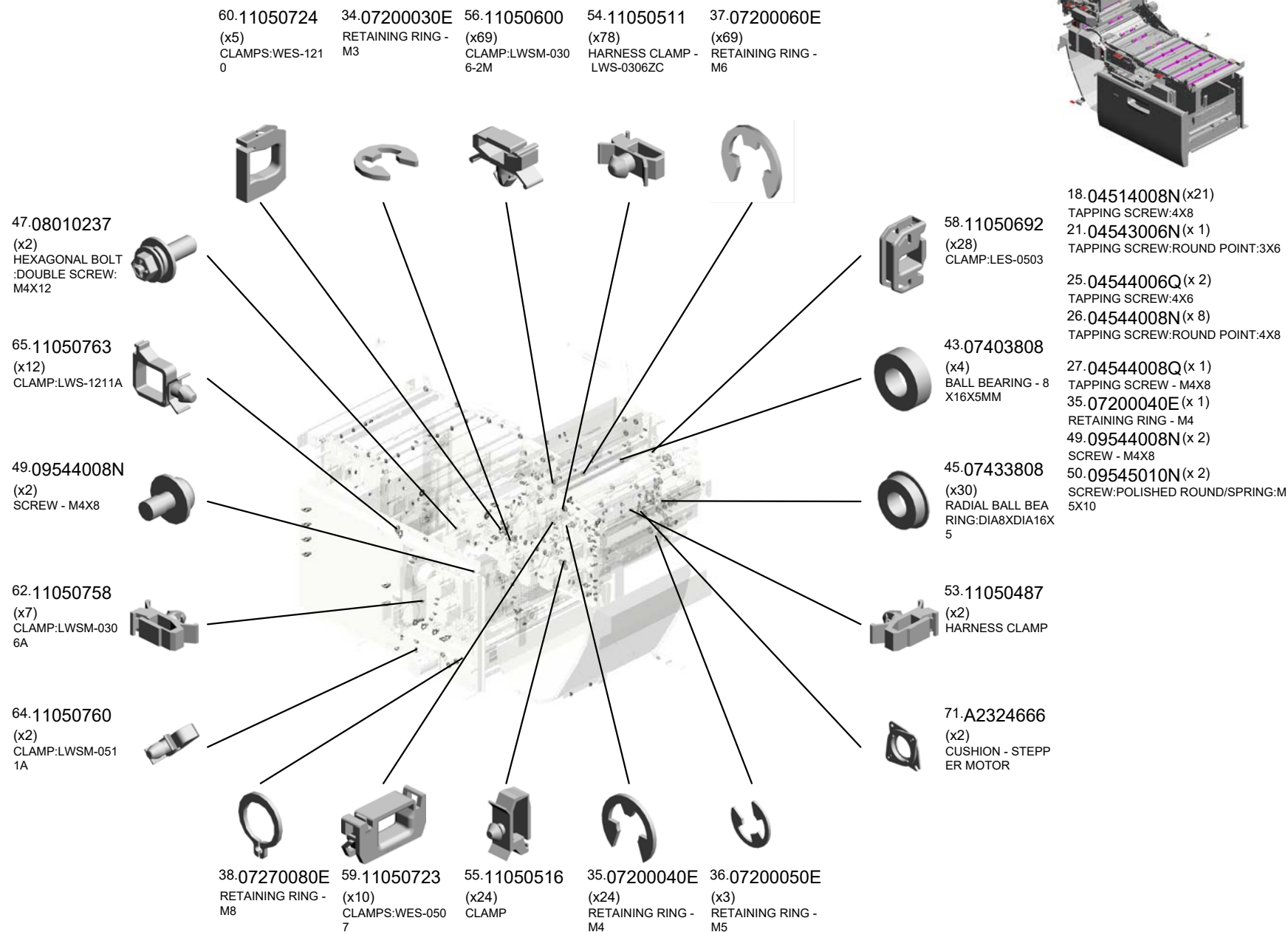


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
------	------	------	------	------	------	------	------	------	------	------

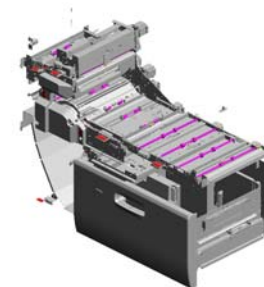
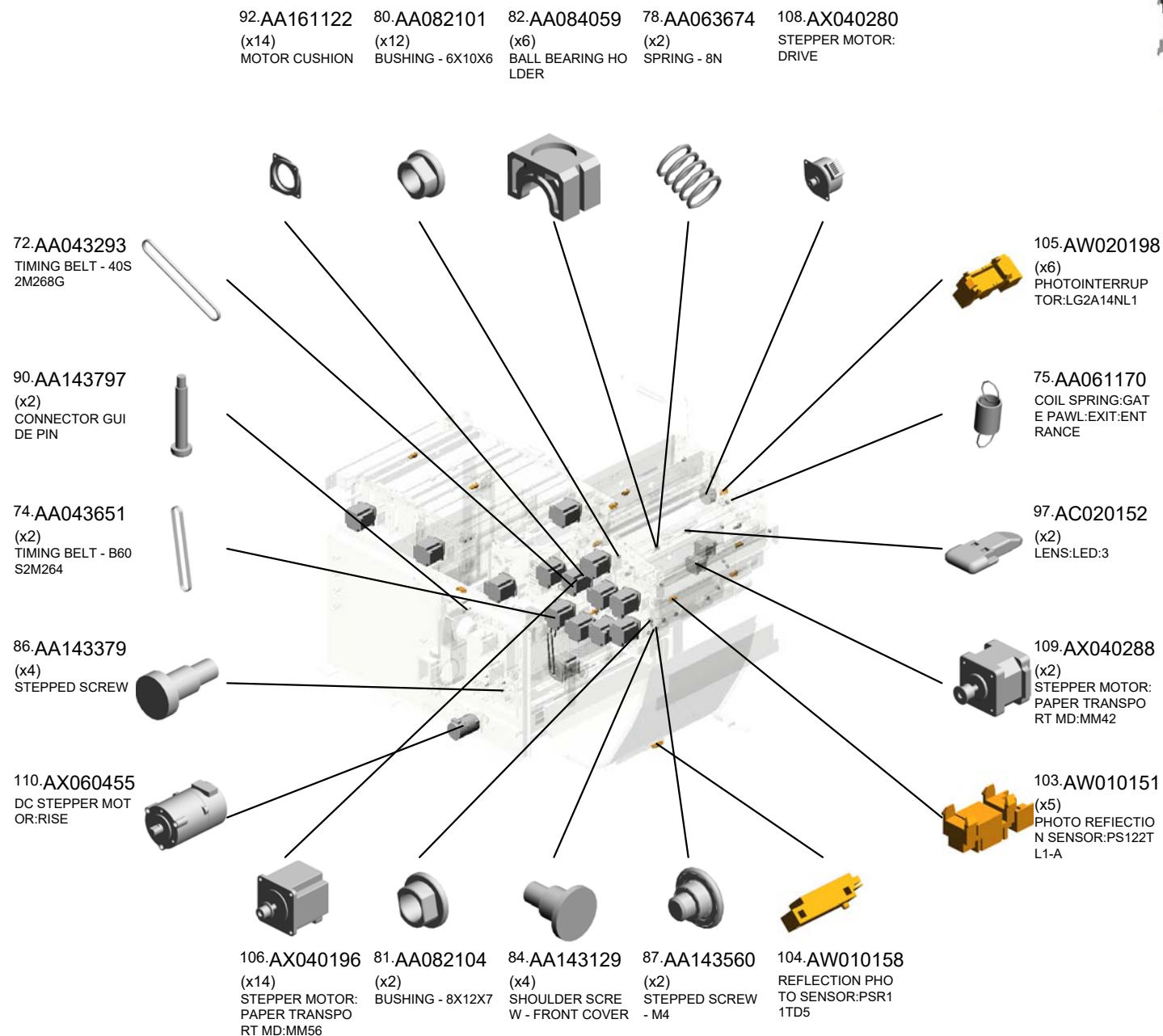
U004 TRANSPORT:LEFT



U004 TRANSPORT:LEFT

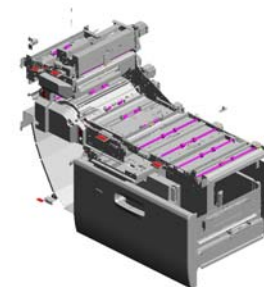


U004 TRANSPORT:LEFT



U004 TRANSPORT:LEFT

118.B2382655 (x2) GEAR - 16Z
 122.B8341647 TIMING BELT - B60 S2M260
 129.B8352977 TIMING BELT - B40 S2M150
 139.D0464655 (x7) TIMING BELT:S2M1 80
 141.D0743173 (x23) TIMING PULLEY:S2 M:25T



144.M2054908
BRACKET:DUPLEX
:REVERSE:SENSO
R
201509-05 X/O

143.D0744612
(x6)
TRANSPORT ROLL
ER:DRIVE:REVERS
E:PRESS FIT

119.B4703133
(x2)
TIMING PULLEY - T
48S2M

112.B0391704
(x2)
SPRING - TIMING P
ULLEY

116.B2346141
(x2)
POSITIONING SLE
EVE - INNER BACK

127.B8344388
COMPRESSION SP
RING

132.C2382873
(x4)
ADJUSTING SCRE
W

115.B2343949
(x4)
BUSHING

130.B8511122
(x7)
SCREW:ROUND P
OINT:M4X7

145.D0744865
BRACKET:SENSO
R:RECEIVING SUB
UNIT:LEFT LOWER

121.B8061305
(x2)
TIMING BELT - 40S
2M216

140.D0742652
LEVER:LINK:TRAN
SPORT ROLLER

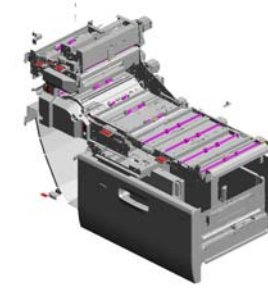
142.D0744514
GATE:DUPLEX:EXI
T:ASSY

120.B7125605
GRIP:APPLICATIO
N

125.B8343443
(x4)
STOPPER HOLDE
R

U004 TRANSPORT:LEFT

180.D7414469 (x4) BRACKET:PRESSURE:PLATE:PRESS FIT
 150.D1794800 SHAFT:GATE PAWL:REVERSE
 155.D1944804 (x13) RUBBER FOOT:TM-96-1
 151.D1794813 BRACKET:DC STEPPER MOTOR:ON-OFF
 156.D2023890 (x7) LED:RED



162.D4543619 (x2) SCREW:CONTACT POINT:M3

148.D1792758 (x2) GEAR:Z41:TIMING PULLEY:T41

146.D1242067 TIMING PULLEY:CARRIAGE:T28

183.D7771092 SLIDE RAIL:RIGHT:ASS'Y

188.D7771161 DUCT:UPPER:VACUUM:ASS'Y

154.D1794821 LINK:GATE PAWL:EXIT:ENTRANCE

152.D1794816 BRACKET:CAM:GATE PAWL

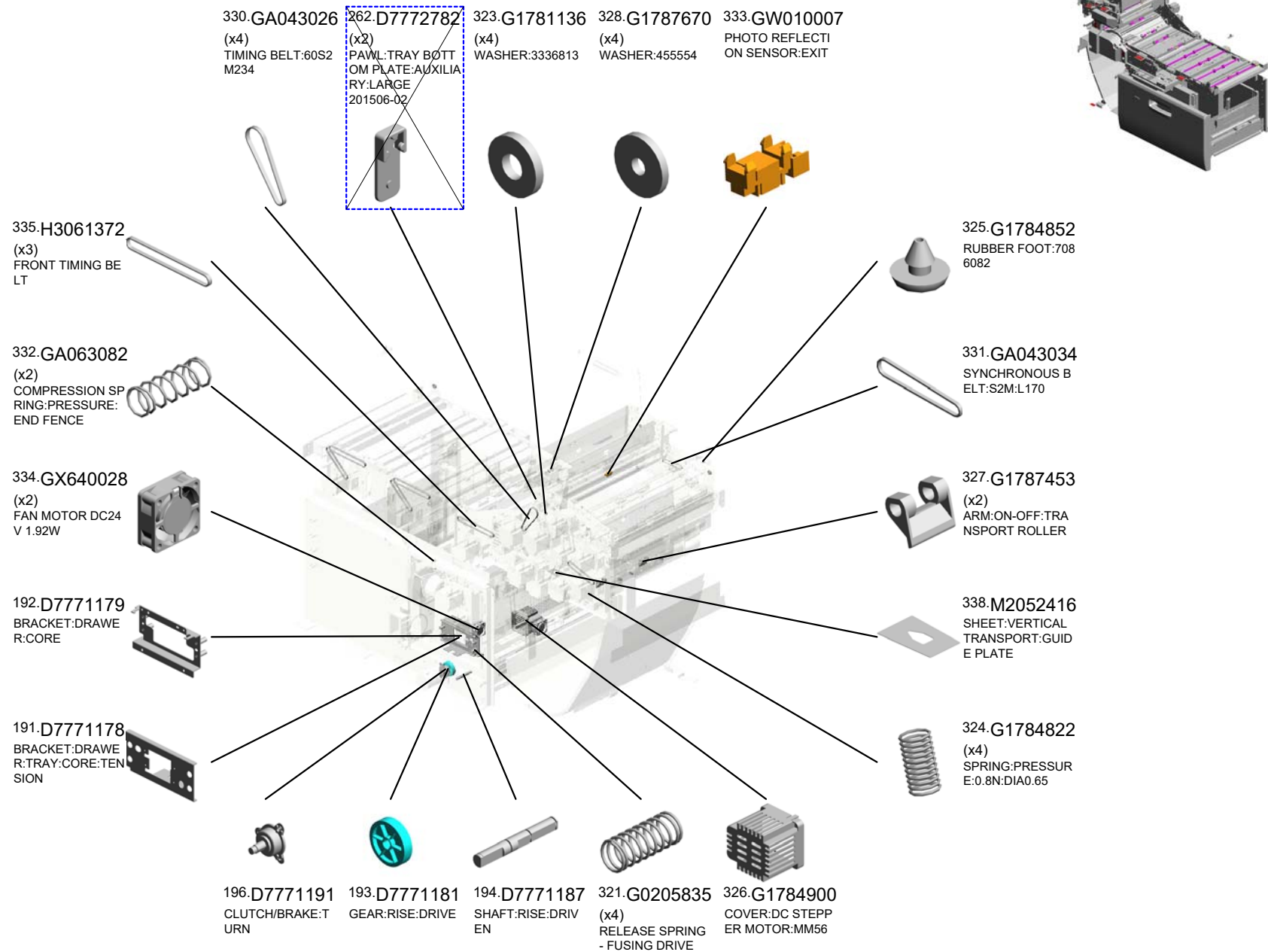
153.D1794820 CAM:ON-OFF

149.D1792944 (x2) DISC:ON-OFF:SENSOR

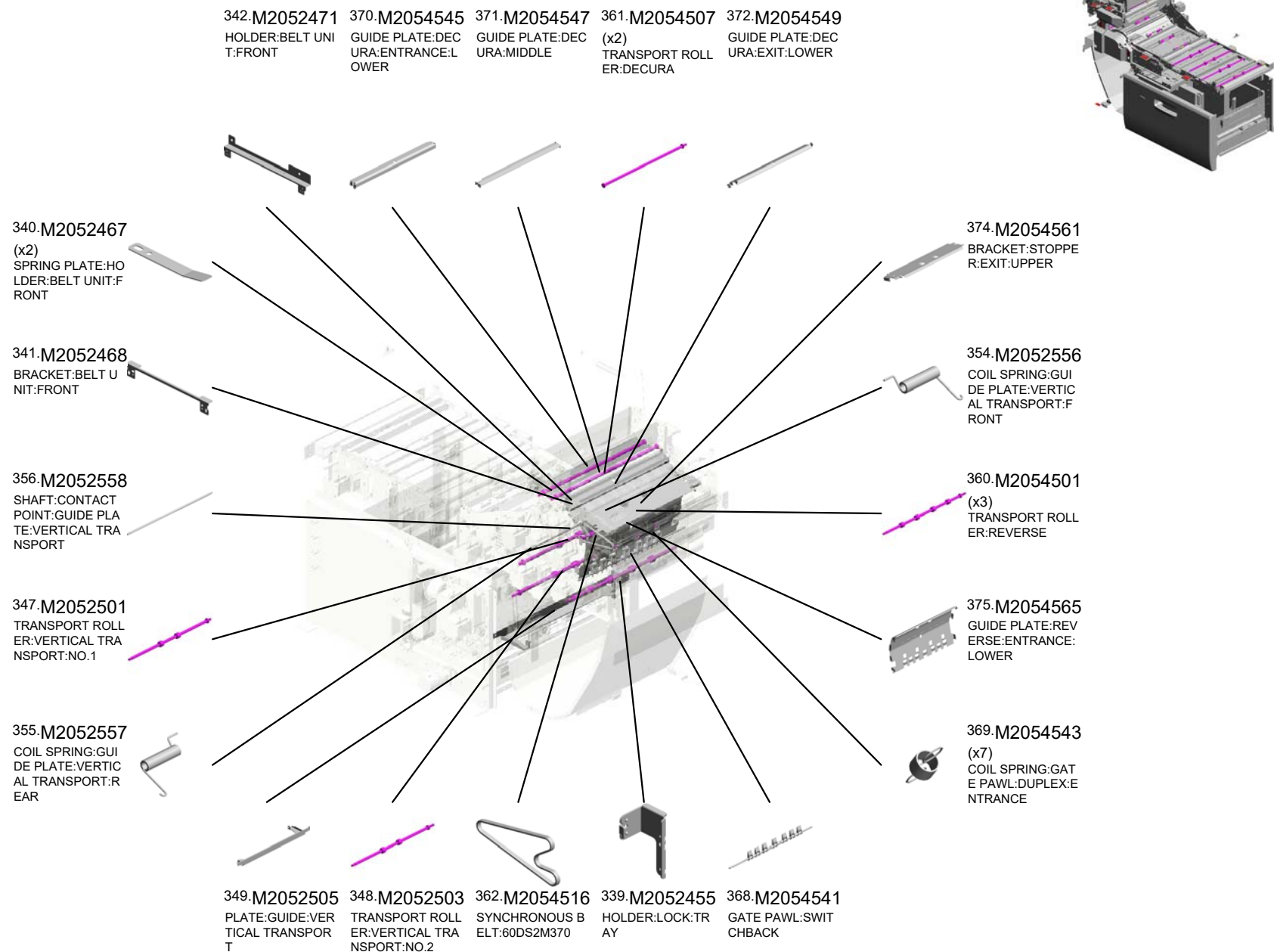
184.D7771093 STOPPER:TRAY:LOCK

172.D5321185 JOINT:MOTOR:RISE
 182.D7771082 SLIDE RAIL:LEFT:ASS'Y
 181.D7771047 BRACKET:SLIDE RAIL
 161.D4521094 TENSION SPRING:LOCK:TRAY
 185.D7771094 PLATE:TRAY:LOCK

U004 TRANSPORT:LEFT

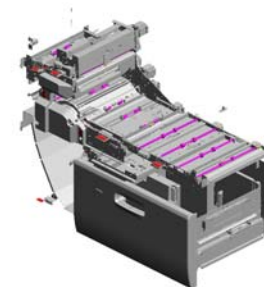
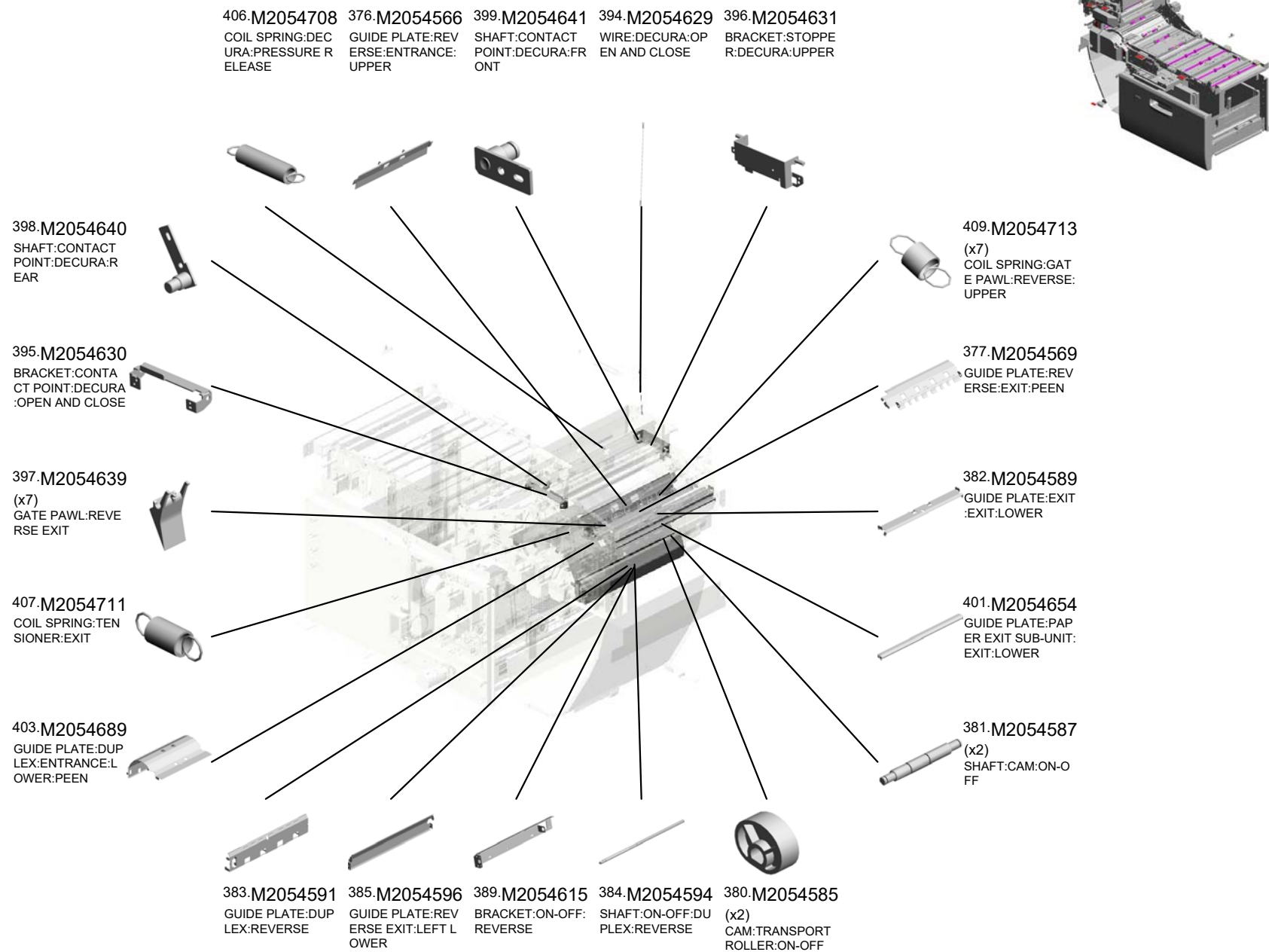


U004 TRANSPORT:LEFT

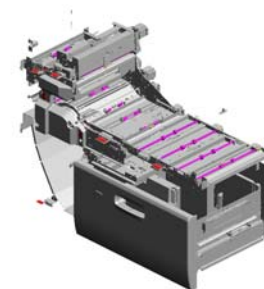
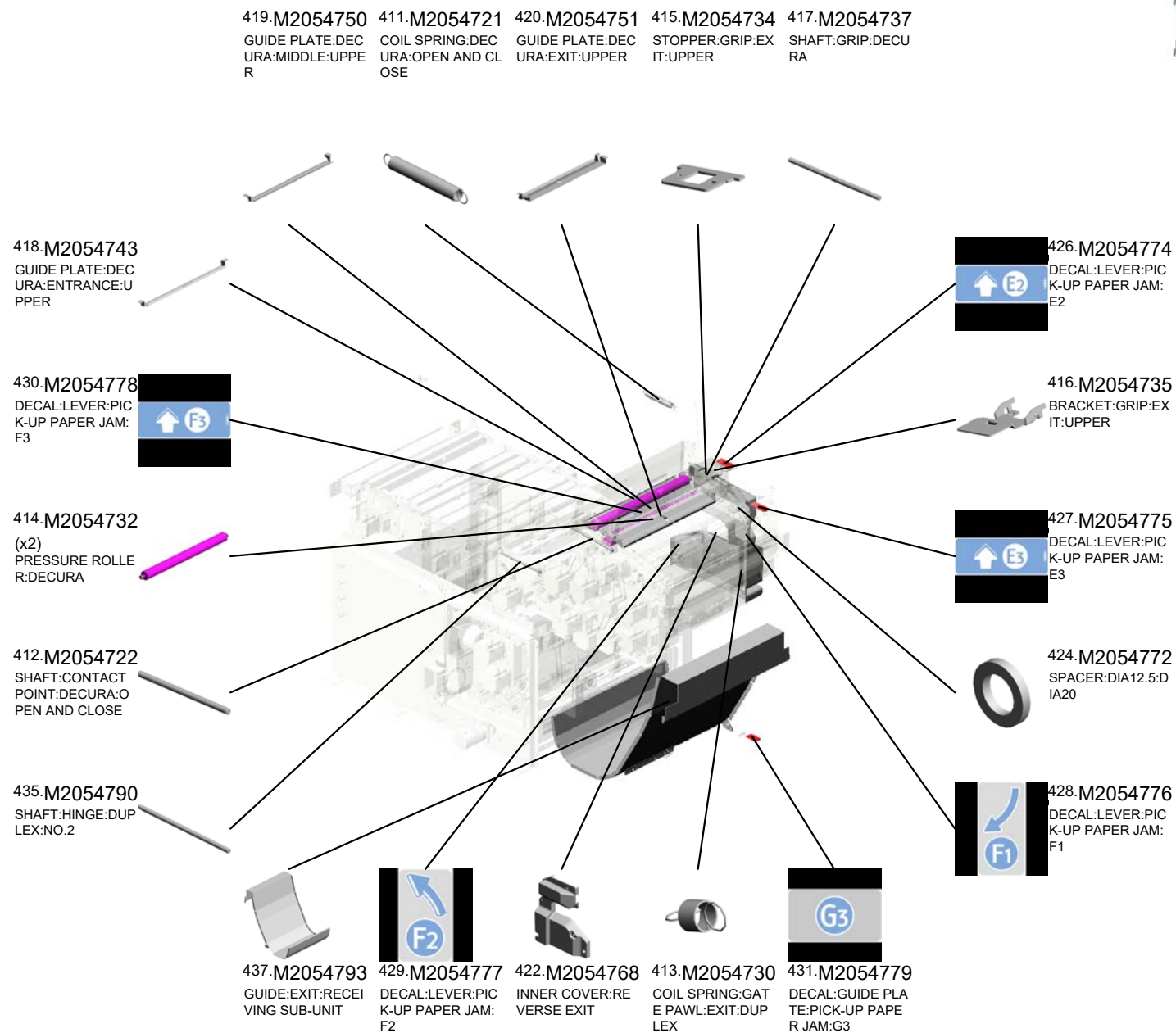


U004

TRANSPORT:LEFT

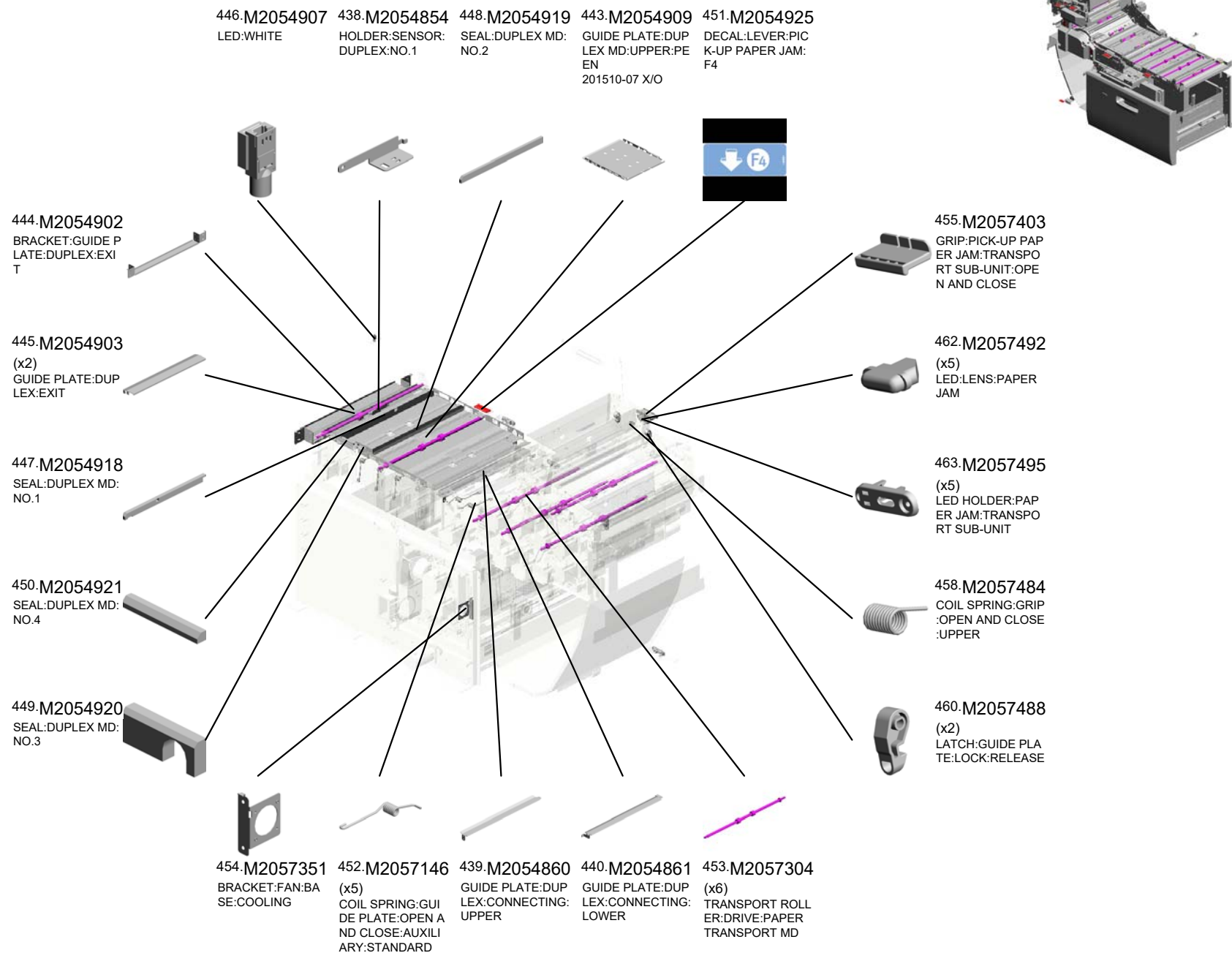


U004 TRANSPORT:LEFT



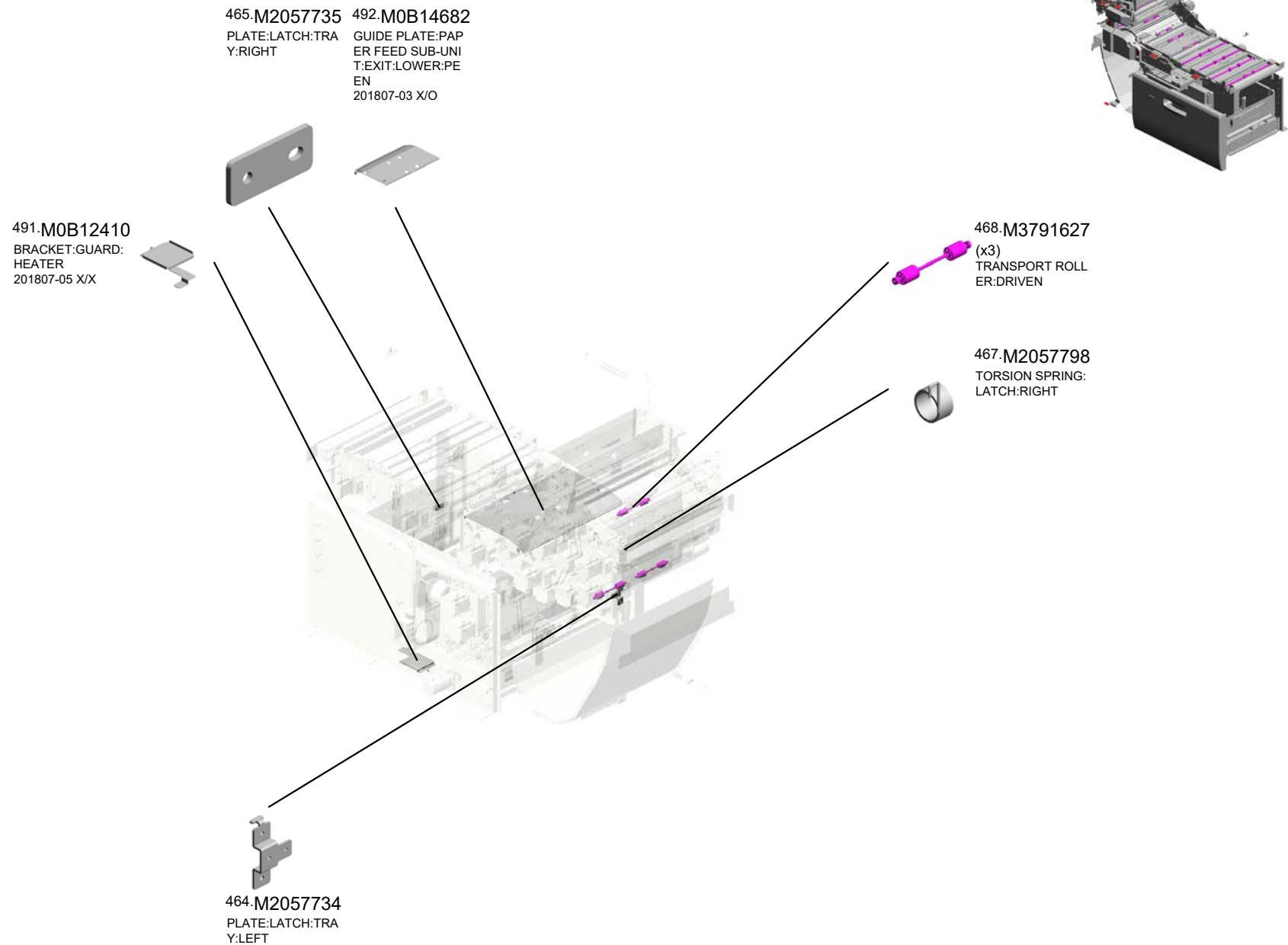
U004

TRANSPORT:LEFT



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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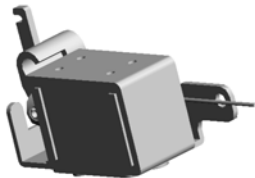
U004 TRANSPORT:LEFT



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004_S001
DC SOLENOID:GATE PAWL:SWITCHBACK:ASS'Y

2-03530040N
(x2)
SCREW - M3X4



423.M2054770
DC SOLENOID:GA
TE PAWL:SWITCH
BACK:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
------	------	------	------	------	------	------	------	------	------	------

U004_S002
CAM:DECURA:LOWER:ASS'Y

6-03603006N
(x3)
SCREW - M3X6



363.M2054532
CAM:DECURA:LO
WER:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
------	------	------	------	------	------	------	------	------	------	------

U004_S003
GATE PAWL:REVERSE EXIT:ASS'Y

364.M2054534
(x7)
SHEET:GATE PAW
L:REVERSE EXIT

365.M2054537
GATE PAWL:REVE
RSE EXIT:ASS'Y

11.04503008N
(x3)
TAPPING SCREW -
M3X8

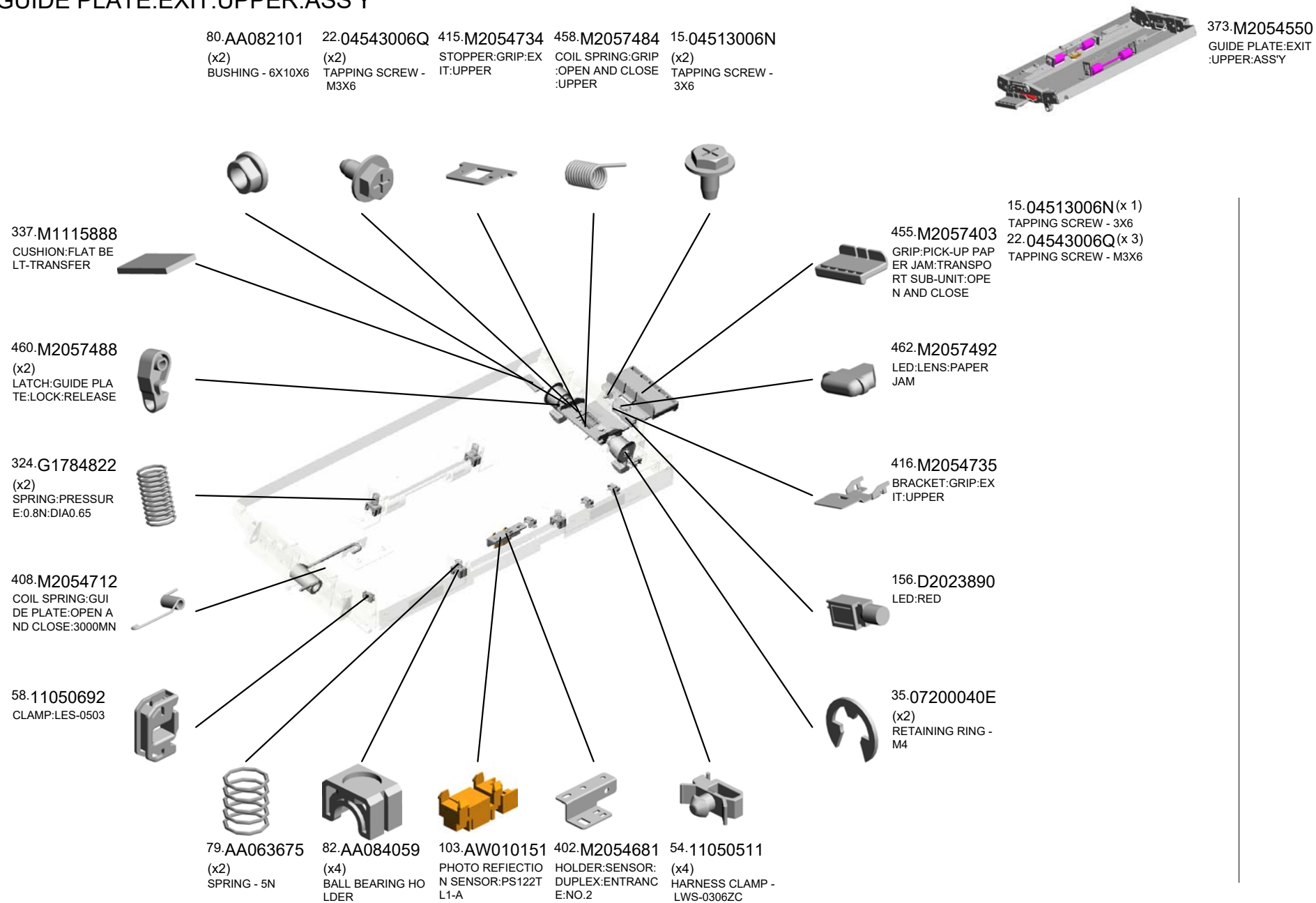
367.M2054539
SHAFT:GATE PAW
L:REVERSE EXIT

366.M2054538
BRACKET:GATE P
AWL:REVERSE EXI
T

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004_S004

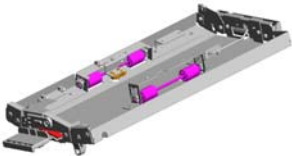
GUIDE PLATE:EXIT:UPPER:ASS'Y



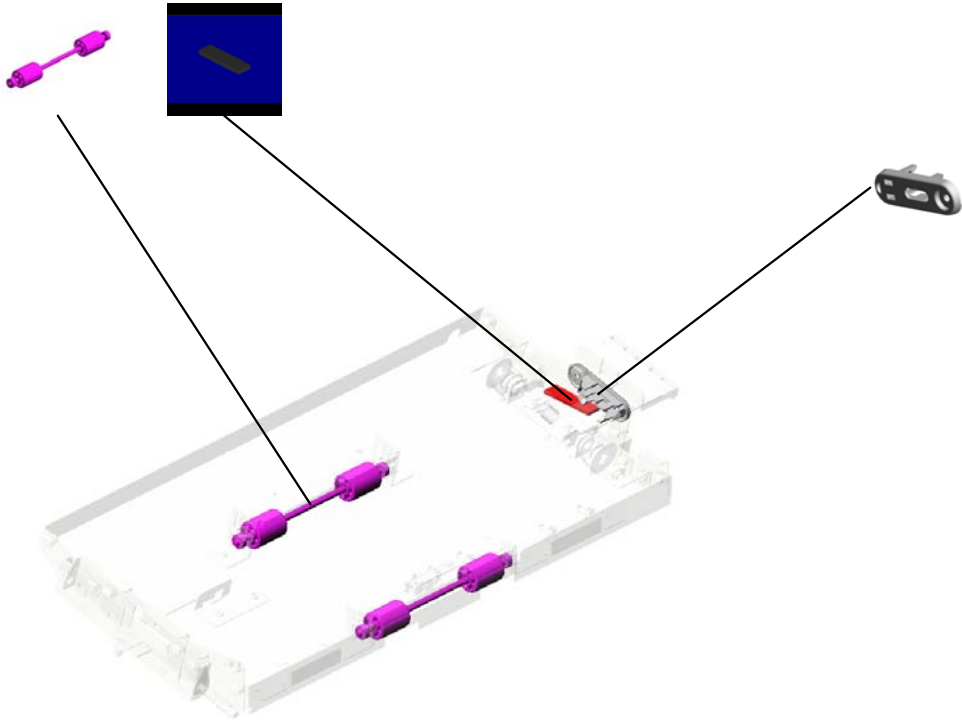
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
------	------	------	------	------	------	------	------	------	------	------

U004_S004
GUIDE PLATE:EXIT:UPPER:ASS'Y

468.M3791627 469.M2054555
(x2) CUSHION:GRIP
TRANSPORT ROLL 201503-01
ER:DRIVEN



373.M2054550
GUIDE PLATE:EXIT
:UPPER:ASS'Y



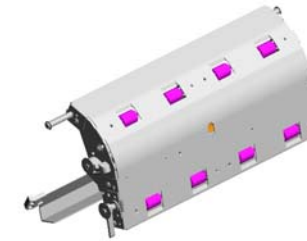
463.M2057495
LED HOLDER:PAP
ER JAM:TRANSP
RT SUB-UNIT

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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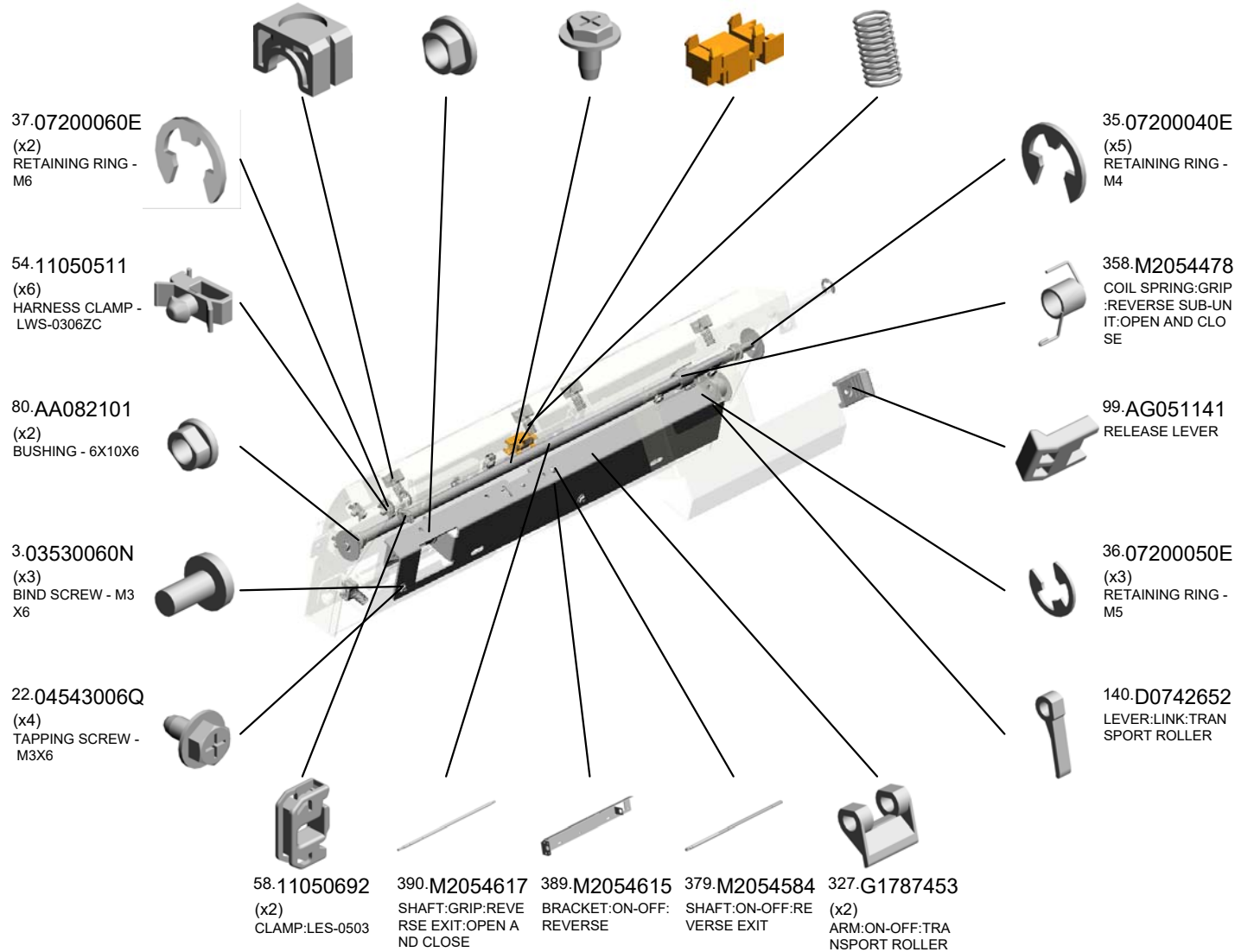
U004_S005

GUIDE PLATE:REVERSE EXIT:OPEN AND CLOSE:ASS'Y

82.AA084059 (x8) BALL BEARING HOLDER
81.AA082104 (x2) BUSHING - 8X12X7
15.04513006N TAPPING SCREW - 3X6
103.AW010151 PHOTO REFLECTIVE SENSOR:PS122T L1-A
324.G1784822 (x8) SPRING:PRESSURE:0.8N:DIA0.65



378.M2054574
GUIDE PLATE:REVERSE EXIT:OPEN AND CLOSE:ASS'Y

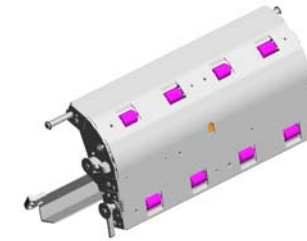


U004_S005

GUIDE PLATE:REVERSE EXIT:OPEN AND CLOSE:ASS'Y

410.M2054717
BRACKET:POSITIO
NING SENSOR:RE
VERSE EXIT

393.M2054626
TORSION BAR SP
RING:REVERSE EX
IT



378.M2054574
GUIDE PLATE:REV
ERSE EXIT:OPEN
AND CLOSE:ASS'Y

468.M3791627
(x4)
TRANSPORT ROLL
ER:DRIVEN

461.M2057489
LATCH:GUIDE PLA
TE:LOCK:RELEASE
:SIDE

460.M2057488
LATCH:GUIDE PLA
TE:LOCK:RELEASE

456.M2057404
LINK:GUIDE PLATE
:OPEN AND CLOSE
:UN LOCK

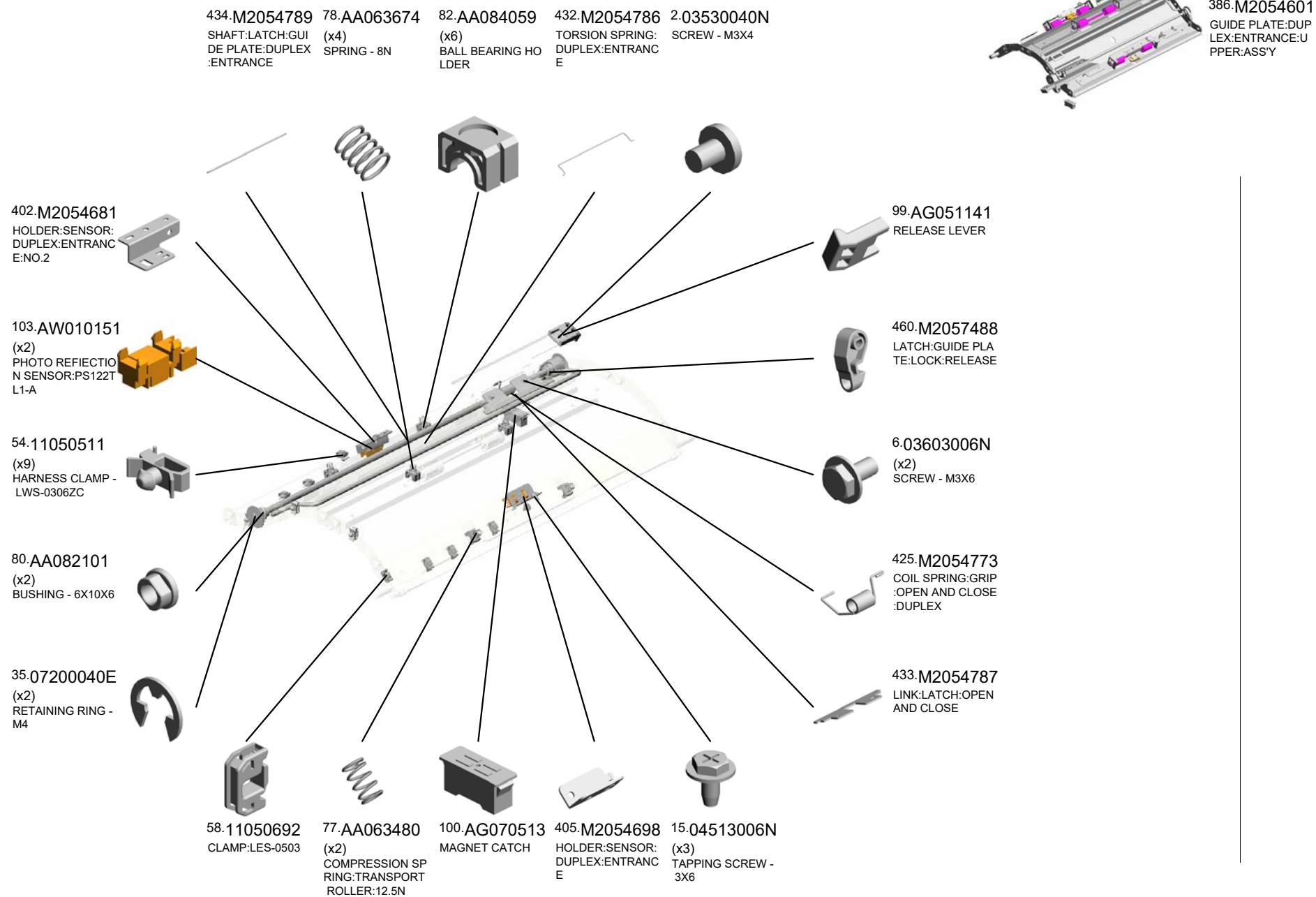
392.M2054624
BRACKET:GRIP:RE
VERSE EXIT

391.M2054618
SHAFT:CONTACT
POINT:GUIDE PLA
TE:REVERSE EXIT

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004_S006

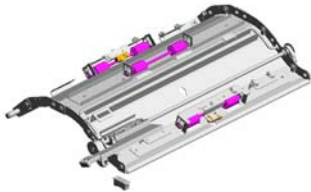
GUIDE PLATE:DUPLEX:ENTRANCE:UPPER:ASS'Y



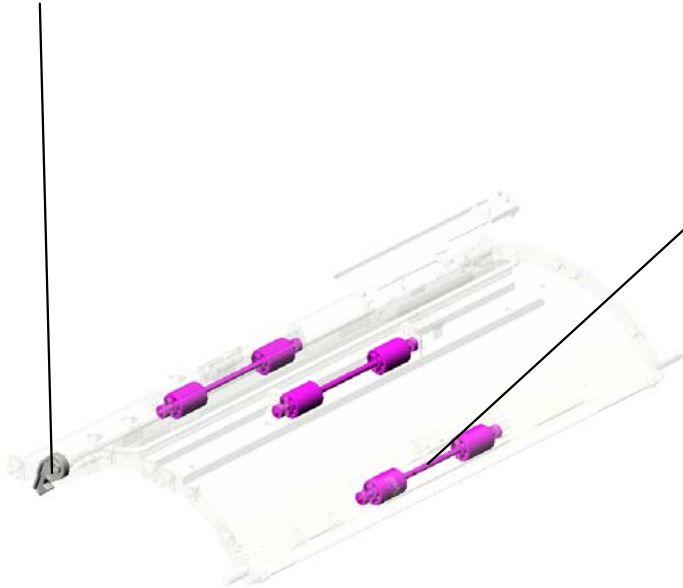
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004_S006
GUIDE PLATE:DUPLEX:ENTRANCE:UPPER:ASS'Y

461.M2057489
LATCH:GUIDE PLA
TE:LOCK:RELEASE
:SIDE



386.M2054601
GUIDE PLATE:DUP
LEX:ENTRANCE:U
PPER:ASS'Y

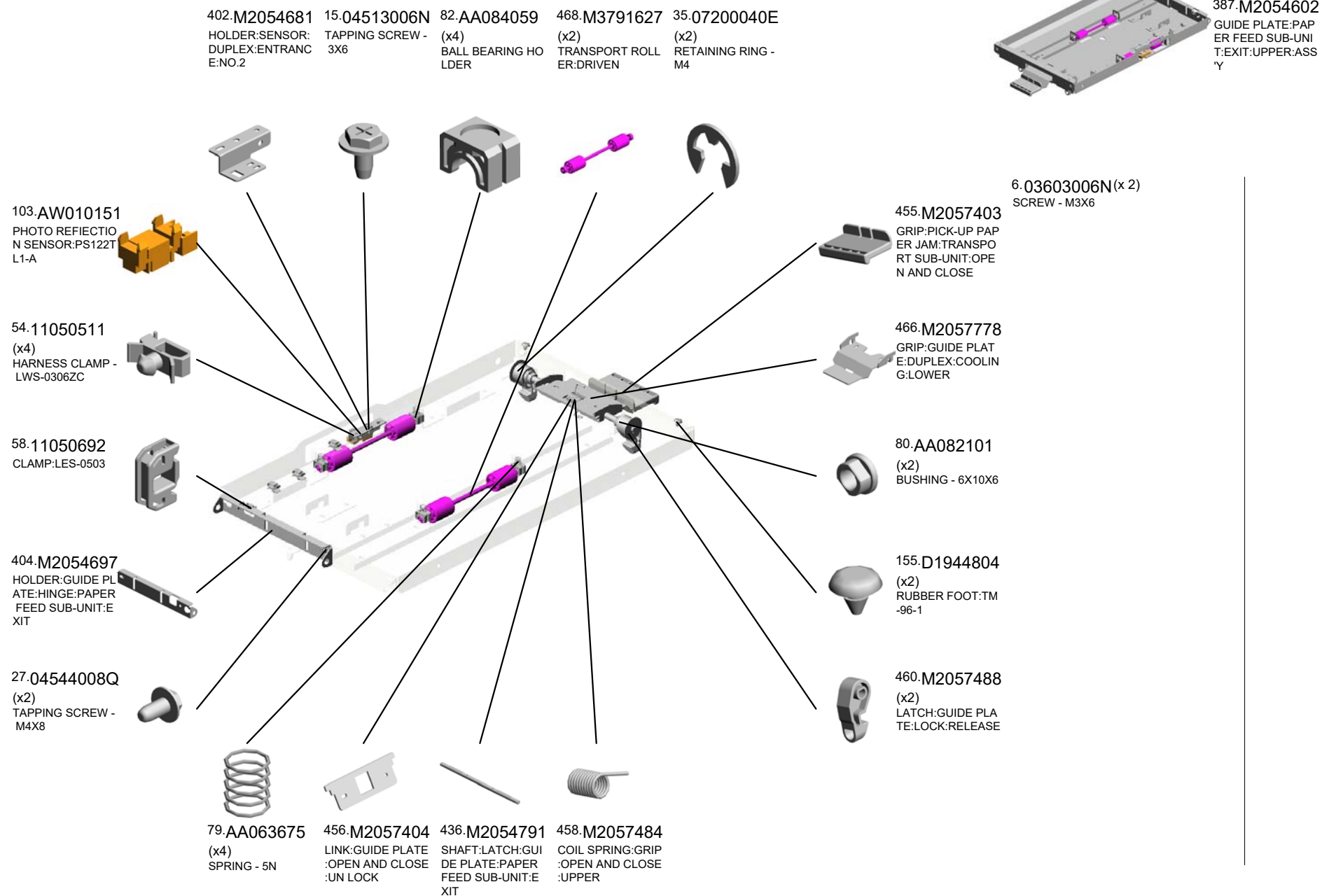


468.M3791627
(x3)
TRANSPORT ROLL
ER:DRIVEN

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004_S007

GUIDE PLATE:PAPER FEED SUB-UNIT:EXIT:UPPER:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
------	------	------	------	------	------	------	------	------	------	------

U004_S008
CAM:DECURA:UPPER:ASS'Y

6-03603006N
(x3)
SCREW - M3X6



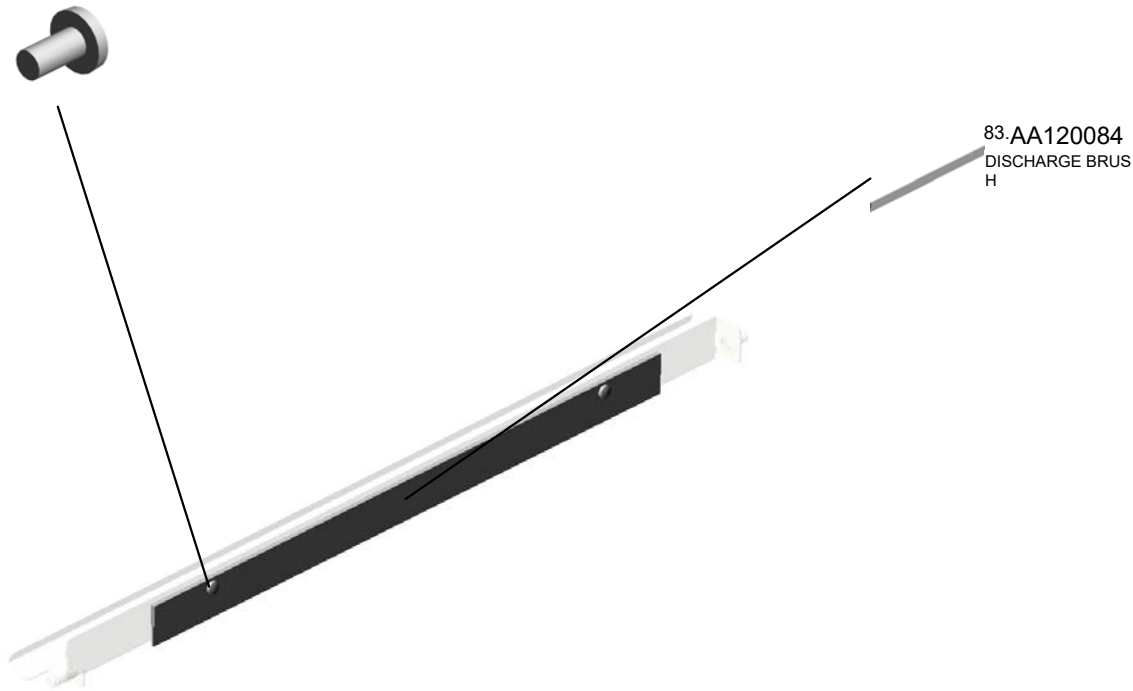
388.M2054613
CAM:DECURA:UPP
ER:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
------	------	------	------	------	------	------	------	------	------	------

U004_S009
GUIDE PLATE:PAPER EXIT SUB-UNIT:EXIT:UPPER:ASS'Y

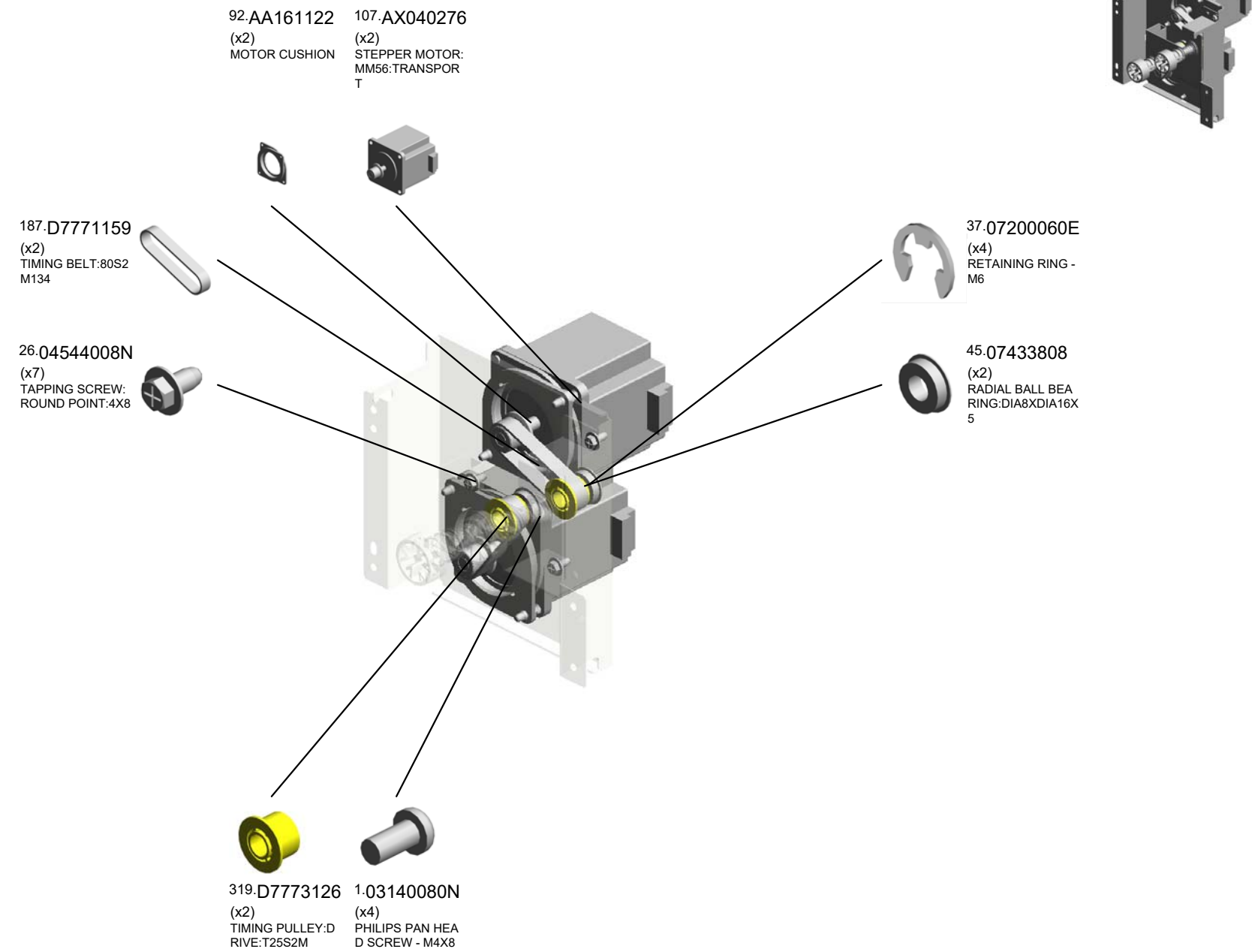
3-03530060N
(x2)
BIND SCREW - M3
X6

400.M2054651
GUIDE PLATE:PAP
ER EXIT SUB-UNIT:
EXIT:UPPER:ASS'Y

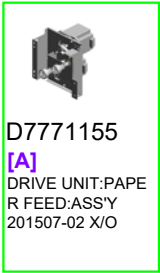


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004_S010
DRIVE UNIT:PAPER FEED:ASS'Y

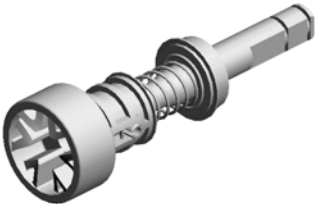


186.D7771168
[A]
DRIVE UNIT:PAPE
R FEED:ASS'Y
201507-02 X/O

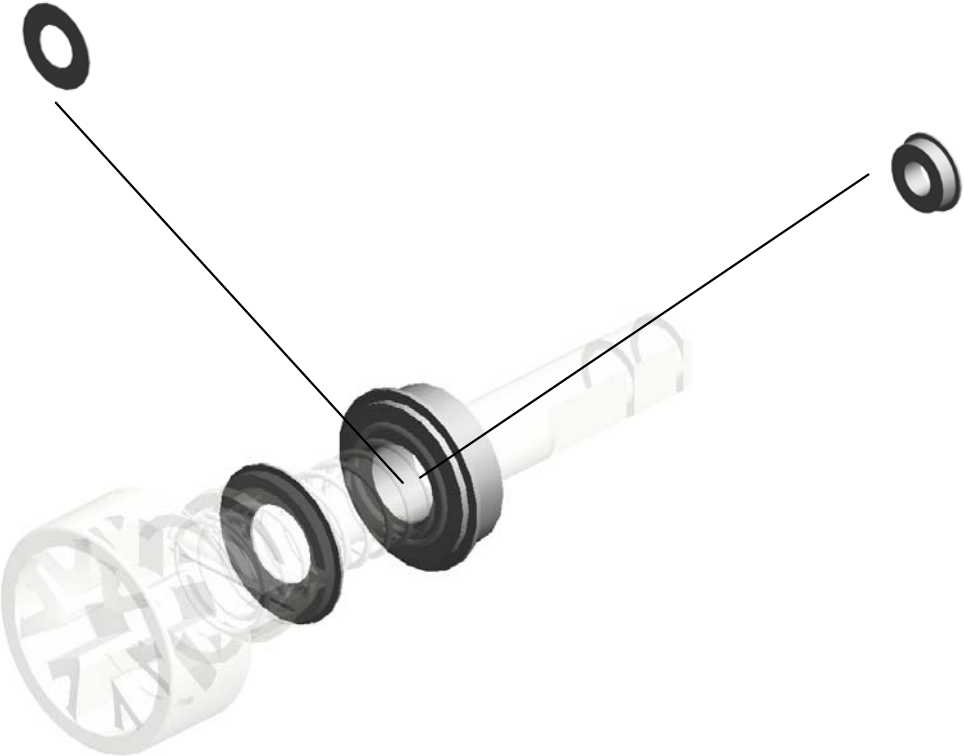


U004_S010_S001
SHAFT:PAPER FEED:DRIVE:ASS'Y

113.B1253230
(x2)
SPACER - 0.3



197.D7771197
[A]
SHAFT:PAPER FEE
D:DRIVE:ASS'Y
201509-02 X/O



45.07433808
RADIAL BALL BEA
RING:DIA8XDIA16X
5

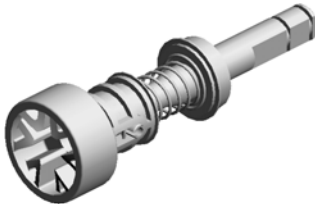


D7771196
[A]
SHAFT:PAPER FEE
D:DRIVE:ASS'Y
201509-02 X/O

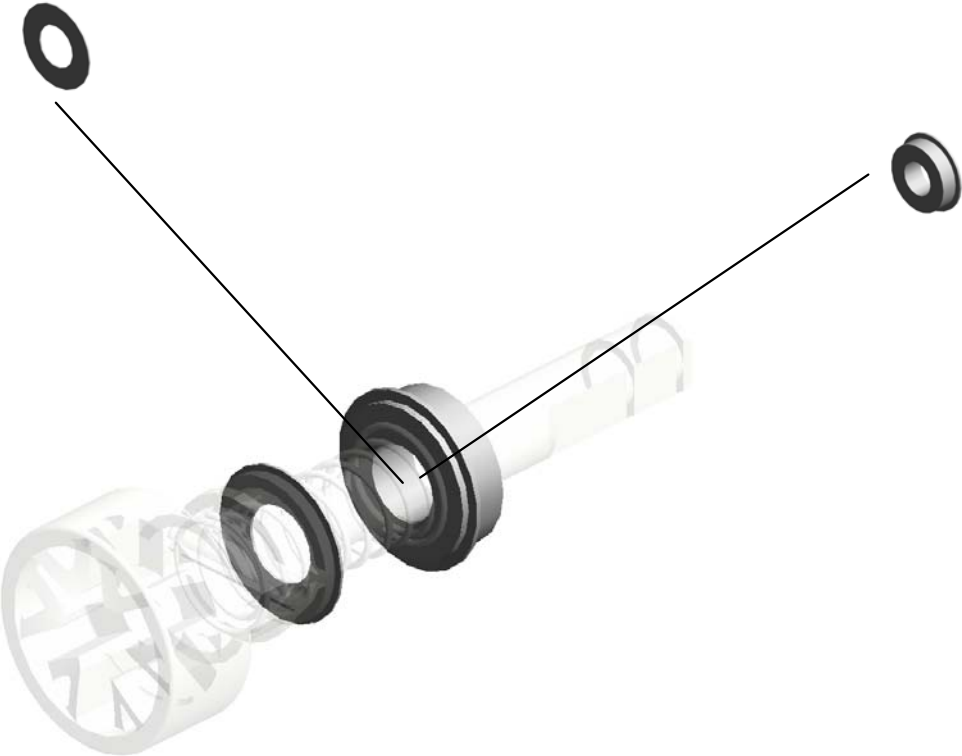
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004_S010_S002
SHAFT:PAPER FEED:DRIVE:ASS'Y

113.B1253230
(x2)
SPACER - 0.3



197.D7771197
[A]
SHAFT:PAPER FEE
D:DRIVE:ASS'Y
201509-02 X/O



45.07433808
RADIAL BALL BEA
RING:DIA8XDIA16X
5

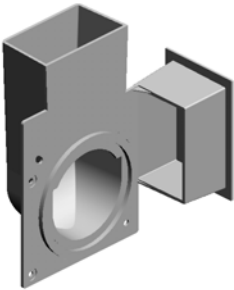
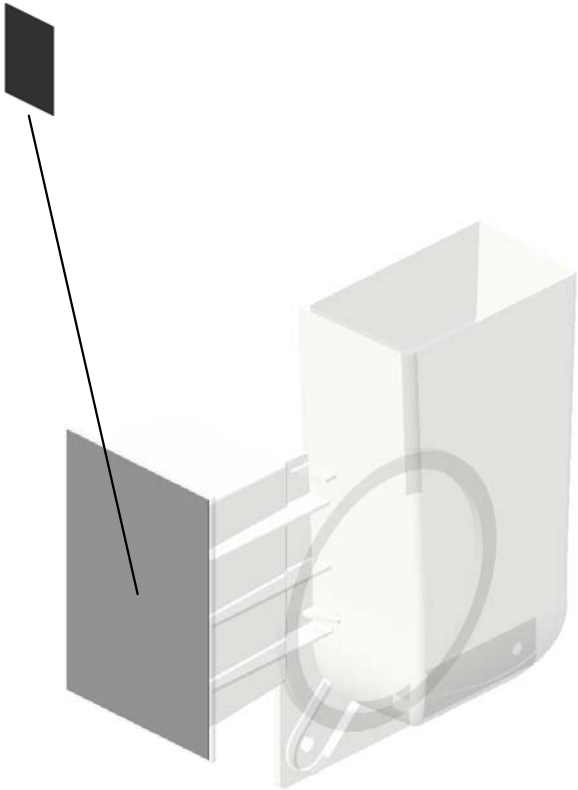


D7771196
[A]
SHAFT:PAPER FEE
D:DRIVE:ASS'Y
201509-02 X/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
------	------	------	------	------	------	------	------	------	------	------

U004_S011
DUCT:LOWER:VACUUM:ASS'Y

473.D7771172
FILTER:VACUUM:E
XHAUST

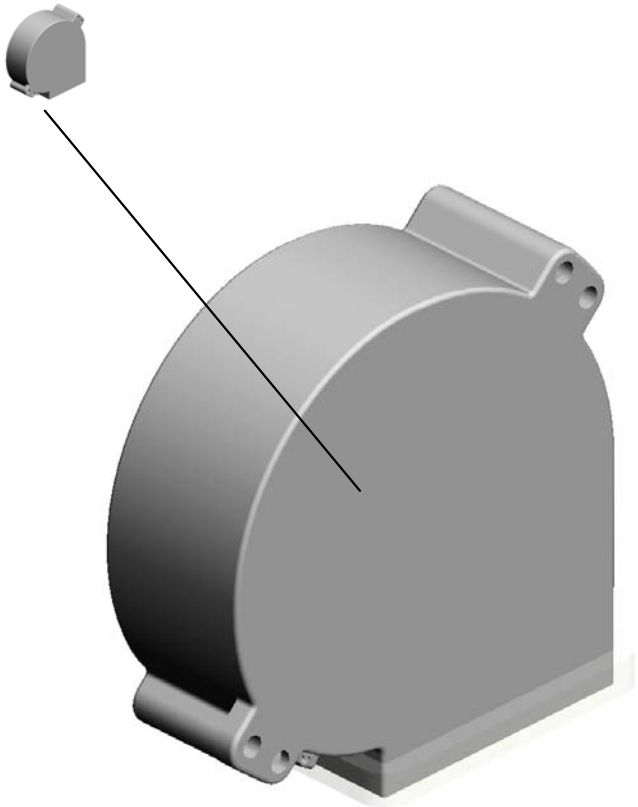


189.D7771166
DUCT:LOWER:VAC
UUM:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
------	------	------	------	------	------	------	------	------	------	------

U004_S012
BLOWER:SEAL:ADHESION

111.AX660017
FAN:BLOWER:DC2
4V
201606-10 X/O



190.D7771194
[A]
BLOWER:SEAL:AD
HESION
201611-01 X/O

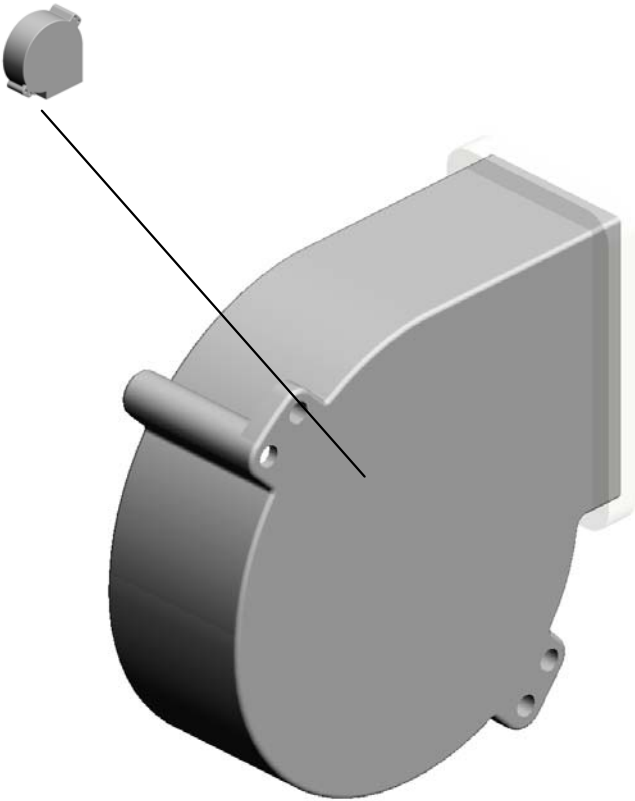


D7771170
[A]
BLOWER:SEAL
201611-01 X/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004_S013
BLOWER:SEAL:ADHESION

111.AX660017
FAN:BLOWER:DC2
4V
201606-10 X/O



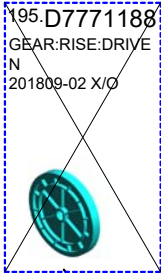
190.D7771194
[A]
BLOWER:SEAL:AD
HESION
201611-01 X/O



D7771170
[A]
BLOWER:SEAL
201611-01 X/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004_S014
GEAR:RISE:DRIVEN:ASS'Y

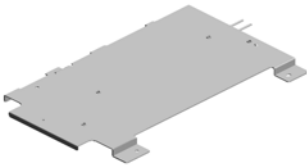
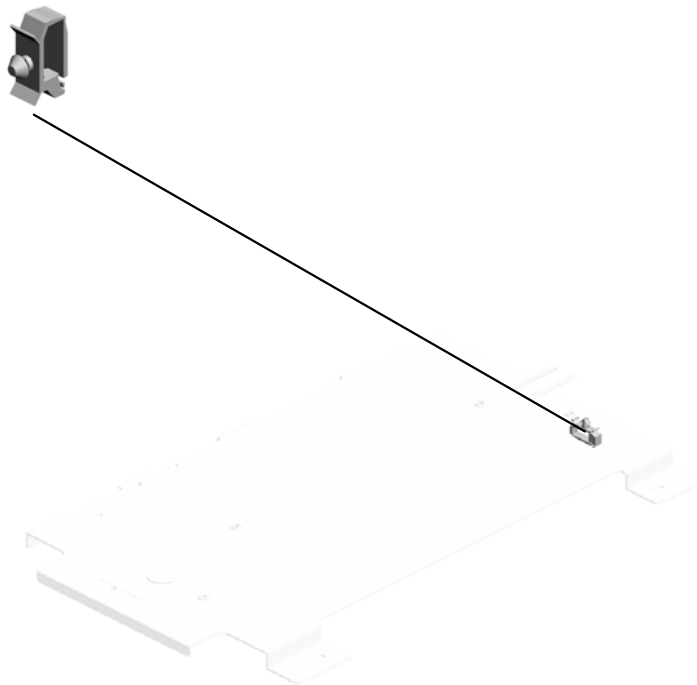


495.D7773009
GEAR:RISE:DRIVE
N:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004_S015
HEAT SINK:HEATER:LOWER:ASS'Y

55.11050516
CLAMP



487.M2056191
[A]
HEAT SINK:HEATE
R:LOWER:ASS'Y
201707-01 O/O



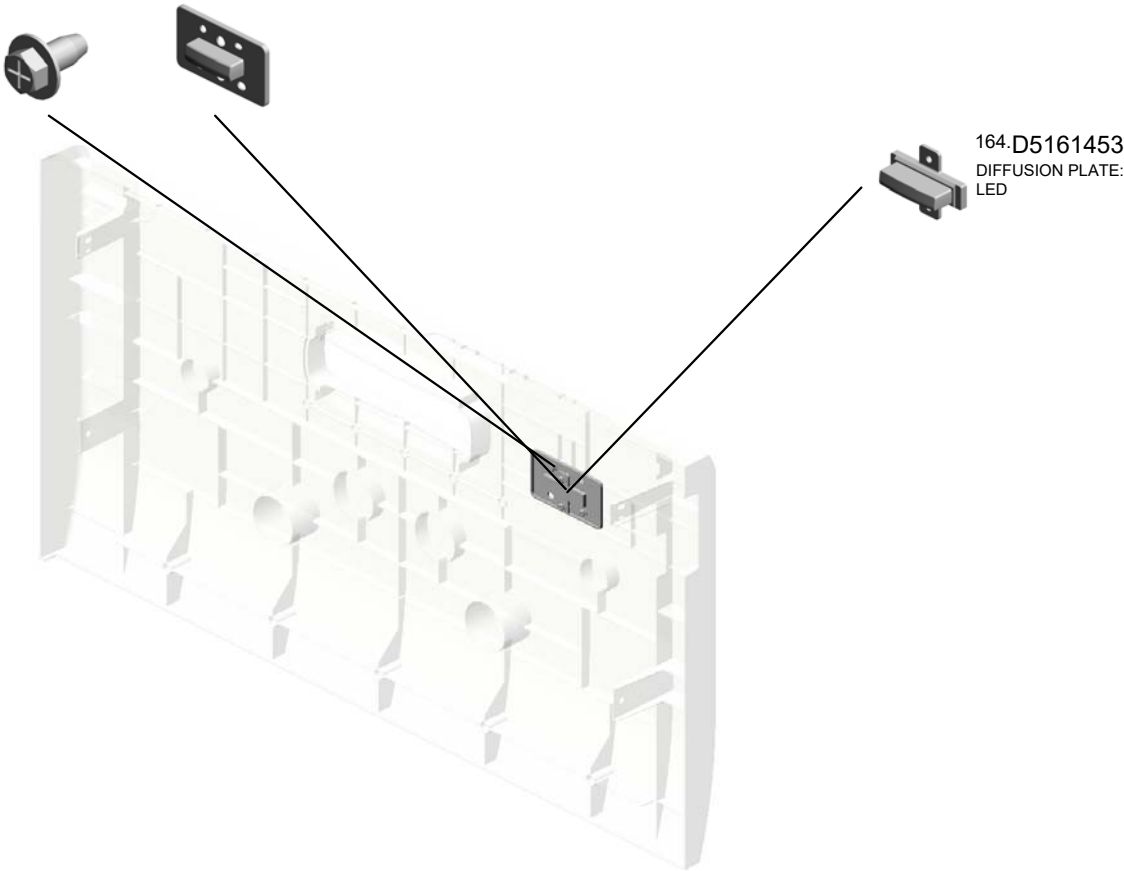
B2346191
[A]
HEATER UNIT - LO
WER
201707-01 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
------	------	------	------	------	------	------	------	------	------	------

U004_S016
COVER:PAPER TRAY:LOWER:ASS'Y

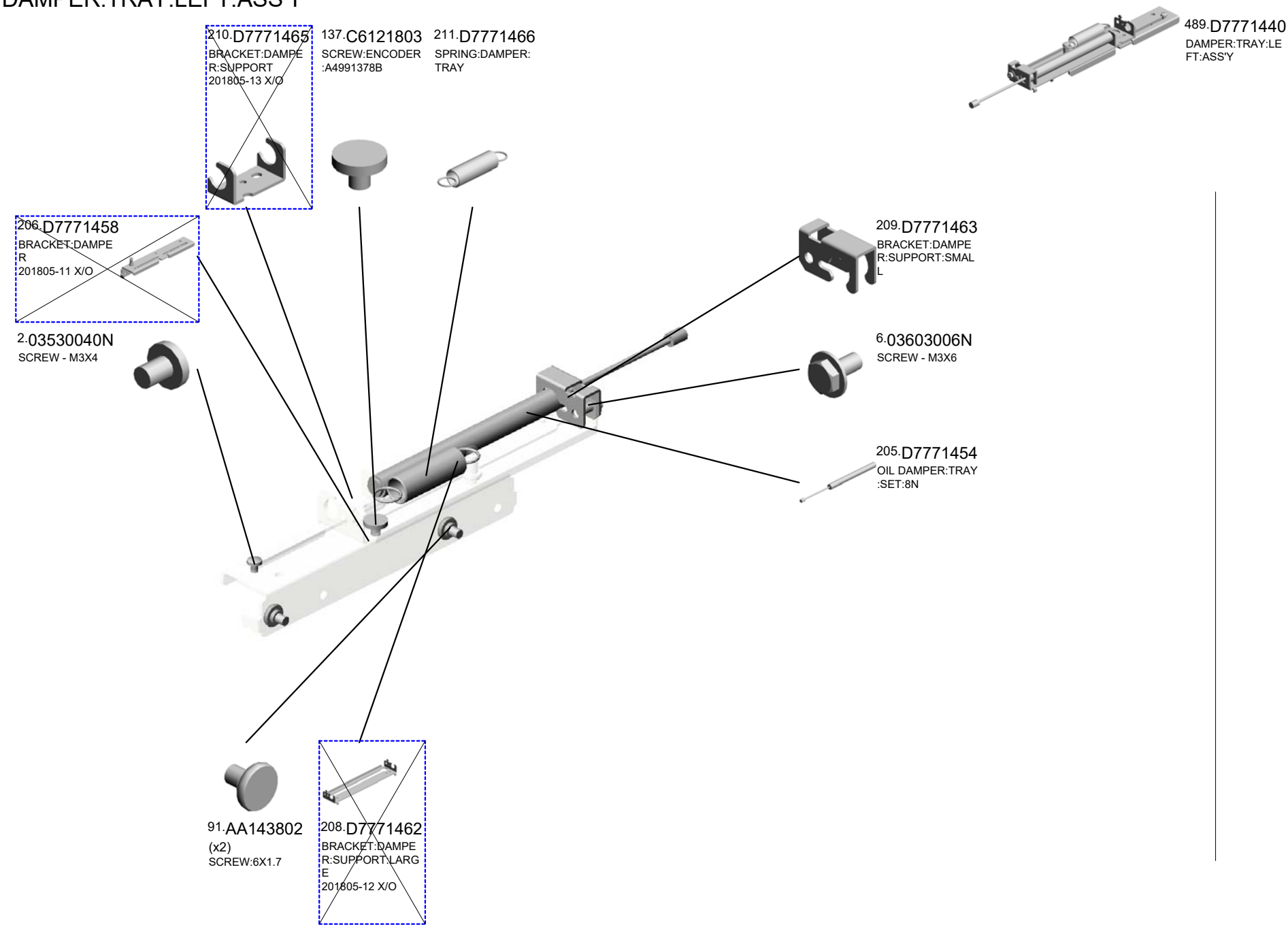
13.04504010N 163.D5161261
(x4) COVER:LED
TAPPING SCREW:
M4X10

198.D7771206
COVER:PAPER TR
AY:LOWER:ASS'Y



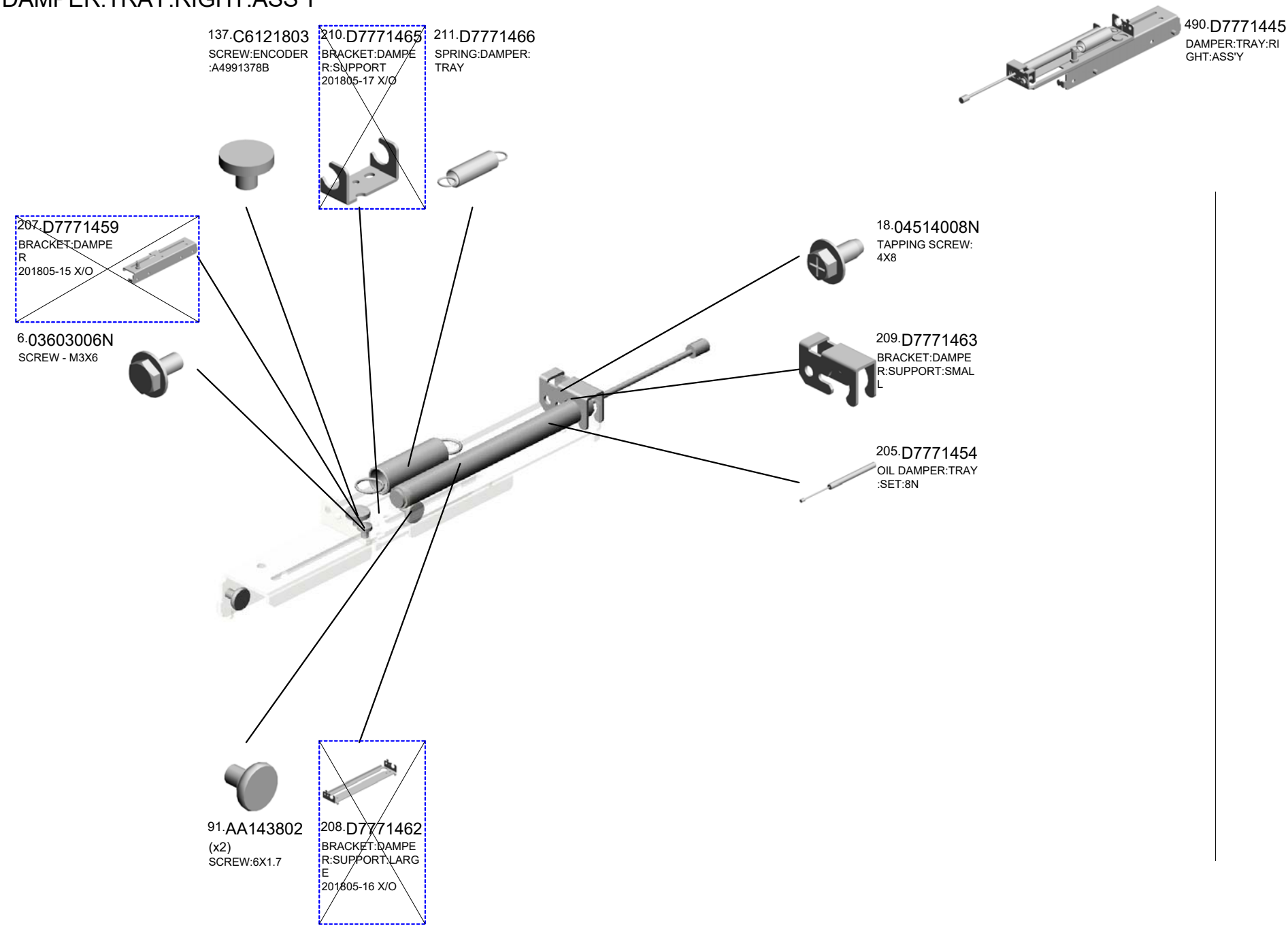
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004_S017
DAMPER:TRAY:LEFT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004_S018
DAMPER:TRAY:RIGHT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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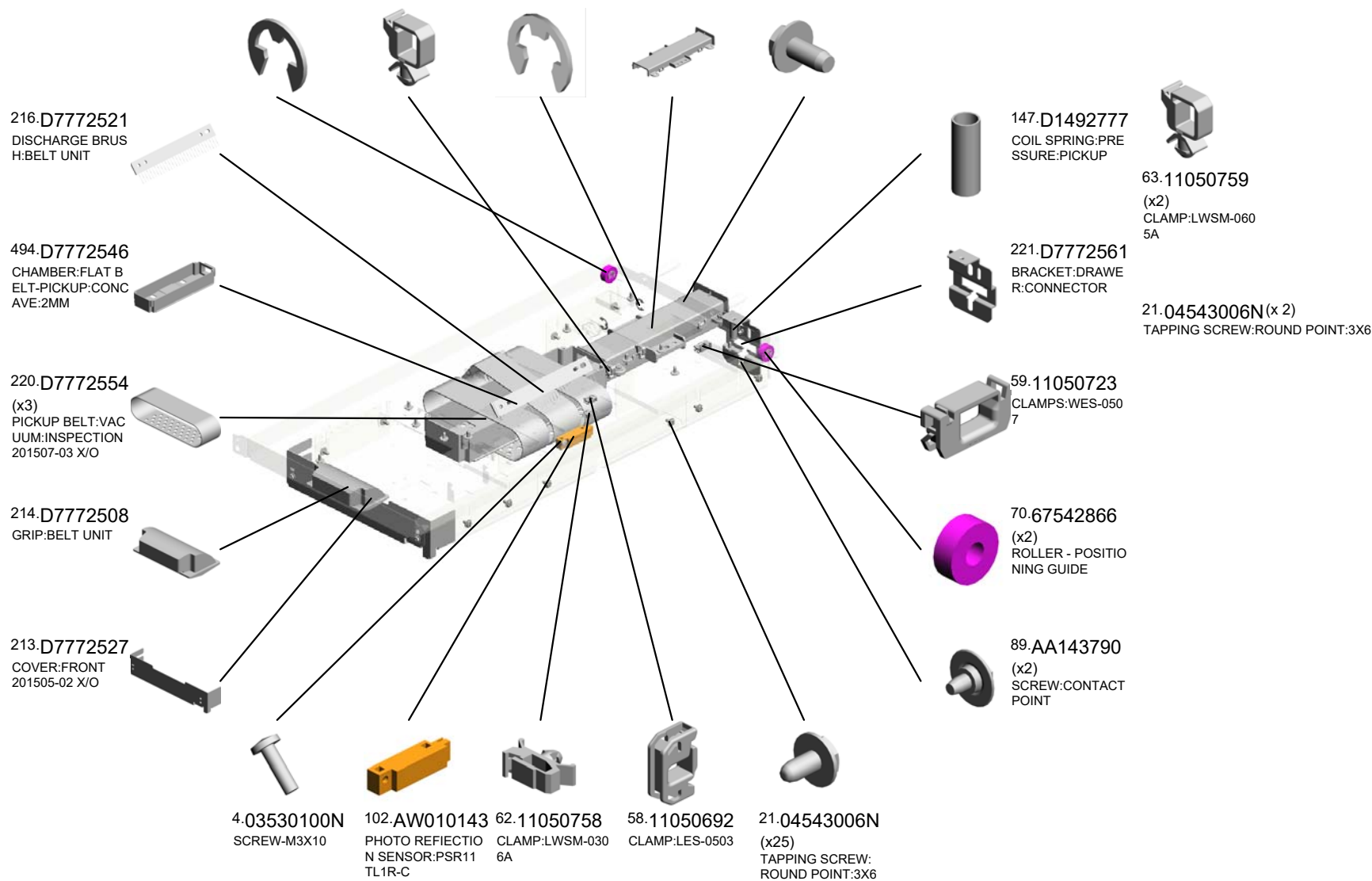
U004_S019

PAPER FEED UNIT:ASS'Y

35.07200040E (x4) RETAINING RING - M4
 63.11050759 (x2) CLAMP:LWSM-060 5A
 37.07200060E (x2) RETAINING RING - M6
 219.D7772551 (x2) DUCT:BELT UNIT
 12.04504008N (x4) TAPPING SCREW - M4X8

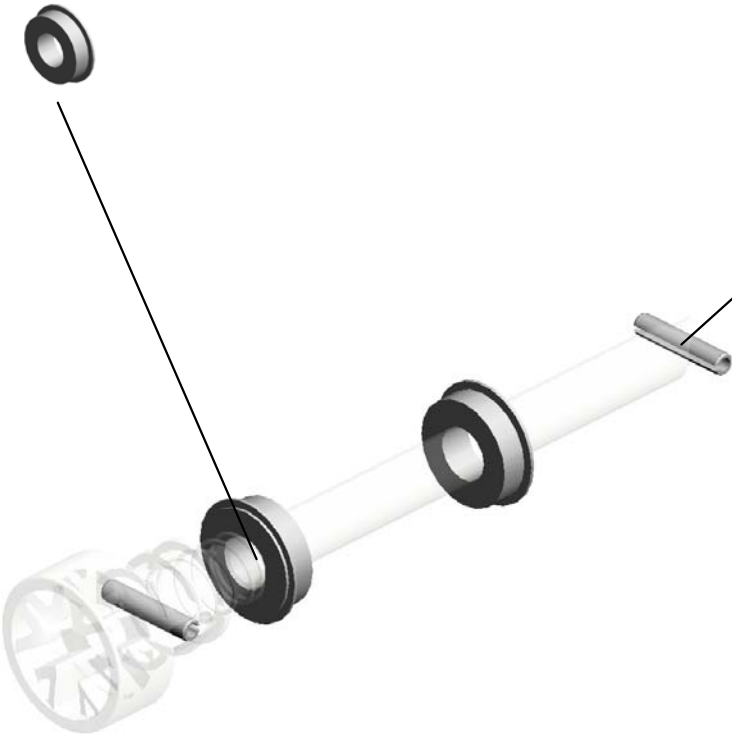


493.D7772509
 [A]
 PAPER FEED UNIT
 :ASS'Y
 201809-01 X/O

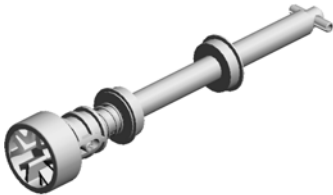


U004_S019_S001
SHAFT:DRIVE:FLAT BELT-PICKUP:ASS'Y

45.07433808
(x2)
RADIAL BALL BEA
RING:DIA8XDIA16X
5



470.06230160E
(x2)
SPRING PIN:3X16



215.D7772520
[A]
SHAFT:DRIVE:FLA
T BELT-PICKUP:AS
S'Y
201510-05 X/O



D7772516
[A]
SHAFT:DRIVE:FLA
T BELT-PICKUP:AS
S'Y
201510-05 X/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004_S019_S002
PULLEY:FLAT BELT-PICKUP:DRIVE:ASS'Y

45.07433808

(x2)

RADIAL BALL BEA

RING:DIA8XDIA16X

5

28.06330140G

(x2)

PARALLEL PIN - 3X

14



217.D7772531
PULLEY:FLAT BEL
T-PICKUP:DRIVE:A
SS'Y



37.07200060E

RETAINING RING -

M6

37.07200060E (x 2)

RETAINING RING - M6

U004_S019_S003
PULLEY:FLAT BELT-PICKUP:DRIVEN:ASS'Y

45.07433808

(x2)

RADIAL BALL BEA

RING:DIA8XDIA16X

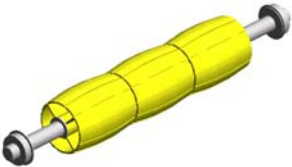
5

28.06330140G

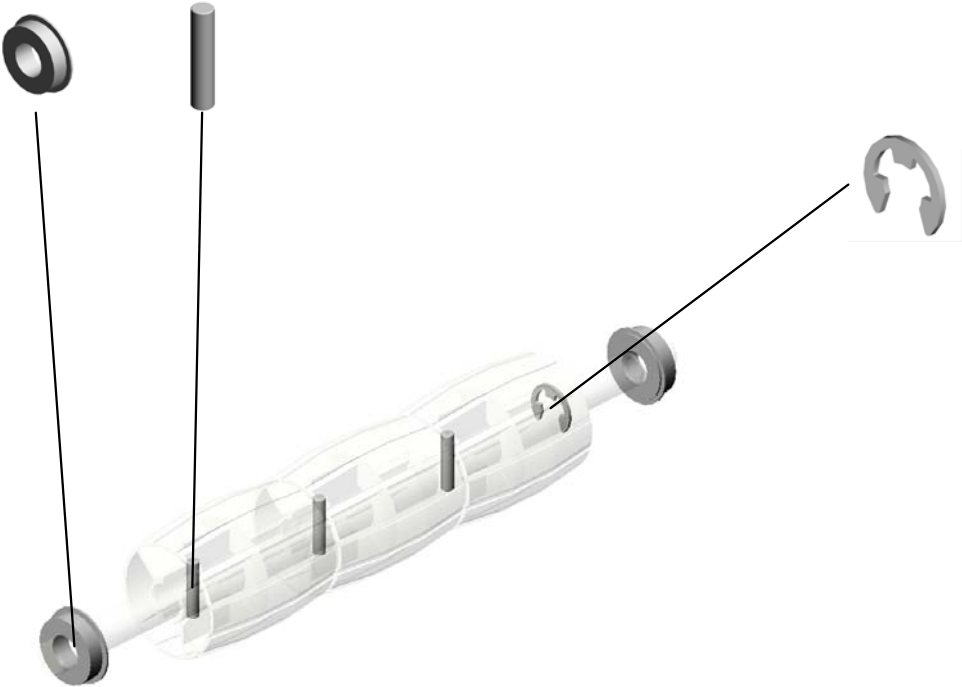
(x3)

PARALLEL PIN - 3X

14



218.D7772536
PULLEY:FLAT BEL
T-PICKUP:DRIVEN:
ASS'Y



37.07200060E

RETAINING RING -

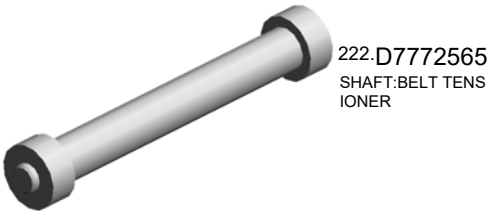
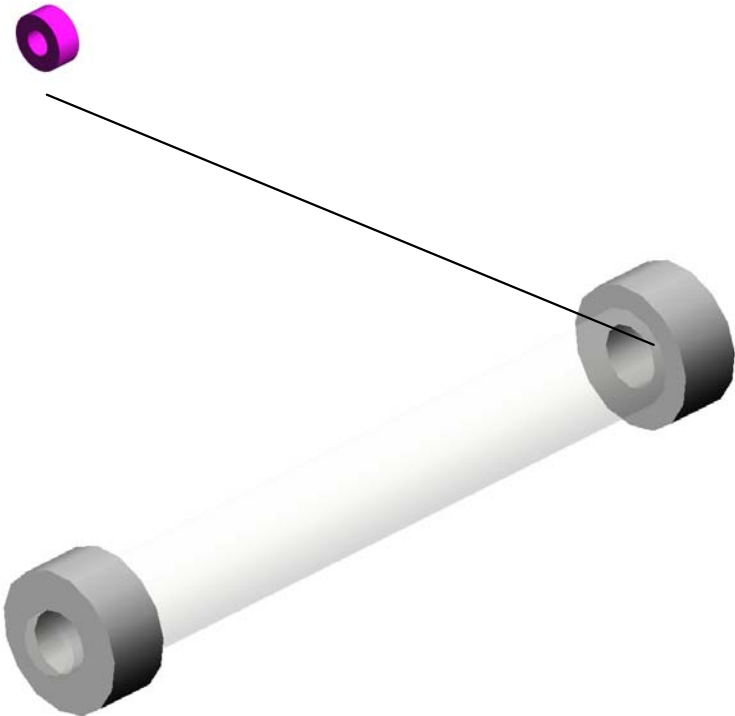
M6

37.07200060E (x 2)

RETAINING RING - M6

U004_S019_S004
SHAFT:BELT TENSIONER

42.07403804
(x2)
BALL BEARING:DIA
4XDIA9X4

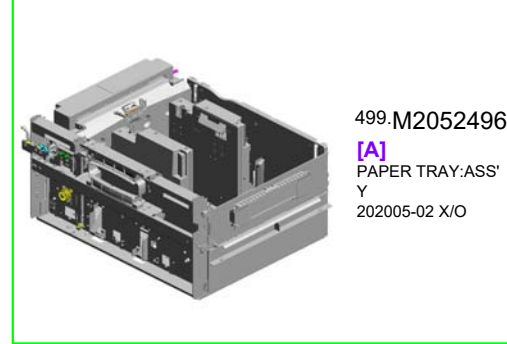


222.D7772565
SHAFT:BELT TENS
IONER

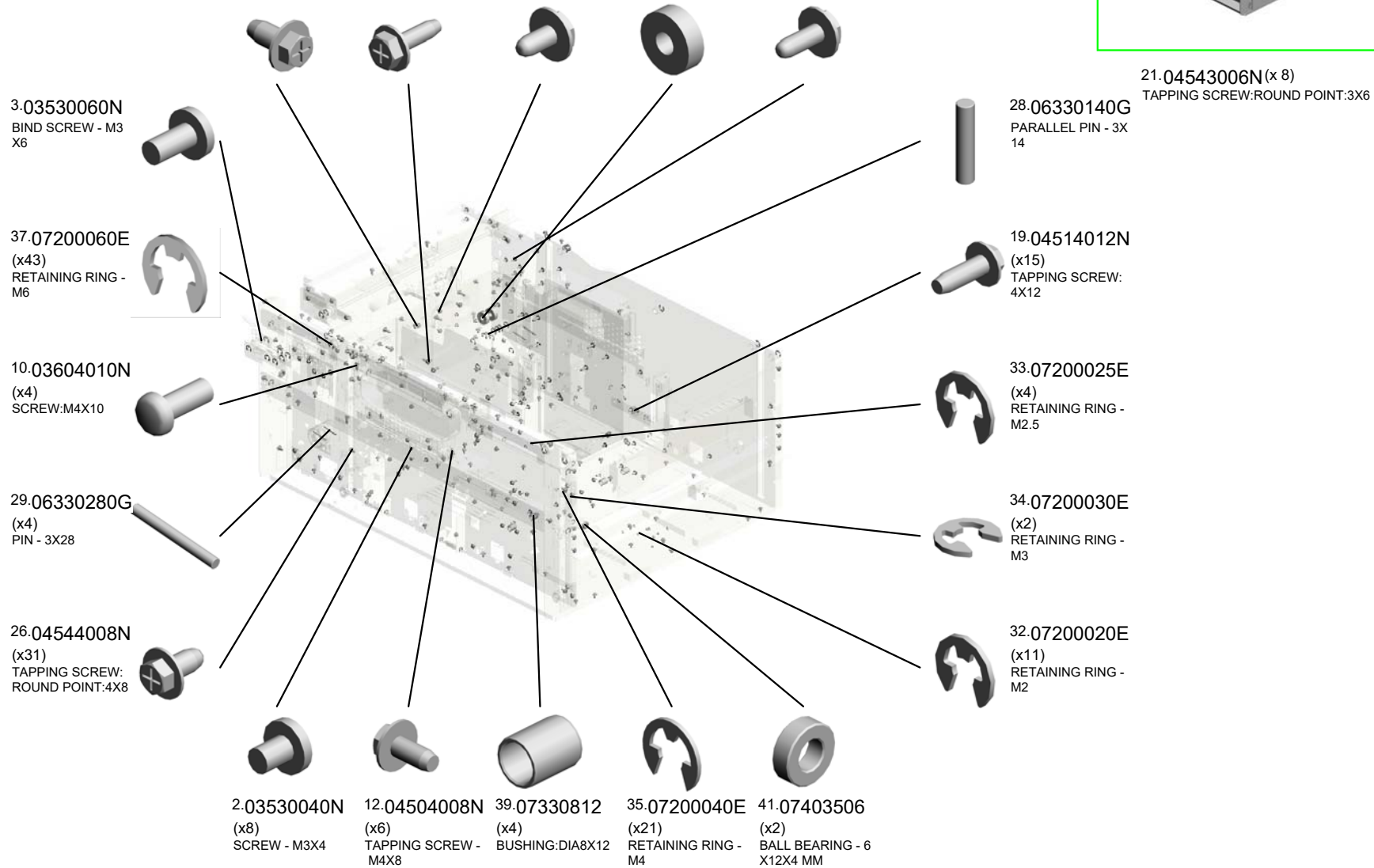
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004_S020 PAPER TRAY:ASS'Y

14.04504012N (x2) TAPPING SCREW: 4X12
 16.04513010N (x8) TAPPING SCREW: 3X10
 21.04543006N (x204) TAPPING SCREW: ROUND POINT:3X6
 40.07403008 (x2) BALL BEARING - 8 X22X7
 23.04543008Q (x4) TAPPING SCREW: 3X8



499.M2052496
 [A]
 PAPER TRAY:ASS'
 Y
 202005-02 X/O



U004_S020 PAPER TRAY:ASS'Y

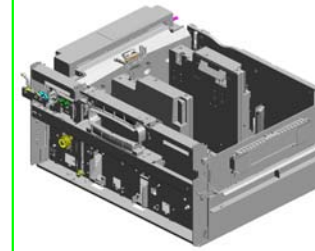
82.AA084059
(x2)
BALL BEARING HO
LDER

58.11050692
CLAMP:LES-0503

61.11050725
(x2)
CLAMPS:WES-111
7

51.11034749
CONNECTOR:39P-
RWZV-K4GG-P2(LF
(SN)

52.11035448
CONNECTOR:23P-
RWZV-K4GG-P6(LF
(SN)



499.M2052496
[A]
PAPER TRAY:ASS'
Y
202005-02 X/O

93.AB011478
GEAR - 18Z

66.52062686
(x3)
SNAP RING

76.AA063204
COMPRESSION SP
RING

85.AA143139
SHOULDER SCRE
W - PRESSURE AR
M

73.AA043318
TIMING BELT - 40S
3M144

46.07433912
(x2)
RADIAL BALL BEA
RING:DIA12XDIA24
X6

45.07433808
(x4)
RADIAL BALL BEA
RING:DIA8XDIA16X
5

59.11050723
(x22)
CLAMPS:WES-050
7

68.54462560
CUSHION - PAPER
TRAY

44.07403903
(x6)
BALL BEARING:DIA
3XDIA8X4

62.11050758
(x23)
CLAMP:LWSM-030
6A

65.11050763
(x5)
CLAMP:LWS-1211A

88.AA143718
(x8)
STEPPED SCREW
- M4

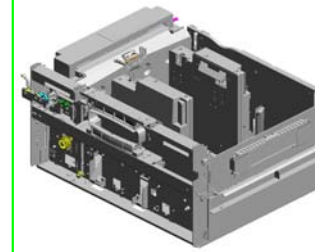
63.11050759
(x2)
CLAMP:LWSM-060
5A

64.11050760
(x58)
CLAMP:LWSM-051
1A

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004_S020 PAPER TRAY:ASS'Y

138.D0461165 (x4) SPACER:DIA8XDIA 14X2.2
113.B1253230 SPACER - 0.3
98.AF022167 TRANSPORT ROLLER - DRIVEN
103.AW010151 (x3) PHOTO REFLECTOR SENSOR:PS122T L1-A
105.AW020198 PHOTOINTERRUPTOR:LG2A14NL1



499.M2052496
[A]
PAPER TRAY:ASS'Y
202005-02 X/O

157.D3502563
KNOB:MISFEED REMOVAL

158.D3504837
TORSION SPRING: KNOB:MISFEED REMOVAL

94.AB013421
(x2)
GEAR - 18Z

135.C2693566
(x8)
BUSHING:MM8:PRESSURE:DRIVE

128.B8352727
(x2)
PAPER FEED SENSOR BRACKET

96.AB014312
GEAR:MOTOR:DRIVE:15Z

95.AB014136
GEAR - 31Z

159.D3553214
GEAR - 30Z

114.B2343067
(x2)
SPRING

126.B8344032
(x4)
CUSHION:TRAY:NO.1

165.D5161537 (x6) PLAIN SHAFT BEARING RING:DIA8
131.C1051866 (x4) PIN
134.C2652315 (x2) SCREW:DRUM
123.B8343312 (x2) COLLAR
124.B8343315 GEAR - 13Z

U004_S020 PAPER TRAY:ASS'Y

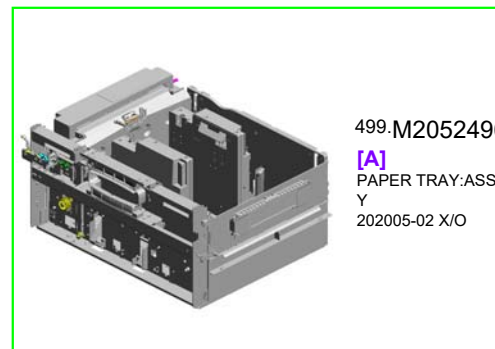
176.D7321023 PLATE:HANDLE:UP
PER:NO.1

178.D7321533 STAY:CONTACT P
OINT:INNER BACK

199.D7771331 DECAL:PAPER:SU
PPLY

175.D5324547 GEAR:NO.4:MIDDL
E

224.D7772645 BRACKET:DRAWE
R:TRAY:CAVITY



499.M2052496
[A]
PAPER TRAY:ASS'
Y
202005-02 X/O

195.D7771188
GEAR:RISE:DRIVE
N

179.D7321550
(x4)
GRIP:SHAFT:LINK

171.D5165200
(x2)
PCB:LED:ASS'Y

170.D5161562
GRIP:PAPER TRAY
:UPPER

223.D7772784
(x2)
COVER:WIRE:PUL
LEY
201609-03 X/O

169.D5161561
GRIP:PAPER TRAY
:LOWER

166.D5161540
COVER:GRIP:INNE
R BACK

177.D7321025
PLATE:HANDLE:LO
WER:NO.1

226.D7772652
(x2)
COMPRESSION SP
RING:SIDE FENCE:
LOCK:10N

225.D7772651
(x2)
STAY:SIDE FENCE:
LOWER:DIA8.2

204.D7771338
DECAL:DESIGN SK
ETCH:PAPER VOL
UME

174.D5323217
GEAR:NO.2:DRIVE:
MIDDLE

173.D5323214
GEAR:SMALL:NO.1

168.D5161560
(x4)
SPACER:SHAFT:LI
NK

167.D5161554
(x2)
TORSION SPRING:
DETENT:7N

U004_S020 PAPER TRAY:ASS'Y

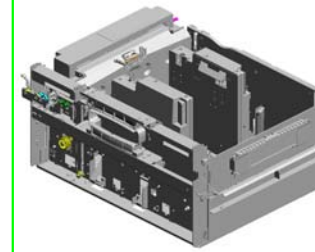
241.D7772698 (x4)
COIL SPRING:PLATE:PAPER:SIDE FENCE:0.8N

229.D7772663
COVER:SIDE FENCE:FRONT

240.D7772659 (x2)
PLATE:PAPER:GUIDE:SIDE FENCE 201603-01 O/O

239.D7772693
SIDE FENCE:REAR

231.D7772673
COVER:SIDE FENCE:REAR



499.M2052496
[A]
PAPER TRAY:ASS'Y
202005-02 X/O

227.D7772653 (x2)
STAY:SIDE FENCE:SUPPORTING PLATE

236.D7772686 (x2)
DC SOLENOID:LINK:SIDE:ASS'Y

238.D7772691
SIDE FENCE:FRONT

237.D7772688 (x2)
BRACKET:SOLENOID:SHUTTER

233.D7772681 (x4)
SHAFT:BASE:SIDE FENCE

245.D7772715
COVER:END FENCE:LEVER

234.D7772682 (x2)
HOLDER:SHAFT:SIDE FENCE:OUTER

244.D7772714
PLATE:RATCHET

242.D7772712
SHAFT:LINK

243.D7772713
BRACKET:LEVER:RATCHET:END FENCE

230.D7772665
FIX STAND:SIDE FENCE:FRONT

235.D7772683 (x2)
HOLDER:SHAFT:SIDE FENCE:INNER

228.D7772654 (x2)
LEVER:SIDE FENCE:SIDE:RELEASE PLATE:LOCK

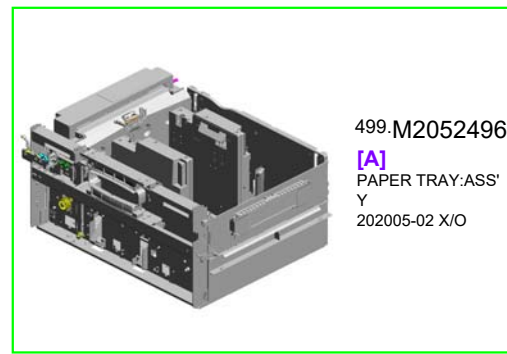
232.D7772675
FIX STAND:SIDE FENCE:REAR

246.D7772716
FEELER:PAPER SIZE SENSOR

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004_S020 PAPER TRAY:ASS'Y

268.D7772817 (x2) SHAFT:LINK:SHORT
274.D7772832 BRACKET:GEAR:COUPLING
263.D7772790 (x2) PLATE:AUXILIARY:SMALL
256.D7772749 FIX STAND:END FENCE
255.D7772747 SUPPORTER:END FENCE:FRONT



275.D7772834
SHAFT:GEAR:COUPLING

272.D7772828
SHAFT:MISFEED REMOVAL:NO.1

273.D7772829
BRACKET:MISFEED REMOVAL

271.D7772827
SHAFT:MISFEED REMOVAL:NO.2

267.D7772814
PLATE:LED

251.D7772735
PLATE:AUXILIARY:SMALL:ADHESION

252.D7772738
COMPRESSION SPRING:END FENCE:LOCK

248.D7772718
LEVER:END FENCE

262.D7772782
(x8)
PAWL:TRAY BOTTOM PLATE:AUXILIARY:LARGE

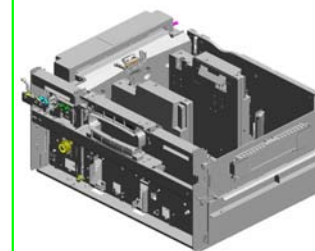
264.D7772794
STAY:END FENCE

254.D7772743 SUPPORTER:END FENCE:REAR
253.D7772741 GUIDE ROD:END FENCE
269.D7772824 (x2) PLATE:LINK
247.D7772717 SHAFT:END FENCE:UPPER
249.D7772719 BASE:PLATE:END FENCE

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004_S020 PAPER TRAY:ASS'Y

292.D7772914 GUIDE PLATE:TRANSPORT SUB-UNIT:TRAY:UPPER
293.D7772918 GUIDE PLATE:TRANSPORT SUB-UNIT:TRAY:LOWER
295.D7772923 COVER:TRANSPORT SUB-UNIT:TRAY
291.D7772913 TRANSPORT ROLLER:GRIP
284.D7772875 DC SOLENOID:FRONT



499.M2052496
[A]
PAPER TRAY:ASS'Y
202005-02 X/O

278.D7772843
(x10)
COVER:WIRE:TRAY BOTTOM PLATE

277.D7772842
(x14)
PULLEY:RISE

285.D7772876
(x3)
TENSION SPRING: AIR VALVE

279.D7772844
SHAFT:RISE

281.D7772854
(x4)
END RING:COIL SPRING:DIA12

282.D7772855
(x4)
COVER:WIRE:TRAY BOTTOM PLATE

297.D7773013
BRACKET:DAMPEN:PEEN
201703-03 X/O

296.D7772924
OIL DAMPER:0.06N

280.D7772847
GEAR:RISE

288.D7772907
(x2)
SHAFT:SIDE FENCE:ROLLER

276.D7772836
SHAFT:LINK:LONG

286.D7772905
(x4)
STAY:SIDE FENCE:SIDE

289.D7772908
(x2)
COMPRESSION SPRING:FIX:10N

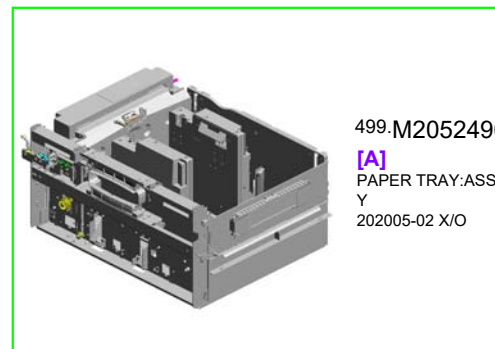
290.D7772909
(x2)
SLIDER:SIDE FENCE:FRONT LENGTHWISE

287.D7772906
(x2)
TRIGGER:SIDE FENCE:FIX

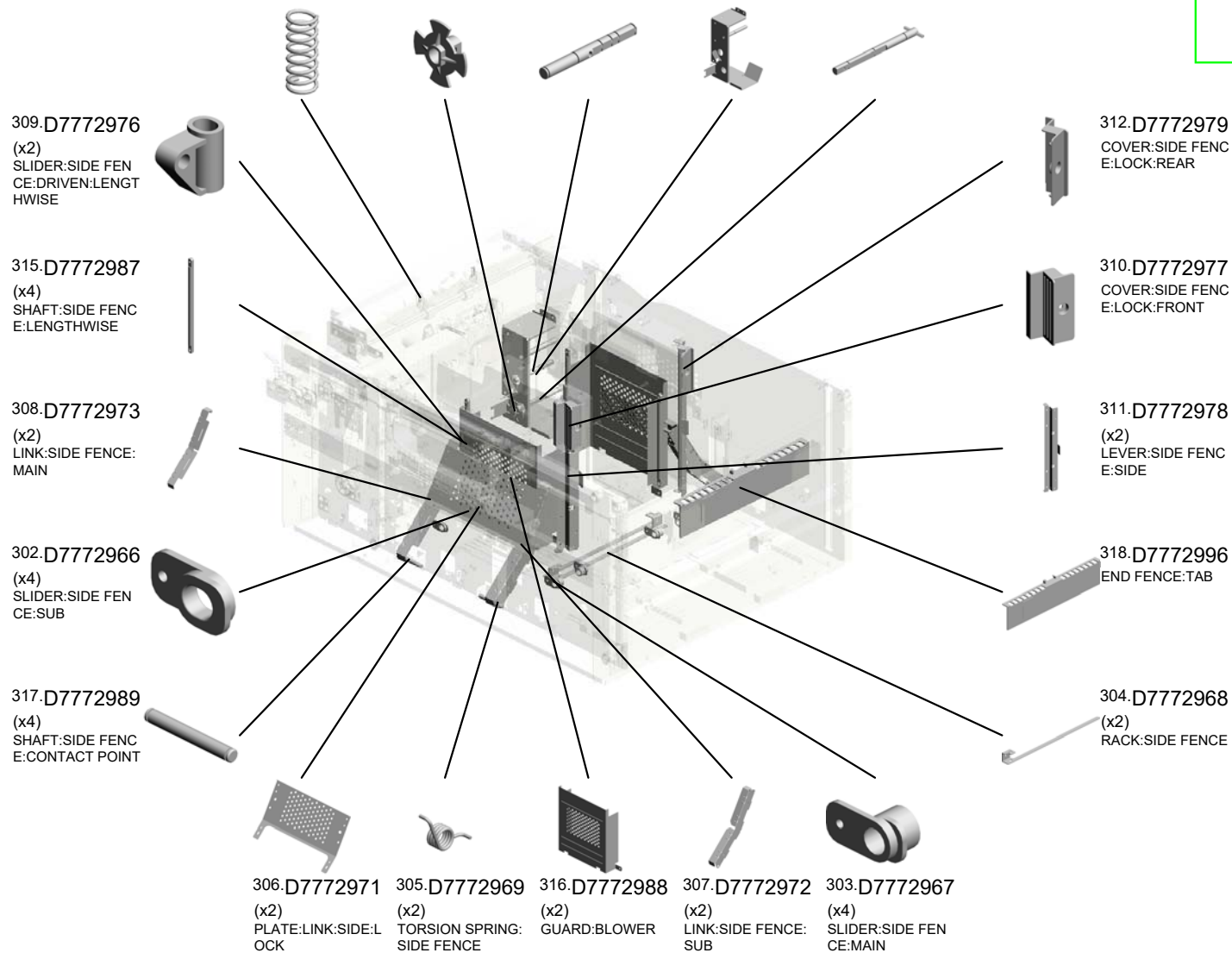
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004_S020 PAPER TRAY:ASS'Y

320.D7773529 (x2) COMPRESSION SPRING:TRANSPORT:15N
 301.D7772955 FEELER:PAPER VOLUME SENSOR
 300.D7772954 SHAFT:GEAR:OUTPUT
 298.D7773018 BRACKET:GEAR:PEEN
 201703-04 X/O
 299.D7772951 SHAFT:GEAR:INPUT



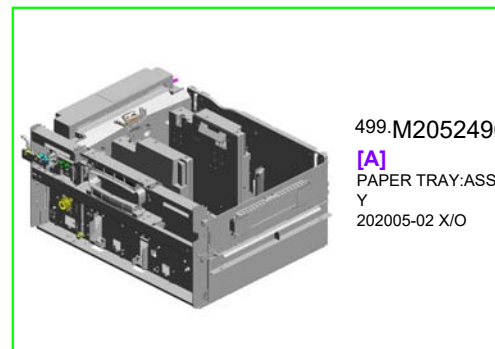
499.M2052496
 [A]
 PAPER TRAY:ASS'Y
 202005-02 X/O



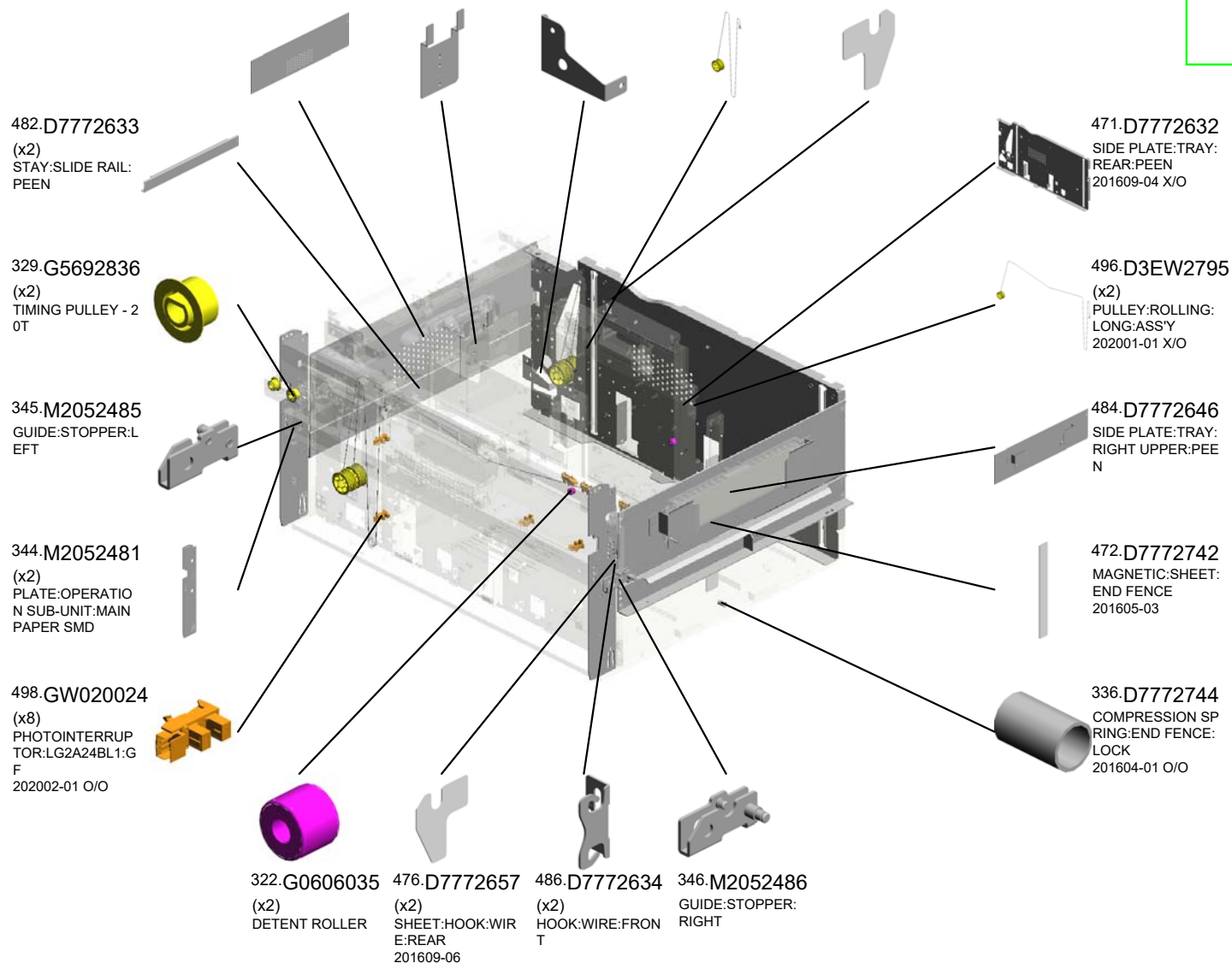
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004_S020 PAPER TRAY:ASS'Y

483.D7772639 488.D7772636 485.D7773020 497.D3EW2796 475.D7772655
SIDE PLATE:TRAY: ADJUSTING PLATE BRACKET:DAMPE (x2) (x2)
LEFT UPPER :DRUM STAY:UPPE R R:GEAR:PLATE SHORT:ASS'Y SHEET:HOOK:WIR
201703-05 202001-02 X/O 201609-05



499.M2052496
[A]
PAPER TRAY:ASS'
Y
202005-02 X/O



M2052495
[A]
PAPER TRAY:ASS'
Y
202005-02 X/O

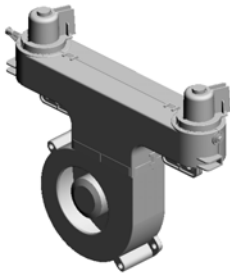
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004_S020_S001
DUCT:SIDE:BLOWER:SUB-ASS'Y

48.08050100
(x2)
RETAINING RING -
M2.5



67.53241658
(x2)
BUSHING- 4X8X4.5
MM



313.D7772571
[A]
DUCT:SIDE:BLOW
ER:SUB-ASS'Y
201702-01 X/O

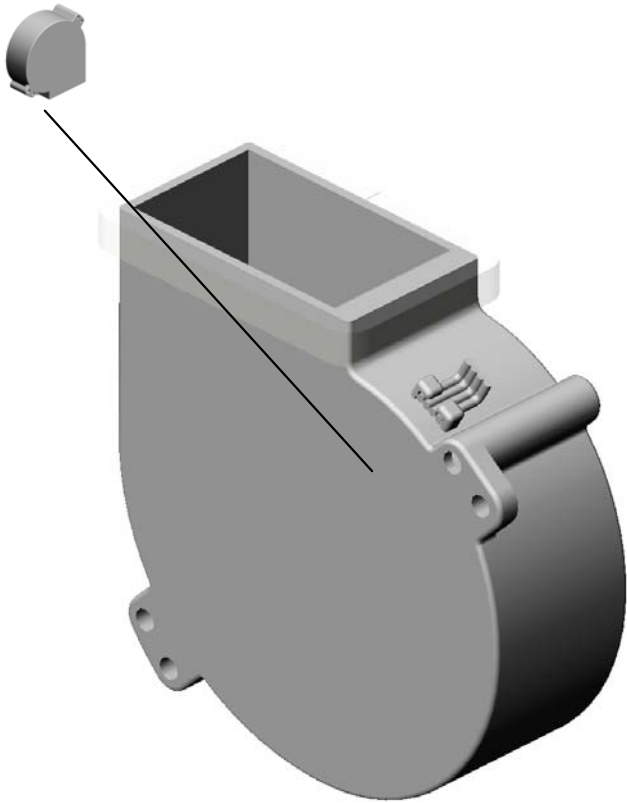


D7772981
[A]
DUCT:SIDE:BLOW
ER:SUB-ASS'Y
201702-01 X/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004_S020_S001_S001
BLOWER:SEAL

111.AX660017
FAN:BLOWER:DC2
4V
201606-10 X/O

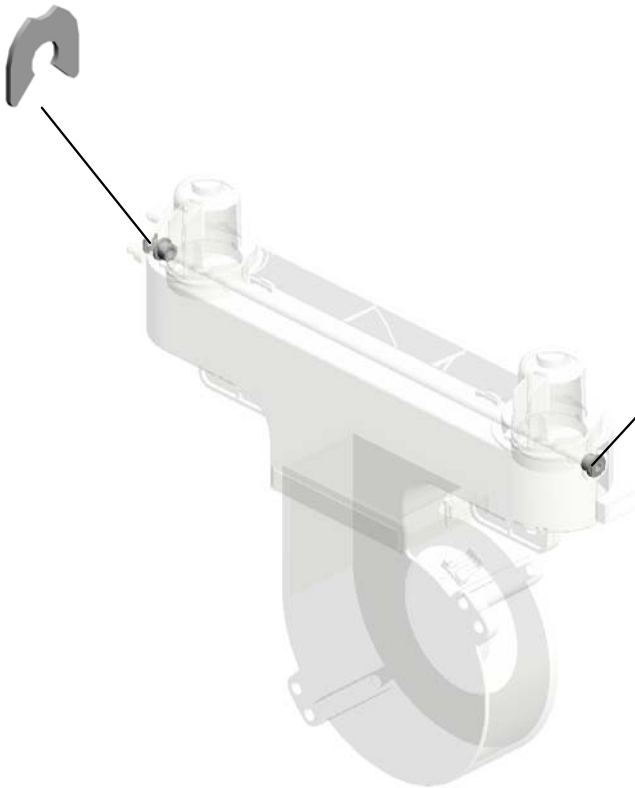


190.D7771170
BLOWER:SEAL

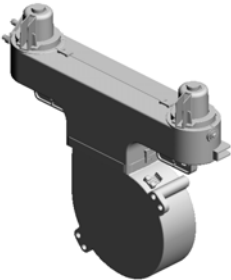
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004_S020_S002
DUCT:SIDE:BLOWER:REAR:ASS'Y

48.08050100
(x2)
RETAINING RING -
M2.5



67.53241658
(x2)
BUSHING- 4X8X4.5
MM



314.D7772576
[A]
DUCT:SIDE:BLOW
ER:REAR:ASS'Y
201702-02 X/O

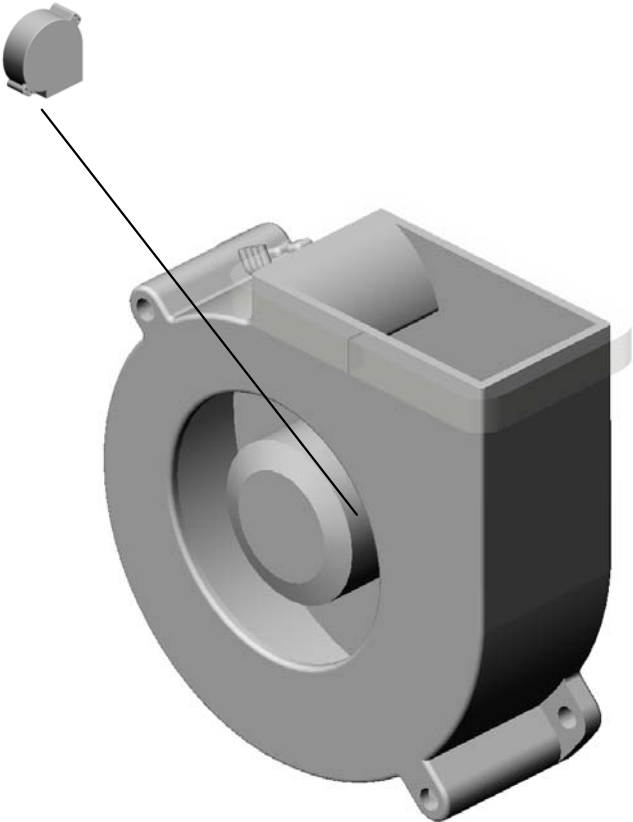


D7772986
[A]
DUCT:SIDE:BLOW
ER:REAR:ASS'Y
201702-02 X/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004_S020_S002_S001
BLOWER:SEAL

111.AX660017
FAN:BLOWER:DC2
4V
201606-10 X/O

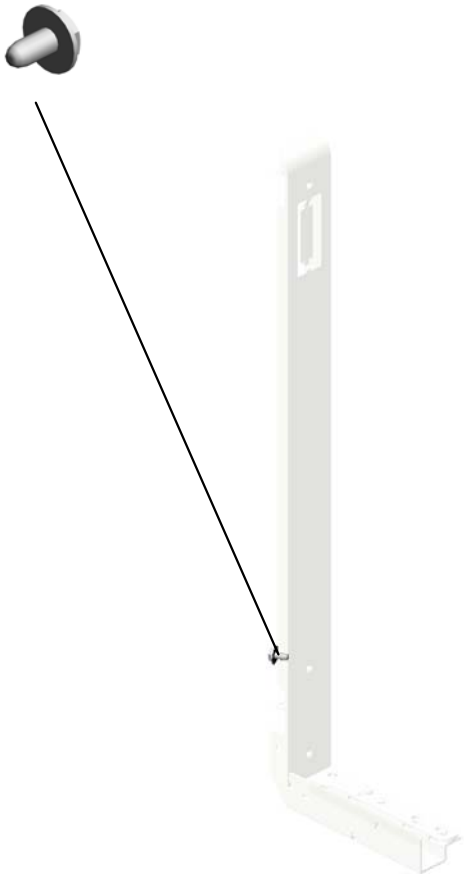


190.D7771170
BLOWER:SEAL

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004_S020_S003
PLATE:END FENCE:ASS'Y

21.04543006N
TAPPING SCREW:
ROUND POINT:3X6



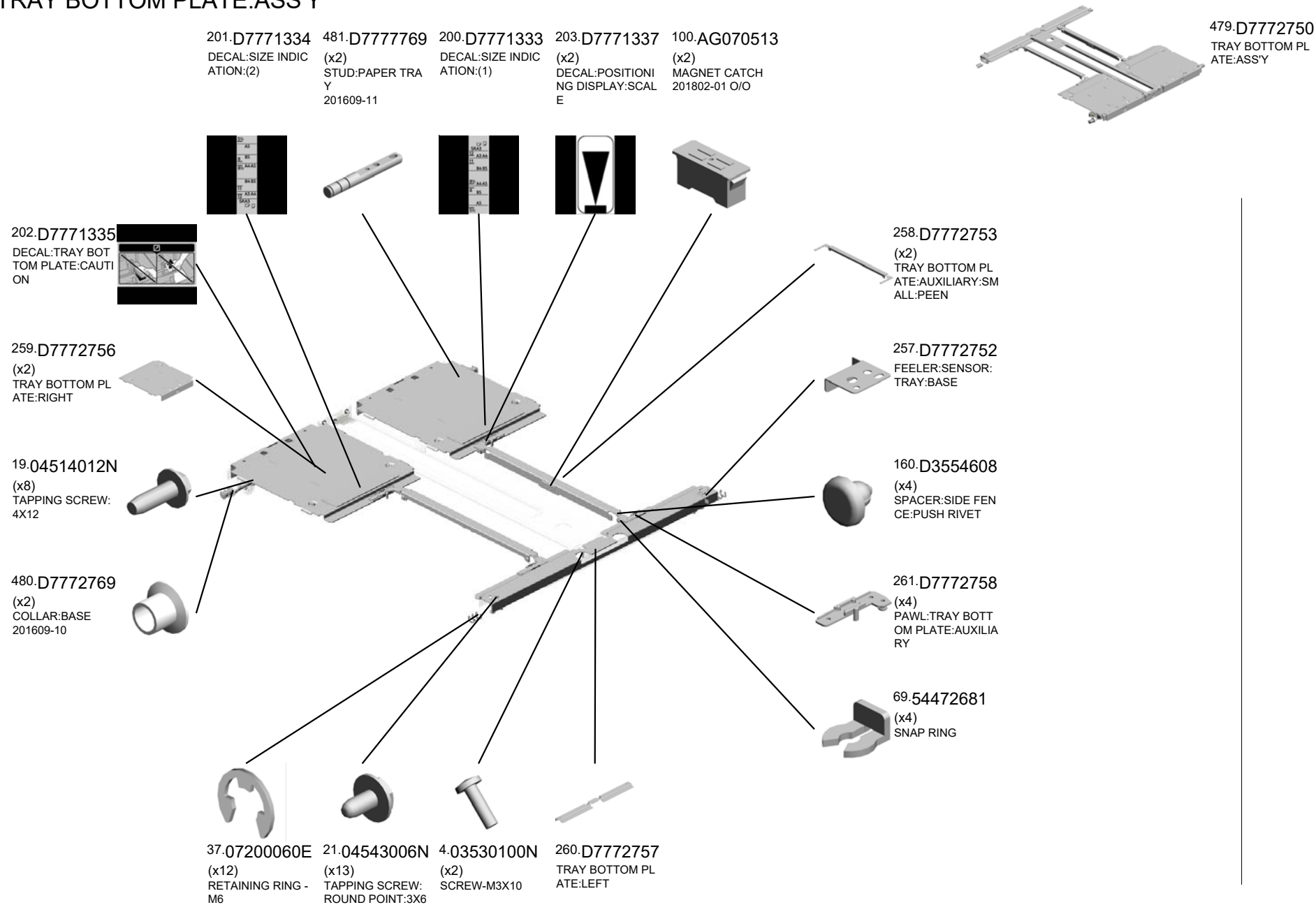
250.D7772730
PLATE:END FENC
E:ASS'Y

21.04543006N(x 1)
TAPPING SCREW:ROUND POINT:3X6

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004_S020_S004

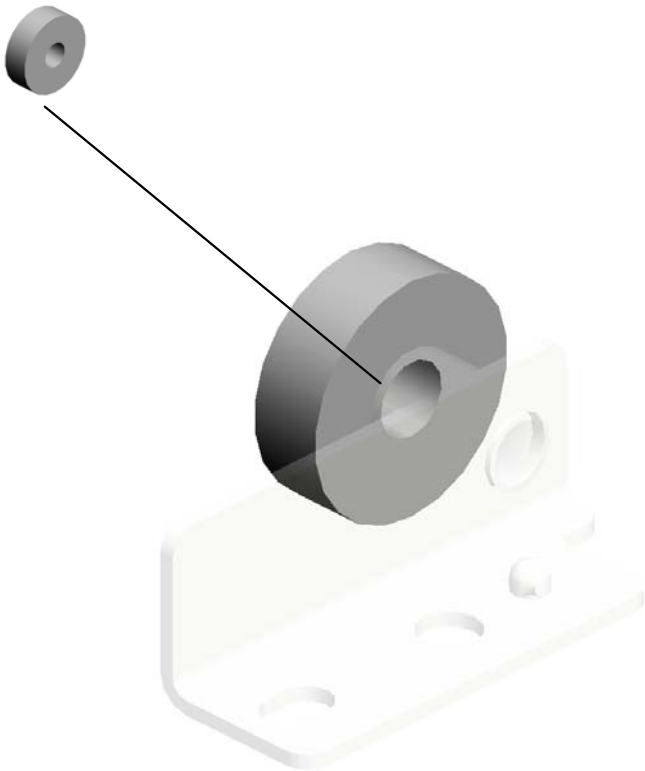
TRAY BOTTOM PLATE:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004_S020_S004_S001
ROLLER:TRAY BOTTOM PLATE:REAR RIGHT:SUB-ASS'Y

474.07403206
BALL BEARING - 6
X19X6
201609-12

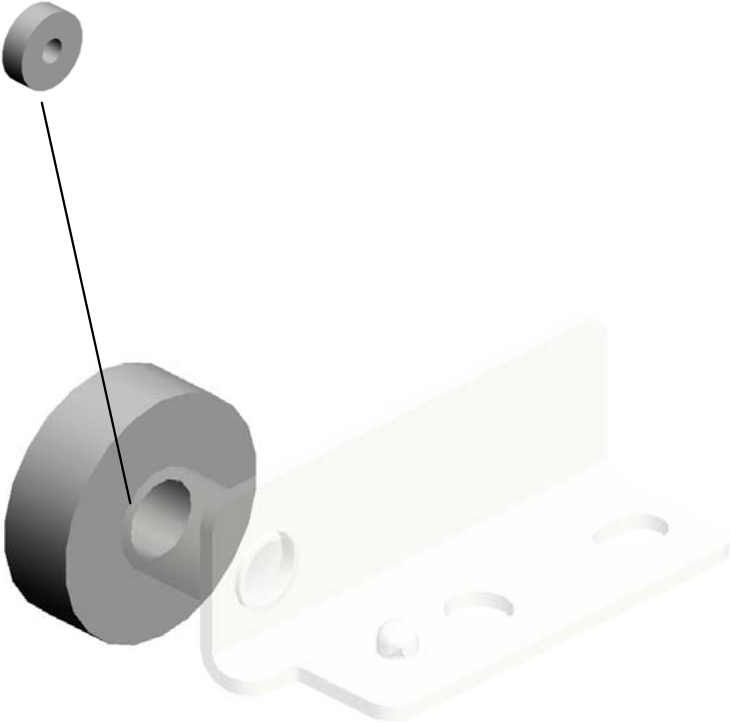


477.D7772745
ROLLER:TRAY BO
TTOM PLATE:REA
R RIGHT:SUB-ASS'
Y
201609-08

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004_S020_S004_S002
ROLLER:TRAY BOTTOM PLATE:FRONT RIGHT:SUB-ASS'Y

474.07403206
BALL BEARING - 6
X19X6
201609-12



478.D7772746
ROLLER:TRAY BO
TTOM PLATE:FRO
NT RIGHT:SUB-AS
S'Y
201609-09

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004_S020_S005
SHAFT:MISFEED REMOVAL:NO.3:ASS'Y

470.06230160E
SPRING PIN:3X16



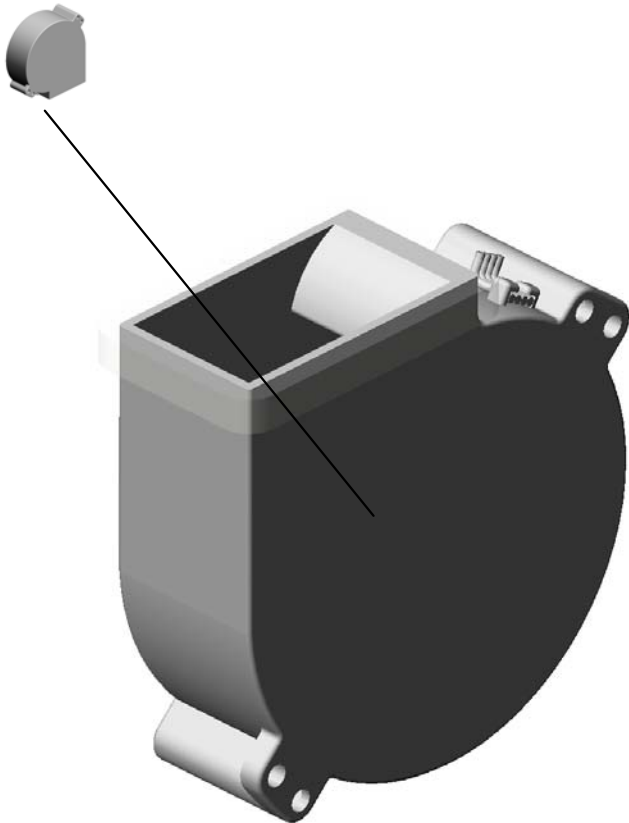
270.D7772825
SHAFT:MISFEED R
EMOVAL:NO.3:ASS
'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004_S020_S006
BLOWER:SEAL

111.AX660017
FAN:BLOWER:DC2
4V
201606-10 X/O

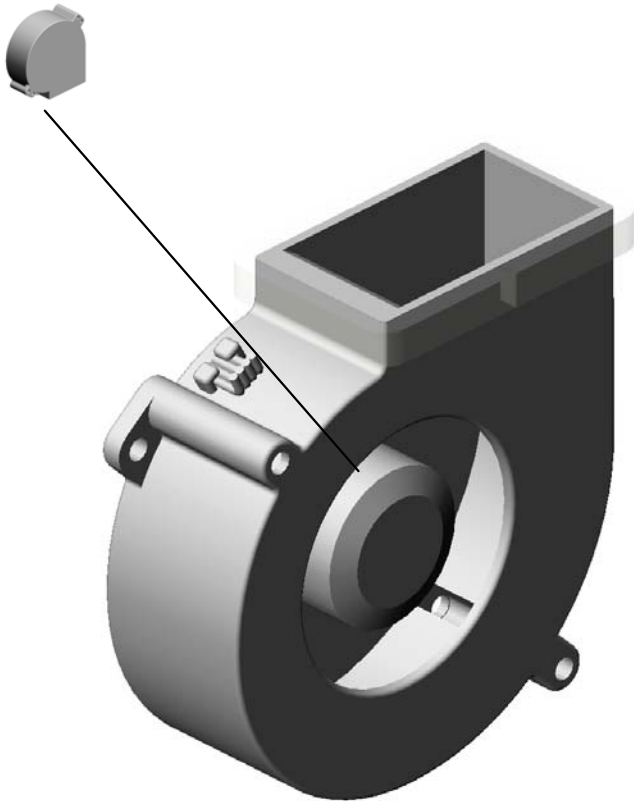


190.D7771170
BLOWER:SEAL

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004_S020_S007
BLOWER:SEAL

111.AX660017
FAN:BLOWER:DC2
4V
201606-10 X/O

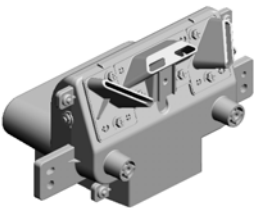


190.D7771170
BLOWER:SEAL

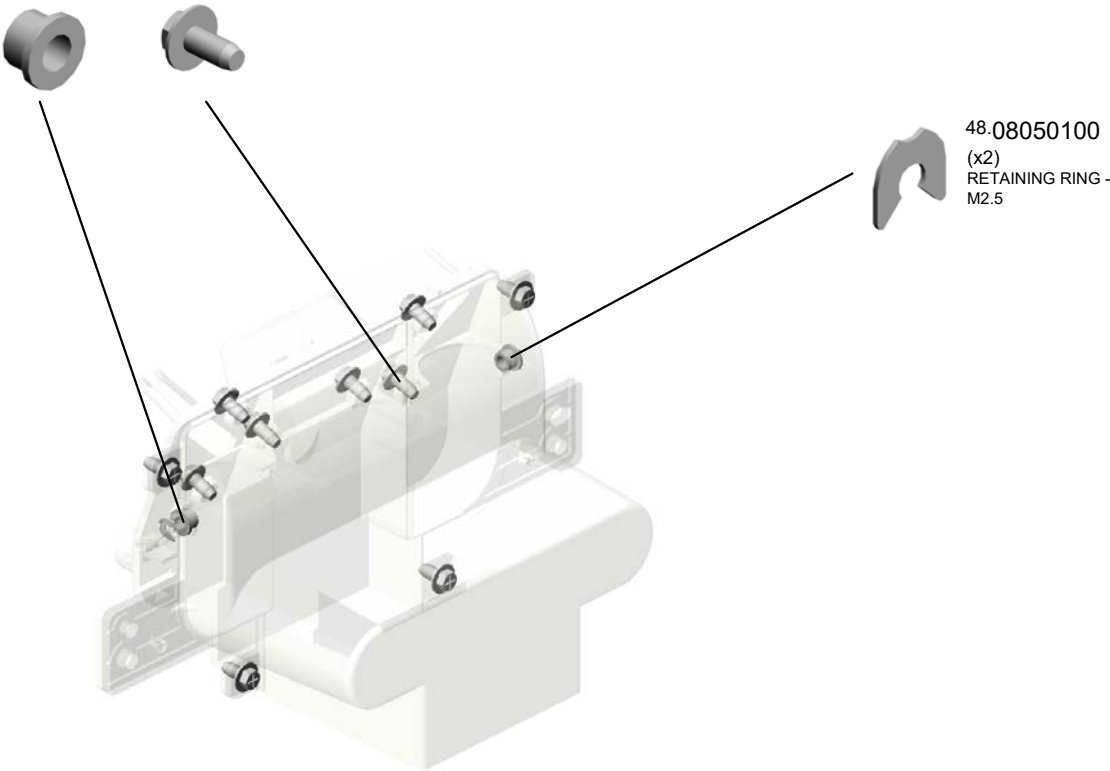
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004_S020_S008
DUCT:FRONT:BLOWER:ASS'Y

67.53241658 12.04504008N
(x2) (x10)
BUSHING- 4X8X4.5 TAPPING SCREW -
MM M4X8



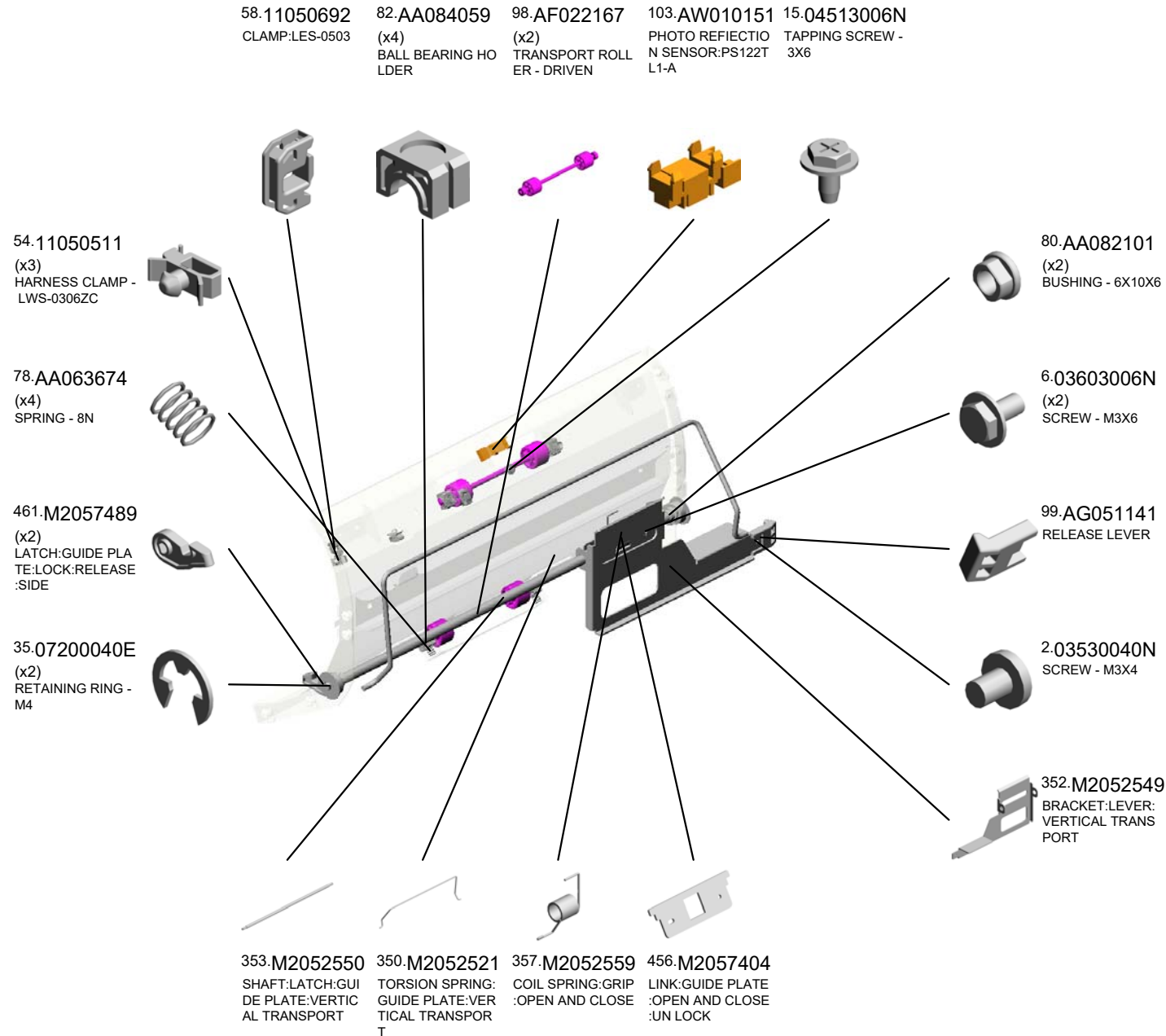
283.D7772865
DUCT:FRONT:BLO
WER:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004_S021

GUIDE PLATE:VERTICAL TRANSPORT:LEFT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U004_S022

GUIDE PLATE:DUPLEX MD:LOWER:ASS'Y

80.AA082101
(x4)
BUSHING - 6X10X6

6.03603006N
(x2)
SCREW - M3X6

136.C3137574
(x2)
SPONGE:GUIDE:PU
NCH

442.M2054896
SHAFT:LATCH:GUI
DE PLATE:DUPLEX
:LOWER

455.M2057403
GRIP:PICK-UP PAP
ER JAM:TRANSPOR
T SUB-UNIT:OPEN
AND CLOSE



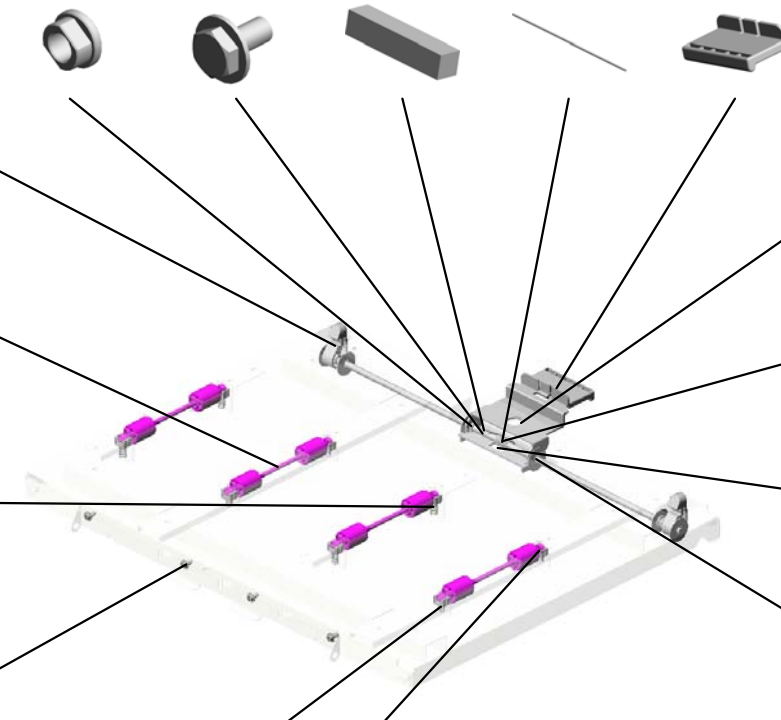
441.M2054875
GUIDE PLATE:DUP
LEX MD:LOWER:AS
S'Y

460.M2057488
(x2)
LATCH:GUIDE PLAT
E:LOCK:RELEASE

468.M3791627
(x4)
TRANSPORT ROLL
ER:DRIVEN

324.G1784822
(x4)
SPRING:PRESSUR
E:0.8N:DIA0.65

27.04544008Q
(x4)
TAPPING SCREW -
M4X8



457.M2057405
GRIP:GUIDE PLAT
E:REGISTRATION:
LEFT LOWER

459.M2057486
COIL SPRING:GRIP
:OPEN AND CLOSE
:LOWER

456.M2057404
LINK:GUIDE PLATE
:OPEN AND CLOSE
:UN LOCK

35.07200040E
(x6)
RETAINING RING -
M4

79.AA063675
(x4)
SPRING - 5N

82.AA084059
(x8)
BALL BEARING HO
LDER

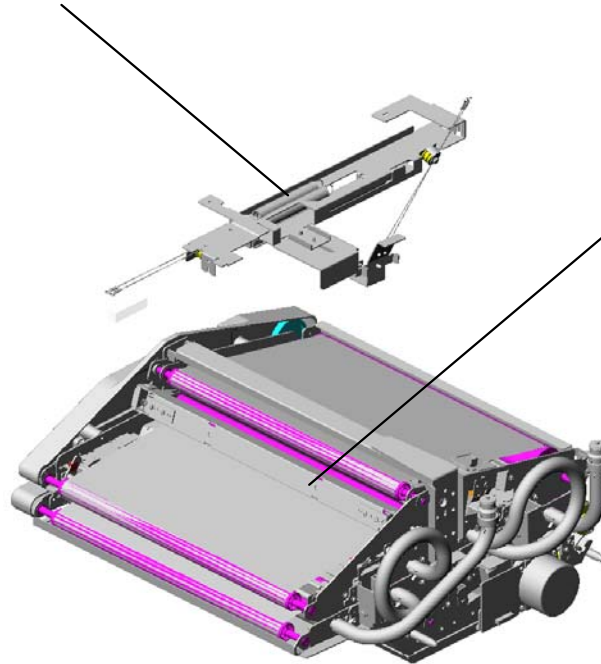
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U005.TRANSPORT:LIQUID COOLING

U005 S001
M2052837
HOLDER:COIL SPRING:OPEN AND CLOSE:ASS'Y



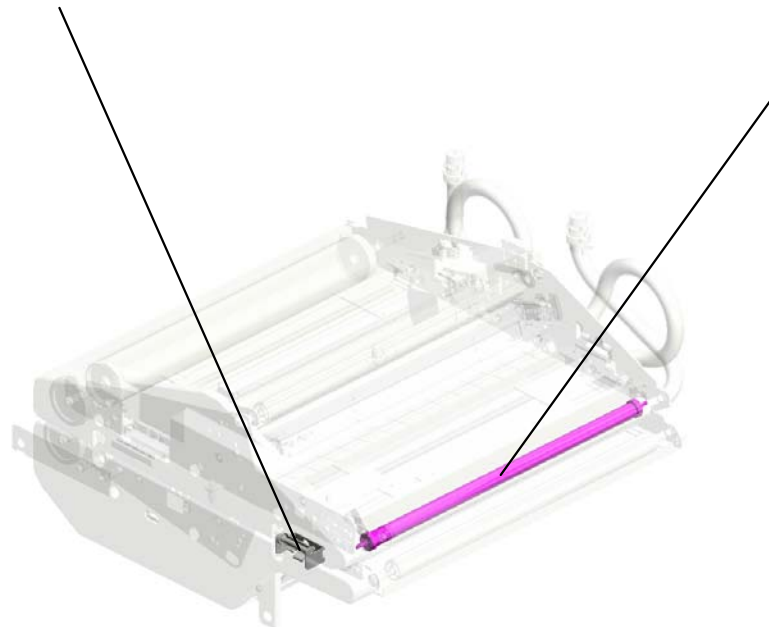
U005 S002
M2057791
LIQUID COOLING:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U005_S002.LIQUID COOLING:ASS'Y

U005 S002 S002
M2057779
HOLDER:LATCH:PIN:FRONT
RIGHT:SUB-ASS'Y



U005 S002 S001
M2057756
ROLLER:ENTRANCE:LIQUID
COOLING:UPPER:ASS'Y

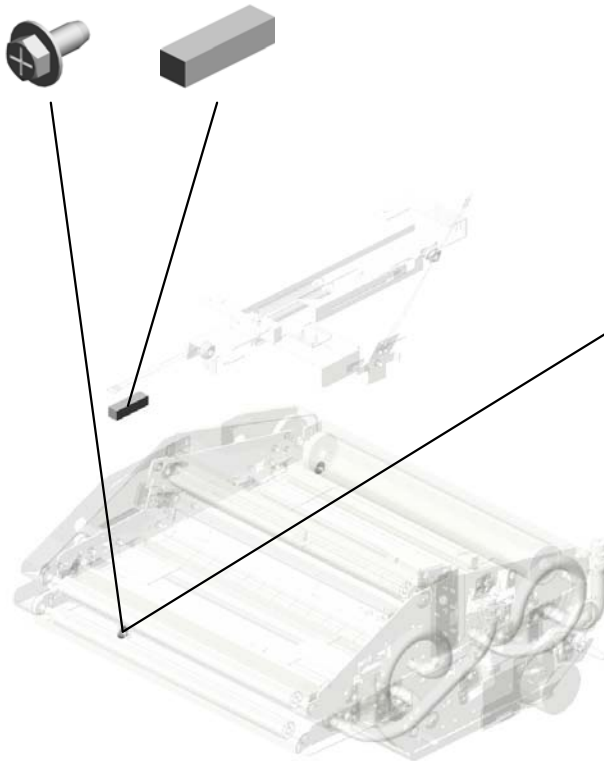


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U005

TRANSPORT:LIQUID COOLING

4.04514008N 28.B8344032
(x2) CUSHION:TRAY:N
TAPPING SCREW: O.1
4X8



39.G1787670
(x2)
WASHER:455554

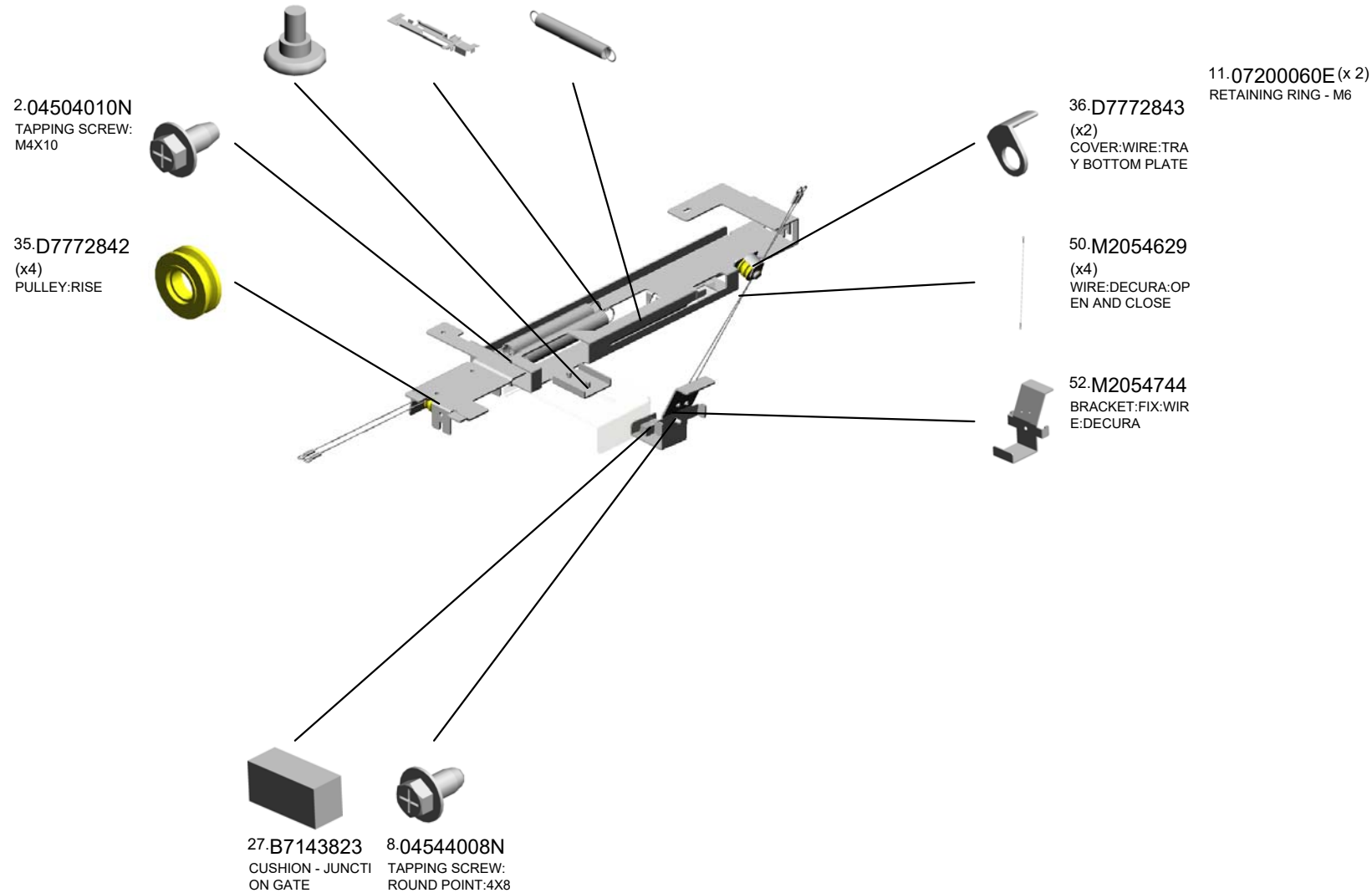
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
------	------	------	------	------	------	------	------	------	------	------

U005_S001 HOLDER:COIL SPRING:OPEN AND CLOSE:ASS'Y

24.AA143852 (x2) SCREW
81.M2052834 HOLDER:COIL SPRING:OPEN AND CLOSE:PEEN
51.M2054721 (x3) COIL SPRING:DECURA:OPEN AND CLOSE



82.M2052837 HOLDER:COIL SPRING:OPEN AND CLOSE:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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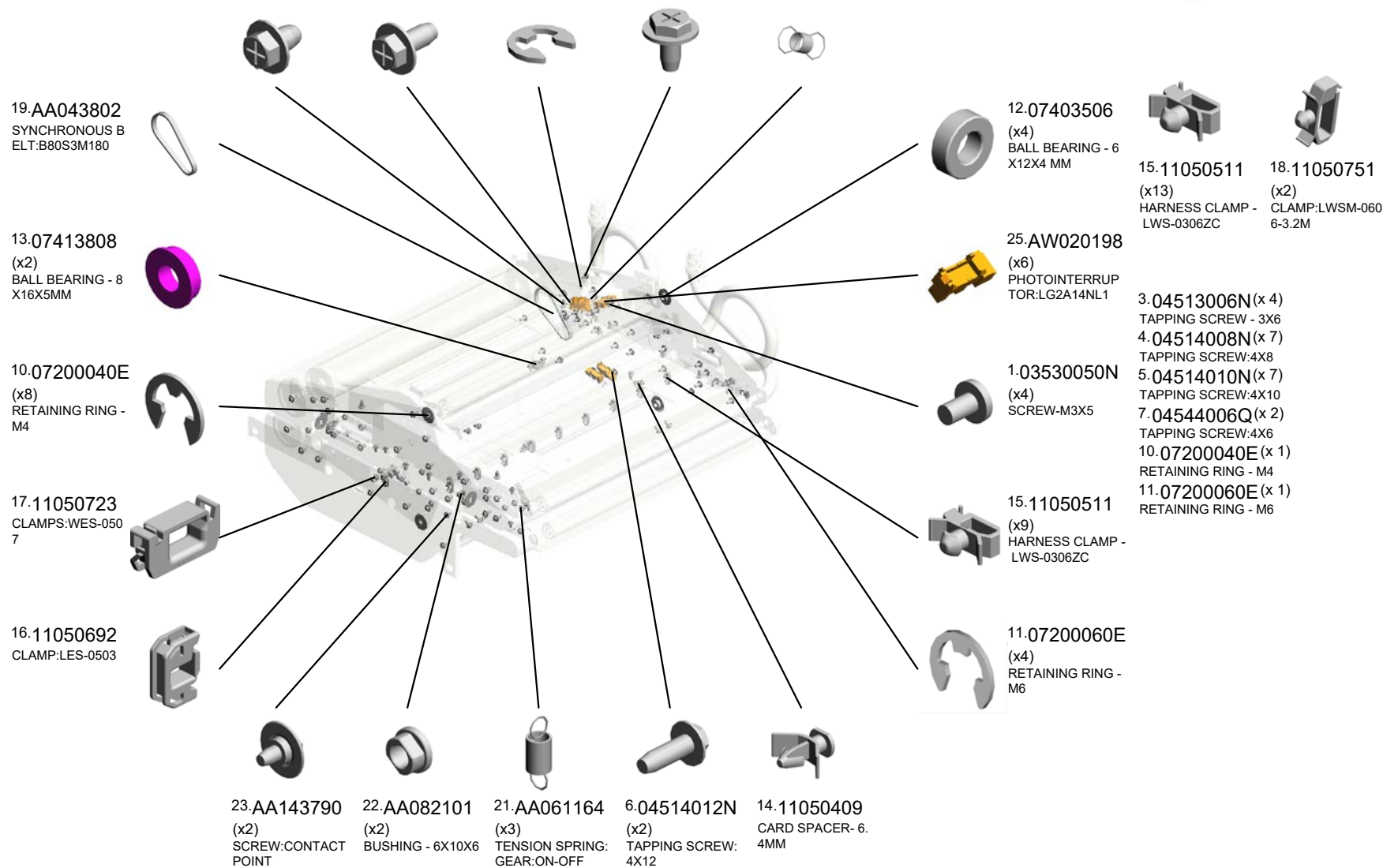
U005_S002

LIQUID COOLING:ASS'Y

7.04544006Q (x2) TAPPING SCREW: 4X6
 4.04514008N (x66) TAPPING SCREW: 4X8
 9.07200030E (x5) RETAINING RING - M3
 3.04513006N (x34) TAPPING SCREW - 3X6
 20.AA060948 (x2) TENSION SPRING: STRIPPER PAWLS: 50MN



85.M2057791
 [A]
 LIQUID COOLING:A
 SS'Y
 201706-03 O/O



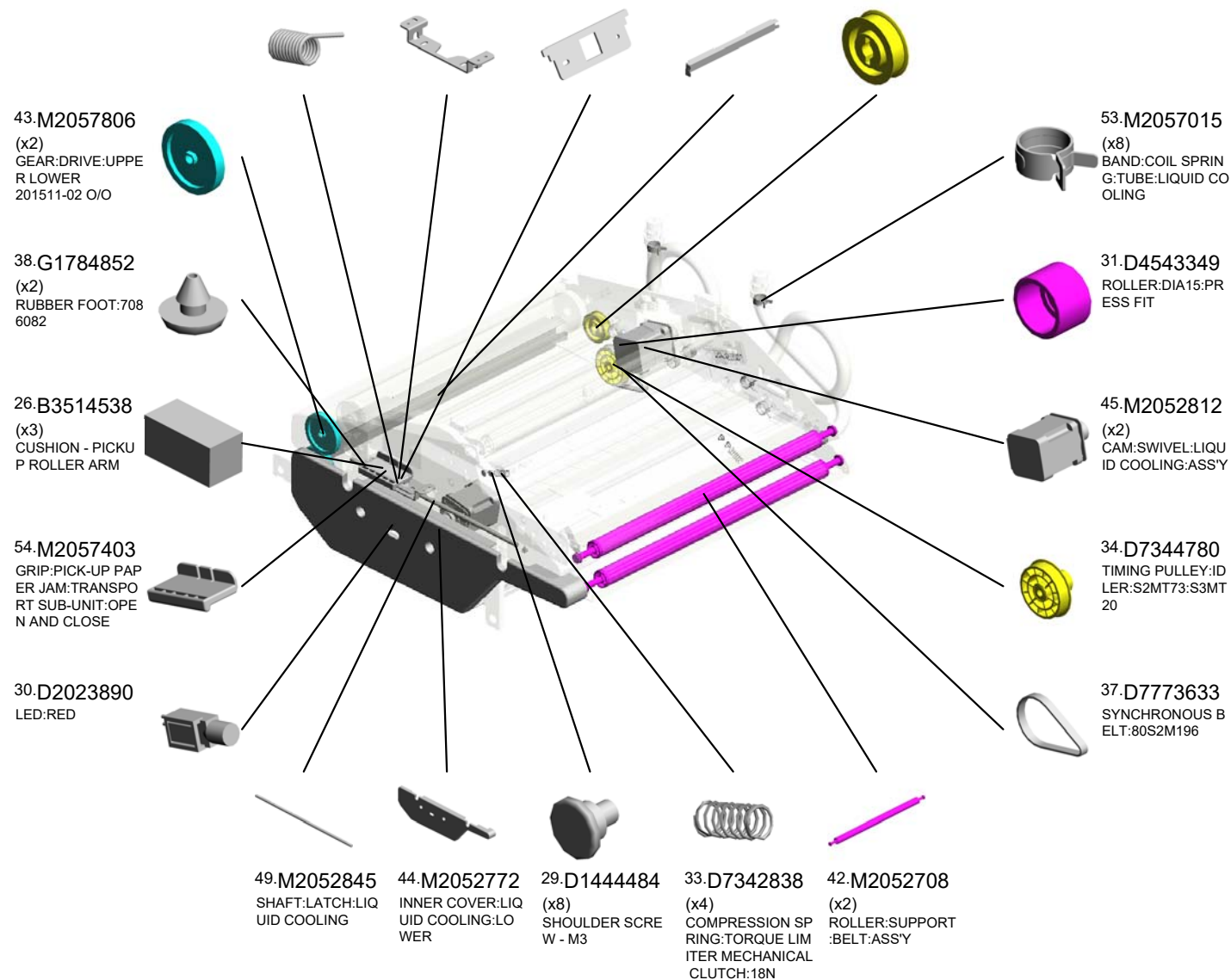
U005_S002

LIQUID COOLING:ASS'Y

- 56.M2057484 COIL SPRING:GRIP
:OPEN AND CLOSE
:UPPER
- 48.M2052844 HANDLE:LATCH:LI
QUID COOLING
- 55.M2057404 LINK:GUIDE PLATE
:OPEN AND CLOSE
:UN LOCK
- 46.M2052816 GUIDE PLATE:EXIT
:LOWER:ASS'Y
- 32.D4544212 TIMING PULLEY:S3
M:T35



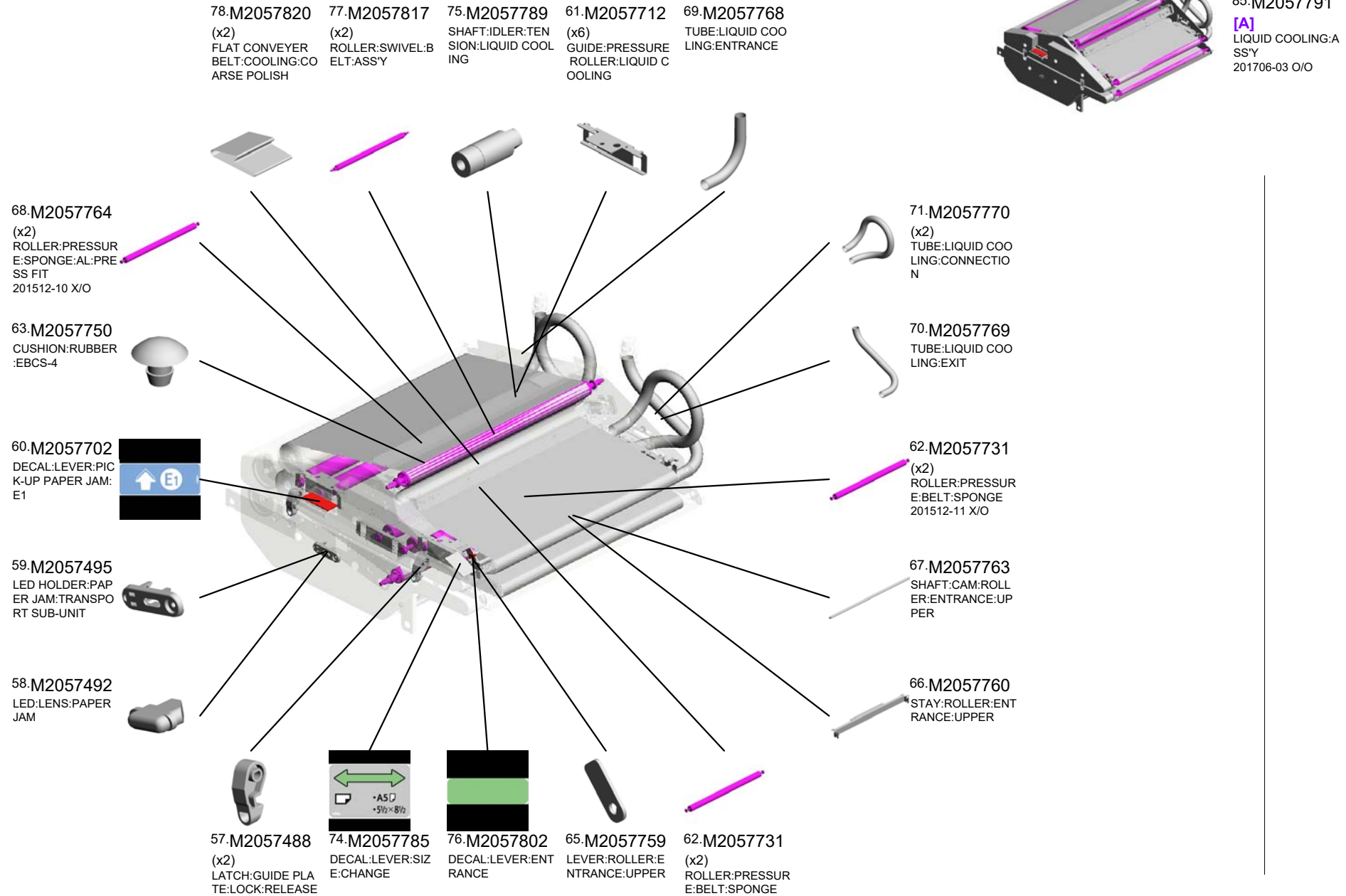
- 85.M2057791
[A]
LIQUID COOLING:A
SS'Y
201706-03 O/O



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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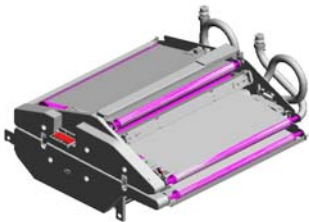
U005_S002

LIQUID COOLING:ASS'Y



U005_S002
LIQUID COOLING:ASS'Y

- 88.M0B17710
(x2)
ROLLER:DRIVE:BE
LT:PRESS FIT
201710-02 O/O
- 86.M2057796
(x2)
ROLLER:TENSION:
BELT:MAIN:ASS'Y
201706-02 O/O
- 79.M2052730
(x2)
SHEET:PTFE:COO
LING
201512-07



- 85.M2057791
[A]
LIQUID COOLING:A
SS'Y
201706-03 O/O

- 89.M0B17774
GUIDE:EXIT:UPPE
R:ASS'Y
201809-04 O/O

- 80.M2052756
INNER COVER:LIQ
UID COOLING:UPP
ER

- 87.AX060476
DC BRUSHLESS M
OTOR:33W
201709-01 O/O

- 84.M2052739
(x2)
HOLDER:TENSION:
LIQUID COOLING:P
EEN

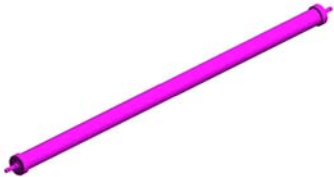
- 90.AA132169
SPACER - 5.7X16X
1.5

- 91.M2057777
ADJUSTING PLATE
:BELT:LIQUID COO
LING:PEEN

M2057850
[A]
LIQUID COOLING:A
SS'Y
201706-03 O/O

U005_S002_S001
ROLLER:ENTRANCE:LIQUID COOLING:UPPER:ASS'Y

10.07200040E
(x2)
RETAINING RING -
M4

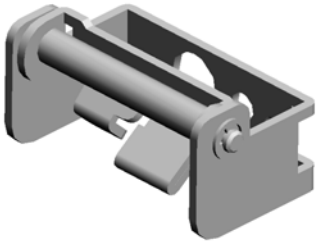
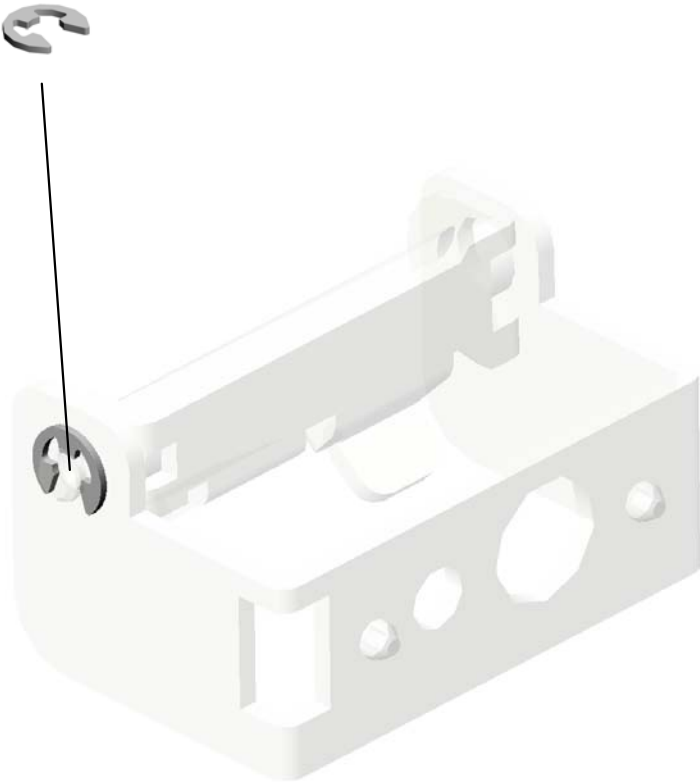


64.M2057756
ROLLER:ENTRANC
E:LIQUID COOLING
:UPPER:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U005_S002_S002
HOLDER:LATCH:PIN:FRONT RIGHT:SUB-ASS'Y

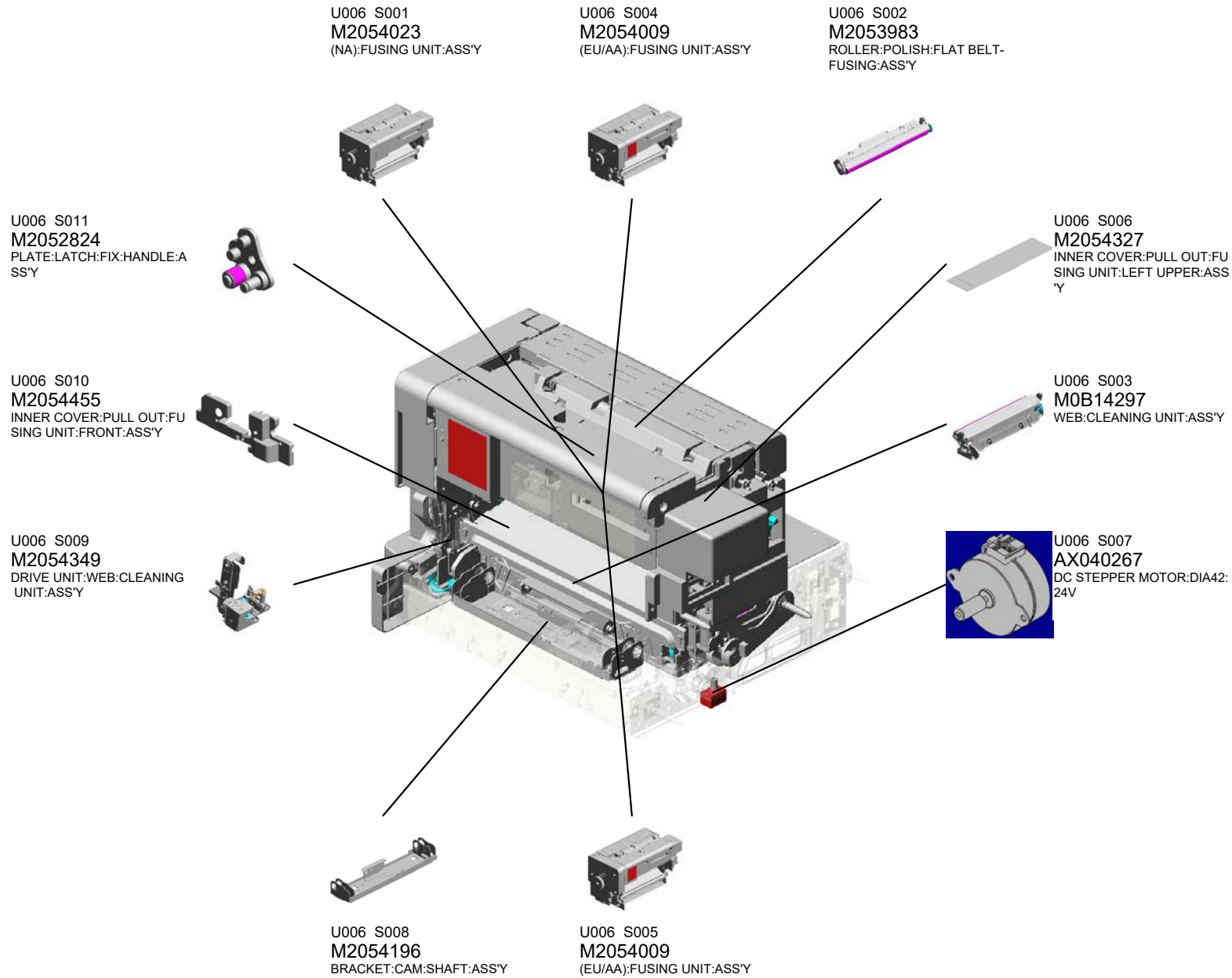
9.07200030E
RETAINING RING -
M3



73.M2057779
HOLDER:LATCH:PI
N:FRONT RIGHT:S
UB-ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006.FUSING



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006_S001.(NA):FUSING UNIT:ASS'Y

U006 S001 S007
M2053960
GUIDE PLATE:FUSING EXIT:
UPPER:ASS'Y

U006 S001 S008
M2054024
STRIPPER PLATE:ASS'Y

U006 S001 S003
M2053976
ROLLER:POLISH:FLAT BELT-
FUSING:ASS'Y

U006 S001 S006
M2054226
GUIDE PLATE:FUSING EXIT:
LOWER:ASS'Y

U006 S001 S009
M2054289
COVER:FUSING UNIT:UPPE
R:RIGHT:ASS'Y

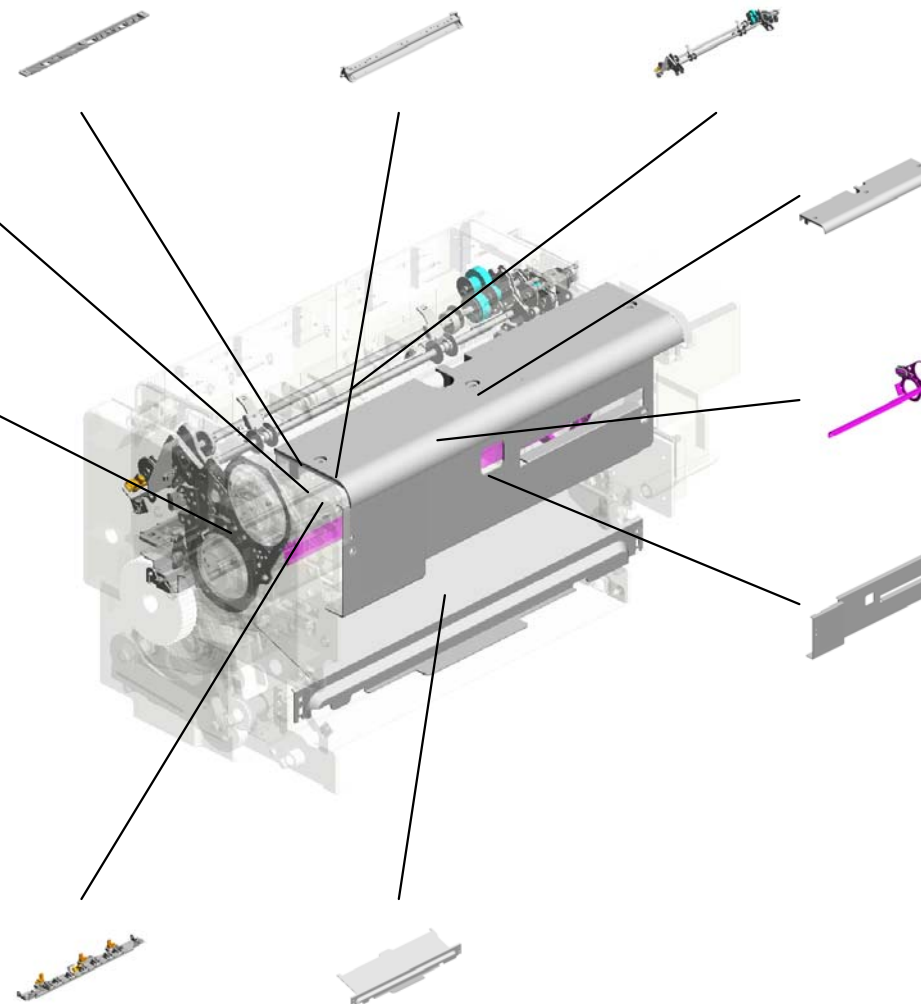
U006 S001 S001
M2054072
SIDE PLATE:ROLLER:FRONT
:ASS'Y

U006 S001 S002
M2054079
SIDE PLATE:ROLLER:REAR:
ASS'Y

U006 S001 S004
M2054456
COVER:STAY:HEAT ROLLER
:ASS'Y

U006 S001 S005
M2054223
STAY:PICKOFF PAWL:PRES
SURE ROLLER:ASS'Y

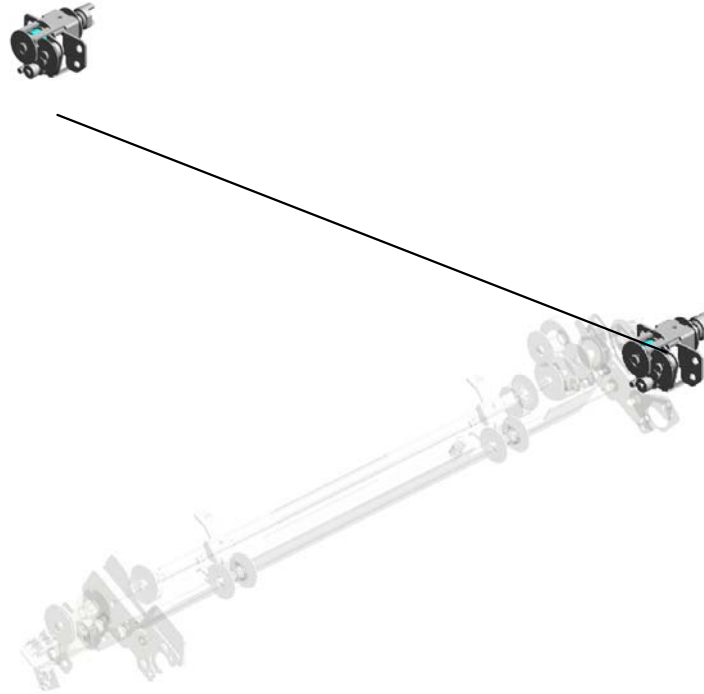
U006 S001 S010
M2054422
FUSING ENTRANCE GUIDE
PLATE:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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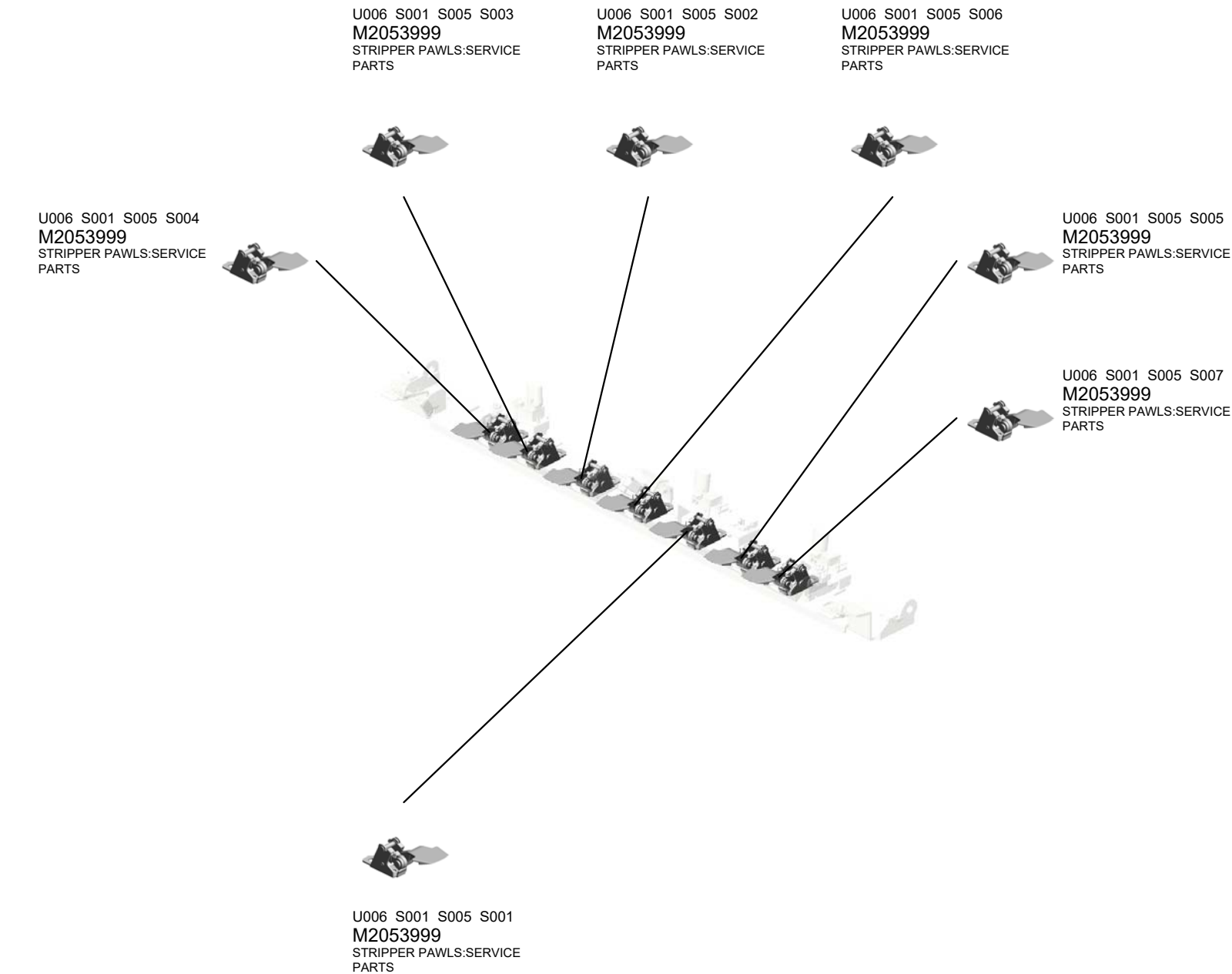
U006_S001_S003.ROLLER:POLISH:FLAT BELT-FUSING:ASS'Y

U006 S001 S003 S001
M2054121
HOLDER:SHAFT:DRIVE:SUB-
ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006_S001_S005.STAY:PICKOFF PAWL:PRESSURE ROLLER:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006_S002.ROLLER:POLISH:FLAT BELT-FUSING:ASS'Y

U006 S002 S001
M2053975
COVER:POLISH:ROLLER:AS
SY



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006_S004.(EU/AA):FUSING UNIT:ASS'Y

U006 S004 S007
M2053960
GUIDE PLATE:FUSING EXIT:
UPPER:ASS'Y

U006 S004 S008
M2054024
STRIPPER PLATE:ASS'Y

U006 S004 S003
M2053976
ROLLER:POLISH:FLAT BELT-
FUSING:ASS'Y

U006 S004 S006
M2054226
GUIDE PLATE:FUSING EXIT:
LOWER:ASS'Y

U006 S004 S009
M2054289
COVER:FUSING UNIT:UPPE
R:RIGHT:ASS'Y

U006 S004 S001
M2054072
SIDE PLATE:ROLLER:FRONT
:ASS'Y

U006 S004 S002
M2054079
SIDE PLATE:ROLLER:REAR:
ASS'Y

U006 S004 S004
M2054456
COVER:STAY:HEAT ROLLER
:ASS'Y

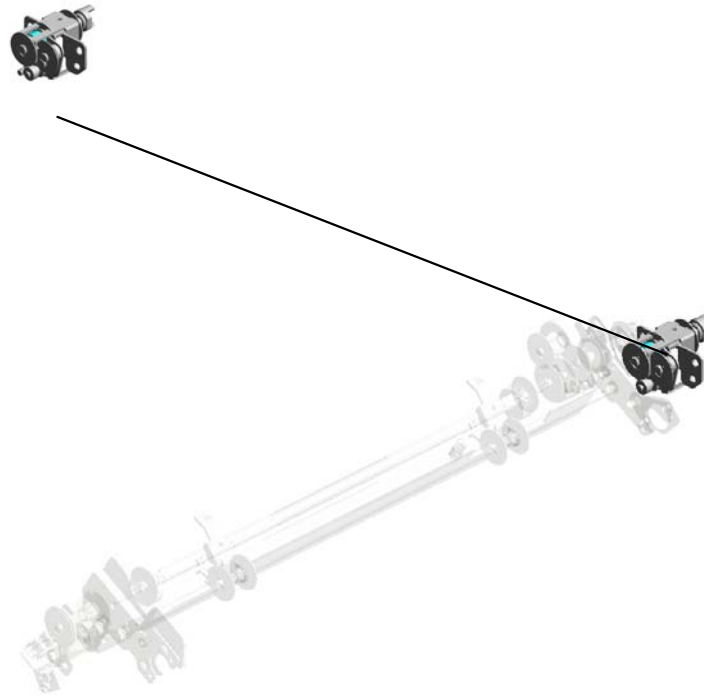
U006 S004 S005
M2054223
STAY:PICKOFF PAWL:PRES
SURE ROLLER:ASS'Y

U006 S004 S010
M2054422
FUSING ENTRANCE GUIDE
PLATE:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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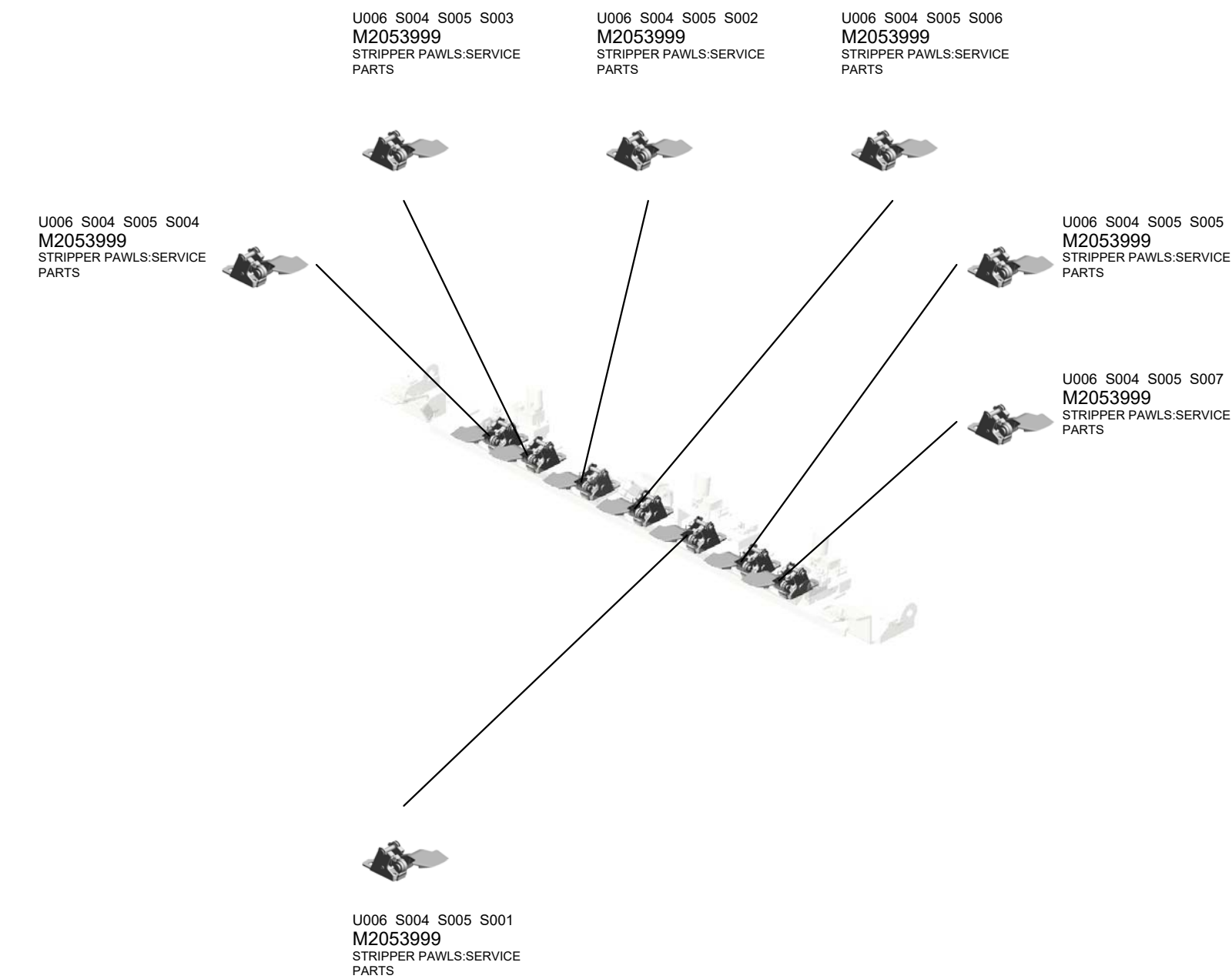
U006_S004_S003.ROLLER:POLISH:FLAT BELT-FUSING:ASS'Y

U006 S004 S003 S001
M2054121
HOLDER:SHAFT:DRIVE:SUB-
ASSY



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006_S004_S005.STAY:PICKOFF PAWL:PRESSURE ROLLER:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006_S005.(EU/AA):FUSING UNIT:ASS'Y

U006 S005 S007
M2053960
GUIDE PLATE:FUSING EXIT:
UPPER:ASS'Y

U006 S005 S008
M2054024
STRIPPER PLATE:ASS'Y

U006 S005 S003
M2053976
ROLLER:POLISH:FLAT BELT-
FUSING:ASS'Y

U006 S005 S006
M2054226
GUIDE PLATE:FUSING EXIT:
LOWER:ASS'Y

U006 S005 S009
M2054289
COVER:FUSING UNIT:UPPE
R:RIGHT:ASS'Y

U006 S005 S001
M2054072
SIDE PLATE:ROLLER:FRONT
:ASS'Y

U006 S005 S002
M2054079
SIDE PLATE:ROLLER:REAR:
ASS'Y

U006 S005 S004
M2054456
COVER:STAY:HEAT ROLLER
:ASS'Y

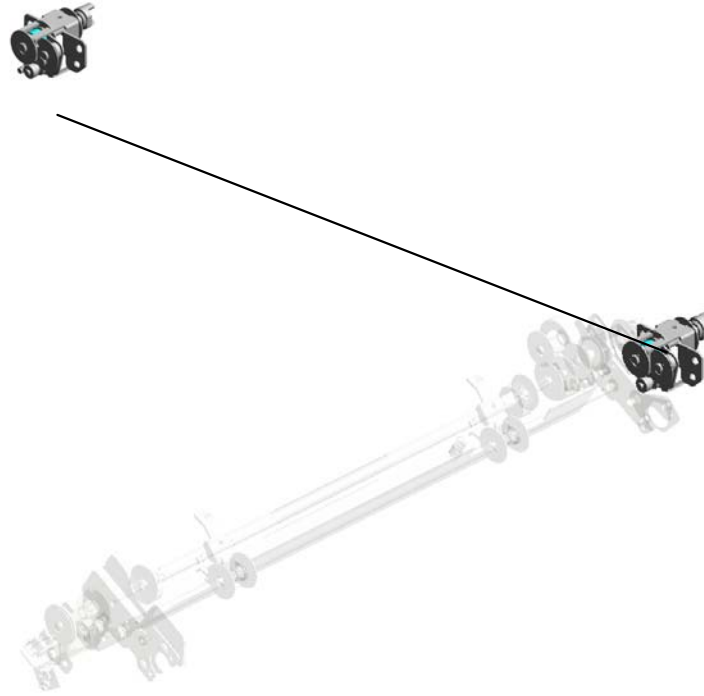
U006 S005 S005
M2054223
STAY:PICKOFF PAWL:PRES
SURE ROLLER:ASS'Y

U006 S005 S010
M2054422
FUSING ENTRANCE GUIDE
PLATE:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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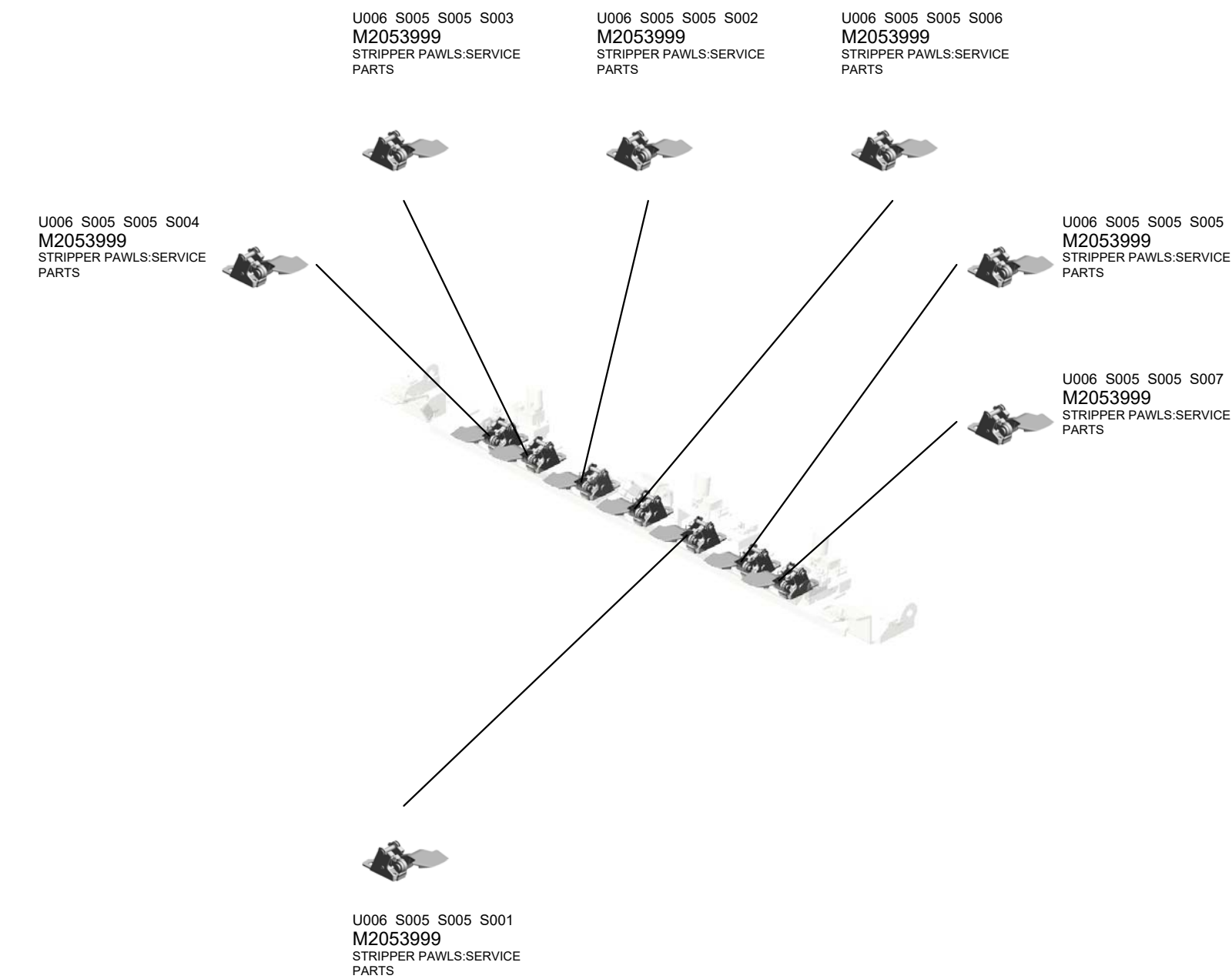
U006_S005_S003.ROLLER:POLISH:FLAT BELT-FUSING:ASS'Y

U006 S005 S003 S001
M2054121
HOLDER:SHAFT:DRIVE:SUB-
ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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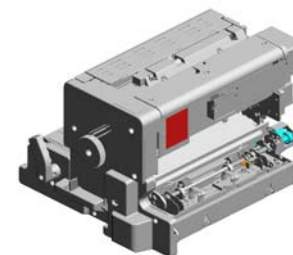
U006_S005_S005.STAY:PICKOFF PAWL:PRESSURE ROLLER:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006 FUSING

45.09543006N (x4) SCREW - M3X6
 6.03540060N (x2) SCREW-M4X6
 35.08010237 HEXAGONAL BOLT :DOUBLE SCREW: M4X12
 13.04544008Q (x3) TAPPING SCREW - M4X8
 56.11050551 (x5) CLAMP:LES-0505



15.05940120E (x2) HEXAGON BOLT - M4X12

52.11050511 (x5) HARNESS CLAMP - LWS-0306ZC

58.11050692 (x2) CLAMP:LES-0503

7.03540400N (x6) SCREW:M4X40

12.04503008N (x4) TAPPING SCREW - M3X8

10.03604006N (x79) SCREW - M4X6

42.09515008N (x2) SCREW:POLISHED ROUND:M5X8

8.03603006N (x8) SCREW - M3X6

29.07403810 BALL BEARING:DIA 10XDIA19X5

21.07200080E (x8) RETAINING RING - M8

57.11050600 (x22) CLAMP:LWSM-030 6-2M

34.08010236 (x3) HEXAGONAL BOLT :DOUBLE SCREW: M4X8

56.11050551 CLAMP:LES-0505

19.07200040E (x2) RETAINING RING - M4

1.03140180N PAN HEAD SCREW :M4X18

64.11050758 CLAMP:LWSM-030 6A

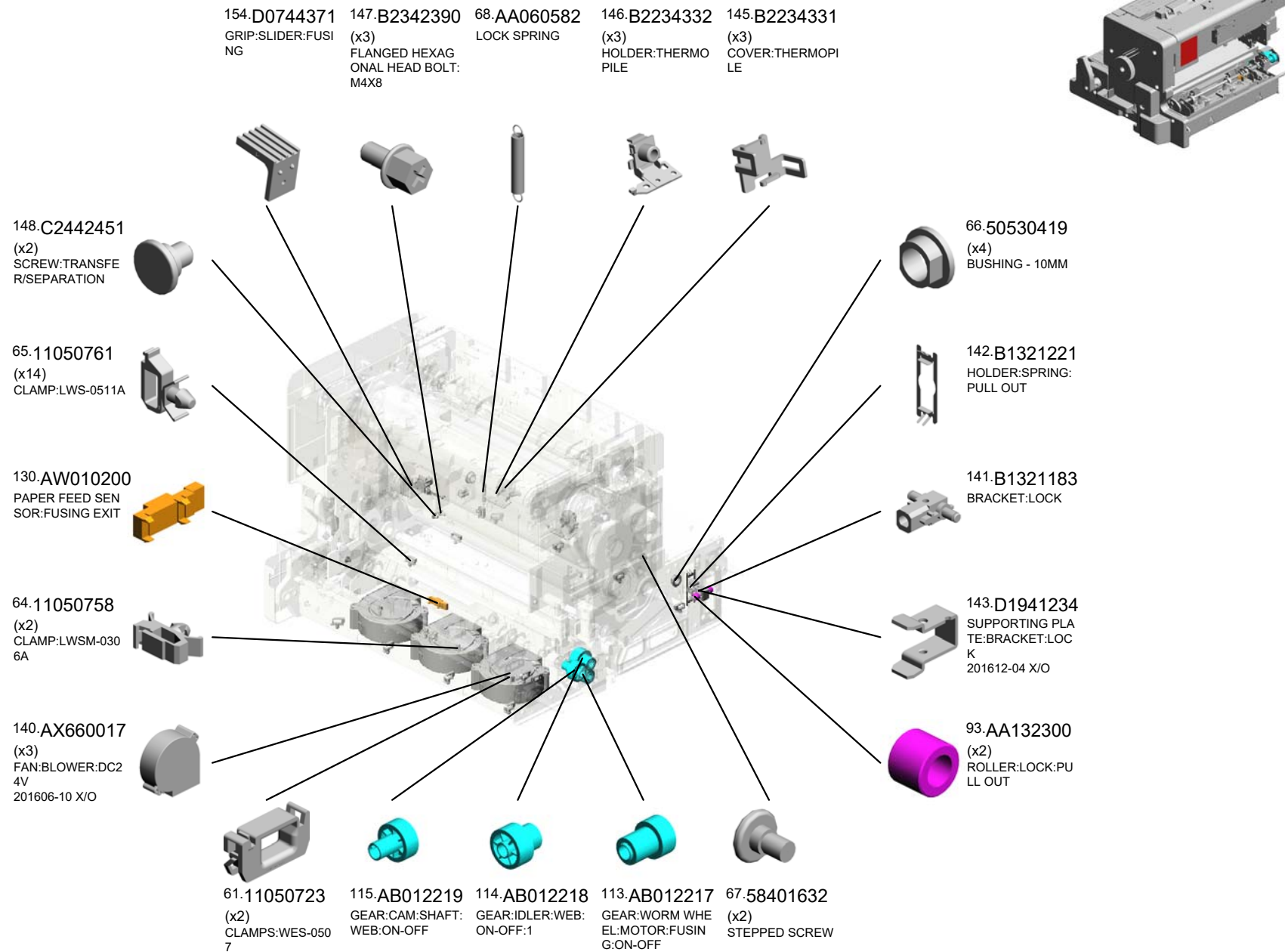
67.58401632 (x2) STEPPED SCREW

46.09543008N (x2) SCREW - M3X8

8.03603006N(x 6) SCREW - M3X6
 10.03604006N(x 3) SCREW - M4X6

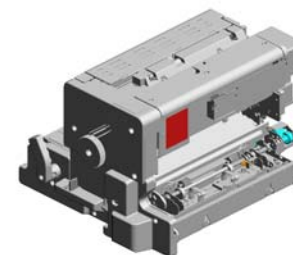
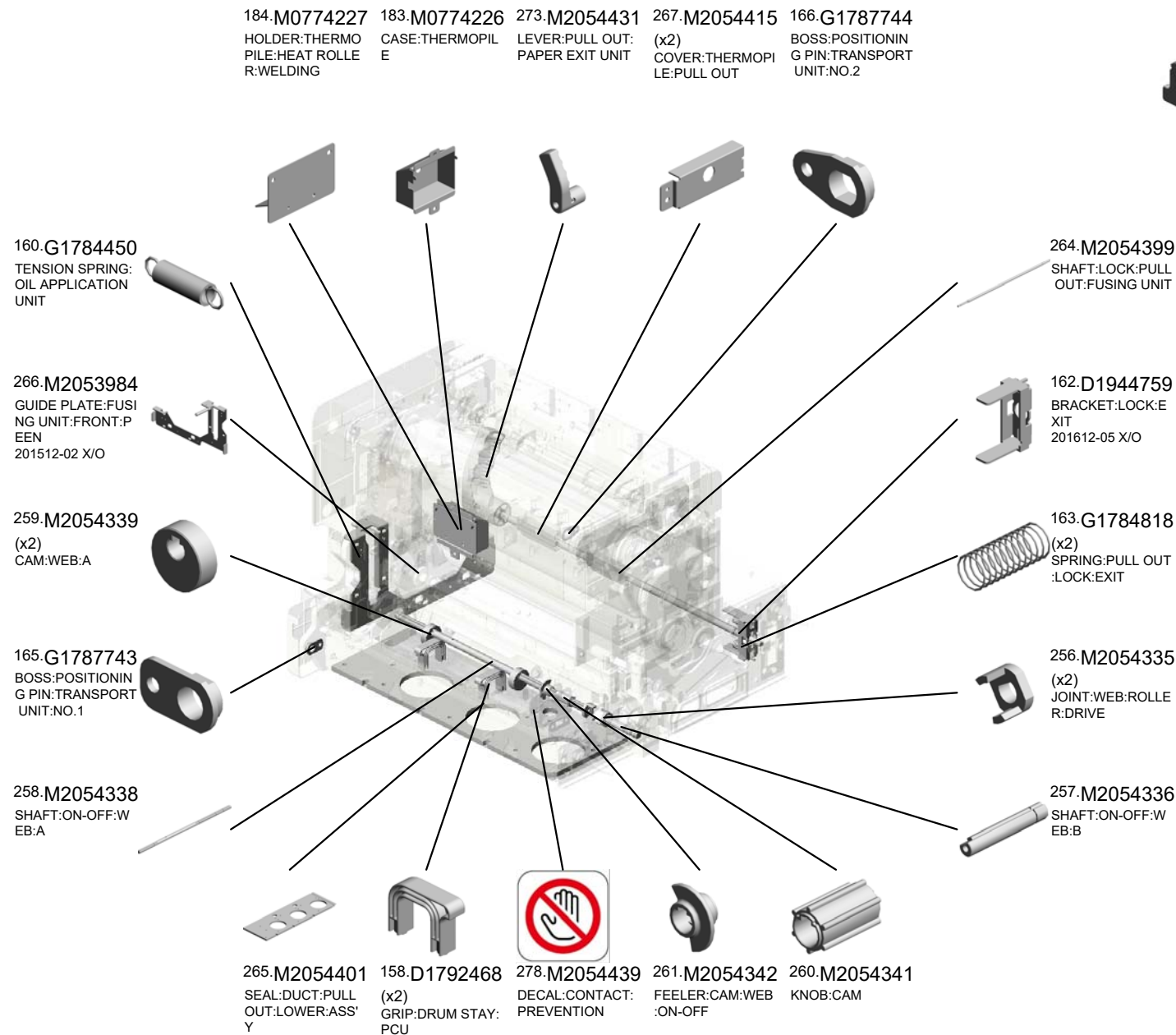
32.07413810 (x3) BALL BEARING:10 X19X7MM

U006 FUSING



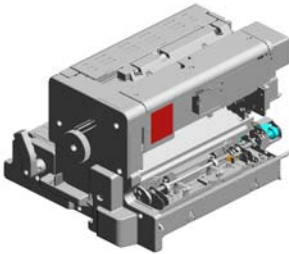
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006 FUSING



U006
FUSING

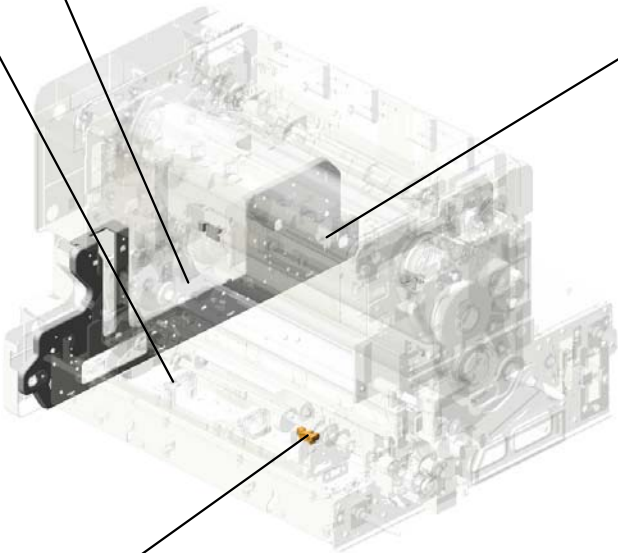
317.M2054377
PULL OUT:FUSING
UNIT:SIDE PLATE:
FRONT:PEEN



282.M2054444
DECAL:POSITIONI
NG:WEB:ON-OFF



312.AW100183
(x3)
THERMOPILE
201805-05 O/O

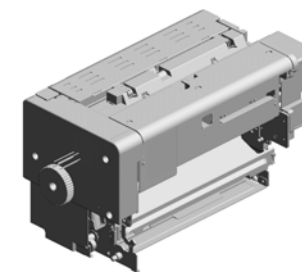


303.GW020022
PHOTOINTERRUP
TOR:LG2A24BL1
201708-03 O/O

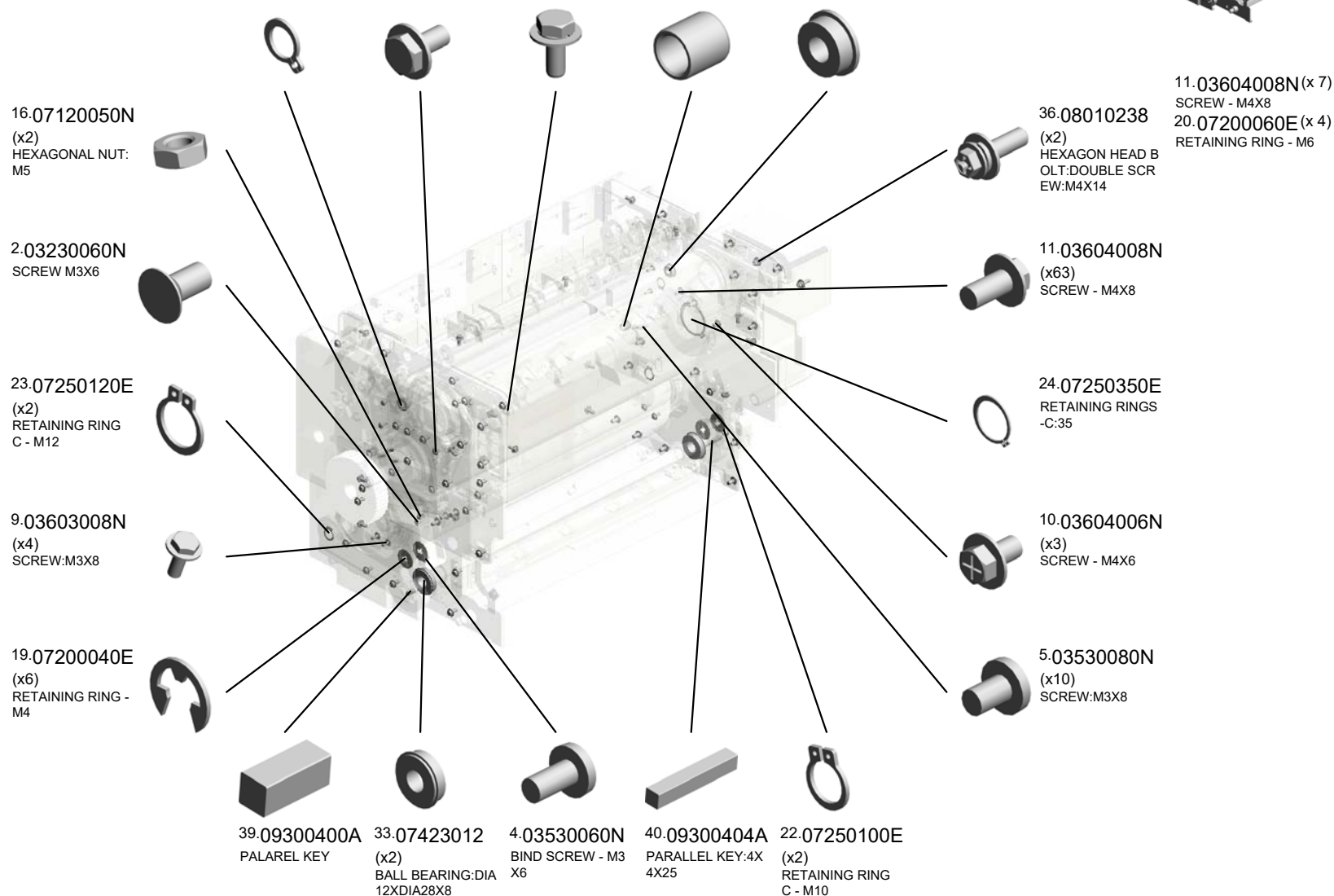
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006_S001
(NA):FUSING UNIT:ASS'Y

25.07270060E (x2) RETAINING RING - M6
8.03603006N SCREW - M3X6
37.08046123 HEXAGONAL BOLT :W/WASHER:M3X8
26.07330608 (x2) PLAIN SHAFT BEARING:DIA6X8
31.07413806 (x2) BALL BEARING - 6 X13X5MM

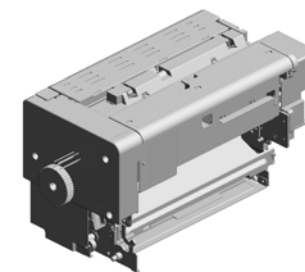
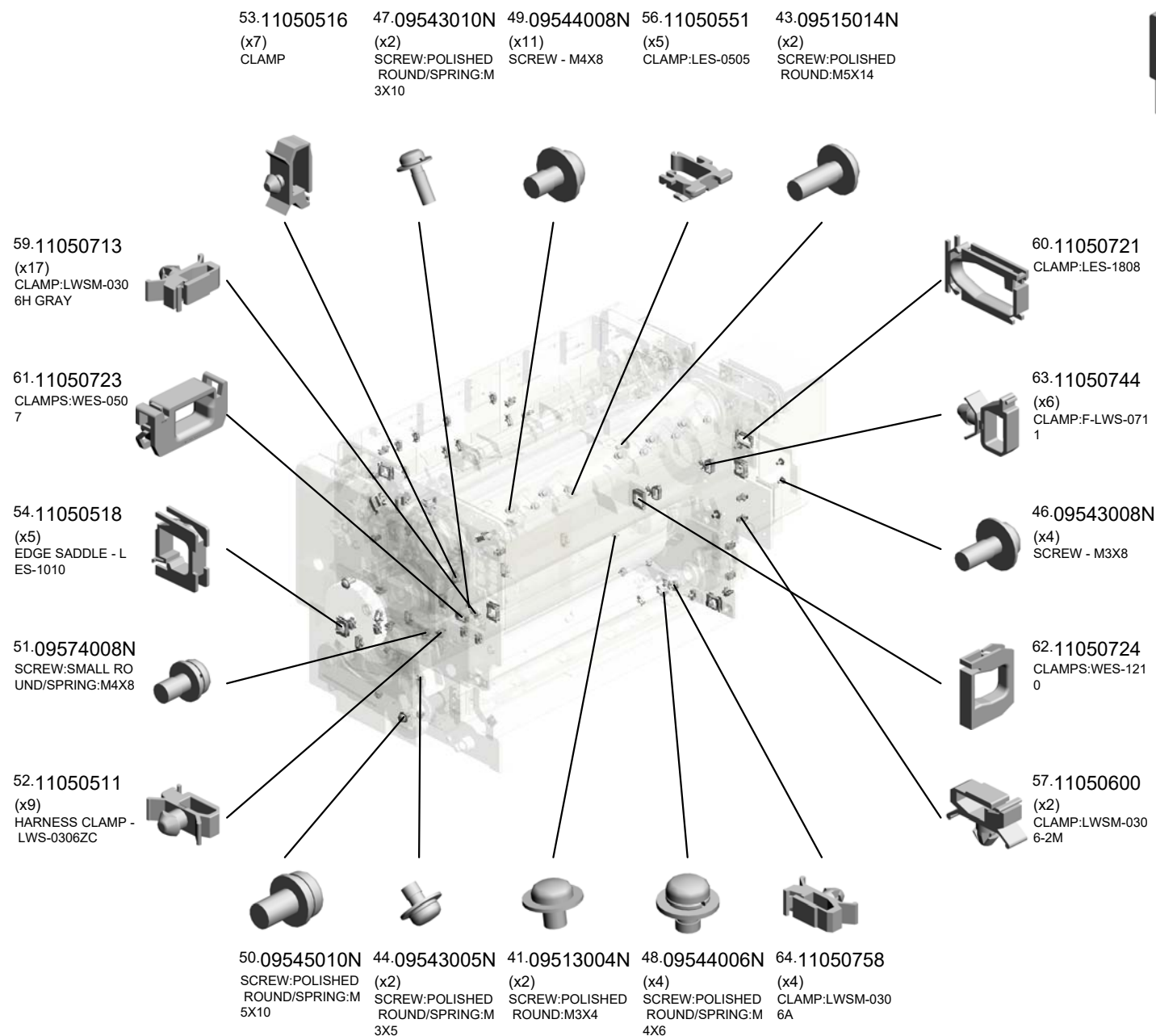


328.M2054023
[A]
(NA):FUSING UNIT:
ASS'Y
201904-02 O/O



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
------	------	------	------	------	------	------	------	------	------	------

U006_S001
(NA):FUSING UNIT:ASS'Y

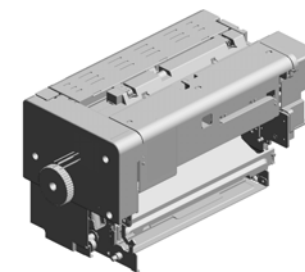


328.M2054023
[A]
(NA):FUSING UNIT:
ASS'Y
201904-02 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006_S001 (NA):FUSING UNIT:ASS'Y

79.AA061201 TENSION SPRING:
EXIT:COVER
(x2)
97.AA143822 STEPPEDSCREW -
M3.5
(x2)
86.AA080308 BUSHING - 8MM
(x2)
85.AA066427 COIL SPRING:BAL
ANCER:PAPER EXI
T SUB-UNIT:FRON
T
(x7)
95.AA143801 SCREW:M4:EXTER
IOR



328.M2054023
[A]
(NA):FUSING UNIT:
ASS'Y
201904-02 O/O

70.AA061178
(x2)
TENSION SPRING:
STRIPPER PLATE:
2N

99.AA143866
(x2)
SCREW:DIA3.4:M3

76.AA061196
TORSION SPRING:
STRIPPER PLATE:
PRESSURE:FRON
T

91.AA081020
(x4)
PLAIN SHAFT BEA
RING:DIA12XDIA20
X8

74.AA061189
TORSION SPRING:
LOUVER:COOLING
:FRONT

84.AA066426
COIL SPRING:BAL
ANCER:PAPER EXI
T SUB-UNIT:REAR

77.AA061197
TORSION SPRING:
STRIPPER PLATE:
PRESSURE:REAR

94.D1494235
(x2)
STEPPED SCREW:
M3
201510-01 X/O

75.AA061190
TORSION SPRING:
LOUVER:COOLING
:REAR

96.AA143812
(x2)
SCREW - SCALE

78.AA061200
(x2)
TENSION SPRING:
LOUVER:DISCHAR
GE NOZZLE

73.AA061187
(x2)
COMPRESSION SP
RING:PRESSURE
SUB-UNIT:770N

69.AA061072
SPRING:IDLER

108.AB010196
GEAR:M1Z17:ASS'
Y

107.AB010195
GEAR:M1Z19:ASS'
Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006_S001
(NA):FUSING UNIT:ASS'Y

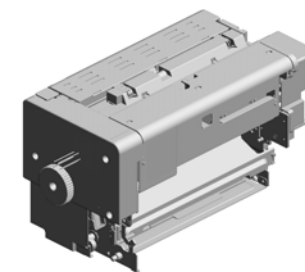
124.AE040090 BELT TENSIONER:
ROLLER:ASS'Y
201510-06 X/O

169.G1787960 (x5)
COVER:THERMO
STAT:HEAT ROLLER

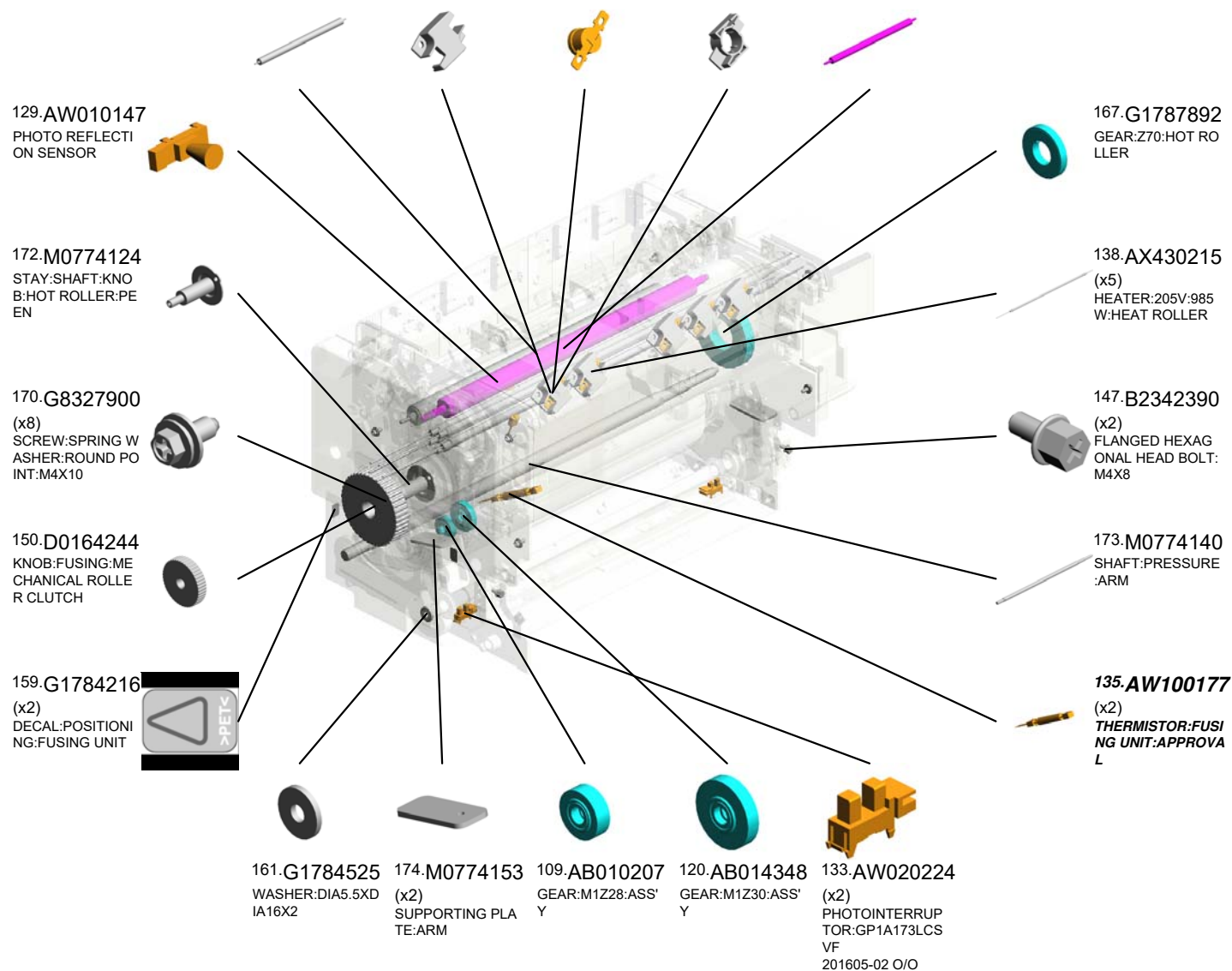
136.AW110124 (x5)
THERMOSTAT:218
C:250V:10A

171.M0774069 (x5)
HOLDER:THERMO
STAT:HEAT ROLLER

125.AE040091 ROLLER:OPPOSE
D:POLISH:FLAT BE
LT-FUSING
201510-04 X/O

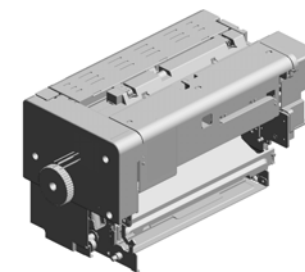
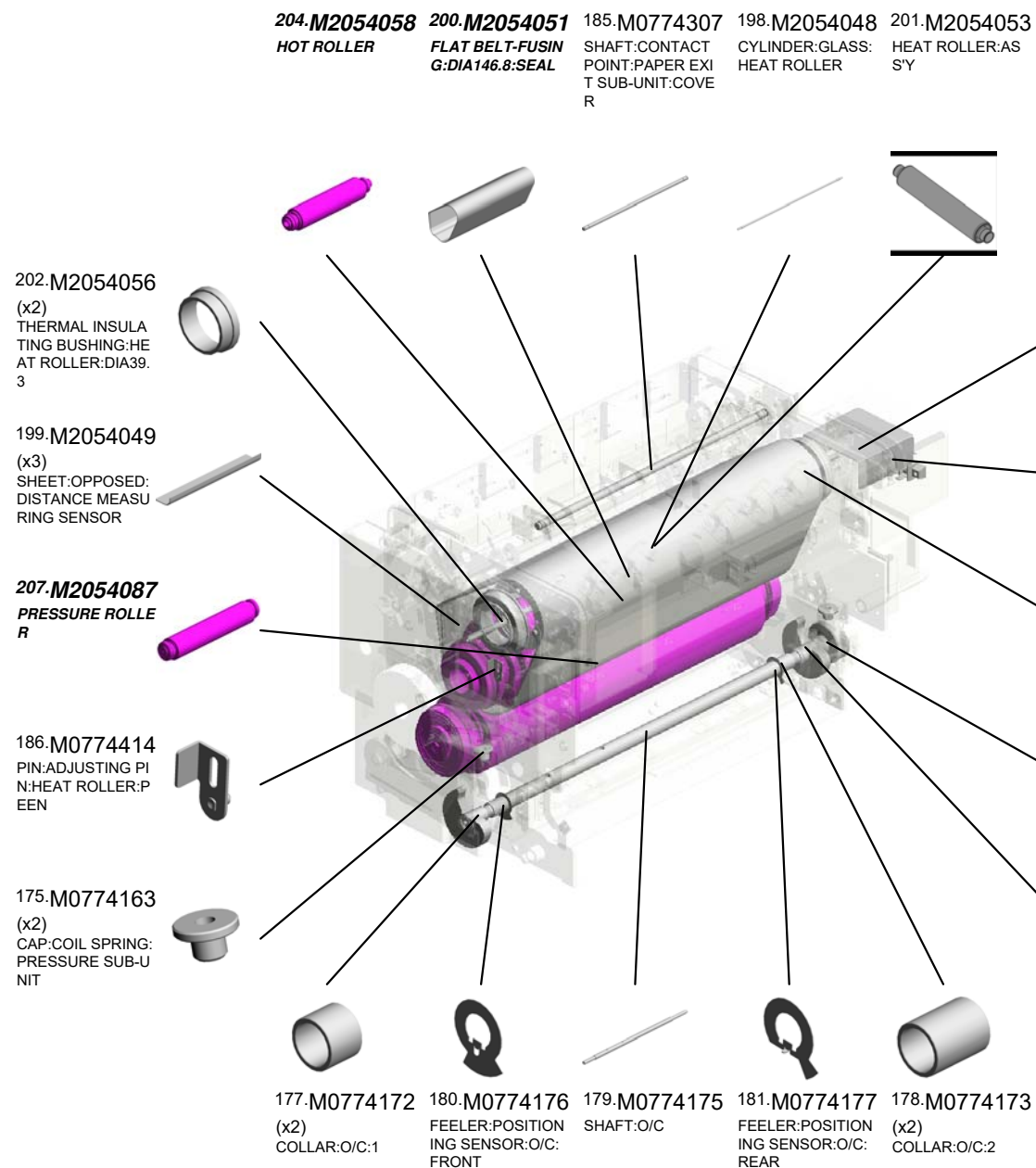


328.M2054023
[A]
(NA):FUSING UNIT:
ASS'Y
201904-02 O/O



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006_S001
(NA):FUSING UNIT:ASS'Y



328.M2054023
[A]
(NA):FUSING UNIT:
ASS'Y
201904-02 O/O

U006_S001 (NA):FUSING UNIT:ASS'Y

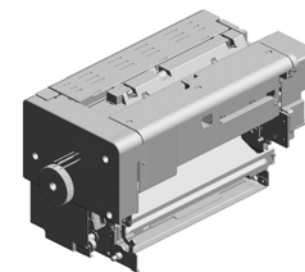
239.M2054250 HOLDER:REFLECT
ION PHOTO SENS
OR

241.M2054252 SHAFT:OPEN AND
CLOSE:COVER:PA
PER EXIT SUB-UNI
T

232.M2054215 STOPPER:LOUVER
:PRESSURE ROLL
ER

238.M2053987 COVER:PAPER EXI
T SUB-UNIT:UPPE
R:ASS'Y
201703-02 O/O

246.M2054293 COVER:FUSING/T
RANSPORT UNIT:U
PPER:MIDDLE



328.M2054023
[A]
(NA):FUSING UNIT:
ASS'Y
201904-02 O/O

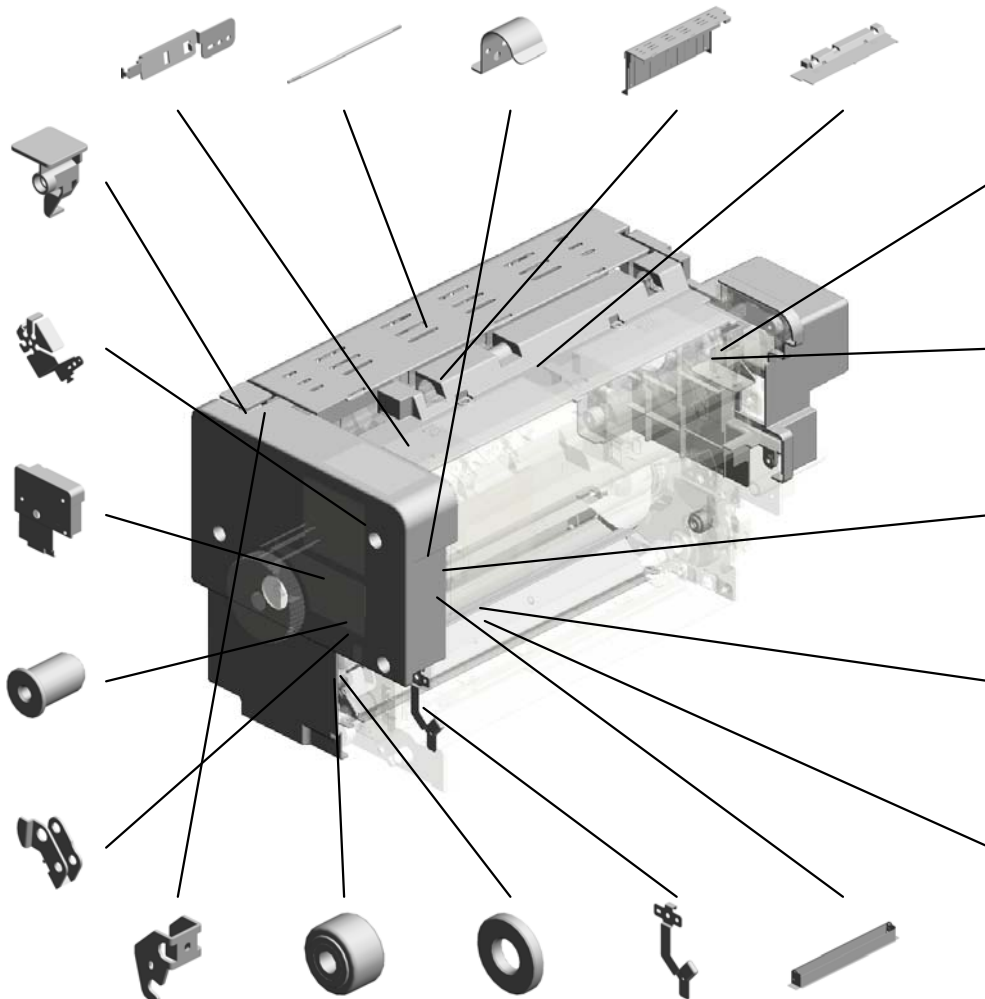
274.M2054432
LEVER:OPEN AND
CLOSE:COVER:PA
PER EXIT SUB-UNI
T

227.M2054170
HEATER HOLDER:
HEAT ROLLER:FR
ONT

243.M2054285
COVER:FUSING U
NIT:FRONT

247.M2053967
SHAFT:IDLER:SWI
VEL
201703-08 X/O

270.M2053966
BRACKET:GEAR:S
WIVEL
201703-09 X/O



229.M2054191
HEATER HOLDER:
HEAT ROLLER:RE
AR

244.M2054287
COVER:FUSING U
NIT:REAR

233.M2053978
LOUVER:EXHAUST
:COOLING:PRESS
URE ROLLER
201509-03 X/O

272.M2054429
LOUVER:DISCHAR
GE NOZZLE:COOLI
NG:PRESSURE RO
LLER

231.M2054211
DUCT:COOLING:P
RESSURE ROLLER

240.M2054251
HOOK:FRONT:COV
ER:PAPER EXIT S
UB-UNIT

268.M2054417
(x2)
CAM FOLLOWER:D
IA6XDIA16X12

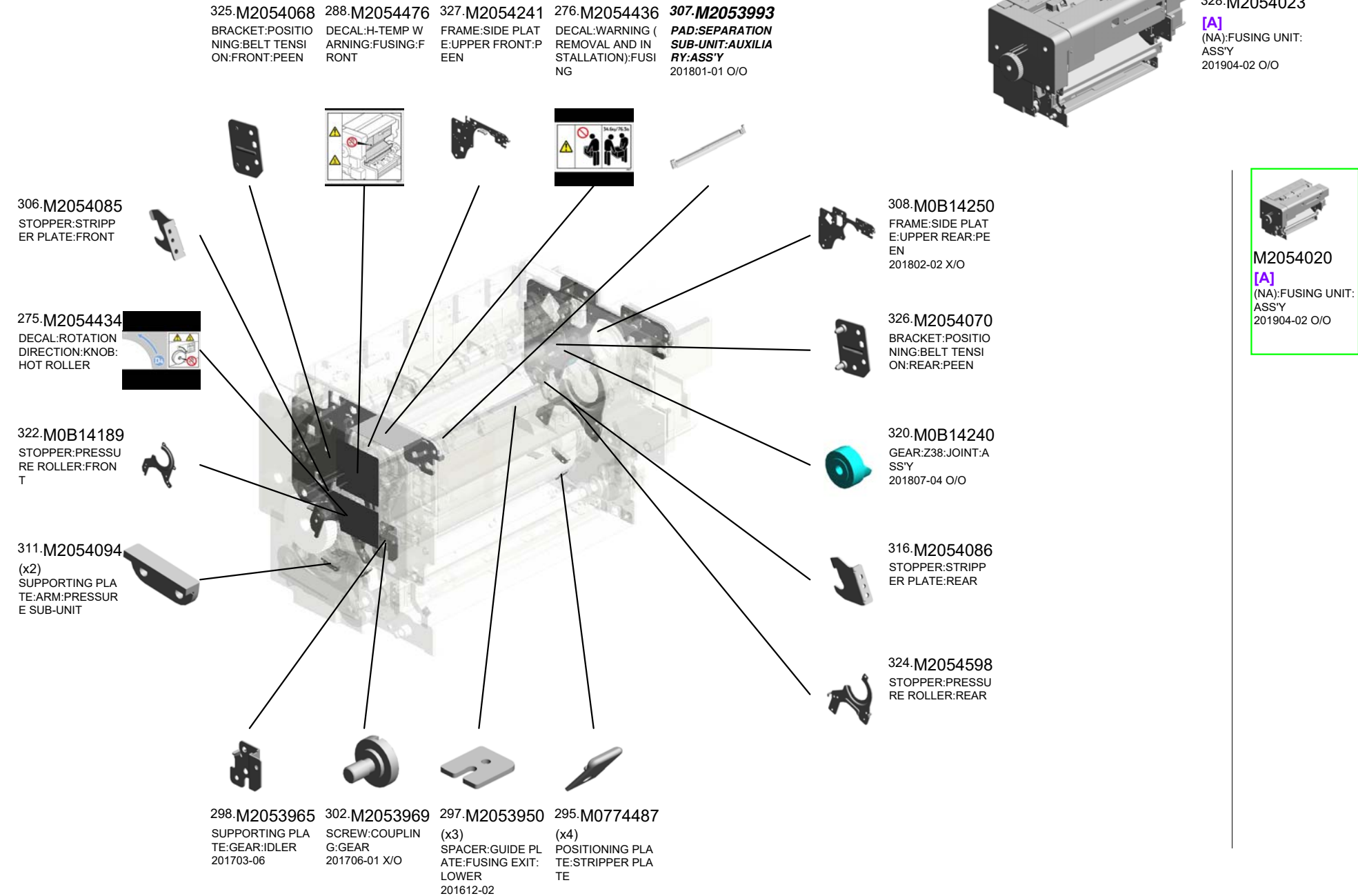
269.M2054418
(x4)
COLLAR:CAM FOL
LOWER:PRESSUR
E SUB-UNIT

228.M2054186
LEVER:WEB:ASS'Y

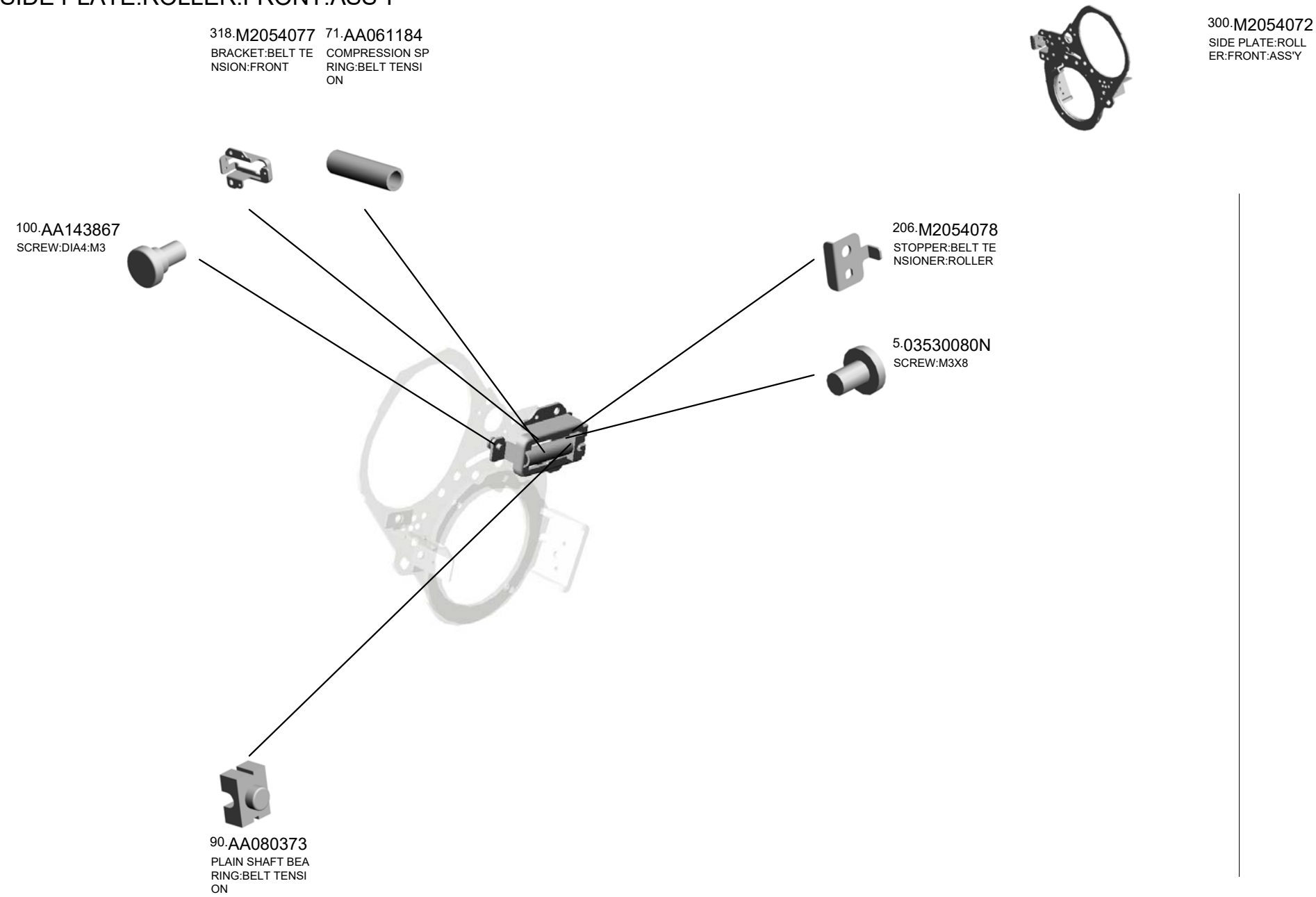
230.M2054208
DUCT:EXHAUST:P
RESSURE ROLLER

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006_S001
(NA):FUSING UNIT:ASS'Y



U006_S001_S001
SIDE PLATE:ROLLER:FRONT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006_S001_S002
SIDE PLATE:ROLLER:REAR:ASS'Y

71.AA061184
COMPRESSION SP
RING:BELT TENS
ION

100.AA143867
SCREW:DIA4:M3

90.AA080373
PLAIN SHAFT BEA
RING:BELT TENS
ION

301.M2054079
SIDE PLATE:ROLL
ER:REAR:ASS'Y

319.M2054084
BRACKET:BELT TE
NSION:REAR

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006_S001_S003

ROLLER:POLISH:FLAT BELT-FUSING:ASS'Y

218.M2054135 3.03530040N 221.M2053954 191.M2054031 219.M2053973
SHAFT:ON-OFF:FE SCREW - M3X4 (x2) CAM:POLISH:FLAT (x2) SHEET:POLISH:FLAT BELT-FUSING AT BELT-FUSING SHAFT:POLISH:FLAT BELT-FUSING:L INK
ELER 201512-09 X/O 201510-13 X/O



208.M2053976
[A]
ROLLER:POLISH:F
LAT BELT-FUSING:
ASS'Y
201602-01 X/O

19.07200040E
(x15)
RETAINING RING -
M4

217.M2054130
FEELER:SENSOR:
ON-OFF

59.11050713
(x2)
CLAMP:LWSM-030
6H GRAY

303.GW020022
PHOTOINTERRUPTOR:
LG2A24BL1
201708-03 O/O

11.03604008N
SCREW - M4X8

164.G1786679
JOINT:DRIVE:BRU
SH ROLLER

215.M2054119
SHAFT:ON-OFF:PO
LISH:INPUT

30.07413706
(x4)
BALL BEARING - 6
X10X3

8.03603006N
(x7)
SCREW - M3X6

4.03530060N
(x5)
BIND SCREW - M3
X6

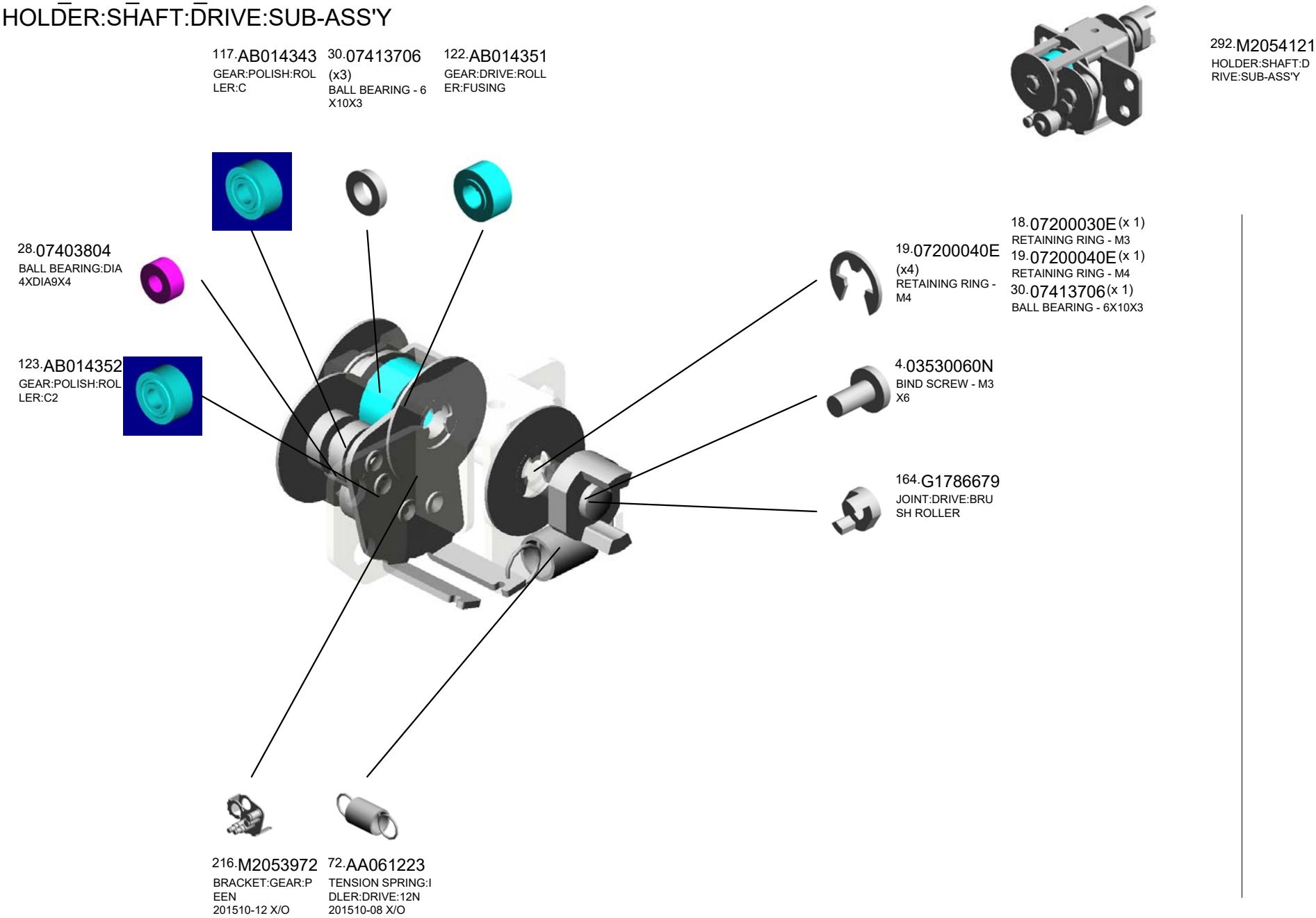
220.M2053974 82.AA061219 118.AB014344 119.AB014345 116.AB014342
SHAFT:POLISH:FLAT BELT-FUSING:T URN (x2) TENSION SPRING: POLISH:ON-OFF:20 N
201510-14 X/O GEAR:POLISH:ROLLER:ON-OFF:A GEAR:POLISH:ON-OFF:B:PRESS FIT GEAR:DRIVE:ROLLER:FUSING



M2054101
[A]
ROLLER:POLISH:F
LAT BELT-FUSING:
ASS'Y
201602-01 X/O

U001 U002 U003 U004 U005 U006 U007 U008 U009 U010 U011

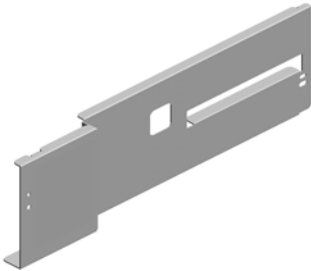
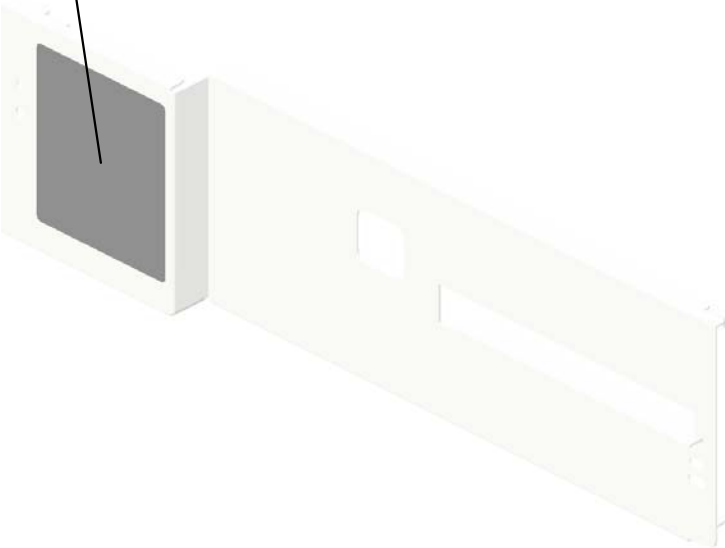
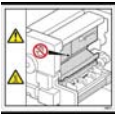
U006_S001_S003_S001
HOLDER:SHAFT:DRIVE:SUB-ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006_S001_S004
COVER:STAY:HEAT ROLLER:ASS'Y

288.M2054476
DECAL:H-TEMP W
ARNING:FUSING:F
RONT



285.M2054456
COVER:STAY:HEA
T ROLLER:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006_S001_S005
STAY:PICKOFF PAWL:PRESSURE ROLLER:ASS'Y

226.M2054165 18.07200030E 294.G1787900
DISCHARGE BRUS RETAINING RING - (x4)
H:PRESSURE ROL M3 DISTANCE MEASU
LER RING SENSOR



234.M2054223
STAY:PICKOFF PA
WL:PRESSURE RO
LLER:ASS'Y

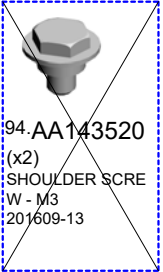
3.03530040N
(x12)
SCREW - M3X4



45.09543006N
(x2)
SCREW - M3X6



295.M0774487
(x2)
POSITIONING PLA
TE:STRIPPER PLA
TE



94.AA143520
(x2)
SHOULDER SCRE
W - M3
201609-13

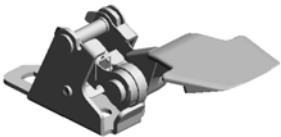
56.11050551
CLAMP:LES-0505



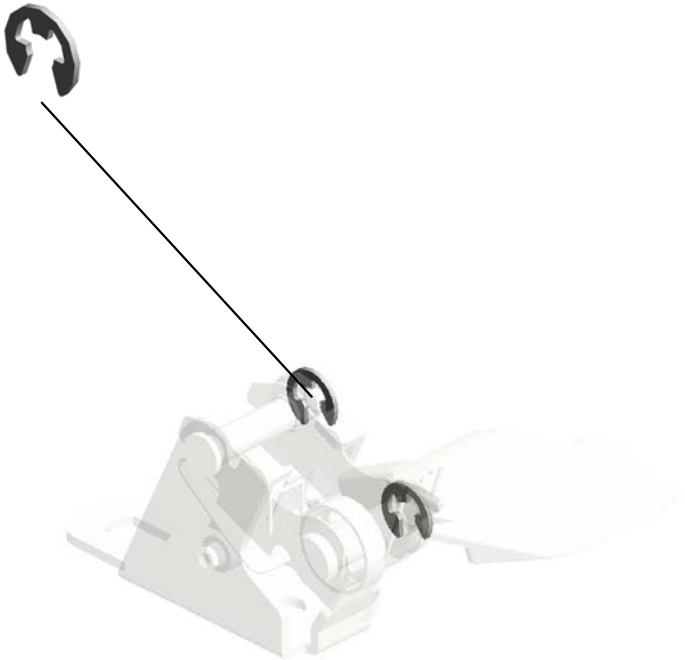
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
------	------	------	------	------	------	------	------	------	------	------

U006_S001_S005_S001
STRIPPER PAWLS:SERVICE PARTS

17.07200020E
(x2)
RETAINING RING -
M2



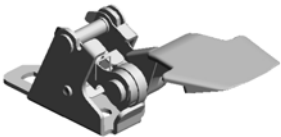
305.M2053999
STRIPPER PAWLS:
SERVICE PARTS



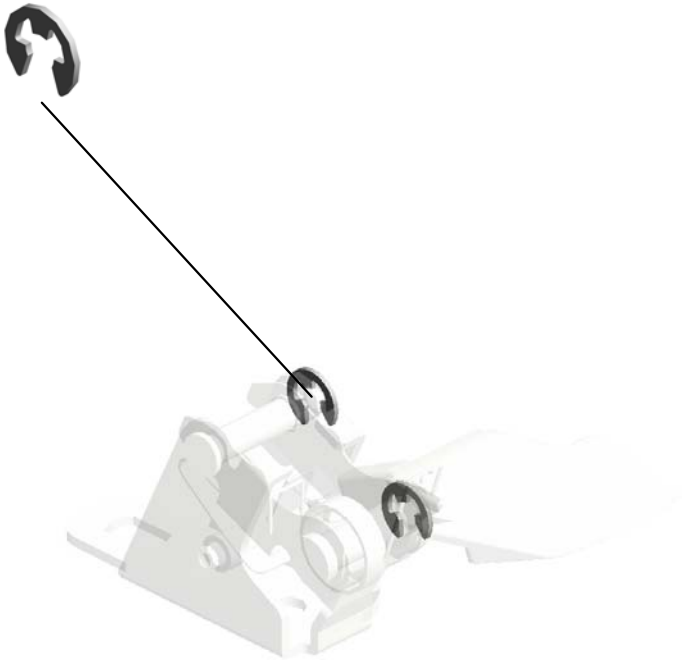
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006_S001_S005_S002
STRIPPER PAWLS:SERVICE PARTS

17.07200020E
(x2)
RETAINING RING -
M2



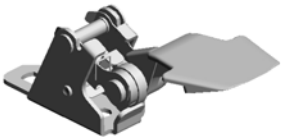
305.M2053999
STRIPPER PAWLS:
SERVICE PARTS



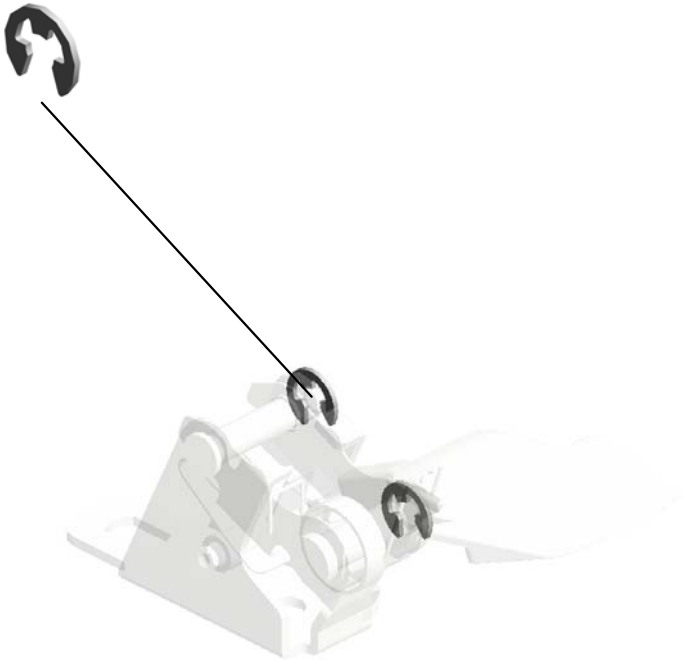
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
------	------	------	------	------	------	------	------	------	------	------

U006_S001_S005_S003
STRIPPER PAWLS:SERVICE PARTS

17.07200020E
(x2)
RETAINING RING -
M2



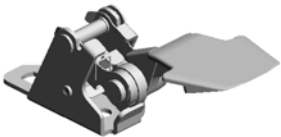
305.M2053999
STRIPPER PAWLS:
SERVICE PARTS



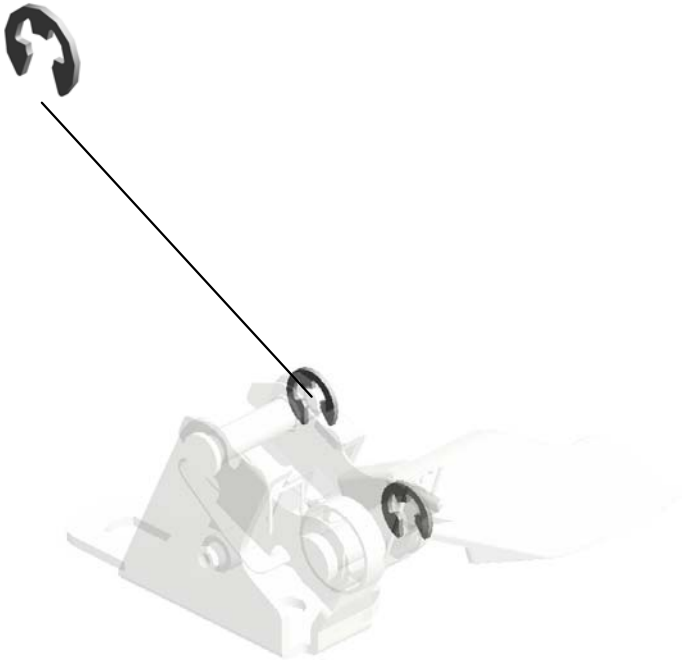
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
------	------	------	------	------	------	------	------	------	------	------

U006_S001_S005_S004
STRIPPER PAWLS:SERVICE PARTS

17.07200020E
(x2)
RETAINING RING -
M2



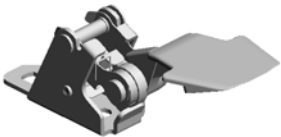
305.M2053999
STRIPPER PAWLS:
SERVICE PARTS



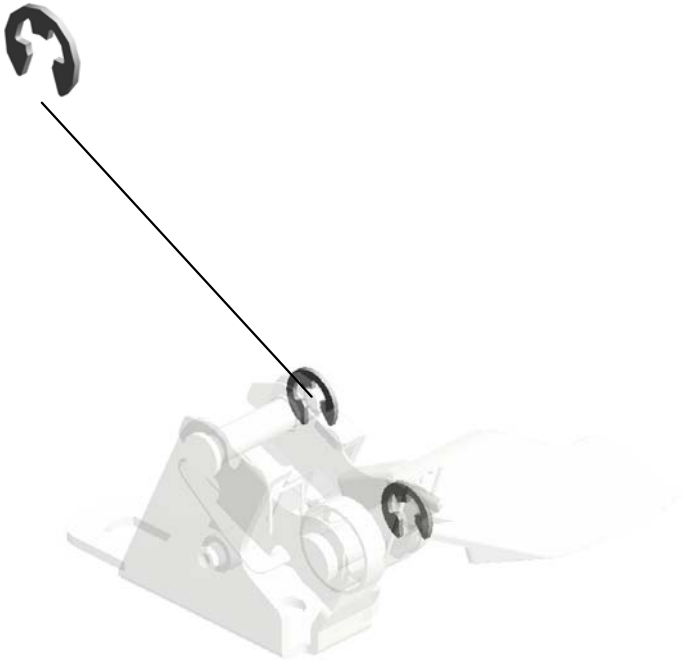
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006_S001_S005_S005
STRIPPER PAWLS:SERVICE PARTS

17.07200020E
(x2)
RETAINING RING -
M2



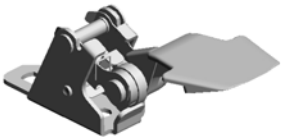
305.M2053999
STRIPPER PAWLS:
SERVICE PARTS



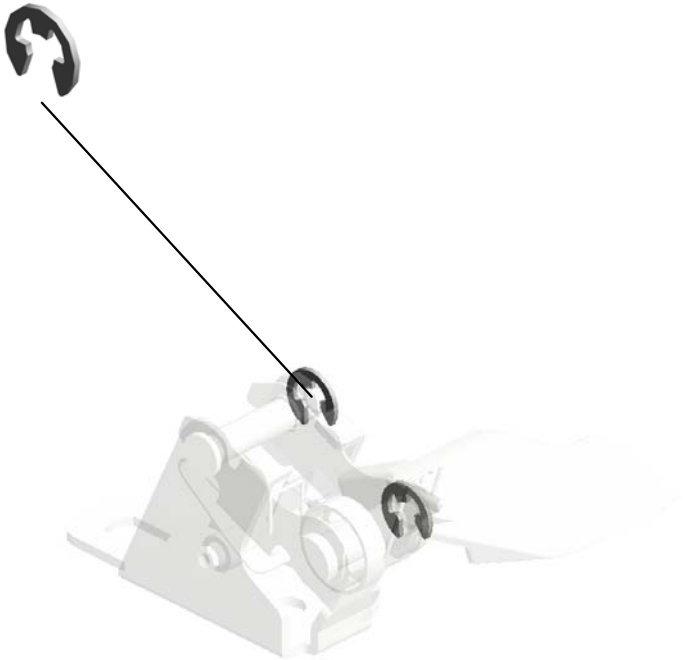
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
------	------	------	------	------	------	------	------	------	------	------

U006_S001_S005_S006
STRIPPER PAWLS:SERVICE PARTS

17.07200020E
(x2)
RETAINING RING -
M2



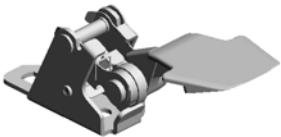
305.M2053999
STRIPPER PAWLS:
SERVICE PARTS



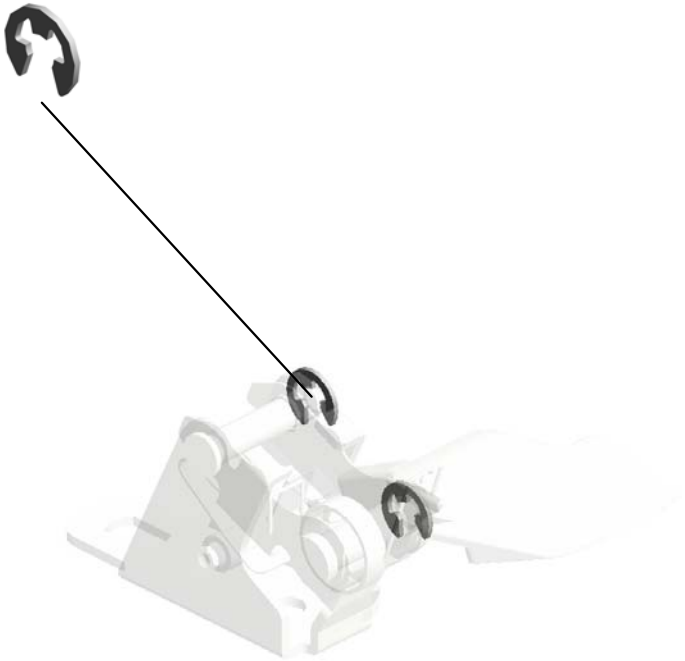
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
------	------	------	------	------	------	------	------	------	------	------

U006_S001_S005_S007
STRIPPER PAWLS:SERVICE PARTS

17.07200020E
(x2)
RETAINING RING -
M2



305.M2053999
STRIPPER PAWLS:
SERVICE PARTS



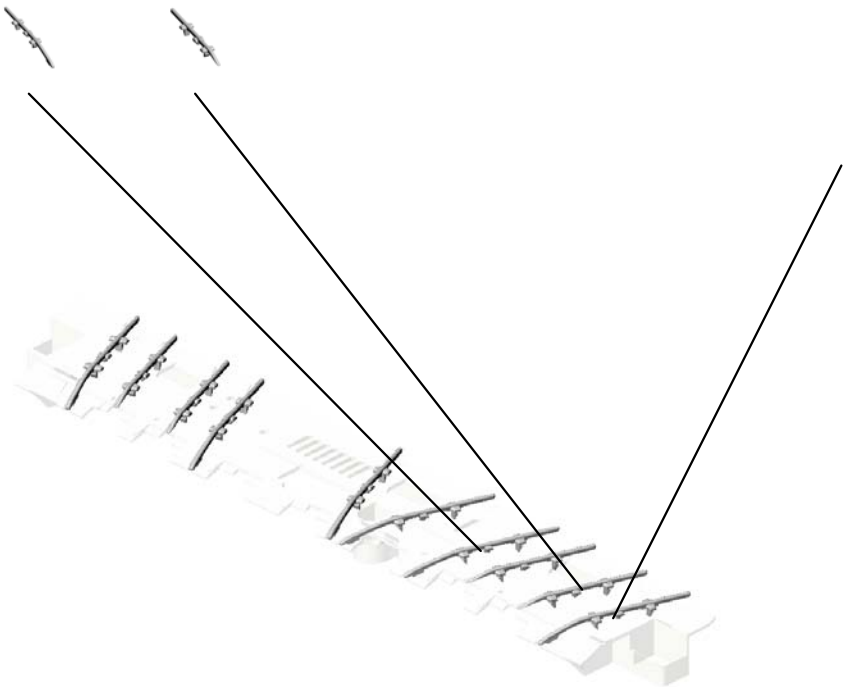
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006_S001_S006
GUIDE PLATE:FUSING EXIT:LOWER:ASS'Y

194.M2054040 196.M2054042
(x4) (x4)
GUIDE:FUSING EXI GUIDE:FUSING EXI
T:MIDDLE T:SENSOR



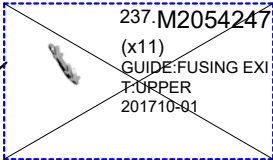
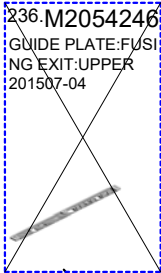
235.M2054226
GUIDE PLATE:FUSI
NG EXIT:LOWER:A
SS'Y



195.M2054041
(x2)
GUIDE:FUSING EXI
T:BOTH ENDS

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
------	------	------	------	------	------	------	------	------	------	------

U006_S001_S007
GUIDE PLATE:FUSING EXIT:UPPER:ASS'Y



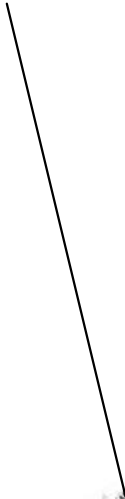
304.M2053960
[A]
GUIDE PLATE:FUSI
NG EXIT:UPPER:A
SS'Y
201708-01 O/O



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006_S001_S008
STRIPPER PLATE:ASS'Y

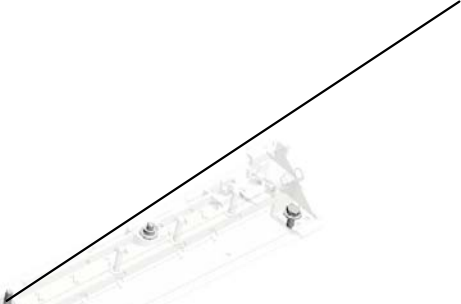
94-AA143520
(x2)
SHOULDER SCRE
W - M3



242-M2054024
[A]
STRIPPER PLATE:
ASS'Y
201511-04 X/O



37-08046123
(x3)
HEXAGONAL BOLT
:W/WASHER:M3X8

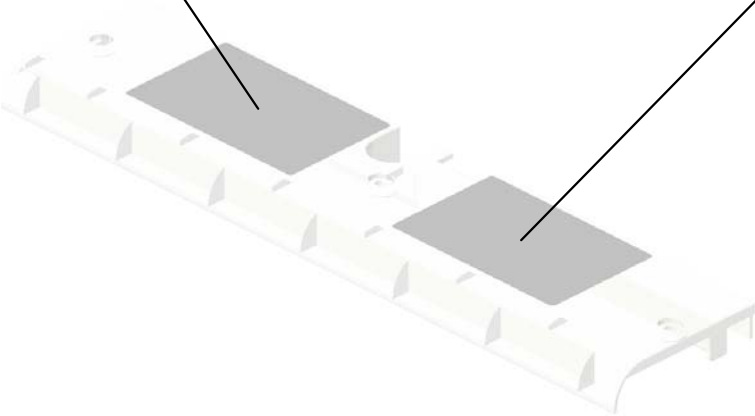


M2054268
[A]
STRIPPER PLATE:
ASS'Y
201511-04 X/O

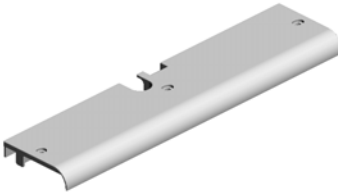
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006_S001_S009
COVER:FUSING UNIT:UPPER:RIGHT:ASS'Y

281.M2054443
DECAL:H-TEMP W
ARNING:FUSING:L
OWER



280.M2054442
DECAL:H-TEMP W
ARNING:FUSING:U
PPER

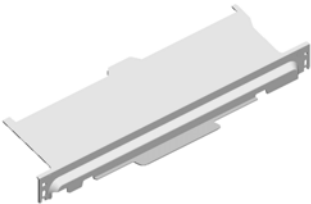


245.M2054289
COVER:FUSING U
NIT:UPPER:RIGHT:
ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006_S001_S010
FUSING ENTRANCE GUIDE PLATE:ASS'Y

156.D0746497
(x2)
DECAL:POSITIONI
NG DISPLAY:TCRU



271.M2054422
FUSING ENTRANC
E GUIDE PLATE:AS
S'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006_S002

ROLLER:POLISH:FLAT BELT-FUSING:ASS'Y

27.07403706 (x4)
BALL BEARING - M6X10X3

19.07200040E (x4)
RETAINING RING - M4

212.M2054114
RAIL:HANDLE:POLISH:ROLLER:FRONT

214.M2054117
COVER:HANDLE:POLISH:ROLLER

192.M2054033
SHEET:HOLDER:POLISH:FLAT BELT-FUSING

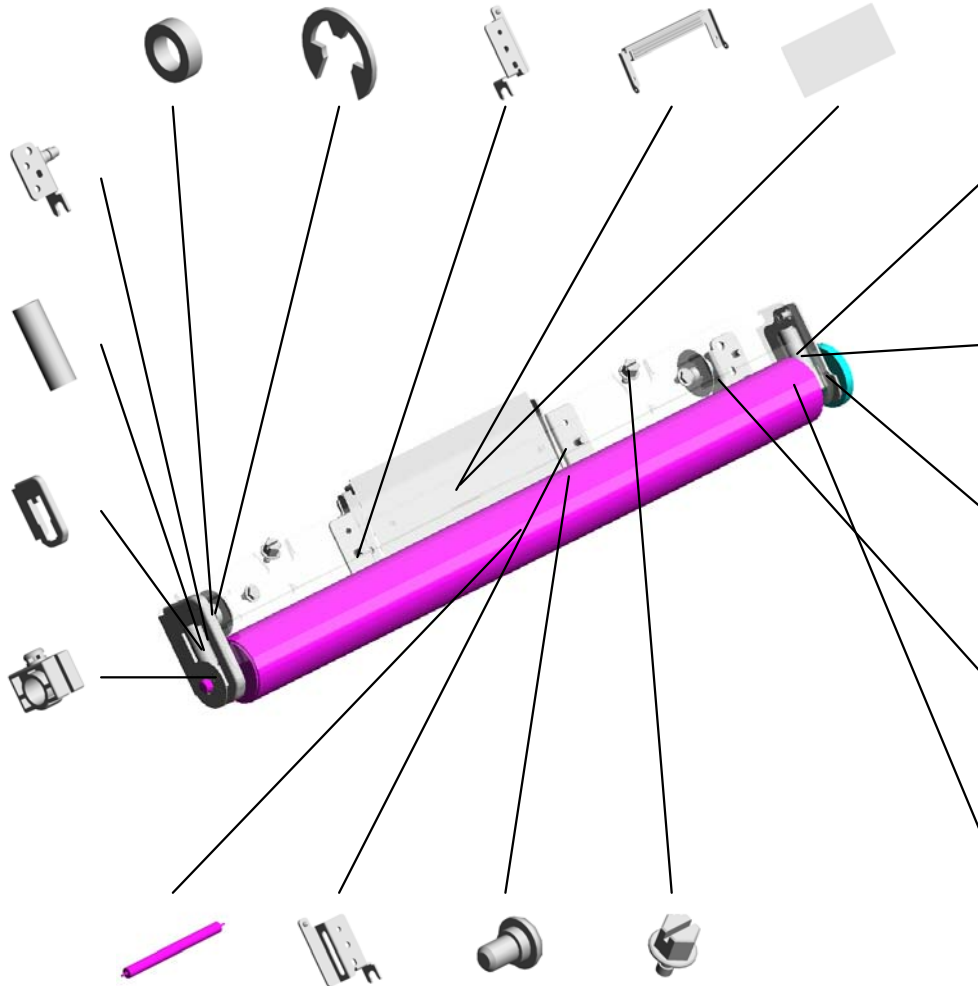


223.M2054153
BRACKET:CAM FOLLOWER:ON-OFF:REAR:PEEN

81.AA061221
COMPRESSION SPRING:POLISH:ROLLER:15N
201510-09 X/O

211.M2054111
HOLDER:POLISH:FLAT BELT-FUSING:REAR

323.M0B14218 (x2)
HOLDER:RADIAL BALL BEARING:POLISH:ROLLER
201809-07 O/O



8.03603006N (x2)
SCREW - M3X6

27.07403706 (x2)
BALL BEARING - M6X10X3

83.AA061222
COMPRESSION SPRING:POLISH:ROLLER:34N
201510-10 X/O

190.M2054026
GUIDE PLATE:IDLER:GEAR

121.AB014350
GEAR:POLISH:ROLLER:DRIVE

209.M2053971
BRACKET:CAM FOLLOWER:POLISH:ON-OFF:PEEN
201510-11 X/O

8.03603006N (x12)
SCREW - M3X6

126.AE040088
ROLLER:POLISH:FLAT BELT-FUSING

213.M2054115
RAIL:HANDLE:POLISH:ROLLER:REAR

149.C2442601 (x2)
FRONT STEPPED SCREW

222.M2054146 (x2)
SCREW:FIX:POLISH



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006_S002_S001
COVER:POLISH:ROLLER:ASS'Y

155.D0744380
DECAL:H-TEMP W
ARNING:FUSING:
WEB



287.M2053975
[A]
COVER:POLISH:R
OLLER:ASS'Y
201510-15 X/O



290.M2054499
(x2)
DECAL:POSITIONI
NG DISPLAY:TCRU



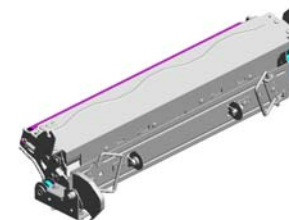
M2054464
[A]
COVER:POLISH:R
OLLER:ASS'Y
201510-15 X/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006_S003

WEB:CLEANING UNIT:ASS'Y

182.M0774200 MECHANICAL ROLLER CLUTCH:ROLLER
80.AA061205 (x2) COIL SPRING:WEB:TENSION:ROLLER
89.AA080356 (x3) BUSHING - 6MM
17.07200020E RETAINING RING - M2
127.AE042096 ROLLER:CLEANING FELT:PLATE



315.M0B14297
[A]
WEB:CLEANING UNIT:ASS'Y
201805-01 O/O

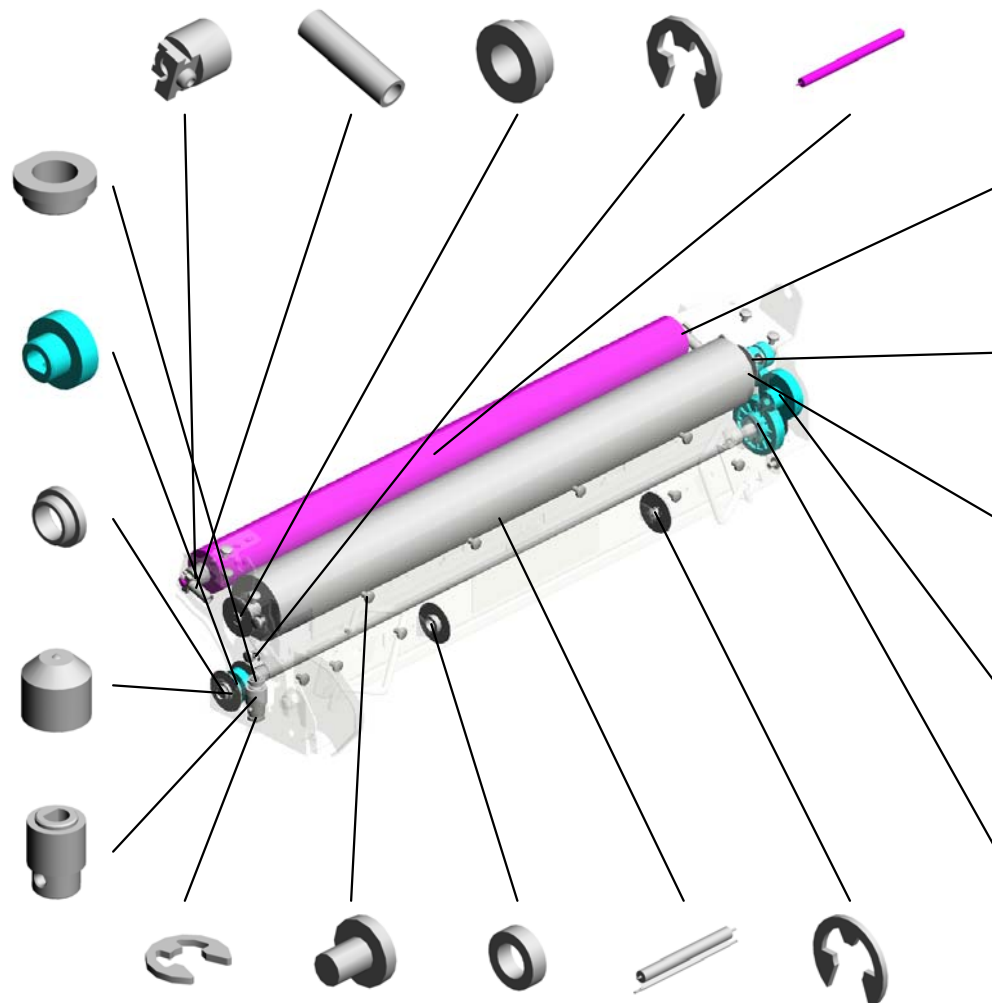
88.AA080355
(x2)
BUSHING - 7MM

103.AB010177
GEAR - 32Z

87.AA080354
(x3)
BUSHING - 6MM

14.05730030E
HEXAGON HEADLESS SET SCREW - M3X3

104.AB010178
WORM GEAR



3.03530040N (x 1)
SCREW - M3X4
14.05730030E (x 1)
HEXAGON HEADLESS SET SCREW - M3X3
152.D0744302
PLAIN SHAFT BEARING:ROLLER:REAR

106.AB010186
GEAR:OIL SUPPLY ROLLER

102.AB010175
GEAR - 24Z

101.AB010174
GEAR - 20Z/50Z

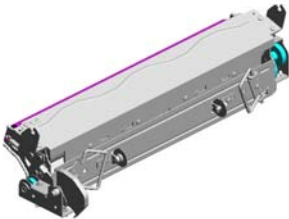
105.AB010185
GEAR:ROLLING

18.07200030E (x4) RETAINING RING - M3
3.03530040N (x19) SCREW - M3X4
27.07403706 (x2) BALL BEARING - M6X10X3
128.AE045063 WEB:SUB-ASS'Y
19.07200040E (x7) RETAINING RING - M4

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006_S003
WEB:CLEANING UNIT:ASS'Y

252.M2054308 250.M2054305 289.M2054487 249.M2054302
SPRING PLATE:CL (x2) (x2) BRAKE:WEB:PEEN
EANING UNIT:FUSI GRIP:CLEANING U DECAL:GRIP:WEB
NG NIT



315.M0B14297
[A]
WEB:CLEANING U
NIT:ASSY
201805-01 O/O

197.M2054046
FEELER:WEB

254.M2054315
SHAFT:WORM GE
AR:WEB:SUB-ASS'
Y

251.M2054306
MECHANICAL ROL
LER CLUTCH:ROLL
ER:ROLLING

313.M0B14110
DECAL:H-TEMP W
ARNING:GRIP:WE
B
201805-09



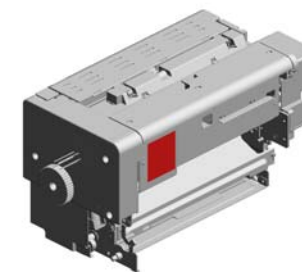
M2054297
[A]
WEB:CLEANING U
NIT:ASSY
201805-01 O/O

253.M2054314
COVER:FEELER

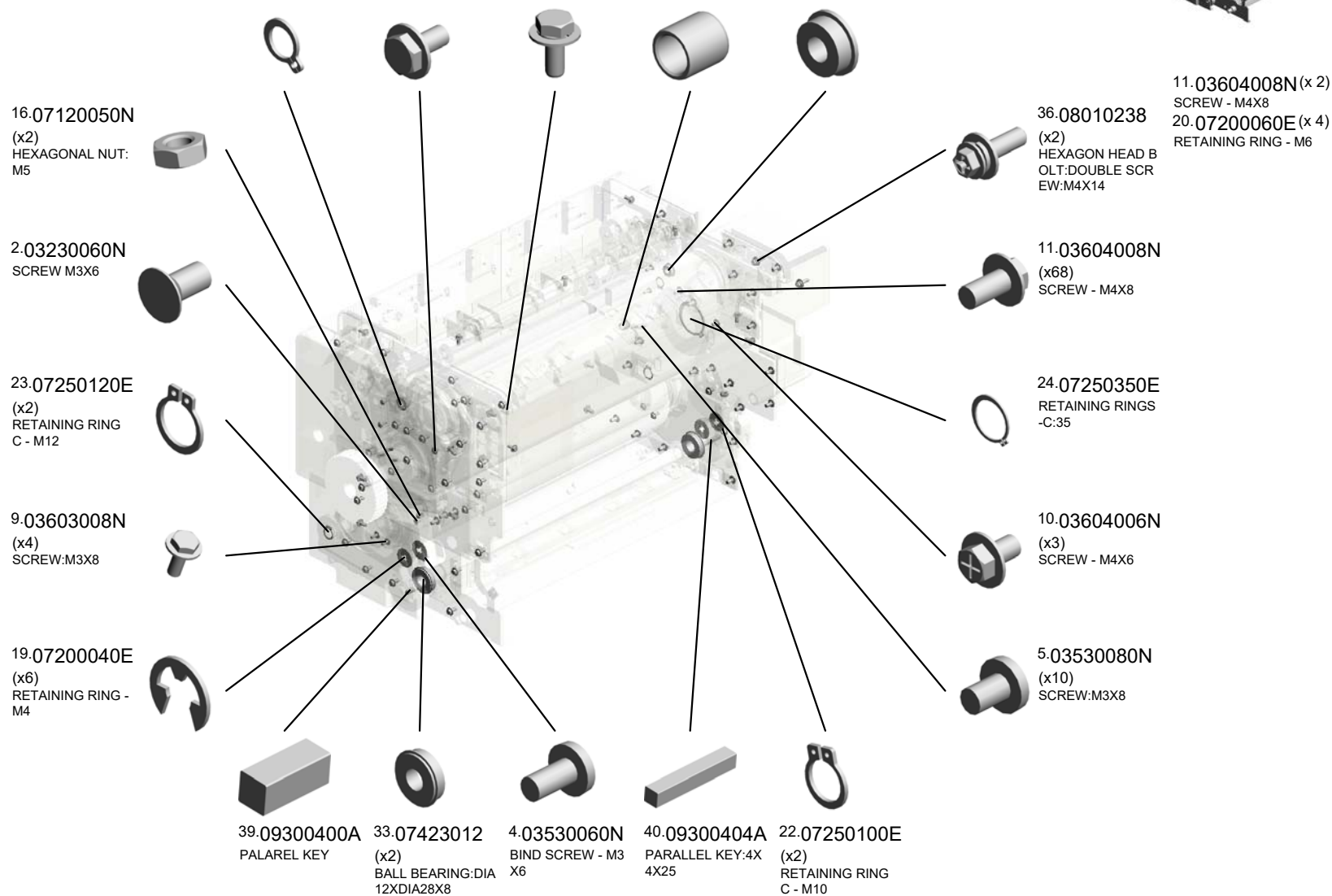
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006_S004 (EU/AA):FUSING UNIT:ASS'Y

25.07270060E (x2) RETAINING RING - M6
8.03603006N SCREW - M3X6
37.08046123 HEXAGONAL BOLT :W/WASHER:M3X8
26.07330608 (x2) PLAIN SHAFT BEARING:DIA6X8
31.07413806 (x2) BALL BEARING - 6 X13X5MM

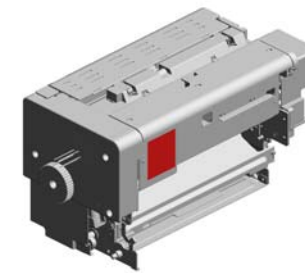
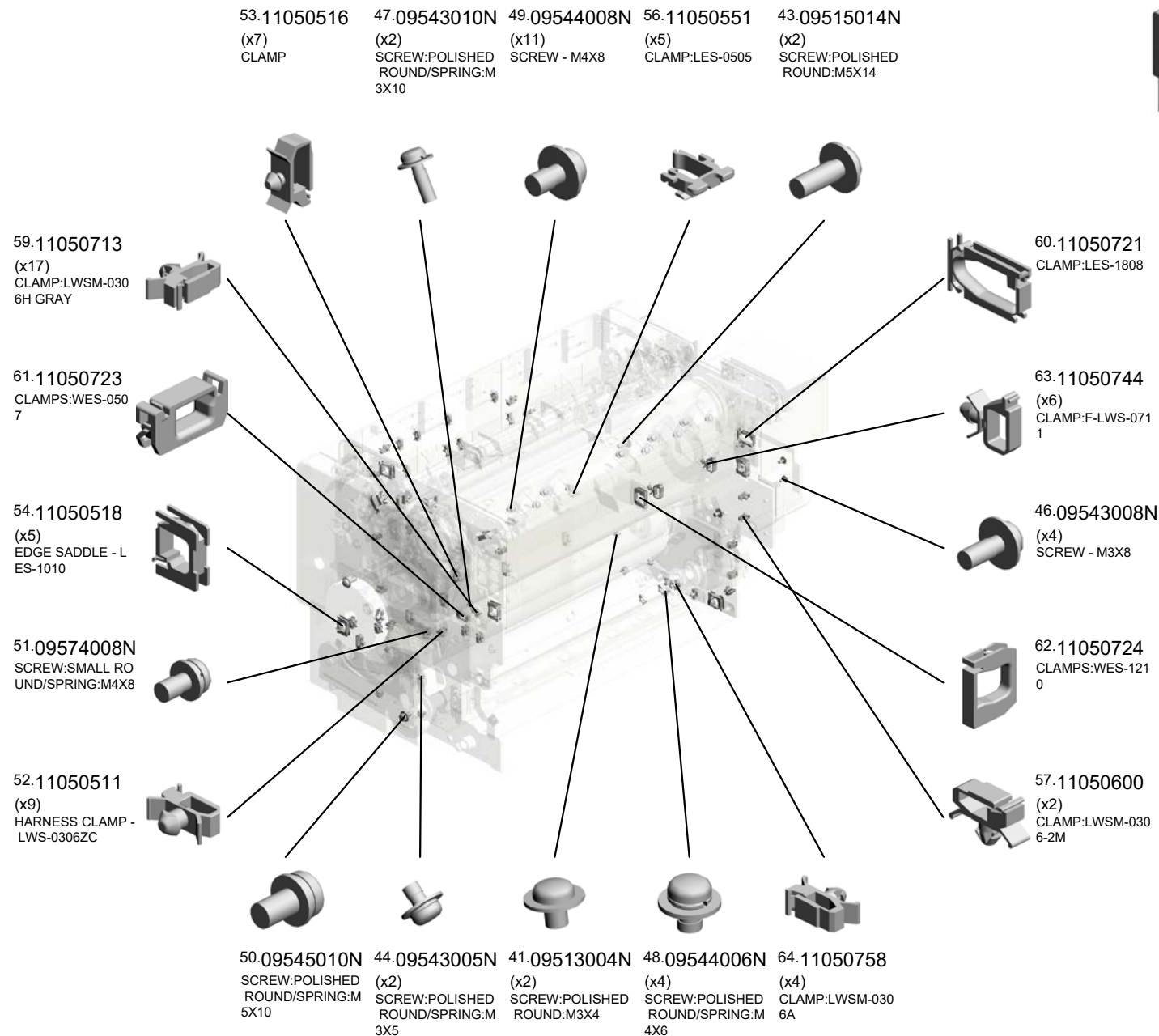


310.M2054009
[A]
(EU/AA):FUSING U
NIT:ASS'Y
201802-03 O/O



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006_S004
(EU/AA):FUSING UNIT:ASS'Y

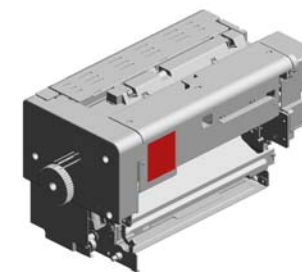


310.M2054009
[A]
(EU/AA):FUSING U
NIT:ASS'Y
201802-03 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006_S004 (EU/AA):FUSING UNIT:ASS'Y

79.AA061201 TENSION SPRING:
EXIT:COVER
70.AA061178 (x2)
TENSION SPRING:
STRIPPER PLATE:
2N
97.AA143822 (x2)
STEPPEDSCREW -
M3.5
86.AA080308 (x2)
BUSHING - 8MM
85.AA066427 COIL SPRING:BAL
ANCER:PAPER EXI
T SUB-UNIT:FRON
T



310.M2054009
[A]
(EU/AA):FUSING U
NIT:ASS'Y
201802-03 O/O

95.AA143801
(x7)
SCREW:M4:EXTER
IOR

99.AA143866
(x2)
SCREW:DIA3.4:M3

76.AA061196
TORSION SPRING:
STRIPPER PLATE:
PRESSURE:FRON
T

91.AA081020
(x4)
PLAIN SHAFT BEA
RING:DIA12XDIA20
X8

74.AA061189
TORSION SPRING:
LOUVER:COOLING
:FRONT

84.AA066426
COIL SPRING:BAL
ANCER:PAPER EXI
T SUB-UNIT:REAR

77.AA061197
TORSION SPRING:
STRIPPER PLATE:
PRESSURE:REAR

94.D1494235
(x2)
STEPPED SCREW:
M3
201510-01 X/O

75.AA061190
TORSION SPRING:
LOUVER:COOLING
:REAR

96.AA143812
(x2)
SCREW - SCALE

78.AA061200
(x2)
TENSION SPRING:
LOUVER:DISCHAR
GE NOZZLE

73.AA061187
(x2)
COMPRESSION SP
RING:PRESSURE
SUB-UNIT:770N

69.AA061072
SPRING:IDLER

108.AB010196
GEAR:M1Z17:ASS'
Y

107.AB010195
GEAR:M1Z19:ASS'
Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006_S004 (EU/AA):FUSING UNIT:ASS'Y

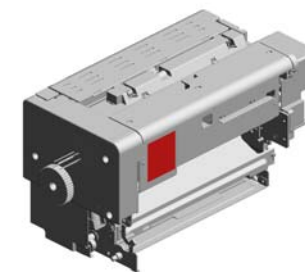
124.AE040090 BELT TENSIONER:
ROLLER:ASS'Y
201510-06 X/O

169.G1787960 (x5)
COVER:THERMO
STAT:HEAT ROLLER

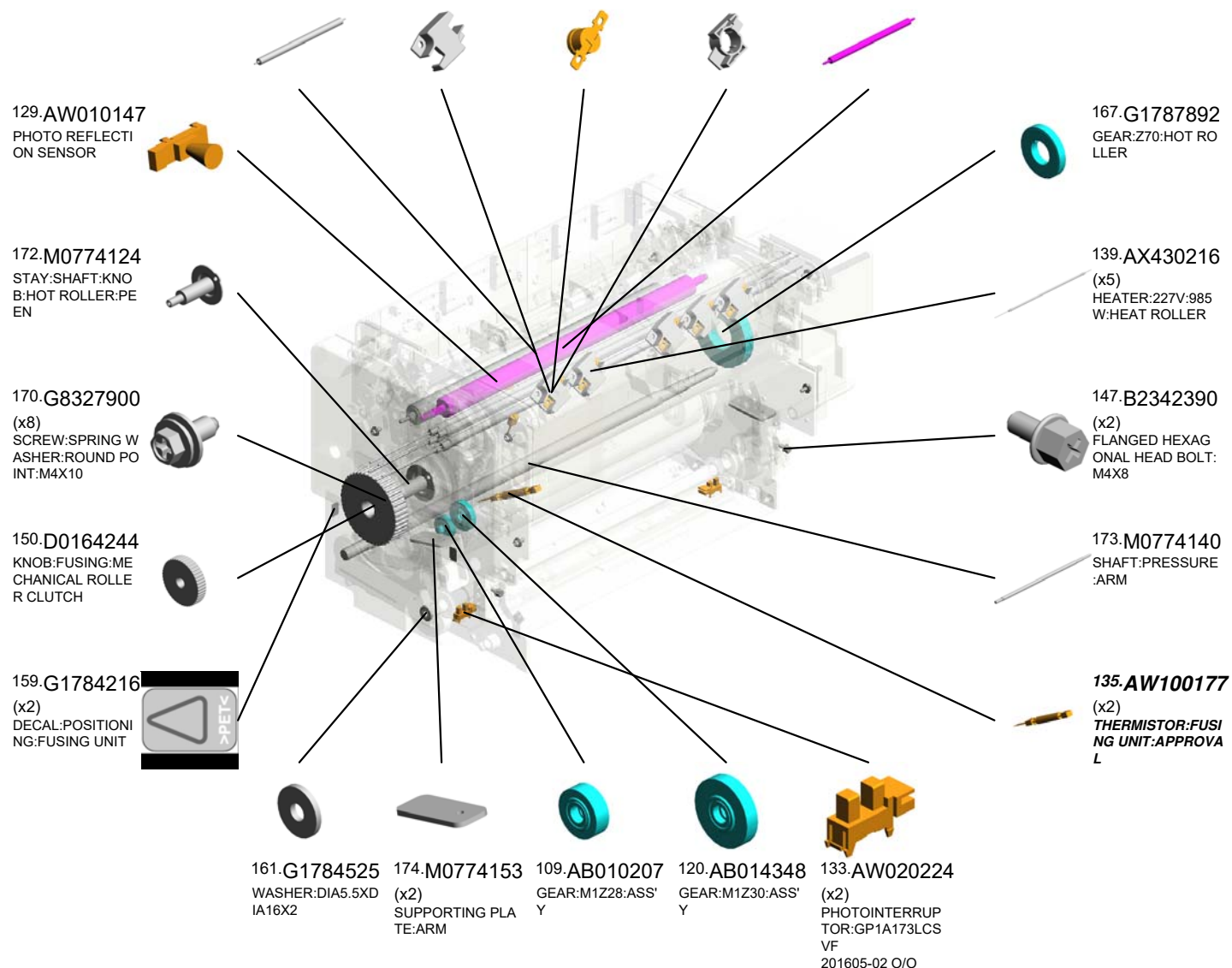
136.AW110124 (x5)
THERMOSTAT:218
C:250V:10A

171.M0774069 (x5)
HOLDER:THERMO
STAT:HEAT ROLLER

125.AE040091 ROLLER:OPPOSE
D:POLISH:FLAT BE
LT-FUSING
201510-04 X/O



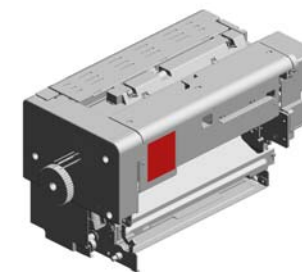
310.M2054009
[A]
(EU/AA):FUSING U
NIT:ASS'Y
201802-03 O/O



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006_S004
(EU/AA):FUSING UNIT:ASS'Y

204.M2054058 HOT ROLLER
200.M2054051 FLAT BELT-FUSING G:DIA146.8:SEAL
185.M0774307 SHAFT:CONTACT POINT:PAPER EXIT SUB-UNIT:COVER
198.M2054048 CYLINDER:GLASS:HEAT ROLLER
201.M2054053 HEAT ROLLER:ASS'Y



310.M2054009
[A]
(EU/AA):FUSING UNIT:ASS'Y
201802-03 O/O

202.M2054056
(x2)
THERMAL INSULATING BUSHING:HEAT ROLLER:DIA39.3

199.M2054049
(x3)
SHEET:OPPOSED: DISTANCE MEASURING SENSOR

207.M2054087
PRESSURE ROLLER

186.M0774414
PIN:ADJUSTING PIN:HEAT ROLLER:PIEEN

175.M0774163
(x2)
CAP:COIL SPRING: PRESSURE SUB-UNIT

177.M0774172
(x2)
COLLAR:O/C:1

180.M0774176
FEELER:POSITIONING SENSOR:O/C: FRONT

179.M0774175
SHAFT:O/C

181.M0774177
FEELER:POSITIONING SENSOR:O/C: REAR

178.M0774173
(x2)
COLLAR:O/C:2

225.M2054159
COVER:TERMINAL: HEATER

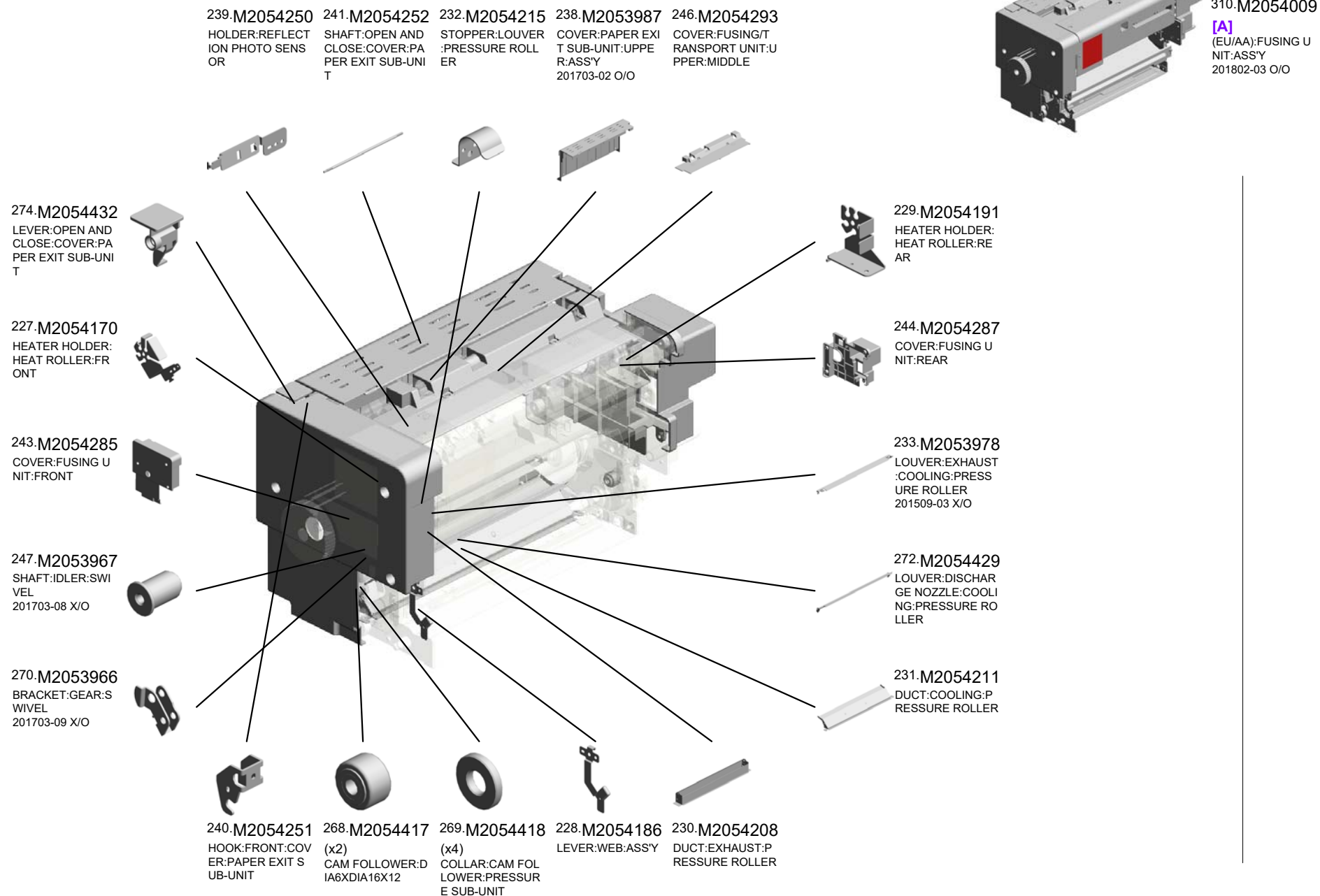
224.M2054158
TERMINAL:5P:250

203.M2054057
(x2)
RADIAL BALL BEARING:HEAT ROLLER

176.M2053956
JOINT:O/C:FUSING UNIT
201510-02 X/O

193.M2053970
(x2)
CAM:O/C
201511-03 X/O

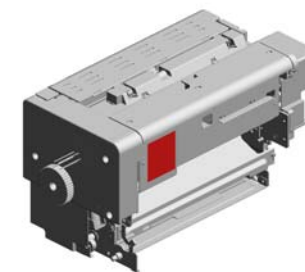
U006_S004 (EU/AA):FUSING UNIT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006_S004 (EU/AA):FUSING UNIT:ASS'Y

325.M2054068 BRACKET:POSITIONING:BELT TENSION:FRONT:PEEN
288.M2054476 DECAL:H-TEMP WARNING:FUSING:FRONT
327.M2054241 FRAME:SIDE PLATE:UPPER FRONT:PEEN
276.M2054436 DECAL:WARNING (REMOVAL AND INSTALLATION):FUSING
307.M2053993 PAD:SEPARATION SUB-UNIT:AUXILIARY:ASS'Y
201801-01 O/O



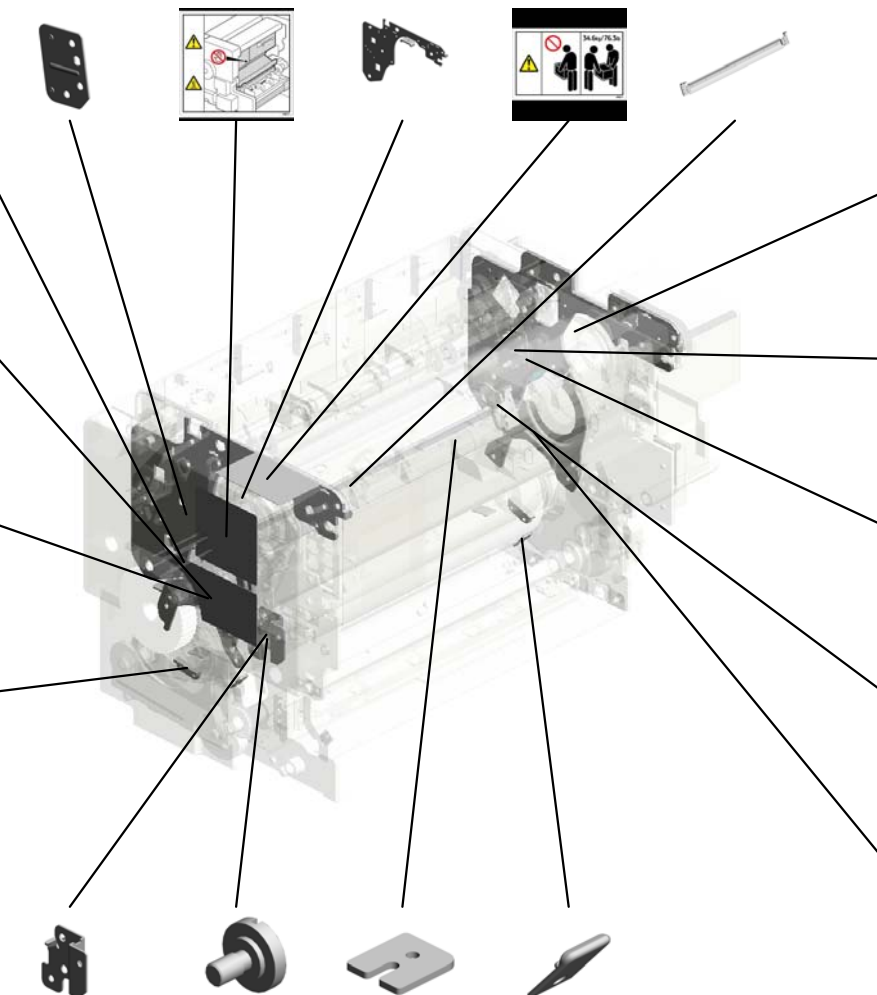
310.M2054009
[A]
(EU/AA):FUSING UNIT:ASS'Y
201802-03 O/O

306.M2054085
STOPPER:STRIPPER PLATE:FRONT

275.M2054434
DECAL:ROTATION DIRECTION:KNOB: HOT ROLLER

322.M0B14189
STOPPER:PRESSURE ROLLER:FRONT

311.M2054094
(x2)
SUPPORTING PLATE:ARM:PRESSURE SUB-UNIT



308.M0B14250
FRAME:SIDE PLATE:UPPER REAR:PEEN
201802-02 X/O

326.M2054070
BRACKET:POSITIONING:BELT TENSION:REAR:PEEN

320.M0B14240
GEAR:Z38:JOINT:ASS'Y
201807-04 O/O

316.M2054086
STOPPER:STRIPPER PLATE:REAR

324.M2054598
STOPPER:PRESSURE ROLLER:REAR

298.M2053965 SUPPORTING PLATE:GEAR:IDLER
201703-06
302.M2053969 SCREW:COUPLING:GEAR
201706-01 X/O
297.M2053950 (x3)
SPACER:GUIDE PLATE:FUSING EXIT: LOWER
201612-02
295.M0774487 (x4)
POSITIONING PLATE:STRIPPER PLATE



M2054021
[A]
(EU/AA):FUSING UNIT:ASS'Y
201802-03 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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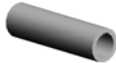
U006_S004_S001
SIDE PLATE:ROLLER:FRONT:ASS'Y

318.M2054077 71.AA061184
BRACKET:BELT TE COMPRESSION SP
NSION:FRONT RING:BELT TENS
ON



300.M2054072
SIDE PLATE:ROLL
ER:FRONT:ASS'Y

100.AA143867
SCREW:DIA4:M3



206.M2054078
STOPPER:BELT TE
NSIONER:ROLLER



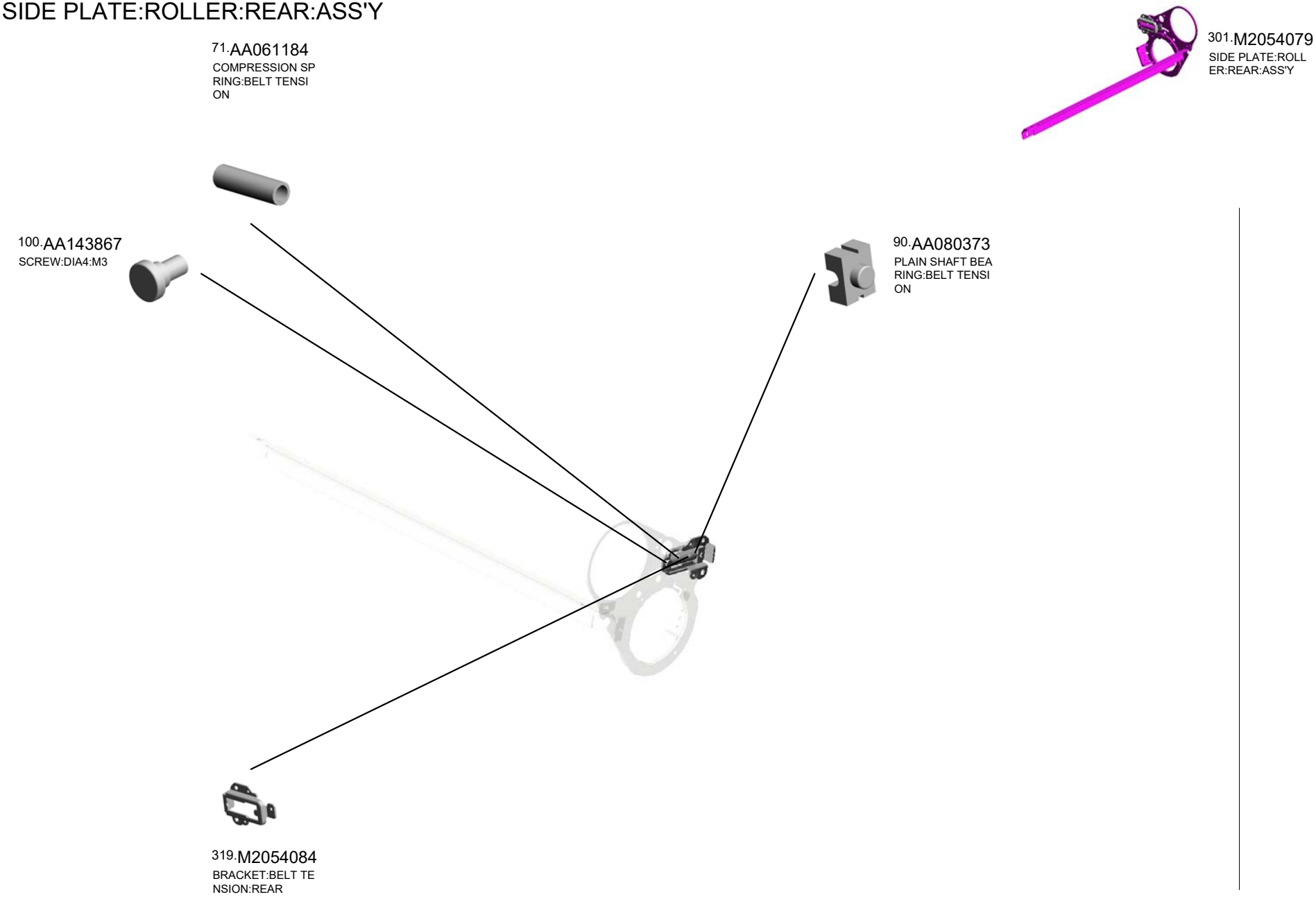
5.03530080N
SCREW:M3X8



90.AA080373
PLAIN SHAFT BEA
RING:BELT TENS
ON

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006_S004_S002
SIDE PLATE:ROLLER:REAR:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006_S004_S003

ROLLER:POLISH:FLAT BELT-FUSING:ASS'Y

218.M2054135 3.03530040N 221.M2053954 191.M2054031 219.M2053973
SHAFT:ON-OFF:FE SCREW - M3X4 (x2) CAM:POLISH:FLAT (x2) SHEET:POLISH:FLAT BELT-FUSING AT BELT-FUSING SHAFT:POLISH:FLAT BELT-FUSING:LINK 201510-13 X/O



208.M2053976
[A]
ROLLER:POLISH:F
LAT BELT-FUSING:
ASS'Y
201602-01 X/O

19.07200040E
(x15)
RETAINING RING -
M4

217.M2054130
FEELER:SENSOR:
ON-OFF

59.11050713
(x2)
CLAMP:LWSM-030
6H GRAY

303.GW020022
PHOTOINTERRUPTOR:
LG2A24BL1
201708-03 O/O

11.03604008N
SCREW - M4X8

164.G1786679
JOINT:DRIVE:BRU
SH ROLLER

215.M2054119
SHAFT:ON-OFF:PO
LISH:INPUT

30.07413706
(x4)
BALL BEARING - 6
X10X3

8.03603006N
(x7)
SCREW - M3X6

4.03530060N
(x5)
BIND SCREW - M3
X6

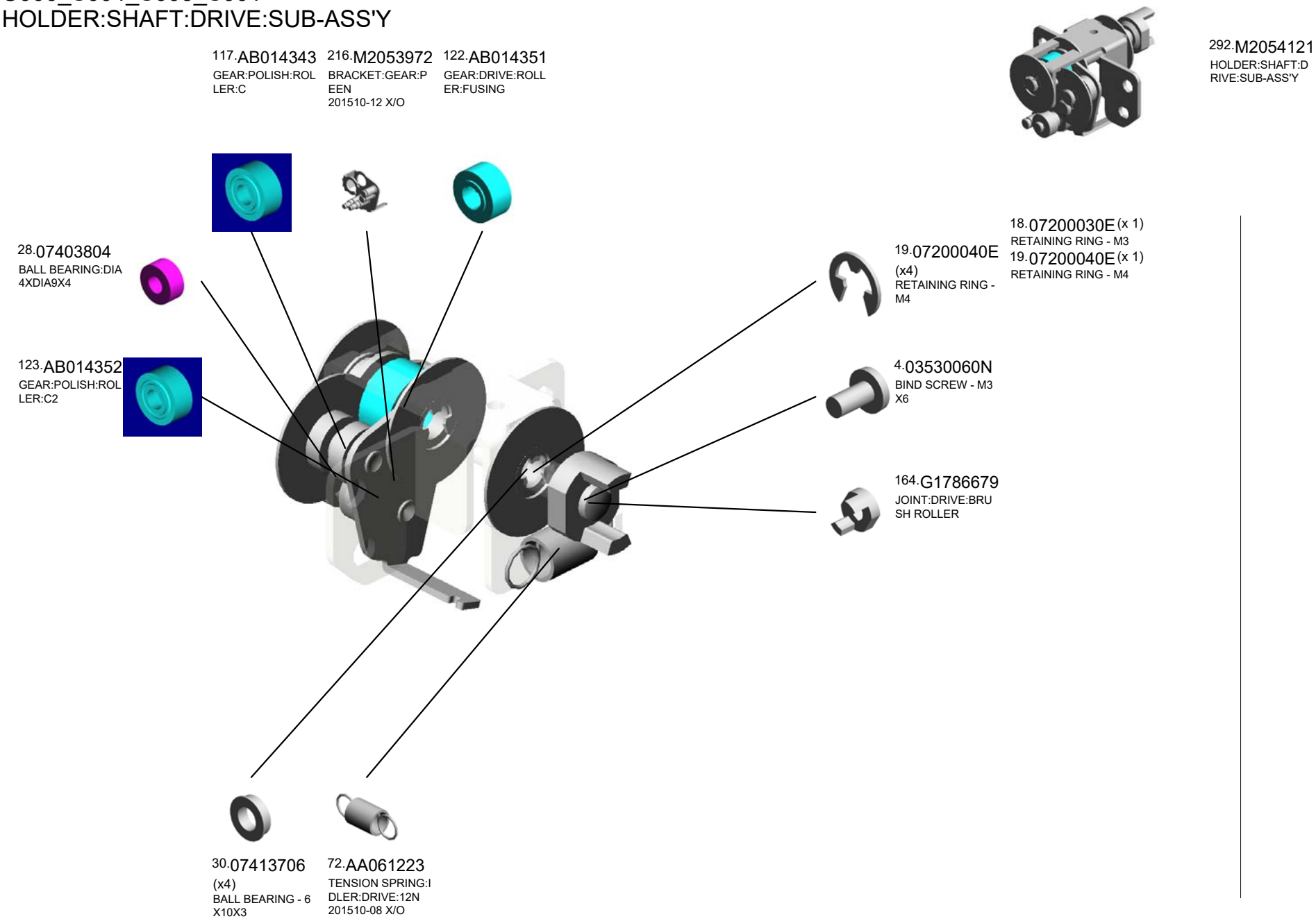
220.M2053974 82.AA061219 118.AB014344 119.AB014345 116.AB014342
SHAFT:POLISH:FLAT BELT-FUSING:TURN (x2) TENSION SPRING: POLISH:ON-OFF:20N GEAR:POLISH:ROLLER:ON-OFF:A GEAR:POLISH:ON-OFF:B:PRESS FIT GEAR:DRIVE:ROLLER:FUSING 201510-14 X/O



M2054101
[A]
ROLLER:POLISH:F
LAT BELT-FUSING:
ASS'Y
201602-01 X/O

U001 U002 U003 U004 U005 U006 U007 U008 U009 U010 U011

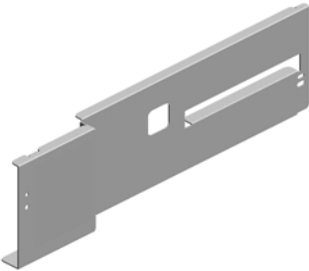
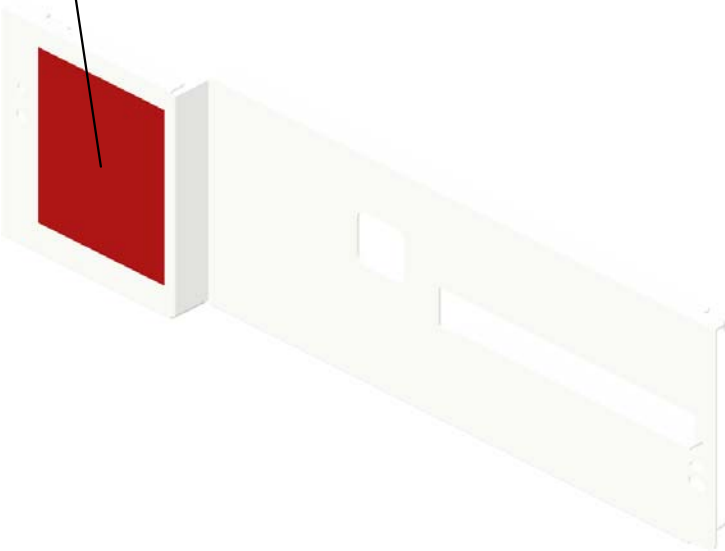
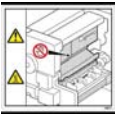
U006_S004_S003_S001
HOLDER:SHAFT:DRIVE:SUB-ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006_S004_S004
COVER:STAY:HEAT ROLLER:ASS'Y

288.M2054476
DECAL:H-TEMP W
ARNING:FUSING:F
RONT



285.M2054456
COVER:STAY:HEA
T ROLLER:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
------	------	------	------	------	------	------	------	------	------	------

U006_S004_S005
STAY:PICKOFF PAWL:PRESSURE ROLLER:ASS'Y

226.M2054165 18.07200030E 294.G1787900
DISCHARGE BRUS RETAINING RING - (x4)
H:PRESSURE ROL M3 DISTANCE MEASU
LER RING SENSOR



234.M2054223
STAY:PICKOFF PA
WL:PRESSURE RO
LLER:ASS'Y

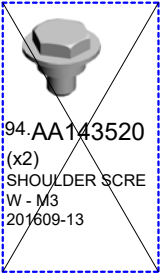
3.03530040N
(x12)
SCREW - M3X4



45.09543006N
(x2)
SCREW - M3X6



295.M0774487
(x2)
POSITIONING PLA
TE:STRIPPER PLA
TE



94.AA143520
(x2)
SHOULDER SCRE
W - M3
201609-13

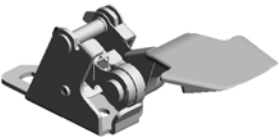
56.11050551
CLAMP:LES-0505



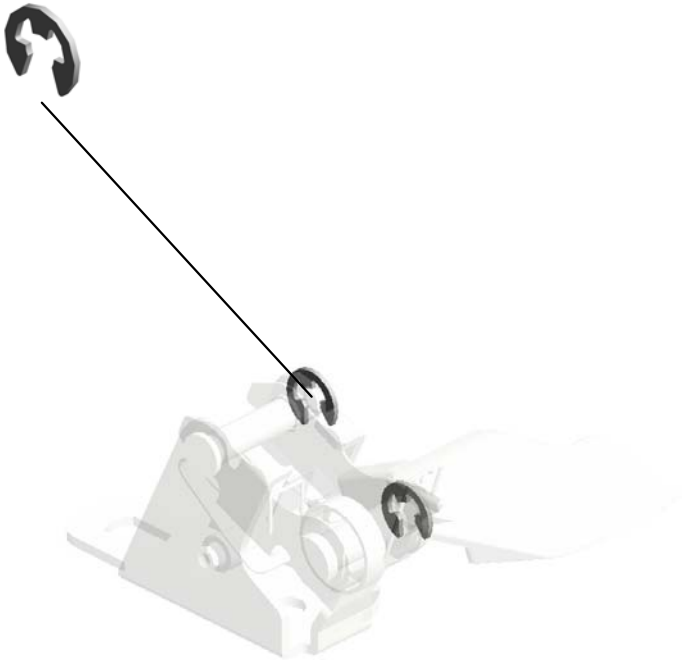
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
------	------	------	------	------	------	------	------	------	------	------

U006_S004_S005_S001
STRIPPER PAWLS:SERVICE PARTS

17.07200020E
(x2)
RETAINING RING -
M2



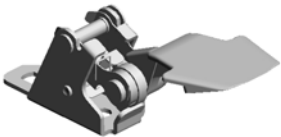
305.M2053999
STRIPPER PAWLS:
SERVICE PARTS



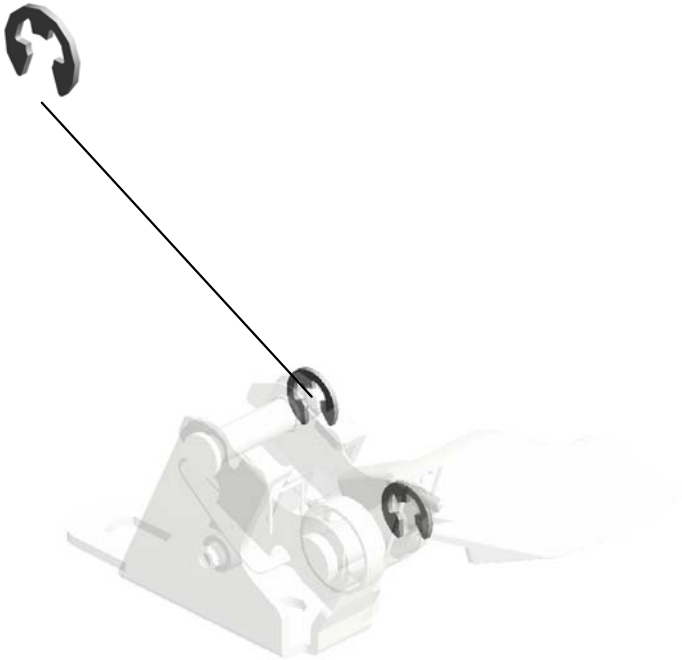
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
------	------	------	------	------	------	------	------	------	------	------

U006_S004_S005_S002
STRIPPER PAWLS:SERVICE PARTS

17.07200020E
(x2)
RETAINING RING -
M2



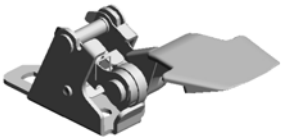
305.M2053999
STRIPPER PAWLS:
SERVICE PARTS



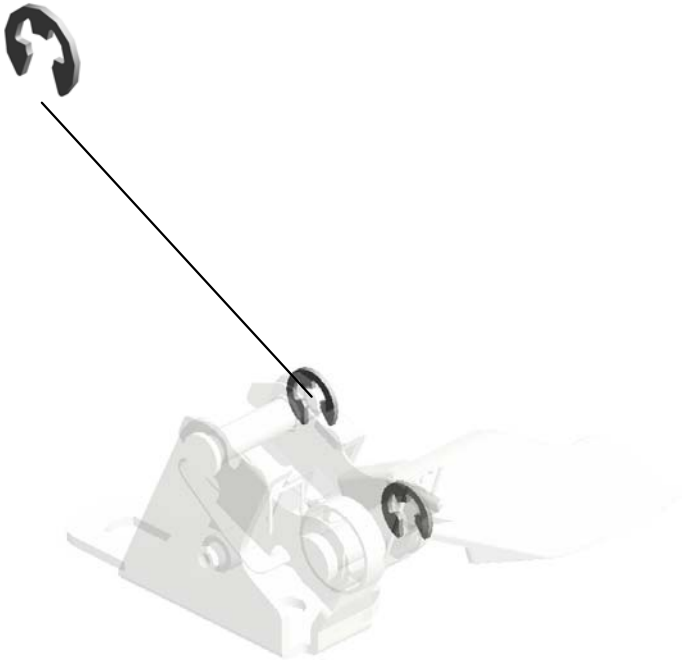
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
------	------	------	------	------	------	------	------	------	------	------

U006_S004_S005_S003
STRIPPER PAWLS:SERVICE PARTS

17.07200020E
(x2)
RETAINING RING -
M2



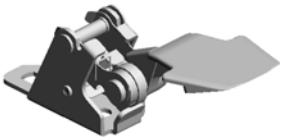
305.M2053999
STRIPPER PAWLS:
SERVICE PARTS



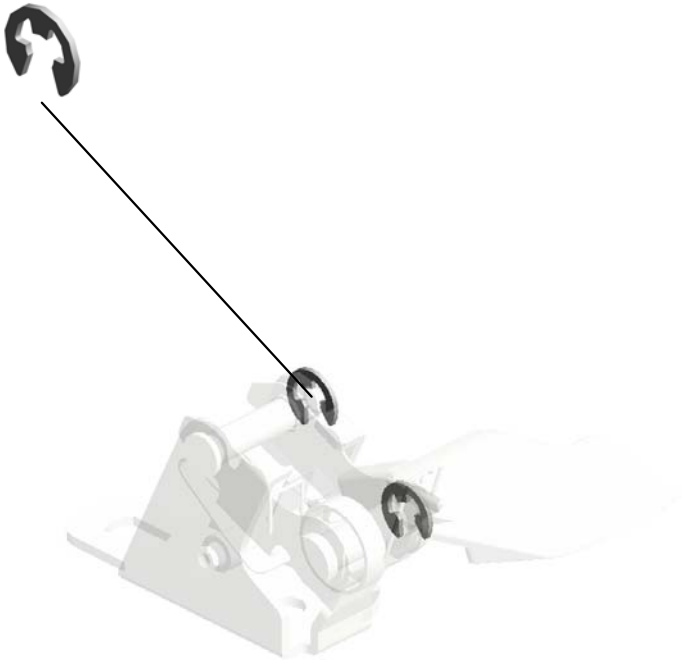
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
------	------	------	------	------	------	------	------	------	------	------

U006_S004_S005_S004
STRIPPER PAWLS:SERVICE PARTS

17.07200020E
(x2)
RETAINING RING -
M2



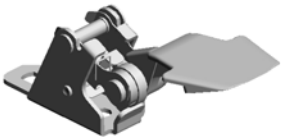
305.M2053999
STRIPPER PAWLS:
SERVICE PARTS



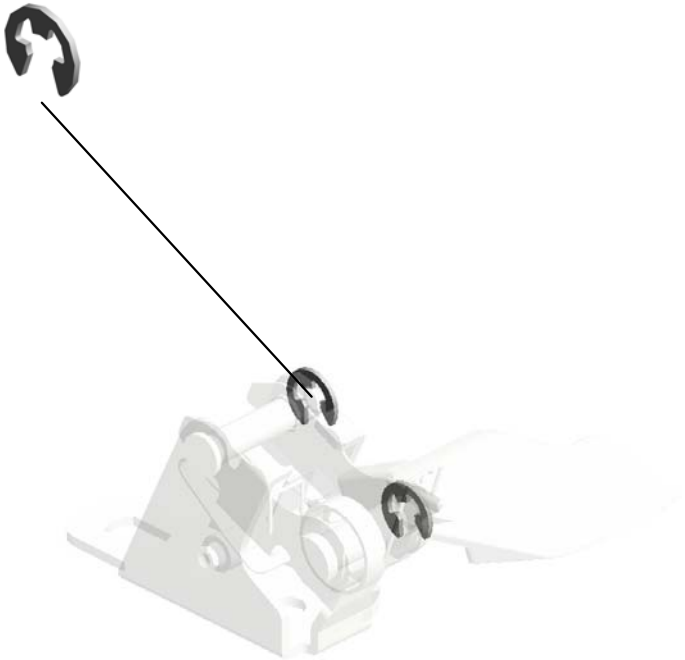
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
------	------	------	------	------	------	------	------	------	------	------

U006_S004_S005_S005
STRIPPER PAWLS:SERVICE PARTS

17.07200020E
(x2)
RETAINING RING -
M2



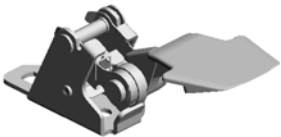
305.M2053999
STRIPPER PAWLS:
SERVICE PARTS



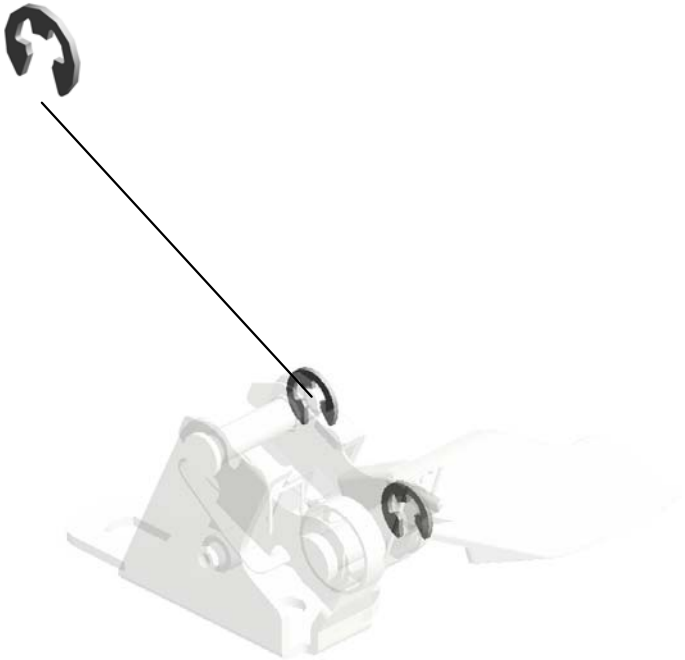
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
------	------	------	------	------	------	------	------	------	------	------

U006_S004_S005_S006
STRIPPER PAWLS:SERVICE PARTS

17.07200020E
(x2)
RETAINING RING -
M2



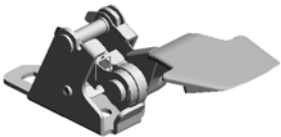
305.M2053999
STRIPPER PAWLS:
SERVICE PARTS



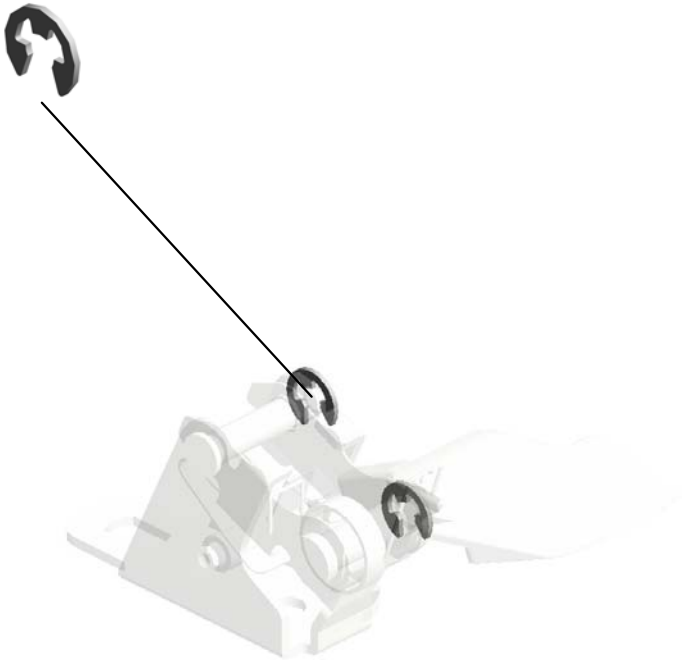
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
------	------	------	------	------	------	------	------	------	------	------

U006_S004_S005_S007
STRIPPER PAWLS:SERVICE PARTS

17.07200020E
(x2)
RETAINING RING -
M2



305.M2053999
STRIPPER PAWLS:
SERVICE PARTS



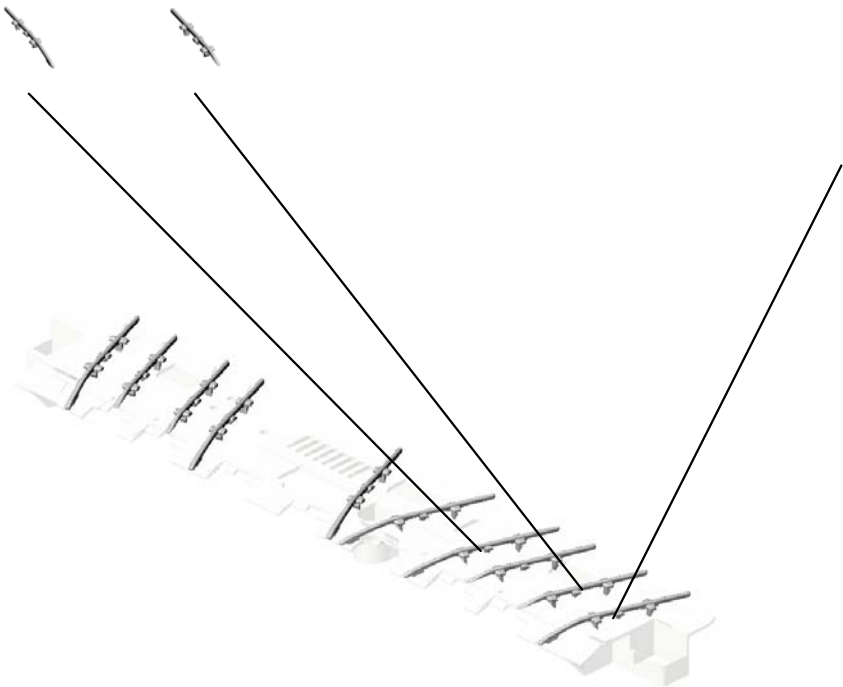
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006_S004_S006
GUIDE PLATE:FUSING EXIT:LOWER:ASS'Y

194.M2054040 196.M2054042
(x4) (x4)
GUIDE:FUSING EXI GUIDE:FUSING EXI
T:MIDDLE T:SENSOR



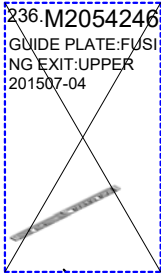
235.M2054226
GUIDE PLATE:FUSI
NG EXIT:LOWER:A
SS'Y



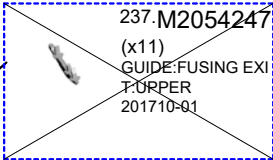
195.M2054041
(x2)
GUIDE:FUSING EXI
T:BOTH ENDS



U006_S004_S007
GUIDE PLATE:FUSING EXIT:UPPER:ASS'Y



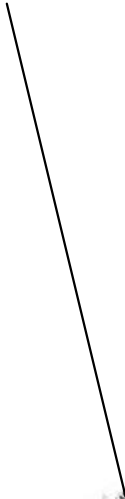
304.M2053960
[A]
GUIDE PLATE:FUSI
NG EXIT:UPPER:A
SS'Y
201708-01 O/O



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006_S004_S008
STRIPPER PLATE:ASS'Y

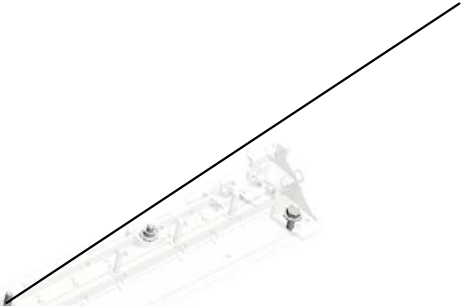
94-AA143520
(x2)
SHOULDER SCRE
W - M3



242-M2054024
[A]
STRIPPER PLATE:
ASS'Y
201511-04 X/O



37-08046123
(x3)
HEXAGONAL BOLT
:W/WASHER:M3X8

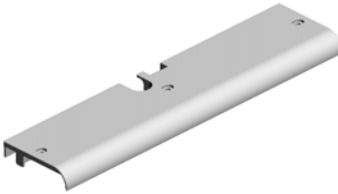


M2054268
[A]
STRIPPER PLATE:
ASS'Y
201511-04 X/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006_S004_S009
COVER:FUSING UNIT:UPPER:RIGHT:ASS'Y

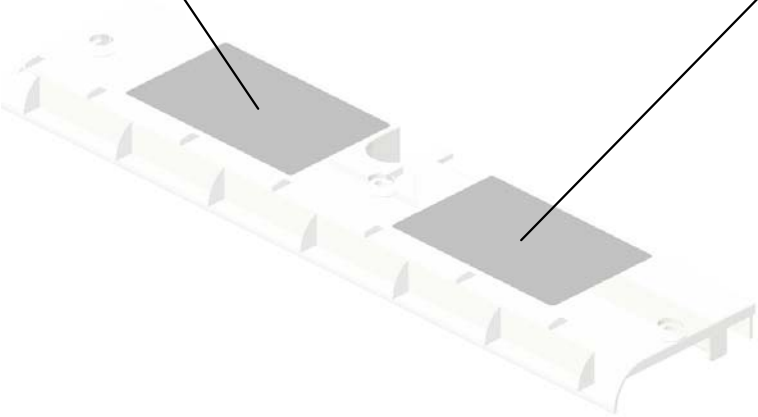
281.M2054443
DECAL:H-TEMP W
ARNING:FUSING:L
OWER



245.M2054289
COVER:FUSING U
NIT:UPPER:RIGHT:
ASS'Y



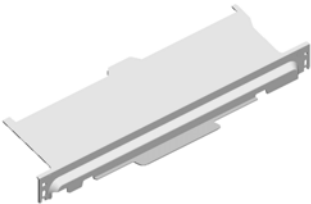
280.M2054442
DECAL:H-TEMP W
ARNING:FUSING:U
PPER



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
------	------	------	------	------	------	------	------	------	------	------

U006_S004_S010
FUSING ENTRANCE GUIDE PLATE:ASS'Y

156.D0746497
(x2)
DECAL:POSITIONI
NG DISPLAY:TCRU



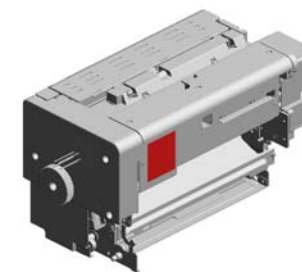
271.M2054422
FUSING ENTRANC
E GUIDE PLATE:AS
S'Y



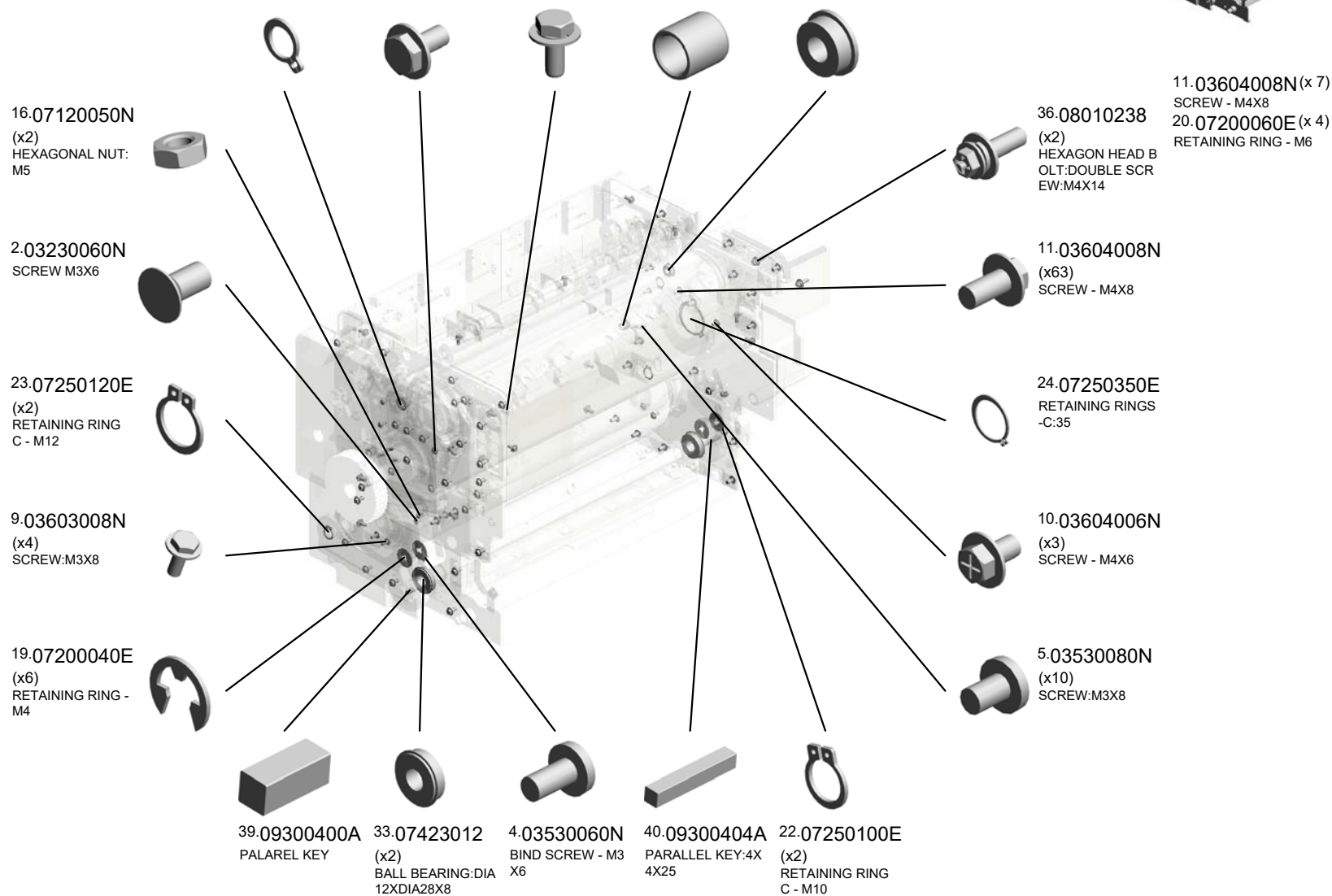
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
------	------	------	------	------	------	------	------	------	------	------

U006_S005 (EU/AA):FUSING UNIT:ASS'Y

25.07270060E (x2) RETAINING RING - M6
8.03603006N SCREW - M3X6
37.08046123 HEXAGONAL BOLT :W/WASHER:M3X8
26.07330608 (x2) PLAIN SHAFT BEARING:DIA6X8
31.07413806 (x2) BALL BEARING - 6 X13X5MM

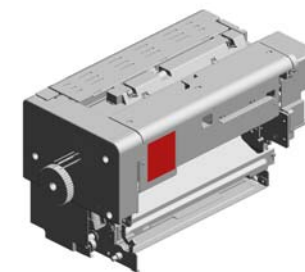


310.M2054009
[A]
(EU/AA):FUSING U
NIT:ASS'Y
201802-03 O/O



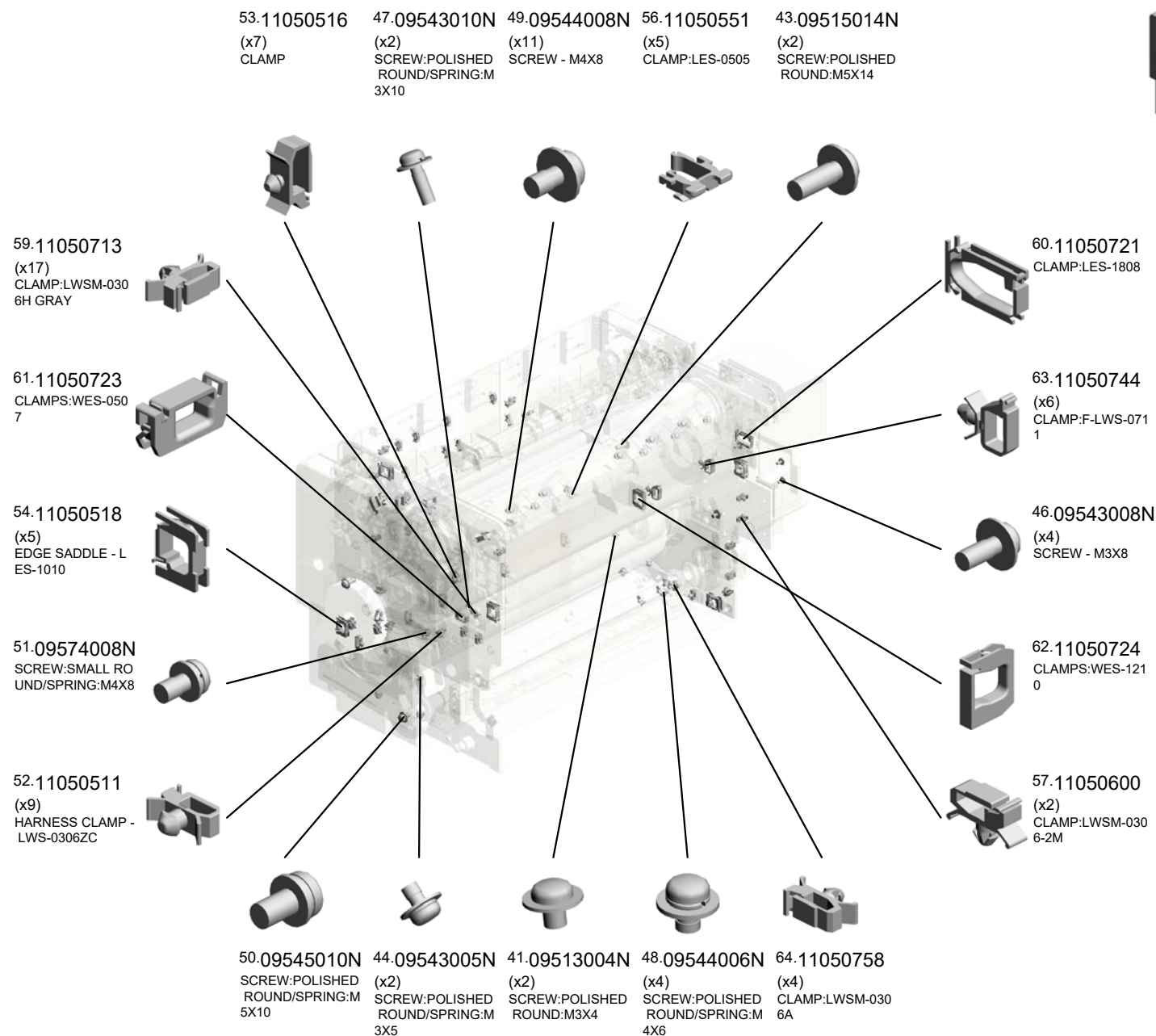
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006_S005 (EU/AA):FUSING UNIT:ASS'Y



310.M2054009

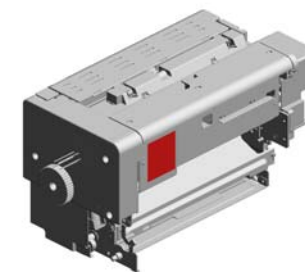
[A]
(EU/AA):FUSING U
NIT:ASS'Y
201802-03 O/O



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006_S005 (EU/AA):FUSING UNIT:ASS'Y

79.AA061201 TENSION SPRING:
EXIT:COVER
97.AA143822 (x2)
STEPPEDSCREW -
M3.5
86.AA080308 (x2)
BUSHING - 8MM
85.AA066427 COIL SPRING:BAL
ANCER:PAPER EXI
T SUB-UNIT:FRON
T
95.AA143801 (x7)
SCREW:M4:EXTER
IOR



310.M2054009
[A]
(EU/AA):FUSING U
NIT:ASS'Y
201802-03 O/O

70.AA061178
(x2)
TENSION SPRING:
STRIPPER PLATE:
2N

99.AA143866
(x2)
SCREW:DIA3.4:M3

76.AA061196
TORSION SPRING:
STRIPPER PLATE:
PRESSURE:FRON
T

91.AA081020
(x4)
PLAIN SHAFT BEA
RING:DIA12XDIA20
X8

74.AA061189
TORSION SPRING:
LOUVER:COOLING
:FRONT

84.AA066426
COIL SPRING:BAL
ANCER:PAPER EXI
T SUB-UNIT:REAR

77.AA061197
TORSION SPRING:
STRIPPER PLATE:
PRESSURE:REAR

94.D1494235
(x2)
STEPPED SCREW:
M3
201510-01 X/O

75.AA061190
TORSION SPRING:
LOUVER:COOLING
:REAR

96.AA143812
(x2)
SCREW - SCALE

78.AA061200
(x2)
TENSION SPRING:
LOUVER:DISCHAR
GE NOZZLE

73.AA061187
(x2)
COMPRESSION SP
RING:PRESSURE
SUB-UNIT:770N

69.AA061072
SPRING:IDLER

108.AB010196
GEAR:M1Z17:ASS'
Y

107.AB010195
GEAR:M1Z19:ASS'
Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006_S005
(EU/AA):FUSING UNIT:ASS'Y

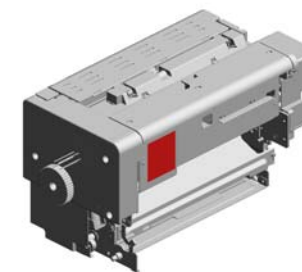
124.AE040090 BELT TENSIONER:
ROLLER:ASS'Y
201510-06 X/O

169.G1787960 (x5)
COVER:THERMO
STAT:HEAT ROLLER

136.AW110124 (x5)
THERMOSTAT:218
C:250V:10A

171.M0774069 (x5)
HOLDER:THERMO
STAT:HEAT ROLLER

125.AE040091 ROLLER:OPPOSE
D:POLISH:FLAT BE
LT-FUSING
201510-04 X/O



310.M2054009
[A]
(EU/AA):FUSING U
NIT:ASS'Y
201802-03 O/O

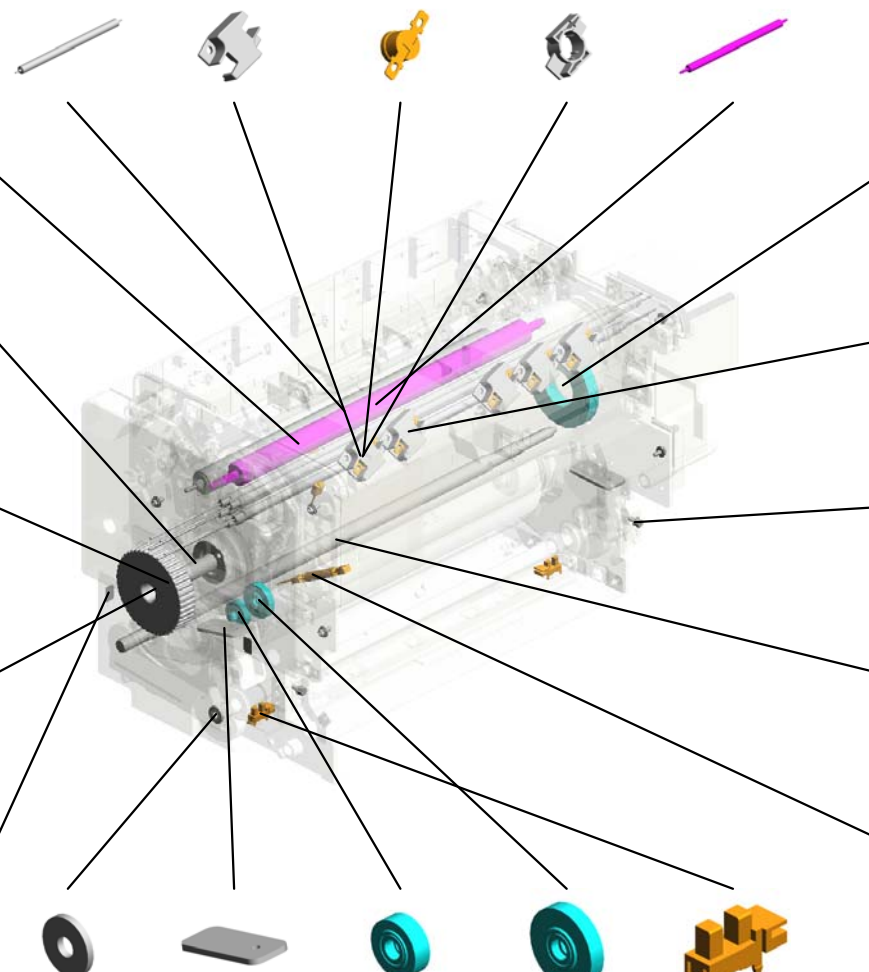
129.AW010147
PHOTO REFLECTI
ON SENSOR

172.M0774124
STAY:SHAFT:KNO
B:HOT ROLLER:PE
EN

170.G8327900
(x8)
SCREW:SPRING W
ASHER:ROUND PO
INT:M4X10

150.D0164244
KNOB:FUSING:ME
CHANICAL ROLLE
R CLUTCH

159.G1784216
(x2)
DECAL:POSITIONI
NG:FUSING UNIT



167.G1787892
GEAR:Z70:HOT RO
LLER

139.AX430216
(x5)
HEATER:227V:985
W:HEAT ROLLER

147.B2342390
(x2)
FLANGED HEXAG
ONAL HEAD BOLT:
M4X8

173.M0774140
SHAFT:PRESSURE
:ARM

135.AW100177
(x2)
THERMISTOR:FUSI
NG UNIT:APPROVA
L

161.G1784525
WASHER:DIA5.5XD
IA16X2

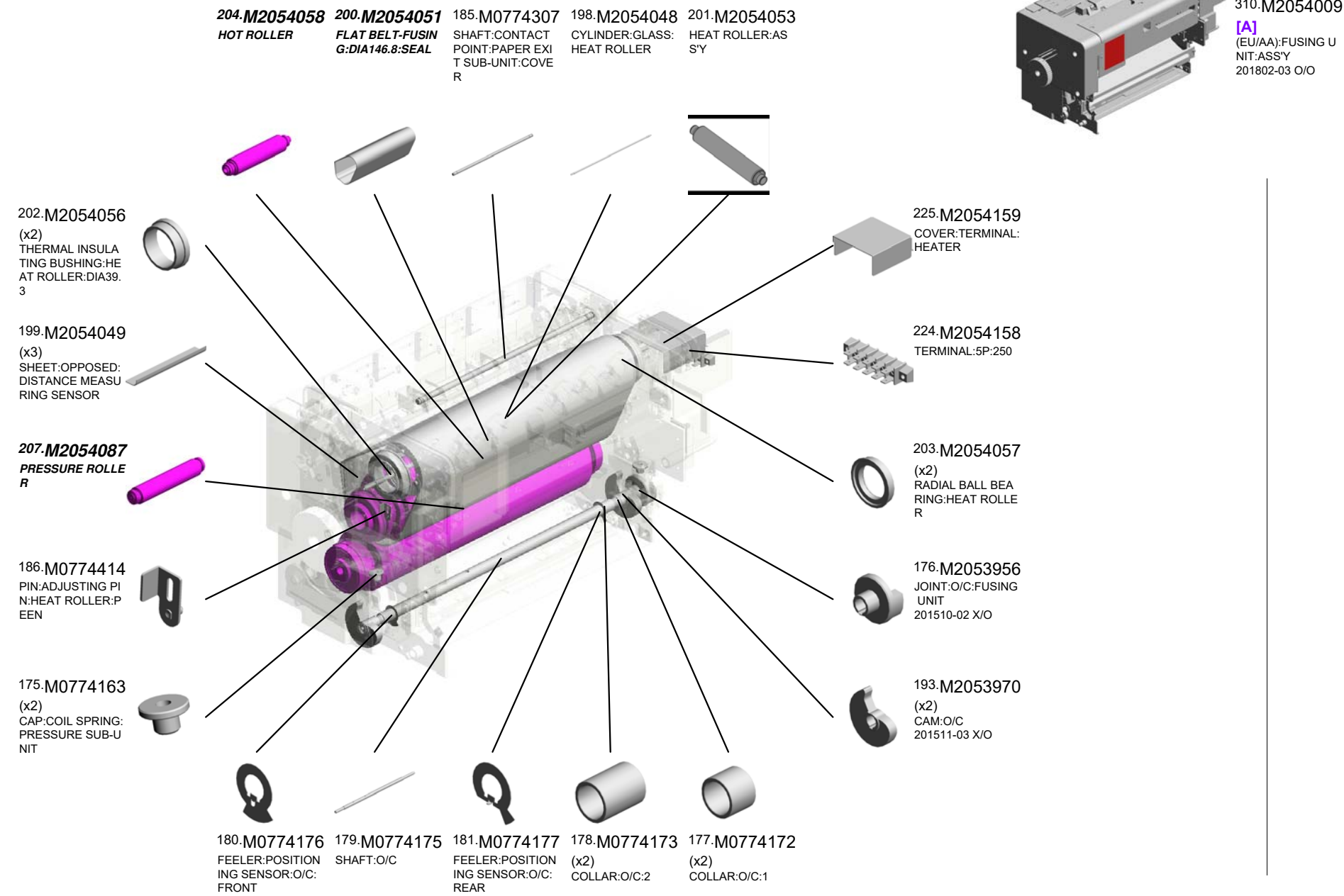
174.M0774153
(x2)
SUPPORTING PLA
TE:ARM

109.AB010207
GEAR:M1Z28:ASS'
Y

120.AB014348
GEAR:M1Z30:ASS'
Y

133.AW020224
(x2)
PHOTOINTERRUP
TOR:GP1A173LCS
VF
201605-02 O/O

U006_S005
(EU/AA):FUSING UNIT:ASS'Y



U006_S005 (EU/AA):FUSING UNIT:ASS'Y

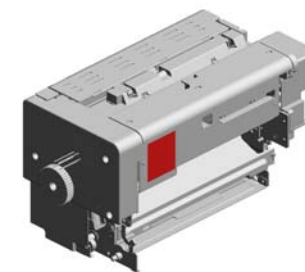
239.M2054250 HOLDER:REFLECT
ION PHOTO SENS
OR

241.M2054252 SHAFT:OPEN AND
CLOSE:COVER:PA
PER EXIT SUB-UNI
T

232.M2054215 STOPPER:LOUVER
:PRESSURE ROLL
ER

238.M2053987 COVER:PAPER EXI
T SUB-UNIT:UPPE
R:ASS'Y
201703-02 O/O

246.M2054293 COVER:FUSING/T
RANSPORT UNIT:U
PPER:MIDDLE



310.M2054009
[A]
(EU/AA):FUSING U
NIT:ASS'Y
201802-03 O/O

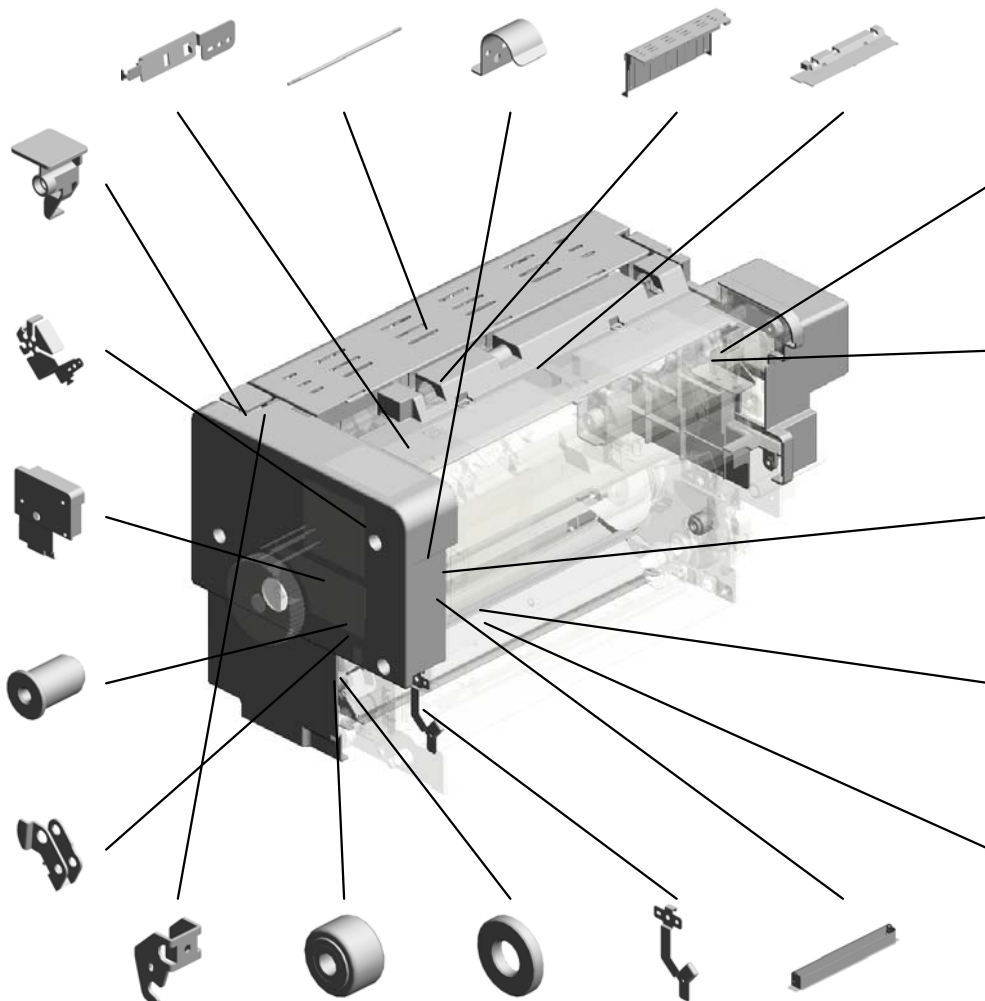
274.M2054432
LEVER:OPEN AND
CLOSE:COVER:PA
PER EXIT SUB-UNI
T

227.M2054170
HEATER HOLDER:
HEAT ROLLER:FR
ONT

243.M2054285
COVER:FUSING U
NIT:FRONT

247.M2053967
SHAFT:IDLER:SWI
VEL
201703-08 X/O

270.M2053966
BRACKET:GEAR:S
WIVEL
201703-09 X/O



229.M2054191
HEATER HOLDER:
HEAT ROLLER:RE
AR

244.M2054287
COVER:FUSING U
NIT:REAR

233.M2053978
LOUVER:EXHAUST
:COOLING:PRESS
URE ROLLER
201509-03 X/O

272.M2054429
LOUVER:DISCHAR
GE NOZZLE:COOLI
NG:PRESSURE RO
LLER

231.M2054211
DUCT:COOLING:P
RESSURE ROLLER

240.M2054251 HOOK:FRONT:COV
ER:PAPER EXIT S
UB-UNIT

268.M2054417 (x2)
CAM FOLLOWER:D
IA6XDIA16X12

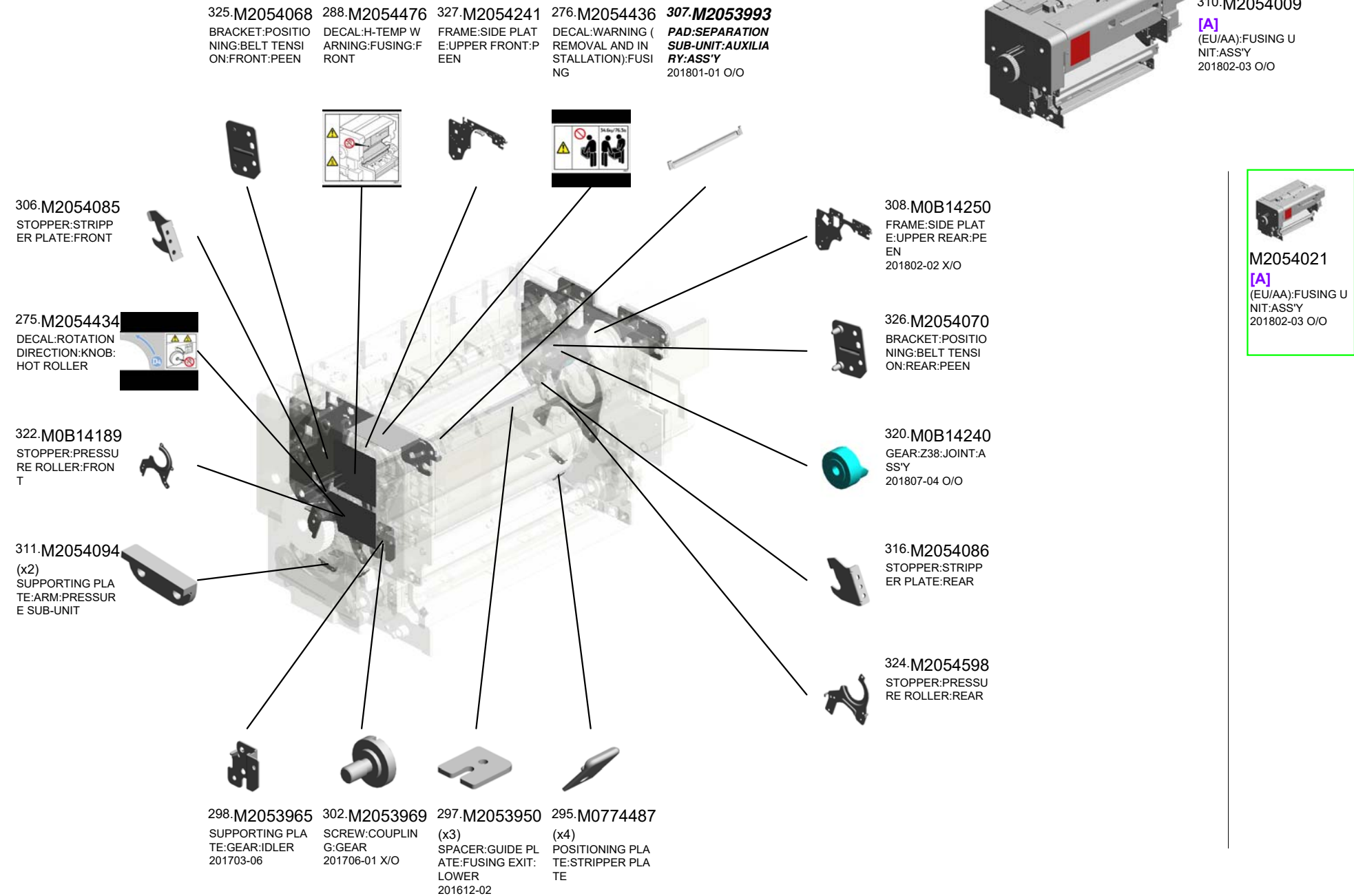
269.M2054418 (x4)
COLLAR:CAM FOL
LOWER:PRESSUR
E SUB-UNIT

228.M2054186 LEVER:WEB:ASS'Y

230.M2054208 DUCT:EXHAUST:P
RESSURE ROLLER

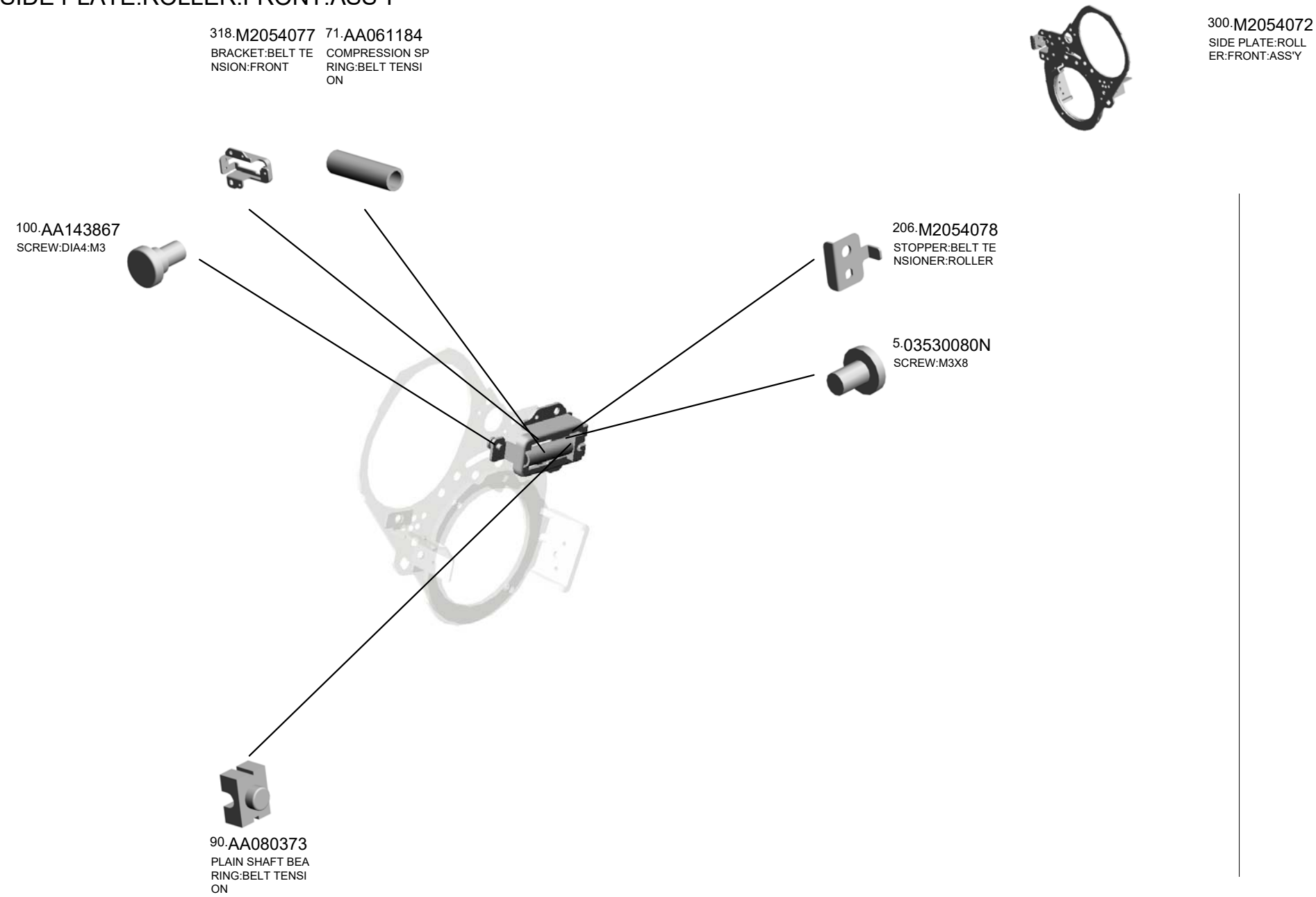
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006_S005
(EU/AA):FUSING UNIT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
------	------	------	------	------	------	------	------	------	------	------

U006_S005_S001
SIDE PLATE:ROLLER:FRONT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
------	------	------	------	------	------	------	------	------	------	------

U006_S005_S002
SIDE PLATE:ROLLER:REAR:ASS'Y

71.AA061184
COMPRESSION SP
RING:BELT TENSIO
N

100.AA143867
SCREW:DIA4:M3

90.AA080373
PLAIN SHAFT BEA
RING:BELT TENSIO
N

301.M2054079
SIDE PLATE:ROLL
ER:REAR:ASS'Y

319.M2054084
BRACKET:BELT TE
NSION:REAR

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006_S005_S003

ROLLER:POLISH:FLAT BELT-FUSING:ASS'Y

218.M2054135 3.03530040N 221.M2053954 191.M2054031 219.M2053973
 SHAFT:ON-OFF:FE SCREW - M3X4 (x2) CAM:POLISH:FLAT (x2) SHEET:POLISH:FLAT BELT-FUSING AT BELT-FUSING SHAFT:POLISH:FLAT BELT-FUSING:L INK
 ELER 201512-09 X/O 201510-13 X/O



208.M2053976
 [A]
 ROLLER:POLISH:F
 LAT BELT-FUSING:
 ASS'Y
 201602-01 X/O

19.07200040E
 (x15)
 RETAINING RING -
 M4

217.M2054130
 FEELER:SENSOR:
 ON-OFF

59.11050713
 (x2)
 CLAMP:LWSM-030
 6H GRAY

303.GW020022
 PHOTOINTERUP
 TOR:LG2A24BL1
 201708-03 O/O

11.03604008N
 SCREW - M4X8

164.G1786679
 JOINT:DRIVE:BRU
 SH ROLLER

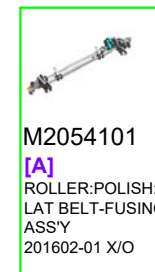
215.M2054119
 SHAFT:ON-OFF:PO
 LISH:INPUT

30.07413706
 (x4)
 BALL BEARING - 6
 X10X3

8.03603006N
 (x7)
 SCREW - M3X6

4.03530060N
 (x5)
 BIND SCREW - M3
 X6

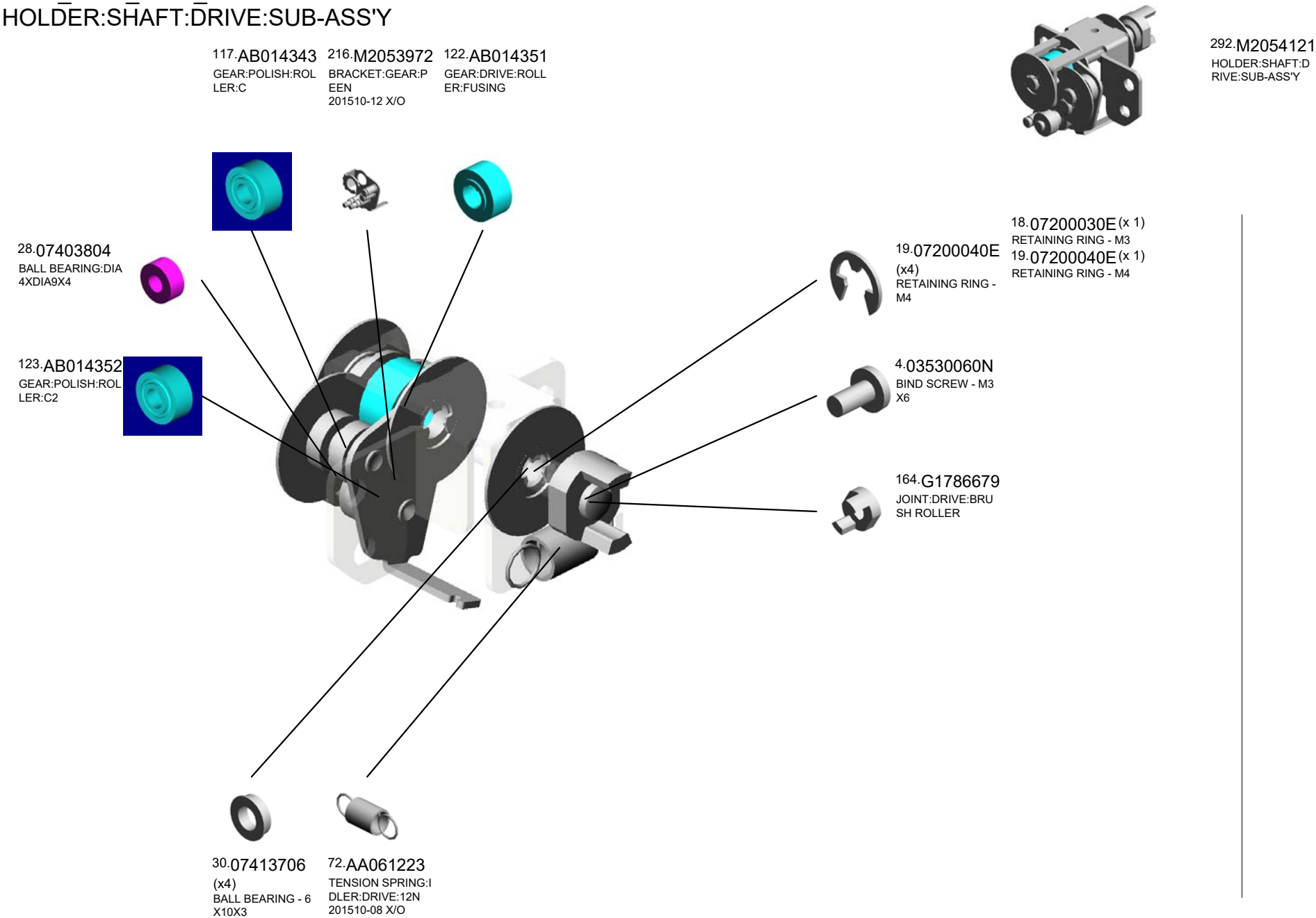
220.M2053974 82.AA061219 118.AB014344 119.AB014345 116.AB014342
 SHAFT:POLISH:FL (x2) TENSION SPRING: GEAR:POLISH:ROL GEAR:POLISH:ON- GEAR:DRIVE:ROLL
 AT BELT-FUSING:T URN POLISH:ON-OFF:20 LER:ON-OFF:A OFF:B:PRESS FIT ER:FUSING
 201510-14 X/O N



M2054101
 [A]
 ROLLER:POLISH:F
 LAT BELT-FUSING:
 ASS'Y
 201602-01 X/O

U001 U002 U003 U004 U005 U006 U007 U008 U009 U010 U011

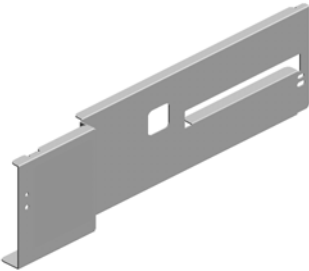
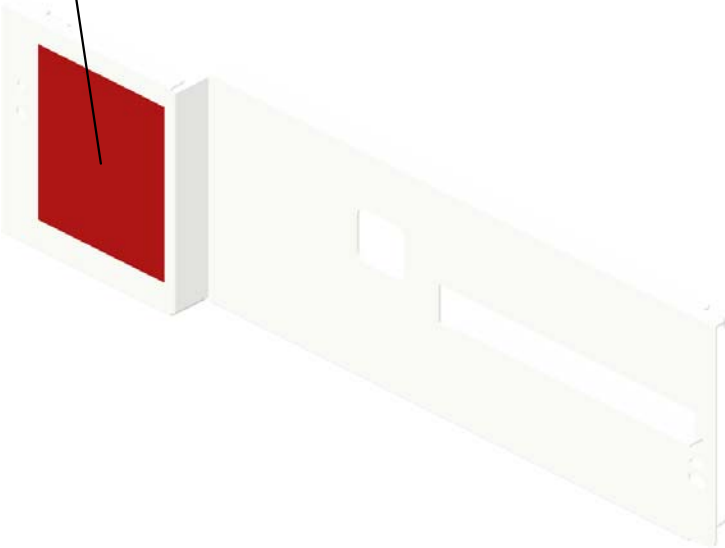
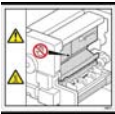
U006_S005_S003_S001
HOLDER:SHAFT:DRIVE:SUB-ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006_S005_S004
COVER:STAY:HEAT ROLLER:ASS'Y

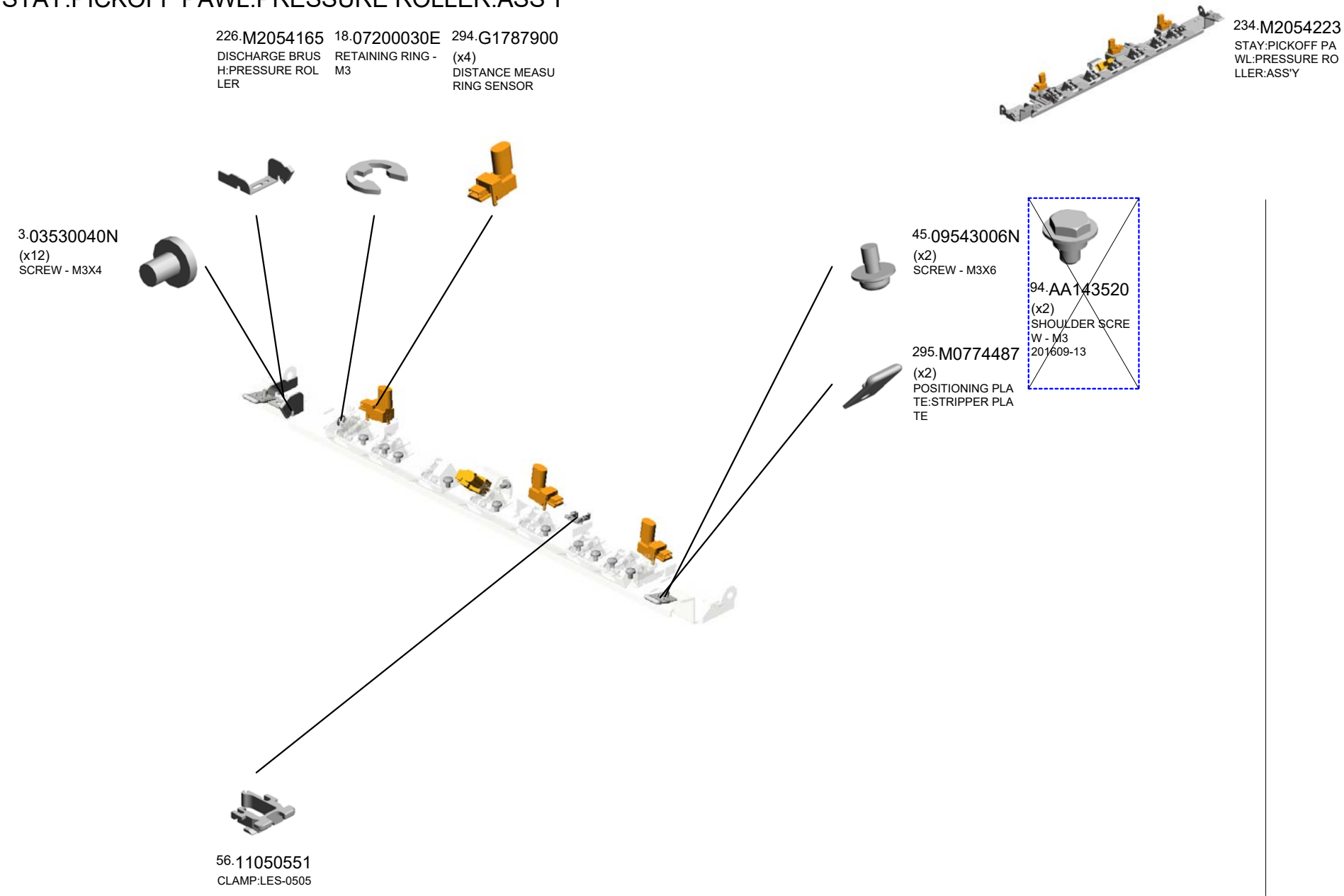
288.M2054476
DECAL:H-TEMP W
ARNING:FUSING:F
RONT



285.M2054456
COVER:STAY:HEA
T ROLLER:ASS'Y

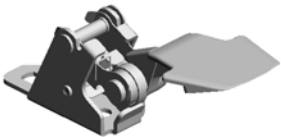
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006_S005_S005
STAY:PICKOFF PAWL:PRESSURE ROLLER:ASS'Y

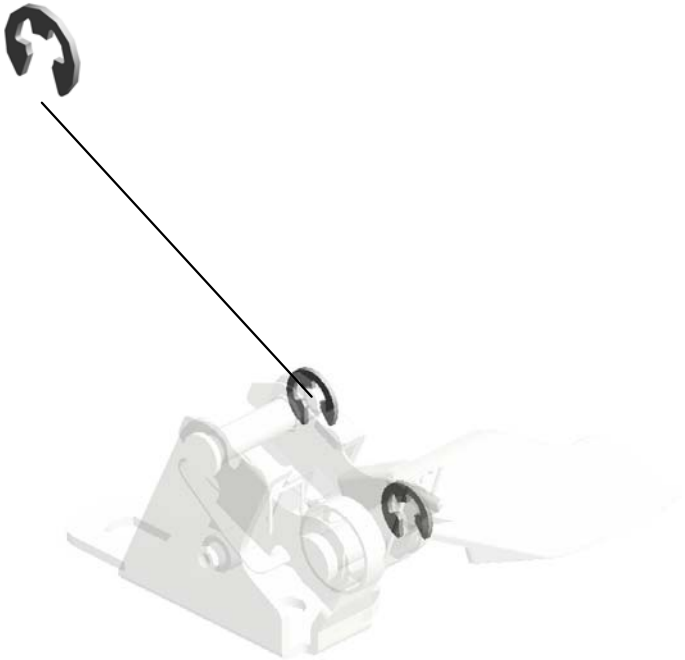


U006_S005_S005_S001
STRIPPER PAWLS:SERVICE PARTS

17.07200020E
(x2)
RETAINING RING -
M2



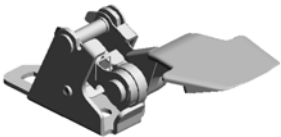
305.M2053999
STRIPPER PAWLS:
SERVICE PARTS



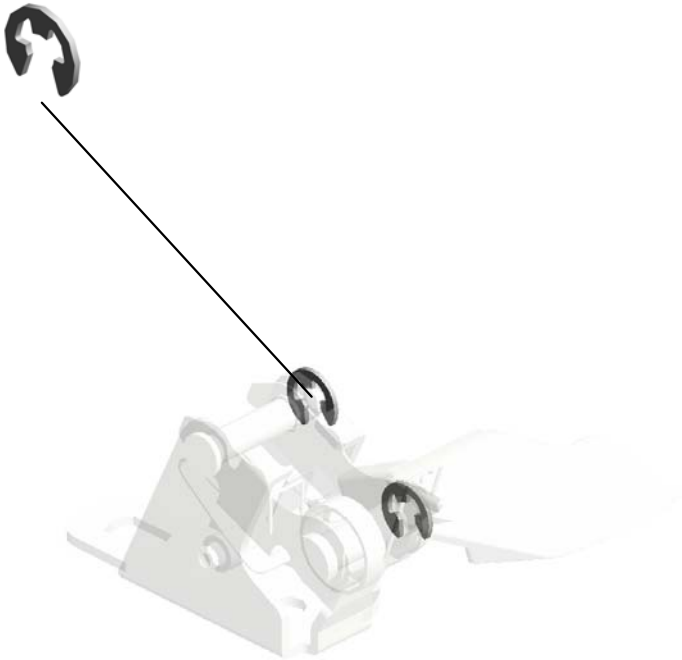
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006_S005_S005_S002
STRIPPER PAWLS:SERVICE PARTS

17.07200020E
(x2)
RETAINING RING -
M2



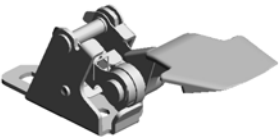
305.M2053999
STRIPPER PAWLS:
SERVICE PARTS



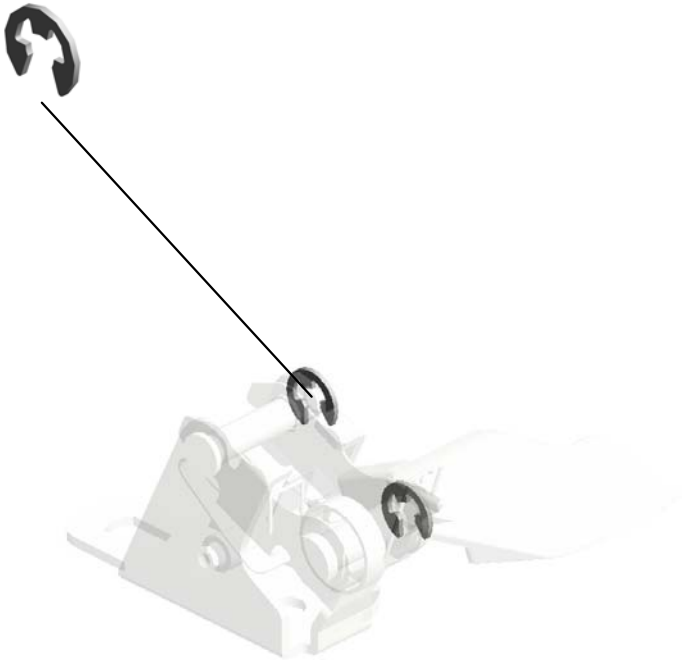
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
------	------	------	------	------	------	------	------	------	------	------

U006_S005_S005_S003
STRIPPER PAWLS:SERVICE PARTS

17.07200020E
(x2)
RETAINING RING -
M2



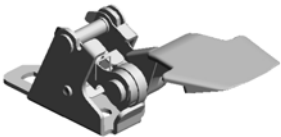
305.M2053999
STRIPPER PAWLS:
SERVICE PARTS



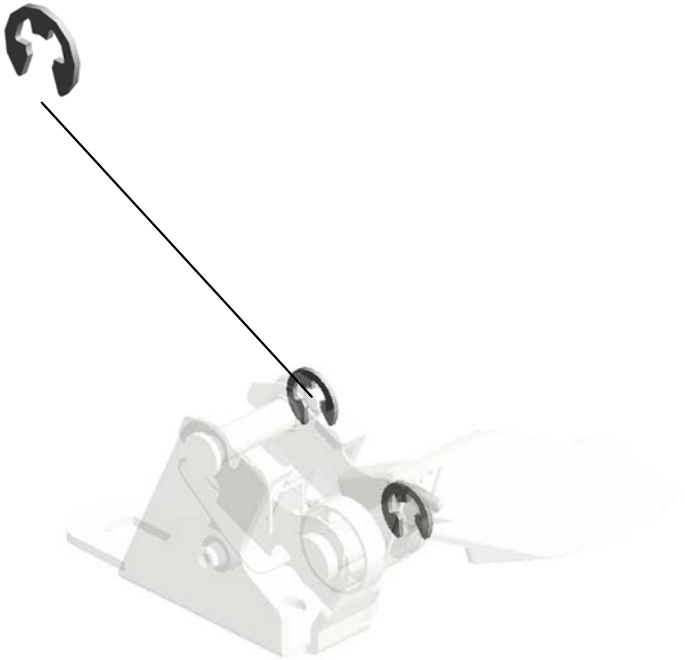
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006_S005_S005_S004
STRIPPER PAWLS:SERVICE PARTS

17.07200020E
(x2)
RETAINING RING -
M2



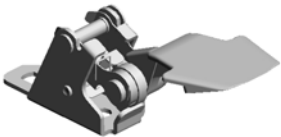
305.M2053999
STRIPPER PAWLS:
SERVICE PARTS



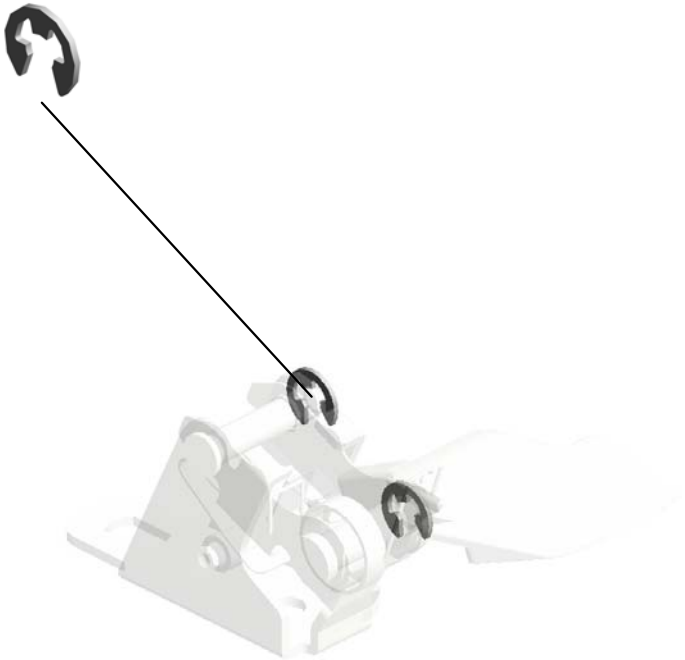
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
------	------	------	------	------	------	------	------	------	------	------

U006_S005_S005_S005
STRIPPER PAWLS:SERVICE PARTS

17.07200020E
(x2)
RETAINING RING -
M2



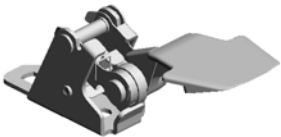
305.M2053999
STRIPPER PAWLS:
SERVICE PARTS



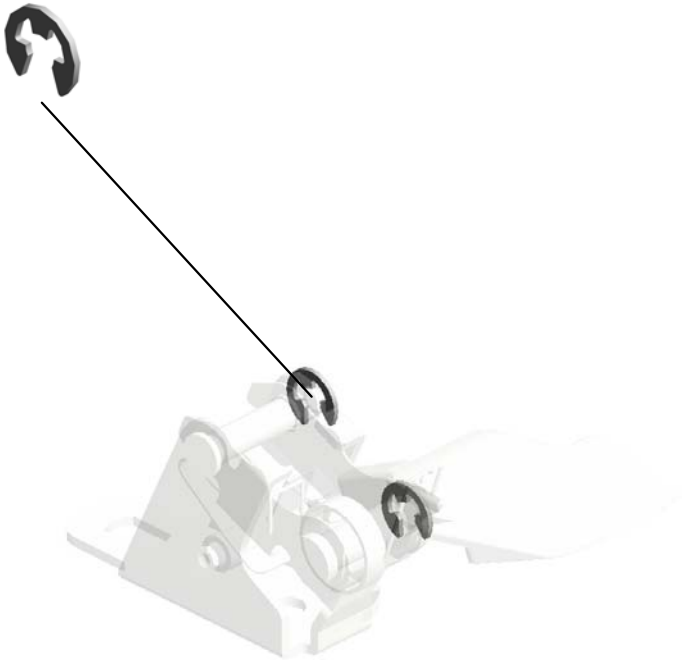
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
------	------	------	------	------	------	------	------	------	------	------

U006_S005_S005_S006
STRIPPER PAWLS:SERVICE PARTS

17.07200020E
(x2)
RETAINING RING -
M2



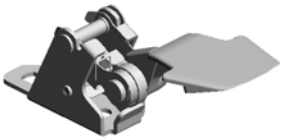
305.M2053999
STRIPPER PAWLS:
SERVICE PARTS



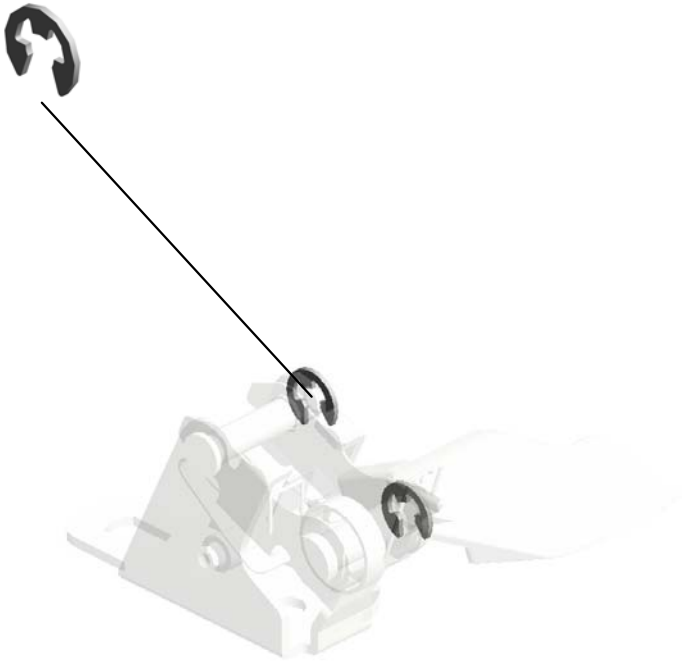
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006_S005_S005_S007
STRIPPER PAWLS:SERVICE PARTS

17.07200020E
(x2)
RETAINING RING -
M2



305.M2053999
STRIPPER PAWLS:
SERVICE PARTS



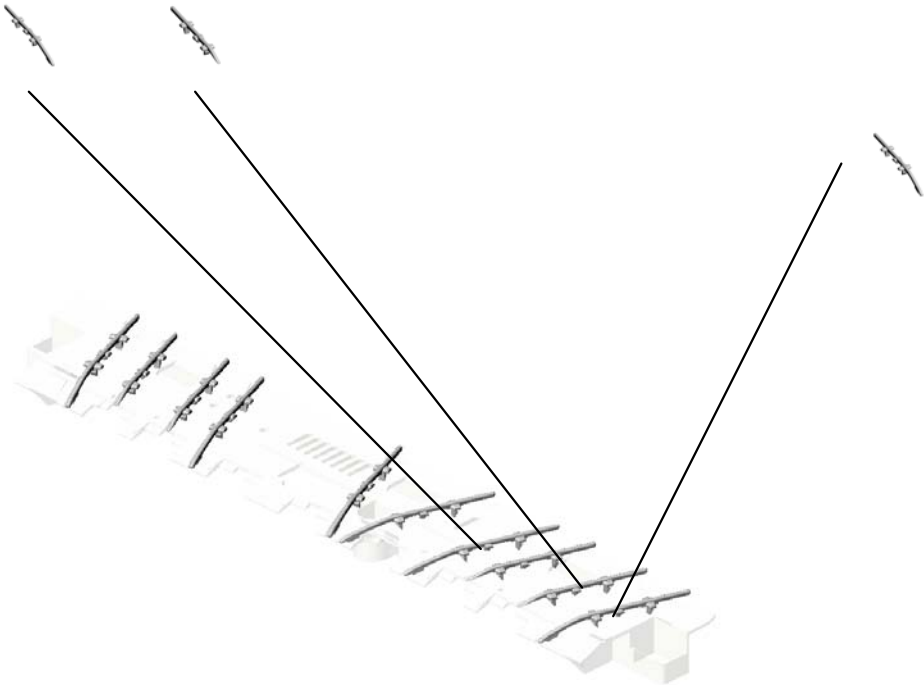
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006_S005_S006
GUIDE PLATE:FUSING EXIT:LOWER:ASS'Y

194.M2054040 196.M2054042
(x4) (x4)
GUIDE:FUSING EXI GUIDE:FUSING EXI
T:MIDDLE T:SENSOR



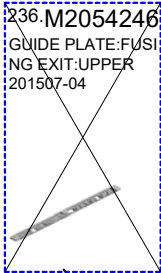
235.M2054226
GUIDE PLATE:FUSI
NG EXIT:LOWER:A
SS'Y



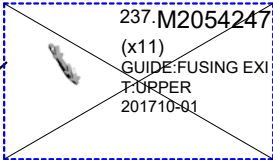
195.M2054041
(x2)
GUIDE:FUSING EXI
T:BOTH ENDS

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006_S005_S007
GUIDE PLATE:FUSING EXIT:UPPER:ASS'Y



304.M2053960
[A]
GUIDE PLATE:FUSI
NG EXIT:UPPER:A
SS'Y
201708-01 O/O

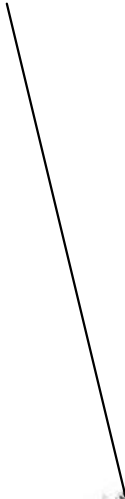


M2054245
[A]
GUIDE PLATE:FUSI
NG EXIT:UPPER:A
SS'Y
201708-01 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006_S005_S008
STRIPPER PLATE:ASS'Y

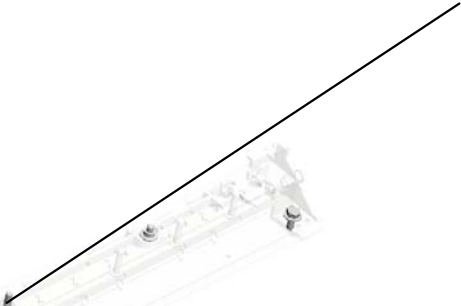
94-AA143520
(x2)
SHOULDER SCRE
W - M3



242-M2054024
[A]
STRIPPER PLATE:
ASS'Y
201511-04 X/O



37-08046123
(x3)
HEXAGONAL BOLT
:W/WASHER:M3X8

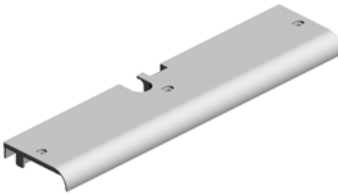


M2054268
[A]
STRIPPER PLATE:
ASS'Y
201511-04 X/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006_S005_S009
COVER:FUSING UNIT:UPPER:RIGHT:ASS'Y

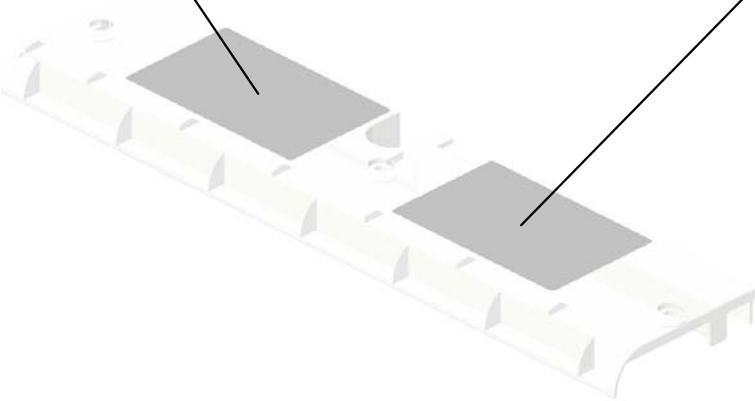
281.M2054443
DECAL:H-TEMP W
ARNING:FUSING:L
OWER



245.M2054289
COVER:FUSING U
NIT:UPPER:RIGHT:
ASS'Y



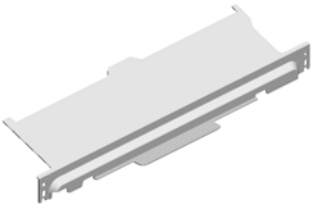
280.M2054442
DECAL:H-TEMP W
ARNING:FUSING:U
PPER



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006_S005_S010
FUSING ENTRANCE GUIDE PLATE:ASS'Y

156.D0746497
(x2)
DECAL:POSITIONI
NG DISPLAY:TCRU



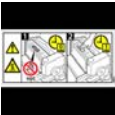
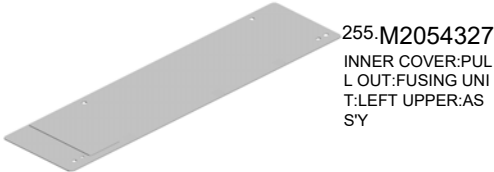
271.M2054422
FUSING ENTRANC
E GUIDE PLATE:AS
S'Y



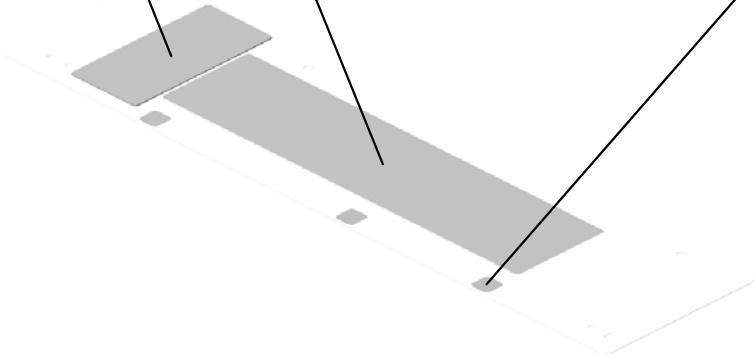
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006_S006
INNER COVER:PULL OUT:FUSING UNIT:LEFT UPPER:ASS'Y

314.M0B14120 283.M2054445
DECAL:PULL OUT: FIBER:H-TEMP WA
RNING 201805-10
DECAL:PULL OUT: FUSING:H-TEMP W
ARNING

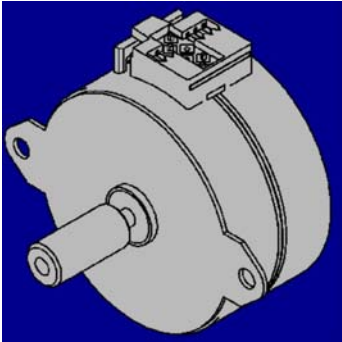


278.M2054439
(x3)
DECAL:CONTACT:
PREVENTION



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006_S007
DC STEPPER MOTOR:DIA42:24V

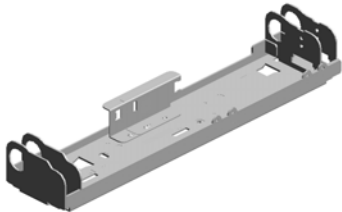


137-AX040267
DC STEPPER MOT
OR:DIA42:24V

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006_S008
BRACKET:CAM:SHAFT:ASS'Y

278.M2054439
DECAL:CONTACT:
PREVENTION

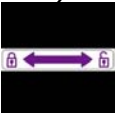
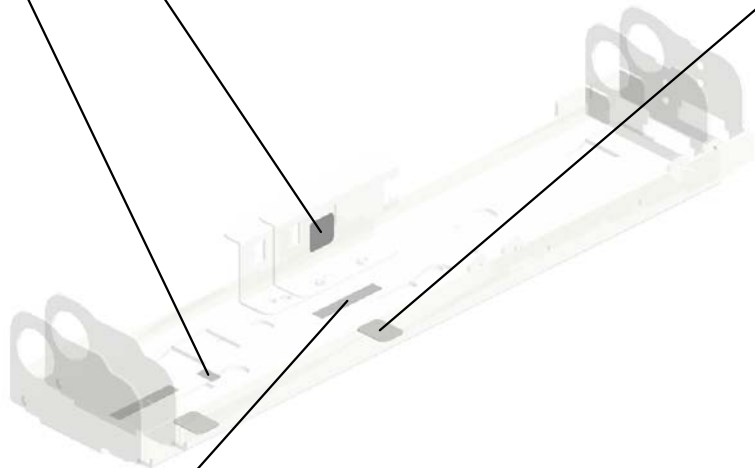


286.M2054196
[A]
BRACKET:CAM:SH
AFT:ASS'Y
201611-02 X/O

282.M2054444
DECAL:POSITIONI
NG:WEB:ON-OFF



151.D0743829
(x2)
DECAL:POSITIONI
NG DISPLAY:TCRU



279.M2054441
(x2)
DECAL:UN LOCK:
WEB:ON-OFF



M2054457
[A]
BRACKET:CAM:SH
AFT:ASS'Y
201611-02 X/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006_S009

DRIVE UNIT:WEB:CLEANING UNIT:ASS'Y

147.B2342390 263.M2054362 98.AA143834 92.AA082144 8.03603006N
 FLANGED HEXAG SLIDER:WEB:DRIV (x2) (x2) (x10)
 ONAL HEAD BOLT: E SUB-UNIT:WELDI SCREW:M4 BUSHING - 8X12X7 SCREW - M3X6
 M4X8 NG

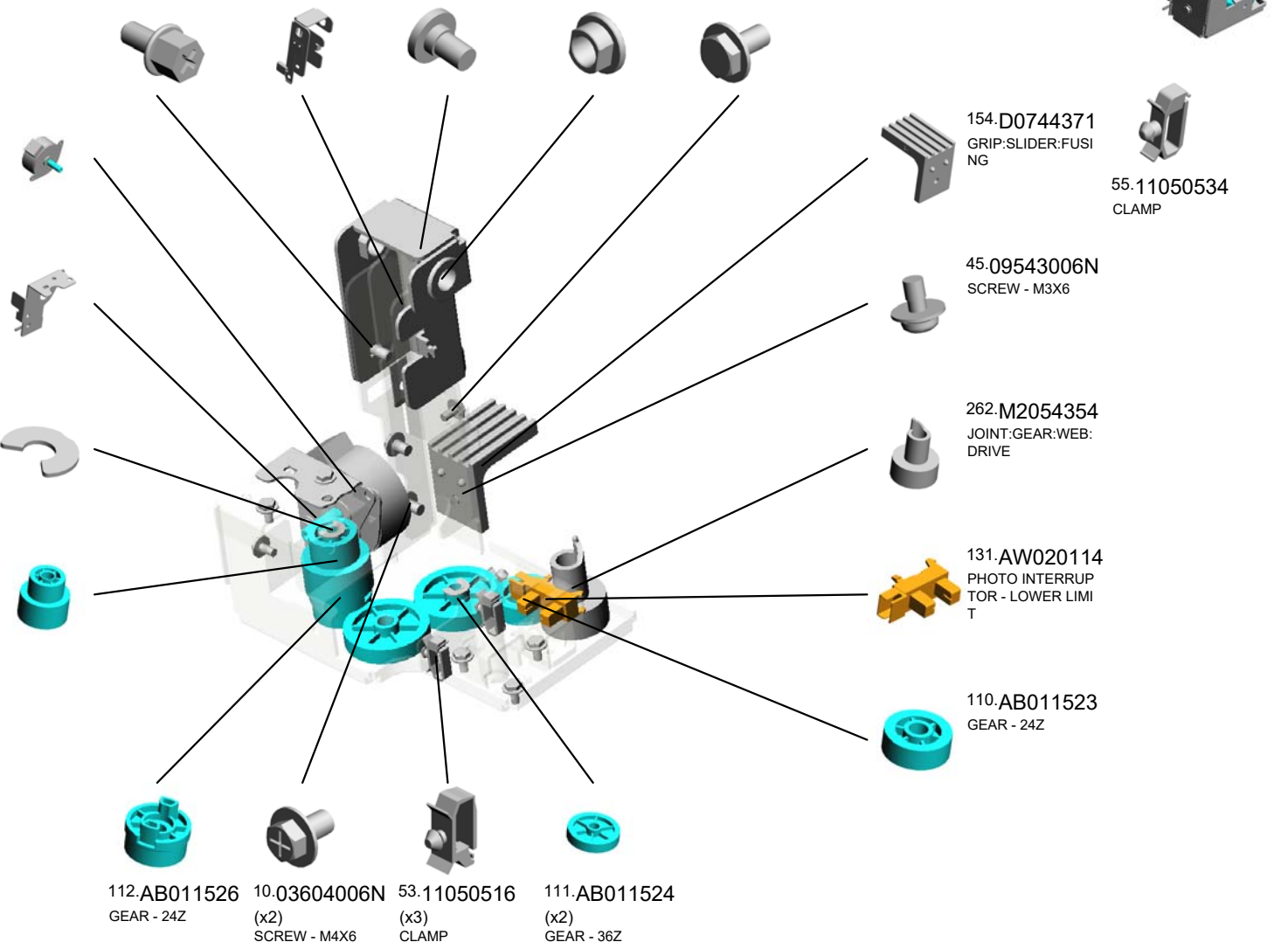
296.M2054349
 DRIVE UNIT:WEB:
 CLEANING UNIT:A
 SS'Y

144.B2234317
 STEPPER MOTOR:
 DC24V 24.3W

157.D1384134
 HOLDER:DC STEP
 PER MOTOR

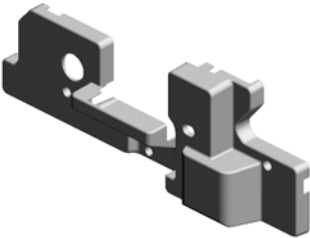
38.08050104
 (x3)
 RETAINING RINGS
 -E:SILENCER:DIA4

153.D0744354
 GEAR:SLOW DOW
 N:WORM GEAR



U006_S010
INNER COVER:PULL OUT:FUSING UNIT:FRONT:ASS'Y

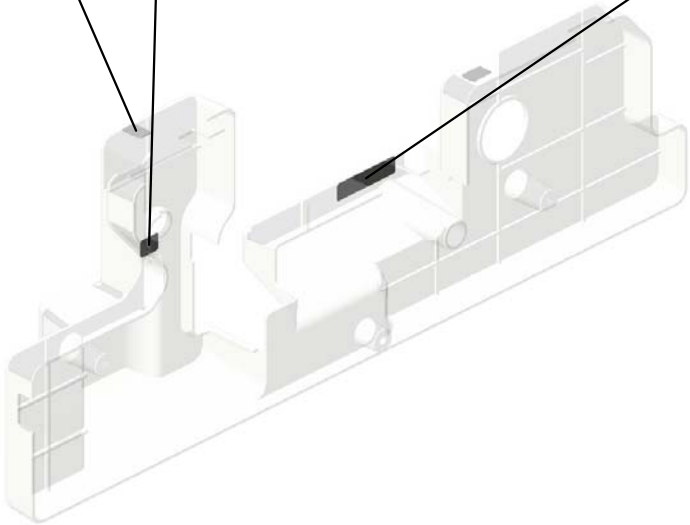
159.G1784216 290.M2054499
(x2) DECAL:POSITIONI
DECAL:POSITIONI NG DISPLAY:TCRU
NG:FUSING UNIT



284.M2054455
INNER COVER:PUL
L OUT:FUSING UNI
T:FRONT:ASS'Y



277.M2054438
DECAL:POSITIONI
NG DISPLAY:LOCK
:FUSING UNIT



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U006_S011
PLATE:LATCH:FIX:HANDLE:ASS'Y

19:07200040E
RETAINING RING -
M4



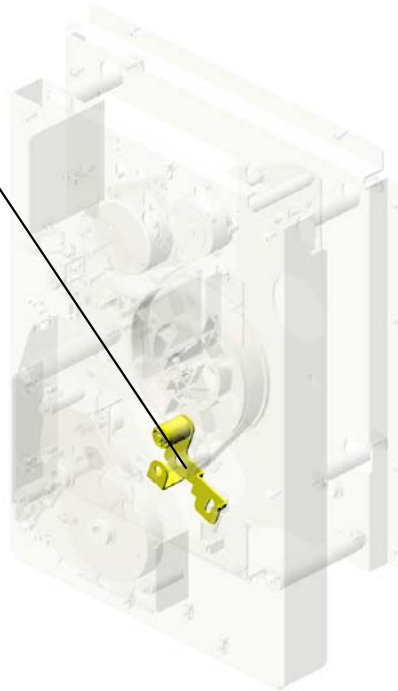
187:M2052824
PLATE:LATCH:FIX:
HANDLE:ASS'Y

93:AA132300
ROLLER:LOCK:PU
LL OUT

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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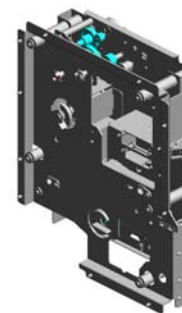
U007.MAIN DRIVE:LEFT

U007 S001
G1781470
BELT TENSIONER:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U007 MAIN DRIVE:LEFT



6.03604012N (x6) SCREW:M4X12
 1.03130040N (x2) SCREW:M3X4
 14.07413806 BALL BEARING - 6 X13X5MM
 11.07200040E (x2) RETAINING RING - M4
 2.03603006N (x8) SCREW - M3X6

16.08010237
 HEXAGONAL BOLT :DOUBLE SCREW: M4X12

18.11050489
 (x4)
 HARNESS CLAMP - LWS 1316

19.11050723
 (x5)
 CLAMPS:WES-050 7

17.11050488
 HARNESS CLAMP

5.03604010N
 (x3)
 SCREW:M4X10

4.03604008N
 (x10)
 SCREW - M4X8

20.11050758
 (x12)
 CLAMP:LWSM-030 6A

3.03604006N
 (x4)
 SCREW - M4X6

10.07030050N
 SPRING WASHER: DIA5

8.05950140E
 HEXAGON BOLT - M5X14

12.07200060E
 RETAINING RING - M6

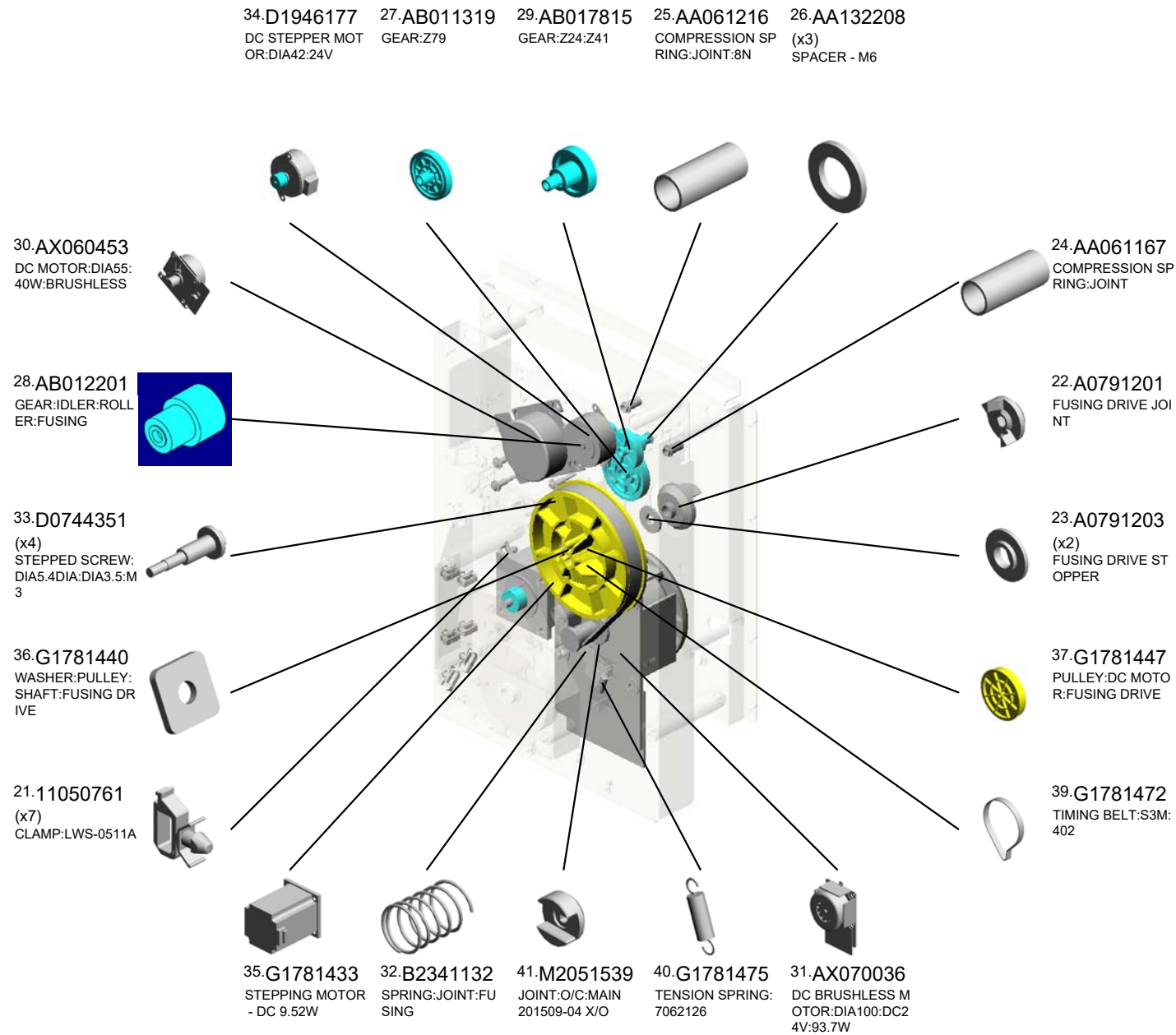
9.06330160G
 PARALLEL PIN - 3X 16MM

13.07200080E
 (x3)
 RETAINING RING - M8

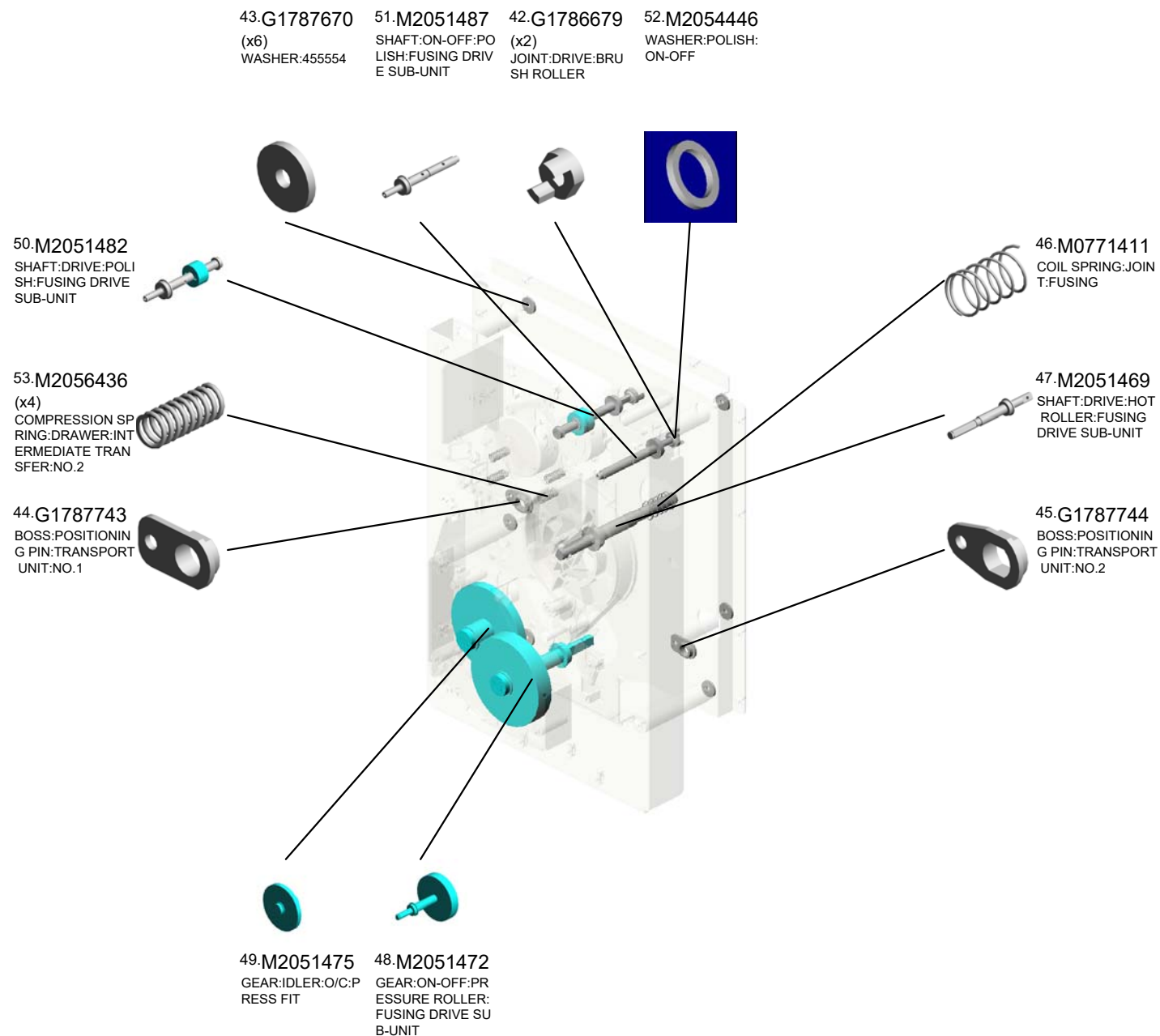
15.07413810
 BALL BEARING:10 X19X7MM

7.04514008N
 (x15)
 TAPPING SCREW: 4X8

U007 MAIN DRIVE:LEFT



U007 MAIN DRIVE:LEFT



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U007_S001
BELT TENSIONER:ASS'Y

11.07200040E
RETAINING RING -
M4



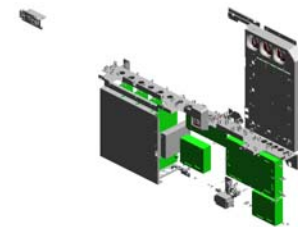
38.G1781470
BELT TENSIONER:
ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U008 ELECTRICAL:LEFT

5.04513030N (x6) TAPPING SCREW: 3X30
 20.11050758 (x28) CLAMP:LWSM-030 6A
 3.03603006N (x29) SCREW - M3X6
 13.11050367 (x14) SPACER
 9.04544008N (x5) TAPPING SCREW: ROUND POINT:4X8



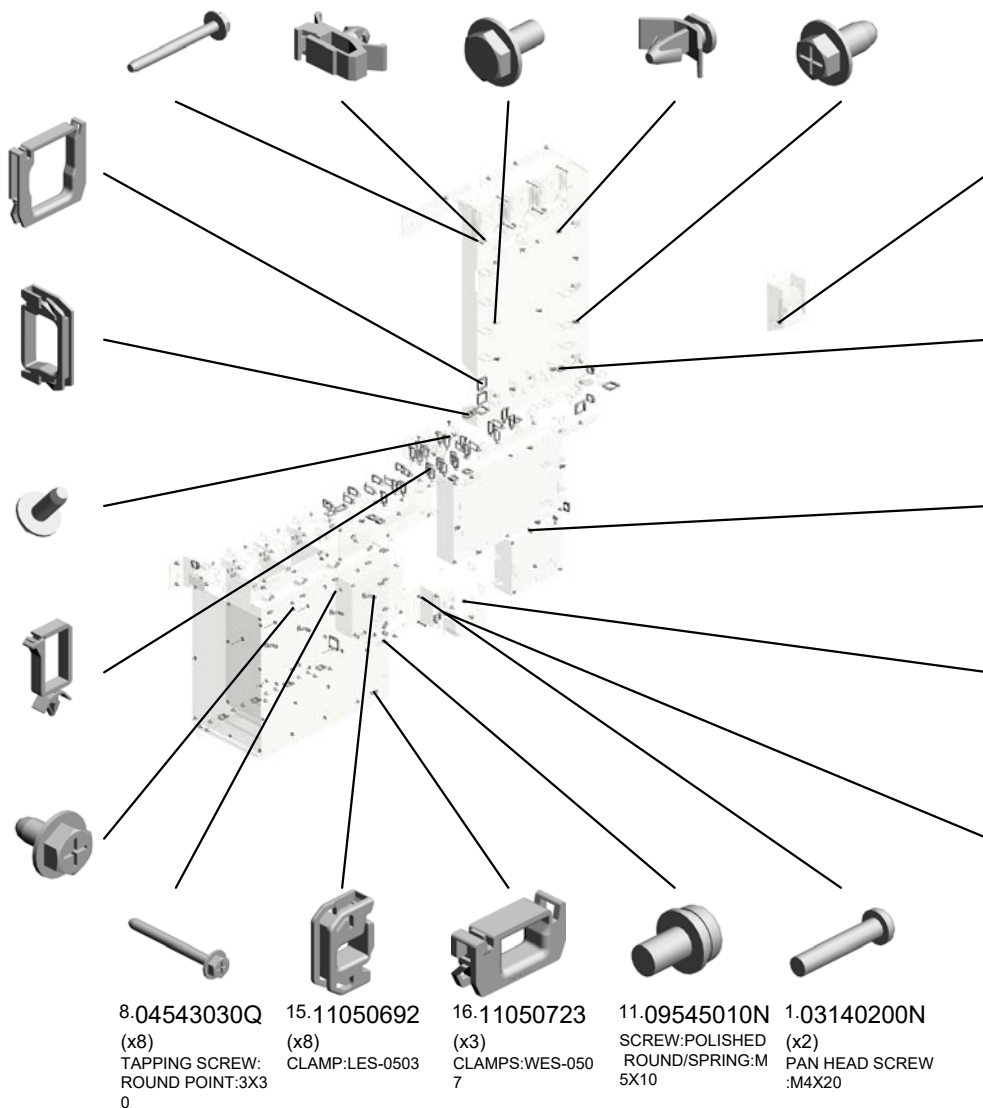
19.11050726 (x6) CLAMPS:WES-221 7

18.11050725 (x3) CLAMPS:WES-111 7

4.04503008N (x3) TAPPING SCREW - M3X8

14.11050517 (x33) HARNESS CLAMP - LWS-2111Z

7.04543006Q (x48) TAPPING SCREW - M3X6



8.04543030Q (x8) TAPPING SCREW: ROUND POINT:3X30

15.11050692 (x8) CLAMP:LES-0503

16.11050723 (x3) CLAMPS:WES-050 7

11.09545010N SCREW:POLISHED ROUND/SPRING:M 5X10

1.03140200N (x2) PAN HEAD SCREW :M4X20

2.03540080N SCREW:M4X8

17.11050724 (x15) CLAMPS:WES-121 0

21.11050759 (x2) CLAMP:LWSM-060 5A

6.04514008N (x41) TAPPING SCREW: 4X8

10.04544008Q (x4) TAPPING SCREW - M4X8



49.M2055501 POWER SUPPLY C ORD:MAIN:12AWG



50.M2055502 (x2) POWER SUPPLY C ORD:MAIN:12AWG



53.D0745101 SD-CARD:NICE:RE GI2:ASS'Y 201701-01



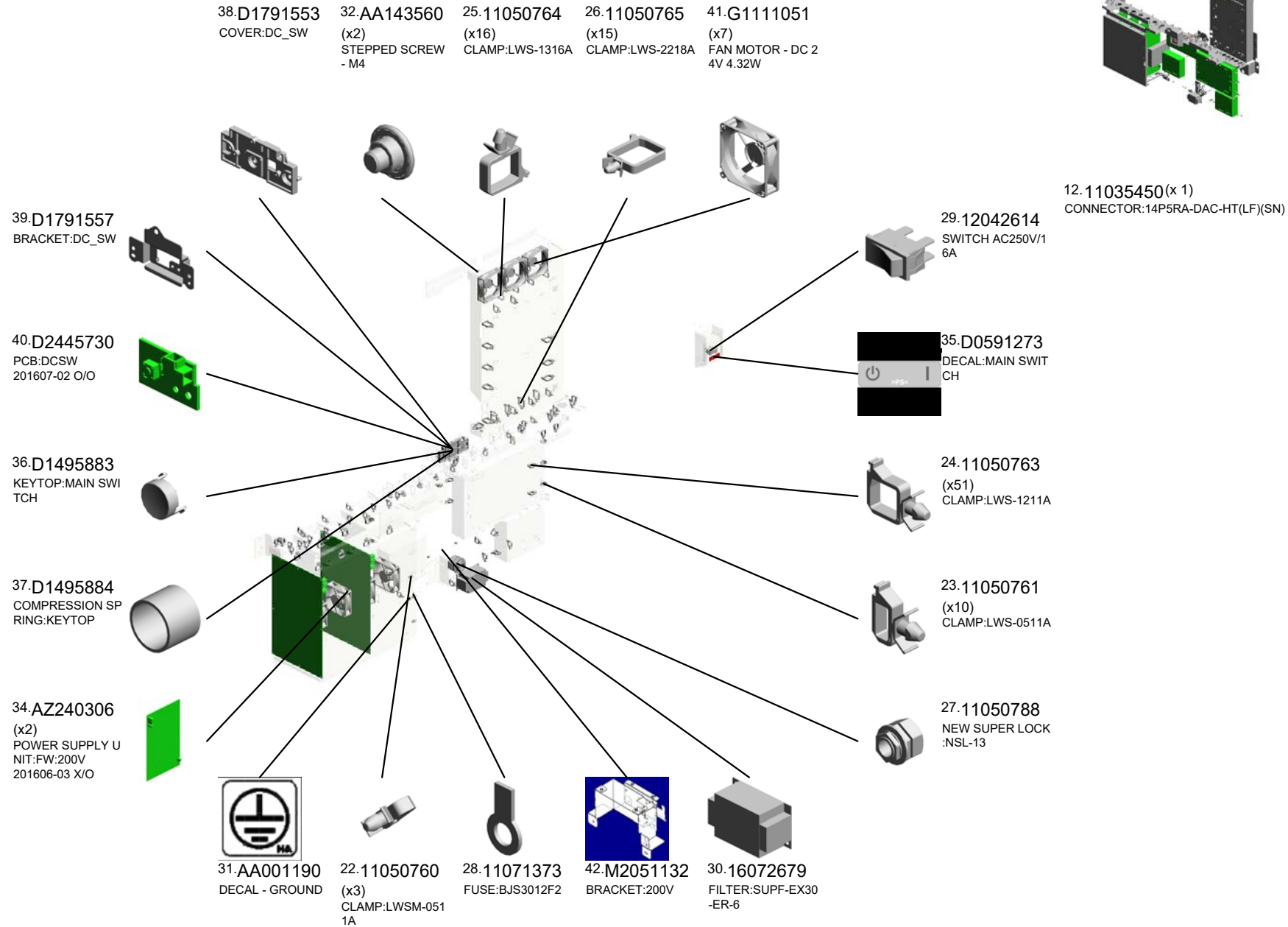
55.D0AK5100 SD-CARD:NICE:AP Plication:ASS'Y 201912-01 X/O



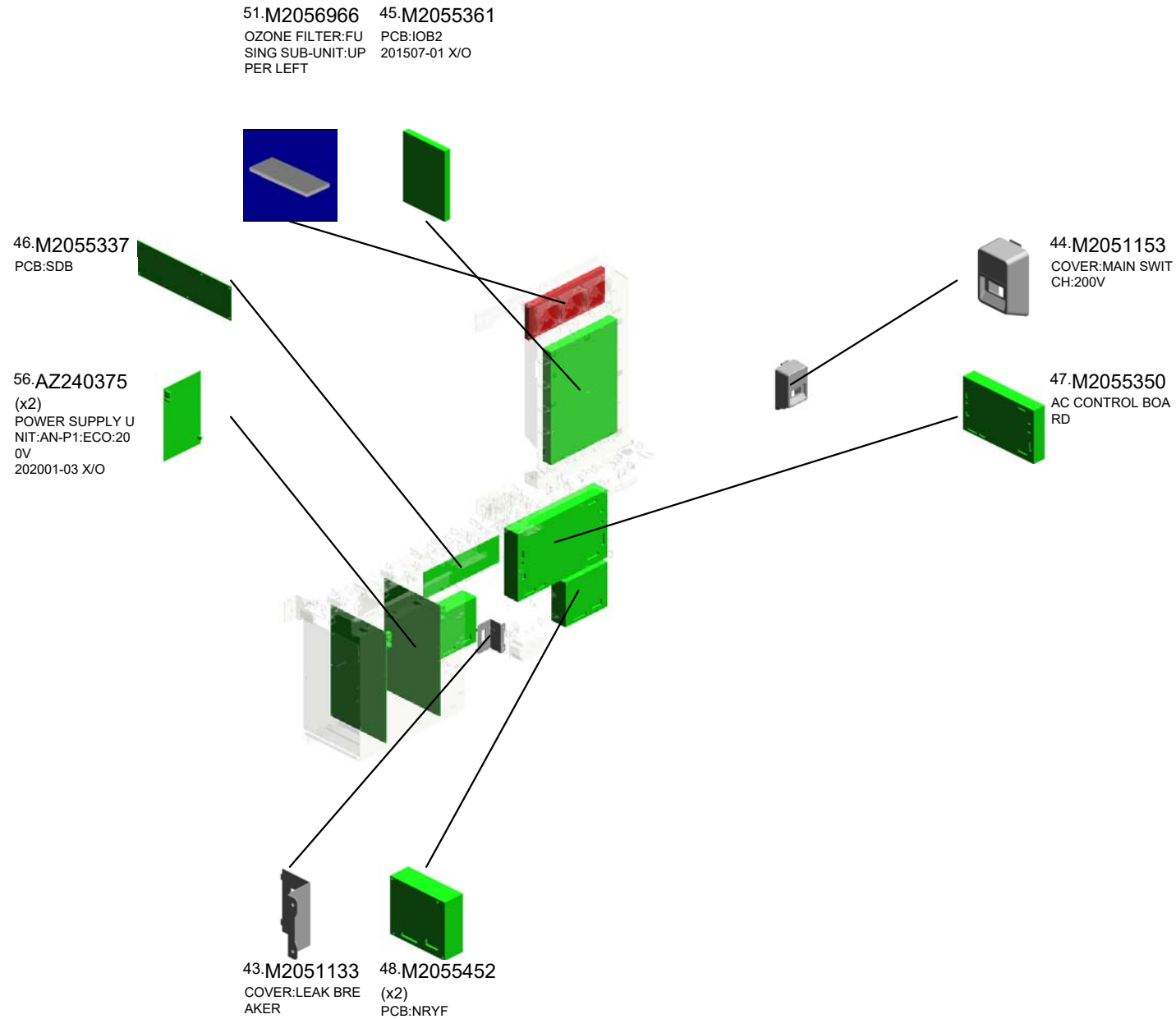
55.D0AK5100 SD-CARD:NICE:AP Plication:ASS'Y 201810-01 X/O

6.04514008N (x 2) TAPPING SCREW:4X8
 9.04544008N (x 2) TAPPING SCREW:ROUND POINT:4X8

U008 ELECTRICAL:LEFT

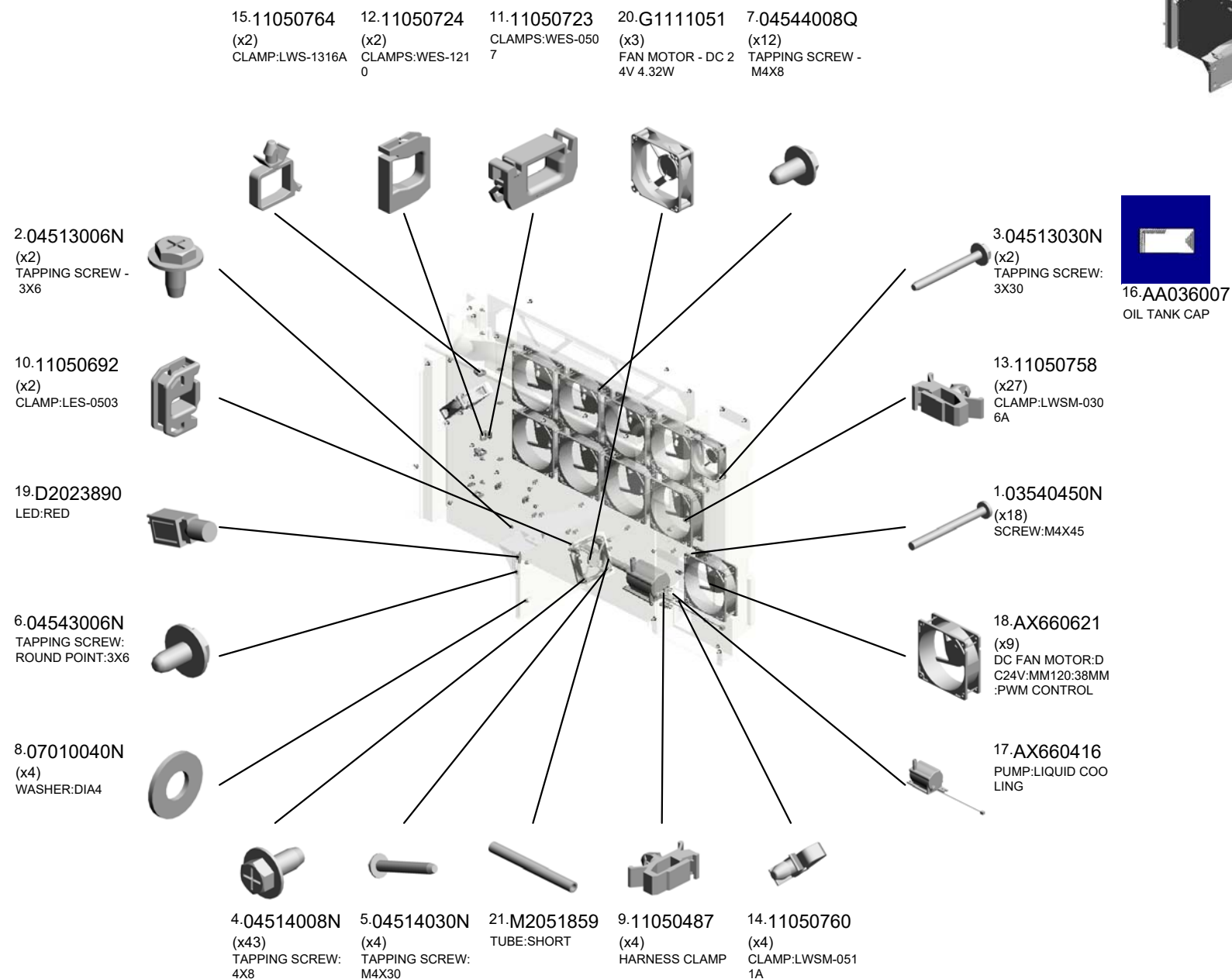
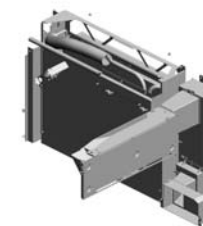


U008 ELECTRICAL:LEFT

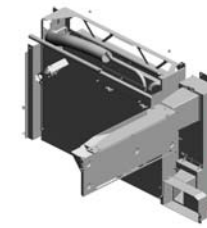
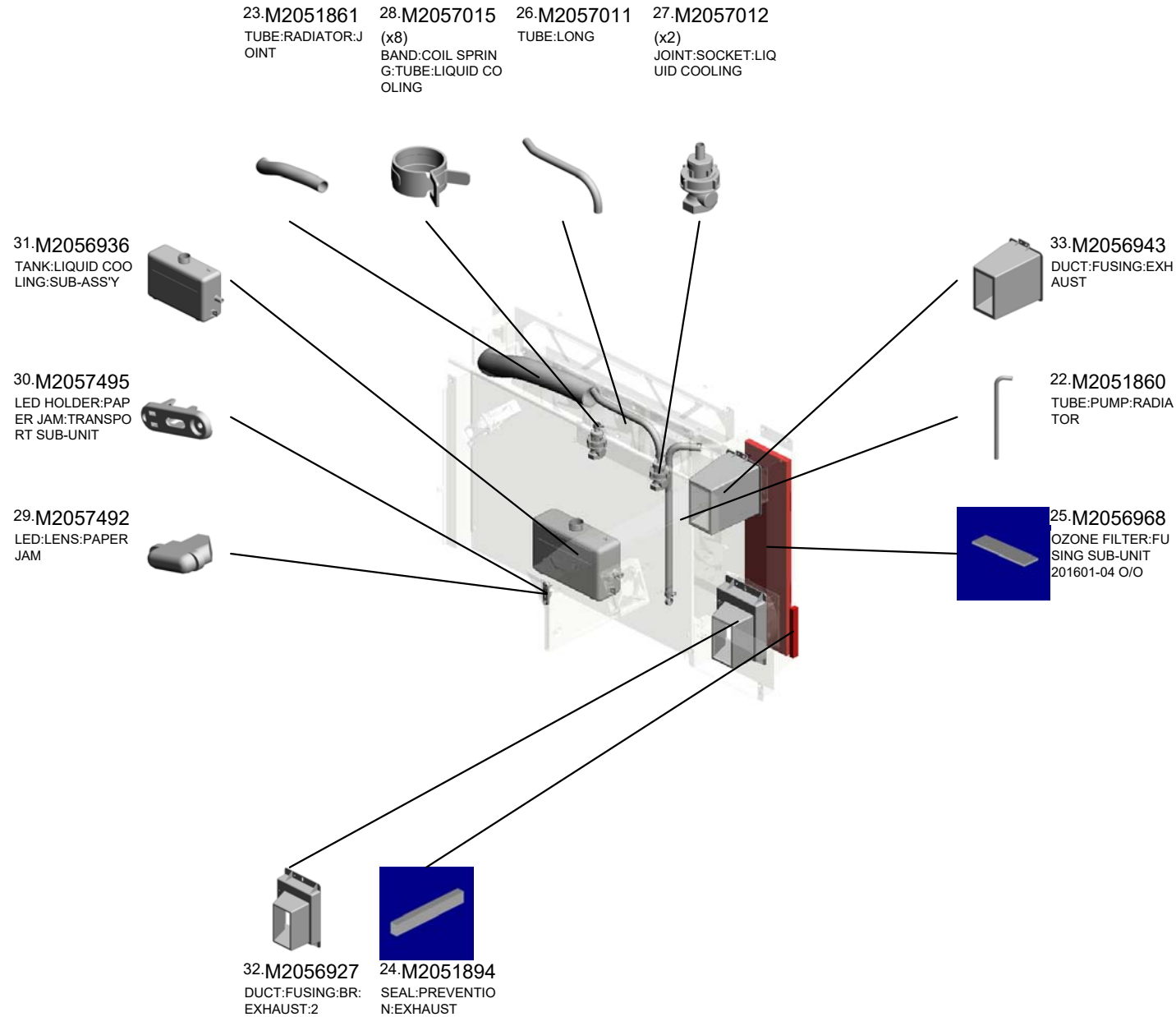


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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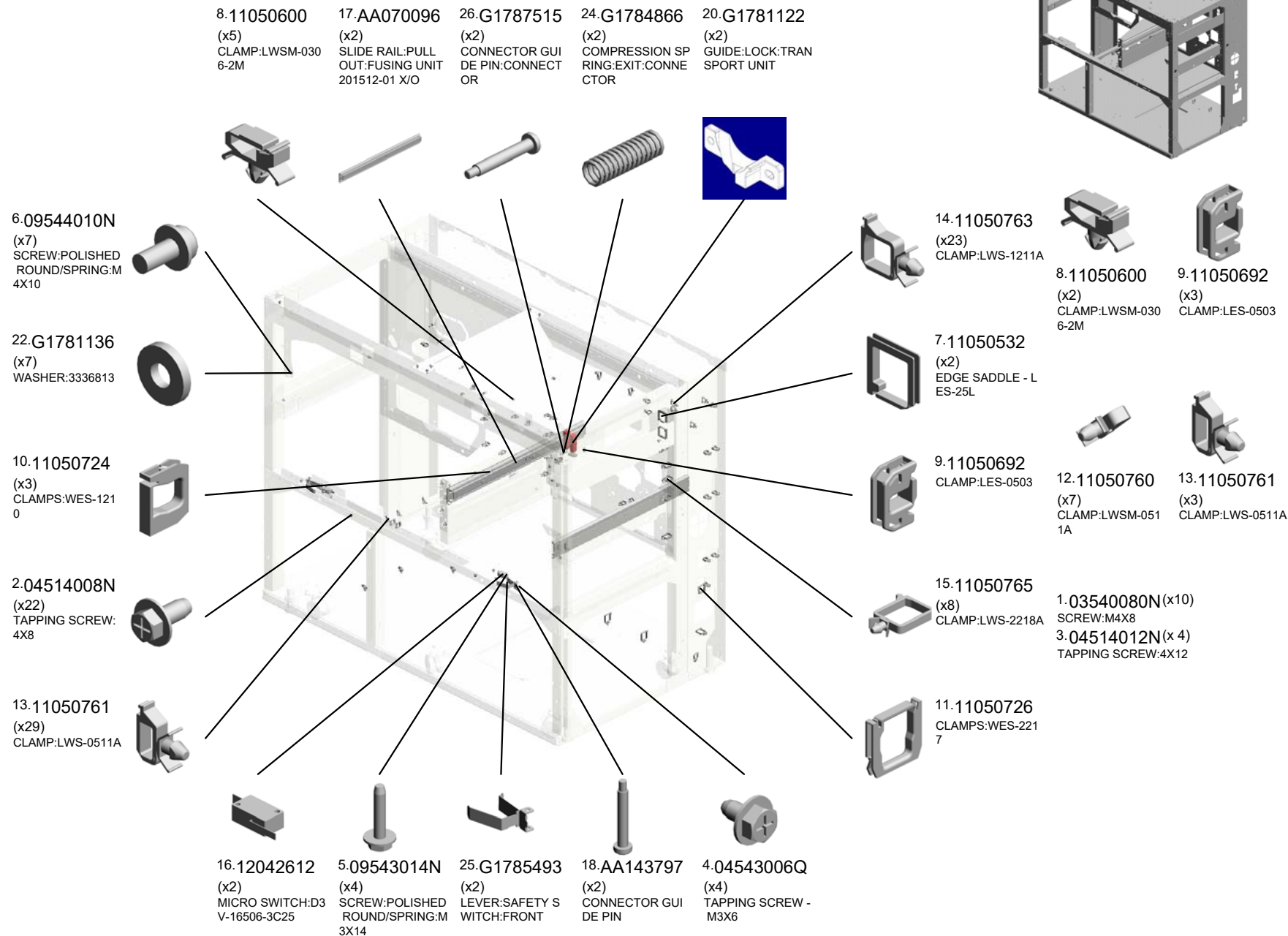
U009 AIR COOLING:LEFT



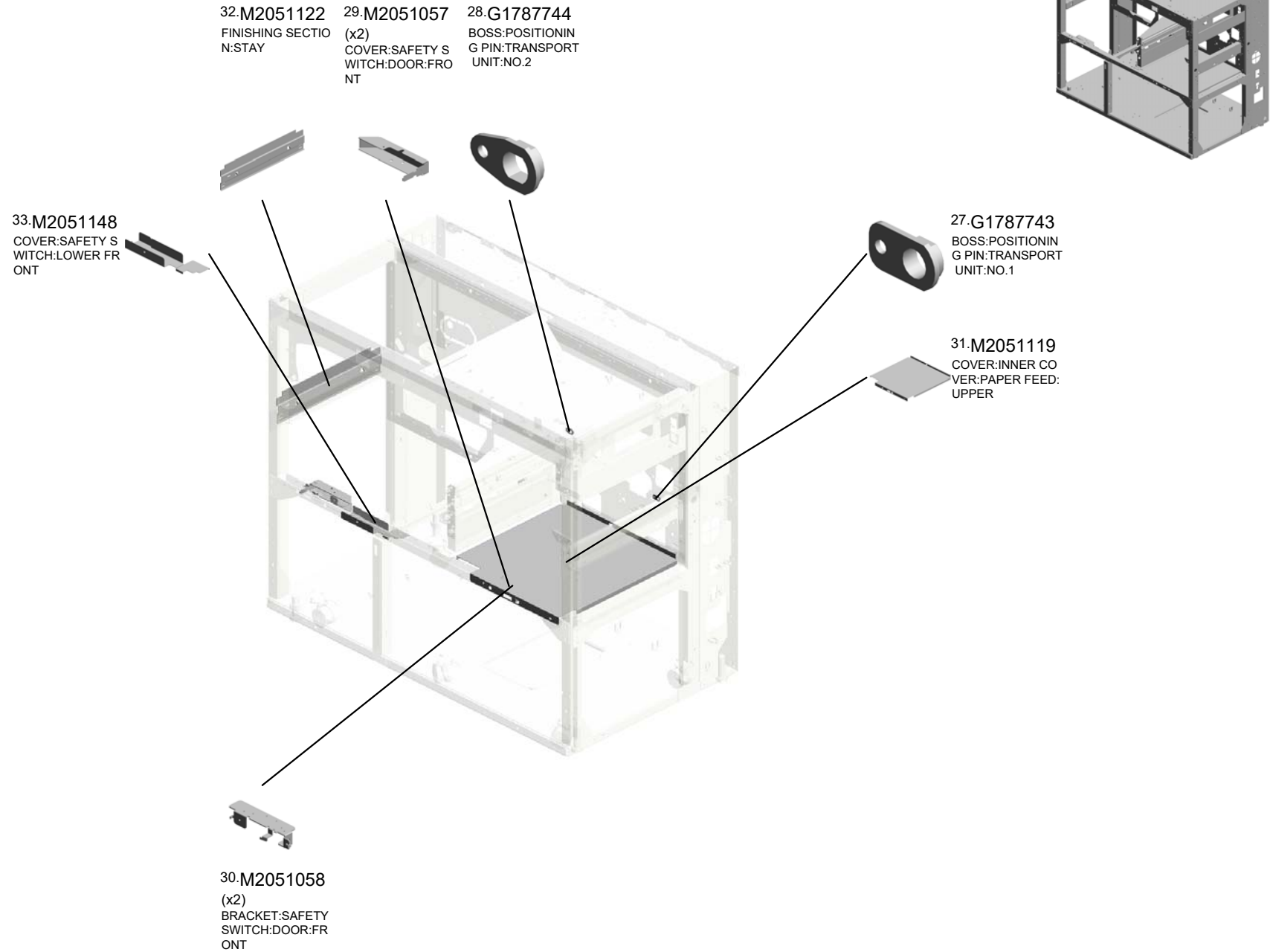
U009 AIR COOLING:LEFT



U010 MAIN FRAME:LEFT

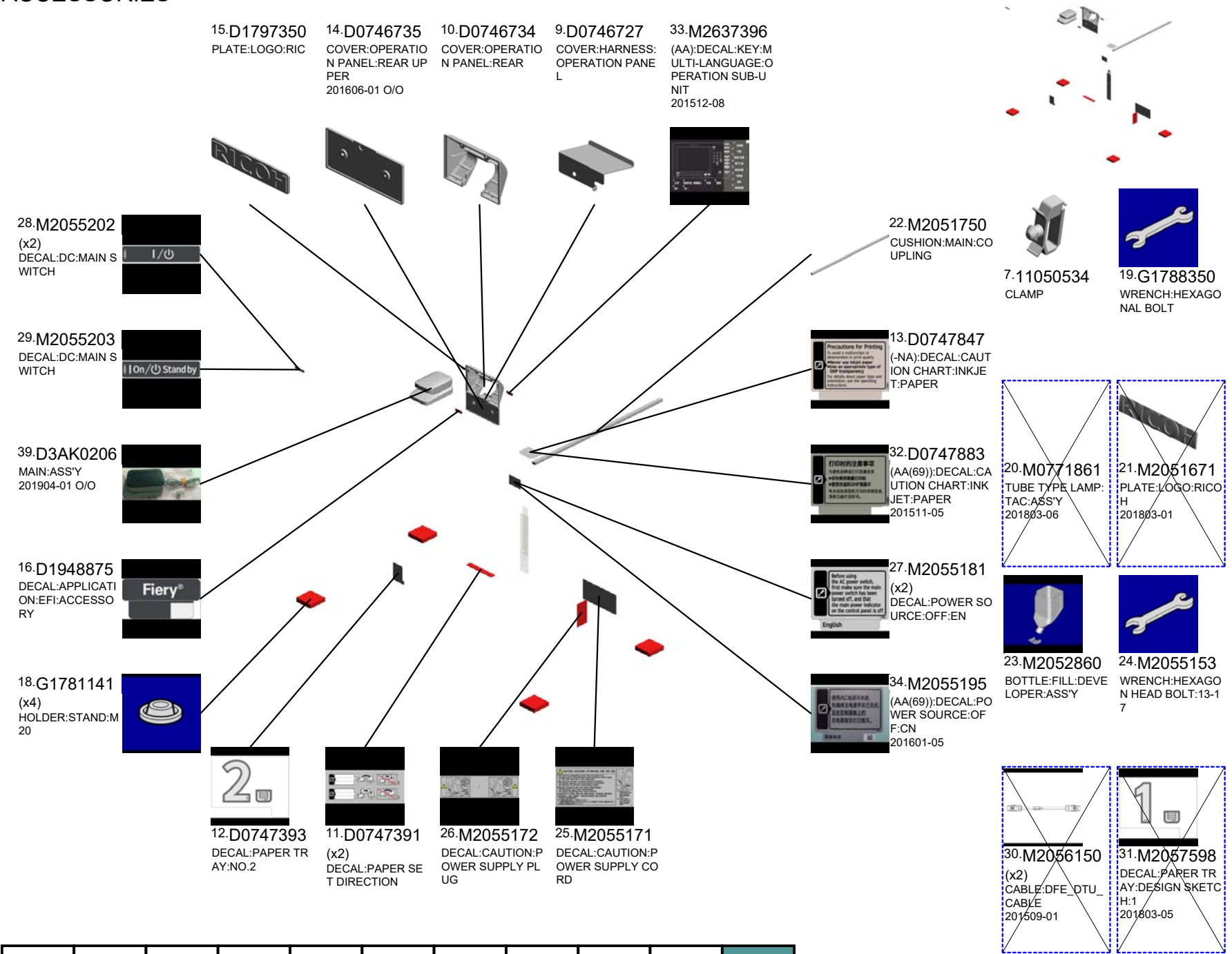


U010 MAIN FRAME:LEFT



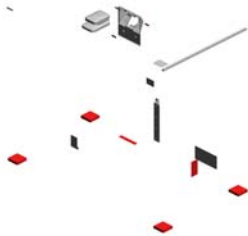
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U011
ACCESSORIES



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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U011
ACCESSORIES



35.M2056151
(x2)
CABLE:DFE_DTU_
CABLE
201606-08 O/O



38.D0748515
LIQUID COOLING:P
T:ASS'Y
201811-01 O/O

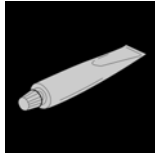
- 2. 03530080N(x 3)
SCREW:M3X8
- 3. 03540060N(x 4)
SCREW-M4X6
- 4. 03540080N(x 4)
SCREW:M4X8
- 5. 03604006N(x 5)
SCREW - M4X6
- 6. 09544008N(x 4)
SCREW - M4X8

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011
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Special Tools



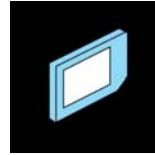
1.52039502
GREASE 501



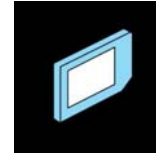
2.A2579300
GREASE - BARRIERTA S552R



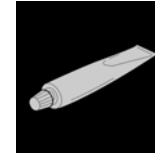
3.B1329700
LUBRICANT POWDER



4.B6455010
SD-CARD:ASS'Y



5.B6455040
SD-CARD:SERVICE PARTS:8GB:ASS'Y



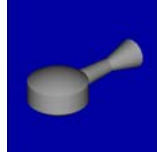
6.D0149800
GREASE-KS660B



7.D0159500
G104 YELLOW TONER



8.D0159501
ZINC STEARATE



9.D0747690
BRUSH:BLOWER



10.D1792445
KNOB:TORQUE LIMITER MECHANICAL CLUTCH:ASS'Y



11.D1793420
JIG:SHEET:DOCTOR BLADE



12.M0774233
DECAL:CAUTION:HANDLE



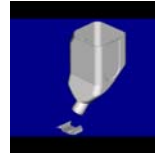
13.M0774285
GRIP:FUSING UNIT:ASS'Y
201605-01 X/O



14.M0774245
COVER:HANDLE:UPPER



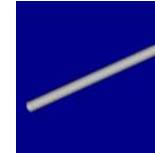
15.M0774246
COVER:HANDLE:LOWER



16.M2052860
BOTTLE:FILL:DEVELOPER:ASS'Y



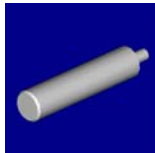
17.M2053355
KNOB:DRIVE:DEVELOPMENT UNIT:A
SS'Y



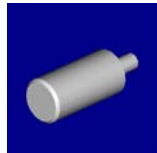
18.M2054433
CYLINDER:GUIDE:HEATER



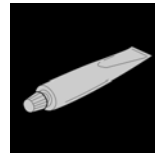
19.M2056434
SHEET:FLAT BELT-TRANSFER:PRO
TECT



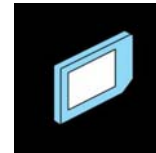
20.M2056543
JIG:SERVICE:TRANSFER/SEPARATI
ON:A



21.M2056544
JIG:SERVICE:TRANSFER/SEPARATI
ON:B



22.VSSG9002
FLUOTRIBO MG GREASE : 100G



23.M4675041
SD-CARD:MFP-BROWSER:ASS'Y
201510-03



25.G1785397
PCB:SIFB:CROSS

Special Tools



26.M0B15888
HARNESS:DEBUG:MONITOR:SERVI
CE
201911-03 O/O

Exclusive Parts

Number	Part Name	Group	ID
50530419	BUSHING - 10MM	U006	66
52039502	GREASE 501	Special Tools	1
52062686	SNAP RING	U004_S020	66
53241658	BUSHING- 4X8X4.5MM	U004_S020_S001	67
		U004_S020_S002	67
		U004_S020_S008	67
54462560	CUSHION - PAPER TRAY	U004_S020	68
54472681	SNAP RING	U004_S020_S004	69
58401632	STEPPED SCREW	U006	67
67542866	ROLLER - POSITIONING GUIDE	U004_S019	70
A0791201	FUSING DRIVE JOINT	U007	22
A0791203	FUSING DRIVE STOPPER	U007	23
A2324666	CUSHION - STEPPER MOTOR	U003_S001	13
		U004	71
A2579300	GREASE - BARRIERTA S552R	Special Tools	2
AA001190	DECAL - GROUND	U008	31
AA036007	OIL TANK CAP	U009	16
AA040036	FLAT CONVEYER BELT	U003_S001	14
AA043293	TIMING BELT - 40S2M268G	U004	72
AA043318	TIMING BELT - 40S3M144	U004_S020	73
AA043486	TIMING BELST - B40S2M194	U003_S001	15
AA043651	TIMING BELT - B60S2M264	U004	74
AA043802	SYNCHRONOUS BELT:B80S3M180	U005_S002	19
AA060582	LOCK SPRING	U006	68
AA060948	TENSION SPRING:STRIPPER PAWL:50MN	U005_S002	20
AA061072	SPRING:IDLER	U006_S001	69
		U006_S004	69
		U006_S005	69
AA061164	TENSION SPRING:GEAR:ON-OFF	U005_S002	21
AA061167	COMPRESSION SPRING:JOINT	U007	24
AA061170	COIL SPRING:GATE PAWL:EXIT:ENTRANCE	U004	75
AA061178	TENSION SPRING:STRIPPER PLATE:2N	U006_S001	70
		U006_S004	70
		U006_S005	70
AA061184	COMPRESSION SPRING:BELT TENSION	U006_S001_S001	71
		U006_S001_S002	71

Number	Part Name	Group	ID
		U006_S004_S001	71
		U006_S004_S002	71
		U006_S005_S001	71
		U006_S005_S002	71
AA061187	COMPRESSION SPRING:PRESSURE SUB-UNIT:770N	U006_S001	73
		U006_S004	73
		U006_S005	73
AA061189	TORSION SPRING:LOUVER:COILING:FRONT	U006_S001	74
		U006_S004	74
		U006_S005	74
AA061190	TORSION SPRING:LOUVER:COILING:REAR	U006_S001	75
		U006_S004	75
		U006_S005	75
AA061196	TORSION SPRING:STRIPPER PLATE:PRESSURE:FRONT	U006_S001	76
		U006_S004	76
		U006_S005	76
AA061197	TORSION SPRING:STRIPPER PLATE:PRESSURE:REAR	U006_S001	77
		U006_S004	77
		U006_S005	77
AA061200	TENSION SPRING:LOUVER:DISCHARGE NOZZLE	U006_S001	78
		U006_S004	78
		U006_S005	78
AA061201	TENSION SPRING:EXIT:COVER	U006_S001	79
		U006_S004	79
		U006_S005	79
AA061205	COIL SPRING:WEB:TENSION:ROLLER	U006_S003	80
AA061216	COMPRESSION SPRING:JOINT:8N	U007	25
AA061219	TENSION SPRING:POLISH:ON-OFF:20N	U006_S001_S003	82
		U006_S004_S003	82
		U006_S005_S003	82
AA061221	COMPRESSION SPRING:POLISH:ROLLER:15N	U006_S002	81
AA061222	COMPRESSION SPRING:POLISH:ROLLER:34N	U006_S002	83
AA061223	TENSION SPRING:IDLER:DRIVE:12N	U006_S001_S003	72
		U006_S004_S003	72

Exclusive Parts

Number	Part Name	Group	ID
		S001	
		U006_S005_S003	72
		S001	
AA063204	COMPRESSION SPRING	U004_S020	76
AA063480	COMPRESSION SPRING:TRANSP ORT ROLLER:12.5N	U004_S006	77
AA063674	SPRING - 8N	U004	78
		U004_S006	78
		U004_S021	78
AA063675	SPRING - 5N	U004_S004	79
		U004_S007	79
		U004_S022	79
AA066426	COIL SPRING:BALANCER:PAPER EXIT SUB-UNIT:REAR	U006_S001	84
		U006_S004	84
		U006_S005	84
AA066427	COIL SPRING:BALANCER:PAPER EXIT SUB-UNIT:FRONT	U006_S001	85
		U006_S004	85
		U006_S005	85
AA070096	SLIDE RAIL:PULL OUT:FUSING UN IT	U010	17
AA080308	BUSHING - 8MM	U006_S001	86
		U006_S004	86
		U006_S005	86
AA080354	BUSHING - 6MM	U006_S003	87
AA080355	BUSHING - 7MM	U006_S003	88
AA080356	BUSHING - 6MM	U006_S003	89
AA080373	PLAIN SHAFT BEARING:BELT TEN SION	U006_S001_S001	90
		U006_S001_S002	90
		U006_S004_S001	90
		U006_S004_S002	90
		U006_S005_S001	90
		U006_S005_S002	90
AA081020	PLAIN SHAFT BEARING:DIA12XD1 A20X8	U006_S001	91
		U006_S004	91
		U006_S005	91
AA082101	BUSHING - 6X10X6	U004	80
		U004_S004	80
		U004_S005	80

Number	Part Name	Group	ID
		U004_S006	80
		U004_S007	80
		U004_S021	80
		U004_S022	80
		U005_S002	22
AA082104	BUSHING - 8X12X7	U004	81
		U004_S005	81
AA082144	BUSHING - 8X12X7	U006_S009	92
AA084059	BALL BEARING HOLDER	U004	82
		U004_S004	82
		U004_S005	82
		U004_S006	82
		U004_S007	82
		U004_S020	82
		U004_S021	82
		U004_S022	82
AA120084	DISCHARGE BRUSH	U004_S009	83
AA132169	SPACER - 5.7X16X1.5	U005_S002	90
AA132208	SPACER - M6	U007	26
AA132300	ROLLER:LOCK:PULL OUT	U006	93
		U006_S011	93
AA143129	SHOULDER SCREW - FRONT COV ER	U004	84
AA143139	SHOULDER SCREW - PRESSURE ARM	U004_S020	85
AA143313	STEPPED SCREW - M5X7	U002	20
AA143379	STEPPED SCREW	U004	86
AA143520	SHOULDER SCREW - M3	U006_S001_S008	94
		U006_S004_S008	94
		U006_S005_S008	94
AA143560	STEPPED SCREW - M4	U004	87
		U008	32
AA143718	STEPPED SCREW - M4	U004_S020	88
AA143790	SCREW:CONTACT POINT	U004_S019	89
		U005_S002	23
AA143797	CONNECTOR GUIDE PIN	U004	90
		U010	18
AA143801	SCREW:M4:EXTERIOR	U006_S001	95

Exclusive Parts

Number	Part Name	Group	ID
		U006_S004	95
		U006_S005	95
AA143802	SCREW:6X1.7	U004_S017	91
		U004_S018	91
AA143812	SCREW - SCALE	U006_S001	96
		U006_S004	96
		U006_S005	96
AA143822	STEPPEDSCREW - M3.5	U006_S001	97
		U006_S004	97
		U006_S005	97
AA143834	SCREW:M4	U006_S009	98
AA143852	SCREW	U005_S001	24
AA143866	SCREW:DIA3.4:M3	U006_S001	99
		U006_S004	99
		U006_S005	99
AA143867	SCREW:DIA4:M3	U006_S001_S001	100
		U006_S001_S002	100
		U006_S004_S001	100
		U006_S004_S002	100
		U006_S005_S001	100
		U006_S005_S002	100
AA161122	MOTOR CUSHION	U004	92
		U004_S010	92
AB010174	GEAR - 20Z/50Z	U006_S003	101
AB010175	GEAR - 24Z	U006_S003	102
AB010177	GEAR - 32Z	U006_S003	103
AB010178	WORM GEAR	U006_S003	104
AB010185	GEAR:ROLLING	U006_S003	105
AB010186	GEAR:OIL SUPPLY ROLLER	U006_S003	106
AB010195	GEAR:M1Z19:ASS'Y	U006_S001	107
		U006_S004	107
		U006_S005	107
AB010196	GEAR:M1Z17:ASS'Y	U006_S001	108
		U006_S004	108
		U006_S005	108
AB010207	GEAR:M1Z28:ASS'Y	U006_S001	109
		U006_S004	109
		U006_S005	109

Number	Part Name	Group	ID
AB011319	GEAR:Z79	U007	27
AB011478	GEAR - 18Z	U004_S020	93
AB011523	GEAR - 24Z	U006_S009	110
AB011524	GEAR - 36Z	U006_S009	111
AB011526	GEAR - 24Z	U006_S009	112
AB012201	GEAR:IDLER:ROLLER:FUSING	U007	28
AB012217	GEAR:WORM WHEEL:MOTOR:FUSING:ON-OFF	U006	113
AB012218	GEAR:IDLER:WEB:ON-OFF:1	U006	114
AB012219	GEAR:CAM:SHAFT:WEB:ON-OFF	U006	115
AB013421	GEAR - 18Z	U004_S020	94
AB014136	GEAR - 31Z	U004_S020	95
AB014312	GEAR:MOTOR:DRIVE:15Z	U004_S020	96
AB014342	GEAR:DRIVE:ROLLER:FUSING	U006_S001_S003	116
		U006_S004_S003	116
		U006_S005_S003	116
AB014343	GEAR:POLISH:ROLLER:C	U006_S001_S003_S001	117
		U006_S004_S003_S001	117
		U006_S005_S003_S001	117
AB014344	GEAR:POLISH:ROLLER:ON-OFF:A	U006_S001_S003	118
		U006_S004_S003	118
		U006_S005_S003	118
AB014345	GEAR:POLISH:ON-OFF:B:PRESS FIT	U006_S001_S003	119
		U006_S004_S003	119
		U006_S005_S003	119
AB014348	GEAR:M1Z30:ASS'Y	U006_S001	120
		U006_S004	120
		U006_S005	120
AB014350	GEAR:POLISH:ROLLER:DRIVE	U006_S002	121
AB014351	GEAR:DRIVE:ROLLER:FUSING	U006_S001_S003_S001	122
		U006_S004_S003_S001	122
		U006_S005_S003_S001	122

Exclusive Parts

Number	Part Name	Group	ID
AB014352	GEAR:POLISH:ROLLER:C2	U006_S001_S003	123
		U006_S004_S003	123
		U006_S005_S003	123
AB017815	GEAR:Z24:Z41	U007	29
AC020152	LENS:LED:3	U004	97
AE040088	ROLLER:POLISH:FLAT BELT-FUSING	U006_S002	126
AE040090	BELT TENSIONER:ROLLER:ASS'Y	U006_S001	124
		U006_S004	124
		U006_S005	124
AE040091	ROLLER:OPPOSED:POLISH:FLAT BELT-FUSING	U006_S001	125
		U006_S004	125
		U006_S005	125
AE042096	ROLLER:CLEANING FELT:PLATE	U006_S003	127
AE045063	WEB:SUB-ASS'Y	U006_S003	128
AF022167	TRANSPORT ROLLER - DRIVEN	U004_S020	98
		U004_S021	98
AG051141	RELEASE LEVER	U004_S005	99
		U004_S006	99
		U004_S021	99
AG070513	MAGNET CATCH	U004_S006	100
		U004_S020_S004	100
AW010143	PHOTO REFLECTION SENSOR:PS R11TL1R-C	U004_S019	102
AW010147	PHOTO REFLECTION SENSOR	U006_S001	129
		U006_S004	129
		U006_S005	129
AW010151	PHOTO REFLECTION SENSOR:PS122TL1-A	U003_S001	16
		U004	103
		U004_S004	103
		U004_S005	103
		U004_S006	103
		U004_S007	103
		U004_S020	103
		U004_S021	103

Number	Part Name	Group	ID
AW010158	REFLECTION PHOTO SENSOR:PS R11TD5	U004	104
AW010200	PAPER FEED SENSOR:FUSING EXIT	U006	130
AW020114	PHOTO INTERRUPTOR - LOWER LIMIT	U006_S009	131
AW020198	PHOTOINTERRUPTOR:LG2A14NL1	U004	105
		U004_S020	105
		U005_S002	25
AW020224	PHOTOINTERRUPTOR:GP1A173L CSVF	U006_S001	133
		U006_S004	133
		U006_S005	133
AW100177	THERMISTOR:FUSING UNIT:APPROVAL	U006_S001	135
		U006_S004	135
		U006_S005	135
AW100183	THERMOPILE	U006	312
AW110124	THERMOSTAT:218C:250V:10A	U006_S001	136
		U006_S004	136
		U006_S005	136
AX040196	STEPPER MOTOR:PAPER TRANSPORT MD:MM56	U004	106
AX040267	DC STEPPER MOTOR:DIA42:24V	U006_S007	137
AX040276	STEPPER MOTOR:MM56:TRANSPORT	U004_S010	107
AX040280	STEPPER MOTOR:DRIVE	U004	108
AX040288	STEPPER MOTOR:PAPER TRANSPORT MD:MM42	U004	109
AX060453	DC MOTOR:DIA55:40W:BRUSHLESS	U007	30
AX060455	DC STEPPER MOTOR:RISE	U004	110
AX060476	DC BRUSHLESS MOTOR:33W	U005_S002	87
AX070036	DC BRUSHLESS MOTOR:DIA100:DC24V:93.7W	U007	31
AX430215	HEATER:205V:985W:HEAT ROLLER	U006_S001	138
AX430216	HEATER:227V:985W:HEAT ROLLER	U006_S004	139
		U006_S005	139
AX660017	FAN:BLOWER:DC24V	U004_S012	111

Exclusive Parts

Number	Part Name	Group	ID
		U004_S013	111
		U004_S020_S001_S001	111
		U004_S020_S002_S001	111
		U004_S020_S006	111
		U004_S020_S007	111
		U006	140
AX660416	PUMP:LIQUID COOLING	U009	17
AX660621	DC FAN MOTOR:DC24V:MM120:38MM:PWM CONTROL	U009	18
AZ240306	POWER SUPPLY UNIT:FW:200V	U008	34
AZ240375	POWER SUPPLY UNIT:AN-P1:ECO:200V	U008	56
B0391704	SPRING - TIMING PULLEY	U004	112
B1253230	SPACER - 0.3	U004_S010_S001	113
		U004_S010_S002	113
		U004_S020	113
B1321183	BRACKET:LOCK	U006	141
B1321221	HOLDER:SPRING:PULL OUT	U006	142
B1329700	LUBRICANT POWDER	Special Tools	3
B2234317	STEPPER MOTOR:DC24V 24.3W	U006_S009	144
B2234331	COVER:THERMOPILE	U006	145
B2234332	HOLDER:THERMOPILE	U006	146
B2341132	SPRING:JOINT:FUSING	U007	32
B2341293	LEVER - SAFETY SWITCH	U001_S001	10
		U001_S002	10
B2341542	SPACER - TOUCH PANEL L	U002_S001	21
		U002_S002	21
		U002_S003	21
B2341543	SPACER - TOUCH PANEL S	U002_S001	22
		U002_S002	22
		U002_S003	22
B2342390	FLANGED HEXAGONAL HEAD BOLT:M4X8	U006	147
		U006_S001	147
		U006_S004	147
		U006_S005	147
		U006_S009	147

Number	Part Name	Group	ID
B2343067	SPRING	U004_S020	114
B2343949	BUSHING	U004	115
B2346141	POSITIONING SLEEVE - INNER BACK	U004	116
B2382655	GEAR - 16Z	U004	118
B3514538	CUSHION - PICKUP ROLLER ARM	U005_S002	26
B4703133	TIMING PULLEY - T48S2M	U004	119
B6455010	SD-CARD:ASS'Y	Special Tools	4
B6455040	SD-CARD:SERVICE PARTS:8GB:ASS'Y	Special Tools	5
B7125605	GRIP:APPLICATION	U004	120
B7143823	CUSHION - JUNCTION GATE	U005_S001	27
B8061305	TIMING BELT - 40S2M216	U004	121
B8341647	TIMING BELT - B60S2M260	U004	122
B8343312	COLLAR	U004_S020	123
B8343315	GEAR - 13Z	U004_S020	124
B8343443	STOPPER HOLDER	U004	125
B8344032	CUSHION:TRAY:NO.1	U004_S020	126
		U005	28
B8344388	COMPRESSION SPRING	U004	127
B8352727	PAPER FEED SENSOR BRACKET	U004_S020	128
B8352977	TIMING BELT - B40S2M150	U004	129
B8511122	SCREW:ROUND POINT:M4X7	U004	130
C1012360	SNAP RING	U001	11
C1051866	PIN	U004_S020	131
C2382873	ADJUSTING SCREW	U004	132
C2442451	SCREW:TRANSFER/SEPARATION	U004	133
		U006	148
C2442601	FRONT STEPPED SCREW	U006_S002	149
C2652315	SCREW:DRUM	U004_S020	134
C2693566	BUSHING:MM8:PRESSURE:DRIVE	U004_S020	135
C3137574	SPONGE:GUIDE:PUNCH	U004_S022	136
C6121803	SCREW:ENCODER:A4991378B	U004_S017	137
		U004_S018	137
D0149800	GREASE-KS660B	Special Tools	6
D0159500	G104 YELLOW TONER	Special Tools	7
D0159501	ZINC STEARATE	Special Tools	8
D0164244	KNOB:FUSING:MECHANICAL ROLLER	U006_S001	150

Exclusive Parts

Number	Part Name	Group	ID
	LER CLUTCH	U006_S004	150
		U006_S005	150
D0461165	SPACER:DIA8XDIA14X2.2	U004_S020	138
D0464655	TIMING BELT:S2M180	U004	139
D0591273	DECAL:MAIN SWITCH	U008	35
D0742652	LEVER:LINK:TRANSPORT ROLLER	U004	140
		U004_S005	140
D0743173	TIMING PULLEY:S2M:25T	U004	141
D0743829	DECAL:POSITIONING DISPLAY:TC RU	U006_S008	151
D0743855	BRACKET:SENSOR:VACUUM	U003_S001	17
D0744302	PLAIN SHAFT BEARING:ROLLER:REAR	U006_S003	152
D0744351	STEPPED SCREW:DIA5.4DIA:DIA3.5:M3	U007	33
D0744354	GEAR:SLOW DOWN:WORM GEAR	U006_S009	153
D0744371	GRIP:SLIDER:FUSING	U006	154
		U006_S009	154
D0744380	DECAL:H-TEMP WARNING:FUSING:WEB	U006_S002_S001	155
D0744514	GATE:DUPLEX:EXIT:ASS'Y	U004	142
D0744612	TRANSPORT ROLLER:DRIVE:REVERSE:PRESS FIT	U004	143
D0744865	BRACKET:SENSOR:RECEIVING SUB-UNIT:LEFT LOWER	U004	145
D0745101	SD-CARD:NICE:REGI2:ASS'Y	U008	53
D0746497	DECAL:POSITIONING DISPLAY:TC RU	U006_S001_S010	156
		U006_S004_S010	156
		U006_S005_S010	156
D0746711	FRAME:ARM:OPERATION SUB-UNIT:INNER	U002	23
D0746712	GUIDE PLATE:ARM:OPERATION SUB-UNIT	U002	24
D0746713	FRAME:ARM:OPERATION SUB-UNIT:OUTER	U002	25
D0746714	GUIDE PLATE:HINGE:OPERATION SUB-UNIT:LOWER	U002	26
D0746715	SUPPORTING PLATE:GUIDE PLATE	U002	27

Number	Part Name	Group	ID
	E:HINGE		
D0746717	BRACKET:COVER:ARM:RIGHT	U002	29
D0746718	HINGE:ARM:OPERATION SUB-UNIT:LOWER	U002	30
D0746719	FRAME:ARM:OPERATION SUB-UNIT:FRONT	U002	31
D0746721	GUIDE PLATE:HINGE:OPERATION SUB-UNIT:UPPER	U002	32
D0746722	HINGE:ARM:OPERATION SUB-UNIT:UPPER	U002	33
D0746723	GUIDE PLATE:OPERATION PANEL	U002	34
D0746724	BRACKET:COVER:ARM:FRONT	U002	35
D0746725	BRACKET:COVER:ARM:FRONT LOWER	U002	36
D0746726	SUPPORTING PLATE:COVER:ARM:INNER	U002	37
D0746727	COVER:HARNESS:OPERATION PANEL	U011	9
D0746734	COVER:OPERATION PANEL:REAR	U011	10
D0746735	COVER:OPERATION PANEL:REAR UPPER	U011	14
D0746739	HOLDER:HINGE:OPERATION SUB-UNIT:UPPER	U002	38
D0747391	DECAL:PAPER SET DIRECTION	U011	11
D0747393	DECAL:PAPER TRAY:NO.2	U011	12
D0747690	BRUSH:BLOWER	Special Tools	9
D0747782	GRIP:DOOR:FRONT	U001_S001	12
		U001_S002	12
D0747847	(-NA):DECAL:CAUTION CHART:INKJET:PAPER	U011	13
D0747883	(AA(69)):DECAL:CAUTION CHART:INKJET:PAPER	U011	32
D0748515	LIQUID COOLING:PT:ASS'Y	U011	38
D0951788	KEYTOP:TRY PRINT	U002_S001_S002	39
		U002_S002_S002	39
		U002_S003_S002	39
D0AK5100	SD-CARD:NICE:APPLICATION:ASS'Y	U008	55

Exclusive Parts

Number	Part Name	Group	ID
D0BX1594	HOLDER:HINGE:OPERATION SUB-UNIT:LOWER	U002	77
D1242067	TIMING PULLEY:CARRIAGE:T28	U004	146
D1384134	HOLDER:DC STEPPER MOTOR	U006_S009	157
D1444484	SHOULDER SCREW - M3	U005_S002	29
D1492777	COIL SPRING:PRESSURE:PICKUP	U004_S019	147
D1494235	STEPPED SCREW:M3	U006_S001	94
		U006_S004	94
		U006_S005	94
D1495883	KEYTOP:MAIN SWITCH	U008	36
D1495884	COMPRESSION SPRING:KEYTOP	U008	37
D1791505	STOPPER:GUIDE PLATE:VERTICAL TRANSPORT	U001_S002	13
D1791553	COVER:DC_SW	U008	38
D1791557	BRACKET:DC_SW	U008	39
D1792445	KNOB:TORQUE LIMITER MECHANICAL CLUTCH:ASS'Y	Special Tools	10
D1792468	GRIP:DRUM STAY:PCU	U006	158
D1792758	GEAR:Z41:TIMING PULLEY:T41	U004	148
D1792944	DISC:ON-OFF:SENSOR	U004	149
D1793420	JIG:SHEET:DOCTOR BLADE	Special Tools	11
D1794800	SHAFT:GATE PAWL:REVERSE	U004	150
D1794813	BRACKET:DC STEPPER MOTOR:ON-OFF	U004	151
D1794816	BRACKET:CAM:GATE PAWL	U004	152
D1794820	CAM:ON-OFF	U004	153
D1794821	LINK:GATE PAWL:EXIT:ENTRANCE	U004	154
D1797254	PCB:SVGA:SDUSB:ASS'Y	U002_S001	40
		U002_S002	40
		U002_S003	40
D1797299	LCD:10.4SVGA_SH	U002_S001	41
		U002_S002	41
		U002_S003	41
D1797330	COVER:REAR	U002_S001	43
		U002_S002	43
		U002_S003	43
D1797331	KEYTOP:FUNCTION	U002_S001	44

Number	Part Name	Group	ID
		U002_S002	44
		U002_S003	44
		U002_S001	45
		U002_S002	45
D1797332	KEYTOP:HOME	U002_S003	45
		U002_S001	46
		U002_S002	46
D1797333	LENS:STATUS DISPLAY	U002_S003	46
		U002_S001	47
		U002_S002	47
D1797334	LENS:POWER SOURCE	U002_S003	47
		U002_S001	48
		U002_S002	48
D1797335	KEYTOP:OPTION:C	U002_S003	48
		U002_S001	48
		U002_S002	48
D1797350	PLATE:LOGO:RIC	U011	15
D1797387	GASKET:4X4:L7	U002_S001	49
		U002_S002	49
		U002_S003	49
D1797388	GASKET:4X4:L33	U002_S001	50
		U002_S002	50
		U002_S003	50
D1797389	GASKET:7X2:L15	U002_S001	51
		U002_S002	51
		U002_S003	51
D1797390	GASKET:10X10:L38	U002_S001	52
		U002_S002	52
		U002_S003	52
D1941234	SUPPORTING PLATE:BRACKET:LOCK	U006	143
D1941462	HEXAGON HEAD BOLT:DOUBLE SCREW:M4X10	U001	14
D1944759	BRACKET:LOCK:EXIT	U006	162
D1944804	RUBBER FOOT:TM-96-1	U004	155
		U004_S007	155
D1946177	DC STEPPER MOTOR:DIA42:24V	U007	34
D1948875	DECAL:APPLICATION:EFI:ACCESSORY	U011	16
D1957245	ABSORPTION SHEET:LCD	U002_S001	53

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Number	Part Name	Group	ID
		U002_S002	53
		U002_S003	53
D2023890	LED:RED	U004	156
		U004_S004	156
		U005_S002	30
		U009	19
D2445730	PCB:DCSW	U008	40
D3502563	KNOB:MISFEED REMOVAL	U004_S020	157
D3504837	TORSION SPRING:KNOB:MISFEED REMOVAL	U004_S020	158
D3553214	GEAR - 30Z	U004_S020	159
D3554608	SPACER:SIDE FENCE:PUSH RIVE T	U004_S020_S004	160
D3AK0206	MAIN:ASS'Y	U011	39
D3EW2795	PULLEY:ROLLING:LONG:ASS'Y	U004_S020	496
D3EW2796	PULLEY:ROLLING:SHORT:ASS'Y	U004_S020	497
D4521094	TENSION SPRING:LOCK:TRAY	U004	161
D4543349	ROLLER:DIA15:PRESS FIT	U005_S002	31
D4543619	SCREW:CONTACT POINT:M3	U004	162
D4544212	TIMING PULLEY:S3M:T35	U005_S002	32
D5161261	COVER:LED	U004_S016	163
D5161453	DIFFUSION PLATE:LED	U004_S016	164
D5161537	PLAIN SHAFT BEARING:DIA8	U004_S020	165
D5161540	COVER:GRIP:INNER BACK	U004_S020	166
D5161554	TORSION SPRING:DETENT:7N	U004_S020	167
D5161560	SPACER:SHAFT:LINK	U004_S020	168
D5161561	GRIP:PAPER TRAY:LOWER	U004_S020	169
D5161562	GRIP:PAPER TRAY:UPPER	U004_S020	170
D5165200	PCB:LED:ASS'Y	U004_S020	171
D5321185	JOINT:MOTOR:RISE	U004	172
D5323214	GEAR:SMALL:NO.1	U004_S020	173
D5323217	GEAR:NO.2:DRIVE:MIDDLE	U004_S020	174
D5324547	GEAR:NO.4:MIDDLE	U004_S020	175
D5481243	STAND:UN LOCK	U001_S001	15
D7321023	PLATE:HANDLE:UPPER:NO.1	U004_S020	176
D7321025	PLATE:HANDLE:LOWER:NO.1	U004_S020	177
D7321533	STAY:CONTACT POINT:INNER BA CK	U004_S020	178

Number	Part Name	Group	ID
D7321550	GRIP:SHAFT:LINK	U004_S020	179
D7342838	COMPRESSION SPRING:TORQUE LIMITER MECHANICAL CLUTCH:18 N	U005_S002	33
D7344780	TIMING PULLEY:IDLER:S2MT73:S3 MT20	U005_S002	34
D7414469	BRACKET:PRESSURE:PLATE:PRE SS FIT	U004	180
D7771047	BRACKET:SLIDE RAIL	U004	181
D7771082	SLIDE RAIL:LEFT:ASS'Y	U004	182
D7771092	SLIDE RAIL:RIGHT:ASS'Y	U004	183
D7771093	STOPPER:TRAY:LOCK	U004	184
D7771094	PLATE:TRAY:LOCK	U004	185
D7771159	TIMING BELT:80S2M134	U004_S010	187
D7771161	DUCT:UPPER:VACUUM:ASS'Y	U004	188
D7771166	DUCT:LOWER:VACUUM:ASS'Y	U004_S011	189
D7771168	DRIVE UNIT:PAPER FEED:ASS'Y	U004_S010	186
D7771170	BLOWER:SEAL	U004_S020_S001 _S001	190
		U004_S020_S002 _S001	190
		U004_S020_S006	190
		U004_S020_S007	190
D7771172	FILTER:VACUUM:EXHAUST	U004_S011	473
D7771178	BRACKET:DRAWER:TRAY:CORE:T ENSION	U004	191
D7771179	BRACKET:DRAWER:CORE	U004	192
D7771181	GEAR:RISE:DRIVE	U004	193
D7771187	SHAFT:RISE:DRIVEN	U004	194
D7771188	GEAR:RISE:DRIVEN	U004_S020	195
D7771191	CLUTCH/BRAKE:TURN	U004	196
D7771194	BLOWER:SEAL:ADHESION	U004_S012 U004_S013	190 190
D7771197	SHAFT:PAPER FEED:DRIVE:ASS'Y	U004_S010_S001 U004_S010_S002	197 197
D7771206	COVER:PAPER TRAY:LOWER:ASS' Y	U004_S016	198
D7771331	DECAL:PAPER:SUPPLY	U004_S020	199

Exclusive Parts

Number	Part Name	Group	ID
D7771333	DECAL:SIZE INDICATION:(1)	U004_S020_S004	200
D7771334	DECAL:SIZE INDICATION:(2)	U004_S020_S004	201
D7771335	DECAL:TRAY BOTTOM PLATE:CAUTION	U004_S020_S004	202
D7771337	DECAL:POSITIONING DISPLAY:SCALE	U004_S020_S004	203
D7771338	DECAL:DESIGN SKETCH:PAPER VOLUME	U004_S020	204
D7771440	DAMPER:TRAY:LEFT:ASS'Y	U004_S017	489
D7771445	DAMPER:TRAY:RIGHT:ASS'Y	U004_S018	490
D7771454	OIL DAMPER:TRAY:SET:8N	U004_S017	205
		U004_S018	205
D7771463	BRACKET:DAMPER:SUPPORT:SMALL	U004_S017	209
		U004_S018	209
D7771466	SPRING:DAMPER:TRAY	U004_S017	211
		U004_S018	211
D7772508	GRIP:BELT UNIT	U004_S019	214
D7772509	PAPER FEED UNIT:ASS'Y	U004_S019	493
D7772520	SHAFT:DRIVE:FLAT BELT-PICKUP:ASS'Y	U004_S019_S001	215
D7772521	DISCHARGE BRUSH:BELT UNIT	U004_S019	216
D7772527	COVER:FRONT	U004_S019	213
D7772531	PULLEY:FLAT BELT-PICKUP:DRIVE:ASS'Y	U004_S019_S002	217
D7772536	PULLEY:FLAT BELT-PICKUP:DRIVEN:ASS'Y	U004_S019_S003	218
D7772546	CHAMBER:FLAT BELT-PICKUP:CONCAVE:2MM	U004_S019	494
D7772551	DUCT:BELT UNIT	U004_S019	219
D7772554	PICKUP BELT:VACUUM:INSPECTION	U004_S019	220
D7772561	BRACKET:DRAWER:CONNECTOR	U004_S019	221
D7772565	SHAFT:BELT TENSIONER	U004_S019_S004	222
D7772571	DUCT:SIDE:BLOWER:SUB-ASS'Y	U004_S020_S001	313
D7772576	DUCT:SIDE:BLOWER:REAR:ASS'Y	U004_S020_S002	314
D7772632	SIDE PLATE:TRAY:REAR:PEEN	U004_S020	471
D7772633	STAY:SLIDE RAIL:PEEN	U004_S020	482
D7772634	HOOK:WIRE:FRONT	U004_S020	486

Number	Part Name	Group	ID
D7772636	ADJUSTING PLATE:DRUM STAY:UPPER	U004_S020	488
D7772639	SIDE PLATE:TRAY:LEFT UPPER	U004_S020	483
D7772645	BRACKET:DRAWER:TRAY:CAVITY	U004_S020	224
D7772646	SIDE PLATE:TRAY:RIGHT UPPER:PEEN	U004_S020	484
D7772651	STAY:SIDE FENCE:LOWER:DIA8.2	U004_S020	225
D7772652	COMPRESSION SPRING:SIDE FENCE:LOCK:10N	U004_S020	226
D7772653	STAY:SIDE FENCE:SUPPORTING PLATE	U004_S020	227
D7772654	LEVER:SIDE FENCE:SIDE:RELEASE PLATE:LOCK	U004_S020	228
D7772655	SHEET:HOOK:WIRE:FRONT	U004_S020	475
D7772657	SHEET:HOOK:WIRE:REAR	U004_S020	476
D7772659	PLATE:PAPER:GUIDE:SIDE FENCE	U004_S020	240
D7772663	COVER:SIDE FENCE:FRONT	U004_S020	229
D7772665	FIX STAND:SIDE FENCE:FRONT	U004_S020	230
D7772673	COVER:SIDE FENCE:REAR	U004_S020	231
D7772675	FIX STAND:SIDE FENCE:REAR	U004_S020	232
D7772681	SHAFT:BASE:SIDE FENCE	U004_S020	233
D7772682	HOLDER:SHAFT:SIDE FENCE:OUTER	U004_S020	234
D7772683	HOLDER:SHAFT:SIDE FENCE:INNER	U004_S020	235
D7772686	DC SOLENOID:LINK:SIDE:ASS'Y	U004_S020	236
D7772688	BRACKET:SOLENOID:SHUTTER	U004_S020	237
D7772691	SIDE FENCE:FRONT	U004_S020	238
D7772693	SIDE FENCE:REAR	U004_S020	239
D7772698	COIL SPRING:PLATE:PAPER:SIDE FENCE:0.8N	U004_S020	241
D7772712	SHAFT:LINK	U004_S020	242
D7772713	BRACKET:LEVER:RATCHET:END FENCE	U004_S020	243
D7772714	PLATE:RATCHET	U004_S020	244
D7772715	COVER:END FENCE:LEVER	U004_S020	245
D7772716	FEELER:PAPER SIZE SENSOR	U004_S020	246
D7772717	SHAFT:END FENCE:UPPER	U004_S020	247

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Number	Part Name	Group	ID
D7772718	LEVER:END FENCE	U004_S020	248
D7772719	BASE:PLATE:END FENCE	U004_S020	249
D7772730	PLATE:END FENCE:ASS'Y	U004_S020_S003	250
D7772735	PLATE:AUXILIARY:SMALL:ADHESION	U004_S020	251
D7772738	COMPRESSION SPRING:END FENCE:LOCK	U004_S020	252
D7772741	GUIDE ROD:END FENCE	U004_S020	253
D7772742	MAGNETIC:SHEET:END FENCE	U004_S020	472
D7772743	SUPPORTER:END FENCE:REAR	U004_S020	254
D7772744	COMPRESSION SPRING:END FENCE:LOCK	U004_S020	336
D7772745	ROLLER:TRAY BOTTOM PLATE:REAR RIGHT:SUB-ASS'Y	U004_S020_S004_S001	477
D7772746	ROLLER:TRAY BOTTOM PLATE:FRONT RIGHT:SUB-ASS'Y	U004_S020_S004_S002	478
D7772747	SUPPORTER:END FENCE:FRONT	U004_S020	255
D7772749	FIX STAND:END FENCE	U004_S020	256
D7772750	TRAY BOTTOM PLATE:ASS'Y	U004_S020_S004	479
D7772752	FEELER:SENSOR:TRAY:BASE	U004_S020_S004	257
D7772753	TRAY BOTTOM PLATE:AUXILIARY:SMALL:PEEN	U004_S020_S004	258
D7772756	TRAY BOTTOM PLATE:RIGHT	U004_S020_S004	259
D7772757	TRAY BOTTOM PLATE:LEFT	U004_S020_S004	260
D7772758	PAWL:TRAY BOTTOM PLATE:AUXILIARY	U004_S020_S004	261
D7772769	COLLAR:BASE	U004_S020_S004	480
D7772782	PAWL:TRAY BOTTOM PLATE:AUXILIARY:LARGE	U004_S020	262
D7772784	COVER:WIRE:PULLEY	U004_S020	223
D7772790	PLATE:AUXILIARY:SMALL	U004_S020	263
D7772794	STAY:END FENCE	U004_S020	264
D7772814	PLATE:LED	U004_S020	267
D7772817	SHAFT:LINK:SHORT	U004_S020	268
D7772824	PLATE:LINK	U004_S020	269
D7772825	SHAFT:MISFEED REMOVAL:NO.3:ASS'Y	U004_S020_S005	270
D7772827	SHAFT:MISFEED REMOVAL:NO.2	U004_S020	271

Number	Part Name	Group	ID
D7772828	SHAFT:MISFEED REMOVAL:NO.1	U004_S020	272
D7772829	BRACKET:MISFEED REMOVAL	U004_S020	273
D7772832	BRACKET:GEAR:COUPLING	U004_S020	274
D7772834	SHAFT:GEAR:COUPLING	U004_S020	275
D7772836	SHAFT:LINK:LONG	U004_S020	276
D7772842	PULLEY:RISE	U004_S020	277
		U005_S001	35
D7772843	COVER:WIRE:TRAY BOTTOM PLATE	U004_S020	278
		U005_S001	36
D7772844	SHAFT:RISE	U004_S020	279
D7772847	GEAR:RISE	U004_S020	280
D7772854	END RING:COIL SPRING:DIA12	U004_S020	281
D7772855	COVER:WIRE:TRAY BOTTOM PLATE	U004_S020	282
D7772865	DUCT:FRONT:BLOWER:ASS'Y	U004_S020_S008	283
D7772875	DC SOLENOID:FRONT	U004_S020	284
D7772876	TENSION SPRING:AIR VALVE	U004_S020	285
D7772905	STAY:SIDE FENCE:SIDE	U004_S020	286
D7772906	TRIGGER:SIDE FENCE:FIX	U004_S020	287
D7772907	SHAFT:SIDE FENCE:ROLLER	U004_S020	288
D7772908	COMPRESSION SPRING:FIX:10N	U004_S020	289
D7772909	SLIDER:SIDE FENCE:FRONT LENGTHWISE	U004_S020	290
D7772913	TRANSPORT ROLLER:GRIP	U004_S020	291
D7772914	GUIDE PLATE:TRANSPORT SUB-UNIT:TRAY:UPPER	U004_S020	292
D7772918	GUIDE PLATE:TRANSPORT SUB-UNIT:TRAY:LOWER	U004_S020	293
D7772923	COVER:TRANSPORT SUB-UNIT:TRAY	U004_S020	295
D7772924	OIL DAMPER:0.06N	U004_S020	296
D7772951	SHAFT:GEAR:INPUT	U004_S020	299
D7772954	SHAFT:GEAR:OUTPUT	U004_S020	300
D7772955	FEELER:PAPER VOLUME SENSOR	U004_S020	301
D7772966	SLIDER:SIDE FENCE:SUB	U004_S020	302
D7772967	SLIDER:SIDE FENCE:MAIN	U004_S020	303
D7772968	RACK:SIDE FENCE	U004_S020	304
D7772969	TORSION SPRING:SIDE FENCE	U004_S020	305

Exclusive Parts

Number	Part Name	Group	ID
D7772971	PLATE:LINK:SIDE:LOCK	U004_S020	306
D7772972	LINK:SIDE FENCE:SUB	U004_S020	307
D7772973	LINK:SIDE FENCE:MAIN	U004_S020	308
D7772976	SLIDER:SIDE FENCE:DRIVEN:LENGTHWISE	U004_S020	309
D7772977	COVER:SIDE FENCE:LOCK:FRONT	U004_S020	310
D7772978	LEVER:SIDE FENCE:SIDE	U004_S020	311
D7772979	COVER:SIDE FENCE:LOCK:REAR	U004_S020	312
D7772987	SHAFT:SIDE FENCE:LENGTHWISE	U004_S020	315
D7772988	GUARD:BLOWER	U004_S020	316
D7772989	SHAFT:SIDE FENCE:CONTACT POINT	U004_S020	317
D7772996	END FENCE:TAB	U004_S020	318
D7773009	GEAR:RISE:DRIVEN:ASS'Y	U004_S014	495
D7773013	BRACKET:DAMPER:PEEN	U004_S020	297
D7773018	BRACKET:GEAR:PEEN	U004_S020	298
D7773020	BRACKET:DAMPER:GEAR:PLATE	U004_S020	485
D7773126	TIMING PULLEY:DRIVE:T25S2M	U004_S010	319
D7773529	COMPRESSION SPRING:TRANSPORT:15N	U004_S020	320
D7773633	SYNCHRONOUS BELT:80S2M196	U005_S002	37
D7777769	STUD:PAPER TRAY	U004_S020_S004	481
G0205835	RELEASE SPRING - FUSING DRIVE	U004	321
G0606035	DETENT ROLLER	U004_S020	322
G1111051	FAN MOTOR - DC 24V 4.32W	U008	41
		U009	20
G1781122	GUIDE:LOCK:TRANSPORT UNIT	U010	20
G1781136	WASHER:3336813	U004	323
		U010	22
G1781141	HOLDER:STAND:M20	U011	18
G1781433	STEPPING MOTOR - DC 9.52W	U007	35
G1781440	WASHER:PULLEY:SHAFT:FUSING DRIVE	U007	36
G1781447	PULLEY:DC MOTOR:FUSING DRIVE	U007	37
G1781470	BELT TENSIONER:ASS'Y	U007_S001	38
G1781472	TIMING BELT:S3M:402	U007	39

Number	Part Name	Group	ID
G1781475	TENSION SPRING:7062126	U007	40
G1784216	DECAL:POSITIONING:FUSING UNIT	U006_S001	159
		U006_S004	159
		U006_S005	159
		U006_S010	159
G1784450	TENSION SPRING:OIL APPLICATION UNIT	U006	160
G1784525	WASHER:DIA5.5XDIA16X2	U006_S001	161
		U006_S004	161
		U006_S005	161
G1784818	SPRING:PULL OUT:LOCK:EXIT	U006	163
G1784822	SPRING:PRESSURE:0.8N:DIA0.65	U004	324
		U004_S004	324
		U004_S005	324
		U004_S022	324
G1784852	RUBBER FOOT:7086082	U004	325
		U005_S002	38
G1784866	COMPRESSION SPRING:EXIT:CONNECTOR	U010	24
G1784900	COVER:DC STEPPER MOTOR:MM56	U004	326
G1785397	PCB:SIFB:CROSS	Special Tools	25
G1785493	LEVER:SAFETY SWITCH:FRONT	U010	25
G1786679	JOINT:DRIVE:BRUSH ROLLER	U006_S001_S003	164
		U006_S001_S003	164
		U006_S004_S003	164
		U006_S004_S003	164
		U006_S004_S003	164
		U006_S005_S003	164
		U006_S005_S003	164
		U006_S005_S003	164
		U007	42
G1787453	ARM:ON-OFF:TRANSPORT ROLLER	U004	327
		U004_S005	327
G1787515	CONNECTOR GUIDE PIN:CONNECTOR	U010	26
G1787670	WASHER:455554	U004	328

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Number	Part Name	Group	ID
		U005	39
		U007	43
G1787743	BOSS:POSITIONING PIN:TRANSPORT UNIT:NO.1	U006	165
		U007	44
		U010	27
G1787744	BOSS:POSITIONING PIN:TRANSPORT UNIT:NO.2	U006	166
		U007	45
		U010	28
G1787892	GEAR:Z70:HOT ROLLER	U006_S001	167
		U006_S004	167
		U006_S005	167
G1787900	DISTANCE MEASURING SENSOR	U006_S001_S005	294
		U006_S004_S005	294
		U006_S005_S005	294
G1787960	COVER:THERMOSTAT:HEAT ROLLER	U006_S001	169
		U006_S004	169
		U006_S005	169
G1788350	WRENCH:HEXAGONAL BOLT	U011	19
G5692836	TIMING PULLEY - 20T	U004_S020	329
G8327900	SCREW:SPRING WASHER:ROUND POINT:M4X10	U006_S001	170
		U006_S004	170
		U006_S005	170
GA043026	TIMING BELT:60S2M234	U004	330
GA043034	SYNCHRONOUS BELT:S2M:L170	U004	331
GA060107	TENSION SPRING:DC STEPPER MOTOR:SEPARATION/TRANSPORT	U003_S001	18
GA060108	TENSION SPRING:EARTH:GUIDE	U003_S001	19
GA063082	COMPRESSION SPRING:PRESSURE:END FENCE	U004	332
GA066057	TORSION SPRING:EARTH:DRIVEN ROLLER:INNER BACK	U003_S001	20
GA066058	TORSION SPRING:EARTH:DRIVEN ROLLER:FRONT MIDDLE	U003_S001	21
GW010007	PHOTO REFLECTION SENSOR:EXIT	U004	333
GW020022	PHOTOINTERRUPTOR:LG2A24BL1	U006	303
		U006_S001_S003	303
		U006_S004_S003	303

Number	Part Name	Group	ID
		U006_S005_S003	303
GW020024	PHOTOINTERRUPTOR:LG2A24BL1:GF	U004_S020	498
GX640028	FAN MOTOR DC24V 1.92W	U004	334
GX640031	FAN MOTOR:DC:2.64W	U003_S001	22
H3061372	FRONT TIMING BELT	U004	335
J0254116	TIMING PULLEY:PUMP	U003_S001	23
M0261190	DC STEPPER MOTOR:REGIST:1.34W	U003_S001	24
M0771411	COIL SPRING:JOINT:FUSING	U007	46
M0771766	KNOB:VARIABLE RESISTOR	U002_S001	54
		U002_S002	54
		U002_S003	54
M0771767	KEYTOP:START	U002_S001	55
		U002_S002	55
		U002_S003	55
M0771768	KEYTOP:10KEY	U002_S001	56
		U002_S002	56
		U002_S003	56
M0771769	KEYTOP:RESET SWITCH	U002_S001	57
		U002_S002	57
		U002_S003	57
M0771773	SPACER:START:P	U002_S001_S002	58
		U002_S002_S002	58
		U002_S003_S002	58
M0771800	TOUCH PANEL:10.4INCH	U002_S001	59
		U002_S002	59
		U002_S003	59
M0774069	HOLDER:THERMOSTAT:HEAT ROLLER	U006_S001	171
		U006_S004	171
		U006_S005	171
M0774124	STAY:SHAFT:KNOB:HOT ROLLER:PEEN	U006_S001	172
		U006_S004	172
		U006_S005	172
M0774140	SHAFT:PRESSURE:ARM	U006_S001	173
		U006_S004	173
		U006_S005	173
M0774153	SUPPORTING PLATE:ARM	U006_S001	174

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Number	Part Name	Group	ID
		U006_S004	174
		U006_S005	174
M0774163	CAP:COIL SPRING:PRESSURE SU B-UNIT	U006_S001	175
		U006_S004	175
		U006_S005	175
M0774172	COLLAR:O/C:1	U006_S001	177
		U006_S004	177
		U006_S005	177
M0774173	COLLAR:O/C:2	U006_S001	178
		U006_S004	178
		U006_S005	178
M0774175	SHAFT:O/C	U006_S001	179
		U006_S004	179
		U006_S005	179
M0774176	FEELER:POSITIONING SENSOR:O/C:FRONT	U006_S001	180
		U006_S004	180
		U006_S005	180
M0774177	FEELER:POSITIONING SENSOR:O/C:REAR	U006_S001	181
		U006_S004	181
		U006_S005	181
M0774200	MECHANICAL ROLLER CLUTCH:ROLLER	U006_S003	182
M0774226	CASE:THERMOPILE	U006	183
M0774227	HOLDER:THERMOPILE:HEAT ROLLER:WELDING	U006	184
M0774233	DECAL:CAUTION:HANDLE	Special Tools	12
M0774245	COVER:HANDLE:UPPER	Special Tools	14
M0774246	COVER:HANDLE:LOWER	Special Tools	15
M0774285	GRIP:FUSING UNIT:ASS'Y	Special Tools	13
M0774307	SHAFT:CONTACT POINT:PAPER EXIT SUB-UNIT:COVER	U006_S001	185
		U006_S004	185
		U006_S005	185
M0774414	PIN:ADJUSTING PIN:HEAT ROLLER:PEEN	U006_S001	186
		U006_S004	186
		U006_S005	186
M0774487	POSITIONING PLATE:STRIPPER PLATE	U006_S001	295
		U006_S001_S005	295
		U006_S004	295

Number	Part Name	Group	ID
		U006_S004_S005	295
		U006_S005	295
		U006_S005_S005	295
M0B11624	HINGE:DOOR:RIGHT FRONT	U001_S001	56
M0B11626	BRACKET:COUPLING:DOOR	U001_S001	57
M0B11631	HINGE:DOOR:LEFT FRONT	U001_S002	58
M0B11634	BRACKET:COUPLING:DOOR:LEFT LENGTHWISE	U001_S002	59
M0B12410	BRACKET:GUARD:HEATER	U004	491
M0B13701	BRACKET:PLATE:DRIVE ROLLER	U003_S001	35
M0B13702	DRIVE ROLLER:SEPARATION/TRANSPORT:PRESS FIT	U003_S001	36
M0B14110	DECAL:H-TEMP WARNING:GRIP:WEB	U006_S003	313
M0B14120	DECAL:PULL OUT:FIBER:H-TEMP WARNING	U006_S006	314
M0B14189	STOPPER:PRESSURE ROLLER:FRONT	U006_S001	322
		U006_S004	322
		U006_S005	322
M0B14218	HOLDER:RADIAL BALL BEARING:POLISH:ROLLER	U006_S002	323
M0B14240	GEAR:Z38:JOINT:ASS'Y	U006_S001	320
		U006_S004	320
		U006_S005	320
M0B14250	FRAME:SIDE PLATE:UPPER REAR:PEEN	U006_S001	308
		U006_S004	308
		U006_S005	308
M0B14297	WEB:CLEANING UNIT:ASS'Y	U006_S003	315
M0B14682	GUIDE PLATE:PAPER FEED SUB-UNIT:EXIT:LOWER:PEEN	U004	492
M0B15888	HARNESS:DEBUG:MONITOR:SERVICE	Special Tools	26
M0B17710	ROLLER:DRIVE:BELT:PRESS FIT	U005_S002	88
M0B17774	GUIDE:EXIT:UPPER:ASS'Y	U005_S002	89
M1115888	CUSHION:FLAT BELT-TRANSFER	U004_S004	337
M1967302	COVER:FRONT:ASS'Y	U002_S001_S001	60
		U002_S002_S001	60
		U002_S003_S001	60

Exclusive Parts

Number	Part Name	Group	ID
M1967303	(-EU-AA):COVER:FRONT:EU:ASS'Y	U002_S002_S001	61
		U002_S003_S001	61
M2051057	COVER:SAFETY SWITCH:DOOR:FRONT	U010	29
M2051058	BRACKET:SAFETY SWITCH:DOOR:FRONT	U010	30
M2051119	COVER:INNER COVER:PAPER FEED:UPPER	U010	31
M2051122	FINISHING SECTION:STAY	U010	32
M2051132	BRACKET:200V	U008	42
M2051133	COVER:LEAK BREAKER	U008	43
M2051148	COVER:SAFETY SWITCH:LOWER FRONT	U010	33
M2051153	COVER:MAIN SWITCH:200V	U008	44
M2051220	FILTER:POWER SUPPLY UNIT:ENTRANCE	U001	16
M2051469	SHAFT:DRIVE:HOT ROLLER:FUSING DRIVE SUB-UNIT	U007	47
M2051472	GEAR:ON-OFF:PRESSURE ROLLER:FUSING DRIVE SUB-UNIT	U007	48
M2051475	GEAR:IDLER:O/C:PRESS FIT	U007	49
M2051482	SHAFT:DRIVE:POLISH:FUSING DRIVE SUB-UNIT	U007	50
M2051487	SHAFT:ON-OFF:POLISH:FUSING DRIVE SUB-UNIT	U007	51
M2051539	JOINT:O/C:MAIN	U007	41
M2051551	COVER:UPPER:FUSING SECTION	U001	17
M2051552	COVER:UPPER FRONT:FUSING SECTION	U001	18
M2051553	COVER:UPPER REAR:FUSING SECTION	U001	19
M2051554	COVER:UPPER LEFT:FUSING SECTION	U001	20
M2051555	COVER:KEYTOP:MAIN SWITCH	U001	21
M2051572	DOOR:FRONT RIGHT:FUSING SECTION:ASS'Y	U001_S001	22
M2051574	DOOR:LEFT FRONT:FUSING SECTION:ASS'Y	U001_S002	23

Number	Part Name	Group	ID
M2051626	BRACKET:COUPLING:DOOR:LOWER SIDE	U001_S001	26
		U001_S002	26
M2051632	DOOR:LEFT FRONT:UPPER	U001_S002	29
M2051634	BRACKET:COUPLING:DOOR:LEFT	U001_S002	30
M2051643	BRACKET:COUPLING:DOOR:LEFT SIDEWAYS	U001_S002	34
M2051651	HINGE:RIGHT LOWER:ASS'Y	U001	35
M2051652	HINGE:RIGHT UPPER:ASS'Y	U001	36
M2051653	HINGE:LEFT LOWER:ASS'Y	U001	37
M2051654	HINGE:LEFT UPPER:ASS'Y	U001	38
M2051657	COVER:FUSING:REAR:UPPER RIGHT	U001	39
M2051658	COVER:FUSING:REAR:LOWER	U001	40
M2051662	DUCT:LIQUID COOLING:ASS'Y	U001_S003	55
M2051664	BRACKET:SAFETY SWITCH:DOOR	U001_S001	60
		U001_S002	60
M2051673	BRACKET:LATCH:LOWER	U001	41
M2051674	BRACKET:LATCH:UPPER	U001	42
M2051682	DOOR CATCH:FRONT	U001	43
M2051685	COVER:ARM:OPERATION SUB-UNIT:RIGHT	U002	62
M2051687	COVER:ARM:OPERATION SUB-UNIT:INNER	U002	63
M2051689	COVER:ARM:OPERATION SUB-UNIT:RIGHT LOWER	U002	64
M2051691	COVER:ARM:OPERATION SUB-UNIT:LEFT LOWER	U002	65
M2051693	COVER:ARM:OPERATION SUB-UNIT:FRONT	U002	66
M2051695	COVER:ARM:OPERATION SUB-UNIT:FRONT LOWER	U002	67
M2051697	CAP:COVER:ARM:FRONT	U002	68
M2051699	CAP:COVER:ARM:RIGHT	U002	69
M2051701	COVER:ARM:OPERATION SUB-UNIT:FRONT	U002	70
M2051708	SEAL:DOOR:FRONT LEFT	U001	44
M2051709	SHEET:DOOR:HINGE	U001	45
M2051750	CUSHION:MAIN:COUPLING	U011	22

Exclusive Parts

Number	Part Name	Group	ID
M2051760	SEAL:DOOR:CUSHION	U001_S001	46
		U001_S002	46
M2051761	SEAL:DOOR:CUSHION:1	U001_S001	47
		U001_S002	47
M2051762	SEAL:DOOR:CUSHION:2	U001_S001	48
		U001_S002	48
M2051763	SEAL:DOOR:CUSHION:3	U001_S001	49
		U001_S002	49
M2051764	SEAL:DUCT:RIGHT FRONT:DOOR	U001_S001	50
M2051774	SUPPORTING PLATE:RIGHT FRONT:DOOR:PEEN	U001_S001	32
M2051778	SUPPORTING PLATE:LEFT FRONT:DOOR:PEEN	U001_S002	33
M2051784	COVER:MAIN:LEFT:PEEN	U001	51
M2051859	TUBE:SHORT	U009	21
M2051860	TUBE:PUMP:RADIATOR	U009	22
M2051861	TUBE:RADIATOR:JOINT	U009	23
M2051862	SEAL:DUCT:LIQUID COOLING:SIDE	U001_S003	52
M2051863	SEAL:DUCT:LIQUID COOLING:RIGHT LENGTHWISE	U001_S003	53
M2051894	SEAL:PREVENTION:EXHAUST	U009	24
M2051921	(-NA):OPERATION PANEL:ASS'Y	U002_S001	75
M2051922	(-EU/-AA):OPERATION PANEL:ASS'Y	U002_S002	72
		U002_S003	72
M2051950	PCB:LCD CAR2FT:ASS'Y	U002_S001	73
		U002_S002	73
		U002_S003	73
M2051973	PCB:IOKEY:ASS'Y	U002_S001	76
		U002_S002	76
		U002_S003	76
M2052416	SHEET:VERTICAL TRANSPORT:GUIDE PLATE	U004	338
M2052455	HOLDER:LOCK:TRAY	U004	339
M2052467	SPRING PLATE:HOLDER:BELT UNIT:FRONT	U004	340
M2052468	BRACKET:BELT UNIT:FRONT	U004	341
M2052471	HOLDER:BELT UNIT:FRONT	U004	342

Number	Part Name	Group	ID
M2052481	PLATE:OPERATION SUB-UNIT:MAIN PAPER SMD	U004_S020	344
M2052485	GUIDE:STOPPER:LEFT	U004_S020	345
M2052486	GUIDE:STOPPER:RIGHT	U004_S020	346
M2052496	PAPER TRAY:ASS'Y	U004_S020	499
M2052501	TRANSPORT ROLLER:VERTICAL TRANSPORT:NO.1	U004	347
M2052503	TRANSPORT ROLLER:VERTICAL TRANSPORT:NO.2	U004	348
M2052505	PLATE:GUIDE:VERTICAL TRANSPORT	U004	349
M2052521	TORSION SPRING:GUIDE PLATE:VERTICAL TRANSPORT	U004_S021	350
M2052536	GUIDE PLATE:VERTICAL TRANSPORT:LEFT:ASS'Y	U004_S021	351
M2052549	BRACKET:LEVER:VERTICAL TRANSPORT	U004_S021	352
M2052550	SHAFT:LATCH:GUIDE PLATE:VERTICAL TRANSPORT	U004_S021	353
M2052556	COIL SPRING:GUIDE PLATE:VERTICAL TRANSPORT:FRONT	U004	354
M2052557	COIL SPRING:GUIDE PLATE:VERTICAL TRANSPORT:REAR	U004	355
M2052558	SHAFT:CONTACT POINT:GUIDE PLATE:VERTICAL TRANSPORT	U004	356
M2052559	COIL SPRING:GRIP:OPEN AND CLOSE	U004_S021	357
M2052708	ROLLER:SUPPORT:BELT:ASS'Y	U005_S002	42
M2052730	SHEET:PTFE:COOLING	U005_S002	79
M2052739	HOLDER:TENSION:LIQUID COOLING:PEEN	U005_S002	84
M2052756	INNER COVER:LIQUID COOLING:UPPER	U005_S002	80
M2052772	INNER COVER:LIQUID COOLING:LOWER	U005_S002	44
M2052812	CAM:SWIVEL:LIQUID COOLING:ASS'Y	U005_S002	45
M2052816	GUIDE PLATE:EXIT:LOWER:ASS'Y	U005_S002	46

Exclusive Parts

Number	Part Name	Group	ID
M2052824	PLATE:LATCH:FIX:HANDLE:ASS'Y	U006_S011	187
M2052834	HOLDER:COIL SPRING:OPEN AND CLOSE:PEEN	U005_S001	81
M2052837	HOLDER:COIL SPRING:OPEN AND CLOSE:ASS'Y	U005_S001	82
M2052844	HANDLE:LATCH:LIQUID COOLING	U005_S002	48
M2052845	SHAFT:LATCH:LIQUID COOLING	U005_S002	49
M2052860	BOTTLE:FILL:DEVELOPER:ASS'Y	Special Tools U011	16 23
M2053355	KNOB:DRIVE:DEVELOPMENT UNIT:ASS'Y	Special Tools	17
M2053857	VACUUM	U003_S001	25
M2053876	SHAFT:DRIVEN:FLAT CONVEYER BELT	U003_S001	27
M2053880	BRACKET:DC STEPPER MOTOR:SEPARATION/TRANSPORT	U003_S001	33
M2053882	GUIDE:ENTRANCE:PAPER	U003_S001	28
M2053885	GUIDE:DRIVEN:SEPARATION/TRANSPORT	U003	29
M2053893	DRIVEN ROLLER:PRESS FIT	U003_S001	30
M2053897	TRANSPORT BELT UNIT:NO.2:ASS'Y	U003_S001	37
M2053950	SPACER:GUIDE PLATE:FUSING EXIT:LOWER	U006_S001 U006_S004 U006_S005	297 297 297
M2053954	CAM:POLISH:FLAT BELT-FUSING	U006_S001_S003 U006_S004_S003 U006_S005_S003	221 221 221
M2053956	JOINT:O/C:FUSING UNIT	U006_S001 U006_S004 U006_S005	176 176 176
M2053960	GUIDE PLATE:FUSING EXIT:UPPER:ASS'Y	U006_S001_S007 U006_S004_S007 U006_S005_S007	304 304 304
M2053965	SUPPORTING PLATE:GEAR:IDLER	U006_S001 U006_S004 U006_S005	298 298 298
M2053966	BRACKET:GEAR:SWIVEL	U006_S001	270

		U006_S004	270
		U006_S005	270
M2053967	SHAFT:IDLER:SWIVEL	U006_S001 U006_S004 U006_S005	247 247 247
M2053969	SCREW:COUPLING:GEAR	U006_S001 U006_S004 U006_S005	302 302 302
M2053970	CAM:O/C	U006_S001 U006_S004 U006_S005	193 193 193
M2053971	BRACKET:CAM FOLLOWER:POLISH:ON-OFF:PEEN	U006_S002	209
M2053972	BRACKET:GEAR:PEEN	U006_S001_S003 U006_S004_S003 U006_S005_S003	216 216 216
M2053973	SHAFT:POLISH:FLAT BELT-FUSING:LINK	U006_S001_S003 U006_S004_S003 U006_S005_S003	219 219 219
M2053974	SHAFT:POLISH:FLAT BELT-FUSING:TURN	U006_S001_S003 U006_S004_S003 U006_S005_S003	220 220 220
M2053975	COVER:POLISH:ROLLER:ASS'Y	U006_S002_S001	287
M2053976	ROLLER:POLISH:FLAT BELT-FUSING:ASS'Y	U006_S001_S003 U006_S004_S003 U006_S005_S003	208 208 208
M2053978	LOUVER:EXHAUST:COOLING:PRESSURE ROLLER	U006_S001 U006_S004 U006_S005	233 233 233
M2053983	ROLLER:POLISH:FLAT BELT-FUSING:ASS'Y	U006_S002	321
M2053984	GUIDE PLATE:FUSING UNIT:FRONT:PEEN	U006	266
M2053987	COVER:PAPER EXIT SUB-UNIT:UPPER:ASS'Y	U006_S001 U006_S004	238 238

Exclusive Parts

Number	Part Name	Group	ID
		U006_S005	238
M2053993	PAD:SEPARATION SUB-UNIT:AUXILIARY:ASS'Y	U006_S001	307
		U006_S004	307
		U006_S005	307
		U006_S005	307
M2053999	STRIPPER PAWLS:SERVICE PARTS	U006_S001_S005	305
		U006_S001_S005	305
		U006_S001_S005	305
		U006_S001_S005	305
		U006_S001_S005	305
		U006_S001_S005	305
		U006_S001_S005	305
		U006_S001_S005	305
		U006_S001_S005	305
		U006_S001_S005	305
		U006_S001_S005	305
		U006_S001_S005	305
		U006_S001_S005	305
		U006_S001_S005	305
		U006_S001_S005	305
		U006_S001_S005	305
		U006_S001_S005	305
		U006_S001_S005	305
		U006_S001_S005	305
		U006_S001_S005	305

Number	Part Name	Group	ID
		U006_S005_S005_S004	305
		U006_S005_S005_S005	305
		U006_S005_S005_S006	305
		U006_S005_S005_S007	305
M2054009	(EU/AA):FUSING UNIT:ASS'Y	U006_S004	310
		U006_S005	310
M2054023	(NA):FUSING UNIT:ASS'Y	U006_S001	328
M2054024	STRIPPER PLATE:ASS'Y	U006_S001_S008	242
		U006_S004_S008	242
		U006_S005_S008	242
M2054026	GUIDE PLATE:IDLER:GEAR	U006_S002	190
M2054031	SHEET:POLISH:FLAT BELT-FUSING	U006_S001_S003	191
		U006_S004_S003	191
		U006_S005_S003	191
M2054033	SHEET:HOLDER:POLISH:FLAT BELT-FUSING	U006_S002	192
M2054040	GUIDE:FUSING EXIT:MIDDLE	U006_S001_S006	194
		U006_S004_S006	194
		U006_S005_S006	194
M2054041	GUIDE:FUSING EXIT:BOTH ENDS	U006_S001_S006	195
		U006_S004_S006	195
		U006_S005_S006	195
M2054042	GUIDE:FUSING EXIT:SENSOR	U006_S001_S006	196
		U006_S004_S006	196
		U006_S005_S006	196
M2054046	FEELER:WEB	U006_S003	197
M2054048	CYLINDER:GLASS:HEAT ROLLER	U006_S001	198
		U006_S004	198
		U006_S005	198
M2054049	SHEET:OPPOSED:DISTANCE MEASURING SENSOR	U006_S001	199
		U006_S004	199
		U006_S005	199
M2054051	FLAT BELT-FUSING:DIA146.8:SEAL	U006_S001	200
		U006_S004	200

Exclusive Parts

Number	Part Name	Group	ID
		U006_S005	200
M2054053	HEAT ROLLER:ASS'Y	U006_S001	201
		U006_S004	201
		U006_S005	201
		U006_S005	201
M2054056	THERMAL INSULATING BUSHING: HEAT ROLLER:DIA39.3	U006_S001	202
		U006_S004	202
		U006_S005	202
M2054057	RADIAL BALL BEARING:HEAT ROLLER	U006_S001	203
		U006_S004	203
		U006_S005	203
M2054058	HOT ROLLER	U006_S001	204
		U006_S004	204
		U006_S005	204
M2054068	BRACKET:POSITIONING:BELT TENSION:FRONT:PEEN	U006_S001	325
		U006_S004	325
		U006_S005	325
M2054070	BRACKET:POSITIONING:BELT TENSION:REAR:PEEN	U006_S001	326
		U006_S004	326
		U006_S005	326
M2054072	SIDE PLATE:ROLLER:FRONT:ASS'Y	U006_S001_S001	300
		U006_S004_S001	300
		U006_S005_S001	300
M2054077	BRACKET:BELT TENSION:FRONT	U006_S001_S001	318
		U006_S004_S001	318
		U006_S005_S001	318
M2054078	STOPPER:BELT TENSIONER:ROLLER	U006_S001_S001	206
		U006_S004_S001	206
		U006_S005_S001	206
M2054079	SIDE PLATE:ROLLER:REAR:ASS'Y	U006_S001_S002	301
		U006_S004_S002	301
		U006_S005_S002	301
M2054084	BRACKET:BELT TENSION:REAR	U006_S001_S002	319
		U006_S004_S002	319
		U006_S005_S002	319
M2054085	STOPPER:STRIPPER PLATE:FRONT	U006_S001	306
		U006_S004	306
		U006_S005	306
M2054086	STOPPER:STRIPPER PLATE:REAR	U006_S001	316

Number	Part Name	Group	ID
		U006_S004	316
		U006_S005	316
M2054087	PRESSURE ROLLER	U006_S001	207
		U006_S004	207
		U006_S005	207
		U006_S005	207
M2054094	SUPPORTING PLATE:ARM:PRESSURE SUB-UNIT	U006_S001	311
		U006_S004	311
		U006_S005	311
M2054111	HOLDER:POLISH:FLAT BELT-FUSING:REAR	U006_S002	211
M2054114	RAIL:HANDLE:POLISH:ROLLER:FRONT	U006_S002	212
M2054115	RAIL:HANDLE:POLISH:ROLLER:REAR	U006_S002	213
M2054117	COVER:HANDLE:POLISH:ROLLER	U006_S002	214
M2054119	SHAFT:ON-OFF:POLISH:INPUT	U006_S001_S003	215
		U006_S004_S003	215
		U006_S005_S003	215
M2054121	HOLDER:SHAFT:DRIVE:SUB-ASS'Y	U006_S001_S003	292
		U006_S001_S001	292
		U006_S004_S003	292
		U006_S001_S001	292
M2054130	FEELER:SENSOR:ON-OFF	U006_S005_S003	292
		U006_S001_S003	217
		U006_S004_S003	217
M2054135	SHAFT:ON-OFF:FEELER	U006_S005_S003	217
		U006_S001_S003	218
		U006_S004_S003	218
M2054146	SCREW:FIX:POLISH	U006_S005_S003	218
M2054153	BRACKET:CAM FOLLOWER:ON-OFF:REAR:PEEN	U006_S002	222
M2054158	TERMINAL:5P:250	U006_S002	223
		U006_S001	224
		U006_S004	224
M2054159	COVER:TERMINAL:HEATER	U006_S005	224
		U006_S001	225
		U006_S004	225

Exclusive Parts

Number	Part Name	Group	ID
		U006_S005	225
M2054165	DISCHARGE BRUSH:PRESSURE ROLLER	U006_S001_S005	226
		U006_S004_S005	226
		U006_S005_S005	226
		U006_S005_S005	226
M2054170	HEATER HOLDER:HEAT ROLLER:FRONT	U006_S001	227
		U006_S004	227
		U006_S005	227
M2054186	LEVER:WEB:ASS'Y	U006_S001	228
		U006_S004	228
		U006_S005	228
M2054191	HEATER HOLDER:HEAT ROLLER:REAR	U006_S001	229
		U006_S004	229
		U006_S005	229
M2054196	BRACKET:CAM:SHAFT:ASS'Y	U006_S008	286
M2054208	DUCT:EXHAUST:PRESSURE ROLLER	U006_S001	230
		U006_S004	230
		U006_S005	230
M2054211	DUCT:COOLING:PRESSURE ROLLER	U006_S001	231
		U006_S004	231
		U006_S005	231
M2054215	STOPPER:LOUVER:PRESSURE ROLLER	U006_S001	232
		U006_S004	232
		U006_S005	232
M2054223	STAY:PICKOFF PAWL:PRESSURE ROLLER:ASS'Y	U006_S001_S005	234
		U006_S004_S005	234
		U006_S005_S005	234
M2054226	GUIDE PLATE:FUSING EXIT:LOWER:ASS'Y	U006_S001_S006	235
		U006_S004_S006	235
		U006_S005_S006	235
M2054241	FRAME:SIDE PLATE:UPPER FRONT:PEEN	U006_S001	327
		U006_S004	327
		U006_S005	327
M2054250	HOLDER:REFLECTION PHOTO SENSOR	U006_S001	239
		U006_S004	239
		U006_S005	239
M2054251	HOOK:FRONT:COVER:PAPER EXIT SUB-UNIT	U006_S001	240
		U006_S004	240
		U006_S005	240

Number	Part Name	Group	ID
M2054252	SHAFT:OPEN AND CLOSE:COVER:PAPER EXIT SUB-UNIT	U006_S001	241
		U006_S004	241
		U006_S005	241
M2054285	COVER:FUSING UNIT:FRONT	U006_S001	243
		U006_S004	243
		U006_S005	243
M2054287	COVER:FUSING UNIT:REAR	U006_S001	244
		U006_S004	244
		U006_S005	244
M2054289	COVER:FUSING UNIT:UPPER:RIGHT:ASS'Y	U006_S001_S009	245
		U006_S004_S009	245
		U006_S005_S009	245
M2054293	COVER:FUSING/TRANSPORT UNIT:UPPER:MIDDLE	U006_S001	246
		U006_S004	246
		U006_S005	246
M2054302	BRAKE:WEB:PEEN	U006_S003	249
M2054305	GRIP:CLEANING UNIT	U006_S003	250
M2054306	MECHANICAL ROLLER CLUTCH:ROLLER:ROLLING	U006_S003	251
M2054308	SPRING PLATE:CLEANING UNIT:FUSING	U006_S003	252
M2054314	COVER:FEELER	U006_S003	253
M2054315	SHAFT:WORM GEAR:WEB:SUB-ASS'Y	U006_S003	254
M2054327	INNER COVER:PULL OUT:FUSING UNIT:LEFT UPPER:ASS'Y	U006_S006	255
M2054335	JOINT:WEB:ROLLER:DRIVE	U006	256
M2054336	SHAFT:ON-OFF:WEB:B	U006	257
M2054338	SHAFT:ON-OFF:WEB:A	U006	258
M2054339	CAM:WEB:A	U006	259
M2054341	KNOB:CAM	U006	260
M2054342	FEELER:CAM:WEB:ON-OFF	U006	261
M2054349	DRIVE UNIT:WEB:CLEANING UNIT:ASS'Y	U006_S009	296
M2054354	JOINT:GEAR:WEB:DRIVE	U006_S009	262
M2054362	SLIDER:WEB:DRIVE SUB-UNIT:WEELDING	U006_S009	263
M2054377	PULL OUT:FUSING UNIT:SIDE PLATE	U006	317

Exclusive Parts

Number	Part Name	Group	ID
	TE:FRONT:PEEN		
M2054399	SHAFT:LOCK:PULL OUT:FUSING UNIT	U006	264
M2054401	SEAL:DUCT:PULL OUT:LOWER:ASS'Y	U006	265
M2054415	COVER:THERMOPILE:PULL OUT	U006	267
M2054417	CAM FOLLOWER:DIA6XDIA16X12	U006_S001	268
		U006_S004	268
		U006_S005	268
M2054418	COLLAR:CAM FOLLOWER:PRESSURE SUB-UNIT	U006_S001	269
		U006_S004	269
		U006_S005	269
M2054422	FUSING ENTRANCE GUIDE PLATE:ASS'Y	U006_S001_S010	271
		U006_S004_S010	271
		U006_S005_S010	271
M2054429	LOUVER:DISCHARGE NOZZLE:COILING:PRESSURE ROLLER	U006_S001	272
		U006_S004	272
		U006_S005	272
M2054431	LEVER:PULL OUT:PAPER EXIT UNIT	U006	273
M2054432	LEVER:OPEN AND CLOSE:COVER:PAPER EXIT SUB-UNIT	U006_S001	274
		U006_S004	274
		U006_S005	274
M2054433	CYLINDER:GUIDE:HEATER	Special Tools	18
M2054434	DECAL:ROTATION DIRECTION:KNOB:HOT ROLLER	U006_S001	275
		U006_S004	275
		U006_S005	275
M2054436	DECAL:WARNING (REMOVAL AND INSTALLATION):FUSING	U006_S001	276
		U006_S004	276
		U006_S005	276
M2054438	DECAL:POSITIONING DISPLAY:LOCK:FUSING UNIT	U006_S010	277
M2054439	DECAL:CONTACT:PREVENTION	U006	278
		U006_S006	278
		U006_S008	278
M2054441	DECAL:UN LOCK:WEB:ON-OFF	U006_S008	279
M2054442	DECAL:H-TEMP WARNING:FUSING:UPPER	U006_S001_S009	280
		U006_S004_S009	280

		U006_S005_S009	280
M2054443	DECAL:H-TEMP WARNING:FUSING:LOWER	U006_S001_S009	281
		U006_S004_S009	281
		U006_S005_S009	281
M2054444	DECAL:POSITIONING:WEB:ON-OFF	U006	282
		U006_S008	282
M2054445	DECAL:PULL OUT:FUSING:H-TEMP WARNING	U006_S006	283
M2054446	WASHER:POLISH:ON-OFF	U007	52
M2054455	INNER COVER:PULL OUT:FUSING UNIT:FRONT:ASS'Y	U006_S010	284
M2054456	COVER:STAY:HEAT ROLLER:ASS'Y	U006_S001_S004	285
		U006_S004_S004	285
		U006_S005_S004	285
M2054476	DECAL:H-TEMP WARNING:FUSING:FRONT	U006_S001	288
		U006_S001_S004	288
		U006_S004	288
		U006_S004_S004	288
		U006_S005	288
M2054478	COIL SPRING:GRIP:REVERSE SUB-UNIT:OPEN AND CLOSE	U006_S005_S004	288
		U004_S005	358
M2054487	DECAL:GRIP:WEB	U006_S003	289
M2054499	DECAL:POSITIONING DISPLAY:TCRU	U006_S002_S001	290
		U006_S010	290
M2054501	TRANSPORT ROLLER:REVERSE	U004	360
M2054507	TRANSPORT ROLLER:DECURA	U004	361
M2054516	SYNCHRONOUS BELT:60DS2M370	U004	362
M2054532	CAM:DECURA:LOWER:ASS'Y	U004_S002	363
M2054534	SHEET:GATE PAWL:REVERSE EXIT	U004_S003	364
M2054537	GATE PAWL:REVERSE EXIT:ASS'Y	U004_S003	365
M2054538	BRACKET:GATE PAWL:REVERSE EXIT	U004_S003	366
M2054539	SHAFT:GATE PAWL:REVERSE EXIT	U004_S003	367
M2054541	GATE PAWL:SWITCHBACK	U004	368
M2054543	COIL SPRING:GATE PAWL:DUPLICATE	U004	369

Exclusive Parts

Number	Part Name	Group	ID
	X:ENTRANCE		
M2054545	GUIDE PLATE:DECURA:ENTRANCE:LOWER	U004	370
M2054547	GUIDE PLATE:DECURA:MIDDLE	U004	371
M2054549	GUIDE PLATE:DECURA:EXIT:LOWER	U004	372
M2054550	GUIDE PLATE:EXIT:UPPER:ASS'Y	U004_S004	373
M2054555	CUSHION:GRIP	U004_S004	469
M2054561	BRACKET:STOPPER:EXIT:UPPER	U004	374
M2054565	GUIDE PLATE:REVERSE:ENTRANCE:LOWER	U004	375
M2054566	GUIDE PLATE:REVERSE:ENTRANCE:UPPER	U004	376
M2054569	GUIDE PLATE:REVERSE:EXIT:PEEN	U004	377
M2054574	GUIDE PLATE:REVERSE EXIT:OPEN AND CLOSE:ASS'Y	U004_S005	378
M2054584	SHAFT:ON-OFF:REVERSE EXIT	U004_S005	379
M2054585	CAM:TRANSPORT ROLLER:ON-OFF	U004	380
M2054587	SHAFT:CAM:ON-OFF	U004	381
M2054589	GUIDE PLATE:EXIT:EXIT:LOWER	U004	382
M2054591	GUIDE PLATE:DUPLEX:REVERSE	U004	383
M2054594	SHAFT:ON-OFF:DUPLEX:REVERSE	U004	384
M2054596	GUIDE PLATE:REVERSE EXIT:LEFT LOWER	U004	385
M2054598	STOPPER:PRESSURE ROLLER:REAR	U006_S001	324
		U006_S004	324
		U006_S005	324
M2054601	GUIDE PLATE:DUPLEX:ENTRANCE:UPPER:ASS'Y	U004_S006	386
M2054602	GUIDE PLATE:PAPER FEED SUB-UNIT:EXIT:UPPER:ASS'Y	U004_S007	387
M2054613	CAM:DECURA:UPPER:ASS'Y	U004_S008	388
M2054615	BRACKET:ON-OFF:REVERSE	U004	389
		U004_S005	389
M2054617	SHAFT:GRIP:REVERSE EXIT:OPEN	U004_S005	390

Number	Part Name	Group	ID
	N AND CLOSE		
M2054618	SHAFT:CONTACT POINT:GUIDE PLATE:REVERSE EXIT	U004_S005	391
M2054624	BRACKET:GRIP:REVERSE EXIT	U004_S005	392
M2054626	TORSION BAR SPRING:REVERSE EXIT	U004_S005	393
M2054629	WIRE:DECURA:OPEN AND CLOSE	U004	394
		U005_S001	50
M2054630	BRACKET:CONTACT POINT:DECURA:OPEN AND CLOSE	U004	395
M2054631	BRACKET:STOPPER:DECURA:UPPER	U004	396
M2054639	GATE PAWL:REVERSE EXIT	U004	397
M2054640	SHAFT:CONTACT POINT:DECURA:REAR	U004	398
M2054641	SHAFT:CONTACT POINT:DECURA:FRONT	U004	399
M2054651	GUIDE PLATE:PAPER EXIT SUB-UNIT:EXIT:UPPER:ASS'Y	U004_S009	400
M2054654	GUIDE PLATE:PAPER EXIT SUB-UNIT:EXIT:LOWER	U004	401
M2054681	HOLDER:SENSOR:DUPLEX:ENTRANCE:NO.2	U004_S004	402
		U004_S006	402
		U004_S007	402
M2054689	GUIDE PLATE:DUPLEX:ENTRANCE:LOWER:PEEN	U004	403
M2054697	HOLDER:GUIDE PLATE:HINGE:PAPER FEED SUB-UNIT:EXIT	U004_S007	404
M2054698	HOLDER:SENSOR:DUPLEX:ENTRANCE	U004_S006	405
M2054708	COIL SPRING:DECURA:PRESSURE RELEASE	U004	406
M2054711	COIL SPRING:TENSIONER:EXIT	U004	407
M2054712	COIL SPRING:GUIDE PLATE:OPEN AND CLOSE:3000MN	U004_S004	408
M2054713	COIL SPRING:GATE PAWL:REVERSE:UPPER	U004	409
M2054717	BRACKET:POSITIONING SENSOR:	U004_S005	410

Exclusive Parts

Number	Part Name	Group	ID
	REVERSE EXIT		
M2054721	COIL SPRING:DECURA:OPEN AND CLOSE	U004	411
		U005_S001	51
M2054722	SHAFT:CONTACT POINT:DECURA:OPEN AND CLOSE	U004	412
M2054730	COIL SPRING:GATE PAWL:EXIT:DUPLEX	U004	413
M2054732	PRESSURE ROLLER:DECURA	U004	414
M2054734	STOPPER:GRIP:EXIT:UPPER	U004	415
		U004_S004	415
M2054735	BRACKET:GRIP:EXIT:UPPER	U004	416
		U004_S004	416
M2054737	SHAFT:GRIP:DECURA	U004	417
M2054743	GUIDE PLATE:DECURA:ENTRANCE:UPPER	U004	418
M2054744	BRACKET:FIX:WIRE:DECURA	U005_S001	52
M2054750	GUIDE PLATE:DECURA:MIDDLE:UPPER	U004	419
M2054751	GUIDE PLATE:DECURA:EXIT:UPPER	U004	420
M2054768	INNER COVER:REVERSE EXIT	U004	422
M2054770	DC SOLENOID:GATE PAWL:SWITCHBACK:ASS'Y	U004_S001	423
M2054772	SPACER:DIA12.5:DIA20	U004	424
M2054773	COIL SPRING:GRIP:OPEN AND CLOSE:DUPLEX	U004_S006	425
M2054774	DECAL:LEVER:PICK-UP PAPER JAM:E2	U004	426
M2054775	DECAL:LEVER:PICK-UP PAPER JAM:E3	U004	427
M2054776	DECAL:LEVER:PICK-UP PAPER JAM:F1	U004	428
M2054777	DECAL:LEVER:PICK-UP PAPER JAM:F2	U004	429
M2054778	DECAL:LEVER:PICK-UP PAPER JAM:F3	U004	430
M2054779	DECAL:GUIDE PLATE:PICK-UP PAPER JAM:G3	U004	431

Number	Part Name	Group	ID
M2054786	TORSION SPRING:DUPLEX:ENTRANCE	U004_S006	432
M2054787	LINK:LATCH:OPEN AND CLOSE	U004_S006	433
M2054789	SHAFT:LATCH:GUIDE PLATE:DUPLEX:ENTRANCE	U004_S006	434
M2054790	SHAFT:HINGE:DUPLEX:NO.2	U004	435
M2054791	SHAFT:LATCH:GUIDE PLATE:PAPER FEED SUB-UNIT:EXIT	U004_S007	436
M2054793	GUIDE:EXIT:RECEIVING SUB-UNIT	U004	437
M2054854	HOLDER:SENSOR:DUPLEX:NO.1	U004	438
M2054860	GUIDE PLATE:DUPLEX:CONNECTING:UPPER	U004	439
M2054861	GUIDE PLATE:DUPLEX:CONNECTING:LOWER	U004	440
M2054875	GUIDE PLATE:DUPLEX MD:LOWER:ASS'Y	U004_S022	441
M2054896	SHAFT:LATCH:GUIDE PLATE:DUPLEX:LOWER	U004_S022	442
M2054902	BRACKET:GUIDE PLATE:DUPLEX:EXIT	U004	444
M2054903	GUIDE PLATE:DUPLEX:EXIT	U004	445
M2054907	LED:WHITE	U004	446
M2054908	BRACKET:DUPLEX:REVERSE:SENSOR	U004	144
M2054909	GUIDE PLATE:DUPLEX MD:UPPER:PEEN	U004	443
M2054918	SEAL:DUPLEX MD:NO.1	U004	447
M2054919	SEAL:DUPLEX MD:NO.2	U004	448
M2054920	SEAL:DUPLEX MD:NO.3	U004	449
M2054921	SEAL:DUPLEX MD:NO.4	U004	450
M2054925	DECAL:LEVER:PICK-UP PAPER JAM:F4	U004	451
M2054926	DECAL:GUIDE PLATE:PICK-UP PAPER JAM:D3	U003_S001	31
M2054927	DECAL:MAIN:PICK-UP PAPER JAM:LEFT	U001_S002	54
M2055153	WRENCH:HEXAGON HEAD BOLT:13-17	U011	24

Exclusive Parts

Number	Part Name	Group	ID
M2055171	DECAL:CAUTION:POWER SUPPLY CORD	U011	25
M2055172	DECAL:CAUTION:POWER SUPPLY PLUG	U011	26
M2055181	DECAL:POWER SOURCE:OFF:EN	U011	27
M2055195	(AA(69)):DECAL:POWER SOURCE:OFF:CN	U011	34
M2055202	DECAL:DC:MAIN SWITCH	U011	28
M2055203	DECAL:DC:MAIN SWITCH	U011	29
M2055337	PCB:SDB	U008	46
M2055350	AC CONTROL BOARD	U008	47
M2055361	PCB:IOB2	U008	45
M2055452	PCB:NRYF	U008	48
M2055501	POWER SUPPLY CORD:MAIN:12A WG	U008	49
M2055502	POWER SUPPLY CORD:MAIN:12A WG	U008	50
M2056151	CABLE:DFE_DTU_CABLE	U011	35
M2056191	HEAT SINK:HEATER:LOWER:ASS'Y	U004_S015	487
M2056434	SHEET:FLAT BELT-TRANSFER:PROTECT	Special Tools	19
M2056436	COMPRESSION SPRING:DRAWER:INTERMEDIATE TRANSFER:NO.2	U007	53
M2056543	JIG:SERVICE:TRANSFER/SEPARATION:A	Special Tools	20
M2056544	JIG:SERVICE:TRANSFER/SEPARATION:B	Special Tools	21
M2056927	DUCT:FUSING:BR:EXHAUST:2	U009	32
M2056936	TANK:LIQUID COOLING:SUB-ASS'Y	U009	31
M2056943	DUCT:FUSING:EXHAUST	U009	33
M2056966	OZONE FILTER:FUSING SUB-UNIT:UPPER LEFT	U008	51
M2056968	OZONE FILTER:FUSING SUB-UNIT	U009	25
M2057011	TUBE:LONG	U009	26
M2057012	JOINT:SOCKET:LIQUID COOLING	U009	27
M2057015	BAND:COIL SPRING:TUBE:LIQUID	U005_S002	53

Number	Part Name	Group	ID
	COOLING	U009	28
M2057146	COIL SPRING:GUIDE PLATE:OPEN AND CLOSE:AUXILIARY:STANDARD	U004	452
M2057304	TRANSPORT ROLLER:DRIVE:PAPER TRANSPORT MD	U004	453
M2057351	BRACKET:FAN:BASE:COOLING	U004	454
M2057403	GRIP:PICK-UP PAPER JAM:TRANSPORT SUB-UNIT:OPEN AND CLOSE	U004	455
		U004_S004	455
		U004_S007	455
		U004_S022	455
		U005_S002	54
M2057404	LINK:GUIDE PLATE:OPEN AND CLOSE:UN LOCK	U004_S005	456
		U004_S007	456
		U004_S021	456
		U004_S022	456
		U005_S002	55
M2057405	GRIP:GUIDE PLATE:REGISTRATION:LEFT LOWER	U004_S022	457
M2057484	COIL SPRING:GRIP:OPEN AND CLOSE:UPPER	U004	458
		U004_S004	458
		U004_S007	458
		U005_S002	56
M2057486	COIL SPRING:GRIP:OPEN AND CLOSE:LOWER	U004_S022	459
M2057488	LATCH:GUIDE PLATE:LOCK:RELEASE	U004	460
		U004_S004	460
		U004_S005	460
		U004_S006	460
		U004_S007	460
		U004_S022	460
		U005_S002	57
M2057489	LATCH:GUIDE PLATE:LOCK:RELEASE:SIDE	U004_S005	461
		U004_S006	461
		U004_S021	461
M2057492	LED:LENS:PAPER JAM	U004	462
		U004_S004	462
		U005_S002	58

Exclusive Parts

Number	Part Name	Group	ID
		U009	29
M2057495	LED HOLDER:PAPER JAM:TRANS PORT SUB-UNIT	U004	463
		U004_S004	463
		U005_S002	59
		U009	30
M2057702	DECAL:LEVER:PICK-UP PAPER JA M:E1	U005_S002	60
M2057712	GUIDE:PRESSURE ROLLER:LIQUI D COOLING	U005_S002	61
M2057731	ROLLER:PRESSURE:BELT:SPONG E	U005_S002	62
M2057734	PLATE:LATCH:TRAY:LEFT	U004	464
M2057735	PLATE:LATCH:TRAY:RIGHT	U004	465
M2057750	CUSHION:RUBBER:EBCS-4	U005_S002	63
M2057756	ROLLER:ENTRANCE:LIQUID COOL ING:UPPER:ASS'Y	U005_S002_S001	64
M2057759	LEVER:ROLLER:ENTRANCE:UPPE R	U005_S002	65
M2057760	STAY:ROLLER:ENTRANCE:UPPER	U005_S002	66
M2057763	SHAFT:CAM:ROLLER:ENTRANCE: UPPER	U005_S002	67
M2057764	ROLLER:PRESSURE:SPONGE:AL: PRESS FIT	U005_S002	68
M2057768	TUBE:LIQUID COOLING:ENTRANC E	U005_S002	69
M2057769	TUBE:LIQUID COOLING:EXIT	U005_S002	70
M2057770	TUBE:LIQUID COOLING:CONNECT ION	U005_S002	71
M2057777	ADJUSTING PLATE:BELT:LIQUID C OOLING:PEEN	U005_S002	91
M2057778	GRIP:GUIDE PLATE:DUPLEX:COO LING:LOWER	U004_S007	466
M2057779	HOLDER:LATCH:PIN:FRONT RIGH T:SUB-ASS'Y	U005_S002_S002	73
M2057785	DECAL:LEVER:SIZE:CHANGE	U005_S002	74
M2057789	SHAFT:IDLER:TENSION:LIQUID C OOLING	U005_S002	75
M2057791	LIQUID COOLING:ASS'Y	U005_S002	85

Number	Part Name	Group	ID
M2057796	ROLLER:TENSION:BELT:MAIN:ASS 'Y	U005_S002	86
M2057798	TORSION SPRING:LATCH:RIGHT	U004	467
M2057802	DECAL:LEVER:ENTRANCE	U005_S002	76
M2057806	GEAR:DRIVE:UPPER LOWER	U005_S002	43
M2057817	ROLLER:SWIVEL:BELT:ASS'Y	U005_S002	77
M2057820	FLAT CONVEYER BELT:COOLING: COARSE POLISH	U005_S002	78
M2637396	(AA):DECAL:KEY:MULTI-LANGUAG E:OPERATION SUB-UNIT	U011	33
M3791627	TRANSPORT ROLLER:DRIVEN	U004	468
		U004_S004	468
		U004_S005	468
		U004_S006	468
		U004_S007	468
		U004_S022	468
M4675041	SD-CARD:MFP-BROWSER:ASS'Y	Special Tools	23
VSSG9002	FLUOTRIBO MG GREASE : 100G	Special Tools	22

Standard Parts



03130040N
SCREW:M3X4



03140060N
SCREW - M4X6



03140080N
PHILIPS PAN HEAD SCREW -
M4X8



03140180N
PAN HEAD SCREW:M4X18



03140200N
PAN HEAD SCREW:M4X20



03150100N
PAN HEAD SCREW:M5X10



03230060N
SCREW M3X6



03520040N
SCREW M2X4



03530040N
SCREW - M3X4



03530050N
SCREW-M3X5



03530060N
BIND SCREW - M3X6



03530080N
SCREW:M3X8



03530100N
SCREW-M3X10



03540060N
SCREW-M4X6



03540080N
SCREW:M4X8



03540400N
SCREW:M4X40



03540450N
SCREW:M4X45



03603006N
SCREW - M3X6



03603008N
SCREW:M3X8



03603020N
SCREW:M3X20



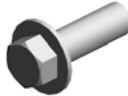
03604006N
SCREW - M4X6



03604008N
SCREW - M4X8



03604010N
SCREW:M4X10



03604012N
SCREW:M4X12



04503008N
TAPPING SCREW - M3X8



04503010N
TAPPING SCREW - M3X10

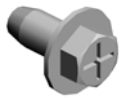


04504008N
TAPPING SCREW - M4X8



04504010N
TAPPING SCREW:M4X10

Standard Parts



04504012N
TAPPING SCREW:4X12



04513006N
TAPPING SCREW - 3X6



04513010N
TAPPING SCREW:3X10



04513030N
TAPPING SCREW:3X30



04514006N
TAPPING SCREW - 4X6



04514008N
TAPPING SCREW:4X8



04514010N
TAPPING SCREW:4X10



04514012N
TAPPING SCREW:4X12



04514030N
TAPPING SCREW:M4X30



04523010P
BINDING SELF-TAPPING SCREW:3X10



04524012N
BINDING SELF-TAPPING SCREW:4X12



04534006N
BINDING SELF TAPPING SCREW:4X6



04534008N
BINDING SELF TAPPING SCREW:4X8



04534010N
BINDING SELF TAPPING SCREW:4X10



04543006N
TAPPING SCREW:ROUND POINT:3X6



04543006Q
TAPPING SCREW - M3X6



04543008Q
TAPPING SCREW:3X8



04543020Q
TAPPING SCREW::3X20



04543030Q
TAPPING SCREW:ROUND POINT:3X30



04544006Q
TAPPING SCREW:4X6



04544008N
TAPPING SCREW:ROUND POINT:4X8



04544008Q
TAPPING SCREW - M4X8



04583010N
HEXAGON HEAD TAPPING SCREW:3X10



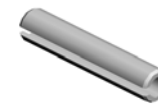
05730030E
HEXAGON HEADLESS SET SCREW - M3X3



05940120E
HEXAGON BOLT - M4X12



05950140E
HEXAGON BOLT - M5X14



06230160E
SPRING PIN:3X16

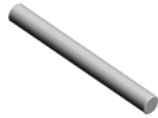


06330140G
PARALLEL PIN - 3X14

Standard Parts



06330160G
PARALLEL PIN - 3X16MM



06330280G
PIN - 3X28



07010040N
WASHER:DIA4



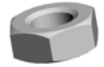
07030050N
SPRING WASHER:DIA5



07080040N
WASHER - DIA4



07080080N
WASHER-DIA8



07120050N
HEXAGONAL NUT:M5



07200020E
RETAINING RING - M2



07200025E
RETAINING RING - M2.5



07200030E
RETAINING RING - M3



07200040E
RETAINING RING - M4



07200050E
RETAINING RING - M5



07200060E
RETAINING RING - M6



07200080E
RETAINING RING - M8



07250100E
RETAINING RING C - M10



07250120E
RETAINING RING C - M12



07250350E
RETAINING RINGS-C:35



07270060E
RETAINING RING - M6



07270080E
RETAINING RING - M8



07330608
PLAIN SHAFT BEARING:DIA6
X8



07330812
BUSHING:DIA8X12



07403008
BALL BEARING - 8X22X7



07403206
BALL BEARING - 6X19X6



07403506
BALL BEARING - 6X12X4 MM



07403706
BALL BEARING - M6X10X3



07403804
BALL BEARING:DIA4XDIA9X4



07403808
BALL BEARING - 8X16X5MM



07403810
BALL BEARING:DIA10XDIA19
X5

Standard Parts



07403903
BALL BEARING:DIA3XDIA8X4



07413506
BALL BEARING - 6X12X4 MM



07413706
BALL BEARING - 6X10X3



07413806
BALL BEARING - 6X13X5MM



07413808
BALL BEARING - 8X16X5MM



07413810
BALL BEARING:10X19X7MM



07423012
BALL BEARING:DIA12XDIA28
X8



07433808
RADIAL BALL BEARING:DIA8
XDIA16X5



07433912
RADIAL BALL BEARING:DIA1
2XDIA24X6



08010236
HEXAGONAL BOLT:DOUBLE
SCREW:M4X8



08010237
HEXAGONAL BOLT:DOUBLE
SCREW:M4X12



08010238
HEXAGON HEAD BOLT:DOU
BLE SCREW:M4X14



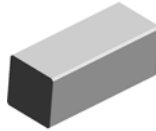
08046123
HEXAGONAL BOLT:W/WASH
ER:M3X8



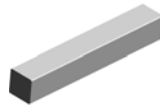
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RETAINING RING - M2.5



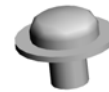
08050104
RETAINING RINGS-E:SILENC
ER:DIA4



09300400A
PALAREL KEY



09300404A
PARALLEL KEY:4X4X25



09513004N
SCREW:POLISHED ROUND:
M3X4



09515008N
SCREW:POLISHED ROUND:
M5X8



09515014N
SCREW:POLISHED ROUND:
M5X14



09543005N
SCREW:POLISHED ROUND/
SPRING:M3X5



09543006N
SCREW - M3X6



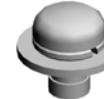
09543008N
SCREW - M3X8



09543010N
SCREW:POLISHED ROUND/
SPRING:M3X10



09543014N
SCREW:POLISHED ROUND/
SPRING:M3X14



09544006N
SCREW:POLISHED ROUND/
SPRING:M4X6



09544008N
SCREW - M4X8



09544010N
SCREW:POLISHED ROUND/
SPRING:M4X10

Standard Parts



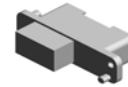
09545010N
SCREW:POLISHED ROUND/
SPRING:M5X10



09574008N
SCREW:SMALL ROUND/SPRI
NG:M4X8



11034749
CONNECTOR:39P-RWZV-K4
GG-P2(LF)(SN)



11035448
CONNECTOR:23P-RWZV-K4
GG-P6(LF)(SN)



11035450
CONNECTOR:14P5RA-DAC-H
T(LF)(SN)



11050367
SPACER



11050409
CARD SPACER- 6.4MM



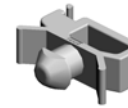
11050487
HARNESS CLAMP



11050488
HARNESS CLAMP



11050489
HARNESS CLAMP - LWS 131
6



11050511
HARNESS CLAMP - LWS-030
6ZC



11050516
CLAMP



11050517
HARNESS CLAMP - LWS-211
1Z



11050518
EDGE SADDLE - LES-1010



11050528
NYLON CLAMP - EMT-2N



11050529
NYLON CLAMP-EMT-3N



11050530
NYLON CLAMP-EMT-4N



11050532
EDGE SADDLE - LES-25L



11050534
CLAMP



11050551
CLAMP:LES-0505



11050600
CLAMP:LWSM-0306-2M



11050601
CLAMP:LWSM-0511-2M



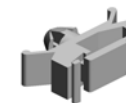
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CLAMP:FFC-20



11050621
CLAMP - SB-2712



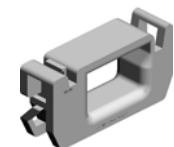
11050692
CLAMP:LES-0503



11050713
CLAMP:LWSM-0306H GRAY



11050721
CLAMP:LES-1808



11050723
CLAMPS:WES-0507

Standard Parts



11050724
CLAMPS:WES-1210



11050725
CLAMPS:WES-1117



11050726
CLAMPS:WES-2217



11050744
CLAMP:F-LWS-0711



11050751
CLAMP:LWSM-0606-3.2M



11050758
CLAMP:LWSM-0306A



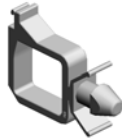
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11050760
CLAMP:LWSM-0511A



11050761
CLAMP:LWS-0511A



11050763
CLAMP:LWS-1211A



11050764
CLAMP:LWS-1316A



11050765
CLAMP:LWS-2218A



11050788
NEW SUPER LOCK:NSL-13



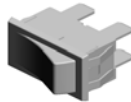
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BUSHING:SB-1909



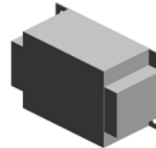
11071373
FUSE:BJS3012F2



12042612
MICRO SWITCH:D3V-16506-3
C25



12042614
SWITCH AC250V/16A



16072679
FILTER:SUPF-EX30-ER-6

PM Part List

Number	Part Name	Num	Group	ID
AE040088	ROLLER:POLISH:FLAT BELT-FUSING	1	U006_S002	126
AE045063	WEB:SUB-ASS'Y	1	U006_S003	128
AW100177	THERMISTOR:FUSING UNIT: APPROVAL	6	U006_S001	135
			U006_S004	135
			U006_S005	135
M2053993	PAD:SEPARATION SUB-UNIT:AUXILIARY:ASS'Y	3	U006_S001	307
			U006_S004	307
			U006_S005	307
M2054051	FLAT BELT-FUSING:DIA146.8:SEAL	3	U006_S001	200
			U006_S004	200
			U006_S005	200
M2054058	HOT ROLLER	3	U006_S001	204
			U006_S004	204
			U006_S005	204
M2054087	PRESSURE ROLLER	3	U006_S001	207
			U006_S004	207
			U006_S005	207

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
202005-02	2005 Modification	-	M2052495	PAPER TRAY:AS S'Y	M2052496	PAPER TRAY:AS S'Y	U004_S020	499	1	X/O			
202005-03	2005 Modification	A	03603006N	SCREW - M3X6	03603008N	SCREW:M3X8	U003_S001	34	1	X/O			
			03603006N	SCREW - M3X6	03603008N	SCREW:M3X8	U003_S001	34	1	X/O			
202005-04	2005 Modification	A	M2053852	TRANSPORT BELT UNIT:NO.2:AS S'Y	M2053897	TRANSPORT BELT UNIT:NO.2:AS S'Y	U003_S001	37	1	X/O			
202005-05	2005 Modification	A	M2053874	DRIVE ROLLER: SEPARATION/TRANSPORT	M0B13702	DRIVE ROLLER: SEPARATION/TRANSPORT:PRESS FIT	U003_S001	36	1	X/O			
202005-06	2005 Modification	A			M0B13701	BRACKET:PLATE:DRIVE ROLLER	U003_S001	35	1				
202002-01	2002 Modification	-	AW020198	PHOTOINTERRUPTOR:LG2A14NL1	GW020024	PHOTOINTERRUPTOR:LG2A24BL1:GF	U004_S020	498	1	O/O			
			AW020198	PHOTOINTERRUPTOR:LG2A14NL1	GW020024	PHOTOINTERRUPTOR:LG2A24BL1:GF	U004_S020	498	1	O/O			
			AW020198	PHOTOINTERRUPTOR:LG2A14NL1	GW020024	PHOTOINTERRUPTOR:LG2A24BL1:GF	U004_S020	498	1	O/O			
			AW020198	PHOTOINTERRUPTOR:LG2A14NL1	GW020024	PHOTOINTERRUPTOR:LG2A24BL1:GF	U004_S020	498	1	O/O			
			AW020198	PHOTOINTERRUPTOR:LG2A14NL1	GW020024	PHOTOINTERRUPTOR:LG2A24BL1:GF	U004_S020	498	1	O/O			
			AW020198	PHOTOINTERRUPTOR:LG2A14NL1	GW020024	PHOTOINTERRUPTOR:LG2A24BL1:GF	U004_S020	498	1	O/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		1		1:GF							
			AW020198	PHOTOINTERRU PTOR:LG2A14NL 1	GW020024	PHOTOINTERRU PTOR:LG2A24BL 1:GF	U004_S020	498	1	O/O			
			AW020198	PHOTOINTERRU PTOR:LG2A14NL 1	GW020024	PHOTOINTERRU PTOR:LG2A24BL 1:GF	U004_S020	498	1	O/O			
202001-01	2001 Modification	B	D7772795	PULLEY:ROLLIN G:LONG:ASS'Y	D3EW2795	PULLEY:ROLLIN G:LONG:ASS'Y	U004_S020	496	1	X/O			
			D7772795	PULLEY:ROLLIN G:LONG:ASS'Y	D3EW2795	PULLEY:ROLLIN G:LONG:ASS'Y	U004_S020	496	1	X/O			
202001-02	2001 Modification	B	D7772796	PULLEY:ROLLIN G:SHORT:ASS'Y	D3EW2796	PULLEY:ROLLIN G:SHORT:ASS'Y	U004_S020	497	1	X/O			
			D7772796	PULLEY:ROLLIN G:SHORT:ASS'Y	D3EW2796	PULLEY:ROLLIN G:SHORT:ASS'Y	U004_S020	497	1	X/O			
202001-03	2001 Modification	-	AZ240305	POWER SUPPLY UNIT:ECO:200V	AZ240375	POWER SUPPLY UNIT:AN-P1:EC O:200V	U008	56	1	X/O			
			AZ240305	POWER SUPPLY UNIT:ECO:200V	AZ240375	POWER SUPPLY UNIT:AN-P1:EC O:200V	U008	56	1	X/O			
201912-01	1912 Modification	-	M2055100	(C9100):SD-CAR D:NICE:ANDROM EDA:ASS'Y	D0AK5100	SD-CARD:NICE:A PPLICATION:ASS 'Y	U008	55	1	X/O			
201911-03	1911 Modification	-	D1945398	HARNESS:DEBU G:MONITOR:SER VICE:CONNECTI NG	M0B15888	HARNESS:DEBU G:MONITOR:SER VICE	Special Too ls	26	1	O/O			
201907-02	1907 Modification	-			M2056927	DUCT:FUSING:B R:EXHAUST:2	U009	32	1				

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201907-03	1907 Modification	-			M2056943	DUCT:FUSING:EXHAUST	U009	33	1				
201905-01	1905 Modification	-			M2057777	ADJUSTING PLATE:BELT:LIQUID COOLING:PEEN	U005_S002	91	1				
201904-01	1904 Modification	-	D3AK1006	MAIN:ASS'Y	D3AK0206	MAIN:ASS'Y	U011	39	1	O/O			
201904-02	1904 Modification	-	M2054020	(NA):FUSING UNIT:ASS'Y	M2054023	(NA):FUSING UNIT:ASS'Y	U006_S001	328	1	O/O			
201903-01	1903 Modification	-			M2054241	FRAME:SIDE PLATE:UPPER FRONT:PEEN	U006_S001	327	1				
							U006_S004	327	1				
							U006_S005	327	1				
201902-01	1902 Modification	-			AA132169	SPACER - 5.7X16X1.5	U005_S002	90	1				
201902-02	1902 Modification	-	D0746716	HOLDER:HINGE: OPERATION SUB-UNIT:LOWER	D0BX1594	HOLDER:HINGE: OPERATION SUB-UNIT:LOWER	U002	77	1	O/O			
201901-01	1901 Modification	-			M2054068	BRACKET:POSITIONING:BELT TENSION:FRONT:PEEN	U006_S001	325	1	X/O		Old part number M2054069,Int X/O	
							U006_S004	325	1				
							U006_S005	325	1				
201901-02	1901 Modification	-			M2054070	BRACKET:POSITIONING:BELT TENSION:REAR:PEEN	U006_S001	326	1	X/O		Old part number M2054071,Int X/O	
							U006_S004	326	1				
							U006_S005	326	1				
201812-01	1812 Modification	-	M2051627	BRACKET:SAFETY SWITCH:DOOR	M2051664	BRACKET:SAFETY SWITCH:DOOR	U001_S001	60	1	O/O			
							U001_S002	60	1				
201811-01	1811 Modification	-	D0747261	LIQUID COOLING:PT:ASS'Y	D0748515	LIQUID COOLING:PT:ASS'Y	U011	38	1	O/O			
201811-02	1811 Modification	-			G1785397	PCB:SIFB:CROSS	Special Tools	25	1				

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201811-03	1811 Modification	-			D1945398	HARNESS:DEBUG:MONITOR:SERVICE:CONNECTING							
201810-01	1810 Modification	-	D2605100	SD-CARD:NICE:APPLICATION:ASS'Y	D0AK5100	SD-CARD:NICE:APPLICATION:ASS'Y	U008	55	1	X/O			
201809-01	1809 Modification	-	D7772500	PAPER FEED UNIT:ASS'Y	D7772509	PAPER FEED UNIT:ASS'Y	U004_S019	493	1	X/O			
201809-02	1809 Modification	-	D7771188	GEAR:RISE:DRIVEN			U004_S014	195	1	X/O		New part number D7773009,Int X/O	
201809-03	1809 Modification	-			D7773009	GEAR:RISE:DRIVEN:ASS'Y	U004_S014	495	1	X/O		Old part number D7771188,Int X/O	
201809-04	1809 Modification	-	M2057774	GUIDE:EXIT:UPPER:ASS'Y	M0B17774	GUIDE:EXIT:UPPER:ASS'Y	U005_S002	89	1	O/O			
201809-05	1809 Modification	-	M2051625	BRACKET:COUPLING:DOOR	M0B11626	BRACKET:COUPLING:DOOR	U001_S001	57	2	X/O			
201809-06	1809 Modification	-	M2051635	BRACKET:COUPLING:DOOR:LEFT LENGTHWISE	M0B11634	BRACKET:COUPLING:DOOR:LEFT LENGTHWISE	U001_S002	59	1	X/O			
201809-07	1809 Modification	-	M2054110	HOLDER:RADIAL BALL BEARING:POLISH:ROLLER	M0B14218	HOLDER:RADIAL BALL BEARING:POLISH:ROLLER	U006_S002	323	2	O/O			
201809-08	1809 Modification	-			M0B14189	STOPPER:PRESURE ROLLER:FRONT	U006_S001	322	1				
							U006_S004	322	1				
							U006_S005	322	1				
201809-09	1809 Modification	-			M2054598	STOPPER:PRESURE ROLLER:REAR	U006_S001	324	1				
							U006_S004	324	1				
							U006_S005	324	1				
201809-10	1809 Modification	-			D7772546	CHAMBER:FLAT	U004_S019	494	1				

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-				BELT-PICKUP:C ONCAVE:2MM							
201809-11	1809 Modification	-	M2051789	HINGE:DOOR:RI GHT FRONT	M0B11624	HINGE:DOOR:RI GHT FRONT	U001_S001	56	1	X/O			
201809-12	1809 Modification	-	M2051790	HINGE:DOOR:LE FT FRONT	M0B11631	HINGE:DOOR:LE FT FRONT	U001_S002	58	1	X/O			
201807-01	1807 Modification	-	D3AK1000	MEDIA IDENTIFI CATION UNIT	D3AK1006	MAIN:ASS'Y	U011	37	1	O/O			
201807-02	1807 Modification	-	M2053977	ROLLER:POLISH: FLAT BELT-FUSI NG:ASS'Y	M2053983	ROLLER:POLISH: FLAT BELT-FUSI NG:ASS'Y	U006_S002	321	1	O/O			
201807-03	1807 Modification	-	M2054498	GUIDE PLATE:PA PER FEED SUB- UNIT:EXIT:LOWE R	M0B14682	GUIDE PLATE:PA PER FEED SUB- UNIT:EXIT:LOWE R:PEEN	U004	492	1	X/O			
201807-04	1807 Modification	-	G1787894	GEAR:Z38:JOINT :ASS'Y	M0B14240	GEAR:Z38:JOINT :ASS'Y	U006_S001	320	1	O/O			
			G1787894	GEAR:Z38:JOINT :ASS'Y	M0B14240	GEAR:Z38:JOINT :ASS'Y	U006_S004	320	1	O/O			
			G1787894	GEAR:Z38:JOINT :ASS'Y	M0B14240	GEAR:Z38:JOINT :ASS'Y	U006_S005	320	1	O/O			
201807-05	1807 Modification	-	M2054763	BRACKET:GUAR D:HEATER	M0B12410	BRACKET:GUAR D:HEATER	U004	491	1	X/X			
201807-06	1807 Modification	-			M2053880	BRACKET:DC ST EPPER MOTOR: SEPARATION/TR ANSPORT	U003_S001	33	1				
201807-09	1807 Modification	A	M2055686	HARNESS:REGIS TRATION:DRB:S ENSOR	M2055694	HARNESS:REGIS TRATION:DRB:S ENSOR	C7(5/11),D 7(5/11)		2	X/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201807-10	1807 Modification	A	M2055686	HARNESS:REGISTRATION:DRB:SENSOR	M2055664	CABLE:SECOND:TRANSFER:SENSOR:SHIELD WIRE	G7(5/11)		1	X/O			
201807-11	1807 Modification	-	M2055861	HARNESS:SDB:TRAY:CONNECTING			D12(7/11)		0				
201805-01	1805 Modification	-	M2054297	WEB:CLEANING UNIT:ASS'Y	M0B14297	WEB:CLEANING UNIT:ASS'Y	U006_S003	315	1	O/O			
201805-02	1805 Modification	-			M2054086	STOPPER:STRIPPER PLATE:REAR	U006_S001	316	1				
							U006_S004	316	1				
							U006_S005	316	1				
201805-03	1805 Modification	-	M2051970	PCB:IOKEY:ASS'Y	M2051973	PCB:IOKEY:ASS'Y	U002_S001	76	1	O/O			
			M2051970	PCB:IOKEY:ASS'Y	M2051973	PCB:IOKEY:ASS'Y	U002_S002	76	1	O/O			
			M2051970	PCB:IOKEY:ASS'Y	M2051973	PCB:IOKEY:ASS'Y	U002_S003	76	1	O/O			
201805-04	1805 Modification	-	M2051901	(-NA):OPERATION PANEL:ASS'Y	M2051921	(-NA):OPERATION PANEL:ASS'Y	U002_S001	75	1	O/O			
201805-05	1805 Modification	-	AW100138	THERMOPILE	AW100183	THERMOPILE	U006	312	3	O/O			
201805-06	1805 Modification	-			M2054077	BRACKET:BELT TENSION:FRONT	U006_S001_S001	318	1				
							U006_S004_S001	318	1				
							U006_S005_S001	318	1				
201805-07	1805 Modification	-			M2054084	BRACKET:BELT TENSION:REAR	U006_S001_S002	319	1				
							U006_S004	319	1				

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-					_S002						
							U006_S005	319	1				
							_S002						
201805-08	1805 Modification	-			M2054377	PULL OUT:FUSIN G UNIT:SIDE PLA TE:FRONT:PEEN	U006	317	1				
201805-09	1805 Modification	-			M0B14110	DECAL:H-TEMP WARNING:GRIP: WEB	U006_S003	313	1				
201805-10	1805 Modification	-			M0B14120	DECAL:PULL OU T:FIBER:H-TEMP WARNING	U006_S006	314	1				
201805-11	1805 Modification	-	D7771458	BRACKET:DAMP ER			U004_S017	206	1	X/O		New part number D7771440,Int x/o	
201805-12	1805 Modification	-	D7771462	BRACKET:DAMP ER:SUPPORT:LA RGE			U004_S017	208	1	X/O		New part number D7771440,Int x/o	
201805-13	1805 Modification	-	D7771465	BRACKET:DAMP ER:SUPPORT			U004_S017	210	1	X/O		New part number D7771440,Int x/o	
201805-14	1805 Modification	-			D7771440	DAMPER:TRAY:L EFT:ASS'Y	U004_S017	489	1	X/O		Old part number D7771458/D7771 462/D7771465,Int x/o	
201805-15	1805 Modification	-	D7771459	BRACKET:DAMP ER			U004_S018	207	1	X/O		New part number D7771445,Int x/o	
201805-16	1805 Modification	-	D7771462	BRACKET:DAMP ER:SUPPORT:LA			U004_S018	208	1	X/O		New part number D7771445,Int x/o	

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		RGE									
201805-17	1805 Modification	-	D7771465	BRACKET:DAMP ER:SUPPORT			U004_S018	210	1	X/O		New part number D7771445,Int x/o	
201805-18	1805 Modification	-			D7771445	DAMPER:TRAY:R IGHT:ASS'Y	U004_S018	490	1	X/O		Old part number D7771459/D7771 462/D7771465,Int x/o	
201803-01	1803 Modification	-	M2051671	PLATE:LOGO:RI COH			U011	21	1				
201803-02	1803 Modification	-			D7772636	ADJUSTING PLA TE:DRUM STAY: UPPER	U004_S020	488	1				
201803-03	1803 Modification	-			M2054094	SUPPORTING PL ATE:ARM:PRESS URE SUB-UNIT	U006_S001	311	2				
							U006_S004	311	2				
							U006_S005	311	2				
201803-04	1803 Modification	-	M2055842	HARNESS:FUSIN G SUB-UNIT:PUL L OUT	M2055838	HARNESS:FUSIN G SUB-UNIT:PUL L OUT:2	C13(6/11)		1	O/O			
201803-05	1803 Modification	-	M2057598	DECAL:PAPER T RAY:DESIGN SK ETCH:1			U011	31	1				
201803-06	1803 Modification	-	M0771861	TUBE TYPE LAM P:TAC:ASS'Y			U011	20	1				
201802-01	1802 Modification	-	AG070515	MAGNET CATCH :13N	AG070513	MAGNET CATCH	U004_S020 _S004	100	2	O/O			
201802-02	1802 Modification	-	M2054258	FRAME:SIDE PL ATE:UPPER REA R:PEEN	M0B14250	FRAME:SIDE PL ATE:UPPER REA R:PEEN	U006_S001	308	1	X/O			
			M2054258	FRAME:SIDE PL	M0B14250	FRAME:SIDE PL	U006_S004	308	1	X/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		ATE:UPPER REAR:PEEN		ATE:UPPER REAR:PEEN							
			M2054258	FRAME:SIDE PLATE:UPPER REAR:PEEN	M0B14250	FRAME:SIDE PLATE:UPPER REAR:PEEN	U006_S005	308	1	X/O			
201802-03	1802 Modification	-	M2054021	(EU/AA):FUSING UNIT:ASS'Y	M2054009	(EU/AA):FUSING UNIT:ASS'Y	U006_S004	310	1	O/O			
			M2054021	(EU/AA):FUSING UNIT:ASS'Y	M2054009	(EU/AA):FUSING UNIT:ASS'Y	U006_S005	310	1	O/O			
201801-01	1801 Modification	-	M2054060	PAD:SEPARATION SUB-UNIT:AUXILIARY:ASS'Y	M2053993	PAD:SEPARATION SUB-UNIT:AUXILIARY:ASS'Y	U006_S001	307	1	O/O			
			M2054060	PAD:SEPARATION SUB-UNIT:AUXILIARY:ASS'Y	M2053993	PAD:SEPARATION SUB-UNIT:AUXILIARY:ASS'Y	U006_S004	307	1	O/O			
			M2054060	PAD:SEPARATION SUB-UNIT:AUXILIARY:ASS'Y	M2053993	PAD:SEPARATION SUB-UNIT:AUXILIARY:ASS'Y	U006_S005	307	1	O/O			
201712-07	1712 Modification	-			M2055728	HARNESS:OPERATION SUB-UNIT	C4(2/11),J13(6/11)		2				
201712-08	1712 Modification	-			M2055660	HARNESS:TRANSFER:SEPARATION:DRAWER:SENSOR	G3(2/11)		1				
201712-09	1712 Modification	-			M2055564	HARNESS:BELT CLEANING:DRAWER:CONNECTING	G4(2/11)		1				
201711-01	1711 Modification	-			M2054085	STOPPER:STRIPPER PLATE:FRO	U006_S001	306	1				
							U006_S004	306	1				

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-				NT	U006_S005	306	1				
201710-01	1710 Modification	-	M2054247	GUIDE:FUSING EXIT:UPPER			U006_S001_S007	237	11				
							U006_S004_S007	237	11				
							U006_S005_S007	237	11				
201710-02	1710 Modification	-	M2052702	ROLLER:DRIVE: BELT:LIQUID COOLING:ASS'Y	M0B17710	ROLLER:DRIVE: BELT:PRESS FIT	U005_S002	88	1	O/O			
			M2052702	ROLLER:DRIVE: BELT:LIQUID COOLING:ASS'Y	M0B17710	ROLLER:DRIVE: BELT:PRESS FIT	U005_S002	88	1	O/O			
201710-03	1710 Modification	-			M2053999	STRIPPER PAWL S:SERVICE PARTS	U006_S001_S005_S001	305	1				
							U006_S001_S005_S002	305	1				
							U006_S001_S005_S003	305	1				
							U006_S001_S005_S004	305	1				
							U006_S001_S005_S005	305	1				
							U006_S001_S005_S00	305	1				

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-					6						
							U006_S001_S005_S007	305	1				
							U006_S004_S005_S001	305	1				
							U006_S004_S005_S002	305	1				
							U006_S004_S005_S003	305	1				
							U006_S004_S005_S004	305	1				
							U006_S004_S005_S005	305	1				
							U006_S004_S005_S006	305	1				
							U006_S004_S005_S007	305	1				
							U006_S005_S005_S001	305	1				
							U006_S005_S005_S00	305	1				

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-					2						
							U006_S005_S005_S003	305	1				
							U006_S005_S005_S004	305	1				
							U006_S005_S005_S005	305	1				
							U006_S005_S005_S006	305	1				
							U006_S005_S005_S007	305	1				
201709-01	1709 Modification	-	M2052821	DC MOTOR:LIQUID COOLING:ASS'Y	AX060476	DC BRUSHLESS MOTOR:33W	U005_S002	87	1	O/O			
201708-01	1708 Modification	-	M2054245	GUIDE PLATE:FUSING EXIT:UPPER:ASS'Y	M2053960	GUIDE PLATE:FUSING EXIT:UPPER:ASS'Y	U006_S001_S007	304	1	O/O			
			M2054245	GUIDE PLATE:FUSING EXIT:UPPER:ASS'Y	M2053960	GUIDE PLATE:FUSING EXIT:UPPER:ASS'Y	U006_S004_S007	304	1	O/O			
			M2054245	GUIDE PLATE:FUSING EXIT:UPPER:ASS'Y	M2053960	GUIDE PLATE:FUSING EXIT:UPPER:ASS'Y	U006_S005_S007	304	1	O/O			
201708-02	1708 Modification	-	04514008N	TAPPING SCREW:4X8	04544008N	TAPPING SCREW:ROUND POINT	U001	8	1	X/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-				:4X8							
			04514008N	TAPPING SCREW:4X8	04544008N	TAPPING SCREW:ROUND POINT:4X8	U001	8	1	X/O			
			04514008N	TAPPING SCREW:4X8	04544008N	TAPPING SCREW:ROUND POINT:4X8	U001	8	1	X/O			
			04514008N	TAPPING SCREW:4X8	04544008N	TAPPING SCREW:ROUND POINT:4X8	U001	8	1	X/O			
			04514008N	TAPPING SCREW:4X8	04544008N	TAPPING SCREW:ROUND POINT:4X8	U001	8	1	X/O			
201708-03	1708 Modification	-	AW020198	PHOTOINTERRUPTOR:LG2A14NL1	GW020022	PHOTOINTERRUPTOR:LG2A24BL1	U006_S001_S003	303	1	O/O			
			AW020198	PHOTOINTERRUPTOR:LG2A14NL1	GW020022	PHOTOINTERRUPTOR:LG2A24BL1	U006_S004_S003	303	1	O/O			
			AW020198	PHOTOINTERRUPTOR:LG2A14NL1	GW020022	PHOTOINTERRUPTOR:LG2A24BL1	U006_S005_S003	303	1	O/O			
			AW020198	PHOTOINTERRUPTOR:LG2A14NL1	GW020022	PHOTOINTERRUPTOR:LG2A24BL1	U006	303	1	O/O			
201708-04	1708 Modification	-			M2056936	TANK:LIQUID COOLING:SUB-ASS'Y	U009	31	1				
201707-01	1707 Modification	-	B2346191	HEATER UNIT - LOWER	M2056191	HEAT SINK:HEATER:LOWER:ASS'	U004_S015	487	1	O/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-				Y							
201706-01	1706 Modification	-	M2053968	SCREW:COUPLING:GEAR	M2053969	SCREW:COUPLING:GEAR	U006_S001	302	1	X/O			
							U006_S004	302	1				
							U006_S005	302	1				
201706-02	1706 Modification	-	M2052705	ROLLER:TENSION:BELT:ASS'Y	M2057796	ROLLER:TENSION:BELT:MAIN:ASS'Y	U005_S002	86	1	O/O			
			M2052705	ROLLER:TENSION:BELT:ASS'Y	M2057796	ROLLER:TENSION:BELT:MAIN:ASS'Y	U005_S002	86	1				
201706-03	1706 Modification	-	M2057850	LIQUID COOLING:ASS'Y	M2057791	LIQUID COOLING:ASS'Y	U005_S002	85	1	O/O			
201706-04	1706 Modification	-			D7772634	HOOK:WIRE:FRONT	U004_S020	486	2				
201705-01	1705 Modification	-			D2605100	SD-CARD:NICE:APPLICATION:ASS'Y	U008	54	1				
201705-02	1705 Modification	-			M2054072	SIDE PLATE:ROLLER:FRONT:ASS'Y	U006_S001	300	1				
							U006_S004_S001	300	1				
							U006_S005_S001	300	1				
201705-03	1705 Modification	-			M2054079	SIDE PLATE:ROLLER:REAR:ASS'Y	U006_S001_S002	301	1				
							U006_S004_S002	301	1				
							U006_S005_S002	301	1				
201703-01	1703 Modification	-			M2052739	HOLDER:TENSION	U005_S002	84	2				

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-				N:LIQUID COOLING:PEEN							
201703-02	1703 Modification	-	M2054248	COVER:PAPER EXIT SUB-UNIT:UPPER:ASS'Y	M2053987	COVER:PAPER EXIT SUB-UNIT:UPPER:ASS'Y	U006_S001	238	1	O/O			
			M2054248	COVER:PAPER EXIT SUB-UNIT:UPPER:ASS'Y	M2053987	COVER:PAPER EXIT SUB-UNIT:UPPER:ASS'Y	U006_S004	238	1	O/O			
			M2054248	COVER:PAPER EXIT SUB-UNIT:UPPER:ASS'Y	M2053987	COVER:PAPER EXIT SUB-UNIT:UPPER:ASS'Y	U006_S005	238	1	O/O			
201703-03	1703 Modification	A	D7772943	BRACKET:DAMPER	D7773013	BRACKET:DAMPER:PEEN	U004_S020	297	1	X/O			
201703-04	1703 Modification	A	D7772947	BRACKET:GEAR	D7773018	BRACKET:GEAR:PEEN	U004_S020	298	1	X/O			
201703-05	1703 Modification	A			D7773020	BRACKET:DAMPER:GEAR:PLATE	U004_S020	485	1				
201703-06	1703 Modification	B			M2053965	SUPPORTING PLATE:GEAR:IDLER	U006_S001	298	1				
					M2053965	SUPPORTING PLATE:GEAR:IDLER	U006_S004	298	1				
					M2053965	SUPPORTING PLATE:GEAR:IDLER	U006_S005	298	1				
201703-07	1703 Modification	B			M2053968	SCREW:COUPLING:GEAR	U006_S001	299	1				
					M2053968	SCREW:COUPLING:GEAR	U006_S004	299	1				

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
					M2053968	SCREW:COUPLING:GEAR	U006_S005	299	1				
201703-08	1703 Modification	B	M2054296	SHAFT:IDLER:SWIVEL	M2053967	SHAFT:IDLER:SWIVEL	U006_S001	247	1	X/O			
							U006_S004	247	1				
							U006_S005	247	1				
201703-09	1703 Modification	B	M2054419	BRACKET:GEAR:SWIVEL	M2053966	BRACKET:GEAR:SWIVEL	U006_S001	270	1	X/O			
							U006_S004	270	1				
							U006_S005	270	1				
201702-01	1702 Modification	-	D7772981	DUCT:SIDE:BLOWER:SUB-ASS'Y	D7772571	DUCT:SIDE:BLOWER:SUB-ASS'Y	U004_S020_S001	313	1	X/O			
201702-02	1702 Modification	-	D7772986	DUCT:SIDE:BLOWER:REAR:ASS'Y	D7772576	DUCT:SIDE:BLOWER:REAR:ASS'Y	U004_S020_S002	314	1	X/O			
201702-03	1702 Modification	-			M2057850	LIQUID COOLING:ASS'Y	U005	83	1				
201701-01	1701 Modification	-			D0745101	SD-CARD:NICE:REGI2:ASS'Y	U008	53	1				
201701-02	1701 Modification	-	M2051902	OPERATION PANEL:ASS'Y	M2051922	(-EU/-AA):OPERATION PANEL:ASS'Y	U002_S002	72	1	O/O			
			M2051902	OPERATION PANEL:ASS'Y	M2051922	(-EU/-AA):OPERATION PANEL:ASS'Y	U002_S003	72	1	O/O			
201612-01	1612 Modification	-			M2053852	TRANSPORT BELT UNIT:NO.2:ASS'Y	U003	32	1				
201612-02	1612 Modification	-			M2053950	SPACER:GUIDE PLATE:FUSING EXIT:LOWER	U006_S001	297	1				
					M2053950	SPACER:GUIDE	U006_S001	297	1				

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-				PLATE:FUSING EXIT:LOWER							
					M2053950	SPACER:GUIDE PLATE:FUSING EXIT:LOWER	U006_S001	297	1				
					M2053950	SPACER:GUIDE PLATE:FUSING EXIT:LOWER	U006_S004	297	1				
					M2053950	SPACER:GUIDE PLATE:FUSING EXIT:LOWER	U006_S004	297	1				
					M2053950	SPACER:GUIDE PLATE:FUSING EXIT:LOWER	U006_S004	297	1				
					M2053950	SPACER:GUIDE PLATE:FUSING EXIT:LOWER	U006_S005	297	1				
					M2053950	SPACER:GUIDE PLATE:FUSING EXIT:LOWER	U006_S005	297	1				
					M2053950	SPACER:GUIDE PLATE:FUSING EXIT:LOWER	U006_S005	297	1				
201612-03	1612 Modification	-			M2052837	HOLDER:COIL SPRING:OPEN AND CLOSE:ASS'Y	U005_S001	82	1				
201612-04	1612 Modification	B	B1321224	SUPPORTING PLATE:BRACKET:LOCK	D1941234	SUPPORTING PLATE:BRACKET:LOCK	U006	143	1	X/O	O/O		
201612-05	1612 Modification	B	G1784759	BRACKET:LOCK:	D1944759	BRACKET:LOCK:	U006	162	1	X/O	O/O		

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
				EXIT		EXIT							
201612-06	1612 Modification	-			D7772639	SIDE PLATE:TRAY:LEFT UPPER	U004_S020	483	1				
201612-07	1612 Modification	-			D7772646	SIDE PLATE:TRAY:RIGHT UPPER: PEEN	U004_S020	484	1				
201612-08	1612 Modification	-			D7772633	STAY:SLIDE RAIL: PEEN	U004_S020	482	2				
201611-01	1611 Modification	-	D7771170	BLOWER:SEAL	D7771194	BLOWER:SEAL:ADHESION	U004_S012	190	1	X/O			
			D7771170	BLOWER:SEAL	D7771194	BLOWER:SEAL:ADHESION	U004_S013	190	1	X/O			
201611-02	1611 Modification	-	M2054457	BRACKET:CAM:SHAFT:ASS'Y	M2054196	BRACKET:CAM:SHAFT:ASS'Y	U006_S008	286	1	X/O			
201609-01	1609 Modification	-			M2052834	HOLDER:COIL SPRING:OPEN AND CLOSE: PEEN	U005_S001	81	1				
201609-02	1609 Modification	-			M2054349	DRIVE UNIT:WEBCLEANING UNIT:ASS'Y	U006_S009	296	1				
201609-03	1609 Modification	A	D7772619	COVER:WIRE:PULLEY:1TYPE:SHORT	D7772784	COVER:WIRE:PULLEY	U004_S020	223	2	X/O		Refer to RTB No. RM205174a	
201609-04	1609 Modification	-	D7772620	SIDE PLATE:TRAY:REAR: PEEN	D7772632	SIDE PLATE:TRAY:REAR: PEEN	U004_S020	471	1	X/O			
201609-05	1609 Modification	-			D7772655	SHEET:HOOK:WIRE:FRONT	U004_S020	475	1			Refer to RTB No. RM205174a	
					D7772655	SHEET:HOOK:WIRE:FRONT	U004_S020	475	1				
201609-06	1609 Modification	-			D7772657	SHEET:HOOK:WI	U004_S020	476	1			Refer to RTB No.	

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-				RE:REAR						RM205174a	
					D7772657	SHEET:HOOK:WI RE:REAR	U004_S020	476	1				
201609-07	1609 Modification	-			D7772750	TRAY BOTTOM P LATE:ASS'Y	U004_S020 _S004	479	1				
201609-08	1609 Modification	A			D7772745	ROLLER:TRAY B OTTOM PLATE:R EAR RIGHT:SUB- ASS'Y	U004_S020 _S004_S00 1	477	1			Refer to RTB No. RM205174a	
201609-09	1609 Modification	A			D7772746	ROLLER:TRAY B OTTOM PLATE:F RONT RIGHT:SU B-ASS'Y	U004_S020 _S004_S00 2	478	1			Refer to RTB No. RM205174a	
201609-10	1609 Modification	A			D7772769	COLLAR:BASE	U004_S020 _S004	480	1			Refer to RTB No. RM205174a	
					D7772769	COLLAR:BASE	U004_S020 _S004	480	1				
201609-11	1609 Modification	A			D7777769	STUD:PAPER TR AY	U004_S020 _S004	481	1			Refer to RTB No. RM205174a	
					D7777769	STUD:PAPER TR AY	U004_S020 _S004	481	1				
201609-12	1609 Modification	A			07403206	BALL BEARING - 6X19X6	U004_S020 _S004_S00 1	474	1			Refer to RTB No. RM205174a	
					07403206	BALL BEARING - 6X19X6	U004_S020 _S004_S00 2	474	1				
201609-13	1609 Modification	-	AA143520	SHOULDER SCR EW - M3			U006_S001 _S005	94	1				
			AA143520	SHOULDER SCR			U006_S001	94	1				

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		EW - M3			_S005						
			AA143520	SHOULDER SCR EW - M3			U006_S004 _S005	94	1				
			AA143520	SHOULDER SCR EW - M3			U006_S004 _S005	94	1				
			AA143520	SHOULDER SCR EW - M3			U006_S005 _S005	94	1				
			AA143520	SHOULDER SCR EW - M3			U006_S005 _S005	94	1				
201608-01	1608 Modification	-	AZ240263	POWER SUPPLY UNIT:ECO:200V	AZ240305	POWER SUPPLY UNIT:ECO:200V	U008	33	1	X/O			
			AZ240263	POWER SUPPLY UNIT:ECO:200V	AZ240305	POWER SUPPLY UNIT:ECO:200V	U008	33	1	X/O			
201608-02	1608 Modification	-			D0747261	LIQUID COOLING :PT:ASS'Y	U011	36	1				
201607-01	1607 Modification	-	M2052480	PAPER TRAY:AS S'Y	M2052495	PAPER TRAY:AS S'Y	U004	343	1	O/O			
201607-02	1607 Modification	-	D1795730	PCB:DCSW:ASS' Y	D2445730	PCB:DCSW	U008	40	1	O/O			
201606-01	1606 Modification	-	D1797235	COVER:OPERATI ON PANEL:REAR UPPER	D0746735	COVER:OPERATI ON PANEL:REAR UPPER	U011	14	1	O/O			
201606-02	1606 Modification	-	M2054018	(EU/AA):FUSING UNIT:ASS'Y	M2054021	(EU/AA):FUSING UNIT:ASS'Y	U006	188	1	X/O			
			M2054018	(EU/AA):FUSING UNIT:ASS'Y	M2054021	(EU/AA):FUSING UNIT:ASS'Y	U006	188	1	X/O			
201606-03	1606 Modification	-	AZ240265	POWER SUPPLY UNIT:FW:200V	AZ240306	POWER SUPPLY UNIT:FW:200V	U008	34	1	X/O			
			AZ240265	POWER SUPPLY UNIT:FW:200V	AZ240306	POWER SUPPLY UNIT:FW:200V	U008	34	1	X/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201606-04	1606 Modification	-	D1797323	COVER:FRONT RIGHT			U002_S002_S001	42	1				
			D1797323	COVER:FRONT RIGHT			U002_S003_S001	42	1				
201606-05	1606 Modification	-			M0774487	POSITIONING PLATE:STRIPPER PLATE	U006_S001	295	4				
							U006_S001_S005	295	2				
							U006_S004	295	4				
							U006_S004_S005	295	2				
							U006_S005	295	4				
							U006_S005_S005	295	2				
201606-06	1606 Modification	-			M2051662	DUCT:LIQUID COOLING:ASS'Y	U001_S003	55	1				
201606-07	1606 Modification	-			M2052756	INNER COVER:LIQUID COOLING:UPPER	U005_S002	80	1				
201606-08	1606 Modification	-			M2056151	CABLE:DFE_DTU_CABLE	U011	35	1	O/O		Old part number[M2056150:CABLE:DFE_DTU_CABLE],Int[0/0]	
					M2056151	CABLE:DFE_DTU_CABLE	U011	35	1	O/O			
201606-09	1606 Modification	-			D7771172	FILTER:VACUUM:EXHAUST	U004_S011	473	1				
201606-10	1606 Modification	-	AX660013	FAN:BLOWER:D C24V	AX660017	FAN:BLOWER:D C24V	U004_S012	111	1	X/O			
							U004_S013	111	1				
							U004_S020_S001_S001	111	1				
							U004_S020	111	1				

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-					S002_S001						
							U004_S020_S006	111	1				
							U004_S020_S007	111	1				
							U006	140	3				
201605-01	1605 Modification	-	M0774240	GRIP:FUSING UNIT:ASS'Y	M0774285	GRIP:FUSING UNIT:ASS'Y	Special Tools	13	1	X/O			
201605-02	1605 Modification	-	AW020203	PHOTOINTERRUPTOR:GP1A173LCS2F	AW020224	PHOTOINTERRUPTOR:GP1A173LCSVF	U006_S001	133	2	O/O			
							U006_S004	133	2				
							U006_S005	133	2				
201605-03	1605 Modification	-			D7772742	MAGNETIC:SHIELD:END FENCE	U004_S020	472	1				
201605-04	1605 Modification	-			D7772620	SIDE PLATE:TRAY:REAR:PEEN	U004_S020	471	1				
201604-01	1604 Modification	-	M1095805	COIL SPRING:GUIDE PIN	D7772744	COMPRESSION SPRING:END FENCE:LOCK	U004_S020	336	1	O/O			
201604-02	1604 Modification	-			G1787900	DISTANCE MEASURING SENSOR	U006_S001_S005	294	4				
							U006_S004_S005	294	4				
							U006_S005_S005	294	4				
201603-01	1603 Modification	-	D7772696	PLATE:PAPER:GUIDE:SIDE FENCE	D7772659	PLATE:PAPER:GUIDE:SIDE FENCE	U004_S020	240	2	O/O			
201603-02	1603 Modification	-	M2055768	HARNESS:IOB2:MOTOR:(3)	M2055777	HARNESS:IOB2:MOTOR:(3)	F12(6/8)		1	X/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201602-01	1602 Modification	A	M2054101	ROLLER:POLISH:FLAT BELT-FUSI NG:ASS'Y	M2053976	ROLLER:POLISH:FLAT BELT-FUSI NG:ASS'Y	U006_S001_S003	208	1	X/O		Set Part Number [201601-01:M2053977] [201510-04:AE040091]	
			M2054101	ROLLER:POLISH:FLAT BELT-FUSI NG:ASS'Y	M2053976	ROLLER:POLISH:FLAT BELT-FUSI NG:ASS'Y	U006_S004_S003	208	1	X/O			
			M2054101	ROLLER:POLISH:FLAT BELT-FUSI NG:ASS'Y	M2053976	ROLLER:POLISH:FLAT BELT-FUSI NG:ASS'Y	U006_S005_S003	208	1	X/O			
201601-01	1601 Modification	A	M2054102	ROLLER:POLISH:FLAT BELT-FUSI NG:ASS'Y	M2053977	ROLLER:POLISH:FLAT BELT-FUSI NG:ASS'Y	U006	291	1	X/O			
201601-02	1601 Modification	A	M2055811	HARNESS:COOLI NG UNIT:MOTOR :UPPER	M2055818	HARNESS:COOLI NG UNIT:MOTOR :UPPER	B4(8/8)		1	X/O			
201601-03	1601 Modification	A	M2055812	HARNESS:COOLI NG UNIT:SENSO R:UPPER	M2055819	HARNESS:COOLI NG UNIT:SENSO R:UPPER	B4(8/8)		1	X/O			
201601-04	1601 Modification	-	M2056965	OZONE FILTER:F USING SUB-UNIT	M2056968	OZONE FILTER:F USING SUB-UNIT	U009	25	1	O/O			
201601-05	1601 Modification	-			M2055195	(AA(69)):DECAL: POWER SOURC E:OFF:CN	U011	34	1				
201512-01	1512 Modification	-	AA070091	SLIDE RAIL:PULL OUT:FUSING UN IT	AA070096	SLIDE RAIL:PULL OUT:FUSING UN IT	U010	17	2	X/O			
201512-02	1512 Modification	-	M2054407	GUIDE PLATE:FU SING UNIT:FRON T	M2053984	GUIDE PLATE:FU SING UNIT:FRON T:PEEN	U006	266	1	X/O			
201512-03	1512 Modification	A	M2051624	HINGE:DOOR:RI	M2051789	HINGE:DOOR:RI	U001_S001	24	1	X/O			

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Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
				GHT FRONT		GHT FRONT							
201512-04	1512 Modification	A	M2051631	HINGE:DOOR:LEFT FRONT	M2051790	HINGE:DOOR:LEFT FRONT	U001_S002	28	1	X/O			
201512-05	1512 Modification	A	M2051637	SUPPORTING PLATE:RIGHT FRONT:DOOR	M2051774	SUPPORTING PLATE:RIGHT FRONT:DOOR:PEEN	U001_S001	32	1	X/O			
201512-06	1512 Modification	A	M2051640	SUPPORTING PLATE:LEFT FRONT:DOOR	M2051778	SUPPORTING PLATE:LEFT FRONT:DOOR:PEEN	U001_S002	33	1	X/O			
201512-07	1512 Modification	A			M2052730	SHEET:PTFE:COOLING	U005_S002	79	1				
					M2052730	SHEET:PTFE:COOLING	U005_S002	79	1				
201512-08	1512 Modification	-			M2637396	(AA):DECAL:KEY: MULTI-LANGUAGE:OPERATION SUB-UNIT	U011	33	1				
201512-09	1512 Modification	A	M2054143	CAM:ON-OFF:POLISH:FLAT BELT-FUSING	M2053954	CAM:POLISH:FLAT BELT-FUSING	U006_S001_S003	221	2	X/O		Set Part Number [201510-08:AA061223][201510-09:AA061221][201510-10:AA061222][201510-11:M2053971][201510-12:M2053972][201510-13:M2053973][201510-14:M2053974][201510-15:M2053975]	
							U006_S004_S003	221	2				
							U006_S005_S003	221	2				

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
												[201511-04:M2054024]	
201512-10	1512 Modification	-	M2057731	ROLLER:PRESSURE:BELT:SPONGE	M2057764	ROLLER:PRESSURE:SPONGE:AL:PRESS FIT	U005_S002	68	1	X/O			
			M2057731	ROLLER:PRESSURE:BELT:SPONGE	M2057764	ROLLER:PRESSURE:SPONGE:AL:PRESS FIT	U005_S002	68	1	X/O			
201512-11	1512 Modification	-	M2057764	ROLLER:PRESSURE:SPONGE:AL:PRESS FIT	M2057731	ROLLER:PRESSURE:BELT:SPONGE	U005_S002	62	1	X/O			
			M2057764	ROLLER:PRESSURE:SPONGE:AL:PRESS FIT	M2057731	ROLLER:PRESSURE:BELT:SPONGE	U005_S002	62	1	X/O			
201509-01	1509 Modification	-	M2056150	CABLE:DFE_DTU_CABLE			U011	30	1				
			M2056150	CABLE:DFE_DTU_CABLE			U011	30	1				
201509-02	1509 Modification	-	D7771196	SHAFT:PAPER FEED:DRIVE:ASS'Y	D7771197	SHAFT:PAPER FEED:DRIVE:ASS'Y	U004_S010_S001	197	1	X/O			
			D7771196	SHAFT:PAPER FEED:DRIVE:ASS'Y	D7771197	SHAFT:PAPER FEED:DRIVE:ASS'Y	U004_S010_S002	197	1	X/O			
201509-03	1509 Modification	-	M2054217	LOUVER:EXHAUST:COOLING:PRESSURE ROLLER	M2053978	LOUVER:EXHAUST:COOLING:PRESSURE ROLLER	U006_S001	233	1	X/O			
							U006_S004	233	1				
							U006_S005	233	1				
201509-04	1509 Modification	-	G1781493	JOINT:O/C:MAIN	M2051539	JOINT:O/C:MAIN	U007	41	1	X/O			
201509-05	1509 Modification	-	D0744670	BRACKET:DUPL	M2054908	BRACKET:DUPL	U004	144	1	X/O			

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Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		EX:REVERSE:SE NSOR		EX:REVERSE:SE NSOR							
201508-01	1508 Modification	-			M2054245	GUIDE PLATE:FU SING EXIT:UPPE R:ASS'Y	U006_S001	293	1				
							U006_S004	293	1				
							U006_S005	293	1				
201507-01	1507 Modification	-	M2055335	PCB:IOB2	M2055361	PCB:IOB2	U008	45	1	X/O			
201507-02	1507 Modification	-	D7771155	DRIVE UNIT:PAP ER FEED:ASS'Y	D7771168	DRIVE UNIT:PAP ER FEED:ASS'Y	U004_S010	186	1	X/O			
201507-03	1507 Modification	-	D7772553	PICKUP BELT:VA CUUM	D7772554	PICKUP BELT:VA CUUM:INSPECTI ON	U004_S019	220	3	X/O			
201507-04	1507 Modification	-	M2054246	GUIDE PLATE:FU SING EXIT:UPPE R			U006_S001 _S007	236	1				
							U006_S004 _S007	236	1				
							U006_S005 _S007	236	1				
201507-05	1507 Modification	-	M2055806	HARNESS:REVE RSE EXIT:MOTO R:(4)	M2055781	HARNESS:REVE RSE EXIT:MOTO R:(4)	J10(8/11)		1	X/O			
201507-06	1507 Modification	-	M2055837	HARNESS:FUSIN G SUB-UNIT:FUS ING:LED	M2055839	HARNESS:FUSIN G SUB-UNIT:FUS ING:LED	I14(6/11)		1	X/O			
201507-07	1507 Modification	-			M2054121	HOLDER:SHAFT: DRIVE:SUB-ASS' Y	U006_S001 _S003_S00 1	292	1				
							U006_S004 _S003_S00 1	292	1				
							U006_S005	292	1				

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-					S003_S001						
201506-01	1506 Modification	-			M2054102	ROLLER:POLISH:FLAT BELT-FUSING:ASS'Y	U006	291	1				
201506-02	1506 Modification	-	D7772782	PAWL:TRAY BOTTOM PLATE:AUXILIARY:LARGE			U004	262	1				
			D7772782	PAWL:TRAY BOTTOM PLATE:AUXILIARY:LARGE			U004	262	1				
201505-01	1505 Modification	-			M2055100	(C9100):SD-CARD:NICE:ANDROMEDA:ASS'Y	U008	52	1				
201505-02	1505 Modification	-	D7772505	COVER:FRONT	D7772527	COVER:FRONT	U004_S019	213	1	X/O			
201505-03	1505 Modification	-	M1967313	COVER:FRONT	M1967303	(-EU-AA):COVER:FRONT:EU:ASS'Y	U002_S002_S001	61	1	X/O			
			M1967313	COVER:FRONT	M1967303	(-EU-AA):COVER:FRONT:EU:ASS'Y	U002_S003_S001	61	1	X/O			
201503-01	1503 Modification	-			M2054555	CUSHION:GRIP	U004_S004	469	1				
201510-01	1510 Modification	-	AA143520	SHOULDER SCREW - M3	D1494235	STEPPED SCREW:M3	U006_S001	94	1	X/O			
			AA143520	SHOULDER SCREW - M3	D1494235	STEPPED SCREW:M3	U006_S001	94	1	X/O			
			AA143520	SHOULDER SCREW - M3	D1494235	STEPPED SCREW:M3	U006_S004	94	1	X/O			
			AA143520	SHOULDER SCREW - M3	D1494235	STEPPED SCREW:M3	U006_S004	94	1	X/O			
			AA143520	SHOULDER SCREW - M3	D1494235	STEPPED SCREW:M3	U006_S005	94	1	X/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-	AA143520	SHOULDER SCREW - M3	D1494235	STEPPED SCREW:M3	U006_S005	94	1	X/O			
201510-02	1510 Modification	-	M0774171	JOINT:O/C:FUSING UNIT	M2053956	JOINT:O/C:FUSING UNIT	U006_S001	176	1	X/O			
							U006_S004	176	1				
							U006_S005	176	1				
201510-03	1510 Modification	-			M4675041	SD-CARD:MFP-BROWSER:ASS'Y	Special Tools	23	1				
201510-04	1510 Modification	-	AE040086	ROLLER:OPPOSED:POLISH:FLAT BELT-FUSING	AE040091	ROLLER:OPPOSED:POLISH:FLAT BELT-FUSING	U006_S001	125	1	X/O			
			AE040086	ROLLER:OPPOSED:POLISH:FLAT BELT-FUSING	AE040091	ROLLER:OPPOSED:POLISH:FLAT BELT-FUSING	U006_S004	125	1	X/O			
			AE040086	ROLLER:OPPOSED:POLISH:FLAT BELT-FUSING	AE040091	ROLLER:OPPOSED:POLISH:FLAT BELT-FUSING	U006_S005	125	1	X/O			
201510-05	1510 Modification	-	D7772516	SHAFT:DRIVE:FLAT BELT-PICKUP:ASS'Y	D7772520	SHAFT:DRIVE:FLAT BELT-PICKUP:ASS'Y	U004_S019_S001	215	1	X/O			
201510-06	1510 Modification	-	AE040083	BELT TENSIONER:ROLLER:ASS'Y	AE040090	BELT TENSIONER:ROLLER:ASS'Y	U006_S001	124	1	X/O			
			AE040083	BELT TENSIONER:ROLLER:ASS'Y	AE040090	BELT TENSIONER:ROLLER:ASS'Y	U006_S004	124	1	X/O			
			AE040083	BELT TENSIONER:ROLLER:ASS'Y	AE040090	BELT TENSIONER:ROLLER:ASS'Y	U006_S005	124	1	X/O			
201510-07	1510 Modification	-	M2054898	GUIDE PLATE:DUPLIX MD:UPPER	M2054909	GUIDE PLATE:DUPLIX MD:UPPER:PEEN	U004	443	1	X/O			
201510-08	1510 Modification	A	AA061185	TENSION SPRING:IDLER:DRIVE	AA061223	TENSION SPRING:IDLER:DRIVE:1	U006_S001_S003_S00	72	1	X/O			

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Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
						2N	1						
							U006_S004_S003_S001	72	1				
							U006_S005_S003_S001	72	1				
201510-09	1510 Modification	A	AA061218	COMPRESSION SPRING:POLISH: ROLLER:10N	AA061221	COMPRESSION SPRING:POLISH: ROLLER:15N	U006_S002	81	1	X/O			
201510-10	1510 Modification	A	AA061220	COMPRESSION SPRING:POLISH: ROLLER:6N	AA061222	COMPRESSION SPRING:POLISH: ROLLER:34N	U006_S002	83	1	X/O			
201510-11	1510 Modification	A	M2054107	BRACKET:CAM FOLLOWER:POLISH:ON-OFF	M2053971	BRACKET:CAM FOLLOWER:POLISH:ON-OFF:PEEN	U006_S002	209	1	X/O			
201510-12	1510 Modification	A	M2054123	BRACKET:GEAR	M2053972	BRACKET:GEAR:PEEN	U006_S001_S003_S001	216	1	X/O			
			M2054123	BRACKET:GEAR	M2053972	BRACKET:GEAR:PEEN	U006_S004_S003_S001	216	1	X/O			
			M2054123	BRACKET:GEAR	M2053972	BRACKET:GEAR:PEEN	U006_S005_S003_S001	216	1	X/O			
201510-13	1510 Modification	A	M2054137	SHAFT:POLISH:F LAT BELT-FUSING:LINK	M2053973	SHAFT:POLISH:F LAT BELT-FUSING:LINK	U006_S001_S003	219	1	X/O			
							U006_S004_S003	219	1				
							U006_S005	219	1				

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
							_S003						
201510-14	1510 Modification	A	M2054141	SHAFT:POLISH:F LAT BELT-FUSIN G:TURN	M2053974	SHAFT:POLISH:F LAT BELT-FUSIN G:TURN	U006_S001	220	1	X/O			
							_S003						
							U006_S004	220	1				
							_S003						
							U006_S005	220	1				
							_S003						
201510-15	1510 Modification	A	M2054464	COVER:POLISH: ROLLER:ASS'Y	M2053975	COVER:POLISH: ROLLER:ASS'Y	U006_S002	287	1	X/O			
201510-16	1510 Modification	-	M2055891	HARNESS:IMAGI NG:AC:ASS'Y	M2055895	HARNESS:IMAGI NG:AC:ASS'Y	C1,D3(1/8)		1	X/O			
201511-01	1511 Modification	-			06230160E	SPRING PIN:3X1 6	U004_S019	470	2				
							_S001						
							U004_S020	470	1				
							_S005						
201511-02	1511 Modification	-	M2052743	GEAR:DRIVE:UP PER LOWER	M2057806	GEAR:DRIVE:UP PER LOWER	U005_S002	43	2	O/O			
201511-03	1511 Modification	-	M2054034	CAM:O/C	M2053970	CAM:O/C	U006_S001	193	2	X/O			
							U006_S004	193	2				
							U006_S005	193	2				
201511-04	1511 Modification	-	M2054268	STRIPPER PLAT E:ASS'Y	M2054024	STRIPPER PLAT E:ASS'Y	U006_S001	242	1	X/O			
							_S008						
			M2054268	STRIPPER PLAT E:ASS'Y	M2054024	STRIPPER PLAT E:ASS'Y	U006_S004	242	1	X/O			
							_S008						
			M2054268	STRIPPER PLAT E:ASS'Y	M2054024	STRIPPER PLAT E:ASS'Y	U006_S005	242	1	X/O			
							_S008						
201511-05	1511 Modification	-			D0747883	(AA(69)):DECAL: CAUTION CHART :INKJET:PAPER	U011	32	1				

