

|                                                    |                                                                                                                                                       |                                                                                                                                        |                                                         |
|----------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------|
| Model: Model J-P2                                  |                                                                                                                                                       | Date: 12-Dec-03                                                                                                                        | No.: MG080001                                           |
| Modified Article: Cleaner - Dust Proof Glass       |                                                                                                                                                       | Prepared by: H.Taguchi                                                                                                                 |                                                         |
| From: 1st Tech. Support Sec. Service Support Dept. |                                                                                                                                                       |                                                                                                                                        |                                                         |
| Reason for Modification:                           | <input type="checkbox"/> Parts catalog correction<br><input type="checkbox"/> To facilitate assembly<br><input type="checkbox"/> Part standardization | <input type="checkbox"/> Vendor change<br><input checked="" type="checkbox"/> To improve reliability<br><input type="checkbox"/> Other | <input type="checkbox"/> To meet standards<br>(       ) |

The cleaner for the dust proof glass has been modified as follows to improve the adhesive strength of the seal's tape:

1. The material for the fiber base seal has been changed to a softer material (latex).
2. The adhesive strength of the tape has been increased by approximately four times.

| Old part number | New part number | Description      | Q'ty  | Int | Page | Index | Note |
|-----------------|-----------------|------------------|-------|-----|------|-------|------|
| G0601995        | B1491995        | HOLDER:PAD:ASS'Y | 1 – 1 | O/O | 9    | 27    |      |

|                                                    |                                                                                                                                                       |                                                                                                                                        |                                                         |
|----------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------|
| Model: Model J-P2                                  |                                                                                                                                                       | Date: 22-Dec-03                                                                                                                        | No.: MG080002                                           |
| Modified Article: Transfer unit, Bearings          |                                                                                                                                                       | Prepared by: H.Taguchi                                                                                                                 |                                                         |
| From: 1st Tech. Support Sec. Service Support Dept. |                                                                                                                                                       |                                                                                                                                        |                                                         |
| Reason for Modification:                           | <input type="checkbox"/> Parts catalog correction<br><input type="checkbox"/> To facilitate assembly<br><input type="checkbox"/> Part standardization | <input type="checkbox"/> Vendor change<br><input type="checkbox"/> To improve reliability<br><input checked="" type="checkbox"/> Other | <input type="checkbox"/> To meet standards<br>(       ) |

Please apply the following P/N and description corrections to your Parts Catalogs, which have also been applied to service parts for this model.

| Incorrect part number | Correct part number | Correct Description   | Q'ty  | Int | Page | Index | Note |
|-----------------------|---------------------|-----------------------|-------|-----|------|-------|------|
| G0803810              | G0803811            | Transfer Unit Ass'y   | 1 - 1 | O/O | 37   | 10    |      |
| 08053525              | → 08053535          | Bearing               | 1 - 1 | O/O | 41   | 105   |      |
|                       |                     | Ball Bearing 8x14x4   |       |     |      |       |      |
| 08053524              | → 08053534          | Ball Bearing M3x6x2.5 | 1 - 1 | O/O | 39   | 106   |      |
|                       |                     | Ball Bearing 6x12x4   |       |     | 41   | 104   |      |

|                                                    |                                                                                                                                                       |                                                                                                                                        |                                                          |
|----------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------|
| Model: Model J-P2                                  |                                                                                                                                                       | Date: 19-Feb-04                                                                                                                        | No.: MG080003                                            |
| Modified Article: Pump:Toner Supply Unit           |                                                                                                                                                       | Prepared by: H.Taguchi                                                                                                                 |                                                          |
| From: 1st Tech. Support Sec. Service Support Dept. |                                                                                                                                                       |                                                                                                                                        |                                                          |
| Reason for Modification:                           | <input type="checkbox"/> Parts catalog correction<br><input type="checkbox"/> To facilitate assembly<br><input type="checkbox"/> Part standardization | <input type="checkbox"/> Vendor change<br><input checked="" type="checkbox"/> To improve reliability<br><input type="checkbox"/> Other | <input type="checkbox"/> To meet standards<br>(        ) |

The following parts have been modified to further ensure a smooth supply of toner from the cartridge to the development unit.

| Old part number | New part number | Description                         | Q'ty  | Int | Page | Index | Note |
|-----------------|-----------------|-------------------------------------|-------|-----|------|-------|------|
| G0803351        | G0803356        | Pump:Toner Supply Unit:BK:Sub-ass'y | 1 – 1 | X/O | 59   | 10    |      |
| G0803352        | G0803357        | Pump:Toner Supply Unit:M:Sub-ass'y  | 1 – 1 | X/O | 59   | 13    |      |
| G0803353        | G0803358        | Pump:Toner Supply Unit:C:Sub-ass'y  | 1 – 1 | X/O | 59   | 12    |      |
| G0803354        | G0803359        | Pump:Toner Supply Unit:Y:Sub-ass'y  | 1 – 1 | X/O | 59   | 11    |      |

## RCL (Japan) Production

| Model                                                             | V/Hz                | Destination  | Code    | Serial Number |
|-------------------------------------------------------------------|---------------------|--------------|---------|---------------|
| Ricoh Aficio CL7000<br>Savin CLP28<br>Gestetner DSc38u<br>LP 138c | 120V, 60Hz          | USA, Canada  | G080-17 | P96402xxxxx   |
| Gestetner DSc38u<br>Nashuatec DSc38 u<br>Rex Rotary DSc38 U       | 220 - 240V, 50/60Hz | Europe, etc. | G080-22 | P9640200001   |
| LP 138c                                                           | 220 - 240V, 50/60Hz | Europe, etc. | G080-24 | L1404010013   |
| IPC2838                                                           | 220 - 240V, 50/60Hz | Europe, etc. | G080-26 | 8Q4024xxxx    |
| Ricoh Aficio CL7000                                               | 220 - 240V, 50/60Hz | Europe, etc. | G080-27 | P9640200083   |
| Ricoh Aficio CL7000                                               | 220 - 240V, 50/60Hz | Asia         | G080-29 | P9640100004   |

|                                                    |                                                                                                                                                       |                                                                                                                                        |                                                         |
|----------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------|
| Model: Model J-P2                                  |                                                                                                                                                       | Date: 2-Mar-04                                                                                                                         | No.: MG080004                                           |
| Modified Article: Stripper pawl                    |                                                                                                                                                       | Prepared by: H.Taguchi                                                                                                                 |                                                         |
| From: 1st Tech. Support Sec. Service Support Dept. |                                                                                                                                                       |                                                                                                                                        |                                                         |
| Reason for Modification:                           | <input type="checkbox"/> Parts catalog correction<br><input type="checkbox"/> To facilitate assembly<br><input type="checkbox"/> Part standardization | <input type="checkbox"/> Vendor change<br><input checked="" type="checkbox"/> To improve reliability<br><input type="checkbox"/> Other | <input type="checkbox"/> To meet standards<br>(       ) |

The shape of the following has been changed to ensure oil does not stick to the rear side.

| Old part number | New part number | Description      | Q'ty  | Int | Page | Index | Note |
|-----------------|-----------------|------------------|-------|-----|------|-------|------|
| AE044050        | → AE044057      | Stripper Pawl    | 1 – 1 | X/O | 45   | 22    |      |
|                 |                 | Pickoff Pawl:PFA |       |     |      |       |      |

## RCL (Japan) Production

| Model                                                             | V/Hz                | Destination  | Code    | Serial Number |
|-------------------------------------------------------------------|---------------------|--------------|---------|---------------|
| Ricoh Aficio CL7000<br>Savin CLP28<br>Gestetner DSc38u<br>LP 138c | 120V, 60Hz          | USA, Canada  | G080-17 | P9630800235   |
| Gestetner DSc38u<br>Nashuatec DSc38 u<br>Rex Rotary DSc38 U       | 220 - 240V, 50/60Hz | Europe, etc. | G080-22 | P9630800861   |
| LP 138c                                                           | 220 - 240V, 50/60Hz | Europe, etc. | G080-24 | L1403080001   |
| IPC2838                                                           | 220 - 240V, 50/60Hz | Europe, etc. | G080-26 | 8Q4093xxxx    |
| Ricoh Aficio CL7000                                               | 220 - 240V, 50/60Hz | Europe, etc. | G080-27 | P9630800867   |
| Ricoh Aficio CL7000                                               | 220 - 240V, 50/60Hz | Asia         | G080-29 | P9630800918   |

|                                                    |                                                                                                                                                       |                                                                                                                                        |                                                          |
|----------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------|
| Model: Model J-P2                                  |                                                                                                                                                       | Date: 2-Mar-04                                                                                                                         | No.: MG080005                                            |
| Modified Article: Stripper pawl                    |                                                                                                                                                       | Prepared by: H.Taguchi                                                                                                                 |                                                          |
| From: 1st Tech. Support Sec. Service Support Dept. |                                                                                                                                                       |                                                                                                                                        |                                                          |
| Reason for Modification:                           | <input type="checkbox"/> Parts catalog correction<br><input type="checkbox"/> To facilitate assembly<br><input type="checkbox"/> Part standardization | <input type="checkbox"/> Vendor change<br><input checked="" type="checkbox"/> To improve reliability<br><input type="checkbox"/> Other | <input type="checkbox"/> To meet standards<br>(        ) |

The coating for the following part has been changed to further ensure that the strippers do not scratch the fusing belt.

| Old part number | New part number | Description              | Q'ty  | Int | Page | Index | Note |
|-----------------|-----------------|--------------------------|-------|-----|------|-------|------|
| AE044051        |                 | Pickoff Pawl:Belt:Fusing | 1 – 1 | X/O | 45   | 25    |      |
|                 | → AE044047      | Stripper Pawls:PFA       |       |     |      |       |      |

## RCL (Japan) Production

| Model                                                             | V/Hz                | Destination  | Code    | Serial Number |
|-------------------------------------------------------------------|---------------------|--------------|---------|---------------|
| Ricoh Aficio CL7000<br>Savin CLP28<br>Gestetner DSc38u<br>LP 138c | 120V, 60Hz          | USA, Canada  | G080-17 | P96402xxxxx   |
| Gestetner DSc38u<br>Nashuatec DSc38 u<br>Rex Rotary DSc38 U       | 220 - 240V, 50/60Hz | Europe, etc. | G080-22 | P9640100001   |
| LP 138c                                                           | 220 - 240V, 50/60Hz | Europe, etc. | G080-24 | L1403120001   |
| IPC2838                                                           | 220 - 240V, 50/60Hz | Europe, etc. | G080-26 | 8Q4014xxxx    |
| Ricoh Aficio CL7000                                               | 220 - 240V, 50/60Hz | Europe, etc. | G080-27 | P9631200001   |
| Ricoh Aficio CL7000                                               | 220 - 240V, 50/60Hz | Asia         | G080-29 | P9631200003   |

|                                                    |                                                                                                                                                       |                                                                                                                                        |                                                         |
|----------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------|
| Model: Model J-P2                                  |                                                                                                                                                       | Date: 17-Mar-04                                                                                                                        | No.: MG080006                                           |
| Modified Article: PCU                              |                                                                                                                                                       | Prepared by: H.Taguchi                                                                                                                 |                                                         |
| From: 1st Tech. Support Sec. Service Support Dept. |                                                                                                                                                       |                                                                                                                                        |                                                         |
| Reason for Modification:                           | <input type="checkbox"/> Parts catalog correction<br><input type="checkbox"/> To facilitate assembly<br><input type="checkbox"/> Part standardization | <input type="checkbox"/> Vendor change<br><input checked="" type="checkbox"/> To improve reliability<br><input type="checkbox"/> Other | <input type="checkbox"/> To meet standards<br>(       ) |

The material of the cleaning blade has been changed to further improve drum cleaning.

| Old part number | New part number | Description              | Q'ty  | Int | Page | Index | Note |
|-----------------|-----------------|--------------------------|-------|-----|------|-------|------|
| G2112205        | G2112208        | PCU:COLLAR:P2M-PAC:ASS'Y | 1 – 1 | O/O | 35   | 1     |      |

|                                                    |                                                                                                                                                       |                                                                                                                                        |                                                          |
|----------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------|
| Model: Model J-P2                                  |                                                                                                                                                       | Date: 17-Mar-04                                                                                                                        | No.: MG080007                                            |
| Modified Article: PCU                              |                                                                                                                                                       | Prepared by: H.Taguchi                                                                                                                 |                                                          |
| From: 1st Tech. Support Sec. Service Support Dept. |                                                                                                                                                       |                                                                                                                                        |                                                          |
| Reason for Modification:                           | <input type="checkbox"/> Parts catalog correction<br><input type="checkbox"/> To facilitate assembly<br><input type="checkbox"/> Part standardization | <input type="checkbox"/> Vendor change<br><input checked="" type="checkbox"/> To improve reliability<br><input type="checkbox"/> Other | <input type="checkbox"/> To meet standards<br>(        ) |

The material of the cleaning blade has been changed to further improve drum cleaning.

| Old part number | New part number | Description              | Q'ty  | Int | Page | Index | Note |
|-----------------|-----------------|--------------------------|-------|-----|------|-------|------|
| G2112208        | G2112210        | PCU:COLLAR:P2M-PAC:ASS'Y | 1 – 1 | O/O | 35   | 1     |      |

## RCL (Japan) Production

| Model                                                             | V/Hz                | Destination  | Code    | Serial Number |
|-------------------------------------------------------------------|---------------------|--------------|---------|---------------|
| Ricoh Aficio CL7000<br>Savin CLP28<br>Gestetner DSc38u<br>LP 138c | 120V, 60Hz          | USA, Canada  | G080-17 | P96311xxxxx   |
| Gestetner DSc38u<br>Nashuatec DSc38 u<br>Rex Rotary DSc38 U       | 220 - 240V, 50/60Hz | Europe, etc. | G080-22 | P9640100001   |
| LP 138c                                                           | 220 - 240V, 50/60Hz | Europe, etc. | G080-24 | L1403100001   |
| IPC2838                                                           | 220 - 240V, 50/60Hz | Europe, etc. | G080-26 | 8Q4113xxxx    |
| Ricoh Aficio CL7000                                               | 220 - 240V, 50/60Hz | Europe, etc. | G080-27 | P9631000001   |
| Ricoh Aficio CL7000                                               | 220 - 240V, 50/60Hz | Asia         | G080-29 | P9631000185   |

|                                                    |                                                                                                                                                                  |                                                                                                                             |                                                         |
|----------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------|
| Model: Model J-P2                                  |                                                                                                                                                                  | Date: 2-Apr-04                                                                                                              | No.: MG080008                                           |
| Modified Article: PCB:J-BCU:P2:SERVICE             |                                                                                                                                                                  | Prepared by: H.Taguchi                                                                                                      |                                                         |
| From: 1st Tech. Support Sec. Service Support Dept. |                                                                                                                                                                  |                                                                                                                             |                                                         |
| Reason for Modification:                           | <input type="checkbox"/> Parts catalog correction<br><input type="checkbox"/> To facilitate assembly<br><input checked="" type="checkbox"/> Part standardization | <input type="checkbox"/> Vendor change<br><input type="checkbox"/> To improve reliability<br><input type="checkbox"/> Other | <input type="checkbox"/> To meet standards<br>(       ) |

The following has been changed due to parts standardization.

| Old part number | New part number | Description          | Q'ty  | Int | Page     | Index   | Note |
|-----------------|-----------------|----------------------|-------|-----|----------|---------|------|
| G0805053        | G0805059        | PCB:J-BCU:P2:Service | 1 - 1 | X/O | 71<br>97 | 18<br>* |      |

## RCL (Japan) Production

| Model                                                             | V/Hz                | Destination  | Code    | Serial Number |
|-------------------------------------------------------------------|---------------------|--------------|---------|---------------|
| Ricoh Aficio CL7000<br>Savin CLP28<br>Gestetner DSc38u<br>LP 138c | 120V, 60Hz          | USA, Canada  | G080-17 | P9630100001   |
| Gestetner DSc38u<br>Nashuatec DSc38 u<br>Rex Rotary DSc38 U       | 220 - 240V, 50/60Hz | Europe, etc. | G080-22 | P9630201479   |
| LP 138c                                                           | 220 - 240V, 50/60Hz | Europe, etc. | G080-24 | L1403020001   |
| IPC2838                                                           | 220 - 240V, 50/60Hz | Europe, etc. | G080-26 | 8Q40230001    |
| Ricoh Aficio CL7000                                               | 220 - 240V, 50/60Hz | Europe, etc. | G080-27 | P9630100041   |
| Ricoh Aficio CL7000                                               | 220 - 240V, 50/60Hz | Asia         | G080-29 | P9630202366   |

|                                                    |                                                                                                                                                       |                                                                                                                                        |                                                          |
|----------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------|
| Model: Model J-P2                                  |                                                                                                                                                       | Date: 27-Apr-04                                                                                                                        | No.: MG080009                                            |
| Modified Article: Cap: Discharge used toner        |                                                                                                                                                       | Prepared by: H.Taguchi                                                                                                                 |                                                          |
| From: 1st Tech. Support Sec. Service Support Dept. |                                                                                                                                                       |                                                                                                                                        |                                                          |
| Reason for Modification:                           | <input type="checkbox"/> Parts catalog correction<br><input type="checkbox"/> To facilitate assembly<br><input type="checkbox"/> Part standardization | <input type="checkbox"/> Vendor change<br><input checked="" type="checkbox"/> To improve reliability<br><input type="checkbox"/> Other | <input type="checkbox"/> To meet standards<br>(        ) |

The following have been deleted from service parts, since the cap may damage the waste toner collection duct sponge in the mainframe when the transfer unit is set in the machine.

| Old part number | Description                       | Q'ty | Int | Page | Index | Note |
|-----------------|-----------------------------------|------|-----|------|-------|------|
| G0803751        | Cap:Discharge Used Toner:Transfer | 1    |     | 37   | 28    |      |
| G0803752        | Compression Spring:Shutter:Collar | 1    |     | 37   | 26    |      |
| AA063637        | Shutter: Discharge Used Toner     | 1    |     | 37   | 27    |      |

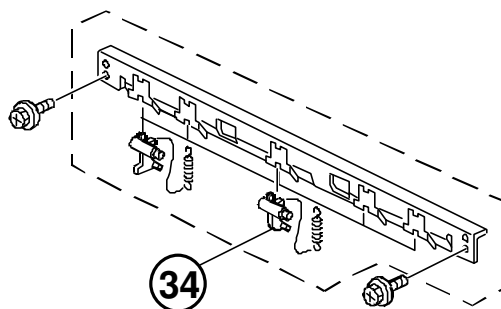
## RCL (Japan) Production

| Model                                                             | V/Hz                | Destination  | Code    | Serial Number |
|-------------------------------------------------------------------|---------------------|--------------|---------|---------------|
| Ricoh Aficio CL7000<br>Savin CLP28<br>Gestetner DSc38u<br>LP 138c | 120V, 60Hz          | USA, Canada  | G080-17 | P9630700314   |
| Gestetner DSc38u<br>Nashuatec DSc38 u<br>Rex Rotary DSc38 U       | 220 - 240V, 50/60Hz | Europe, etc. | G080-22 | P9630800861   |
| LP 138c                                                           | 220 - 240V, 50/60Hz | Europe, etc. | G080-24 | L1403080001   |
| IPC2838                                                           | 220 - 240V, 50/60Hz | Europe, etc. | G080-26 | 8Q40730001    |
| Ricoh Aficio CL7000                                               | 220 - 240V, 50/60Hz | Europe, etc. | G080-27 | P9630800867   |
| Ricoh Aficio CL7000                                               | 220 - 240V, 50/60Hz | Asia         | G080-29 | P9630800897   |

|                                                    |                                                                                                                                                       |                                                                                                                                        |                                                         |
|----------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------|
| Model: Model J-P2                                  |                                                                                                                                                       | Date: 11-May-04                                                                                                                        | No.: MG080010                                           |
| Modified Article: Stripper pawl                    |                                                                                                                                                       | Prepared by: H.Taguchi                                                                                                                 |                                                         |
| From: 1st Tech. Support Sec. Service Support Dept. |                                                                                                                                                       |                                                                                                                                        |                                                         |
| Reason for Modification:                           | <input type="checkbox"/> Parts catalog correction<br><input type="checkbox"/> To facilitate assembly<br><input type="checkbox"/> Part standardization | <input type="checkbox"/> Vendor change<br><input checked="" type="checkbox"/> To improve reliability<br><input type="checkbox"/> Other | <input type="checkbox"/> To meet standards<br>(       ) |

The shape of the centermost fusing pawl has been changed to further ensure the optimal distance between the pawl and the fusing belt.

| Old part number | New part number | Description          | Q'ty  | Int | Page | Index | Note |
|-----------------|-----------------|----------------------|-------|-----|------|-------|------|
| AE044047        |                 | Stripper Pawls:PFA   | 5 - 4 | X/O | 45   | 25    |      |
|                 | AE044061        | Stripper Pawls:PFA:1 | 1     |     |      | 34    | New  |


**RCL (Japan) Production**

| Model                                                             | V/Hz                | Destination  | Code    | Serial Number |
|-------------------------------------------------------------------|---------------------|--------------|---------|---------------|
| Ricoh Aficio CL7000<br>Savin CLP28<br>Gestetner DSc38u<br>LP 138c | 120V, 60Hz          | USA, Canada  | G080-17 | P9640400545   |
| Gestetner DSc38u<br>Nashuatec DSc38 u<br>Rex Rotary DSc38 U       | 220 - 240V, 50/60Hz | Europe, etc. | G080-22 | P9640200001   |
| LP 138c                                                           | 220 - 240V, 50/60Hz | Europe, etc. | G080-24 | L1404010013   |
| IPC2838                                                           | 220 - 240V, 50/60Hz | Europe, etc. | G080-26 | 8Q4024xxxx    |
| Ricoh Aficio CL7000                                               | 220 - 240V, 50/60Hz | Europe, etc. | G080-27 | P9640200083   |
| Ricoh Aficio CL7000                                               | 220 - 240V, 50/60Hz | Asia         | G080-29 | P9640100005   |

|                                                    |                                                                                                                                                                  |                                                                                                                             |                                                          |
|----------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------|
| Model: Model J-P2                                  |                                                                                                                                                                  | Date: 25-May-04                                                                                                             | No.: MG080011                                            |
| Modified Article: Stay:Fusing:Upper:Ass'y          |                                                                                                                                                                  | Prepared by: H.Taguchi                                                                                                      |                                                          |
| From: 1st Tech. Support Sec. Service Support Dept. |                                                                                                                                                                  |                                                                                                                             |                                                          |
| Reason for Modification:                           | <input type="checkbox"/> Parts catalog correction<br><input checked="" type="checkbox"/> To facilitate assembly<br><input type="checkbox"/> Part standardization | <input type="checkbox"/> Vendor change<br><input type="checkbox"/> To improve reliability<br><input type="checkbox"/> Other | <input type="checkbox"/> To meet standards<br>(        ) |

The heat roller in this assembly has been changed because a spacer was deleted, to facilitate assembly.

| Old part number | New part number | Description             | Q'ty | Int | Page | Index | Note |
|-----------------|-----------------|-------------------------|------|-----|------|-------|------|
| G0804042        | G0804043        | Stay:Fusing:Upper:Ass'y | 1-1  | X/O | 45   | 13    |      |

## RCL (Japan) Production

| Model                                                                  | V/Hz                | Destination  | Code    | Serial Number |
|------------------------------------------------------------------------|---------------------|--------------|---------|---------------|
| Ricoh Aficio CL7000<br>Savin CLP28<br>Gestetner DSc38u<br>LP 138c      | 120V, 60Hz          | USA, Canada  | G080-17 | P9640400545   |
| Gestetner DSc38u<br>Nashuatec DSc38 u<br>Rex Rotary DSc38 U<br>LP 138c | 220 - 240V, 50/60Hz | Europe, etc. | G080-22 | P9640100001   |
| IPC2838                                                                | 220 - 240V, 50/60Hz | Europe, etc. | G080-24 | L1403120001   |
| Ricoh Aficio CL7000                                                    | 220 - 240V, 50/60Hz | Europe, etc. | G080-26 | 8Q40540001    |
| Ricoh Aficio CL7000                                                    | 220 - 240V, 50/60Hz | Europe, etc. | G080-27 | P9631200001   |
| Ricoh Aficio CL7000                                                    | 220 - 240V, 50/60Hz | Asia         | G080-29 | P9631200027   |

|                                                    |                                                                                                                                                       |                                                                                                                                        |                                                         |
|----------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------|
| Model: Model J-P2                                  |                                                                                                                                                       | Date: 25-May-04                                                                                                                        | No.: MG080012                                           |
| Modified Article: Heat Roller Stay Ass'y           |                                                                                                                                                       | Prepared by: H.Taguchi                                                                                                                 |                                                         |
| From: 1st Tech. Support Sec. Service Support Dept. |                                                                                                                                                       |                                                                                                                                        |                                                         |
| Reason for Modification:                           | <input type="checkbox"/> Parts catalog correction<br><input type="checkbox"/> To facilitate assembly<br><input type="checkbox"/> Part standardization | <input type="checkbox"/> Vendor change<br><input checked="" type="checkbox"/> To improve reliability<br><input type="checkbox"/> Other | <input type="checkbox"/> To meet standards<br>(       ) |

The diameter of the heat roller has been increased slightly to further minimize sound generated by roller rotation.

| Old part number | New part number | Description            | Q'ty | Int | Page | Index | Note |
|-----------------|-----------------|------------------------|------|-----|------|-------|------|
| G0804043        | G0804044        | HEAT ROLLER STAY ASS'Y | 1-1  | X/O | 45   | 13    |      |

Reissued: 18-Aug-04

|                   |                |                |
|-------------------|----------------|----------------|
| Model: Model J-P2 | Date: 4-Jun-04 | No.: MG080013a |
|-------------------|----------------|----------------|

## MB Correction

The items in bold italics have been corrected or added.

|                                                    |                                                   |                                                            |                                                |
|----------------------------------------------------|---------------------------------------------------|------------------------------------------------------------|------------------------------------------------|
| Modified Article: Paper Feed Rollers               |                                                   | Prepared by: H.Taguchi                                     |                                                |
| From: 1st Tech. Support Sec. Service Support Dept. |                                                   |                                                            |                                                |
| Reason for Modification:                           | <input type="checkbox"/> Parts catalog correction | <input type="checkbox"/> Vendor change                     | <input type="checkbox"/> To meet standards ( ) |
|                                                    | <input type="checkbox"/> To facilitate assembly   | <input checked="" type="checkbox"/> To improve reliability |                                                |
|                                                    | <input type="checkbox"/> Part standardization     | <input type="checkbox"/> Other                             |                                                |

The material for the paper feed rollers has been changed to increase their target yield from 150k to 500k.

| Old part number | New part number | Description                        | Q'ty  | Int | Page      | Index    | Note      |
|-----------------|-----------------|------------------------------------|-------|-----|-----------|----------|-----------|
| G0802700        | G1062700        | Paper Feed Unit:No.1:Ass'y         | 1 – 1 | X/O | 19        | 1        |           |
| AF030049        | AF030085        | Paper Feed Roller - Pickup         | 1 – 1 | X/O | 19        | 3        | <b>*1</b> |
|                 |                 |                                    |       |     | 21        | 4        |           |
|                 | <b>AA100014</b> | <b>Retaining Ring C – Separate</b> |       |     | <b>19</b> | <b>5</b> | <b>*1</b> |
| AF031049        | AF031085        | Paper Feed Roller - Feed           | 1 – 1 | X/O | 19        | 6        | <b>*2</b> |
|                 |                 |                                    |       |     | 21        | 7        |           |
|                 | <b>AA100014</b> | <b>Retaining Ring C – Separate</b> |       |     | <b>19</b> | <b>5</b> | <b>*2</b> |
| AF032049        | AF032085        | Paper Feed Roller - Separate       | 1 – 1 | X/O | 19        | 28       | <b>*3</b> |
|                 |                 |                                    |       |     | 21        | 29       |           |
|                 | <b>AA100014</b> | <b>Retaining Ring C – Separate</b> |       |     | <b>19</b> | <b>5</b> | <b>*3</b> |
| G0802750        | G1062750        | Paper Feed Unit:No.2:Ass'y         | 1 - 1 | X/O | 21        | 1        |           |

**Note \*1 \*2 \*3: You should replace these parts as a set.**

## RCL (Japan) Production

| Model                                                             | V/Hz                | Destination  | Code    | Serial Number |
|-------------------------------------------------------------------|---------------------|--------------|---------|---------------|
| Ricoh Aficio CL7000<br>Savin CLP28<br>Gestetner DSc38u<br>LP 138c | 120V, 60Hz          | USA, Canada  | G080-17 | P9640400545   |
| Gestetner DSc38u<br>Nashuatec DSc38 u<br>Rex Rotary DSc38 U       | 220 - 240V, 50/60Hz | Europe, etc. | G080-22 | P9640100001   |
| LP 138c                                                           | 220 - 240V, 50/60Hz | Europe, etc. | G080-24 | L1403120001   |
| IPC2838                                                           | 220 - 240V, 50/60Hz | Europe, etc. | G080-26 | 8Q40540001    |
| Ricoh Aficio CL7000                                               | 220 - 240V, 50/60Hz | Europe, etc. | G080-27 | P9631100001   |
| Ricoh Aficio CL7000                                               | 220 - 240V, 50/60Hz | Asia         | G080-29 | P9631100003   |

|                                                    |                                                                                                                                                       |                                                                                                                                        |                                                         |
|----------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------|
| Model: Model J-P2                                  |                                                                                                                                                       | Date: 11-Jun-04                                                                                                                        | No.: MG080014                                           |
| Modified Article: Gear:Oil Supply Roller           |                                                                                                                                                       | Prepared by: H.Taguchi                                                                                                                 |                                                         |
| From: 1st Tech. Support Sec. Service Support Dept. |                                                                                                                                                       |                                                                                                                                        |                                                         |
| Reason for Modification:                           | <input type="checkbox"/> Parts catalog correction<br><input type="checkbox"/> To facilitate assembly<br><input type="checkbox"/> Part standardization | <input type="checkbox"/> Vendor change<br><input checked="" type="checkbox"/> To improve reliability<br><input type="checkbox"/> Other | <input type="checkbox"/> To meet standards<br>(       ) |

The material of the gear has been strengthened to further improve gear reliability.

| Old part number | New part number | Description                 | Q'ty  | Int | Page | Index | Note |
|-----------------|-----------------|-----------------------------|-------|-----|------|-------|------|
| G0804192        | G0804198        | Gear:Oil Supply Roller:No.2 | 1 – 1 | X/O | 45   | 5     |      |

## RCL (Japan) Production

| Model                                                             | V/Hz                | Destination  | Code    | Serial Number |
|-------------------------------------------------------------------|---------------------|--------------|---------|---------------|
| Ricoh Aficio CL7000<br>Savin CLP28<br>Gestetner DSc38u<br>LP 138c | 120V, 60Hz          | USA, Canada  | G080-17 | P9640400587   |
| Gestetner DSc38u<br>Nashuatec DSc38 u<br>Rex Rotary DSc38 U       | 220 - 240V, 50/60Hz | Europe, etc. | G080-22 | P9640200006   |
| LP 138c                                                           | 220 - 240V, 50/60Hz | Europe, etc. | G080-24 | L1404030001   |
| IPC2838                                                           | 220 - 240V, 50/60Hz | Europe, etc. | G080-26 | 8Q40540001    |
| Ricoh Aficio CL7000                                               | 220 - 240V, 50/60Hz | Europe, etc. | G080-27 | P9640200104   |
| Ricoh Aficio CL7000                                               | 220 - 240V, 50/60Hz | Asia         | G080-29 | P9640200415   |

Reissued: 19-Aug-04

|                   |                 |                |
|-------------------|-----------------|----------------|
| Model: Model J-P2 | Date: 24-Jun-04 | No.: MG080015a |
|-------------------|-----------------|----------------|

## MB Correction

**Please disregard this MB. This RTB is for Model J-P1 (G060).**

|                                                    |                                                          |                                                 |                                                        |
|----------------------------------------------------|----------------------------------------------------------|-------------------------------------------------|--------------------------------------------------------|
| Modified Article: Imaging Unit                     |                                                          | Prepared by: H. Taguchi                         |                                                        |
| From: 1st Tech. Support Sec. Service Support Dept. |                                                          |                                                 |                                                        |
| Reason for Modification:                           | <input type="checkbox"/> Parts catalog correction        | <input type="checkbox"/> Vendor change          | <input type="checkbox"/> To meet standards<br>(      ) |
|                                                    | <input type="checkbox"/> To facilitate assembly          | <input type="checkbox"/> To improve reliability |                                                        |
|                                                    | <input checked="" type="checkbox"/> Part standardization | <input type="checkbox"/> Other                  |                                                        |

The following has changed due to parts standardization with Model J-P2 (G080).

**Note:** In accordance with this change, the service parts for this unit have also changed to the same P/N, descriptions, indices and illustration shown in the Laser Unit section of the J-P2 catalogue.

| Old part number | New part number | Description  | Q'ty  | Int | Page | Index | Note |
|-----------------|-----------------|--------------|-------|-----|------|-------|------|
| G0771856        | G0801853        | Imaging Unit | 1 – 1 | O/O | 13   | 1     |      |

|                                                    |                                                                                                                                                       |                                                                                                                                        |                                                         |
|----------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------|
| Model: Model J-P2                                  |                                                                                                                                                       | Date: 25-Jun-04                                                                                                                        | No.: MG080016                                           |
| Modified Article: Imaging unit                     |                                                                                                                                                       | Prepared by: H.Taguchi                                                                                                                 |                                                         |
| From: 1st Tech. Support Sec. Service Support Dept. |                                                                                                                                                       |                                                                                                                                        |                                                         |
| Reason for Modification:                           | <input type="checkbox"/> Parts catalog correction<br><input type="checkbox"/> To facilitate assembly<br><input type="checkbox"/> Part standardization | <input type="checkbox"/> Vendor change<br><input checked="" type="checkbox"/> To improve reliability<br><input type="checkbox"/> Other | <input type="checkbox"/> To meet standards<br>(       ) |

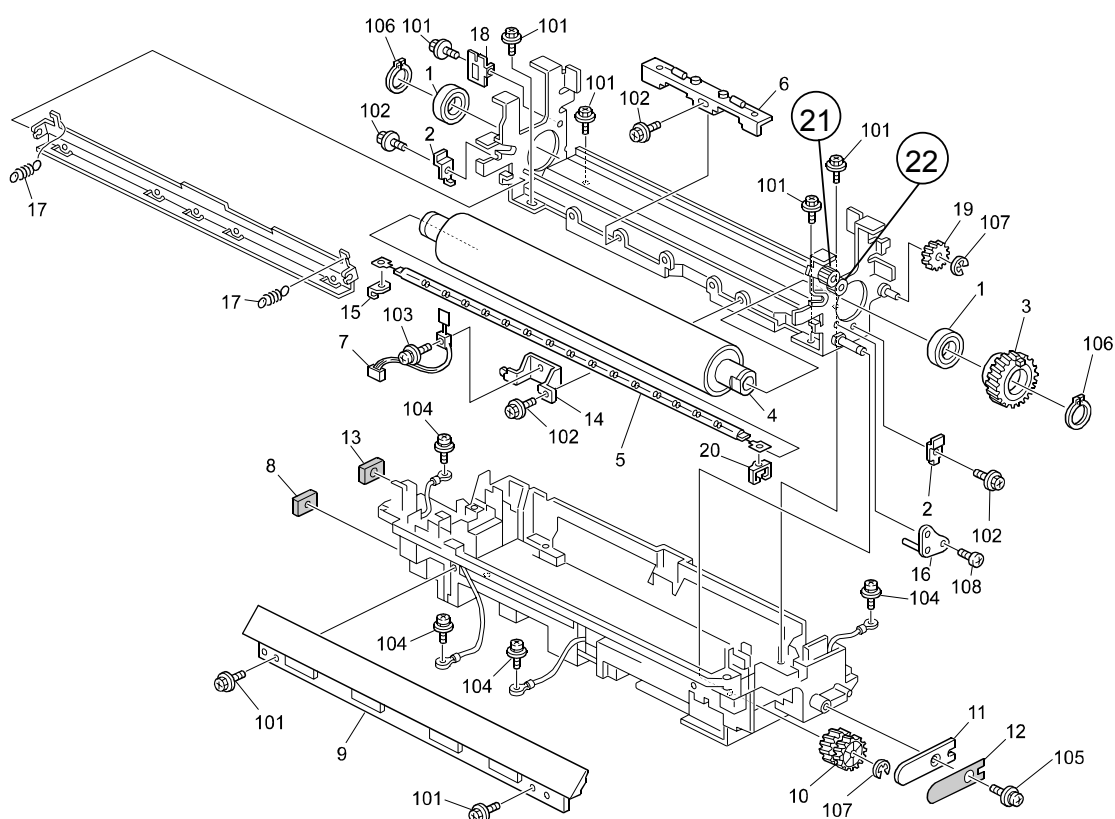
The securing of the imaging unit mirrors has been further improved to protect against excessive shock and vibration during transport.

| Old part number | New part number | Description  | Q'ty | Int | Page | Index | Note |
|-----------------|-----------------|--------------|------|-----|------|-------|------|
| G0801853        | G0801854        | Imaging Unit | 1-1  | X/O | 13   | 1     |      |

|                                                    |                                                                                                                                                       |                                                                                                                                        |                                                        |
|----------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------|
| Model: Model J-P2                                  |                                                                                                                                                       | Date: 10-Dec-04                                                                                                                        | No.: MG080017                                          |
| Modified Article: Gears for Fusing unit            |                                                                                                                                                       | Prepared by: H.Taguchi                                                                                                                 |                                                        |
| From: 1st Tech. Support Sec. Service Support Dept. |                                                                                                                                                       |                                                                                                                                        |                                                        |
| Reason for Modification:                           | <input type="checkbox"/> Parts catalog correction<br><input type="checkbox"/> To facilitate assembly<br><input type="checkbox"/> Part standardization | <input type="checkbox"/> Vendor change<br><input type="checkbox"/> To improve reliability<br><input checked="" type="checkbox"/> Other | <input type="checkbox"/> To meet standards<br>(      ) |

| Old part number | New part number | Description                    | Q'ty | Int | Page | Index | Note |
|-----------------|-----------------|--------------------------------|------|-----|------|-------|------|
|                 | G0804193        | GEAR - IDLER OIL SUPPLY ROLLER | 1    |     | 47   | 21    | NEW  |
|                 | G0804196        | GEAR - IDLER SWIVEL            | 1    |     | 47   | 22    | NEW  |

**Change:** Parts were added.  
**Reason:** Request from the field.



|                                                    |                                                                                                                                                                                                                                                                                                                                                                                        |                        |               |
|----------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------|---------------|
| Model: Model J-P2                                  |                                                                                                                                                                                                                                                                                                                                                                                        | Date: 20-Jan-05        | No.: MG080018 |
| Modified Article: Power Supply Board               |                                                                                                                                                                                                                                                                                                                                                                                        | Prepared by: H.Taguchi |               |
| From: 1st Tech. Support Sec. Service Support Dept. |                                                                                                                                                                                                                                                                                                                                                                                        |                        |               |
| Reason for Modification:                           | <input type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> Other<br><input type="checkbox"/> To facilitate assembly <input checked="" type="checkbox"/> To improve reliability <input type="checkbox"/> To meet standards<br><input type="checkbox"/> Part standardization <input type="checkbox"/> Product Safety    (       ) |                        |               |

| Old part number | New part number | Description                       | Q'ty  | Int | Page | Index | Note |
|-----------------|-----------------|-----------------------------------|-------|-----|------|-------|------|
| AZ230108        | AZ230151        | POWER SUPPLY UNIT:J-P2:277W:EU/AA | 1 - 1 | X/O | 69   | 18    |      |

**Change:** The capacity of the condenser on the PSU was increased.

**Reason:** To increase parts reliability.

**RCL (Japan) Production**

| Model                                                             | V/Hz                | Destination  | Code    | Serial Number |
|-------------------------------------------------------------------|---------------------|--------------|---------|---------------|
| Ricoh Aficio CL7000<br>Savin CLP28<br>Gestetner DSc38u<br>LP 138c | 120V, 60Hz          | USA, Canada  | G080-17 | P9640400545   |
| Gestetner DSc38u<br>Nashuatec DSc38 u<br>Rex Rotary DSc38 U       | 220 - 240V, 50/60Hz | Europe, etc. | G080-22 | P9640100001   |
| LP 138c                                                           | 220 - 240V, 50/60Hz | Europe, etc. | G080-24 | L1403100001   |
| IPC2838                                                           | 220 - 240V, 50/60Hz | Europe, etc. | G080-26 | 8Q40540001    |
| Ricoh Aficio CL7000                                               | 220 - 240V, 50/60Hz | Europe, etc. | G080-27 | P9631000001   |
| Ricoh Aficio CL7000                                               | 220 - 240V, 50/60Hz | Asia         | G080-29 | P9631000185   |

**Reissued: 8-Nov-07**

|                   |                 |                |
|-------------------|-----------------|----------------|
| Model: Model J-P2 | Date: 20-Apr-05 | No.: MG080019a |
|-------------------|-----------------|----------------|

**MB Correction**

The items in ***bold italics*** have been corrected or added.

|                                                    |                                                                                                                                                                                                                                                                                                                                                                                     |                         |  |
|----------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------|--|
| Modified Article: Development Unit                 |                                                                                                                                                                                                                                                                                                                                                                                     | Prepared by: S. Yoshiki |  |
| From: 1st Tech. Support Sec. Service Support Dept. |                                                                                                                                                                                                                                                                                                                                                                                     |                         |  |
| Reason for Modification:                           | <input type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> Other<br><input type="checkbox"/> To facilitate assembly <input checked="" type="checkbox"/> To improve reliability <input type="checkbox"/> To meet standards<br><input type="checkbox"/> Part standardization <input type="checkbox"/> Product Safety    (    ) |                         |  |

| Old part number | New part number        | Description                     | Q'ty | Int | Page | Index | Note |
|-----------------|------------------------|---------------------------------|------|-----|------|-------|------|
| G2193001        | G2193005               | Development unit:C:M-pack:Ass'y | 1-1  | X/O | 35   | 3     |      |
| G2193002        | G2193006               | Development unit:M:M-pack:Ass'y | 1-1  | X/O | 35   | 4     |      |
| G2193003        | <b><i>G2193007</i></b> | Development unit:Y:M-pack:Ass'y | 1-1  | X/O | 35   | 2     |      |

**Change:** The shape of the joint area of the development unit.

**Reason:** To make sure the development unit gear connects with the mainframe gear correctly (to ensure SC38x does not occur).

**RCL (Japan) Production**

| Model                                                                  | V/Hz                | Destination  | Code    | Serial Number |
|------------------------------------------------------------------------|---------------------|--------------|---------|---------------|
| Ricoh Aficio CL7000<br>Savin CLP28<br>Gestetner DSc38u<br>LP 138c      | 120V, 60Hz          | USA, Canada  | G080-17 | P9641100126   |
| Gestetner DSc38u<br>Nashuatec DSc38 u<br>Rex Rotary DSc38 U<br>LP 138c | 220 - 240V, 50/60Hz | Europe, etc. | G080-22 | P9641200131   |
| IPC2838                                                                | 220 - 240V, 50/60Hz | Europe, etc. | G080-24 | L140412xxxx   |
| Ricoh Aficio CL7000                                                    | 220 - 240V, 50/60Hz | Europe, etc. | G080-26 | 8Q4124xxxx    |
| Ricoh Aficio CL7000                                                    | 220 - 240V, 50/60Hz | Europe, etc. | G080-27 | P9641100471   |
| Ricoh Aficio CL7000                                                    | 220 - 240V, 50/60Hz | Asia         | G080-29 | P9641100621   |

|                                                    |                                                                                                                                                                                                                                                                                                                                                                                       |                        |               |
|----------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------|---------------|
| Model: Model J-P2                                  |                                                                                                                                                                                                                                                                                                                                                                                       | Date: 8-Nov-07         | No.: MG080020 |
| Modified Article: PCU/Development Unit             |                                                                                                                                                                                                                                                                                                                                                                                       | Prepared by: S.Yoshiki |               |
| From: 1st Tech. Support Sec. Service Support Dept. |                                                                                                                                                                                                                                                                                                                                                                                       |                        |               |
| Reason for Modification:                           | <input type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> Other<br><input type="checkbox"/> To facilitate assembly <input type="checkbox"/> To improve reliability <input type="checkbox"/> To meet standards<br><input checked="" type="checkbox"/> Part standardization <input type="checkbox"/> Product Safety    (      ) |                        |               |

| Old part number | New part number | Description                             | Q'ty  | Int | Page | Index | Note |
|-----------------|-----------------|-----------------------------------------|-------|-----|------|-------|------|
| G2112210        | G2112212        | PCU:COLLAR:P2M-PAC:ASS'Y                | 1 - 1 | O/O | 35   | 1     |      |
| G2193005        | G2193011        | DEVELOPMENT UNIT:C:<br>SERVICE:M-PAC:EX | 1 - 1 | O/O | 35   | 3     |      |
| G2193006        | G2193012        | DEVELOPMENT UNIT:M:<br>SERVICE:M-PAC:EX | 1 - 1 | O/O | 35   | 4     |      |
| G2193007        | G2193013        | DEVELOPMENT UNIT:Y:<br>SERVICE:M-PAC:EX | 1 - 1 | O/O | 35   | 2     |      |

**Change:** P/N change only

**Reason:** Parts standardization



Part Change Information List

Date: January 29, 2010

| Model | Code | PCIL Nr. | PCIL<br>Correction | Old part<br>number | New part<br>number | Description      | Old<br>Q'ty | New<br>Q'ty | Int | 3DPC | Page | Index | Set | Set Int | RTB | Note | Ref. Nr. | ECN Nr. |
|-------|------|----------|--------------------|--------------------|--------------------|------------------|-------------|-------------|-----|------|------|-------|-----|---------|-----|------|----------|---------|
| J-P2  | G080 | 201001   |                    | G0801272           | G1306204           | COVER:UPPER:REAR | 1           | 1           | X/O |      | 9    | 8     |     |         |     |      |          |         |



Part Change Information List

Date: April 28, 2011

| Model | Code | PCIL Nr. | PCIL<br>Correction | Old part<br>number | New part<br>number | Description       | Old Q'ty | New Q'ty | Int | 3DPC | Page | Index | Set | Set Int | RTB | Note | Ref. Nr. | ECN Nr.  |
|-------|------|----------|--------------------|--------------------|--------------------|-------------------|----------|----------|-----|------|------|-------|-----|---------|-----|------|----------|----------|
| J-P2  | G080 | 201104   |                    | G0802644           | B1802644           | DC SOLENOID:ASS'Y | 1        | 1        | X/O |      | 39   | 8     |     |         |     |      | V1100634 | 04060475 |



## Part Change Information List

Date: November 30, 2011

| Model | Code | PCIL Nr. | PCIL<br>Correction | Old part<br>number | New part<br>number | Description      | Old Q'ty | New Q'ty | Int | 3DPC | Page | Index | Set | Set Int | RTB | Note | Ref. Nr. | ECN Nr. |
|-------|------|----------|--------------------|--------------------|--------------------|------------------|----------|----------|-----|------|------|-------|-----|---------|-----|------|----------|---------|
| J-P2  | G080 | 201111   |                    | AW020069           | AW020151           | PHOTOINTERRUPTOR | 1        | 1        | O/O |      | 23   | 24    |     |         |     |      | V1102855 |         |



Part Change Information List

Date: September 28, 2012

| Model | Code | PCIL Nr. | PCIL Correction | Old part number | New part number | Description                   | Old Q'ty | New Q'ty | Int | 3DPC | Page | Index | Set | Set Int | RTB | Note | Ref. Nr. | ECN Nr. |
|-------|------|----------|-----------------|-----------------|-----------------|-------------------------------|----------|----------|-----|------|------|-------|-----|---------|-----|------|----------|---------|
| J-P2  | G080 | 201209   |                 | G0602830        | B1802830        | POSITIONING PLATE:UPPER:ASS'Y | 1        | 1        | O/O |      | 71   | 10    |     |         |     |      | V1100577 |         |



Part Change Information List

Date: February 28, 2014

| Model | Code | PCIL<br>Number | PCIL<br>Correction | Old part<br>number | New part<br>number | Description                   | Old<br>Q'ty | New<br>Q'ty | Int | 3DPC | Page | Index | Set | Set<br>Int | RTB | Note | Ref Number | ECN<br>Number |
|-------|------|----------------|--------------------|--------------------|--------------------|-------------------------------|-------------|-------------|-----|------|------|-------|-----|------------|-----|------|------------|---------------|
| J-P2  | G080 | 201402         |                    | G0219350           |                    | LOOPBACK CONNECTOR - PARALLEL | 1           | 0           | O/O |      | 103  | 4     |     |            |     |      | V1303633   |               |



Part Change Information List

Date: April 30, 2014

| Model | Code | PCIL<br>Number | PCIL<br>Correction | Old part<br>number | New part<br>number | Description                | Old<br>Q'ty | New<br>Q'ty | Int | 3DPC | Page | Index | Set | Set<br>Int | RTB | Note | Ref Number | ECN<br>Number |
|-------|------|----------------|--------------------|--------------------|--------------------|----------------------------|-------------|-------------|-----|------|------|-------|-----|------------|-----|------|------------|---------------|
| J-P2  | G080 | 201404         |                    | G1312750           | B1802750           | PAPER FEED UNIT:NO.2:ASS'Y | 1           | 1           | O/O |      | 21   | 1     |     |            |     |      | V1101869   |               |



Part Change Information List

Date: May 30, 2014

| Model | Code | PCIL<br>Number | PCIL<br>Correction | Old part<br>number | New part<br>number | Description                | Old<br>Q'ty | New<br>Q'ty | Int | 3DPC | Page | Index | Set | Set<br>Int | RTB | Note | Ref Number | ECN<br>Number |
|-------|------|----------------|--------------------|--------------------|--------------------|----------------------------|-------------|-------------|-----|------|------|-------|-----|------------|-----|------|------------|---------------|
| J-P2  | G080 | 201405         |                    | G1062750           | G1312750           | PAPER FEED UNIT:NO.2:ASS'Y | 1           | 1           | O/O |      | 21   | 1     |     |            |     |      | V0901307   |               |