

Model: Model J-P3		Date: 22-Apr-05	No.: MG106001
Modified Article: Development Unit		Prepared by: H.Taguchi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G2193001	G2193005	Development unit:C:M-pack:Ass'y	1-1	X/O	35	3	
G2193002	G2193006	Development unit:M:M-pack:Ass'y	1-1	X/O	35	4	
G2193003	G2193007	Development unit:Y:M-pack:Ass'y	1-1	X/O	35	2	

Change: The shape of the joint area of the development unit.

Reason: To make sure the development unit gear connects with the mainframe gear correctly (to ensure SC38x does not occur).

RCL (Japan) Production

Model	V/Hz	Destination	Code	Serial Number
Ricoh Aficio CL7100 Savin CLP35 Gestetner C7435n LP 235c	120V, 60Hz	USA, Canada	G106-17	Q1341100051
Gestetner C7435n Nashuatec C7435n Rex Rotary C7435n	220 - 240V, 50/60Hz	Europe, etc.	G106-22	Q1350200101
LP 235c	220 - 240V, 50/60Hz	Europe, etc.	G106-24	Q1341200181
IPC3535	220 - 240V, 50/60Hz	Europe, etc.	G106-26	5A11240001
Ricoh Aficio CL7100	220 - 240V, 50/60Hz	Europe, etc.	G106-27	Q1341100139
Ricoh Aficio CL7100	220 - 240V, 50/60Hz	Asia	G106-29	Q1341100104
Ricoh Aficio CL7100	220 - 240V, 50/60Hz	China	G106-69	Q1350200297

Model: Model J-P3		Date: 30-Sep-05	No.: MG106002
Modified Article: Parts catalog correction		Prepared by: H. Taguchi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Please apply the following correction to your Parts Catalogs:

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G0803830	G1073850	Cleaning Unit:Transfer Belt: Ass'y	1 - 1		37	1	

Model: Model J-P3		Date: 8-Nov-07	No.: MG106003
Modified Article: Parts Catalog Correction		Prepared by: S. Yoshiki	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G2193007	G2193013	Development Unit:Y: Service:M-PAC:EX			35	2	

Change: P/N change only.

Reason: The wrong P/N was listed in the Parts Catalog.

Model: Model J-P3		Date: 24-Dec-08	No.: MG106004
Modified Article: J-P3 PSU		Prepared by: N. Yoshida	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☒ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AZ230137	AZ230208	POWER SUPPLY UNIT: SUB:EU/AA:J-P3	1	X/O	85	18	

Change: The material of this part was changed.

Reason: To comply with RoHS Directive.



Part Change Information List

Date: October 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
J-P3	G106	200910			G1061855	IMAGE FORMING SECTION:SERVICE PARTS:P3C:CHN:ASS'Y	0	1			13	1			RG106013		V0901781	



Part Change Information List

Date: January 29, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
J-P3	G106	201001		G0801272	G1306204	COVER:UPPER:REAR	1	1	X/O		9	8						

RICOH**Part Change Information List**

Date: April 28, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
J-P3	G106	201104		G0802644	B1802644	DC SOLENOID:ASS'Y	1	1	X/O		39	8					V1100634	04060475
J-P3	G106	201104		G0604457	B1804457	BRACKET:EXIT ROLLER:FLOPPY DISK	1	1	O/O		65	2					V1100577	

RICOH**Part Change Information List**

Date: August 31, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
J-P3	G106	201108		AX060278	AX060286	POLYGON MIRROR MOTOR	1	1	X/O		13	2					V1100760	



Part Change Information List

Date: November 30, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
J-P3	G106	201111		AW020069	AW020151	PHOTOINTERRUPTOR	1	1	O/O		23	18					V1102855	

RICOH**Part Change Information List**

Date: May 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
J-P3	G106	201205		G1065445	B1805445	POLYGON MIRROR MOTOR BOARD	1	1	O/O		24	2					V1101676	07051188



Part Change Information List

Date: September 28, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
J-P3	G106	201209		G0602830	B1802830	POSITIONING PLATE:UPPER:ASS'Y	1	1	O/O		71	10					V1100577	



Part Change Information List

Date: April 30, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
J-P3	G106	201404		G1312750	B1802750	PAPER FEED UNIT:NO.2:ASS'Y	1	1	O/O		21	1					V1101869	



Part Change Information List

Date: May 30, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
J-P3	G106	201405		G1062750	G1312750	PAPER FEED UNIT:NO.2:ASS'Y	1	1	O/O		21	1					V0901307	