



Part Change Information List

Date: March 31, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
R-G1	J018	201003			J0181027	BRACKET:PCB:CONTROL:RHE-P1	0	1		Y					Y		V1000333	10010313



Part Change Information List

Date: November 30, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
R-G1	J018	201004	Cancel	J0170032	J0170037	CASSETTE PAPER FEED SUB ASS'Y	4	4	X/O	No						This information was incorrect.	V1000288	10020481



Part Change Information List

Date: May 31, 2010

[illegible]



Part Change Information List

Date: Jun 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
R-G1	J018	201006		J0173034	J0170034	CASSETTE:PAPER FEED:EXP:SUB-ASS'Y	1	1	X/O	Y							V1000288	10020481
R-G1	J018	201006		J0075471		HARNESS:MAIN:MOTOR	1	0	X/O	Y					Y		V1000934	10050030
R-G1	J018	201006		J0185432	J0185433	HARNESS:MOTOR	1	1	X/O	Y					Y		V1000934	10050030



Part Change Information List

Date: November 30, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
R-G1	J018	201007		J7518321	J7518322	INK CARTRIDGE-Y:CLEANING:ASS'Y	1	1	O/O	201010-11							V1000633	
R-G1	J018	201007	Cancel		J0170496	TRAY-EXIT-ASS'Y	0	3		No						This information was incorrect.	V1000482	10010310
R-G1	J018	201007			J0170497	TRAY-EXIT-EXP-ASS'Y	0	1		201010-03							V1000482	10010310

Model	Code	PCIL Nr.	PCIL Correctio	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
R-G1	J018	201008			J0174904	TRAY:EXIT:MOS	0	1		Y							V1000687	
R-G1	J018	201008			J0174905	EXTENSION TRAY:EXIT:MOS	0	1		Y							V1000687	
R-G1	J018	201008		J0180411	J0180412	MAINTENANCE RECOVERY:RHE-P1	1	1	X/O	Y							V1000936	10041431

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Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
R-G1	J018	201008	Cancel		J0174905	EXTENSION TRAY-EXIT-MOS	0	1		No						This information was incorrect.	V1000687	
R-G1	J018	201008		J0180411	J0180412	MAINTENANCE RECOVERY-RHE-P1	1	1	X/O	201010-09							V1000936	10041431
R-G1	J018	201008	Cancel		J0174904	TRAY-EXIT-MOS	0	1		No						This information was incorrect.	V1000687	

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
R-G4	J018	201010	Cancel	J0184567	J0181537	COVER:OPEN AND CLOSE:INK CARTRIDGE:RHE-P1-DOM	4	4	X/O	No						This information was incorrect.	V1001328	10050657
R-G1	J018	201010		J0181557	J0181577	COVER:OPEN AND CLOSE:INK CARTRIDGE:RHE-P1-EU	1	1	X/O	201011-08							V1001338	10050657
R-G1	J018	201010		J0181607	J0181627	COVER:OPEN AND CLOSE:INK CARTRIDGE:RHE-P1-NRG	1	1	X/O	201011-09							V1001338	10050657
R-G1	J018	201010		J0185447	J0185457	HARNES:CCB:RHEI	1	1	X/O	201011-18							V1001339	10050832
R-G1	J018	201010		J0185432	J0185433	HARNES:MOTOR:RHEI	1	1	X/O	201011-15							V1001046	
R-G1	J018	201010		J0185446	J0185448	HARNES:SENSOR:FRONT:RHEI	1	1	X/O	201011-17							V1001340	10050252
R-G4	J018	201010	Cancel	J0183977	J0183981	INSTALLATION COMPONENT SECTION:DEVELOPER SUPPLY SECTION	4	4	X/O	No						This information was incorrect.	V1002286	
R-G4	J018	201010	Cancel	J0185104	J0185110	PCB:CTL:RHEI-P1-DOM:ASSY	4	4	X/O	No						This information was incorrect.	V1001683	10070720
R-G1	J018	201010		J0185150	J0185153	PCB:HRB:RHEINGAU	1	1	X/O	201011-10							V1001683	10070720

Part Change Information List

Date: December 29, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
R-G1	J018	201012		J0183974	J0183976	INSTALLATION COMPONENT SECTION:DEVELOPER SUPPLY SECTION:RHEI	1	1	X/O	Y							V1001103	10031007
R-G1	J018	201012		J0185108	J0185114	PCB:CTL:RHEI:P1:EXP:ASS'Y	1	1	X/O	Y							V1001683	10070720

RICOH Part Change Information List

Date: April 28, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
R-G1	J018	201101		J0183973	J0183975	INSTALLATION COMPONENT SECTION:HEAD:UNIT:RHEI	1	1	X/O	201102-03							V1001103	10031007
R-G1	J018	201101		J0174328		GEAR:MOVE:TANK	1	0	X/O	201102-01					RJ017015		V1002961	10110086
R-G1	J018	201101		J0174329		SLIDER:TANK:MOVE	1	0	X/O	201102-02					RJ017015		V1002961	10110086

RICOH

Part Change Information List

Date: April 28, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
R-G1	J018	201102		J0174330	J0174331	HOLDER:TANK:MOVE	1	1	X/O	201103-01					RJ017015		V1100052	11010088

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
R-G1	J018	201012	Cancelled	J0183974	J0183976	INSTALLATION COMPONENT SECTION DEVELOPER SUPPLY SECTION	-1	-4	X/O	Ne						This information was incorrect.	V10011403	10034007
R-G1	J018	201012		J0185108	J0185114	PCB.CTL.RHEL-P1.EXP.ASS'Y	1	1	X/O	2011011-02							V1001683	10070720



Part Change Information List

Date: September 30, 2011

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Part Change Information List

Date: September 30, 2011

[illegible]



Part Change Information List

Date: October 31, 2011

[illegible]

Date: June 29, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
R-G1	J018	201205		J0073519		GROUND PLATE:GUIDE ROD-LEFT	1	0		201206-02							V1001893	10070716



Part Change Information List

Date: June 28, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
R-G1	J018	201303		J7518122	J7518123	INK CARTRIDGE:C.CLEANING:ASS'Y	1	1	O/O	201304-01					RJ018014		V1201527	



Part Change Information List

Date: November 29, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set Int	RTB	Note	Ref Number	ECN Number
R-G1	J018	201305		J7518222	J7518223	INK CARTRIDGE:M.CLEANING:ASSY	1	1	O/O	201305-01				RJ018014		V1201528	11111569



Part Change Information List

Date: August 29, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
R-G1	J018	201308		J7518322	J7518323	INK CARTRIDGE:Y:CLEANING:ASS'Y	1	1	O/O	201308-01					RJ018014		V1201529	



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Date: September 30, 2014

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R-G1	J018	201404		J0185390	J0185391	HARNESS:OPU:RHEI	1	1	O/O	201404-02							V1302410	12070271
R-G1	J018	201404		J0075655	J0175257	PCB:SENC	1	1	O/O	201404-01							V1401029 V1303467	08101731 13092384



Part Change Information List

Date: October 31, 2014

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Part Change Information List

Date: June 5, 2017

[illegible]



Part Change Information List

Date: July 5, 2017

	Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
R-G1		J018	201706		J0187004	J0187005	BASE:TRANSPORT UNIT:RHEINGAU-P1	1	1	X/O	Y							V1700242	16120096



Part Change Information List

Date: September 1, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
R-G1	J018	201707		J0180412	J0850412	MAINTENANCE RECOVERY:QKN04	1	1	O/O	Y							V1700781	16120247

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R-G1	J018	201811		GW020022	GW020024	PHOTOINTERRUPTOR:LG2A24BL1:GF	3	3	O/O	Y							V1801439	18061168
R-G1	J018	201812		GW020022	GW020024	PHOTOINTERRUPTOR:LG2A24BL1:GF	4	4	O/O	Y							V1801439	18061168



Part Change Information List

Date: February 1, 2018

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