



## Notes for Users

### ◆ About This Machine

Getting Started > Guide to Names and Functions of Components > Rear and right view

#### Correction

Error	Corrections
<b>2. Earth leakage breaker</b> Protects users from electric shock. For details about checking the earth leakage breaker, see page 155 "Checking the Earth Leakage Breakers".	<b>2. Earth leakage breaker</b> Protects users from electric shock. For details about checking the earth leakage breaker, see page 155 "Checking the Earth Leakage Breakers". <b>A plate is usually on the part as shown in the figure. Do not touch this plate as a customer engineer removes it.</b>

### ◆ About This Machine

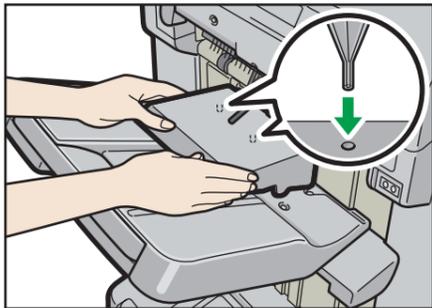
Getting Started > Guide to Functions of the Machine's Options

#### Additional information

To deliver an envelope of 240 × 332 mm

When sending an envelope of 240 × 332 mm to Finisher SR5050 or Booklet Finisher SR5060, attach the Z-fold support tray to the finisher shift tray.

- Attach the Z-fold support tray by inserting the two protrusions on its underside into the holes on the finisher shift tray.



CWR001

### ◆ About This Machine

Paper Specifications and Adding Paper > Changing the Paper Size > Changing the Paper Size in Trays 1, 2, and the Wide Large Capacity Tray

#### Correction

Topic	Error	Corrections
Notes	<ul style="list-style-type: none"> <li>When you load paper that is thicker than Paper Weight 5, load the paper and set the auxiliary side fence. Align the auxiliary side fence against the side of the paper that is higher than the side fence extension.</li> </ul>	<ul style="list-style-type: none"> <li>Set paper first, and then set the auxiliary side fence. Set the auxiliary side fence so that it is flush against the side of the paper on the side fence extension.</li> </ul>
	<p>1.Side fence extension</p>	<p>1.Side fence extension</p>

### ◆ About This Machine

Paper Specifications and Adding Paper > Recommended Paper > Recommended Paper Sizes and Types

### ◆ User Guide

Adding Paper and Toner > Recommended Paper > Recommended Paper Sizes and Types

#### Correction

Trays 1, 2, and Wide LCT (Trays 3 to 8)<sup>\*1, \*14</sup>

Paper type and weight	Paper size	Paper capacity
Envelopes <sup>*8</sup>	<sup>**11, **12, **13</sup> 240 × 332 mm, 235 × 120 mm, 120 × 235 mm, 105 × 241 mm, 110 × 220 mm	<sup>**15</sup>

\*6 When the banner sheet tray is installed, up to 800 sheets of paper that is 420.0 - 700.0 mm (16.54 - 27.55 inches) long can be fed.

\*14 Flatten curls so that they fit within the following guidelines.  
 • 52.3 - 299.9 g/m<sup>2</sup> paper: Curl height 5 mm (0.2 inches) or below, R over 100 mm (3.94 inches).  
 • 300 - 400 g/m<sup>2</sup> paper: Curl height 3 mm (0.12 inches) or below, R over 100 mm (3.94 inches).

\*15 Flatten the curl on the envelope, then set the difference of the stack height of the bottom of the envelope and the stack height of the flap portion to be 10 mm (0.4 inches) or below.

### ◆ About This Machine

Getting Started > Using the Ring Binder and the High Capacity Stacker > Using the Ring Binder

#### Additional information

#### ★ Important

- Be sure not to exit from Energy Saver mode or to switch the machine on when the ring binder door is open and the binding unit is disconnected. Doing so will affect initialization, causing the ring binder function to become unavailable (although other functions will be unaffected).
- If you inadvertently do this, connect the ring binder's binding unit again, close the door, and then turn the power off and back on to restore normal operation.

### ◆ About This Machine

Paper Specifications and Adding Paper > Loading Paper > Loading Paper into Trays 1, 2, and the Wide Large Capacity Tray

#### Additional information

#### ↓ Note

- When using auto tray switching, covers, or slip sheets, the lamp on the front of the tray being used will stay lit until printing is complete. While the lamp is lit, paper cannot be replenished.

### ◆ About This Machine

Paper Specifications and Adding Paper > Changing the Paper Size > Changing the Paper Size in Trays 1, 2, and the Wide Large Capacity Tray

#### Additional information

#### ↓ Note

- Do not push in the paper presser on the upper part of the side fence. If it is pushed in, return it to its original position by hand.
- When using paper between paper weight 1 and paper weight 3 (52.3-105.0 g/m<sup>2</sup>), set paper after setting the base on the bottom of the tray.

### ◆ About This Machine

Paper Specifications and Adding Paper > Recommended Paper > Recommended Paper Sizes and Types

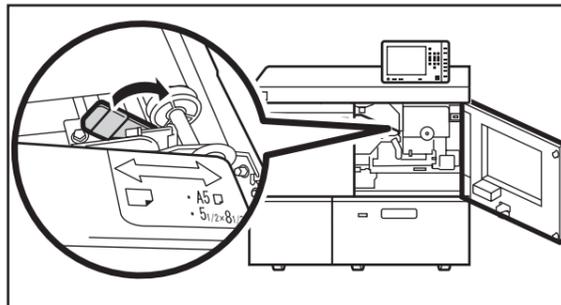
### ◆ User Guide

Adding Paper and Toner > Recommended Paper > Recommended Paper Sizes and Types

#### Additional information

#### ↓ Note

- When loading transparencies
  - When outputting to the high capacity stacker, specify the output tray as the stacker upper tray. For details, see "General Features", Connecting the Machine/System Settings.
- When setting colored paper
  - Depending on the color of the paper, the paper's position may not be detected correctly, causing the paper to jam.
  - When using light-colored paper, specify the paper type as [Color] in [Paper Setting].
  - When using black or dark colored paper, or when specifying the paper type as [Color] in [Paper Setting] does not clear paper jams, specify the paper type as [Black].
  - When specifying the paper type as [Color] or [Black] does not clear paper jams, adjust [Illumination Mode for Color Paper Detection] in [Adjustment Settings for Operators]. For details, see "Adjustment Settings for Operators", Paper Settings.
- To load sheets of paper whose sizes are A5 or 5 1/2 × 8 1/2
  - When delivering sheets of paper whose sizes are A5 or 5 1/2 × 8 1/2, open the left mainframe front cover and turn the lever for A5/Half Letter to the right.



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## ◆ Connecting the Machine/ System Settings

Connecting the Machine > Connecting to the Interface

### Additional information

#### Note

- A plate is usually on the part as shown in the figure. As a customer engineer removes the plate, contact your service representative when connecting the interface cable.

## ◆ Troubleshooting

Getting Started > When You Check the Indicator Lamps, Status Icons, and Messages on the Control Panel > When the Indicator Lamp for the [Check Status] Key Is Lit or Flashing > The machine is unable to connect to the network.

### Correction

Error	Corrections
<b>Solution:</b> <ul style="list-style-type: none"> <li>• Check that the machine is correctly connected to the network and that the machine is correctly set. For details about how to connect the network, see "Interface Settings", Connecting the Machine/ System Settings.</li> </ul>	<b>Solution:</b> <ul style="list-style-type: none"> <li>• Check that the machine is correctly connected to the network and that the machine is correctly set. For details about how to set the machine, see "Interface Settings", Connecting the Machine/ System Settings.</li> </ul>

## ◆ Troubleshooting

When Messages Appear>When Other Messages Appear > When the Home Screen Cannot Be Edited > "The image data size is not valid. See the manual for required data."

### Correction

Error	Corrections
<b>Solution:</b> For details about file size for shortcut image, see "Displaying an Image on the [Home] Screen", Convenient Functions.	<b>Solution:</b> For details about file size for a Home Screen image, see "Displaying an Image on the [Home] Screen", Convenient Functions.

## ◆ Troubleshooting

When Messages Appear>When Other Messages Appear > When the Home Screen Cannot Be Edited > "The format of the image data is not valid. See the manual for required data."

### Correction

Error	Corrections
<b>Cause:</b> The file format of the shortcut image to be added is not supported. <b>Solution:</b> The file format of shortcut images to be added must be PNG. Specify the image again.	<b>Cause:</b> The file format of the Home Screen image to be added is not supported. <b>Solution:</b> For details about file size for a Home Screen image, see "Displaying an Image on the [Home] Screen", Convenient Functions.

## ◆ Guide to Paper

Handling Paper > Using Special Types of Paper > Magnet Paper

### Correction

Error	Corrections
If the last sheet of the magnet paper does not feed correctly when you print a stack of magnet paper, place some thick paper under the last sheet of the magnet paper, and then re-load it.	The last sheet of the magnet paper in the paper tray may not be fed properly because the magnet sheet sticks to the metallic parts of the paper tray. If this is the case, load sheets of magnet paper you want to print in the paper tray by adding 10 sheets or more to them.

## ◆ Troubleshooting

When Adjusting the Color Registration Shift

### Additional information

#### Adjusting Image Density

To improve color reproduction and achieve color output with consistent quality, follow this procedure. You can improve CMYK image reproduction by adjusting image density and performing calibration.

Also, you can improve mixed color reproduction by adjusting image density and color registration and performing calibration.

For details about calibration, check the color controller's manual.

1. Press the [User Tools] key.
2. Press [Adjustment Settings for Operators].
3. Press [Machine: Image Quality].
4. Press [0207: Adjust Image Density Before Auto Color Calibration].
5. Press [Image Density Adjustment: Manual Execute].
6. Press [OK].
7. When the color density adjustment is completed, press [Exit].
8. Press [Exit].

#### Note

- Make sure that the transition time to energy saving mode is long enough so that transition to energy saving mode does not happen before carrying out tone correction.
- During tone correction, do not print or specify settings from the operation panel.
- Complete the tone correction procedure promptly without taking intervals.
- It is recommended to restart the tone correction procedure from the beginning if printing is carried out or intervals are taken during the procedure.

## ◆ Guide to Paper

Handling Paper > Loading Paper

### Correction

Error	Corrections
<b>Important</b> <ul style="list-style-type: none"> <li>• For coated paper, label paper, film paper, and tick paper of 150.1 g/m<sup>2</sup> or heavier, fan the stack of paper before loading it in the paper tray.</li> </ul>	<b>Important</b> <ul style="list-style-type: none"> <li>• For coated paper, label paper, film paper, and plain paper, fan the stack of paper before loading it in the paper tray.</li> </ul>
<ul style="list-style-type: none"> <li>• If the machine you are using has a function to compensate for curled paper, you can specify curl compensation in the machine's settings. See the manuals supplied with the machine for details about how to configure this setting.</li> </ul>	<ul style="list-style-type: none"> <li>• If the machine you are using has a function to compensate for curled paper, you can specify curl compensation in the machine's settings. See the manuals supplied with the machine for details about how to configure this setting. When there is no function to compensate for curled paper, either place the curled side facing down or flatten the curled paper, and then set it in the tray.</li> </ul>