



Model G-P2 (G160/G161) PARTS CATALOG

First edition, February 2006

Ricoh Company, LTD.

Model G-P2 (G160/G161)

PARTS CATALOG

This catalog gives the numbers and names of parts on this machine.

Model G-P2	(G160/G161)
Paper Feed Unit Type 4000	(G392)

Model G-P2 (G160/G161)

Model G-P2 (G160/G161)

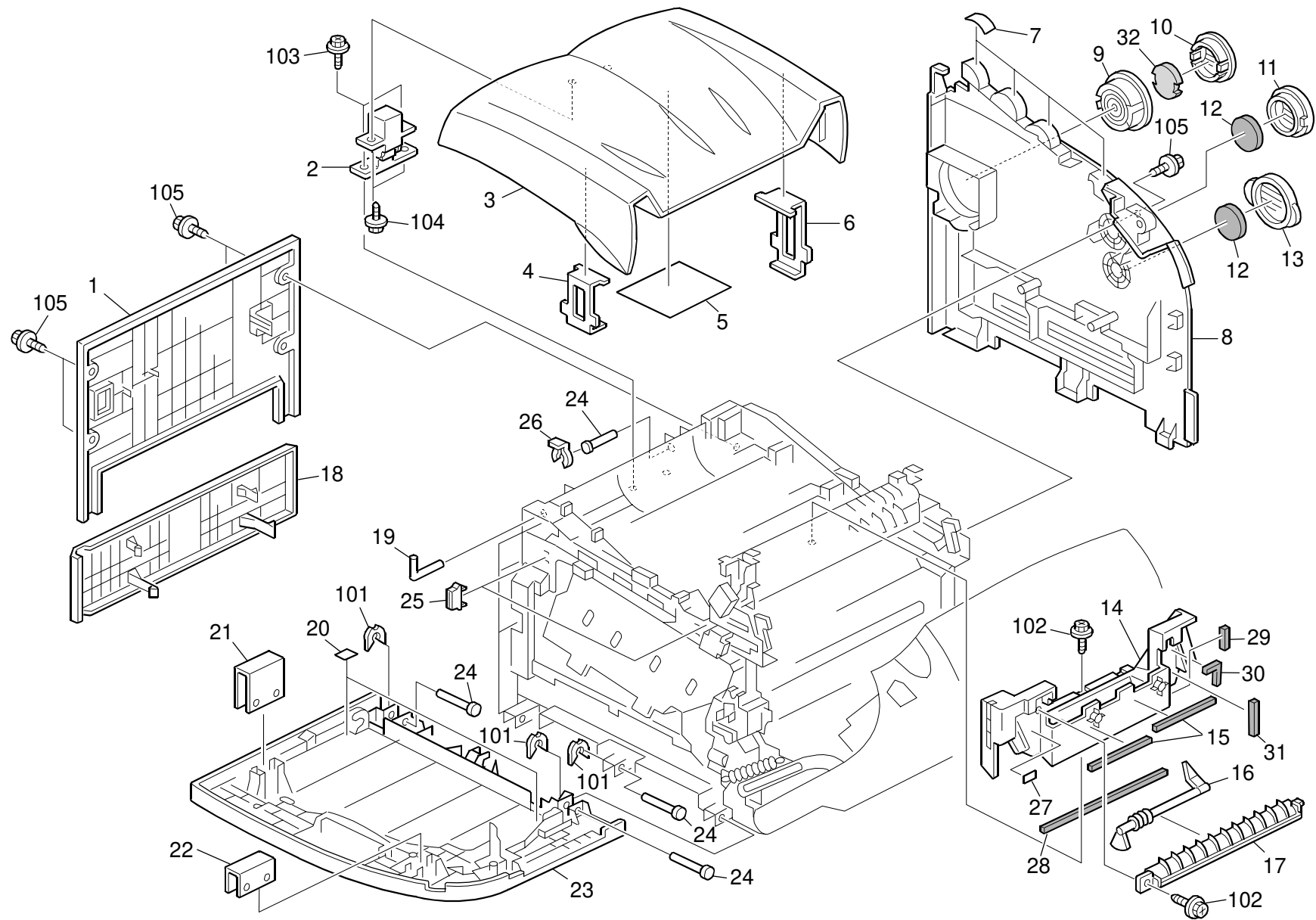
PARTS CATALOG

This catalog gives the numbers and names of parts on this machine.

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February ,24 ' 2006

1.Exterior (G160/G161)

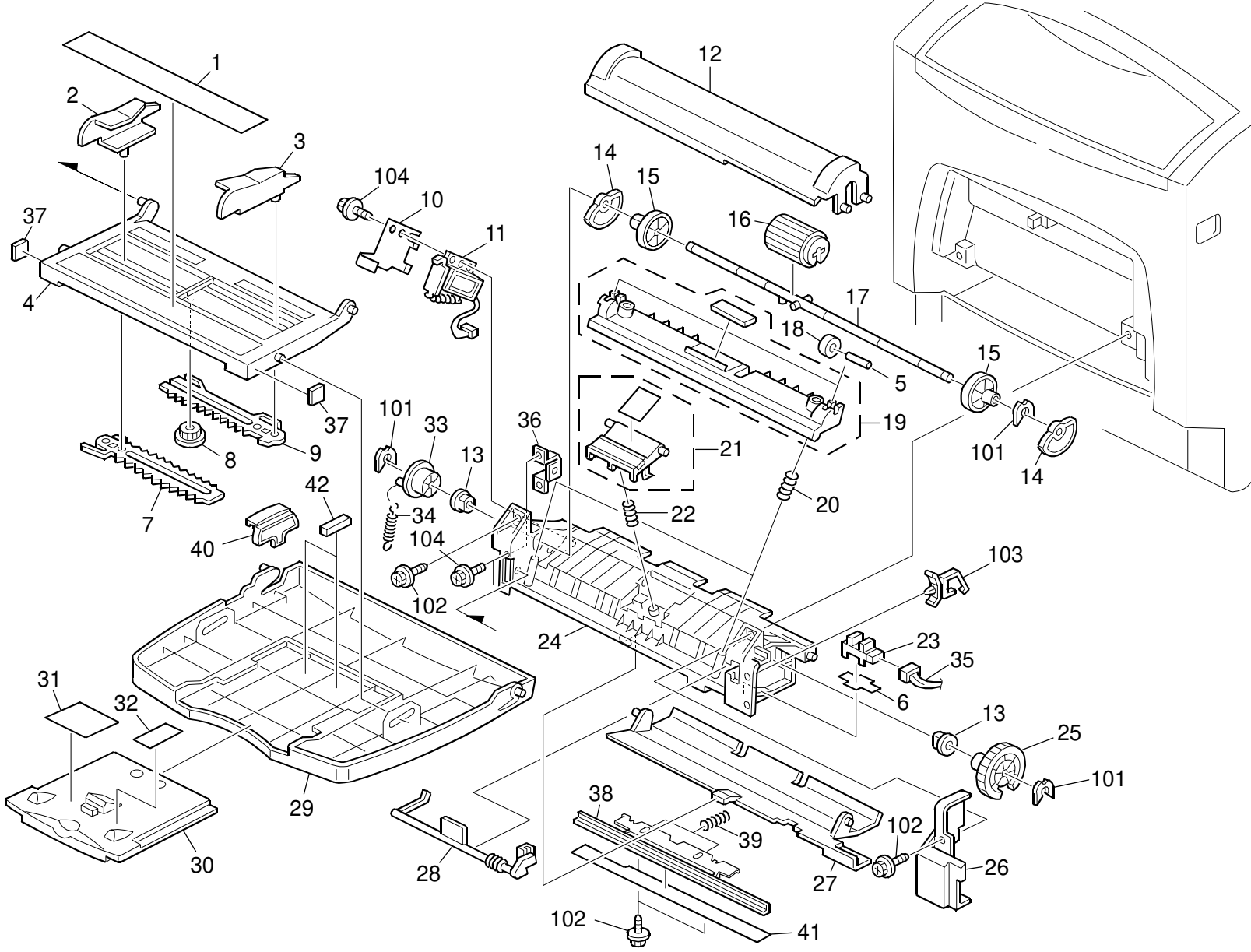


1.Exterior (G160/G161)

Index No.	Part No.	Description	Q'ty Per Assembly
1	G102 5801	Cover:Bracket:Power Supply Unit	1
2	GG06 0000	Hinge:Exit:Ass'y	1
3	G102 1471	Cover:Exit:Rear	1
4	G102 1364	Bracket:Exit:Left	1
5	GA00 3137	Decal:Operate:Toner Supply:EXP	1
6	G102 1363	Bracket:Exit:Right	1
7	GA00 3199	Decal:Toner Supply:Cover:K	4
7	GA00 3200	Decal:Toner Supply:Cover:M	1
7	GA00 3201	Decal:Toner Supply:Cover:C	1
7	GA00 3202	Decal:Toner Supply:Cover:Y	1
8	G102 1481	Cover:Right	1
9	G159 1371	Louver:MM80	1
10	G102 1376	Cap:Louver:Dia80	1
11	G102 1378	Cap:Louver:Dia60	1
12	GA01 2002	Filter:Fan:Fusing	2
13	G102 1392	Cap:Louver:Drive	1
14	G159 1461	Cover:Exit:Front:P2	1
15	GA15 1026	Seal:Paper Exit Sub-unit:Rear	2
16	G102 1367	Shaft:Overflow	1
17	G102 1366	Stay:Overflow	1
18	G102 1491	Cover:Harness:Rear	1
19	G020 1332	Hinge - Front Cover	1
20	GA00 3132	Decal:Operate:Fusing	2
21	G102 1357	Bracket:Magnet Catch:Left Rear	1
22	G102 1356	Bracket:Magnet Catch:Left Front	1
23	G102 1451	Cover:Left	1
24	A680 1443	Arm Shaft	4
25	AG07 1012	Magnet Catch:Ass'y	2
26	5206 2686	Snap Ring	1
27	GA17 4002	Cushion Sheet:Cover:Exit:Front	1
28	G159 1250	Seal:Paper Exit Sub-unit:Lower	1
29	G159 1269	Seal:Paper Exit Sub-unit:Left Lower	1
30	G159 1259	Seal:Paper Exit Sub-unit:Left Upper:Side	1
31	G159 1251	Seal:Paper Exit Sub-unit:Side	1
32	G159 1252	Filter:fan:electrical Components	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0805 0092	Retaining Ring - 3m	
102	0450 3008N	Tapping Screw - M3x8	
103	0450 3012N	Tapping Screw:3x12	
104	0450 3010N	Tapping Screw - M3x10	
105	0451 3006N	Tapping Screw - 3x6	

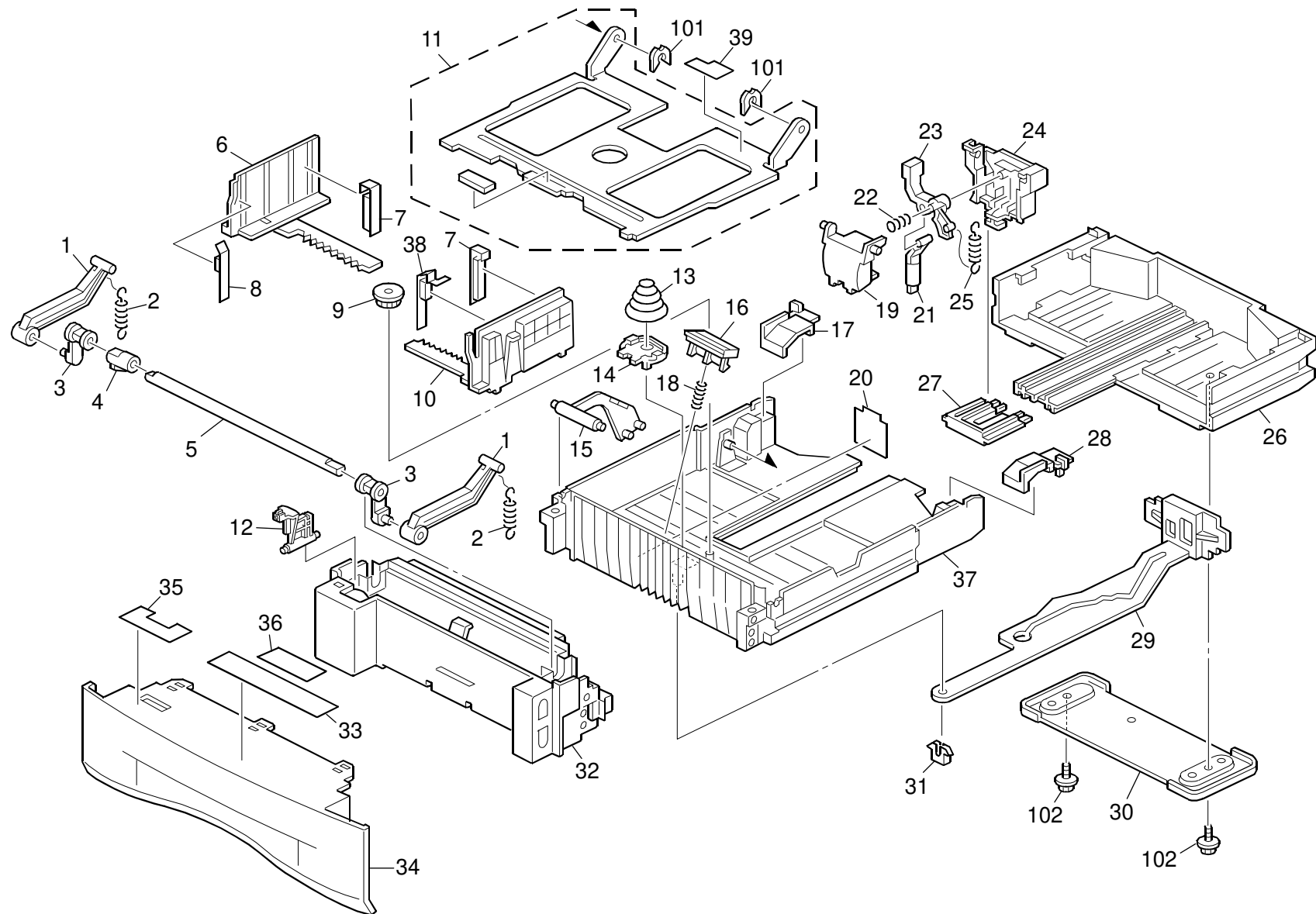
2.BY-Pass Feed Section (G160/G161)



Index No.	Part No.	Description	Q'ty Per Assembly
1	GA00 3117	Decal:Size Indication:Manual Feed	1
2	B039 2632	Rear Side Fence	1
3	B039 2631	Front Side Fence	1
4	G102 2752	Manual Feed Table	1
5	GA14 8015	Pin:Roller:Tray Bottom Plate:Dia2	2
6	G102 2789	Stopper:Photointerruptor	1
7	G102 2756	Rack:Side Fence:Front	1
8	G012 3050	Side Fence Gear	1
9	G102 2755	Rack:Side Fence:Rear	1
10	G102 2717	Cover:DC Solenoid	1
11	GX11 0019	DC Solenoid:24V:9.6W	1
12	G102 2720	Guide Plate:Manual Feed:Upper:Ass'y	1
13	GA08 2010	Bushing:Dia6:Dia10:9	2
14	G102 2729	Cam:Manual Feed	2
15	G102 2730	Roller:guide>manual Feed	2
16	GF03 1003	Paper Feed Roller:MM30	1
17	GA14 0036	Shaft>manual Feed:press Fit	1
18	GF02 2006	Roller:Guide:Tray Bottom Plate	2
19	G102 2706	Tray Bottom Plate:Manual Feed:Ass'y	1
20	GA06 3052	Compression Spring:Manual Feed	2
21	G102 2713	Holder:Friction Pad:Manual Feed:Ass'y	1
22	GA06 3063	Compression Spring:2n	1
23	GW02 0020	Photointerruptor:LG248NL1	1
24	G102 2701	Guide Plate:Manual Feed:Lower:Ass'y	1
25	GB01 3055	Gear:38z	1
26	G102 2741	Cover:Paper Feed Unit	1
27	G102 2742	Cover:Manual Feed:Lower	1
28	G102 2725	Feeler:Paper End	1
29	G102 2781	Cover:Manual Feed Table	1
30	G102 2786	Guide:Paper	1
31	GA00 3167	Decal:Caution:Inkjet:NA	1
32	GA00 3138	Decal:Operate:Manual Feed:EXP	1
33	G102 2715	Disc:Manual Feed	1
34	GA06 0059	Tension Spring:Manual Feed:Drive	1
35	G102 5461	Harness:Duplex:Manual Feed	1

Index No.	Part No.	Description	Q'ty Per Assembly
36	G102 2787	Stopper:Manual Feed	1
37	G102 2790	Spacer:Manual Feed Table	2
38	G102 2743	Cover:Slide:Manual Feed	1
39	G102 2744	Spring:Slide:Manual Feed:Lower	2
40	G102 2793	Stopper:Manual Feed Table	1
41	G102 2792	Sheet:Slider:By-pass Feed	1
42	GA16 2011	Cusion:Cover:By-pass Feed	2
101	0805 0089	Retaining Ring - M4	
102	0450 3010N	Tapping Screw - M3x10	
103	1105 0511	Harness Clamp - LWS-0306ZC	
104	0451 3006N	Tapping Screw - 3x6	

3.Paper Tray (G160/G161)

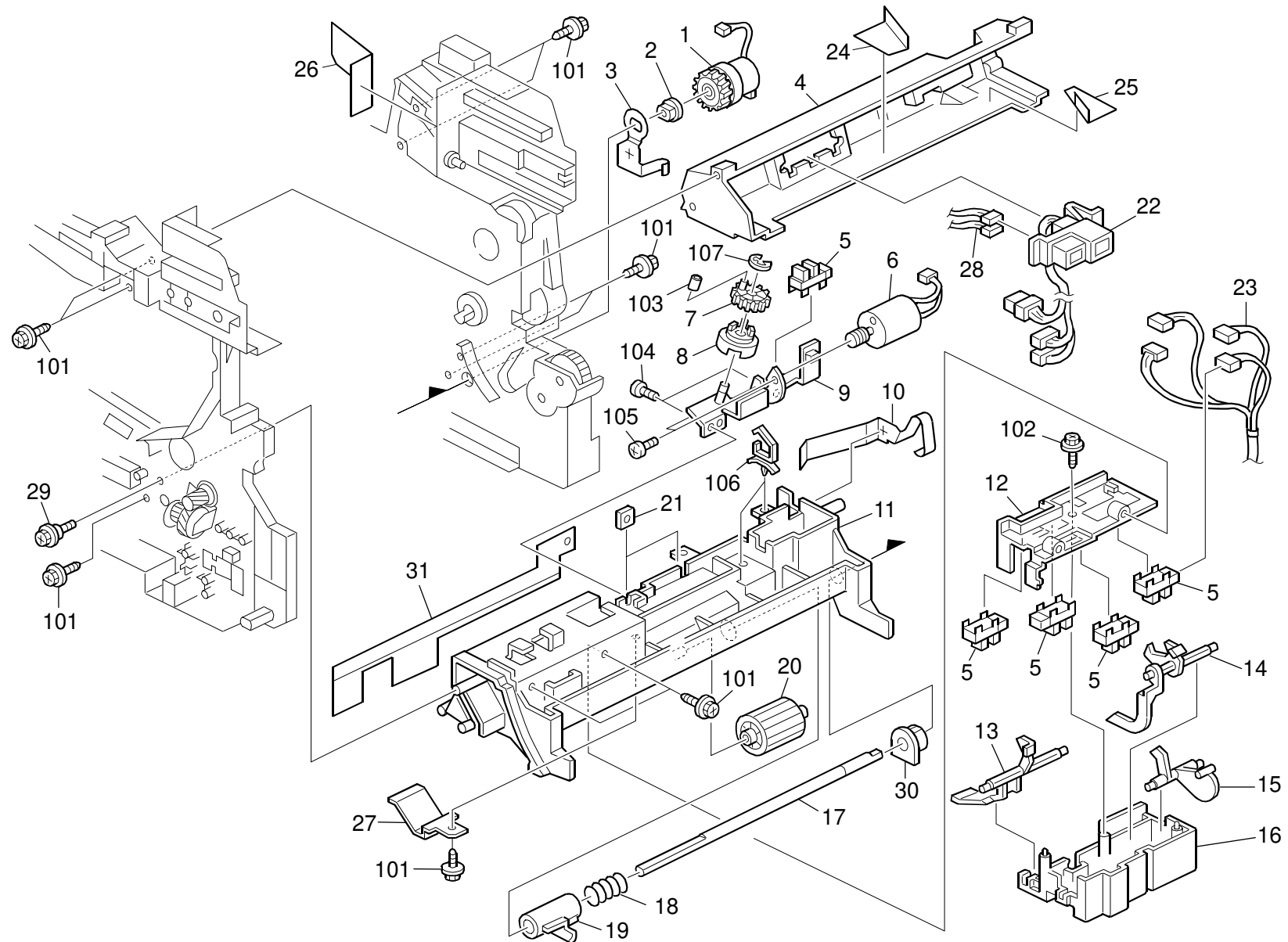


3.Paper Tray (G160/G161)

Index No.	Part No.	Description	Q'ty Per Assembly
*	G159 2527	Paper Tray:Ass'y	1
1	G102 2807	Arm:Pressure:Change	2
2	G096 3083	Spring Tension	2
3	G102 2804	Cam:Pressure:Paper Tray	2
4	G102 2808	Feeler:Pressure:Paper Tray	1
5	G102 2803	Shaft:Pressure:Paper Tray	1
6	G096 3055	Left Side Fence	1
7	G102 2863	Seal:Side Fence:Rear	2
8	G102 2862	Seal:Side Fence	1
9	A267 2869	Gear - 16Z	1
10	G159 2553	Side Fence:Right:Ass'y	1
11	G102 2818	Tray Bottom Plate:Adhesion	1
12	G102 2805	Lever:Pressure:Change	1
13	G102 2817	Compression Spring:Tray Bottom Plate	1
14	G102 2816	Holder:Compression Spring	1
15	G102 2809	Filler Paper Volume Sensor	1
16	G096 3066	Friction Pad Adhesion	1
17	G102 2813	Protection:Paper Tray:Left	1
18	G096 3084	Separation Compression Spring	1
19	G096 3088	End Fence Pressure	1
20	G102 2833	Sheet:Holder:Paper Tray	1
21	G096 3087	End Fence Protection	1
22	G096 3089	End Fence Compression Spring 3.5n	1
23	G096 3086	End Fence Lever	1
24	G102 2856	End Fence	1
25	G096 3090	End Fence Tension Spring 12n	1
26	G096 3060	Rear Paper Tray	1
27	G102 2814	Rail:End Fence:Auxiliary	1
28	G102 2812	Protection:Paper Tray:Right	1
29	G102 2815	Paper Size Sensor Plate	1
30	G096 3065	Paper Tray Supporting Plate	1
31	G102 2832	Protection:Paper Size Sensor Plate	1
32	G102 2802	Guide Plate:Paper Tray	1
33	GA00 3118	Decal:Paper Set Direction:Paper Tray	1
34	G102 2801	Cover:Paper Tray	1

Index No.	Part No.	Description	Q'ty Per Assembly
35	GA00 3150	Decal:Operate:Paper Tray:Switch:EXP	1
36	GA00 3151	Decal:Paper Set Direction	1
37	G096 3051	Paper Tray	1
38	G102 2861	Seal:Side Fence:Right Front	1
39	GA00 2023	Decal:Base:Size Indication	1
101	0805 0089	Retaining Ring - M4	
102	0450 3008N	Tapping Screw - M3x8	

4. Paper Regist Section (G160/G161)

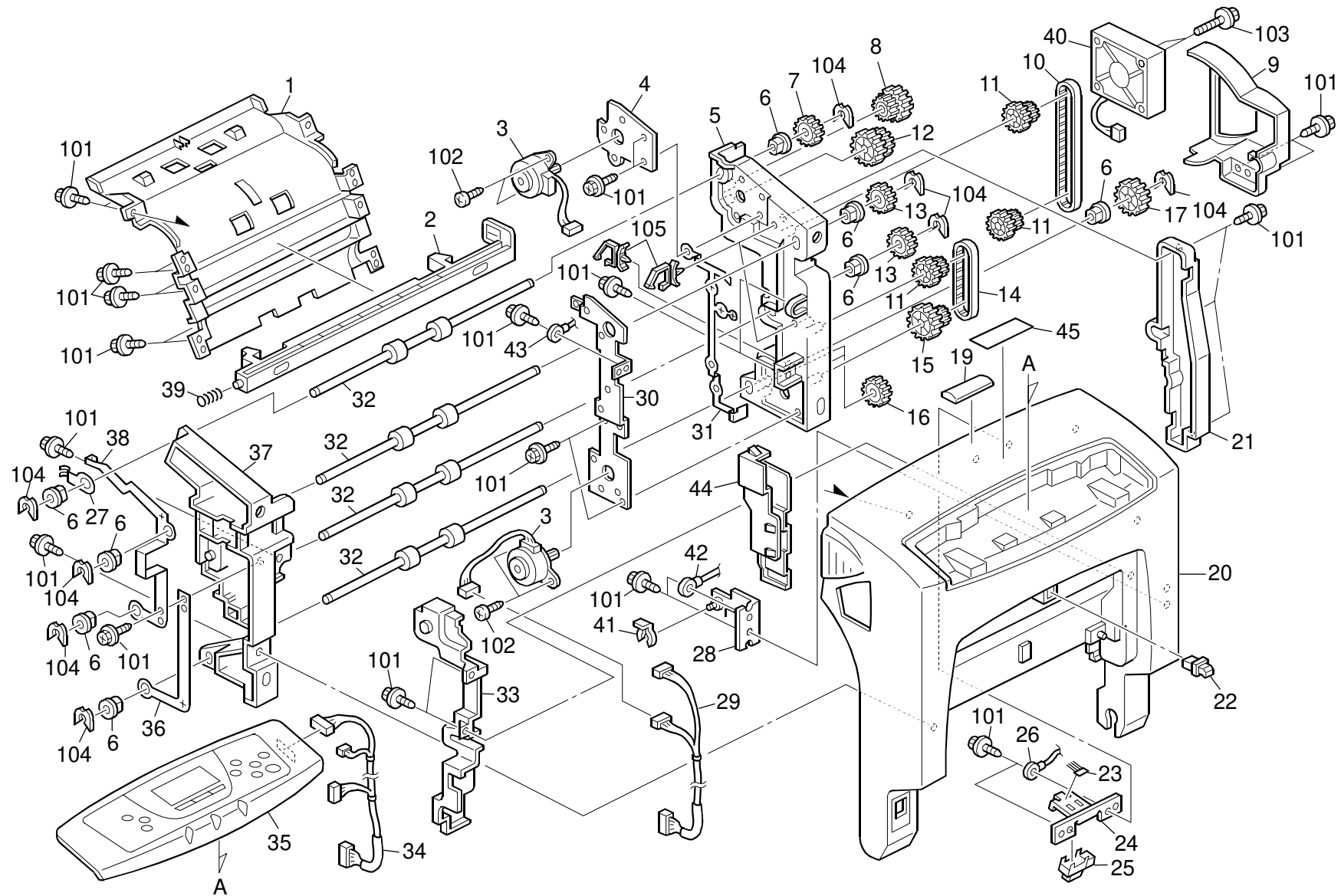


4.Paper Regist Section (G160/G161)

Index No.	Part No.	Description	Q'ty Per Assembly
1	GX20 0014	Magnetic Clutch:Registration:Ass'y	1
2	AA08 2075	Bushing - M6	1
3	G102 2830	Ground Plate:Paper Feed Roller	1
4	G159 1062	Duct:Fusing	1
5	GW02 0020	Photointerruptor:Lg248nl1	5
6	G102 2985	DC Motor:Shutter:Ass'y	1
7	G102 2989	Gear:91z	1
8	G102 2990	Feeler:Shutter	1
9	G102 2982	Bracket:Shutter:Ass'y	1
10	G102 2828	Ground Plate:Paper Feed	1
11	G102 2821	Stay:Paper Feed	1
12	G102 2822	Bracket:Paper Feed:Sensor:Upper	1
13	G102 2827	Feeler:Paper Size Sensor:Sub	1
14	G102 2831	Feeler:Paper Volume Sensor	1
15	G102 2826	Feeler:Paper End Sensor	1
16	G102 2823	Bracket:Paper Feed:Sensor:Lower	1
17	G102 2824	Shaft:Paper Feed	1
18	G102 2846	Compression Spring:Paper Feed	1
19	G102 2825	Bushing:Paper Feed Roller	1
20	G052 3103	Paper Feed Roller	1
21	G102 2991	Plate Nut:Shutter	2
22	G102 5499	Harness:Fusing:Drawer	1
23	G102 5453	Harness:Paper Feed:Sensor	1
24	G102 1181	Louver:Duct:Fusing:Left	1
25	G102 1180	Louver:Duct:Fusing:Right	1
26	G102 1391	Louver:Duct:Fusing	1
27	G102 2843	Guide:Stay:Paper Feed:Rear	1
28	G102 5413	Harness:Power Supply Unit:Heater (NA)	1
28	G102 5414	Harness:Power Supply Unit:Heater (EU)	1
29	GA14 3003	Screw:Mm5:2.5mm	1
30	G102 2819	Bushing:Paper Feed:Middle	1
31	G102 2857	Discharge Brush:Paper Feed	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0450 3010N	Tapping Screw - M3x10	
102	0451 3006N	Tapping Screw - 3x6	
103	0707 4060N	Bushing:Dia4x6	
104	0453 3008N	Binding Self Tapping Screw:3x8	
105	0353 0030N	Screw:M3x3	
106	1105 0487	Harness Clamp	
107	0805 0092	Retaining Ring - 3m	

5. Paper Transfer Section 1 (G160/G161)

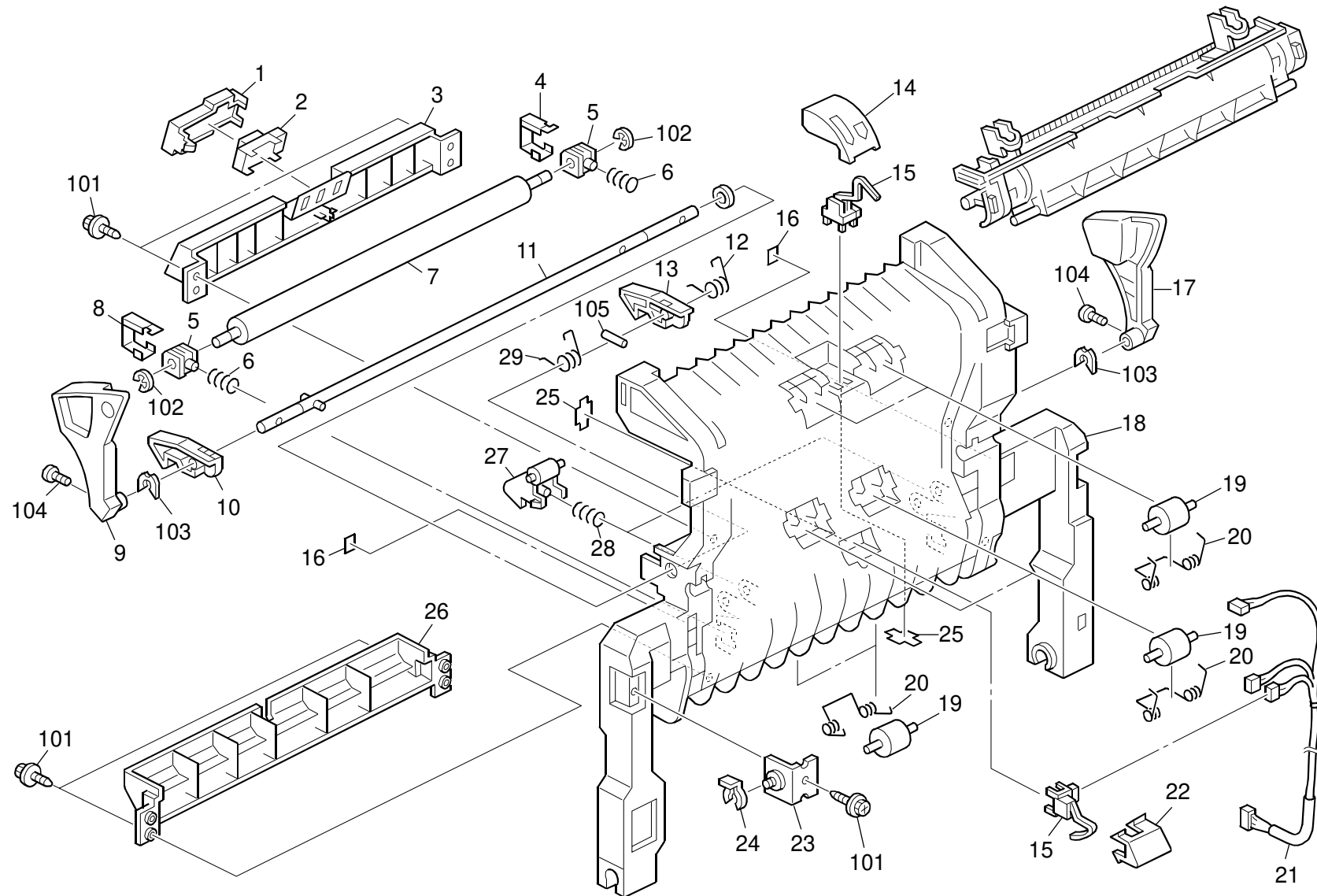


5.Paper Transfer Section 1 (G160/G161)

Index No.	Part No.	Description	Q'ty Per Assembly
1	G102 4619	Guide Plate:Duplex:Upper	1
2	G102 4603	Lever:Cover:Outer	1
3	GX06 0019	Stepper Motor:PM42L048RBG8	2
4	G102 4610	Bracket:Stepper Motor:Reverse	1
5	G102 4602	Side Plate:Drive:Duplex:Right	1
6	AA08 2101	Bushing - 6x10x6	8
7	GB01 0018	Gear:27z	1
8	GB01 7047	Gear:32/32z	1
9	G102 4624	Duct:Reverse	1
10	GA04 3027	Timing Belt:60S2M296	1
11	GB01 7045	Gear:20z:21t	3
12	GB01 7046	Gear:27/52z	1
13	GB01 1057	Gear:20z	2
14	GA04 3026	Timing Belt:60S2M234	1
15	GB01 7044	Gear:52z/21t	1
16	GB01 0017	Gear:36z	2
17	GB01 0019	Gear:52z	1
19	G139 2690	Plate - Logo Ric	1
19	GA00 1052	Plate:Logo:GES	1
19	GA00 1053	Plate:Logo:NSA	1
19	GA00 1054	Plate:Logo:REX	1
19	GA00 1055	Plate:Logo:INF	1
20	G102 4600	Cover:Front:Outer	1
21	G102 4604	Drum Positioning Plate :Drive:Duplex	1
22	AG07 1007	Latch - By Pass Feed Table	1
23	G159 4627	Discharge Brush:Reverse Roller	1
24	G102 4621	Bracket:Reverse:Sensor	1
25	GW01 0007	Photo Refiection Sensor:Exit	1
26	G102 4620	Ground Wire:Duplex:Outer	1
27	G102 4626	Ground Plate:Reverse Roller	1
28	G102 4611	Bracket:Cover:Stopper:Outer:Peen	1
29	G102 5458	Harness:Duplex:Motor:Connecting	1
30	G102 4625	Bracket:Stepper Motor:Duplex	1
31	G102 4616	Ground Plate:Transport Roller:Lower	1
32	GF02 0036	Transport Roller:Duplex	4

Index No.	Part No.	Description	Q'ty Per Assembly
33	G102 4608	Inner Cover:Drive:Duplex	1
34	G159 5463	Harness:Duplex:OPU:Connecting	1
35	G161 1401	Operation Panel	1
36	G102 4606	Ground Plate:Transport Roller:Lower	1
37	G102 4601	Side Plate:Drive:Duplex:Left	1
38	G102 4605	Ground Plate:Transport Roller	1
39	GA06 0078	Compression Spring:Lever:5n	1
40	GX64 0029	Fan:Mm40x15:Nidec:L	1
41	5215 2621	Snap Ring - M6	1
42	G102 4618	Ground Wire:Duplex	1
43	G102 5539	Ground Wire - OPU	1
44	G102 4613	Cover:Outer:Harness	1
45	G160 1210	Decal:Name Plate:RIC:C410ED:EXP	1
45	G160 1214	Decal:Name Plate:GES:C410DN:EU	1
45	G160 1215	Decal:Name Plate:NSA:C410DN:EU	1
45	G160 1216	Decal:Name Plate:REX:C410DN:EU	1
45	G160 1218	Decal:Name Plate:INF:IPC2525DN:EU	1
45	G161 1211	Decal:Name Plate:RIC:C411DN:EXP	1
45	G161 1215	Decal:Name Plate:GES:C411DN:EU	1
45	G161 1216	Decal:Name Plate:NSA:C411DN:EU	1
45	G161 1217	Decal:Name Plate:REX:C411DN:EU	1
45	G161 1219	Decal:Name Plate:INF:IPC3030DN:EU	1
101	0450 3010N	Tapping Screw - M3x10	
102	0452 3010N	Binding Self-tapping Screw:3x10	
103	0450 3025N	Tapping Screw:3x25	
104	0805 0089	Retaining Ring - M4	
105	1105 0487	Harness Clamp	

6. Paper Transfer Section 2 (G160/G161)

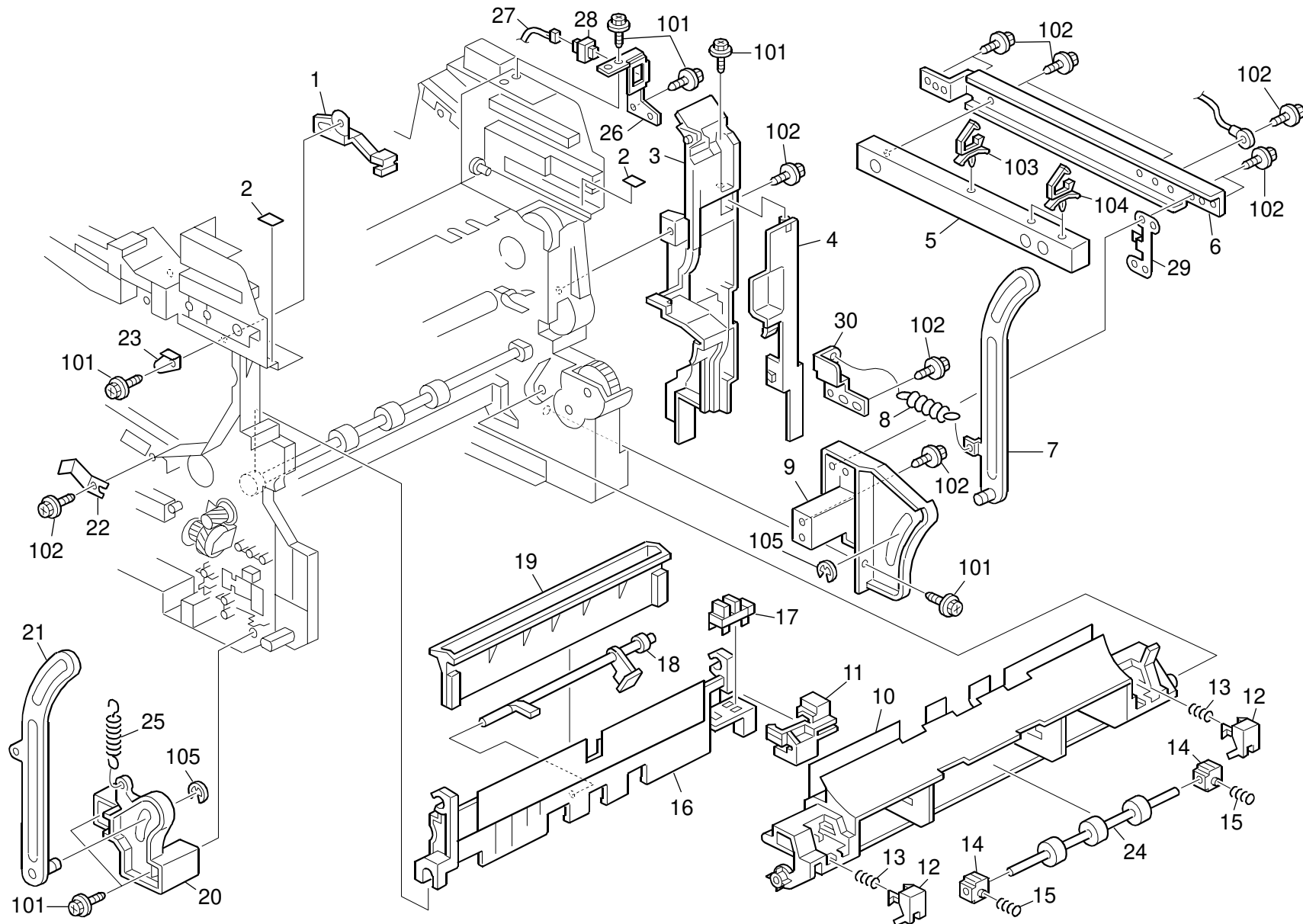


6.Paper Transfer Section 2 (G160/G161)

Index No.	Part No.	Description	Q'ty Per Assembly
1	G102 4661	Cover:Fusing:Entrance Sensor	1
2	AW01 0118	Paper Feed Sensor	1
3	G102 4656	Guide Plate:Transfer Roller:Upper	1
4	G102 4622	Holder:Registration:Driven:Right	1
5	GA08 0025	Bushing:Registration:Driven	2
6	GA06 3062	Compression Spring:20n	2
7	GF02 1005	Registration Roller:Driven	1
8	G102 4623	Holder:Registration:Driven:Left	1
9	G102 4655	Lever:Cover:Inner:Left	1
10	G102 4652	Lever:Lock:Cover:Left	1
11	G102 4651	Shaft:Lever:Inner:Ass'y	1
12	GA06 6046	Torsion Spring:Lever:Duplex:Right	1
13	G102 4653	Lever:Lock:Cover:Right	1
14	G102 4662	Cover:Duplex:Entrance	1
15	AW50 0026	Original Sensor	2
16	GA00 3132	Decal:Operate:Fusing	2
17	G102 4654	Lever:Cover:Inner:Right	1
18	G102 4650	Cover:Front:Inner	1
19	GF02 2025	Roller:Driven:Duplex	6
20	GA06 6044	Torsion Spring:Driven:Duplex	6
21	G102 5498	Harness:Duplex:Connecting	1
22	G102 4663	Cover:Duplex:Middle	1
23	G102 4657	Bracket:Cover:Stopper:Inner:Peen	1
24	5215 2621	Snap Ring - M6	1
25	G102 4664	Sheet:Surface Of Paper Sensor	2
26	G102 2581	Guide Plate:Registration:Driven	1
27	G102 6292	Lever:Pressure:Transfer Unit	2
28	G102 6293	Spring:Transfer Unit:Left	2
29	GA06 6045	Torsion Spring:Lever:Duplex:Left	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0450 3010N	Tapping Screw - M3x10	
102	0720 0040E	Retaining Ring - M4	
103	0805 0089	Retaining Ring - M4	
104	0451 3006N	Tapping Screw - 3x6	
105	0633 0140G	Parallel Pin - 3x14	

7.Paper Transfer Section 3 (G160/G161)

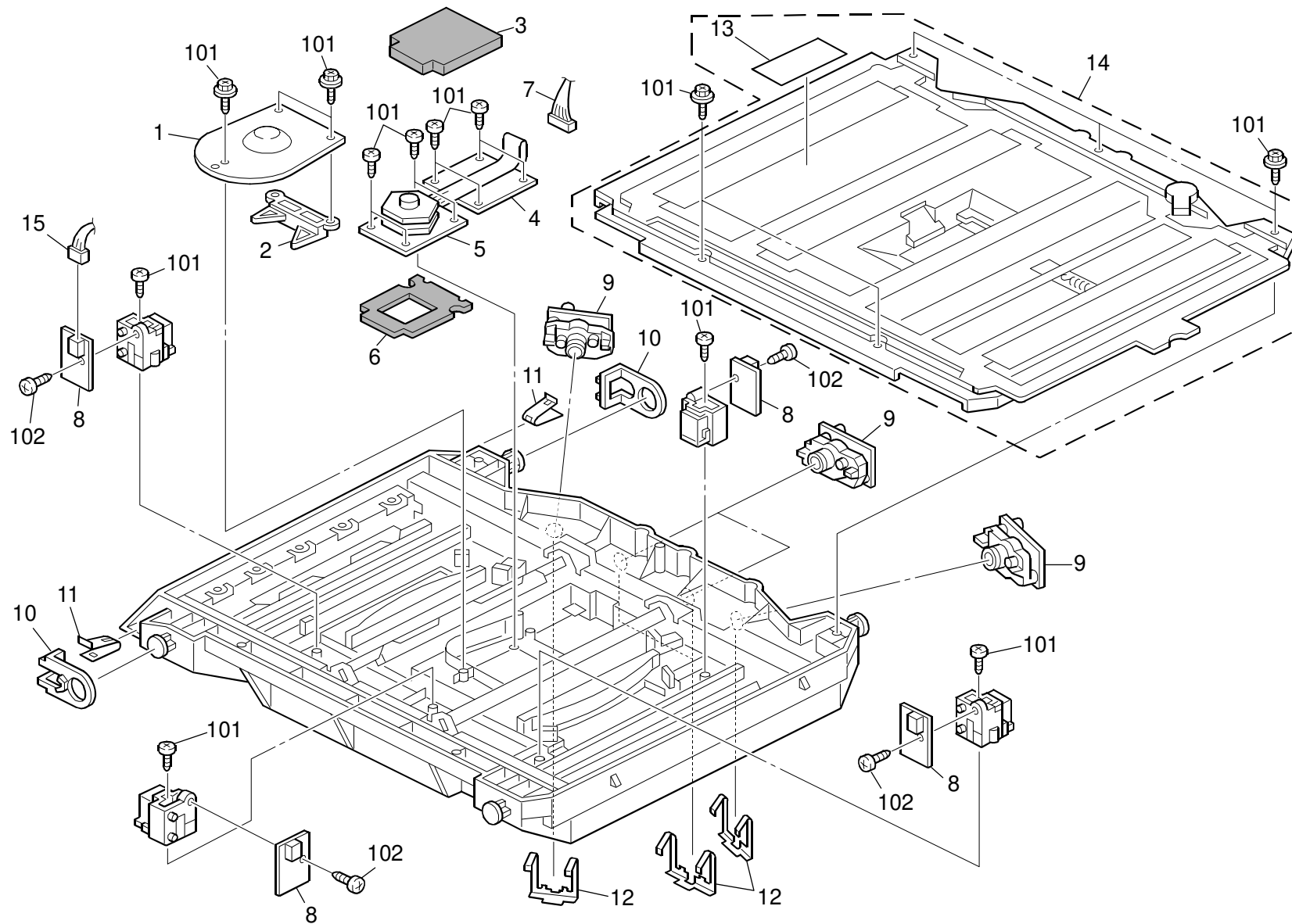


7.Paper Transfer Section 3 (G160/G161)

Index No.	Part No.	Description	Q'ty Per Assembly
1	G102 1141	Bracket:Spring Plate:Ass'y	1
2	GA00 3132	Decal:Operate:Fusing	2
3	G102 1511	Inner Cover:Right Front	1
4	G102 1381	Cap:Inner Cover:Right Front	1
5	G102 4708	Cover:Bracket:Stay	1
6	G102 4707	Stay:Stopper:Right	1
7	G102 4702	Stopper:Cover:Outer:Peen	1
8	GA06 3050	Spring:Stopper:Right	1
9	G102 4700	Bracket:Stopper:Outer	1
10	G102 2600	Guide Plate:Connecting:Ass'y	1
11	G102 2708	Cover:Registration Sensor	1
12	G102 2609	Lever:Pressure:Connecting	2
13	GA06 3053	Compression Spring:8n	2
14	G060 2652	Bushing - M4	2
15	AA06 3607	Pressure Spring	2
16	G102 2550	Guide Plate:Registration	1
17	GW02 0020	Photointerruptor:LG248NI1	1
18	G102 2571	Feeler:Registration Sensor	1
19	G102 2561	Case:Remove Paper Dust	1
20	G102 4701	Bracket:Stopper:Inner	1
21	G102 4704	Stopper:Cover:Inner:Peen	1
22	G102 1059	Spring Plate:Pressure:Imaging Unit	1
23	G102 1144	Ground Plate:Discharge	1
24	AF02 2160	Roller:Driven:3xmm16	1
25	GA06 3068	Spring:Stopper:Left	1
26	G102 4712	Bracket:Push Switch:Cover:Outer	1
27	G102 5535	Harness:Front:Cover:Sensor	1
28	1204 2736	Switch:Cs1a-b2ca	1
29	G102 4710	Ground Plate:Stay:Stopper	1
30	G102 4711	Bracket:Spring:Stopper	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006N	Tapping Screw - 3x6	
102	0450 3010N	Tapping Screw - M3x10	
103	1105 0516	Clamp	
104	1105 0488	Harness Clamp	
105	0720 0060E	Retaining Ring - M6	

8.Optics Section (G160/G161)

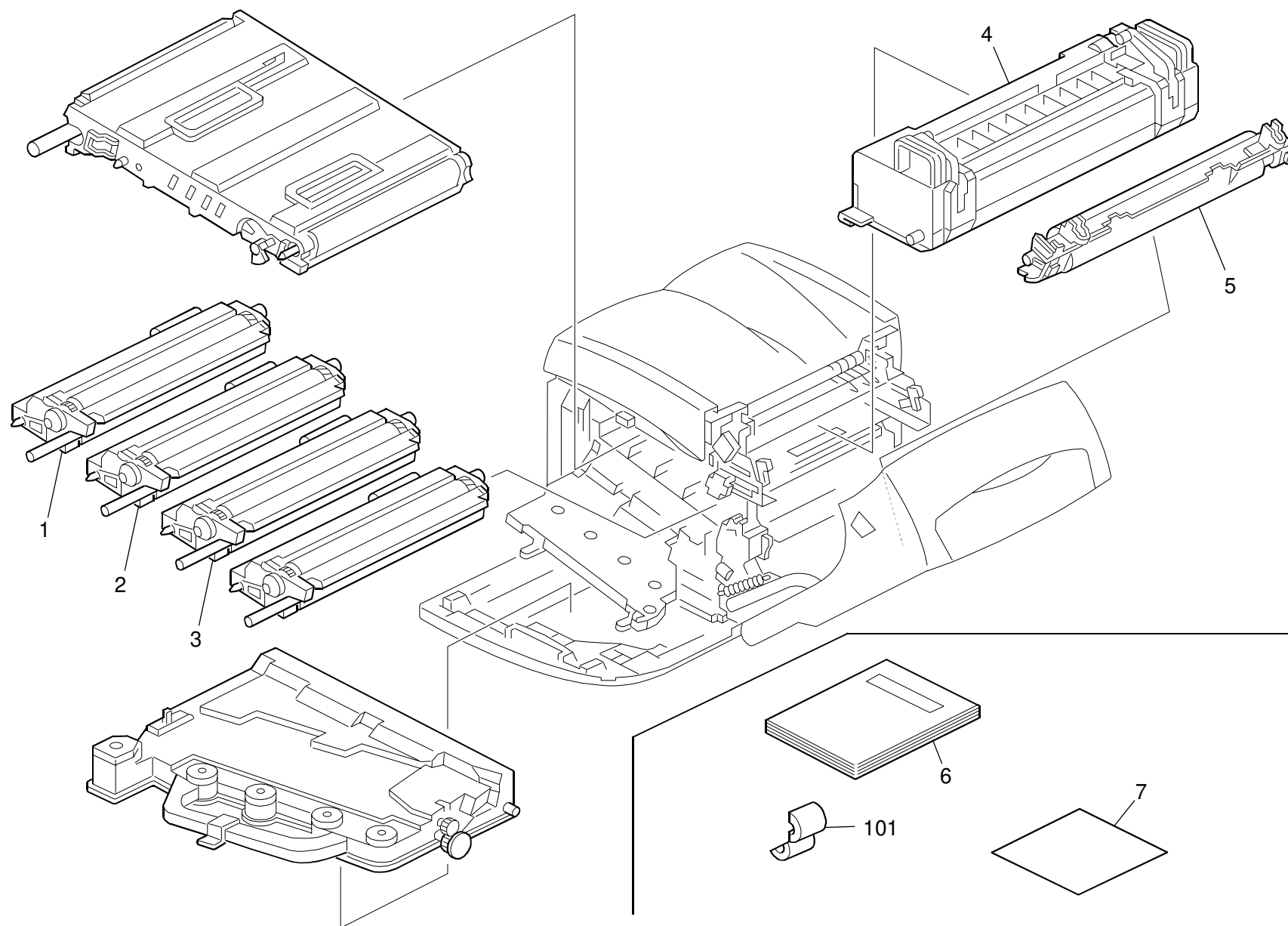


8.Optics Section (G160/G161)

Index No.	Part No.	Description	Q'ty Per Assembly
1	G102 1940	Cover:Polygon Scanner:Ass'y	1
2	G159 1943	Shielding Plate:Polygon Scanner:Separation	1
3	G102 1945	Seal:PCB:Polygon Scanner	1
4	G159 5291	PCB:Polygon Scanner	1
5	GX06 0021	Polygon Scanner:Type-R	1
6	G102 1944	Shield:Polygon Scanner	1
7	G102 5450	Harness:Polygon Mirror Motor	1
8	G102 5060	PCB:Sync Detector Board:1PD	4
9	G102 1960	Laser Diode Unit:Ass'y	4
10	G102 1997	Lever:Fix:Imaging Unit	2
11	G102 1998	Spring Plate:Imaging Unit	2
12	G102 1963	Spring Plate:Laser Diode Unit	4
13	AA00 0217	Decal - LD 655	1
14	G102 1990	Cover:Optical Housing:Ass'y	1
15	G102 5451	Harness:Sync Detector	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0452 3010N	Binding Self-tapping Screw:3x10	
102	0452 3008N	Tapping Screw - M3x8	

9. Supply Unit (G160/G161)

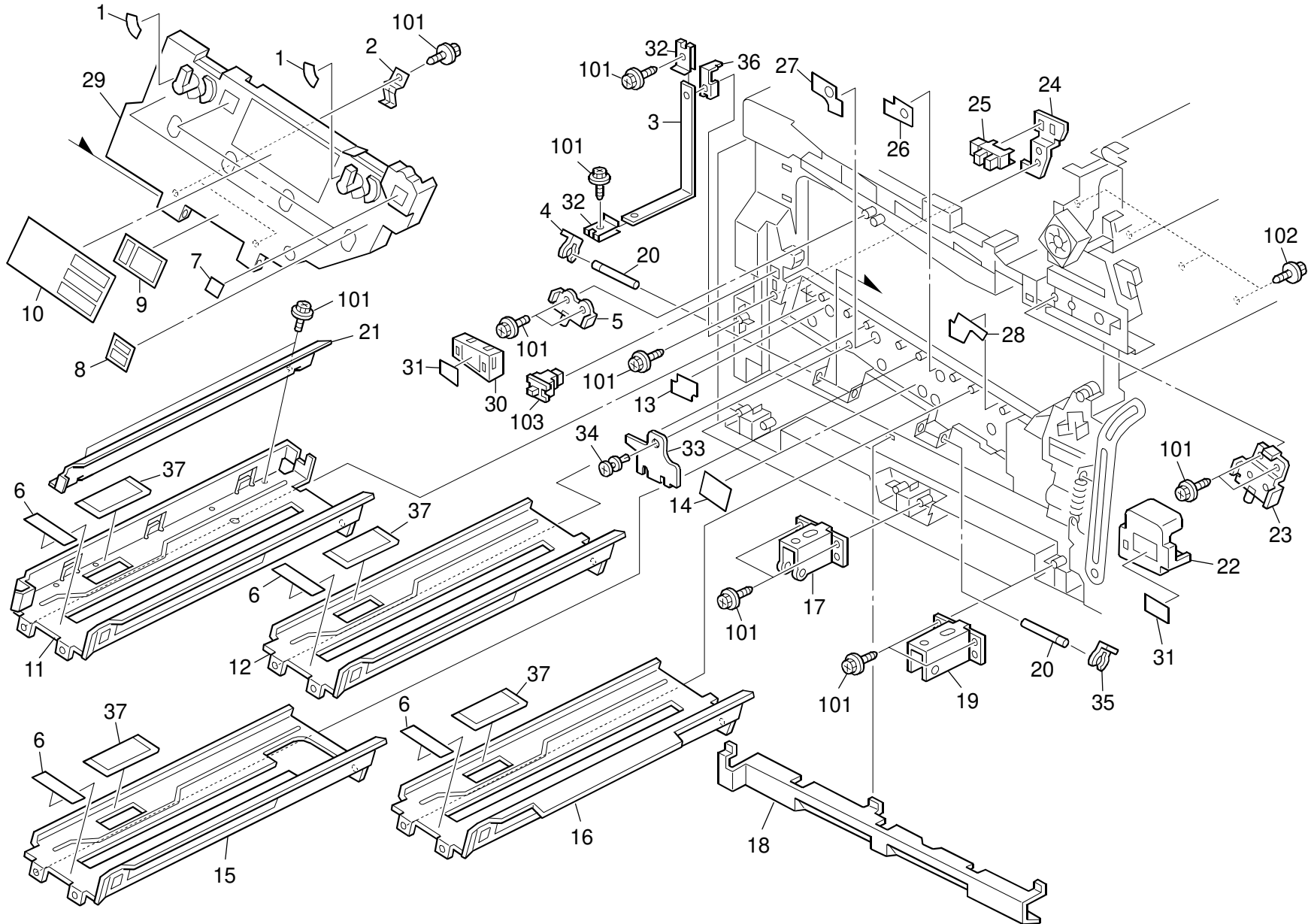


9. Supply Unit (G160/G161)

Index No.	Part No.	Description	Q'ty Per Assembly
1	G235 2034	PCU:Gaia-P1K:M:ASS'Y	1
2	G235 2035	PCU:Gaia-P1K:C:ASS'Y	1
3	G235 2036	PCU:Gaia-P1K:Y:ASS'Y	1
4	G158 4051	Fusing Unit:Gaia-P2A:NA:Sub-Ass'y	1
4	G158 4052	Fusing Unit:Gaia-P2A:EU:Sub-Ass'y	1
4	G159 4051	Fusing Unit:Gaia-P2B:NA:Sub-Ass'y	1
4	G159 4052	Fusing Unit:Gaia-P2B:EU:Sub-Ass'y	1
5	G159 6200	Transfer Unit:Ass'y	1
6	G160 8601	Manual:Operating Instructions:Safety:G-P2:NA	1
6	G160 8605	Manual:Quick_instoll:G-p2:NA	1
7	G160 7491	Sheet:Color_Chart:G-P2	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	1607 1715	Ferrite Core:RFC-5	

10.PCU Section (G160/G161)

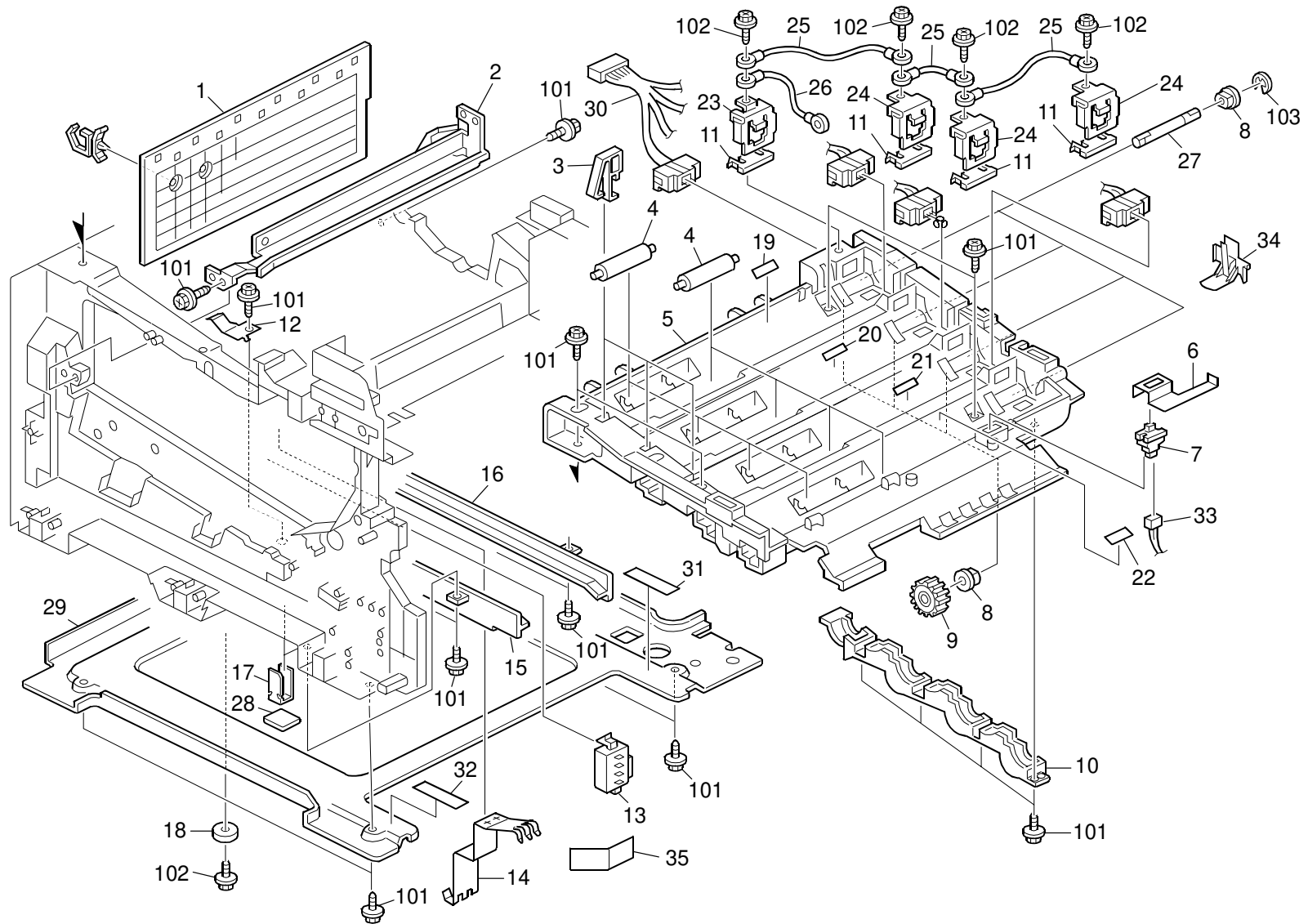


10.PCU Section (G160/G161)

Index No.	Part No.	Description	Q'ty Per Assembly
1	GA00 1011	Decal:Release:Lever:Drum Stay	2
2	G102 1080	Ground Plate:Drum Positioning	2
3	G102 1355	Band:Stopper:Door	1
4	GA10 0002	Snap Rings:4:1.7t	1
5	G102 1113	Bracket:Left:Ass'y	1
6	GA00 3191	Decal:Slide Rail:K	1
6	GA00 3192	Decal:Slide Rail:M	1
6	GA00 3193	Decal:Slide Rail:C	1
6	GA00 3194	Decal:Slide Rail:Y	1
7	GA00 3114	Decal:Drum Stay:Lock	2
8	GA00 3127	Decal:Operate:Lock:Drum Stay	2
9	GA00 3130	Decal:Toner Recycling Section	1
10	GA00 3149	Decal:Positioning Display (G160)	1
10	G159 1173	Decal:Positioning Display (G161)	1
11	G159 1066	Slide Rail:Y:P2:Ass'y	1
12	G159 1067	Slide Rail:C:P2:Ass'y	1
13	GA00 3110	Decal:Development Unit:Y	1
14	GA00 3131	Decal:Operate:PCU	1
15	G159 1068	Slide Rail:M:P2:Ass'y	1
16	G159 1048	Slide Rail:K:P2	1
17	GG06 1009	Bracket:Hinge:Left Middle	1
18	G102 5828	Guide:Harness:Main Switch	1
19	GG06 1008	Bracket:Hinge:Left	2
20	GA14 8010	Shaft:Hinge:Drum Stay	2
21	G102 1035	PCU Rail:Spacer	1
22	G102 1117	Cover:Plate:Right	1
23	G102 1116	Bracket:Right:Ass'y	1
24	G102 6595	Bracket:Waste Toner Sensor	1
25	GW02 0020	Photointerruptor:LG248NL1	1
26	GA00 3109	Decal:Development Uni:M	1
27	GA00 3108	Decal:Development Unit:C	1
28	GA00 3111	Decal:Development Unit:K	1
29	G159 1076	Drum Positioning Plate	1
30	G102 1114	Cover:Plate:Left	1
31	GA00 3115	Decal:Drum Stay:Un Lock:Left	2

Index No.	Part No.	Description	Q'ty Per Assembly
32	A232 3962	Spring Plate - Band Stopper	2
33	G102 1168	Cover:Connector:Drum Stay	1
34	G102 1169	Rivet:12A1	1
35	GA10 0003	Snap Rings:4:2.2t	1
36	G102 1173	Bracket:Belt:Drum Positioning	1
37	GA15 1038	Sheet:Slide Rail	4
101	0450 3010N	Tapping Screw - M3x10	
102	0451 3006N	Tapping Screw - 3x6	
103	1204 2736	Switch:CS1A-B2CA	

11.Toner Supply Section (G160/G161)

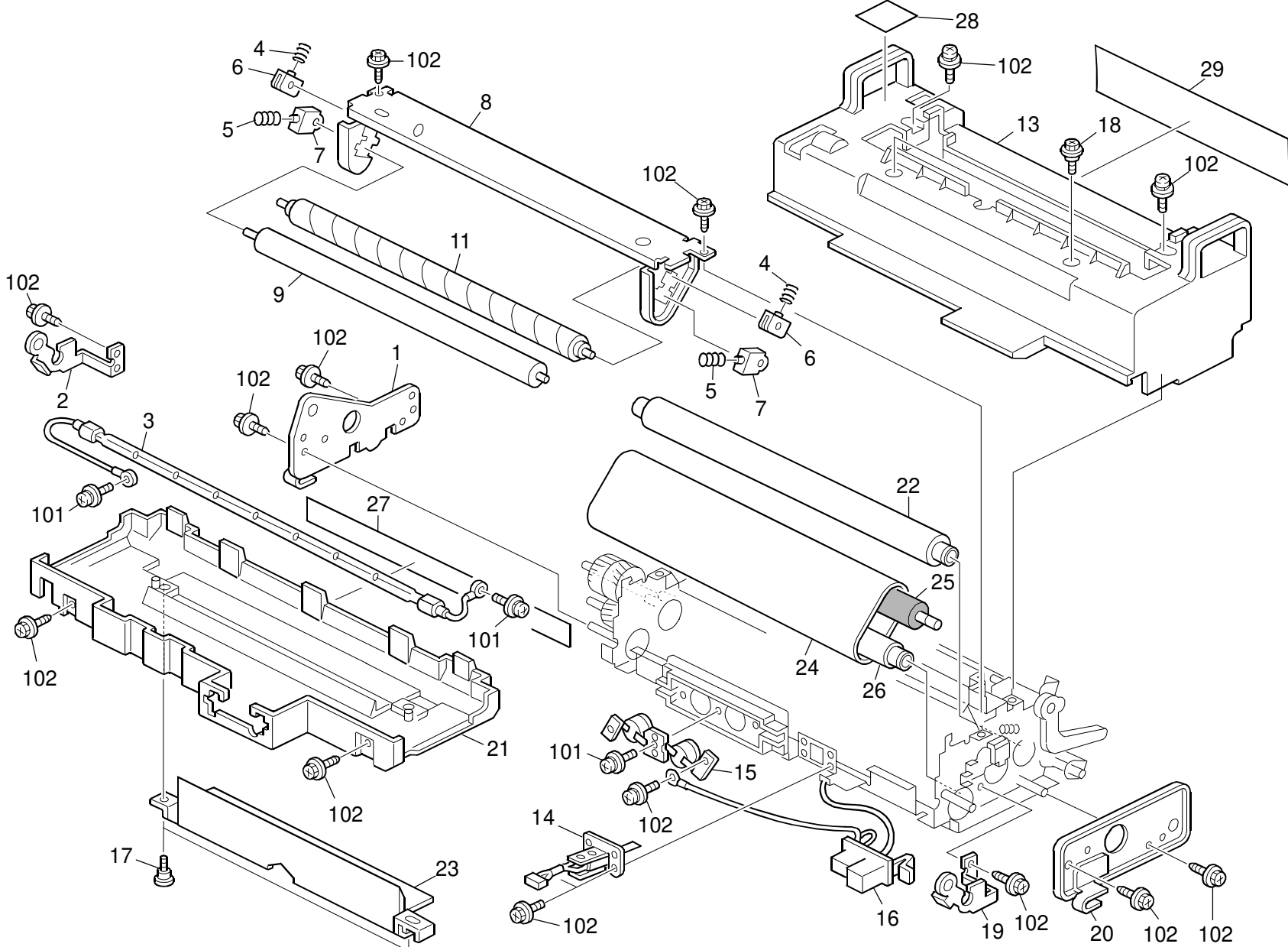


11.Toner Supply Section (G160/G161)

Index No.	Part No.	Description	Q'ty Per Assembly
1	G102 1061	Shielding Plate:Power Supply Unit	1
2	G102 3868	Rail:Cleaning Unit:Peen	1
3	G102 1072	Plate:Toner Bottle	4
4	B039 2558	Driven Roller	8
5	G102 1070	Base:Toner Bottle:Sub-ass'y	1
6	G102 1393	Ground Plate:Push Switch:Exit	1
7	1204 2736	Switch:Cs1a-b2ca	1
8	AA08 2101	Bushing - 6x10x6	8
9	GB01 3060	Gear:28z	4
10	G102 1125	Cover:Toner Supply:Lower	1
11	G102 1166	Holder:Ground Plate:Connector	4
12	G102 2845	Ground Plate:Paper Tray:Rear Lower	1
13	GW50 0002	Push Switch:Paper Size Sensor	1
14	G102 1052	Ground Plate:Base:Lower	2
15	G102 1053	Rail:Paper Tray:Left	1
16	G102 1054	Rail:Paper Tray:Right	1
17	G102 1041	Holder:Rubber Foot	4
18	G102 1040	Stand:Frame	1
19	GA00 1063	Decal:Base:Toner Bottle:Y	1
20	GA00 1062	Decal:Base:Toner Bottle:C	1
21	GA00 1061	Decal:Base:Toner Bottle:M	1
22	GA00 1060	Decal:Base:Toner Bottle:K	1
23	G102 1147	Ground Plate:Connector:Y	1
24	G102 1146	Ground Plate:Connector:K	3
25	G102 1148	Ground Wire:ID:Connecting	3
26	G102 1159	Ground Wire:ID:Gnd	1
27	GA14 8011	Shaft:Drive:Agitator	4
28	G102 1042	Rubber Foot:Frame	4
29	G102 1051	Base:Frame:Lower	1
30	G102 1120	Harness:ID chip Connector	1
31	G102 2848	Sheet:Base:Right	1
32	G102 2849	Sheet:Base:Left	1
33	G102 5477	Harness:Exit:Cover:Sensor	1
34	G102 3331	Cap:Base:Toner Supply	4
35	G102 1182	Insulating Sheet:Paper Size Sensor	

Index No.	Part No.	Description	Q'ty Per Assembly
101	0450 3010N	Tapping Screw - M3x10	
102	0353 0060N	Philips Pan Head Bind Screw - M3x6	
103	0720 0040E	Retaining Ring - M4	

12.Fusing Unit (G160/G161)

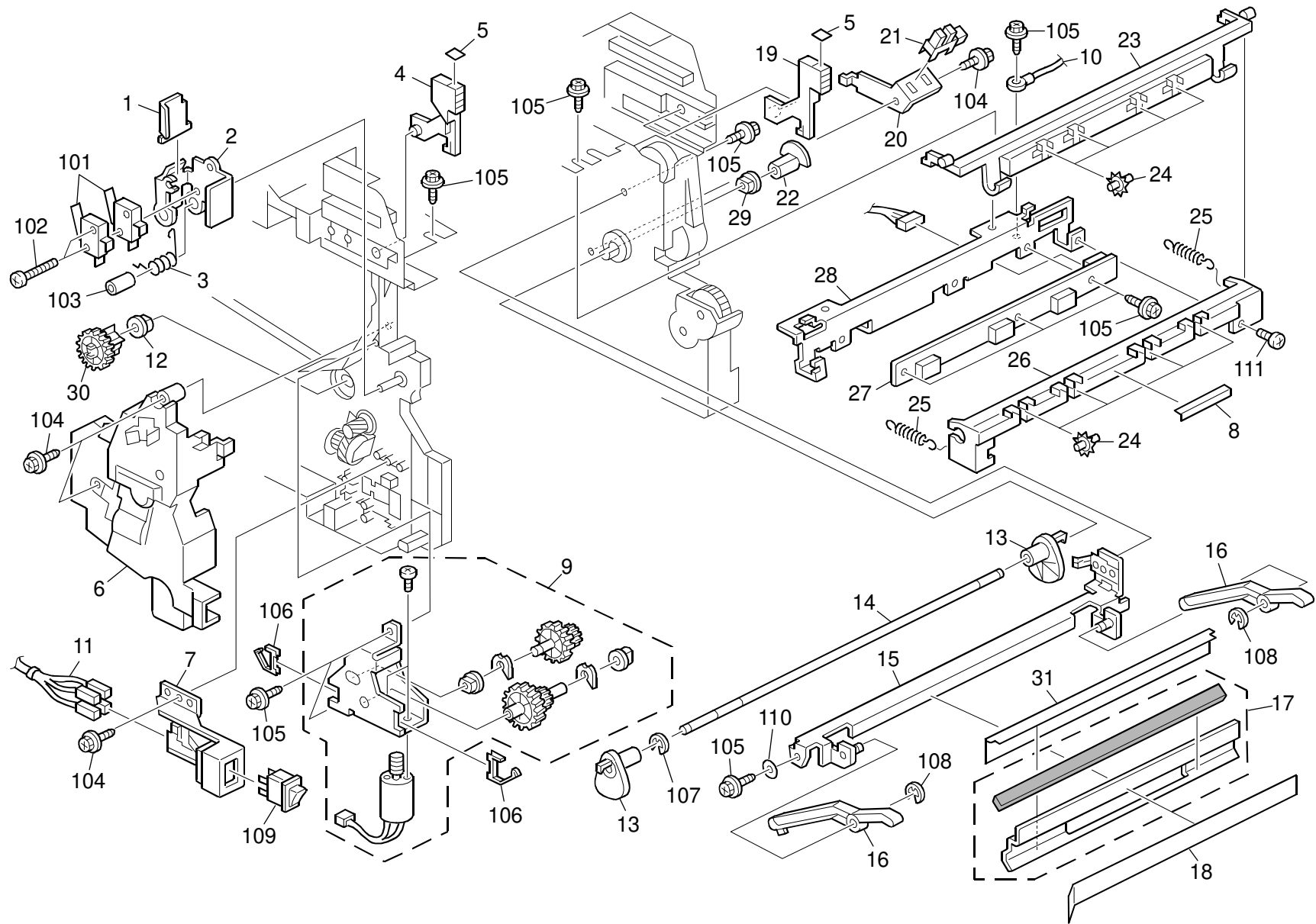


12.Fusing Unit (G160/G161)

Index No.	Part No.	Description	Q'ty Per Assembly
1	G102 4270	Bracket:Fusingframe:Right:Ass'y	1
2	G102 4242	Bracket:Heater:Fusing:Right	1
3	GX44 0011	Heater:NA:850W:120%	1
3	GX44 0012	Heater:EU:850W:120%	1
4	A250 1388	Spring	2
5	A212 2539	Spring - Registration Roller	2
6	GE03 1010	Bushing:Cleaning Felt	2
7	GE03 0003	Bushing:Belt Tensioner	2
8	G159 4330	Bracket:Belt Tensioner:P2B:Peen	1
9	GE04 0010	Roller:Belt Tensioner:Fusing Belt	1
11	G159 4322	Cleaning Felt:Belt Tension	1
13	G102 4375	Fusing Cover:Upper	1
14	G102 4156	Thermistor:Sub-ass'y (G160)	1
14	G159 4156	Thermistor:Sub-ass'y (G161)	1
15	G102 4170	Thermostat	1
16	G102 4352	Connector:NA:Ass'y	1
16	G102 4354	Connector:Fusing:EU	1
17	AA14 3792	Screw:Drawer	2
18	AA14 3520	Shoulder Screw - M3	2
19	G102 4241	Bracket:Heater:Fusing:Left	1
20	G102 4265	Bracket:Frame:Left:Ass'y	1
21	G102 4287	Fusing Cover:Lower	1
22	GE02 0000	Pressure Roller:pFA:Dia30 (G160)	1
22	GE02 0010	Pressure Roller:pFA:Dia29.6 (G161)	1
23	G102 4283	Fusing Entrance Guide Plate	1
24	G102 4106	Fusing Belt:Dia45:Ass'y	1
25	GE01 0000	Hot Roller:Dia29 (G160)	1
25	GE01 0010	Hot Roller:Dia28.65 (G161)	1
26	GE01 0001	Heat Roller:Dia20	1
27	GA00 0041	Decal: High Temperature	1
28	GA00 0042	Decal: High Temperature	1
29	GA00 3119	Decal:Fusing	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0954 3008N	Screw - M3x8	
102	0360 3006N	Screw - M3x6	
103	0954 3012N	Screw - M3x12	

13.Fusing Section (G160/G161)

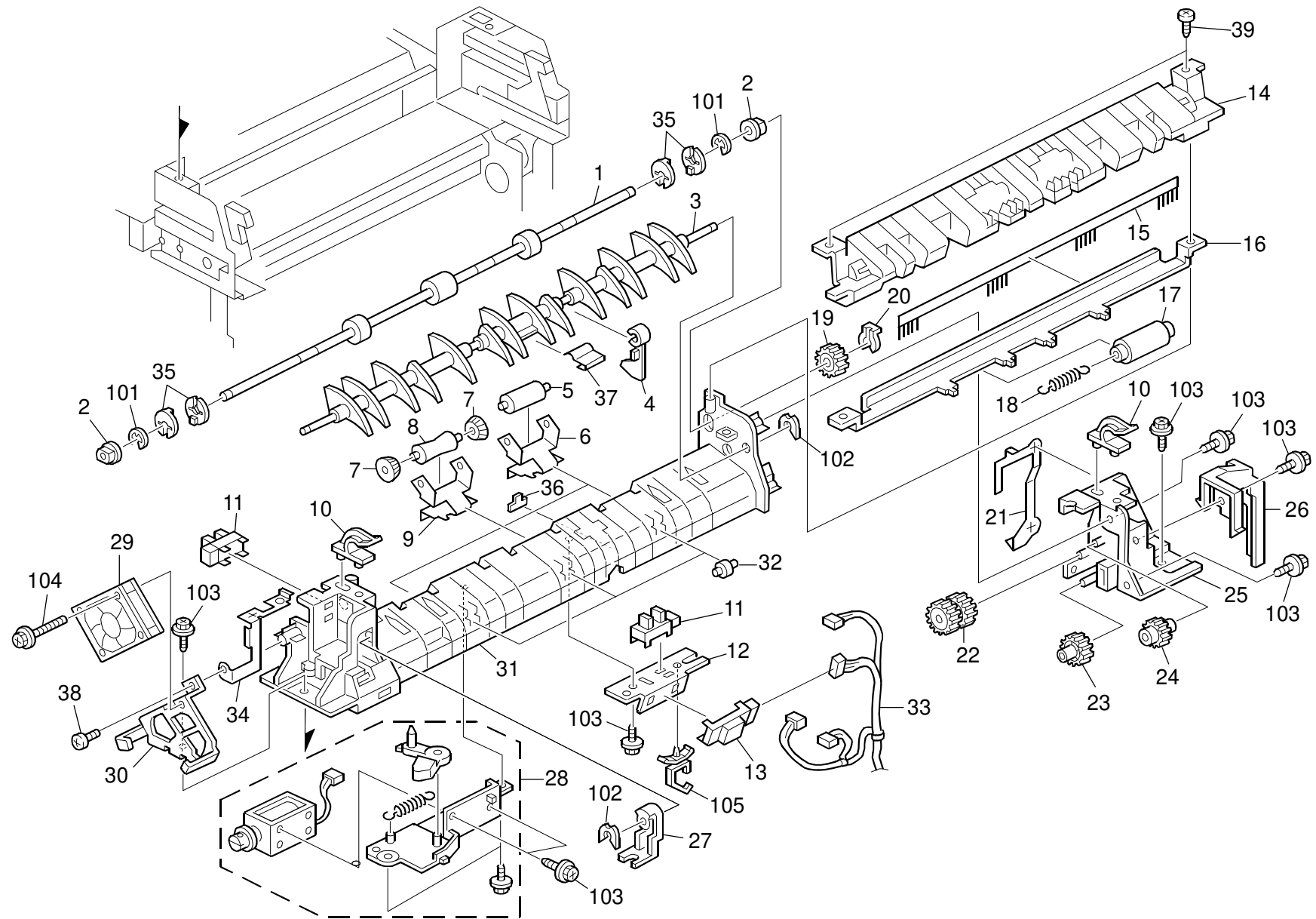


13.Fusing Section (G160/G161)

Index No.	Part No.	Description	Q'ty Per Assembly
1	G102 5825	Guide Plate:Safety Switch	1
2	G102 5824	Bracket:Safety Switch	1
3	G102 5826	Torsion Spring:Safety Switch	1
4	G102 1064	Lever:Lock:Fusing:Left	1
5	GA00 3132	Decal:Operate:Fusing	2
6	G102 1501	Inner Cover:Left Front	1
7	G102 5827	Cover:Main Switch	1
8	G102 6341	Sheet:Sensor	1
9	G102 1350	Transfer Belt Contact Motor Ass'y	1
10	G102 5497	Ground Wire:Density Sensor	1
11	G102 5410	Harness:PSU-Powersw	1
12	A184 1086	Bushing:Mm6	2
13	G102 1337	Cam:On-off:No.2	2
14	GA14 0000	Shaft:On-off:No.2	1
15	G102 6302	Guide:Frame	1
16	G102 6308	Lever:On-off:Transfer Unit	2
17	G102 2842	Remove Paper Dust:Ass'y	1
18	G102 6307	Guide:Transfer Roller:Entrance	1
19	G102 1063	Lever:Lock:Fusing:Right	1
20	G102 1320	Bracket:Sensor:On-off:No.2	1
21	GW02 0020	Photointerruptor:LG248NL1	1
22	G102 1338	Shielding Plate:On-off:No.2	1
23	G102 6329	Shutter:Density Sensor:Ass'y	1
24	B004 2310	Spur	8
25	G102 6334	Tension Spring:Cleaner:Density Sensor	2
26	G102 6335	Cover:Density Sensor	1
27	G102 6336	Density Sensor	1
28	G102 6333	Holder:Density Sensor	1
29	AA08 2101	Bushing - 6x10x6	1
30	GB01 0003	Gear:61z	1
31	G102 2847	Cover:Remove Paper Dust:Registration	1

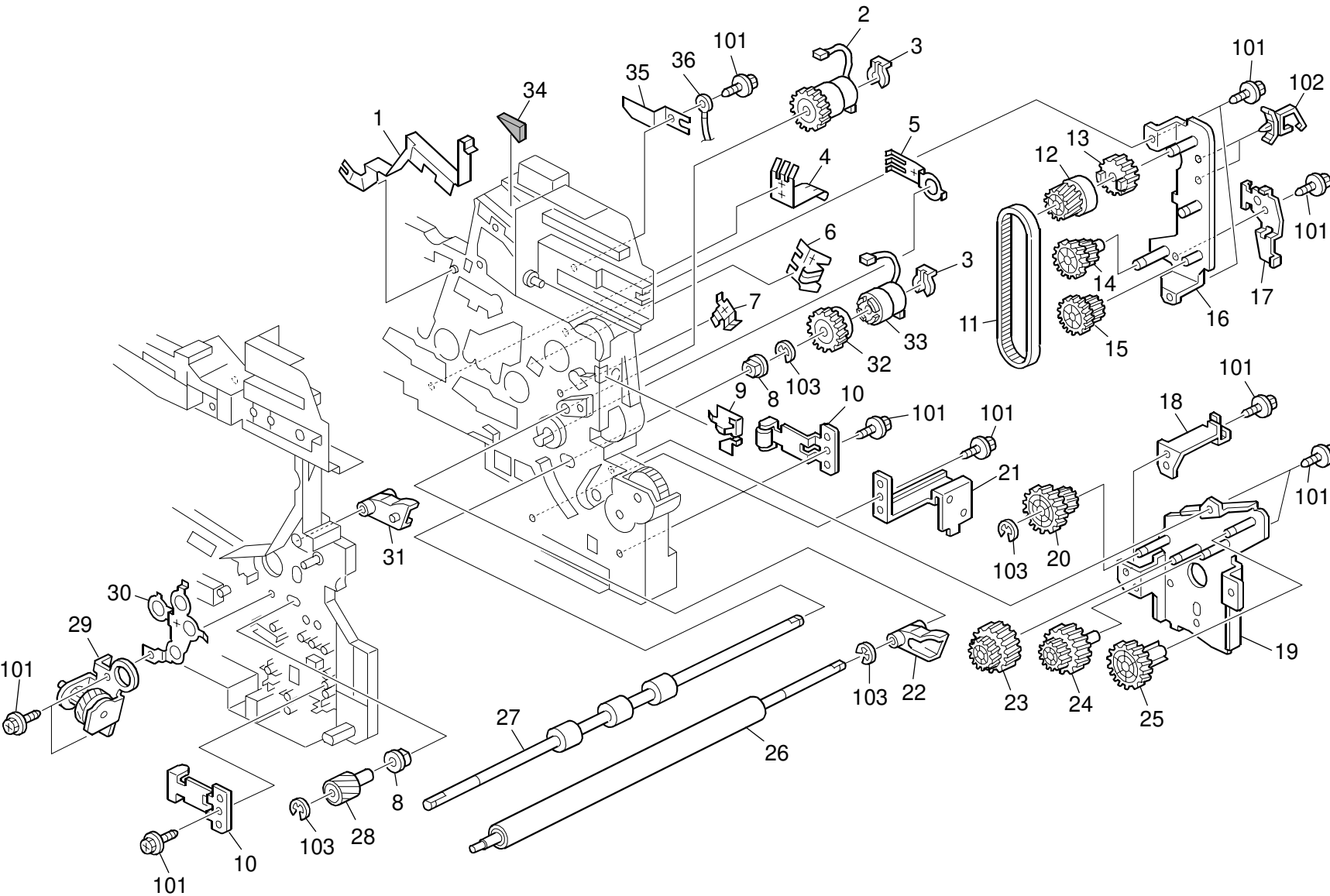
Index No.	Part No.	Description	Q'ty Per Assembly
101	1204 2521	Micro Switch	
102	0353 0250N	Screw:M3x25	
103	0707 6250N	Bushing:DIA6x25	
104	0450 3010N	Tapping Screw - M3x10	
105	0451 3006N	Tapping Screw - 3x6	
106	1105 0522	Edge Saddle - LES0510	
107	0720 0040E	Retaining Ring - M4	
108	0720 0060E	Retaining Ring - M6	
109	1204 2628	Switch 250V/10A	
110	0703 0030N	Spring Washer:Dia3	
111	0971 3006A	Philips Polycarbonate Screw - M3x6	
112	0805 0089	Retaining Ring - M4	
113	0353 0030N	Screw:M3x3	

14. Paper Exit Section (G160/G161)



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15. Drive Section 1 (G160/G161)

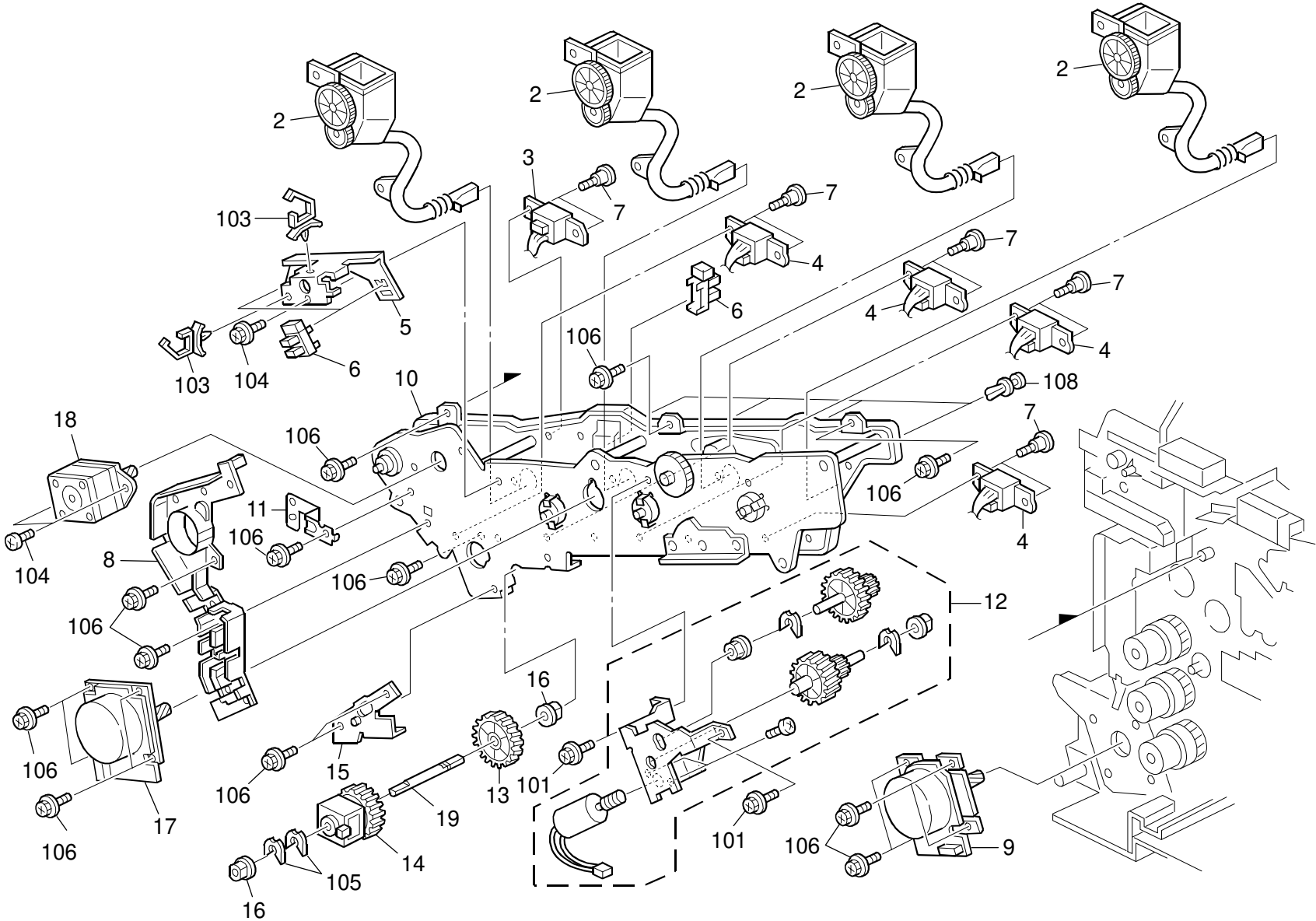


15. Drive Section 1 (G160/G161)

Index No.	Part No.	Description	Q'ty Per Assembly
1	G102 1058	Ground Plate:Finishing Sub-unit	1
2	GX20 0014	Magnetic Clutch:Registration:Ass'y	1
3	5447 2681	Snap Ring	1
4	G102 1264	Ground Plate:Drive Unit	1
5	G102 1327	Ground Plate:Transfer:No.2:Right	1
6	G102 1265	Ground Plate:Drive Unit	1
7	G102 1266	Ground Plate:Registration Roller:Right	1
8	AA08 2075	Bushing - M6	2
9	G102 1129	Ground Plate:Transfer:Second	1
10	G102 2855	Spring Plate:Paper Tray:Fix:Ass'y	2
11	GA04 3024	Timing Belt:S3M:318	1
12	GB01 3052	Gear:24z	1
13	GB03 0000	Timing Pulley:Drive:Fusing	1
14	GB01 7035	Gear:24/36z	1
15	GB01 7036	Gear:27/36z	1
16	G102 1316	Bracket:Drive:Fusing:Ass'y	1
17	G159 1290	Bracket:stopper:CL:Ass'y	1
18	G102 2829	Holder:Magnetic Clutch:Paper Feed	1
19	G102 1301	Bracket:Drive:Paper Feed:Ass'y	1
20	GB01 7032	Gear:20/45z	1
21	G102 4706	Bracket:Stopper:Right	1
22	GA08 0027	Bushing:Registration:Right	1
23	GB01 7033	Gear:26/62z	1
24	GB01 7034	Gear:24/45z	1
25	GB01 3051	Gear:33z	1
26	GF02 0033	Registration Roller:Drive	1
27	GF02 0034	Roller:Middle	1
28	GB01 1049	Gear:14z	1
29	G102 1325	Bracket:Drive:Discharge Waste Toner	1
30	G102 1329	Ground Plate:Transfer:No.2:Left	1
31	GA08 0026	Bushing:Registration:Left	1
32	GB01 1061	Gear:38z	1
33	GX20 0021	Magnetic Clutch:0.25nm	1
34	G159 1274	Seal:Main:Right Front	1
35	G102 1174	Ground Plate:Fusing	1

Index No.	Part No.	Description	Q'ty Per Assembly
36	G102 1175	Ground Wire:Fusing:Right	1
101	0450 3010N	Tapping Screw - M3x10	
102	1105 0516	Clamp	
103	0720 0040E	Retaining Ring - M4	

16.Drive Section 2 (G160/G161)

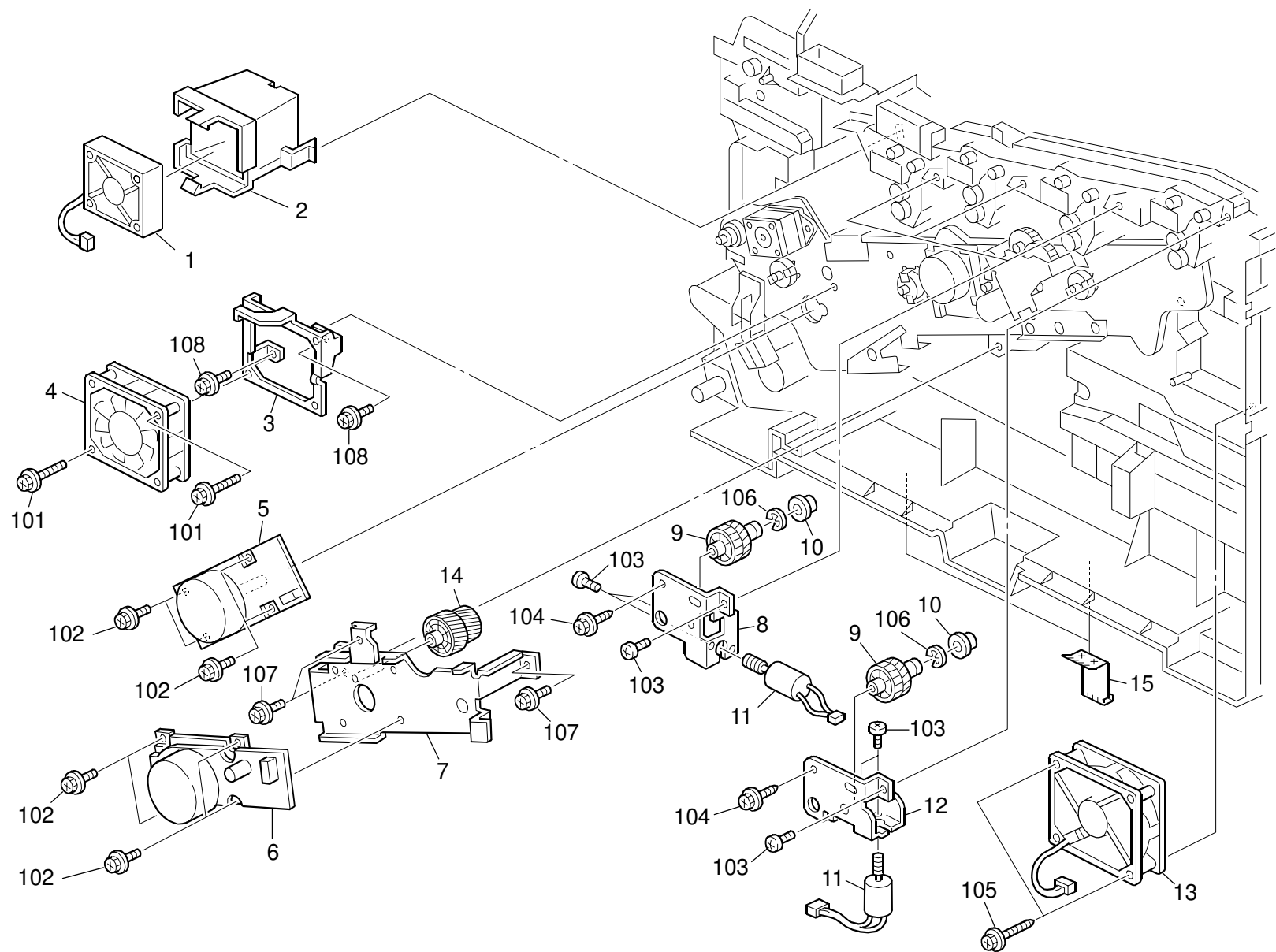


16. Drive Section 2 (G160/G161)

Index No.	Part No.	Description	Q'ty Per Assembly
2	G159 3320	Toner Supply Sub-unit	4
3	G102 5478	Harness:Intermediate Transfer	1
4	G159 5529	Harness:Density Sensor:Connecting	4
5	G102 1263	Holder:Positioning Sensor	1
6	GW02 0020	Photointerruptor:LG248NL1	2
7	AA14 3544	Screw:M3	10
8	G102 5840	Supporter:Harness:Frame	1
9	GX06 0015	Brushless Motor:Drive:Paper Feed	1
10	G102 1224	Drive Unit:Ass'y	1
11	G102 1328	Ground Plate:Drive:Fusing	1
12	G102 1350	Transfer Belt Contact Motor Ass'y	1
13	GB01 1082	Gear:Development:Idler:No.1	1
14	GX20 0012	Magnetic Spring Clutch	1
15	G102 1258	Bracket:Magnetic Spring Clutch	1
16	AA08 2101	Bushing - 6x10x6	2
17	GX06 0016	Brushless Motor:Photoconductor:Colo	1
18	G159 1345	Stepper Motor:drive:Fransfer:Ass'y	1
19	GA14 5008	Shaft:Development	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0360 3006N	Screw - M3x6	
102	0450 3008N	Tapping Screw - M3x8	
103	1105 0516	Clamp	
104	0453 3006N	Tapping Screw - M3x6	
105	0805 0089	Retaining Ring - M4	
106	0451 3006N	Tapping Screw - 3x6	
107	0353 0030N	Screw:M3x3	
108	1105 0534	Clamp	

17.Drive Section 3 (G160/G161)

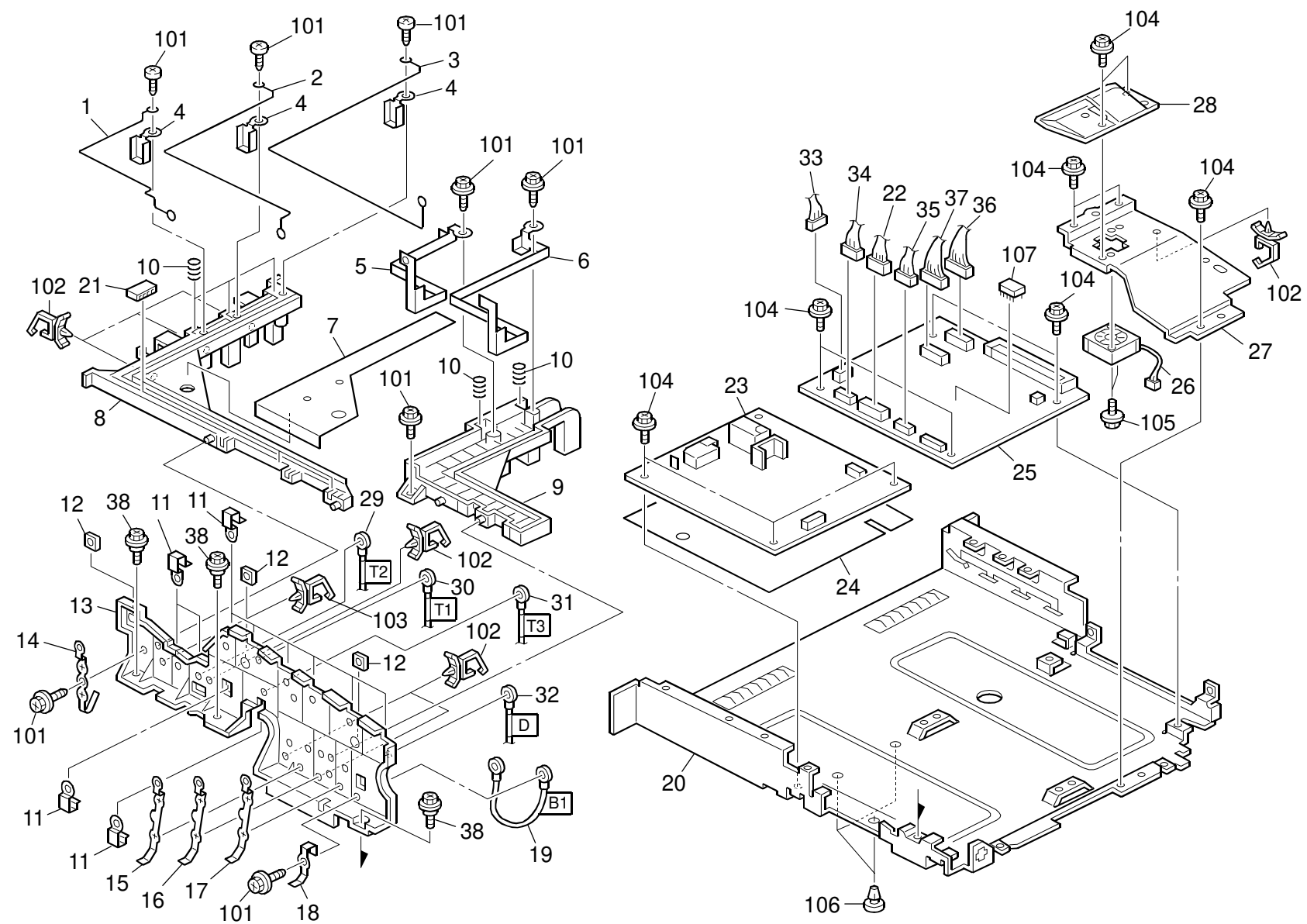


17.Drive Section 3 (G160/G161)

Index No.	Part No.	Description	Q'ty Per Assembly
1	GX64 0021	Fan:MM60:NMB:N	1
2	G102 1060	Duct:Fan:Fusing	1
3	G102 5831	Bracket:Fan	1
4	GX64 0027	Fan Motor MM60x15	1
5	GX06 0017	Brushless Motor:Photoconductor	1
6	GX06 0018	Brushless Motor:Development:Color	1
7	G102 1280	Bracket:Motor:Development:Color	1
8	G102 3311	Bracket:DC Motor	3
9	GB01 7050	Gear:26/54z	4
10	GA13 2005	Collar:Toner Supply	4
11	G159 3312	DC Motor:Line:Toner Supply:Ass'y	4
12	G102 3321	Bracket:DC Motor:Y	1
13	GX64 0020	Fan Motor - DC24V	1
14	GB01 7043	Gear:34/64z	1
15	G102 1043	Ground Plate:IOB	2

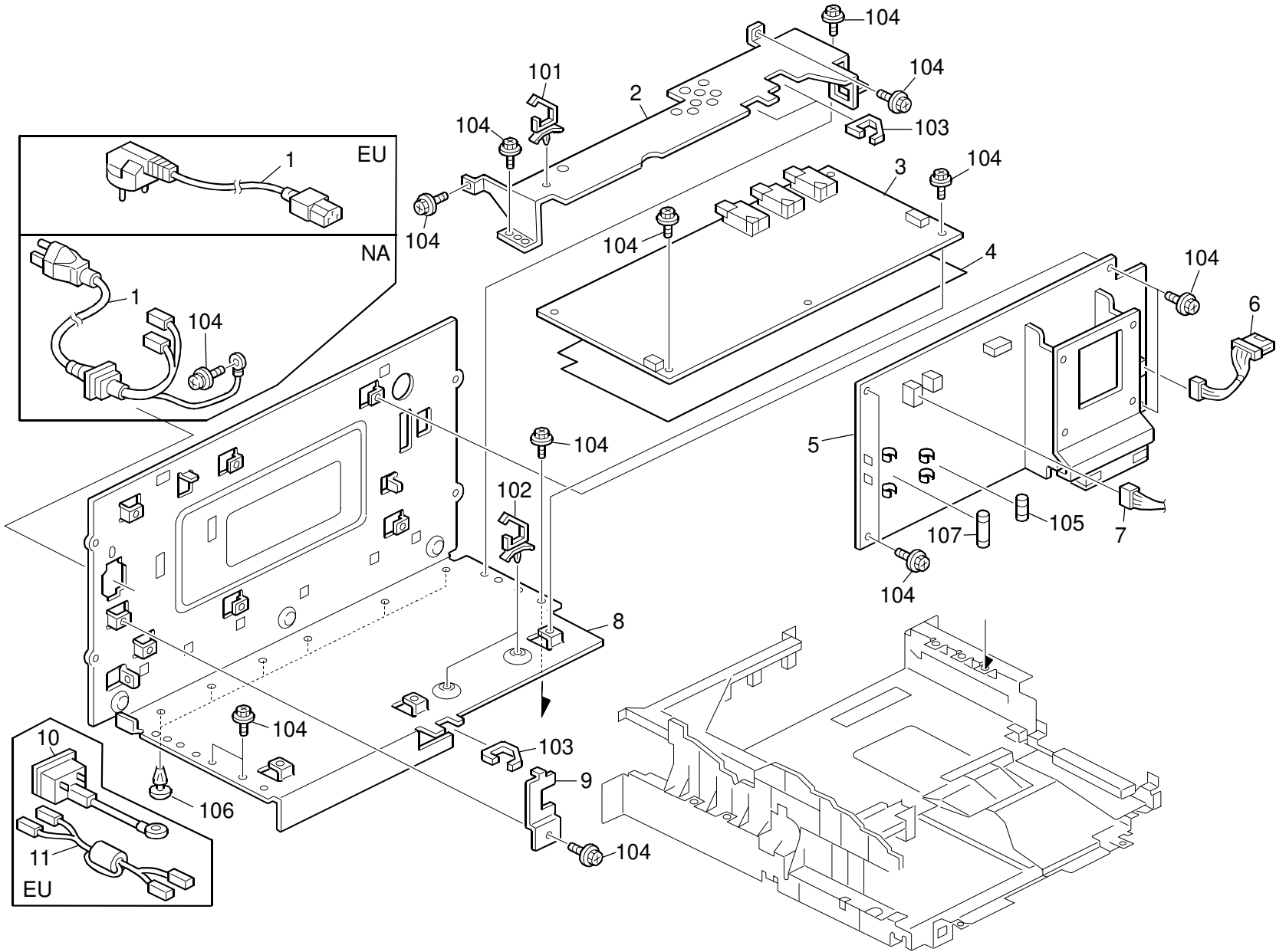
Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3020N	Tapping Screw:3x20	
102	0451 3006N	Tapping Screw - 3x6	
103	0353 0030N	Screw:M3x3	
104	0450 3010N	Tapping Screw - M3x10	
105	0450 3035N	Tapping Screw:3x35	
106	0720 0080E	Retaining Ring - M8	
107	0454 3006Q	Tapping Screw - M3x6	
108	0360 3006N	Screw - M3x6	

18.Frame And Electrical Section 1 (G160/G161)





19.Frame And Electrical Section 2 (G160/G161)

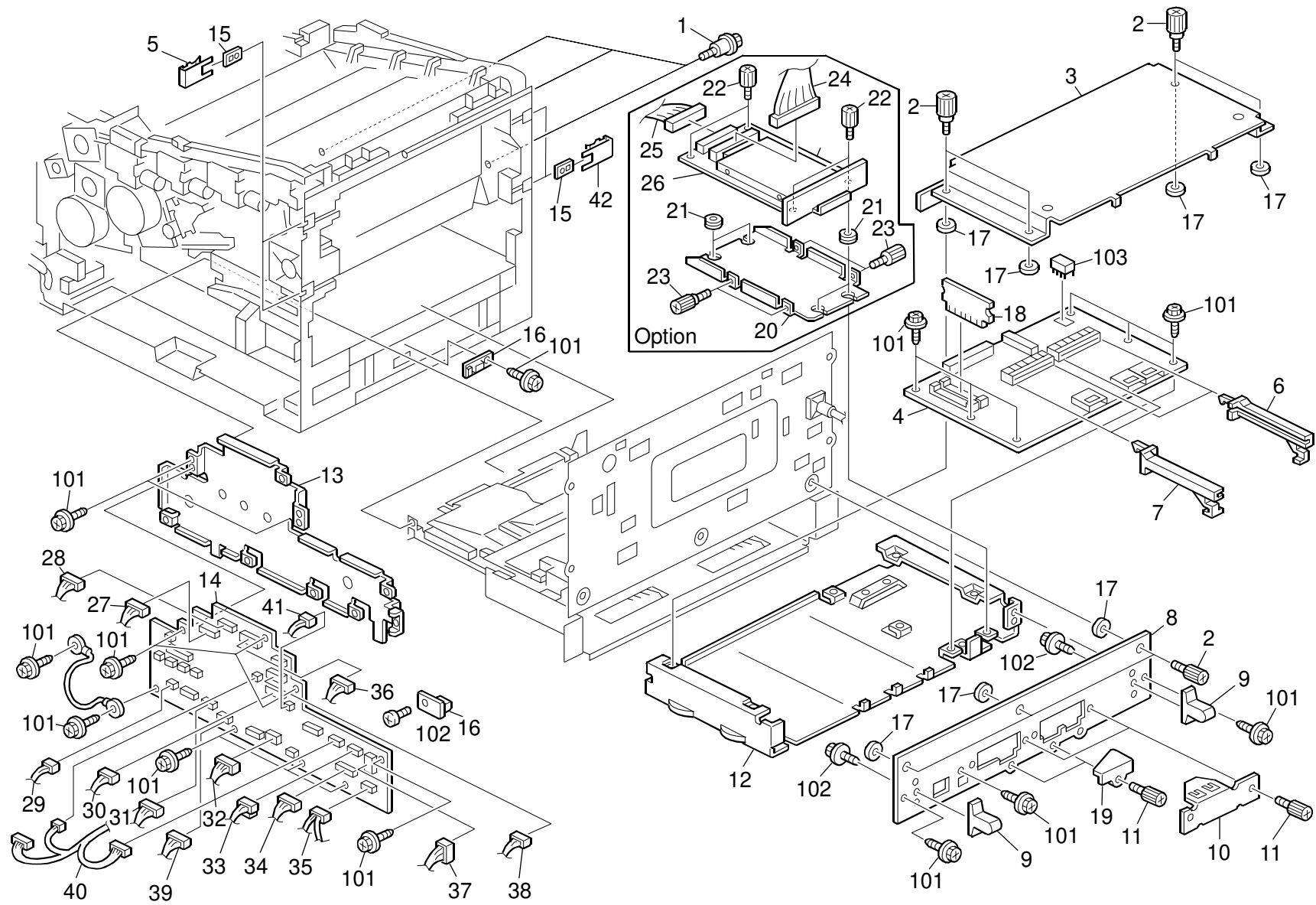


19.Frame And Electrical Section 2 (G160/G161)

Index No.	Part No.	Description	Q'ty Per Assembly
1	G102 5501	Power Supply Cord:Stopper:NA:Ass'y	1
1	G102 5502	Power Supply Cord:EU	1
2	G102 5821	Shadeing Plate:Upper	1
3	GZ32 0012	Power Pack:CT:G-P2	1
4	G102 5802	Insulating Sheet:Power Pack:1	1
5	GZ23 0028	Power Supply Unit:DOM/NA	1
5	GZ23 0029	Power Supply Unit:EU/AA	1
6	G102 5435	Harness:Power Supply Unit	1
7	G102 5413	Harness:Power Supply Unit:Heater (NA)	1
7	G102 5414	Harness:Power Supply Unit:Heater (EU)	1
8	G102 5800	Bracket:Power Supply Unit	1
9	G102 5843	Bracket:Power Supply Cord:Stopper:1	1
10	G102 5515	Inlet:EU:Ass'y	1
11	G102 5516	Harness:Inlet:EU	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	1105 0511	Harness Clamp - LWS-0306ZC	
102	1105 0516	Clamp	
103	1105 0518	Edge Saddle - LES-1010	
104	0451 3006N	Tapping Screw - 3x6	
105	1107 0393	Fuse (Glass Case) - 8A - 125V	
105	1107 1065	Fuse:ET-4A	
106	1105 0281	Spacer	
107	1107 0629	Fuse:Ceramic Case:15A 125V	
107	1107 1084	Fuse:CES14-8A-N1	
108	0801 0149	Philips Pan Head Screw - M4x6	

20.Frame And Electrical Section 3 (G160/G161)

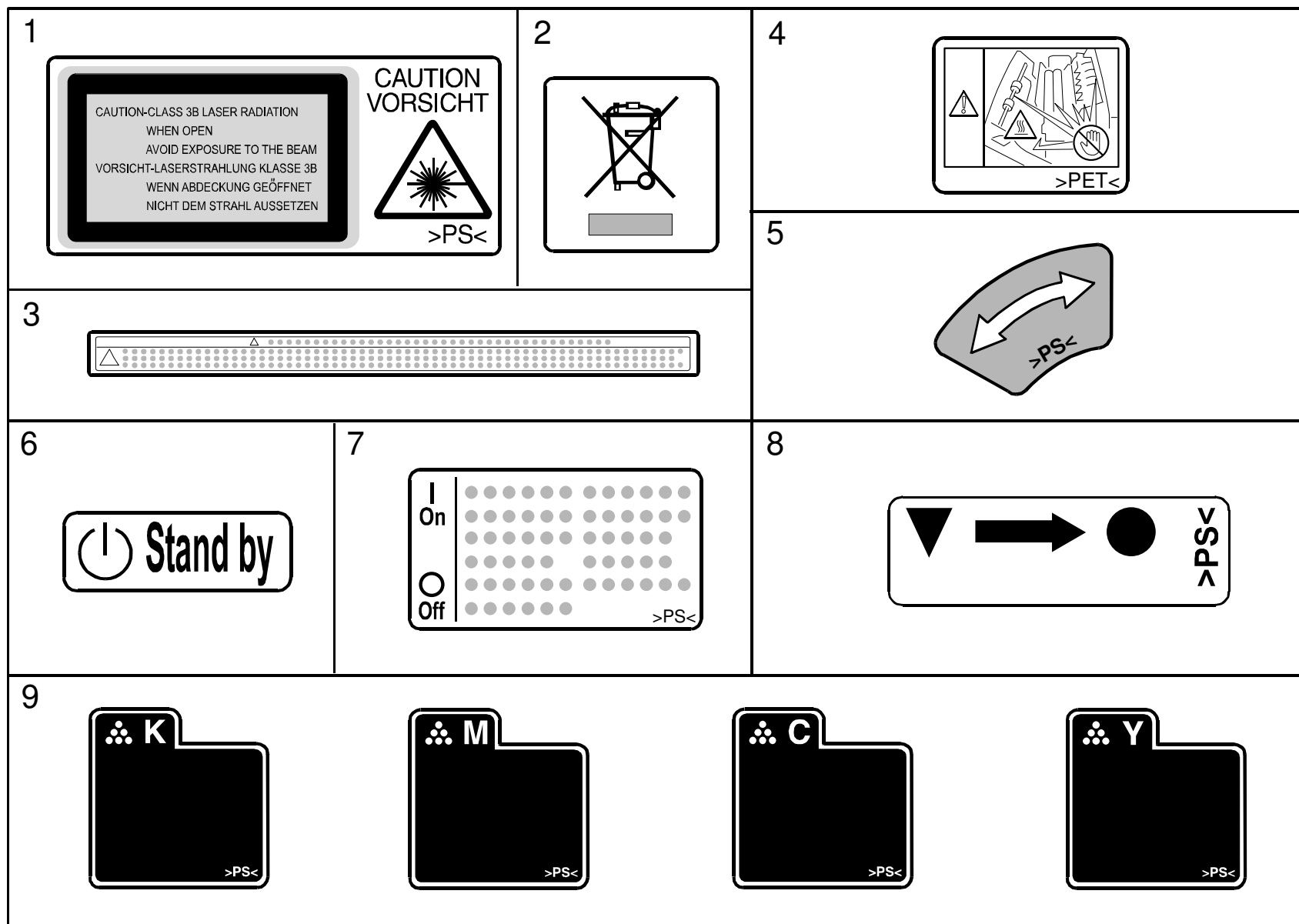


20.Frame And Electrical Section 3 (G160/G161)

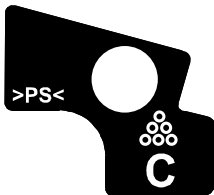
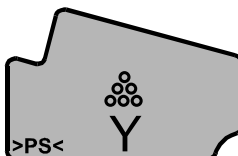
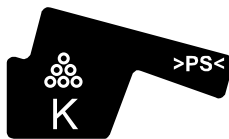
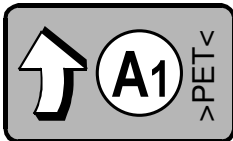
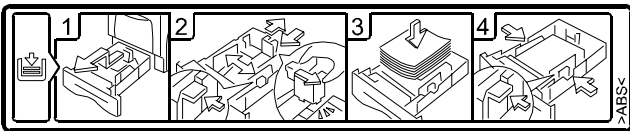
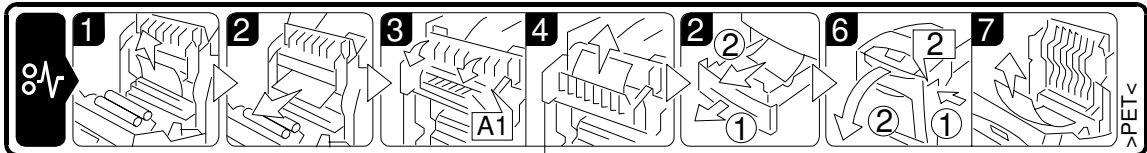
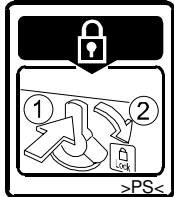
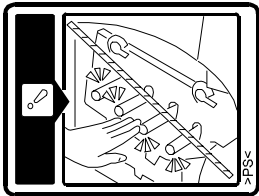
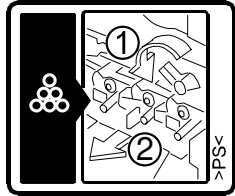
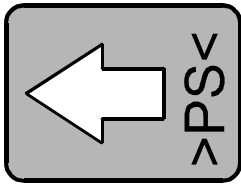
Index No.	Part No.	Description	Q'ty Per Assembly
1	G102 5837	Screw:Electrical Components	3
2	G160 5132	Knob Screw:Control Board	7
3	G104 5131	Cover:Control Board:Printer	1
4	G161 5327	PCB:CTL:Gaia-P2:EXP:Sub-Ass'y	1
5	G159 1199	Ground Plate:Electrical Components	2
6	G108 5108	Right Guide 1	1
7	G108 5107	Left Guide 1	1
8	G104 5133	Panel:Control Board:Printer	1
9	G104 5134	Grip:Control Board:Printer	2
10	G104 5140	Panel:Interface	2
11	G104 5141	Knob Screw:M3	6
12	G104 5130	Bracket:Control Board:Printer	1
13	G102 5728	Bracket:Interface Board:Ass'y	1
14	G159 5150	PCB:IOB-GP2	1
15	G102 1057	Plate Nut:Electrical Components	4
16	AW14 0012	Temperature & Humidity Sensor	1
17	AA10 0006	Nut - M3.6	7
18	B584 5030	PCB:DDR-DIMM:128Mb:Ass'y	1
18	B585 5030	PCB:DDR-DIMM:256Mb	1
19	G104 5137	Panel:Card	2
20	G104 5135	Bracket:HDD Install	1
21	AA16 1161	Bushing:HDD Unit	4
22	G104 5139	Knob Screw:HDD Unit	4
23	G104 5138	Knob Screw:HDD	4
24	G104 5256	Harness:HDD:Raid1:Core:2	1
25	G104 5251	Harness:HDD:Power Source	1
26	G395 5300	PCB:GW HDD:Ass'y	1
27	G102 5451	Harness:Sync Detector	1
28	G102 5453	Harness:Paper Feed:Sensor	1
29	G102 5452	Harness:Paper Feed:Magnetic Clutch	1
30	G159 5468	Harness:Drive:Motor:Photoconductor	1
31	G159 5460	Harness:Duplex:Front:Door:Connecting	1
32	G159 5448	Harness:IOB:Behind:Ass'y	1
33	G102 5436	Harness:IOB-OSU:Connecting:+24V	1
34	G102 5465	Harness:Option Tray:Drawer	1

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36	G102 5538	Harness:Drive:Unit:Sensor	1
37	G102 5474	Harness:Motor:Toner Supply	1
38	G102 5476	Harness:Toner End Sensor	1
39	G102 5495	Harness:Duplex:Sensor:Connecting	1
40	G102 5447	Harness:Il-sw:On-off:Ass'y	1
41	G102 5477	Harness:Exit:Cover:Sensor	1
			
101	0451 3006N	Tapping Screw - 3x6	
102	0450 3010N	Tapping Screw - M3x10	
103	1407 6465	RAM:FM25I256-PG(Rev.AG)	

21.Decals And Documents (G160/G161)



21.Decals And Documents (G160/G161)

10		11		12		13	
14				15			
16				17			
18					19		
20			21			22	

21.Decals And Documents (G160/G161)

23	24	25
26	27	
28		
29	30	32
31		

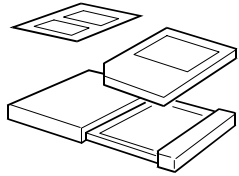
21.Decals And Documents (G160/G161)

Index No.	Part No.	Description	Q'ty Per Assembly
1	AA00 0217	Decal - LD 655	1
2	B121 7450	Decal - Weee	1
3	GA00 0041	Decal: High Temperature	1
4	GA00 0042	Decal: High Temperature	1
5	GA00 1011	Decal:Release:Lever:Drum Stay	1
6	GA00 1041	Decal:Switch:Standby	1
7	GA00 1042	Decal:Switch:Dehumidifier:On/off	1
8	GA00 3199	Decal:Toner Supply:Cover:K	1
8	GA00 3200	Decal:Toner Supply:Cover:M	1
8	GA00 3201	Decal:Toner Supply:Cover:C	1
8	GA00 3202	Decal:Toner Supply:Cover:Y	1
9	GA00 1060	Decal:Base:Toner Bottle:K	1
9	GA00 1061	Decal:Base:Toner Bottle:M	1
9	GA00 1062	Decal:Base:Toner Bottle:C	1
9	GA00 1063	Decal:Base:Toner Bottle:Y	1
10	GA00 3108	Decal:Development Unit:C	1
11	GA00 3109	Decal:Development Uni:M	1
12	GA00 3110	Decal:Development Unit:Y	1
13	GA00 3111	Decal:Development Unit:K	1
14	GA00 3112	Decal:Fusing:Open And Close	1
15	GA00 3115	Decal:Drum Stay:Un Lock:Left	2
16	GA00 3117	Decal:Size Indication:Manual Feed	1
17	GA00 3118	Decal:Paper Set Direction:Paper Tray	1
18	GA00 3119	Decal:Fusing	1
19	GA00 3127	Decal:Operate:Lock:Drum Stay	1
20	GA00 3130	Decal:Toner Recycling Section	1
21	GA00 3131	Decal:Operate:PCU	1
22	GA00 3132	Decal:Operate:Fusing	8
23	GA00 3137	Decal:Operate:Toner Supply:EXP	1
24	GA00 3138	Decal:Operate:Manual Feed:EXP	1
25	GA00 3150	Decal:Operate:Paper Tray:Switch:EXP	1
26	GA00 3151	Decal:Paper Set Direction	1
27	GA00 3167	Decal:Caution:Inkjet:NA	1
28	GA00 3191	Decal:Slide Rail:K	1
28	GA00 3192	Decal:Slide Rail:M	1

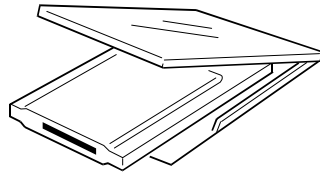
Index No.	Part No.	Description	Q'ty Per Assembly
28	GA00 3193	Decal:Slide Rail:C	1
28	GA00 3194	Decal:Slide Rail:Y	1
29	GA00 3114	Decal:Drum Stay:Lock	1
30	GA00 3125	Decal:Paper Feed:Display	1
31	GA00 2023	Decal:Base:Size Indication	1
32	G159 1173	Decal:positioning Display:Gaia-P2B	1
32	GA00 3149	Decal:positioning Display	1

22.Special Tools (G160/G161)

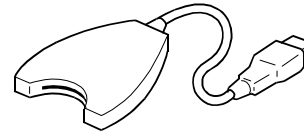
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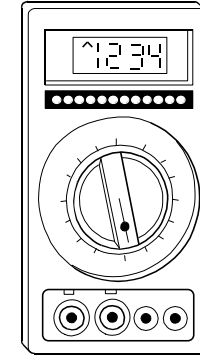
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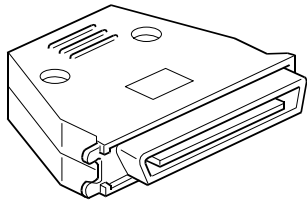
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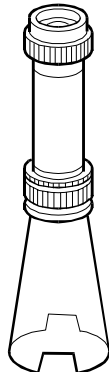
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22.Special Tools (G160/G161)

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2	B645 6700	SD-Card:Adapter:BN-SDAA2	1
3	B645 6800	SD-Card:USB:Writer:BN-SDCE2	1
4	A029 9387	Digital Multimeter - FLUKE87	1
5	G021 9350	Loopback Connector - Parallel	1
6	C401 9503	20X Magnification Scope	1

Index No.	Part No.	Description	Q'ty Per Assembly

Parts Index

Parts Index

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