

Color Printers
(J017/J018/J019-NA)
Parts Catalog

Parts change information sample

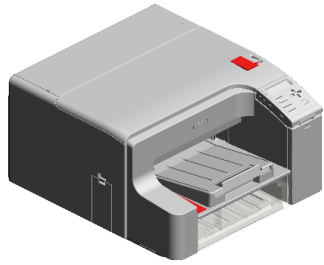
 **Add**

 **Update**

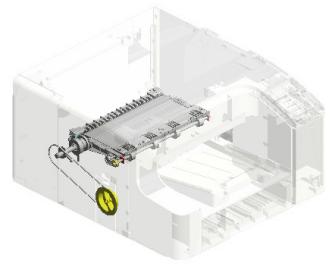
 **Delete**

Model	Product Code	PC Style
Color Printers	J017/J018/J019/J021	3D
Multi Bypass Tray Type BY1000	J507	Traditional
Paper Feed Unit Type TK1110	J307	3D

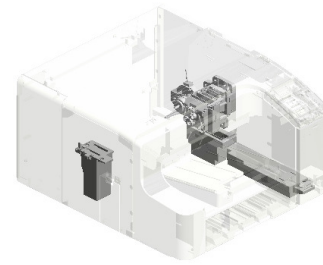
Unit All



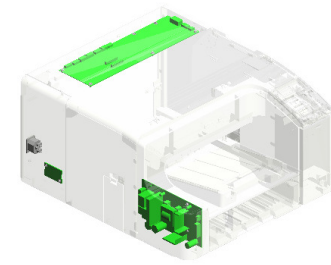
U001
MAIN FRAME



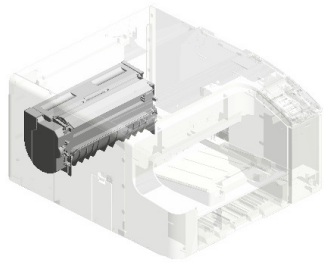
U002
TRANSPORT



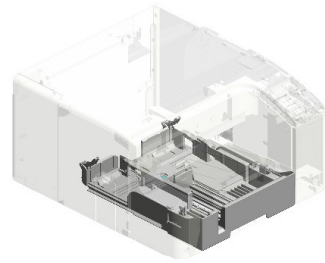
U003
MAINTENANCE RECOVERY



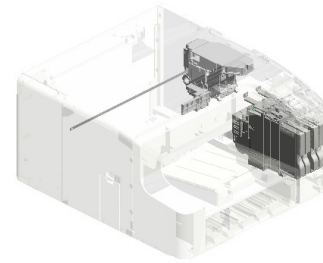
U004
ELECTRICAL



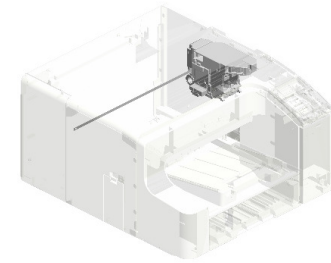
U005
DUPLEX



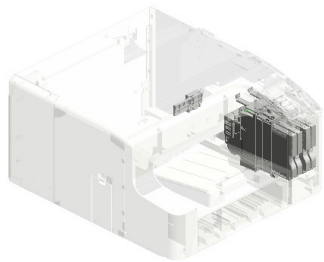
U006
CASSETTE TRAY



U007
CARRIAGE UNIT/INK SUPPLY UNIT:(for J017/J019)



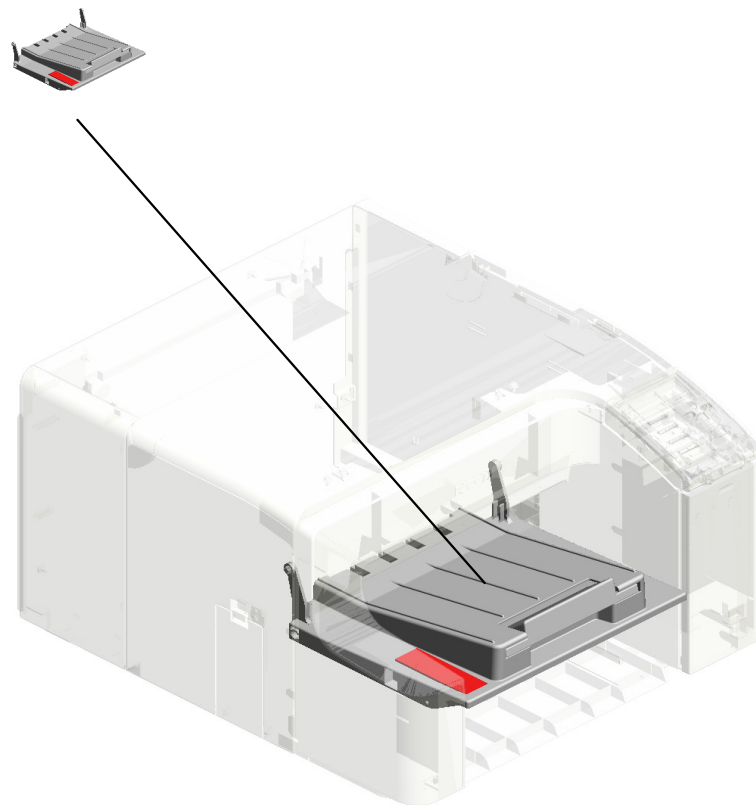
U008
CARRIAGE UNIT:(for J018)



U009
INK SUPPLY UNIT:(for J018)

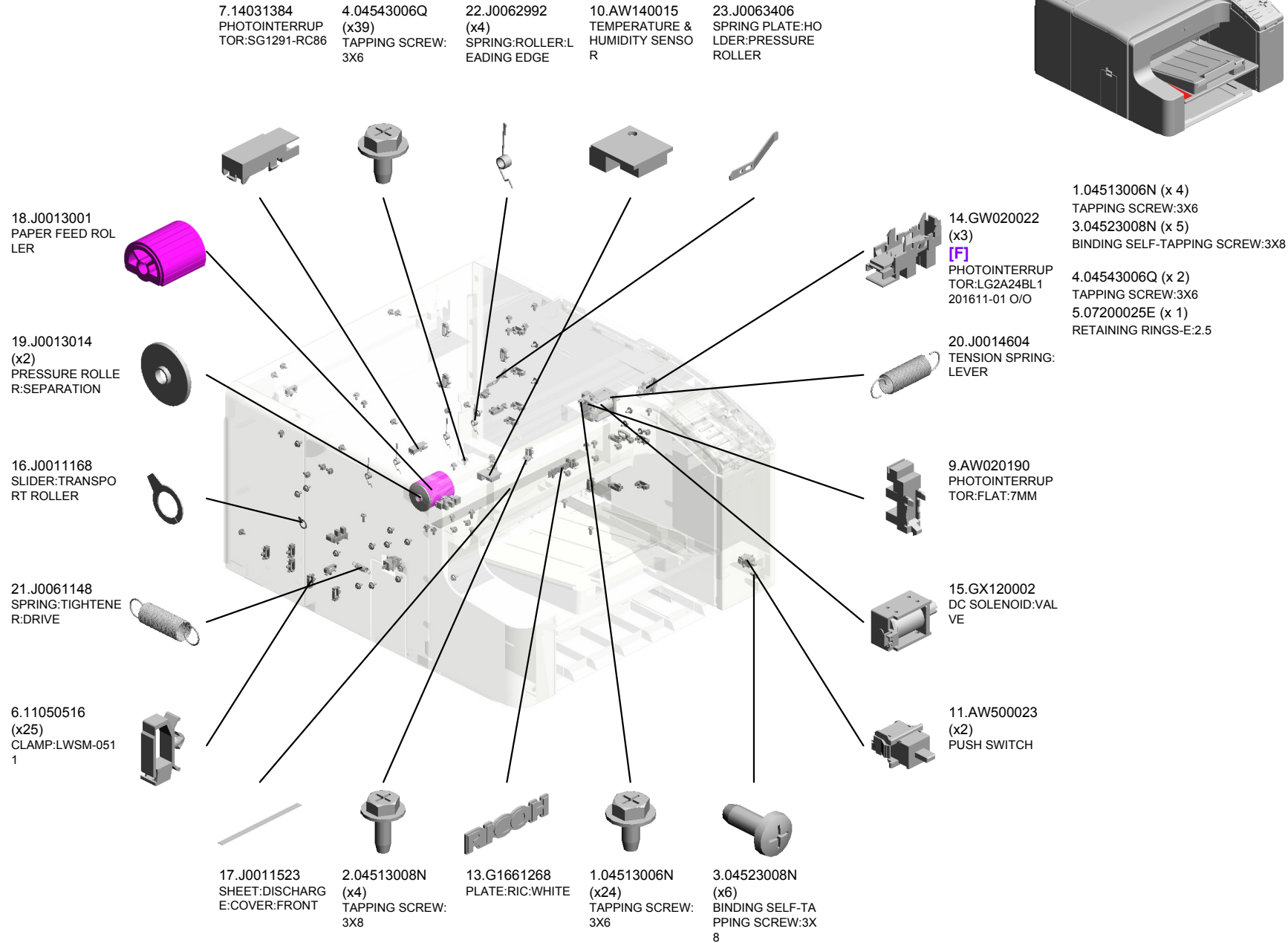
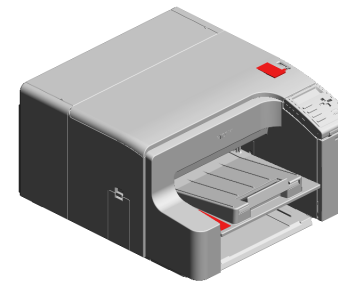
U001.MAIN FRAME

U001 S001
J0170497
TRAY:EXIT:EXP:ASSY

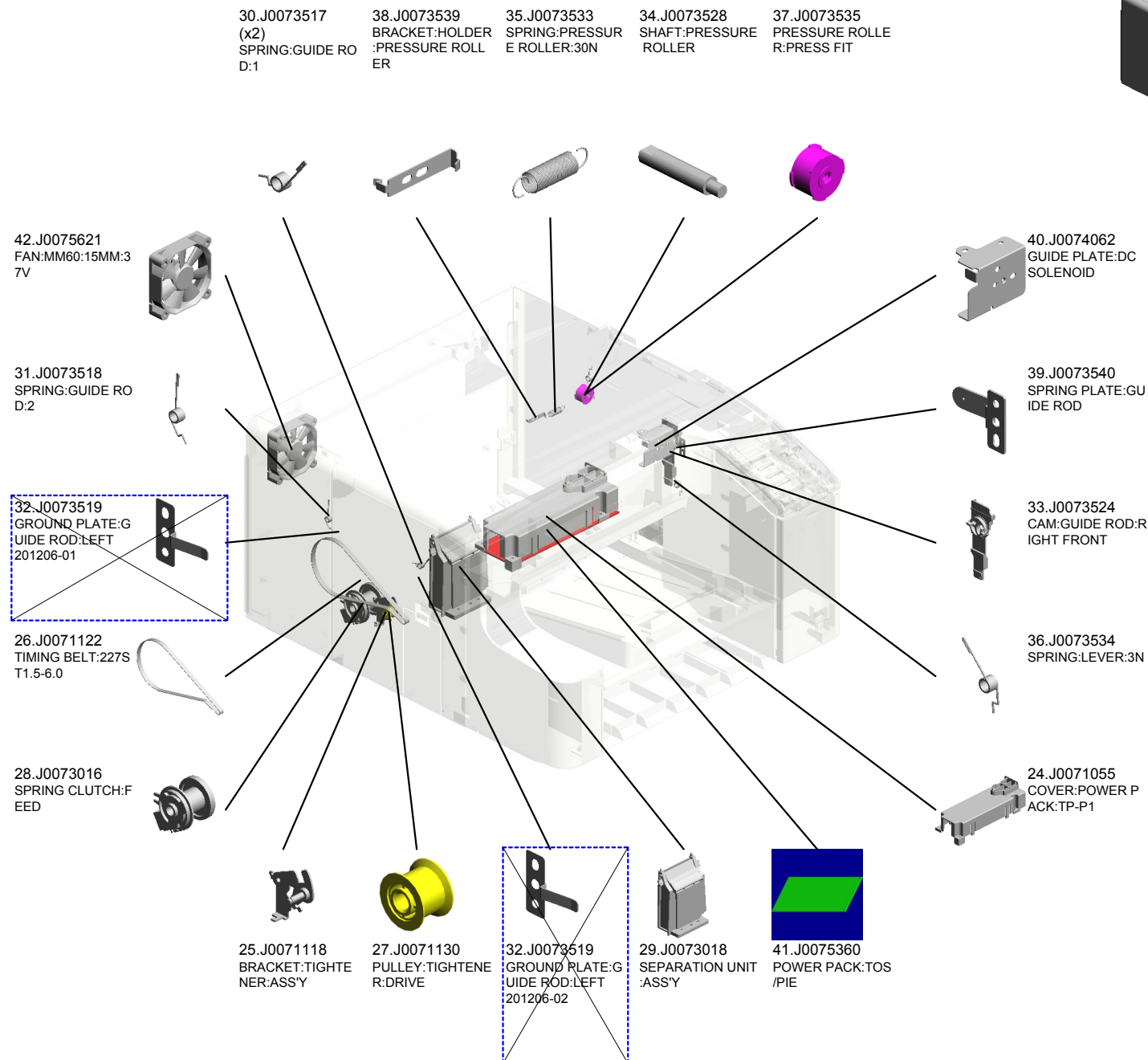
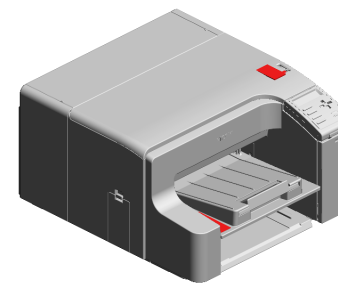


U001	U002	U003	U004	U005	U006	U007	U008	U009
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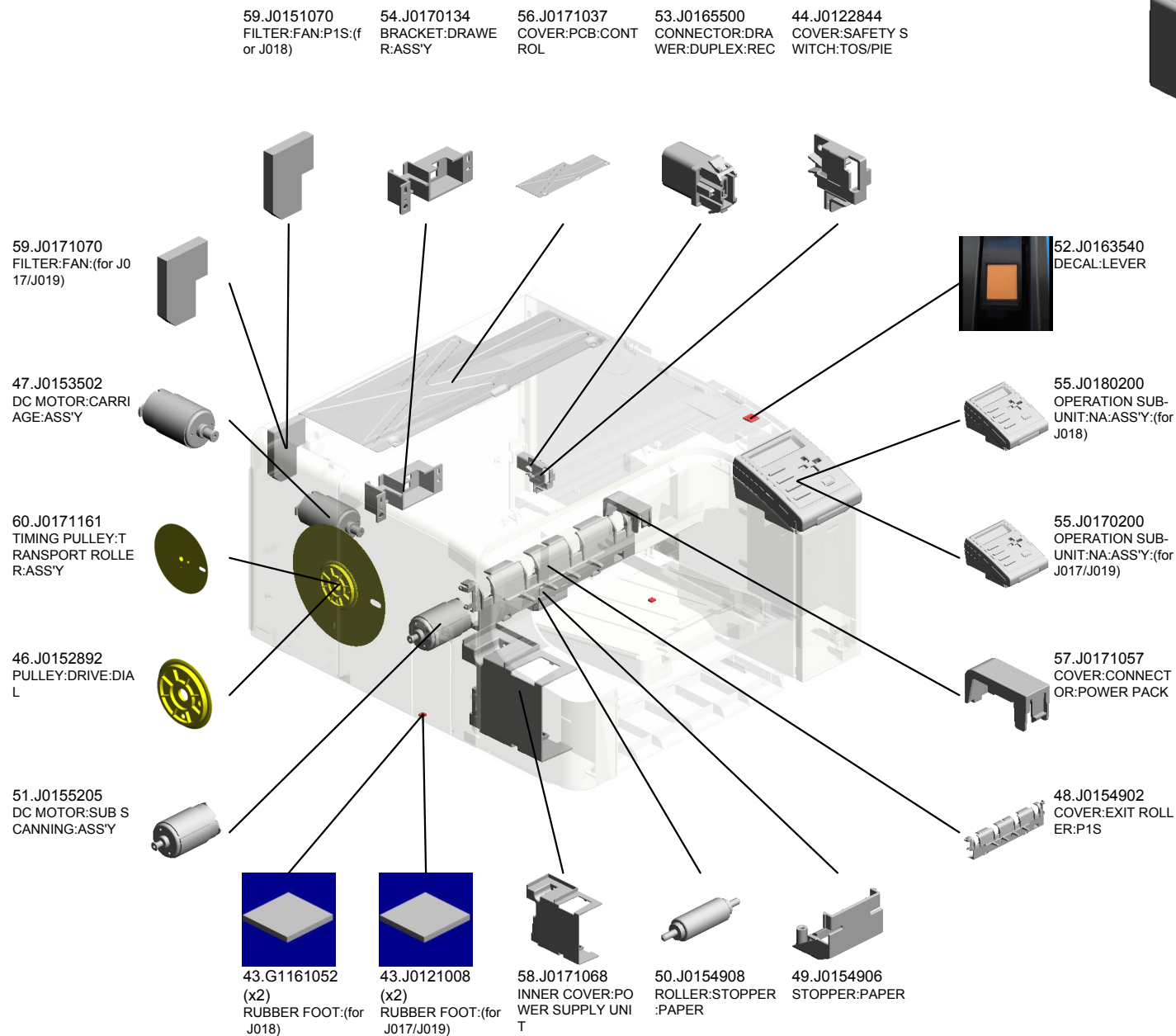
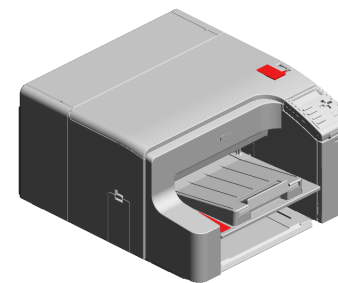
U001 MAIN FRAME



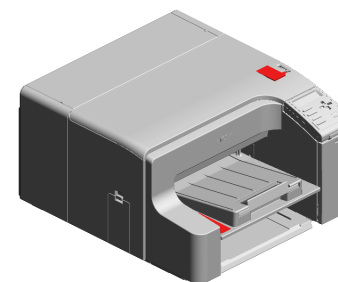
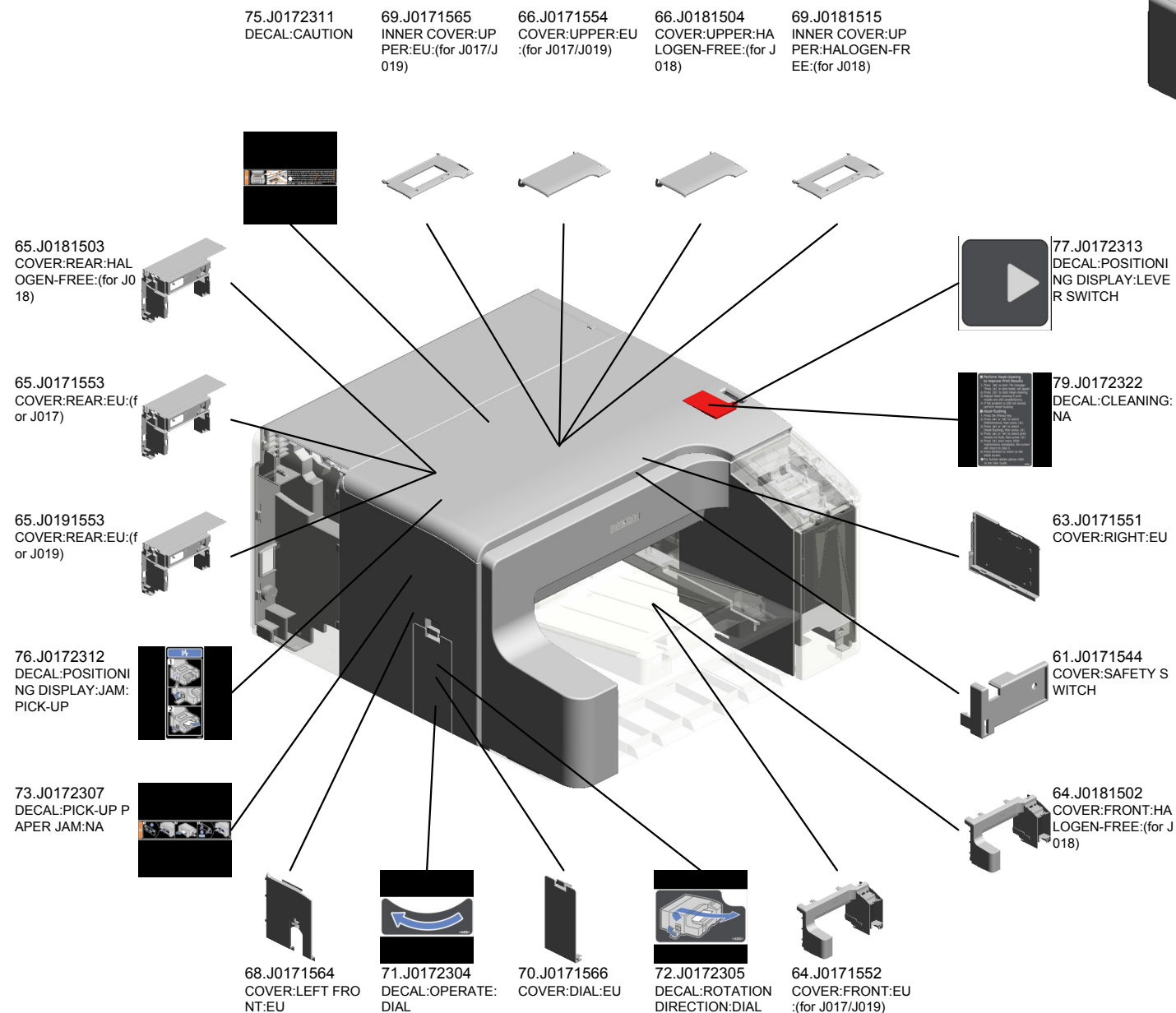
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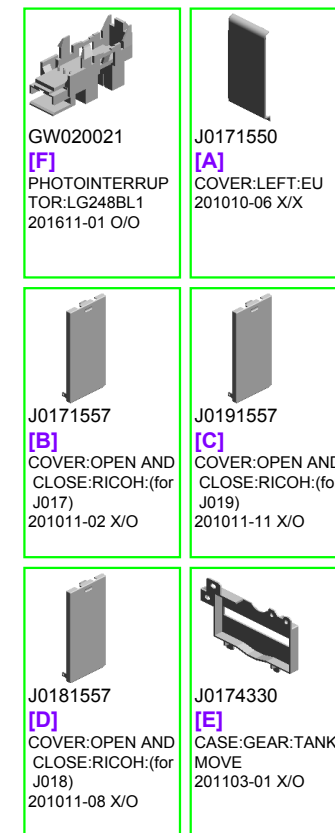
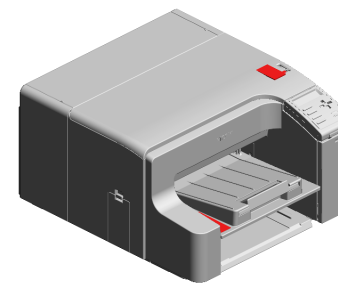
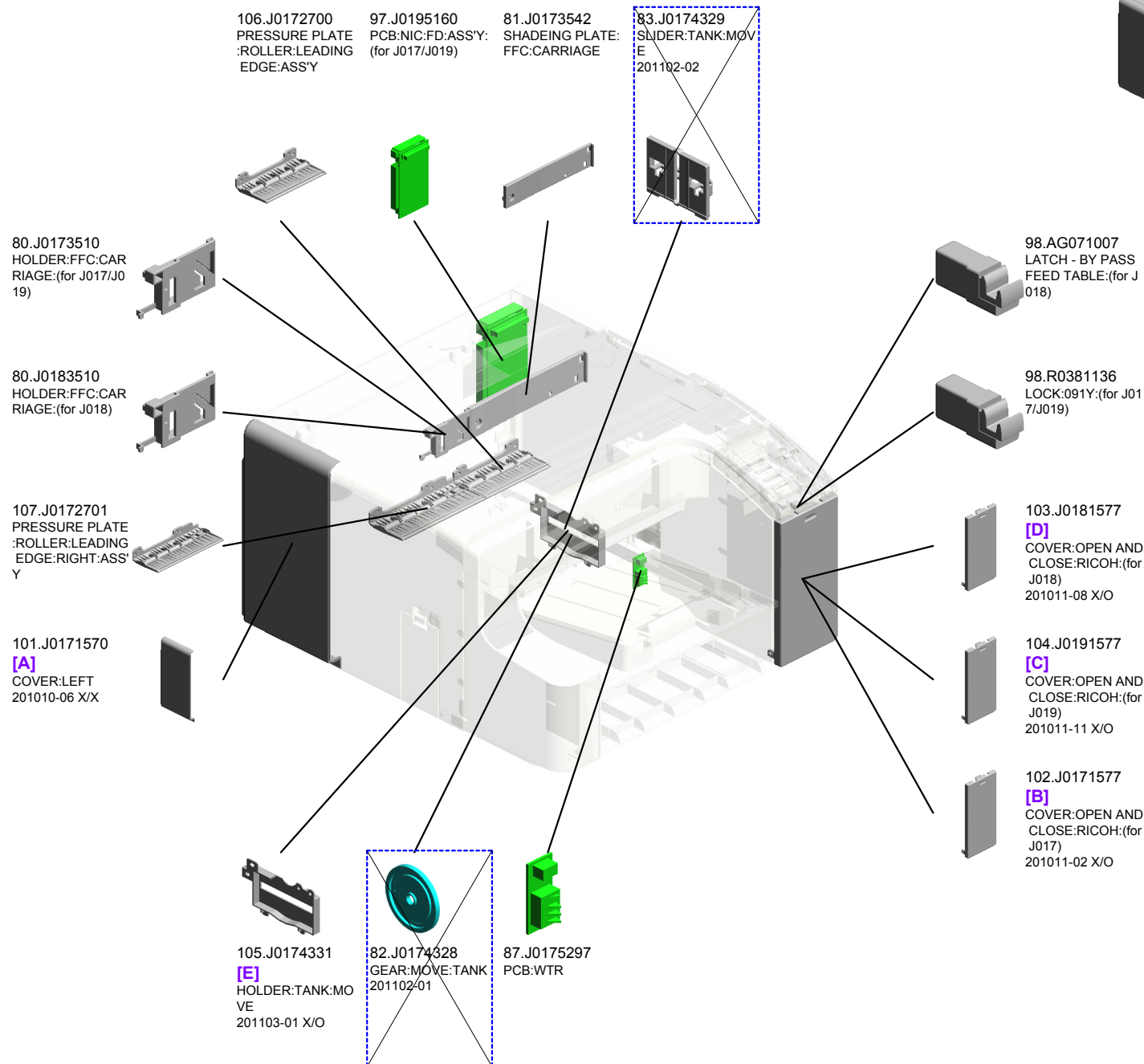
U001 MAIN FRAME



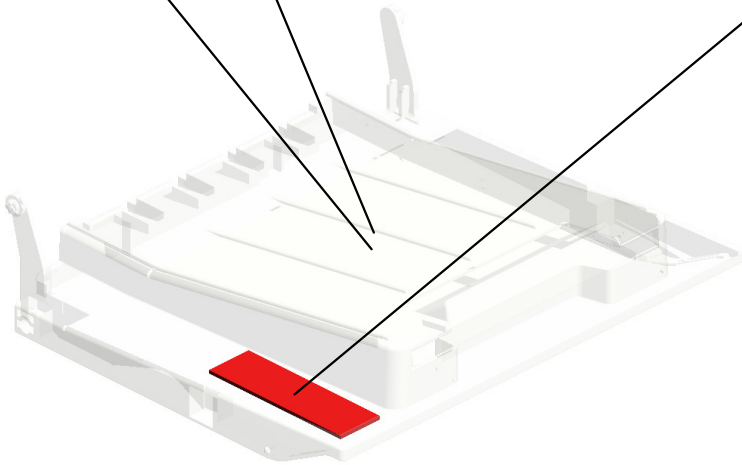
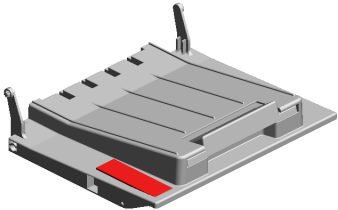
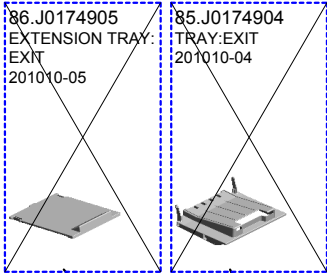
U001 MAIN FRAME



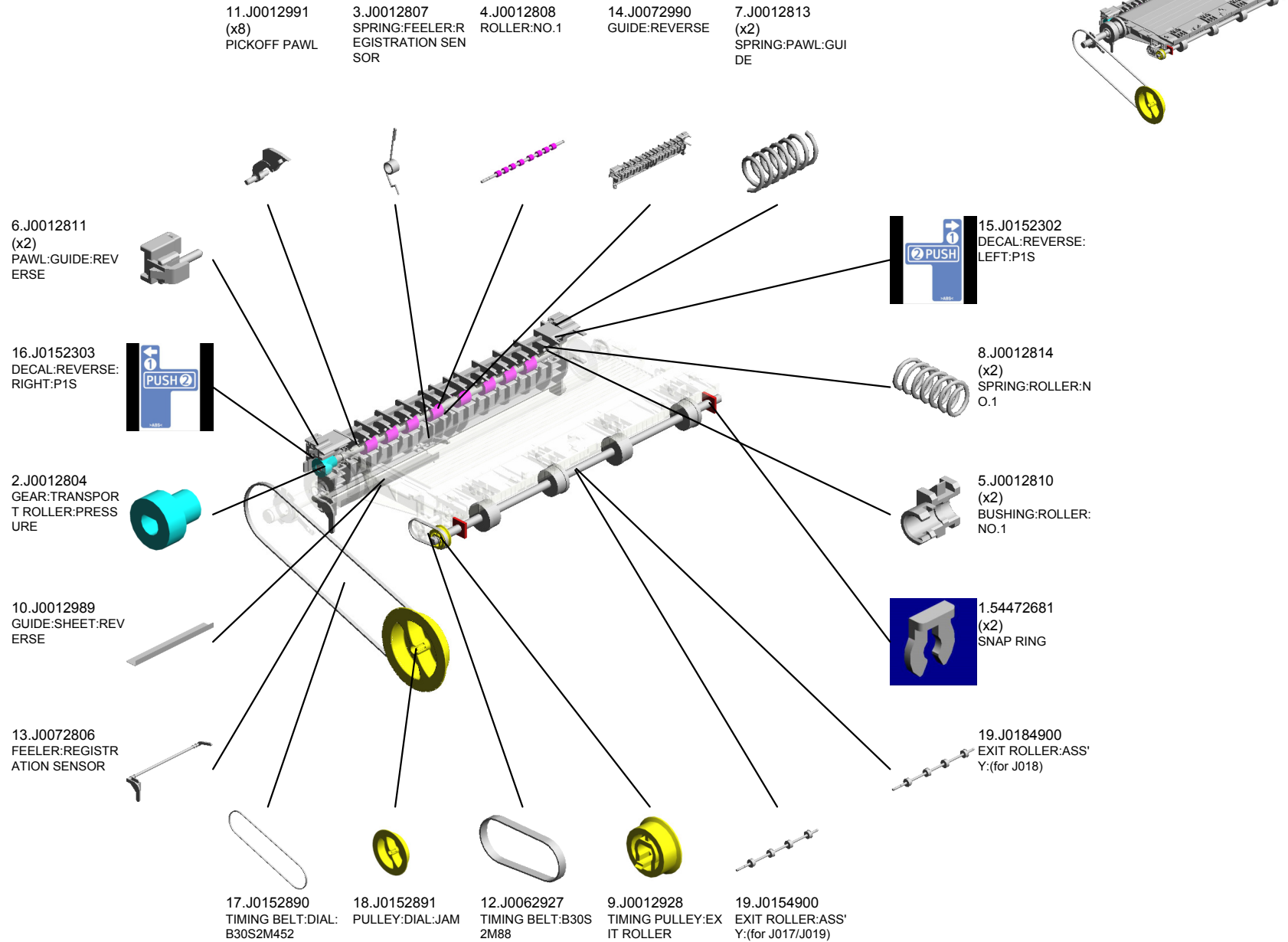
U001 MAIN FRAME



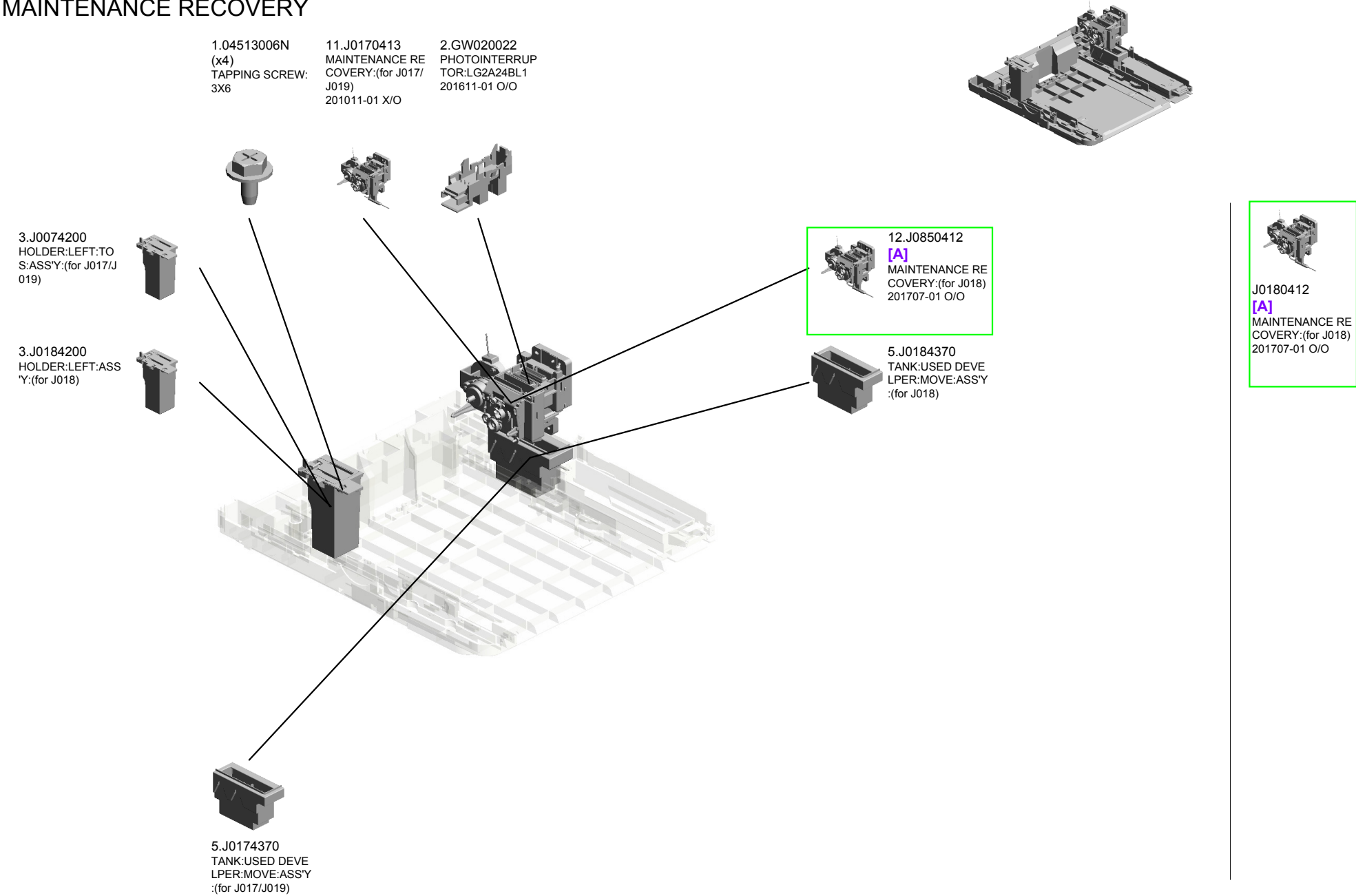
U001_S001
TRAY:EXIT:EXP:ASS'Y



U002 TRANSPORT



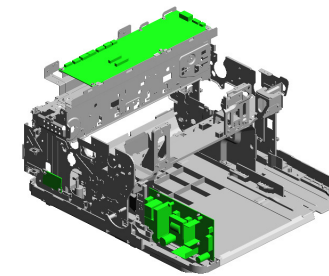
U003
MAINTENANCE RECOVERY



U004 ELECTRICAL

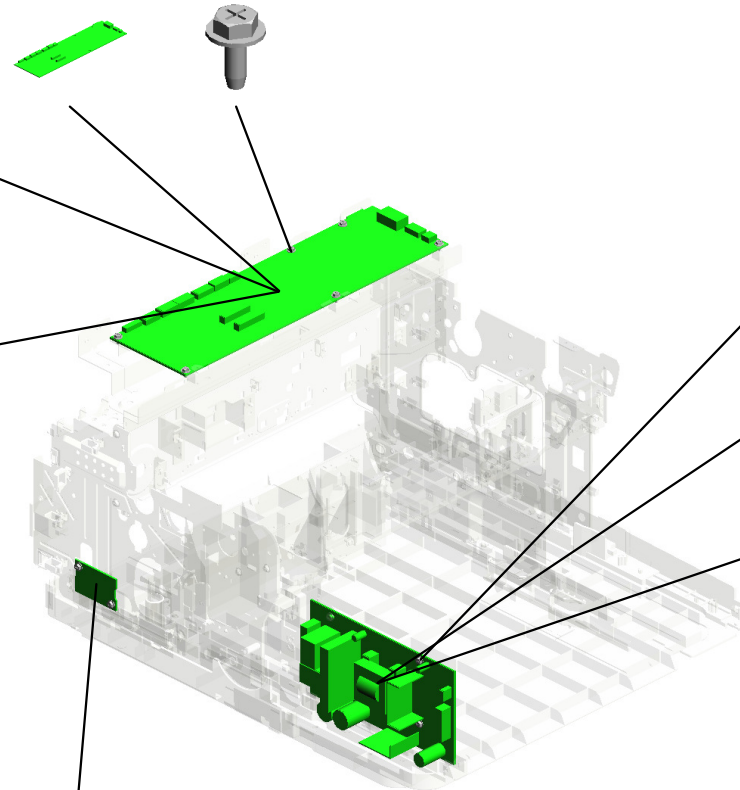
4.J0185114
PCB:CTL:EXP:ASS'
Y:(for J018)
201101-02 X/O

2.04513008N
(x3)
TAPPING SCREW:
3X8



10.J0195110
PCB:CTL:ASS'Y:(for
J019)
201010-10 X/O

12.J0175650
PCB:CTL:ASS'Y:(for
J017)
201011-04 X/O



2.04513008N (x 1)
TAPPING SCREW:3X8

1.04513006N
(x8)
TAPPING SCREW:
3X6

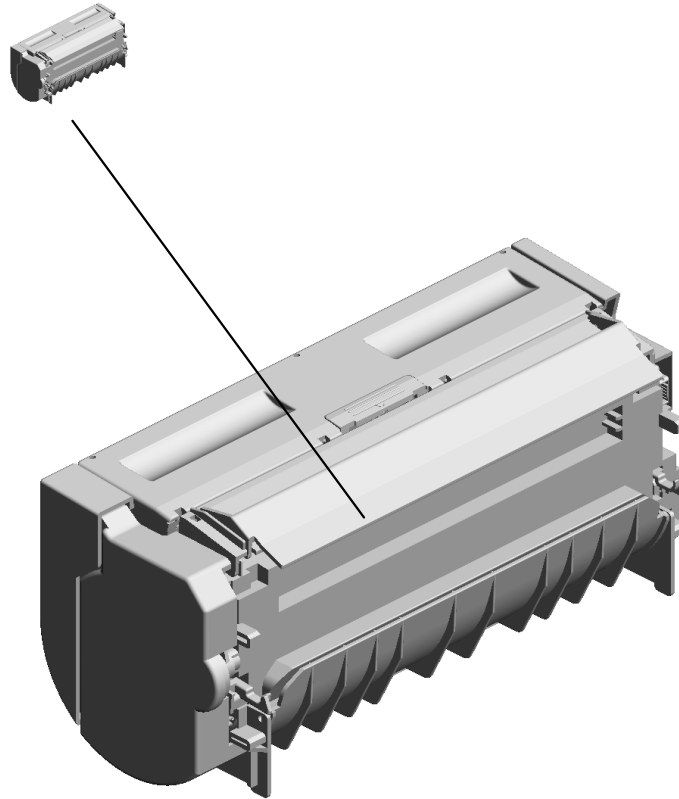
5.J0075330
POWER SUPPLY U
NIT:TOS/PIE:DOM/
NA:(for J018)

11.J0175201
POWER SUPPLY U
NIT:(for J017/J019)
201011-06 X/O

6.J0175257
PCB:SENC
201404-01 O/O

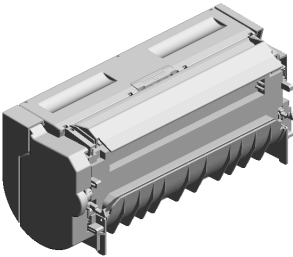
U005.DUPLEX

U005 S001
J0170068
DUPLEX



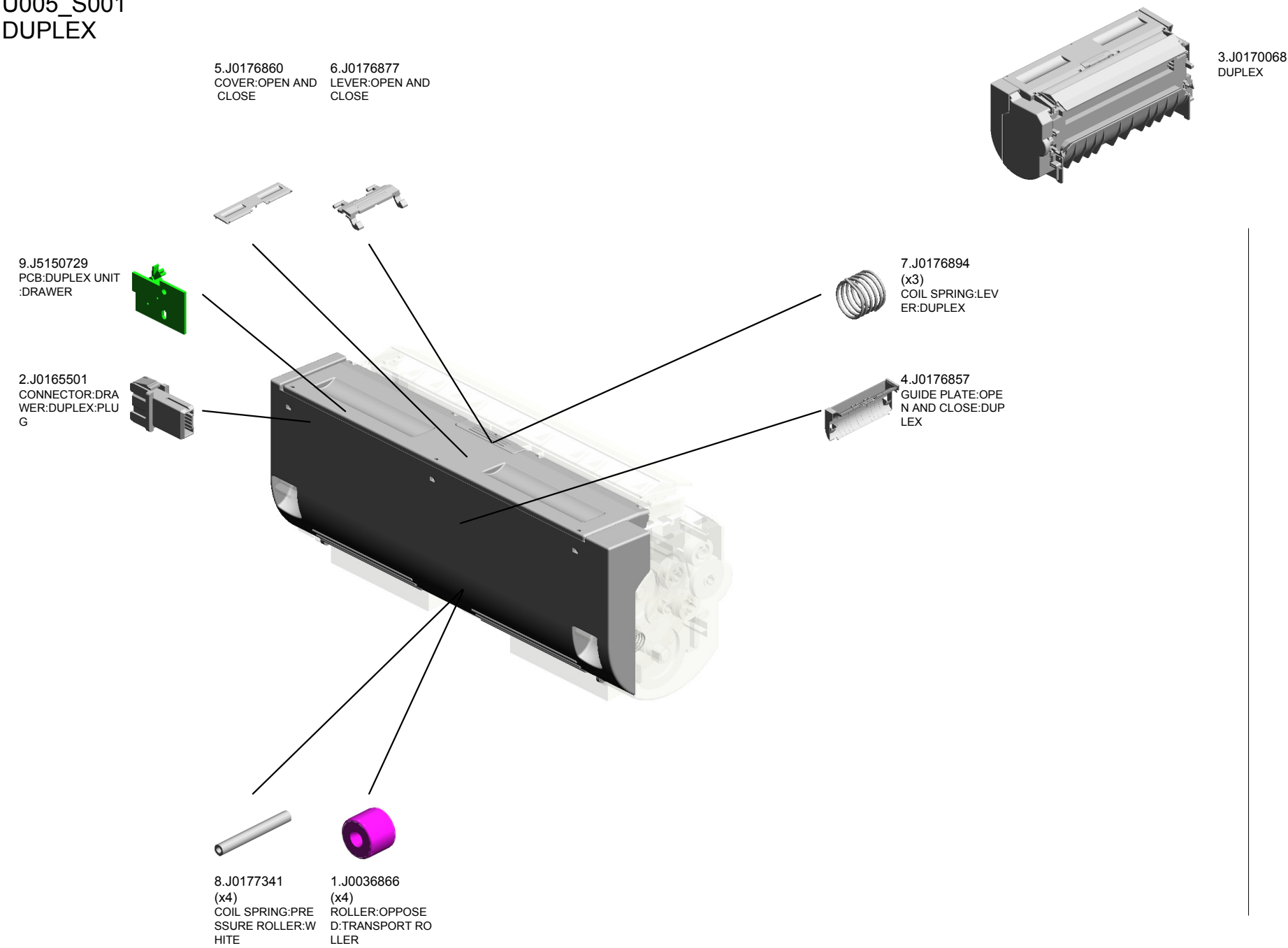
U001	U002	U003	U004	U005	U006	U007	U008	U009
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U005
DUPLEX



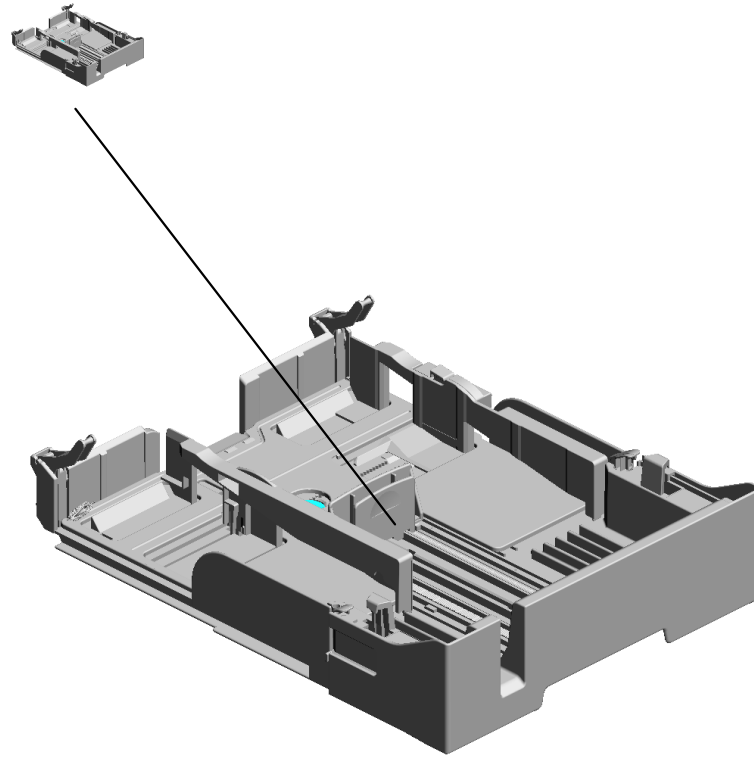
U001	U002	U003	U004	U005	U006	U007	U008	U009
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U005_S001
DUPLEX



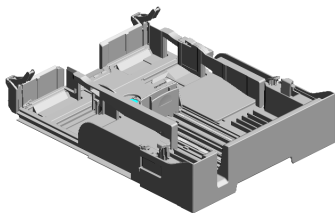
U006.CASSETTE TRAY

U006 S001
J0170034
CASSETTE TRAY



U001	U002	U003	U004	U005	U006	U007	U008	U009
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U006
CASSETTE TRAY

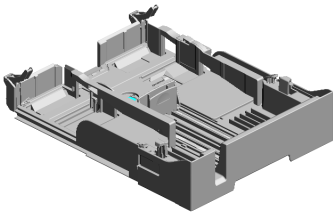


U001	U002	U003	U004	U005	U006	U007	U008	U009
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U006_S001
CASSETTE TRAY

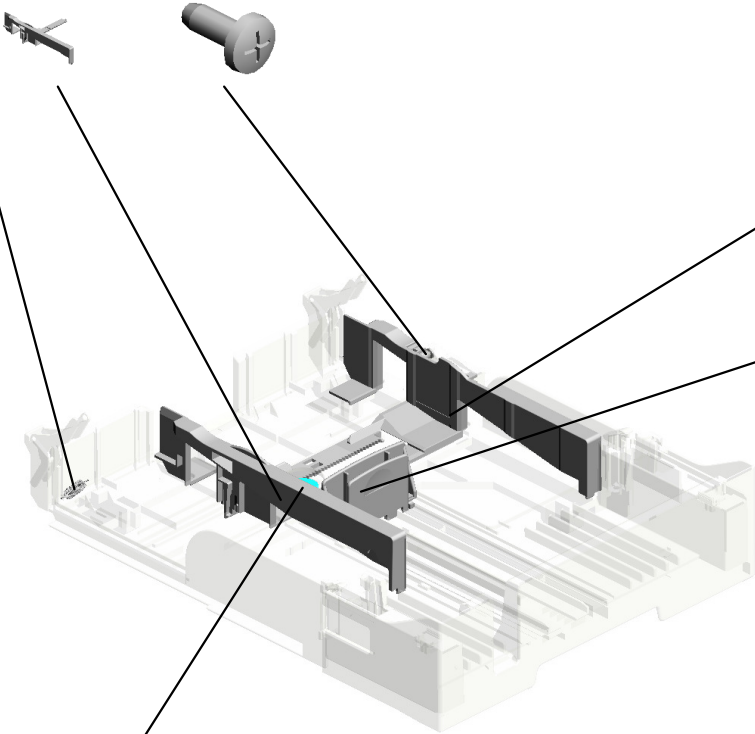
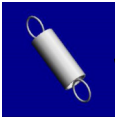
7.J0173007
SIDE FENCE:LEFT:
A4
201010-07 X/O

1.04523008N
(x2)
BINDING SELF-TA
PPING SCREW:3X
8

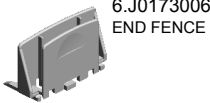


4.J0170034
[A]
CASSETTE TRAY
201010-01 X/O

3.J0013057
(x2)
TENSION SPRING:
BASE:P1



5.J0173005
SIDE FENCE:RIGH
T:A4



6.J0173006
END FENCE



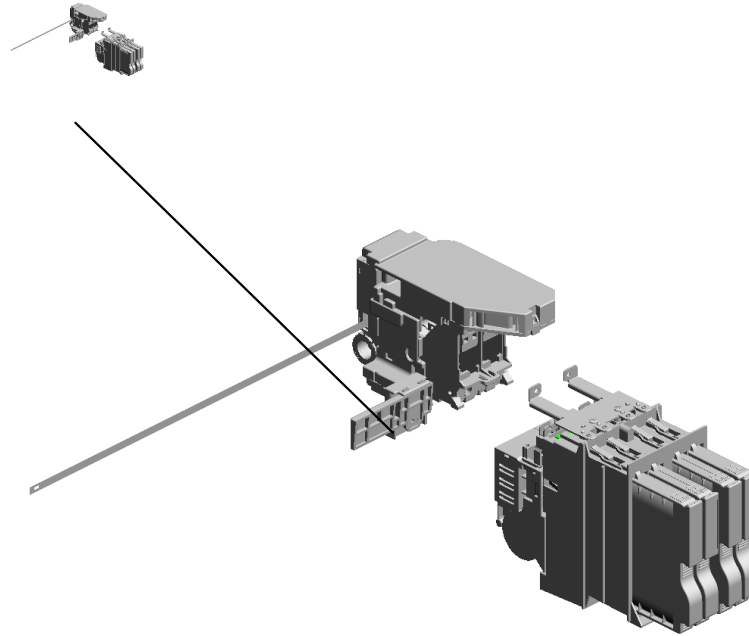
2.J0013008
GEAR:SIDE FENCE



J0173034
[A]
CASSETTE TRAY
201010-01 X/O

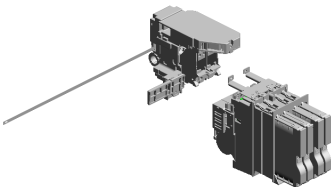
U007.CARRIAGE UNIT/INK SUPPLY UNIT:(for J017/J019)

U007 S001
J0173980
INSTALLATION COMPONENT
T SECTION:HEAD:UNIT:(for J
017/J019)



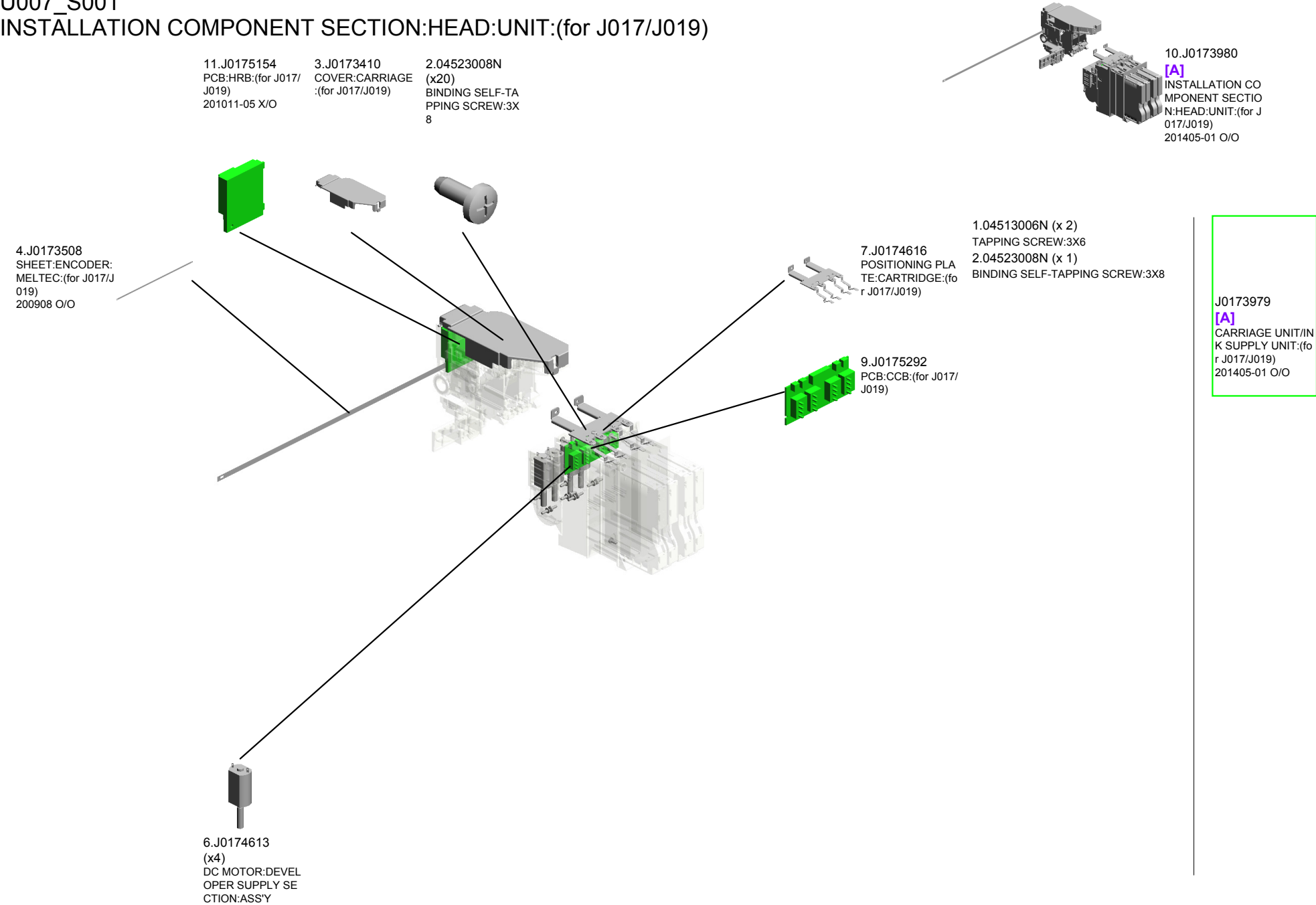
U001	U002	U003	U004	U005	U006	U007	U008	U009
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U007
CARRIAGE UNIT/INK SUPPLY UNIT:(for J017/J019)



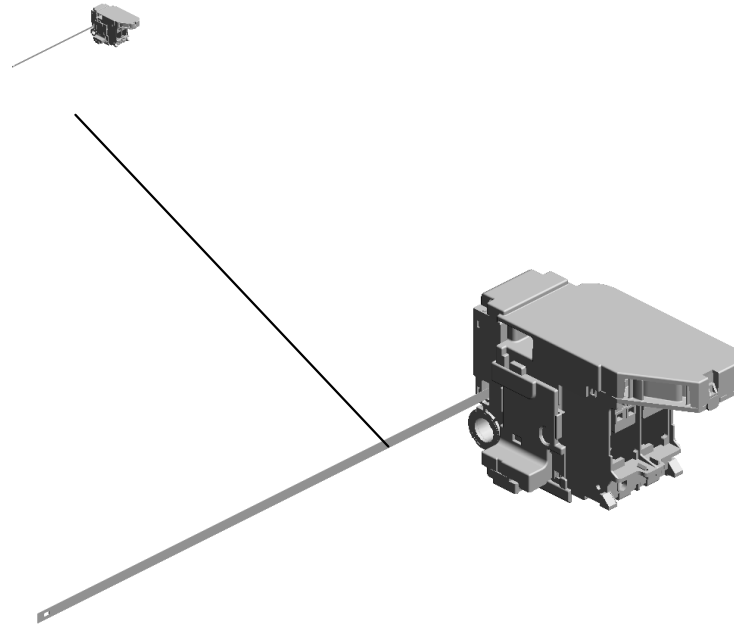
U001	U002	U003	U004	U005	U006	U007	U008	U009
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U007_S001
INSTALLATION COMPONENT SECTION:HEAD:UNIT:(for J017/J019)



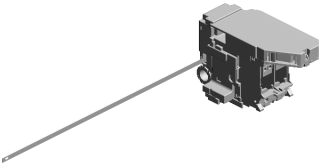
U008.CARRIAGE UNIT:(for J018)

U008 S001
J0183983
(for J018):INSTALLATION CO
MPONENT SECTION:HEAD:U
NIT:RHEI



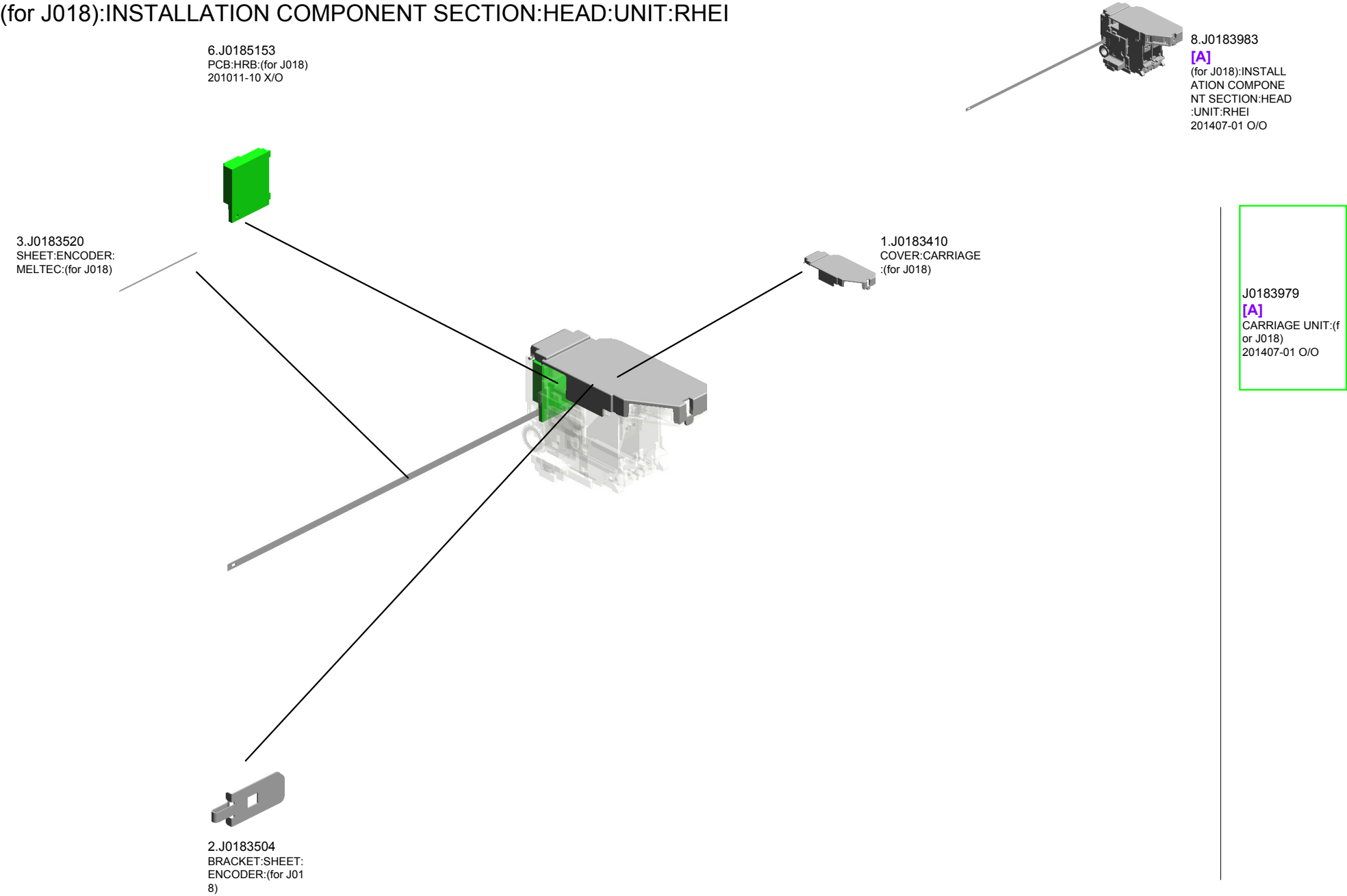
U001	U002	U003	U004	U005	U006	U007	U008	U009
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U008
CARRIAGE UNIT:(for J018)



U001	U002	U003	U004	U005	U006	U007	U008	U009
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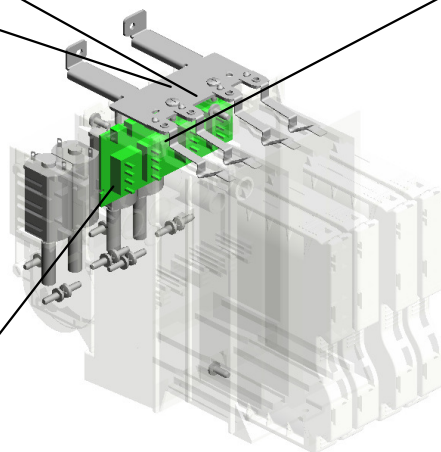
U008_S001
(for J018):INSTALLATION COMPONENT SECTION:HEAD:UNIT:RHEI



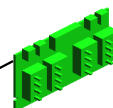
U009 INK SUPPLY UNIT:(for J018)

4.J0184616
POSITIONING PLATE:
CARTRIDGE:AS
S'Y:(for J018)

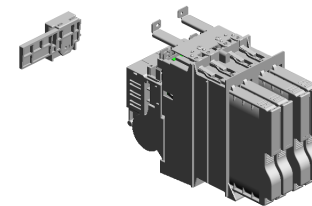
2.04523008N
(x20)
BINDING SELF-TAPPING SCREW:3X8



3.J0174613
(x4)
DC MOTOR:DEVELOPER SUPPLY SECTION:ASSY



5.J0205292
PCB:CCB:(for J018)



1.04513006N (x 2)
TAPPING SCREW:3X6
2.04523008N (x 1)
BINDING SELF-TAPPING SCREW:3X8

ACCESSORIES



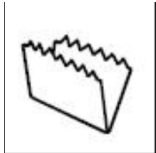
1.J0175511
POWER SUPPLY CORD:L-ANGLE:NA



1.52039501
Silicon Grease G-501



2.A2579300
Grease Barrierta S552R



3.B2299311
SPECIAL CLOTH 10PCS/BAG

Special Tool



4.C4019503
20X Magnification Scope



5.J7518022
Ink Cartridge K Cleaning Assy
201101-01 O/O



6.J7518123
INK CARTRIDGE:C:CLEANING:ASS'Y
201304-01 O/O



7.J7518222
INK CARTRIDGE:M:CLEANING:ASS'Y
201109-01 O/O



9.VSSM9000
Digital Multimeter FLUKE87



10.J7518322
Ink Cartridge Y Cleaning Assy
201010-11 O/O

Exclusive Parts

Number	Part Name	Group	ID
52039501	Silicon Grease G-501	Special Tool	1
54472681	SNAP RING	U002	1
A2579300	Grease Barrierta S552R	Special Tool	2
AG071007	LATCH - BY PASS FEED TABLE:(for J018)	U001	98
AW020190	PHOTOINTERRUPTOR:FLAT:7MM	U001	9
AW140015	TEMPERATURE & HUMIDITY SENSOR	U001	10
AW500023	PUSH SWITCH	U001	11
B2299311	SPECIAL CLOTH 10PCS/BAG	Special Tool	3
C4019503	20X Magnification Scope	Special Tool	4
G1161052	RUBBER FOOT:(for J018)	U001	43
G1661268	PLATE:RIC:WHITE	U001	13
GW020022	PHOTOINTERRUPTOR:LG2A24BL1	U001	14
		U003	2
GX120002	DC SOLENOID:VALVE	U001	15
J0011168	SLIDER:TRANSPORT ROLLER	U001	16
J0011523	SHEET:DISCHARGE:COVER:FRONT	U001	17
J0012804	GEAR:TRANSPORT ROLLER:PRESSURE	U002	2
J0012807	SPRING:FEELER:REGISTRATION SENSOR	U002	3
J0012808	ROLLER:NO.1	U002	4
J0012810	BUSHING:ROLLER:NO.1	U002	5
J0012811	PAWL:GUIDE:REVERSE	U002	6
J0012813	SPRING:PAWL:GUIDE	U002	7
J0012814	SPRING:ROLLER:NO.1	U002	8
J0012928	TIMING PULLEY:EXIT ROLLER	U002	9
J0012989	GUIDE:SHEET:REVERSE	U002	10
J0012991	PICKOFF PAWL	U002	11
J0013001	PAPER FEED ROLLER	U001	18
J0013008	GEAR:SIDE FENCE	U006_S001	2
J0013014	PRESSURE ROLLER:SEPARATION	U001	19
J0013057	TENSION SPRING:BASE:P1	U006_S001	3
J0014604	TENSION SPRING:LEVER	U001	20
J0036866	ROLLER:OPPOSED:TRANSPORT ROLLER	U005_S001	1

Number	Part Name	Group	ID
J0061148	SPRING:TIGHTENER:DRIVE	U001	21
J0062927	TIMING BELT:B30S2M88	U002	12
J0062992	SPRING:ROLLER:LEADING EDGE	U001	22
J0063406	SPRING PLATE:HOLDER:PRESSURE ROLLER	U001	23
J0071055	COVER:POWER PACK:TP-P1	U001	24
J0071118	BRACKET:TIGHTENER:ASS'Y	U001	25
J0071122	TIMING BELT:227ST1.5-6.0	U001	26
J0071130	PULLEY:TIGHTENER:DRIVE	U001	27
J0072806	FEELER:REGISTRATION SENSOR	U002	13
J0072990	GUIDE:REVERSE	U002	14
J0073016	SPRING CLUTCH:FEED	U001	28
J0073018	SEPARATION UNIT:ASS'Y	U001	29
J0073517	SPRING:GUIDE ROD:1	U001	30
J0073518	SPRING:GUIDE ROD:2	U001	31
J0073524	CAM:GUIDE ROD:RIGHT FRONT	U001	33
J0073528	SHAFT:PRESSURE ROLLER	U001	34
J0073533	SPRING:PRESSURE ROLLER:30N	U001	35
J0073534	SPRING:LEVER:3N	U001	36
J0073535	PRESSURE ROLLER:PRESS FIT	U001	37
J0073539	BRACKET:HOLDER:PRESSURE ROLLER	U001	38
J0073540	SPRING PLATE:GUIDE ROD	U001	39
J0074062	GUIDE PLATE:DC SOLENOID	U001	40
J0074200	HOLDER:LEFT:TOS:ASS'Y:(for J017/J019)	U003	3
J0075330	POWER SUPPLY UNIT:TOS/PIE:DOM/NA:(for J018)	U004	5
J0075360	POWER PACK:TOS/PIE	U001	41
J0075621	FAN:MM60:15MM:37V	U001	42
J0121008	RUBBER FOOT:(for J017/J019)	U001	43
J0122844	COVER:SAFETY SWITCH:TOS/PIE	U001	44
J0151070	FILTER:FAN:P1S:(for J018)	U001	59
J0152302	DECAL:REVERSE:LEFT:P1S	U002	15
J0152303	DECAL:REVERSE:RIGHT:P1S	U002	16
J0152890	TIMING BELT:DIAL:B30S2M452	U002	17
J0152891	PULLEY:DIAL:JAM	U002	18
J0152892	PULLEY:DRIVE:DIAL	U001	46

Exclusive Parts

Number	Part Name	Group	ID
J0153502	DC MOTOR:CARRIAGE:ASS'Y	U001	47
J0154900	EXIT ROLLER:ASS'Y:(for J017/J019)	U002	19
J0154902	COVER:EXIT ROLLER:P1S	U001	48
J0154906	STOPPER:PAPER	U001	49
J0154908	ROLLER:STOPPER:PAPER	U001	50
J0155205	DC MOTOR:SUB SCANNING:ASS'Y	U001	51
J0163540	DECAL:LEVER	U001	52
J0165500	CONNECTOR:DRAWER:DUPLEX:RECEIVER	U001	53
J0165501	CONNECTOR:DRAWER:DUPLEX:PLUG	U005_S001	2
J0170034	CASSETTE TRAY	U006_S001	4
J0170068	DUPLEX	U005_S001	3
J0170134	BRACKET:DRAWER:ASS'Y	U001	54
J0170200	OPERATION SUB-UNIT:NA:ASS'Y:(for J017/J019)	U001	55
J0170413	MAINTENANCE RECOVERY:(for J017/J019)	U003	11
J0170497	TRAY:EXIT:EXP:ASS'Y	U001_S001	100
J0171037	COVER:PCB:CONTROL	U001	56
J0171057	COVER:CONNECTOR:POWER PACK	U001	57
J0171068	INNER COVER:POWER SUPPLY UNIT	U001	58
J0171070	FILTER:FAN:(for J017/J019)	U001	59
J0171161	TIMING PULLEY:TRANSPORT ROLLER:ASS'Y	U001	60
J0171544	COVER:SAFETY SWITCH	U001	61
J0171551	COVER:RIGHT:EU	U001	63
J0171552	COVER:FRONT:EU:(for J017/J019)	U001	64
J0171553	COVER:REAR:EU:(for J017)	U001	65
J0171554	COVER:UPPER:EU:(for J017/J019)	U001	66
J0171564	COVER:LEFT FRONT:EU	U001	68
J0171565	INNER COVER:UPPER:EU:(for J017/J019)	U001	69
J0171566	COVER:DIAL:EU	U001	70
J0171570	COVER:LEFT	U001	101

Number	Part Name	Group	ID
J0171577	COVER:OPEN AND CLOSE:RICOH:(for J017)	U001	102
J0172304	DECAL:OPERATE:DIAL	U001	71
J0172305	DECAL:ROTATION DIRECTION:DIAL	U001	72
J0172307	DECAL:PICK-UP PAPER JAM:NA	U001	73
J0172311	DECAL:CAUTION	U001	75
J0172312	DECAL:POSITIONING DISPLAY:JAM:PICK-UP	U001	76
J0172313	DECAL:POSITIONING DISPLAY:LEVER SWITCH	U001	77
J0172321	DECAL:CAUTION:PAPER:NA	U001_S001	78
J0172322	DECAL:CLEANING:NA	U001	79
J0172700	PRESSURE PLATE:ROLLER:LEADING EDGE:ASS'Y	U001	106
J0172701	PRESSURE PLATE:ROLLER:LEADING EDGE:RIGHT:ASS'Y	U001	107
J0173005	SIDE FENCE:RIGHT:A4	U006_S001	5
J0173006	END FENCE	U006_S001	6
J0173007	SIDE FENCE:LEFT:A4	U006_S001	7
J0173410	COVER:CARRIAGE:(for J017/J019)	U007_S001	3
J0173508	SHEET:ENCODER:MELTEC:(for J017/J019)	U007_S001	4
J0173510	HOLDER:FFC:CARRIAGE:(for J017/J019)	U001	80
J0173542	SHADING PLATE:FFC:CARRIAGE	U001	81
J0173980	INSTALLATION COMPONENT SECTION:HEAD:UNIT:(for J017/J019)	U007_S001	10
J0174331	HOLDER:TANK:MOVE	U001	105
J0174370	TANK:USED DEVELOPER:MOVE:ASS'Y:(for J017/J019)	U003	5
J0174613	DC MOTOR:DEVELOPER SUPPLY SECTION:ASS'Y	U007_S001 U009	6 3
J0174616	POSITIONING PLATE:CARTRIDGE:(for J017/J019)	U007_S001	7
J0175154	PCB:HRB:(for J017/J019)	U007_S001	11
J0175201	POWER SUPPLY UNIT:(for J017/J019)	U004	11

Exclusive Parts

Number	Part Name	Group	ID
J0175257	PCB:SENC	U004	6
J0175292	PCB:CCB:(for J017/J019)	U007_S001	9
J0175297	PCB:WTR	U001	87
J0175511	POWER SUPPLY CORD:L-ANGLE:NA	ACCESSORIES	1
J0175650	PCB:CTL:ASS'Y:(for J017)	U004	12
J0176857	GUIDE PLATE:OPEN AND CLOSE:DUPLEX	U005_S001	4
J0176860	COVER:OPEN AND CLOSE	U005_S001	5
J0176877	LEVER:OPEN AND CLOSE	U005_S001	6
J0176894	COIL SPRING:LEVER:DUPLEX	U005_S001	7
J0177341	COIL SPRING:PRESSURE ROLLER:WHITE	U005_S001	8
J0180200	OPERATION SUB-UNIT:NA:ASS'Y:(for J018)	U001	55
J0181502	COVER:FRONT:HALOGEN-FREE:(for J018)	U001	64
J0181503	COVER:REAR:HALOGEN-FREE:(for J018)	U001	65
J0181504	COVER:UPPER:HALOGEN-FREE:(for J018)	U001	66
J0181515	INNER COVER:UPPER:HALOGEN-FREE:(for J018)	U001	69
J0181577	COVER:OPEN AND CLOSE:RICOH:(for J018)	U001	103
J0183410	COVER:CARRIAGE:(for J018)	U008_S001	1
J0183504	BRACKET:SHEET:ENCODER:(for J018)	U008_S001	2
J0183510	HOLDER:FFC:CARRIAGE:(for J018)	U001	80
J0183520	SHEET:ENCODER:MELTEC:(for J018)	U008_S001	3
J0183983	(for J018):INSTALLATION COMPONENT SECTION:HEAD:UNIT:RHEI	U008_S001	8
J0184200	HOLDER:LEFT:ASS'Y:(for J018)	U003	3
J0184370	TANK:USED DEVELOPER:MOVE:ASS'Y:(for J018)	U003	5
J0184616	POSITIONING PLATE:CARTRIDGE:ASS'Y:(for J018)	U009	4

Number	Part Name	Group	ID
J0184900	EXIT ROLLER:ASS'Y:(for J018)	U002	19
J0185114	PCB:CTL:EXP:ASS'Y:(for J018)	U004	4
J0185153	PCB:HRB:(for J018)	U008_S001	6
J0191553	COVER:REAR:EU:(for J019)	U001	65
J0191577	COVER:OPEN AND CLOSE:RICOH:(for J019)	U001	104
J0195110	PCB:CTL:ASS'Y:(for J019)	U004	10
J0195160	PCB:NIC:FD:ASS'Y:(for J017/J019)	U001	97
J0205292	PCB:CCB:(for J018)	U009	5
J0850412	MAINTENANCE RECOVERY:(for J018)	U003	12
J5150729	PCB:DUPLEX UNIT:DRAWER	U005_S001	9
J7518022	Ink Cartridge K Cleaning Assy	Special Tool	5
J7518123	INK CARTRIDGE:C:CLEANING:ASS'Y	Special Tool	6
J7518222	INK CARTRIDGE:M:CLEANING:ASS'Y	Special Tool	7
J7518322	Ink Cartridge Y Cleaning Assy	Special Tool	10
R0381136	LOCK:091Y:(for J017/J019)	U001	98
VSSM9000	Digital Multimeter FLUKE87	Special Tool	9

Standard Parts



04513006N
TAPPING SCREW:3X6



04513008N
TAPPING SCREW:3X8



04523008N
BINDING SELF-TAPPING SC
REW:3X8



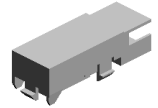
04543006Q
TAPPING SCREW:3X6



07200025E
RETAINING RINGS-E:2.5



11050516
CLAMP:LWSM-0511



14031384
PHOTOINTERRUPTOR:SG12
91-RC86

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201707-01	1707 Modification	-	J0180412	MAINTENANCE RECOVERY:(for J	J0850412	MAINTENANCE RECOVERY:(for J	U003	12	1	O/O			J01717-J01817:
201611-01	1611 Modification	-	GW020021	PHOTOINTERRU PTOR:LG248BL1	GW020022	PHOTOINTERRU PTOR:LG2A24BL1	U001	14	3	O/O			J01717-J01817:
							U003	2	1				
201407-01	1407 Modification	-	J0183979	CARRIAGE UNIT: (for J018)	J0183983	(for J018):INSTAL LATION COMPO NENT SECTION: HEAD:UNIT:RHEI	U008_S001	8	1	O/O			J01717-J01817:
201405-01	1405 Modification	-	J0173979	CARRIAGE UNIT/ INK SUPPLY UNI T:(for J017/J019)	J0173980	INSTALLATION C OMPONENT SEC TION:HEAD:UNIT :(for J017/J019)	U007_S001	10	1	O/O			J01717-J01817:
201404-01	1404 Modification	-	J0175255	PCB:SENC:TOS/ PIE	J0175257	PCB:SENC	U004	6	1	O/O			J01717-J01817:
201404-02	1404 Modification	-	J0185390	HARNESS:OPU: RHEI	J0185391	HARNESS:OPU: RHEI	P to P C6(3/ 3)		1	O/O			J01717-J01817:
201401-01	1401 Modification	-	J0175390	HARNESS:OPU	J0175391	HARNESS:OPU: MOS	P to P 4E(1/ 3)		1	O/O			J01717-J01817:
201304-01	1304 Modification	-	J7518121	Ink Cartridge C Cl eaning Assy	J7518123	INK CARTRIDGE: C:CLEANING:AS S'Y	Special Too l	6	1	O/O			J01717-J01817:
201206-01	1206 Modification	-	J0073519	GROUND PLATE: GUIDE ROD:LEF T			U001	32	1				J01717-J01817:
201206-02	1206 Modification	-	J0073519	GROUND PLATE: GUIDE ROD:LEF T			U001	32	1				J01717-J01817:
201109-01	1109 Modification	-	J7518221	Ink Cartridge M Cl eaning Assy	J7518222	INK CARTRIDGE: M:CLEANING:AS S'Y	Special Too l	7	1	O/O			J01717-J01817:

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-				S'Y							
201108-01	1108 Modification	-			J0172701	PRESSURE PLATE:ROLLER:LEADING EDGE:RIGHT:ASS'Y	U001	107	1				J01717-J01817:
201108-02	1108 Modification	-			J0172700	PRESSURE PLATE:ROLLER:LEADING EDGE:ASS'Y	U001	106	1				J01717-J01817:
201108-03	1108 Modification	-	J0183975	CARRIAGE UNIT:(for J018)	J0183979	CARRIAGE UNIT:(for J018)	U008	8	1	X/O			J01717-J01817:
201103-01	1103 Modification	-	J0174330	CASE:GEAR:TANK:MOVE	J0174331	HOLDER:TANK:MOVE	U001	105	1	X/O			J01717-J01817:
201102-01	1102 Modification	-	J0174328	GEAR:MOVE:TANK			U001	82	1				J01717-J01817:
201102-02	1102 Modification	-	J0174329	SLIDER:TANK:MOVE			U001	83	1				J01717-J01817:
201102-03	1102 Modification	-	J0183973	CARRIAGE UNIT:(for J018)	J0183975	CARRIAGE UNIT:(for J018)	U008	4	1	X/O			J01717-J01817:
201101-01	1101 Modification	-	J7518021	Ink Cartridge K Cleaning Assy	J7518022	Ink Cartridge K Cleaning Assy	Special Tool	5	1	O/O			J01717-J01817:
201101-02	1101 Modification	-	J0185108	PCB:CTL:EXP:ASS'Y:(for J018)	J0185114	PCB:CTL:EXP:ASS'Y:(for J018)	U004	4	1	X/O			J01717-J01817:
201011-01	1011 Modification	-	J0170412	MAINTENANCE RECOVERY:(for J017/J019)	J0170413	MAINTENANCE RECOVERY:(for J017/J019)	U003	11	1	X/O			J01717-J01817:
201011-02	1011 Modification	-	J0171557	COVER:OPEN AND CLOSE:RICOH:(for J017)	J0171577	COVER:OPEN AND CLOSE:RICOH:(for J017)	U001	102	1	X/O			J01717-J01817:
201011-03	1011 Modification	-	J0173972	CARRIAGE UNIT/	J0173979	CARRIAGE UNIT/	U007	10	1	X/O			J01717-J01817:

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		INK SUPPLY UNIT:(for J017/J019)		INK SUPPLY UNIT:(for J017/J019)							
201011-04	1011 Modification	-	J0175118	PCB:CTL:ASS'Y:(for J017)	J0175650	PCB:CTL:ASS'Y:(for J017)	U004	12	1	X/O			J01717-J01817:
201011-05	1011 Modification	-	J0175150	PCB:HRB:(for J017/J019)	J0175154	PCB:HRB:(for J017/J019)	U007_S001	11	1	X/O			J01717-J01817:
201011-06	1011 Modification	-	J0175200	POWER SUPPLY UNIT:(for J017/J019)	J0175201	POWER SUPPLY UNIT:(for J017/J019)	U004	11	1	X/O			J01717-J01817:
201011-08	1011 Modification	-	J0181557	COVER:OPEN AND CLOSE:RICH:(for J018)	J0181577	COVER:OPEN AND CLOSE:RICH:(for J018)	U001	103	1	X/O			J01717-J01817:
201011-10	1011 Modification	-	J0185150	PCB:HRB:(for J018)	J0185153	PCB:HRB:(for J018)	U008_S001	6	1	X/O			J01717-J01817:
201011-11	1011 Modification	-	J0191557	COVER:OPEN AND CLOSE:RICH:(for J019)	J0191577	COVER:OPEN AND CLOSE:RICH:(for J019)	U001	104	1	X/O			J01717-J01817:
201011-17	1011 Modification	-	J0185446	HARNESS:SENSOR:FRONT:RHEI	J0185448	HARNESS:SENSOR:FRONT:RHEI	P to P Location : D5(3/3)		1	X/O			J01717-J01817:
201011-18	1011 Modification	-	J0185447	HARNESS:CCB:RHEI	J0185457	HARNESS:CCB:RHEI	P to P Location : F8(3/3)		1	X/O			J01717-J01817:
201010-01	1010 Modification	-	J0173034	CASSETTE TRAY	J0170034	CASSETTE TRAY	U006_S001	4	1	X/O			J01717-J01817:
201010-02	1010 Modification	-	J0170411	MAINTENANCE RECOVERY:(for J017/J019)	J0170412	MAINTENANCE RECOVERY:(for J017/J019)	U003	9	1	X/O			J01717-J01817:
201010-03	1010 Modification	-			J0170497	TRAY:EXIT:EXP:ASS'Y	U001_S001	100	1				J01717-J01817:
201010-04	1010 Modification	-	J0174904	TRAY:EXIT			U001_S001	85	1				J01717-J01817:
201010-05	1010 Modification	-	J0174905	EXTENSION TRA			U001_S001	86	1				J01717-J01817:

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		Y:EXIT									
201010-06	1010 Modification	-	J0171550	COVER:LEFT:EU	J0171570	COVER:LEFT	U001	101	1	X/X			J01717-J01817:
201010-07	1010 Modification	-	J0173004	SIDE FENCE:LEFT:A4	J0173007	SIDE FENCE:LEFT:A4	U006_S001	7	1	X/O			J01717-J01817:
201010-08	1010 Modification	-	J0175108	PCB:CTL:ASS'Y:(for J017)	J0175118	PCB:CTL:ASS'Y:(for J017)	U004	9	1	O/O			J01717-J01817:
201010-09	1010 Modification	-	J0180411	MAINTENANCE RECOVERY:(for J018)	J0180412	MAINTENANCE RECOVERY:(for J018)	U003	10	1	X/O			J01717-J01817:
201010-10	1010 Modification	-	J0195104	PCB:CTL:ASS'Y:(for J019)	J0195110	PCB:CTL:ASS'Y:(for J019)	U004	10	1	X/O			J01717-J01817:
201010-11	1010 Modification	-	J7518321	Ink Cartridge Y Cleaning Assy	J7518322	Ink Cartridge Y Cleaning Assy	Special Tool	10	1	O/O			J01717-J01817:
201010-12	1010 Modification	-	J0075471	HARNESS:MAIN:MOTOR			P to P Location : E9(3/3)		0				J01717-J01817:
201010-13	1010 Modification	-	J0175437	HARNESS:CCB	J0175447	HARNESS:CCB	P to P Location : D7(1/3)		1	X/O			J01717-J01817:
201010-14	1010 Modification	-	J0175446	HARNESS:SENSOR:FRONT	J0175448	HARNESS:SENSOR:FRONT	P to P Location : G4(1/3),F8(2/3)		0	X/O			J01717-J01817:
201010-15	1010 Modification	-	J0185432	HARNESS:MOTOR	J0185433	HARNESS:MOTOR	P to P Location : C8(3/3)		0	X/O			J01717-J01817:
201010-16	1010 Modification	-	J0195437	HARNESS:CCB	J0195447	HARNESS:CCB	P to P Location : G9(2/3)		0	X/O			J01717-J01817:

